

OTHER COMPONENTS		Approx. Values (ohms)	Loca- tions
L1	Mod. hum filter ...	17.0	H4
L2	S.W. aerial coup. ...	—	H3
L3	—	—	H3
L4	Aerial tuning coils {	3.4	H4
L5	—	18.0	H4
L6	Osc. reaction coils {	—	G4
L7	—	—	G4
L8	Oscillator tuning coils	4.4	G4
L9	—	8.0	G3
L10	—	20.0	B1
L11	1st I.F. trans. { Pri.	20.0	B1
L12	Sec. ...	—	—
L13	2nd I.F. trans. { Pri.	20.0	C2
L14	Sec. ...	—	C2
L15	Speech coil ...	2.5	—
T1	P.U. trans. { a	3,000.0	A2
	b	4,000.0	—
T2	O.P. trans. { b	510.0	D2
	c	—	—
T3	Mains auto- trans. { a	133.0	C2
	b	20.0	—
S1-S9	Waveband switches	—	H3
S10	Speaker switch ...	—	E4
S11	—	—	—
S12	Mains switches ...	—	E3
F1	250mA fuse ...	—	C2
MR1	Westinghouse 15B35	—	D1

# KOLSTER-BRANDES

KR20

RESISTORS		Values	Loca- tions
R1	Anti-static shunt...	1MΩ	H4
R2	Part mod. hum coil	100kΩ	H4
R3	A.G.C. decoupling	100kΩ	H3
R4	V1 osc. C.G. ...	22kΩ	G3
R5	Osc. stabilizer ...	47Ω	G3
R6	S.G. H.T. feed ...	18kΩ	F3
R7	V2 G.B. ...	47Ω	F3
R8	I.F. stopper ...	100kΩ	F4
R9	—	1MΩ	F4
R10	{ A.G.C. pot. divider	2.2MΩ	G4
R11	Volume control ...	500kΩ	F3
R12	V3 C.G. ...	10MΩ	F3
R13	V3 Anode load ...	470kΩ	F4
R14	V4 C.G. ...	220kΩ	F3
R15	V4 C.G. stopper ...	250kΩ	E3
R16	Tone control ...	820Ω	E4
R17	H.T. smoothing ...	270Ω	F4
R18	V4 G.B. ...	150Ω	F4
R19	MR1 surge limiter	—	G4

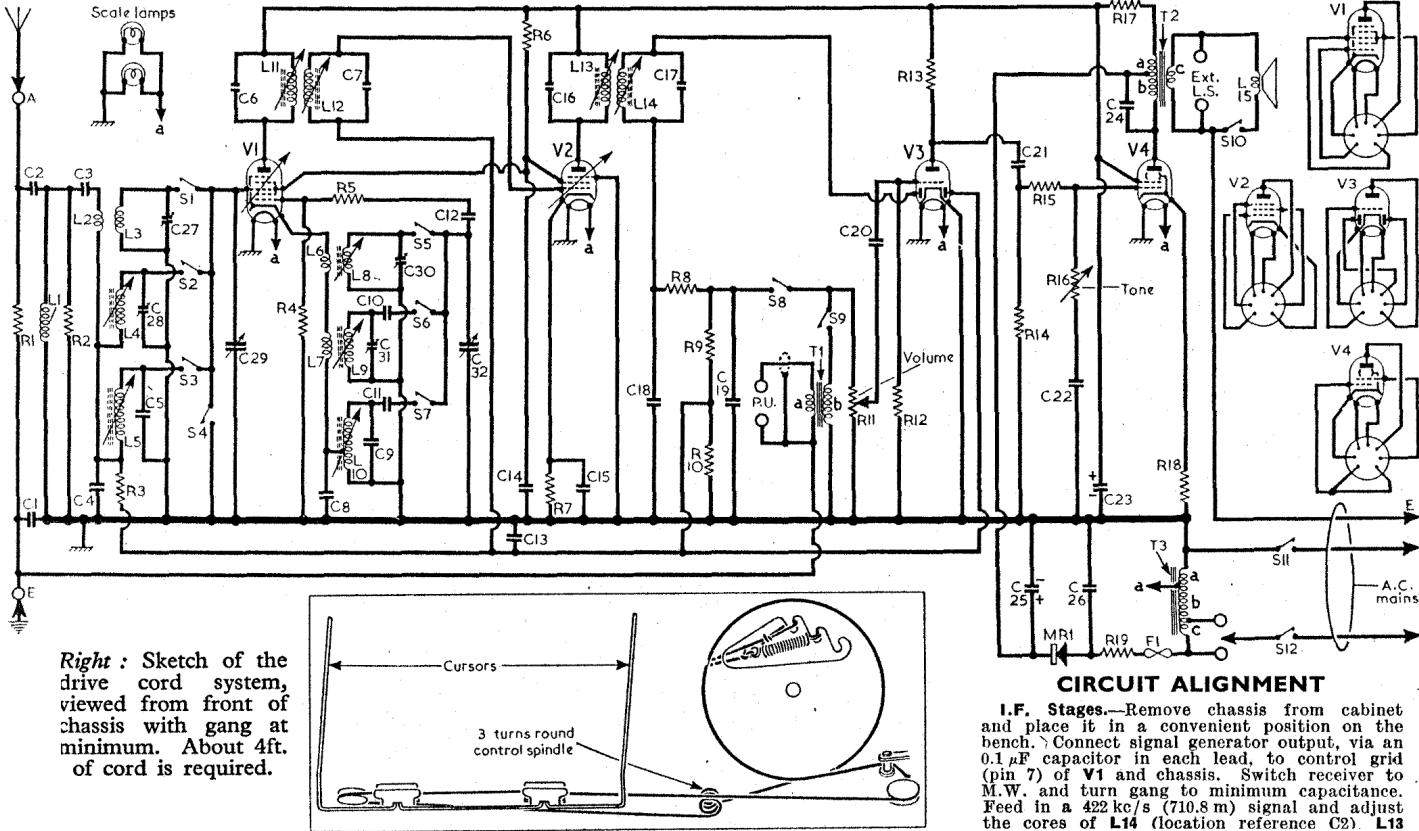
CAPACITORS		Values	Loca- tions
C1	Aerial and earth isolators	0.01μF	H4
C2	... ...	0.001μF	H4
C3	Aerial couplers ...	0.005μF	H4
C4	... ...	0.002μF	H4
C5	L.W. aerial trim....	48pF	H3
C6	1st I.F. trans. tun- ing ...	88pF	B1
C7	... ...	88pF	B1
C8	L.W. osc. shunt ...	0.001μF	G4
C9	L.W. osc. trim. ...	100pF	G3
C10	M.W. osc. tracker...	410pF	G4
C11	M.W. osc. tracker...	180pF	G3
C12	V1 osc. C.G. ...	100pF	G3
C13	A.G.C. decoupling S.G. decoupling ...	0.02μF	G4
C14	... ...	0.1μF	G3
C15	V2 cath. by-pass ...	0.04μF	F3
C16	2nd I.F. trans. tun- ing ...	88pF	C2
C17	... ...	330pF	F3
C18	I.F. by-passes ...	100pF	F4
C19	... ...	0.01μF	F3
C20	A.F. couplings ...	0.02μF	F4
C21	... ...	1,500pF	F3
C22	Part tone control ...	32μF	D2
C23*	H.T. smoothing ...	0.01μF	E4
C24	Tone corrector ...	32μF	D2
C25*	H.T. smoothing ...	0.05μF	F4
C26	Mains R.F. by-pass ...	40pF	H4
C27†	S.W. aerial trim ...	40pF	B1
C28†	M.W. aerial trim ...	40pF	G4
C29	Aerial tuning ...	40pF	G4
C30	S.W. osc. trim. ...	40pF	G4
C31	M.W. osc. trim. ...	40pF	G4
C32†	Oscillator tuning ...	—	B2

\* Electrolytic.

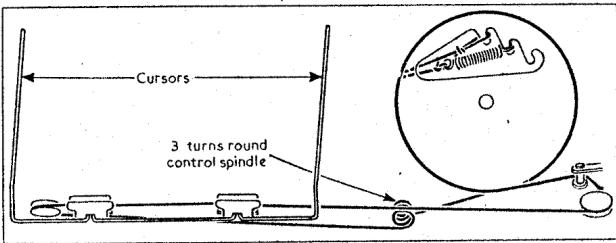
† Variable.

‡ Pre-set.

Intermediate frequency 422 kc/s.



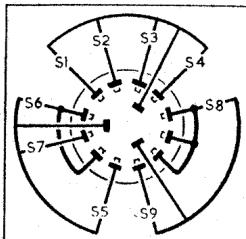
Right : Sketch of the drive cord system, viewed from front of chassis with gang at minimum. About 4ft. of cord is required.



Switches	Gram	L.W.	M.W.	S.W.
S1	—	—	—	C
S2	—	—	C	—
S3	C	—	—	—
S4	—	—	—	C
S5	—	—	—	—
S6	O	—	C	—
S7	—	C	—	—
S8	—	C	C	—
S9	C	—	—	—

S10 is the screw-type speaker switch, mounted between the external speaker sockets on the rear of the chassis.

Valve	Anode		Screen		Cath.
	V	mA	V	mA	V
V1 6BE6	222	2.7	81	6.8	—
V2 6BA6	222	6.6	81	3.0	0.4
V3 6AT6	52	0.5	—	—	—
V4 6AQ5	232	33.0	222	5.2	10.0



Above : Diagram of the waveband switch unit, drawn as seen on left in location reference H3.

## CIRCUIT ALIGNMENT

**I.F. Stages.**—Remove chassis from cabinet and place it in a convenient position on the bench. Connect signal generator output, via an  $0.1\mu F$  capacitor in each lead, to control grid (pin 7) of V1 and chassis. Switch receiver to M.W. and turn gang to minimum capacitance. Feed in a 422 kc/s (710.8 m) signal and adjust the cores of L14 (location reference C2), L13 (F3), L12 (B1) and L11 (G3) for maximum output, reducing the input as the circuits come into line to avoid A.G.C. action. Repeat these adjustments.

**R.F. and Oscillator Stages.**—As the tuning scale remains fixed in the cabinet when the chassis is withdrawn, reference should be made during the following alignment operations to the calibration marks on the scale backing plate. Check that with the gang at maximum capacitance the cursors coincide with the "D" calibration marks on the backing plate. Transfer signal generator leads, via a standard dummy aerial, to A and E sockets.

**M.W.**—Switch receiver to M.W. and tune right-hand cursor to M.W. calibration mark at right-hand end of backing plate. Feed in a 600 kc/s (500 m) signal and adjust the cores of L9 (B2) and L4 (A2) for maximum output. Tune right-hand cursor to M.W. calibration mark near centre of backing plate, feed in a 1,400 kc/s (214 m) signal and adjust C31 (B2) and C28 (A2) for maximum output. During the final adjustment of C28 rock the gang for optimum results.

**L.W.**—Switch receiver to L.W., tune left-hand cursor to L.W. calibration mark, feed in a 225 kc/s (1,333 m) signal and adjust the cores of L10 (B1) and L5 (A2) for maximum output. Repeat these adjustments and then check the M.W. alignment, readjusting L4, L9, C28 and C31 if necessary, as previously described.

**S.W.**—Switch receiver to S.W., tune left-hand cursor to calibration mark "S" near centre of scale. Feed in a 6 Mc/s (50 m) signal and adjust the core of L8 (B2) for maximum output. Tune left-hand cursor to calibration mark "S" near left-hand end of backing plate. Feed in a 15 Mc/s (20 m) signal and adjust C30 (B2) and C27 (B2) for maximum output, rocking the gang while adjusting C27 for optimum results.