

# WM-FS473

## SERVICE MANUAL

Ver 1.0 1998. 05



*US Model  
Canadian Model  
AEP Model  
E Model*

Model Name Using Similar Mechanism	NEW
Tape Transport Mechanism Type	MF-WMFS473

### SPECIFICATIONS

Frequency range	FM : 87.5 – 108 MHz AM : 530 – 1710kHz (US, Canadian model) 531 – 1602kHz (AEP, E model)
Power requirements	3V DC batteries (AA) R6 x2
Dimensions	104.2 x 127.3 x 51.8 mm (4 1/8 x 5 1/8 x 2 1/8 inches) (w/h/d) incl. projecting parts and controls
Mass	Approx. 260g (9.2 oz) Approx. 340g (12 oz) incl. batteries and a cassette
Supplied accessory	Stereo headphones or Stereo earphones (1)

Design and specifications are subject to change without notice.

**RADIO CASSETTE PLAYER**

**SONY®**



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### Flexible Circuit Board Repairing

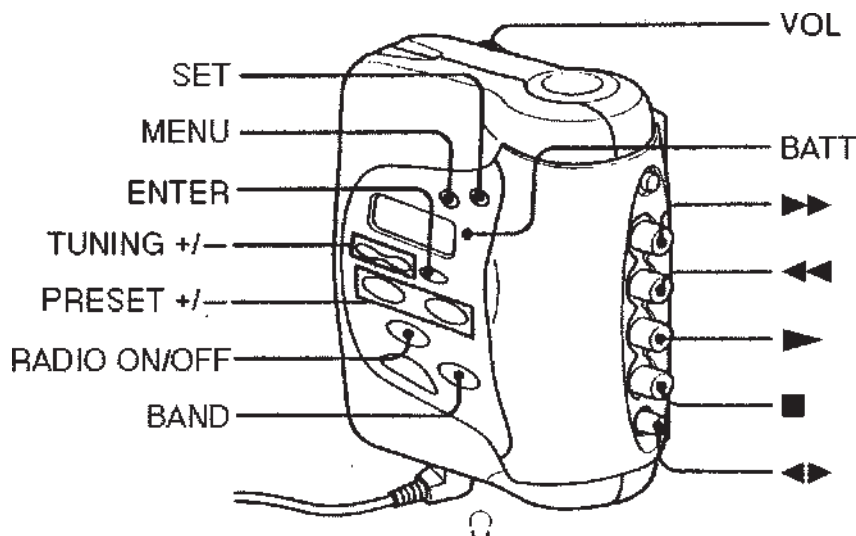
- Keep the temperature of the soldering iron around 270°C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

### Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

## SECTION 1 GENERAL

This section is extracted from instruction manual.

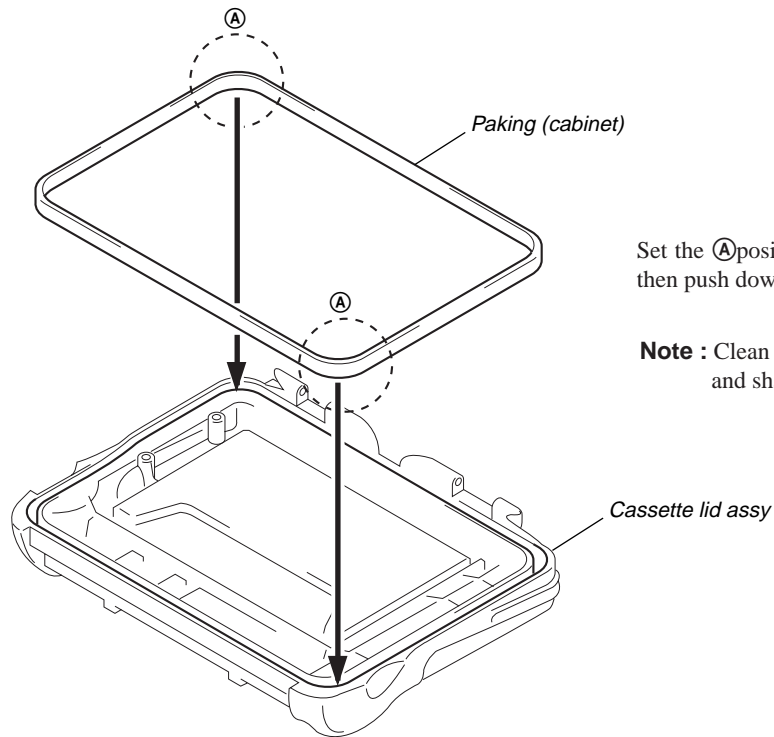


## SECTION 2 SERVICE NOTE

### WATERPROOFED SECTION

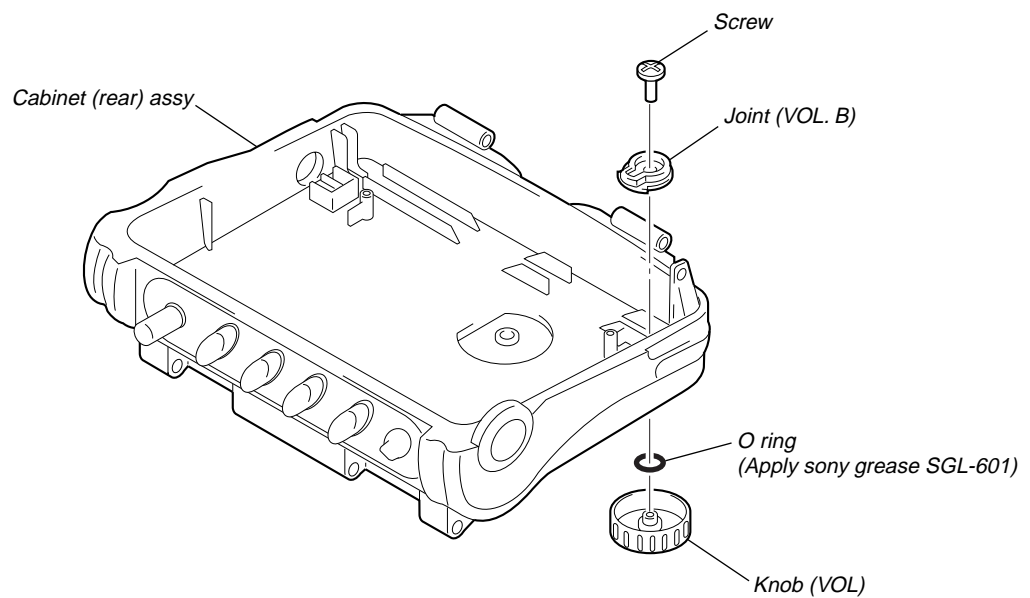
**Note :** In case the parts in the figure are removed for repair, treat them to protect from water drop following the instructions in the figure (spread grease, bond etc.)

- Sony grease SGL-601 : 7-651-000-10



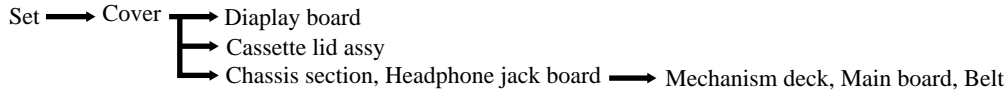
Set the **A** positions to corner.  
then push down to grove.

**Note :** Clean the attachment portion  
and shaded area with cloth.



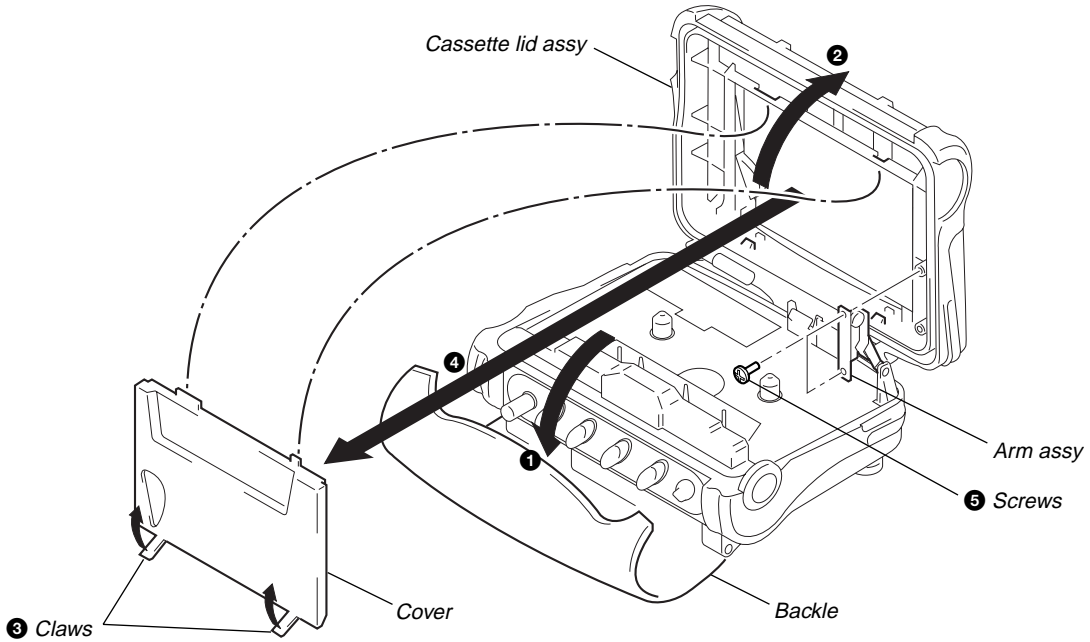
# SECTION 3 DISASSEMBLY

•The equipment can be removed using the following procedure .

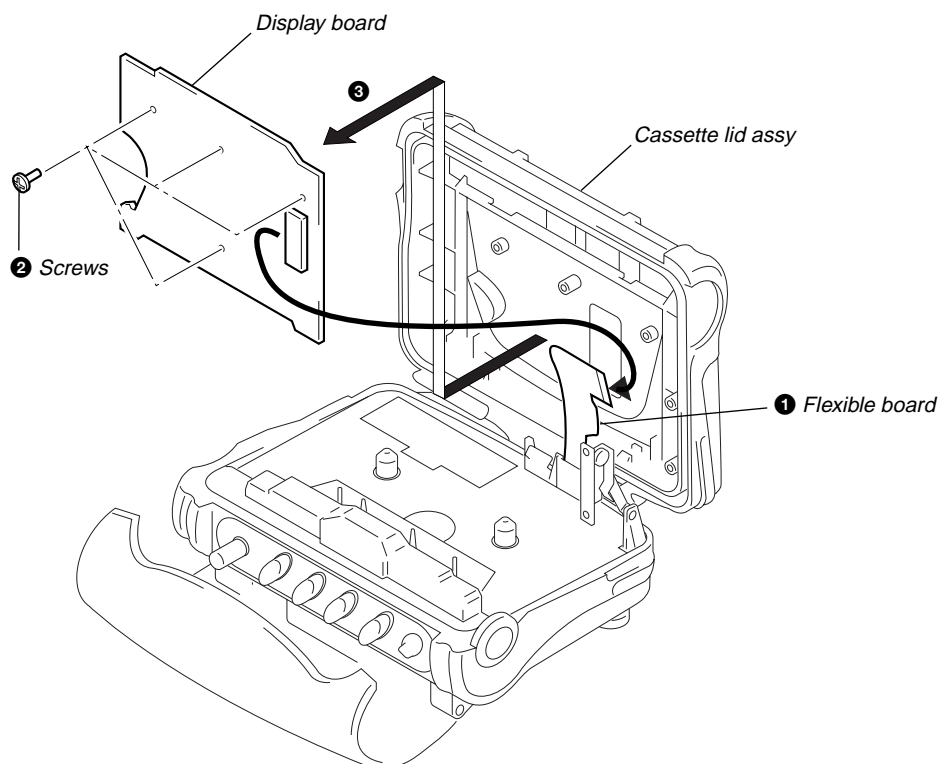


**Note** Follow the disassembly procedure in the numerical order given.

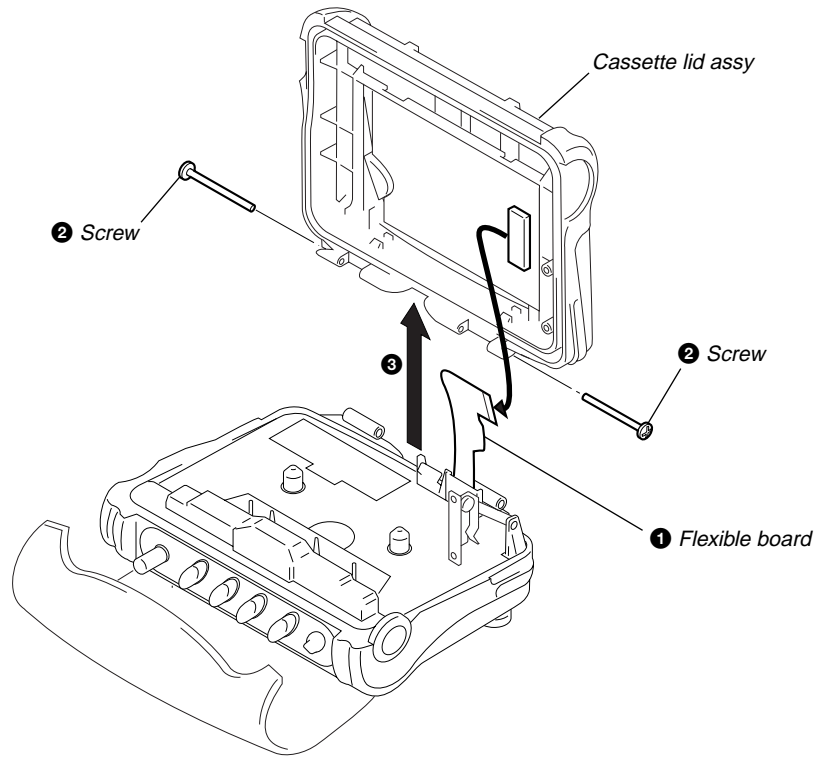
## 3-1. COVER REMOVAL



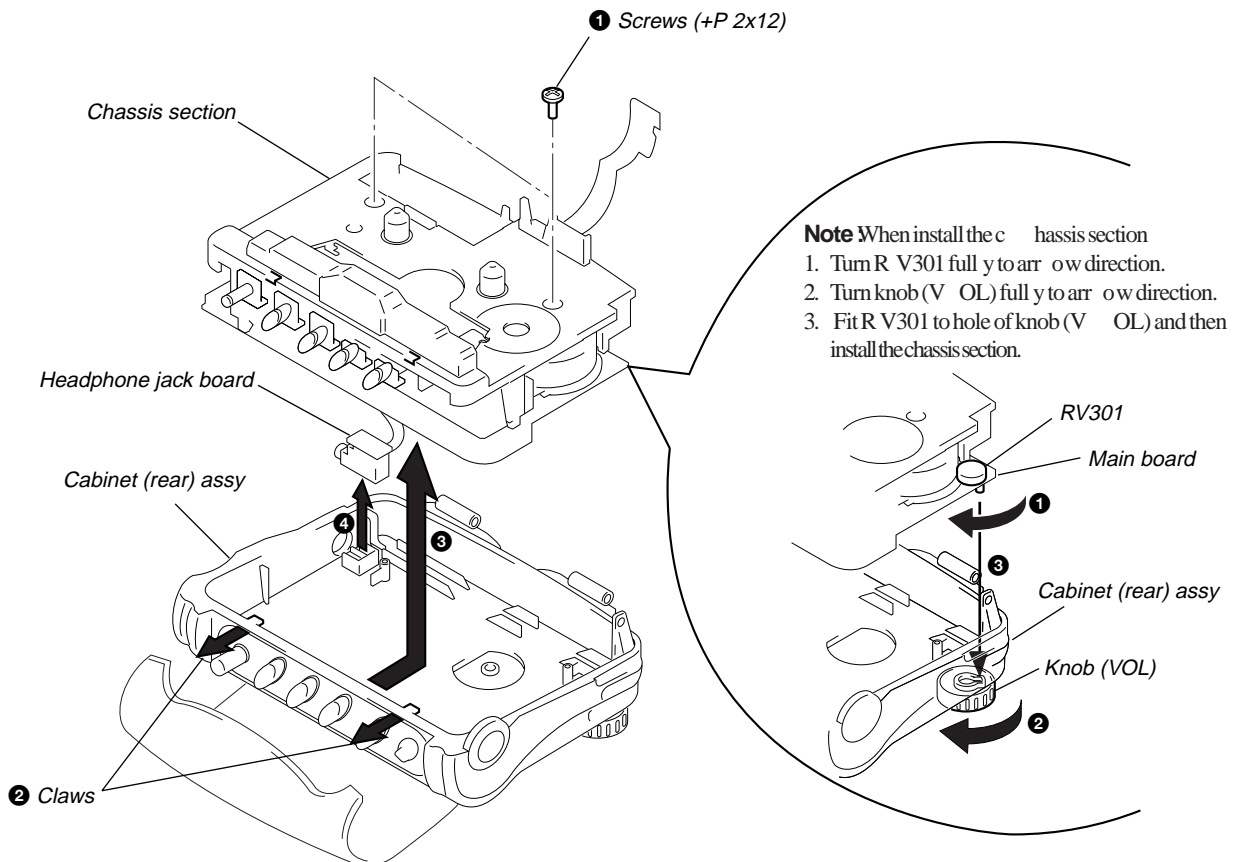
## 3-2. DISPLAY BOARD REMOVAL



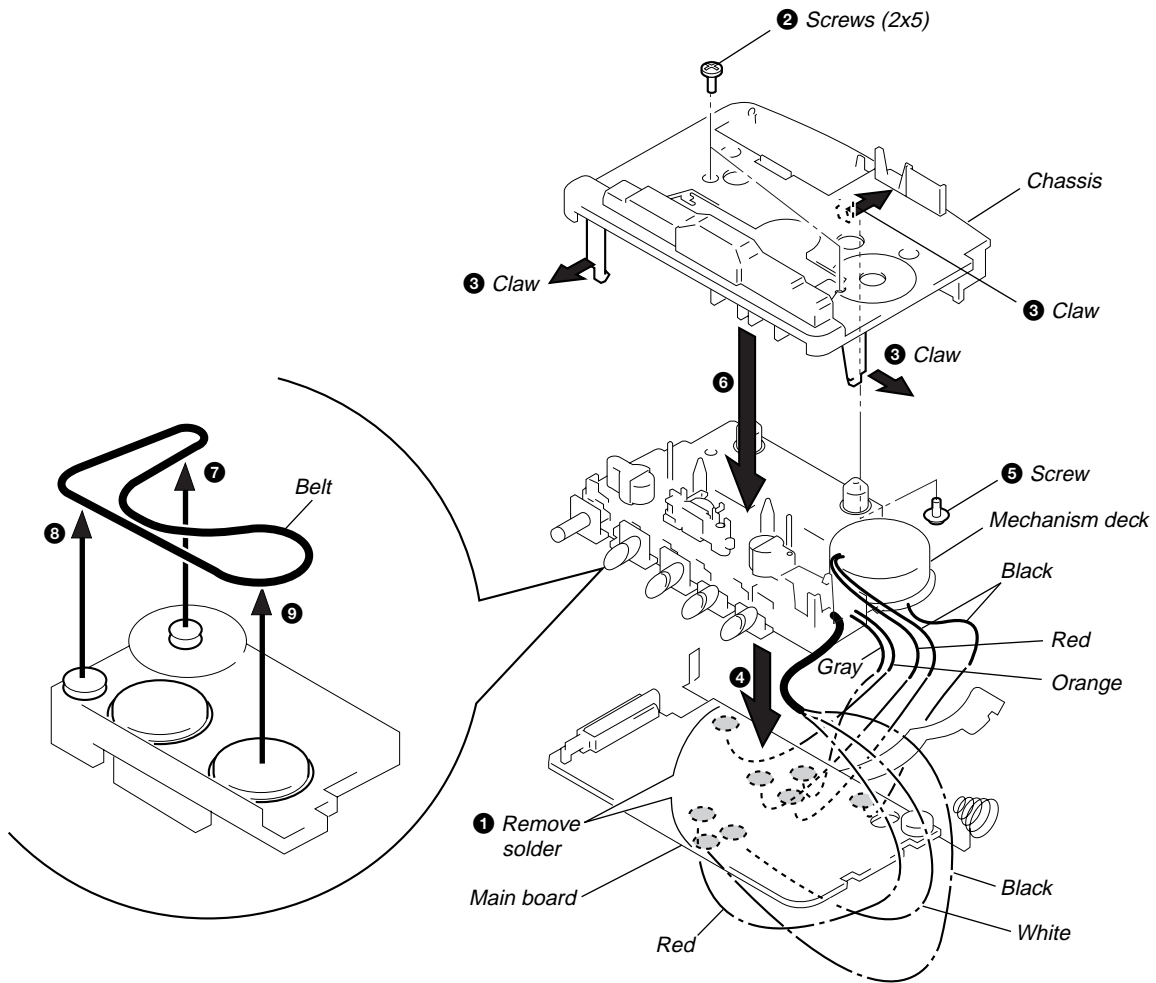
### 3-3. CASSETTE LID ASSY REMOVAL



### 3-4. CHASSIS SECTION, HEADPHONE JACK BOARD REMOVAL



### 3-5. MECHANISM DECK, MAIN BOARD, BELT REMOVAL



# SECTION 4 ADJUSTMENTS

## 4-1. MECHANICAL ADJUSTMENTS

### PRECAUTION

1. Clean the following parts with a denatured-alcohol-moistened swab:
 

playback head	pinch roller
capstan	rubber belt
2. Demagnetize the playback head with a head demagnetizer.
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply suitable locking compound to the parts adjusted.
5. The adjustments should be performed with the rated power supply voltage (2.5 V) unless otherwise noted.

### Torque Measurement

Mode	Torque Meter	Meter Reading
FWD	CQ-102C	20 - 42 g • cm (0.28 - 0.58 oz • inch)
FWD back tension		less than 2 g • cm (less than 0.03 oz • inch)
REV	CQ-102RC	20 - 42 g • cm (0.28 - 0.58 oz • inch)
REV back tension		less than 2 g • cm (less than 0.03 oz • inch)
FF, REW	CQ-201B	more than 60 g • cm (more than 0.83 oz • inch)

## 4-2. ELECTRICAL ADJUSTMENTS

### PRECAUTION

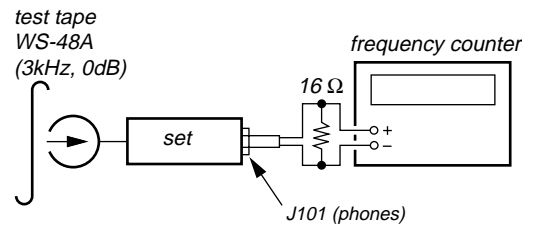
- Supplied voltage: 2.5V.
- Switch and control position  
SET switch: NORM  
VOLUME control: maximum  
MENU switch: NORM

### Test Tape

Type	Signal	Used for
WS-48A	3kHz, 0dB	Tape Speed Adjustment

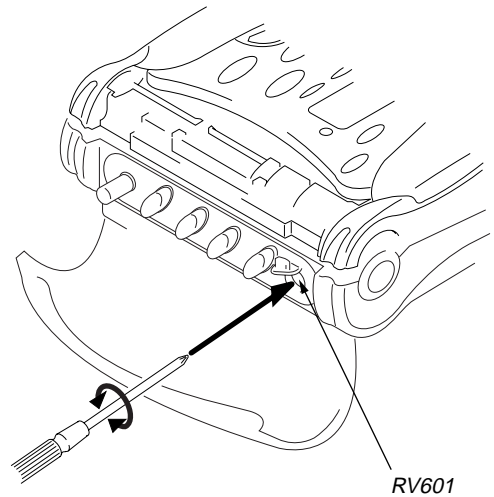
### Tape Speed Adjustment

#### Procedure :



1. Playback WS-48A (tape center part) in the REV state and adjust RV601 so that the frequency counter reading becomes 2,990Hz - 3,010Hz.
2. Playback WS-48A (tape center) in the FWD state. Check that frequency counter reading is within 1.5% of the reading of step 1.

#### Adjustment Location :

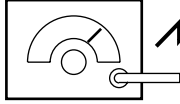


## TUNER SECTION

### AM Section

BAND : AM

AM RF signal generator



Put the lead-wire antenna close to the set.

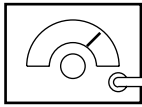
30% amplitude modulation by 400Hz signal.

Output level : as low as possible

### FM Section

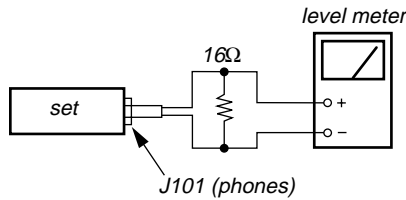
BAND : FM

FM RF signal generator



75kHz frequency deviation by 400Hz signal.

Output level : as low as possible

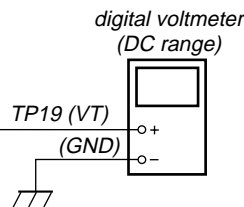
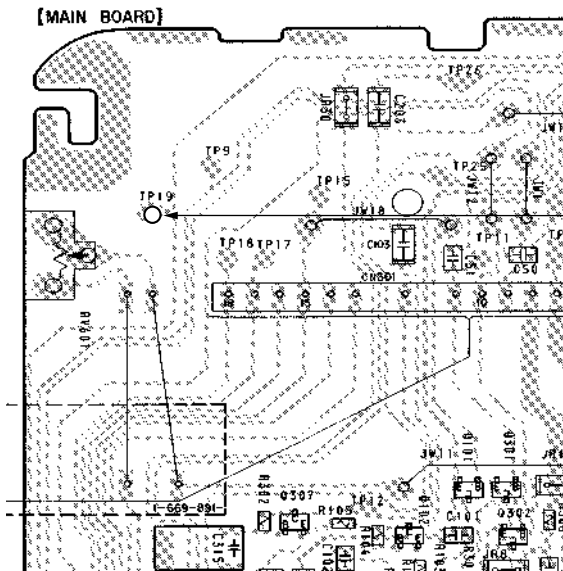


\* Repeat the procedures in each adjustment several times, and the frequency coverage and tracking adjustments should be finally done by the trimmer capacitors.

## Frequency Coverage Adjustment

Setting :

[MAIN BOARD] (Conductor side)



nomark : COM

< > : AEP, E model only

AM IF ALIGNMENT	
Adjust for a maximum reading on level meter.	
T1	450kHz

AM FREQUENCY COVERAGE ADJUSTMENT		
Adjust part	Frequency display	Reading on digital voltmeter.
T2	530kHz < 531kHz>	1.25 – 1.35V
Confirmation	1,710kHz	less than 10V

AM TRACKING ADJUSTMENT	
Adjust for a maximum reading on level meter.	
L1	620kHz < 621kHz>
CT1	1,400kHz < 1,395kHz>

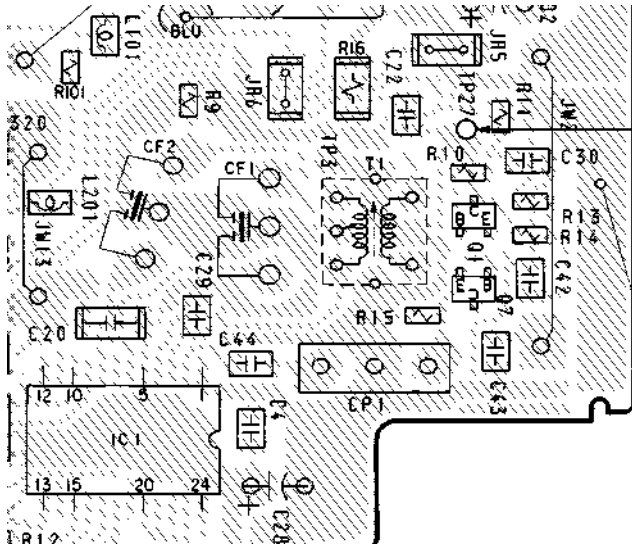
FM FREQUENCY COVERAGE ADJUSTMENT		
Adjust part	Frequency display	Reading on digital voltmeter.
L3	87.5MHz	3.7 – 3.9V
Confirmation	108MHz	less than 10V

FM TRACKING ADJUSTMENT	
Adjust for a maximum reading on level meter.	
L2	87.5MHz
Confirmation	108MHz



**Connection Point :**

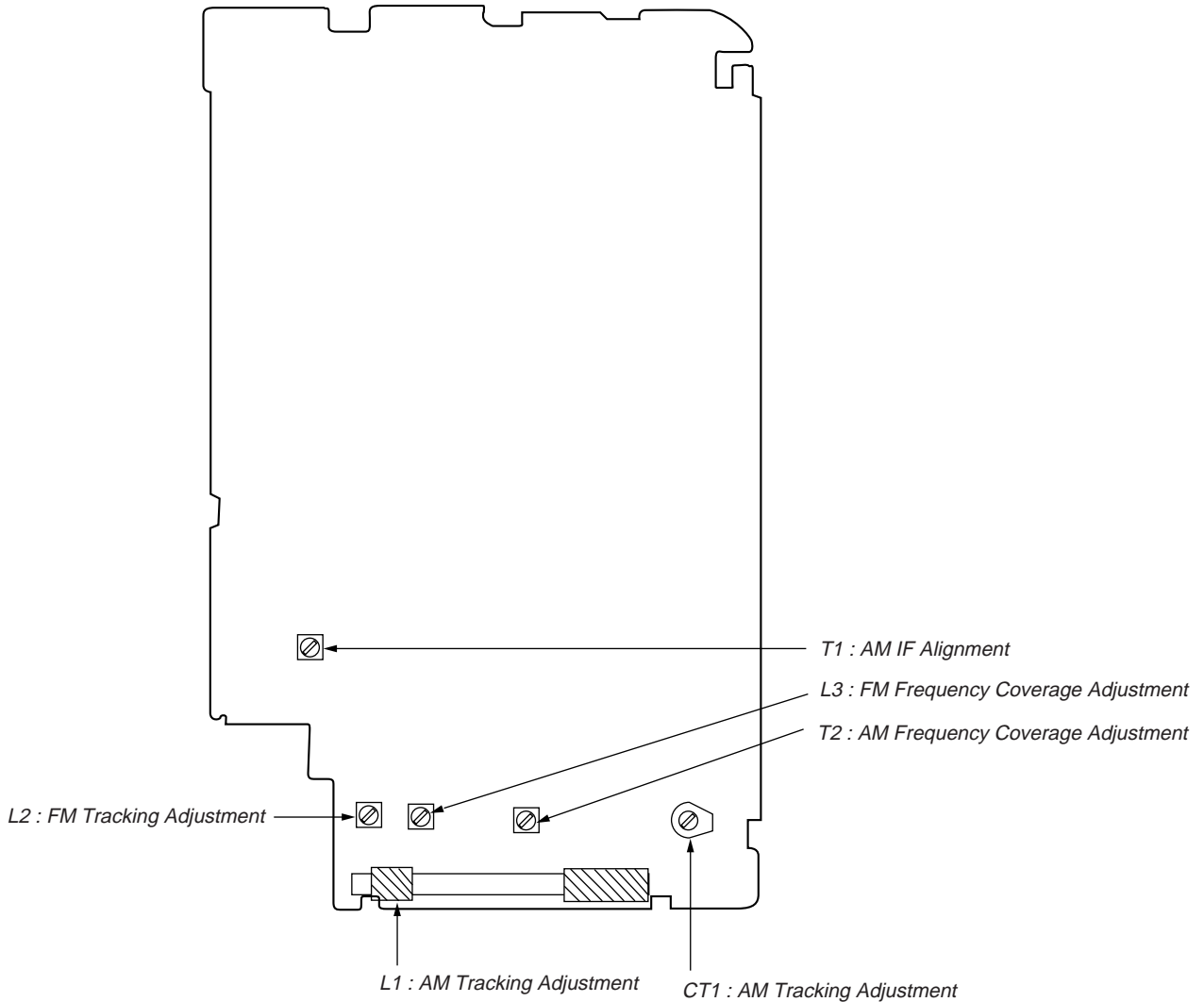
**[MAIN BOARD]** (Component side)



TP27(ANT IN) : FM RF Signal generator

**Adjustment Location :**

**[MAIN BOARD]** (Conductor Side)



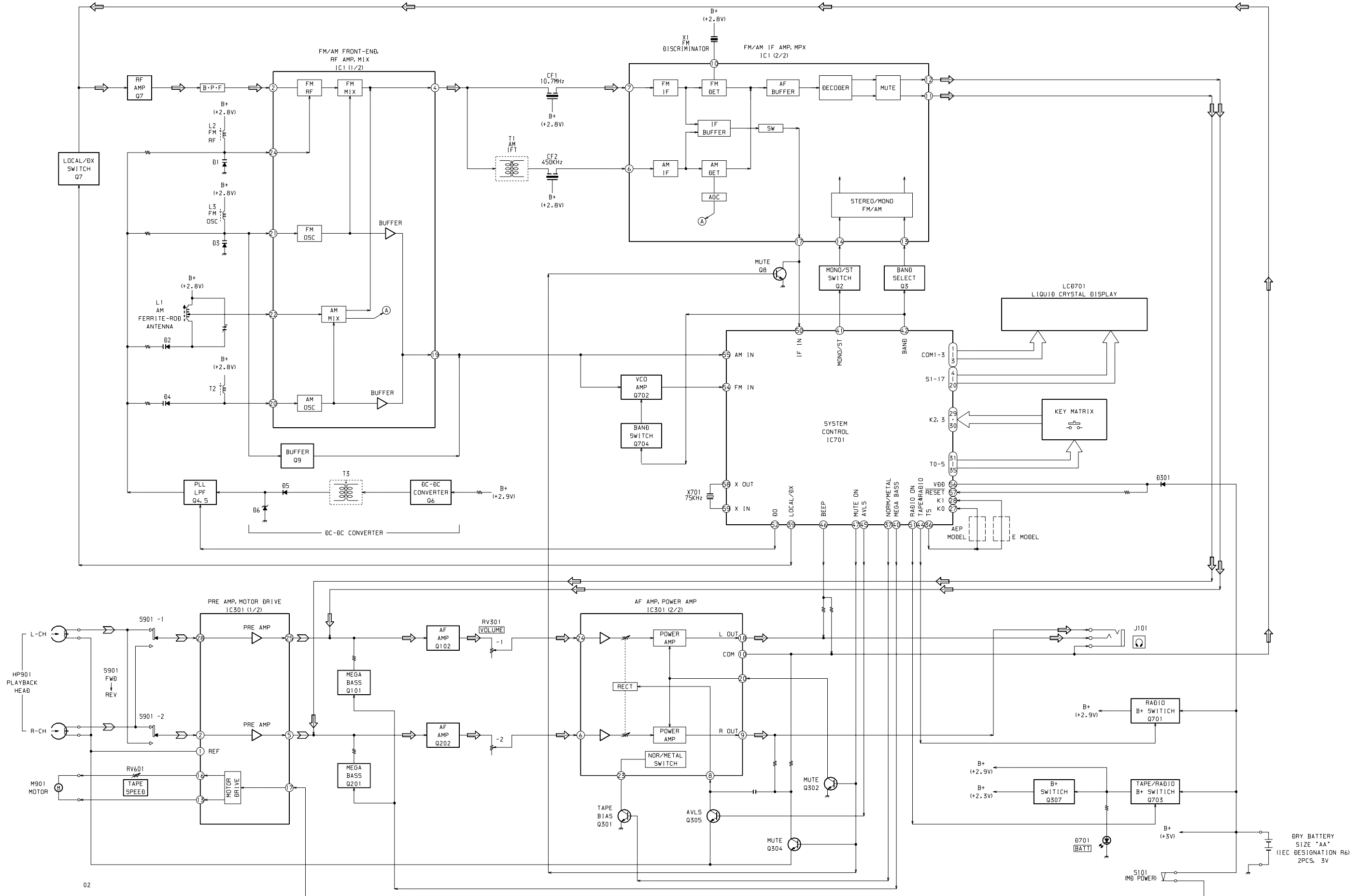
## SECTION 5 DIAGRAMS

### 5-1. EXPLANATION OF IC TERMINALS

#### IC701 TC9322FB-603 (LCD DRIVE/SYSTEM CONTROL)

Pin No.	Pin name	I/O	Description
1 – 3	COM1 – COM3	O	Common output terminal.
4 – 20	S1 – S17	O	Segment output terminal.
21 – 26	KR0 – KR5	O	Key return timing output terminal.
27 – 30	K0 – K3	I	Key input.
31 – 36	T0 – T5	O	Key return timing output.
37	NOM/METAL	O	Tape normal/metal selection output.
38	TAPE ON	I	Tape power (MD power) ON Det terminal.
39	LOCAL/DX	O	Local/DX selection output.
40	MEGA BASS	O	Mega bass ON/OFF control output.
41	MONO/ST	O	Mono/Stereo selection output.
42	BAND	O	FM/AM band selection output.
43		I	Power initial terminal.
44	TAPE & RADIO	O	Tape & Radio +B ON/OFF control.
45	AVLS	O	AVLS control terminal.
46	BEEP	O	Beep signal output terminal.
47	MUTE ON	O	Mute signal output terminal. H : Mute ON
48	TEST	I	Test terminal (Connected to ground).
49	HOLD	I	Hold detection terminal.
50	IF IN	I	IF input terminal.
51	RADIO ON	O	Radio +B ON/OFF control.
52	DO	O	PLL error signal output.
53	GND	–	Ground.
54	FM IN	I	FM local oscillator input terminal.
55	AM IN	I	AM local oscillator input terminal.
56	VDD	–	Power supply terminal (+2.8V).
57	RESET	I	System reset terminal. L : Reset
58	X OUT	O	Crystal oscillator terminal (75kHz).
59	X IN	I	Crystal oscillator terminal (75kHz).
60	VXT	–	Terminal to which external capacitor for stabilization of crystal oscillator power supply is connected.
61	VLCD	–	LCD drive power supply set-up terminal.
62	C1	–	LCD drive power supply set-up terminal.
63	C2	–	LCD drive power supply set-up terminal.
64	VEE	–	1.5V constant voltage power supply terminal for LCD drive.

5-2. BLOCK DIAGRAM

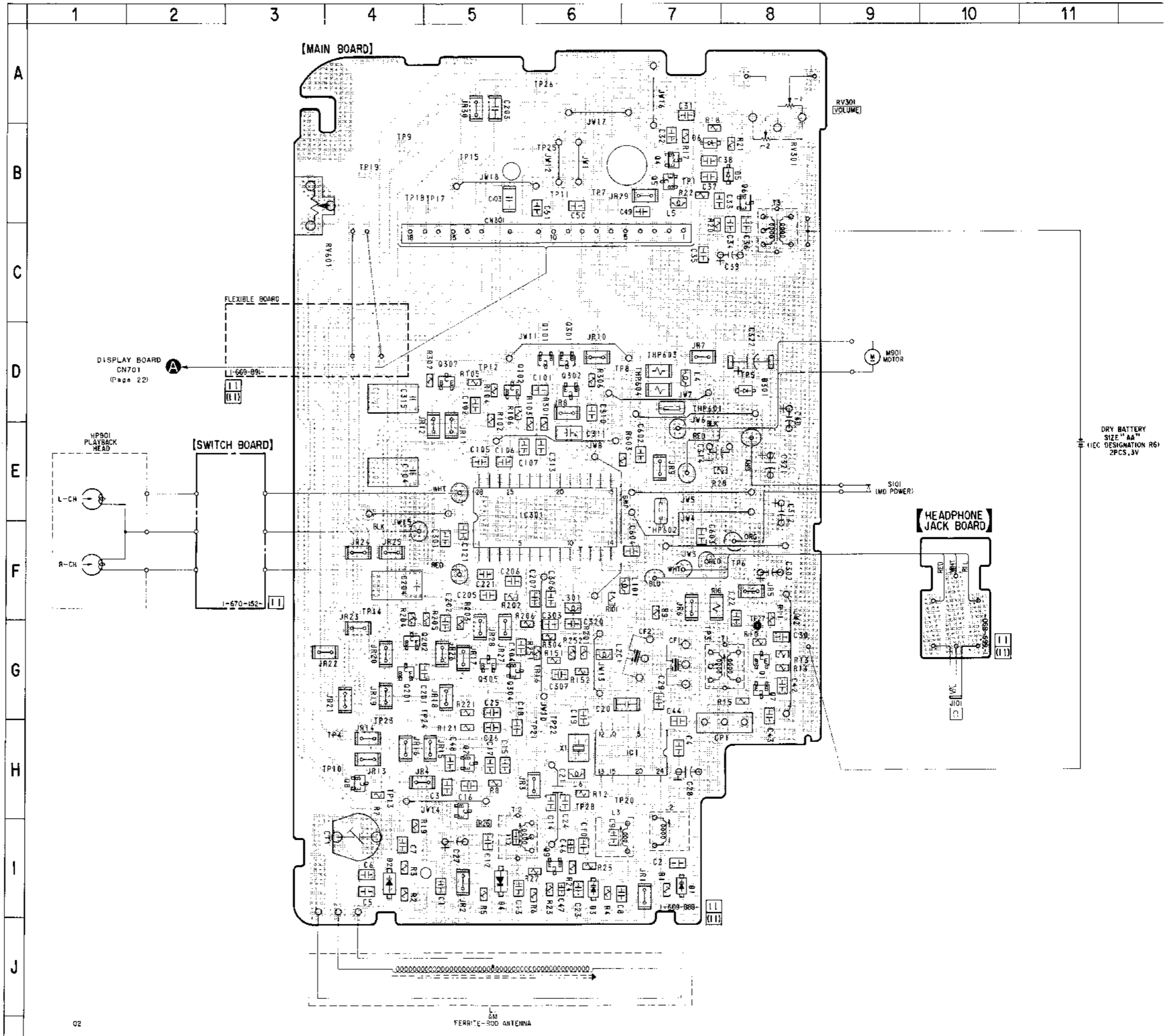


• Signal path.  
 — : FM  
 - - - : PB  
 ···· : B+

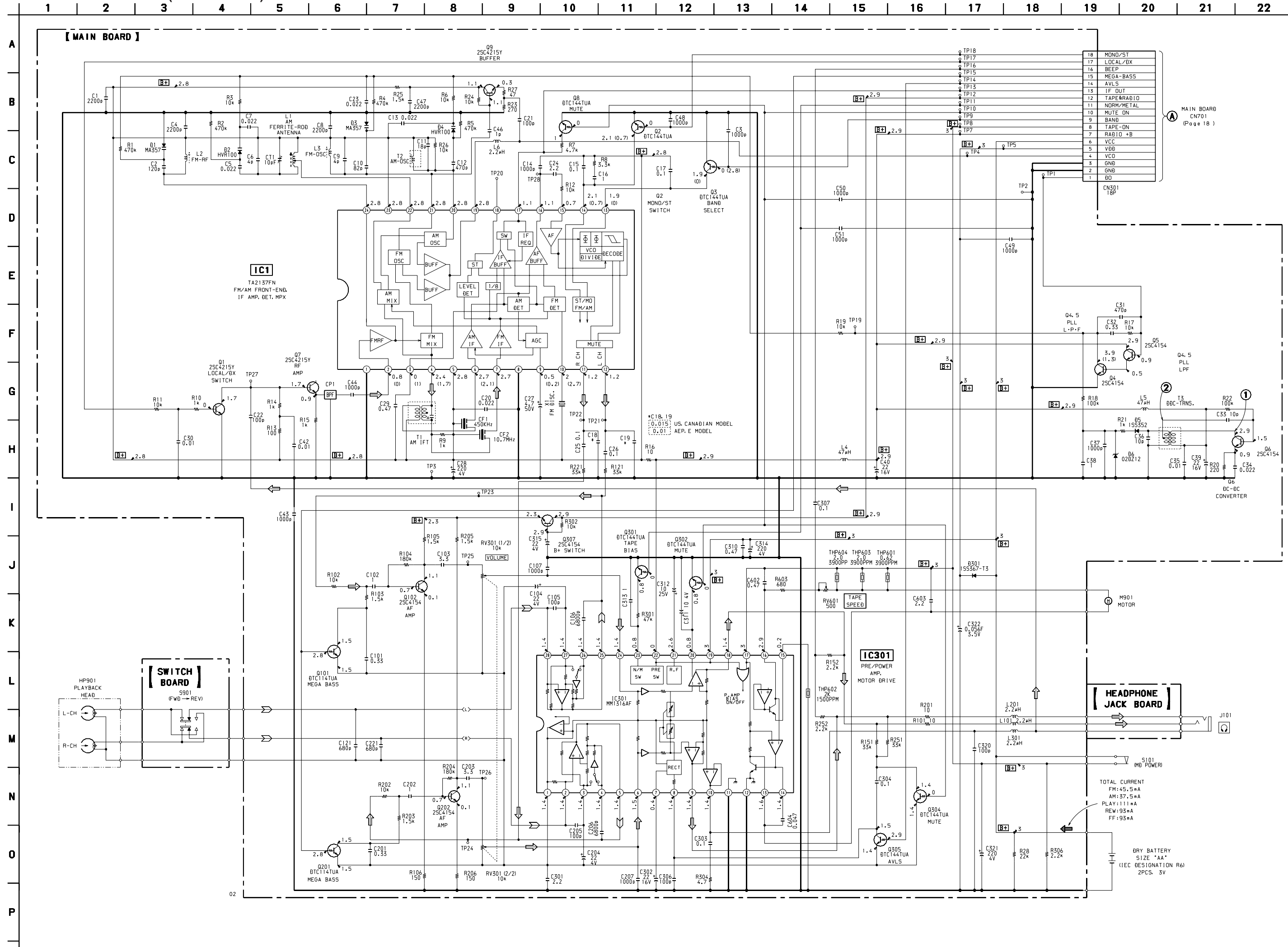
5-3. PRINTED WIRING BOARDS (MAIN SECTION)

• SEMICONDUCTOR LOCATION

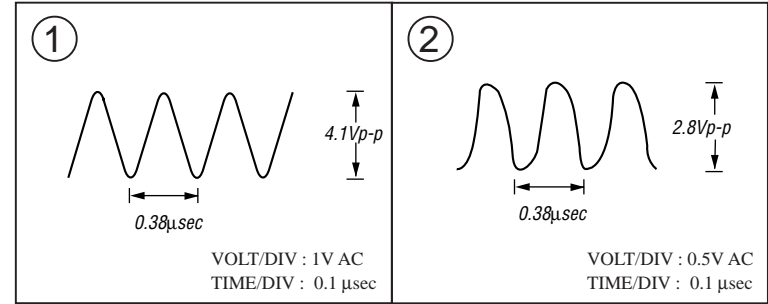
Ref. No.	Location
D1	I-7
D2	I-4
D3	I-6
D4	I-5
D5	B-8
D6	B-7
D301	D-8
IC1	H-7
IC301	E-6
Q1	G-8
Q2	H-5
Q3	H-5
Q4	B-7
Q5	B-7
Q6	B-8
Q7	G-8
Q8	H-4
Q9	I-6
Q101	D-6
Q102	D-5
Q201	G-4
Q202	G-4
Q301	D-6
Q302	D-6
Q304	G-5
Q305	G-5
Q307	D-5



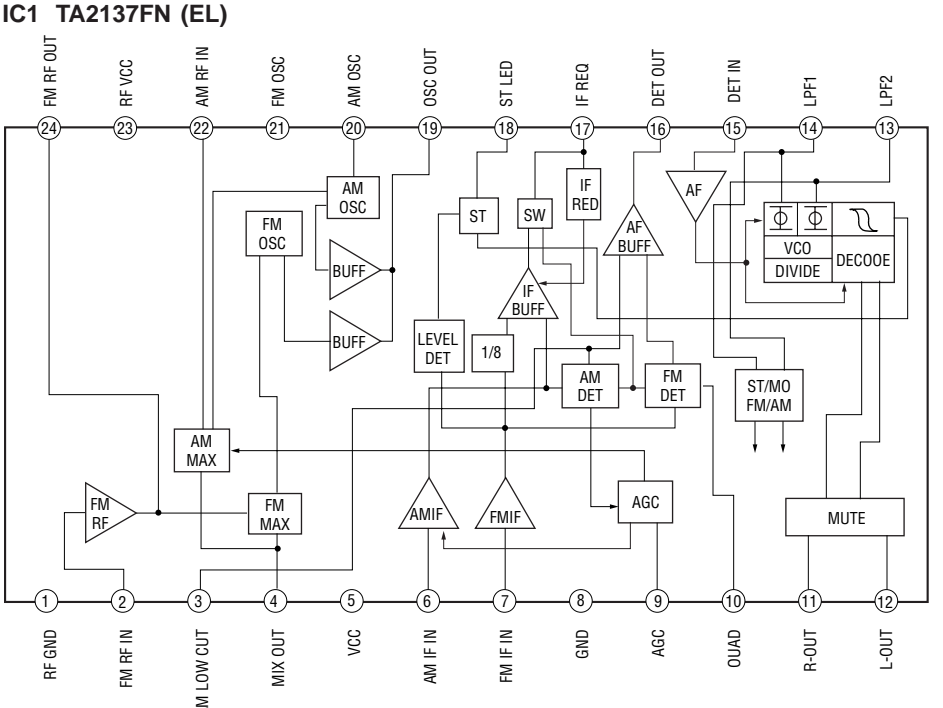
Note:  
 • ○ : parts extracted from the component side.  
 • □ : Pattern from the side which is seen.



• WAVEFORMS



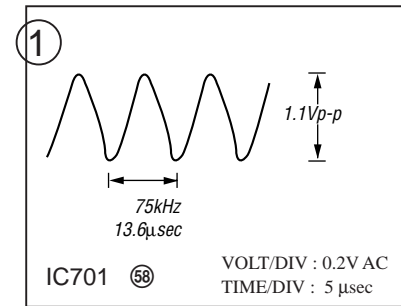
• IC BLOCK DIAGRAM



- Note:**
- All capacitors are in  $\mu\text{F}$  unless otherwise noted.  $\text{pF} = \mu\text{F} / 100$ . 50 WV or less are not indicated except for electrolytics and tantalums.
  - All resistors are in  $\Omega$  and  $1/4\text{W}$  or less unless otherwise specified.
  - $\Delta$  : internal component.
  - : panel designation.
  - ⊕ : B+ Line.
  - ⊖ : adjustment for repair.
  - Power voltage is dc 3 V and fed with regulated dc power supply from battery terminal.
  - Voltages and waveforms are dc with respect to ground under no-signal (detuned) conditions.
  - Voltages and waveforms are dc with respect to ground in playback mode.
  - no mark : FM (RADIO SECTION)  
PLAY (TAPE SECTION)
  - ( ) : AM
  - Voltages are taken with a VOM (Input impedance 10 M $\Omega$ ). Voltage variations may be noted due to normal production tolerances.
  - Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.
  - Circled numbers refer to waveforms.
  - Signal path:  
 ○ : FM  
 ◓ : PB

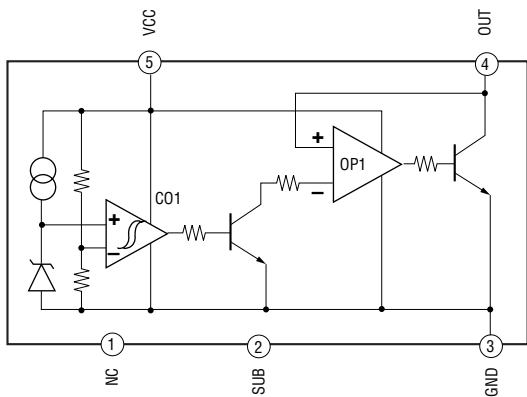
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
---	---	---	---	---	---	---	---	---	----	----	----	----	----	----

● WAVEFORM



● IC BLOCK DIAGRAM

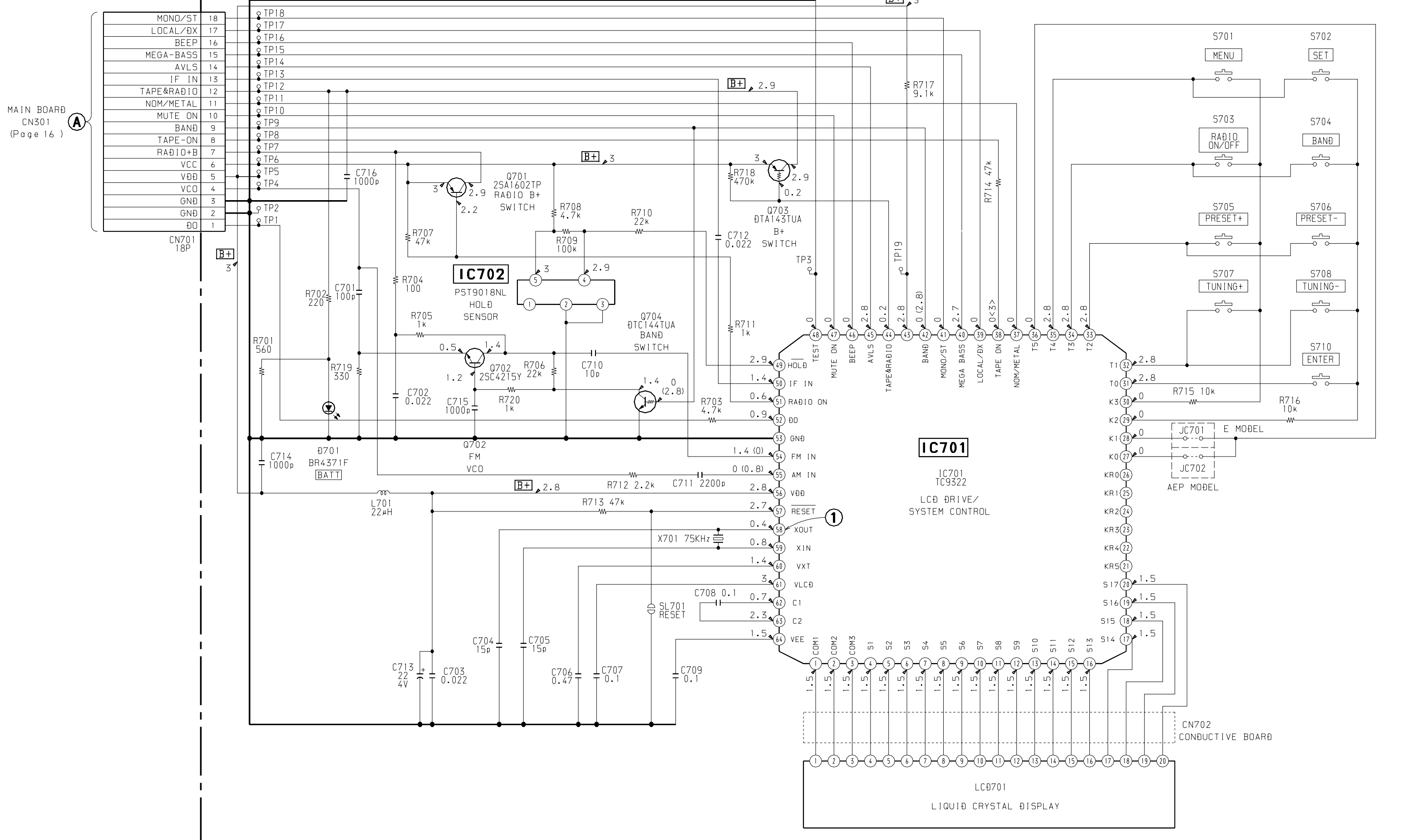
IC702 PST9018NL



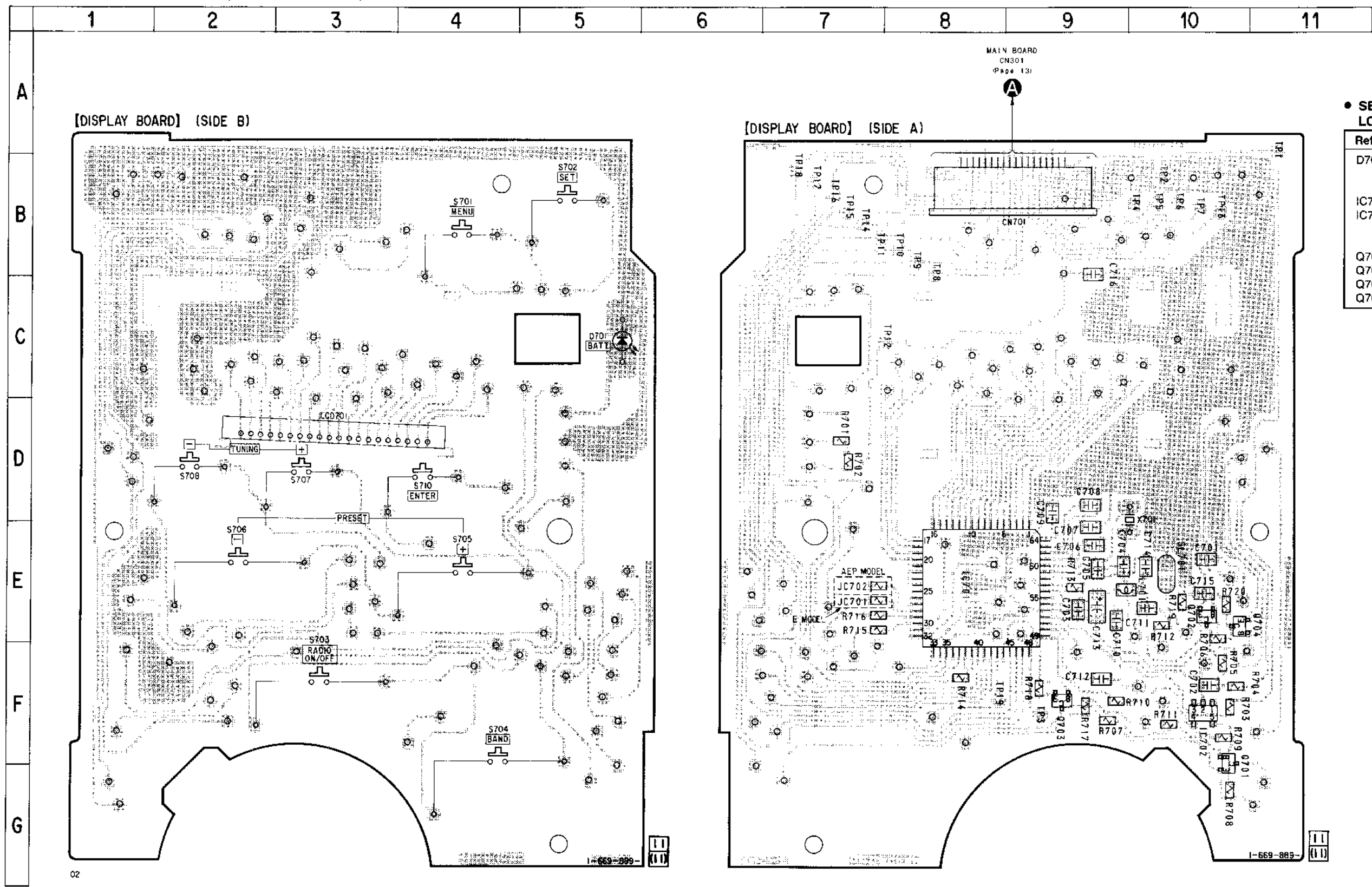
- Note:**
- All capacitors are in µF unless otherwise noted. pF: pF, µF: µF, 50 WV or less are not indicated except for electrolytics and tantalums.
  - All resistors are in Ω and 1/4 W or less unless otherwise specified.
  - Panel designation.
  - B+ : B+ Line.
  - Power voltage is dc 3 V and fed with regulated dc power supply from battery terminal.
  - Voltages and waveforms are dc with respect to ground under no-signal (detuned) conditions.
  - Voltages and waveforms are dc with respect to ground in playback mode.
  - no mark : FM (RADIO SECTION)  
PLAY (TAPE SECTION)
  - ( ) : AM
  - Voltages are taken with a VOM (Input impedance 10 MΩ). Voltage variations may be noted due to normal production tolerances.
  - Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.
  - Circled numbers refer to waveforms.

A  
B  
C  
D  
E  
F  
G  
H  
I

【 DISPLAY BOARD 】



5-6. PRINTED WIRING BOARDS (DISPLAY SECTION)



• SEMICONDUCTOR LOCATION

Ref. No.	Location
D701	C-5
IC701	E-8
IC702	F-10
Q701	F-10
Q702	E-10
Q703	F-9
Q704	E-10

**Note:**

- — : parts extracted from the component side.
- ○ : Through hole.
- [Pattern] : Pattern from the side which enables seeing. (The other layers' patterns are not indicated.)

**Caution:**

Pattern face side: Parts on the pattern face side seen from the pattern face are indicated. (Side B)

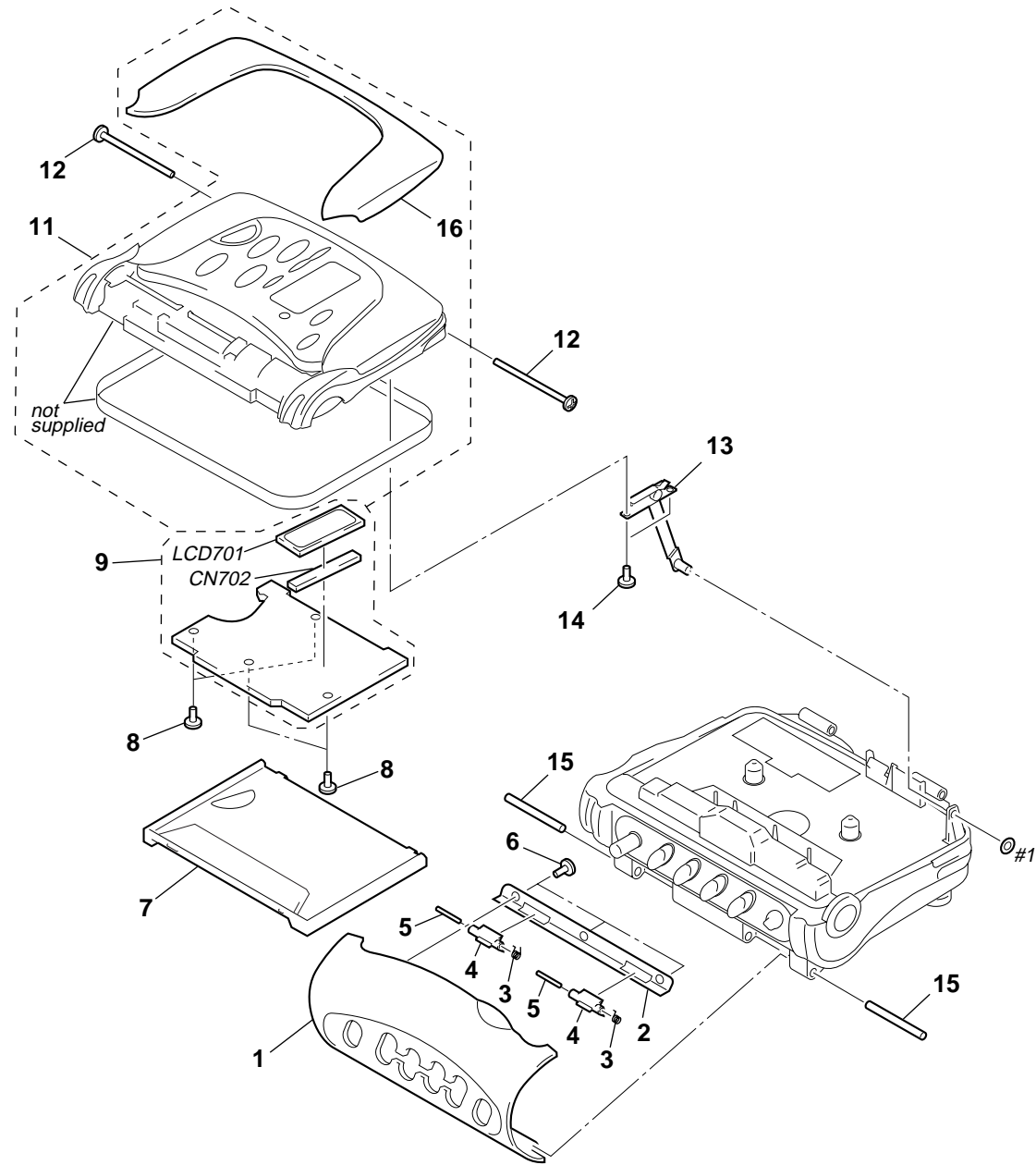
Parts face side: Parts on the parts face side seen from the parts face are indicated. (Side A)

## SECTION 6 EXPLODED VIEWS

### NOTE :

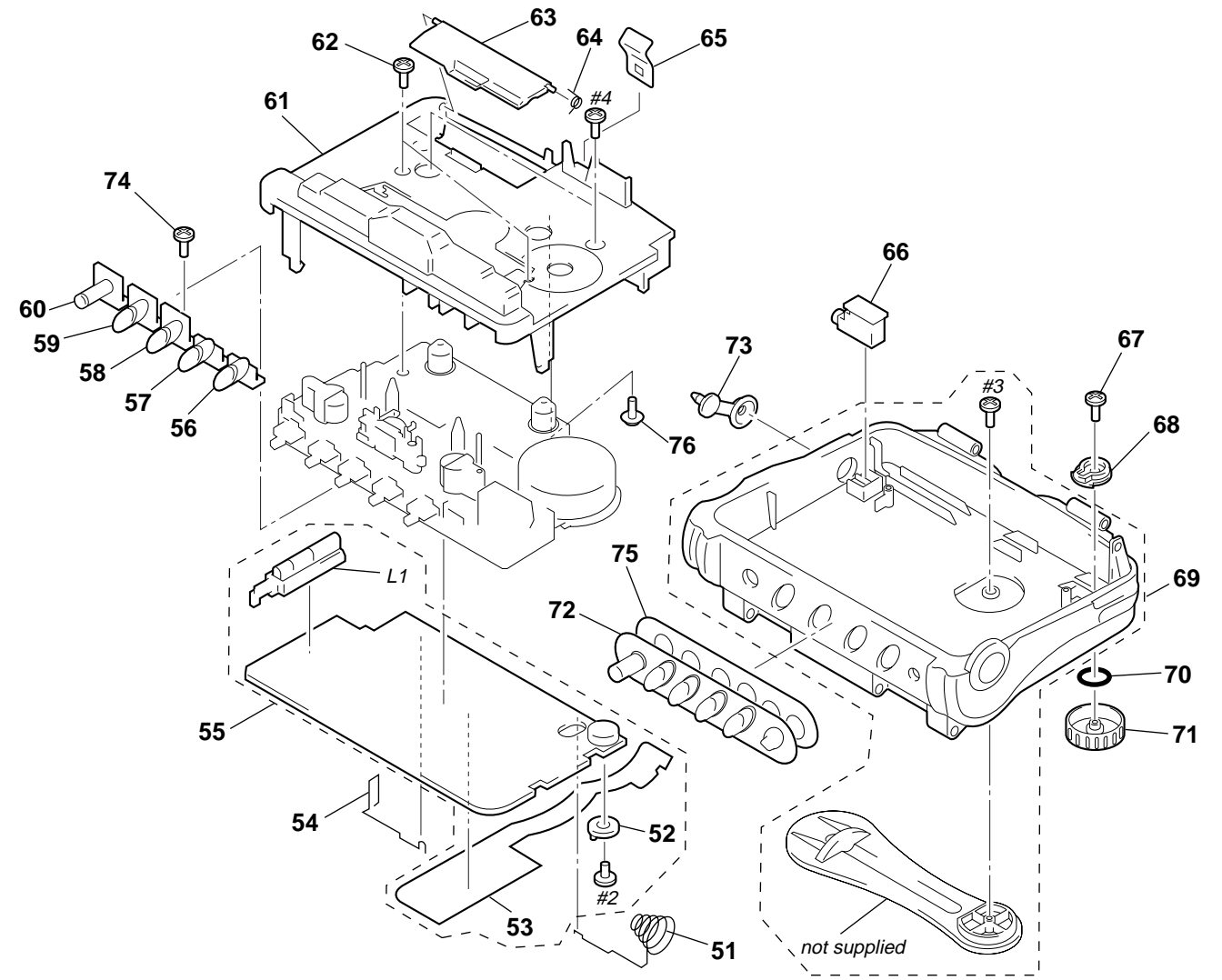
- -XX, -X mean standardized parts, so they may have some difference from the original one.
- Items marked “\*” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list and accessories and packing materials are given in the last of this parts list.

### 6-1. CASSETTE LID SECTION



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	3-024-917-01	BUCKLE		9	A-3021-090-A	DISPLAY BOARD, COMPLETE (AEP)	
2	3-024-918-01	PLATE, BUCKLE		11	X-3375-540-1	LID ASSY, CASSETTE	
3	3-024-930-01	SPRING (LOCK)		12	3-386-373-01	SCREW, TAPPING	
4	3-024-929-01	LEVER (LOCK)		13	X-3375-542-1	ARM ASSY	
5	3-026-912-01	SHAFT (C)		14	3-375-114-71	SCREW	
6	3-375-114-71	SCREW		15	3-024-931-01	SHAFT (B)	
7	3-024-907-01	COVER		16	3-024-911-01	PLATE, ORNAMENTAL	
8	3-375-114-41	SCREW		* CN702	1-694-428-11	CONDUCTIVE BOARD, PRESSURE WEL	
9	A-3021-087-A	DISPLAY BOARD, COMPLETE (US, Canadian)		LCD701	1-803-131-11	DISPLAY PANEL, LIQUID CRYSTAL	
9	A-3021-092-A	DISPLAY BOARD, COMPLETE (E)					

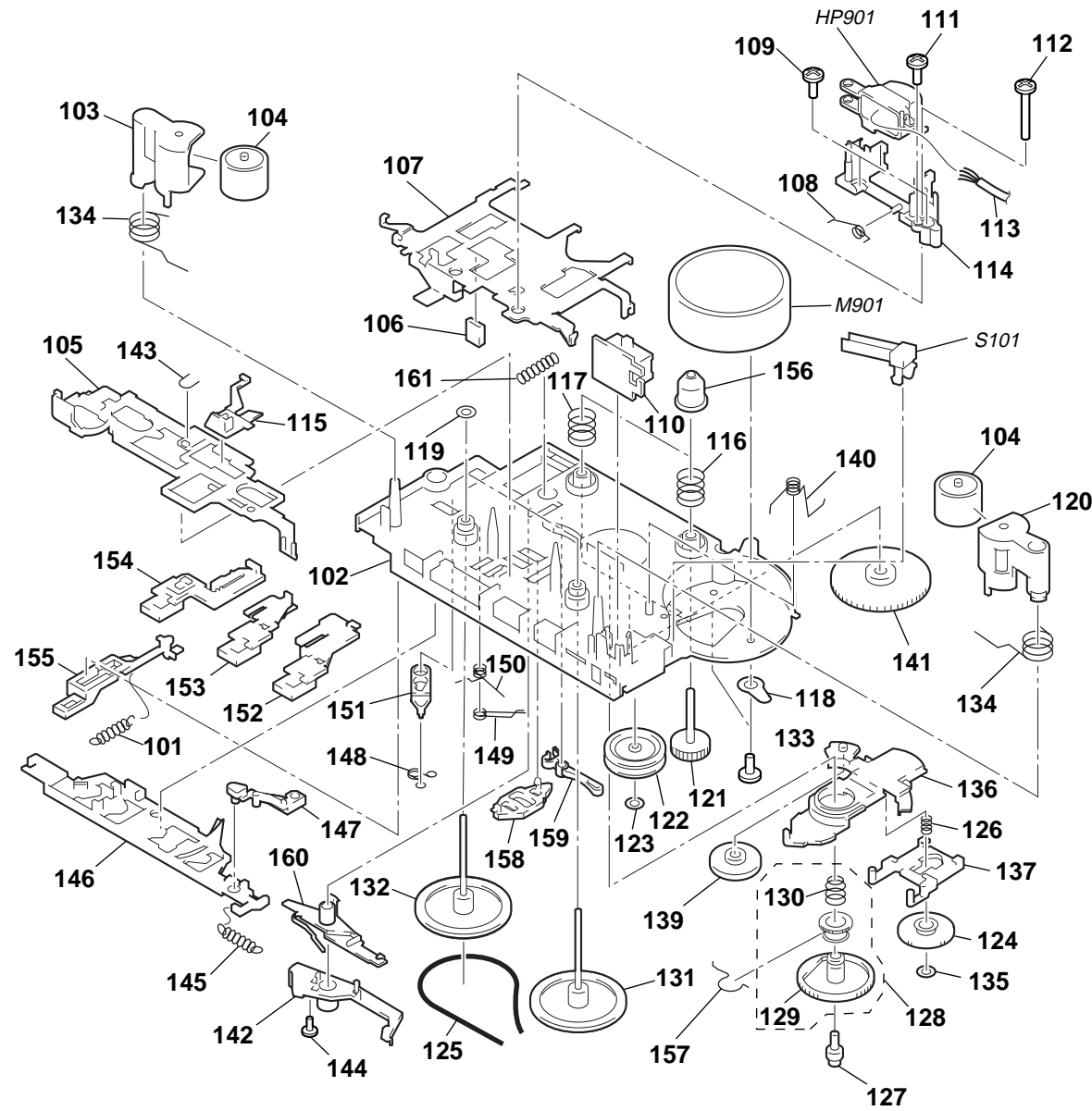
### 6-2. MAIN BOARD SECTION



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	3-024-926-01	TERMINAL (M), BATTERY		65	3-351-153-01	SPRING	
52	3-934-023-01	JOINT (VOL)		* 66	1-669-890-11	HEADPHONE JACK BOARD	
53	1-669-891-11	FLEXIBLE BOARD		67	3-381-629-11	SCREW	
54	3-024-925-01	TERMINAL (P), BATTERY		68	3-934-024-01	JOINT (VOL.B)	
55	A-3021-088-A	MAIN BOARD, COMPLETE (US, Canadian)		69	X-3375-539-1	CABINET (REAR) ASSY (AEP)	
55	A-3021-091-A	MAIN BOARD, COMPLETE (AEP,E)		69	X-3375-541-1	CABINET (REAR) ASSY (Canadian,E)	
56	3-024-922-01	BUTTON (FF)		69	X-3375-538-1	CABINET (REAR) ASSY (US)	
57	3-024-923-01	BUTTON (REW)		70	3-012-927-01	RING, O	
58	3-024-920-01	BUTTON (PLAY)		71	3-024-906-01	KNOB (VOL)	
59	3-024-921-01	BUTTON (STOP)		72	3-024-914-01	PACKING (MD)	
60	3-024-924-01	BUTTON (DIR)		73	3-386-371-01	PACKING, HP JACK	
61	3-024-919-01	CHASSIS		74	3-029-161-01	SCREW	
62	3-383-671-01	SCREW (2X5)		* 75	3-024-915-01	SHEET (MD), ADHESIVE	
63	3-934-020-41	LID, BATTERY CASE		76	3-389-713-01	SCREW (2X4)	
64	3-028-087-01	SPRING, TORSION		L1	1-754-005-11	ANTENNA, FERRITE-ROD	



**6-3. MECHANISM DECK SECTION  
(MF-WMFS473)**



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
101	3-025-064-01	SPRING (DIR)		133	3-381-883-01	SCREW (MOTOR)	
102	X-3375-574-1	CHASSIS ASSY		134	3-025-073-01	SPRING	
103	3-025-074-01	ARM PINCH R		135	3-025-060-01	WASHER (UPPER&LOWER)	
104	3-905-717-01	PINCH ROLLER (R)		136	3-905-710-01	ARM (TU)	
105	3-025-065-01	SLIDE PLATE		137	3-025-053-01	LEVER (WEDGE)	
106	3-381-858-01	CAP (H)		139	3-025-050-01	GEAR (IDLER) (B)	
107	3-025-069-01	CHASSIS (HEAD)		140	3-025-063-01	SPRING	
108	3-025-072-01	UD SPRING		141	3-381-840-01	GEAR (IDLER) (A)	
109	3-025-068-01	SCREW (HEAD)		142	3-025-062-01	ARM (CHANGE)	
110	1-670-152-11	SWITCH BOARD		143	3-025-076-01	SPRING CHANGE	
111	3-025-070-01	UD SCREW AF		144	3-025-075-01	SCREW	
112	3-025-071-01	UD SCREW AR		145	3-905-694-01	SPRING (LOCK PLATE)	
113	1-783-606-11	LEAD, HEAD		146	3-905-708-01	PLATE, LOCK	
114	3-025-067-01	TAPE GUIDE		147	3-905-700-01	ARM (SWITCH) (B)	
115	3-025-066-01	SUB SLIDE		148	3-905-699-01	SPRING (REVERSE)	
116	3-905-722-01	SPRING (T REEL)		149	3-381-874-01	SPRING (TU)	
117	3-905-723-01	SPRING (S REEL)		150	3-905-697-01	SPRING (CANCEL)	
118	3-027-644-01	LUG		151	3-905-698-01	ARM (SWITCH)	
119	3-025-055-01	WASHER (FWF STOPPER)		152	3-905-724-01	LEVER (FF)	
120	3-381-850-01	ARM (PINCH) (F)		153	3-905-725-01	LEVER (REW)	
121	3-025-052-01	GEAR (REEL)		154	3-905-726-01	LEVER (STOP)	
122	3-025-058-01	PULLEY (IDLER)		155	3-905-727-01	LEVER (DIR)	
123	3-905-702-01	WASHER (IDLER)		156	3-381-859-01	CAP (REEL)	
124	3-025-051-01	GEAR (TU)		157	3-905-711-01	SPRING (SENSOR)	
125	3-025-059-01	BELT		158	3-905-716-01	ARM (CANCEL) (R)	
126	3-025-054-01	SPRING (UPPER&LOWER)		159	3-905-713-01	ARM (SENSOR)	
127	3-905-712-01	SCREW (CLUTCH)		160	3-905-715-02	ARM (CANCEL) (D)	
128	X-3375-990-1	CLUTCH ASSY		161	3-905-721-01	SPRING (CHASSIS HEAD)	
129	3-381-841-01	GEAR (CAM)		HP901	1-500-534-11	HEAD (PLAYBACK)	
130	3-027-722-01	SPRING (CLUTCH)		M901	X-3375-573-1	MOTOR ASSY	
131	3-025-056-01	FW (F) ASSY		S101	1-692-302-11	SWITCH, LEAF (MD POWER)	
132	3-025-057-01	FW (R) ASSY					

**SECTION 7  
ELECTRICAL PARTS LIST**

**DISPLAY**

**HEADPHONE JACK**

**MAIN**

**NOTE :**

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX, -X mean standardized parts, so they may have some difference from the original one.
- RESISTORS  
All resistors are in ohms  
METAL : Metal-film resistor  
METAL OXIDE :Metal oxide-film resistor  
F : nonflammable
- Items marked “ \* ” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

- SEMICONDUCTORS  
In each case, u :  $\mu$  , for example :  
uA..... :  $\mu$  A..... , uPA..... :  $\mu$  PA.....  
uPB..... :  $\mu$  PB..... , uPC..... :  $\mu$  PC.....  
uPD..... :  $\mu$  PD.....
- CAPACITORS  
uF :  $\mu$  F
- COILS  
uH :  $\mu$  H
- Abbreviation  
CND : Canadian

When indicating parts by reference number, please include the board.

Ref. No.	Part No.	Description	Remark
	A-3021-087-A	DISPLAY BOARD, COMPLETE (US, CND)	
	A-3021-090-A	DISPLAY BOARD, COMPLETE (AEP)	
	A-3021-092-A	DISPLAY BOARD, COMPLETE (E)	
	*****		
	< CAPACITOR >		
C701	1-163-117-00	CERAMIC CHIP 100PF 5%	50V
C702	1-163-037-11	CERAMIC CHIP 0.022uF 10%	25V
C703	1-163-037-11	CERAMIC CHIP 0.022uF 10%	25V
C704	1-163-231-11	CERAMIC CHIP 15PF 5%	50V
C705	1-163-231-11	CERAMIC CHIP 15PF 5%	50V
C706	1-107-823-11	CERAMIC CHIP 0.47uF 10%	16V
C707	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V
C708	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V
C709	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V
C710	1-163-227-11	CERAMIC CHIP 10PF 0.5PF	50V
C711	1-164-695-11	CERAMIC CHIP 0.0022uF 5%	50V
C712	1-163-037-11	CERAMIC CHIP 0.022uF 10%	25V
C713	1-104-847-11	TANTAL. CHIP 22uF 20%	4V
C714	1-163-141-00	CERAMIC CHIP 0.001uF 5%	50V
C715	1-163-141-00	CERAMIC CHIP 0.001uF 5%	50V
C716	1-163-141-00	CERAMIC CHIP 0.001uF 5%	50V
	< CONNECTOR >		
CN701	1-784-906-21	CONNECTOR, FPC (ZIF) 18P	
* CN702	1-694-428-11	CONDUCTIVE BOARD, PRESSURE WEL	
	< DIODE >		
D701	8-719-984-02	LED BR4371F (BATT)	
	< IC >		
IC701	8-759-530-98	IC TC9322FB-603	
IC702	8-759-296-60	IC PST9018NL	
	< JUMPER RESISTOR >		
JC701	1-216-864-11	METAL CHIP 0 5%	1/16W (E)
JC702	1-216-864-11	METAL CHIP 0 5%	1/16W (AEP)
	< COIL >		
L701	1-412-010-41	INDUCTOR CHIP 22uH	

Ref. No.	Part No.	Description	Remark
	< LIQUID CRYSTAL DISPLAY >		
	LCD701	1-803-131-11	DISPLAY PANEL, LIQUID CRYSTAL
	< TRANSISTOR >		
Q701	8-729-602-36	TRANSISTOR 2SA1602	
Q702	8-729-230-38	TRANSISTOR 2SC4215Y	
Q703	8-729-028-87	TRANSISTOR DTA143TUA-T106	
Q704	8-729-029-15	TRANSISTOR DTC144TUA-T106	
	< RESISTOR >		
R701	1-216-818-11	METAL CHIP 560 5%	1/16W
R702	1-216-813-11	METAL CHIP 220 5%	1/16W
R703	1-216-829-11	METAL CHIP 4.7K 5%	1/16W
R704	1-216-809-11	METAL CHIP 100 5%	1/16W
R705	1-216-821-11	METAL CHIP 1K 5%	1/16W
R706	1-216-837-11	METAL CHIP 22K 5%	1/16W
R707	1-216-841-11	METAL CHIP 47K 5%	1/16W
R708	1-216-829-11	METAL CHIP 4.7K 5%	1/16W
R709	1-216-845-11	METAL CHIP 100K 5%	1/16W
R710	1-216-837-11	METAL CHIP 22K 5%	1/16W
R711	1-216-821-11	METAL CHIP 1K 5%	1/16W
R712	1-216-825-11	METAL CHIP 2.2K 5%	1/16W
R713	1-216-841-11	METAL CHIP 47K 5%	1/16W
R714	1-216-841-11	METAL CHIP 47K 5%	1/16W
R715	1-216-833-11	METAL CHIP 10K 5%	1/16W
R716	1-216-833-11	METAL CHIP 10K 5%	1/16W
R717	1-218-345-11	RES,CHIP 9.1K 5%	1/16W
R718	1-216-853-11	METAL CHIP 470K 5%	1/16W
R719	1-216-815-11	METAL CHIP 330 5%	1/16W
R720	1-216-821-11	METAL CHIP 1K 5%	1/16W
	< VIBRATOR >		
X701	1-579-615-11	VIBRATOR, CRYSTAL (75kHz)	
	*****		
* 1-669-890-11	HEADPHONE JACK BOARD		
	*****		
	< JACK >		
J101	1-565-376-11	JACK (♁)	
	*****		

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
	A-3021-088-A	MAIN BOARD, COMPLETE (US, CND)		C46	1-162-905-11	CERAMIC CHIP 1PF	0.25PF 50V
	A-3021-091-A	MAIN BOARD, COMPLETE (AEP,E)		C47	1-164-676-11	CERAMIC CHIP 2200PF	5% 16V
	*****			C48	1-163-141-00	CERAMIC CHIP 0.001uF	5% 50V
	1-669-891-11	FLEXIBLE BOARD		C49	1-163-141-00	CERAMIC CHIP 0.001uF	5% 50V
	3-934-023-01	JOINT (VOL)		C50	1-163-141-00	CERAMIC CHIP 0.001uF	5% 50V
	7-627-850-67	SCREW,PRECISION +P 1.4X4		C51	1-163-141-00	CERAMIC CHIP 0.001uF	5% 50V
	< CAPACITOR >			C101	1-110-501-11	CERAMIC CHIP 0.33uF	10% 16V
C1	1-164-695-11	CERAMIC CHIP 0.0022uF 5%	50V	C102	1-164-346-11	CERAMIC CHIP 1uF	16V
C2	1-163-253-11	CERAMIC CHIP 120PF 5%	50V	C103	1-164-821-11	CERAMIC CHIP 3.3uF	10% 16V
C3	1-163-141-00	CERAMIC CHIP 0.001uF 5%	50V	C104	1-128-015-11	ELECT CHIP 22uF	20% 4V
C4	1-164-695-11	CERAMIC CHIP 0.0022uF 5%	50V	C105	1-163-117-00	CERAMIC CHIP 100PF	5% 50V
C5	1-163-037-11	CERAMIC CHIP 0.022uF 10%	25V	C106	1-163-019-00	CERAMIC CHIP 0.0068uF	10% 50V
C6	1-163-087-00	CERAMIC CHIP 4PF	50V	C107	1-163-009-11	CERAMIC CHIP 0.001uF	10% 50V
C7	1-163-037-11	CERAMIC CHIP 0.022uF 10%	25V	C121	1-163-007-11	CERAMIC CHIP 680PF	10% 50V
C8	1-164-695-11	CERAMIC CHIP 0.0022uF 5%	50V	C201	1-110-501-11	CERAMIC CHIP 0.33uF	10% 16V
C9	1-163-087-00	CERAMIC CHIP 4PF	50V	C202	1-164-346-11	CERAMIC CHIP 1uF	16V
C10	1-163-249-11	CERAMIC CHIP 82PF 5%	50V	C203	1-164-821-11	CERAMIC CHIP 3.3uF	10% 16V
C11	1-163-099-00	CERAMIC CHIP 18PF 5%	50V	C204	1-128-015-11	ELECT CHIP 22uF	20% 4V
C12	1-163-133-00	CERAMIC CHIP 470PF 5%	50V	C205	1-163-117-00	CERAMIC CHIP 100PF	5% 50V
C13	1-163-037-11	CERAMIC CHIP 0.022uF 10%	25V	C206	1-163-019-00	CERAMIC CHIP 0.0068uF	10% 50V
C14	1-163-009-11	CERAMIC CHIP 0.001uF 10%	50V	C207	1-163-009-11	CERAMIC CHIP 0.001uF	10% 50V
C15	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V	C221	1-163-007-11	CERAMIC CHIP 680PF	10% 50V
C16	1-109-982-11	CERAMIC CHIP 1uF 10%	10V	C301	1-164-505-11	CERAMIC CHIP 2.2uF	16V
C17	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C302	1-104-369-11	ELECT 22uF	20% 16V
C18	1-163-021-91	CERAMIC CHIP 0.01uF 10%	50V (AEP,E)	C303	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C18	1-163-023-00	CERAMIC CHIP 0.015uF 5%	50V (US,CND)	C304	1-163-038-91	CERAMIC CHIP 0.1uF	25V
C19	1-163-021-91	CERAMIC CHIP 0.01uF 10%	50V (AEP,E)	C306	1-163-117-00	CERAMIC CHIP 100PF	5% 50V
C19	1-163-023-00	CERAMIC CHIP 0.015uF 5%	50V (US,CND)	C307	1-164-004-11	CERAMIC CHIP 0.1uF	10% 25V
C20	1-104-847-11	TANTAL CHIP 22uF 20%	4V	C310	1-164-005-11	CERAMIC CHIP 0.47uF	25V
C21	1-162-282-31	CERAMIC 100PF 10%	50V	C311	1-135-201-11	TANTAL CHIP 10uF	20% 4V
C22	1-163-117-00	CERAMIC CHIP 100PF 5%	50V	C312	1-104-396-11	ELECT 10uF	20% 25V
C23	1-163-037-11	CERAMIC CHIP 0.022uF 10%	25V	C313	1-164-346-11	CERAMIC CHIP 1uF	16V
C24	1-164-505-11	CERAMIC CHIP 2.2uF	16V	C314	1-124-434-00	ELECT 220uF	20% 4V
C25	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C315	1-128-015-11	ELECT CHIP 22uF	20% 4V
C26	1-163-038-91	CERAMIC CHIP 0.1uF	25V	C320	1-163-117-00	CERAMIC CHIP 100PF	5% 50V
C27	1-104-394-11	ELECT 4.7uF 20%	50V	C321	1-124-434-00	ELECT 220uF	20% 4V
C28	1-124-434-00	ELECT 220uF 20%	4V	C322	1-125-639-11	DOUBLE LAYER 56000uF	3.5V
C29	1-164-005-11	CERAMIC CHIP 0.47uF	25V	C602	1-164-005-11	CERAMIC CHIP 0.47uF	25V
C30	1-163-021-91	CERAMIC CHIP 0.01uF 10%	50V	C603	1-164-505-11	CERAMIC CHIP 2.2uF	16V
C31	1-163-005-11	CERAMIC CHIP 470PF 10%	50V	C604	1-163-809-11	CERAMIC CHIP 0.047uF	10% 25V
C32	1-110-501-11	CERAMIC CHIP 0.33uF 10%	16V		< FILTER >		
C33	1-163-227-11	CERAMIC CHIP 10PF 0.5PF	50V	CF1	1-767-047-11	FILTER, CERAMIC	
C34	1-163-037-11	CERAMIC CHIP 0.022uF 10%	25V	CF2	1-567-198-11	FILTER, CERAMIC	
C35	1-163-021-91	CERAMIC CHIP 0.01uF 10%	50V		< COMPOSITION CIRCUIT BLOCK >		
C36	1-163-227-11	CERAMIC CHIP 10PF 0.5PF	50V	CP1	1-236-711-41	FILTER, BAND PASS	
C37	1-163-009-11	CERAMIC CHIP 0.001uF 10%	50V		< TRIMMER >		
C38	1-164-346-11	CERAMIC CHIP 1uF	16V	CT1	1-141-304-21	CAP, TRIMMER 10PF	
C39	1-104-369-11	ELECT 22uF 20%	16V		< DIODE >		
C40	1-104-369-11	ELECT 22uF 20%	16V	D1	8-719-053-30	DIODE MA2S357-(TX), SO	
C42	1-163-021-91	CERAMIC CHIP 0.01uF 10%	50V	D2	8-719-055-61	DIODE HVR100-9TRU	
C43	1-163-141-00	CERAMIC CHIP 0.001uF 5%	50V	D3	8-719-053-30	DIODE MA2S357-(TX), SO	
C44	1-163-141-00	CERAMIC CHIP 0.001uF 5%	50V	D4	8-719-055-61	DIODE HVR100-9TRU	
				D5	8-719-016-74	DIODE 1SS352	

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
D6	8-719-420-14	DIODE 02DZ12-TPH3		Q7	8-729-230-38	TRANSISTOR 2SC4215Y	
D301	8-719-049-09	DIODE 1SS367-T3SONY		Q8	8-729-029-15	TRANSISTOR DTC144TUA-T106	
		< IC >		Q9	8-729-230-38	TRANSISTOR 2SC4215Y	
IC1	8-759-544-03	IC TA2137FN(EL)		Q101	8-729-028-97	TRANSISTOR DTC114TUA-T106	
IC301	8-759-497-06	IC MM1316AFBE		Q102	8-729-602-21	TRANSISTOR 2SC4154-F	
		< JUMPER RESISTOR >		Q201	8-729-028-97	TRANSISTOR DTC114TUA-T106	
JR1	1-216-296-00	METAL CHIP 0 5% 1/8W		Q202	8-729-602-21	TRANSISTOR 2SC4154-F	
JR2	1-216-296-00	METAL CHIP 0 5% 1/8W		Q301	8-729-029-15	TRANSISTOR DTC144TUA-T106	
JR3	1-216-296-00	METAL CHIP 0 5% 1/8W		Q302	8-729-029-15	TRANSISTOR DTC144TUA-T106	
JR4	1-216-296-00	METAL CHIP 0 5% 1/8W		Q304	8-729-029-15	TRANSISTOR DTC144TUA-T106	
JR5	1-216-296-00	METAL CHIP 0 5% 1/8W		Q305	8-729-029-15	TRANSISTOR DTC144TUA-T106	
JR6	1-216-296-00	METAL CHIP 0 5% 1/8W		Q307	8-729-602-21	TRANSISTOR 2SC4154-F	
JR7	1-216-296-00	METAL CHIP 0 5% 1/8W				< RESISTOR >	
JR8	1-216-296-00	METAL CHIP 0 5% 1/8W		R1	1-216-853-11	METAL CHIP 470K 5% 1/16W	
JR9	1-216-296-00	METAL CHIP 0 5% 1/8W		R2	1-216-853-11	METAL CHIP 470K 5% 1/16W	
JR10	1-216-296-00	METAL CHIP 0 5% 1/8W		R3	1-216-833-11	METAL CHIP 10K 5% 1/16W	
JR11	1-216-296-00	METAL CHIP 0 5% 1/8W		R4	1-216-853-11	METAL CHIP 470K 5% 1/16W	
JR12	1-216-296-00	METAL CHIP 0 5% 1/8W		R5	1-216-853-11	METAL CHIP 470K 5% 1/16W	
JR13	1-216-296-00	METAL CHIP 0 5% 1/8W		R6	1-216-833-11	METAL CHIP 10K 5% 1/16W	
JR14	1-216-296-00	METAL CHIP 0 5% 1/8W		R7	1-216-829-11	METAL CHIP 4.7K 5% 1/16W	
JR15	1-216-296-00	METAL CHIP 0 5% 1/8W		R8	1-216-827-11	METAL CHIP 3.3K 5% 1/16W	
JR16	1-216-296-00	METAL CHIP 0 5% 1/8W		R9	1-216-821-11	METAL CHIP 1K 5% 1/16W	
JR17	1-216-296-00	METAL CHIP 0 5% 1/8W		R10	1-216-821-11	METAL CHIP 1K 5% 1/16W	
JR18	1-216-296-00	METAL CHIP 0 5% 1/8W		R11	1-216-833-11	METAL CHIP 10K 5% 1/16W	
JR19	1-216-296-00	METAL CHIP 0 5% 1/8W		R12	1-216-833-11	METAL CHIP 10K 5% 1/16W	
JR20	1-216-296-00	METAL CHIP 0 5% 1/8W		R13	1-216-809-11	METAL CHIP 100 5% 1/16W	
JR21	1-216-296-00	METAL CHIP 0 5% 1/8W		R14	1-216-821-11	METAL CHIP 1K 5% 1/16W	
JR22	1-216-296-00	METAL CHIP 0 5% 1/8W		R15	1-216-821-11	METAL CHIP 1K 5% 1/16W	
JR23	1-216-296-00	METAL CHIP 0 5% 1/8W		R16	1-216-150-11	METAL CHIP 10 5% 1/8W	
JR24	1-216-296-00	METAL CHIP 0 5% 1/8W		R17	1-216-833-11	METAL CHIP 10K 5% 1/16W	
JR25	1-216-296-00	METAL CHIP 0 5% 1/8W		R18	1-216-845-11	METAL CHIP 100K 5% 1/16W	
JR26	1-216-296-00	METAL CHIP 0 5% 1/8W		R19	1-216-833-11	METAL CHIP 10K 5% 1/16W	
JR27	1-216-296-00	METAL CHIP 0 5% 1/8W		R20	1-216-813-11	METAL CHIP 220 5% 1/16W	
JR28	1-216-296-00	METAL CHIP 0 5% 1/8W		R21	1-216-821-11	METAL CHIP 1K 5% 1/16W	
JR29	1-216-296-00	METAL CHIP 0 5% 1/8W		R22	1-216-845-11	METAL CHIP 100K 5% 1/16W	
JR30	1-216-296-00	METAL CHIP 0 5% 1/8W		R23	1-216-814-11	METAL CHIP 270 5% 1/16W	
		< COIL >		R24	1-216-833-11	METAL CHIP 10K 5% 1/16W	
L1	1-754-005-11	ANTENNA, FERRITE-ROD (AM)		R25	1-216-823-11	METAL CHIP 1.5K 5% 1/16W	
L2	1-416-677-11	COIL (WITH CORE) (FM-RF)		R26	1-216-833-11	METAL CHIP 10K 5% 1/16W	
L3	1-416-678-11	COIL (WITH CORE) (FM-OSC)		R27	1-216-805-11	METAL CHIP 47 5% 1/16W	
L4	1-414-196-41	INDUCTOR 47uH		R28	1-216-837-11	METAL CHIP 22K 5% 1/16W	
L5	1-414-196-41	INDUCTOR 47uH		R101	1-216-797-11	RES.CHIP 10 5% 1/16W	
L6	1-410-997-31	INDUCTOR CHIP 2.2uH		R102	1-216-833-11	METAL CHIP 10K 5% 1/16W	
L101	1-410-997-31	INDUCTOR CHIP 2.2uH		R103	1-216-823-11	METAL CHIP 1.5K 5% 1/16W	
L201	1-410-997-31	INDUCTOR CHIP 2.2uH		R104	1-216-848-11	METAL CHIP 180K 5% 1/16W	
L301	1-410-997-31	INDUCTOR CHIP 2.2uH		R105	1-216-823-11	METAL CHIP 1.5K 5% 1/16W	
		< TRANSISTOR >		R106	1-216-811-11	METAL CHIP 150 5% 1/16W	
Q1	8-729-230-38	TRANSISTOR 2SC4215Y		R121	1-216-839-11	METAL CHIP 33K 5% 1/16W	
Q2	8-729-029-15	TRANSISTOR DTC144TUA-T106		R151	1-216-839-11	METAL CHIP 33K 5% 1/16W	
Q3	8-729-029-15	TRANSISTOR DTC144TUA-T106		R152	1-216-825-11	METAL CHIP 2.2K 5% 1/16W	
Q4	8-729-602-21	TRANSISTOR 2SC4154-F		R201	1-216-797-11	RES.CHIP 10 5% 1/16W	
Q5	8-729-602-21	TRANSISTOR 2SC4154-F		R202	1-216-833-11	METAL CHIP 10K 5% 1/16W	
Q6	8-729-602-21	TRANSISTOR 2SC4154-F		R203	1-216-823-11	METAL CHIP 1.5K 5% 1/16W	
				R204	1-216-848-11	METAL CHIP 180K 5% 1/16W	
				R205	1-216-823-11	METAL CHIP 1.5K 5% 1/16W	
				R206	1-216-811-11	METAL CHIP 150 5% 1/16W	
				R221	1-216-839-11	METAL CHIP 33K 5% 1/16W	

**MAIN**

**SWITCH**

Ref. No.	Part No.	Description	Remark
R251	1-216-839-11	METAL CHIP 33K 5%	1/16W
R252	1-216-825-11	METAL CHIP 2.2K 5%	1/16W
R301	1-216-841-11	METAL CHIP 47K 5%	1/16W
R302	1-216-833-11	METAL CHIP 10K 5%	1/16W
R304	1-216-793-11	RES,CHIP 4.7 5%	1/16W
R306	1-216-825-11	METAL CHIP 2.2K 5%	1/16W
R603	1-216-819-11	METAL CHIP 680 5%	1/16W
		< VARIABLE RESISTOR >	
RV301	1-230-593-11	RES, VAR, CARBON 10K/10K (VOLUME)	
RV601	1-238-594-11	RES, ADJ, CARBON 500 (TAPE SPEED)	
		< TRANSFORMER >	
T1	1-431-883-11	TRANSFORMER, IF (AM-IFT)	
T2	1-416-679-11	COIL, OSCILLATION (AM-OSC)	
T3	1-431-884-11	TRANSFORMER, DDC OSCILLATION	
		< THERMISTOR >	
THP601	1-809-279-11	THERMISTOR, POSITIVE	
THP602	1-809-001-11	THERMISTOR, POSITIVE	
THP603	1-803-246-21	THERMISTOR, POSITIVE	
THP604	1-803-246-21	THERMISTOR, POSITIVE	
		< FILTER >	
X1	1-767-830-11	FILTER, CERAMIC(DISCRIMINATOR)	
*****			
	1-670-152-11	SWITCH BOARD	
		*****	
		< SWITCH >	
S901	1-771-395-11	SWITCH, SLIDE (FWD/REV)	
*****			
		MISCELLANEOUS	
		*****	
53	1-669-891-11	FLEXIBLE BOARD	
113	1-783-606-11	LEAD, HEAD	
* CN702	1-694-428-11	CONDUCTIVE BOARD, PRESSURE WEL	
HP901	1-500-534-11	HEAD (PLAYBACK)	
L1	1-754-005-11	ANTENNA, FERRITE-ROD	
LCD701	1-803-131-11	DISPLAY PANEL, LIQUID CRYSTAL	
M901	X-3375-573-1	MOTOR ASSY	
S101	1-692-302-11	SWITCH, LEAF (MD POWER)	
*****			
		ACCESSORIES & PACKING MATERIALS	
		*****	
	3-862-482-11	MANUAL, INSTRUCTION(ENGLISH)(US, CND)	
	3-862-482-21	MANUAL, INSTRUCTION(FRENCH)(CND)	
	3-862-482-31	MANUAL, INSTRUCTION (ENGLISH, FRENCH, GERMAN, ITALIAN) (AEP)	
	3-862-482-41	MANUAL, INSTRUCTION (SPANISH, DUTCH, SWEDISH, PORTUGUESE) (AEP)	
	3-862-482-51	MANUAL, INSTRUCTION (ENGLISH, SPANISH, CHINESE, KOREAN) (E)	

Ref. No.	Part No.	Description	Remark
	8-952-478-90	HEADPHONE MDR-E215/Y SET (AEP,E)	
	8-953-142-90	HEADPHONE MDR-W14G//K SET (US, CND)	
*****			
		*****	
		HARDWARE LIST	
		*****	
#1	7-624-101-04	STOP RING 1.2 (E TYPE)	
#2	7-627-850-67	SCREW,PRECISION +P 1.4X4	
#3	7-685-104-19	SCREW +P 2X6 TYPE2 NON-SLIT	
#4	7-685-107-19	SCREW +P 2X12 TYPE2 NON-SLIT	