

EV-S650PS

RMT-439

SERVICE MANUAL

West Germany Model



Remote commander RMT-439 is available as a unit, but as individual parts the battery case and of commander is only available.

Video 8

SPECIFICATIONS

System

Video recording system

Rotary two-head helical scanning
Helical scanning FM system

Audio recording system

Normal recording

Standard: Rotary head FM system (monaural)
PCM: PCM system (2 channels)

Digital multi audio recording

PCM system (2 channels, 6 tracks)

Colour system

CCIR system B,G and H, PAL colour
DDR SECAM to PAL colour, convertible

Usable cassettes

8 mm video format cassette

Tape speed

SP: Approx. 20.051 mm/sec.
LP: Approx. 10.058 mm/sec.

Recording or playback time

SP: 1 hr. 30 min.
LP: 3 hr.
(P5-90)

Fast forward time

Approx. 2 min. 30 sec. (P5-90)

PCM, Digital multi audio system

Sampling frequency

31.25 kHz

Audio frequency

20 Hz-15 kHz

Dynamic range

More than 90 dB

Wow and flutter

Less than 0.005 % RMS

Tuner section

Channel coverage

VHF E2-S20
UHF E21-E69

Programming system

30 programme-memories

RF output signal

UHF channels E30 to E39 (variable),
75 ohms, unbalanced

Aerial input

75-ohm, asymmetrical aerial socket

Inputs and outputs

Video input

VIDEO IN

phono jack
1 V_{p-p}, 75 ohms, unbalanced, sync negative

Video output

EURO-AV

21-pin (pin 19)
1 V_{p-p}, 75 ohms, unbalanced, sync negative

Audio inputs

AUDIO IN

Phono jack
47 kilohms, -10 dBs (0 dBs =
0.775 V rms)

Audio outputs

EURO-AV

21-pin (pins 1 and 3)
Output impedance less than 1
kilohm -6 dBs with 10 kilohms
load, unbalanced

—Continued on next page—



8 STEREO VIDEO CASSETTE RECORDER
SONY®

<p>AUDIO OUT</p> <p>CONTROLS IN Microphone input</p> <p>HEADPHONES jack</p> <p>Timer Clock Time indication Timer setting</p> <p>Remote Commander RMT-439 Remote control system Power requirements Dimensions Weight</p>	<p>Phono jack Output impedance less than 1 kilohm -10 dBs with 47 kilohms load, unbalanced</p> <p>Minijack Minijack -60 dBs, for low-impedance microphone</p> <p>Stereo minijack -20 dBs, 8 ohms</p> <p>Crystal lock 24-hour cycle Only for recording 6 events (3 weeks max. adjustable for any day or for all 7 days of the week)</p> <p>Infrared control 3 V DC, 2 R6 (size AA) batteries Approx. 52 × 20 × 175 mm (w/h/d) incl. projecting parts and controls Approx. 120 g incl. batteries</p>	<p>General Power requirements Power consumption Operating temperature Storage temperature Dimensions Weight</p> <p>Accessories supplied</p> <p>Design and specifications subject to change without notice.</p> <p>Note This appliance conforms with EEC Directives 76/889 and 82/499 regarding interference suppression.</p>	<p>220 V AC, 50 Hz 34 W 5 °C to 40 °C (41 °F to 104 °F) -20 °C to +60 °C (-4 °F to +140 °F) Approx. 430 × 89 × 328 mm incl. projecting parts and controls Approx. 7.1 kg</p> <p>75-ohm coaxial cable for TV connection (1) Connecting cord RK-74H (1) Screwdriver (1) Remote Commander RMT-439 (1) Sony battery SUM-3 (NS) (2)</p>
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SAFETY CHECK-OUT

After correcting the original service problem, perform the following safety checks before releasing the set to the customer:

1. Check the area of your repair for unsoldered or poorly-soldered connections. Check the entire board surface for solder splashes and bridges.
2. Check the interboard wiring to ensure that no wires are "pinched" or contact high-wattage resistors.
3. Look for unauthorized replacement parts, particularly transistors, that were installed during a previous repair. Point them out to the customer and recommend their replacement.
4. Look for parts which, though functioning, show obvious signs of deterioration. Point them out to the customer and recommend their replacement.
5. Check the B+ voltage to see it is at the values specified.

SAFETY-RELATED COMPONENT WARNING !!


COMPONENTS IDENTIFIED BY SHADING AND MARK  ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY. CIRCUIT ADJUSTMENTS THAT ARE CRITICAL TO SAFE OPERATION ARE IDENTIFIED IN THIS MANUAL. FOLLOW THESE PROCEDURES WHENEVER CRITICAL COMPONENTS ARE REPLACED OR IMPROPER OPERATION IS SUSPECTED.

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SECTION 1 GENERAL

1-1. PRECAUTIONS

On safety

- Before operating, check that the operating power voltage and frequency of the unit are identical with those of your local power supply.
- Should any solid object or liquid fall into the cabinet, unplug the unit and have it checked by qualified personnel before operating it any further.
- Unplug the unit from the mains outlet if it is not to be used for an extended period of time. To disconnect the lead, pull it out by the plug. Never pull the lead itself.
- The unit is not disconnected from the mains (AC power source) as long as it is connected to the mains outlet, even if the unit itself has been turned off.

On installation

- Allow adequate air circulation to prevent internal heat build-up. Do not cover the holes on the top panel.
- Do not place the unit on surfaces (rugs, blankets, etc.) or near materials (curtains, draperies) that may block the ventilation slots.
- Do not install the unit near heat sources such as radiators or air ducts or in a place subject to direct sunlight, excessive dust, mechanical vibration or shock.
- The unit is designed for operation in a horizontal position. Do not install it in an inclined position.
- Keep the unit and cassette tapes away from equipment with strong magnets, as for example a microwave oven or a large loudspeaker.
- Do not place any heavy object (over 13 kg or 28 lbs 10 oz) on the unit.
- Never place any object on the tuning compartment nor on the top of the front panel.

On operation

- When the unit is not in use, turn the power off to conserve energy and to extend its useful life.
- Remove and store video cassettes after recording or playback.

On cleaning

Clean the cabinet, panel and controls with a dry soft cloth, or a soft cloth lightly moistened with a mild detergent solution.

Do not use any type of solvent, such as alcohol or benzene which might damage the finish.

On repacking

Do not throw away the carton and packing materials. They make an ideal container in which to transport the unit. When shipping the unit to another location, repack it as illustrated on the carton.

On cassette care

Store cassettes in their cases and keep them in an upright position to prevent intrusion of dust and uneven winding.

If you have any questions about this unit, contact your Sony dealer.

1-2. LOCATION AND FUNCTION OF CONTROLS

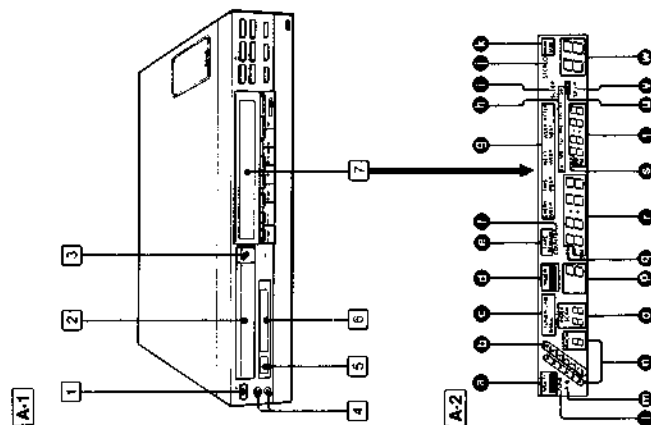
Refer to the pages indicated in ● for details.

A-1

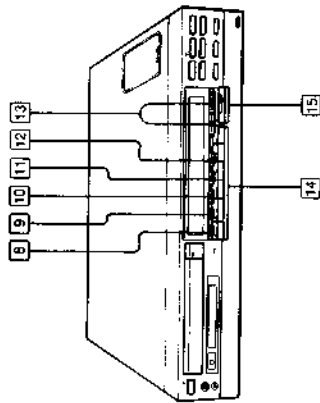
- 1 ON/STANDBY switch and lamp
- 2 Cassette holder ●
- 3 OPEN/CLOSE button ●
Press to slide out the cassette holder. Press again to slide it in.
- 4 HEADPHONES jack (stereo mini type) and PHONE LEVEL control
Connect stereo headphones (with stereo mini jack) here. Adjust the volume with the PHONE LEVEL control.
- 5 REMOTE SENSOR
- 6 PEAK PROGRAM METER ●
Shows the peak input levels of the right and left channels during recording and recorded levels during playback.
- 7 Display window

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- 8 MULTI PCM or PCM indicator
- 9 Digital multi audio tracks indicator
- 10 Input signal indicator
- 11 TIMER REC indicator
- 12 TAPE REMAIN indicator
- 13 COUNTER indicator
- 14 Week indicator
- 15 SLEEP indicator
- 16 STEREO indicator
- 17 Bilingual indicator
- 18 TUNE (tuning) indicator
- 19 P (Parallel) or S (Series) digital multi audio timer recording indicator
- 20 Digital multi audio track number and indicator
- 21 INDEX indicators
- 22 Timer programme position
- 23 Turn-on time setting indicator
- 24 Turn-on time of a timer recording/Tape counter/Tape remain indicator
- 25 Turn-off time setting indicator
- 26 Turn-off time of a timer recording/clock display
- 27 VTR indicator
- 28 Recording speed indicator
- 29 Programme number

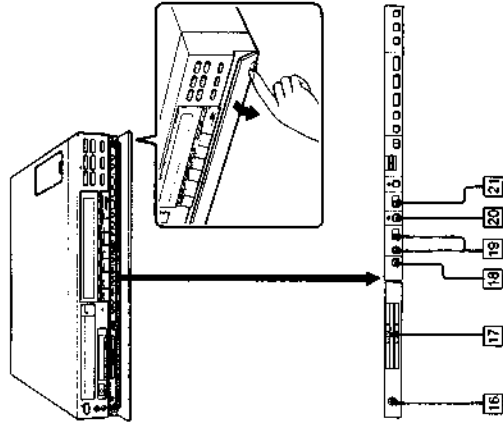


A-3



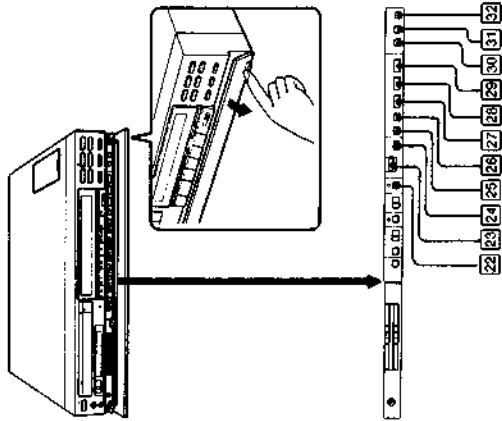
- 8 COUNTER/REMAIN button**
Each time the button is pressed, the COUNTER and the TAPE REMAIN indicators are displayed alternately.
- 9 COUNTER RESET button**
Press to reset the tape counter to "0000".
- 10 GO TO ZERO button**
In stop mode, press to advance or rewind the tape approximately to the counter "0000".
- 11 SLEEP button**
Press to preset the turn-off time of this VTR. Playback or recording can be stopped with this timer.
- 12 ANT TV/VTR button**
Press to view the programme selected on the recorder. The VTR indicator appears in the display window (VTR mode).
To view a TV programme while recording another, press this button again. The VTR indicator disappears. (TV mode)
- 13 PROGRAM/TRACK/TIMER/INDEX buttons**
Press to: —change the programme
—change the track for digital multi audio recording/playback
—set the clock or timer
—change the index number
- 14 Tape transport buttons and indicators**
◀ REW (rewind)
▶ PLAY (playback)
▶▶ FF (fast forward)
■ STOP (stop)
|| PAUSE (pause) / ▶▶ STILL (still) x2 (double speed playback)
- 15 REC (recording) switch**
Slide to the right to start recording.

A-4



- 16 MIC (microphone) jack (mini type)**
To record from this jack, display LINE by pressing INPUT SELECT.
- 17 REC LEVEL controls**
Slide to adjust the level of the PCM audio recording.
- 18 EDIT button and lamp**
Normally keep the lamp off.
When editing a tape onto another recorder for vice versa), press the button so that the lamp lights up.
- 19 AUDIO MONITOR selectors**
During playback or recording, set to the appropriate position to monitor the desired sound.
MAIN/SUB/MLS selector
When monitoring bilingual programmes or playing back a bilingual tape, press to display:
MAIN: to listen to the main language
SUB: to listen to the sub language
MLS: to listen to the main language from the left speaker and the sub language from the right speaker.
A stereo tape with a pilot signal (the STEREO indicator appears) is played back in the stereo mode regardless of the position of this selector.
- PCM/MIX/STD selector**
PCM: to play back the sound on the PCM track.
When nothing is recorded on the PCM track, the sound recorded on the standard track is played back regardless of the position of this selector.
MIX: to play back the sound on the PCM and standard tracks simultaneously.
STD: to play back the sound on the standard track.
- 20 AUDIO DUB button**
Press to start recording on the PCM track of any recorded video tape.
Set PCM MODE [21] to NORM.
- 21 PCM MODE selector**
Select the method of PCM audio recording.
Set to: **NORM** for normal recording on the PCM track.
DIGITAL MULTI P (parallel) for timer recording from the beginning of each track.
DIGITAL MULTI S (series) for continuous timer recording in one of six tracks.

A-5



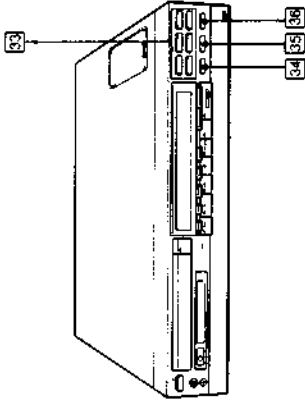
A-5

- 22** **PFS (Picture Fine Select) button and lamp**
Normally, keep the lamp off. If the playback picture of a tape recorded on other VTRs (which do not use the four-video heads system) is distorted or has streaks, press so that the lamp lights up.
- 23** **SHARPNESS control**
Use to adjust the sharpness of the picture if necessary. Normally set the control at the center dot position.
- 24** **VPS (Video Programme System) switch**
Set to ON to activate the VPS in the timer recording.
- 25** **CLEAR button**
Press to cancel a timer setting.
- 26** **CHECK button**
Press to check the contents of the timer pre-settings.
- 27** **TIMER SET button**
Press to start the setting or resetting of timer programmes.
- 28** **NEXT button**
Press to advance to the next item to be set when setting the timer or the clock.
- 29** **TIMER REC button**
Press after programming VTR for timer recordings so that the timer activates. To deactivate the timer, press again.
- 30** **INPUT SELECT button**
Press to display the desired input signal indication in the window.
TUNER: to record TV programmes
SIMUL: to record TV programmes and signals from the AUDIO IN jacks.
LINE: to record audio/video signals from the AUDIO IN/VIDEO IN jacks on the rear panel or to dub only audio signals from AUDIO IN or MIC jacks.
- 31** **REC MODE (record mode) selector**
This selects the recording speed, SP or LP. The recording time of any given cassette in the LP mode is 2 times that in the SP mode. The playback speed is automatically set regardless of the setting of this selector.
- 32** **CLOCK SET button**
Press as the first step to set the internal clock.

On the front panel

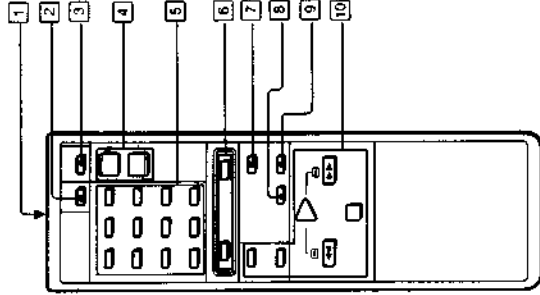
- A-6**
- 33** **DIGITAL MULTI AUDIO buttons and indicator**
Press the number button (1-8) of the track to be recorded or played back for digital multi audio recording and playback. These buttons are effective only when the DIGITAL MULTI AUDIO indicator is lit.
- 34** **INDEX button**
Press to activate the index function. For index scan, press **▶▶▶** or **◀◀◀** while flashing INDEX and SCAN indicators. For index search, press **▶▶▶** or **◀◀◀** while the index number is lit. To release index function, press **■** (stop).
- 35** **INDEX MARK button**
Press to mark an index signal at the desired point during recording or playback.
- 36** **INDEX ERASE button**
To erase a pre-recorded index signal, locate the index signal and press this button.

A-6



REMOTE COMMANDER

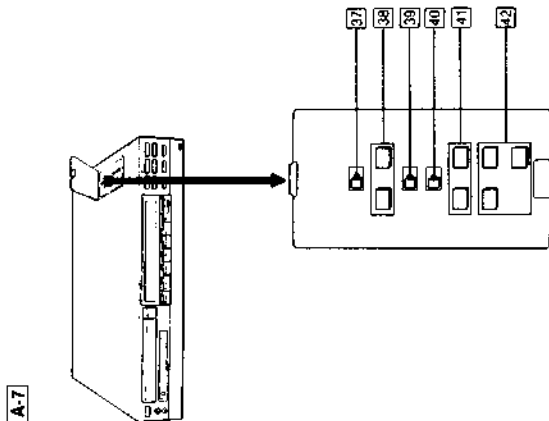
- 1** **Transmitter**
- 2** **ANT TV/VTR button**
- 3** **ON switch**
- 4** **PROG (programme) buttons**
Each time the button (+ or -) is pressed, the preset programme is selected in order. Press + to select a higher channel programme. Press - to select a lower channel programme.
- 5** **Number buttons**
Press the desired programme number button. For 10 through 19, press "1-" for tens-digit and then ones-digit. For 20 through 29, press "2-" and then ones-digit.
- 6** **REC (record) buttons**
For recording, press the both buttons (red and black) simultaneously.
- 7** **MAIN/SUB button**
Each pressing selects MAIN, SUB or M.S (both main and sub) language of the bilingual programme or the played back bilingual tape.
- 8** **TAPE REMAIN button**
Press this button during recording or playback or display the remaining time on the display window.
- 9** **INDEX button**
Used for index scan to index search operation.
- 10** **Tape transport buttons**
▶ **PLAY**
◀ **REW**
▶ **FF**
■ **STOP**
|| **PAUSE**
x2 (double speed playback)



Upper compartment

A-7

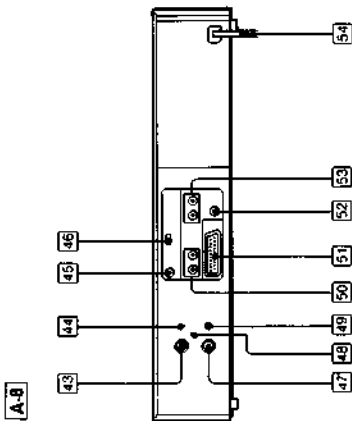
- 37** **AUTO COLOUR SYSTEM switch**
Normally set to AUTO. According to the TV programme, colour system will be switched automatically to PAL or DDR SECAM.
When editing a tape from another VTR based on PAL system, set the switch to PAL. (DDR SECAM programmes will be displayed in black and white.)
- 38** **STILL ADJ (adjust) buttons** ●
Adjust the still picture if necessary.
- 39** **AUTO STEREO switch**
Normally set to ON. During a stereo broadcast, the mode is automatically set to stereo. If there is too much interference, set the switch to OFF in which case all the TV programmes will be received in monaural.
- 40** **AFT switch**
Normally set to ON. The automatic fine tuning circuit locks in and maintains a sharp picture.
- 41** **FINE buttons** ●
When the AFT switch is set to OFF, press to fine tune the station.
- 42** **SEARCH buttons** ●
Press RESET to clear the programmed station. Press UHF or VHF to tune in a station of higher frequency.



Rear

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- 43** **AERIAL IN socket**
Connect the aerial cable.
- 44** **TEST SIGNAL switch** ●
Set to ON to obtain a test pattern.
- 45** **CONTROL S IN jack (mini type)** ●
Connect to the CONTROL S output jack of other Sony products.
- 46** **DIGITAL MULTI PLAY selector**
Normally set to AUTO.
The playback mode will be automatically set to the digital multi audio mode. If no sound is heard when playing back a tape recorded on another VTR, set to MULTI.
- 47** **AERIAL OUT socket**
Connect the aerial input of the TV receiver.
- 48** **LOCAL/DX switch**
Normally set to DX. If the TV signal is very strong, set the switch to LOCAL.
- 49** **RF CHANNEL screw** ●
If there is interference on the factory-preset channel for RF output and the output signal from this unit cannot be displayed clearly on the TV screen, adjust the screw with the supplied screwdriver.
- 50** **AUDIO LINE IN (L,R) (input) jacks (phono type)**
- 51** **EURO-AY connector (21-pin)**
Connect to the 21-pin connector of a VTR or a TV/monitor, or to the audio/video input of these units with an appropriate connecting cable.
- 52** **VIDEO IN (input) jack (phono type)**
- 53** **AUDIO LINE OUT (L,R) (output) jacks (phono type)**
- 54** **AC power cord (mains lead)**
Connect to an AC (mains) outlet.



1-3. ADJUSTMENTS

ADJUSTING THE TV [D-1]

One of the television programme positions must be adjusted to receive the signal from the recorder. Note that the adjustment is not necessary, however, when the VTR is connected to the AUDIO/VIDEO inputs on the TV/monitor.

- 1 After making the connections, press **ON/STANDBY**.
- 2 Make sure that the recorder is in the stop mode and the TV is in TV mode.
- 3 Set **TEST SIGNAL** at the rear of the recorder to ON. The test signal is transmitted on a channel between UHF channels 30 and 39.
- 4 Turn on the TV and select a programme position which is not being used to receive a TV station. Tune the channel until you see a clear black and white pattern on the TV screen and you hear a continuous tone. This is the recorder's test signal.

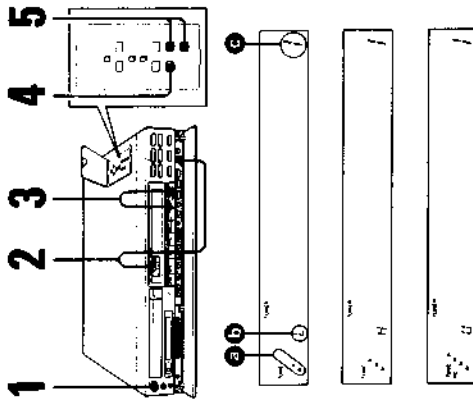
If the test picture is free of disturbance, the TV adjustment is complete. Set **TEST SIGNAL** to OFF.

If the test picture is not free of disturbance,

- 1 Reset **TEST SIGNAL** to OFF.
- 2 Adjust the channel of the TV to a channel between UHF channels 30 and 39 with the tuning control or the fine tuning control on the TV, so that the TV screen shows no picture and so that a steady rustling sound or no sound heard.
- 3 Set **TEST SIGNAL** to ON again.
- 4 Slowly turn **RF CHANNEL** on the rear of the recorder with the supplied screwdriver, until you see an undistorted test pattern on the TV screen.
- 5 Now the TV adjustment is complete. Reset **TEST SIGNAL** to OFF.

If you are not sure how to adjust your TV, refer to the TV's instruction manual or consult your dealer.

[D-2]



PROGRAMMING TV STATIONS [D-2]

Up to 30 programmes receivable in your area can be preset on this unit. Once preset, you can select TV programmes with the +/- PROGRAM/TRACK/TIMER/INDEX buttons or the +/- PROG buttons on the Remote Commander.

- 1 Turn on the unit.
 - 2 Display "TUNER" with **INPUT SELECT**.
 - 3 Press the number button on the Remote Commander to select the programme position (0 to 29) on which the desired TV programme should be tuned in.
 - 4 Press **RESET** in the upper compartment to clear the factory preset programmes.
 - 5 Press UHF or VHF to search stations.
- The tuning indicators in the window show the approximate location of the current channel. **U** = Band indicator (U = Band indicator). Each time a station is received, the search stops. Press UHF or VHF again until the desired station is tuned in.
- Repeat steps 3 to 5 for all the desired stations.

To cancel an unused programme

- 1 Select the programme to be cancelled with + or - PROGRAM/TRACK/TIMER/INDEX.
 - 2 Press **RESET**.
- The cancelled programme will be skipped when + or - PROGRAM/TRACK/TIMER/INDEX is pressed. When the corresponding programme number button on the Commander is pressed, the sound of the cancelled programme will be cut out and no picture will be displayed.

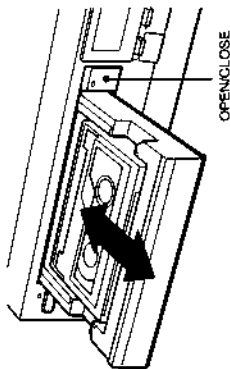
To fine tune a station

If the picture of a particular station is not acceptable, set AFT in the upper compartment to OFF and keep + or - FINE pressed until the picture becomes clear. To view this particular station, set AFT to OFF.

1-4. ABOUT CASSETTES

INSERTION [E-1]

- 1 Press OPEN/CLOSE to open the cassette holder. Power will be supplied automatically with this step.
- 2 Place the cassette with the window side up.
- 3 Press OPEN/CLOSE to close the cassette holder.



[E-1]

EJECTION

- 1 Press OPEN/CLOSE.
- 2 Remove the cassette and press OPEN/CLOSE.

Notes

- Always insert a cassette in the correct direction.
- The cassette holder can be closed by pressing itself manually.
- Never press it forcibly or the cassette may be ejected.
- Once the cassette is placed, you can close the holder by pressing **▶**, **◀◀**, **▶▶** or **●** (REC).

TO PREVENT ACCIDENTAL ERASURE [E-2]

When a new recording is made on a previously recorded cassette, the previous recording will be automatically erased. To protect a recording, slide the tab out to cover the opening.
When the tab is out, a recording cannot be made. To re-record on a cassette, slide the tab in.



[E-2]

RECORDING TIME, PLAYBACK TIME

The LP mode is twice as long as the SP mode. For better picture and sound, recording in the SP mode is recommended.
During playback, the mode in which the tape was recorded is selected automatically.

Cassette used	SP mode	LP mode
P5-30	30 min.	1 hr.
P5-60	60 min.	2 hr.
P5-90	90 min.	3 hr.

Note

Never insert anything in the small holes on the rear of the cassette.

SETTING THE CLOCK [D-3]

- 1 When you connect the unit to a mains outlet, the clock shows "Su 0:00".
 - 2 Press CLOCK SET.
 - 3 This turns the unit on. Set day, hour and minute in sequence. First adjust the blinking item by pressing the **+/-** PROGRAM/TRACK/TIMER/INDEX button, and then press NEXT.
- (ex. To set for Wednesday evening at 6:30)
For accurate setting, after adjusting the minute digit, press NEXT at the same time as an announced time signal.
- 4 The clock will now start and the dots of the colon will alternately blink every 30 seconds.
 - 4 Press ON/STANDBY to turn off the unit.

PROGRAM/TRACK/TIMER/INDEX button

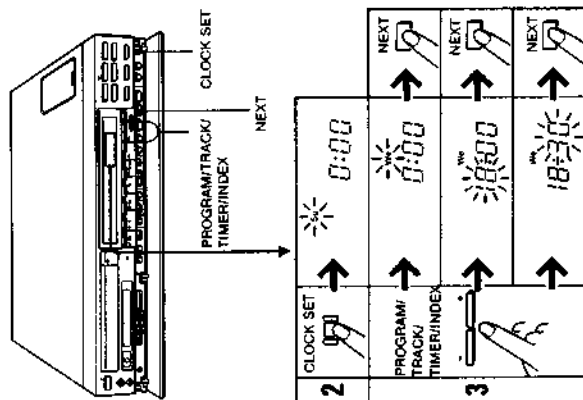
Press **+** button to advance the digits, and **-** button to reduce the digits.

To readjust the previously set item during clock setting Press CLOCK SET again for a few seconds. Press NEXT until the item to be changed blinks and reset it. Then, terminate the setting by pressing NEXT enough times until the dots of the colon blink.

If a power interruption occurs,

"Su 0:00" will light up in the window.

[D-3]



1-5. TV PROGRAMME RECORDING

Make sure that you have finished all the connections and adjustments on pages 28 through 36.

OPERATION [E-1]

Before recording

- Turn on the TV and select the channel for the recorder or select the input for the recorder.*
- Check the position of the selectors:

Press	to display
INPUT SELECT	TUNER
REC MODE	SP or LP
Set	to
PCM MODE	NORM
AUTO STEREO	ON
AUTO COLOUR SYSTEM	ON

- Set REC LEVEL to "5".

1. Insert a cassette.
2. Press ANT TV/VTR so that the "VTR" indicator is displayed.
3. Select the programme to be recorded with +/- PROGRAM/TRACK/TIMER/INDEX.
4. Slide ● REC to the right.

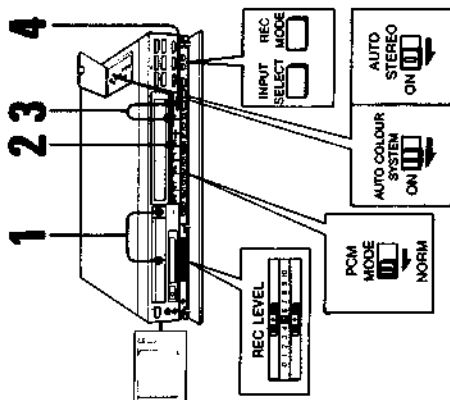
To stop recording
Press ■ STOP.

To stop recording for a moment

Press III/▶ PAUSE/STILL. The TV programme can still be seen on the TV, but the picture is not recorded. To resume recording, press III/▶ PAUSE/STILL again. To protect the video heads and the tape, the pause mode will be automatically released after about 7 minutes and recording will stop. Smooth recordings can be made by using III/▶ PAUSE/STILL.

When the recording is made to the end of the tape, the tape will be automatically rewound to the beginning and the unit will enter the stop mode. The power remains on.

- If your TV/monitor is equipped with audio-video inputs or a multiconnector, select the correct input on your TV/monitor.
- If your TV/monitor is equipped with SCART (EURELEC) or PERL-TV connector, the input signal is selected automatically when you display "VTR" with the recorder.



During recording...

If stereo programmes are received, "STEREO" indicator will be displayed in the window.

If bilingual programmes are received, select the sound to be monitored with AUDIO MONITOR MAIN/SUB/IM.S.

Recording is made as follows: [E-2]

1. Standard track
Video/audio signals of the TV programme and the main sound of a bilingual programme are recorded here.
2. PCM track
Audio signals from the connected equipment or from TV are recorded in digital PCM sound. Sound can either be in monaural (when sounds for left and right channel are the same) or in stereo (each sound for left and right channels).

FOR SMOOTH RECORDING

Recording should always be started from the recording pause mode for smooth transitions between scenes. Proceed as follows: if the recording was stopped or if you want to record on a pre-recorded tape from a desired point.

To start recording from a particular point

You can decide the starting point for recording while watching the picture.

1. Play back the tape and locate the point for recording while watching the picture.
2. Press III/▶ PAUSE/STILL to stop the tape where you wish to start recording.
3. Slide ● REC to the right. The recorder will enter the recording pause mode.
4. Press III/▶ PAUSE/STILL at the desired point to release the pause mode.
Recording starts.

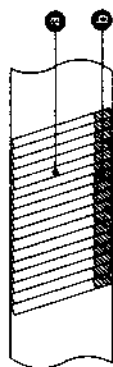
Note

Be sure not to change the position of REC MODE (SP/LP) between different scenes. Particularly, if you change the switch from LP to SP, a short blank will be recorded.

Frame-by-frame recording

If ● REC is slid to the right while the unit is in the recording pause mode, a short recording of approx. 8 frames will be made, and then the unit enters the recording pause mode again. Repeat this operation as many times as you like.

[E-2]



1-6. PLAYBACK

G-1

Before playing back

- Turn on the TV and select the channel for the recorder or select the input for the recorder.*
- Check the position of the selectors:

Set	to
PCM MODE	NORM
AUDIO MONITOR	MAIN
	PCM

— Set as above, you can listen to the MAIN language of the bilingual programme and the stereo sound recorded on the PCM track of the tape.
 — When nothing is recorded on the PCM track, you will automatically hear the sound recorded on the STD track.

To monitor other kinds of sound, change these settings. See "To select the monitor sound" below.

Note

If the picture is not displayed and/or the sound is not heard or heard only intermittently when a tape which has been recorded on a video camera recorder or a video cassette recorder without the PCM function is played back on this unit, set AUDIO MONITOR on this unit to STD. (Although AUDIO MONITOR is set to STD, the "PCM" indicator may occasionally light up.)

OPERATION

- 1 Insert a cassette.
- 2 Press **▶** PLAY.

To stop playing back
 Press **■** STOP.

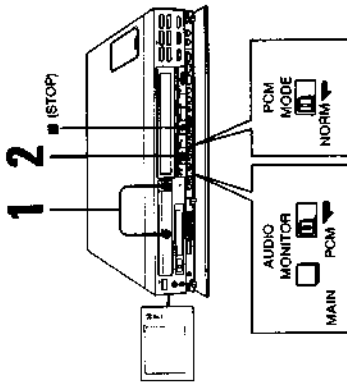
To select the monitor sound

Kind of the tape (conditions of recorded signals)	Track to be played back	Position of the selector	
		MAIN/SUB/M.S	PCM/INXI/STD
Stereo	PCM	—	PCM
FM simulcast	PCM	—	PCM
Bilingual	PCM	MAIN, SUB or M.S	PCM
Audio dubbed (page 24)	PCM and STD	—	MIX

— means that the selector can be set to any of its position

- If your TV/monitor is equipped with audio-video inputs or a multi-connector, select the correct input on your TV/monitor.
- If your TV/monitor is equipped with SCART (CENELEC) or PERL-TV connector, the input signal is selected automatically when you display "VTR" with the recorder.

G-1



TO VIEW ONE TV PROGRAMME WHILE RECORDING ANOTHER

- 1 Press TV/VTR so that the "VTR" indicator disappears from the window.
- 2 Select the programme you want to view on the TV.

If your TV is equipped with a TV/VTR input selector, simply set the selector to "TV" and select the programme on the TV.

TO RECORD A TV PROGRAMME WHILE RECORDING AN FM BROADCAST AT THE SAME TIME — FM simulcast recording [E-3]

Sometimes a TV station and an FM radio station will broadcast a programme simultaneously so that you can record a TV programme in high-fidelity stereo. The TV programme (video and monaural audio) is recorded normally on the standard track and the stereo audio portion is recorded on the PCM track from your FM tuner.

Operation

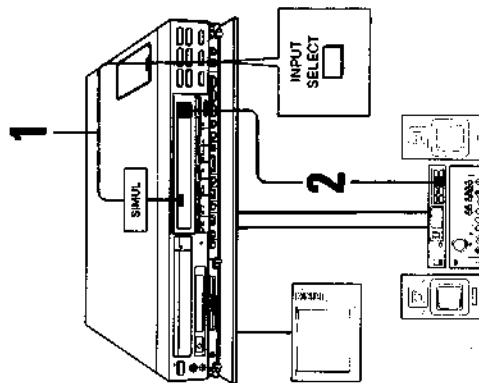
Operate as described in "TV programme recording" on page 40 except the following points:

- 1 Press INPUT SELECT so that the "SIMUL" indication appears in the window.
- 2 Select the programme both on the VTR and the FM tuner.

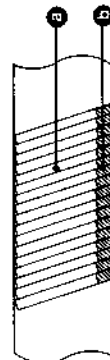
Recording will be made as follows: **E-3**

- ⓐ Standard track
Video and audio signals of the TV programme will be recorded here.
- ⓑ PCM track
FM broadcast programme from the FM tuner will be recorded in stereo.

F-3



F-4



To advance or rewind the tape rapidly.
 Press **FF** or **REW** respectively in the stop mode.
 To stop the tape, press **STOP**.

Auto play — To play back a tape from the beginning of the tape after rewinding.
 Press **PLAY** keeping **REW** depressed.
 After the tape is completely rewound, it will automatically be played back.

VARIOUS PLAYBACK MODES

Use the buttons on the recorder or on the Remote Commander.

Picture search — viewing the picture at a fast speed to find a particular scene.
 Keep pressing **FF** or **REW** during playback.
 When you release the button, the normal playback will be resumed.

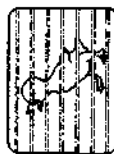
Streaks appear and the sound is muted during "Picture search" and "Still picture". **G-2**

Still picture (playback pause)
 Press **PAUSE/STILL** during playback. The sound is muted.
 To resume normal playback, press **PAUSE/STILL** again or press **PLAY**.

To protect the video heads and the tape, the pause mode will be automatically released after about 7 minutes and playback will be resumed.

To obtain better playback picture in variable playback modes

- If the still picture seems to shake, press + or - STILL ADJ in the upper compartment until the picture stabilizes.
- If streaks or noise bands appear in still, or normal picture or double (x2) speed picture, press + or - STILL ADJ.



G-2

USE OF THE TAPE COUNTER

The tape counter indicates the relative position of programmes on the tape.

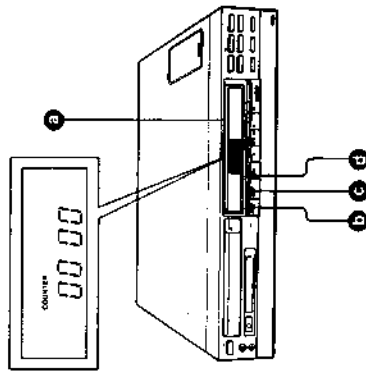
G-3

- ① Display window
- ② COUNTER/REMAIN
- ③ COUNTER RESET
- ④ GO TO ZERO

To index the tape contents
 Before starting recording or playback, press **COUNTER RESET** to set the counter to 0000. By noting the counter reading at the desired point, you can easily find that point later by referring to the counter.
 Note to list the programmes and their counter readings.

Notes

- The counter reading is automatically reset to zero when a cassette is newly inserted.
- The counter reading will be retained in the memory even after the power is turned off, as long as the cassette is kept inserted in the cassette holder.
- The counter reading will not exactly correspond to the position of the tape after the tape has been stopped or run repeatedly in fast-forward or rewind modes.



G-3

1-7. DIGITAL MULTI AUDIO RECORDING AND PLAYBACK

Normally, both the video and audio signals can be recorded on your video tape.

[H.1]

- ⓐ Video + audio
- ⓑ Audio

However, you can record up to 6 tracks of only the audio signals in the digital mode, using the full width of the tape. This is called digital multi audio recording, providing a high-fidelity stereo sound. [H.2]

To connect the VTR to your audio system, see page 30.

RECORDING [H.3]

Before recording
Check the position of the selectors:

Set	to
REC MODE	SP or LP
PCM MODE	P or S*

* Set to either of two positions. They activate in the same way.

Operation

- 1 Insert a cassette.
- 2 Press the desired DIGITAL MULTI AUDIO button or PROGRAM/TRACK/TIMER/INDEX to select the digital multi audio track on which recording should be made. —Adjust "M" (red indication) to the desired track.
- 3 Turn on the power on the audio equipment and set to the playback mode.
- 4 Adjust REC LEVEL. Verify the adjustment with the peak level meter of the recorder.

Recording level adjustment [H.4]

Referring the peak level meter, manually adjust the recording level with REC LEVEL.

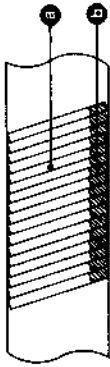
Select the best recording level for each source as follows:
When recording sources with many high frequency signals (ex: trumpets etc) set so that the peak programme meters deflect -3 dB. ⓐ

When recording sources with medium or lower frequency signals (ex: vocals) set so that the peak programme meters deflect 0 dB. ⓑ

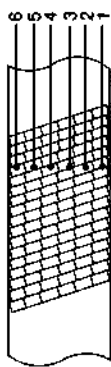
During playback, you can read the recorded level on the peak level meter.

For PCM recording using a PCM digital audio processor which is not based on the 8 mm PCM format
Set SHARPNESS to the position between the top center and SHARP, and set REC MODE to SP.

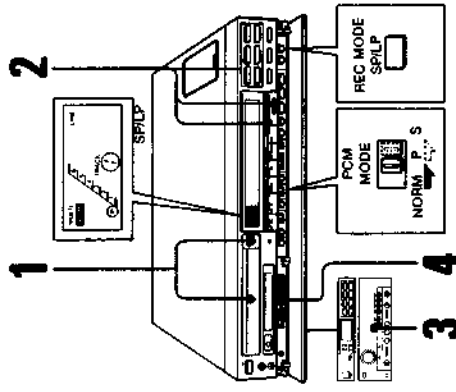
[H.1]



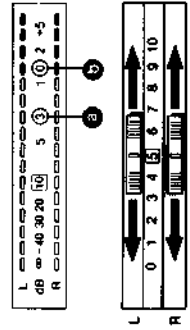
[H.2]



[H.3]



[H.4]



GO TO ZERO [G.4]

- 1 To stop the tape at a particular point [G.3] during recording or playback, press COUNTER RESET at the point you want to locate later.
- 2 When recording or playback is finished, stop the tape.
- 3 Press GO TO ZERO.
The tape will be rewound or advanced close to the counter 0000 point.

GO TO ZERO play [G.5]

To start playback automatically from the counter zero point
Press ► PLAY after pressing GO TO ZERO.
The indicator on ► PLAY will blink.

To check the remaining recording or playback time [G.5]

During recording or playback, press COUNTER/REMAIN or TAPE REMAIN on the Commander.

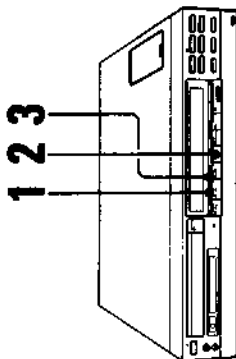
The displayed remaining time will decrease as the recording or playback goes on.

To display the tape counter, press COUNTER/REMAIN or TAPE REMAIN on the Commander again.

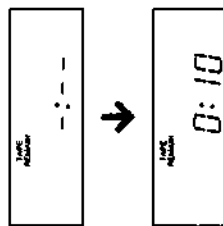
Notes

- The remaining time appears only after the "REMAIN" indication has been displayed for several seconds.
- If you want to display the remaining time during x2, first display the remaining time in the normal playback mode. Then, set in the above speed.
- On the accuracy of the remaining time counter:
 - For commercially available recorded tapes, the counter will not indicate the exactly same time as the recorded time labeled on the tape.
 - For damaged tapes and nonstandard tapes, the accuracy will be degraded.
 - At the beginning of a tape, especially when the tape has just been rewound, the remaining time will be calculated greater than the actual time (by several minutes max).

[G.4]



[G.5]



TIMER RECORDING

If you connect any audio tuner with timer presetting functions, you can record up to 6 radio programmes in the digital PCM sound.

6 programmes can be recorded either on 6 separate audio tracks (for parallel recording) or they can be recorded successively on one track (for series recording).

Before presetting [H-5]

- Turn on the audio tuner.
- Check if the clock is set correctly. (Page 10.)
- Check the position of selectors:

Press	to display
REC MODE	SP or LP
Set	to
PCM MODE	P (parallel) or S (series)
REC LEVEL	"5"

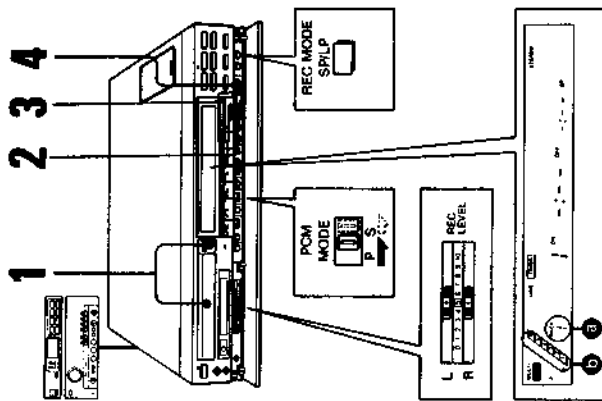
Presetting

- 1 Insert a cassette.
- 2 Press TIMER SET.
- 3 Set the following items by pressing +/- PROGRAM/TRACK/TIMER/INDEX and pressing NEXT.
 - audio track (Set the track number displayed in numeral) D DIGITAL MULTI AUDIO buttons cannot be used.
 - day of the week
 - recording starting time
 - ending time
 (Refer to "Timer-activated recording" on page 19.)
- 4 Press TIMER REC.

Notes

- After having set the timer, do not change the position of PCM MODE because the timer recording will not be made correctly.
- Timer presettings of TV programme recordings and digital multi audio recordings can be made on one tape. However, such presettings are not recommended because you must verify the position of the PCM MODE switch before each timer recordings.
- To preset or check the digital multi audio track while you are using this unit
 - 1) When the unit is in digital multi audio playback/recording
 - a) The track for presetting
 - b) The track on which playback or recording is being made.
 - 2) When the unit is in normal playback/recording
 - a) + D The track for presetting.
 Even if PROGRAM/TRACK/TIMER/INDEX button is pressed while recording or playing back, it does not have effect on the track.

H-5



Parallel and series recordings

Parallel recording — stereo recording of one programme on each track

- After a programme is recorded on one track, then, another recording will begin on another track from the beginning of the tape.
- You can select the track in any order for any programme. [H-6]

Series recording — Stereo recording in series on only a single track

- After one programme is recorded, another one is recorded successively on the same track. [H-7]

Notes

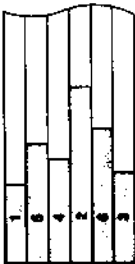
On parallel recording

- If a programme is already preset on a track, you cannot preset another programme on the same track.
- For the first timer-recording programme, the tape will not be rewound automatically to the beginning. The recording will start from the current position of the tape.
- If the next programme starts before the tape has been rewound completely, the beginning of the programme will not be recorded.

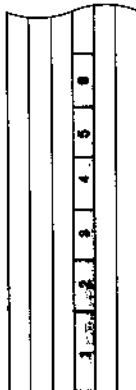
On series recording

- The track on which timer recordings are made, is the track that is selected in the last timer programme setting.
- After all the preset programmes are recorded, the tape will not be rewound to the beginning.

H-6



H-7



1-8. INDEX FUNCTION

The desired programme can be easily located by the index signal marked on the tape.
This function is effective either to normal video-audio recorded tapes and to digital multi audio recorded tapes.

TO MARK INDEX SIGNALS

Index signals can be marked at any desired point on the tape during recording, timer recording or normal playback.

[I-1]

Press INDEX MARK at the point where an index signal is to be marked.

The "INDEX" indication blinks while the index signal is being marked.

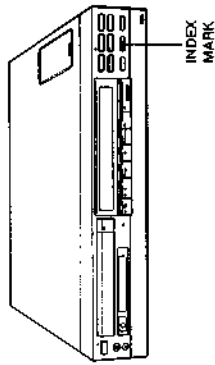
An index signal is automatically marked on the tape when

- REC is slid to the right or when a timer recording starts. [I-2]

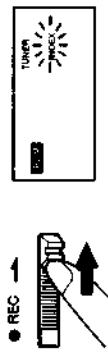
The "INDEX" indication blinks in the window while the index signal is being marked.

Notes

- Index signals will not be marked on the tape when the recording is started by releasing the recording pause mode.
- The index function operates also with the index signals marked using the index function (same format) of other recorders.
- The sound will decrease and be kept at this volume while the index signal is being marked in the playback mode. In addition, a black bar noise will appear at the bottom of the playback picture during marking. [I-3] However, the recorded signals are not affected.
- During playback, index signals can be marked on cassette tapes whose safety tab is slid out (including commercially available prerecorded video tapes).
- An index signal may not be registered immediately before a point on the tape where the recording tape speed changes.
- You cannot mark nor erase index signals if no video/audio signals is recorded on the FCM track of the tape.
- Between each index signal, there must be a minimum space of 2 minutes for LP mode and 1 minute for SP mode.
- If index signals are marked at shorter intervals, index scan or search functions may not be operated correctly.
- Index marking and erasing cannot be made during tape editing. (When the EDIT lamp is lit.)



[I-1]



[I-2]



[I-3]

PLAYBACK [H-3]

Before playback

- Turn on the audio system so that sound is heard from speakers.
- Set DIGITAL MULTI PLAY on the rear io.
- AUTO for playing back tapes recorded by this VTR.
- MULTI for playing back tapes recorded by other VTRs (when their sound cannot be heard with the switch set to AUTO).

Playback

- 1 Insert a cassette.
- 2 Press **▶** PLAY.
- 3 Press the desired DIGITAL MULTI AUDIO button or +/- PROGRAM/TRACK/TIMER/INDEX to select the track to be monitored. The red "▶" indicates the selected track. Only the track marked with red bar on the right side has certain recorded signals. Recordings are not made on the tracks without this indication.

To stop playing back

Press **■** STOP.

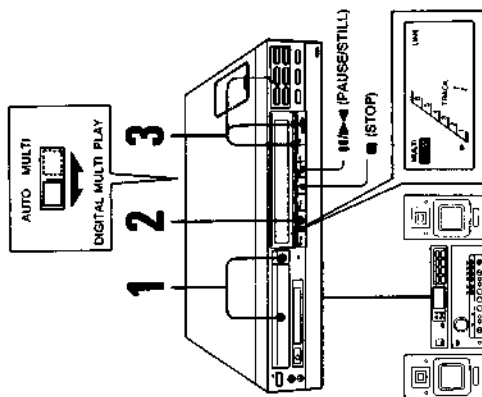
To stop the tape for a moment

Press **|||** PAUSE/STILL.

Notes

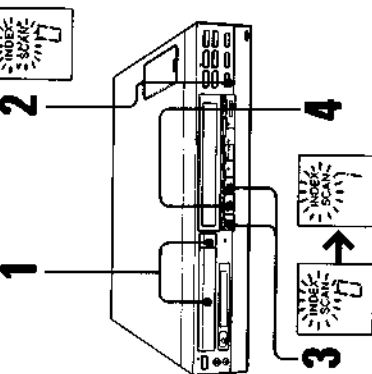
- When DIGITAL MULTI PLAY is set to MULTI, all bars light up even if nothing has been recorded on the tracks.
- While playback, we recommend that you set REC LEVEL to the "0" position. If not noise which appears when you stop the tape, may damage the speakers.

[H-8]



1-4

INDEX SCAN
 — To play back the beginning of each programme in sequence **1-4**



- Before operating**
 Set PCM MODE to NORM or P (or S).
 If you have set to P (or S), select the digital multi audio track.
- 1 Insert a cassette that has index signals recorded.
 - 2 Press INDEX once.
 - 3 The "INDEX" and "SCAN" indications blink alternately. To scan the previous programmes, press **REW**. The tape will be rewound or rapidly advanced to the next index signal marked. While scanning, the "INDEX" and "SCAN" indicators blink, simultaneously. The tape will be played back for approximately 10 seconds, and then, rewind or advanced to the next index signal. Everytime an index signal is detected and playback begins, the displayed index number increases.
 - 4 At the desired programme, press **PLAY**. Normal playback of that programme will begin.

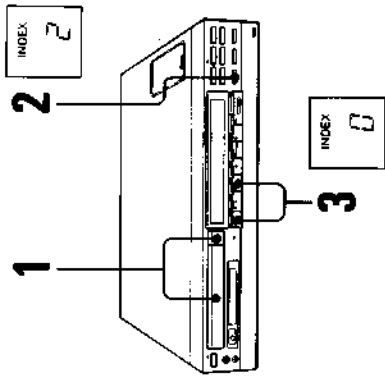
1-5

INDEX SEARCH **1-5**
 — To locate the desired programme

You can locate the desired programme and play it back automatically by designating the number of its index signal. Up to 99th index signal from the present position on the tape can be located.

Before operating

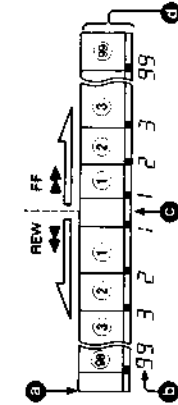
Set PCM MODE to NORM or P (or S).
 If you have set to P (or S), select the digital multi audio track.



- 1 Insert a cassette that has index signals marked.
- 2 Press INDEX several times until the index number of the desired programme is displayed.
 For instance, to locate the second programme ahead, two index signals should be detected, so press INDEX until "2" is displayed. On the other hand, to locate the second programme behind, three signals should be detected, so press the button until "3" is displayed.

- 1-5**
- ① Beginning of the programme
 - ② Index number
 - ③ Present position
 - ④ Video tape (or one of the 6 digital multi audio tracks)

1-6



Notes

- To designate higher index number, first press INDEX several times, then continue with +/- PROGRAM/ TRACK/TIMER/INDEX so that the desired index number display appears.
- If you enter an incorrect index number, press **STOP** to reset the display.
- 3 To locate a previous programme on the tape, press **REW**. To locate a programme ahead, press **FF**.

The tape will be rewound or rapidly advanced. Every time an index signal is detected, the displayed number will decrease. When the number reaches 0, playback of your desired programme will begin.

1-7

TO ERASE INDEX SIGNALS 1-7

Before operating
Set PCM MODE to NORM or P (or S).
If you have set to P (or S), select the digital multi audio track.

Erasing while index scanning — To erase the index signals in sequence

- 1 Stop the tape with ■ STOP.
- 2 Press INDEX ERASE.
- 3 Press ◀ REW or ▶ FF.
The tape will be rewound or rapidly advanced to the next index signal and playback will begin.
- 4 Within approx. 10 seconds, while the tape is being played back, press INDEX ERASE.
The "INDEX" indication blinks and the "SCAN" indication lights steadily while the index signal's erasure.

After the erasure, index scan will resume. At each index signal located, press INDEX ERASE.
To stop index scanning, press ■ STOP.

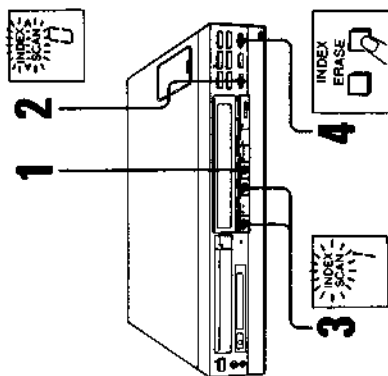
Notes

- Press INDEX ERASE more than 2 seconds after the playback starts.
 - The Index signals recorded immediately after an unrecorded portion on a tape, or on a portion where the recording tape speed has been changed or two recordings have been made continuously will not be erased.
- During index erasing, a black bar noise will appear at the bottom of the playback picture.

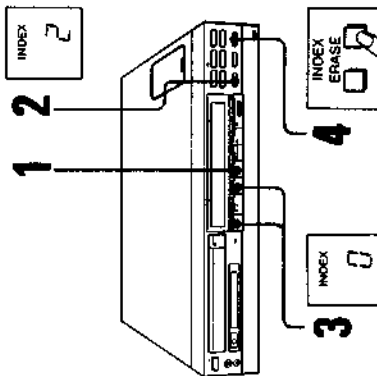
Erasing while index searching — To erase a particular index signal 1-8

- 1 Stop the tape with ■ STOP.
- 2 Press INDEX button several times until the number of the index signal to be erased is displayed.
- 3 Press ◀ REW or ▶ FF.
- 4 Within approx. 10 seconds, while the tape is being played back, press INDEX ERASE.
The "INDEX" indication blinks while the index signal is being erased.

After the erasure, the unit returns to the normal playback.



1-8



Notes

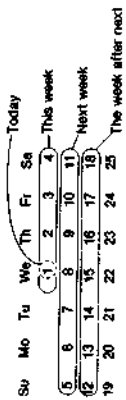
- If, on a tape, there are portions on which index signals are marked on the first PCM audio track, in the digital multi audio mode, and portions on which index signals are marked in the normal mode, the index scan and search in the normal mode cannot be made correctly.
- For index scan or search in digital multi audio mode, set AUDIO MONITOR to PCM or MIX.
- Index scan and search can be activated during playback mode, (in the mode which was being selected when the playback started).
- While the index signals are being scanned or located, nothing is displayed on the monitor and sound is cut off.
- If the tape is rewound to the beginning during index scan or index search, playback will begin automatically.
- If the tape reaches the end during index scan or index search, the tape will not be rewound automatically.

When the desired programme cannot be played back with the index function, check the following:

- The nearest index signal may not have been counted. If the point where you pressed ◀ REW or ▶ FF is fairly close within 2 minutes of the normal tape-run to the nearest index signal, that signal will not be counted.
- Is there a space of more than 2 minutes between two index signals?
- If there is more than one index signal marked within an interval of 2 minutes of the normal tape-run, the mechanism may not function properly.

1-9. TIMER-ACTIVATED RECORDING

Six recordings can be preset to be made between today and Saturday of the week after next.



Before setting the timer

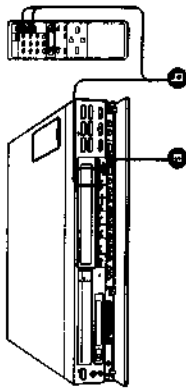
- The clock must be set correctly. For the setting, see page 10.
- Make sure the cassette tape is long enough to record all the programmes.
- Be sure the safety tab of the cassette has not been slid out.
- Set the selectors as in "Before recording" on page 11.

J.1

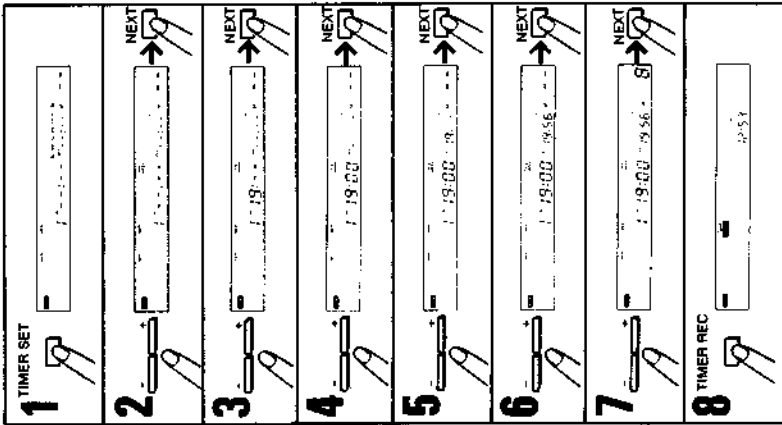
Buttons for timer setting

- **NEXT** button
- Every time you press the NEXT button, the item to be set will blink.
- **+/- PROGRAM/TRACK/TIMER/INDEX** buttons
- To set the week and day, the turn-on and turn-off times and the channel, press + button to advance and - button to reverse.

J.1



J.2



Operation J.2

Suppose you want to make a recording of channel 8 from 7:00 PM to 7:56 PM Friday.

- 1 Press **TIMER SET**.
- 2 Set the week and day with +/- **PROGRAM/TRACK/TIMER/INDEX**.
Then, press **NEXT**.
- 3 Set the turn-on hour with +/- **PROGRAM/TRACK/TIMER/INDEX**.
Press **NEXT**.
- 4 Set the minute with +/- **PROGRAM/TRACK/TIMER/INDEX**.
Press **NEXT**.
- 5 Set the turn-off hour with +/- **PROGRAM/TRACK/TIMER/INDEX**.
Press **NEXT**.
- 6 Set the minute with +/- **PROGRAM/TRACK/TIMER/INDEX**.
Press **NEXT**.
- 7 Set the TV programme number to be recorded with +/- **PROGRAM/TRACK/TIMER/INDEX**.
Press **NEXT**.
- 8 Press **TIMER REC**.

To preset other programmes, repeat steps 1 to 7.

The power will be turned off and the recorder will enter the standby mode. (The current time is displayed.)

Recording will start at the preset time and will automatically stop when the recording is completed. The memory of the timer programme will be erased if it is for only one day and the timer programme numbers will advance one by one.

BEFORE THE TIMER-ACTIVATED RECORDING STARTS

To check the timer settings
 Press CHECK.
 Every time you press CHECK, each programme will be displayed in the window.

To change the settings

- 1 Press TIMER REC. The TIMER REC indicator goes off.
- 2 Press CHECK to select the programme to be changed.
- 3 Press TIMER SET.
- 4 Press NEXT until the item to be changed blinks.
- 5 Change the setting with +/- PROGRAM/TRACK/TIMER/INDEX.
- 6 Press NEXT so that the tape counter and the current time appear in the window.
- 7 Press TIMER REC again to reactivate the timer.

To erase the memory of a particular programme

- 1 Press TIMER REC. The TIMER REC indicator goes off.
- 2 Press CHECK to select the programme to be erased.
- 3 Press CLEAR. The memory of the programme will be eliminated.
- 4 If other programmes have been preset for recording, press TIMER REC again to reactivate the timer.

DURING RECORDING

To stop the timer recording

Press TIMER REC. The recording will stop and the power will be turned off.

When the tape ends during timer recording

The tape stops but the tape will not be rewound.

The **STOP** and **PAUSE/STILL** buttons do not function during a timer recording.

Notes

- Once the TIMER REC indicator has been displayed, only the functions of CHECK and TIMER REC can be activated. For the usual manual operations, press TIMER REC again so that the indicator goes off, and then, turn on the power.
- Timer recordings of the signals from the AUDIO LINE IN jacks in the digital multi audio mode can also be made. See page 56.

If you select an incorrect digit for the turn-off time setting, press CLEAR. The programme which is currently being set will be cancelled but the other programmes previously set will remain.

To set the week and day

The week and day indications change in the direction of the arrow, starting from today, when you press + PROGRAM/TRACK/TIMER/INDEX and in the reverse direction when you press - PROGRAM/TRACK/TIMER/INDEX.

	Display
The day(s) you want the recording(s) made	
Only one day	
At the same time on the same day every week	
At the same time every day from Monday to Friday	
At the same time every day from Monday to Saturday	

1-10. ABOUT THE VPS SWITCH

To avoid missing a timer-activated recording because of a delay in the transmission sequence or a change in the programme schedule, the West German broadcasting stations have agreed to transmit a special code, called the VPS (Video Program System) code, together with the TV programme. The VPS switch allows you to preset recording times and insures that your programmes will be recorded regardless of delays.

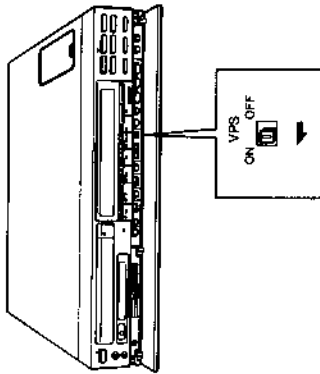
- 1 Set the VPS switch to ON.
- 2 The VPS indication appears in the display window.
- 3 Set the timer to the time listed in the VPS programme guide which corresponds to the programme you want to record.

The unit will be turned on 10 minutes before the preset time, but recording will start when the preset programme begins.

Notes

- If the station you want to record fails to transmit the VPS code signal with the programme, or the VPS code cannot be detected for some reason, recording will begin at the time you preset.
- Be sure to set the timer according to the VPS programme guide, otherwise programme will not be recorded.
- Even if the preset programme does not begin, the unit will remain prepared for recording until 4:00 AM of next day. Or, the unit will be prepared to record for 23 hours 50 minutes when the preset time is between 0:00 AM to 4:00 AM.
- When the unit receives a VPS programme interruption code during recording (for example, when urgent news is inserted), it will stop recording. As soon as the interrupted programme resumes, recording will continue.

K-1



NOTES ON TIMER-ACTIVATED RECORDINGS

Troubles when TIMER REC is pressed

- The cassette inserted has the safety tab slid out.
- No cassette is inserted.
- The tape is at its end.
- The turn-on time has been set before the current time.

When the presettings of your timer-activated recordings overlap [J-3]

The recording of programme 2 will begin before the programme 1 is finished. In the illust.: (The coloured portion will not be recorded.)

If the turn-on time of two programmes are the same [J-4] The recording of the programme having the higher programme number will be made. The memory of the programme having the lower number will be cleared. In the illust.: (The coloured portion will not be recorded.)

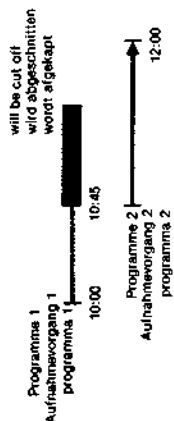
If the turn-on time of one programme is the same as the turn-off time of another programme When a timer recording starts, the unit is set to recording pause mode 6 seconds before the preset turn-on time. The pause mode is released exactly at the preset turn-on time and recording starts approximately 1 second later. Therefore, the end of the first programme will not be recorded for 6 seconds. Both recordings, however, will not be made smoothly.

If a power interruption occurs before a timer recording The clock will stop and "Su 0:00" will light up. This means that the memory of the timer programmes has been completely erased. Reset the clock and timer programmes.

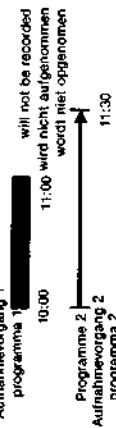
A short power interruption of less than approximately 4 seconds will not affect the memory. The clock will show the correct time and the timer programmes will be performed.

If the power was interrupted during a timer recording Recording will stop and the power will be turned off. If the interruption was less than approximately 4 seconds, the recording will resume.

J-3



J-4



1-12. TAPE EDITING

Various methods for easy and highly accurate tape editing are available with this VTR. Select the best method according to your purpose and to the video/audio equipment you own. See the below chart.

M-1

a	VMC-2121CE	
	VMC-2106S	
	VMC-2104MS	
	VMC-604S/605S	
	VMC-602MS/603MS	
b	RK-69A/134A	
c	RK-74H	

Multi-programme and multi-channel recording
The VPS function allows you to record several successive programmes. Occasionally, these programmes may overlap or conflict with one another. In these cases the following rules apply.

- If you are recording two successive programmes, on the same channel and the first is delayed past the starting time of the second, the first setting is cancelled and the second programme is recorded.
- If you are recording two successive programmes, each on a different channel, and the first is delayed past the starting time of the second, the first will be cancelled, and the VPS function will not be activated for the second programme and the second programme will be recorded beginning at the preset time even if the second programme is delayed.
- If the first programme is delayed so that it is not finished before the second is scheduled to begin, the unit will automatically switch to the second programme at the preset time and the second programme will be recorded.

1-11. USE OF THE SLEEP TIMER

—To preset the turn-off time of the unit

L-1

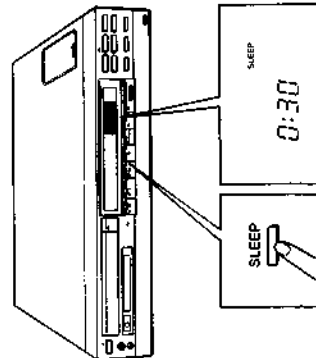
When recording or playback is being made, preset the turn-off time of the unit. The recording or playback duration can be set for up to 5 hours by 30 minutes.

Press SLEEP.

Every time you press on SLEEP, the recording/playback duration indication changes as follows:

0:30 → 1:00 → 1:30 → 2:00 → → 5:00 → Current time display
30 min. One hr. One and 2 hrs. 5 hrs. Zero hr. a half hr.

The duration decreases minute by minute as the recording or playback advances. The power will be turned off automatically about 30 seconds after the duration time has elapsed.



L-1

Editing method	Connection diagram	Page
Editing a home movie tape from this unit to another VTR	M-2	23
Editing a home movie tape from another VTR to this unit	M-3 M-4	23 23
Audio dubbing	M-5	24

In the connection diagrams, **a** — **c** indicate the followings:

- a** Audio and video connection
- b** Control S connection
- c** Audio connection

Function of the EDIT button

To reduce signal loss that results from the tape-to-tape transfer when tape editing is performed with another VTR, press EDIT. The EDIT lamp lights up. For normal playback, press the EDIT button to keep the lamp off.

During audio dubbing, this button does not activate.

Caution

Television programmes, films, video tapes and other materials may be copyrighted. Unauthorized duplication of such material may be contrary to the provisions of the copyright laws.

EDITING A HOME MOVIE TAPE FROM THIS UNIT TO ANOTHER VTR

Connection
[M-2]

Preparation
On this unit = player

- Set AUDIO MONITOR to the appropriate position.

Sound to be recorded	PCM/MIX/STD Set to	MAIN/SUB/MS Press to display
Sound of PCM track	PCM	*
Sound of PCM and STD tracks	MIX	*
Sound of STD track	STD	*
MAIN, SUB or MAIN + SUB sound of bilingual tape	PCM	MAIN, SUB or MAIN/SUB

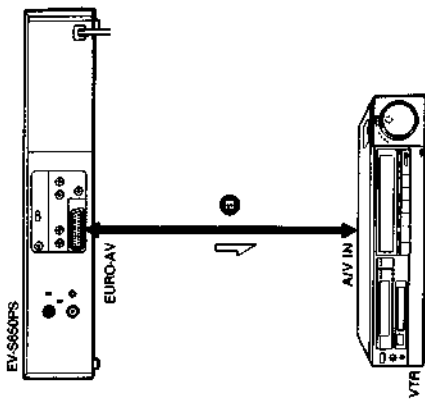
* means that the selector can be set to any of its position.

- Press EDIT so that the EDIT lamp lights up.

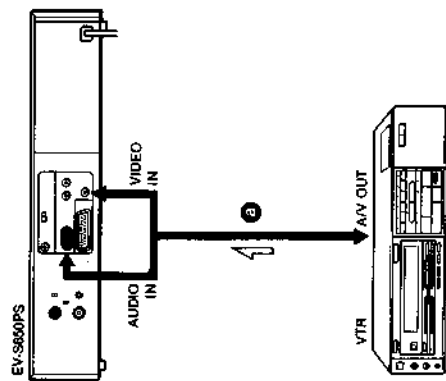
On another VTR = recorder
Set the input select switch to LINE.

If another VTR provides the EDIT mode button, set it in edit mode.

[M-2]



[M-3]



Editing from a VTR having a CONTROL S OUT jack
If another Sony VTR with intercomponent control terminals are used with this unit, use of the supplied Remote Commander brings you much more convenience in editing operations.

Connection
Connect the CONTROL S IN jack of this unit to the CONTROL S OUT jack of another VTR. [M-4]

Preparation
Select the LINE Input with INPUT SELECT.

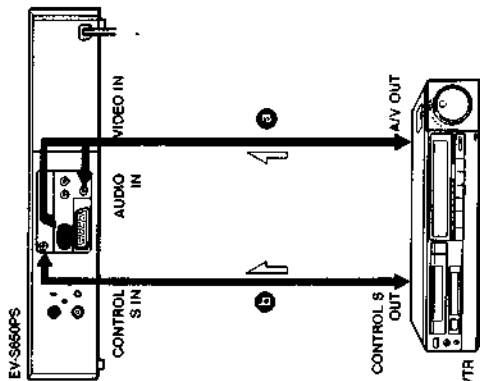
Operation
"Assemble editing" can be made.
The scenes to be assembled are designated on the original tape on the connected VTR.
They can be "assembled" (recorded) onto the tape of this unit.

Editing with the RM-E100V editing controller
Connect the RM-E100V editing controller between the VTR or video camera recorder and this unit. With this controller, you will be able to preset the locations of the scenes you want to record (up to 8) in the controller and with a press of a button, these scenes will be recorded by this unit automatically in the order preset.
If an edit mode button is provided on another VTR, set it in edit mode. [M-5]

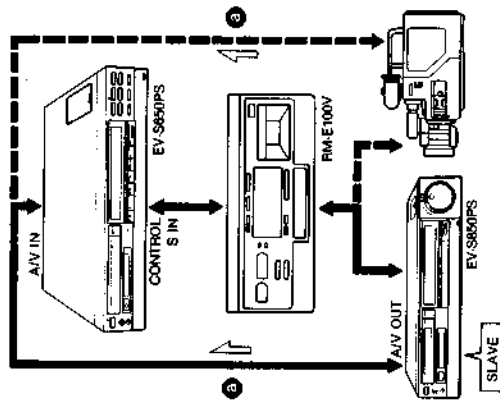
Note

[M-5] indicates the example of the connection with Sony EV-S850PS stereo video cassette recorder.
Set MASTERSLAVE to SLAVE.

[M-4]



[M-5]



EDITING A HOME MOVIE TAPE FROM ANOTHER VTR TO THIS UNIT

We recommend using this unit for editing and another VTR for playback because the flying erase head of this unit allows you continuous recordings without disturbance.

Basic editing

Connection
[M-3]

Preparation
On another VTR = player
Select the sound to be recorded.

If another VTR provides the EDIT mode button, set it in edit mode.

On this unit = recorder
Select the LINE Input with INPUT SELECT.
Adjust the recording level with REC LEVEL.

1-13. TROUBLE SHOOTING

If any difficulty should arise during operation, first check the power cord (mains lead) connection, then go through the following list. Should the difficulty persist, unplug the unit and contact your Sony dealer or local authorized Sony service facility.

Symptom	Possible causes and corrections
ON/STANDBY switch does not function.	<ul style="list-style-type: none"> The mains lead is disconnected. The recorder is in the timer standby mode. Press TIMER REC.
The clock has stopped at "Su 0:00".	<p>There has been a power interruption. Reset the clock time and timer settings.</p> <ul style="list-style-type: none"> "VTR" is not displayed. Press TV/VTR. The programme for the video recorder on the TV tuner is not correctly tuned or the video input is not selected on the TV tuner. AUTO COLOUR SYSTEM not set correctly.
TV programme is not clearly displayed on the TV screen or no picture is displayed on the screen.	<ul style="list-style-type: none"> "VTR" is not displayed. Press TV/VTR. The programme for the video recorder on the TV tuner is not correctly tuned or the video input is not selected on the TV tuner. AUTO COLOUR SYSTEM not set correctly.
Recording cannot be done correctly.	<ul style="list-style-type: none"> The input is not selected correctly. The tab on the cassette is out (red). <p>The tape is at its end.</p>
When REC is slid to the right, the cassette holder opens.	<p>The programme for video recorder on the TV tuner is not correctly tuned or the video input is not selected on the TV tuner.</p> <ul style="list-style-type: none"> The video heads may be contaminated. Clean the heads using the Sony V8-25CL video head cleaning cassette. <p>For details on cleaning, refer to the instructions furnished with the cleaning cassette.</p> <p>If the V8-25CL cleaning cassette is not available in your area, have the heads cleaned at the nearest Sony service facility.</p> <ul style="list-style-type: none"> Adjust SHARPNESS.
Picture being recorded cannot be monitored on the TV screen.	<p>Press TV/VTR so that "VTR" is displayed in the window.</p>
The picture rolls vertically.	<p>Adjust the vertical control on the TV receiver.</p>
Noise band in the still picture.	<p>Adjust STILL ADJ. to move it.</p>
Distorted or noisy sound.	<p>Recording level was not correctly adjusted.</p>
Audio recording cannot be done.	<p>When recording, adjust the recording level controls properly.</p>
Timer setting cannot be made.	<p>The clock is not set.</p>
Timer recording cannot be made properly.	<ul style="list-style-type: none"> The clock is not set correctly. No cassette is inserted. The tape is at its end. The tab on the cassette is out. The turn-on/turn-off day and time have not been set correctly. There has been a power interruption. TIMER REC has not been pressed.
The VTR cannot be remotely controlled.	<ul style="list-style-type: none"> The remote control ANT TV/VTR selector on the Commander is set to TV. The batteries are exhausted.
Cassette cannot be ejected.	<ul style="list-style-type: none"> Recording is being done. When inserting, you inserted it forcibly. Turn the power off and turn on again, then press OPEN/CLOSE.

AUDIO DUBBING

Connection

To dub signals from the audio system
Connect **AUDIO LINE IN** of this unit to the **LINE OUT** jacks of the audio system.

To dub signals from the microphone
Connect microphone to **MIC**.

To dub signals of TV programmes
You can record audio signals from the built-in tuner.


Audio signals are dubbed as follows:

INPUT SELECT	Input	PCM track
LINE	L channel Microphone sound	R-channel Microphone sound
	LINE IN (AUDIO) L-channel sound	R-channel sound
TUNER	Microphone and LINE IN (AUDIO)	Microphone sound
	---	TV sound

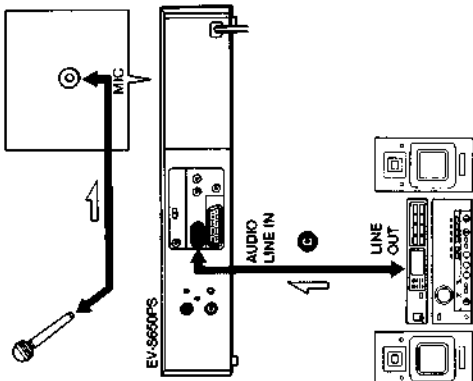
Operation

- Set **PCM MODE** to **NORM**.
- Press **INPUT SELECT** and display:
LINE to dub audio signals from the audio system or microphone.
TUNER to dub signals of TV programmes.
- Press **▶**.
- Decide the starting point of audio dubbing, and press **▶▶▶▶▶**.
- Press **AUDIO DUB**.
- Press **▶▶▶▶▶** to release the pause mode, and at the same time start the audio source—such as taking into the microphone, playing back a tape recorder, etc.

Notes

- During dubbing, the black band appears in the center and lower positions of the screen.  But the recorded picture will not be affected.
- When the tape which is recorded in the different recording times is used for dubbing, noise will be heard at the point where the recording time is changed.
- Index signals will be erased after completing audio dubbing.



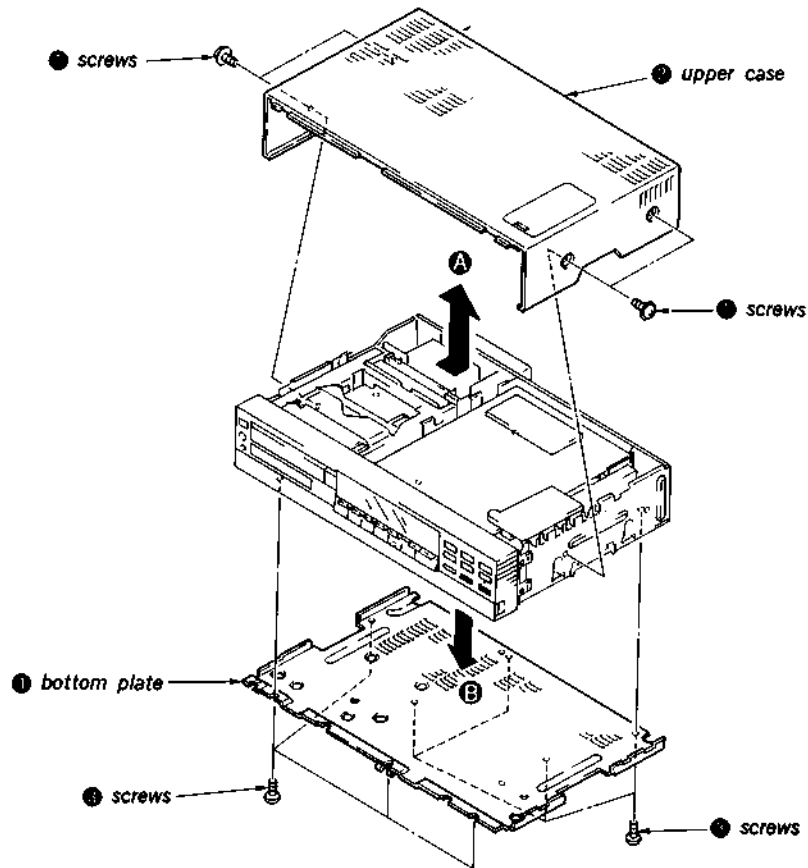




**SECTION 2
DISASSEMBLY**

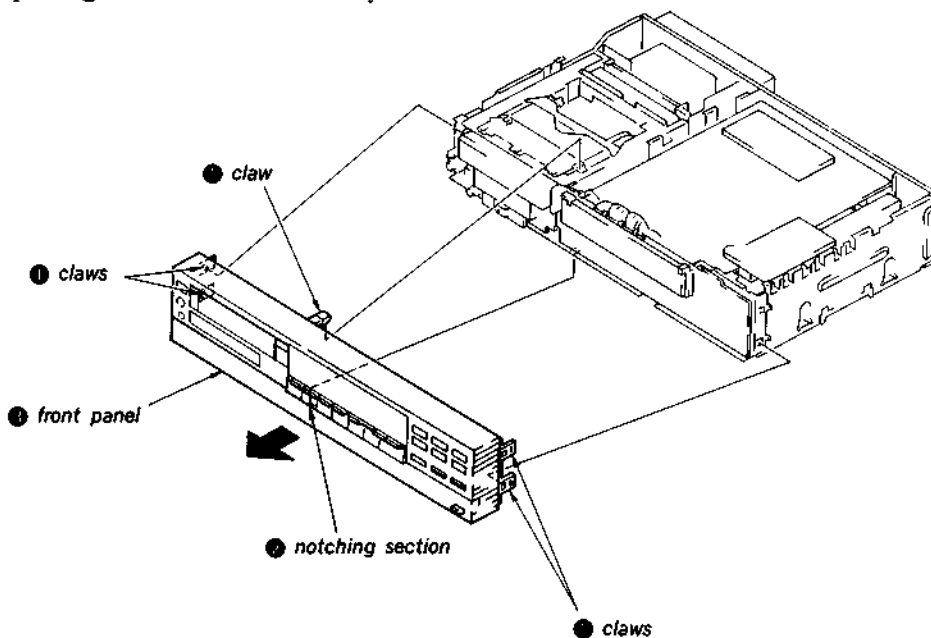
2-1. REMOVAL OF CABINET CASE

- 1) Remove the four screws ❶.
- 2) Remove the upper case ❷ in the direction shown by the arrow ❸.
- 3) Remove the eight screws ❹.
- 4) Remove the bottom plate ❺ in the direction shown by the arrow ❻.



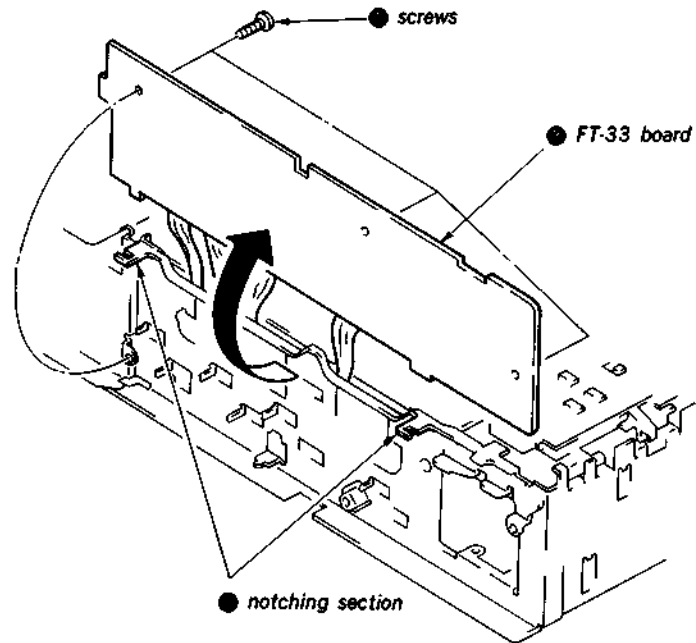
2-2. REMOVAL OF FRONT PANEL

- 1) Remove the five claws ❶ and the notching section ❷.
- 2) Remove the front panel ❸ in the direction shown by the arrow.



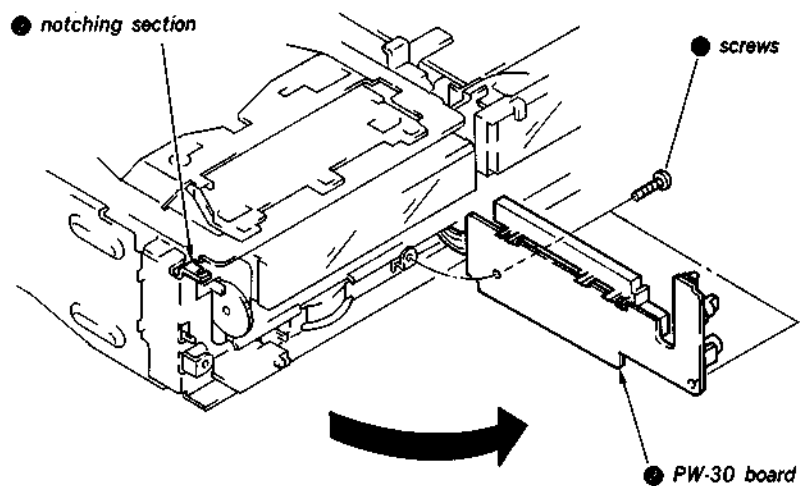
2-3. OPENING OF FT-33 BOARD

- 1) Remove the three screws ● .
- 2) Remove the FT-33 board ● from the two notching section ● .
- 3) Open the FT-33 board in the direction shown by the arrow.



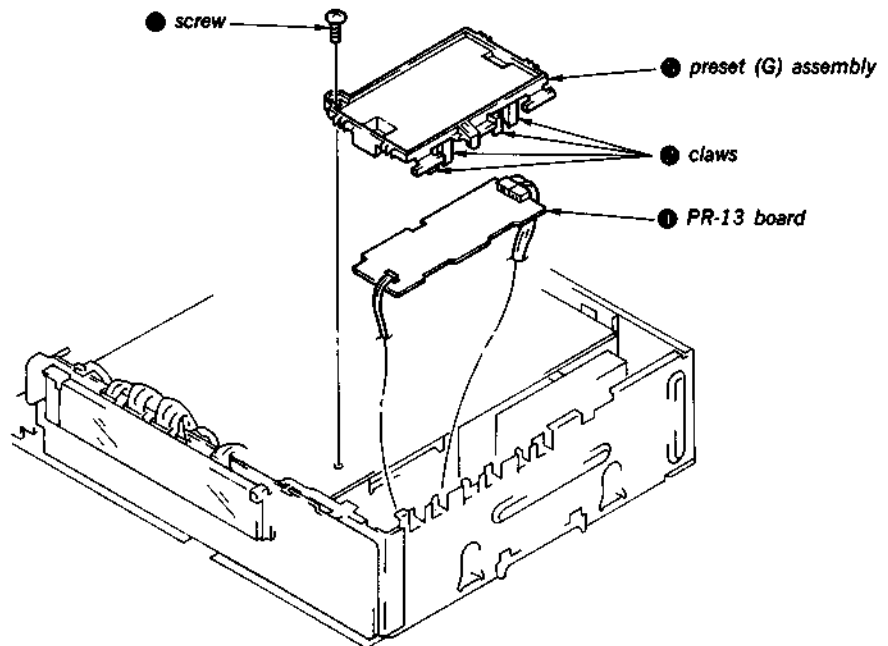
2-4. OPENING OF PW-30 BOARD

- 1) Remove the two screws ● .
- 2) Remove the PW-30 board ● from the notching section ● .
- 3) Open the PW-30 board ● in the direction shown by the arrow.



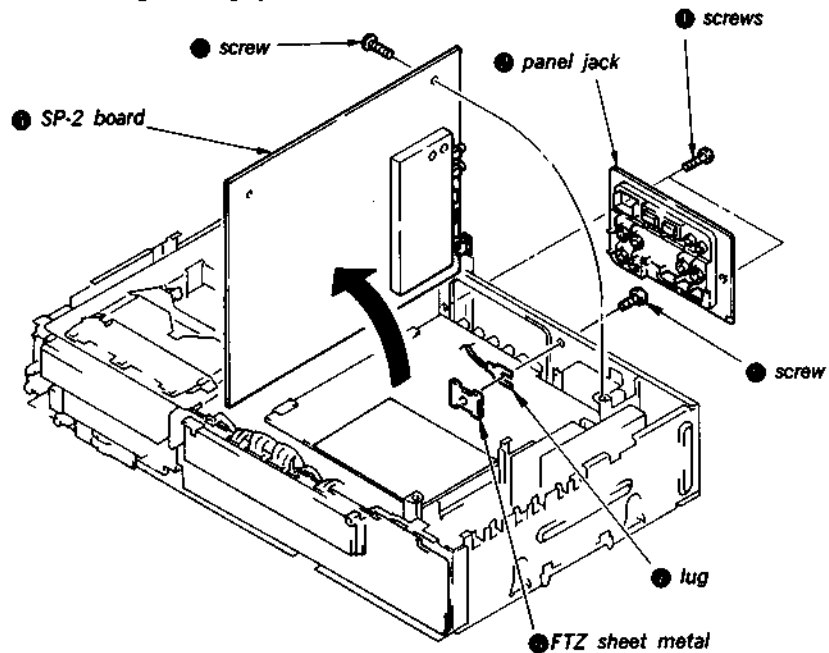
2-5. REMOVAL OF PR-13 BOARD

- 1) Remove the screw ● .
- 2) Take off the four claws ● .
- 3) Remove the preset (G) assembly ● .
- 4) Remove the PR-13 board ● .



2-6. OPENING OF SP-2 BOARD

- 1) Refer to the "REMOVAL OF PR-13 BOARD", and remove the preset (G) assembly.
- 2) Remove the two screws ● .
- 3) Remove the panel jack ● .
- 4) Remove the screw ● , and remove the SP-2 board ● in the direction shown by the arrow.
- 5) Remove the screw ● , FTZ sheet metal ● and lug ● .



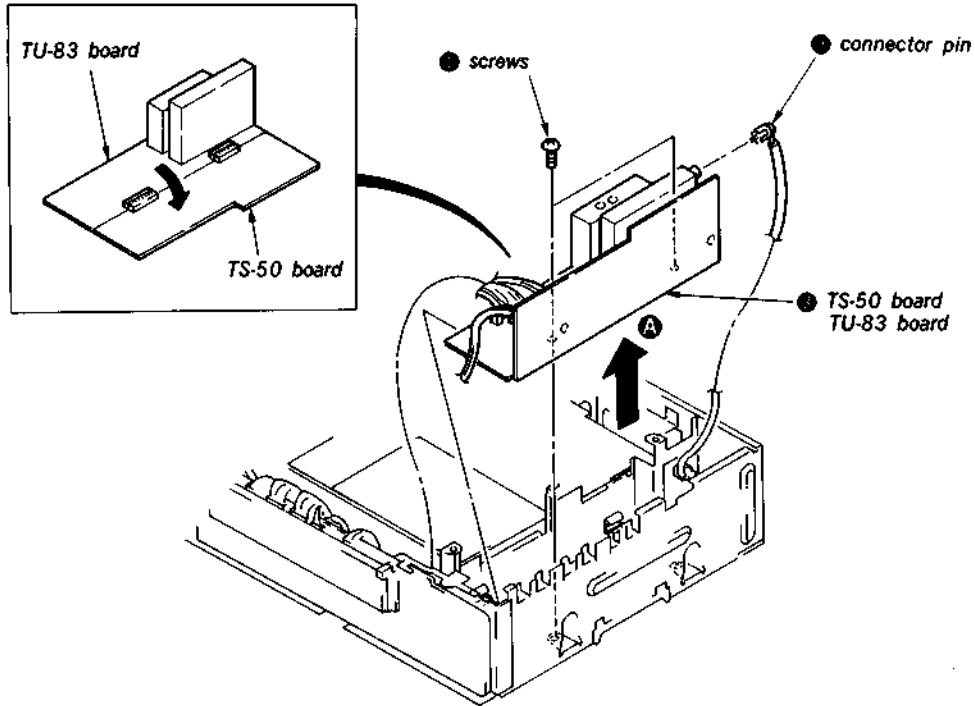
2-7. REMOVAL OF TS-50, TU-83 BOARD

- 1) Refer to "REMOVAL OF SP-2 BOARD", and open the SP-2 board.
- 2) Remove the two screws ❶.
- 3) Pull out the connector pin ❷.

- 4) Remove TS-50, and TU-83 board ❸ in the direction shown by the arrow A.

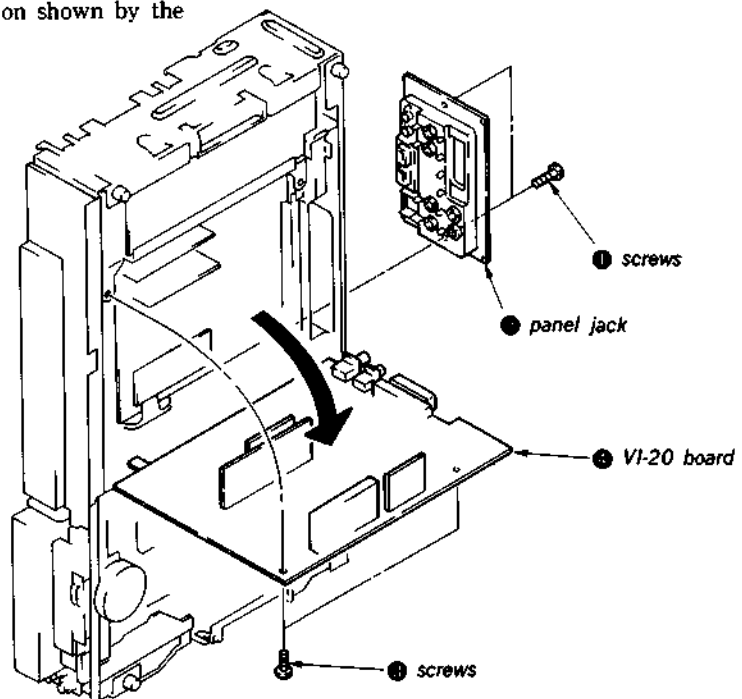
Note: At this time, take care not to injure the board by scratching it.

- 5) Open the TS-50 board in the direction shown by the arrow B.



2-8. OPENING OF VI-20 BOARD

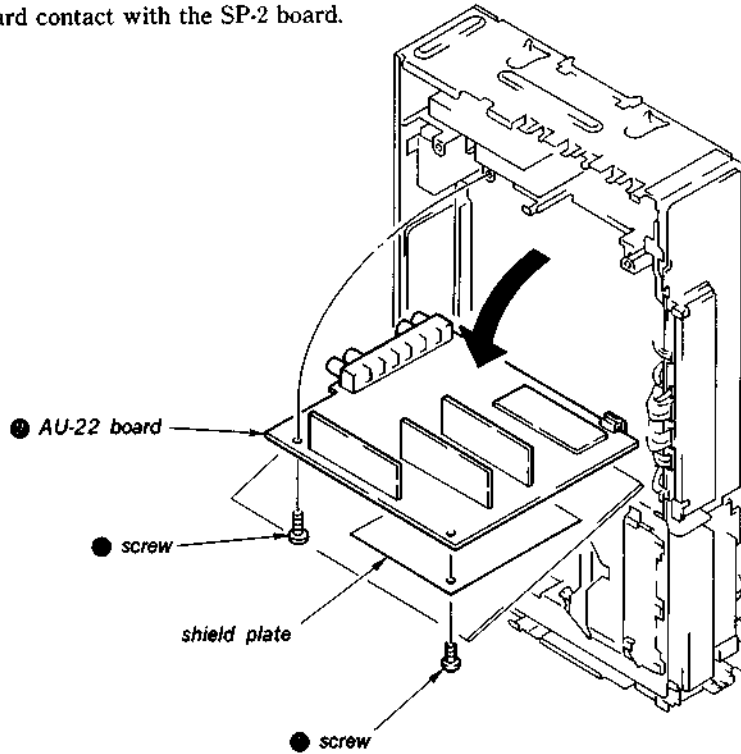
- 1) Remove the two screws ❶.
- 2) Remove the panel jack ❷.
- 3) Remove the two screws ❸.
- 4) Open the VI-20 board ❹ in the direction shown by the arrow.



2-9. OPENING OF AU-22 BOARD

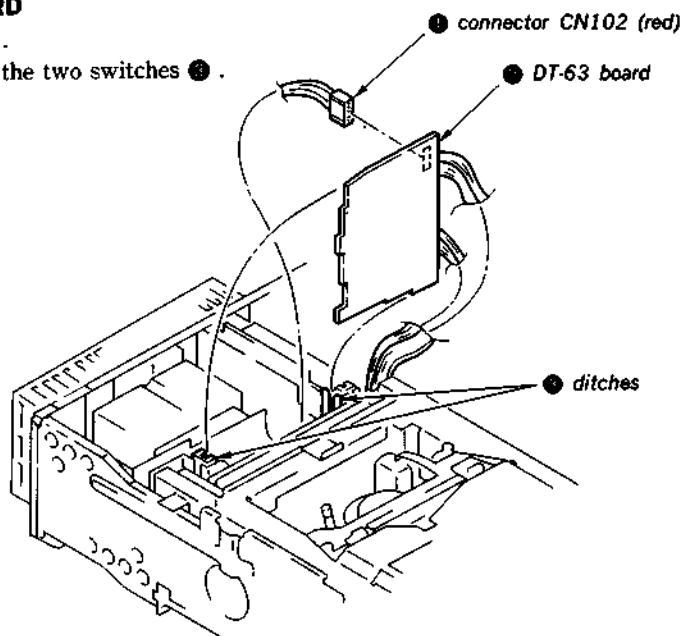
- 1) Refer to "REMOVAL OF SP-2 BOARD", and open the SP-2 board.
- 2) Remove the two screws ①.
- 3) Open the AU-22 board ② in the direction shown by the arrow.

Note: When opening the AU-22 board, take care not to let the AU-22 board contact with the SP-2 board.



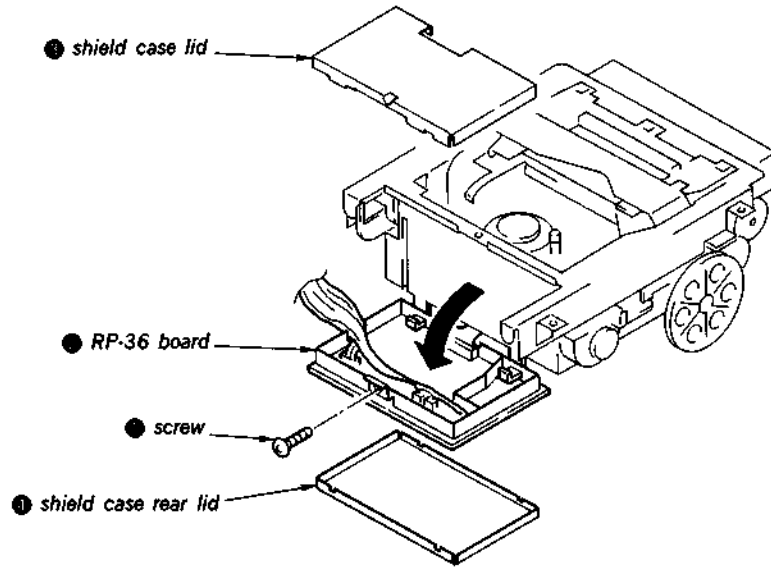
2-10. REMOVAL OF DT-63 BOARD

- 1) Pull out the connector (CN102) ①.
- 2) Remove the DT-63 board ② from the two switches ③.



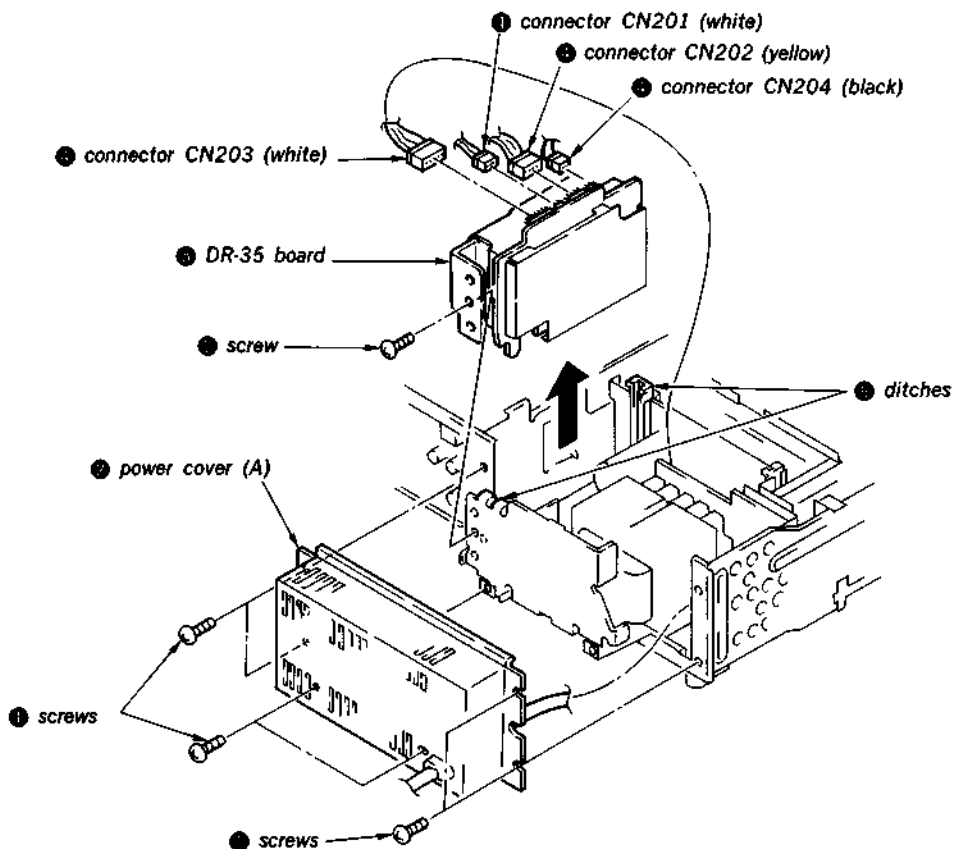
2-11. REMOVAL OF RP-36 BOARD

- 1) Refer to the "REMOVAL OF MECHANICAL BLOCK", and remove the mechanical block.
- 2) Remove the screw ①.
- 3) Open the RP-36 board ② in the direction shown by the arrow.
- 4) Remove the shield case lid ③ and shield case rear lid ④.



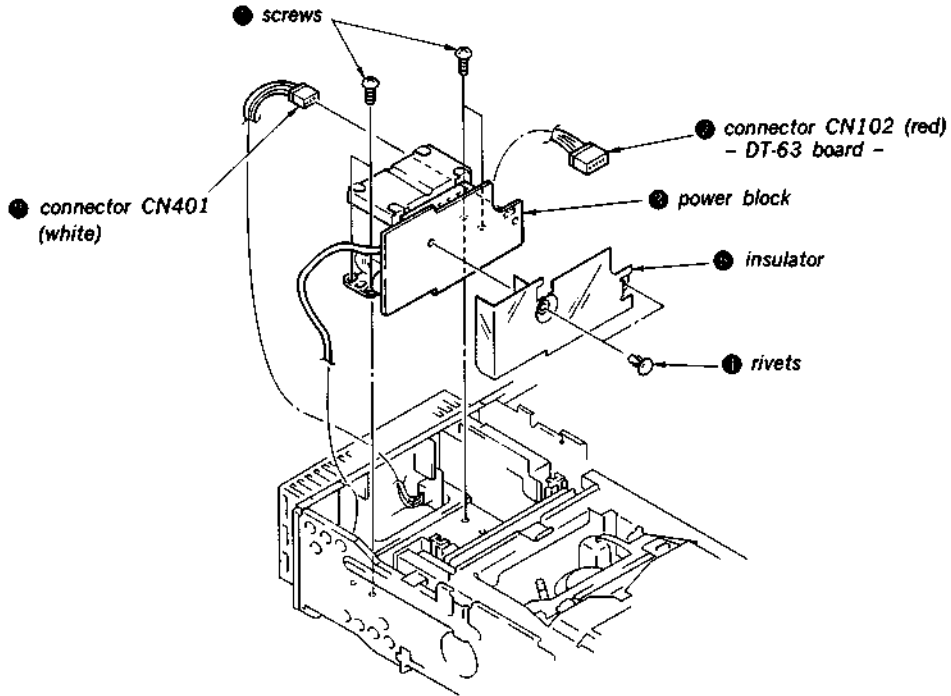
2-12. REMOVAL OF DR-35 BOARD

- 1) Remove the six screws ①.
- 2) Remove the power cover (A) ②.
- 3) Remove the screw ③.
- 4) Pull out the four connectors (CN201, CN202, CN203, CN204) ④.
- 5) Remove the DR-35 board ⑤ from the two ditches ⑥.



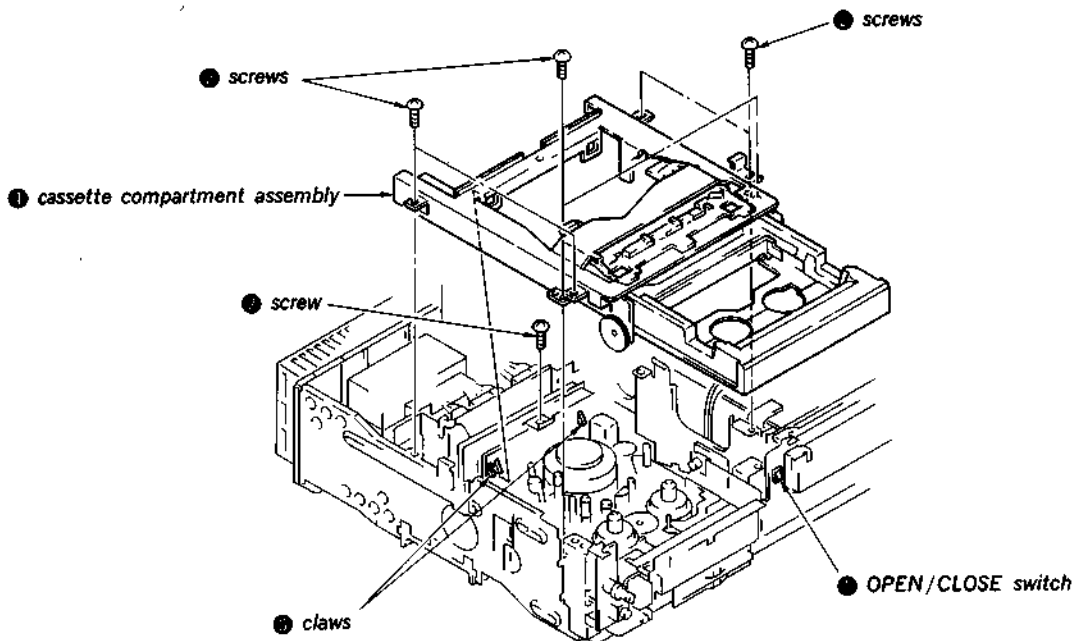
**2-13. REMOVAL OF POWER BLOCK
(DS-16 BOARD)**

- 1) Refer to the "REMOVAL OF DT-63", and remove the DT-63 board.
- 2) Remove the four screws ①.
- 3) Pull out the two connectors (CN102, CN401) ②.
- 4) Remove the power block (DS-16 board) ③.
- 5) Remove the two rivets ④.
- 6) Remove the insulator ⑤.



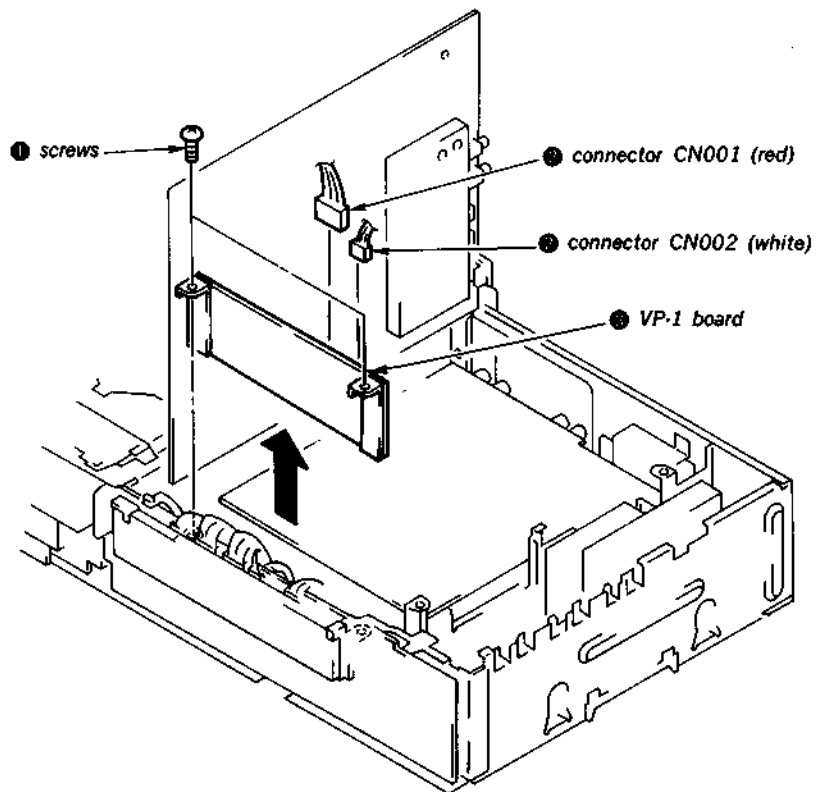
**2-14. REMOVAL OF CASSETTE COMPARTMENT
ASSEMBLY**

- 1) Turn on the power and push the OPEN/CLOSE switch ① then put the cassette compartment assembly ② in the OPEN state.
 - 2) Remove the seven screws ③.
 - 3) Take off the two claws ④ and remove the cassette compartment assembly ⑤.
- Note:** After performing OPEN state, be sure to turn off the power before separating the assembly



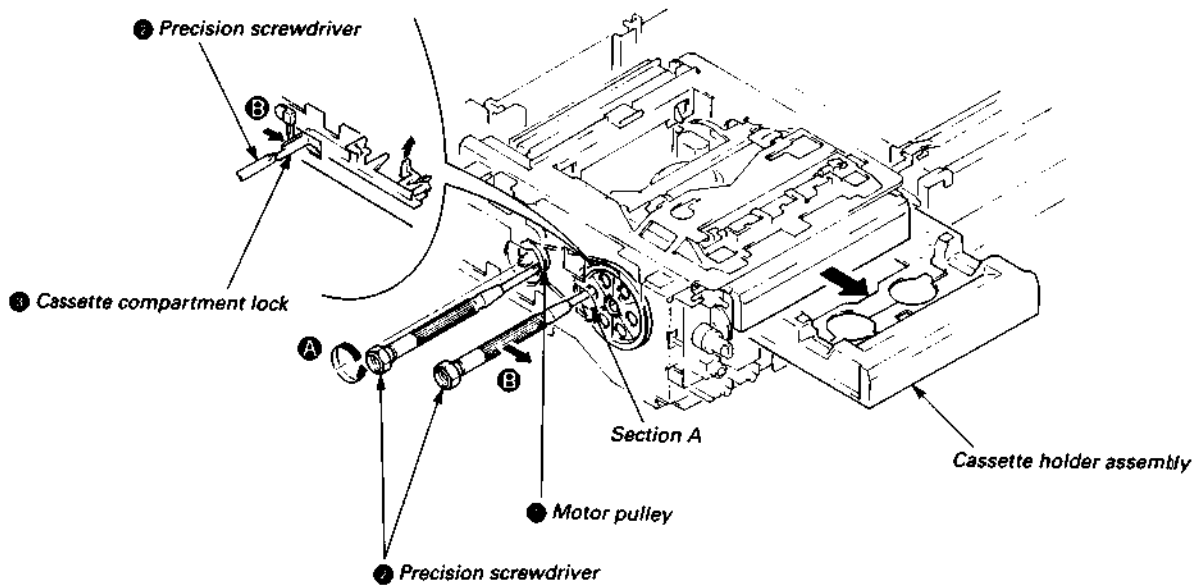
2-16. REMOVAL OF VP-1 BOARD

- 1) Refer to the "REMOVAL OF SP-2 BOARD", and open the SP-2 board.
- 2) Remove the two screws ❶.
- 3) Pull out the two connectors (CN001, CN002) ❷.
- 4) Remove the VP-1 board ❸ in the direction shown by the arrow.



2-17. METHOD OF EJECTING A CASSETTE TAPE WITHOUT TURNING THE POWER ON

- 1) Remove the upper case. (Refer to 2-1. Disassembly)
- 2) Insert the precision screwdriver **1** into the motor pulley **2**, and rotate it about half turn in the direction of arrow **A**. (The motor pulley may not turn since the cassette compartment assembly is locked. But, never try to rotate it forcibly.)
- 3) With the precision screwdriver **1** etc. placed into Section A, press the cassette compartment lock **3** in the direction of arrow **B** to unlock it.
- 4) Place the precision screwdriver **1** again to the motor pulley **2**, and rotate it in the direction of arrow **A** until the cassette tape has been ejected.



2-18. METHOD FOR REPLACEMENT OF CASSETTE HOLDER ASSEMBLY

1. Removal

- 1) Remove the cassette compartment assembly in accordance with procedures described in Section 2, 2-14. (Subsequent works should be performed with the cassette compartment assembly upside down.)
- 2) While rotating the drive gear ① in the direction reverse to arrow A, remove the main gear assembly ② from a slot of Section A.
- 3) Pull up the cassette holder assembly ③.

2. Re-assembly

- 1) Mount the cassette holder assembly ③ on the synchronizing gear assembly ④ while keeping them in parallel. (For detailed re-assembly procedures, refer to Paragraphs ① to ③ given below.)
 - ① Engage about half gears of Rack A of the cassette holder assembly ③ with either left or right synchronizing gear assembly ④.
- Note:** Front and rear Rack A should be simultaneously engaged with the synchronizing gears, and numbers of the engaging teeth should be identical.
- ② Similarly, engage a remaining synchronizing gear assembly ④ with Rack A.

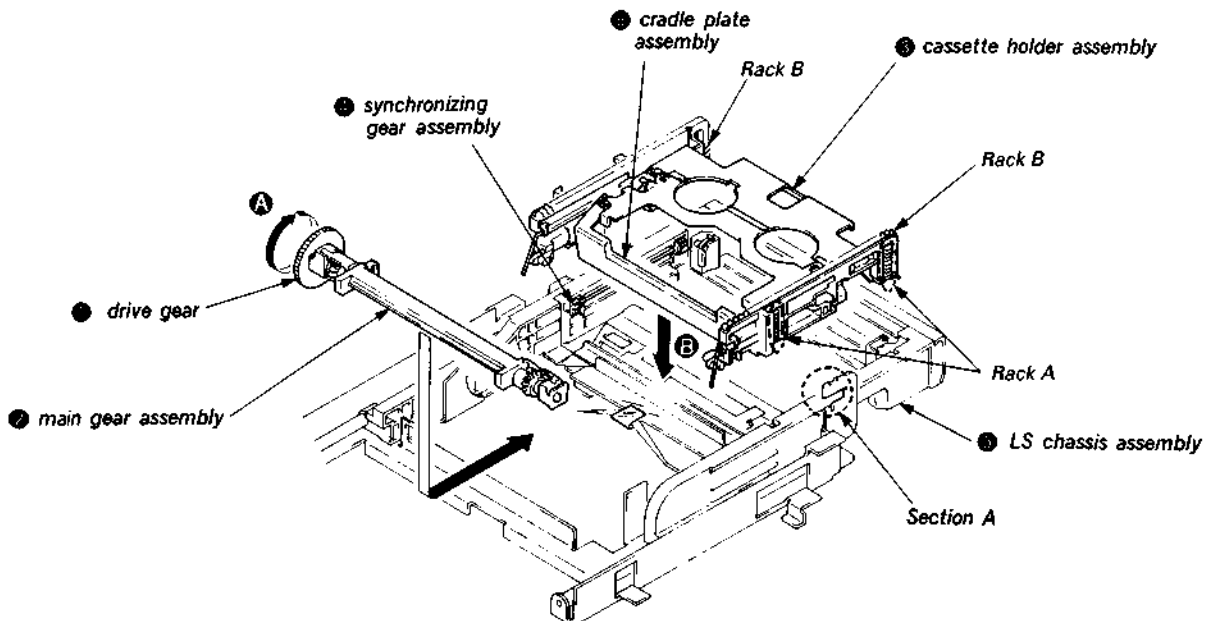
- ③ Make sure that numbers of the engaging teeth of 4 Rack A and synchronizing gear assembly ④ are identical. Then, press the cassette holder assembly ③ in the direction of arrow B.

Note: Make sure that Rack B of the cassette holder assembly ③ and a top of the LS chassis assembly are levelled (as viewed from the reverse side). If not levelled, repeat steps ① to ③.

- 2) Pull out the LS chassis assembly ⑤ to the front side, and mount the main gear assembly ② in a slot of Section A.
- 3) Rotating the drive gear ① in the direction of arrow A, engage Rack B of the cassette holder assembly ③ with left and right main gears simultaneously.
- 4) Rotating the drive gear ① in the direction of arrow A, make sure that the cassette holder assembly ③ moves up smoothly (as viewed from the reverse side).

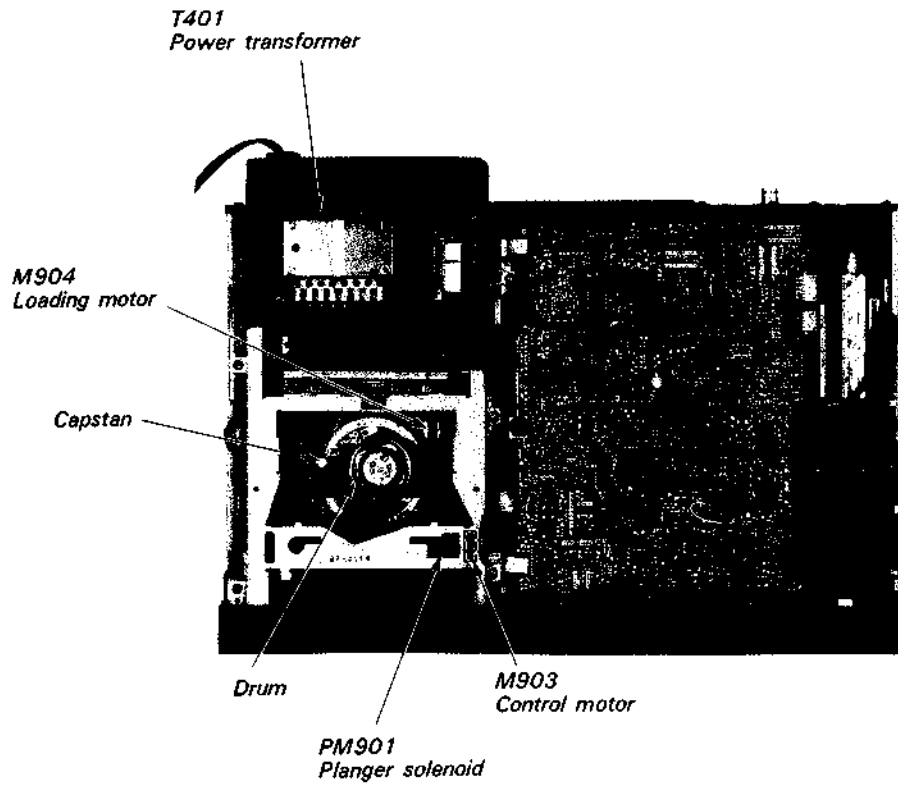
Note: Care should be taken so that the cassette holder assembly ③ is not detached. The cradle plate assembly ⑥ is likely to be caught by the chassis when the driver gear ① is rotated with the cassette compartment assembly upside down.

- 5) Mount the cassette compartment assembly in the procedures reverse to those described in 2-14.

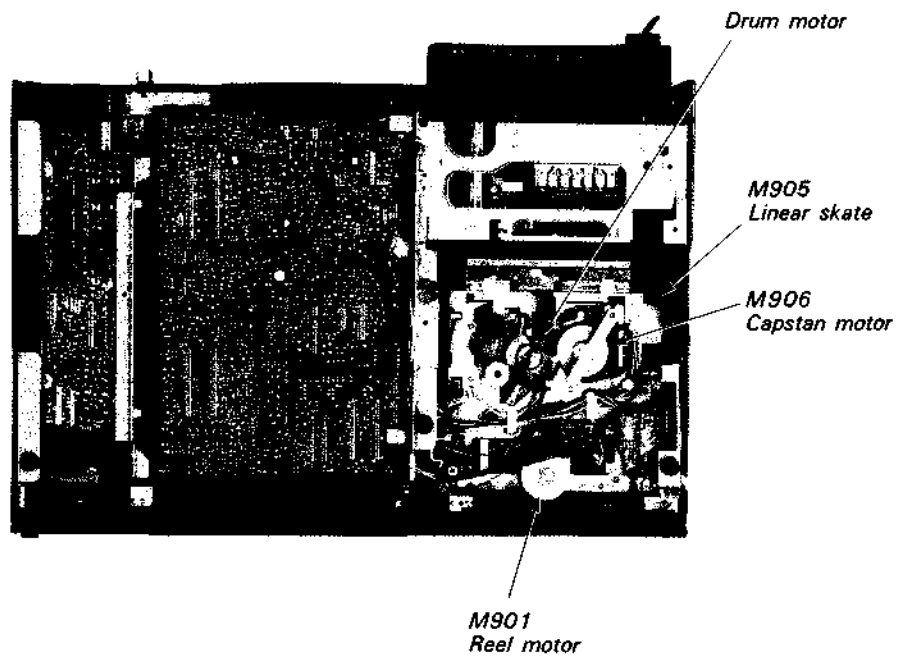


2-19. INTERNAL VIEWS

—Top side—

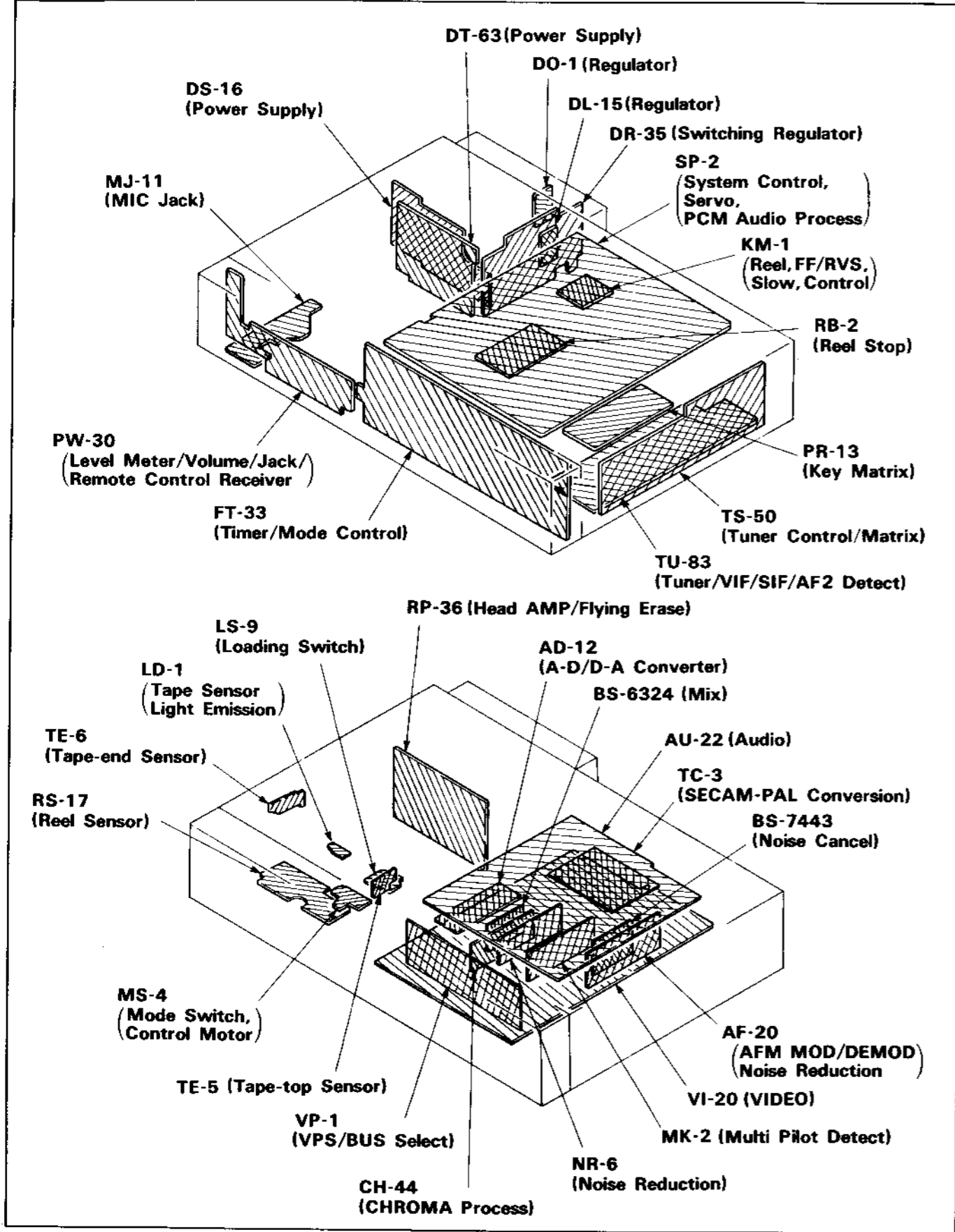


—Bottom side—

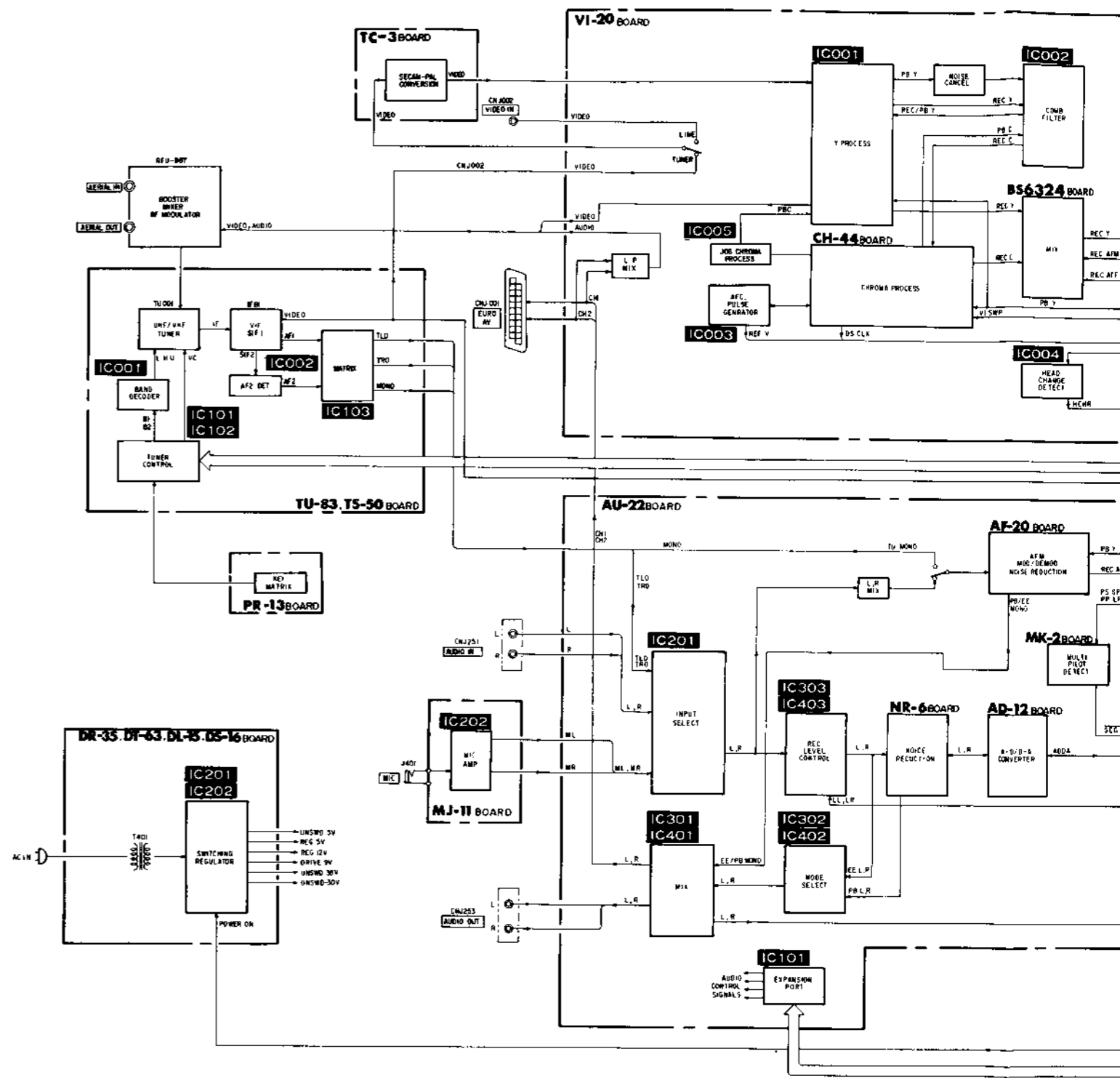


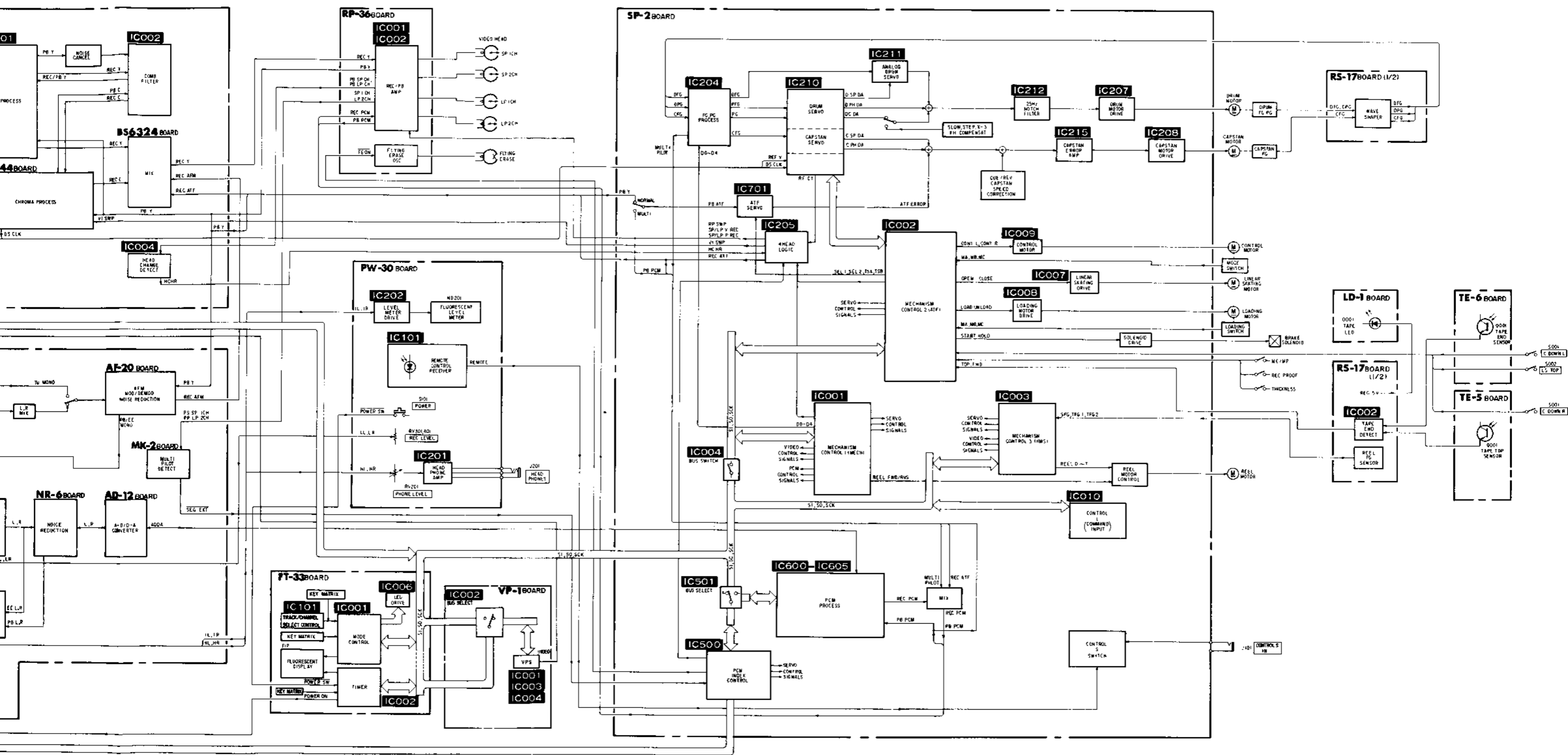
SECTION 3
DIAGRAM

3-1. CIRCUIT BOARDS LOCATION

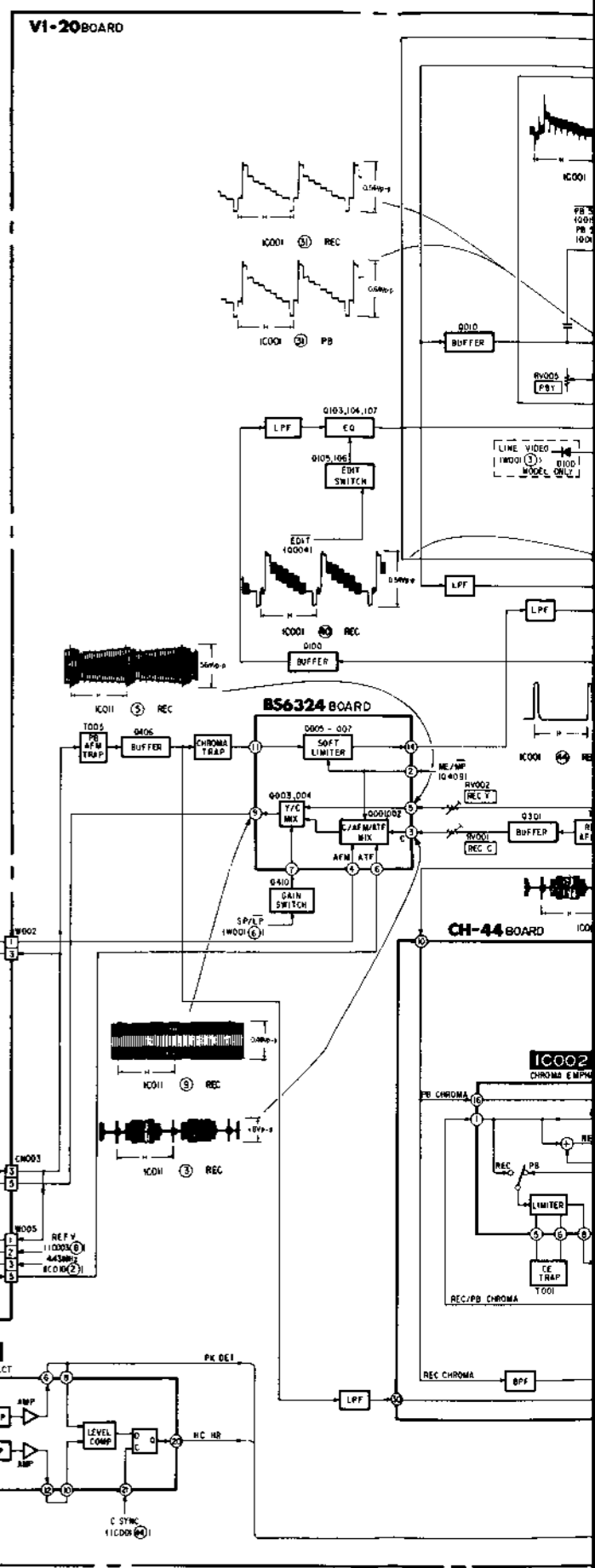
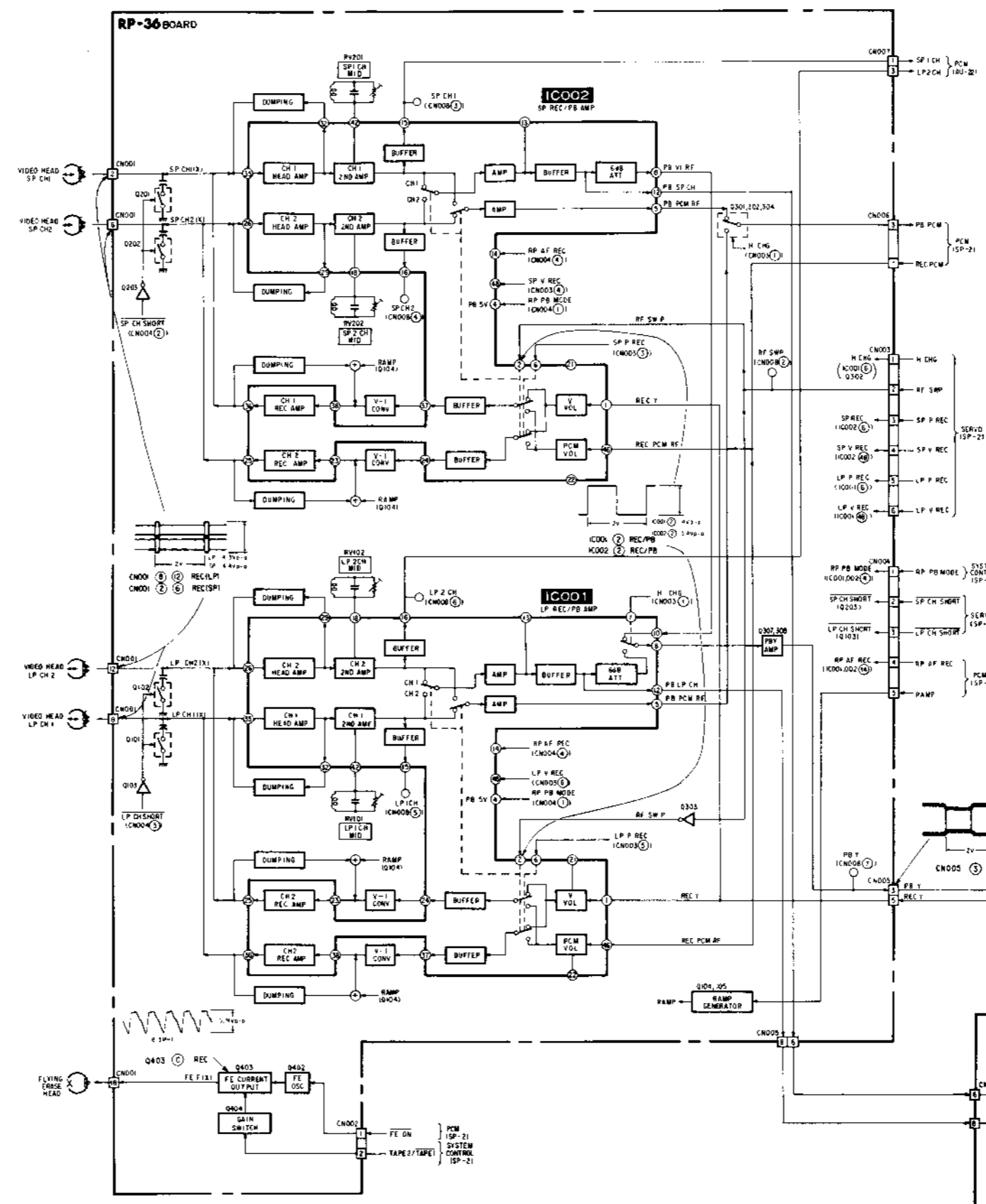


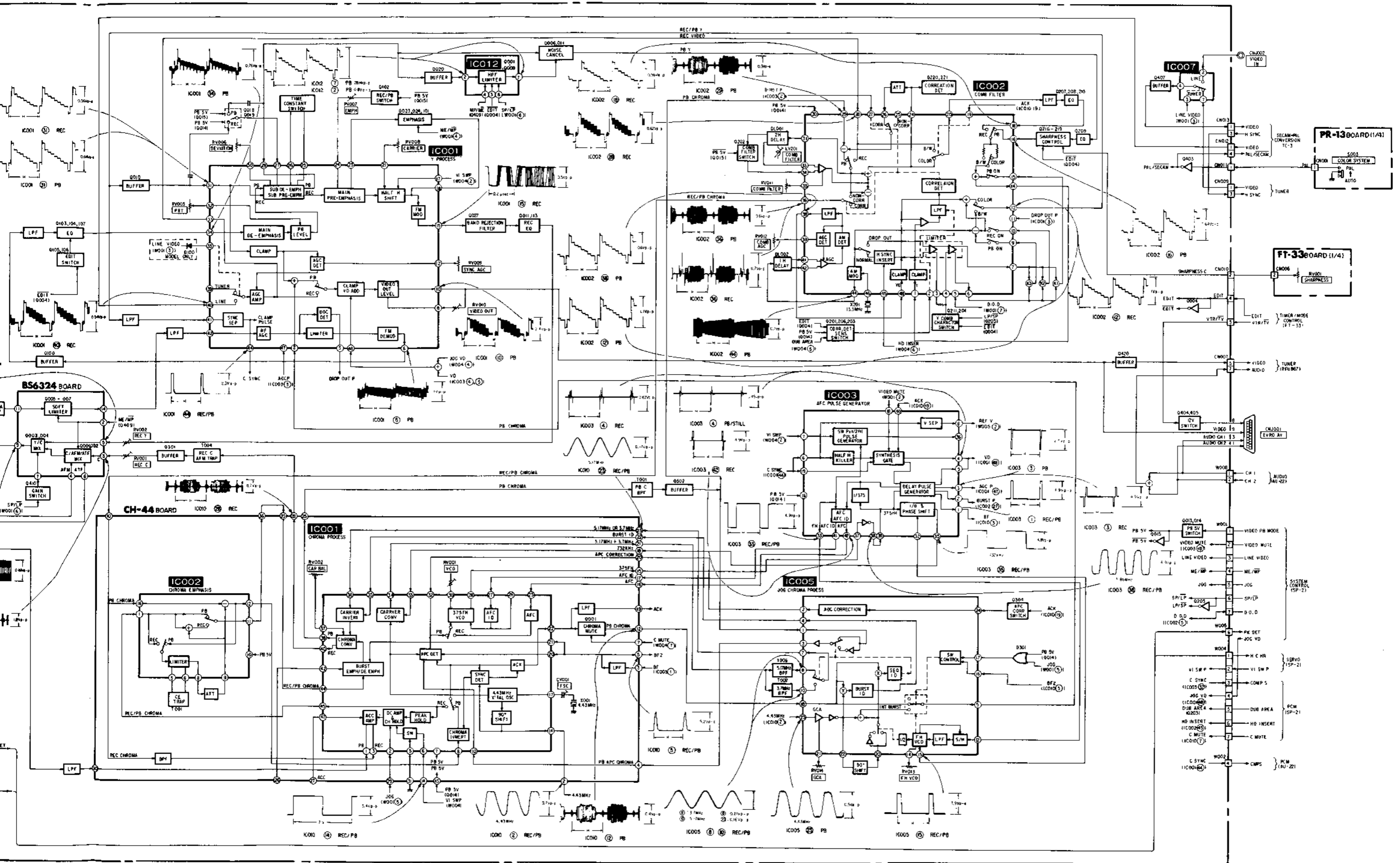
3-2. OVERALL BLOCK DIAGRAM



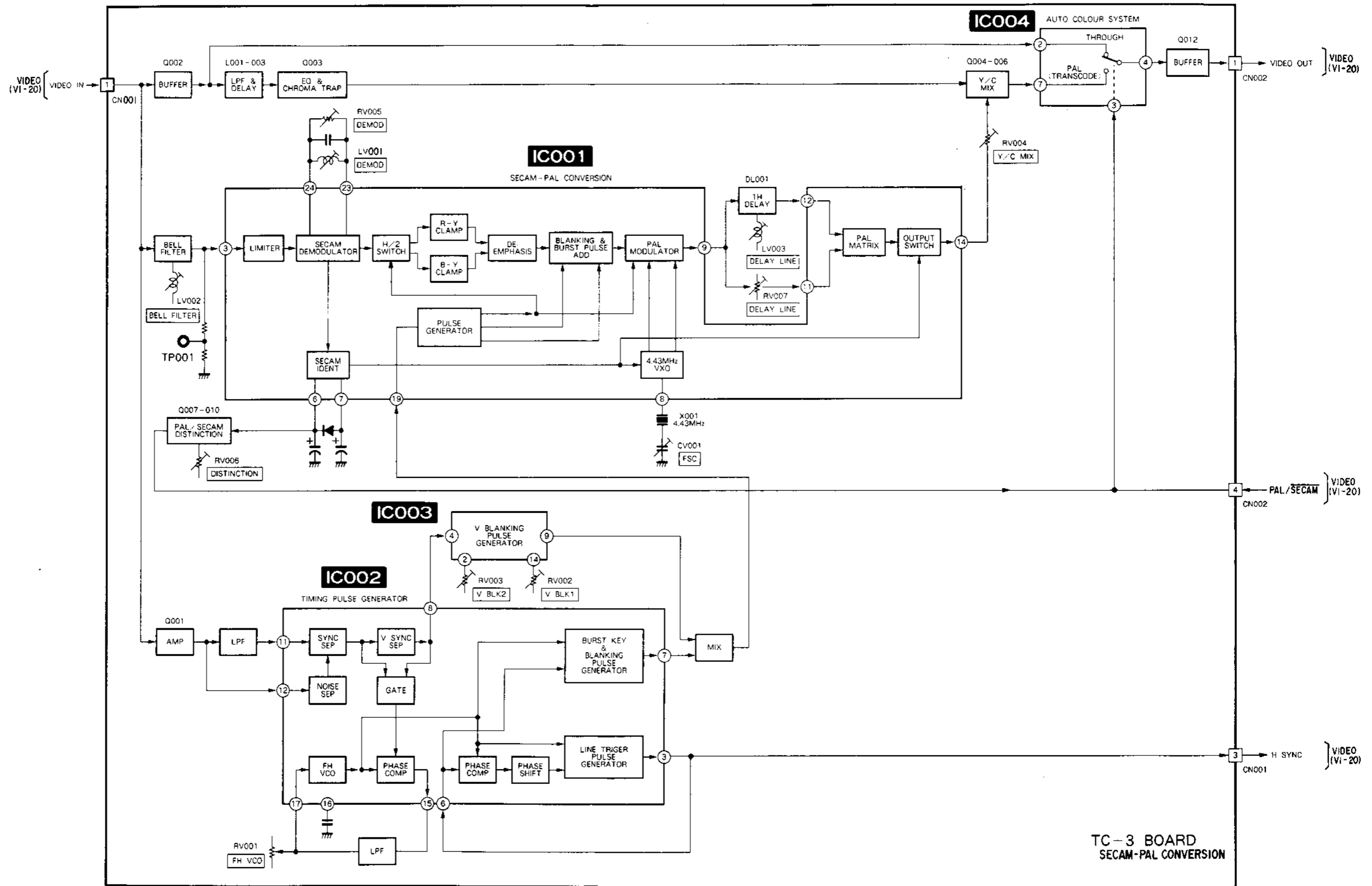


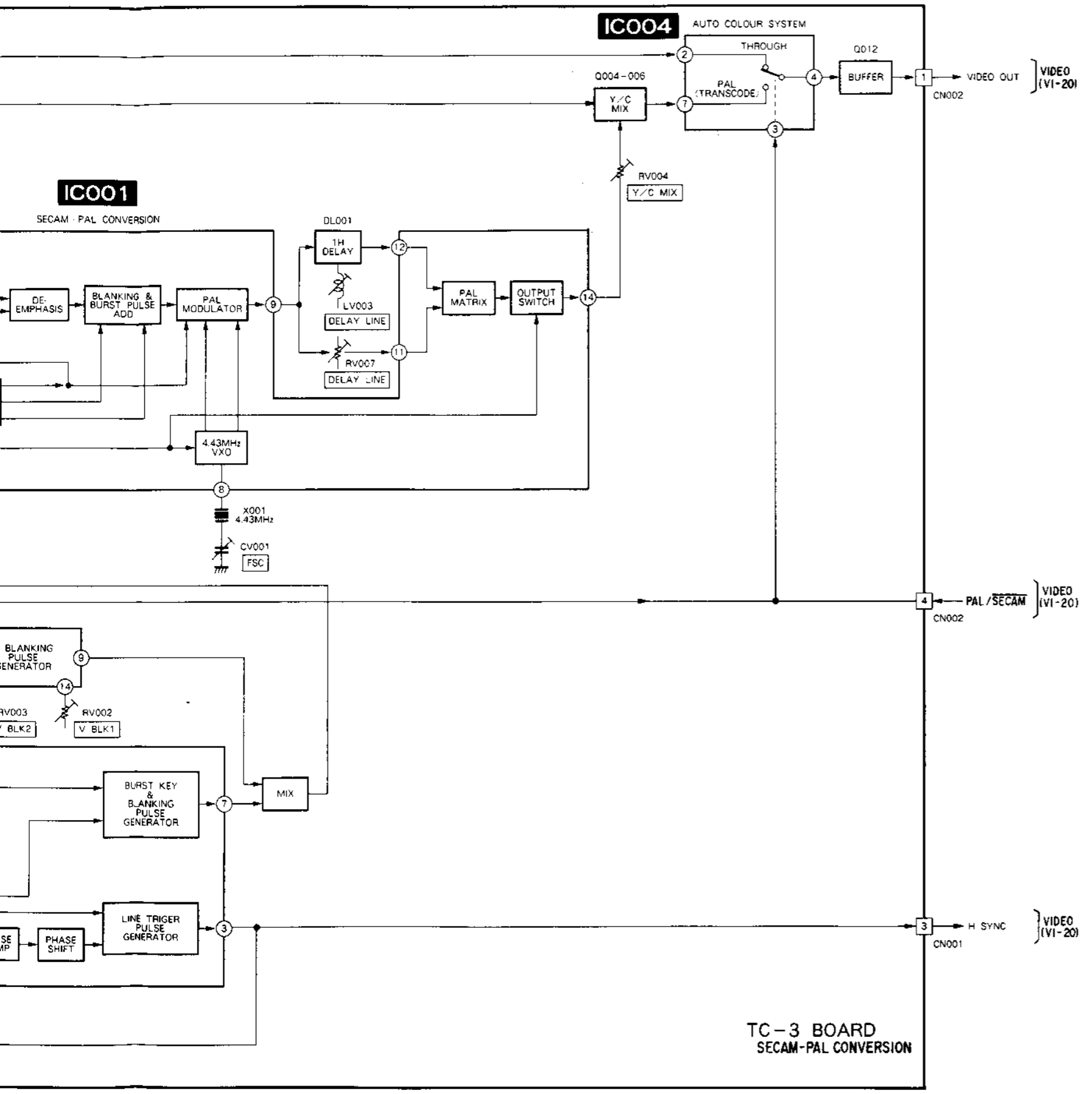
3-3. VIDEO BLOCK DIAGRAM



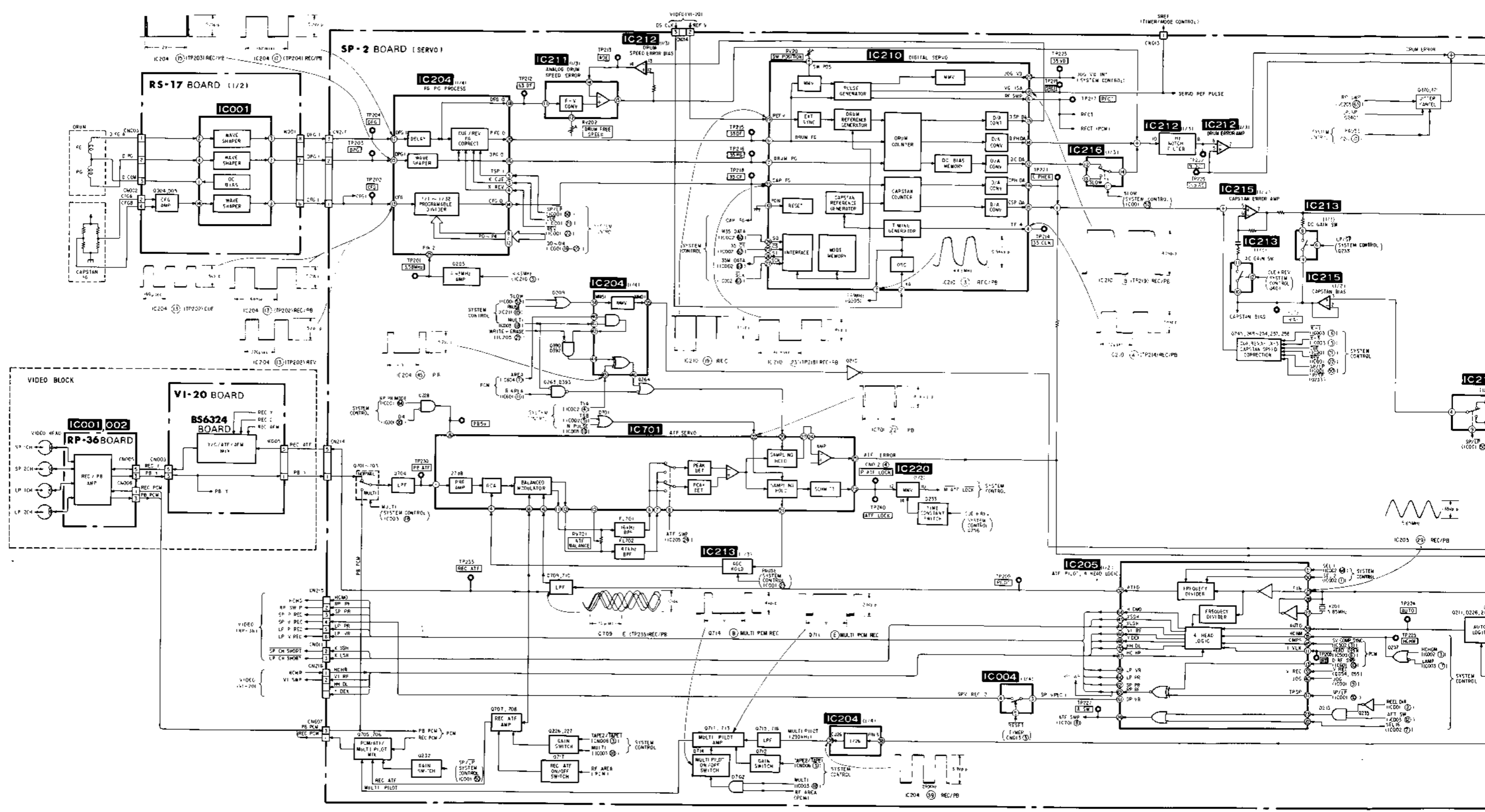


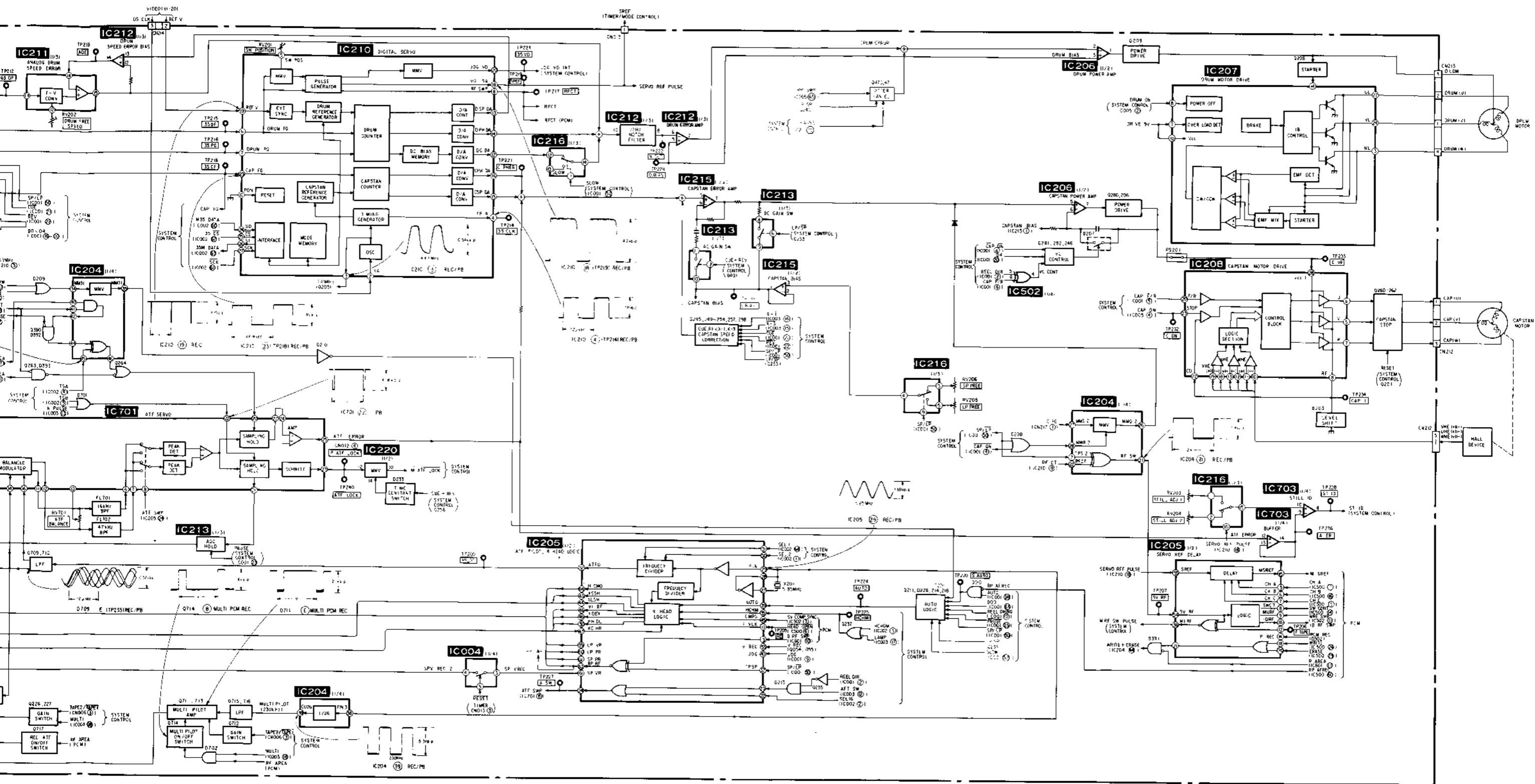
3-4. SECAM/PAL CONVERSION BLOCK DIAGRAM



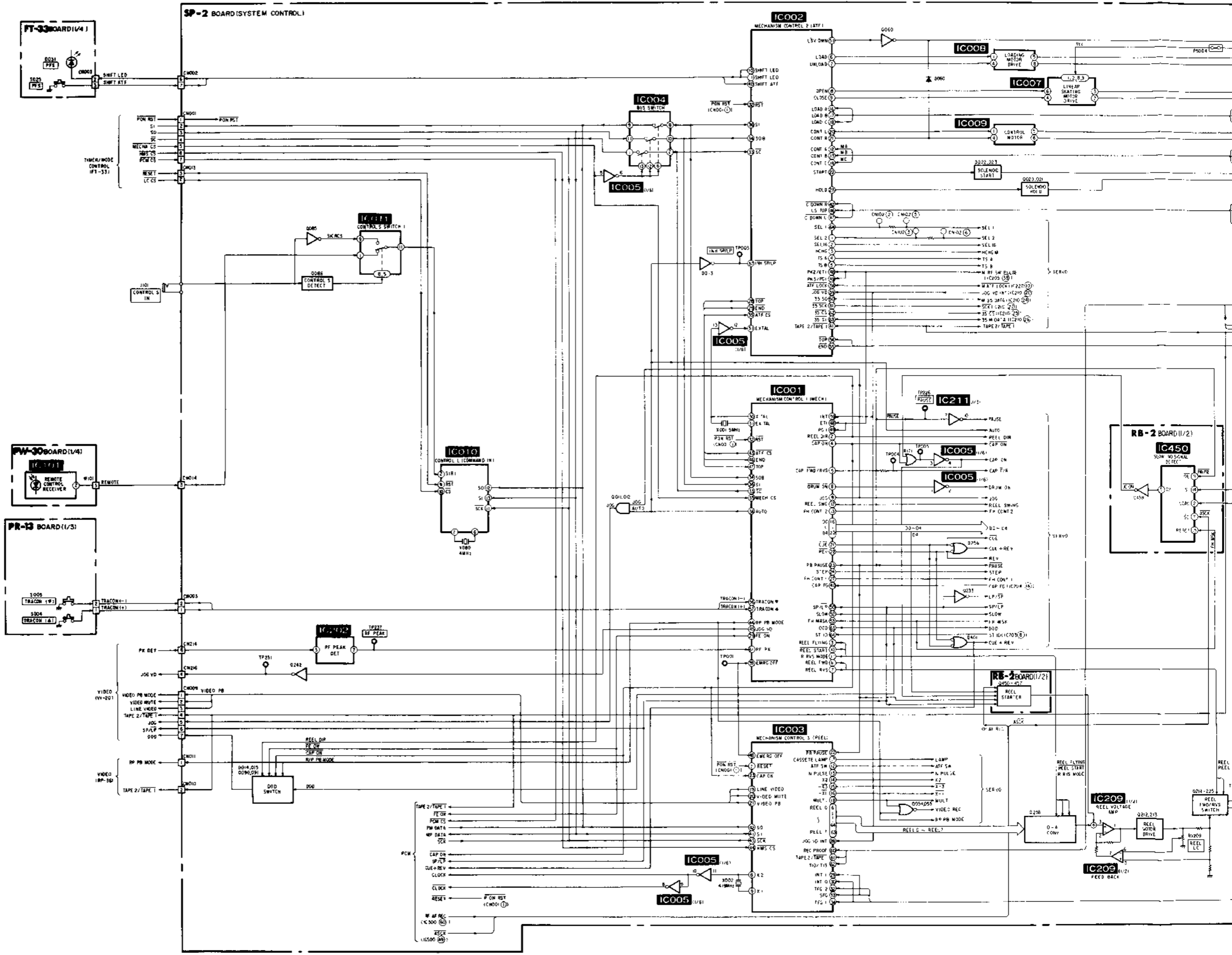


3-5. SERVO BLOCK DIAGRAM





3-6. SYSTEM CONTROL BLOCK DIAGRAM



3-7. SYSTEM CONTROL — REC PAUSE BLOCK INTERFACE

SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE
	I/O	Pin No.											
RP PB MODE	O	IC001④Pin	H	H	H	H	H	L	L	H	H	H	H
VIDEO REC	O	Q054 collector	L	L	L	L	L	H	L	L	L	L	L
RP AF REC	O	IC500⑥Pin	L	L	L	L	L	L	L	H	H	L	L
H CHG	O	IC002③Pin	*1	*1	*1	*1	*1	*1	*1	*1	*2	*1	*2
M FE ON	O	IC500①Pin	H	H	H	H	H	*3	H	*2	H	H	H

*1 Be caused by Tape speed select
 *2 Output pulse
 *3 At "L" during the NORMAL or at output pulse during MULTI

3-8. SYSTEM CONTROL — VIDEO BLOCK INTERFACE

SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE
	I/O	Pin No.											
VIDEO PB	O	IC003②Pin	L	L	L	L	L	L	L	H	H	H	H
VIDEO MUTE	O	IC003②Pin	L	L	L	H	H	L	L	L	L	L	L
LINE VIDEO	O	IC003③Pin	Be cause by input s										
JOG	O	IC001⑤Pin	L	L	L	L	L	L	L	H	H	L	H
DOD	O	IC001⑥Pin	L	L	L	L	L	L	L			L	
TAPE 2/TAPE 1	O	CN009④Pin	Be caused by cass										
SP/LP	O	IC001⑤Pin	Be caused by Tape Spe										
JOG VD	O	IC001⑥Pin	NON							YES		NON	

3-9. SYSTEM CONTROL — CAPSTAN MOTOR BLOCK INTERFACE

SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE
	I/O	Pin No.											
CAP ON	O	IC001④Pin	H	H	H	L	L	L	H	L	H	L	H
CAP ON	O	IC005④Pin	L	L	L	H	H	H	L	H	L	H	L
CAP FWD/RVS	O	IC001⑤Pin	L	L	L	L	H	L	L	L	L	L	L
D0-D4	O	IC001⑩~⑫Pin	"1"	"1"	"1"	*2	*2	"1"	"1"	"1"	"1"	"1"	"1"
CUE	O	IC001②Pin	H	H	H	H	H	H	H	H	H	H	H
REV	O	IC00②Pin	H	H	H	H	H	H	H	H	H	H	H
PB PAUSE	O	IC001③Pin	H	H	H	H	H	H	H	H	L	H	L
- x 1	O	IC003⑩Pin	H	H	H	H	H	H	H	H	H	H	H
- x 3	O	IC003⑬Pin	H	H	H	H	H	H	H	H	H	H	H

*1 Output pulse
 *2 PAL "18" - "17" NTSC "25" - "24"

3-7. SYSTEM CONTROL — REC PAUSE BLOCK INTERFACE

SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE	x 1	- x 1	x 2	- x 2	x 9	- x 9	SLOW (1/5, 1/10)	SLOW (-1/5, -1/10)	CUE	REV
	I/O	Pin No.																					
RP PB MODE	O	IC001④Pin	H	H	H	H	H	L	L	H	H	H	H	H	H	H	H	H	H	H	H	H	H
VIDEO REC	O	Q054 collector	L	L	L	L	L	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
RP AF REC	O	IC500⑩Pin	L	L	L	L	L	L	L	H	H	L	L	L	L	L	L	L	L	L	L	L	L
H CHG	O	IC002③Pin	*1	*1	*1	*1	*1	*1	*1	*1	*2	*1	*2	*1	*2	*2	*2	*2	*2	*2	*2	*2	*2
M FE ON	O	IC500①Pin	H	H	H	H	H	*3	H	*2	H	H	H	H	H	H	H	H	H	H	H	H	H

*1 Be caused by Tape speed select
 *2 Output pulse
 *3 At "L" during the NORMAL or at output pulse during MULTI

3-8. SYSTEM CONTROL — VIDEO BLOCK INTERFACE

SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE	x 1	- x 1	x 2	- x 2	x 9	- x 9	SLOW (1/5, 1/10)	SLOW (-1/5, -1/10)	CUE	REV
	I/O	Pin No.																					
VIDEO PB	O	IC003⑫Pin	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	H	H	H	H	H	H
VIDEO MUTE	O	IC003⑩Pin	L	L	L	H	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
LINE VIDEO	O	IC003⑨Pin	Be cause by input select																				
JOG	O	IC001⑨Pin	L	L	L	L	L	L	L	H	H	L	H	H	H	H	H	H	H	H	H	H	H
DOD	O	IC001③Pin	L	L	L	L	L	L	L			L											
TAPE 2/TAPE 1	O	CN009④Pin	Be caused by cassette																				
SP/LP	O	IC001⑤Pin	Be caused by Tape Speed Select																				
JOG VD	O	IC001⑤Pin	NON					YES		NON		YES											

3-9. SYSTEM CONTROL — CAPSTAN MOTOR BLOCK INTERFACE

SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE	x 1	- x 1	x 2	- x 2	x 9	- x 9	SLOW (1/5, 1/10)	SLOW (-1/5, -1/10)	CUE	REV
	I/O	Pin No.																					
CAP ON	O	IC001④Pin	H	H	H	L	L	L	H	L	H	L	H	L	L	L	L	L	L	*1	*1	L	L
CAP ON	O	IC005④Pin	L	L	L	H	H	H	L	H	L	H	L	H	H	H	H	H	H	*1	*1	H	H
CAP FWD/RVS	O	IC001⑤Pin	L	L	L	L	H	L	L	L	L	L	L	H	L	H	L	H	H	*1	*1	L	H
D0-D4	O	IC001⑬~⑯Pin	"1"	"1"	"1"	*2	*2	"1"	"1"	"1"	"1"	"1"	"1"	"1"	"1"	"2"	"2"	"9"	"7"	"1"	"1"	"9"	"7"
CUE	O	IC001⑫Pin	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	L	H
REV	O	IC00⑫Pin	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	L
PB PAUSE	O	IC001⑫Pin	H	H	H	H	H	H	H	H	L	H	L	H	H	H	H	H	H	L	L	H	H
- x 1	O	IC003⑬Pin	H	H	H	H	H	H	H	H	H	H	H	H	L	H	H	H	H	H	H	H	H
- x 3	O	IC003⑮Pin	H	H	H	H	H	H	H	H	H	H	H	H	H	H	L	H	H	H	H	H	H

*1 Output pulse
 *2 PAL "18" - "17" NTSC "25" - "24"

D4 MSB
 D0 LSB
 (decimal notation)

3-10. SYSTEM CONTROL—DRUM MOTOR INTERFACE

SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE	×2	CUE	REV
	I/O	Pin No.														
DRUM ON	O	IC001⑤Pin	H	L	L	L	L	L	L	L	L	L	L	L	L	L
STEP	O	IC001②Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
FH CONT1	O	IC001⑦Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
FH CONT2	O	IC001⑩Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
(SLOW)	O	IC001⑥Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
FH MASK	O	IC001③Pin	H	H	H	H	H	H	H	H	H	H	H	H	H	H

3-11. SYSTEM CONTROL—REEL MOTOR INTERFACE

SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE	×2	CUE	REV
	I/O	Pin No.														
REEL FWD	O	IC001⑥Pin	L	H	L	H	L	H	L	H	L	H	L	H	H	L
REEL RVS	O	IC001⑦Pin	L	L	H	L	H	L	L	L	L	L	L	L	L	H
DOD	O	IC001③Pin	H/L	L	H	L	H	L	H	H	L	L	H/L	L	H	H
REEL DIR	O	IC001②Pin	H/L	L	H	L	H	L	H	L	L	L	H/L	L	L	H
REEL FLYING	O	IC001③Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
REEL START	O	IC001⑩Pin	H	H	H	H	H	H	H	H	H	H	H	H	H	H
R RVS MODE	O	IC001⑪Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
REEL SWG	O	IC001⑫Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
REEL 0 ~ 7	O	IC003①~⑥ ⑥Pin	"70"	"96"	"96" "89"*5	"A6"	"9C"	"54"	"54"	"54"	"54"	"54"	"70"	"70"	*3	*3
*5 FWD	O	IC003⑩Pin	H	H	H	L	H	L	H	L	H	L	H	L	L	H

REEL 7 MSB
REEL 0 LSB
(BCD Code)

*3 Be caused by NTSC/PAL, SP/LP
*5 After the digit - 15 (101001 ~)

3-12. SYSTEM CONTROL—ATF SERVO BLOCK INTERFACE

SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE	×2	CUE	REV
	I/O	Pin No.														
ATF SW	O	IC003⑫Pin	L	L	L	L	L	L	L	L	*1	L	*1	L	L	L
SEL16	O	IC002②Pin	L	L	L	L	L	*2	L	*2	L	*2	L	*2	*2	*2
TSA	O	IC002④Pin	L	L	L	H	H	L	L	*2	L	*2	L	*2	L	L
TSB	O	IC002⑤Pin	L	L	L	H	H	L	L	*2	L	*2	L	*2	L	L
MULTI	O	IC003⑩Pin	Be caused by NORMAL/MULTI select switch and Tape state													
N PULSE	O	IC003⑬Pin	L	L	L	L	L	L	L	L	*1	L	*1	L	L	L
TAPE 2/TAPE 1	O	Q227⑥	Be caused by CASSETTE													
RP PB MODE	O	IC001⑬Pin	H	H	H	H	H	L	L	H	H	H	H	H		
SEL 1	O	IC002⑥Pin	H	H	H	H	H	*2	*2	*2	*2	*2	*2	*2	*2	*2
SEL 2	O	IC002①Pin	H	H	H	H	H	*2	*2	*2	*2	*2	*2	*2	*2	*2
M RF SW PULSE	I	IC002④,⑤Pin	H/L	FIELD synchronized pulse												
JOG VD INT	I	IC001,002⑤Pin	L	Input pulse												

*1 Output pulse
*2 Be caused by ATF sequence

3-13. SYSTEM CONTROL - STILL BLOCK INTERFACE

SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE	×2	CUE	REV
	I/O	Pin No.														
RF PK	I	IC001⑥Pin	Unsettled													
STID	I	IC001⑥Pin	Unsettled													

3-14. SYSTEM CONTROL - HEAD CHANGE BLOCK INTERFACE

SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE	×2	CUE	REV
	I/O	Pin No.														
AUTO	O	IC001⑧Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
LAMP	O	IC003⑩Pin	H	H	H	H	H	H	H	H	H	H	H	H	H	H
SP/LP	O	IC001⑤Pin	Be caused by speed select													

3-15. SYSTEM CONTROL - AND OTHERS BLOCK INTERFACE

SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE	×2	CUE	REV
	I/O	Pin No.														
M ATF LOCK	O	IC002⑤Pin	Unsettled													
CAP FG	I	IC001⑩Pin	Unsettled			*1	*1	*1	Unsettled	*1	Unsettled	*1	Unsettled	*1	*1	*1
JOG	O	IC001⑨Pin	L	L	L	L	L	L	L	H	H	L	H	H	H	H

*1 Input pulse

3-16. SYSTEM CONTROL - AFM AUDIO BLOCK INTERFACE

SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE	×2	CUE	REV
	I/O	Pin No.														
IN SEL A	O	IC101⑤Pin	Be caused by input select (TUNER/LINE/SIMUL and yes or no of microphone input)													
IN SEL B	O	IC101⑥Pin														
AF SEL	O	IC101⑦Pin														
MUTE R	O	IC101③Pin	Be caused by output select (receive a signal or STEREO/MONO/BILINGAL of playback ID and monitor switch)													
MUTE L	O	IC101②Pin														
PB/EE	O	IC101①Pin														
SP/LP	O	IC101⑦Pin	Be caused by speed select													
AUDIO MUTE	O	IC101④Pin	H	H	H	L	L	H	H	H	H	H	L	H	H	H
AF PB/REC	O	IC101⑤Pin	L	L	L	H	H	L	L		L	H	H	H	H	H
REC MUTE	O	IC101②Pin	H	H	H	H	H	L	H	L	H	H	H	H	H	H
AFM MUTE 1	O	IC101②Pin	*1	*1	*1	H	H	*1	*1	H	H	*2	H	*2	H	H
×2	O	IC101⑩Pin	L	L	L	L	L	L	L	L	L	L	L	H	L	L

*1 Be caused by the air classify of STEREO/MONO/BILINGUAL and monitor switch
 *2 Be caused by Tape ID and monitor switch

3-17. SYSTEM CONTROL-PCM AUDIO BLOCK INTERFACE

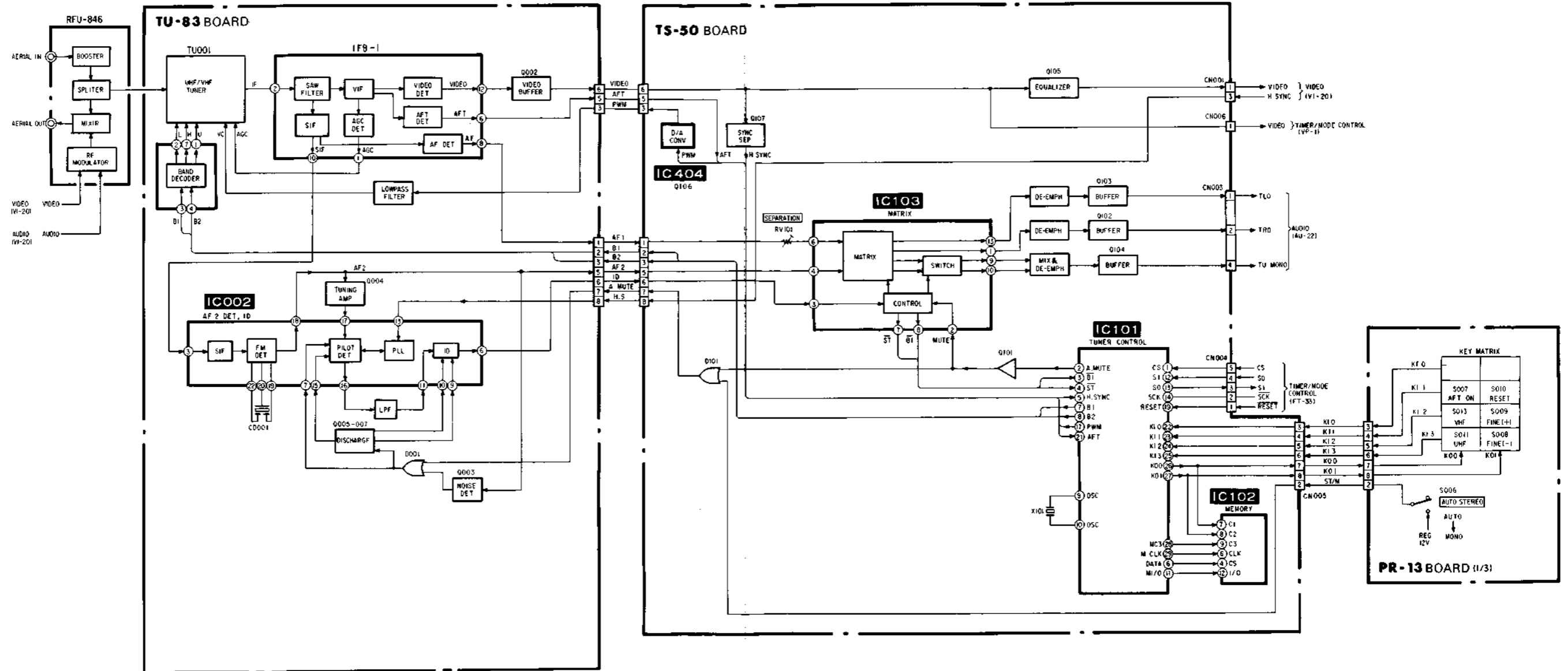
SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE	×2	CUE	REV
	I/O	Pin No.														
PCM ACT	I	IC500 ^⑤ Pin	L	L	L	Unsettled		H	L	H	L	Unsettled				
AF REC	O	IC500 ^⑨ Pin	L	L	L	L	L	L	L	H	L	L	L	L	L	L
PCM PB/REC	O	IC500 ^⑫ Pin	H	H	H	H	H	L	H	L	H	H	H	H	H	H
LOCK	O	IC500 ^⑭ Pin	L	L	L	H	H	H	L	H	H	H	H	H	H	H
FOH	O	IC500 ^⑮ Pin	H	H	H	L	H	H	H	H	H	H	H	H	H	H
FOL	O	IC500 ^⑰ Pin	L	L	L	L	H	L	L	L	L	L	L	L	L	L

3-18. SYSTEM CONTROL-MD BLOCK INTERFACE

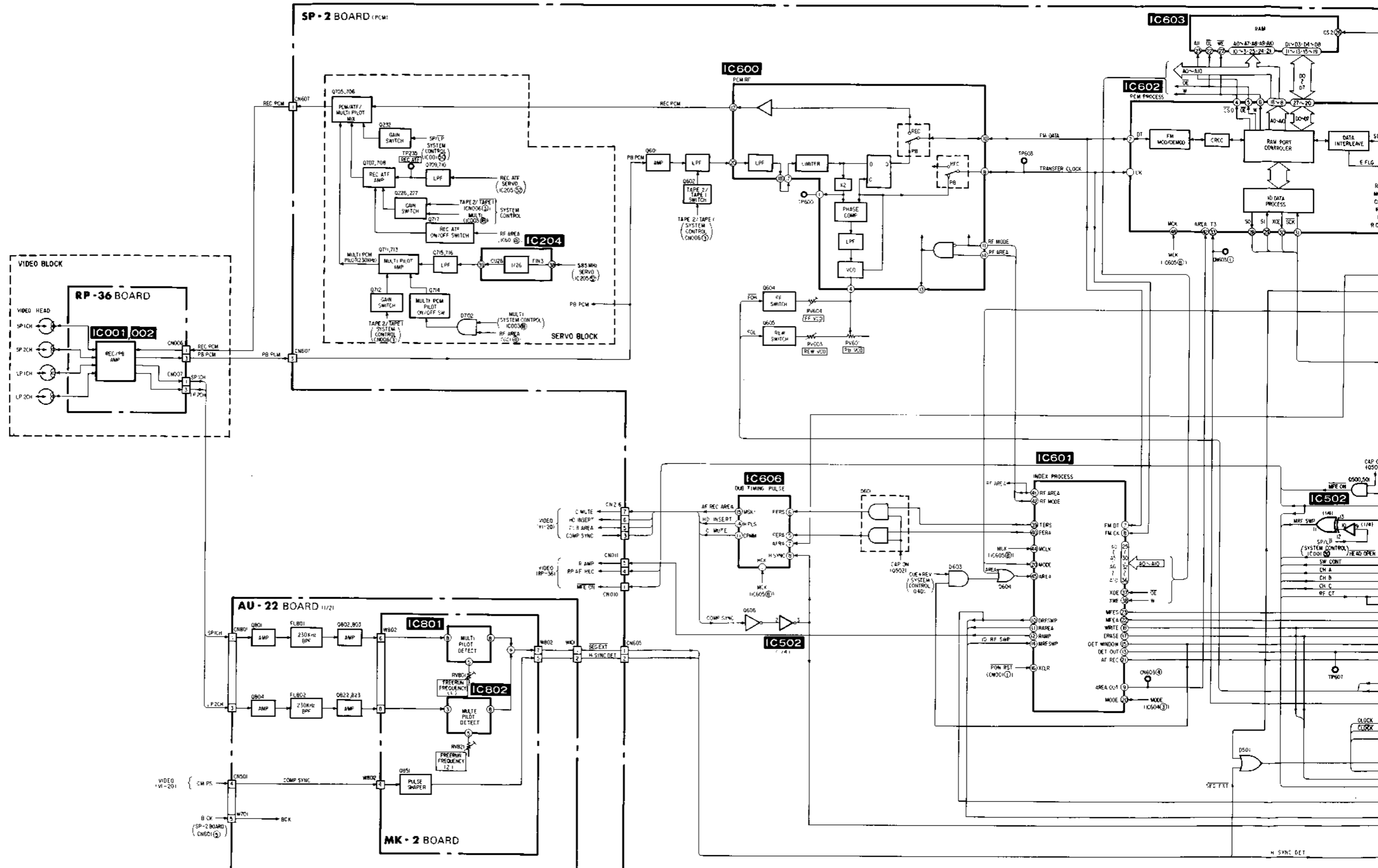
SIGNAL	MODE		STOP	FF	REW	SEARCH	-SEARCH	REC	REC PAUSE	AF REC	AF REC PAUSE	PB	PB PAUSE	×2	CUE	REV
	I/O	Pin No.														
LAMP	O	IC003 ^⑰ Pin	H	H	H	H	H	H	H	H	H	H	H	H	H	H
CDOWNL	I	IC002 ^⑰ Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
CDOWNR	I	IC002 ^⑱ Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
LSTOP	I	IC002 ^⑲ Pin	H	H	H	H	H	H	H	H	H	H	H	H	H	H
OPEN	O	IC003 ^⑳ Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
CLOSE	O	IC002 ^㉑ Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
LOAD	O	IC002 ^㉒ Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
UNLOAD	O	IC002 ^㉓ Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
LA ~ LC	I	IC003 ^㉔ Pin	"3"	"3"	"3"	"3"	"3"	"3"	"3"	"3"	"3"	"3"	"3"	"3"	"3"	"3"
CONTL	O	IC002 ^㉕ Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
CONTR	O	IC002 ^㉖ Pin	L	L	L	L	L	L	L	L	L	L	L	L	L	L
MA ~ MC	I	IC002 ^㉗ Pin	"3"	"6"	"6"	"1"	"1"	"1"	"1"	"1"	"1"	"1"	"1"	"1"	"1"	"1"
START	O	IC002 ^㉘ Pin	H	H	H	H	H	H	H	H	H	H	H	H	H	H
HOLD	O	IC002 ^㉙ Pin	H	L	L	H	H	H	H	H	H	H	H	H	H	H
RECPROOF	I	IC003 ^㉚ Pin	Be caused by Tape state													
TAPE 2/TAPE 2	I	IC003 ^㉛ Pin	Be caused by Tape state													
T10/T13	I	IC003 ^㉜ Pin	Be caused by Tape state													
TFG1	I	IC003 ^㉝ Pin	Unsettled	*1	*1	*1	*1	*1	Unsettled	*1	Unsettled	*1	Unsettled	*1	*1	*1
TFG2	I	IC003 ^㉞ Pin	Unsettled	*1	*1	*1	*1	*1	Unsettled	*1	Unsettled	*1	Unsettled	*1	*1	*1
TOP	I	IC002 ^㉟ Pin	H	H	H	H	H	H	H	H	H	H	H	H	H	H
END	I	IC002 ^㊱ Pin	*2	L	L	L	L	L	L	L	L	L	L	L	L	L
SFG	I	IC003 ^㊲ Pin	Unsettled	*1	*1	*1	*1	*1	Unsettled	*1	Unsettled	*1	Unsettled	*1	*1	*1

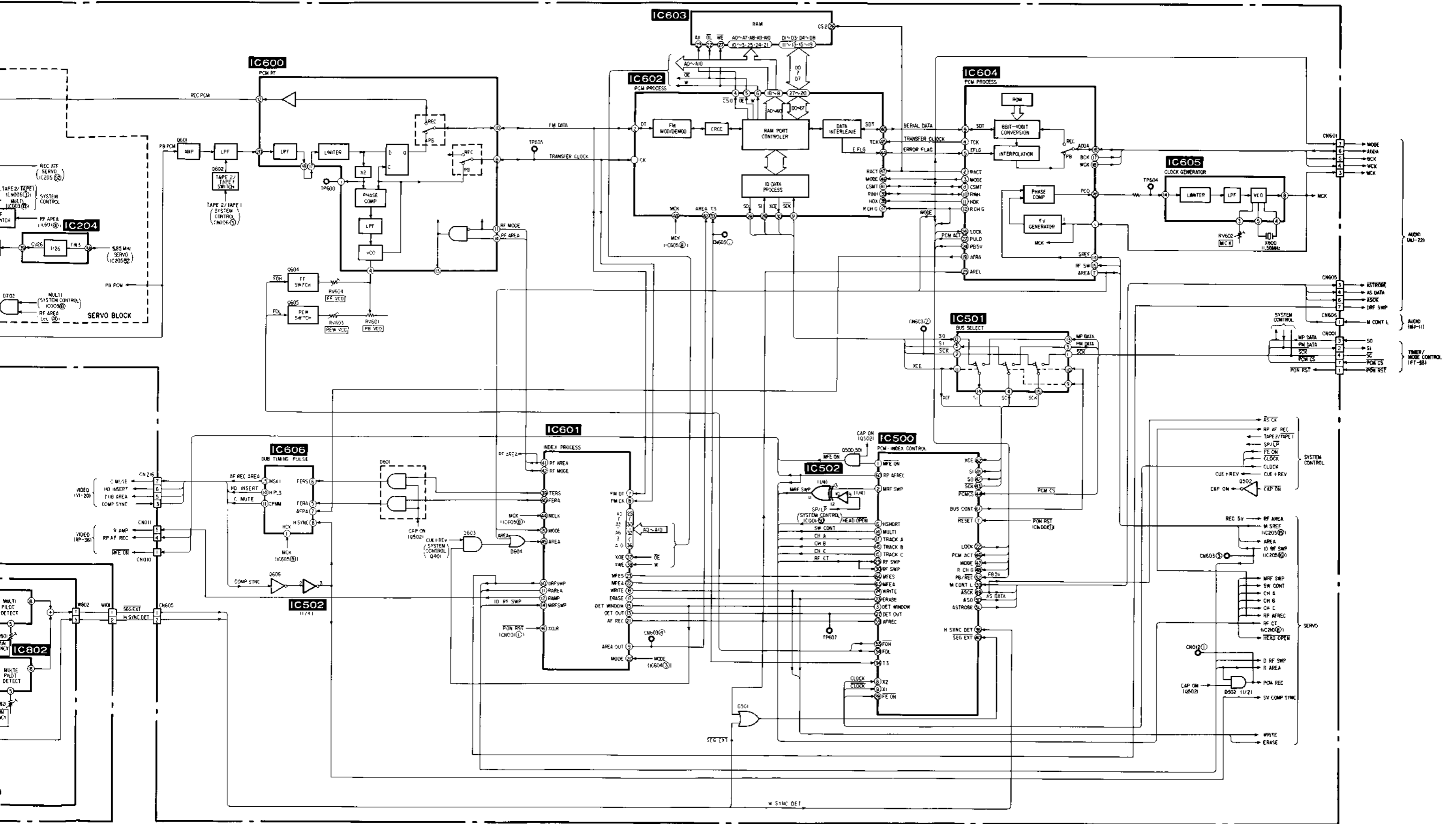
*1 The pulse is participate of reel rotations
 *2 Normal...at "H", but at "L" during the Tape end

3-19. TUNER BLOCK DIAGRAM

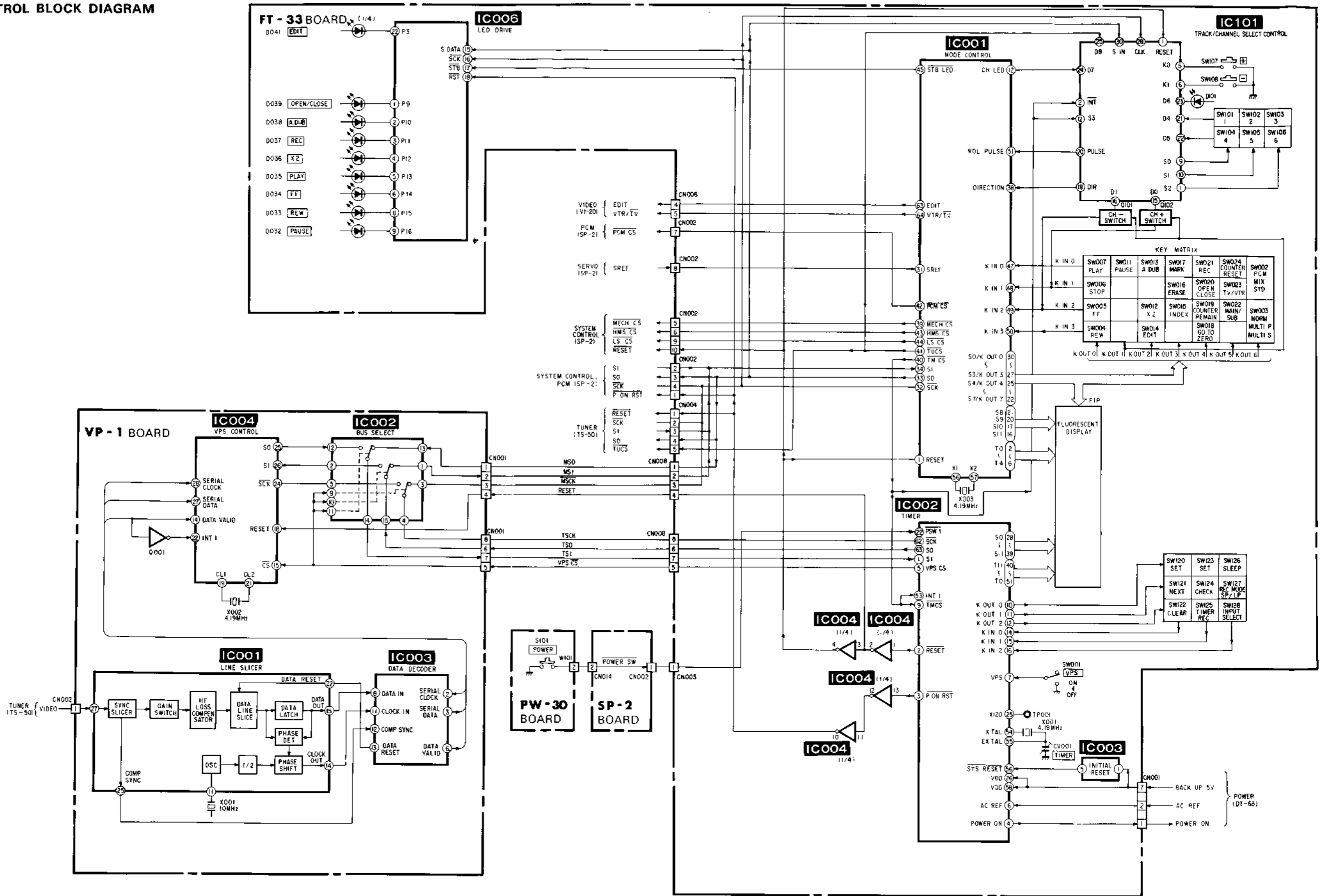


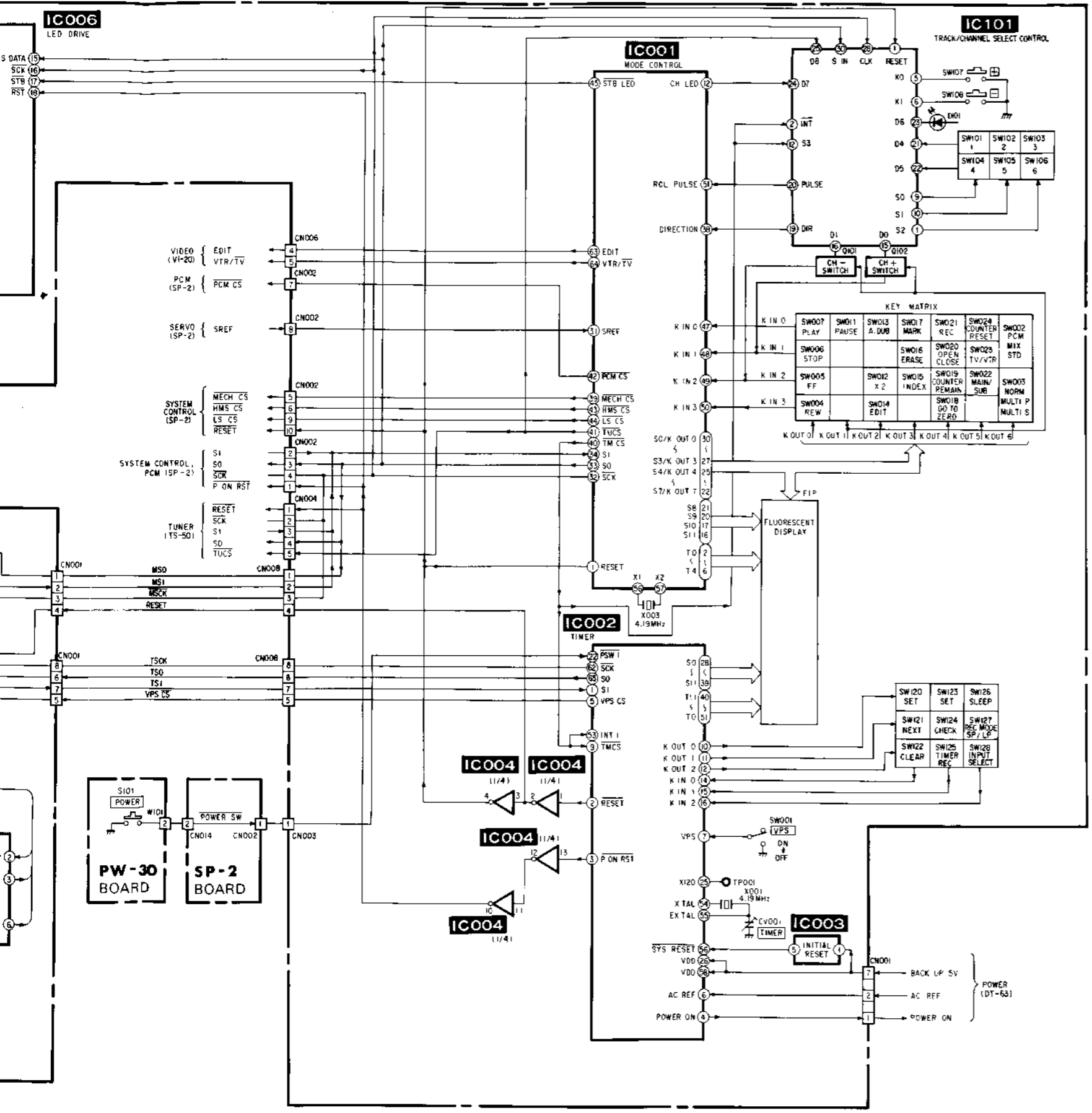
3-21. PCM AUDIO BLOCK DIAGRAM



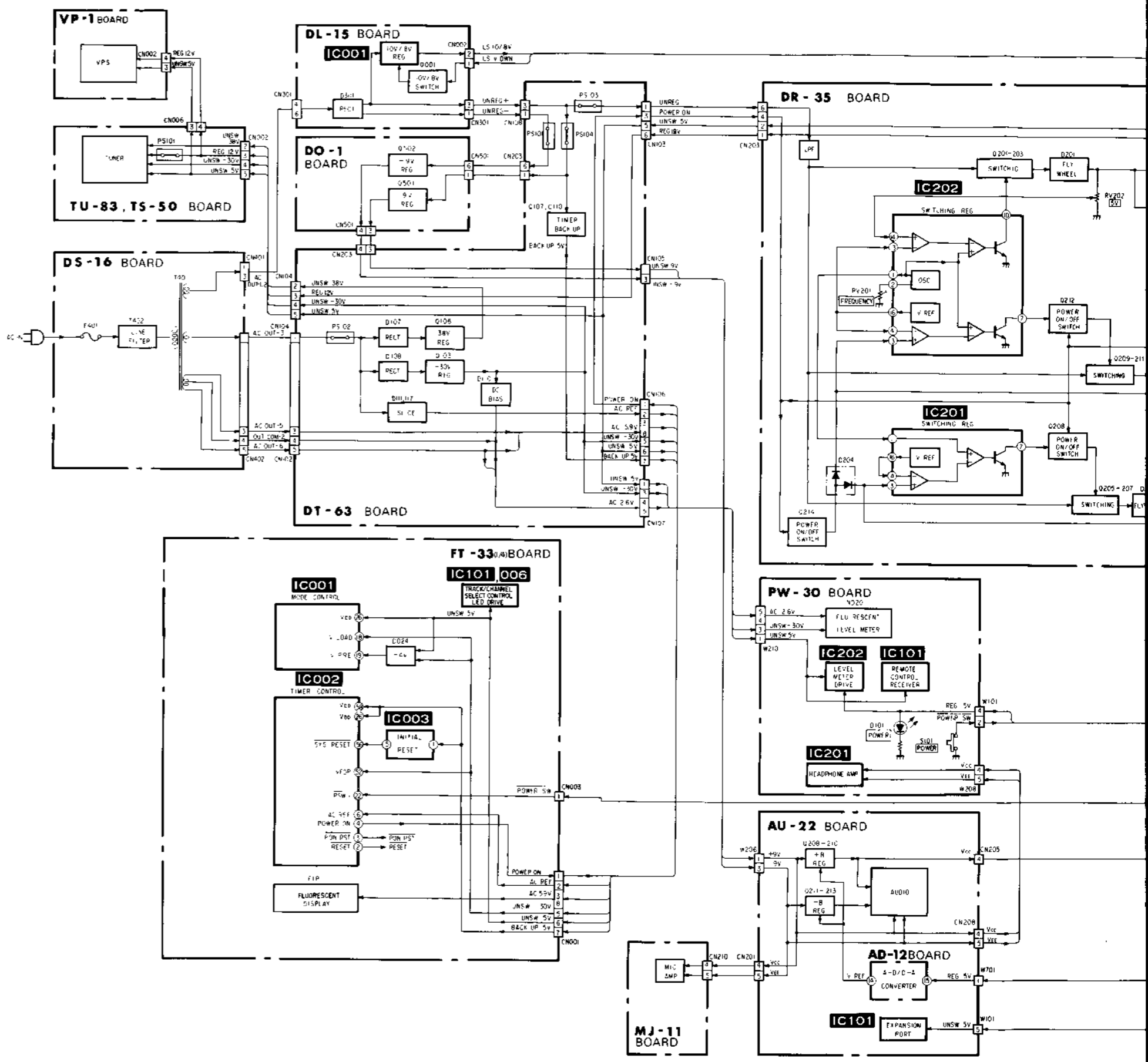


3-22. TIMER/MODE CONTROL BLOCK DIAGRAM



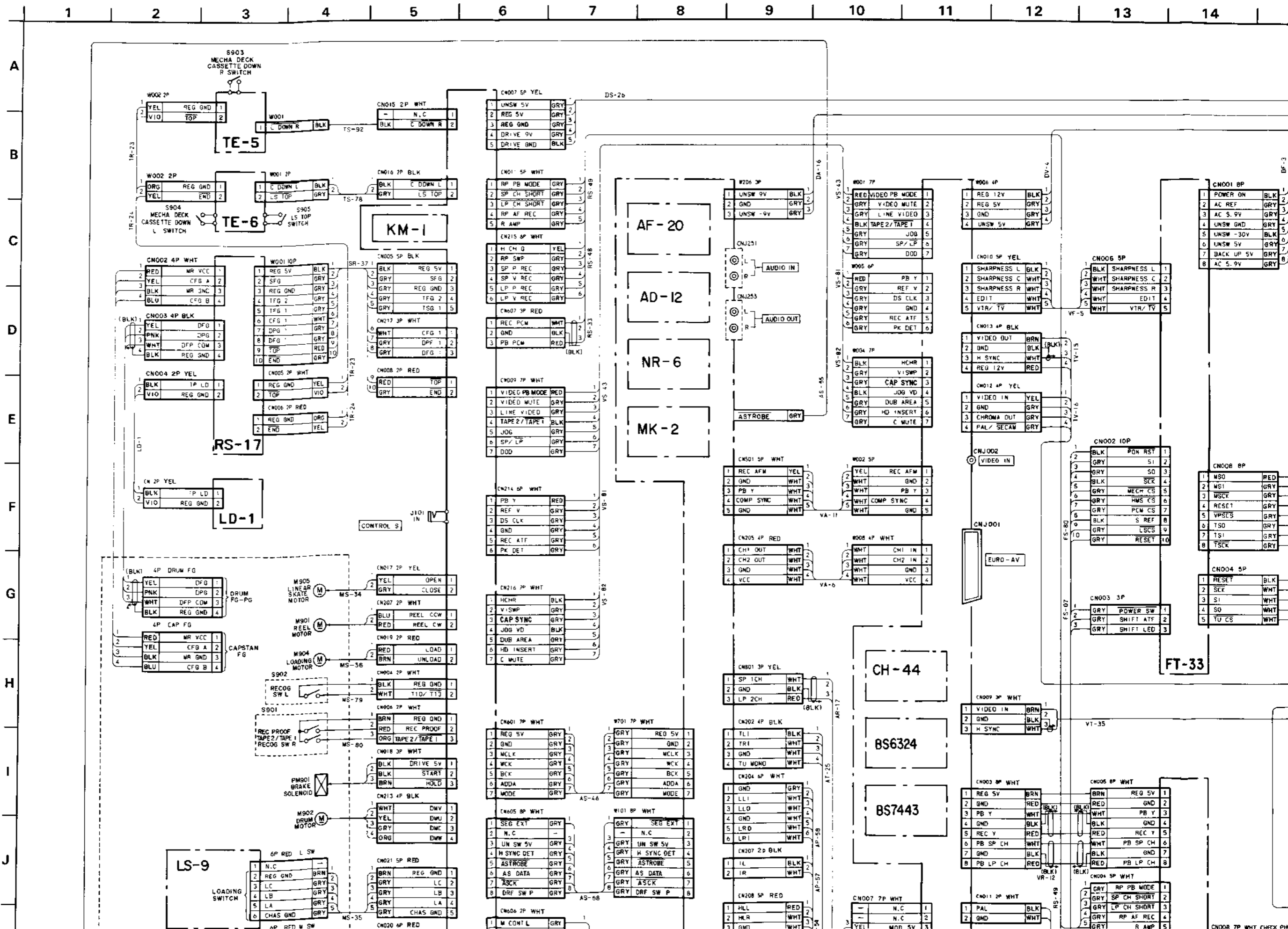


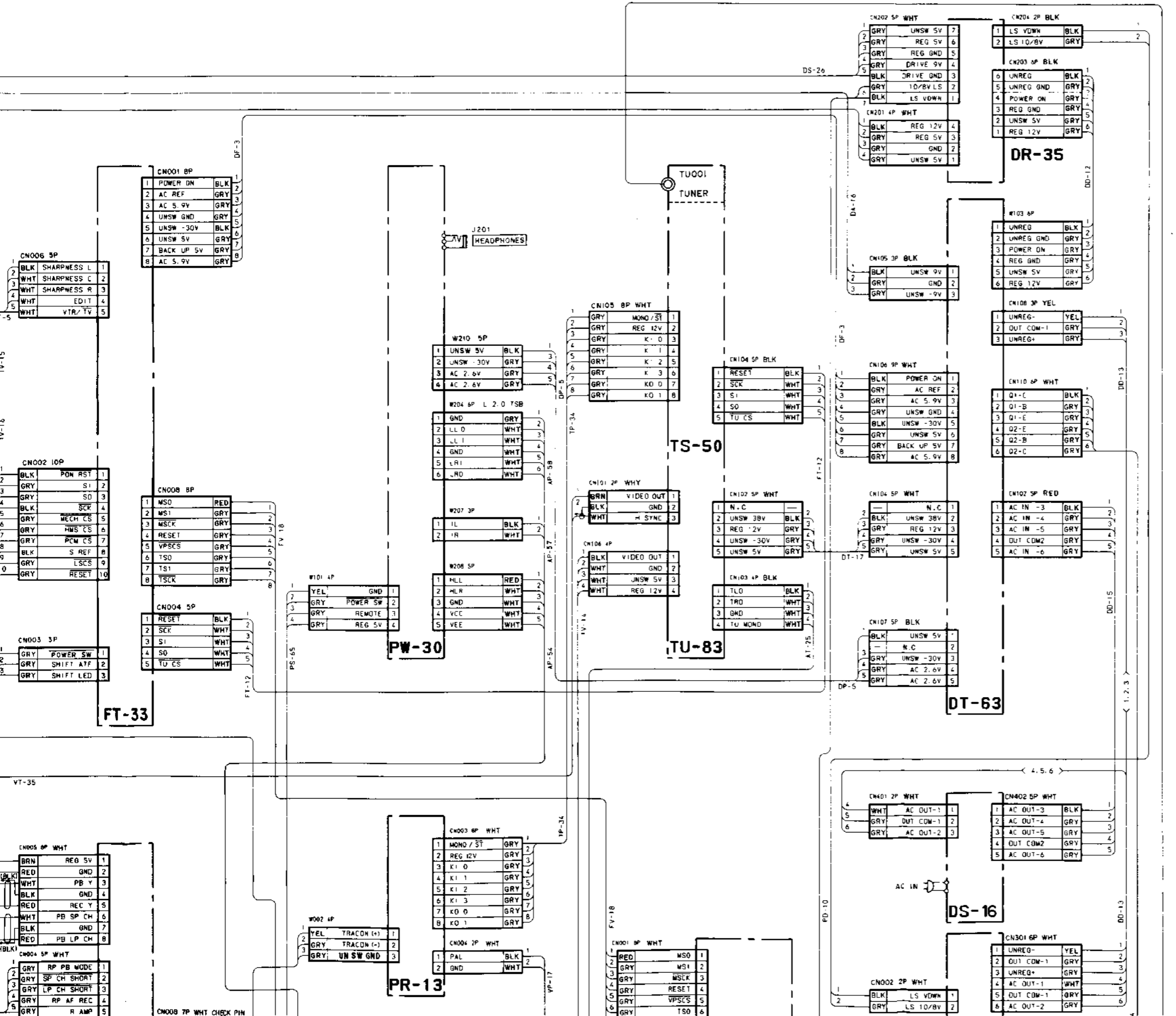
3-23. POWER BLOCK DIAGRAM

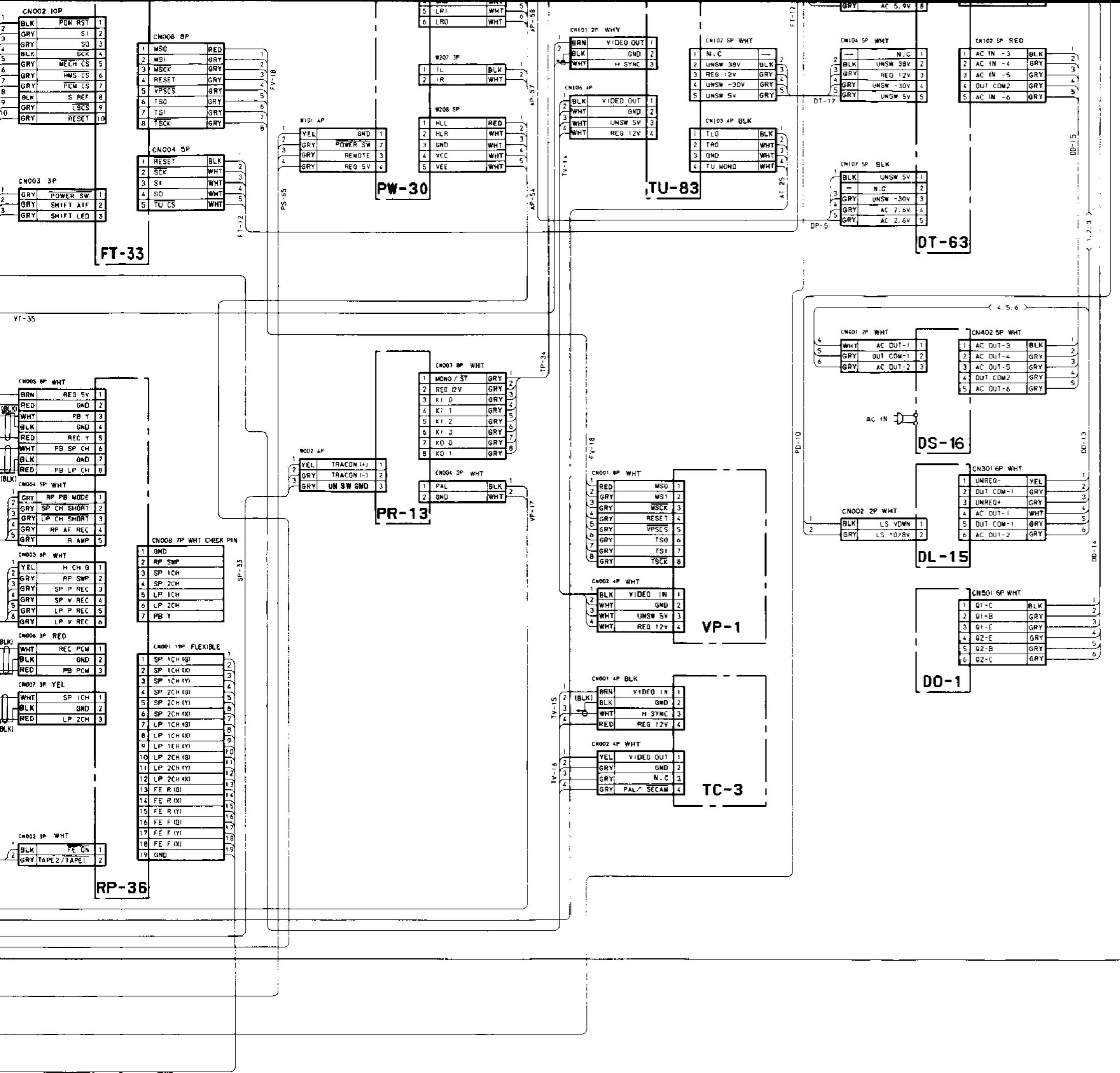


SECTION 4 PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAM

4-1. FRAME SCHEMATIC DIAGRAM

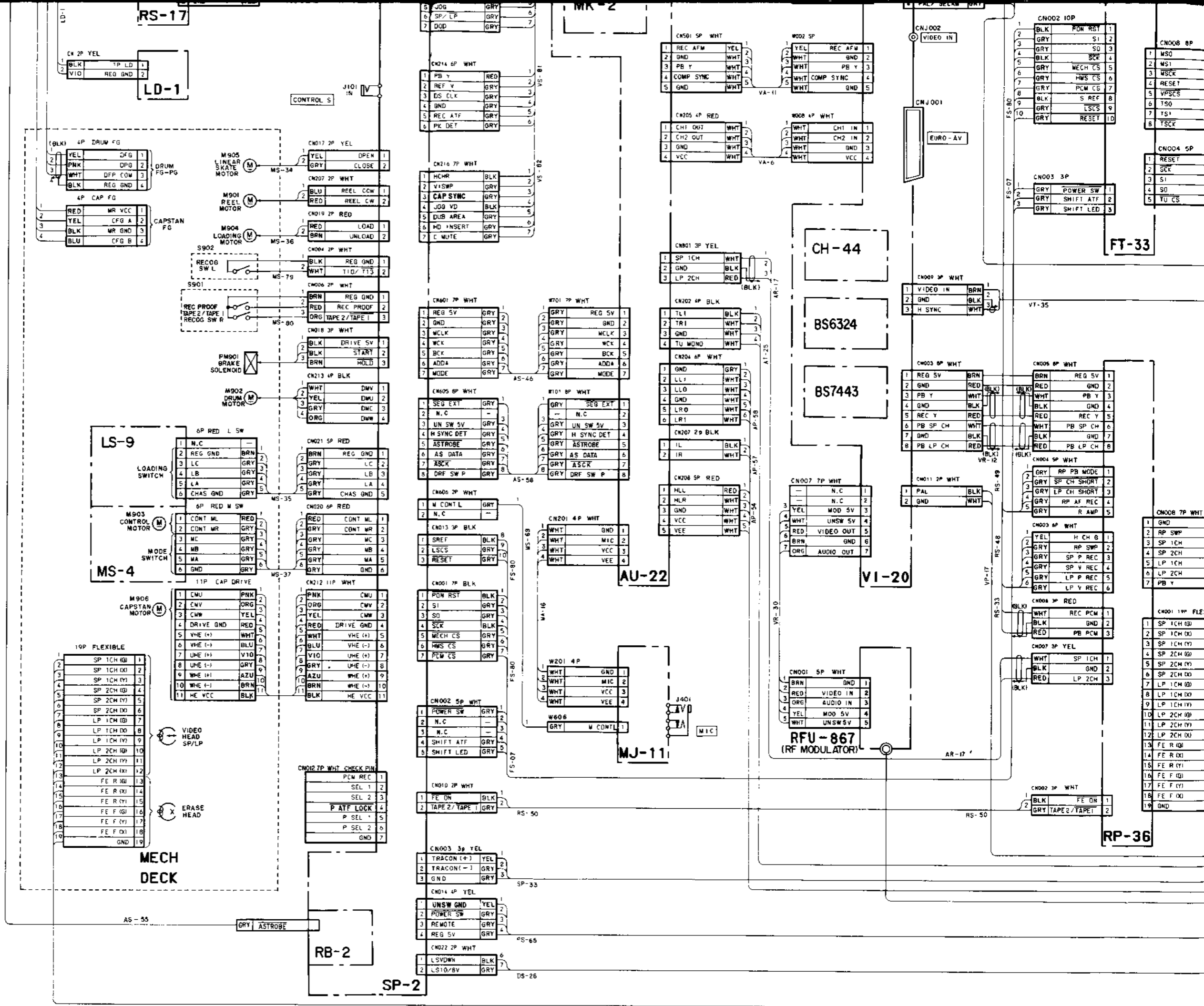






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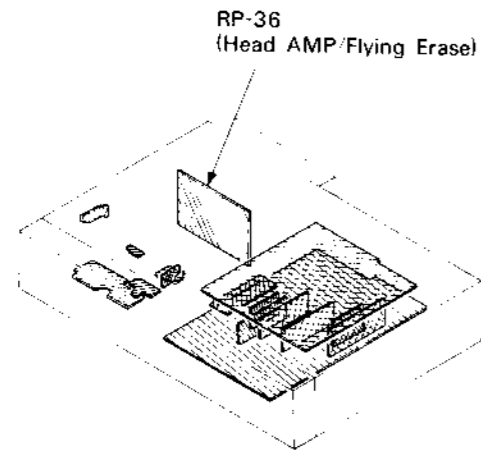
4-2. PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAM

Note:

- ○ : indicates a lead wire mounted on the component side.
- ● : indicates a lead wire mounted on the printed side.
- ⊗ : Through hole.
- ○ (with dot) : Pattern from the side which enables seeing.
- ○ (with slash) : Pattern of the rear side.
- Digital transistor (RP-36:Q103,Q105,Q203,Q302,Q303) transistor with resistors.
Refer to the RP-36 board schematic diagram for digital transistor

When indicating parts by reference number, please include the board name.

Caution:
 Pattern face side: Parts on the pattern face side seen from (Solder Side) the pattern face are indicated.
 Parts face side: Parts on the parts face side seen from (Component Side) the parts face are indicated.

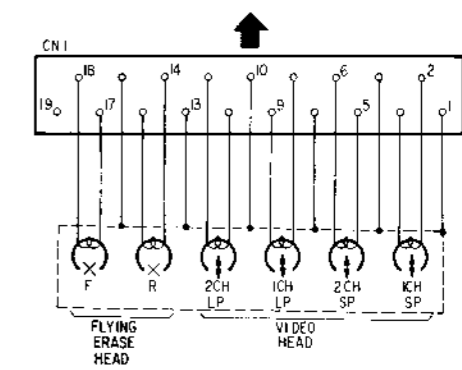
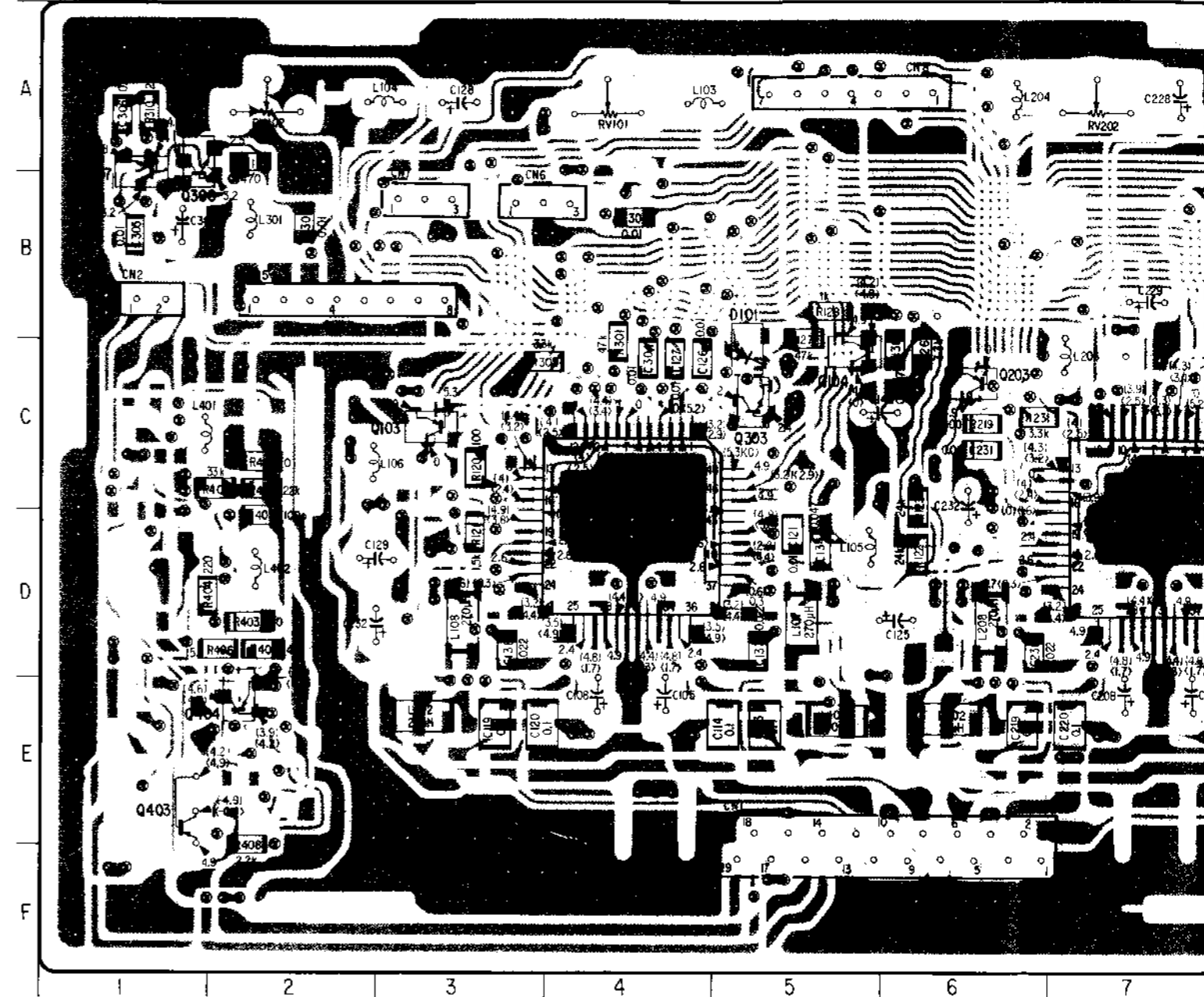


RP-36 (HEAD AMP/FLYING ERASE) PRINTED WIRING BOARD

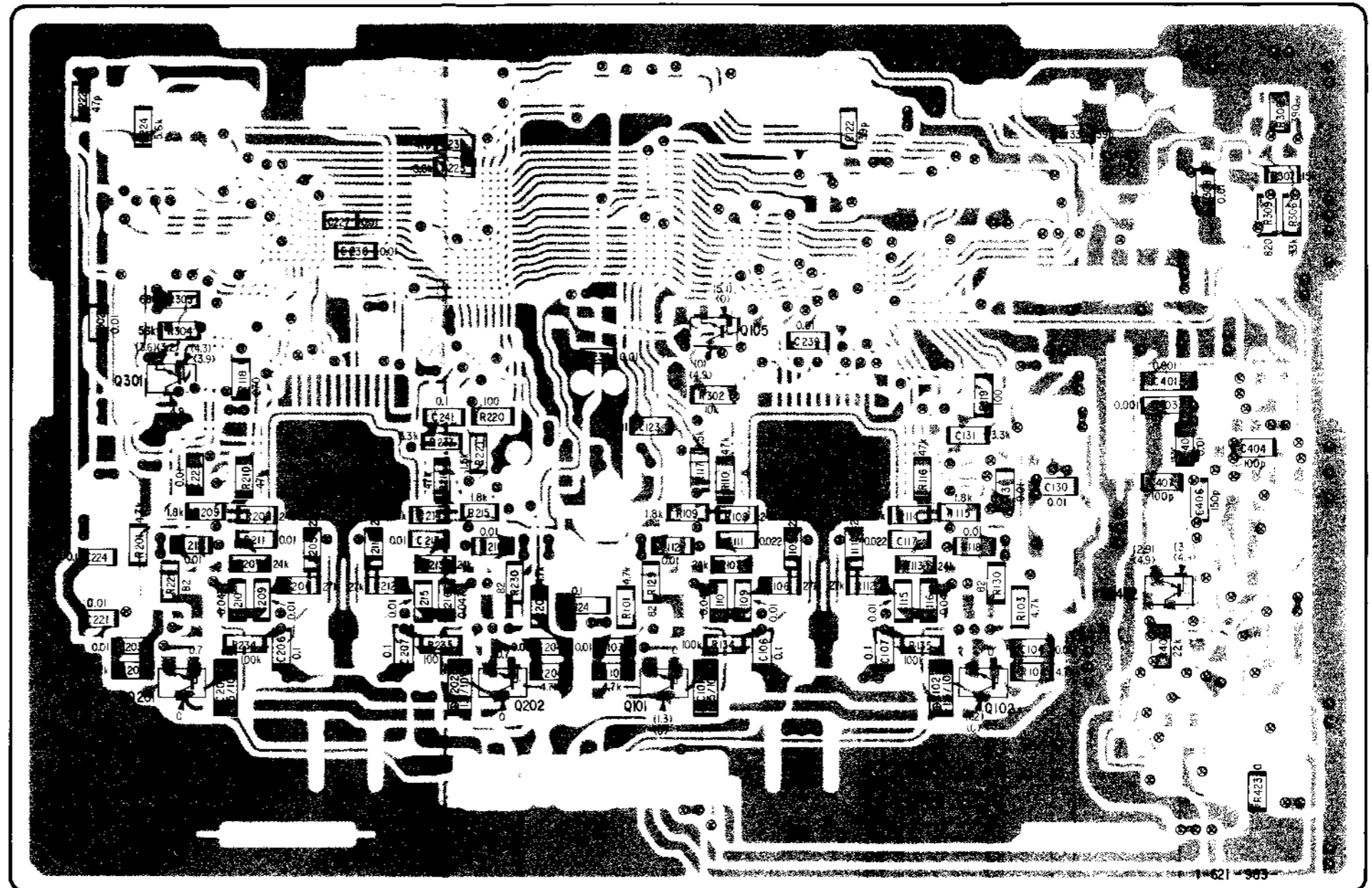
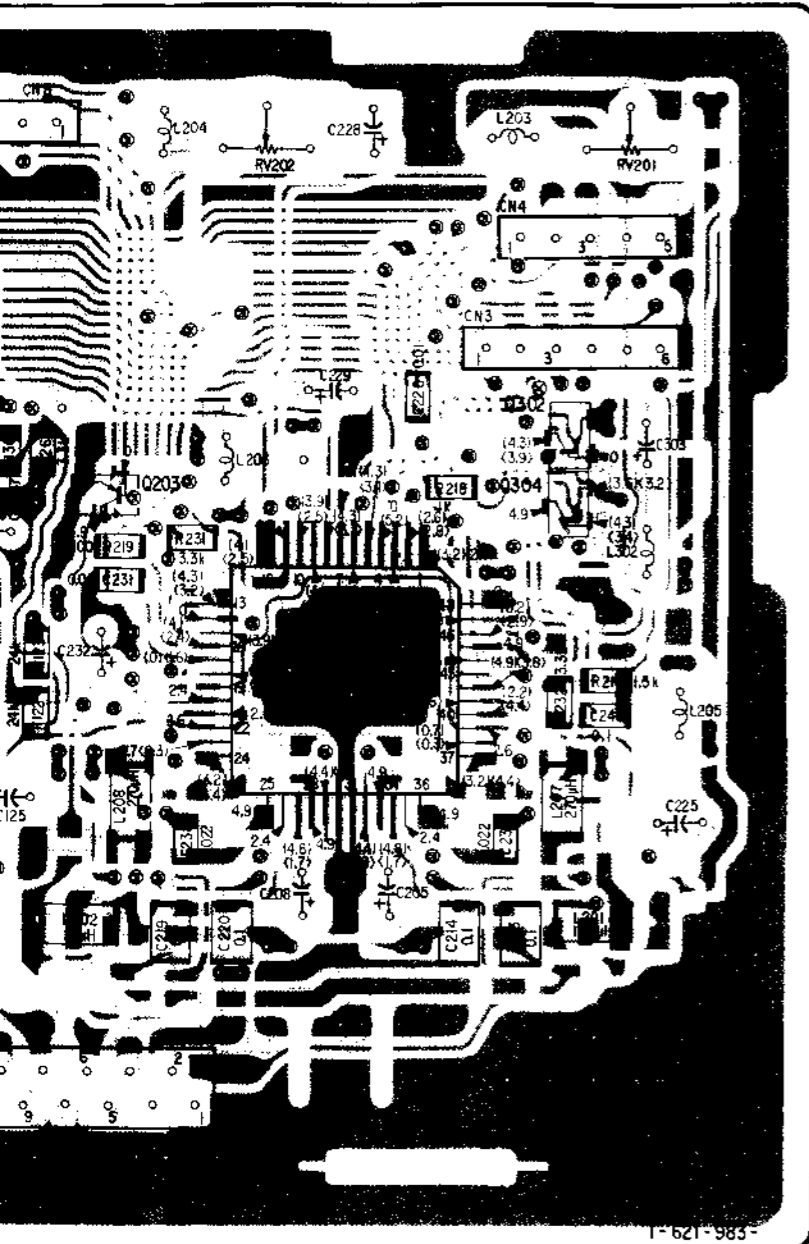
—Ref. No. RP-36 BOARD: 1,000 series—

RP-36 BOARD (COMPONENT SIDE)

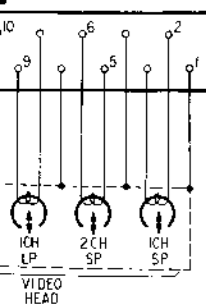
D101	C-5
IC001	C-4
IC002	C-7
Q101	E-15
Q102	E-17
Q103	C-3
Q104	C-5
Q105	C-15
Q201	E-11
Q202	E-14
Q203	C-6
Q301	C-11
Q302	B-8
Q303	C-5
Q304	C-8
Q307	A-1
Q308	A-1
Q402	D-18
Q403	E-1
Q404	E-2
RV101	A-4
RV102	A-2
RV201	A-8
RV202	A-7



RP-36 BOARD (SOLDER SIDE)



6 7 8 9 10 11 12 13 14 15 16 17 18 19

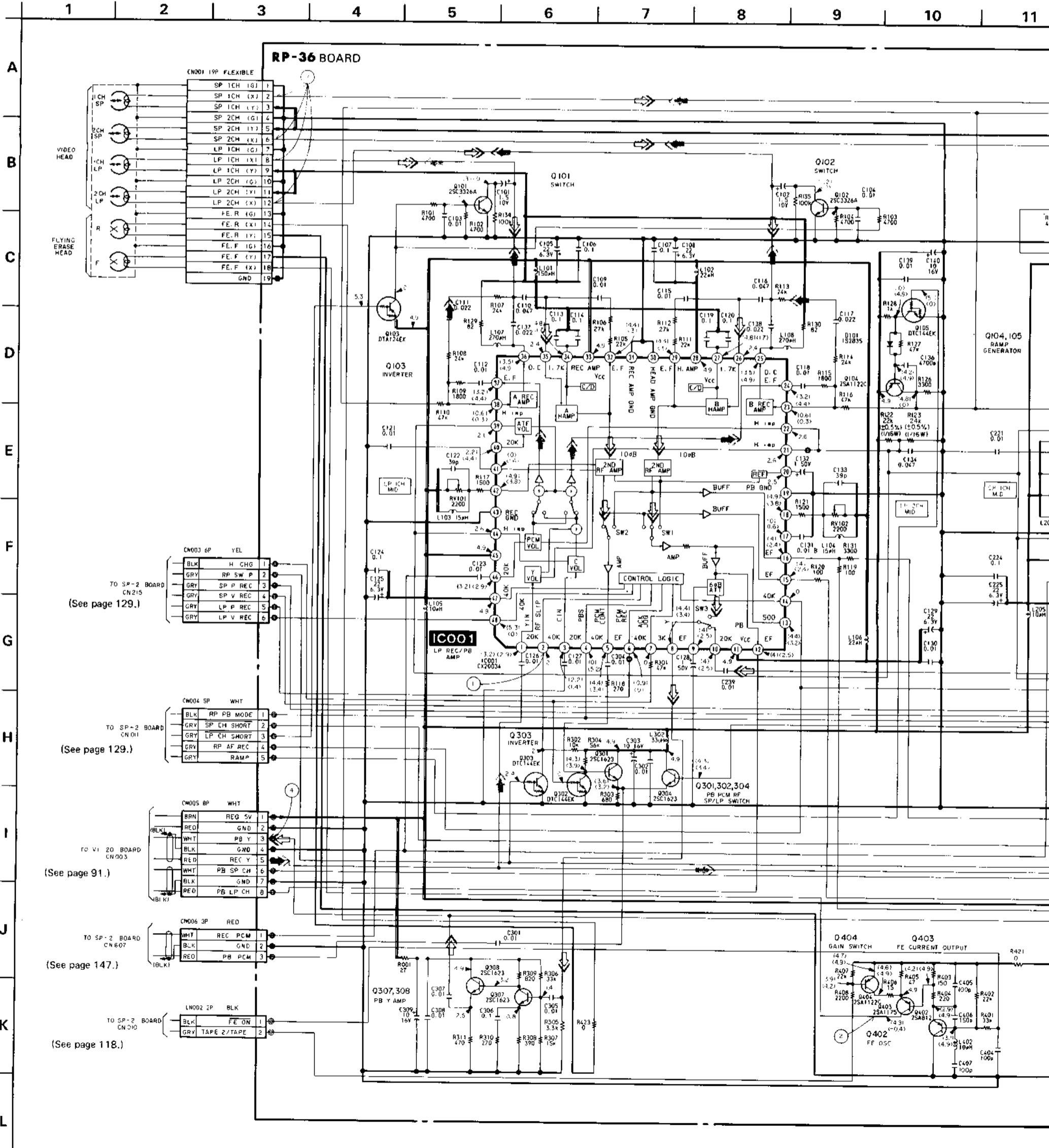


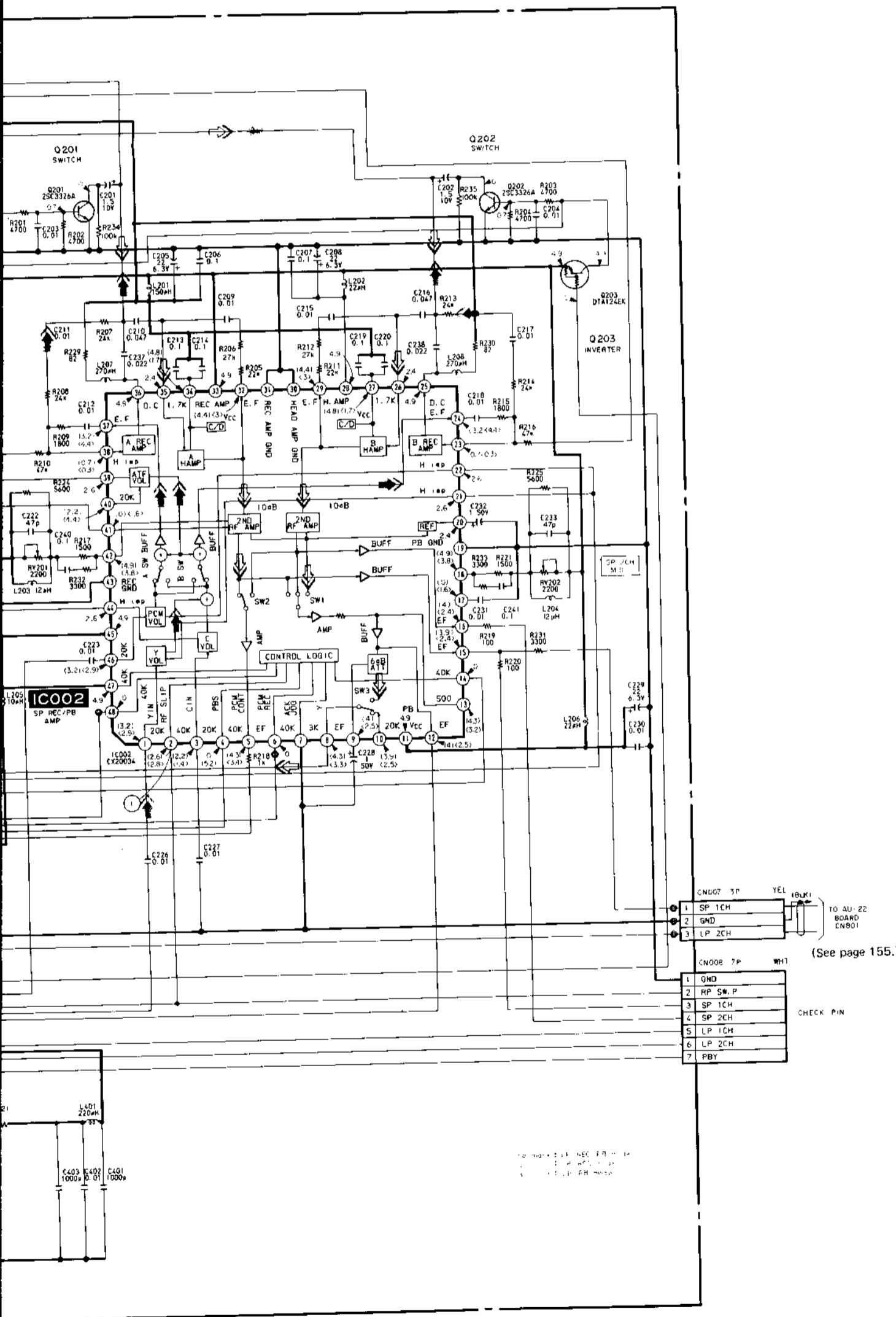
50PS

VIDEO (1) VIDEO (1)

RP-36 (HEAD AMP/FLYING ERASE) SCHEMATIC DIAGRAM

—Ref. No. RP-36 BOARD : 1.000 series—





Note:

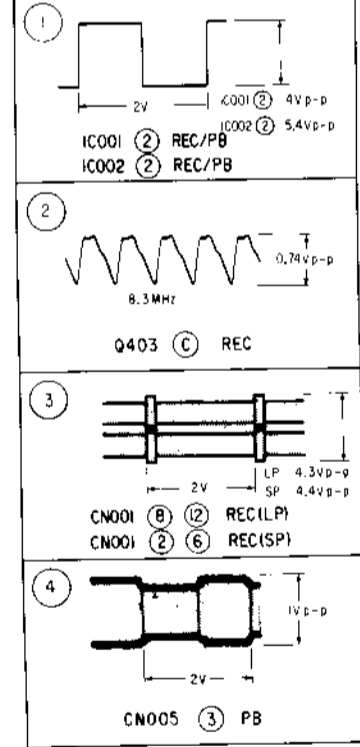
- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytic and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- [Symbol] : adjustment for repair.
- [Symbol] B + bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
- Readings are taken with a digital multimeter (DC10MΩ).
- Voltage variations may be noted due to normal production tolerances.

When indicating parts by reference number, please include the board name.

Signal path

- ➡ REC Y/CHROMA Signal
- ↔ PB Y/CHROMA Signal

RP-36 BOARD



TO 4U-22 BOARD CN801 (See page 155.)

1	SP 1CH
2	GND
3	LP 2CH

CN008 7P WH1

1	GND
2	RP SW P
3	SP 1CH
4	SP 2CH
5	LP 1CH
6	LP 2CH
7	PBY

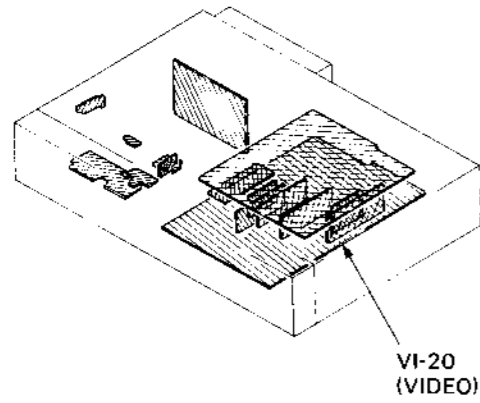
CHECK PIN

VI-20 (VIDEO) PRINTED WIRING BOARD
 —Ref. No. VI-20 BOARD : 2,000 series—

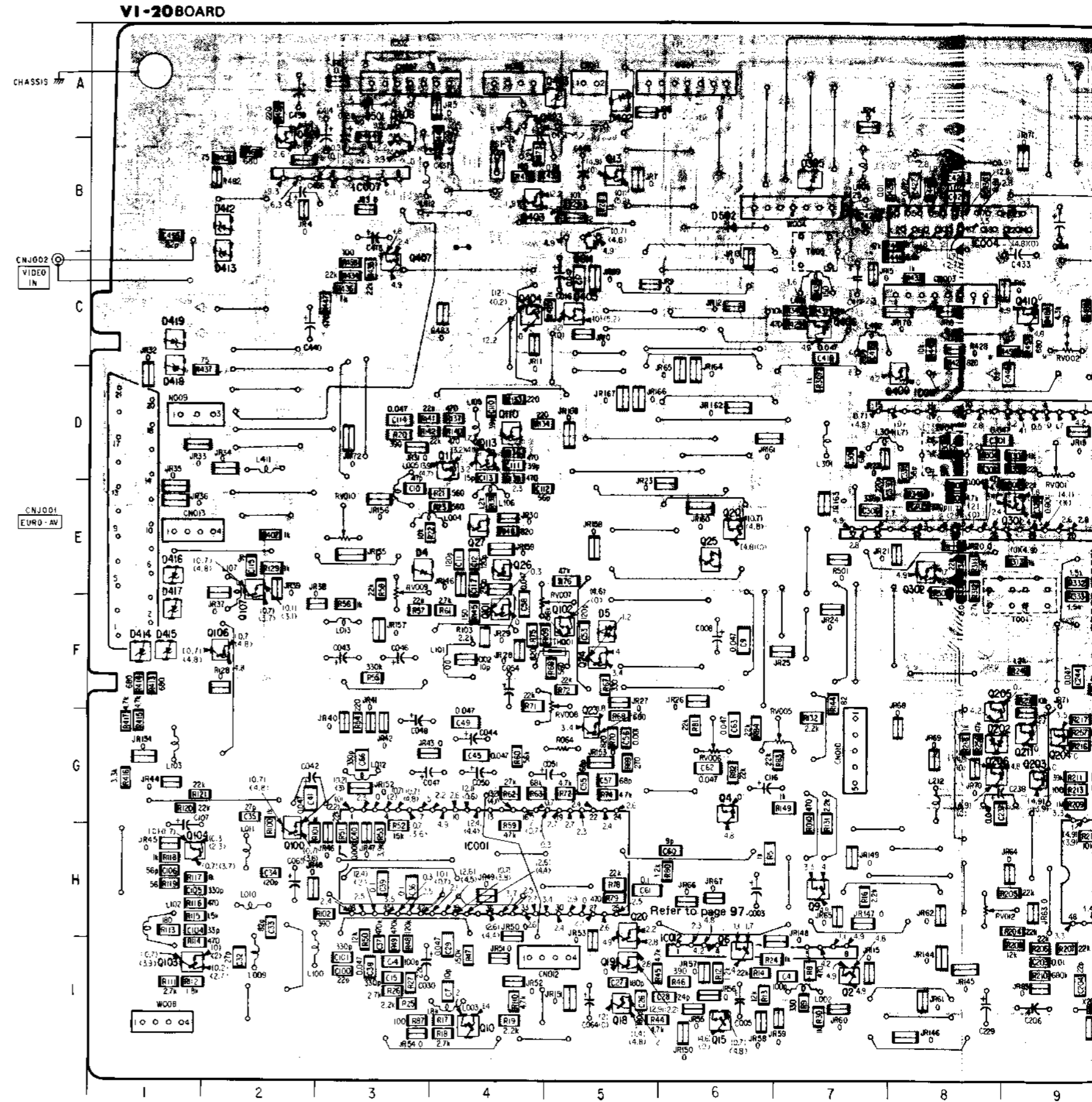
Note:

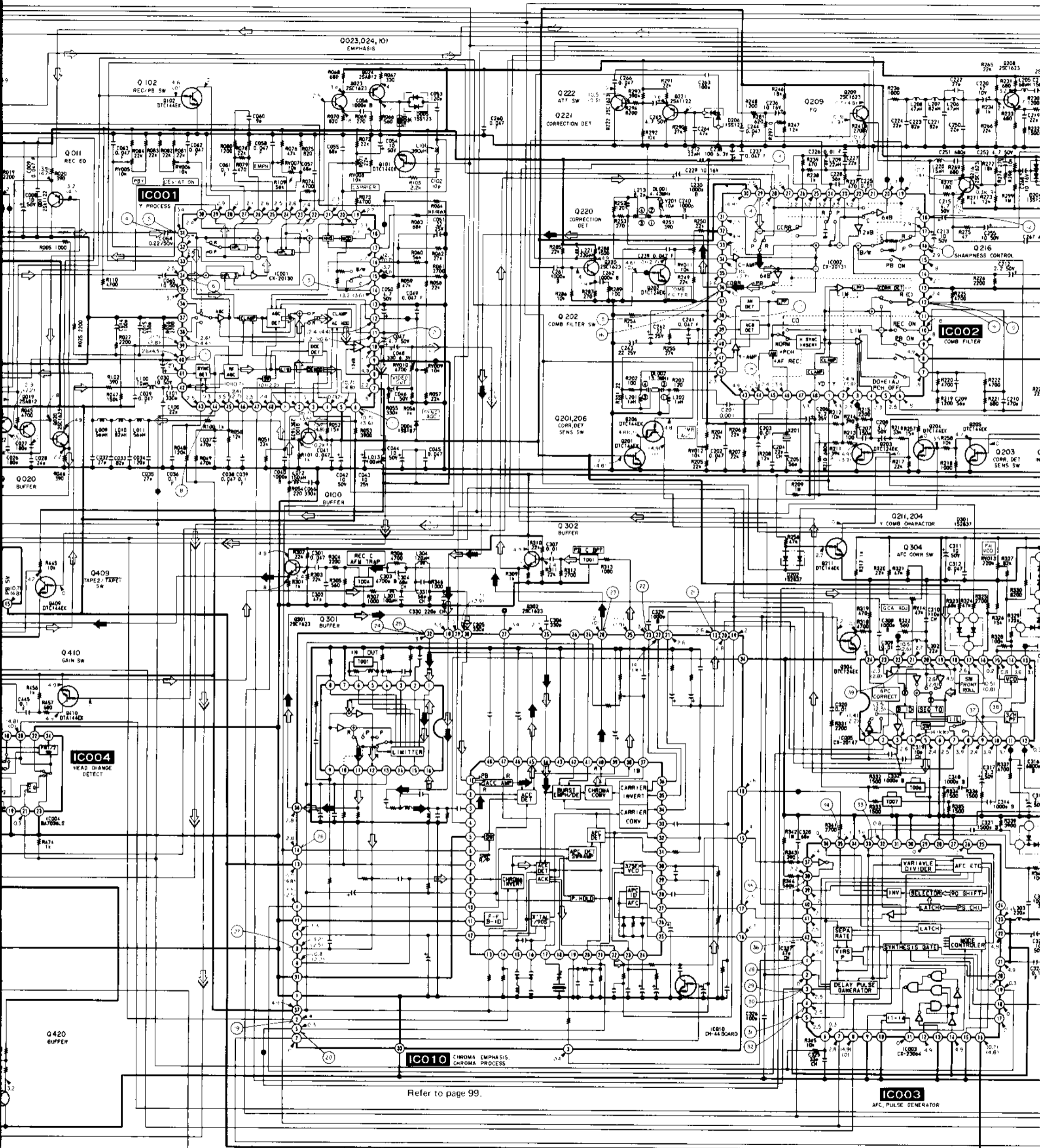
- — : indicates a lead wire mounted on the component side.
 - — : indicates a lead wire mounted on the printed side.
 - — : soldering side.
 - Digital transistor (VI-20: Q002, Q004, Q013, Q015, Q025, Q026, Q101, Q102, Q106, Q201, Q202, Q203, Q204, Q205, Q206, Q211, Q219, Q304, Q403, Q404, Q405, Q409, Q410) transistor with resistors.
- Refer to the VI-20 board schematic diagram for digital transistor.

When indicating parts by reference number, please include the board name.

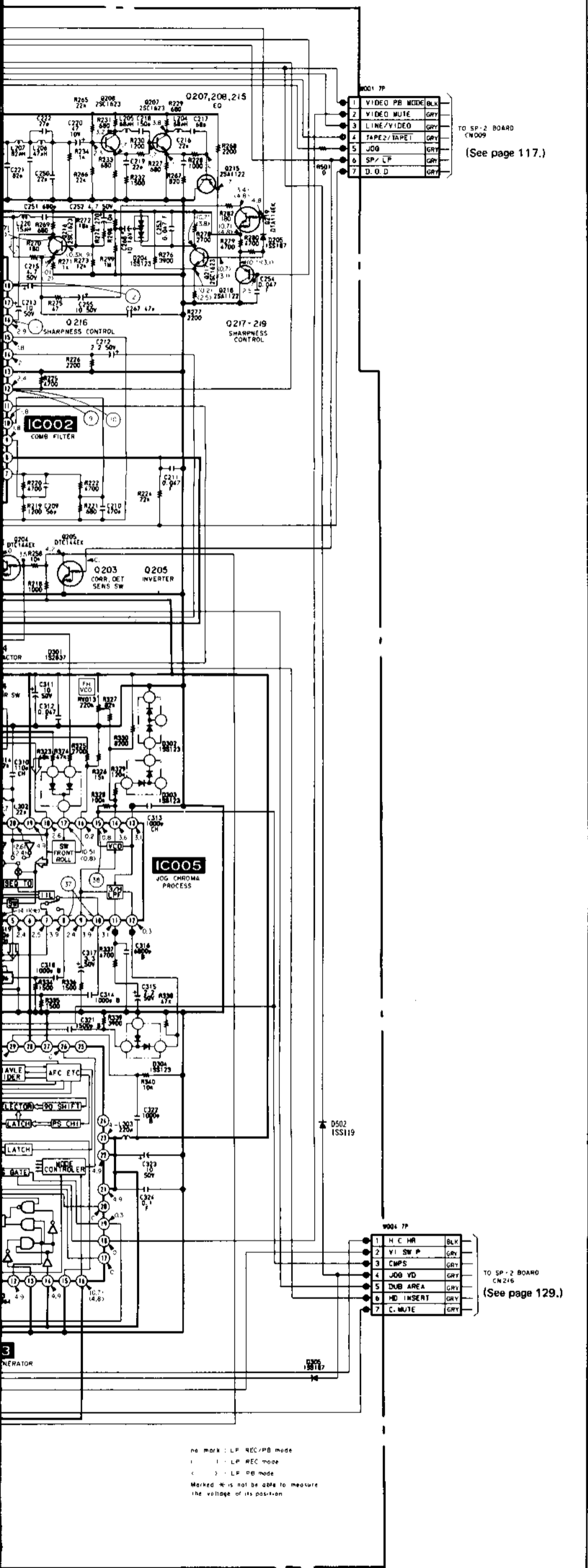


D004	E-3	Q101	F-4
D005	F-5	Q102	F-5
D202	G-8	Q103	I-1
D204	F-13	Q104	H-1
D205	G-13	Q106	F-2
D206	H-13	Q107	E-2
D301	F-12	Q110	D-4
D302	E-13	Q113	D-4
D303	D-13	Q201	E-6
D304	C-12	Q202	H-11
D305	B-7	Q203	G-9
D402	A-5	Q204	G-9
D403	A-5	Q205	F-8
D410	A-2	Q206	G-8
D411	A-2	Q207	F-11
D412	B-2	Q208	F-12
D413	C-1	Q209	F-10
D414	F-1	Q211	G-9
D415	F-1	Q215	G-11
D416	E-1	Q216	G-10
D417	F-1	Q217	F-13
D418	D-1	Q218	G-13
D419	C-1	Q219	F-13
D501	A-3	Q220	G-13
D502	D-6	Q221	H-13
		Q222	H-13
IC001	H-4	Q301	E-9
IC002	H-10	Q302	E-8
IC003	B-12	Q304	D-11
IC004	B-8	Q403	B-4
IC005	D-12	Q404	C-4
IC007	B-3	Q405	C-5
IC010	E-10	Q406	C-7
IC011	D-8	Q407	C-3
IC012	I-6	Q408	A-3
		Q409	D-8
		Q410	C-9
LV201	I-12	Q420	A-2
		Q423	A-4
Q002	I-7	RV001	D-9
Q004	G-6	RV002	C-9
Q006	I-6	RV005	G-7
Q009	H-7	RV006	G-6
Q010	I-4	RV007	F-4
Q011	D-4	RV008	F-5
Q013	B-5	RV009	E-3
Q014	B-5	RV010	E-3
Q015	I-6	RV011	I-10
Q018	I-5	RV012	H-8
Q019	I-5	RV013	E-11
Q020	H-5	RV014	D-11
Q023	G-5		
Q024	F-5		
Q025	E-6		
Q026	E-4		
Q027	E-4		
Q100	H-2		





Refer to page 99.



Note:

- Caution when replacing chip parts.
New parts must be attached after removal of chip.
Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted.
kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF : μμF.
50V or less are not indicated except for electrolytics, and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- : nonflamable resistor.
- : fusible resistor.
- : panel designation.
- : adjustment for repair.
- : B + bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
- Readings are taken with a digital multimeter (DC10MΩ).
- Voltage variations may be noted due to normal production tolerances.

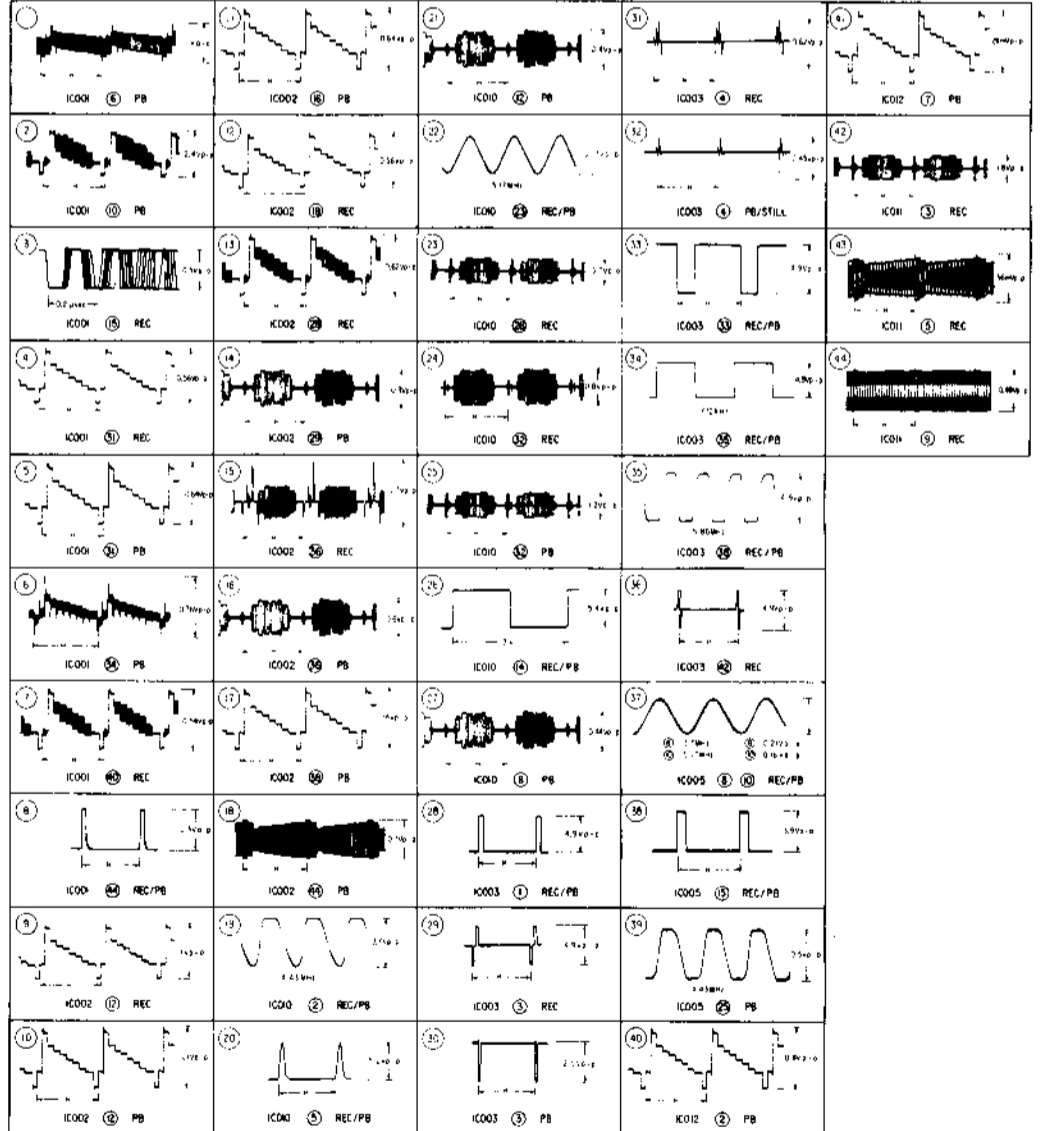
Note: The components identified by shading and mark are critical for safety. Replace only with part number specified.

When indicating parts by reference number, please include the board name.

• Signal path

- ➡ : REC CHROMA Signal
- ⇨ : PB CHROMA Signal

VI-20 BOARD



CH-44 (CHROMA PROCESS), BS6324(MIX), BS7443(NOISE CANCEL) PRINTED WIRING BOARDS

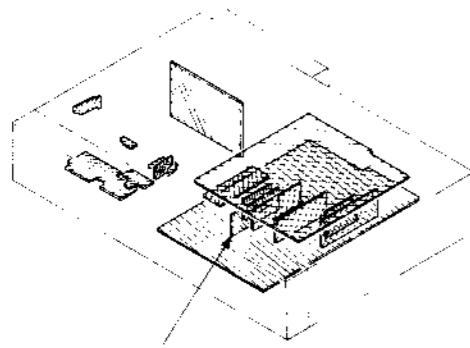
—Ref. No. CH-44 BOARD : 3,000 series, BS6324 BOARD : 3,100 series, BS7443 BOARD : 3,200 series—

Note:

- : indicates a lead wire mounted on the component side.
- : indicates a lead wire mounted on the printed side.
- : Through hole.
- : Pattern from the side which enables seeing.
- : Digital transistor (BS7443:DT001,DT002,DT003,DT004,DT005,DT006, BS6324:DT001) transistor with resistors. Refer to the BS7443,BS6324 boards schematic diagram for digital transistor.

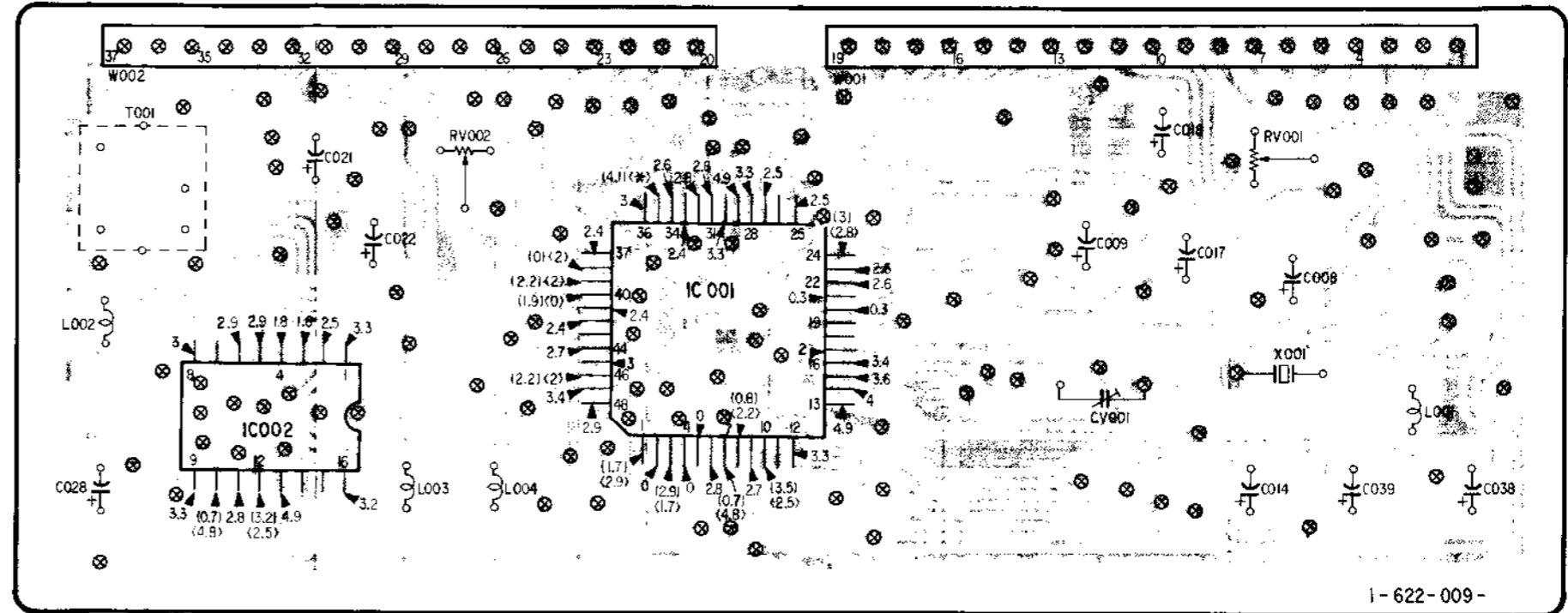
When indicating parts by reference number, please include the board name.

Caution:
 Pattern face side : Parts on the pattern face side seen from (Solder Side) the pattern face are indicated.
 Parts face side : Parts on the parts face side seen from (Component Side) the parts face are indicated.



CH-44 (CHROMA Process)

**IC010
CH-44 BOARD (COMPONENT SIDE)**

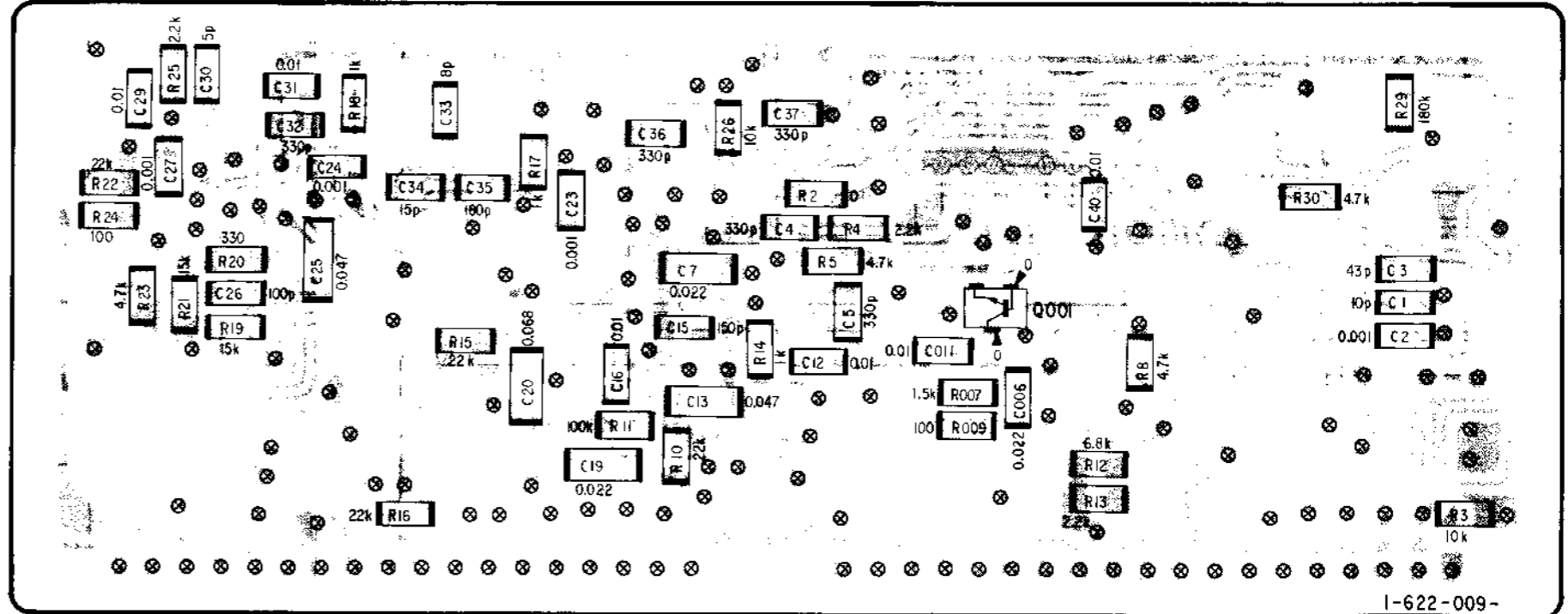


I-622-009-

11

no mark: LP REC/PB mode
 . : LP REC mode
 \ : F PB mode
 Marked * is not able to measure the voltage of its position

**IC010
CH-44 BOARD (SOLDER SIDE)**



I-622-009-

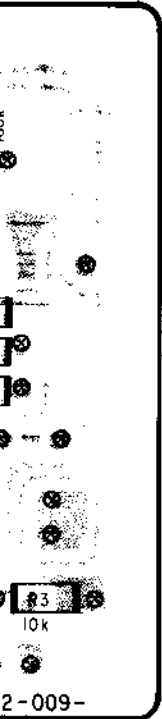
11



-009-

II

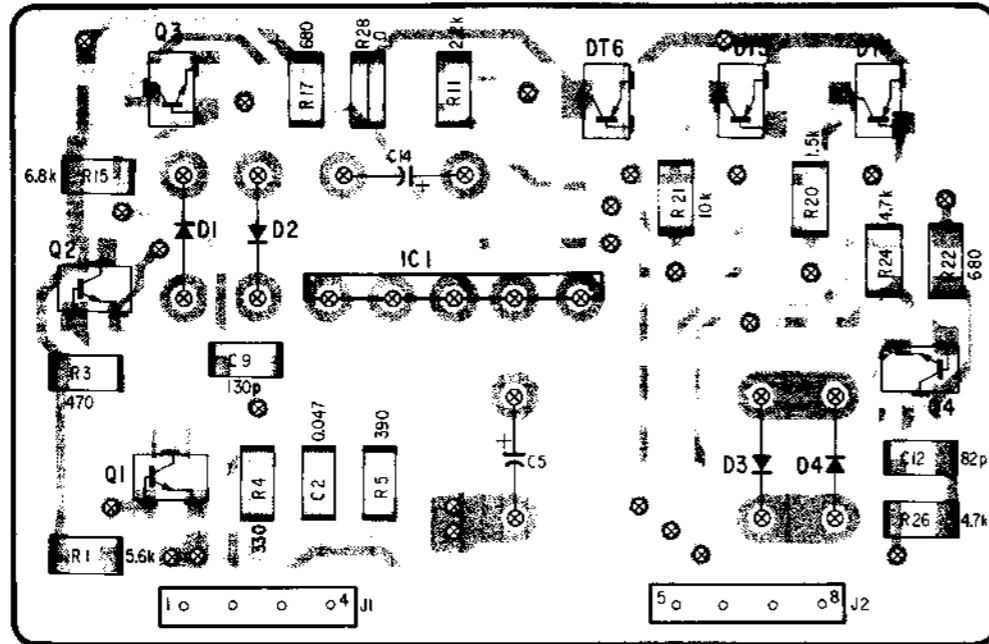
P REC/PB mode
 P REC mode
 P PB mode
 is not able to measure
 its position



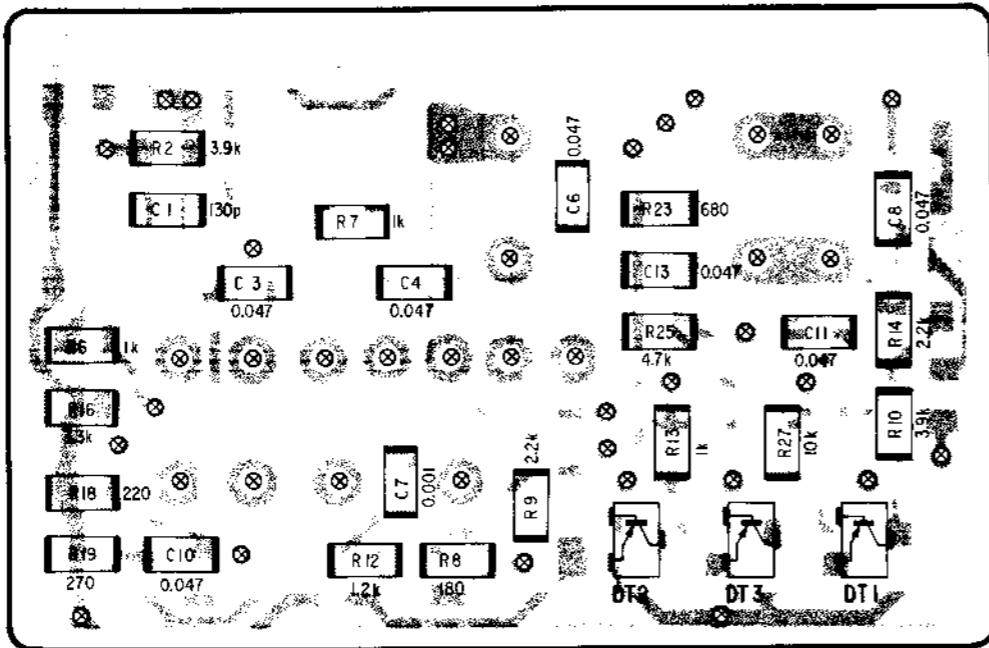
2-009-

II

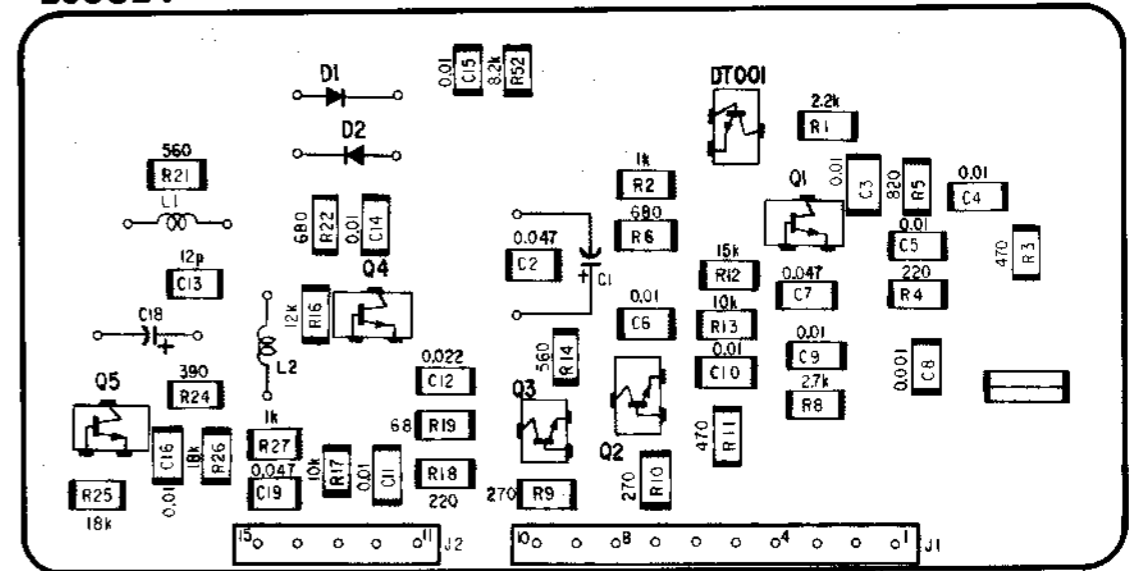
IC012
BS7443 (COMPONENT SIDE)



IC012
BS7443 (SOLDER SIDE)

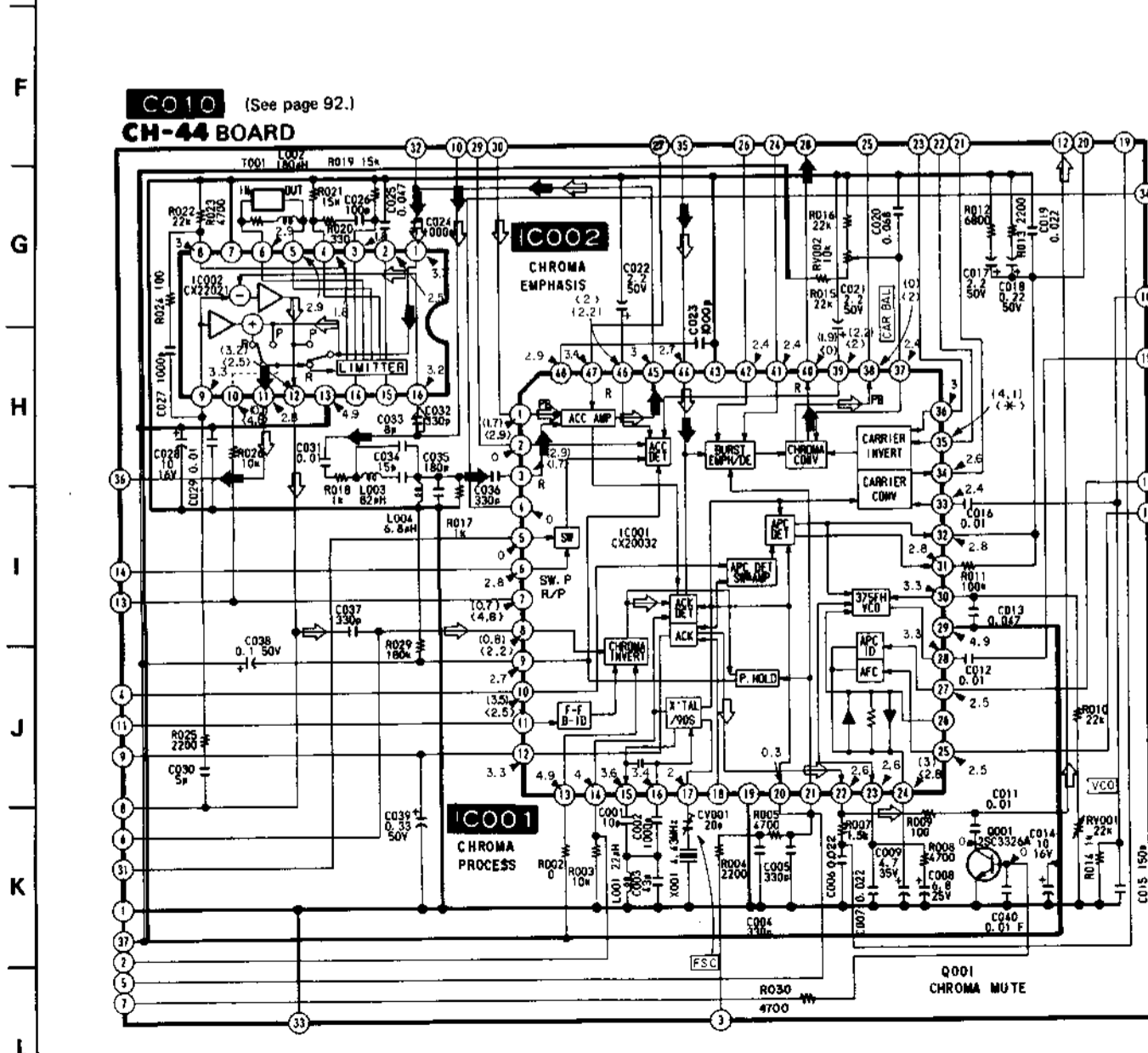
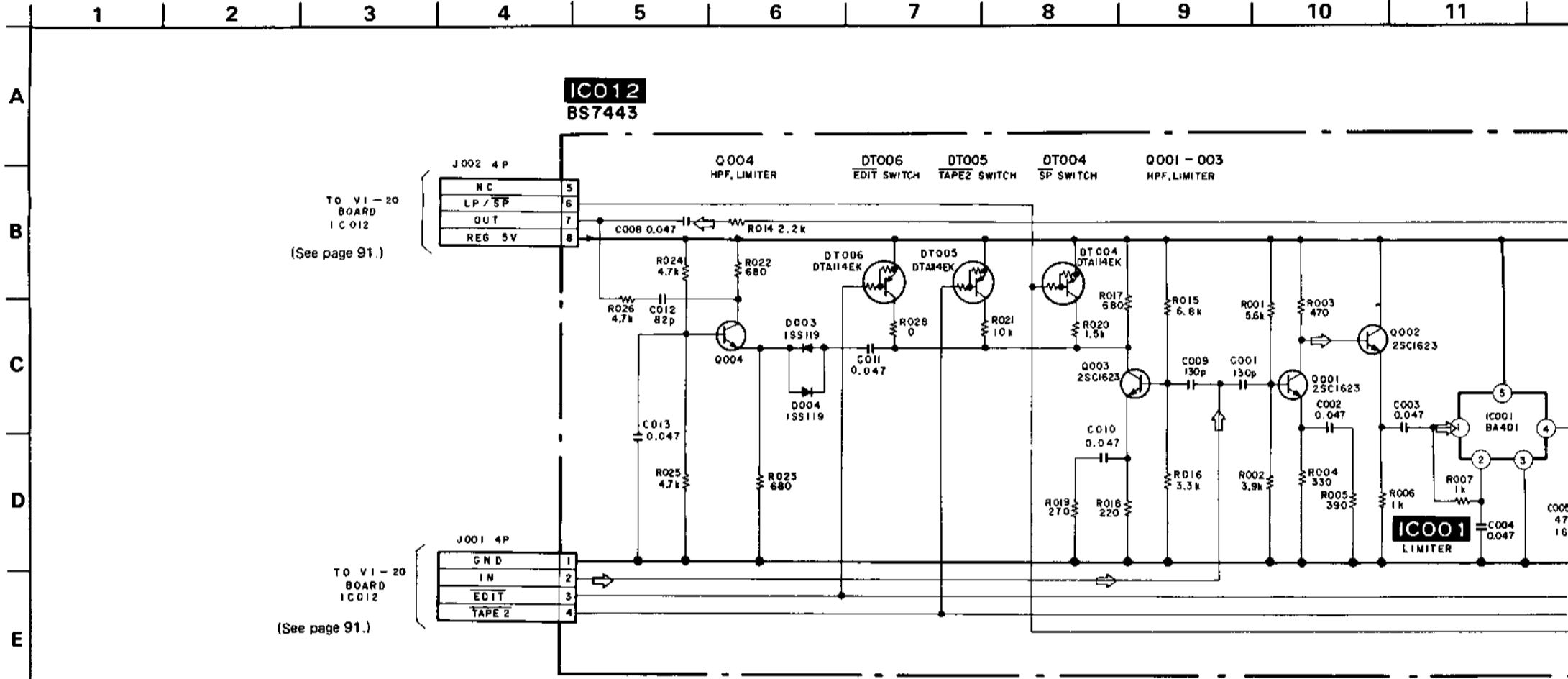


IC011
BS6324

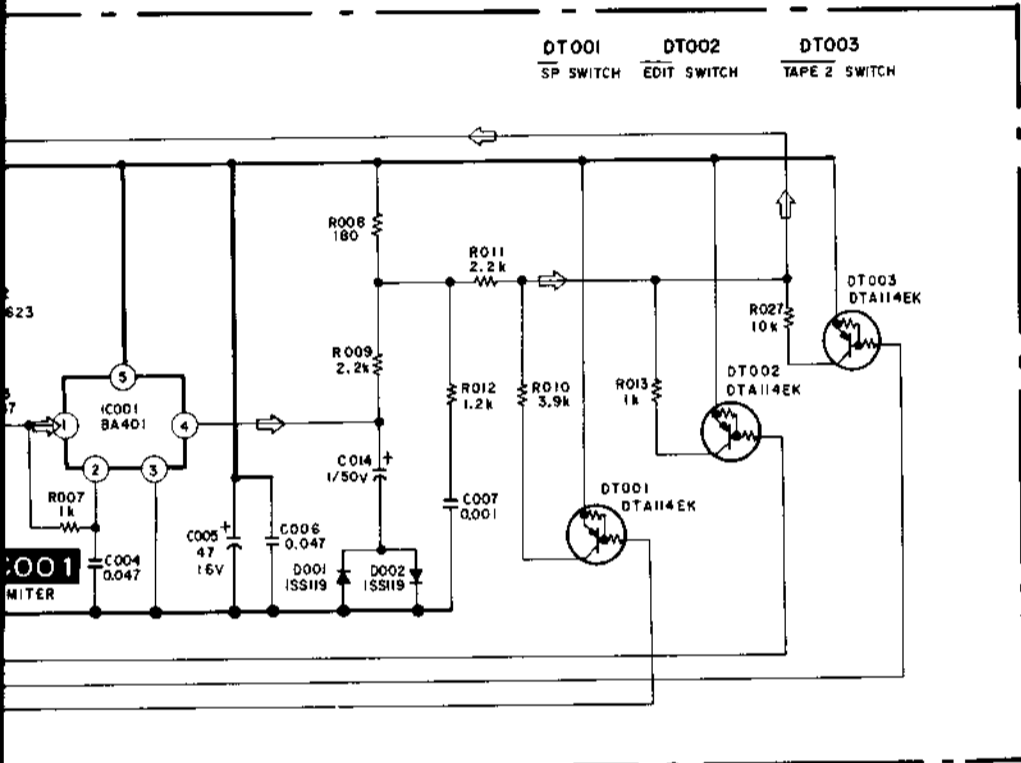


CH-44 (CHROMA PROCESS), BS6324(MIX), BS7443(NOISE CANCEL) SCHEMATIC DIAGRAM

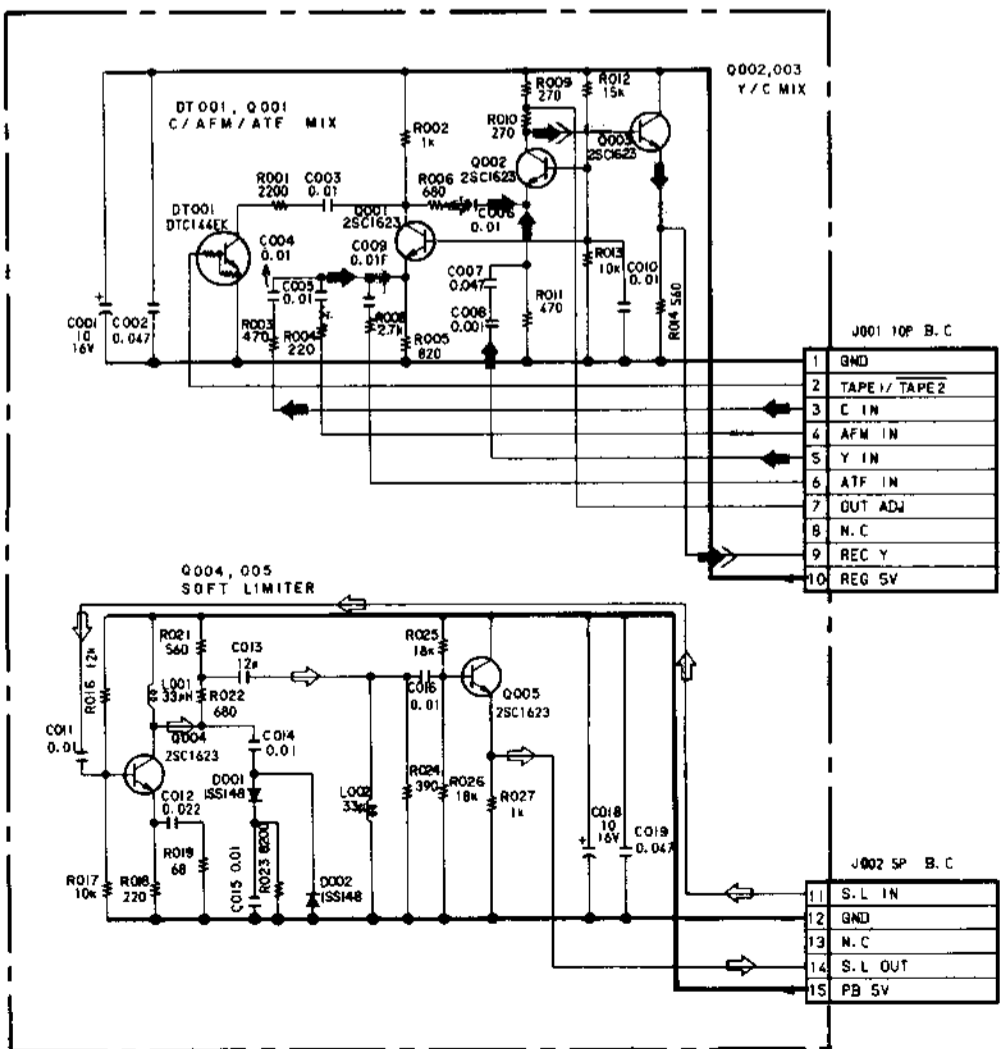
—Ref. No. CH-44 BOARD : 3,000 series, BS6324 BOARD : 3,100 series, BS7443 BOARD : 3,200 series—



11 12 13 14 15 16 17



IC011
BS6324



J001 10P B.C

1	GND
2	TAPE 1 / TAPE 2
3	C IN
4	AFM IN
5	Y IN
6	ATF IN
7	OUT ADJ
8	N.C
9	REC Y
10	REG 5V

TO V1 - 20 BOARD IC011 (See page 91.)

J002 5P B.C

11	S.L IN
12	GND
13	N.C
14	S.L OUT
15	PB 5V

TO V1 - 20 BOARD IC011 (See page 91.)

Note:

- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytic, and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- □ : adjustment for repair.
- — : B + bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
- Readings are taken with a digital multimeter (DC10MΩ).
- Voltage variations may be noted due to normal production tolerances.

When indicating parts by reference number, please include the board name.

- **Signal path**
- → : REC Y Signal
- ⇨ : PB Y Signal
- ⇩ : REC CHROMA Signal
- ⇨ : PB CHROMA Signal
- ⇨ : REC Y/CHROMA Signal

Note:

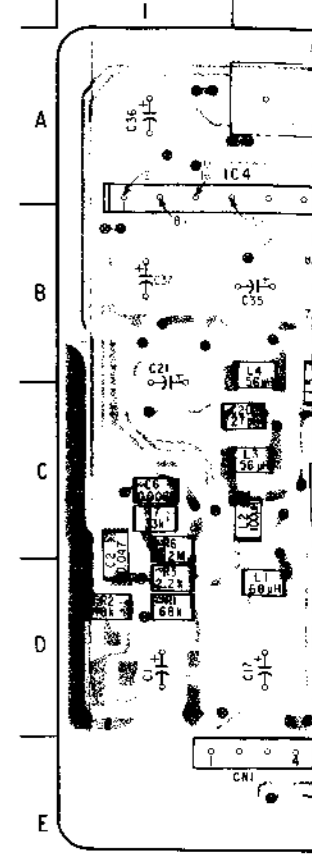
- ○ : indicates a lead wire mounted on the component side.
- ● : indicates a lead wire mounted on the printed side.
- ⊗ : Through hole.
- ○ : Pattern from the side which enables seeing.
- ○ : Pattern from the side which enables seeing.
- ○ : B+ pattern from the side which enables seeing.
- Digital transistor (TC-3:Q007) transistor with resistors.
 Refer to the TC-3 board schematic diagram for digital transistor.

When indicating parts by reference number, please include the board name.

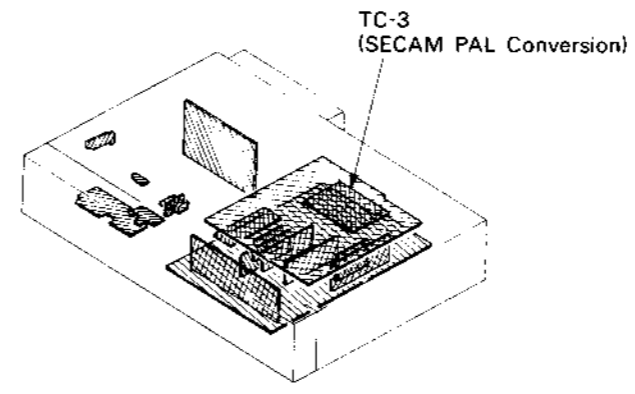
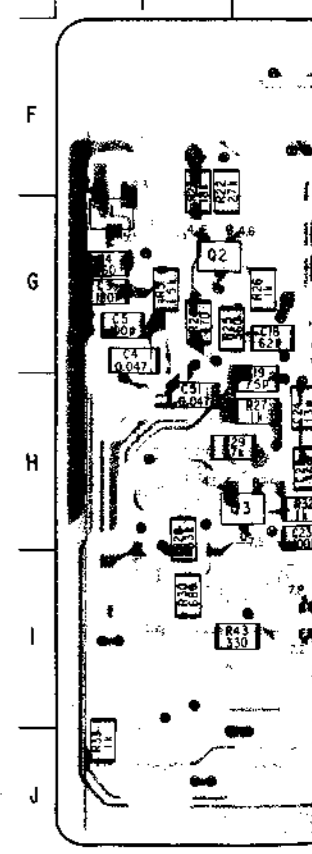
Caution:
 Pattern face side: Parts on the pattern face side seen from (Solder Side) the pattern face are indicated.
 Parts face side: Parts on the parts face side seen from (Component Side) the parts face are indicated.

CV1	C-3
D1	D-7
D2	C-4
IC1	D-3
IC2	B-6
IC3	C-6
IC4	A-2
LV1	D-5
LV2	B-4
LV3	B-3
Q1	G-1
Q2	G-1
Q3	H-2
Q4	B-2
Q5	B-2
Q6	C-3
Q7	C-7
Q8	B-8
Q9	B-8
Q10	A-7
Q12	D-2
RV1	B-5
RV2	C-5
RV3	E-6
RV4	C-2
RV5	E-5
RV6	C-8
RV7	C-3
TP1	B-4,4

[TC-3 BOARD] (COMPONENT SIDE)



[TC-3 BOARD] (SOLDER SIDE)



Note:

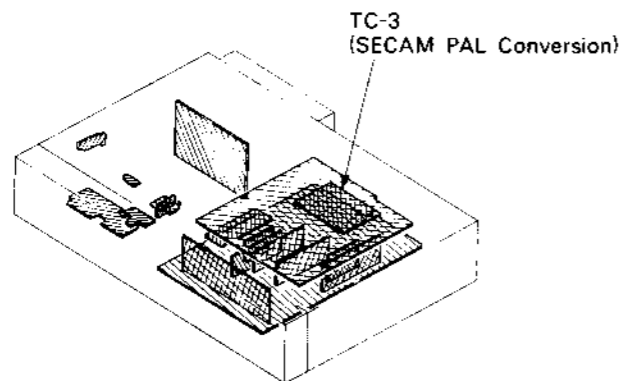
- ○ : indicates a lead wire mounted on the component side.
- ● : indicates a lead wire mounted on the printed side.
- ⊗ : Through hole.
- : Pattern from the side which enables seeing.
- : Pattern from the side which enables seeing.
- : B) pattern from the side which enables seeing.
- Digital transistor (TC-3:Q007) transistor with resistors.
Refer to the TC-3 board schematic diagram for digital transistor.

When indicating parts by reference number, please include the board name.

Caution:

Pattern face side (Solder Side) Parts on the pattern face side seen from the pattern face are indicated.
Parts face side (Component Side) Parts on the parts face side seen from the parts face are indicated.

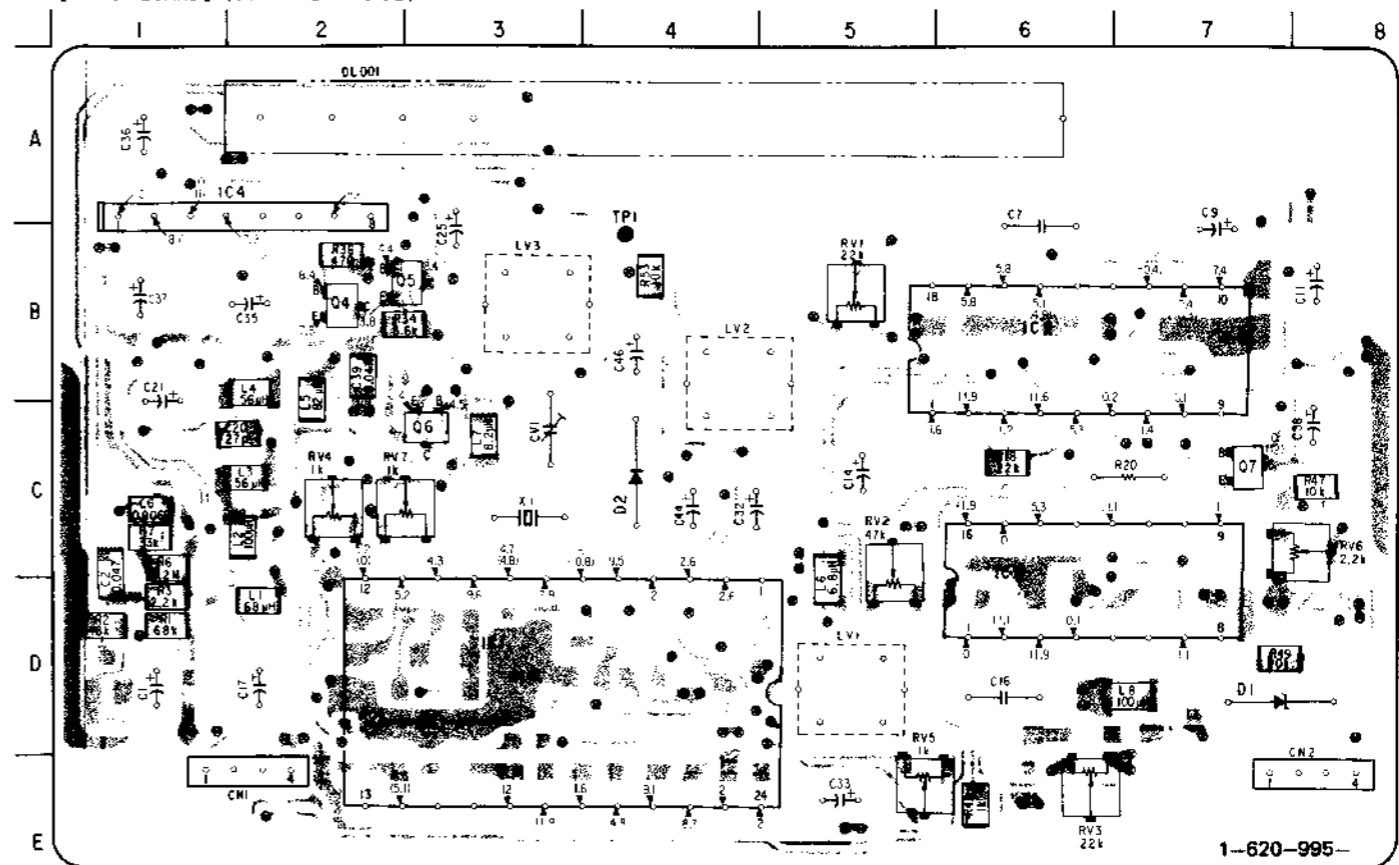
CV1	C 3
D1	D 7
D2	C 4
IC1	D 3
IC2	B 6
IC3	C 6
IC4	A 2
LV1	D 5
LV2	B 4
LV3	B 3
Q1	G 1
Q2	C 1
Q3	H 2
Q4	B 2
Q5	B 2
Q6	C 3
Q7	C 7
Q8	B 8
Q9	B 8
Q10	A 7
Q12	D 2
RV1	B 5
RV2	C 5
RV3	E 6
RV4	C 2
RV5	E 5
RV6	C 8
RV7	C 3
TP1	B 4,14



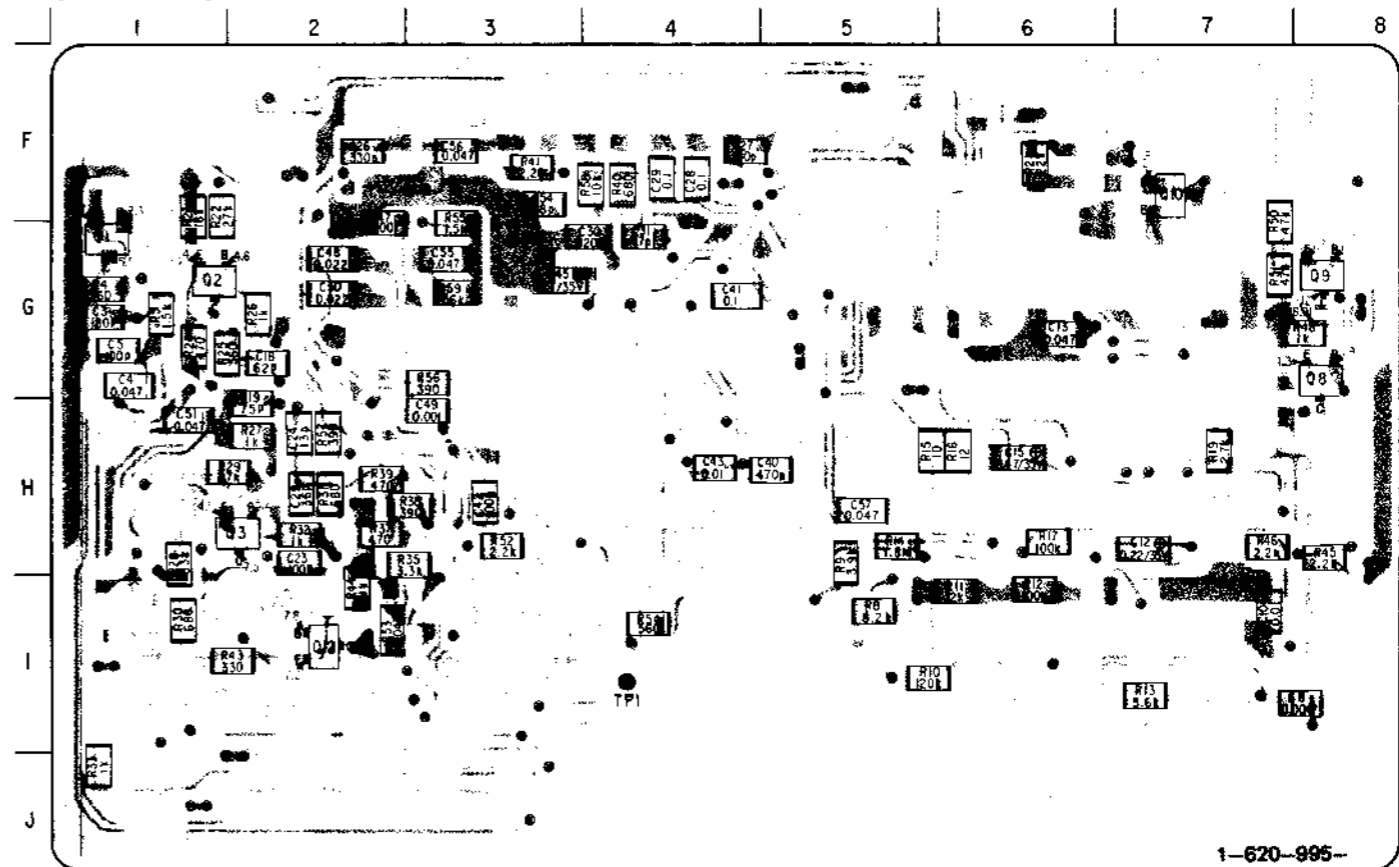
TC-3(SECAM-PAL CONVERSION) PRINTED WIRING BOARD

—Ref. No. TC-3 BOARD : 3, 500 series—

[TC-3 BOARD] (COMPONENT SIDE)

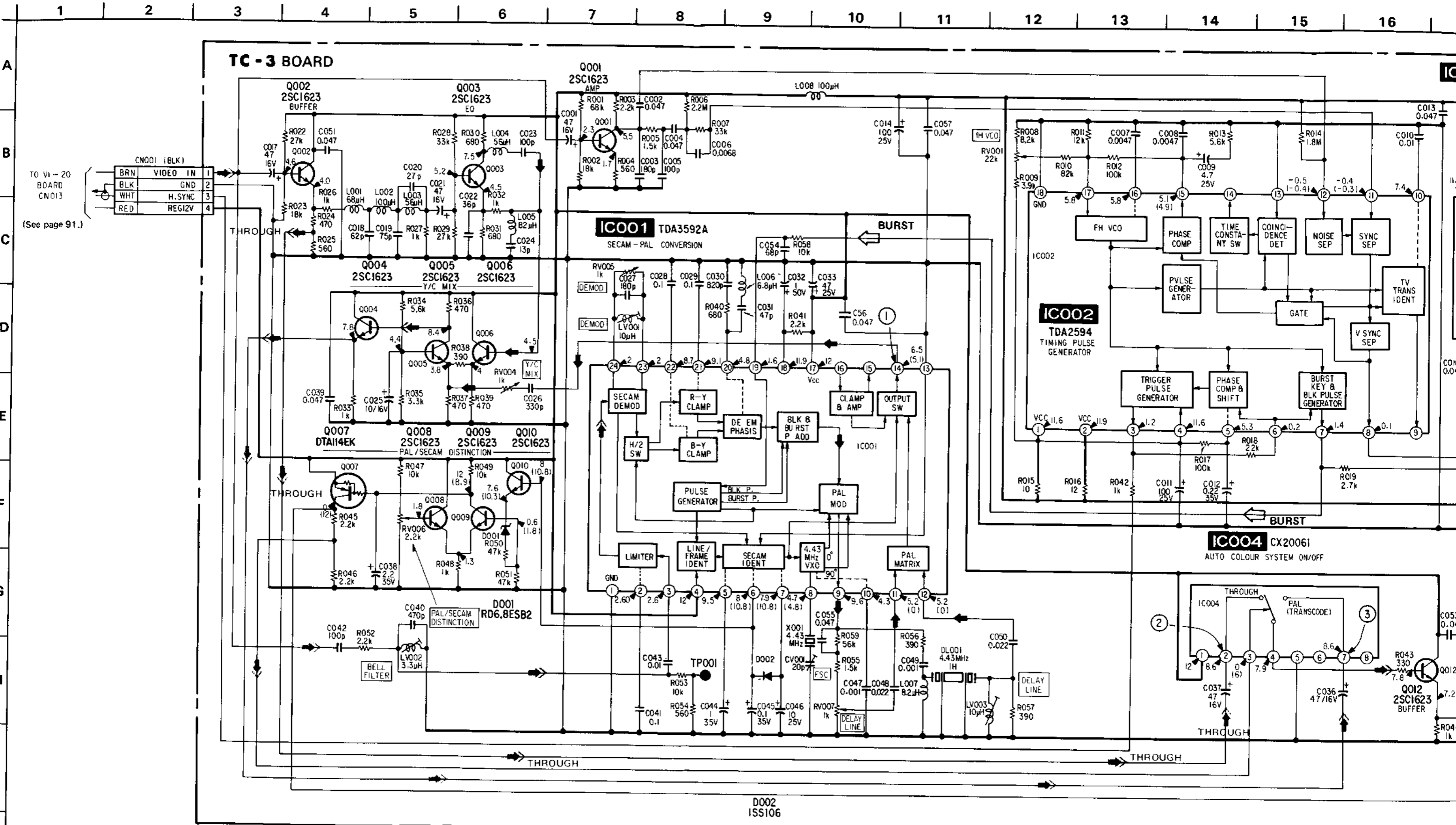


[TC-3 BOARD] (SOLDER SIDE)



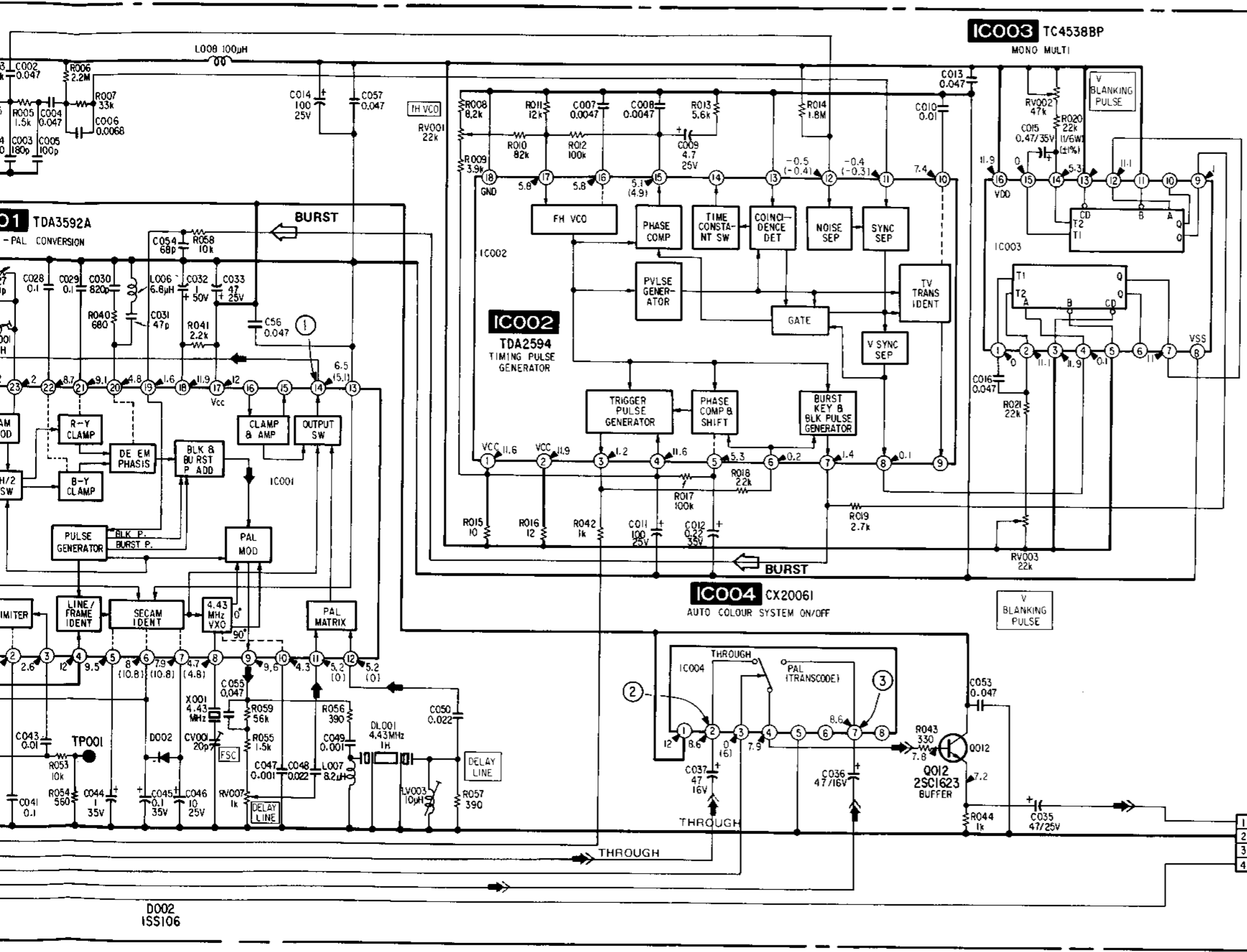
TC-3 (SECAM-PAL CONVERSION) SCHEMATIC DIAGRAM

—Ref. No. TC-3 BOARD : 3,500 series—



TO VI - 20 BOARD CN013 (See page 91.)

VIDEO (4) VIDEO (4)



VIDEO OUT SIGNAL (AUTO COLOUR ON/OFF)

- When ON, the signal is passing the transcorder. The PAL signal goes out unless otherwise operated wrong.
- When OFF, the signal is the THROUGH signal. Generally the PAL signal goes out, but when receiving the DDR broadcasting, the SECAM signal goes out.

CN002 (WHT)			
1	VIDEO OUT	YEL	
2	GND	GRY	
3	N. C	GRY	
4	AUTO COLOUR ON/OFF	GRY	

TO VI-20 BOARD
CN012
(See page 91.)

A
B
C
D
E
F
G
H
I
J

Note:

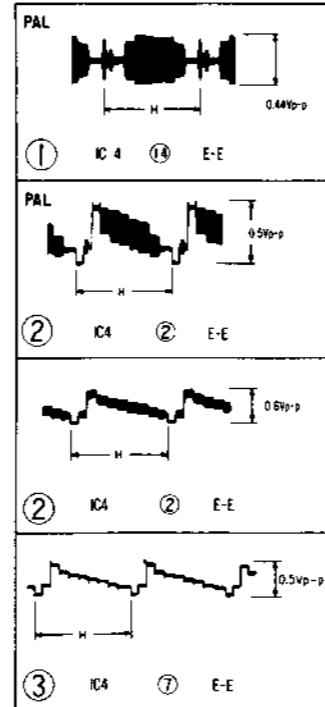
- Caution when replacing chip parts.
New parts must be attached after removal of chip.
Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted.
kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF.
50V or less are not indicated except for electrolytic and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- □ : adjustment for repair.
- — : B + bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
- Readings are taken with a digital multimeter (DC10MΩ).
- Voltage variations may be noted due to normal production tolerances.

When indicating parts by reference number, please include the board name.

• **Signal path**

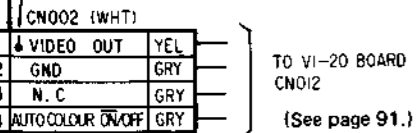
- ➡ : REC Y Signal
- ➡ : REC CHROMA Signal
- ➡➡ : REC Y/CHROMA Signal

TC-3 BOARD



VIDEO OUT SIGNAL (AUTO COLOUR ON/OFF)

- When ON, the signal is passing the transcorder. The PAL signal goes out unless otherwise operated wrong.
- When OFF, the signal is the THROUGH signal. Generally the PAL signal goes out, but when receiving the DDR broadcasting, the SECAM signal goes out.



Note:

- : indicates a lead wire mounted on the component side.
- : indicates a lead wire mounted on the printed side.
- S : Through hole.
- : Pattern from the side which enables seeing.

When indicating parts by reference number, please include the board name.

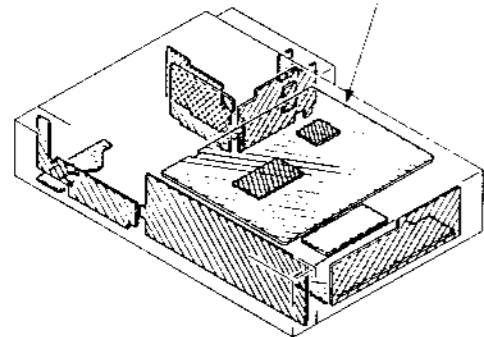
Caution:

Pattern face side: Parts on the pattern face side seen from (Solder Side) the pattern face are indicated.
Parts face side: Parts on the parts face side seen from (Component Side) the parts face are indicated.

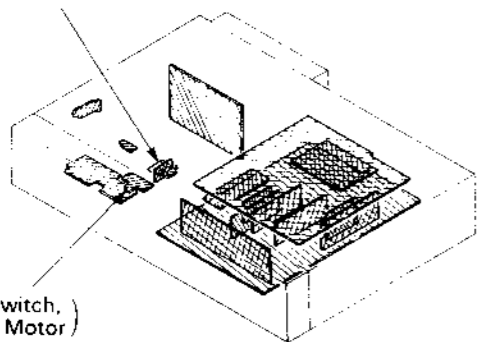
CN001	D-27	IC210	K-7	Q390	J-14
CN002	K-19	IC211	I-5	Q401	L-4
CN003	M-32	IC212	J-5	Q480	G-25
CN004	A-27	IC213	K-3	Q481	G-25
CN005	A-22	IC215	J-2	Q482	F-25
CN006	A-23	IC218	F-6	Q500	F-10
CN007	A-28	IC220	F-27	Q501	F-10
CN008	G-32	IC500	E-23	Q502	F-9
CN009	A-24	IC501	C-22	Q601	C-13
CN010	E-28	IC502	J-15	Q602	C-14
CN011	L-20	IC600	B-19	Q604	B-14
CN012	M-14	IC601	H-20	Q605	B-21
CN013	L-22	IC602	E-20	Q606	J-18
CN014	K-20	IC603	F-20	Q701	L-9
CN015	A-24	IC604	D-14	Q702	L-9
CN016	H-32	IC605	E-18	Q703	L-9
CN017	C-29	IC606	H-18	Q704	M-24
CN018	A-28	IC701	K-5	Q705	K-23
CN019	C-30	IC703	L-30	Q706	K-24
CN020	E-32			Q707	L-9
CN021	E-31	Q010	I-3	Q708	L-10
CN022	C-28	Q011	H-31	Q709	L-25
CN027	A-26	Q012	H-31	Q710	M-21
CN212	B-31	Q013	G-3	Q711	L-10
CN213	A-29	Q014	D-10	Q712	K-11
CN214	L-25	Q015	D-10	Q713	L-10
CN215	J-22	Q020	B-5	Q714	L-23
CN216	L-21	Q021	B-28	Q715	L-22
CN217	G-23	Q022	B-28	Q716	M-10
CN601	B-22	Q023	B-5	Q717	K-10
CN603	M-12	Q054	I-22	Q777	J-29
CN605	F-22	Q055	I-22		
CN606	F-23	Q060	F-3	RV201	J-26
CN607	B-22	Q085	G-16	RV202	J-26
		Q086	H-16	RV203	J-26
D025	A-5	Q090	D-23	RV204	J-26
D021	A-28	Q091	D-24	RV206	K-25
D060	C-4	Q201	B-5	RV208	K-25
D082	G-16	Q202	B-28	RV209	D-25
D203	B-2	Q203	B-27	RV210	M-29
D205	B-7	Q204	B-6	RV601	B-20
D206	D-7	Q205	K-26	RV602	F-18
D208	H-24	Q206	C-30	RV603	C-21
D209	I-26	Q207	C-2	RV604	B-21
D211	K-27	Q208	D-32	RV701	M-27
D212	L-3	Q209	D-30		
D213	I-22	Q210	H-11	TP001	G-29
D214	J-30	Q211	K-4	TP002	I-30
D215	D-27	Q212	A-26	TP003	E-32
D216	C-6	Q213	B-7	TP004	G-29
D217	I-24	Q214	C-7	TP005	G-29
D218	K-30	Q215	C-7	TP201	I-23
D220	B-1	Q216	C-6	TP202	G-24
D221	B-1	Q217	D-6	TP203	G-22
D222	B-2	Q218	C-26	TP204	G-22
D223	G-6	Q219	C-27	TP205	G-22
D226	K-30	Q220	C-7	TP206	J-21
D227	H-11	Q221	B-6	TP207	G-24
D230	D-31	Q222	C-26	TP208	K-29
D232	K-7	Q223	C-7	TP209	L-22
D233	E-27	Q224	G-27	TP210	B-27
D390	F-27	Q225	D-6	TP211	B-27
D391	J-14	Q226	K-9	TP212	J-27
D392	I-10	Q227	K-10	TP213	K-28
D393	I-10	Q228	J-6	TP214	K-25
D501	F-11	Q229	F-3	TP215	J-24
D502	H-13	Q230	F-4	TP216	K-26
D600	B-13	Q232	K-23	TP217	K-26
D601	H-14	Q233	K-30	TP219	M-26
D603	I-14	Q235	H-11	TP220	I-30
D604	H-14	Q237	C-9	TP221	L-27
D701	K-5	Q238	G-3	TP222	J-29
D702	K-23	Q240	E-26	TP223	L-26
		Q242	K-12	TP224	J-23
IC001	H-30	Q245	K-3	TP225	E-27
IC002	F-31	Q246	H-28	TP226	G-24
IC003	C-23	Q248	I-31	TP227	L-27
IC004	F-29	Q249	K-31	TP228	I-30
IC005	F-28	Q250	K-31	TP229	G-28
IC007	C-29	Q251	L-31	TP230	M-26
IC008	D-29	Q252	L-30	TP231	L-21
IC009	D-30	Q253	L-3	TP232	C-32
IC010	L-18	Q254	K-31	TP233	C-31
IC011	H-17	Q256	K-4	TP234	C-31
IC201	E-26	Q260	B-1	TP235	L-25
IC202	J-1	Q261	B-1	TP236	M-30
IC204	H-23	Q262	B-2	TP237	I-32
IC205	K-21	Q263	H-10	TP238	E-25
IC206	D-32	Q264	I-10	TP239	J-31
IC207	B-30	Q280	C-31	TP240	E-26
IC208	B-32	Q281	D-2	TP241	E-26
IC209	B-26	Q282	D-2	TP242	E-26

TP603	G-20
TP604	D-18
TP607	G-22
TP608	C-21
TP609	E-18

SP-2 (System Control)



LS-9 (Loading Switch)



MS-4 (Mode Switch, Control Motor)

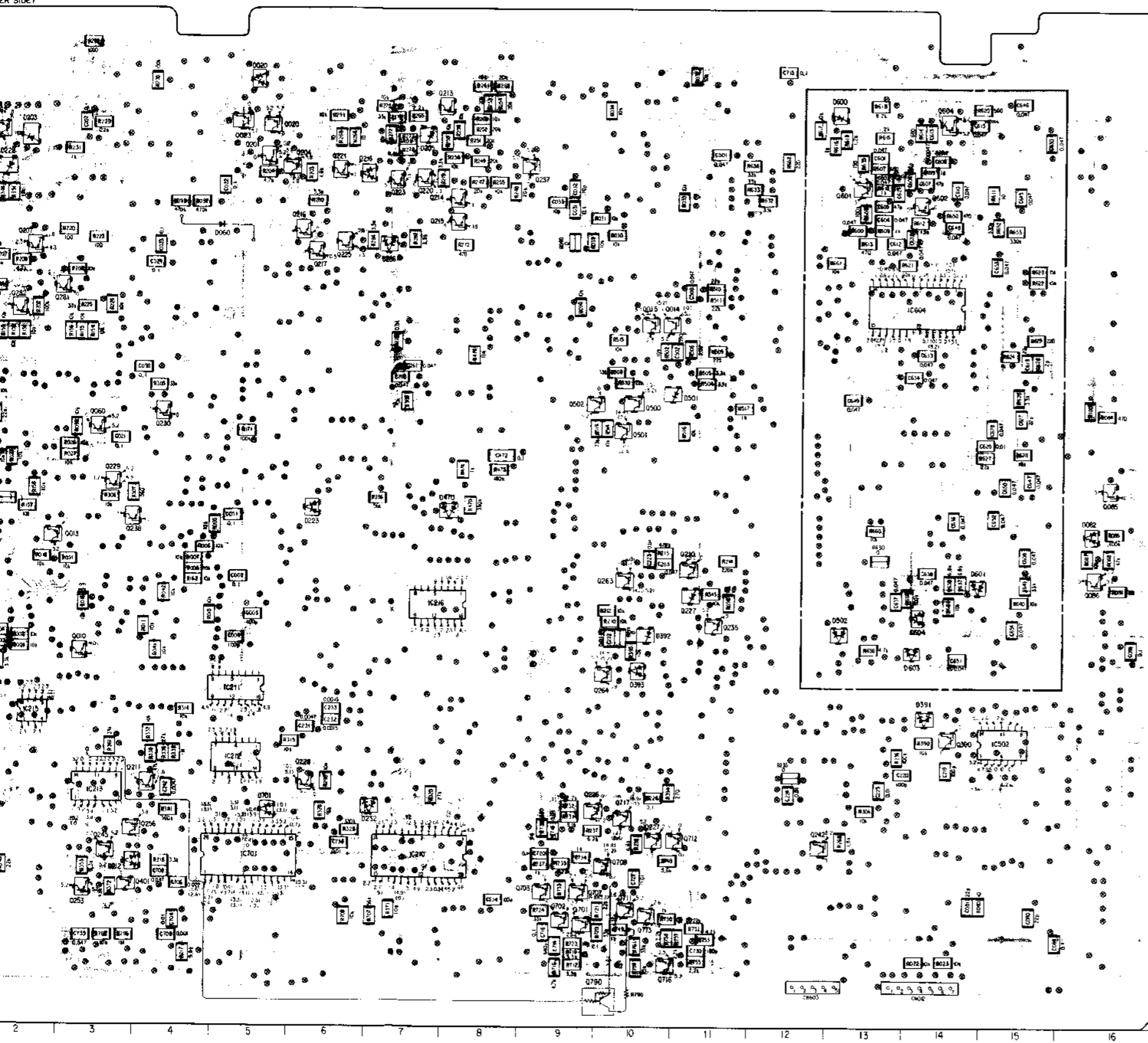
SP-2 BOARD (SOLDER SIDE)



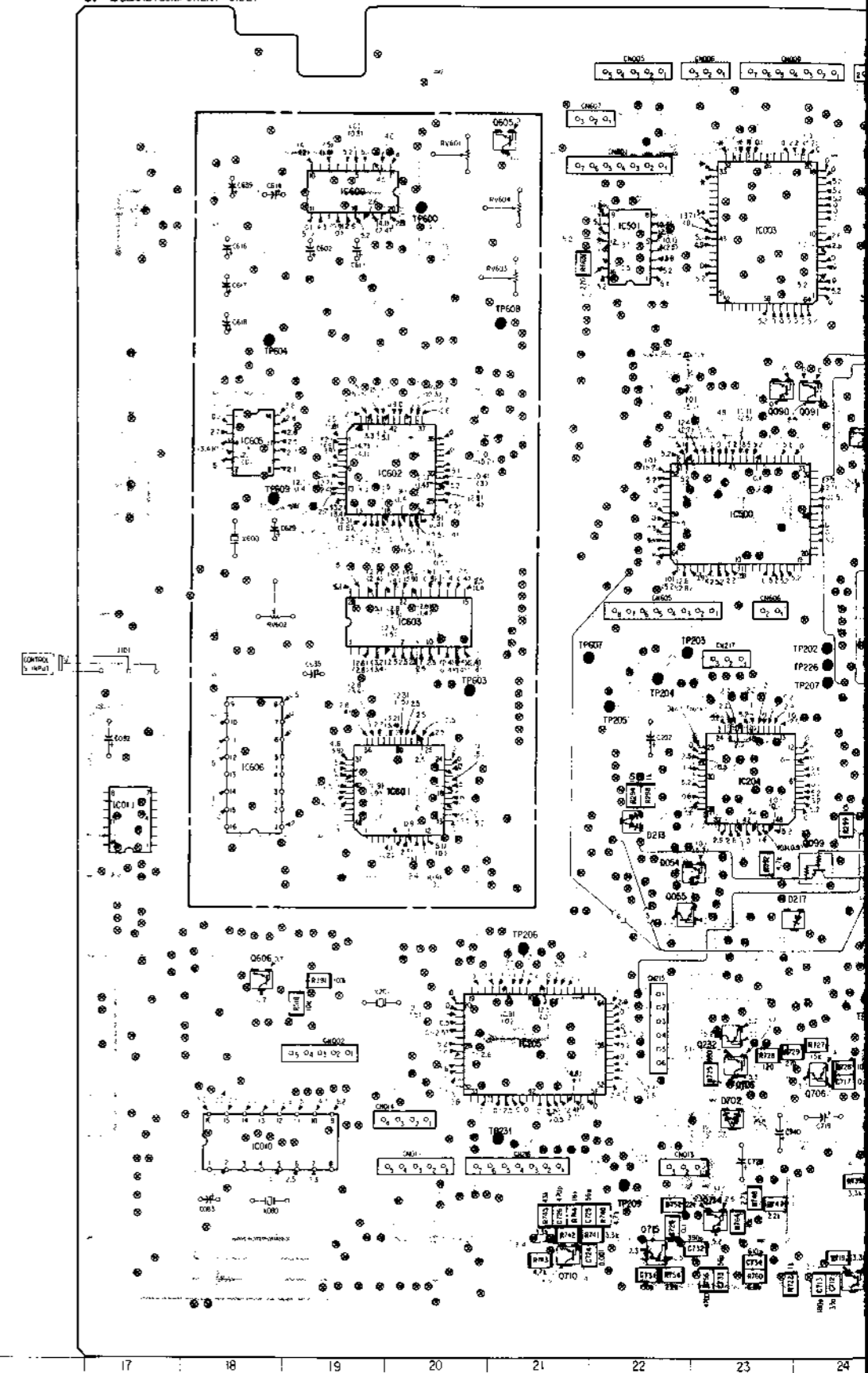
EM CONTROL), LS-9 (LOADING SWITCH), MS-4 (MODE SWITCH, CONTROL MOTOR) PRINTED WIRING BOARDS

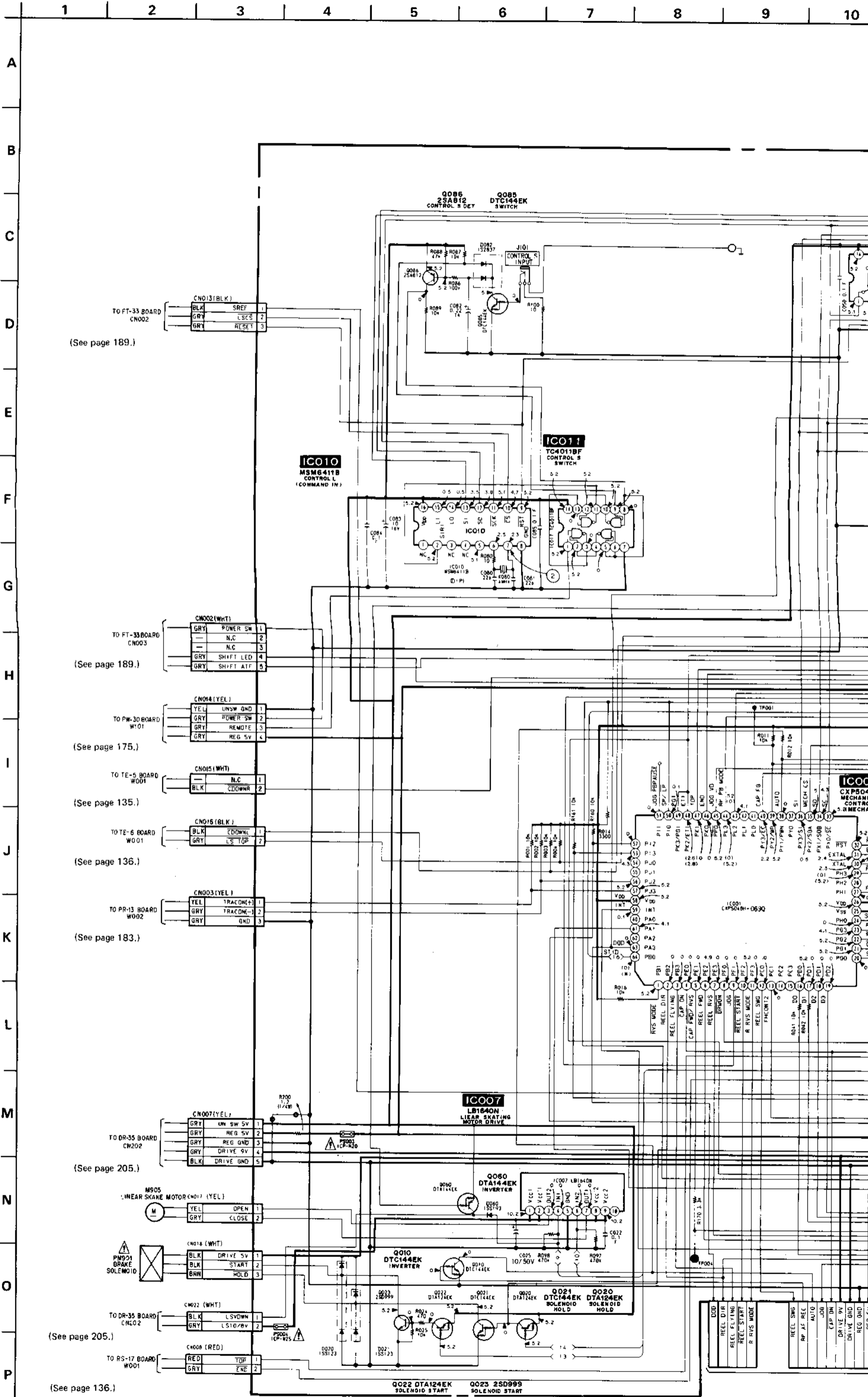
BOARD : 4,000 series, LS-9 BOARD : 5,000 series, MS-4 BOARD : 6,000 series

ER SIDE)



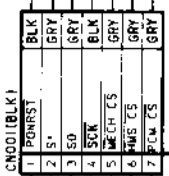
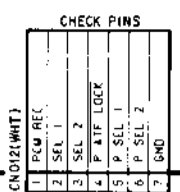
SP-2 BOARD (COMPONENT SIDE)





(See page 189.)

TO FT-33 BOARD CN002



IC004
TC4068BF
BUS SWITCH

IC003
MPD75104
MECHANISM CONTROL 3 (HMS)

IC002
CXP5048H-070
MECHANISM CONTROL 2 (ATF)

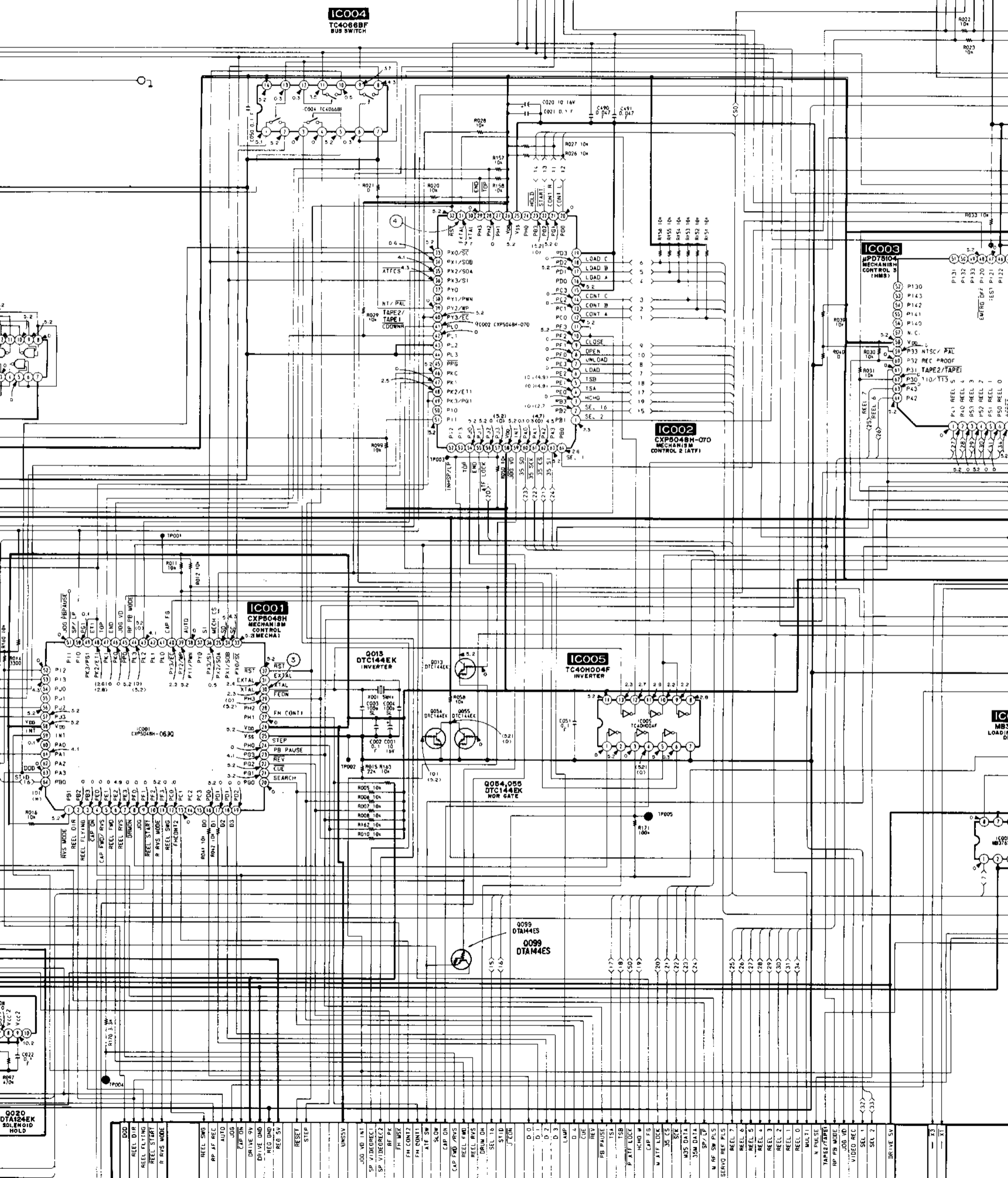
IC001
CXP5048H
MECHANISM CONTROL 1 (MECHA)

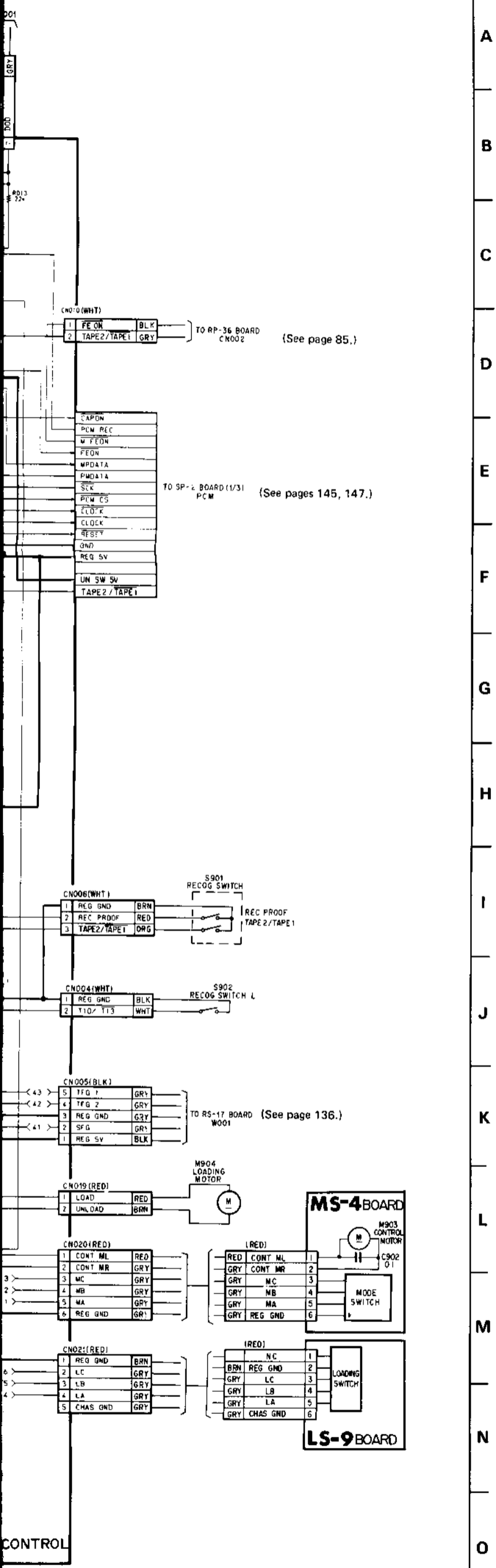
IC005
TC40H004F
INVERTER

0013
DTC144EK
INVERTER

0054, 0055
DTC144EK
NOR GATE

0099
DTAM4ES





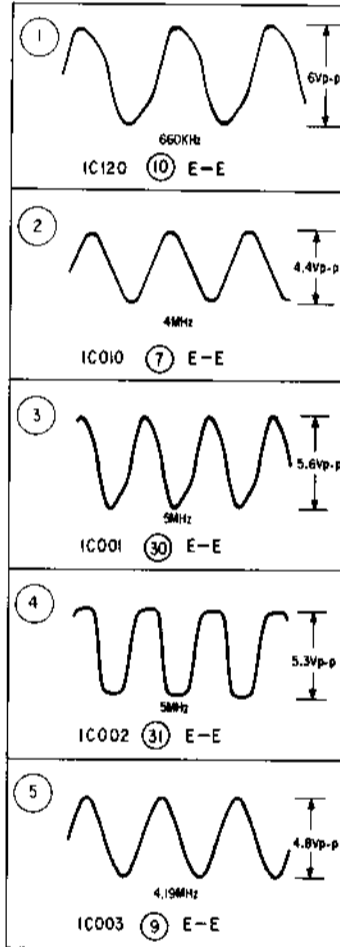
Note:

- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All capacitors are in μF unless otherwise noted. $\text{k}\Omega$: 1000 Ω , $\text{M}\Omega$: 1000 $\text{k}\Omega$.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- : panel designation.
- \triangle : internal component.
- : adjustment for repair.
- **—** : B + bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
- Readings are taken with a digital multimeter (DC10M Ω).
- Voltage variations may be noted due to normal production tolerances.

Note: The components identified by shading and mark \triangle are critical for safety. Replace only with part number specified.

When indicating parts by reference number, please include the board name.

SP-2 BOARD (SYSCON)



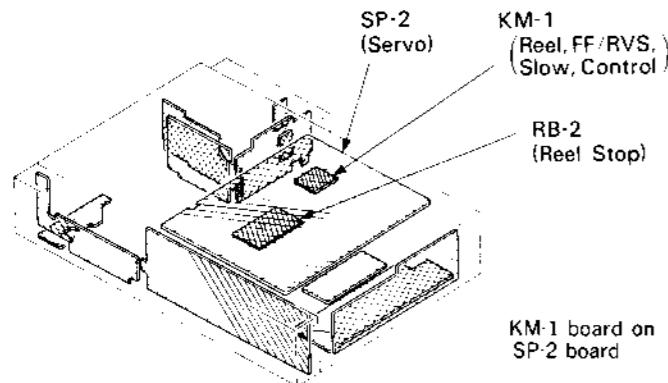
Note:

- : indicates a lead wire mounted on the component side.
- : indicates a lead wire mounted on the printed side.
- : Through hole.
- : Pattern from the side which enables seeing.

When indicating parts by reference number, please include the board name.

Caution:

Pattern face side: Parts on the pattern face side seen from (Solder Side) the pattern face are indicated.
 Parts face side: Parts on the parts face side seen from (Component Side) the parts face are indicated.



Note:

- All resistors are in ohms, 1/6W unless otherwise noted. k Ω : 1000 Ω , M Ω : 1000k Ω .
- All capacitors are in μ F unless otherwise noted. pF: μ F. 50WV or less are not indicated except for electrolytics and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- : nonflammable resistor.
- : fusible resistor.
- : panel designation.
- Δ : internal component.
- : adjustment for repair.
- : B + bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a color-bar signal input.
- Readings are taken with a digital multimeter (DC10M Ω).
- Voltage variations may be noted due to normal production tolerances.

When indicating parts by reference number, please include the board name.

CN001	D-27	IC210	K-7	Q390	J-14	TP603	G-20
CN002	K-19	IC211	I-5	Q401	L-4	TP604	D-18
CN003	M-32	IC212	J-5	Q480	G-25	TP607	G-22
CN004	A-27	IC213	K-3	Q481	G-25	TP608	C-21
CN005	A-22	IC215	J-2	Q482	F-25	TP609	E-18
CN006	A-23	IC218	F-6	Q500	F-10		
CN007	A-28	IC220	F-27	Q501	F-10		
CN008	G-32	IC500	E-23	Q502	F-9		
CN009	A-24	IC501	C-22	Q601	C-13		
CN010	E-28	IC502	J-15	Q602	C-14		
CN011	L-20	IC600	B-19	Q604	B-14		
CN012	M-14	IC601	H-20	Q605	B-21		
CN013	L-22	IC602	E-20	Q606	J-18		
CN014	K-20	IC603	F-20	Q701	L-9		
CN015	A-24	IC604	D-14	Q702	L-9		
CN016	H-32	IC605	E-18	Q703	L-9		
CN017	C-29	IC606	H-18	Q704	M-24		
CN018	A-28	IC701	K-5	Q705	K-23		
CN019	C-30	IC703	L-30	Q706	K-24		
CN020	E-32			Q707	L-9		
CN021	E-31	Q010	I-3	Q708	L-10		
CN022	C-28	Q011	H-31	Q709	L-25		
CN207	A-26	Q012	H-31	Q710	M-21		
CN212	B-31	Q013	G-3	Q711	L-10		
CN213	A-29	Q014	D-10	Q712	K-11		
CN214	L-25	Q015	D-10	Q713	L-10		
CN215	J-22	Q020	B-5	Q714	L-23		
CN216	L-21	Q021	B-28	Q715	L-22		
CN217	G-23	Q022	B-28	Q716	M-10		
CN601	B-22	Q023	B-5	Q717	K-10		
CN603	M-12	Q054	I-22	Q777	J-29		
CN605	F-22	Q055	I-22				
CN606	F-23	Q060	F-3	RV201	J-26		
CN607	B-22	Q085	G-16	RV202	J-26		
		Q086	H-16	RV203	J-26		
D025	A-5	Q090	D-23	RV204	J-26		
D021	A-28	Q091	D-24	RV206	K-25		
D060	C-4	Q201	B-5	RV208	K-25		
D082	G-16	Q202	B-28	RV209	D-25		
D203	B-2	Q203	B-27	RV210	M-29		
D205	B-7	Q204	B-6	RV601	B-20		
D206	D-7	Q205	K-26	RV602	F-18		
D208	H-24	Q206	C-30	RV603	C-21		
D209	I-26	Q207	C-2	RV604	B-21		
D211	K-27	Q208	D-32	RV701	M-27		
D212	L-3	Q209	D-30				
D213	I-22	Q210	H-11	TP001	G-29		
D214	J-30	Q211	K-4	TP002	I-30		
D215	D-27	Q212	A-26	TP003	E-32		
D216	C-6	Q213	B-7	TP004	G-29		
D217	I-24	Q214	C-7	TP005	G-29		
D218	K-30	Q215	C-7	TP201	I-23		
D220	B-1	Q216	C-6	TP202	G-24		
D221	B-1	Q217	D-6	TP203	G-22		
D222	B-2	Q218	C-26	TP204	G-22		
D223	G-6	Q219	C-27	TP205	G-22		
D226	K-30	Q220	C-7	TP206	J-21		
D227	H-11	Q221	B-6	TP207	G-24		
D230	D-31	Q222	C-26	TP208	K-29		
D232	K-7	Q223	C-7	TP209	L-22		
D233	E-27	Q224	C-27	TP210	B-27		
Q390	F-27	Q225	D-6	TP211	B-27		
J14	J-14	Q226	K-9	TP212	J-27		
I10	I-10	Q227	K-10	TP213	K-28		
H10	H-10	Q228	J-6	TP214	K-25		
F11	F-11	Q229	F-3	TP215	J-24		
H13	H-13	Q230	F-4	TP216	K-26		
B13	B-13	Q232	K-23	TP217	K-26		
H14	H-14	Q233	K-30	TP219	M-26		
I14	I-14	Q235	H-11	TP220	I-30		
H14	H-14	Q237	C-9	TP221	L-27		
K-5	K-5	Q238	G-3	TP222	J-29		
K-23	K-23	Q240	E-26	TP223	L-26		
		Q242	K-12	TP224	J-23		
		Q245	K-3	TP225	E-27		
		Q246	H-28	TP226	G-24		
		Q248	I-31	TP227	L-27		
		Q249	K-31	TP228	I-30		
		Q250	K-31	TP229	G-28		
		Q251	L-31	TP230	M-26		
		Q252	L-30	TP231	L-21		
		Q253	L-3	TP232	C-32		
		Q254	K-31	TP233	C-31		
		Q256	K-4	TP234	C-31		
		Q260	B-1	TP235	L-25		
		Q261	B-1	TP236	M-30		
		Q262	B-2	TP237	I-32		
		Q263	H-10	TP238	E-25		
		Q264	I-10	TP239	J-31		
		Q280	C-31	TP240	E-26		
		Q281	D-2	TP241	E-26		
		Q282	D-2	TP242	E-26		

SP-2 (SERVO), RB-2 (REEL STOP), KM-1 PRINTED WIRING BOARDS

—Ref. No. SP-2 and KM-1 BOARDS : 4,000 series, RB-2 BOARD : 14,000 series—

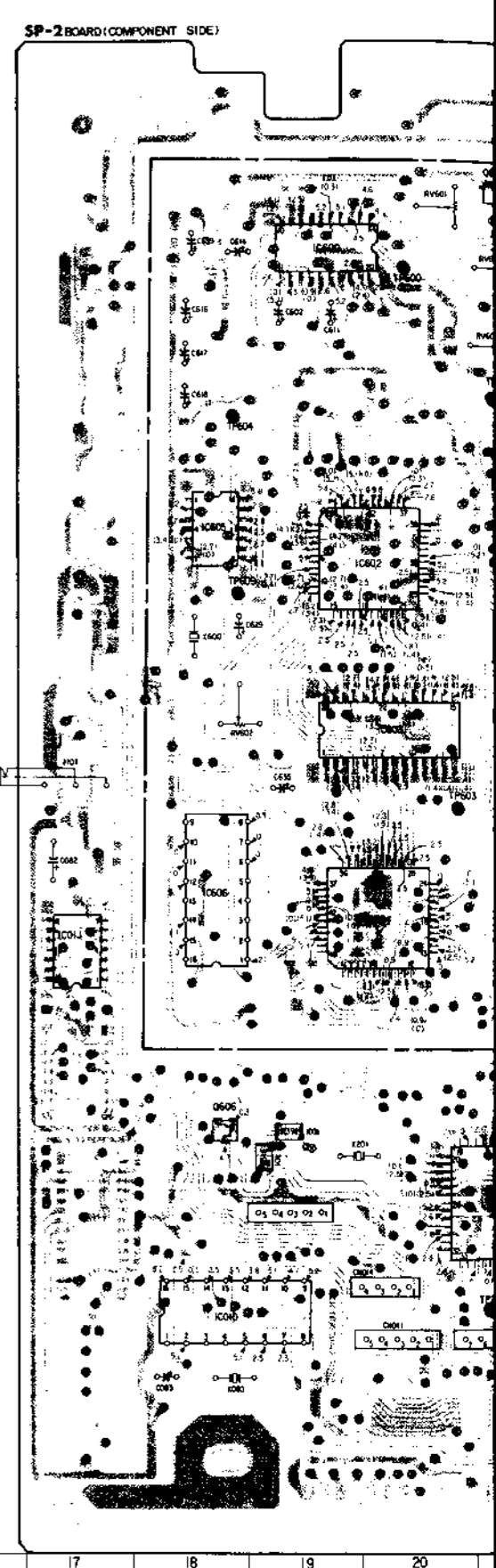
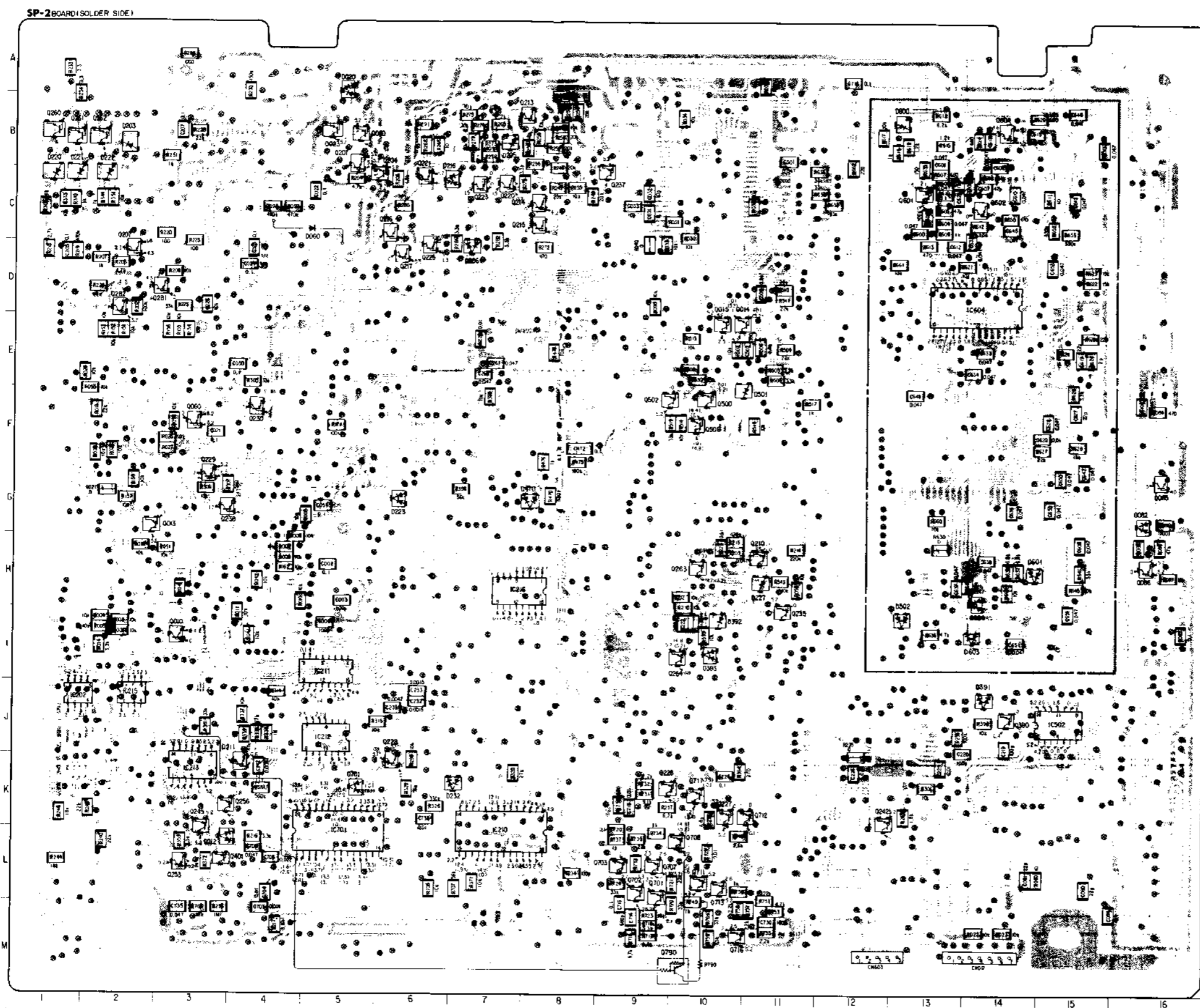


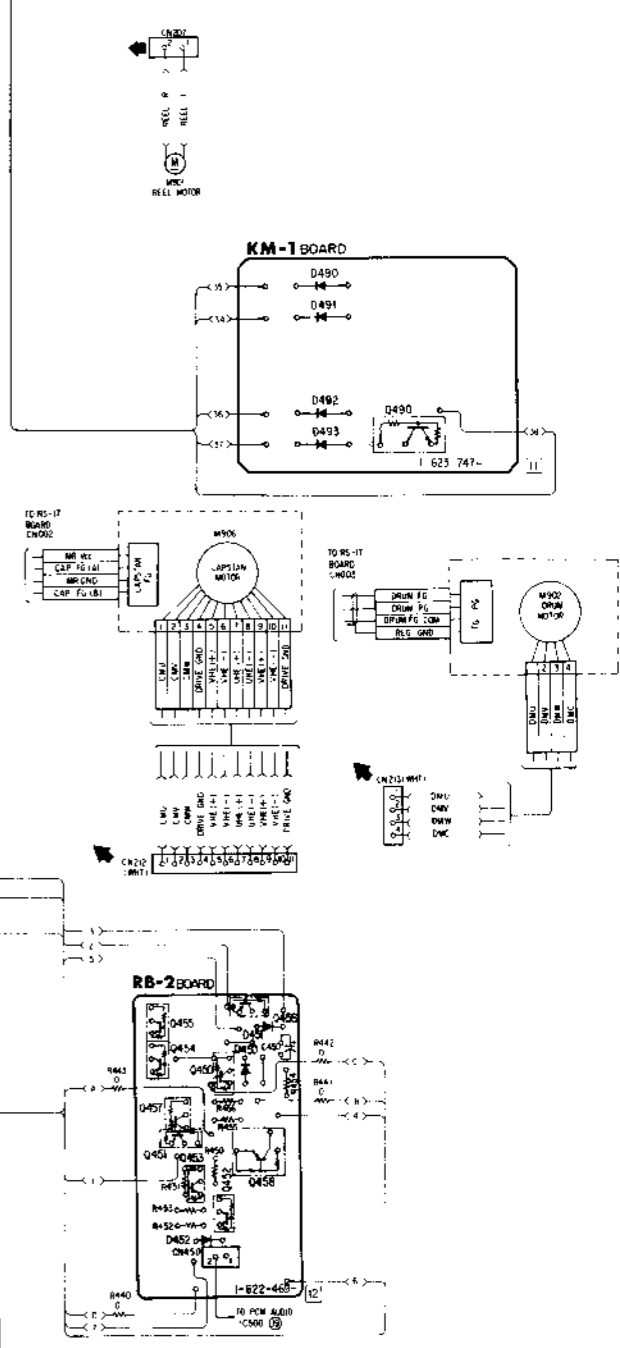
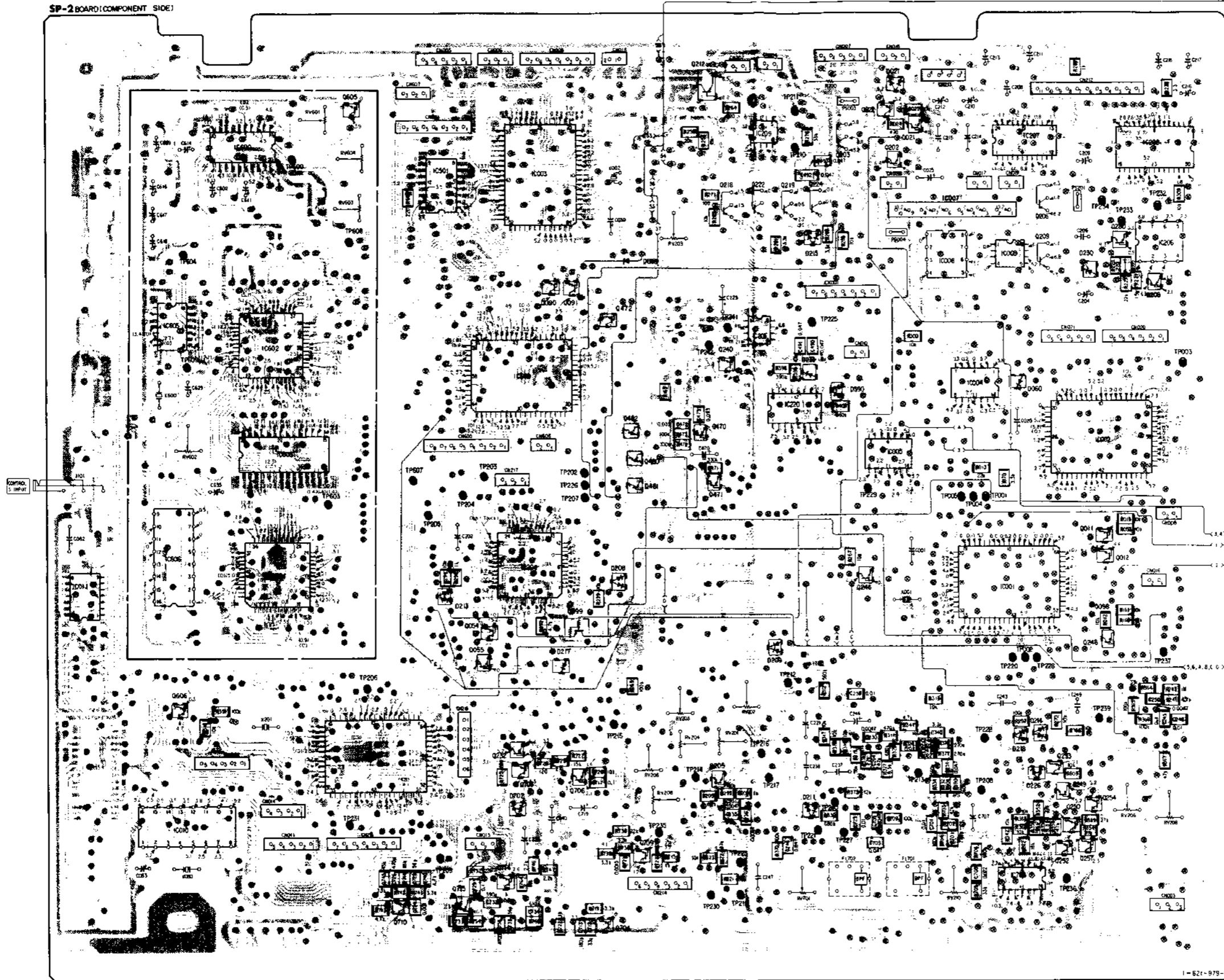
SP-2 (SERVO), RB-2 (REEL STOP), KM-1 PRINTED WIRING BOARDS

--Ref. No. SP-2 and KM-1 BOARDS : 4,000 series, RB-2 BOARD : 14,000 series--

- J-14
- L-4
- G-25
- G-25
- F-25
- F-10
- F-9
- C-13
- C-14
- B-14
- B-21
- J-18
- L-9
- L-9
- M-24
- K-23
- K-24
- L-9
- L-10
- L-25
- M-21
- L-10
- K-11
- L-10
- L-23
- L-22
- M-10
- K-10
- J-29
- J-26
- J-26
- J-26
- J-26
- K-25
- K-25
- D-25
- M-29
- B-20
- F-18
- C-21
- B-21
- M-27
- G-29
- I-30
- E-32
- G-29
- G-29
- J-23
- G-24
- G-22
- G-22
- G-22
- J-21
- G-24
- K-29
- L-22
- B-27
- B-27
- J-27
- K-28
- K-25
- J-24
- K-26
- K-26
- M-26
- L-30
- L-27
- J-29
- L-26
- J-23
- E-27
- G-24
- L-27
- L-30
- G-28
- M-26
- L-21
- C-32
- C-31
- C-31
- L-25
- M-30
- L-32
- E-25
- J-31
- E-26
- E-26

- TP503
- TP604
- TP607
- TP608
- TP609
- G-20
- D-18
- G-22
- C-21
- E-18





SP-2 (SERVO), RB-2 (REEL STOP) PRINTED WIRING BOARDS

—Ref. No. SP-2 BOARD : 4,000 series, RB-2 BOARD : 14,000 series—

1 2 3 4 5 6 7 8 9 10 11 12 13

Note:

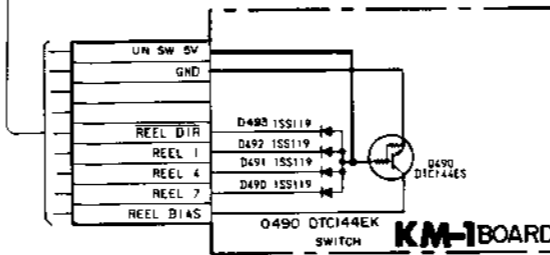
- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
 - All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
 - All capacitors are in μF unless otherwise noted. pF: μF. 50V or less are not indicated except for electrolytics, and tantalums.
 - □ : panel designation.
 - △ : internal component.
 - ◻ : adjustment for repair.
 - — : B + bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
- Readings are taken with a digital multimeter (DC10MΩ).
- Voltage variations may be noted due to normal production tolerances.

Note: The components identified by shading and mark **▲** are critical for safety. Replace only with part number specified.

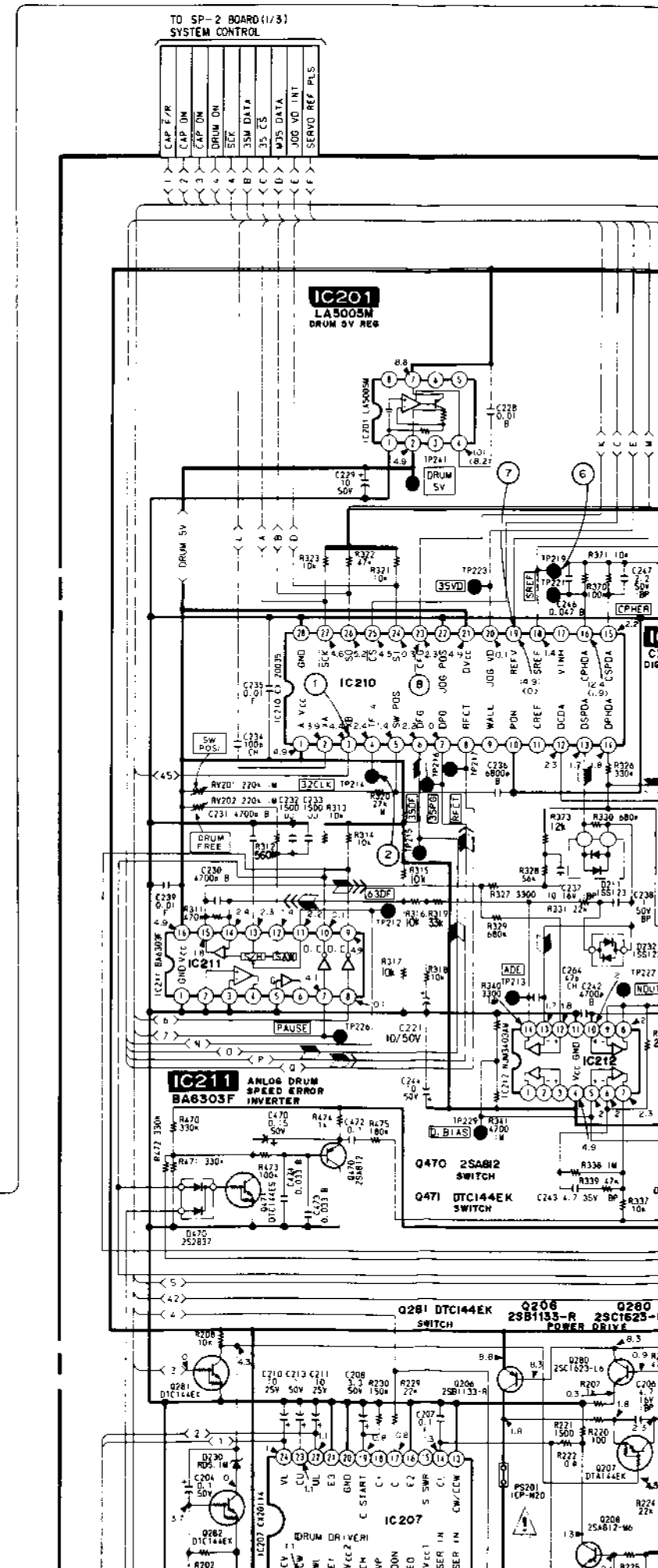
When indicating parts by reference number, please include the board name.

Signal path

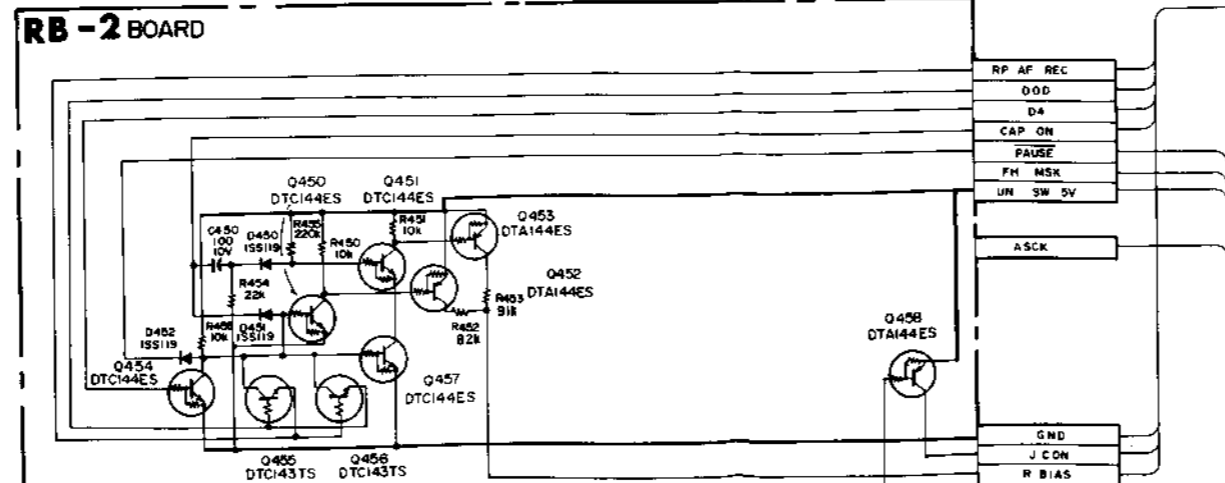
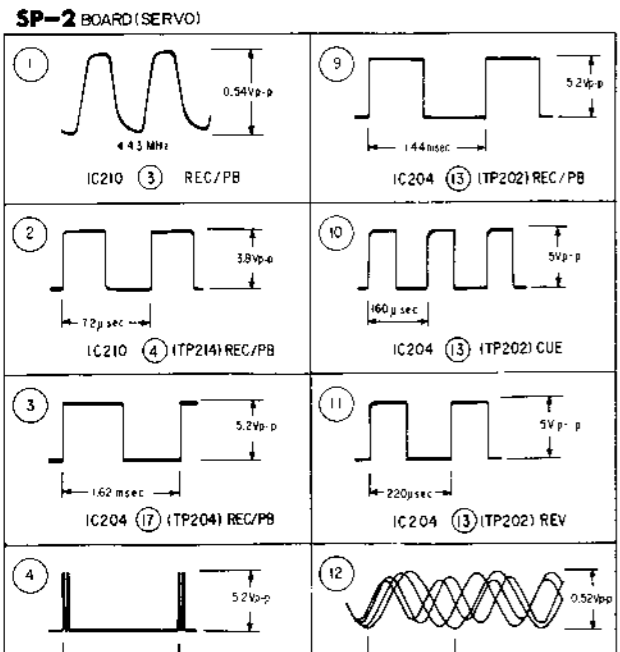
	REC	REC/PB	PB
Drum speed servo		▶	
Drum phase servo		▶	
Drum servo (speed and phase)		▶▶	
Capstan speed servo		▶	
Capstan phase servo	▶▶		▶▶
Capstan servo (speed and phase)		▶▶	



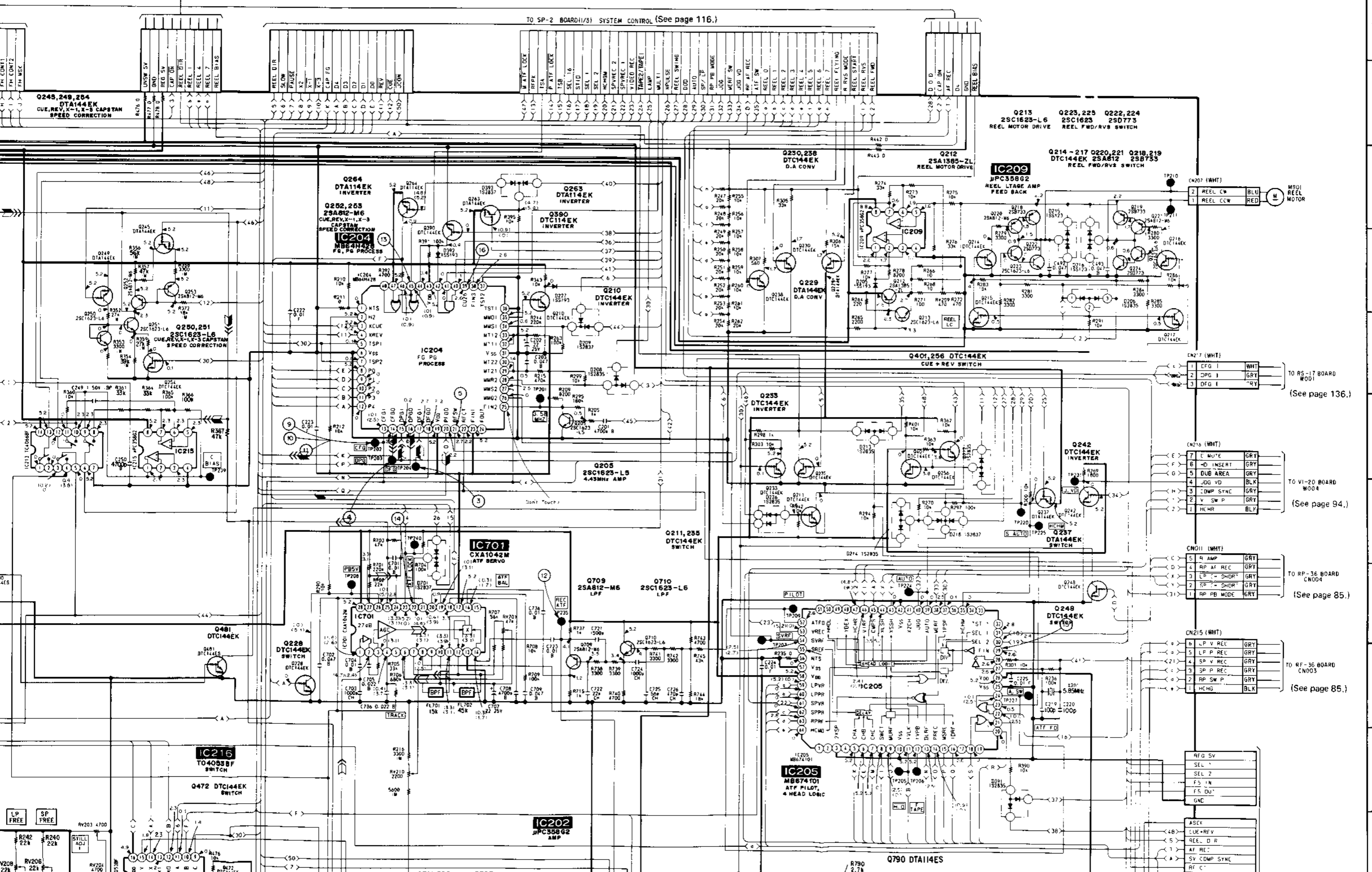
(See page 116.)



A
B
C
D
E
F
G
H
I
J
K



TO SP-2 BOARD(1/3) SYSTEM CONTROL (See page 116.)



A
B
C
D
E
F
G
H
I
J
K

MS01 REEL MOTOR

TO RS-17 BOARD W001 (See page 136.)

TO VI-20 BOARD W004 (See page 94.)

TO RP-36 BOARD CN004 (See page 85.)

TO RF-36 BOARD CN003 (See page 85.)

RFG SV
SEL 1
SEL 2
FS IN
FS DU
GND

ASCK
CUE+REV
REEL DIR
AF REC
SY COMP SYNC
RF C
HEAD OPEN
R AMP

Q701,702 Q703
2SC1623-L6 DTC144EK
NORMAL/MULT 1

IC202
JPC358G2
AMP

IC216
TO4088F
SWITCH

Q472 DTC144EK
SWITCH

Q481 DTC144EK
SWITCH

Q228 DTC144EK
SWITCH

IC701
CXA1042M
ATF SERVO

Q709 2SA812-M6
LPF

Q710 2SC1623-L6
LPF

Q250,251
2SC1623-L6
CUE,REV,X-1,X-3
CAPSTAN
SPEED CORRECTION

Q252,253
2SA812-M6
CUE,REV,X-1,X-3
CAPSTAN
SPEED CORRECTION

IC204
MB64428
FG, PB PROCESS

Q264 DTA144EK
INVERTER

Q263 DTA144EK
INVERTER

Q230,238
DTC144EK
D.A CONV

Q215 2SC1623-L6
REEL MOTOR DRIVE

Q223,225 2SC1623
REEL FWD/RVS SWITCH

Q222,224 2SD773
REEL FWD/RVS SWITCH

Q214-217 Q220,221 Q218,219
DTC144EK 2SA812 2SB733
REEL FWD/RVS SWITCH

IC209
JPC358G2
REEL TASE AMP
FEED BACK

Q229 DTA144EK
D.A CONV

Q401,256 DTC144EK
CUE + REV SWITCH

Q255 DTC144EK
INVERTER

Q242 DTC144EK
INVERTER

Q237 DTA144EK
SWITCH

Q248 DTC144EK
SW(1S)

IC205
MB674101
ATF PILOT,
4 HEAD LOGIC

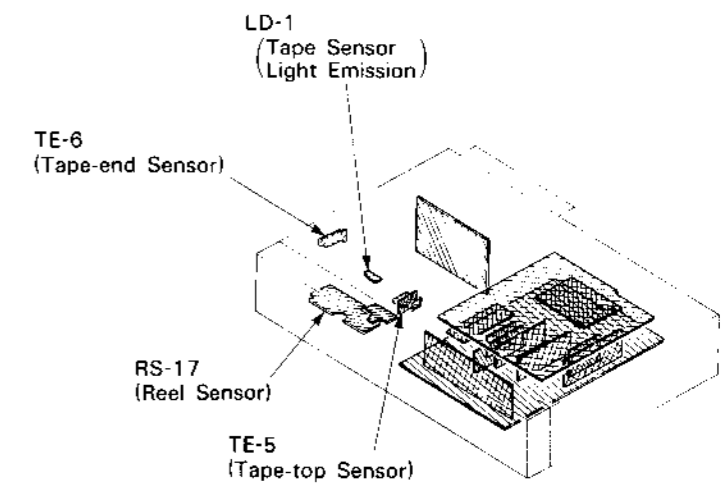
Q790 DTA144ES

Note:

- ○ : indicates a lead wire mounted on the component side.
- ● : indicates a lead wire mounted on the printed side.
- ⊘ : Through hole.
- ○ : Pattern from the side which enables seeing.
○ : Pattern of the rear side.
- Digital transistor (RS-17:Q001,002,003) transistor with resistors.
Refer to the RS-17 board schematic diagram for digital transistor.

When indicating parts by reference number, please include the board name.

Caution:
Pattern face side: Parts on the pattern face side seen from (Solder Side) the pattern face are indicated.
Parts face side: Parts on the parts face side seen from (Component Side) the parts face are indicated.

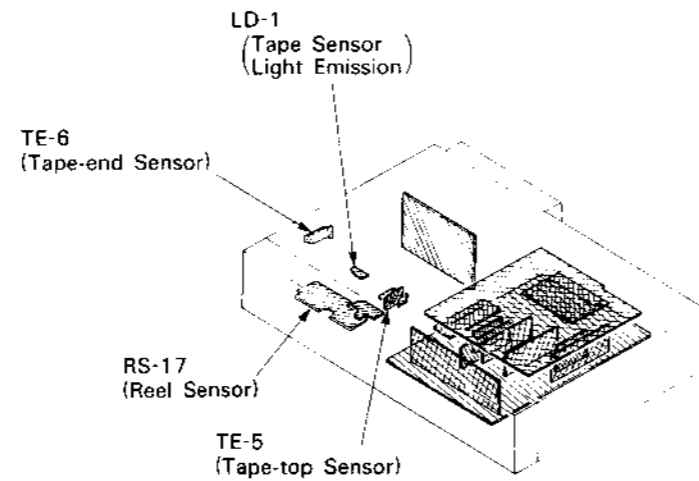


Note:

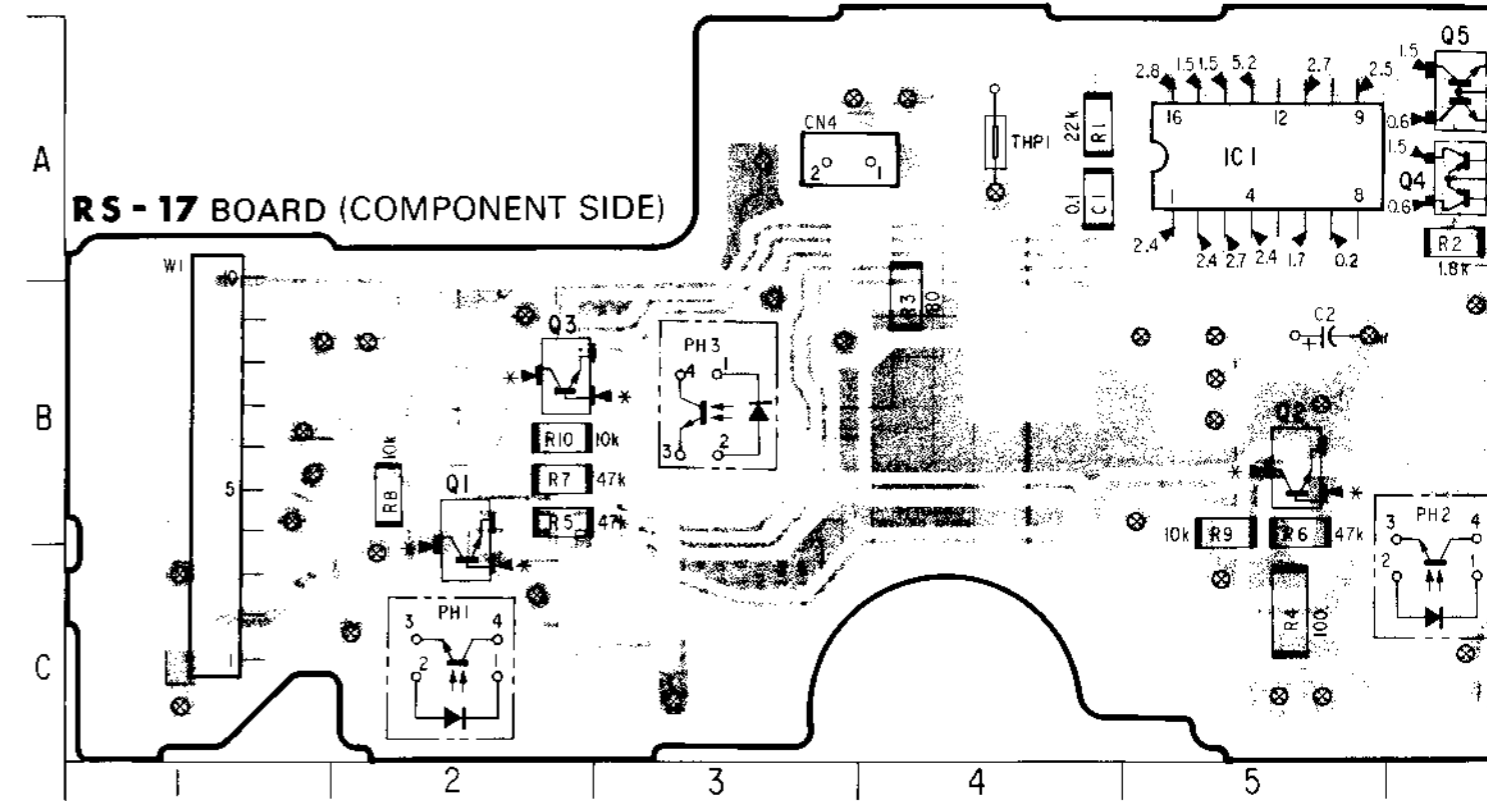
- : indicates a lead wire mounted on the component side.
- : indicates a lead wire mounted on the printed side.
- ⊗ : Through hole.
- : Pattern from the side which enables seeing.
- : Pattern on the rear side.
- Digital transistor (RS-17:Q001,Q002,Q003) transistor with resistors.
Refer to the RS-17 board schematic diagram for digital transistor.

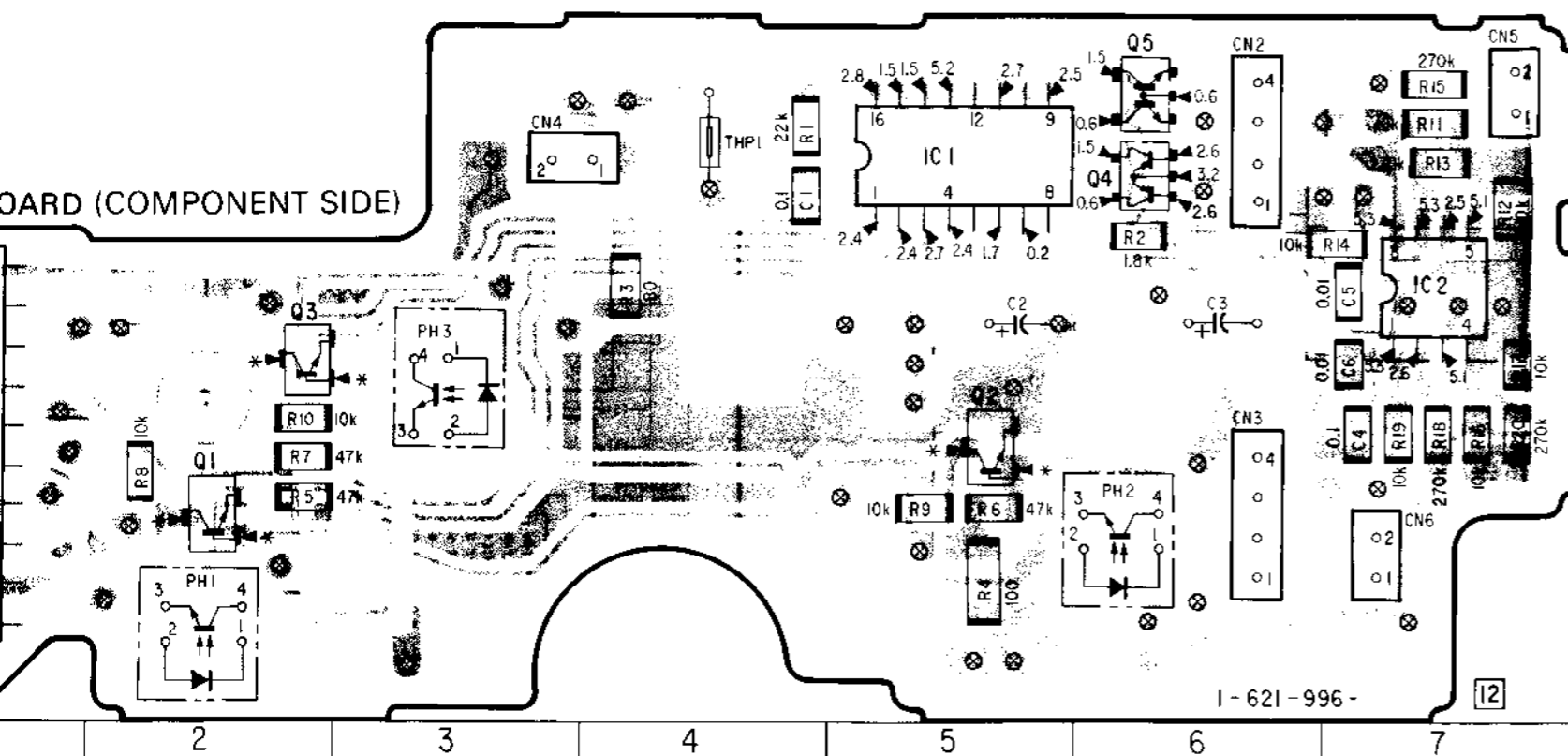
When indicating parts by reference number, please include the board name.

Caution:
 Pattern face side: Parts on the pattern face side seen from (Solder Side) the pattern face are indicated.
 Parts face side: Parts on the parts face side seen from (Component Side) the parts face are indicated.

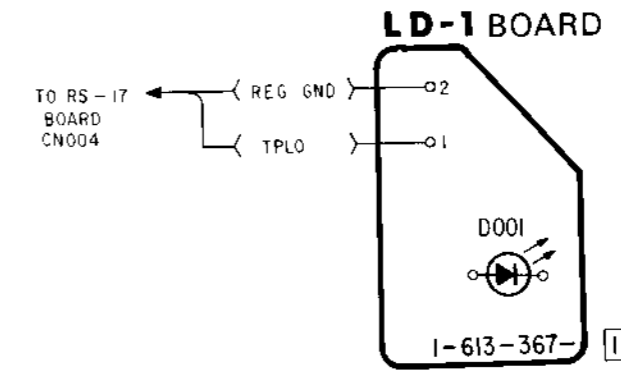
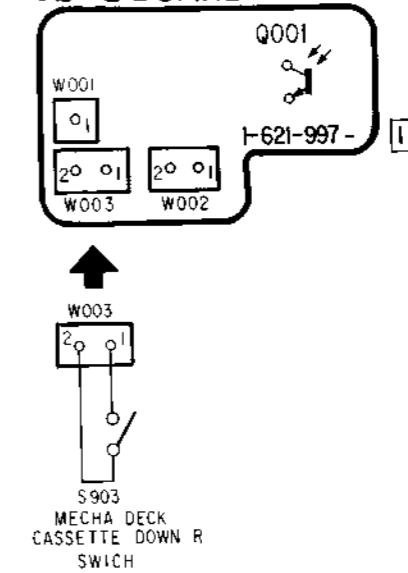


IC001	A-5
IC002	B-7
PH001	C-1
PH002	C-6
PH003	B-3
Q001	B-2
Q002	B-5
Q003	B-2
Q004	A-6
Q005	A-6



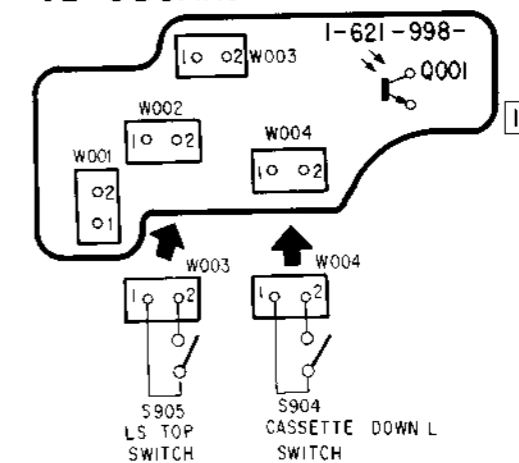


TE-5 BOARD



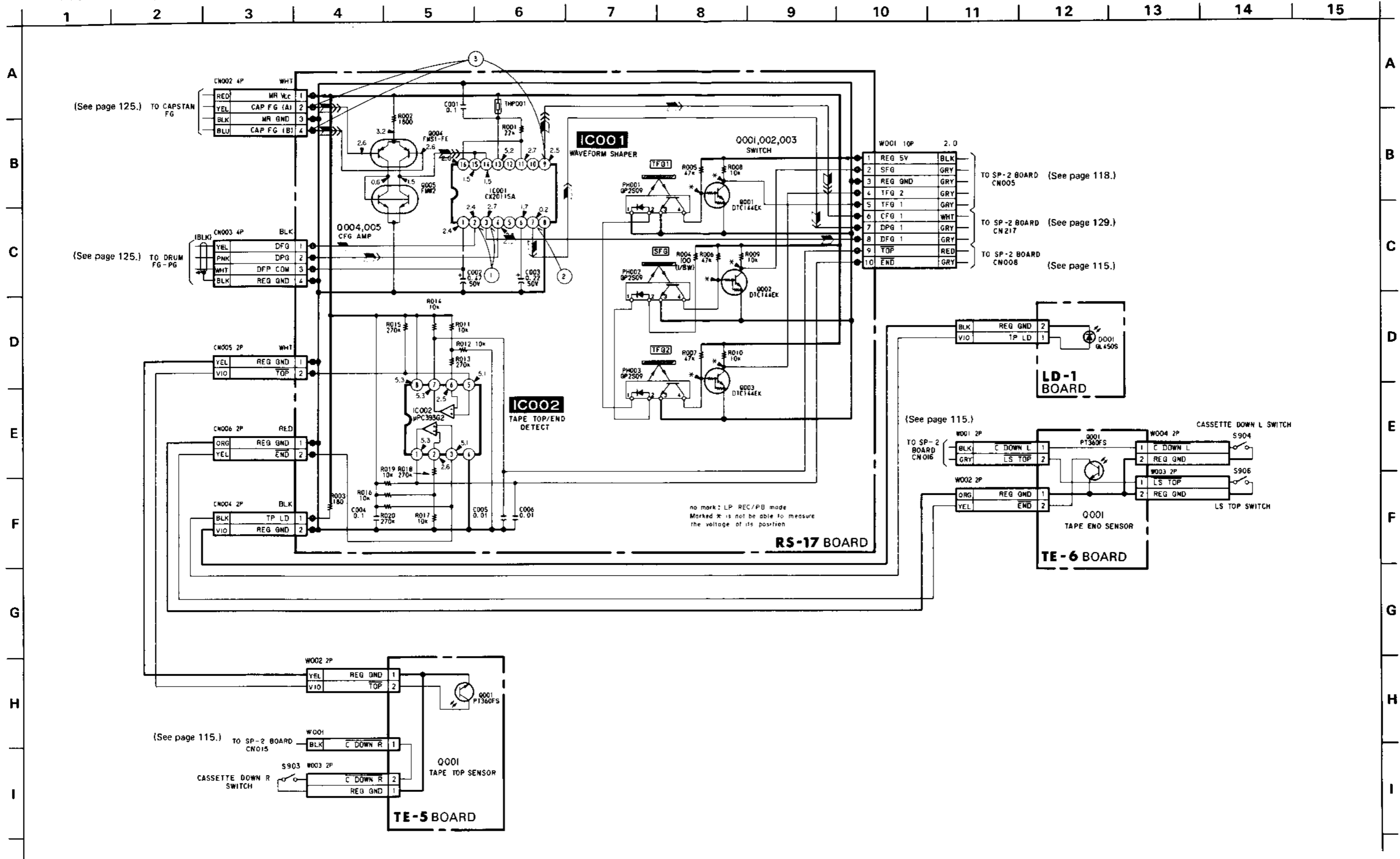
no marks LF REC/FB mode
Marked * is not possible to measure
the voltage of its position

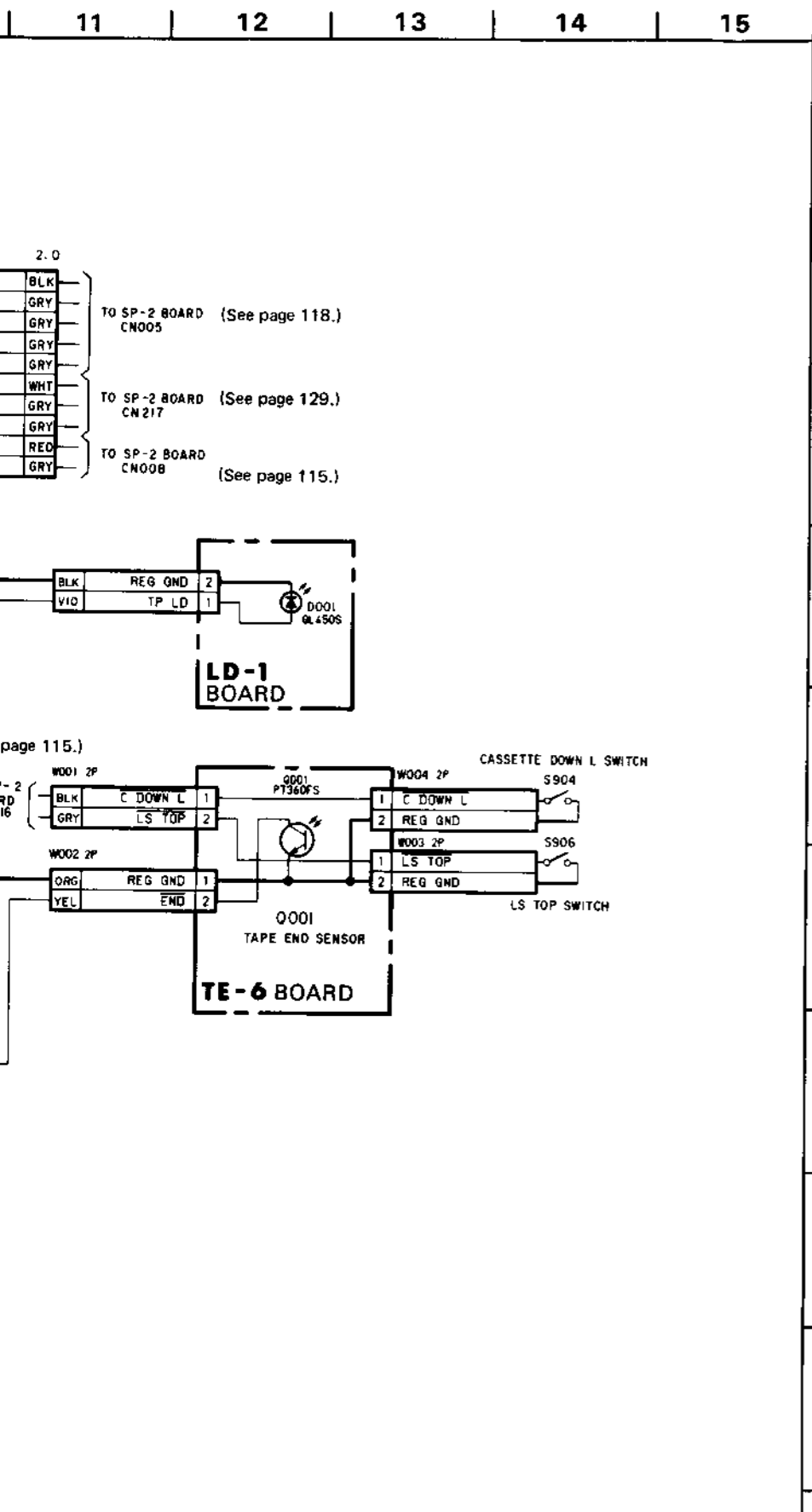
TE-6 BOARD



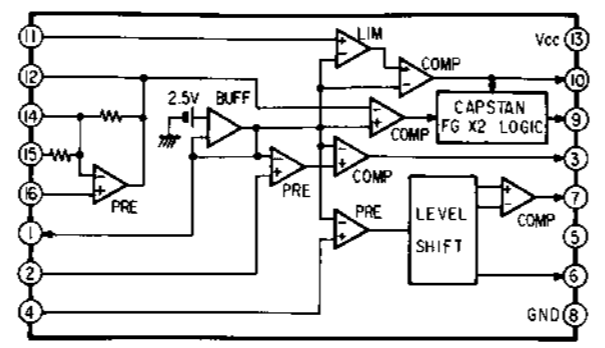
RS-17 (REEL SENSOR), TE-5 (TAPE-TOP SENSOR), TE-6 (TAPE-END SENSOR), LD-1 (TAPE SENSOR LIGHT EMISSION) SCHEMATIC DIAGRAM

—Ref. No. RS-17 BOARD : 5,000 series, TE-5 BOARD : 5,100 series, TE-6 BOARD : 5,200 series, LD-1 BOARD : 5,300 series—





IC001 CX20115A



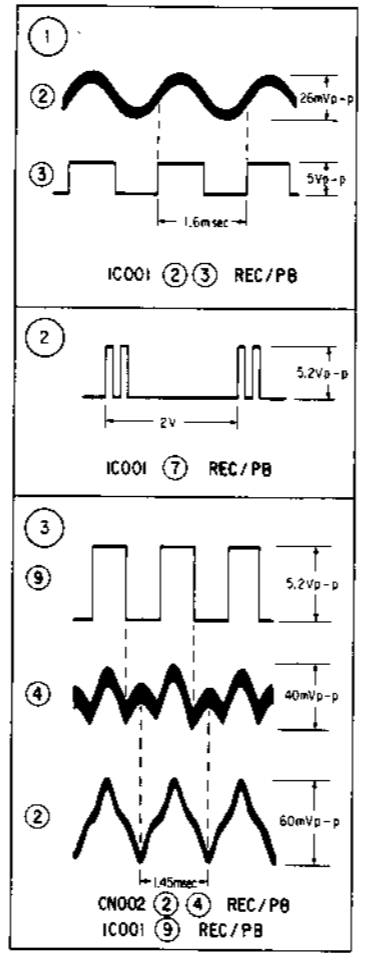
- Note:**
- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
 - All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
 - All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytics, and tantalums.
 - All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
 - — : B + bus.
 - Voltages are dc with respect to ground unless otherwise noted.
 - Readings are taken with a colour-bar signal input.
 - Readings are taken with a digital multimeter (DC10MΩ).
 - Voltage variations may be noted due to normal production tolerances.

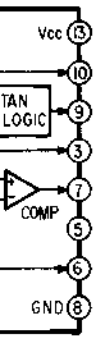
When indicating parts by reference number, please include the board name.

• Signal path

	REC	REC/PB	PB
Drum speed servo		↔	
Drum phase servo		↔>	
Capstan servo (speed and phase)		↔>>	

RS-17 BOARD





Note:

- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted. k Ω : 1000 Ω , M Ω : 1000k Ω .
- All capacitors are in μ F unless otherwise noted. pF : $\mu\mu$ F. 50V or less are not indicated except for electrolytic, and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- — : B + bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
- Readings are taken with a digital multimeter (DC10M Ω).
- Voltage variations may be noted due to normal production tolerances.

When indicating parts by reference number, please include the board name.

• **Signal path**

	REC	REC/PB	PB
Drum speed servo		➤	
Drum phase servo		➤➤	
Capstan servo (speed and phase)		➤➤➤	

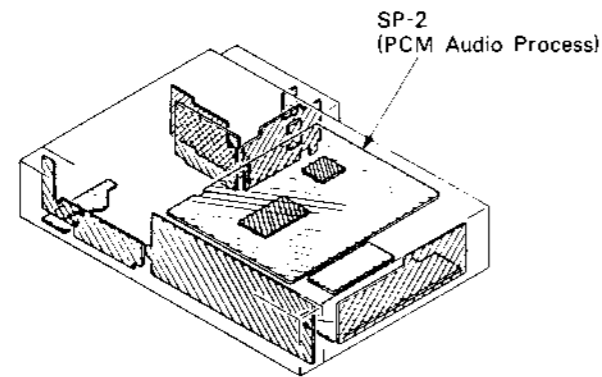
Note:

- : indicates a lead wire mounted on the component side.
- : indicates a lead wire mounted on the printed side.
- : Through hole.
- : Pattern from the side which enables seeing.

When indicating parts by reference number, please include the board name.

Caution:

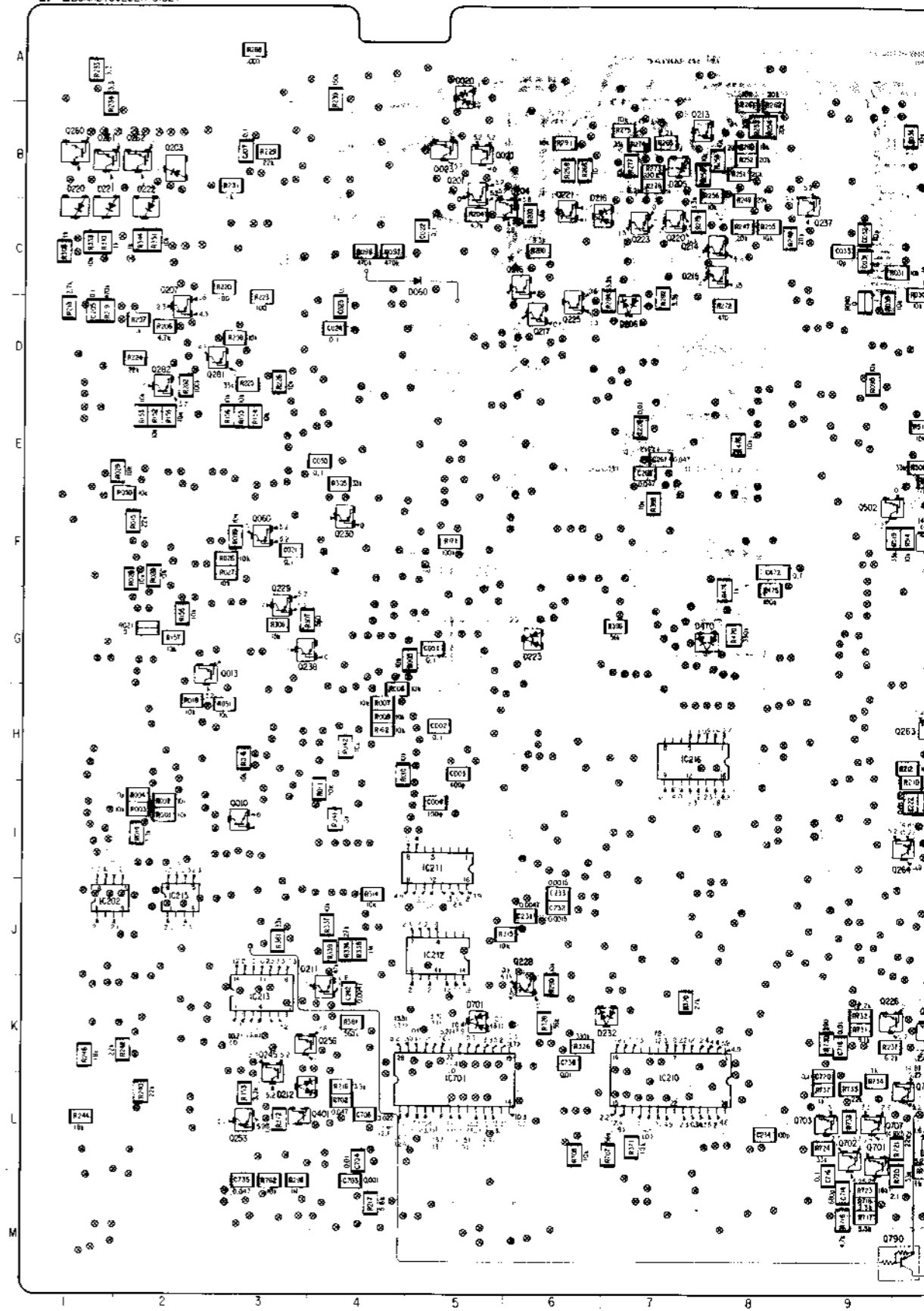
Pattern face side : Parts on the pattern face side seen from (Solder Side) the pattern face are indicated.
 Parts face side : Parts on the parts face side seen from (Component Side) the parts face are indicated.

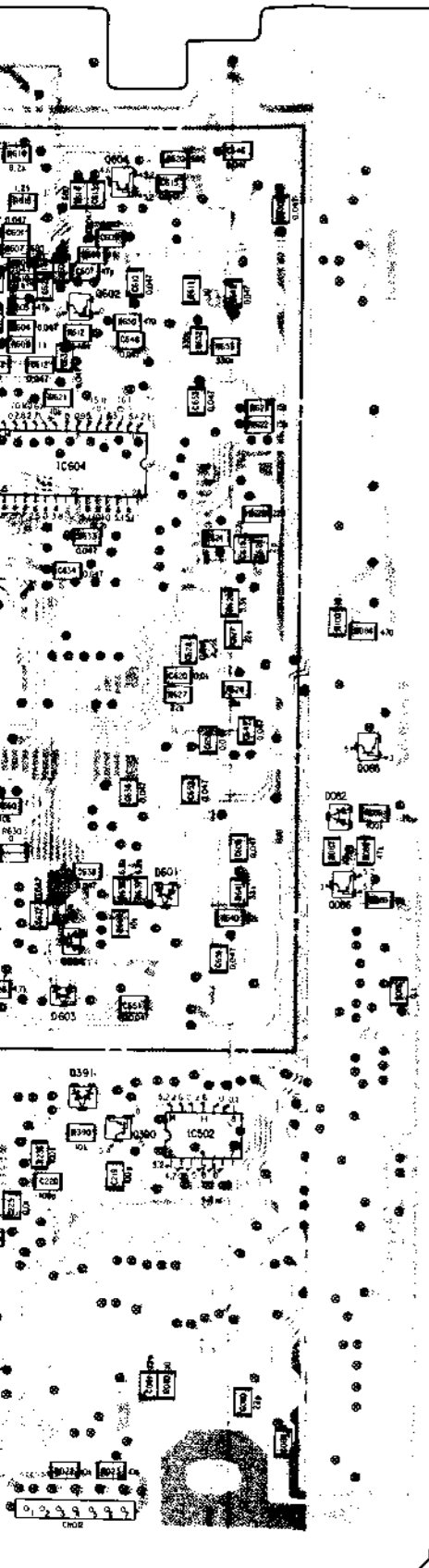


CN001	D-27	IC210	K-7	Q390	J14
CN002	K-19	IC211	I-5	Q401	L-4
CN003	M-32	IC212	J-5	Q480	G-25
CN004	A-27	IC213	K-3	Q481	G-25
CN005	A-22	IC215	J-2	Q482	F-25
CN006	A-23	IC218	F-6	Q500	F-10
CN007	A-28	IC220	F-27	Q501	F-10
CN008	G-32	IC500	E-23	Q502	F-9
CN009	A-24	IC501	C-22	Q601	C-13
CN010	E-28	IC502	J-15	Q602	C-14
CN011	L-20	IC600	B-19	Q604	B-14
CN012	M-14	IC601	H-20	Q605	B-21
CN013	L-22	IC602	E-20	Q606	J-18
CN014	K-20	IC603	F-20	Q701	L-9
CN015	A-24	IC604	D-14	Q702	L-9
CN016	H-32	IC605	E-18	Q703	L-9
CN017	C-29	IC606	H-18	Q704	M-24
CN018	A-28	IC701	K-5	Q705	K-23
CN019	C-30	IC703	L-30	Q706	K-24
CN020	E-32			Q707	L-9
CN021	E-31	Q010	I-3	Q708	L-10
CN022	C-28	Q011	H-31	Q709	L-25
CN027	A-26	Q012	H-31	Q710	M-21
CN212	B-31	Q013	G-3	Q711	L-10
CN213	A-29	Q014	D-10	Q712	K-11
CN214	L-25	Q015	D-10	Q713	L-10
CN215	J-22	Q020	B-5	Q714	L-23
CN216	L-21	Q021	B-28	Q715	L-22
CN217	G-23	Q022	B-28	Q716	M-10
CN601	B-22	Q023	B-5	Q717	K-10
CN603	M-12	Q054	I-22	Q777	J-29
CN605	F-22	Q055	I-22		
CN606	F-23	Q060	F-3	RV201	J-26
CN607	B-22	Q085	G-16	RV202	J-26
		Q086	H-16	RV203	J-26
		Q090	D-23	RV204	J-26
		Q091	D-24	RV206	K-25
		Q201	B-5	RV208	K-25
		Q202	B-28	RV209	D-25
		Q203	B-27	RV210	M-29
		Q204	B-6	RV601	B-20
		Q205	K-26	RV602	F-18
		Q206	C-30	RV603	C-21
		Q207	C-2	RV604	B-21
		Q208	D-32	RV701	M-27
		Q209	D-30		
		Q210	H-11	TP001	G-29
		Q211	K-4	TP002	I-30
		Q212	A-26	TP003	E-32
		Q213	B-7	TP004	G-29
		Q214	C-7	TP005	G-29
		Q215	C-7	TP201	I-23
		Q216	C-6	TP202	G-24
		Q217	D-6	TP203	G-22
		Q218	C-26	TP204	G-22
		Q219	C-27	TP205	G-22
		Q220	C-7	TP206	J-21
		Q221	B-6	TP207	G-24
		Q222	C-26	TP208	K-29
		Q223	C-7	TP209	L-22
		Q224	C-27	TP210	B-27
		Q225	D-6	TP211	B-27
		Q226	K-9	TP212	J-27
		Q227	K-10	TP213	K-28
		Q228	J-6	TP214	K-25
		Q229	F-3	TP215	J-24
		Q230	F-4	TP216	K-26
		Q232	K-23	TP217	K-26
		Q233	K-30	TP219	M-26
		Q235	H-11	TP220	I-30
		Q237	C-9	TP221	L-27
		Q238	G-3	TP222	J-29
		Q240	E-26	TP223	L-26
		Q242	K-12	TP224	J-23
		Q245	K-3	TP225	E-27
		Q246	H-28	TP226	G-24
		Q248	I-31	TP227	L-27
		Q249	K-31	TP228	I-30
		Q250	K-31	TP229	G-28
		Q251	L-31	TP230	M-26
		Q252	L-30	TP231	L-21
		Q253	L-3	TP232	C-32
		Q254	K-31	TP233	C-31
		Q256	K-4	TP234	C-31
		Q260	B-1	TP235	L-25
		Q261	B-1	TP236	M-30
		Q262	B-2	TP237	I-32
		Q263	H-10	TP238	E-25
		Q264	I-10	TP239	J-31
		Q280	C-31	TP240	E-26
		Q281	D-2	TP241	E-26
		Q282	D-2	TP242	E-26

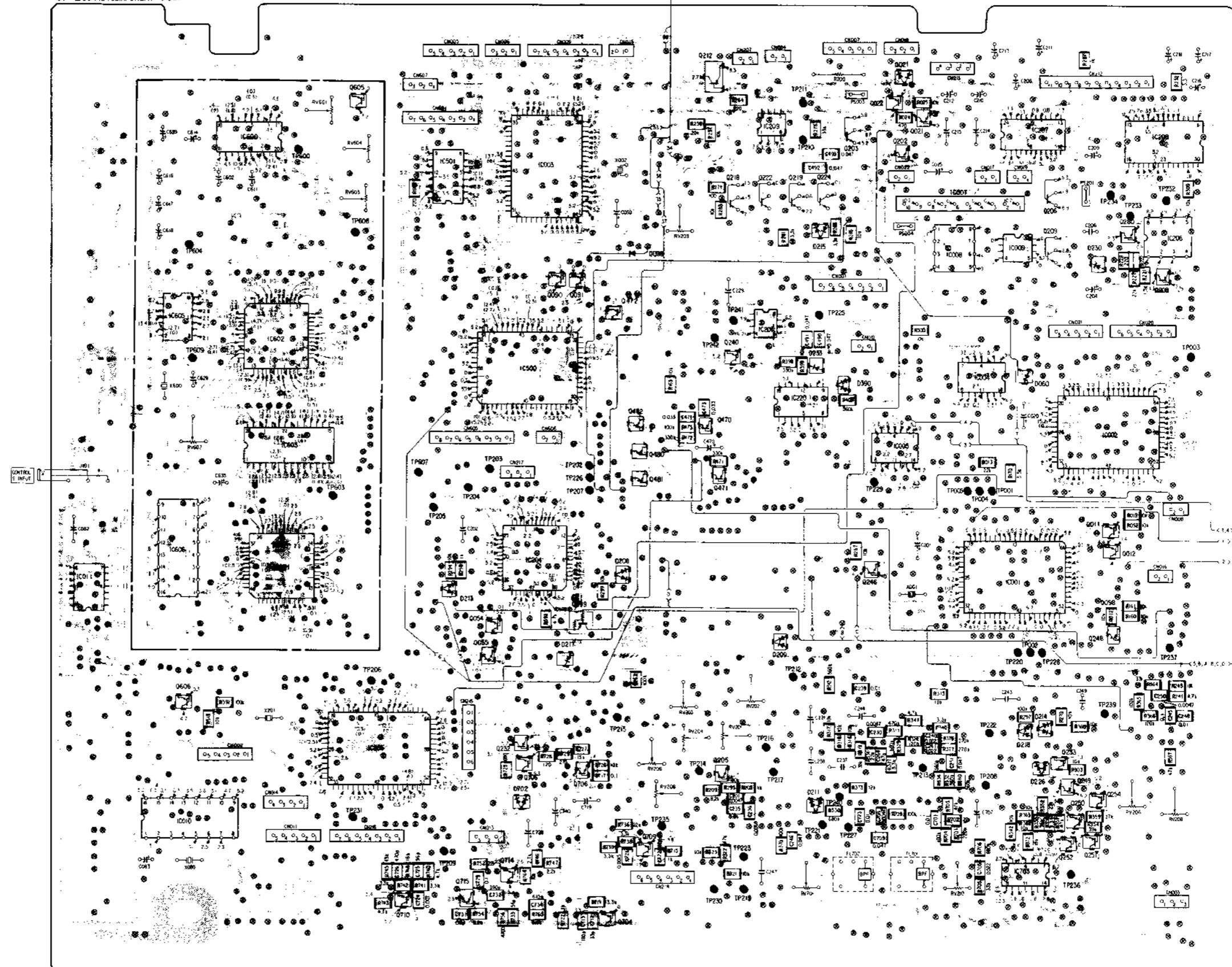
TP603	G-20
TP604	D-18
TP607	G-22
TP608	C-21
TP609	E-18

SP-2 BOARD (SOLDER SIDE)





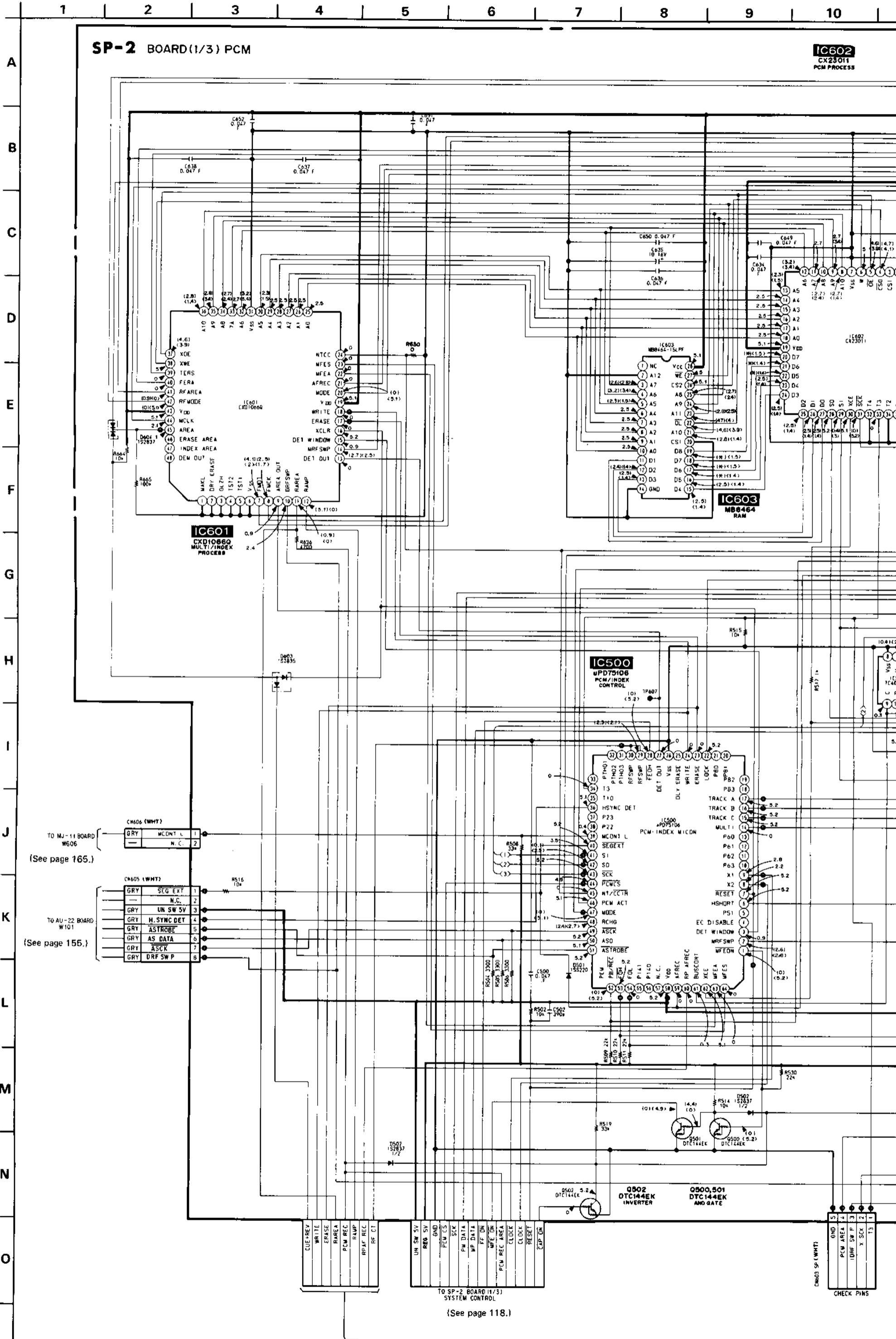
SP-2 BOARD (COMPONENT SIDE)



TO KM-1 BOARD

TO RB-2 BOARD

1-621-979



TO MU-11 BOARD W606
 (See page 165.)

TO AU-22 BOARD W101
 (See page 155.)

TO SP-2 BOARD (1/3) SYSTEM CONTROL
 (See page 118.)

CH603 Sp (WHT)
 GND
 PCM AREA
 IDRF SW P
 X SCK
 T3

IC602
CX23011
PCM PROCESS

IC606
CX23078
DUB TIMING PULSE

IC604
CX23076
PCM PROCESS

IC605
CX20103
LOCK GENERATOR

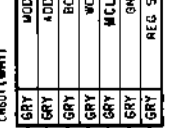
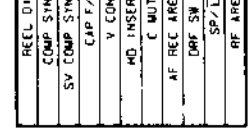
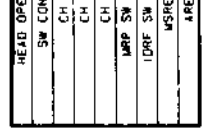
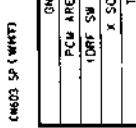
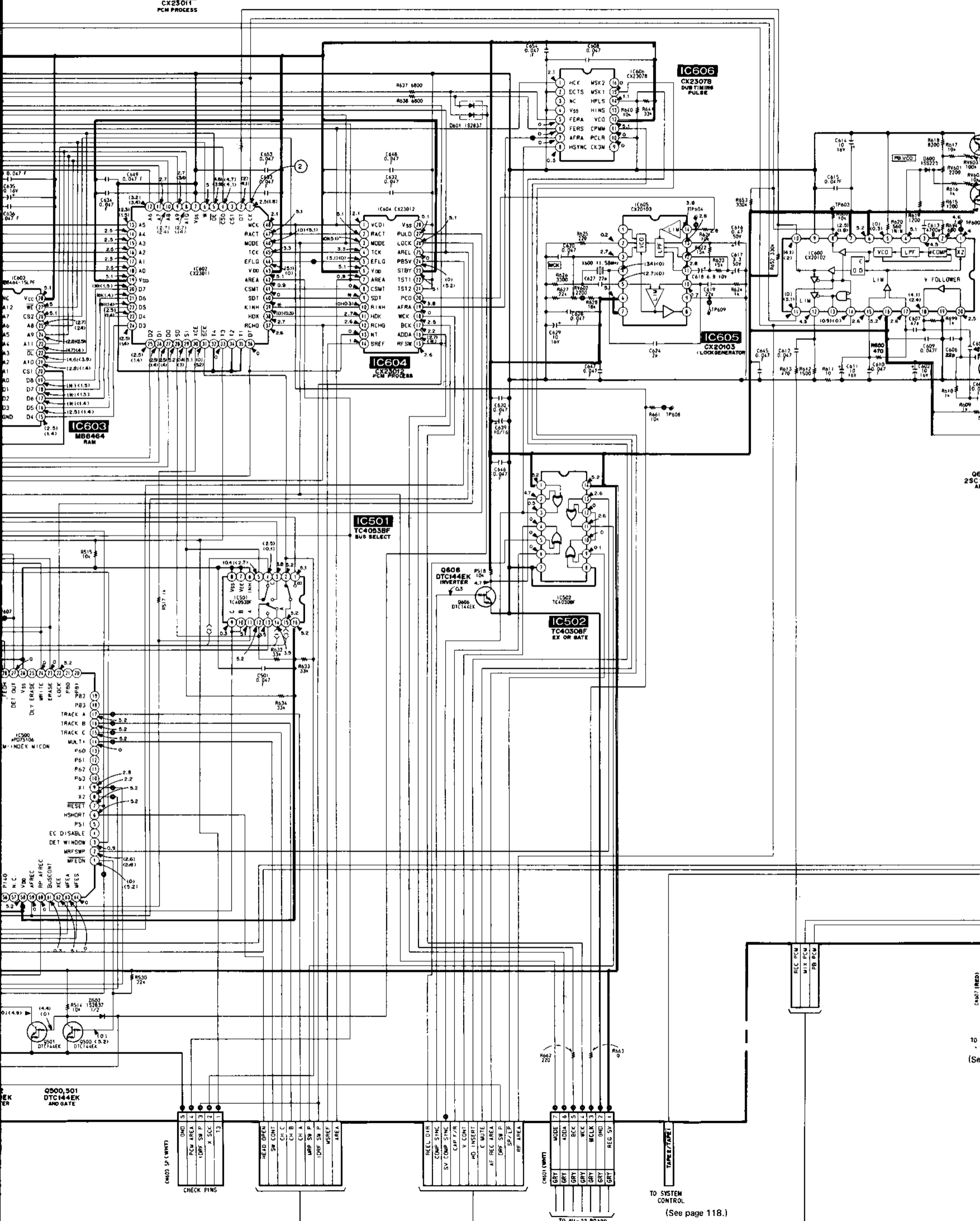
IC603
MB8464
RAM

IC501
TC4053BF
BUS SELECT

IC502
TC4050BF
EX OR GATE

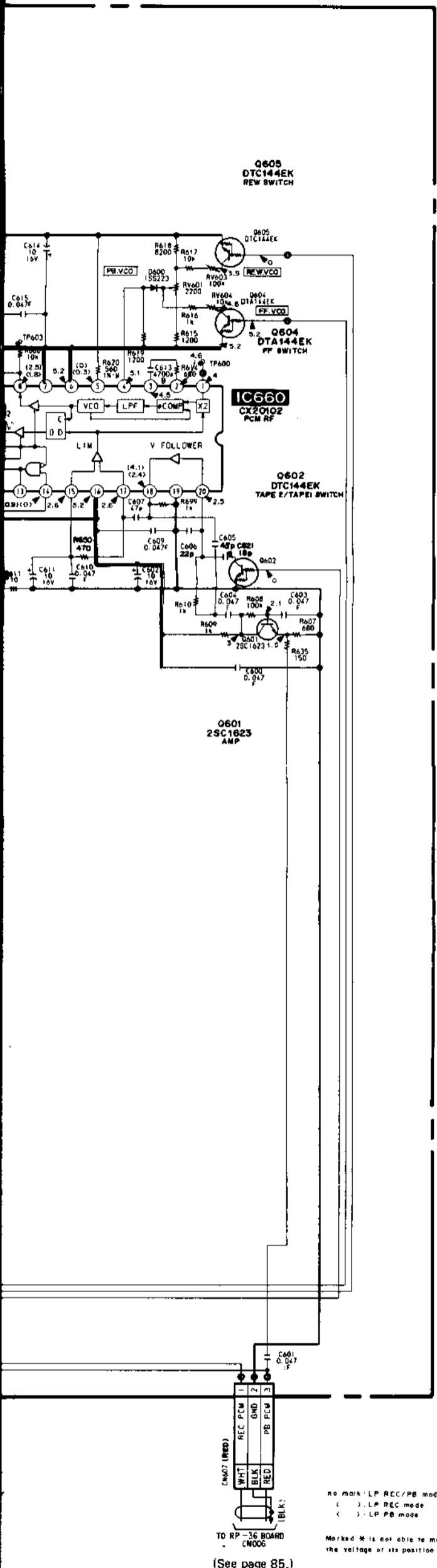
Q606
DTC144EK
INVERTER

Q500,501
DTC144EK
AND GATE



TO SYSTEM CONTROL
(See page 118.)

TO AU-22 BOARD W701
(See page 155.)

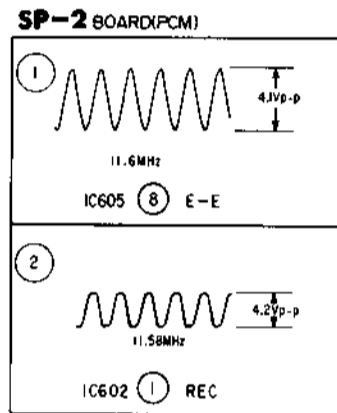


Note:

- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytic and tantalums.
- □ : panel designation.
- △ : internal component.
- ◻ : adjustment for repair.
- — : B + bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
- Readings are taken with a digital multimeter (DC10MΩ).
- Voltage variations may be noted due to normal production tolerances.

When indicating parts by reference number, please include the board name.

• Signal path



TO RP-35 BOARD (CM006)
(See page 85.)

no mark: LP REC/PB mode
 () : LP REC mode
 () : LP PB mode

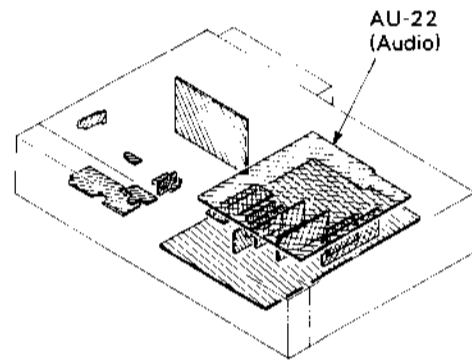
Marked * is not able to measure the voltage at its position

AU-22 BOARD

Note:

- ○ : indicates a lead wire mounted on the component side.
- ● : indicates a lead wire mounted on the printed side.
- ○ : soldering side.
- Digital transistor (AU-22: Q201, Q204, Q502) transistor with resistors.
Refer to the AU-22 board schematic diagram for digital transistor.

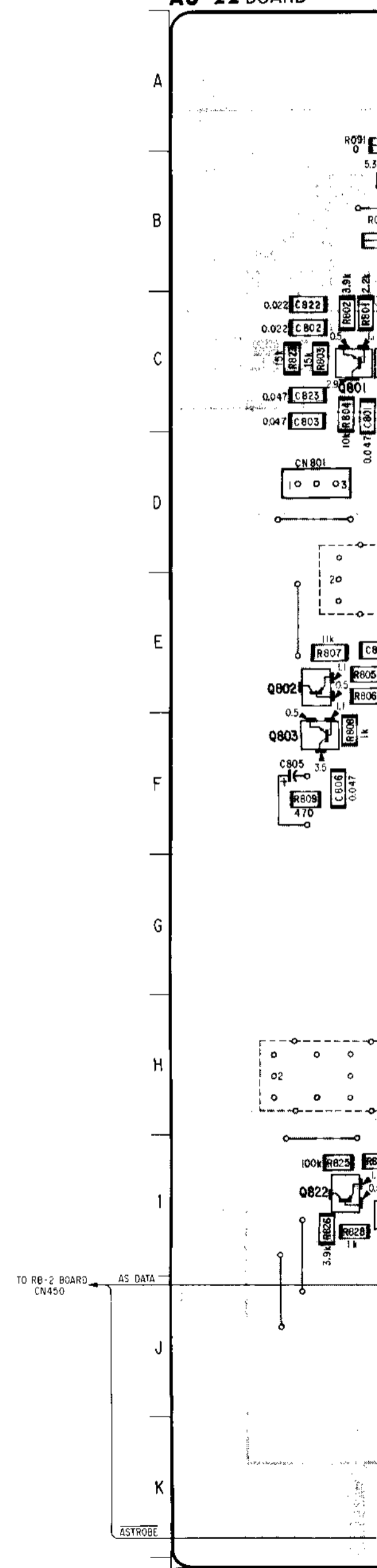
When indicating parts by reference number, please include the board name.



D201 G-13
D203 A-12
D701 B-4

IC101 J-5
IC201 F-8
IC203 C-7
IC301 D-10
IC302 C-10
IC303 E-7
IC304 F-3
IC401 G-10
IC402 E-11
IC403 H-8
IC404 G-4
IC501 K-8
IC503 I-9
IC601 G-4
IC602 F-5
IC701 B-3

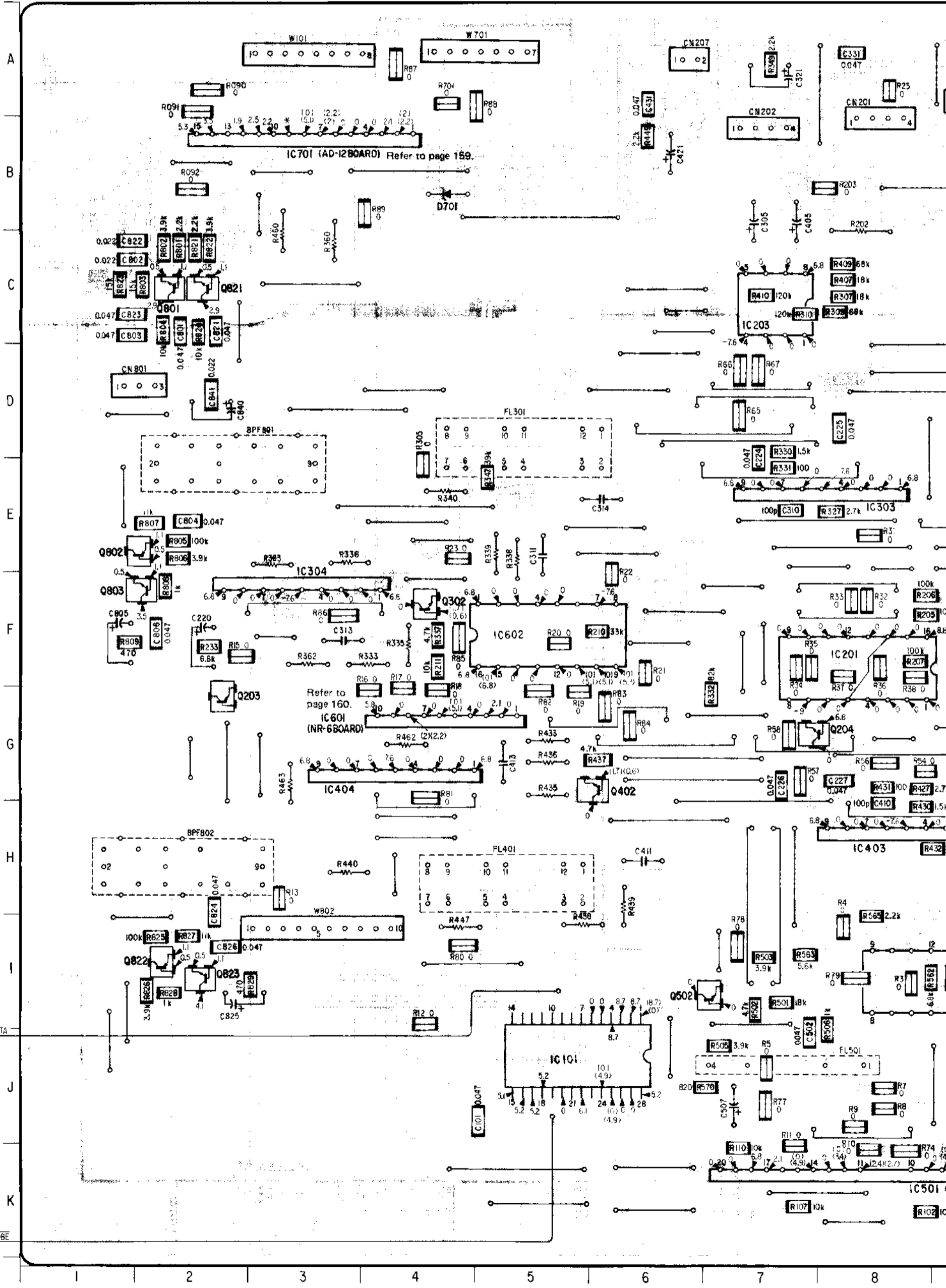
Q201 G-11
Q203 G-2
Q204 G-7
Q208 J-13
Q209 J-13
Q210 J-13
Q211 I-13
Q212 I-13
Q213 H-13
Q301 D-11
Q302 F-4
Q401 F-11
Q402 G-6
Q502 I-7
Q801 C-2
Q802 E-2
Q803 F-2
Q821 C-2
Q822 I-2
Q823 I-2



AU-22(AUDIO) PRINTED WIRING BOARD

— Ref. No. AU-22 BOARD : 7,000 series —

AU-22 BOARD



G-13
A-12
B-4

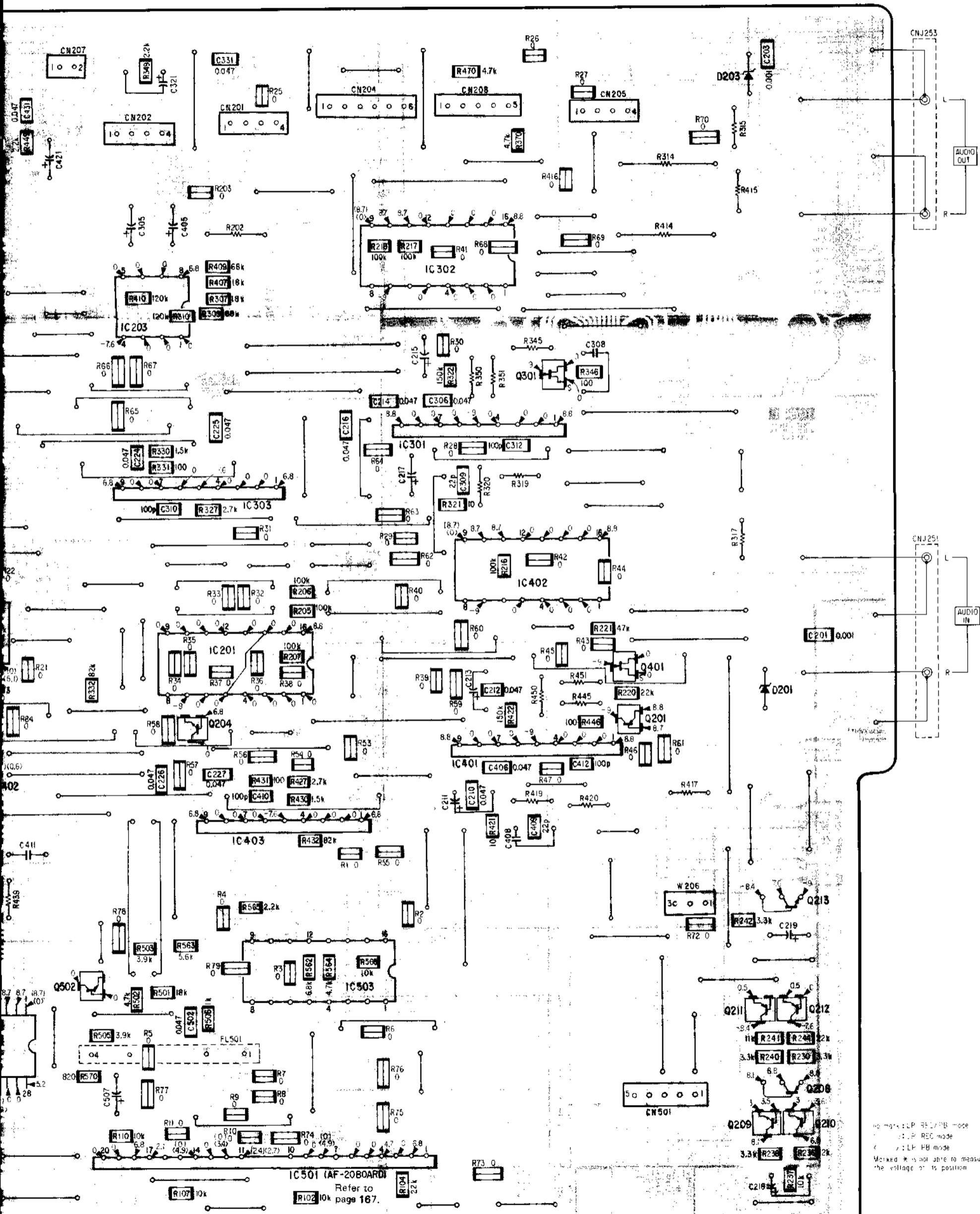
J-5
F-8
C-7
D-10
E-7
F-3
G-10
E-11
H-8
G-4
K-8
I-9
G-4
F-5
B-3

G-11
G-2
G-7
J-13
J-13
I-13
I-13
H-13
D-11
F-4
F-11
G-6
I-7
C-2
E-2
F-2
C-2
I-2
I-2

TO RB-2 BOARD
CN450

AS DATA

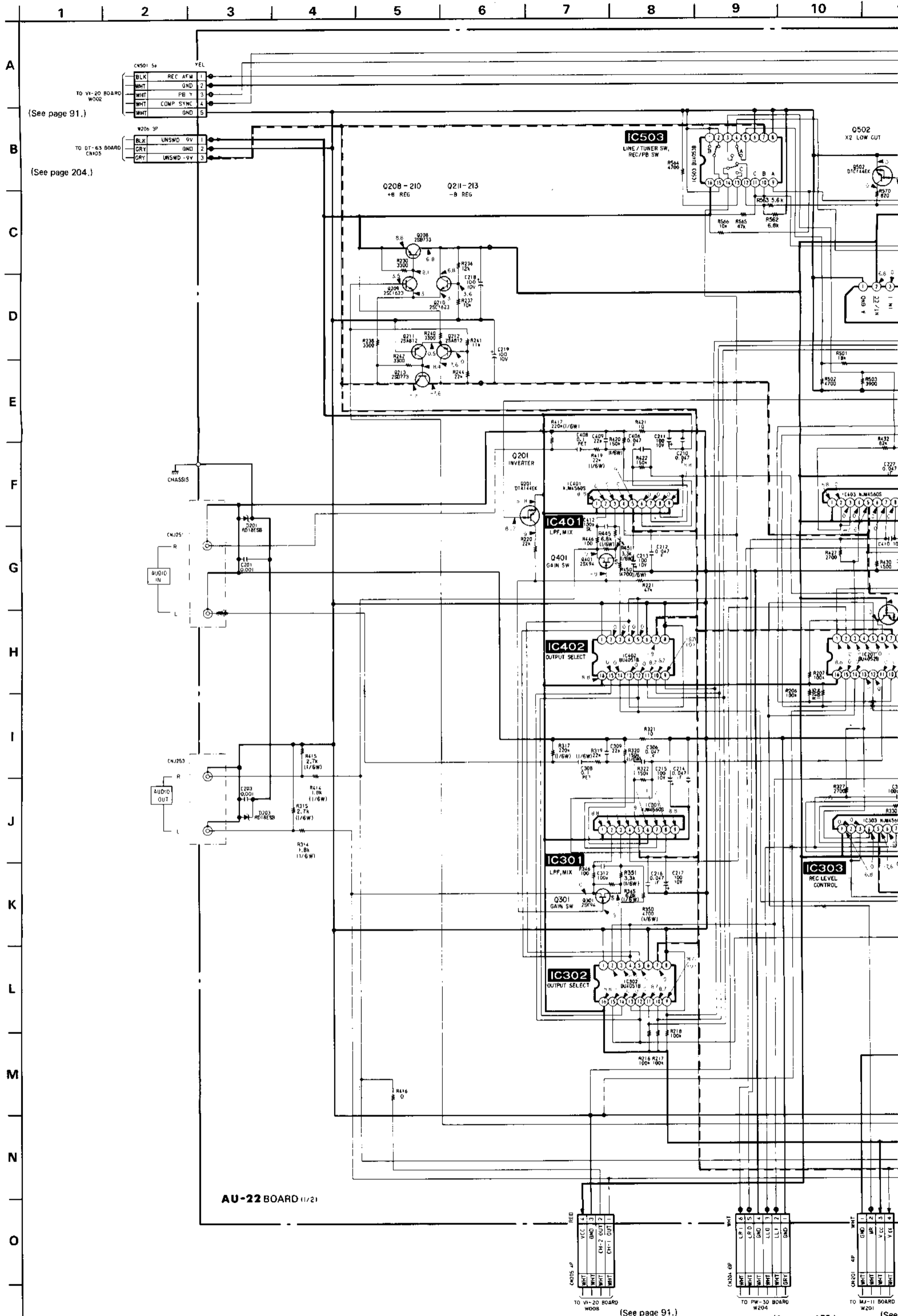
ASTROBE



No mark: LP, REC, PB mode
 * : LP, REC mode
 < : LP, PB mode
 Marked * is not able to measure the voltage or its position

AU-22(AUDIO) SCHEMATIC DIAGRAM

—Ref. No. AU-22 BOARD : 7,000 series—



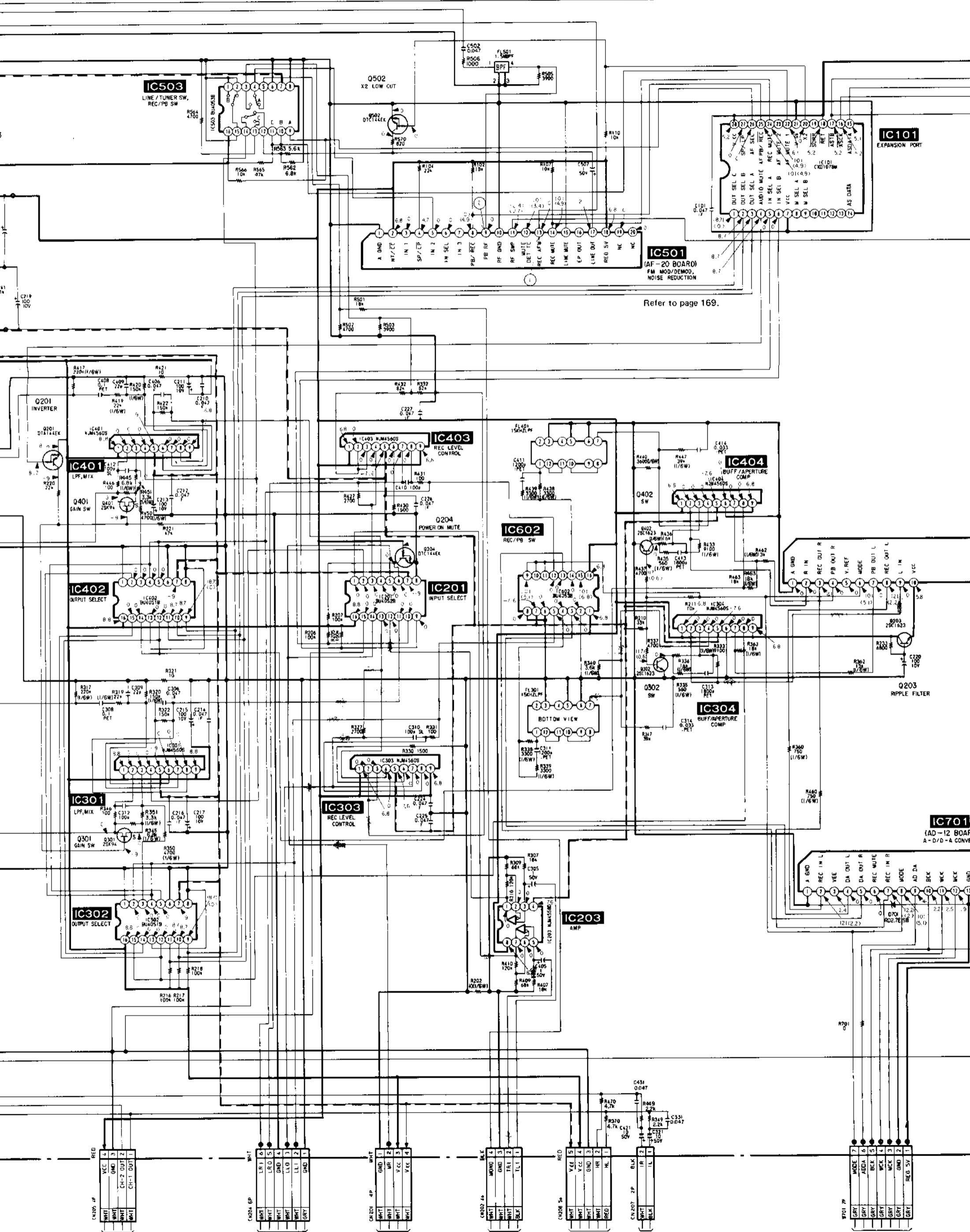
(See page 91.)

(See page 204.)

(See page 91.)

(See page 175.)

(See page 175.)



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IC503
LINE/TUNER SW,
REC/PB SW

Q502
X2 LOW OUT

IC501
(AF-20 BOARD)
FM MOD/DEMOD,
NOISE REDUCTION

IC401
LPP, MIX

Q401
GAIN SW

IC402
OUTPUT SELECT

IC301
LPP, MIX

Q301
GAIN SW

IC302
OUTPUT SELECT

IC403
REC LEVEL CONTROL

IC201
INPUT SELECT

Q204
POWER ON MUTE

IC602
REC/PB SW

IC304
BUFF/APERTURE
COMP

Q302
SW

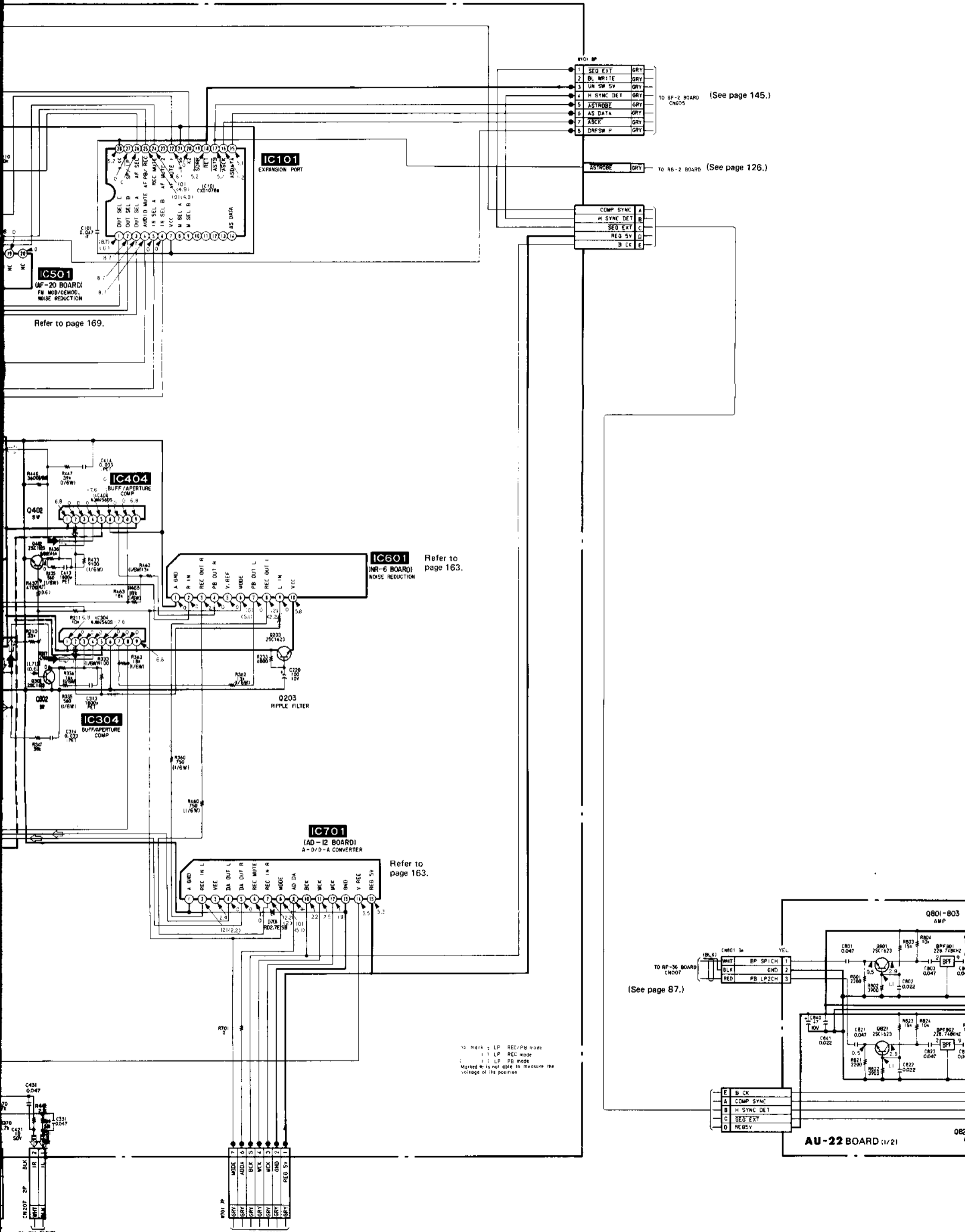
Q402
SW

IC701
(AD-12 BOARD)
A-D/D-A CONVERTER

Q203
RIPPLE FILTER

IC203
AMP

Refer to page 169.



Refer to page 169.

Refer to page 163.

Refer to page 163.

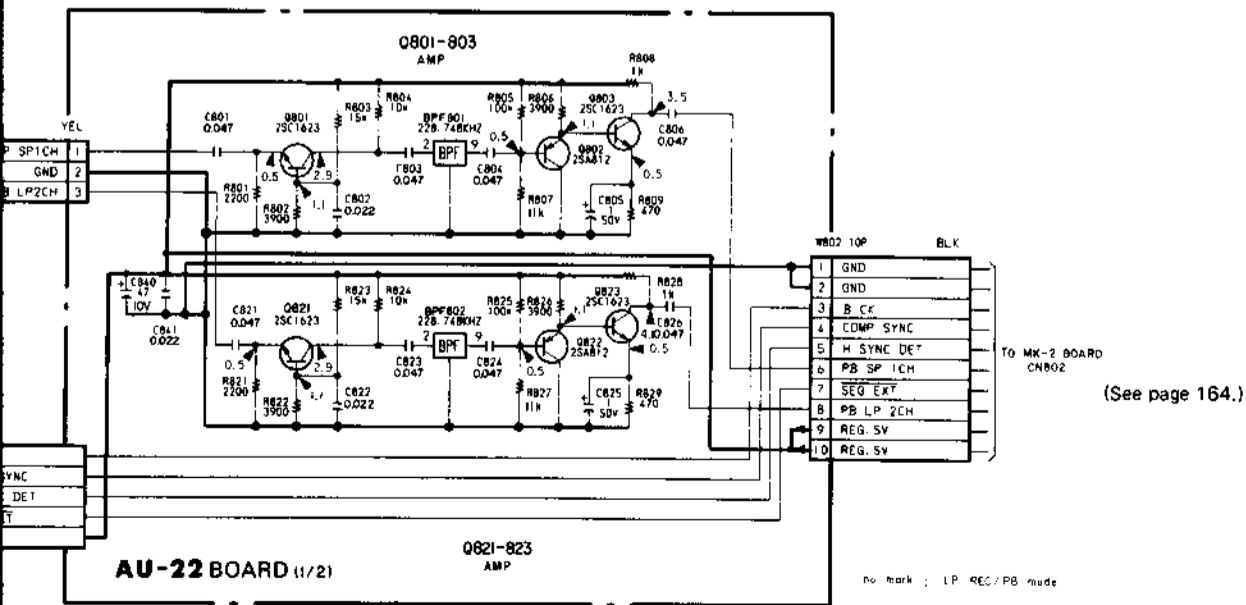
(See page 145.)

(See page 126.)

(See page 87.)

* Mark : LP REC/PB mode
 1 : LP REC mode
 2 : LP PB mode
 Marked * is not able to measure the voltage of its position

45.)
6.)



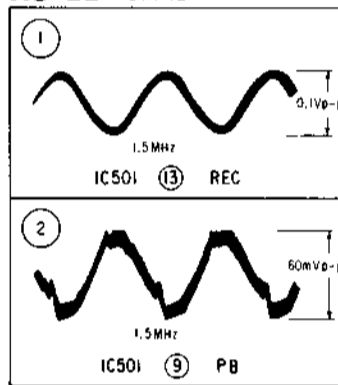
Note:

- Caution when replacing chip parts.
New parts must be attached after removal of chip.
Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted.
kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF.
50V or less are not indicated except for electrolytic, and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- □ : panel designation.
- △ : internal component.
- — : B + bus.
- - - - : B - bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
- Readings are taken with a digital multimeter (DC10MΩ).
- Voltage variations may be noted due to normal production tolerances.

When indicating parts by reference number, please include the board name.

- Signal path

AU-22 BOARD



A
B
C
D
E
F
G
H
I
J
K
L
M
N
O

(See page 164.)

No mark : LP REC/PB mode

AD-12 (A-D/D-A CONVERTER), NR-6 (NOISE REDUCTION), MK-2 (MULTI PILOT DETECT), MJ-11 (MIC JACK) PRINTED WIRING

-Ref. No. AD-12, NR-6, MK-2 and MJ-11 BOARDS: 8,000 series

Note:

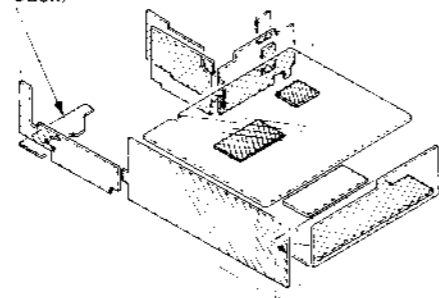
- : indicates a lead wire mounted on the component side.
- : indicates a lead wire mounted on the printed side.
- : Through hole.
- : Pattern from the side which enables seeing.
- : Pattern of the same size.

When indicating parts by reference number, please include the board name.

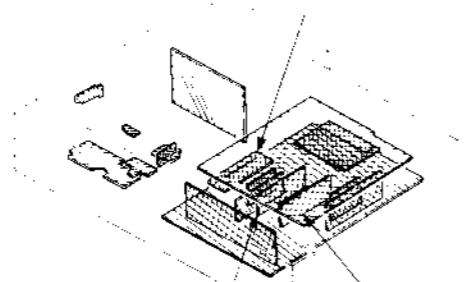
Caution:

Pattern face side: Parts on the pattern face side seen from (Solder Side) the pattern face are indicated.
 Parts face side: Parts on the parts face side seen from (Component Side) the parts face are indicated.

MJ-11
(MIC Jack)



AD-12
(A-D/D-A Converter)

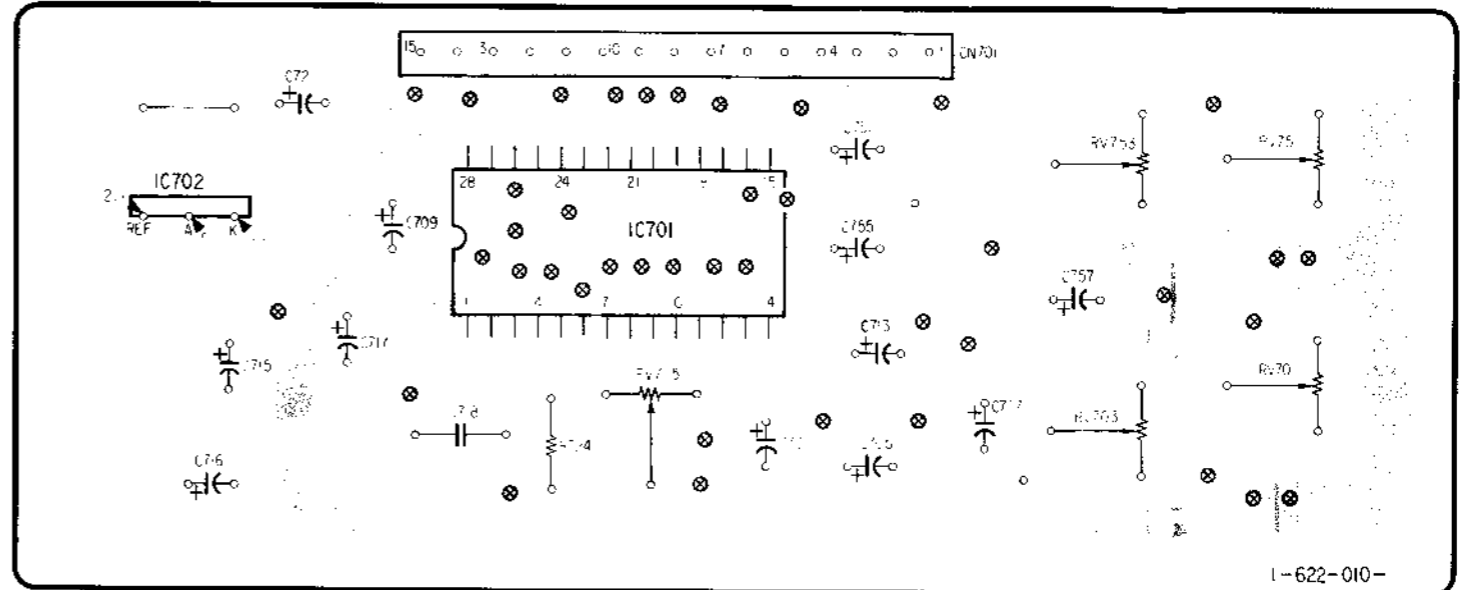


NR-6
(Noise Reduction)

MK-2
(Multi Pilot Detect)

IC701

AD-12 BOARD (COMPONENT SIDE)

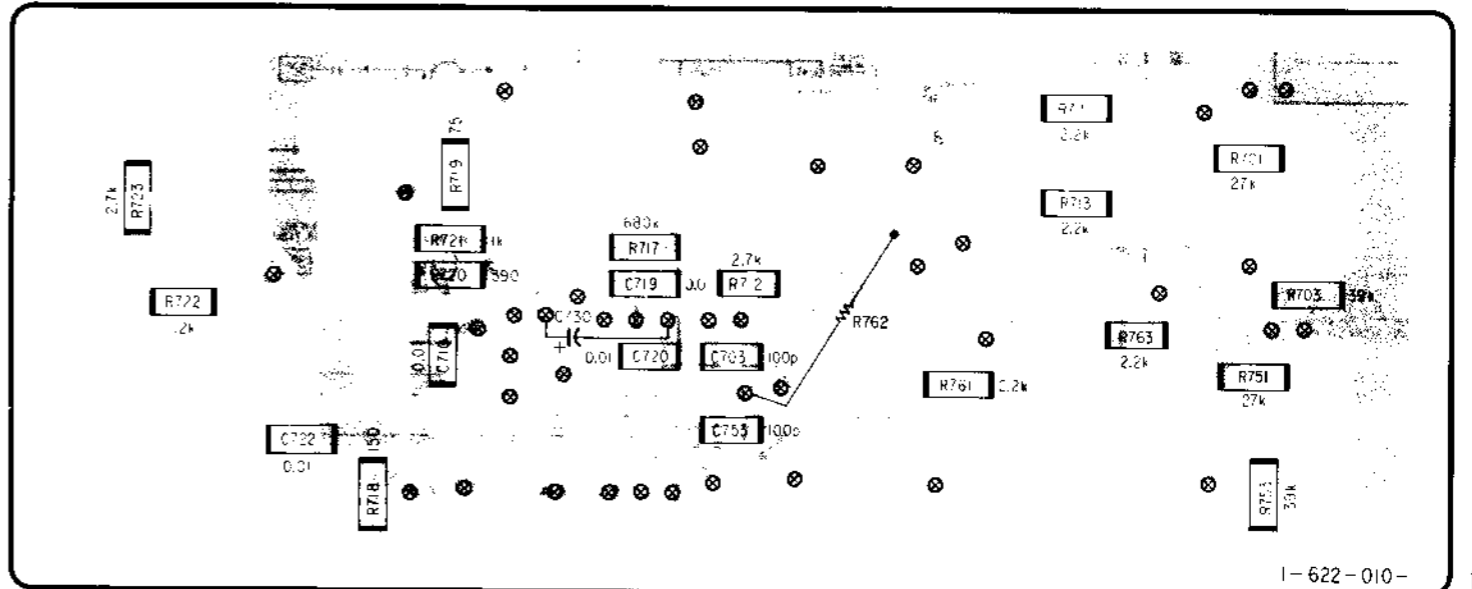


I-622-010-

11

IC701

AD-12 BOARD (SOLDER SIDE)

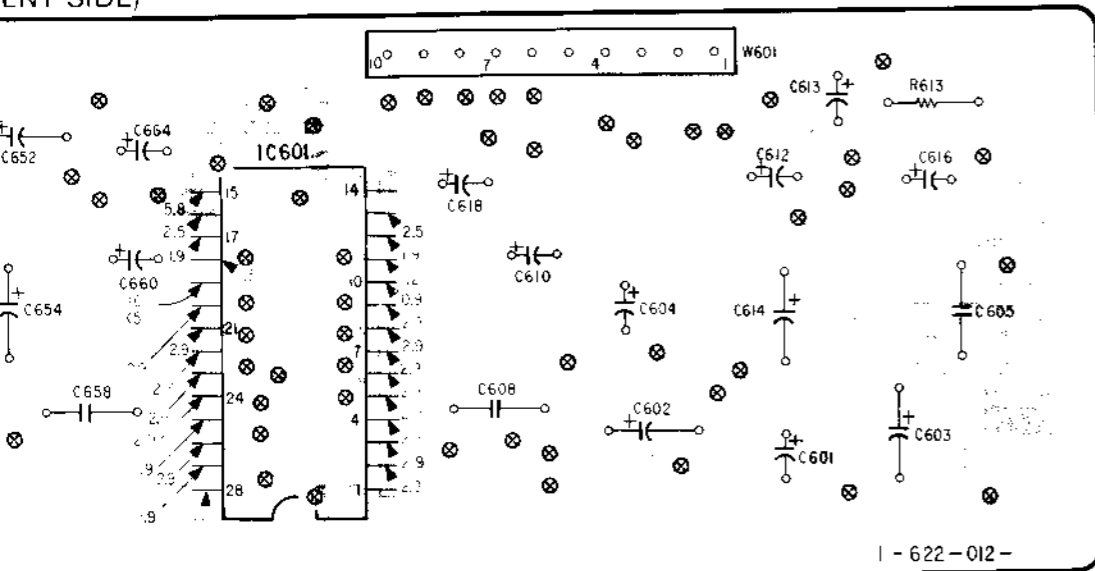


I-622-010-

11

EV-S650PS

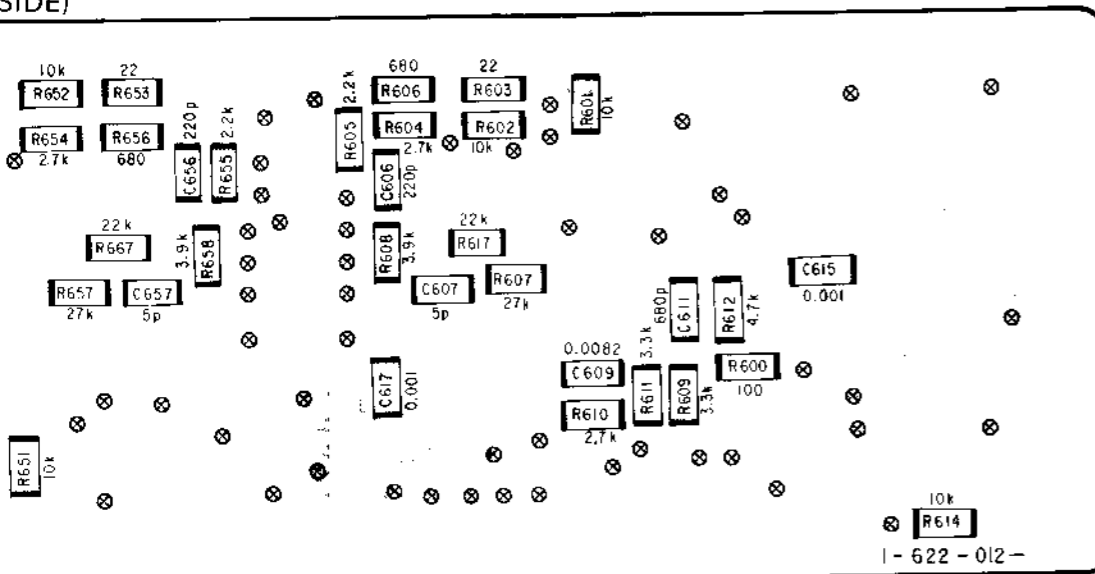
ENT SIDE)



1-622-012-

12

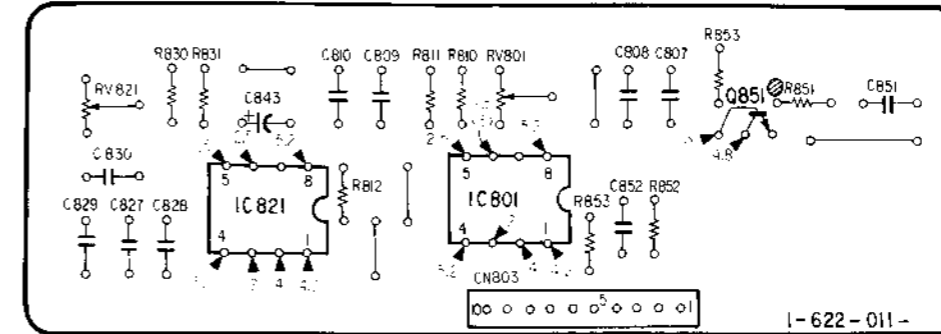
SIDE)



1-622-012-

12

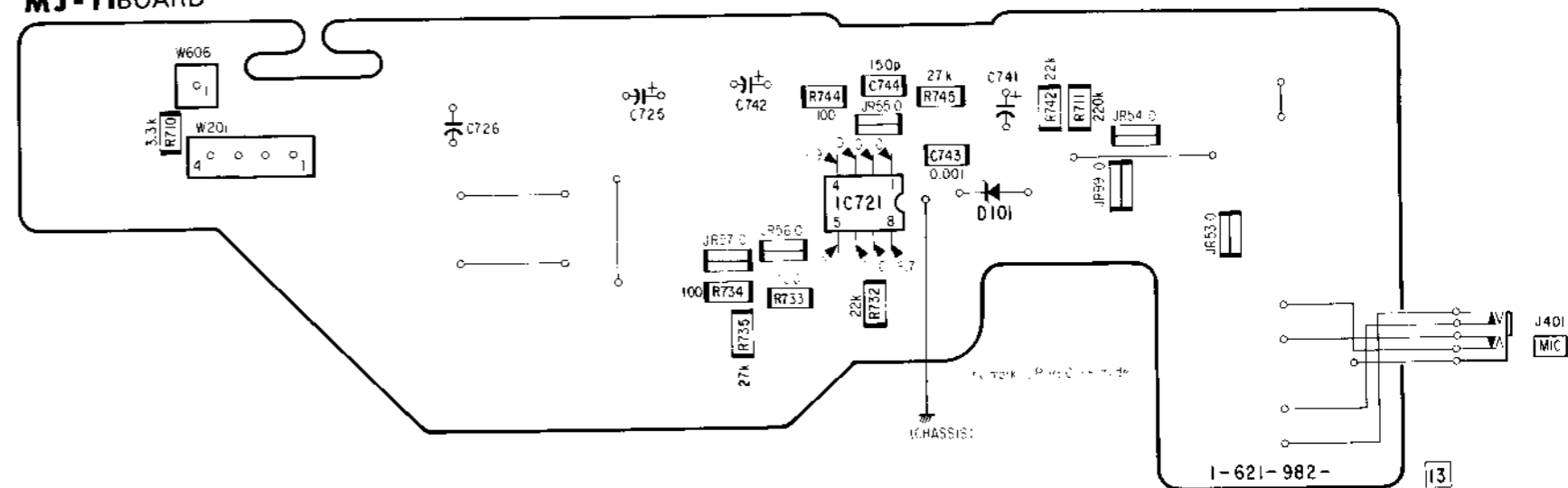
MK-2 BOARD



1-622-011-

12

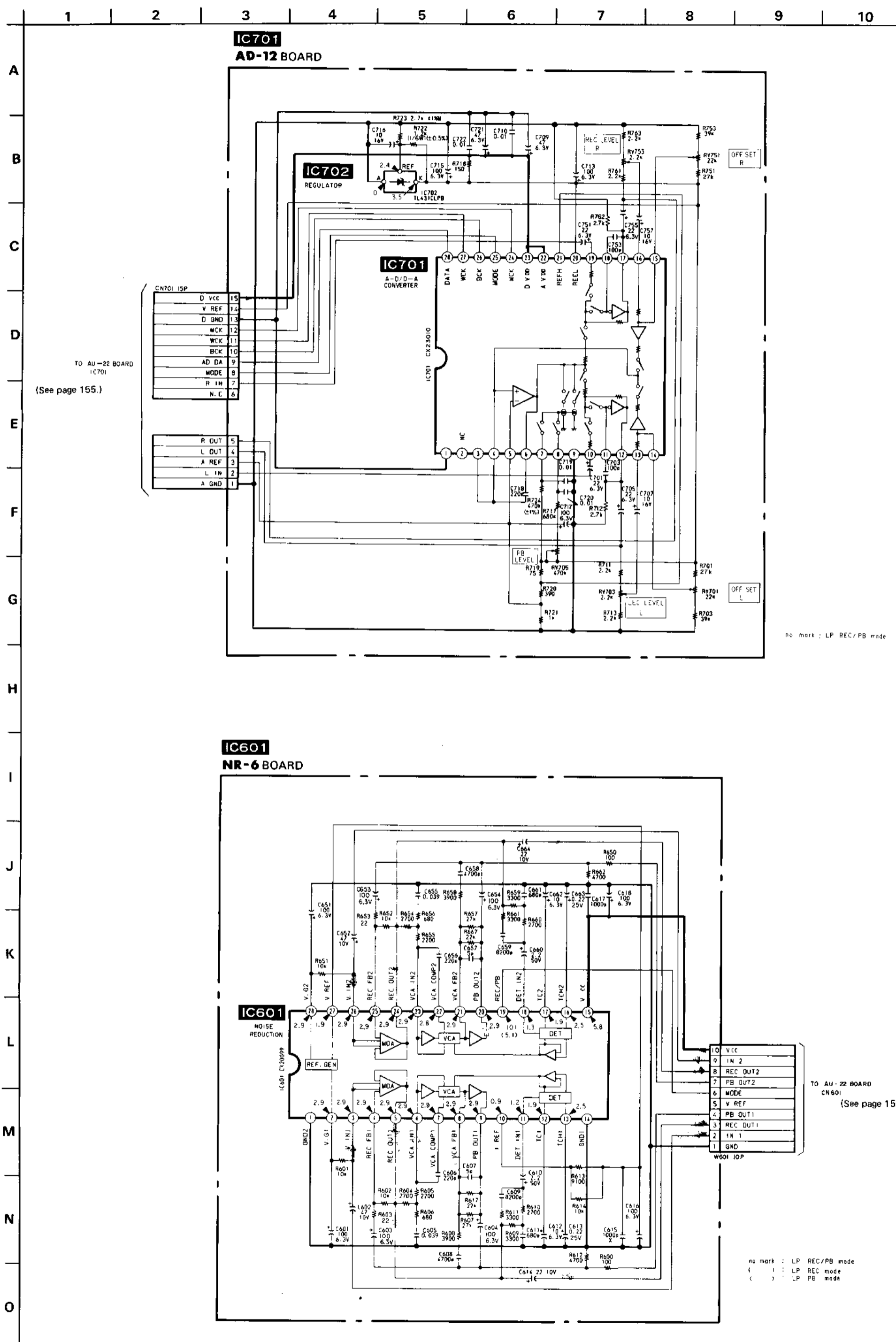
MJ-11BOARD



1-621-982-

13

AD-12(A-D/D-A CONVERTER), NR-6(NOISE REDUCTION), MK-2(MULTI PILOT DETECT), MJ-11(MIC JACK) SCHEMATIC DIAGRAM
 -Ref. No. AD-12, NR-6, MK-2 and MJ-11 BOARDS : 8,000 series-



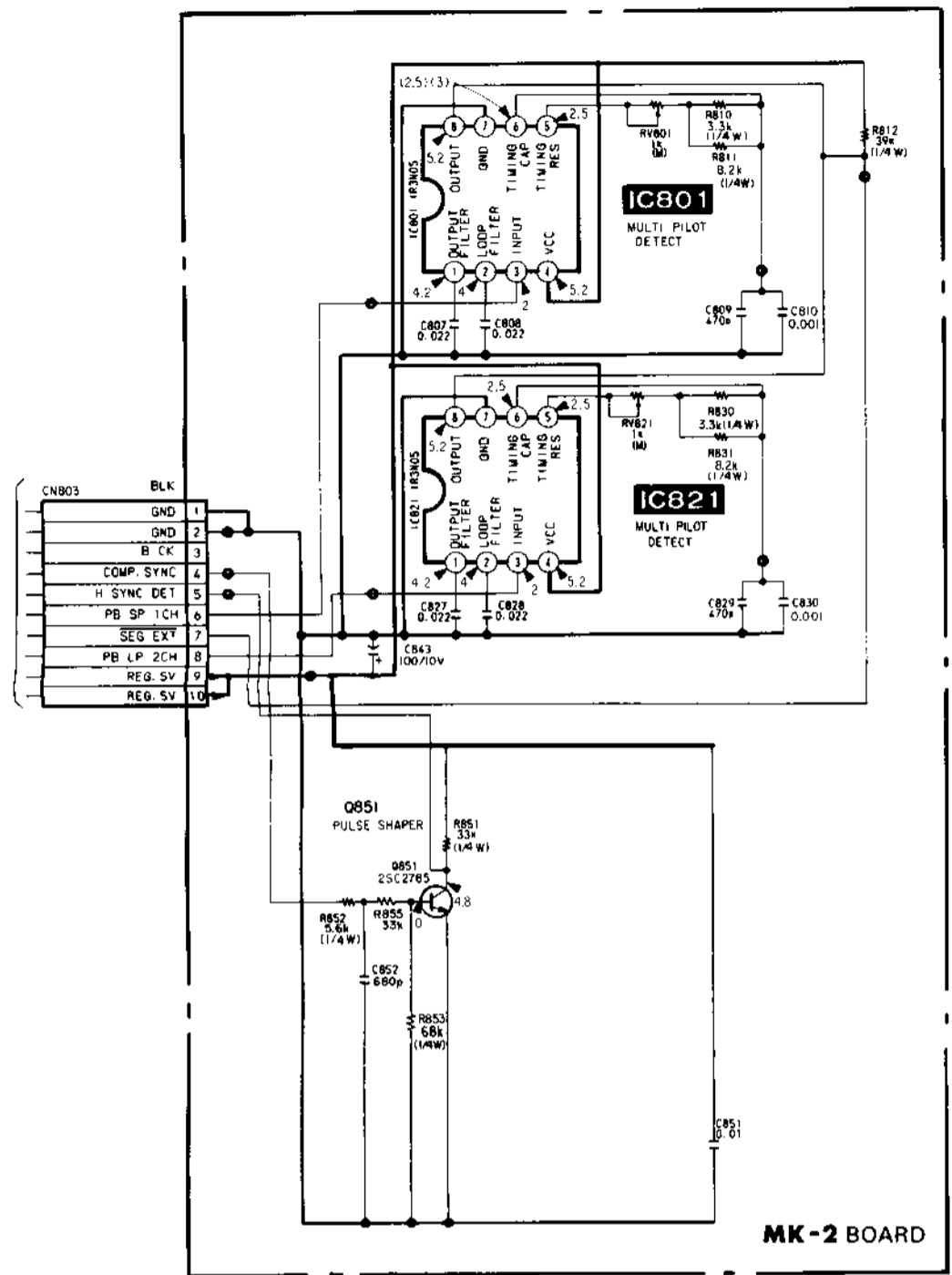
TO AU-22 BOARD
 IC701
 (See page 155.)

(See page 155.)

no mark : LP REC/PB mode

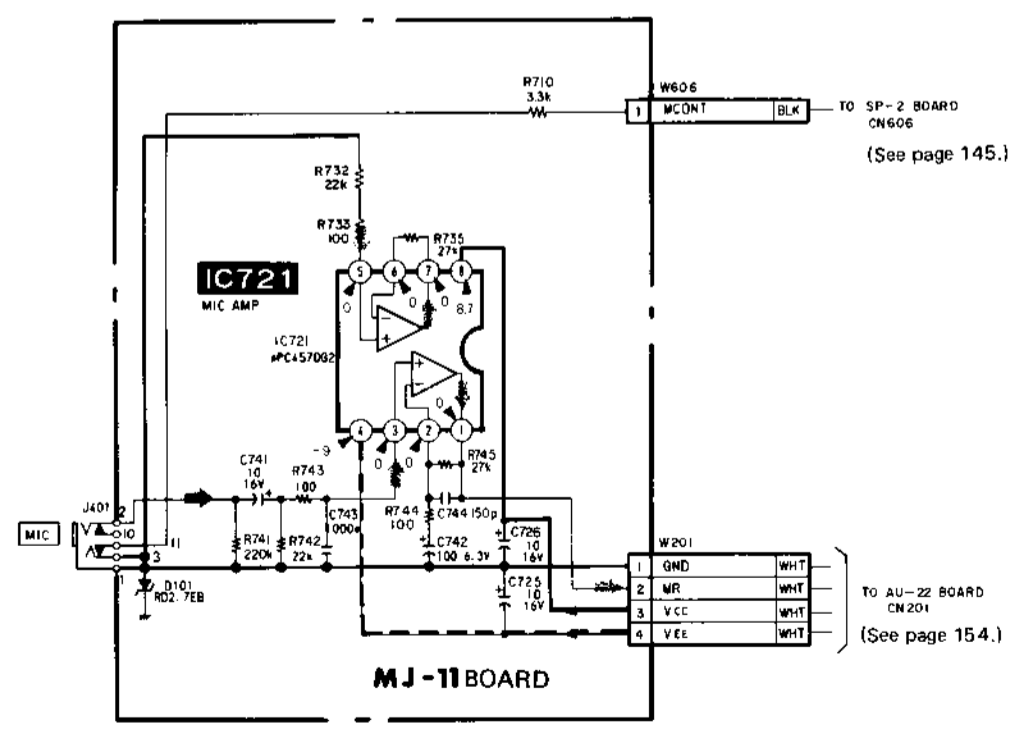
TO AU-22 BOARD
 CN601
 (See page 155.)

no mark : LP REC/PB mode
 () : LP REC mode
 () : LP PB mode



MK-2 BOARD

no mark : LP REC/PB mode
 : LP REC mode
 : LP PB mode



MJ-11 BOARD

no mark : LP REC/PB mode

Note:

- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytics and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- □ : panel designation.
- □ : adjustment for repair.
- — : B + bus.
- - - - : B - bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
- Readings are taken with a digital multimeter (DC10MΩ).
- Voltage variations may be noted due to normal production tolerances.

When indicating parts by reference number, please include the board name.

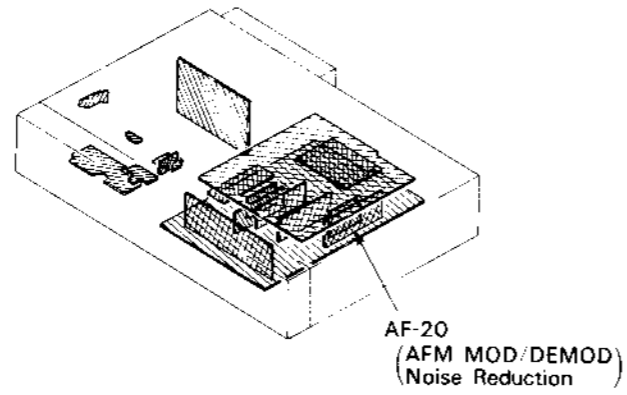
• Signal path

A
B
C
D
E
F
G
H
I
J
K
L
M
N
O

Note:

- ○ — : indicates a lead wire mounted on the component side.
- ● — : indicates a lead wire mounted on the printed side.
- ○ — : soldering side.
- Digital transistor (AF-20:Q501,Q503) transistor with resistor refer to the AF-20 board schematic diagram for digital transistor.

When indicating parts by reference number, please include the board name.

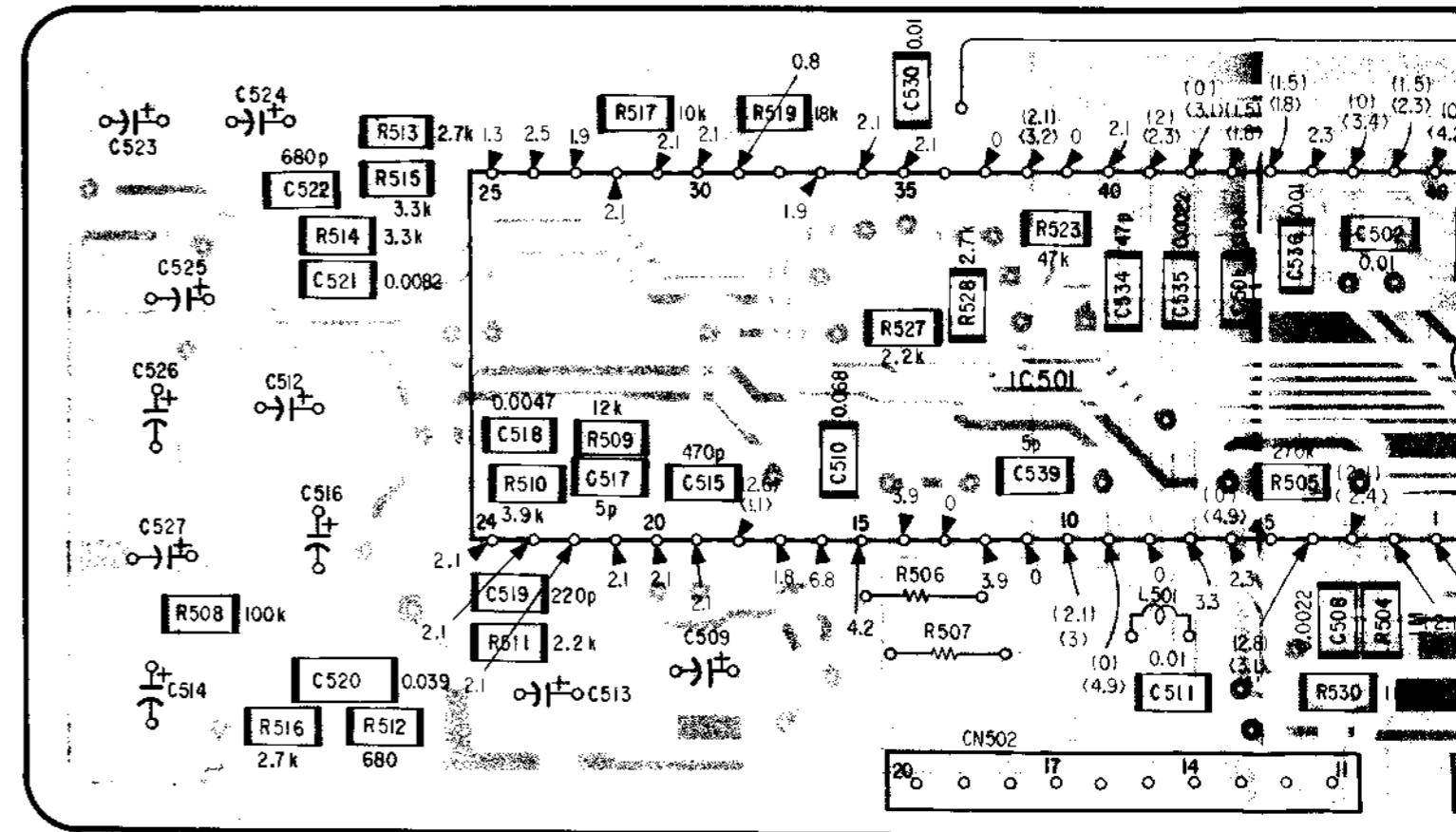


AF-20 (AFM MOD/DEMOD NOISE REDUCTION) PRINTED WIRING BOARD

—Ref. No. AF-20 BOARD : 8,000 series—

IC501

AF-20 BOARD

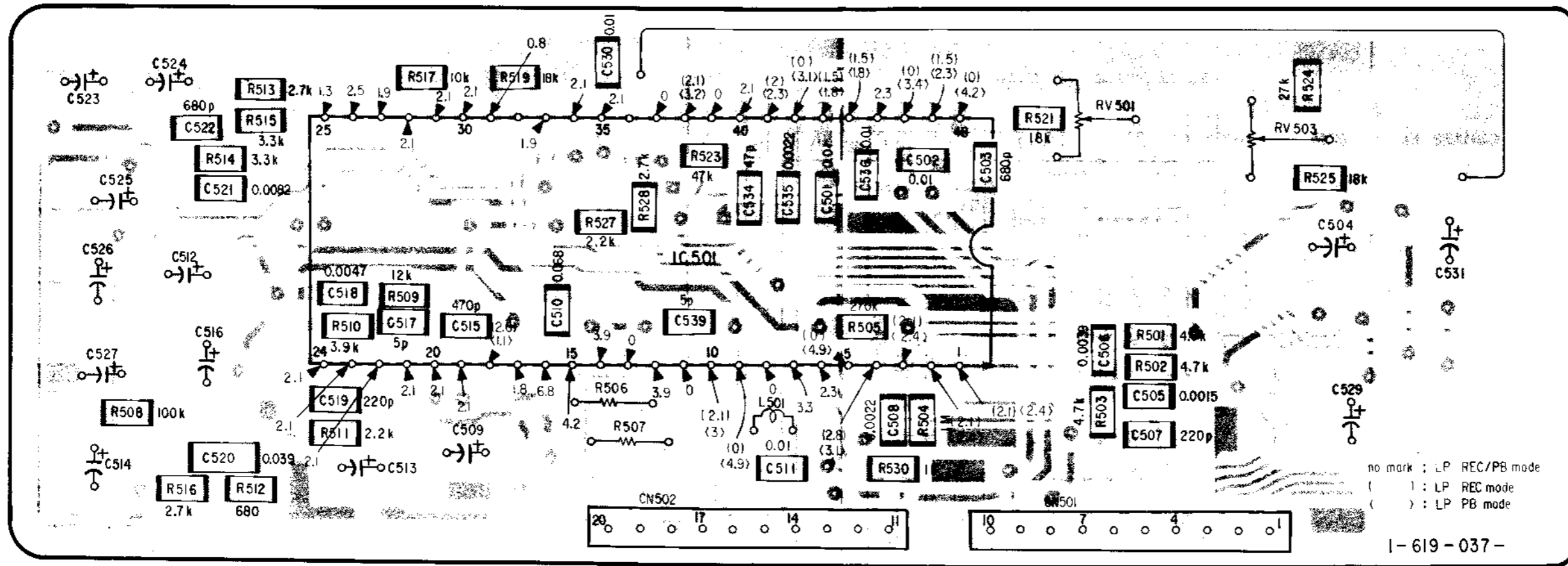


AF-20 (AFM MOD/DEMOD NOISE REDUCTION) PRINTED WIRING BOARD

—Ref. No. AF-20 BOARD : 8,000 series—

IC501

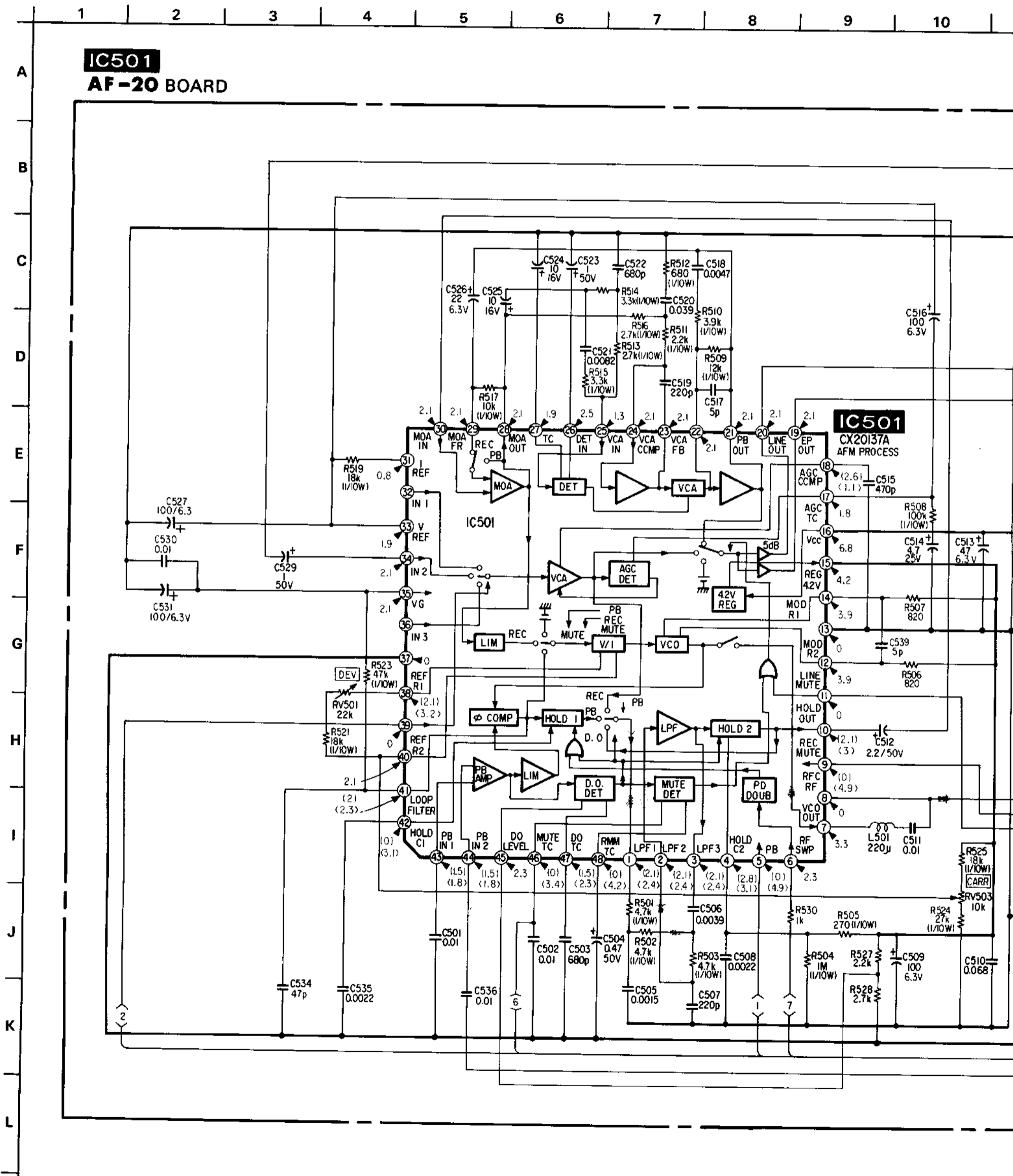
AF-20 BOARD

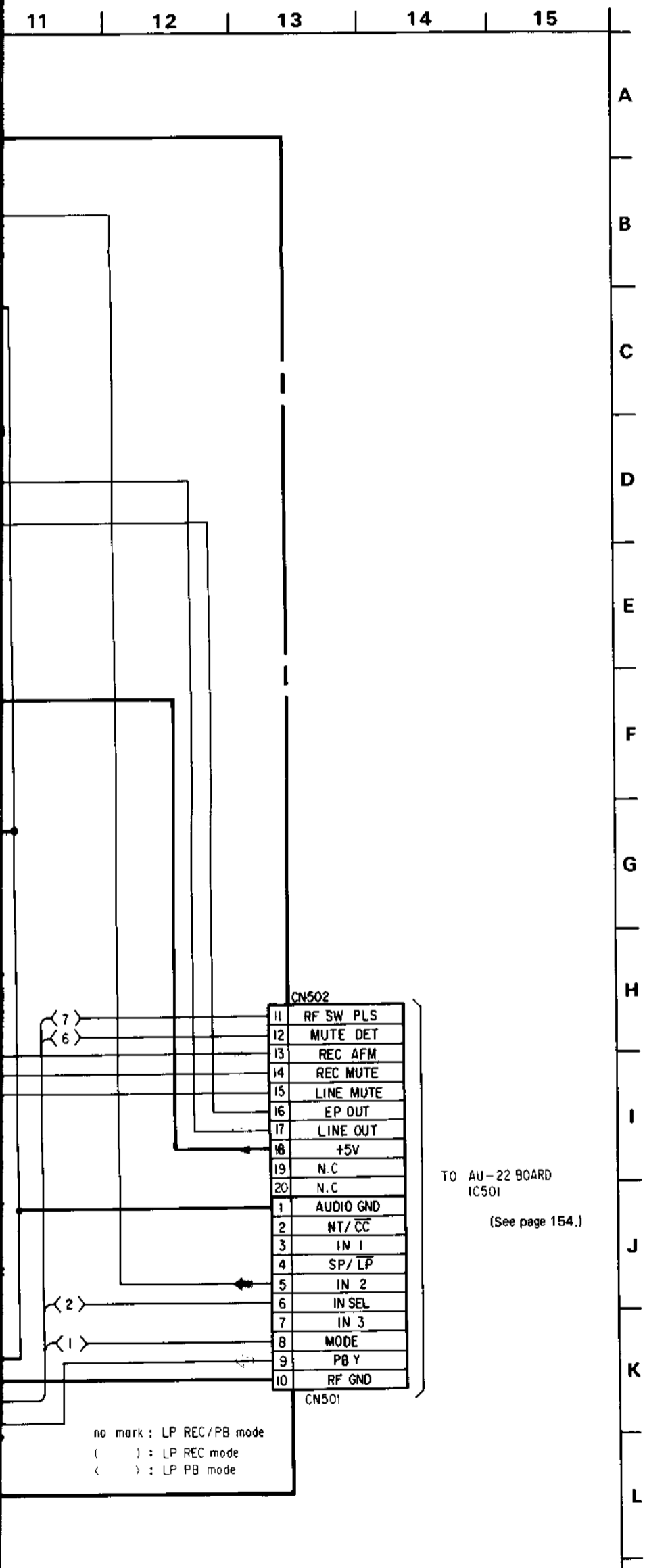


13

AF-20 (AFM MOD/DEMOD NOISE REDUCTION) SCHEMATIC DIAGRAM

—Ref. No. AF-20 BOARD : 8,000 series—





Note:

- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytic and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- □ : adjustment for repair.
- — : B + bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
- Readings are taken with a digital multimeter (DC10MΩ).
- Voltage variations may be noted due to normal production tolerances.

When indicating parts by reference number, please include the board name.

- Signal path

PW-30 (LEVEL METER/VOLUME/JACK/REMOTE CONTROL RECEIVER) PRINTED WIRING BOARD

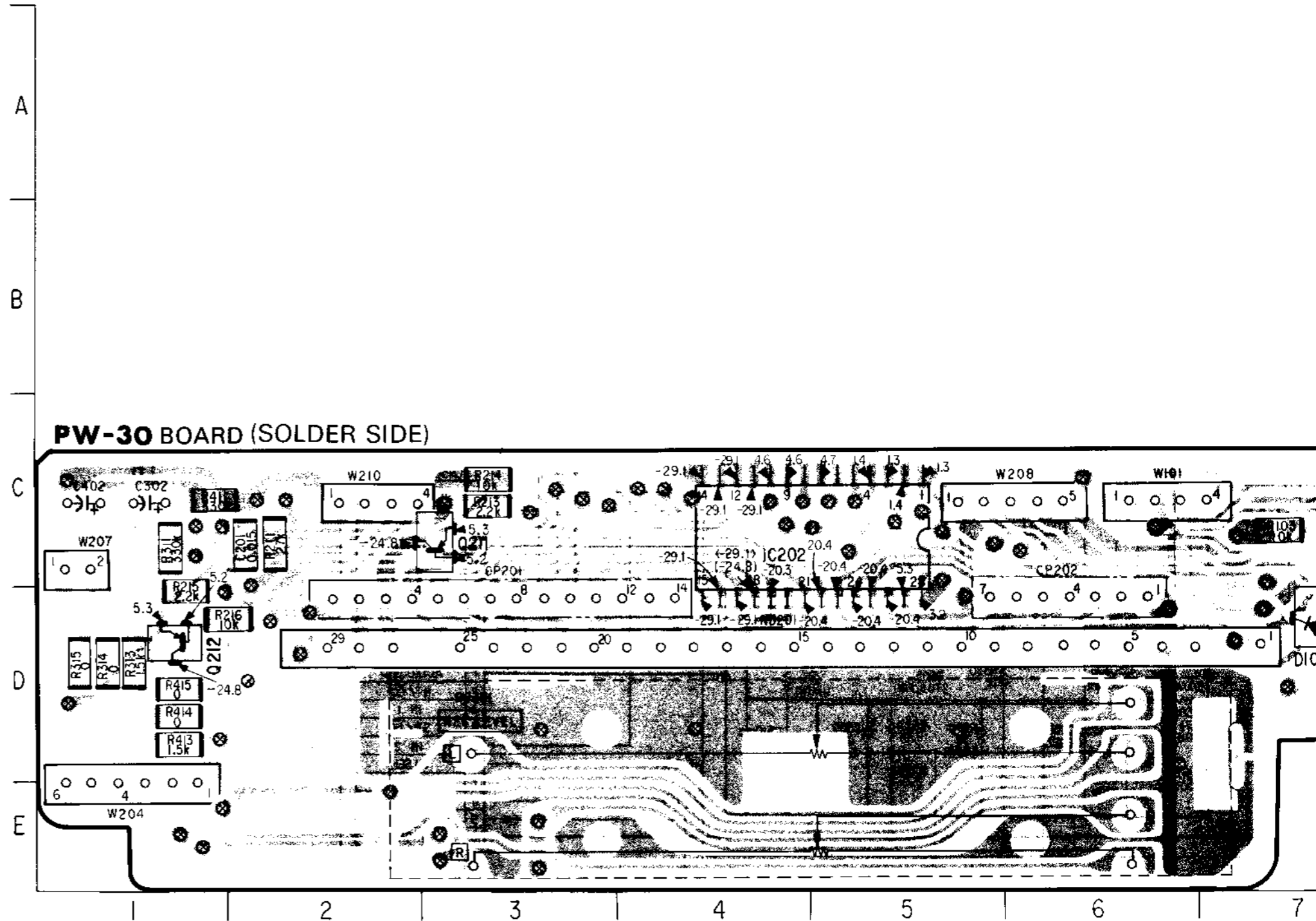
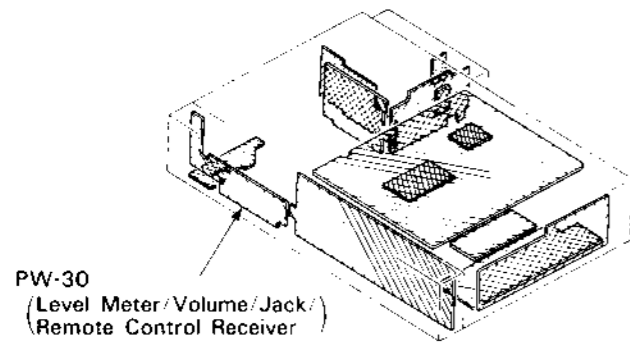
—Ref. No. PW-30 BOARD : 9,000 series—

Note:

- ◁ : indicates a lead wire mounted on the component side.
- ● : indicates a lead wire mounted on the printed side.
- ⊗ : Through hole.
- ◉ : soldering side.

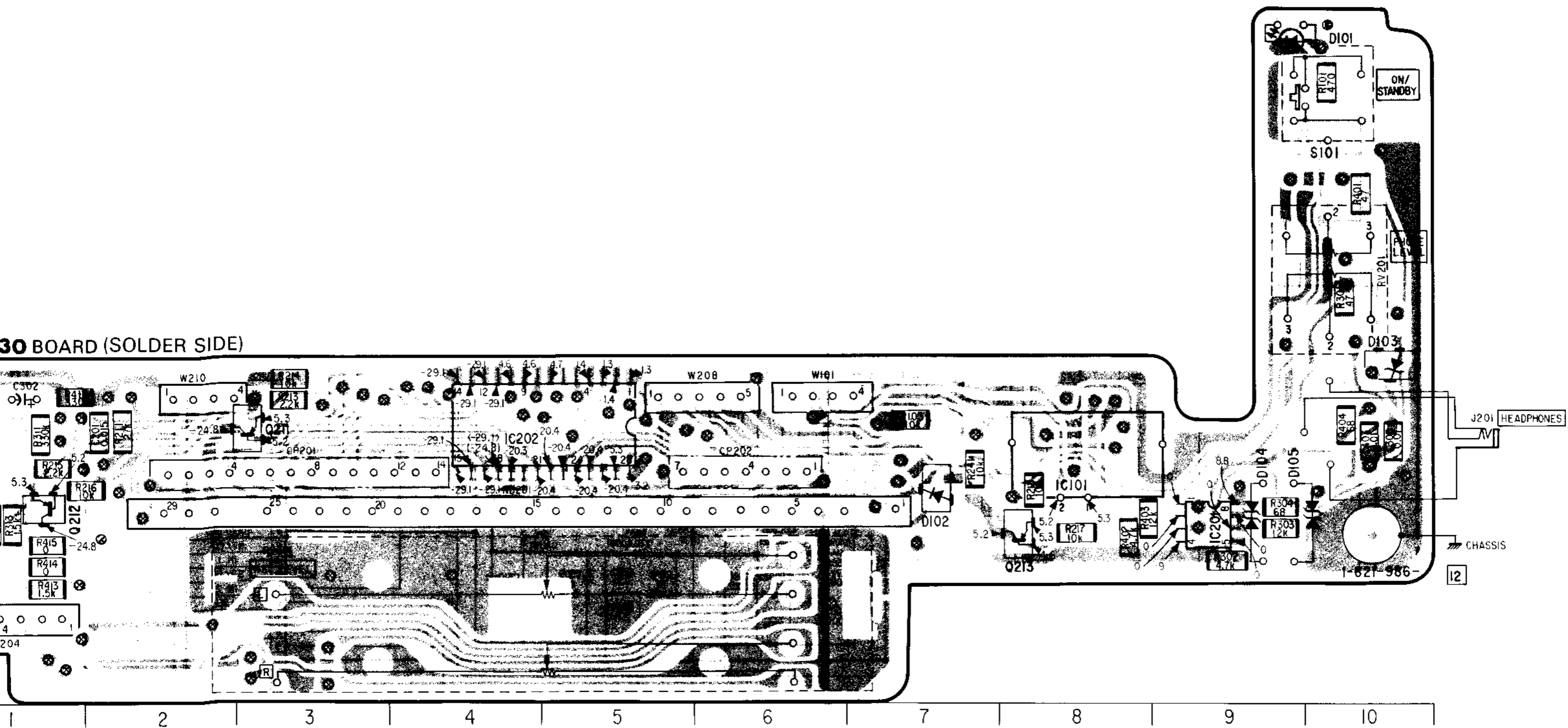
When indicating parts by reference number, please include the board name.

D101	A-9
D102	D-7
D103	C-10
D104	D-9
D105	D-10
IC101	D-8
IC201	D-9
IC202	C-4
Q211	C-3
Q212	D-1
Q213	D-6
RV201	B-10
RV301	D-3



LEVEL METER/VOLUME/JACK/REMOTE CONTROL RECEIVER) PRINTED WIRING BOARD

V-30 BOARD : 9,000 series—

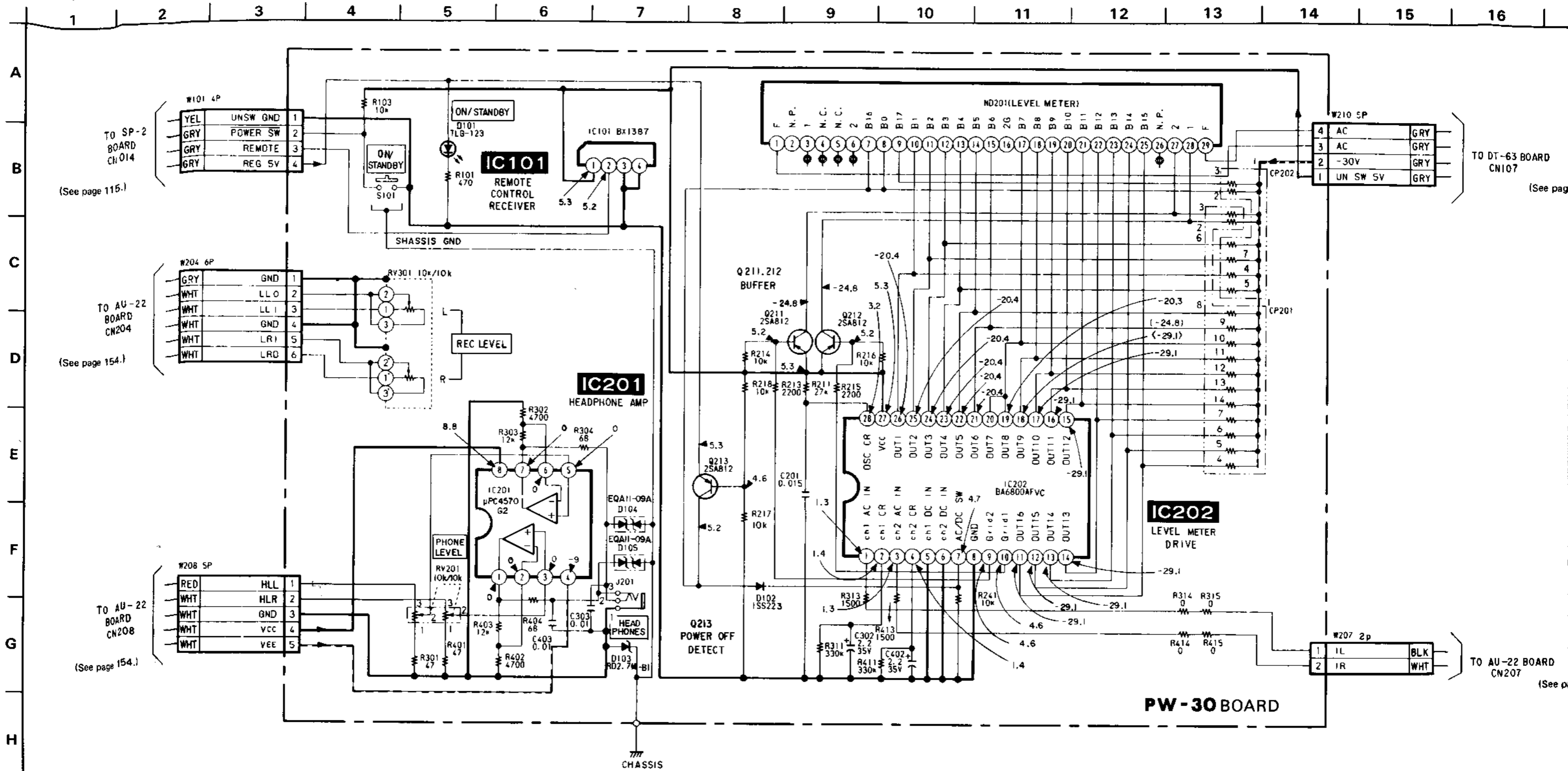


V-30 BOARD (SOLDER SIDE)

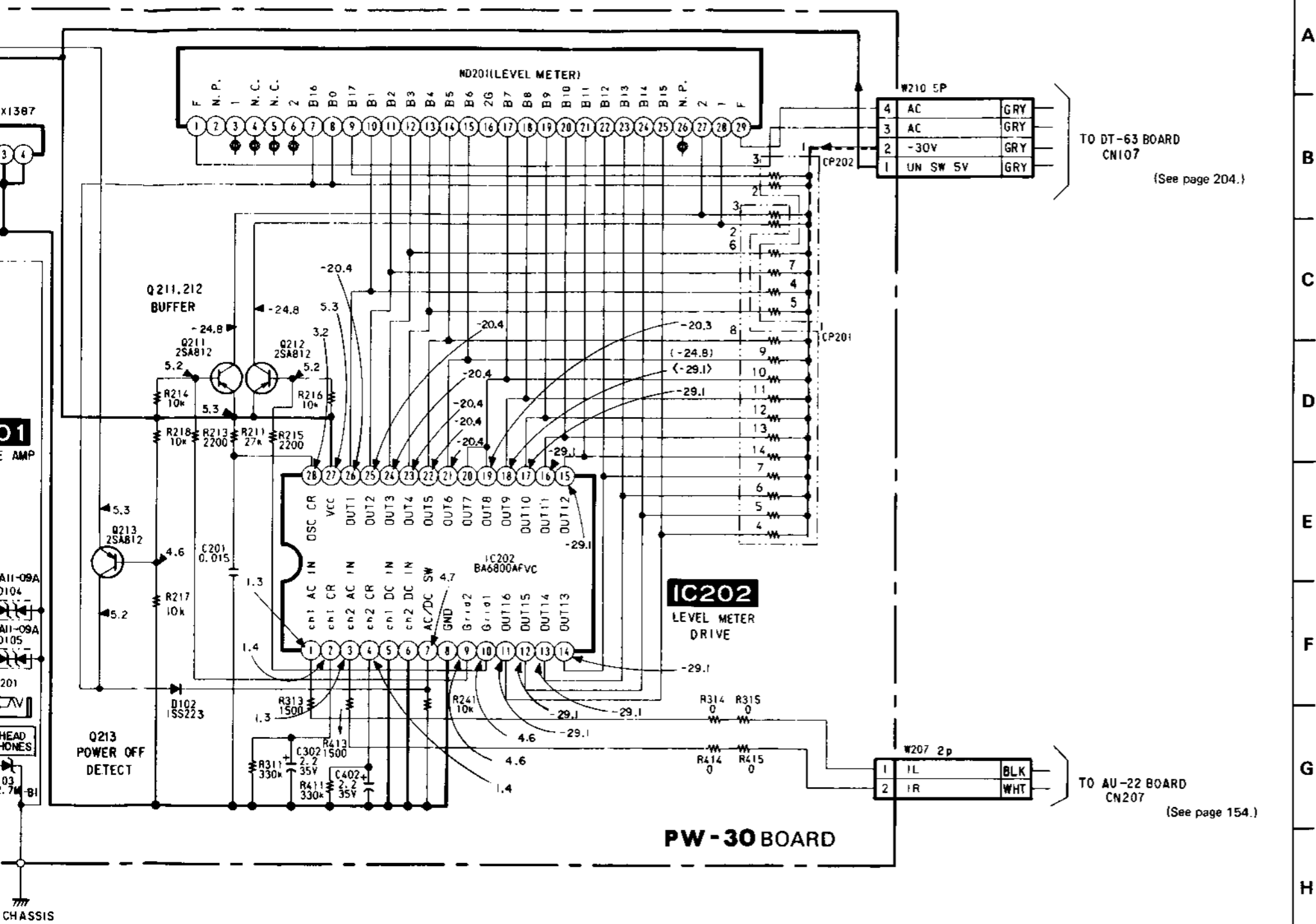
no mark : LP REC/PB mode
 () : LP REC mode
 () : LP PB mode

PW-30 (LEVEL METER/VOLUME/JACK/REMOTE CONTROL RECEIVER) SCHEMATIC DIAGRAM

Ref. No. PW-30 BOARD : 9,000 series



no mark : LP REC/PB mode
 () : LP REC mode
 < > : LP PB mode



- Note:**
- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
 - All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
 - All capacitors are in μF unless otherwise noted. pF: μμF. 50WV or less are not indicated except for electrolytics and tantalums.
 - All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
 - : adjustment for repair.
 - : B + bus.
 - - - : B - bus.
 - Voltages are dc with respect to ground unless otherwise noted.
 - Readings are taken with a colour-bar signal input.
 - Readings are taken with a digital multimeter (DC10MΩ).
 - Voltage variations may be noted due to normal production tolerances.

When indicating parts by reference number, please include the board name.

• Signal path

no mark : LP REC/PB mode
 () : LP REC mode
 < > : LP PB mode

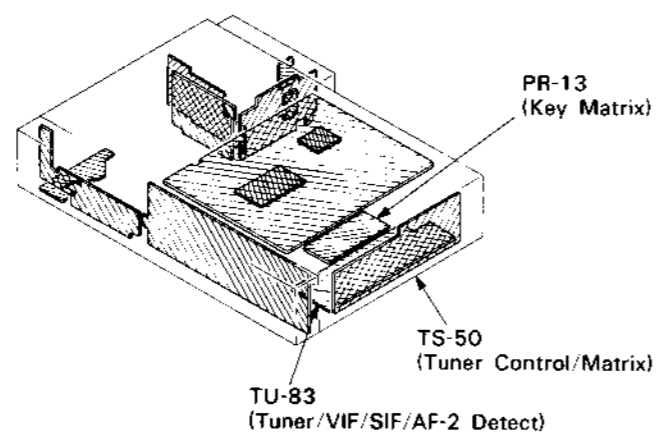
TU-83 (TUNER, VIF, SIF, AF-2 DETECT), TS-50 (TUNER CONTROL, MATRIX), PR-13 (KEY MATRIX) PRINTED WIRING BOARDS

- Ref. No. TU-83 and TS-50 BOARDS : 10, 000 series, PR-13 BOARD : 10, 500 series -

Note:

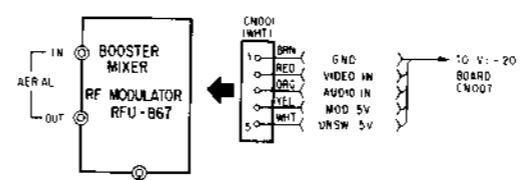
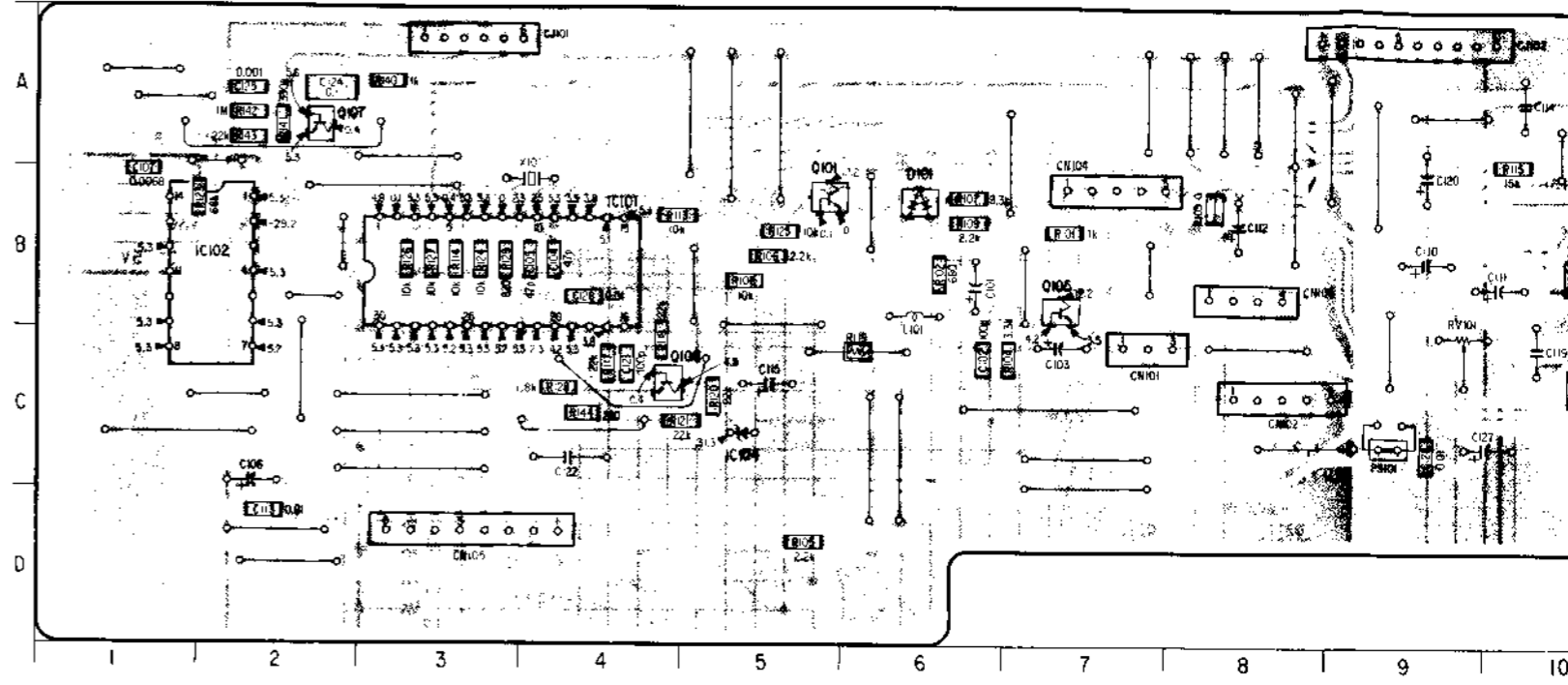
- - : indicates a lead wire mounted on the component side.
- - : indicates a lead wire mounted on the printed side.
- ⊙ - : soldering side.
- Digital transistor (TU-83: Q005, Q006, Q007, TS-50: Q018) transistor with resistors.
Refer to the TU-83, TS-50 boards schematic diagram for digital transistor.

When indicating parts by reference number, please include the board name.



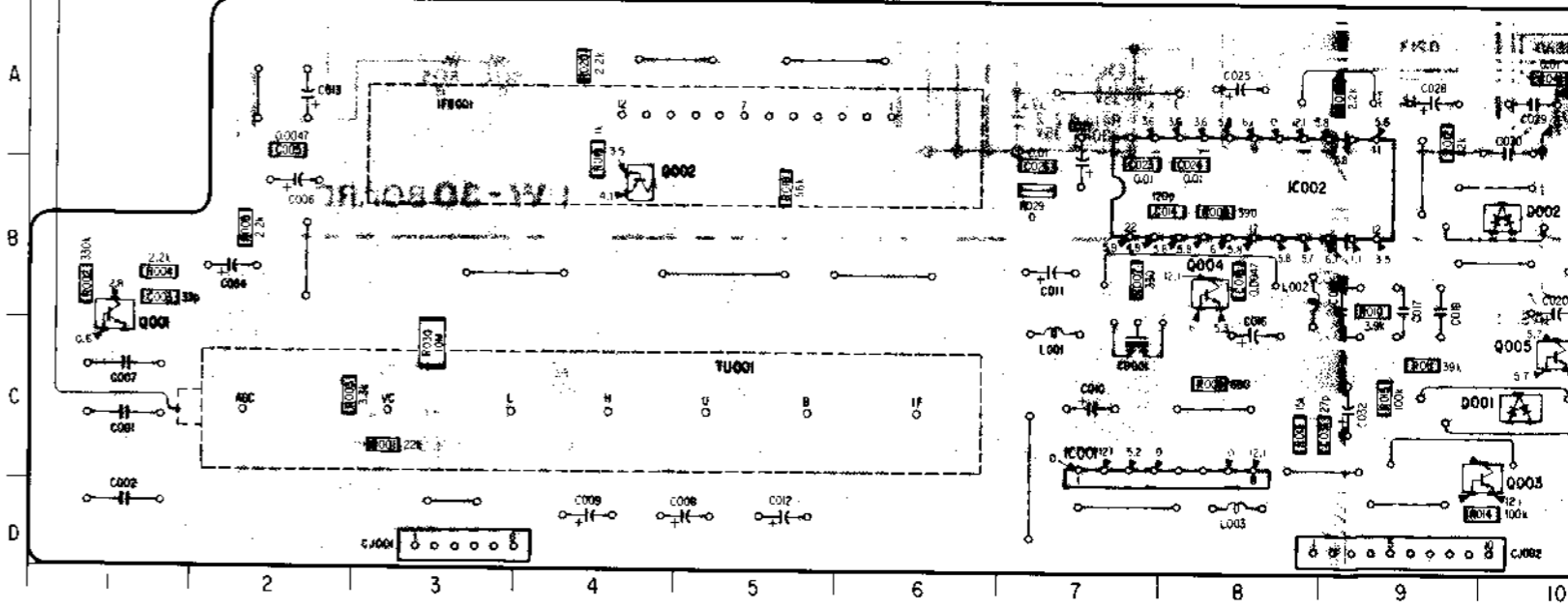
D101	B-6
IC101	B-4
IC102	B-2
IC103	A-11
IC104	C-5
Q101	B-5
Q102	B-10
Q103	B-11
Q104	B-11
Q105	B-7
Q106	C-4
Q107	A-2
RV101	C-9

TS-50 BOARD



D001	C-10
D002	B-10
IC001	C-7
IC002	B-8
Q001	B-1
Q002	B-4
Q003	C-10
Q004	B-8
Q005	C-10
Q006	B-10
Q007	B-10

TU-83 BOARD

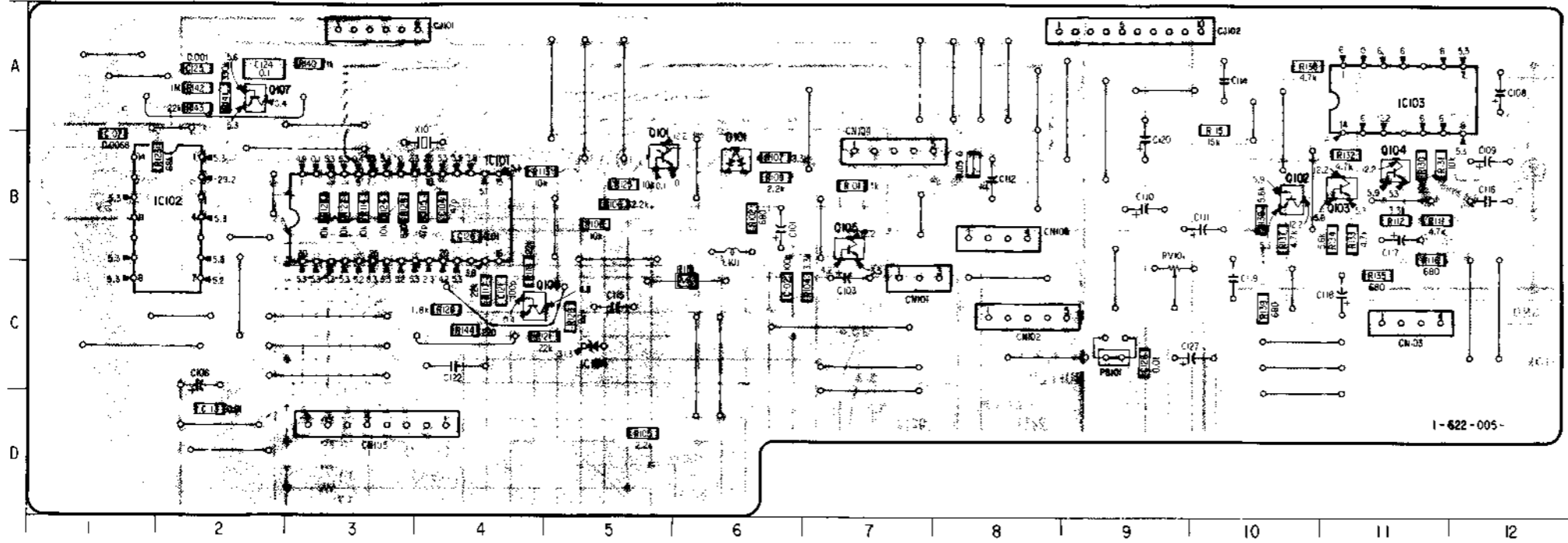


TU-83 (TUNER, VIF, SIF, AF-2 DETECT), TS-50 (TUNER CONTROL, MATRIX), PR-13 (KEY MATRIX) PRINTED WIRING BOARDS

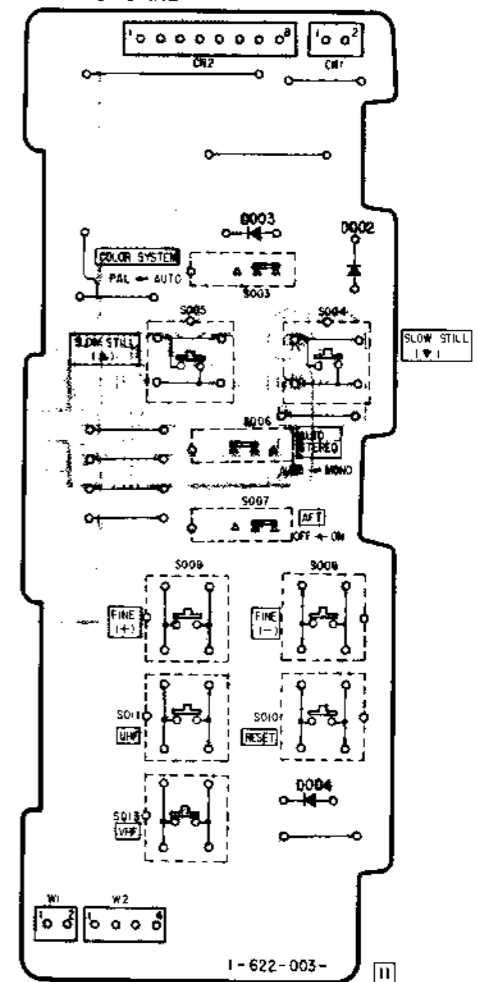
—Ref. No. TU-83 and TS-50 BOARDS : 10,000 series, PR-13 BOARD : 10,500 series—

- D101 B-6
- IC101 B-4
- IC102 B-2
- IC103 A-11
- IC104 C-5
- Q101 B-5
- Q102 B-10
- Q103 B-11
- Q104 B-11
- Q105 B-7
- Q106 C-4
- Q107 A-2
- RV101 C-9

TS-50 BOARD

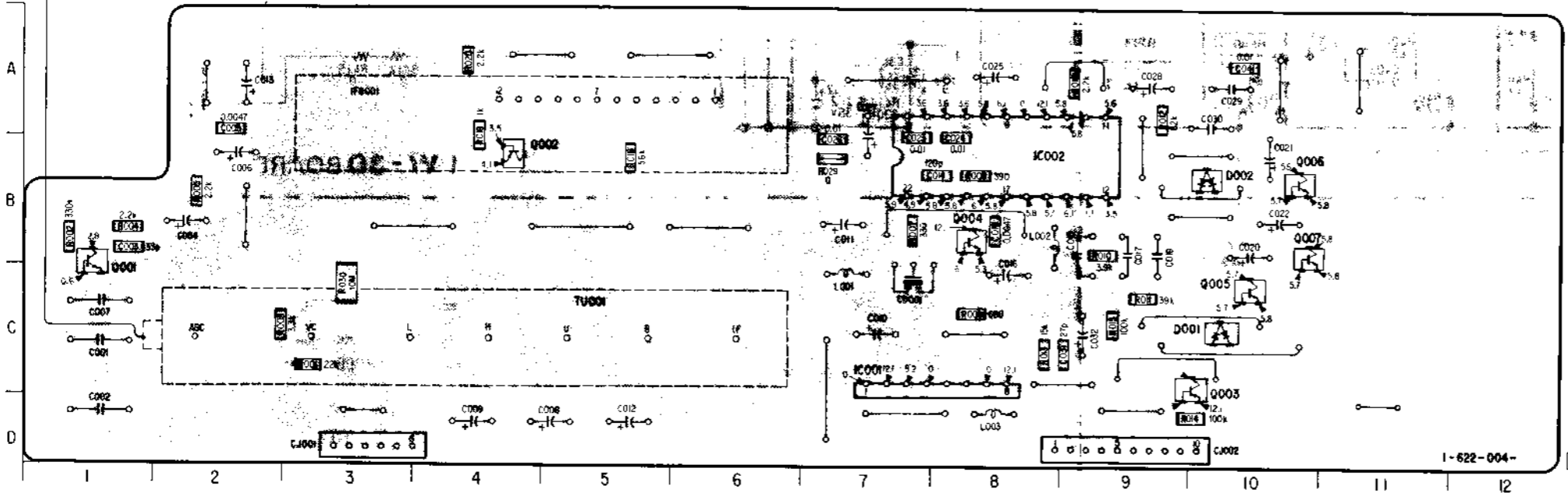


PR-13 BOARD



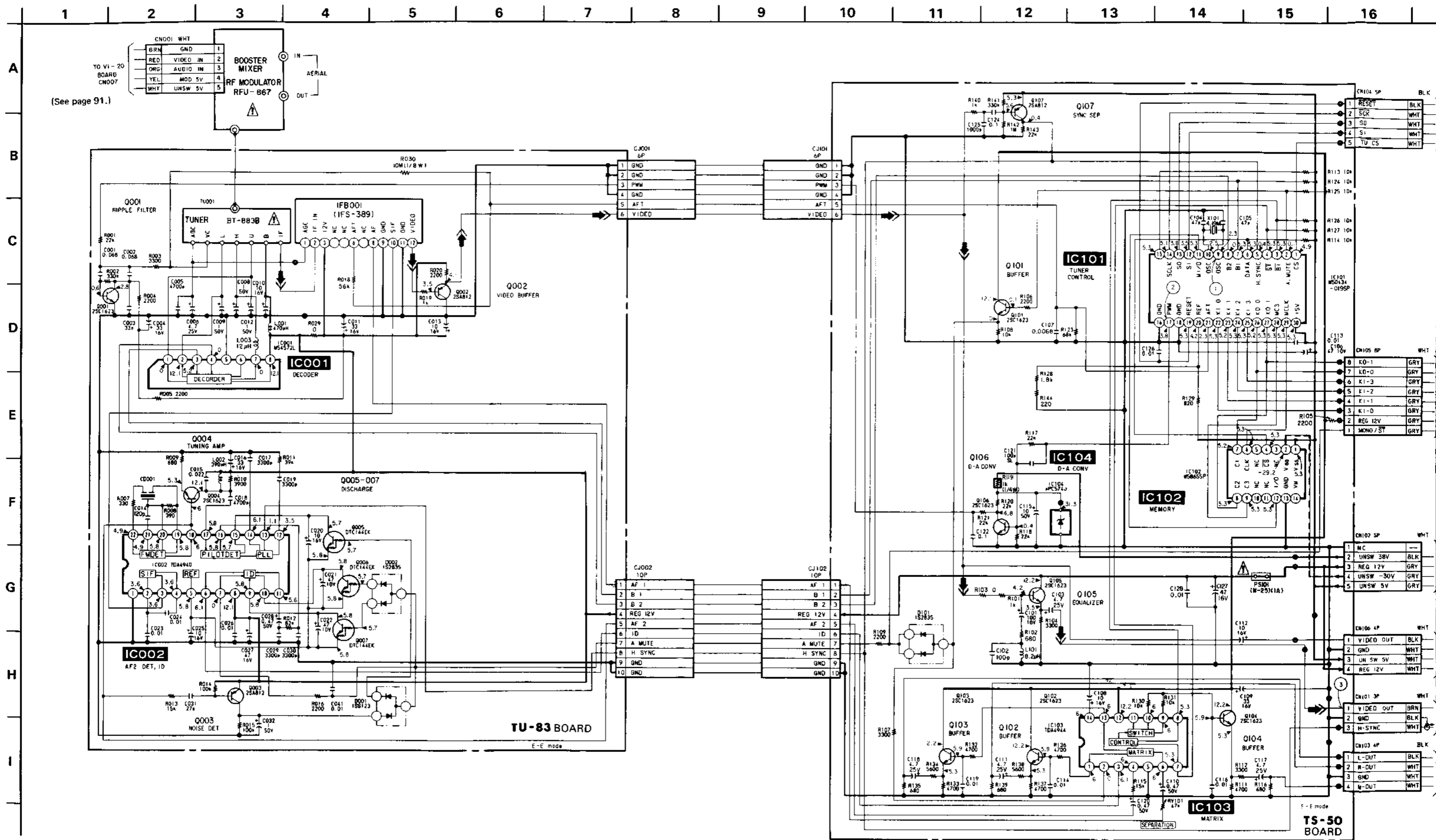
- D001 C-10
- D002 B-10
- IC001 C-7
- IC002 B-8
- Q001 B-1
- Q002 B-4
- Q003 C-10
- Q004 B-8
- Q005 C-10
- Q006 B-10
- Q007 B-10

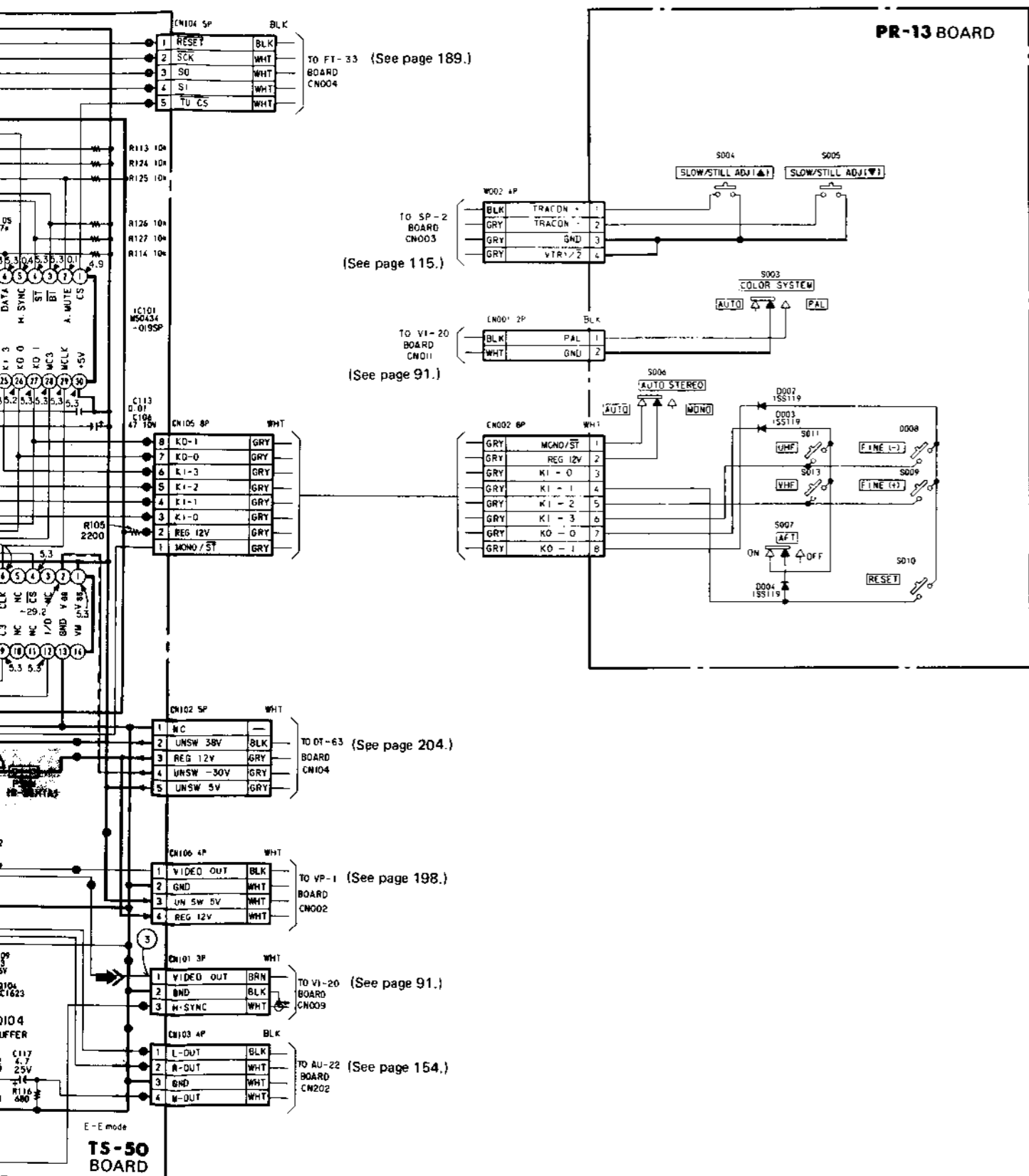
TU-83 BOARD



TU-83 (TUNER, VIF, SIF, AF-2 DETECT), TS-50 (TUNER CONTROL, MATRIX, PR-13 (KEY MATRIX) SCHEMATIC DIAGRAM

—Ref. No. TU-83 and TS-50 BOARDS : 10, 000 series, PR-13 BOARD : 10, 500 series—





A
B
C
D
E
F
G
H
I

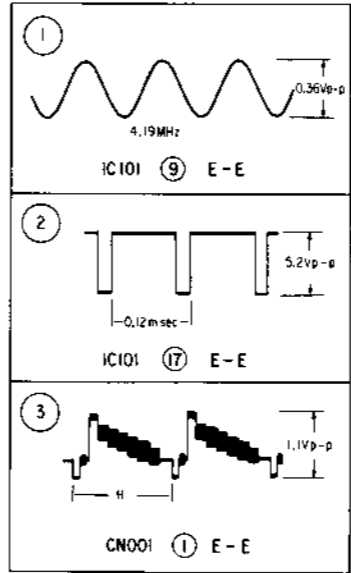
- Note:**
- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
 - All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
 - All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytic and tantalums.
 - All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
 - □ : panel designation.
 - □ : adjustment for repair.
 - — : B + bus.
 - - - - : B - bus.
 - Voltages are dc with respect to ground unless otherwise noted.
 - Readings are taken with a colour-bar signal input.
 - Readings are taken with a digital multimeter (DC10MΩ).
 - Voltage variations may be noted due to normal production tolerances.

When indicating parts by reference number, please include the board name.

Note: The components identified by shading and mark are critical for safety. Replace only with part number specified.

- Signal path
➡ : REC Y/CHROMA Signal

TS-50 BOARD



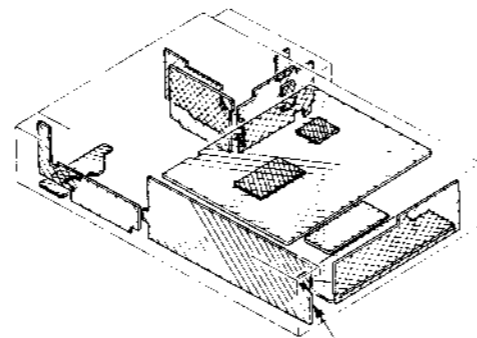
FT-33 (TIMER/MODE CONTROL) PRINTED WIRING BOARD

—Ref. No. FT-33 BOARD : 11,000 series—

Note:

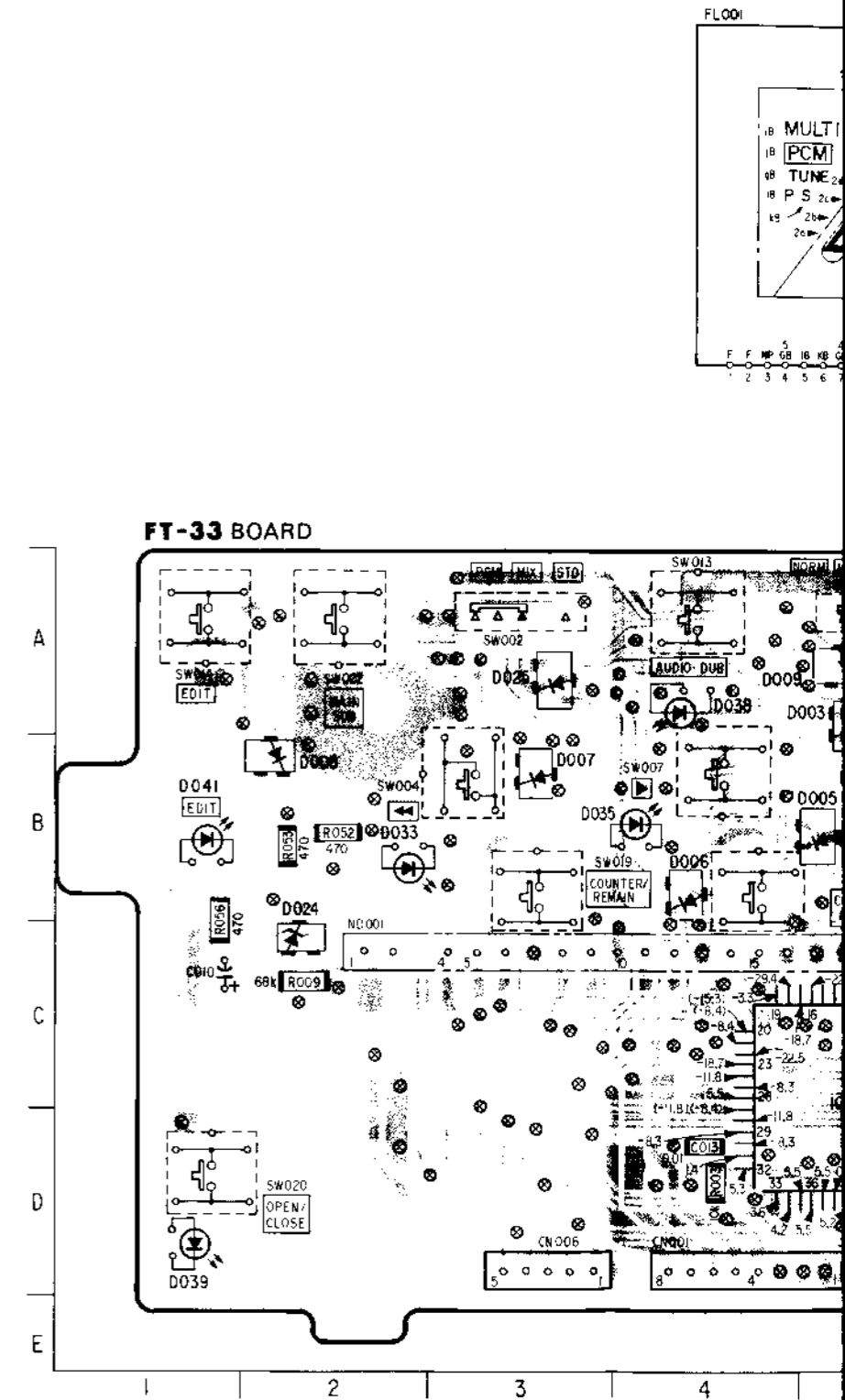
- : indicates a lead wire mounted on the component side.
- : indicates a lead wire mounted on the printed side.
- ⊗ : Through hole.
- ⊙ : soldering side.
- : component side.

When indicating parts by reference number, please include the board name.

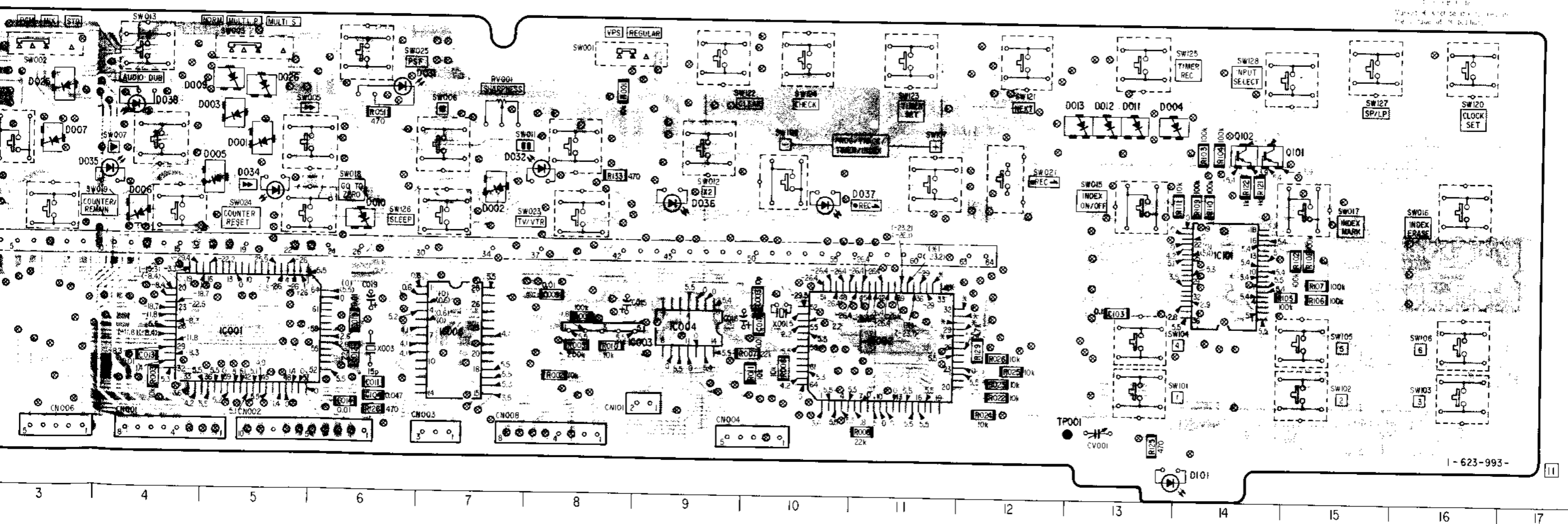
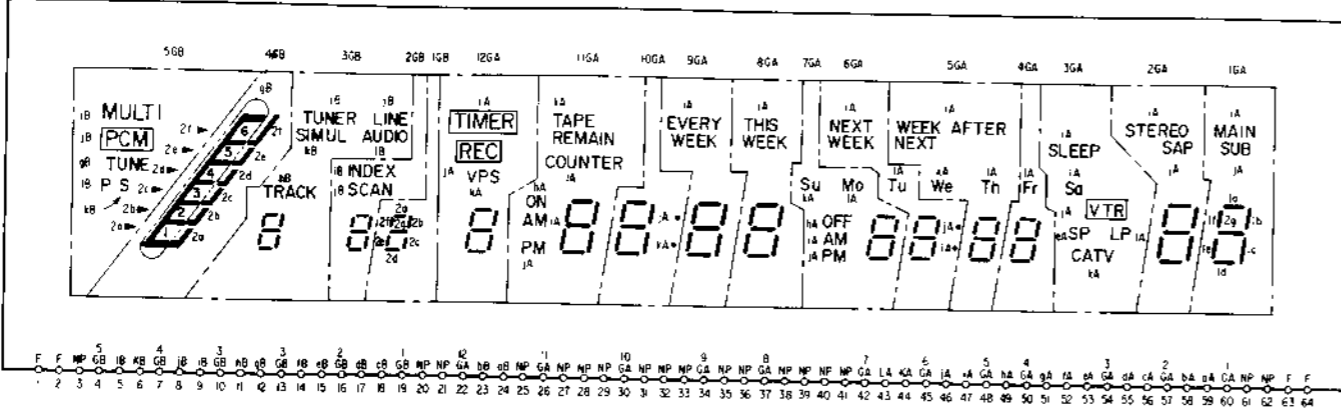


FT-33
(Timer/Mode Control)

CN001	D-4	IC001	C-5
CN002	D-5	IC002	C-11
CN003	D-7	IC003	C-8
CN004	D-9	IC004	C-9
CN006	D-3	IC006	C-7
CN008	D-8	IC101	C-14
CV001	D-13	Q101	B-14
		Q102	B-14
D001	B-5	RV001	A-7
D002	B-7		
D003	B-5	TP001	D-13
D004	A-13		
D005	B-5		
D006	B-4		
D007	B-3		
D008	B-2		
D009	A-5		
D010	B-6		
D011	A-13		
D012	A-13		
D013	A-13		
D024	C-2		
D025	A-3		
D026	A-5		
D031	A-6		
D032	B-8		
D033	B-2		
D034	B-5		
D035	B-4		
D036	B-9		
D037	B-10		
D038	A-4		
D039	B-1		
D041	B-1		
D001	E-13		



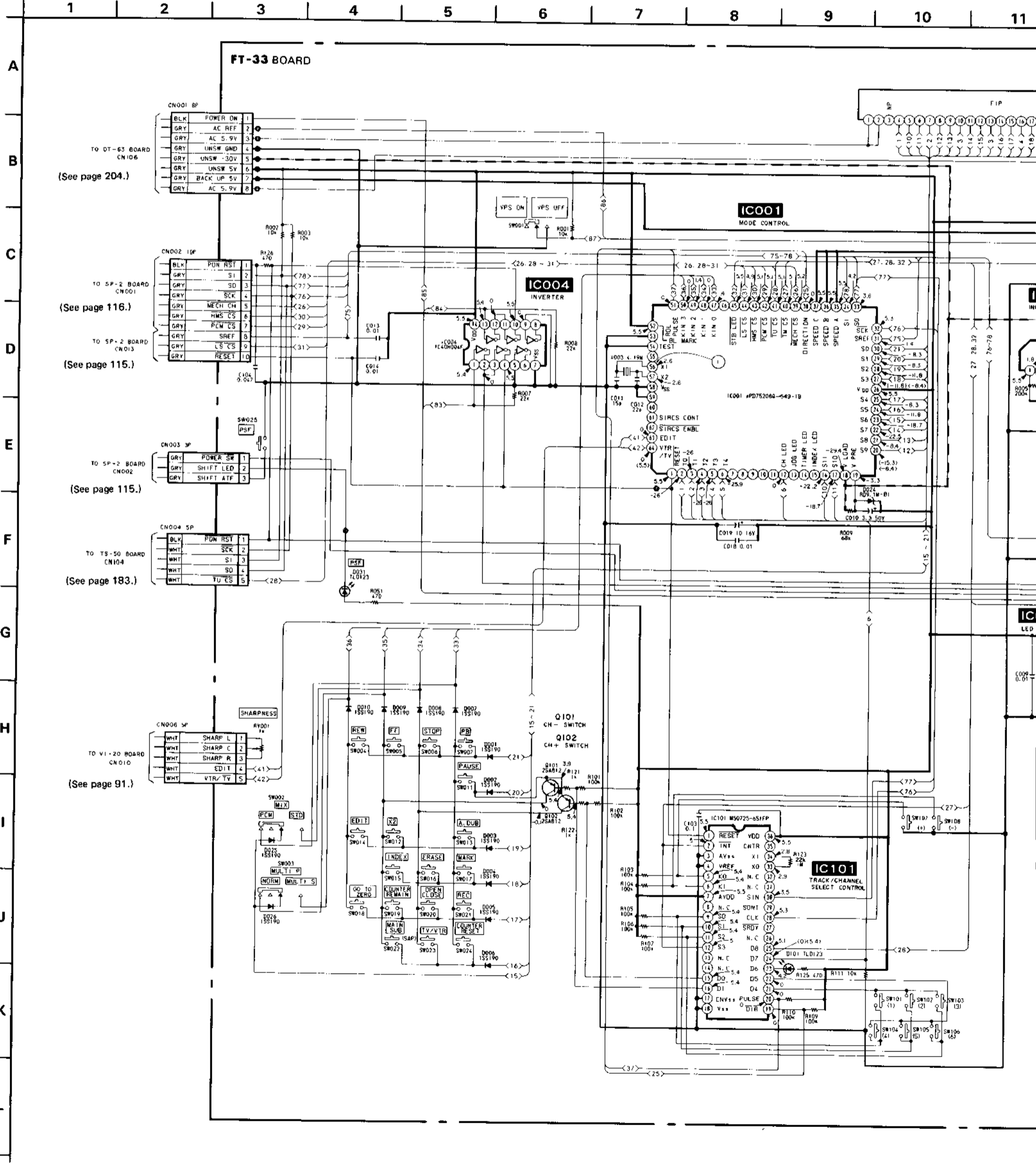
FLOOR

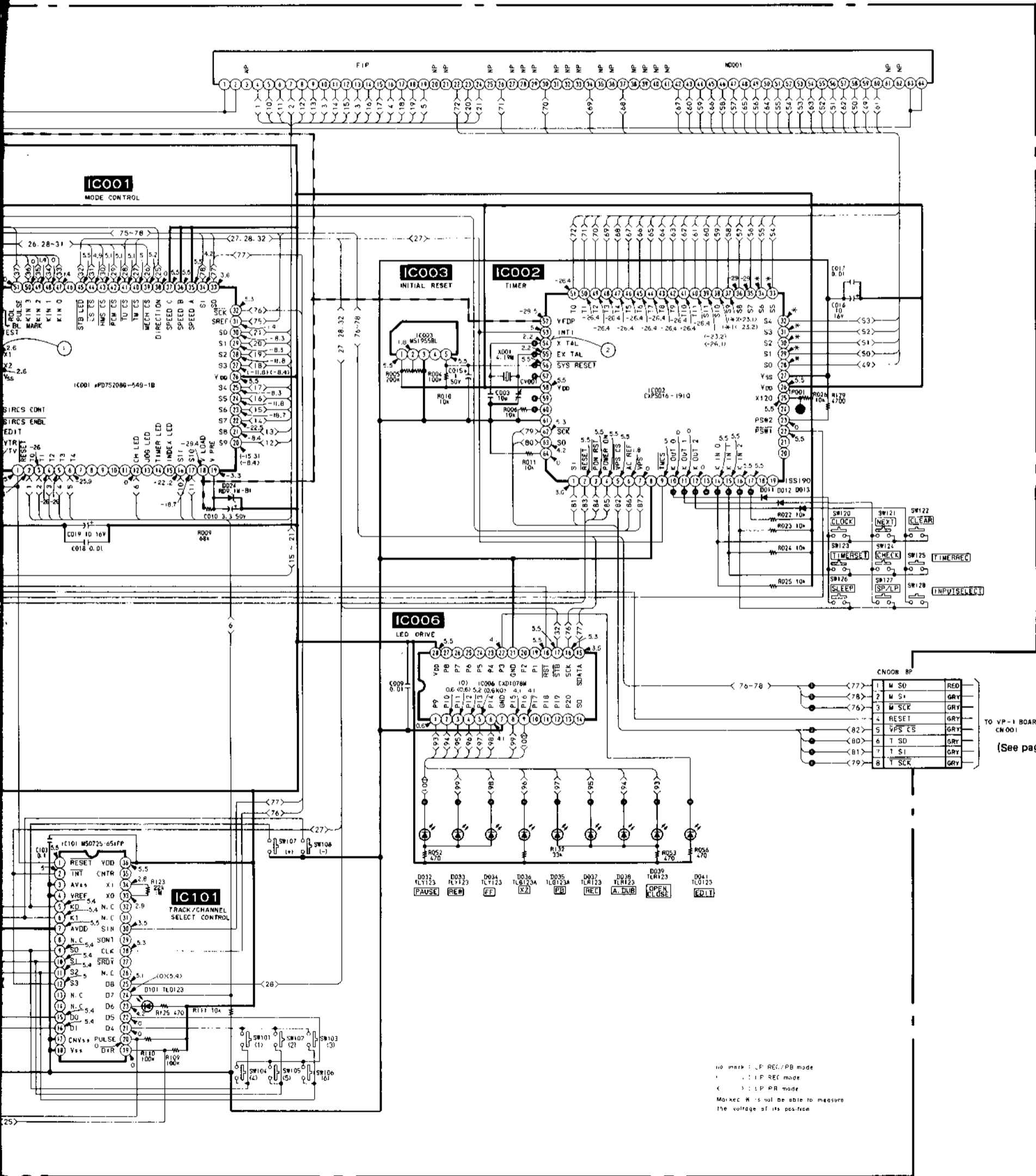


1-623-993-
 1-623-993-
 1-623-993-
 1-623-993-
 1-623-993-

FT-33 (TIMER/MODE CONTROL) SCHEMATIC DIAGRAM

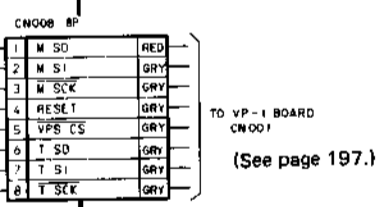
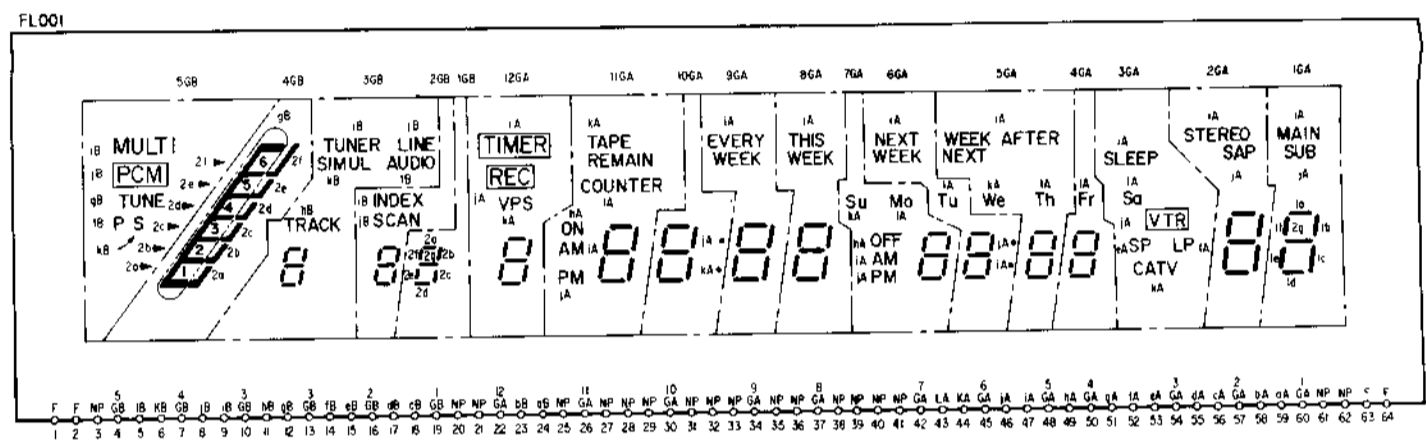
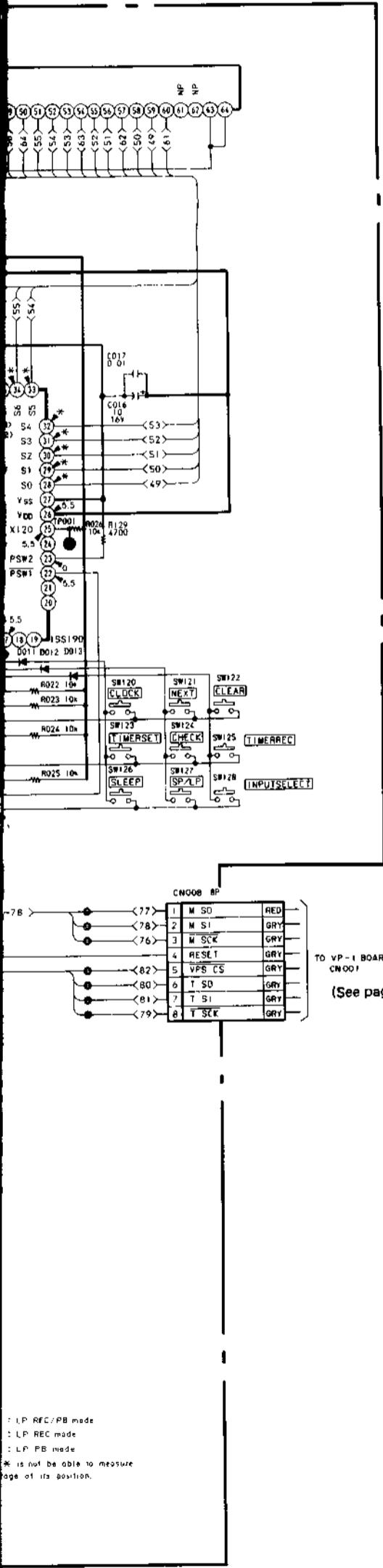
—Ref. No. FT-33 BOARD: 11,000 series—





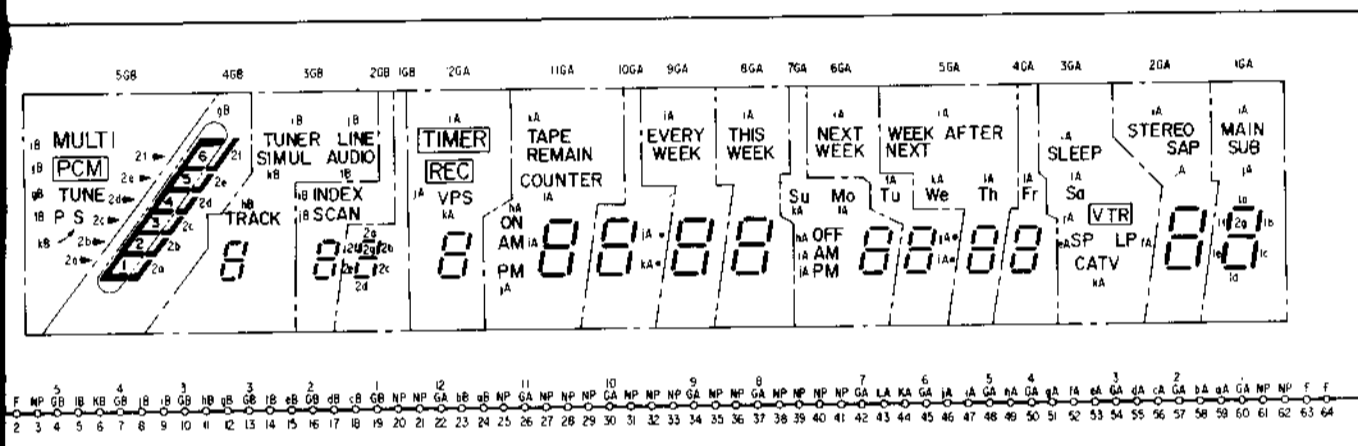
TO VP-1 BOARD
CN001
(See page 197.)

10 mark : L.F. REC./PB mode
 11 mark : I.F. REC mode
 12 mark : S.P. PR mode
 Marked W is not be able to measure
 the voltage of its position



: LP REC/PB mode
 : LP REC mode
 : LP PB mode
 * is not be able to measure
 edge of its position.

9 20 21 22 23 24 25 26

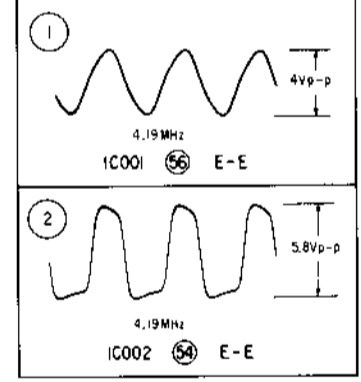


Note:

- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytic and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- □ : panel designation.
- □ : adjustment for repair.
- — : B + bus.
- - - - : B - bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
- Readings are taken with a digital multimeter (DC10MΩ).
- Voltage variations may be noted due to normal production tolerances.

When indicating parts by reference number, please include the board name.

FT-33 BOARD



A
B
C
D
E
F
G
H
I
J
K
L

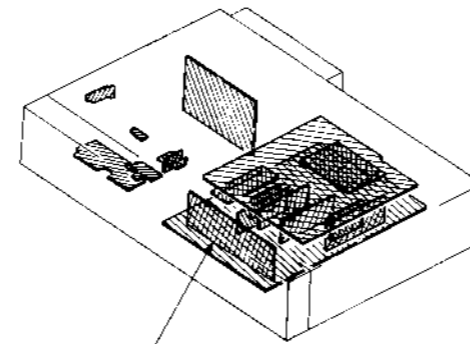
VP-1 (VPS/BUS SELECT) PRINTED WIRING BOARD

—Ref. No. VP-1 BOARD : 12, 000 series—

Note:

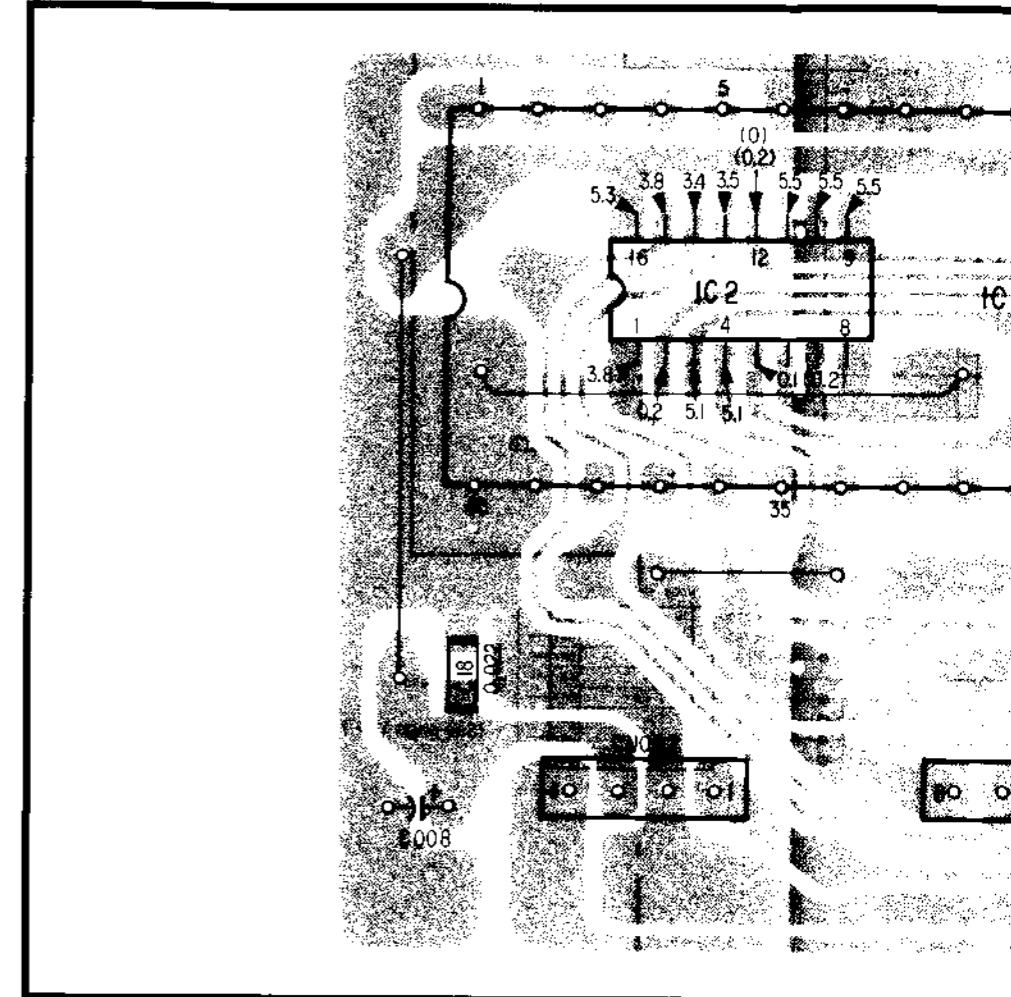
- ○ : indicates a lead wire mounted on the component side.
- ● : indicates a lead wire mounted on the printed side.
- ■ : soldering side.

When indicating parts by reference number, please include the board name.



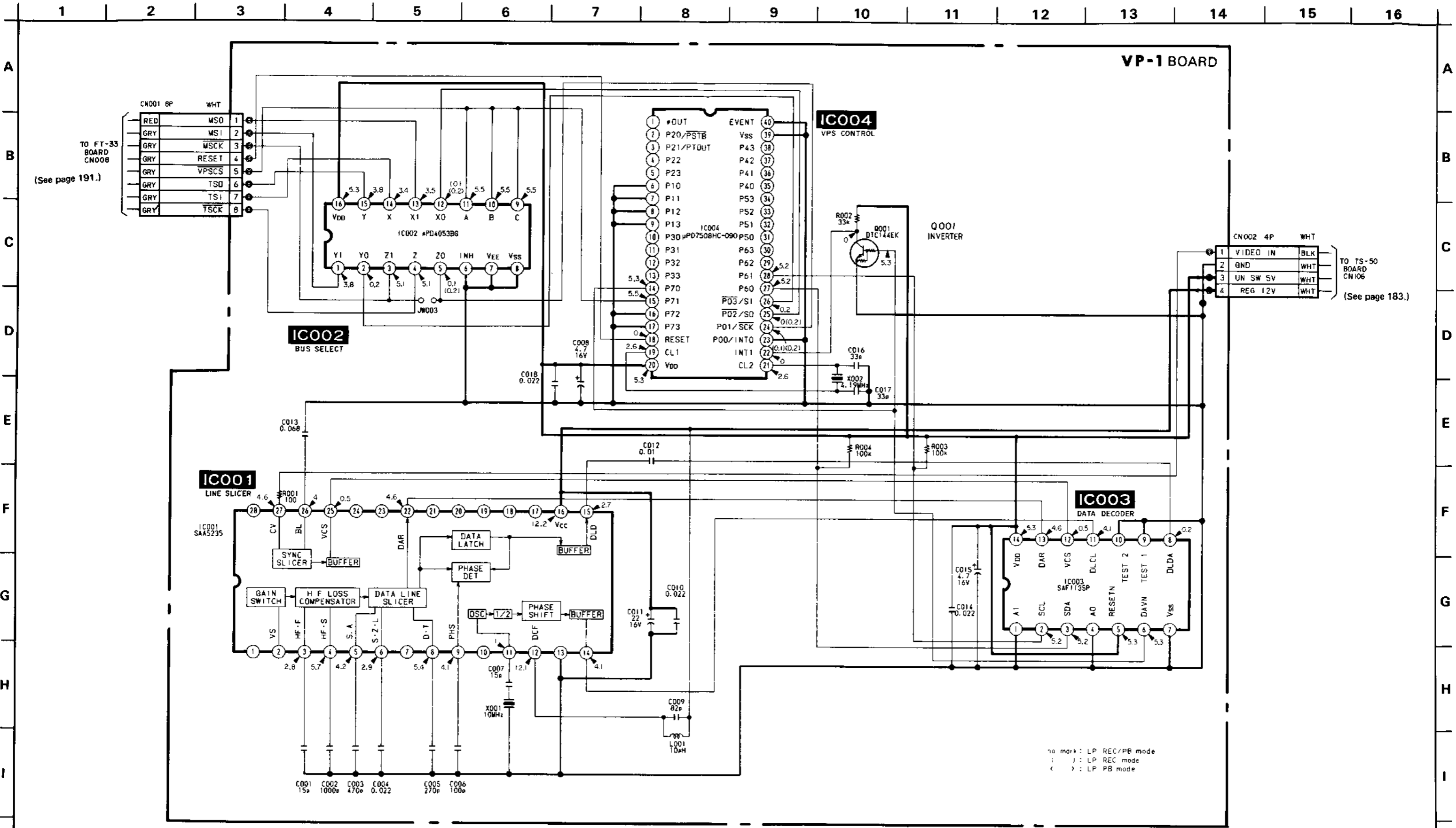
VP-1
(VPS/BUS Select)

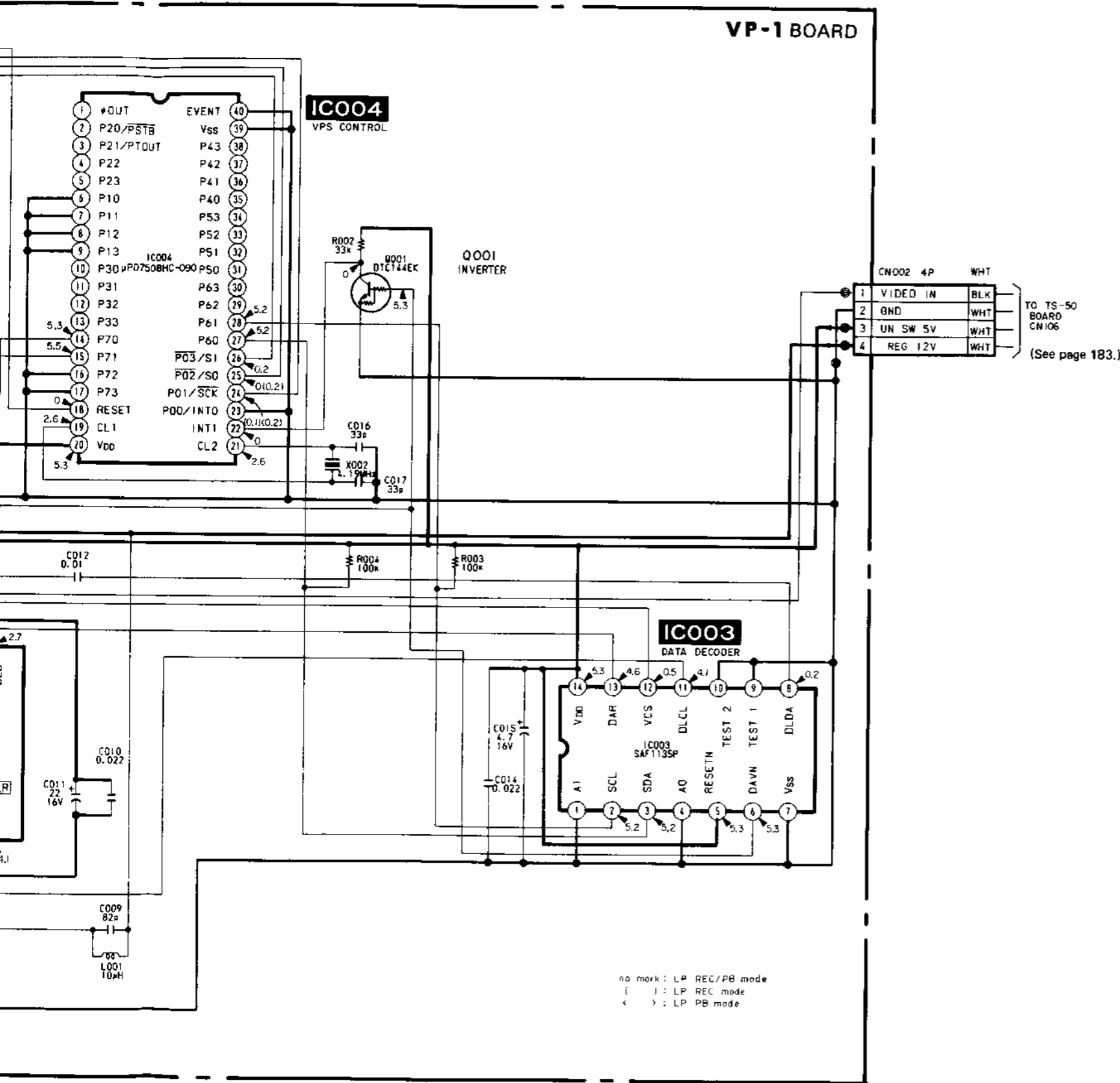
VP-1 BOARD



VP-1 (VPS/BUS SELECT) SCHEMATIC DIAGRAM

—Ref. No. VP-1 BOARD : 12,000 series—





Note:

- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytic, and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- □ : panel designation.
- □ : adjustment for repair.
- — : B + bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
- Readings are taken with a digital multimeter (DC10MΩ).
- Voltage variations may be noted due to normal production tolerances.

When indicating parts by reference number, please include the board name.

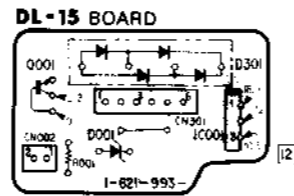
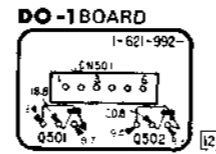
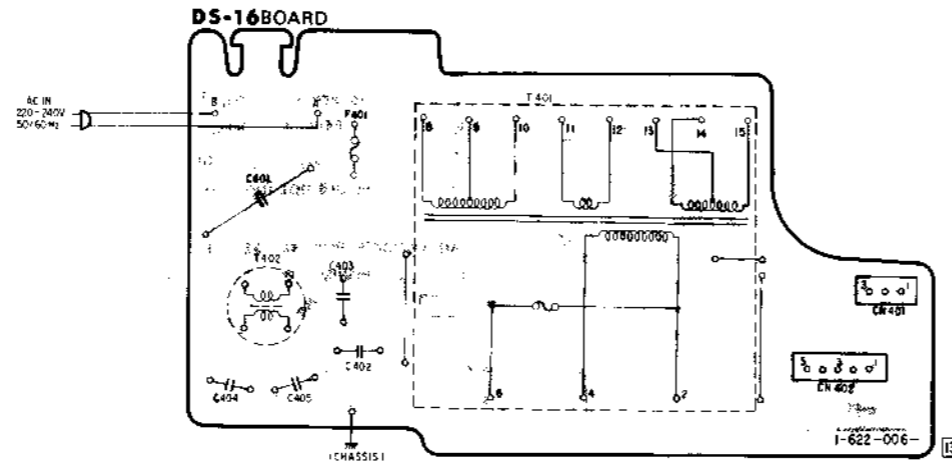
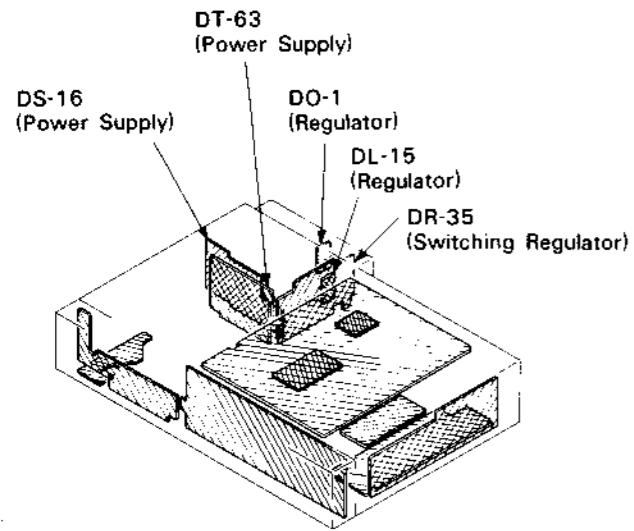
DR-35 (SWITCHING REGULATOR), DT-63 (POWER SUPPLY), DL-15 (REGULATOR), DO-1 (REGULATOR), DS-16 (POWER SUPPLY) PRINTED WIRING BOARDS

—Ref. No. DR-35, DT-63, DL-15, DO-1 and DS-16 BOARDS : 13,000 series—

Note:

- — : indicates a lead wire mounted on the component side.
- — : indicates a lead wire mounted on the printed side.
- ⊙ — : soldering side.
- Digital transistor (DR-35: Q208, Q212, Q213, Q214, DL-15: Q001) transistor with resistors.
Refer to the DR-35, DL-15 boards schematic diagram for digital transistor.

When indicating parts by reference number, please include the board name.

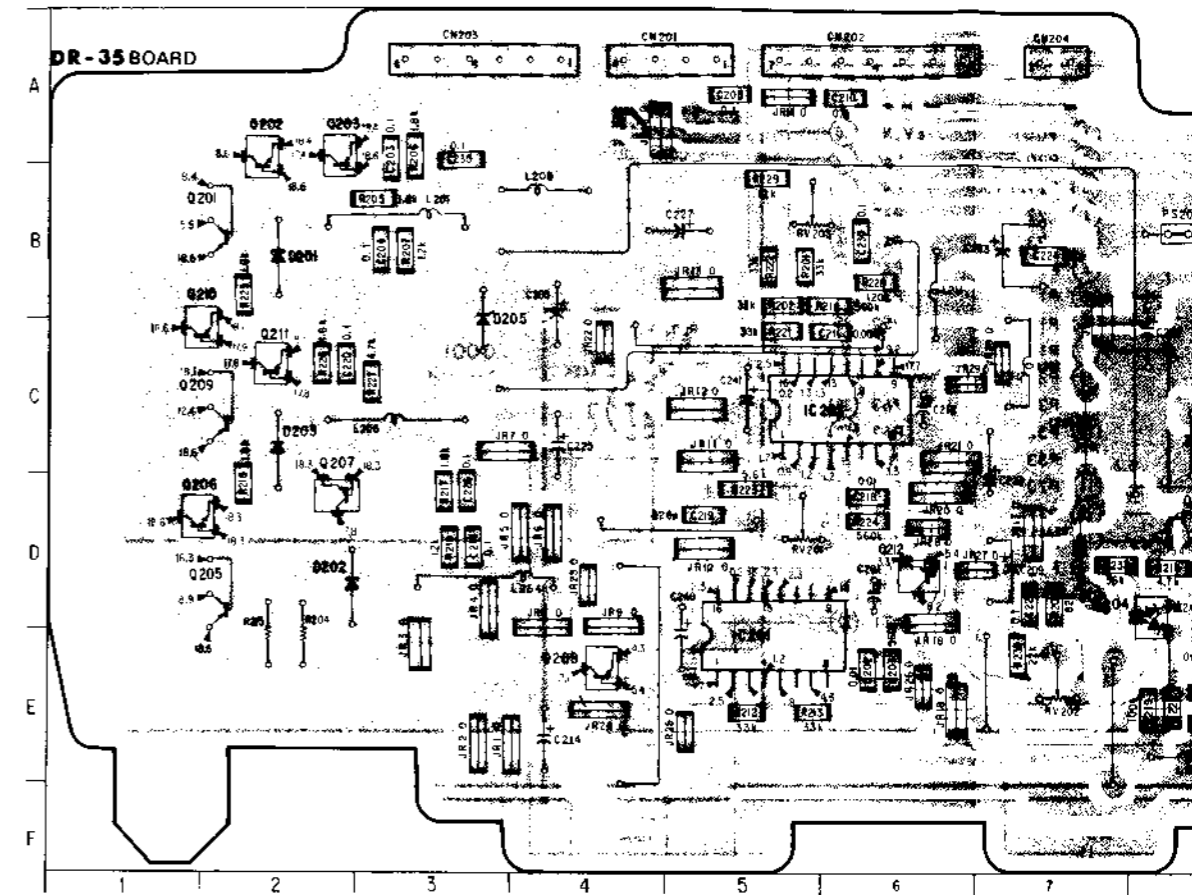


- Q201 B-2
- Q202 D-2
- D203 C-2
- D204 D-8
- D205 B-3

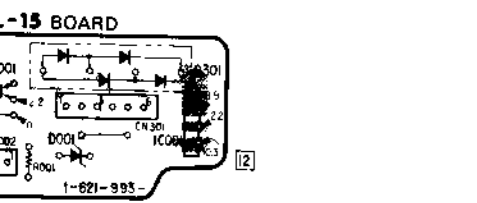
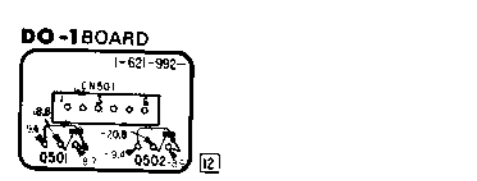
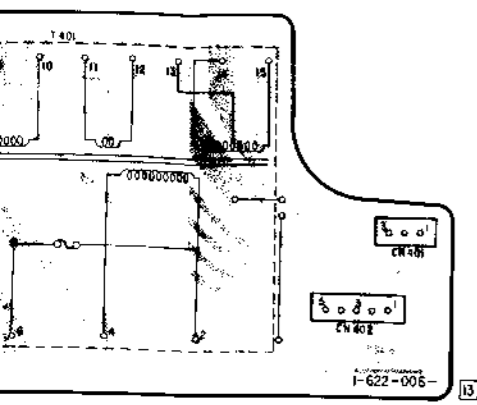
- IC201 E-5
- IC202 C-6

- Q201 B-2
- Q202 A-2
- Q203 A-2
- Q204 D-8
- Q205 D-2
- Q206 D-1
- Q207 D-2
- Q208 E-4
- Q209 C-2
- Q210 C-1
- Q211 C-2
- Q212 D-6
- Q213 D-8
- Q214 E-8

- RV201 D-5
- RV202 E-7
- RV203 B-5



DT-63 (POWER SUPPLY), DL-15 (REGULATOR), DO-1 (REGULATOR), DS-16 (POWER SUPPLY) PRINTED WIRING BOARDS
 -16 BOARDS - 13,000 series-

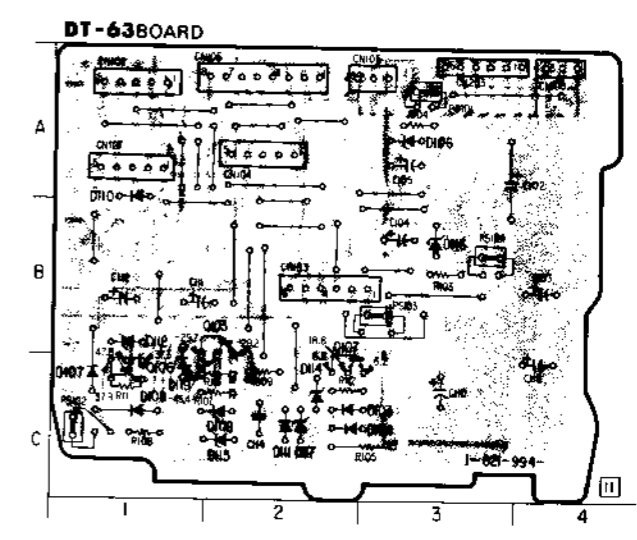
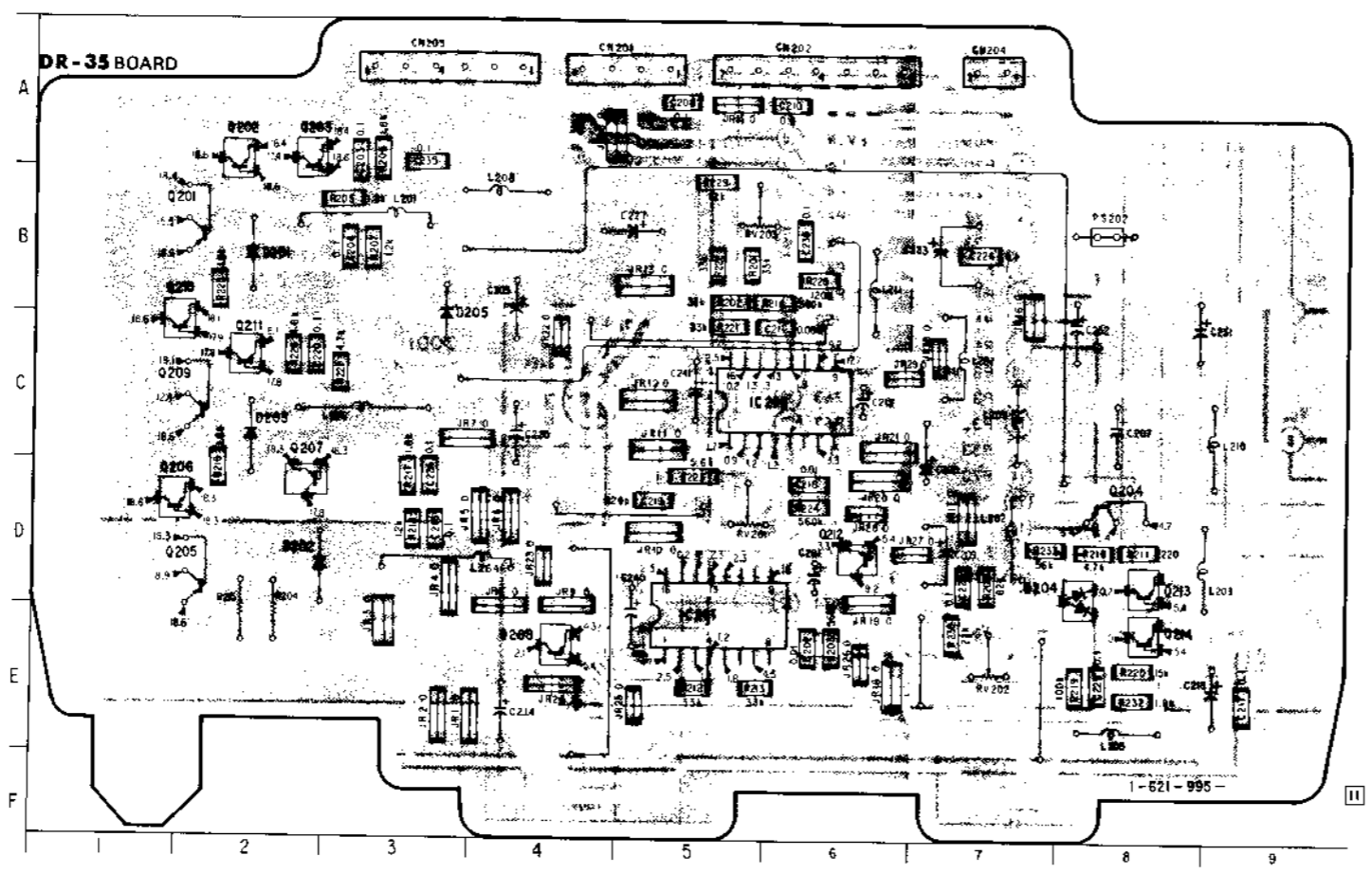


- D201 B-2
- D202 D-2
- D203 C-2
- D204 D-8
- D205 B-3

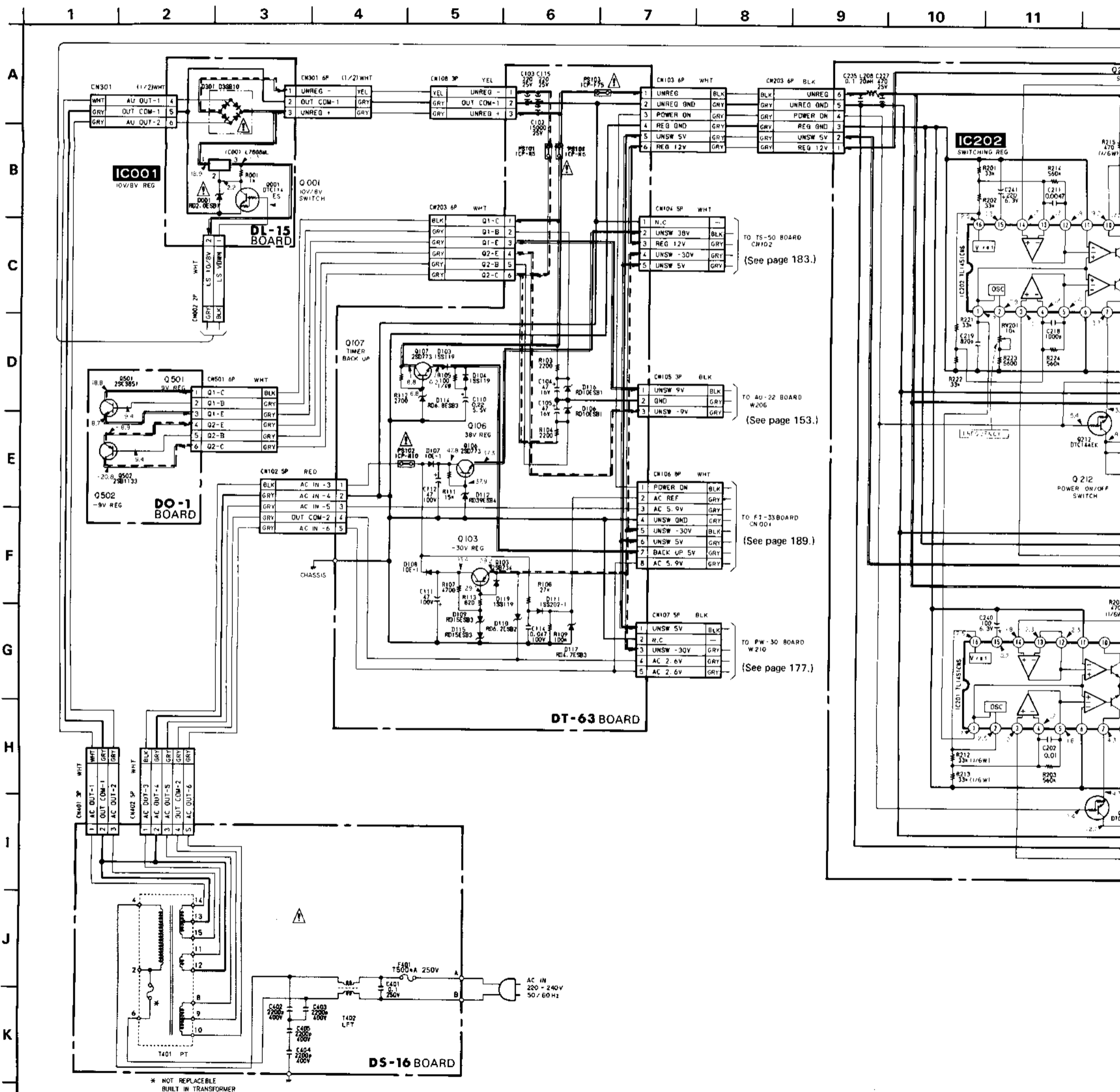
- IC201 E-5
- IC202 C-6

- Q201 B-2
- Q202 A-2
- Q203 A-2
- Q204 D-8
- Q205 D-2
- Q206 D-1
- Q207 D-2
- Q208 E-4
- Q209 C-2
- Q210 C-1
- Q211 C-2
- Q212 D-6
- Q213 D-8
- Q214 E-8

- RV201 D-5
- RV202 E-7
- RV203 B-5

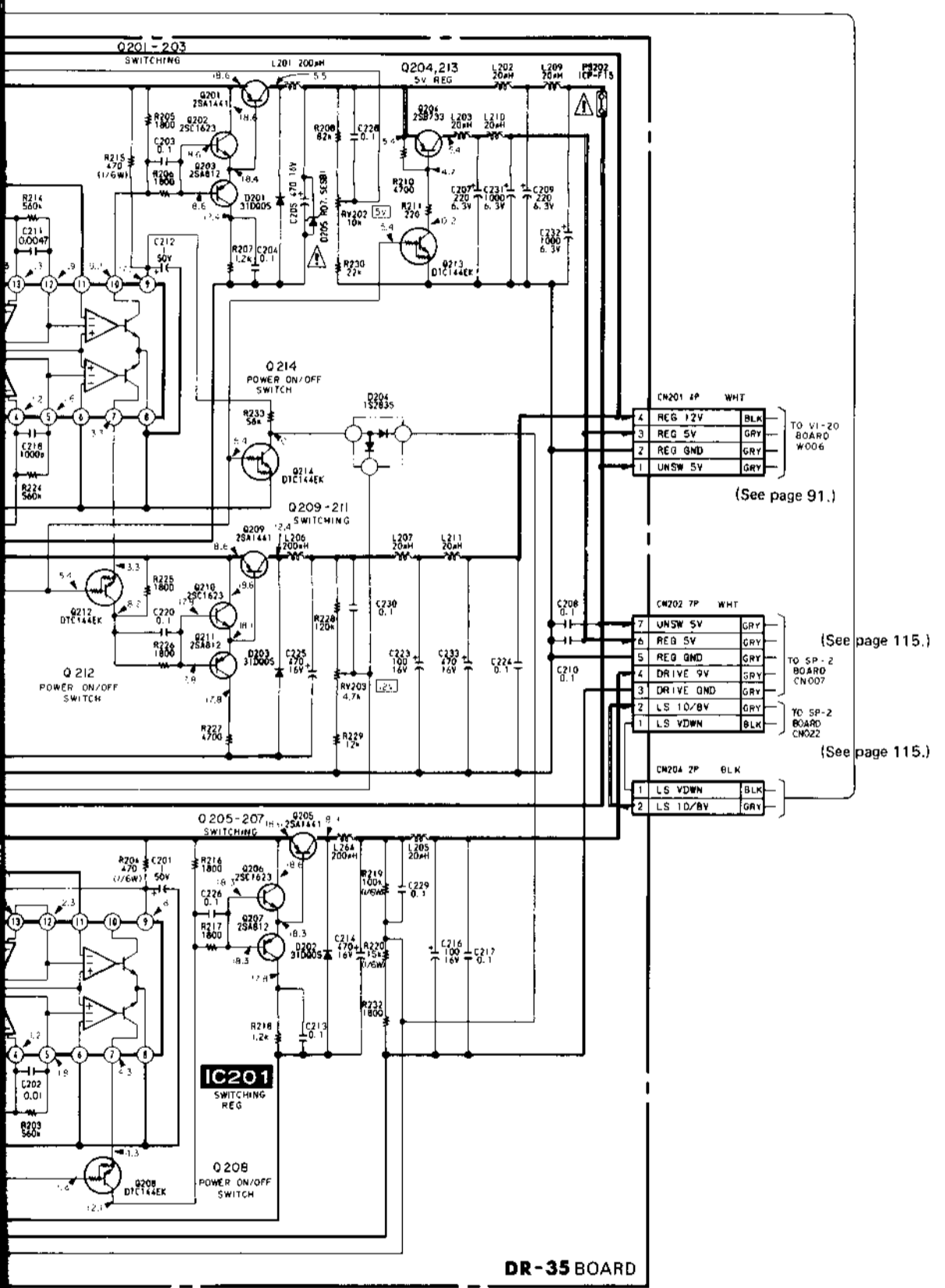


DR-35 (SWITCHING REGULATOR), DT-63 (POWER SUPPLY), DL-15 (REGULATOR), DO-1 (REGULATOR), DS-16 (POWER SUPPLY) SCHEMATIC DIAGRAM
 --Ref. No. DR-35, DT-63, DL-15, DO-1 and DS-16 BOARDS : 13,000 series--



* NOT REPLACIBLE
 BUILT IN TRANSFORMER

12 13 14 15 16 17



DR-35 BOARD

no mark: E-E mode

A
B
C
D
E
F
G
H
I
J
K
L

Note:

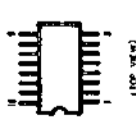
- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- Resistors on the DR-35 board are in ohms 1/10W unless otherwise noted. Resistors on the DT-63 and DL-15 boards are in ohms 1/6W otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytic, and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- □ : adjustment for repair.
- — : B + bus.
- - - - : B - bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a color-bar signal input.
- Readings are taken with a digital multimeter (DC10MΩ).
- Voltage variations may be noted due to normal production tolerances.

Note: The components identified by shading and mark are critical for safety. Replace only with part number specified.

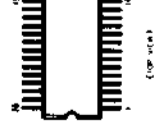
When indicating parts by reference number, please include the board name.

4-3. SEMICONDUCTORS

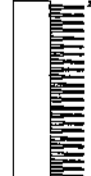
BA6303F
 BU4053BF
 CX20115A
 CX22021
 HD14052BF
 LA6005M
 MB84053BPF
 TC4052BF
 TC4053BF
 TC4538BF
 TL1451CNS
 μPD4052BG
 μPD4053BG



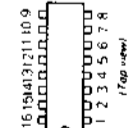
BA6800AF
 CXD1077M
 CXD1078M
 CX20035
 CX20099
 CX23012
 MB8464-12LFP
 MB8464-15LFP
 M51955BL



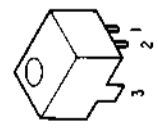
BA7036LS



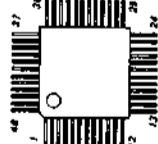
BU4051B
 BU4052B
 BU4053B
 CXA1042M
 CX23078
 HD14051BP
 HD14052BP
 HD14053BP
 HD14053BF
 HD14538BF
 MB84051B
 MB84052B
 MB84053B
 MB88306P
 MC14538BCP
 MSM6411B-19RS
 TC4051BP
 TC4051BP-HB
 TC4052BP
 TC4052BP-HP
 TC4053BP
 TC4053BP-HP
 TC4538BP
 μPD4051BC
 μPD4052BC
 μPD4053BC



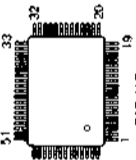
BX1387



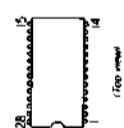
CXD1066Q
 CX20034
 CX23011
 MB64H428PF



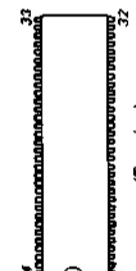
CXP5016-191Q
 CXP5048H-069Q
 CXP5048H-070Q
 MB674101PF
 μPD75104G-519-B1
 μPD75106G-518-1B
 μPD75208G-549-1B



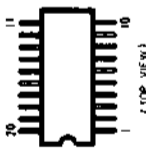
CX20032
 SAA5235
 μPD4364G-15L



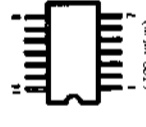
CX20061



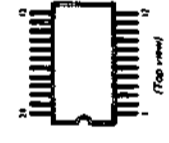
CX20102



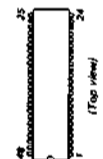
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 HD14070BFP
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 TC40H00AF
 TC4011BF
 TC4030BF
 TC4030BF-HB
 TC4066BF
 μPC324G2
 μPD40666BG



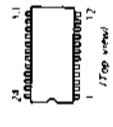
CX20114



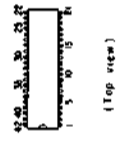
CX20130
 CX20131
 CX20137



CX20147
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 μPD7566G-506



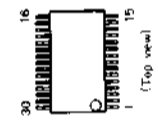
CX23064



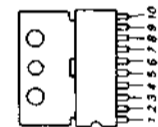
IR3N05
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 NJM3414D
 NJM4558D
 μPC4558C



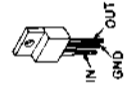
LB1616M



LB1640N



L7808ML



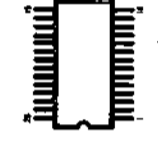
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 NJM4560M
 μPC358G2
 μPC393G2
 μPC4570G2



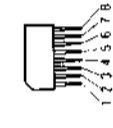
M50434-019SP



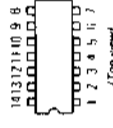
M50725-651FP



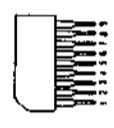
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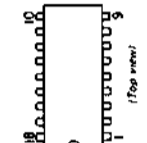
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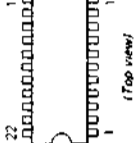
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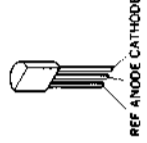
TDA2594



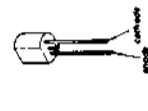
TDA4940



TL431CLP
 TL431CLPB



μPC574J



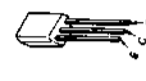
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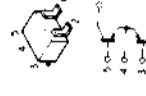
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 DTA144EK
 DTC144EK
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 2SA1122C
 2SA1162
 2SA1179
 2SA812
 2SC1623
 2SC2412K
 2SC2712
 2SC2812L5
 2SC2812L6
 2SC2812L7
 2SC3052
 2SC3326N



DTC114ES
 DTC143TS



FMS1FE
 FMW2



PT360FS



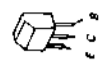
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 2SC2785



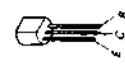
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 2SC3851
 2SD1266-Q
 2SD1406
 2SD1585
 2SD1666



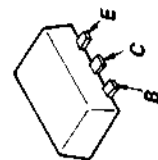
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 2SB734
 2SD773



2SB739
 2SB740
 2SD788



2SD1366A
 2SD1664-Q
 2SD999



2SK209
 2SK209
 2SK433
 2SK94-



DAN204
 1S2835



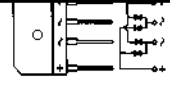
DAP202
 1S2837
 MA152
 MA157



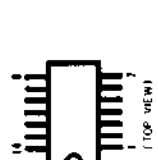
DA204K
 1SS123
 MA151



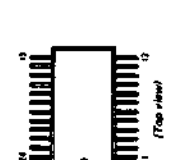
D3SB10



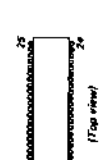
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D14066BFP
D14070BFP
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240H004F
4011BF
4030BF
4030BF-HB
4066BF
C324G2
D4066BG



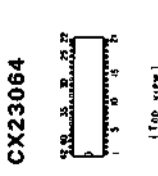
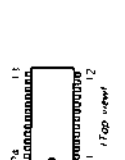
K20114



20130
20131
20137



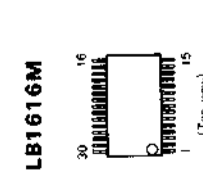
20147
A3592A
D7566G-506



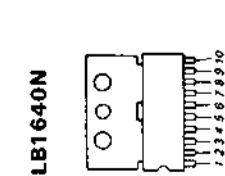
CX23064



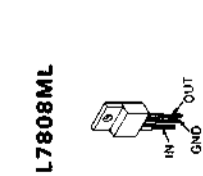
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MB3763P
NJM3414D
NJM4558D
PC4558C



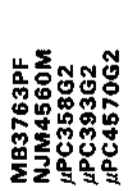
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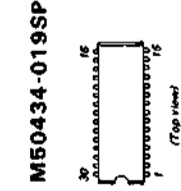
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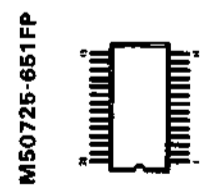
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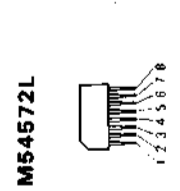
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PC358G2
PC393G2
PC4570G2



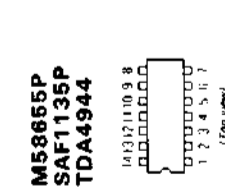
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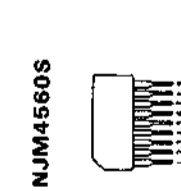
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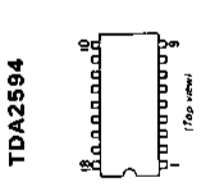
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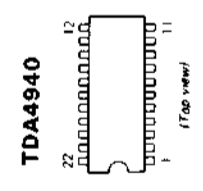
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TDA4944



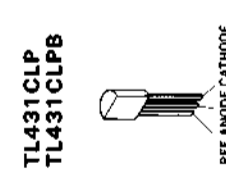
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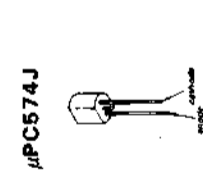
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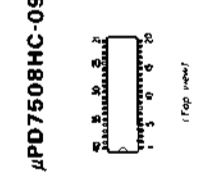
TDA4940



TL431CLP
TL431CLPB



PC574J



PD7508HC-090

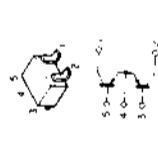
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DTA144EK
DTC144EK
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2SA1122C
2SA1162
2SA1179
2SA812
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2SC2812L6
2SC2812L7
2SC3052
2SC3326N



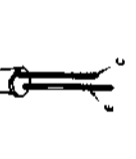
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DTC143TS



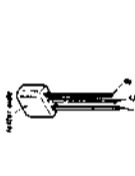
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FMW2



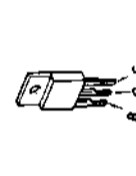
PT360FS



2SA1175
2SC2785



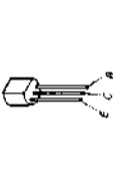
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2SD1585
2SD1666



2SB733
2SB734
2SD773



2SB739
2SB740
2SD788



2SD1366A
2SD1664-Q
2SD999



2SK209-0
2SK209-Y
2SK433
2SK94-X2



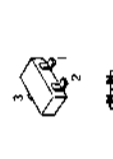
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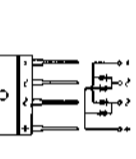
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MA152WK
MA157



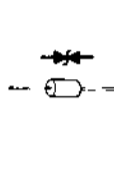
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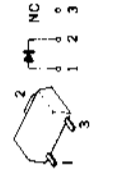
D3SB10



EOA11-09A



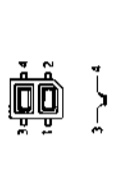
E10DS2



GL-450S



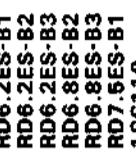
GP-2S09



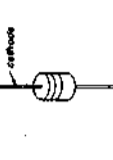
MA153



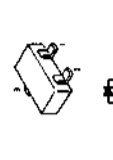
RD10ES-B1
RD15ES-B3
RD18ES-B1
RD2.0ES-B1
RD39JS-B
RD4.7ES-B3
RD6.2ES-B1
RD6.2ES-B2
RD6.2ES-B3
RD6.8ES-B2
RD6.8ES-B3
RD7.5ES-B1



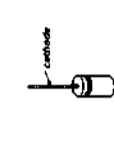
1SS119
1SS133
1SS148
1SS202-1



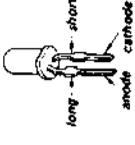
RD12M-B1
RD12M-B2
RD12M-B3
RD5.1M-B2
RD7.5M-B1
RD9.1M-B1
1SS193
1SS220



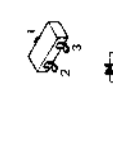
RD2.7ES-B1
RD2.7ES-B2
RD39ES-B4
1SS106
10E1
10E2



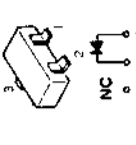
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TLO123
TLR123
TLY123



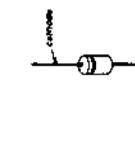
1SS187
1SS190
1SS223



1SS196



31DQ05



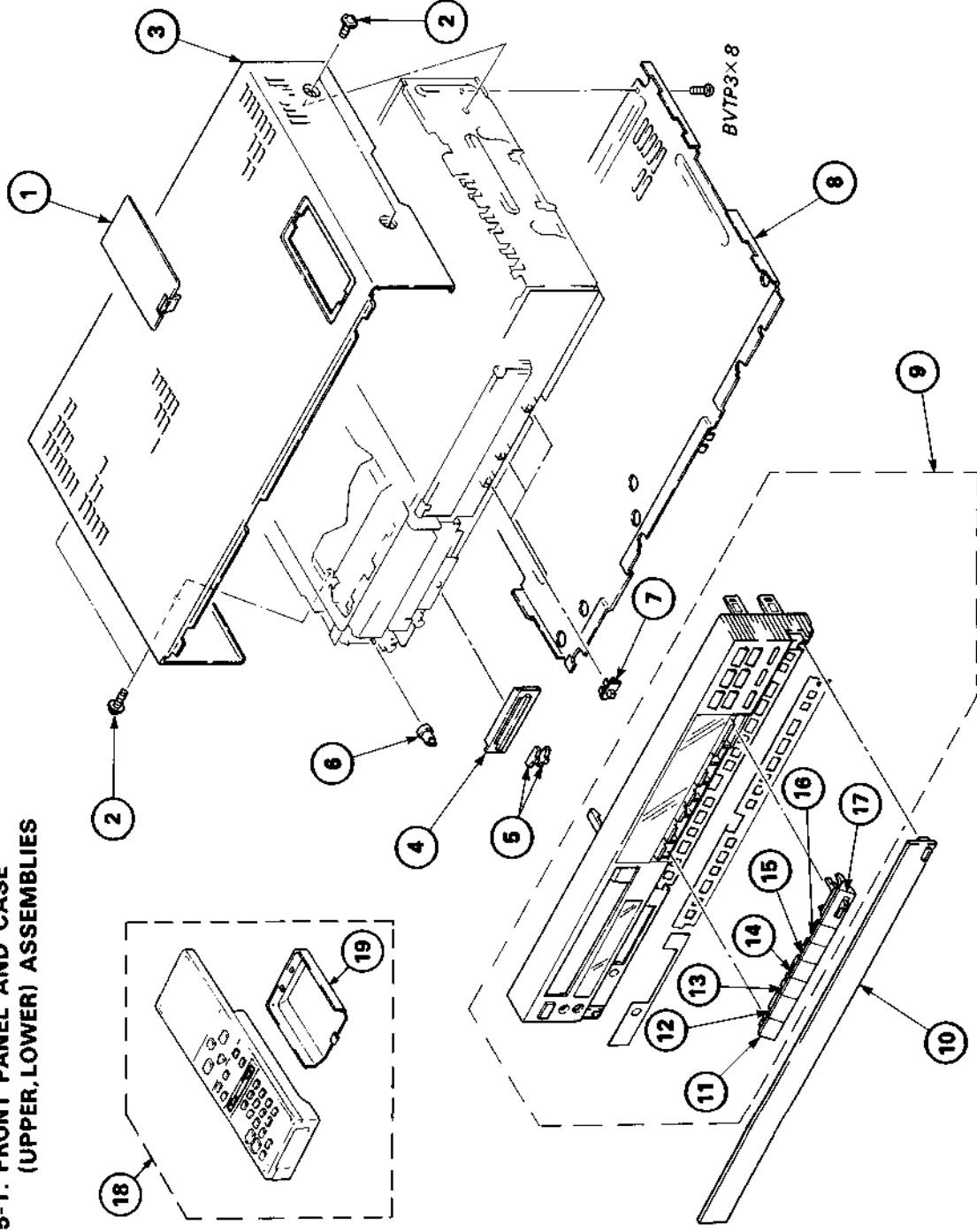
SECTION 5 EXPLODED VIEWS

NOTE:

- The mechanical parts with no reference number in the exploded views are not supplied.
- The construction parts of an assembled part are indicated with a collation number in the remark column.
- Items marked "X" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- -XX, -X mean standardized parts, so they may have some differences from the original one.

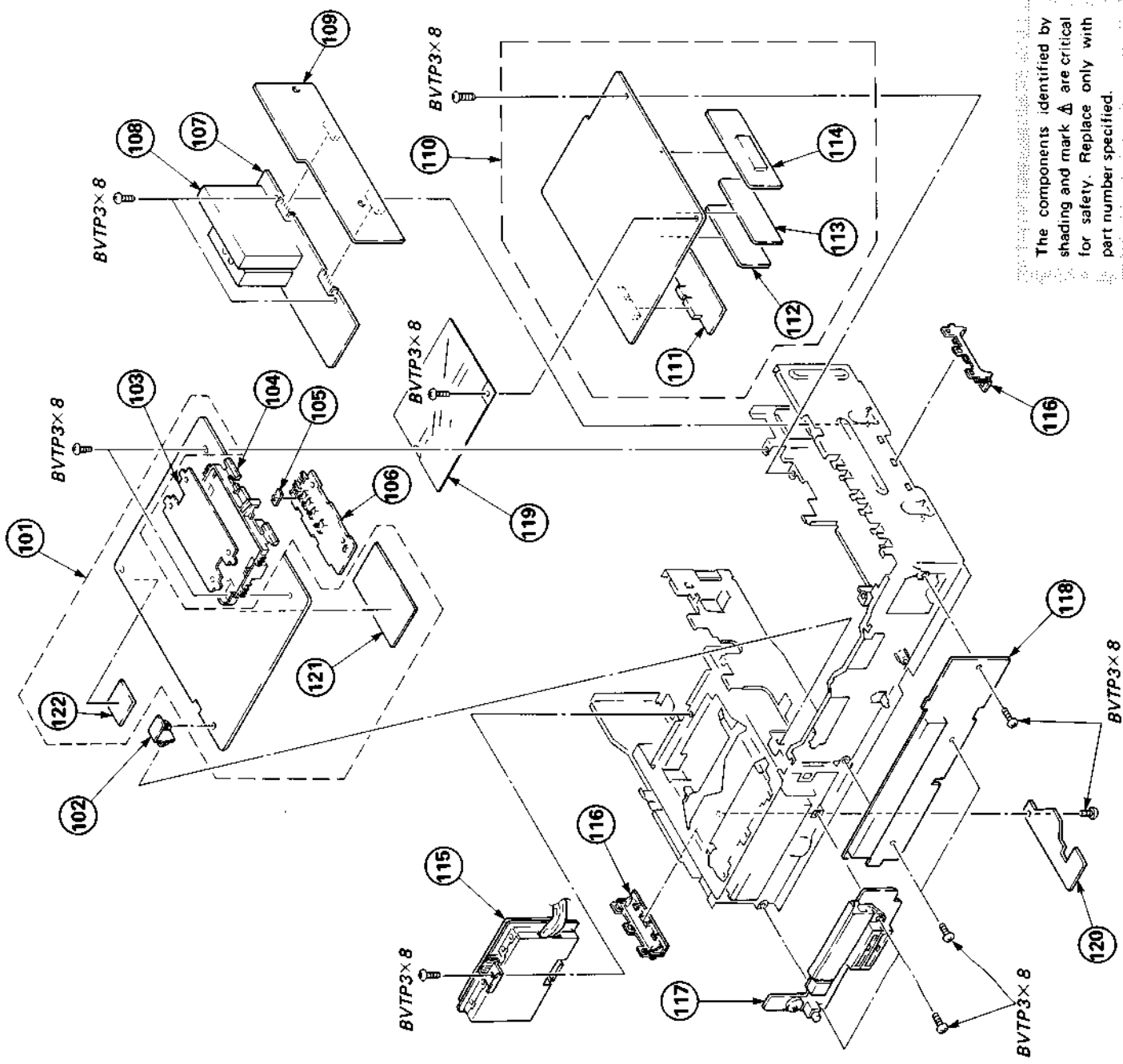
The components identified by shading and mark Δ are critical for safety. Replace only with part number specified.

5-1. FRONT PANEL AND CASE (UPPER, LOWER) ASSEMBLIES



No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
1	X-3711-957-1	LID ASSY, PRESET		10	X-3711-995-1	LID ASSY, ALUMINIUM	
2	4-886-821-01	SCREW, M3 CASE		11	X-3711-953-1	KEY ASSY, REM	
3	3-716-941-01	CASE, UPPER		12	X-3711-951-1	KEY ASSY, FWD	
4	X-3711-980-1	COVER ASSY, SLIDE		13	X-3711-952-1	KEY ASSY, FF	
5	3-716-868-01	KEY, SLIDE		14	3-716-856-01	KEY, STOP	
6	3-716-867-01	KNOB, HP		15	X-3711-954-1	KEY ASSY, PAUSE	
7	3-716-882-01	KNOB, SLIDE		16	X-3711-955-1	KEY ASSY, X2	
8	*3-716-913-11	PLATE, BOTTOM	11-17	17	X-3711-981-1	KEY ASSY, REC	
9	X-3713-401-1	PANEL ASSY, FRONT		18	A-6767-550-A	COMMANDER ASSY (RMT-439)	19
				19	2-357-280-01	COVER, BATTERY	

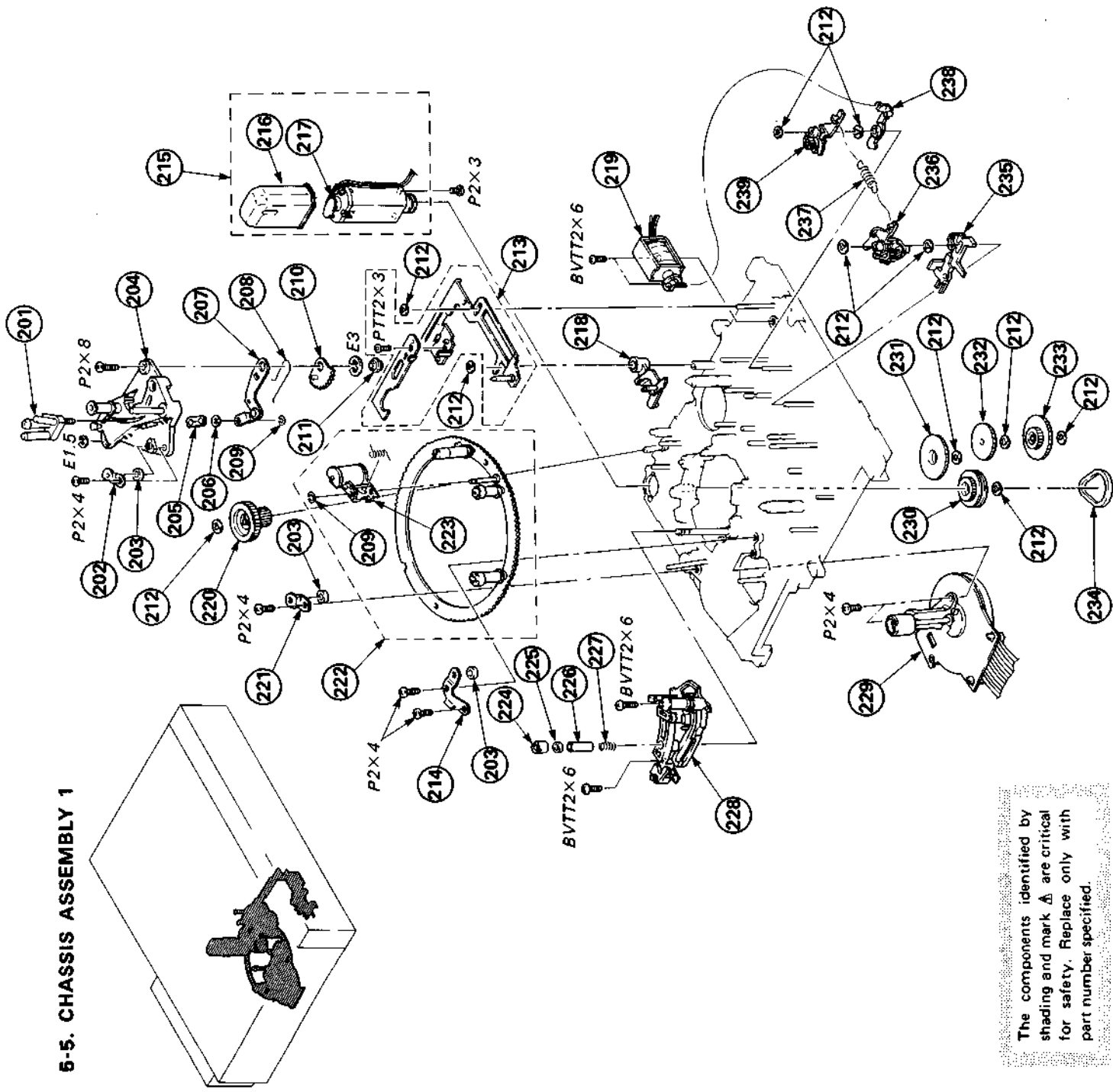
5-3. BOARD ASSEMBLIES



The components identified by shading and mark Δ are critical for safety. Replace only with part number specified.

No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
101	*A-7060-844-B	SP-2 BOARD, COMPLETE	121, 122	112	*A-7060-913-A	NR-6 BOARD, COMPLETE	
102	*3-701-832-00	HINGE, CIRCUIT BOARD		113	*A-7060-914-A	MK-2 BOARD, COMPLETE	
103	3-716-841-51	SHEET, PRESET		114	*A-7060-911-A	AF-20 BOARD, COMPLETE	
104	3-716-896-01	PRESET (MAIN)		115	*A-7060-908-A	RP-36 BOARD, COMPLETE	
105	3-713-694-01	KNOB (P), SLIDE		116	3-716-907-01	PROTECTOR, FRAME	
106	*A-7060-843-A	PR-13 BOARD, COMPLETE		117	*A-7060-909-A	PM-30 BOARD, COMPLETE	
107	*A-7060-471-A	TU-83 BOARD, COMPLETE		118	*A-7060-842-A	FT-33 BOARD, COMPLETE	
108	Δ 1-463-761-11	TUNER, ET (BT-883B) (TU0001)		119	*X-3711-990-1	PLATE (AU) ASSY, SHIELD	
109	*A-7060-482-A	TS-50 BOARD, COMPLETE		120	*1-621-982-13	MU-11 BOARD	
110	*A-7060-841-A	AU-22 BOARD, COMPLETE	111-114	121	*A-7070-438-A	RB-2 BOARD, COMPLETE	
111	*A-7060-912-A	AD-12 BOARD, COMPLETE		122	*1-623-747-11	KM-1 BOARD	

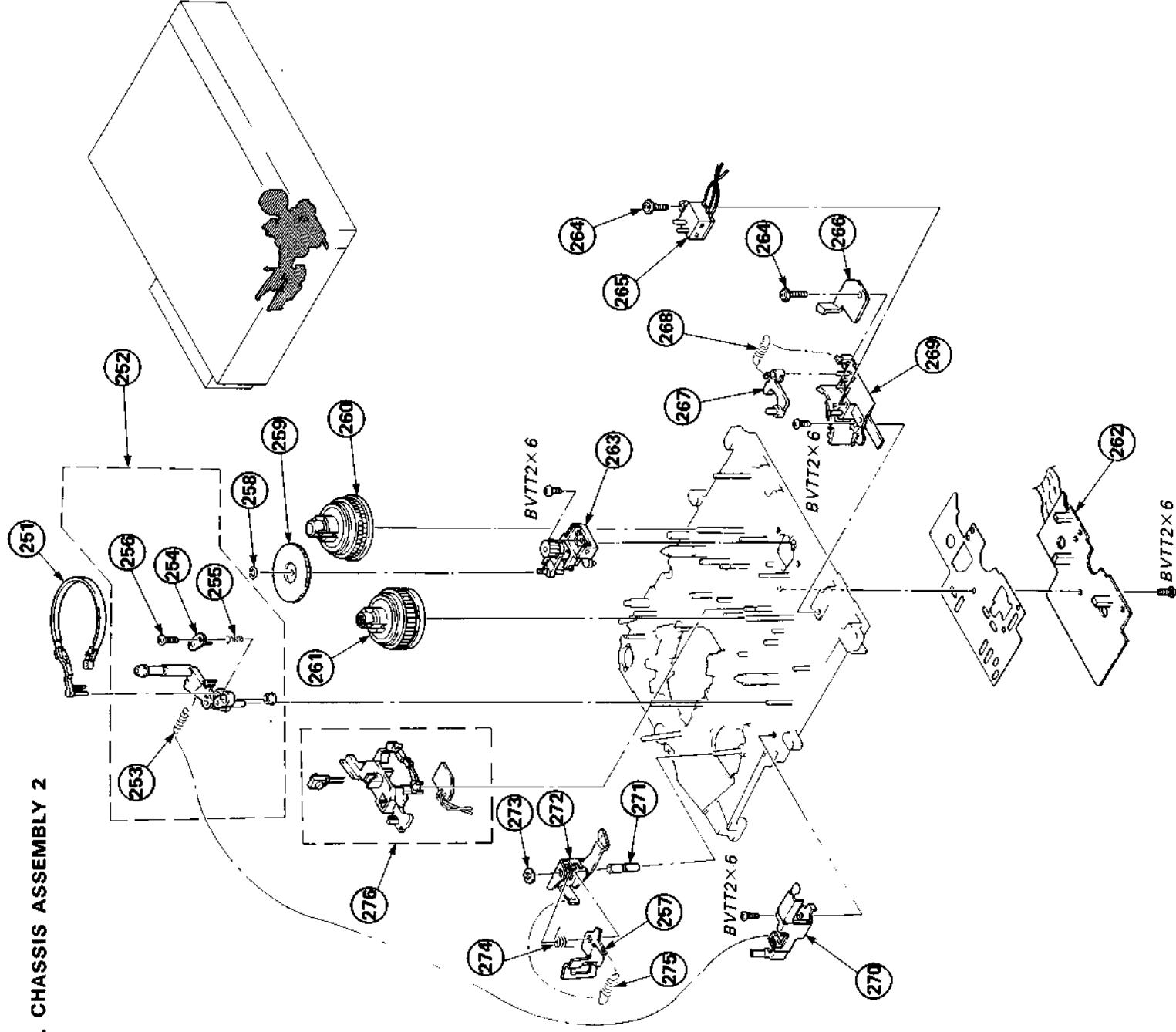
6-5. CHASSIS ASSEMBLY 1



The components identified by shading and mark **Δ** are critical for safety. Replace only with part number specified.

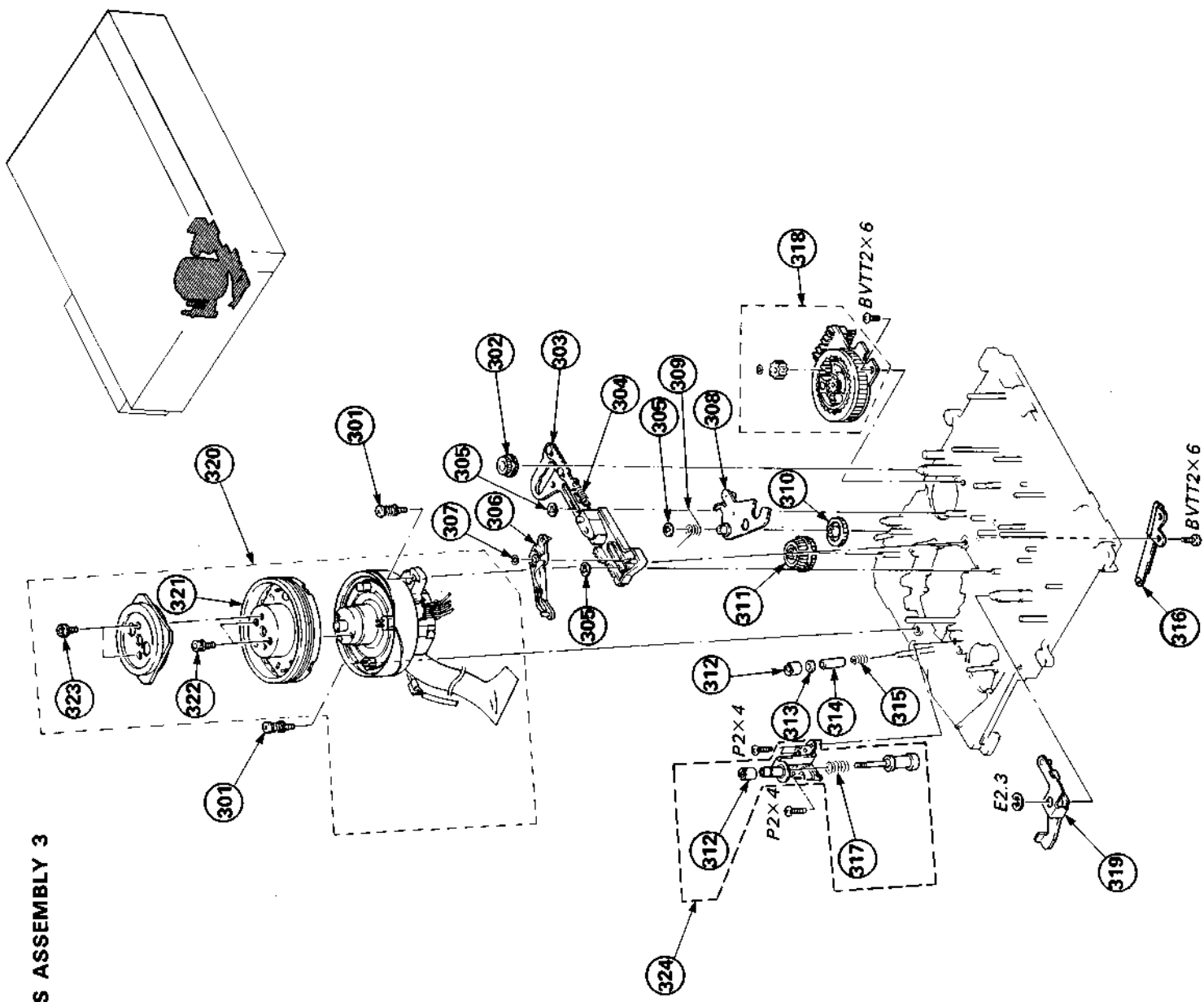
No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
201	X-3686-502-1	BASE ASSY, GUIDE		221	*3-686-911-01	PLATE, TOP, ROLLER	
202	*3-686-503-01	RETAINER, ROLLER		222	A-7040-123-A	RING ASSY, LOADING	209, 223
203	3-697-538-01	ROLLER, RING		223	X-3686-576-1	ARM ASSY, PINCH ROLLER	
204	X-3-686-577-1	CHASSIS ASSY, GUIDE, SLANT		224	3-686-724-01	NUT, GUIDE	
205	3-686-663-01	WASHER, STOPPER, 2 GANG		225	*3-686-894-01	FLANGE, #3 #4 GUIDE	
206	3-701-436-21	WASHER, POLYETHYLENE		226	3-686-912-01	GUIDE, #3 #4	
207	X-3-686-537-1	ARM ASSY		227	3-699-609-01	SPRING, COMPRESSION	
208	3-686-701-01	SPRING		228	A-7040-054-A	GUIDE (P) ASSY, ENTRANCE	
209	3-315-384-31	WASHER, STOPPER		229	8-835-247-01	MOTOR, DC BHF-2804D (CAIPSTAN) M906	
210	3-699-509-01	GEAR, SECTOR		230	X-3686-514-1	GEAR ASSY, NO.1	
211	3-686-537-01	RETAINER, LOCK SLODER		231	3-686-508-01	GEAR, NO.2	
212	3-669-465-00	WASHER (1.5), STOPPER		232	3-686-545-01	GEAR, NO.3	
213	A-7040-103-A	SLIDER ASSY, LOCK		233	3-686-544-01	GEAR, NO.4	
214	*3-686-675-01	STOPPER, RING		234	3-686-546-01	BELT, L- MOTOR	
215	A-7040-065-A	MOTOR ASSY, L (LOADING) M904	216, 217	235	*3-686-629-01	SLIDER, SELECTION, UPPER & LOWER	
216	*3-686-757-01	CAP, SHIELD, L MOTOR		236	X-3711-991-1	BRAKE ASSY, S MAIN	
217	1-161-057-00	CAP, CERAMIC 0.033MF X C901		237	3-713-560-01	SPRING, TENSION	
218	*3-686-636-04	ARM, T.S RELEASE		238	*3-686-635-01	ARM, P	
219	Δ 1-454-377-31	SOLENOID, PLUNGER (BRAKE) #M901		239	X-3686-574-1	BRAKE ASSY, MAIN, TAKE-UP	
220	3-697-518-01	GEAR, NO.10					

5-6. CHASSIS ASSEMBLY 2



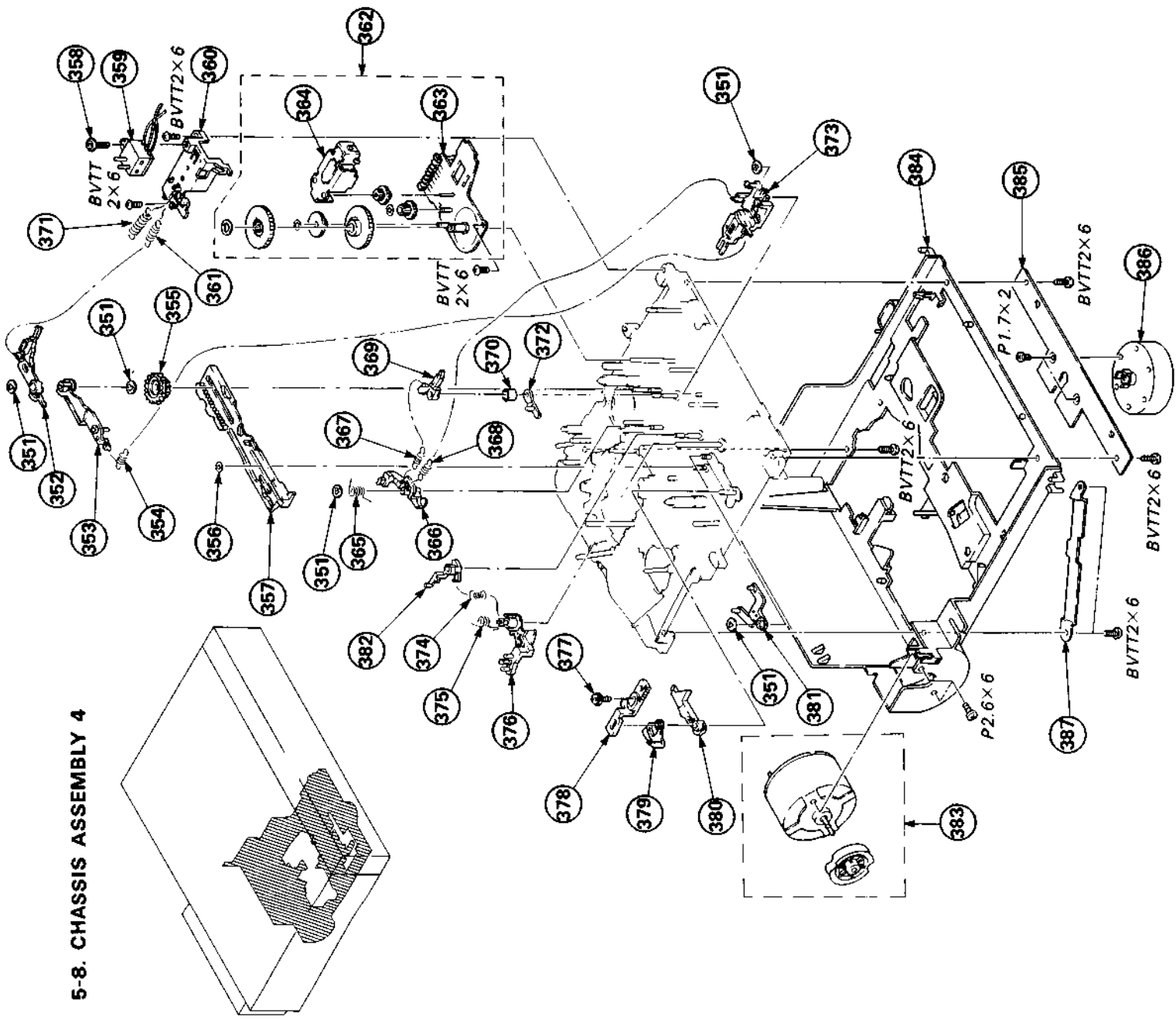
No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
251	X-3686-531-1	BAND ASSY, TENSION REGULATOR		264	3-669-480-11	+ PTPMH 2	
252	A-7040-071-A	ARM ASSY, TENSION REGULATOR	253-256	265	1-554-942-11	SWITCH, PUSH (RECOG R) S901	
253	3-699-519-01	SPRING, TENSION		266	*3-686-991-01	STOPPER, REEL TABLE	
254	*X-3686-523-1	PLATE ASSY, TENSION REGULATOR		267	*3-686-637-01	BRAKE (S), SOFT	
255	3-669-666-00	SPRING, COMPRESSION		268	3-696-082-01	SPRING, TENSION	
256	3-697-546-01	SCREW (+M2X6), SPECIAL		269	*3-686-760-01	GUIDE, BAND	
257	*3-686-641-01	ARM, PINCH PRESS		270	*X-3686-525-1	HOOK ASSY, SPRING	
258	3-315-384-31	WASHER, STOPPER		271	*3-686-567-01	SLEEVE, PINCH PRESS	
259	X-3686-763-1	GEAR (B) ASSY, DRIVING		272	*3-686-660-01	ARM, PINCH LIMITER	
260	X-3711-998-1	TABLE ASSY, REEL, TAKE-UP		273	3-669-465-00	WASHER (1.5), STOPPER	
261	X-3711-962-1	TABEL ASSY, SUPPLY REEL		274	3-686-568-01	SPRING, TORSION	
262	*A-7060-411-A	RS-17 BOARD, COMPLETE		275	3-686-885-01	SPRING, TENSION	
263	X-3711-963-1	DRIVING COMPLETE ASSY		276	*A-7070-024-A	LD-1 BOARD, COMPLETE	

5-7. CHASSIS ASSEMBLY 3



No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
301	X-3686-915-1	SCREW ASSY, FITTING		313	*3-686-894-01	FLANGE, #3 #4 GUIDE	
302	3-686-702-01	GEAR, DRIVING, GUIDE, SLANT		314	3-686-912-01	GUIDE, #3 #4	
303	*X-3686-548-2	SLIDER SUB ASSY, L		315	3-699-609-01	SPRING, COMPRESSION	
304	3-686-886-01	SPRING, TENSION		316	1-535-535-11	TERMINAL, SHAFT GROUND	
305	3-686-465-00	WASHER (1.5), STOPPER		317	3-699-514-01	SPRING, COMPRESSION	
306	*X-3686-518-3	ARM ASSY		318	X-3712-403-1	L-SW ASSY	
307	3-315-384-31	WASHER, STOPPER		319	*X-3686-509-1	LEVER ASSY, PINCH PRESS	
308	X-3686-579-1	CHANGE ASSY, DRIVE		320	A-7048-128-A	DRUM ASSY (DGH-12E-R)	321-323
309	3-686-540-01	SPRING, TORSION		321	A-7049-147-A	DRUM ASSY, UPPER, ROTARY (DGR-12E-R)	
310	3-686-535-01	GEAR, NO.8		322	3-686-403-01	SCREW (2X5), BOLT WASHER	
311	3-686-539-01	GEAR, NO.9		323	3-686-422-01	WASHER (2X2.7), BOLT, HOLE	
312	3-686-724-01	NUT, GUIDE		324	A-7040-058-A	GUIDE BLOCK COMPLETE ASSY, #5	312, 317

5-8. CHASSIS ASSEMBLY 4



No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
351	3-669-465-00	WASHER (1.5), STOPPER		370	3-716-933-01	SPACER, REM BRAKE	
352	X-3711-987-1	BRAKE ASSY, T-S		371	3-699-650-01	SPRING, TENSION	
353	*X-3686-528-4	ARM ASSY, B RELEASE		372	*3-686-580-01	ARM, SET UP	
354	3-686-903-01	SPRING, TENSION		373	*3-686-656-01	SLIDER, B RELEASE	
355	3-686-909-01	GEAR, MODE OUTPUT		374	3-686-905-02	SPRING, TENSION	
356	3-315-384-31	WASHER, STOPPER		375	3-686-603-04	SPRING	
357	3-716-935-01	SLIDER, M		376	*3-686-644-01	ARM, BAND	
358	3-669-480-11	+ PTPMH 2		377	3-686-528-01	SCREW (2X6), +	
359	1-594-942-11	SWITCH, PUSH (RECOG L) S902		378	*3-686-642-01	PLATE, ADJUSTMENT, BAND	
360	X-3711-992-1	COVER ASSY, C MOTOR		379	*3-716-934-01	DISK, EJECT	
361	3-714-035-01	SPRING, TENSION		380	*3-686-643-01	ARM, MODE	
362	A-7090-029-A	M-SW ASSY		381	*X-3686-530-1	ARM (A) ASSY, SELECTION	
363	*A-7070-025-A	MS-4 BOARD, COMPLETE		382	3-686-996-01	BRAKE (S), HARD	
364	8-835-138-01	MOTOR, DC (DNR-5301B) (CONTROL) M903		383	A-7090-661-A	MOTOR BLOCK ASSY, LS (LINEAR SKATE) M905	
365	3-686-579-01	SPRING	363, 364	384	*3-716-915-01	FRAME, MD	
366	*3-686-634-01	ARM, RL		385	*3-716-922-01	BRACKET, REEL MOTOR	
367	3-686-906-01	SPRING, TENSION		386	A-7040-134-A	MOTOR ASSY, REEL M901	
368	3-686-904-01	SPRING, TENSION		387	*3-716-894-01	RETAINER, ROTOR	
369	X-3711-993-1	BRAKE ASSY, REM					

5-9. HARDWARE LIST

DRUM***	
<u>SCREW</u>	<u>SCREW</u>
7-621-255-15 SCREW #PTT 2X3 (S)	7-621-255-15 SCREW #P 2X3
7-621-255-20 SCREW #P 2X4	7-621-255-25 SCREW #P 2X4
7-621-255-45 SCREW #BVTP 2X6 (S)	7-621-734-09 SET-SCT, HEX, 2.6X3
7-621-255-50 SCREW #P 2X8	
7-621-772-20 SCREW #B 2X5	<u>MASHER</u>
7-627-553-48 SCREW, PRECISION #P 2X4	7-623-420-07 LM 2, TYPE B
7-628-293-00 SCREW #S 2X4	
7-628-254-00 SCREW #PS 2.6X5	
7-682-549-09 SCREW #B 3X10	
7-685-101-11 SCREW #P 2X3 NON-SLIT TYPE 2	
7-685-102-19 SCREW #P 2X4 NON-SLIT TYPE 2	
7-685-645-79 SCREW #BVTP 3X6 TYPE2 IT-3	
7-685-645-79 SCREW #BVTP 3X6 TYPE2	
7-685-646-79 SCREW #BVTP 3X8 TYPE2 IT-3	
7-685-646-79 SCREW #BVTP 3X8 TYPE2	
<u>STOP RING</u>	
7-624-101-01 STOP RING 1.2 (E TYPE)	
7-624-102-04 STOP RING 1.5, TYPE -E	
7-624-105-04 STOP RING 2.3, TYPE -E	
7-624-106-04 STOP RING 3.0, TYPE -E	
7-624-190-71 STOP RING 5, TYPE -CS	

SECTION 6 ELECTRICAL PARTS LIST

NOTE:

The components identified by shading and mark Δ are critical for safety. Replace only with part number specified.

When indicating parts by reference number, please include the board name.

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- RESISTORS
All resistors are in ohms.
METAL: Metal-film resistor
METAL OXIDE: Metal Oxide-film resistor
F: nonflammable
Items marked "****" are not stocked since they are seldom required for routine service. Some delay should be

- anticipated when ordering these items. -XX, -X, mean standardized parts, so they may have some difference from the original one.
- SEMICONDUCTORS
In each case, U: μ , for example: UA...: μ A...: UPA...: μ PA...: UPB...: μ PB...: UPC...: μ PC...: UPD...: μ PD...
• CAPACITORS
MF: μ F, PF: μ F
• COILS
MMH: mH, UH: μ H

Ref.No	Part No.	Description	Ref.No	Part No.	Description	Remark
	*A-7060-909-A	PN-30 BOARD, COMPLETE *****	R302	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
	*3-662-205-00	HOLDER (E), LED	R303	1-216-075-00	METAL CHIP	12K 5% 1/10W
	*3-716-919-01	HOLDER, LEVEL INDICATION TUBE	R304	1-216-021-00	METAL CHIP	68 5% 1/10W
		CAPACITOR	R311	1-216-109-00	METAL CHIP	330K 5% 1/10W
C201	1-163-023-00	CERAMIC CHIP 0.015MF	R313	1-216-063-00	METAL CHIP	1.5K 5% 1/10W
C302	1-124-257-00	ELECT 2.2MF	R314	1-216-295-00	METAL CHIP	0 5% 1/10W
C303	1-163-021-00	CERAMIC CHIP 0.01MF	R315	1-216-295-00	METAL CHIP	0 5% 1/10W
C402	1-124-257-00	ELECT 2.2MF	R401	1-216-017-00	METAL CHIP	47 5% 1/10W
C403	1-163-021-00	CERAMIC CHIP 0.01MF	R402	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
		COMPOSITION CIRCUIT BLOCK	R403	1-216-075-00	METAL CHIP	12K 5% 1/10W
CP201	1-232-957-11	COMPOSITION CIRCUIT BLOCK	R404	1-216-021-00	METAL CHIP	68 5% 1/10W
CP202	1-232-967-11	COMPOSITION CIRCUIT BLOCK	R411	1-216-109-00	METAL CHIP	330K 5% 1/10W
		DIODE	R413	1-216-063-00	METAL CHIP	1.5K 5% 1/10W
D101	8-719-812-33	DIODE TLG123A	R414	1-216-295-00	METAL CHIP	0 5% 1/10W
D102	8-719-118-29	DIODE ISS220	R415	1-216-295-00	METAL CHIP	0 5% 1/10W
D103	8-719-105-32	DIODE RD2.7M-B2				
D104	8-719-907-29	DIODE EQA11-09A				
D105	8-719-907-29	DIODE EQA11-09A				
		IC				
IC101	8-741-138-70	IC BX-1387				
IC201	8-759-745-64	IC NJM4560M				
IC202	8-759-933-54	IC BA6900AF				
		JACK				
J201	1-507-792-21	JACK				
		INDICATOR TUBE				
ND201	1-519-406-11	INDICATOR TUBE, FLUORESCENT				
		TRANSISTOR				
Q211	8-729-100-76	TRANSISTOR 2SA812				
Q212	8-729-100-76	TRANSISTOR 2SA812				
Q213	8-729-100-76	TRANSISTOR 2SA812				
		RESISTOR				
R101	1-216-041-00	METAL CHIP 470 5% 1/10W				
R103	1-216-073-00	METAL CHIP 10K 5% 1/10W				
R211	1-216-083-00	METAL CHIP 27K 5% 1/10W				
R213	1-216-057-00	METAL CHIP 2.2K 5% 1/10W				
R214	1-216-073-00	METAL CHIP 10K 5% 1/10W				
R215	1-216-057-00	METAL CHIP 2.2K 5% 1/10W				
R216	1-216-073-00	METAL CHIP 10K 5% 1/10W				
R217	1-216-073-00	METAL CHIP 10K 5% 1/10W				
R218	1-216-073-00	METAL CHIP 10K 5% 1/10W				
R241	1-216-073-00	METAL CHIP 10K 5% 1/10W				
R301	1-216-017-00	METAL CHIP 47 5% 1/10W				
		VARIABLE RESISTOR				
RV201	1-228-988-00	RES, VAR, CARBON 10K/10K				
RV301	1-237-589-11	RES, VAR, SLIDE 10K/10K				
		SWITCH				
S101	1-554-174-00	SWITCH, KEY BOARD				
		CONNECTOR				
C001	1-163-038-00	CERAMIC CHIP 0.1MF				
C002	1-124-465-00	ELECT 0.47MF				
C003	1-123-608-00	ELECT 0.22MF				
C004	1-163-038-00	CERAMIC CHIP 0.1MF				
C005	1-163-021-00	CERAMIC CHIP 0.01MF				
C006	1-163-021-00	CERAMIC CHIP 0.01MF				
		CONNECTOR				
CN002	*1-564-003-00	PIN, CONNECTOR 4P				
CN003	*1-564-003-00	PIN, CONNECTOR 4P				
CN004	*1-564-001-11	PIN, CONNECTOR 2P				
CN005	*1-564-001-11	PIN, CONNECTOR 2P				
CN006	*1-564-001-11	PIN, CONNECTOR 2P				
		IC				
IC001	8-759-107-68	IC CX20115A				
IC002	8-759-100-93	IC UPC393G2				
		DIODE				
PH001	8-719-939-11	GP2509-B				
PH002	8-719-939-11	GP2509-B				
PH003	8-719-939-11	GP2509-B				

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
		<u>TRANSISTOR</u>					
Q001	8-729-901-01	TRANSISTOR DTC144EK		C116	1-163-035-00	CERAMIC CHIP 0.047MF	25V
Q002	8-729-901-01	TRANSISTOR DTC144EK		C117	1-163-033-00	CERAMIC CHIP 0.022MF	50V
Q003	8-729-901-01	TRANSISTOR DTC144EK		C118	1-163-021-00	CERAMIC CHIP 0.01MF	50V
Q004	8-729-903-97	TRANSISTOR FMS1FE		C119	1-163-818-00	CERAMIC CHIP 0.1MF	10%
Q005	8-729-903-82	TRANSISTOR FWM2		C120	1-163-818-00	CERAMIC CHIP 0.1MF	10%
		<u>RESISTOR</u>		C121	1-163-021-00	CERAMIC CHIP 0.01MF	10%
R001	1-216-081-00	METAL CHIP 22K	5% 1/10W	C122	1-163-107-00	CERAMIC CHIP 39PF	5%
R002	1-216-055-00	METAL CHIP 1.8K	5% 1/10W	C123	1-163-021-00	CERAMIC CHIP 0.01MF	50V
R003	1-216-031-00	METAL CHIP 180	5% 1/10W	C124	1-163-038-00	CERAMIC CHIP 0.1MF	25V
R004	1-216-174-00	METAL CHIP 100	5% 1/8W	C125	1-124-638-11	ELECT 22MF	20% 6.3V
R005	1-216-089-00	METAL CHIP 47K	5% 1/10W	C126	1-163-021-00	CERAMIC CHIP 0.01MF	50V
R006	1-216-089-00	METAL CHIP 47K	5% 1/10W	C127	1-163-021-00	CERAMIC CHIP 0.01MF	50V
R007	1-216-089-00	METAL CHIP 47K	5% 1/10W	C128	1-123-611-00	ELECT 1MF	50V
R008	1-216-073-00	METAL CHIP 10K	5% 1/10W	C129	1-124-638-11	ELECT 22MF	20% 6.3V
R009	1-216-073-00	METAL CHIP 10K	5% 1/10W	C130	1-163-021-00	CERAMIC CHIP 0.01MF	50V
R010	1-216-073-00	METAL CHIP 10K	5% 1/10W	C131	1-163-021-00	CERAMIC CHIP 0.01MF	50V
R011	1-216-073-00	METAL CHIP 10K	5% 1/10W	C132	1-123-611-00	ELECT 1MF	20%
R012	1-216-073-00	METAL CHIP 10K	5% 1/10W	C133	1-163-107-00	CERAMIC CHIP 39PF	50V
R013	1-216-107-00	METAL CHIP 270K	5% 1/10W	C134	1-163-035-00	CERAMIC CHIP 0.047MF	50V
R014	1-216-073-00	METAL CHIP 10K	5% 1/10W	C136	1-163-017-00	CERAMIC CHIP 0.0047MF	50V
R015	1-216-107-00	METAL CHIP 270K	5% 1/10W	C137	1-163-033-00	CERAMIC CHIP 0.022MF	25V
R016	1-216-073-00	METAL CHIP 10K	5% 1/10W	C138	1-163-033-00	CERAMIC CHIP 0.022MF	25V
R017	1-216-073-00	METAL CHIP 10K	5% 1/10W	C139	1-163-021-00	CERAMIC CHIP 0.01MF	50V
R018	1-216-107-00	METAL CHIP 270K	5% 1/10W	C140	1-123-617-00	ELECT 10MF	20% 16V
R019	1-216-073-00	METAL CHIP 10K	5% 1/10W	C201	1-135-095-00	TANTAL. CHIP 1.5MF	10V
R020	1-216-107-00	METAL CHIP 270K	5% 1/10W	C202	1-135-095-00	TANTAL. CHIP 1.5MF	10V
		<u>THERMISTOR</u>		C203	1-163-021-00	CERAMIC CHIP 0.01MF	50V
THP001	1-806-886-11	THERMISTOR (POSITIVE)		C204	1-163-021-00	CERAMIC CHIP 0.01MF	50V
		*****		C205	1-124-638-11	ELECT 22MF	20% 6.3V
		*****		C206	1-163-038-00	CERAMIC CHIP 0.1MF	25V
		*****		C207	1-163-038-00	CERAMIC CHIP 0.1MF	25V
		*****		C208	1-124-638-11	ELECT 22MF	20% 6.3V
		*****		C209	1-163-021-00	CERAMIC CHIP 0.01MF	50V
		*****		C210	1-163-035-00	CERAMIC CHIP 0.047MF	25V
		*****		C211	1-163-021-00	CERAMIC CHIP 0.01MF	50V
		*****		C212	1-163-021-00	CERAMIC CHIP 0.01MF	50V
		*****		C213	1-163-818-00	CERAMIC CHIP 0.1MF	10%
		*****		C214	1-163-818-00	CERAMIC CHIP 0.1MF	10%
		*****		C215	1-163-021-00	CERAMIC CHIP 0.01MF	50V
		*****		C216	1-163-035-00	CERAMIC CHIP 0.047MF	25V
		*****		C217	1-163-021-00	CERAMIC CHIP 0.01MF	50V
		*****		C218	1-163-021-00	CERAMIC CHIP 0.01MF	50V
		*****		C219	1-163-818-00	CERAMIC CHIP 0.1MF	10%
		*****		C220	1-163-818-00	CERAMIC CHIP 0.1MF	10%
		*****		C221	1-163-021-00	CERAMIC CHIP 0.01MF	10%
		*****		C222	1-163-109-00	CERAMIC CHIP 47PF	5%
		*****		C223	1-163-021-00	CERAMIC CHIP 0.01MF	50V
		*****		C224	1-163-038-00	CERAMIC CHIP 0.1MF	25V
		*****		C225	1-124-638-11	ELECT 22MF	20% 6.3V
		*****		C226	1-163-021-00	CERAMIC CHIP 0.01MF	50V
		*****		C227	1-163-021-00	CERAMIC CHIP 0.01MF	50V
		*****		C228	1-123-611-00	ELECT 1MF	20%
		*****		C229	1-124-638-11	ELECT 22MF	20% 6.3V

*A-7060-908-A RP-36 BOARD COMPLETE

CAPACITOR

C101	1-135-095-00	TANTAL. CHIP 1.5MF	20% 10V
C102	1-135-095-00	TANTAL. CHIP 1.5MF	20% 10V
C103	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C104	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C105	1-124-638-11	ELECT 22MF	20% 6.3V
C106	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C107	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C108	1-124-638-11	ELECT 22MF	20% 6.3V
C109	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C110	1-163-035-00	CERAMIC CHIP 0.047MF	25V
C111	1-163-033-00	CERAMIC CHIP 0.022MF	50V
C112	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C113	1-163-818-00	CERAMIC CHIP 0.1MF	10%
C114	1-163-818-00	CERAMIC CHIP 0.1MF	10%
C115	1-163-021-00	CERAMIC CHIP 0.01MF	50V

When indicating parts by reference number, please include the board name.

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
R126	1-216-061-00	METAL CHIP	3.3K 5%	R405	1-216-017-00	METAL CHIP	47 5%
R127	1-216-089-00	METAL CHIP	4.7K 5%	R406	1-216-005-00	METAL CHIP	15 5%
R128	1-216-049-00	METAL CHIP	1K 5%	R407	1-216-081-00	METAL CHIP	22K 5%
R129	1-216-023-00	METAL CHIP	82 5%	R408	1-216-057-00	METAL CHIP	2.2K 5%
R130	1-216-023-00	METAL CHIP	82 5%	R421	1-216-295-00	METAL CHIP	0 5%
R131	1-216-061-00	METAL CHIP	3.3K 5%	R423	1-216-295-00	METAL CHIP	0 5%
R134	1-216-097-00	METAL CHIP	100K 5%				
R135	1-216-097-00	METAL CHIP	100K 5%				
R201	1-216-065-00	METAL CHIP	4.7K 5%				
R202	1-216-065-00	METAL CHIP	4.7K 5%				
R203	1-216-065-00	METAL CHIP	4.7K 5%				
R204	1-216-065-00	METAL CHIP	4.7K 5%				
R205	1-216-081-00	METAL CHIP	22K 5%				
R206	1-216-083-00	METAL CHIP	27K 5%				
R207	1-216-082-00	METAL CHIP	24K 5%				
R208	1-216-082-00	METAL CHIP	24K 5%				
R209	1-216-055-00	METAL CHIP	1.8K 5%				
R210	1-216-089-00	METAL CHIP	4.7K 5%				
R211	1-216-081-00	METAL CHIP	22K 5%				
R212	1-216-083-00	METAL CHIP	27K 5%				
R213	1-216-082-00	METAL CHIP	24K 5%				
R214	1-216-082-00	METAL CHIP	24K 5%				
R215	1-216-055-00	METAL CHIP	1.8K 5%				
R216	1-216-089-00	METAL CHIP	4.7K 5%				
R217	1-216-053-00	METAL CHIP	1.5K 5%				
R218	1-216-049-00	METAL CHIP	1K 5%				
R219	1-216-025-00	METAL CHIP	100 5%				
R220	1-216-025-00	METAL CHIP	100 5%				
R221	1-216-053-00	METAL CHIP	1.5K 5%				
R224	1-216-067-00	METAL CHIP	5.6K 5%				
R225	1-216-067-00	METAL CHIP	5.6K 5%				
R229	1-216-023-00	METAL CHIP	82 5%				
R230	1-216-023-00	METAL CHIP	82 5%				
R231	1-216-061-00	METAL CHIP	3.3K 5%				
R232	1-216-061-00	METAL CHIP	3.3K 5%				
R233	1-216-061-00	METAL CHIP	3.3K 5%				
R234	1-216-097-00	METAL CHIP	100K 5%				
R235	1-216-097-00	METAL CHIP	100K 5%				
R301	1-216-089-00	METAL CHIP	4.7K 5%				
R302	1-216-073-00	METAL CHIP	10K 5%				
R303	1-216-045-00	METAL CHIP	680 5%				
R304	1-216-091-00	METAL CHIP	56K 5%				
R305	1-216-061-00	METAL CHIP	3.3K 5%				
R306	1-216-085-00	METAL CHIP	33K 5%				
R307	1-216-077-00	METAL CHIP	19K 5%				
R308	1-216-039-00	METAL CHIP	390 5%				
R309	1-216-047-00	METAL CHIP	820 5%				
R310	1-216-035-00	METAL CHIP	270 5%				
R311	1-216-041-00	METAL CHIP	470 5%				
R401	1-216-085-00	METAL CHIP	33K 5%				
R402	1-216-081-00	METAL CHIP	22K 5%				
R403	1-216-029-00	METAL CHIP	150 5%				
R404	1-216-033-00	METAL CHIP	220 5%				
R405	1-216-017-00	METAL CHIP	47 5%				
R406	1-216-005-00	METAL CHIP	15 5%				
R407	1-216-081-00	METAL CHIP	22K 5%				
R408	1-216-057-00	METAL CHIP	2.2K 5%				
R421	1-216-295-00	METAL CHIP	0 5%				
R423	1-216-295-00	METAL CHIP	0 5%				
RV101	1-228-920-00	RES, ADJ, CARBON 2.2K					
RV102	1-228-920-00	RES, ADJ, CARBON 2.2K					
RV201	1-228-920-00	RES, ADJ, CARBON 2.2K					
RV202	1-228-920-00	RES, ADJ, CARBON 2.2K					

*A-7060-844-A SP-2 BOARD, COMPLETE							

(Including the RB-2 and KM-1 board)							

CAPACITOR							
C001	1-123-875-11	ELECT	10MF	20%	50V		
C002	1-163-038-00	CERAMIC CHIP	0.1MF	5%	50V		
C003	1-163-117-00	CERAMIC CHIP	100PF	5%	50V		
C004	1-163-117-00	CERAMIC CHIP	100PF	5%	50V		
C020	1-123-875-11	ELECT	10MF	20%	50V		
C021	1-163-038-00	CERAMIC CHIP	0.1MF	5%	50V		
C022	1-163-038-00	CERAMIC CHIP	0.1MF	5%	50V		
C023	1-163-038-00	CERAMIC CHIP	0.1MF	5%	50V		
C024	1-163-038-00	CERAMIC CHIP	0.1MF	5%	50V		
C025	1-123-875-11	ELECT	10MF	20%	50V		
C030	1-123-875-11	ELECT	10MF	20%	50V		
C031	1-163-038-00	CERAMIC CHIP	10PF	5%	50V		
C032	1-163-093-00	CERAMIC CHIP	10PF	5%	50V		
C033	1-163-093-00	CERAMIC CHIP	10PF	5%	50V		
C050	1-163-038-00	CERAMIC CHIP	0.1MF	5%	50V		
C051	1-163-038-00	CERAMIC CHIP	0.1MF	5%	50V		
C080	1-163-101-00	CERAMIC CHIP	22PF	5%	50V		
C081	1-163-101-00	CERAMIC CHIP	22PF	5%	50V		
C082	1-131-345-00	TANTALUM	0.47MF	10%	35V		
C083	1-124-261-00	ELECT	10MF	20%	50V		
C084	1-163-038-00	CERAMIC CHIP	0.1MF	5%	50V		
C085	1-163-038-00	CERAMIC CHIP	0.1MF	5%	50V		
C201	1-163-017-00	CERAMIC CHIP	0.0047MF	10%	50V		
C202	1-124-908-11	ELECT	22MF	20%	25V		
C203	1-163-035-00	CERAMIC CHIP	0.047MF	10%	25V		
C204	1-124-463-00	ELECT	0.1MF	20%	50V		
C205	1-163-038-00	CERAMIC CHIP	0.1MF	5%	50V		
C206	1-124-283-00	ELECT	4.7MF	20%	16V		
C207	1-163-038-00	CERAMIC CHIP	0.1MF	5%	50V		
C208	1-124-258-00	ELECT	3.3MF	20%	50V		
C209	1-124-247-00	ELECT	10MF	20%	25V		
C210	1-124-247-00	ELECT	10MF	20%	25V		
C211	1-124-247-00	ELECT	10MF	20%	25V		
C212	1-124-247-00	ELECT	10MF	20%	25V		

When indicating parts by reference number, please include the board name.

SP-2

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
C212	1-124-247-00	ELECT	10MF	C501	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C213	1-124-255-00	ELECT	1MF	C502	1-163-131-00	CERAMIC CHIP 390PF	10%
C214	1-124-499-00	ELECT	1MF	C600	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C215	1-124-499-00	ELECT	1MF	C601	1-163-035-00	CERAMIC CHIP 0.047MF	10%
C216	1-124-229-00	ELECT	33MF	C602	1-124-462-00	ELECT	20%
C217	1-124-229-00	ELECT	33MF	C603	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C218	1-124-229-00	ELECT	33MF	C604	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C219	1-163-117-00	CERAMIC CHIP 100PF	5%	C605	1-163-109-00	CERAMIC CHIP 47PF	5%
C220	1-163-117-00	CERAMIC CHIP 100PF	5%	C606	1-163-101-00	CERAMIC CHIP 22PF	5%
C221	1-123-875-11	ELECT	10MF	C607	1-163-109-00	CERAMIC CHIP 47PF	5%
C222	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C608	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C223	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C609	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C224	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C610	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C224	1-123-875-11	ELECT	10MF	C611	1-124-462-00	ELECT	16V
C225	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C612	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C226	1-163-038-00	CERAMIC CHIP 0.1MF	25V	C613	1-163-017-00	CERAMIC CHIP 0.0047MF	10%
C228	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C614	1-124-462-00	ELECT	16V
C229	1-123-875-11	ELECT	10MF	C615	1-163-035-00	CERAMIC CHIP 0.047MF	20%
C230	1-163-017-00	CERAMIC CHIP 0.0047MF	10%	C616	1-124-465-00	ELECT	20%
C231	1-163-017-00	CERAMIC CHIP 0.0047MF	10%	C617	1-124-258-00	ELECT	20%
C232	1-163-209-11	CERAMIC CHIP 0.0015MF	50V	C618	1-124-239-00	ELECT	20%
C233	1-163-209-11	CERAMIC CHIP 0.0015MF	5%	C619	1-163-101-00	CERAMIC CHIP 22PF	5%
C234	1-163-117-00	CERAMIC CHIP 100PF	5%	C620	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C235	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C621	1-163-099-00	CERAMIC CHIP 18PF	5%
C236	1-163-019-00	CERAMIC CHIP 0.0068MF	50V	C624	1-163-085-00	CERAMIC CHIP 2PF	0.25PF
C237	1-124-284-00	ELECT	10MF	C627	1-163-101-00	CERAMIC CHIP 22PF	5%
C238	1-124-499-11	ELECT	1MF	C628	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C239	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C629	1-124-462-00	ELECT	16V
C240	1-163-033-00	CERAMIC CHIP 0.022MF	10%	C630	1-163-035-00	CERAMIC CHIP 0.047MF	20%
C241	1-163-033-00	CERAMIC CHIP 0.022MF	10%	C632	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C242	1-163-017-00	CERAMIC CHIP 0.0047MF	50V	C633	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C243	1-124-277-11	ELECT	4.7MF	C634	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C244	1-123-875-11	ELECT	10MF	C635	1-124-462-00	ELECT	16V
C245	1-163-038-00	CERAMIC CHIP 0.1MF	25V	C636	1-163-035-00	CERAMIC CHIP 0.047MF	20%
C246	1-163-035-00	CERAMIC CHIP 0.047MF	10%	C637	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C247	1-124-767-00	ELECT	2.2MF	C638	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C248	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C639	1-124-462-00	ELECT	16V
C249	1-124-499-11	ELECT	1MF	C645	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C250	1-163-017-00	CERAMIC CHIP 0.0047MF	10%	C646	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C251	1-163-035-00	CERAMIC CHIP 0.047MF	10%	C647	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C261	1-163-035-00	CERAMIC CHIP 0.047MF	10%	C648	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C262	1-163-035-00	CERAMIC CHIP 0.047MF	10%	C649	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C264	1-163-109-00	CERAMIC CHIP 47PF	5%	C650	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C470	1-124-177-00	ELECT	0.15MF	C651	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C471	1-163-034-00	CERAMIC CHIP 0.033MF	10%	C652	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C472	1-163-077-00	CERAMIC CHIP 0.1MF	25V	C653	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C473	1-163-034-00	CERAMIC CHIP 0.033MF	10%	C654	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C485	1-130-495-00	MYLAR	0.1MF	C701	1-163-021-00	CERAMIC CHIP 0.01MF	10%
C490	1-163-035-00	CERAMIC CHIP 0.047MF	50V	C702	1-163-035-00	CERAMIC CHIP 0.047MF	10%
C491	1-163-035-00	CERAMIC CHIP 0.047MF	50V	C703	1-163-141-00	CERAMIC CHIP 0.001MF	5%
C492	1-163-075-00	CERAMIC CHIP 0.047MF	25V	C704	1-163-021-00	CERAMIC CHIP 0.01MF	10%
C493	1-163-075-00	CERAMIC CHIP 0.047MF	25V	C705	1-163-033-00	CERAMIC CHIP 0.022MF	10%
C500	1-163-035-00	CERAMIC CHIP 0.047MF	50V	C706	1-163-033-00	CERAMIC CHIP 0.022MF	10%

When indicating parts by reference number, please include the board name.

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
C707	1-124-908-11	ELECT	22MF	CN207	*1-564-001-11	PIN, CONNECTOR 2P	
C708	1-163-017-00	CERAMIC CHIP	0.0047MF	CN212	*1-564-010-11	PIN, CONNECTOR 11P	
C709	1-163-035-00	CERAMIC CHIP	0.047MF	CN213	*1-564-014-00	PIN, CONNECTOR 4P	
C712	1-163-105-00	CERAMIC CHIP	33PF	CN214	*1-564-005-00	PIN, CONNECTOR 6P	
C713	1-163-123-00	CERAMIC CHIP	180PF	CN215	*1-564-005-00	PIN, CONNECTOR 6P	
C714	1-163-137-00	CERAMIC CHIP	680PF	CN216	*1-564-006-11	PIN, CONNECTOR 7P	
C715	1-163-038-00	CERAMIC CHIP	0.1MF	CN601	*1-564-006-11	PIN, CONNECTOR 7P	
C716	1-163-038-00	CERAMIC CHIP	0.1MF	CN601	*1-564-006-11	PIN, CONNECTOR 7P	
C717	1-163-038-00	CERAMIC CHIP	0.1MF	CN603	*1-564-019-00	PIN, CONNECTOR 5P	
C718	1-163-021-00	CERAMIC CHIP	0.01MF	CN605	*1-564-007-00	PIN, CONNECTOR 8P	
C719	1-124-925-00	ELECT	2.2MF	CN606	*1-564-001-11	PIN, CONNECTOR 2P	
C720	1-163-038-00	CERAMIC CHIP	0.1MF	CN607	*1-564-002-00	PIN, CONNECTOR 3P	
C721	1-163-145-00	CERAMIC CHIP	0.0015MF				
C722	1-163-101-00	CERAMIC CHIP	22PF				
C723	1-163-021-00	CERAMIC CHIP	0.01MF				
C724	1-163-141-00	CERAMIC CHIP	0.001MF				
C725	1-163-111-00	CERAMIC CHIP	56PF				
C726	1-163-133-00	CERAMIC CHIP	470PF				
C727	1-163-038-00	CERAMIC CHIP	0.01MF				
C728	1-124-925-00	ELECT	2.2MF				
C729	1-163-038-00	CERAMIC CHIP	0.1MF				
C730	1-163-123-00	CERAMIC CHIP	180PF				
C731	1-163-121-00	CERAMIC CHIP	150PF				
C732	1-163-131-91	CERAMIC CHIP	390PF				
C733	1-163-111-00	CERAMIC CHIP	56PF				
C734	1-163-134-00	CERAMIC CHIP	510PF				
C735	1-163-035-00	CERAMIC CHIP	0.047MF				
C736	1-163-021-00	CERAMIC CHIP	0.01MF				
C740	1-124-925-00	ELECT	2.2MF				
CN001	*1-564-006-11	PIN, CONNECTOR 7P					
CN002	*1-564-004-00	PIN, CONNECTOR 5P					
CN003	*1-564-002-00	PIN, CONNECTOR 3P					
CN004	*1-564-001-11	PIN, CONNECTOR 2P					
CN005	*1-564-004-00	PIN, CONNECTOR 5P					
CN006	*1-564-002-00	PIN, CONNECTOR 3P					
CN007	*1-564-004-00	PIN, CONNECTOR 5P					
CN008	*1-564-001-11	PIN, CONNECTOR 2P					
CN009	*1-564-006-11	PIN, CONNECTOR 7P					
CN010	*1-564-001-11	PIN, CONNECTOR 2P					
CN011	*1-564-004-00	PIN, CONNECTOR 5P					
CN012	*1-564-017-00	PIN, CONNECTOR 7P					
CN013	*1-564-002-00	PIN, CONNECTOR 3P					
CN014	*1-564-003-00	PIN, CONNECTOR 4P					
CN015	*1-564-001-11	PIN, CONNECTOR 2P					
CN016	*1-564-001-11	PIN, CONNECTOR 2P					
CN017	*1-564-001-11	PIN, CONNECTOR 2P					
CN018	*1-564-002-00	PIN, CONNECTOR 3P					
CN019	*1-564-001-11	PIN, CONNECTOR 2P					
CN020	*1-564-005-00	PIN, CONNECTOR 6P					
CN021	*1-564-004-00	PIN, CONNECTOR 5P					
CN022	*1-564-001-11	PIN, CONNECTOR 2P					
D020	8-719-101-23	DIODE	1S5123				
D021	8-719-101-23	DIODE	1S5123				
D060	8-719-911-19	DIODE	1S5119				
D082	8-719-100-05	DIODE	1S2837				
D099	8-719-911-19	DIODE	1S5119				
D203	8-719-200-27	DIODE	E10052				
D205	8-719-801-48	DIODE	1S5193				
D206	8-719-100-03	DIODE	1S2835				
D208	8-719-100-03	DIODE	1S2835				
D209	8-719-100-05	DIODE	1S2837				
D211	8-719-101-23	DIODE	1S5123				
D212	8-719-100-03	DIODE	1S2835				
D213	8-719-100-03	DIODE	1S2835				
D214	8-719-100-03	DIODE	1S2835				
D215	8-719-101-23	DIODE	1S5123				
D216	8-719-101-23	DIODE	1S5123				
D217	8-719-801-48	DIODE	1S5193				
D218	8-719-100-05	DIODE	1S2837				
D220	8-719-200-27	DIODE	E10052				
D221	8-719-200-27	DIODE	E10052				
D222	8-719-200-27	DIODE	E10052				
D223	8-719-100-05	DIODE	1S2837				
D226	8-719-100-03	DIODE	1S2835				
D227	8-719-801-48	DIODE	1S5193				
D230	8-719-105-82	DIODE	RD5.1M				
D232	8-719-101-23	DIODE	1S5123				
D233	8-719-801-48	DIODE	1S5193				
D390	8-719-100-05	DIODE	1S2837				
D391	8-719-100-03	DIODE	1S2835				
D392	8-719-801-48	DIODE	1S5193				
D393	8-719-100-05	DIODE	1S2837				
D470	8-719-911-19	DIODE	1S5119				
D480	8-719-801-54	DIODE	1S5190				
D485	8-719-911-19	DIODE	1S5119				
D501	8-719-118-29	DIODE	1S5220				
D502	8-719-100-05	DIODE	1S2837				
D600	8-719-108-24	DIODE	1S5223				
D601	8-719-100-05	DIODE	1S2837				
D603	8-719-100-03	DIODE	1S2835				
D604	8-719-100-05	DIODE	1S2837				

When indicating parts by reference number, please include the board name.

Ref.No	Part No.	Description	Remark
D701	8-719-100-05	DIODE 1S2837	
D702	8-719-100-03	DIODE 1S2835	
<u>FILTER</u>			
FL701	1-235-829-11	BPF (15KHZ)	
FL702	1-235-830-11	BPF (45KHZ)	
<u>IC</u>			
IC001	8-752-800-76	IC CXP5048H-0690	
IC002	8-752-800-91	IC CXP5048H-0700	
IC003	8-759-112-01	IC UPD75104G-519-1B	
IC004	8-759-202-45	IC TC4066BF	
IC005	8-759-201-61	IC TC40H004F	
IC007	8-759-801-60	IC LB1640N	
IC008	8-759-913-67	IC MB3763P	
IC009	8-759-908-81	IC MB3763PF	
IC010	8-759-920-94	IC MSM6411B-19RS	
IC011	8-759-200-68	IC TC4011BF	
IC201	8-759-803-47	IC LA5005M	
IC202	8-759-100-94	IC UPC3586Z	
IC204	8-759-923-55	IC MB64H428PF	
IC205	8-759-932-07	IC MB674101PF	
IC206	8-759-701-43	IC NJM3414D	
IC207	8-759-202-45	IC CX20114	
IC208	8-759-802-79	IC LB1616M	
IC209	8-759-100-94	IC UPC3586Z	
IC210	8-752-003-50	IC CX20035	
IC211	8-759-925-66	IC BA6303F	
IC212	8-759-701-39	IC NJM3403AM	
IC213	8-759-202-45	IC TC4066BF	
IC215	8-759-100-94	IC UPC3586Z	
IC216	8-759-200-81	IC TC40538F	
IC220	8-759-200-90	IC TC45388F	
IC500	8-759-141-04	IC UPD75106G-529-1B	
IC501	8-759-200-81	IC TC40538F	
IC502	8-759-200-78	IC TC4030BF	
IC600	8-752-010-20	IC CX20102	
IC601	8-752-321-97	IC CXD10660	
IC602	8-759-911-18	IC CX23011	
IC603	8-759-927-98	IC MB8464-15LPF	
IC604	8-759-911-19	IC CX23012	
IC605	8-752-010-30	IC CX20103	
IC606	8-759-915-30	IC CX23078	
IC701	8-759-928-56	IC CXA1042M	
IC703	8-759-193-24	IC UPC3246Z	
<u>JACK</u>			
J101	1-507-678-00	JACK	
<u>JUMPER REED</u>			
JR001	1-216-295-00	METAL CHIP	0 5% 1/10M
JR002	1-216-295-00	METAL CHIP	0 5% 1/10M

Ref.No	Part No.	Description	Remark
JR003	1-216-295-00	METAL CHIP	U 5% 1/10M
<u>IC LINK</u>			
PS003A	1-532-685-00	LINK IC (ICP-N20)	
PS004A	1-532-637-00	LINK IC (ICP-N25)	
PS201A	1-532-685-00	LINK IC (ICP-N20)	
<u>TRANSISTOR</u>			
Q010	8-729-901-01	TRANSISTOR DTC144EK	
Q011	8-729-901-01	TRANSISTOR DTC144EK	
Q012	8-729-901-01	TRANSISTOR DTC144EK	
Q013	8-729-901-01	TRANSISTOR DTC144EK	
Q014	8-729-901-01	TRANSISTOR DTC144EK	
Q015	8-729-901-06	TRANSISTOR DTA144EK	
Q020	8-729-901-05	TRANSISTOR DTA124EK	
Q021	8-729-901-01	TRANSISTOR DTC144EK	
Q022	8-729-901-05	TRANSISTOR DTA124EK	
Q023	8-729-199-92	TRANSISTOR 2S0999	
Q054	8-729-901-01	TRANSISTOR DTC144EK	
Q055	8-729-901-01	TRANSISTOR DTC144EK	
Q060	8-729-901-06	TRANSISTOR DTA144EK	
Q085	8-729-901-01	TRANSISTOR DTC144EK	
Q086	8-729-100-76	TRANSISTOR 2SA812	
Q090	8-729-901-01	TRANSISTOR DTC144EK	
Q091	8-729-901-01	TRANSISTOR DTC144EK	
Q098	8-729-900-89	TRANSISTOR DTC144ES	
Q099	8-729-900-61	TRANSISTOR DTA144ES	
Q120	8-729-901-01	TRANSISTOR DTC144EK	
Q121	8-729-901-01	TRANSISTOR DTC144EK	
Q122	8-729-901-01	TRANSISTOR DTC144EK	
Q123	8-729-901-01	TRANSISTOR DTC144EK	
Q201	8-729-901-04	TRANSISTOR DTA114EK	
Q202	8-729-900-53	TRANSISTOR DTC114EK	
Q203	8-729-201-78	TRANSISTOR 2SD1406	
Q204	8-729-100-67	TRANSISTOR 2SC1623-L7	
Q205	8-729-100-66	TRANSISTOR 2SC1623	
Q206	8-729-804-67	TRANSISTOR 2SB1133-R	
Q207	8-729-901-06	TRANSISTOR DTA144EK	
Q208	8-729-100-76	TRANSISTOR 2SA812	
Q209	8-729-201-78	TRANSISTOR 2SD1406	
Q210	8-729-901-01	TRANSISTOR DTC144EK	
Q211	8-729-901-01	TRANSISTOR DTC144EK	
Q212	8-729-105-29	TRANSISTOR 2SA1385	
Q213	8-729-100-67	TRANSISTOR 2SC1623-L7	
Q214	8-729-901-01	TRANSISTOR DTC144EK	
Q215	8-729-901-01	TRANSISTOR DTC144EK	
Q216	8-729-901-01	TRANSISTOR DTC144EK	
Q217	8-729-901-01	TRANSISTOR DTC144EK	
Q218	8-729-113-33	TRANSISTOR 2SB733-4	
Q219	8-729-113-33	TRANSISTOR 2SB733-4	
Q220	8-729-100-76	TRANSISTOR 2SA812	
Q221	8-729-100-76	TRANSISTOR 2SA812	
Q222	8-729-177-33	TRANSISTOR 2SD773-4	

The components identified by shading and mark Δ are critical for safety. Replace only with part number specified.

When indicating parts by reference number, please include the board name.

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
Q223	8-729-100-67	TRANSISTOR 2SC1623-L7		Q708	8-729-100-67	TRANSISTOR 2SC1623-L7	
Q224	8-729-177-33	TRANSISTOR 2SD773-4		Q709	8-729-100-76	TRANSISTOR 2SA812	
Q225	8-729-100-67	TRANSISTOR 2SC1623-L7		Q710	8-729-100-67	TRANSISTOR 2SC1623-L7	
Q226	8-729-901-01	TRANSISTOR DTC144EK		Q711	8-729-100-67	TRANSISTOR 2SC1623-L7	
Q227	8-729-901-06	TRANSISTOR DTA144EK		Q712	8-729-901-01	TRANSISTOR DTC144EK	
Q228	8-729-901-01	TRANSISTOR DTC144EK		Q713	8-729-100-67	TRANSISTOR 2SC1623-L7	
Q229	8-729-901-06	TRANSISTOR DTA144EK		Q714	8-729-901-01	TRANSISTOR DTC144EK	
Q230	8-729-901-01	TRANSISTOR DTC144EK		Q715	8-729-100-76	TRANSISTOR 2SA812	
Q232	8-729-901-06	TRANSISTOR DTA144EK		Q716	8-729-100-67	TRANSISTOR 2SC1623-L7	
Q233	8-729-901-01	TRANSISTOR DTC144EK		Q717	8-729-901-01	TRANSISTOR DTC144EK	
Q235	8-729-901-01	TRANSISTOR DTC144EK		Q790	8-729-900-65	TRANSISTOR DTA144ES	
Q237	8-729-901-06	TRANSISTOR DTA144EK					
Q238	8-729-901-01	TRANSISTOR DTC144EK					
Q240	8-729-901-01	TRANSISTOR DTC144EK					
Q242	8-729-901-01	TRANSISTOR DTC144EK					
Q245	8-729-901-06	TRANSISTOR DTA144EK		R001	1-216-073-00	METAL CHIP	10K 5%
Q246	8-729-901-01	TRANSISTOR DTC144EK		R002	1-216-073-00	METAL CHIP	10K 5%
Q248	8-729-901-01	TRANSISTOR DTC144EK		R003	1-216-073-00	METAL CHIP	10K 5%
Q249	8-729-901-06	TRANSISTOR DTA144EK		R004	1-216-073-00	METAL CHIP	10K 5%
Q250	8-729-100-67	TRANSISTOR 2SC1623-L7		R005	1-216-073-00	METAL CHIP	10K 5%
Q251	8-729-100-67	TRANSISTOR 2SC1623-L7		R006	1-216-073-00	METAL CHIP	10K 5%
Q252	8-729-100-76	TRANSISTOR 2SA812		R007	1-216-073-00	METAL CHIP	10K 5%
Q253	8-729-100-76	TRANSISTOR 2SA812		R008	1-216-073-00	METAL CHIP	10K 5%
Q254	8-729-901-01	TRANSISTOR DTC144EK		R010	1-216-073-00	METAL CHIP	10K 5%
Q256	8-729-901-01	TRANSISTOR DTC144EK		R011	1-216-073-00	METAL CHIP	10K 5%
Q260	8-729-199-92	TRANSISTOR 2SD999		R012	1-216-073-00	METAL CHIP	10K 5%
Q261	8-729-199-92	TRANSISTOR 2SD999		R013	1-216-081-00	METAL CHIP	22K 5%
Q262	8-729-199-92	TRANSISTOR 2SD999		R014	1-216-061-00	METAL CHIP	3.3K 5%
Q263	8-729-901-06	TRANSISTOR DTA144EK		R015	1-216-081-00	METAL CHIP	22K 5%
Q264	8-729-901-04	TRANSISTOR DTA114EK		R016	1-216-073-00	METAL CHIP	10K 5%
Q280	8-729-100-67	TRANSISTOR 2SC1623-L7		R018	1-216-073-00	METAL CHIP	10K 5%
Q281	8-729-901-01	TRANSISTOR DTC144EK		R019	1-216-073-00	METAL CHIP	10K 5%
Q282	8-729-901-01	TRANSISTOR DTC144EK		R020	1-216-073-00	METAL CHIP	10K 5%
Q390	8-729-901-01	TRANSISTOR DTC144EK		R021	1-216-295-00	METAL CHIP	0 5%
Q401	8-729-901-01	TRANSISTOR DTC144EK		R022	1-216-073-00	METAL CHIP	10K 5%
Q470	8-729-100-76	TRANSISTOR 2SA812		R023	1-216-073-00	METAL CHIP	10K 5%
Q471	8-729-901-01	TRANSISTOR DTC144EK		R024	1-216-041-00	METAL CHIP	470 5%
Q472	8-729-901-01	TRANSISTOR DTC144EK		R025	1-216-073-00	METAL CHIP	10K 5%
Q480	8-729-900-89	TRANSISTOR DTC144ES		R026	1-216-073-00	METAL CHIP	10K 5%
Q481	8-729-900-89	TRANSISTOR DTC144ES		R027	1-216-073-00	METAL CHIP	10K 5%
Q482	8-729-900-89	TRANSISTOR DTC144ES		R028	1-216-073-00	METAL CHIP	10K 5%
Q485	8-729-900-61	TRANSISTOR DTA144ES		R029	1-216-073-00	METAL CHIP	10K 5%
Q500	8-729-901-01	TRANSISTOR DTC144EK		R030	1-216-073-00	METAL CHIP	10K 5%
Q501	8-729-901-01	TRANSISTOR DTC144EK		R031	1-216-073-00	METAL CHIP	10K 5%
Q502	8-729-901-01	TRANSISTOR DTC144EK		R032	1-216-073-00	METAL CHIP	10K 5%
Q601	8-729-100-67	TRANSISTOR 2SC1623-L7		R033	1-216-073-00	METAL CHIP	10K 5%
Q602	8-729-901-01	TRANSISTOR DTC144EK		R034	1-216-073-00	METAL CHIP	10K 5%
Q604	8-729-901-06	TRANSISTOR DTA144EK		R039	1-216-073-00	METAL CHIP	10K 5%
Q605	8-729-901-01	TRANSISTOR DTC144EK		R040	1-216-295-00	METAL CHIP	0 5%
Q606	8-729-901-01	TRANSISTOR DTC144EK		R041	1-216-073-00	METAL CHIP	10K 5%
Q701	8-729-100-67	TRANSISTOR 2SC1623-L7		R042	1-216-073-00	METAL CHIP	10K 5%
Q702	8-729-100-67	TRANSISTOR 2SC1623-L7		R050	1-216-073-00	METAL CHIP	10K 5%
Q703	8-729-901-01	TRANSISTOR DTC144EK		R051	1-216-073-00	METAL CHIP	10K 5%
Q704	8-729-100-76	TRANSISTOR 2SA812		R052	1-216-073-00	METAL CHIP	10K 5%
Q705	8-729-100-67	TRANSISTOR 2SC1623-L7		R058	1-216-073-00	METAL CHIP	10K 5%
Q706	8-729-100-67	TRANSISTOR 2SC1623-L7					
Q707	8-729-100-67	TRANSISTOR 2SC1623-L7					

RESISTOR

When indicating parts by reference number, please include the board name.

SP-2

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
R080	1-216-001-00	METAL CHIP	10 5% 1/10W	R230	1-216-101-00	METAL CHIP	150K 5% 1/10W
R084	1-216-041-00	METAL CHIP	470 5% 1/10W	R231	1-216-049-00	METAL CHIP	3K 5% 1/10W
R086	1-216-097-00	METAL CHIP	100K 5% 1/10W	R232	1-216-304-11	METAL CHIP	3.3 5% 1/10W
R087	1-216-073-00	METAL CHIP	10K 5% 1/10W	R233	1-216-304-11	METAL CHIP	3.3 5% 1/10W
R088	1-216-089-00	METAL CHIP	47K 5% 1/10W	R234	1-216-304-11	METAL CHIP	3.3 5% 1/10W
R089	1-216-073-00	METAL CHIP	10K 5% 1/10W	R235	1-216-295-00	METAL CHIP	0 5% 1/10W
R090	1-216-073-00	METAL CHIP	10K 5% 1/10W	R236	1-216-097-00	METAL CHIP	100K 5% 1/10W
R097	1-216-113-00	METAL CHIP	470K 5% 1/10W	R237	1-216-068-00	METAL CHIP	6.2K 5% 1/10W
R098	1-216-113-00	METAL CHIP	470K 5% 1/10W	R238	1-216-069-00	METAL CHIP	6.8K 5% 1/10W
R099	1-216-073-00	METAL CHIP	10K 5% 1/10W	R240	1-216-683-11	METAL CHIP	22K 0.50% 1/10W
R100	1-216-001-00	METAL CHIP	10 5% 1/10W	R241	1-216-667-11	METAL CHIP	4.7K 0.50% 1/10W
R151	1-216-073-00	METAL CHIP	10K 5% 1/10W	R242	1-216-683-11	METAL CHIP	22K 0.50% 1/10W
R152	1-216-073-00	METAL CHIP	10K 5% 1/10W	R244	1-216-681-11	METAL CHIP	18K 0.50% 1/10W
R153	1-216-073-00	METAL CHIP	10K 5% 1/10W	R245	1-216-121-00	METAL CHIP	1M 5% 1/10W
R154	1-216-073-00	METAL CHIP	10K 5% 1/10W	R246	1-216-681-11	METAL CHIP	18K 0.50% 1/10W
R155	1-216-073-00	METAL CHIP	10K 5% 1/10W	R247	1-216-080-00	METAL CHIP	20K 5% 1/10W
R156	1-216-073-00	METAL CHIP	10K 5% 1/10W	R248	1-216-080-00	METAL CHIP	20K 5% 1/10W
R157	1-216-073-00	METAL CHIP	10K 5% 1/10W	R249	1-216-080-00	METAL CHIP	20K 5% 1/10W
R158	1-216-073-00	METAL CHIP	10K 5% 1/10W	R250	1-216-080-00	METAL CHIP	20K 5% 1/10W
R160	1-216-073-00	METAL CHIP	10K 5% 1/10W	R251	1-216-080-00	METAL CHIP	20K 5% 1/10W
R161	1-216-073-00	METAL CHIP	10K 5% 1/10W	R252	1-216-080-00	METAL CHIP	20K 5% 1/10W
R162	1-216-073-00	METAL CHIP	10K 5% 1/10W	R253	1-216-080-00	METAL CHIP	20K 5% 1/10W
R163	1-216-073-00	METAL CHIP	10K 5% 1/10W	R254	1-216-080-00	METAL CHIP	20K 5% 1/10W
R170	1-216-061-00	METAL CHIP	3.3K 5% 1/10W	R255	1-216-073-00	METAL CHIP	10K 5% 1/10W
R171	1-216-097-00	METAL CHIP	100K 5% 1/10W	R256	1-216-073-00	METAL CHIP	10K 5% 1/10W
R200	1-249-220-00	CARBON	1.2 5% 1/4W	R257	1-216-073-00	METAL CHIP	10K 5% 1/10W
R202	1-216-097-00	METAL CHIP	100K 5% 1/10W	R258	1-216-073-00	METAL CHIP	10K 5% 1/10W
R203	1-216-055-00	METAL CHIP	1.8K 5% 1/10W	R259	1-216-073-00	METAL CHIP	10K 5% 1/10W
R204	1-216-065-00	METAL CHIP	4.7K 5% 1/10W	R260	1-216-073-00	METAL CHIP	10K 5% 1/10W
R205	1-216-049-00	METAL CHIP	3K 5% 1/10W	R261	1-216-073-00	METAL CHIP	10K 5% 1/10W
R206	1-216-065-00	METAL CHIP	4.7K 5% 1/10W	R262	1-216-080-00	METAL CHIP	20K 5% 1/10W
R207	1-216-049-00	METAL CHIP	1K 5% 1/10W	R263	1-216-097-00	METAL CHIP	100K 5% 1/10W
R208	1-216-073-00	METAL CHIP	10K 5% 1/10W	R264	1-216-033-00	METAL CHIP	220 5% 1/10W
R209	1-216-071-00	METAL CHIP	8.2K 5% 1/10W	R265	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R210	1-216-073-00	METAL CHIP	10K 5% 1/10W	R266	1-216-150-00	METAL CHIP	10 5% 1/8W
R211	1-216-295-00	METAL CHIP	0 5% 1/10W	R267	1-216-073-00	METAL CHIP	10K 5% 1/10W
R212	1-216-059-00	METAL CHIP	2.7K 5% 1/10W	R268	1-216-150-00	METAL CHIP	10 5% 1/8W
R214	1-216-105-00	METAL CHIP	220K 5% 1/10W	R269	1-216-055-00	METAL CHIP	1.8K 5% 1/10W
R215	1-216-113-00	METAL CHIP	470K 5% 1/10W	R270	1-216-073-00	METAL CHIP	10K 5% 1/10W
R216	1-216-663-11	METAL CHIP	3.3K 0.50% 1/16W	R271	1-216-025-00	METAL CHIP	100 5% 1/10W
R217	1-216-669-11	METAL CHIP	5.6K 0.50% 1/16W	R272	1-216-041-00	METAL CHIP	470 5% 1/10W
R218	1-216-059-00	METAL CHIP	2.7K 5% 1/10W	R273	1-216-073-00	METAL CHIP	10K 5% 1/10W
R219	1-216-113-00	METAL CHIP	470K 5% 1/10W	R274	1-216-085-00	METAL CHIP	33K 5% 1/10W
R220	1-216-025-00	METAL CHIP	100 5% 1/10W	R275	1-216-073-00	METAL CHIP	10K 5% 1/10W
R221	1-216-053-00	METAL CHIP	1.5K 5% 1/10W	R276	1-216-085-00	METAL CHIP	33K 5% 1/10W
R222	1-216-295-00	METAL CHIP	0 5% 1/10W	R277	1-216-073-00	METAL CHIP	10K 5% 1/10W
R223	1-216-025-00	METAL CHIP	100 5% 1/10W	R278	1-216-071-00	METAL CHIP	8.2K 5% 1/10W
R224	1-216-081-00	METAL CHIP	22K 5% 1/10W	R279	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
R225	1-216-085-00	METAL CHIP	33K 5% 1/10W	R280	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
R226	1-216-073-00	METAL CHIP	10K 5% 1/10W	R281	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
R227	1-216-081-00	METAL CHIP	22K 5% 1/10W	R282	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
R228	1-216-033-00	METAL CHIP	220 5% 1/10W	R283	1-216-073-00	METAL CHIP	10K 5% 1/10W
R229	1-216-081-00	METAL CHIP	22K 5% 1/10W	R284	1-216-061-00	METAL CHIP	3.3K 5% 1/10W

When indicating parts by reference number, please include the board name.

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
R285	1-216-061-00	METAL CHIP	3.3K 5%	R351	1-216-073-00	METAL CHIP	10K 5%
R286	1-216-073-00	METAL CHIP	10K 5%	R352	1-216-685-11	METAL CHIP	27K 0.50%
R287	1-216-049-00	METAL CHIP	1K 5%	R353	1-216-663-11	METAL CHIP	3.3K 0.50%
R288	1-216-049-00	METAL CHIP	1K 5%	R354	1-216-689-11	METAL CHIP	39K 0.50%
R290	1-216-073-00	METAL CHIP	10K 5%	R356	1-216-693-11	METAL CHIP	56K 0.50%
R291	1-216-073-00	METAL CHIP	10K 5%	R357	1-216-691-11	METAL CHIP	47K 0.50%
R294	1-216-073-00	METAL CHIP	10K 5%	R358	1-216-663-11	METAL CHIP	3.3K 0.50%
R295	1-216-103-00	METAL CHIP	180K 5%	R359	1-216-685-11	METAL CHIP	27K 0.50%
R296	1-216-121-00	METAL CHIP	1M 5%	R360	1-216-073-00	METAL CHIP	10K 5%
R297	1-216-097-00	METAL CHIP	100K 5%	R361	1-216-085-00	METAL CHIP	33K 5%
R298	1-216-049-00	METAL CHIP	1K 5%	R362	1-216-073-00	METAL CHIP	10K 5%
R299	1-216-073-00	METAL CHIP	10K 5%	R363	1-216-073-00	METAL CHIP	10K 5%
R300	1-216-073-00	METAL CHIP	10K 5%	R364	1-216-085-00	METAL CHIP	33K 5%
R301	1-216-073-00	METAL CHIP	10K 5%	R365	1-216-097-00	METAL CHIP	100K 5%
R303	1-216-073-00	METAL CHIP	10K 5%	R366	1-216-097-00	METAL CHIP	100K 5%
R305	1-216-085-00	METAL CHIP	33K 5%	R367	1-216-089-00	METAL CHIP	47K 5%
R306	1-216-077-00	METAL CHIP	15K 5%	R370	1-216-097-00	METAL CHIP	100K 5%
R307	1-216-043-00	METAL CHIP	560 5%	R371	1-216-073-00	METAL CHIP	10K 5%
R308	1-216-049-00	METAL CHIP	1K 5%	R372	1-216-681-11	METAL CHIP	18K 0.50%
R309	1-216-073-00	METAL CHIP	10K 5%	R373	1-216-075-00	METAL CHIP	12K 5%
R310	1-216-049-00	METAL CHIP	1K 5%	R376	1-216-107-00	METAL CHIP	270K 5%
R311	1-216-113-00	METAL CHIP	470K 5%	R377	1-216-107-00	METAL CHIP	270K 5%
R312	1-216-115-00	METAL CHIP	560K 5%	R380	1-216-115-00	METAL CHIP	560K 5%
R313	1-216-073-00	METAL CHIP	10K 5%	R381	1-216-115-00	METAL CHIP	560K 5%
R314	1-216-073-00	METAL CHIP	10K 5%	R388	1-216-073-00	METAL CHIP	10K 5%
R315	1-216-073-00	METAL CHIP	10K 5%	R390	1-216-073-00	METAL CHIP	10K 5%
R316	1-216-073-00	METAL CHIP	10K 5%	R391	1-216-097-00	METAL CHIP	100K 5%
R317	1-216-073-00	METAL CHIP	10K 5%	R392	1-216-085-00	METAL CHIP	4.7K 5%
R318	1-216-073-00	METAL CHIP	10K 5%	R394	1-216-035-00	METAL CHIP	270 5%
R319	1-216-085-00	METAL CHIP	33K 5%	R395	1-216-073-00	METAL CHIP	10K 5%
R320	1-216-685-11	METAL CHIP	27K 0.50%	R396	1-216-693-11	METAL CHIP	56K 0.50%
R321	1-216-073-00	METAL CHIP	10K 5%	R398	1-216-111-00	METAL CHIP	390K 5%
R322	1-216-089-00	METAL CHIP	47K 5%	R399	1-216-073-00	METAL CHIP	10K 5%
R323	1-216-073-00	METAL CHIP	10K 5%	R401	1-216-073-00	METAL CHIP	10K 5%
R324	1-216-099-00	METAL CHIP	120K 5%	R408	1-216-115-00	METAL CHIP	560K 5%
R326	1-216-109-00	METAL CHIP	330K 5%	R470	1-216-109-00	METAL CHIP	330K 5%
R327	1-216-061-00	METAL CHIP	3.3K 5%	R471	1-216-109-00	METAL CHIP	330K 5%
R328	1-216-091-00	METAL CHIP	56K 5%	R472	1-216-109-00	METAL CHIP	330K 5%
R329	1-216-117-00	METAL CHIP	680K 5%	R473	1-216-097-00	METAL CHIP	100K 5%
R330	1-216-117-00	METAL CHIP	680K 5%	R474	1-216-049-00	METAL CHIP	1K 5%
R331	1-216-081-00	METAL CHIP	22K 5%	R475	1-216-103-00	METAL CHIP	180K 5%
R332	1-216-115-00	METAL CHIP	560K 5%	R480	1-216-073-00	METAL CHIP	10K 5%
R333	1-216-073-00	METAL CHIP	10K 5%	R485	1-216-091-00	METAL CHIP	56K 5%
R334	1-216-115-00	METAL CHIP	560K 5%	R502	1-216-073-00	METAL CHIP	10K 5%
R336	1-216-083-11	METAL CHIP	27K 5%	R504	1-216-061-00	METAL CHIP	3.3K 5%
R337	1-216-073-00	METAL CHIP	10K 5%	R505	1-216-061-00	METAL CHIP	3.3K 5%
R338	1-216-121-00	METAL CHIP	1M 5%	R506	1-216-061-00	METAL CHIP	3.3K 5%
R339	1-216-089-00	METAL CHIP	47K 5%	R508	1-216-085-00	METAL CHIP	33K 5%
R340	1-216-663-11	METAL CHIP	3.3K 0.50%	R509	1-216-081-00	METAL CHIP	22K 5%
R341	1-216-667-11	METAL CHIP	4.7K 0.50%	R511	1-216-081-00	METAL CHIP	22K 5%
R342	1-216-073-00	METAL CHIP	10K 5%	R514	1-216-073-00	METAL CHIP	10K 5%
R343	1-216-073-00	METAL CHIP	10K 5%	R515	1-216-073-00	METAL CHIP	10K 5%
R344	1-216-049-00	METAL CHIP	1K 5%	R516	1-216-073-00	METAL CHIP	10K 5%
				R517	1-216-049-00	METAL CHIP	1K 5%

When indicating parts by reference number, please include the board name.

SP-2

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
R518	1-216-073-00	METAL CHIP	10K 5%	R709	1-216-097-00	METAL CHIP	100K 5%
R519	1-216-085-00	METAL CHIP	33K 5%	R715	1-216-049-00	METAL CHIP	1K 5%
R530	1-216-081-00	METAL CHIP	22K 5%	R716	1-216-065-00	METAL CHIP	4.7K 5%
R607	1-216-045-00	METAL CHIP	680 5%	R717	1-216-061-00	METAL CHIP	3.3K 5%
R608	1-216-097-00	METAL CHIP	100K 5%	R718	1-216-061-00	METAL CHIP	3.3K 5%
R609	1-216-049-00	METAL CHIP	1K 5%	R719	1-216-061-00	METAL CHIP	3.3K 5%
R610	1-216-049-00	METAL CHIP	1K 5%	R720	1-216-085-00	METAL CHIP	33K 5%
R611	1-216-001-00	METAL CHIP	10 5%	R721	1-216-081-00	METAL CHIP	22K 5%
R612	1-216-053-00	METAL CHIP	1.5K 5%	R722	1-216-049-00	METAL CHIP	1K 5%
R613	1-216-041-00	METAL CHIP	470 5%	R723	1-216-079-00	METAL CHIP	10K 5%
R614	1-216-045-00	METAL CHIP	680 5%	R724	1-216-085-00	METAL CHIP	33K 5%
R615	1-216-051-00	METAL CHIP	1.2K 5%	R725	1-216-045-00	METAL CHIP	680 5%
R616	1-216-049-00	METAL CHIP	1K 5%	R726	1-216-073-00	METAL CHIP	10K 5%
R617	1-216-073-00	METAL CHIP	10K 5%	R727	1-216-077-00	METAL CHIP	15K 5%
R618	1-216-071-00	METAL CHIP	8.2K 5%	R728	1-216-027-00	METAL CHIP	120 5%
R619	1-216-051-00	METAL CHIP	1.2K 5%	R729	1-216-035-00	METAL CHIP	270 5%
R620	1-216-645-11	METAL CHIP	560 0.50%	R730	1-216-039-00	METAL CHIP	390 5%
R621	1-216-073-00	METAL CHIP	10K 5%	R731	1-216-072-00	METAL CHIP	9.1K 5%
R622	1-216-077-00	METAL CHIP	15K 5%	R732	1-216-057-00	METAL CHIP	2.2K 5%
R623	1-216-077-00	METAL CHIP	15K 5%	R733	1-216-051-00	METAL CHIP	1.2K 5%
R624	1-216-049-00	METAL CHIP	1K 5%	R734	1-216-049-00	METAL CHIP	1K 5%
R625	1-216-033-00	METAL CHIP	220 5%	R735	1-216-081-00	METAL CHIP	22K 5%
R626	1-216-061-00	METAL CHIP	3.3K 5%	R736	1-216-081-00	METAL CHIP	22K 5%
R627	1-216-081-00	METAL CHIP	22K 5%	R737	1-216-049-00	METAL CHIP	1K 5%
R628	1-216-029-00	METAL CHIP	18K 5%	R738	1-216-061-00	METAL CHIP	3.3K 5%
R630	1-216-295-00	METAL CHIP	0 5%	R739	1-216-061-00	METAL CHIP	3.3K 5%
R632	1-216-085-00	METAL CHIP	33K 5%	R740	1-216-065-00	METAL CHIP	4.7K 5%
R633	1-216-085-00	METAL CHIP	33K 5%	R741	1-216-061-00	METAL CHIP	3.3K 5%
R634	1-216-085-00	METAL CHIP	33K 5%	R742	1-216-061-00	METAL CHIP	3.3K 5%
R635	1-216-029-00	METAL CHIP	150 5%	R743	1-216-065-00	METAL CHIP	4.7K 5%
R636	1-216-065-00	METAL CHIP	4.7K 5%	R744	1-216-079-00	METAL CHIP	18K 5%
R637	1-216-069-00	METAL CHIP	6.8K 5%	R745	1-216-088-00	METAL CHIP	4.3K 5%
R638	1-216-069-00	METAL CHIP	6.8K 5%	R746	1-216-059-00	METAL CHIP	2.7K 5%
R640	1-216-073-00	METAL CHIP	10K 5%	R747	1-216-057-00	METAL CHIP	2.2K 5%
R641	1-216-085-00	METAL CHIP	33K 5%	R748	1-216-067-00	METAL CHIP	5.6K 5%
R650	1-216-041-00	METAL CHIP	470 5%	R749	1-216-049-00	METAL CHIP	1K 5%
R652	1-216-109-00	METAL CHIP	330K 5%	R750	1-216-049-00	METAL CHIP	1K 5%
R653	1-216-109-00	METAL CHIP	330K 5%	R751	1-216-081-00	METAL CHIP	22K 5%
R660	1-216-073-00	METAL CHIP	10K 5%	R752	1-216-081-00	METAL CHIP	22K 5%
R661	1-216-073-00	METAL CHIP	10K 5%	R753	1-216-065-00	METAL CHIP	4.7K 5%
R662	1-216-033-00	METAL CHIP	220 5%	R754	1-216-057-00	METAL CHIP	2.2K 5%
R663	1-216-033-00	METAL CHIP	220 5%	R755	1-216-057-00	METAL CHIP	2.2K 5%
R664	1-216-073-00	METAL CHIP	10K 5%	R756	1-216-057-00	METAL CHIP	4.7K 5%
R665	1-216-097-00	METAL CHIP	100K 5%	R757	1-216-057-00	METAL CHIP	2.2K 5%
R699	1-216-049-00	METAL CHIP	1K 5%	R758	1-216-057-00	METAL CHIP	2.2K 5%
R701	1-216-105-00	METAL CHIP	220K 5%	R759	1-216-070-00	METAL CHIP	7.5K 5%
R702	1-216-081-00	METAL CHIP	22K 5%	R760	1-216-069-00	METAL CHIP	6.8K 5%
R703	1-216-089-00	METAL CHIP	47K 5%	R761	1-216-085-00	METAL CHIP	33K 5%
R704	1-216-097-00	METAL CHIP	100K 5%	R762	1-216-073-00	METAL CHIP	10K 5%
R705	1-216-085-00	METAL CHIP	33K 5%	R764	1-216-073-00	METAL CHIP	10K 5%
R706	1-216-117-00	METAL CHIP	680K 5%	R790	1-249-422-11	CARBON	2.7K 5%
R707	1-216-091-00	METAL CHIP	56K 5%				1/4H
R708	1-216-073-00	METAL CHIP	10K 5%				1/10W

When indicating parts by reference number, please include the board name.

SP-2

RB-2

KM-1

AU-22

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
		<u>VARIABLE RESISTOR</u>				<u>RESISTOR</u>	
RV201	1-228-998-00	RES, ADJ, METAL GLAZE 220K		R450	1-249-429-11	CARBON	10K 5% 1/4W
RV202	1-228-998-00	RES, ADJ, METAL GLAZE 220K		R451	1-249-429-11	CARBON	10K 5% 1/4W
RV203	1-228-993-00	RES, ADJ, CARBON 4.7K		R452	1-249-440-11	CARBON	82K 5% 1/4W
RV204	1-228-993-00	RES, ADJ, CARBON 4.7K		R453	1-215-468-00	CARBON	91K 5% 1/4W
RV206	1-228-995-00	RES, ADJ, METAL GLAZE 22K		R454	1-249-433-11	CARBON	22K 5% 1/4W
RV208	1-228-995-00	RES, ADJ, METAL GLAZE 22K		R455	1-247-887-00	CARBON	220K 5% 1/4W
RV209	1-228-989-00	RES, ADJ, CARBON 470		R456	1-249-429-11	CARBON	10K 5% 1/4W
RV210	1-228-991-00	RES, ADJ, METAL GLAZE 2.2K		R457	1-249-417-11	CARBON	1K 5% 1/4W
RV601	1-228-991-00	RES, ADJ, CARBON 2.2K					
RV602	1-228-991-00	RES, ADJ, CARBON 2.2K					
RV603	1-228-997-00	RES, ADJ, CARBON 100K					
RV604	1-228-994-00	RES, ADJ, CARBON 10K					
RV701	1-228-996-00	RES, ADJ, CARBON 47K					
		<u>CRYSTAL</u>					
X001	1-567-346-11	OSCILLATOR, CERAMIC (5MHZ)					
X002	1-567-121-00	VIBRATOR, CRYSTAL (4.19MHZ)					
X080	1-567-192-11	OSCILLATOR, CERAMIC (4MHZ)					
X201	1-567-699-21	VIBRATOR, CRYSTAL (5.94MHZ)					
X600	1-567-419-11	VIBRATOR, LITHIUM TANTALATE (11.58MHZ)					

	*A-7070-844-A	RB-2 BOARD, COMPLETE					

		<u>CAPACITOR</u>					
C450	1-124-584-00	ELECT	100NF				
C451	1-101-004-00	CERAMIC	0.07MF				
		<u>CONNECTOR</u>					
CN450	*1-564-012-00	PIN, CONNECTOR 2P					
		<u>DIODE</u>					
D450	8-719-911-19	DIODE ISS119					
D451	8-719-911-19	DIODE ISS119					
D452	8-719-911-19	DIODE ISS119					
		<u>TRANSISTOR</u>					
Q450	8-729-900-89	TRANSISTOR DTC144ES					
Q451	8-729-900-89	TRANSISTOR DTC144ES					
Q452	8-729-900-65	TRANSISTOR DTA144ES					
Q453	8-729-900-65	TRANSISTOR DTA144ES					
Q454	8-729-900-89	TRANSISTOR DTC144ES					
Q455	8-729-900-74	TRANSISTOR DTC143TS					
Q456	8-729-900-74	TRANSISTOR DTC143TS					
Q457	8-729-900-89	TRANSISTOR DTC144ES					
Q458	8-729-900-65	TRANSISTOR DTA144ES					
		<u>DIODE</u>					
D490	8-719-911-19	DIODE ISS119					
D491	8-719-911-19	DIODE ISS119					
D492	8-719-911-19	DIODE ISS119					
D493	8-719-911-19	DIODE ISS119					
		<u>TRANSISTOR</u>					
Q490	8-729-900-89	TRANSISTOR DTC144ES					

	*A-7060-841-A	AU-22 BOARD, COMPLETE					

		(Including the MK-2, AF-20(IC501), NR-6(IC601) and AD-12(IC701) board)					
	1-563-533-11	CONNECTOR, BOARD TO BOARD 15P					
		<u>FILTER</u>					
BPF801	1-235-517-21	FILTER, BAND PASS (230KHz)					
BPF802	1-235-517-21	FILTER, BAND PASS (230KHz)					
		<u>CAPACITOR</u>					
C101	1-163-075-00	CERAMIC CHIP 0.047MF	50V				
C201	1-163-205-00	CERAMIC CHIP 0.001MF	50V				
C203	1-163-205-00	CERAMIC CHIP 0.001MF	5% 50V				
C210	1-163-075-00	CERAMIC CHIP 0.047MF	50V				
C211	1-124-443-00	ELECT	100NF 20%				
C212	1-163-075-00	CERAMIC CHIP 0.047MF	50V				
C213	1-124-443-00	ELECT	100NF 20%				
C214	1-163-075-00	CERAMIC CHIP 0.047MF	50V				
C215	1-124-443-00	ELECT	100NF 20%				
C216	1-163-075-00	CERAMIC CHIP 0.047MF	50V				
C217	1-124-443-00	ELECT	100NF 20%				
C218	1-124-443-11	ELECT	100NF 20%				
C219	1-124-443-11	ELECT	100NF 20%				
C220	1-124-443-00	ELECT	100NF 20%				
C224	1-163-075-00	CERAMIC CHIP 0.047MF	50V				
C225	1-163-075-00	CERAMIC CHIP 0.047MF	50V				

When indicating parts by reference number, please include the board name.

Ref. No	Part No.	Description	Remark	Ref. No	Part No.	Description	Remark
R002	1-216-295-00	METAL CHIP	5% 1/10W	R065	1-216-296-00	METAL CHIP	5% 1/8W
R003	1-216-295-00	METAL CHIP	5% 1/10W	R066	1-216-296-00	METAL CHIP	5% 1/8W
R004	1-216-295-00	METAL CHIP	5% 1/10W	R067	1-216-296-00	METAL CHIP	5% 1/8W
R005	1-216-295-00	METAL CHIP	5% 1/10W	R068	1-216-296-00	METAL CHIP	5% 1/8W
R006	1-216-295-00	METAL CHIP	5% 1/10W	R069	1-216-296-00	METAL CHIP	5% 1/8W
R007	1-216-295-00	METAL CHIP	5% 1/10W	R070	1-216-296-00	METAL CHIP	5% 1/8W
R008	1-216-295-00	METAL CHIP	5% 1/10W	R072	1-216-296-00	METAL CHIP	5% 1/8W
R009	1-216-295-00	METAL CHIP	5% 1/10W	R073	1-216-296-00	METAL CHIP	5% 1/8W
R010	1-216-295-00	METAL CHIP	5% 1/10W	R074	1-216-296-00	METAL CHIP	5% 1/8W
R011	1-216-295-00	METAL CHIP	5% 1/10W	R075	1-216-296-00	METAL CHIP	5% 1/8W
R012	1-216-295-00	METAL CHIP	5% 1/10W	R076	1-216-296-00	METAL CHIP	5% 1/8W
R013	1-216-295-00	METAL CHIP	5% 1/10W	R077	1-216-296-00	METAL CHIP	5% 1/8W
R014	1-216-295-00	METAL CHIP	5% 1/10W	R078	1-216-296-00	METAL CHIP	5% 1/8W
R015	1-216-295-00	METAL CHIP	5% 1/10W	R079	1-216-296-00	METAL CHIP	5% 1/8W
R016	1-216-295-00	METAL CHIP	5% 1/10W	R080	1-216-296-00	METAL CHIP	5% 1/8W
R017	1-216-295-00	METAL CHIP	5% 1/10W	R081	1-216-296-00	METAL CHIP	5% 1/8W
R018	1-216-295-00	METAL CHIP	5% 1/10W	R082	1-216-296-00	METAL CHIP	5% 1/8W
R019	1-216-295-00	METAL CHIP	5% 1/10W	R083	1-216-296-00	METAL CHIP	5% 1/8W
R020	1-216-295-00	METAL CHIP	5% 1/10W	R084	1-216-296-00	METAL CHIP	5% 1/8W
R026	1-216-295-00	METAL CHIP	5% 1/10W	R085	1-216-296-00	METAL CHIP	5% 1/8W
R027	1-216-295-00	METAL CHIP	5% 1/10W	R086	1-216-296-00	METAL CHIP	5% 1/8W
R028	1-216-295-00	METAL CHIP	5% 1/10W	R087	1-216-296-00	METAL CHIP	5% 1/8W
R029	1-216-295-00	METAL CHIP	5% 1/10W	R088	1-216-296-00	METAL CHIP	5% 1/8W
R030	1-216-295-00	METAL CHIP	5% 1/10W	R089	1-216-296-00	METAL CHIP	5% 1/8W
R031	1-216-295-00	METAL CHIP	5% 1/10W	R090	1-216-296-00	METAL CHIP	5% 1/8W
R032	1-216-295-00	METAL CHIP	5% 1/10W	R091	1-216-296-00	METAL CHIP	5% 1/8W
R033	1-216-295-00	METAL CHIP	5% 1/10W	R092	1-216-296-00	METAL CHIP	5% 1/8W
R034	1-216-295-00	METAL CHIP	5% 1/10W	R102	1-216-073-00	METAL CHIP	10K 5% 1/10W
R035	1-216-295-00	METAL CHIP	5% 1/10W	R104	1-216-081-00	METAL CHIP	22K 5% 1/10W
R036	1-216-295-00	METAL CHIP	5% 1/10W	R107	1-216-073-00	METAL CHIP	10K 5% 1/10W
R037	1-216-295-00	METAL CHIP	5% 1/10W	R110	1-216-073-00	METAL CHIP	10K 5% 1/10W
R038	1-216-295-00	METAL CHIP	5% 1/10W	R202	1-249-393-11	CARBON	10 5% 1/4W
R039	1-216-295-00	METAL CHIP	5% 1/10W	R203	1-216-295-00	METAL CHIP	0 5% 1/10W
R040	1-216-295-00	METAL CHIP	5% 1/10W	R205	1-216-097-00	METAL CHIP	100K 5% 1/10W
R041	1-216-295-00	METAL CHIP	5% 1/10W	R206	1-216-097-00	METAL CHIP	100K 5% 1/10W
R042	1-216-295-00	METAL CHIP	5% 1/10W	R207	1-216-097-00	METAL CHIP	100K 5% 1/10W
R043	1-216-295-00	METAL CHIP	5% 1/10W	R210	1-216-085-00	METAL CHIP	33K 5% 1/10W
R044	1-216-295-00	METAL CHIP	5% 1/10W	R211	1-216-073-00	METAL CHIP	10K 5% 1/10W
R045	1-216-295-00	METAL CHIP	5% 1/10W	R216	1-216-097-00	METAL CHIP	100K 5% 1/10W
R046	1-216-295-00	METAL CHIP	5% 1/10W	R217	1-216-097-00	METAL CHIP	100K 5% 1/10W
R047	1-216-295-00	METAL CHIP	5% 1/10W	R218	1-216-097-00	METAL CHIP	100K 5% 1/10W
R053	1-216-295-00	METAL CHIP	5% 1/10W	R220	1-216-081-00	METAL CHIP	22K 5% 1/10W
R054	1-216-295-00	METAL CHIP	5% 1/10W	R221	1-216-089-00	METAL CHIP	47K 5% 1/10W
R055	1-216-296-00	METAL CHIP	5% 1/8W	R230	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
R056	1-216-296-00	METAL CHIP	5% 1/8W	R233	1-216-069-00	METAL CHIP	6.8K 5% 1/10W
R057	1-216-296-00	METAL CHIP	5% 1/8W	R236	1-216-071-00	METAL CHIP	8.2K 5% 1/10W
R058	1-216-296-00	METAL CHIP	5% 1/8W	R237	1-216-073-00	METAL CHIP	10K 5% 1/10W
R059	1-216-296-00	METAL CHIP	5% 1/8W	R238	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
R060	1-216-296-00	METAL CHIP	5% 1/8W	R240	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
R061	1-216-296-00	METAL CHIP	5% 1/8W	R241	1-216-074-00	METAL CHIP	11K 5% 1/10W
R062	1-216-296-00	METAL CHIP	5% 1/8W	R242	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
R063	1-216-296-00	METAL CHIP	5% 1/8W	R244	1-216-081-00	METAL CHIP	22K 5% 1/10W
R064	1-216-296-00	METAL CHIP	5% 1/8W	R305	1-216-295-00	METAL CHIP	0 5% 1/10W

When indicating parts by reference number, please include the board name.

AU-22**AF-20**

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
R307	1-216-079-00	METAL CHIP	18K 5%	R445	1-249-427-11	CARBON	6.8K 5%
R309	1-216-093-00	METAL CHIP	68K 5%	R446	1-216-025-00	METAL CHIP	100 5%
R310	1-216-099-00	METAL CHIP	120K 5%	R447	1-247-869-00	CARBON	39K 5%
R314	1-247-837-00	CARBON	1.8K 5%	R449	1-216-057-00	METAL CHIP	2.2K 5%
R315	1-247-841-00	CARBON	2.7K 5%	R450	1-249-425-11	CARBON	4.7K 5%
R317	1-215-477-00	CARBON	220K 5%	R451	1-249-423-11	CARBON	3.3K 5%
R319	1-249-433-11	CARBON	22K 5%	R460	1-215-418-00	CARBON	750 5%
R320	1-215-473-00	CARBON	150K 5%	R462	1-247-858-00	CARBON	13K 5%
R321	1-216-001-00	METAL CHIP	10 5%	R463	1-247-861-00	CARBON	18K 5%
R322	1-216-101-00	METAL CHIP	150K 5%	R470	1-216-065-00	METAL CHIP	4.7K 5%
R327	1-216-059-00	METAL CHIP	2.7K 5%	R501	1-216-079-00	METAL CHIP	18K 5%
R330	1-216-053-00	METAL CHIP	1.5K 5%	R502	1-216-065-00	METAL CHIP	4.7K 5%
R331	1-216-025-00	METAL CHIP	100 5%	R503	1-216-063-00	METAL CHIP	3.9K 5%
R332	1-216-095-00	METAL CHIP	82K 5%	R505	1-216-063-00	METAL CHIP	3.9K 5%
R333	1-247-854-00	CARBON	9.1K 5%	R506	1-216-049-00	METAL CHIP	1K 5%
R335	1-249-414-11	CARBON	560 5%	R562	1-216-069-00	METAL CHIP	6.8K 5%
R336	1-247-860-00	CARBON	16K 5%	R563	1-216-067-00	METAL CHIP	5.6K 5%
R337	1-216-065-00	METAL CHIP	4.7K 5%	R564	1-216-065-00	METAL CHIP	4.7K 5%
R338	1-249-423-11	CARBON	3.3K 5%	R565	1-216-089-00	METAL CHIP	47K 5%
R339	1-249-423-11	CARBON	3.3K 5%	R566	1-216-073-00	METAL CHIP	10K 5%
R340	1-247-844-00	CARBON	3.6K 5%	R570	1-216-047-00	METAL CHIP	820 5%
R345	1-249-427-11	CARBON	6.8K 5%	R701	1-216-295-00	METAL CHIP	0 5%
R346	1-216-025-00	METAL CHIP	100 5%	R801	1-216-057-00	METAL CHIP	2.2K 5%
R347	1-216-087-00	METAL CHIP	39K 5%	R802	1-216-063-00	METAL CHIP	3.9K 5%
R349	1-216-057-00	METAL CHIP	2.2K 5%	R803	1-216-077-00	METAL CHIP	15K 5%
R350	1-249-425-11	CARBON	4.7K 5%	R804	1-216-073-00	METAL CHIP	10K 5%
R351	1-249-423-11	CARBON	3.3K 5%	R805	1-216-097-00	METAL CHIP	100K 5%
R360	1-215-418-00	CARBON	750 5%	R806	1-216-063-00	METAL CHIP	3.9K 5%
R362	1-247-858-00	CARBON	13K 5%	R807	1-216-074-00	METAL CHIP	11K 5%
R363	1-247-861-00	CARBON	18K 5%	R808	1-216-049-00	METAL CHIP	1K 5%
R370	1-216-065-00	METAL CHIP	4.7K 5%	R809	1-216-041-00	METAL CHIP	470 5%
R407	1-216-079-00	METAL CHIP	18K 5%	R821	1-216-057-00	METAL CHIP	2.2K 5%
R409	1-216-093-00	METAL CHIP	68K 5%	R822	1-216-063-00	METAL CHIP	3.9K 5%
R410	1-216-099-00	METAL CHIP	120K 5%	R823	1-216-077-00	METAL CHIP	15K 5%
R414	1-249-420-11	CARBON	1.8K 5%	R824	1-216-073-00	METAL CHIP	10K 5%
R415	1-247-841-00	CARBON	2.7K 5%	R825	1-216-097-00	METAL CHIP	100K 5%
R416	1-216-295-00	METAL CHIP	0 5%	R826	1-216-063-00	METAL CHIP	3.9K 5%
R417	1-215-477-00	CARBON	220K 5%	R827	1-216-074-00	METAL CHIP	11K 5%
R419	1-249-433-11	CARBON	22K 5%	R828	1-216-049-00	METAL CHIP	1K 5%
R420	1-215-473-00	CARBON	150K 5%	R829	1-216-041-00	METAL CHIP	470 5%
R421	1-216-001-00	METAL CHIP	10 5%	R902	1-216-066-00	METAL CHIP	5.1K 5%
R422	1-216-101-00	METAL CHIP	150K 5%				
R427	1-216-099-00	METAL CHIP	2.7K 5%				
R430	1-216-053-00	METAL CHIP	1.5K 5%				
R431	1-216-025-00	METAL CHIP	100 5%				
R432	1-216-095-00	METAL CHIP	82K 5%				
R433	1-247-854-00	CARBON	9.1K 5%				
R435	1-249-414-11	CARBON	560 5%				
R436	1-247-860-00	CARBON	16K 5%				
R437	1-216-065-00	METAL CHIP	4.7K 5%				
R438	1-249-423-11	CARBON	3.3K 5%				
R439	1-249-423-11	CARBON	3.3K 5%				
R440	1-247-844-00	CARBON	3.6K 5%				

 *A-7068-021-A AF-20 BOARD, COMPLETE (IC501)

CAPACITOR

C501	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C502	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C503	1-163-137-00	CERAMIC CHIP 680PF	10%
C504	1-124-465-00	ELECT 0.47MF	20%
C505	1-163-145-00	CERAMIC CHIP 0.0015MF	10%

When indicating parts by reference number, please include the board name.

AD-12**NR-6**

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
		<u>RESISTOR</u>					
R701	1-216-083-00	METAL CHIP	27K 5% 1/10W	C653	1-123-661-00	ELECT	100MF 20% 6.3V
R703	1-216-087-00	METAL CHIP	39K 5% 1/10W	C654	1-123-661-00	ELECT	100MF 20% 6.3V
R711	1-216-057-00	METAL CHIP	2.2K 5% 1/10W	C655	1-130-490-11	MYLAR	0.039MF 5% 50V
R712	1-216-059-00	METAL CHIP	2.7K 5% 1/10W	C656	1-163-125-00	CERAMIC CHIP	220PF 10% 50V
R713	1-216-057-00	METAL CHIP	2.2K 5% 1/10W	C657	1-163-088-00	CERAMIC CHIP	5PF 0.25PF 50V
R717	1-216-117-00	METAL CHIP	680K 5% 1/10W	C658	1-130-479-00	MYLAR	0.0047MF 5% 50V
R718	1-216-029-00	METAL CHIP	150 5% 1/10W	C659	1-163-020-00	CERAMIC CHIP	0.0082MF 10% 50V
R719	1-216-022-00	METAL CHIP	75 5% 1/10W	C660	1-123-612-00	ELECT	2.2MF 20% 50V
R720	1-216-039-00	METAL CHIP	390 5% 1/10W	C661	1-163-137-00	CERAMIC CHIP	680PF 10% 50V
R721	1-216-049-00	METAL CHIP	1K 5% 1/10W	C662	1-127-482-11	ELECT(SOLID)	10MF 20% 6.3V
R722	1-216-663-11	METAL CHIP	1.2K 0.50% 1/10W	C663	1-127-502-00	ELECT(SOLID)	0.22MF 20% 25V
R723	1-216-661-11	METAL CHIP	2.7K 0.50% 1/10W	C664	1-123-330-00	ELECT	22MF 20% 10V
R724	1-215-485-00	METAL	470K 1% 1/6W				
R751	1-216-083-00	METAL CHIP	27K 5% 1/10W	IC601	8-752-009-90	IC CX20099	
R753	1-216-087-00	METAL CHIP	39K 5% 1/10W				
R761	1-216-057-00	METAL CHIP	2.2K 5% 1/10W				
R762	1-249-422-11	CARBON	2.7K 5% 1/4W				
R763	1-216-057-00	METAL CHIP	2.2K 5% 1/10W				
		<u>VARIABLE RESISTOR</u>					
RV701	1-228-995-00	RES, ADJ, CARBON 22K		R600	1-216-025-00	METAL CHIP	100 5% 1/10W
RV703	1-228-991-00	RES, ADJ, CARBON 2.2K		R601	1-216-073-00	METAL CHIP	10K 5% 1/10W
RV705	1-228-995-00	RES, ADJ, CARBON 470K		R602	1-216-073-00	METAL CHIP	10K 5% 1/10W
RV751	1-228-995-00	RES, ADJ, CARBON 22K		R603	1-216-009-00	METAL CHIP	22 5% 1/10W
RV753	1-228-991-00	RES, ADJ, CARBON 2.2K		R604	1-216-059-00	METAL CHIP	2.7K 5% 1/10W
		<u>CAPACITOR</u>		R605	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
C601	1-123-661-00	ELECT	100MF 20% 6.3V	R606	1-216-045-00	METAL CHIP	680 5% 1/10W
C602	1-123-306-00	ELECT	47MF 20% 10V	R607	1-216-083-00	METAL CHIP	27K 5% 1/10W
C603	1-123-661-00	ELECT	100MF 20% 6.3V	R608	1-216-063-00	METAL CHIP	3.9K 5% 1/10W
C604	1-123-661-00	ELECT	100MF 20% 6.3V	R609	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
C605	1-130-490-11	MYLAR	0.039MF 5% 50V	R610	1-216-059-00	METAL CHIP	2.7K 5% 1/10W
C606	1-163-125-00	CERAMIC CHIP	220PF 10% 50V	R611	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
C607	1-163-088-00	CERAMIC CHIP	5PF 0.25PF 50V	R612	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
C608	1-130-479-00	MYLAR	0.0047MF 5% 50V	R613	1-215-444-00	METAL CHIP	9.1K 5% 1/4W
C609	1-163-020-00	CERAMIC CHIP	0.0082MF 10% 50V	R614	1-216-073-00	METAL CHIP	10K 5% 1/10W
C610	1-123-612-00	ELECT	2.2MF 20% 50V	R617	1-216-081-00	METAL CHIP	22K 5% 1/10W
C611	1-163-137-00	CERAMIC CHIP	680PF 10% 50V	R650	1-216-025-00	METAL CHIP	100 5% 1/10W
C612	1-127-482-11	ELECT(SOLID)	10MF 20% 6.3V	R651	1-216-073-00	METAL CHIP	10K 5% 1/10W
C613	1-127-502-00	ELECT(SOLID)	0.22MF 20% 25V	R652	1-216-073-00	METAL CHIP	10K 5% 1/10W
C614	1-123-330-00	ELECT	22MF 20% 10V	R653	1-216-009-00	METAL CHIP	22 5% 1/10W
C615	1-163-141-00	CERAMIC CHIP	0.001MF 10% 50V	R654	1-216-059-00	METAL CHIP	2.7K 5% 1/10W
C616	1-123-661-00	ELECT	100MF 20% 6.3V	R655	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
C617	1-163-141-00	CERAMIC CHIP	0.001MF 10% 50V	R656	1-216-045-00	METAL CHIP	680 5% 1/10W
C618	1-123-661-00	ELECT	100MF 20% 6.3V	R657	1-216-083-00	METAL CHIP	27K 5% 1/10W
C651	1-123-661-00	ELECT	100MF 20% 6.3V	R658	1-216-063-00	METAL CHIP	3.9K 5% 1/10W
C652	1-123-306-00	ELECT	47MF 20% 10V	R659	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
		<u>PIN BOARD</u>		R660	1-216-059-00	METAL CHIP	2.7K 5% 1/10W
				R661	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
				R662	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
				R667	1-216-081-00	METAL CHIP	22K 5% 1/10W
				W601	*1-566-099-11	PIN, BOARD TO BOARD	15P

When indicating parts by reference number, please include the board name.

VI-20

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
C105	1-163-129-00	CERAMIC CHIP 330PF	5%	C254	1-163-075-00	CERAMIC CHIP 0.047MF	50V
C106	1-163-111-00	CERAMIC CHIP 56PF	5%	C255	1-124-907-00	ELECT	50V
C107	1-124-908-11	ELECT	20%	C260	1-163-075-00	CERAMIC CHIP 0.047MF	50V
C110	1-163-107-00	CERAMIC CHIP 39PF	5%	C261	1-163-141-00	CERAMIC CHIP 0.001MF	50V
C111	1-163-107-00	CERAMIC CHIP 39PF	5%	C262	1-163-141-00	CERAMIC CHIP 0.001MF	50V
C112	1-163-111-00	CERAMIC CHIP 56PF	5%	C263	1-163-117-00	CERAMIC CHIP 100PF	50V
C113	1-163-097-00	CERAMIC CHIP 15PF	5%	C264	1-163-109-00	CERAMIC CHIP 47PF	50V
C114	1-163-075-00	CERAMIC CHIP 0.047MF	5%	C265	1-124-927-11	ELECT	50V
C115	1-163-092-00	CERAMIC CHIP 9PF	0.25PF	C266	1-163-075-00	CERAMIC CHIP 0.047MF	50V
C116	1-124-908-11	ELECT	20%	C267	1-163-109-00	CERAMIC CHIP 47PF	50V
C117	1-163-127-00	CERAMIC CHIP 270PF	5%	C268	1-124-462-00	ELECT	16V
C201	1-163-141-00	CERAMIC CHIP 0.001MF	10%	C301	1-163-075-00	CERAMIC CHIP 0.047MF	50V
C202	1-163-075-00	CERAMIC CHIP 0.047MF	5%	C302	1-163-109-00	CERAMIC CHIP 47PF	50V
C203	1-163-021-00	CERAMIC CHIP 0.01MF	5%	C303	1-163-017-00	CERAMIC CHIP 0.0047MF	50V
C204	1-163-101-00	CERAMIC CHIP 22PF	5%	C304	1-163-113-00	CERAMIC CHIP 68PF	50V
C205	1-163-111-00	CERAMIC CHIP 56PF	5%	C305	1-163-129-00	CERAMIC CHIP 330PF	50V
C206	1-124-257-00	ELECT	20%	C306	1-163-129-00	CERAMIC CHIP 330PF	50V
C207	1-163-121-00	CERAMIC CHIP 150PF	5%	C307	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C208	1-123-619-00	ELECT	20%	C308	1-163-141-00	CERAMIC CHIP 0.001MF	50V
C209	1-163-111-00	CERAMIC CHIP 56PF	5%	C309	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C210	1-163-133-00	CERAMIC CHIP 470PF	5%	C310	1-163-118-00	CERAMIC CHIP 110PF	50V
C211	1-163-075-00	CERAMIC CHIP 0.047MF	5%	C311	1-124-907-00	ELECT	50V
C212	1-124-904-00	ELECT	20%	C312	1-163-075-00	CERAMIC CHIP 0.047MF	50V
C213	1-124-907-00	ELECT	20%	C313	1-163-141-00	CERAMIC CHIP 0.001MF	50V
C215	1-124-927-11	ELECT	20%	C314	1-163-141-00	CERAMIC CHIP 0.001MF	50V
C221	1-163-101-00	CERAMIC CHIP 22PF	5%	C315	1-124-904-00	ELECT	50V
C222	1-163-113-00	CERAMIC CHIP 68PF	5%	C316	1-163-019-00	CERAMIC CHIP 0.0068MF	50V
C218	1-163-121-00	CERAMIC CHIP 150PF	5%	C317	1-124-905-11	ELECT	50V
C219	1-163-101-00	CERAMIC CHIP 22PF	5%	C318	1-163-141-00	CERAMIC CHIP 0.001MF	50V
C220	1-124-892-11	ELECT	20%	C319	1-163-093-00	CERAMIC CHIP 10PF	50V
C221	1-163-115-00	CERAMIC CHIP 82PF	5%	C320	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C222	1-163-103-00	CERAMIC CHIP 27PF	5%	C321	1-163-145-00	CERAMIC CHIP 0.0015MF	50V
C223	1-163-115-00	CERAMIC CHIP 82PF	5%	C322	1-163-141-00	CERAMIC CHIP 0.001MF	50V
C224	1-163-101-00	CERAMIC CHIP 22PF	5%	C323	1-124-907-00	ELECT	50V
C225	1-163-021-00	CERAMIC CHIP 0.01MF	5%	C324	1-163-077-00	CERAMIC CHIP 0.1MF	50V
C226	1-163-021-00	CERAMIC CHIP 0.01MF	5%	C325	1-163-105-00	CERAMIC CHIP 33PF	50V
C227	1-163-101-00	CERAMIC CHIP 22PF	5%	C326	1-163-117-00	CERAMIC CHIP 100PF	50V
C228	1-163-111-00	CERAMIC CHIP 56PF	5%	C327	1-163-109-00	CERAMIC CHIP 47PF	50V
C229	1-124-462-00	ELECT	20%	C328	1-163-113-00	CERAMIC CHIP 68PF	50V
C230	1-163-141-00	CERAMIC CHIP 0.001MF	10%	C329	1-163-141-00	CERAMIC CHIP 0.001MF	50V
C236	1-124-462-00	ELECT	20%	C330	1-163-125-00	CERAMIC CHIP 220PF	50V
C237	1-163-075-00	CERAMIC CHIP 0.047MF	5%	C331	1-163-111-00	CERAMIC CHIP 56PF	50V
C238	1-124-468-11	ELECT	20%	C332	1-163-141-00	CERAMIC CHIP 0.001MF	50V
C239	1-163-075-00	CERAMIC CHIP 0.047MF	5%	C414	1-124-907-00	ELECT	50V
C240	1-163-141-00	CERAMIC CHIP 0.001MF	10%	C415	1-163-127-00	CERAMIC CHIP 270PF	50V
C241	1-163-075-00	CERAMIC CHIP 0.047MF	5%	C416	1-163-075-00	CERAMIC CHIP 0.047MF	50V
C242	1-124-908-11	ELECT	20%	C417	1-130-473-00	MYLAR	50V
C243	1-124-908-11	ELECT	20%	C418	1-124-908-11	ELECT	25V
C244	1-163-075-00	CERAMIC CHIP 0.047MF	5%	C424	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C250	1-163-101-00	CERAMIC CHIP 22PF	5%	C425	1-124-907-00	ELECT	50V
C251	1-163-137-00	CERAMIC CHIP 680PF	5%	C426	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C252	1-124-927-11	ELECT	20%	C427	1-163-063-00	CERAMIC CHIP 0.022MF	50V
C253	1-163-075-00	CERAMIC CHIP 0.047MF	5%	C428	1-163-075-00	CERAMIC CHIP 0.047MF	50V

When indicating parts by reference number, please include the board name.

<u>Ref.No</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>	<u>Ref.No</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
C429	1-163-063-00	CERAMIC CHIP 0.022MF	50V	DL001	1-415-282-00	DELAY LINE	
C430	1-163-021-00	CERAMIC CHIP 0.01MF	50V	DL002	1-415-386-21	DELAY LINE, 1H (13.3MHZ)	
C433	1-124-907-00	ELECT	20%				
C434	1-124-907-00	ELECT	20%				
C437	1-124-907-00	ELECT	20%				
C438	1-124-908-11	ELECT	20%				
C440	1-124-908-11	ELECT	20%	IC001	8-752-013-00	IC CX20130	
C445	1-163-077-00	CERAMIC CHIP 0.1MF	50V	IC002	8-752-013-10	IC CX20131	
C446	1-124-892-11	ELECT	20%	IC003	8-759-913-64	IC CX23064	
C451	1-124-443-00	ELECT	20%	IC004	8-759-927-52	IC BA7036LS	
C452	1-163-021-00	CERAMIC CHIP 0.01MF	50V	IC005	8-759-202-68	IC CX20147	
C455	1-163-115-00	CERAMIC CHIP 82PF	50V	IC007	8-752-006-10	IC CX20061	
C456	1-124-908-11	ELECT	20%	IC010	*A-7068-030-A	CH-44 BOARD, COMPLETE	
				IC011	1-807-844-11	IC BS6324	
				IC012	1-807-846-11	IC BS7443	
		<u>CONNECTOR</u>					
CM003	*1-564-007-00	PIN, CONNECTOR 8P		JR001	1-216-295-00	METAL CHIP	5%
CM007	*1-564-006-11	PIN, CONNECTOR 7P		JR002	1-216-295-00	METAL CHIP	5%
CM009	*1-564-028-00	PIN, CONNECTOR 3P		JR003	1-216-295-00	METAL CHIP	5%
CM010	*1-560-893-00	PIN, CONNECTOR 5P		JR004	1-216-295-00	METAL CHIP	5%
CM011	*1-564-001-11	PIN, CONNECTOR 2P		JR005	1-216-295-00	METAL CHIP	5%
CM012	*1-564-003-00	PIN, CONNECTOR 4P		JR006	1-216-295-00	METAL CHIP	5%
CM013	*1-564-014-00	PIN, CONNECTOR 4P		JR007	1-216-295-00	METAL CHIP	5%
		<u>JACK</u>		JR008	1-216-295-00	METAL CHIP	5%
CM1001	1-561-534-82	SOCKET 21P		JR009	1-216-295-00	METAL CHIP	5%
CM1002	1-507-945-21	JACK, PIN 1P		JR010	1-216-295-00	METAL CHIP	5%
CM1003	1-507-945-21	JACK, PIN 1P		JR011	1-216-295-00	METAL CHIP	5%
		<u>DIODE</u>		JR012	1-216-295-00	METAL CHIP	5%
D004	8-719-100-03	DIODE 1S2835		JR013	1-216-295-00	METAL CHIP	5%
D005	8-719-101-23	DIODE 1SS123-T1		JR014	1-216-295-00	METAL CHIP	5%
D202	8-719-100-05	DIODE 1S2837-T1		JR015	1-216-295-00	METAL CHIP	5%
D204	8-719-101-23	DIODE 1SS123		JR016	1-216-295-00	META CHIP	5%
D205	8-719-100-03	DIODE 1S2835		JR018	1-216-295-00	METAL CHIP	5%
D206	8-719-101-23	DIODE 1SS123		JR019	1-216-295-00	METAL CHIP	5%
D301	8-719-100-05	DIODE 1S2837		JR020	1-216-295-00	METAL CHIP	5%
D302	8-719-101-23	DIODE 1SS123		JR021	1-216-295-00	METAL CHIP	5%
D303	8-719-101-23	DIODE 1SS123		JR022	1-216-295-00	METAL CHIP	5%
D304	8-719-101-23	DIODE 1SS123		JR023	1-216-295-00	METAL CHIP	5%
D305	8-719-100-03	DIODE 1S2835		JR024	1-216-295-00	METAL CHIP	5%
D402	8-719-100-05	DIODE 1S2837		JR025	1-216-295-00	METAL CHIP	5%
D403	8-719-106-08	DIODE RD6.2M-82		JR026	1-216-295-00	METAL CHIP	5%
D412	8-719-106-22	DIODE RD7.5M-B1		JR027	1-216-295-00	METAL CHIP	5%
D413	8-719-106-22	DIODE RD7.5M-B1		JR028	1-216-295-00	METAL CHIP	5%
D414	8-719-106-22	DIODE RD7.5M-B1		JR029	1-216-295-00	METAL CHIP	5%
D415	8-719-106-22	DIODE RD7.5M-B1		JR030	1-216-295-00	METAL CHIP	5%
D416	8-719-106-22	DIODE RD7.5M-B1		JR031	1-216-295-00	META CHIP	5%
D417	8-719-106-22	DIODE RD7.5M-B1		JR032	1-216-295-00	METAL CHIP	5%
D418	8-719-106-22	DIODE RD7.5M-B1		JR033	1-216-295-00	METAL CHIP	5%
D419	8-719-106-22	DIODE RD7.5M-B1		JR034	1-216-295-00	METAL CHIP	5%
D501	8-719- -	DIODE RD5.1E-B2		JR035	1-216-295-00	METAL CHIP	5%
D502	8-719-911-19	DIODE 1SS119		JR036	1-216-295-00	METAL CHIP	5%
				JR037	1-216-295-00	METAL CHIP	5%

When indicating parts by reference number, please include the board name.

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Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
Q201	8-729-901-06	TRANSISTOR DTC144EK		R028	1-216-049-00	METAL CHIP	1K 5%
Q202	8-729-901-00	TRANSISTOR DTC124EK		R029	1-216-073-00	METAL CHIP	10K 5%
Q203	8-729-901-00	TRANSISTOR DTC124EK		R030	1-216-049-00	METAL CHIP	1K 5%
Q204	8-729-901-06	TRANSISTOR DTC144EK		R044	1-216-065-00	METAL CHIP	4.7K 5%
Q205	8-729-901-06	TRANSISTOR DTC144EK		R045	1-216-065-00	METAL CHIP	4.7K 5%
Q206	8-729-901-06	TRANSISTOR DTC144EK		R046	1-216-039-00	METAL CHIP	390 5%
Q207	8-729-100-67	TRANSISTOR 2SC1623-L7		R047	1-216-101-00	METAL CHIP	150K 5%
Q208	8-729-100-67	TRANSISTOR 2SC1623-L7		R048	1-216-099-00	METAL CHIP	120K 5%
Q209	8-729-100-67	TRANSISTOR 2SC1623-L7		R049	1-216-113-00	METAL CHIP	470K 5%
Q211	8-729-901-06	TRANSISTOR DTC144EK		R050	1-216-075-00	METAL CHIP	12K 5%
Q215	8-729-312-22	TRANSISTOR 2SA1122		R051	1-216-081-00	METAL CHIP	22K 5%
Q216	8-729-100-67	TRANSISTOR 2SC1623-L7		R052	1-216-077-00	METAL CHIP	15K 5%
Q217	8-729-100-67	TRANSISTOR 2SC1623-L7		R053	1-216-063-00	METAL CHIP	3.9K 5%
Q218	8-729-312-22	TRANSISTOR 2SA1122		R054	1-216-033-00	METAL CHIP	220 5%
Q219	8-729-901-04	TRANSISTOR DTAL14EK		R055	1-216-109-00	METAL CHIP	330K 5%
Q220	8-729-100-67	TRANSISTOR 2SC1623-L7		R056	1-216-049-00	METAL CHIP	1K 5%
Q221	8-729-312-22	TRANSISTOR 2SA1122		R057	1-216-081-00	METAL CHIP	22K 5%
Q222	8-729-100-67	TRANSISTOR 2SC1623-L7		R058	1-216-081-00	METAL CHIP	22K 5%
Q301	8-729-100-67	TRANSISTOR 2SC1623-L7		R059	1-216-089-00	METAL CHIP	47K 5%
Q302	8-729-100-67	TRANSISTOR 2SC1623-L7		R060	1-216-091-00	METAL CHIP	56K 5%
Q304	8-729-901-00	TRANSISTOR DTC124EK		R061	1-216-059-00	METAL CHIP	2.7K 5%
Q403	8-729-901-06	TRANSISTOR DTAL144EK		R062	1-216-083-00	METAL CHIP	2.7K 5%
Q404	8-729-901-06	TRANSISTOR DTAL144EK		R063	1-216-093-00	METAL CHIP	68K 5%
Q405	8-729-901-06	TRANSISTOR DTC144EK		R064	1-249-417-11	CARBON	1K 5%
Q406	8-729-100-67	TRANSISTOR 2SC1623-L7		R066	1-216-043-00	METAL CHIP	560 5%
Q407	8-729-100-67	TRANSISTOR 2SC1623-L7		R067	1-216-037-00	METAL CHIP	330 5%
Q408	8-729-177-33	TRANSISTOR 2SD773-4		R068	1-216-045-00	METAL CHIP	680 5%
Q409	8-729-901-06	TRANSISTOR DTC144EK		R069	1-216-035-00	METAL CHIP	270 5%
Q410	8-729-901-06	TRANSISTOR DTAL144EK		R070	1-216-047-00	METAL CHIP	820 5%
Q413	8-729-100-67	TRANSISTOR 2SC1623-L7		R071	1-216-081-00	METAL CHIP	22K 5%
Q420	8-729-312-22	TRANSISTOR 2SA1122		R072	1-216-081-00	METAL CHIP	22K 5%
Q421	8-729-178-54	TRANSISTOR 2SC2785		R073	1-216-065-00	METAL CHIP	4.7K 5%
Q423	8-729-177-33	TRANSISTOR 2SD773-4		R074	1-216-065-00	METAL CHIP	4.7K 5%
		RESISTOR		R075	1-216-047-00	METAL CHIP	820 5%
R008	1-216-041-00	METAL CHIP	470 5%	R076	1-216-089-00	METAL CHIP	47K 5%
R009	1-216-037-00	METAL CHIP	330 5%	R078	1-216-081-00	METAL CHIP	22K 5%
R010	1-216-041-00	METAL CHIP	470 5%	R079	1-216-041-00	METAL CHIP	470 5%
R012	1-216-051-00	METAL CHIP	1.2K 5%	R080	1-216-051-00	METAL CHIP	1.2K 5%
R013	1-216-075-00	METAL CHIP	12K 5%	R081	1-216-081-00	METAL CHIP	22K 5%
R014	1-216-081-00	METAL CHIP	22K 5%	R082	1-216-081-00	METAL CHIP	22K 5%
R016	1-216-057-00	METAL CHIP	2.2K 5%	R083	1-216-081-00	METAL CHIP	22K 5%
R017	1-216-055-00	METAL CHIP	1.8K 5%	R084	1-216-081-00	METAL CHIP	22K 5%
R018	1-216-059-00	METAL CHIP	2.7K 5%	R087	1-216-025-00	METAL CHIP	100 5%
R019	1-216-057-00	METAL CHIP	2.2K 5%	R100	1-216-049-00	METAL CHIP	1K 5%
R020	1-216-039-00	METAL CHIP	390 5%	R101	1-216-049-00	METAL CHIP	1K 5%
R021	1-216-043-00	METAL CHIP	560 5%	R102	1-216-039-00	METAL CHIP	390 5%
R022	1-216-073-00	METAL CHIP	10K 5%	R103	1-216-057-00	METAL CHIP	2.2K 5%
R023	1-216-043-00	METAL CHIP	560 5%	R109	1-216-091-00	METAL CHIP	56K 5%
R024	1-216-049-00	METAL CHIP	1K 5%	R110	1-216-065-00	METAL CHIP	4.7K 5%
R025	1-216-057-00	METAL CHIP	2.2K 5%	R111	1-216-059-00	METAL CHIP	2.7K 5%
R026	1-216-059-00	METAL CHIP	2.7K 5%	R112	1-216-055-00	METAL CHIP	1.8K 5%
R027	1-216-057-00	METAL CHIP	2.2K 5%	R113	1-216-031-00	METAL CHIP	180 5%
				R114	1-216-041-00	METAL CHIP	470 5%

When indicating parts by reference number, please include the board name.

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
R115	1-216-053-00	METAL CHIP	1.5K 5%	R230	1-216-051-00	METAL CHIP	1.2K 5%
R116	1-216-041-00	METAL CHIP	470 5%	R231	1-216-045-00	METAL CHIP	680 5%
R117	1-216-049-00	METAL CHIP	1K 5%	R232	1-216-053-00	METAL CHIP	1.5K 5%
R118	1-216-049-00	METAL CHIP	1K 5%	R233	1-216-045-00	METAL CHIP	680 5%
R119	1-216-019-00	METAL CHIP	56 5%	R234	1-216-049-00	METAL CHIP	1K 5%
R120	1-216-081-00	METAL CHIP	22K 5%	R236	1-216-049-00	METAL CHIP	1K 5%
R121	1-216-081-00	METAL CHIP	22K 5%	R237	1-216-041-00	METAL CHIP	470 5%
R128	1-216-295-00	METAL CHIP	0 5%	R238	1-216-049-00	METAL CHIP	1K 5%
R129	1-216-049-00	METAL CHIP	1K 5%	R239	1-216-041-00	METAL CHIP	470 5%
R131	1-216-057-00	METAL CHIP	2.2K 5%	R241	1-216-035-00	METAL CHIP	270 5%
R132	1-216-057-00	METAL CHIP	2.2K 5%	R246	1-216-079-00	METAL CHIP	18K 5%
R133	1-216-033-00	METAL CHIP	220 5%	R247	1-216-075-00	METAL CHIP	12K 5%
R134	1-216-033-00	METAL CHIP	220 5%	R248	1-216-051-00	METAL CHIP	1.2K 5%
R136	1-216-041-00	METAL CHIP	470 5%	R249	1-216-081-00	METAL CHIP	22K 5%
R137	1-216-041-00	METAL CHIP	470 5%	R250	1-216-081-00	METAL CHIP	22K 5%
R138	1-216-041-00	METAL CHIP	470 5%	R251	1-216-039-00	METAL CHIP	390 5%
R139	1-216-051-00	METAL CHIP	1.2K 5%	R252	1-216-027-00	METAL CHIP	120 5%
R140	1-216-041-00	METAL CHIP	470 5%	R253	1-216-035-00	METAL CHIP	270 5%
R141	1-216-081-00	METAL CHIP	22K 5%	R254	1-216-049-00	METAL CHIP	1K 5%
R142	1-216-081-00	METAL CHIP	22K 5%	R255	1-216-083-00	METAL CHIP	27K 5%
R144	1-216-023-00	METAL CHIP	82 5%	R256	1-216-089-00	METAL CHIP	47K 5%
R145	1-216-029-00	METAL CHIP	150 5%	R257	1-216-077-00	METAL CHIP	15K 5%
R146	1-216-296-00	METAL CHIP	0 5*	R258	1-216-073-00	METAL CHIP	10K 5%
R148	1-216-047-00	METAL CHIP	820 5%	R259	1-216-073-00	METAL CHIP	22K 5%
R149	1-216-049-00	METAL CHIP	1K 5%	R265	1-216-081-00	METAL CHIP	22K 5%
R201	1-216-009-00	METAL CHIP	22 5%	R267	1-216-047-00	METAL CHIP	820 5%
R202	1-216-025-00	METAL CHIP	100 5%	R268	1-216-057-00	METAL CHIP	2.2K 5%
R203	1-216-027-00	METAL CHIP	120 5%	R269	1-216-045-00	METAL CHIP	680 5%
R204	1-216-081-00	METAL CHIP	22K 5%	R270	1-216-031-00	METAL CHIP	180 5%
R205	1-216-081-00	METAL CHIP	22K 5%	R271	1-216-049-00	METAL CHIP	1K 5%
R206	1-216-081-00	METAL CHIP	22K 5%	R272	1-216-079-00	METAL CHIP	18K 5%
R207	1-216-081-00	METAL CHIP	22K 5%	R273	1-216-075-00	METAL CHIP	12K 5%
R208	1-216-075-00	METAL CHIP	12K 5%	R274	1-216-035-00	METAL CHIP	270 5%
R209	1-216-121-00	METAL CHIP	1M 5%	R275	1-216-017-00	METAL CHIP	47 5%
R210	1-216-117-00	METAL CHIP	680K 5%	R276	1-216-063-00	METAL CHIP	3.9K 5%
R211	1-216-087-00	METAL CHIP	39K 5%	R277	1-216-057-00	METAL CHIP	2.2K 5%
R212	1-216-073-00	METAL CHIP	10K 5%	R278	1-216-059-00	METAL CHIP	2.7K 5%
R213	1-216-025-00	METAL CHIP	100 5%	R279	1-216-065-00	METAL CHIP	4.7K 5%
R214	1-216-039-00	METAL CHIP	390 5%	R280	1-216-065-00	METAL CHIP	4.7K 5%
R215	1-216-057-00	METAL CHIP	2.2K 5%	R281	1-216-044-00	METAL CHIP	620 5%
R216	1-216-085-00	METAL CHIP	33K 5%	R282	1-216-031-00	METAL CHIP	180 5%
R217	1-216-081-00	METAL CHIP	22K 5%	R285	1-216-081-00	METAL CHIP	22K 5%
R218	1-216-049-00	METAL CHIP	1K 5%	R286	1-216-073-00	METAL CHIP	10K 5%
R219	1-216-051-00	METAL CHIP	1.2K 5%	R287	1-216-035-00	METAL CHIP	270 5%
R220	1-216-065-00	METAL CHIP	4.7K 5%	R288	1-216-053-00	METAL CHIP	1.5K 5%
R221	1-216-045-00	METAL CHIP	680 5%	R289	1-216-025-00	METAL CHIP	100 5%
R222	1-216-065-00	METAL CHIP	4.7K 5%	R290	1-216-083-00	METAL CHIP	27K 5%
R224	1-216-081-00	METAL CHIP	22K 5%	R291	1-216-081-00	METAL CHIP	22K 5%
R225	1-216-065-00	METAL CHIP	4.7K 5%	R292	1-216-073-00	METAL CHIP	10K 5%
R226	1-216-057-00	METAL CHIP	2.2K 5%	R293	1-216-111-00	METAL CHIP	390K 5%
R227	1-216-045-00	METAL CHIP	680 5%	R294	1-216-071-00	METAL CHIP	8.2K 5%
R228	1-216-049-00	METAL CHIP	1K 5%	R297	1-216-295-00	METAL CHIP	0 5%
R229	1-216-045-00	METAL CHIP	680 5%	R298	1-216-073-00	METAL CHIP	10K 5%

When indicating parts by reference number, please include the board name.

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
D001	8-719-911-19	D10DE 1SS119		R025	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
D002	8-719-911-19	D10DE 1SS119		R026	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
D003	8-719-911-19	D10DE 1SS119		R027	1-216-073-00	METAL CHIP	10K 5% 1/10W
D004	8-719-911-19	D10DE 1SS119		R028	1-216-295-00	METAL CHIP	0 5% 1/10W

*A-7060-842-A FT-33 BOARD, COMPLETE *****							
*3-689-521-01 HOLDER, LED, ROUND							
*3-691-611-11 KN08 (S), CONTROL							
*3-697-607-11 HOLDER (SU), LED							
*3-716-870-01 HOLDER (LEFT), INDICATION TUBE							
*3-716-871-01 HOLDER(RIGHT), INDICATION TUBE							
CAPACITOR							
C003	1-163-093-00	CERAMIC CHIP 10PF	5% 50V	C009	1-163-021-00	CERAMIC CHIP 0.01MF	5% 50V
C009	1-163-021-00	CERAMIC CHIP 0.01MF	5% 50V	C010	1-124-258-00	ELECT 3.3MF	20% 50V
C010	1-124-258-00	ELECT 3.3MF	20% 50V	C011	1-163-097-00	CERAMIC CHIP 15PF	5% 50V
C011	1-163-097-00	CERAMIC CHIP 15PF	5% 50V	C012	1-163-101-00	CERAMIC CHIP 22PF	5% 50V
C012	1-163-101-00	CERAMIC CHIP 22PF	5% 50V	C013	1-163-021-00	CERAMIC CHIP 0.01MF	5% 50V
C013	1-163-021-00	CERAMIC CHIP 0.01MF	5% 50V	C014	1-163-021-00	CERAMIC CHIP 0.01MF	5% 50V
C014	1-163-021-00	CERAMIC CHIP 0.01MF	5% 50V	C015	1-124-255-00	ELECT 1MF	20% 50V
C015	1-124-255-00	ELECT 1MF	20% 50V	C016	1-124-462-00	ELECT 10MF	20% 16V
C016	1-124-462-00	ELECT 10MF	20% 16V	C017	1-163-021-00	CERAMIC CHIP 0.01MF	5% 50V
C017	1-163-021-00	CERAMIC CHIP 0.01MF	5% 50V	C018	1-163-021-00	CERAMIC CHIP 0.01MF	5% 50V
C018	1-163-021-00	CERAMIC CHIP 0.01MF	5% 50V	C019	1-124-462-00	ELECT 10MF	20% 16V
C019	1-124-462-00	ELECT 10MF	20% 16V	C103	1-163-038-00	CERAMIC CHIP 0.1MF	25V 50V
C103	1-163-038-00	CERAMIC CHIP 0.1MF	25V 50V	C104	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C104	1-163-035-00	CERAMIC CHIP 0.047MF	50V	TRIMMER			
CV001 1-141-294-11 CAP, TRIMMER							
DIODE							
D001	8-719-801-52	D10DE 1SS190		D002	8-719-801-52	D10DE 1SS190	
D002	8-719-801-52	D10DE 1SS190		D003	8-719-801-52	D10DE 1SS190	
D003	8-719-801-52	D10DE 1SS190		D004	8-719-801-52	D10DE 1SS190	
D004	8-719-801-52	D10DE 1SS190		D005	8-719-801-52	D10DE 1SS190	
D005	8-719-801-52	D10DE 1SS190		D006	8-719-801-52	D10DE 1SS190	
D006	8-719-801-52	D10DE 1SS190		D007	8-719-801-52	D10DE 1SS190	
D007	8-719-801-52	D10DE 1SS190		D008	8-719-801-52	D10DE 1SS190	
D008	8-719-801-52	D10DE 1SS190		D009	8-719-801-52	D10DE 1SS190	
D009	8-719-801-52	D10DE 1SS190		D010	8-719-801-52	D10DE 1SS190	
D010	8-719-801-52	D10DE 1SS190		D011	8-719-801-52	D10DE 1SS190	
D011	8-719-801-52	D10DE 1SS190		D012	8-719-801-52	D10DE 1SS190	
D012	8-719-801-52	D10DE 1SS190		D013	8-719-801-52	D10DE 1SS190	
D013	8-719-801-52	D10DE 1SS190		D024	8-719-106-43	D10DE R09, 1M-81	
D024	8-719-106-43	D10DE R09, 1M-81		D025	8-719-801-52	D10DE 1SS190	
D025	8-719-801-52	D10DE 1SS190		D026	8-719-801-52	D10DE 1SS190	
D026	8-719-801-52	D10DE 1SS190		D031	8-719-812-30	D10DE TL0123	
D031	8-719-812-30	D10DE TL0123		D032	8-719-812-32	D10DE TLY123	
D032	8-719-812-32	D10DE TLY123		D033	8-719-812-32	D10DE TLY123	
D033	8-719-812-32	D10DE TLY123					
DIODE							
DT001	8-729-901-04	TRANSISTOR DT114EK		J001	1-506-592-11	PIN, BOARD TO BOARD 4P	
DT002	8-729-901-04	TRANSISTOR DT114EK		J002	1-506-592-11	PIN, BOARD TO BOARD 4P	
DT003	8-729-901-04	TRANSISTOR DT114EK					
DT004	8-729-901-04	TRANSISTOR DT114EK					
DT005	8-729-901-04	TRANSISTOR DT114EK					
DT006	8-729-901-04	TRANSISTOR DT114EK					
IC							
IC001	8-759-925-60	IC BA401					
CONNECTOR							
TRANSISTOR							
Q001	8-729-100-66	TRANSISTOR 2SC1623		R001	1-216-067-00	METAL CHIP	5.6K 5% 1/10W
Q002	8-729-100-66	TRANSISTOR 2SC1623		R002	1-216-063-00	METAL CHIP	3.9K 5% 1/10W
Q003	8-729-100-66	TRANSISTOR 2SC1623		R003	1-216-041-00	METAL CHIP	470 5% 1/10W
Q004	8-729-100-66	TRANSISTOR 2SC1623		R004	1-216-037-00	METAL CHIP	330 5% 1/10W
RESISTOR							
R001	1-216-067-00	METAL CHIP	5.6K 5% 1/10W	R005	1-216-039-00	METAL CHIP	390 5% 1/10W
R002	1-216-063-00	METAL CHIP	3.9K 5% 1/10W	R006	1-216-049-00	METAL CHIP	1K 5% 1/10W
R003	1-216-041-00	METAL CHIP	470 5% 1/10W	R007	1-216-049-00	METAL CHIP	1K 5% 1/10W
R004	1-216-037-00	METAL CHIP	330 5% 1/10W	R008	1-216-031-00	METAL CHIP	180 5% 1/10W
R005	1-216-039-00	METAL CHIP	390 5% 1/10W	R009	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R006	1-216-049-00	METAL CHIP	1K 5% 1/10W	R010	1-216-063-00	METAL CHIP	3.9K 5% 1/10W
R007	1-216-049-00	METAL CHIP	1K 5% 1/10W	R011	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R008	1-216-031-00	METAL CHIP	180 5% 1/10W	R012	1-216-051-00	METAL CHIP	1.2K 5% 1/10W
R009	1-216-057-00	METAL CHIP	2.2K 5% 1/10W	R013	1-216-049-00	METAL CHIP	1K 5% 1/10W
R010	1-216-063-00	METAL CHIP	3.9K 5% 1/10W	R014	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R011	1-216-057-00	METAL CHIP	2.2K 5% 1/10W	R015	1-216-069-00	METAL CHIP	6.8K 5% 1/10W
R012	1-216-051-00	METAL CHIP	1.2K 5% 1/10W	R016	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
R013	1-216-049-00	METAL CHIP	1K 5% 1/10W	R017	1-216-045-00	METAL CHIP	680 5% 1/10W
R014	1-216-057-00	METAL CHIP	2.2K 5% 1/10W	R018	1-216-033-00	METAL CHIP	220 5% 1/10W
R015	1-216-069-00	METAL CHIP	6.8K 5% 1/10W	R019	1-216-035-00	METAL CHIP	270 5% 1/10W
R016	1-216-061-00	METAL CHIP	3.3K 5% 1/10W	R020	1-216-053-00	METAL CHIP	1.5K 5% 1/10W
R017	1-216-045-00	METAL CHIP	680 5% 1/10W	R021	1-216-073-00	METAL CHIP	10K 5% 1/10W
R018	1-216-033-00	METAL CHIP	220 5% 1/10W	R022	1-216-045-00	METAL CHIP	680 5% 1/10W
R019	1-216-035-00	METAL CHIP	270 5% 1/10W	R023	1-216-045-00	METAL CHIP	680 5% 1/10W
R020	1-216-053-00	METAL CHIP	1.5K 5% 1/10W	R024	1-216-065-00	METAL CHIP	4.7K 5% 1/10W

When indicating parts by reference number, please include the board name.

FT-33

Ref.No	Part No.	Description	Remark
D034	8-719-812-32	DIODE TL1123	
D035	8-719-812-33	DIODE TLG123A	
D036	8-719-812-33	DIODE TLG123A	
D037	8-719-812-31	DIODE TLR123	
D038	8-719-812-31	DIODE TLR123	
D039	8-719-812-31	DIODE TLR123	
D041	8-719-812-30	DIODE TLO123	
D101	8-719-812-30	DIODE TLO123	
		<u>IC</u>	
IC001	8-759-113-51	IC UP0752086-549-1B	
IC002	8-752-800-70	IC CXP5016-191Q	
IC003	8-759-604-09	IC M519558I	
IC004	8-759-201-61	IC TC40H004F	
IC006	8-759-937-21	IC CXD1078M	
IC101	8-759-605-42	IC M50725-651FP	
		<u>INDICATOR TUBE</u>	
ND001	1-519-410-11	INDICATOR TUBE, FLUORESCENT	
		<u>TRANSISTOR</u>	
Q101	8-729-100-76	TRANSISTOR 2SA812	
Q102	8-729-100-76	TRANSISTOR 2SA812	
		<u>RESISTOR</u>	
R001	1-216-073-00	METAL CHIP 10K 5%	1/10W
R002	1-216-073-00	METAL CHIP 10K 5%	1/10W
R003	1-216-073-00	METAL CHIP 10K 5%	1/10W
R004	1-216-097-00	METAL CHIP 100K 5%	1/10W
R005	1-216-104-00	METAL CHIP 200K 5%	1/10W
R006	1-216-073-00	METAL CHIP 10K 5%	1/10W
R007	1-216-081-00	METAL CHIP 22K 5%	1/10W
R008	1-216-081-00	METAL CHIP 22K 5%	1/10W
R009	1-216-093-00	METAL CHIP 68K 5%	1/10W
R010	1-216-073-00	METAL CHIP 10K 5%	1/10W
R011	1-216-073-00	METAL CHIP 10K 5%	1/10W
R022	1-216-073-00	METAL CHIP 10K 5%	1/10W
R023	1-216-073-00	METAL CHIP 10K 5%	1/10W
R024	1-216-073-00	METAL CHIP 10K 5%	1/10W
R025	1-216-073-00	METAL CHIP 10K 5%	1/10W
R026	1-216-073-00	METAL CHIP 10K 5%	1/10W
R051	1-216-041-00	METAL CHIP 470 5%	1/10W
R052	1-216-041-00	METAL CHIP 470 5%	1/10W
R053	1-216-041-00	METAL CHIP 470 5%	1/10W
R056	1-216-041-00	METAL CHIP 470 5%	1/10W
R101	1-216-097-00	METAL CHIP 100K 5%	1/10W
R102	1-216-097-00	METAL CHIP 100K 5%	1/10W
R103	1-216-097-00	METAL CHIP 100K 5%	1/10W
R104	1-216-097-00	METAL CHIP 100K 5%	1/10W
R105	1-216-097-00	METAL CHIP 100K 5%	1/10W
R106	1-216-097-00	METAL CHIP 100K 5%	1/10W
R107	1-216-097-00	METAL CHIP 100K 5%	1/10W

Ref.No	Part No.	Description	Remark
RL09	1-216-097-00	METAL CHIP 100K 5%	1/10W
RL10	1-216-097-00	METAL CHIP 100K 5%	1/10W
RL11	1-216-073-00	METAL CHIP 10K 5%	1/10W
RL21	1-216-049-00	METAL CHIP 1K 5%	1/10W
RL22	1-216-049-00	METAL CHIP 1K 5%	1/10W
RL23	1-216-683-11	METAL CHIP 22K 0.50%	1/10W
RL25	1-216-037-00	METAL CHIP 330 5%	1/10W
RL26	1-216-041-00	METAL CHIP 470 5%	1/10W
RL29	1-216-065-00	METAL CHIP 4.7K 5%	1/10W
RL33	1-216-041-00	METAL CHIP 470 5%	1/10W
		<u>VARIABLE RESISTOR</u>	
RV001	1-237-219-11	RES, VAR, CARBON 1K	
		<u>SWITCH</u>	
SM001	1-570-865-11	SWITCH, SLIDE	
SM002	1-570-854-11	SWITCH, SLIDE	
SM003	1-570-854-11	SWITCH, SLIDE	
SM004	1-554-174-42	SWITCH, KEY BOARD	
SM005	1-554-174-42	SWITCH, KEY BOARD	
SM006	1-554-174-42	SWITCH, KEY BOARD	
SM007	1-554-174-42	SWITCH, KEY BOARD	
SM011	1-554-174-42	SWITCH, KEY BOARD	
SM012	1-554-174-42	SWITCH, KEY BOARD	
SM013	1-554-174-42	SWITCH, KEY BOARD	
SM014	1-554-174-42	SWITCH, KEY BOARD	
SM015	1-554-174-42	SWITCH, KEY BOARD	
SM016	1-554-174-42	SWITCH, KEY BOARD	
SM017	1-554-174-42	SWITCH, KEY BOARD	
SM018	1-554-174-42	SWITCH, KEY BOARD	
SM019	1-554-174-42	SWITCH, KEY BOARD	
SM020	1-554-174-42	SWITCH, KEY BOARD	
SM021	1-554-088-00	SWITCH, KEY BOARD	
SM022	1-554-174-42	SWITCH, KEY BOARD	
SM023	1-554-174-42	SWITCH, KEY BOARD	
SM024	1-554-174-42	SWITCH, KEY BOARD	
SM025	1-554-174-42	SWITCH, KEY BOARD	
SM101	1-554-174-42	SWITCH, KEY BOARD	
SM102	1-554-174-42	SWITCH, KEY BOARD	
SM103	1-554-174-42	SWITCH, KEY BOARD	
SM104	1-554-174-42	SWITCH, KEY BOARD	
SM105	1-554-174-42	SWITCH, KEY BOARD	
SM106	1-554-174-42	SWITCH, KEY BOARD	
SM107	1-554-174-42	SWITCH, KEY BOARD	
SM108	1-554-174-42	SWITCH, KEY BOARD	
SM120	1-554-174-42	SWITCH, KEY BOARD	
SM121	1-554-174-42	SWITCH, KEY BOARD	
SM122	1-554-174-42	SWITCH, KEY BOARD	
SM123	1-554-174-42	SWITCH, KEY BOARD	
SM124	1-554-174-42	SWITCH, KEY BOARD	
SM125	1-554-174-42	SWITCH, KEY BOARD	
SM126	1-554-174-42	SWITCH, KEY BOARD	
SM127	1-554-174-42	SWITCH, KEY BOARD	

When indicating parts by reference number, please include the board name.

Ref.No	Part No.	Description	Remark
SW128	1-554-174-42	SWITCH, KEY BOARD	
		<u>CRYSTAL</u>	
X001	1-567-519-11	VIBRATOR, CRYSTAL (4.19MHz)	
X003	1-567-160-21	OSCILLATOR, CERAMIC (4.19MHz)	

*A-7060-471-A TU-83 BOARD, COMPLETE			

		<u>CAPACITOR</u>	
C001	1-130-493-00	MYLAR 0.068MF	5% 50V
C002	1-130-493-00	MYLAR 0.068MF	5% 50V
C003	1-163-105-00	CERAMIC CHIP 33PF	5% 50V
C004	1-123-318-00	ELECT 33MF	20% 16V
C005	1-163-017-00	CERAMIC CHIP 0.0047MF	10% 50V
C006	1-123-369-00	ELECT 4.7MF	20% 25V
C008	1-123-380-00	ELECT 1MF	20% 50V
C009	1-123-380-00	ELECT 1MF	20% 50V
C010	1-123-356-00	ELECT 10MF	20% 16V
C011	1-123-318-00	ELECT 33MF	20% 16V
C012	1-123-380-00	ELECT 1MF	20% 50V
C013	1-123-356-00	ELECT 10MF	20% 16V
C014	1-163-119-00	CERAMIC CHIP 120PF	5% 50V
C015	1-130-072-00	FILM 0.022MF	2% 100V
C016	1-123-318-00	ELECT 33MF	20% 16V
C017	1-106-184-00	MYLAR 0.0033MF	5% 50V
C018	1-163-017-00	CERAMIC CHIP 0.0047MF	10% 50V
C019	1-106-184-00	MYLAR 0.0033MF	5% 50V
C020	1-123-356-00	ELECT 10MF	20% 16V
C021	1-123-306-00	ELECT 47MF	20% 10V
C022	1-123-306-00	ELECT 47MF	20% 10V
C023	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C024	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C025	1-123-356-00	ELECT 10MF	16V
C026	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C027	1-123-332-00	ELECT 47MF	16V
C028	1-123-379-00	ELECT 0.47MF	50V
C029	1-106-184-00	MYLAR 0.0033MF	5% 50V
C030	1-106-184-00	MYLAR 0.0033MF	5% 50V
C031	1-163-103-00	CERAMIC CHIP 27PF	5% 50V
C032	1-123-380-00	ELECT 1MF	50V
C041	1-163-021-00	CERAMIC CHIP 0.01MF	50V
		<u>DISCRIMINATOR</u>	
C01	1-404-501-00	DISCRIMINATOR, CERAMIC	
		<u>CONNECTOR</u>	
CJ001	1-566-285-11	CONNECTOR, BOARD TO BOARD 6P	
CJ002	1-566-287-11	CONNECTOR, BOARD TO BOARD 10P	
Ref.No	Part No.	Description	Remark
		<u>DIODE</u>	
D001	8-719-101-23	DIODE 1SS123	
D002	8-719-100-03	DIODE 1S2835	
		<u>IC</u>	
IC001	8-759-602-16	IC M54572L	
IC002	8-759-007-54	IC T044940	
		<u>IF</u>	
IFB001	1-464-697-11	IF BLOCK (IFS-389)	
		<u>COIL</u>	
L001	1-408-429-00	MICRO INDUCTOR 470UH	
L002	1-408-428-00	MICRO INDUCTOR 390UH	
L003	1-408-422-00	MICRO INDUCTOR 120UH	
		<u>TRANSISTOR</u>	
Q001	8-729-100-67	TRANSISTOR 2SC1623-L7	
Q002	8-729-100-76	TRANSISTOR 2SA812	
Q003	8-729-100-76	TRANSISTOR 2SA812	
Q004	8-729-100-67	TRANSISTOR 2SC1623-L7	
Q005	8-729-901-01	TRANSISTOR DTC144EK	
Q006	8-729-901-01	TRANSISTOR DTC144EK	
Q007	8-729-901-01	TRANSISTOR DTC144EK	
		<u>RESISTOR</u>	
R001	1-216-081-00	METAL CHIP 22K	5% 1/10W
R002	1-216-109-00	METAL CHIP 330K	5% 1/10W
R003	1-216-061-00	METAL CHIP 3.3K	5% 1/10W
R004	1-216-057-00	METAL CHIP 2.2K	5% 1/10W
R005	1-216-057-00	METAL CHIP 2.2K	5% 1/10W
R007	1-216-037-00	METAL CHIP 330	5% 1/10W
R008	1-216-039-00	METAL CHIP 390	5% 1/10W
R009	1-216-045-00	METAL CHIP 680	5% 1/10W
R010	1-216-063-00	METAL CHIP 3.9K	5% 1/10W
R011	1-216-087-00	METAL CHIP 39K	5% 1/10W
R012	1-216-095-00	METAL CHIP 82K	5% 1/10W
R013	1-216-077-00	METAL CHIP 19K	5% 1/10W
R014	1-216-097-00	METAL CHIP 100K	5% 1/10W
R015	1-216-097-00	METAL CHIP 100K	5% 1/10W
R016	1-216-057-00	METAL CHIP 2.2K	5% 1/10W
R018	1-216-091-00	METAL CHIP 56K	5% 1/10W
R019	1-216-049-00	METAL CHIP 1K	5% 1/10W
R020	1-216-057-00	METAL CHIP 2.2K	5% 1/10W
R029	1-216-295-00	METAL CHIP 0	5% 1/10W
		<u>TUNER</u>	
T0001	1-463-761-11	TUNER, ET (BT-883B)	

The components identified by shading and mark Δ are critical for safety. Replace only with part number specified.

When indicating parts by reference number, please include the board name.

PR-13 VP-1 TS-50

Ref.No	Part No.	Description	Remark
	*A-7060-843-A	PR-13 BOARD, COMPLETE *****	
	<u>CONNECTOR</u>		
CN001	*1-564-012-00	PIN, CONNECTOR 2P	
CN002	*1-564-018-11	PIN, CONNECTOR 8P	
	<u>DIODE</u>		
D002	8-719-911-19	DIODE 1SS119	
D003	8-719-911-19	DIODE 1SS119	
D004	8-719-911-19	DIODE 1SS119	
	<u>SWITCH</u>		
S003	1-553-716-00	SWITCH, SLIDE	
S004	1-554-174-00	SWITCH, KEY BOARD	
S005	1-554-174-00	SWITCH, KEY BOARD	
S006	1-553-716-00	SWITCH, SLIDE	
S007	1-553-716-00	SWITCH, SLIDE	
S008	1-554-174-00	SWITCH, KEY BOARD	
S009	1-554-174-00	SWITCH, KEY BOARD	
S010	1-554-174-00	SWITCH, KEY BOARD	
S011	1-554-174-00	SWITCH, KEY BOARD	
S013	1-554-174-00	SWITCH, KEY BOARD	
	<u>CAPACITOR</u>		
C001	1-163-097-00	CERAMIC CHIP 15PF	50V
C002	1-163-141-00	CERAMIC CHIP 0.001MF	5%
C003	1-163-133-00	CERAMIC CHIP 470PF	5%
C004	1-163-033-00	CERAMIC CHIP 0.022MF	10%
C005	1-163-127-00	CERAMIC CHIP 270PF	5%
C006	1-163-117-00	CERAMIC CHIP 100PF	5%
C007	1-163-097-00	CERAMIC CHIP 15PF	5%
C008	1-124-245-00	ELECT	4.7MF
C009	1-163-115-00	CERAMIC CHIP 82PF	5%
C010	1-163-033-00	CERAMIC CHIP 0.022MF	10%
C011	1-124-234-00	ELECT	22MF
C012	1-163-021-00	CERAMIC CHIP 0.01MF	20%
C013	1-163-833-00	CERAMIC CHIP 0.068MF	10%
C014	1-163-033-00	CERAMIC CHIP 0.022MF	10%
C015	1-124-245-00	ELECT	4.7MF
C016	1-163-105-00	CERAMIC CHIP 33PF	5%
C017	1-163-105-00	CERAMIC CHIP 33PF	5%
C018	1-163-033-00	CERAMIC CHIP 0.022MF	10%
	<u>CONNECTOR</u>		
CN001	*1-564-018-11	PIN, CONNECTOR 8P	
CN002	*1-564-014-00	PIN, CONNECTOR 4P	
	<u>IC</u>		
IC001	8-759-929-51	IC SAA5235	
IC002	8-759-103-25	IC UPD40538G	
IC003	8-759-929-52	IC SAF1135P	
IC004	8-759-111-94	IC UPD7508MC-090	
	<u>COIL</u>		
L001	1-408-970-21	MICRO INDUCTOR 10UH	
	<u>TRANSISTOR</u>		
Q001	8-729-901-01	TRANSISTOR 0TC144EK	
	<u>RESISTOR</u>		
R001	1-216-025-00	METAL CHIP	100 5%
R002	1-216-085-00	METAL CHIP	33K 5%
R003	1-216-097-00	METAL CHIP	100K 5%
R004	1-216-097-00	METAL CHIP	100K 5%
R101	1-216-295-00	METAL CHIP	0 5%
R102	1-216-295-00	METAL CHIP	0 5%
R103	1-216-295-00	METAL CHIP	0 5%
	<u>CRYSTAL</u>		
X001	1-567-925-11	OSCILLATOR, CRYSTAL (10MHZ)	
X002	1-567-160-21	OSCILLATOR, CERAMIC (4.19MHZ)	
	<u>*****</u>		
	*A-7060-482-A	TS-50 BOARD, COMPLETE *****	
	<u>CAPACITOR</u>		
C101	1-123-307-00	ELECT	100MF
C102	1-163-117-00	CERAMIC CHIP	100PF
C103	1-123-369-00	ELECT	4.7MF
C104	1-163-109-00	CERAMIC CHIP	47PF
C105	1-163-109-00	CERAMIC CHIP	47PF
C106	1-123-822-00	ELECT	47MF
C107	1-163-019-00	CERAMIC CHIP	0.0068MF
C108	1-123-356-00	ELECT	10MF
C109	1-123-318-00	ELECT	33MF
C110	1-123-379-00	ELECT	0.47MF
C111	1-123-369-00	ELECT	4.7MF
C112	1-123-356-00	ELECT	10MF
C113	1-163-021-00	CERAMIC CHIP	0.01MF
C114	1-130-483-00	MYLAR	0.01MF
C115	1-123-816-00	ELECT	10MF
C116	1-130-483-00	MYLAR	0.01MF
C117	1-123-369-00	ELECT	4.7MF
C118	1-123-369-00	ELECT	4.7MF
C119	1-130-483-00	MYLAR	0.01MF
C120	1-123-379-00	ELECT	0.47MF
C121	1-163-117-00	CERAMIC CHIP	100PF

When indicating parts by reference number, please include the board name.

DS-16 DR-35

Ref.No	Part No.	Description	Remark
C404	Δ 1-161-742-00	CERAMIC 0.0022MF	20% 400V
C405	Δ 1-161-742-00	CERAMIC 0.0022MF	20% 400V
<u>CONNECTOR</u>			
CM401	*1-560-891-00	PIN, CONNECTOR 3P	
<u>FUSE</u>			
F401	Δ 1-532-279-00	FUSE, TIME-LAG (1500mA 250V)	
<u>IC LINK</u>			
PS402	Δ 1-632-847-21	LINK, IC (REF6300)	
PS403	Δ 1-632-847-21	LINK, IC (REF6300)	
<u>TRANSFORMER</u>			
T402	Δ 1-421-357-31	TRANSFORMER, LINE FILTER	

Ref.No	Part No.	Description	Remark
C235	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C240	1-124-123-00	ELECT	20% 6.3V
C241	1-123-296-00	ELECT	20% 6.3V
<u>CONNECTOR</u>			
CN201	*1-560-892-00	PIN, CONNECTOR 4P	
CN202	*1-560-895-00	PIN, CONNECTOR 7P	
CN203	*1-560-894-00	PIN, CONNECTOR 6P	
CN204	*1-560-890-00	PIN, CONNECTOR 2P	
<u>DIODE</u>			
D201	8-719-200-00	D100E 310Q05	
D202	8-719-200-00	D100E 310Q05	
D203	8-719-200-00	D100E 310Q05	
D204	8-719-100-03	D100E IS2835	
D205	Δ 8-719-110-02	DIODE, RD7 5E581	
<u>IC</u>			
IC201	8-759-908-95	IC TLI451CNS	
IC202	8-759-908-95	IC TLI451CNS	

Ref.No	Part No.	Description	Remark

*A-7060-585-A DR-35 BOARD, COMPLETE			

7-685-646-79 SCREW #BYTP 3X8 TYPE2 IT-3			
<u>CAPACITOR</u>			
C201	1-124-255-00	ELECT	50V
C202	1-163-021-00	CERAMIC CHIP 0.01MF	20%
C203	1-163-038-00	CERAMIC CHIP 0.1MF	5%
C204	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C205	1-123-874-00	ELECT	16V
C207	1-124-124-00	ELECT	20%
C208	1-163-038-00	CERAMIC CHIP 0.1MF	20%
C209	1-124-124-00	ELECT	20%
C210	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C211	1-163-017-00	CERAMIC CHIP 0.0047MF	5%
C212	1-124-255-00	ELECT	50V
C213	1-163-038-00	CERAMIC CHIP 0.1MF	20%
C214	1-123-874-00	ELECT	20%
C216	1-123-333-00	ELECT	16V
C217	1-163-038-00	CERAMIC CHIP 0.1MF	20%
C218	1-163-021-00	CERAMIC CHIP 0.01MF	5%
C219	1-163-139-00	CERAMIC CHIP 820PF	5%
C220	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C221	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C224	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C225	1-123-874-00	ELECT	16V
C226	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C227	1-123-336-00	ELECT	25V
C228	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C229	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C230	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C231	1-123-299-00	ELECT	20%
C232	1-123-299-00	ELECT	20%
C233	1-123-323-00	ELECT	20%

Ref.No	Part No.	Description	Remark
JR001	1-216-296-00	METAL CHIP	0 5% 1/8W
JR002	1-216-296-00	METAL CHIP	0 5% 1/8W
JR003	1-216-296-00	METAL CHIP	0 5% 1/8W
JR004	1-216-296-00	METAL CHIP	0 5% 1/8W
JR005	1-216-296-00	METAL CHIP	0 5% 1/8W
JR006	1-216-296-00	METAL CHIP	0 5% 1/8W
JR007	1-216-296-00	METAL CHIP	0 5% 1/8W
JR008	1-216-296-00	METAL CHIP	0 5% 1/8W
JR009	1-216-296-00	METAL CHIP	0 5% 1/8W
JR010	1-216-296-00	METAL CHIP	0 5% 1/8W
JR011	1-216-296-00	METAL CHIP	0 5% 1/8W
JR012	1-216-296-00	METAL CHIP	0 5% 1/8W
JR013	1-216-296-00	METAL CHIP	0 5% 1/8W
JR014	1-216-296-00	METAL CHIP	0 5% 1/8W
JR015	1-216-296-00	METAL CHIP	0 5% 1/8W
JR016	1-216-296-00	METAL CHIP	0 5% 1/8W
JR017	1-216-296-00	METAL CHIP	0 5% 1/8W
JR018	1-216-296-00	METAL CHIP	0 5% 1/8W
JR019	1-216-296-00	METAL CHIP	0 5% 1/8W
JR020	1-216-296-00	METAL CHIP	0 5% 1/8W
JR021	1-216-296-00	METAL CHIP	0 5% 1/8W
JR022	1-216-296-00	METAL CHIP	0 5% 1/10W
JR023	1-216-296-00	METAL CHIP	0 5% 1/10W
JR024	1-216-296-00	METAL CHIP	0 5% 1/10W
JR025	1-216-296-00	METAL CHIP	0 5% 1/10W
JR026	1-216-296-00	METAL CHIP	0 5% 1/10W
JR027	1-216-296-00	METAL CHIP	0 5% 1/10W
JR028	1-216-296-00	METAL CHIP	0 5% 1/10W
JR029	1-216-296-00	METAL CHIP	0 5% 1/10W
JR030	1-216-296-00	METAL CHIP	0 5% 1/10W

JUMPER RESISTOR

The components identified by shading and mark Δ are critical for safety. Replace only with part number specified.

When indicating parts by reference number, please include the board name.

TE-6 TE-5 DL-15 DO-1 DT-63

Ref.No	Part No.	Description	Ref.No	Part No.	Description	Remark
	*1-621-998-11	TE-6 BOARD *****		*1-621-994-11	DT-63 BOARD *****	
	*3-716-845-01	HOLDER (LEFT), SENSOR		1-938-846-11	HARNES (00-12)	
		<u>TRANSISTOR</u>			<u>CAPACITOR</u>	
Q001	8-729-904-10	PT360FS	C102	1-126-175-11	ELECT	15000MF 20%
		<u>SWITCH</u>	C103	1-123-334-00	ELECT	220MF 20%
S904	1-570-112-11	SWITCH, LEAF	C104	1-123-332-00	ELECT	47MF 20%
S905	1-570-112-11	SWITCH, LEAF	C105	1-123-332-00	ELECT	47MF 20%
		*****	C110	1-125-445-11	DOUBLE LAYERS 0.22MF	5.5V
	*1-621-997-11	TE-5 BOARD *****	C111	1-123-387-00	ELECT	47MF 100V
	*3-716-844-01	HOLDER (RIGHT), SENSOR	C112	1-123-387-00	ELECT	47MF 100V
		<u>TRANSISTOR</u>	C114	1-106-212-00	MYLAR	0.047MF 100V
Q001	8-729-904-10	PT360FS	C115	1-123-334-00	ELECT	220MF 20%
		<u>SWITCH</u>			<u>CONNECTOR</u>	
S903	1-570-112-11	SWITCH, LEAF	CN102	*1-560-893-00	PIN, CONNECTOR 5P	
		*****	CN104	*1-560-893-00	PIN, CONNECTOR 5P	
	*1-621-993-12	DL-15 BOARD *****	CN105	*1-560-891-00	PIN, CONNECTOR 3P	
		<u>DIODE</u>	CN106	*1-560-896-00	PIN, CONNECTOR 8P	
D001	8-719-109-50	DIODE R02.0ESB1	CN107	*1-560-893-00	PIN, CONNECTOR 5P	
D301	8-719-500-32	DIODE 03SB10	CN108	*1-560-891-00	PIN, CONNECTOR 3P	
		<u>IC</u>	CN203	*1-560-894-00	PIN, CONNECTOR 6P	
IC001	8-759-803-56	IC L7808ML			<u>DIODE</u>	
		<u>TRANSISTOR</u>	D103	8-719-911-19	DIODE 1SS119	
Q001	8-729-900-80	TRANSISTOR DTC114ES	D104	8-719-911-19	DIODE 1SS119	
		<u>RESISTOR</u>	D106	8-719-110-16	DIODE RD10ES-B1	
R001	1-249-417-11	CARBON 1K 5% 1/6W	D107	8-719-200-02	DIODE 10E2	
		*****	D108	8-719-200-02	DIODE 10E2	
	*1-621-992-12	DO-1 BOARD *****	D109	8-719-110-42	DIODE RD15ES-B3	
		<u>TRANSISTOR</u>	D110	8-719-109-93	DIODE RD6.2ES-B2	
Q501	8-729-303-58	TRANSISTOR 2SC3851-0	D111	8-719-107-94	DIODE 1SS202	
Q502	8-729-804-67	TRANSISTOR 2SB1133-R	D112	8-719-115-21	DIODE R039J5B	
		*****	D114	8-719-109-98	DIODE RD6.8ES-B3	
			D115	8-719-110-42	DIODE RD15ES83	
			D116	8-719-110-16	DIODE RD10ES-B1	
			D117	8-719-109-82	DIODE RD4.7ES-B3	
			D119	8-719-911-19	DIODE 1SS119	
					<u>IC LINK</u>	
			PS101	1-532-727-11	LINK, IC (ICP-N5)	
			PS102	1-532-679-00	LINK, IC (ICP-N15)	
			PS103	1-532-686-00	LINK, IC (ICP-F75)	
			PS104	1-532-605-11	LINK, IC (ICP-M10)	
					<u>TRANSISTOR</u>	
			Q103	8-729-103-43	TRANSISTOR 2SB734	
			Q106	8-729-177-32	TRANSISTOR 2SD773	
			Q107	8-729-177-32	TRANSISTOR 2SD773	

The components identified by shading and mark Δ are critical for safety. Replace only with part number specified.

When indicating parts by reference number, please include the board name.

<u>Ref.No</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
		<u>RESISTOR</u>	
R103	1-249-421-11	CARBON	2-2K 5% 1/6W
R104	1-249-421-11	CARBON	2-2K 5% 1/6W
R105	1-246-449-25	CARBON	100 5% 1/4W
R107	1-249-425-11	CARBON	4.7K 5% 1/6W
R108	1-249-434-11	CARBON	27K 5% 1/6W
R109	1-249-441-11	CARBON	100K 5% 1/6W
R111	1-249-431-11	CARBON	15K 5% 1/6W
R112	1-249-422-11	CARBON	2.7K 5% 1/6W
R113	1-249-416-11	CARBON	820 5% 1/6W

MISCELLANEOUS			

	A1-464-829-11	MODULATOR, RF (RFU-867)	
	A1-534-817-XX	CORD, POWER	
	1-535-535-11	TERMINAL, SHAFT GROUND	
	*1-555-110-00	CABLE, PIN	
C901	1-161-057-00	CAP, CERAMIC 0.033MF	
M901	A-7040-134-A	MOTOR SUB ASSY, REEL	
M903	8-835-138-01	MOTOR, DC (DMR-5301A) (CONTROL)	
M904	A-7040-065-A	MOTOR ASSY, L (LOADING)	
M905	A-7090-661-A	MOTOR BLOCK ASSY, LS (LINEAR SKATE)	
M906	8-835-247-01	MOTOR, DC BHF-2804D (CAPSTAN)	
	A1-454-377-31	SOLENOID, PLUNGER (BRAKE)	
S901	1-554-942-11	SWITCH, PUSH (REC06 R)	
S902	1-554-942-11	SWITCH, PUSH (REC06 L)	
T401	A1-448-836-11	TRANSFORMER, POWER	

ACCESSORIES AND PACKING MATERIALS			

<u>Part No.</u>	<u>Description</u>	<u>Remark</u>	
A-6767-550-A	COMMANDER ASSY		
1-551-513-00	CABLE, COAXIAL ASSY		
1-551-734-11	CORD, CONNECTION		
1-534-049-31	CORD, CONNECTION (RK-74H)		
*3-677-503-00	SHEET, PROTECTION		
3-695-308-01	DRIVER, VOLUME		
*3-713-409-11	CUSHION (UPPER)		
*3-713-410-01	CUSHION (LOWER)		
*3-716-990-01	INDIVIDUAL CARTON		
3-765-383-11	MANUAL, INSTRUCTION		

The components identified by shading and mark Δ are critical for safety. Replace only with part number specified.

When indicating parts by reference number, please include the board name.

SECTION 7 MECHANISM ADJUSTMENT

7-1. MECHANICAL CHECK, ADJUSTMENT AND PREPARATIONS FOR REPLACEMENT

Note: Regarding the removal procedures of the cabinet and board, see Section 2.

7-1-1. Cassette Compartment Assembly And Operation Without Tape Inserted

Note: The set will not operate if there is a strong light source near it.

1. Method to loading (See Fig. 7-1)

- 1) Remove the front panel and covers (upper, lower) according to item Section 2, 2-1 and 2-2.
- 2) Connect a power supply and press the power button to turn on.
- 3) Press the EJECT button.
- 4) Disconnect power supply.
- 5) According to item Section 2, 2-14, remove the cassette compartment assembly.
- 6) Place tape over the pin coming out of the push switch **1**.
- 7) Place a cap **2** over the LED assembly.
- 8) Press the lock holder **3** in the direction of arrow **A**.
- 9) Short-circuit the leaf switch **4** by clip **5**, etc.
- 10) Connect power supply and press the power button to turn on.

2. Putting into Playback State (See Fig. 7-1)

- 1) Perform the loading procedure in 1.
- 2) Place the rubber band **6** as shown between S reel and T reel sides.
- 3) Press the playback button, and when the T reel side starts to rotate, press the tension regulator arm assembly **7** in the direction of arrow **B**. (At this time, the tension regulator band is released and the S reel side rotates.)
- 4) Press the stop button to stop.

3. Putting into Recording State (See Fig. 7-1)

- 1) Perform the loading procedure in 1.
- 2) Place a rubber band **8** as shown between the S reel and T reels.
- 3) Press the recording button, and when the T reel side starts to rotate, push the tension regulator arm assembly **9** in the direction of arrow **B**. (At this time, the tension regulator band is released and the S reel side rotates.)
- 4) Press the stop button to stop.

4. Eject

- 1) Press the OPEN/CLOSE button.

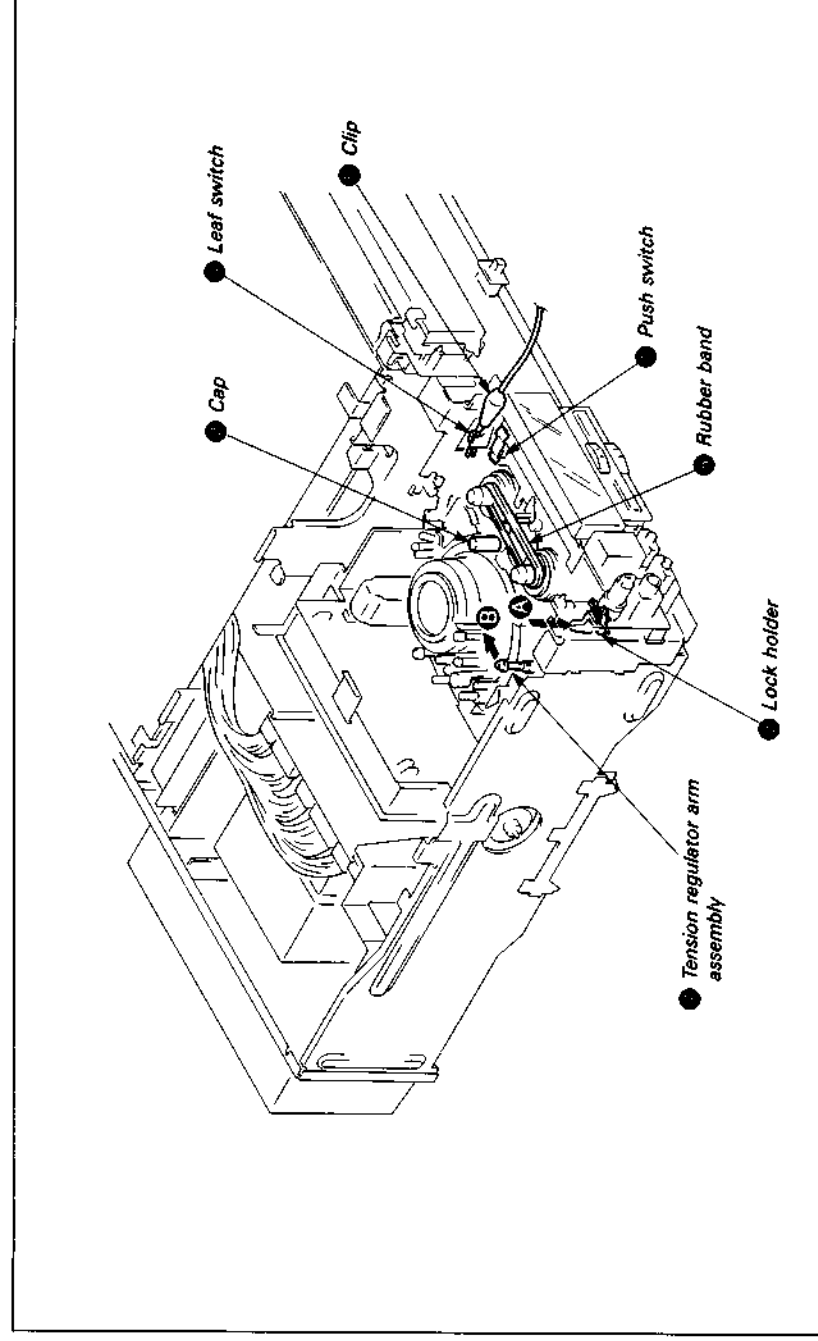


Fig. 7-1.

7-1-2. Handling of Mode Selector

1. Location of parts (External view)

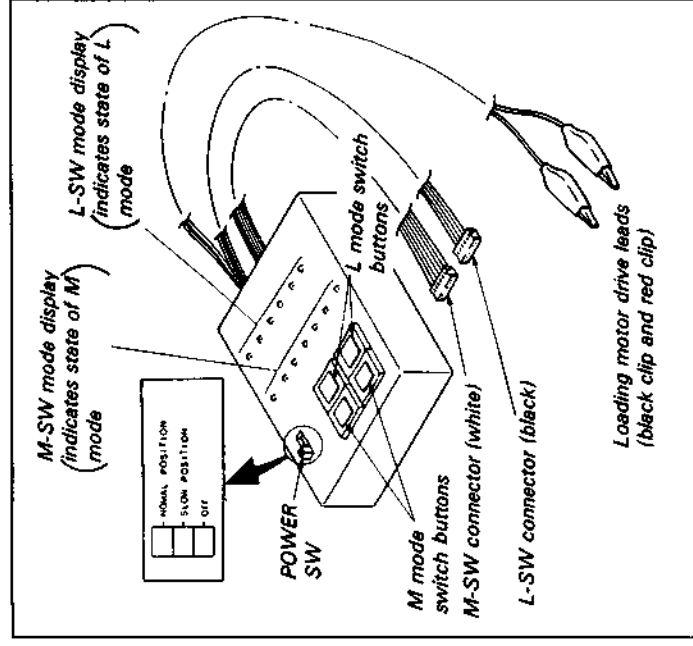


Fig. 7-2.

2. Connection (See Fig. 7-3.)

- 1) Remove the front panel and covers (upper, lower) according to item Section 2, 2-1 and 2-2.
- 2) According to item Section 2, 2-14, remove the cassette compartment assembly.
- 3) Remove the MS-4 board and LS-9 board connectors.
- 4) Insert the M-SW connector (6P connector, 6 harness, white) ● into the set MS-4 board.
- 5) Insert the L-SW connector (6P connector, 4 harness, black) ● into the set LS-9 board.
- 6) Connect the loading motor drive lead ● red lead side to the loading motor red clip and the brown lead to the black clip.

3. Caution

- 1) When operating L-SW, be sure to set the M-SW mode to **LOADING/UNLOADING**.
- 2) When operating M-SW, be sure to set the L-SW mode to **TOP** or **END**.

4. Handling

BLANK lights up regardless of L MODE or M MODE when it is in neither mode during select.

1) L MODE

- When the L mode switch button right side is pressed continuously, the display lights up from **LOADING TOP** → **LOADING END**, in order from left to right.
- To go from **LOADING END** → **LOADING TOP**, press the left button continuously until the desired **MODE** is reached.

- In slow position, the L mode operates more slowly than for normal position.

2) M MODE

- Set L-SW to **LOADING TOP** before performing **EJECT**.
- Set L-SW to **LOADING END** to perform **FF/REW** → **RVS** or **RVS** → **FF/REW**.
- When the right M MODE switch button is pressed continuously, the display lights up from **EJECT** → **RVS** in order from left to right.
- To go from **RVS** → **EJECT**, press the left side switch button continuously until the desired **MODE** is reached.

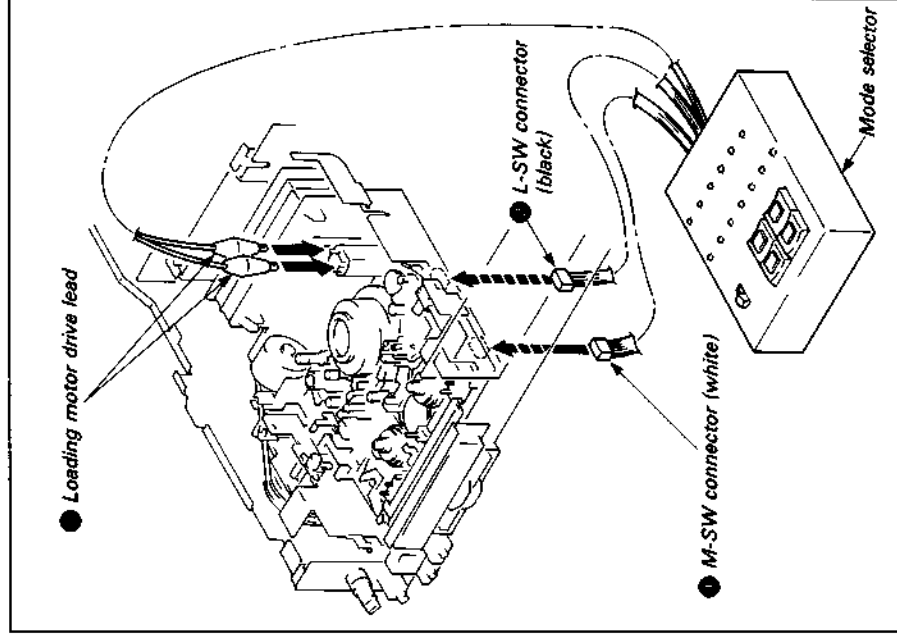
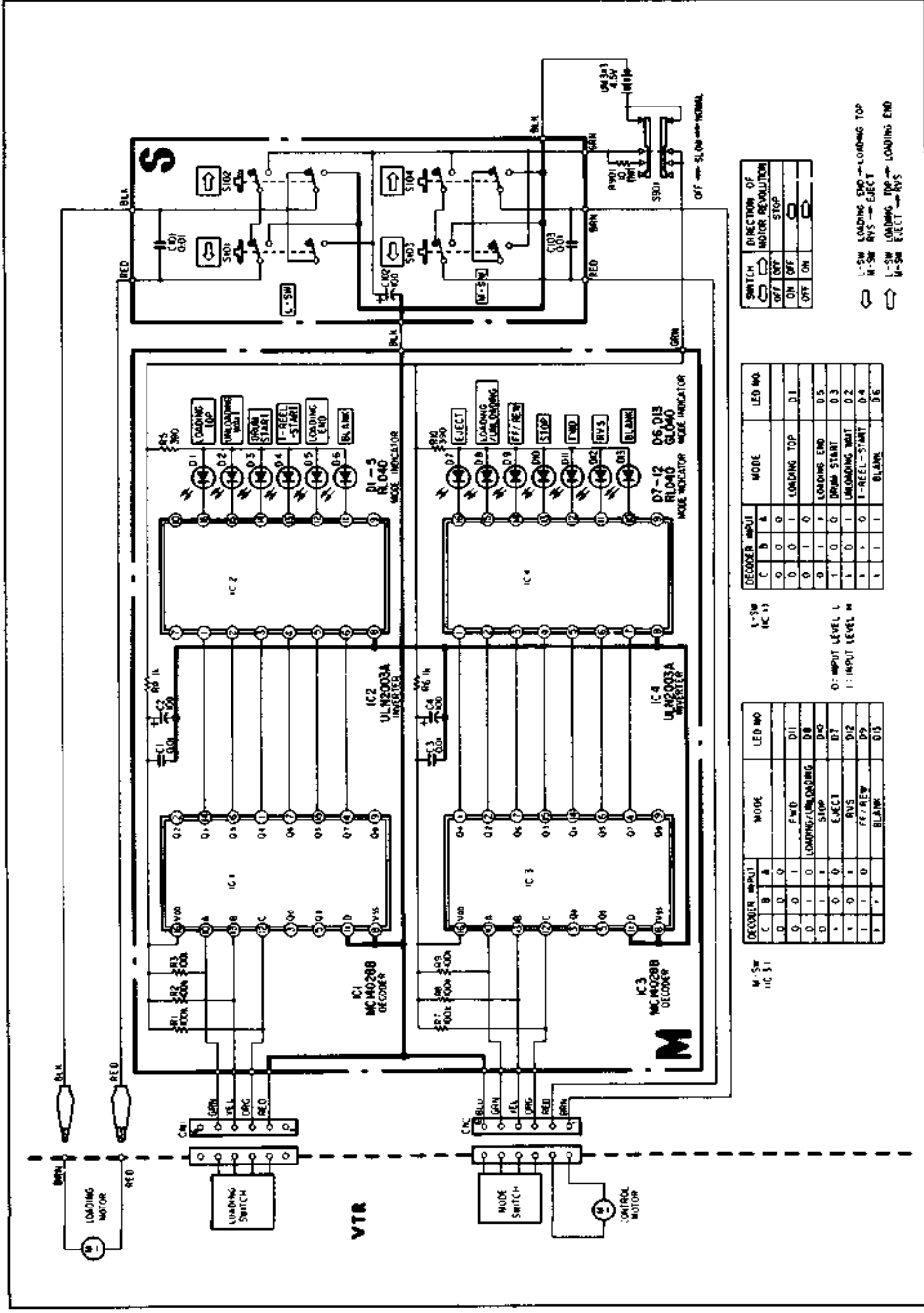


Fig. 7-3.

5. Mode Selector Schematic



6. Mode Selector Parts List

Symbol	Part No.	Part Name	Symbol	Part No.	Part Name
C1	1-108-579-00	0.01 μ F 50V capacitors	IC1	8-759-240-28	IC
C2	1-123-333-00	mylar electrolytic	IC2	8-759-120-03	TC4028BP μ PA2003A
C3	1-108-579-00	0.01 μ F 50V mylar electrolytic	IC3	8-759-240-28	IC TC4028BP
C4	1-123-333-00	0.01 μ F 50V mylar electrolytic	IC4	8-759-120-03	IC μ PA2003A
C101	1-108-579-00	0.01 μ F 50V mylar electrolytic	R1	1-247-179-00	resistor carbon 100K 1/4W
C102	1-123-333-00	100 μ F 24V mylar electrolytic	R2	1-247-179-00	carbon 100K 1/4W
C103	1-108-579-00	0.01 μ F 50V mylar electrolytic	R3	1-247-179-00	carbon 100K 1/4W
D1	8-179-812-31	diode	R4	1-247-131-00	carbon 1K 1/4W
D2	8-179-812-31	diode	R5	1-247-121-00	carbon 390 1/4W
D3	8-179-812-31	diode	R6	1-247-131-00	carbon 1K 1/4W
D4	8-179-812-31	diode	R7	1-247-179-00	carbon 100K 1/4W
D5	8-179-812-31	diode	R8	1-247-179-00	carbon 100K 1/4W
D6	8-719-812-33	diode	R9	1-247-179-00	carbon 100K 1/4W
D7	8-179-812-31	diode	R10	1-247-121-00	carbon 390 1/4W
D8	8-179-812-31	diode	R901	1-214-594-00	metal film 10 1W
D9	8-179-812-31	diode			
D10	8-179-812-31	diode			
D11	8-179-812-31	diode			
D12	8-179-812-31	diode			
D13	8-719-812-33	diode			

7-2. PERIODIC CHECK AND MAINTENANCE

Please perform the following periodic checks and maintenance in order to obtain optimum set function and performance, and to keep the mechanism and tape in good condition. Also, perform the maintenance below after repair, regardless of the length of time the set has been used by the user.

7-2-1. Cleaning of Rotary Drum Assembly

- 1) Press a chamois cloth (Ref. No. J-2) soaked in cleaning fluid (Ref. No. J-1) lightly against the rotary drum assembly, and slowly rotate the rotary upper drum assembly counterclockwise by finger to clean.

Note: Do not use the power supply to rotate the motor, and do not rotate the drum clockwise by finger.

Also, there is a danger of damaging the head tip if the chamois cloth is moved vertically relative to the head tip, so please follow the instruction above for cleaning.

7-2-2. Cleaning of Tape Path (See Fig. 7-4)

- 1) Place the cassette compartment assembly in EJECT state, and clean the tape path (No. 1 ~ No. 11 guides, capstan shaft, pinch roller) with a chamois cloth soaked in cleaning fluid.

7-2-3. Cleaning of Drive System

- 1) Clean the drive system (timing belt, surface of reel tables) with a chamois cloth soaked in cleaning fluid.

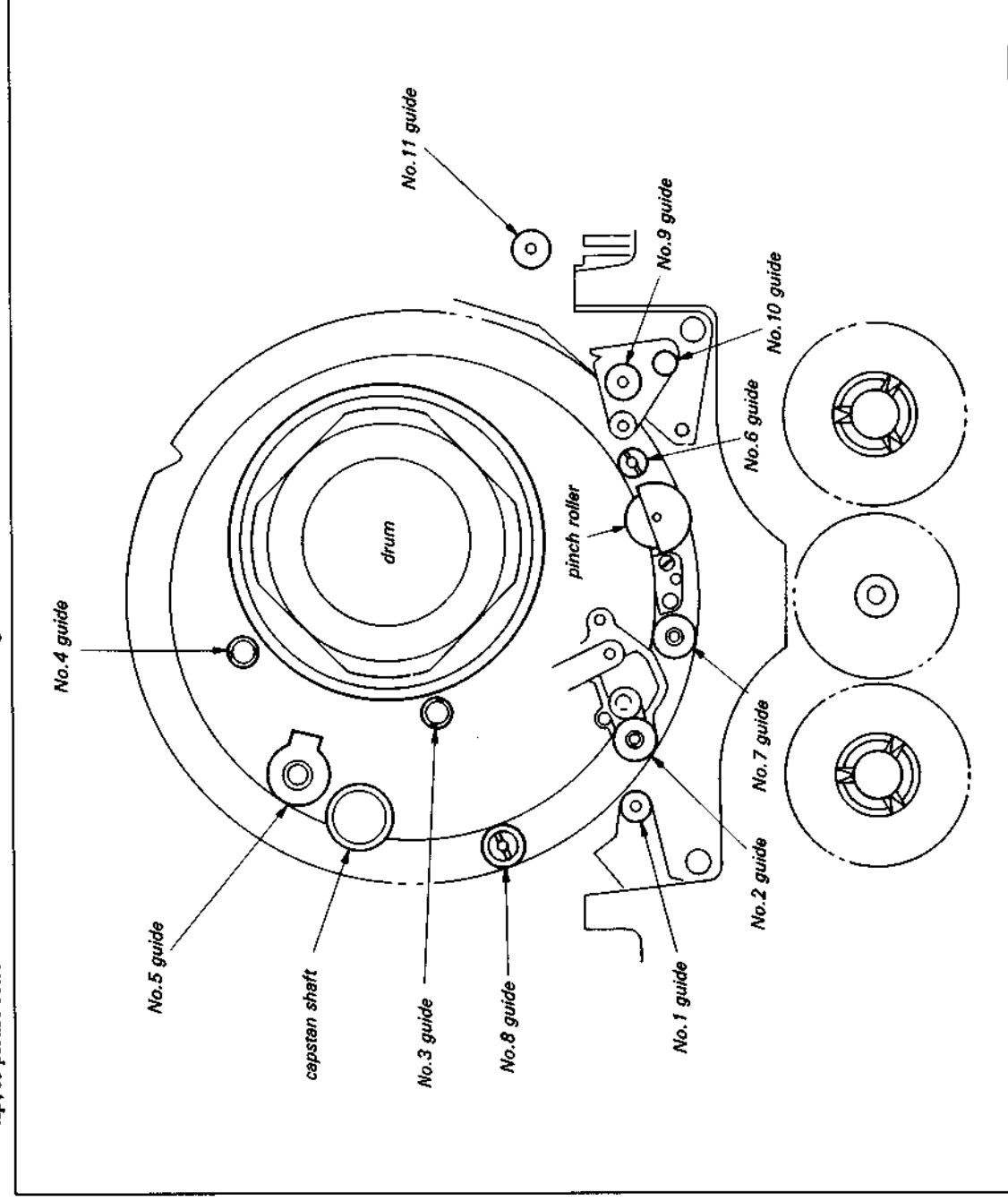



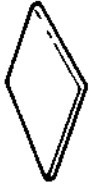

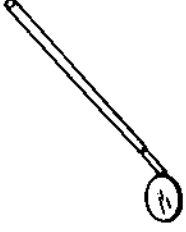
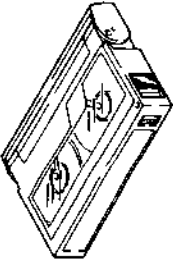
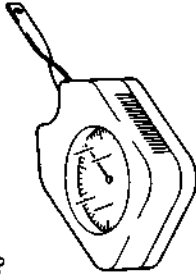

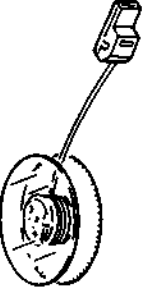
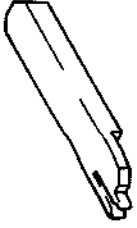


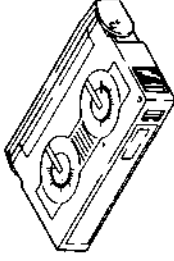
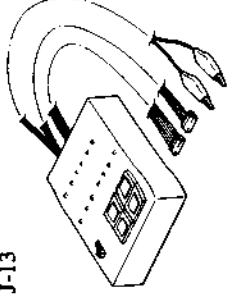
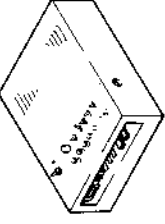
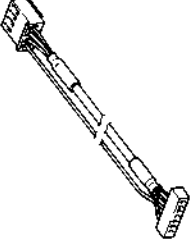
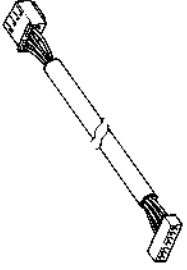
Fig. 7-4.

7-2-5. Service Jig Table

Ref. No.	Name	Part No.	Jig	Use, Notes
J-1	Cleaning fluid	Y-2031-001-1		
J-2	Chamois cloth	2-034-697-00		
J-3	Head degausser	Commercially sold		
J-4	Small adjustment mirror, spare mirror	J-6080-029-A J-6080-030-1	SL-5052	Tape path
J-5	Alignment tape (WR5-1C)	8-967-995-06		Tape path
J-6	Dial tension gauge	J-6080-827-A		torque measurement
J-7	Tension measurement reel	J-6080-831-A		with $\phi 30$ tape
J-8	Tension measurement reel	J-6080-832-A		with $\phi 16$ string
J-9	No. 10 gear phase jig	J-6080-823-A	GD-2047	
J-10	Rotary drum jig	(packed with the repair rotary upper drum)		
J-11	No. 6 guide lock jig	J-6080-826-A		
J-12	FWD, RVS take-up torque cassette	J-6080-824-A	GD-2089	for all models
J-13	Mode selector	J-6080-825-A		Tape path
J-14	TRACK SHIFT & MONITOR JIG	J-6080-851-A		Tape path
J-15	RF/SWP connector	J-6080-883-A		Tape path
J-16	CTL connector	J-6080-884-A		Tape path

Other equipment: Oscilloscope

Analog tester (20k Ω)

J-1		J-2		J-3		J-4	
J-5		J-6		J-7		J-8	
J-9		J-10 (Packed with repair use rotary upper drum)		J-11		J-12	
J-13		J-14		J-15		J-16	

7-3. MECHANICAL CHECK, ADJUSTMENT AND REPLACEMENT

Note: Use the mode selector (Ref. No. J-13) for this mechanical check, adjustment and replacement.
The mode inside the is the mode set by pressing the mode selector button.

7-3-1. S Reel Table Assembly (See Fig. 7-6.)

1. Removal

- 1) Remove the cassette compartment assembly according to item Section 2, 2-14.
- 2) Set to **FF/REW** mode.
- 3) Remove screw **1** and reel table stopper **2**.
- 4) Remove the S reel table assembly **3**.

Note: Be sure to hold the upper reel hook when removing.

2. Mounting

- 1) Place a half drop of oil on the spindle **4** upper surface.
- 2) Move the S main brake assembly, **5** in the direction of arrow.
- 3) Mount the S reel table assembly **3**, being careful not to hit the tension regulator band assembly **6**.
- 4) Mount the reel table stopper **2** and tighten with screw **1**.
- 5) Set to **LOADING/UNLOADING** mode.
- 6) Mount the cassette compartment assembly by following the procedure in item Section 2, 2-14, in reverse.

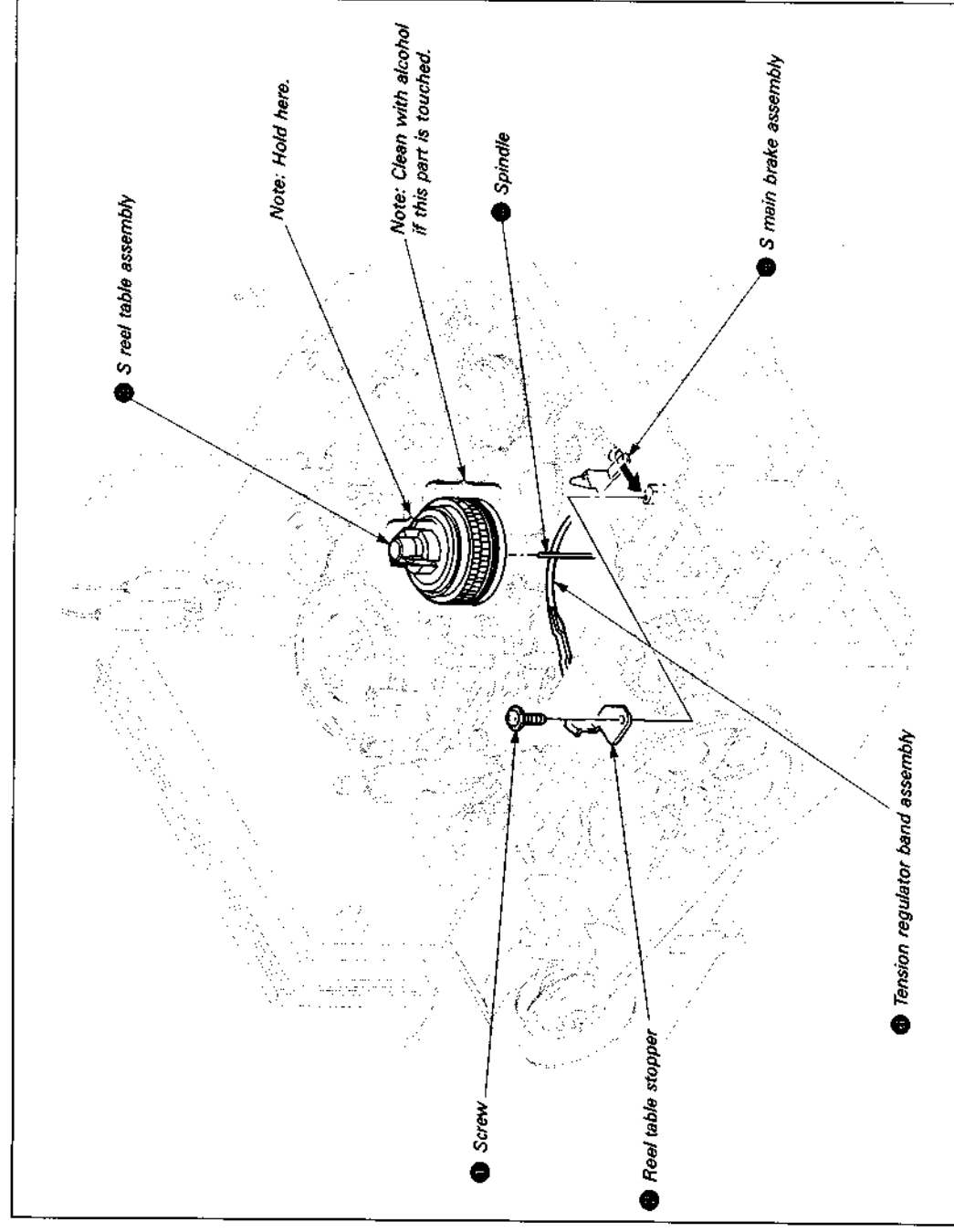


Fig. 7-6.

7-3-2. T Reel Table Assembly (See Fig. 7-7.)

1. Removal

- 1) Remove the cassette compartment assembly according to item Section 2, 2-14.
- 2) Set to **UNLOADING WAIT** mode.
- 3) Place the spring ● on the T.S brake assembly ● on the hook on the lock slider assembly.
- 4) Remove the stopper washer ● and the T soft brake assembly ●.
- 5) Set to **EJECT** mode.
- 6) Move drive gear (B) assembly ● in the direction of arrow.
- 7) Remove T reel table assembly ●.

Note: Be sure to hold the upper reel hook when removing.

2. Mounting

- 1) Place a half drop of oil on the spindle ● upper surface.
- 2) Move the drive gear (B) assembly ● in the direction of arrow. (Check **EJECT** mode.)
- 3) Mount the T reel table assembly ●.
- 4) Mount the T soft brake assembly ● and the stopper washer ●.
- 5) Place the spring ● on the T.S brake assembly ● hook.
- 6) Set to **LOADING TOP**, **LOADING/UNLOADING** mode.
- 7) Mount the cassette compartment assembly by following the procedure in item Section 2, 2-14. in reverse.

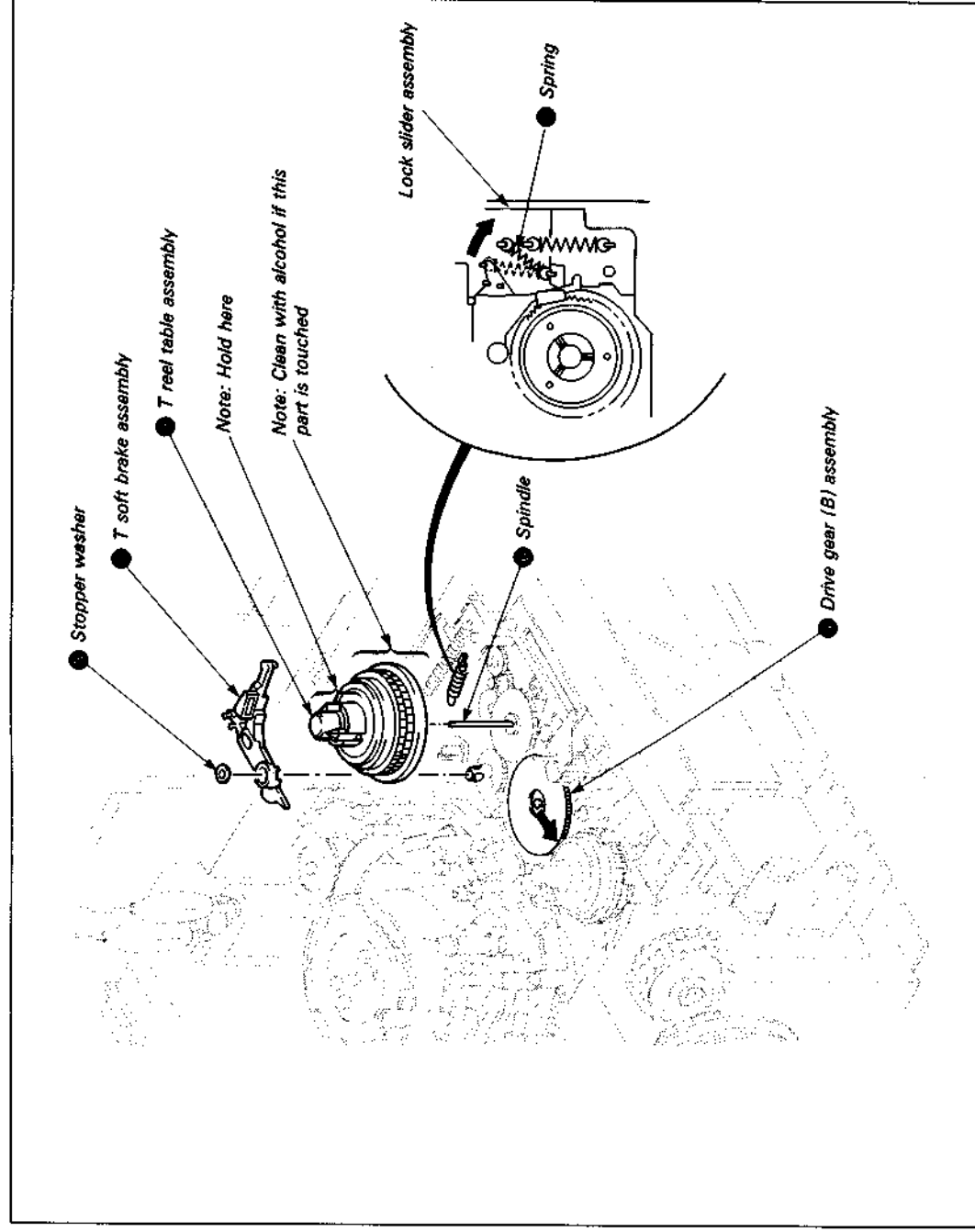


Fig. 7-7.

7-3-4. Tension Regulator Arm Assembly (See Fig. 7-9.)

1. Removal

- 1) Remove the mechanism as described in item Section 2, 2-15.
- 2) Remove the cassette compartment assembly according to item Section 2, 2-14.
- 3) Remove the LS motor belt ●.
- 4) Remove the four screws ●, and then move the front base ● in the direction of arrow.
- 5) Change the spring position as described in 7-3-3. 1. Removal, 2). (See Fig. 7-8.)
- 6) Remove tension spring ●. (Note its position.)
- 7) Remove screw ● and the tension regulator spring hook assembly ●.
- 8) Set to **FF/REW** mode.
- 9) Remove the tension regulator band assembly hook ●.
- 10) Remove the tension regulator arm assembly ●.

2. Mounting

- 1) Place a half drop of oil on the spindle ●.
- 2) Mount the tension regulator arm assembly ●, placing the tension regulator load arm assembly pin ● in the tension regulator arm assembly ● cam groove (on the back).
- 3) Mount the tension regulator band assembly hook ●. (Do not touch the band or change its shape.)
- 4) Set to **LOADING/UNLOADING** mode.
- 5) Mount the tension regulator spring hook assembly ● and tighten with screw ●.
- 6) Replace tension spring ● in its original position and lock the screws.
- 7) Position the spring according to item 7-3-3, 2. Mounting, 3). (See Fig. 7-8.)
- 8) Mount the front base ●, and then tighten with four screws ●.
- 9) Mount the LS motor belt ●.
- 10) Mount the cassette compartment assembly by following the procedure in item Section 2, 2-14. in reverse.
- 11) Mount the mechanism by following the procedure in Section 2, 2-15. in reverse.

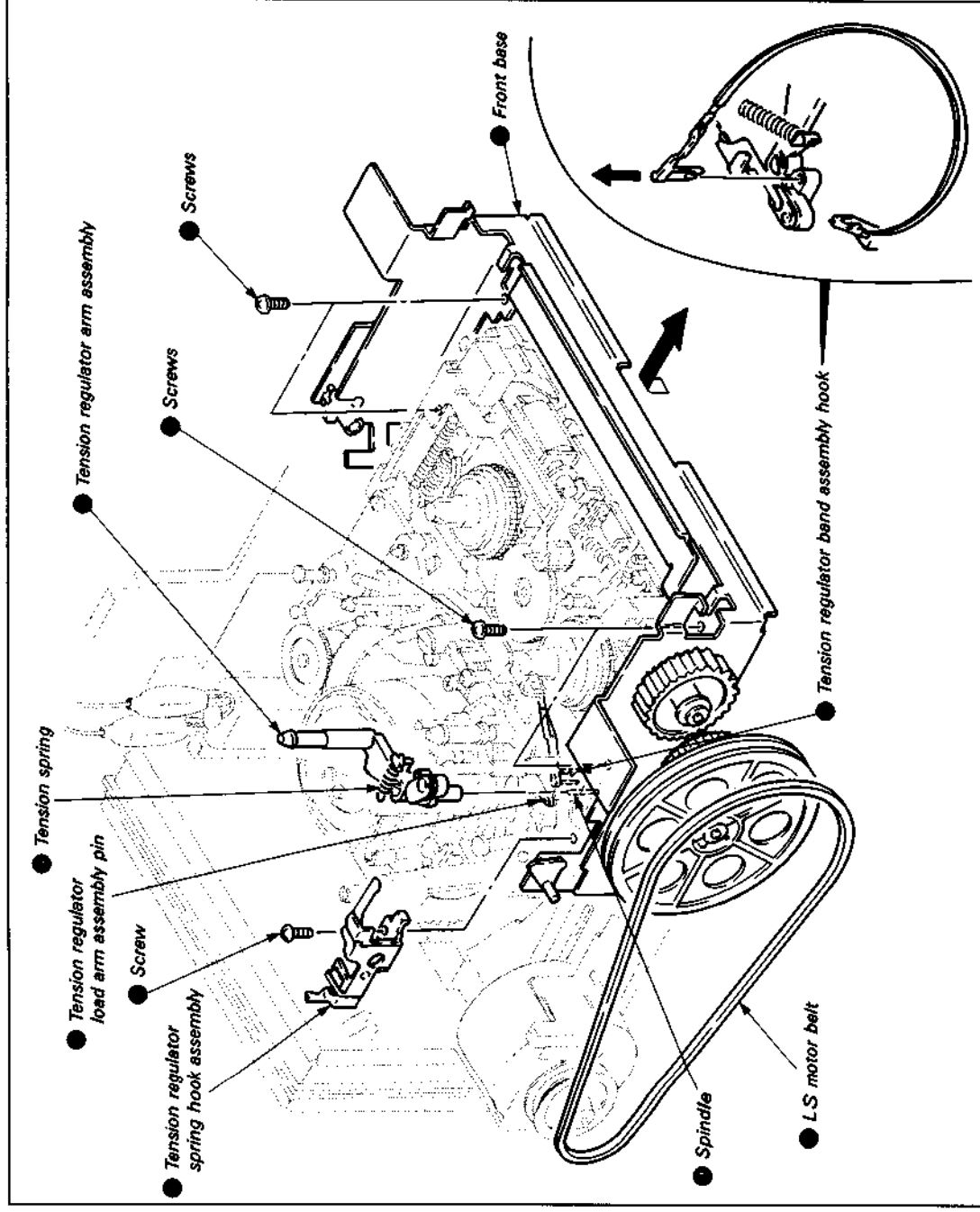


Fig. 7-9.

7-3-5. Tension Regulator Band Assembly

(See Fig. 7-10.)

1. Removal

- 1) Remove the S reel table assembly according to item 7-3-1, 1. Removal. (See Fig. 7-6.)
- 2) Remove the band arm hook ●.
- 3) Remove hook ● and the tension regulator band assembly ●.

2. Mounting

- 1) Mount the tension regulator band assembly ●. (Do not touch the band or change its shape.)
- 2) Fit on the band arm hook ●.
- 3) Mount the S reel table assembly according to 7-3-1, 2. Mounting. (See Fig. 7-6.)
- 4) Perform 7-3-21. FWD Back Tension Adjustment.

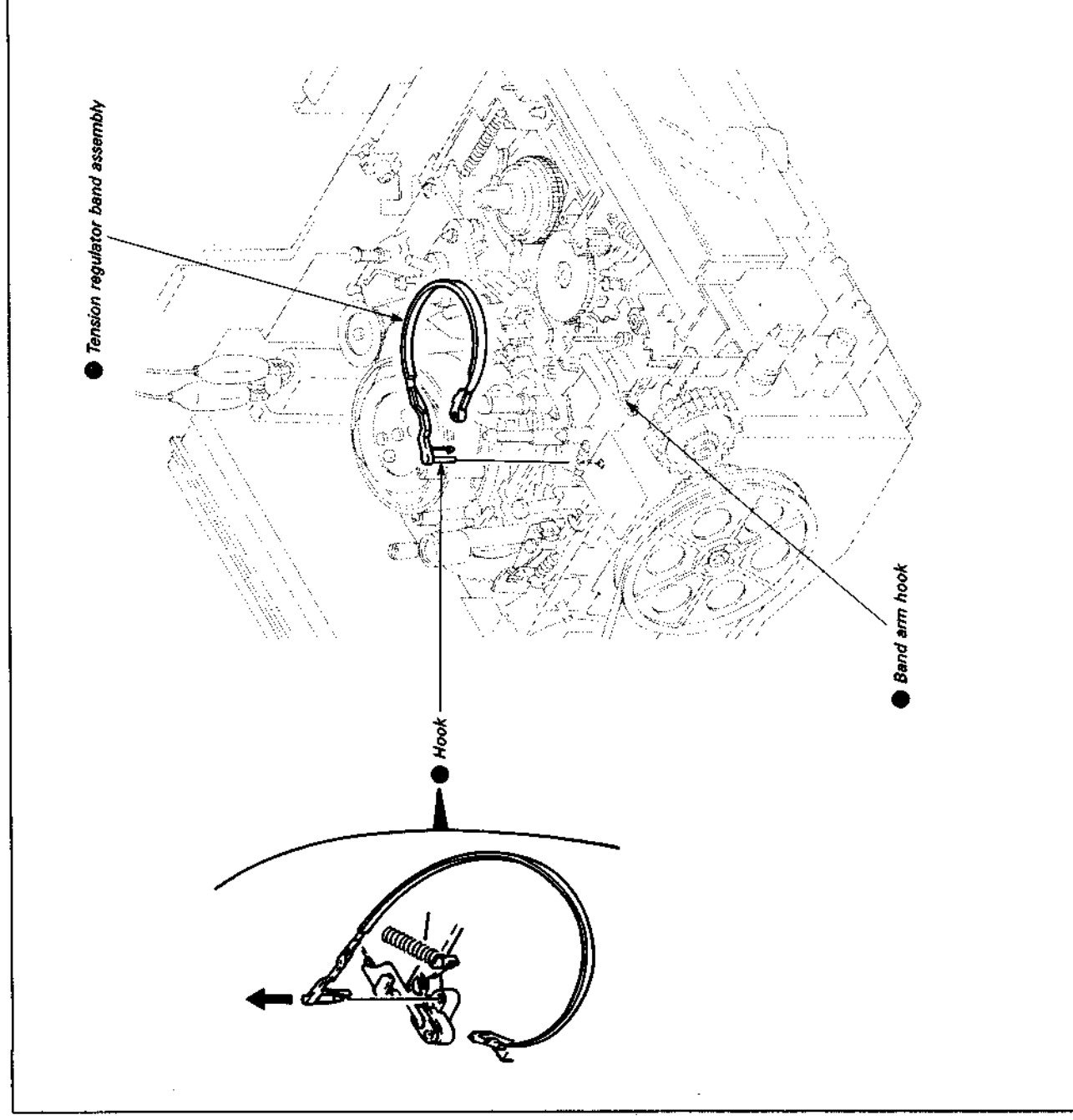


Fig. 7-10.

7-3-6. Loading Motor Assembly (See Fig. 7-11.)

1. Removal

- 1) Connect a power supply and press the push button to turn on.
- 2) Press the OPEN/CLOSE button.

Note: Disconnect the power supply after being set to EJECT state.

- 3) Open the SP-2 board ① according to item Section 2, 2-6.
- 4) Remove connector ② from SP-2 board ③.
- 5) Remove L motor belt ④.
- 6) Remove the two screws ⑤.
- 7) Remove the loading motor assembly ⑥.

2. Mounting

- 1) Mount the loading motor assembly ⑥ and tighten the two screws ⑤.
- 2) Mount L motor belt ④.
- 3) Connect connector ② to SP-2 board ③.
- 4) Mount SP-2 board ① by following the procedure in item Section 2, 2-6, in reverse.

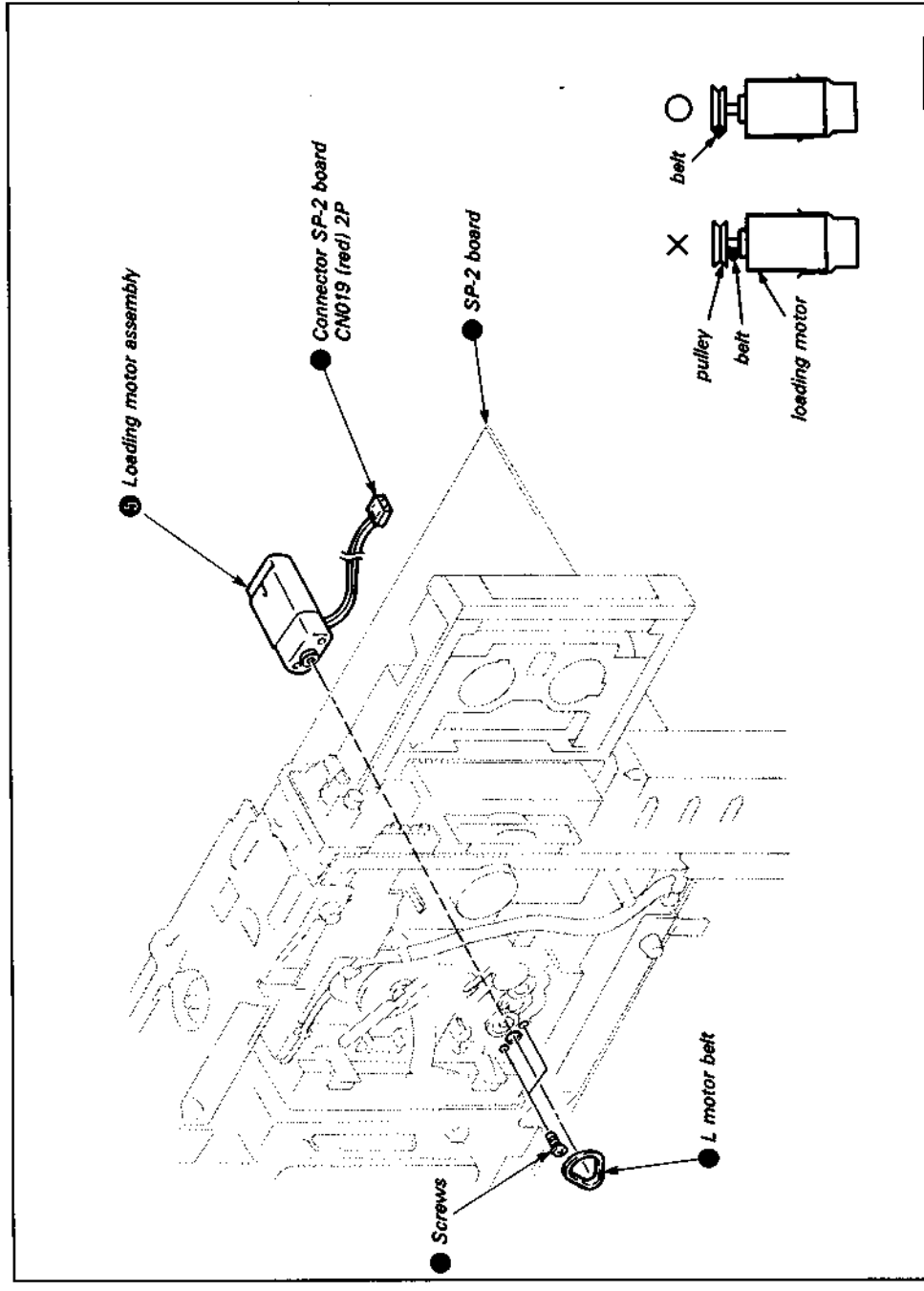


Fig. 7-11.

7-3-7. Loading Ring Assembly (See Fig. 7-12, 13.)

1. Removal

- 1) Remove the mechanism as described in item Section 2, 2-15.
- 2) Remove the cassette compartment assembly according to item Section 2, 2-14.
- 3) Operate the mode selector, and move the guide base assembly ● until just before lock, and the entrance guide assembly ● until just before lock where the ring stopper ● screw is visible. (Do not move loading ring assembly ●.)

- 4) Remove the stopper washer ● and remove No. 10 gear assembly ●.
- 5) Remove screw ● and the roller retainer ● and ring roller ●.
- 6) Remove the two screws ● and the ring stopper ● and ring roller ●.
- 7) Remove the loading ring assembly ● as shown by arrow. (See Fig. 7-12.)

Note: Be careful that the loading ring assembly ● does not touch the drum when it is removed.

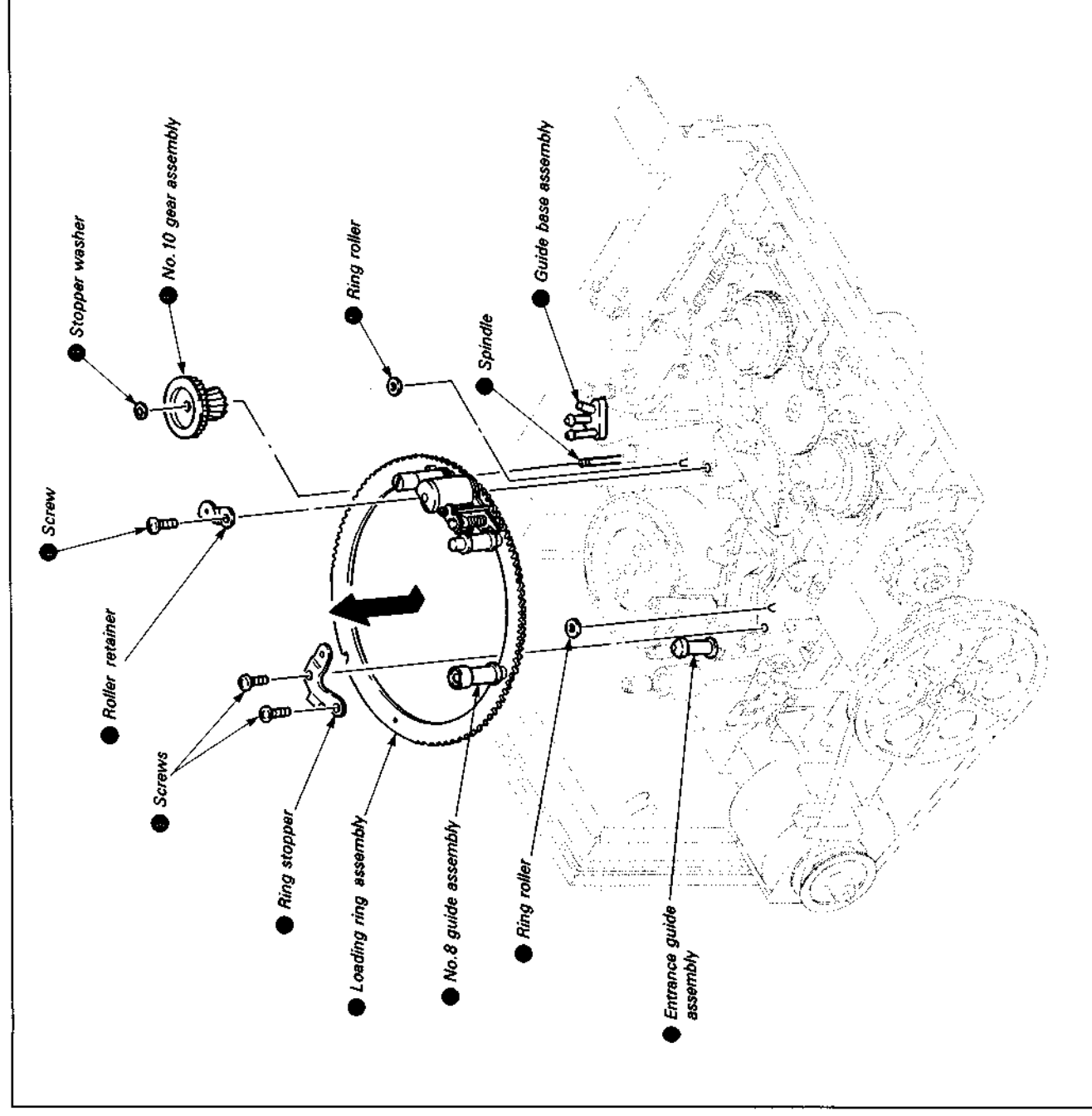


Fig. 7-12.

2. Mounting

- 1) Mount the loading ring assembly ● so that it is in unthreaded state (pinch roller arm assembly is on the front panel side). (Check that is in the state in step 3) under Removal.)
- 2) Mount the ring roller ● and ring stopper ● and tighten with the two screws ●. (No. 8 guide assembly ● should be closer to the front panel than the ring stopper ●.)
- 3) Mount the ring roller ● and roller retainer ● and tighten with screw ●. (Check that the loading ring assembly matches the three ring spacers.)
- 4) Place a half drop of oil on the spindle ●. (See Fig. 7-12.)
- 5) Check that the protrusions on the drive changer assembly are in the indentations of the L-SW assembly and insert the No. 10 gear phase jig (Ref. No. J-9). (See Fig. 7-13.)

- 6) Mount No. 10 gear assembly ● and stopper washer ● while pushing the No. 8 guide assembly ● against the ring stopper ●.
- 7) Pull out the No. 10 gear phase jig.
- 8) Set to **LOADING TOP** mode.
- 9) Mount the cassette compartment assembly by following the procedure in item Section 2, 2-14. in reverse.
- 10) Mount the mechanism by following the procedure in Section 2, 2-15. in reverse.

Note: Be sure to perform 7-4. Tape Path Adjustment after mounting.

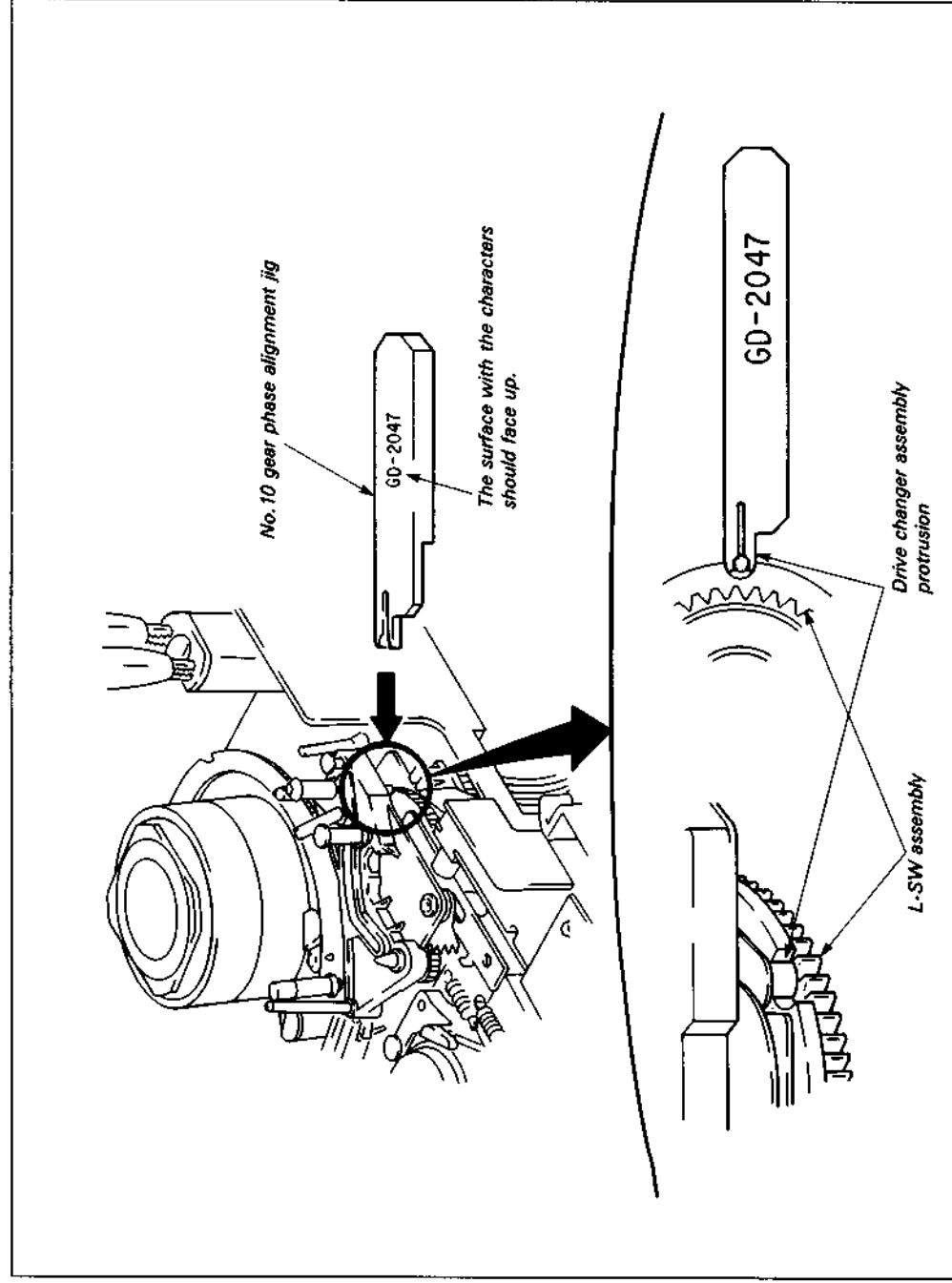


Fig. 7-13.

7-3-8. Pinch Roller Assembly (See Fig. 7-14. ~ 25.)

1. Removal

- 1) Remove the loading ring assembly as described in 7-3-7., 1. Removal. (See Fig. 7-12.)
- 2) Remove stopper washer ●. (See Fig. 7-14.)
- 3) Change the position of the torsion spring ● on No. 7 guide assembly ●. (See Fig. 7-15.)
- 4) Rotate pinch roller arm assembly ● in the direction of arrow. (See Fig. 7-16.)
- 5) Remove pinch roller arm assembly ● in the direction of arrow. (See Fig. 7-17.)
- 6) Remove torsion spring ●. (See Fig. 7-18.)

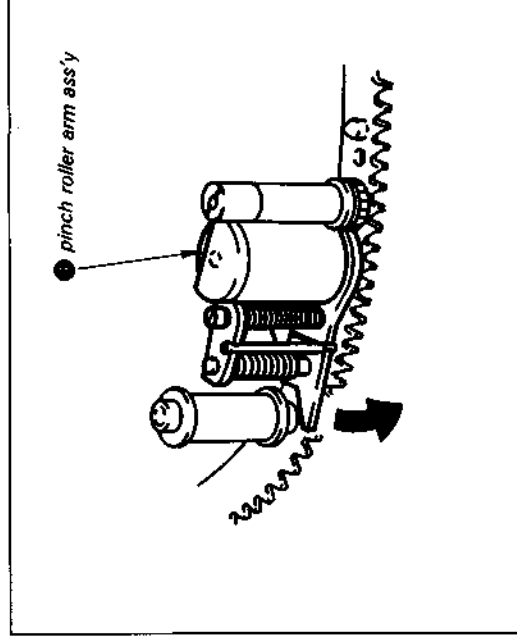


Fig. 7-16.

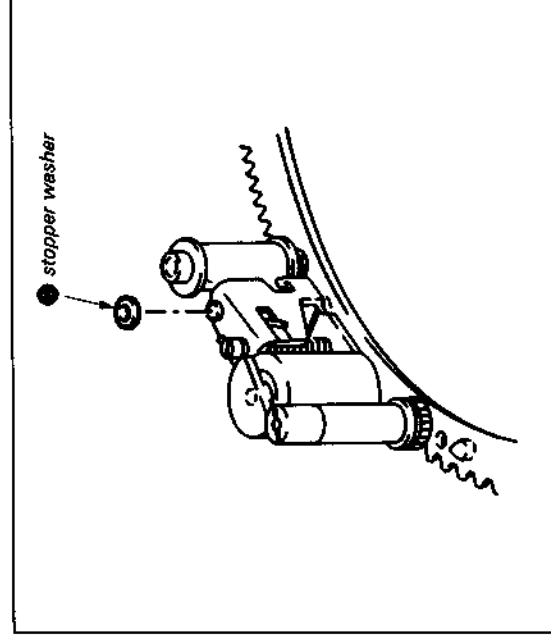


Fig. 7-14.

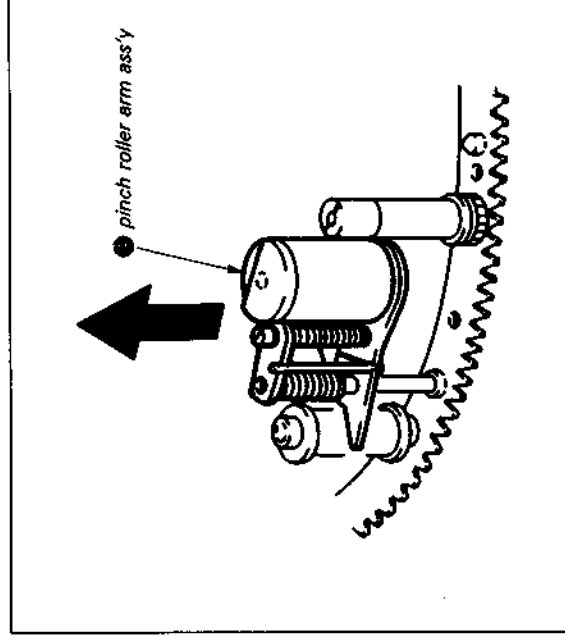


Fig. 7-17.

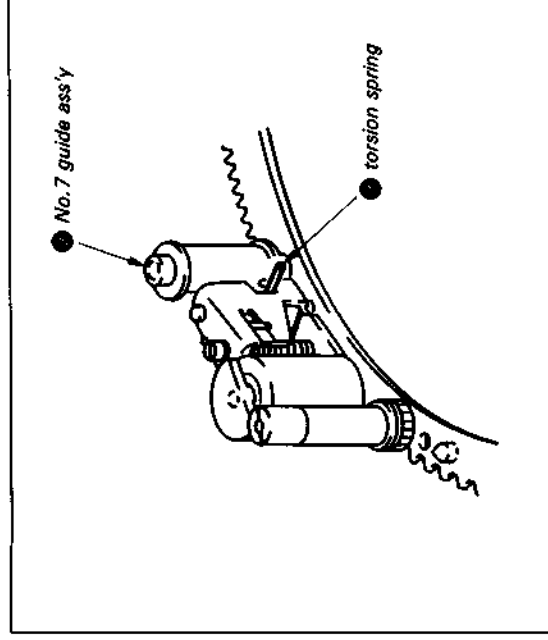


Fig. 7-15.

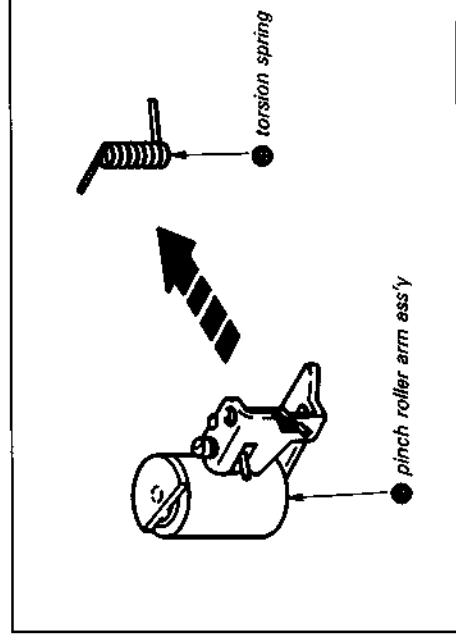


Fig. 7-18.

2. Mounting

- 1) Position torsion spring ●. (See Fig. 7-19.)
- 2) Insert the end of a paper clip ● or other thin rod inside the pinch roller arm assembly hole ●. (See Fig. 7-20, 7-21.)
- 3) Push the end of the clip ● through to contact the loading ring assembly shaft ● and mount the pinch roller arm assembly ●. (See Fig. 7-22, 7-23.)
- 4) Place the spring on No. 7 guide assembly ●. At this time, check that the spring is hooked on section A. (See Fig. 7-24.)
- 5) Mount the stopper washer ●. (See Fig. 7-25.)
- 6) Mount the loading ring assembly according to 7-3-7., 2. Mounting. (See Fig. 7-12, 7-13)

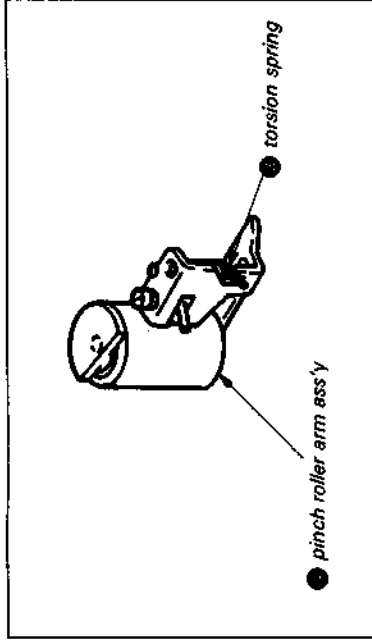


Fig. 7-19.

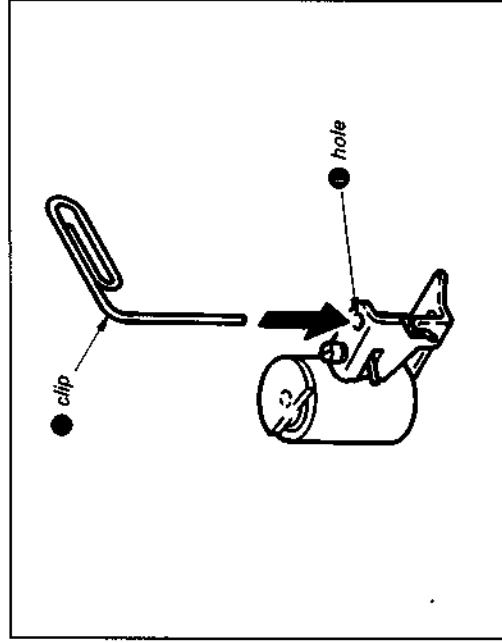


Fig. 7-20.

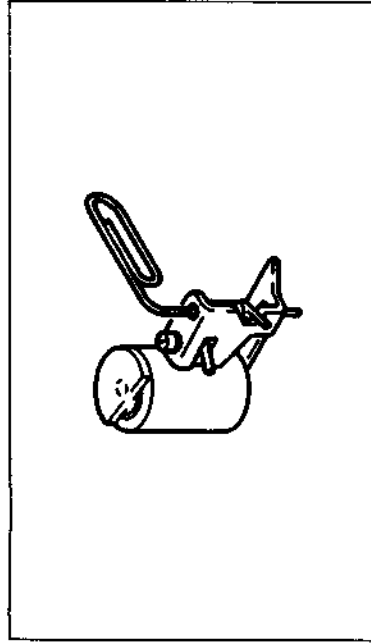


Fig. 7-21.

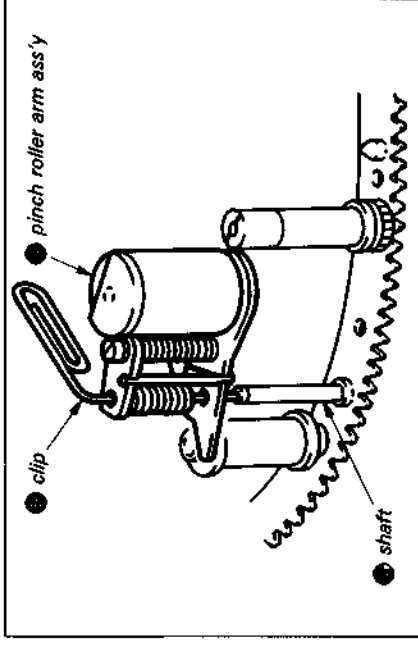


Fig. 7-22.

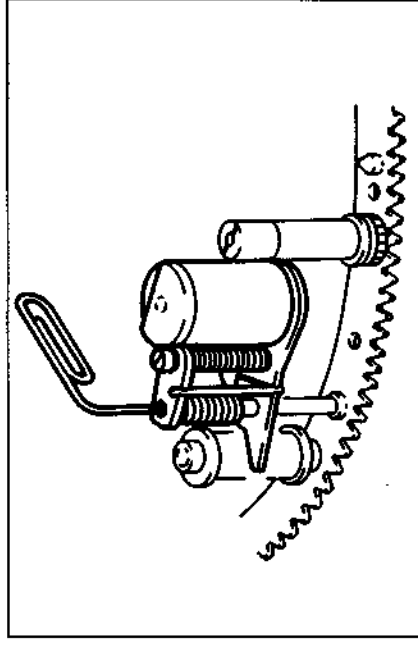


Fig. 7-23.

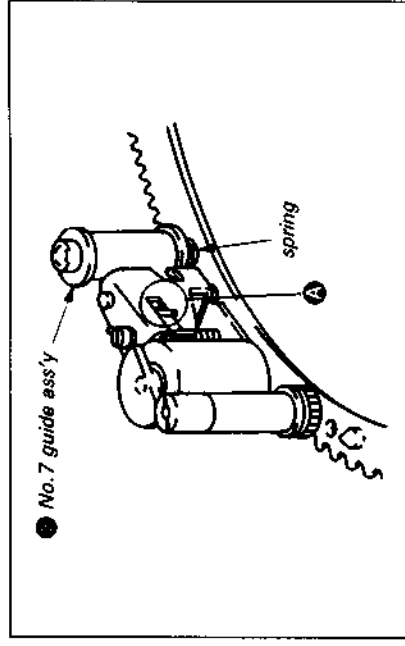


Fig. 7-24.

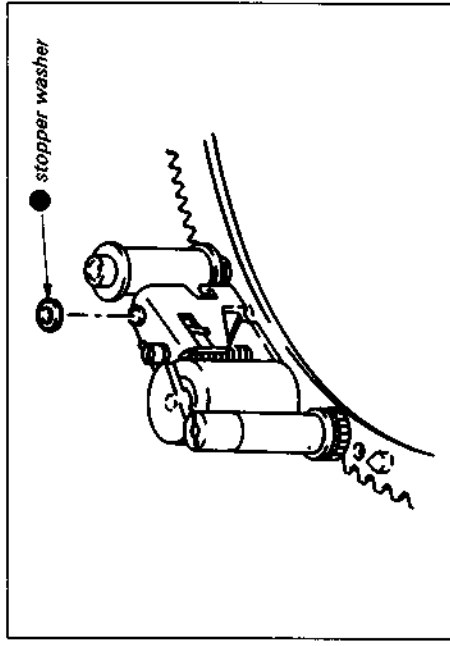


Fig. 7-25.

7-3-9. Slant Guide Assembly (See Fig. 7-26 ~ 28.)

1. Removal

- 1) Remove the loading ring assembly according to 7-3-7., 1. Removal. (See Fig. 7-12.)
- 2) Remove screw ● and E ring ●.
- 3) Remove the slant guide assembly ●. (See Fig. 7-26.)

2. Mounting

- 1) Operate the mode selector, and line up the right edge of the L slider assembly and the right edge of the lock slider assembly. (See Fig. 7-27.)

- 2) Set the slant guide assembly guide base assembly in unthreaded state (guide base assembly is on front panel side) and mount. (See Fig. 7-28.)

Note: At this time, confirm the engagement position of the slant guide drive gear and L slider assembly gear. (See Fig. 7-32.)

- 3) Mount the E ring ● and tighten screw ●. (See Fig. 7-26.)
- 4) Put in the state in 7-3-7., 1. Removal, 3).
- 5) Mount the loading ring assembly according to 7-3-7., 2. Mounting (See Fig. 7-12, 7-13.)

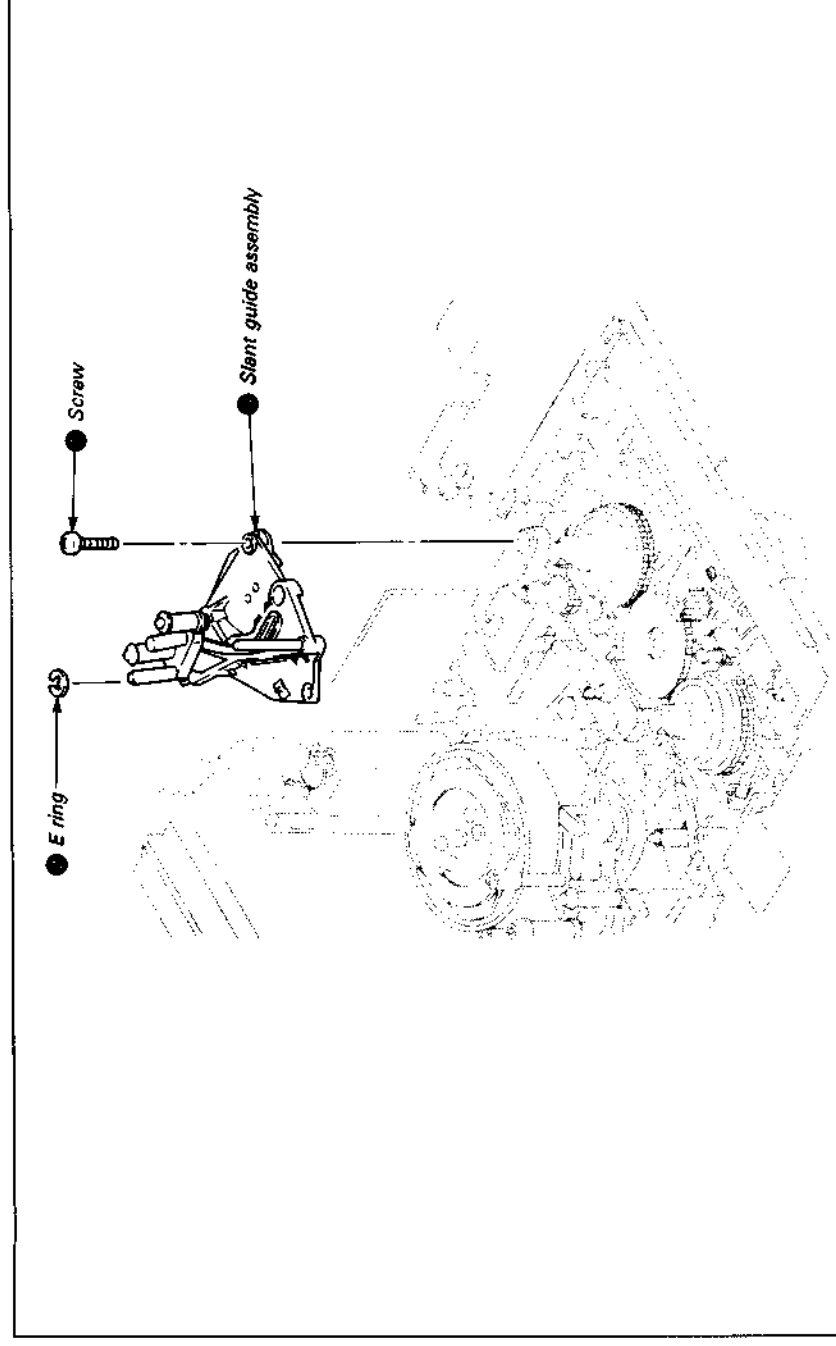


Fig. 7-26.

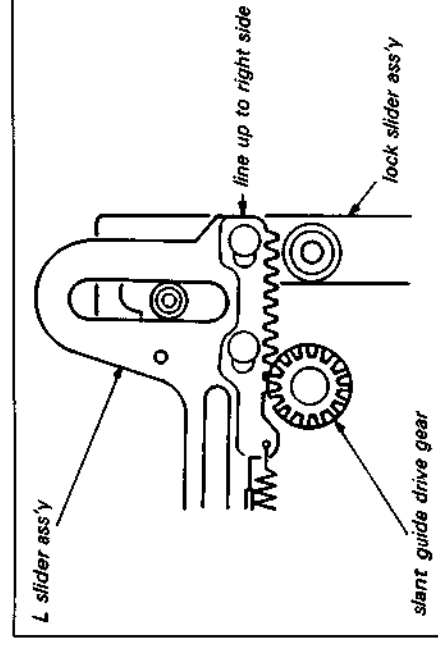


Fig. 7-27.

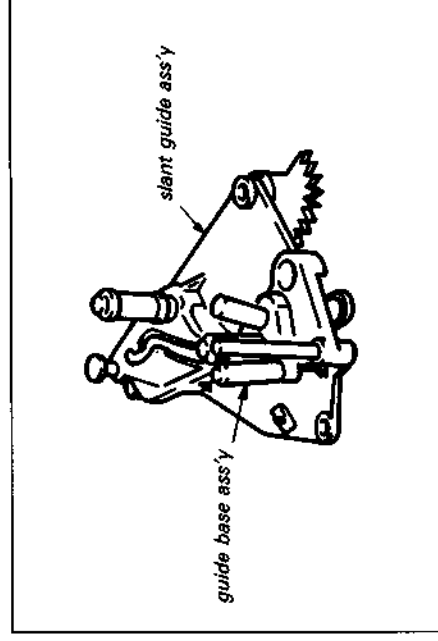


Fig. 7-28.

7-3-10. Entrance Guide (P) Assembly (No. 2 Guide Assembly) (See Fig. 7-29.)

1. Removal

- 1) Remove the cassette compartment assembly according to item Section 2, 2-14.
- 2) Turn the rotary upper drum counterclockwise and separate the head portion from the entrance guide (P) assembly ①.
- 3) Remove the two screws ②.
- 4) Remove No. 3 guide nut ③, and remove guide flange ④, guide ⑤ and compression spring ⑥.
- 5) Remove the entrance guide assembly ⑦.

2. Mounting

- 1) Engage the entrance guide (P) assembly and L slider assembly so that the part without teeth ⑧ on the bottom of the entrance guide (P) assembly and the part without teeth ⑨ on the L slider assembly match.
- 2) Mount the compression spring ⑩, guide ⑪ and guide flange ⑫ in that order, then temporarily tighten the guide nut ⑬.
- 3) Tighten the two screws ⑭.
- 4) Mount the cassette compartment assembly by following the procedure in item Section 2, 2-14, in reverse.

Note: Be sure to perform 7-4. Tape Path Adjustment after mounting.

Note: Be sure to perform 7-4. Tape Path Adjustment after mounting.

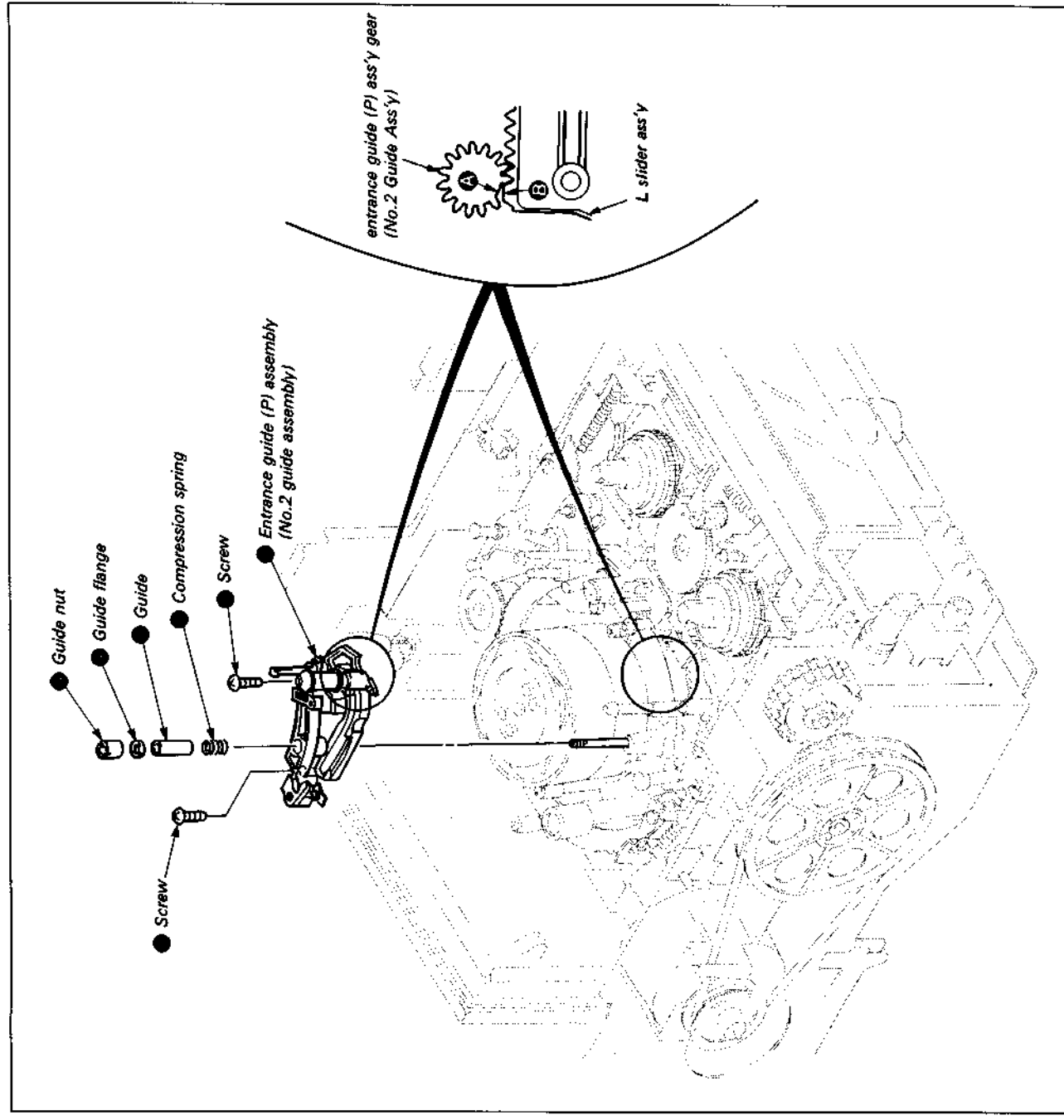


Fig. 7-29.

7-3-11. L Slider Assembly (See Fig. 7-30. ~32.)

1. Removal

- 1) Remove the slant guide assembly according to 7-3-9., 1. Removal.
- 2) Remove the entrance guide (P) assembly according to 7-3-10., 1. Removal.
- 3) Set to **DRUM START** mode.
- 4) Remove slant guide drive gear ●.
- 5) Remove the tension regulator load arm assembly ● pin from the cam groove of the tension regulator arm assembly. (Refer to 7-3-4. Tension Regulator Arm Assembly.)
- 6) Remove the two stopper washers ●.
- 7) Remove the L slider assembly ● while pushing the RL arm assembly protrusion ● in the direction of arrow.
- 8) Remove the stopper washer ● and the tension regulator load arm assembly ●.

2. Mounting

- 1) Lubricate the portions indicated in Fig. 7-31.
- 2) Mount the tension regulator load arm assembly ● and the stopper washer ●.
- 3) Mount the L slider assembly ● while pushing the RL arm assembly protrusion ● in the direction of arrow.
- 4) Put the tension regulator load arm assembly ● pin into the M slider groove. (Refer to 7-3-15. M slider)
- 5) Mount the two stopper washers ●.
- 6) Refer to 7-3-4, 2. Mounting, 2), and place the tension regulator load arm assembly ● pin in the tension regulator arm assembly cam groove.
- 7) Operate the mode selector, and match up the right edge of the L slider assembly and the right edge of the lock slider assembly. (See Fig. 7-27.)
- 8) Engage the slant guide drive gear so that the notch is 1 tooth away from the L slider assembly left side tooth. (See Fig. 7-32.)
- 9) Mount the entrance guide (P) assembly according to 7-3-10., 2. Mounting.
- 10) Mount the slant guide assembly according to 7-3-9., 2. Mounting.

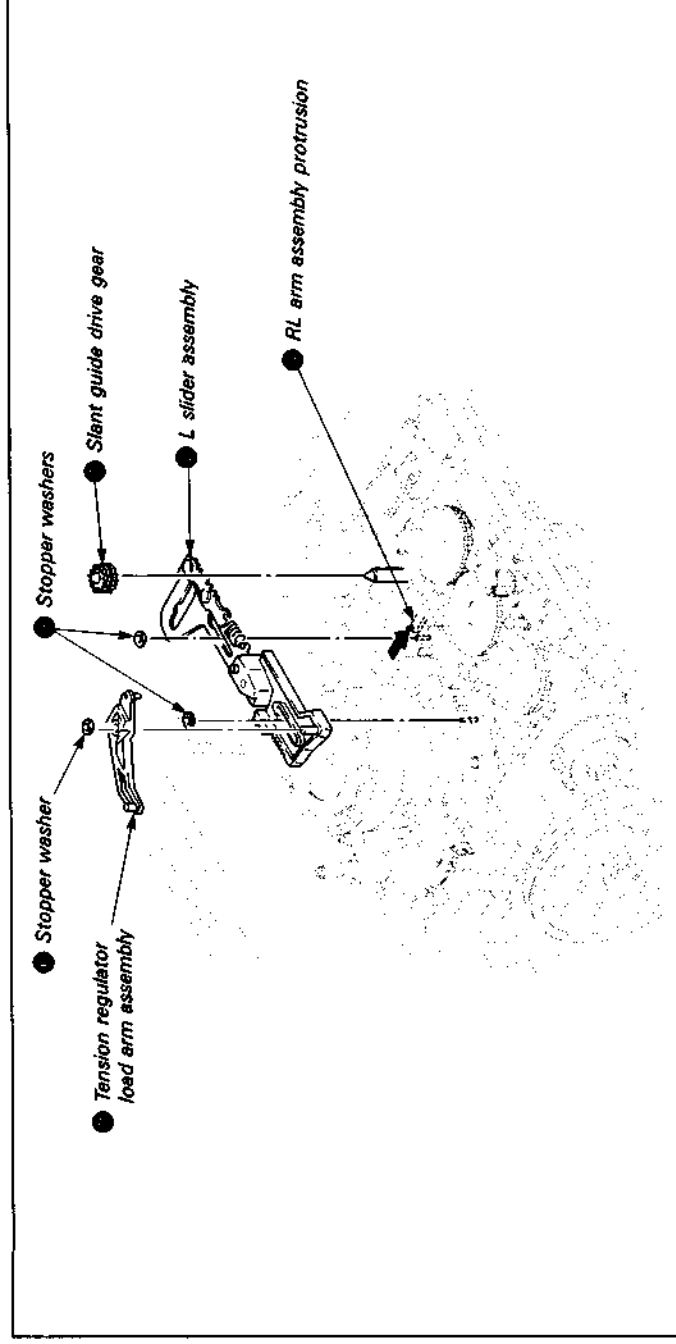


Fig. 7-30.

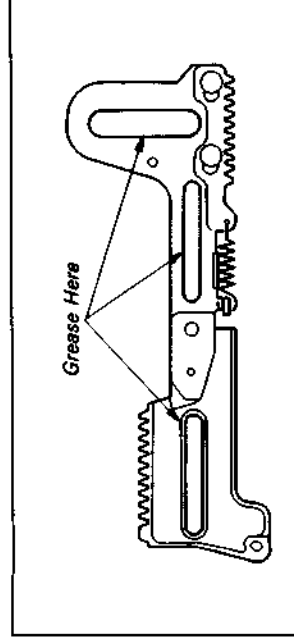


Fig. 7-31.

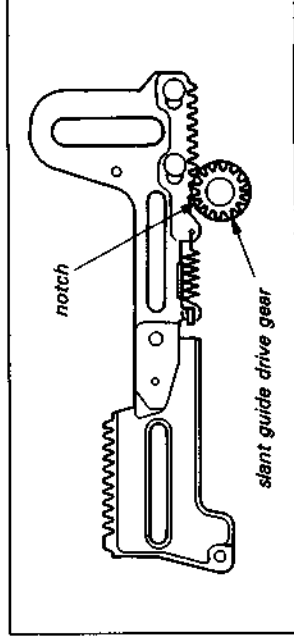


Fig. 7-32.

7-3-12. L-SW Assembly (See Fig. 7-33 ~35.)

1. Removal

- 1) Remove the L slider assembly according to 7-3-11., 1. Removal.
- 2) Remove lock slider retainer ①.
- 3) Remove screw ② and lock slider A ③.
- 4) Remove stopper washer ④ and torsion spring ⑤.
- 5) Remove drive changer assembly ⑥.
- 6) Remove connector ⑦.
- 7) Remove the two screws ⑧ and the L-SW assembly ⑨.

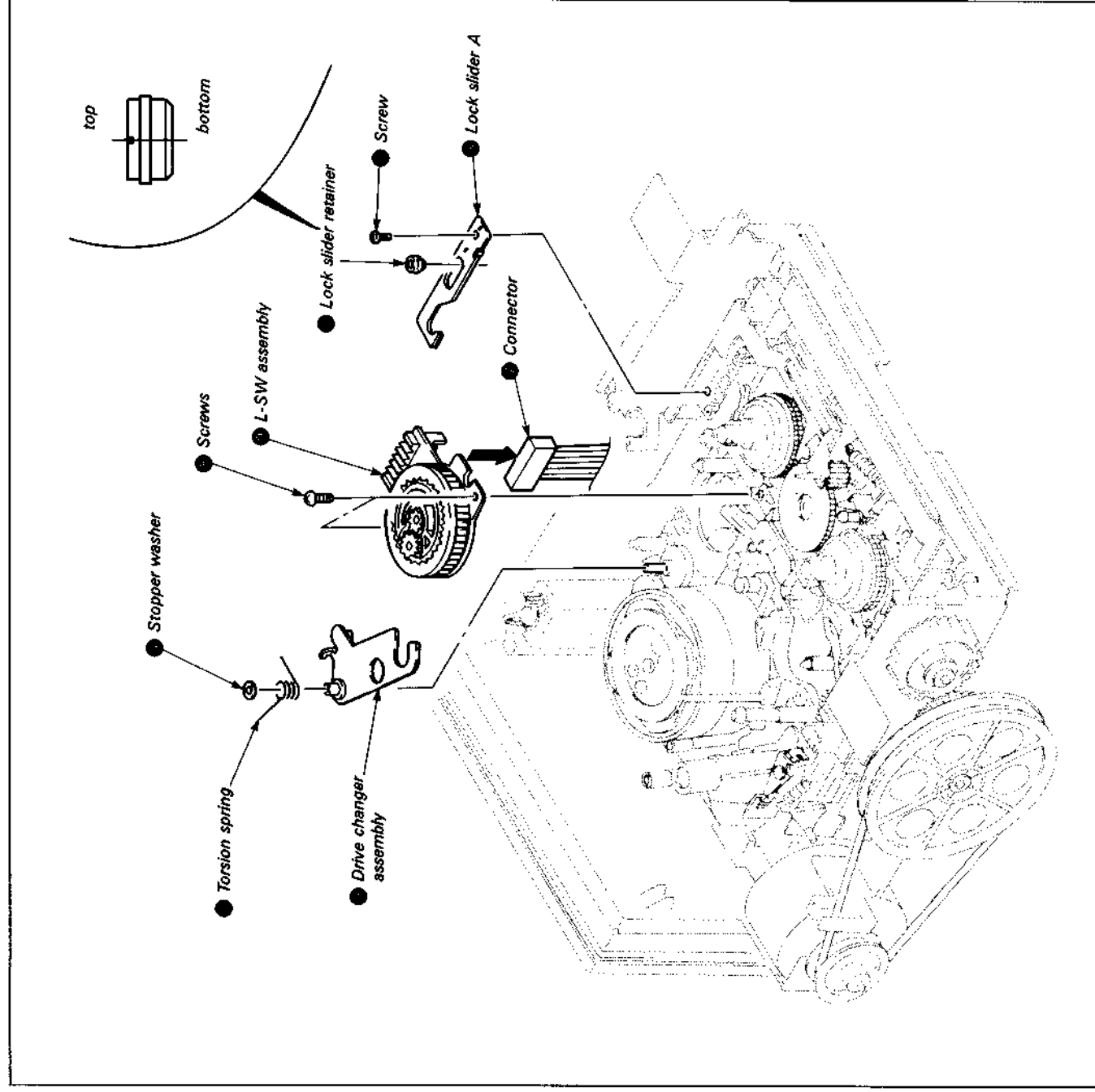


Fig. 7-33.

2. Mounting

- 1) Place a half drop of oil on the L-SW assembly ● spindle (planetary gear).
- 2) Mount L-SW assembly ● and tighten with the two screws ●.
- 3) Connect connector ●.
- 4) Operate the mode selector and check that the L-SW assembly ● rotates.
- 5) Place a half drop of oil on spindle ●.
- 6) Grease the drive change assembly ● as shown in Fig. 7-34.
- 7) Mount the drive changer assembly ●.
- 8) Mount the torsion spring ● and the stopper washer ●.
- 9) Operate the mode selector and check that the L-SW assembly ● rotates.
- 10) Mount lock slider A ● and tighten screw ●.
- 11) Mount lock slider retainer ●.
- 12) Operate the mode selector and set to the position in Fig. 7-35.
- 13) Mount the L slider assembly according to 7-3-11., 2, Mounting.

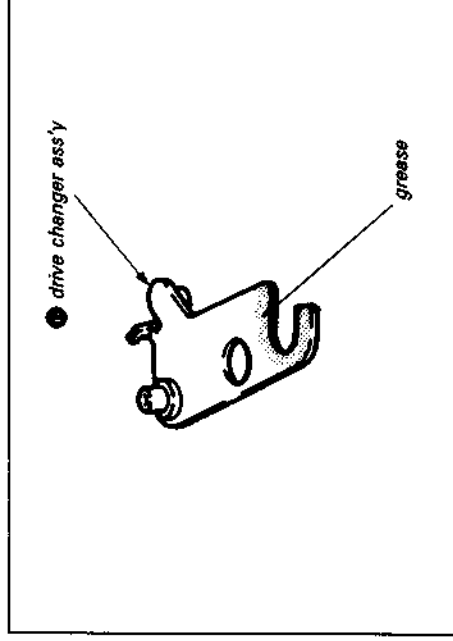


Fig. 7-34.

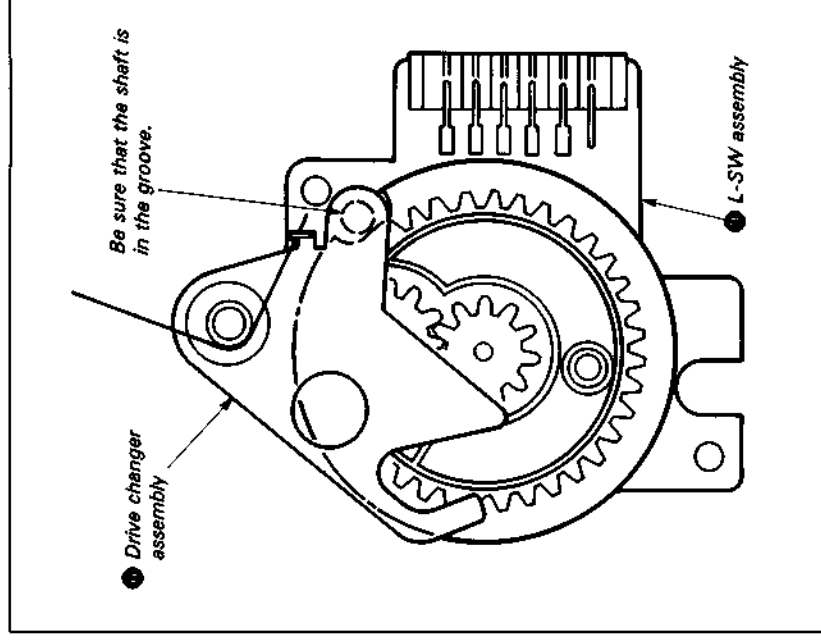


Fig. 7-35.

7-3-13. Plunger Solenoid (See Fig. 7-36.)

1. Removal

- 1) Open the SP-2 board according to Section 2, 2-6. and remove connector CN018 (white) 3P.
- 2) Remove the cassette compartment assembly according to Section 2, 2-14.
- 3) Remove tension spring ●.
- 4) Remove the two stopper washers ●.
- 5) Remove screw ● and the lock slider B assembly ●.
- 6) Remove the two screws ● and the plunger solenoid ●. (At this time, be careful not to scratch the T reel assembly with the screwdriver, and do not touch it.)

2. Mounting

- 1) Insert the plunger solenoid pin ● into the P arm hole ● and mount with the two screws ●. (Again, be careful not to scratch or touch the T reel assembly.)
- 2) Mount lock slider B assembly ● and tighten screw ●.
- 3) Mount the two stopper washers ●.
- 4) Hook on the tension spring ●.
- 5) Mount the cassette compartment assembly by following the procedure in item Section 2, 2-14. in reverse.
- 6) Connect the CN018 connector (white) to the SP-2 board.
- 7) Mount the SP-2 board by following the procedure in Section 2, 2-6. in reverse.

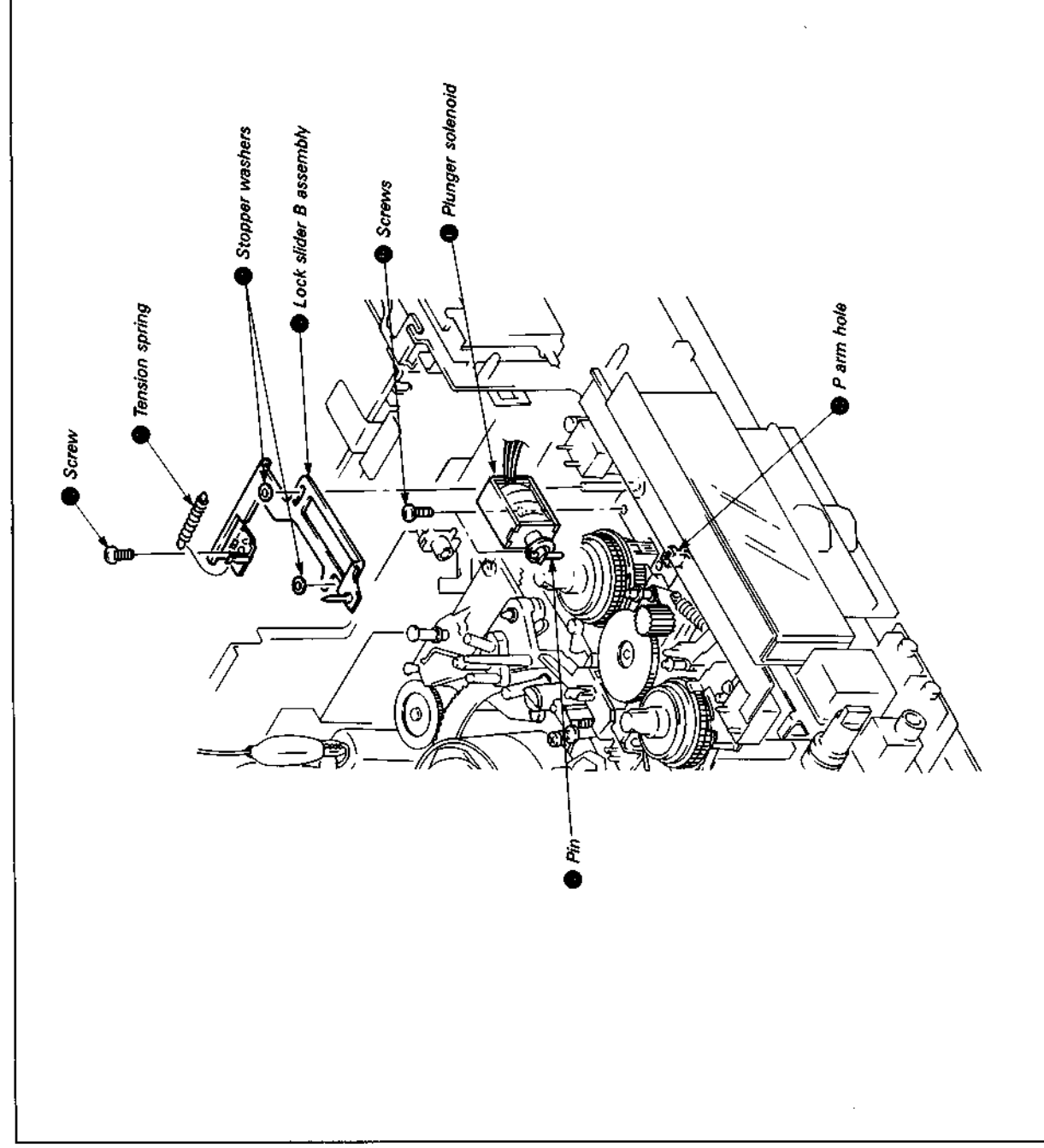


Fig. 7-36.

7-3-14. M-SW Assembly (See Fig. 7-37 ~ 39)

1. Removal

- 1) Remove the T reel assembly according to 7-3-2. (See Fig. 7-7.)
- 2) Remove stopper washer ● and the drive gear (B) assembly ●.
- 3) Remove the LD-1 board ●. (See Fig. 7-37.)
- 4) Remove lock slider B assembly according to 7-3-13., 1. Removal, 3), 4) and 5).
- 5) Remove tension spring ● and B release arm ●.
- 6) Check **EJECT** mode.
- 7) Remove stopper washer ● and the mode output gear ●.
- 8) Remove screw ● and the push switch ●.
- 9) Remove connector ●.
- 10) Remove the three screws ●, the control motor cover ● and the M-SW assembly ●.
- 11) Remove solder ● and remove the DC motor ●.

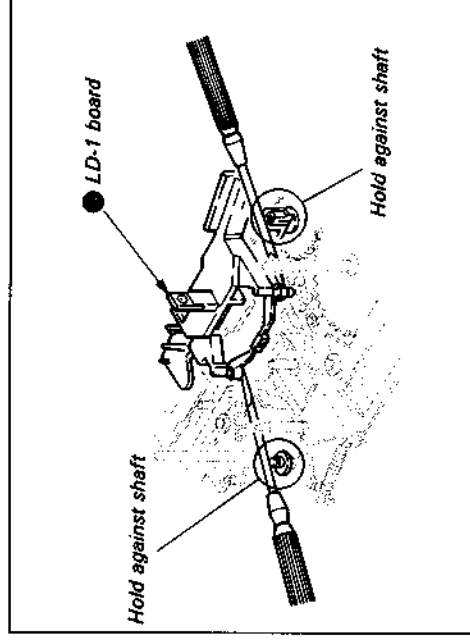


Fig. 7-37.

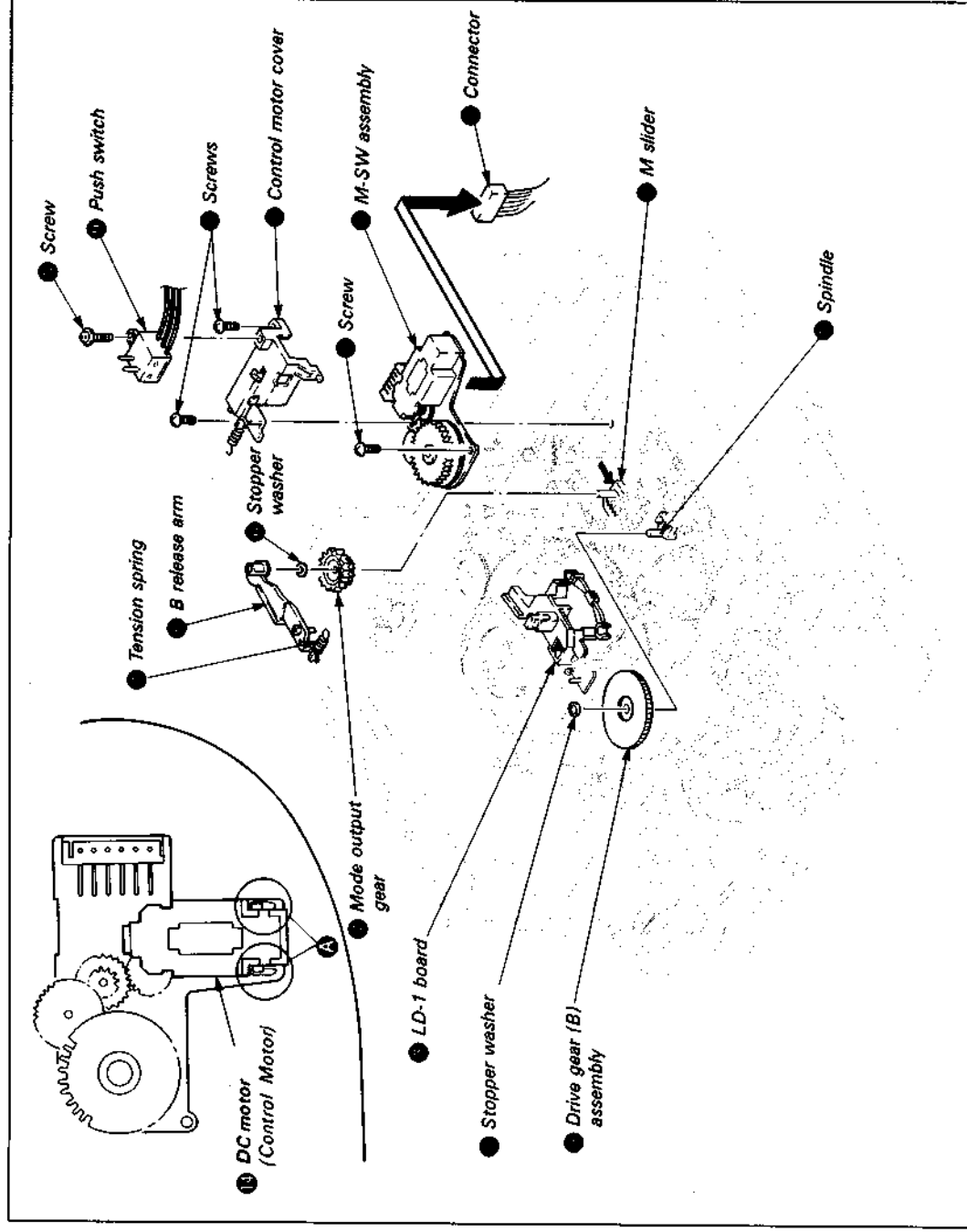


Fig. 7-38.

2. Mounting

- 1) Solder the DC motor (Control Motor) ●.
- 2) Mount the M-SW assembly ● and the control motor cover ●, and tighten the three screws ●.
- 3) Connect connector ●.
- 4) Mount push switch ● and tighten screw ●.
- 5) Check **EJECT** mode.
- 6) Check that M slider ● is moved fully in the direction of arrow **B**.
- 7) Place a half drop of oil on spindle ●. (See Fig. 7-38.)
- 8) Mount the mode output gear ● so that the positioning holes are lined up. (See Fig. 7-39.)

- 9) Mount stopper washer ●.
- 10) Set to **LOADING/UNLOADING** mode.
- 11) Mount B release arm ● and tension spring ●.
- 12) Mount the lock slider B assembly according to 7-3-13., 2. Mounting, 2), 3) and 4).
- 13) Mount the LD-1 board ●.
- 14) Mount drive gear B assembly ● and stopper washer ●.
- 15) Mount the T reel assembly according to 7-3-2., 2. Mounting.

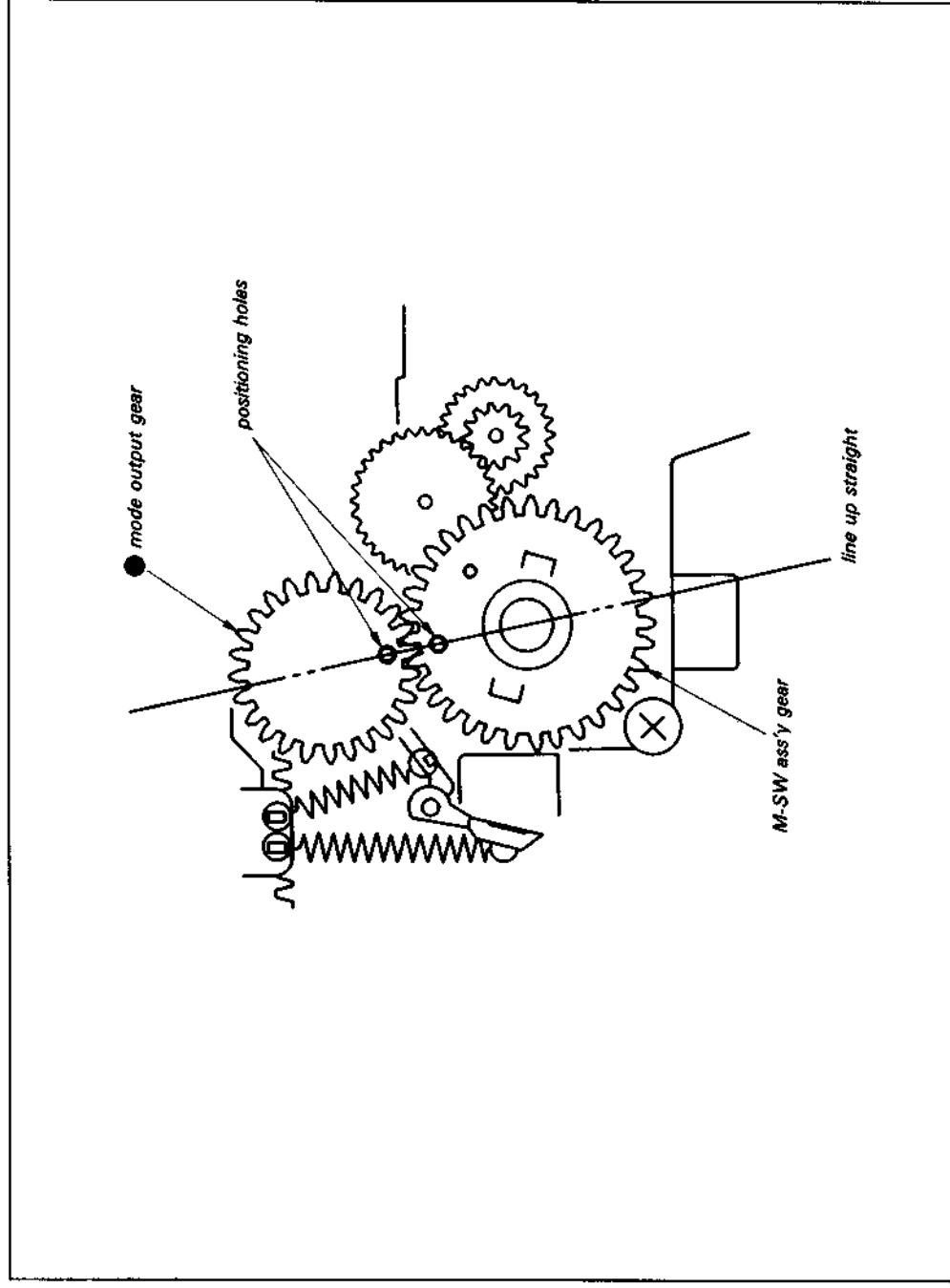


Fig. 7-39.

7-3-15. M Slider (See Fig. 7-40 ~43.)

1. Removal

- 1) Remove the pinch press assembly according to 7-3-3., 1. Removal. (See Fig. 7-8.)
- 2) Remove the tension regulator arm assembly according to 7-3-4., 1. Removal. (See Fig. 7-9.)
- 3) Remove the tension regulator band assembly according to 7-3-5., 1. Removal. (See Fig. 7-10.)
- 4) Remove the loading ring assembly according to 7-3-7., 1. Removal. (See Fig. 7-12.)
- 5) Perform 7-3-14., 1. Removal, Steps 1)~5). (See Fig. 7-37, 7-38.)
- 6) Remove the tension regulator load arm assembly according to 7-3-11., 1. Removal, 8). (See Fig. 7-30.)
- 7) Remove tension spring ●.
- 8) Remove the two stopper washers ● and remove the S main brake assembly ● and T main brake assembly ●.
- 9) Set to **LOADING TOP** . **LOADING/UNLOADING** mode.

- 10) Remove the screw ● and the drive assembly ●.
- 11) Perform 7-3-14., 1. Removal, steps 6) and 7).
- 12) Remove the two tension springs ●.
- 13) Remove REW brake assembly ●.
- 14) Remove stopper washer ● and B release slider ●.
- 15) Remove stopper washer ● and ring lock spring ● and RL arm ●.
- 16) Move the M slider ● to the right (leave about 5 mm at the left.)
- 17) Remove the E ring ● and the pinch press lever assembly ●.
- 18) Remove spring ● and the hard brake (S) ●.
- 19) Remove stopper washer ●, push the mode arm ● in the direction of arrow, and lift up the left side of the M slider ● to remove.

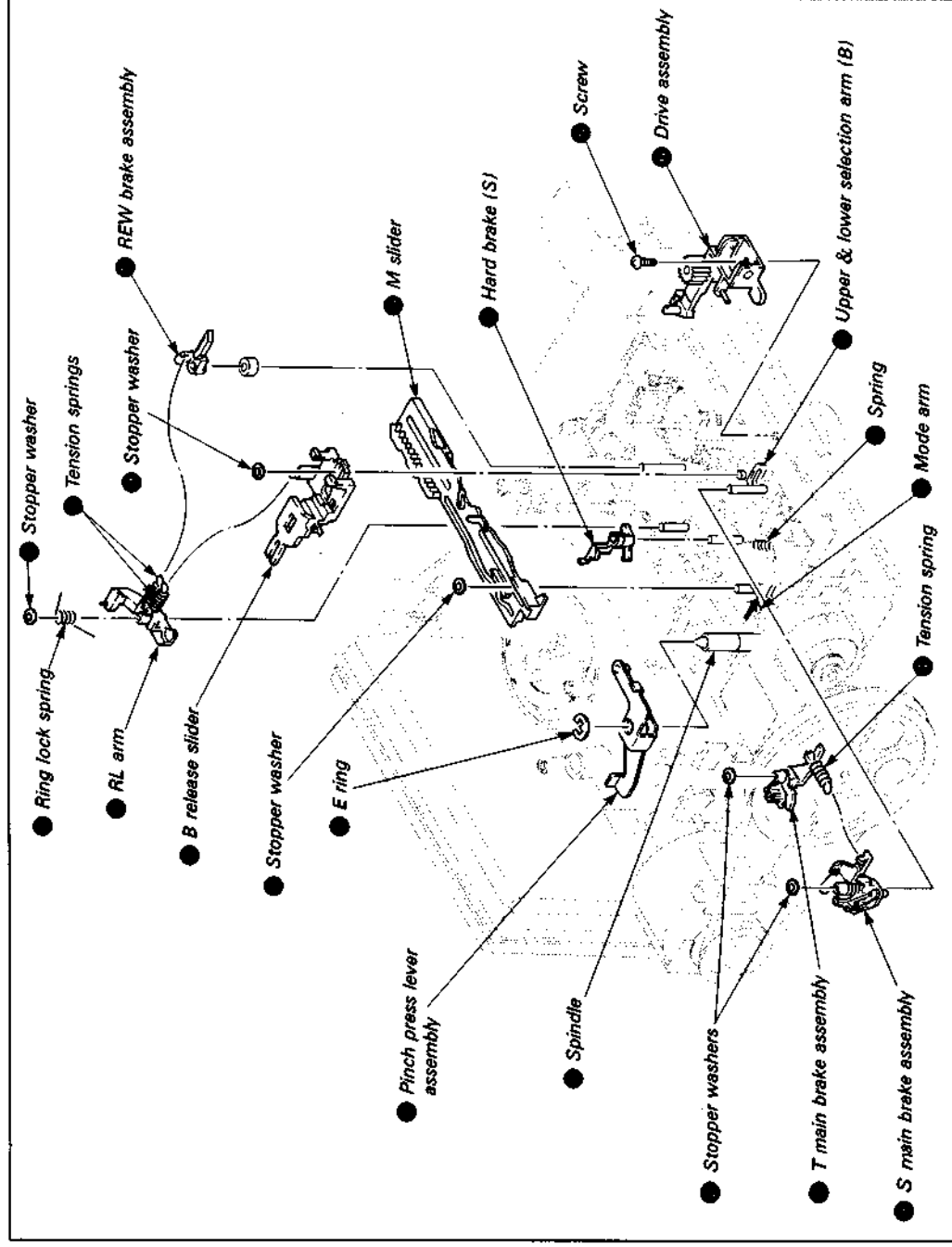


Fig. 7-40.

2. Mounting

- 1) Apply grease. (See Fig. 7-41.)
- 2) Push mode arm ● in the direction of arrow, and mount the M slider ●, noticing the positioning of the other parts in Fig. 7-42, and mount the stopper washer ●.
- 3) Mount hard brake (S) ● and spring ●.
- 4) Apply grease. (See Fig. 7-43.)
- 5) Apply a half drop of oil from the spindle ● groove to the bottom, mount the pinch press lever assembly ● and the E ring ●.
- 6) Mount RL arm ●, mount the ring lock spring ● and the stopper washer ●.
- 7) Mount B release slider ● and stopper washer ●.
- 8) Mount REW brake assembly ●.
- 9) Mount the two tension springs ●.

Note: Mount the springs as follows, being careful not to mix them up.

- B release slider spring: total diameter 2 mm, wire diameter 0.18 mm
 - REW brake assembly spring: total diameter 1.6 mm, wire diameter 0.12 mm
- 10) Push the M slider ● all the way to the left.
 - 11) Perform 7-3-14., 2. Mounting, steps 7), 8) and 9).
 - 12) Set to **LOADING/UNLOADING** mode.
 - 13) Insert the drive assembly ● horizontal shaft into the upper & lower selection arm (B) ● groove, and mount with the screw ●.
 - 14) Mount T main brake assembly ● and S main brake assembly ●. Mount the two stopper washers ● and the tension spring ●.
 - 15) Mount the tension regulator load arm assembly according to 7-3-11., 2. Mounting, step 2).
 - 16) Perform 7-3-14., 2. Mounting, steps 11) ~ 15).
 - 17) Mount the loading ring assembly according to 7-3-7., 2. Mounting.
 - 18) Mount the tension regulator band assembly according to 7-3-5., 2. Mounting.
 - 19) Mount the tension regulator arm assembly according to 7-3-4., 2. Mounting.
 - 20) Mount the pinch press arm assembly according to 7-3-3., 2. Mounting.

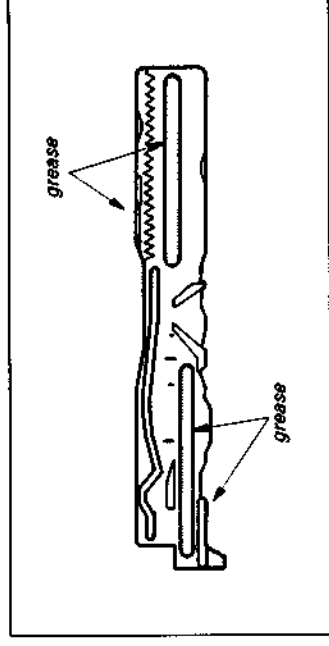


Fig. 7-41.

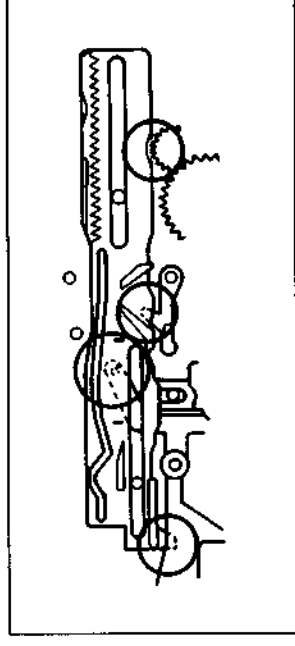


Fig. 7-42.

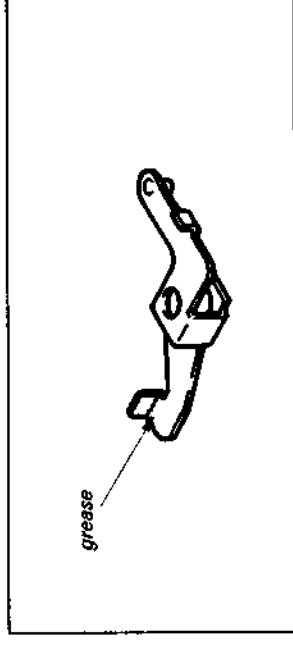


Fig. 7-43.

7-3-16. Capstan Motor (See Fig. 7-44.)

1. Removal

- 1) Remove the loading ring assembly according to 7-3-7., 1. Removal. (See Fig. 7-12.)
- 2) Open the SP-2 board according to Section 2, 2-6.
- 3) Remove the connector ● (CN002, white, 11P) from SP-2 board.
- 4) Remove the connector ● (CN005, white, 4P) from RS-17 board.
- 5) Remove the two screws ● and rotor retainer ●.
- 6) Remove the two screws ● and remove the capstan motor ● in the direction of arrow.

2. Mounting

- 1) Mount capstan motor ● and tighten the two screws ●.
- 2) Mount the rotor retainer ● and tighten the two screws ●.
- 3) Connect connectors ● and ●.
- 4) Mount the loading ring assembly according to 7-3-7., 2. Mounting. (See Fig. 7-12, 7-13.)
- 5) Mount the SP-2 board by performing the procedure in Section 2, 2-6. in reverse.

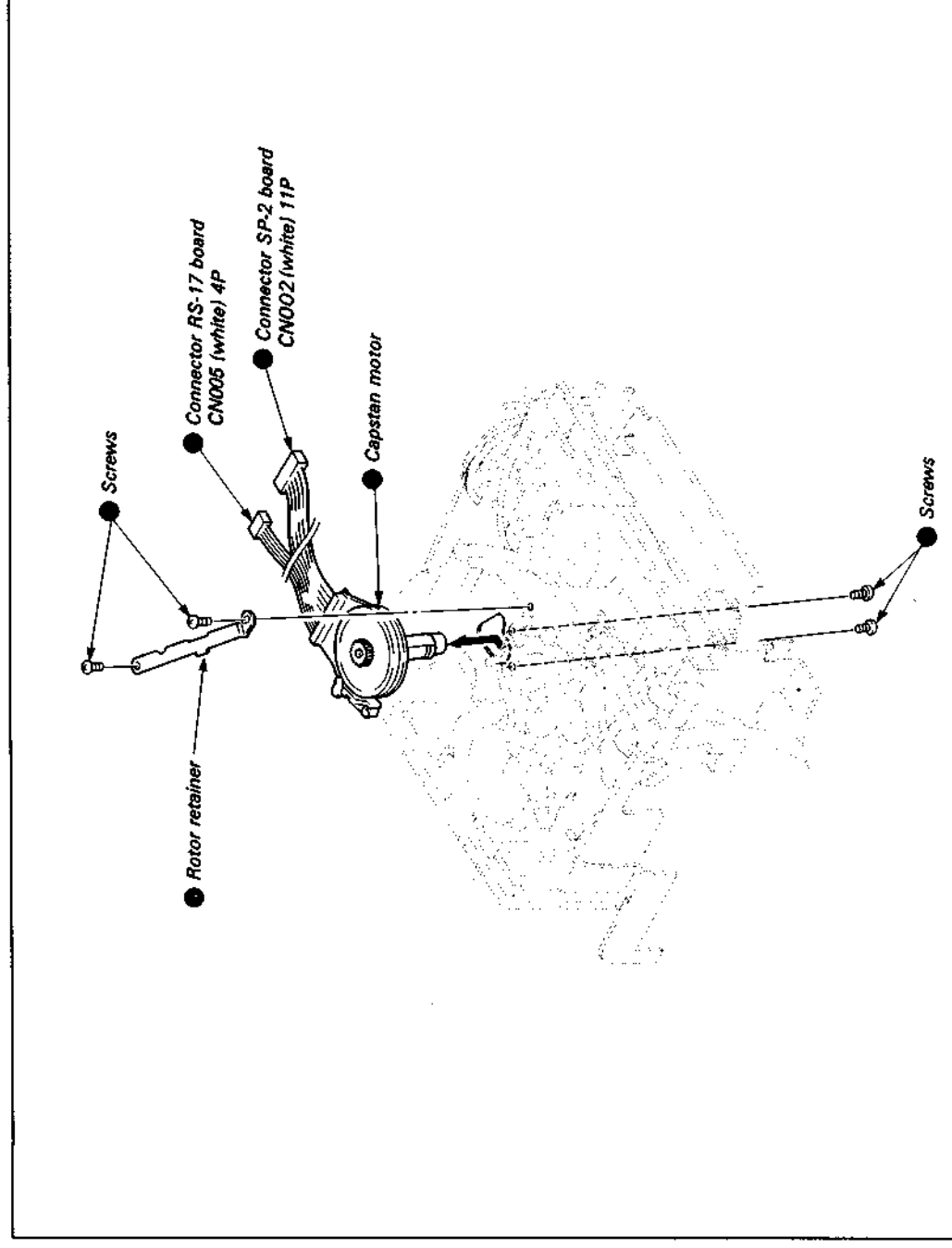


Fig. 7-44.

7-3-17. Rotary Upper Drum Replacement

1. Removal

- 1) Remove two hexagon socket screws (2 x 2.7) ● and dismount the dynamic damper ●. (See Fig. 7-45.)
- 2) Suction solder at all of the soldered eight positions ④. Check that the printed wiring board and pins jutting out from below freely move using tweezers, or other tool. (See Fig. 7-45.)
- 3) Remove the two hexagon socket screws (2 x 5) ●. (See Fig. 7-45.)
- 4) Mount the dismantling Jig ⑤ with the accessory screws ● utilizing the screw holes in which the dynamic damper was mounted. Drive the hexagon socket screw ● into the jig ⑤ and remove the rotary upper drum ●. (See Fig. 7-46.)

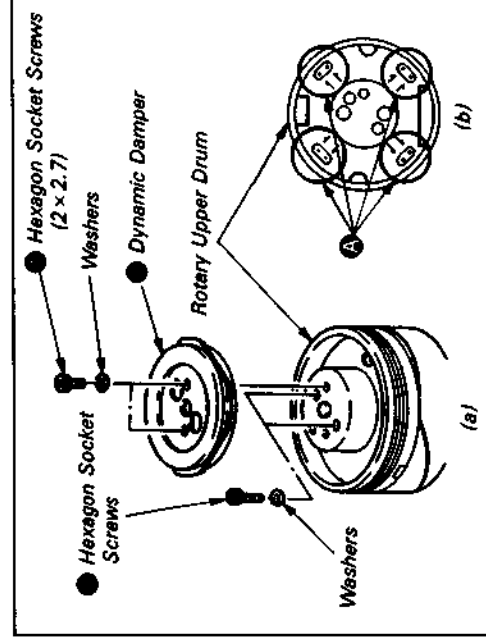


Fig. 7-45.

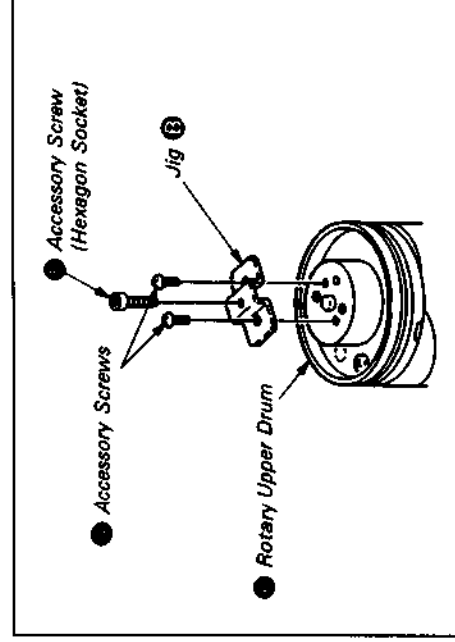


Fig. 7-46.

2. Mounting

Rotary Upper Drum Part No.
DGR-12E-R A-7049-147-A

- 1) Carefully clean the flange surfaces and planes of the rotary upper drum and visually check that no blemishes or flaws are left.
- 2) Insert Jig ⑤ in the positioning hole ① so that the holes of the rotary upper drum ● and flange coincide. Lightly insert the rotary upper drum in the drum shaft while aligning their positions. (See Fig. 7-47.) (Check that pins are projecting above the holes on the printed circuit board of the rotary upper drum. When the pins are caught, correct using tweezers, etc.)
- 3) Remove Jig ⑤, lightly push the rotary upper drum by hands. If the rotary upper drum does not go in to the bottom, alternately tighten the two hexagon socket screws (2 x 5) ● by hand and fix them temporarily. (See Fig. 7-45, 7-48.)
- 4) Reinsert the Jig ⑤ in the positioning hole ① and check that the jig can be inserted smoothly. (When the jig cannot be inserted, loosen the two hexagon socket screws (2 x 5) ● and slide it inserting a clock screw-driver in the hole.)
- 5) Tighten the two hexagon socket screws (2 x 5) ●. **Note:** Do not tighten too strongly.
- 6) Solder the eight positions ④. (See Fig. 7-45.) **Note:** Be careful not to flow solder below the printed wiring board.
- 7) Tighten the two hexagon socket screws (2 x 2.7) ● reversing the screw removal procedure and remount the dynamic damper ●. (See Fig. 7-45.) **Note:** Be careful not to tighten too strongly.

When mounting, be careful not to mix the hexagon socket screws (2 x 2.7) ● and hexagon socket screws (2 x 5) ●.

Note: After mounting, be sure to perform 7-4. Tape Path Adjustment.

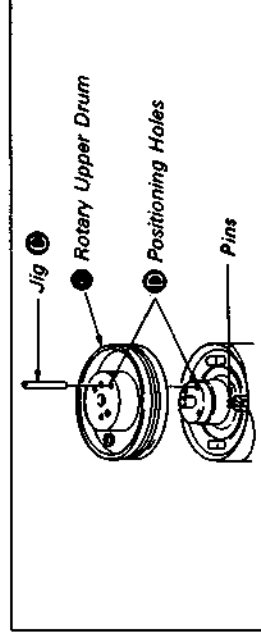


Fig. 7-47.

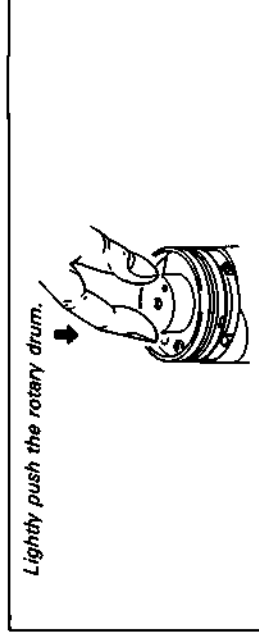


Fig. 7-48.

Notes on Drum Assembly and Rotary Upper Drum Mounting

1. When mounting the drum assembly with a magnetized screwdriver, mount with the head tip in the position shown below to prevent it from being affected by the screwdriver.
2. Be sure to perform tape path adjustment after mounting.

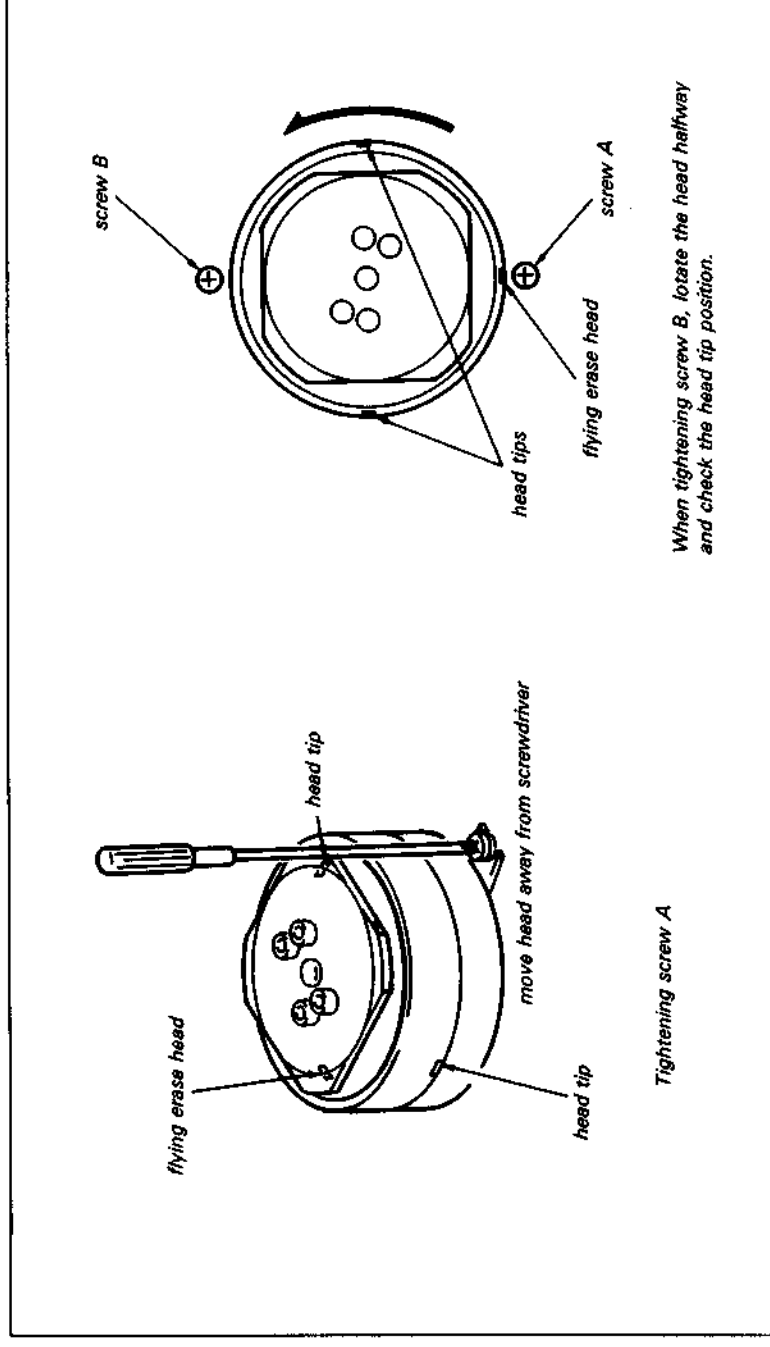


Fig. 7-49.

7-3-18. Replacement of Drum Assembly

(See Fig. 7-50, 51)

1. Removal

- 1) Remove the cassette compartment assembly according to item Section 2, 2-14.
- 2) Open the SP-2 board according to Section 2, 2-6.
- 3) Remove screw ● and the shaft ground terminal ●. (See Fig. 7-50.)
- 4) Remove the three connectors ●.
- 5) Remove the two screws ●.
- 6) Remove the drum assembly ●. (See Fig. 7-51.)

Note: At this time, be careful that the drum assembly does not hit No. 3 guide, etc.

2. Mounting

- 1) Mount drum assembly ● and tighten the two screws ●.
- 2) Connect the three connectors ●.
- 3) Mount shaft ground terminal ● and tighten screw ●.
- 4) Mount the SP-2 board by following the procedure in Section 2, 2-6, in reverse.
- 5) Mount the cassette compartment assembly by following the procedure in item Section 2, 2-14, in reverse.

Note: Be sure to perform 7-4. Tape Path Adjustment after mounting.

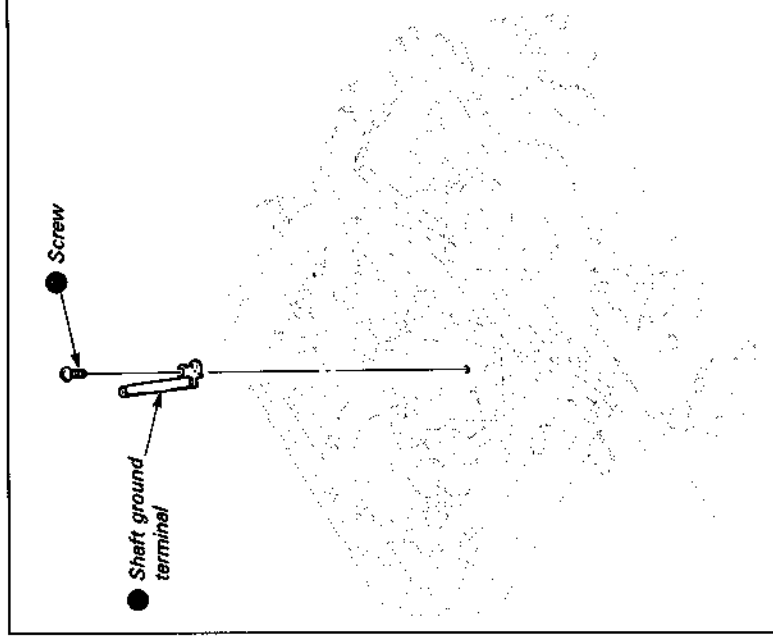


Fig. 7-50.

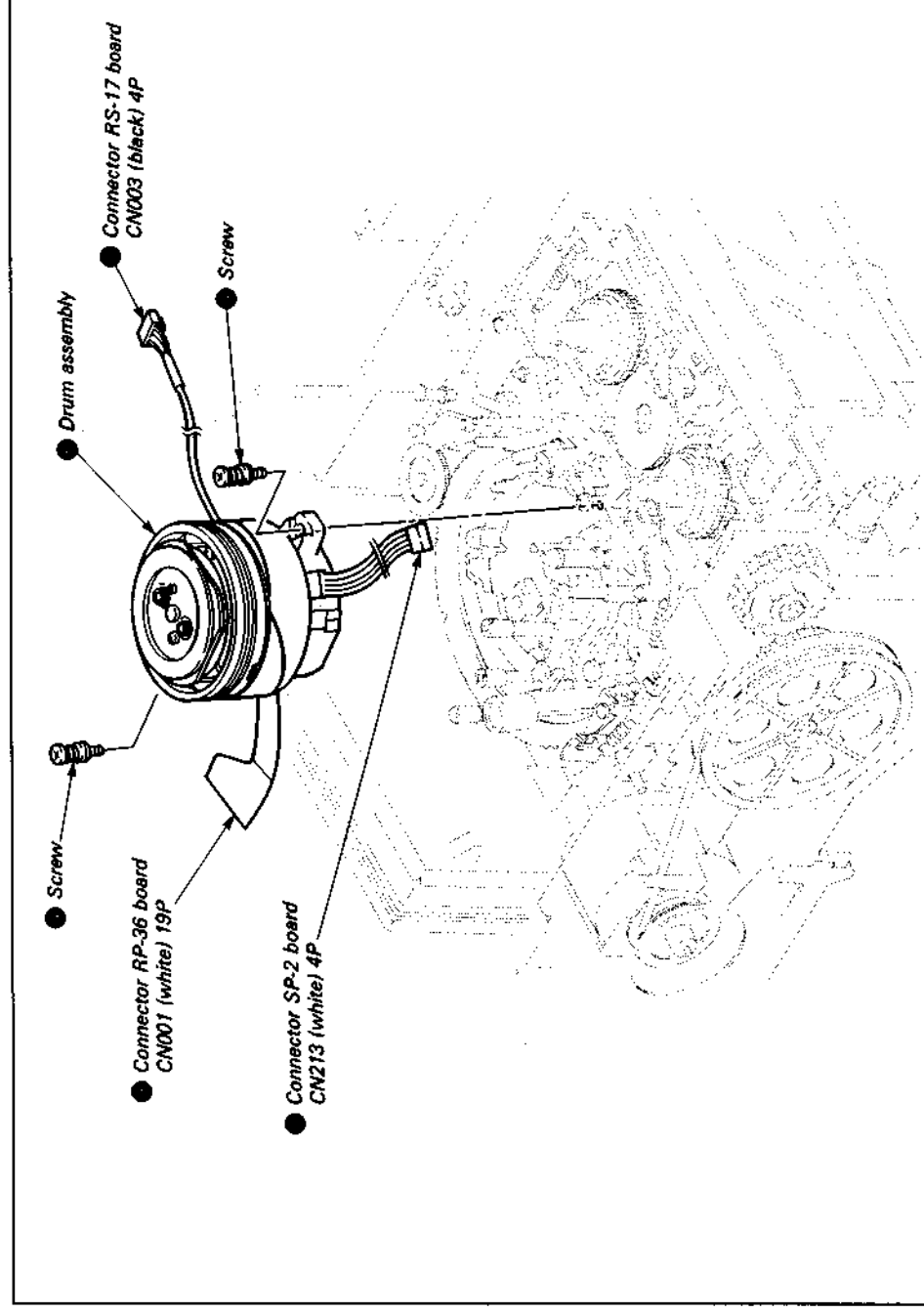


Fig. 7-51.

7-3-19. Adjustment After Replacement of No.3 Guide and No.4 Guide

For replacement of both No.3 and No.4 guides, line up the tape along the upper flange after replacing.

7-3-20. No.5 Guide Assembly (See Fig. 7-52.)

1. Removal

- 1) Remove the cassette compartment assembly according to item Section 2, 2-14.
- 2) Remove the three screws ● and No.5 guide assembly.
- 3) Remove guide nut ●, compression spring ● and No.5 guide roller assembly ●.

2. Mounting

- 1) Insert compression spring ● into No.5 guide roller assembly ●, engage the bottom section and tighten guide nut ●.
- 2) Mount No.5 guide assembly and tighten the three screws ●.
- 3) Mount the cassette compartment assembly by following the procedure in item Section 2, 2-14. in reverse.

Note: Be sure to perform 7-4. Tape Path Adjustment after mounting.

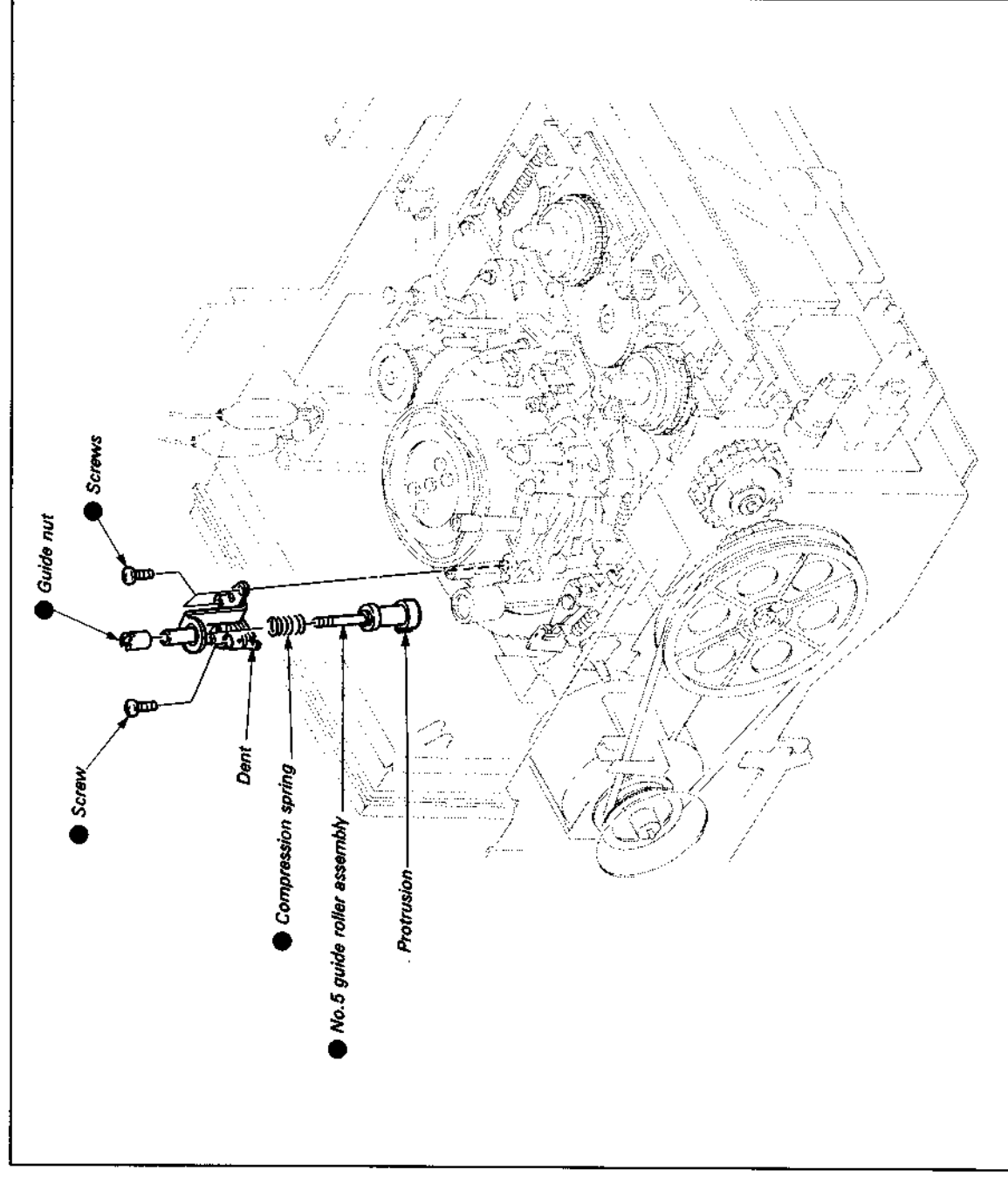


Fig. 7-52.

7-3-21. FWD Back Tension Adjustment
(See Fig. 7-53.)

- 1) Remove the cassette compartment assembly according to Section 2, 2-14.
- 2) Remove the mechanism according to Section 2, 2-15.
- 3) Set to **LOADING END** **FWD** mode.
- 4) Loosen band adjustment plate screw ● and adjust as shown by arrow **A** so that the tension regulator arm assembly slit ● and tension regulator arm assembly pin ● are positioned as shown, and tighten screw ●.

- 5) Place tension measurement reel (Ref. No. J-7) ● on the S reel table assembly ● and line up with No.1 guide, No.2, No.3 guide and the drum.
- 6) Pull dial tension gauge (Ref. No. J-6) ● in the direction of arrow **B** and hook tension spring ● onto the tension regulator spring hook assembly ● so that the value is $12.5 \pm 1g$, as shown.
Value too large: arrow **C** direction
Value too small: arrow **D** direction

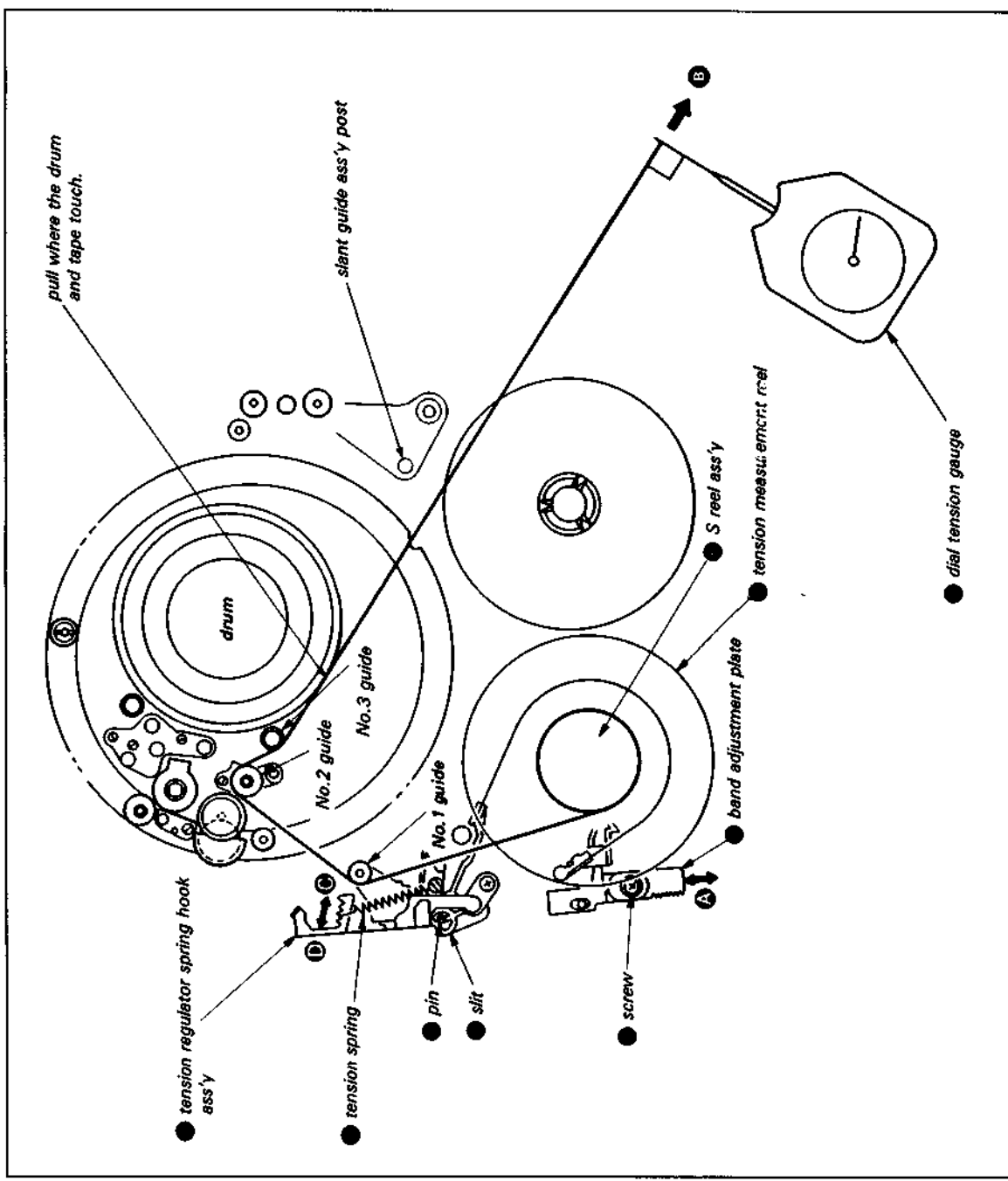


Fig. 7-53.

7-3-22. Replacement of Reel Motor (See Fig. 7-54.)

1. Removal

- 1) Open the SP-2 board according to item Section 2, 2-6.
- 2) Remove connector ● from SP-2 board.
- 3) Remove the two screws ● and reel motor bracket ●.
- 4) Remove the two screws ● and reel motor ● in the direction of arrow.

2. Mounting

- 1) Mount the reel motor ● to reel motor bracket ● with two screws ●.
- 2) Mount the reel motor assembly and tighten with two screws ●.
- 3) Connect the connector ● to SP-2 board.
- 4) Mount the SP-2 board by following the procedure in Section 2, 2-6, in reverse.

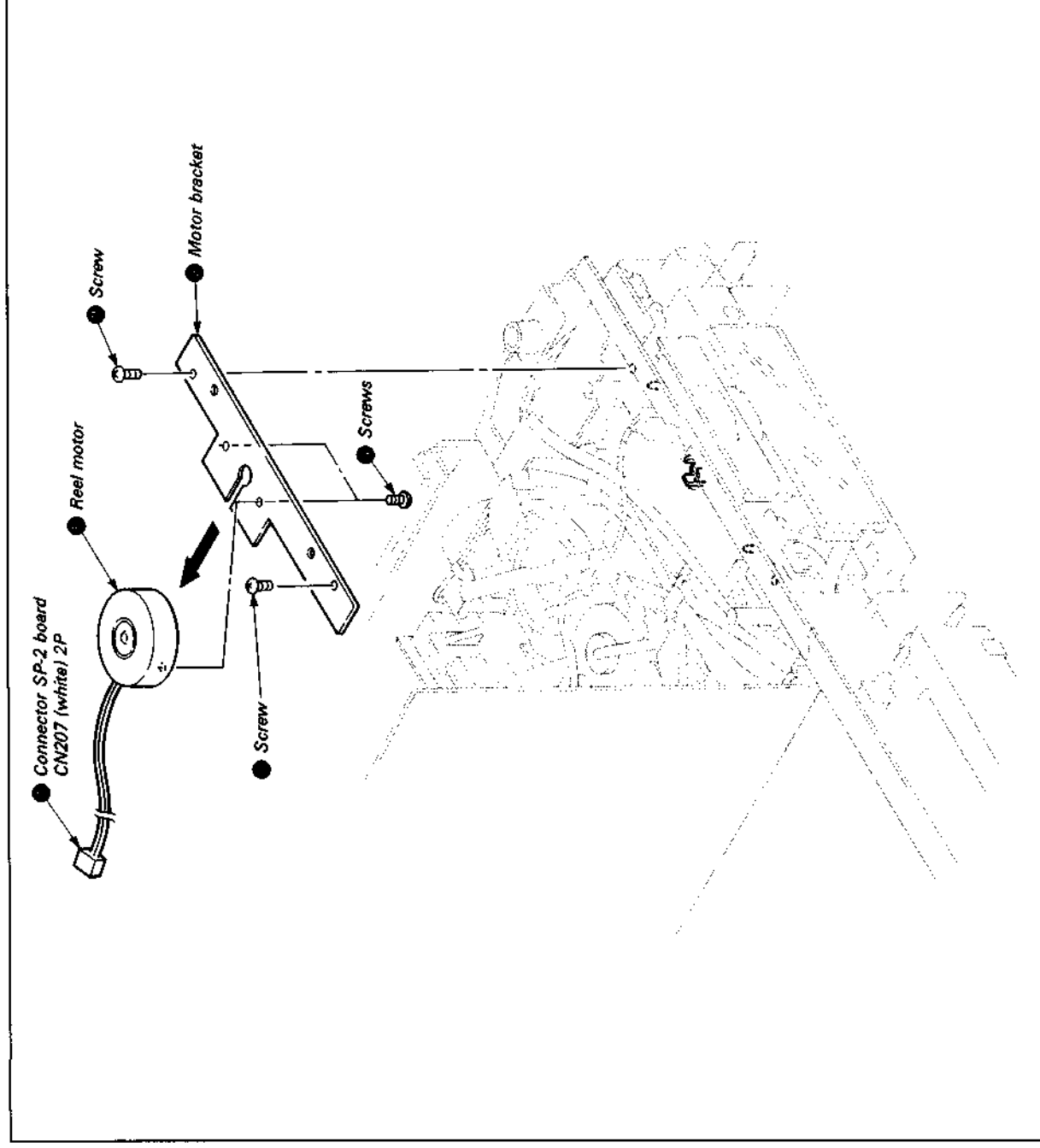


Fig. 7-54.

7-3-23. Check of S and T Main Brake Torque

- 1) Remove the front panel according to Section 2, 2-2.
- 2) Remove the cassette compartment assembly according to Section 2, 2-14.

1. S Main Brake Torque (See Fig. 7-55, 7-56)

- 1) Set to **FF/REW** mode.
- 2) Place the tension measurement reel (Ref. No. J-8) on the S reel table.
- 3) Pull the dial tension gauge (Ref. No. J-6) in the direction of the arrow and confirm that the value are satisfied.

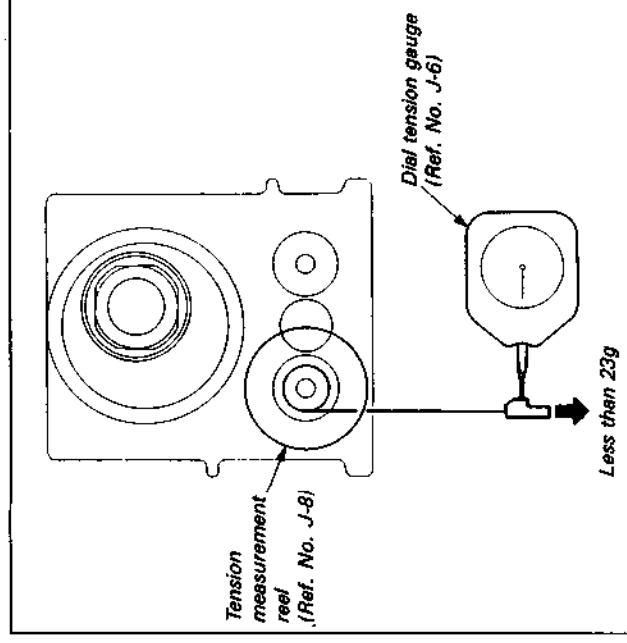


Fig. 7-55.

2. T Main Brake Torque (See Fig. 7-57, 7-58.)

- 1) Set to **FF/REW** mode.
- 2) Place the tension measurement reel (Ref. No. J-8) on the T reel table.
- 3) Pull the dial tension gauge (Ref. No. J-6) in the direction of the arrow and confirm that the value are satisfied.

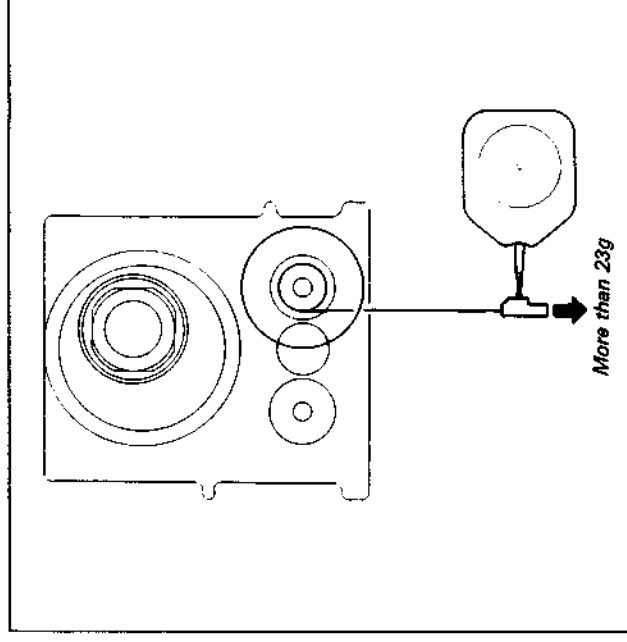


Fig. 7-57.

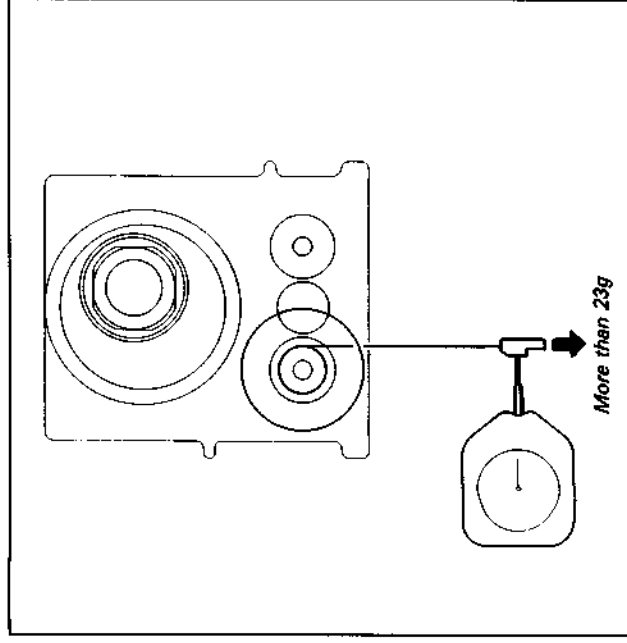


Fig. 7-56.

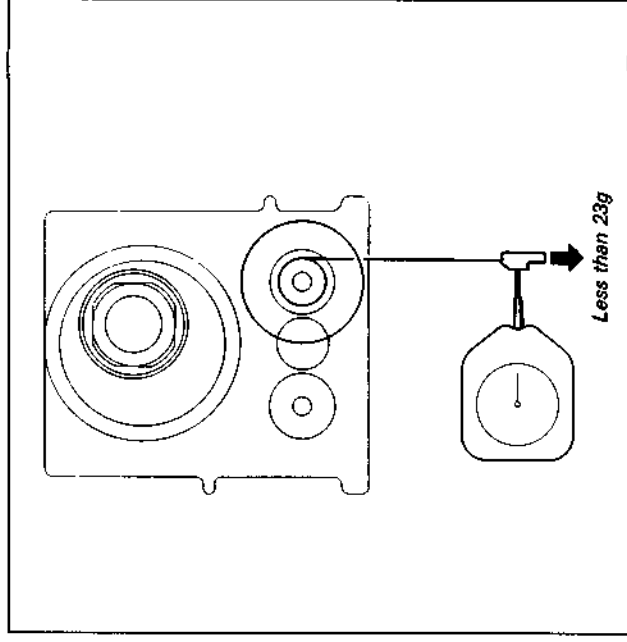


Fig. 7-58.

7-3-24. Check of S and T Soft Brake Torque

- 1) Remove the front panel according to Section 2, 2-2.
- 2) Remove the cassette compartment assembly according to Section 2, 2-14.

1 S Soft Brake Torque (See Fig. 7-59.)

- 1) Set to **FF/REW** mode.
- 2) Place the tension measurement reel (Ref. No. J-8) on the S reel table.
- 3) Release the S main brake with a finger.
- 4) Pull the dial tension gauge (Ref. No. J-6) in the direction of the arrow and confirm that the value are satisfied.

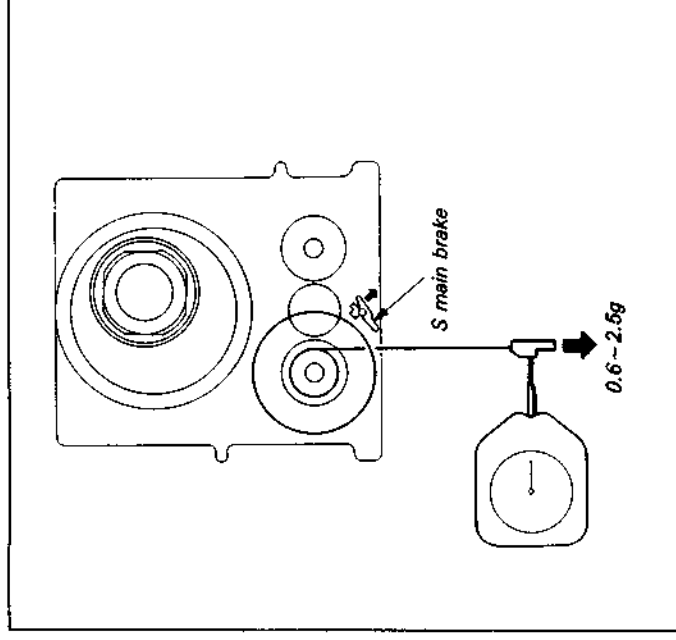


Fig. 7-59.

2. T Soft Brake Torque (See Fig. 7-60.)

- 1) Set to **REV** mode.
- 2) Place the tension measurement reel (Ref. No. J-8) on the T reel table.
- 3) Release the T main brake with a finger.
- 4) Pull the dial tension gauge (Ref. No. J-6) in the direction of the arrow and confirm that the value are satisfied.

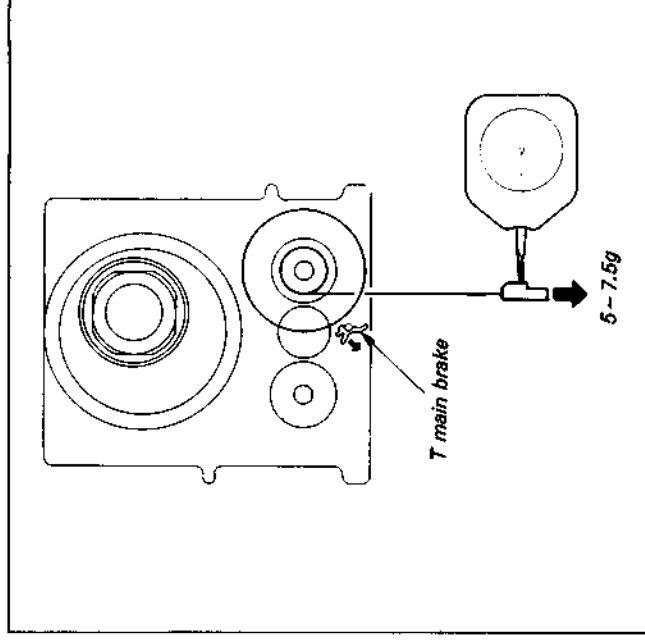


Fig. 7-60.

7-3-25. Check of REV and REW Brake Torque

- 1) Remove the front panel according to Section 2, 2-2.
- 2) Remove the cassette compartment assembly according to Section 2, 2-14.

1. REV Brake Torque (See Fig. 7-61.)

- 1) Set to **REV** mode.
- 2) Place the tension measurement reel (Ref. No. J-8) on the S reel table.
- 3) Release the S main brake with a finger.
- 4) Pull the dial tension gauge (Ref. No. J-6) in the direction of the arrow and confirm that the value are satisfied.

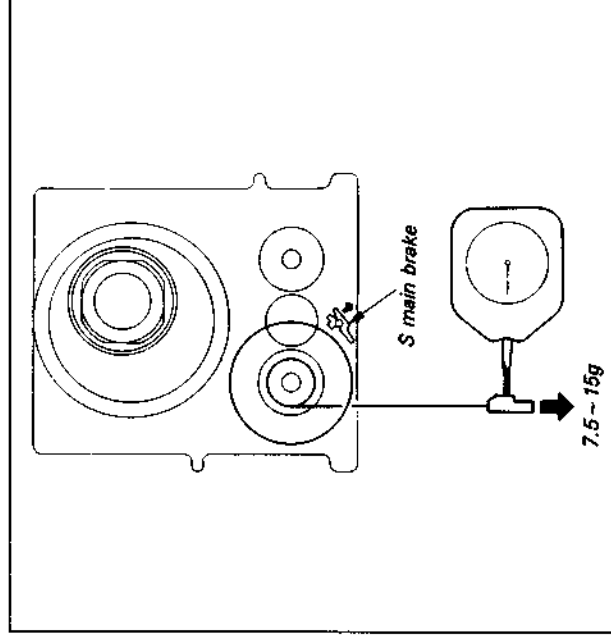


Fig. 7-61.

2. REW Brake Torque (See Fig. 7-62.)

- 1) Set to **FF/REW** mode.
- 2) Place the tension measurement reel (Ref. No. J-8) on the T reel table.
- 3) Release the T main brake with a finger.
- 4) Pull the dial tension gauge (Ref. No. J-6) in the direction of the arrow and confirm that the value are met.

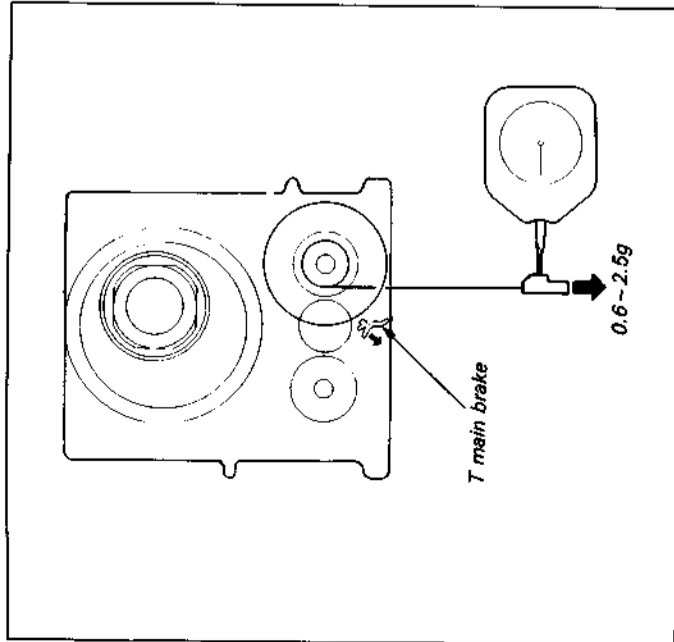
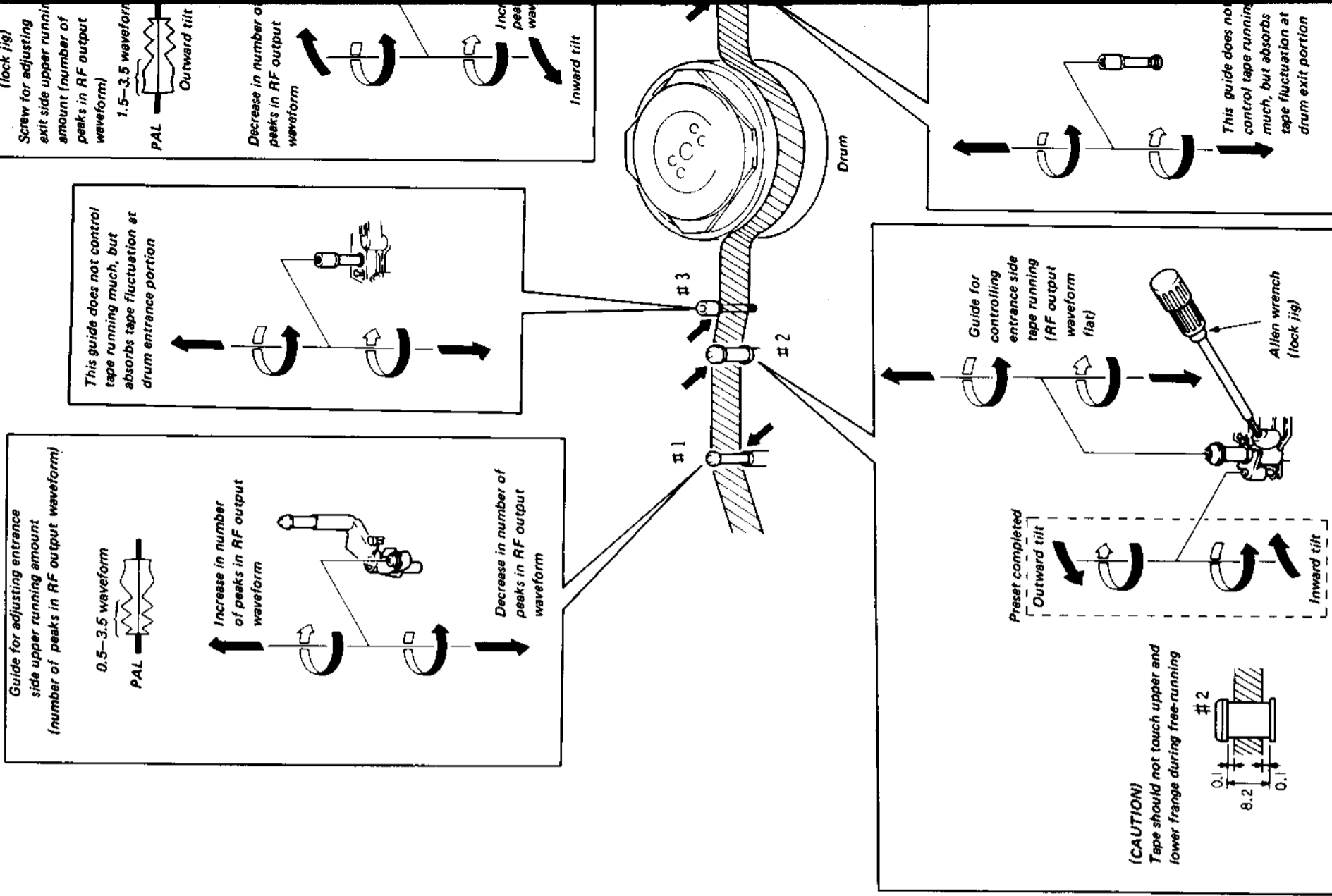


Fig. 7-62.

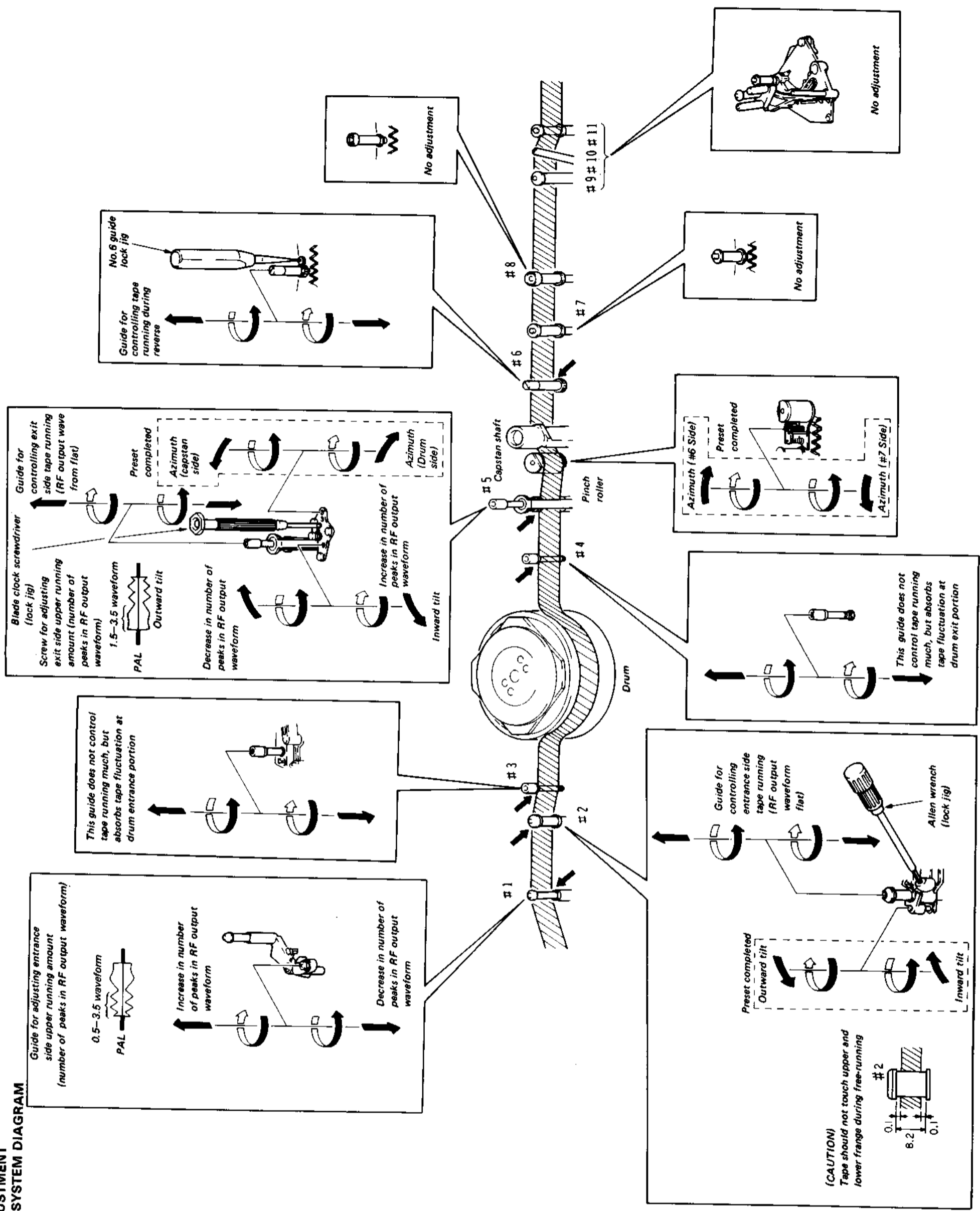
7-3-26. Check by FWD, RVS Take-up Torque Cassette

- 1) Insert the FWD, RVS take-up torque cassette (Ref. No. J-12).
- 2) Set for playback mode and confirm that T reel table torque is 9.5 ~ 15.5 g · cm.
- 3) Set for playback mode, and check that the S reel torque immediately after the REW button is pressed is 17-23 g · cm.
- 4) Replace the appropriate reel table if the above value are not satisfied.

7-4. TAPE PATH ADJUSTMENT TAPE RUNNING SYSTEM DIAGRAM



7-4. TAPE PATH ADJUSTMENT
TAPE RUNNING SYSTEM DIAGRAM



Guide for adjusting entrance side upper running amount (number of peaks in RF output waveform)

0.5-3.5 waveform
PAL

Increase in number of peaks in RF output waveform

Decrease in number of peaks in RF output waveform

This guide does not control tape running much, but absorbs tape fluctuation at drum entrance portion

Blade clock screwdriver (lock jig)

Screw for adjusting exit side upper running amount (number of peaks in RF output waveform)

1.5-3.5 waveform
PAL

Outward tilt

Inward tilt

Increase in number of peaks in RF output waveform

Decrease in number of peaks in RF output waveform

Guide for controlling exit side tape running (RF output wave from flat)

Preset completed

Azimuth (Capstan side)

Azimuth (Drum side)

Guide for controlling tape running during reverse

No. 6 guide lock jig

Guide for controlling entrance side tape running (RF output waveform flat)

Allen wrench (lock jig)

Preset completed

Outward tilt

Inward tilt

(CAUTION)
Tape should not touch upper and lower frange during free-running

#2

0.1
6.2
0.1

This guide does not control tape running much, but absorbs tape fluctuation at drum exit portion

Azimuth (#6 Side)

Preset completed

Azimuth (#7 Side)

No adjustment

No adjustment

No adjustment

torque
ette (Ref. No.
T reel table
S reel torque
is 17-23 g·cm.
ove value are

[REGARDING TRACK SHIFT AND MONITOR JIG]

The video 8 system employs a high precision tracking ATF (auto track finding) and instantaneously controls the tape running speed with the 4 kinds pilot signals. In this way, the tracking adjustment knob becomes unnecessary, and accurate tracking has become possible.

However, on the other hand, there has been difficulty in adjusting the tape path system with the ATF method. It was due to the fact that complete adjustment had been impossible to be performed because even when the tracing of the head had been a slightly off course, the ATF would perform correction automatically.

Because of this, adjustment is carried out to the tape path system by using the track shift & monitor jig (Ref. No. J-6080-851-A). As the track shift and monitor jig forcibly releases the ATF and sets the tracking amount (track shift) manually, the adjustment of the tape path system can easily be carried out.

Perform this adjustment after the electrical adjustment of Section 8 has been completed.

7-4-1. Connection with Track Shift and Monitor Jig

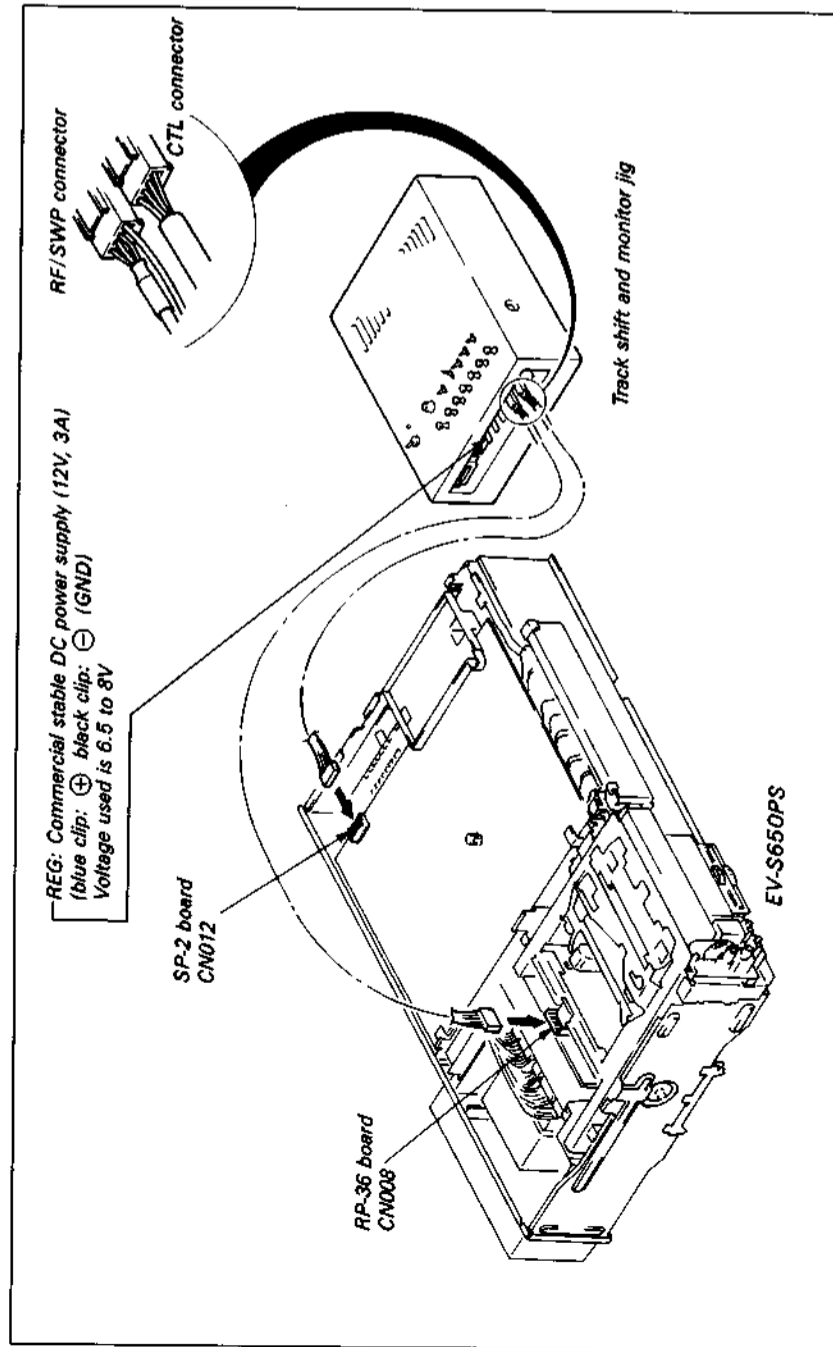


Fig. 7-63.

[Track Shift and Monitor Jig Power Supply]

The track shift & monitor jig has three types of connectors for external power supply, and the following three types of power supply can be used.

Connector Name	Power Supply
SYSTEM CONN	Connect modified CCD-V8E/UB AC adapter AC-V8 E/UB. (Refer to the track shift and monitor jig instruction manual for the modification procedure.)
AC ADP	Betamovie AC adapter AC-M100E/UB is connected.
REG	Connect commercially sold DC stable power supply of more than 12V3A and use at 6.5 ~ 8V. Be sure to make correct ⊕ and ⊖ connections.

- Two or more types of power supply can not be used at the same time.
- Use the connector supplied with the track shift & monitor jig when connecting.
- Power supplies or voltages other than those given above should not be used.
- When using the modified AC-V8E/UB, the circuit power supply is cut off about 10 seconds after the AC-V8E/UB power switch is turned off.
- Power is not supplied to itself, so be sure to supply AC power to it at the same time.

[Connector Connection]

Connect the track shift & monitor jig as shown in Fig. 7-63. Connect RF/SWP connector to RP-36 board CN008, and the CTL connector to SP-2 board CN012.

[Switch Settings]

SEL switch: Set to ON when doing track shift. When OFF, control is from side.
 PATTERN switch: Set to EV side.
 ATF LOCK: Set to OFF.
 Other switches are not used during adjustment.

7-4-2. Preparation for Adjustment

- 1) Perform cleaning of the tape running surface (the individual tape guides, drum, capstan shaft and pinch roller).
- 2) Connection of oscilloscope
 1ch: CH2 pin (RF signal)
 EXT TRIG: RF SWP pin (RF SWP signal)
- 3) Set the SEL switch of the track shift & monitor jig to OFF, then play back the alignment tape (WR5-1C) for tracking, and confirm that the RF waveform of both the entrance and exit sides become flat (Fig. ② in 7-64.). If the RF waveform of both sides is not flat, the adjustment should be carried out in accordance with the following.
 * In case the RF waveform on the entrance side is not flat (Fig. ③ in 7-64.) ... Perform the adjustment in Item 7-4-3. Entrance side adjustment.
 * In case RF waveform on the exit side is not flat (Fig. ④ in 7-64.) ... Perform the adjustment in Item 7-4-4, Exit Side Adjustment.

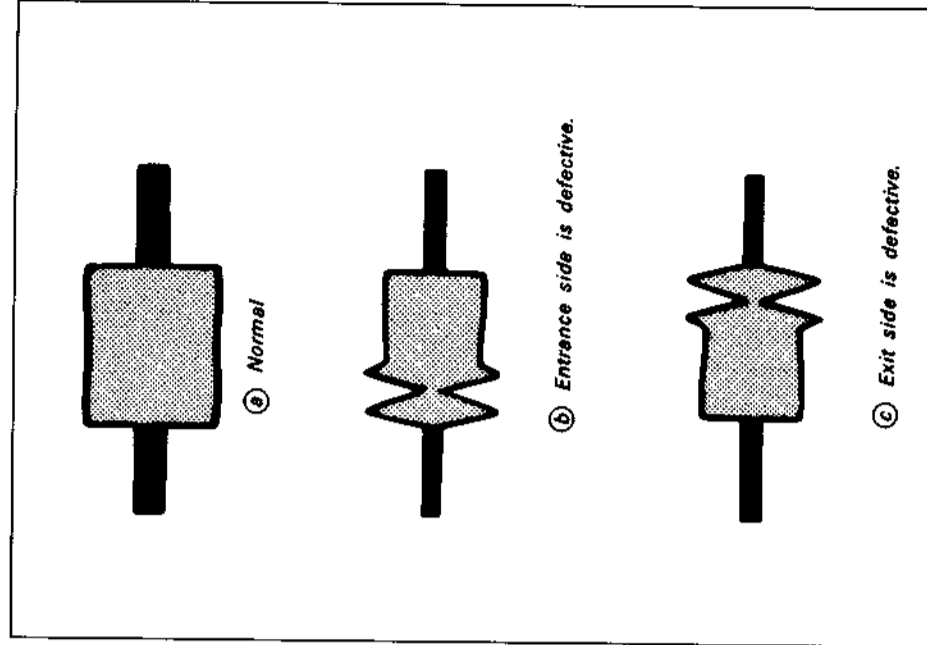


Fig. 7-64.

7-4-3. Entrance

- 1) Playback
 loosen No. 3 guide
 entrance side
 Note: Slip

flat the flat lod bo en wa

[Track Shift and Monitor Jig Power Supply]

The track shift & monitor jig has three types of connectors for external power supply, and the following three types of power supply can be used.

Connector Name	Power Supply
SYSTEM CONN	Connect modified CCD-V8E/UB AC adapter AC-V8 E/UB. (Refer to the track shift and monitor jig instruction manual for the modification procedure.)
AC ADP	Betamovie AC adapter AC-M100E/UB is connected.
REG	Connect commercially sold DC stable power supply of more than 12V3A and use at 6.5-8V. Be sure to make correct ⊕ and ⊖ connections.

- Two or more types of power supply can not be used at the same time.
- Use the connector supplied with the track shift & monitor jig when connecting.
- Power supplies or voltages other than those given above should not be used.
- When using the modified AC-V8E/UB, the circuit power supply is cut off about 10 seconds after the AC-V8E/UB power switch is turned off.
- Power is not supplied to itself, so be sure to supply AC power to it at the same time.

[Connector Connection]

Connect the track shift & monitor jig as shown in Fig. 7-63. Connect RF/SWP connector to RP-36 board CN008, and the CTL connector to SP-2 board CN012.

[Switch Settings]

SEL switch: Set to ON when doing track shift. When OFF, control is from side.
 PATTERN switch: Set to EV side.
 ATF LOCK: Set to OFF.
 Other switches are not used during adjustment.

7-4-2. Preparation for Adjustment

- 1) Perform cleaning of the tape running surface (the individual tape guides, drum, capstan shaft and pinch roller).
- 2) Connection of oscilloscope
 1ch: CH2 pin (RF signal)
 EXT TRIG: RF SWP pin (RF SWP signal)
- 3) Set the SEL switch of the track shift & monitor jig to OFF, then play back the alignment tape (WR5-1C) for tracking, and confirm that the RF waveform of both the entrance and exit sides become flat (Fig. ③ in 7-64.). If the RF waveform of both sides is not flat, the adjustment should be carried out in accordance with the following.
 * In case the RF waveform on the entrance side is not flat (Fig. ① in 7-64.) ... Perform the adjustment in Item 7-4-3. Entrance side adjustment.
 * In case RF waveform on the exit side is not flat (Fig. ② in 7-64.) ... Perform the adjustment in Item 7-4-4, Exit Side Adjustment.

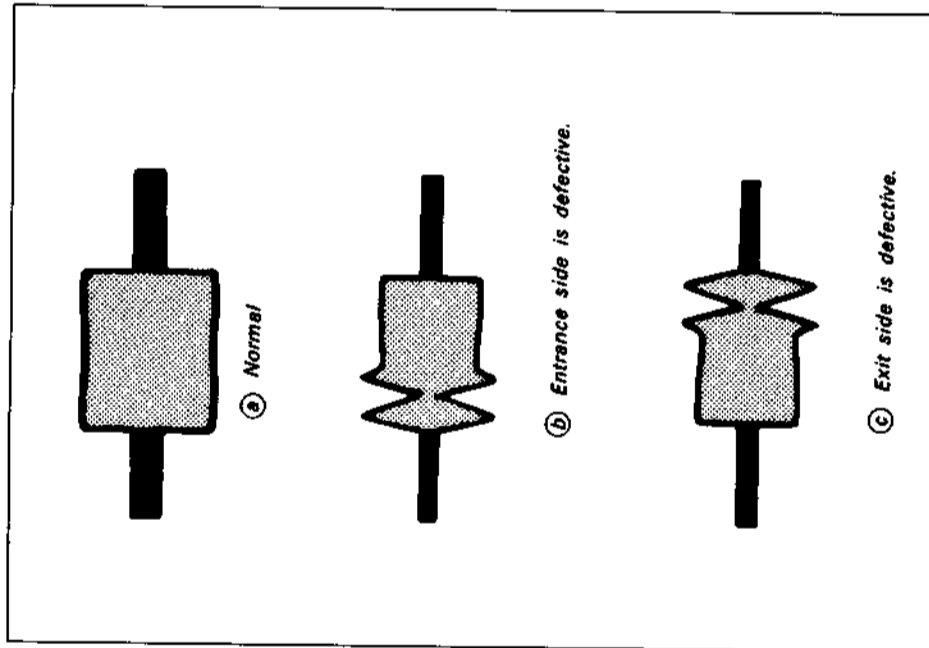


Fig. 7-64.

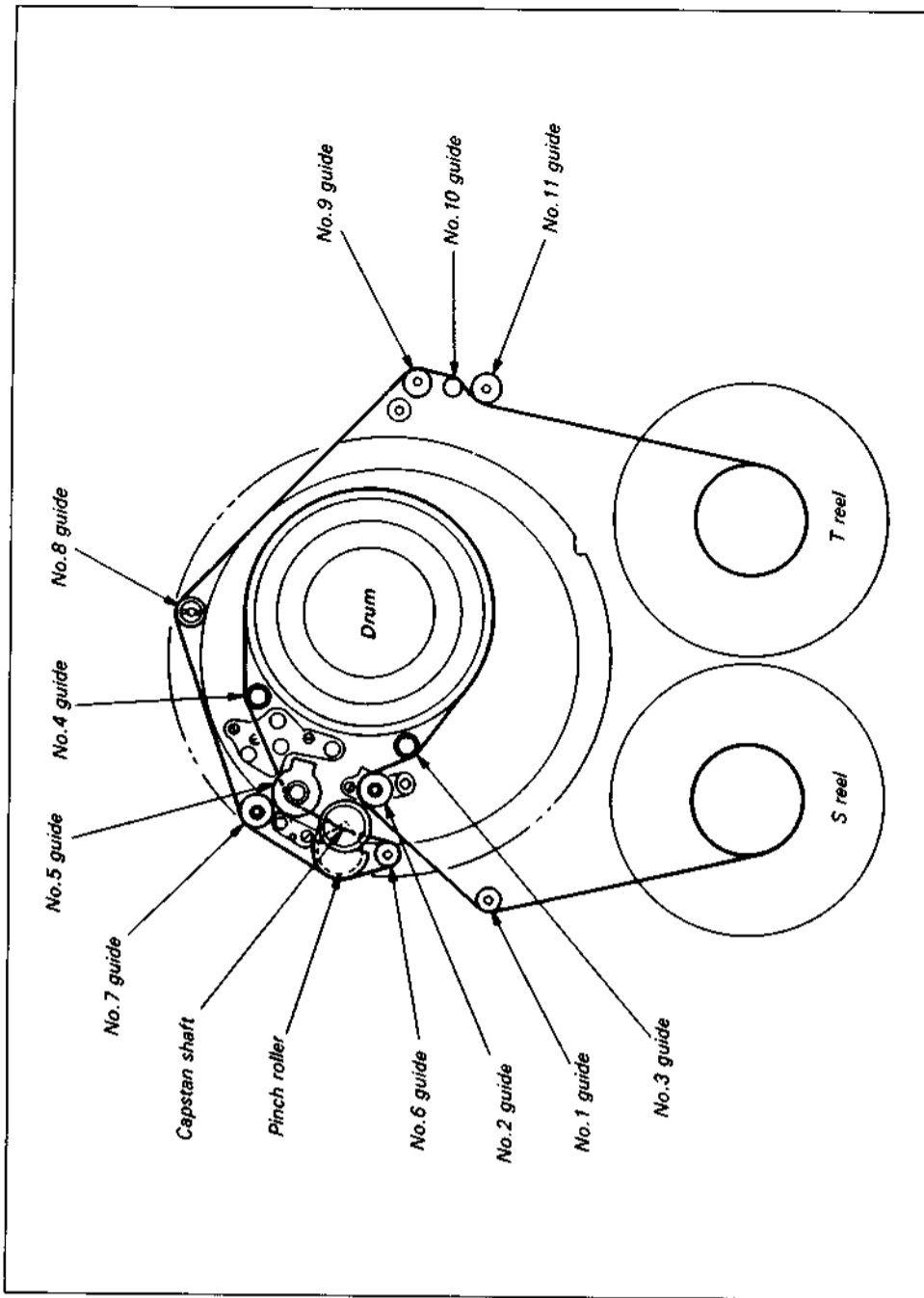


Fig. 7-65. Tape guide arrangement diagram

7-4-3. Entrance Side Adjustment

- 1) Playback the tracking alignment tape (WR5-1C) and loosen No.2 guide lock screw ●, and rotate No.2 and No.3 guides counterclockwise to free tape running on the entrance side. (See Fig. 7-66.)

Note: Since the space between the top and bottom flanges of No.2 guide is narrow, confirm that the tape is contacting neither top nor bottom flanges at this point. If No.2 guide is loosened excessively, the tape contacts the bottom flange and the RF waveform on the entrance side ceases to be the original free waveform.

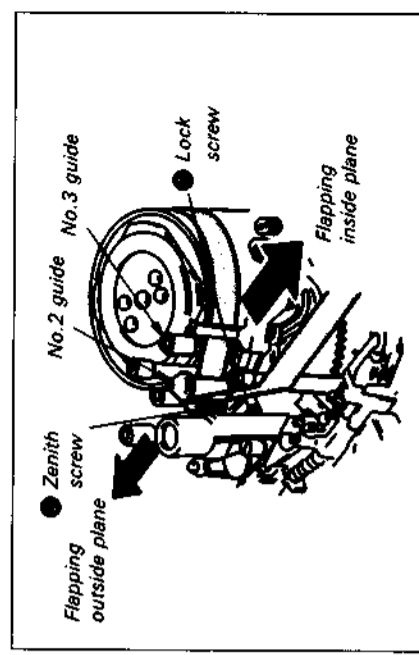


Fig. 7-66 (a).

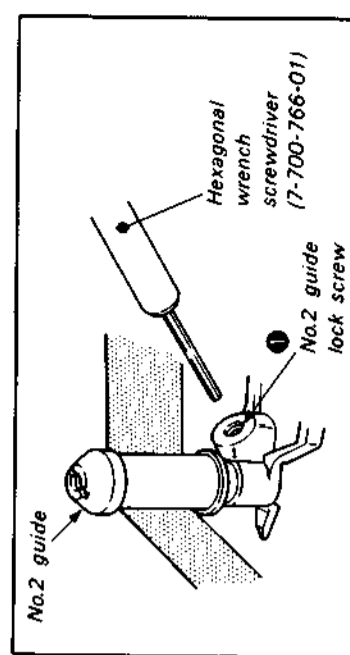


Fig. 7-66 (b).

- 2) Confirm that RF waveform on the entrance side has 0.5 to 3.5 peaks in this condition. If not, adjust as follows. (See Fig. 7-67.)

[less the 0.5 peak]

Adjust the No.2 guide zenith screw ● by turning it counterclockwise 90° at a time. (See Fig. 7-66(a).)

[more than 3.5 peaks]

Adjust the height adjustment screw of No.1 guide (tension regulator assembly) by turning it counterclockwise 90° at a time. (See Fig. 7-68.)

- 3) Slowly rotate the No.2 guide clockwise to make the entrance side waveform approximately flat. (See Fig. 7-69)

Note: Do not rotate No.2 guide excessively.

- 4) Set the SEL switch of the track shift & monitor jig to ON, then turn the track shift knob until the RF waveform amplitude is 2/3. (See Fig. 7-70.)
 - 5) Turn No.2 guide so that the entrance side waveform flattens slightly. (See Fig. 7-71.)
 - 6) Flatten the waveform with No.3 guide. (See Fig. 7-72.)
 - 7) Tighten No.2 lock screw ●. (See Fig. 7-66 (b).)
- Note: Be sure to perform checking in accordance with 7-4-5. after making the adjustment.**

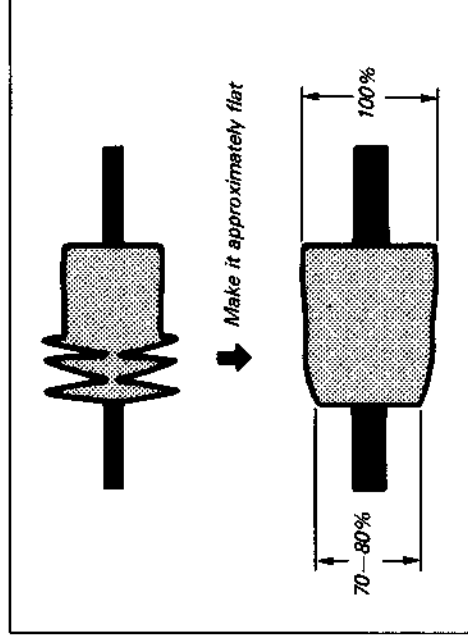


Fig. 7-69.

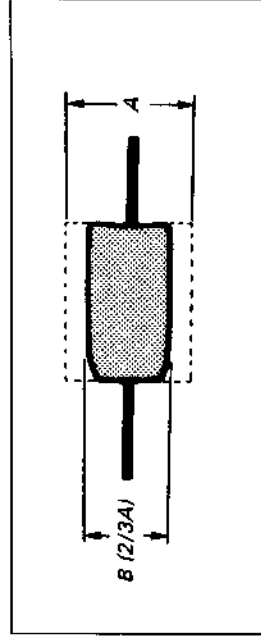
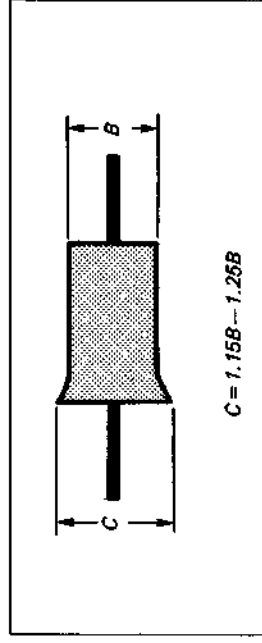


Fig. 7-70.



$$C = 1.15B - 1.25B$$

Fig. 7-71.

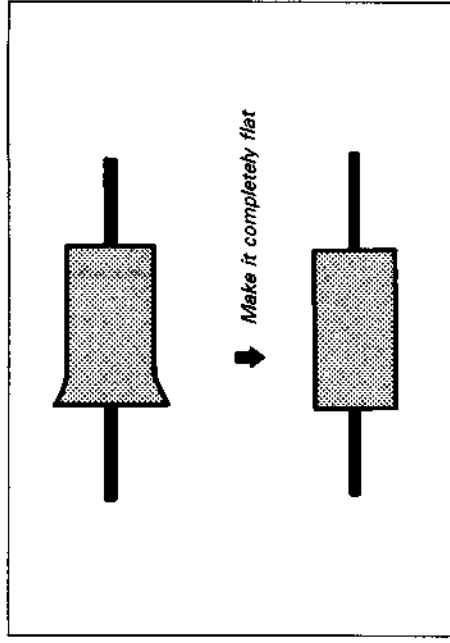


Fig. 7-72.

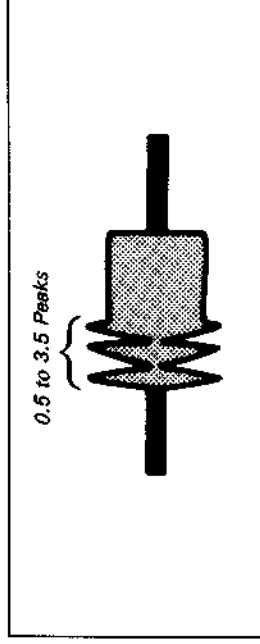


Fig. 7-67.

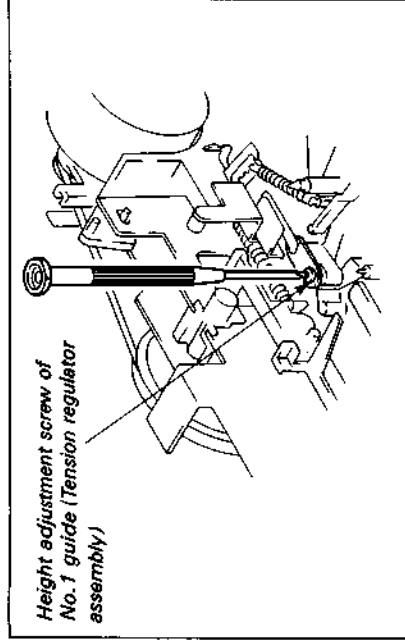


Fig. 7-68.

7-4-4. Exit Side Adjustment

- 1) Playback the alignment tape (WR5-1C) for tracking. Rotate No.4 guide counterclockwise and No.5 guide clockwise in order to make the tape running on the exit side free. (See Fig. 7-73.)

Note: • If screw lock is stuck to the No.5 guide nut, it may prevent the nut from rotating. Rotate the guide after immersing the nut thread into alcohol and to dissolve the screw lock agent.

- Check that the tape is not contacting the top and bottom of flanges of No.5 guide during free tape running.
- 2) Check that the RF waveform on the exit side has 1.5 to 3.5 peaks. If not, readjust as follows: (See Fig. 7-74.)
If off standard

- i) Rotate the lock screw ● counterclockwise to loosen.
- ii) Slowly rotate the zenith screw ● 45° at a time and wait until the RF waveform varies.
- iii) Rotate the lock screw ● clockwise to tighten. (See Fig. 7-73.)

Note: • The waveform varies if the lock screw is tightened too strongly. Tighten moderately.

- Never rotate the azimuth screw of No.5 guide.
- 3) Rotate No.5 guide counterclockwise to make the RF waveform on the exit side approximately flat. (See Fig. 7-75.)

Note: The waveform reaction is slow against nut rotation. Rotate the nut after the waveform variations are stabilized.

- 4) Set the SEL switch of the track shift & monitor jig to ON, then turn the track shift knob until the RF waveform amplitude is 2/3 (See Fig. 7-76.)

- 5) Turn No.5 guide so that the exit side waveform flats slightly. (See Fig. 7-77.)

- 6) Turn No.4 guide so that waveform flat. (See Fig. 7-78.)
Note: Be sure to perform checking in accordance with 7-4-5, after making the adjustment.

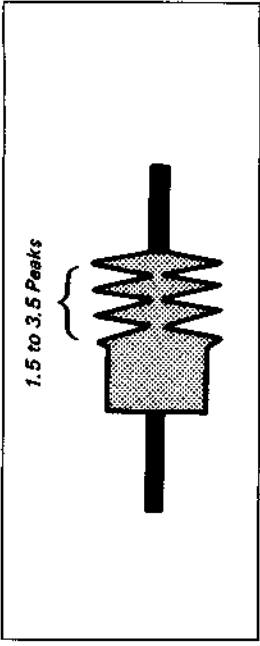


Fig. 7-74.

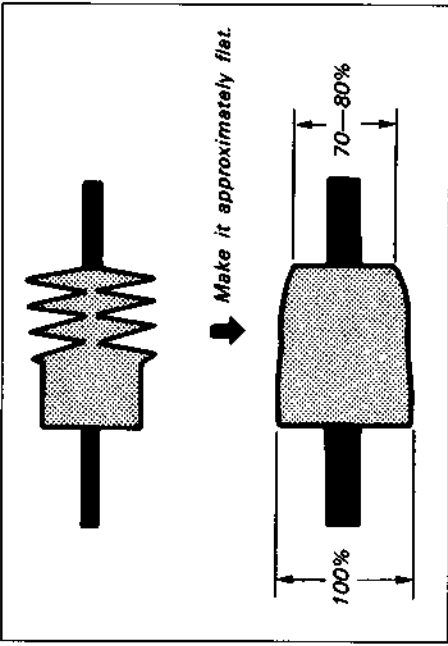


Fig. 7-75.

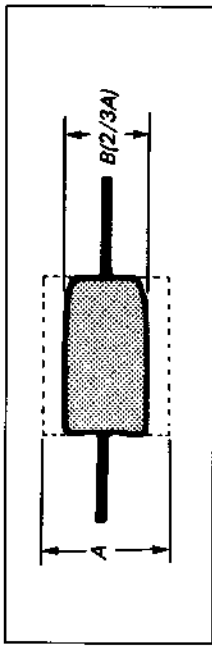


Fig. 7-76.

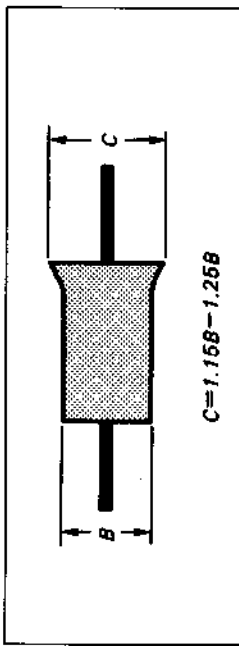


Fig. 7-77.

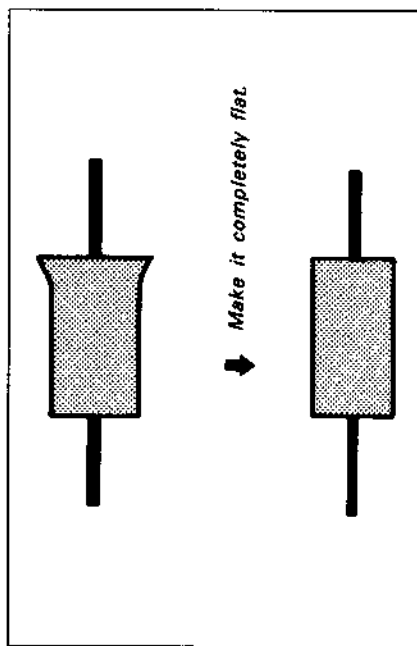


Fig. 7-78.

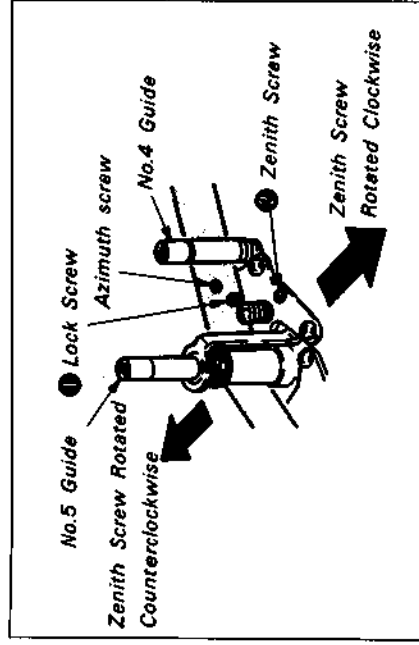


Fig. 7-73.

7-4-5. Checking After Adjustment

1. Tracking check

- 1) Playback the alignment tape (WR5-1C) for tracking.
- 2) Set the SEL switch of the track shift & monitor jig to ON, and turn track shift knob until the RF waveform amplitude is 2/3. (See Fig. 7-79.)

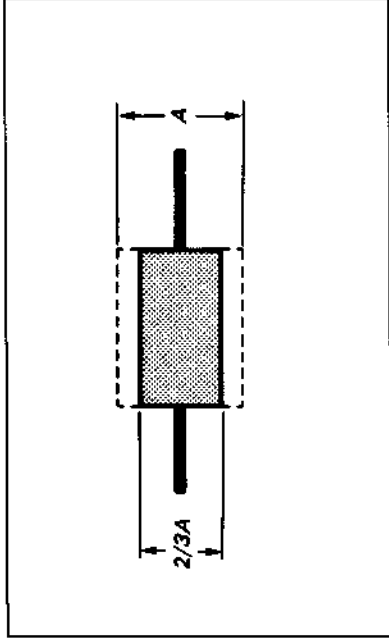


Fig. 7-79.

- 3) Confirm that the RF waveform amplitude minimum value (E min) at this time is more that 80% of maximum value (E max.). (See Fig. 7-80.)

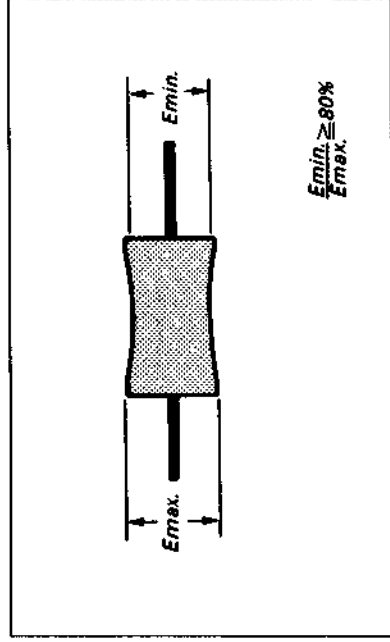


Fig. 7-80.

- 4) Check that the fluctuation amount of RF waveform entrance and exit sides both is as shown in Fig. 7-81.

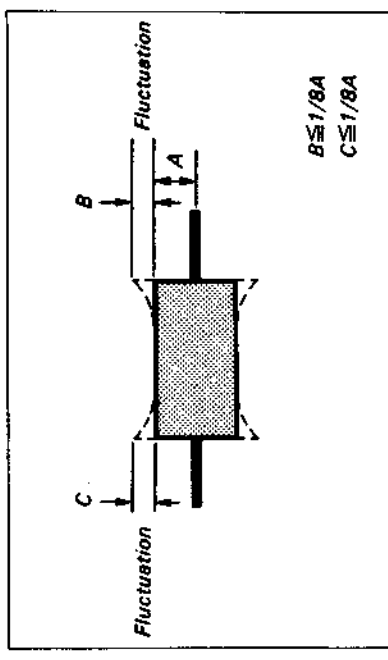


Fig. 7-81.

- 5) Set the SEL switch of the track shift & monitor jig to OFF.
- 6) Set up the REV mode and confirm that the waveform noise pitches are uniform. If not adjust as follows. (See Fig. 7-82.)

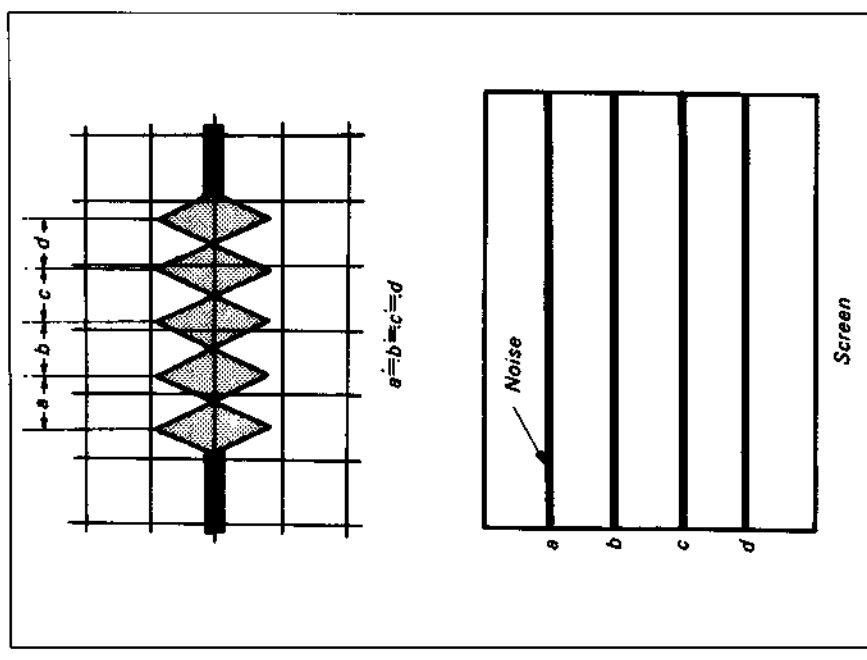


Fig. 7-82.

[Narrow noise pitch on entrance side (upper screen)]

(See Fig. 7-83.)

Confirm that the RF waveforms are flat in the PLAYBACK mode.

Waveform is not flat:

Adjust the heights of No.2 and 3 guides as in 7-4-3. Entrance Side Adjustment.

Waveform is flat:

Check again by performing No.1 guide height and No.2 guide zenith adjustment according to 7-4-3. Entrance Side Adjustment.

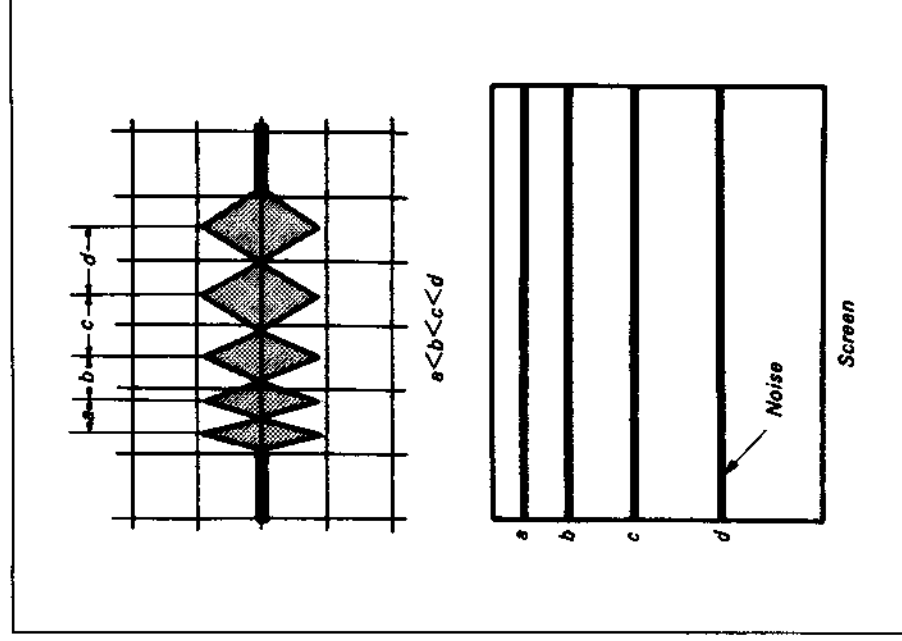


Fig. 7-83.

[Narrow noise pitch on exit side (lower screen)]

(See Fig. 7-84.)

Set up the PLAYBACK mode and adjust No.4 and 5 guide heights in accordance with 7-4-4. Exit Side Adjustment.

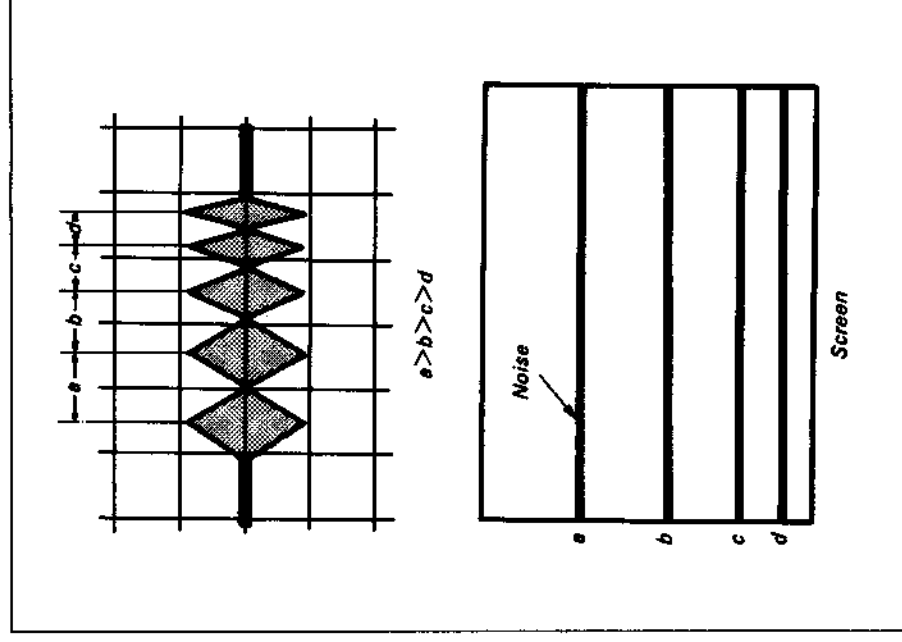


Fig. 7-84

[Wide noise pitch on exit side (lower screen)]

(See Fig. 7-85.)

Set up the PLAYBACK mode and confirm that the RF waveform is flat.

Waveform is not flat:

Adjust height of No.4 and 5 guides in accordance with 7-4-4. Exit Side Adjustment.

Waveform is flat:

Rotate the guide lower toothed wheel counterclockwise with No.6 guide lock jig (Ref. No. J-11) to loosen the toothed wheel. Rotate No.6 guide counterclockwise 45° to tighten the lower toothed wheel. Confirm the RF waveform of the REV mode again. (See Fig. 7-86.)

Note: Wrinkles may be caused in Part A between the capstan spindle and No.5 guide, if No.6 guide is raised excessively. Confirm that no wrinkles have been caused. (See Fig. 7-87.)

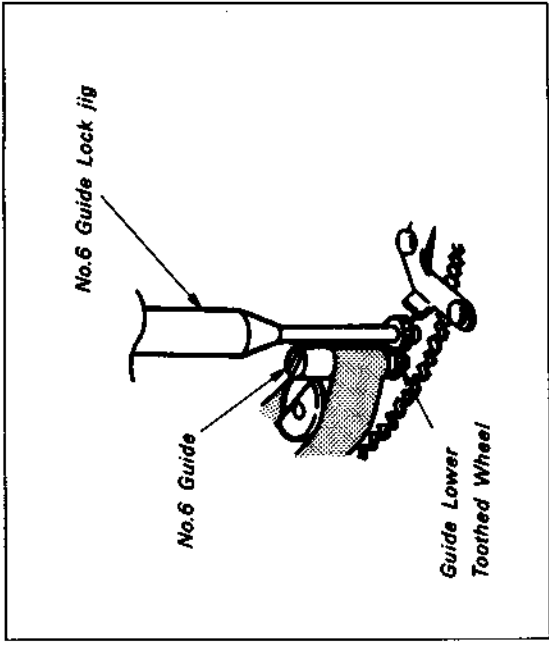


Fig. 7-86.

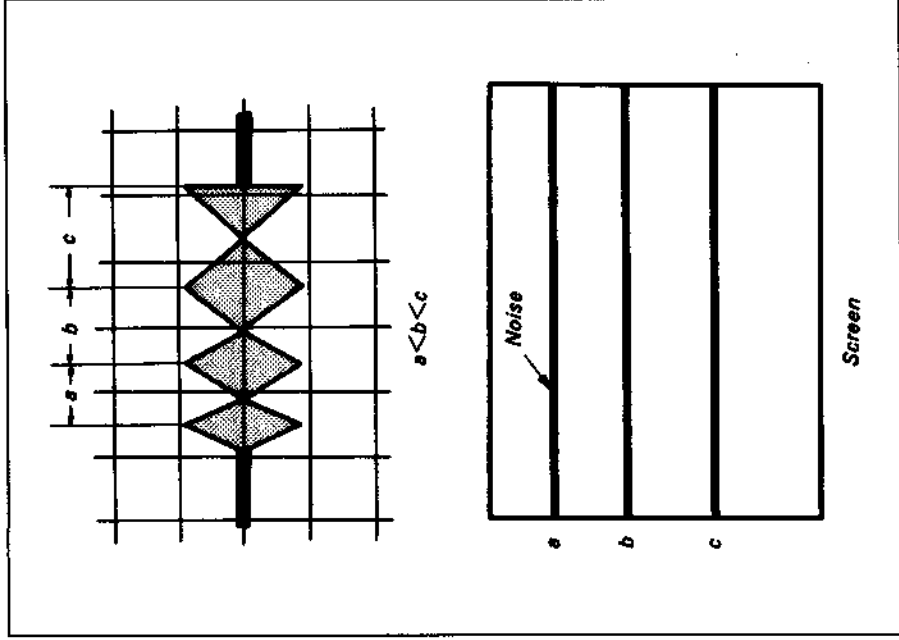


Fig. 7-85.

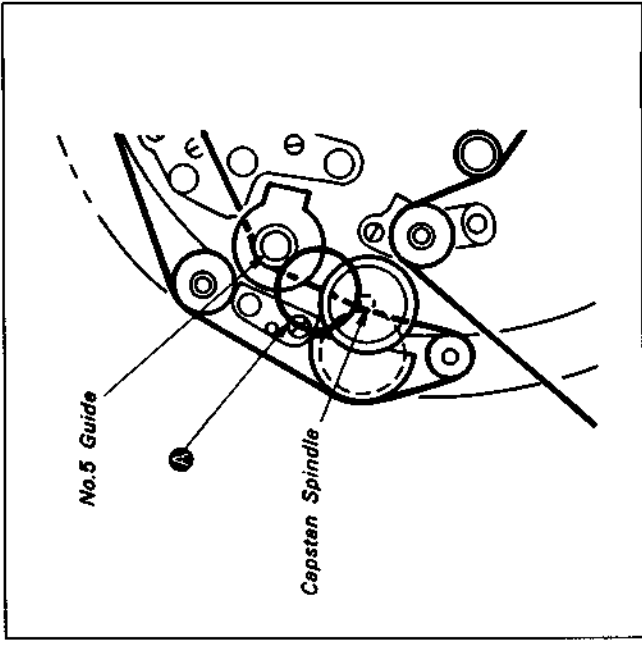


Fig. 7-87.

2. Checking rising edge

- 1) Check that the RF waveform rises horizontally during playback after finishing loading, after CUE/REV, and during playing back after FF. If not, adjust as follows.

[Noise emits from the exit side (lower screen) with rising during playback after finishing loading]
(See Fig. 7-88.)

Check that the FWD back tension is not too low.

If too low:

Readjust as instructed in 7-3-21. FWD Back Tension Adjustment.

If normal:

Rotate the azimuth screw of the pinch roller clockwise 5° at a time and adjust after rechecking the rising edge. (See Fig. 7-89.)

[Noise emits from the exit side (lower screen) with rising during playback after REV]
(See Fig. 7-88.)

Loosen the guide lower toothed wheel of No.6 guide using No.6 guide lock jig, rotate No.6 guide 90° counterclockwise to tighten the toothed wheel, then recheck the rising edge.

Note: Wrinkles may be caused in Part A of Fig. 7-87, if No.6 guide is raised excessively at this time, between the capstan spindle and No.5 guide, so check that no wrinkles are caused.

[Noise emits from the exit side (lower screen) with rising during playing back after FF]
(See Fig. 7-88.)

Confirm that the FWD back tension is not too low.

If too low:

Readjust as required in 7-3-21. FWD Back Tension Adjustment.

If normal:

Rotate the azimuth screw of the pinch roller clockwise by 5° at a time and adjust after checking the rising edge. (See Fig. 7-89.)

Note: Be sure to check play rising after finishing loading in case an adjustment is made.

3. Tape running check

In PLAYBACK and REV modes, there should be no spaces and curl should be within 0.3 mm for No.1, 2 and 5 guides at No.1 — No.6 guide flanges (Fig. 7-90.). Check also that there is no space or curl at No.3, 4 and 6 guides.

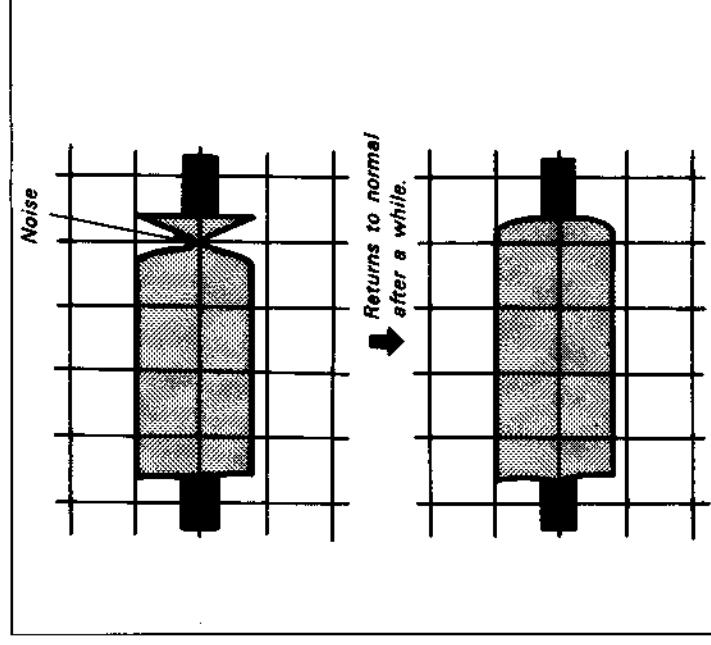


Fig. 7-88.

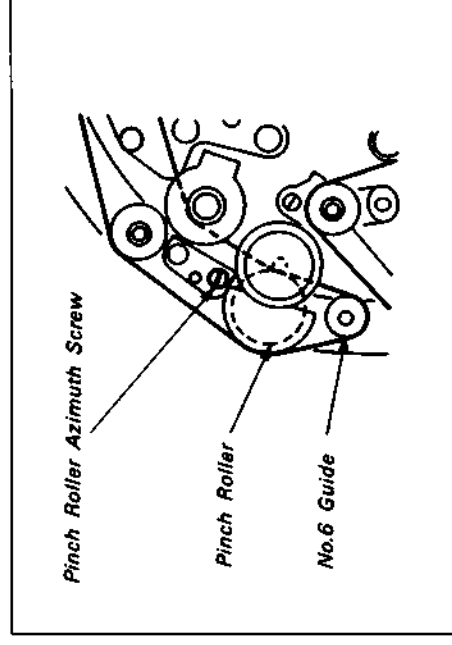


Fig. 7-89.

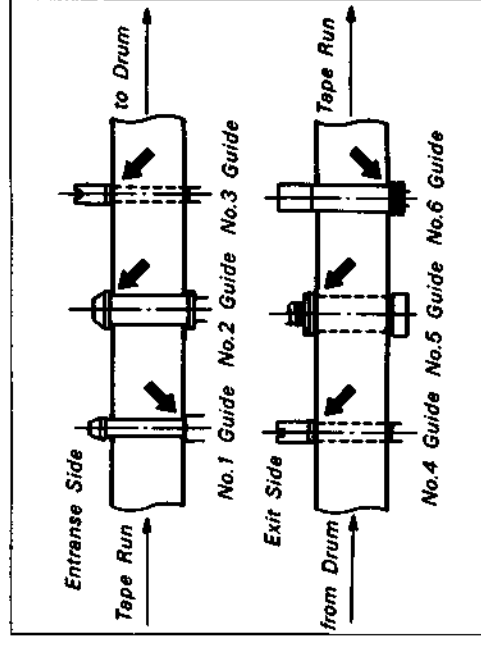


Fig. 7-90.

SECTION 8 ELECTRICAL ADJUSTMENT

During the adjustment, see the parts arrangement diagram relevant to the adjustment on page 326.

The following measuring instruments are needed for electrical adjustment.

[Equipment]

- 1) Monitor TV
- 2) Oscilloscope, dual trace, band 10 MHz or wider, with delay mode (Use a 10:1 probe unless otherwise specified)
- 3) Frequency counter
- 4) PAL pattern generator
- 5) Digital voltmeter
- 6) Audio generator
- 7) Audio level meter
- 8) Audio distortion meter
- 9) Audio attenuator
- 10) Alignment tapes

Tracking adjustment (WR5-1C)

Parts code: 8-967-995-06

Video frequency response adjustment (WR5-2C)

Parts code: 8-967-995-16

Operation check (WR5-3CL)

Parts code: 8-967-995-36

Operation check (WR5-3CSP)

Parts code: 8-967-995-27

[Equipment Connection]

Unless otherwise specified, adjustment is made by connecting the measuring instruments as shown below.

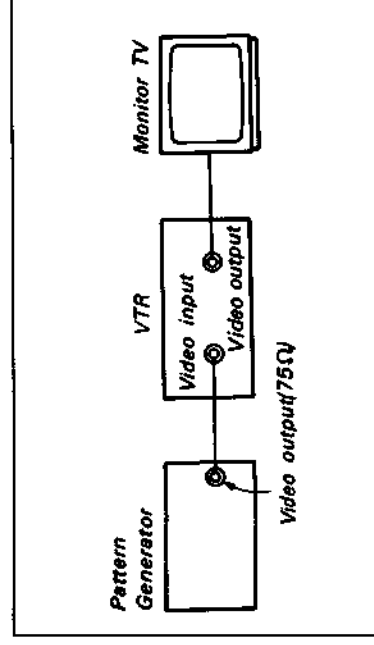


Fig. 8-1.

Setting up during adjustment

Video signals output by a pattern generator are used as adjustment signals when making the electrical adjustments, and these video output signals should be within the required standard. Connect an oscilloscope CNJ002 (VIDEO IN) on the VI-20 Board. Check that the amplitudes of video signal SYNC signals, picture portions, and burst signals are flat at approximately 0.3, 0.7, and 0.3V, respectively, and that the level ratio of the burst signal and "red" signal is 0.30:0.66. Fig. 8-2. shows video signals (colour bars) used in making the electrical adjustment.

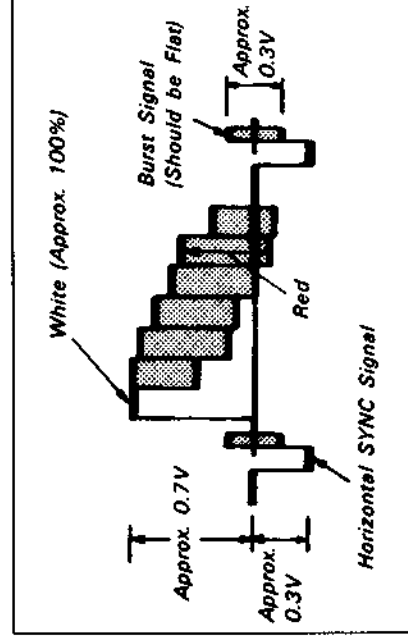
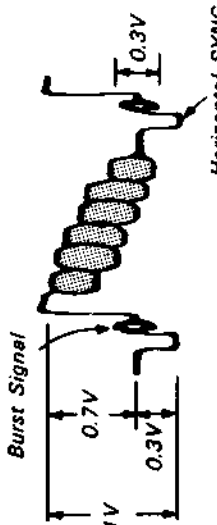


Fig. 8-2.

[Alignment tape]

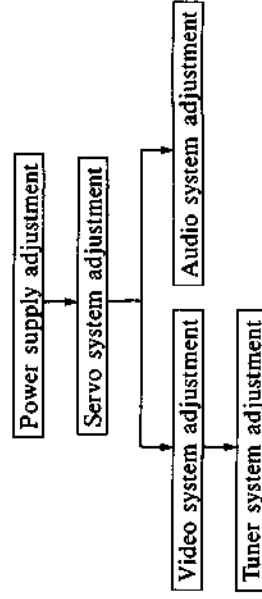
Tape	Content	Use																					
Tracking (WR5-1C)	1. Recording area: PCM — video 2. Recording content: CH2: 1 MHz linearity adjustment signal (CH1: 9 MHz)	Drum linearity adjustment																					
Video Frequency Response (WR5-2C)	1. Recording area: Video 2. Recording content: RF sweep 0 to 10 MHz 3. Marker: 1, 3.58, 5.5 and 7 MHz	Frequency response adjustment																					
Operation Check SP mode WR5-3CSP LP mode (WR5-3CL)	1. Recording area: Video, PCM 2. Recording content: <ul style="list-style-type: none"> ■ Video area ● Video signals Colour bars 10 sec Monoscope 8 sec Iterative (Colour bars)  <table border="1" data-bbox="1008 606 1232 973"> <tr><td>White</td></tr> <tr><td>Yellow</td></tr> <tr><td>Cyan</td></tr> <tr><td>Green</td></tr> <tr><td>Magenta</td></tr> <tr><td>Red</td></tr> <tr><td>Blue</td></tr> <tr><td>Black</td></tr> </table> <ul style="list-style-type: none"> ● Audio signals (AFM) 400 Hz 60% modulation ■ PCM area (WR5-3CSP only) ● Audio signals (PCM) <table border="0" data-bbox="1366 606 1523 973"> <tr> <td>1kHz</td> <td>0dBs</td> <td>10sec</td> <td rowspan="4">Iterative</td> </tr> <tr> <td>20Hz</td> <td>-6dBs</td> <td>2sec</td> </tr> <tr> <td>400Hz</td> <td>-6dBs</td> <td>4sec</td> </tr> <tr> <td>14kHz</td> <td>-0.7dBs</td> <td>2sec</td> </tr> </table> 	White	Yellow	Cyan	Green	Magenta	Red	Blue	Black	1kHz	0dBs	10sec	Iterative	20Hz	-6dBs	2sec	400Hz	-6dBs	4sec	14kHz	-0.7dBs	2sec	Operation check
White																							
Yellow																							
Cyan																							
Green																							
Magenta																							
Red																							
Blue																							
Black																							
1kHz	0dBs	10sec	Iterative																				
20Hz	-6dBs	2sec																					
400Hz	-6dBs	4sec																					
14kHz	-0.7dBs	2sec																					

Input/output level and impedance

- Video input Phono jack
- Input signals: 1 Vp-p, 75Ω unbalanced, sync negative
- Video output Phono jack
- Output signals: 1 Vp-p, 75Ω unbalanced, sync negative
- Audio input Phono jack
- Input level: -10dBs (0dBs=0.775 Vrms)
- Input impedance: 47kΩ or higher
- Audio output Phono jack
- Regulated output: -10dBs (at load impedance 47kΩ)
- Load impedance: More than 10kΩ

Adjustment Procedure

Adjust in the following sequence:



8-1. Power Supply Adjustment

8-1-1. Oscillation frequency adjustment (DR-35 board)

Mode	E-E
Measurement point	Q201 collector
Measurement equipment	Frequency counter
Adjustment element	RV201
Specified value	91 ± 2kHz

[Adjustment method]

- 1) Adjust with RV201 so that it becomes 91 ± 2kHz.

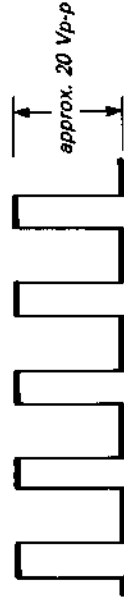


Fig. 8-3.

8-1-2. REG 5V adjustment (DR-35 board)

Mode	E-E
Measurement point	Pin ③ of CN201
Measurement equipment	Digital voltmeter
Adjustment element	RV202
Specified value	5.3 ± 0.1Vdc

[Adjustment method]

- 1) Adjust with RV202 so that it becomes 5.3 ± 0.1Vdc.

8-1-3. REG 12V adjustment (DR-35 board)

Mode	E-E
Measurement point	Pin ① of CN203
Measurement equipment	Digital voltmeter
Adjustment element	RV203
Specified value	12.3 ± 0.3Vdc

[Adjustment method]

- 1) Adjust with RV203 so that it becomes 12.3 ± 0.3Vdc.

8-1-4. Voltages Check (DR-35, DT-63 Boards)

Mode	E-E
Measurement equipment	Digital voltmeter
UNSW 5V Check	
Measurement point	Pin ② of CN203 on DR-35 board
Specified value	5.4 ± 0.2Vdc
DRIVE 9V Check	
Measurement point	Pin ④ of CN202 on DR-35 board
Specified value	9.1 ± 0.2Vdc
UNSW 38V Check	
Measurement point	Pin ② of CN104 on DT-63 board
Specified value	36.5 ± 0.8Vdc
UNSW -30V Check	
Measurement point	Pin ④ of CN104 on DT-63 board
Specified value	-29 ± 0.8Vdc
UNSW 9V Check	
Measurement point	Pin ① of CN105 on DT-63 board
Specified value	8.8 ± 0.2Vdc
UNSW -9V Check	
Measurement point	Pin ③ of CN105 on DT-63 board
Specified value	-8.8 ± 0.2Vdc
BACK UP 5V Check	
Measurement point	Pin ⑦ of CN106 on DT-63 board
Specified value	5.7 ± 0.8Vdc

[Confirmation method]

Check that each voltage satisfies the specified value.

8-2. SERVO SYSTEM ADJUSTMENT

8-2-1. Reel Bias Adjustment (SP-2 board)

Mode	REC (SP)
Signal	Arbitrary
Measurement point	+ : TP210 (Pin ② of CN207) - : TP211 (Pin ① of CN207)
Measurement equipment	Digital voltmeter
Adjustment element	RV209
Specified value	1.00 - 0.05Vdc

[Adjustment method]

- 1) Set up the REC mode and wait for 5 seconds.
- 2) Adjust with RV209 so that the DC-voltage is 1.00 ± 0.05Vdc.
- 3) Set up the FF mode.
- 4) Check that the DC-voltage is 2.25 ± 0.1Vdc.

8-2-2. REC ATF Level Check (SP-2 board)

Mode	E-E
Signal	Arbitrary
Measurement point	TP235 (CN214 ⑤ PIN: REC ATF)
Measurement equipment	Oscilloscope
Specified value	500 ± 50mVp-p

[Confirmation method]

- 1) Check that the REC ATF level is 500 ± 50mVp-p.

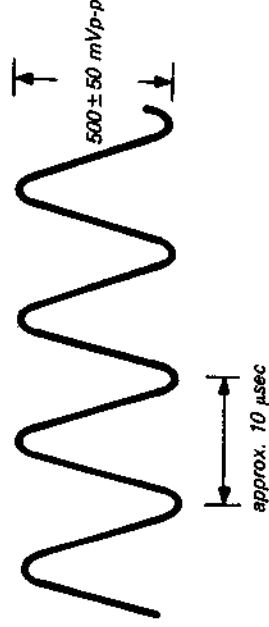


Fig. 8-4.

8-2-3. Drum Free Speed Adjustment (SP-2 Board)

Mode	REC
Signal	Arbitrary
Measurement point	TP213 (IC212 ⑬ PIN: ADE)
Measurement equipment	Digital voltmeter
Adjustment element	RV202
Specified value	1.9 ± 0.1Vdc

[Adjustment method]

- 1) Adjust with RV202 so that it becomes 1.9 ± 0.1Vdc.

8-2-4. Capstan Free Speed Adjustment (SP-2 Boards)

Mode	Playback
Signal	Arbitrary tape
Measurement point	TP202 (IC204 ⑬ PIN: CFG)
Measurement equipment	Frequency counter
Adjustment element	SP mode: RV206 LP mode: RV208
Specified value	SP mode: 1341 ± 1Hz LP mode: 670 ± 1Hz

[Connection]

- 1) Connect TP230 (Q704 emitter: PB ATF) and TP002 (GND) with a jumper wire.

[Adjustment method]

The adjustment element of LP mode is shown in parentheses [].

- 1) Set up the SP [LP] mode by the SP/LP button.
- 2) Set up the playback mode.
- 3) Adjust with RV206 [RV208] so that it becomes 1341 ± 1Hz [670 ± 1Hz].



1341 ± 1Hz (SP mode)
670 ± 1Hz (LP mode)

Fig. 8-5.

8-2-5. Switching Position Adjustment (SP-2 Board)

Mode	Playback
Signal	Alignment tape: For operation confirmation (WR5-3CSP)
Measurement point	CH1: VIDEO OUT terminal CH2: TP207 (IC204 ② PIN: SV RF)
Measurement equipment	Oscilloscope
Adjustment element	RV201
Specified value	$6.5 \pm 0.3\text{H}$ ($416 \pm 20 \mu\text{sec}$)

[Adjustment method]

- 1) Adjust with RV201 so that it becomes $6.5 \pm 0.3\text{H}$ ($416 \pm 20 \mu\text{sec}$).

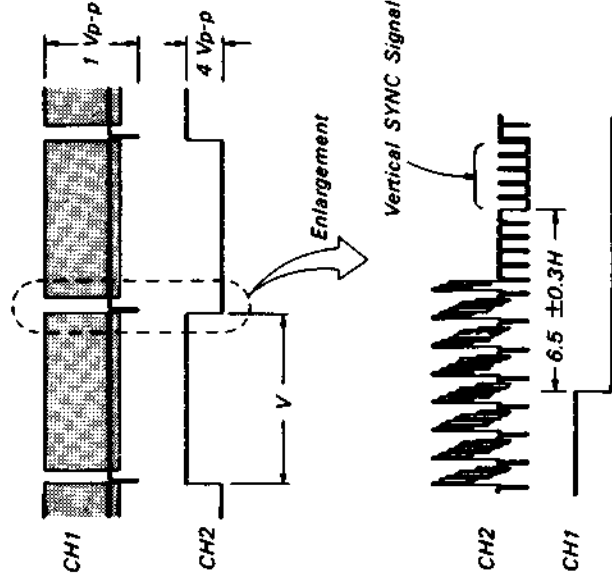


Fig. 8-6.

8-2-6. ATF BPF Balance Adjustment (SP-2 Board)

Mode	Playback
Signal	See Fig. 8-7
Measurement point	TP236 (IC703 ③ PIN: ATF ER)
Measuring equipment	Oscilloscope.
Adjustment element	RV701
Specified value	Minimum level difference of the ATF ERROR signal.

[Connection 1]

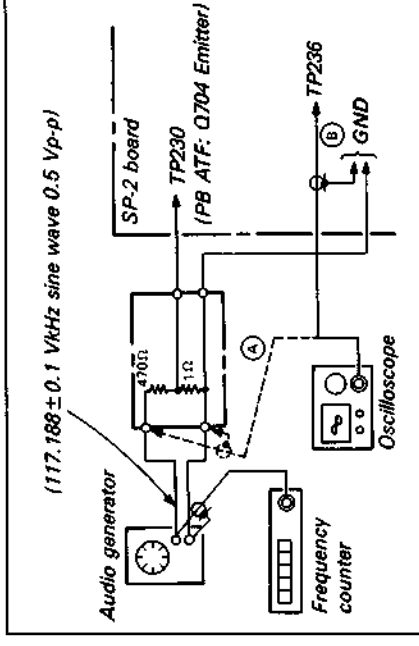


Fig. 8-7.

[Connection 2]

Connect Pin ⑤ of CN012 (P SEL 1) to Pin ① of CN005 (REG 5V) with a jumper wire.

[Adjustment method]

- 1) Check the output level of the audio generator with an oscilloscope and adjust so that the sine wave output level becomes 0.5 Vp-p . (Fig. 8-7 ①)
- 2) Adjust the oscillation frequency of the audio generator so that reading of the frequency counter becomes $117.188 \pm 0.1\text{kHz}$.
- 3) Playback an arbitrary tape.
- 4) Connect an oscilloscope to TP236.
- 5) Adjust with RV701 to eliminate level difference of the ATF ERROR signal.

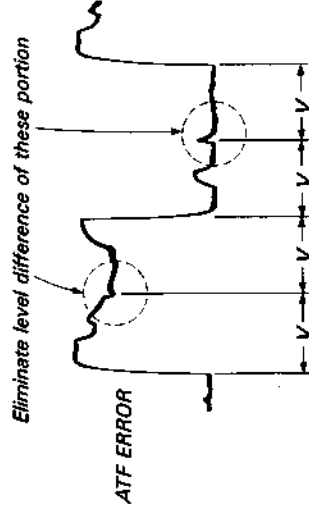


Fig. 8-8.

8-2-7. SLOW TRACKING Adjustment (SP-2 Board)

The adjustment element of LP mode is shown in parenthesis [] .

Mode	SLOW
Signal	SP [LP] mode recorded tape
Measurement point	TP232 (IC208 (3) PIN: C. ON)
Measurement equipment	Oscilloscope • Trigger mode: NORMAL • Trigger slope: +
Adjustment element	SLOW/STILL ADJ buttons in the tuner preset compartment (S004, S005 on PR-13 board)
Specified value	38.5 ± 0.5 msec

[Connection]

Connect TP001 (IC001 (8) PIN: EMERG OFF) and TP002 (GND) with a jumper wire to set up the TEST mode.

[Adjustment method]

- 1) Playback the SP [LP] recorded tape.
- 2) Adjust to 38.5 ± 0.5 msec with the SLOW/STILL ADJ buttons.

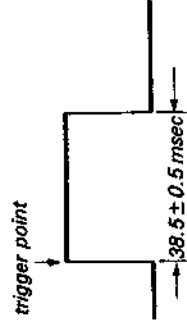


Fig. 8-9.

8-2-8. TRACKING Adjustment (SP-2 Board)

Mode	Playback
Signal	SP mode Self-recorded tape
Measurement point	CH1: Pin (3) of CN008 on RP-36 board (SP 1 CH) CH2: TP207 (Pin (2) of IC204: SV RF)
Measurement equipment	Oscilloscope
Adjustment element	RV210
Specified value	Maximum SP 1 channel RF level

[Adjustment method]

- 1) Maximize the SP 1 channel RF level by turning RV210 slowly.

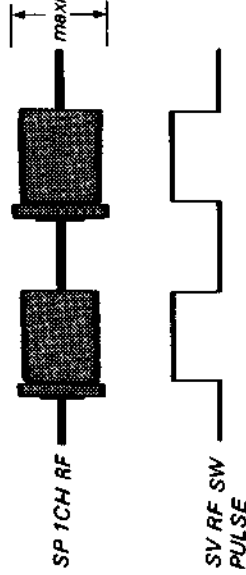


Fig. 8-10.

8-2-9. STILL Adjustment (SP-2 Board)

Mode	STILL
Signal	SP mode self-recorded tape
Measurement point	CH1: TP207 (Pin (2) of IC204: SV RF) CH2: TP228 (Pin (8) of IC703: ST ID)
Measurement equipment	Oscilloscope.
Adjustment element	RV203, RV204
Specified value	1. 4.8 ± 0.6 msec (RV203) 2. 13.8 ± 0.6 msec (RV204)

[Adjustment method]

- 1) Rotate the rotor of the capstan motor by your hand and stop it at the position that noise on the monitor screen is hidden into its upper or lower section.
- 2) Adjust to 4.8 ± 0.6 msec with RV203. (See Fig. 8-11.)
- 3) Adjust to 13.8 ± 0.6 msec with RV204. (See Fig. 8-11.)

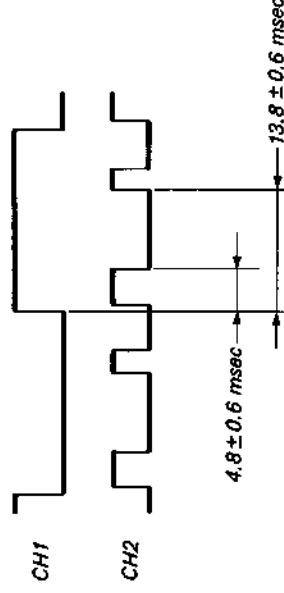


Fig. 8-11.

8-2-10. FORWARD SLOW Adjustment (SP-2 Board)

The adjustment element of LP mode is shown in parentheses [] .

Mode	FORWARD SLOW
Signal	SP [LP] mode self-recorded tape
Measurement point	Confirm with monitor TV screen picture
Measurement equipment	RV205 [RV207]
Adjustment element	RV205 [RV207]
Specified value	Be sure that there is no noise and no skew on the monitor TV screen.

[Adjustment method]

- 1) Adjust with RV205 [RV207] so that noise on the monitor screen is hidden into its upper or lower section.

8-2-11. SLOW fH Adjustment (SP-2 Board)

1. fH Bias Adjustment

The adjustment element of LP mode is shown in parentheses [].

Mode	E-E
Signal	None
Measurement point	TP242 (Pin ⑦ of IC219: FH BIAS)
Measurement equipment	Digital voltmeter
Adjustment element	RV216 [RV215]
Specified value	2.0 ± 0.1 Vdc

[Adjustment method]

- 1) Set up the SP [LP] mode by the SP/LP button.
- 2) Adjust with RV216 [RV215] to 2.0 ± 0.1 Vdc.

8-2-12. SLOW fH Adjustment

The adjustment element of LP mode is shown in parentheses [].

Mode	FORWARD SLOW
Signal	SP [LP] mode self-recorded tape
Measurement point	Pin ③ of CN216 (COMP SYNC)
Measurement equipment	Oscilloscope
Adjustment element	RV218, RV212 [RV217]
Specified value	Minimum shaking width of fH pulse

[Connection]

Connect TP001 (EMERG OFF) and TP002 (GND) with a jumper wire to set up the TEST mode.

[Adjustment method]

- 1) Adjust with RV218 and RV212 Alternately to minimize the shaking of the fH pulse.
[Adjust with RV217 to minimize the shaking width of fH pulse.]

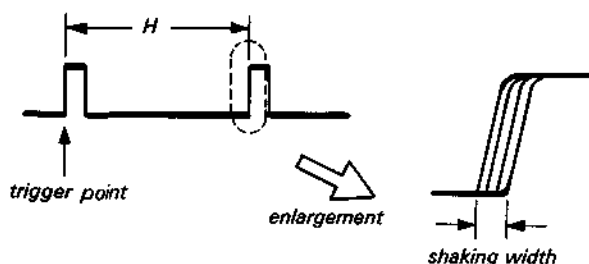


Fig. 8-12.

8-3. VIDEO SYSTEM ADJUSTMENT

The adjustment of the video system should in principle be followed the undermentioned adjustment procedure.

The colour video signal supplied from the pattern generator is utilized as the video input signal of the video system adjustment in recording mode. Make sure to check that the SYNC signal and colour burst signal are matched with those in the set-up of during the adjustment of as shown in Fig. 8-2.

[Adjustment procedure]

- 1) Playback frequency characteristics adjustment
- 2) Flying erase check
- 3) Crystal oscillator fo adjustment
- 4) Y/C separation adjustment
- 5) Y comb type filter adjustment
- 6) SYNC AGC adjustment
- 7) VIDEO OUT level adjustment
- 8) PB Y level adjustment
- 9) Y FM carrier frequency adjustment
- 10) Y FM deviation adjustment
- 11) AC clipping adjustment
- 12) 375fH VCO adjustment
- 13) Chroma emphasis fo adjustment
- 14) Carrier balance adjustment
- 15) GCA adjustment
- 16) fH VCO adjustment
- 17) REC Y level adjustment
- 18) REC C level adjustment
- 19) REC AFM level check
- 20) REC ATF level check

8-3-1. Playback Frequency Characteristic Adjustment (RP-36 Board)

(1) LP playback frequency characteristic adjustment

The adjustment elements of CH2 are shown in parentheses [].

Mode	Playback
Signal	Alignment tape: For frequency characteristic adjustment (WR5-2C)
Measurement point	Pin ⑤ [Pin ⑥] of CN008 •External trigger: Pin ② of CN008 •Trigger slope: + [-]
Measurement equipment	Oscilloscope
Adjustment element	RV101 [RV102]
Specified value	3.58MHz level: 5.5MHz level = 10:7

[Adjustment method]

- 1) Adjust with RV101 [RV102] so that the level difference ratio between 3.58 MHz and 5.5 MHz becomes 10:7.

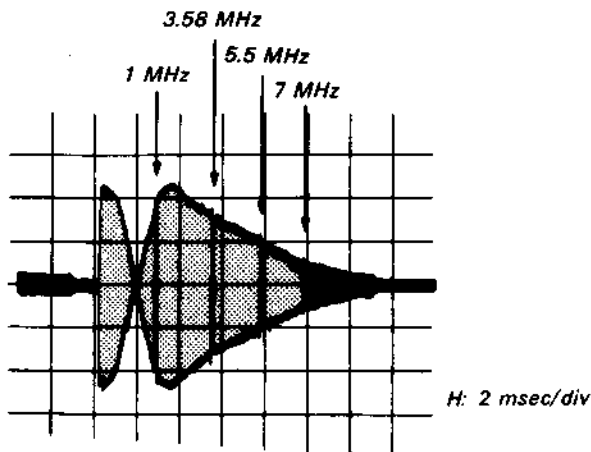


Fig. 8-13.

(2) SP playback frequency characteristic adjustment

The adjustment elements of CH2 are shown in parentheses [].

Mode	Playback
Signal	Alignment tape: For frequency characteristic adjustment use (WR5-2C)
Measurement point	Pin ③ [Pin ④] of CN008 •External trigger: Pin ② of CN008 •Trigger slope: - [+]
Measurement equipment	Oscilloscope.
Adjustment element	RV201 [RV202]
Specified value	3.58MHz level: 5.5MHz level = 10:7

[Connection]

Connect TP206 (F TAPE) on the SP-2 board and GND with a jumper wire.

[Adjustment method]

- 1) Adjust with RV201 [RV202] so that the level difference ratio between 3.58 MHz and 5.5 MHz becomes 10:7.

8-3-2. Flying Erase Check (RP-36 Board)

Mode	REC
Signal	Arbitrary
Measurement point	Pin ⑱ of CN001 (FE(X))
Measurement equipment	Oscilloscope and frequency counter
Specified value	Frequency: Over 7 MHz Voltage: Over 8 Vp-p

Note: Be sure to use MP type tape (Pin ② of CN002 should be "L").

[Confirmation method]

- 1) Make sure that the oscillation frequency is over 7 MHz and the oscillation voltage is over 8 Vp-p.

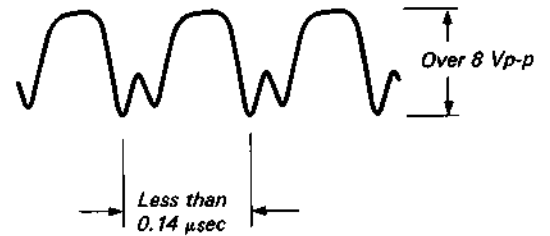


Fig. 8-14.

8-3-3. Crystal Oscillator fo Adjustment (CH-44/VI-20 Board)

Mode	Playback
Signal	Alignment tape: For operation confirmation (WR5-3CSP)
Measurement point	Pin ② of CH-44 board
Measurement equipment	Frequency counter
Adjustment element	CV001 on CH-44 board
Specified value	4433619 ± 50Hz

Note: Connect the frequency counter through a buffer of high impedance (approximately 10 MΩ) and low capacitance (less than 10pF)

[Adjustment method]

- 1) Adjust with CV001 on the CH-44 board so that it becomes 4433619 ± 50Hz.



(4433619 ± 50 Hz)

Fig. 8-15.

8-3-4. Chrome Comb Filter Adjustment (VI-20 Board)

Mode	E-E
Signal	Colour bar
Measurement point	Pin ⑳ of IC002
Measuring equipment	Oscilloscope.
Adjustment element	RV011, LV201
Specified value	Minimum residual chroma component

[Connection]

Connect Q202 base to GND with a jumper wire.

[Adjustment method]

- 1) Adjust with RV011 and LV201 alternately so that the residual chroma component becomes minimum.

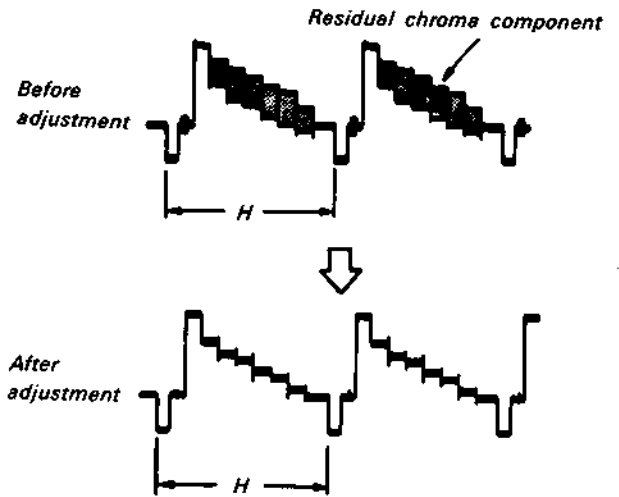


Fig. 8-16.

8-3-5. Y Comb Type Filter Adjustment (VI-20 Board)

Mode	E-E
Signal	Colour bar
Measurement point	Pin ③ of IC002
Measurement equipment	Oscilloscope
Adjustment element	RV012
Specified value	Minimum Y-YD signal level

Note: Be sure to connect a 22kΩ of resistor in series between Pin ③ of IC002 and 10:1 probe.

[Adjustment method]

- 1) Adjust with RV012 so that the Y-YD signal level at the sync portion is minimum.
- 2) While playing back a tape in which dropouts are recorded, be sure to confirm that these dropouts are not discernible. In the event the dropouts become discernible, adjust with RV012 so that they become undiscernible.

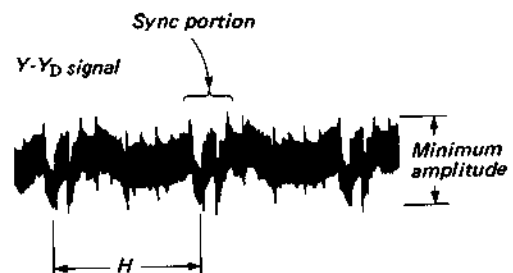


Fig. 8-17.

8-3-6. SYNC AGC Adjustment (VI-20 Board)

Mode	E-E
Signal	Colour bar
Measurement point	Pin ③ of IC001
Measurement equipment	Oscilloscope
Adjustment element	RV009
Specified value	$0.50 \pm 0.02 V_{p-p}$

[Adjustment method]

- 1) Adjust with RV009 so that it becomes $0.50 \pm 0.02 V_{p-p}$.

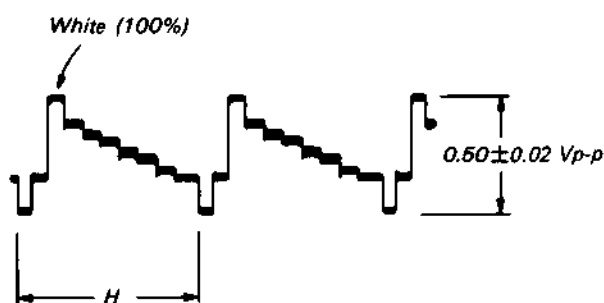


Fig. 8-18.

8-3-7. VIDEO OUT Level Adjustment (VI-20 Board)

Mode	E-E
Signal	Colour bar
Measurement point	Pin ⑤ of CN007
Measurement equipment	Oscilloscope.
Adjustment element	RV010
Specified value	$1.00 \pm 0.05 V_{p-p}$

[Adjustment method]

- 1) Adjust with RV010 so that it becomes $1.00 \pm 0.05 V_{p-p}$.

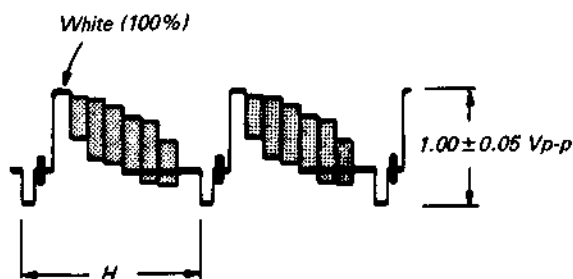


Fig. 8-19.

8-3-8. PB Y Level Adjustment (VI-20 Board)

Mode	Playback
Signal	Alignment tape: For operation confirmation (WR5-3 CSP) Colour bar section
Measurement point	Pin ⑤ of CN007
Measurement equipment	Oscilloscope
Adjustment element	RV005
Specified value	$1.00 \pm 0.05 V_{p-p}$

- Note:**
1. Set the SHARPNESS control (FT-13 board RV001) to the center click position.
 2. Be sure that the EDIT switch (S014 on FT-13 board) is turned OFF. (Confirm that the EDIT lamp is not lit.)

[Adjustment method]

- 1) Adjust with RV005 so that it becomes $1.00 \pm 0.05 V_{p-p}$.

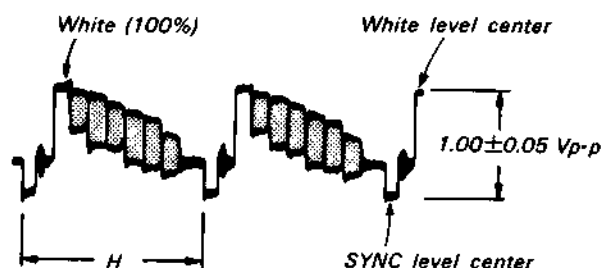


Fig. 8-20.

8-3-9. Y FM Carrier Frequency Adjustment (VI-20 Board)

Mode	E-E
Signal	Non-signal
Measurement point	Pin ⑤ of CN003 (REC Y)
Measurement equipment	Frequency counter
Adjustment element	RV008
Specified value	$4.20 \pm 0.05 \text{ MHz}$

Note: Set up the SP mode.

[Adjustment method]

- 1) Set RV007 (EMPH) to the mechanical center. (The slide pin of RV007 is approximately 2.7Vdc.)
- 2) Adjust with RV008 so that it becomes $4.20 \pm 0.05 \text{ MHz}$.
- 3) Be sure to perform the "Deviation adjustment" and "AC CLIP adjustment".

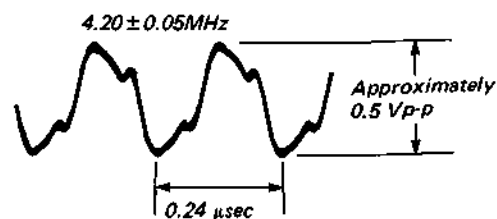


Fig. 8-21.

8-3-10. Y FM Deviation Adjustment (VI-20 Board)

Mode	Recording and playback
Signal	Colour bar
Measurement point	Pin ⑤ of CN007
Measurement equipment	Oscilloscope
Adjustment element	RV006
Specified value	Playback level: $1.00 \pm 0.05 V_{p-p}$

- Note:** 1. Be sure that the "VIDEO OUT level adjustment", "PB Y level adjustment" and "Y FM carrier frequency adjustment" have been completed.
 2. Set the SHARPNESS Control (FT-13 board RV001) to the center click position.
 3. Be sure the EDIT switch (S014 on the FT-13 board) is turned OFF. (Confirm that the EDIT lamp is not lit.)

[Adjustment method]

- Record the colour bar signal.
- Playback the recorded section.
- Be sure to check the playback output level.
Specified value: $1.00 \pm 0.05 V_{p-p}$
- When the specified value is not satisfied, repeat 1) to 3) after turning RV006 in the following manner.

	Turning direction of RV006 Seen from component side
When larger than the specified value	Clockwise (↻)
When smaller than the specified value	Counterclockwise (↺)

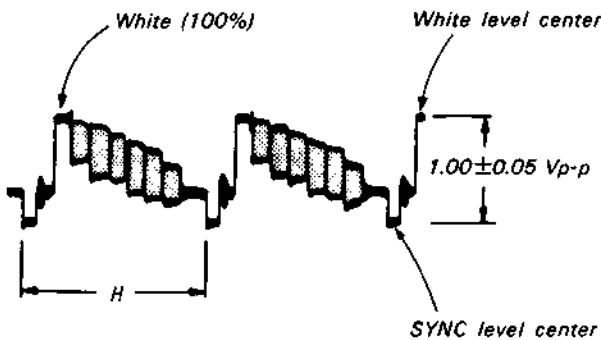


Fig. 8-22.

8-3-11. Emphasis Adjustment (VI-20 Board)

Mode	E-E
Signal	Colour bar
Measurement point	Pin ⑱ of IC001
Measurement equipment	Oscilloscope
Adjustment element	RV007
Specified value	$230 \pm 10\%$

[Adjustment method]

- Adjust with RV007 so that the peak of the white 100% becomes $230 \pm 10\%$.

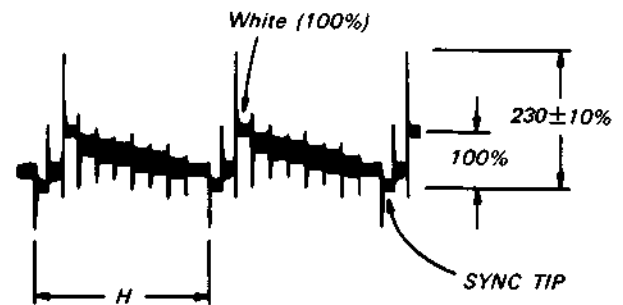


Fig. 8-23.

8-3-12. 375f_H VCO Adjustment (CH-44/VI-20 Board)

Mode	Recording
Signal	Colour bar
Measurement point	Pin ⑳ of IC001 on CH-44 board
Measurement equipment	Digital voltmeter
Adjustment element	RV001 on CH-44 board
Specified value	$3.00 \pm 0.05 V_{dc}$

[Adjustment method]

- Adjust with RV001 on the CH-44 board so that it becomes $3.0 \pm 0.05 V_{dc}$.

8-3-13. Chroma Emphasis fo Adjustment (CH-44/VI-20 Boards)

Mode	E-E
Signal	Colour bar
Measurement point	Pin ③⑥ of CH-44 board
Measurement equipment	Oscilloscope
Adjustment element	T001 on CH-44 board
Specified value	Be sure to confirm that the fo component is minimum and zero cross appears between green and magenta.

[Connection]

Connect the following two locations of CH-44 board using 4.7kΩ resistors.

- Pin ②⑦ (ACC) — Pin ③③ (GND)
- Pin ②⑦ (ACC) — Pin ③⑦ (5V).

[Adjustment method]

- 1) Adjust with T001 on the CH-44 board so that the amplitude of the flat cyan section of the chroma signal becomes minimum.
- At this point, be sure to confirm that the zero cross appears between the green and magenta.

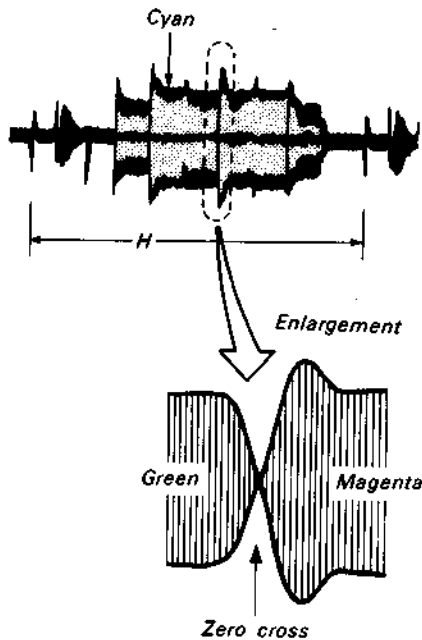


Fig. 8-24.

8-3-14. Carrier Balance Adjustment (CH-44/VI-20 Board)

Mode	E-E
Signal	Colour bar
Measurement point	Pin ②⑧ of CH-44 board
Measurement equipment	Oscilloscope
Adjustment element	RV002 on CH-44 board
Specified value	Minimize 5.17 MHz signal component

[Adjustment method]

- 1) Adjust with RV002 on the CH-44 board so that the 5.17 MHz signal component becomes minimum.

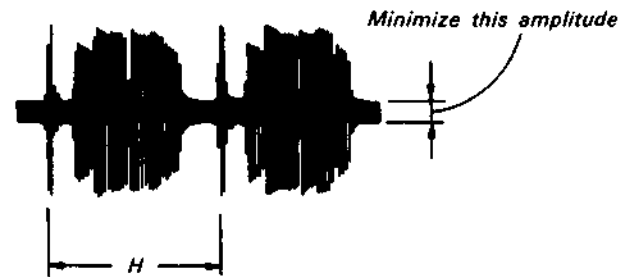


Fig. 8-25.

8-3-15. GCA Adjustment (VI-20 Board)

Mode	Playback
Signal	Arbitrary tape
Measurement point	Pin ②② of IC005
Measurement equipment	Oscilloscope
Adjustment element	RV014
Specified value	500 ± 25 mVp-p

[Adjustment method]

- 1) Adjust with RV014 so that it becomes 500 ± 25 mVp-p.
- 2) Set to either the STILL, CUE or REVIEW mode, and be sure to confirm that the thickness of the colour does not differ from that of the playback mode. If necessary, adjust with RV014. (Be sure to play back a tape of LP mode.)



Fig. 8-26.

8-3-16. fH VCO Adjustment (VI-20 Board)

Mode	E-E
Signal	Colour bar
Measurement point	CH1: Pin ⑬ of IC005 CH2: Pin ⑤ of CN007
Measurement equipment	Oscilloscope
Adjustment element	RV013
Specified value	$14.5 \pm 0.2 \mu\text{sec}$

[Adjustment method]

- 1) Adjust RV013 so that the T_R of CH1 is $14.5 \pm 0.2 \mu\text{sec}$.
- 2) Confirm that the H (time) of CH1 and CH2 is stable.

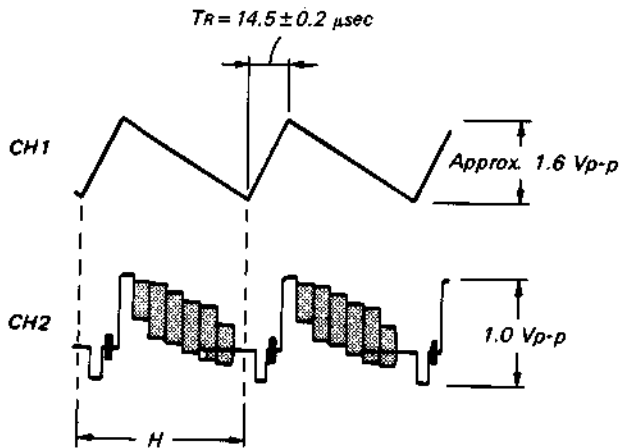


Fig. 8-27.

8-3-17. REC Y Level Adjustment (VI-20 Board)

Mode	REC (SP mode)
Signal	Non-signal
Measurement point	Pin ⑤ of CN003 (Note 2.)
Measurement equipment	Oscilloscope
Adjustment element	RV005
Specified value	$0.46 \pm 0.02 \text{ Vp-p}$

Note 1: Be sure to always perform the adjustment of the REC C level after the REC Y level adjustment has been completed.

Note 2: Use the low-pass filter shown in Fig. 8-28.

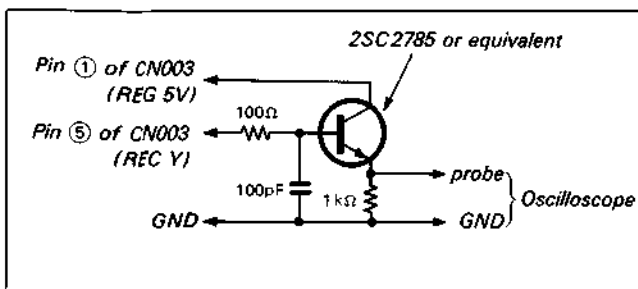


Fig. 8-28.

[Adjustment method]

- 1) Adjust with RV005 so that it becomes $0.46 \pm 0.02 \text{ Vp-p}$.

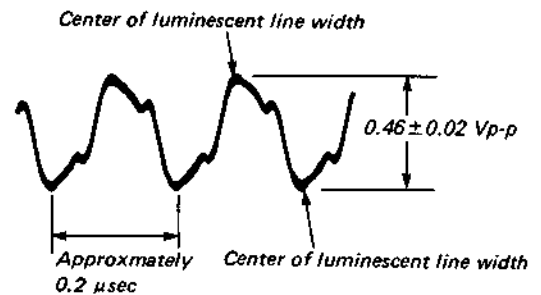


Fig. 8-29.

8-3-18. REC C Level Adjustment (VI-20 Board)

Mode	REC
Signal	Colour bar
Measurement point	Pin ⑤ of CN003 (Note 1.)
Measurement equipment	Oscilloscope
Adjustment element	RV001
Specified value	$58 \pm 3 \text{ mVp-p}$

Note 1: Use the low-pass filter shown in Fig. 8-28.

Note 2: Be sure to use the MP type tape. (Be sure Pin ④ of W001 TAPE 2/TAPE 1 is at "L".)

[Connection]

Connect the following three points on VI-20 board with jumper wires.

- 1) L106 (Q113 base: REC Y) and GND.
- 2) W002 ① PIN (REC AFM) and GND.
- 3) W005 ⑤ PIN (REC ATF) and GND.

[Adjustment method]

- 1) Adjust with RV001 so that it becomes 60 mVp-p .

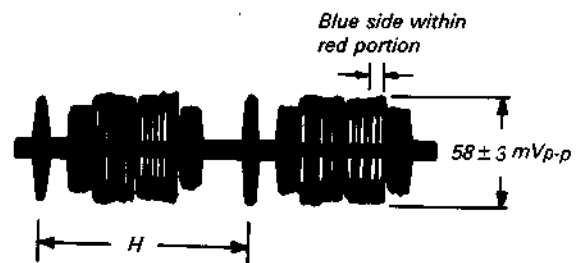


Fig. 8-30.

8-3-19. REC AFM Level Check (VI-20 Board)

Mode	REC (SP mode)
Signal	Non-signal
Measurement point	Pin ⑤ of CN003 (Note 1.)
Measurement equipment	Oscilloscope
Specified value	20.5 ± 4.0 mVp-p

- Note:** 1. Use the low-pass filter shown in Fig. 8-28.
 2. Be sure to use the MP type tape.
 (Be sure Pin ④ of W001 TAPE 2/TAPE 1 is at "L".)
 3. When the signal level is too small to read, use a 1:1 probe.

[Connection]

Connect the following three points on the VI-20 board with jumper wires.

- 1) L106 (Q113 base: REC Y) and GND.
- 2) W005 ⑤ PIN (REC ATF) and GND.

[Confirmation method]

- 1) Check that the REC AFM level is 20.5 ± 4.0 mVp-p.

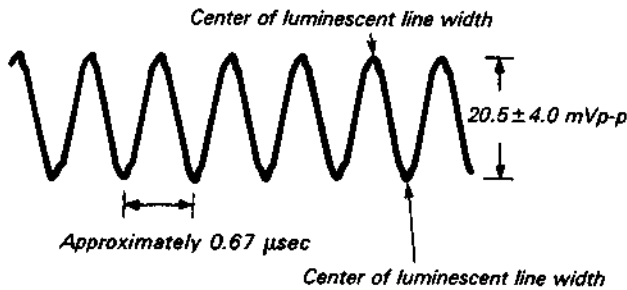


Fig. 8-31.

8-3-20. REC ATF Level Check (VI-20 Board)

Mode	REC (SP mode)
Signal	Non-signal
Measurement point	Pin ⑤ of CN003 (Note 1.)
Measurement equipment	Oscilloscope
Specified value	13.5 ± 3.0 mVp-p

- Note:** 1. Use the low-pass filter shown in Fig. 8-28.
 2. Be sure to use the MP type tape.
 (Be sure Pin ④ of W001 TAPE 2/TAPE 1 is at "L".)
 3. When the signal level is too small to read, use a 1:1 probe.

[Connection]

Connect the following two points on the VI-20 board with jumper wires.

- 1) L106 (Q113 base: REC Y) and GND.
- 2) W002 ① PIN (REC AFM) and GND.

[Confirmation method]

- 1) Check that the REC ATF level is 13.5 ± 3.0 mVp-p.

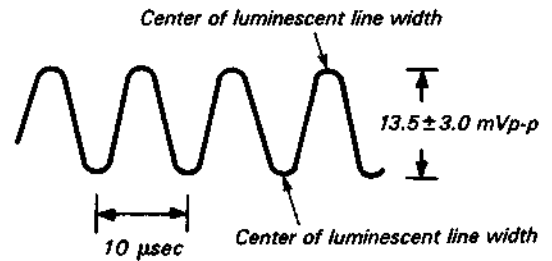


Fig. 8-32.

8-4. AUDIO SYSTEM ADJUSTMENT

Use a colour bar signal as video signal input when performing adjustment.

Connection of Audio Adjustment Measuring Instruments
Connect the following audio measuring equipment in addition to the video measuring instruments.

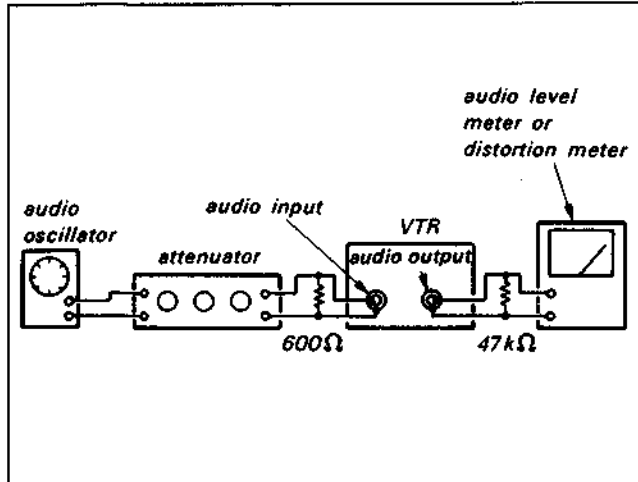


Fig. 8-33.

8-4-1. PCM Audio System Adjustment

Unless otherwise specified, set the VTR switches and controls as shown below when making the adjustment.

INPUT SELECT switchLINE
AUDIO MONITOR (PCM/MIX/STD)
switchPCM
REC LEVEL controls [5]
PCM MODE switchNORMAL

Note: The adjustment element of R ch is shown in parentheses [].

[Adjustment Order]

- 1) PCM Master Clock Oscillation Frequency Adjustment
- 2) REC PCM Level Check
- 3) MULTI PILOT Frequency Check
- 4) PCM Playback VCO Free Oscillation Frequency Adjustment
- 5) MULTI PILOT Detector Adjustment
- 6) PCM Playback Level Adjustment
- 7) E-E Output Level Check
- 8) PCM Offset Adjustment
- 9) PCM Recording Level Adjustment
- 10) Overall Frequency Characteristics
- 11) Overall Distortion Ratio Check
- 12) Overall S/N Check

1. PCM Master Clock Adjustment (SP-2 Board)

Mode	Record
Signal	None
Measurement point	Pin ③ of CN601
Measurement equipment	Frequency counter
Adjustment element	RV602
Specified value	11.45 ± 0.01 MHz

[Adjustment method]

- 1) Connect TP604 (IC605 ④ PIN) to Pin ① (REG 5V) of CN601 with a jumper wire.
- 2) Adjust to 11.45 ± 0.01 MHz with RV602.
- 3) Remove the jumper wire.
- 4) Connect TP604 to GND with a jumper wire.
- 5) Check that the frequency is more than 11.63MHz.



Fig. 8-34.

2. REC PCM Level Check (SP-2 board)

Mode	Record
Signal	None
Measurement point	Pin ① of CN607
Measurement equipment	Oscilloscope
Specified value	approx. 0.5 Vp-p

[Confirmation method]

- 1) Check that the REC PCM level is approximately 0.5 Vp-p.

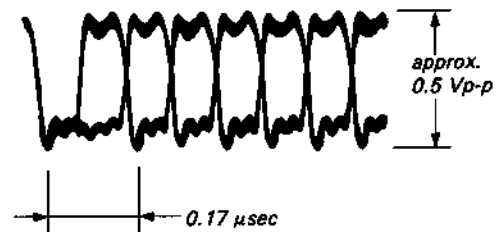


Fig. 8-35.

3. MULTI PILOT Frequency Check (SP-2 board)

Mode	E-E
Signal	Arbitrary
Measurement point	Pin ⑤ of IC204
Measurement equipment	Frequency counter
Specified value	225.360 ± 0.200 kHz

[Confirmation method]

- 1) Check that the frequency is 225.360 ± 0.200 kHz.



Fig. 8-36.

4. PCM Playback VCO Free Oscillation Frequency Adjustment (SP-2 Board)

Mode	PLAYBACK, FF INDEX SEARCH and REW INDEX SEARCH
Signal	Arbitrary tape
Measurement point	TP603
Measurement equipment	Frequency counter
Adjustment element	RV601 (PLAYBACK) RV604 (FF INDEX SEARCH) RV603 (REW INDEX SEARCH)
Specified value	11.50 ± 0.05 MHz (PLAYBACK) 10.29 ± 0.05 MHz (FF INDEX SEARCH) 12.71 ± 0.05 MHz (REW INDEX SEARCH)

[Connection]

- 1) Connect TP600 (IC600 ① PIN) to Pin ① (REG 5V) of CN005 with a jumper wire.
- 2) Disconnect the CN607 from the SP-2 board.

[Adjustment method]

- 1) Set up the PLAYBACK mode.
- 2) Adjust to 11.50 ± 0.05 MHz with RV601.
- 3) Set up the FF INDEX SEARCH mode.
- 4) Adjust to 10.29 ± 0.05 MHz with RV604.
- 5) Set up the REW INDEX SEARCH mode.
- 6) Adjust to 12.71 ± 0.05 MHz with RV603.



Fig. 8-37.

5. MULTI PILOT Detector Adjustment (MK-2/AU-22 board)

Mode	E-E
Signal	None
Measurement point	1. Pin ⑤ of IC801 on MK-2 board 2. Pin ⑤ of IC821 on MK-2 board
Measurement equipment	Frequency counter
Adjustment element	1. RV801 (SP 1 CH) on MK-2 board 2. RV821 (LP 2 CH) on MK-2 board
Specified value	225.361 ± 1 kHz

Note: Connect the frequency counter through a buffer of high impedance (approximately 10MΩ) and low capacitance (less than 10pF)

The adjustment element of LP 2 CH is shown in parentheses [].

[Adjustment method]

- 1) Connect the frequency counter to Pin ⑤ of IC801 [IC851].
- 2) Adjust to 225.361 ± 1kHz with RV801 [RV821].



Fig. 8-38.

6. PCM Playback Level Adjustment (AD-12/AU-22 Board)

Mode	Playback
Signal	Alignment tape: For Operation confirmation (WR5-3CSP) 400Hz section
Measurement point	AUDIO OUT L [R]
Measurement equipment	Audio level meter
Adjustment element	RV705 on AD-12 board
Specified value	-10.0 ± 0.1dBs

[Adjustment method]

- 1) Adjust to -10.0 ± 0.1dBs with RV705.

Note: If there is a level difference between Lch and Rch, adjust to the center level.

7. E-E Output Level Check

Mode	E-E
Signal	400Hz, -10dBs: AUDIO IN L [R]
Measurement point	AUDIO OUT L [R]
Measurement equipment	Audio level meter
Specified value	-10 ± 2dBs

[Confirmation method]

- 1) Set the REC LEVEL control to **5** position.
- 2) Check that the REC LEVEL meter indicate -10dB.
- 3) Check that the AUDIO OUT L [R] level is -10 ± 2dBs.

8. PCM Offset Adjustment (AD-12/AU-22 Board)

Mode	REC
Signal	None
Measurement point	CH1: Pin ⑨ (ADDA) of AD-12 board CH2: Pin ⑩ (WCK) of AD-12 board
Measurement equipment	Oscilloscope
Adjustment element	RV701 [RV751] on AD-12 board
Specified value	Equal brightness of the upper luminescent line and the lower

Note: Be sure to perform the adjustment alternately, since Lch and Rch affect each others.

[Adjustment method]

- 1) Set the REC LEVEL controls to the minimum position.
- 2) Adjust with RV701 [RV705] so that the brightness of the upper luminescent line is equal to that of the lower luminescent line.

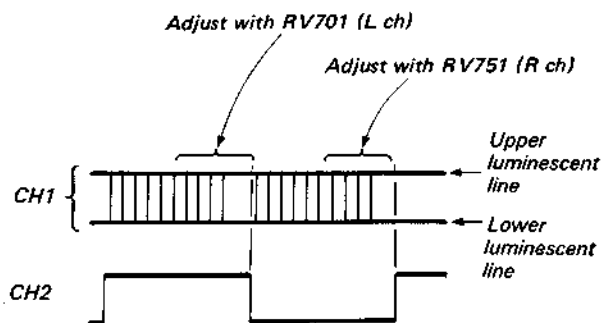


Fig. 8-39.

9. PCM Recording Level Adjustment (AD-12/AU-22 board)

Mode	Self-recording and playback
Signal	400Hz, -10dBs: AUDIO IN (Both L and R)
Measurement point	AUDIO OUT L [R]
Measurement equipment	Audio level meter
Adjustment element	RV703 [RV753] on AD-12 board
Specified value	-10 ± 0.5dBs

Note: Be sure that the "PCM playback level adjustment" have been completed.

[Adjustment method]

- 1) Set up E-E mode.
- 2) Adjust with the REC LEVEL control so that the AUDIO OUT level is -10dBs. (Both L CH and R CH).
- 3) Record the signal.
- 4) Playback the recorded portion.
- 5) Check that the AUDIO OUT L [R] level is -10 ± 0.5dBs.
- 6) If the specified value is not satisfied, repeat 1 to 5 after turning RV703 [RV753] on AD-12 board.

10. Overall Frequency Characteristic Check

Mode	Self-recording and playback
Signal	Ⓐ 400Hz, -10dBs Ⓑ 20Hz, -10dBs Ⓒ 14kHz, -10dBs AUDIO IN L [R]
Measurement point	AUDIO OUT L [R]
Measurement equipment	Audio level meter
Specified value	When the playback output level of 400Hz is specified as 0dB, that of 20Hz should be 0 ± 2dB, and that of 14kHz should be 0 ± 3dB.

[Confirmation method]

- 1) Adjust the AUDIO OUT L [R] level to -10dBs with REC LEVEL control.
- 2) Record the signals Ⓐ to Ⓒ in sequence.
- 3) Playback the recorded section.
- 4) When the playback output level of 400Hz is specified as 0dB, that of 20Hz should be 0 ± 2dB, and that of 14kHz should be 0 ± 3dB.

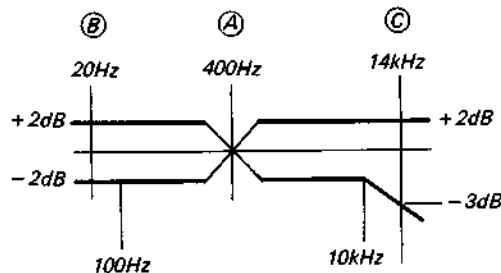


Fig. 8-40.

11. Overall Distortion Ratio Check

Mode	Self-recording and playback
Signal	400Hz, -10dBs: AUDIO IN L [R]
Measurement point	LINE OUT L [R]
Measurement equipment	Distortion meter
Specified value	Less than 0.35%

[Confirmation method]

- 1) Adjust the AUDIO OUT L [R] level to -10dBs with REC LEVEL control.
- 2) Record the signal.
- 3) Playback the recorded section.
- 4) The distortion ratio should be less than 0.35%.

12. Overall Noise Level Check

Mode	Self-recording and playback
Signal	Non-signal (Install shorting plugs to AUDIO IN both of L and R.)
Measurement point	AUDIO OUT L [R]
Measurement equipment	Audio level meter
Specified value	Less than -89dBs*1

[Confirmation method]

- 1) Record the signal.
- 2) Playback the recorded section.
- 3) The noise level should be less than -89dBs*1

*1 :The measured value when using IHF-A hearing sensitivity compensation filter.

8-4-2. AFM Audio System Adjustment

Unless otherwise specified, set the VTR switches and controls as shown below when making the adjustment.

INPUT SELECT switchLINE
AUDIO MONITOR (PCM/MIX/STD) switch.....STD

[Adjustment Order]

- 1) AFM carrier frequency adjustment.
- 2) AFM deviation adjustment.
- 3) E-E output level check
- 4) Overall level characteristics check
- 5) Overall frequency characteristics check
- 6) Overall distortion check
- 7) Overall noise level check

1. AFM Carrier Frequency Adjustment (AF-20/AU-22 Board)

Mode	REC (SP mode)
Signal	Non-signal
Measurement point	Pin ⑬ (REC AFM) of AF-20 board
Measurement equipment	Frequency counter and oscilloscope
Adjustment element	RV503 on AF-20 board
Specified value	1.500 ± 0.003MHz

[Adjustment method]

- 1) Adjust with RV503 so that it becomes 1.500 ± 0.003MHz.
- 2) Check that the REC AFM level is approx. 90 mVp-p.

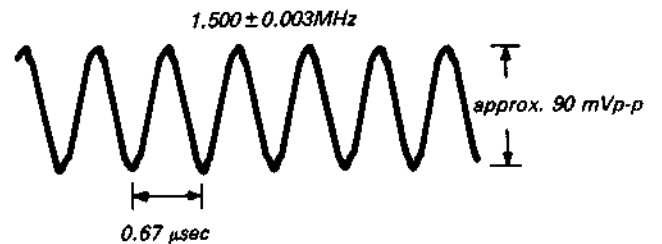


Fig. 8-41.

2. AFM Deviation Adjustment (AF-20/AU-22 Board)

Mode	Playback
Signal	Alignment tape: For operation confirmation (WR5-3CSP)
Measurement point	AUDIO OUT L or R
Measurement equipment	Audio level meter
Adjustment element	RV501 on AF-20 board
Specified value	$-10 \pm 0.2\text{dBs}$

[Adjustment method]

- 1) Adjust with RV501 so that the AUDIO OUT level becomes $-10 \pm 0.2\text{dBs}$.

3. E-E Output Level Check

The Checking element of Rch is shown in parentheses [].

Mode	E-E
Signal	400Hz, -10dBs : AUDIO IN (Both of L and R)
Measurement point	AUDIO OUT L [R]
Measurement equipment	Audio level meter
Specified value	$-10 \pm 2\text{dBs}$

[Confirmation method]

- 1) Be sure the AUDIO OUT L [R] level is $-10 \pm 2\text{dBs}$.

4. Overall Level Characteristics Check

Mode	Self-recording and playback (SP)
Signal	400Hz, -10dBs : AUDIO IN (Both of L and R)
Measurement point	AUDIO OUT L or R
Measurement equipment	Audio level meter
Specified value	$-10 \pm 3\text{dBs}$.

[Confirmation method]

- 1) Record the signal.
- 2) Playback the recorded section.
- 3) Be sure the AUDIO OUT level is $-10 \pm 3\text{dBs}$.

5. Overall Frequency Characteristics Check

Mode	Self-recording and playback (SP)
Signal	Ⓐ 400Hz, -20dBs Ⓑ 30Hz, -20dBs Ⓒ 14kHz, -20dBs : AUDIO IN (Both of L and R)
Measurement point	AUDIO OUT L or R
Measurement equipment	Audio level meter
Specified value	When the 400Hz playback output level is specified as 0dB, the playback output levels of 30Hz and 14kHz become both $0 \pm 3\text{dB}$.

[Confirmation method]

- 1) Record the signals of Ⓐ to Ⓒ in sequence.
- 2) Playback the recorded section.
- 3) Be sure that when the 400Hz playback output level is specified as 0dB, the playback output levels of 30Hz and 14kHz become both $0 \pm 3\text{dB}$.

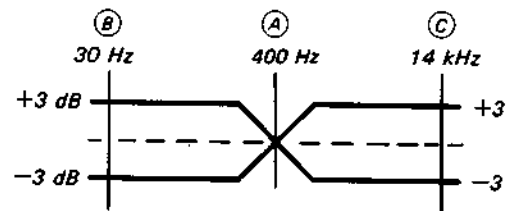


Fig. 8-42.

6. Overall Distortion Check

Mode	Self-recording and playback
Signal	400Hz, -10dBs : AUDIO IN (Both of L and R)
Measurement point	AUDIO OUT L or R
Measurement equipment	Distortion meter
Specified value	Less than $0.5\%^{*1}$

[Confirmation method]

- 1) Record the signal
- 2) Playback the recorded section.
- 3) Be sure the distortion is less than $0.5\%^{*1}$.

*1: The value when a distortion measuring filter (Fig. 8-43.) is used and that when the filter is not used is less than 1.0%.



Fig. 8-43.

7. Overall Noise Level Check

Mode	Self-recording and playback (SP)
Signal	Non-signal (Install shorting plugs to AUDIO IN both of L and R.)
Measurement point	AUDIO OUT L or R
Measurement equipment	Audio level meter
Specified value	Less than -62dBs^{*2}

[Confirmation method]

- 1) Record the signal.
- 2) Playback the recorded section.
- 3) Be sure the noise level is less than -62dBs^{*2} .

*2: The value when an IHF-A listening sensitivity correction filter is used.

8-5. TUNER SYSTEM ADJUSTMENT

8-5-1. Stereo Separation Adjustment (TS-50 Board)

Mode	E-E
Signal	Stereo broadcasting signal by a RF signal generator L CH...None R CH...400Hz 30% MOD •INPUT...AERIAL IN
Measurement point	AUDIO OUT (L) terminal
Measurement equipment	Audio level meter
Adjustment element	RV101
Specified value	Minimum output level

[Adjustment method]

Minimize the 400Hz output level with RV101.

8-6. TIMER SYSTEM ADJUSTMENT (FT-33 Board)

Measurement point	Pin ⑥ of IC002
Measurement equipment	Frequency counter
Adjustment element	CV001
Specified value	$1048.58 \pm 0.01\text{kHz}$

[Connection]

- 1) Connect Pin ⑥ of IC002 and GND with a jumper wire.
- 2) Connect Pin ⑤ of IC002 and GND with a jumper wire.

[Adjustment method]

Adjust to $1048.58 \pm 0.01\text{kHz}$ with CV001.

8-7. SECAM-PAL CONVERSION SYSTEM ADJUSTMENT

- Make this adjustment aligning the PAL video system.
- For this adjustment, use the equipment listed below.

[Equipment Required]

- (1) PAL Colour Monitor TV
- (2) Oscilloscope, Dual-trace, Bandwidth... more than 10MHz with delay mode
- (3) SECAM colour-bar generator
- (4) PAL vector scope
- (5) Frequency counter
- (6) Digital voltmeter

Setting up during adjustment

Video signals output by a pattern generator are used as adjustment signals when making the electrical adjustments, and these video output signals should be within the required standard. Connect an oscilloscope to CNJ002 (VIDEO IN) on the VI-20 Board. Check that the amplitudes of video signal SYNC signals, picture portions, and line ID signals are flat at approximately 0.3, 0.7, and 0.3V, respectively. Fig. 8-45. shows video signals (colour bars) used in making the electrical adjustment.

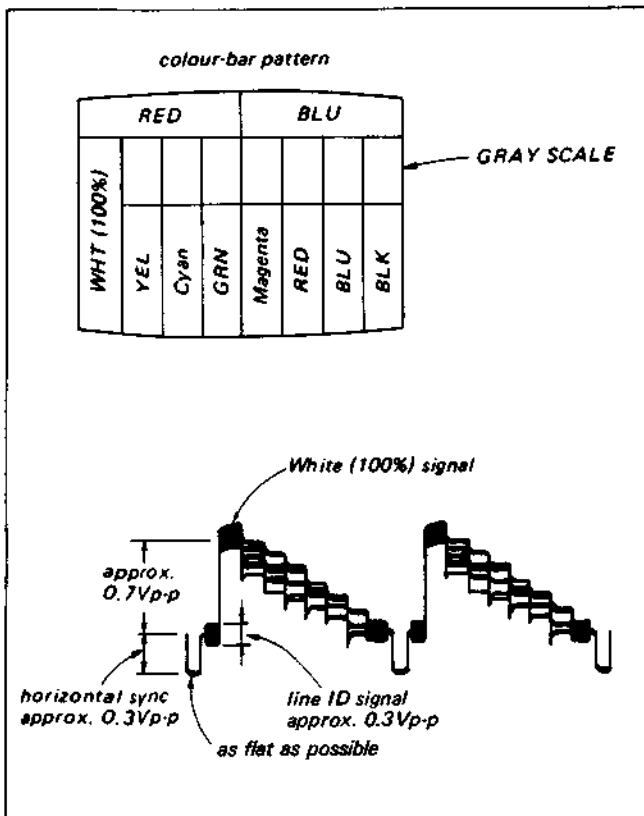


Fig. 8-44.

8-7-1. fH VCO ADJUSTMENT (TC-3 Board)

Mode	E-E
Signal	Non-signal
Measurement point	Pin ③ of IC002
Measurement equipment	Frequency counter
Adjustment element	RV001
Specified value	$15.630 \pm 0.01\text{kHz}$

[Connection]

Connect between pin ⑩ of IC002 and GND with a capacitor of 0.1 μF .

[Adjustment method]

- 1) Adjust with RV001 so that it becomes $15.630 \pm 0.01\text{kHz}$.

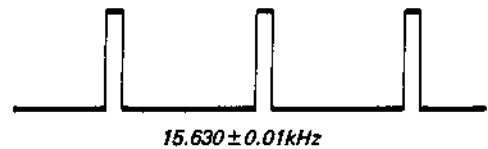


Fig. 8-45.

8-7-2. V Blanking Pulse Adjustment (TC-3 Board)

Mode	E-E
Signal	SECAM colour-bar
Measurement point	CH1: Pin ① of CN002 CH2: Pin ⑨ of IC003
Measurement equipment	Oscilloscope
Adjustment element	RV002, RV003
Specified value	Leading edge adjustment (RV002) ... $-6 \pm 1\text{H}$ Trailing edge adjustment (RV003) ... $+23 \pm 0.5\text{H}$

[Adjustment method]

- 1) Adjust with RV003 so that the trailing edge of the V blanking pulse comes to the position of $+23 \pm 0.5\text{H}$ ($+1472 \pm 32\mu\text{sec}$) from the front edge of the vertical SYNC signal.
- 2) Adjust with RV002 so that the leading edge of the V blanking pulse comes to the position of $-6 \pm 1\text{H}$ ($-384 \pm 64\mu\text{sec}$) from the front edge of the vertical SYNC signal.

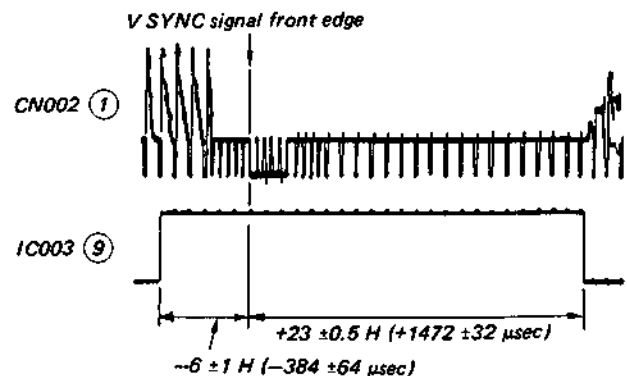


Fig. 8-46.

8-7-3. Bell Filter Adjustment (TC-3 Board)

Mode	E-E
Signal	SECAM colour-bar
Measurement point	TP001 (Connecting point of R053 and R054)
Measurement equipment	Oscilloscope
Adjustment element	LV002
Specified value	The level variation of the chroma signal amplitude is $0 \pm 10\%$.

Note: When performing (Adjustment method 1), be sure to use 1:1 probe as the signal level of TP001 is extremely small. In addition, when the adjustment is impossible because of the signal level is too small to read, perform (Adjustment method 2).

[Adjustment method 1]

- 1) Adjust LV002 until the waveform is flat.

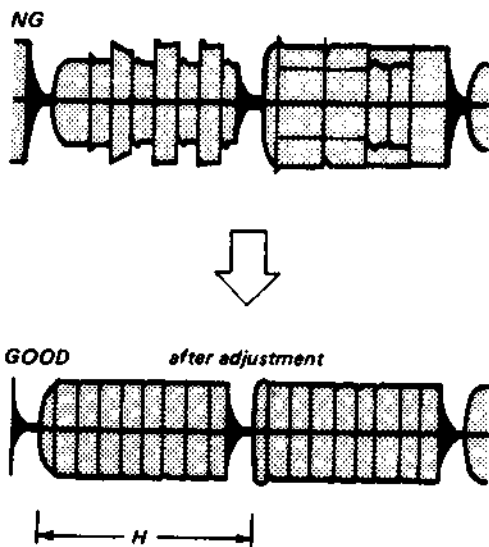


Fig. 8-47.

[Adjustment method 2]

- 1) Set the picture level of the monitor TV to maximum.
- 2) Adjust by turning LV002 so that the borders of the respective colour-bars (especially red and blue) become vivid and stop LV002 at the position where the beat (red and magenta sections) becomes small.

8-7-4. FSC Adjustment (TC-3/VI-20 Board)

Mode	E-E
Signal	SECAM colour-bar
Measurement point	Pin ③ W005 on VI-20 board
Measurement equipment	Frequency counter
Adjustment element	CV001 on TC-3 board
Specified value	$4433618.75 \pm 10\text{Hz}$

Note: Connect the frequency counter through a buffer with high impedance (approx. $10\text{M}\Omega$) and low capacity (less than 10 pF .)

[Adjustment method]

- 1) Adjust to $4433618.75 \pm 10\text{Hz}$ with CV001 on TC-3 board.

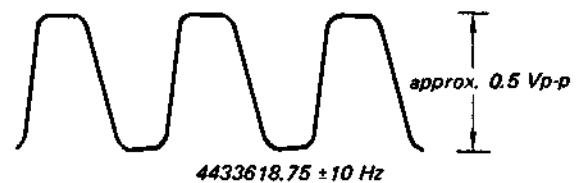


Fig. 8-48.

8-7-5. Demodulator Adjustment (TC-3 Board)

Mode	E-E
Signal	SECAM colour-bar
Measurement point	Pin ① of CN002
Measurement equipment	Oscilloscope
Adjustment element	LV001, RV005
Specified value	Minimum carrier leak (less than 20 mVp-p)

[Adjustment method]

- 1) Adjust LV001 and RV005 alternately to minimize carrier leak.

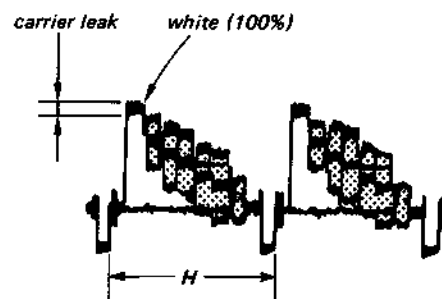


Fig. 8-49.

8-7-6. Delay Line Adjustment (TC-3 Board)

Mode	E-E
Signal	SECAM colour-bar
Measurement point	VIDEO OUT terminal
Measurement equipment	PAL vector scope (75Ω terminated)
Adjustment element	LV003, RV007
Specified value	1. Be sure that RED and CYAN are within the (EE). 2. Be sure that other colours than the above are within (E).

[Adjustment method]

- 1) Adjust with LV003 and RV007 alternately so that the colour luminescent spots come into the specified frame.

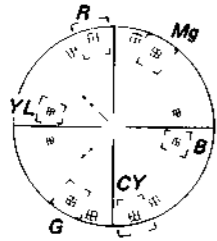


Fig. 8-50

8-7-7. Y/C Mix Adjustment (TC-3 Board)

Mode	E-E
Signal	SECAM colour-bar
Measurement point	Pin ① of CN002
Measurement equipment	Oscilloscope
Adjustment element	RV004
Specified value	When the SYNC level is specified as 100%, the burst level becomes $100 \pm 5\%$.

[Adjustment method]

- 1) Adjust with RV004 so that burst level becomes equivalent to the SYNC level.



Fig. 8-51

8-7-8. PAL/SECAM Distinction Adjustment (TC-3 Board)

Mode	E-E
Signal	SECAM colour-bar
Measurement point	1. Pin ⑭ of IC001 2. Pin ④ of CN002
Measurement equipment	Digital voltmeter
Adjustment element	RV006
Specified value	12.0 ± 0.5 Vdc

[Connection]

Connect an adjustable resistor of 2.2 kΩ in parallel with LV002.

[Adjustment method]

- 1) Set the adjustable resistor of 2.2 kΩ to its maximum resistance value.
- 2) Confirm the DC voltage of pin ⑭ of IC001 is approx. 6.5 Vdc.
- 3) Make the resistance value of the adjustable resistor of 2.2 kΩ gradually small and stop it at the position when the DC voltage of pin ⑭ of IC001 becomes approx. 5 Vdc after suddenly dropped.
- 4) Set RV006 to the position that it is turned fully to counterclockwise (↺).

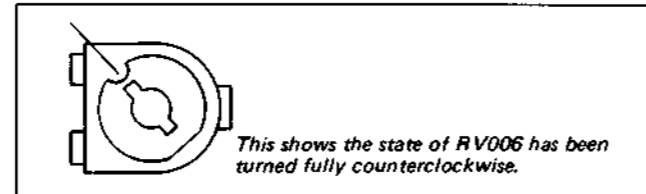
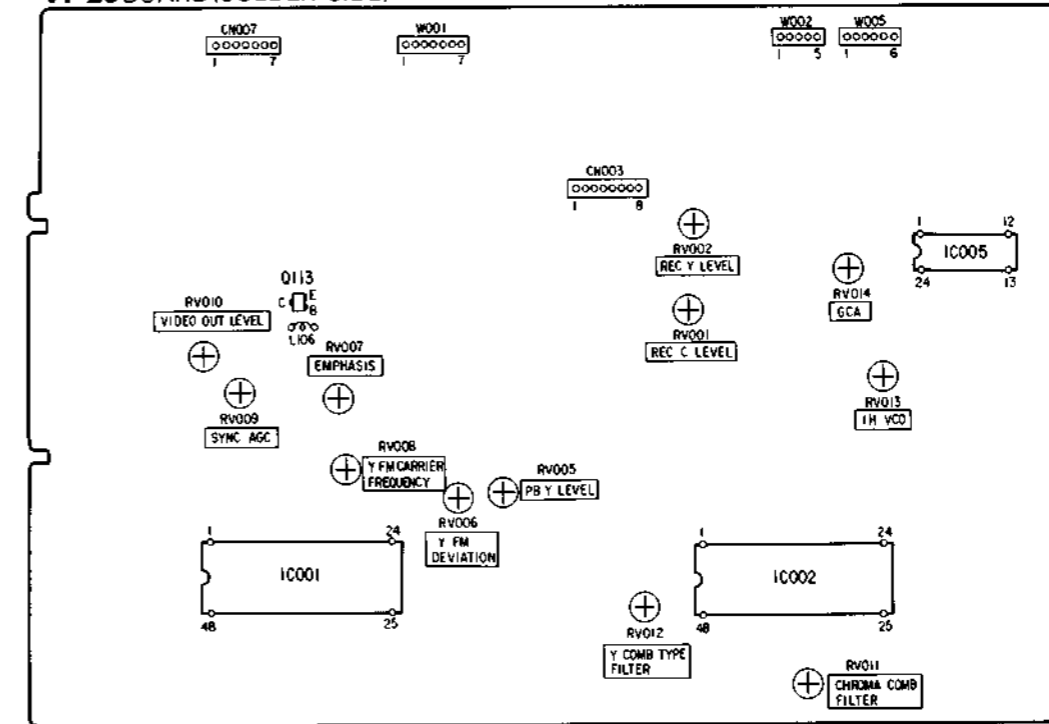


Fig. 8-52

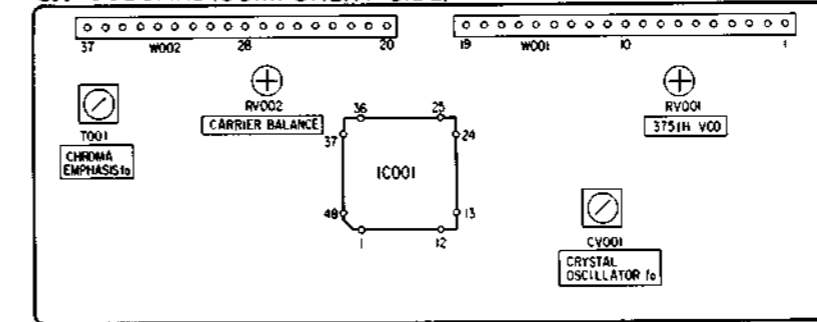
- 5) Connect a digital voltmeter to pin ④ of CN002 and confirm that the DC voltage is 0 Vdc.
- 6) Turn RV006 gradually clockwise (↻) and stop it at the position when the DC voltage at pin ④ of CN002 becomes 12 ± 0.5 Vdc after suddenly increased.

8-8. ADJUSTMENT ELEMENT LOCATION

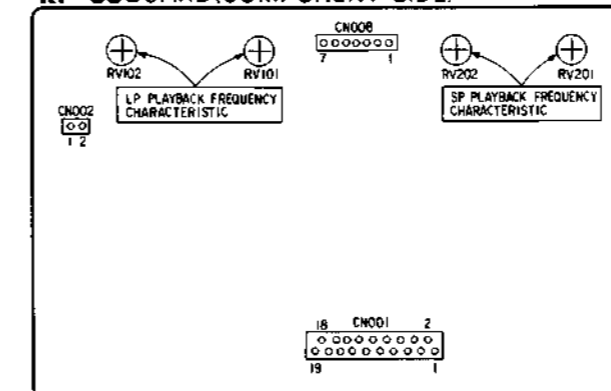
VI-20 BOARD (SOLDER SIDE)



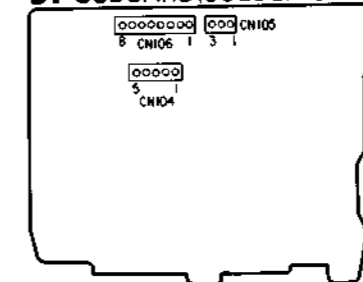
CH-44 BOARD (COMPONENT SIDE)



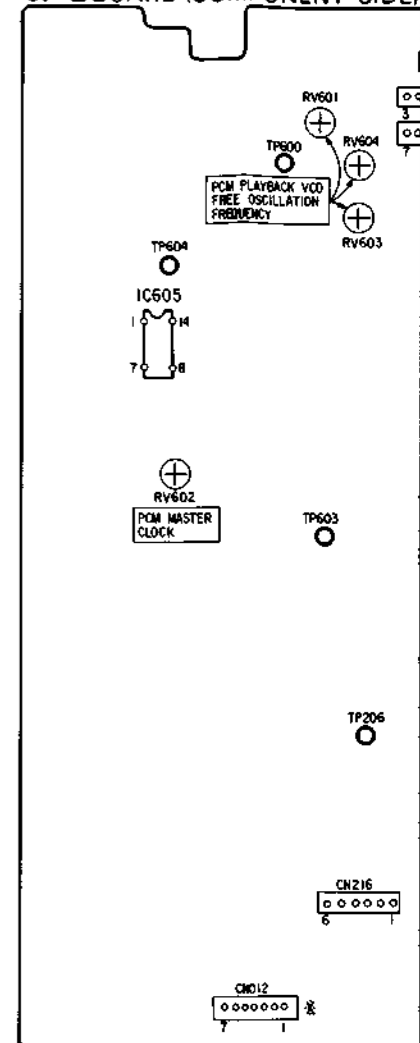
RP-36 BOARD (COMPONENT SIDE)



DT-63 BOARD (SOLDER SIDE)

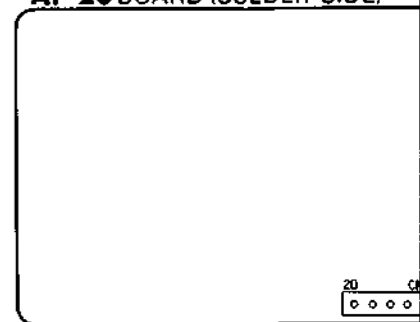


SP-2 BOARD (COMPONENT SIDE)



* mark is soldering side.

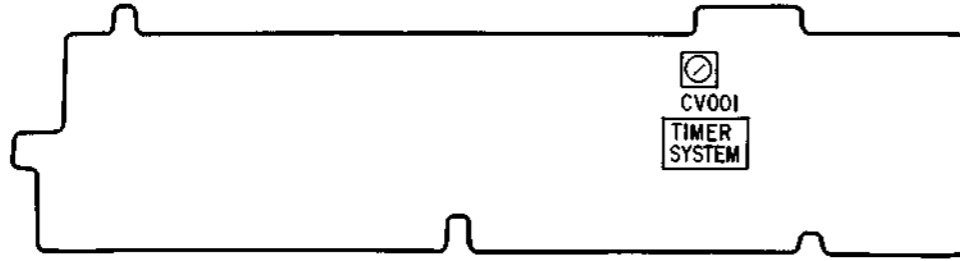
AF-20 BOARD (SOLDER SIDE)



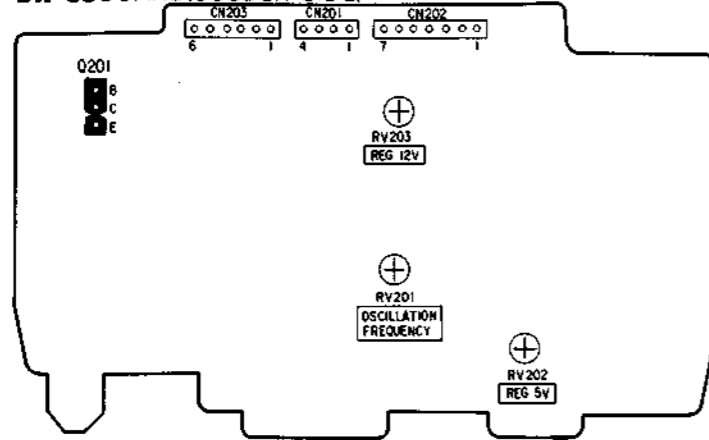
TS-50 BOARD (SOLDER SIDE)



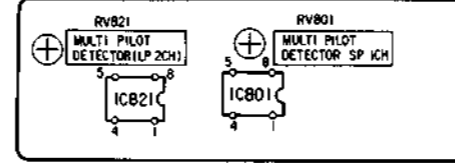
FT-33 BOARD (COMPONENT SIDE)



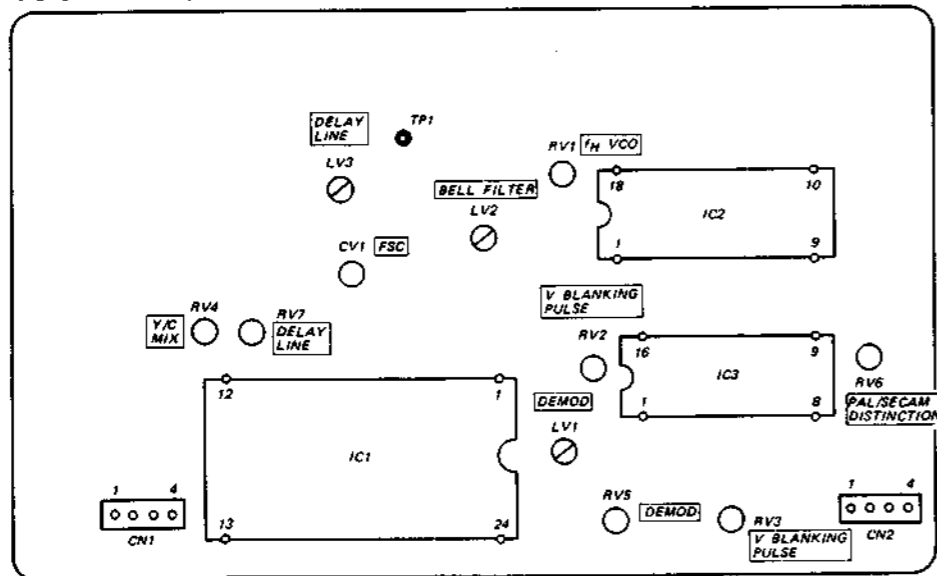
DR-35 BOARD (SOLDER SIDE)



MK-2 BOARD (SOLDER SIDE)



TC-3 BOARD (COMPONENT SIDE)



EV-S650PS

RMT-433

SONY[®] SERVICE MANUAL

West Germany Model

SUPPLEMENT-1

- File this supplement-1 with the Service Manual.

Subject: The circuits have been changed.

- SP-2 and NR-6 boards are changed, DM-18 board are added, RB-2 and KM-1 boards are deleted due to improvement.
- Parts number of added or changed pc boards are as follows.

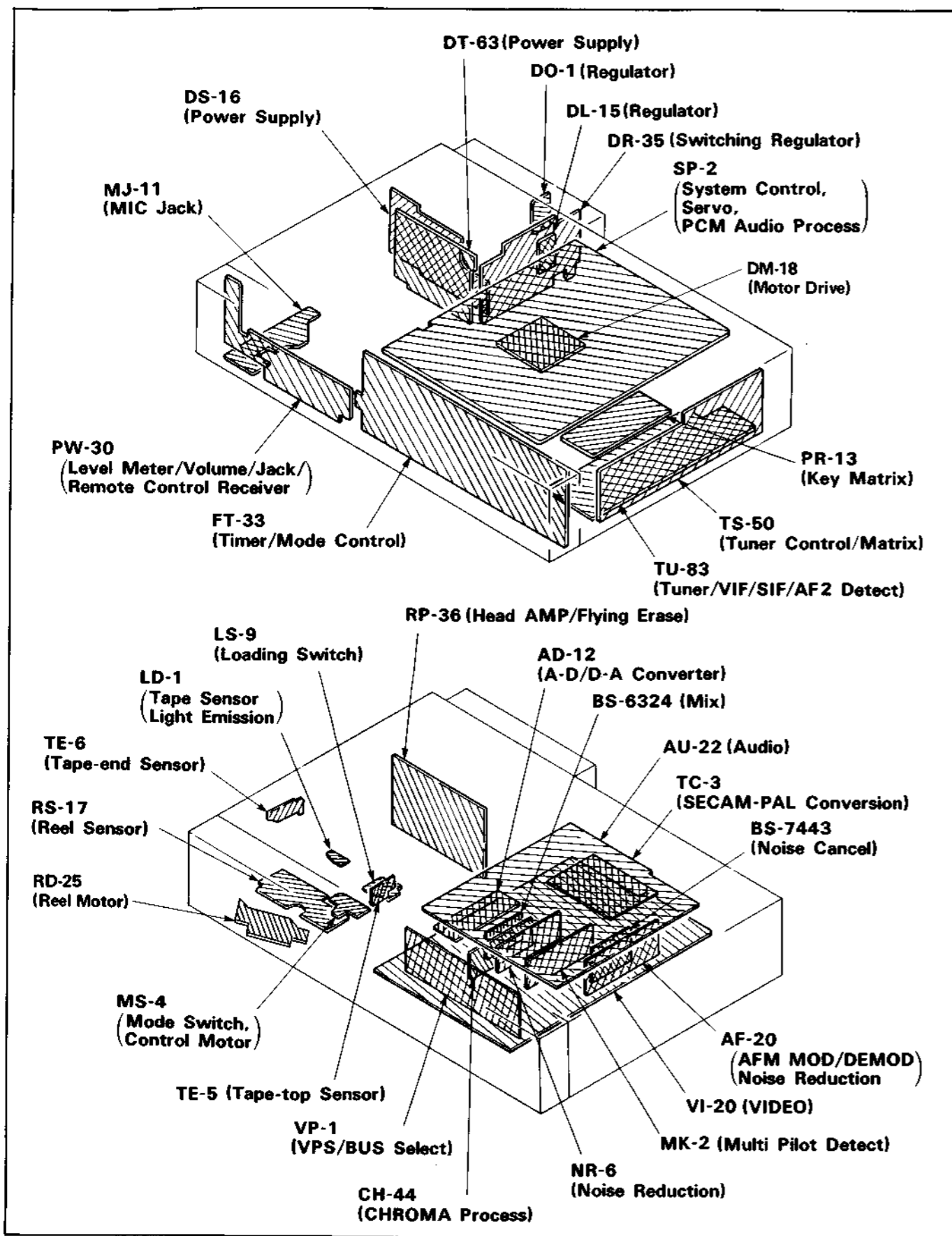
SP-2 board	1-621-979-16
DM-18 board	1-625-210-11
- Although there is SP-2 board whose part number suffix is 15, refer to printed wiring boards and schematic diagram of part number suffix 16 for it.

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	• SP-2 (SERVO) and DM-18 Boards	18
	• SP-2 (PCM AUDIO PROCESS) Board	27
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SECTION 1
DIAGRAM

1-1. CIRCUIT BOARDS LOCATION



SECTION 2 PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAM

2-1. PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAM

Note:

- : indicates a lead wire mounted on the component side.
- : indicates a lead wire mounted on the conductor side.
- ⊗ : Through hole.
- (with dot) : Pattern from the side which enables seeing.

- (with number) : Circled numbers refer to waveforms.
- (with number) : Digital transistor: transistor with resistors.

Refer to the schematic diagram for digital transistor.

SP-2 board: Q010, Q011, Q012, Q013, Q014, Q015, Q020, Q021, Q022, Q054, Q060, Q080, Q085, Q090, Q091, Q098, Q099, Q201, Q202, Q207, Q210, Q211, Q214, Q215, Q226, Q227, Q228, Q229, Q230, Q232, Q233, Q235, Q237, Q238, Q240, Q242, Q245, Q246, Q248, Q249, Q254, Q256, Q263, Q264, Q281, Q282, Q285, Q286, Q287, Q390, Q401, Q458, Q471, Q472, Q485, Q500, Q501, Q502, Q602, Q604, Q605, Q606, Q703, Q712, Q714, Q717, Q777, Q790.

Caution:

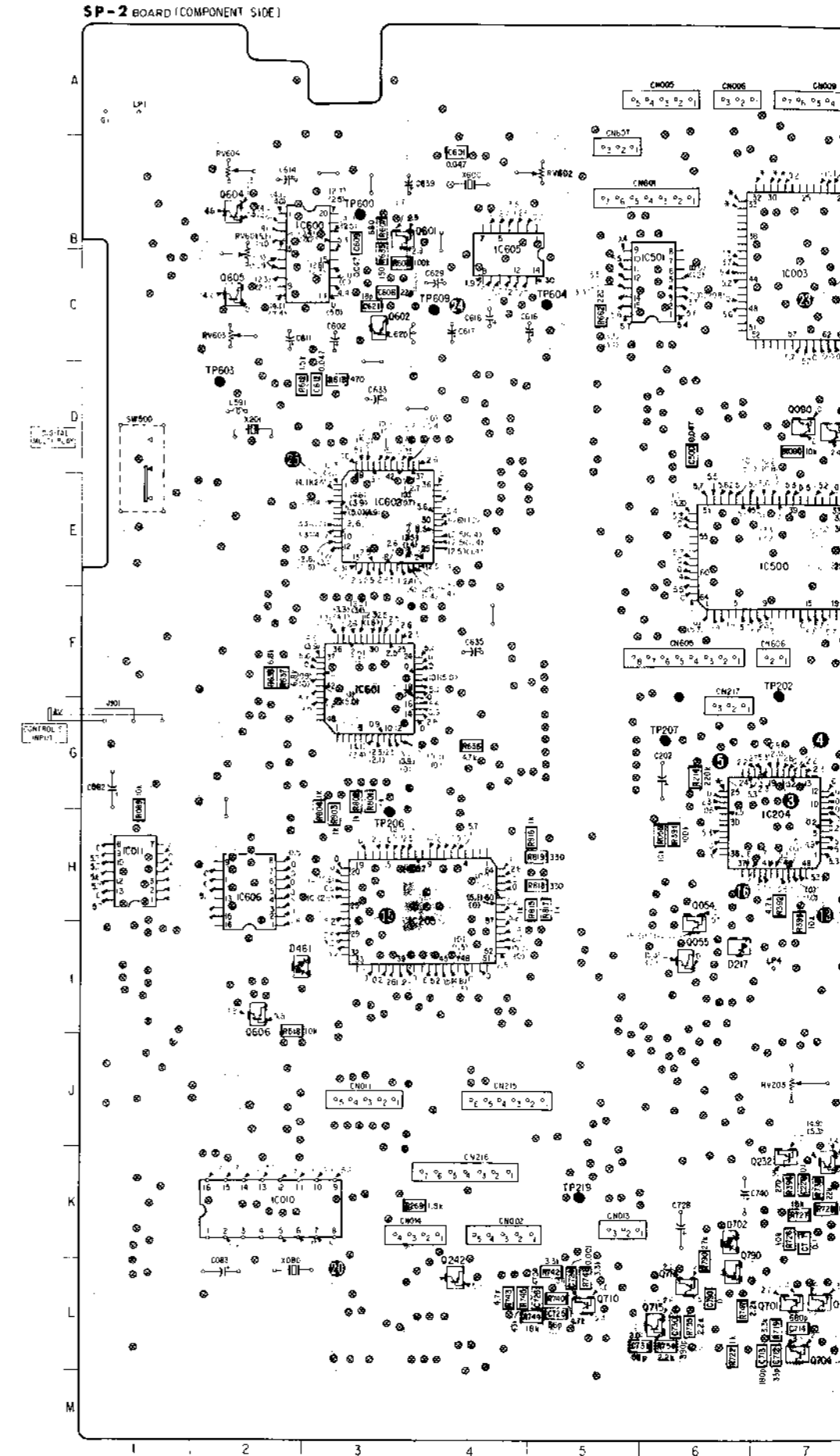
Pattern face side: Parts on the pattern face side seen from (Conductor Side) the pattern face are indicated.

Parts face side: Parts on the parts face side seen from (Component Side) the parts face are indicated.

When indicating parts by reference number, please include the board name.

CN001	D-10	IC206	D-15	Q390	H-28
CN002	K-4	IC207	B-13	Q401	K-20
CN003	H-15	IC208	B-15	Q458	H-10
CN004	A-10	IC210	K-23	Q470	I-9
CN005	A-6	IC211	I-21	Q471	J-23
CN006	A-6	IC212	J-21	Q485	D-9
CN007	A-11	IC213	J-10	Q500	E-26
CN008	G-15	IC215	I-18	Q501	F-26
CN009	A-7	IC216	I-25	Q502	E-25
CN010	E-9	IC220	B-10	Q591	E-30
CN011	J-3	IC500	E-7	Q601	B-4
CN012	M-30	IC501	C-6	Q602	C-3
CN013	K-5	IC502	I-31	Q604	B-2
CN014	K-3	IC600	B-3	Q605	C-2
CN015	A-8	IC601	F-3	Q606	I-2
CN016	H-15	IC602	E-3	Q701	L-7
CN017	C-13	IC603	F-30	Q702	L-7
CN018	A-11	IC604	E-29	Q703	L-25
CN019	C-13	IC605	B-4	Q704	L-7
CN020	E-15	IC606	H-2	Q705	K-25
CN021	E-14	IC701	K-21	Q706	K-26
CN022	C-11	IC703	L-13	Q707	K-7
CN200	E-9			Q708	K-26
CN212	A-14	J101	G-1	Q709	L-25
CN213	A-12			Q710	L-5
CN214	L-8	Q010	H-19	Q711	L-27
CN215	J-4	Q012	G-14	Q712	K-27
CN216	K-4	Q013	G-14	Q713	L-6
CN217	F-6	Q014	D-26	Q714	K-27
CN280	F-9	Q015	D-26	Q715	L-6
CN601	B-6	Q020	B-21	Q717	J-25
CN603	L-28	Q021	B-12	Q777	J-20
CN605	F-6	Q022	B-11	Q790	K-6
CN606	F-7	Q023	B-21		
CN607	A-5	Q054	H-5	RV201	J-8
		Q055	I-6	RV202	J-9
D020	A-21	Q060	F-19	RV203	J-7
D021	A-12	Q080	J-31	RV204	J-7
D060	E-13	Q085	G-31	RV209	E-9
D082	G-31	Q086	H-31	RV210	L-12
D099	B-26	Q090	D-7	RV215	K-8
D203	B-18	Q091	D-7	RV216	J-8
D205	H-22	Q098	E-15	RV601	B-2
D206	H-21	Q099	G-17	RV602	B-5
D208	H-25	Q201	B-21	RV603	C-2
D209	I-10	Q202	B-11	RV604	B-2
D211	K-10	Q203	B-11	RV701	L-10
D212	K-20	Q204	C-21		
D213	H-27	Q205	K-9	TP001	I-13
D214	J-14	Q206	C-14	TP002	I-13
D215	I-20	Q207	C-18	TP003	E-15
D216	H-24	Q208	D-15	TP202	F-7
D217	I-6	Q209	C-13	TP206	H-3
D218	J-13	Q210	G-26	TP207	G-6
D223	H-23	Q211	J-20	TP213	J-11
D226	J-13	Q212	A-9	TP219	K-5
D227	H-27	Q213	B-9	TP228	I-13
D230	D-14	Q214	G-22	TP236	L-9
D232	J-23	Q215	G-10	TP232	C-15
Q233	C-22	Q226	K-25	TP235	K-8
D280	H-22	Q227	K-26	TP236	L-14
D390	B-13	Q228	J-22	TP237	I-15
D391	G-29	Q229	F-19	TP240	K-11
D392	H-26	Q230	E-20	TP443	F-12
D393	H-26	Q232	K-7	TP603	D-2
D443	I-12	Q233	J-13	TP604	C-5
D461	I-2	Q235	H-27		
D470	I-23	Q237	B-24		
D485	D-23	Q238	G-19		
D501	E-26	Q240	E-11		
D502	G-28	Q242	K-4		
D600	B-30	Q245	K-19		
D601	G-30	Q246	G-9		
D603	G-30	Q248	I-14		
D604	F-30	Q249	K-13		
D701	J-22	Q250	K-14		
D702	K-6	Q251	K-14		
		Q252	K-14		
IC001	H-13	Q253	K-19		
IC002	F-14	Q254	K-14		
IC003	C-7	Q256	K-20		
IC004	E-12	Q260	B-17		
IC005	F-22	Q261	B-18		
IC007	C-13	Q262	B-18		
IC008	D-12	Q263	G-25		
IC009	D-13	Q264	H-25		
IC010	K-2	Q280	C-14		
IC011	H-1	Q281	D-19		
IC201	B-9	Q282	D-18		
IC202	I-17	Q285	H-21		
IC204	G-7	Q286	H-23		
IC205	H-4	Q287	H-22		

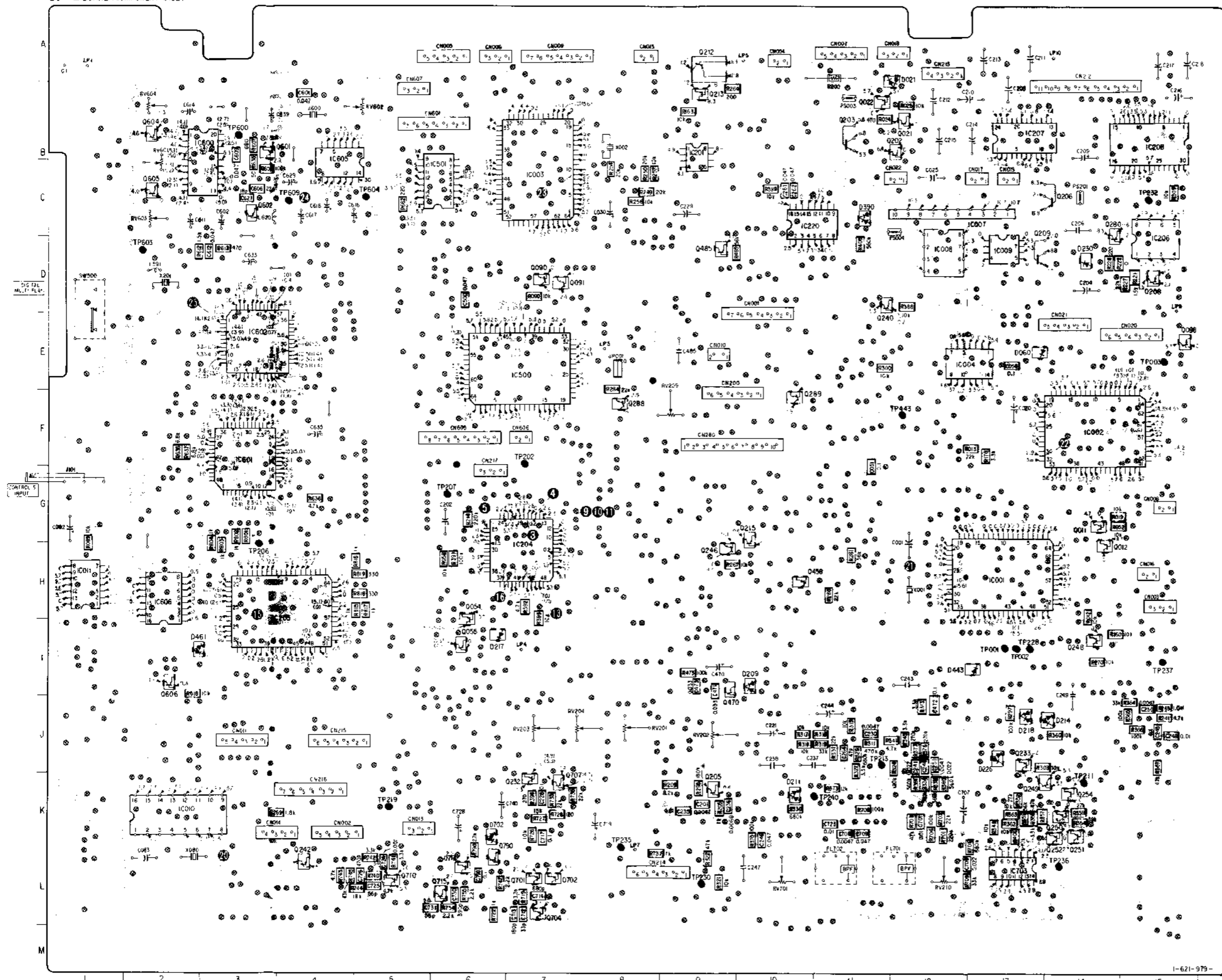
SP-2 (SYSTEM CONTROL) PRINTED WIRING BOARD —Ref. No. SP-2 BOARD: 4,000 series—



SP-2 (SYSTEM CONTROL) PRINTED WIRING BOARD

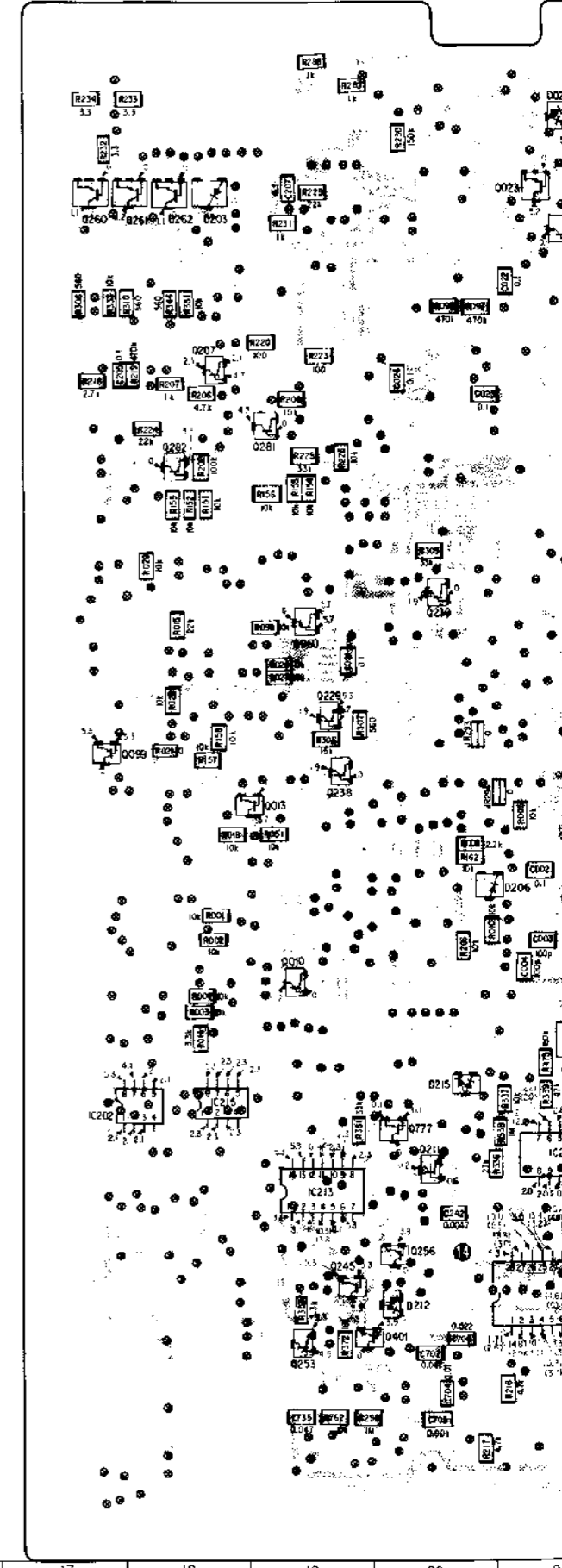
—Ref. No. SP-2 BOARD: 4,000 series—

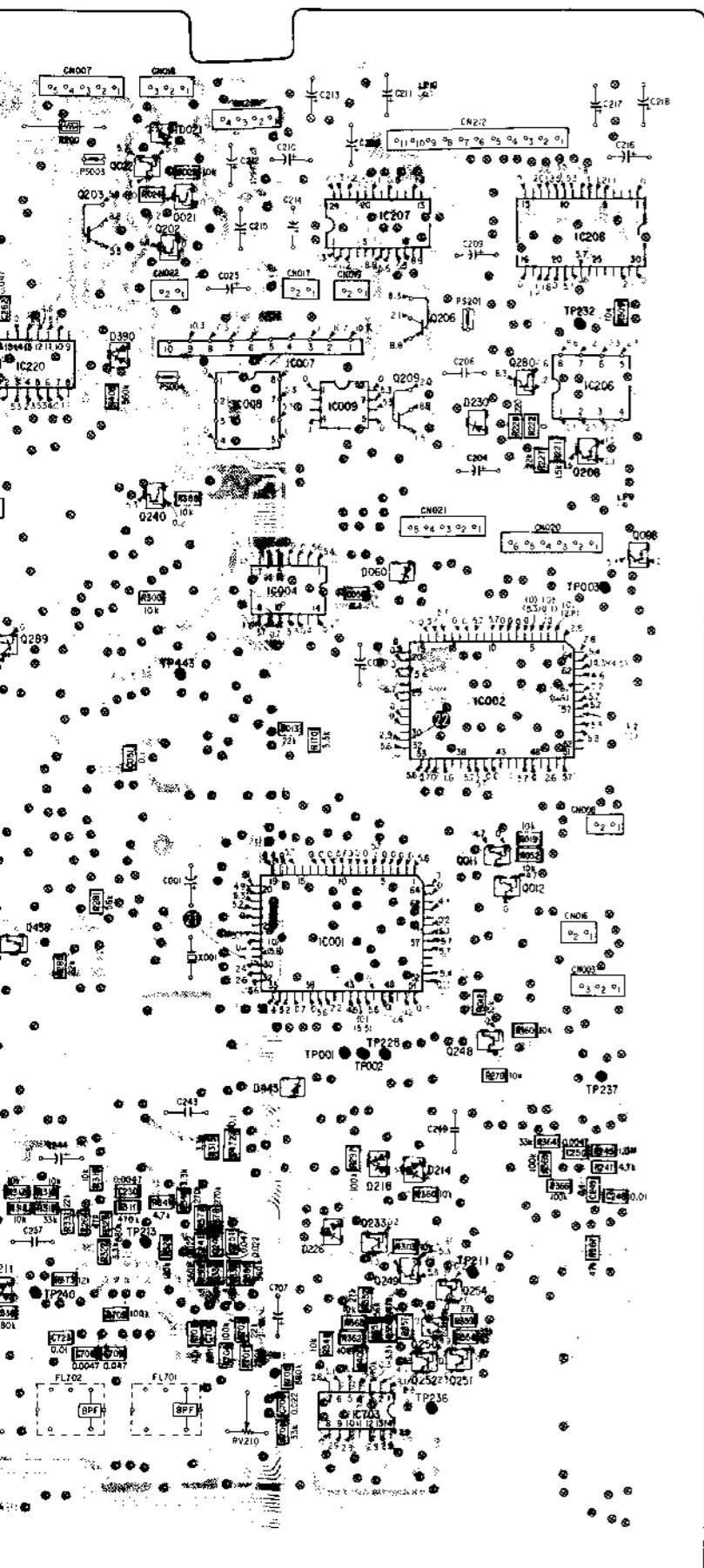
SP-2 BOARD (COMPONENT SIDE)



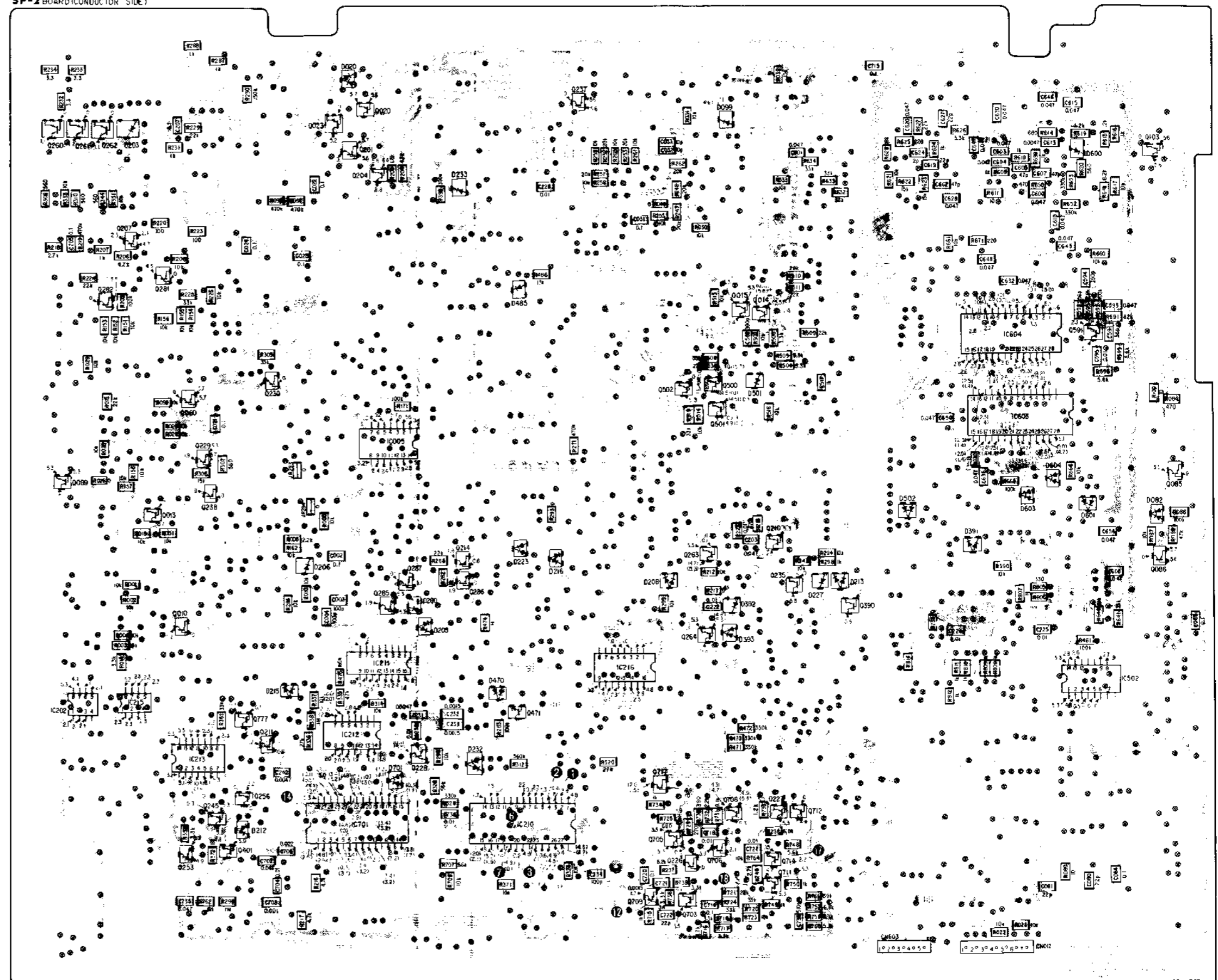
1-621-979-16

SP-2 BOARD (CONDUCTOR SIDE)



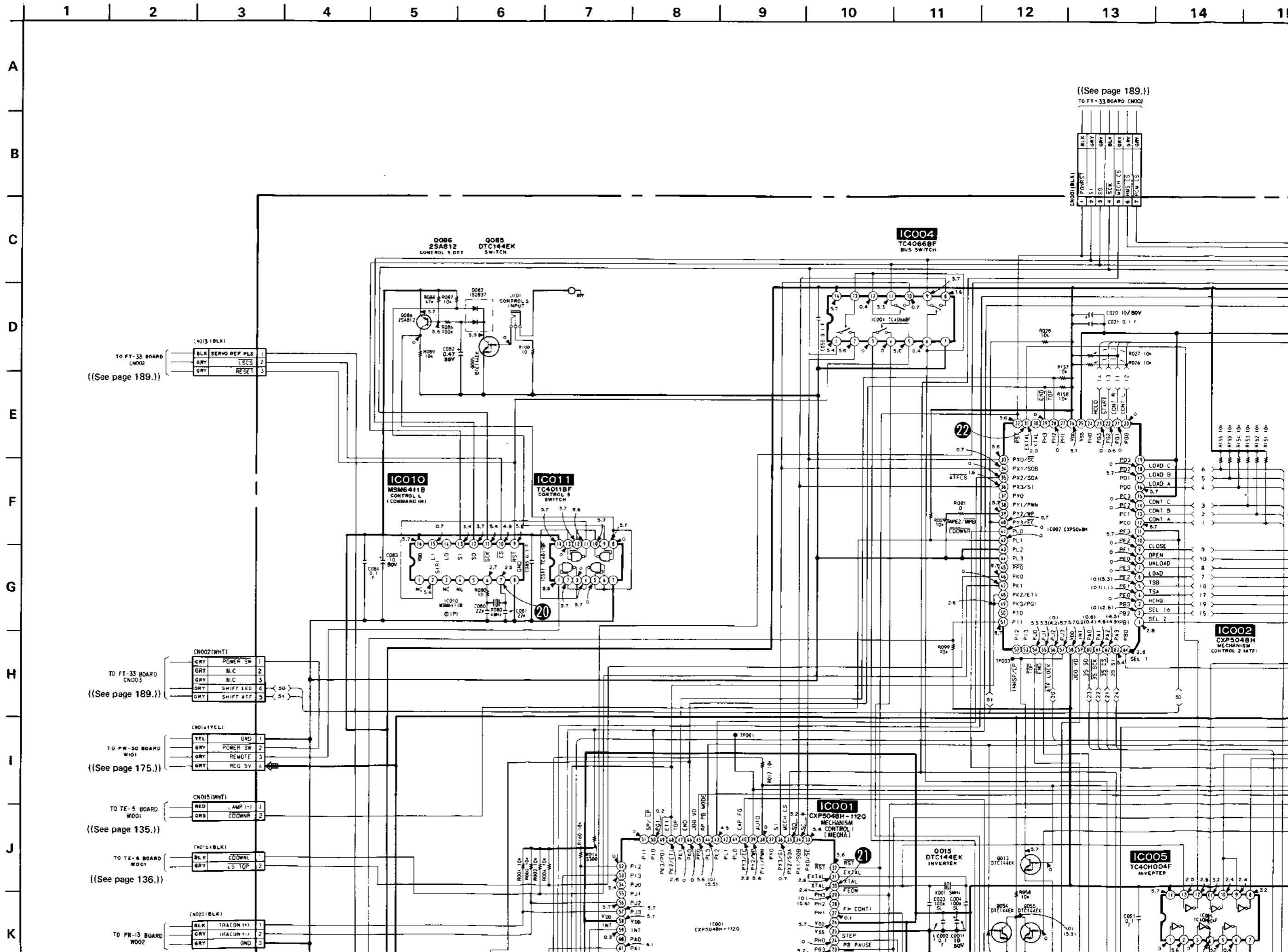


SP-2 BOARD (CONDUCTOR SIDE)

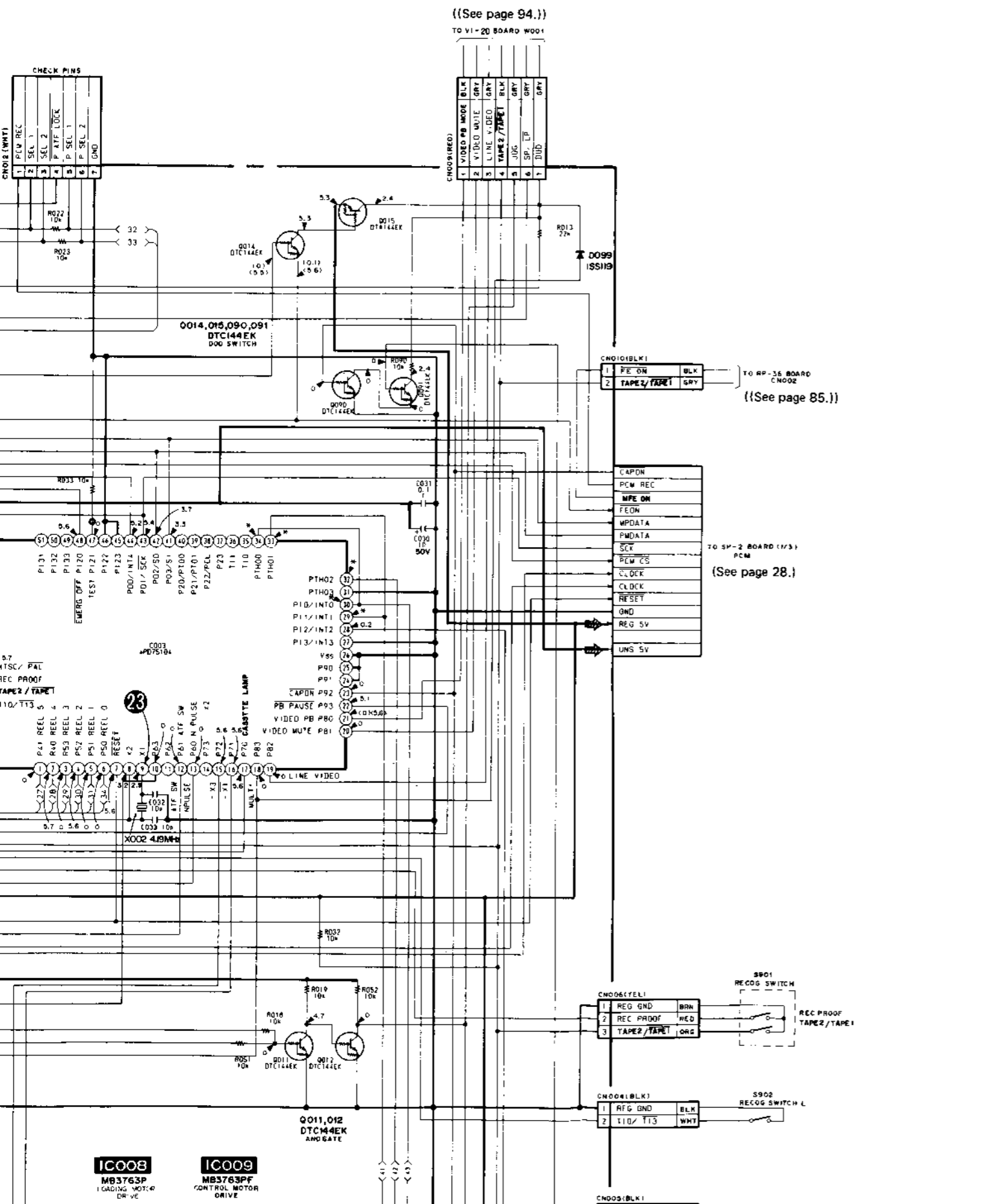


SP-2 (SYSTEM CONTROL) SCHEMATIC DIAGRAM

—Ref. No. SP-2 BOARD: 4,000 series—



A
B
C
D
E
F
G
H
I
J
K



((See page 94.))

TO VI-20 BOARD W001

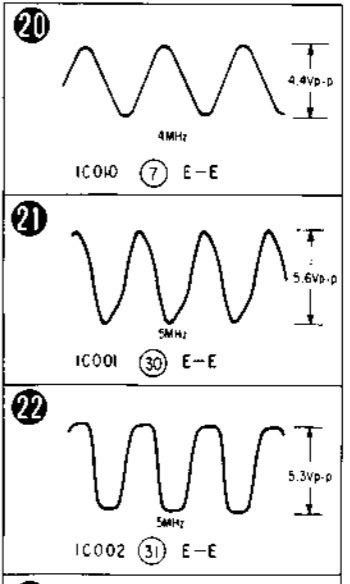
((See page 85.))

(See page 28.)

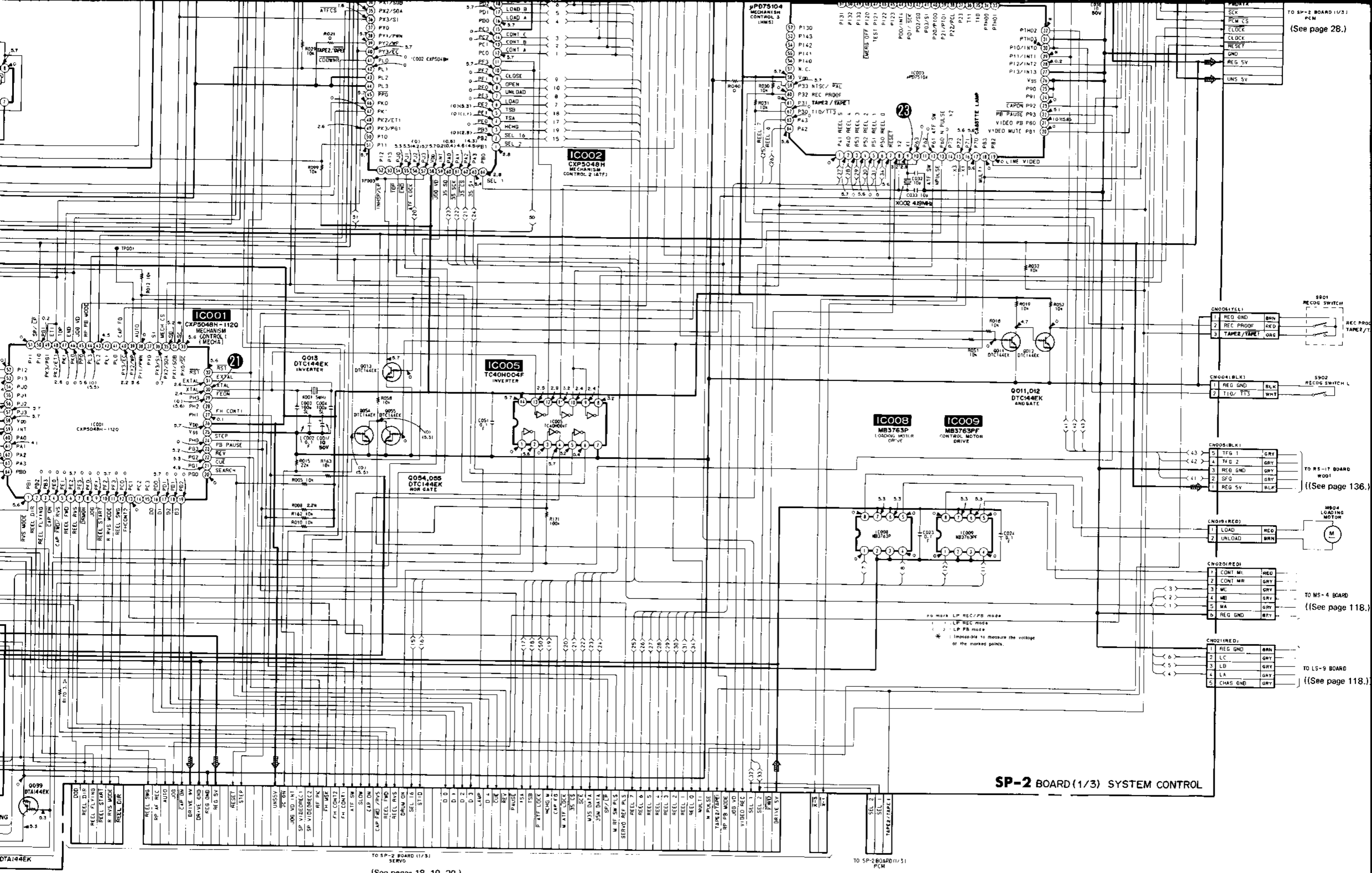
Note:

- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytics and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- : nonflammable resistor.
- : fusible resistor.
- : panel designation.
- : internal component.
- : adjustment for repair.
- : B + Line
- : IN/OUT direction of (+, -) B line.
- Circled numbers refer to waveforms.
- Voltages are dc between ground and measurement points.
- Readings are taken with a color-bar signal input.
- Readings are taken with a digital multimeter (DC10MΩ).
- Voltage variations may be noted due to normal production tolerances.
- In case of page reference, pay attention to the following. (): Page of present SUPPLEMENT-1. (()): Page for SERVICE MANUAL unit.

SP-2 BOARD (SYSCON)



Note: The components identified by mark A as defect



TO SM-2 BOARD (1/3) PCM
(See page 28.)

TO RE-IT BOARD W001
(See page 136.)

TO MS-4 BOARD
(See page 118.)

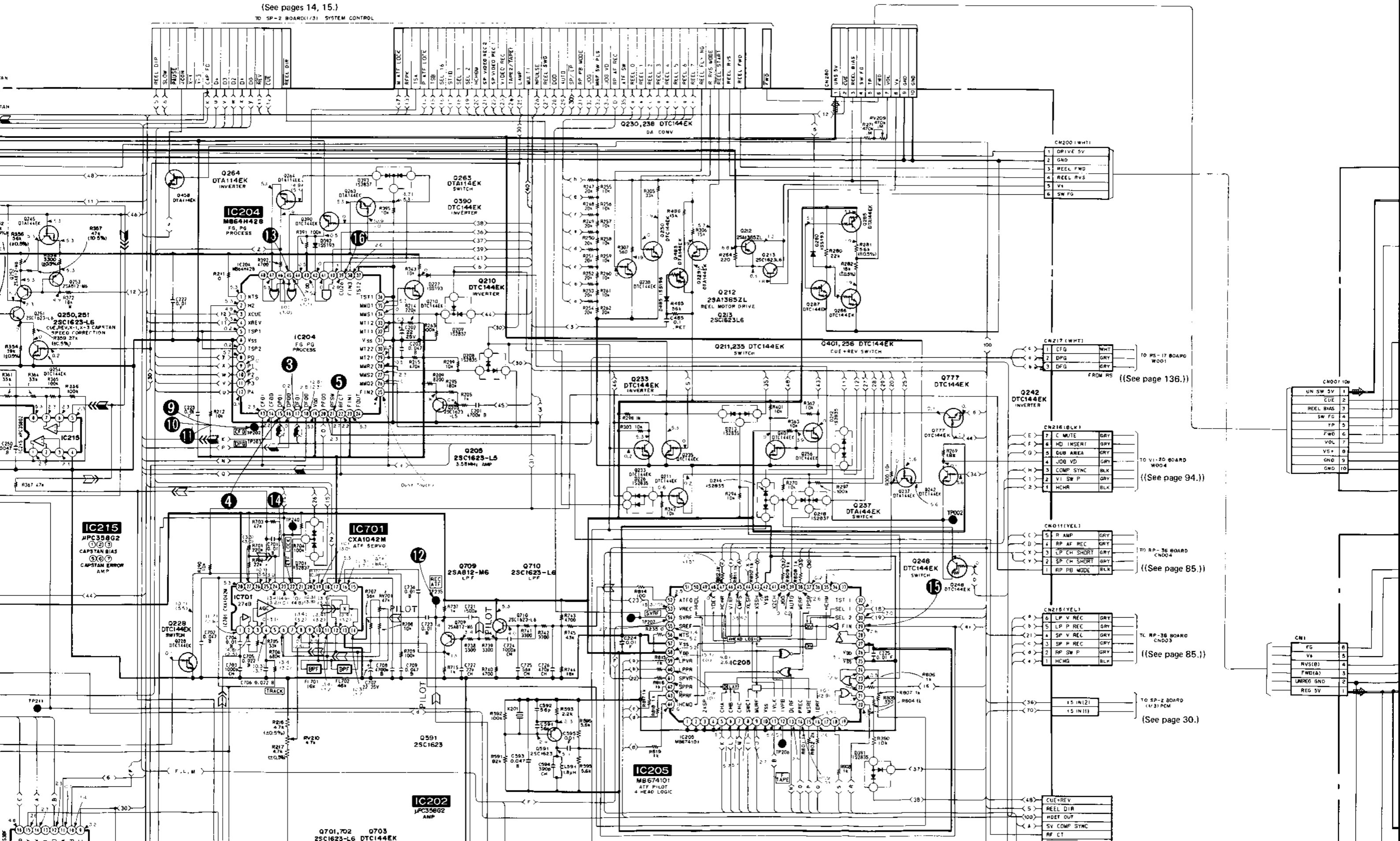
TO LS-9 BOARD
(See page 118.)

SP-2 BOARD (1/3) SYSTEM CONTROL

TO SP-2 BOARD (1/3) SERVO
(See pages 18, 19, 20.)

TO SP-2 BOARD (1/3) PCM
(See page 29.)

(See pages 14, 15.)
TO SP-2 BOARD(1/3) SYSTEM CONTROL



1	DRIVE 5V
2	GND
3	REEL FWD
4	REEL RVS
5	V+
6	SW FG

1	CFG	WHT
2	DPG	GRY
3	DFG	GRY

TO RS-17 BOARD W001

1	C MUTE	GRY
2	HD INSERT	GRY
3	DUB AREA	GRY
4	JOB VD	GRY
5	COMP SYNC	BLK
6	V1 SW P	GRY
7	HCHR	BLK

TO V1-20 BOARD W004

1	R AMP	GRY
2	RP AF REC	GRY
3	LP CH SHORT	GRY
4	SP CH SHORT	GRY
5	RP PB WODE	BLK

TO RP-36 BOARD CNO04

1	LP V REC	GRY
2	LP P REC	GRY
3	SP V REC	GRY
4	SP P REC	GRY
5	RP SW P	GRY
6	HCHG	BLK

TC RP-36 BOARD CNO03

1	5 IN(2)
2	5 IN(1)

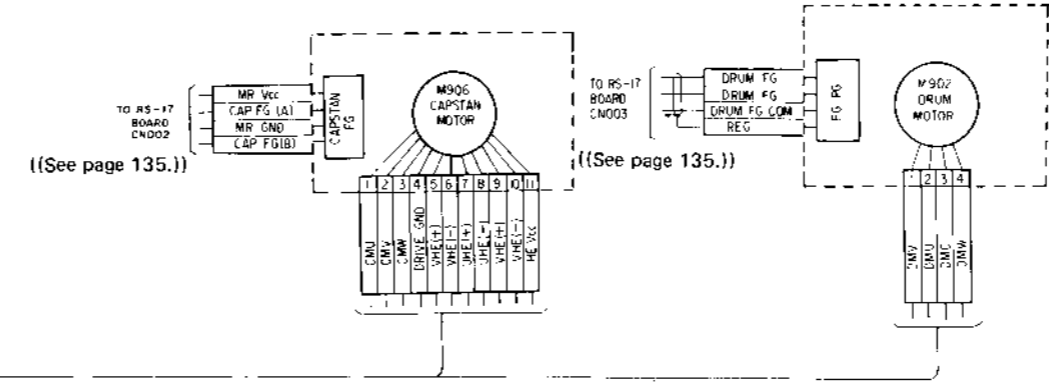
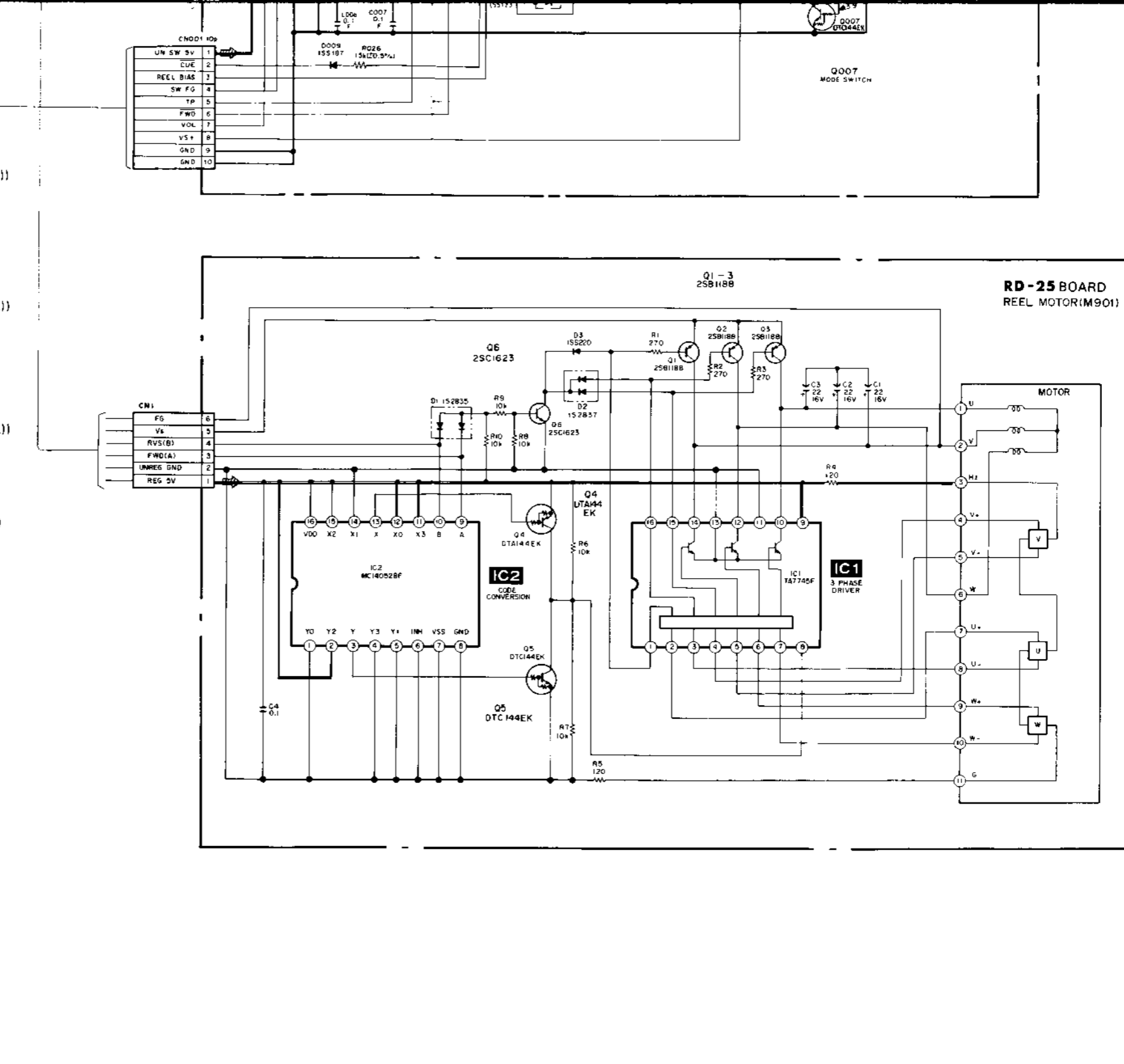
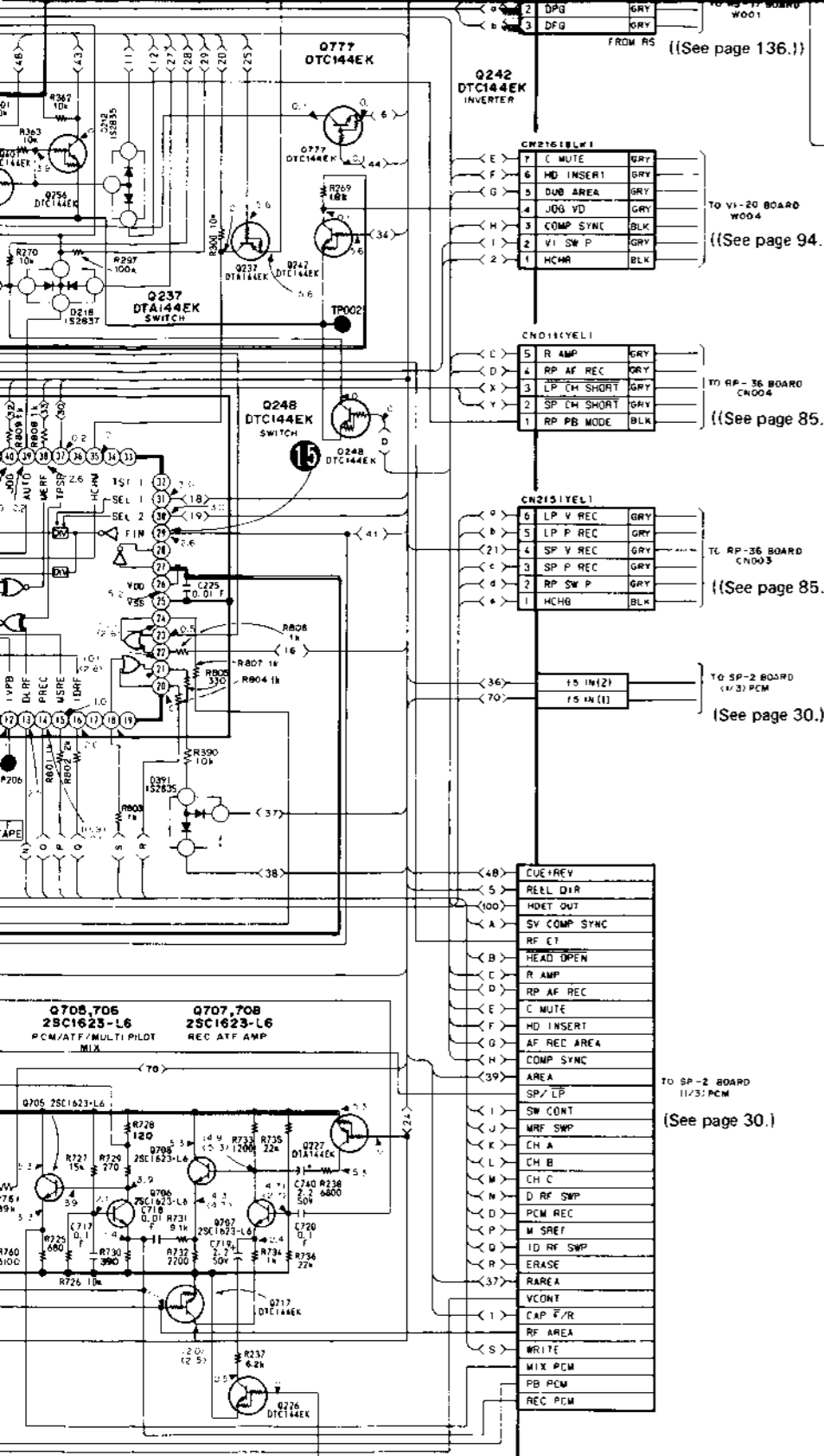
TO SP-2 BOARD (1/3) PCM

1	CUE-REV
2	REEL DIR
3	HDET OUT
4	SV COMP SYNC
5	RP CT

1	UN SW 5V
2	CUE
3	REEL BIAS
4	SW FG
5	TP
6	FWD
7	VOL 7
8	V5 +
9	GND
10	GND

1	FG
2	V+
3	RVS(B)
4	FWD(B)
5	UNREG GND
6	REG 5V

Q701, Q702 Q703
2SC1623-L6 DTC144EK

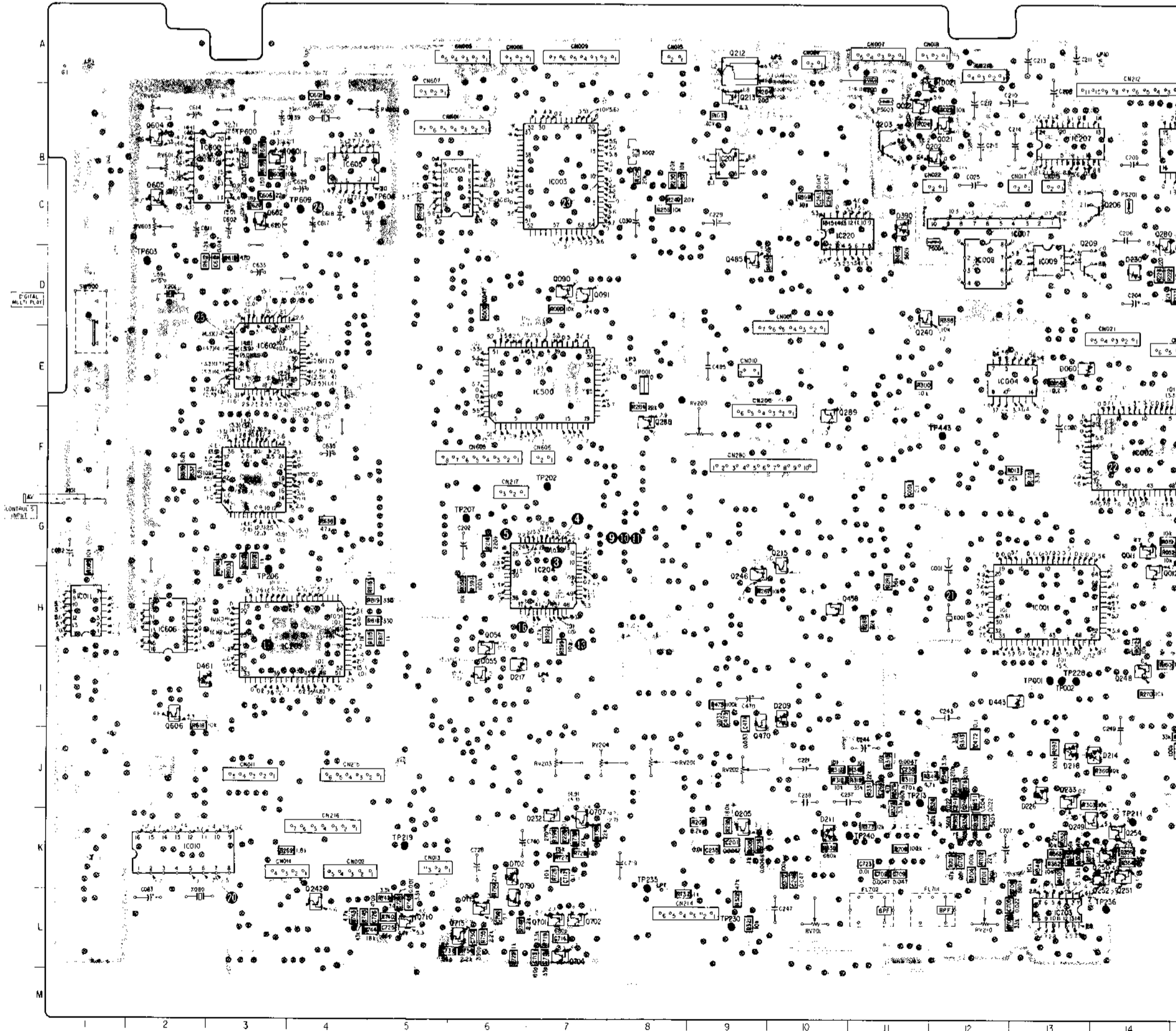


CN001	D-10	D020	A-21	D601	G-30	IC603	F-30	Q209	C-13	Q282	D-18	Q790
CN002	K-4	D021	A-12	D603	G-30	IC604	E-29	Q210	G-26	Q285	H-21	RV201
CN003	H-15	D060	E-13	D604	F-30	IC605	B-4	Q211	J-20	Q286	H-23	RV202
CN004	A-10	D082	G-31	D701	J-22	IC606	H-2	Q212	A-9	Q287	H-22	RV203
CN005	A-6	D099	B-26	D702	K-6	IC701	K-21	Q213	B-9	Q390	H-28	RV204
CN006	A-6	D203	B-18			IC703	L-13	Q214	G-22	Q401	K-20	RV209
CN007	A-11	D205	H-22	IC001	H-13			Q215	G-10	Q458	H-10	RV210
CN008	G-15	D206	H-21	IC002	F-14	J101	G-1	Q226	K-25	Q470	I-9	RV215
CN009	A-7	D208	H-25	IC003	C-7			Q227	K-26	Q471	J-23	RV216
CN010	E-9	D209	I-10	IC004	E-12	Q010	H-19	Q228	J-22	Q485	D-9	RV201
CN011	J-3	D211	K-10	IC005	F-22	Q012	G-14	Q229	F-19	Q500	E-26	RV501
CN012	M-30	D212	K-20	IC007	C-13	Q013	G-16	Q230	E-20	Q501	F-26	RV602
CN013	K-5	D213	H-27	IC008	D-12	Q014	D-26	Q232	K-7	Q502	E-25	RV603
CN014	K-3	D214	J-14	IC009	D-13	Q015	D-26	Q233	J-13	Q591	E-30	RV604
CN015	A-8	D215	I-20	IC010	K-2	Q020	B-12	Q235	H-27	Q601	B-4	RV701
CN016	H-15	D216	H-24	IC011	H-1	Q021	B-12	Q237	B-24	Q602	C-3	TP001
CN017	C-13	D217	I-6	IC201	B-9	Q022	B-11	Q238	G-19	Q604	B-2	TP002
CN018	A-11	D218	J-13	IC202	I-17	Q023	B-21	Q240	E-11	Q605	C-2	TP003
CN019	C-13	D223	H-23	IC204	G-7	Q054	H-6	Q242	K-4	Q606	I-2	TP202
CN020	E-15	D226	J-13	IC205	H-4	Q055	I-6	Q245	K-19	Q701	L-7	TP206
CN021	E-14	D227	H-27	IC206	D-15	Q060	F-19	Q246	G-9	Q702	L-7	TP207
CN022	C-11	D230	D-14	IC207	B-13	Q080	J-31	Q248	I-14	Q703	L-25	TP219
CN200	E-9	D232	J-23	IC208	B-15	Q085	G-31	Q249	K-13	Q704	L-7	TP213
CN212	A-14	D233	C-22	IC210	K-23	Q086	H-31	Q250	K-14	Q705	K-25	TP219
CN213	A-12	D280	H-22	IC211	I-21	Q090	D-7	Q251	K-14	Q706	K-26	TP228
CN214	L-8	D390	B-13	IC212	J-21	Q091	D-7	Q252	K-14	Q707	K-7	TP236
CN215	J-4	D391	G-29	IC213	J-10	Q098	E-15	Q253	K-19	Q708	K-26	TP232
CN216	K-4	D392	H-26	IC215	I-18	Q099	G-17	Q254	K-14	Q709	L-25	TP235
CN217	F-6	D393	H-26	IC216	I-25	Q201	B-21	Q256	K-20	Q710	L-5	TP236
CN280	F-9	D443	I-12	IC220	B-10	Q202	B-11	Q260	B-17	Q711	L-27	TP237
CN601	B-6	D461	I-2	IC500	E-7	Q203	B-11	Q261	B-18	Q712	K-27	TP240
CN603	L-28	D470	I-23	IC501	C-6	Q204	C-21	Q262	B-18	Q713	L-6	TP443
CN605	F-6	D485	D-23	IC502	I-31	Q205	C-14	Q263	H-25	Q714	K-27	TP603
CN606	F-7	D501	E-26	IC600	B-3	Q206	K-9	Q264	G-25	Q715	L-6	TP604
CN607	A-5	D502	G-28	IC601	F-3	Q207	C-18	Q280	C-14	Q717	J-25	TP609
		D600	B-30	IC602	E-3	Q208	D-15	Q281	D-19	Q777	J-20	

SP-2 (SERVO), DM-18 (MOTOR DRIVE) PRINTED WIRING BOARDS





—Ref. No. SP-2 BOARD: 4,000 series, DM-18 BOARD: 15,000 series—







SP-2 BOARD (COMPONENT SIDE)

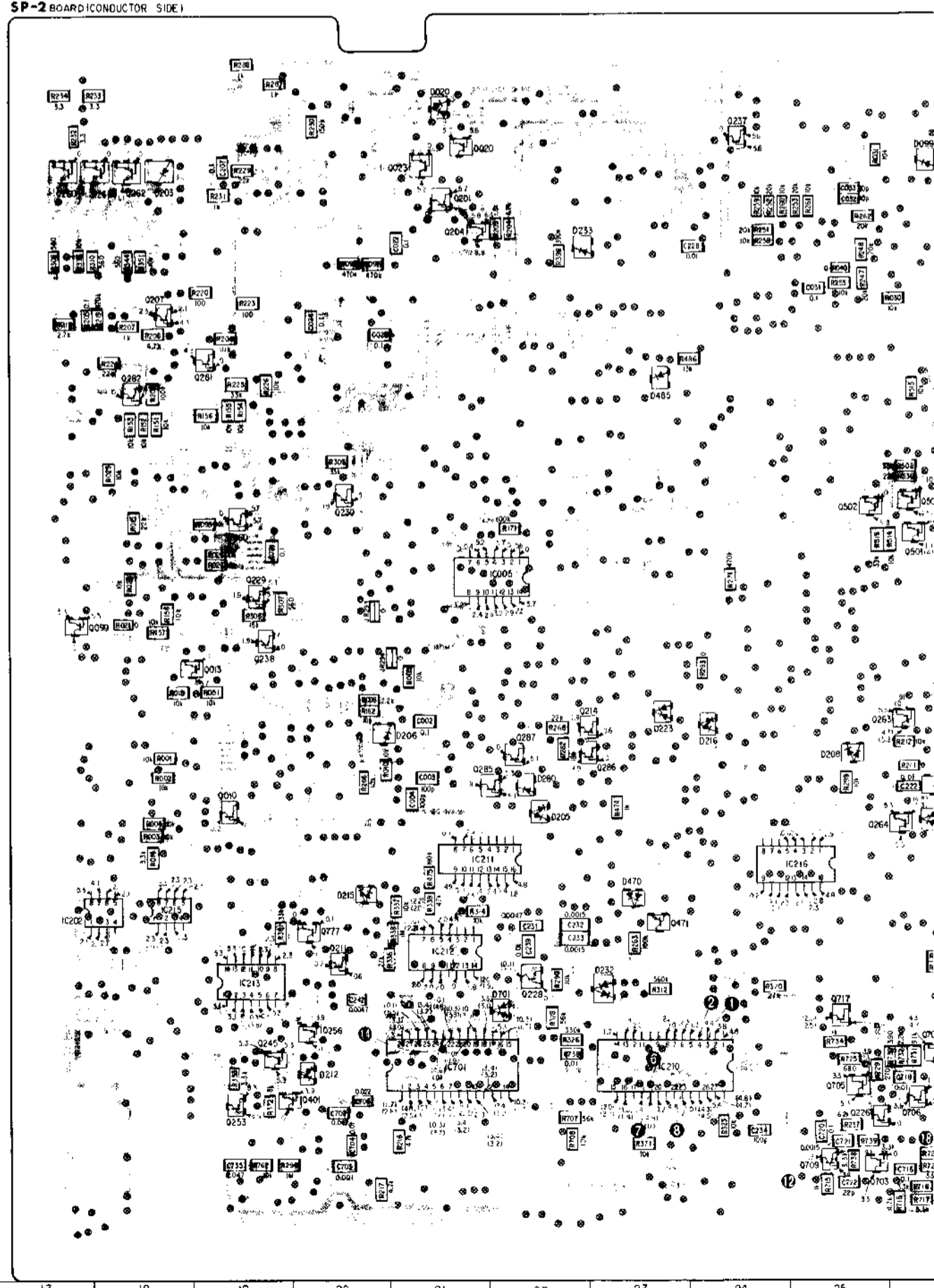
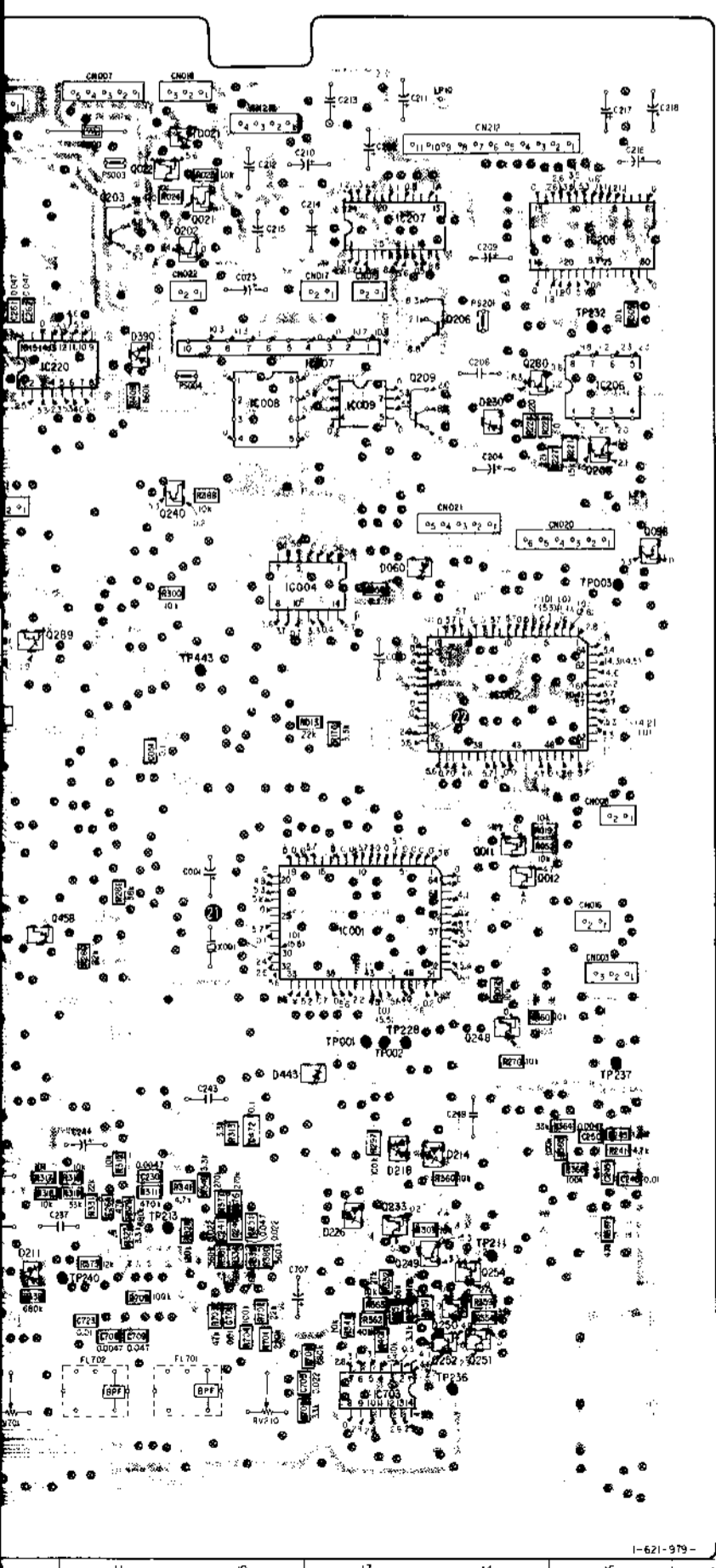


IC603	F-30	Q209	C-13	Q282	D-18	Q790	K-6
IC604	E-29	Q210	G-26	Q285	H-21	RV201	J-8
IC605	B-4	Q211	J-20	Q286	H-23	RV202	J-9
IC606	H-2	Q212	A-9	Q287	H-22	RV203	J-7
IC701	K-21	Q213	B-9	Q390	H-28	RV204	J-7
IC703	L-13	Q214	G-22	Q401	K-20	RV209	E-9
		Q215	G-10	Q458	H-10	RV210	L-12
J101	G-1	Q226	K-25	Q470	I-9	RV215	K-8
		Q227	K-26	Q471	J-23	RV216	J-8
Q010	H-19	Q228	J-22	Q485	O-9	RV601	B-2
Q012	C-14	Q229	F-19	Q500	E-26	RV602	B-5
Q013	G-14	Q230	E-20	Q501	F-26	RV603	C-2
Q014	D-26	Q232	K-7	Q502	E-25	RV604	B-2
Q015	D-26	Q233	J-13	Q591	E-30	RV701	L-10
Q020	B-21	Q235	H-27	Q601	B-4		
Q021	B-12	Q237	B-24	Q602	C-3	TP001	I-13
Q022	B-11	Q238	G-19	Q604	B-2	TP002	I-13
Q023	B-21	Q240	E-11	Q605	C-2	TP003	E-15
Q054	H-6	Q242	K-4	Q606	I-2	TP202	F-7
Q055	I-6	Q245	K-19	Q701	L-7	TP206	H-3
Q060	F-19	Q246	G-9	Q702	L-7	TP207	G-6
Q080	J-31	Q248	I-14	Q703	L-25	TP213	J-11
Q085	G-31	Q249	K-13	Q704	L-7	TP219	K-5
Q086	H-31	Q250	K-14	Q705	K-25	TP228	I-13
Q090	D-7	Q251	K-14	Q706	K-26	TP236	L-9
Q091	D-7	Q252	K-14	Q707	K-7	TP232	C-15
Q098	E-15	Q253	K-19	Q708	K-26	TP235	K-8
Q099	G-17	Q254	K-14	Q709	L-25	TP236	L-14
Q201	B-21	Q256	K-20	Q710	L-5	TP237	I-15
Q202	B-11	Q260	B-17	Q711	L-27	TP240	K-11
Q203	B-11	Q261	B-18	Q712	K-27	TP443	F-12
Q204	C-21	Q262	B-18	Q713	L-6	TP603	D-2
Q205	K-9	Q263	G-25	Q714	K-27	TP604	C-5
Q206	C-14	Q264	H-25	Q715	L-6	TP609	C-4
Q207	C-18	Q280	C-14	Q717	J-25		
Q208	D-15	Q281	D-19	Q777	J-20		





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


- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytics and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- : nonflammable resistor.
- : fusible resistor.
- : panel designation.
- : internal component.

- : IN/OUT direction of flow.
- : Circled numbers refer to wiring diagrams.
- : Voltages are dc between ground and terminal unless otherwise indicated.
- : Readings are taken with a voltmeter unless otherwise indicated.
- : Readings are taken with a ohmmeter unless otherwise indicated.
- : In case of page reference, page number in parentheses: Page of present Schematic. Page for SERVICE MANUAL.

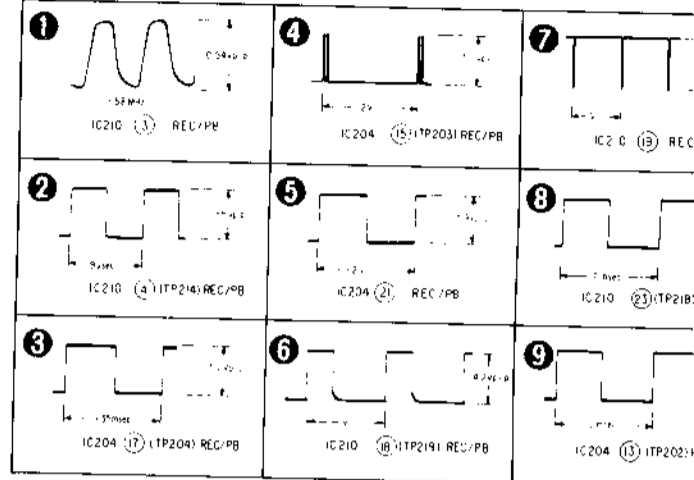


Note:

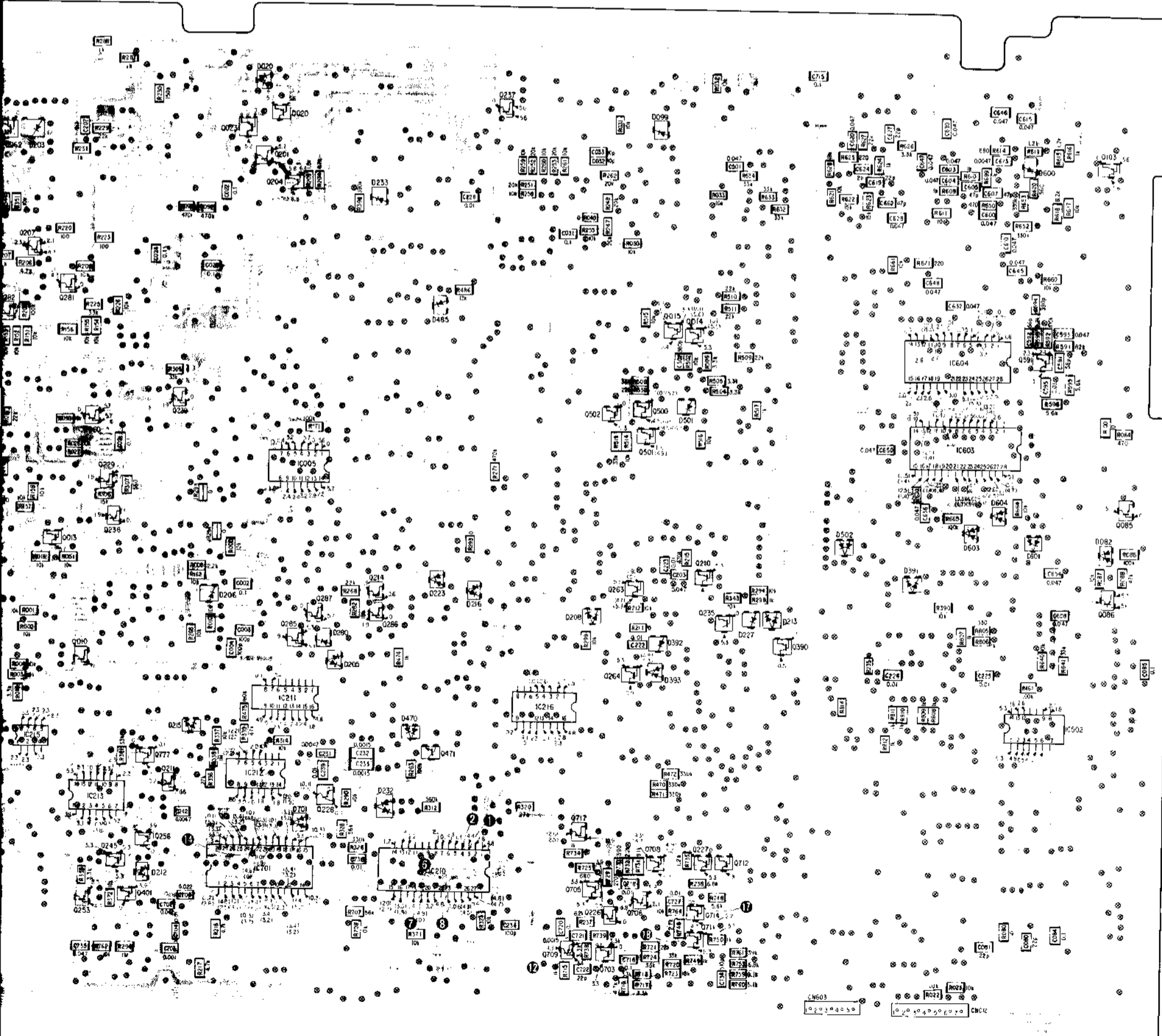
- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytics and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- : nonflammable resistor.
- : fusible resistor.
- : panel designation.
- : internal component.

- : B line
- : IN/OUT direction of () B line
- : Circled numbers refer to waveforms
- Voltages are dc. between ground and measurement points.
- Readings are taken with a color-bar signal input.
- Readings are taken with a digital multimeter (DC10M).
- Voltage variations may be noted due to normal adjustment tolerances.
- In case of page reference, pay attention to the following.
 - () : Page of present SUPPLEMENT-1.
 - () : Page for SERVICE MANUAL unit.

SP-2 BOARD (SERVO)



(VECTOR SIDE)



- CN001 A-2
- D001 C-4
- D009 A-1
- D010 B-1
- IC001 B-3
- IC002 C-2
- IC003 C-4
- Q007 B-5

Note:

- Circled numbers refer to waveforms
- Digital multimeter (DC10M)
- SP-2 board
- Q021, Q099, Q227, Q240, Q264, Q471, Q606, DM-18

Caution: Pattern... (Condu... Parts fa... (Comp... When i... ence... the board...

ent for repair

direction of (+, -) B line.

refer to waveforms.

between ground and measurement points.

ken with a color-bar signal input.

ken with a digital multi-meter (DC10A111)

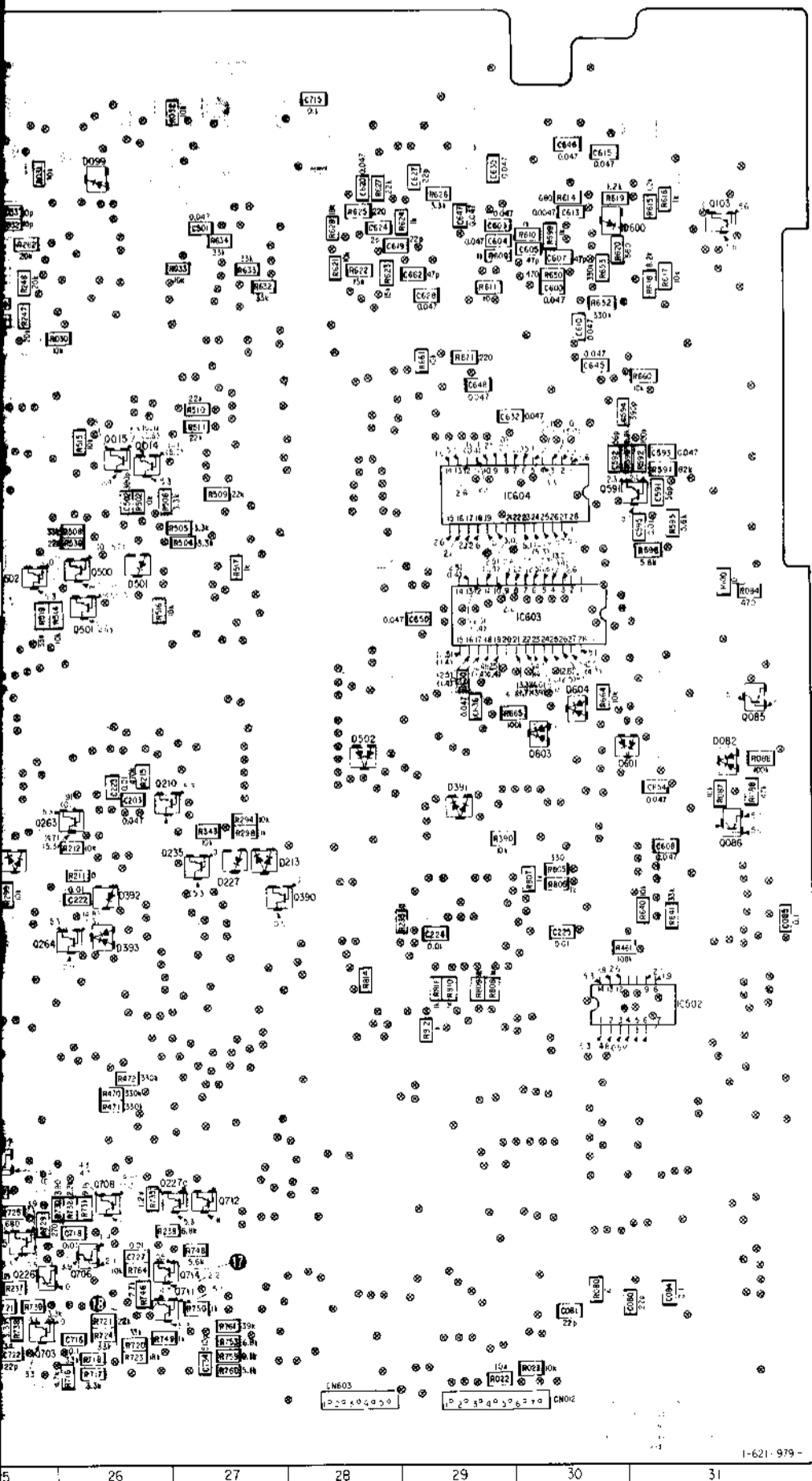
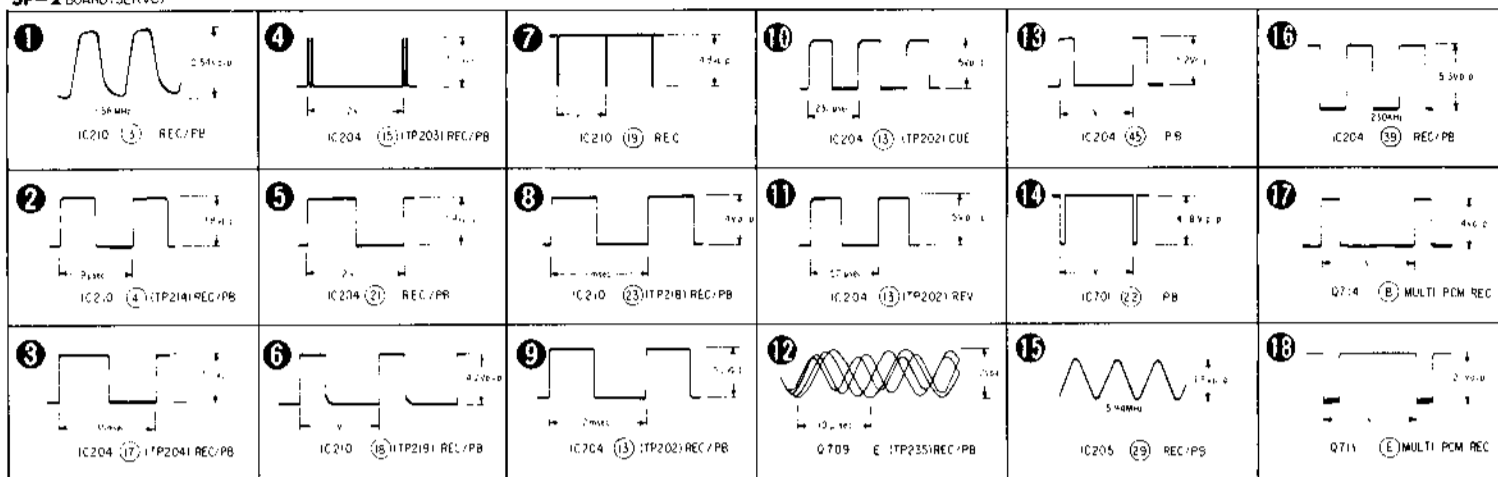
ons may be noted due to normal production

reference, pay attention to the following.

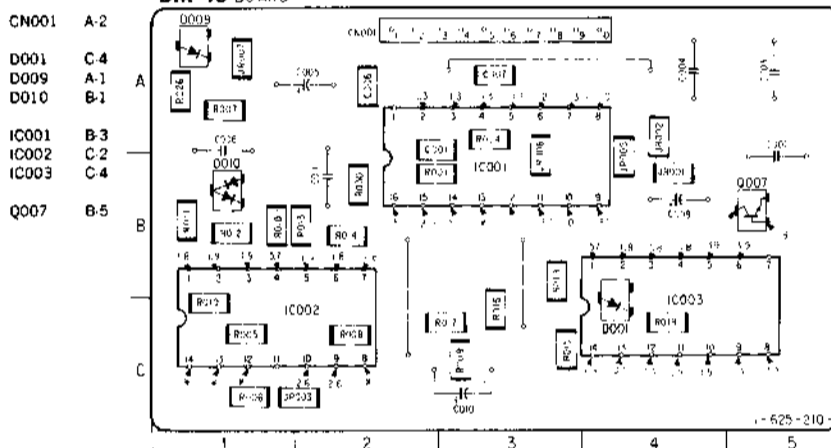
e of present SUPPLEMENT-1.

e for SERVICE MANUAL unit.

SP-2 BOARD (SERVO)



DM-18 BOARD



Note:

- indicates a lead wire mounted on the component side.
- indicates a lead wire mounted on the conductor side.
- Through hole.
- Pattern from the side which enables seeing.

- Circled numbers refer to waveforms.
- Digital transistor: transistor with resistors.

Refer to the schematic diagram for digital transistor.

SP-2 board: Q010, Q011, Q012, Q013, Q014, Q015, Q020, Q021, Q022, Q054, Q060, Q080, Q085, Q090, Q091, Q098, Q099, Q201, Q202, Q207, Q210, Q211, Q214, Q215, Q226, Q227, Q228, Q229, Q230, Q232, Q233, Q235, Q237, Q238, Q240, Q242, Q245, Q246, Q248, Q249, Q254, Q256, Q263, Q264, Q281, Q282, Q285, Q286, Q287, Q390, Q401, Q458, Q471, Q472, Q485, Q500, Q501, Q502, Q602, Q604, Q605, Q606, Q703, Q712, Q714, Q717, Q777, Q790.

DM-18 board: Q007.

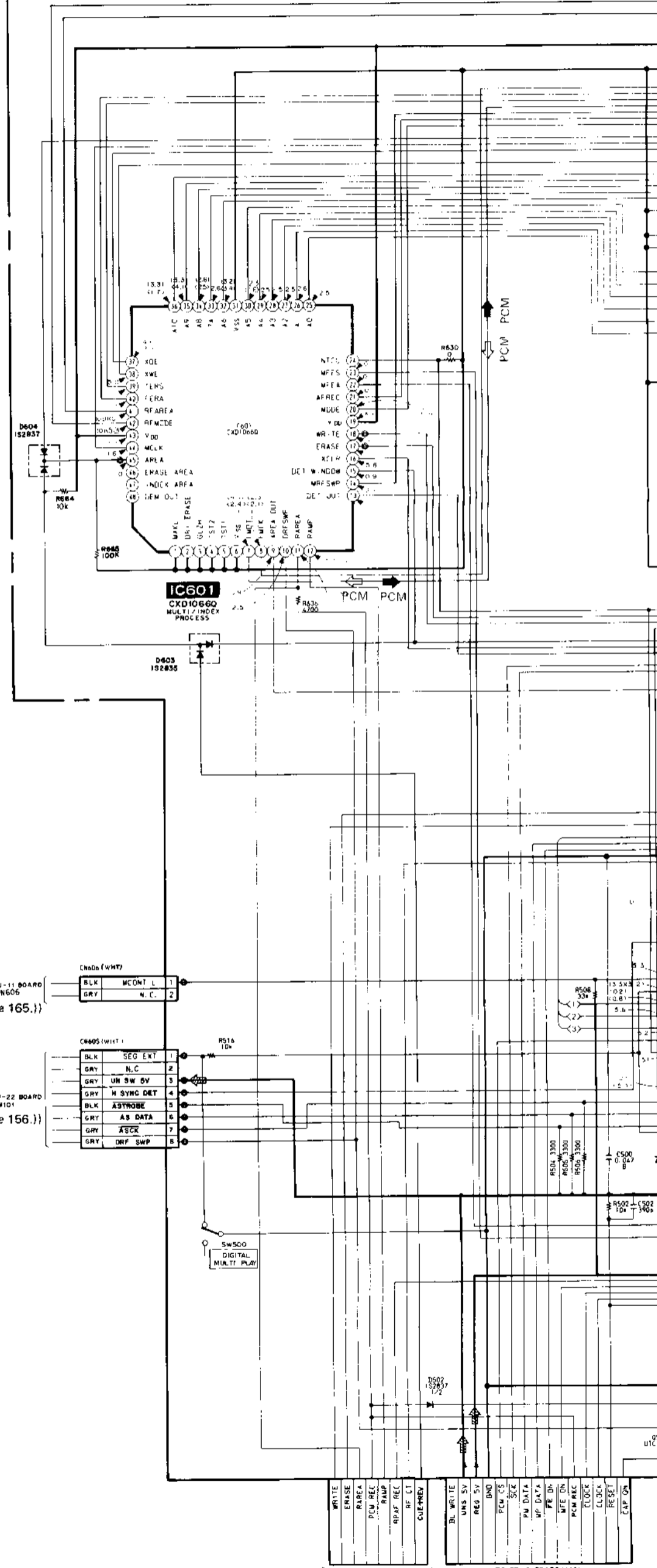
Caution:

Pattern face side Parts on the pattern face side seen from (Conductor Side) the pattern face are indicated
 Parts face side Parts on the parts face side seen from (Component Side) the parts face are indicated

When indicating parts by reference number, please include the board name.

A
B
C
D
E
F
G
H
I
J
K
L
M
N
O
P

SP-2 BOARD(1/3) PCM

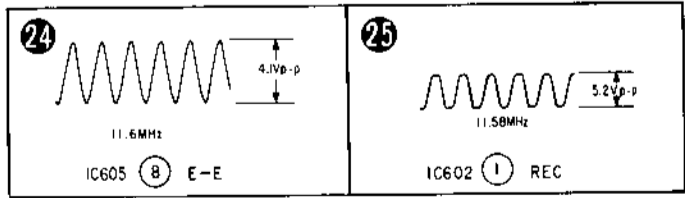


- Note:**
- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
 - All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
 - All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytics and tantalums.
 - All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
 - : nonflammable resistor.
 - : fusible resistor.
 - : panel designation.
 - : internal component.
 - : adjustment for repair.
 - : B+ Line
 - : IN/OUT direction of (+,) B line.
 - Circled numbers refer to waveforms.
 - Voltages are dc between ground and measurement points.
 - Readings are taken with a color-bar signal input.
 - Readings are taken with a digital multimeter (DC10M!).
 - Voltage variations may be noted due to normal production tolerances.
 - In case of page reference, pay attention to the following. (): Page of present SUPPLEMENT-1. (): Page for SERVICE MANUAL unit.

When indicating parts by reference number, please include the board name.

- **Signal path**
 - ➡ : REC AUDIO Signal
 - ⇨ : PB AUDIO Signal

SP-2 BOARD(PCM)



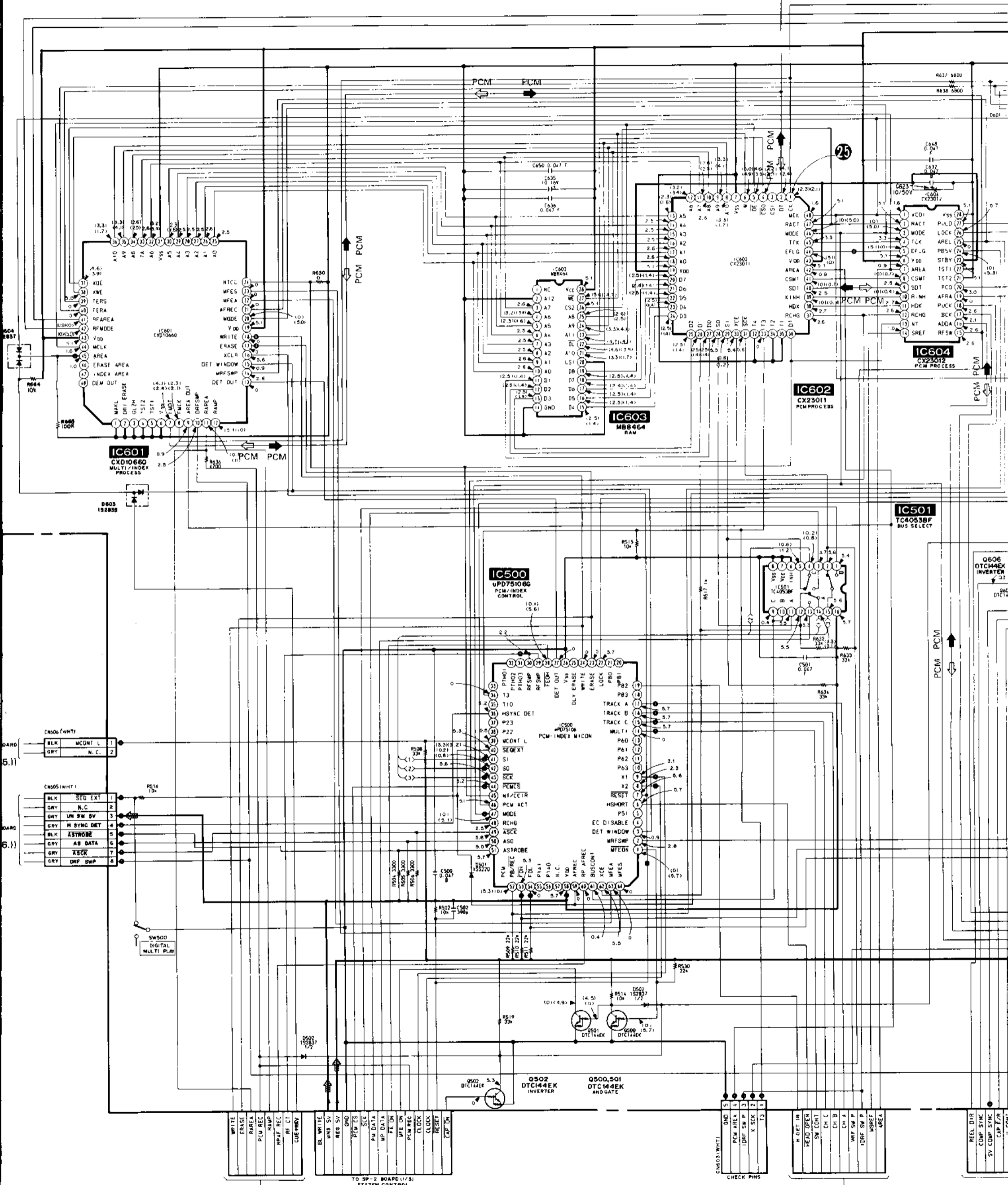
TO M3-11 BOARD CN606
 ((See page 165.))

TO AU-22 BOARD W101
 ((See page 156.))

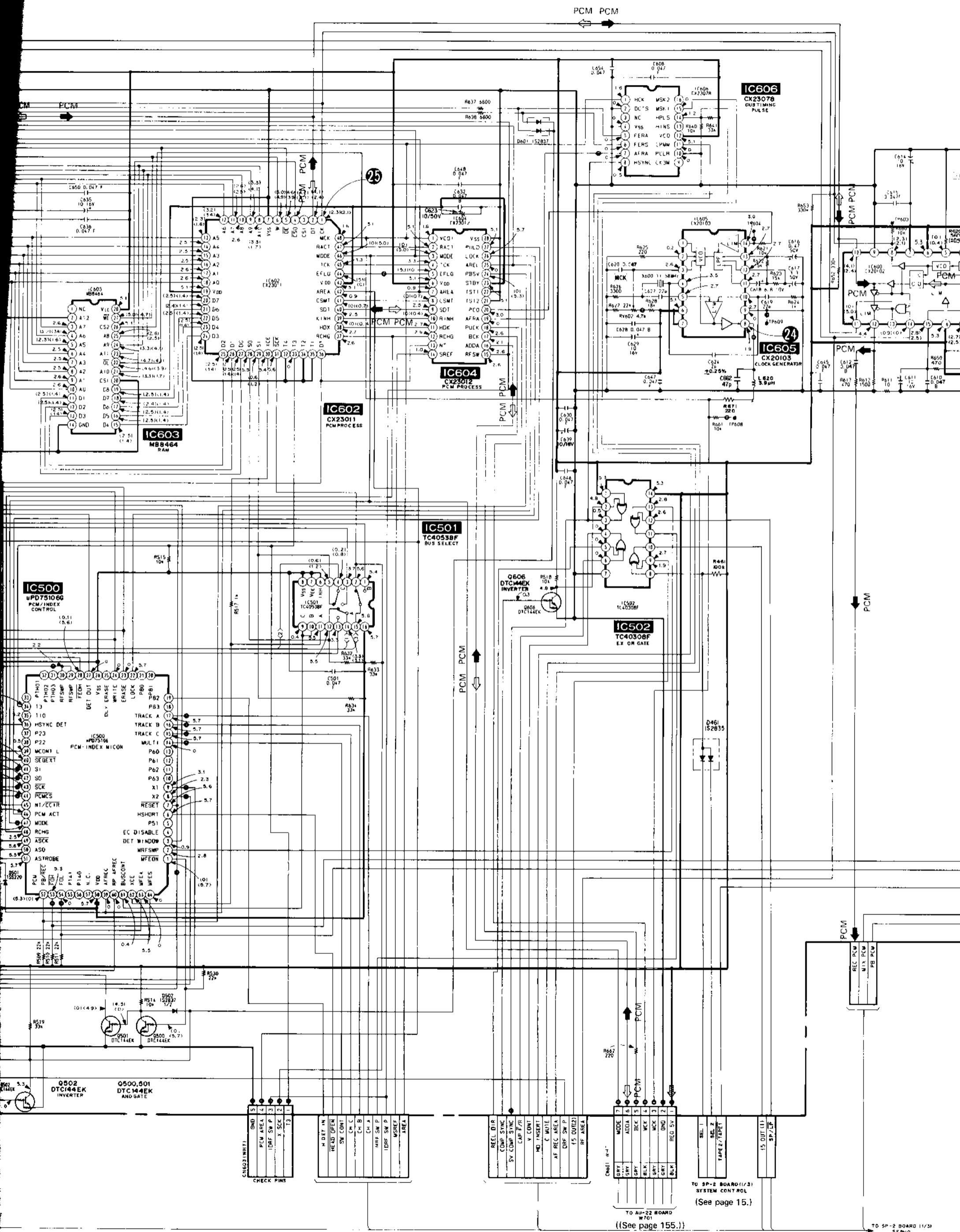
WRITE
ERASE
RARE
PCM REC
RAMP
RAMP REC
RF CT
CUE/REV
BL WRITE
LWS 5V
REG 5V
BND
PCM CS
SCZ
FM DATA
HF DATA
FE DR
MTE DN
PCM REC
CLOCK
CLOCK
RESET
CAP ON

TO SP-2 BOARD(1/3) SYSTEM CONTROL
 (See page 16.)

SP-2 BOARD(1/3) PCM



TO SP-2 BOARD(1/3) SYSTEM CONTROL (See page 16.)



PCM PCM

PCM

PCM

PCM

PCM

TO SP-2 BOARD (1/3) SYSTEM CONTROL (See page 15.)

TO AU-22 BOARD W/01 (See page 155.)

TO SP-2 BOARD (1/3) SERVO (See page 21.)

CHECK PINS

REEL DIR

COMP SYNC

TAPE 2/TAPET

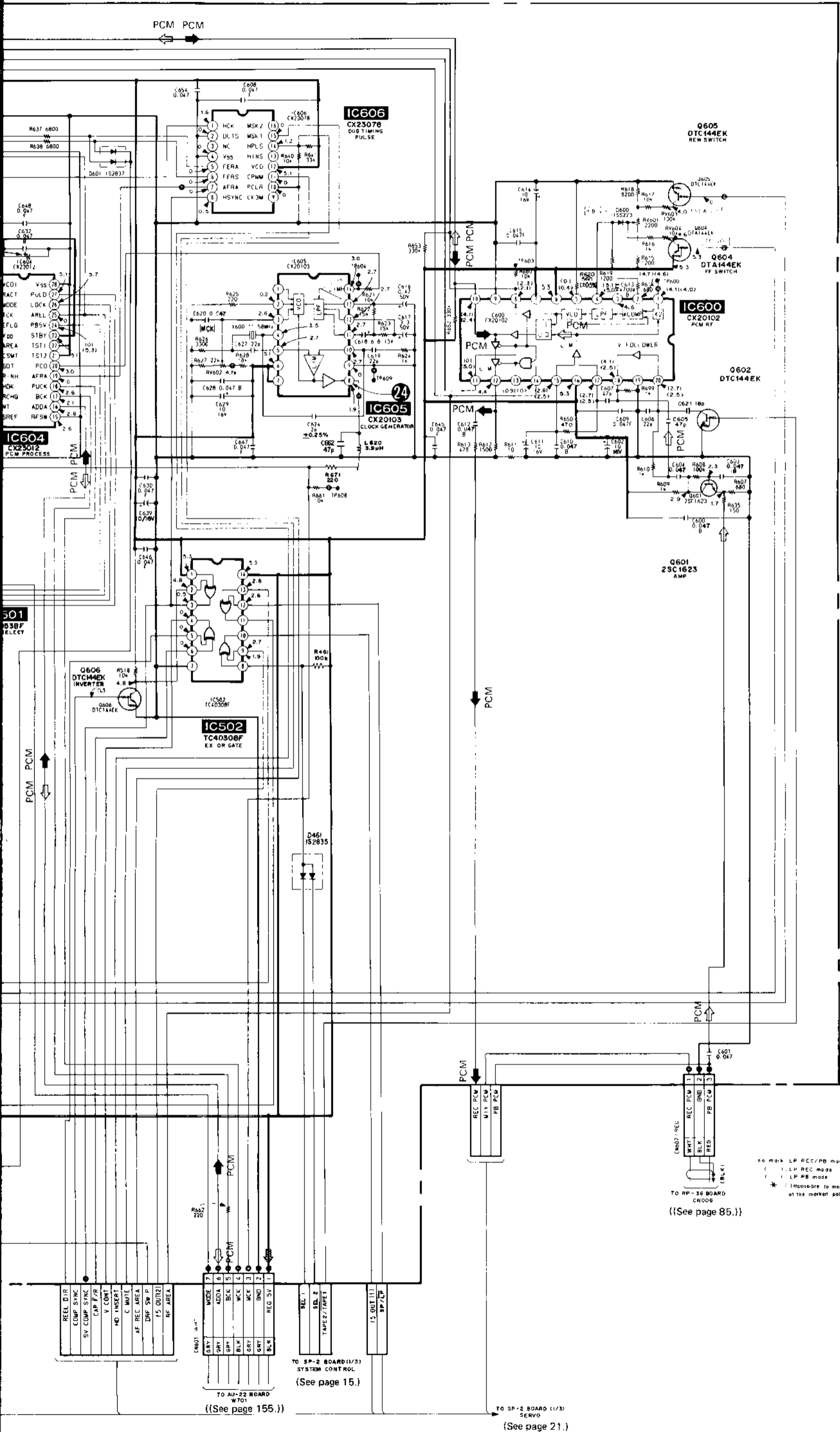
15 OUT (L1)

SP, LP

REC PCM

MIX PCM

PB PCM



no mark LP REC/PB mode
 () LP REC mode
 () LP PB mode
 * : impossible to measure the voltage of the marked points.

TO SP-36 BOARD (CNO06)
 ((See page 85.))

TO AU-22 BOARD (W701)
 ((See page 155.))

TO SP-2 BOARD (1/3)
 SYSTEM CONTROL
 ((See page 15.))

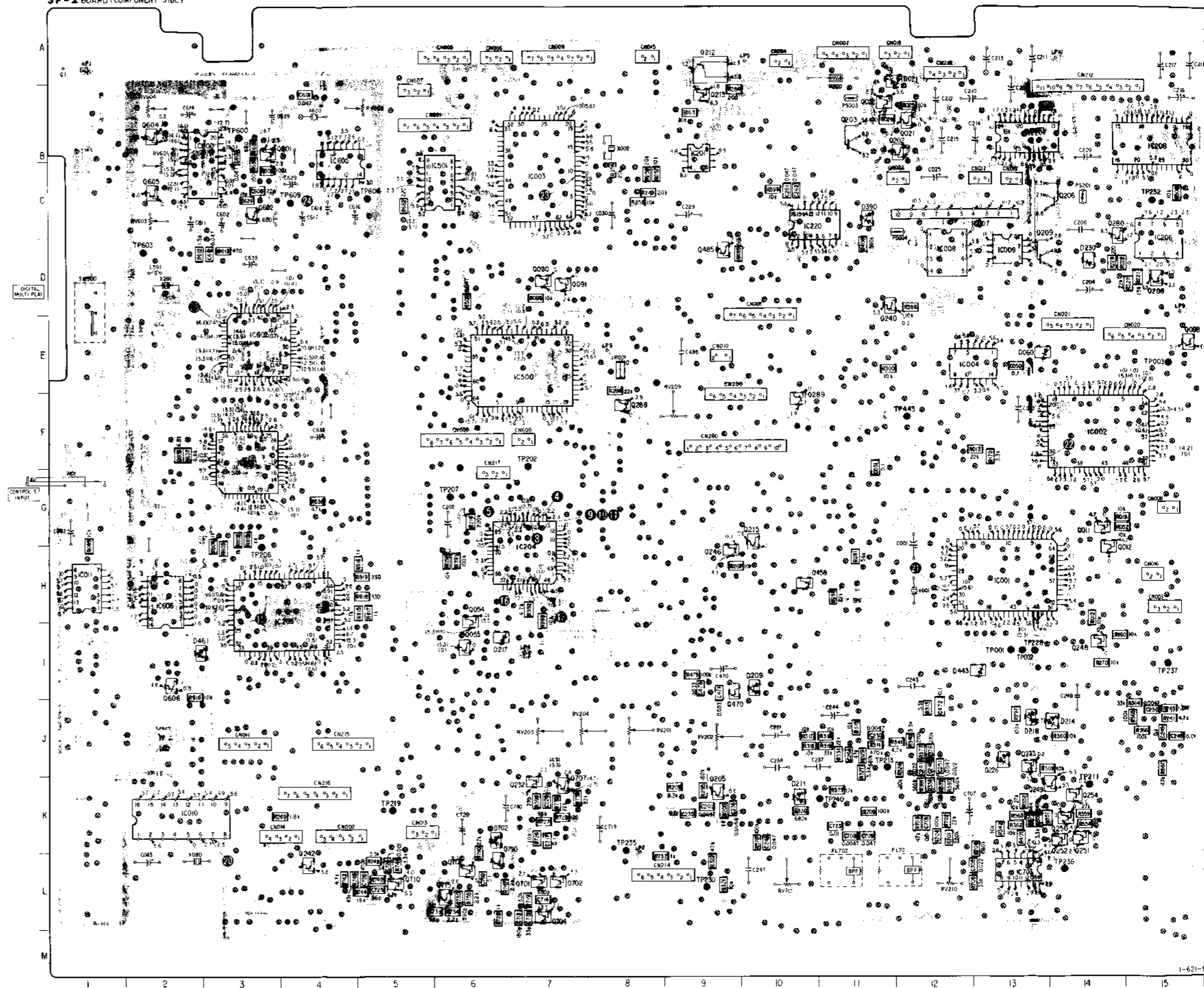
TO SP-2 BOARD (1/3)
 SERVO
 ((See page 21.))

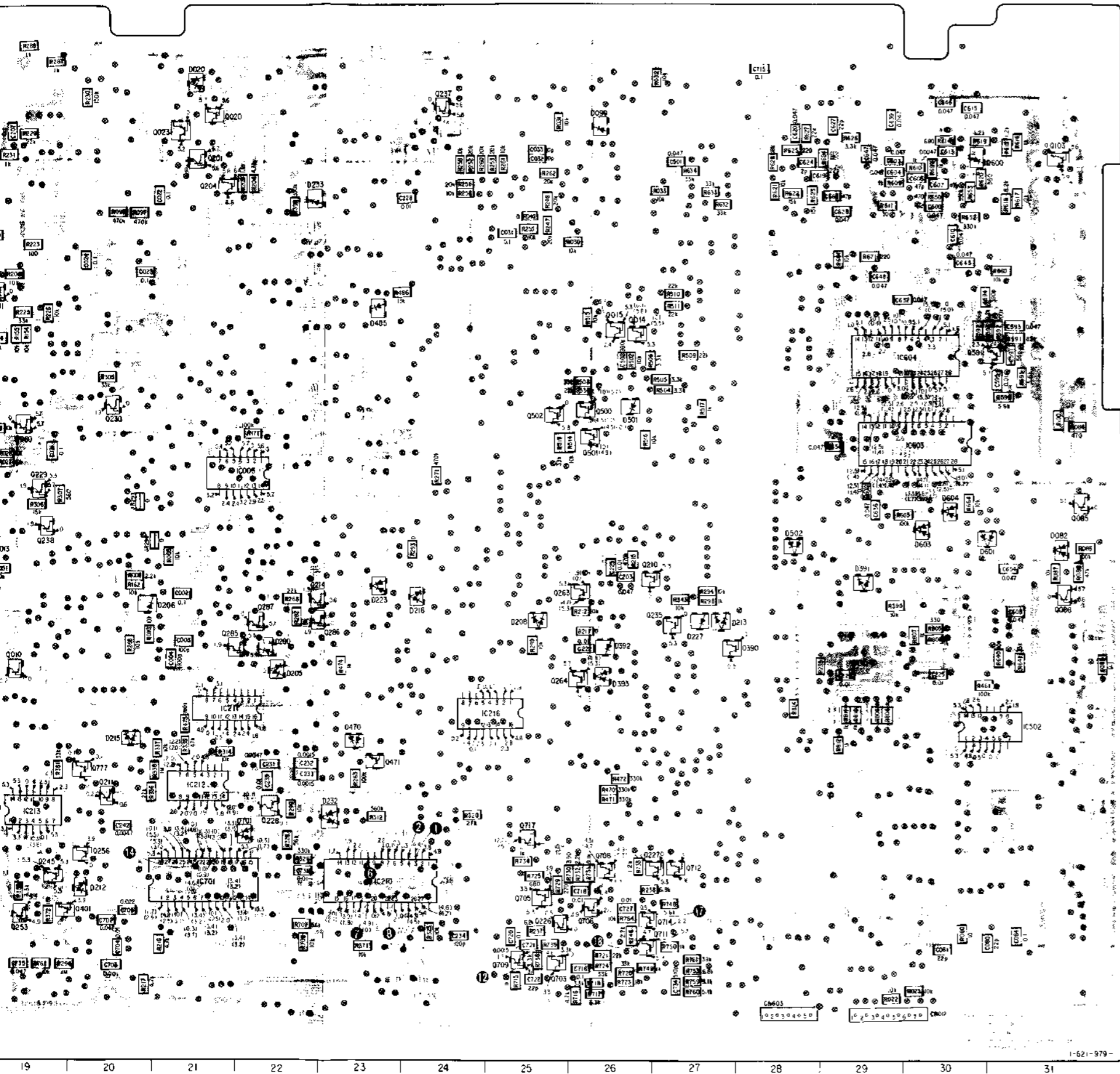
SP-2 (PCM AUDIO PROCESS) PRINTED WIRING BOARD

—Ref. No. SP-2 BOARD: 4,000 series—

SP-2 BOARD (COMPONENT SIDE)

CN001	D-10	IC206	D-15	Q390	H-28
CN002	K-4	IC207	B-13	Q401	K-20
CN003	H-15	IC208	B-15	Q458	H-10
CN004	A-10	IC210	K-23	Q470	I-9
CN005	A-6	IC211	I-21	Q471	J-23
CN006	A-6	IC212	J-21	Q485	D-9
CN007	A-11	IC213	J-10	Q500	E-26
CN008	G-15	IC215	I-18	Q501	F-26
CN009	A-7	IC216	I-25	Q502	E-25
CN010	E-9	IC220	B-10	Q591	E-30
CN011	J-3	IC500	E-7	Q601	B-4
CN012	M-30	IC501	C-6	Q602	C-3
CN013	K-5	IC502	I-31	Q604	B-2
CN014	K-3	IC600	B-3	Q605	C-2
CN015	A-8	IC601	F-3	Q606	I-2
CN016	H-15	IC602	E-3	Q701	L-7
CN017	C-13	IC603	F-30	Q702	L-7
CN018	A-11	IC604	E-29	Q703	L-25
CN019	E-13	IC605	B-4	Q704	L-7
CN020	C-15	IC606	H-2	Q705	K-25
CN021	E-14	IC701	K-21	Q706	K-26
CN022	C-11	IC703	L-13	Q707	K-7
CN200	E-9			Q708	K-26
CN212	A-14	J101	G-1	Q709	L-25
CN213	A-12			Q710	L-5
CN214	L-8	Q010	H-19	Q711	L-27
CN215	J-4	Q012	G-14	Q712	K-27
CN216	K-4	Q013	G-14	Q713	L-6
CN217	F-6	Q014	D-26	Q714	K-27
CN280	F-9	Q015	D-26	Q715	L-6
CN601	B-6	Q020	B-21	Q717	J-25
CN603	L-28	Q021	B-12	Q777	J-20
CN605	F-6	Q022	B-11	Q790	K-6
CN606	F-7	Q023	B-21		
CN607	A-5	Q054	H-6	RV201	J-8
		Q055	I-6	RV202	J-9
D020	A-21	Q060	F-19	RV203	J-7
D021	A-12	Q080	J-31	RV204	J-7
D060	E-13	Q085	G-31	RV209	E-9
D082	G-31	Q086	H-31	RV210	L-12
D099	B-26	Q090	D-7	RV215	K-8
D203	B-18	Q091	D-7	RV216	J-8
D205	H-22	Q098	E-15	RV601	B-2
D206	H-21	Q099	G-17	RV602	B-5
D208	H-25	Q201	B-21	RV603	C-2
D209	I-10	Q202	B-11	RV604	B-2
D211	K-10	Q203	B-11	RV701	L-10
D212	K-20	Q204	C-21		
D213	H-27	Q205	K-9	TP001	I-13
D214	J-14	Q206	C-14	TP002	I-13
D215	I-20	Q207	C-18	TP003	E-15
D216	H-24	Q208	D-15	TP202	F-7
D217	I-6	Q209	C-13	TP206	H-3
D218	J-13	Q210	G-26	TP207	G-6
D223	H-23	Q211	J-20	TP213	J-11
D226	J-13	Q212	A-9	TP219	K-5
D227	H-27	Q213	B-9	TP228	I-13
D230	D-14	Q214	G-22	TP236	L-9
D232	J-23	Q215	G-10	TP232	C-15
D233	C-22	Q226	K-25	TP235	K-8
D280	H-22	Q227	K-26	TP236	L-14
D390	B-13	Q228	J-22	TP237	I-15
D391	G-29	Q229	F-19	TP240	K-11
D392	H-26	Q230	E-20	TP443	F-12
D393	H-26	Q232	K-7	TP603	D-2
D443	I-12	Q233	J-13	TP604	C-5
D461	I-2	Q235	H-27	TP609	C-4
D470	I-23	Q237	B-24		
D485	D-23	Q238	G-19		
D501	E-26	Q240	E-11		
D502	G-28	Q242	K-4		
D600	B-30	Q245	K-19		
D601	G-30	Q246	G-9		
D603	G-30	Q248	I-14		
D604	F-30	Q249	K-13		
D701	J-22	Q250	K-14		
D702	K-6	Q251	K-14		
		Q252	K-14		
IC001	H-13	Q253	K-19		
IC002	F-14	Q254	K-14		
IC003	C-7	Q256	K-20		
IC004	E-12	Q260	B-17		
IC005	F-22	Q261	B-18		
IC007	C-13	Q262	B-18		
IC008	D-12	Q263	G-25		
IC009	D-13	Q264	H-25		
IC010	K-2	Q280	C-14		
IC011	H-1	Q281	D-19		
IC201	B-9	Q282	D-18		
IC202	I-17	Q285	H-21		
IC204	G-7	Q286	H-23		
IC205	H-4	Q287	H-22		





Note:

- : indicates a lead wire mounted on the component side.
- : indicates a lead wire mounted on the conductor side.
- : Through hole.
- : Pattern from the side which enables seeing.

- Circled numbers refer to waveforms.
 - Digital transistor: transistor with resistors.
- Refer to the schematic diagram for digital transistor.
- SP-2 board: Q010, Q011, Q012, Q013, Q014, Q015, Q020, Q021, Q022, Q054, Q060, Q080, Q085, Q090, Q091, Q098, Q099, Q201, Q202, Q207, Q210, Q211, Q214, Q215, Q226, Q227, Q228, Q229, Q230, Q232, Q233, Q235, Q237, Q238, Q240, Q242, Q245, Q246, Q248, Q249, Q254, Q256, Q263, Q264, Q281, Q282, Q285, Q286, Q287, Q390, Q401, Q458, Q471, Q472, Q485, Q500, Q501, Q502, Q602, Q604, Q605, Q606, Q703, Q712, Q714, Q717, Q777, Q790.

Caution:
 Pattern face side: Parts on the pattern face side seen from (Conductor Side) the pattern face are indicated.
 Parts face side: Parts on the parts face side seen from (Component Side) the parts face are indicated.

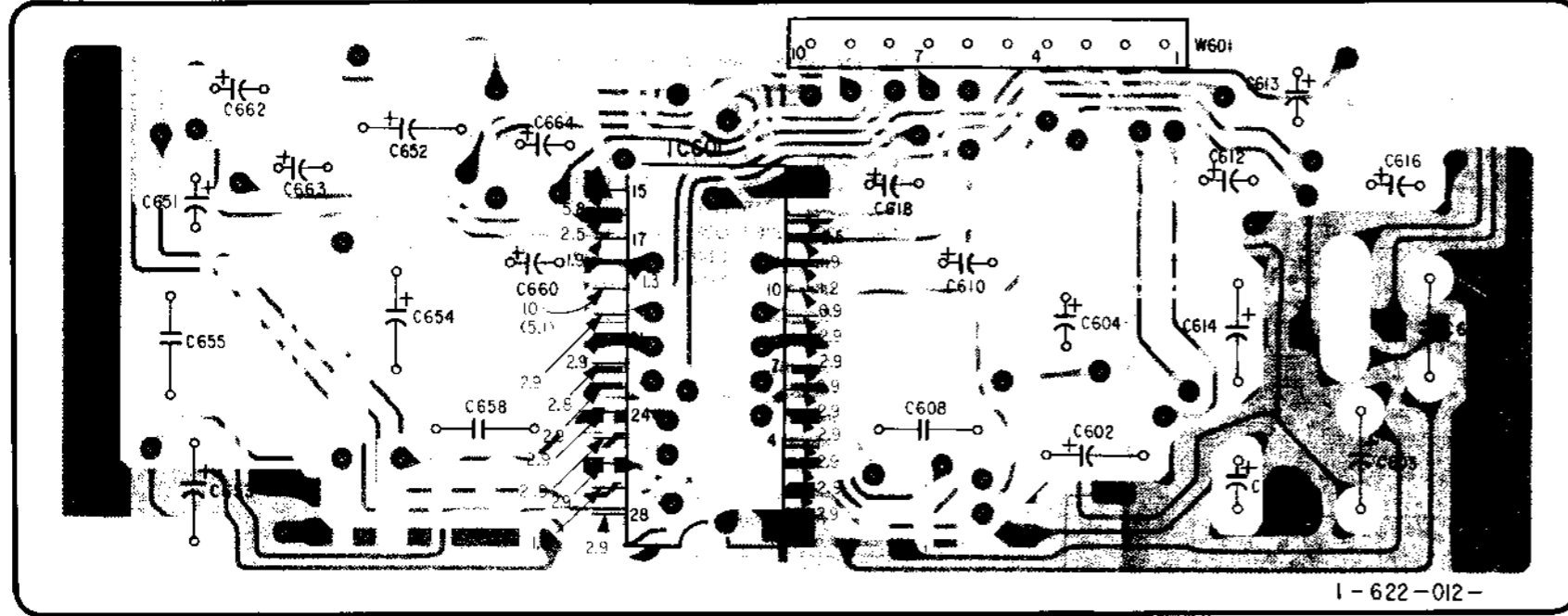
When indicating parts by reference number, please include the board name.

NR-6 (NOISE REDUCTION) PRINTED WIRING BOARD

—Ref. No. NR-6 BOARD: 8,000 series—

IC601

NR-6 BOARD (COMPONENT SIDE)

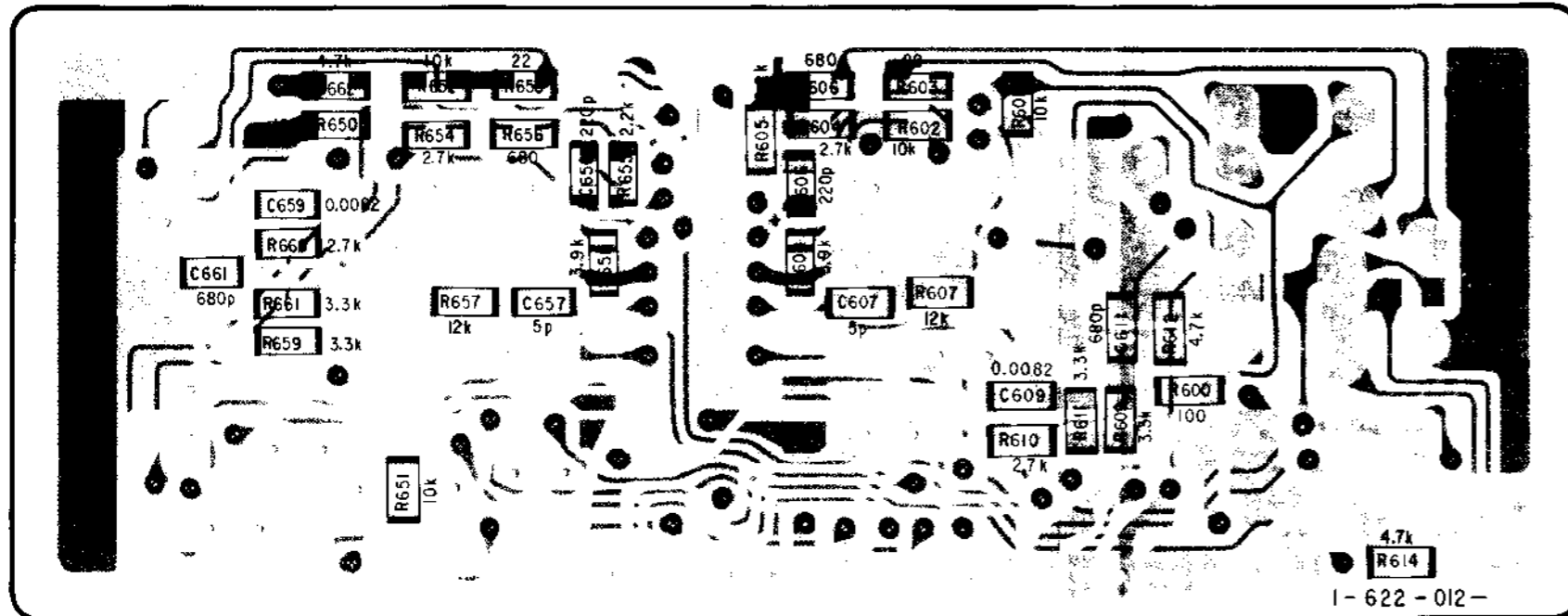


I-622-012-

no mark : LP REC/PB mode
 () : LP PEC mode
 () : LP PS mode

IC601

NR-6 BOARD (CONDUCTOR SIDE)



I-622-012-

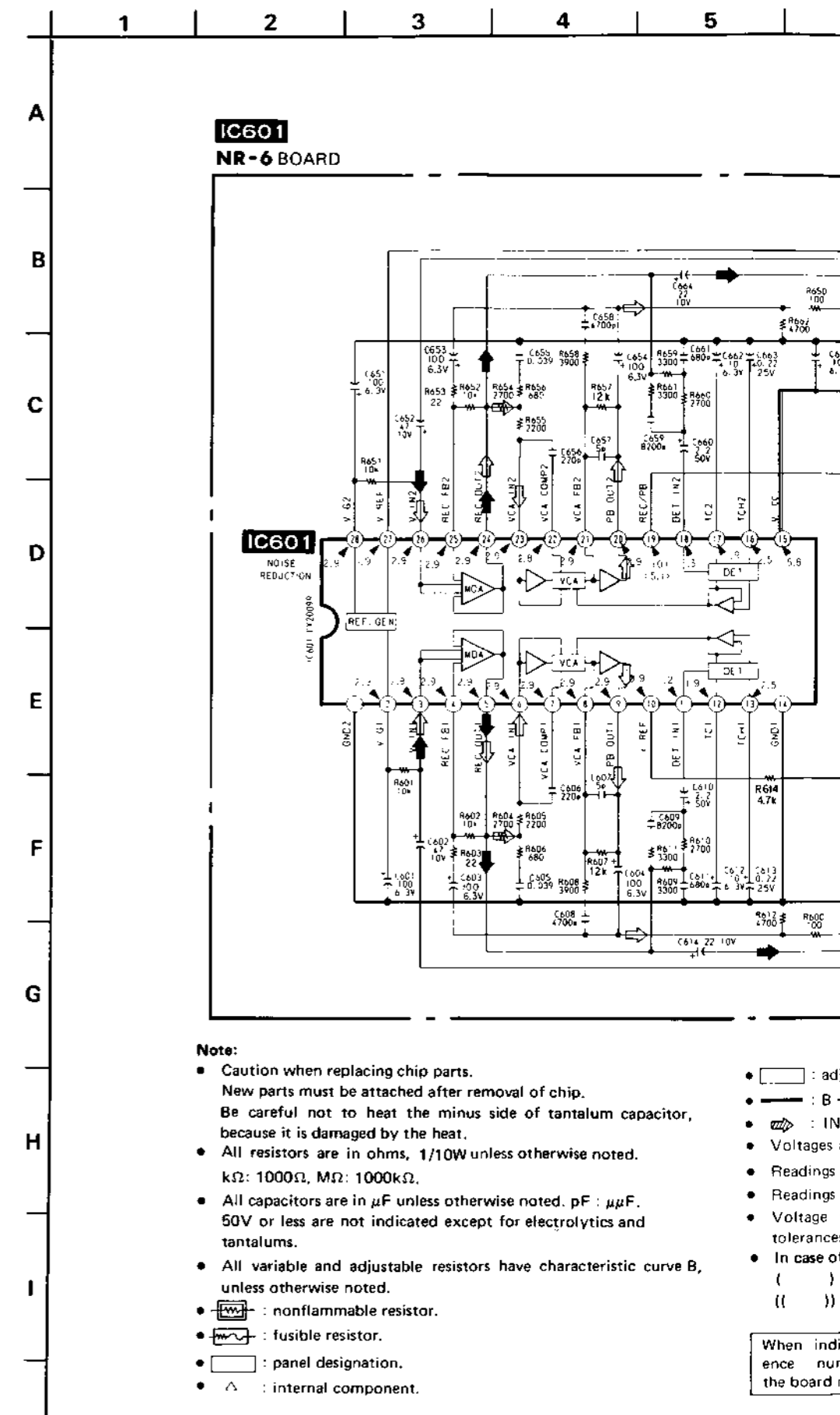
Note:
 ○ : indicates a lead wire mounted on the component side.
 ● : indicates a lead wire mounted on the conductor side.
 ⊗ : Through hole.
 □ : Pattern from the side which enables seeing.
 • : Pattern of the rear side.

Caution:
 Pattern face side: Parts on the pattern face side seen from (Conductor Side) the pattern face are indicated.
 Parts face side: Parts on the parts face side seen from (Component Side) the parts face are indicated.

When indicating parts by reference number, please include the board name.

NR-6 (NOISE REDUCTION) SCHEMATIC DIAGRAM

—Ref. No. NR-6 BOARD: 8,000 series—



IC601
NR-6 BOARD

IC601
NOISE REDUCTION

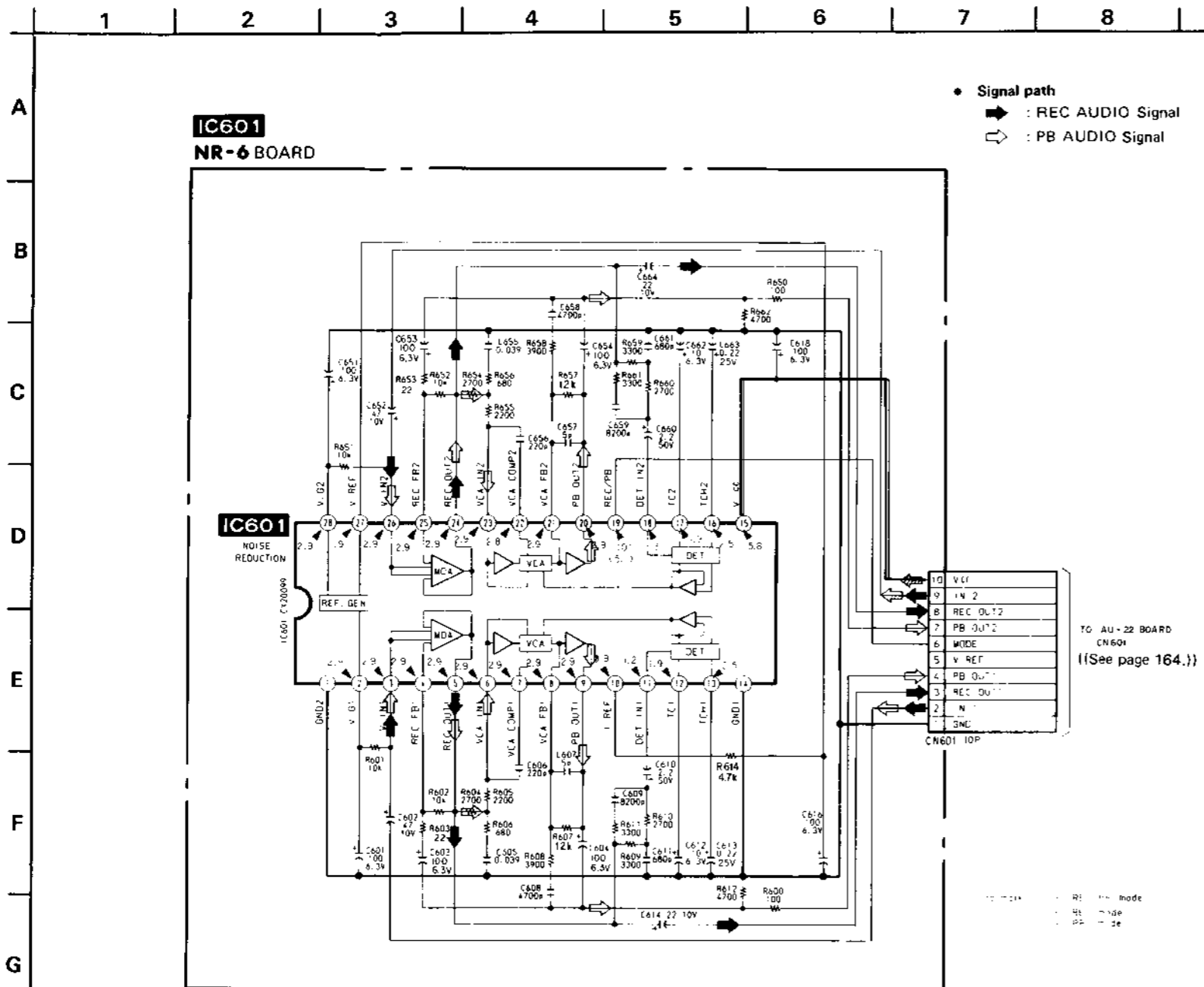
Note:
 • Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
 • All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
 • All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytics and tantalums.
 • All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
 • □ : nonflammable resistor.
 • □ : fusible resistor.
 • □ : panel designation.
 • △ : internal component.

□ : adjust
 B +
 IN/
 Voltages a
 Readings a
 Readings a
 Voltage v
 tolerances.
 • In case of
 () :
 () :

When indic
 ence num
 the board n

NR-6 (NOISE REDUCTION) SCHEMATIC DIAGRAM

—Ref. No. NR-6 BOARD: 8,000 series—



• Signal path
 → : REC AUDIO Signal
 ⇨ : PB AUDIO Signal

TO AU-22 BOARD
 CN601
 (See page 164.)

□ : adjustment for repair.
 — : B + Line
 ⇨ : IN/OUT direction of (+, →) B line.
 • : Voltages are dc between ground and measurement points.
 • : Readings are taken with a color-bar signal input.
 • : Readings are taken with a digital multimeter (DC10MΩ).
 • : Voltage variations may be noted due to normal production tolerances.
 • : In case of page reference, pay attention to the following.
 () : Page of present SUPPLEMENT-1.
 ({) : Page for SERVICE MANUAL unit.

When indicating parts by reference number, please include the board name.

Note:

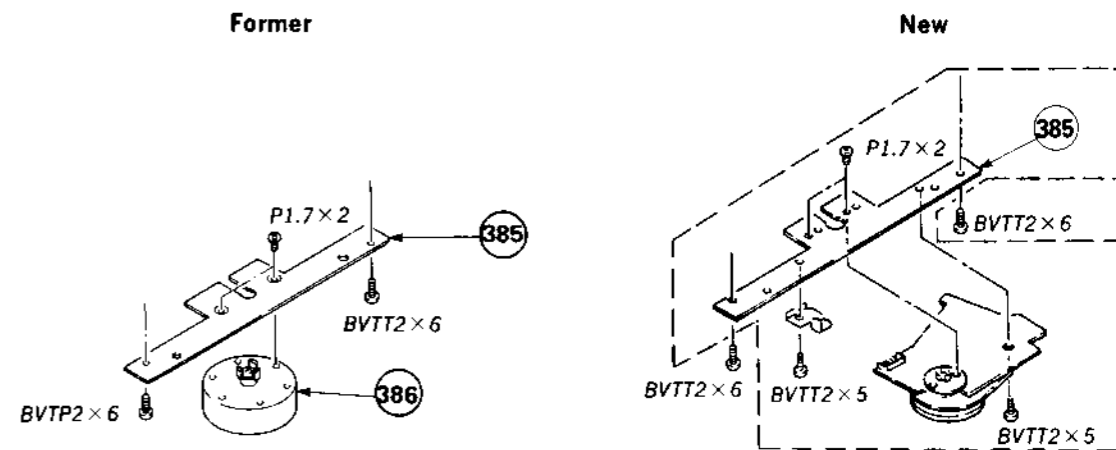
- Caution when replacing chip parts. New parts must be attached after removal of chip. Be careful not to heat the minus side of tantalum capacitor, because it is damaged by the heat.
- All resistors are in ohms, 1/10W unless otherwise noted. kΩ: 1000Ω, MΩ: 1000kΩ.
- All capacitors are in μF unless otherwise noted. pF: μμF. 50V or less are not indicated except for electrolytics and tantalums.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- : nonflammable resistor.
- : fusible resistor.
- : panel designation.
- : internal component.

NOTE:

- The mechanical parts with no reference number in the exploded views are not supplied.
- The construction parts of an assembled part are indicated with a collation number in the remark column.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

3-1. Reel motor change

There are two types of reel motors as illustrated below because the reel motor has been changed to brushless type.



No.	Part No.	Former		New	
		Description	Remark	Part No.	Description
385	* 3-716-922-01	BRACKET, REEL MOTOR		* 3-716-922-01	BRACKET, REEL MOTOR
386	X-3711-961-1	MOTOR SUB ASSY, REEL		8-835-282-02	REEL MOTOR (U-11A)M901 (Including the RD-25 board)

SECTION 3
EXPLODED VIEW

NR-6 SP-2

SECTION 4
ELECTRICAL PARTS LIST

NOTE:

- The mechanical parts with no reference number in the exploded views are not supplied.
- The construction parts of an assembled part are indicated with a collation number in the remark column.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

NOTE:

The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

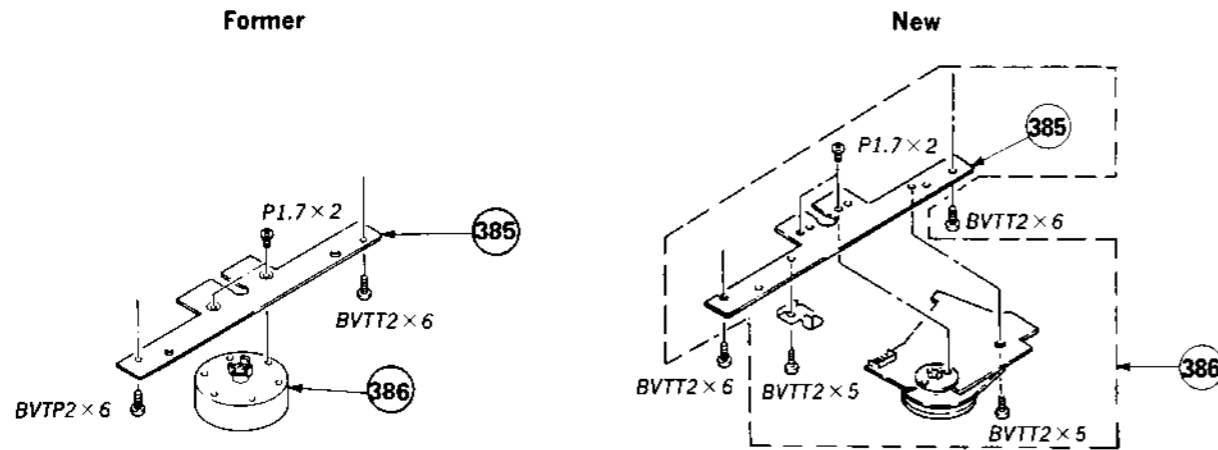
When indicating parts by reference number, please include the board name.

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- RESISTORS
All resistors are in ohms.
METAL: Metal-film resistor
METAL OXIDE: Metal Oxide-film resistor
F: nonflammable
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

- -XX, -X, mean standardized parts, so they may have some difference from the original one.
- SEMICONDUCTORS
In each case, U: μ , for example:
UA...: μA ...; UPA...: μPA ...
UPB...: μPB ...; UPC...: μPC ...
UPD...: μPD ...
- CAPACITORS
MF: μF ; PF: μF
- COILS
MMH: mH; UH: μH

3-1. Reel motor change

There are two types of reel motors as illustrated below because the reel motor has been changed to brushless type.



Former				New		
No.	Part No.	Description	Remark	Part No.	Description	Remark
385	* 3-716-922-01	BRACKET, REEL MOTOR		* 3-716-922-01	BRACKET, REEL MOTOR	
386	X-3711-961-1	MOTOR SUB ASSY, REEL		8-835-282-02	REEL MOTOR (U-11A)M901 (Including the RD-25 board)	385

No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
*A-7060-913-A NR-6 BOARD, COMPLETE (IC601)							

CAPACITOR							
C601	1-123-661-00	ELECT	100MF	20%	6.3V		
C602	1-124-446-11	ELECT	47MF	20%	10V		
C603	1-123-661-00	ELECT	100MF	20%	6.3V		
C604	1-123-661-00	ELECT	100MF	20%	6.3V		
C605	1-130-490-11	MYLAR	0.039MF	5%	50V		
C606	1-163-125-00	CERAMIC CHIP	220PF	10%	50V		
C607	1-163-088-00	CERAMIC CHIP	5PF	0.25PF	50V		
C608	1-130-479-00	MYLAR	0.0047MF	5%	50V		
C609	1-163-020-00	CERAMIC CHIP	0.0082MF	10%	50V		
C610	1-124-257-00	ELECT	2.2MF	20%	50V		
C611	1-163-137-00	CERAMIC CHIP	680PF	10%	50V		
C612	1-127-489-00	ELECT(SOLID)	10MF	20%	6.3V		
C613	1-127-502-00	ELECT(SOLID)	0.22MF	20%	25V		
C614	1-123-330-00	ELECT	22MF	20%	10V		
C616	1-123-661-00	ELECT	100MF	20%	6.3V		
C618	1-123-661-00	ELECT	100MF	20%	6.3V		
C651	1-123-661-00	ELECT	100MF	20%	6.3V		
C652	1-124-446-11	ELECT	47MF	20%	10V		
C653	1-123-661-00	ELECT	100MF	20%	6.3V		
C654	1-123-661-00	ELECT	100MF	20%	6.3V		
C655	1-130-490-11	MYLAR	0.039MF	5%	50V		
C656	1-163-125-00	CERAMIC CHIP	220PF	10%	50V		
C657	1-163-088-00	CERAMIC CHIP	5PF	0.25PF	50V		
C658	1-130-479-00	MYLAR	0.0047MF	5%	50V		
C659	1-163-020-00	CERAMIC CHIP	0.0082MF	10%	50V		
C660	1-124-257-00	ELECT	2.2MF	20%	50V		
C661	1-163-137-00	CERAMIC CHIP	680PF	10%	50V		
C662	1-127-489-00	ELECT(SOLID)	10MF	20%	6.3V		
C663	1-127-502-00	ELECT(SOLID)	0.22MF	20%	25V		
C664	1-123-330-00	ELECT	22MF	20%	10V		
CONNECTOR							
CN601	*1-565-002-11	P1N, CONNECTOR 15P					
IC							
IC601	8-752-009-90	IC CX20099					
RESISTOR							
R600	1-216-025-00	METAL GLAZE	100	5%	1/10W		
R601	1-216-073-00	METAL GLAZE	10K	5%	1/10W		
R602	1-216-073-00	METAL GLAZE	10K	5%	1/10W		
R603	1-216-009-00	METAL GLAZE	22	5%	1/10W		
R604	1-216-059-00	METAL GLAZE	2.7K	5%	1/10W		
R605	1-216-057-00	METAL GLAZE	2.2K	5%	1/10W		
R606	1-216-045-00	METAL GLAZE	680	5%	1/10W		
R607	1-216-075-00	METAL GLAZE	12K	5%	1/10W		
R608	1-216-063-00	METAL GLAZE	3.9K	5%	1/10W		
R609	1-216-061-00	METAL GLAZE	3.3K	5%	1/10W		
R610	1-216-059-00	METAL GLAZE	2.7K	5%	1/10W		
R611	1-216-061-00	METAL GLAZE	3.3K	5%	1/10W		
R612	1-216-065-00	METAL GLAZE	4.7K	5%	1/10W		
R614	1-216-065-00	METAL GLAZE	4.7K	5%	1/10W		
R617	1-216-081-00	METAL GLAZE	22K	5%	1/10W		
R650	1-216-025-00	METAL GLAZE	100	5%	1/10W		
R651	1-216-073-00	METAL GLAZE	10K	5%	1/10W		
R652	1-216-073-00	METAL GLAZE	10K	5%	1/10W		
R653	1-216-009-00	METAL GLAZE	22	5%	1/10W		
R654	1-216-059-00	METAL GLAZE	2.7K	5%	1/10W		
R655	1-216-057-00	METAL GLAZE	2.2K	5%	1/10W		
R656	1-216-045-00	METAL GLAZE	680	5%	1/10W		
R657	1-216-075-00	METAL GLAZE	12K	5%	1/10W		
R658	1-216-063-00	METAL GLAZE	3.9K	5%	1/10W		
R659	1-216-061-00	METAL GLAZE	3.3K	5%	1/10W		
R660	1-216-059-00	METAL GLAZE	2.7K	5%	1/10W		
R661	1-216-061-00	METAL GLAZE	3.3K	5%	1/10W		
R662	1-216-065-00	METAL GLAZE	4.7K	5%	1/10W		
R667	1-216-081-00	METAL GLAZE	22K	5%	1/10W		

*A-7060-844-B SP-2 BOARD, COMPLETE							

CAPACITOR							
C001	1-123-875-11	ELECT	10MF	20%	50V		
C002	1-163-038-00	CERAMIC CHIP	0.1MF		25V		
C003	1-163-117-00	CERAMIC CHIP	100PF	5%	50V		
C004	1-163-117-00	CERAMIC CHIP	100PF	5%	50V		
C020	1-123-875-11	ELECT	10MF	20%	50V		
C021	1-163-038-00	CERAMIC CHIP	0.1MF		25V		
C022	1-163-038-00	CERAMIC CHIP	0.1MF		25V		
C023	1-163-038-00	CERAMIC CHIP	0.1MF		25V		
C024	1-163-038-00	CERAMIC CHIP	0.1MF		25V		
C025	1-123-875-11	ELECT	10MF	20%	50V		
C030	1-123-875-11	ELECT	10MF	20%	50V		
C031	1-163-038-00	CERAMIC CHIP	0.1MF		25V		
C032	1-163-093-00	CERAMIC CHIP	10PF	5%	50V		
C033	1-163-093-00	CERAMIC CHIP	10PF	5%	50V		
C050	1-163-038-00	CERAMIC CHIP	0.1MF		25V		
C051	1-163-038-00	CERAMIC CHIP	0.1MF		25V		
C080	1-163-101-00	CERAMIC CHIP	22PF	5%	50V		
C081	1-163-101-00	CERAMIC CHIP	22PF	5%	50V		
C082	1-131-345-00	TANTALUM	0.47MF	10%	35V		
C083	1-124-261-00	ELECT	10MF	20%	50V		
C084	1-163-038-00	CERAMIC CHIP	0.1MF		25V		
C085	1-163-038-00	CERAMIC CHIP	0.1MF		25V		
C201	1-163-017-00	CERAMIC CHIP	0.0047MF	10%	50V		
C202	1-124-908-11	ELECT	22MF	20%	25V		
C203	1-163-809-11	CERAMIC CHIP	0.047MF	10%	25V		
C204	1-124-463-00	ELECT	0.1MF	20%	50V		
C205	1-163-038-00	CERAMIC CHIP	0.1MF		25V		
C206	1-126-151-11	ELECT	4.7MF	20%	16V		

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No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
C207	1-163-038-00	CERAMIC CHIP 0.1MF	25V	C591	1-163-111-00	CERAMIC CHIP 56PF	5% 50V
C208	1-126-162-11	ELECT 3.3MF	20% 50V	C592	1-163-111-00	CERAMIC CHIP 56PF	5% 50V
C209	1-124-247-00	ELECT 10MF	20% 25V	C593	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C210	1-124-247-00	ELECT 10MF	20% 25V	C594	1-163-131-00	CERAMIC CHIP 390PF	5% 50V
C211	1-124-247-00	ELECT 10MF	20% 25V	C595	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C212	1-124-247-00	ELECT 10MF	20% 25V	C600	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C213	1-124-255-00	ELECT 1MF	20% 50V	C601	1-163-809-11	CERAMIC CHIP 0.047MF	10% 25V
C214	1-124-499-11	ELECT 1MF	20% 50V	C602	1-126-157-11	ELECT 10MF	20% 16V
C215	1-124-499-11	ELECT 1MF	20% 50V	C603	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C216	1-124-229-00	ELECT 33MF	20% 10V	C604	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C217	1-124-229-00	ELECT 33MF	20% 10V	C605	1-163-109-00	CERAMIC CHIP 47PF	5% 50V
C218	1-124-229-00	ELECT 33MF	20% 10V	C606	1-163-101-00	CERAMIC CHIP 22PF	5% 50V
C221	1-123-875-11	ELECT 10MF	20% 50V	C607	1-163-109-00	CERAMIC CHIP 47PF	5% 50V
C222	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C608	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C223	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C609	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C224	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C610	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C225	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C611	1-126-157-11	ELECT 10MF	20% 16V
C226	1-163-038-00	CERAMIC CHIP 0.1MF	25V	C612	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C228	1-163-021-00	CERAMIC CHIP 0.01MF	10% 50V	C613	1-163-017-00	CERAMIC CHIP 0.0047MF	10% 50V
C229	1-123-875-11	ELECT 10MF	20% 50V	C614	1-126-157-11	ELECT 10MF	20% 16V
C230	1-163-017-00	CERAMIC CHIP 0.0047MF	10% 50V	C615	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C231	1-163-017-00	CERAMIC CHIP 0.0047MF	10% 50V	C616	1-124-465-00	ELECT 0.47MF	20% 50V
C232	1-163-209-00	CERAMIC CHIP 0.0015MF	5% 50V	C617	1-126-162-11	ELECT 3.3MF	20% 50V
C233	1-163-209-00	CERAMIC CHIP 0.0015MF	5% 50V	C618	1-124-239-00	ELECT 6.8MF	20% 10V
C234	1-163-117-00	CERAMIC CHIP 100PF	5% 50V	C619	1-163-101-00	CERAMIC CHIP 22PF	5% 50V
C235	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C620	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C236	1-163-019-00	CERAMIC CHIP 0.0068MF	10% 50V	C621	1-163-099-00	CERAMIC CHIP 18PF	5% 50V
C237	1-124-284-00	ELECT 10MF	20% 16V	C624	1-163-085-00	CERAMIC CHIP 2PF	0.25PF 50V
C238	1-124-499-11	ELECT 1MF	20% 50V	C627	1-163-101-00	CERAMIC CHIP 22PF	5% 50V
C239	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C628	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C240	1-163-037-11	CERAMIC CHIP 0.022MF	10% 25V	C629	1-126-157-11	ELECT 10MF	20% 16V
C241	1-163-037-11	CERAMIC CHIP 0.022MF	10% 25V	C630	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C242	1-163-017-00	CERAMIC CHIP 0.0047MF	10% 50V	C632	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C243	1-124-277-11	ELECT 4.7MF	20% 35V	C633	1-126-157-11	ELECT 10MF	20% 16V
C244	1-123-875-11	ELECT 10MF	20% 50V	C635	1-126-157-11	ELECT 10MF	20% 16V
C245	1-163-038-00	CERAMIC CHIP 0.1MF	25V	C636	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C246	1-163-809-11	CERAMIC CHIP 0.047MF	10% 25V	C639	1-126-157-11	ELECT 10MF	20% 16V
C247	1-124-767-00	ELECT 2.2MF	20% 50V	C645	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C248	1-163-021-00	CERAMIC CHIP 0.01MF	50V	C646	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C249	1-124-499-11	ELECT 1MF	20% 50V	C647	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C250	1-163-017-00	CERAMIC CHIP 0.0047MF	10% 50V	C648	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C251	1-163-809-11	CERAMIC CHIP 0.047MF	10% 25V	C650	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C261	1-163-809-11	CERAMIC CHIP 0.047MF	10% 25V	C654	1-163-035-00	CERAMIC CHIP 0.047MF	50V
C262	1-163-809-11	CERAMIC CHIP 0.047MF	10% 25V	C662	1-163-109-00	CERAMIC CHIP 47PF	5% 50V
C264	1-163-109-00	CERAMIC CHIP 47PF	5% 50V	C701	1-163-021-00	CERAMIC CHIP 0.01MF	10% 50V
C470	1-124-250-00	ELECT 0.15MF	20% 50V	C702	1-163-809-11	CERAMIC CHIP 0.047MF	10% 25V
C471	1-163-989-11	CERAMIC CHIP 0.033MF	10% 25V	C703	1-163-141-00	CERAMIC CHIP 0.001MF	5% 50V
C472	1-163-077-00	CERAMIC CHIP 0.1MF	10% 25V	C704	1-163-021-00	CERAMIC CHIP 0.01MF	10% 50V
C473	1-163-989-11	CERAMIC CHIP 0.033MF	10% 25V	C705	1-163-037-11	CERAMIC CHIP 0.022MF	10% 25V
C485	1-130-495-00	MYLAR 0.1MF	5% 50V	C706	1-163-037-11	CERAMIC CHIP 0.022MF	10% 25V
C500	1-163-035-00	CERAMIC CHIP 0.047MF	50V	C707	1-124-908-11	ELECT 22MF	20% 25V
C501	1-163-035-00	CERAMIC CHIP 0.047MF	50V	C708	1-163-017-00	CERAMIC CHIP 0.0047MF	10% 50V
C502	1-163-131-00	CERAMIC CHIP 390PF	10% 50V	C709	1-163-809-11	CERAMIC CHIP 0.047MF	10% 25V

When indicating parts by reference number, please include the board name.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>	<u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
<u>FILTER</u>				<u>COIL</u>			
FL701	1-235-829-11	BPF		L591	1-408-961-11	INDUCTOR	1.8UH
FL702	1-235-830-11	BPF		L620	1-408-965-21	INDUCTOR	3.9UH
<u>IC</u>				<u>IC LINK</u>			
IC001	8-752-803-62	IC CXP5048H-112Q		PS003A	1-532-685-00	LINK, IC ICP-N20 (0.8A)	
IC002	8-752-803-63	IC CXP5048H-113Q		PS004A	1-532-637-00	LINK, IC ICP-N25 (1.0A)	
IC003	8-759-141-21	IC UP075104G-547-1B		PS201A	1-532-685-00	LINK, IC ICP-N20 (0.8A)	
IC004	8-759-201-01	IC TC40668F		<u>TRANSISTOR</u>			
IC005	8-759-201-61	IC TC40H004F		Q010	8-729-901-01	TRANSISTOR DTC144EK	
IC007	8-759-801-60	IC LB1640N		Q011	8-729-901-01	TRANSISTOR DTC144EK	
IC008	8-759-913-67	IC MB3763P		Q012	8-729-901-01	TRANSISTOR DTC144EK	
IC009	8-759-908-81	IC MB3763PF		Q013	8-729-901-01	TRANSISTOR DTC144EK	
IC010	8-759-920-94	IC MS6411B-19RS		Q014	8-729-901-01	TRANSISTOR DTC144EK	
IC011	8-759-200-68	IC TC4011BF		Q015	8-729-901-06	TRANSISTOR DTA144EK	
IC201	8-759-803-47	IC LA5005M		Q020	8-729-901-05	TRANSISTOR DTA124EK	
IC202	8-759-100-94	IC UPC358G2		Q021	8-729-901-53	TRANSISTOR DTC114EK	
IC204	8-759-929-55	IC MB64H428PF		Q022	8-729-901-05	TRANSISTOR DTA124EK	
IC205	8-759-932-07	IC MB674101PF		Q023	8-729-199-92	TRANSISTOR 2SD999	
IC206	8-759-701-43	IC NJM34140		Q054	8-729-901-01	TRANSISTOR DTC144EK	
IC207	8-759-202-45	IC CX20114		Q055	8-729-901-01	TRANSISTOR DTC144EK	
IC208	8-759-802-79	IC LB1616M		Q060	8-729-901-06	TRANSISTOR DTA144EK	
IC210	8-752-003-50	IC CX20035		Q085	8-729-901-01	TRANSISTOR DTC144EK	
IC211	8-759-925-66	IC BA6303F		Q086	8-729-100-76	TRANSISTOR 2SA812	
IC212	8-759-701-39	IC NJM3403AM		Q090	8-729-901-01	TRANSISTOR DTC144EK	
IC213	8-759-201-01	IC TC40668F		Q091	8-729-901-01	TRANSISTOR DTC144EK	
IC215	8-759-100-94	IC UPC358G2		Q098	8-729-901-01	TRANSISTOR DTC144EK	
IC216	8-759-200-81	IC TC4053BF		Q099	8-729-901-06	TRANSISTOR DTA144EK	
IC220	8-759-200-90	IC TC4538BF		Q201	8-729-901-04	TRANSISTOR DTA114EK	
IC500	8-759-141-04	IC UPD75106G-529-1B		Q202	8-729-901-53	TRANSISTOR DTC114EK	
IC501	8-759-200-89	IC TC4053BF		Q203	8-729-201-78	TRANSISTOR 2SD1406	
IC502	8-759-200-78	IC TC4030BF		Q204	8-729-100-67	TRANSISTOR 2SC1623-L	
IC600	8-752-010-20	IC CX20102		Q205	8-729-100-66	TRANSISTOR 2SC1623	
IC601	8-752-321-97	IC CXD1066Q		Q206	8-729-804-67	TRANSISTOR 2SB1133-R	
IC602	8-759-911-18	IC CX23011		Q207	8-729-901-06	TRANSISTOR DTA144EK	
IC603	8-759-927-98	IC MB8464-12LPF		Q208	8-729-100-76	TRANSISTOR 2SA812	
IC604	8-759-911-19	IC CX23012		Q209	8-729-201-78	TRANSISTOR 2SD1406	
IC605	8-752-010-30	IC CX20103		Q210	8-729-901-01	TRANSISTOR DTC144EK	
IC606	8-759-929-17	IC CXD1051M		Q211	8-729-901-01	TRANSISTOR DTC144EK	
IC701	8-759-928-56	IC CXA1042M		Q212	8-729-105-29	TRANSISTOR 2SA1385	
IC703	8-759-193-24	IC UPC324G2		Q213	8-729-100-67	TRANSISTOR 2SC1623	
<u>JACK</u>				Q214	8-729-901-01	TRANSISTOR DTC144EK	
J101	1-507-678-00	JACK		Q215	8-729-901-01	TRANSISTOR DTC144EK	
<u>JUMPER RESISTOR</u>				Q226	8-729-901-01	TRANSISTOR DTC144EK	
JR001	1-216-296-00	METAL GLAZE	0 5% 1/8W	Q227	8-729-901-06	TRANSISTOR DTA144EK	
JR293	1-216-295-00	METAL GLAZE	0 5% 1/10W	Q228	8-729-901-01	TRANSISTOR DTC144EK	
JR294	1-216-295-00	METAL GLAZE	0 5% 1/10W	Q229	8-729-901-06	TRANSISTOR DTA144EK	
				Q230	8-729-901-01	TRANSISTOR DTC144EK	
				Q232	8-729-901-06	TRANSISTOR DTA144EK	
				Q233	8-729-901-01	TRANSISTOR DTC144EK	
				Q235	8-729-901-01	TRANSISTOR DTC144EK	

Note: The components identified by mark  or dotted line with mark  are critical for safety. Replace only with part number specified.

When indicating parts by reference number, please include the board name.

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No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
Q237	8-729-901-06	TRANSISTOR DTA144EK		Q714	8-729-901-01	TRANSISTOR DTC144EK	
Q238	8-729-901-01	TRANSISTOR DTC144EK		Q715	8-729-100-76	TRANSISTOR 2SA812	
Q240	8-729-901-01	TRANSISTOR DTC144EK		Q717	8-729-901-01	TRANSISTOR DTC144EK	
Q242	8-729-901-01	TRANSISTOR DTC144EK		Q777	8-729-901-01	TRANSISTOR DTC144EK	
Q245	8-729-901-06	TRANSISTOR DTA144EK		Q790	8-729-901-01	TRANSISTOR DTC144EK	
Q246	8-729-901-01	TRANSISTOR DTC144EK		<u>RESISTOR</u>			
Q248	8-729-901-01	TRANSISTOR DTC144EK		R001	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q249	8-729-901-06	TRANSISTOR DTA144EK		R002	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q250	8-729-100-67	TRANSISTOR 2SC1623-L7		R003	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q251	8-729-100-67	TRANSISTOR 2SC1623-L7		R004	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q252	8-729-100-76	TRANSISTOR 2SA812		R005	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q253	8-729-100-76	TRANSISTOR 2SA812		R008	1-216-057-00	METAL GLAZE 2.2K 5%	1/10W
Q254	8-729-901-01	TRANSISTOR DTC144EK		R010	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q256	8-729-901-01	TRANSISTOR DTC144EK		R012	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q260	8-729-199-92	TRANSISTOR 2SD999		R013	1-216-081-00	METAL GLAZE 22K 5%	1/10W
Q261	8-729-199-92	TRANSISTOR 2SD999		R014	1-216-061-00	METAL GLAZE 3.3K 5%	1/10W
Q262	8-729-199-92	TRANSISTOR 2SD999		R015	1-216-081-00	METAL GLAZE 22K 5%	1/10W
Q263	8-729-901-06	TRANSISTOR DTA144EK		R018	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q264	8-729-901-04	TRANSISTOR DTA114EK		R019	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q280	8-729-100-67	TRANSISTOR 2SC1623-L7		R021	1-216-295-00	METAL GLAZE 0 5%	1/10W
Q281	8-729-901-01	TRANSISTOR DTC144EK		R022	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q282	8-729-901-01	TRANSISTOR DTC144EK		R023	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q285	8-729-901-06	TRANSISTOR DTA144EK		R024	1-216-041-00	METAL GLAZE 470 5%	1/10W
Q286	8-729-901-01	TRANSISTOR DTC144EK		R025	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q287	8-729-901-01	TRANSISTOR DTC144EK		R026	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q390	8-729-901-01	TRANSISTOR DTC144EK		R027	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q401	8-729-901-01	TRANSISTOR DTC144EK		R028	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q458	8-729-901-04	TRANSISTOR DTA114EK		R029	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q470	8-729-100-76	TRANSISTOR 2SA812		R030	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q471	8-729-901-01	TRANSISTOR DTC144EK		R031	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q485	8-729-901-06	TRANSISTOR DTA144EK		R032	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q500	8-729-901-01	TRANSISTOR DTC144EK		R033	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q501	8-729-901-01	TRANSISTOR DTC144EK		R040	1-216-295-00	METAL GLAZE 0 5%	1/10W
Q502	8-729-901-01	TRANSISTOR DTC144EK		R051	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q591	8-729-100-67	TRANSISTOR 2SC1623-L7		R052	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q601	8-729-100-67	TRANSISTOR 2SC1623-L7		R058	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q602	8-729-901-01	TRANSISTOR DTC144EK		R080	1-216-001-00	METAL GLAZE 10 5%	1/10W
Q604	8-729-901-06	TRANSISTOR DTA144EK		R086	1-216-097-00	METAL GLAZE 100K 5%	1/10W
Q605	8-729-901-01	TRANSISTOR DTC144EK		R087	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q606	8-729-901-01	TRANSISTOR DTC144EK		R088	1-216-089-00	METAL GLAZE 47K 5%	1/10W
Q701	8-729-100-67	TRANSISTOR 2SC1623-L7		R089	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q702	8-729-100-67	TRANSISTOR 2SC1623-L7		R090	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q703	8-729-901-01	TRANSISTOR DTC144EK		R097	1-216-113-00	METAL GLAZE 470K 5%	1/10W
Q704	8-729-100-76	TRANSISTOR 2SA812		R098	1-216-113-00	METAL GLAZE 470K 5%	1/10W
Q705	8-729-100-67	TRANSISTOR 2SC1623-L7		R099	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q706	8-729-100-67	TRANSISTOR 2SC1623-L7		R100	1-216-001-00	METAL GLAZE 10 5%	1/10W
Q707	8-729-100-67	TRANSISTOR 2SC1623-L7		R151	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q708	8-729-100-67	TRANSISTOR 2SC1623-L7		R152	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q709	8-729-100-76	TRANSISTOR 2SA812		R153	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q710	8-729-100-67	TRANSISTOR 2SC1623-L7		R154	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q711	8-729-100-67	TRANSISTOR 2SC1623-L7		R155	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q712	8-729-901-01	TRANSISTOR DTC144EK		R156	1-216-073-00	METAL GLAZE 10K 5%	1/10W
Q713	8-729-100-67	TRANSISTOR 2SC1623-L7					

When indicating parts by reference number, please include the board name.

No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
R157	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R256	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R158	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R257	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R160	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R258	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R162	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R259	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R163	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R260	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R170	1-216-061-00	METAL GLAZE	3.3K 5% 1/10W	R261	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R171	1-216-097-00	METAL GLAZE	100K 5% 1/10W	R262	1-216-080-00	METAL GLAZE	20K 5% 1/10W
R200	1-249-448-11	CARBON	1.2 5% 1/4W	R263	1-216-097-00	METAL GLAZE	100K 5% 1/10W
R202	1-216-097-00	METAL GLAZE	100K 5% 1/10W	R264	1-216-033-00	METAL GLAZE	220 5% 1/10W
R203	1-216-055-00	METAL GLAZE	1.8K 5% 1/10W	R266	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R204	1-216-065-00	METAL GLAZE	4.7K 5% 1/10W	R267	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R205	1-216-049-00	METAL GLAZE	1K 5% 1/10W	R268	1-216-081-00	METAL GLAZE	22K 5% 1/10W
R206	1-216-065-00	METAL GLAZE	4.7K 5% 1/10W	R269	1-216-055-00	METAL GLAZE	1.8K 5% 1/10W
R207	1-216-049-00	METAL GLAZE	1K 5% 1/10W	R270	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R208	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R271	1-216-113-00	METAL GLAZE	470K 5% 1/10W
R209	1-216-071-00	METAL GLAZE	8.2K 5% 1/10W	R272	1-216-041-00	METAL GLAZE	470 5% 1/10W
R211	1-216-295-00	METAL GLAZE	0 5% 1/10W	R280	1-216-081-00	METAL GLAZE	22K 5% 1/10W
R212	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R281	1-216-693-11	METAL CHIP	56K 0.50% 1/10W
R214	1-216-105-00	METAL GLAZE	220K 5% 1/10W	R282	1-216-681-11	METAL CHIP	18K 0.50% 1/10W
R215	1-216-113-00	METAL GLAZE	470K 5% 1/10W	R287	1-216-049-00	METAL GLAZE	1K 5% 1/10W
R216	1-216-667-11	METAL CHIP	4.7K 0.50% 1/10W	R288	1-216-049-00	METAL GLAZE	1K 5% 1/10W
R217	1-216-667-11	METAL CHIP	4.7K 0.50% 1/10W	R290	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R218	1-216-059-00	METAL GLAZE	2.7K 5% 1/10W	R293	1-216-295-00	METAL GLAZE	0 5% 1/10W
R219	1-216-113-00	METAL GLAZE	470K 5% 1/10W	R294	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R220	1-216-025-00	METAL GLAZE	100 5% 1/10W	R295	1-216-103-00	METAL GLAZE	180K 5% 1/10W
R221	1-216-053-00	METAL GLAZE	1.5K 5% 1/10W	R296	1-216-121-00	METAL GLAZE	1M 5% 1/10W
R222	1-216-295-00	METAL GLAZE	0 5% 1/10W	R297	1-216-097-00	METAL GLAZE	100K 5% 1/10W
R223	1-216-025-00	METAL GLAZE	100 5% 1/10W	R298	1-216-049-00	METAL GLAZE	1K 5% 1/10W
R224	1-216-081-00	METAL GLAZE	22K 5% 1/10W	R299	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R225	1-216-085-00	METAL GLAZE	33K 5% 1/10W	R300	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R226	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R303	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R227	1-216-081-00	METAL GLAZE	22K 5% 1/10W	R305	1-216-085-00	METAL GLAZE	33K 5% 1/10W
R228	1-216-033-00	METAL GLAZE	220 5% 1/10W	R306	1-216-077-00	METAL GLAZE	15K 5% 1/10W
R229	1-216-081-00	METAL GLAZE	22K 5% 1/10W	R307	1-216-043-00	METAL GLAZE	560 5% 1/10W
R230	1-216-101-00	METAL GLAZE	150K 5% 1/10W	R308	1-216-043-00	METAL GLAZE	560 5% 1/10W
R231	1-216-049-00	METAL GLAZE	1K 5% 1/10W	R309	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R232	1-216-304-11	METAL GLAZE	3.3 5% 1/10W	R310	1-216-043-00	METAL GLAZE	560 5% 1/10W
R233	1-216-304-11	METAL GLAZE	3.3 5% 1/10W	R311	1-216-113-00	METAL GLAZE	470K 5% 1/10W
R234	1-216-304-11	METAL GLAZE	3.3 5% 1/10W	R312	1-216-115-00	METAL GLAZE	560K 5% 1/10W
R235	1-216-295-00	METAL GLAZE	0 5% 1/10W	R313	1-216-061-00	METAL GLAZE	3.3K 5% 1/10W
R237	1-216-068-00	METAL GLAZE	6.2K 5% 1/10W	R314	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R238	1-216-069-00	METAL GLAZE	6.8K 5% 1/10W	R315	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R241	1-216-667-11	METAL CHIP	4.7K 0.50% 1/10W	R316	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R245	1-216-121-00	METAL GLAZE	1M 5% 1/10W	R317	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R247	1-216-080-00	METAL GLAZE	20K 5% 1/10W	R318	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R248	1-216-080-00	METAL GLAZE	20K 5% 1/10W	R319	1-216-085-00	METAL GLAZE	33K 5% 1/10W
R249	1-216-080-00	METAL GLAZE	20K 5% 1/10W	R320	1-216-685-11	METAL CHIP	27K 0.50% 1/10W
R250	1-216-080-00	METAL GLAZE	20K 5% 1/10W	R321	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R251	1-216-080-00	METAL GLAZE	20K 5% 1/10W	R322	1-216-089-00	METAL GLAZE	47K 5% 1/10W
R252	1-216-080-00	METAL GLAZE	20K 5% 1/10W	R323	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R253	1-216-080-00	METAL GLAZE	20K 5% 1/10W	R324	1-216-099-00	METAL GLAZE	120K 5% 1/10W
R254	1-216-080-00	METAL GLAZE	20K 5% 1/10W	R326	1-216-109-00	METAL GLAZE	330K 5% 1/10W
R255	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R327	1-216-061-00	METAL GLAZE	3.3K 5% 1/10W

When indicating parts by reference number, please include the board name.

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No.	Part No.	Description	Remark	No.	Part No.	Description	Remark
R328	1-216-091-00	METAL GLAZE	56K 5% 1/10W	R408	1-216-115-00	METAL GLAZE	560K 5% 1/10W
R329	1-216-117-00	METAL GLAZE	680K 5% 1/10W	R461	1-216-097-00	METAL GLAZE	100K 5% 1/10W
R330	1-216-117-00	METAL GLAZE	680K 5% 1/10W	R470	1-216-109-00	METAL GLAZE	330K 5% 1/10W
R331	1-216-081-00	METAL GLAZE	22K 5% 1/10W	R471	1-216-109-00	METAL GLAZE	330K 5% 1/10W
R332	1-216-115-00	METAL GLAZE	560K 5% 1/10W	R472	1-216-109-00	METAL GLAZE	330K 5% 1/10W
R333	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R473	1-216-097-00	METAL GLAZE	100K 5% 1/10W
R334	1-216-115-00	METAL GLAZE	560K 5% 1/10W	R474	1-216-049-00	METAL GLAZE	1K 5% 1/10W
R336	1-216-083-00	METAL GLAZE	27K 5% 1/10W	R475	1-216-103-00	METAL GLAZE	180K 5% 1/10W
R337	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R485	1-216-091-00	METAL GLAZE	56K 5% 1/10W
R338	1-216-121-00	METAL GLAZE	1M 5% 1/10W	R486	1-216-076-00	METAL GLAZE	13K 5% 1/10W
R339	1-216-089-00	METAL GLAZE	47K 5% 1/10W	R502	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R340	1-216-663-11	METAL CHIP	3.3K 0.50% 1/10W	R504	1-216-061-00	METAL GLAZE	3.3K 5% 1/10W
R341	1-216-667-11	METAL CHIP	4.7K 0.50% 1/10W	R505	1-216-061-00	METAL GLAZE	3.3K 5% 1/10W
R342	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R506	1-216-061-00	METAL GLAZE	3.3K 5% 1/10W
R343	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R508	1-216-085-00	METAL GLAZE	33K 5% 1/10W
R344	1-216-043-00	METAL GLAZE	560 5% 1/10W	R509	1-216-081-00	METAL GLAZE	22K 5% 1/10W
R351	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R510	1-216-081-00	METAL GLAZE	22K 5% 1/10W
R352	1-216-685-11	METAL CHIP	27K 0.50% 1/10W	R511	1-216-081-00	METAL GLAZE	22K 5% 1/10W
R353	1-216-663-11	METAL CHIP	3.3K 0.50% 1/10W	R514	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R354	1-216-689-11	METAL CHIP	39K 0.50% 1/10W	R515	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R356	1-216-693-11	METAL CHIP	56K 0.50% 1/10W	R516	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R357	1-216-691-11	METAL CHIP	47K 0.50% 1/10W	R517	1-216-049-00	METAL GLAZE	1K 5% 1/10W
R358	1-216-663-11	METAL CHIP	3.3K 0.50% 1/10W	R518	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R359	1-216-685-11	METAL CHIP	27K 0.50% 1/10W	R519	1-216-085-00	METAL GLAZE	33K 5% 1/10W
R360	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R530	1-216-081-00	METAL GLAZE	22K 5% 1/10W
R361	1-216-085-00	METAL GLAZE	33K 5% 1/10W	R591	1-216-095-00	METAL GLAZE	82K 5% 1/10W
R362	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R592	1-216-097-00	METAL GLAZE	100K 5% 1/10W
R363	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R593	1-216-057-00	METAL GLAZE	2.2K 5% 1/10W
R364	1-216-085-00	METAL GLAZE	33K 5% 1/10W	R595	1-216-067-00	METAL GLAZE	5.6K 5% 1/10W
R365	1-216-097-00	METAL GLAZE	100K 5% 1/10W	R596	1-216-067-00	METAL GLAZE	5.6K 5% 1/10W
R366	1-216-097-00	METAL GLAZE	100K 5% 1/10W	R607	1-216-045-00	METAL GLAZE	680 5% 1/10W
R367	1-216-089-00	METAL GLAZE	47K 5% 1/10W	R608	1-216-097-00	METAL GLAZE	100K 5% 1/10W
R370	1-216-097-00	METAL GLAZE	100K 5% 1/10W	R609	1-216-049-00	METAL GLAZE	1K 5% 1/10W
R371	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R610	1-216-049-00	METAL GLAZE	1K 5% 1/10W
R372	1-216-681-11	METAL CHIP	18K 0.50% 1/10W	R611	1-216-001-00	METAL GLAZE	10 5% 1/10W
R373	1-216-075-00	METAL GLAZE	12K 5% 1/10W	R612	1-216-053-00	METAL GLAZE	1.5K 5% 1/10W
R376	1-216-107-00	METAL GLAZE	270K 5% 1/10W	R613	1-216-041-00	METAL GLAZE	470 5% 1/10W
R377	1-216-107-00	METAL GLAZE	270K 5% 1/10W	R614	1-216-045-00	METAL GLAZE	680 5% 1/10W
R380	1-216-115-00	METAL GLAZE	560K 5% 1/10W	R615	1-216-051-00	METAL GLAZE	1.2K 5% 1/10W
R381	1-216-115-00	METAL GLAZE	560K 5% 1/10W	R616	1-216-049-00	METAL GLAZE	1K 5% 1/10W
R383	1-216-683-11	METAL CHIP	22K 0.50% 1/10W	R617	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R384	1-216-667-11	METAL CHIP	4.7K 0.50% 1/10W	R618	1-216-071-00	METAL GLAZE	8.2K 5% 1/10W
R385	1-216-683-11	METAL CHIP	22K 0.50% 1/10W	R619	1-216-051-00	METAL GLAZE	1.2K 5% 1/10W
R386	1-216-667-11	METAL CHIP	4.7K 0.50% 1/10W	R620	1-216-645-11	METAL CHIP	560 0.50% 1/10W
R388	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R621	1-216-073-00	METAL GLAZE	10K 5% 1/10W
R390	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R622	1-216-077-00	METAL GLAZE	15K 5% 1/10W
R391	1-216-097-00	METAL GLAZE	100K 5% 1/10W	R623	1-216-077-00	METAL GLAZE	15K 5% 1/10W
R392	1-216-065-00	METAL GLAZE	4.7K 5% 1/10W	R624	1-216-049-00	METAL GLAZE	1K 5% 1/10W
R394	1-216-035-00	METAL GLAZE	270 5% 1/10W	R625	1-216-033-00	METAL GLAZE	220 5% 1/10W
R395	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R626	1-216-061-00	METAL GLAZE	3.3K 5% 1/10W
R398	1-216-111-00	METAL GLAZE	390K 5% 1/10W	R627	1-216-081-00	METAL GLAZE	22K 5% 1/10W
R399	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R628	1-216-079-00	METAL GLAZE	18K 5% 1/10W
R401	1-216-073-00	METAL GLAZE	10K 5% 1/10W	R630	1-216-295-00	METAL GLAZE	0 5% 1/10W

When indicating parts by reference number, please include the board name.

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No.	Part No.	Description	Remark
RV701	1-228-996-00	RES, ADJ, CARBON 47K	
		<u>SWITCH</u>	
SW500	1-553-725-21	SWITCH, SLIDE	
		<u>CRYSTAL</u>	
X001	1-567-346-11	OSCILLATOR, CERAMIC (5MHz)	
X002	1-567-121-00	VIBRATOR, CRYSTAL (4.19MHz)	
X080	1-567-192-11	OSCILLATOR, CERAMIC (4MHz)	
X201	1-567-699-21	VIBRATOR, CRYSTAL	
X600	1-567-419-11	VIBRATOR, LITHIUM TANTALATE (11.58MHz)	

	*A-7061-074-A	DM-18 BOARD, COMPLETE	

		<u>CAPACITOR</u>	
C001	1-163-021-00	CERAMIC CHIP 0.01MF	50V
C002	1-130-483-00	MYLAR 0.01MF	5% 50V
C003	1-130-491-00	MYLAR 0.047MF	5% 50V
C004	1-130-491-00	MYLAR 0.047MF	5% 50V
C005	1-126-157-11	ELECT 10MF	20% 16V
C006	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C007	1-163-038-00	CERAMIC CHIP 0.1MF	25V
C008	1-124-282-00	ELECT 22MF	20% 16V
C009	1-124-589-11	ELECT 47MF	20% 10V
C010	1-124-257-00	ELECT 2.2MF	20% 50V
C011	1-124-282-00	ELECT 22MF	20% 16V
		<u>CONNECTOR</u>	
CN001	1-563-311-11	CONNECTOR, BOARD TO BOARD 10P	
		<u>DIODE</u>	
D001	8-719-801-45	DIODE 1SS187	
D009	8-719-801-45	DIODE 1SS187	
D010	8-719-104-22	DIODE 1SS123	
		<u>IC</u>	
IC001	8-759-937-25	IC BA6303	
IC002	8-759-132-40	IC UPC324C	
IC003	8-759-240-66	IC TC4066BP	
		<u>JUMPER RESISTOR</u>	
JR001	1-216-295-00	METAL GLAZE 0	5% 1/10W
JR002	1-216-295-00	METAL GLAZE 0	5% 1/10W
JR003	1-216-295-00	METAL GLAZE 0	5% 1/10W
JR004	1-216-295-00	METAL GLAZE 0	5% 1/10W
JR005	1-216-296-00	METAL GLAZE 0	5% 1/8W
JR006	1-216-296-00	METAL GLAZE 0	5% 1/8W
JR007	1-216-296-00	METAL GLAZE 0	5% 1/8W

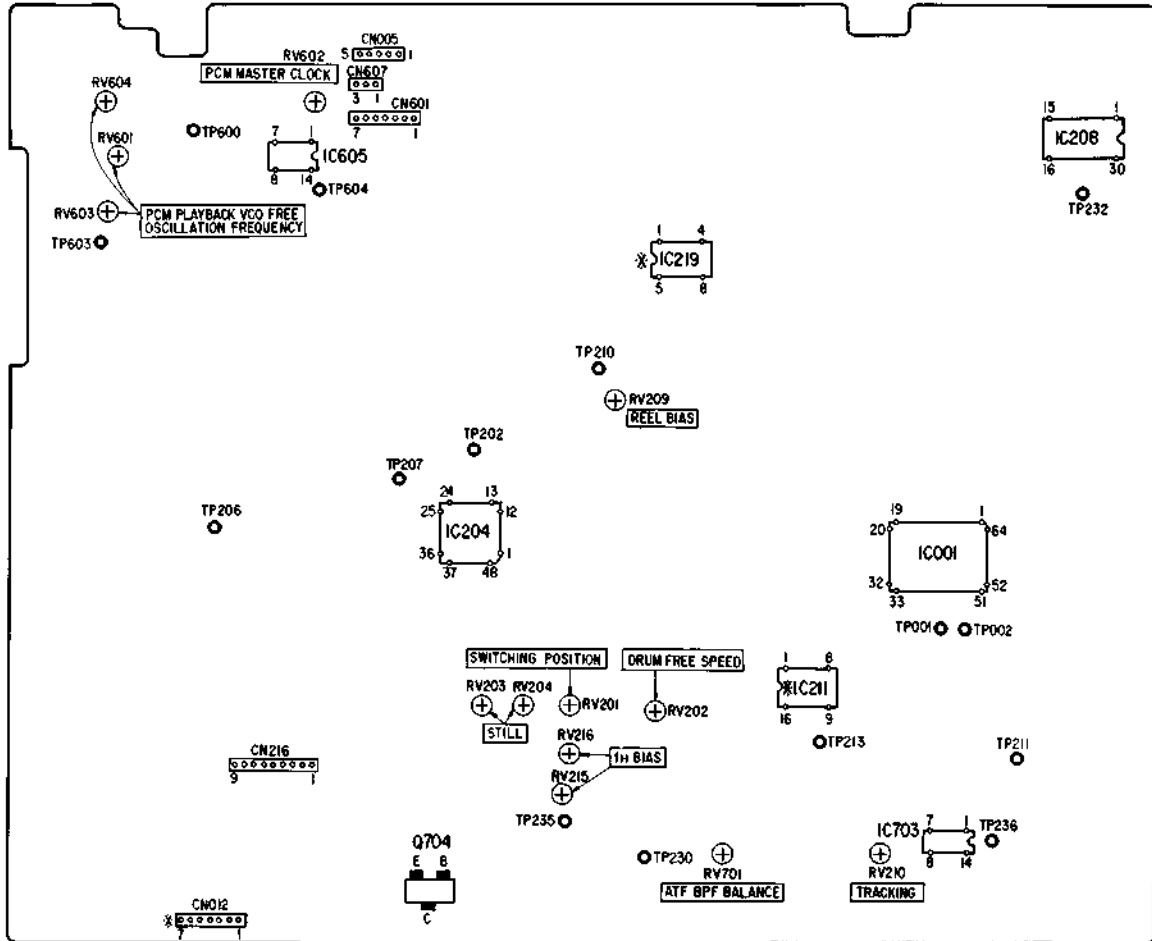
No.	Part No.	Description	Remark
		<u>TRANSISTOR</u>	
Q007	8-729-901-01	TRANSISTOR DTC144EK	
		<u>RESISTOR</u>	
R001	1-216-069-00	METAL GLAZE 6.8K	5% 1/10W
R004	1-216-073-00	METAL GLAZE 10K	5% 1/10W
R005	1-216-083-00	METAL GLAZE 27K	5% 1/10W
R006	1-216-689-11	METAL CHIP 39K	0.50% 1/10W
R007	1-216-691-11	METAL CHIP 47K	0.50% 1/10W
R008	1-216-089-00	METAL GLAZE 47K	5% 1/10W
R009	1-216-073-00	METAL GLAZE 10K	5% 1/10W
R010	1-216-073-00	METAL GLAZE 10K	5% 1/10W
R011	1-216-059-00	METAL GLAZE 2.7K	5% 1/10W
R012	1-216-222-00	METAL GLAZE 10K	5% 1/8W
R013	1-216-049-00	METAL GLAZE 1K	5% 1/10W
R014	1-216-085-00	METAL GLAZE 33K	5% 1/10W
R015	1-216-073-00	METAL GLAZE 10K	5% 1/10W
R016	1-216-073-00	METAL GLAZE 10K	5% 1/10W
R017	1-216-057-00	METAL GLAZE 2.2K	5% 1/10W
R018	1-216-077-00	METAL GLAZE 15K	5% 1/10W
R019	1-216-206-00	METAL GLAZE 2.2K	5% 1/8W
R026	1-216-679-11	METAL CHIP 15K	0.50% 1/10W
R030	1-216-073-00	METAL GLAZE 10K	5% 1/10W

When indicating parts by reference number, please include the board name.

SECTION 5 ELECTRICAL ADJUSTMENT

5-1. ADJUSTMENT ELEMENT LOCATION

SP-2 BOARD (COMPONENT SIDE)



*: indicates an adjustment element mounted on the conductor side.

EV-S650PS
RMT-439

9-972-595-81

Sony Corporation
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