

ARVIN RADIOS – MODELS 547 AND 547A

CHASSIS RE – 242; 5 TUBE AC – DC

ALIGNMENT PROCEDURE

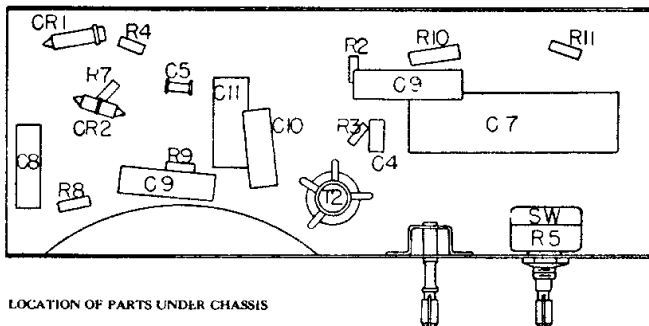
PRELIMINARY:

Output meter connection	Across loudspeaker voice coil
Output meter reading to indicate 200 milliwatts (standard output)	0.8 volts
Dummy antenna to be used in series with generator output	See chart below
Connection of generator output lead	See chart below
Connection of generator ground lead	Floating ground
Generator modulation	30% 400 cycles
Position of Volume Control	Fully clockwise
Position of dial pointer with variable fully closed	Horizontal
Place the set loop in the same position with respect to the rear of the chassis, and the same distance from the chassis, as it would be with the set mounted in the cabinet.	

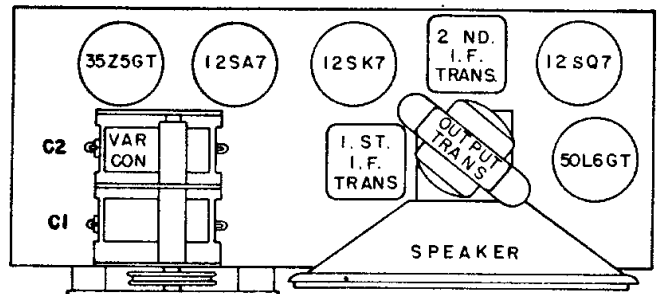
Position of Variable Open	Frequency of Generator	Dummy Antenna	Generator Output Connection	Trimmers Adjusted In Order Shown For Maximum Output	Function of Trimmer
	455	.05 mfd.	12SA7 Grid (Stator of C-1)	Top of 2nd & 1st IF trans. T2 & T1	IF
1400	1400		*Test Loop	C2; C1, Trimmers on Variable Condenser	Osc. Ant.
600	600		*Test Loop	Check Point (If weak, adjust variable plates for maximum output.)	

*Standard Hazeltine Test Loop Model 1150 or 3 turns of wire about 6" in diameter, placed about one foot from the set loop.

The alignment procedure should be repeated in the original order for greatest accuracy. Always keep the output from the signal generator at its lowest possible value to make the AVC action of the receiver ineffective.



LOCATION OF PARTS UNDER CHASSIS



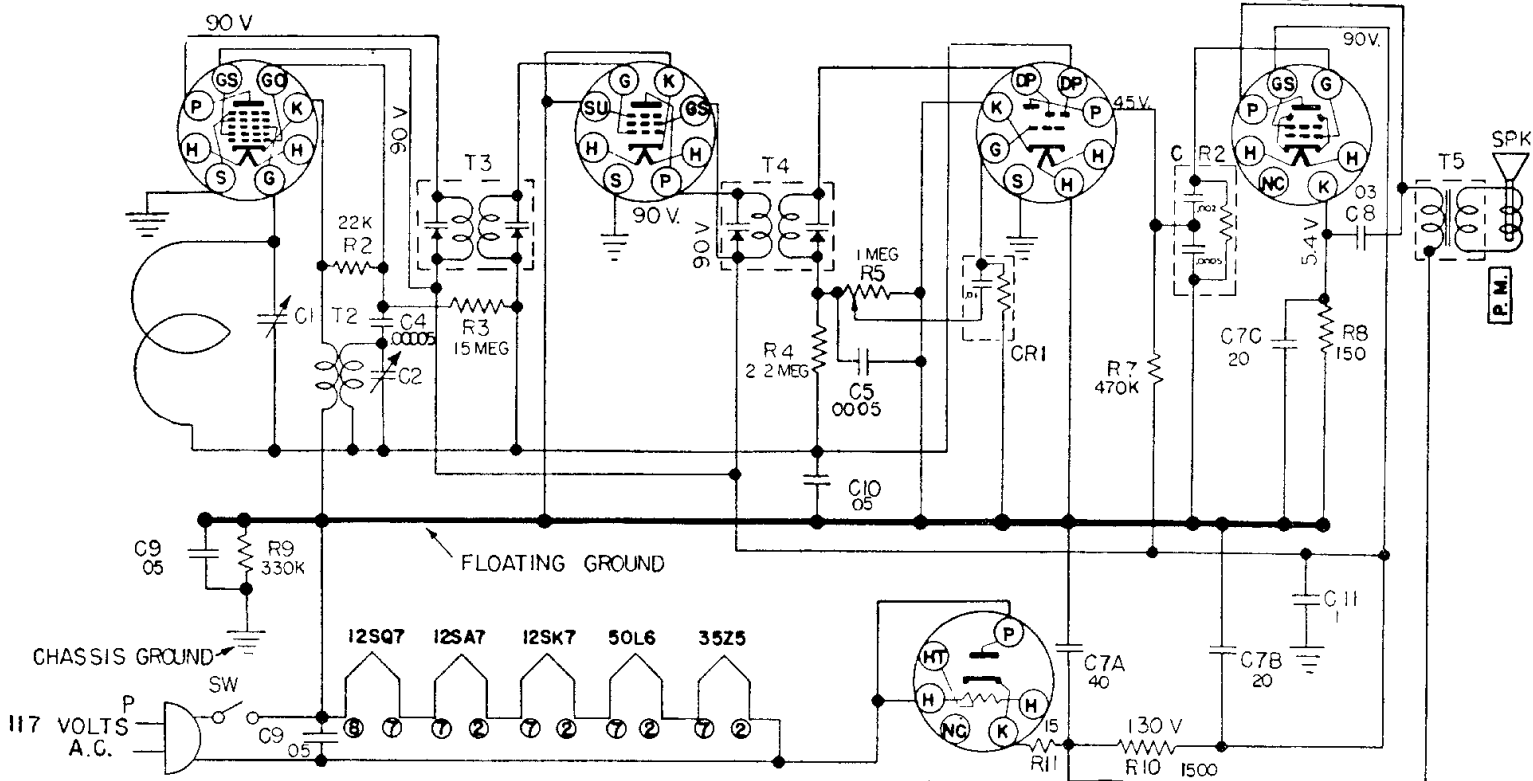
OUTLINE FOR TUBE LAYOUT

12SA7

12SK7

12SQ7

50L6GT



NOTE: TUBE SOCKETS ARE VIEWED FROM UNDER SIDE OF CHASSIS. VOLTAGE READINGS SHOWN AT SOCKET PRONGS ARE TO FLOATING GROUND AND ARE TAKEN WITH NO SIGNAL. A.C. LINE VOLTAGE AT 117 VOLTS. WHERE NO READING IS GIVEN, THE VOLTAGE IS ZERO OR TOO LOW TO READ.