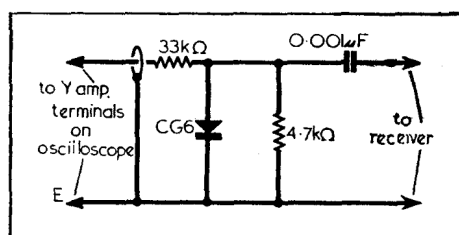


Valve	Anode V	Screen V	Cath. V
V1 6AQ8 {a	85†	—	*
V2 6AJ8 {b	230	70	2.0
V3 6BY7... {c	80	80	2.0
V4 6AK8 {d	210	80	1.5
V5 6BQ5...	50	—	—
V6 6V4 ...	270	230	8.0
T.I. 65ME...	255†	—	290.0
Anode, 20V; target 230V.			

* No reading quoted. † A.C. reading.
† Receiver switched to F.M.



Circuit of diode probe used for alignment.

CAPACITORS		Values	Locations
C1	V1a cath. by-pass	0.003μF	H4
C2	F.M. aerial tuning	24pF	H4
C3	V1a H.T. decoup.	0.003μF	H4
C4	F.M. R.F. trim. ...	18pF	H4
C5	R.F. by-pass ...	0.001μF	H4
C6	V1b cath. by-pass	82pF	H4
C7	F.M. osc. trimmers	22pF	H4
C8		22pF	H4
C9		22pF	H4
C10		4pF	H4
C11	Part osc. neut. ...	33pF	H4
C12	1st F.M. I.F. trans. tuning	22pF	H4
C13	H.T. decoupling	0.001μF	H4
C14	A.M. Aerial coupling	0.005μF	F2
C15	L.W. aerial trim.	75pF	G2
C16	V2a S.G. decoup.	0.003μF	G3
C17	V2a C.G. ...	0.001μF	G3
C18	V2a H.T. decoup.	0.003μF	F3
C19	1st A.M. I.F. trans. tuning	150pF	A1
C20	2nd F.M. trans. tuning	220pF	A1
C21	2nd F.M. trans. tuning	500pF	A1
C22	V2 cath. by-pass	22pF	A1
C23	V2b A.M. osc. C.G.	0.01μF	G3
C24	M.W. osc. tracker	47pF	G3
C25	L.W. osc. trimmer	440pF	G3
C26	L.W. osc. tracker	100pF	G3
C27	V2b reaction coup	492pF	G2
C28	V3 S.G. decoup.	100pF	F3
C29	V3 H.T. decoup.	0.003μF	F3
C30	V3 H.T. decoup.	0.003μF	F3
C31	2nd A.M. I.F. trans. tuning	150pF	B4
C32	3rd F.M. I.F. trans. tuning	150pF	B1
C33	R.F. by-pass	8.2pF	B1
C34	V3 cath. ...	51pF	F3
C35	F.M. A.F. load	0.01μF	F3
C36	Part de-emphasis...	500pF	E3
C37	A.G.C. decoupling	0.002μF	E3
C38	D.C. reservoir	0.1μF	F3
C39	I.F. filter	5μF	E3
C40	A.F. coupling	100pF	F3
C41	A.F. coupling	0.01μF	E3
C42	T.I. decoupling	0.003μF	E2
C43	Part tone control...	0.01μF	D2
C44	A.F. coupling	0.01μF	E3
C45	H.T. smoothing	32μF	A1
C46	Tone corrector	0.001μF	E3
C47	V5 cath. by-pass	25μF	E2
C48	H.T. smoothing	32μF	A1
C49	F.M. osc. trim.	—	H4
C50	F.M. osc. neut.	—	H4
C51	S.W. aerial trim.	—	G2
C52	M.W. aerial trim.	—	G2
C53	Aerial tuning	—	A1
C54	Osc. tuning	—	A1
C55	S.W. osc. trim.	—	G2
C56	M.W. osc. trim.	—	G2
C57	P.U. tone corrector	0.005μF	—

*Electrolytic. †Variable. ‡Pre-set.

COSSOR - 522,523

RESISTORS		Values	Location
R1	V1a G.B. ...	100Ω	H4
R2	V1a H.T. decoup. ...	2.2kΩ	H4
R3	F.M. osc. C.G. ...	56kΩ	H4
R4	F.M. osc. stabilizer ...	1.2kΩ	H4
R5	A.M. aerial shunt ...	1kΩ	G2
R6	H.T. decoupling ...	15kΩ	F3
R7	V2a S.G. decoup. ...	33kΩ	G3
R8	V2a C.G. ...	470kΩ	G3
R9	H.T. decoupling ...	2.2kΩ	F3
R10	V2 G.B. ...	220Ω	G3
R11	I.F. shunt ...	470kΩ	F3
R12	A.M. osc. C.G. ...	47kΩ	G3
R13	Osc. anode feed ...	33kΩ	G3
R14	S.W. osc. stabilizer ...	100Ω	G3
R15	A.G.C. delay bias	1MΩ	F2
R16		150kΩ	F2
R17		10MΩ	F3
R18	V3 S.G. H.T. feed ...	68kΩ	F3
R19	V3 anode decoup. ...	2.2kΩ	F3
R20	V3 G.B. ...	33Ω	F3
R21		120Ω	F3
R22		56kΩ	E3
R23	De-emphasis ...	56kΩ	E2
R24		560kΩ	E3
R25		27kΩ	E3
R26	A.G.C. decoupling ...	2.2MΩ	F3
R27	A.M. I.F. stopper ...	47kΩ	E3
R28	Volume control ...	500kΩ	D2
R29	V4d C.G. ...	6.8MΩ	E3
R30	T.L. decoup. ...	4.7MΩ	E3
R31	T.L. load ...	470kΩ	C1
R32	V4d anode load ...	680kΩ	E3
R33	Tone control ...	500kΩ	D2
R34	V5 C.G. ...	470kΩ	E3
R35	V5 C.G. stopper ...	47kΩ	E3
R36	H.T. smoothing ...	2kΩ	F2
R37	V5 G.B. ...	180Ω	E3
R38	P.U. tone correctors	100kΩ	—
R39		10.1kΩ	—

OTHER COMPONENTS		Approx. Values (ohms)	Locations
L1	F.M. aerial coupling coils ...	—	H4
L2		—	H4
L3		—	H4
L4	F.M. R.F. coil ...	—	H4
L5	Heater choke ...	—	H4
L6	F.M. osc. tuning ...	—	H4
L7	F.M. osc. reaction ...	—	H4
L8	F.M. F.B. coil ...	—	H4
L9	1st F.M. { Pri. ...	1.0	H4
L10	1st F.M. { Sec. ...	1.0	H4
L11	S.W. aerial coup. ...	—	G2
L12	A.M. aerial tuning coils ...	0.25	A1
L13		3.5	A1
L14		—	G3
L15	A.M. osc. tuning coils ...	3.5	G3
L16		6.0	G3
L17		0.5	G3
L18	A.M. osc. reaction coils ...	2.5	G3
L19		4.0	G3
L20		10.5	A1
L21	1st I.F. trans. { Sec. ...	10.5	A1
L22	2nd F.M. { Pri. ...	1.0	A1
L23	2nd I.F. trans. { Sec. ...	1.0	A1
L24	2nd A.M. { Pri. ...	10.0	B1
L25	2nd I.F. trans. { Sec. ...	10.0	B1
L26	3rd F.M. { Pri. ...	1.0	B1
L27	3rd I.F. trans. { Sec. ...	0.5	B1
L28	Speech coil ...	2.5	—
L29		50.0	—
T1		550.0	B1
T2	O.P. trans. { a ...	0.7†	C1
		0.25	
		115.0	
MB1* S1-S10 S11-S24 S25	Mains trans. { a ...	115.0	C1
		21.5	
		—	
MB1* S1-S10 S11-S24 S25	A.G.C. delay diode A.M./F.M. switches	—	F3
		—	F3
		—	F3
MB1* S1-S10 S11-S24 S25	A.M. waveband switches	—	G2
		—	G2
		—	G2
MB1* S1-S10 S11-S24 S25	Mains sw., g'd R33	—	D2
		—	D2
		—	D2

* S.T.C. type M1. † 1.7Ω in model 522.

CIRCUIT ALIGNMENT

Equipment Required.—A frequency-modulated signal generator or "wobbulator," such as the Cossor model 1324, with an output impedance of 70-80Ω; a diode probe, if not provided with the wobbulator, comprising a crystal diode (B.T.-H. CG6), two resistors, 4.7kΩ and 33kΩ, and an 0.001μF capacitor, connected as shown in the diagram (col. 4); an oscilloscope; an accurately calibrated spot-frequency signal generator; an output meter.

F.M. I.F. Stages.—Connect oscilloscope leads, via diode probe, to V3 anode (pin 7) and chassis. Switch receiver to F.M. Detune L26 (location reference F3) and L27 (B1) by screwing the

Switches	Gram	L.W.	M.W.	S.W.	F.M.
S11	—	—	—	—	—
S12	—	—	—	—	—
S13	—	—	—	—	—
S14	—	—	—	—	—
S15	—	—	—	—	—
S16	—	—	—	—	—
S17	—	—	—	—	—
S18	—	—	—	—	—
S19	—	—	—	—	—
S20	—	—	—	—	—
S21	—	—	—	—	—
S22	—	—	—	—	—
S23	—	—	—	—	—
S24	—	—	—	—	—

cores half-way out of the coil formers. If when making the following core adjustments, two peaks are found, the core should be set to the peak nearer the adjusting end of the coil can.

The signal generator should be used to provide marker pips on the response curves obtained during alignment. Its output should be connected to the signal generator terminals on the wobbulator, or, if these are not provided, to the output leads of the wobbulator via a 470Ω series resistor. The shape of the marker pip can be improved by connecting an 0.002μF-0.005μF capacitor across the input terminals to the oscilloscope "Y" amplifier.

Connect output of wobbulator to V2a control grid (pin 2). Adjust the wobbulator to sweep from 10.4 Mc/s to 11.0 Mc/s (centre frequency 10.7 Mc/s, with ± 300 kc/s deviation), and adjust the cores of L22 (F3) and L23 (A1) until a response similar to curve 1 in the set of oscilloscope traces (column 6) is obtained on the oscilloscope.

Partially remove the valve screening can from V1, and inject a signal into the valve by connecting the wobbulator "live" lead to the can. Alternatively, the can may be completely removed, and the wobbulator connected to a loop of wire twisted round the valve.

Feed in a 10.7 Mc/s signal, deviated by ± 300 kc/s, detune L9 (H4) until three-quarters of its core is exposed and adjust the core of L3 (H4) until a response, similar to curve 2, is obtained on the oscilloscope.

Then adjust the core of L9, while reducing the output of the wobbulator, to obtain a response on the oscilloscope similar to curve 3. During this adjustment, care should be taken

to avoid slight peaking to one side of the response.

Transfer oscilloscope "live" lead, less the diode probe, to the top of the volume control. If the gain of the oscilloscope is not sufficient then it should be connected across R34. Leave L27 (B1) and adjust the core of L26 (F3) to obtain a response on the oscilloscope similar to curve 4. Repeat the adjustment to the core of L23 given in the third paragraph of these instructions. Finally adjust the core of L27 to obtain a response on the oscilloscope similar to curve 5.

A.M. I.F. Alignment.—Switch receiver to M.W., and turn gang to its mid-position. Connect the output meter to the external speaker sockets. Connect the signal generator output leads to V1a control grid (pin 2) and chassis. Feed in a 470 kc/s signal and adjust the cores of L25 (B1), L24 (F3), L21 (A1) and L20 (F3) for maximum output. Repeat these adjustments until no further improvement results.

F.M. R.F. and Oscillator Stages.—Connect output of wobbulator to the F.M. aerial sockets. Check that the screening cover of the F.M. tuner unit is securely held in position by its fixing screw. Check that with the gang at maximum capacitance, the cursor coincides with the "Max" mark at the high wavelength ends of the tuning scales.

Feed in a 103.5 Mc/s signal, deviated by ± 100 kc/s. With the oscilloscope leads connected across the volume control (or with low gain oscilloscope across R34), pull out the core of L5 (H4) by means of its drive cord to its full extent (until the core nearly touches the drive pulley) and adjust C51 (H4).

Finally, tune the receiver to 91 Mc/s, feed in a 91 Mc/s signal, deviated by ± 100 kc/s, and adjust the core of L5 by rotating the bush on the tuning gang spindle (slacken the fixing screws, location A1) until a response, similar to curve 6, is obtained on the oscilloscope. Adjust the core of L3 (A1) in the same manner for maximum response on the oscilloscope.

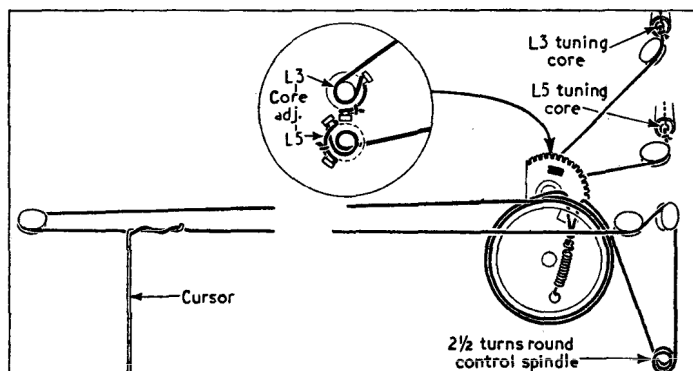
A.M. R.F. and Oscillator Stages.—Connect output meter to the external speaker sockets. Connect the signal generator, via a dummy aerial, to the A.M. A and E sockets. If two peaks are found when adjusting a trimmer, it should be set to the one involving the lower capacitance. If two peaks are found when making a core adjustment it should be set to the peak farther away from the adjusting end.

S.W.—Switch receiver to S.W. and tune to 18 Mc/s. Feed in an 18 Mc/s signal and adjust C57 (G2) and C53 (G2), while rocking the gang for maximum output. Tune receiver to 6 Mc/s, feed in a 6 Mc/s signal and adjust the cores of L14 (G3) and L11 (G2) for maximum output. Repeat the adjustments to C57, C53 at 18 Mc/s.

M.W.—Switch receiver to M.W., and tune to "M" mark at 198m on tuning scale. Feed in a 193m (1,550 kc/s) signal and adjust C58 (G2) and C54 (G2) for maximum output. Tune receiver to "M" mark at 522m on tuning scale, feed in a 522m (575 kc/s) signal and adjust the core of L15 (G3) for maximum output. Adjust the inductance of the M.W. internal aerial coil L12 (A1) for maximum output at this frequency by moving its adjustment section along the ferrite rod. Repeat these adjustments until no further improvement results.

L.W.—Switch receiver to L.W. and tune to "L" mark at 1,875m on tuning scale. Feed in a 1,875m (160 kc/s) signal and adjust the core of L16 (G3) for maximum output. Adjust the inductance of the L.W. aerial coil L13 (A1) for maximum output at this frequency by sliding first the main section of the coil along its ferrite rod core for coarse adjustment, and finally its small adjustment section for fine adjustment. Repeat these adjustments until no further improvement results.

Switches	Gram	L.W.	M.W.	S.W.	F.M.
S11	—	—	—	—	—
S12	—	—	—	—	—
S13	—	—	—	—	—
S14	—	—	—	—	—
S15	—	—	—	—	—
S16	—	—	—	—	—
S17	—	—	—	—	—
S18	—	—	—	—	—
S19	—	—	—	—	—
S20	—	—	—	—	—
S21	—	—	—	—	—
S22	—	—	—	—	—
S23	—	—	—	—	—
S24	—	—	—	—	—



Sketch of the drive cords for the cursor, gang and F.M. tuning cores.