

GENERAL ELECTRIC

Models C415, -A, -B, C416, -A, -B, and C417

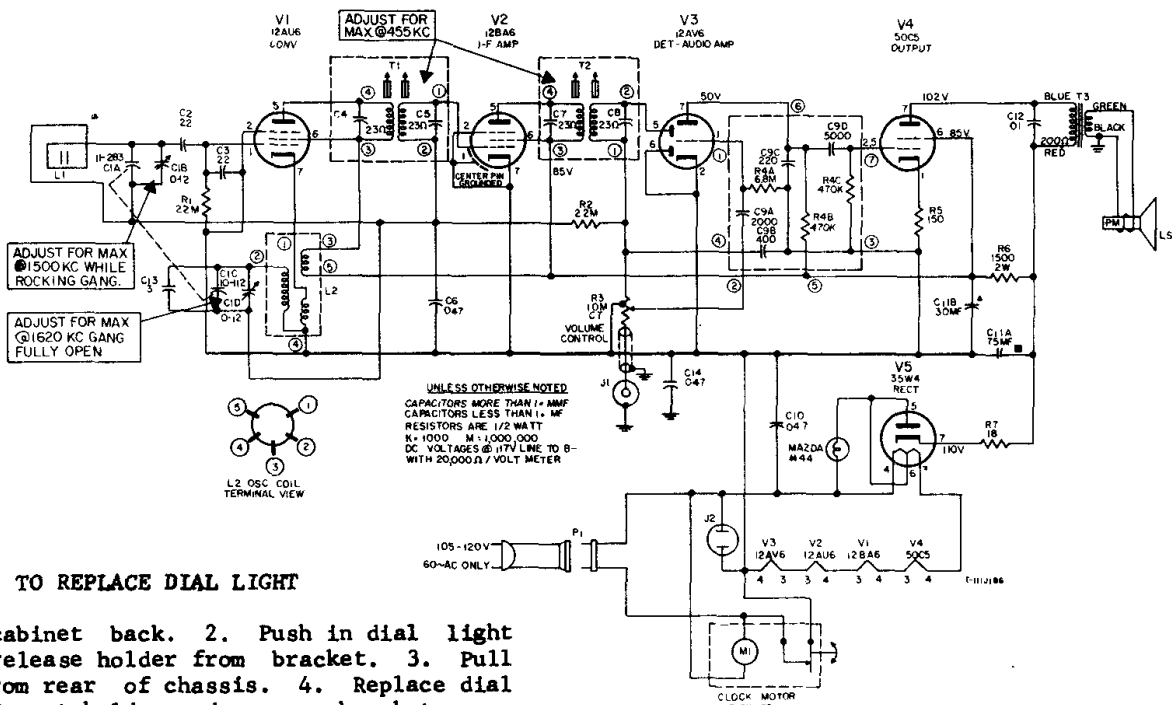
TO REMOVE CHASSIS FROM CABINET

1. Remove tuning, volume and timer knobs.
2. Remove time set knob from shaft at back of cabinet. Hold shaft and turn knob counter clockwise.
3. Remove five hex-head screws on cabinet back.
4. Remove four hex-head screws on bottom of cabinet.
5. Remove Snooz-Alarm knob.
6. Remove timer by unscrewing four Phillips head screws.
7. Unsolder speaker leads from speaker.
8. Pull chassis out slowly. Leads from chassis to timer remain attached for A. C. while testing.

CAUTION

The chassis uses the dip solder copper-plated printed circuit to eliminate most of the inter-connecting wiring. When soldering, keep the heat to a minimum to prevent the printed wiring from becoming unbonded. A 35 to 50 watt soldering iron is recommended.

Always use an isolation transformer when servicing this receiver. To protect the test equipment being used when aligning, connect the output lead of the signal generator to the grid of an I. F. tube through a .05 capacitor. This will prevent the output impedance of the generator from having a loading effect on the circuit.



STEP	CONNECT TEST OSCILLATOR TO	TEST OSCILLATOR SETTING	TUNING GANG SETTING	ADJUST FOR MAXIMUM OUTPUT
I. F. ALIGNMENT				
1	V2, 12BA6 grid (pin 1) in series with .05 mfd.			Cores of 2nd I. F. Transformer T2
2	V1, 12AU6 grid (pin 1) in series with .05 mfd.			Cores of 1st I. F. Transformer T1
3				Recheck adjustment of T1 and T2
R. F. ALIGNMENT				
4	Inductively coupled to radio loop	1620 kc	Tuning gang Open	C1D
5		1500 kc	For Maximum Output	C1B*

* Rock Tuning for maximum while adjusting C1B.