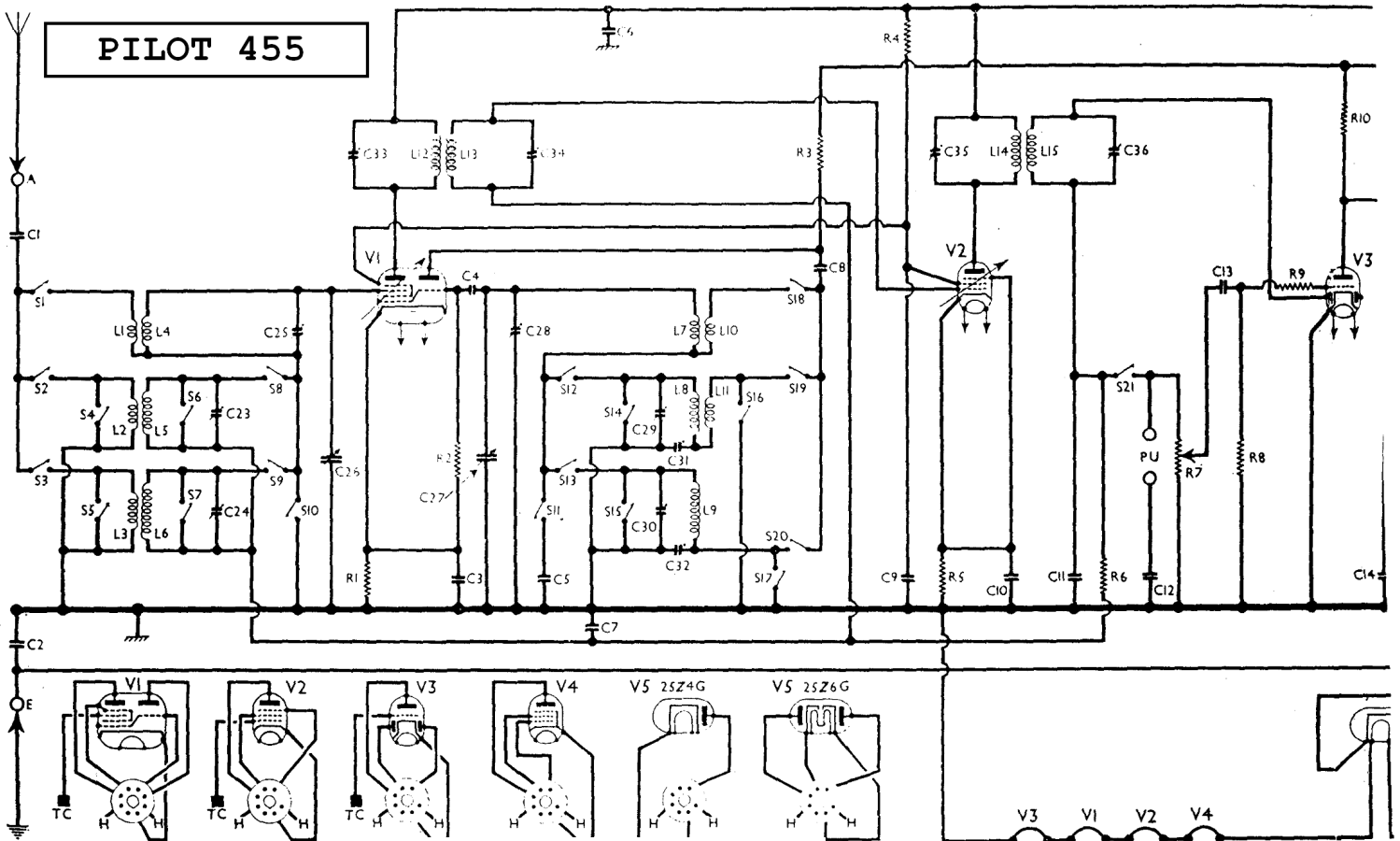


# PILOT 455



CONDENSERS	Values (μF)
C1	Aerial isolating condenser...
C2	Earth isolating condenser...
C3	V1 cathode by-pass...
C4	V1 osc. CG condenser...
C5	Osc. circuit SW tracker...
C6	IFT circuit RF by-pass...
C7	AVC line decoupling...
C8	V1 osc. anode coupling...
C9	V1, V2 8U's decoupling...
C10	V2 cathode by-pass...
C11	IF by-pass...
C12	PU isolating condenser...
C13	AF coupling to V2 triode...
C14	IF by-pass...
C15	Part of variable tone control...
C16	V3 triode to V4 AF coupling...
C17	V1 osc. anode, V3 triode anode and V4 SG decoupling...
C18	V4 cathode by-pass...
C19	Fixed tone corrector...
C20	IFT smoothing condensers...
C21	Main RF by-pass...
C22	Aerial circuit MW trimmer...
C23	Aerial circuit LW trimmer...
C24	Aerial circuit SW trimmer...
C25	Aerial circuit tuning...
C26	Oscillator circuit tuning...
C27	Osc. circuit SW trimmer...
C28	Osc. circuit MW trimmer...
C29	Osc. circuit LW trimmer...
C30	Osc. circuit MW tracker...
C31	Osc. circuit LW tracker...
C32	1st IF trans. prl. tuning...
C33	1st IF trans. sec. tuning...
C34	2nd IF trans. prl. tuning...
C35	2nd IF trans. sec. tuning...
C36	2nd IF trans. sec. tuning...

RESISTANCES	Values (ohms)
R1	V1 fixed GB resistance...
R2	V1 osc. CG resistance...
R3	V1 osc. anode HT feed...
R4	V1, V2 SG's HT feed...
R5	V2 fixed GB resistance...
R6	AVC line...
R7	Manual volume control...
R8	V3 signal diode load...
R9	V3 triode CG resistance...
R10	V3 triode grid stopper...
R11	V3 triode anode load...
R12	Variable tone control...
R13	V4 CG resistance...
R14	V1 osc. anode, V3 triode anode and V4 HT feed...
R15	V4 GB resistance...
R16	V5 anode surge limiter...
R17	Scale lamps shunt resistance, total...

OTHER COMPONENTS	Approx. Values (ohms)
L1	Aerial SW coupling coil...
L2	Aerial MW coupling coil...
L3	Aerial LW coupling coil...
L4	Aerial SW tuning coil...
L5	Aerial MW tuning coil...
L6	Aerial LW tuning coil...
L7	Osc. circuit SW tuning coil...
L8	Osc. circuit MW tuning coil...
L9	Osc. circuit LW tuning coil...
L10	Osc. SW reaction coil...
L11	Osc. MW reaction coil...
L12	1st IF trans. Sec. ...
L13	1st IF trans. Pri. ...
L14	2nd IF trans. Sec. ...
L15	2nd IF trans. Pri. ...
L16	Speaker speech coil...
L17	HT smoothing choke...
L18	Main filter chokes...
L19	Speaker Input trans. Sec. ...
L20	Waveband switches...
L21	Radio muting switch...
L22	Speaker muting switch...
L23	Main switch, ganged (K1)...

## CIRCUIT ALIGNMENT

**IF Stages.**—Switch set to MW, and turn gang to maximum. Connect signal generator leads via a 0.1 μF non-inductive condenser to the control grid (top cap) of V1 hexode and the earth lead clip. Feed in a 451 KC/S (665.2 m) signal, and adjust C36, C35, C34 and C33 in that order for maximum output. Repeat these adjustments until no further improvement can be obtained.

If a whistle appears as the circuits are brought into tune, alter the position of the gang slightly, until the whistle disappears.

**RF and Oscillator Stages.**—With the gang at minimum, the pointer should coincide with the short vertical lines at the extreme left-hand ends of the three scales. Connect the signal generator to the A and E leads via a suitable dummy aerial.

**SW.**—Switch set to SW, and tune to 16.8 m on scale. Feed in a 16.8 m (17.8 MC/S) signal, and adjust C28, then C25, for maximum output. Repeat these adjustments very carefully. There is no variable tracking on this band, but the setting should be checked at 49 m.

**MW.**—Switch set to MW, and tune to 214 m on scale. Feed in a 214 m (1,400 KC/S) signal, and adjust C29, then C23, for maximum output.

Feed in a 500 m (600 KC/S) signal, tune it in, and adjust C31 for maximum output while rocking the gang for optimum results. Repeat the 214 m adjustments.

**LW.**—Switch set to LW, and tune to 1,100 m on scale. Feed in a 1,100 m (272.5 KC/S) signal, and adjust C30, then C24, for maximum output.

Feed in a 1,900 m (158 KC/S) signal, tune it in, and adjust C32 for maximum output while rocking the gang for optimum results. Repeat the 1,100 m adjustments.

## VALVE ANALYSIS

Valve voltages and currents given in the table below are those measured in our

Valve	Anode Voltage (V)	Anode Current (mA)	Screen Voltage (V)	Screen Current (mA)
V1 6K8G	195	0.8	60	3.5
V2 6U7G	165	2.6	90	1.2
V3 6Q7G	46	0.35	148	7.1
V4 25A6G	182	36.0	—	—
V5 25Z4G	217	—	—	—

† Cathode to chassis, D.C.

receiver when it was operating on AC mains of 233 V.

The receiver was tuned to the lowest wavelength on the medium wave band, and the volume control was at maximum, but there was no signal input.

Voltages were measured on the 400 V scale of a model 7 Universal Avometer, chassis being negative.

## CIRCUIT ALIGNMENT

**IF Stages.**—Switch set to MW, and turn gang to maximum. Connect signal generator leads via a 0.1 μF non-inductive condenser to the control grid (top cap) of V1 hexode and the earth lead clip. Feed in a 451 KC/S (665.2 m) signal, and adjust C36, C35, C34 and C33 in that order for maximum output. Repeat these adjustments until no further improvement can be obtained.

If a whistle appears as the circuits are brought into tune, alter the position of the gang slightly, until the whistle disappears.

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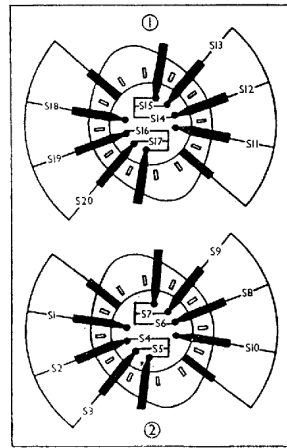
**SW.**—Switch set to SW, and tune to 16.8 m on scale. Feed in a 16.8 m (17.8 MC/S) signal, and adjust C28, then C25, for maximum output. Repeat these adjustments very carefully. There is no variable tracking on this band, but the setting should be checked at 49 m.

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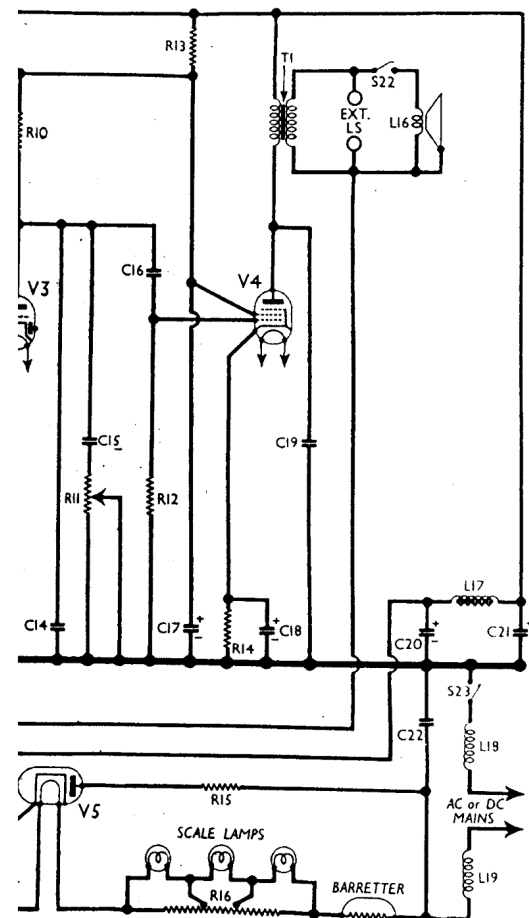
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**LW.**—Switch set to LW, and tune to 1,100 m on scale. Feed in a 1,100 m (272.5 KC/S) signal, and adjust C30, then C24, for maximum output.

Feed in a 1,900 m (158 KC/S) signal, tune it in, and adjust C32 for maximum output while rocking the gang for optimum results. Repeat the 1,100 m adjustments.



Diagrams of the two switch units, viewed in the direction of the arrows in the under-chassis view.



## Switch Table

Switch	SW	MW	LW
S1	0	0	0
S2	0	0	0
S3	0	0	0
S4	0	0	0
S5	0	0	0
S6	0	0	0
S7	0	0	0
S8	0	0	0
S9	0	0	0
S10	0	0	0
S11	0	0	0
S12	0	0	0
S13	0	0	0
S14	0	0	0
S15	0	0	0
S16	0	0	0
S17	0	0	0
S18	0	0	0
S19	0	0	0
S20	0	0	0