



CHASSIS REMOVAL

1. Remove two screws at the bottom rear of cabinet.
2. Loosen one screw in hand cut-out at top center of cabinet. Screw will remain captive in the cabinet hood.
3. Pull cabinet apart.
4. Pull off volume control knob. DO NOT ATTEMPT TO REMOVE TUNING KNOB.

5. Remove hex nut holding volume control to cabinet front.
6. Unsolder leads connecting AM antenna to tuning condenser.
7. Bend three retaining lugs to permit removal of power line antenna from cabinet front.
8. Remove two screws holding speaker to cabinet front, or unsolder three leads to output transformer on speaker from terminal strips on chassis.
9. Remove two screws at rear apron of chassis.
10. Slide chassis straight out back of the cabinet.

CHASSIS INSTALLATION

1. Turn AM tuning condenser to the FULLY CLOSED position.
2. Rotate the tuning knob to position the drive pulley with the NOTCH of the extended lips matching the spring on the condenser shaft. Dial pointer should indicate approximately 540 kc.
3. Push the formed spring (mounted on the condenser shaft) into the notch in the pulley as the chassis is slid into the case. If necessary, squeeze the spring together with long-nose pliers.
4. Fasten the chassis in place with two retaining screws through the back apron of the chassis. Replace speaker or resolder output transformer leads.
5. Secure the volume control to the cabinet front with the hex nut. Push knob on control shaft.
6. Solder the AM antenna leads to the tuning condenser.
7. Position the cabinet hood so that the power interlock socket and jacks will mate. Push the two sections of the cabinet together.
8. Fasten the three cabinet assembly screws.

RCA VICTOR

Models

**1-RC-30, 1-RC-31,
1-RC-34**

Chassis No. RC-1201D

FM VOLTAGES ARE MEASURED IN FM POSITION.
AM VOLTAGES ARE MEASURED IN AM POSITION.
VOLTAGES MEASURED TO CHASSIS WITH "VOLTOHMYST" &
SHOULD HOLD WITHIN ±20% WITH 120 V. POWER SUPPLY.

S1 VIEWED FROM CLIP SIDE
AND SHOWN IN POSITION 1
1 AM
2 FM WITH AFC
3 FM