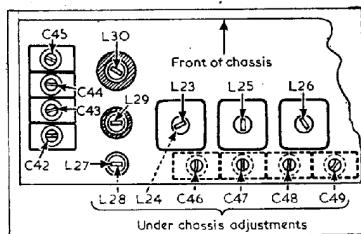
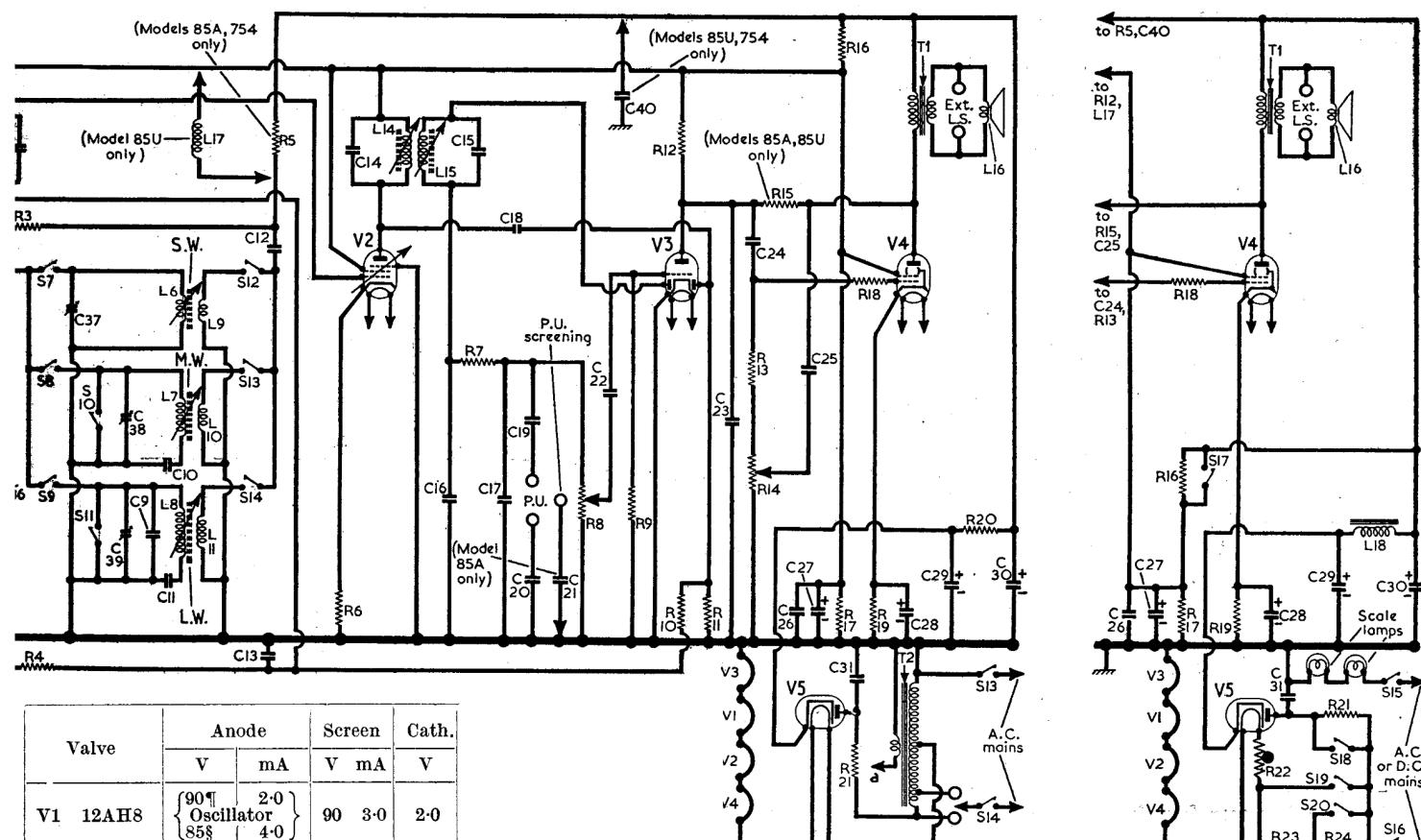
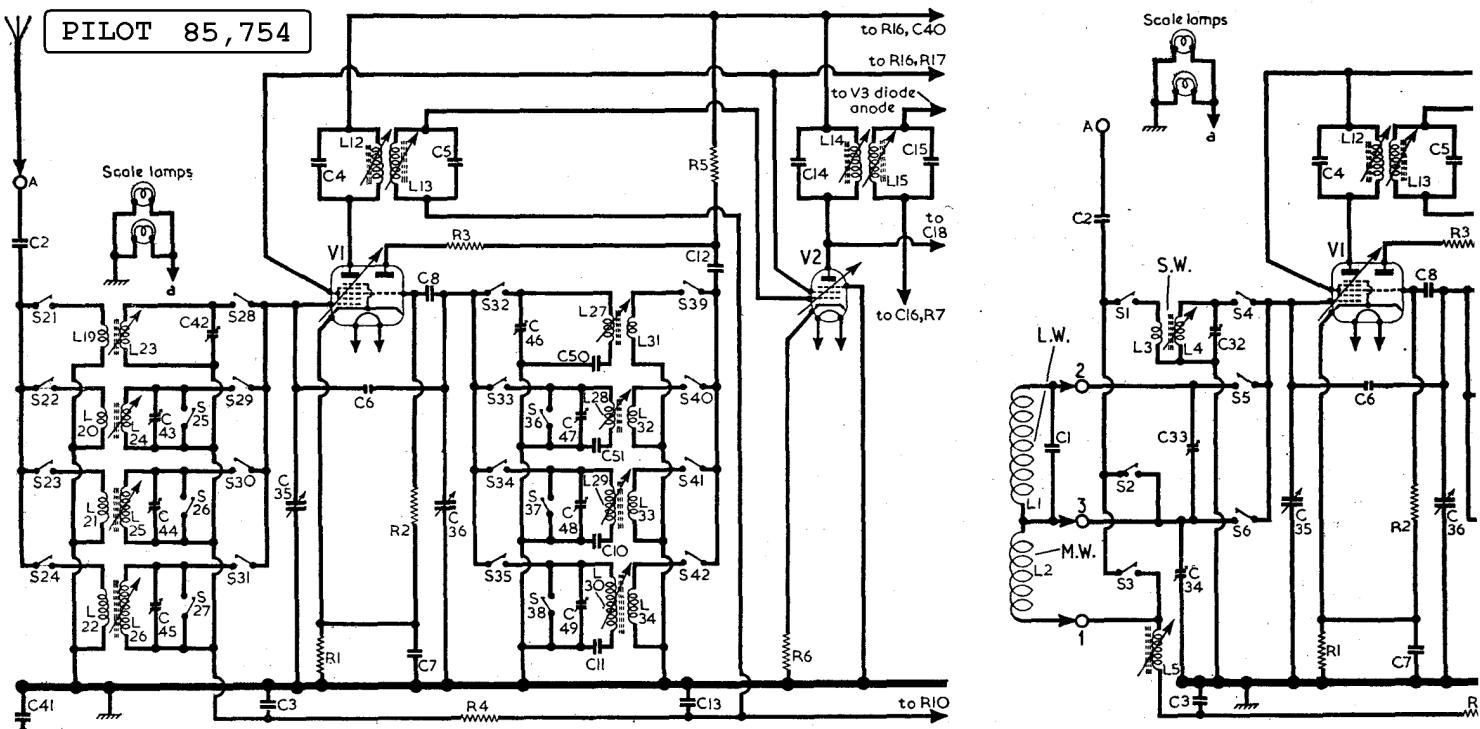
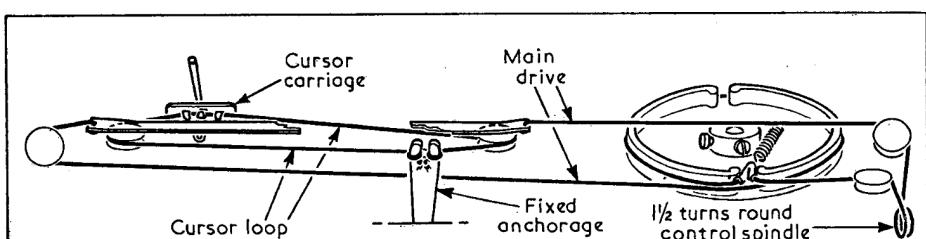


PILOT 85,754



Model 754 trimmer and core positions.



Drive cord as seen from beneath the chassis with the gang at minimum capacitance.

RESISTORS		Values	Locations
R1	V1 G.B. ...	220Ω	F2
R2	V1 osc. C.G. ...	47kΩ	F2
R3	V1 osc. stabilizer...	100Ω	F2
R4	A.G.C. decoupling	100kΩ	G2
R5	Osc. anode feed ...	27kΩ	F3
R6	V2 .G.B. ...	68Ω	E2
R7	I.F. stopper ...	47kΩ	E2
R8	Volume control ...	500kΩ	D2
R9	V3 C.G. ...	10MΩ	E2
R10	A.G.C. decoupling	1MΩ	F2
R11	A.G.C. diode load...	1MΩ	E2
R12	V3 anode load ...	470kΩ	E2
R13	Part tone control...	220kΩ	E3
R14	Tone control ...	500kΩ	D3
R15	Neg. feed-back ...	1.5MΩ	E3
R16*	H.T. potential ...	4.7kΩ	D2
R17	divider ...	15kΩ	E2
R18	V4 C.G. stopper ...	4.7kΩ	E3
R19	V4 G.B. ...	180Ω	E3
R20	H.T. smoothing ...	1kΩ	D3
R21	V5 surge limiter ...	100Ω	D3
R22	Brimistor CZ2 ...	—	—
R23	Heater ballast ...	740Ω	—
R24	Heater ballast ...	100Ω	—

* 6.8kΩ in Model 754.

CIRCUIT ALIGNMENT

Although all the R.F. and oscillator adjustments are accessible with the chassis in its cabinet, the chassis must be withdrawn when making the I.F. adjustments.

I.F. Stages.—Switch receiver to M.W. and turn gang to maximum capacitance. Connect signal generator output, via an 0.1 μF capacitor in each lead, to control grid (pin 2) of V1 and chassis. Feed in a 471 kc/s (637 m) signal and adjust the cores of L15 (location reference B1), L14 (E2), L13 (B1) and L12 (F2) for maximum output. Repeat these adjustments until no further improvement results.

R.F. and Oscillator Stages.—Transfer signal generator leads to A and E sockets. Replace chassis in cabinet and check that with the gang at maximum capacitance the cursor coincides with the 100 mark on the 0-100 tuning log scale.

Models 85A, 85U.

S.W.—Switch receiver to S.W., tune to 17.65 m, feed in a 17.65 m (17 Mc/s) signal and adjust C37 (A1) and C32 (A1) for maximum output. Tune receiver to 46.16 m, feed in a 46.16 m (6.5 Mc/s) signal and adjust the cores of L6 (F3) and L4 (A1) for maximum output. Repeat these adjustments until no further improvement results.

M.W.—Switch receiver to M.W., tune to 200 m, feed in a 200 m (1,500 kc/s) signal and adjust C38 (A1) and C34 (A1) for maximum output. Tune receiver to 500 m, feed in a 500 m (600 kc/s) signal and adjust the cores of L7 (B1) and L5 (A1) for maximum output. Repeat these adjustments until no further improvement results.

L.W.—Switch receiver to L.W., tune to 1,200 m, feed in a 1,200 m (250 kc/s) signal and adjust C39 (A1) and C33 (A1) for maximum output. Tune receiver to 1,667 m, feed in a 1,667 m (180 kc/s) signal and adjust the core of L8 (B1) for

CAPACITORS		Values	Locations	CAPACITOR8 (continued)		Values	Locations
C1	L.W. aerial trim ...	230pF	A1	C48†	M.W. aerial trim...	60pF	—
C2	Aerial series ...	500pF	G2	C49†	L.W. aerial trim...	60pF	—
C3	A.G.C. decoupling	0.1μF	G2	C50	S.W.1 osc. tracker	0.005μF	—
C4	I.F. transformer {	150pF	B1	C51	S.W.2 osc. tracker	0.0026μF	—
C5	tuning ...	150pF	B1	* Electrolytic. † Variable. ‡ Pre-set. § "Swing" value, minimum to maximum. ¶ Very low capacitance, formed by twisted wires			
C6	Osc. neutralizer ...	¶	A1				
C7	V1 cath. by-pass ...	0.02μF	F2				
C8	V1 osc. C.G. ...	100pF	F2				
C9	L.W. osc. trim ...	220pF	F2				
C10	M.W. osc. tracker...	520pF	F3				
C11	L.W. osc. tracker...	225pF	F3				
C12	Osc. anode coupling	100pF	G2				
C13	A.G.C. decoupling	0.1μF	F2				
C14	I.F. transformer {	150pF	B1				
C15	tuning ...	150pF	B1				
C16	I.F. by-passes ...	110pF	E2				
C17	A.G.C. coupling ...	110pF	E2				
C18	P.U. isolators ...	20pF	E2				
C19	A.F. coupling ...	0.02μF	E3				
C20	A.F. coupling ...	0.02μF	F3				
C21	A.F. coupling ...	0.001μF	E2				
C22	I.F. by-pass ...	300pF	E2				
C23	A.F. coupling ...	0.04μF	E2				
C24	Part tone control...	500pF	E3				
C25	H.T. by-pass ...	0.1μF	D2				
C26	H.T. smoothing ...	8μF	C1				
C27*	V4 cathode by-pass	50μF	E3				
C28*	H.T. smoothing ...	32μF	C1				
C29*	H.T. smoothing ...	32μF	C1				
C30*	Mains R.F. by-pass	0.03μF	D3				
C31	S.W. aerial trim ...	60pF	A1				
C32†	L.W. aerial trim ...	60pF	A1				
C33†	M.W. aerial trim ...	60pF	A1				
C34†	Aerial tuning ...	60pF	A1				
C35†	Oscillator tuning ...	\$532pF	A1				
C36†	S.W. osc. trim ...	\$532pF	A1				
C37†	M.W. osc. trim ...	60pF	A1				
C38†	L.W. osc. trim ...	60pF	A1				
C39†	H.T. decoupling ...	0.1μF	—				
C40	Chassis isolator ...	0.002μF	—				
C41	S.W.1 aerial trim...	60pF	—				
C42†	S.W.2 aerial trim...	60pF	—				
C43†	M.W. aerial trim...	60pF	—				
C44†	L.W. aerial trim...	60pF	—				
C45†	S.W.1 aerial trim...	60pF	—				
C46†	S.W.2 aerial trim...	60pF	—				
C47†	S.W.2 aerial trim...	60pF	—				

(continued next col.)

maximum output. Repeat these adjustments until no further improvement results.

Model 754.

The positions of the core and trimmer adjustments used in the following alignment instructions are shown in a separate sketch at the foot of this column.

S.W.1.—Switch receiver to S.W.1, tune to 20 m, feed in a 20 m (15 Mc/s) signal and adjust C46 and C42 for maximum output. Tune receiver to 50 m (6 Mc/s) signal and adjust the cores of L27 and L23 for maximum output. Repeat these adjustments until no further improvement results.

S.W.2.—Switch receiver to S.W.2, tune to 60 m, feed in a 60 m (5 Mc/s) signal and adjust C47 and C43 for maximum output. Tune receiver to 180 m, feed in a 180 m (1,667 kc/s) signal and adjust the cores of L28 and L24 for maximum output. Repeat these adjustments until no further improvement results.

M.W.—Switch receiver to M.W., tune to 200 m, feed in a 200 m (1,500 kc/s) signal and adjust C48 and C44 for maximum output. Tune receiver to 500 m, feed in a 500 m (600 kc/s) signal and adjust the cores of L29 and L25 for maximum output. Repeat these adjustments until no further improvement results.

L.W.—Switch receiver to L.W., tune to 1,200 m, feed in a 1,200 m (250 kc/s) signal and adjust C39 (A1) and C33 (A1) for maximum output. Tune receiver to 1,667 m, feed in a 1,667 m (180 kc/s) signal and adjust the core of L8 (B1) for

OTHER COMPONENTS		Approx. Values (ohms)	Locations
L1	L.W. frame aerial	16.0	A1
L2	M.W. frame aerial	2.0	A1
L3	S.W. aerial coupling	—	G3
L4	S.W. aerial tuning	—	G3
L5	Loading coil ...	1.0	G2
L6	Oscillator tuning coils ...	—	F3
L7	Oscillator reaction coils ...	3.0	F3
L8	7.5	F3
L9	Oscillator reaction coils ...	—	F3
L10	1st I.F. trans. { Pri. ...	1.5	F3
L11	Sec. ...	2.0	F3
L12	2nd I.F. trans. { Pri. ...	7.0	B1
L13	Sec. ...	7.0	B1
L14	2nd I.F. trans. { Pri. ...	7.0	B1
L15	Speech coil ...	2.5	—
L16	Osc. anode choke ...	25.0	—
L17	Smoothing choke ...	150.0	—
L18	R.F. and oscillator coils (S.S.M.L.), { Model 754	—	—
T1	O.P. trans. { Pri. ...	340.0	—
T2	Mains trans. { total Sec. ...	76.0	C1
S1-S14	Waveband switches	—	G3
S15,	Mains sw., g'd R14	—	D3
S16,	—	—	—
S17-	S20	—	—
S21-	Voltage adj. sw. ...	—	—
S42	Waveband switches	—	—

Switch Table, Models 85A & 85U

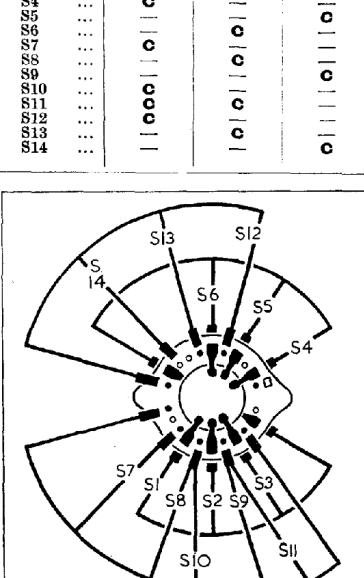


Diagram of the waveband switch unit for the 85A and 85U, drawn as seen from the volume control end of an inverted chassis.