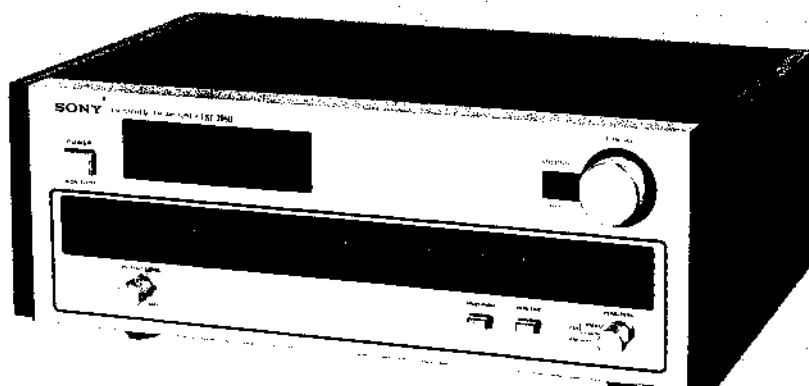


ST-3950

AEP Model

UK Model



FM STEREO/FM-AM TUNER

SPECIFICATIONS

GENERAL

Outputs: FIXED: 750 mV, 10 k Ω
VARIABLE: 0–1.5 V, 1.5 k Ω
FM DISCR1: 150 mV, 2.5 k Ω

Power Requirements: 110, 127, 220 or 240 V ac
selectable, 50/60 Hz

Power Consumption: 29 W (UK model)
27 W (AEP model)

Dimensions: Approx. 460 (w) x 170 (h) x 335 (d) mm
18 $\frac{1}{8}$ (w) x 6 $\frac{5}{8}$ (h) x 13 (d) inches
including projecting parts and controls

Weight: Approx. 8.0 kg, 17 lb 10 oz (net)
9.8 kg, 21 lb 9 oz
(in shipping carton)

Harmonic Distortion: at 100 Hz, 1 kHz
0.15 % (MONO)
0.25 % (STEREO)
at 10 kHz
0.2 % (MONO)
0.6 % (STEREO)

Stereo Separation: 35 dB at 100 Hz
40 dB at 1 kHz
35 dB at 10 kHz

Frequency Response: 40 Hz – 12.5 kHz ± 0.3 dB
19 kHz, 38 kHz Suppression: 60 dB

Muting Level: Approx. 5 μ V

AM SECTION

Tuning Range: 530 – 1,605 kHz

Antenna: Built-in ferrite-rod antenna and
external antenna terminal

Intermediate Frequency: 468 kHz

Usable Sensitivity: 250 μ V/m built-in antenna
100 μ V external antenna
at 1,000 kHz

Image Rejection: 40 dB at 1,000 kHz

S/N Ratio: 50 dB at 50 mV/m

Harmonic Distortion: 0.5 % at 50 mV/m, 400 Hz
IF Rejection: 35 dB at 1,000 kHz

FM SECTION

Tuning Range: 87.5 – 108 MHz

Antenna Terminals: 300 Ω balanced
75 Ω coaxial cable input

Intermediate Frequency: 10.7 MHz

Usable Sensitivity: 1.7 μ V (MONO), IHF
1.5 μ V, S/N = 26 dB (40 kHz deviation)

Sensitivity at 50 dB Quieting: 3.0 μ V (MONO)
40 μ V (STEREO)

Sensitivity at 46 dB Quieting
(40 kHz deviation): 40 μ V (STEREO)

Image Rejection: 80 dB

IF Rejection: 100 dB

Spurious Rejection: 90 dB

AM Suppression: 56 dB

Capture Ratio: 1.0 dB

Selectivity: 80 dB

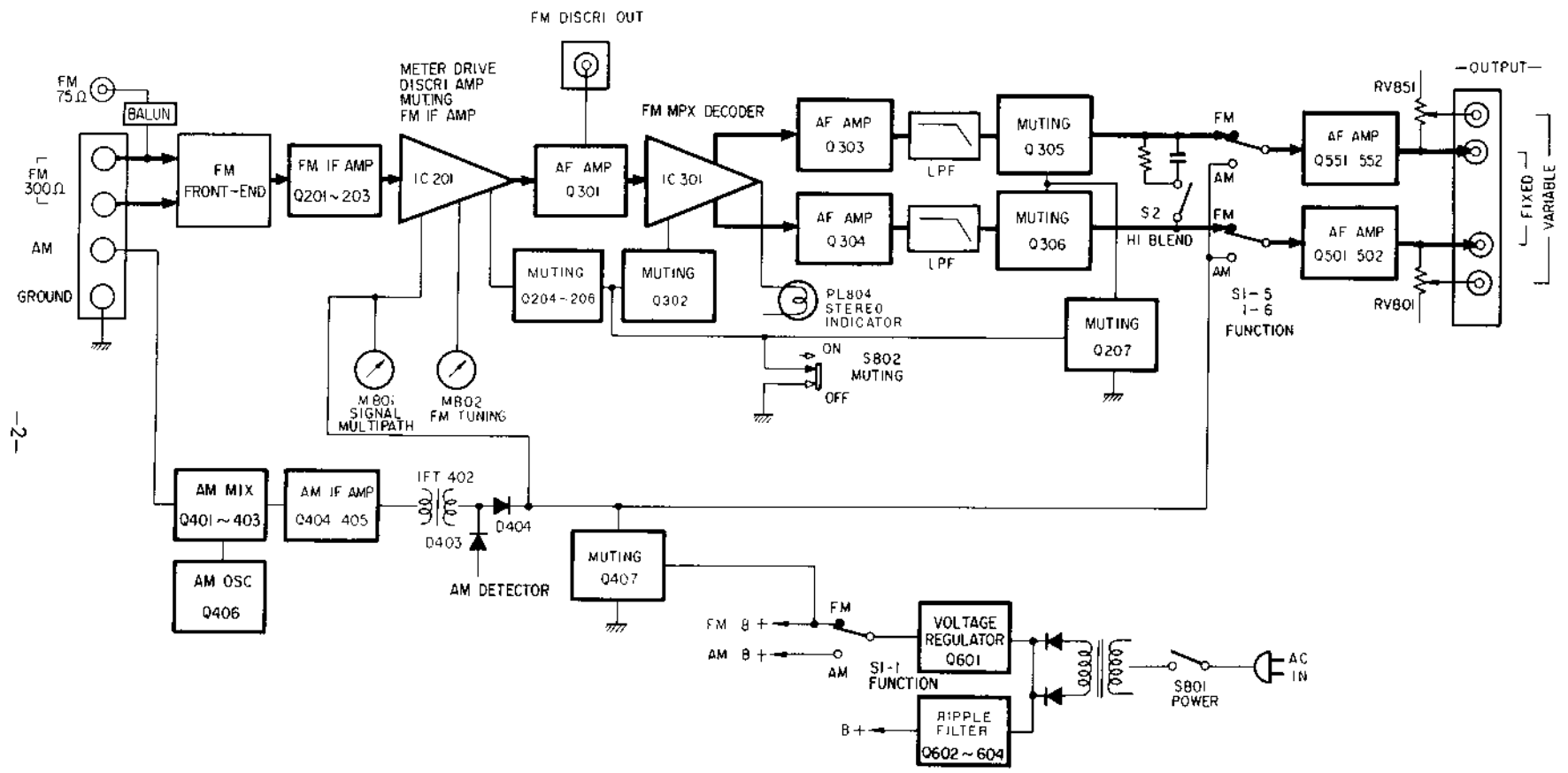
S/N Ratio: 75 dB (MONO)

70 dB (STEREO)

SONY®

SERVICE MANUAL

1-1. BLOCK DIAGRAM



1.2. DISASSEMBLY

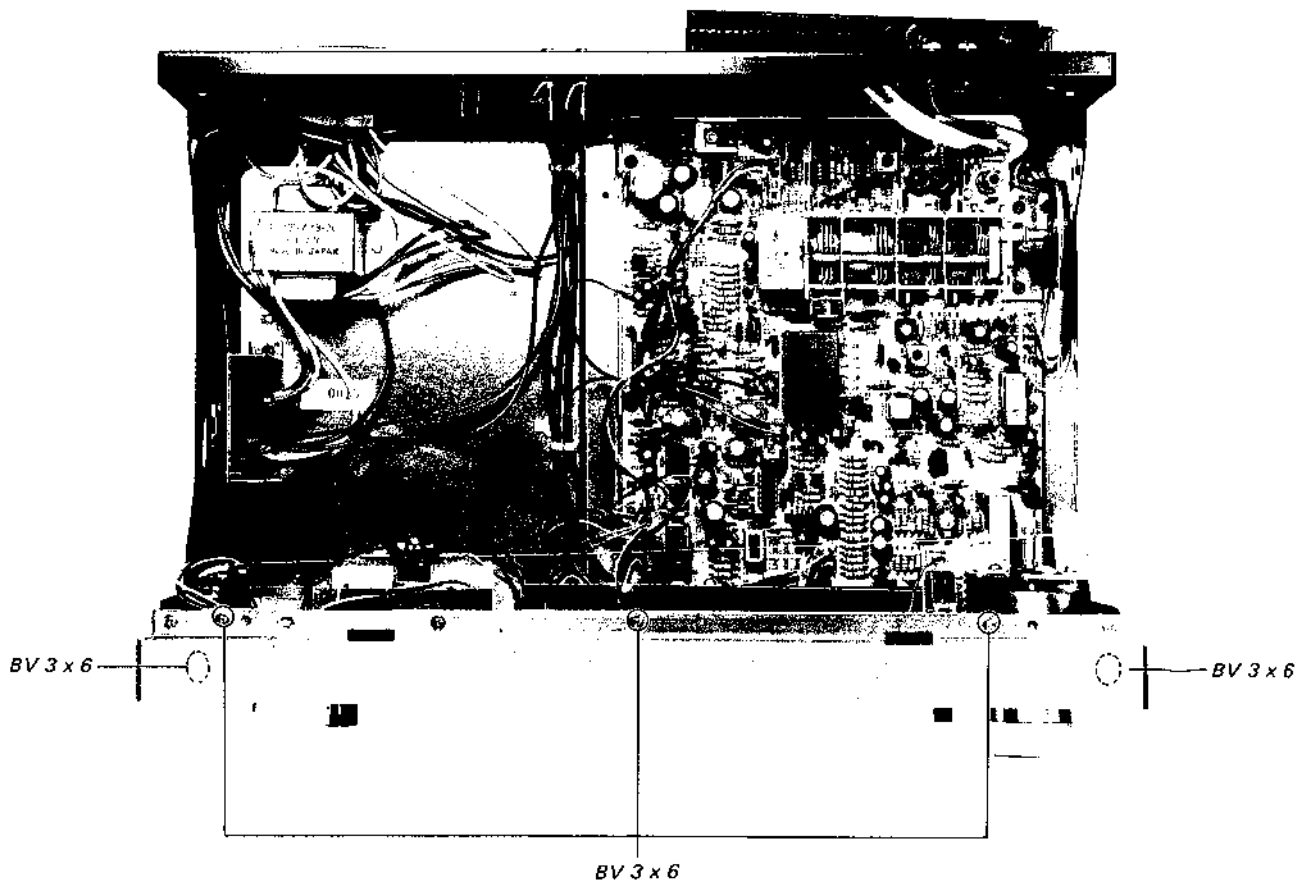
1) Top Cover

Remove four screws (\pm) BW 4 x 22 from both ornamental side boards. Remove both ornamental side boards and top cover.

2) Front Panel

Pull off FUNCTION and OUTPUT LEVEL knobs. Remove TUNING knob by loosening the knob screw.

Remove five screws BV 3 x 6 from top and both sides of the front panel.

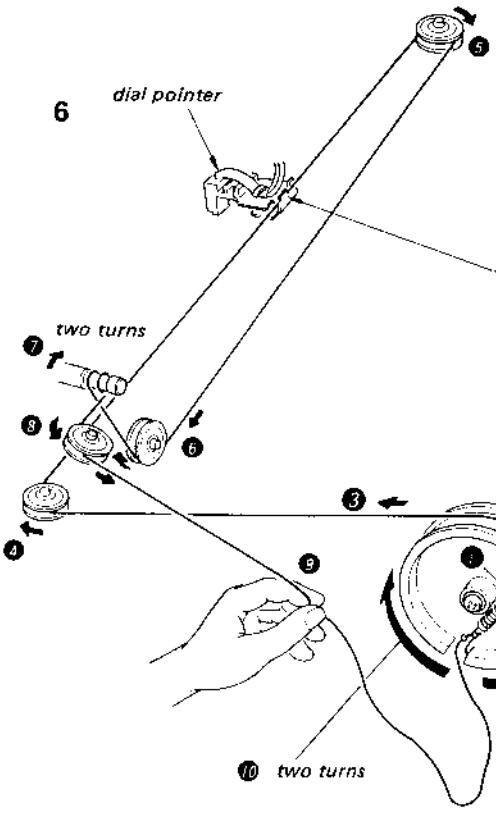
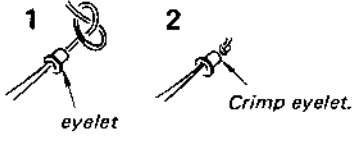
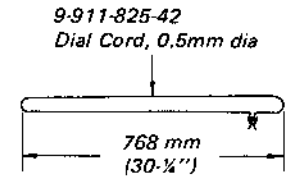


S

S



1-3. DIAL CORD STRINGING



- 1 Put the dial pointer on the dial cord.
- 2 Adjust the position of the dial pointer by receiving a known station.
- 3 Apply a suitable locking compound to dial pointer to fix it on the dial card.

Set the tuning drum to fully counterclockwise.

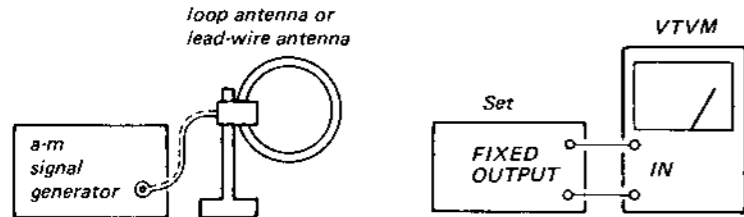
SECTION 2
ADJUSTMENTS

2.1. FM FREQUENCY COVERAGE AND TRACKING ADJUSTMENTS

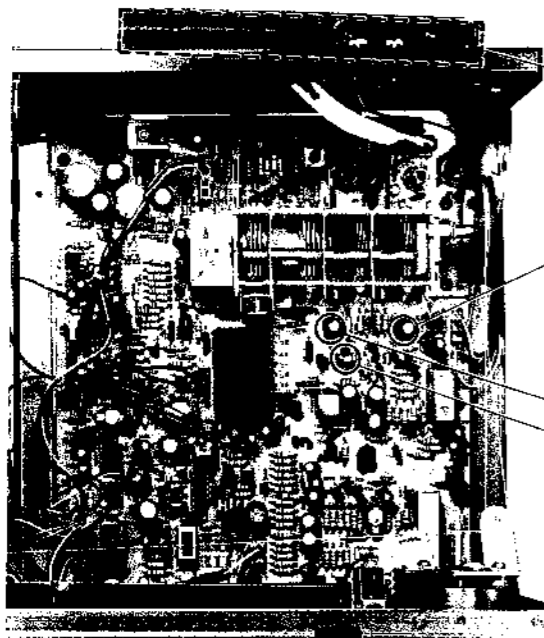
Never attempt alignment of the fm front-end section for the fm frequency coverage and tracking adjustment. If the fm frequency coverage adjustment is required, replace the fm front-end ass'y. In the case of tracking alignment, ask your nearest SONY Service Station to send your unit to the Factory Service Center.

2.2. AM FREQUENCY COVERAGE AND TRACKING ADJUSTMENTS

Test setup:



Adjust for maximum reading.



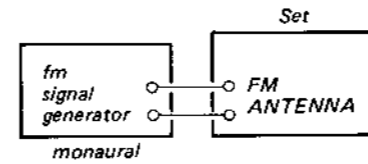
AM TRACKING	
L801	600kHz(modulated)
CT401	1,400kHz(modulated)

AM FREQUENCY COVERAGE	
CT402	1,605kHz(modulated)
L402	530kHz(modulated)

2.3. FM ADJUSTMENTS

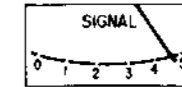
SIGNAL METER ADJUSTMENT

Test setup:



Procedure:

Tune the tuner to 98MHz and adjust RT202 for the pointer deflection of 4.6 (See figure below.) on the SIGNAL meter.



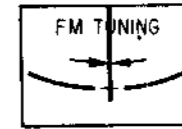
FM Signal Generator Setting:

Carrier frequency: 98 MHz
Modulation: 400 Hz, 75 kHz deviation (100 %)
Output level: 1 mV (60 dB)

DISCRIMINATOR ALIGNMENT

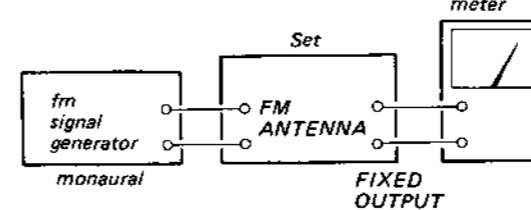
Procedure:

1. Detune the tuner.
2. Adjust the secondary-side core (blue) of IFT201 for zero center on the TUNING meter.



MONAURAL DISTORTION ADJUSTMENT

Test setup:



FM Signal Generator Setting:

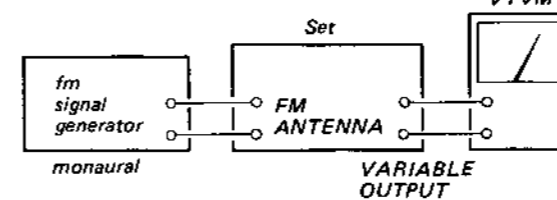
Carrier frequency: 98 MHz
Modulation: 400 Hz, 75 kHz deviation (100 %)
Output level: 1 mV (60 dB)

Procedure:

Tune the tuner to 98MHz and adjust the primary-side core (black) of IFT201 for minimum reading on the distortion meter.

FM OUTPUT LEVEL ADJUSTMENT

Test setup:



FM Signal Generator Setting:

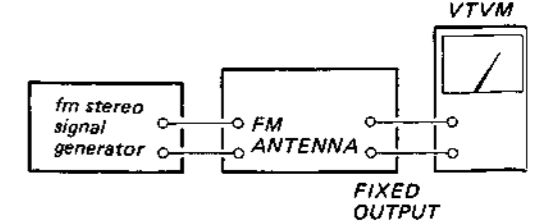
Carrier frequency: 98 MHz
Modulation: 400 Hz, 75 kHz deviation (100 %)
Output level: 1 mV (60 dB)

Procedure:

Set OUTPUT LEVEL control to max and adjust RT201 for 1.6V (6dB) on the VTVM.

FM STEREO SEPARATION ADJUSTMENT

Test setup:



FM Stereo Signal Generator Setting:

Carrier frequency: 98 MHz
Mode: Stereo
Audio (400 Hz) Mod: 67.5 kHz (90 %)
Pilot (19 kHz) Mod: 7.5 kHz (10 %)

Procedure:

1. Tune the tuner to 98 MHz.
2. Adjust the secondary-side core (blue) of IFT201 for maximum reading on the VTVM.
3. Record signal level.
4. Measure signal level.
5. Readjust the secondary-side core (blue) of IFT201 for left and right channel balance.

Note:

2-3. FM ADJUSTMENTS

SIGNAL METER ADJUSTMENT

Test setup:

Procedure:
Tune the tuner to 98MHz and adjust RT202 for the pointer deflection of 4.6 (See figure below.) on the SIGNAL meter.

FM Signal Generator Setting:
Carrier frequency: 98 MHz
Modulation: 400 Hz, 75 kHz deviation (100 %)
Output level: 1 mV (60 dB)

DISCRIMINATOR ALIGNMENT

Procedure:

1. Detune the tuner.
2. Adjust the secondary-side core (blue) of IFT201 for zero center on the TUNING meter.

MONAURAL DISTORTION ADJUSTMENT

Test setup:

FM Signal Generator Setting:
Carrier frequency: 98 MHz
Modulation: 400 Hz, 75 kHz deviation (100 %)
Output level: 1 mV (60 dB)

Procedure:
Tune the tuner to 98MHz and adjust the primary-side core (black) of IFT201 for minimum reading on the distortion meter.

FM OUTPUT LEVEL ADJUSTMENT

Test setup:

FM Signal Generator Setting:
Carrier frequency: 98 MHz
Modulation: 400 Hz, 75 kHz deviation (100 %)
Output level: 1 mV (60 dB)

Procedure:
Set OUTPUT LEVEL control to max and adjust RT201 for 1.6V (6dB) on the VTVM.

FM STEREO SEPARATION ADJUSTMENT

Test setup:

FM Stereo Signal Generator Setting:
Carrier frequency: 98 MHz
Mode: Stereo
Audio (400 Hz) Mod: 67.5 kHz (90 %)
Pilot (19 kHz) Mod: 7.5 kHz (10 %)

Procedure:

1. Tune the tuner to 98 MHz.
2. Adjust RT501 for maximum output on the VTVM at the left channel, and record the output level.
3. Record the residual signal level when the stereo signal generator input selector is to the right.
4. Measure the separation at the right channel.
5. Readjust RT501 for minimum difference between left and right channel separation.

Note: The output level to residual-level ratio represents the separation.

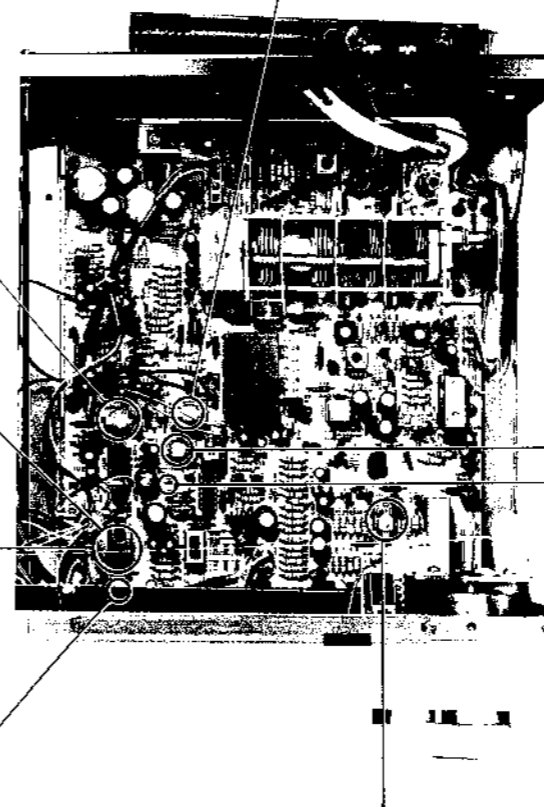
MUTING ADJUSTMENT

Setup:

FM Signal Generator Setting:
Carrier frequency: 98 MHz
Modulation: 400 Hz, 75 kHz deviation (100 %)
Output level: 1 mV (60 dB)

Procedure:

1. Turn the MUTING switch ON.
2. Adjust RT203 so that the muting circuit begins to operate at the symmetrical deflection point of TUNING meter when detuning the tuner to higher or lower frequencies than 98 MHz.



19 kHz ADJUSTMENT

A) With Frequency Counter

Setup:

FM Signal Generator Setting:
Carrier frequency: 98 MHz
Modulation: 400 Hz, 75 kHz deviation (100 %)
Output level: 1 mV (60 dB)

Procedure:

1. Tune the set to 98 MHz.
2. Adjust RT301 for 19kHz ± 100Hz on the counter.

B) Without Frequency Counter

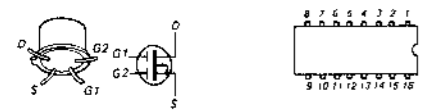
1. Tune the set to FM stereo signals.
2. Turn RT301 clockwise or counterclockwise and secure RT301 at the center in lighting-up range of stereo lamp as shown below.

SECTION 3
DIAGRAMS

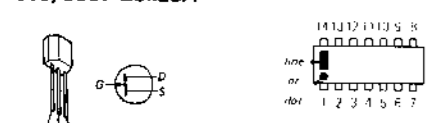
3-1. MOUNTING DIAGRAM

- Conductor Side -

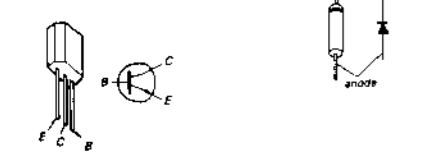
Q101: 3SK37 IC201: HA1137W



Q102, 105 305, 306: 2SK23A IC301: HA1156



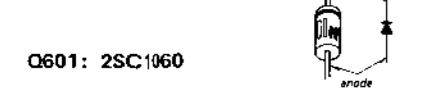
Q301, 303, 304 501, 502, 551 552: 2SC631A Q401, 402, 404: 2SC403C Q204~207, 302, 407 602~604, 701, 702: 2SC633A



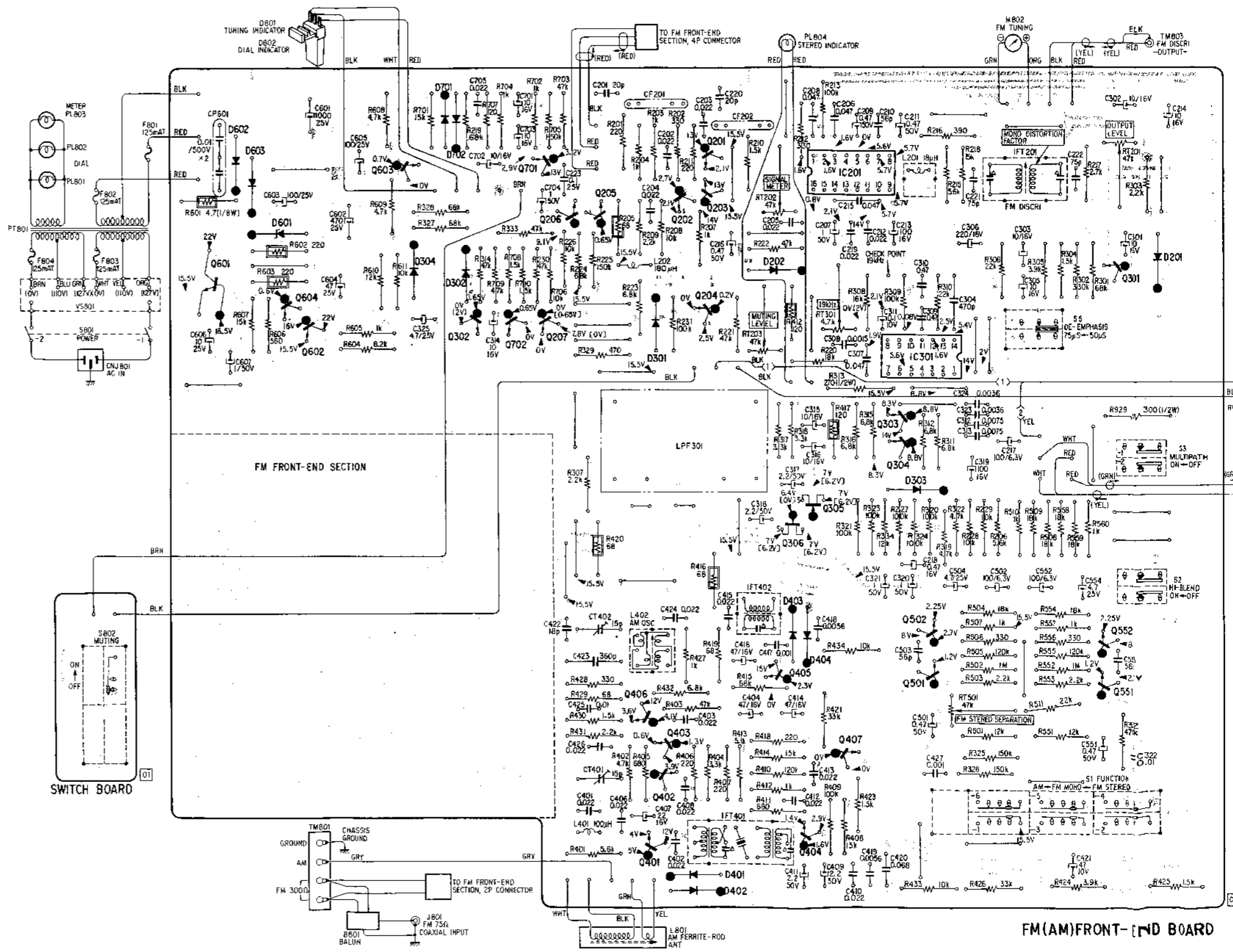
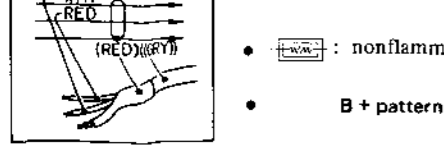
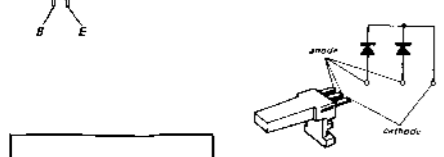
D201: MV203V

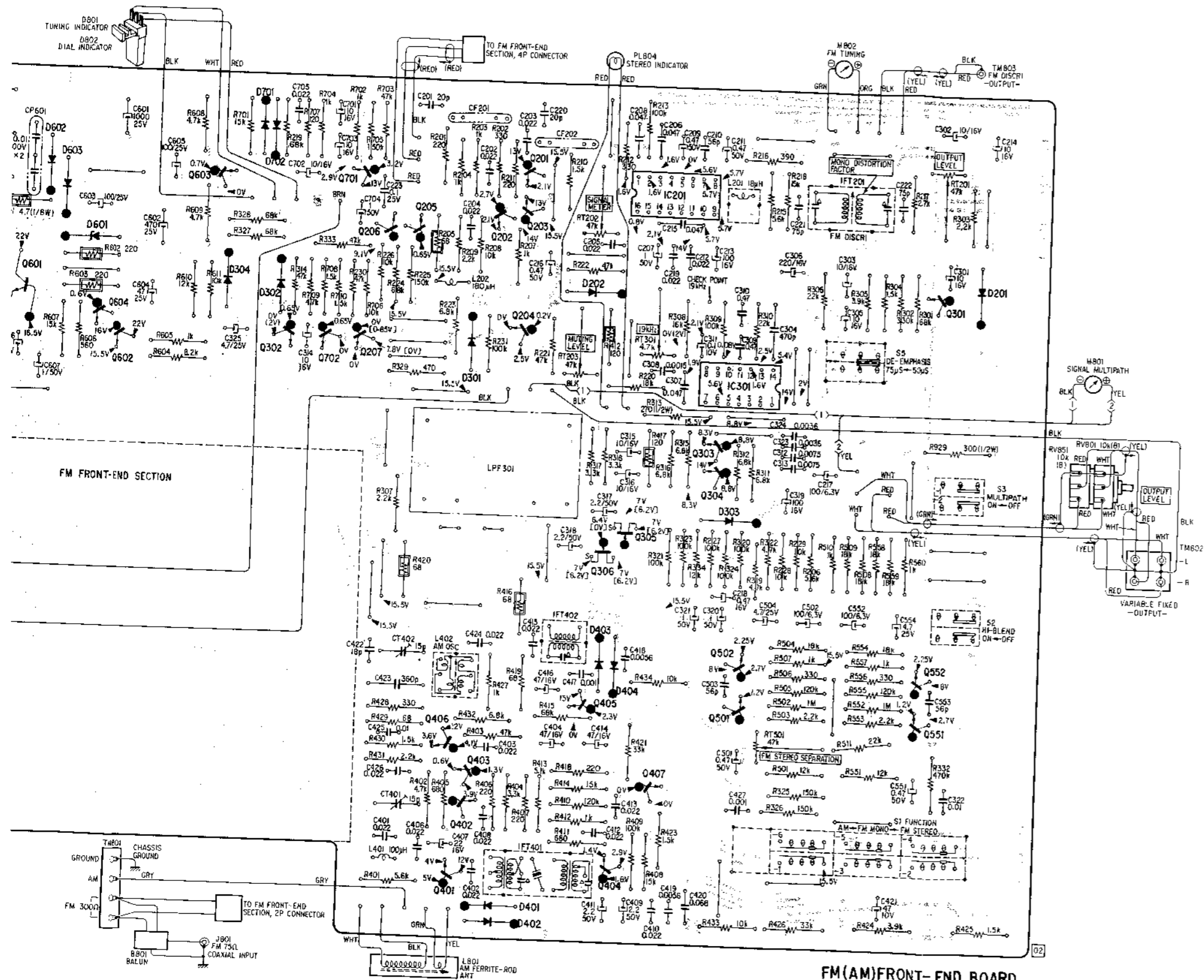


D601: EQA01-16R



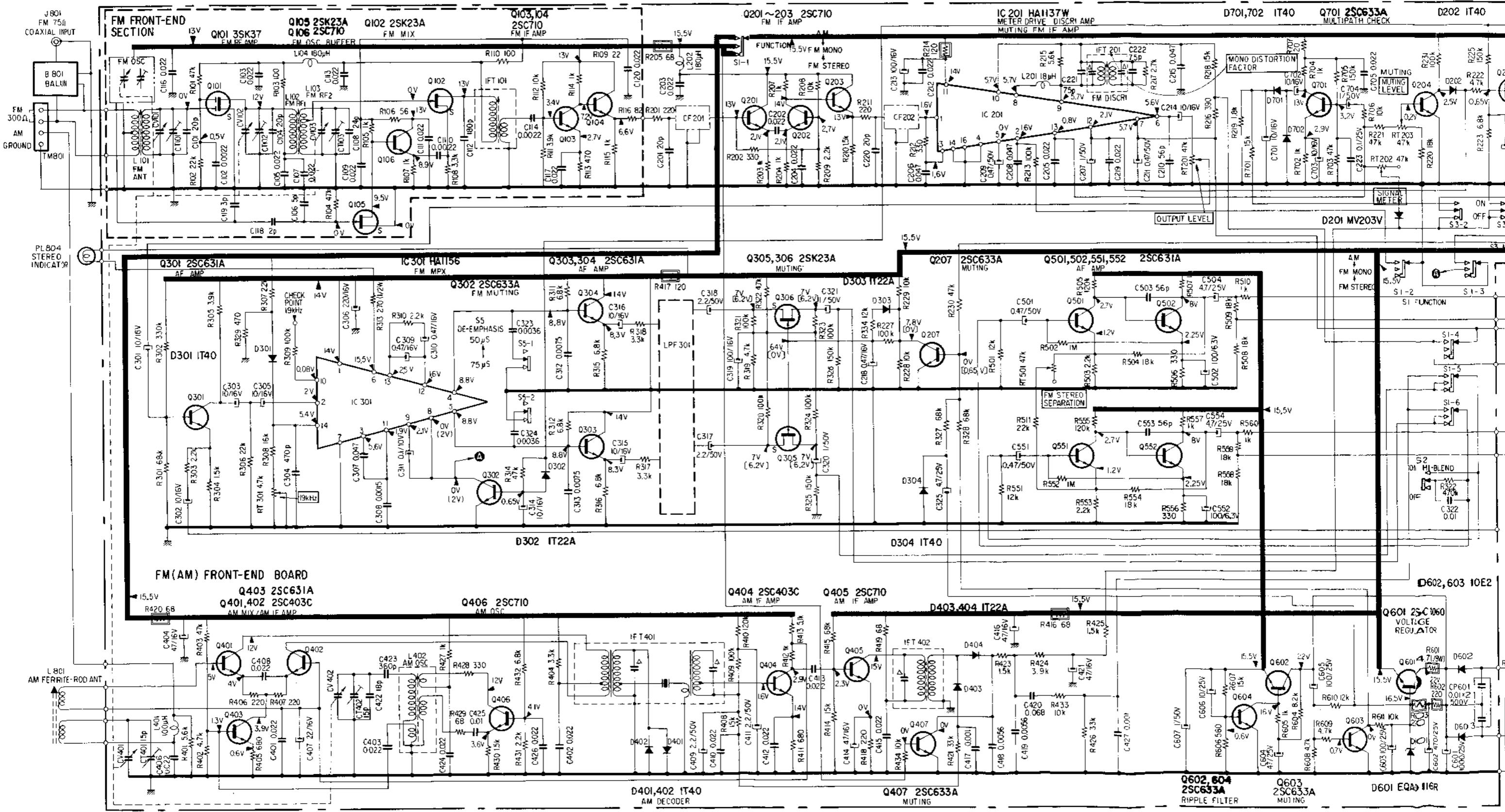
D801, 802: TX312

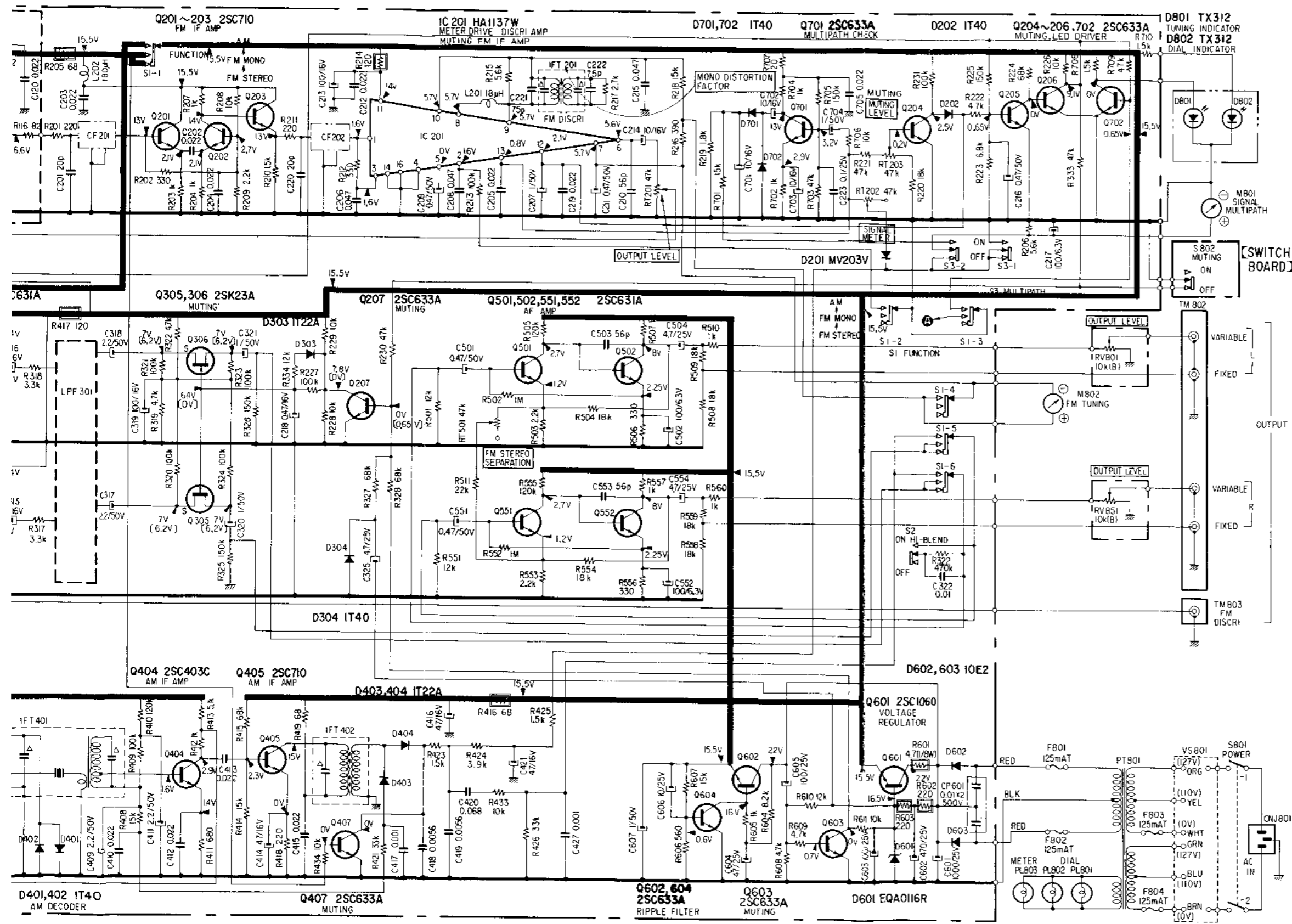




Q, IC	D
201	701 702
701	603 602
IC201	
203	
205 206	
603	
601	201
302	
301	202
601	304
604 302	
702 207	
204	
602	301
IC301	
303	
304	
303	
305	
306	
502	403 404
552	
405 501	
551	
406	
403	
407	
402	
404	
401	
402	

3-2. SCHEMATIC DIAGRAM





Note:

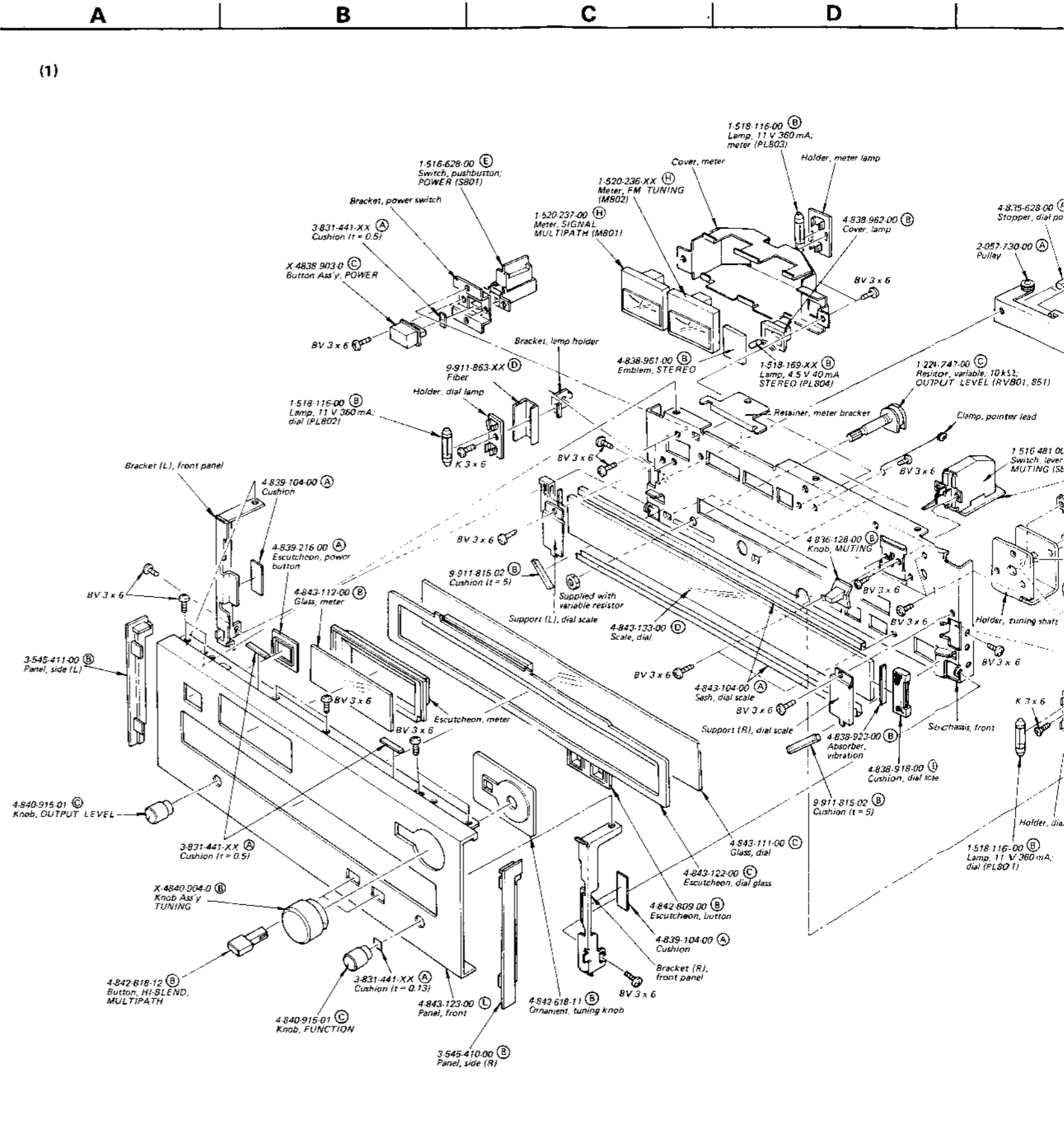
- All capacitors are in μF unless otherwise noted. 50 or less working volts are omitted except for electrolytic type. $p = \mu\text{F}$
- All resistors are in Ω , $\frac{1}{2}W$, unless otherwise noted. $k = 1,000$, $M = 1,000k$
- indicates nonflammable resistor.
- indicates internal components.
- indicates chassis ground.
- indicates B+ circuit.
- Voltages are DC with respect to ground unless otherwise noted. Readings are taken under no-signal conditions with a VOM (20k Ω/V).
no mark: common
(): STEREO
[]: MUTING ON
- Voltage variations may be noted due to normal production tolerances.
- Switch Model

Ref. No.	Switch	Position
S1-1 ~ 6	FUNCTION	FM STEREO
S2	HI-BLEND	OFF
S3-1, 2	MULTIPATH	OFF
S5	DE-EMPHASIS	50 μs
S801	POWER	OFF
S802	MUTING	OFF

SECTION 4
EXPLODED VIEWS

MEMO

(1)



1

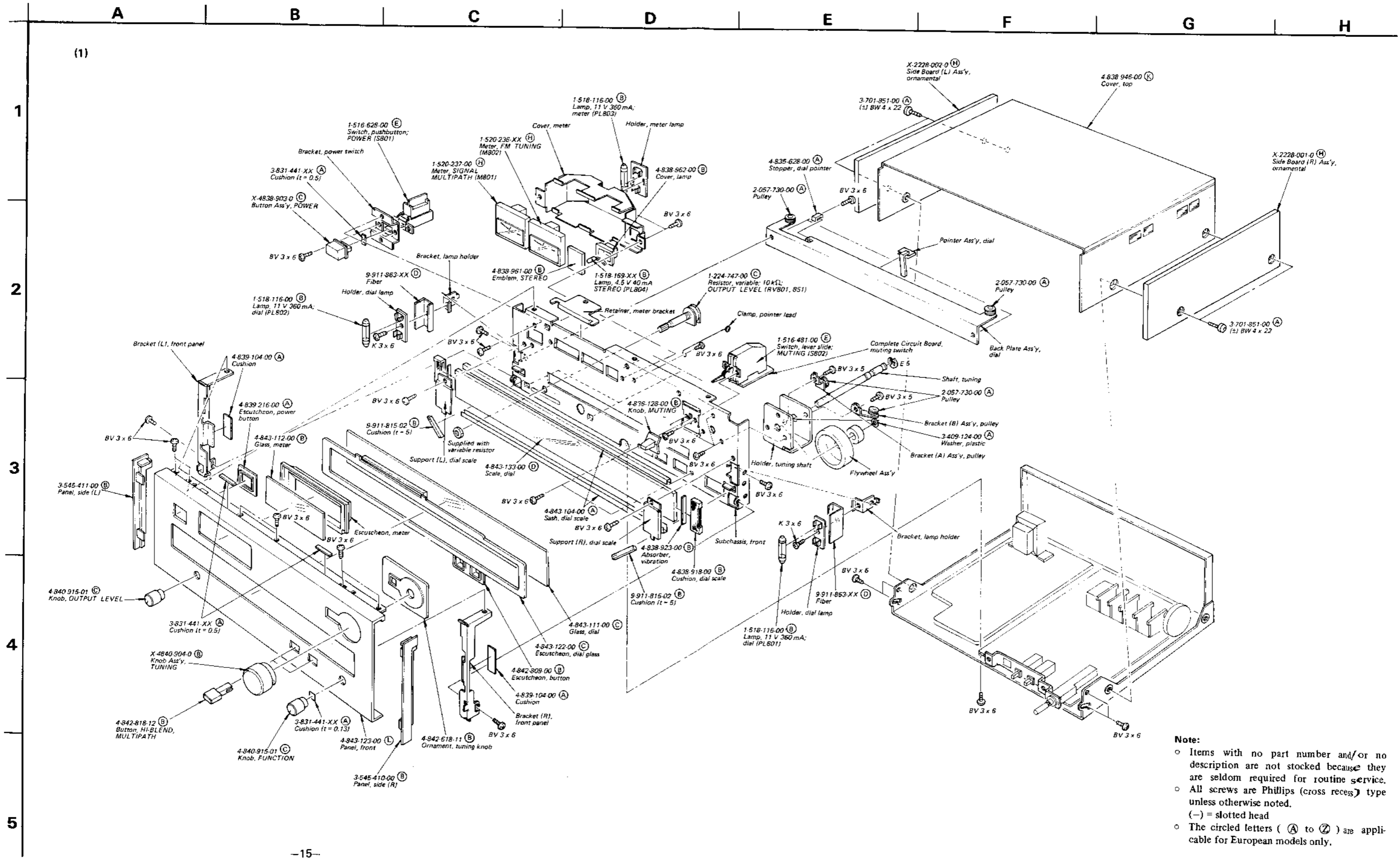
2

3

4

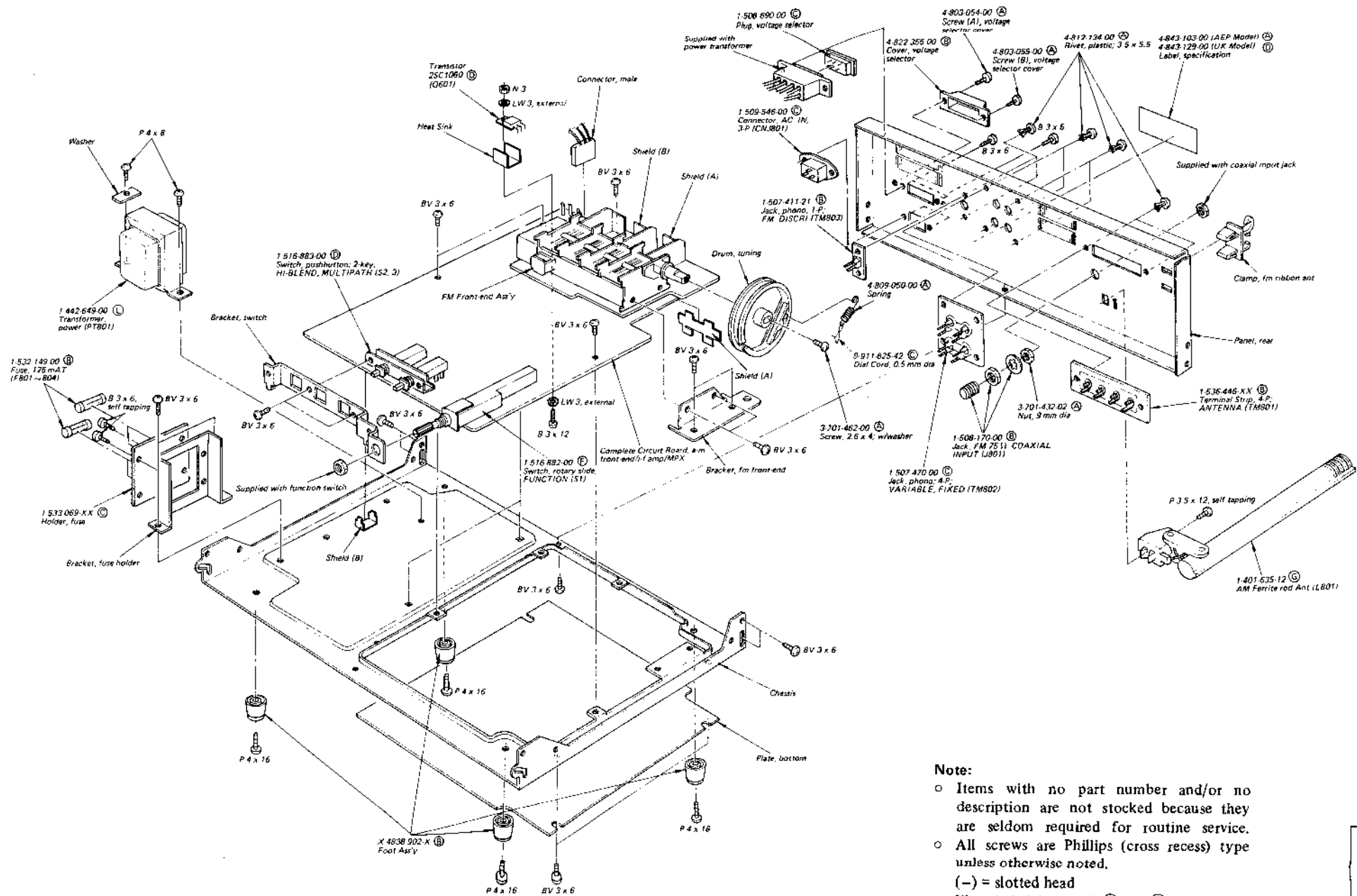
5

SECTION 4
EXPLODED VIEWS



Note:

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (-) = slotted head
- The circled letters (A to Z) are applicable for European models only.



Note:

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (-) = slotted head
- The circled letters (A to Z) are applicable for European models only.

SECTION 5 ELECTRICAL PARTS LIST

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
SEMICONDUCTORS		
Transistors		
Q101	Ⓔ	3SK37
Q102	Ⓒ	2SK23A
Q103, 104	Ⓑ	2SC710
Q105	Ⓒ	2SK23A
Q106	Ⓑ	2SC710
Q201 ~ 203	Ⓑ	2SC710
⇒Q204 ~ 207	Ⓑ	2SC634A
⇒Q301	Ⓑ	2SC632
⇒Q302	Ⓑ	2SC634A
⇒Q303, 304	Ⓑ	2SC632
Q305, 306	Ⓒ	2SK23A
Q401, 402	Ⓑ	2SC403C
⇒Q403	Ⓑ	2SC632
Q404	Ⓑ	2SC403C
Q405, 406	Ⓑ	2SC710
Q407	Ⓑ	2SC634A
Q501, 551	Ⓑ	2SC632A
Q502, 552		
Q601	Ⓓ	2SC1060
Q602 ~ 604	Ⓑ	2SC634A
Q701, 702	Ⓑ	2SC634A
ICs		
IC201	Ⓕ	HA1137W
IC301	Ⓖ	HA1156
Diodes		
D201		MV203V
⇒D202	Ⓑ	1S1555
⇒D301	Ⓑ	1S1555
D302, 303		1T22A
⇒D304	Ⓑ	1S1555
⇒D401, 402	Ⓑ	1S1555
D403, 404	Ⓑ	1T22A
D601	Ⓑ	EQA0116R
D602, 603	Ⓑ	10E2
⇒D701, 702	Ⓑ	1S1555
D801, 802	Ⓗ	TX312

⇒ Due to replacement parts, the values are different from the diagrams.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
COILS		
L101	1-401-662-00	Ⓑ FM Antenna
L102	1-425-925-00	Ⓑ FM RF
L103	1-425-926-00	Ⓑ FM RF
L104	1-407-172-XX	Ⓐ Microinductor, 180μH
L201	1-459-152-00	Ⓑ Microinductor, 18μH
L202	1-407-172-XX	Ⓐ Microinductor, 180μH
L401	1-407-169-XX	Ⓐ Microinductor, 100μH
L402	1-405-656-00	Ⓑ AM Osc
L801	1-401-635-12	Ⓒ AM Ferrite-rod Ant
TRANSFORMERS		
B801	1-417-014-21	Ⓐ Balun
IFT101	1-403-295-00	Ⓑ FM IFT
IFT201	1-404-029-00	Ⓒ FM Discriminator
IFT401	1-404-014-21	Ⓓ AM IFT
IFT402	1-403-149-00	Ⓑ AM IFT
PT801	1-442-649-00	Ⓖ Power
FILTERS		
CF201, 202	1-527-248-00	Ⓕ Ceramic, 10.7 MHz
LPF301	1-231-219-00	Ⓓ Low-pass
CAPACITORS		
All capacitors are in μF and of ceramic unless otherwise noted, (p = μμF, elect = electrolytic)		
50 or less working volts are omitted except for electrolytic type.		
C101	1-101-981-11	Ⓐ 20p
C102	1-102-257-11	Ⓐ 0.0022
C103	1-101-924-11	Ⓐ 0.022
C104	1-101-981-11	Ⓐ 20p
C105	1-101-924-11	Ⓐ 0.022
C106	1-102-864-11	Ⓐ 5p
C107	1-101-924-51	Ⓐ 0.022
C108	1-102-642-11	Ⓐ 24p
C109	1-101-924-11	Ⓐ 0.022
C110	1-101-919-11	Ⓐ 0.0022
C111	1-101-924-11	Ⓐ 0.022
C112	1-102-848-11	Ⓐ 180p
C113	1-101-924-11	Ⓐ 0.022
C114	1-101-919-11	Ⓐ 0.0022
C116, 117	1-101-924-11	Ⓐ 0.022

Note: The circled letters (A to Z) are applicable for European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
C118	1-102-406-11	(A) 2p
C119	1-102-503-11	(A) 3p
C120	1-101-924-11	(A) 0.022
C201	1-101-974-11	(A) 20p
C202 ~ 205	1-101-924-11	(A) 0.022
C206	1-101-925-11	(A) 0.047
C207	1-121-391-11	(A) 1 50V elect
C208	1-101-925-11	(A) 0.047
C209	1-121-726-11	(A) 0.47 50V elect
C210	1-101-884-11	(A) 56p
C211	1-121-726-11	(A) 0.47 50V elect
C212	1-101-924-11	(A) 0.022
C213	1-121-415-11	(A) 100 16V elect
C214	1-121-651-11	(A) 10 16V elect
C215	1-101-925-11	(A) 0.047
C216	1-121-726-11	(A) 0.47 50V elect
C217	1-121-413-11	(A) 100 6.3V elect
C218	1-127-204-11	(B) 0.47 16V solid aluminum
C219	1-101-924-11	(A) 0.022
C220	1-101-974-11	(A) 20p
C221, 222	1-102-732-11	(A) 75p
C223	1-161-038-11	(A) 0.1 25V ceramic (boundary layer)
C301 ~ 303	1-121-651-11	(A) 10 16V elect
C304	1-103-717-11	(A) 470p polystyrol
C305	1-121-651-11	(A) 10 16V elect
C306	1-121-421-11	(B) 220 16V elect
C307	1-108-246-12	(A) 0.047 mylar
C308	1-108-228-12	(A) 0.0015 mylar
C309, 310	1-127-204-11	(B) 0.47 16V solid aluminum
C311	1-127-019-11	(A) 0.1 10V solid aluminum
C312, 313	1-106-022-12	(A) 0.0075 mylar
C314 ~ 316	1-121-651-11	(A) 10 16V elect
C317, 318	1-121-450-11	(A) 2.2 50V elect
C319	1-121-415-11	(A) 100 16V elect
C320, 321	1-121-391-11	(A) 1 50V elect
C322	1-108-239-12	(A) 0.01 mylar
C323, 324	1-108-568-12	(A) 0.0036 mylar
C325	1-121-395-11	(A) 4.7 25V elect
C401 ~ 403	1-101-924-11	(A) 0.022
C404	1-121-409-11	(A) 47 16V elect
C406	1-101-924-11	(A) 0.022
C407	1-121-479-11	(A) 22 16V elect
C408	1-101-924-11	(A) 0.022

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
C409	1-121-450-11	(A) 2.2 50V elect
C410	1-101-924-11	(A) 0.022
C411	1-121-450-11	(A) 2.2 50V elect
C412, 413	1-101-924-11	(A) 0.022
C414	1-121-409-11	(A) 47 16V elect
C415	1-101-924-11	(A) 0.022
C416	1-121-409-11	(A) 47 16V elect
C417	1-108-227-12	(A) 0.001 mylar
C418, 419	1-108-355-12	(A) 0.0056 mylar
C420	1-108-249-12	(A) 0.068 mylar
C421	1-121-352-11	(A) 47 10V elect
C422	1-102-953-11	(A) 18p
C423	1-103-714-11	(A) 360p 50V polystyrol
C424	1-101-924-11	(A) 0.022
C425	1-108-239-12	(A) 0.01 mylar
C426	1-101-924-11	(A) 0.022
C427	1-108-227-12	(A) 0.001 mylar
C501, 551	1-121-726-11	(A) 0.47 50V elect
C502, 552	1-121-413-11	(A) 100 6.3V elect
C503, 553	1-101-884-11	(A) 56p
C504, 554	1-121-395-11	(A) 4.7 25V elect
C601	1-123-066-11	(B) 1000 25V elect
C602	1-121-940-11	(B) 470 25V elect
C603	1-121-416-11	(A) 100 25V elect
C604	1-121-410-11	(B) 47 25V elect
C605	1-121-416-11	(A) 100 25V elect
C606	1-121-398-11	(A) 10 25V elect
C607	1-121-391-11	(A) 1 50V elect
C701 ~ 703	1-121-651-11	(A) 10 16V elect
C704	1-121-391-11	(A) 1 50V elect
C705	1-101-924-11	(A) 0.022
CP601	1-102-355-11	(A) (0.01 500V) x 2
CT401, 402	1-141-147-11	(A) Trimmer, 15p

RESISTORS

All resistors are in ohms. Regular-type 1/4W carbon resistors are omitted.

Check the schematic diagram for the resistance values.

k = 1000, M = 1000k

R205	1-211-518-11	(A) 68	1/4W carbon (nonflammable)
R214	1-211-524-11	(A) 120	1/4W carbon (nonflammable)

Note: The circled letters (**A** to **Z**) are applicable for European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
R313	1-202-559-11	(A) 270 1/4W composition
R416	1-211-518-11	(A) 68 1/4W carbon (nonflammable)
R417	1-211-524-11	(A) 120 1/4W carbon (nonflammable)
R420	1-211-518-11	(A) 68 1/4W carbon (nonflammable)
R601	1-211-401-11	(A) 4.7 1/8W composition (nonflammable)
R602, 603	1-211-538-11	(A) 470 1/4W carbon (nonflammable)
RT201~203	1-224-647-XX	(B) 47k adjustable
RT301	1-224-644-XX	(B) 4.7k adjustable
RT501	1-224-647-XX	(B) 47k adjustable
RV801, 851	1-224-747-00	(C) 10k variable, OUTPUT LEVEL

SWITCHES

S1	1-516-882-00	(F) Rotary Slide, FUNCTION
S2, 3	1-516-883-00	(D) Pushbutton, 2-key; HI-BLEND, MULTIPATH
S5	1-513-298-00	(B) Slide, de-emphasis
S801	1-516-628-00	(E) Pushbutton, POWER
S802	1-516-481-00	(E) Lever Slide, MUTING

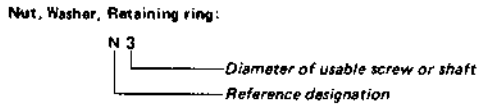
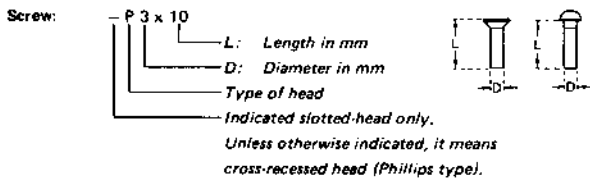
MISCELLANEOUS

CNJ801	1-509-546-00	(C) Connector, AC IN; 3-p
F801, 802	1-532-275-00	(B) Fuse, 125mAT (AEP model)
	1-532-275-31	(B) Fuse, 125mAT (UK model)
F803~804	1-532-149-00	(B) Fuse, 125mAT
J801	1-508-170-00	(B) Jack, FM 75Ω COAXIAL INPUT
M801	1-520-237-00	(H) Meter, SIGNAL/MULTIPATH
M802	1-520-236-XX	(H) Meter, FM TUNING
PL801~803	1-518-116-00	(B) Lamp, 11V 360mA; dial, meter
PL804	1-518-169-XX	(B) Lamp, 4.5V 40mA; STEREO
TM801	1-536-446-XX	(B) Terminal Strip, 4-p; ANTENNA
TM802	1-507-470-00	(C) Jack, phono; 4-p; VARIABLE, FIXED
TM803	1-507-411-21	(B) Jack, phono; 1-p; FM DISCRI
	1-508-690-00	(C) Plug, voltage selector
	1-533-069-XX	(C) Holder, fuse

ACCESSORIES AND PACKING MATERIALS

<u>Part No.</u>	<u>Description</u>
X-4490-002-2	(B) Cloth Ass'y, polishing
1-501-161-00	(F) Ribbon Antenna, fm
1-508-482-00	(C) Plug, coaxial input jack
1-534-049-61	(E) Cord, connection; RK-74
1-534-819-11	(E) Cord, power (UK Model)
3-429-126-00	(B) Bag, polyethylene
3-780-851-11	(B) Manual, instruction
4-838-952-00	(C) Cushion
4-843-134-00	(F) Carton

HARDWARE NOMENCLATURE



Reference Designation	Shape	Description	Remarks
SCREWS			
P		pan-head screw	binding-head (B) screw for replacement
PWH		pan-head screw with washer face	binding-head (B) screw and flat washer for replacement
PS PSP		pan-head screw with spring washer	binding-head (B) screw and spring washer for replacement
PSW PSPW		pan-head screw with spring and flat washers	binding-head (B) screw and spring and flat washers for replacement
R		round-head screw	binding-head (B) screw for replacement
K		flat-countersunk-head screw	
RK		oval-countersunk-head screw	
B		binding-head screw	
T		truss-head screw	binding-head (B) screw for replacement
F		flat-fillister-head screw	
RF		fillister-head screw	
BV		brazer-head screw	

Reference Designation	Shape	Description	Remarks
SELF-TAPPING SCREWS			
TA		self-tapping screw	ex: TA, P 3 x 10
PTP		pan-head self-tapping screw	binding-head self-tapping (TA, B) screw for replacement
PTPWH		pan-head self-tapping screw with washer face	binding-head self-tapping (TA, B) screw and flat washer for replacement
PTTWH		pan-head thread-rolling screw with washer face	binding-head (B) screw and flat washer for replacement
SET SCREWS			
SC		set screw	
SC		hexagon-socket set screw	ex: SC 2.6 x 4, hexagon socket
NUT			
N		nut	
WASHERS			
W		flat washer	
SW		spring washer	
LW		internal-tooth lock washer	ex: LW3, internal
LW		external-tooth lock washer	ex: LW3, external
RETAINING RINGS			
E		retaining ring	
G		grip-type retaining ring	

AEP Model
Serial No. 507,401 and later

UK Model
Serial No. 602,301 and later

SUPPLEMENT

No. 1
July, 1977

This supplement updates the service manual to include the production changes of the fuses on the secondary winding.
File this supplement with the service manual.

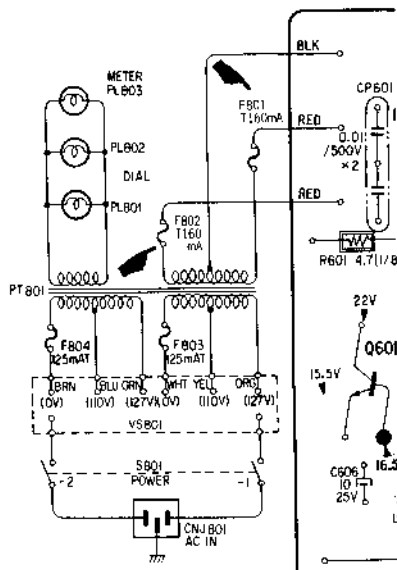
1. ELECTRICAL PARTS LIST

Ref. No.	FORMER		NEW	
	Part No.	Description	Part No.	Description
F801, 802	1-532-149-00	ⓑ Fuse, 125mA	1-532-275-00	ⓑ Fuse, T160mA (AEP model) Serial No. 507,401 and later
			1-532-275-31	ⓑ Fuse, T160mA (UK model) Serial No. 602,301 and later

2. MOUNTING DIAGRAM

(Refer to page 8 on the service manual.)

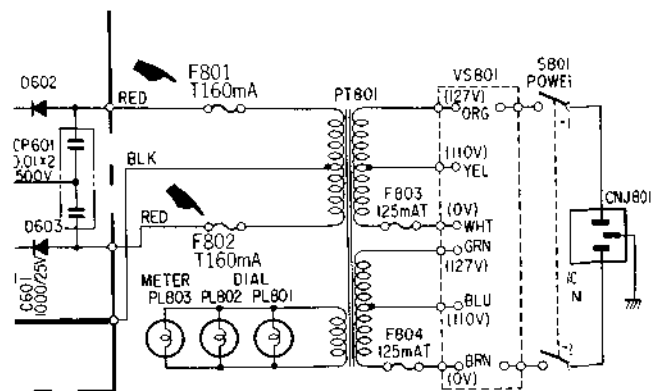
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3. SCHEMATIC DIAGRAM


(Refer to page 13 on the service manual.)

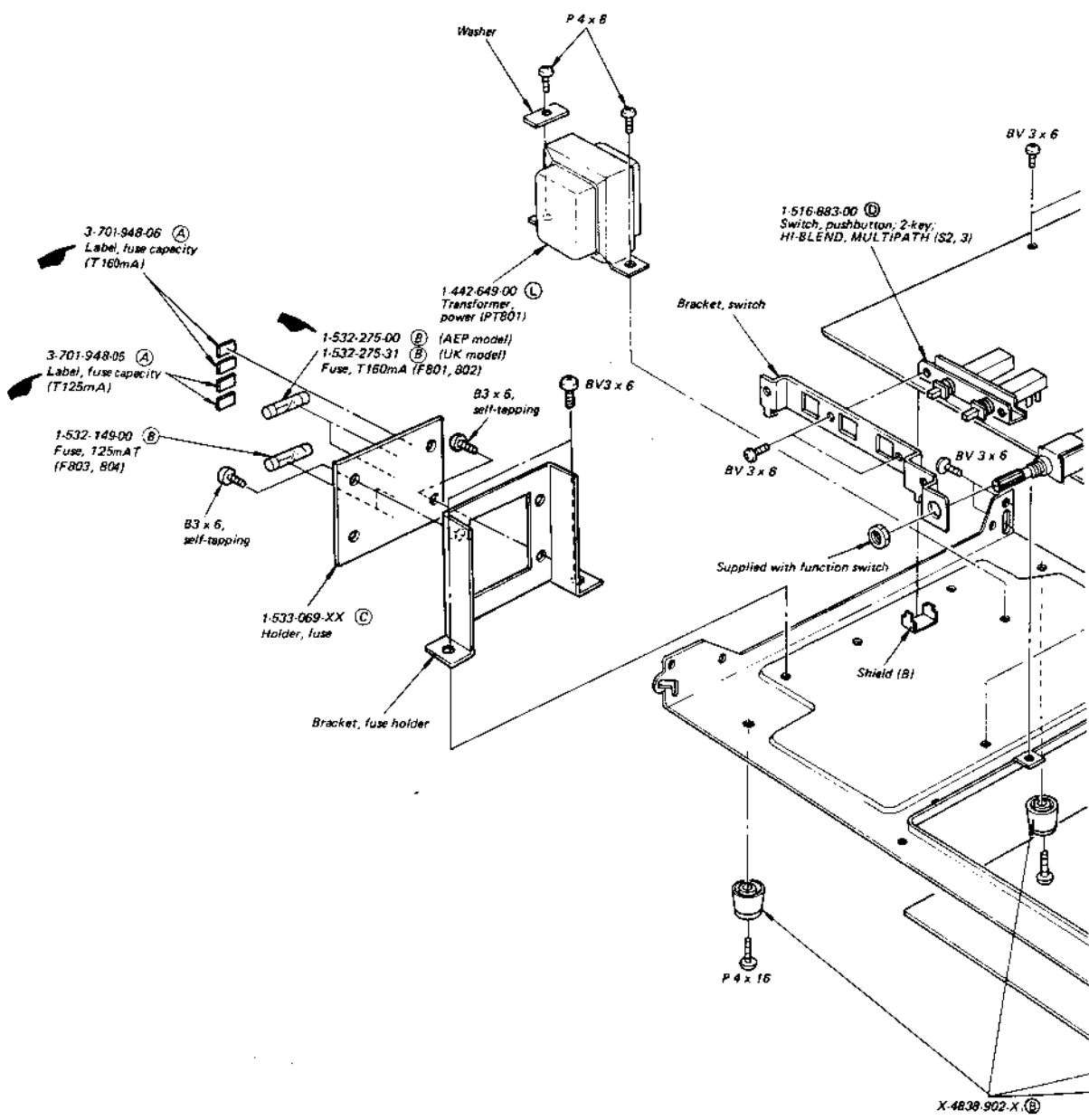
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4. EXPLODED VIEW

(Refer to page 17 on the service manual.)

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