



Appearance of the TPW70

# DECCA - TPW70

## Transistor Table

Transistor	Emitter (V)	Collector (V)	
TR1	OC44	1.4	8.0
TR2	OC45	0.8	8.2
TR3	OC45	1.2	8.6
TR4	OC81D	1.5	11.5
TR5	OC81	6.1	12.3
TR6	OC81	—	6.1

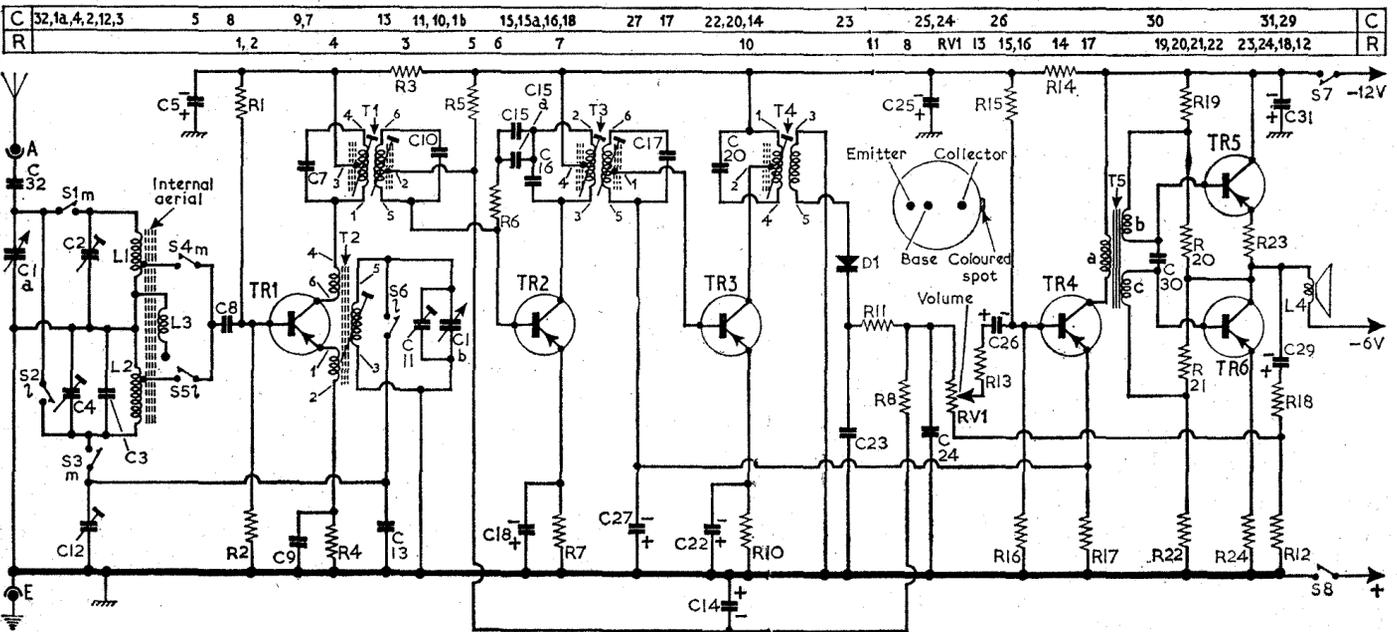
Total current consumption; 12mA with no signal.

## CIRCUIT ALIGNMENT

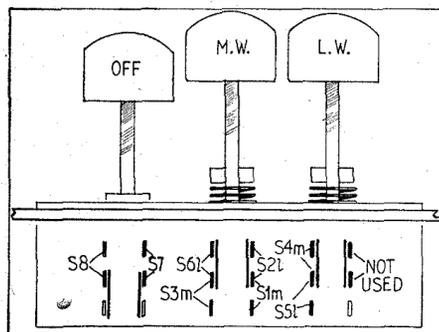
**Equipment Required.**—An A.M. signal generator; an A.C. voltmeter; a 1kΩ resistor and a bladed type insulated trimming tool.

- 1.—Switch to M.W. and set the tuning gang to the fully meshed position. Connect the signal generator across M.W. aerial coil L1; connect the A.C. voltmeter across the speaker speech coil L4.
- 2.—Feed in a 472kc/s modulated signal and maintaining the input only sufficiently high to give a reasonable deflection in the output meter, adjust the top and bottom cores of T1 and T3 and the core of T4 for maximum output.
- 3.—Repeat operation 2.
- 4.—Connect the signal generator via the 1kΩ

Resistors			Capacitors			Coils*			Transformers*			Miscellaneous		
R1	47kΩ	A1	C1a	—	B2	C15	8pF	B1	L2	7.0	C3	D1	OA70	B1
R2	10kΩ	A2	C1b	—	B2	C15a	4pF	B1	L3	—	B3	S1-S8	—	A3
R3	390Ω	B1	C2	40pF	B3	C16	—	B1	L4	22.0	—			
R4	3.3kΩ	A2	C3	30pF	B3	C17	—	B1						
R5	75kΩ	B2	C4	40pF	B3	C18	10μF	B1						
R6	2.7kΩ	B1	C5	10μF	B1	C19	—	†						
R7	1kΩ	B1	C6	—	†	C20	—	B1						
R8	12kΩ	B1	C7	—	B1	C21	—	†						
R9	—	†	C8	0.05μF	A2	C22	10μF	B1						
R10	1.8kΩ	B1	C9	0.01μF	A1	C23	0.01μF	C1						
R11	390Ω	B1	C10	—	B1	C24	0.01μF	B1						
R12	6.8Ω	B2	C11	40pF	B3	C25	100μF	B2						
R13	470Ω	C2	C12	40pF	B3	C26	0.25μF	B2						
R14	1.8kΩ	B2	C13	220pF	B3	C27	100μF	C1						
R15	56kΩ	C2	C14	10μF	B2	C28	—	†						
R16	18kΩ	C2				C29	100μF	B2						
R17	470Ω	C1				C30	0.01μF	C3						
R18	330Ω	B2				C31	100μF	C3						
R19	2.2kΩ	C3				C32	8pF	B2						
R20	68Ω	C3												



- resistor to the external aerial socket. Tune receiver to 460m. Feed in a 652kc/s signal and adjust T2 and L1 for maximum output. Adjust L1 by sliding its former along the ferrite rod.
- 5.—Tune receiver to 230m. Feed in a 1,300kc/s signal and adjust C11 and C2 for maximum output.
  - 6.—Repeat operations 4 and 5.
  - 7.—Switch to L.W. and tune receiver to 1,750m. Feed in a 170kc/s signal and adjust C12 and L2 for maximum output. Note: When adjusting C12 there may be a degree of oscillator pulling. Care should be taken to adjust C12 and L2 for maximum signal at the correct tracking point.
  - 8.—Tune receiver to 1,250m. Feed in a 240kc/s signal and adjust C4 for maximum output.
  - 9.—Repeat operations 7 and 8.



Press-button switch unit as the arrow direction