

## ALIGNMENT AND SERVICE DATA

Remove chassis from cabinet for alignment. A signal generator is required having the following frequencies 455 KC and 1400 KC. An output meter should be connected across the speaker.

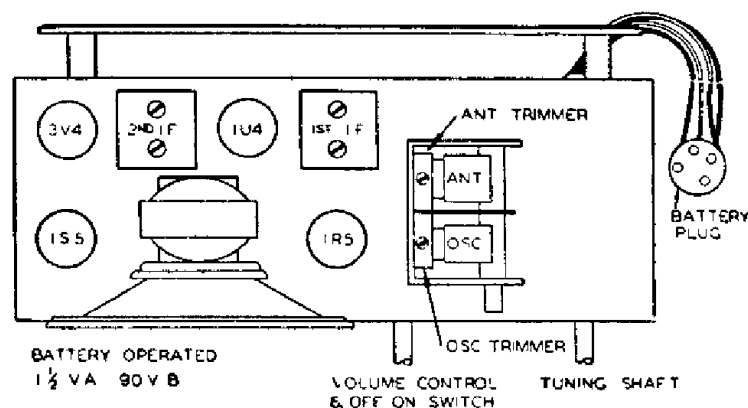
**FIRST STEP** Connect the hot lead from the generator to the ANT section of the gang condenser, through a .1 MFD condenser. The ground lead from the generator may be connected to any spot on the metal chassis. Turn the gang condenser to complete minimum capacity. Set the generator to 455 KC. Adjust the movable trimmers in the IF cans, until a maximum reading is noted on the output meter.

The volume control of the receiver should be turned to maximum during the IF and all subsequent alignment and the generator output as low as possible to prevent the AVC from working and giving false readings.

**SECOND STEP** With the leads from the generator still connected as in IF alignment, adjust the generator to 400 KC. Set the dial pointer to 1400 KC on the dial scale. Adjust the oscillator trimmer until the signal is tuned in.

**THIRD STEP** Remove the generator leads from the condenser. Connect the hot lead from the generator through a 200 MMFD condenser to one of the leads which project from the back of the loop antenna. Connect the ground lead of the generator to the remaining lead. With the generator and the receiver still tuned to 1400 KC, adjust the antenna trimmer until a maximum reading is noted on the output meter.

TUBE AND TRIMMER LOCATION



PART NO	DESCRIPTION
IR-20	R 1 220MΩ RESISTOR 1/2W 20 A
IR-23	R 2 33MEG RESISTOR 1/2W 20 Y
IR-31	R 3 82MΩ RESISTOR 1/2W 10 Y
IR-3	R 4 10MEG RESISTOR 1/2W 20 Y
VC-8	R 5 1MEG VOLUME CONTROL
IR-12	R 6 1MEG RESISTOR 1/2W 20 A
IR-13	R 7 2.2MEG RESISTOR 1/2W 20 A
IR-39	R 8 620Ω RESISTOR 1/2W 5 X
IR-37	R 9 10MΩ RESISTOR 1/2W 20 A
TC-7	C 1 ANT TRIMMER
MC-2	C 2 OSC TRIMMER ON GANG
PC-7	C 3 100MMFD MICA CONDENSER
PC-6	C 4 .01 MFD 400 V CONDENSER
EC-7	C 5 .005MFD 400 V CONDENSER
	C 6 20MFD 80V ELECTROLYTIC
GC-5	G 1 GANG CONDENSER
LL-5	L 1 LOOP ANTENNA
LO-12	L 2 OSC COIL
LI-5	T 1 IF TRANSFORMER INPUT
	SW DPST SWITCH ON VOLUME CONTROL
SPK-5	T 2 SPEAKER TRANSFORMER
	VC VOICE COIL
LI-4	S PM SPEAKER
TU-30	I 3 IF TRANSFORMER OUTPUT
	1R5 1U4 1S5 3V4