



## CIRCUIT ALIGNMENT

**Equipment Required.**—An a.m./f.m. signal generator; an output wattmeter; a sweep generator; an oscilloscope; a non-metallic bladed type trimming tool for the i.f. cores; two 0.1 $\mu$ F capacitors and an r.f. coupling coil constructed by winding 20 turns of 20 s.w.g. enamelled copper wire on an air cored 4in diameter former, spaced to a length of 2 $\frac{3}{4}$ in. If a sweep generator and an oscilloscope are not available for visual alignment, an alternative meter alignment procedure is given which requires a 0-50 $\mu$ A meter and two matched 100k $\Omega$  resistors.

### F.M. I.F. Alignment (Visual)

- 1.—Switch receiver to f.m. and tune to the l.f. end of the band. Turn the volume control to minimum output position (fully clockwise). Connect the oscilloscope across **MR4** and disconnect one end of **C42** (location ref. D1).
- 2.—Connect the sweep generator to the base of **VT5**, feed in a 10.7 Mc/s signal and adjust the primary of **T10** (D1) for peak output.
- 3.—Transfer the generator to the base of **VT4** and adjust the core of **T8** (C1) for peak output.
- 4.—Re-connect **C42**, transfer the oscilloscope to the junction of **R23** and **C47** and transfer the sweep generator to the switch side of **C20**. Feed in a 10.7 Mc/s signal and adjust **RV1** (D1) and **T10** secondary for a symmetrical "S" curve and maximum a.m. rejection.
- 5.—Disconnect **C42** and transfer the oscilloscope to the top of **MR4** (D1). Switch the input attenuation to -10dB and adjust **T5** for peak output. Re-adjust **T5**, **T8** and the primary of **T10** for maximum output, at the same time maintaining a symmetrical curve.
- 6.—Transfer the signal generator to **VT2** base (top of **R6**) and adjust **T1** primary and secondary cores for best response-shape. Re-connect **C42**.

### F.M. I.F. Alignment (Meter Method)

- 1.—Switch receiver to f.m. and tune to the l.f. end of the band. Turn the volume control to minimum output position. Connect the two 100k $\Omega$  resistors in series across **R26**, **R27** and connect the 0-50 $\mu$ A meter between their junction and chassis.  
Note: **RV1** can only be set correctly using the visual method. If misadjustment is suspected, it should be set to the mid-position.
- 2.—Connect the f.m. signal generator to the base of **VT5**. Feed in a 10.7Mc/s 75kc/s deviated signal to the base of **VT5** and adjust the primary of **T10** for maximum reading on the  $\mu$ A meter.
- 3.—Transfer the  $\mu$ A meter between the junction of 100k $\Omega$  resistors and the junction of **R23** and **T10** tertiary winding. Adjust **T10** secondary for zero reading on the meter (the reading should swing from one polarity to the other through zero).

### Capacitors

C1	—	
C2	—	
C3	—	
C4	0-001 $\mu$ F	A2
C5	8pF	A2
C6	196pF	A2
C7	82pF	F3
C8	0-001 $\mu$ F	A1
C9	3pF	A2
C10	220pF	B2
C11	0-001 $\mu$ F	B1
C12	8pF	A1
C13	68pF	A1
C14	—	A2
C15	15pF	F3
C16	68pF	A1
C17	0-01 $\mu$ F	A1
C18	100 $\mu$ F <sup>1</sup>	A1
C19	60pF	D1
C20	0-01 $\mu$ F	B1
C21	0-01 $\mu$ F	B1
C22	39pF	B2
C23	250pF	B1
C24	0-001 $\mu$ F	C1
C25	260pF	B2
C26	—	A2
C27	30pF	F3
C28	39pF	C2
C29	250pF	C1
C30	0-001 $\mu$ F	C1
C31	8 $\mu$ F <sup>3</sup>	C1
C32	0-01 $\mu$ F	C1
C33	0-04 $\mu$ F	C2
C34	0-04 $\mu$ F	E3
C35	0-04 $\mu$ F	C1
C36	0-04 $\mu$ F	C2
C37	39pF	D2
C38	250pF	D1
C39	47pF	D2
C40	0-01 $\mu$ F	C2
C41	0-04 $\mu$ F	C1
C42	10 $\mu$ F	D1
C43	0-01 $\mu$ F	D1
C44	0-01 $\mu$ F	D1
C45	0-01 $\mu$ F	D1
C46	0-04 $\mu$ F	D2
C47	0-02 $\mu$ F	E3
C48	8 $\mu$ F <sup>3</sup>	D2
C49	64 $\mu$ F	D2
C50	8 $\mu$ F <sup>3</sup>	D2

C51	100 $\mu$ F <sup>1</sup>	D2
C52	64 $\mu$ F	C2
C53	0-04 $\mu$ F	C2
C54	100 $\mu$ F <sup>1</sup>	B2
C55	200pF	E3
C56	0-04 $\mu$ F	E3
C57	0-04 $\mu$ F	E3
C58	0-001 $\mu$ F	A2

### Resistors

R1	560 $\Omega$	A2
R2	10k $\Omega$	A2
R3	2-7k $\Omega$	A2
R4	180 $\Omega$	A1
R5	560 $\Omega$	B2
R6	1-5k $\Omega$	B1
R7	6-8k $\Omega$	B1
R8	—	§
R9	470 $\Omega$	A1
R10	1-2k $\Omega$	B1
R11	6-8k $\Omega$	B1
R12	1k $\Omega$	B1
R13	220 $\Omega$	B1
R14	150k $\Omega$	F3
R15	56k $\Omega$	C1
R16	8-2k $\Omega$	C1
R17	220 $\Omega$	C1
R18	680 $\Omega$	C2
R19	10k $\Omega$	C1
R20	2-7k $\Omega$	C2
R21	220 $\Omega$	C1
R22	1k $\Omega$	C2
R23	100 $\Omega$	D1
R24	470 $\Omega$	C1
R25	2-2k $\Omega$	D1
R26	4-7k $\Omega$	D1
R27	4-7k $\Omega$	D1
R28	470 $\Omega$	D2
R29	3-9k $\Omega$	E3
R30	120k $\Omega$	D2
R31	47k $\Omega$	D2
R32	4-7k $\Omega$	D2
R33	8-2k $\Omega$	D2
R34	100k $\Omega$	C2
R35	22k $\Omega$	D2
R36	680 $\Omega$	C2
R37	560k $\Omega$	C2
R38	—	§
R39	560 $\Omega$	E3
R40	150 $\Omega$	C2
R41	4-7 $\Omega$	C2

R42	220 $\Omega$	C2
R43	18 $\Omega$	B1
R44	150k $\Omega$	F3
R45	390 $\Omega$	E3
RV1	5k $\Omega$	D1
RV2	5k $\Omega$	D2
RV3	15k $\Omega$	D3

### Coils

L1	—	A2
L2	—	A2
L3	—	B1
L4	—	A2
L5	—	B1
L6	—	—

### Transformers\*

T1	—	A1
T2	—	D1
T3	—	A1
T4	—	B1
T5	—	B1
T6	—	B1
T7	—	C1
T8	—	C1
T9	—	D1
T10	—	D1
T11	{ Pri. 150-0 } { Sec. 80-0 }	C2
T12	{ Pri. 1-76 } { Sec. — }	B2

### Miscellaneous

S1-S16	—	E3
MR1	—	§
MR2	OA70	C1
MR3†	OA70	D1
MR4†	OA70	D1
VT10	NKT259	C2

\*Approximate d.c. resistance in ohms.

† Matched pair.

<sup>1</sup> 160 $\mu$ F in some receivers.

<sup>2</sup> 5 $\mu$ F in some receivers.

<sup>3</sup> 2 $\mu$ F in some receivers.

§ No component.

- 4.—Re-connect the meter between the junction of the 100k $\Omega$  resistors and chassis. Transfer the signal generator to the base of **VT4** and adjust the core of **T8** for maximum deflection on the meter.
- 5.—Transfer the signal generator to the switch side of **C20** and adjust **T5** for maximum meter deflection. Re-check the tuning of **T10** primary, **T8** and **T5** for peak output. Remove the meter and 100k $\Omega$  resistors.

### A.M. I.F. Alignment

- 1.—Switch to m.w. and turn the tuning gang to the l.f. end of the scale. Check that with the gang fully closed, the cursor is aligned with the ends of the tracks on the tuning scale. Turn the volume control to maximum output. Connect the output wattmeter with a 3 ohms dummy load in parallel, across the loudspeaker leads. If the output meter is used without a dummy load leave the speaker connected.
- 2.—Connect the a.m. signal generator, with a 0.1 $\mu$ F capacitor in each lead, across the secondary of **T3**. Feed in a 470kc/s 30% modulated signal and adjust the cores of **T4**(B1), **T7**(C1) and **T9**(D1) for maximum output, reducing the input as necessary to maintain the output level at 50mW. Repeat until no further improvement can be obtained.

### R.F. ALIGNMENT

- 1.—Switch receiver to f.m. and tune to the 92 Mc/s mark on tuning scale. Connect the output meter as in "A.M. I.F. Alignment" operation 1. Set the volume control for maximum output. Connect the f.m. signal generator to the external f.m. aerial socket and adjust the input for slightly less than 50mW output.
- 2.—Feed in a 92 Mc/s 15kc/s deviated signal and adjust **L4** (A2) and **L2** (A2) for maximum output.
- 3.—Feed in 102 Mc/s signal and tune the receiver to this signal. Check that the calibration is correct and if necessary re-adjust **L4** and **L2** to obtain the best compromise.
- 4.—Switch receiver to m.w. and tune to 500m. Connect the a.m. signal generator leads to the coupling coil and place the coil about 15in from the centre of **T3** (m.w. aerial coil), coaxial with the ferrite slab.
- 5.—Feed in a 500kc/s signal and adjust **T6** (B1) and **T3** for maximum output.
- 6.—Tune receiver to 200m, feed in a 1,500kc/s signal and adjust **C26** and **C14** (A2) for maximum output.
- 7.—Switch to l.w. and tune to 1,400m. Feed in a 214kc/s signal and adjust **C27**(E3) and **T2** (l.w. aerial coil) for maximum output.

The ferrite slab aerial coils are sealed on the slab in production and should not require adjustment except after replacing the slab or the coils.