

Assembly  
and  
Operation  
of the



FET/TRANSISTOR  
TESTER

MODEL IT-121

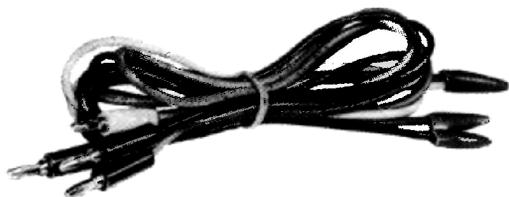
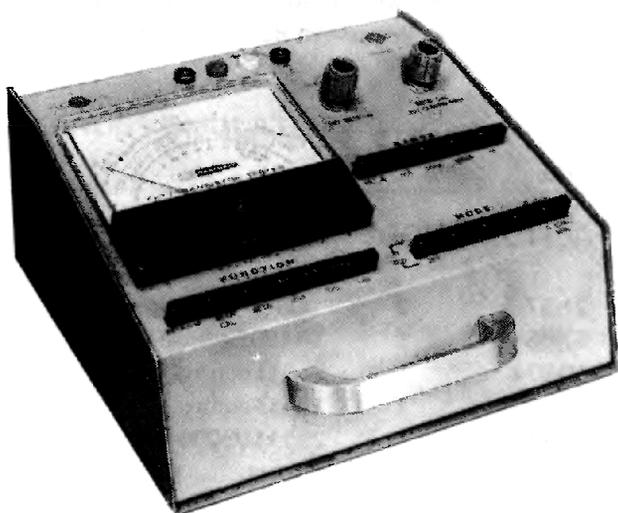


TABLE OF CONTENTS

Introduction . . . . .	2
Parts List . . . . .	2
Assembly Notes . . . . .	4
Step-by-Step Assembly . . . . .	5
Subpanel Assembly and Wiring . . . . .	8
Front Panel Assembly and Wiring . . . . .	13
Subpanel Installation . . . . .	15
Final Wiring . . . . .	17
Test and Adjustment . . . . .	19
Final Assembly . . . . .	20
Operation . . . . .	20
In Case of Difficulty . . . . .	29
Troubleshooting Chart . . . . .	30
Factory Repair Service . . . . .	30
Specifications . . . . .	31
Circuit Description . . . . .	32
Chassis Photograph . . . . .	38
Circuit Board X-Ray Views . . . . .	39
Schematic . . . (fold-out from page) . . . . .	41

HEATH COMPANY  
BENTON HARBOR, MICHIGAN 49022



Check the equipment to see that all parts and screws are in place. Then, wrap the equipment in heavy paper. Place the equipment in a strong carton, and put at least **THREE INCHES** of resilient packing material (shredded paper, excelsior, etc.) on all sides, between the equipment and the carton. Seal the carton with gummed paper tape, and tie it

with a strong cord. Ship it by prepaid express, United Parcel Service, or insured parcel post to:

Heath Company  
Service Department  
Benton Harbor, Michigan 49022

## SPECIFICATIONS

DC Beta . . . . .	1 to 5000 with the following ranges available:  1 to 50, 5 to 250, 10 to 500, 50 to 2500, 100 to 5000.
Collector Currents Available . . . . .	1 mA, 5 mA, 10 mA, 50 mA, 100 mA, 500 mA, and 1 A.
$G_m$ . . . . .	0 to 50,000 $\mu$ mhos.
Leakage Measurements . . . . . ( $I_{ceo}$ , $I_{ces}$ , $I_{cbo}$ , $I_{dss}$ , $I_{gss}$ )	Five current ranges, $\pm 5\%$ .  0-100 $\mu$ A, 0-1 mA, 0-10 mA, 0-100 mA, 0-1 A
Out-of-Circuit Accuracy . . . . .	$\pm 2\%$ , $\pm 2\%$ arc for DC beta and leakage.
In-Circuit Accuracy . . . . .	Indicates good or bad transistor, FET, diode, SCR, or triac.
Diode Test . . . . .	Tests for forward conduction and reverse leakage (out-of-circuit).
SCR and Triac Tests . . . . .	Tests for proper conduction and blocking.
Unijunction Transistor Test . . . . .	Measures $I_{eb_2s}$ , $I_{b_2b_1s}$ , and Emitter Current (out-of-circuit).
Power . . . . .	Two 1-1/2 volt D cells.
Dimensions (overall) . . . . .	9-9/16" wide x 8-5/8" deep x 5-1/4" high.
Net Weight (Less batteries) . . . . .	3-1/2 lbs.

The Heath Company reserves the right to discontinue instruments and to change specifications at any time

without incurring any obligation to incorporate new features in instruments previously sold.

## CIRCUIT DESCRIPTION

Refer to the Schematic Diagram (fold-out from Page 41) while you read this "Circuit Description."

### General Consideration

All of the following circuit explanations refer only to NPN transistors or N channel FET's. The descriptions also apply equally to PNP transistors and P channel FET's except that the polarity of the meter and both batteries (B1 and B2) must be reversed.

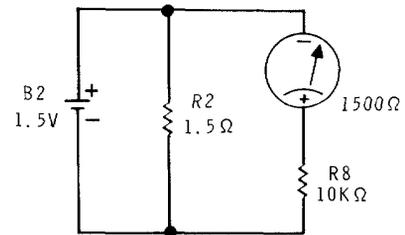
Diode D1 protects the meter by limiting the voltage across it to 0.6 volts. Capacitors C1 and C2 prevent oscillations from occurring in the device being tested. Resistors R5 and R6 limit the current to protect controls R11 and R12 in case a short circuit occurs. For simplicity, the above components are not shown in the following partial schematics.

All switches are shown on the Schematic in the released (out) position even though this configuration does not represent a particular test. This enables you to easily trace a particular test circuit by pressing (mentally) only the switch related to that test.

### BATTERY TEST

Each battery is tested separately. The NPN position of the NPN-PNP switch connects battery B1 into the battery

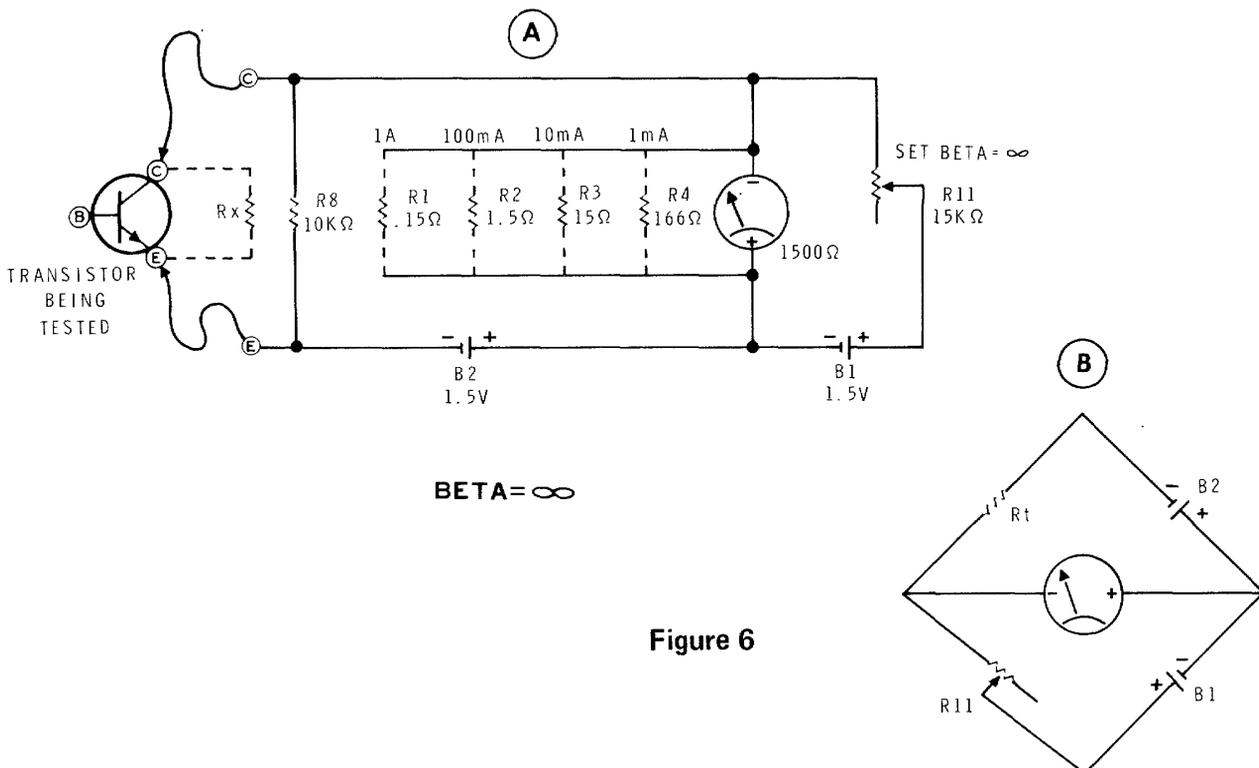
testing circuit. The PNP position of the NPN-PNP switch connects battery B2 into the battery testing circuit. A load, simulating operating conditions, is connected across each battery while the battery voltage is being measured. This assures that the battery is capable of supplying adequate current and voltage for the tests.



**BAT TEST**

**Figure 5**

When the Bat Test switch is pressed, resistor R2 is placed across the battery terminals to load the battery. See Figure 5. The meter, now functioning as a voltmeter, measures the battery voltage. If the battery is serviceable (0.9 volt or more), the meter pointer will fall within the Bat OK mark on the meter.



**Figure 6**

## BETA = ∞

The "beta = ∞" circuit, as shown in Part A of Figure 6, primarily compensates for the transistor collector load resistance, R8, and in-circuit resistances, Rx.

This circuit is basically a bridge circuit as shown in Part B of Figure 6. Resistor Rt represents load resistor R8 plus any in-circuit resistance, Rx. Because Rx varies widely from one circuit to another, control R11 (Set Beta = ∞) provides a means of balancing the bridge circuit. A true representation of beta can now be achieved since any unbalance that occurs in subsequent tests will be directly associated with the transistor collector current.

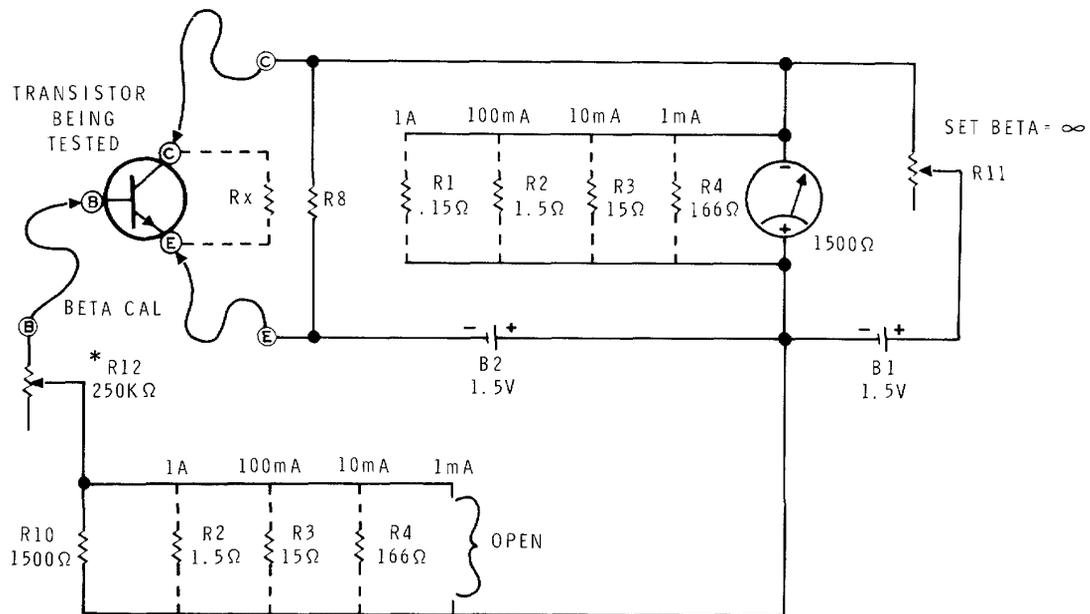
Resistors R1 through R4 are meter shunt resistances for the 1 A through 1 mA ranges respectively. The 100 μA range does not use a meter shunt resistor.

## BETA CAL

The base of the transistor is now connected into the circuit through control R12 (Beta Cal) and resistor R10. See Figure 7. Control R12 adjusts the base current of the transistor until sufficient collector current flows through the meter to place the pointer over the CAL X10 mark (full scale). The collector current is now equal to the particular current range you selected.

Because resistor R10 is the same value as the meter resistance, the meter and resistor R10 can be interchanged in the following tests to measure base current without changing the collector current.

Notice that a shunt resistor is in parallel with resistor R10. This total resistance (R10 and its shunt) is ten times larger than the resistance of the meter and its shunt for the same range. Thus, when the meter is placed in the base circuit, it will read 1/10 the current measured in the collector circuit.



\* R13 (5000Ω)  
IF CONTROL IS PULLED  
OUT (1A RANGE ONLY).

## BETA CAL

Figure 7



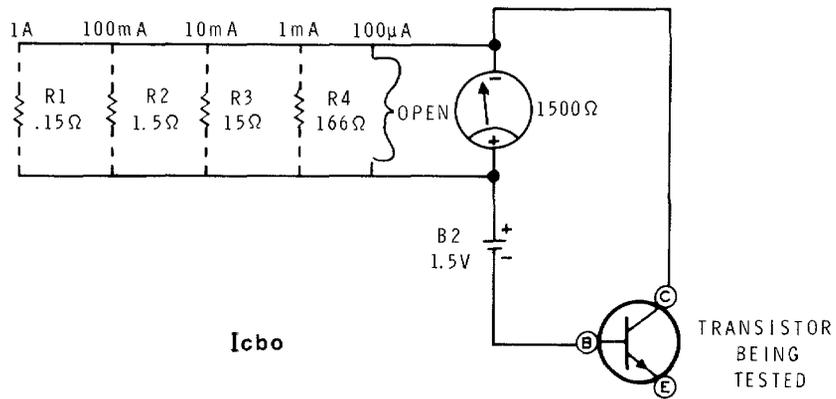


Figure 9

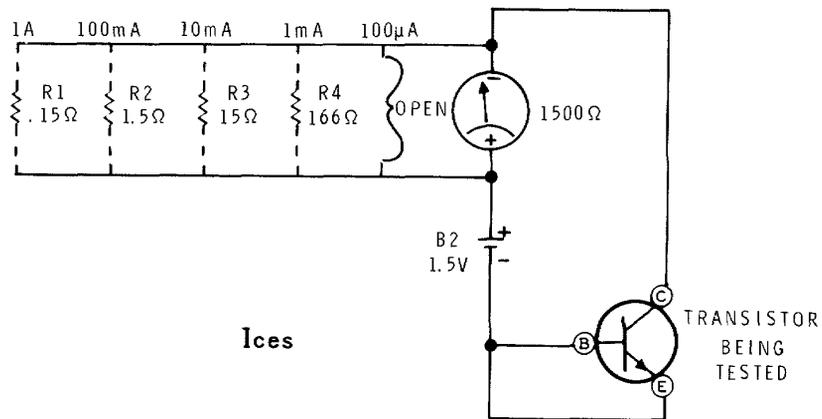


Figure 10

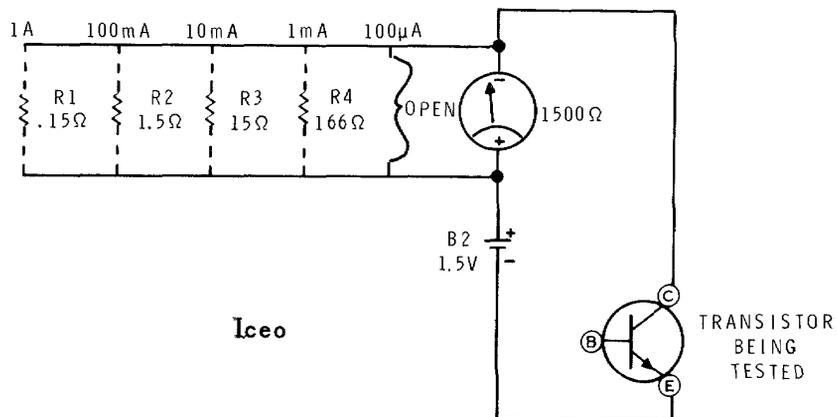
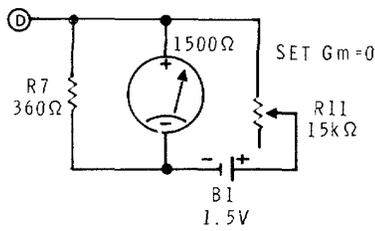
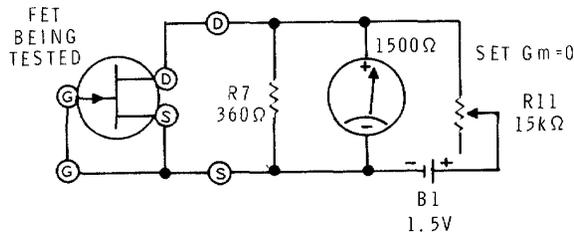


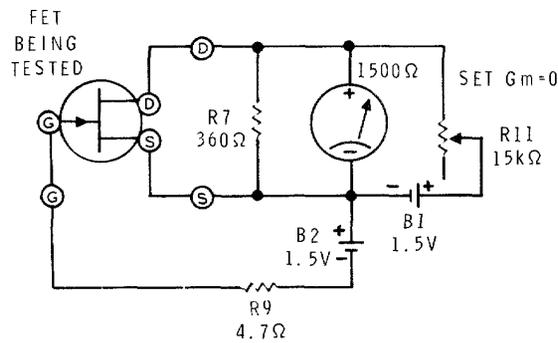
Figure 11



**Gm=0**  
**Figure 12**



**Gm**  
**Figure 13**



**GATE 1 / GATE 2**  
**Figure 14**

### Gm = 0

Battery B1 and control R11 (Set Gm = 0) are placed in series with the meter and shunt resistor R7 as shown in Figure 12. This circuit forms a shunt type ohmmeter that will be used to measure the source-to-drain resistance in the Gm test. Control R11 is adjusted here to place the meter pointer over the 0 mark (full scale). Notice that the FET is not connected into the circuit at this time, even though it may be connected to the Tester.

### Gm

Because Gm (transconductance) is the reciprocal of resistance, an ohmmeter type circuit can measure Gm. See

Figure 13. Notice that the Gm meter scale is similar to a typical ohmmeter scale.

In this test, the drain and source leads of the FET are connected in shunt with the meter. An FET with a low drain-to-source resistance has a Gm that approaches  $\infty$ . This is because the FET shunts most of the meter current. If the drain-to-source resistance is high, the Gm approaches 0. This is because the FET shunts very little meter current.

Typically, values of transconductance are expressed in  $\mu\text{mhos}$  (the meter indication multiplied by 1000).

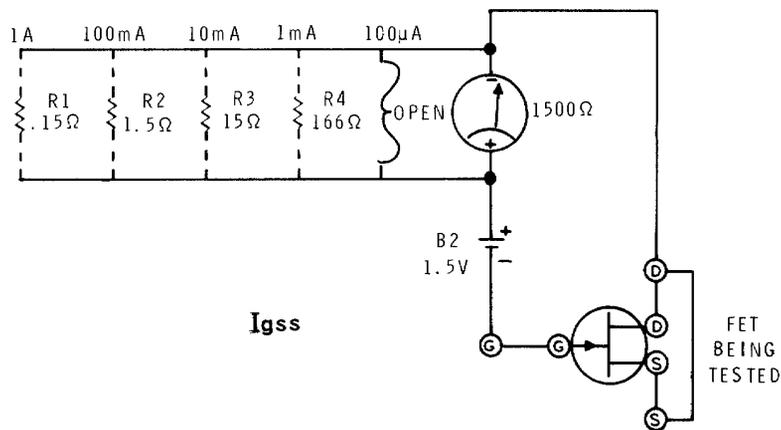


Figure 15

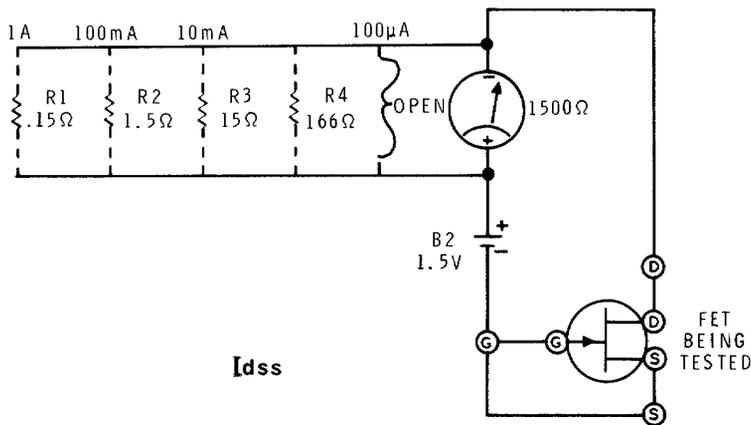


Figure 16

## GATE 1 AND GATE 2

The "Gate 1" circuit is similar to the  $G_m$  circuit. See Figure 14. However, the Gate 1 test places a reverse bias on the gate of the FET through resistor R9. This causes the channel of the FET to become electrically narrower, increasing its resistance, decreasing its  $G_m$ . A noticeable decrease in  $G_m$  should be apparent when the Gate 1 switch is pressed.

If the FET is a dual gate device, the Gate 2 switch will reverse bias the second gate. A noticeable decrease in  $G_m$  should also be apparent when the Gate 2 switch is pressed.

## $I_{gss}$ AND $I_{dss}$

Leakage currents are measured by placing a battery and the meter (and its shunt resistance) in series with two of the

FET leads. The meter indicates leakage current from 0 to 1 ampere, depending on the current range selected. Since the leakage currents are quite small, usually measured in microamperes ( $\mu A$ ), the FET must be removed from the circuit.

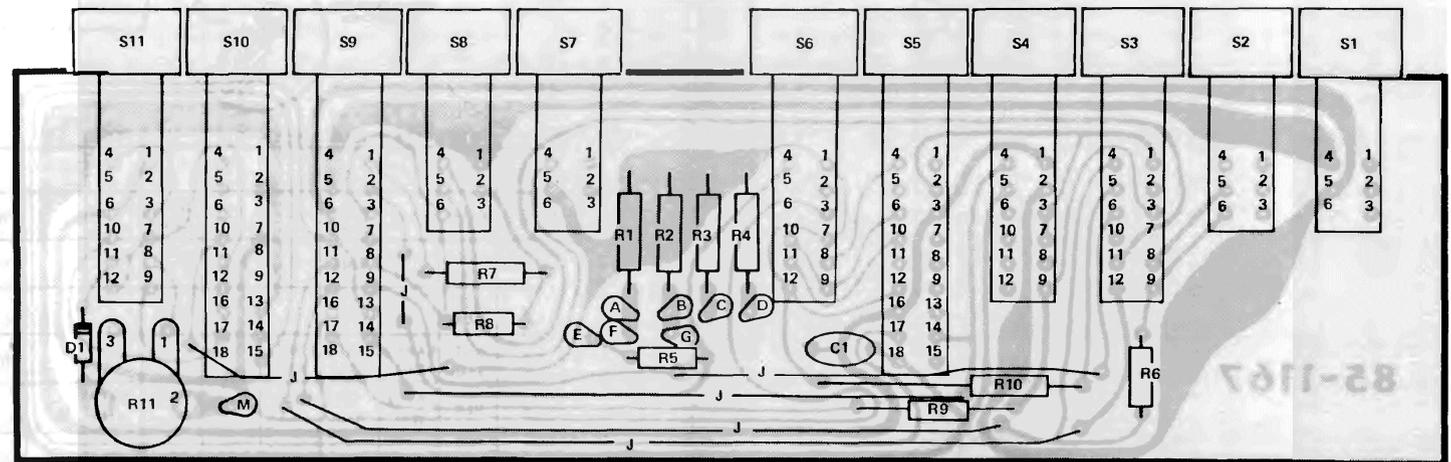
$I_{gss}$  is the measurement of the current that flows between the gate and the source of the FET with the drain connected to the source. See Figure 15.

$I_{dss}$  is the measurement of the current that flows between the drain and the source of the FET with the gate connected to the source. See Figure 16.

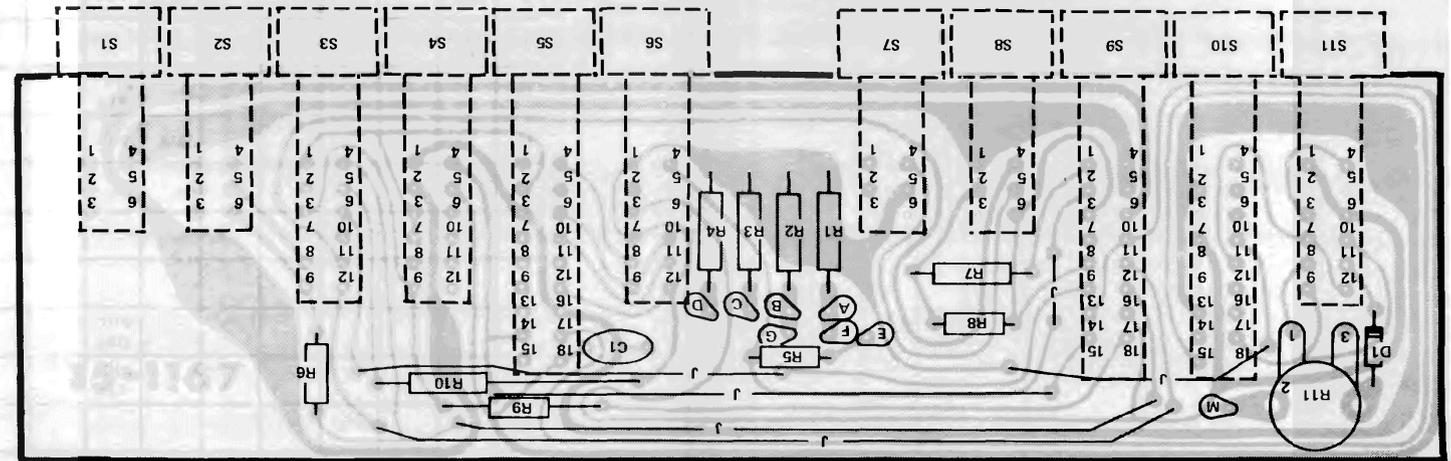
# CIRCUIT BOARD X-RAY VIEWS

NOTE: To identify a part shown in one of these Views, so you can order a replacement, proceed in either of the following ways:

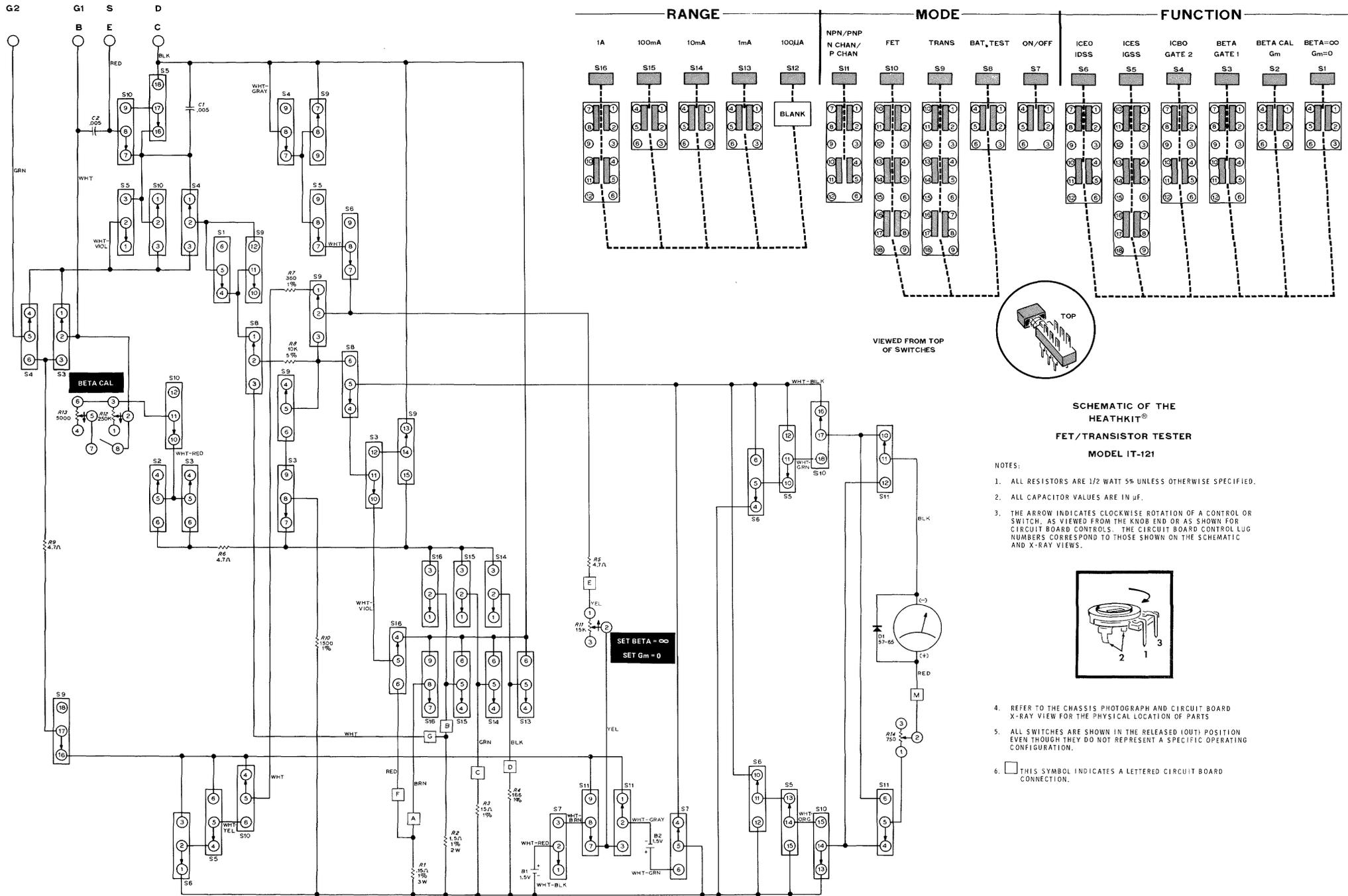
1. A. Refer to the place where the part is installed in the Step-by-Step instructions and note the "Description" of the part (for example: 1500  $\Omega$  or .005  $\mu$ F).
  - B. Look up this Description in the "Parts List."
2. A. Note the identification number of the part (R-number, C-number, etc.).
  - B. Locate the same identification number (next to the part) on the Schematic. The "Description" of the part will also appear near the part.
  - C. Look up this Description in the "Parts List."



(VIEWED FROM COMPONENT SIDE)

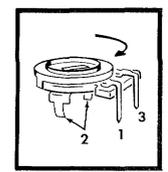


(VIEWED FROM FOIL SIDE)



**SCHEMATIC OF THE  
HEATHKIT®  
FET/TRANSISTOR TESTER  
MODEL IT-121**

- NOTES:
1. ALL RESISTORS ARE 1/2 WATT 5% UNLESS OTHERWISE SPECIFIED.
  2. ALL CAPACITOR VALUES ARE 1N uF.
  3. THE ARROW INDICATES CLOCKWISE ROTATION OF A CONTROL OR SWITCH, AS VIEWED FROM THE KNOB END OR AS SHOWN FOR CIRCUIT BOARD CONTROLS. THE CIRCUIT BOARD CONTROL LUG NUMBERS CORRESPOND TO THOSE SHOWN ON THE SCHEMATIC AND X-RAY VIEWS.



4. REFER TO THE CHASSIS PHOTOGRAPH AND CIRCUIT BOARD X-RAY VIEW FOR THE PHYSICAL LOCATION OF PARTS
5. ALL SWITCHES ARE SHOWN IN THE RELEASED (OUT) POSITION EVEN THOUGH THEY DO NOT REPRESENT A SPECIFIC OPERATING CONFIGURATION.
6.  THIS SYMBOL INDICATES A LETTERED CIRCUIT BOARD CONNECTION.