

US Model  
 Canadian Model  
 AEP Model  
 UK Model  
 E Model

## SPECIFICATIONS

### GENERAL

**Power Requirements:** US, Canadian model:  
 120 V ac, 60 Hz  
 AEP model:  
 220 V ac  $\pm$ , 50-60 Hz  
 for 240 V ac by internal rewiring  
 UK model:  
 240 V ac  $\pm$ , 50-60 Hz  
 for 220 V ac by internal rewiring  
 E model:  
 110, 120, 220 or 240 V ac  $\pm$ , 50-60 Hz

**Power Consumption:** 10 W (US, Canadian model)  
 12 W (AEP, UK, E model)

**Dimensions:** US, AEP, UK, E model:  
 approx. 430 (w) x 130 (h) x 290 (d) mm  
 17 (w) x 5 1/4 (h) x 11 1/2 (d) inches  
 Canadian model:  
 approx. 460 (w) x 130 (h) x 290 (d) mm  
 18 1/4 (w) x 5 1/4 (h) x 11 1/2 (d) inches  
 including protective parts and controls

Continued on page 7

Tape Transport Mechanism Type	TC-M21V9	
	Specification	Test Equipment
Forward Torque	28 - 55 g-cm (0.39 - 0.76 oz-inch)	Sony torque meter CQ-102
Fast Forward Torque	60 - 120 g-cm (0.84 - 1.66 oz-inch)	Sony torque meter CQ-201
Rewind Torque		
Back Tension Torque	2.0 - 4.5 g-cm (0.03 - 0.06 oz-inch)	Sony torque meter CQ-102
Pinch Roller Pressure	310 - 390 g (11 - 13 oz)	spring scale or tension gauge

# SERVICE MANUAL

# TC-K35

352

US Model  
Canadian Model  
AEP Model  
UK Model  
E Model



Photo: US model

'Dolby' and the double D symbol are the trade marks of Dolby Laboratories. Noise reduction system manufactured under license from Dolby Laboratories.

## STEREO CASSETTE DECK

### SPECIFICATIONS


#### GENERAL

**Power Requirements:** US, Canadian model:  
120 V ac, 60 Hz  
AEP model:  
220 V ac ~, 50/60 Hz  
(or 240 V ac by internal rewiring)  
UK model:  
240 V ac ~, 50/60 Hz  
(or 220 V ac by internal rewiring)  
E model:  
110, 120, 220 or 240 V ac ~, 50/60 Hz  
**Power Consumption:** 10 W (US, Canadian model)  
12 W (AEP, UK, E model)


**Dimensions:** US, AEP, UK, E model:  
approx. 430 (w) x 130 (h) x 290 (d) mm  
17 (w) x 5 1/8 (h) x 11 1/2 (d) inches  
Canadian model:  
approx. 460 (w) x 130 (h) x 290 (d) mm  
18 1/8 (w) x 5 1/8 (h) x 11 1/2 (d) inches  
including projecting parts and controls

— Continued on page 2 —

#### SAFETY-RELATED COMPONENT WARNING!

COMPONENTS IDENTIFIED BY SHADING AND MARK  ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UN TRAME ET UNE MARQUE  SUR LES DIAGRAMMES SCHEMATIQUES, LES VUES EXPLOSÉES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DES SUPPLÉMENTS PUBLIÉS PAR SONY.

Tape Transport Mechanism Type	TCM-91V2	
	Specification	Test Equipment
Forward Torque	28 – 55 g-cm (0.39 – 0.76 oz-inch)	Sony torque meter CQ-102
Fast Forward Torque Rewind Torque	60 – 120 g-cm (0.84 – 1.66 oz-inch)	Sony torque meter CQ-201
Back Tension Torque	2.0 – 4.5 g-cm (0.03 – 0.06 oz-inch)	Sony torque meter CQ-102
Pinch Roller Pressure	310 – 390 g (11 – 13 oz)	spring scale or tension gauge

# SONY

## SERVICE MANUAL

352

**Weight:** US, AEP, UK, E model:  
approx. 5.8 kg, 12 lb 13 oz  
Canadian model:  
approx. 6.6 kg, 14 lb 9 oz

**TAPE RECORDER SECTION**

**Recording System:** 4-track 2-channel stereo

**Fast-forward and Rewind Time:** Approx. 90 sec. (with C-60)

**Frequency Response:** DOLBY NR OFF  
US, Canadian model:  

- With TYPE III cassette (Sony Fe-Cr)
  - 20 – 17,000 Hz
  - 30 – 15,000 Hz ( $\pm 3$  dB)
- With TYPE II cassette (Sony EHF)
  - 20 – 17,000 Hz
  - 30 – 15,000 Hz ( $\pm 3$  dB)
- With TYPE I cassette (Sony HFX)
  - 20 – 15,000 Hz

 AEP, UK, E model:  

- With TYPE III cassette (Sony Fe-Cr)
  - 20 – 17,000 Hz
  - 30 – 15,000 Hz ( $\pm 3$  dB)
  - 30 – 15,000 Hz (DIN)
- With TYPE II cassette (Sony CD- $\alpha$ )
  - 20 – 17,000 Hz
  - 30 – 15,000 Hz ( $\pm 3$  dB)
  - 30 – 15,000 Hz (DIN)
- With TYPE I cassette (Sony BHF)
  - 20 – 15,000 Hz
  - 30 – 13,000 Hz (DIN)

**Wow and Flutter:** 0.05 % WRMS (US, Canadian model)  
0.05 % WRMS (NAB) } (AEP, UK, E model)  
 $\pm 0.14$  % (DIN)

**S/N Ratio:** DOLBY NR OFF  
US, Canadian model:  

- With TYPE III cassette (Sony Fe-Cr)
  - 58 dB at peak level
- With TYPE II cassette (Sony EHF)
  - 56 dB at peak level

 AEP, UK, E model:  

- With TYPE III cassette (Sony Fe-Cr)
  - 58 dB at peak level (NAB)
  - 56 dB (DIN, 1975 rev.)
- With TYPE II cassette (Sony CD- $\alpha$ )
  - 56 dB at peak level (NAB)

DOLBY NR ON  
Improved 5 dB at 1 kHz,  
10 dB above 5 kHz

**Total Harmonic Distortion:** 1.3 % (with Sony Fe-Cr cassette)

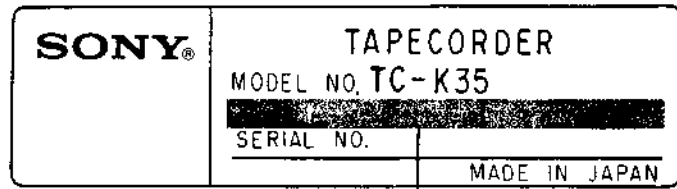
**Bias Frequency:** 105 kHz

**Inputs:** MIC (two phone jacks)  
sensitivity 0.25 mV ( $-70$  dB)  
for a low-impedance microphone  
LINE IN (two phono jacks)  
sensitivity 77.5 mV ( $-20$  dB)  
input impedance 50 k $\Omega$   
REC/PB (connector) . . (AEP, UK, E model)  
input impedance less than 10 k $\Omega$

**Outputs:** LINE OUT (two phono jacks)  
output level 0.435 V ( $-5$  dB) at load  
impedance 50 k $\Omega$   
suitable load impedance more than  
10 k $\Omega$   
Headphone output (binaural jack)  
output level 39 mV ( $-26$  dB) at load impedance  
8  $\Omega$   
REC/PB (connector) . . (AEP, UK, E model)  
output impedance less than 10k $\Omega$

**0 dB = 0.775 V**

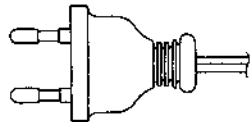
MODEL IDENTIFICATION  
- Specification Label -



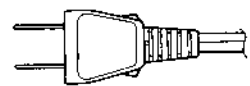
AC 120V	60Hz	10W .....	US, Canadian model
AC 220V~	50/60Hz	12W .....	AEP model
AC 240V~	50/60Hz	12W .....	UK model
AC 110, 120, 220, 240V~	50/60Hz	12W .....	E model

- Power Cord -

E model: euro-plug 1-551-530-00

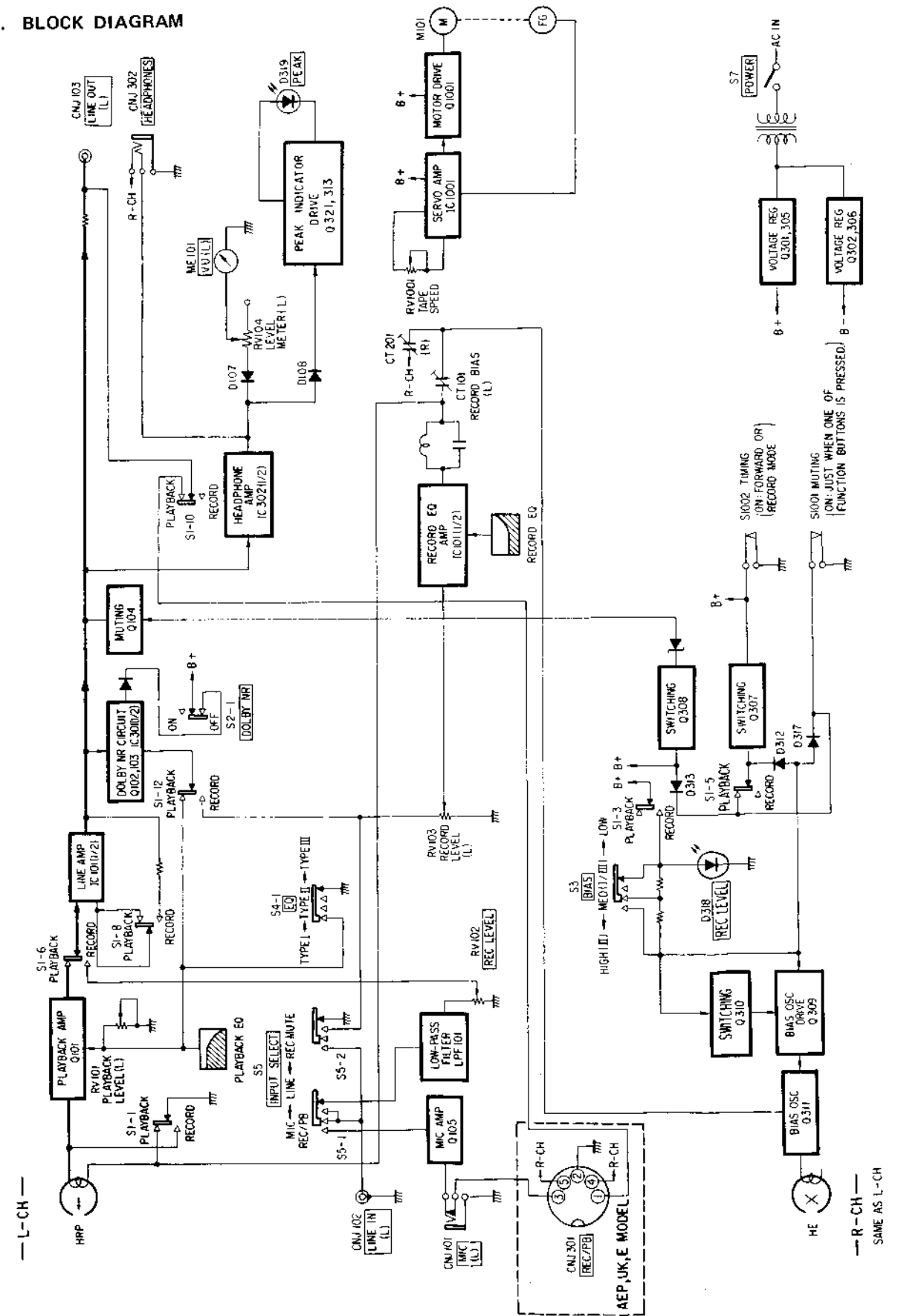


E model: parallel-blade plug 1-551-473-31



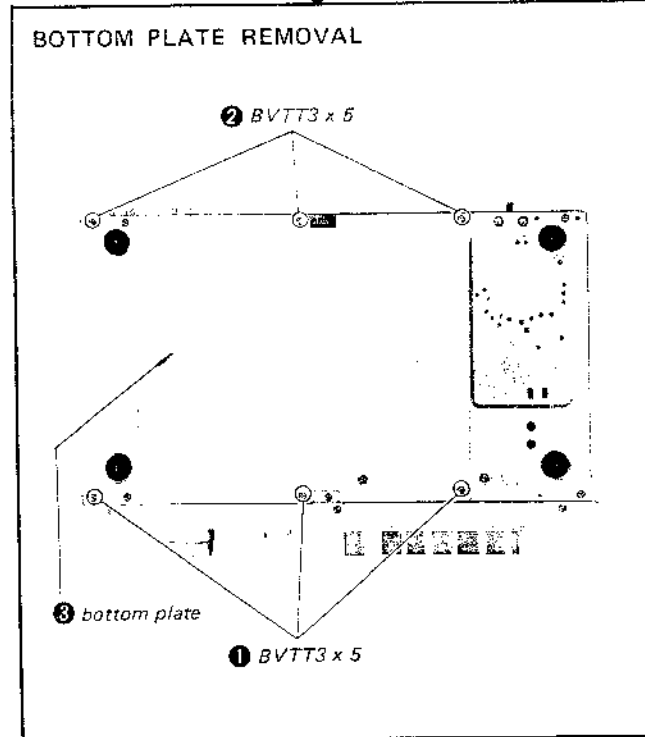
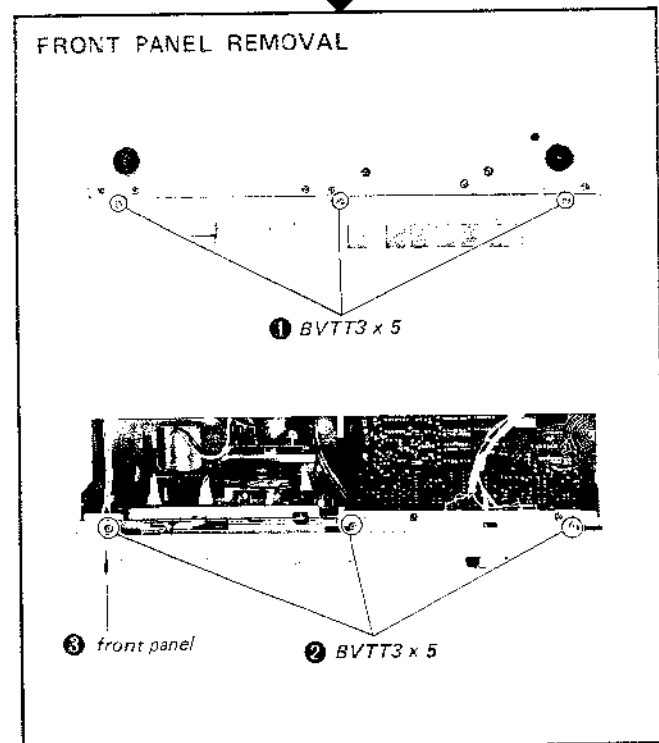
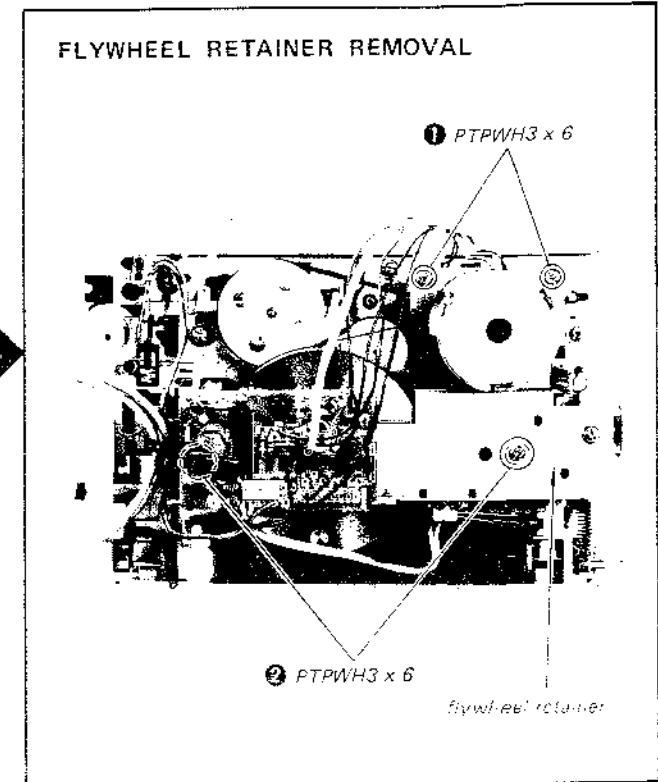
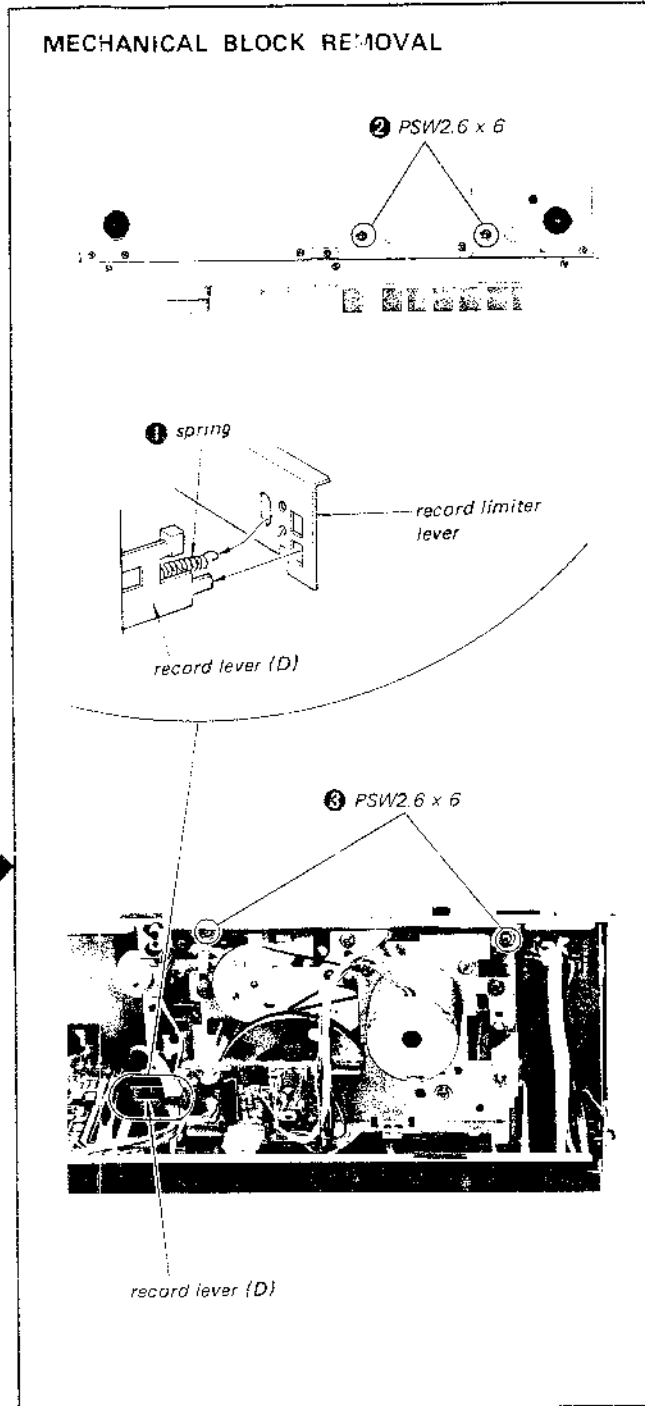
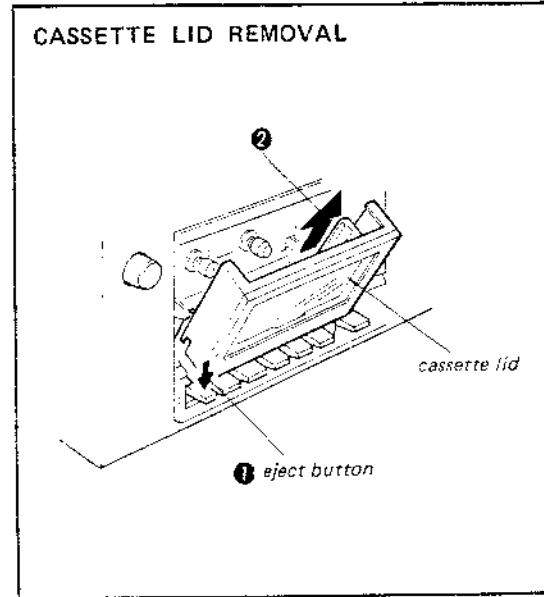
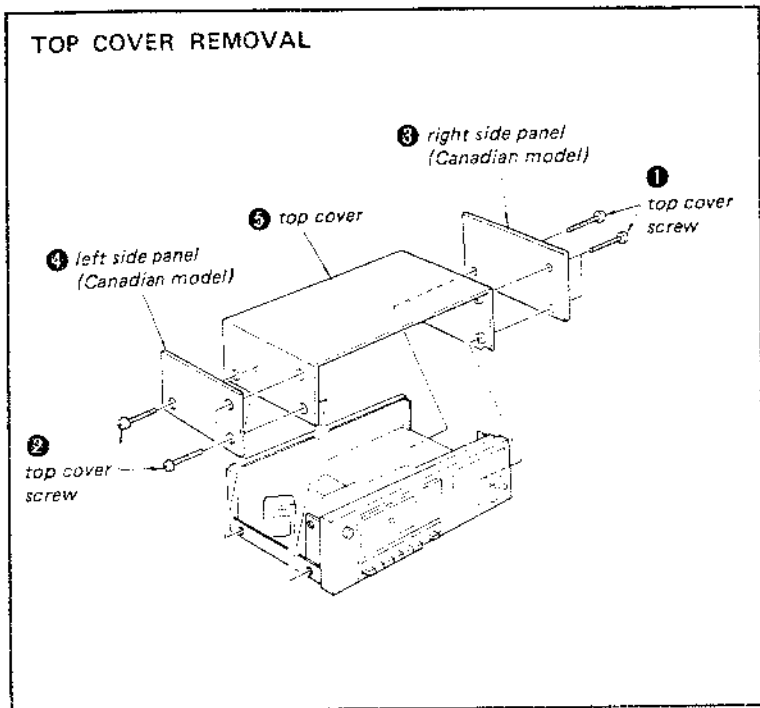
SECTION 1  
OUTLINE

1-1. BLOCK DIAGRAM

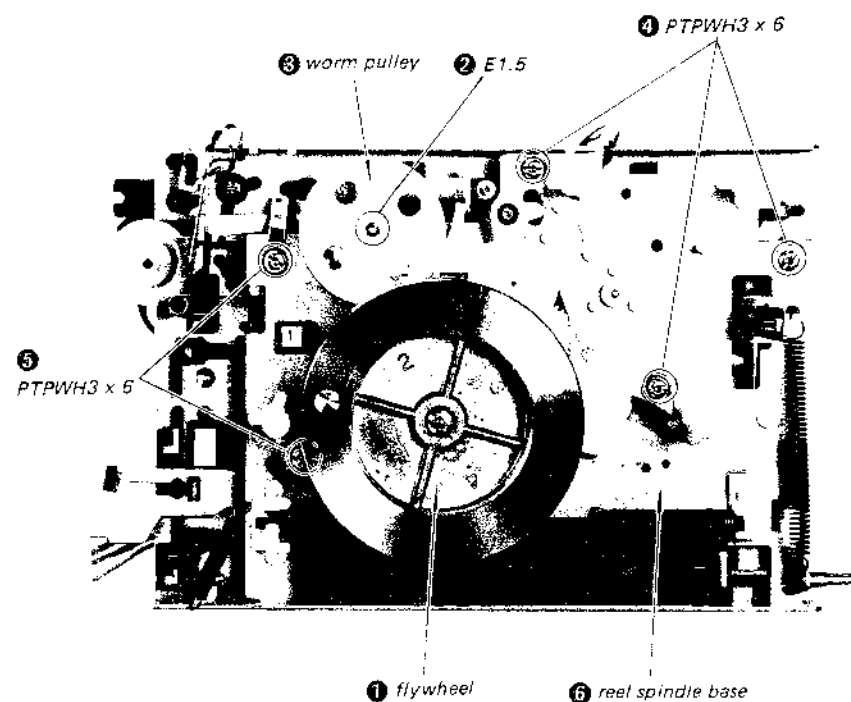


SECTION 2  
DISASSEMBLY

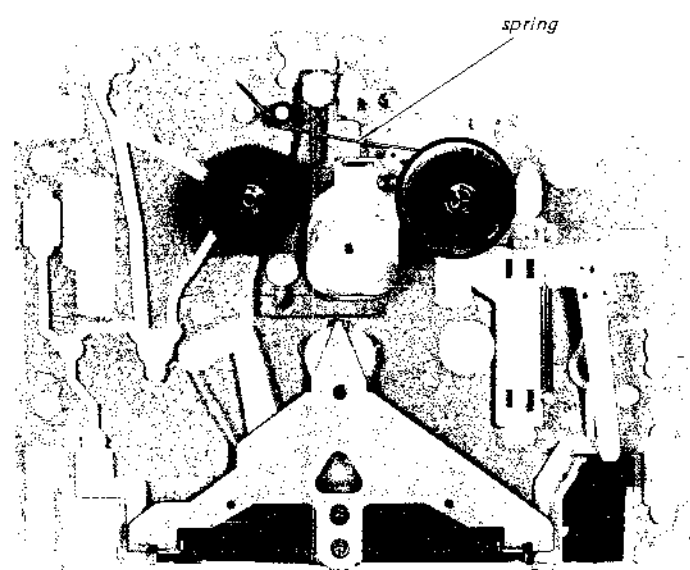
Note: Follow the disassembly procedure in the numerical order given.



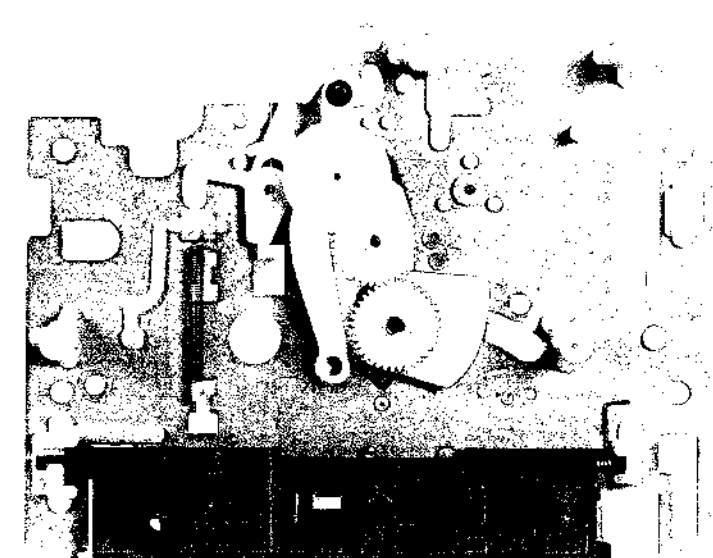
REEL SPINDLE BASE REMOVAL



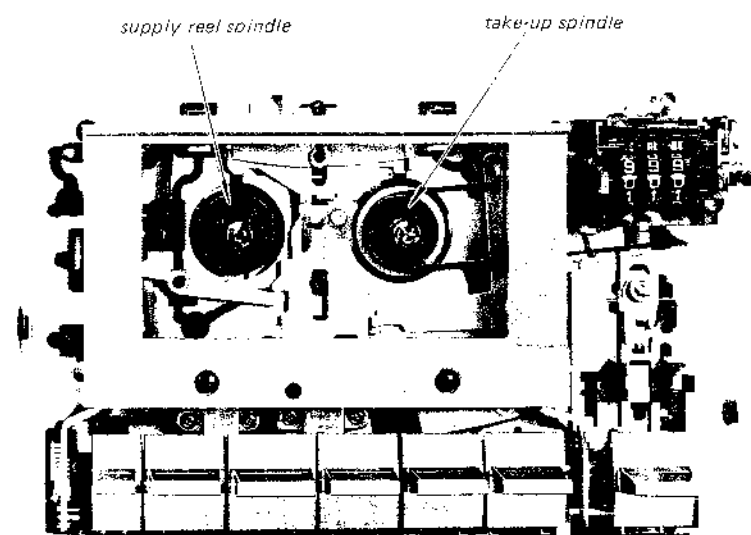
Reel spindle base front view



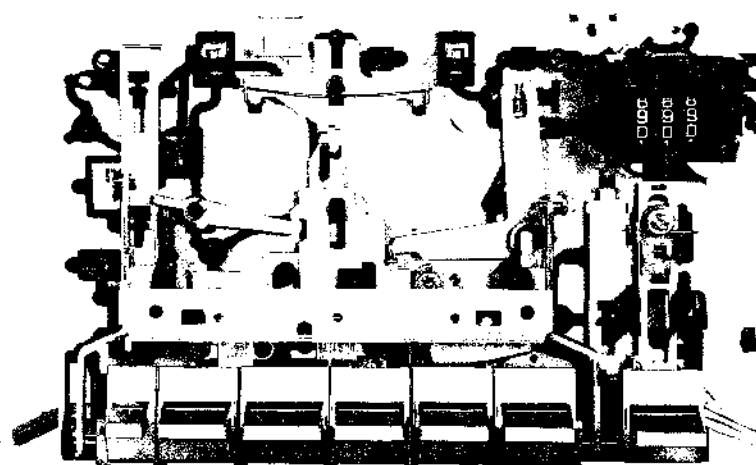
Reel spindle base rear view



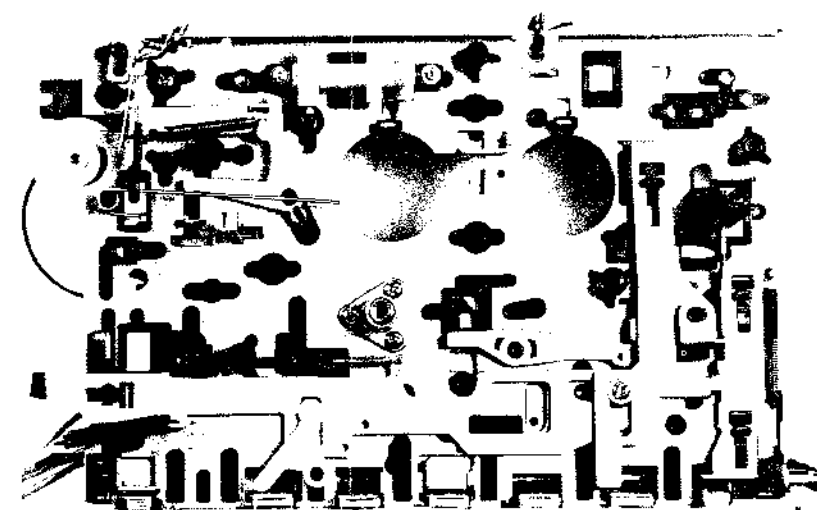
Reel spindle base is not removed.  
(front view)



Reel spindle base is removed.  
(front view)



Reel spindle base is removed.  
(rear view)



SECTION 3  
ADJUSTMENTS

3-1. MECHANICAL ADJUSTMENTS

PRECAUTION

- Clean the following parts with a denatured-alcohol-moistened swab:
 

record/playback head	pinch roller
erase head	rubber belts
capstan	idlers
- Demagnetize the record/playback head with a head demagnetizer.
- Do not use a magnetized screwdriver for the adjustments.
- After the adjustments, apply suitable locking compound to the parts adjusted.
- The adjustments should be performed with the rated power supply voltage unless otherwise noted.

**Back Tension Torque Adjustment**  
— playback mode —

Torque meter	Meter reading
CQ-102	2.0 - 4.5g-cm (0.02 - 0.06 oz-inch)

If necessary, change the spring position.

supply reel spindle  
back-tension lever

Change the hooking position.

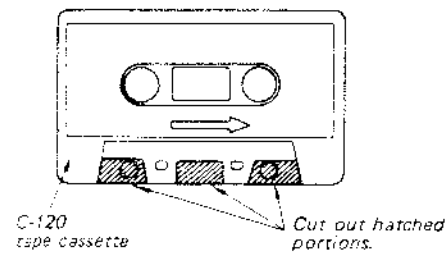
**Timing Switch (S1002) Position Adjustment**  
— stop mode —

adjustment screw  
timing switch (S1002)  
timing switch lever (B)

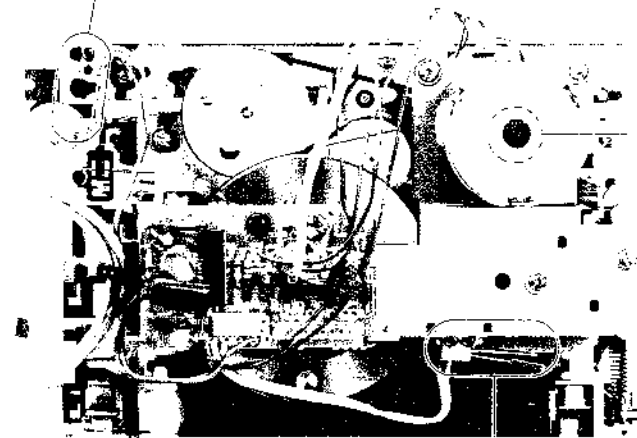
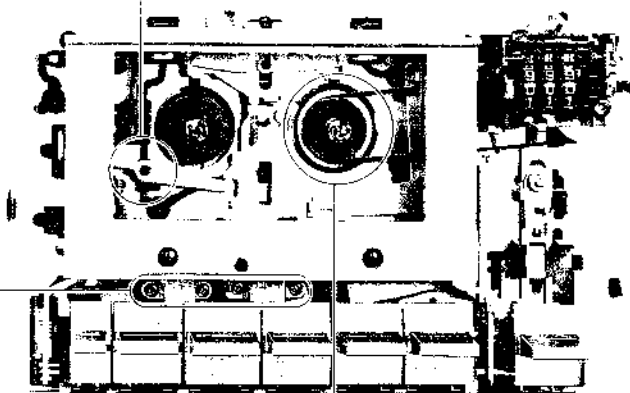
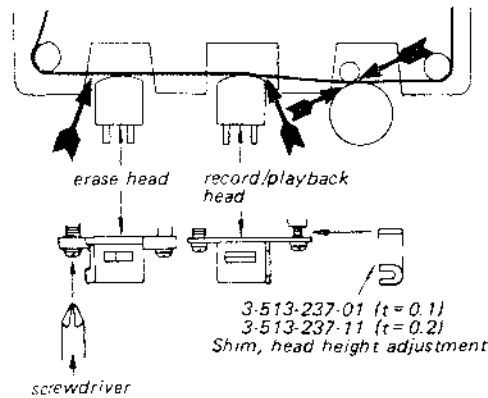
3 - 5mm  
( $\frac{1}{8}$ " -  $\frac{7}{16}$ ")

Head Height Adjustment

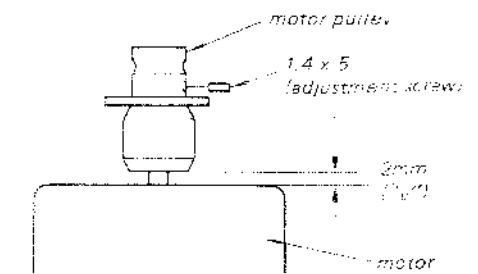
- Prepare an adjustment cassette as shown below.



- In playback mode and viewing from the front, adjust the head heights to eliminate tape curl and tape twist at portions shown by arrows.



**Pulley Height Adjustment**  
— stop mode —



**Forward Torque Adjustment**  
— playback mode —

Torque meter	Meter reading
CQ-102	28 - 55g-cm (0.39 - 0.76 oz-inch)

If necessary, change the spring position.

take-up reel spindle  
spring

weak → strong  
(Approx. 8g-cm per one slide.)

**Muting Switch (S1001) Position Adjustment**  
— stop mode —

flywheel retainer  
adjustment screw  
muting switch (S1001)  
to be contact  
button-lock plate (A)

1 - 1.5mm  
( $\frac{1}{16}$ ")

3-2. ELECTRICAL ADJUSTMENTS

**Note:** The adjustment should be performed in the order given in this service manual. The adjustments should be performed for both L-CH and R-CH.

- Set the BIAS and EQ switches according to the tape as follows.

Tape	BIAS switch	EQ switch
CS-10	MED (I/III)	TYPE I
CS-25	HIGH (II)	TYPE II
CS-30	MED (I/III)	TYPE III

- Switches and controls should be set as follows unless otherwise specified.

DOLBY NR switch: OFF  
 EQ switch: TYPE I  
 BIAS switch: MED (I/III)  
 INPUT SELECT switch: LINE

- Standard Record:

Deliver the standard input signal level to the input jack and set the REC LEVEL control to obtain the standard output signal level.

Standard Input Level

	MIC	LINE IN	REC/PB (AEP, UK and E model)
source impedance	300Ω	10kΩ	100kΩ
input level	0.77mV (-60dB)	0.25V (-10dB)	17mV (-33dB)

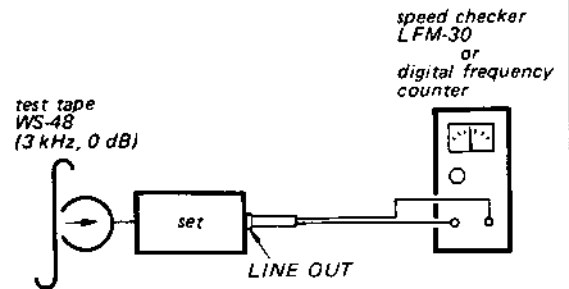
Standard Output Level

	LINE OUT	HEAD-PHONES	REC/PB (AEP, UK and E model)
load impedance	47kΩ	8Ω	50kΩ
output level	0.44V (-5dB)	39mV (-26dB)	0.44V (-5dB)

Tape Speed Adjustment

Procedure:

Mode: playback



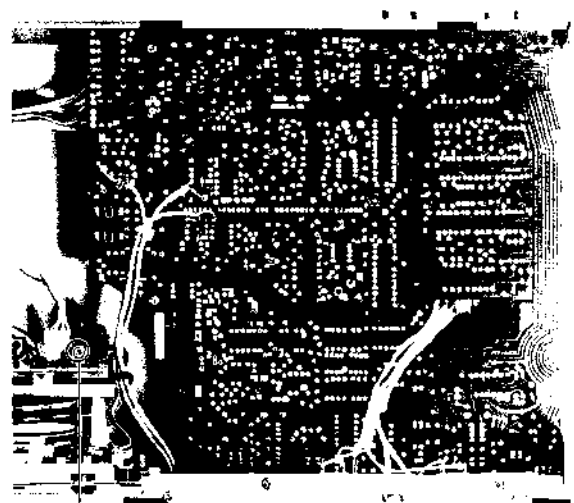
Specification:

Speed checker	Digital frequency counter
-0.6 - +0.6%	2980 - 3020Hz

Frequency difference between the beginning and the end of the tape should be within 0.6% (20Hz).

Adjustment Location:

- servo amp board -



RV1001

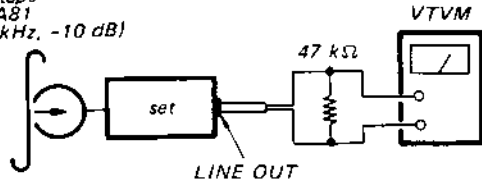


**Record/playback Head Azimuth Adjustment**

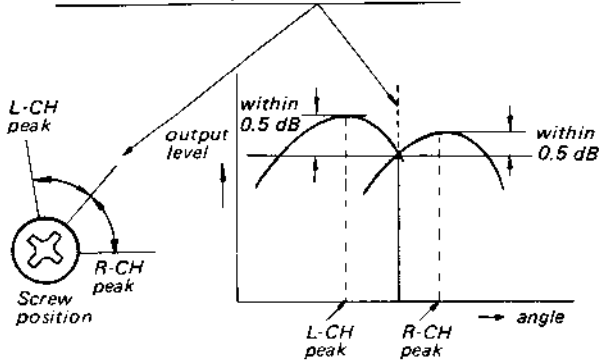
**Procedure:**

1. Mode: playback

test tape  
P-4-A81  
(6.3 kHz, -10 dB)



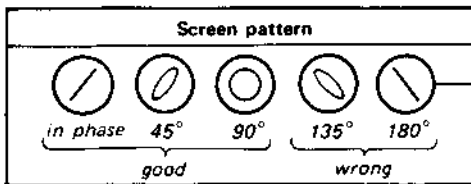
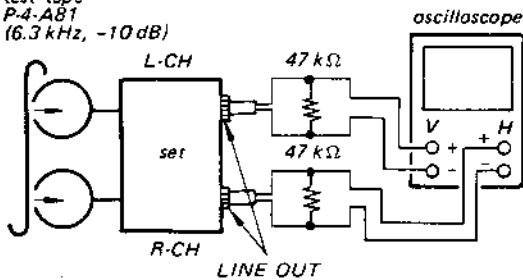
2. Turn the adjustment screw for the maximum output levels. If these levels do not match, turn the adjustment screw where both of output levels match together within 0.5 dB.



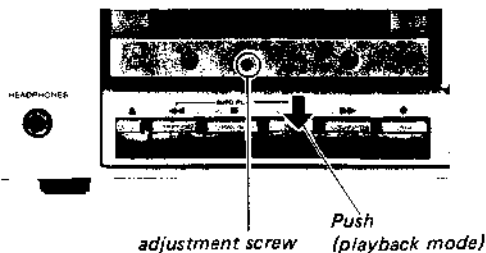
3. Phase Check

Mode: playback

test tape  
P-4-A81  
(6.3 kHz, -10 dB)



**Adjustment Location:**



**Playback Level Adjustment**

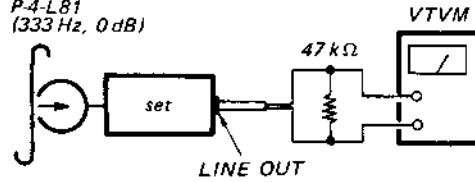
**Setting:**

TAPE SELECT switch: TYPE I

**Procedure:**

Mode: playback

test tape  
P-4-L81  
(333 Hz, 0 dB)



**Specification:**

LINE OUT level: 0.52 – 0.59V  
(–3.5 to –2.5dB)

Level difference between channels:  
less than 0.5dB

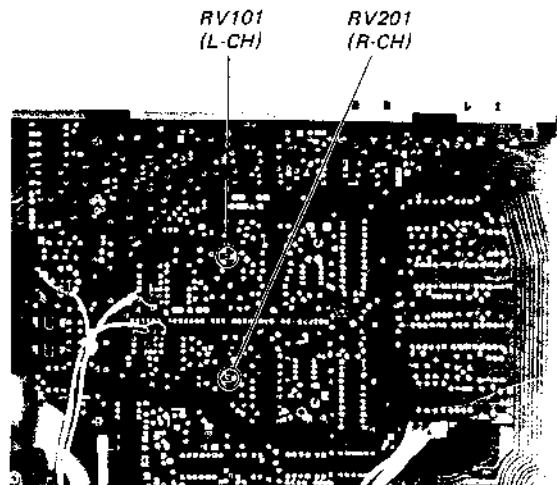
Level difference from TYPE I:  
between –0.5dB and  
+0.5dB

(TAPE SELECT switch: TYPE III)

Check that the LINE OUT level does not change in playback mode while changing the mode from playback to stop several times.

**Adjustment Location:**

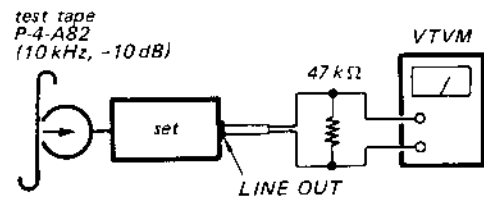
– audio amp board –



**Playback Equalizer Adjustment**

**Procedure:**

Mode: playback



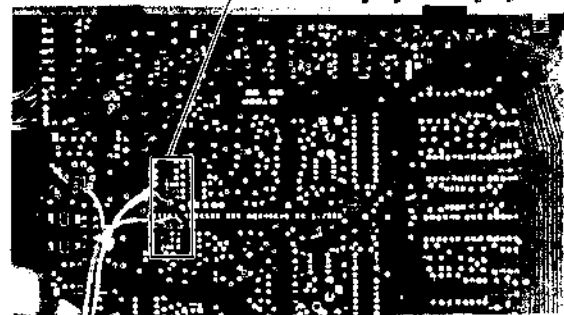
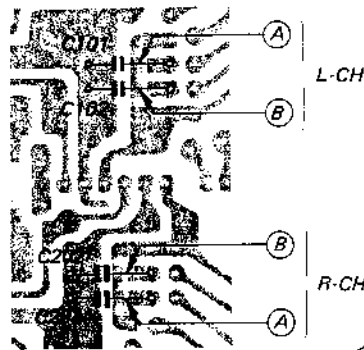
**Specification:**

EQ switch	LINE OUT level
TYPE I	0.13 – 0.24V (-15.5 to -10.5dB)
TYPE II or TYPE III	0.069 – 0.14V (-21 to -15dB)

**Adjustment Location:**

– audio amp board –

Bridge patterns	High frequency level
(open)	down
Ⓐ	↓
Ⓐ and Ⓑ	up



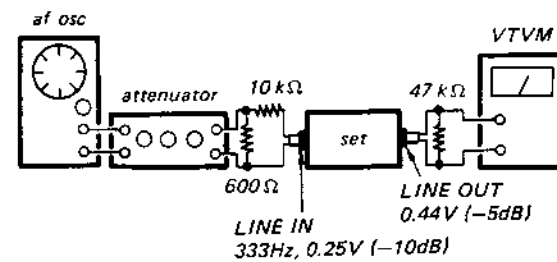
**Level Meter Calibration**

**Setting:**

REC LEVEL control: standard record  
(See page 11.)

**Procedure:**

1. Mode: record

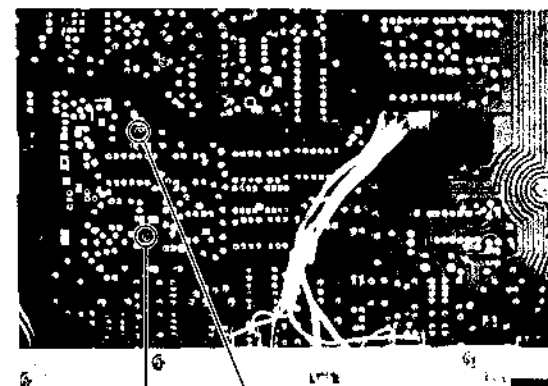


Adjust	Level meter reading : 0VU
RV104 (L-CH)	
RV204 (R-CH)	

Confirm that the pointer of the level meter is working smoothly.

**Adjustment Location:**

– audio amp board –



RV104 (L-CH) RV204 (R-CH)

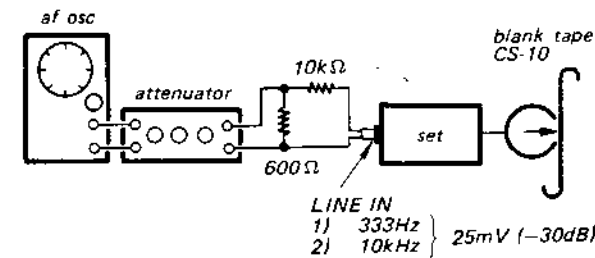
**Record Bias Adjustment**

**Setting:**

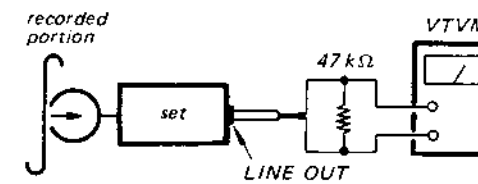
REC LEVEL control: standard record  
(See page 11.)

**Procedure:**

1. Mode: record



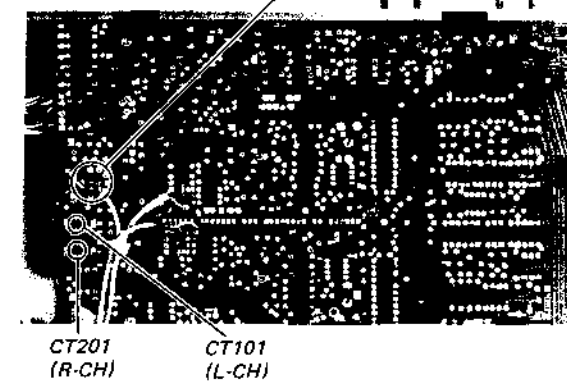
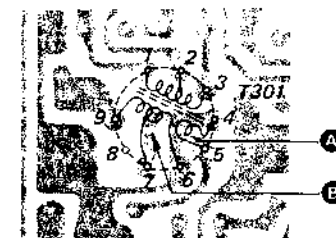
2. Mode: playback



Adjust CT101 (L-CH) and CT201 (R-CH) to make 1kHz and 10kHz signal output levels equal.

If necessary, unsolder portion Ⓐ and solder portion Ⓑ.

**Adjustment Location:** – audio amp board –



CT201 (R-CH) CT101 (L-CH)

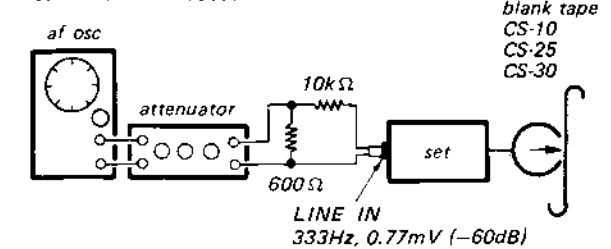
**Record Level Adjustment**

**Setting:**

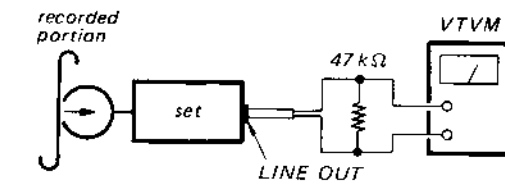
REC LEVEL control: standard record  
(See page 11.)

**Procedure:**

1. Mode: record



2. Mode: playback

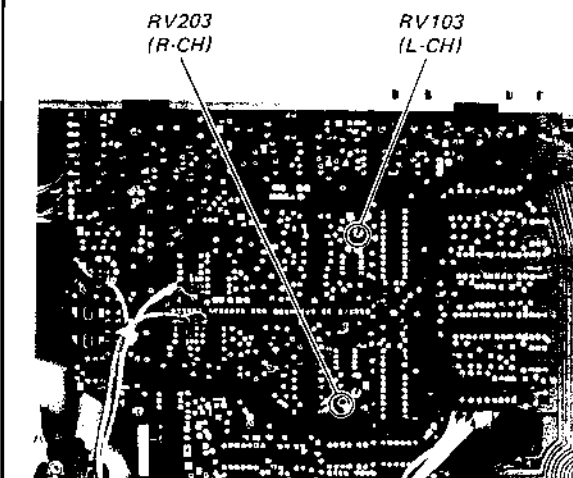


**Specification:**

tape	LINE OUT level
CS-10	0.41 – 0.46V (-5.5 to -4.5dB)
CS-25 CS-30	0.37 – 0.52V (-6.5 to -3.5dB)

**Adjustment Location:**

– audio amp board –



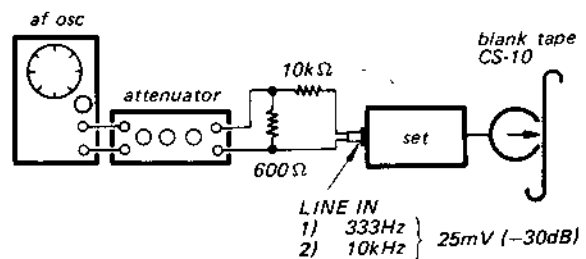
**Record Bias Adjustment**

Setting:

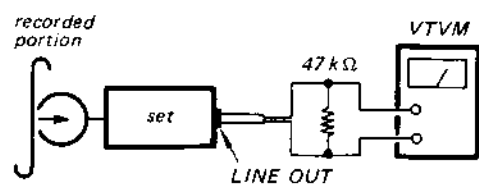
REC LEVEL control: standard record  
(See page 11.)

Procedure:

1. Mode: record



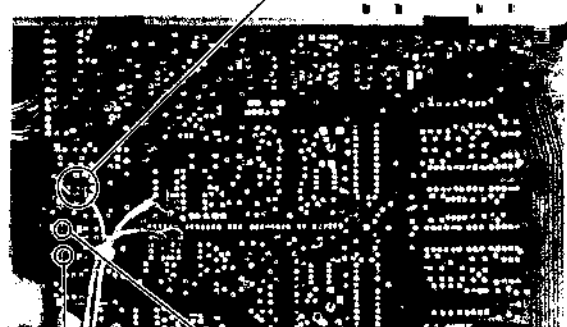
2. Mode: playback



Adjust CT101 (L-CH) and CT201 (R-CH) to make 1kHz and 10kHz signal output levels equal.

If necessary, unsolder portion A and solder portion B.

Adjustment Location: - audio amp board -



CT201 (R-CH) CT101 (L-CH)

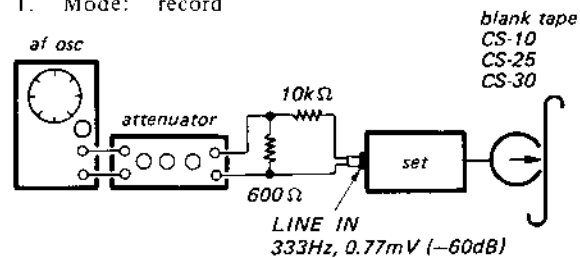
**Record Level Adjustment**

Setting:

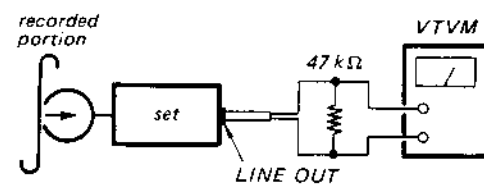
REC LEVEL control: standard record  
(See page 11.)

Procedure:

1. Mode: record



2. Mode: playback

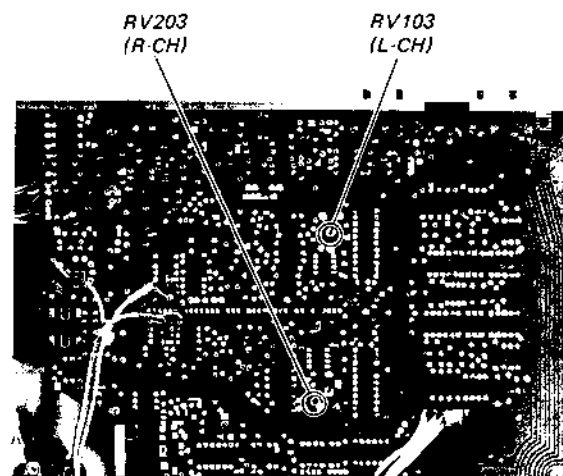


Specification:

tape	LINE OUT level
CS-10	0.41 - 0.46V (-5.5 to -4.5dB)
CS-25	0.37 - 0.52V (-6.5 to -3.5dB)
CS-30	

Adjustment Location:

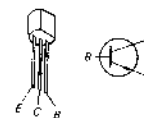
- audio amp board -



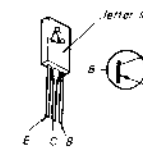
**Replacement Semiconductors**

For replacement, use semiconductors except in ( ).

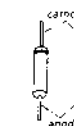
Q101, 201 }  
Q102, 202 } : 2SC1345  
Q105, 205 }  
Q104, 204 } : 2SC2001



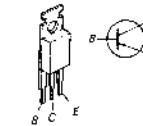
Q302 (US, Canadian model): 2SB548



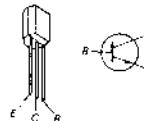
D101, 201 }  
D103, 203 } : 1S1555 (1T40)  
D305, 311-313 }  
D317 }  
D102, 202 } : 1T22AM (1T22)  
D107, 207 }  
D301-304 } : 10E2  
D307, 308 }  
D315 }  
D314 : RD3.0E (RD3.0E-B)



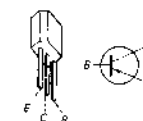
Q302 (AEP, UK, E model): 2SA671



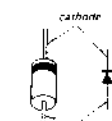
Q103, 203 }  
Q305, 307 } : 2SC1364  
Q308, 310 }  
Q312, 313 }



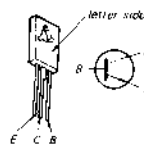
Q306, 309: 2SA1027R (2SA1026)



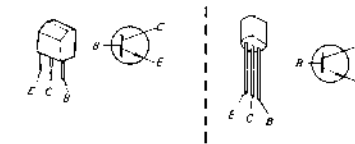
D309, 310, 316: HZ6B2L (HZ6B1L)



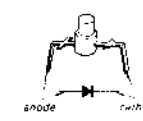
Q301 (US, Canadian model) } : 2SD414  
Q1001 }



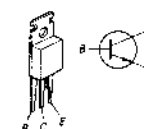
Q311: 2SC1475 (2SC1213A)



D318, 319: SEL103R



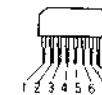
Q301 (AEP, UK, E model): 2SC1061

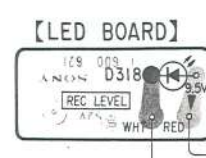
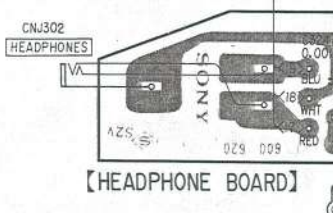
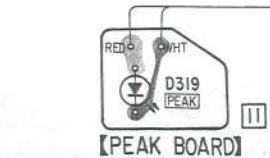
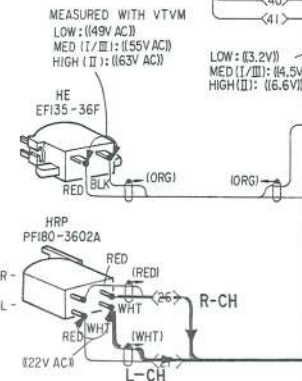
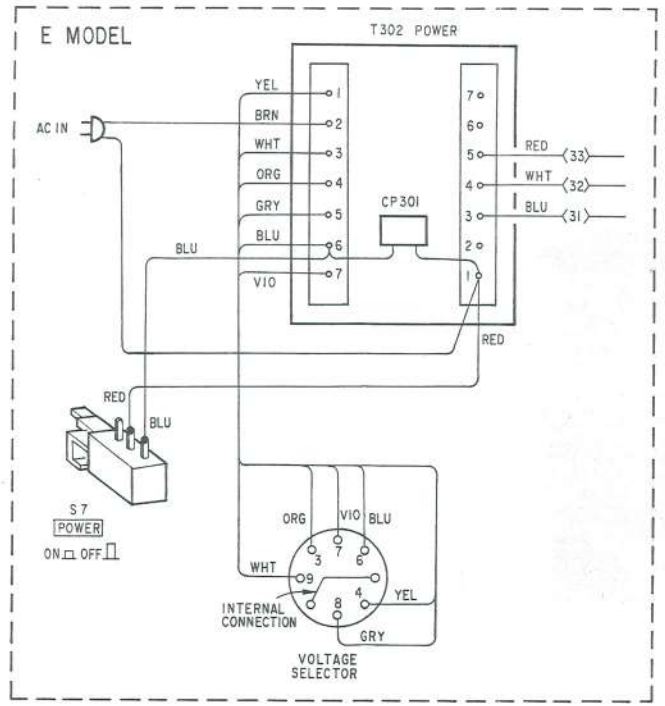
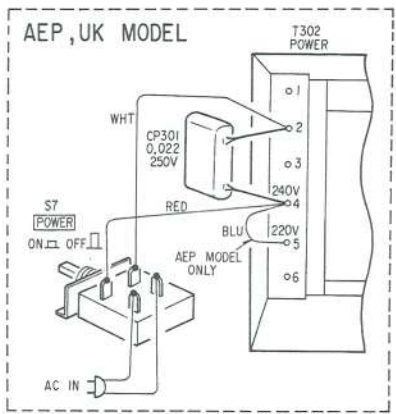
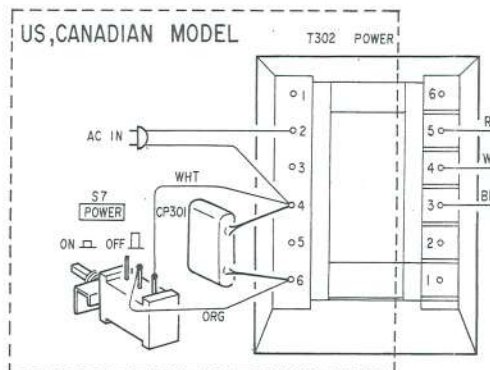
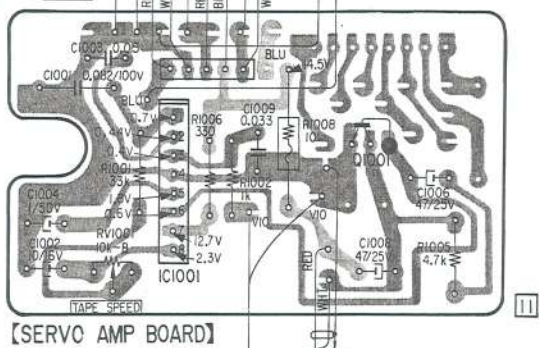
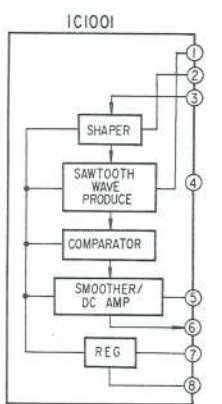
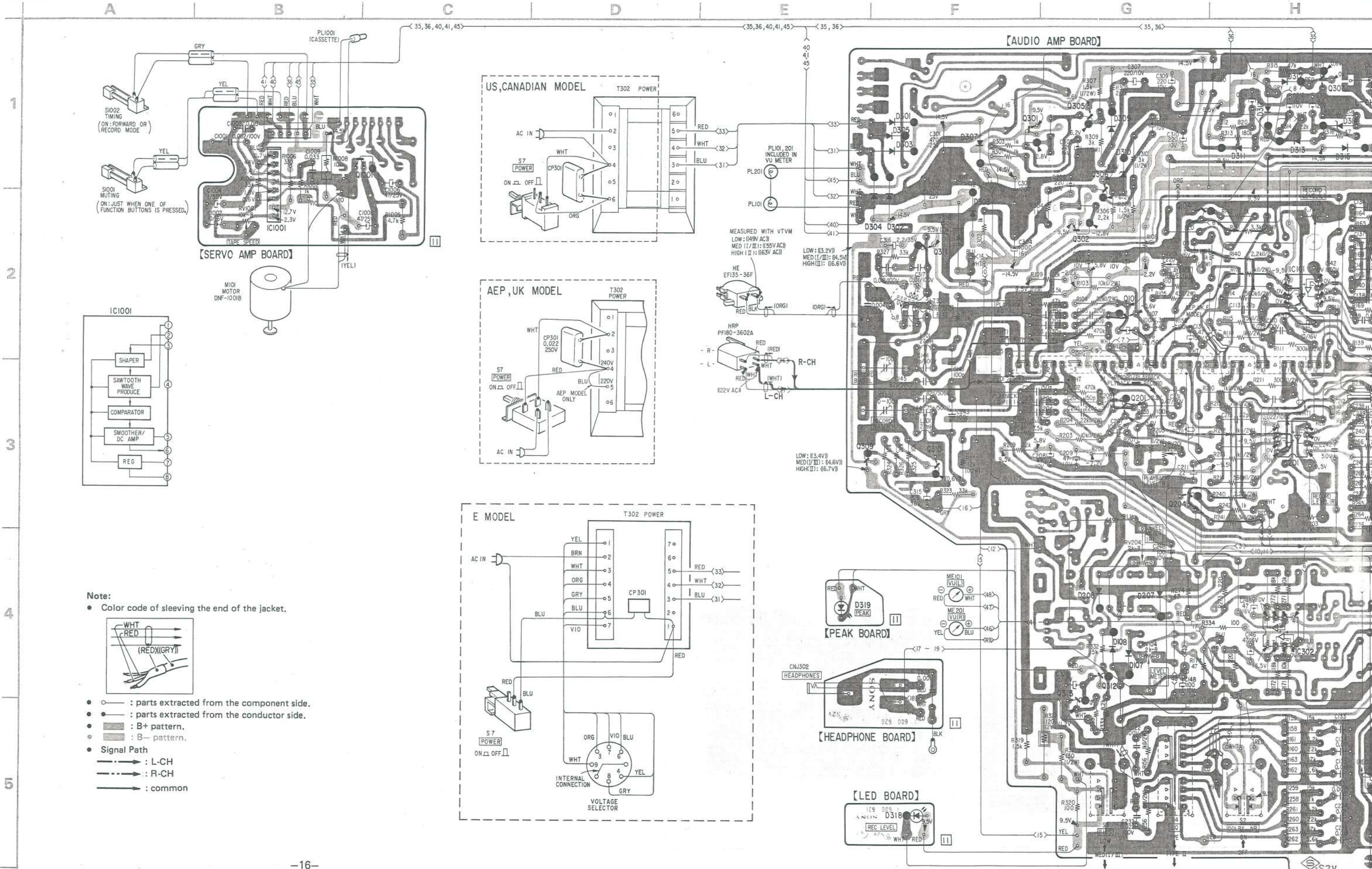


IC101, 201 : NJM4560D  
IC301 : μPC4556C  
IC302 : μPC4557C



IC1001: CX069

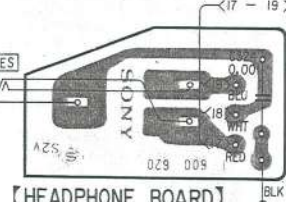
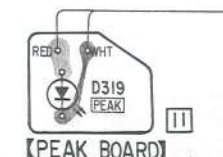
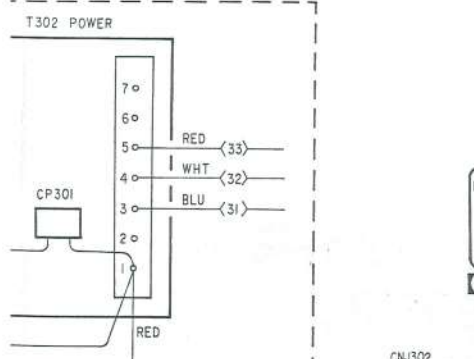
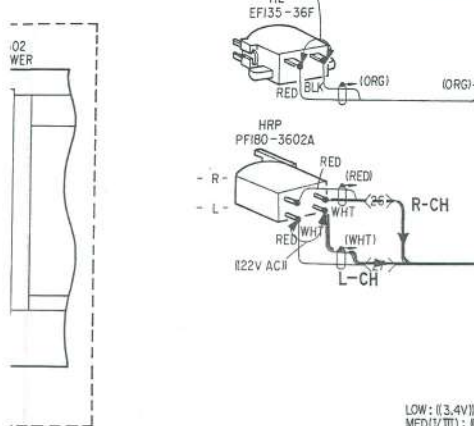
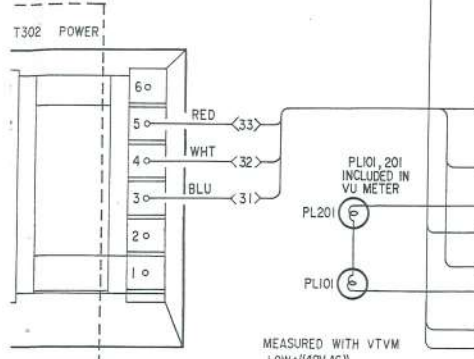
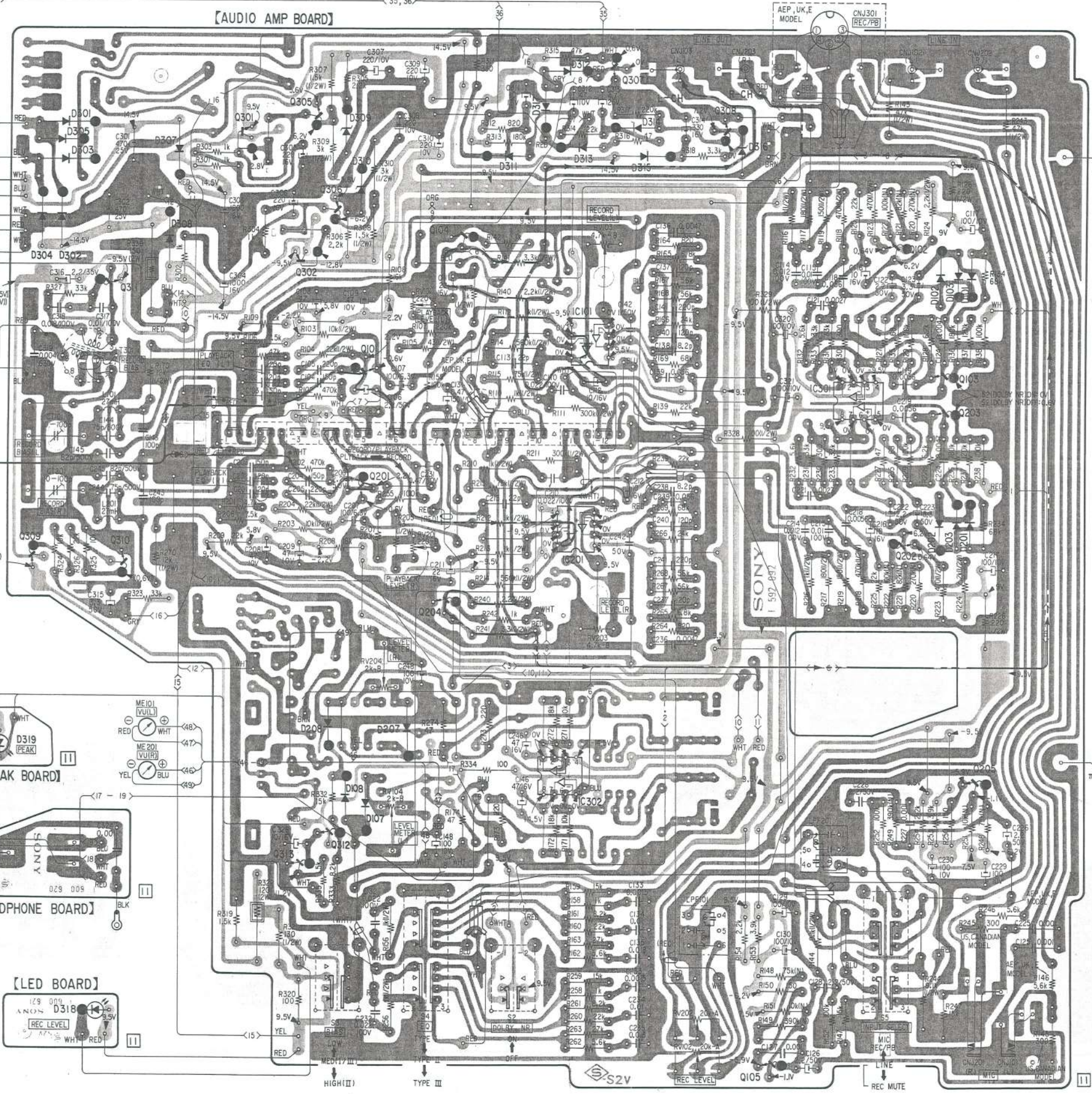




**Note:**

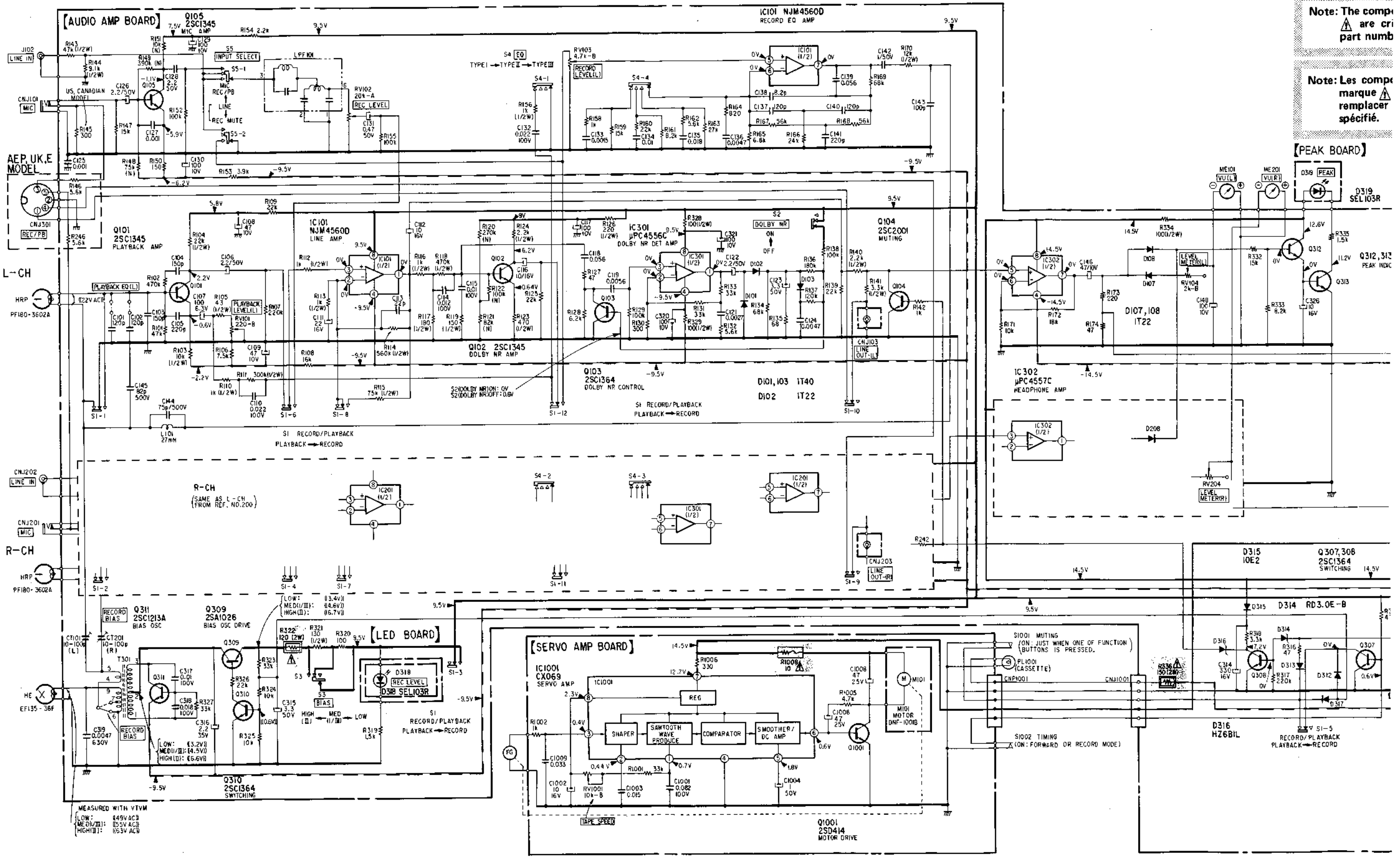
- Color code of sleeving the end of the jacket.

- : parts extracted from the component side.
- : parts extracted from the conductor side.
- ▨ : B+ pattern.
- ▩ : B- pattern.
- **Signal Path**
- : L-CH
- : R-CH
- : common



Q, IC	D
307	312
305 308	317
301 309	314
305 307 313	316
303 307 311	315
	310
306	304 302
104	308
102	
302	102 103, 101
311	
IC101	
101 103	
IC301	
203	
201	
IC201	202 203, 201
202	
309 310	
204	
	208 207
IC302	319
205	108 107
312	
313	
	318
105	
Q, IC	D

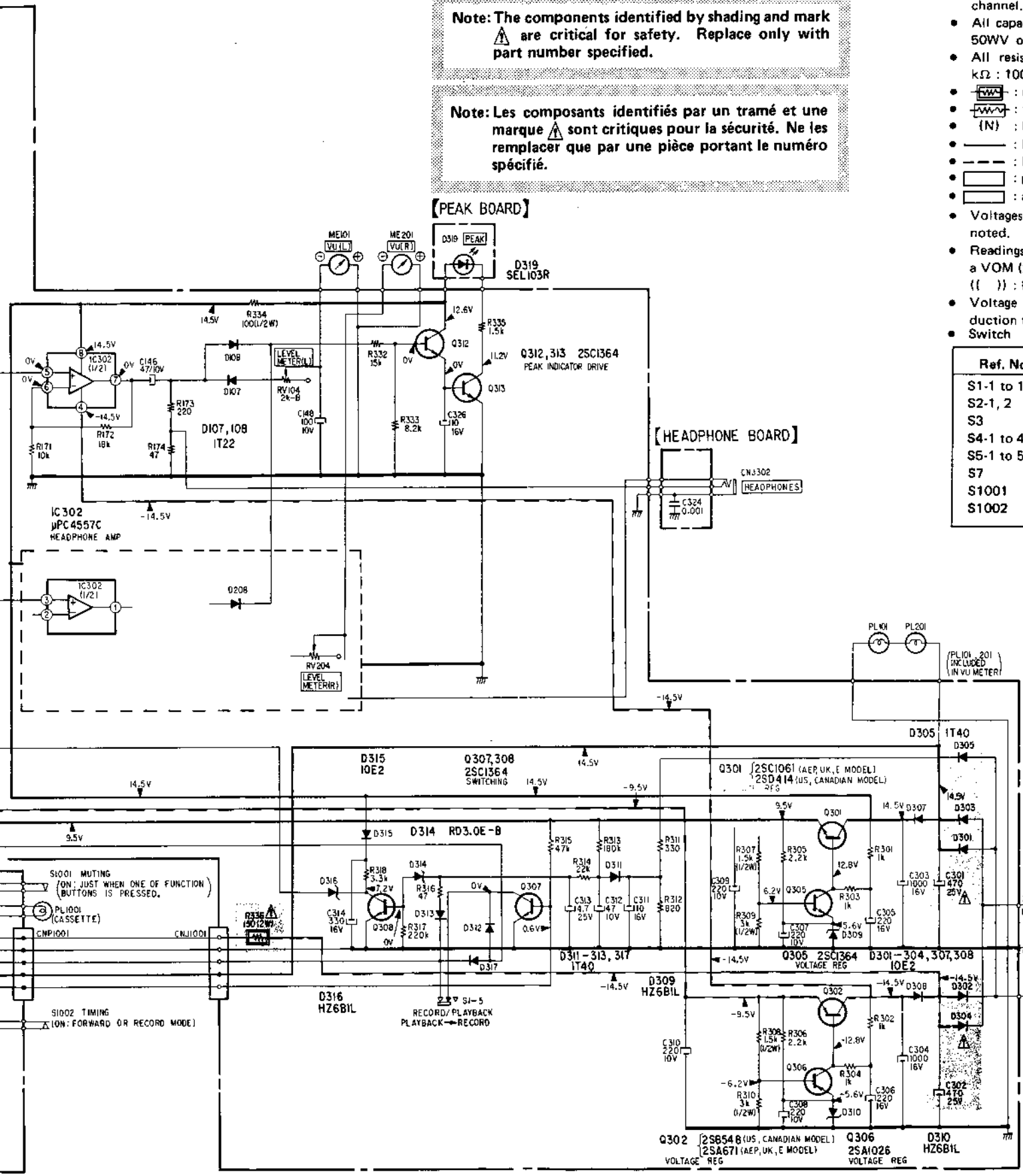
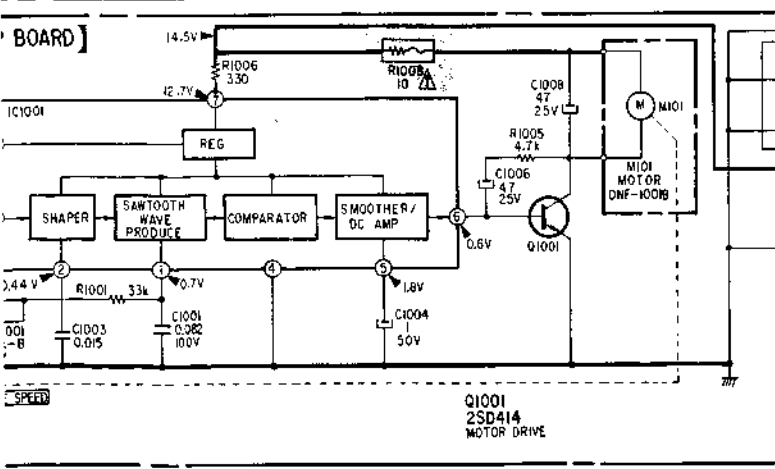
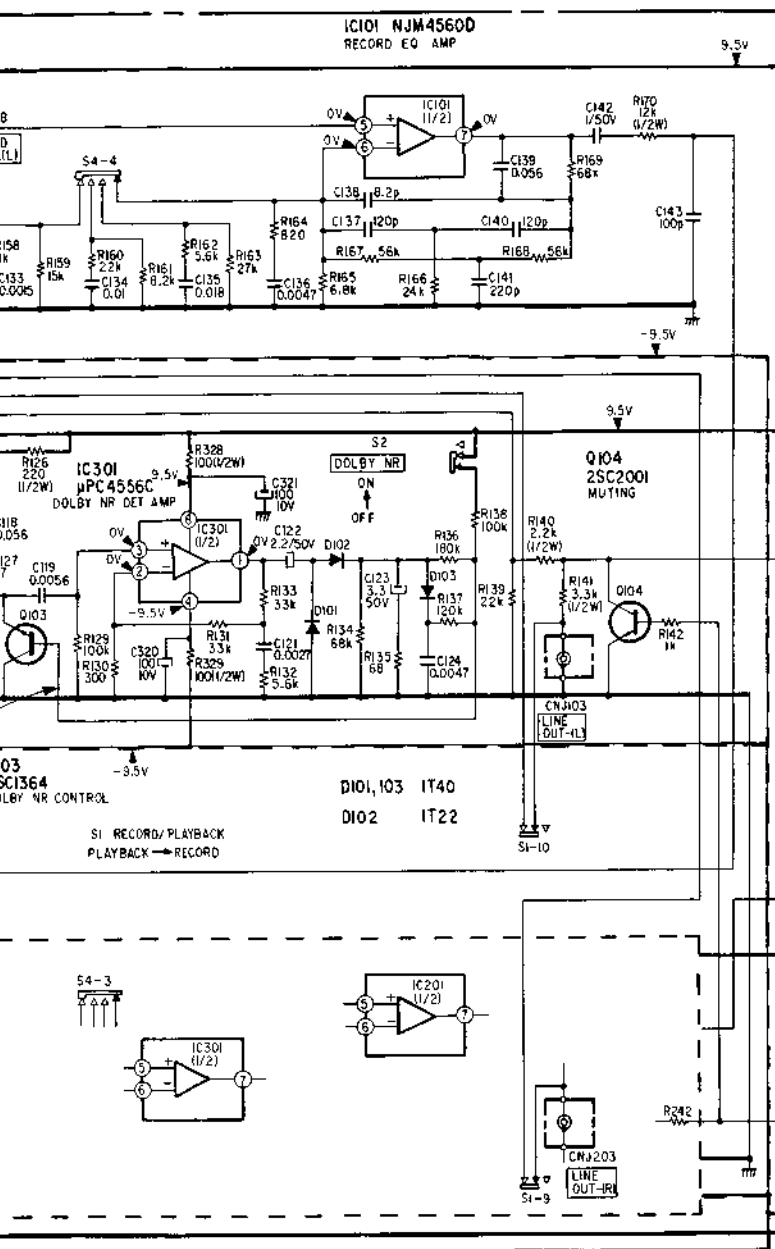
1  
2  
3  
4  
5



Note: The comp  
are cri  
part numb

Note: Les comp  
marque  
remplacer  
spécifié.

MEASURED WITH VTVM  
LOW: (49V AC)  
MEDI/III: (55V AC)  
HIGH I: (63V AC)

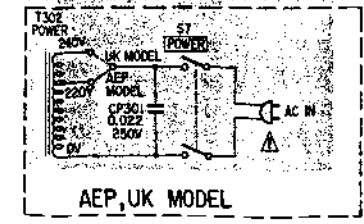
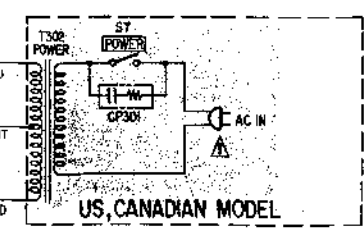
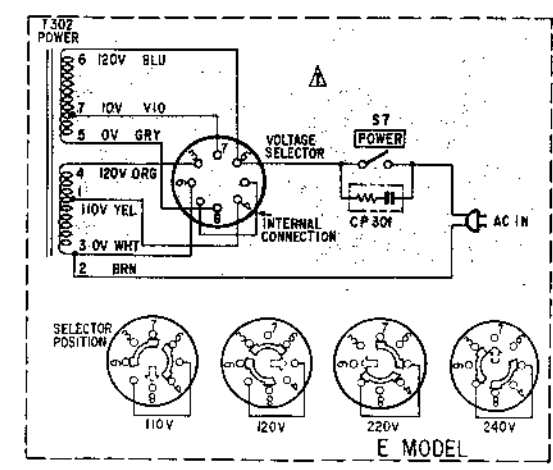


Note: The components identified by shading and mark are critical for safety. Replace only with part number specified.

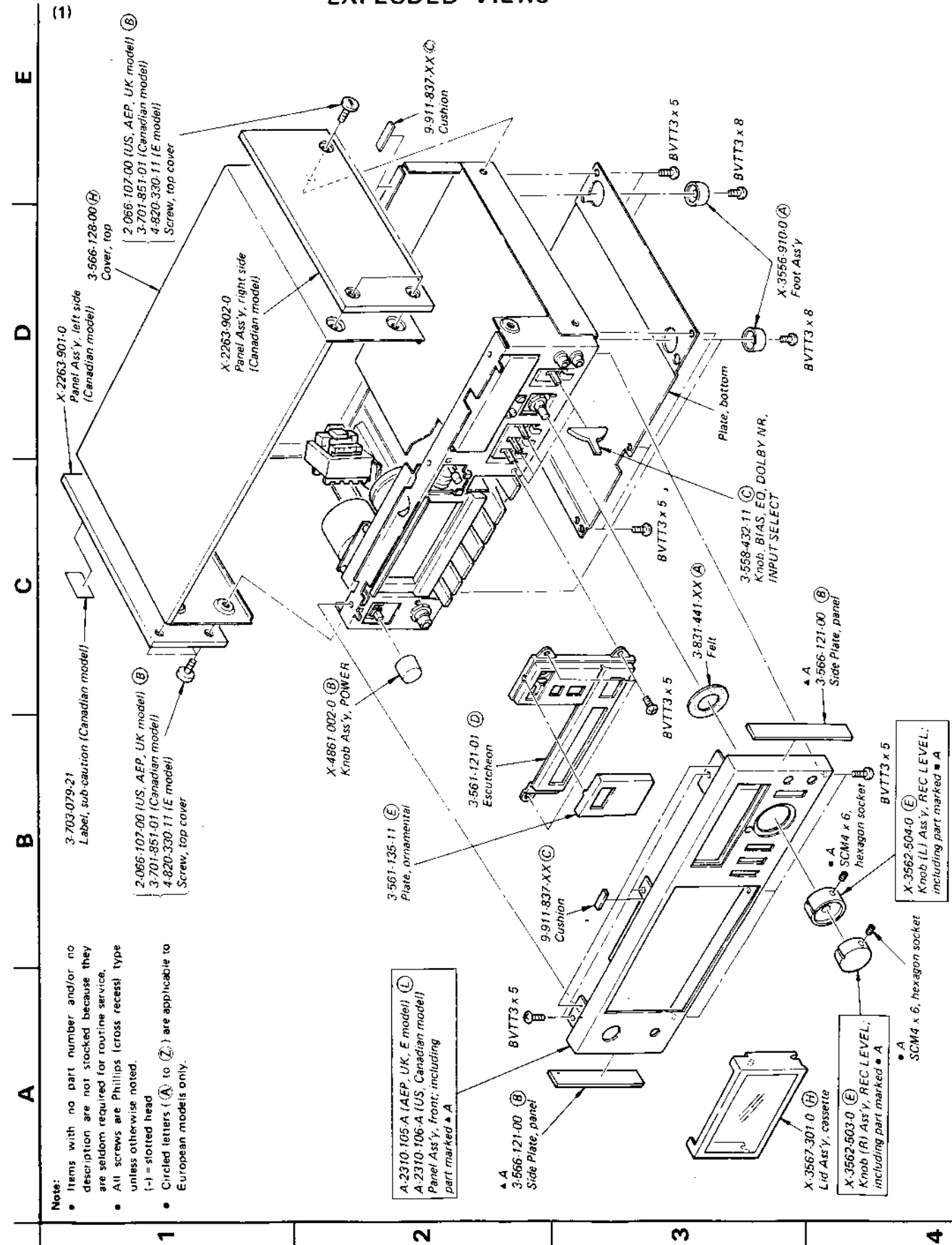
Note: Les composants identifiés par un tramé et une marque sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

- Note:
- Components for right channel have same values as for left channel. Reference numbers are coded from 200.
  - All capacitors are in  $\mu\text{F}$  unless otherwise noted.  $\text{pF} = \mu\mu\text{F}$  50WV or less are not indicated except for electrolytics.
  - All resistors are in ohms,  $\frac{1}{2}\text{W}$  unless otherwise noted.  $\text{k}\Omega : 1000\Omega$ ,  $\text{M}\Omega : 1000\text{k}\Omega$
  - : nonflammable resistor.
  - : fusible resistor.
  - (N) : low-noise resistor.
  - --- : B+ bus.
  - - - - : B- bus.
  - : panel designation.
  - : adjustment for repair.
  - Voltages are dc with respect to ground unless otherwise noted.
  - Readings are taken under no signal conditions with a VOM (20k $\Omega$ /V).
  - ( ) : RECORD
  - Voltage variations may be noted due to normal production tolerances.
  - Switch

Ref. No.	Switch	Position
S1-1 to 1-12	RECORD/PLAYBACK	PLAYBACK
S2-1, 2	DOLBY NR	OFF
S3	BIAS	MED (I/III)
S4-1 to 4-4	EQ	TYPE I
S5-1 to 5-4	INPUT SELECT	LINE
S7	POWER	OFF
S1001	MUTING	OFF
S1002	TIMING	OFF



SECTION 5  
EXPLODED VIEWS



**Note:**

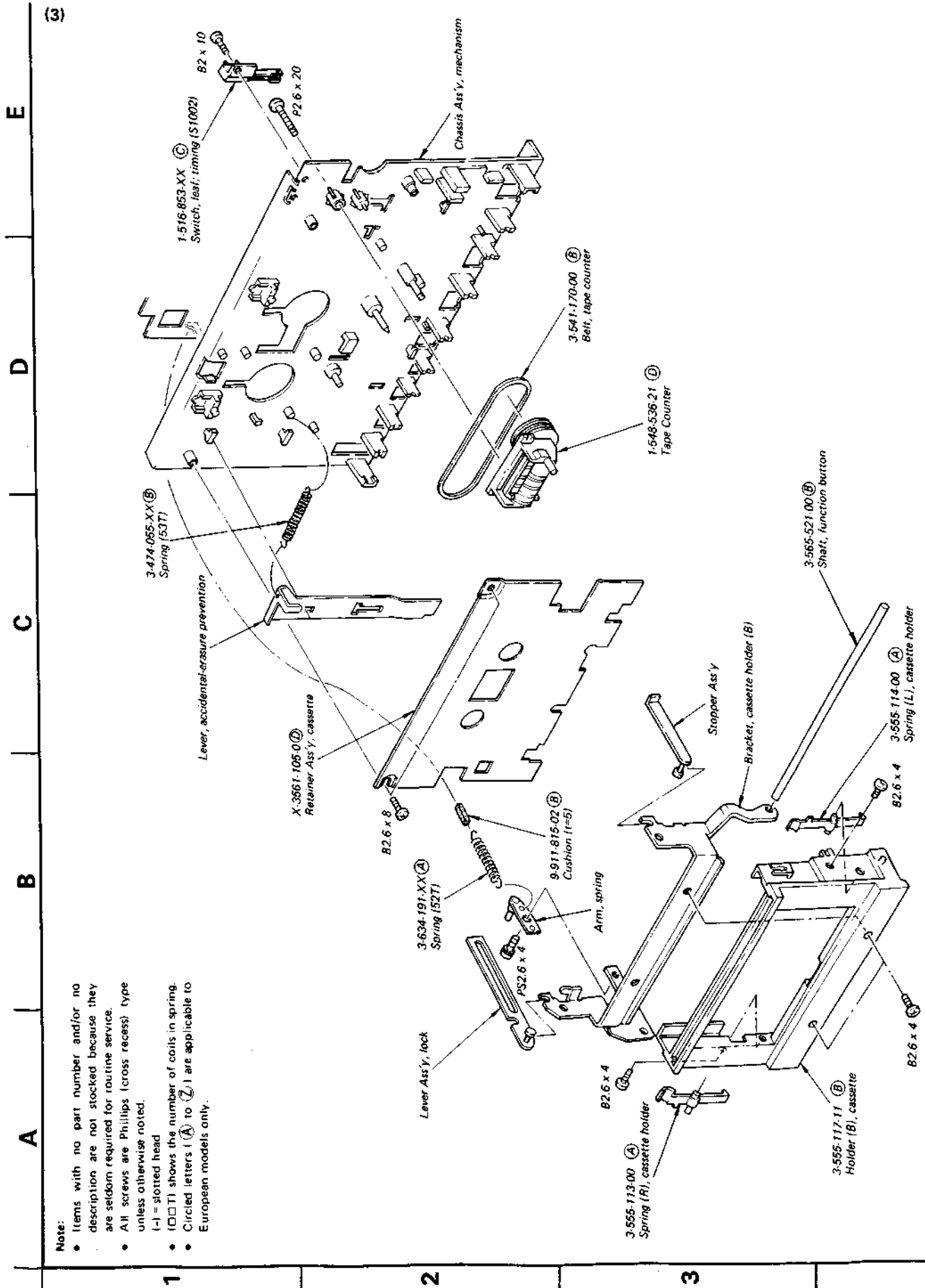
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (-) = slotted head
- Circled letters (A) to (Z) are applicable to European models only.

**Note:**

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.

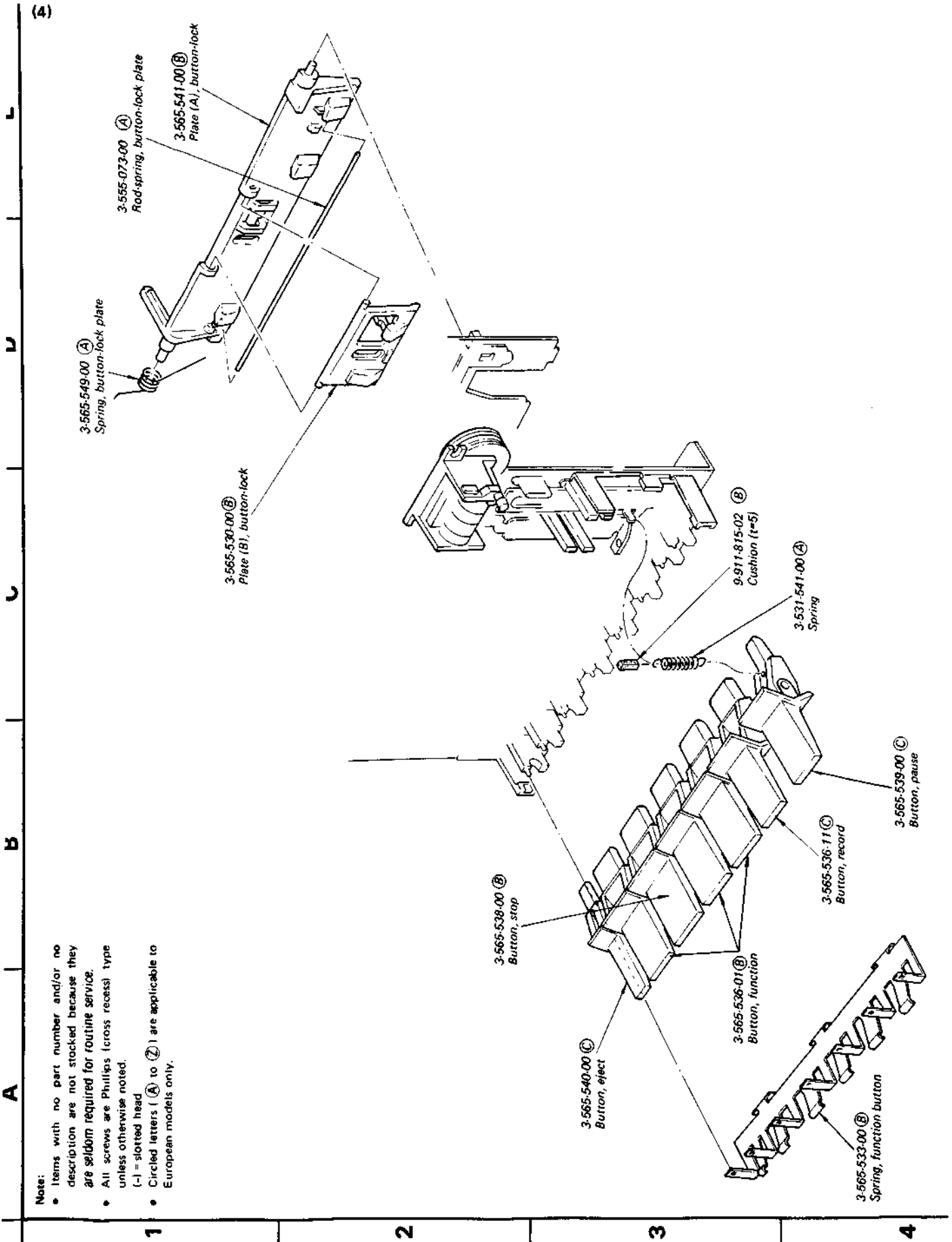






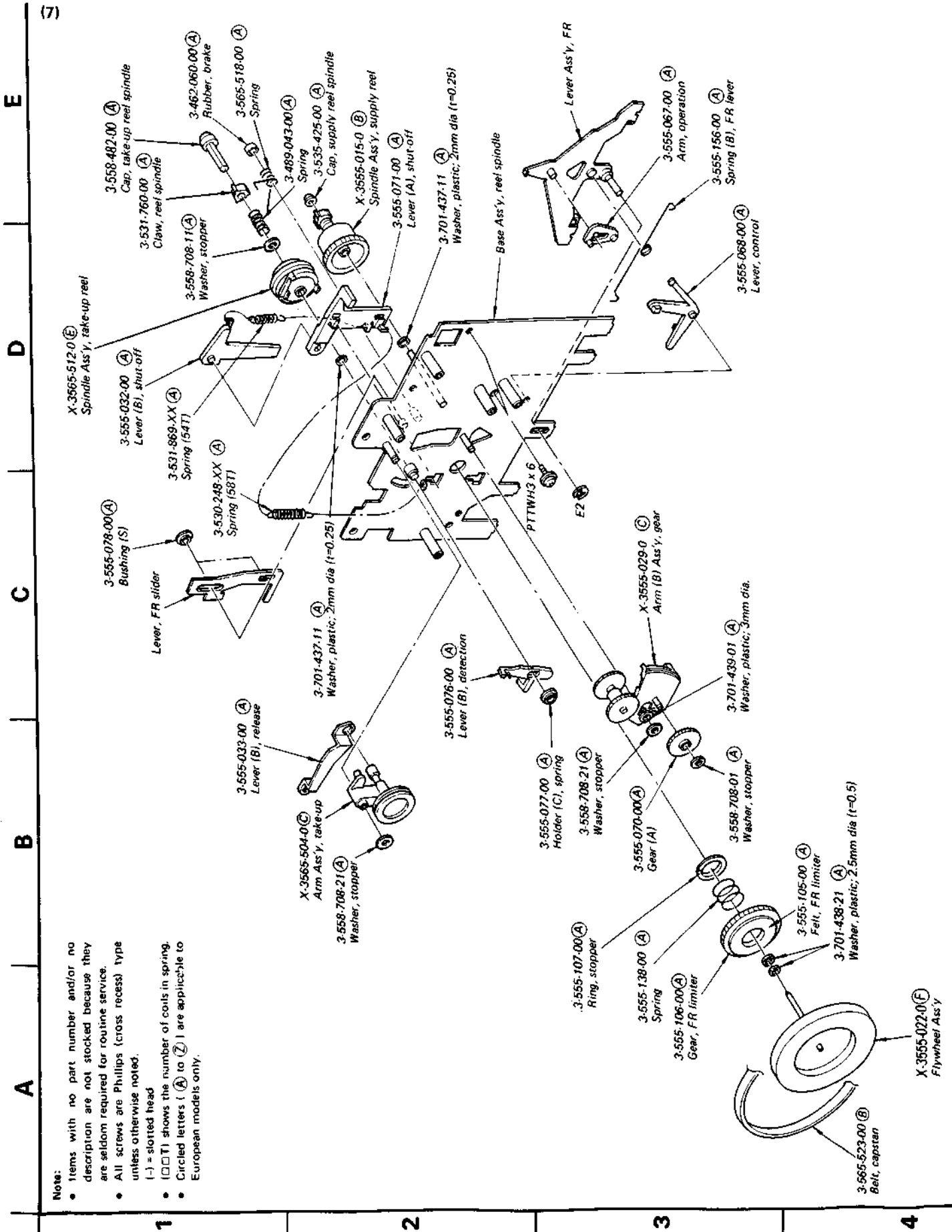
**Note:**

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (-) = slotted head
- (□□□) shows the number of coils in spring.
- Circled letters (A) to (L) are applicable to European models only.

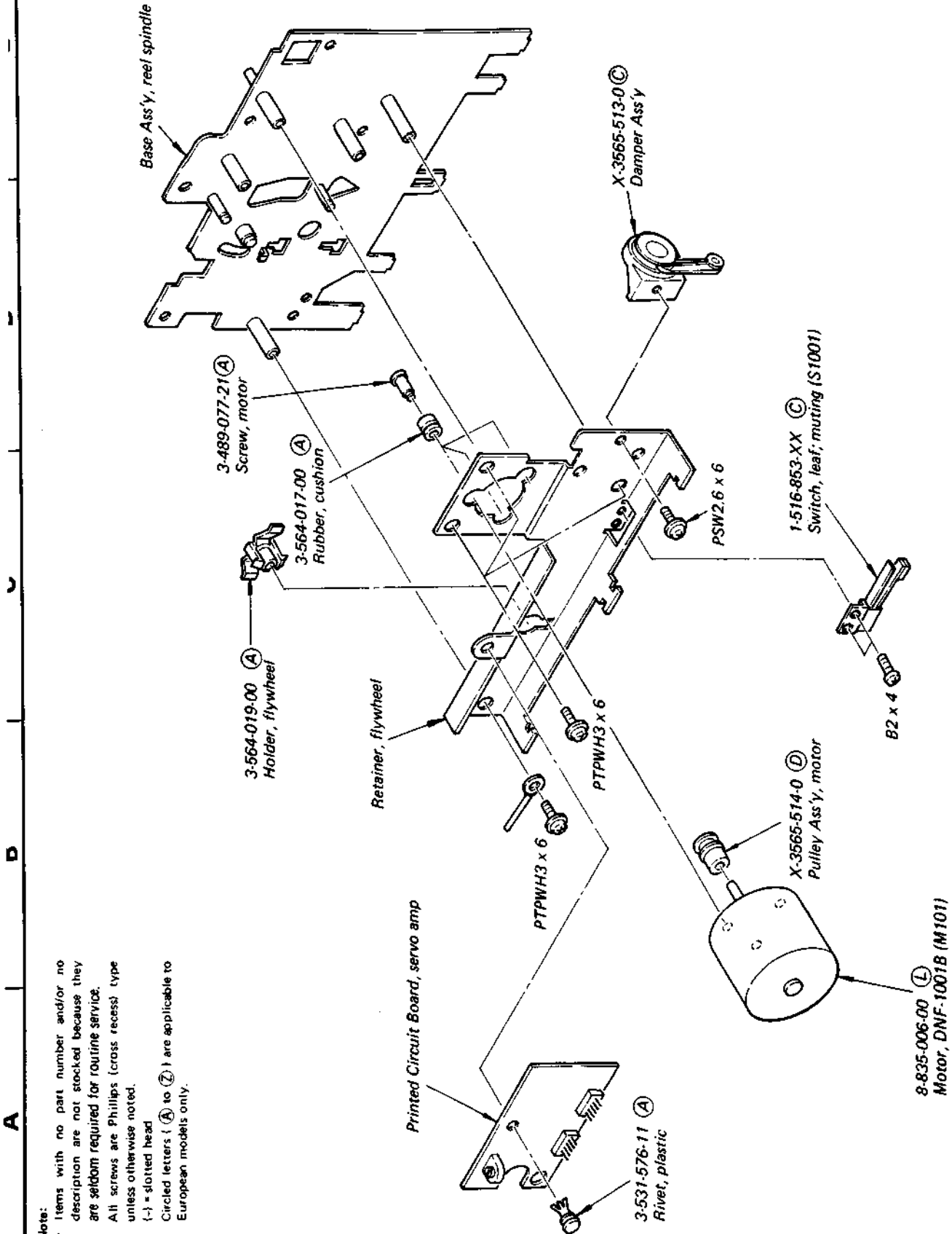








(8)



**Note:**

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- Circled letters (A) to (Z) are applicable to European models only.

1

2

3

4

**SECTION 6  
ELECTRICAL PARTS LIST**

**Note:** Circled letters (A) to (Z) are applicable to European models only.

Ref. No.    Part No.    Description

**SEMICONDUCTORS**

**Transistors**

Q101, 201 Q102, 202	8-729-334-58	(B) 2SC1345
Q103, 203	8-729-663-47	(C) 2SC1364
Q104, 204	8-729-100-13	(B) 2SC2001
Q105, 205	8-729-334-58	(B) 2SC1345
Q301	8-729-141-43	2SD414 (US, Canadian model)
	8-729-316-12	(D) 2SC1061 (AEP, UK, E model)
Q302	8-729-154-83	2SB548 (US, Canadian model)
	8-729-317-12	(E) 2SA671 (AEP, UK, E model)
Q305	8-729-663-47	(C) 2SC1364
= Q306	8-729-612-77	(B) 2SA1027R
Q307, 308	8-729-663-47	(C) 2SC1364
= Q309	8-729-612-77	(B) 2SA1027R
Q310	8-729-663-47	(C) 2SC1364
= Q311	8-760-413-10	(B) 2SC1475
Q312, 313	8-729-663-47	(C) 2SC1364
Q1001	8-729-141-43	(B) 2SD414

**ICs**

IC101, 201	8-759-745-60	(B) NJM4560D
IC301	8-759-100-06	(D) $\mu$ PC4556C
IC302	8-759-145-57	(D) $\mu$ PC4557C
IC1001	8-750-690-00	(D) CX069

**Diodes**

= D101, 201	8-719-815-55	(B) 1S1555
= D102, 202	8-719-422-21	(B) 1T22AM
= D103, 203	8-719-815-55	(B) 1S1555
= D107, 207	8-719-422-21	(B) 1T22AM
= D108, 208	8-719-815-55	(B) 1S1555
D301-304	8-719-200-02	(B) 10E2
= D305	8-719-815-55	(B) 1S1555
D307, 308	8-719-200-02	(B) 10E2

Ref. No.    Part No.    Description

= D309, 310	8-719-910-65	(B) HZ6B2L
= D311-313	8-719-815-55	(B) 1S1555
= D314	8-719-130-07	(B) RD3.0E
D315	8-719-200-02	(B) 10E2
= D316	8-719-910-65	(B) HZ6B2L
= D317	8-719-815-55	(B) 1S1555
D318, 319	8-719-301-03	(B) SEL103R

**COILS**

L101, 201	1-408-262-00	(B) 27mH, microinductor
-----------	--------------	-------------------------

**TRANSFORMERS**

T301	1-433-132-11	(B) Osc
T302	(A) 1-446-416-00	Power (US, Canadian model)
	(A) 1-446-417-00	(K) Power (AEP, UK model)
	(A) 1-446-418-00	Power (E model)

**CAPACITORS**

All capacitors are in  $\mu$ F and ceramic unless otherwise noted. 50WV or less are not indicated except for electrolytics and tantalum. p :  $\mu$ F, elect : electrolytic

C101, 102 C201, 202	1-161-272-00	(A) 120p
C103, 104 C203, 204	1-161-313-00	(A) 150p
C105, 205	1-161-315-00	(A) 220p
C106, 206	1-123-353-00	(B) 2.2    50V    elect
C107, 207	1-123-295-00	(B) 100    6.3V    elect
C108, 109 C208, 209	1-123-306-00	(B) 47    10V    elect
C110, 210	1-129-776-00	(B) 0.022    100V    polyethylene
C111, 211	1-121-479-00	(B) 22    16V    elect
C112, 212	1-123-316-00	(B) 10    16V    elect
C113, 213	1-161-263-00	(A) 22p
C114, 214	1-129-896-00	(A) 0.012    100V    polyethylene
C115, 215	1-129-701-00	(A) 0.01    100V    polyethylene
C116, 216	1-123-316-00	(B) 10    16V    elect
C117, 217	1-123-307-00	(B) 100    10V    elect
C118, 218	1-108-597-00	(B) 0.056    mylar

= : Due to standardization, interchangeable replacements may be substituted for parts specified in the diagrams.

**Note:** The components identified by shading and mark  $\Delta$  are critical for safety. Replace only with part number specified.

**Note:** Les composants identifiés par un trame et une marque  $\Delta$  sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.



# C-K35

Note: Circled letters (A) to (Z) are applicable to European models only.

Ref. No.	Part No.	Description
C119, 219	1-108-573-00	(B) 0.0056 mylar
C121, 221	1-108-565-00	(B) 0.0027 mylar
C122, 222	1-123-353-00	(B) 2.2 50V elect
C123, 223	1-123-354-00	(B) 3.3 50V elect
C124, 224	1-161-383-00	(A) 0.0047
C125, 225	1-161-323-00	(A) 0.001
C126, 226	1-123-353-00	(B) 2.2 50V elect
C127, 227	1-161-323-00	(A) 0.001
C128, 228	1-123-230-00	(B) 2.2 50V elect (nonpolarized)
C129, 130, C229, 230	1-123-307-00	(B) 100 10V elect
C131, 231	1-123-351-00	(B) 0.47 50V elect
C132, 232	1-129-776-00	(B) 0.022 100V polyethylene
C133, 233	1-108-559-00	(B) 0.0015 mylar
C134, 234	1-108-579-00	(B) 0.01 mylar
C135, 235	1-108-585-00	(B) 0.018 mylar
C136, 236	1-161-383-00	(A) 0.0047
C137, 237	1-161-272-00	(A) 120p
C138, 238	1-161-258-00	(A) 8.2p
C139, 239	1-108-597-00	(B) 0.056 mylar
C140, 240	1-161-272-00	(A) 120p
C141, 241	1-161-315-00	(A) 220p
C142, 242	1-123-228-00	(B) 1 50V elect (nonpolarized)
C143, 243	1-161-271-00	(A) 100p
C144, 244	1-107-167-00	(B) 75p 500V mica
C145, 245	1-107-037-00	(B) 47p 500V silvered mica
C146, 246	1-123-306-00	(B) 47 10V elect
C148, 248	1-123-307-00	(B) 100 10V elect
C301, 302	(A) 1-121-733-00	(A) 470 25V elect
C303, 304	1-121-245-00	(A) 1000 16V elect
C305, 306	1-123-321-00	(B) 220 16V elect
C307-310	1-123-308-00	(B) 220 10V elect
C311	1-123-316-00	(B) 10 16V elect
C312	1-123-306-00	(B) 47 10V elect
C313	1-123-328-00	(B) 4.7 25V elect

Ref. No.	Part No.	Description
C314	1-123-322-00	(B) 330 16V elect
C315	1-123-354-00	(B) 3.3 50V elect
C316	1-131-217-00	(B) 2.2 35V tantalum
C317	1-129-701-00	(B) 0.01 100V polyethylene
C318	1-130-189-00	(B) 0.018 100V polyethylene
C319	1-129-710-00	(B) 0.0047 630V polyethylene
C320, 321	1-121-414-00	(B) 100 10V elect
C324	1-161-323-00	(A) 0.001
C326	1-123-316-00	(B) 10 16V elect
C1001	1-130-134-00	(B) 0.082 100V plastic
C1002	1-123-316-00	(B) 10 16V elect
C1003	1-108-583-00	(B) 0.015 mylar
C1004	1-123-352-00	(B) 1 50V elect
C1006, C1008	1-123-332-00	(B) 47 25V elect
C1009	1-108-244-00	(A) 0.033 mylar
CT101,201	1-141-225-00	(C) Trimmer

## RESISTORS

All resistors are in ohms. Common 1/4W carbon resistors are omitted. Refer to the list on page 35 for their part numbers.

R103, 203	1-244-897-00	(A) 10k 1/4W carbon
R104, 204	1-244-905-00	(A) 22k 1/4W carbon
R105, 205	1-244-840-00	(A) 43 1/4W carbon
R110, 210	1-244-873-00	(A) 1k 1/4W carbon
R111, 211	1-244-932-00	(A) 300k 1/4W carbon
R112, 113, R212, 213	1-244-873-00	(A) 1k 1/4W carbon
R114, 214	1-244-939-00	(A) 560k 1/4W carbon
R115, 215	1-244-918-00	(A) 75k 1/4W carbon
R116, 216	1-244-873-00	(A) 1k 1/4W carbon
R117, 217	1-244-855-00	(A) 180 1/4W carbon
R118, 218	1-244-937-00	(A) 470k 1/4W carbon
R119, 219	1-244-853-00	(A) 150 1/4W carbon
R123, 223	1-244-865-00	(A) 470 1/4W carbon
R124, 224	1-244-881-00	(A) 2.2k 1/4W carbon
R126, 226	1-244-857-00	(A) 220 1/4W carbon
R140, 240	1-244-881-00	(A) 2.2k 1/4W carbon
R141, 241	1-244-885-00	(A) 3.3k 1/4W carbon
R143, 243	1-244-913-00	(A) 47k 1/4W carbon

Note: The components identified by shading and mark **A** are critical for safety. Replace only with part number specified.

Note: Les composants identifiés par un tramé et une marque **A** sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

Note: Circled letters (A to Z) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
R144, 244	1-244-896-00	(A) 9.1k ½W carbon
R156, 256	1-244-873-00	(A) 1k ½W carbon
R170, 270	1-244-899-00	(A) 12k ½W carbon
R307, 308	1-244-877-00	(A) 1.5k ½W carbon
R309, 310	1-244-884-00	(A) 3k ½W carbon
R321	1-244-852-00	(A) 130 ½W carbon
R322	△1-206-642-00	(B) 120 2W metal oxide (nonflammable)
R334	1-244-849-00	(A) 100 ½W carbon
R336	△1-206-644-00	(B) 150 2W metal oxide (nonflammable)
R1001	1-214-765-00	(A) 33k ¼W metal oxide
R1008	△1-217-523-00	(B) 10 ¼W fusible
RV101, 201	1-224-550-21	(B) 220-B, adjustable; playback level
RV102, 202	1-226-591-00	(E) 20k/20k-A, variable; REC LEVEL
RV103, 203	1-224-644-XX	(B) 4.7k-B, adjustable; record level
RV104, 204	1-226-234-00	(B) 2k-B, adjustable; meter
RV1001	1-226-431-00	(B) 10k-B, adjustable; tape speed

**SWITCHES**

S1	1-552-521-00	(C) Slide, record/playback
S2	1-552-723-00	(C) Lever-slide, DOLBY NR
S3	1-552-393-00	(C) Lever-slide, BIAS
S4	1-552-394-00	(C) Lever-slide, EQ
S5	1-552-724-00	(D) Lever-slide, INPUT SELECT
S7	△1-552-530-00	Pushbutton, POWER (US, Canadian model)
	△1-552-903-00	(D) Pushbutton, POWER (AEP, UK model)
	△1-552-407-11	Pushbutton, POWER (E model)
S1001,1002	1-516-853-XX	(C) Leaf, muting, timing

Note: The components identified by shading and mark △ are critical for safety. Replace only with part number specified.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
<b>JACKS</b>		
CNJ101, 201	1-507-525-00	(D) MIC
CNJ102, 103	1-507-531-00	LINE IN, LINE OUT (US, Canadian model)
CNJ202, 203		
CNJ102, 103	1-536-501-21	(D) LINE IN, LINE OUT, REC/PB (AEP, UK, E model)
CNJ202, 203		
CNJ301		
CNJ302	1-507-553-00	(C) HEADPHONES

**MISCELLANEOUS**

LPF101, 201	1-231-372-00	(D) Filter, low-pass
HE	8-825-506-10	(E) Head, erase; EF135-36F
HRP	8-825-710-00	(L) Head, record/playback; PF180-3602A
CP301	△1-130-267-00	(C) Capacitor, 0.022µF 250V; film (AEP, UK model)
	△1-231-326-11	Encapsulated Component (US, Canadian model)
	△1-231-057-31	Encapsulated Component (E model)
ME101, 201	1-520-411-00	(K) Meter, VU
PL101, 201	1-518-351-00	(C) Lamp, VU meter
PL1001	1-518-306-00	(B) Lamp, cassette
M101	8-835-006-00	(L) Motor, DNF-1001B
	△1-526-576-31	Voltage Selector (E model)
	△1-534-817-XX	(D) Cord, power (AEP model)
	△1-534-777-00	(D) Cord, power (UK model)
	△1-534-986-XX	Cord, power (US, Canadian model)
	△1-551-473-31	Cord, power; parallel-blade plug (E model)
	△1-551-530-00	Cord, power; euro-plug (E model)

Note: Les composants identifiés par un trame et une marque △ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

**Note:** Circled letters (A) to (Z) are applicable to European models only.

<b>ACCESSORIES AND PACKING MATERIALS</b>	
<u>Part No.</u>	<u>Description</u>
X-3701-105-0	(A) Tip Ass'y, head cleaning
1-551-734-11	(D) Cord, connection; RK-74A
3-429-126-00	(B) Bag, plastic (Canadian model)
3-561-142-00	Cushion, upper-front (Canadian model)
3-561-143-00	Cushion, upper-rear (Canadian model)
3-561-144-00	Cushion, bottom-right (Canadian model)
3-561-145-00	Cushion, bottom-left (Canadian model)
3-566-148-00	(B) Cushion, upper-front (US, AEP, UK, E model)
3-566-149-00	(B) Cushion, upper-rear (US, AEP, UK, E model)
3-566-150-00	(B) Cushion, bottom-right (US, AEP, UK, E model)
3-566-151-00	(B) Cushion, bottom-left (US, AEP, UK, E model)
3-567-305-00	(D) Carton (US, AEP, UK, E model)
3-567-306-00	Carton (Canadian model)
3-701-630-00	(A) Bag, plastic
3-770-882-11	(E) Manual, instruction (AEP, UK, E model)
3-770-882-21	Manual, instruction (US model)
3-770-882-21	Manual, instruction (Canadian model)
3-794-491-31	
3-793-828-11	(A) Caution Card, cassette
3-794-233-21	Separate Sheet, consumer products (US model)
4-818-924-00	(B) Bag, plastic (US, AEP, UK, E model)

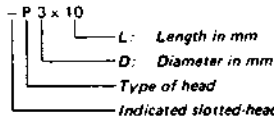
1/4 WATT CARBON RESISTORS (A)

Note: Circled letter (A) is applicable to European models only.

Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.
1.0	1-246-401-00	10	1-246-425-00	100	1-246-449-00	1.0k	1-246-473-00	10k	1-246-497-00	100k	1-246-521-00	1.0M	1-246-545-00
1.1	1-246-402-00	11	1-246-426-00	110	1-246-450-00	1.1k	1-246-474-00	11k	1-246-498-00	110k	1-246-522-00	1.1M	1-210-814-00
1.2	1-246-403-00	12	1-246-427-00	120	1-246-451-00	1.2k	1-246-475-00	12k	1-246-499-00	120k	1-246-523-00	1.2M	1-210-815-00
1.3	1-246-404-00	13	1-246-428-00	130	1-246-452-00	1.3k	1-246-476-00	13k	1-246-500-00	130k	1-246-524-00	1.3M	1-210-816-00
1.5	1-246-405-00	15	1-246-429-00	150	1-246-453-00	1.5k	1-246-477-00	15k	1-246-501-00	150k	1-246-525-00	1.5M	1-210-817-00
1.6	1-246-406-00	16	1-246-430-00	160	1-246-454-00	1.6k	1-246-478-00	16k	1-246-502-00	160k	1-246-526-00	1.6M	1-210-818-00
1.8	1-246-407-00	18	1-246-431-00	180	1-246-455-00	1.8k	1-246-479-00	18k	1-246-503-00	180k	1-246-527-00	1.8M	1-210-819-00
2.0	1-246-408-00	20	1-246-432-00	200	1-246-456-00	2.0k	1-246-480-00	20k	1-246-504-00	200k	1-246-528-00	2.0M	1-210-820-00
2.2	1-246-409-00	22	1-246-433-00	220	1-246-457-00	2.2k	1-246-481-00	22k	1-246-505-00	220k	1-246-529-00	2.2M	1-210-821-00
2.4	1-246-410-00	24	1-246-434-00	240	1-246-458-00	2.4k	1-246-482-00	24k	1-246-506-00	240k	1-246-530-00	2.4M	1-244-754-00
2.7	1-246-411-00	27	1-246-435-00	270	1-246-459-00	2.7k	1-246-483-00	27k	1-246-507-00	270k	1-246-531-00	2.7M	1-244-755-00
3.0	1-246-412-00	30	1-246-436-00	300	1-246-460-00	3.0k	1-246-484-00	30k	1-246-508-00	300k	1-246-532-00	3.0M	1-244-756-00
3.3	1-246-413-00	33	1-246-437-00	330	1-246-461-00	3.3k	1-246-485-00	33k	1-246-509-00	330k	1-246-533-00	3.3M	1-244-757-00
3.6	1-246-414-00	36	1-246-438-00	360	1-246-462-00	3.6k	1-246-486-00	36k	1-246-510-00	360k	1-246-534-00	3.6M	1-244-758-00
3.9	1-246-415-00	39	1-246-439-00	390	1-246-463-00	3.9k	1-246-487-00	39k	1-246-511-00	390k	1-246-535-00	3.9M	1-244-759-00
4.3	1-246-416-00	43	1-246-440-00	430	1-246-464-00	4.3k	1-246-488-00	43k	1-246-512-00	430k	1-246-536-00	4.3M	1-244-760-00
4.7	1-246-417-00	47	1-246-441-00	470	1-246-465-00	4.7k	1-246-489-00	47k	1-246-513-00	470k	1-246-537-00	4.7M	1-244-761-00
5.1	1-246-418-00	51	1-246-442-00	510	1-246-466-00	5.1k	1-246-490-00	51k	1-246-514-00	510k	1-246-538-00	5.1M	1-244-762-00
5.6	1-246-419-00	56	1-246-443-00	560	1-246-467-00	5.6k	1-246-491-00	56k	1-246-515-00	560k	1-246-539-00		
6.2	1-246-420-00	62	1-246-444-00	620	1-246-468-00	6.2k	1-246-492-00	62k	1-246-516-00	620k	1-246-540-00		
6.8	1-246-421-00	68	1-246-445-00	680	1-246-469-00	6.8k	1-246-493-00	68k	1-246-517-00	680k	1-246-541-00		
7.5	1-246-422-00	75	1-246-446-00	750	1-246-470-00	7.5k	1-246-494-00	75k	1-246-518-00	750k	1-246-542-00		
8.2	1-246-423-00	82	1-246-447-00	820	1-246-471-00	8.2k	1-246-495-00	82k	1-246-519-00	820k	1-246-543-00		
9.1	1-246-424-00	91	1-246-448-00	910	1-246-472-00	9.1k	1-246-496-00	91k	1-246-520-00	910k	1-246-544-00		

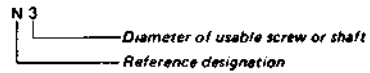
HARDWARE NOMENCLATURE

Screw:



Unless otherwise indicated, it means cross-recessed head (Phillips type).

Nut, Washer, Retaining ring:



Reference Designation	Shape	Description	Remarks
<b>SCREWS</b>			
P		pan-head screw	binding-head (B) screw for replacement
PWH		pan-head screw with washer face	binding-head (B) screw and flat washer for replacement
PS PSP		pan-head screw with spring washer	binding-head (B) screw and spring washer for replacement
PSW PSPW		pan-head screw with spring and flat washers	binding-head (B) screw and spring and flat washers for replacement
R		round-head screw	binding-head (B) screw for replacement
K		flat-countersunk-head screw	
RK		oval-countersunk-head screw	
B		binding-head screw	
T		truss-head screw	binding-head (B) screw for replacement
F		flat-filister-head screw	
RF		filister-head screw	
BV		braizer-head screw	

Reference Designation	Shape	Description	Remarks
<b>SELF-TAPPING SCREWS</b>			
TA		self-tapping screw	ex: TA, P 3 x 10
PTP		pan-head self-tapping screw	binding-head self-tapping (TA, B) screw for replacement
PTPWH		pan-head self-tapping screw with washer face	binding-head self-tapping (TA, B) screw and flat washer for replacement
PTTWH		pan-head thread-rolling screw with washer face	binding-head (B) screw and flat washer for replacement
<b>SET SCREWS</b>			
SC		set screw	
SC		hexagon-socket set screw	ex: SC 2.6 x 4, hexagon socket
<b>NUT</b>			
N		nut	
<b>WASHERS</b>			
W		flat washer	
SW		spring washer	
LW		internal-tooth lock washer	ex: LW3, internal
LW		external-tooth lock washer	ex: LW3, external
<b>RETAINING RINGS</b>			
E		retaining ring	
G		grip-type retaining ring	