



Always align using the smallest possible input from the signal generator. A strong signal makes adjustments approximate.

Always have volume full on.

The required equipment is: 1 Electronic Voltmeter, 1 Output Meter, 1 Standard Signal Generator, 1 High Frequency Signal Generator, 1 No. 80777 Aligning Tool.

Aligning Procedure (follow this order exactly)

Intermediate Frequency Adjustments Amplitude Modulation

The I.F. aligners that are used to adjust the amplitude modulation (AM) channel are found on the top side of the chassis. They consist of 6 adjustable iron cores used to tune the inductance of the 1st, 2nd & 3rd I.F. transformers (161202, 161200, 161201). These cores are found inside the plastic tubes protruding from the top of the I.F. transformers and are equipped with small screwdriver slots.

1. Connect the signal generator to the modulator grid, terminal number 8 of the 6SB7 converter tube which is connected to the wave band switch, and is identified by a blue dot.
2. Connect the output meter across the voice coil of the speaker (green and black wires from cable).
3. Adjust the signal generator to 455 KC. Use 30% modulation at 400 cycles.
4. Adjust volume control full on.
5. Adjust tone control to maximum high (counter clockwise).
6. Adjust range switch to standard broadcast band, (second position clockwise.)
7. Adjust the tuning selector to approximately 600 KC.
8. Adjust I.F. cores for maximum output with a reduced signal input.

Frequency Modulation

The I.F. Aligners may be found from the underside of the chassis. The adjusters are 6 Iron cores used to tune the inductance of the high frequency coils.

1. Connect the signal generator to the modulator grid, terminal number 8 of the 6SB7 converter tube, which is connected to the wave band switch, and is identified by a blue dot.
2. Connect the electronic voltmeter to the junction of the 22,000 and the 4,700 ohm resistors in the limiter grid circuit, identified by a green dot.
3. Adjust the voltmeter to the lowest negative voltage scale.
4. Turn the range switch to the 2nd F.M. band (fourth position clockwise).
5. Adjust the tuning selector to approximately 21 on this band.
6. Adjust the signal generator to 10.7 megacycles. No modulation is required.
7. Adjust the cores for maximum output of the voltmeter. Reduce the input signal and readjust until the maximum output is secured for minimum input.

Discriminator Alignment (FM)

1. Connect the signal generator to the grid of the second I.F. tube, terminal No. 4 of the 6SH7.
2. Connect the electronic voltmeter to the center of the diode load resistors at the point indicated by the orange dot.
3. Adjust the primary for maximum output with the signal generator set at 10.7 megacycles.
4. Switch the electronic voltmeter to the high side of the diode load resistors, identified by a red dot.
5. Adjust the secondary for zero output.
6. Swing generator to 75 KC higher and 75 KC lower in frequency and note the plus and minus voltage. If these voltage values are not approximately equal, repeat operations 3, 4 and 5.

Dial Pointer Adjustment

Check dial pointer to see that it is aligned through the center of the 2 in the number 201 of FM Band (1) when the variable capacitor plates are completely engaged.

R.F. Adjustment — Amplitude Modulation

The Broadcast band should be adjusted first.

The built-in loop should remain connected to the antenna and ground terminals.

1. Connect the signal generator to the antenna terminal, using a 200 mmf. capacitor. Use 30% modulation at 400 cycles.
2. Adjust the signal generator to 1500 KC.
3. Adjust station selector to 1500 KC.
4. Adjust range switch to AM Broadcast. (Second position clockwise.)
5. Adjust the oscillator, R.F. and antenna trimmer for maximum output.
6. Reduce the input signal and readjust the trimmers until the maximum output is secured for minimum input.
7. Adjust station selector to 600 KC.
8. Set signal generator to 600 KC.
9. Adjust iron cores in oscillator, R.F. and antenna coils for maximum output.
10. Repeat 1500 KC and 600 KC alignments until no further change is required.

R.F. Adjustment — Short Wave

The built-in loop should remain connected to the antenna and ground terminals.

1. Connect the signal generator to the antenna and ground terminals of the receiver using a 400 ohm resistor.
2. Set the dial pointer to 9.5 megacycles.
3. Adjust signal generator to 9.5 megacycles.
4. Adjust range switch to Short Wave (first position clockwise).
5. Adjust oscillator, R.F., and antenna trimmer for maximum output. (No further alignment is required on this band.)

1000 K.C. 10 MC.
500 K.C. 500 SW.

OSC. R.F. ANT.

FRONT VIEW OF CHASSIS

