

ASSEMBLING AND
USING YOUR

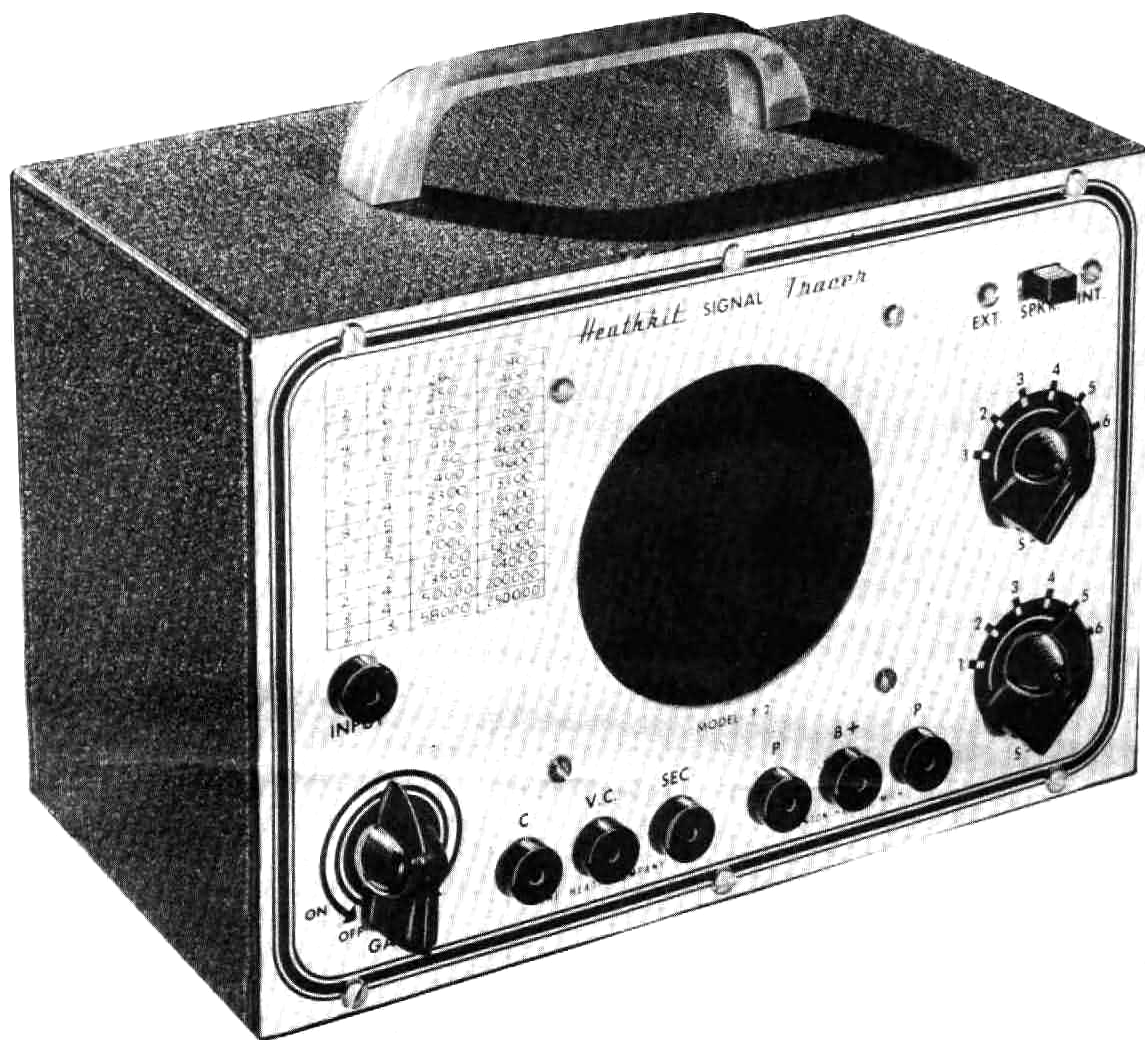
Heathkit

Signal Tracer
Model T-2



THE HEATH COMPANY
BENTON HARBOR, MICH.

HEATHKIT MODEL T2 SIGNAL TRACER



Size: 9" wide x 6" high x 5" deep

USES

Traces signal from antenna to speaker--Enables quick determination of defective stage.
Locates intermittents
May be used on F. M. and T. V. Receivers
Checks record players and record changers
Checks microphones
Test speaker allows checking of receiver speaker by substitution
Universal output transformer allows servicing of sets without output transformer and speaker--
Determines correct impedance match for unknown speakers, tubes, etc.

CIRCUIT

Crystal diode test prod--6SH7 Hi gain Amplifier
6K6 output tube--6X5 rectifier--4" P. M. Speaker
Universal output transformer
Operates from Audio frequencies to approx. 200 Mc.
Safe for AC-DC receivers--105-120 VAC transformer operated

ASSEMBLING THE HEATHKIT MODEL T-2 SIGNAL TRACER

The construction of the Heathkit Signal Tracer is not difficult but consideration should be given the fact that a test instrument will be useful for many years and care taken in construction will be repaid many times. Test equipment is the best assistant available in service and research work and it deserves the most careful workmanship possible. Thoroughly study and familiarize yourself with the instructions, pictorial diagrams and circuit. Do not rush the construction. Make a good mechanical joint of each connection, then solder it with best quality rosin core radio type solder. (DO NOT USE FLUXES OR ACID CORE SOLDER.) Hold each joint rigid while solder cools and then test by attempting to pull joint loose.

Most difficulty in construction results from poor soldering (and use of wrong solder) and reversed connections (remember that in working on the bottom of the chassis and rear of panel that all locations are reversed).

Check the parts carefully against the parts list. Identify each part (using the charts on covers of instruction manual). Be sure to check the packing to avoid throwing away any of the small parts. Mark the values of condensers and resistors on the schematic diagram beside the part number.

From time to time, small changes in parts will be made by the Heath Company. All parts supplied will work just as well as the part for which it was substituted. 47,000 ohms resistors (which is the new radio manufacturer's rating for 50,000 ohms) may be substituted for 50,000 ohms or a one watt resistor may be substituted for one-half watt, etc. All substitutions will be of equal or better quality than the original and will be made in order that a minimum delay will occur in filling your order.

The newer types of insulated resistors have a higher wattage rating. The $\frac{1}{4}$ watt size is now rated at $\frac{1}{2}$ watt and these are used in this kit. Bolts and nuts are counted mechanically and if a few are missing please secure locally.

Resistors, condensers and potentiometers have a normal tolerance rating of plus or minus 20% unless marked otherwise. Therefore, a 1 megohm unit may test between 800,000 and 1,200,000 and be satisfactory. Heathkit circuits are designed to accommodate these variations. Socket connections are numbered on the bottom of the sockets. Sockets are fastened into the chassis with the wavy metal rings which fit into the groove in the side of the socket. To install, hold one end of the ring in the groove and the balance of the ring is then forced over the socket and into the groove with a screw driver.

Note the direction of the keyways in the sockets from the pictorial diagram.

Begin the construction by mounting the sockets, power transformer, output transformer and bath-tub condenser, adding solder lugs where indicated. Note: Solder wires to output transformer lugs #1, #3, and #5 before mounting. Wire the power supply section first followed by the filaments and ground connections. The resistors and molded condensers are now added. Assemble the panel by mounting the several jacks. The jacks are held in place by the special washer with sharp points which is forced over the body of the jack. Mount the speaker grill and speaker and the upper selector switch. The panel is held to the chassis by the gain control potentiometer and the lower rotary selector switch. Complete the wiring by making all connections from the panel to the chassis. Install the line cord. Assemble the prod as shown on the circuit diagram. Remove enough of the shielding on the cable to prevent shorting of the crystal. Solder the short ground BRAID to the shield. The cable with crystal attached is inserted into the prod (having first removed the cap from the solderless tip of the test prod) and the lead from the crystal pulled through the hole in the prod tip. This lead is wrapped around the groove in prod tip and the cap replaced locking it in place. To avoid strain on the crystal lead, it is suggested that several match sticks be pressed into the prod beside the shielded lead making the cable tight in the prod. Install the phone plug on the other end of the cable as shown.

Upon completion of the wiring, recheck all connections. A suggested way is to follow each con-

nection in the instrument and mark it on the circuit diagram with a colored pencil. In this manner, any connections overlooked or incorrect will be disclosed. If wiring is in order, insert tubes and connect to 110V 60 cycle AC. After warm up period, advance the gain control and touch prod tip. If loud hum is heard in the speaker (providing switches are set in correct position), the tracer is in proper operating order.

USE OF SIGNAL TRACER

The gain control determines the sensitivity of the instrument and allows the signal being followed to be adjusted to a suitable volume.

The slide switch O94 should be in the internal position. The selector switches should be in positions 4 and 5 to properly match the 6K6 tube in this instrument.

To trace a receiver, set the dial of receiver under test to known local station or preferably a signal from a test oscillator. Turn gain control full on, connect ground clip of tracer prod to B-. (On AC-DC radios, a small potential may exist which may be eliminated by reversing either the plug on radio or tracer or both.) Note: B- and chassis may not be at the same potential in some AC-DC receivers. Hum and distortion may be minimized by placing a condenser of a few MMF in series with the test prod. A reduction in signal strength due to detuning is to be expected when checking receivers having relatively large inductances and small capacities in the tuned circuits.

Start at the antenna coil and touch the prod tip to first the secondary, continuing through the RF, and IF coils (always to the high or plate and grid sides of the coils) continuing through the audio section by connecting progressively to the grid and plate of each section at tube socket. When the signal stops, the difficulty lies in the stage just preceding. To illustrate--if the signal appears at the plate or primary connection of a coil but not at the secondary or grid of the coil, the fault is between the plate and grid. The gain of each stage is indicated by the amount the gain control of the tracer must be reduced to maintain equal volume. Power supply filters may be checked by touching the prod to each section and noting the reduction in hum (no reduction indicates defective filter condenser). Distortion, noise or hum may be followed through a radio in the same manner and isolated. The Heathkit Signal Tracer may be used for many other trouble shooting purposes which appear desirable to the user. The crystal diode in the probe is in effect a crystal detector which will respond to any frequency up to 200 megacycles.

The selector switches make 30 different impedance ratios available which make the instrument a valuable test speaker. To use as a test speaker for receivers or amplifiers with output transformers, connect to jacks C (common or grounded side) and VC (voice coil) with slide switch to "external." To use as a test speaker for receivers or amplifiers without an output transformer, connect to jacks "P" and "B+" (for single ended output) or "P" "B+" and "P" (for push pull output) with slide switch in internal position, and adjust the selector switches for proper matching to the tubes using the chart on the panel. A mismatch of 30 percent will not adversely affect operation. When used as a test speaker, be sure the power is turned off turning the gain control all the way counter clockwise till the switch clicks.

The transformer can be used as a matching transformer only, by connecting the amplifier or receiver as above and "C" and "SEC" terminals to an external speaker. The slide switch should then be in the external position.

To use the tracer as an audio amplifier or small public address system, connect either a phonograph pickup or high impedance crystal microphone to the input terminals and use either the internal speaker or a remote external speaker. For visual signal tracing, insert the AC test prod from a vacuum tube voltmeter into the "P" connection. Connect the GND connection of the tracer to the common or GND connection of the VTVM. The VTVM should be set on the correct AC scale. Signal levels and gain per stage may be read directly in volts or db. In checking intermittents, the tracer and VTVM may be left at a known setting and will indicate any change instantly. The "P" connection may also be connected to an oscilloscope for visual tracing.

IN CASE YOU HAVE DIFFICULTIES

1. Recheck entire wiring. Most cases of trouble result from incorrect or reversed wiring.
2. Check all voltages at the sockets. Measurements given below were taken with an 11 megohm input resistance Heathkit VTVM. A normal variation of + or - 15% are to be expected. All are measured between chassis and socket pin.

	6SH7	6K6	6X5
Pin 1	0	0	0
2	5-6½ VAC.	0	0
3	0	250 to 280V.	200-240VAC.
4	0 (No Signal)	250 to 280V.	Not Used
5	0	0	200-240VAC.
6	25-35V	Not Used	Used as Tie Point
7	0	5 to 6½ VAC.	5 to 6½ VAC.
8	90-120V. No Signal	13 to 18V.	260 to 300V.

3. Check phone plug and test prod for shorts to shielding.
4. If oscillation is evident, try reversing the brown and blue leads from the output transformer, as shown in the pictorial diagram.
5. If residual hum level is too high, try reversing the two black primary leads from the power transformer.

SERVICE

In event continued operational difficulties of the completed instrument are experienced, may we remind you that the Heath Company has provided a technical consultation service. Every effort will be made to assist you through correspondence. May we emphasize that in all correspondence this instrument should be referred to as the Model T-2 Signal Tracer.

The facilities of the Heath Company Service Department are also available. Your instrument may be returned for inspection, repair and calibration for a service charge of \$3.00 plus the cost of any additional material that may be required. This service policy applies only to completed instruments constructed in accordance with the instructions as stated in the manual. Instruments that are not completed or instruments that are modified will not be accepted for repair. Instruments showing evidence of acid core solder or paste fluxes will be returned not repaired.

The Heath Company is willing to offer its utmost cooperation to assist you in obtaining proper operation of your instrument. The repair service is available until one year from the date of purchase.

NOTE: Before returning this unit, be sure all parts are securely mounted. Attach a tag to the instrument giving name, address and trouble experienced. Pack in a rugged container, preferably wood, using at least three inches of shredded newspaper or excelsior on all sides. Do not ship in original carton only as this carton is not considered adequate for safe shipment of the completed instrument. Ship by prepaid express, if possible. Return shipment will be made by express collect. Note that a carrier cannot be held liable for damage in transit if packing, in his opinion, is insufficient.

Prices are subject to change without notice. The Heath Company reserves the right to change the design without incurring liability for equipment previously supplied.

WARRANTY

The Heath Company limits its warranty on any part supplied with any Heathkit (except tubes, meters, and rectifiers, where the original manufacturer's guarantee only applies) to the replacement within three (3) months of said part which, when returned with prior permission, postpaid, was, in the judgment of the Heath Company, defective at the time of sale.

The assembler is urged to follow the instructions exactly as provided. The Heath Company assumes no responsibility or liability for any damages or injuries sustained in the assembly of the device or in the operation of the completed instrument.

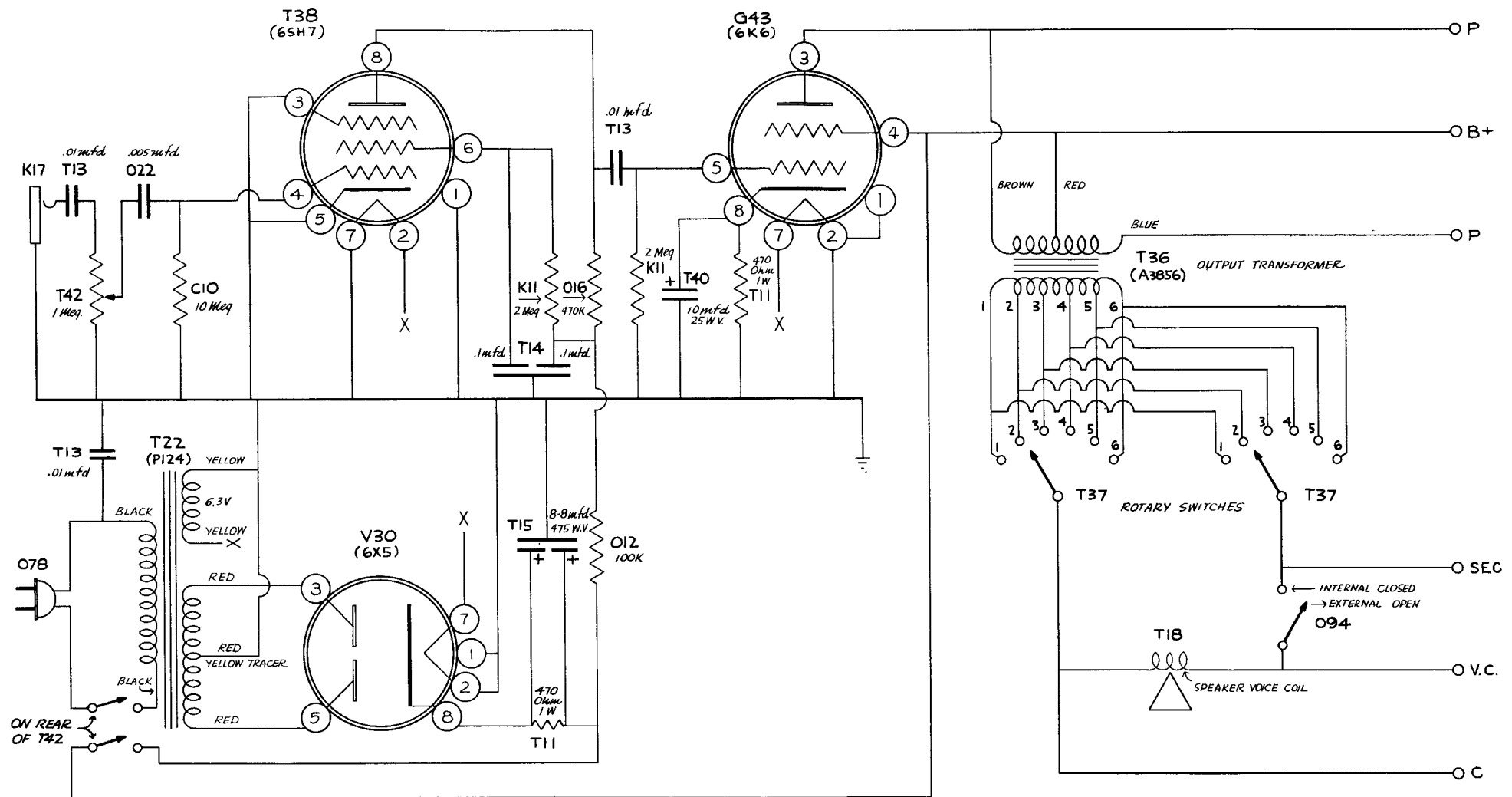
HEATH COMPANY
Benton Harbor, Michigan

T2 SIGNAL TRACER PARTS LIST

Part No.	Part Per Kit	Description	Part No.	Part Per Kit	Description
Resistors			V41	1	Phone Plug
O12	1	100,000 Ohm	O44	6	Locking Ring for Jack
O16	1	470,000 Ohm	V42	1	Test Prod
K11	2	2 Megohm	T19	1	Speaker Grill
C10	1	10 Megohm	T21	1	Crystal Diode
T11	2	470 Ohm 1 Watt	V44	1	Alligator Clip
Condensers			O28	4	$\frac{1}{8}$ " Nickel Washers
O22	1	.005 MFD Moulded Paper	O101	3	Control Lock Washers
T13	3	.01 MFD Condenser	O31	13	6-32 x $\frac{1}{4}$ " Machine Screws
T14	1	Dual .1 MFD 400V Bathtub	O30	2	10-24 x $\frac{1}{4}$ " Handle Screws
T15	1	Dual 8 MFD 475V Electrolytic	O102	8	#6- $\frac{1}{2}$ " Self Tapping Metal Screws
T40	1	10 MFD 25V Tubular	S22	13	#6-32 x $\frac{1}{4}$ " Nuts
Control--Switches			O33	4	$\frac{1}{2}$ " Control Nuts
T42	1	1 Megohm Audio Taper Control with DPST Switch	TS72	13	#6 Lock Washers
T37	2	Single Pole 6 Pos. Rotary Switches	O37	3	Solder Lugs
O24	1	SPST Slide Switch	O35	2	$\frac{1}{8}$ " Rubber Grommets
Tubes			O34	4	Rubber Feet
G43	1	6K6 Tube	V47	1	Length Shielded Test Lead Wire
T38	1	6SH7 Tube	RF17	1	Length Braid
V30	1	6X5 Tube	T24	1	Roll Hook-up wire
Knobs--Sockets--Terminal Strips			O81	1	Length Spaghetti
O51	3	Pointer Knobs	O78	1	Line Cord
O54	3	Octal Sockets	O79	1	Handle
O43	3	Octal Socket Rings	T18	1	4" P. M. Speaker
SW37	1	3 Lug Terminal Strip	T22	1	Power Transformer (P124)
Miscellaneous			T36	1	Output Transformer
V77B	1	Banana Jack (Black)	T25A	1	Panel
V77R	5	Banana Jack (Red)	T26A	1	Chassis
V28	6	Banana Jack Insert	T32	1	Cabinet
K17	1	Phone Jack	T2	1	Instruction Manual

HEATHKIT REPLACEABLE PARTS AVAILABLE

T15	Dual 8MFD Electrolytic Condenser	\$1.00 each
T40	10MFD 25V Tubular Condenser40 "
T37	Single Pole 6 Pos. Rotary Switch68 "
T42	1 Megohm Audio Taper Control-DPST Sw.92 "
T18	4" P. M. Speaker	2.75 "
T22	Power Transformer	3.90 "
T36	Output Transformer	1.60 "
T25A	Panel85 "
T32	Cabinet.	2.55 "

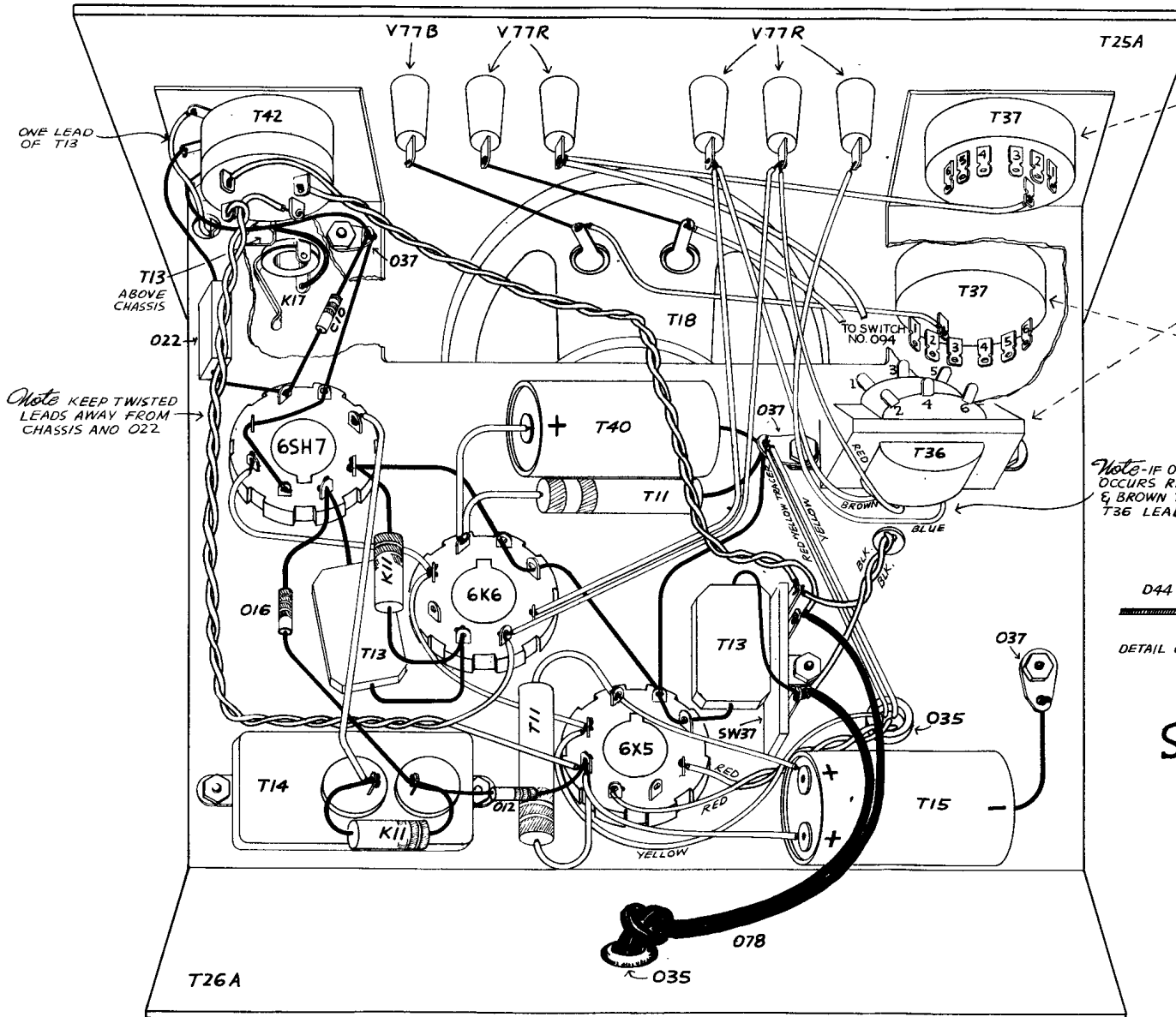
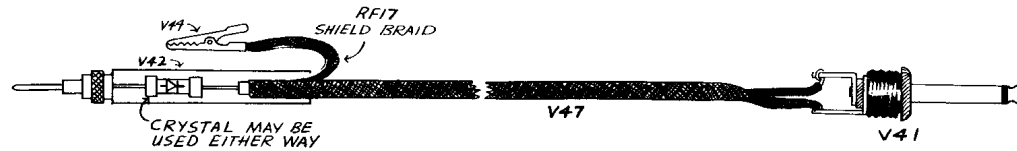


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MEG. = 1,000,000 Ohms.....
 K = 1,000 Ohms.....

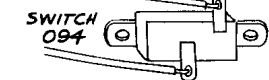
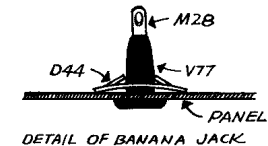
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CONNECT POINTS MARKED
 X ON TUBES TO SAME LETTER
 MARKED ON TRANSFORMER.



Note: KEEP TWISTED LEADS AWAY FROM CHASSIS AND 022

Note: IF OSCILLATION OCCURS REVERSE BLUE & BROWN TRANSFORMER T36 LEADS



Heathkit SIGNAL TRACER MODEL - T2

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BENTON HARBOR, MICHIGAN

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