

ALIGNMENT PROCEDURES AM STAGES

The following is required for aligning:
An All Wave Signal Generator Which Will Provide an Accurately Calibrated Signal at the Test Frequencies as Listed.
Output Indicating Meter, Non-Metallic Screwdriver, Dummy Antennas — .1 mf, and 50 mmf.

Volume Control Maximum all Adjustments.
Connect Radio Chassis to Ground Post of Signal Generator with a Short Heavy Lead.
Allow Chassis and Signal Generator to "Heat Up" for Several Minutes.

SIGNAL GENERATOR				GANG CONDENSER SETTING	ADJUST	ADJUST FOR
FREQUENCY SETTING	CONNECT GENERATOR OUTPUT TO	THROUGH DUMMY ANTENNA	CONNECT GROUND TO			
455 KC	Control Grid 1st 6BA6 Pin No. 1	.1 mf	Chassis Base	Rotor Fully Open	2nd I.F. Pri. (1) and Sec. (2)	Maximum Output
455 KC	Control Grid 6BE6 Pin No. 7 1st Det.	.1 mf	Chassis Base	Rotor Fully Open	1st I.F. Pri. (3) and Sec. (4)	Maximum Output
455 KC	Control Grid 6BE6 Pin No. 7	.1 mf	Chassis Base	Rotor Fully Open	2nd I-F Pri. (1) and Sec. (2)	Maximum Output
1620 KC	Control Grid 6BE6 Pin No. 7	.1 mf	Chassis Base	Rotor Fully Open	Oscillator C-41	Maximum Output
1400 KC	External Antenna Terminal	50 mmf	Chassis Base	Turn Rotor to Max. Output. Set Pointer to 1400 KC See Note A	Antenna C-2	Maximum Output

NOTE A—If the pointer is not at 1400 KC on the dial, reset pointer to the 1400 KC mark on the dial scale.

FM STAGES

The following is required for aligning:
An accurately calibrated signal generator providing unmodulated signals at the test frequencies listed below.
Non-metallic screwdriver.
Dummy Antennas and I-F Loading Resistor—2500 mmf, 300 ohms

Zero center scale DC vacuum tube voltmeter having a range of approximately 3 volts.
(If a zero center scale meter is not available, a standard scale vacuum tube voltmeter may be used by reversing the meter connections for negative readings).
Allow chassis and signal generator to "Heat Up" for several minutes.

SIGNAL GENERATOR			THROUGH DUMMY ANTENNA	BAND SWITCH SETTING	GANG CONDENSER SETTING	ADJUST	ADJUST FOR
	FREQUENCY SETTING	CONNECT GENERATOR OUTPUT TO					
Discriminator	10.7 MC	6BA6 2nd I-F Pin 1 and Chassis	2500 mmf	FM	Rotor Fully Open	Disc. Pri. (5) Note A	Maximum Deflection
	10.7 MC	6BA6 2nd I-F Pin 1 and Chassis	2500 mmf	FM	Rotor Fully Open	Disc. Sec. (6) Note B	
I-F	10.7 MC Note C	6BA6 1st I-F Pin 1 and Chassis	2500 mmf	FM	Rotor Fully Open	2nd I-F Pri. (7) Sec. (8) Note D	Maximum Deflection
Discriminator	10.7 MC	6BA6 1st I-F Pin 1 and Chassis	2500 mmf	FM	Rotor Fully Open	Disc. Pri. (5) Note D	Maximum Deflection
I-F	10.7 MC	Junction C-32A & B (Dual 100 mmf cond.) And chassis	2500 mmf	FM	Rotor Fully Open	1st I-F Pri. (9) & Sec. (10) 2nd I-F Pri. (7) & Sec. (8) Disc. Pri. (5) In Order Shown Note D	Maximum Deflection
	10.7 MC	Same as above	2500 mmf	FM	Rotor Fully Open	Disc. Sec. (6) Note B	

RECHECK I-F ADJUSTMENTS IN ORDER GIVEN

Oscillator	108.5	Disconnect built-in dipole antenna and connect generator to dipole terminals with resistor in series.	300 ohms	FM	Rotor Fully Open	Osc. C-25	Deflection Maximum
Antenna	104.5	Same as above	300 ohms	FM	Tune rotor for max. AVC voltage	Ant. C-39	Maximum Deflection

RECHECK ANTENNA & OSC. ADJUSTMENTS IN ORDER GIVEN

FM ALIGNMENT NOTES

NOTE A—The zero center scale DC vacuum tube voltmeter is to be connected between chassis ground and the AVC line. A signal of .1 volt must be fed into the receiver for this adjustment.
Note output voltage on the zero center DC vacuum tube voltmeter.

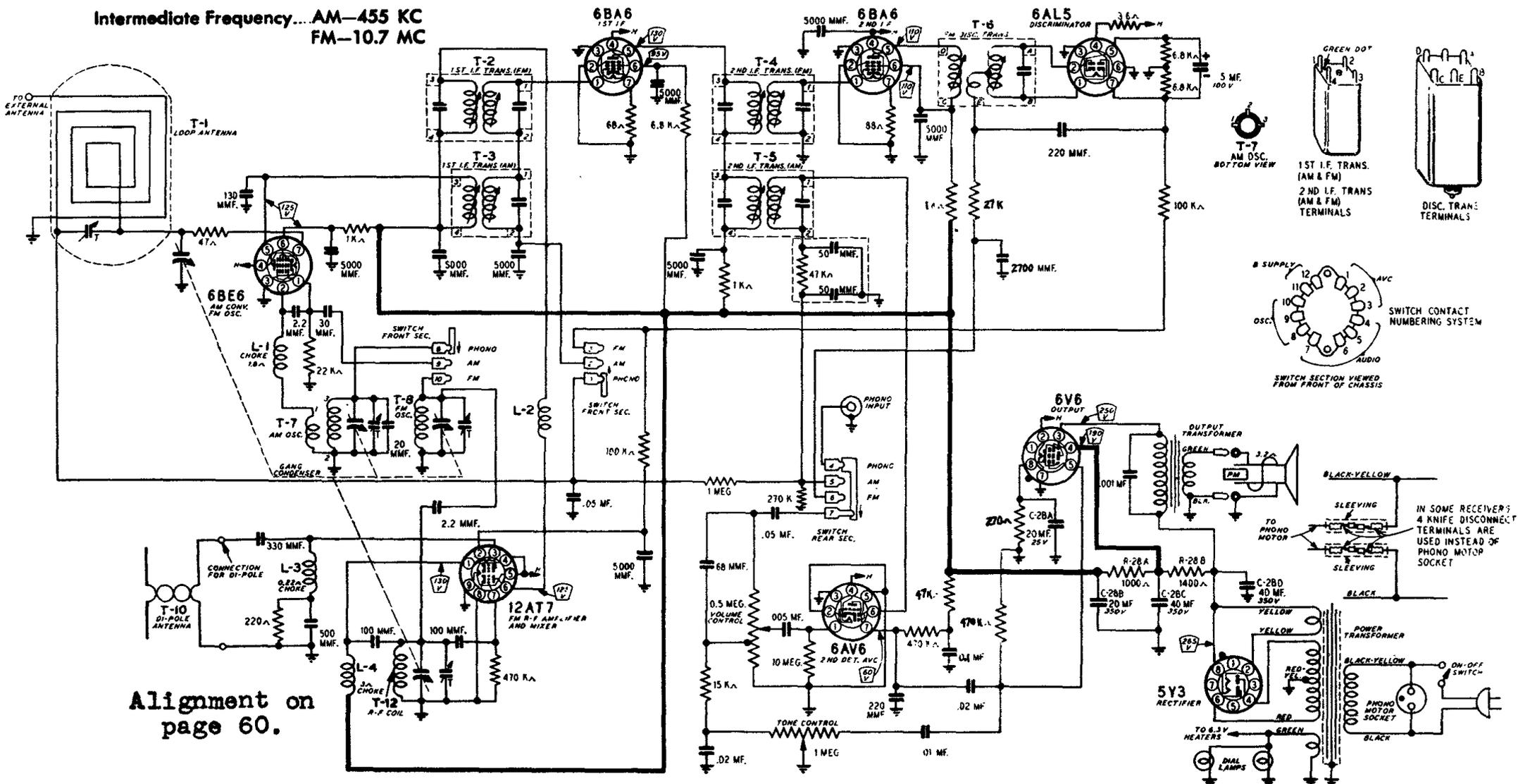
27 K ohm resistor (R-10) and its junction with the terminal strip. Adjust for zero voltage indication.

NOTE C—AM I-F coils must be aligned before attempting to align the FM I-F coils.

I—Disconnect zero center DC vacuum tube voltmeter from AVC and connect it at the audio takeoff point at the

NOTE D—Connect zero center DC vacuum tube voltmeter as in Note A. Adjust input to give same output on the zero center DC vacuum tube voltmeter as in Note A.

**Intermediate Frequency... AM-455 KC
FM-10.7 MC**



Alignment on page 60.

TUBE SOCKET VOLTAGES

Socket voltages are shown on the schematic diagram at the tube socket terminals. All voltages are between the socket terminal and chassis ground. Plate, screen and cathode voltages were taken with a 1000 ohm-per-volt meter with a 300 volt scale used for plate and screen voltages. Audio grid voltages were read with a vacuum tube volt-meter.

- Conditions of measurement are:
- Line voltage117 Volts AC
 - Signal InputNone

M O N T G O M E R Y W A R D

MODELS 05WG-2751A & 05WG-2752B

Models 05WG-2752, 05WG-2752C, and 15WG-2752D differ from models listed above and presented on this page in cabinet or record changer. Model 15WG-2752E also uses an AF coupling pack.

