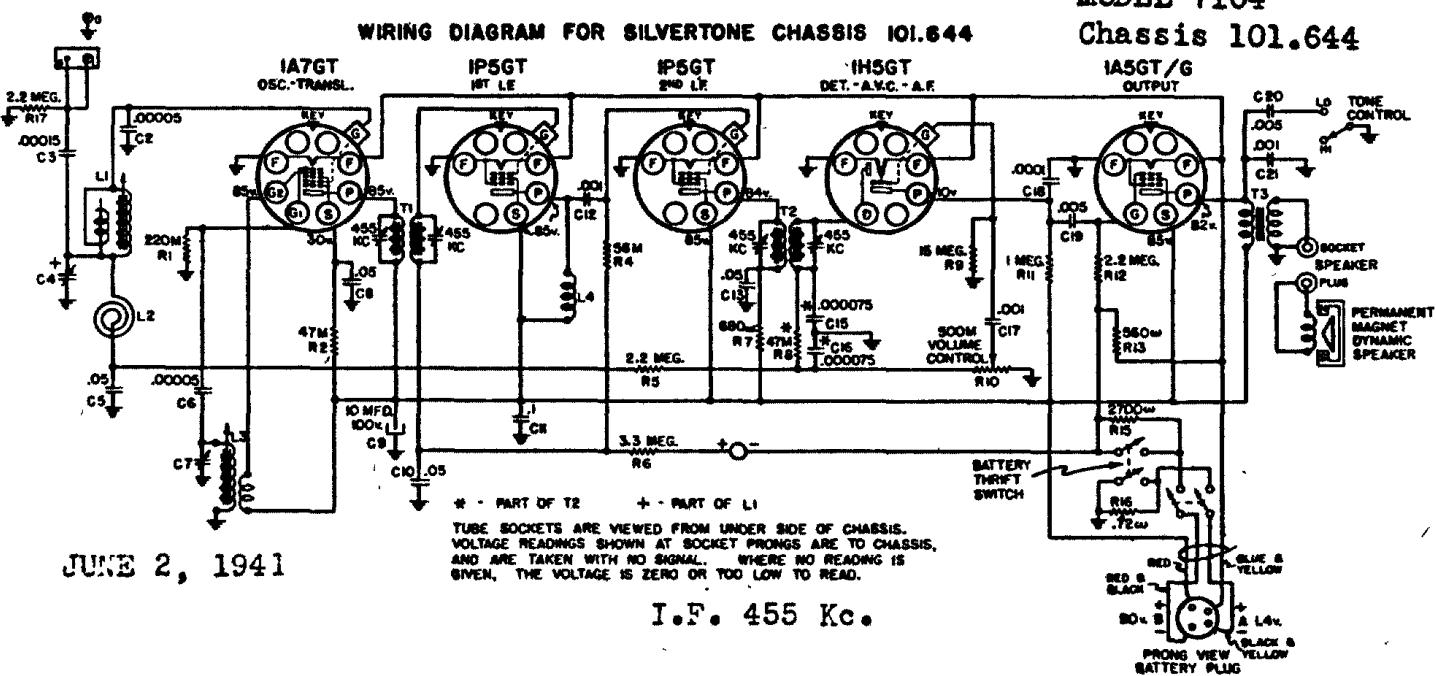


SEARS, ROEBUCK & CO.

MODEL 7104

Chassis 101.644

WIRING DIAGRAM FOR SILVERTONE CHASSIS 101.644



JUNE 2, 1941

I.F. 455 Kc.

PRELIMINARY:

ALIGNMENT PROCEDURE

Output meter connections	Across loudspeaker voice coil
Output meter reading to indicate 50 milliwatts0.37 volts
Approximately microvolts input to indicate 50 milliwatts output	See chart below
Generator ground lead connection	Receiver chassis
Dummy antenna value to be in series with generator output	See chart below
Connection of generator output lead	See chart below
Generator modulation	30%, 400 cycles
Position of Volume Control	Fully on
Position of Tone Control	HI
Position of pointer with tuner fully closed	To left of 540 kc calibration mark.

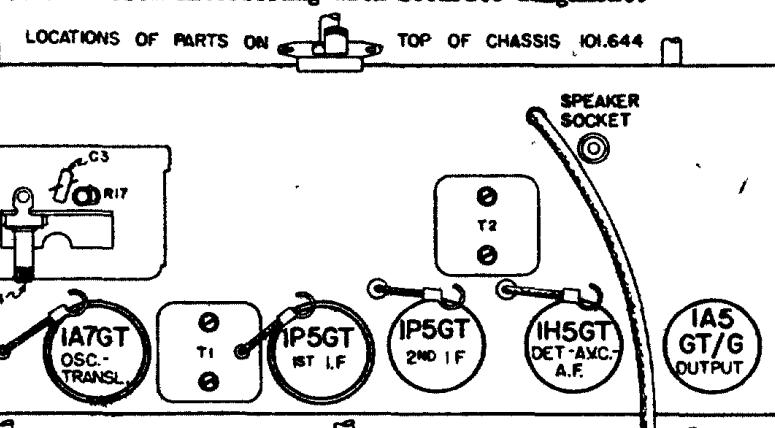
TRIMMER ADJUSTMENTS

POSITION OF TUNER	GENERATOR FREQUENCY	DUMMY ANTENNA	GENERATOR CONNECTION	(IN ORDER SHOWN)	TRIMMER FUNCTION	APPROXIMATE MICROVOLTS
Closed	455 Kc	.1 mfd.	IA7GT Translator Grid	T2, T1	IF	-
1700	1700 Kc	.00005 mfd.	Antenna Terminal	C7	Oscillator	-
1700	1700 Kc	.00005 mfd.	Antenna Terminal	C4	Translator	10

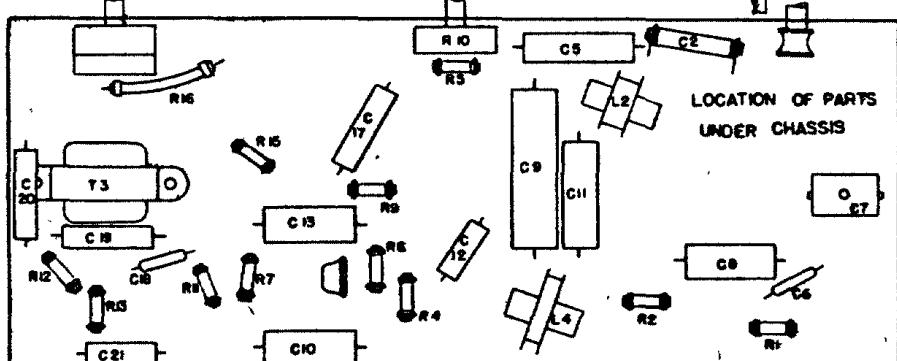
IMPORTANT ALIGNMENT NOTES

Make both the oscillator and translator antenna adjustment at 1700 KC on the BC band.
Always keep the output power from the generator at its lowest possible value to prevent the AVC of the receiver from interfering with accurate alignment.

LOCATIONS OF PARTS ON TOP OF CHASSIS 101.644



LOCATION OF PARTS UNDER CHASSIS



POWER SUPPLY:
#5176 . A-B block (1.5v. "A", 90 v."B")
or
#5200 or #5202 2v. Storage "A"
2 - #5150 45v. "B" battery
#5305 Adaptor necessary with
2 v. Storage "A"

"A" Drain 0.25 amperes
"B" Drain 0.0095 amperes
Life 7 to 8 months

POWER OUTPUT:
Type Pentode
Undistorted0.85 watts.
Maximum. 0.17 watts.

ALIGNMENT FREQUENCIES

Oscillator
Trimmer
1700 Kc

Antenna-Transl.
Trimmer
1700 Kc