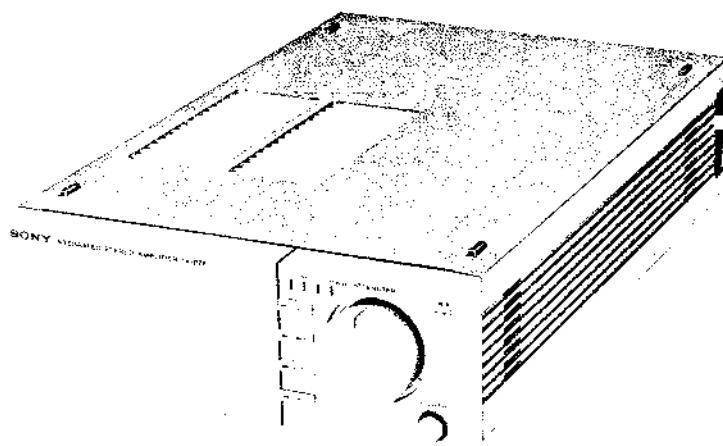


TA-P7H

US Model
AEP Model
UK Model



INTEGRATED STEREO AMPLIFIER



SPECIFICATIONS

GENERAL

System:	Preamplifier section — low noise NF type equalizer amp; NF type tone control Power amplifier section — pure-complementary SEPP dc power amplifier with all stages direct coupled Power supply section — pulse power supply circuitry; regulated power supply for preamp
Power Requirements:	120 V ac, 60 Hz (US model) 220 V ac, 50/60 Hz (AEP model) 240 V ac, 50/60 Hz (UK model)
Power Consumption:	90 W (US model) 200 W (AEP model) 280 W (UK model)
AC Outlets:	1 switched 100 W 2 unswitched 100 W
Dimensions:	215(w) x 80(h) x 330(d) mm 8½(w) x 3½(h) x 13(d) inches including projecting parts and controls
Weight:	3.6 kg (7 lb 15 oz) net 3.9 kg (8 lb 10 oz) in shipping carton

POWER AMPLIFIER SECTION

Continuous RMS Power Output:	At 20 Hz — 20 kHz (Less than 0.01% THD, both channels driven simultaneously) Power Output and Total Harmonic Distortion: With 8 Ω loads, both channels driven from 20 Hz — 20 kHz; rated 50 W per channel minimum RMS Power, with no more than 0.01% total harmonic distortion from 250 mV to rated output (US model)
Harmonic distortion:	Less than 0.01% at rated output Less than 0.008% at 10 W output
Intermodulation (IM) distortion:	Less than 0.01% at rated output (60 Hz : 7 kHz = 4 : 1) Less than 0.008% at 10 W output
Residual noise:	Less than 50 μV (8 Ω, Network A)
Damping factor:	50 (8 Ω, 1 kHz)
Frequency Response:	PHONO: RIAA equalization curve ±0.2 dB TUNER, TAPE, AUX: 5 Hz — 60 kHz +0 dB -1 dB

— Continued on page 2 —

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING AND MARK \triangle ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

SONY®
SERVICE MANUAL

952

Inputs:

		Sensitivity	Impedance	Phono overload (0.1% distortion 1 kHz)	S/N (Weighting network, input level)
PHONO	MC	0.25 mV (-70 dB)	100 Ω	12 mV	75 dB (A, 0.25 mV)
	MM	2.5 mV (-50 dB)	50k Ω	120 mV	88 dB (A, 2.5 mV)
TUNER AUX TAPE	150 mV (-15.5 dB)		50k Ω	-	100 dB (A, 150 mV)

Outputs:

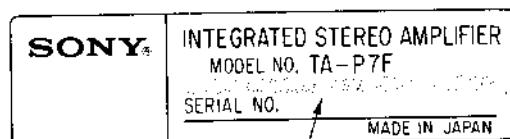
	Voltage	Impedance
REC OUT	150 mV	4.7k Ω
HEADPHONES	Accepts low and high impedance headphones.	
SPEAKERS	Accepts speakers of 8 - 16 Ω.	

PREAMPLIFIER SECTION

- Tone Controls:** BASS
 ±10 dB at 60 Hz
 (turnover frequency 300 Hz)
 TREBLE
 ±10 dB at 25 kHz
 (turnover frequency 5 kHz)
- Acoustic Compensator:** LOUDNESS +10 dB at 80 Hz, +6 dB at
 (att. 30 dB) 10 kHz
 BASS BOOST 1: +10 dB at 40 Hz
 BASS BOOST 2: +10 dB at 80 Hz
- Low Filter:** 6 dB/octave attenuation below 15 Hz
 (operative only for phono input signals)

MODEL IDENTIFICATION

— Specification Label —



AC 120V	60 Hz	90W	... US model
AC 220V~	50/60 Hz	200W	... AEP model
AC 240V~	50/60 Hz	280W	... UK model

SERVICING NOTE

• Handling Precautions for MOS ICs

Generally, the insulation resistance of the oxide layer in MOS IC structures is very high, and the oxide layer is very thin. Because of this, it is possible that the static voltages usually present on clothes and the human body will be enough to generate a potential difference across the insulator, high enough to cause a breakdown of the insulating layer.

The following precautions should be taken while handling these ICs.

(Particular care should be taken under conditions of low humidity.)

Precautions in Replacing MOS ICs

1. Store new ICs by inserting them into a urethane-polyester cushion (which is somewhat conductive), or wrapping it in aluminum foil, so that all the pins are at the same potential. (The ICs should be stored in that manner until mounted on the circuit board.)

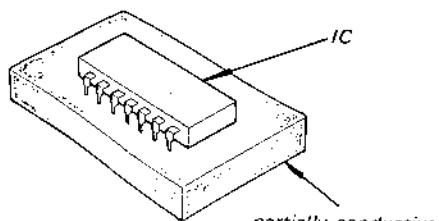


Fig. A

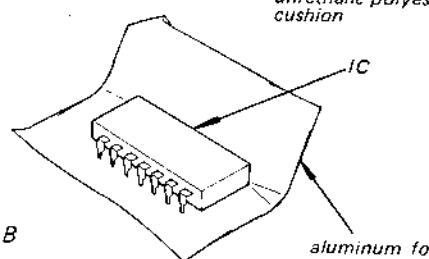


Fig. B

2. Check the soldering iron for possible power-line leakage current. Make sure that there is no leakage path by connecting an ohmmeter to the tip of the soldering iron and the plug as shown in Fig. C. If there is a leakage path, use some other soldering iron.

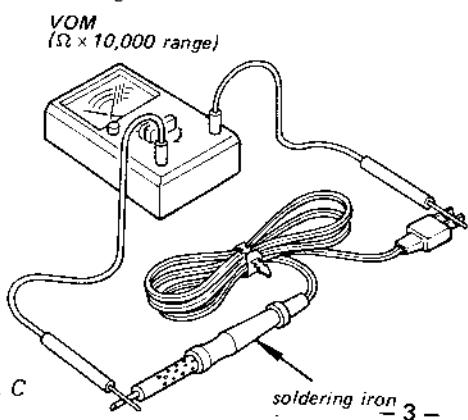


Fig. C

3. Equalize any potential difference between the clothes, the tools in use, the work bench, the set being worked on, and the packaged IC by touching them all in succession with the hands or a conductive wire or tool.

4. The following are effective methods for handling ICs that remove the potential difference across the oxide layer.

- Use a paper clip modified by soldering in a wire braid insert.

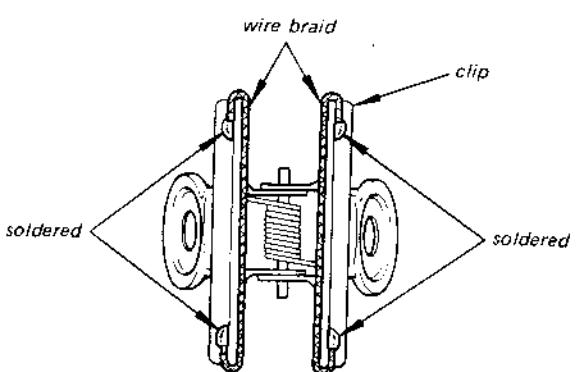


Fig. D

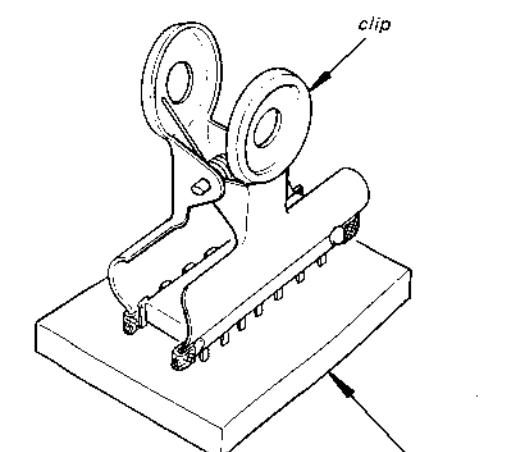


Fig. E

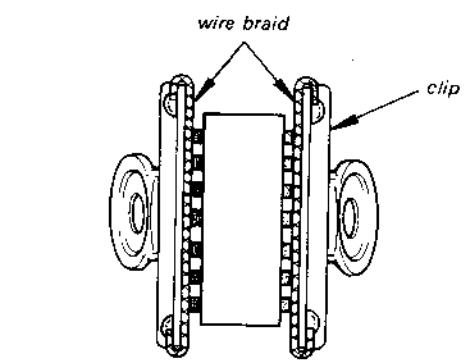


Fig. F

- Take a short length of fine bare wire and wind it around the IC so that it shorts all the pins of the IC, while it is still in the urethane-polyester cushion or aluminum foil. This ensures that all the pins are at the same potential.

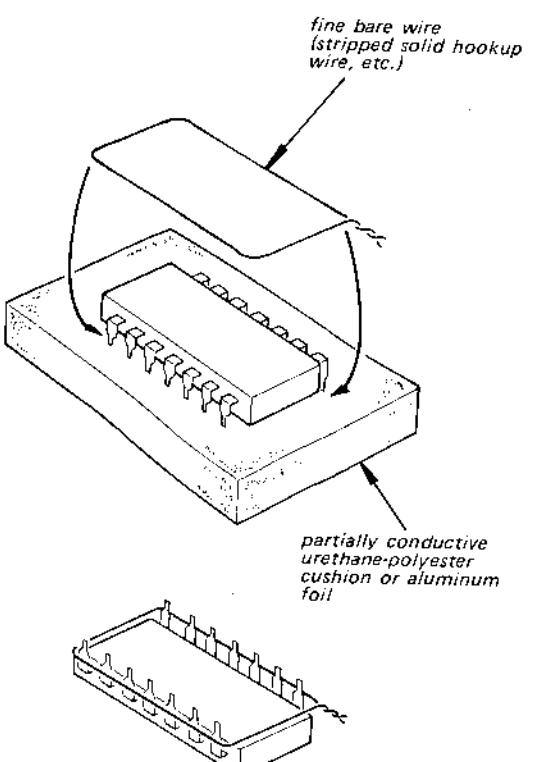


Fig. G

- When it is necessary to handle the IC with the fingers, do not touch any pin, and hold the IC at the ends of its plastic-package case as shown in Fig. H.

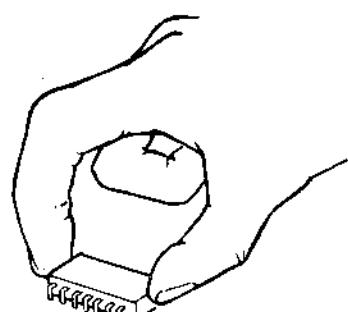


Fig. H

5. Method of Mounting
Insert the IC while holding it with the modified clip, and solder all the pins with the clip still shorting the pins. (Similarly, solder all the pins while the bare shorting wire is still wound around them.). Remove the clip or the bare shorting wire only after all the pins have been soldered.

Precaution while Checking C-MOS ICs

The C-MOS ICs (Complementary MOS) are MOS ICs that have their output sections made up of N-channel and P-channel push-pull stages to increase their speed of operation. If the output terminal of these ICs comes into contact with B+ or B- voltage, then the FET which is ON at that time will either become shorted or open.

This is valid for all the output sections that are connected together by the interconnections. Even the circuits that are physically separated (and not on the same board) can be destroyed simultaneously.

Example:

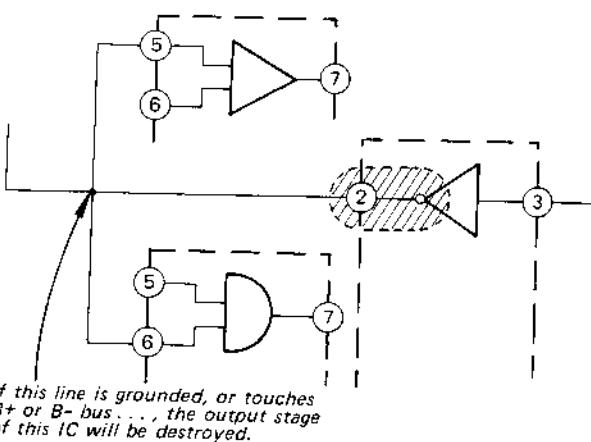


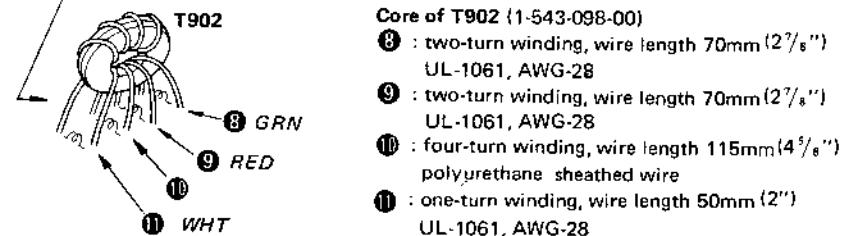
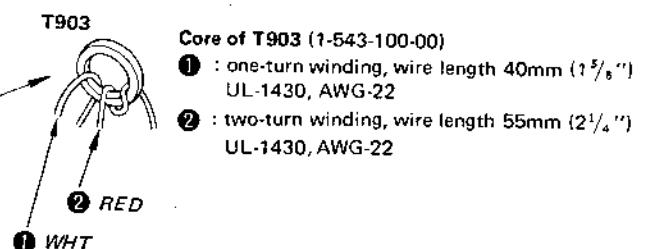
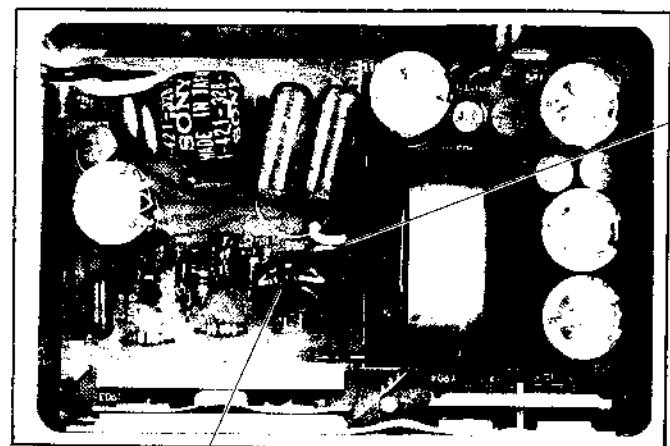
Fig. I

● Inverter Transformers Replacement

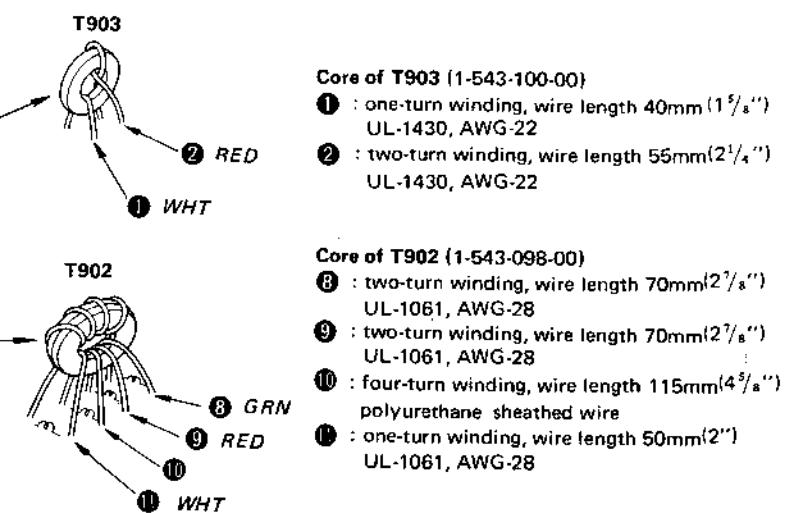
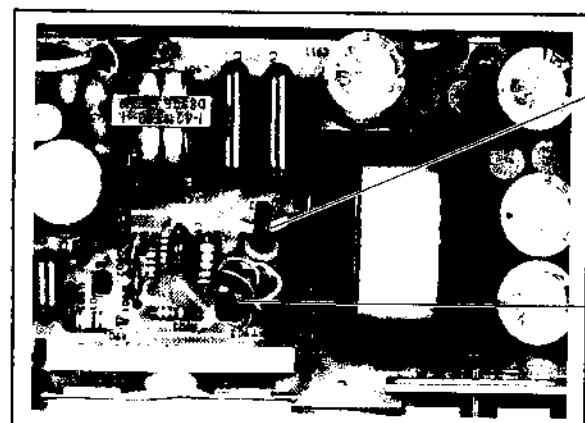
Important precautions to take while replacing transformers in the pulse power supply:

Lead wires from each of the transformers T902 and T903 in the inverter circuit are identified below. Only cores with no windings are supplied as replacement parts for T902 and T903. If the transformers prove faulty for any reason, it is possible to make new transformer assemblies by referring to the illustration below. Cut the lead wires to the same length.

US model



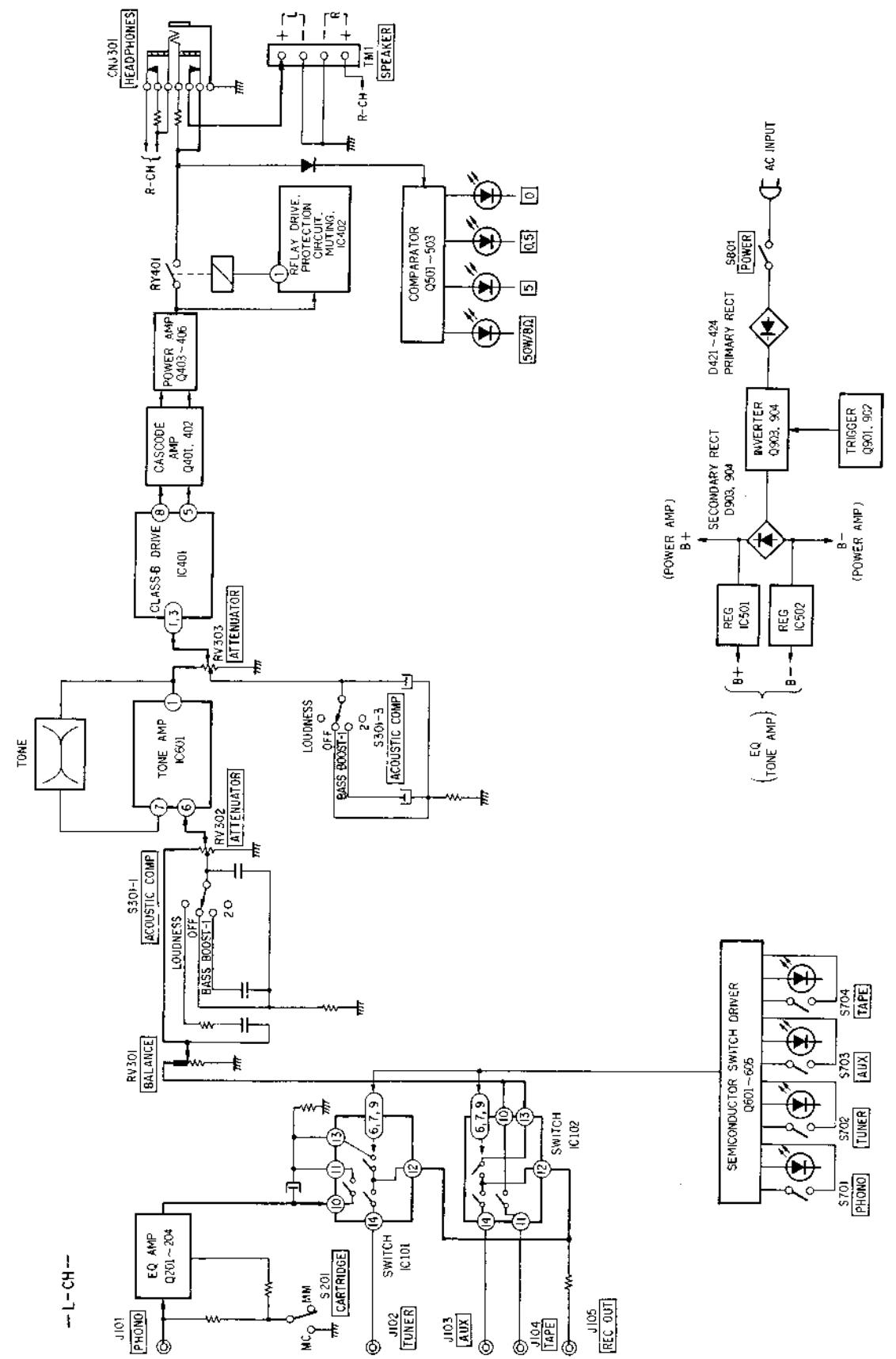
AEP, UK model



[MEMO]

SECTION 1 OUTLINE

1-1. BLOCK DIAGRAM



1-2. TECHNICAL FEATURE HEAT PIPE

Model TA-P7F uses a heat pipe to dissipate the heat generated by the power transistors. The heat pipe has been developed for use in spacecraft and can absorb heat very well. It is composed of a special fluid under low atmospheric pressure in an airtight container.

The operating principle of the heat pipe is illustrated in Fig. 1. One part of the pipe is the heat input or evaporation section, and the other part is the heat output or condensation section.

As heat is applied to the heat input section, the fluid in that section evaporates and is conveyed to the heat output where it condenses. From there it returns to the heat input section as fluid. This cycle takes place continuously, and allows very rapid heat conduction.

A heat pipe can dissipate heat from a power transistor several hundred times faster than the aluminum or copper of a conventional heat sink. For this reason a heat pipe has a cooling capacity 50 % higher than a heat sink.

Use of a heat pipe also permits the power transistor to be cooled without (detaching it) from the circuit board, and, as a result, the electromagnetic waves generated by the large signal current flowing in the leads are much decreased, and the distortion factor and signal-to-noise ratio of the power amplifier are improved.

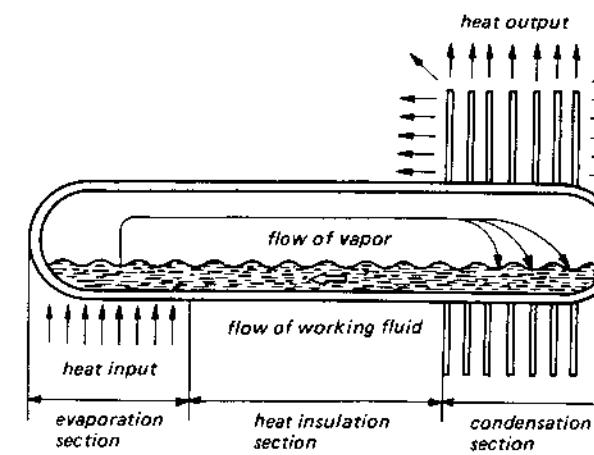


Fig. 1

1-3. CIRCUIT DESCRIPTION

This integrated stereo amplifier uses a semiconductive switching integrated circuit (CX770: IC101 and IC102) as a function switch and a monitor switch. This switch turns on/off the input signal under dc control, so the amplifier can be internally self-controlled, permitting considerably shortened signal lead wires and the reduction of the number of wires. Thus, it is possible to check the deterioration of sound quality which would normally occur from the routing of signals along many long lead wires.

CX770 is an N-channel SIPOS gate (Semi-Insulating Polycrystalline Silicon) MOS IC. SIPOS is a high-resistance layer of a mixture of polycrystalline and SiO_2 . See Fig. 1 below.

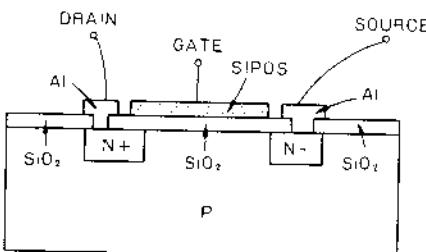


Fig. 1 Basic Construction of Semiconductive Switching IC

Generally, in an FET which uses an aluminum electrode as a gate, the channel resistance is changed with the signal level when the FET is switched on, resulting in a variation of the internal potential between the channel and the SOURCE.

CX770 employs a high-resistance layer as a gate electrode, and so no modulation is generated in channel, even for a signal of a shorter duration than a time constant determined by the capacity between the gate and channel and the gate resistance. This results in low distortion. A further advantage of this IC is its switching speed of between 20-50 msec, an optimum speed for audio.

Fig. 2 illustrates a block diagram of CX770.

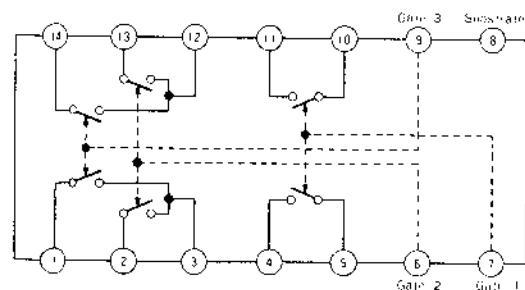


Fig. 2 Block Diagram of CX770

By changing the signal level at each gate from -15V to 15V, each circuit, which is OFF, turns ON. Of course the contrary is true: if the level is changed from 15V to -15V, the circuit will switch from ON to OFF.

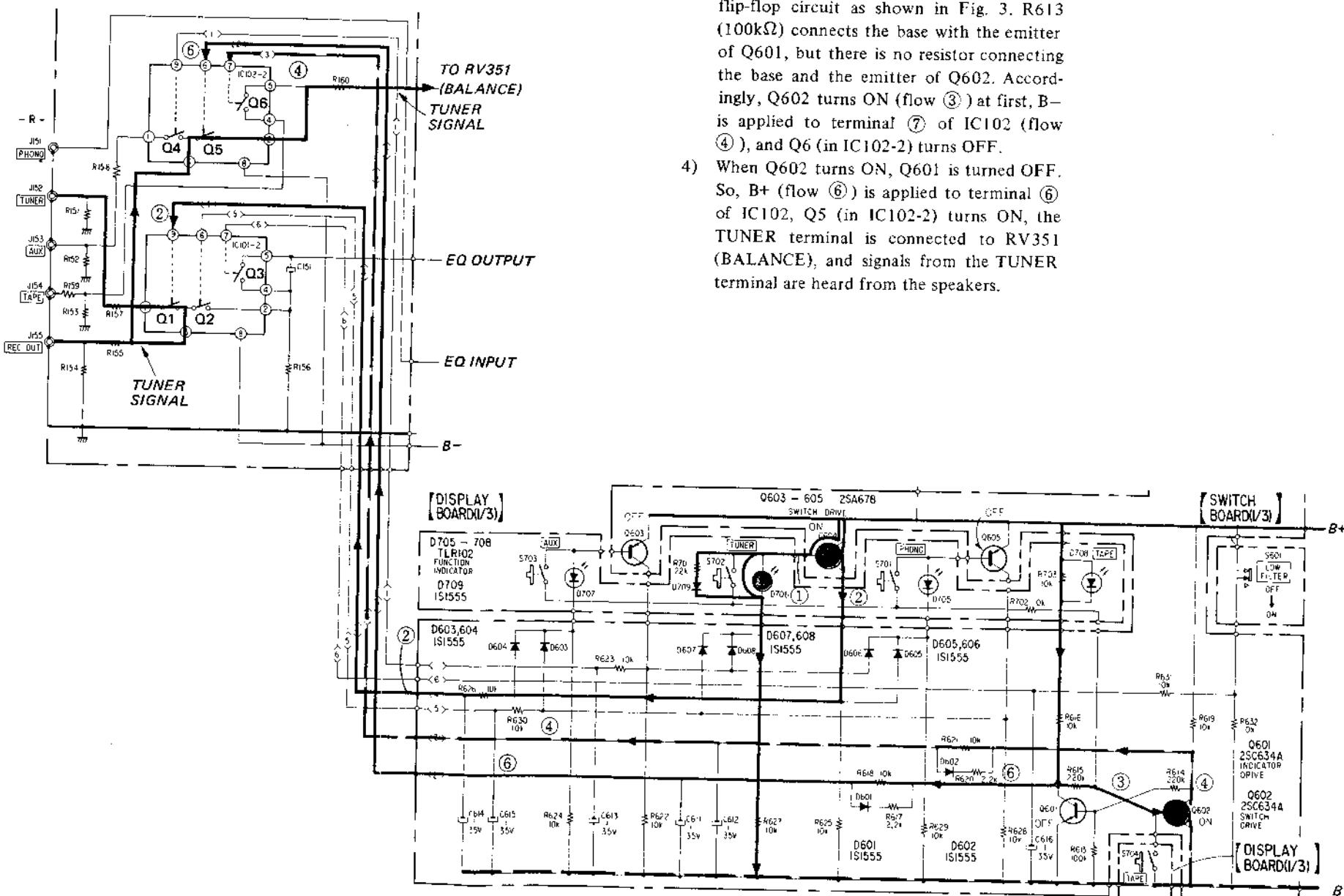


Fig. 3

2. When the PHONO button (S701) is pressed (see Fig. 4):

- 1) Q605 turns ON, and LED D705 is illuminated (flows ①, ②).
- 2) When Q605 turns ON, D607 causes D706 to turn OFF.
- 3) Further, when Q605 turns ON, B+ (flow ⑤) is applied to terminal ⑥ of IC101, and Q2 (in IC101-2), which has been OFF, turns ON. Consequently, the signals from the PHONO terminal appear at REC OUT.
- 4) Since Q602 is ON while Q604 is OFF, B+ is applied to terminal ⑥ of IC102, and Q5 is turned ON.
- 5) Signals from the PHONO terminal are heard from the speakers.
- 6) When D706 is turned OFF, Q604 is also turned OFF. So terminal ⑨ of IC101 becomes B- potential. Q1, which has been ON, is turned OFF, and signals from the TUNER terminal are not heard from the speakers.

3. When the AUX button (S703) is pressed (see Fig. 4):

- 1) Just in 2 above, Q603 turns ON and LED D707 is illuminated (flows ③ and ④).
- 2) When Q603 turns ON, D606 causes LED D705 to turn OFF.
- 3) Also, when Q603 is turned ON, B+ (flow ⑥) is applied to terminal ⑨ of IC102, Q4 turns ON, and REC OUT receives the signal from the AUX terminal.
- 4) Since Q602 is ON while Q601 is OFF, B+ is applied to terminal ⑥ of IC102-2. Q5 turns ON, and signals from the AUX terminal are heard from the speakers.
- 5) When D705 turns OFF, Q605 is also turned OFF. So, the potential on terminal ⑥ of IC101 becomes B-. Q2, which has been ON, is turned OFF, and signals from the PHONO terminal are not heard from the speakers.

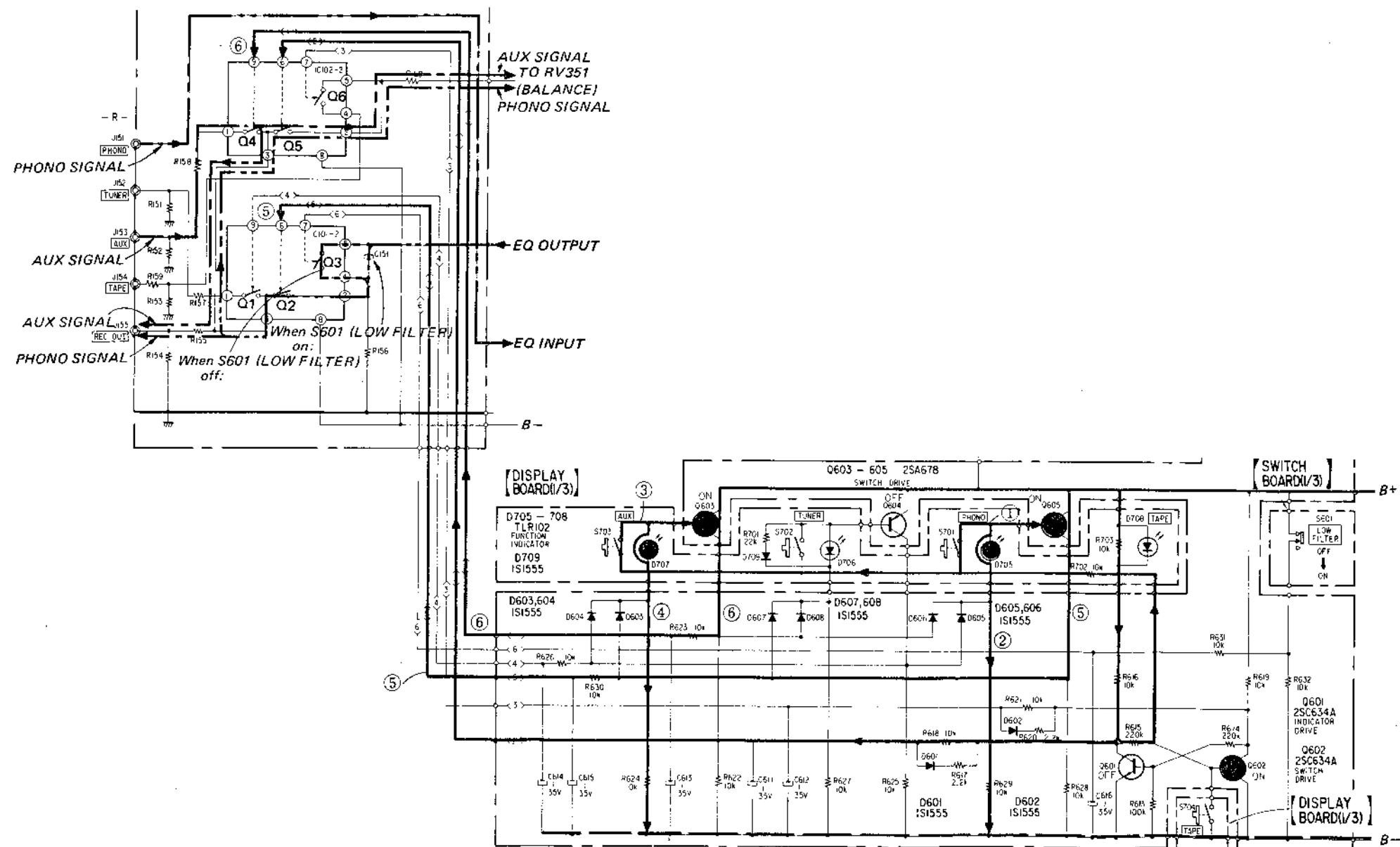


Fig. 4

4. When the TAPE button (S704) is pressed (see Fig. 5):

- 1) Q602 is turned OFF, and B+ is applied to terminal ⑦ of IC102. Q6, which has been OFF, is turned ON, and the TAPE terminal is connected to RV351 (BALANCE) so that the signals from the TAPE terminal are heard from the speakers (flow ①).
- 2) When Q602 is turned OFF, Q601 turns ON and LED D708 is illuminated (flow ②).
- 3) Consequently, B- is applied to terminal ⑥ of IC102, and Q5, which has been ON, is turned OFF. So the REC OUT terminal is disconnected from the signal bus (flow ③).
- 4) D601 shortens the time required of terminal ⑥ of IC102 to change level from B+ to B-, [namely] the time for Q5 to switch from ON to OFF is speeded.
- 5) When terminal ⑥ of IC102 is changed from B- to B+, switching is slowed down. Q5 switches more slowly from OFF to ON than the reverse. By speeding up the switching of Q5 from ON to OFF and slowing down the switching of Q6 from OFF to ON, oscillation caused by mis-connecting the amplifier's REC OUT with TAPE of a tape recorder so that a loop is formed is avoided.

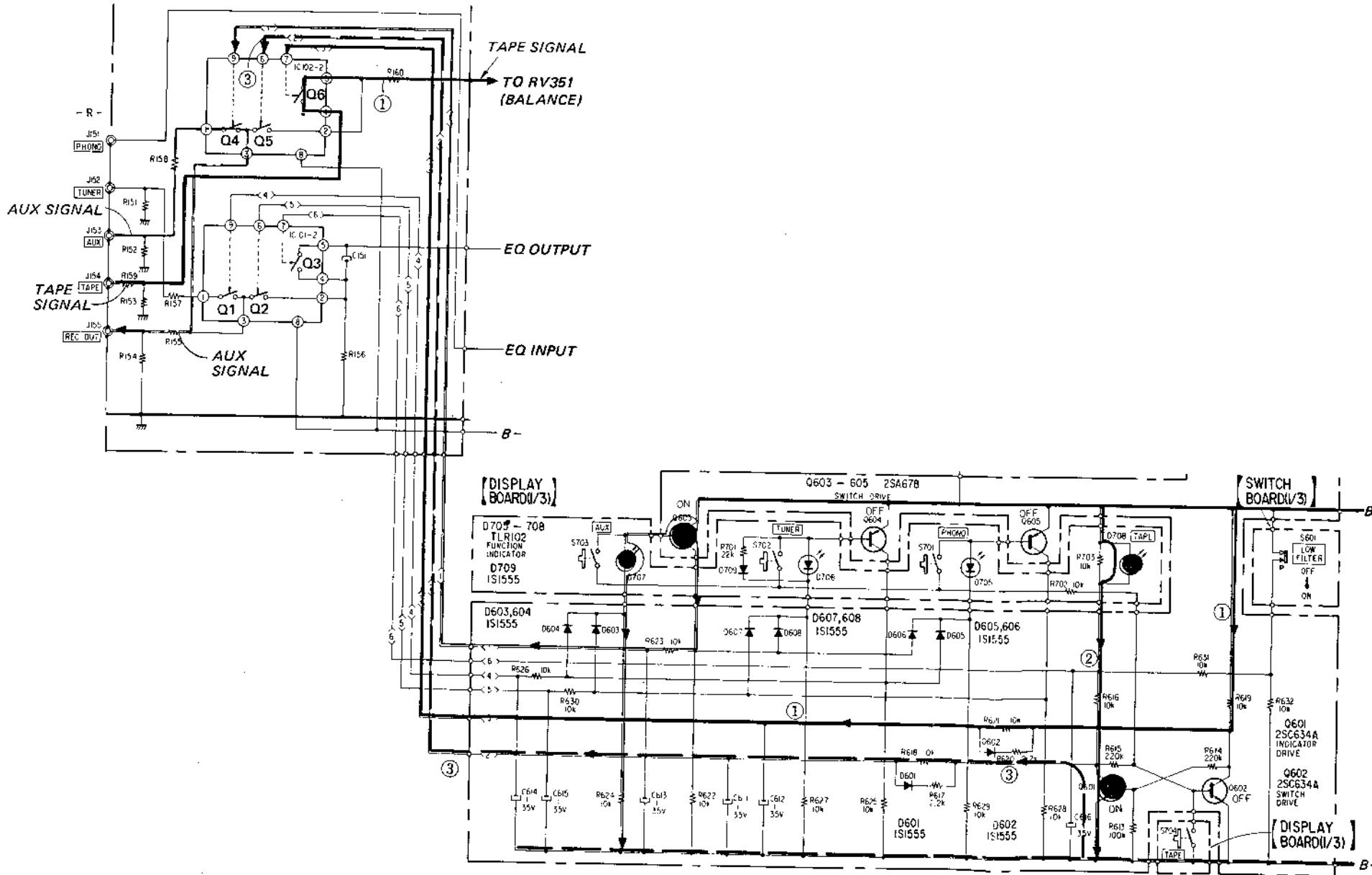


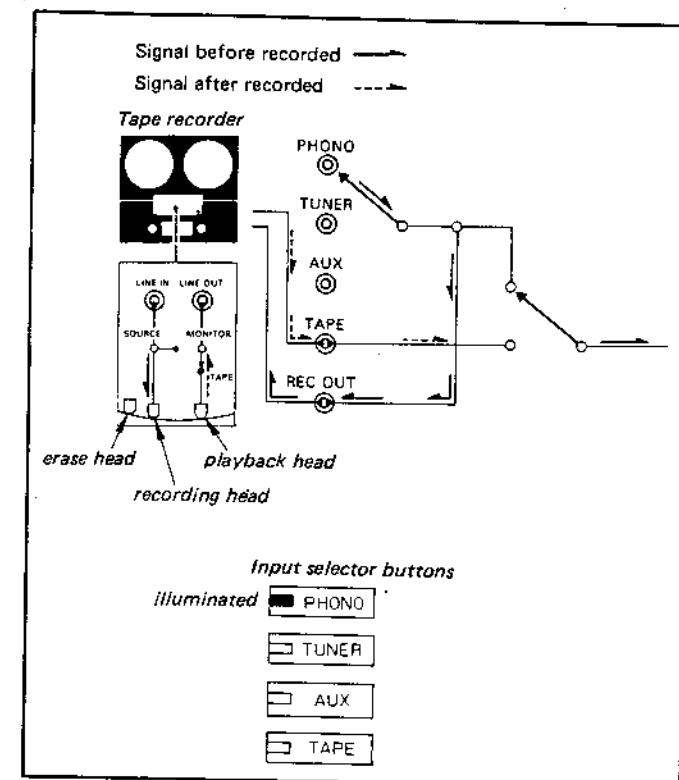
Fig. 5

- 13 -

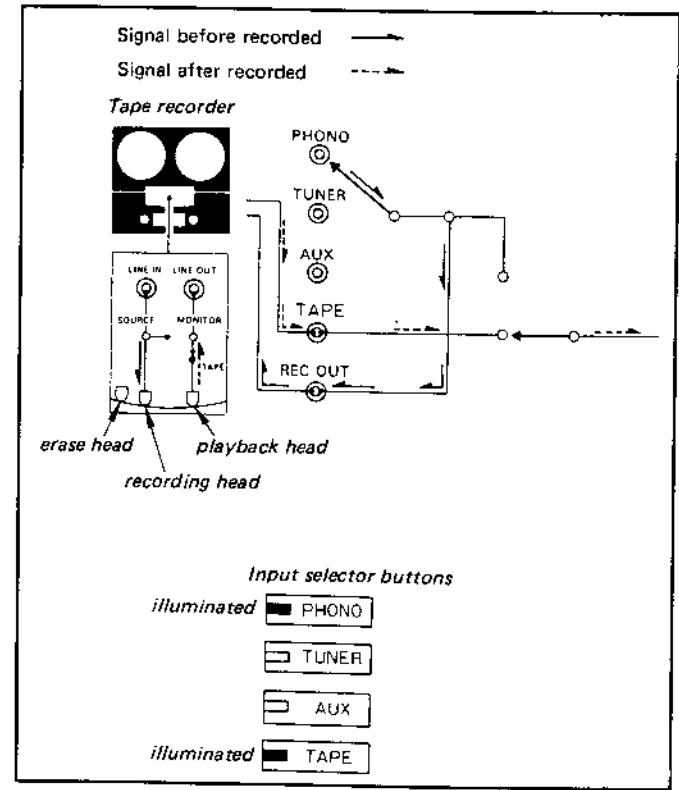
Recording monitor

By recording with a 3-head tape recorder, recorded signals may be simultaneously reproduced for monitoring purposes. While a playing record is being recorded, the input selector switch is left set to PHONO and the signals before recorded will be heard from the speakers. But when the TAPE button is pressed, recorded signals will be reproduced and heard from the speakers. If the PHONO button is pressed again the TAPE button will be released so that the signals may be heard before they are recorded. In order to monitor the recorded signals, switch the MONITOR switch to TAPE.

When only the PHONO button is pressed (in order to monitor the source):



When PHONO and TAPE buttons are pressed (in order to monitor the tape signal):

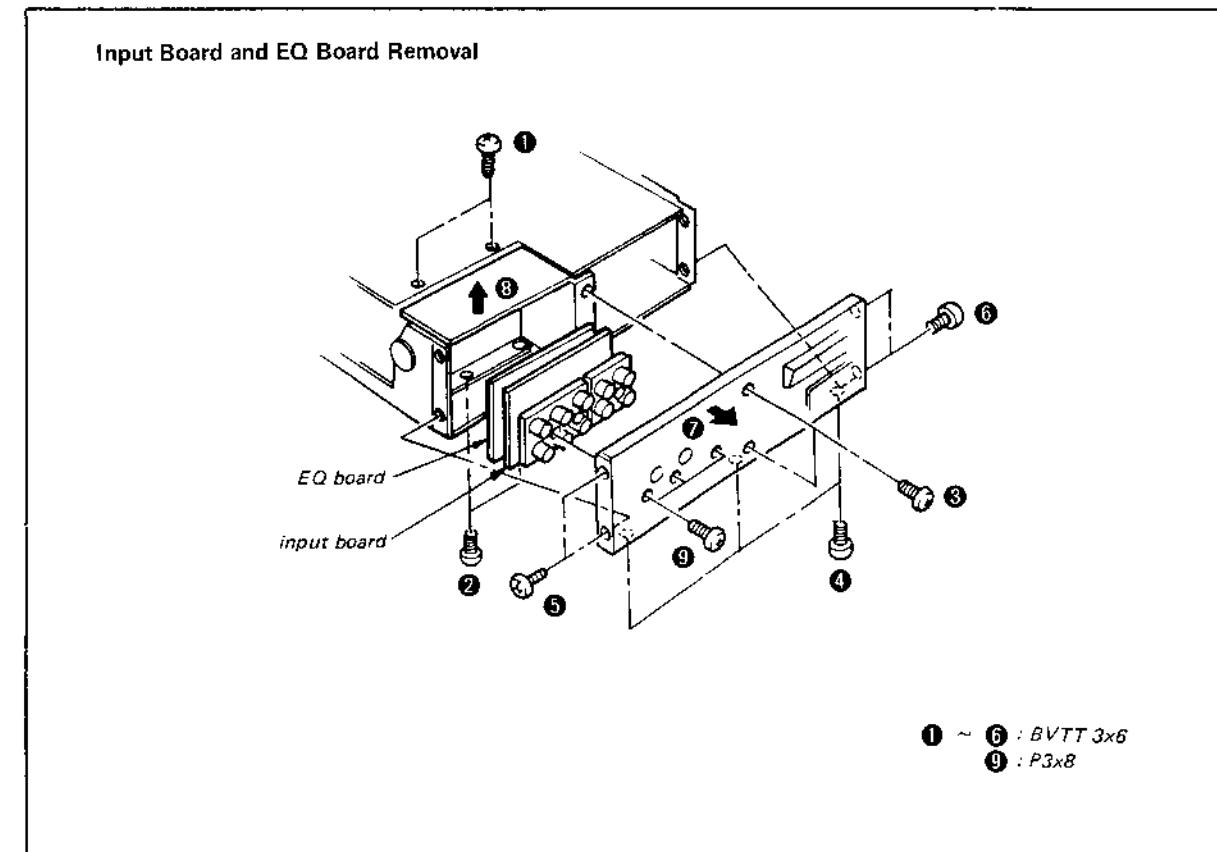
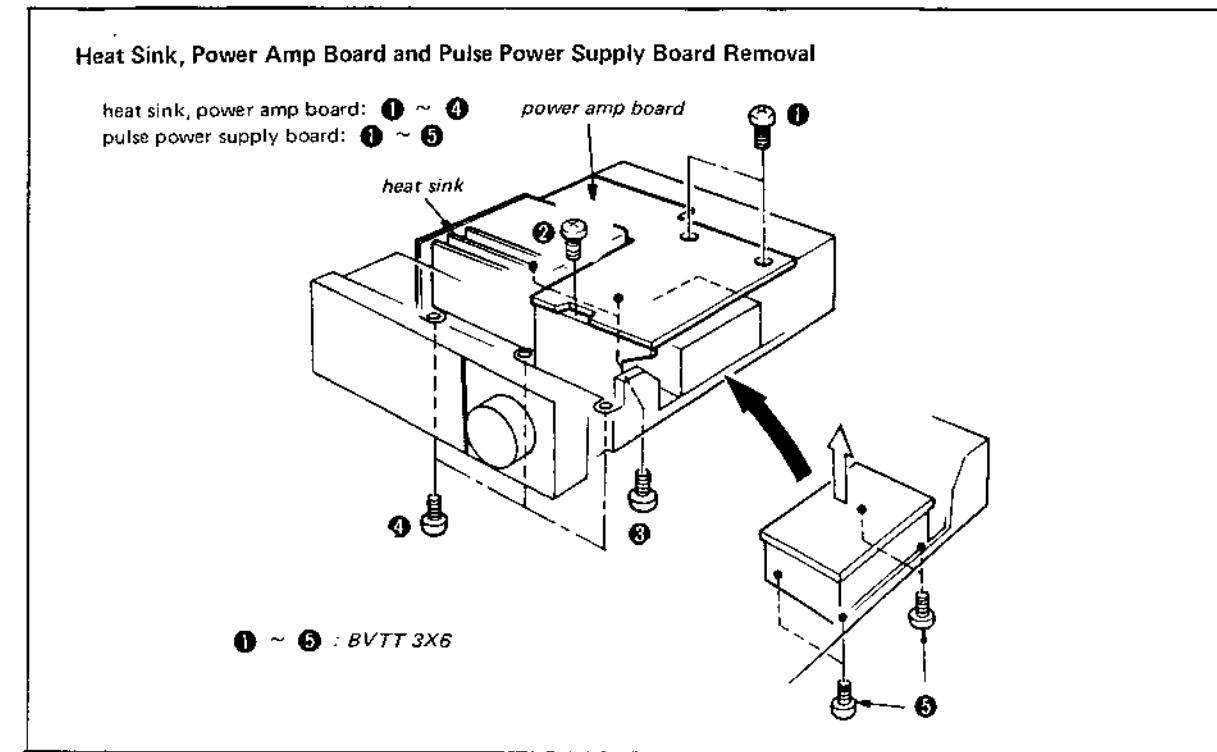
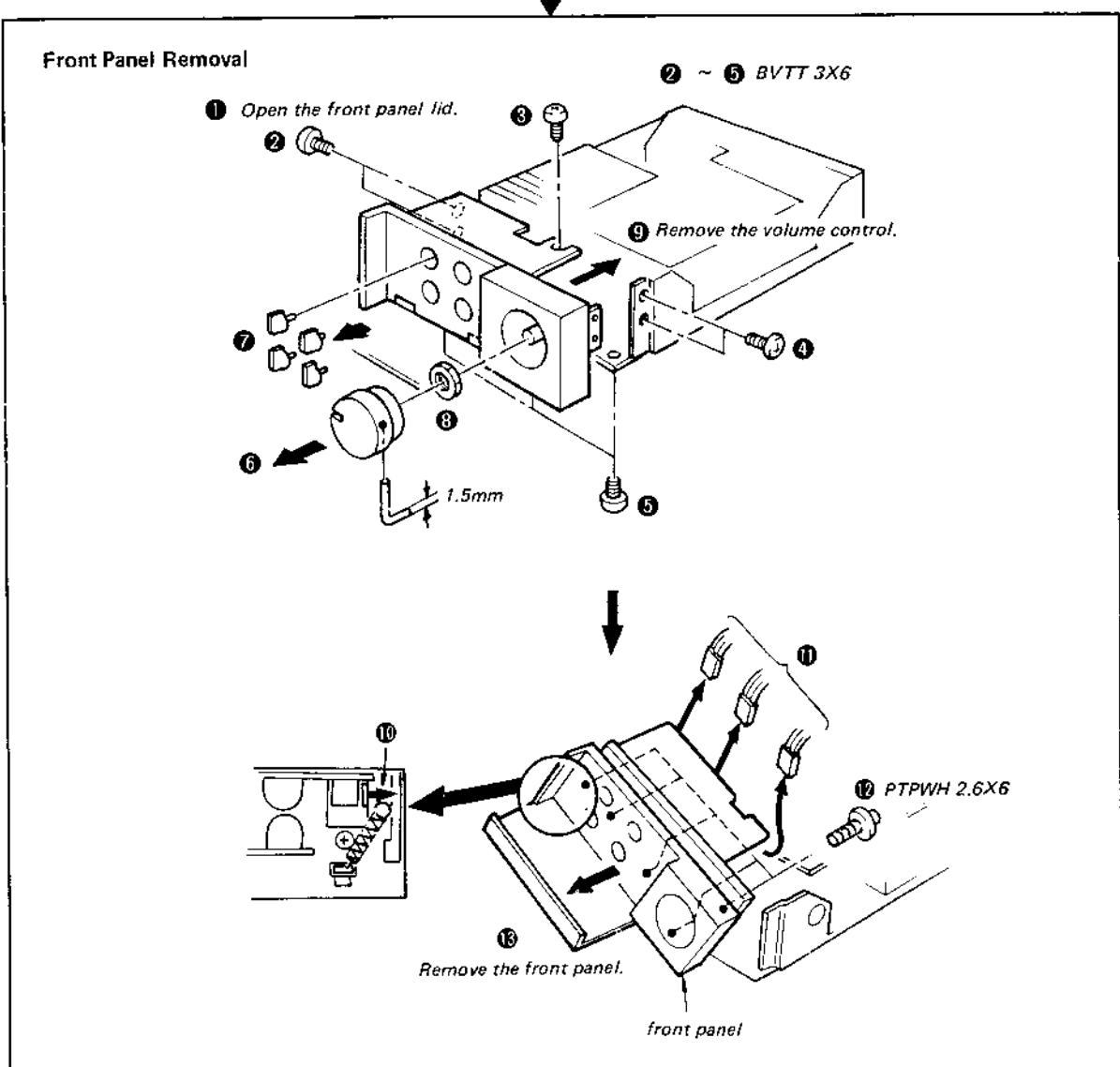
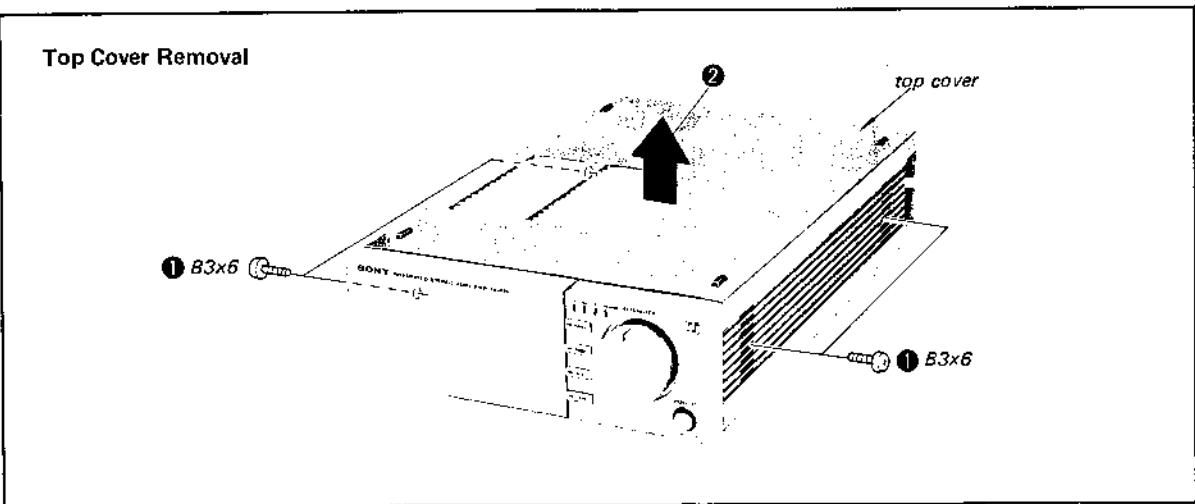


Similarly, TUNER and AUX inputs can be monitored.

- 14 -

SECTION 2 DISASSEMBLY

- Follow the disassembly procedure in the numerical order given.



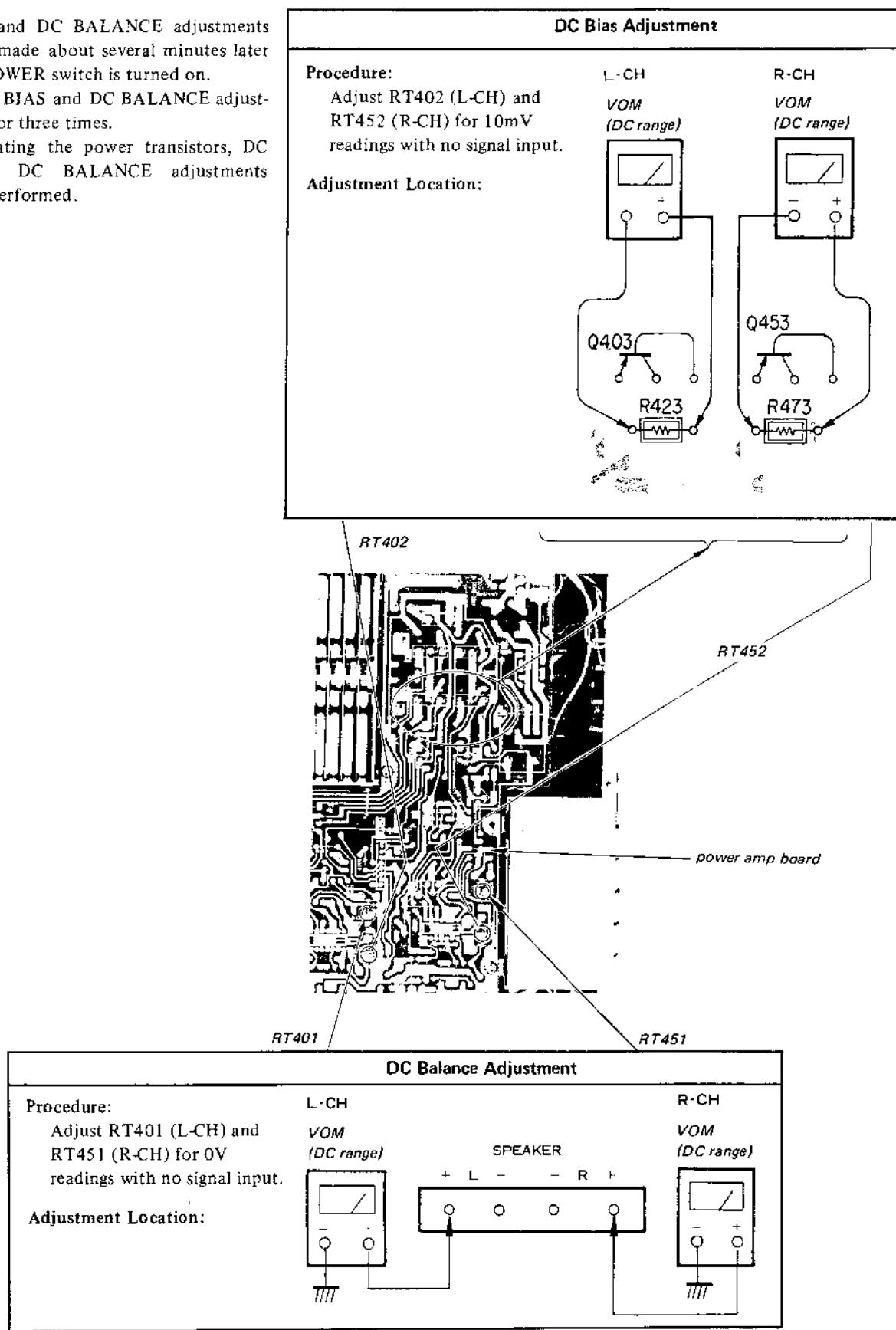
NOTE:

- DC BIAS adjustment should be performed after the PO measurement.
- Repeat DC measurements two or three times.
- After repeating DC BIAS adjustment, the power switch should be turned off.

SECTION 3 ADJUSTMENTS

NOTE:

1. DC BIAS and DC BALANCE adjustments should be made about several minutes later after the POWER switch is turned on.
2. Repeat DC BIAS and DC BALANCE adjustments two or three times.
3. After repeating the power transistors, DC BIAS and DC BALANCE adjustments should be performed.



SECTION 4 DIAGRAMS

- Replacement Semiconductors

For replacement, use semiconductors except in ().

Q201, 251: 2SA1066	Q406, 456: 2SA1027R (2SA733)	D201, 251 : 1S1555
		D409, 459 : 1S1555
Q202, 252 : 2SK43-04	Q902: 2SC1364 (2SC634A)	D410, 460 : 1S1555
		D415, 465 : 1S1555
Q203, 253: 2SC1345	Q903, 904: 2SC2440	D601~608 : 1T22AM
		D709 : 1T22AM
Q401, 451: 2SC1364 (Q601, 602)	IC101, 102: CX770	D901, 902 : 1S2076A
		D406, 456 : 1S2076A
Q402, 452 : 2SA1027R (Q501-503, Q603-605, Q901)	IC401, 451: CX171	D407, 457 : 1T22AM
		D408, 458 : 1T22AM
Q403, 453: 2SA1097	IC402: HA12002 (IC601, 651: HA1457)	D413: 1S1555 (1S2076)
		D202: EQB01-13 (EQA01-13R)
Q404, 454: 2SC2571	IC501: uPC14315H	D401, 451: EQB01-15 (EQA01-15R)
		D412: EQB01-22 (EQA01-22R)
Q405, 455: 2SC1364 (Q601, 602)	IC502: FS7915M	
		D404, 454 : MV12N
Q406, 456: 2SA1027R (Q601, 602)	D701~704: TLG124	D405, 455 : MV12N
		D501 : BLU
Q407, 457: 2SC1364 (Q601, 602)	D705~708: TLR102	
		D903, 904: CTU22U
Q408, 458: 2SC1364 (Q601, 602)		

4-1. MOUNTING DIAGRAM – Conductor Side –
(US model)

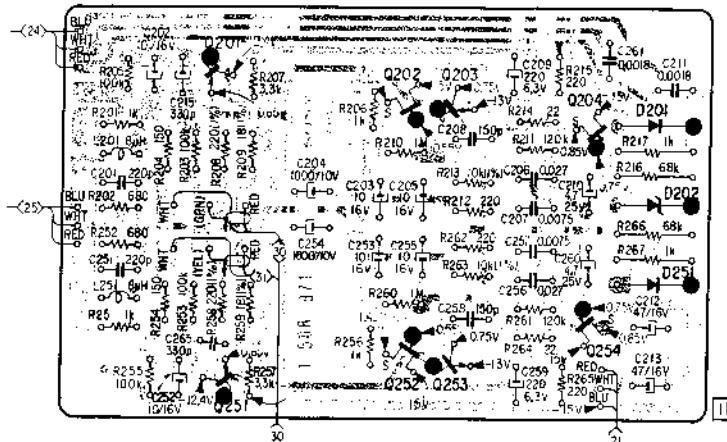
Refer to page 18 for replacement semiconductors and page 26 for note.

TA-P7F TA-P7F

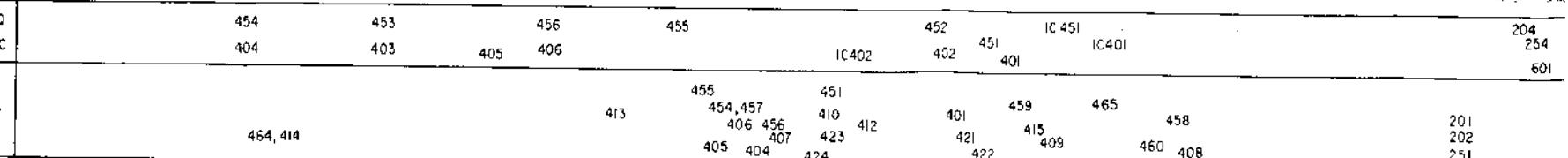
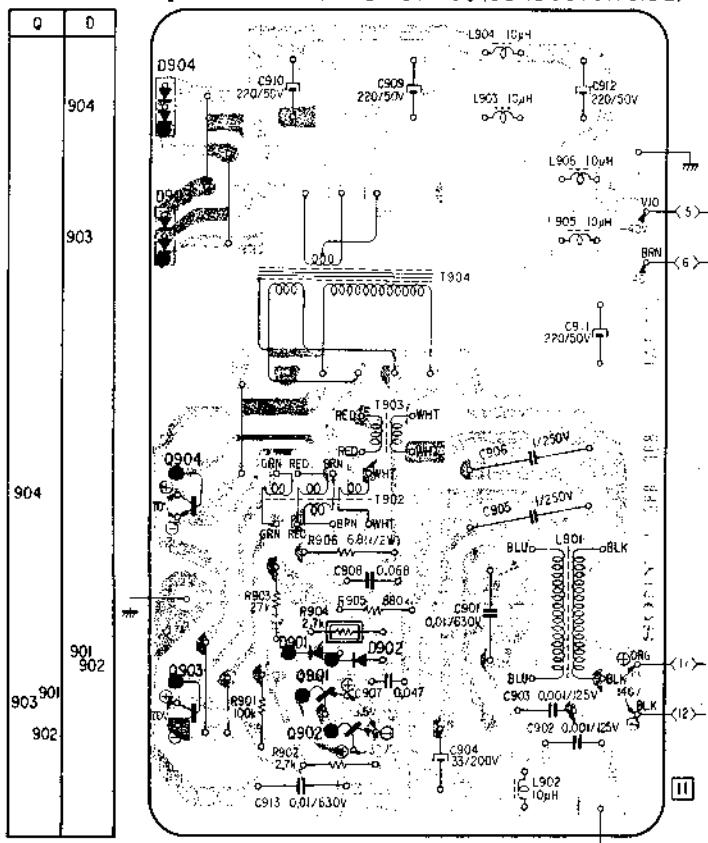
US Model

[EQ BOARD] (CONDUCTOR SIDE)

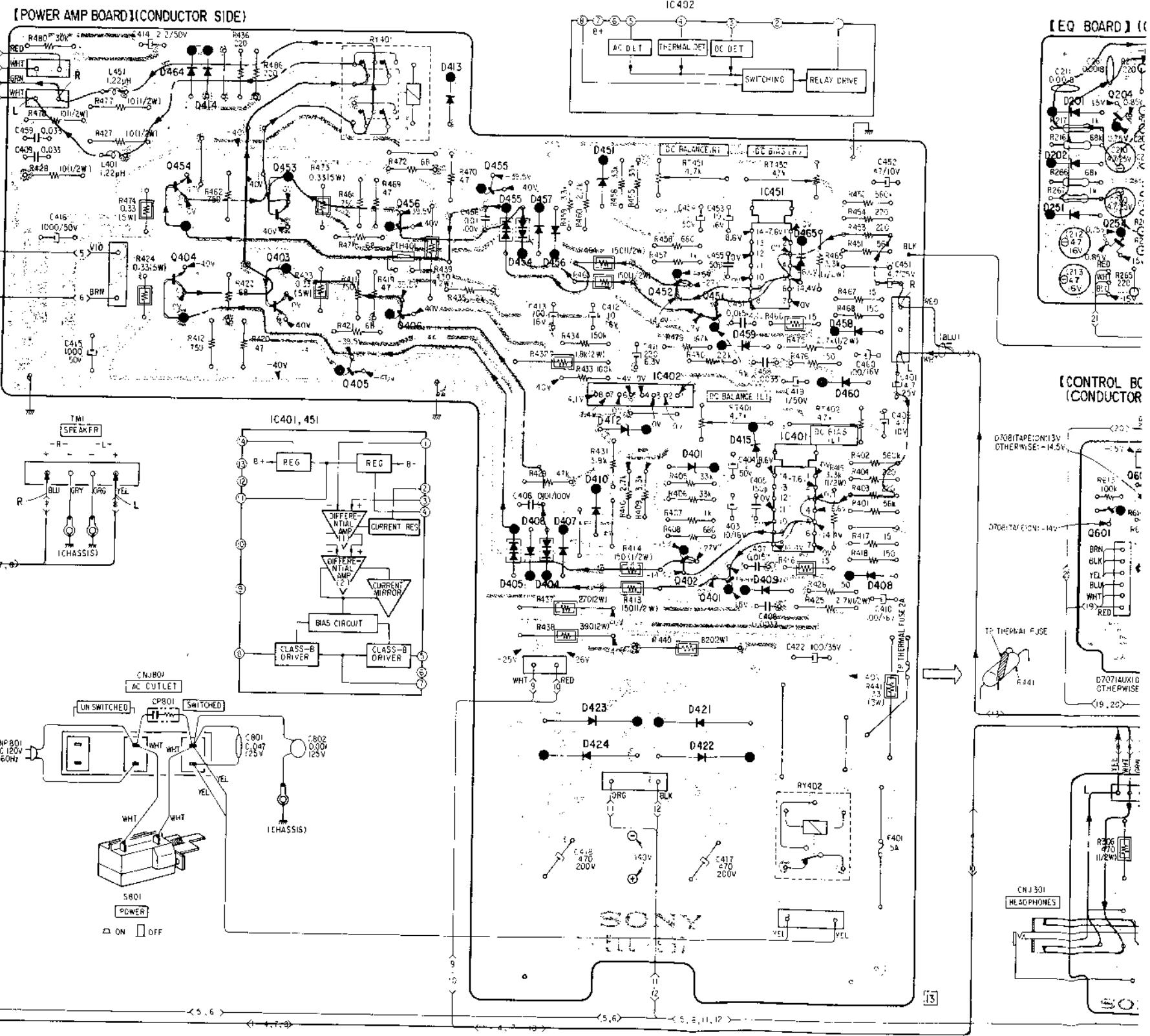
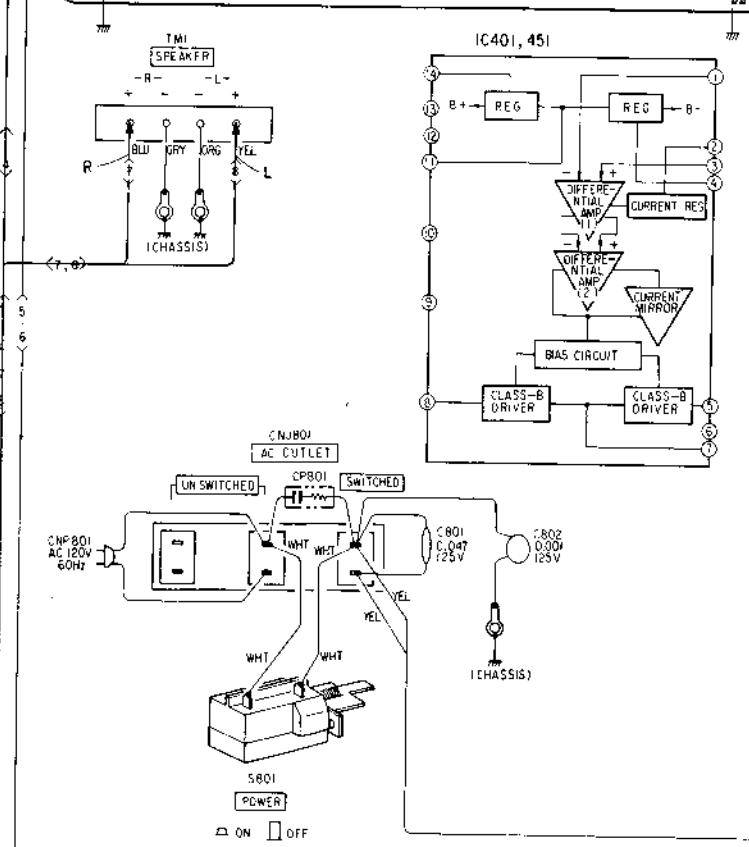
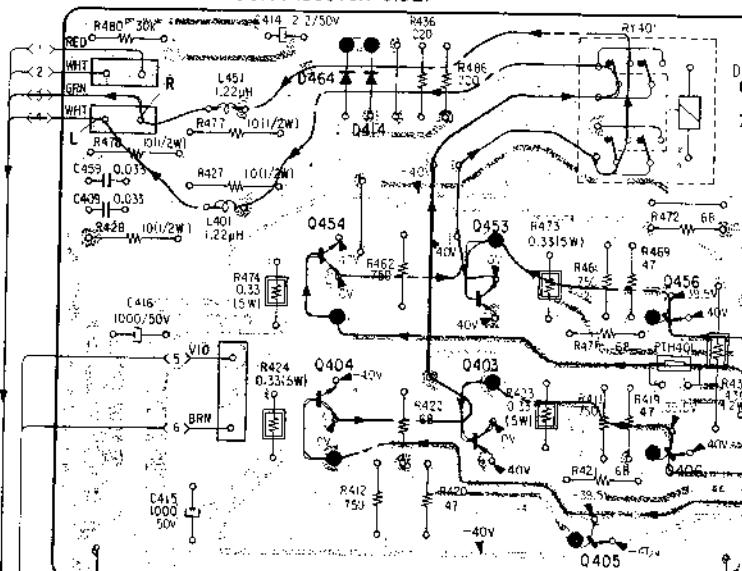
Q	201	202	203	204
	251	252	253	254
D		201	202	251

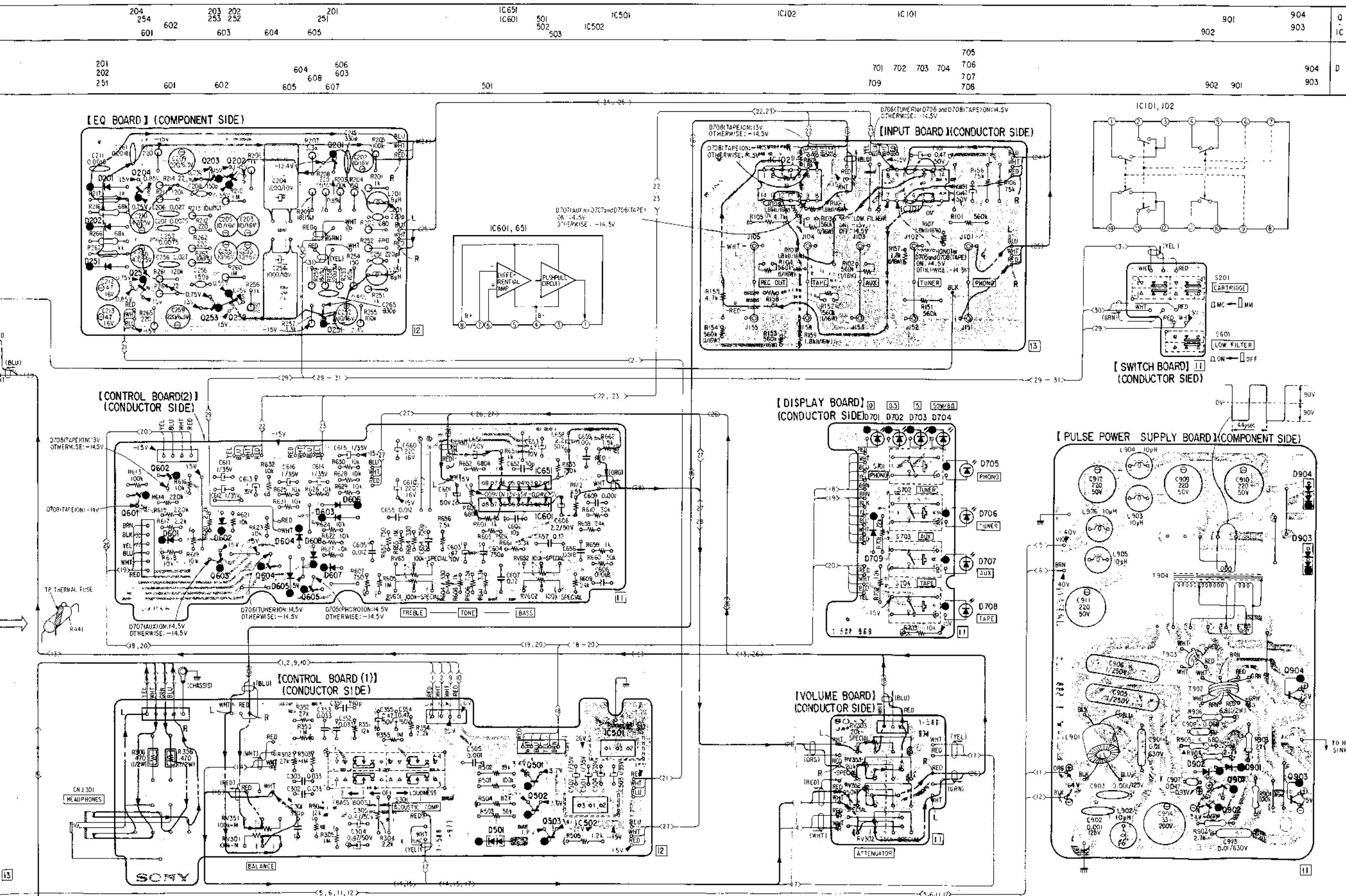


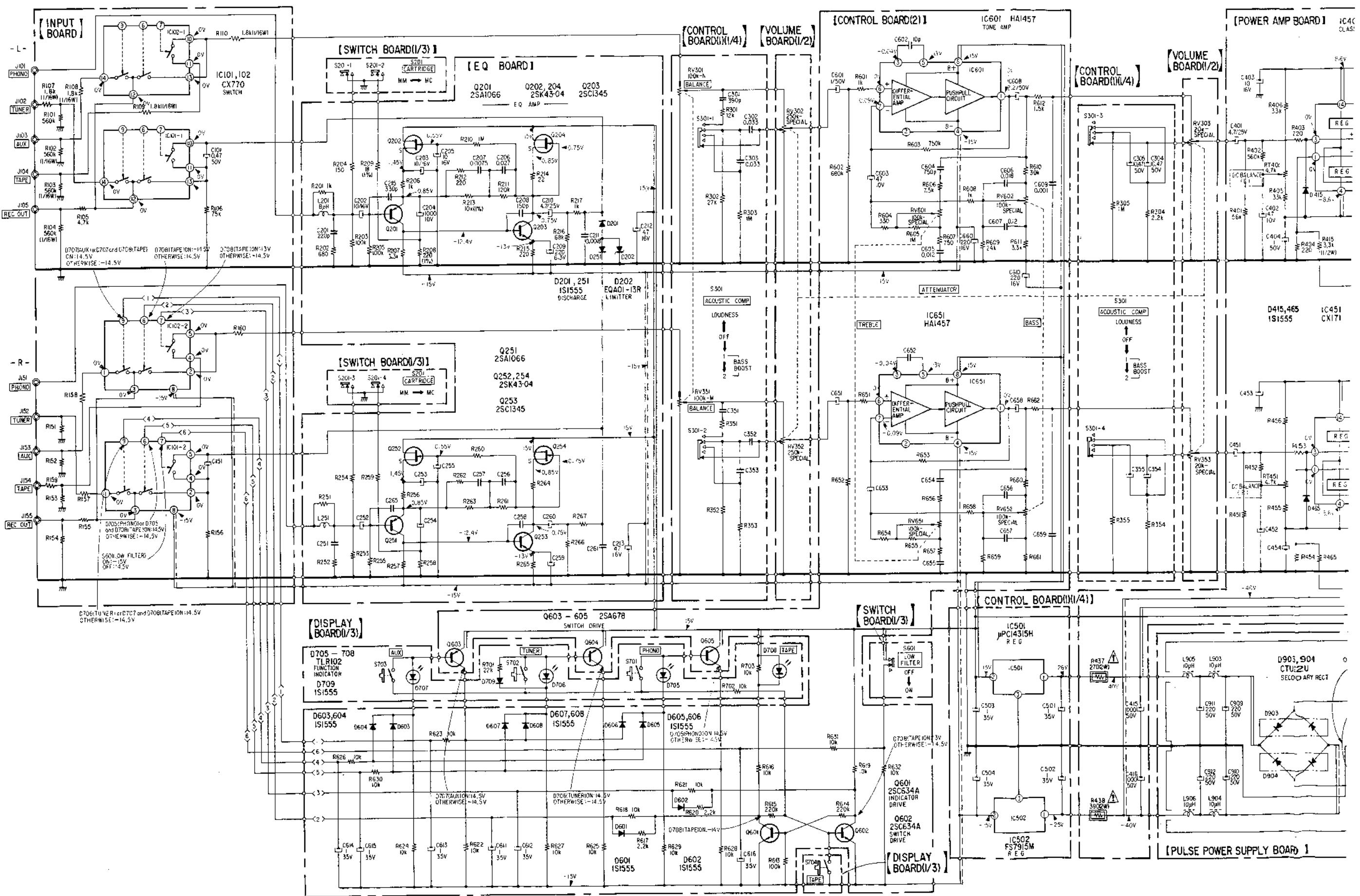
[PULSE POWER SUPPLY BOARD] (CONDUCTOR SIDE)

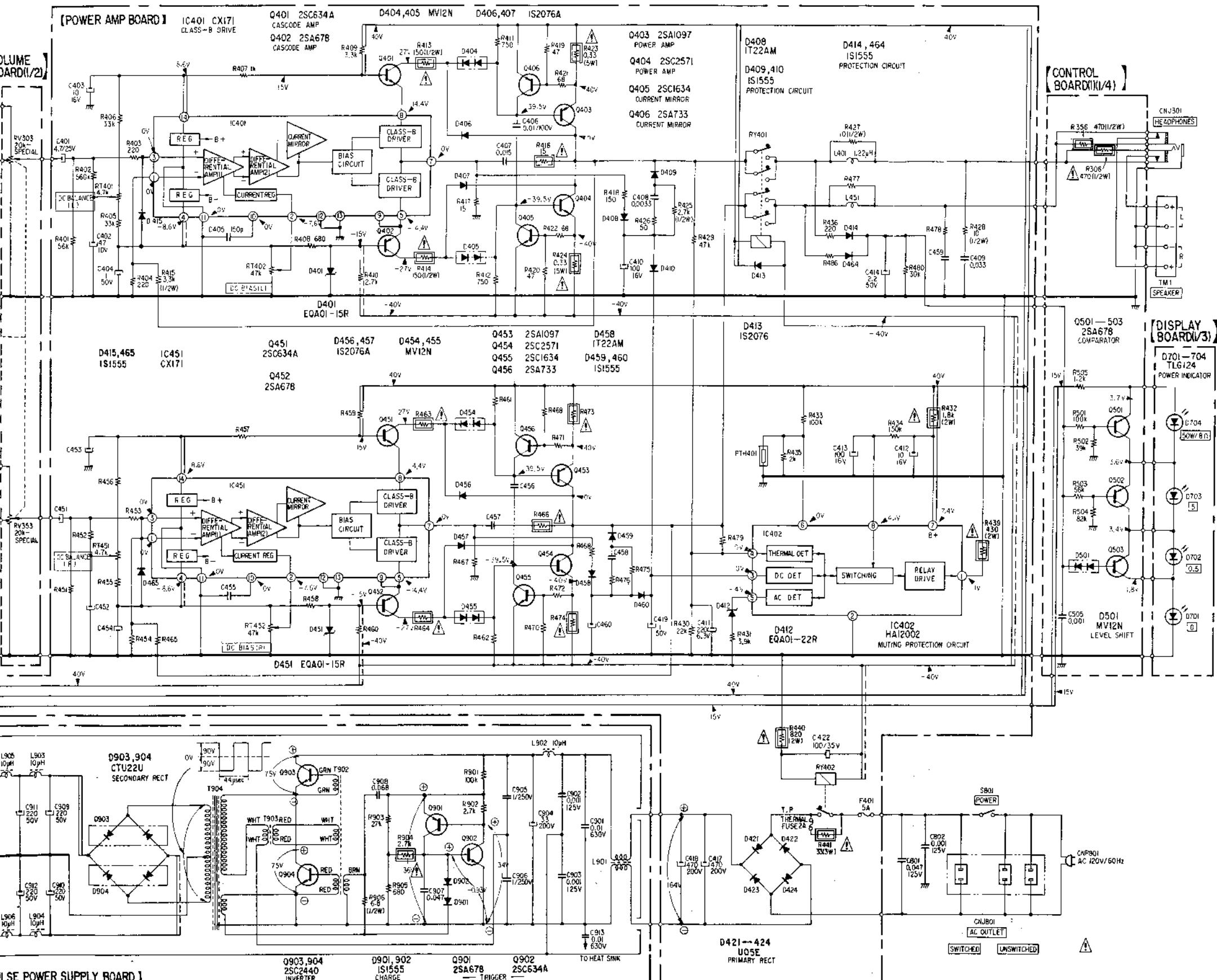


[POWER AMP BOARD] (CONDUCTOR SIDE)



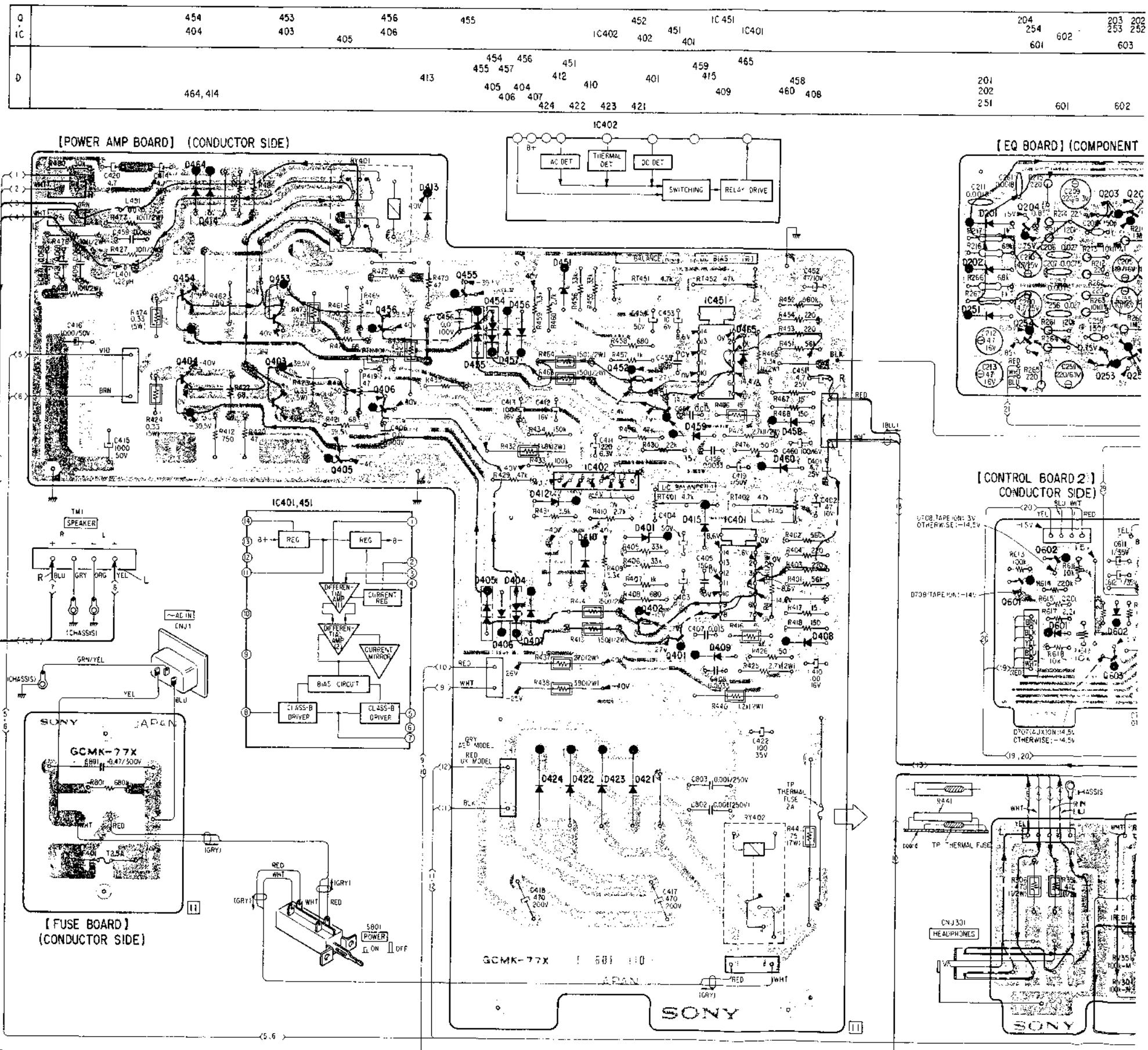
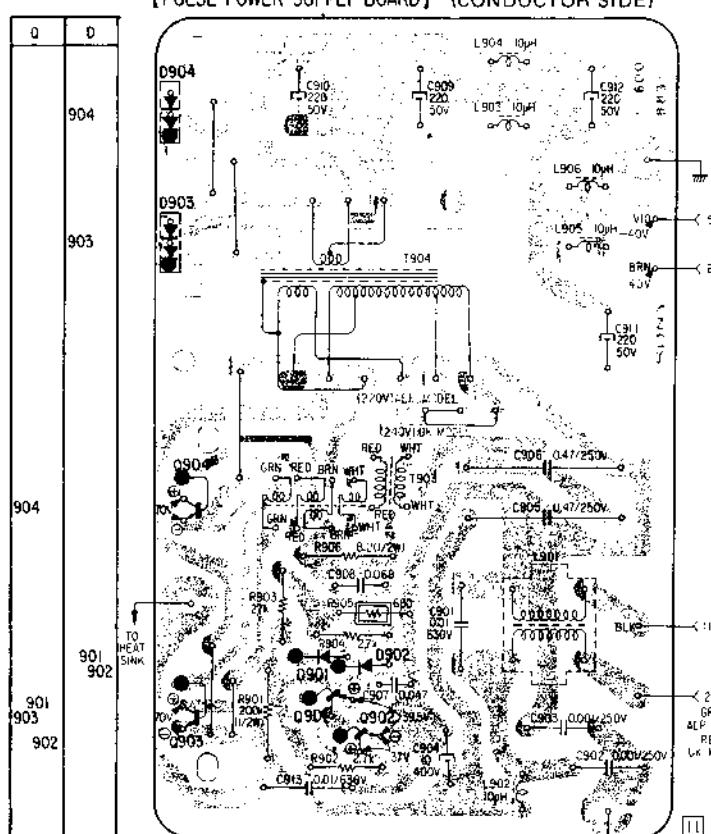
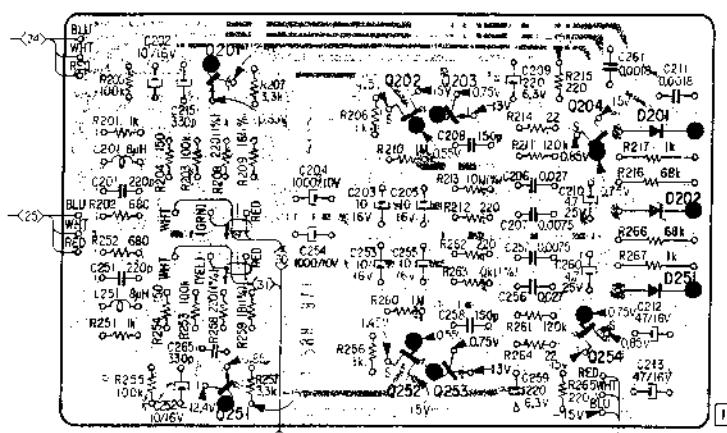


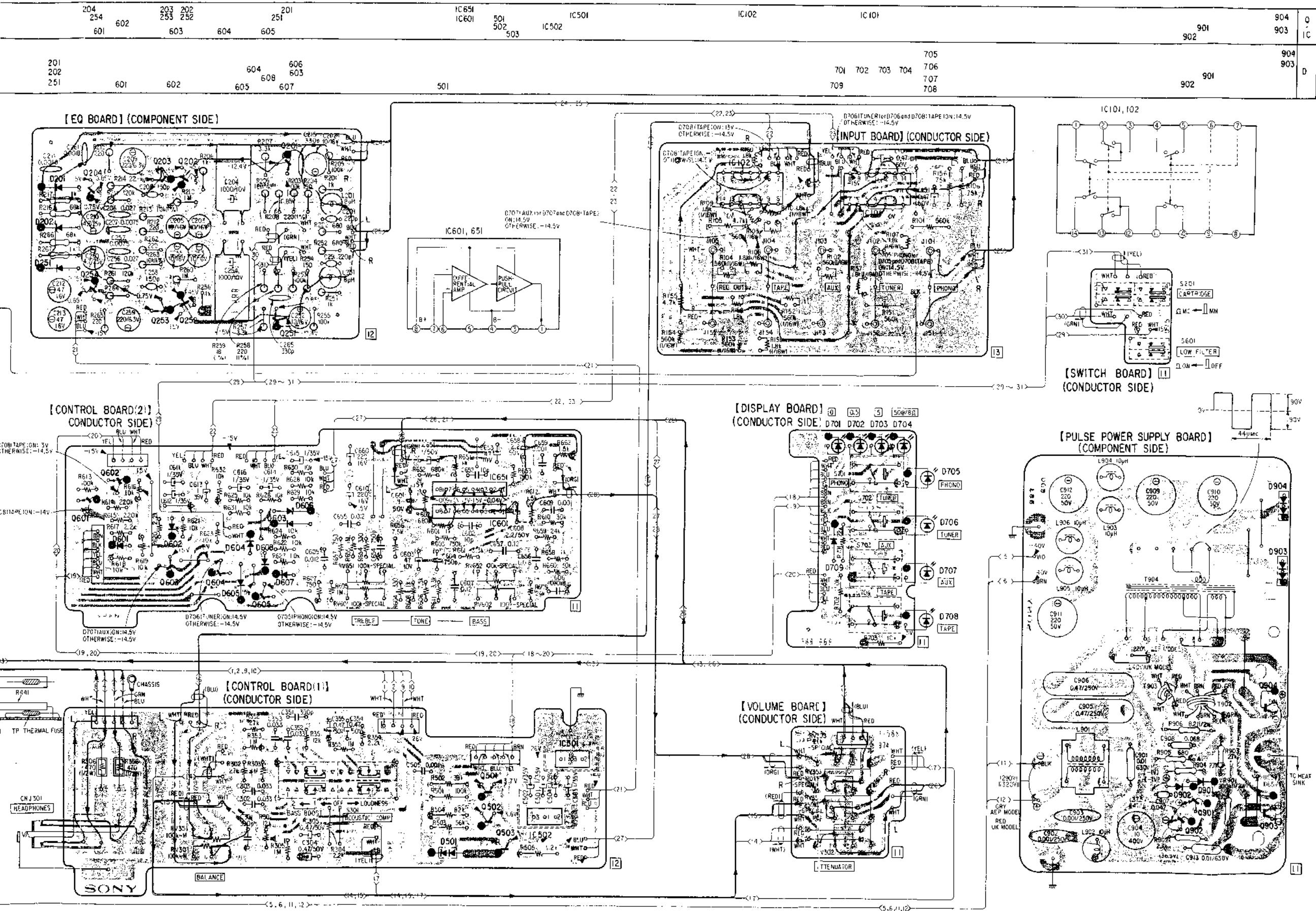




Refer to page 18 for replacement semiconductors and page 34 for note.

[EQ BOARD] (CONDUCTOR SIDE)			
	201	202	203
Q	251	252	253
D		201	202

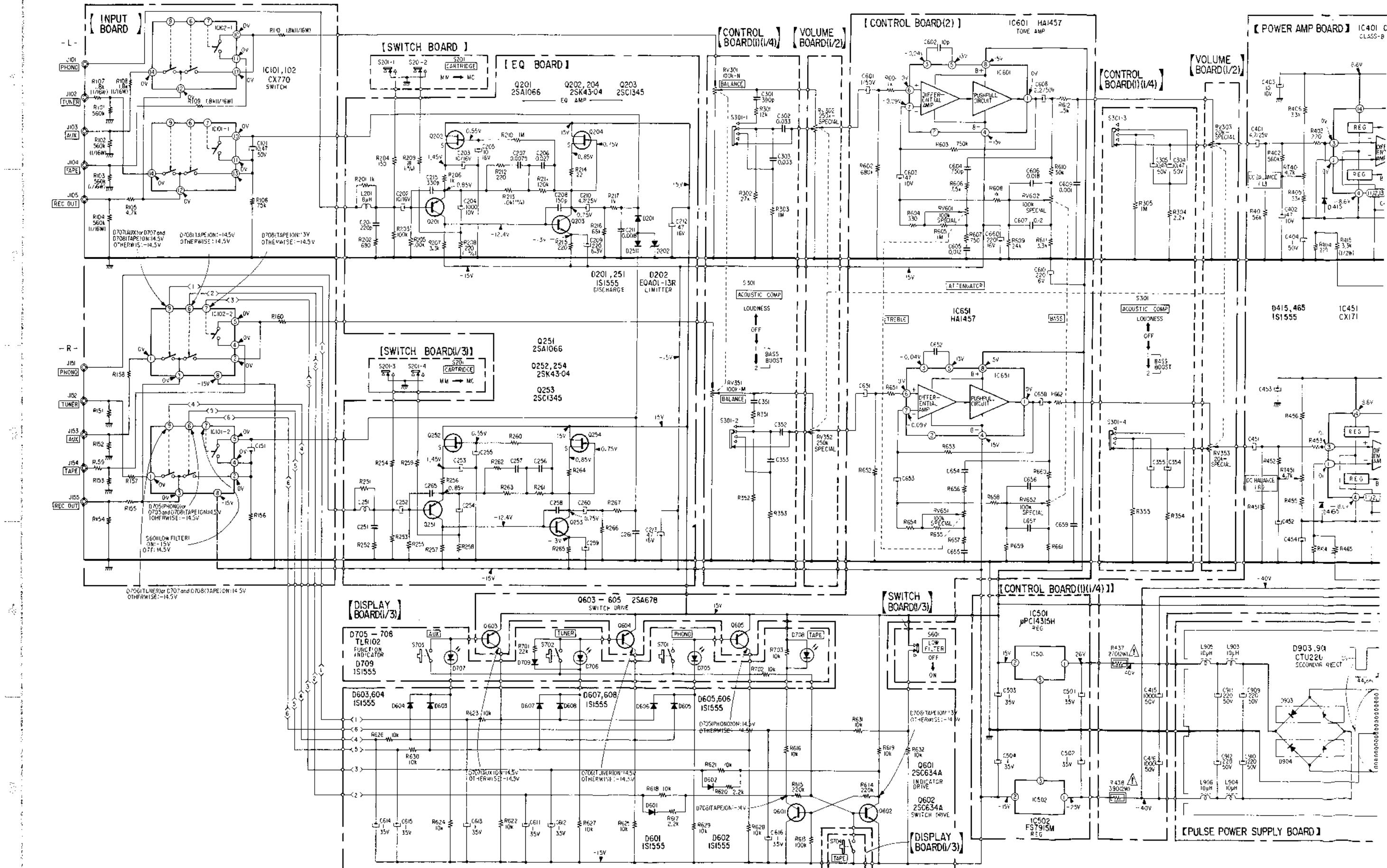




4-4. SCHEMATIC DIAGRAM (AEP, UK model)

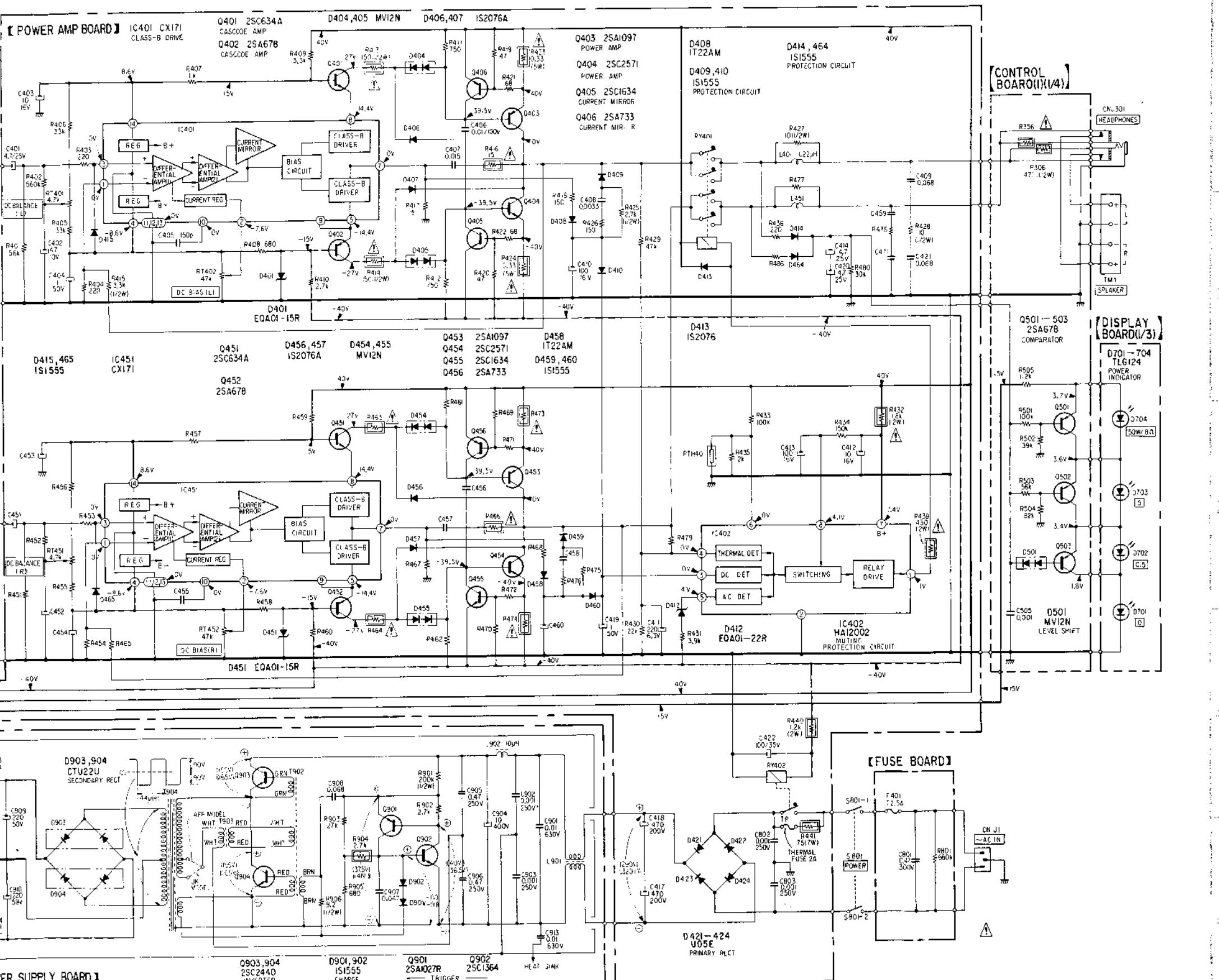
TA-P7F

AEP, UK Model



AEP, UK Model

TA-P7F



Note:

- Component for right channel have same values as for left channel.
 - All capacitors are in μF unless otherwise noted. $\text{pF} = \mu\text{F}$
 - All resistors are in ohms, $\frac{1}{4}\text{W}$ unless otherwise noted.
 $\text{k}\Omega : 1000\ \Omega$; $\text{M}\Omega : 1000\ \text{k}\Omega$
 -  : nonflammable resistor.
 - Signal Path
 -  : B+ bus.
 -  : B- bus.
 -  : panel designation.
 -  : adjustment for repair.
 - Voltages are dc with respect to ground unless otherwise noted.
 - Readings are taken under no-signal conditions with a VOM ($20\ \text{k}\Omega/\text{V}$).

No mark : common
() : AEP model (power supply : 220V)
() : UK model (power supply : 240V)

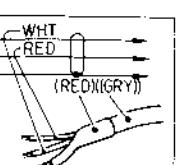
• Switch

Ref. No.	Switch	Position
S201	CARTRIDGE	MM
S301	ACOUSTIC COMP	OFF
S501	LOW FILTER	OFF
S701	PHONO	OFF
S702	TUNER	OFF
S703	AUX	OFF
S704	TAPE	OFF
S801	POWER	OFF

Note: The components identified by shading and marking
⚠ are critical for safety. Replace only with

Note of Mounting Diagram

- Color code of sleeveing over the end of the jacket.



- : part mounted on the conductor side.
 - : B + pattern
 - : B - pattern
 - → : signal path
 - : L-CH
 - : R-CH
 - ▲ : nonflammable resistor

SECTION 5
EXPLODED VIEWS

A

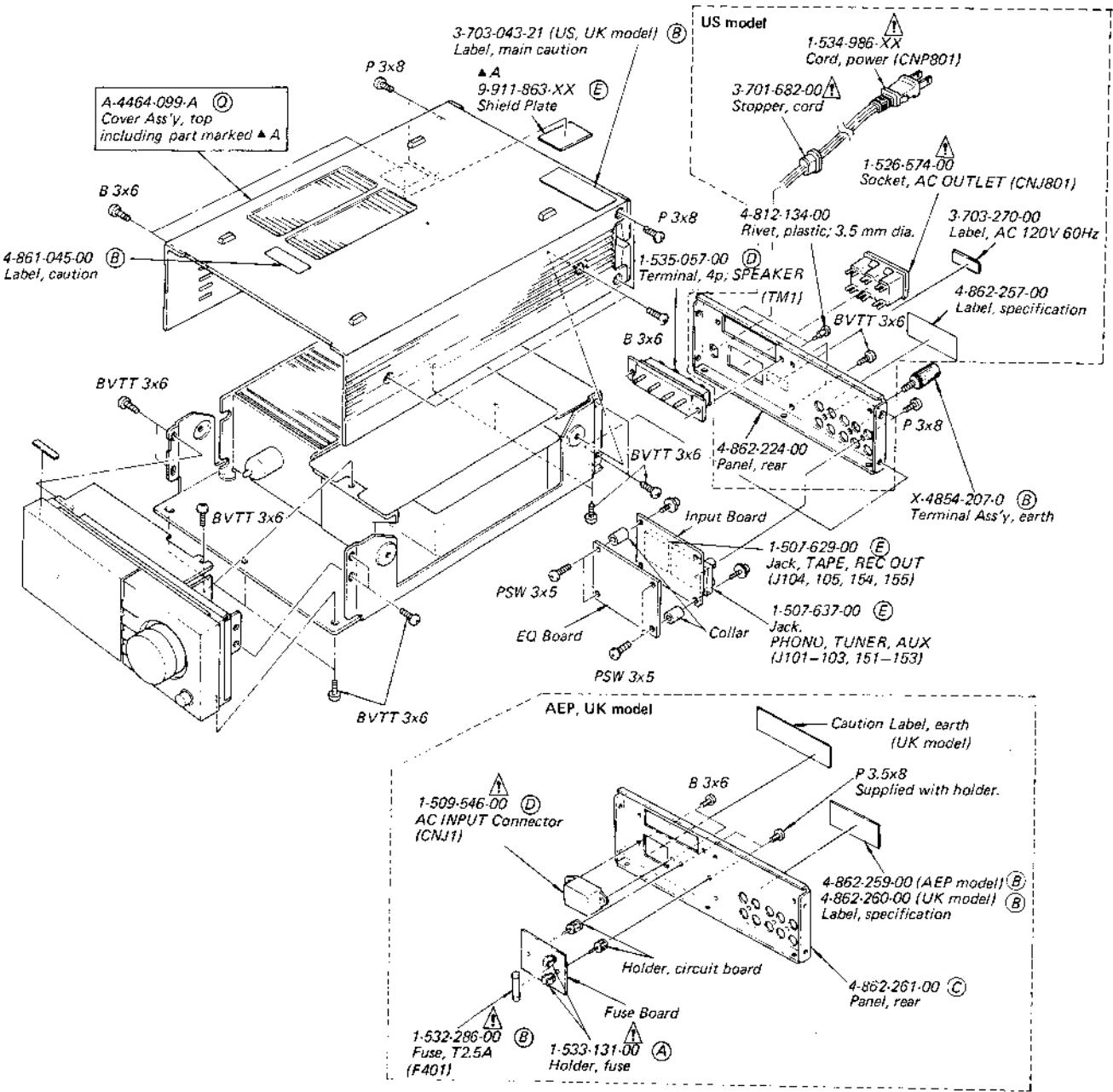
B

C

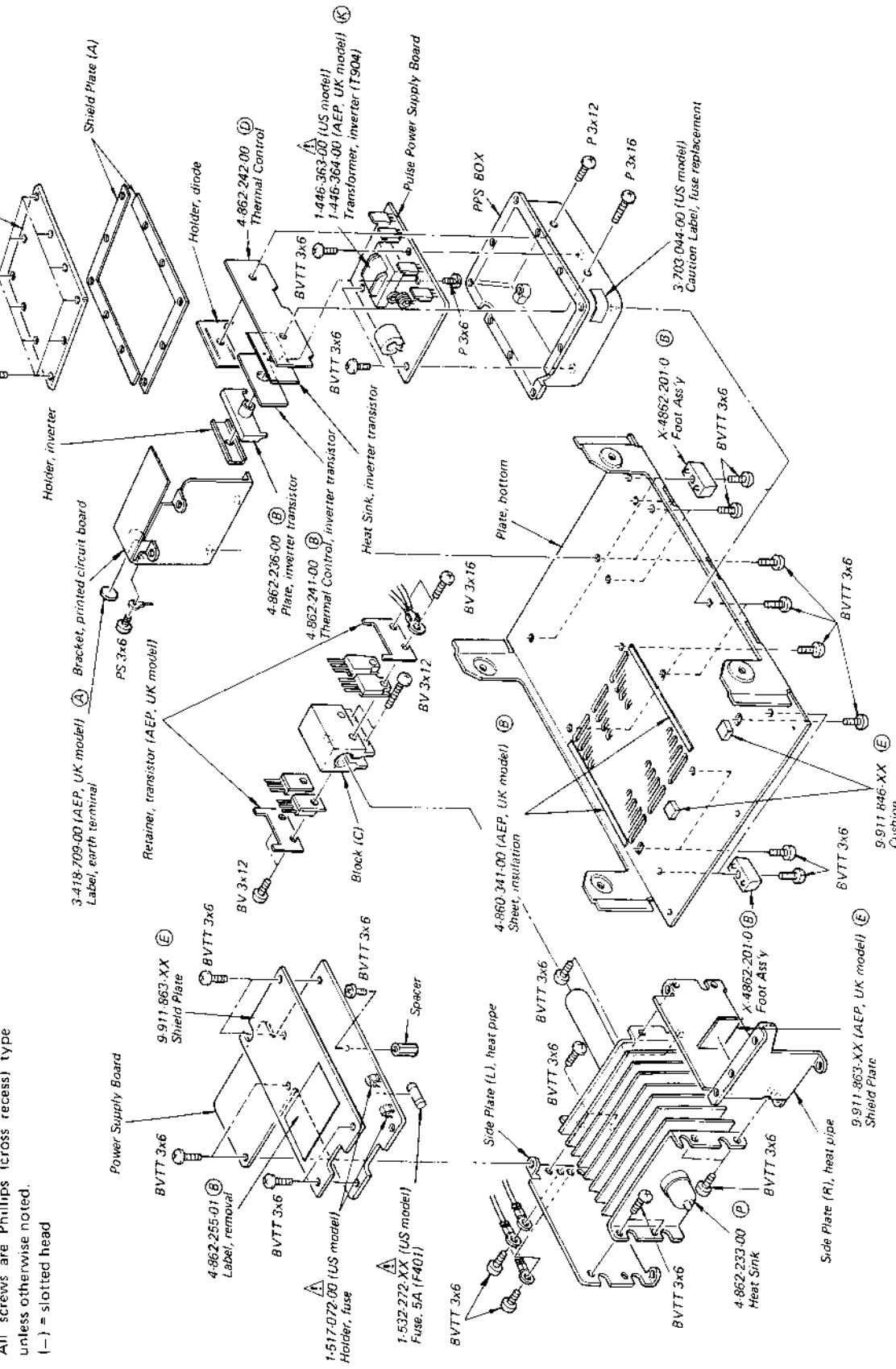
D

E

- 5-1.**
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
 - All screws are Phillips (cross recess) type unless otherwise noted.
(-) = slotted head
 - Circled letters (Ⓐ to Ⓛ) are applicable to European models only.



- 5-2.**
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
 - All screws are Phillips (cross recess) type unless otherwise noted.
(-) = slotted head
 - Circled letters (Ⓐ to Ⓛ) are applicable to European models only.



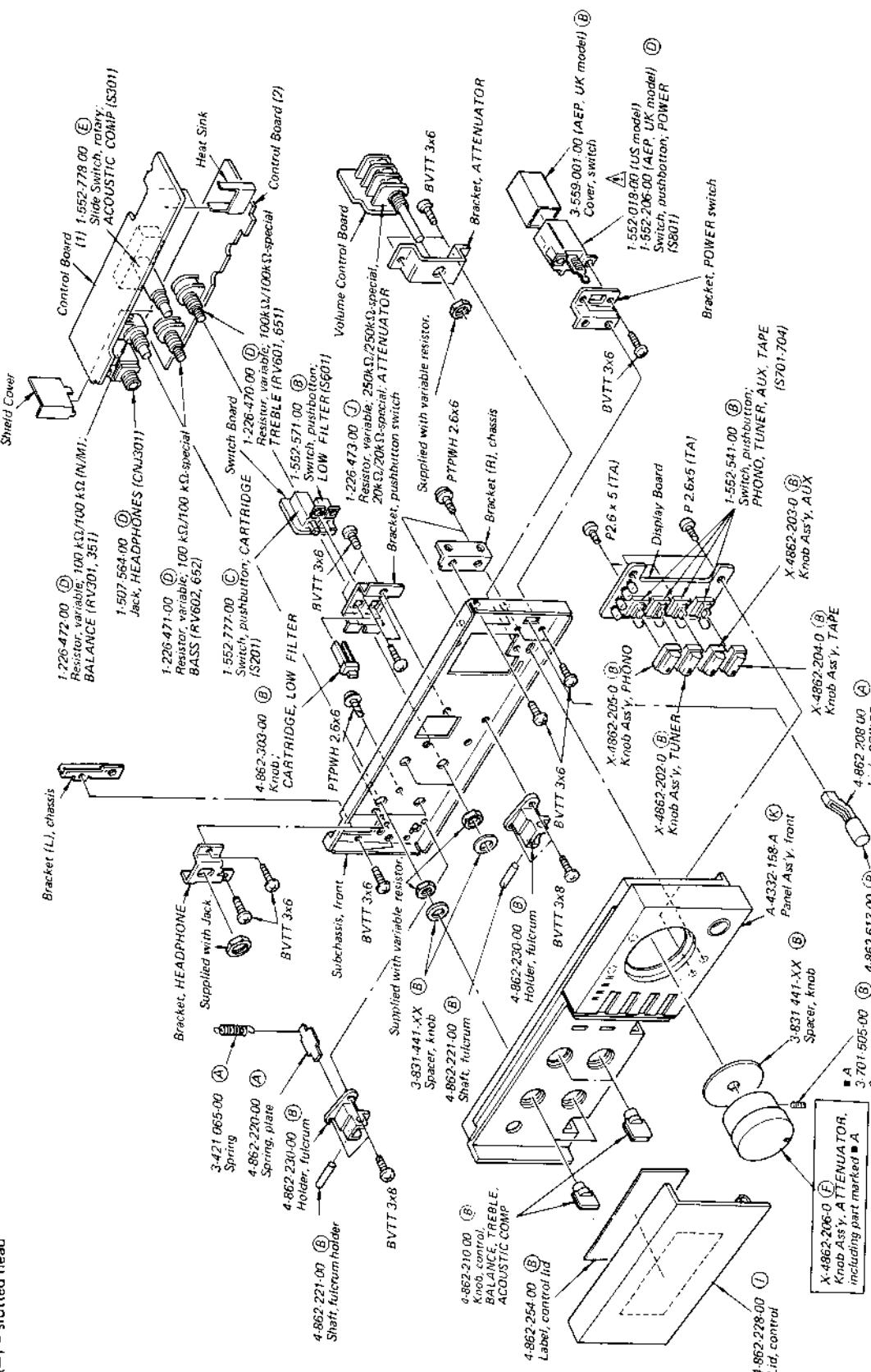
- 5-3.**
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
 - Circled letters (Ⓐ to Ⓛ) are applicable to European models only.

SECTION 6

ELECTRICAL PARTS LIST

- All screws are Phillips (cross recess) type unless otherwise noted.
- $\{-\}$ = slotted head

Some screws are not slotted because they are self-drill required for routine service.



Note: The components identified by shading and mark are critical for safety. Replace only with part number specified.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
SEMICONDUCTORS					
Transistors					
Q201, 251	8-765-523-00	(C) 2SA1066	D409, 459	8-719-815-55	(B) 1S1555
Q202, 252	8-723-304-00	(C) 2SK43-04	D410, 460	8-719-931-22	(B) EQB01-22
Q203, 253	8-729-334-58	(B) 2SC1345	⇒ D412	8-719-815-55	(B) 1S1555
Q204, 254	8-723-304-00	(C) 2SK43-04	D414, 464	8-719-815-55	(B) 1S1555
⇒ Q401, 451	8-729-663-47	(B) 2SC1364	D415, 465	8-719-815-55	(B) 1S1555
⇒ Q402, 452	8-729-612-77	(B) 2SA1027R	⇒ D421-424	8-719-911-55	(C) U05G
Q403, 453	8-729-397-22	(I) 2SA1097	D501	8-719-912-00	(B) MV12N
Q404, 454	8-729-371-22	(G) 2SC2571	D601-608	8-719-815-55	(B) 1S1555
⇒ Q405, 455	8-729-663-47	(B) 2SC1364	D701-704	8-719-812-43	(B) TLG124
⇒ Q406, 456	8-729-612-77	(B) 2SA1027R	D705-708	8-719-801-02	(B) TLR102
⇒ Q501-503	8-729-612-77	(B) 2SA1027R	D709	8-719-815-55	(B) 1S1555
⇒ Q601, 602	8-729-663-47	(B) 2SC1364	D901, 902	8-719-815-55	(B) 1S1555
⇒ Q603-605	8-729-612-77	(B) 2SA1027R	D903, 904	8-719-300-22	(D) CTU22U
⇒ Q901	8-729-612-77	(B) 2SA1027R	Thermistor		
⇒ Q902	8-729-663-47	(B) 2SC1364	PTH401	1-800-427-00	(B) Positive
Q903, 904	8-729-924-40	(E) 2SC2440	COILS and TRANSFORMER		
ICs					
IC101, 102	8-757-700-00	(G) CX770	L201, 251	1-407-519-00	(B) Microinductor, 8µH
IC401, 451	8-751-710-00	(H) CX171	L901	8-421-328-11	Coil, line filter (US model)
IC402	8-759-320-02	(F) HA12002		8-421-340-00	Coil, line filter (AEP, UK model)
IC501	8-759-143-15	(F) µPC14315H	L902, 906	8-421-329-00	(B) Coil, choke: 10µH
IC502	8-759-379-15	(J) FS7915M	T902	8-543-098-00	(B) Core
IC601, 651	8-759-314-57	(C) HA1457	T903	8-543-100-00	(B) Core
Diodes					
D201, 251	8-719-815-55	(B) 1S1555	T904	8-446-363-00	Transformer, inverter (US model)
⇒ D202	8-719-931-13	(B) EQB01-13		8-446-364-00	Transformer, inverter (AEP, UK model)
⇒ D401, 451	8-719-931-15	(B) EQB01-15	CAPACITORS		
D404, 454	8-719-912-00	(B) MV12N	All capacitors are in µF and ceramic unless otherwise noted. 50WV or less are not indicated except for electrolytics or tantalums. p: µµF, elect: electrolytic		
D405, 455	8-719-912-00	(B) MV12N	C101, 151	1-121-911-00	(B) 0.47 50V elect
D406, 456	8-719-923-76	(B) 1S2076A	C201, 251	1-102-978-00	(A) 220p
D407, 457	8-719-923-76	(B) 1S2076A	C202, 252	1-121-651-00	(B) 10 16V elect
D408, 458	8-719-422-21	(B) 1T22AM	C203, 253	1-121-736-00	(B) 1000 10V elect
			C204, 254	1-121-651-00	(B) 10 16V elect
			C205, 255	1-121-651-00	(B) 10 16V elect
			C206, 256	1-108-589-00	(B) 0.027 mylar
			C207, 257	1-108-576-00	(B) 0.0075 mylar

Note: The components identified by shading and marked with a triangle are critical for safety. Replace only with part number specified.

- ⇒: Due to standardization, interchangeable replacements may be substituted for parts specified in the diagrams.

• Circled letters (A to Z) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		
C209, 259	1-121-419-00	(B) 220	6.3V	elect
C210, 260	1-123-332-00	(B) 4.7	25V	elect
C211, 261	1-108-561-00	(B) 0.0018		mylar
C212, 213	1-121-409-00	(B) 47	16V	elect
C215, 265	1-102-820-00	(A) 330p		
C301, 351	1-102-822-00	(A) 390p		
C302, 352	1-108-244-00	(B) 0.033		mylar
C303, 353				
C304, 354	1-121-911-00	(B) 0.47	50V	elect
C305, 355				
C401, 451	1-121-395-00	(B) 4.7	25V	elect
C402, 452	1-121-352-00	(B) 47	10V	elect
C403, 453	1-121-651-00	(B) 10	16V	elect
C404, 454	1-121-391-00	(B) 1	50V	elect
C405, 455	1-101-361-00	(A) 150p		
C406, 456	1-108-377-00	(A) 0.01	100V	mylar
C407, 457	1-108-240-00	(A) 0.015		mylar
C408, 458	1-108-232-00	(A) 0.0033		mylar
C409, 459	1-108-244-00	0.033		mylar (US model)
	1-108-249-00	(B) 0.068		mylar
				(AEP, UK model)
C410, 460	1-123-320-00	(B) 100	16V	elect
C411	1-121-419-00	(B) 220	6.3V	elect
C412	1-121-651-00	(B) 10	16V	elect
C413	1-123-320-00	(B) 100	16V	elect
C414	1-121-450-00	2.2	50V	elect (US model)
	1-121-395-00	(B) 4.7	25V	elect
				(AEP, UK model)
C415, 416	1-123-061-00	(C) 1000	50V	elect
C417, 418	△1-125-178-00	(F) 470	200V	elect
C419	1-121-391-00	(B) 1	50V	elect
C420	1-121-395-00	(B) 4.7	25V	elect
				(AEP, UK model)
C421, 471	1-108-249-00	(B) 0.068	50V	mylar
				(AEP, UK model)
C422	1-123-345-00	(B) 100	35V	elect
C501-504	1-131-215-00	(B) 1	35V	tantalum
C505	1-101-001-00	(A) 0.001		
C601, 651	1-121-391-00	(B) 1	50V	elect

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		
C602, 652	1-102-947-00	(A) 10p		
C603, 653	1-121-927-00	(B) 47	10V	elect
C604, 654	1-104-074-00	(B) 750p		stylol
C605, 655	1-108-357-00	(A) 0.012		mylar
C606, 656	1-108-358-00	(A) 0.018		mylar
C607, 657	1-108-363-00	(B) 0.12		mylar
C608, 658	1-121-450-00	(B) 2.2	50V	elect
C609, 659	1-108-227-00	(A) 0.001		mylar
C610, 660	1-123-321-00	(B) 220	16V	elect
C611-616	1-131-215-00	(B) 1	35V	tantalum
C801	△1-108-749-00 △1-130-342-00	0.047 (C) 0.47	125V	mylar (US model) 300V film (AEP, UK model)
C802	△1-161-516-00	0.001	125V	(US model)
C802, 803	△1-102-222-00	(B) 0.001	250V	(AEP, UK model)
C901	△1-130-141-00	(B) 0.01	630V	film
C902, 903	△1-161-516-00 △1-102-222-00	(B) 0.001 (B) 0.001	125V	(US model) 250V (AEP, UK model)
C904	△1-123-565-00 △1-123-290-00	33 (H) 10	200V	elect (US model) 400V elect (AEP, UK model)
C905, 906	△1-130-357-00 △1-130-356-00	1 (B) 0.47	250V	film (US model) 250V film (AEP, UK model)
C907	△1-108-595-00	(D) 0.047		mylar
C908	△1-108-599-00	(B) 0.068		mylar
C909-912	△1-123-361-00	(B) 220	50V	elect
C913	△1-130-141-00	(B) 0.01	630V	film
RESISTORS				
All resistors are in ohms. Common $\frac{1}{4}W$ carbon resistors are omitted. Refer to the list on the last page for their part numbers.				
R102-104	1-211-695-00	(A) 560k	$\frac{1}{16}W$	micro
R152-154				
R107-110	1-209-878-00	(A) 1.8k	$\frac{1}{16}W$	micro
R157-160				
R208, 258	1-214-116-00	(A) 220	$\frac{1}{4}W$ (1%)	metal oxide
R209, 259	1-214-090-00	(A) 18	$\frac{1}{4}W$ (1%)	metal oxide

Note: The components identified by shading and mark  are critical for safety. Replace only with part number specified.

• Circled letters (Ⓐ to Ⓛ) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	
R213, 263	1-214-156-00	(Ⓐ) 10k	1/4W(1%) metal oxide
R306, 356	Ⓐ1-247-232-00	(Ⓐ) 470	1/2W carbon (nonflammable)
R413, 463	Ⓐ1-247-220-00	(Ⓐ) 150	1/2W carbon (nonflammable)
R414, 464	1-244-885-00	(Ⓐ) 3.3k	1/2W carbon
R415, 465	Ⓐ1-247-087-00	(Ⓐ) 15	1/2W carbon (nonflammable)
R423, 473	Ⓐ1-217-157-00	(Ⓑ) 0.33	5W wirewound (nonflammable)
R424, 474			
R425, 475	1-244-883-00	(Ⓐ) 2.7k	1/2W carbon
R427, 477	1-244-825-00	(Ⓐ) 10	1/2W carbon
R428, 478	Ⓐ1-206-670-00	(Ⓑ) 1.8k	2W metal oxide (nonflammable)
R432	Ⓐ1-206-650-00	(Ⓑ) 270	2W metal oxide (nonflammable)
R437	Ⓐ1-206-654-00	(Ⓑ) 390	2W metal oxide (nonflammable)
R438	Ⓐ1-206-655-00	(Ⓑ) 430	2W metal oxide (nonflammable)
R439	Ⓐ1-206-662-00	820	2W metal oxide (US model) (nonflammable)
R440	Ⓐ1-206-666-00	(Ⓑ) 1.2k	2W metal oxide (AEP, UK model) (nonflammable)
R441	Ⓐ1-206-523-00	(Ⓑ) 33	3W metal oxide (US model) (nonflammable)
	Ⓐ1-217-593-00	(Ⓑ) 75	7W wirewound (AEP, UK model) (nonflammable)
R801	Ⓐ1-246-541-00	(Ⓐ) 680k	1/4W carbon (AEP, UK model)
R901	Ⓐ1-246-521-00	100k	1/4W carbon (US model)
	Ⓐ1-244-928-00	(Ⓐ) 200k	1/2W carbon (AEP, UK model)
R902	Ⓐ1-246-483-00	(Ⓐ) 2.7k	1/4W carbon
R903	Ⓐ1-246-507-00	(Ⓐ) 27k	1/4W carbon
R904	Ⓐ1-211-553-00	(Ⓐ) 2.7k	1/4W carbon (nonflammable)

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	
R905	Ⓐ1-246-469-00	(Ⓐ) 680	1/4W carbon
R906	(Ⓛ1-244-821-00	6.8	1/2W carbon (US model)
	(Ⓛ1-244-823-00	(Ⓐ) 8.2	1/2W carbon (AEP, UK model)
RT401, 451	1-224-644-XX	(Ⓑ) 4.7k-B; adjustable, DC balance	
RT402, 452	1-224-647-XX	(Ⓑ) 47k-B; adjustable, DC bias	
RV301, 351	1-226-472-00	(Ⓓ) 100k-N/100k-M, variable; BALANCE	
RV302, 352	1-226-473-00	(ⓘ) 250k/250k-special, 20k/20k-special; variable; ATTENUATOR	
RV303, 353			
RV601, 651	1-226-470-00	(Ⓓ) 100k/100k-special, variable; TREBLE	
RV602, 652	1-226-471-00	(Ⓓ) 100k/100k-special, variable, BASS	

SWITCHES

S201	1-552-777-00	(Ⓒ) Pushbutton, CARTRIDGE
S301	1-552-778-00	(Ⓔ) Rotary-slide, ACOUSTIC COMP
S601	1-552-571-00	(Ⓑ) Pushbutton, LOW FILTER
S701-704	1-552-541-00	(Ⓑ) Pushbutton, PHONO, TUNER, AUX, TAPE
S801	(Ⓛ1-552-018-00	Pushbutton, POWER (US model)
	(Ⓛ1-552-206-00	(Ⓓ) Pushbutton, POWER (AEP, UK model)

JACKS

J101-103	1-507-637-00	(Ⓔ) PHONO, TUNER, AUX
J151-153		
J104, 154	1-507-629-00	(Ⓔ) TAPE, REC OUT
J105, 155		
CNJ301	1-507-564-00	(Ⓓ) HEADPHONES

- Circled letters (Ⓐ to Ⓛ) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
-----------------	-----------------	--------------------

MISCELLANEOUS

CNJ1	Ⓐ1-509-546-00	④ Connector, AC INPUT (AEP, UK model)
CNJ801	Ⓐ1-526-574-00	Socket, AC OUTLET (US model)
CNP801	Ⓐ1-534-986-XX	Cord, power (US model)
F401	(Ⓐ1-532-272-XX	Fuse, 5A (US model)
	(Ⓐ1-532-286-00	⑥ Fuse, T2.5A (AEP, UK model)
RY401	1-515-302-00	⑤ Relay
RY402	(Ⓐ1-515-278-00	Relay (US model)
	(Ⓐ1-515-347-00	⑤ Relay (AEP, UK model)
TMI	1-535-057-00	④ Terminal, 4p; SPEAKER
TP	Ⓐ1-532-556-00	⑥ Fuse, thermal; 2A
	Ⓐ1-517-072-00	Holder, fuse (US model)
	Ⓐ1-533-131-00	Ⓐ Holder, fuse (AEP, UK model)

ACCESSORIES AND PACKING MATERIALS

<u>Part No.</u>	<u>Description</u>
Ⓐ1-534-819-00	⑦ Cord, power (UK model)
3-701-625-00	Ⓐ Bag, plastic
3-770-741-11	⑧ Manual, instruction (AEP, UK model)
3-770-741-21	Manual, instruction (US model)
3-794-233-21	Sheet, instruction (US model)
4-862-251-00	Ⓐ Sheet, protection
4-862-351-00	Ⓑ Cushion, front
4-862-352-00	Ⓑ Cushion, rear
4-862-353-00	Ⓑ Bag, protection

Note: The components identified by shading and mark  are critical for safety. Replace only with part number specified.

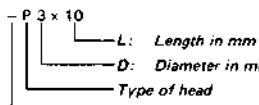
1/4 WATT CARBON RESISTORS ®

Note: Circled letter **A** is applicable to European models only.

Ω	Part No.										
1.0	1-246-401-00	10	1-246-425-00	100	1-246-449-00	1.0k	1-246-473-00	10k	1-246-497-00	100k	1-246-521-00
1.1	1-246-402-00	11	1-246-426-00	110	1-246-450-00	1.1k	1-246-474-00	11k	1-246-498-00	110k	1-246-522-00
1.2	1-246-403-00	12	1-246-427-00	120	1-246-451-00	1.2k	1-246-475-00	12k	1-246-499-00	120k	1-246-523-00
1.3	1-246-404-00	13	1-246-428-00	130	1-246-452-00	1.3k	1-246-576-00	13k	1-246-500-00	130k	1-246-524-00
1.5	1-246-405-00	15	1-246-429-00	150	1-246-453-00	1.5k	1-246-577-00	15k	1-246-501-00	150k	1-246-525-00
1.6	1-246-406-00	16	1-246-430-00	160	1-246-454-00	1.6k	1-246-578-00	16k	1-246-502-00	160k	1-246-526-00
1.8	1-246-407-00	18	1-246-431-00	180	1-246-455-00	1.8k	1-246-579-00	18k	1-246-503-00	180k	1-246-527-00
2.0	1-246-408-00	20	1-246-432-00	200	1-246-456-00	2.0k	1-246-580-00	20k	1-246-504-00	200k	1-246-528-00
2.2	1-246-409-00	22	1-246-433-00	220	1-246-457-00	2.2k	1-246-581-00	22k	1-246-505-00	220k	1-246-529-00
2.4	1-246-410-00	24	1-246-434-00	240	1-246-458-00	2.4k	1-246-582-00	24k	1-246-506-00	240k	1-246-530-00
2.7	1-246-411-00	27	1-246-435-00	270	1-246-459-00	2.7k	1-246-583-00	27k	1-246-507-00	270k	1-246-531-00
3.0	1-246-412-00	30	1-246-436-00	300	1-246-460-00	3.0k	1-246-584-00	30k	1-246-508-00	300k	1-246-532-00
3.3	1-246-413-00	33	1-246-437-00	330	1-246-461-00	3.3k	1-246-585-00	33k	1-246-509-00	330k	1-246-533-00
3.6	1-246-414-00	36	1-246-438-00	360	1-246-462-00	3.6k	1-246-586-00	36k	1-246-510-00	360k	1-246-534-00
3.9	1-246-415-00	39	1-246-439-00	390	1-246-463-00	3.9k	1-246-587-00	39k	1-246-511-00	390k	1-246-535-00
4.3	1-246-416-00	43	1-246-440-00	430	1-246-464-00	4.3k	1-246-488-00	43k	1-246-512-00	430k	1-246-536-00
4.7	1-246-417-00	47	1-246-441-00	470	1-246-465-00	4.7k	1-246-489-00	47k	1-246-513-00	470k	1-246-537-00
5.1	1-246-418-00	51	1-246-442-00	510	1-246-466-00	5.1k	1-246-490-00	51k	1-246-514-00	510k	1-246-538-00
5.6	1-246-419-00	56	1-246-443-00	560	1-246-467-00	5.6k	1-246-491-00	56k	1-246-515-00	560k	1-246-539-00
6.2	1-246-420-00	62	1-246-444-00	620	1-246-468-00	6.2k	1-246-492-00	62k	1-246-516-00	620k	1-246-540-00
6.8	1-246-421-00	68	1-246-445-00	680	1-246-469-00	6.8k	1-246-493-00	68k	1-246-517-00	680k	1-246-541-00
7.5	1-246-422-00	75	1-246-446-00	750	1-246-470-00	7.5k	1-246-494-00	75k	1-246-518-00	750k	1-246-542-00
8.2	1-246-423-00	82	1-246-447-00	820	1-246-471-00	8.2k	1-246-495-00	82k	1-246-519-00	820k	1-246-543-00
9.1	1-246-424-00	91	1-246-448-00	910	1-246-472-00	9.1k	1-246-496-00	91k	1-246-520-00	910k	1-246-544-00

HARDWARE NOMENCLATURE

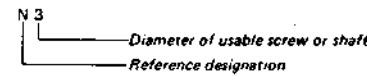
Screw:



Unless otherwise indicated, it means cross-recessed head (Phillips type).

Reference Designation	Shape	Description	Remarks
SCREWS			
P		pan-head screw	binding-head (B) screw for replacement
PWH		pan-head screw with washer face	binding-head (B) screw and flat washer for replacement
PS PSP		pan-head screw with spring washer	binding-head (B) screw and spring washer for replacement
PSW PSPW		pan-head screw with spring and flat washers	binding-head (B) screw and spring and flat washers for replacement
R		round-head screw	binding-head (B) screw for replacement
K		flat-countersunk-head screw	
RK		oval-countersunk-head screw	
B		binding-head screw	
T		truss-head screw	binding-head (B) screw for replacement
F		flat-listener-head screw	
RF		full-listener-head screw	
BV		braizer-head screw	

Nut, Washer, Retaining ring:



Reference Designation	Shape	Description	Remarks
SELF-TAPPING SCREWS			
TA		self-tapping screw	ex: TA, P 3 x 10
PTP		pan-head self-tapping screw	binding-head self-tapping (TA, B) screw for replacement
PTPWH		pan-head self-tapping screw with washer face	binding-head self-tapping (TA, B) screw and flat washer for replacement
PTTWH		pan-head thread-rolling screw with washer face	binding-head (B) screw and flat washer for replacement
SET SCREWS			
SC		set screw	
SC		hexagon-socket set screw	ex: SC 2.6 x 4, hexagon socket
NUT			
N		nut	
WASHERS			
W		flat washer	
SW		spring washer	
LW		internal-tooth lock washer	ex: LW3, internal
LW		external-tooth lock washer	ex: LW3, external
RETAINING RINGS			
E		retaining ring	
G		grip-type retaining ring	

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9-958-608-11

79G0295-1

Printed in Japan