



Set using ISO screws

# ICF-110W

General Export Model



## SPECIFICATIONS

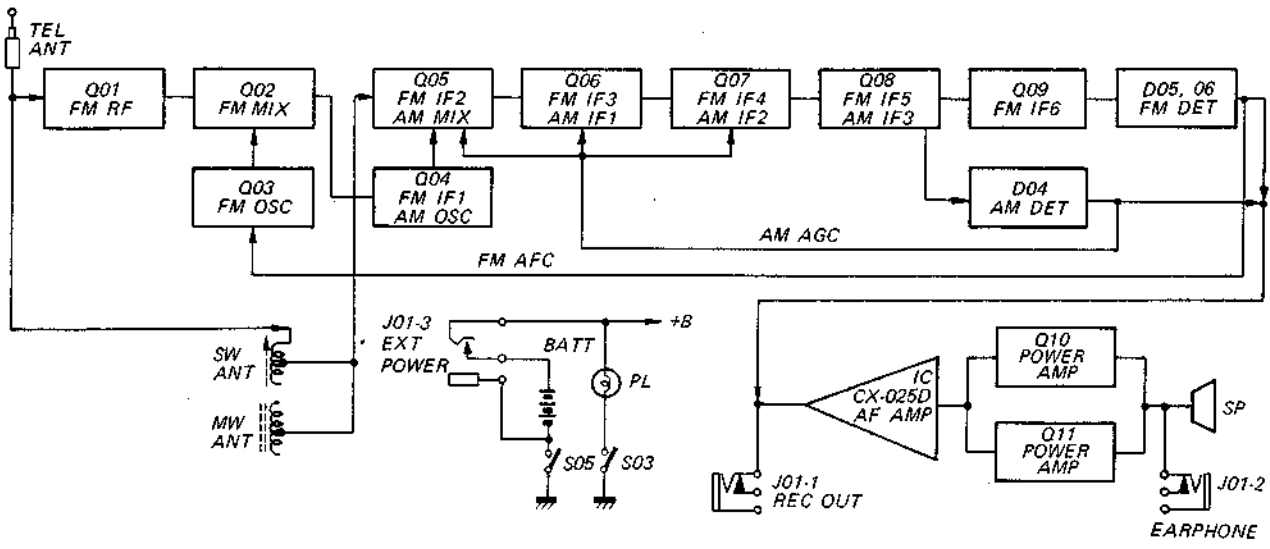
<b>Circuit System:</b>	10-transistor 1-FET 1-IC 6-diode superheterodyne	<b>Power output</b>	at 10% distortion: 700 mW maximum: 1.1 W
<b>Frequency Coverage:</b>	FM 87.5~108 MHz (3.43~2.8m) SW 3.9~12 MHz (77m~25m) MW 530~1,605 kHz (566~187m)	<b>Current Drain</b>	at zero signal: FM 30 mA, SW/MW 25 mA at 10% distortion: 370 mA
<b>Intermediate Frequency:</b>	FM 10.7 MHz SW/MW 455 kHz	<b>Power Requirement:</b>	Three "C" size flashlight batteries 4.5V in total
<b>Antenna System:</b>	FM/SW built-in telescopic antenna MW built-in ferrite bar antenna	<b>Speaker:</b>	9.2 cm (3 1/2") dia. PM dynamic, 8 $\Omega$
<b>Sensitivity</b>		<b>Dimensions:</b>	188 mm (W) x 136 mm (H) x 52 mm (D) (7 3/8" x 5 3/8" x 2 1/16")
at 50 mW output:	FM 2.5 $\mu$ V (8 dB) at S/N 30 dB SW 1 $\mu$ V (0 dB) MW 32 $\mu$ V/m (30 dB/m)	<b>Weight:</b>	1 kg (2 lb 3 oz)
<b>Selectivity</b>			
at $\pm$ 10 kHz off-resonance:	35 dB at 1,400 kHz		

**SONY**<sup>®</sup>  
**SERVICE MANUAL**

## TABLE OF CONTENTS

<u>Section</u>	<u>Title</u>	<u>Page</u>
	Specifications .....	1
	Block Diagram .....	2
<b>1.</b>	<b>DISASSEMBLY</b> .....	<b>3</b>
	1-1. Rear Cabinet Removal .....	3
	1-2. Chassis Removal .....	3
	1-3. Sub-Chassis Removal .....	3
	1-4. Circuit Board Removal .....	4
	1-5. Dial Cord Stringing .....	4
<b>2.</b>	<b>CIRCUIT ADJUSTMENTS</b> .....	<b>6</b>
	2-1. Fm I-f Alignment .....	6
	2-2. A-m I-f Alignment .....	6
	2-3. Frequency Coverage and Tracking Adjustment .....	7
	2-4. Current Adjustment .....	8
<b>3.</b>	<b>SCHEMATIC AND MOUNTING DIAGRAMS</b> .....	<b>9</b>
	3-1. Schematic Diagram .....	9
	3-2. Mounting Diagram - conductor side - .....	11
	3-3. Mounting Diagram - component side - .....	13
<b>4.</b>	<b>EXPLODED VIEW AND PACKING</b> .....	<b>15</b>
	4-1. Exploded View (1) .....	15
	4-2. Exploded View (2) .....	17
	4-3. Packing .....	18
<b>5.</b>	<b>ELECTRICAL PARTS LIST</b> .....	<b>19</b>

### BLOCK DIAGRAM



**SECTION 1  
DISASSEMBLY**

**1-1. REAR CABINET REMOVAL**

1. Remove the two screws shown in Fig. 1-1.
2. Remove the rear cabinet.

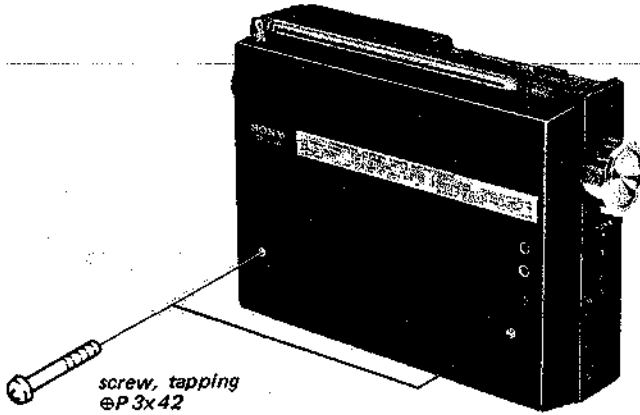


Fig. 1-1.

**1-3. SUB-CHASSIS REMOVAL**

1. Remove the chassis.
2. Unsolder the four wires shown in Fig. 1-3.
3. Unsolder the four wires shown in Fig. 1-4.
4. Remove the AFC switch and the screw shown in Fig. 1-4.

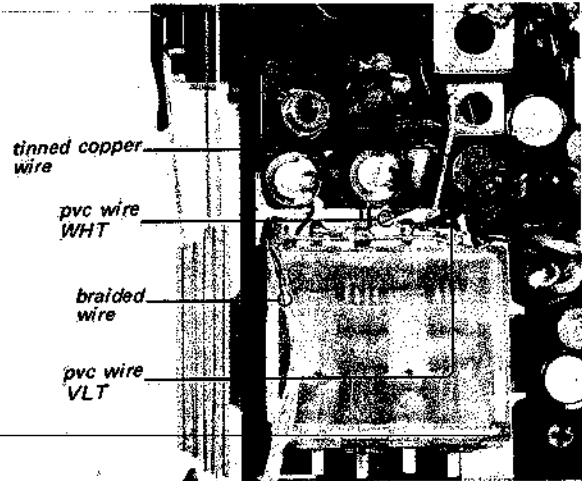


Fig. 1-3.

**1-2. CHASSIS REMOVAL**

1. Remove the screw shown in Fig. 1-2.
2. Lift up the chassis as shown by the arrow.

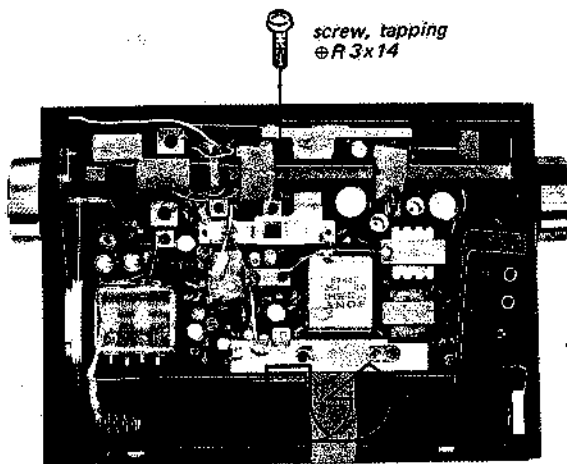


Fig. 1-2.

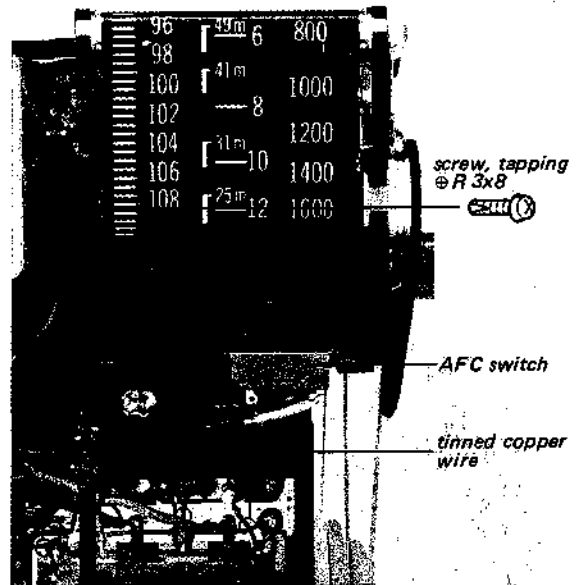


Fig. 1-4.

**1-4. CIRCUIT BOARD REMOVAL**

1. Remove the chassis.
2. Unsolder the three wires shown in Fig. 1-5.

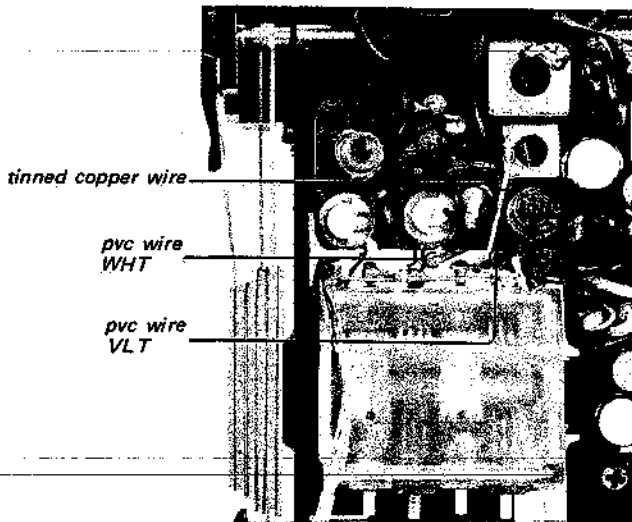


Fig. 1-5.

3. Unsolder the four wires shown in Fig. 1-6.
4. Remove the three screws and unsolder the two portions marked ★ in Fig. 1-7.
5. Unsolder the six wires shown in Fig. 1-8.
6. Push down the circuit board by squeezing the bar antenna holder.

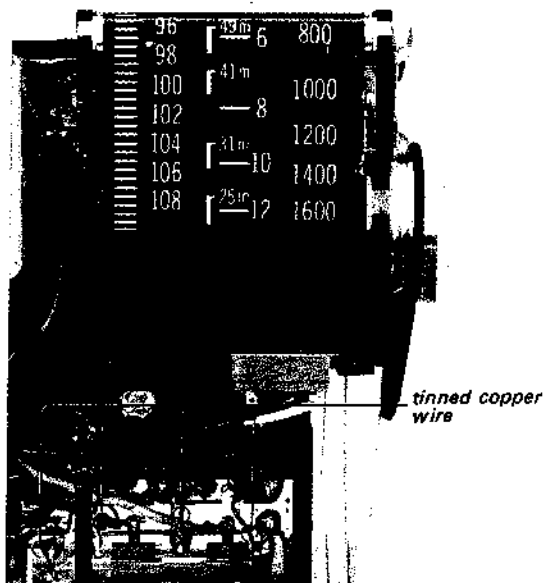


Fig. 1-6.

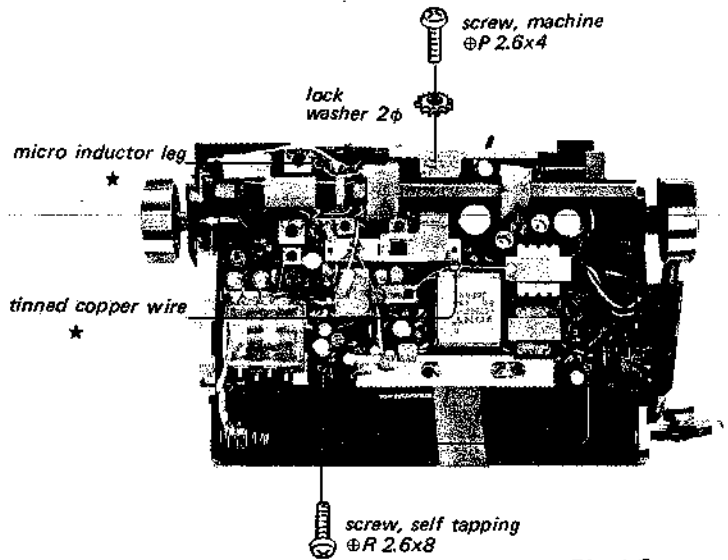


Fig. 1-7.

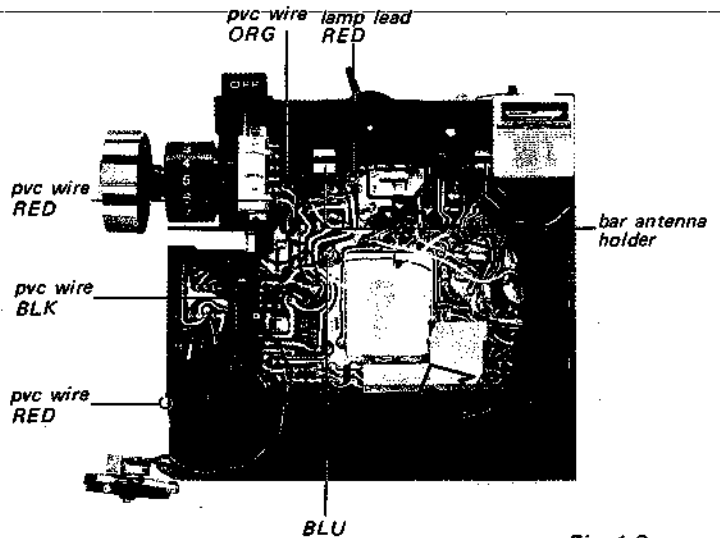


Fig. 1-8.

**1-5. DIAL CORD STRINGING**

**1. Dial Cord A**

1. Remove the spring of lever with pulley from the sub-chassis.
2. Rotate the double-drum fully clockwise.
3. Wind the dial cord A 3½ turns on the tuning shaft.
4. String the dial cord in the numerical order from step ② to step ⑥.
5. Wind 1 turn the dial cord about the protrusion (step ⑦) and bind it with the cord from step ① (step ⑧). Be sure that the cord has a tension.
6. Hook the spring to the sub-chassis.

**2. Dial Cord B**

1. String the dial cord A.
2. Keep the tuning shaft and the double-drum in fully clockwise position.
3. Be sure that the dial film is wound fully upward with the tension of spring. If not, rotate clockwise 3 or 4 turns the tension lever shown in Fig. 1-10.
4. Set the dial cord B on the film-drum with the eyelet.
5. Rotate the film-drum counterclockwise and adjust the film setting mark of the film to the mark on the sub-chassis.

6. Keep the film with your finger as shown in Fig. 1-10.
7. String the cord B.

- Note:**
1. When removing the dial film, hold the film with your finger and slowly rotate the tension lever counterclockwise. If you remove the film-drum instantly, the film will be wound upward and damaged.
  2. After stringing, adjust the screw A to correct the dial film setting position.
  3. Adjust the screw B to correct the twist of the film.

*Dial Cord A*

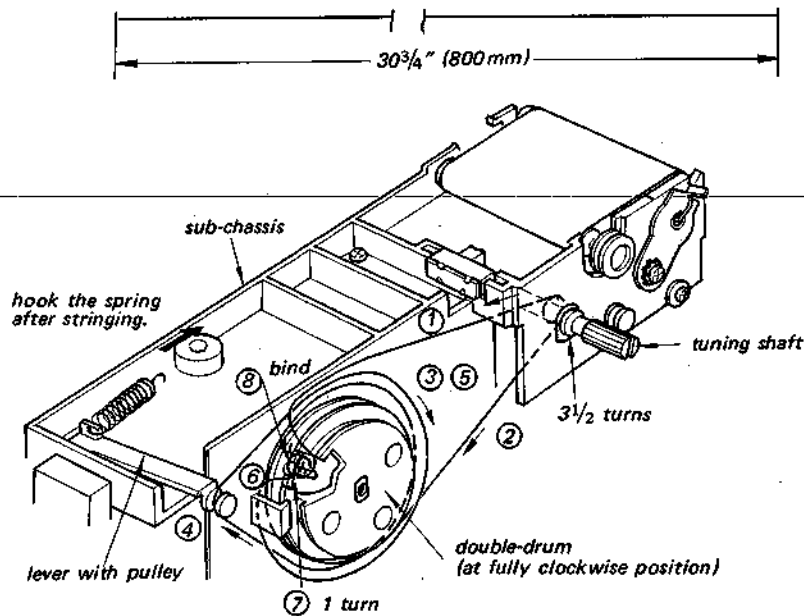


Fig. 1-9.

*Dial Cord B*

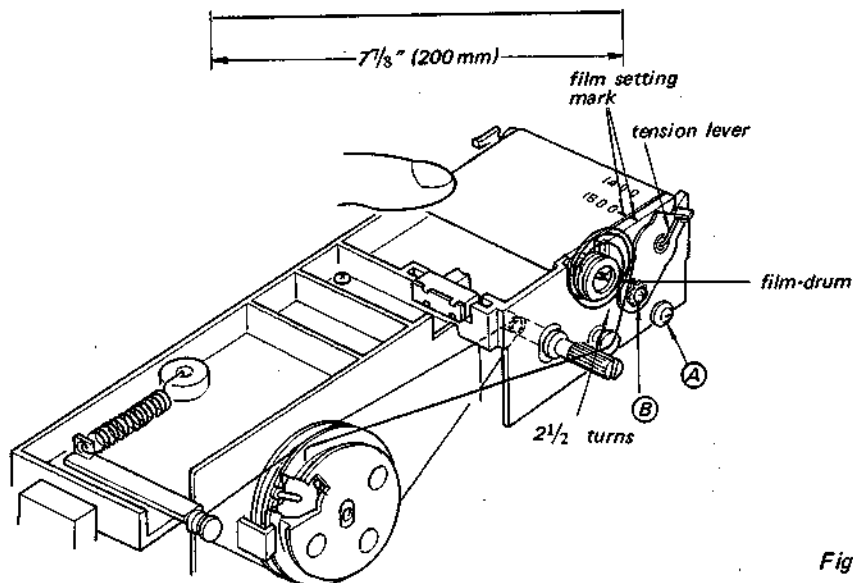


Fig. 1-10.

## SECTION 2 CIRCUIT ADJUSTMENTS

### 2-1. FM IF ALIGNMENT

**Test Equipments/Tools Required:**

- \* 10.7 MHz sweep/marker generator
- \* Oscilloscope
- \* 0.01  $\mu$ F ceramic capacitor
- \* Screwdriver for alignment

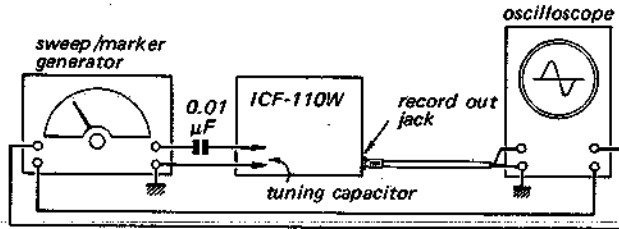


Fig. 2-2. Fm i-f alignment setup

**Preparation:**

1. Sweep/marker Generator Connection:  
Across the tuning capacitor as shown in Fig. 2-1.
2. Oscilloscope Connection: Record out jack.
3. Sweep Generator Center Frequency: 10.7 MHz
4. Marker Generator Frequency: 10.7 MHz
5. Band Selector: FM
6. Volume Control: maximum
7. Tone Control: H
8. AFC Switch: OFF

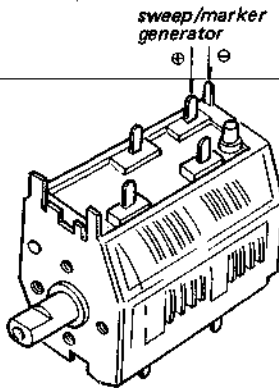


Fig. 2-1. Sweep/marker generator connection

**Procedure:**

1. Turn the core of discriminator transformer (IFT F5) fully counterclockwise.
2. Turn the core of fm i-f transformer (IFT F1, IFT F2, IFT F3) and discriminator transformer (IFT F4) to obtain the maximum amplitude response curve shown in Fig. 2-3.
3. Turn the core of discriminator transformer (IFT F5) to obtain the S curve response shown in Fig. 2-4.

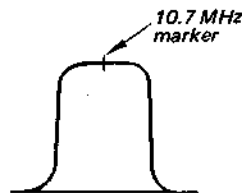


Fig. 2-3. Response curve

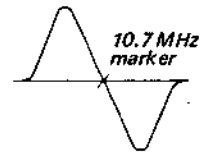


Fig. 2-4. "S" curve

Sweep/Marker Generator Coupling	Sweep/Marker Generator Frequency	Oscilloscope Connection	Adjust	Remarks
Across the tuning capacitor (See Fig. 2-1)	10.7 MHz	Record out jack	IFT F1 IFT F2 IFT F3 IFT F4 IFT F5	Band selector: FM AFC switch: OFF  Adjust for maximum amplitude and symmetrical S curve on the scope.

### 2-2. AM IF ALIGNMENT

**Test Equipments/Tools Required:**

- \* Rf signal generator (for a-m)
- \* VTVM
- \* Loop antenna
- \* 8  $\Omega$  resistor
- \* Screwdriver for alignment

**Preparation:**

1. Band Selector: MW
2. Tone Control: H
3. Volume Control: maximum

4. Tuning Knob: Fully clockwise (highest frequency on dial)

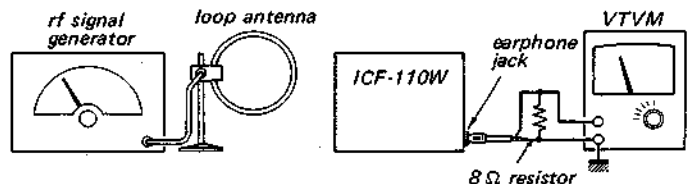


Fig. 2-5. A-m i-f alignment, frequency coverage and tracking adjustment setup

Rf Signal Generator Coupling	Rf Signal Generator Frequency	VTVM Connection	Adjust	Remarks
Loop antenna (See Fig. 2-5)	455 kHz 1 kHz 30% a-m)	Earphone jack with 8Ω load resistor in parallel.	IFT A1 CFT A1	Band selector: MW Volume control: maximum Tone control: H Tuning knob: fully clockwise position  Adjust for maximum meter reading.

**2.3. FREQUENCY COVERAGE AND TRACKING ADJUSTMENT**

**Test Equipments/Tools Required:**

- \* Rf signal generator (for fm and a-m)
- \* Loop antenna
- \* VTVM
- \* 8Ω resistor
- \* Screwdriver for alignment

**Preparation:**

VTVM Connection: To earphone jack with 8Ω resistor in parallel.

Modulation: FM ... 400-Hz ±22.5-kHz frequency-modulated signal  
AM ... 1-kHz 30% amplitude-modulated signal

Volume Control Setting: maximum  
Tone Control Setting: H  
AFC Switch: OFF

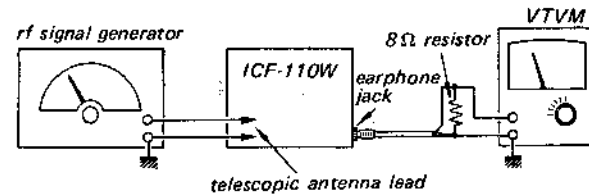


Fig. 2-6. Fm frequency coverage and tracking adjustment setup

Adjustment	RF Signal Generator Coupling	RF Signal Generator Frequency	Receiver Tuning Knob Setting	Adjust	Remarks
FM Frequency Coverage	Direct connection to telescopic antenna lead.	86.5 MHz	Fully counterclockwise	FM osc coil L04	Band Selector: FM Adjust for maximum meter reading.
		109 MHz	Fully clockwise	FM osc trimmer CT02	
FM Tracking		86.5 MHz	Tune to 86.5-MHz signal	FM rf coil L03	
		109 MHz	Tune to 109-MHz signal	FM rf trimmer CT01	
MW Frequency Coverage	Loop antenna	520 kHz	Fully counterclockwise	MW osc coil L10	Band Selector: MW Adjust for maximum meter reading.
		1,680 kHz	Fully clockwise	MW osc trimmer CT04-2	
MW Tracking		620 kHz	Tune to 620-kHz signal	MW ant coil L06	
		1,400 kHz	Tune to 1,400-kHz signal	MW ant trimmer CT03-2	

Adjustment	RF Signal Generator Coupling	RF Signal Generator Frequency	Receiver Tuning knob Setting	Adjust	Remarks
SW Frequency Coverage	Direct connection to telescopic antenna lead.	3.9 MHz	Fully counterclockwise	SW osc coil L09	Band Selector: SW Adjust for maximum meter reading.
		12.6 MHz	Fully clockwise	SW osc trimmer CT04-1	
SW Tracking		3.8 MHz	Tune to 3.8-MHz signal	SW ant coil L05	
		12.6 MHz	Tune to 12.6-MHz signal	SW ant trimmer CT03-1	

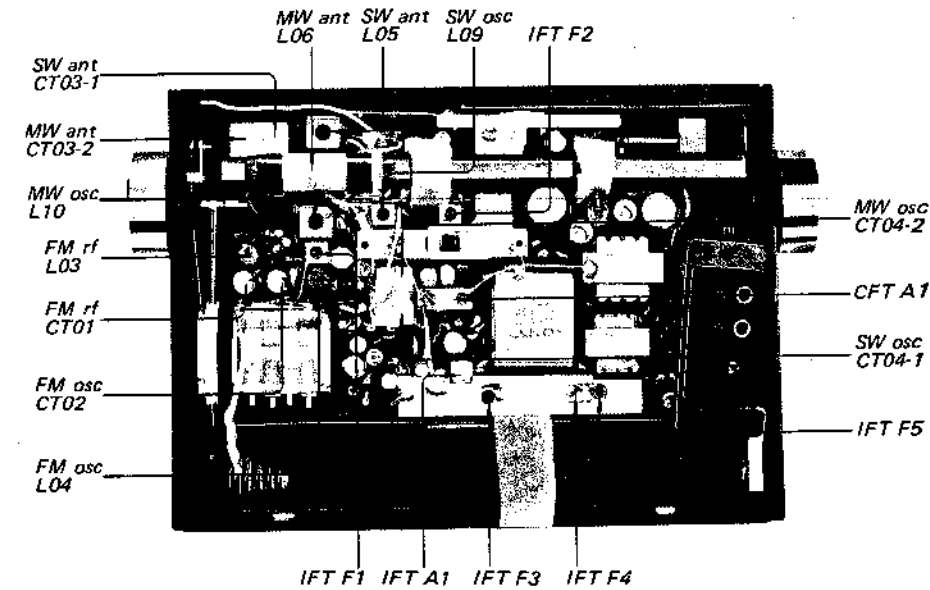


Fig. 2-7. Adjusting parts locations

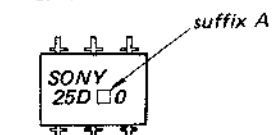
**2.4. CURRENT ADJUSTMENT**

R58 is selected in value in accordance with the suffix of the marking on IC and hfe rank of power transistor Q10, and Q11.

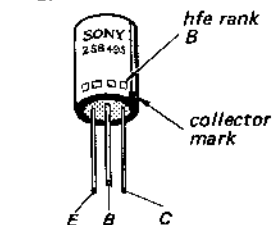
Suffix A on IC	hfe rank B of power transistor	R58
1	3	1.5 kΩ
	4	910Ω
2	3	910Ω
	4	560Ω

**Note:**

1. Suffix A on IC.

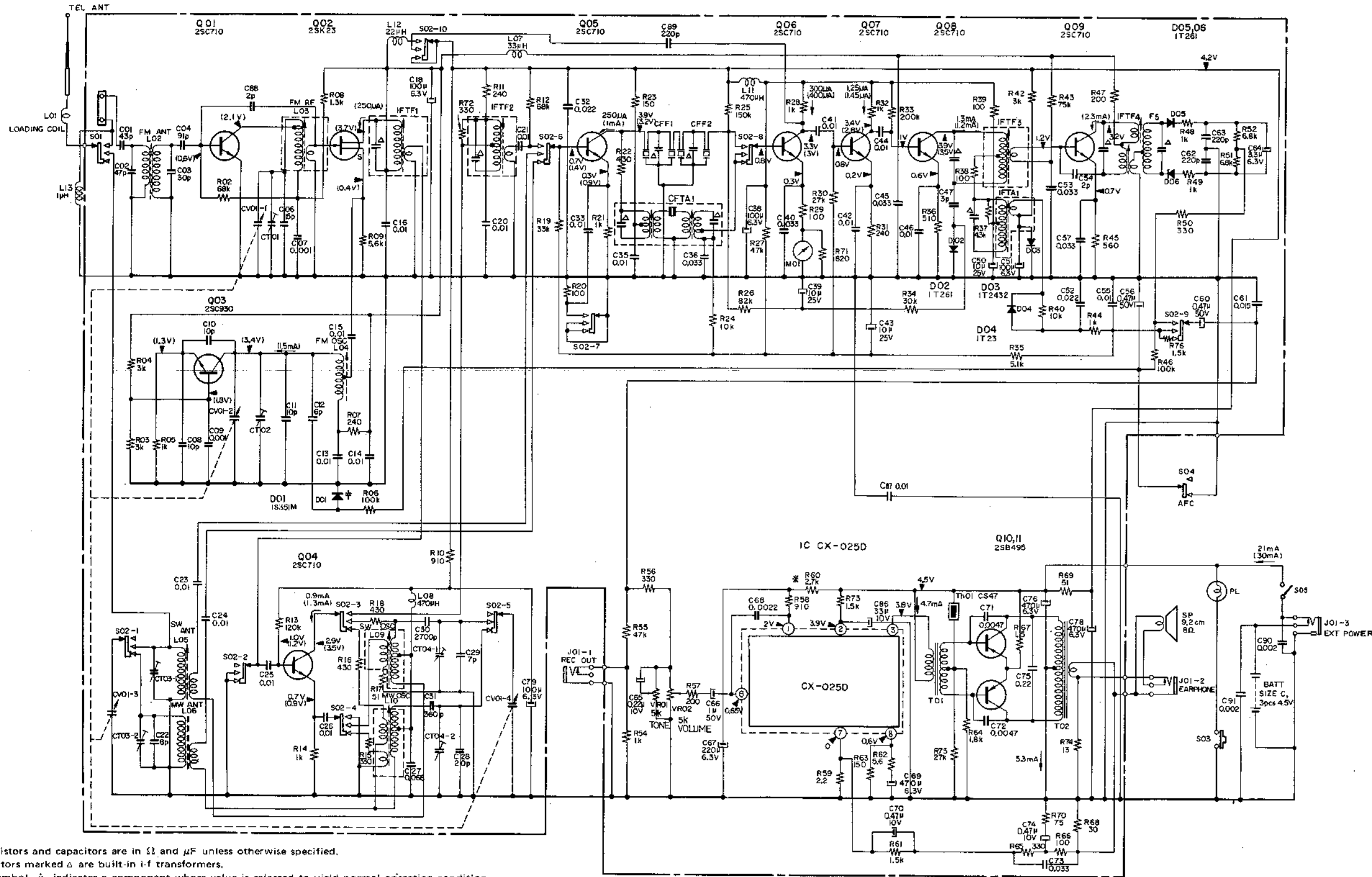


2. hfe rank B of transistor



SECTION 3  
SCHEMATIC AND MOUNTING DIAGRAMS

3-1. SCHEMATIC DIAGRAM



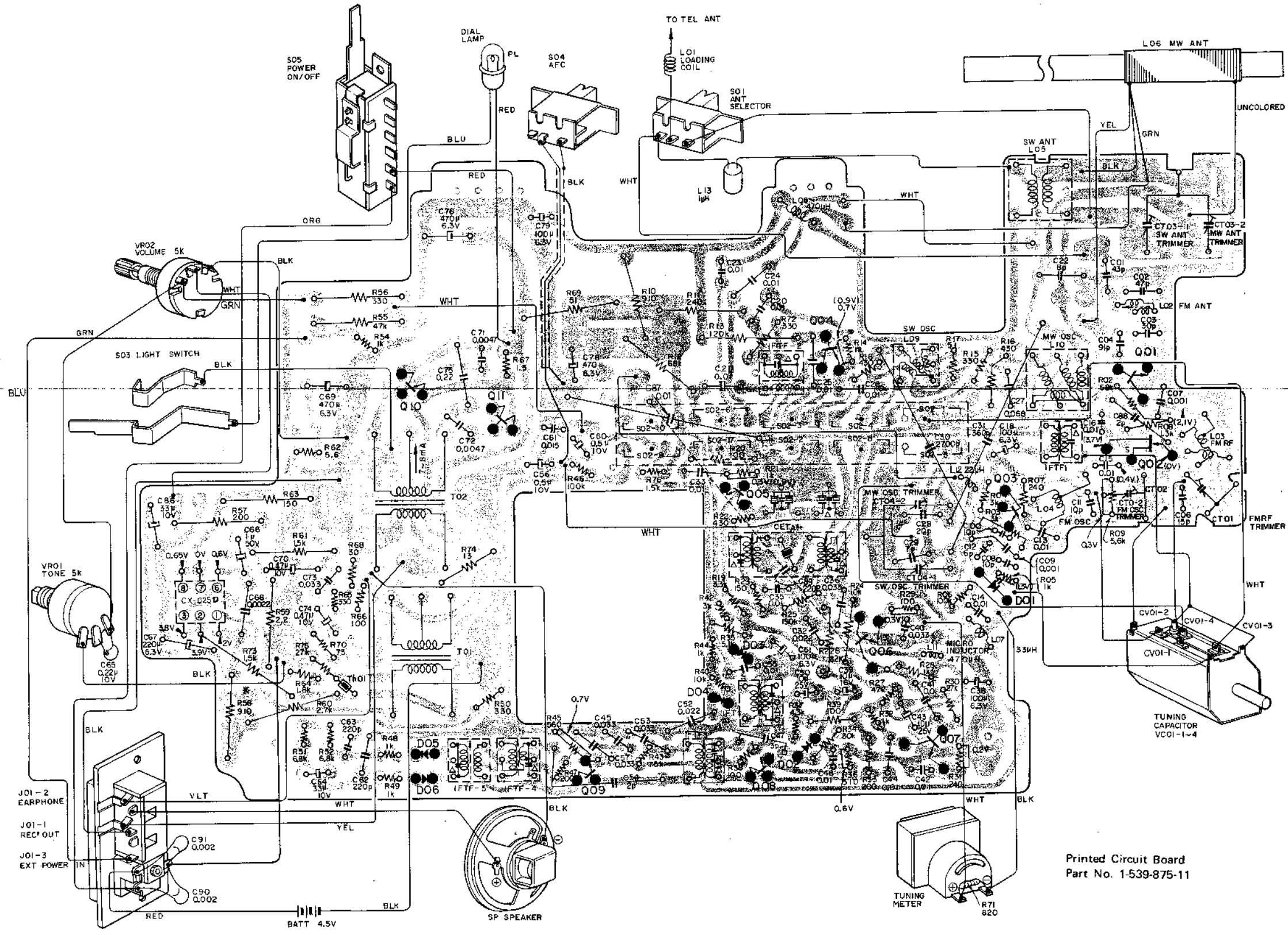
- Note:
1. All resistors and capacitors are in  $\Omega$  and  $\mu F$  unless otherwise specified.
  2. Capacitors marked  $\Delta$  are built-in i-f transformers.
  3. The symbol  $\ast$  indicates a component whose value is selected to yield normal operating condition.
  4. Voltage values are measured from point indicated to ground circuit with a dc voltmeter (VTVM) and current values are measured with a dc ammeter. Voltage and current are measured with no radio signal received. Variations may be noted due to normal production tolerances. The values in ( ) are measured with band selector FM.



# ICF-110W ICF-110W

## 3-2. MOUNTING DIAGRAM

— Conductor Side —



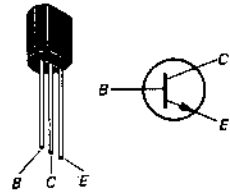
Printed Circuit Board  
Part No. 1-539-875-11

# ICF-110W ICF-110W

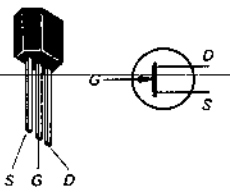
## 3-3. MOUNTING DIAGRAM

— Component Side —

Q01, Q04~Q09: 2SC710



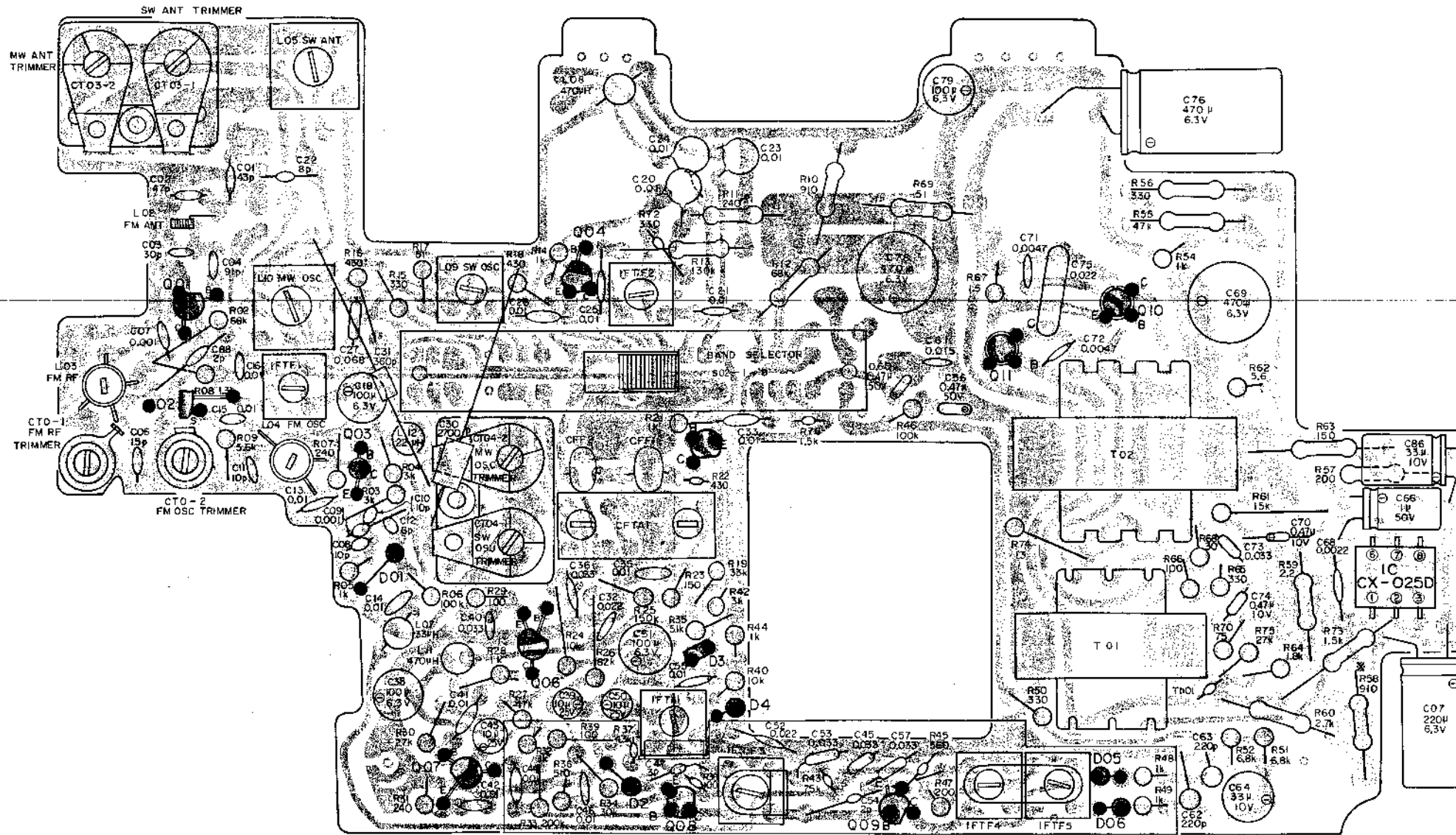
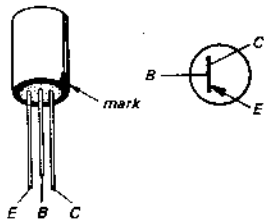
Q02: 2SK23



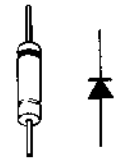
Q03: 2SC930



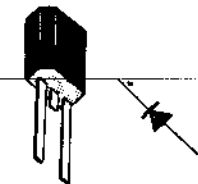
Q10, Q11: 2SB495



D01: 1S351M  
D02, D05, D06: 1T261  
D04: 1T23



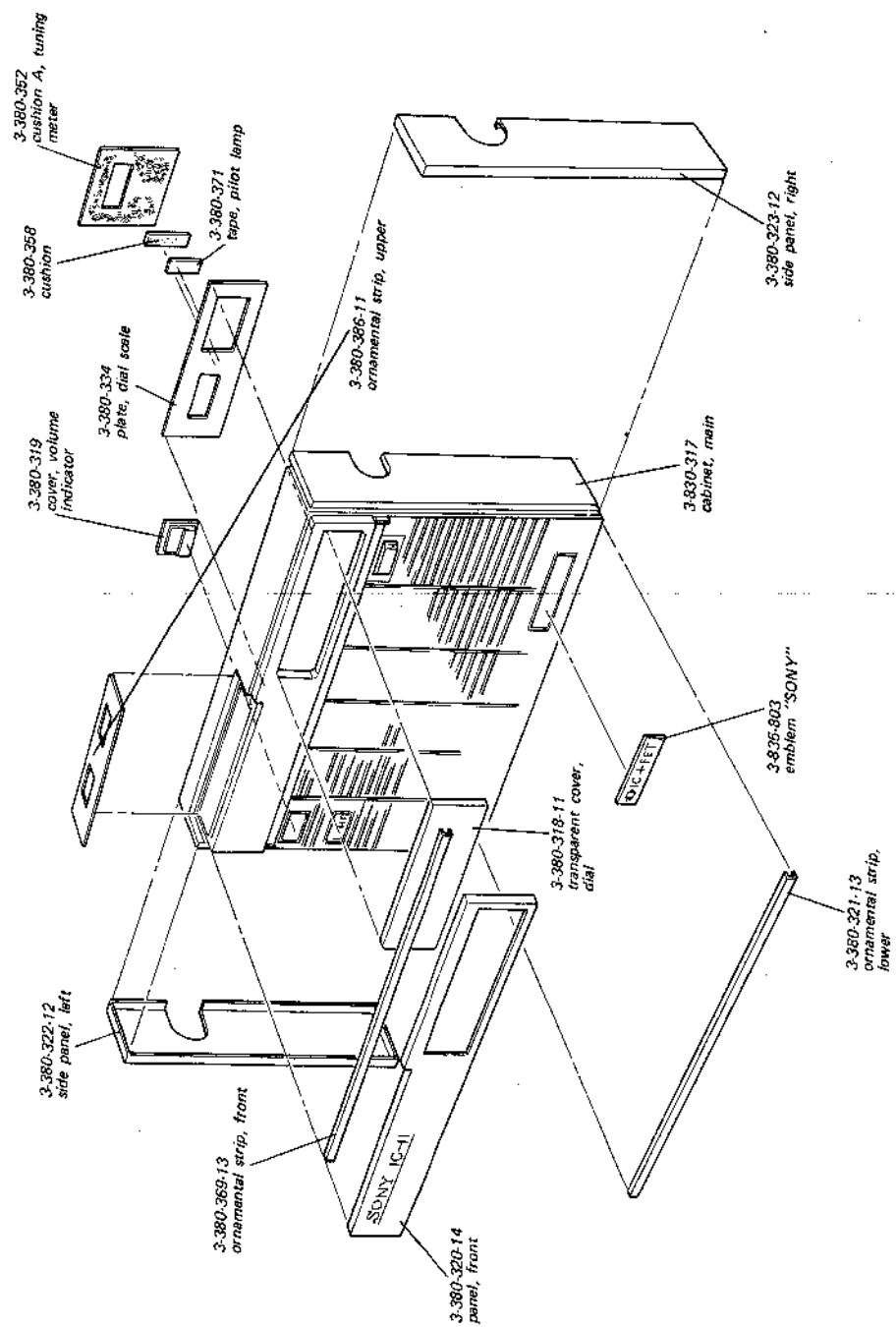
D03: 1T243-2



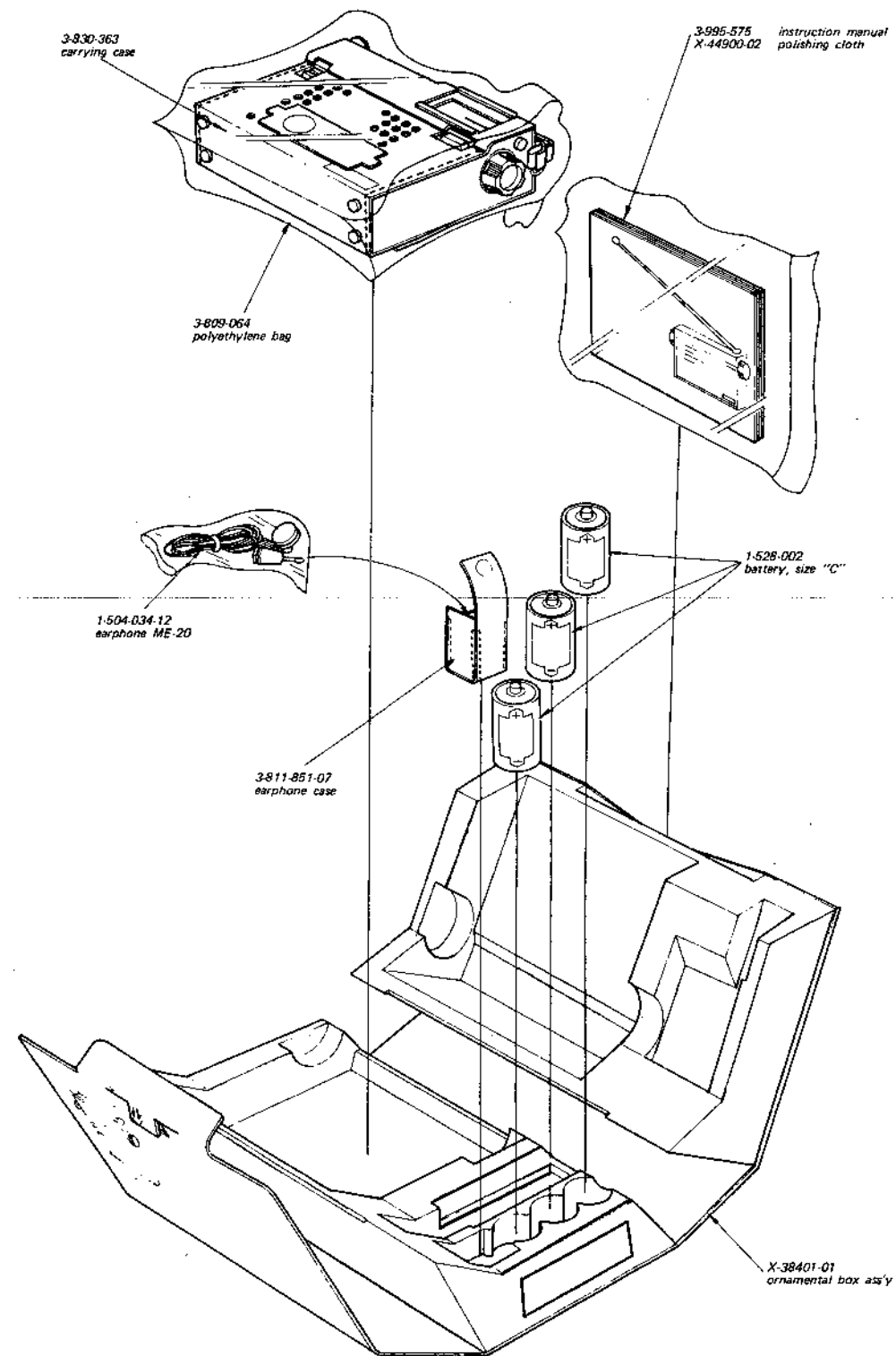


# ICF-110W ICF-110W

4-2. EXPLODED VIEW (2)



4-3. PACKING



## SECTION 5 ELECTRICAL PARTS LIST

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
<b>SEMICONDUCTORS</b>			<b>CAPACITORS</b>		
Q01		transistor 2SC710	CV01	1-151-196	capacitor, tuning
Q02		transistor (FET) 2SK23	CT01	1-141-022	capacitor, trimmer
Q03		transistor 2SC930	CT02	1-141-022	capacitor, trimmer
Q04		transistor 2SC710	CT03	1-141-011	capacitor, 2-gang trimmer
Q05		transistor 2SC710	CT04	1-141-011	capacitor, 2-gang trimmer
Q06		transistor 2SC710			
Q07		transistor 2SC710	C01	1-102-966	43 pF ceramic
Q08		transistor 2SC710	C02	1-102-971	82 pF ceramic
Q09		transistor 2SC710	C03	1-102-962	30 pF ceramic
Q10		transistor 2SB495	C04	1-102-972	91 pF ceramic
Q11		transistor 2SB495	C05		- discarded -
D01		diode 1S351M	C06	1-102-951	15 pF ceramic
D02		diode 1T261	C07	1-101-918	0.001 $\mu$ F ceramic
D03		diode 1T243-2	C08	1-102-947	10 pF ceramic
D04		diode 1T23	C09	1-101-918	0.001 $\mu$ F ceramic
D05		diode 1T261	C10	1-102-947	10 pF ceramic
D06		diode 1T261	C11	1-102-947	10 pF ceramic
			C12	1-102-943	6 pF ceramic
IC	8-750-253-20 8-750-253-10	integrated circuit CX-025D	C13	1-105-833-12	0.01 $\mu$ F mylar
Th01	8-691-002-11	thermistor CS-47	C14	1-101-923	0.01 $\mu$ F ceramic
			C15	1-101-923	0.01 $\mu$ F ceramic
			C16	1-105-833-12	0.01 $\mu$ F mylar
			C17		- discarded -
			C18	1-121-491	100 $\mu$ F 6.3 V electrolytic
			C19		- discarded -
			C20	1-101-923	0.01 $\mu$ F ceramic
			C21	1-101-923	0.01 $\mu$ F ceramic
			C22	1-102-945	8 pF ceramic
			C23	1-101-923	0.01 $\mu$ F ceramic
			C24	1-101-923	0.01 $\mu$ F ceramic
			C25	1-101-923	0.01 $\mu$ F ceramic
			C26	1-101-923	0.01 $\mu$ F ceramic
			C27	1-105-416-12	0.068 $\mu$ F mylar
			C28	1-102-958	20 pF ceramic
			C29	1-102-944	7 pF ceramic
			C30	1-103-635	2,700 pF styrol
			C31	1-103-614	360 pF styrol
			C32	1-105-413-12	0.022 $\mu$ F mylar
			C33	1-101-923	0.01 $\mu$ F ceramic
			C34		- discarded -
			C35	1-105-833-12	0.01 $\mu$ F mylar
			C36	1-105-414-12	0.033 $\mu$ F
			C37		- discarded -
			C38	1-121-491	100 $\mu$ F 6.3 V electrolytic
			C39	1-121-472	10 $\mu$ F 25 V electrolytic
			C40	1-105-414-12	0.033 $\mu$ F
			C41	1-101-923	0.01 $\mu$ F ceramic
			C42	1-105-833-12	0.01 $\mu$ F mylar
			C43	1-121-472	10 $\mu$ F 25 V electrolytic
			C44	1-101-923	0.01 $\mu$ F ceramic
			C45	1-105-414-12	0.033 $\mu$ F
			C46	1-105-833-12	0.01 $\mu$ F mylar
<b>COILS AND TRANSFORMERS</b>					
L01	1-401-219	loading coil, antenna			
L02	1-425-449	ant coil, fm			
L03	1-425-667	rf coil, fm			
L04	1-405-476	osc coil, fm			
L05	1-401-257	ant coil, sw			
L06	1-401-305-22	ant coil, mw ferrite bar			
L07	1-407-163	33 $\mu$ H, micro inductor			
L08	1-407-177	470 $\mu$ H, micro inductor			
L09	1-405-121-15	osc coil, sw			
L10	1-405-301-01	osc coil, mw			
L11	1-407-177	470 $\mu$ H, micro inductor			
L12	1-407-161	22 $\mu$ H, micro inductor			
IFT F1	1-403-243-31	transformer, fm i-f			
IFT F2	1-403-231-31	transformer, fm i-f			
IFT F3	1-403-243-31	transformer, fm i-f			
IFT F4	1-403-272-31	transformer, fm discriminator			
IFT F5	1-403-273-31	transformer, fm discriminator			
IFT A1	1-403-126	transformer, a-m i-f			
CFT A1	1-403-165-14	ceramic filter, a-m i-f			
CF F1	1-527-501	ceramic filter, fm i-f			
CF F2	1-527-501	ceramic filter, fm i-f			
T01	1-423-064	transformer, driver			
T02	1-427-251	transformer, output			

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
C47	1-102-940	3pF ceramic	R01		- discarded -
C48		- discarded -	R02	1-244-717	68 kΩ 1/4 W
C49		- discarded -	R03	1-240-484	3 kΩ
C50	1-121-472	10μF 25V electrolytic	R04	1-240-484	3 kΩ
C51	1-121-491	100μF 6.3V electrolytic	R05	1-240-473	1 kΩ
C52	1-105-413-12	0.022μF mylar	R06	1-240-521	100 kΩ
C53	1-105-414-12	0.033μF mylar	R07	1-240-458	240 Ω
C54	1-102-939	2pF ceramic	R08	1-240-476	1.3 kΩ
C55	1-105-833-12	0.01μF mylar	R09	1-240-491	5.6 kΩ
C56	1-121-434	0.47μF 50V electrolytic	R10	1-244-672	910 Ω 1/4 W
C57	1-105-414-12	0.033μF mylar	R11	1-244-658	240 Ω 1/4 W
C58		- discarded -	R12	1-244-717	68 kΩ 1/4 W
C59		- discarded -	R13	1-244-728	200 kΩ 1/4 W
C60	1-121-434	0.47μF 50V electrolytic	R14	1-240-473	1 kΩ
C61	1-105-675-12	0.015μF mylar	R15	1-240-461	330 Ω
C62	1-103-659	220pF styrol	R16	1-240-464	430 Ω
C63	1-103-659	220pF styrol	R17	1-240-442	51 Ω
C64	1-121-483	33μF 10V electrolytic	R18	1-240-464	430 Ω
C65	1-127-020	0.22μF 10V electrolytic (alox)	R19	1-240-509	33 kΩ
C66	1-121-391	1μF 50V electrolytic	R20	1-244-649	100 Ω 1/4 W
C67	1-121-420	220μF 10V electrolytic	R21	1-240-473	1 kΩ
C68	1-105-825-12	0.0022μF mylar	R22	1-240-464	430 Ω
C69	1-121-342	470μF 6.3V electrolytic	R23	1-240-453	150 Ω
C70	1-127-022	0.47μF 10V electrolytic (alox)	R24	1-240-497	10 kΩ
C71	1-105-829-12	0.0047μF mylar	R25	1-240-525	150 kΩ
C72	1-105-829-12	0.0047μF mylar	R26	1-240-519	82 kΩ
C73	1-105-414-12	0.033μF mylar	R27	1-240-513	47 kΩ
C74	1-127-022	0.47μF 10V electrolytic (alox)	R28	1-240-473	1 kΩ
C75	1-105-419-12	0.22μF mylar	R29	1-240-449	100 Ω
C76	1-121-342	470μF 6.3V electrolytic	R30	1-240-507	27 kΩ
C77		- discarded -	R31	1-240-458	240 Ω
C78	1-121-342	470μF 6.3V electrolytic	R32	1-240-473	1 kΩ
C79	1-121-491	100μF 6.3V electrolytic	R33	1-240-528	200 kΩ
C80		- discarded -	R34	1-240-508	30 kΩ
C81		- discarded -	R35	1-240-490	5.1 kΩ
C82		- discarded -	R36	1-240-466	510 Ω
C83		- discarded -	R37	1-240-488	4.3 kΩ
C84		- discarded -	R38	1-240-449	100 Ω
C85		- discarded -	R39	1-240-449	100 Ω
C86	1-121-483	33μF 10V electrolytic	R40	1-240-497	10 kΩ
C87		- discarded -	R41	1-240-473	1 kΩ
C88	1-102-939	2pF ceramic	R42	1-240-484	3 kΩ
C89	1-103-659	220pF styrol	R43	1-240-518	75 kΩ
C90	1-101-919	0.002μF	R44	1-240-473	1 kΩ
C91	1-101-919	0.002μF	R45	1-240-467	560 Ω
			R46	1-240-521	100 kΩ
			R47	1-240-456	200 Ω
			R48	1-240-473	1 kΩ
			R49	1-240-473	1 kΩ
			R50	1-240-461	330 Ω
			R51	1-240-493	6.8 kΩ
			R52	1-240-493	6.8 kΩ
			R53		- discarded -

### RESISTORS

All resistors are 1/8 W, ±5% carbon type, unless otherwise specified.











VR01	1-221-852	variable resistor, 5kΩ (C) TONE
VR02	1-222-231	variable resistor, 5kΩ VOLUME

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
R54	1-240-473	1 kΩ	R72	1-209-763	330 Ω 1/16 W
R55	1-240-513	47 kΩ	R73	1-244-677	1.5 kΩ 1/4 W
R56	1-244-661	330 Ω 1/4 W	R74	1-244-628	13 Ω 1/4 W
R57	1-244-656	200 Ω 1/4 W	R75	1-244-707	27 kΩ 1/4 W
R58	1-244-672	910 Ω 1/4 W	R76	1-209-766	1.5 kΩ 1/16 W
R59	1-244-609	2.2 Ω 1/4 W			
R60	1-240-483	2.7 kΩ			
R61	1-244-677	1.5 kΩ 1/4 W			
R62	1-240-419	5.6 Ω			
R63	1-244-653	150 Ω 1/4 W			
R64	1-240-479	1.8 kΩ			
R65	1-240-461	330 Ω			
R66	1-240-449	100 Ω			
R67	1-244-605	1.5 Ω 1/4 W			
R68	1-240-436	30 Ω			
R69	1-244-642	51 Ω 1/4 W			
R70	1-240-446	75 Ω			
R71	1-244-671	820 Ω			

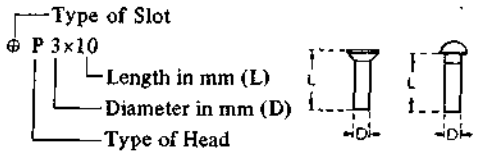
<b>MISCELLANEOUS</b>		
TEL ANT	1-501-106	antenna, telescopic
SP	1-502-257	speaker
	1-507-332	jack, 3-gang
S01	1-513-546	slide switch, antenna select
S02	1-513-279	slide switch, band selector
S04	1-513-284	slide switch, AFC
S05	1-514-763	push switch, POWER
PL	1-518-094-20	lamp, pilot
M01	1-520-089	meter, tuning
	1-539-875-11	printed circuit board

- Hardware Nomenclature -

<b>P</b> - Pan Head Screw ..... 	<b>SC</b> - Set Screw ..... 
<b>PS</b> - Pan Head Screw with Spring Washer ..... 	<b>E</b> - Retaining Ring (E Washer) ..... 
<b>K</b> - Flat Countersunk Head Screw ..... 	<b>W</b> - Washer
<b>B</b> - Binding Head Screw ..... 	<b>SW</b> - Spring Washer
<b>RK</b> - Oval Countersunk Head Screw ..... 	<b>LW</b> - Lock Washer
<b>T</b> - Truss Head Screw ..... 	<b>N</b> - Nut
<b>R</b> - Round Head Screw ..... 	
<b>F</b> - Flat Fillister Head Screw ..... 	

**- Example -**



When ordering replacement parts you should use **PART NUMBER** listed on the Parts List or shown in the Exploded View. The reference number should not be used for ordering purposes.