

ST-313L

ST-313L

AEP Model
UK Model



FM-AM PROGRAM TUNER

SPECIFICATIONS

GENERAL

System: FM stereo, FM/AM superheterodyne tuner

Power Requirements: 220 V ac (120 or 240 V ac adjustable), 50 Hz (AEP model)
240 V ac, 50 Hz (UK model)

Power Consumption: 18 W

Dimensions: Approx. 410 (w) x 145 (h) x 277 (d) mm
16¹/₈ (w) x 5³/₈ (h) x 10⁷/₈ (d) inches including projecting parts and controls

Weight: Approx. 4.9 kg, 10 lb 13 oz (net)
5.8 kg, 12 lb 13 oz (in shipping carton)

FM TUNER SECTION

Frequency Range: 87.5–108 MHz

Antenna: 300 Ω balanced
75 Ω unbalanced

Intermediate Frequency: 10.7 MHz

Sensitivity at 46 dB Quieting: 17.3 dBf, 4 μV (MONO)
39.2 dBf, 50 μV (STEREO)

Usable Sensitivity: 1.6 μV, S/N = 26 dB (40 kHz deviation)

S/N Ratio: 75 dB (MONO)
70 dB (STEREO)

Harmonic Distortion: at 100 Hz
0.15% (MONO)
0.25% (STEREO)
at 1 kHz
0.15% (MONO)
0.25% (STEREO)
at 10 kHz
0.2% (MONO)
0.5% (STEREO)

IM Distortion: 0.15% (MONO)
0.25% (STEREO)
(40 kHz deviation)

Separation: 35 dB at 100 Hz
45 dB at 1 kHz
35 dB at 10 kHz

Frequency Response: 40 Hz–12.5 kHz ^{+0.5}/_{-1.0} dB

Selectivity: 40 dB at 300 kHz

Capture Ratio: 1.0 dB

AM Suppression Ratio: 54 dB

Image Response Ratio: 45 dB

IF Response Ratio: 90 dB

Spurious Response Ratio: 75 dB

RF Intermodulation: 60 dB

Sub-carrier Product Ratio: 35 dB

Output Level/Impedance: 450 mV, 6.8 kΩ at 1 kHz deviation, 100% modulation

SW/MW/LW TUNER SECTION

| | SW | MW | LW |
|------------------------|--|--|--|
| Frequency Range | 5.8–15.8 MHz | 530–1,605 kHz | 150–350 kHz |
| Antenna | Attached antenna wire | | Built-in ferrite rod antenna |
| | External antenna terminal | | External antenna terminal |
| Intermediate Frequency | 468 kHz | | |
| Usable Sensitivity | 30 μV (29.5 dB), external antenna, at 10 MHz | 100 μV (40 dB), external antenna, at 1,000 kHz | 500 μV/m (54 dB/m), built-in antenna, at 250 kHz 100 μV (40 dB), external antenna, at 250 kHz |
| S/N Ratio | 52 dB at 5 mV | 52 dB at 5 mV | 52 dB at 50 mV/m |
| Harmonic Distortion | 0.3% at 5 mV, 400 Hz | | 0.3% at 50 mV/m 400 Hz |
| Selectivity | 28 dB at 9 kHz, 30 dB at 10 kHz | | |
| Image Response Ratio | — | 40 dB at 1,000 kHz | 65 dB at 250 kHz |
| IF Response Ratio | — | 70 dB at 1,000 kHz | 70 dB at 250 kHz |

MODEL IDENTIFICATION

— Specification Label —

AEP model

| | | |
|---------------|---------------------|------|
| SONY | FM-AM PROGRAM TUNER | |
| | MODEL No. ST-313L | |
| FREQ. RANGE: | FM 87.5–108 MHz | |
| | SW 5.8–15.8 MHz | |
| | MW 530–1605 kHz | |
| | LW 150–350 kHz | |
| IF: | FM 10.7 MHz | |
| | AM 468 kHz | |
| AC: | 220 V ~ 50 Hz | 18 W |
| MADE IN JAPAN | | |
| SERIAL NO. | | |

UK model

| | | |
|---------------|---------------------|------|
| SONY | FM-AM PROGRAM TUNER | |
| | MODEL No. ST-313L | |
| FREQ. RANGE: | FM 87.5–108 MHz | |
| | SW 5.8–15.8 MHz | |
| | MW 530–1605 kHz | |
| | LW 150–350 kHz | |
| IF: | FM 10.7 MHz | |
| | AM 468 kHz | |
| AC: | 240 V ~ 50 Hz | 18 W |
| MADE IN JAPAN | | |
| SERIAL NO. | | |

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING AND MARK  ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

— Continued on page 2 —

SONY

SERVICE MANUAL

SECTION 1
OUTLINE

1-1. CIRCUIT DESCRIPTION (See Fig. 1)

Program Sensor

When PROGRAM SENSOR switch (S1) turns on and the pointer matches with a station marker, FM or LW station is automatically selected through optical detection. (Fig. 2).

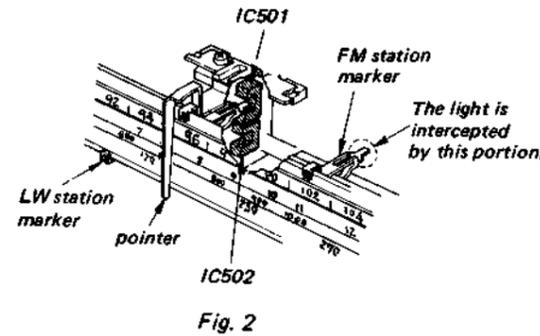
When the pointer matches only with the FM marker:

- The Light of IC501 (Photo Interrupter) is intercepted by the marker, bias voltage is applied to the base of Q501 through R501, and Q501 is turned on.
- The collector voltage of Q501 reduces and D503 is turned on.
- The terminal (23) of IC201 is grounded through D201, R254, R515, D503, Q501 and D501.
- FM circuit operates (The terminal (23) of IC201 serves as a switch.)

Note: When B+ voltage is applied to the terminal (23) of IC201 through R252, R254 and D201, the receiver is in LW mode. At the same time, as Q503 is on, PL704 (FM indicator lamp) lights. When B+ voltage is not applied, it is in fm mode.

When the pointer matches only with the LW station marker:

- As the light of IC501 is not intercepted, Q501 and D503 are turned off. As a result, B+ voltage is applied to the terminal (23) of IC201 through R252 and R254. On the other hand, the light of IC502 is intercepted by the LW station marker. → Q502 and Q504 are turned on.
- B+ voltage is applied to L253 (LW oscillator coil).
- LW circuit operates. When Q504 is on, PL705 (LW indicator lamp) simultaneously lights.



When the pointer matches simultaneously with both the FM and LW station markers:

Q501 and Q503 are turned on by intercepting the light of IC501. On the other hand, the light of IC502 is also intercepted and the bias voltage is applied to the base of Q502, but because the collector voltage of Q503 is high, D502 is turned off. The emitter voltage of Q502 rises and Q502 is turned off. Therefore, Q504 is turned off and B+ voltage is not applied to L253 (LW oscillator coil) and PL705. Consequently, only the fm station signal is received.

Q505, 506

Q505 operates to improve the rise time of PL704 (FM indicator lamp) and PL705 (LW indicator lamp) when the station signal is tuned, and at the same time Q505 switches Q506. Q505 serves as a high-speed-muting switch which is turned on or off as soon as the station signal is tuned or detuned.

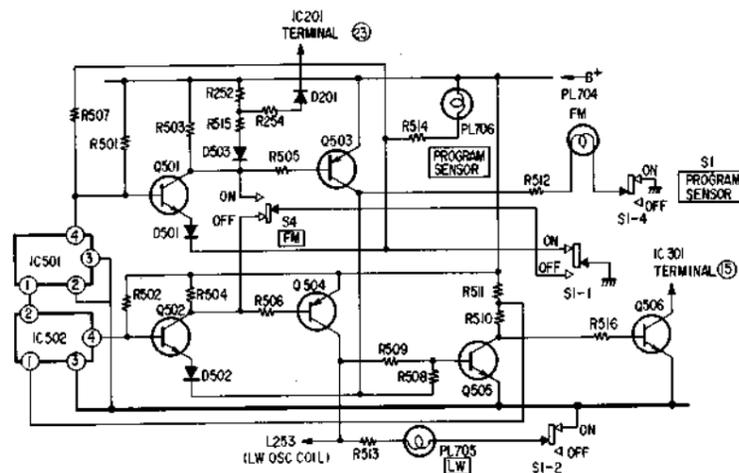


Fig. 1

IC201 (CX168), IC301 (CX178)

These two ICs form a system. Both of them are bipolar-linear-ICs. CX168 integrates 343 elements and CX178 integrates 260 elements. They include many functions and are improved upon the degree of integration now available as a linear-ICs for tuner use. They have high performance in FM reception and form a muting system having an FM muting attenuation of 90dB. In addition, because a muting circuit is newly employed in the AM circuit not only is there high performance in FM reception but LW station signal can be received with fine tone quality and sensitivity as with FM broadcasting station. As an additional function, they operate for FM/LW continuous station selection, FM/LW signal-strength meter output, FM/LW muting output switching and enforced AGC at FM reception.

CX168 Main Function

- <FM>
- IF Amplifier
- Quadrature detector
- Signal-strength Meter Output
- Muting Signal Output
- AFC Output for Converter
- Multipath Signal Output
- Bandpass Control Circuit

- <AM>
- RF Attenuator
- Mixer
- Oscillator
- IF Amplifier and AGC
- AM Detector
- Signal-strength Meter Output
- Signal Generator for AM Muting

- <General>
- Regulator
- FM/AM Switching
- Regulator Output

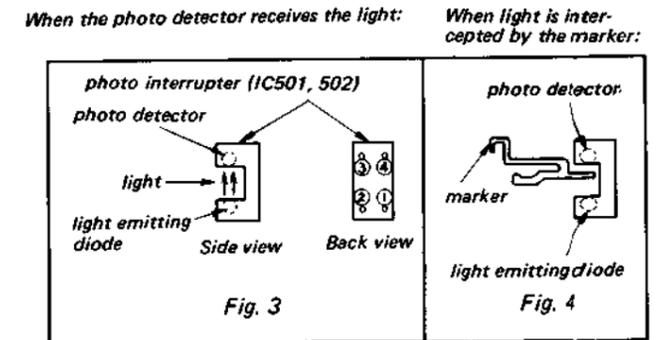
CX178 Main Function

- <FM Stereo Demodulator>
- FM Stereo Demodulator
- Phase Detector
- Stereo Indicating Circuit
- VCO
- VCO ON/OFF Circuit

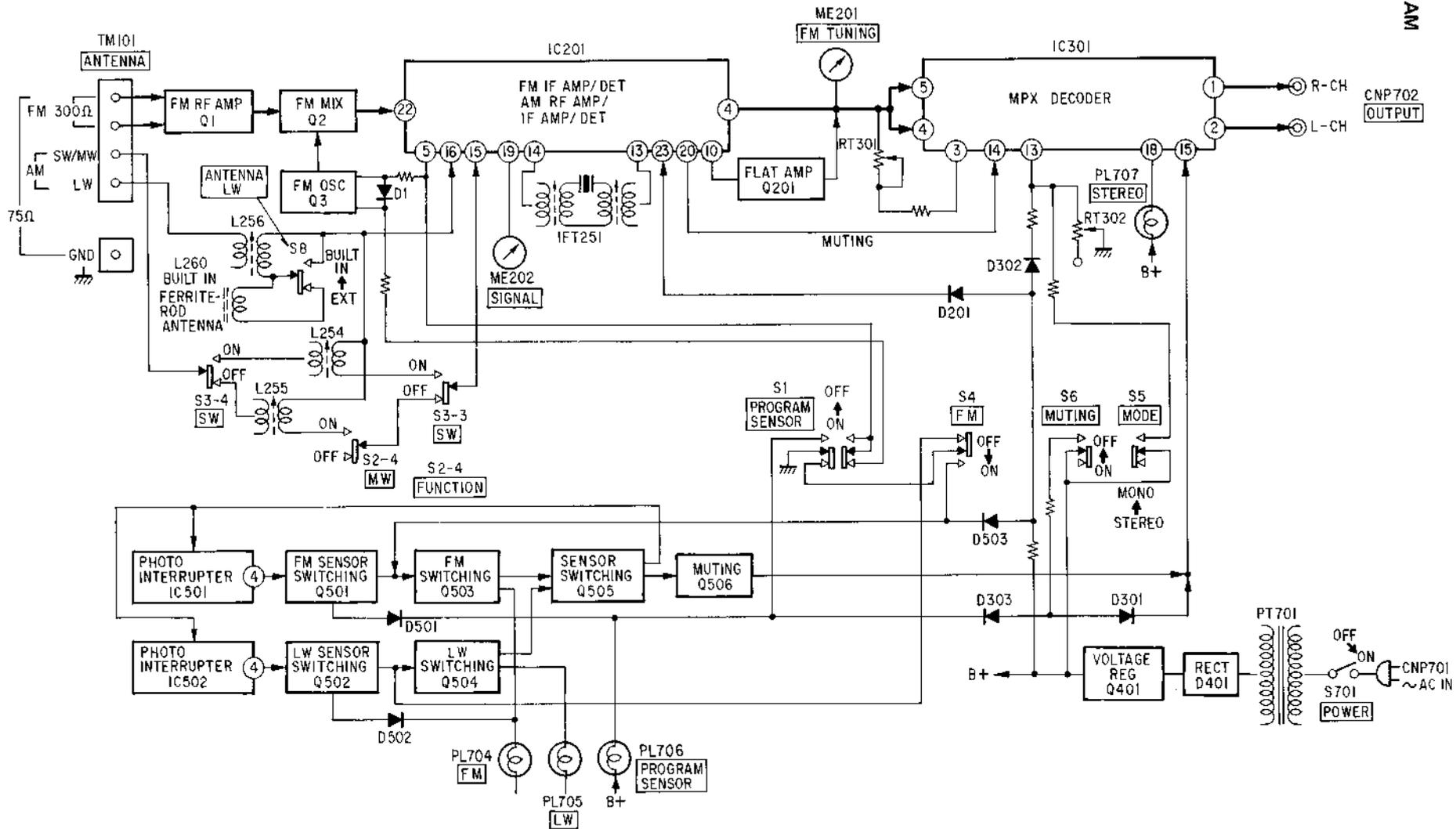
- <General>
- Muting Gate
- Regulator
- Muting Canceler Circuit
- Pop-noise Canceler
- Hysteresis Circuit

Photo Interrupter (IC501, 502)

The terminals (1) and (2) of the photo interrupter operates as the light emitting diode. On the other hand, the terminals (3) and (4) operates as the photo detector. When the photo detector receives the light as shown in Fig. 3, the terminal between terminals (3) and (4) is a low-impedance. When light is intercepted by the marker, as shown in Fig. 4, it becomes high-impedance.



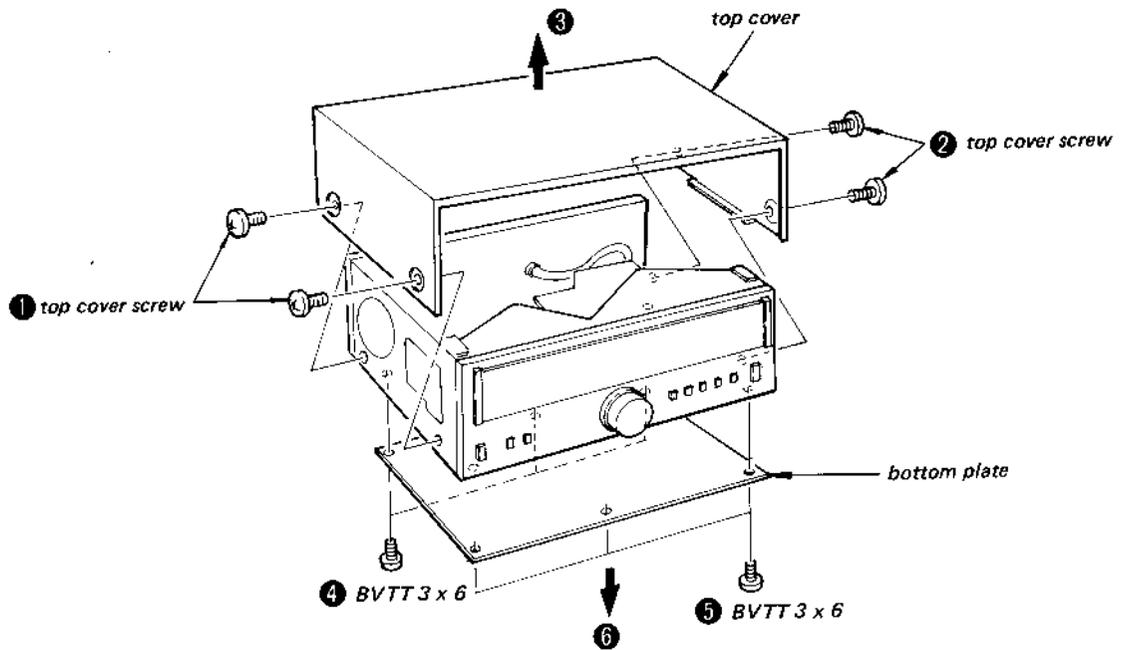
1-2. BLOCK DIAGRAM



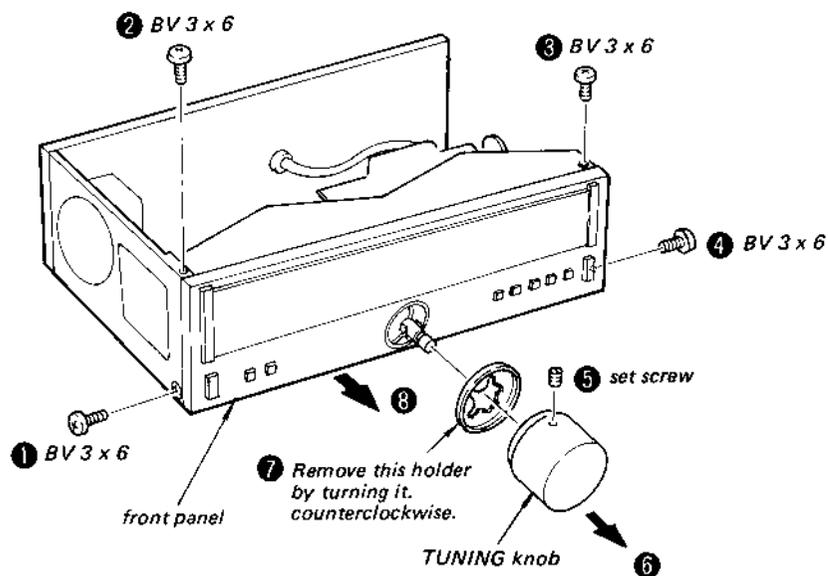
**SECTION 2
DISASSEMBLY**

- Follow the disassembly procedure in the numerical order given.

2-1. TOP COVER AND BOTTOM PLATE REMOVAL

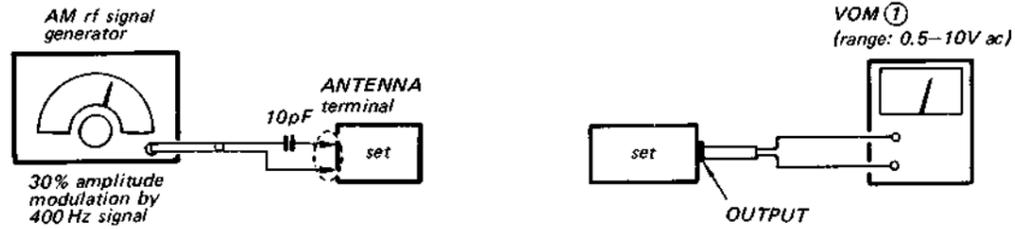


2-2. FRONT PANEL REMOVAL



SECTION 3
ADJUSTMENTS

3-1. AM SECTION



- Repeat the procedures in each adjustment several times, and the frequency coverage and tracking adjustments should be finally done by the trimmer capacitors.

AM IF ALIGNMENT
Adjust for maximum reading on VOM ① .
IFT251 468 kHz

LW FREQUENCY COVERAGE ADJUSTMENT
Adjust for maximum reading on VOM ① .
145 kHz L253
365 kHz CT253

LW TRACKING ADJUSTMENT
Adjust for maximum reading on VOM ① .
L256 170 kHz
CT256 310 kHz

SW FREQUENCY COVERAGE ADJUSTMENT
Adjust for maximum reading on VOM ① .
CT251 16.1 MHz
L251 5.5 MHz

SW TRACKING ADJUSTMENT
Adjust for maximum reading on VOM ① .
15 MHz CT254
6 MHz L254

MW TRACKING ADJUSTMENT
Adjust for maximum reading on VOM ① .
L255 600 kHz
CT255 1,400 kHz

MW FREQUENCY COVERAGE ADJUSTMENT
CT252 L252
1,680 kHz 520 kHz
Adjust for maximum reading on VOM ① .

3-2. FM SECTION

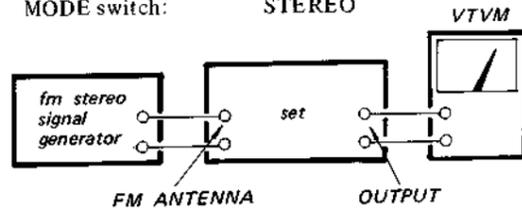
FM Frequency Coverage and Tracking Adjustment

Never attempt alignment of the fm front-end section for the fm frequency coverage and tracking adjustments. If the fm frequency coverage and tracking adjustments are required, consult the factory service center.

FM Stereo Separation Adjustment

Setup:

FUNCTION selector: FM
MODE switch: STEREO



FM Stereo Signal Generator Setting:

Carrier frequency: 98 MHz
Output level: 1 mV (60 dB)
Mode: Stereo
Modulation:
Audio (400 Hz): 67.5 kHz deviation (90 %)
Pilot (19 kHz): 7.5 kHz deviation (10 %)
Sub channel (38 kHz): 67.5 kHz deviation (90 %)

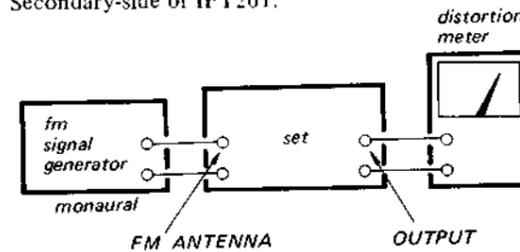
| FM stereo signal generator output channel | VTVM connection | VTVM reading |
|---|-----------------|--------------|
| L-CH | L-CH | (A) |
| R-CH | L-CH | (B) |
| R-CH | R-CH | (C) |
| L-CH | R-CH | (D) |

Readjust RT301 for minimum difference between left channel separation (A - B) and right channel separation (C - D).

Discriminator Alignment

Procedure:

1. Secondary-side of IFT201.



FM Signal Generator Setting:

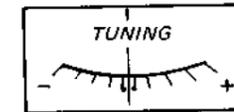
Carrier frequency: 98 MHz
Modulation: 400 Hz, 75 kHz deviation (100 %)
Output level: 1 mV (60 dB)

Procedure:

Tune the set to 98 MHz and adjust the secondary-side core (black) of IFT201 for minimum reading on the distortion meter.

2. Primary-side of IFT201

- 1) Detune the set.
- 2) Adjust the primary-side core (blue) of IFT201 for zero center on the TUNING meter.

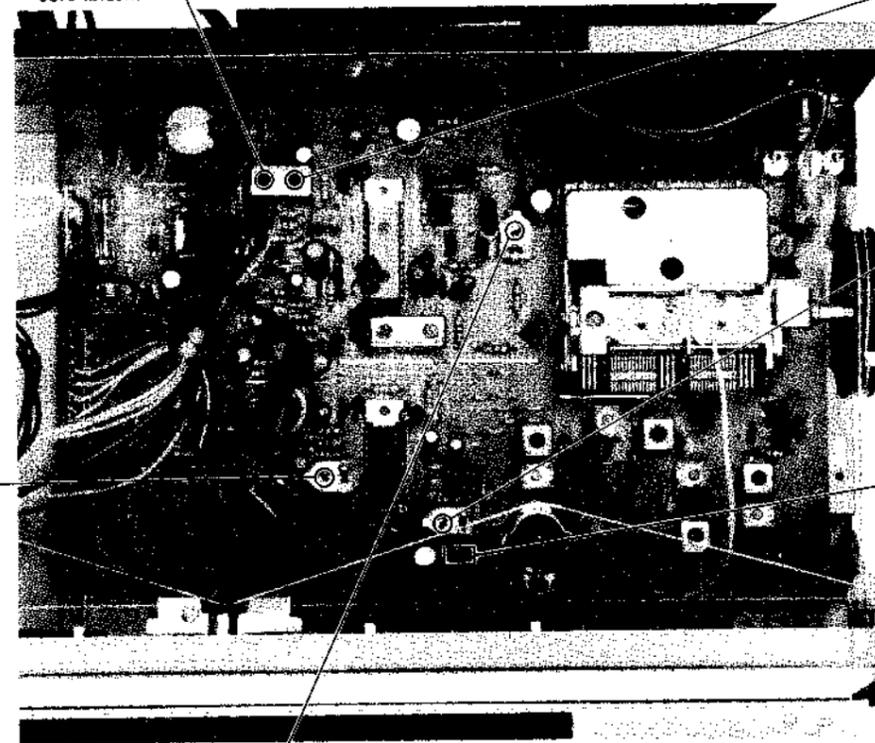


(Perform this procedure when replacing ceramic filter (CF201).)

3. Repeat the above steps 1 and 2 several times.

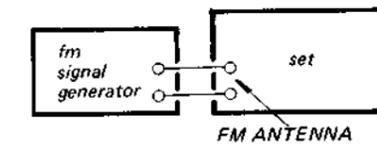
IFT201 secondary-side core (black)

IFT201 primary-side core (blue)



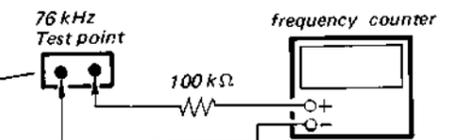
VCO(76kHz) Adjustment

A) Regular Method



FM Signal Generator Setting:

Carrier frequency: 98 MHz
Modulation: no modulation
Output level: 1 mV (60 dB)



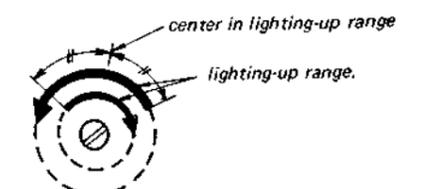
Procedure:

1. Tune the set to 98 MHz
2. Adjust RT302 for 76 kHz ± 100 Hz on the counter.

B) Simple Method

Procedure:

1. Tune the set to the FM stereo station signal.
2. Turn RT302 clockwise or counterclockwise and memorize the lighting-up range of STEREO lamp.
3. Secure RT302 at the center in lighting-up range of both turns as shown below.

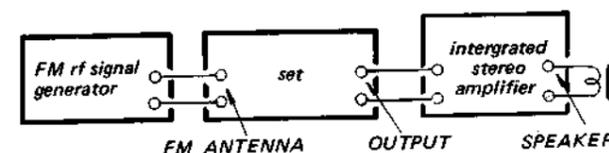


Muting Level Adjustment

Setting:

FUNCTION selector: FM
MUTING switch: ON

Procedure:



FM Signal Generator Setting:

Carrier frequency: 98 MHz
Modulation: 400 Hz, 75 kHz deviation (100 %)

Procedure:

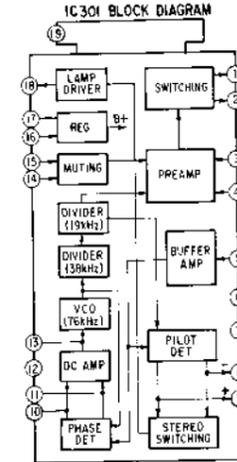
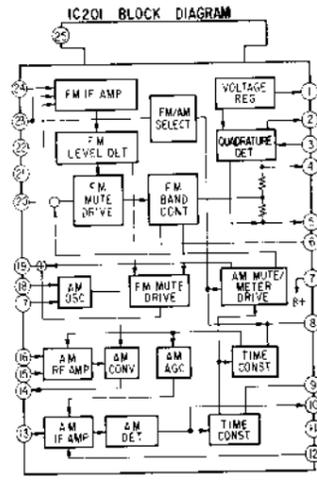
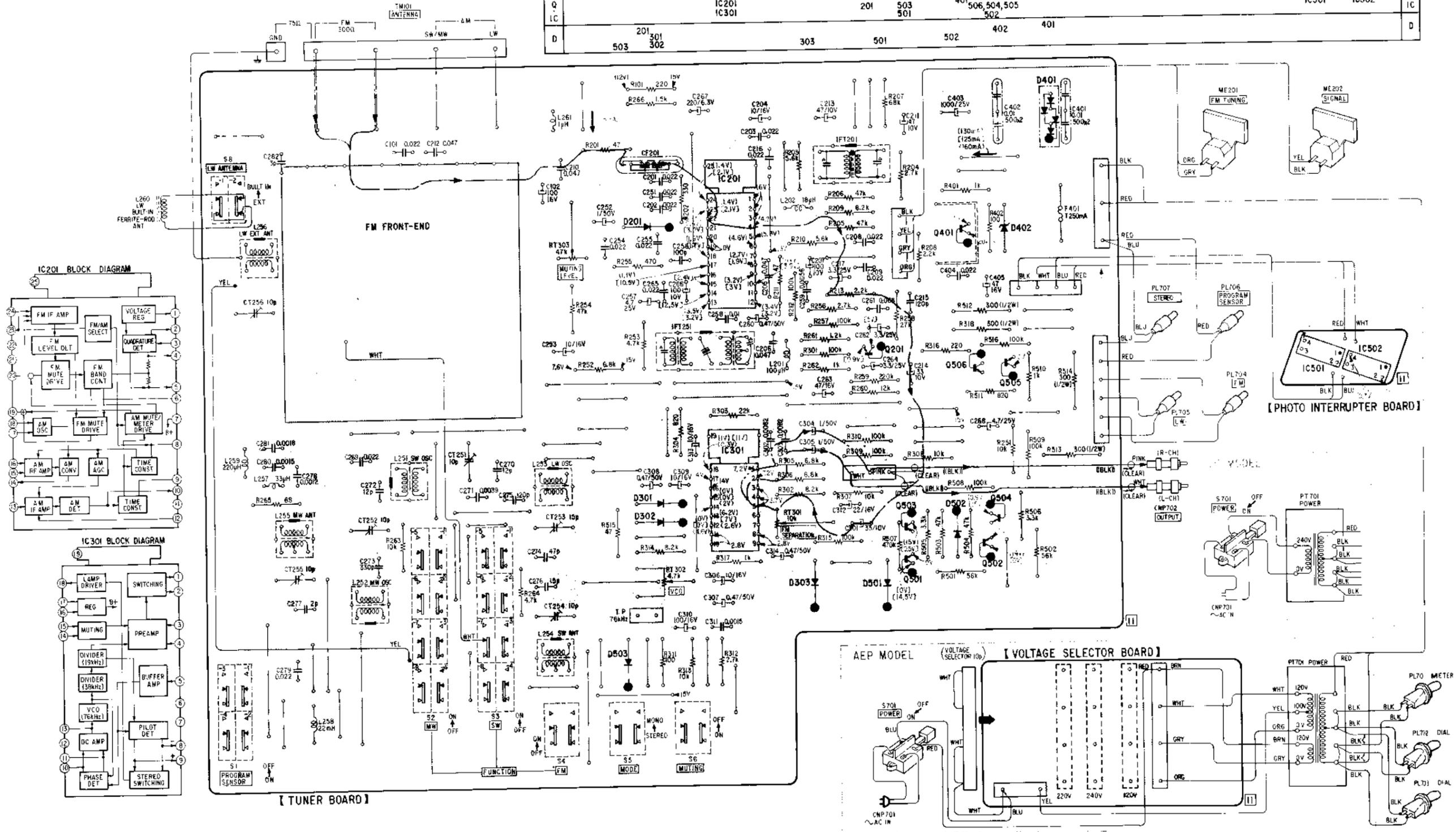
1. Set the output level of the fm signal generator to 6.3 μV (16 dB).
2. Adjust RT303 for the point where the sound can not be audible.

SECTION 4
DIAGRAMS

ST-31 3L ST-31 3L

4-1. MOUNTING DIAGRAM

| | | | | | | | | |
|----|--------|-----|-----|-----|-------------|--------|--------|----|
| Q | IC 201 | 201 | 503 | 401 | 506,504,505 | IC 501 | IC 502 | Q |
| IC | IC 301 | | 501 | | 502 | | | IC |
| D | 201 | 303 | 501 | 502 | 401 | | | D |
| | 503 | 302 | | | | | | |



Replacement Semiconductors

For replacement, use

semiconductors except in ().

Q201 } 2SC1364
Q501,502 } (2SC945)
Q505,506 }

Q401: 2SC1173

Q503, 504: 2SA678

(2SA844)

IC201: CX168

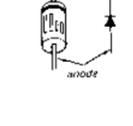
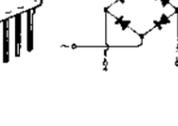
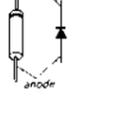
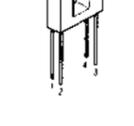
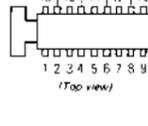
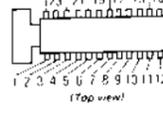
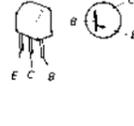
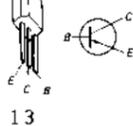
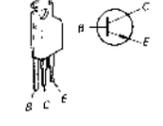
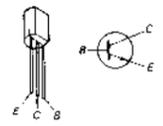
IC301: CX178

IC501,502: SPI201

1S1555 (1T40)

D401: S1VB10

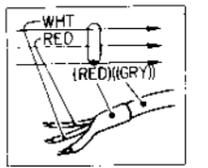
D402: EQB01-16 (EOA01-16R)



Note:

- — parts extracted from the component side.
- — parts extracted from the conductor side.
- — part mounted on the conductor side.
- — indicates side identified with part number.

Color code of sleeving over the end of the jacket.

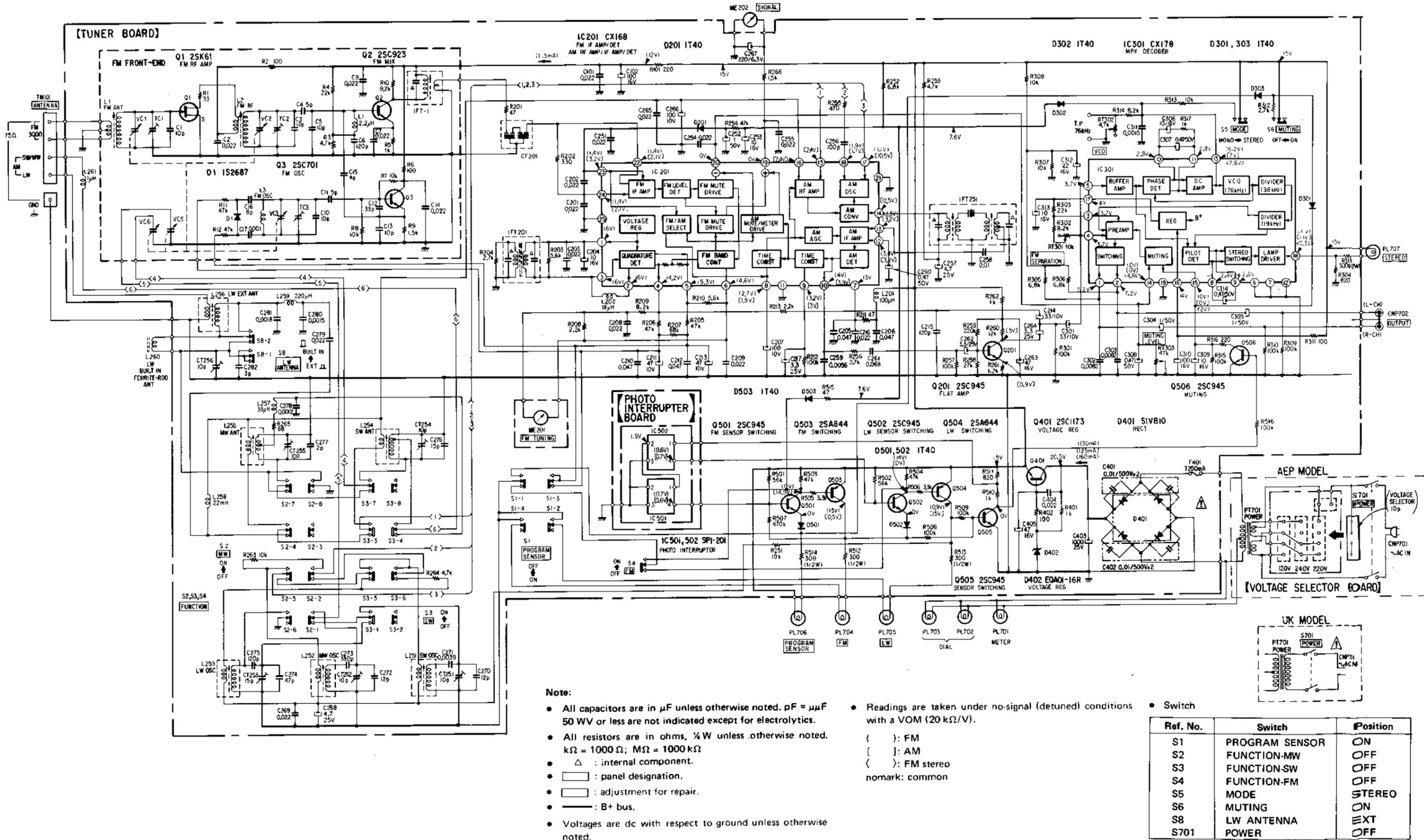


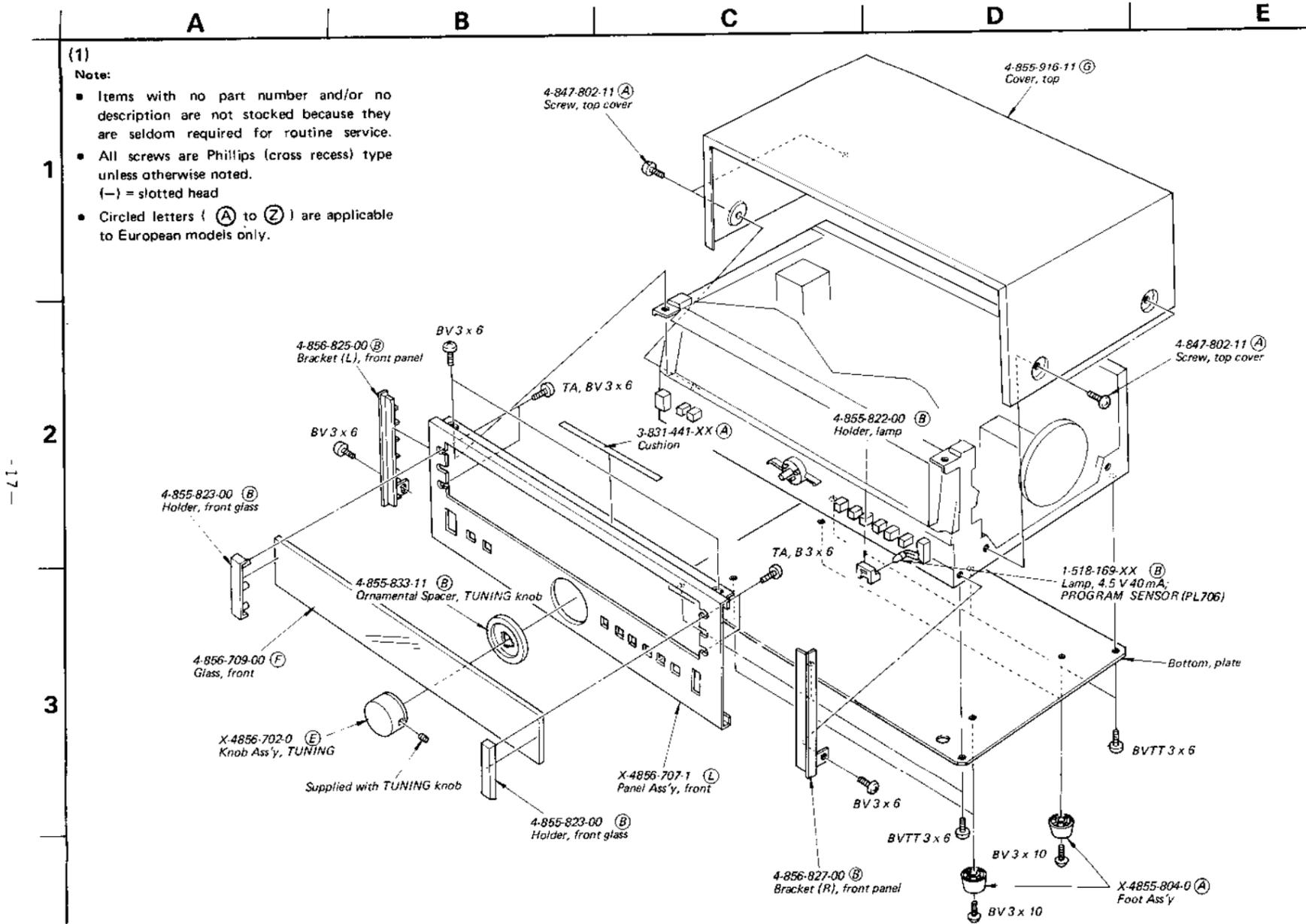
- — 10-pin
- — 8-pin
- — 4-pin
- — FM
- — I-CH
- — R-CH

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Note: The components identified by shading and mark  are critical for safety. Replace only with part number specified.

4.2. SCHEMATIC DIAGRAM



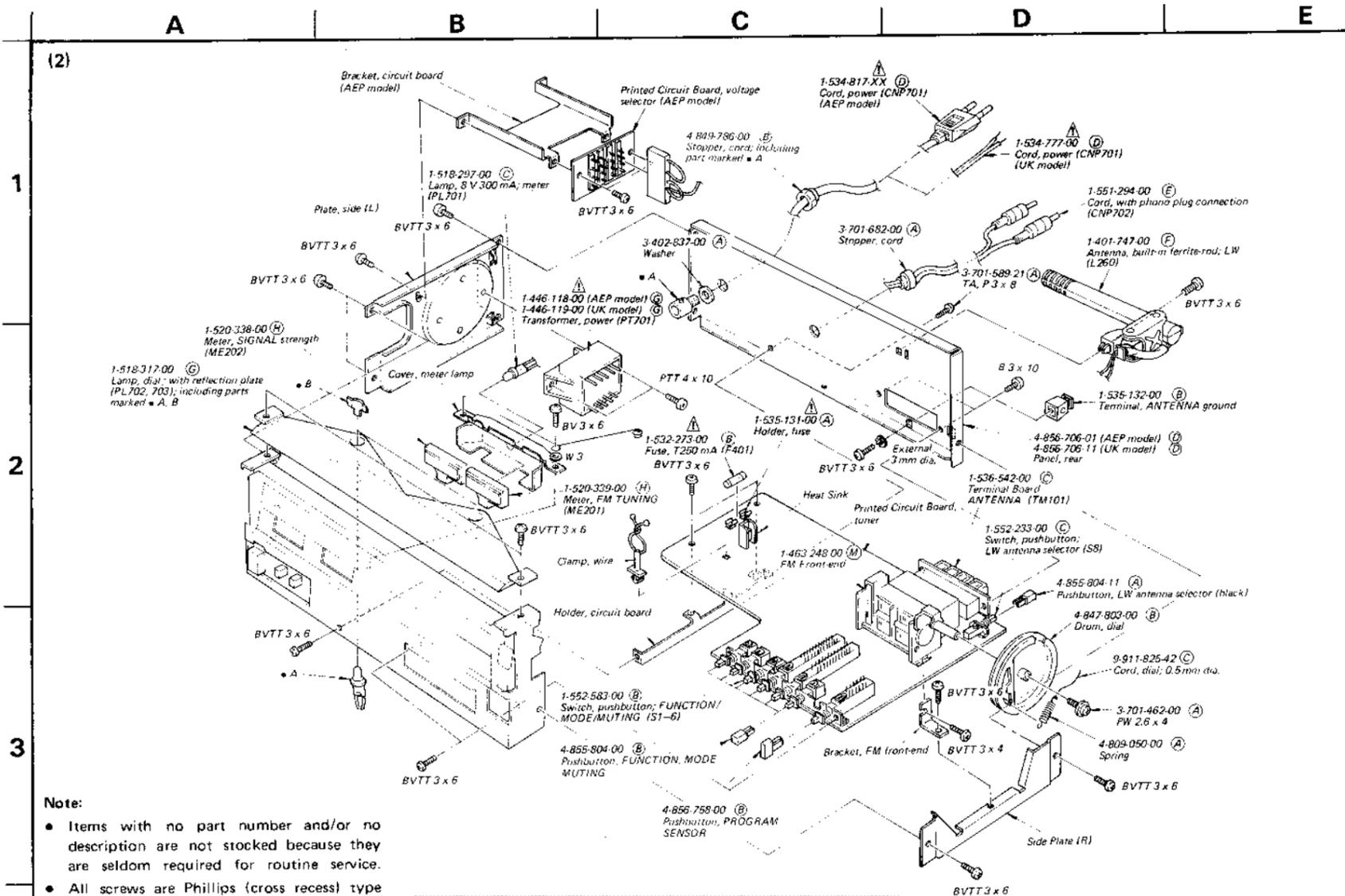


SECTION 5
EXPLODED VIEWS

ST-313L ST-313L

-17-

-18-



- Note:**
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
 - All screws are Phillips (cross recess) type unless otherwise noted.
(-) = slotted head
 - Circled letters (A to Z) are applicable to European models only.

Note: The components identified by shading and mark are critical for safety. Replace only with part number specified.

ST-313L ST-313L

Note: Circled letters (A to Z) are applicable to European models only.

| Ref. No. | Part No. | Description |
|-----------|-------------------------|-------------|
| C269 | 1-101-005-11 (A) 0.022 | |
| C270 | 1-102-262-11 (A) 12 p | |
| C271 | 1-103-739-11 (A) 0.0039 | polystyrol |
| C272 | 1-102-749-11 (A) 12 p | |
| C273 | 1-103-713-11 (A) 330 p | polystyrol |
| C274 | 1-101-880-11 (A) 47 p | |
| C275 | 1-103-703-11 (A) 120 p | polystyrol |
| C276 | 1-102-951-11 (A) 15 p | |
| C277 | 1-102-935-11 (A) 2 p | |
| C278 | 1-102-118-11 (A) 0.0012 | |
| C279 | 1-101-005-11 (A) 0.022 | |
| C280 | 1-108-228-12 (A) 0.0015 | mylar |
| C281 | 1-108-352-12 (A) 0.0018 | mylar |
| C282 | 1-102-936-11 (A) 3 p | |
| C301 | 1-121-403-11 (A) 33 | 10 V elect |
| C302, 303 | 1-108-356-12 (A) 0.0022 | mylar |
| C304, 305 | 1-121-391-11 (A) 1 | 50 V elect |
| C306 | 1-121-651-11 (A) 10 | 16 V elect |
| C307, 308 | 1-121-726-11 (A) 0.47 | 50 V elect |
| C309 | 1-121-651-11 (A) 10 | 16 V elect |
| C310 | 1-121-415-11 (A) 100 | 16 V elect |
| C311 | 1-104-081-11 (A) 0.0015 | polystyrol |
| C312 | 1-121-479-11 (A) 22 | 16 V elect |
| C313 | 1-121-651-11 (A) 10 | 16 V elect |
| C314 | 1-121-726-11 (A) 0.47 | 50 V elect |
| C401, 402 | 1-102-355-11 (A) 0.01x2 | 500 V |
| C403 | 1-121-388-11 (B) 1000 | 25 V elect |
| C404 | 1-101-005-11 (A) 0.022 | |
| C405 | 1-121-409-11 (A) 47 | 16 V elect |
| CT251-256 | 1-141-179-12 (B) 10 p, | trimmer |
| CT253 | 1-141-171-00 (A) 15 p, | trimmer |

RESISTORS

All resistors are in ohms. Common 1/4 W carbon resistors are omitted. Refer to the list on page 22 for their part numbers. kΩ = 1000 Ω, MΩ = 1000 kΩ.

| | | | |
|----------|----------------------|-------|-------------|
| R318 | 1-244-860-11 (A) 300 | 1/2 W | composition |
| R512-514 | | | |

| Ref. No. | Part No. | Description |
|----------|---------------------------|---------------------------|
| RT301 | 1-224-645-XX (B) 10 k-B, | adjustable; FM separation |
| RT302 | 1-224-644-XX (B) 4.7 k-B, | adjustable; VCO |
| RT303 | 1-224-647-XX (B) 47 k-B, | adjustable; muting level |

SWITCHES

| | | |
|------|------------------------------|----------------------|
| S1-6 | 1-552-583-00 (B) Pushbutton, | FUNCTION/MODE/MUTING |
| S8 | 1-552-233-00 (C) Pushbutton, | LW antenna selector |
| S701 | 1-552-584-00 (D) Pushbutton, | POWER |

MISCELLANEOUS

| | | |
|--------|--------------------------|----------------------------|
| CF201 | 1-527-277-91 (C) Filter, | ceramic |
| CNP701 | 1-534-777-00 (D) Cord, | power (UK model) |
| CNP701 | 1-534-817-XX (D) Cord, | power (AEP model) |
| CNP702 | 1-551-294-00 (E) Cord, | with phono plug connection |

| | | |
|------------|-------------------------|-----------------------------|
| F401 | 1-532-273-00 (B) Fuse, | T250 mA |
| ME201 | 1-520-339-00 (H) Meter, | FM TUNING |
| ME202 | 1-520-338-00 (H) Meter, | SIGNAL strength |
| PL701 | 1-518-297-00 (C) Lamp, | 8 V 300 mA; meter |
| PL702, 703 | 1-518-317-00 (G) Lamp, | dial; with reflection plate |

| | | |
|---------------|---------------------------|----------------------|
| PL704 | 1-518-169-XX (B) Lamp, | 4.5 V 40 mA; FM |
| PL705 | 1-518-169-XX (B) Lamp, | 4.5 V 40 mA; LW |
| PL706 | 1-518-169-XX (B) Lamp, | 4.5 V 40 mA; PROGRAM |
| SENSOR | | |
| PL707 | 1-518-169-XX (B) Lamp, | 4.5 V 40 mA; STEREO |
| TM101 | 1-536-542-00 (C) Terminal | Board, ANTENNA |

| | |
|----------------------------|----------------|
| 1-463-248-00 (M) FM | Front-end |
| 1-535-131-00 (A) Holder, | fuse |
| 1-535-132-00 (B) Terminal, | ANTENNA ground |

ACCESSORIES & PACKING MATERIALS

| Part No. | Description |
|--------------|-----------------------------|
| 1-501-184-00 | (C) Feeder Antenna |
| 3-701-630-00 | (A) Bag, plastic (UK model) |
| 3-770-582-11 | (C) Manual, instruction |
| 4-855-829-00 | (B) Cushion |
| 4-856-760-01 | (D) Carton |

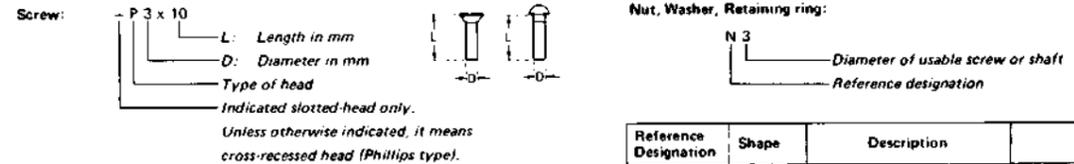
Note: The components identified by shading and mark **A** are critical for safety. Replace only with part number specified.

1/4 WATT CARBON RESISTORS (A)

Note: Circled letter (A) is applicable to European models only.

| Ω | Part No. | Ω | Part No. | Ω | Part No. | Ω | Part No. | Ω | Part No. | Ω | Part No. | Ω | Part No. |
|-----|--------------|----|--------------|-----|--------------|------|--------------|-----|--------------|------|--------------|------|--------------|
| 1.0 | 1-244-601-11 | 10 | 1-244-625-11 | 100 | 1-244-649-11 | 1.0k | 1-244-673-11 | 10k | 1-244-697-11 | 100k | 1-244-721-11 | 1.0M | 1-244-745-11 |
| 1.1 | 1-244-602-11 | 11 | 1-244-626-11 | 110 | 1-244-650-11 | 1.1k | 1-244-674-11 | 11k | 1-244-698-11 | 110k | 1-244-722-11 | 1.1M | 1-244-746-11 |
| 1.2 | 1-244-603-11 | 12 | 1-244-627-11 | 120 | 1-244-651-11 | 1.2k | 1-244-675-11 | 12k | 1-244-699-11 | 120k | 1-244-723-11 | 1.2M | 1-244-747-11 |
| 1.3 | 1-244-604-11 | 13 | 1-244-628-11 | 130 | 1-244-652-11 | 1.3k | 1-244-676-11 | 13k | 1-244-700-11 | 130k | 1-244-724-11 | 1.3M | 1-244-748-11 |
| 1.5 | 1-244-605-11 | 15 | 1-244-629-11 | 150 | 1-244-653-11 | 1.5k | 1-244-677-11 | 15k | 1-244-701-11 | 150k | 1-244-725-11 | 1.5M | 1-244-749-11 |
| 1.6 | 1-244-606-11 | 16 | 1-244-630-11 | 160 | 1-244-654-11 | 1.6k | 1-244-678-11 | 16k | 1-244-702-11 | 160k | 1-244-726-11 | 1.6M | 1-244-750-11 |
| 1.8 | 1-244-607-11 | 18 | 1-244-631-11 | 180 | 1-244-655-11 | 1.8k | 1-244-679-11 | 18k | 1-244-703-11 | 180k | 1-244-727-11 | 1.8M | 1-244-751-11 |
| 2.0 | 1-244-608-11 | 20 | 1-244-632-11 | 200 | 1-244-656-11 | 2.0k | 1-244-680-11 | 20k | 1-244-704-11 | 200k | 1-244-728-11 | 2.0M | 1-244-752-11 |
| 2.2 | 1-244-609-11 | 22 | 1-244-633-11 | 220 | 1-244-657-11 | 2.2k | 1-244-681-11 | 22k | 1-244-705-11 | 220k | 1-244-729-11 | 2.2M | 1-244-753-11 |
| 2.4 | 1-244-610-11 | 24 | 1-244-634-11 | 240 | 1-244-658-11 | 2.4k | 1-244-682-11 | 24k | 1-244-706-11 | 240k | 1-244-730-11 | 2.4M | 1-244-754-11 |
| 2.7 | 1-244-611-11 | 27 | 1-244-635-11 | 270 | 1-244-659-11 | 2.7k | 1-244-683-11 | 27k | 1-244-707-11 | 270k | 1-244-731-11 | 2.7M | 1-244-755-11 |
| 3.0 | 1-244-612-11 | 30 | 1-244-636-11 | 300 | 1-244-660-11 | 3.0k | 1-244-684-11 | 30k | 1-244-708-11 | 300k | 1-244-732-11 | 3.0M | 1-244-756-11 |
| 3.3 | 1-244-613-11 | 33 | 1-244-637-11 | 330 | 1-244-661-11 | 3.3k | 1-244-685-11 | 33k | 1-244-709-11 | 330k | 1-244-733-11 | 3.3M | 1-244-757-11 |
| 3.6 | 1-244-614-11 | 36 | 1-244-638-11 | 360 | 1-244-662-11 | 3.6k | 1-244-686-11 | 36k | 1-244-710-11 | 360k | 1-244-734-11 | 3.6M | 1-244-758-11 |
| 3.9 | 1-244-615-11 | 39 | 1-244-639-11 | 390 | 1-244-663-11 | 3.9k | 1-244-687-11 | 39k | 1-244-711-11 | 390k | 1-244-735-11 | 3.9M | 1-244-759-11 |
| 4.3 | 1-244-616-11 | 43 | 1-244-640-11 | 430 | 1-244-664-11 | 4.3k | 1-244-688-11 | 43k | 1-244-712-11 | 430k | 1-244-736-11 | 4.3M | 1-244-760-11 |
| 4.7 | 1-244-617-11 | 47 | 1-244-641-11 | 470 | 1-244-665-11 | 4.7k | 1-244-689-11 | 47k | 1-244-713-11 | 470k | 1-244-737-11 | 4.7M | 1-244-761-11 |
| 5.1 | 1-244-618-11 | 51 | 1-244-642-11 | 510 | 1-244-666-11 | 5.1k | 1-244-690-11 | 51k | 1-244-714-11 | 510k | 1-244-738-11 | 5.1M | 1-244-762-11 |
| 5.6 | 1-244-619-11 | 56 | 1-244-643-11 | 560 | 1-244-667-11 | 5.6k | 1-244-691-11 | 56k | 1-244-715-11 | 560k | 1-244-739-11 | | |
| 6.2 | 1-244-620-11 | 62 | 1-244-644-11 | 620 | 1-244-668-11 | 6.2k | 1-244-692-11 | 62k | 1-244-716-11 | 620k | 1-244-740-11 | | |
| 6.8 | 1-244-621-11 | 68 | 1-244-645-11 | 680 | 1-244-669-11 | 6.8k | 1-244-693-11 | 68k | 1-244-717-11 | 680k | 1-244-741-11 | | |
| 7.5 | 1-244-622-11 | 75 | 1-244-646-11 | 750 | 1-244-670-11 | 7.5k | 1-244-694-11 | 75k | 1-244-718-11 | 750k | 1-244-742-11 | | |
| 8.2 | 1-244-623-11 | 82 | 1-244-647-11 | 820 | 1-244-671-11 | 8.2k | 1-244-695-11 | 82k | 1-244-719-11 | 820k | 1-244-743-11 | | |
| 9.1 | 1-244-624-11 | 91 | 1-244-648-11 | 910 | 1-244-672-11 | 9.1k | 1-244-696-11 | 91k | 1-244-720-11 | 910k | 1-244-744-11 | | |

HARDWARE NOMENCLATURE



| Reference Designation | Shape | Description | Remarks |
|-----------------------|-------|---|--|
| SCREWS | | | |
| P | | pan-head screw | binding-head (B) screw for replacement |
| PWH | | pan-head screw with washer face | binding-head (B) screw and flat washer for replacement |
| PS | | pan-head screw with spring washer | binding-head (B) screw and spring washer for replacement |
| PSW | | pan-head screw with spring and flat washers | binding-head (B) screw and spring and flat washers for replacement |
| R | | round-head screw | binding-head (B) screw for replacement |
| K | | flat-countersunk-head screw | |
| RK | | oval-countersunk-head screw | |
| B | | binding-head screw | |
| T | | truss-head screw | binding-head (B) screw for replacement |
| F | | flat-filister-head screw | |
| RF | | filister-head screw | |
| BV | | brazer-head screw | |

| Reference Designation | Shape | Description | Remarks |
|----------------------------|-------|--|---|
| SELF-TAPPING SCREWS | | | |
| TA | | self-tapping screw | ex: TA, P 3 x 10 |
| PTP | | pan-head self-tapping screw | binding-head self-tapping (TA, B) screw for replacement |
| PTPWH | | pan-head self-tapping screw with washer face | binding-head self-tapping (TA, B) screw and flat washer for replacement |
| PTTWH | | pan-head thread-rolling screw with washer face | binding-head (B) screw and flat washer for replacement |
| SET SCREWS | | | |
| SC | | set screw | |
| SC | | hexagon-socket set screw | ex: SC 2.6 x 4, hexagon socket |
| NUT | | | |
| N | | nut | |
| WASHERS | | | |
| W | | flat washer | |
| SW | | spring washer | |
| LW | | internal-tooth lock washer | ex: LW3, internal |
| LW | | external-tooth lock washer | ex: LW3, external |
| RETAINING RINGS | | | |
| E | | retaining ring | |
| G | | grip-type retaining ring | |

Sony Corporation

9-958-542-01

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78H0576-1
Printed in Japan