

ICF-111L



FM-MW-LW PORTABLE RADIO

SPECIFICATIONS

Circuit System:	10-transistor 1-FET 1-IC 6-diode superheterodyne 1-transistor, 1-diode (SLED) for auxiliary circuit	Power Output	at 10% distortion: 700 mW maximum: 1.1W
Frequency Coverage:	FM 87.5~108 MHz (3.42~2.78m) LW 150~400 kHz (2,000~750m) MW 530~1,605 kHz (566~187m)	Current Drain	at zero signal: FM 30 mA, LW/MW 25 mA at 10% distortion: 340 mA
Intermediate Frequency:	FM 10.7 MHz LW/MW 455 kHz	Power Requirement:	Three "C" size flashlight batteries 4.5V in total
Antenna System:	FM built-in telescopic antenna LW/MW built-in ferrite bar antenna	Speaker:	9.2 cm (3½") dia. PM dynamic, 8Ω
Sensitivity at 50 mW output:	FM 2.2 μV (7 dB) at S/N 30 dB LW 250 μV/m (48 dB/m) MW 80 μV/m (38 dB/m)	Dimensions:	214 mm(W) x 178 mm(H) x 56 mm(D) (8⅞" x 7" x 2⅜")
Selectivity at ±10 kHz off resonance:	40 dB at 1,400 kHz	Weight:	1.3 kg (2 lb 14 oz)

SONY
SERVICE MANUAL

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**SECTION 1
OUTLINE**

1-1. EXTERNAL VIEW

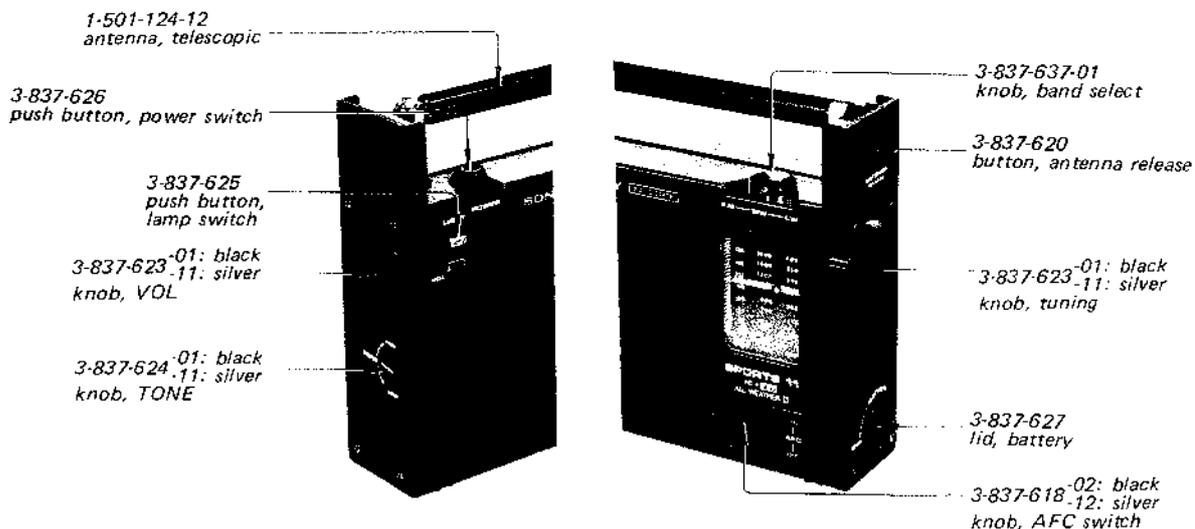


Fig. 1-1.

1-2. INTERNAL VIEW

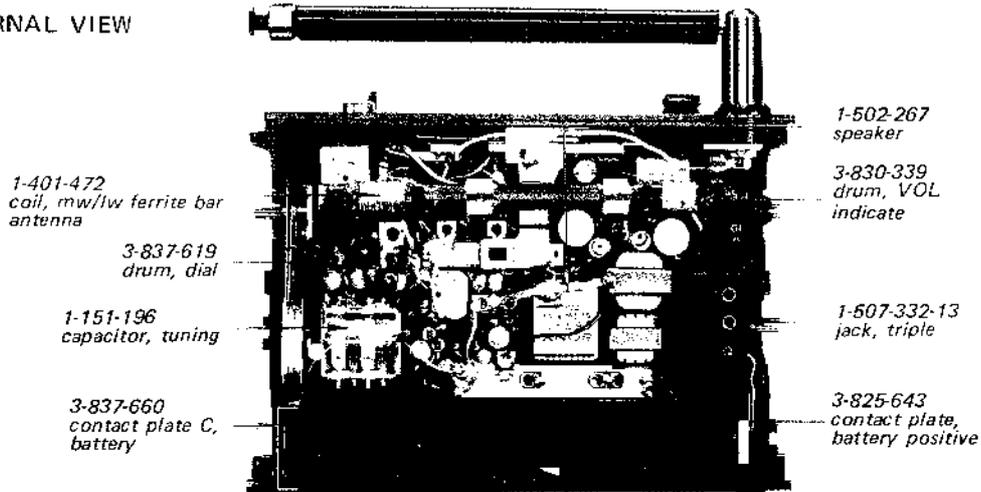


Fig. 1-2.

1-3. BLOCK DIAGRAM

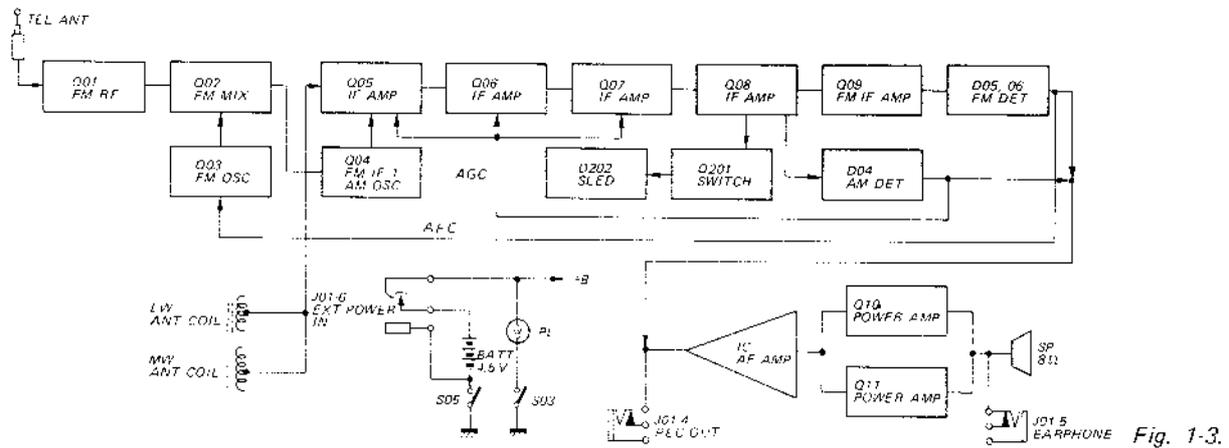


Fig. 1-3.

1-4. RESONANCE INDICATING CIRCUIT

The model ICF-111L resonance indicating circuit uses the SLED (SONY Light Emitting Diode).

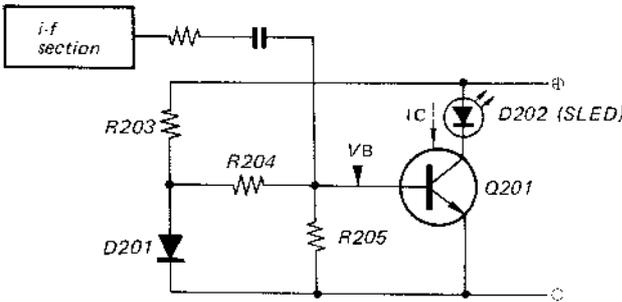


Fig. 1-4.

The circuit is shown in Fig. 1-4. Resistors R203, R204, R205, and diode D201 keep a constant bias voltage (V_B) on the base of Q201. The bias is set at the cut-off point of Q201. Here, D201 stabilizes the bias against a variation in source voltage or temperature.

ZERO collector current flows at no input signal, but the transistor has a high sensitivity to an input signal. When an i-f signal (of 455 kHz or 10.7 MHz) is added to the base, collector current flows in proportion to the signal strength. Thus, the SLED (D202) is illuminated by the collector current.

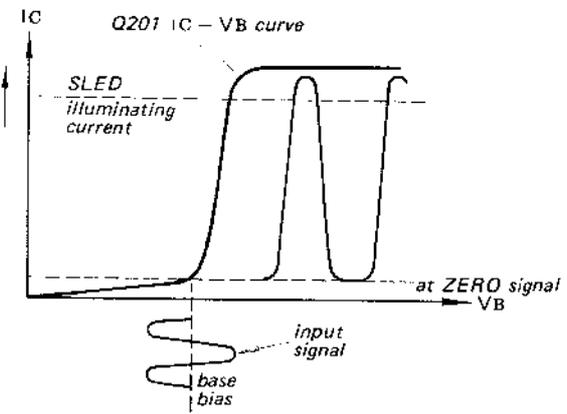


Fig. 1-5.

SECTION 2 DISASSEMBLY

2-1. REAR CABINET REMOVAL

Left Side Cover Removal

1. Remove the four screws labeled (A) in Fig. 2-1.
2. Pull out the left side cover along with the VOL knob and TONE knob as shown in Fig. 2-1.

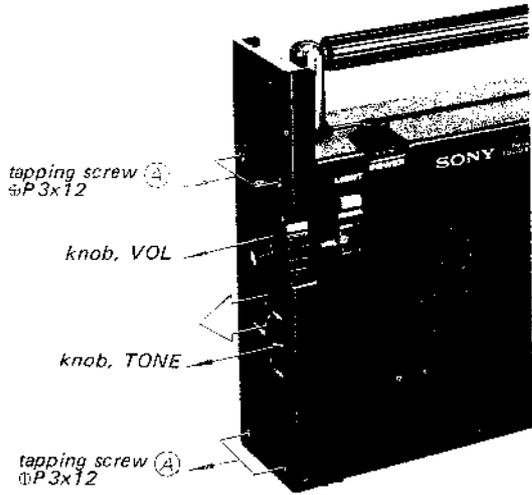


Fig. 2-1.

Right Side Cover Removal

3. Press down the antenna release button shown in Fig. 2-2.
4. Pull out the telescopic antenna.
5. Remove the four screws labeled (A) in Fig. 2-2.
6. Pull out the right side cover with the tuning knob and battery lid as shown in Fig. 2-2.

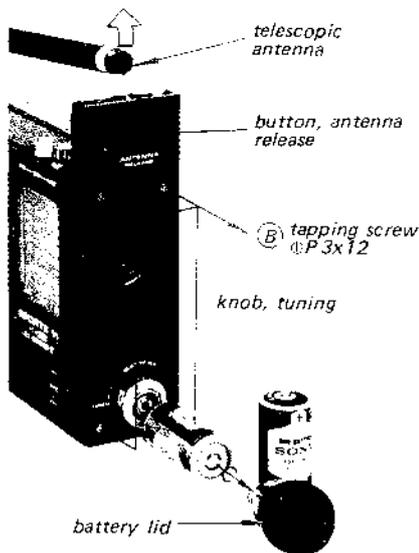


Fig. 2-2.

Rear Cabinet Removal

7. Remove the three screws labeled in Fig. 2-3.
8. Lift up the rear cabinet.

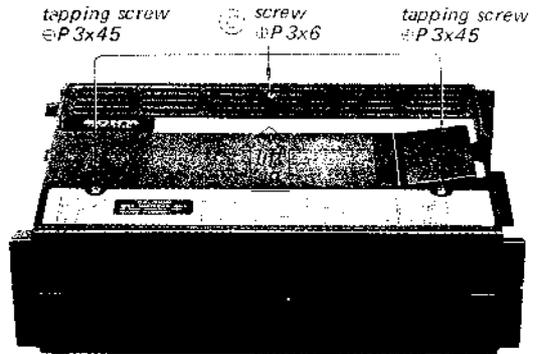


Fig. 2-3.

2-2. CHASSIS REMOVAL

1. Remove the rear cabinet.
2. Push the POWER switch button as shown in Fig. 2-4.
3. Unsolder the pvc wire labeled (E) in Fig. 2-4.
4. Remove the screw labeled (E) in Fig. 2-4.
5. Lift up the chassis.

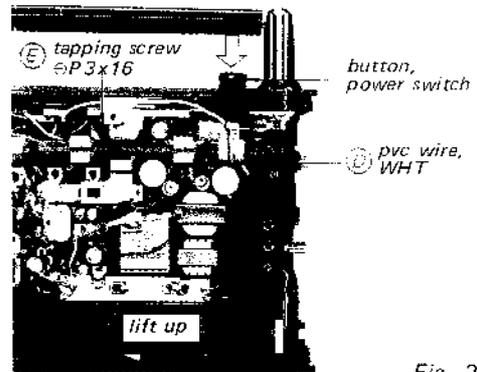


Fig. 2-4.

2-3. CIRCUIT BOARD REMOVAL

1. Remove the rear cabinet and the chassis.
2. Unsolder the wires shown in Fig. 2-5.
 - a) four pvc wires (BLK, WHT, VLT and WHT)
 - b) two tinned copper wires
 - c) two braided wires
3. Remove the two screws labeled (H) in Fig. 2-5.
4. Remove the screw labeled (L) and the hand selector lever labeled (J).

- Remove the VOL indicator drum and nut in Fig. 2-5.

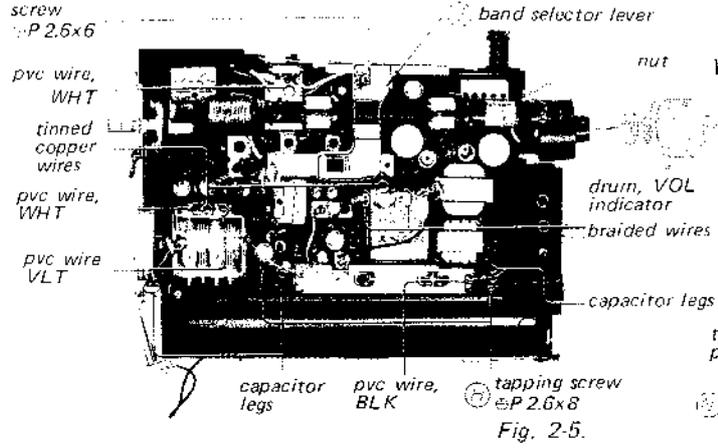


Fig. 2-5.

- Remove the speaker as shown in Fig. 2-6 and unsolder the two speaker leads.

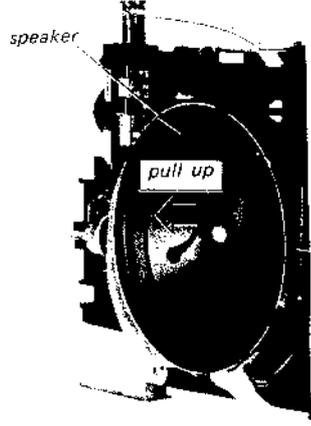


Fig. 2-6.

- Push the back plate by a stick as shown in Fig. 2-7 and remove the back plate.

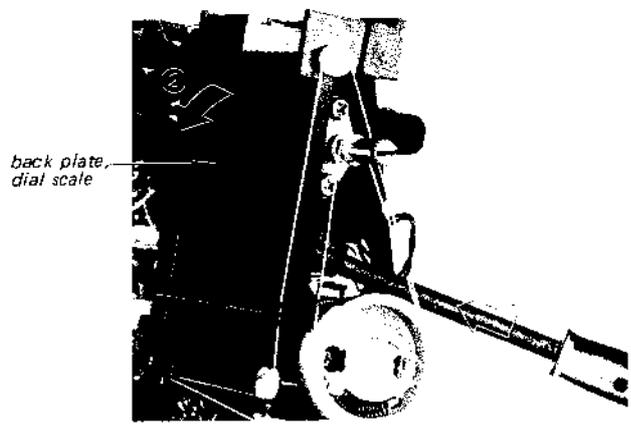


Fig. 2-7.

- Unsolder the nine wires labeled in Fig. 2-8.
- Pull out the TONE control shown in Fig. 2-8.
- Push down the circuit board squeezing the bar antenna holder.

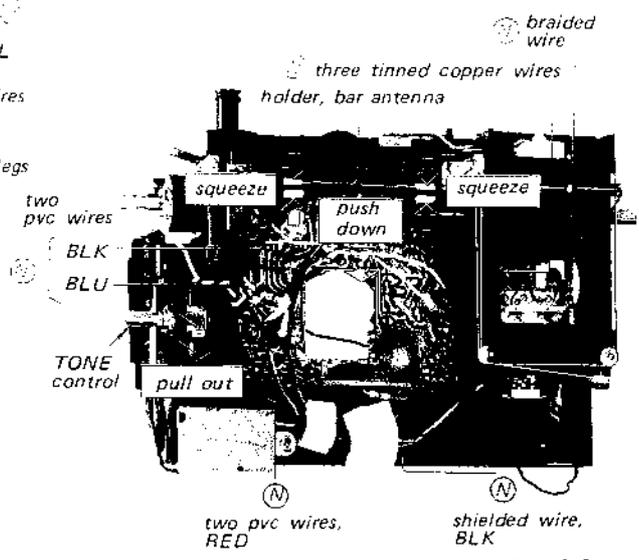


Fig. 2-8.

2-4. RESONANCE INDICATING CIRCUIT BOARD REMOVAL

- Remove the screw labeled in Fig. 2-9.
- Unsolder the three soldered portions labeled on the shield case.

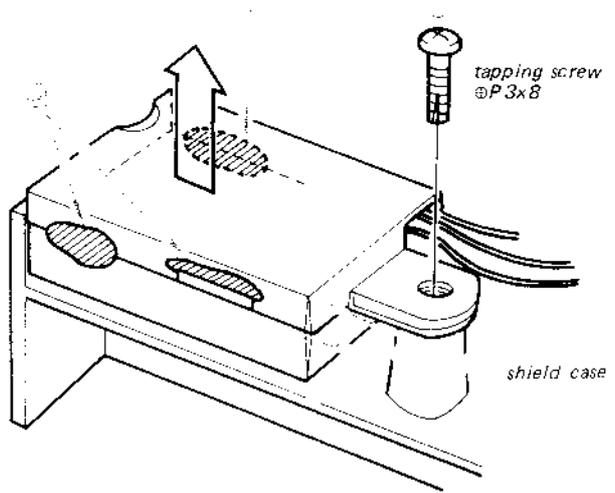


Fig. 2-9.

25. DIAL CORD STRINGING

Preparation

1. Remove the chassis.
2. Cut the dial cord by the specified length as shown in Fig. 2-10.

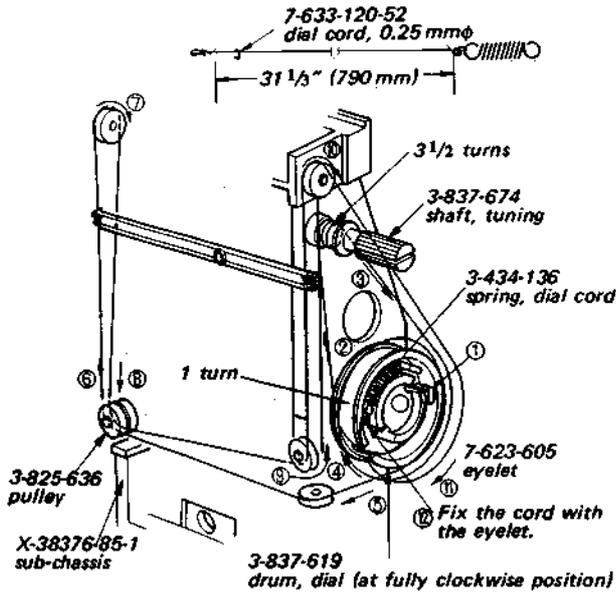


Fig. 2-10.

Stringing

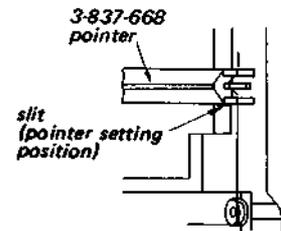
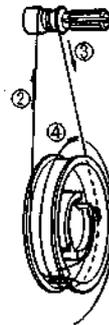
1. Fix the dial cord to the protrusion (step ①) and string the cord in numerical order as shown in Fig. 2-10.

Note: Pass through the dial cord at step ④ between the two cords of steps ② and ③ as shown in Fig. 2-11.

2. Fasten the both knots with a contact cement.

Pointer Setting

1. Rotate the tuning shaft counterclockwise to the full.
2. Set the pointer to the slit as shown in Fig. 2-11.



tuning shaft, dial drum at fully counterclockwise position.

Fig. 2-11.

SECTION 3 CIRCUIT ADJUSTMENTS

3-1. FM IF ALIGNMENT

Test Equipment/Tools Required:

- * 10.7 MHz sweep/marker generator
- * Oscilloscope
- * 0.01 μ F ceramic capacitor
- * Screwdriver for alignment

Preparation:

1. Sweep/marker Generator Connection:
Across the tuning capacitor as shown in Fig. 3-1.
2. Oscilloscope Connection: Record out jack.
3. Sweep Generator Center Frequency: 10.7 MHz
4. Marker Generator Frequency: 10.7 MHz
5. Band Selector: FM
6. VOL Control: Fully clockwise
7. TONE Control: HIGH
8. AFC Switch: OFF

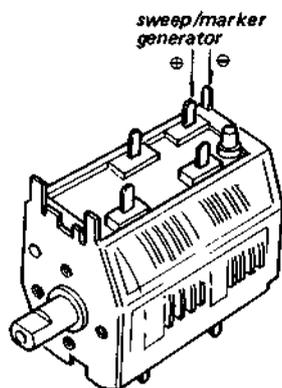


Fig. 3-1. Sweep/marker generator connection

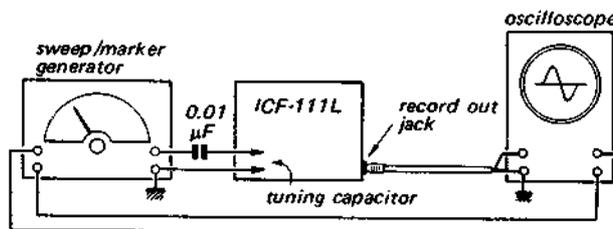


Fig. 3-2. Fm i-f alignment setup

Procedure:

1. Turn the core of discriminator transformer (IFT F5) fully counterclockwise.
2. Turn the core of fm i-f transformer (IFT F1, IFT F2, IFT F3) and discriminator transformer (IFT F4) to obtain the maximum amplitude response curve shown in Fig. 3-3.
3. Turn the core of discriminator transformer (IFT F5) to obtain the S curve response shown in Fig. 3-4.

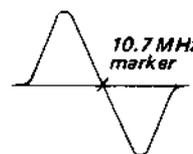
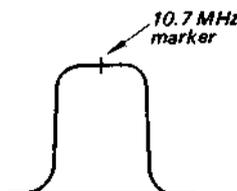


Fig. 3-3. Response curve Fig. 3-4. "S" curve

Sweep/Marker Generator Coupling	Sweep/Marker Generator Frequency	Oscilloscope Connection	Adjust	Remarks
Across the tuning capacitor (See Fig. 3-1)	10.7 MHz	Record out jack	IFT F1 IFT F2 IFT F3 IFT F4 IFT F5	Band selector: FM AFC switch: OFF Adjust for maximum amplitude and symmetrical S curve on the scope.

3-2. AM IF ALIGNMENT

Test Equipment/Tools Required:

- * Rf signal generator (for a-m)
- * VTVM
- * Loop antenna
- * 8 Ω resistor
- * Screwdriver for alignment

Preparation:

1. Band Selector: MW
2. TONE Control: HIGH

3. VOL Control: Fully counterclockwise
4. Tuning Knob: Fully clockwise (highest frequency on dial)

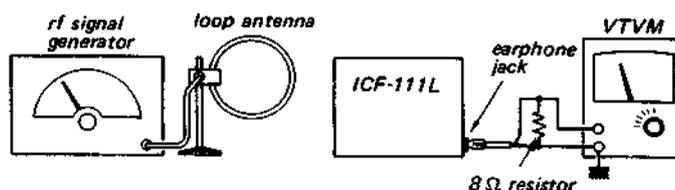


Fig. 3-5. A-m i-f alignment, frequency coverage and tracking adjustment setup

Rf Signal Generator Coupling	Rf Signal Generator Frequency	VTVM Connection	Adjust	Remarks
Loop antenna (See Fig. 3-5.)	455 kHz 1 kHz 30% a-m)	Earphone jack with 8Ω load resistor in parallel.	IFT A1 CFT A1	Band selector: MW VOL control: Fully counterclockwise TONE control: HIGH Tuning knob: fully clockwise position Adjust for maximum meter reading.

3-3. FREQUENCY COVERAGE AND TRACKING ADJUSTMENT

Test Equipment/Tools Required:

- * Rf signal generator (for fm and a-m)
- * Loop antenna
- * VTVM
- * 8Ω resistor
- * Screwdriver for alignment

Preparation:

VTVM Connection: To earphone jack with 8Ω resistor in parallel.

Modulation: FM ... 400-Hz ±22.5-kHz frequency-modulated signal
AM ... 1-kHz 30% amplitude-modulated signal

VOL Control Setting: Fully counterclockwise
TONE Control Setting: HIGH
AFC Switch: OFF

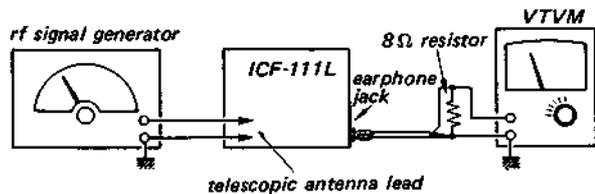


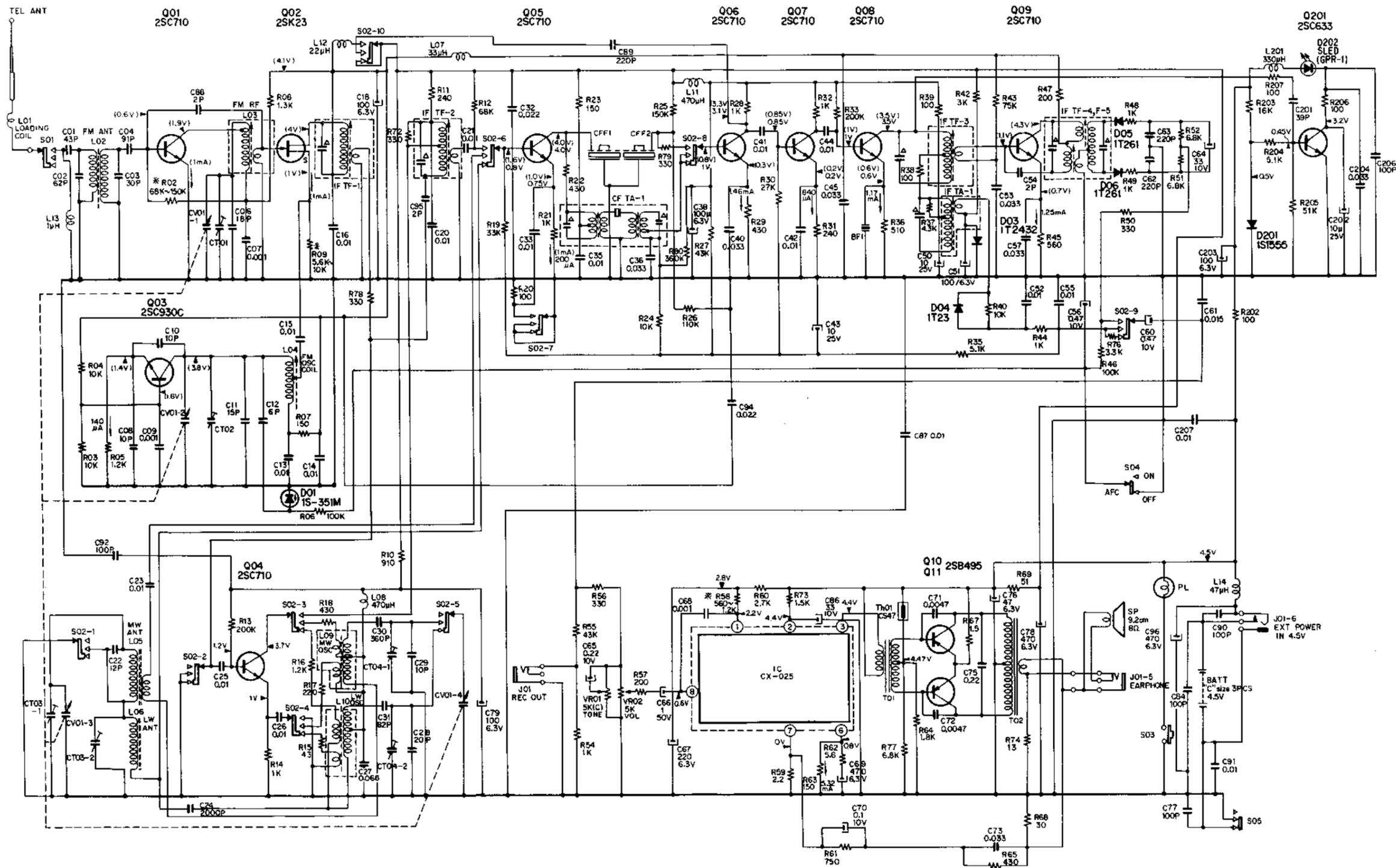
Fig. 3-6. Fm frequency coverage and tracking adjustment setup

Note: In West Germany the frequency coverage is prescribed within the range between 87.5 MHz and 108 MHz. Make the frequency coverage by adjusting osc coil (L04) and osc trimmer (CT02) with the intended frequency signal from the rf signal generator.

Adjustment	RF Signal Generator Coupling	RF Signal Generator Frequency	Receiver Tuning Knob Setting	Adjust	Remarks
FM Frequency Coverage	Direct connection to telescopic antenna lead.	86.5 MHz	Fully counterclockwise	FM osc coil L04	Band Selector: FM Adjust for maximum meter reading.
		109 MHz	Fully clockwise	FM osc trimmer CT02	
FM Tracking		86.5 MHz	Tune to 86.5-MHz signal	FM rf coil L03	
		109 MHz	Tune to 109-MHz signal	FM rf trimmer CT01	
MW Frequency Coverage	Loop antenna	520 kHz	Fully counterclockwise	MW osc coil L09	Band Selector: MW Adjust for maximum meter reading.
		1,680 kHz	Fully clockwise	MW osc trimmer CT04-1	
MW Tracking		620 kHz	Tune to 620-kHz signal	MW ant coil L05	
		1,400 kHz	Tune to 1,400-kHz signal	MW ant trimmer CT03-1	

SECTION 4
SCHEMATIC AND MOUNTING DIAGRAMS

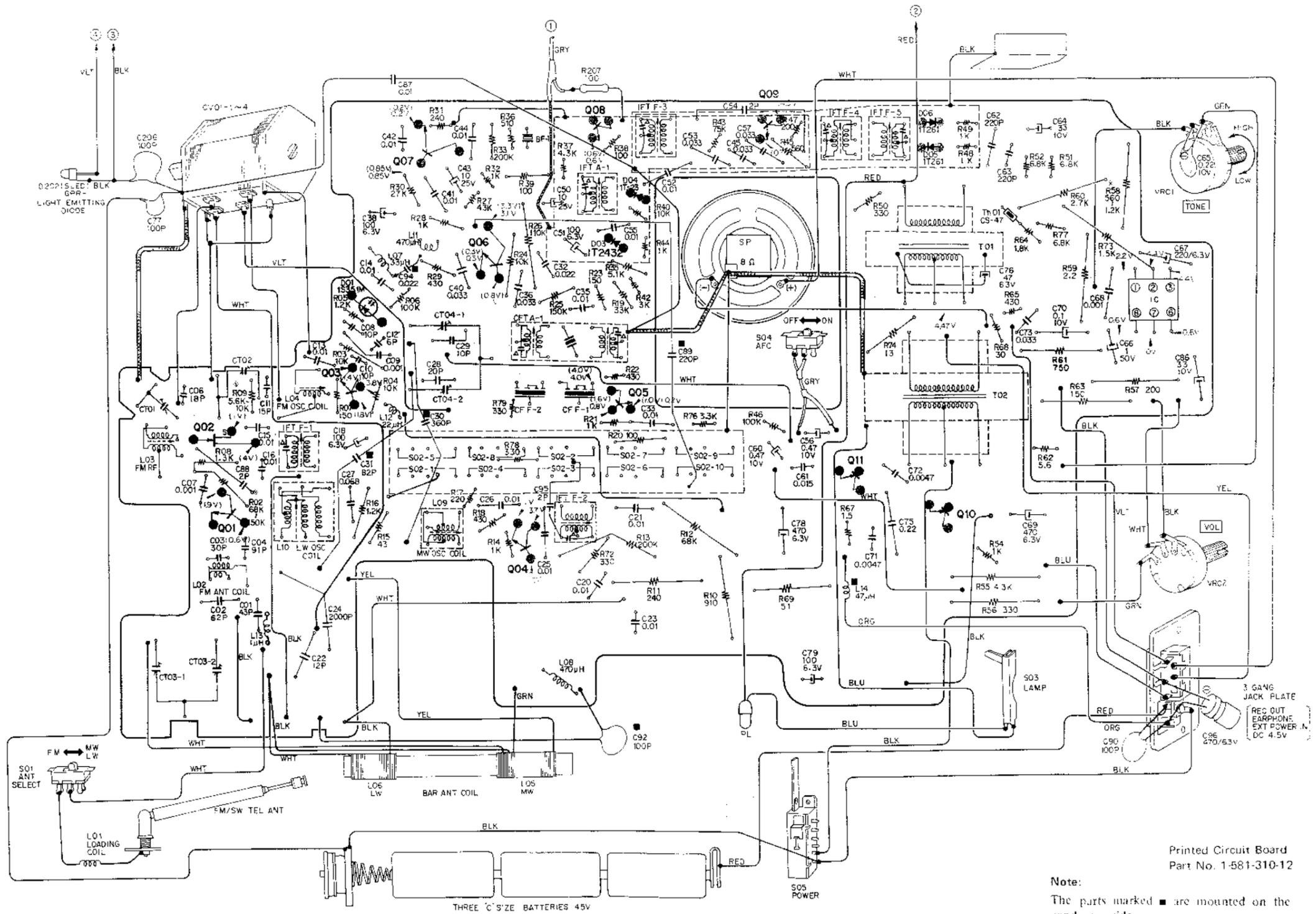
4.1. SCHEMATIC DIAGRAM



Notes:

1. All resistors and capacitors are in Ω and μF unless otherwise specified.
2. Capacitors marked Δ are built in i-f transformers.
3. The symbol \ast indicates a component whose value is selected to yield normal operating condition.
4. Voltage values are measured from point indicated to ground circuit with a dc voltmeter (VTVM) and current values are measured with a dc ammeter. Voltage and current are measured with no radio signal received. Variations may be noted due to normal production tolerances. The values in () are measured with band selector set to FM.

4-2. MOUNTING DIAGRAM - Main Circuit Board -
 - Conductor Side -



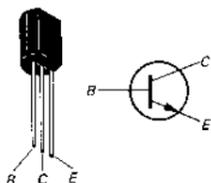
Printed Circuit Board
 Part No. 1-581-310-12

Note:
 The parts marked ■ are mounted on the
 conductor side.

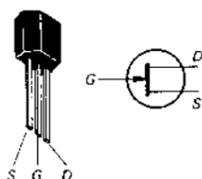
ICF-111L ICF-111L

- Component Side -

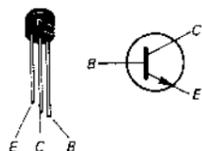
Q01, Q04~Q09: 2SC710



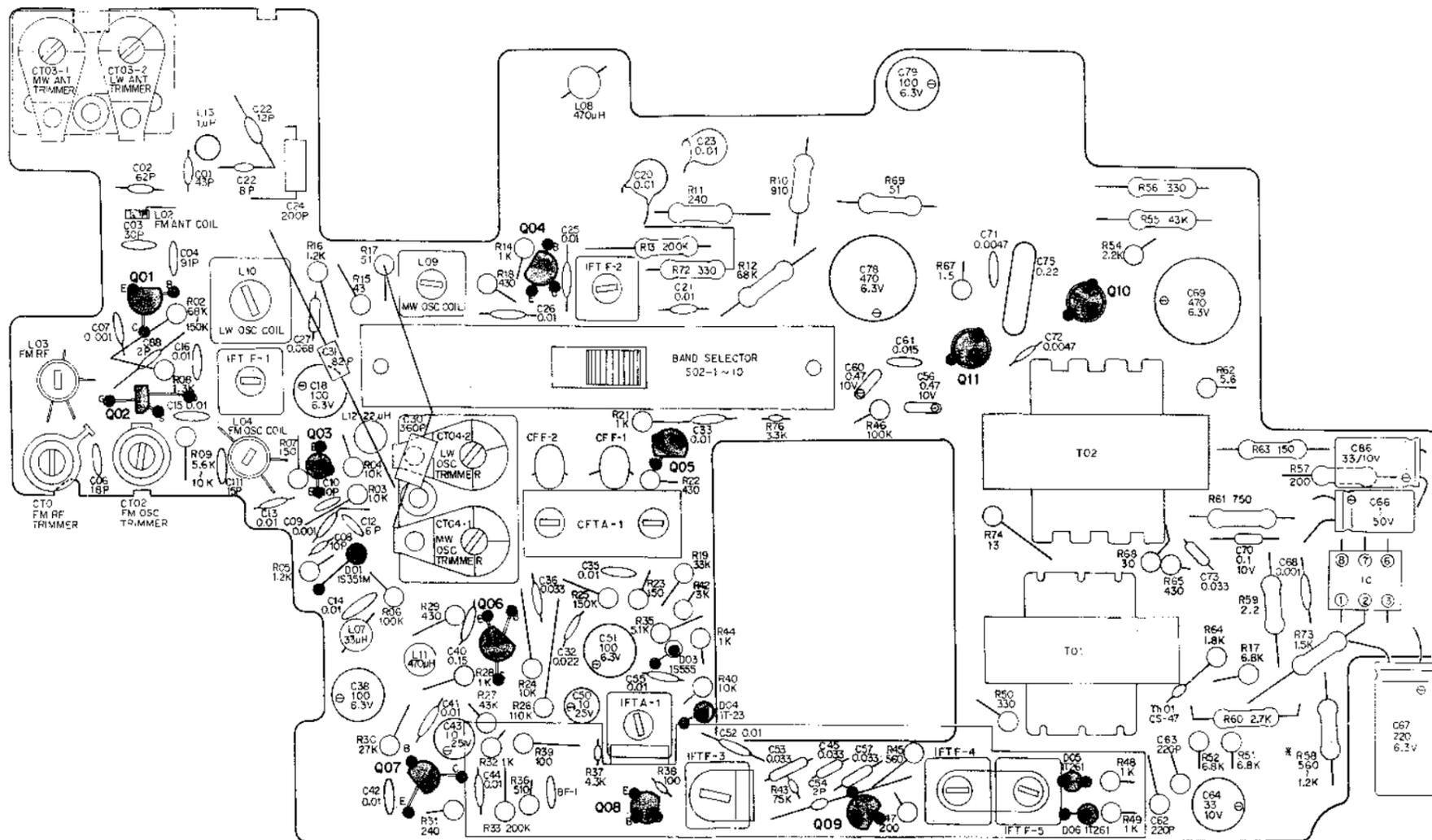
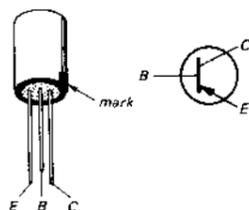
Q02: 2SK23



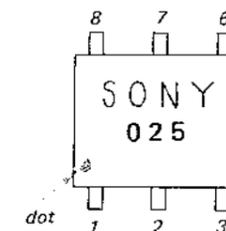
Q03: 2SC930C



Q10, Q11: 2SB495



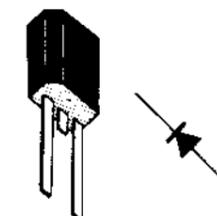
IC: CX-025



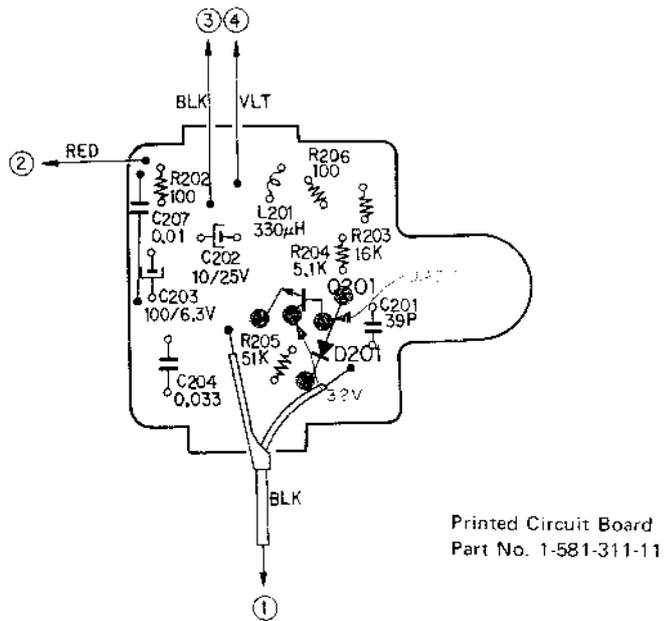
D01: 1S351M
D05, D06: 1T261
D04: 1T23



D03: 1T2432

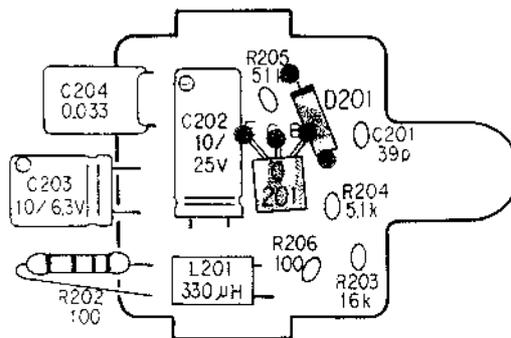


4-3. MOUNTING DIAGRAM — Resonance Indicating Circuit Board —
 — Conductor Side —

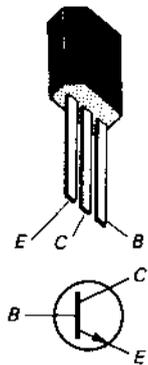


Note: C207: mounted on the conductor side.

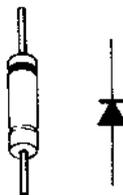
— Component Side —



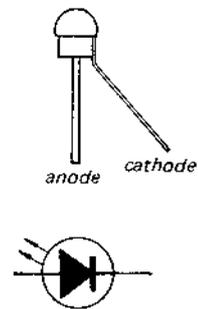
Q201; 2SC633



D201; 1S1555



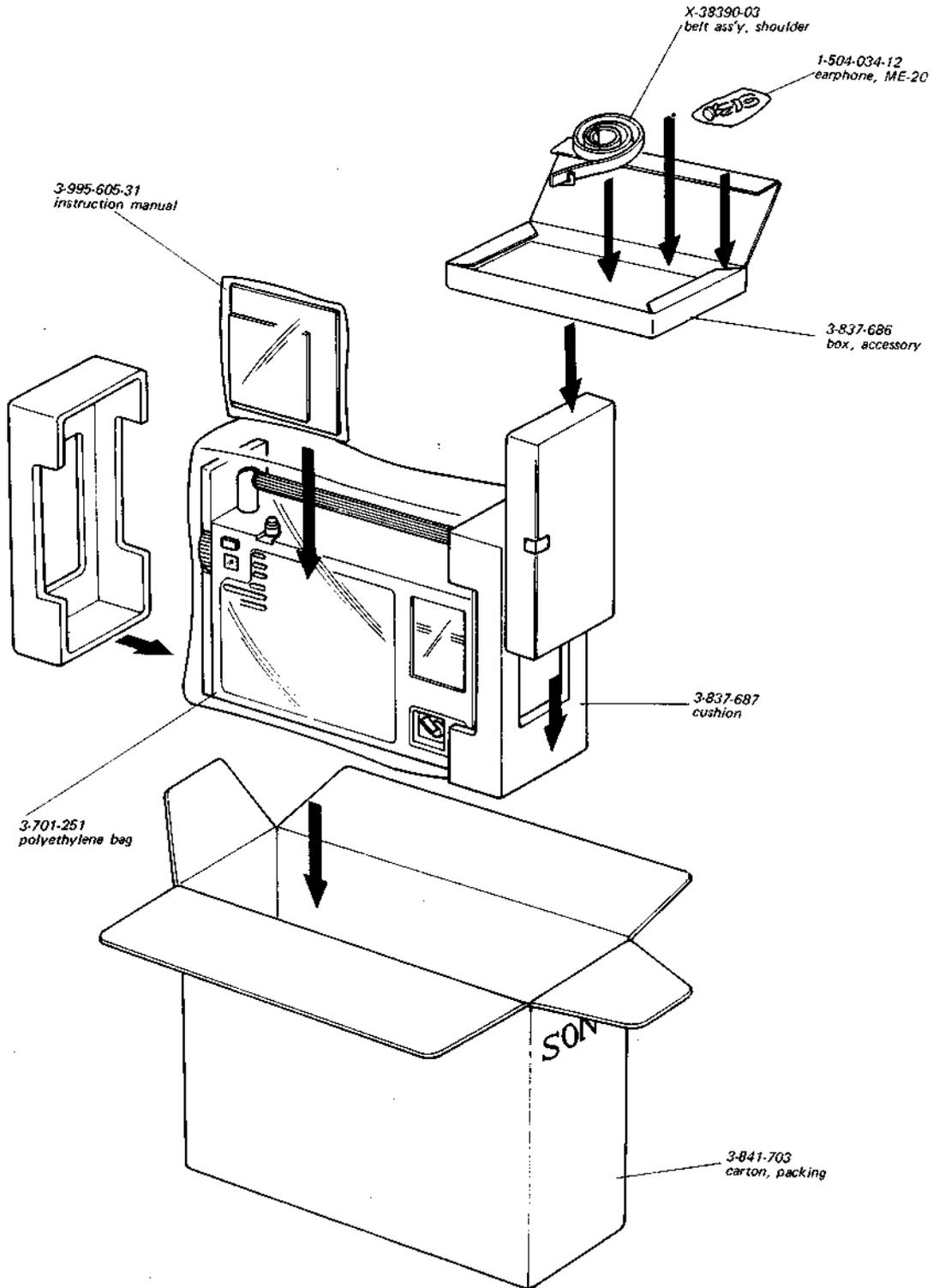
D202; GPR-1 (SLED)



See page 13.

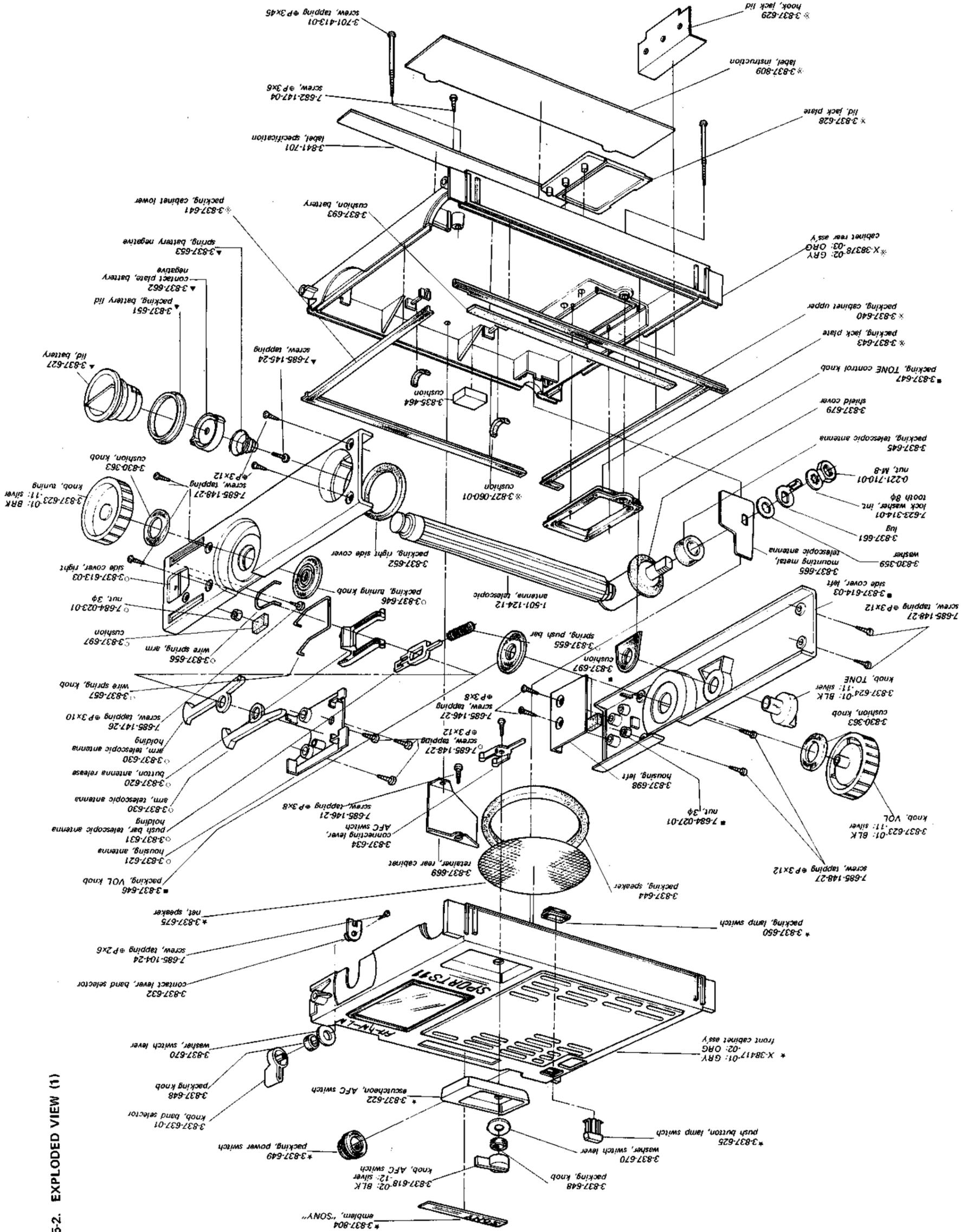
**SECTION 5
PACKING AND EXPLODED VIEW**

5-1. PACKING



ICF-111L ICF-111L

5-2. EXPLODED VIEW (1)



Note: Parts marked * are included in front cabinet ass'y, X-38417-81-2: ORG
 -1: GRN
 -3: GRN
 -4: GRN
 -8: GRN
 Parts marked * are included in rear cabinet ass'y, X-38376-82-5: ORG
 Parts marked ○ are included in right side cover ass'y, X-38376-83-1
 Parts marked ◼ are included in left side cover ass'y, X-38376-84-1
 Parts marked ▲ are included in battery lid ass'y, X-38376-86

SECTION 6

ELECTRICAL PARTS LIST

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
SEMICONDUCTORS					
Q01		transistor 2SC710	CFT A1	1-403-165-15	ceramic filter, a-m i-f
Q02		transistor 2SK23	BF-1	1-403-154	ceramic filter, a-m i-f
Q03		transistor 2SC930C	CF F1	1-527-501- ¹¹ / ₁₅	ceramic filter, fm i-f
Q04		transistor 2SC710	CF F2	1-527-501- ¹¹ / ₁₅	ceramic filter, fm i-f
Q05		transistor 2SC710	T01	1-423-064-21	transformer, driver
Q06		transistor 2SC710	T02	1-427-251-12	transformer, output
Q07		transistor 2SC710	CAPACITORS		
Q08		transistor 2SC710	C01	1-102-966	43 pF ceramic
Q09		transistor 2SC710	C02	1-101-886	62 pF ceramic
Q10		transistor 2SB495	C03	1-102-962	30 pF ceramic
Q11		transistor 2SB495	C04	1-102-972	91 pF ceramic
Q201		transistor 2SC633	C05		- discarded -
D01		diode 1S351M	C06	1-102-953	18 pF ceramic
D02		- discarded -	C07	1-101-918	0.001 μF ceramic
D03		diode 1T2432	C08	1-102-947	10 pF ceramic
D04		diode 1T23	C09	1-105-821-12	0.001 μF mylar
D05		diode 1T261	C10	1-102-947	10 pF ceramic
D06		diode 1T261	C11	1-102-951	15 pF ceramic
D201		diode 1S1555	C12	1-102-943	6 pF ceramic
D202		diode (SLED) GPR-1	C13	1-105-833-12	0.01 μF mylar
Th01	8-691-002-11	thermistor CS-47	C14	1-101-923	0.01 μF ceramic
IC	8-750-253	integrated circuit CX-025	C15	1-101-923	0.01 μF ceramic
COILS AND TRANSFORMERS					
L01	1-401-219	coil, antenna loading	C16	1-105-833-12	0.01 μF mylar
L02	1-425-449	coil, fm ant	C17		- discarded -
L03	1-425-667	coil, fm rf	C18	1-121-491	100 μF 6.3V electrolytic
L04	1-405-491	coil, fm osc	C19		- discarded -
L05, L06	1-401-472	coil, mw/lw ferrite bar antenna	C20	1-101-923	0.01 μF ceramic
L07	1-407-163	33 μH, micro inductor	C21	1-101-923	0.01 μF ceramic
L08	1-407-177	470 μH, micro inductor	C22	1-102-949	12 pF ceramic
L09	1-405-489	coil, mw osc	C23	1-101-923	0.01 μF ceramic
L10	1-405-490	coil, lw osc	C24	1-103-732	2,000 pF styrol
L11	1-407-177	470 μH, micro inductor	C25	1-101-923	0.01 μF ceramic
L12	1-407-161	22 μH, micro inductor	C26	1-101-923	0.01 μF ceramic
L13	1-407-178	1 μH, micro inductor	C27	1-105-843-12	0.068 μF mylar
L14	1-407-407	47 μH, micro inductor	C28	1-102-958	20 pF ceramic
L201	1-407-175	330 μH, micro inductor	C29	1-102-947	10 pF ceramic
IFT A1	1-403-126	transformer, a-m i-f	C30	1-103-614	360 pF styrol
IFT F1	1-403-243-31	transformer, fm i-f	C31	1-107-083	82 pF mica
IFT F2	1-403-231-31	transformer, fm i-f	C32	1-105-837-12	0.022 μF mylar
IFT F3	1-403-243-31	transformer, fm i-f	C33	1-101-923	0.01 μF ceramic
IFT F4	1-403-272-31	transformer, fm discriminator	C34		- discarded -
IFT F5	1-403-273-31	transformer, fm discriminator	C35	1-105-833-12	0.01 μF mylar
			C36	1-105-839-12	0.033 μF mylar
			C37		- discarded -
			C38	1-121-491	100 μF 6.3V electrolytic
			C39		- discarded -
			C40	1-105-839-12	0.033 μF mylar
			C41	1-101-923	0.01 μF ceramic
			C42	1-105-833-12	0.01 μF mylar
			C43	1-121-398	10 μF 25V electrolytic

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	
C44	1-101-923	0.01 μ F	ceramic	C203	1-121-413	100 μ F	6.3V electrolytic
C45	1-105-839-12	0.033 μ F	mylar	C204	1-105-414-12	0.033 μ F	mylar
C46		- discarded -		C205		- discarded -	
C47		- discarded -		C206	1-102-973	100pF	ceramic
C48		- discarded -		C207	1-105-833-12	0.01 μ F	mylar
C49		- discarded -		CV01	1-151-196-12	capacitor, tuning	
C50	1-121-398	10 μ F	25V electrolytic	CT01	1-141-022	capacitor, trimmer	
C51	1-121-491	100 μ F	6.3V electrolytic	CT02	1-141-022	capacitor, trimmer	
C52	1-105-833-12	0.01 μ F	mylar	CT03	1-141-011	capacitor, 2-gang trimmer	
C53	1-105-839-12	0.033 μ F	mylar	CT04	1-141-127	capacitor, 2-gang trimmer	
C54	1-102-939	2pF	ceramic				
C55	1-105-833-12	0.01 μ F	mylar				
C56	1-127-022	0.47 μ F	10V electrolytic (alox)				
C57	1-105-839-12	0.033 μ F	mylar				
C58		- discarded -					
C59		- discarded -					
C60	1-127-022	0.47 μ F	10V electrolytic (alox)	R01		- discarded -	
C61	1-105-675-12	0.015 μ F	mylar	*R02	{	1-240-517	68 k Ω
C62	1-103-759	220pF	styrol			1-240-522	110 k Ω
C63	1-103-759	220pF	styrol			1-240-525	150 k Ω
C64	1-121-483	33 μ F	10V electrolytic	R03	1-240-497	10 k Ω	
C65	1-127-020	0.22 μ F	10V electrolytic (alox)	R04	1-240-497	10 k Ω	
C66	1-121-391	1 μ F	50V electrolytic	R05	1-240-475	1.2 k Ω	
C67	1-121-420	220 μ F	6.3V electrolytic	R06	1-240-521	100 k Ω	
C68	1-105-821-12	0.001 μ F	mylar	R07	1-240-453	150 Ω	
C69	1-121-342	470 μ F	6.3V electrolytic	R08	1-240-476	1.3 k Ω	
C70	1-127-019	0.1 μ F	10V electrolytic (alox)	*R09	{	1-240-491	5.6 k Ω
C71	1-105-829-12	0.0047 μ F	mylar			1-240-497	10 k Ω
C72	1-105-829-12	0.0047 μ F	mylar	R10	1-244-672	910 Ω	
C73	1-105-839-12	0.033 μ F	mylar	R11	1-244-658	240 Ω	
C74		- discarded -		R12	1-244-717	68 k Ω	
C75	1-105-849-12	0.22 μ F	mylar	R13	1-244-728	200 k Ω	
C76	1-121-322	47 μ F	6.3V electrolytic	R14	1-240-473	1 k Ω	
C77	1-102-973	100pF	ceramic	R15	1-240-440	43 Ω	
C78	1-121-342	470 μ F	6.3V electrolytic	R16	1-240-475	1.2 k Ω	
C79	1-121-491	100 μ F	6.3V electrolytic	R17	1-210-362	220 Ω	
C80		- discarded -		R18	1-240-464	430 Ω	
C81		- discarded -		R19	1-240-509	33 k Ω	
C82		- discarded -		R20	1-244-649	100 Ω	
C83		- discarded -		R21	1-240-473	1 k Ω	
C84	1-102-973	100pF	ceramic	R22	1-240-464	430 Ω	
C85		- discarded -		R23	1-240-453	150 Ω	
C86	1-121-483	33 μ F	10V electrolytic	R24	1-240-497	10 k Ω	
C87	1-101-923	0.01 μ F	ceramic	R25	1-240-525	150 k Ω	
C88	1-102-939	2pF	ceramic	R26	1-240-522	110 k Ω	
C89	1-103-759	220pF	styrol	R27	1-240-512	43 k Ω	
C90	1-102-973	100pF	ceramic	R28	1-240-473	1 k Ω	
C91	1-101-923	0.01 μ F	ceramic	R29	1-240-464	430 Ω	
C92	1-102-973	100pF	ceramic	R30	1-240-507	27 k Ω	
C94	1-105-849-12	0.022 μ F	mylar	R31	1-240-458	240 Ω	
C95	1-102-939	2pF	ceramic	R32	1-240-473	1 k Ω	
C96	1-121-342	470 μ F	6.3V electrolytic	R33	1-240-528	200 k Ω	
C201	1-101-876	39pF	ceramic	R34		- discarded -	
C202	1-121-398	10 μ F	25V electrolytic	R35	1-240-490	5.1 k Ω	

RESISTORS

All resistors are $\frac{1}{4}$ W $\pm 5\%$ carbon type resistors unless otherwise noted.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
R36	1-240-466	510Ω	R69	1-244-642	51Ω
R37	1-240-488	4.3 kΩ	R70		- discarded -
R38	1-240-449	100Ω	R71		- discarded -
R39	1-240-449	100Ω	R72	1-240-461	330Ω
R40	1-240-497	10 kΩ	R73	1-244-677	1.5 kΩ
R41		- discarded -	R74	1-244-628	13Ω
R42	1-240-484	3 kΩ	R75		- discarded -
R43	1-240-518	75 kΩ	R76	1-204-123	3.3 kΩ
R44	1-240-473	1 kΩ	R77		6.8 kΩ
R45	1-240-467	560Ω	R78	1-201-870	330Ω 1/8 W composition
R46	1-210-115	100 kΩ 1/16 W carbon	R79	1-240-461	330Ω
R47	1-240-456	200Ω	R80	1-244-734	360 kΩ
R48	1-240-473	1 kΩ			
R49	1-240-473	1 kΩ	R201		- discarded -
R50	1-240-461	330Ω	R202	1-240-449	100Ω
R51	1-240-493	6.8 kΩ	R203	1-210-376	16 kΩ
R52	1-240-493	6.8 kΩ	R204	1-209-774	5.1 kΩ
R53		- discarded -	R205	1-210-385	51 kΩ
R54	1-240-473	1 kΩ	R206	1-210-355	100Ω
R55	1-244-712	43 kΩ			
R56	1-244-661	330Ω	VR01	1-222-284	variable resistor, TONE; 5 kΩ
R57	1-244-656	200Ω	VR02	1-222-231	variable resistor, VOL; 5 kΩ
* R58	{ 1-244-667	560Ω			
	{ 1-244-672	910Ω			
	{ 1-244-675	1.2 kΩ			
R59	1-244-609	2.2Ω			
R60	1-244-683	2.7 kΩ			
R61	1-244-670	750Ω			
R62	1-240-419	5.6Ω			
R63	1-244-653	150Ω			
R64	1-240-479	1.8 kΩ			
R65	1-240-464	430Ω			
R66		- discarded -			
R67	1-244-605	1.5Ω			
R68	1-240-436	30Ω			

MISCELLANEOUS

TEL ANT	1-501-124-12	antenna, telescopic
SP	1-502-267	speaker
S01	1-514-546-13	switch, antenna select
S02	1-513-279	switch, band select
S03		switch, lamp
S04	1-514-546-13	switch, AFC
S05	1-514-763-12	switch, power
PL	1-518-051-12	lamp
J	1-507-332	jack, triple
	1-581-310-12	printed circuit board, main
	1-581-311-11	printed circuit board, resonance indicating

- Hardware Nomenclature -

<p>P - Pan Head Screw </p> <p>PS - Pan Head Screw with Spring Washer </p> <p>K - Flat Countersunk Head Screw </p> <p>B - Binding Head Screw </p> <p>RK - Oval Countersunk Head Screw </p> <p>T - Truss Head Screw </p> <p>R - Round Head Screw </p> <p>F - Flat Fillister Head Screw </p>	<p>SC - Set Screw </p> <p>E - Retaining Ring (E Washer) </p> <p style="margin-left: 40px;">W - Washer</p> <p style="margin-left: 40px;">SW - Spring Washer</p> <p style="margin-left: 40px;">LW - Lock Washer</p> <p style="margin-left: 40px;">N - Nut</p> <p style="text-align: center;">- Example -</p> <div style="margin-left: 20px;"> </div>
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When ordering replacement parts you should use **PART NUMBER** listed on the Parts List or shown in the Exploded View. The reference number should not be used for ordering purposes.