

WM-FX251

SERVICE MANUAL

US Model
Canadian Model
AEP Model
E Model



Photo: US, Canadian model

Model Name Using Similar Mechanism	NEW
Tape Transport Mechanism Type	MF-WMFX251-114

SPECIFICATIONS

- **Frequency range**
 - FM: 87.5-108MHz (0.1MHz step) (US, Canadian)
 - FM: 87.5-108MHz (0.05MHz step) (AEP, Italian, E, Mexican)
 - FM: 65.0-74, 87.5-108MHz (0.05MHz step) (East European)
 - AM: 530-1710kHz (10kHz step) (US, Canadian)
 - AM: 531-1602kHz (9kHz step) (EXCEPT US, Canadian)
- **Power requirements**
 - 3V DC batteries AA (R6) × 2/External DC 3V power sources
- **Power Output**
 - Headphones: 8mW+8mW (US, Canadian, 2CE7)
 - Earphones: 5mW+5mW (EXCEPT US, Canadian, 2CE7)
- **Dimensions**
 - 115 × 90.5 × 34.4mm (4 1/8 × 3 5/8 × 1 3/8 inches) (w/h/d) incl. projecting parts and controls
- **Mass**
 - Approx. 150g (5.3 oz)
 - Approx. 245g (8.7 oz) incl. batteries, a tape and earphones (EXCEPT US, Canadian, 2CE7)
 - Approx. 285g (10.1 oz) incl. batteries, a tape and headphones (US, Canadian, 2CE7)
- **Supplied accessories**
 - Stereo headphones (1) (US, Canadian, 2CE7)
 - Stereo earphones (1) (EXCEPT US, Canadian, 2CE7)
 - Carrying case (1)

Design and specifications are subject to change without notice

- **Abbreviation**
 - 2CE7: Headphone (MDR-023) supplied with this set in AEP model.

RADIO CASSETTE PLAYER

SONY®



SERVICING NOTES

TABLE OF CONTENTS

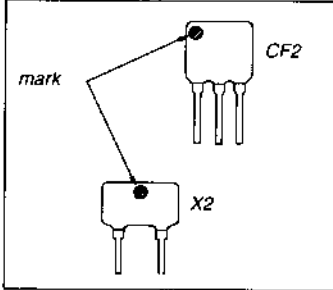
1. GENERAL	3
2. DISASSEMBLY	4
3. MECHANICAL ADJUSTMENTS	7
4. ELECTRICAL ADJUSTMENTS	
Tape Section	7
Tuner Section	8
5. DIAGRAMS	
5-1. IC Pin Function Description	10
5-2. Printed Wiring Board	11
5-3. Schematic Diagram	15
6. EXPLODED VIEWS	20
7. ELECTRICAL PARTS LIST	24

HOW TO CHANGE THE CERAMIC FILTERS

This model is used two ceramic filters of CF2 and X2.

You must used same type of color marked ceramic filters in order to meet same specifications.

Therefore, the ceramic filter must changed two pieces together since it's supply two pieces in one package as a spare parts.

	Mark	Center frequency
	red	10.70MHz
	blue	10.67MHz
	orange	10.73MHz
	black	10.64MHz
	white	10.76MHz

Flexible Circuit Board Repairing

- Keep the temperature of the soldering iron around 270 ° C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering

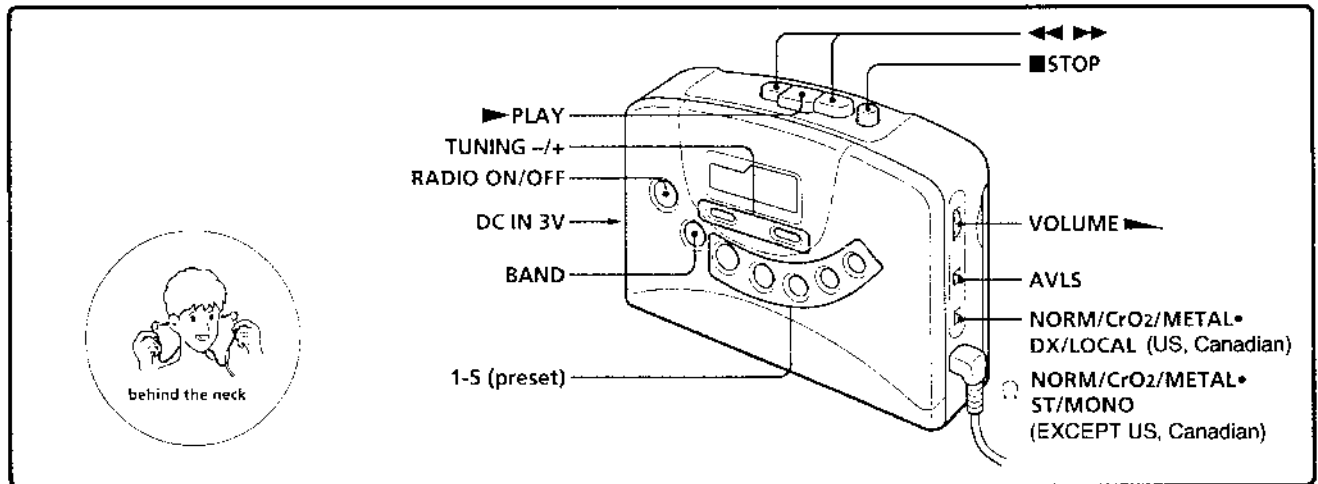
Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

SECTION 1 GENERAL

This section is extracted from instruction manual.

Location of parts and controls



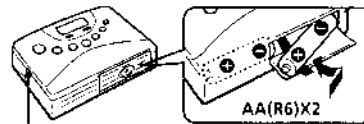
Precautions

- Do not leave the unit in a location near heat sources, or in a place subject to direct sunlight, excessive dust or sand, moisture, rain, mechanical shock, or in a car with its windows closed.
- Do not wind the headphones cord around the unit. The buttons may be kept pressed, causing unnecessary battery usage.
- Do not use cassettes longer than 90 minutes except for long continuous playback.
- If the unit has not been used for a long time, set it in the playback mode to warm it up for a few minutes before inserting a cassette.
- For cleaning the case, use a soft cloth slightly moistened with mild detergent solution. Do not use alcohol, benzine or thinner.

If you have any questions or problem concerning your Walkman, please consult your nearest Sony dealer.

Preparations

To insert batteries



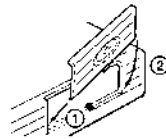
DC IN 3V

Battery life (approximate hours)

	Sony alkaline LR6 (5G)	Sony R6P (SR)
playback	22	7
radio	33	13

Notes

- When you do not use the unit for a long time, remove the batteries to prevent damage from battery leakage and corrosion.
- When the batteries become weak, the sound will be unstable or cannot be heard. In such case, replace both batteries.
- When replacing batteries, replace both batteries within 30 minutes; otherwise all the memories will be canceled.
- If the battery compartment lid comes off, attach it as shown.



To use external power

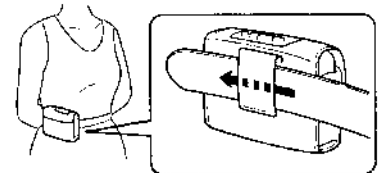
- For house current: Connect AC-E30HG AC power adaptor (not supplied) to the DC IN 3V jack.



The polarity of the plug

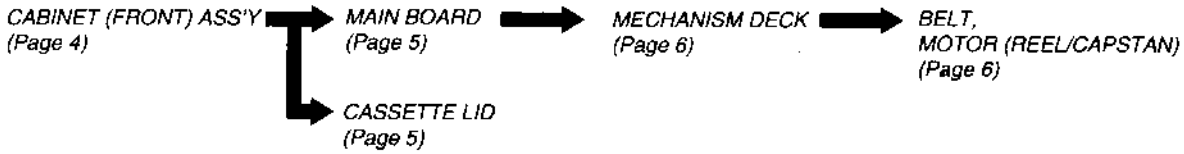
- For 12V/24V car battery: Connect the recommended DCC-E130L or DCC-E230 car battery cord to the DC IN 3V jack.

To use the carrying case



SECTION 2 DISASSEMBLY

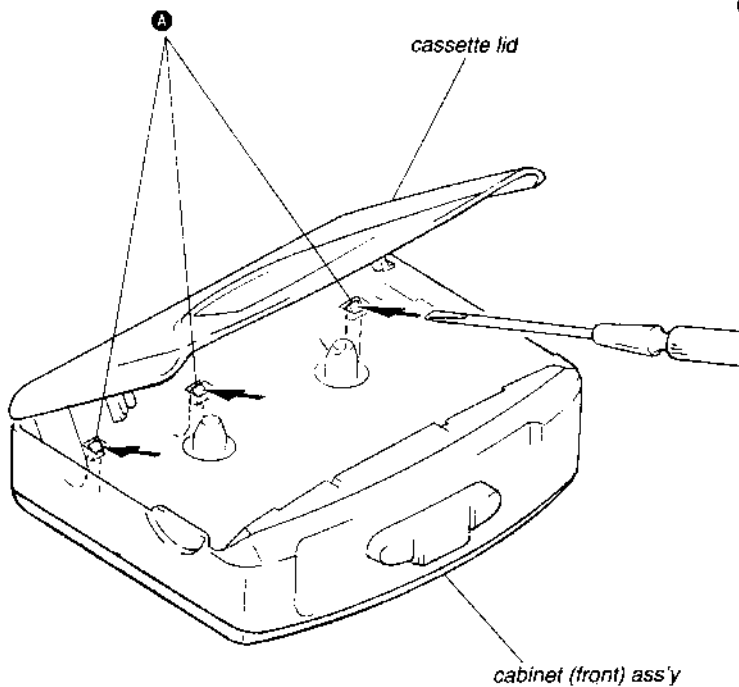
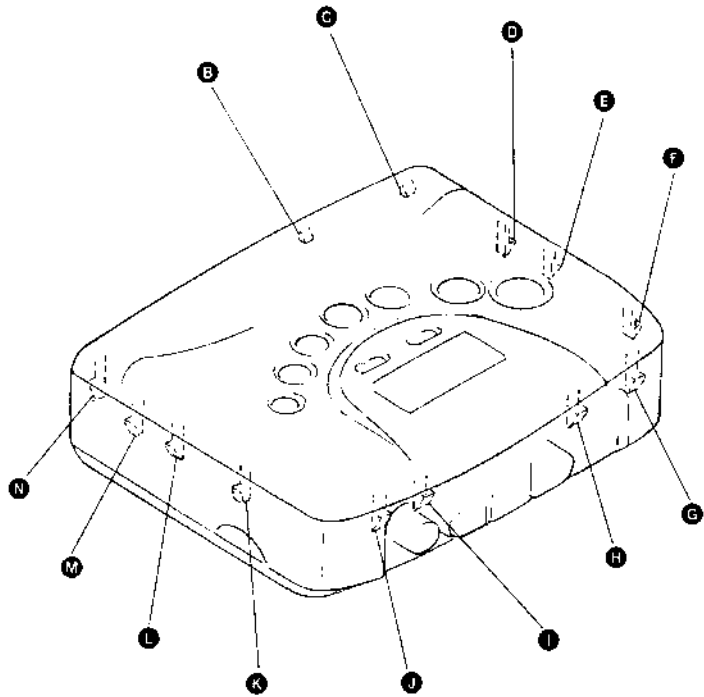
- This set can be disassembled in the order shown below.



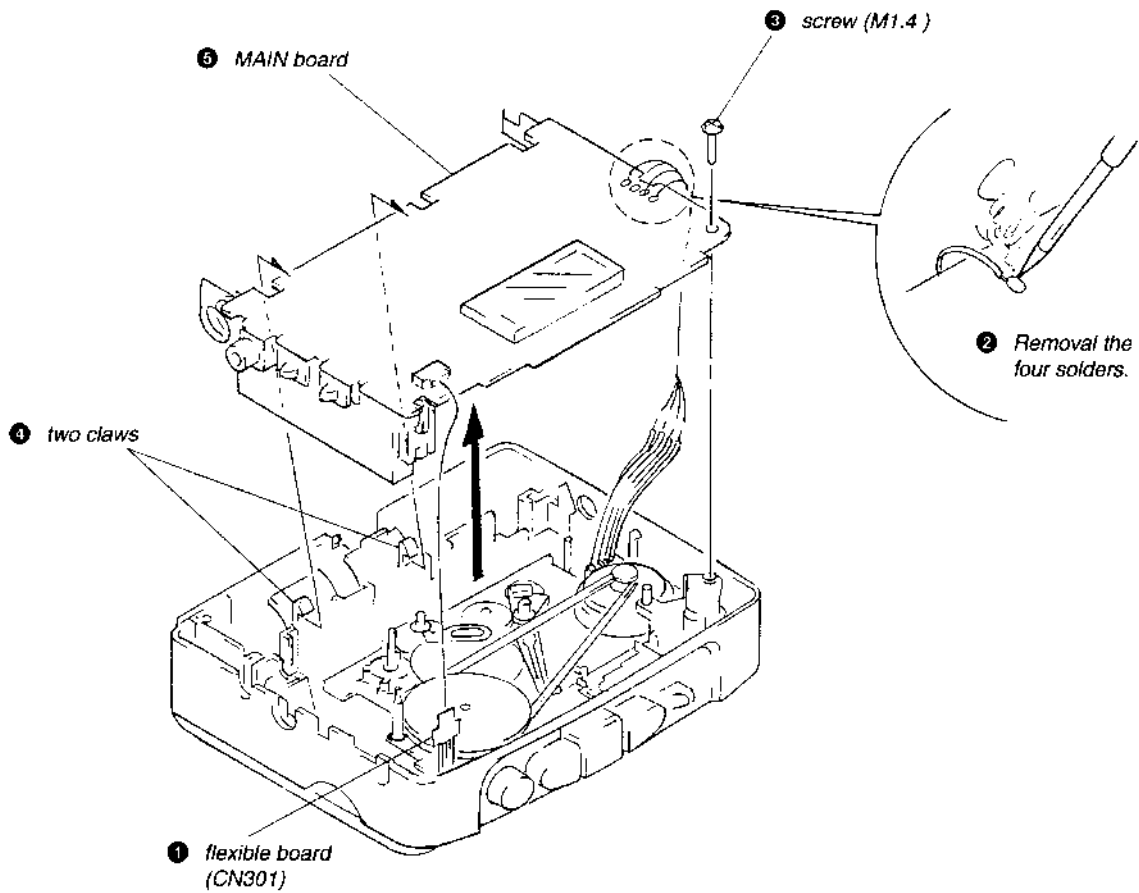
Note: Follow the disassembly procedure in the numerical order given.

CABINET (FRONT) ASS'Y

- 1 Insert the precision screwdriver (1.4 mm flat-blade) in to the slit at claw **A** and release the claw.
- 2 Remove the cabinet (front) ass'y. (Release all claw **B** to **N** in alphabetical order.)

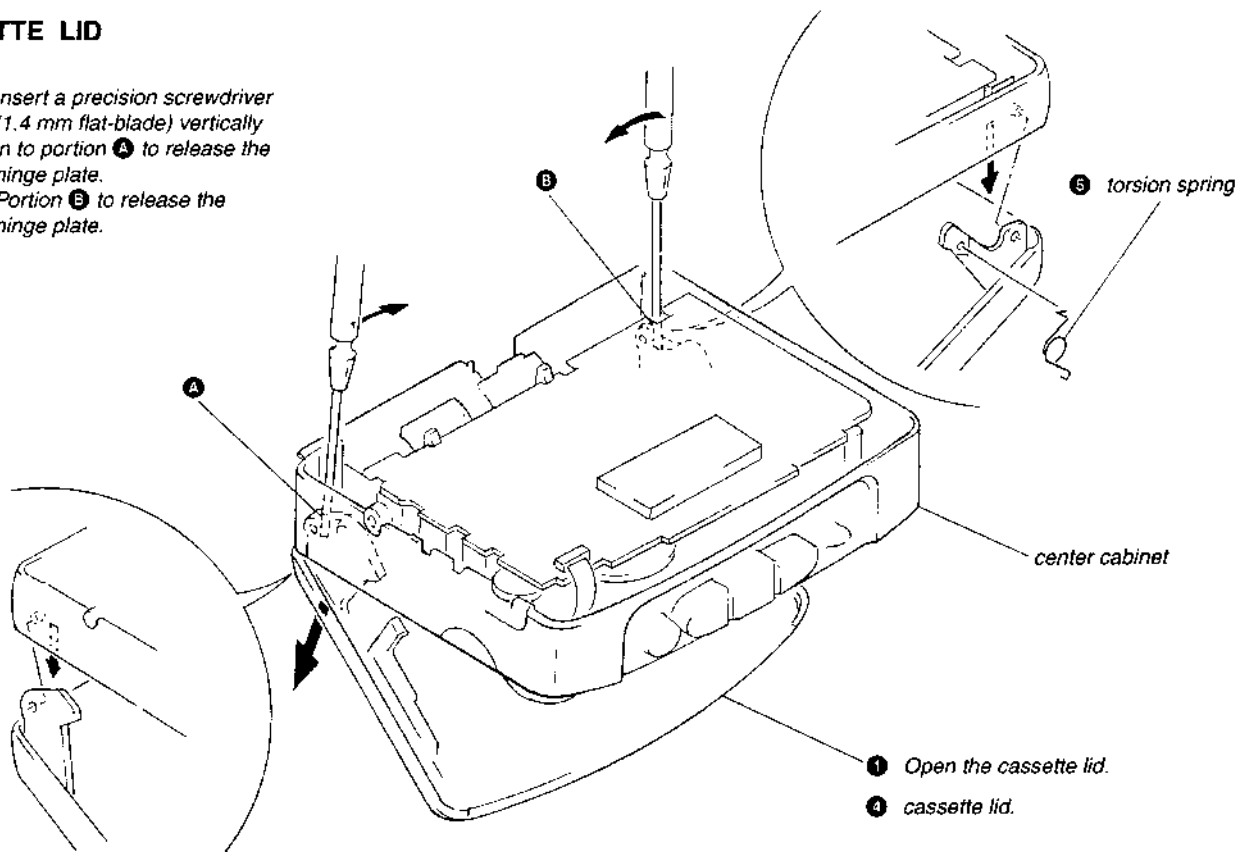


MAIN BOARD



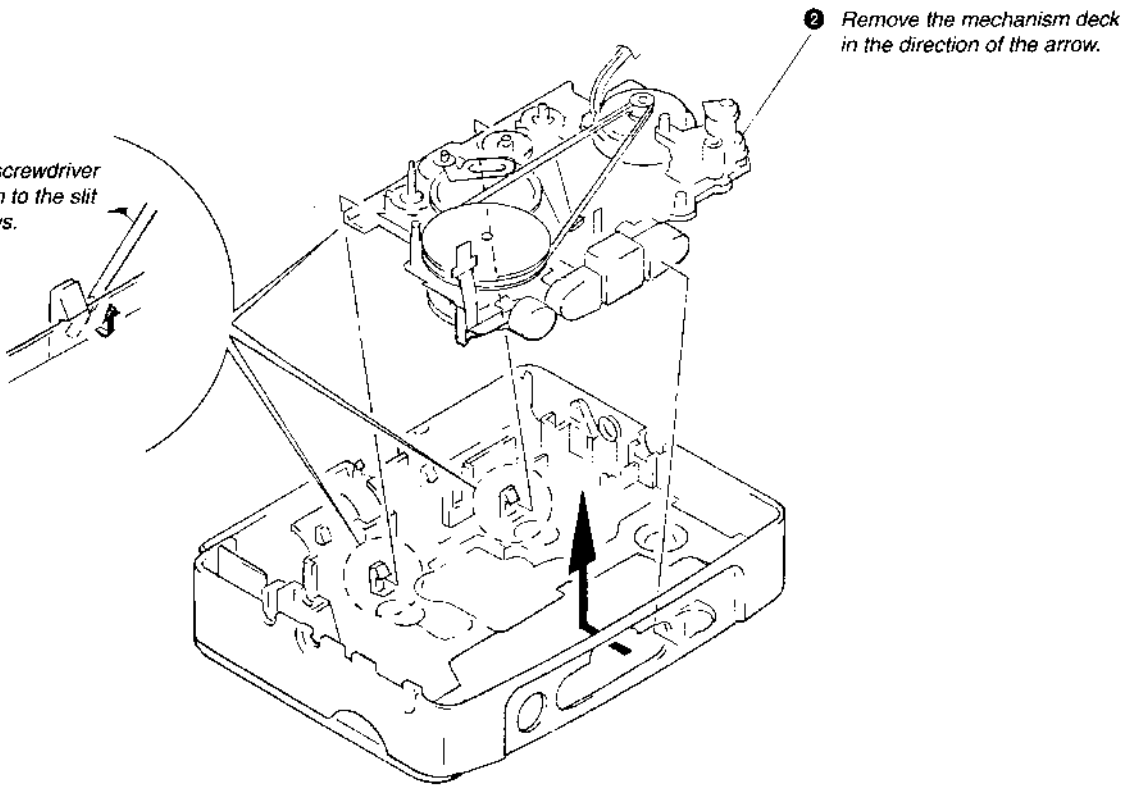
CASSETTE LID

- ② Insert a precision screwdriver (1.4 mm flat-blade) vertically in to portion **A** to release the hinge plate.
- ③ Portion **B** to release the hinge plate.



MECHANISM DECK

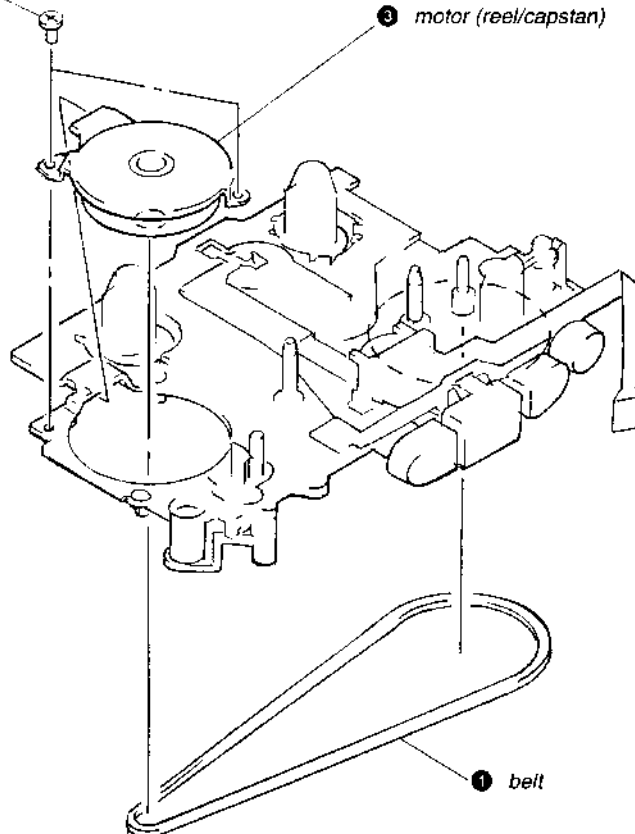
① Insert the precision screwdriver (1.4 mm flat-blade) in to the slit and release two claws.



BELT, MOTOR (REEL/CAPSTAN)

② two screws
(M1.4 × 1.6)

③ motor (reel/capstan)



SECTION 3 MECHANICAL ADJUSTMENTS

Precaution

- Clean the following parts with a denatured-alcoholmoistened swab:

playback head	pinch roller
capstan	rubber belt
- Demagnetize the playback head with a head demagnetizer.
- Do not use a magnetized screwdriver for the adjustments.
- After the adjustments, apply suitable locking compound to the parts adjusted.
- The adjustments should be performed with the rated power supply voltage (2.5 V) unless otherwise noted.

Torque Measurement

Mode	Torqu Meter	Meter Reading
FWD	CQ-102C	20 - 42 g*cm (0.28 - 0.58 oz*inch)
FWD Back Tension		less than 2 g*cm (less than 0.03 oz*inch)
REV	CQ-102RC	20 - 42 g*cm (0.28 - 0.58 oz*inch)
REV Back Tension		less than 2 g*cm (less than 0.03 oz*inch)
FF, REW	CQ-201B	more than 60 g*cm (more than 0.83 oz*inch)

SECTION 4 ELECTRICAL ADJUSTMENTS

Precaution

- Supplied voltage: 2.5 V
- Switch and control position
 TAPE switch: NORM
 RADIO switch: ST(Except US, Canadian model)
 : DX (US, Canadian model)
 VOLUME CONTROL: maximum
 AVLS switch: NORM

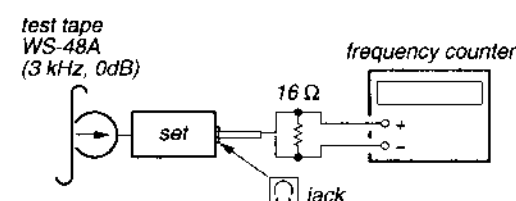
Test tape

Type	Signal	Used for
WS-48A	3 kHz, 0 dB	Tape Speed Adjustment

TAPE SECTION

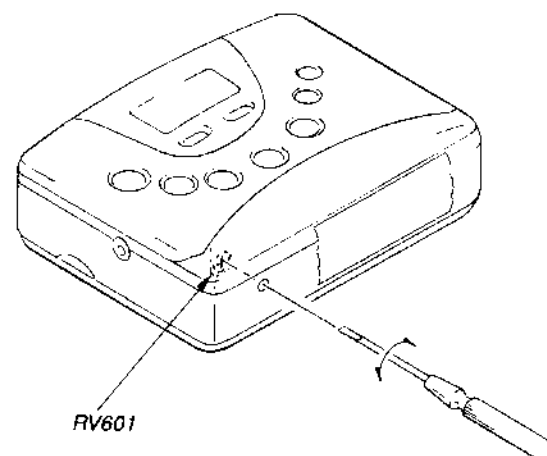
Tape Speed Adjustment

Procedure:



- Playback WS-48A (tape center part) in the FWD state and adjust RV601 so that the frequency counter reading becomes $3,000 \pm 15$ Hz.
- Playback WS-48A (tape center) in the REV state. Check that the frequency counter reading is within $\pm 1.0\%$ of the reading of step 1.

Adjustment Location:



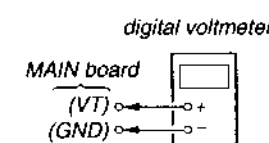
TUNER SECTION

FM SECTION

Setting:

FUNCTION switch: RADIO
BAND switch: FM

FM Tuning Voltage Adjustment



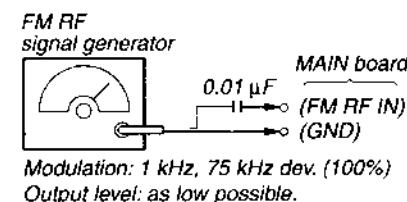
FM TUNING VOLTAGE ADJUSTMENT

Adjust for a 9.0 ± 0.5 (14.5 \pm 0.5) Vdc reading on digital voltmeter

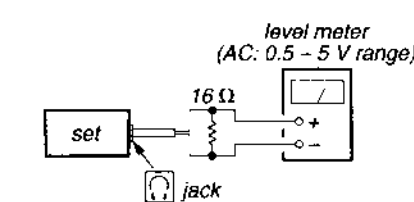
L3

108 MHz

FM Tracking Adjustment



Modulation: 1 kHz, 75 kHz dev. (100%)
Output level: as low possible.



FM TRACKING ADJUSTMENT

Adjust for a maximum reading on level meter

L2

87.5 (65.0) MHz

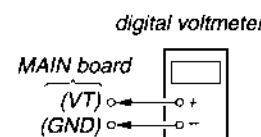
(): East European model

AM SECTION

Setting:

FUNCTION switch: RADIO
BAND switch: AM

AM Tuning Voltage Adjustment



AM TUNING VOLTAGE ADJUSTMENT

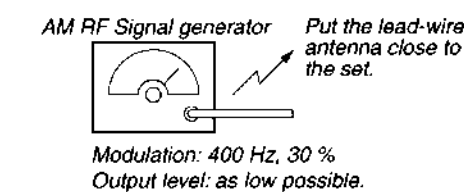
Adjust for a 1.4 ± 0.1 Vdc reading on digital voltmeter

L4

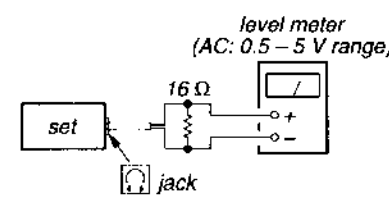
530 (531) kHz

(): Except US, Canadian model

AM IF Adjustment, AM Tracking Adjustment



Modulation: 400 Hz, 30 %
Output level: as low possible.



* Repeat the procedures in each adjustment several times, and the tracking adjustment should be finally done by the trimmer capacitors.

AM IF ADJUSTMENT

Adjust for a maximum reading on level meter

T1

1000 (999) kHz

(): Except US, Canadian model

AM TRACKING ADJUSTMENT

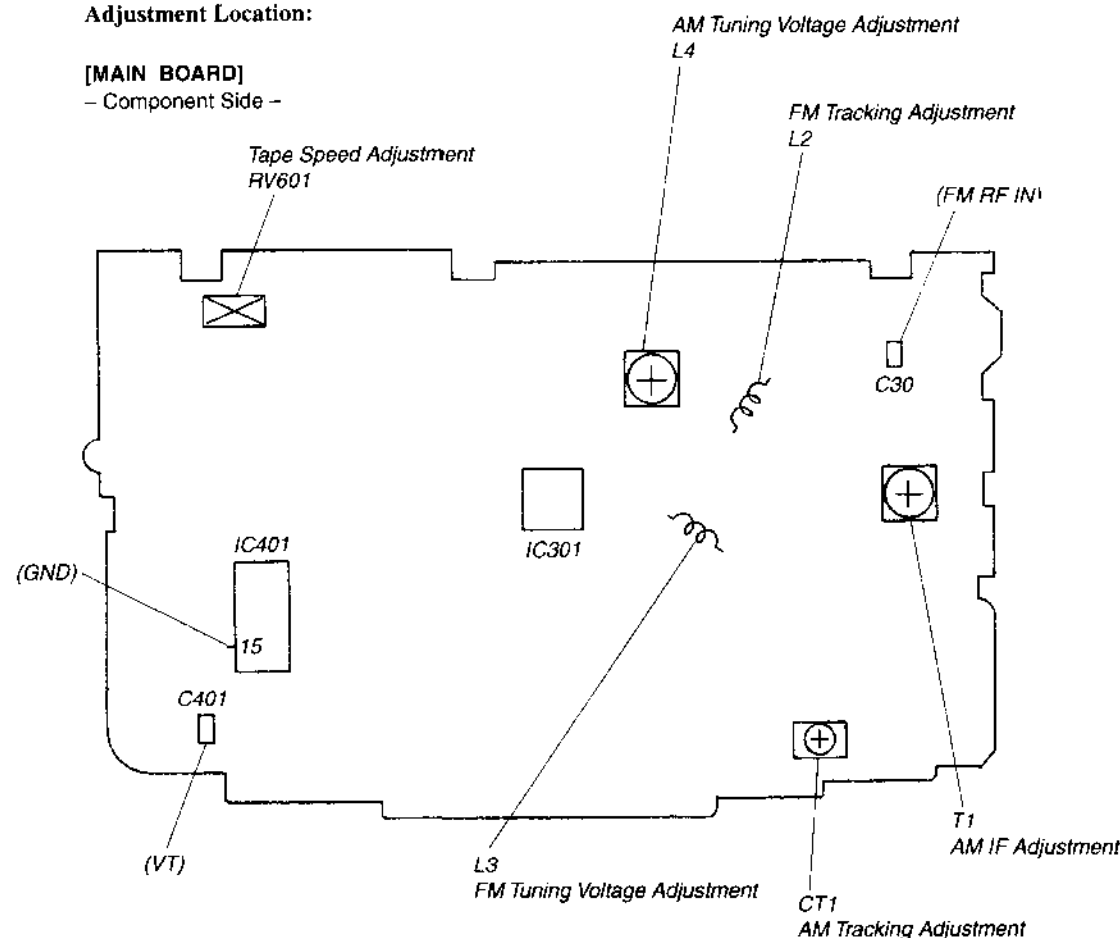
Adjust for a maximum reading on level meter

L1 (BAR ANTENNA)	CT1
620 (621) kHz	1400 (1395) kHz

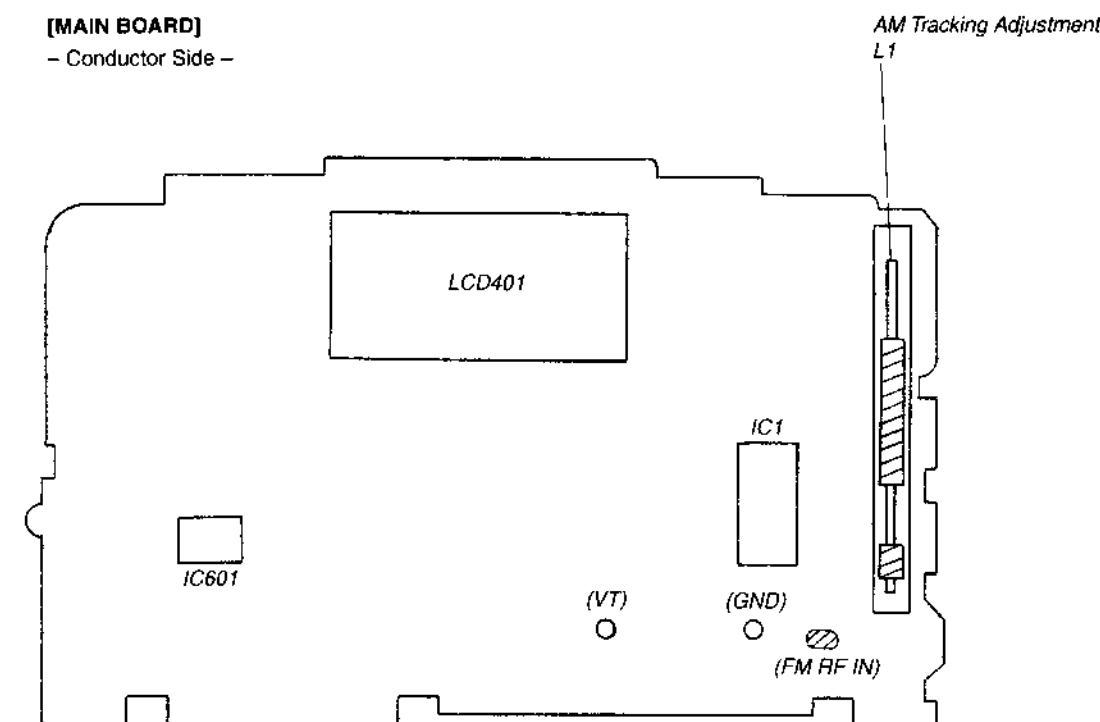
(): Except US, Canadian model

Adjustment Location:

[MAIN BOARD]
- Component Side -



[MAIN BOARD]
- Conductor Side -

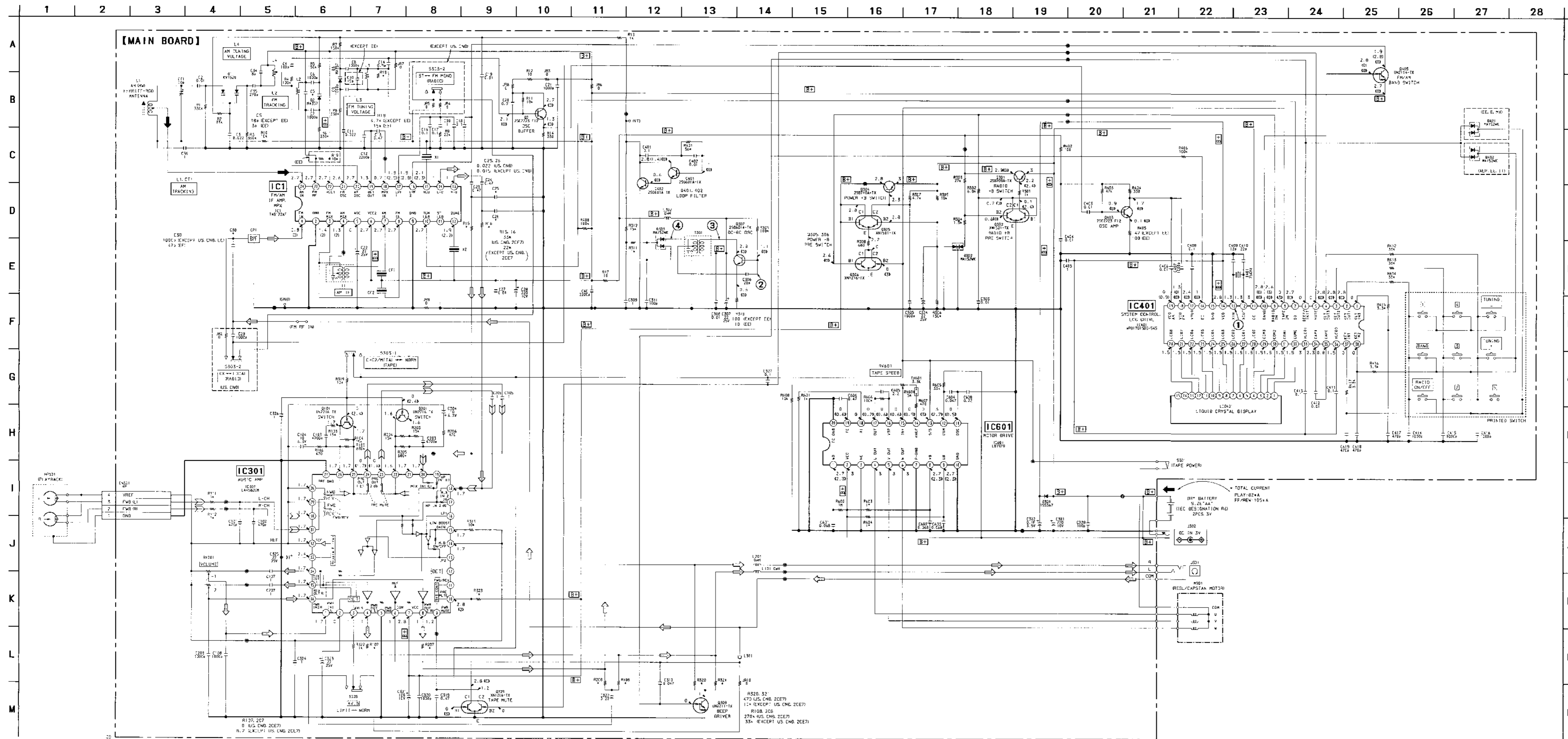


SECTION 5 DIAGRAMS

5-1. IC PIN FUNCTION DESCRIPTION

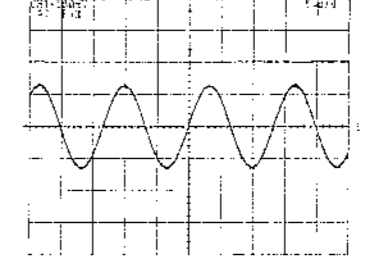
MAIN BOARD IC401 μ PD17015GS-545-GJG-E1 (SYSTEM CONTROL, LCD DRIVE)

Pin No.	Pin Name	I/O	Function
1	KEYIN3	I	Key return signal input.
2	KEYOUT1	O	
3	KEYOUT2	O	Key source signal output.
4	KEYOUT3	O	
5	MUTE	O	Mute signal output "L": Mute
6	BEEP/INIT	O	Buzzer output.
7	SD	I	No broadcasting station
8	TAPEON	O	Tape power ON/OFF "H": Tape ON
9	RADIOON	O	Radio power ON/OFF "H": Radio ON
10	BAND	O	BAND select signal output
11	CE	I	Voltage detect.
12	XOUT	O	Connected to the 75kHz crystal oscillator.
13	XIN	I	
14	VDD	-	Power supply 3V
15	GND	-	Ground
16	EO	O	PLL error output.
17	VREG	-	Connected to the regulator circuit capacitor (PLL).
18	VCOFM	I	FM VCO input.
19	VCOAM	I	AM VCO input.
20	LCD8	O	
21	LCD7	O	
22	LCD6	O	
23	LCD5	O	
24	LCD4	O	Liquid crystal display segment signal output.
25	LCD3	O	
26	LCD2	O	
27	LCD1	O	
28	LCD0	O	
29	COM3	O	
30	COM2	O	Liquid crystal display common signal output.
31	COM1	O	
32	COM0	O	
33	VLCD1	-	Power supply for liquid crystal display drive.
34	CAP1	-	Connected to the power voltage capacitor for liquid crystal display drive.
35	CAP0	-	
36	VLCD0	-	Power supply for liquid crystal display drive.
37	KEYIN1	I	Key return signal input.
38	KEYIN2	I	

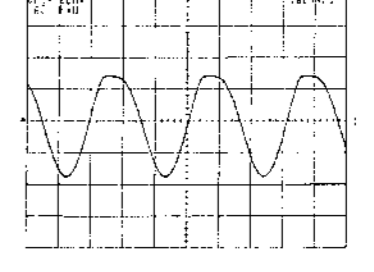


• Waveforms

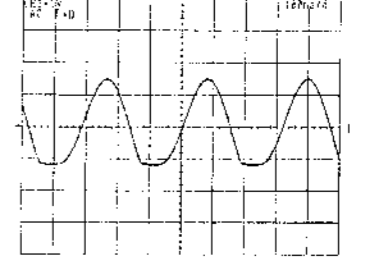
① IC401 (XIN)



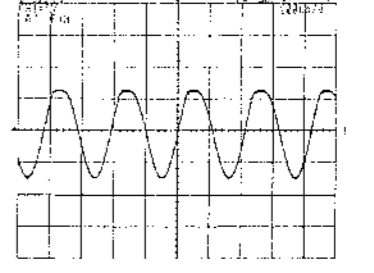
② Q307 (BASE)



③ Q307 (COLLECTOR)



④ T301

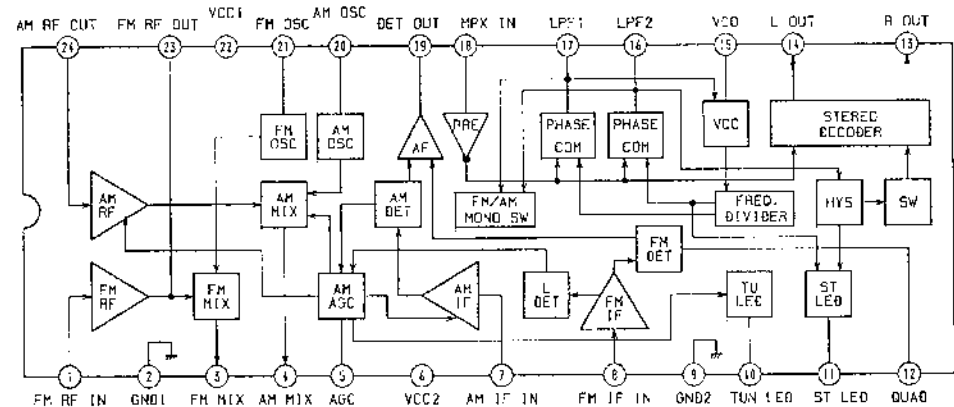


- Note on Schematic Diagram:**
- All capacitors are in μF unless otherwise noted. pF : μF 50 WV or less are not indicated except for electrolytics and tantalums.
 - All resistors are in Ω and $\frac{1}{4}$ W or less unless otherwise specified.
 - Δ : internal component.
 - \square : panel designation.
 - \square : B+ Line.
 - \square : adjustment for repair.
 - Power voltage is dc 3 V and fed with regulated dc power supply from external power voltage jack.
 - Voltages and waveforms are dc with respect to ground under no-signal (detuned) conditions.
 - no mark : FM
 - () : AM
 - << >> : PB (TAPE)
 - Voltages are taken with a VOM (Input impedance 10 M Ω). Voltage variations may be noted due to normal production tolerances.
 - Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.
 - Circled numbers refer to waveforms.
 - Signal path:
 - \square : FM
 - \square : AM
 - \square : PB (TAPE)
 - Abbreviation:
 - CND : Canadian
 - IT : Italian
 - EE : East European
 - MX : Mexican
 - 2CE7 : Headphone (MDR-023) supplied with this set in AEP model.

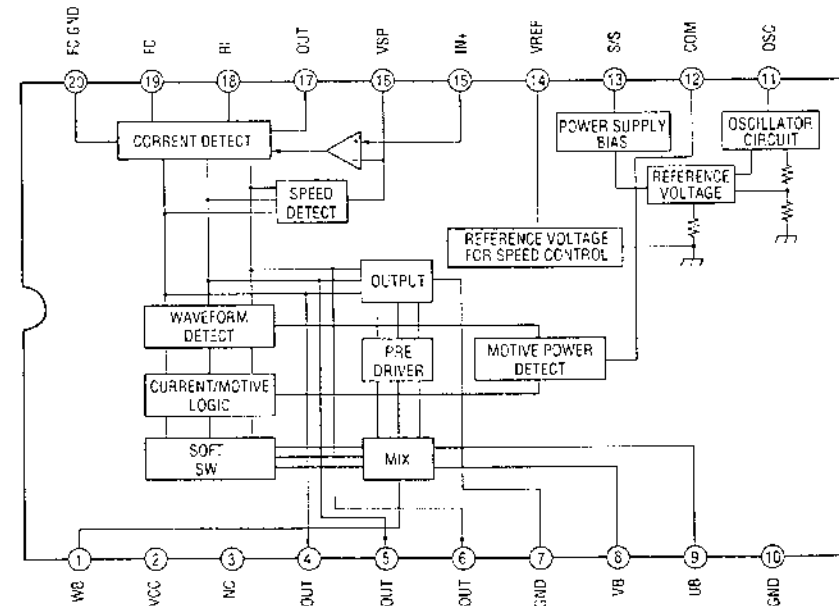
**SECTION 6
EXPLODED VIEWS**

• IC Block Diagrams

IC1 TA8122AF



IC601 LB1979V-TLM

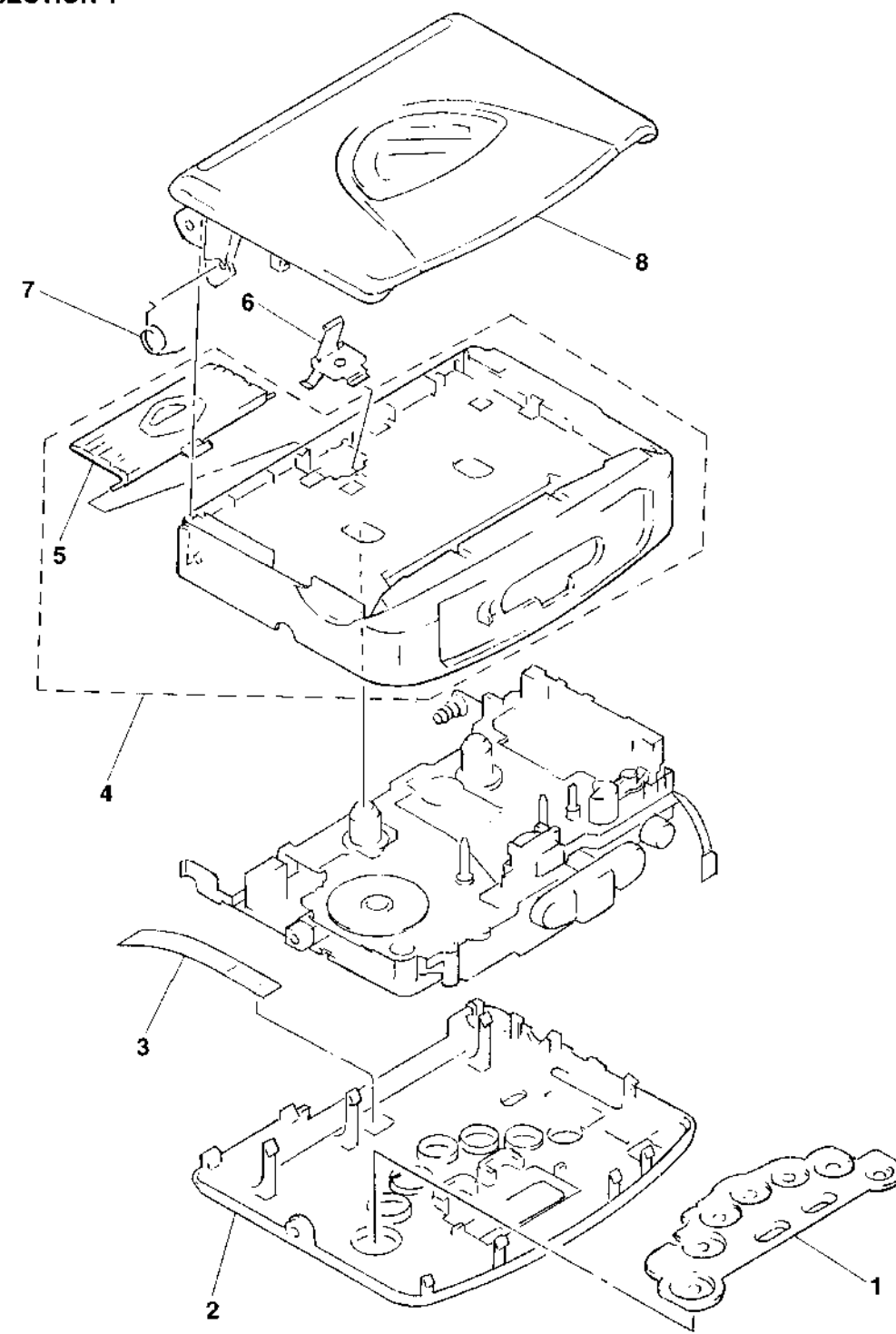


NOTE:
 • -XX and -X mean standardized parts, so they may have some difference from the original one.
 • Color Indication of Appearance Parts
 Example:
 KNOB, BALANCE (WHITE) ... (RED)
 ↑ ↑
 Parts Color Cabinet's Color

• Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
 • The mechanical parts with no reference number in the exploded views are not supplied.
 • Accessories and packing materials are given in the last of the electrical parts list.

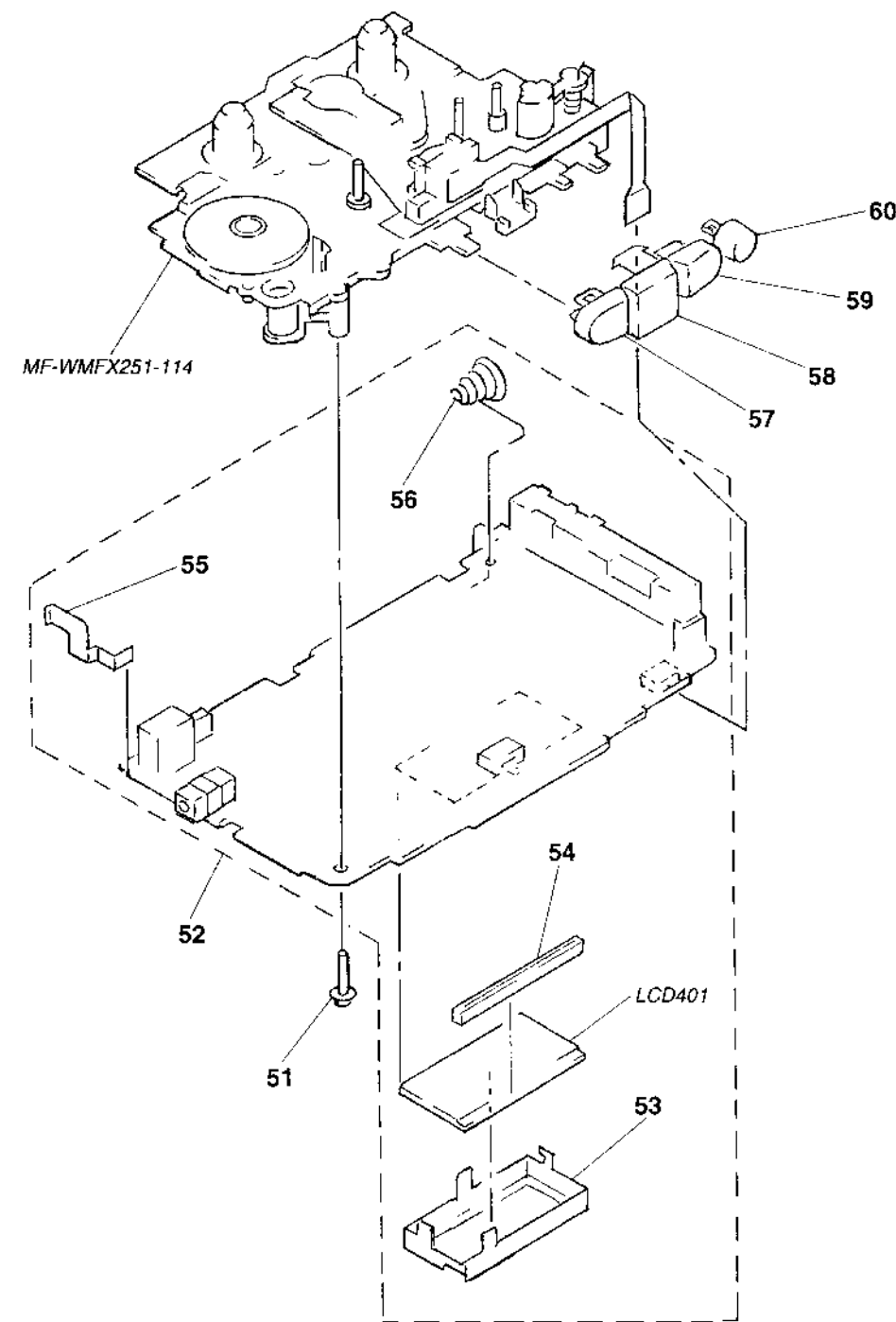
• Abbreviation
 CND : Canadian
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 2CE7 : Headphone (MDR-023) supplied with this set in AEP model.

(1) MAIN SECTION-1



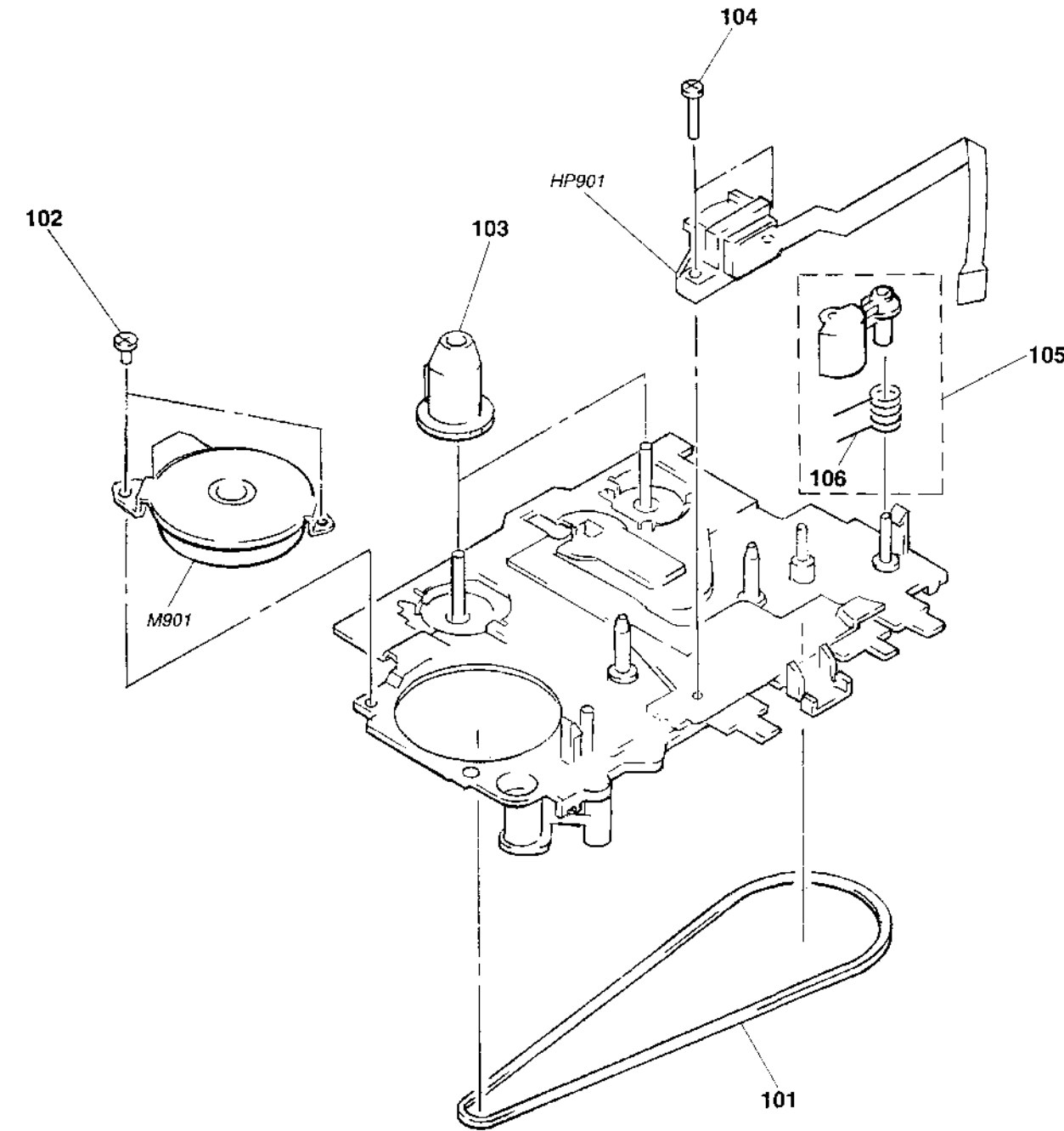
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	3-007-008-01	BUTTON (PRESET) (-)		5	3-007-001-01	LID, BATTERY CASE	
2	X-3373-214-1	CABINET (FRONT) SUB ASSY		6	3-007-011-01	SPRING (CASSETTE)	
3	3-011-750-01	SHEET, BATTERY		7	3-007-012-01	SPRING (TORSTON)	
4	X-3372-953-1	CABINET (CENTER) SLB ASSY (US, CND)		8	X-3373-921-1	HOLDER (SUB) ASSY, CASSETTE (US, CND, E, MX)	
4	X-3373-381-1	CABINET (CENTER) SLB ASSY (AEP, IT, EE, E, MX, 2CE7)		8	X-3373-922-1	HOLDER (SUB) ASSY, CASSETTE (AEP, IT, EE, E, MX, 2CE7)	

(2) MAIN SECTION-2



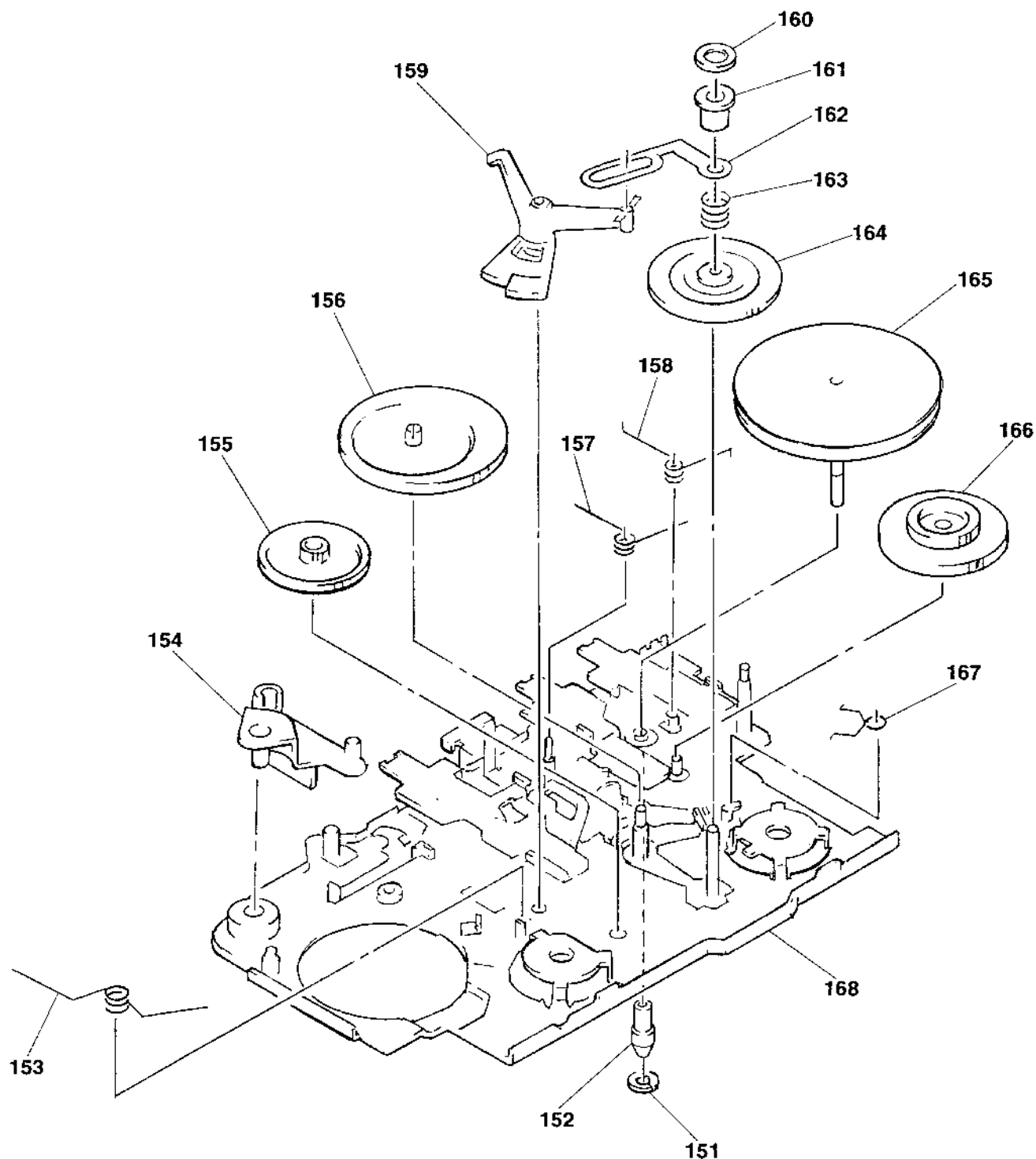
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	3-008-599-01	SCREW (M 1.4), TOOTH (WD)		55	3-007-009-01	TERMINAL (-), BATTERY	
52	A-3016-900-A	MAIN BOARD, COMPLETE (US, CND)		56	3-007-010-01	TERMINAL (+), BATTERY	
52	A-3016-901-A	MAIN BOARD, COMPLETE (AEP, IT)		57	3-007-005-01	BUTTON (REW) (◀)	
52	A-3016-902-A	MAIN BOARD, COMPLETE (EE)		58	3-007-003-01	BUTTON (PLAY) (▶)	
52	A-3016-903-A	MAIN BOARD, COMPLETE (E, MX)		59	3-007-004-01	BUTTON (FF) (◀▶)	
52	A-3016-905-A	MAIN BOARD, COMPLETE (2CE7)		60	3-007-006-01	BUTTON (STOP) (■)	
53	3-007-007-01	HOLDER, LCD			LCD401-1-801-462-11	DISPLAY PANEL, LIQUID CRYSTAL	
54	1-594-178-11	CONNECTOR, RUBBER					

**(3) MACHAMISM SECTION-1
(MF-WMFX251-114)**



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
101	3-938-627-11	BELT		105	X-3369-749-1	PINCH LEVER (N) ASSY	
102	3-703-816-31	SCREW (M1.4X1.6), SPECIAL HEAD		106	3-920-996-01	SPRING (PINCH N)	
103	3-921-042-01	GEAR (REEL)		HP901	1-500-403-11	HEAD, MAGNETIC (PLAYBACK)	
104	3-703-816-73	SCREW (M1.4X4.5), SPECIAL HEAD		M901	1-598-839-11	MOTOR (REEL/CAPSTAN)	

**(4) MACHAMISM SECTION-2
(MF-WMFX251-114)**



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
151	3-921-797-01	WASHER		160	3-728-091-01	WASHER, STOPPER	
152	3-921-003-01	BEARING		161	3-923-530-01	SLEEVE (M)	
153	3-938-628-01	SPRING (PLAY-CP)		162	3-921-335-01	WASHER, LEVER	
154	3-007-762-01	STOPPER		163	3-920-990-01	SPRING (UD), COMPRESSION	
155	3-920-999-01	GEAR (A)		164	3-921-050-01	GEAR (B)	
156	X-3369-752-1	CLUTCH ASSY		165	X-3369-747-1	WHEEL ASSY, CAPSTAN	
157	3-013-142-01	SPRING (FR-CP)		166	3-921-043-01	GEAR (D)	
158	3-920-992-01	SPRING (STOP)		167	3-933-324-01	SPRING (FR LEVER)	
159	3-938-613-01	LEVER (OW), DETECTION		168	X-3371-589-1	CHASSIS ASSY	

SECTION 7 ELECTRICAL PARTS LIST

NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX and -X mean standardized parts, so they may have some difference from the original one.
- RESISTORS
All resistors are in ohms.
METAL: Metal-film resistor.
METAL OXIDE: Metal oxide-film resistor.
F: nonflammable
- Abbreviation
CND : Canadian
IT : Italian
EE : East European
MX : Mexican
2CE7 : Headphone (MDR-023)
supplied with this set in
AEP model.

- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- SEMICONDUCTORS
In each case, u: μ , for example:
uA... : μ A... uPA... : μ PA...
uPB... : μ PB... uPC... : μ PC...
uPD... : μ PD...
- CAPACITORS
uF: μ F
- COILS
uH: μ H

When indicating parts by reference number, please include the board.

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
	A-3016-900-A	MAIN BOARD, COMPLETE (US, CND)		C26	1-164-227-11	CERAMIC CHIP 0.022uF 10%	25V
	A-3016-901-A	MAIN BOARD, COMPLETE (AEP, IT)					(US, CND)
	A-3016-902-A	MAIN BOARD, COMPLETE (EE)		C26	1-164-245-11	CERAMIC CHIP 0.015uF 10%	25V
	A-3016-903-A	MAIN BOARD, COMPLETE (E, MX)					(EXCEPT US, CND)
	A-3016-905-A	MAIN BOARD, COMPLETE (2CE7)		C27	1-162-974-11	CERAMIC CHIP 0.01uF	50V
		*****		C28	1-126-923-11	ELECT 220uF 20%	10V
				C29	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V
							(US, CND)
*	1-694-178-11	CONNECTOR, RUBBER		C30	1-162-949-11	CERAMIC CHIP 47PF 5%	50V
*	3-007-007-01	HOLDER, LCD					(EE)
	3-007-009-01	TERMINAL (+), BATTERY		C30	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V
	3-007-010-01	TERMINAL (-), BATTERY					(EXCEPT US, CND, EE)
		< CAPACITOR >		C34	1-163-091-00	CERAMIC CHIP 8PF	50V
C2	1-162-970-11	CERAMIC CHIP 0.01uF 10%	25V	C35	1-163-002-11	CERAMIC CHIP 270PF 10%	50V
C3	1-162-995-11	CERAMIC CHIP 0.022uF	50V	C36	1-115-156-11	CERAMIC CHIP 1uF	10V
C4	1-163-117-00	CERAMIC CHIP 100PF 5%	50V				
C5	1-163-086-00	CERAMIC CHIP 3PF	50V	C39	1-115-156-11	CERAMIC CHIP 1uF	10V
			(EE)	C40	1-162-966-11	CERAMIC CHIP 0.0022uF 10%	50V
C5	1-163-163-00	CERAMIC CHIP 18PF 5%	50V	C101	1-162-962-11	CERAMIC CHIP 470PF 10%	50V
			(EXCEPT EE)	C102	1-162-962-11	CERAMIC CHIP 470PF 10%	50V
C6	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V	C103	1-162-968-11	CERAMIC CHIP 0.0047uF 10%	50V
C7	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V				
C8	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V	C104	1-126-157-11	ELECT 10uF 20%	16V
C9	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V	C105	1-115-156-11	CERAMIC CHIP 1uF	10V
C10	1-163-097-00	CERAMIC CHIP 15PF 5%	50V	C107	1-115-156-11	CERAMIC CHIP 1uF	10V
			(EXCEPT EE)	C108	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V
C11	1-163-037-11	CERAMIC CHIP 0.022uF 10%	25V	C203	1-162-968-11	CERAMIC CHIP 0.0047uF 10%	50V
C12	1-162-966-11	CERAMIC CHIP 0.0022uF 10%	50V				
C13	1-164-005-11	CERAMIC CHIP 0.47uF	25V	C204	1-126-157-11	ELECT 10uF 20%	16V
C14	1-163-082-00	CERAMIC CHIP 0.5PF 0.25PF	50V	C205	1-115-156-11	CERAMIC CHIP 1uF	10V
C16	1-164-156-11	CERAMIC CHIP 0.1uF	25V	C207	1-115-156-11	CERAMIC CHIP 1uF	10V
				C208	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V
C17	1-164-156-11	CERAMIC CHIP 0.1uF	25V	C301	1-126-923-11	ELECT 220uF 20%	10V
C18	1-164-156-11	CERAMIC CHIP 0.1uF	25V				
C19	1-162-970-11	CERAMIC CHIP 0.01uF 10%	25V	C302	1-117-579-11	CAPACITOR 0.1F	3.5V
C20	1-162-974-11	CERAMIC CHIP 0.01uF	50V	C303	1-162-970-11	CERAMIC CHIP 0.01uF 10%	25V
C21	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V	C304	1-128-551-11	ELECT 22uF 20%	25V
				C305	1-162-964-11	CERAMIC CHIP 0.001uF 10%	50V
C22	1-128-551-11	ELECT 22uF 20%	25V	C306	1-163-100-00	CERAMIC CHIP 20PF 5%	50V
C23	1-164-005-11	CERAMIC CHIP 0.47uF	25V				
C24	1-164-005-11	CERAMIC CHIP 0.47uF	25V	C307	1-128-551-11	ELECT 22uF 20%	25V
C25	1-164-227-11	CERAMIC CHIP 0.022uF 10%	25V	C308	1-162-974-11	CERAMIC CHIP 0.01uF	50V
			(US, CND)	C309	1-115-156-11	CERAMIC CHIP 1uF	10V
C25	1-164-245-11	CERAMIC CHIP 0.015uF 10%	25V	C310	1-164-361-11	CERAMIC CHIP 0.047uF	16V
			(EXCEPT US, CND)	C311	1-162-953-11	CERAMIC CHIP 100PF 5%	50V
				C319	1-107-823-11	CERAMIC CHIP 0.47uF 10%	16V

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
C320	1-162-964-11	CERAMIC CHIP	0.001uF 10%	50V	D303	8-719-801-78	DIODE 1SS184
C321	1-126-933-11	ELECT	100uF 20%	10V	D401	8-719-801-78	DIODE 1SS184 (EE, E, MX)
C322	1-165-128-11	CERAMIC CHIP	0.22uF	16V	D402	8-719-801-78	DIODE 1SS184 (AEP, EE, IT)
C323	1-128-551-11	ELECT	22uF 20%	25V			< IC >
C324	1-115-156-11	CERAMIC CHIP	1uF	10V	IC1	8-759-230-39	IC TA8122AF
C325	1-128-551-11	ELECT	22uF 20%	25V	IC301	8-759-285-29	IC LA4582CM
C326	1-115-156-11	CERAMIC CHIP	1uF	10V	IC401	8-759-459-71	IC uPD17015GS-545-GJG-E1
C327	1-164-156-11	CERAMIC CHIP	0.1uF	25V	IC601	8-759-447-73	IC LB1979V-TLM
C328	1-162-953-11	CERAMIC CHIP	100PF	5%			< JACK >
C401	1-107-826-11	CERAMIC CHIP	0.1uF 10%	16V	J301	1-565-287-11	JACK (□)
C402	1-162-970-11	CERAMIC CHIP	0.01uF 10%	25V	J302	1-750-061-11	JACK, DC (POLARITY UNIFIED TYPE)
C403	1-162-970-11	CERAMIC CHIP	0.01uF 10%	25V			(DC IN 3V)
C404	1-162-974-11	CERAMIC CHIP	0.01uF	50V			< JUMPER RESISTOR >
C405	1-115-156-11	CERAMIC CHIP	1uF	10V			
C406	1-162-970-11	CERAMIC CHIP	0.01uF 10%	25V	JR2	1-216-864-11	METAL CHIP 0 5% 1/16W
C407	1-162-964-11	CERAMIC CHIP	0.001uF 10%	50V			(US, CND)
C408	1-164-156-11	CERAMIC CHIP	0.1uF	25V	JR3	1-216-864-11	METAL CHIP 0 5% 1/16W
C409	1-163-095-00	CERAMIC CHIP	12PF	5%	JR4	1-216-864-11	METAL CHIP 0 5% 1/16W
C410	1-163-101-00	CERAMIC CHIP	22PF	5%			(EXCEPT US, CND)
C411	1-164-156-11	CERAMIC CHIP	0.1uF	25V	JR5	1-216-864-11	METAL CHIP 0 5% 1/16W
C412	1-162-970-11	CERAMIC CHIP	0.01uF 10%	25V			(EXCEPT US, CND)
C413	1-164-156-11	CERAMIC CHIP	0.1uF	25V	JR6	1-216-864-11	METAL CHIP 0 5% 1/16W
C414	1-162-964-11	CERAMIC CHIP	0.001uF 10%	50V			
C415	1-162-964-11	CERAMIC CHIP	0.001uF 10%	50V	JR7	1-216-295-00	CONDUCTOR, CHIP (2012)
C416	1-162-964-11	CERAMIC CHIP	0.001uF 10%	50V	JR8	1-216-864-11	METAL CHIP 0 5% 1/16W
C417	1-162-962-11	CERAMIC CHIP	470PF 10%	50V	JR9	1-216-296-00	CONDUCTOR, CHIP (3216)
C418	1-162-962-11	CERAMIC CHIP	470PF 10%	50V	JR10	1-216-864-11	METAL CHIP 0 5% 1/16W
C419	1-162-962-11	CERAMIC CHIP	470PF 10%	50V			< COIL >
C601	1-164-344-11	CERAMIC CHIP	0.068uF 10%	25V	L1	1-501-865-11	ANTENNA, FERRITE-ROD (MW)
C602	1-164-344-11	CERAMIC CHIP	0.068uF 10%	25V	L2	1-416-036-11	COIL, AIR-CORE (EXCEPT EE)
C603	1-164-344-11	CERAMIC CHIP	0.068uF 10%	25V	L2	1-416-038-11	COIL, AIR-CORE (EE)
C604	1-165-176-11	CERAMIC CHIP	0.047uF 10%	16V	L3	1-416-035-11	COIL, AIR-CORE (EXCEPT EE)
C605	1-164-505-11	CERAMIC CHIP	2.2uF	16V	L3	1-416-037-11	COIL, AIR-CORE (EE)
C606	1-107-823-11	CERAMIC CHIP	0.47uF 10%	16V	L4	1-411-989-11	COIL (WITH CORE) (AM OSC)
C608	1-115-467-11	CERAMIC CHIP	0.22uF 10%	10V	L101	1-414-760-21	INDUCTOR CHIP 0uH
		< FILTER >			L201	1-414-760-21	INDUCTOR CHIP 0uH
CF1	1-760-345-21	FILTER, CERAMIC			L301	1-414-385-11	INDUCTOR, FERRITE BEAD
CF2	1-767-336-11	FILTER, CERAMIC (EXCEPT EE)			L302	1-414-760-21	INDUCTOR CHIP 0uH
CF2	1-767-336-31	FILTER, CERAMIC (EE)					< LIQUID CRYSTAL DISPLAY >
		< CONNECTOR >			LCD401	1-801-462-11	DISPLAY PANEL, LIQUID CRYSTAL
* GN301	1-778-774-11	HOUSING, CONNECTOR (FPC) 4P					< TRANSISTOR >
		< COMPOSITION CIRCUIT BLOCK >			Q2	8-729-102-27	TRANSISTOR 2SC2223-T1F12
CP1	1-236-711-21	FILTER, BAND PASS (EXCEPT EE)			Q101	8-729-424-67	TRANSISTOR UN2216
CP1	1-239-813-21	FILTER, BAND PASS (EE)			Q201	8-729-424-67	TRANSISTOR UN2216
		< TRIMMER >			Q301	8-729-216-22	TRANSISTOR 2SA1162-G
CT1	1-141-463-11	CAP, ADJ 10PF			Q302	8-729-402-13	TRANSISTOR XN1501
		< DIODE >			Q304	8-729-041-05	TRANSISTOR 2SB710A-TX
D1	8-719-049-75	DIODE KV1520TLO0			Q305	8-729-402-13	TRANSISTOR XN1501
D2	8-719-053-30	DIODE MA2S357-(TX). SO			Q306	8-729-421-23	TRANSISTOR XN1216
D3	8-719-053-30	DIODE MA2S357-(TX). SO			Q307	8-729-422-27	TRANSISTOR 2SD601A-Q
D301	8-719-049-09	DIODE 1SS367-T3SONY			Q308	8-729-421-22	TRANSISTOR UN2211
D302	8-719-801-78	DIODE 1SS184			Q309	8-729-421-23	TRANSISTOR XN1216
					Q401	8-729-422-27	TRANSISTOR 2SD601A-Q
					Q402	8-729-422-27	TRANSISTOR 2SD601A-Q
					Q403	8-729-102-27	TRANSISTOR 2SC2223-T1F12
					Q405	8-729-901-46	TRANSISTOR DTA114YK

MAIN

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
< RESISTOR >				R305	1-216-833-11	METAL CHIP	10K 5% 1/16W
R1	1-216-851-11	METAL CHIP	330K 5% 1/16W	R306	1-216-847-11	METAL CHIP	150K 5% 1/16W
R2	1-216-839-11	METAL CHIP	33K 5% 1/16W	R307	1-216-829-11	METAL CHIP	4.7K 5% 1/16W
R3	1-216-851-11	METAL CHIP	330K 5% 1/16W	R308	1-216-819-11	METAL CHIP	680 5% 1/16W
R4	1-216-845-11	METAL CHIP	100K 5% 1/16W	R309	1-216-845-11	METAL CHIP	100K 5% 1/16W
R5	1-216-847-11	METAL CHIP	150K 5% 1/16W	R310	1-216-797-11	METAL CHIP	10 5% 1/16W (EE)
R6	1-216-851-11	METAL CHIP	330K 5% 1/16W	R310	1-216-809-11	METAL CHIP	100 5% 1/16W (EXCEPT EE)
R7	1-216-847-11	METAL CHIP	150K 5% 1/16W	R311	1-216-821-11	METAL CHIP	1K 5% 1/16W
R8	1-216-851-11	METAL CHIP	330K 5% 1/16W	R312	1-216-835-11	METAL CHIP	15K 5% 1/16W
R9	1-216-837-11	METAL CHIP	22K 5% 1/16W	R315	1-216-833-11	METAL CHIP	10K 5% 1/16W
R10	1-216-833-11	METAL CHIP	10K 5% 1/16W	R319	1-216-833-11	METAL CHIP	10K 5% 1/16W
R11	1-216-833-11	METAL CHIP	10K 5% 1/16W	R320	1-216-817-11	METAL CHIP	470 5% 1/16W (US, CND, 2CE7)
R12	1-216-797-11	METAL CHIP	10 5% 1/16W	R320	1-216-833-11	METAL CHIP	10K 5% 1/16W (EXCEPT US, CND, 2CE7)
R13	1-216-821-11	METAL CHIP	1K 5% 1/16W	R321	1-216-190-00	METAL GLAZE	470 5% 1/8W (US, CND, 2CE7)
R14	1-216-815-11	METAL CHIP	330 5% 1/16W	R321	1-216-222-00	METAL GLAZE	10K 5% 1/8W (EXCEPT US, CND, 2CE7)
R15	1-216-837-11	METAL CHIP	22K 5% 1/16W (EXCEPT US, CND, 2CE7)	R322	1-216-821-11	METAL CHIP	1K 5% 1/16W
R15	1-216-839-11	METAL CHIP	33K 5% 1/16W (US, CND, 2CE7)	R323	1-216-821-11	METAL CHIP	1K 5% 1/16W
R16	1-216-837-11	METAL CHIP	22K 5% 1/16W (EXCEPT US, CND, 2CE7)	R401	1-216-842-11	METAL CHIP	56K 5% 1/16W
R16	1-216-839-11	METAL CHIP	33K 5% 1/16W (US, CND, 2CE7)	R402	1-216-809-11	METAL CHIP	100 5% 1/16W
R17	1-216-797-11	METAL CHIP	10 5% 1/16W	R403	1-216-841-11	METAL CHIP	47K 5% 1/16W
R18	1-216-829-11	METAL CHIP	4.7K 5% 1/16W (EXCEPT EE)	R404	1-216-815-11	METAL CHIP	330 5% 1/16W
R18	1-216-835-11	METAL CHIP	15K 5% 1/16W (EE)	R405	1-216-805-11	METAL CHIP	47 5% 1/16W (EXCEPT EE)
R19	1-216-833-11	METAL CHIP	10K 5% 1/16W (EE)	R405	1-216-809-11	METAL CHIP	100 5% 1/16W (EE)
R103	1-216-835-11	METAL CHIP	15K 5% 1/16W	R406	1-216-845-11	METAL CHIP	100K 5% 1/16W
R104	1-216-835-11	METAL CHIP	15K 5% 1/16W	R408	1-216-845-11	METAL CHIP	100K 5% 1/16W
R105	1-216-855-11	METAL CHIP	680K 5% 1/16W	R412	1-216-839-11	METAL CHIP	33K 5% 1/16W
R106	1-216-817-11	METAL CHIP	470 5% 1/16W	R413	1-216-839-11	METAL CHIP	33K 5% 1/16W
R107	1-216-796-11	METAL GLAZE	8.2 5% 1/16W (EXCEPT US, CND, 2CE7)	R414	1-216-839-11	METAL CHIP	33K 5% 1/16W
R107	1-216-864-11	METAL CHIP	0 5% 1/16W (US, CND, 2CE7)	R415	1-216-827-11	METAL CHIP	3.3K 5% 1/16W
R108	1-216-839-11	METAL CHIP	33K 5% 1/16W (EXCEPT US, CND, 2CE7)	R416	1-216-827-11	METAL CHIP	3.3K 5% 1/16W
R108	1-216-850-11	METAL CHIP	270K 5% 1/16W (US, CND, 2CE7)	R417	1-216-827-11	METAL CHIP	3.3K 5% 1/16W
R111	1-216-821-11	METAL CHIP	1K 5% 1/16W	R601	1-216-821-11	METAL CHIP	1K 5% 1/16W
R112	1-216-821-11	METAL CHIP	1K 5% 1/16W	R602	1-216-857-11	METAL CHIP	1M 5% 1/16W
R203	1-216-835-11	METAL CHIP	15K 5% 1/16W	R603	1-216-857-11	METAL CHIP	1M 5% 1/16W
R204	1-216-835-11	METAL CHIP	15K 5% 1/16W	R604	1-216-857-11	METAL CHIP	1M 5% 1/16W
R205	1-216-855-11	METAL CHIP	680K 5% 1/16W	R605	1-216-839-11	METAL CHIP	33K 5% 1/16W
R206	1-216-817-11	METAL CHIP	470 5% 1/16W	R606	1-216-845-11	METAL CHIP	100K 5% 1/16W
R207	1-216-796-11	METAL GLAZE	8.2 5% 1/16W (EXCEPT US, CND, 2CE7)	R607	1-216-817-11	METAL CHIP	470 5% 1/16W
R207	1-216-864-11	METAL CHIP	0 5% 1/16W (US, CND, 2CE7)	R608	1-216-833-11	METAL CHIP	10K 5% 1/16W
R208	1-216-839-11	METAL CHIP	33K 5% 1/16W (EXCEPT US, CND, 2CE7)	< VARIABLE RESISTOR >			
R208	1-216-850-11	METAL CHIP	270K 5% 1/16W (US, CND, 2CE7)	RV301	1-225-362-11	RES. VAR, CARBON (VOLUME)	
R301	1-216-821-11	METAL CHIP	1K 5% 1/16W	RV601	1-230-720-11	RES. ADJ, CARBON 5K	
R302	1-216-831-11	METAL CHIP	6.8K 5% 1/16W	< SWITCH >			
R303	1-216-838-11	METAL CHIP	27K 5% 1/16W	S301	1-762-742-22	SWITCH, DETECTION (SMALL TYPE)	(TAPE POWER)
R304	1-216-823-11	METAL CHIP	1.5K 5% 1/16W	S303	1-692-298-11	SWITCH, SLIDE	(NORM • CrO2/METAL, DX • LOCAL) (US, CND)
				S303	1-692-298-11	SWITCH, SLIDE	(NORM • CrO2/METAL, ST • FM MONO) (EXCEPT US, CND)
				S305	1-692-298-11	SWITCH, SLIDE (AVLS)	

Ref. No.	Part No.	Description	Remark
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< TRANSFORMER >

T1	1-406-694-11	COIL, AM IFT	
T301	1-426-851-11	TRANSFORMER, DC-DC CONVERTER (EXCEPT EE)	
T301	1-426-917-11	TRANSFORMER, DC-DC CONVERTER (EE)	

< THERMISTOR >

TH601	1-810-794-11	THERMISTOR, POSITIVE	
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< VIBRATOR >

X1	1-577-091-21	OSCILLATOR, CRYSTAL	
X2	1-767-336-11	FILTER, CERAMIC (EXCEPT EE)	
X2	1-767-336-31	FILTER, CERAMIC (EE)	
X401	1-577-262-11	VIBRATOR, CRYSTAL (75kHz)	

MISCELLANEOUS

HP901	1-500-403-11	HEAD, MAGNETIC (PLAYBACK)	
M901	1-698-839-11	MOTOR (REEL/CAPSTAN)	

ACCESSORIES & PACKING MATERIALS

1-505-521-11	HEADPHONE (MDR-023) (US, CND, 2CE7)	
3-011-421-01	CASE, CARRYING	
3-858-914-11	MANUAL, INSTRUCTION (ENGLISH)(US, CND)	
3-858-914-21	MANUAL, INSTRUCTION (FRENCH) (CND)	
3-858-914-31	MANUAL, INSTRUCTION (SPANISH) (MX)	
3-858-914-41	MANUAL, INSTRUCTION (ENGLISH, FRENCH, GERMAN, ITALIAN) (AEP, IT, EE, 2CE7)	
3-858-914-51	MANUAL, INSTRUCTION (SPANISH, DUTCH, SWEDISH, PORTUGUESE) (AEP, 2CE7)	
3-858-914-61	MANUAL, INSTRUCTION (POLISH, CZECK, GREEK, TURKISH) (AEP)	
3-858-914-71	MANUAL, INSTRUCTION (RUSSIAN, HUNGARIAN, BULGARIAN) (EE)	
3-858-914-81	MANUAL, INSTRUCTION (ENGLISH, SPANISH, CHINESE, KOREAN) (E)	
8-953-130-90	HEADPHONE MDR-E801//K SET (AEP, IT, EE, E, MX)	

WM-FX251

SONY

SERVICE MANUAL

*US Model
Canadian Model
AEP Model
E Model*

CORRECTION-1

Correct your service manual as shown below.

 : indicates corrected portion.

Page	INCORRECT				CORRECT			
	Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
22	101	3-938-627-11	BELT		101	<u>3-013-560-11</u>	BELT	
23	167	3-933-324-01	SPRING (FR LEVER)		167	<u>3-014-709-01</u>	SPRING (FR LEVER OW)	
	168	X-3371-589-1	CHASSIS ASSY		168	<u>X-3372-959-1</u>	CHASSIS COMP ASSY (GL-0)	

(RPC-97011)

WM-FX251

SONY®

SERVICE MANUAL

Ver 1.0 1998.07

US Model
Canadian Model
AEP Model
E Model

SUPPLEMENT-1

File this supplement with the service manual.

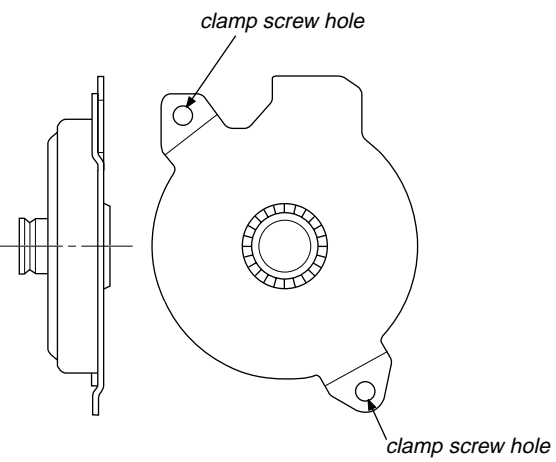
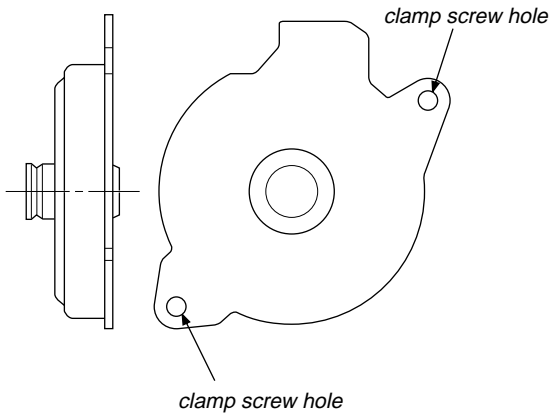
Subject: Change of motor (M901)

(ENG-98005)

Mounting shape to the mechanism deck and to the exterior cabinet is not compatible. Therefore, if the service of the set concerned requires the motor to be replaced, make sure the shape of motor following the identification method shown below, then replace it with the same type motor.

• NEW / FORMER DISCRIMINATION

The direction of clamp screw holes is different. (Service manual see page 22, 27)

FORMER				NEW			
							
<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
M901	1-698-839-11	MOTOR (CAPSTAN/REEL)		M901	1-763-073-11	MOTOR (CAPSTAN/REEL)	

WM-FX251

SONY

SERVICE MANUAL

Ver 1.0 1998.11

US Model
Canadian Model
AEP Model
E Model

SUPPLEMENT-2

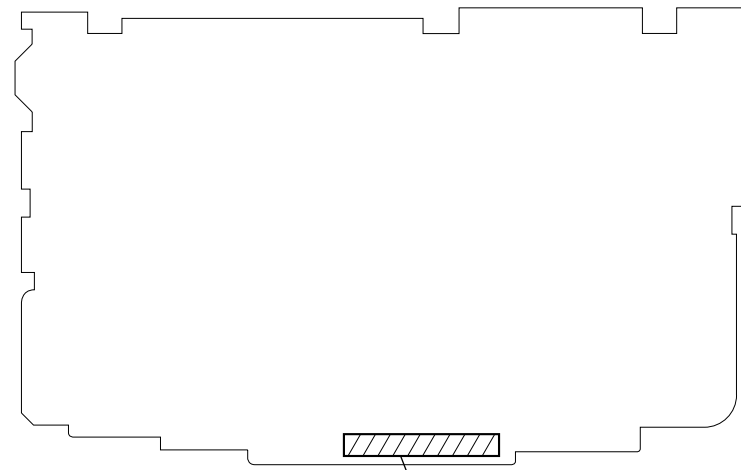
File this supplement with the service manual.

Subject: Change of Main Board (Except East European Model)

(ENG-98009)

• New/Former Type Discrimination

[MAIN BOARD] (Conductor Side)



Former Type : 1-663-023-13
New Type : 1-667-170-14

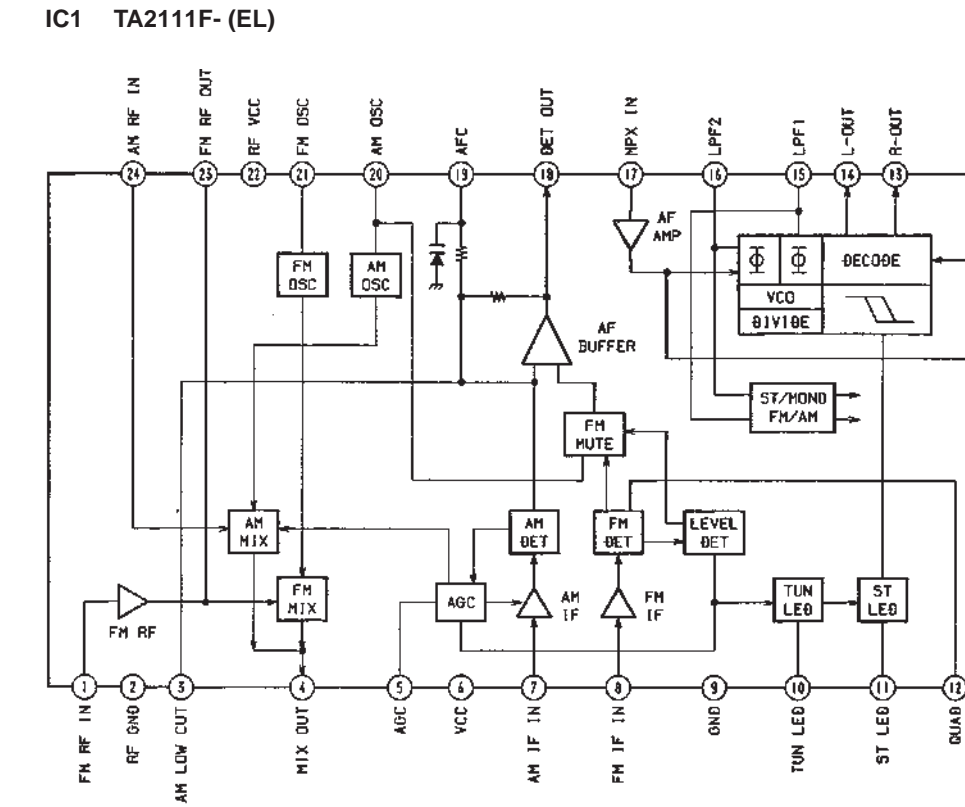
1. ELECTRICAL ADJUSTMENTS

☞ : Indicates changed portion.

Page	Former Type	New Type								
8	<p>FM Tuning Voltage Adjustment</p> <p>digital voltmeter</p> <p>MAIN board</p> <p>(VT) ← + (GND) ← -</p> <table border="1"> <tr><th>FM TUNING VOLTAGE ADJUSTMENT</th></tr> <tr><td>Adjust for a $9.0^{+0.5}$ (14.5 ± 0.5)Vdc reading on digital voltmeter</td></tr> <tr><td>L3</td></tr> <tr><td>108 MHz</td></tr> </table> <p>(): East European model</p>	FM TUNING VOLTAGE ADJUSTMENT	Adjust for a $9.0^{+0.5}$ (14.5 ± 0.5)Vdc reading on digital voltmeter	L3	108 MHz	<p>FM Tuning Voltage Adjustment</p> <p>digital voltmeter</p> <p>MAIN board</p> <p>(VT) ← + (GND) ← -</p> <table border="1"> <tr><th>FM TUNING VOLTAGE ADJUSTMENT</th></tr> <tr><td>Adjust for a 9.0 – 9.2 Vdc reading on digital voltmeter</td></tr> <tr><td>L3</td></tr> <tr><td>☞ 108 MHz</td></tr> </table>	FM TUNING VOLTAGE ADJUSTMENT	Adjust for a 9.0 – 9.2 Vdc reading on digital voltmeter	L3	☞ 108 MHz
	FM TUNING VOLTAGE ADJUSTMENT									
Adjust for a $9.0^{+0.5}$ (14.5 ± 0.5)Vdc reading on digital voltmeter										
L3										
108 MHz										
FM TUNING VOLTAGE ADJUSTMENT										
Adjust for a 9.0 – 9.2 Vdc reading on digital voltmeter										
L3										
☞ 108 MHz										
	<p>AM Tuning Voltage Adjustment</p> <p>digital voltmeter</p> <p>MAIN board</p> <p>(VT) ← + (GND) ← -</p> <table border="1"> <tr><th>AM TUNING VOLTAGE ADJUSTMENT</th></tr> <tr><td>Adjust for a 1.4 ± 0.1 Vdc reading on digital voltmeter</td></tr> <tr><td>L4</td></tr> <tr><td>530 (531) kHz</td></tr> </table> <p>(): Except US, Canadian model</p>	AM TUNING VOLTAGE ADJUSTMENT	Adjust for a 1.4 ± 0.1 Vdc reading on digital voltmeter	L4	530 (531) kHz	<p>AM Tuning Voltage Adjustment</p> <p>digital voltmeter</p> <p>MAIN board</p> <p>(VT) ← + (GND) ← -</p> <table border="1"> <tr><th>AM TUNING VOLTAGE ADJUSTMENT</th></tr> <tr><td>Adjust for a 1.0 – 1.1 Vdc reading on digital voltmeter</td></tr> <tr><td>L4</td></tr> <tr><td>☞ 530 (531) kHz</td></tr> </table> <p>(): Except US, Canadian model</p>	AM TUNING VOLTAGE ADJUSTMENT	Adjust for a 1.0 – 1.1 Vdc reading on digital voltmeter	L4	☞ 530 (531) kHz
AM TUNING VOLTAGE ADJUSTMENT										
Adjust for a 1.4 ± 0.1 Vdc reading on digital voltmeter										
L4										
530 (531) kHz										
AM TUNING VOLTAGE ADJUSTMENT										
Adjust for a 1.0 – 1.1 Vdc reading on digital voltmeter										
L4										
☞ 530 (531) kHz										

2. DIAGRAMS

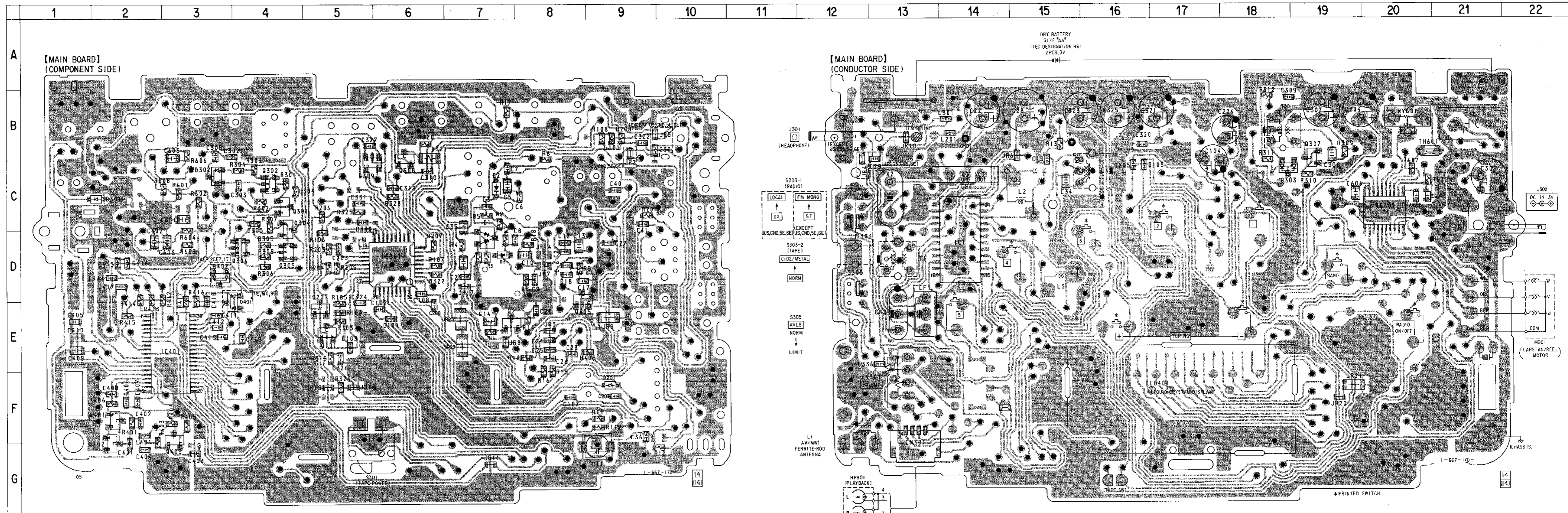
• IC Block Diagram



2-1. PRINTED WIRING BOARD

• Semiconductor Location

Ref. No.	Location	Ref. No.	Location
D1	D-7	Q101	E-5
D2	C-7	Q201	E-5
D3	D-7	Q301	C-4
D201	F-9	Q302	C-4
D301	C-2	Q304	C-4
D302	C-3	Q305	D-4
D303	C-18	Q306	D-4
D401	D-3	Q307	B-19
D402	D-3	Q308	B-6
		Q309	C-5
IC1	D-14	Q401	F-2
IC301	D-6	Q402	G-2
IC401	E-3	Q403	F-3
IC501	C-20	Q405	D-8
Q2	E-7		



Note on Printed Wiring Board:

- : parts extracted from the component side.
- : parts extracted from the conductor side.
- : indicates side identified with part number.
- : Through hole.
- △ : internal component.
- ▨ : Pattern from the side which enables seeing. (The other layers' patterns are not indicated.)

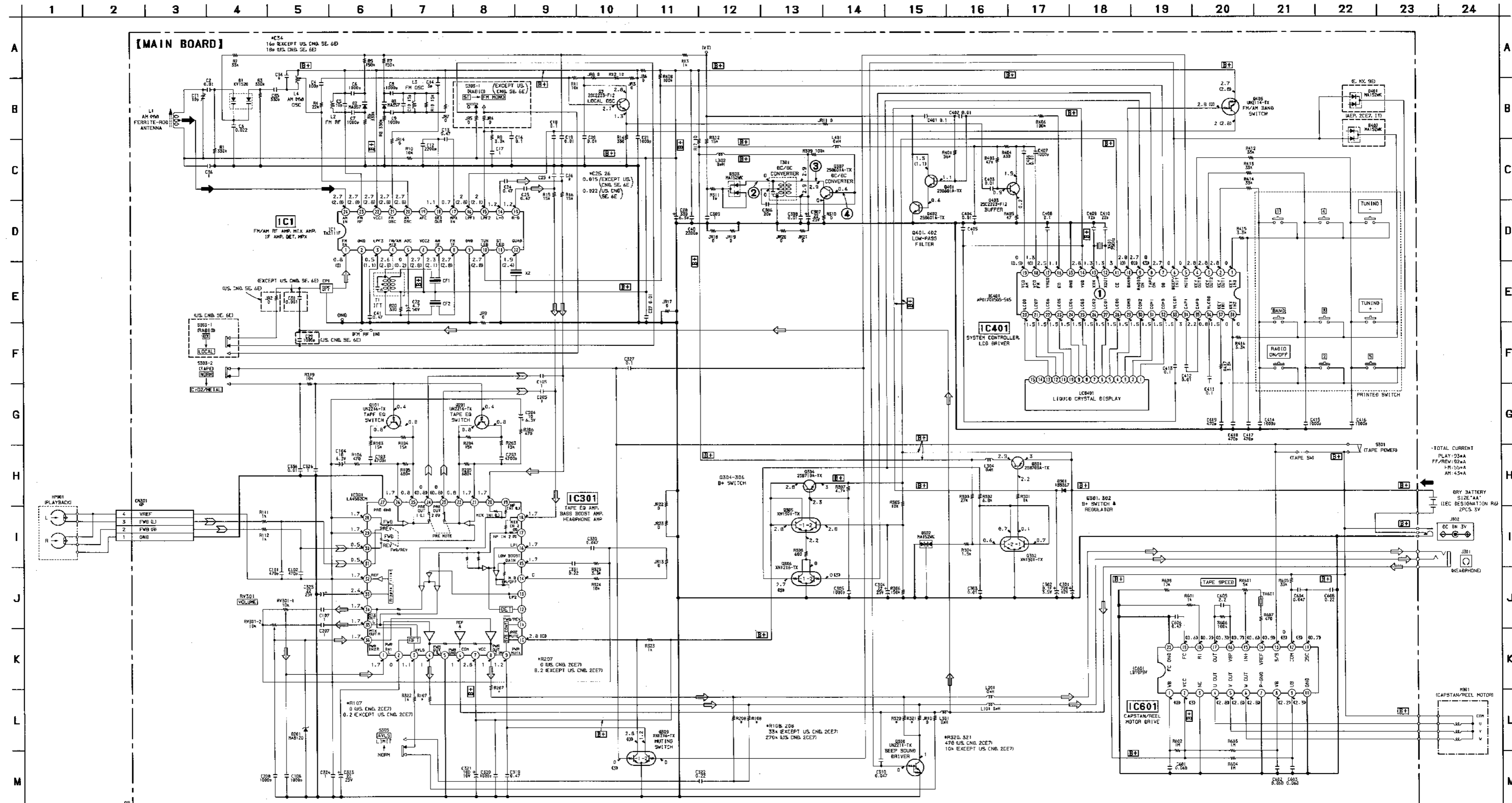
Caution:

Pattern face side: Parts on the pattern face side seen from the pattern face are indicated.
(Conductor Side)

Parts face side: Parts on the parts face side seen from the parts face are indicated.
(Component Side)

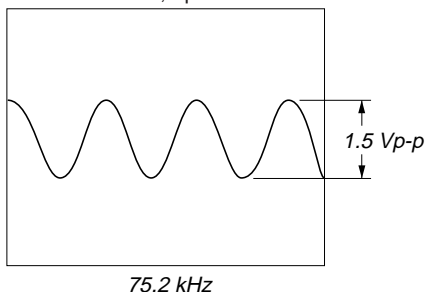
• Abbreviation

CND : Canadian
IT : Italian
MX : Mexican
2CE7 : Headphone (MDR-023) supplied with this set in AEP model.
E : Radio Section (ST/MONO)
5E, 6E: Radio Section (DX/LOCAL)
9E : The display of country of origin is not shown.

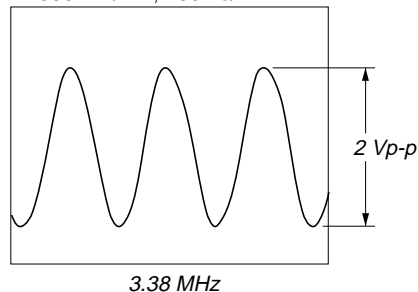


• Waveforms

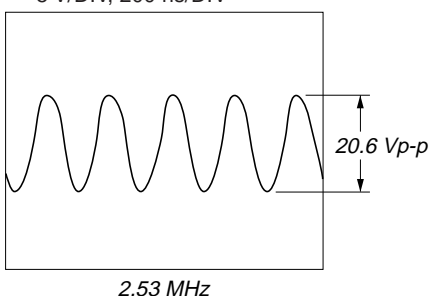
① IC401 (XIN)
500 mV/DIV, 5 μ s/DIV



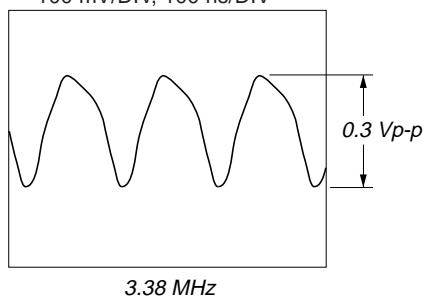
③ Q307 (COLLECTOR)
500 mV/DIV, 100 ns/DIV



② T301 (SECONDARY)
5 V/DIV, 200 ns/DIV



④ Q307 (BASE)
100 mV/DIV, 100 ns/DIV

**Note on Schematic Diagram:**

- All capacitors are in μ F unless otherwise noted. pF: μ F
50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $1/4$ W or less unless otherwise specified.
- Δ : internal component.
- : panel designation.
- B+ : B+ Line.
- : adjustment for repair.
- Power voltage is dc 3 V and fed with regulated dc power supply from battery terminal.
- Voltages and waveforms are dc with respect to ground under no-signal (detuned) conditions.
no mark : FM
() : AM
<< >> : TAPE PLAYBACK
- Voltages are taken with a VOM (Input impedance 10 M Ω).
Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with a oscilloscope.
Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.
- Signal path.
→ : FM
→ : AM
Σ : TAPE PLAYBACK
- Abbreviation
CND : Canadian
IT : Italian
MX : Mexican
2CE7 : Headphone (MDR-023) supplied with this set in AEP model.
E : Radio Section (ST/MONO)
5E, 6E: Radio Section (DX/LOCAL)
9E : The display of country of origin is not shown.

MAIN

MAIN

MAIN

MAIN

3. ELECTRICAL PARTS LIST

NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX and -X mean standardized parts, so they may have some difference from the original one.
- RESISTORS
All resistors are in ohms.
METAL: Metal-film resistor.
METAL OXIDE: Metal oxide-film resistor.
F: nonflammable
- Abbreviation
CND : Canadian
IT : Italian
MX : Mexican
2CE7 : Headphone (MDR-023) supplied with this set in AEP model.
E : Radio Section (ST/MONO)
5E, 6E: Radio Section (DX/LOCAL)
9E : The display of country of origin is not shown.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- SEMICONDUCTORS
In each case, u: μ , for example:
uA. : μ A. . uPA. : μ PA. .
uPB. : μ PB. . uPC. : μ PC. .
uPD. : μ PD. .
- CAPACITORS
uF: μ F
- COILS
uH: μ H

When indicating parts by reference number, please include the board.

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
A-3021-148-A	MAIN BOARD, COMPLETE (5E, 6E)			C26	1-164-245-11	CERAMIC CHIP 0.015uF 10% 25V (AEP, E, MX, 2CE7, 9E, IT)	
A-3021-149-A	MAIN BOARD, COMPLETE (US, CND)						
A-3021-150-A	MAIN BOARD, COMPLETE (2CE7)						
A-3021-152-A	MAIN BOARD, COMPLETE (AEP, IT)			C27	1-162-974-11	CERAMIC CHIP 0.01uF 50V	
A-3021-153-A	MAIN BOARD, COMPLETE (E, MX, 9E)			C28	1-126-924-11	ELECT 330uF 20% 6.3V	
				C29	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V (US, CND, 5E, 6E)	
				C30	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V (AEP, E, MX, 2CE7, 9E, IT)	
				C34	1-163-098-00	CERAMIC CHIP 16PF 5% 50V (AEP, E, MX, 2CE7, 9E, IT)	
				C34	1-163-163-00	CERAMIC CHIP 18PF 5% 50V (US, CND, 5E, 6E)	
				C35	1-163-003-11	CERAMIC CHIP 330PF 10% 50V	
				C36	1-115-156-11	CERAMIC CHIP 1uF 10V	
				C40	1-162-966-11	CERAMIC CHIP 0.0022uF 10% 50V	
				C605	1-164-505-11	CERAMIC CHIP 2.2uF 10V	
				C41	1-113-619-11	CERAMIC CHIP 0.47uF 10V	
				C101	1-162-962-11	CERAMIC CHIP 470PF 10% 50V	
				C102	1-162-962-11	CERAMIC CHIP 470PF 10% 50V	
				C103	1-162-968-11	CERAMIC CHIP 0.0047uF 10% 50V	
				C104	1-126-157-11	ELECT 10uF 20% 16V	
				C105	1-115-156-11	CERAMIC CHIP 1uF 10V	
				C107	1-115-156-11	CERAMIC CHIP 1uF 10V	
				C108	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	
				C203	1-162-968-11	CERAMIC CHIP 0.0047uF 10% 50V	
				C204	1-126-157-11	ELECT 10uF 20% 16V	
				C205	1-115-156-11	CERAMIC CHIP 1uF 10V	
				C207	1-115-156-11	CERAMIC CHIP 1uF 10V	
				C208	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	
				C301	1-126-934-11	ELECT 220uF 20% 10V	
				C302	1-117-579-11	DOUBLE LAYER 0.1F 3.5V	
				C303	1-162-970-11	CERAMIC CHIP 0.01uF 10% 25V	
				CT1	1-141-422-11	CAP, ADJ 10PF	
				C304	1-128-551-11	ELECT 22uF 20% 25V	
				C305	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	
				C306	1-163-100-00	CERAMIC CHIP 20PF 5% 50V	
				C307	1-128-551-11	ELECT 22uF 20% 25V	
				C308	1-162-974-11	CERAMIC CHIP 0.01uF 50V	
				D1	8-719-049-75	DIODE KV1520TL00	
				D2	8-719-053-30	DIODE MA2S357-(TX).SO	
				D3	8-719-053-30	DIODE MA2S357-(TX).SO	
				D201	8-719-056-89	DIODE MA8120-TX	
				D301	8-719-049-09	DIODE 1SS367-T3SONY	
				C309	1-115-156-11	CERAMIC CHIP 1uF 10V	
				C310	1-164-361-11	CERAMIC CHIP 0.047uF 16V	
				C319	1-113-619-11	CERAMIC CHIP 0.47uF 10V	

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
C320	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V		D302	8-719-801-78	DIODE 1SS184	
C321	1-104-665-11	ELECT 100uF 20% 10V		D303	8-719-801-78	DIODE 1SS184	
				D401	8-719-801-78	DIODE 1SS184 (E, MX, 9E)	
				D402	8-719-801-78	DIODE 1SS184 (AEP, 2CE7, IT)	
						< IC >	
				IC1	8-759-493-20	IC TA2111F-(EL)	
				IC301	8-759-285-29	IC LA4582CM	
				IC401	8-759-459-71	IC uPD17015GS-545-GJG-E1	
				IC601	8-759-447-73	IC LB1979V-TLM	
						< JACK >	
				J301	1-565-287-11	JACK (♯)	
				J302	1-750-061-11	JACK, DC (POLARITY UNIFIED TYPE) (DC IN 3V)	
						< RESISTOR >	
				R1	1-216-851-11	METAL CHIP 330K 5% 1/16W	
				R2	1-216-839-11	METAL CHIP 33K 5% 1/16W	
				R3	1-216-851-11	METAL CHIP 330K 5% 1/16W	
				R4	1-216-837-11	METAL CHIP 22K 5% 1/16W	
				R5	1-216-847-11	METAL CHIP 150K 5% 1/16W	
				R6	1-216-851-11	METAL CHIP 330K 5% 1/16W	
				R7	1-216-847-11	METAL CHIP 150K 5% 1/16W	
				R8	1-216-851-11	METAL CHIP 330K 5% 1/16W	
				R9	1-216-827-11	METAL CHIP 3.3K 5% 1/16W	
				R10	1-216-833-11	METAL CHIP 10K 5% 1/16W	
				R11	1-216-833-11	METAL CHIP 10K 5% 1/16W	
				R12	1-216-797-11	METAL CHIP 10 5% 1/16W	
				R13	1-216-821-11	METAL CHIP 1K 5% 1/16W	
				R14	1-216-815-11	METAL CHIP 330 5% 1/16W	
				R15	1-216-835-11	METAL CHIP 15K 5% 1/16W	
				R16	1-216-835-11	METAL CHIP 15K 5% 1/16W	
				R17	1-216-797-11	METAL CHIP 10 5% 1/16W	
				R18	1-216-835-11	METAL CHIP 15K 5% 1/16W	
				R20	1-216-815-11	METAL CHIP 330 5% 1/16W	
				R103	1-216-835-11	METAL CHIP 15K 5% 1/16W	
				R104	1-216-835-11	METAL CHIP 15K 5% 1/16W	
				R105	1-216-855-11	METAL CHIP 680K 5% 1/16W	
				R106	1-216-817-11	METAL CHIP 470 5% 1/16W	
				R107	1-216-796-11	RES, CHIP 8.2 5% 1/16W (AEP, E, MX, 5E, 6E, 9E, IT)	
				R107	1-216-864-11	METAL CHIP 0 5% 1/16W (US, CND, 2CE7)	
				R108	1-216-839-11	METAL CHIP 33K 5% 1/16W (AEP, E, MX, 5E, 6E, 9E, IT)	
				R108	1-216-850-11	METAL CHIP 270K 5% 1/16W (US, CND, 2CE7)	
				R111	1-216-821-11	METAL CHIP 1K 5% 1/16W	
				R112	1-216-821-11	METAL CHIP 1K 5% 1/16W	
				R203	1-216-835-11	METAL CHIP 15K 5% 1/16W	
				R204	1-216-835-11	METAL CHIP 15K 5% 1/16W	
				R205	1-216-855-11	METAL CHIP 680K 5% 1/16W	
				R206	1-216-817-11	METAL CHIP 470 5% 1/16W	
				R207	1-216-796-11	RES, CHIP 8.2 5% 1/16W (AEP, E, MX, 5E, 6E, 9E, IT)	
				R207	1-216-864-11	METAL CHIP 0 5% 1/16W (US, CND, 2CE7)	
				R208	1-216-839-11	METAL CHIP 33K 5% 1/16W (AEP, E, MX, 5E, 6E, 9E, IT)	
				R208	1-216-850-11	METAL CHIP 270K 5% 1/16W (US, CND, 2CE7)	
				R301	1-216-821-11	METAL CHIP 1K 5% 1/16W	
				R302	1-216-831-11	METAL CHIP 6.8K 5% 1/16W	

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
C402	1-162-970-11	CERAMIC CHIP 0.01uF 10% 25V		JR2	1-216-864-11	METAL CHIP 0 5% 1/16W (US, CND, 5E, 6E)	
C403	1-162-970-11	CERAMIC CHIP 0.01uF 10% 25V		JR3	1-216-864-11	METAL CHIP 0 5% 1/16W	
C404	1-162-974-11	CERAMIC CHIP 0.01uF 50V		JR4	1-216-864-11	METAL CHIP 0 5% 1/16W (AEP, E, MX, 2CE7, 9E, IT)	
C405	1-115-156-11	CERAMIC CHIP 1uF 10V		JR5	1-216-864-11	METAL CHIP 0 5% 1/16W (AEP, E, MX, 2CE7, 9E, IT)	
C406	1-162-970-11	CERAMIC CHIP 0.01uF 10% 25V		JR6	1-216-864-11	METAL CHIP 0 5% 1/16W	
C407	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V		JR7	1-216-295-91	SHORT 0	
C408	1-164-156-11	CERAMIC CHIP 0.1uF 25V		JR8	1-216-864-11	METAL CHIP 0 5% 1/16W	
C409	1-163-095-00	CERAMIC CHIP 12PF 5% 50V		JR9	1-216-296-91	SHORT 0	
C410	1-163-101-00	CERAMIC CHIP 22PF 5% 50V		JR10	1-216-864-11	METAL CHIP 0 5% 1/16W	
C411	1-164-156-11	CERAMIC CHIP 0.1uF 25V		JR11	1-216-864-11	METAL CHIP 0 5% 1/16W	
C412	1-162-970-11	CERAMIC CHIP 0.01uF 10% 25V		JR12	1-216-864-11	METAL CHIP 0 5% 1/16W	
C413	1-164-156-11	CERAMIC CHIP 0.1uF 25V		JR13	1-216-864-11	METAL CHIP 0 5% 1/16W	
C414	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V		JR14	1-216-295-91	SHORT 0	
C415	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V		JR17	1-216-864-11	METAL CHIP 0 5% 1/16W	
C416	1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V		JR18	1-216-864-11	METAL CHIP 0 5% 1/16W	
C417	1-162-962-11	CERAMIC CHIP 470PF 10% 50V		JR19	1-216-864-11	METAL CHIP 0 5% 1/16W	
C418	1-162-962-11	CERAMIC CHIP 470PF 10% 50V		JR20	1-216-864-11	METAL CHIP 0 5% 1/16W	
C419	1-162-962-11	CERAMIC CHIP 470PF 10% 50V		JR21	1-216-296-91	SHORT 0	
C601	1-164-344-11	CERAMIC CHIP 0.068uF 10% 25V		JR22	1-216-296-91	SHORT 0	
C602	1-164-344-11	CERAMIC CHIP 0.068uF 10% 25V		JR23	1-216-296-91	SHORT 0	
C603	1-164-344-11	CERAMIC CHIP 0.068uF 10% 25V				< COIL >	
C604	1-165-176-11	CERAMIC CHIP 0.047uF 10% 16V		L1	1-501-865-11	ANTENNA, FERRITE-ROD (MW)	
C605	1-164-505-11	CERAMIC CHIP 2.2uF 10V		L2	1-416-528-11	COIL, AIR-CORE	
C606	1-107-823-11	CERAMIC CHIP 0.47uF 10% 16V		L3	1-416-449-11	COIL, AIR-CORE	
C608	1-115-467-11	CERAMIC CHIP 0.22uF 10% 10V		L4	1-416-423-11	COIL (WITH CORE) (AM OSC)	
				L101	1-414-760-21	FERRITE 0uH	
				L201	1-414-760-21	FERRITE 0uH	
				L301	1-414-760-21	INDUCTOR CHIP 0uH	
				L302	1-414-760-21	FERRITE 0uH	
				L304	1-414-760-21	FERRITE 0uH	
				L401	1-414-760-21	FERRITE 0uH	
						< LIQUID CRYSTAL DISPLAY >	
				LCD401	1-801-462-11	DISPLAY PANEL, LIQUID CRYSTAL	
						< TRANSISTOR >	
				Q2	8-729-102-27	TRANSISTOR 2SC2223-T1F12	
				Q101	8-729-424-67	TRANSISTOR UN2216	