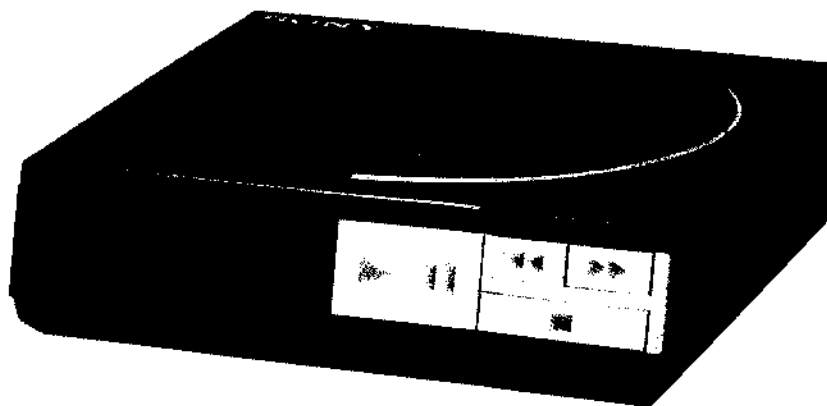


# D-5/D-50

## SERVICE MANUAL




D-5:  
*US Model*  
D-50:  
*AEP Model*  
*UK Model*  
*E Model*

**COMPACT**  
**disc**  
**DIGITAL AUDIO**

### SPECIFICATIONS

<b>System</b>	Compact disc digital audio system	<b>General</b>	
<b>Disc</b>	Compact disc	<b>Power requirements</b>	DC 9V, six alkaline batteries, size C (IEC designation LR14) or six KR-C-F-2 nickel-cadmium rechargeable batteries used in optional Sony EBP-9LC battery case
<b>Laser</b>	Semiconductor laser ( $\lambda = 780\text{nm}$ )		DC IN 9V jack accepts; Sony ac power adaptor (supplied) for use on 120V ac, 60 Hz or Sony DCC-120 car battery cord (optional) for use on 12V car battery
<b>Spindle speed</b>	200 r.p.m. to 500 r.p.m.(CLV)	<b>Power consumption</b>	4W
<b>Scan velocity</b>	1.2-1.4 m/sec.	<b>Dimensions</b>	Approx. 127×36.9×132.5 mm (w/h/d) (5×1½×5¼ inches) not incl. projecting parts and controls
<b>Error correction</b>	Sony Super Strategy Cross Interleave Read Solomon Code		Approx. 127.5×42×133 mm (w/h/d) (5¼×1¾×5¼ inches) incl. projecting parts and controls
<b>Number of channels</b>	2	<b>Weight</b>	Approx. 590 g (1 lb 5 oz), net
<b>D-A conversion</b>	16-bit linear		
<b>Frequency response</b>	20-20,000Hz $\pm 3$ dB		
<b>Harmonic distortion</b>	Less than 0.008 % (1 kHz) (Model D-5) Less than 0.0095 % (1 kHz) (Model D-50)		
<b>Dynamic range</b>	More than 90 dB (1 kHz)		
<b>Channel separation</b>	More than 85 dB (1 kHz) (Model D-5) More than 82 dB (1 kHz) (Model D-50)		
<b>Wow and flutter</b>	Below measurable limit		
<b>Outputs</b>	Line output (stereo minijack) Output level 1.6V rms (at MSB) Load impedance over 10 kilohms Headphones (stereo minijack) 10mW+10mW at 32 ohms		
<b>Disc</b>			
<b>Track pitch</b>	1.6 $\mu$ m		
<b>Sampling frequency</b>	44.1 kHz		
<b>Quantization</b>	16 bit linear quantizing/channel		
<b>Modulation system</b>	EFM		
<b>Transfer rate</b>	2.03 Mbit/sec. (before modulation)		

#### SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING AND MARK  ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.



COMPACT DISC COMPACT PLAYER  
**SONY**<sup>®</sup>



**FEATURES**

**Extremely compact size for easy transport**

By connecting the optional Sony EBP-9LC battery case, this CD jacket-sized player can be operated on batteries, which enables you to enjoy the sound of Compact Discs anywhere you want.

**High performance and fidelity**

Flat frequency response (20–20,000 Hz), low wow and flutter (lower than the measurable limit), wide dynamic range (more than 90 dB), minimal distortion (less than 0.008%) and high channel separation (more than 85 dB) are achieved. Listening to the sound reproduction is just like being in the concert hall.

**Full-logic "feather touch" operation**

At the lightest touch, the "feather-touch" function keys enable you to switch directly from one mode to another.

**AMS and SEARCH function**

The AMS (Automatic Music Sensor) function for locating the beginning of a selection on the disc and the SEARCH function for locating the desired point in a particular selection.

**Digital readout display**

The track number and the playing time elapsed of the selection playing is shown on the LCD(Liquid Crystal Display) window. With one touch of the REMAIN button, this time display will change to indicate with a minus sign how many selections and how much playing time are left on the disc.

**Non-contact signal readout system**

Because a laser beam is employed for signal pick-up, there is no physical contact with the disc, which means no wear. In addition, because the pit pattern is recorded below the surface of the disc, it is not necessary to be constantly on guard against dust, making the disc easy to handle.

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## PROTECTION OF EYES FROM LASER BEAM DURING SERVICING

This set employs a laser. Therefore, be sure to follow carefully the instructions below when servicing.

### **WARNING !!**

**DO NOT LOOK AT THE LASER BEAM.**

### 1. Laser Diode Properties

- Materiale: GaAlAs
- Wavelength: 780 nm
- Emission Duration: continuous
- Laser Output: max. 0.4 mW\*

\* This output is the value measured at a distance of about 1.6 mm from the objective lens surface on the Optical Pick-up Block.

- Classification: Class IIIb

2. During service, do not take the Optical Pick-up Block apart, and do not adjust the APC circuit in the Optical Pick-up Block. If there is a breakdown in the APC circuit (including laser diode) in the Optical Pick-up Block, replace the entire Optical Pick-up Block (including APC board).

## BESKYTTELSE AF ØJNE MOD LASERSTRÅLING UNDER SERVICE

I dette apparat anvendes laserlys. Derfor skal nedenstående instruktioner nøje følges under service.

### **ADVARSEL!!**

**Se ikke direkte på laserstrålen.**

### 1. Laser-diode data

- Materiale: GaAlAs
- Bolgelængde: 780 nm
- Udsendelsesvarighed: Kontinuerlig
- Laseroutput: Max. 0,4 mW\*

\* Dette output er værdien målt i en afstand af ca. 1,6 mm fra den optiske pick-up enheds linseoverflade.

- Klassifikation: Klasse IIIb.

2. Adskil aldrig den optiske pick-up enhed under service, og juster ikke APC kredsløbet i den optiske pick-up enhed (Automatic Power Control). Hvis APC kredsløbet i den optiske pick-up enhed (inkl. laser-dioden) bryder ned, skal hele den optiske pick-up enhed udskiftes.

— CAUTION FOR ELECTROSTATIC BREAKDOWN —

**NOTES ON HANDLING THE OPTICAL PICK-UP BLOCK (KSS-110A)**

The laser diode in the optical pick-up block may suffer electrostatic breakdown because of the potential difference generated by the charged electrostatic load, etc. on clothing and the human body.

The printed matter below is included in the repair parts. During repair, use the procedure in the printed matter.

The flexible board is easily damaged and should be handled with care.

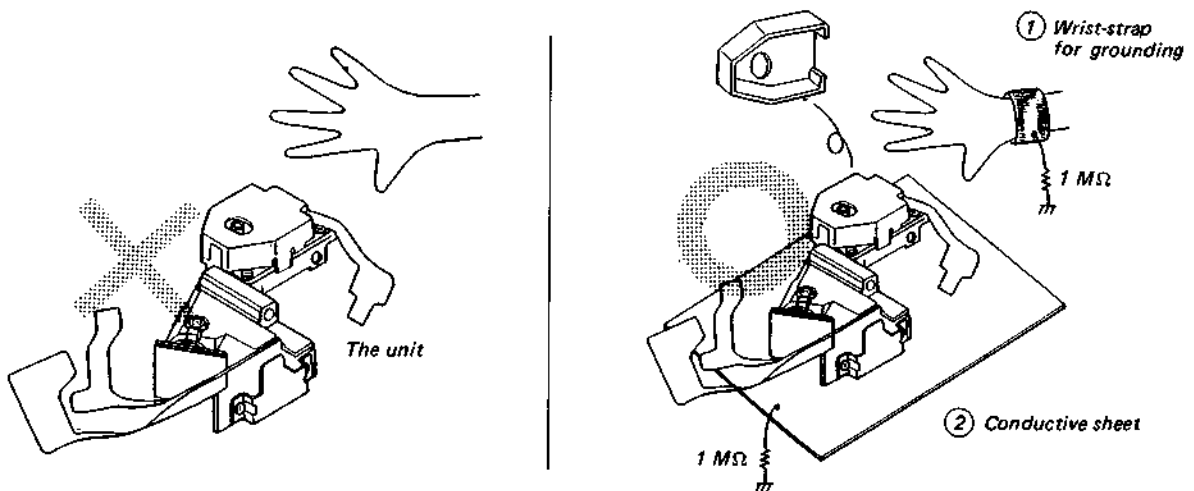
The following method is an example for reference purposes:

1. Place a conductive sheet on the workbench. (The black sheet used as repair parts wrapping).
2. Place the set on the conductive sheet so that the chassis touches the sheet. (This makes it the same potential as the conductive sheet).
3. Place your hands on the conductive sheet. (This makes them the same potential as the sheet).
4. Remove the optical pick-up block.
5. Perform work on top of the conductive sheet. Be careful that clothing does not touch the optical pick-up block.

**Printed Matter Included in the Repair Parts**

**When opening or repairing the unit, the procedure for grounding as follows is required to prevent damage caused by static electricity.**

1. **Grounding for the human body**  
Be sure to put on a wrist-strap for grounding (with impedance lower than  $10^8 \Omega$ ) whose other end is grounded. The strap works to drain away the static electricity build-up on the human body.
2. **Grounding for the work table**  
Be sure to lay on the table a conductive sheet (with impedance lower than  $10^9 \Omega$ ) such as sheet of copper, which is grounded.
3. As static electricity build-up on clothes is not drained away, be careful not to let your clothes touch the unit.
4. **Handling the flexible board**  
The flexible board is easily damaged and should be handled with care.



**Chip Component Indications**

The official specifications which are presently indicated are EIAJ standard.

- (1) MELF (leadless): EIAJ RC-8001
- (2) Square chip components (laminated ceramic): EIAJ RC-3699. Square chip resistors are presently under study by EIAJ.

The following explanation covers square chip components (MELF omitted).

**1. 2-letter Method (EIAJ RC-3699)**

- Letter combination: letter + 1 number
- Letter meaning: letter = effective numeric  
number = multiplier

\* The units used are pF for capacitors and Ω (ohm) for resistor.

(This is mainly used for Symbol and Numeric and Multiplier capacitors.)

Letter	A	B	C	D	E	F	G	H	J	K	L
Numeric	1	1.1	1.2	1.3	1.5	1.6	1.8	2	2.2	2.4	2.7
Letter	M	N	P	Q	R	S	T	U	V	W	X
Numeric	3	3.3	3.6	3.9	4.3	4.7	5.1	5.6	6.2	6.8	7.5
Letter	Y	Z	a	b	d	e	f	m	n	t	y
Numeric	8.2	9.1	2.5	3.5	4	4.5	5	6	7	8	9

Number	0	1	2	3	4	5	6	7	8	9
Multiplier	10 <sup>0</sup>	10 <sup>1</sup>	10 <sup>2</sup>	10 <sup>3</sup>	10 <sup>4</sup>	10 <sup>5</sup>	10 <sup>6</sup>	10 <sup>7</sup>	10 <sup>8</sup>	10 <sup>-1</sup>

- Ex.: A1 1 × 10<sup>1</sup> = 10 pF (or, 10Ω)
- E3 1.5 × 10<sup>3</sup> = 1500 pF (or, 1.5 kΩ)

**2. 3-number Method**

(Mainly used for chip resistors)

- Number meaning:
  - 1st and 2nd number = effective numeric
  - 3rd number = multiplier of 10
- Unit: pF for capacitor, for resistor
- Ex.: 103 10 × 10<sup>3</sup> = 10000Ω = 10 kΩ  
(or, 0.01 μF)
- 224 22 × 10<sup>4</sup> = 220000Ω = 220 kΩ  
(or, 0.22 μF)

**3. 4-letter Method (used for capacitor)**

- Letter combination: 3 numbers + 1 letter
- Letter meaning: number = effective numeric + multiplier of 10  
(same as 3-number method)  
letter = capacitor response
- Symbol and Response

(For temperature compensation)

Symbol	C	P	R	S	T	U	(NO)
Response	CΔ	PΔ	RΔ	SΔ	TΔ	UΔ	SL

Δ is temperature coefficient tolerance, and is G, H, J, K.

(For high dielectric constant)

Symbol	K	Z
Response	B	F

• Ex.:

47 3Z	→	$47 \times 10^3 = 47000\text{pF} = 0.047\mu\text{F}$	F response
15 1R	→	$15 \times 10^1 = 150\text{pF}$	RΔ response
22 2	→	$22 \times 10^2 = 2200\text{pF}$	SL response

## Replacing chip components

All chip components should be connected and disconnected, using a tapered soldering iron [temperature of the iron tip: less than 280°C (536°F)], a pair of tweezers and braided wire.

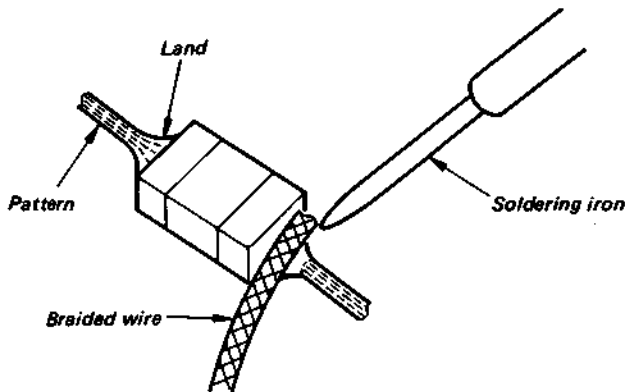
### Precautions for replacement

1. Do not disconnect the chip component forcefully. Otherwise, the pattern may peel off.
2. Never re-use a disconnected chip component. Dispose of all old chip components.
3. To protect the chip component, heating time for attaching the component should be within 3 seconds.

### ○ Removing chip components

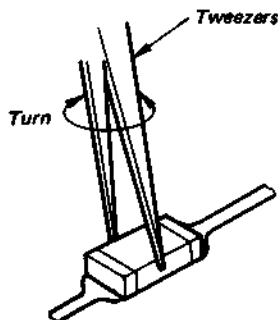
#### (1) Removing solder at electrode

Remove the solder at the electrode, using a thin braided wire. Do not remove the solder of the part (chip component) attached adjacent to the electrode.



#### (2) Disconnecting chip components

Turn the tweezers with the soldering iron alternately applied to both electrodes, and the chip component will be disconnected. Take careful precautions while disconnecting, because if the chip component is forcefully removed the land may peel off. Never re-use a disconnected chip component.



#### (3) Smoothing the soldered surface

After disconnecting the chip component, remove the solder by using a braided wire to smooth the land surface.

### ○ Connecting chip components

The value of chip components is not displayed on the main body. Take due precautions to avoid mixing new chip components with other ones.

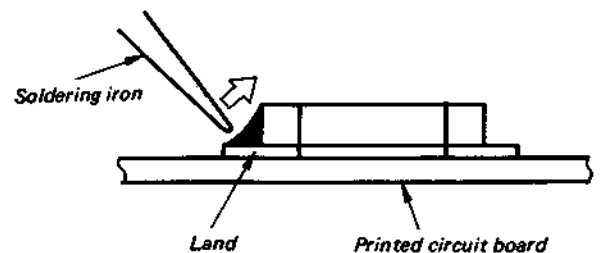
#### (1) Applying solder to land on one side

Apply a thin layer of solder to the land on one side where the chip component is to be connected. Too much solder may cause bridging.



#### (2) Speedy soldering

Hold the chip component at the desired position, using tweezers, and apply the soldering iron in the arrow-marked direction. To protect the chip component, heating time should be within 3 seconds.



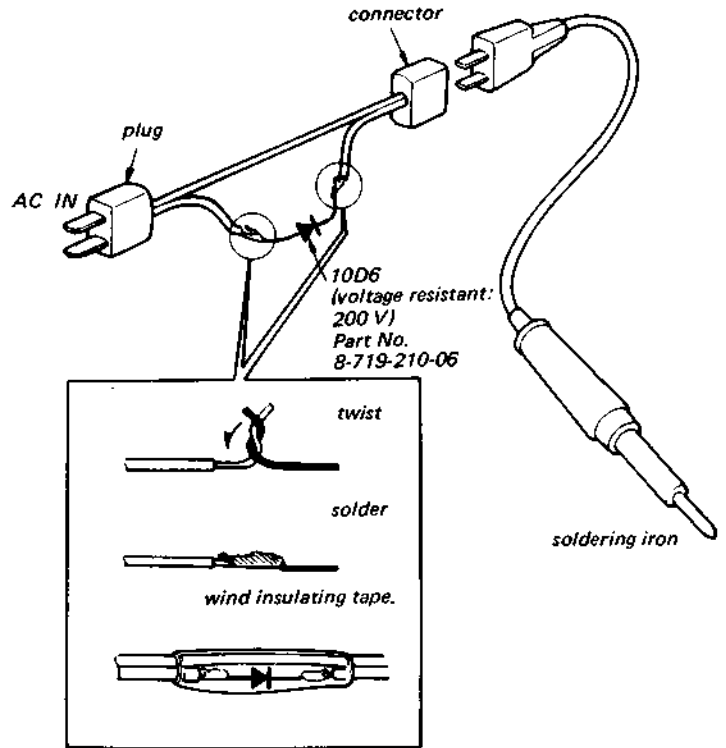
#### (3) Speedy soldering of electrode on the other side

Solder the electrode on the other side in the same way as in (2) above.

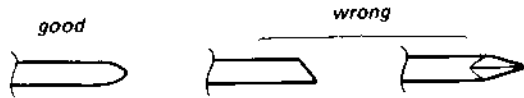
**Flexible Circuit Board Repairing**

1. Keep the temperature of the soldering iron at  $270^{\circ} \pm 10^{\circ}C$  during repairing.  
You can maintain the temperature of the soldering iron around  $270^{\circ}C$  by using the thermal controller as illustrated on the right.
2. Do not touch the soldering iron more than 4 seconds or 3 times on the same conductor of the circuit board.
3. Do not apply force on the conductor when soldering or unsoldering.

**To make thermal controller of soldering iron**

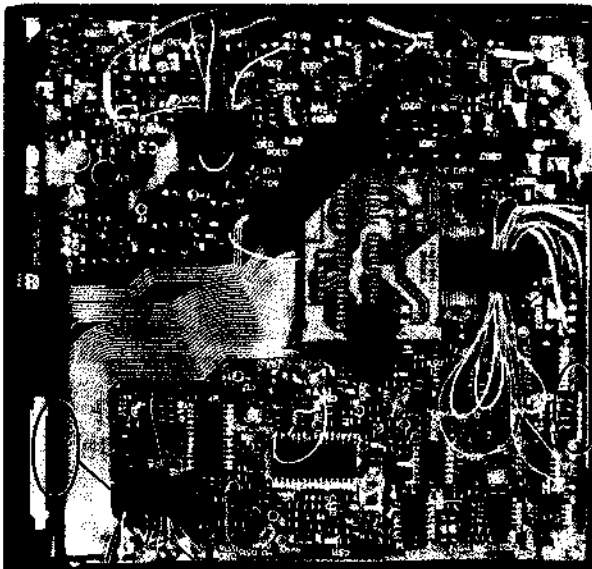


**Tip of soldering iron**



**NOTES ON OPENING MAIN BOARD**

*Be careful not to cut the FOP flexible boards when opening the main board during repair. If they break, FOP should be replaced.*



*Be careful not to break the flexible board which is attached to the end of this board. (connected to FOP 2-axis device)*

*Be careful not to break the flexible board under this shield board. (connected to FOP signal and laser)*

**NOTES ON REPLACING IC801 (MB88541-120M) (MODEL D-5 ONLY)**

Part of the program and the clock frequency have been changed on this model's microcomputer.

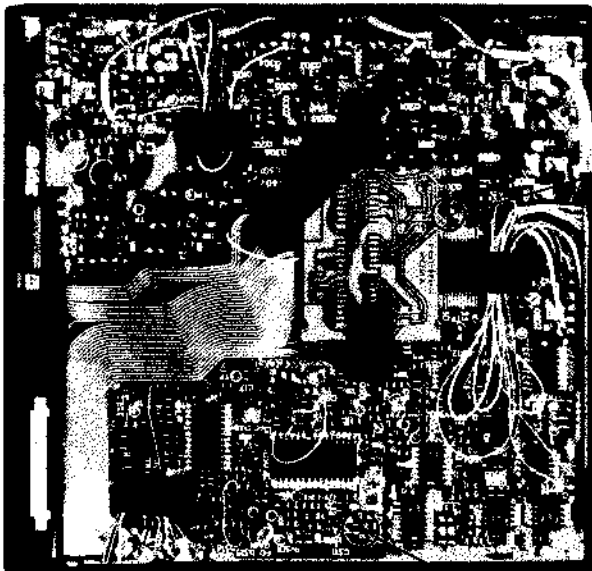
(Old) MB88541-120M  $\rightarrow$  (New) MB88541-124M  
 clock frequency: 1.2 MHz clock frequency: 1.3 MHz

The repair IC supplied for IC801 is a new type of MB88541-124M. Therefore, when replacing IC801 on a set with serial No. up to 104,000 which uses the old microcomputer (MB88541-120M), be sure to change resistors R513, R809 as shown below.

**Parts to be replaced:**

Ref. No.	Part No.	Description
R513	1-216-080-00	metal film resistor (chip), 20 k $\Omega$ 5% 1/10W
R809	1-216-331-11	metal film resistor (chip), 9.1 k $\Omega$ 1% 1/10W

**• Location of parts to be replaced**



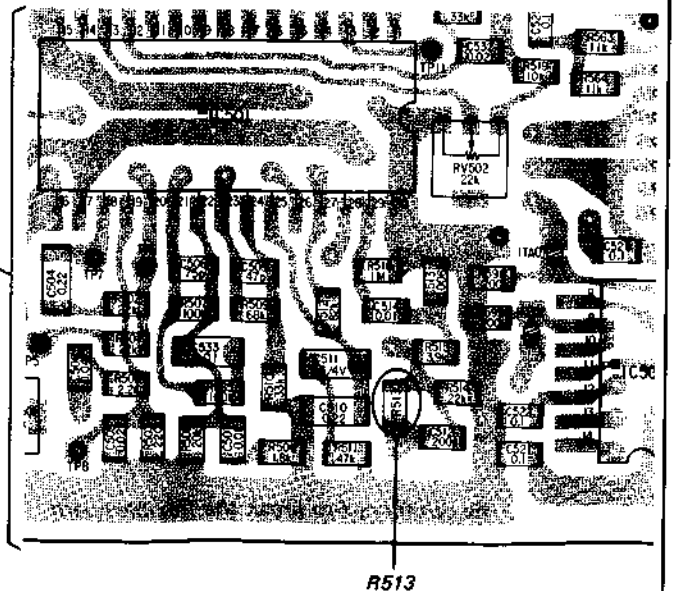
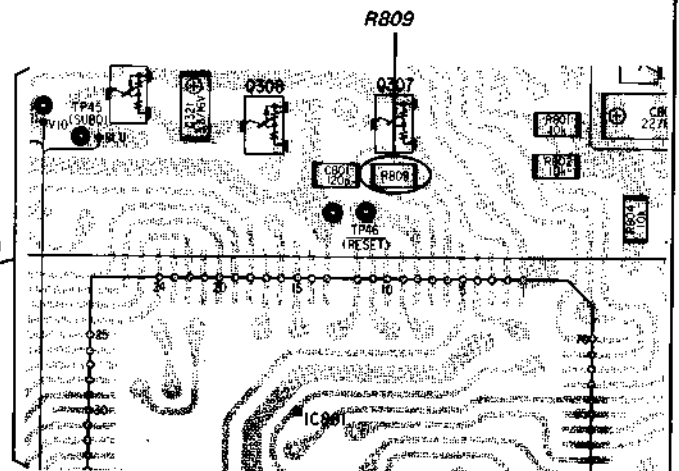
**CAUTION ON DC-DC CONVERTER REPLACEMENT**

Be sure to check PLL free run frequency when replacing the DC-DC converter. (Refer to page 36) DC-DC converter -5V output voltage changes when the DC-DC converter is replaced, causing PLL free run frequency to change.

**Reference:**

**Converter Output Voltage Variation**

Conditions	Specifications
mechanical voltage	+5 V output: DC +5.2 V $\pm$ 50 mV
DC +5 - 12 V	-5 V output: DC -5.2 V $\pm$ 50 mV





**SERVICE MODE (service program)**

As shown in Figure 1, the program on this set selects either service program routine or normal routine after power supply is connected and a RESET signal enters. When it enters service program routine, the microcomputer brings the necessary job from each subroutine corresponding to the key input, and executes that job. Operation check can be performed efficiently using this mode. The operation method of service mode is explained below.

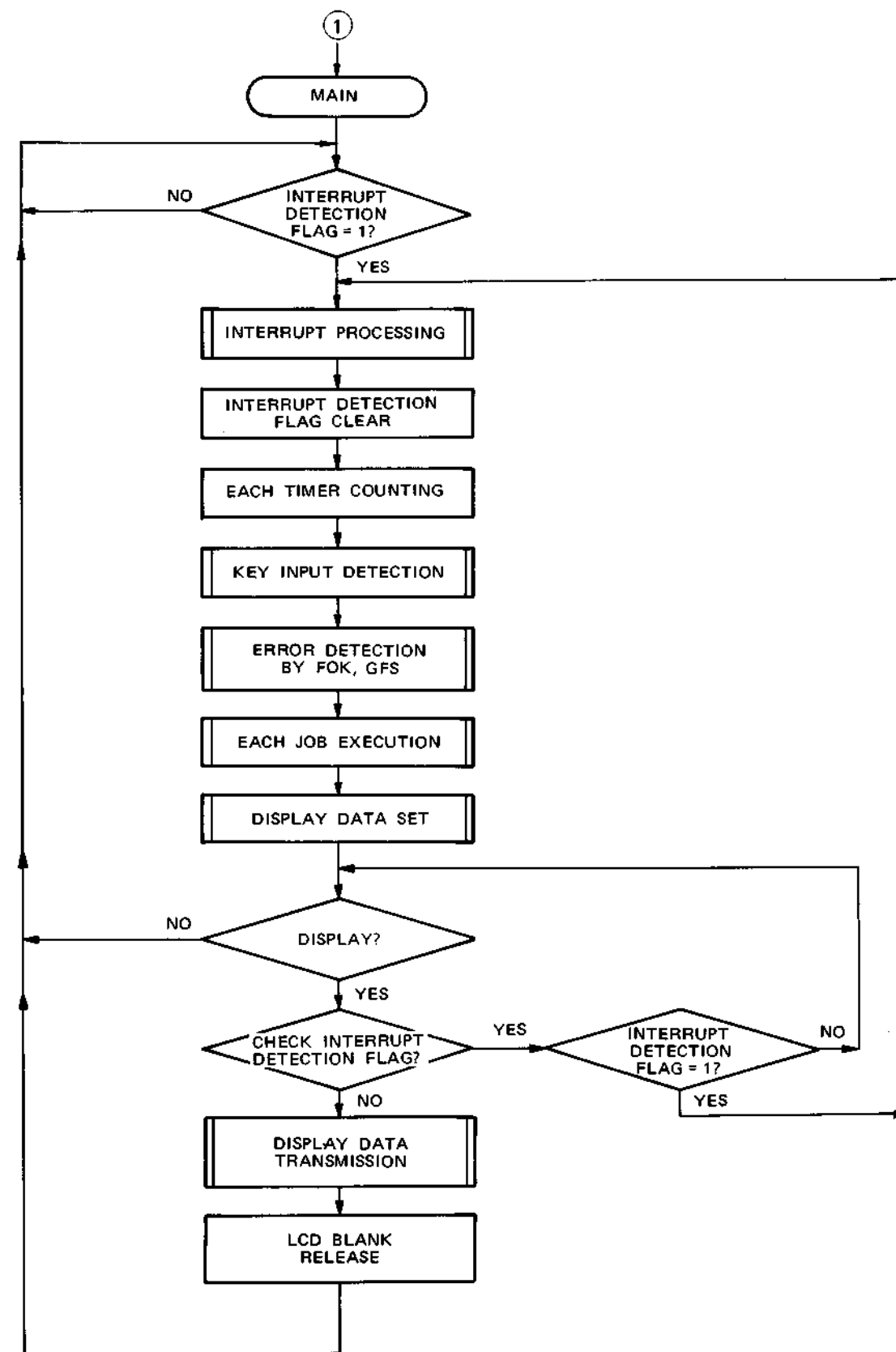
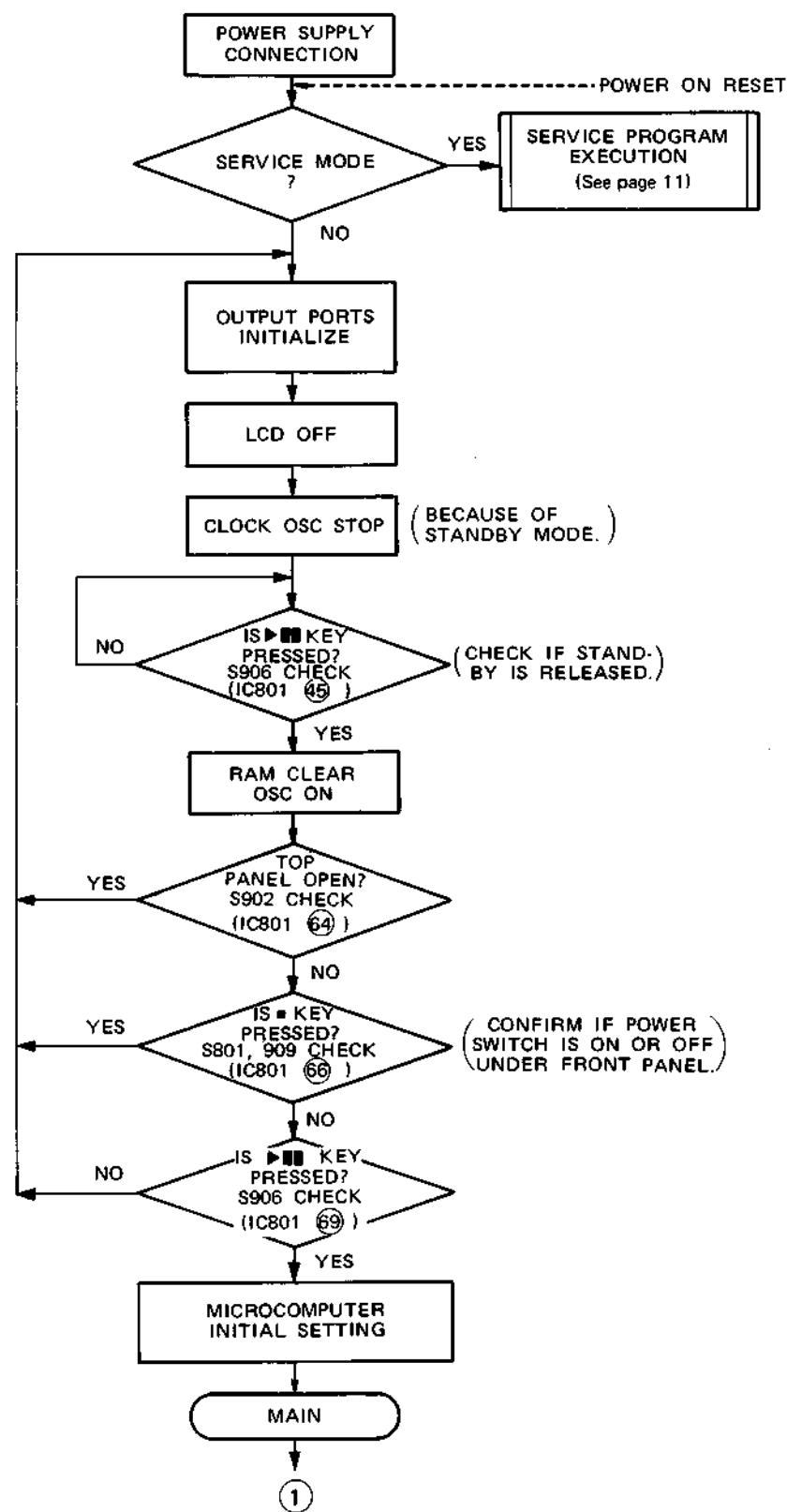


Figure 1. Program Flow Chart

--- POWER ON RESET  
 SERVICE PROGRAM  
 EXECUTION  
 (See page 11)

DE.)  
 STAND-  
 LEASED.)

M IF POWER  
 S ON OR OFF  
 FRONT PANEL)

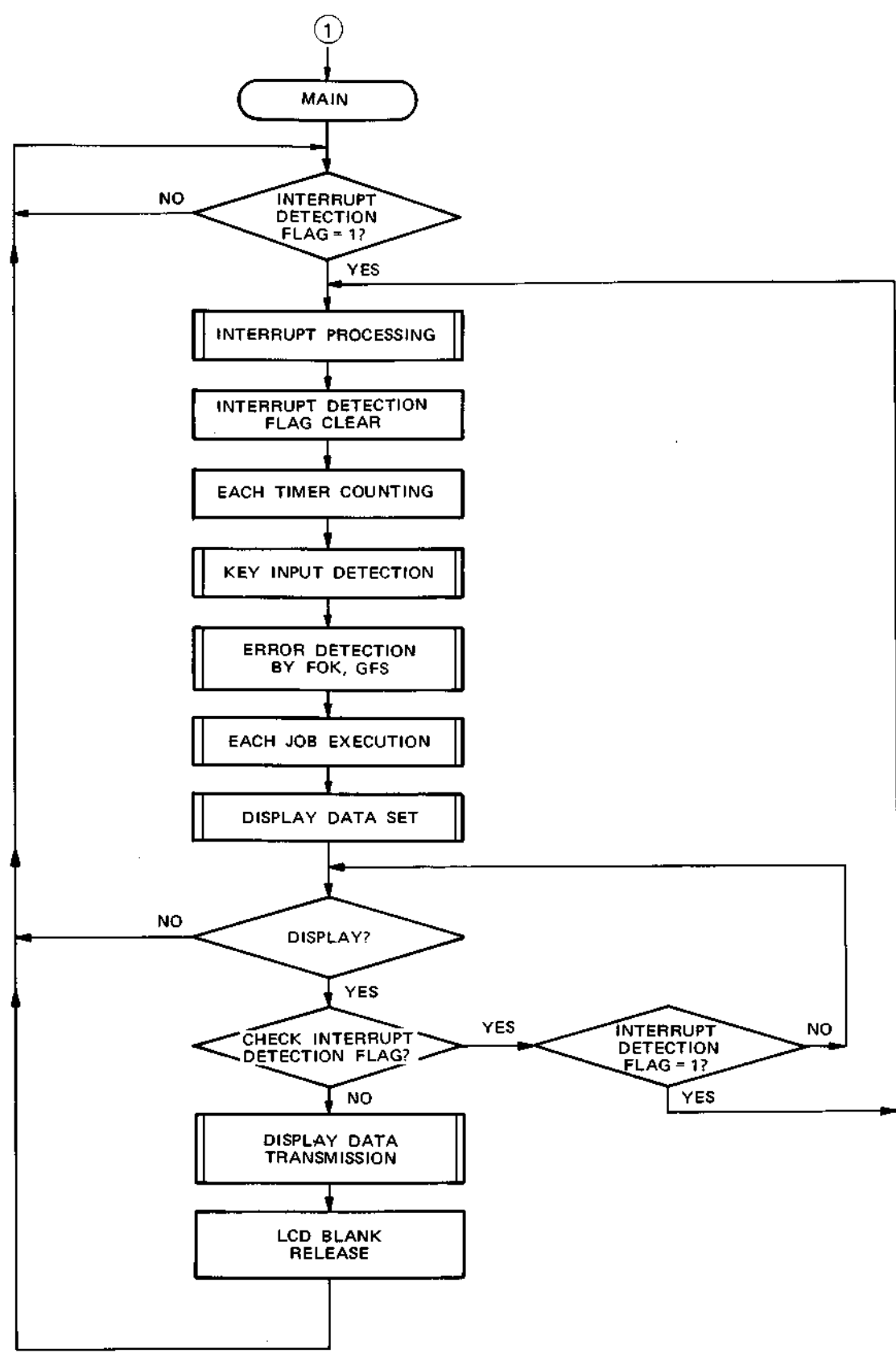


Figure 1. Program Flow Chart

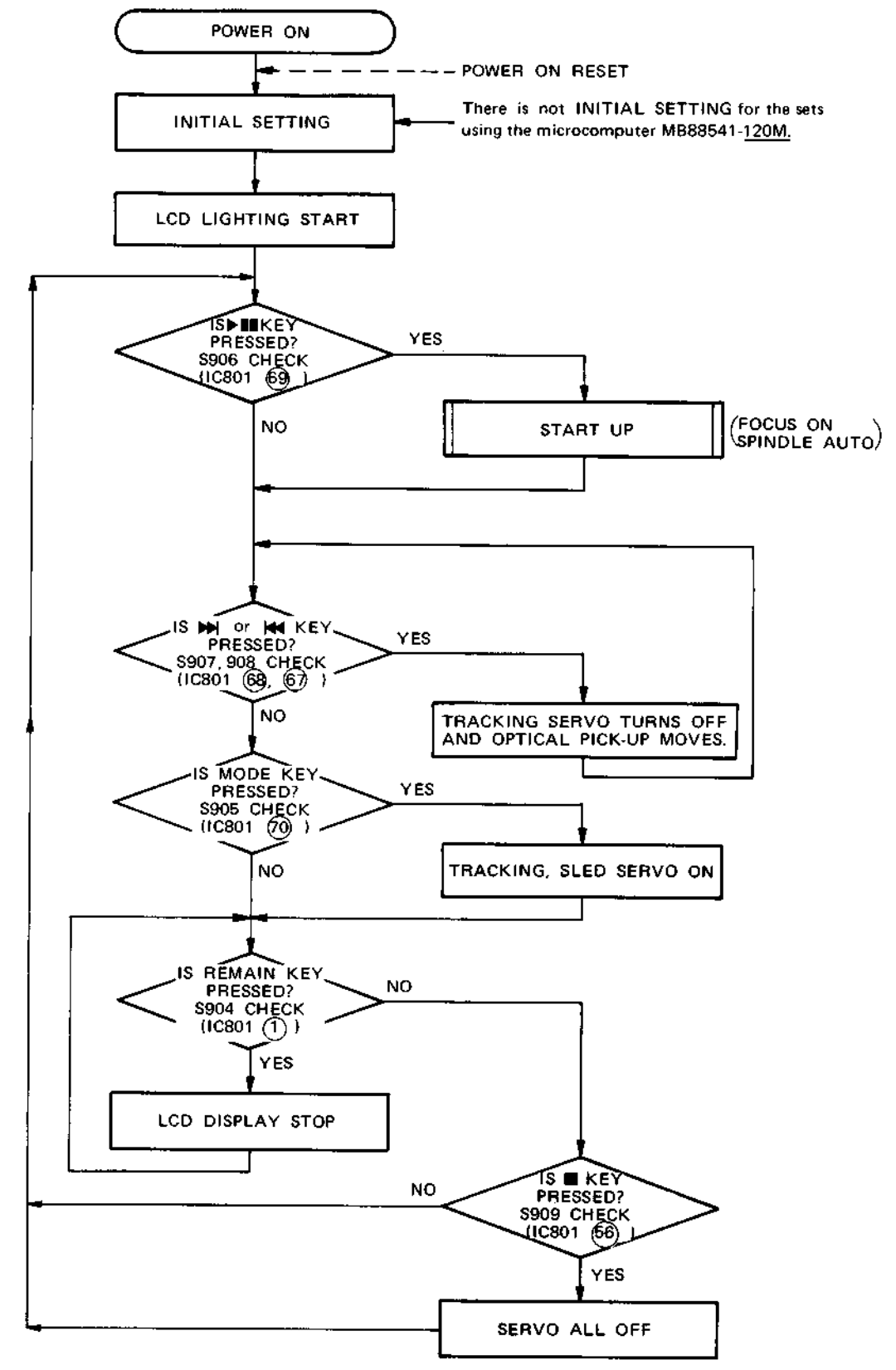


Fig. 1-1 Service Program Flow Chart

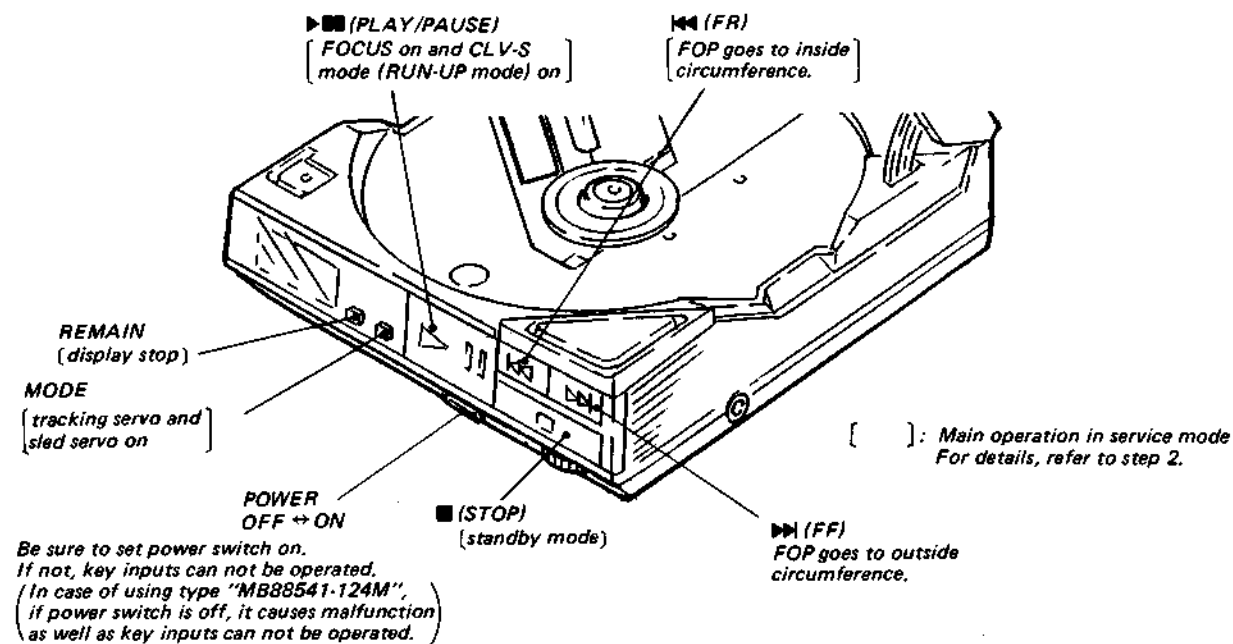


Fig. 2 Key Positions

**Step 1 (Service Mode setting method)**

1. Turn the power switch on with the external power supply not plugged in (no power applied to set) and press the ▶▶ key. (This is to discharge C803 connected to IC801 pin ⑧ (RESET).)
2. Solder jumper BATT2 point. (IC801 pin ⑤ (BATT-E) pin is grounded.)
3. Plug in external power supply. This puts the set into service mode.

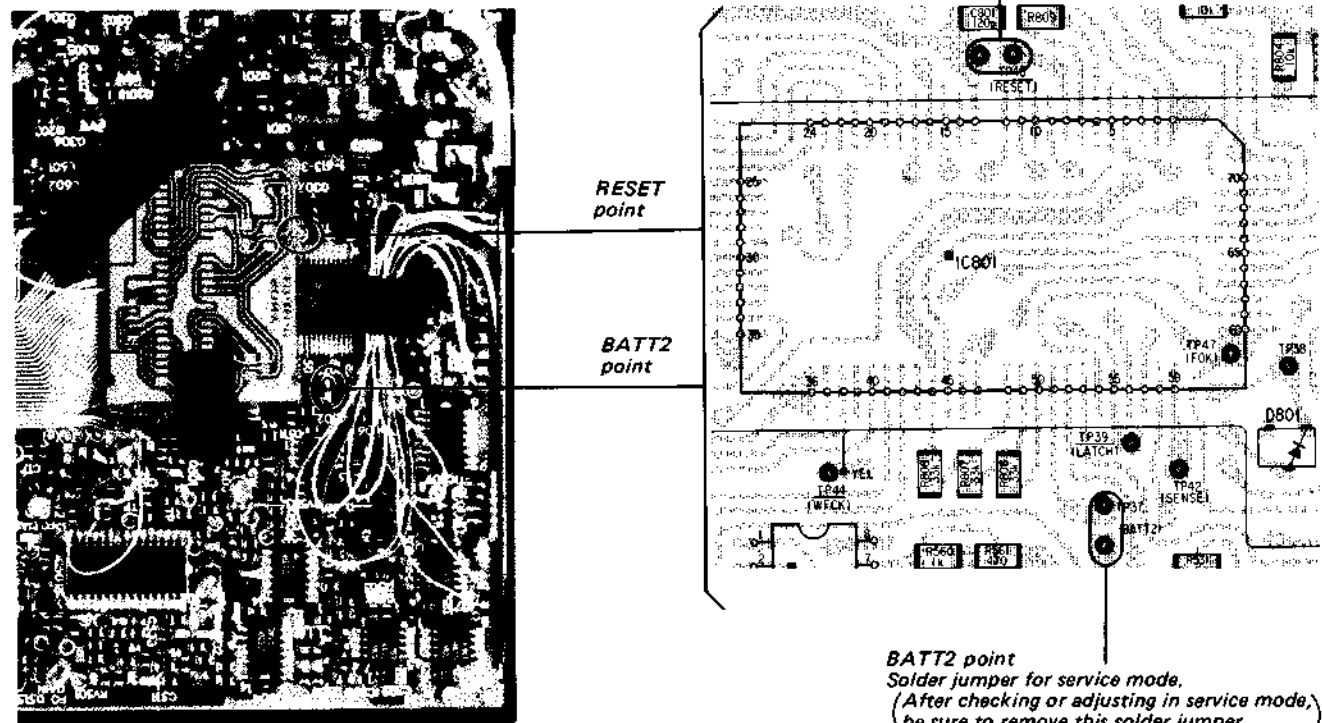


Fig. 3 BATT2 point, RESET point Positions

**Step 2 (Service Mode operation)**

1. When service mode is set, the display will change 16 times, and those 16 changes will be repeated over and over.

Note: Some sets using MB88541-120M for microcomputer IC801 will not perform LCD display.

If this happens:

- 1) Play a disc with the set in normal operation.
- 2) In that state, solder jumper BATT2 point. (See Figure 3)
- 3) Short the RESET point once and release. (See Figure 3)
- 4) Plug in external power supply.

With this the LCD display should be present in service mode. Even if LCD does not display, other operations will be performed.

2. When ■ key is pressed during each operation, it will return to the state in step 1.
3. When ▶▶ or ◀◀ key is pressed, the FOP moves to the inside or outside circumference. Tracking servo and sled servo go off when this is done, so press MODE to turn on the tracking servo if necessary.
4. When REMAIN is pressed, the display stops. When REMAIN is released, the display continues to change. This allows check of each segment.
5. When ▶▶ key is pressed, focus search starts, then CLV-S (run-up mode) starts. When there is no disc, focus search is repeated again and again.

Note: When MB88541-120M is used for microcomputer IC801, the objective lens may remain up and the disc table may rotate at high speed when the ▶▶ key is pressed.

(Sets using MB88541-120M for IC801 will set FOCUS ON FLAG after the focus on state has been obtained.)

If this happens:

- 1) Press ■ key.
- 2) Unplug external power supply and press ▶▶ key.
- 3) Plug in external power supply.
- 4) Press ▶▶ key without disc inserted.

With this, focus search will repeat over and over.

6. When MODE is pressed, tracking servo, sled servo and CLV-A (servo during PLAY) go ON.
7. When 5 and 6 are performed, the disc begins to play. At this time, the top panel should be

closed and S901 and S902 are to be ON. When the laser is not emitted, focus search is repeated. When S901 is on and S902 is off, CLV-S does not work properly and the disc rotates at high speed.

**Step 3 (Service Mode release)**

1. First be sure to unplug the external power supply, then remove the BATT2 point solder jumper. (During service mode, C803 is discharged by unplugging the external power supply. Therefore, microcomputer IC801 is reset by next plugging in the external power supply.)
2. The set will now operate normally.

**MAIN BOARD (double-sided) CHECK**

1. The main board is double-sided, so there are parts mounted on both sides. However, checking can be done from the chip component mounted side. Refer to the mounting diagram on page 43 - 46.
2. D/A converter IC's are mounted underneath the DC-DC converter unit, and these can be checked from the chip component mounted side. IC's under the DC-DC converter unit:  
IC301: D/A converter  
IC101, 201: integrator, sample hold  
IC302: switcher
3. When operating the set with the LCD module flexible board removed, the pattern corresponding to each key switch is to be grounded momentarily.

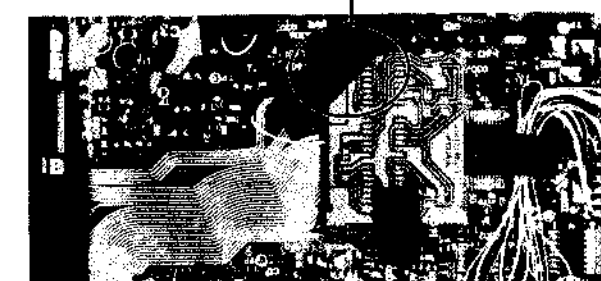
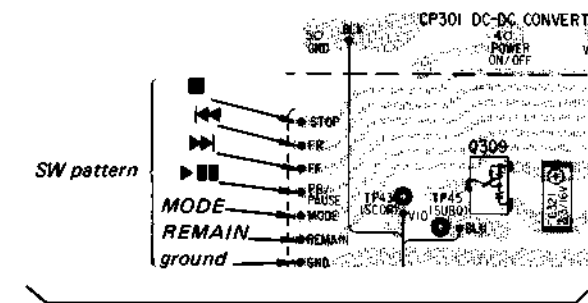


Fig. 4 Switch Pattern Diagram

**Step 2 (Service Mode operation)**

1. When service mode is set, the display will change 16 times, and those 16 changes will be repeated over and over.

Note: Some sets using MB88541-120M for microcomputer IC801 will not perform LCD display.

If this happens:

- 1) Play a disc with the set in normal operation.
- 2) In that state, solder jumper BATT2 point. (See Figure 3)
- 3) Short the RESET point once and release. (See Figure 3)
- 4) Plug in external power supply.

With this the LCD display should be present in service mode. Even if LCD does not display, other operations will be performed.

2. When **■** key is pressed during each operation, it will return to the state in step 1.
3. When **▶▶** or **◀◀** key is pressed, the FOP moves to the inside or outside circumference. Tracking servo and sled servo go off when this is done, so press MODE to turn on the tracking servo if necessary.
4. When REMAIN is pressed, the display stops. When REMAIN is released, the display continues to change. This allows check of each segment.
5. When **▶■** key is pressed, focus search starts, then CLV-S (run-up mode) starts. When there is no disc, focus search is repeated again and again.

Note: When MB88541-120M is used for microcomputer IC801, the objective lens may remain up and the disc table may rotate at high speed when the **▶■** key is pressed.

(Sets using MB88541-120M for IC801 will set FOCUS ON FLAG after the focus on state has been obtained.)

If this happens:

- 1) Press **■** key.
- 2) Unplug external power supply and press **▶■** key.
- 3) Plug in external power supply.
- 4) Press **▶■** key without disc inserted.

With this, focus search will repeat over and over.

6. When MODE is pressed, tracking servo, sled servo and CLV-A (servo during PLAY) go ON.
7. When 5 and 6 are performed, the disc begins to play. At this time, the top panel should be

closed and S901 and S902 are to be ON. When the laser is not emitted, focus search is repeated. When S901 is on and S902 is off, CLV-S does not work properly and the disc rotates at high speed.

**Step 3 (Service Mode release)**

1. First be sure to unplug the external power supply, then remove the BATT2 point solder jumper. (During service mode, C803 is discharged by unplugging the external power supply. Therefore, microcomputer IC801 is reset by next plugging in the external power supply.)
2. The set will now operate normally.

**MAIN BOARD (double-sided) CHECK**

1. The main board is double-sided, so there are parts mounted on both sides. However, checking can be done from the chip component mounted side. Refer to the mounting diagram on page 43 - 46.
2. D/A converter IC's are mounted underneath the DC-DC converter unit, and these can be checked from the chip component mounted side. IC's under the DC-DC converter unit:  
IC301: D/A converter  
IC101, 201: integrator, sample hold  
IC302: switcher
3. When operating the set with the LCD module flexible board removed, the pattern corresponding to each key switch is to be grounded momentarily.

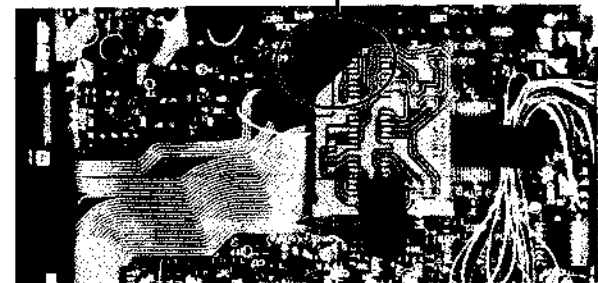
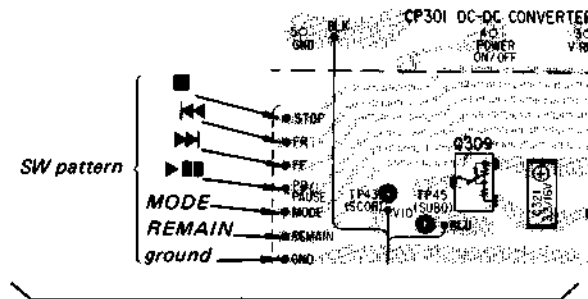


Fig. 4 Switch Pattern Diagram

**Laser Diode Check Procedure**

The laser diode on this set will not emit unless the top panel is closed and S901 (terminal sorting type), S902 (leaf SW type) are turned on.

Focus search can be operated in service mode even if S902 is OFF, so that the laser diode will emit if S901 (terminal shorting type) are turned on in this mode.

The laser diode is checked using the current value which flows to the laser diode inside the FOP.

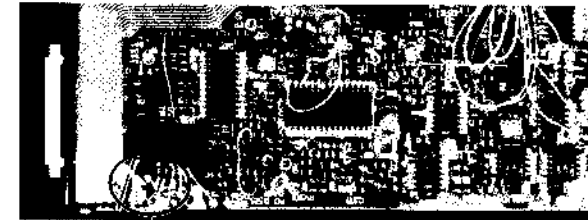
Procedure 1 (service mode or normal operation).

1. Close the top panel.
2. Connect an ammeter as shown in Figure 5.
3. Press the **▶■** key.
4. Confirm that the ammeter reading is within the range given below.

10-100 mA

If not, APC circuit or FOP is defective.

If normal operation is used, the laser diode goes on for about 3 seconds due to focus search.



Remove the brown FS1 lead and connect the ammeter as shown.

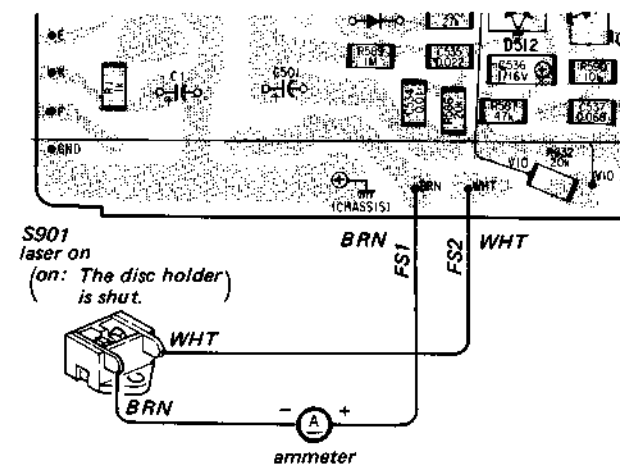
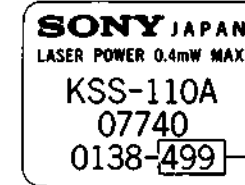


Fig. 5 Ammeter Connection

Procedure 2 (service mode or normal operation).

1. Close the top panel.
2. Remove the main board and read the current value on the label affixed to the FOP. (Label on FOP)



current value  
This means 49.9 mA.

The current value varies with the set.

3. Mount the main board and connect an ammeter as shown in Figure 5.
4. Press the **▶■** key.

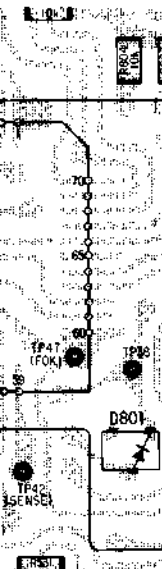
5. Confirm that the ammeter reading is within the range given below.

value on label  $\pm 1$  mA (25°C)  
variation relative to temperature:  
0.4 mA/°C

(Current increases when temperature rises and decreases when it drops.)

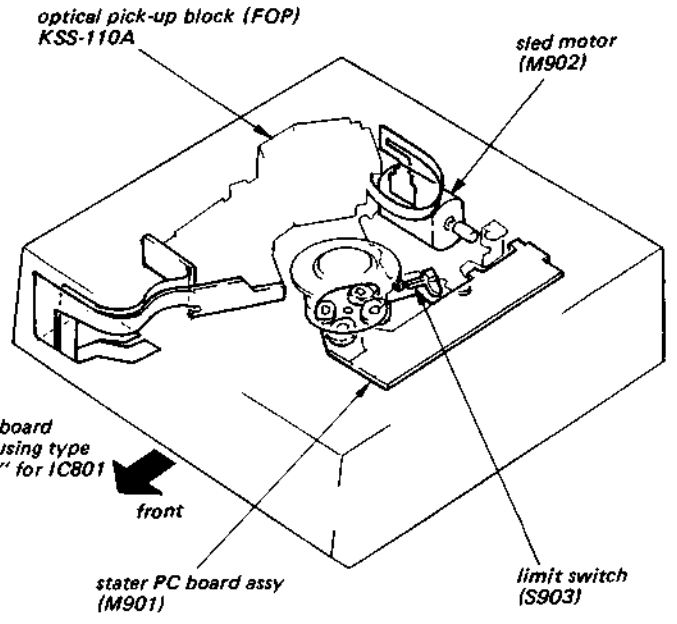
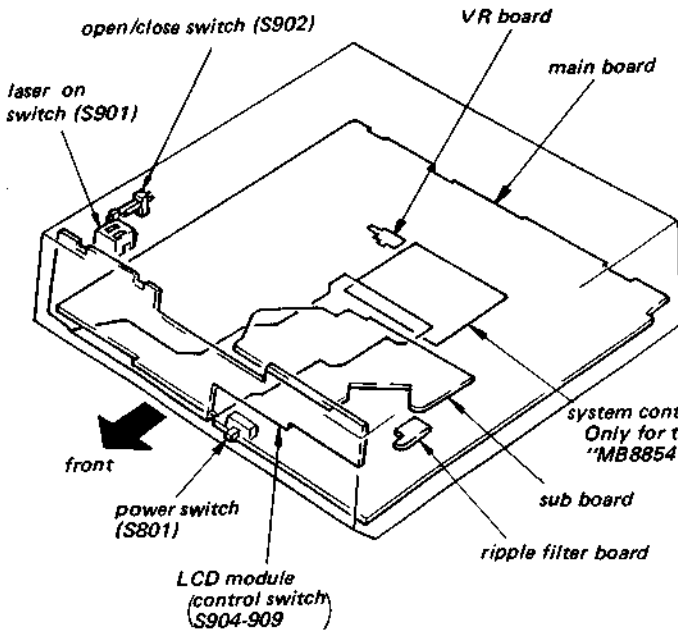
If the value is more than the range given, APC circuit has been defective or the laser diode has deteriorated. If it is less, APC circuit or FOP is defective.

in service mode to step 2.



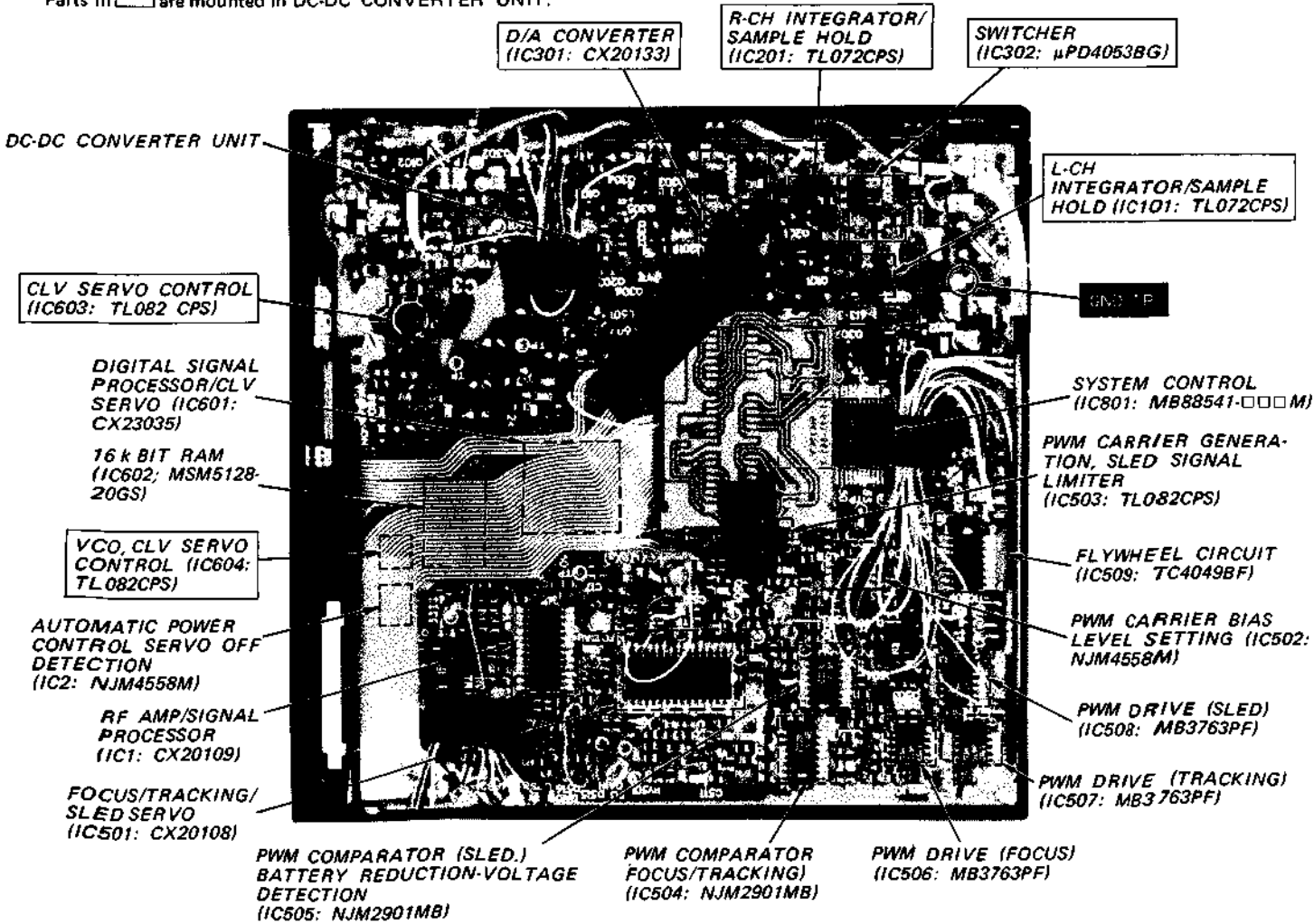
de. in service mode, or jumper.

**PC BOARDS/SWITCH/MOTOR LAYOUTS**



**MAIN BOARD IC LAYOUTS**  
(Viewed from chip component mounted side)

Parts in    are mounted in DC-DC CONVERTER UNIT.



**NOTES ON MOISTURE CONDENSATION**

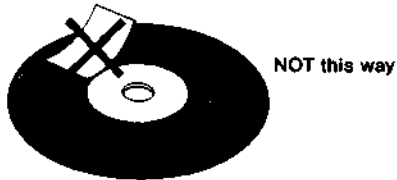
If the player is brought directly from a cold to a warm location, or is placed in a very damp room, moisture may condense on the lenses inside the unit.  
Should this occur, the player will not operate. In this case, remove the disc and leave the player in a warm place for about an hour to evaporate the moisture.

**NOTES ON COMPACT DISCS**

Handle the disc by its edge, and to keep the disc clean do not touch the rainbow colored surface.



Do not stick paper or tape or write anything on the labeled surface.



Do not expose the disc to direct sunlight or heat sources such as hot air ducts, or leave it in a car parked in direct sunlight where there can be a considerable rise in the temperature. Before playing, clean the disc with the optional cleaning cloth. Wipe the disc in the direction of the arrows.



Do not use solvents such as benzene, thinner, commercially available cleaners or anti-static spray intended for analog discs.

After playing, store the disc in its case.

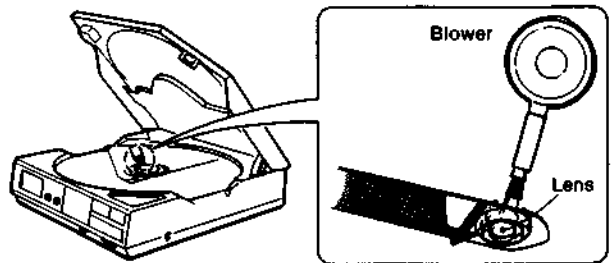
**MAINTENANCE**

**CLEANING THE LENS**

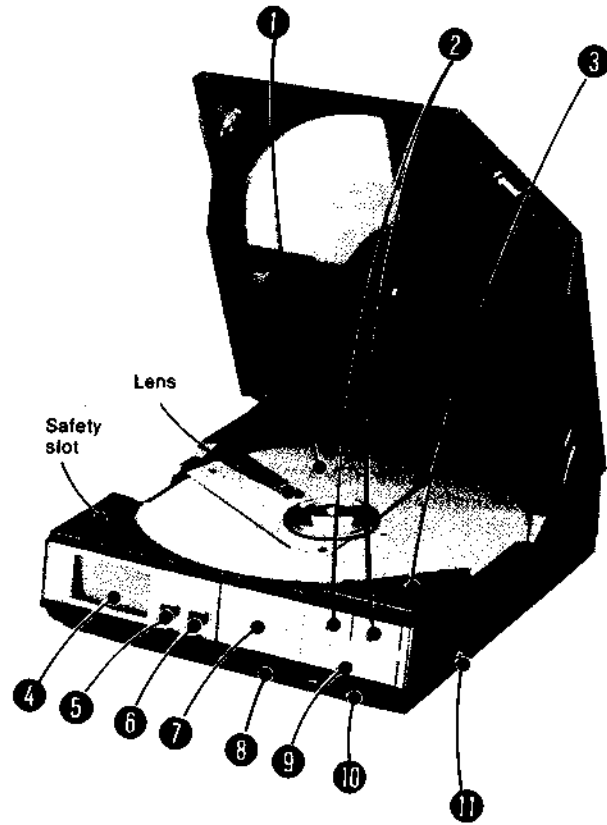
If you have accidentally touched the lens with a dirty finger or the dust on the lens prevents the set from operating properly, open the disc compartment lid with the OPEN button and clean the lens.

**To remove dust**

Blow on the lens a few times with a commercially available blower, brush the dust away in the direction of the arrow, then blow on the lens again.



**LOCATION AND FUNCTION OF CONTROLS**



**FRONT**

**1 Disc compartment**

Place a compact disc here. To open the lid, press the OPEN button 4.

**2 AMS (Automatic Music Sensor) keys**

While the AMS indicator 13 is being displayed, press the ◀◀ or ▶▶ key to locate the beginning of the desired selection. While the SEARCH indicator 14 is being displayed, keep the ◀◀ or ▶▶ key pressed to go back or advance to the desired point in a particular selection. During pause, you can go back or advance faster than during playback (See page 19).

**3 OPEN button**

Press to open the disc compartment lid.

**4 Display window**

See 12-15 on pages 17 and 18.

**5 REMAIN button**

While this button is being pressed, the TRACK indicator 12 will show the remaining number of selections on the disc and the TIME counter 15 will show the time remaining before the end of the last selection.

When you stop pressing the button, the display will return to the normal indications. (See page 20).

**6 MODE button**

Press to select either AMS function or SEARCH function. When play starts, the AMS indicator will appear on the display window, indicating that the AMS function can be activated by pressing the ◀◀ or ▶▶ key. To select the SEARCH function, press this button. The SEARCH indicator will appear. Press the button again to return to the AMS function.

**7 ▶ || (play/pause) key**

When the POWER switch 8 is set to ON, press this key once. The indications on the display window will appear and play will start. Press again to stop the play for a moment. The TIME counter will flicker. To release the pause mode, press this key again. The TIME counter will return to the normal time indication and disc playing restarts.

**8 POWER switch**

Set to ON to turn the power on. The player will stand by and disc playing will start simply by pressing the ▶ || key. Set to OFF after use and when transporting the unit so that the player will not operate even if any of the operation keys or buttons is pressed.

**9 ■ (stop) key**

Press to stop the disc playing. The indications on the display window will disappear after a few seconds and disc will stop rotating.

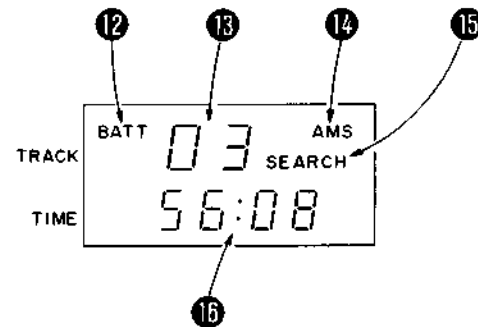
**10 VOL (headphones volume) control**

Turn to adjust the volume at the headphones connected to the Ω jack 11. Before playing the disc turn down the volume completely. Turn to the right for more volume as you listen. Turn to the left for less volume.

**11 Ω (headphones) jack (stereo minijack)**

Connect an optional pair of headphones for private listening.

**Display window**



**12 BATT (battery) indicator**

This indicator appears when disc playing starts. During battery operation, this indicator shows the battery condition. When the batteries are weak, the indicator flickers.

**13 TRACK indicator**

This indicator shows the track number of the selection being played.

While the REMAIN button is being pressed, the indicator shows the remaining number of selections on the disc.

**13 AMS indicator**

This indicator appears when disc playing starts. While this indicator is being displayed, you can locate the beginning of the desired selection by pressing either the ◀◀ or ▶▶ key.

**14 SEARCH indicator**

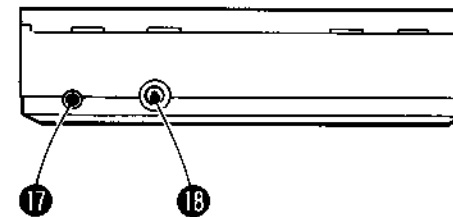
This indicator appears when the MODE button is pressed once during the playback or the pause mode. While this indicator is being displayed, if you press either ◀◀ or ▶▶ key, you can go back or advance to the desired point on the disc.

**15 TIME counter**

The counter shows the location in a particular selection by means of actual elapsed time. The first two digits of the counter show playing time of the selection in minutes, and the last two digits show the seconds.

While the REMAIN button is being pressed, the counter shows the time remaining before the end of the last selection on the disc. During pause, the time indication flickers.

**REAR PANEL**



**17 LINE OUT jack (stereo minijack)**

This jack can be connected to the line input jacks of an amplifier when listening through a speaker system or of a tape recorder for recording.

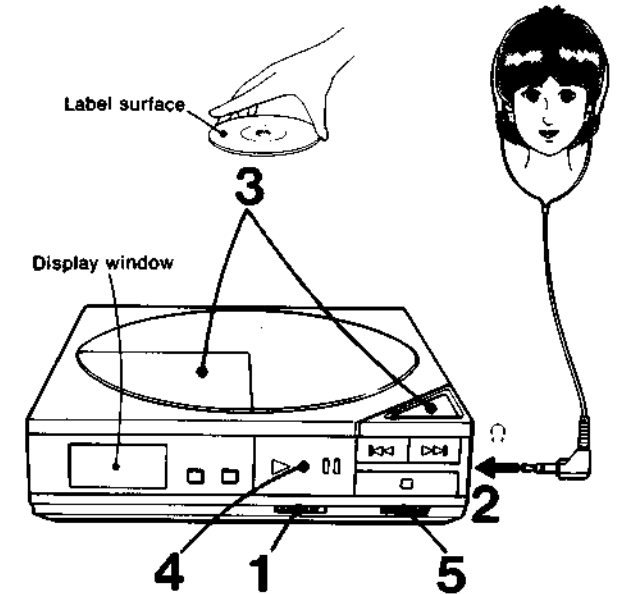
**18 DC IN 9V (external power input) jack**

Connect the supplied ac power adaptor, optional car battery cord or battery case.

**Note:** Use only an ac power adaptor or car battery cord manufactured by Sony. Polarity of the plugs of other manufacturers may be different.



**DISC PLAYING**



- 1 Make sure that the POWER switch is set to ON.
- 2 Connect an optional pair of headphones to the Ω jack.
- 3 Press the OPEN button to open the disc compartment lid. Holding the disc by the rim, place it with the label side up on the compartment, then close the lid.
- 4 Press the ▶ || key. The indications on the display window will appear and play will begin from the beginning of the first selection.
- 5 Turn the VOL control to adjust the headphones volume.

When the player reaches the end of the last selection of the disc, the indications on the display window will disappear after a few seconds and the disc will stop rotating.

**TO STOP DURING PLAY**

Press the ■ key. The indications on the display window will disappear after a few seconds and the disc will stop rotating. If you then press the ▶ || key, play will start from the beginning of the first selection.

To take out the disc, open the disc compartment lid with the OPEN button.

**TO PAUSE DURING PLAY**

Press the ▶ || key again. The TIME counter will flicker (The disc will not stop rotating).

To release pause mode and restart play from the same point, press the ▶ || key again.

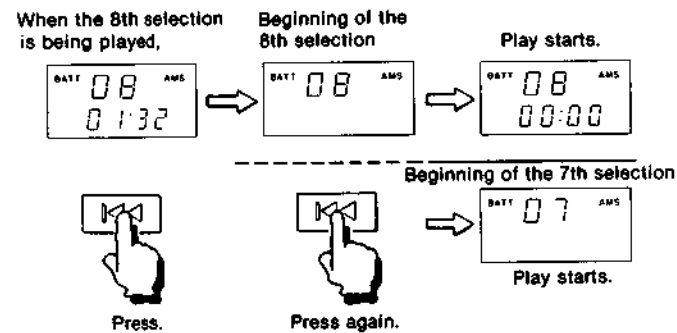
**TO SEARCH FOR A PARTICULAR SELECTION—AMS (Automatic Music Sensor) function**

While the AMS indicator is being displayed during play or pause, you can quickly locate a selection before or after the selection playing. When either the ◀◀ or ▶▶ key is pressed during play, the player searches the selection data recorded at the beginning of each selection and play will start from the beginning of the desired selection. If either of the keys is pressed during pause, the player will wait in the pause mode at the beginning of the desired selection.

When the AMS indicator is not displayed, press the MODE button.

**To search for a previous selection**

Press the ◀◀ key during play or pause. When the ◀◀ key is pressed once, the beginning of the selection being played is searched for. When the key is continuously pressed, the selection before that will be searched for.

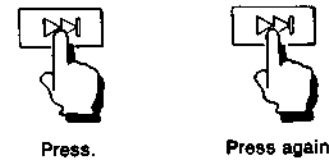
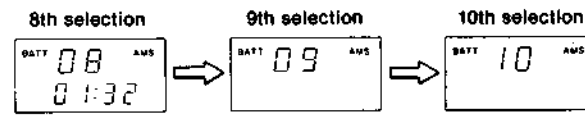


Keep the ◀◀ key pressed until the desired selection number is displayed.

If you press the ◀◀ key after the first selection is located, the TRACK indicator will not change.

**To search for a selection ahead**

Press the ▶▶ key during play or pause. When the ▶▶ key is pressed once, the selection after the one being played is searched for. When the key is continuously pressed, the selection after that will be searched for.



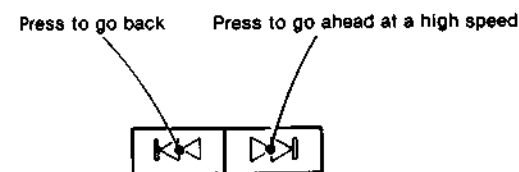
If you press the ▶▶ key after the last selection is located, the TRACK indicator will not change.

**TO SEARCH FOR A PARTICULAR POINT IN A SELECTION—SEARCH function**

During play or pause, press the MODE button so that the AMS indicator on the display window will disappear and the SEARCH indicator will appear instead.

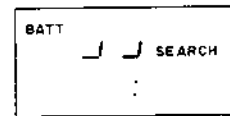
While the SEARCH indicator is being displayed, you can locate a particular point in a selection.

When either ◀◀ or ▶▶ key is continuously pressed, the disc playing goes forward or in reverse. Release the button at the desired point found by observing the TIME counter or by monitoring the high-speed sound during play.

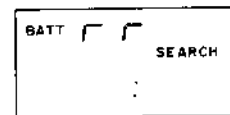


If either ◀◀ or ▶▶ key is pressed when the set is in the pause mode, you can go back or ahead at a higher speed than during play-back.

**What are these indications?**



If you continuously press the ▶▶ key at the end of the disc, the TRACK indicator will change to "→" (end mark). (During pause, the ":" mark will flicker.) To return to a TRACK indication, press the ◀◀ key.



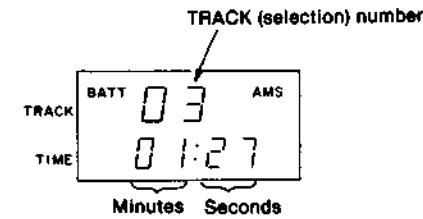
If you continuously press the ◀◀ key at the beginning of the disc, the TRACK indicator will change to "←" (start mark). (During pause, the ":" mark will flicker.) To return to a TRACK indication, press the ▶▶ key.

The "←" mark also appears when the set is subject to strong vibration (it is not a problem). When this happens, make sure that the AMS indicator is displayed and press the ▶▶ key so that the display will return to normal indications.

**USING THE TIME COUNTER**

**TO MONITOR THE ELAPSED PLAYING TIME**

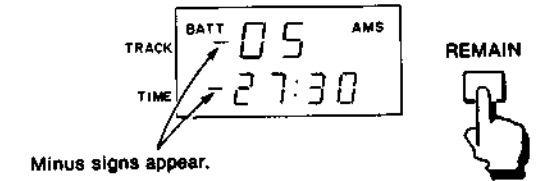
Generally, the TIME counter shows the elapsed playing time from the beginning of the selection in minutes and seconds. When a new selection starts, the counter is reset to "00:00" and then starts counting time again. If the selection has a blank space at its beginning, the counter is reset to the time preceded by the minus sign such as "-00:02", "-00:01", etc.



This indication shows that 1 minute 27 seconds have elapsed from the beginning of the third selection.

**TO MONITOR THE REMAINING PLAYING TIME**

When the REMAIN button is being pressed, the counter shows the remaining number of selections and the remaining time, each preceded by a minus sign, before the end of the last selection.



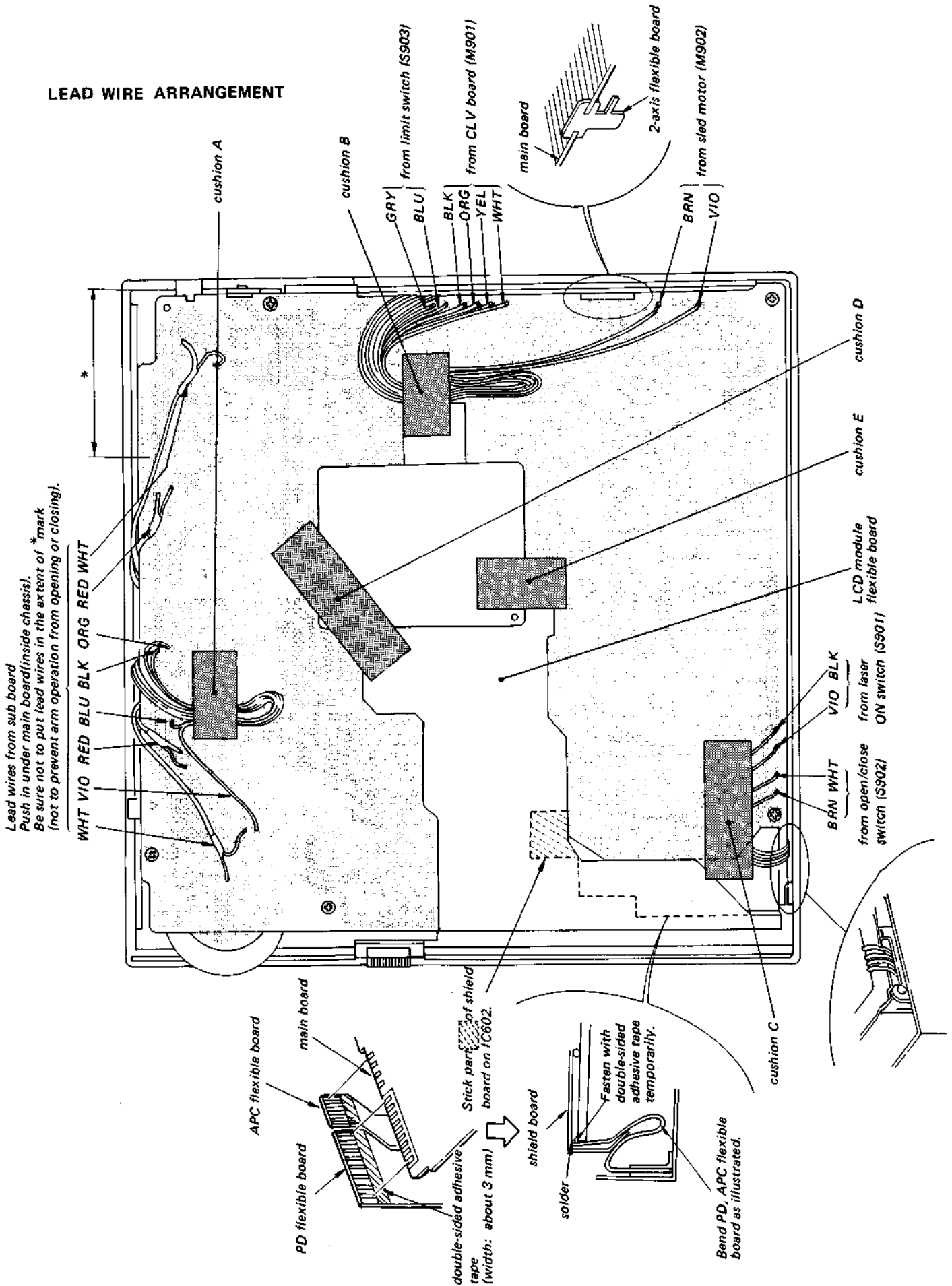
This indication shows that 5 selections i.e. 27 minutes 30 seconds are remaining before the end of the disc.

The digits of the TIME counter will change, for example, from -27:30 to -27:29, -27:28... as the play goes on, and you can monitor the remaining playing time at any point of the disc.

When you stop pressing the REMAIN button, the display will return to the normal indications.



LEAD WIRE ARRANGEMENT





SECTION 1  
OUTLINE

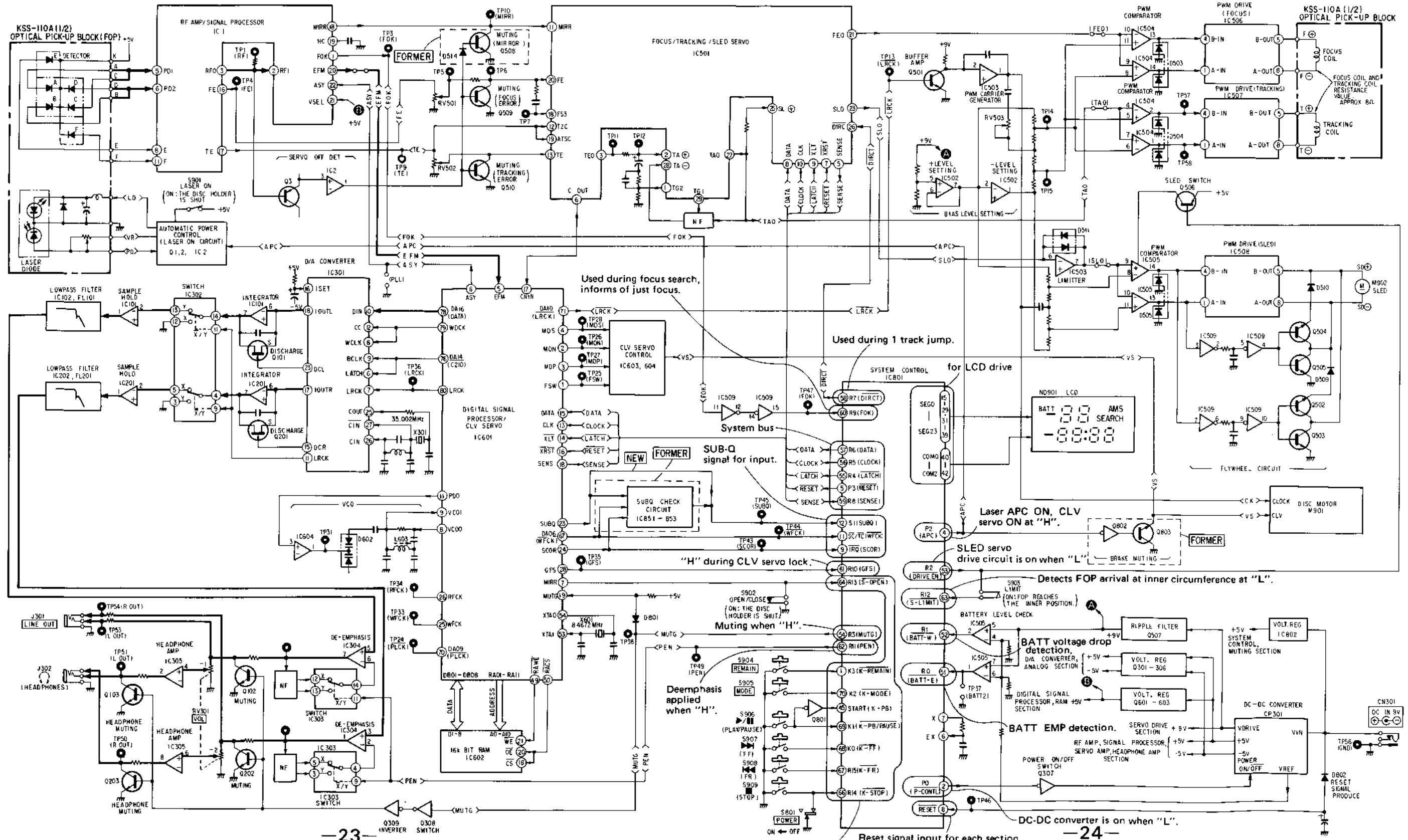
1-1. BLOCK DIAGRAM

Note:

A part of the circuit in this model differs depending on the microcomputer (Old: MB88541-120M, New: MB88541-124M) being used for IC801. These differences are indicated by "Old" and "New".

Old . . . . . shows the circuit of the set using type "MB88541-120M" for IC801 (D-5; up to serial No. 104,000).

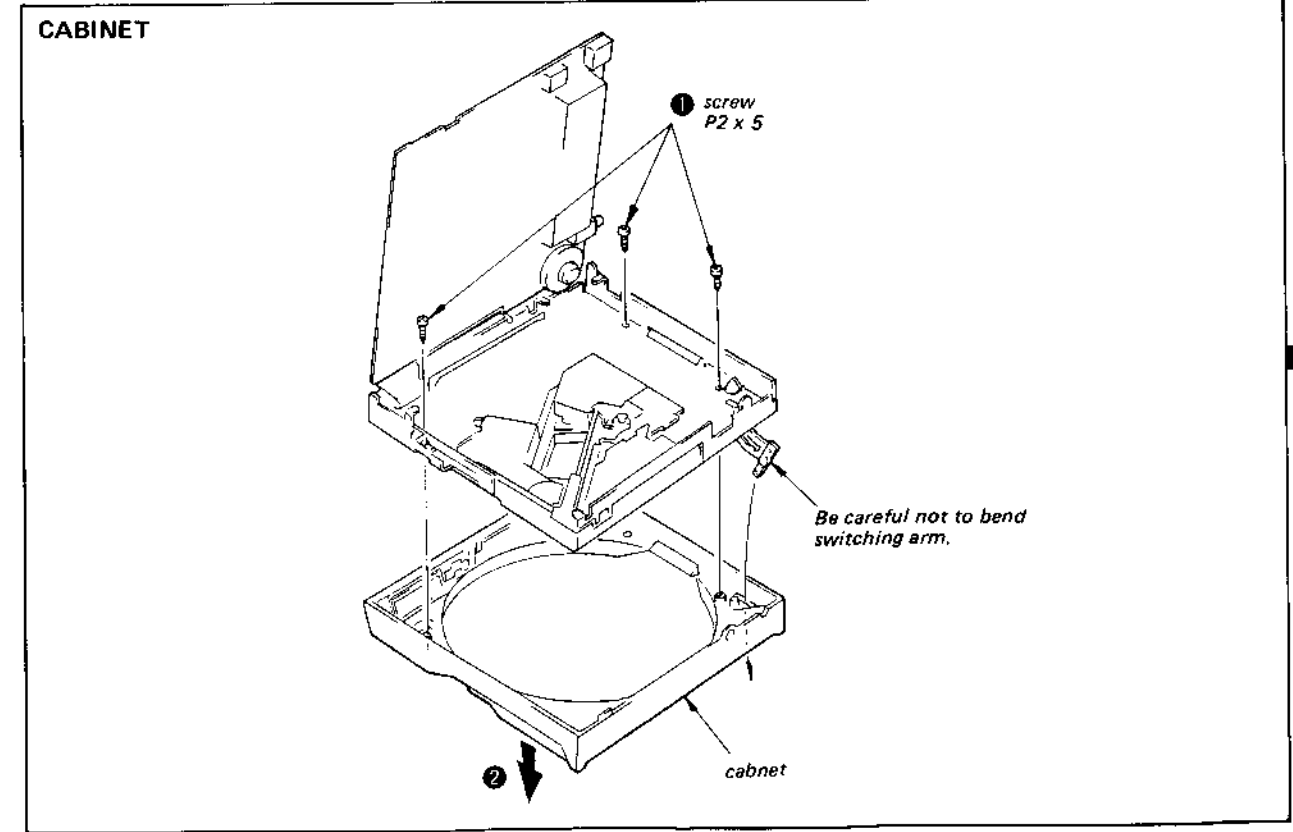
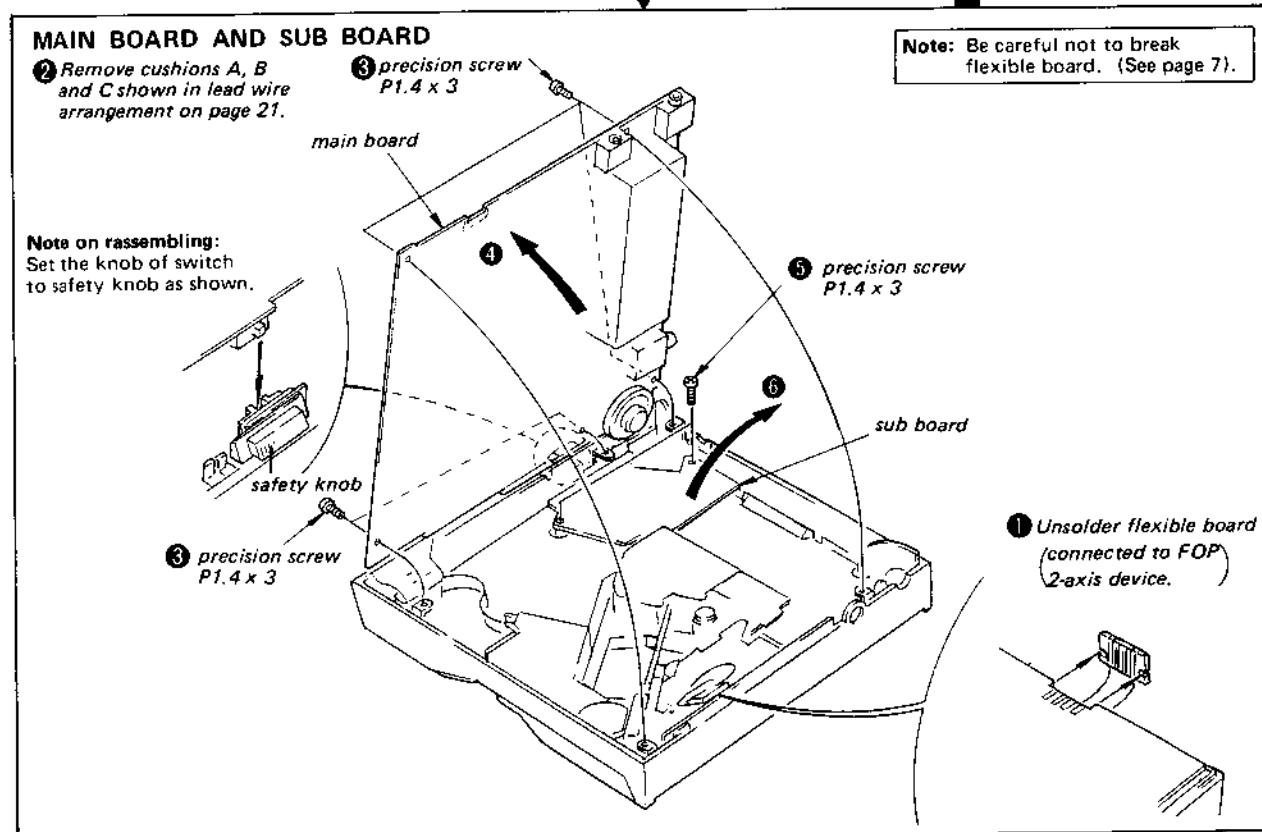
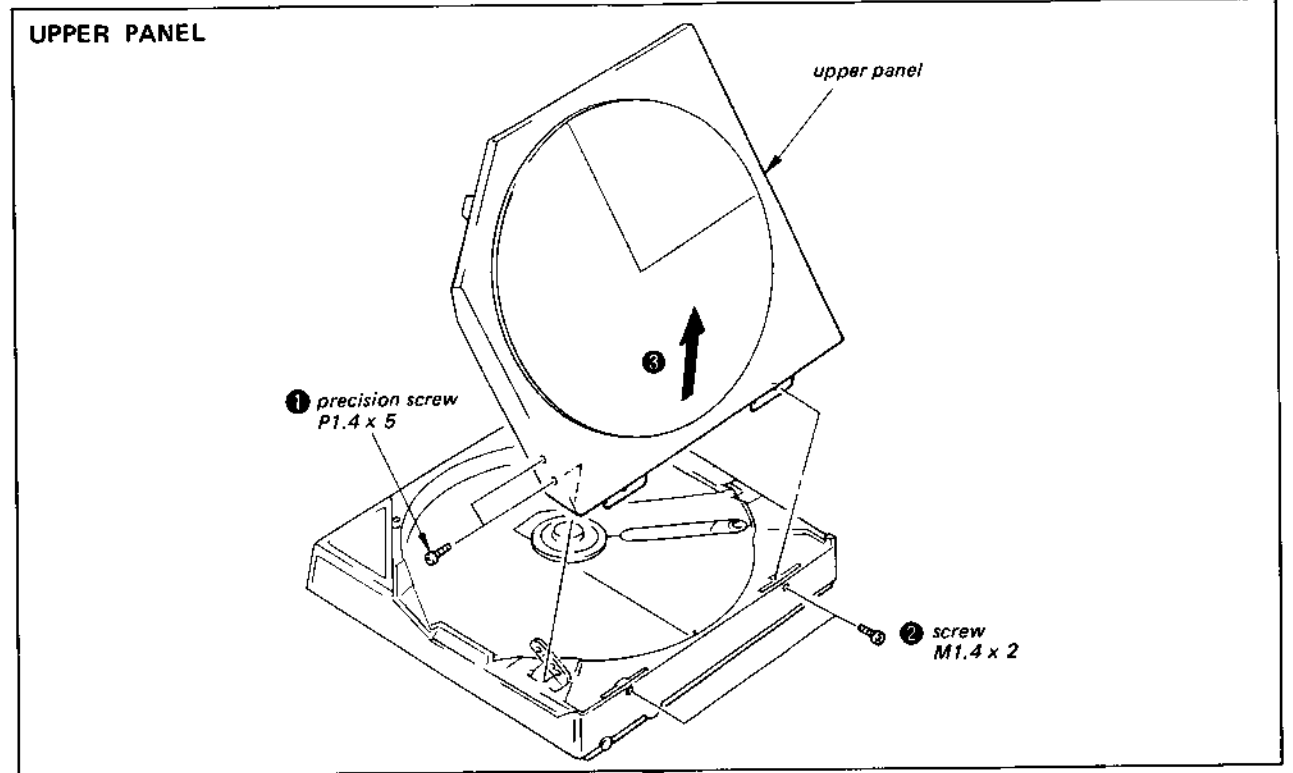
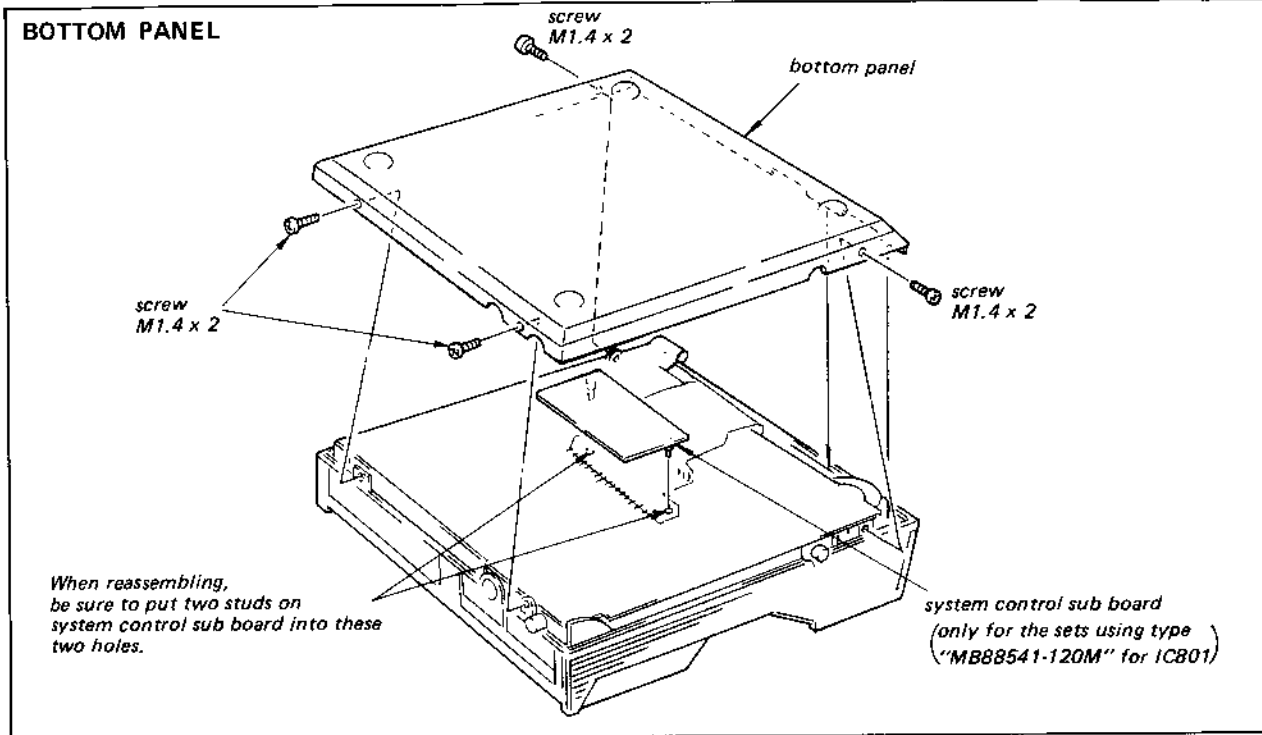
New . . . . . shows the wiring of the set using type "MB88541-124M" for IC801 (D-5; serial No. 104,001 and later, D-50).

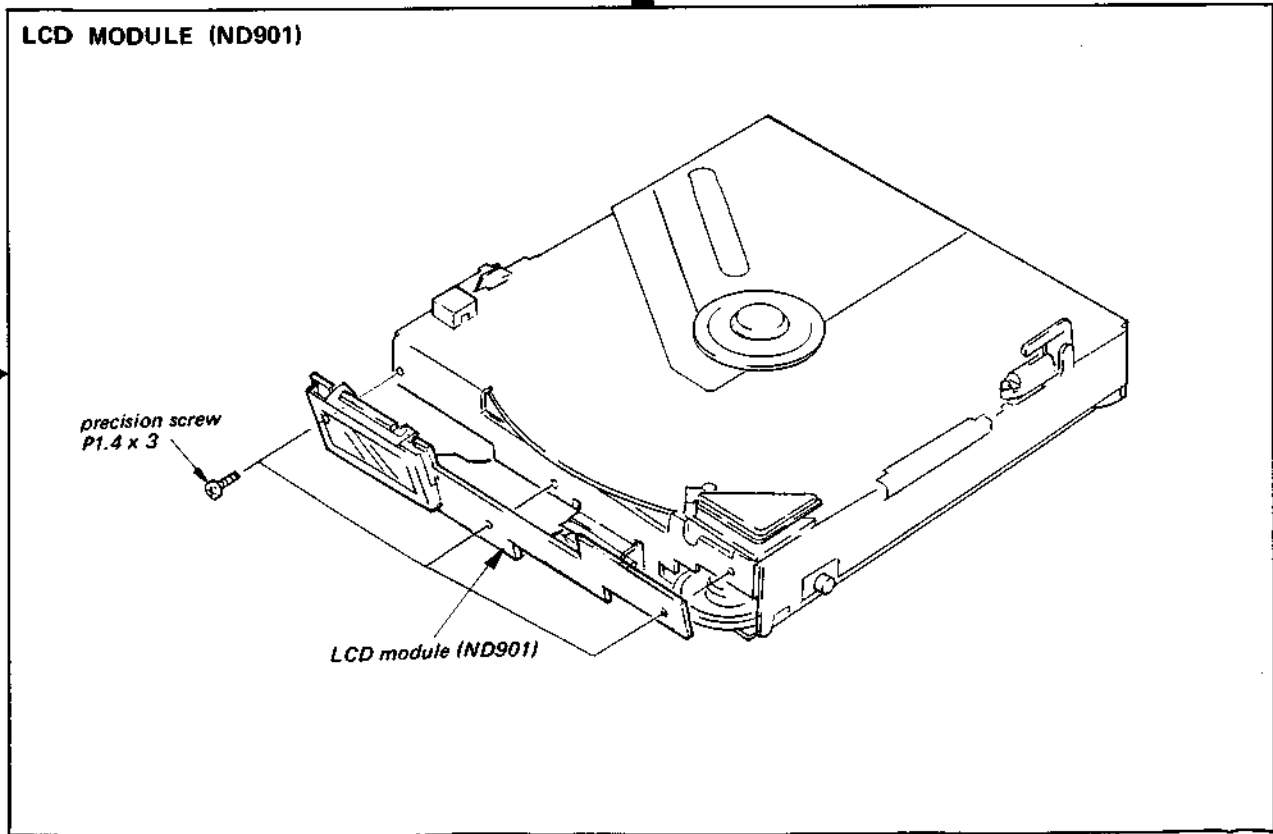
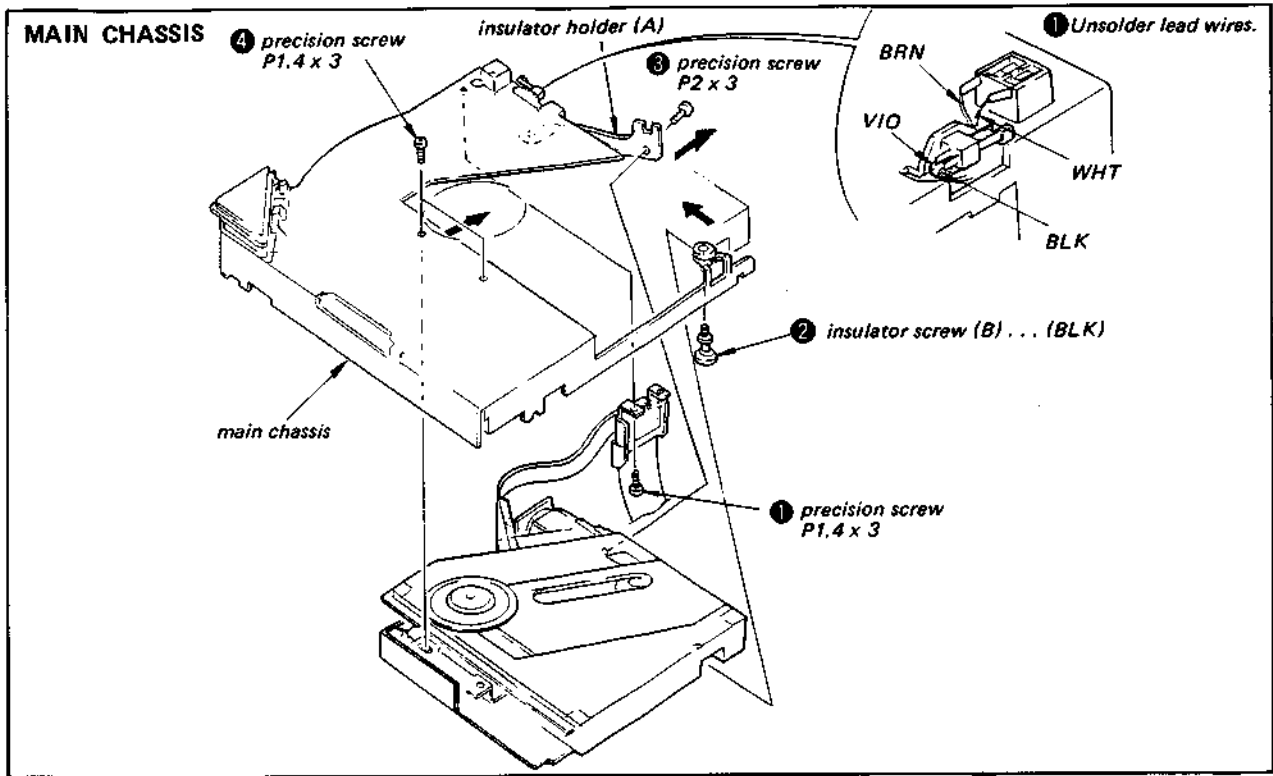


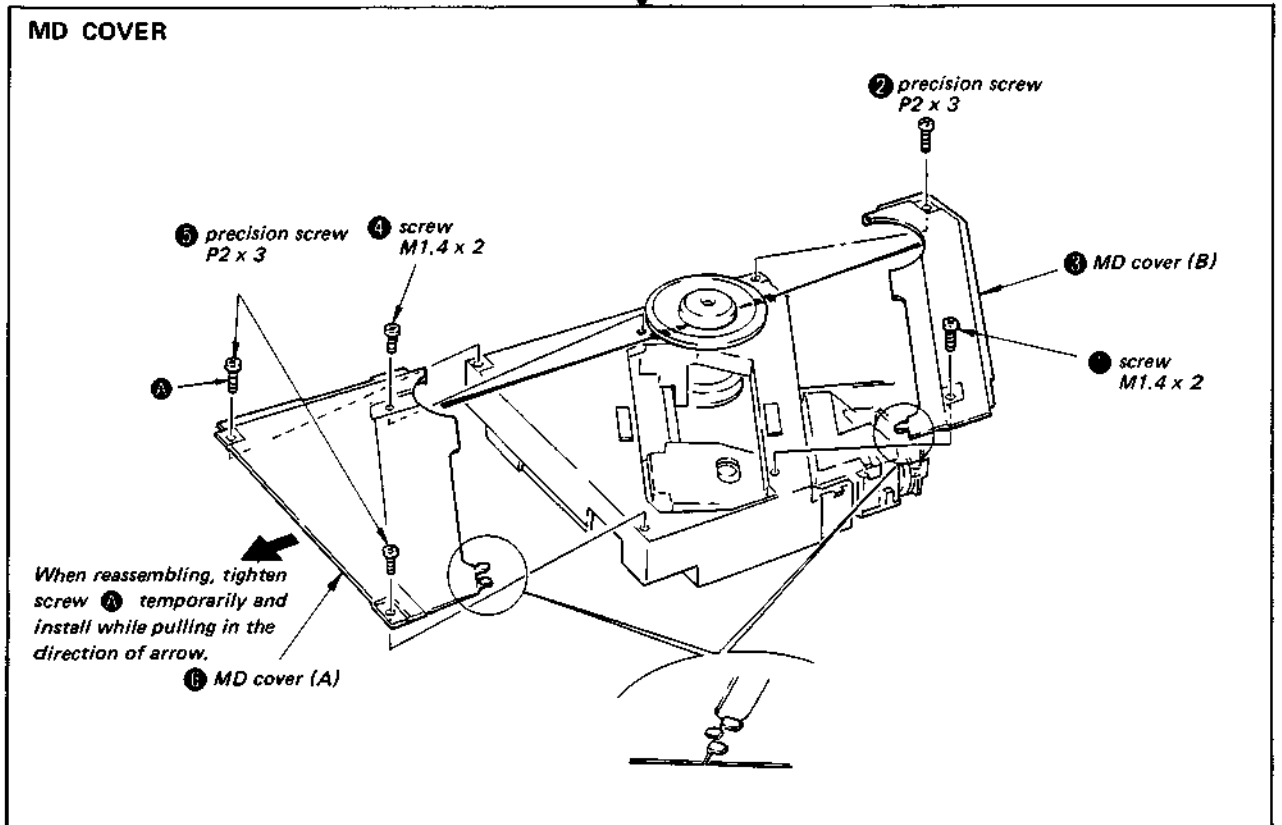
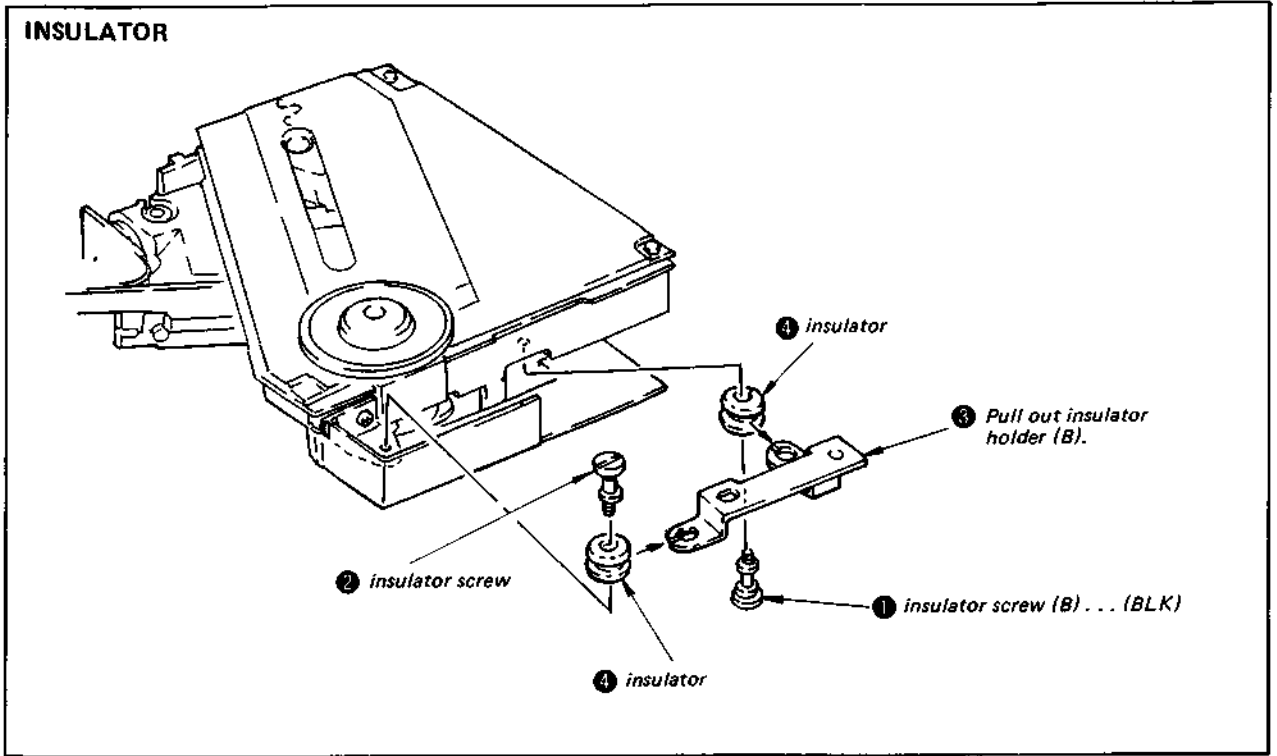
SECTION 2  
DISASSEMBLY AND REASSEMBLY

2-1. DISASSEMBLY

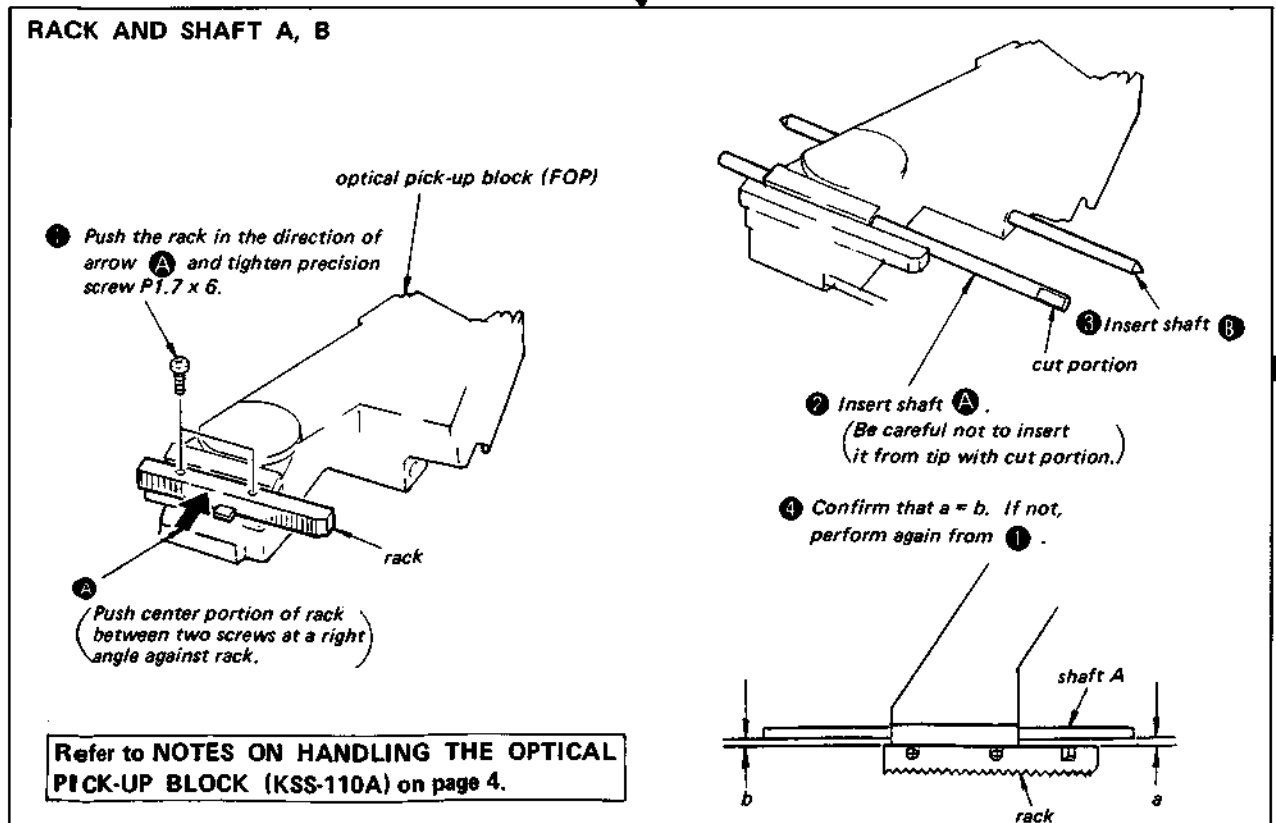
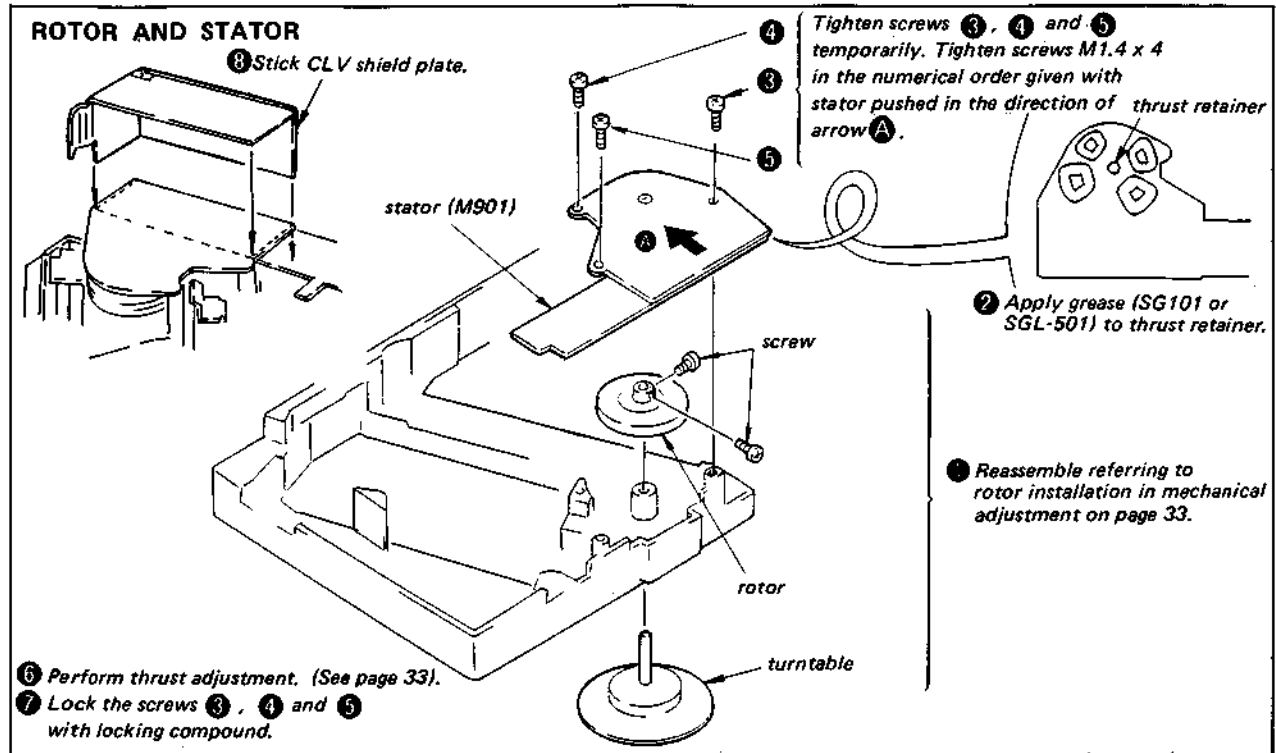
Note: Follow the disassembly procedure in the numerical order given.








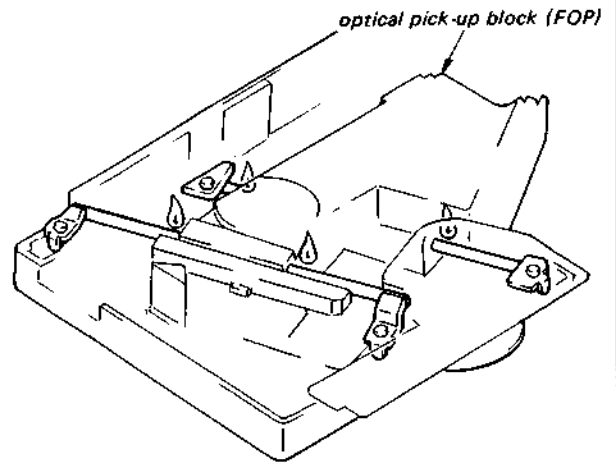
2-2. MECHANICAL SECTION REASSEMBLY



Refer to **NOTES ON HANDLING THE OPTICAL PICK-UP BLOCK (KSS-110A)** on page 4.

**OIL SUPPLY OF SHAFTS A, B**

- ① Apply a drop of hydro fluid EP-56 (part no. 7-661-018-01) to four portions marked .
- ② Move FOP right and left two or three times to smooth them.
- ③ Lift up mechanical section and incline it in the right or left direction. Confirm that FOP is moved smoothly with itself-weight.



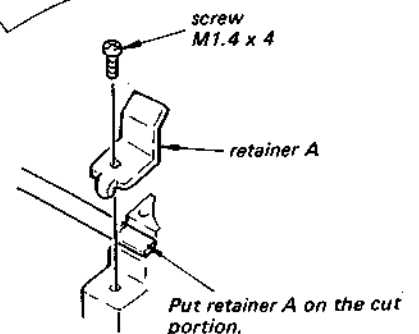
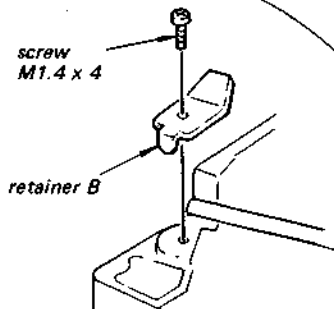
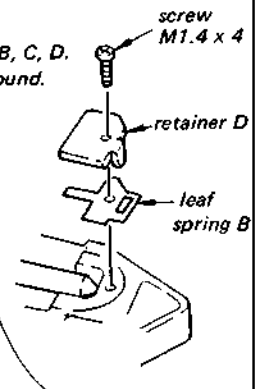
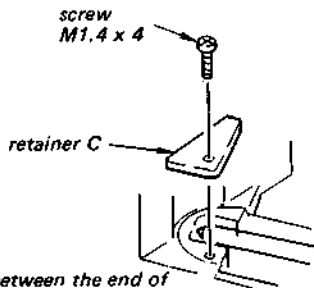
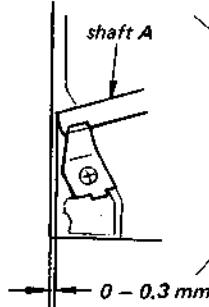
**OPTICAL PICK-UP BLOCK**

When replacing optical pick-up block, confirm and adjust the following items in the numerical order given.

1. Tracking balance adjustment (page 37)
2. Sled motor offset adjustment (page 37)
3. Focus bias adjustment (page 38)
4. Tracking gain adjustment (page 39)

- ① Tighten retainers A, B, C, D with respective screws temporarily.
- ② Tighten retainer A firmly.
- ③ Tighten retainers firmly in order of B, C, D.
- ④ Lock the screws with locking compound.

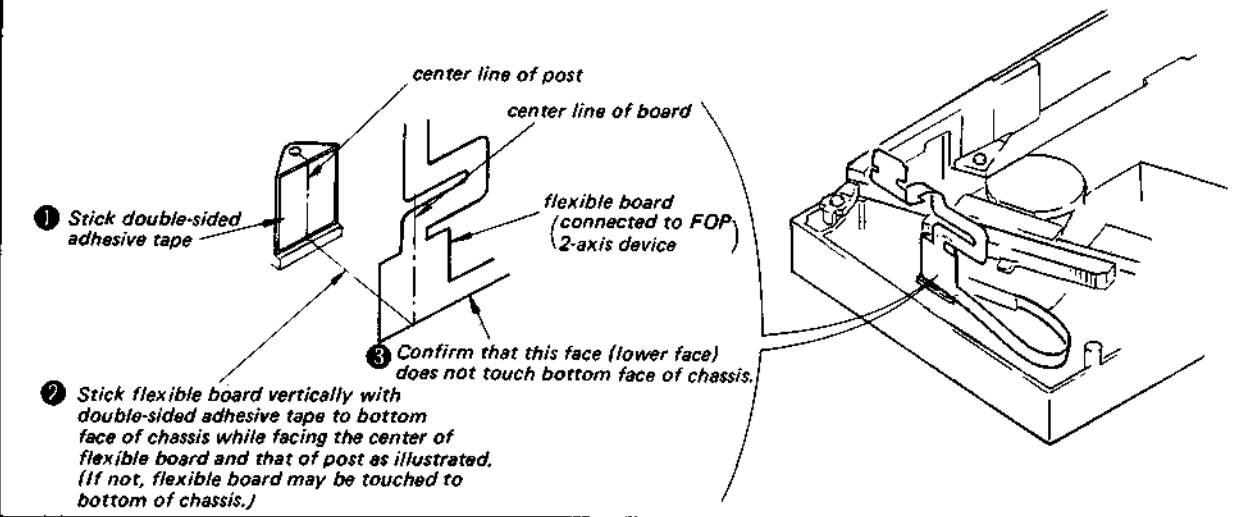
- ⑦ Distance between the end of shaft A and the side of chassis is 0 - 0.3 mm.





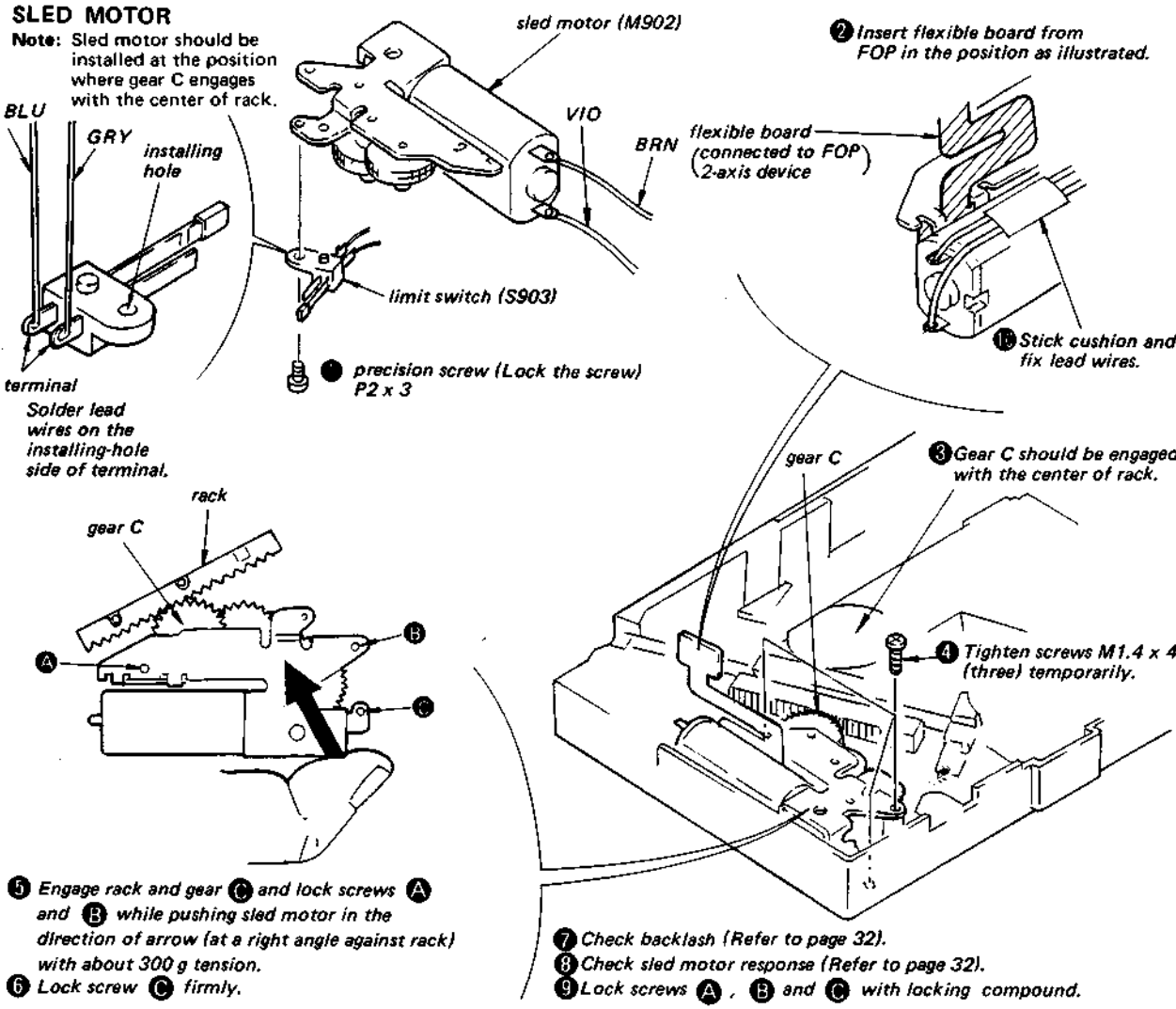
Refer to NOTES ON HANDLING THE OPTICAL PICK-UP BLOCK (KSS-110A) on page 4.

**ATTACHMENT OF FLEXIBLE BOARD**



**SLED MOTOR**

**Note:** Sled motor should be installed at the position where gear C engages with the center of rack.



**2-3. MECHANICAL ADJUSTMENTS**

**Backlash Check**

**Measuring Locations:**

**Outer circumference:** Where dimension A in the figure at right (space between FOP and press plate B) is 3-5 mm.

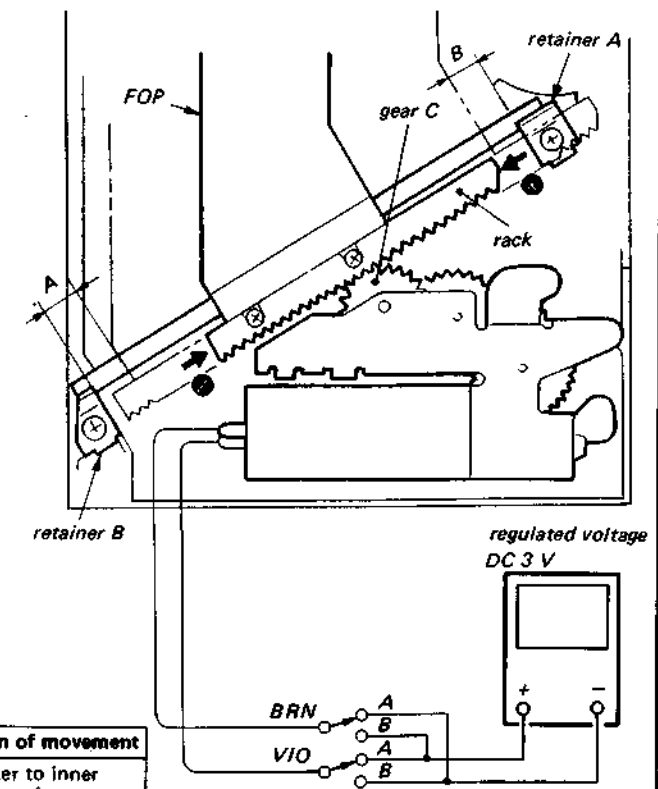
**Middle:** Location where gear C engagement point is at the center of the rack.

**Inner circumference:** Where dimension B at right (space between FOP and retainer A) is 3-5 mm.

**Measuring Procedure:**

1. Apply 3 V to sled motor lead and move the FOP to the measuring location. (Refer to figure).
2. At each measuring location, check that there is no movement in the directions of the arrows marked X and Z when 50 g is applied to a fan-shaped tension gauge.
3. If there is movement, sled motor mounting should be redone. (Refer to page 31, Sled Motor Assembly.)

Switch position	Direction of movement	Switch position	Direction of movement
side A	inner to outer circumference	side B	outer to inner circumference



**Sled Motor Response Check**

If the following check is not satisfied, replace the sled motor (M902).

• **Minimum Activation Voltage Check.**

1. Apply 1.5 V and check that the FOP moves smoothly from the inner to the outer circumference.
2. Next apply 2 V and check that the FOP moves smoothly from the outer to the inner circumference.

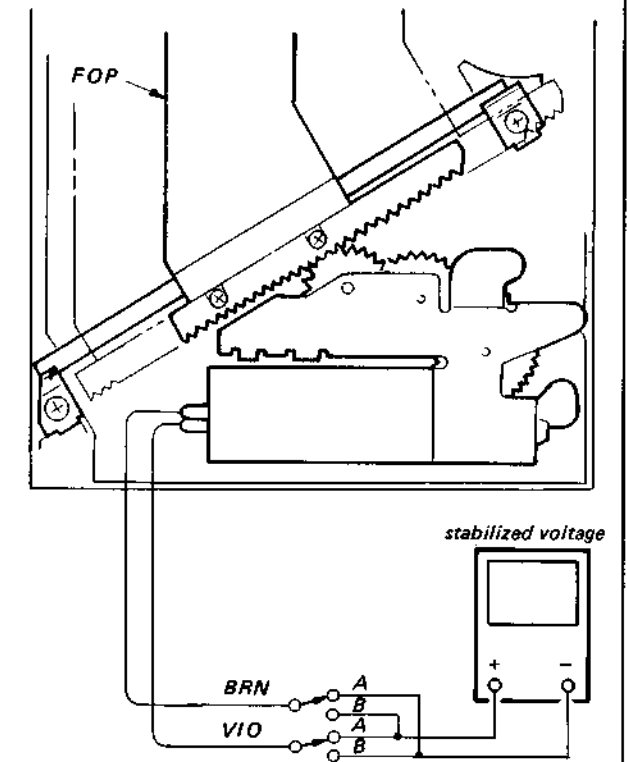
• **Sled Sending Current Check**

1. Apply 3 V and move the FOP from the innermost to the outermost circumference. Check that current value is less than 120 mA at this time.
2. Next move the FOP from the outermost to the innermost circumference. Check that current value is less than 150 mA at this time.

• **Sled Sending Time Check**

Apply 3 V, and check that the time for the FOP to move from the innermost to the outermost circumference and from the outermost to the innermost circumference is less than 5 seconds each.

Switch position	Direction of movement	Switch position	Direction of movement
side A	inner to outer circumference	side B	outer to inner circumference



2-3. MECHANICAL ADJUSTMENTS

**Backlash Check**

**Measuring Locations:**

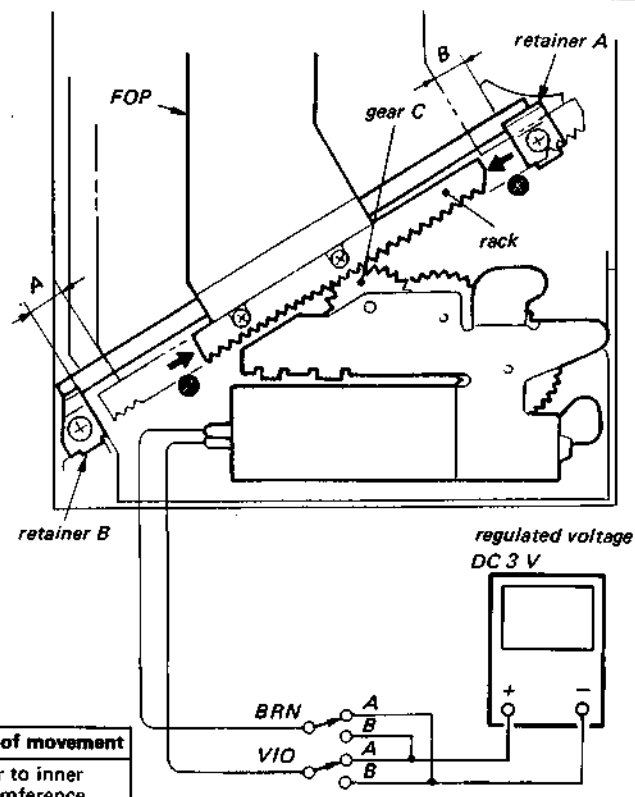
**Outer circumference:** Where dimension A in the figure at right (space between FOP and press plate B) is 3-5 mm.

**Middle:** Location where gear C engagement point is at the center of the rack.

**Inner circumference:** Where dimension B at right (space between FOP and retainer A) is 3-5 mm.

**Measuring Procedure:**

1. Apply 3 V to sled motor lead and move the FOP to the measuring location. (Refer to figure).
2. At each measuring location, check that there is no movement in the directions of the arrows marked X and Z when 50 g is applied to a fan-shaped tension gauge.
3. If there is movement, sled motor mounting should be redone. (Refer to page 31, Sled Motor Assembly.)



Switch position	Direction of movement	Switch position	Direction of movement
side A	inner to outer circumference	side B	outer to inner circumference

**Sled Motor Response Check**

If the following check is not satisfied, replace the sled motor (M902).

• **Minimum Activation Voltage Check.**

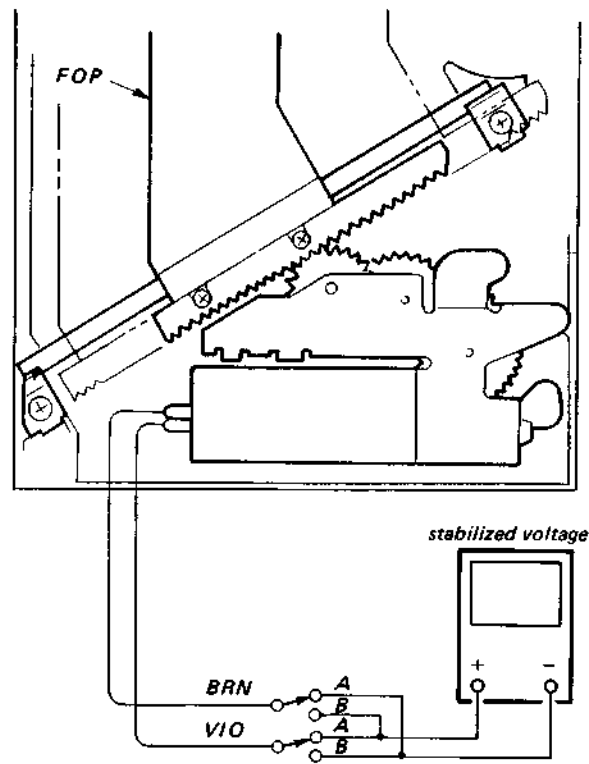
1. Apply 1.5 V and check that the FOP moves smoothly from the inner to the outer circumference.
2. Next apply 2 V and check that the FOP moves smoothly from the outer to the inner circumference.

• **Sled Sending Current Check**

1. Apply 3 V and move the FOP from the innermost to the outermost circumference. Check that current value is less than 120 mA at this time.
2. Next move the FOP from the outermost to the innermost circumference. Check that current value is less than 150 mA at this time.

• **Sled Sending Time Check**

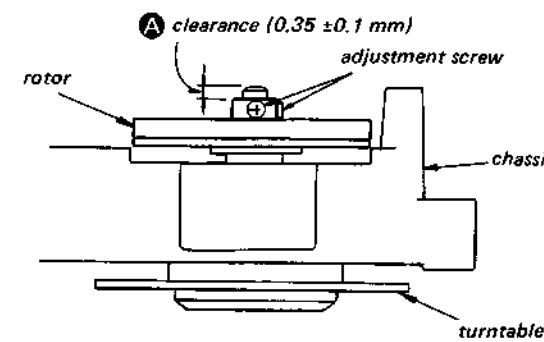
Apply 3 V, and check that the time for the FOP to move from the innermost to the outermost circumference and from the outermost to the innermost circumference is less than 5 seconds each.



Switch position	Direction of movement	Switch position	Direction of movement
side A	inner to outer circumference	side B	outer to inner circumference

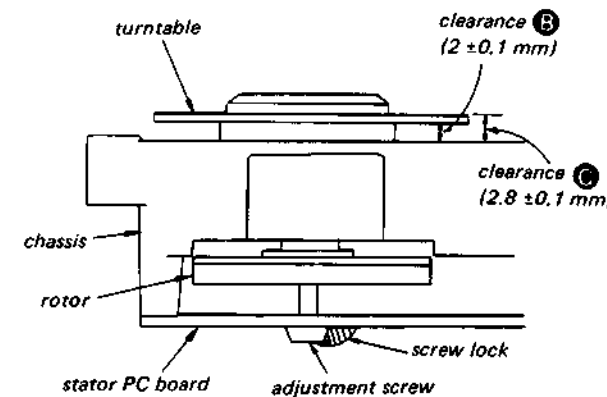
**Rotor Mounting, Thrust Adjustment**

• **Rotor Mounting**



Mount the rotor on the turntable shaft so that the clearance A above is  $0.35 \pm 0.1$  mm.

• **Thrust Adjustment**



Adjust the adjustment screw so that clearance B and C above are as follows:

- B:  $2 \pm 0.1$  mm
- C:  $2.8 \pm 0.1$  mm

Lock the screw after adjustment.

SECTION 3  
ADJUSTMENTS

3-1. ELECTRICAL ADJUSTMENTS

Notes on Adjustment

1. Perform adjustments in service mode. Be sure to release service mode after completing adjustment. (Refer to "Service Mode (service program)" on page 9-11.)
2. Perform adjustments in the order given.
3. Use YEDS-1, but only when disc use is indicated.
4. Power supply voltage: DC 9 V  
Power switch: ON

PREPARATION

Put the set into service mode (see page 9-11) and perform the following checks. Repair if there are any abnormalities.

● Sled Motor Check

1. Press the OPEN button and open the top panel.
2. Press the  $\blacktriangleright$ ,  $\blacktriangleleft$  keys and make sure that the FOP moves smoothly, without catching, from the inmost  $\rightarrow$  outmost  $\rightarrow$  inmost circumference.
  - $\blacktriangleright$ : FOP moves outward
  - $\blacktriangleleft$ : FOP moves inward

● Focus Search Check

1. Press the OPEN button and open the top panel.
2. Press the  $\blacktriangleright$  key. (Focus search is performed continuously. Laser does not emit.)
3. Observe the FOP objective lens and check that it moves smoothly up and down with no catching or noises.
4. Press the  $\blacksquare$  key. Check that focus search operation stops. If it does not, press the  $\blacksquare$  key again, longer.

Note:

For sets using MB88541-120M for microcomputer IC801, the objective lens may stay up and the disc table rotate at high speed when the  $\blacktriangleright$  key is pressed.

(Sets using MB88541-120M for IC801 will only perform focus search once the second time after the focus on state has been obtained.)

If this happens,

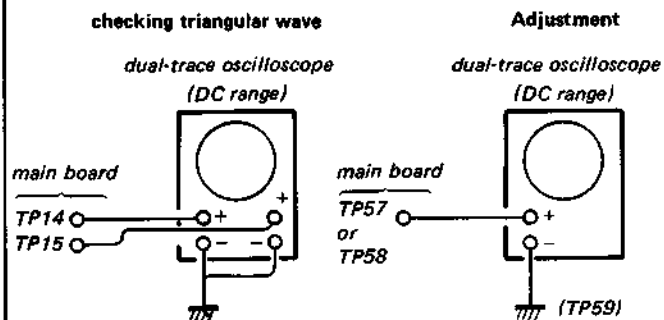
- 1) Press  $\blacksquare$  key.
- 2) Unplug external power supply and press  $\blacktriangleright$  key.
- 3) Plug in external power supply.
- 4) Press  $\blacktriangleright$  key, without disc inserted. With this, focus search will be repeated over and over.

TRIANGULAR WAVE ADJUSTMENT

Conditions:

Set the ground levels of dual-trace oscilloscope CH1 and CH2 so that they are the same.

Adjustment Method:

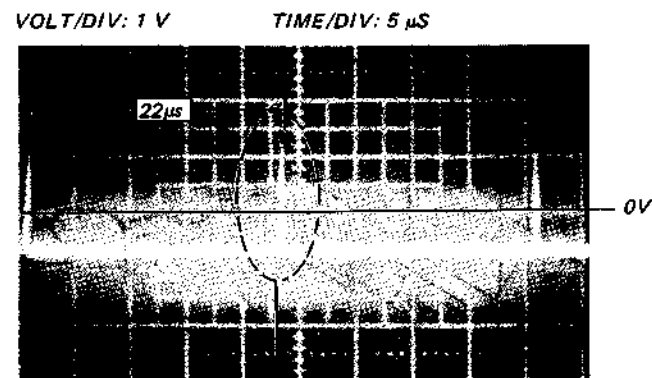


1. Connect the dual-trace oscilloscope to main board test points TP14 and TP15.
2. Put the set into service mode (refer to pages 9-11).
3. Observe the oscilloscope waveform and remember if offset voltage is off on the + or - side relative to 0 V. (Refer to triangular wave reference waveform).
4. Depending on the offset voltage, connect the dual-trace oscilloscope to main board test point TP57 or TP58.

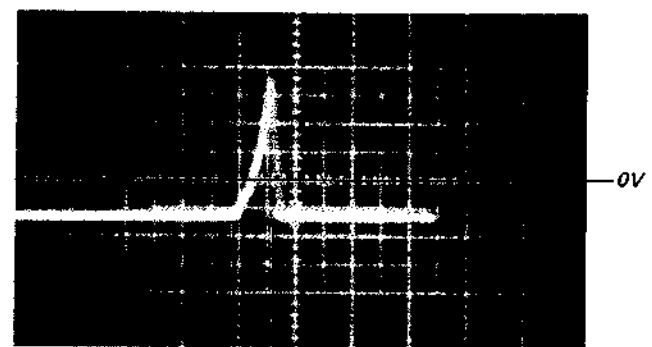
Offset voltage difference	Connection
-	TP 58 (IC507 ①)
+	TP 57 (IC507 ④)

5. Observe the oscilloscope waveform, and adjust RV503 so that pulse width is less than 200nS. when R548 is mounted, adjust pattern connection of R548 and RV503 together. After adjustment, check the waveform for the other test point (TP57 or TP58). If the pulse width is over 200nS, the test point connection was wrong in step 4. Repeat step 4.

● Waveform for reference



Pulse waveform with TIME/DIV enlarged to 200nS.

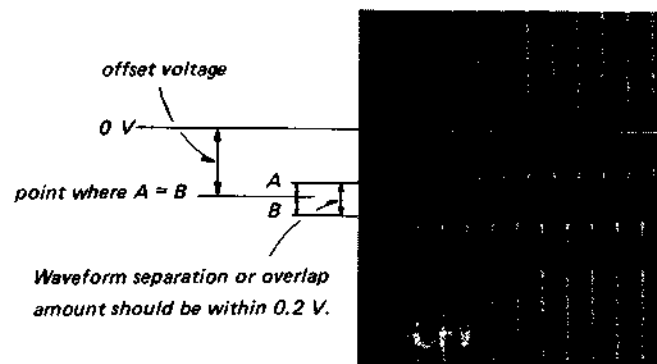


Adjust this width to less than 200nS.

6. Connect the dual-trace oscilloscope as in step 1 and confirm that the triangular wave separation or overlap amount is within 0.2 V.

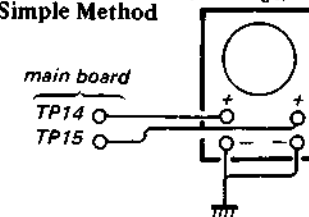
● Triangular wave reference waveform (shows offset voltage off in one direction)  
VOLT/DIV: 50 mV TIME/DIV: 50 µS

upper: TP14 (IC504 ⑤, ⑦)  
lower: TP15 (IC504 ⑥, ⑧)



7. After adjustment, release service mode. (Refer to pages 9-11).

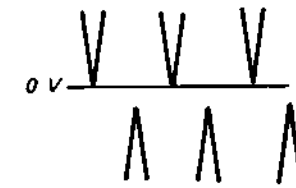
B) Simple Method



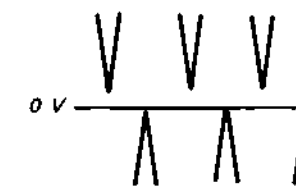
1. Connect the dual-trace oscilloscope to main board test points TP14 and TP15.
2. Put the set into service mode (refer to pages 9-11).
3. Observe the oscilloscope waveform and confirm if offset voltage is off on the + or - side relative to 0 V. (Refer to triangular wave reference waveform).
4. Depending on the offset voltage, adjust RV503 so that the tips of triangular wave are 0 V as fig. A and B below. When R548 is mounted, adjust pattern connection of R548 and RV503 together.

● Waveform for adjustment

A) When offset voltage is off in - direction. (Adjust that the upper tips of waveform are 0 V.)



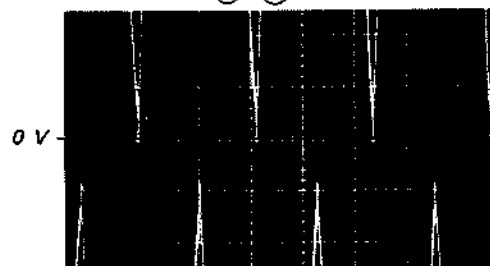
B) When offset voltage is off in + direction. (Adjust that the lower tips of waveform are 0 V.)



5. After adjustment, release service mode (See page 9-11.)

● Waveform for reference

(Offset voltage is off in - direction)  
upper: TP14 (IC504 ⑤, ⑦) VOLT/DIV: 100 mV  
lower: TP15 (IC504 ⑥, ⑧) TIME/DIV: 10 µS

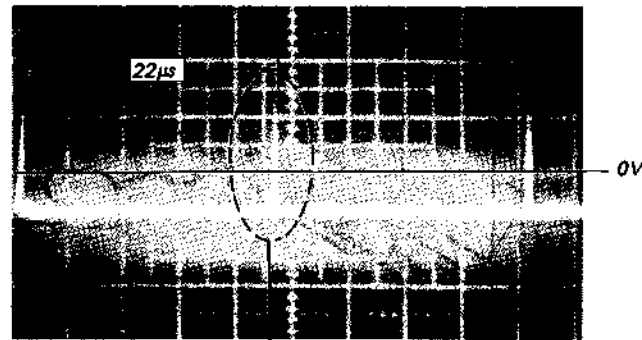


Check/

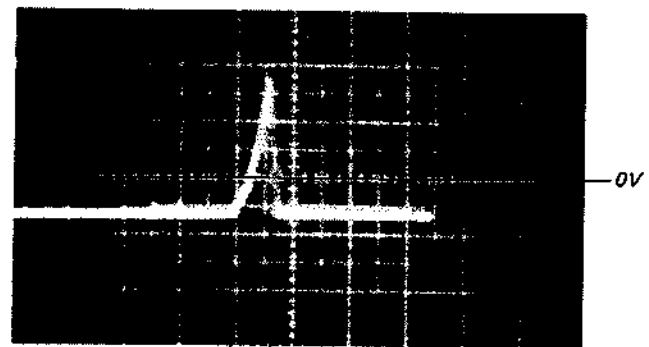
TP57 when off is off in

● Waveform for reference

VOLT/DIV: 1 V TIME/DIV: 5 μS



Pulse waveform with TIME/DIV enlarged to 200nS.

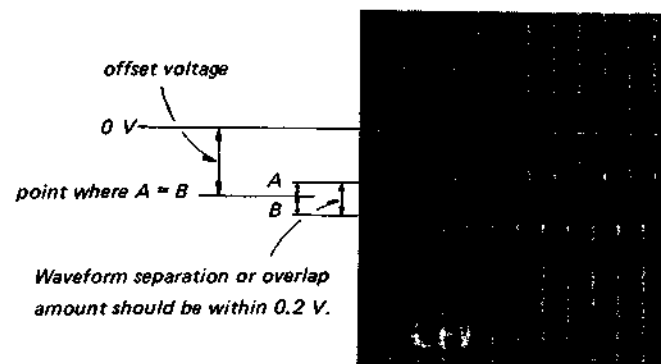


Adjust this width to less than 200nS.

- Connect the dual-trace oscilloscope as in step 1 and confirm that the triangular wave separation or overlap amount is within 0.2 V.

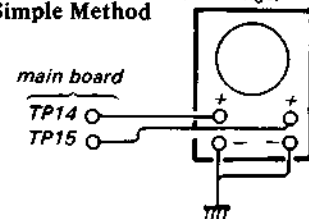
● Triangular wave reference waveform  
(shows offset voltage off in one direction)  
VOLT/DIV: 50 mV TIME/DIV: 50 μS

upper: TP14 (IC504 ⑤, ⑪)  
lower: TP15 (IC504 ⑥, ⑧)



- After adjustment, release service mode. (Refer to pages 9-11). *dual-trace oscilloscope (DC range)*

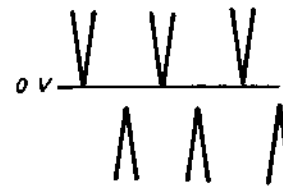
B) Simple Method



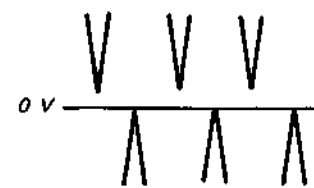
- Connect the dual-trace oscilloscope to main board test points TP14 and TP15.
- Put the set into service mode (refer to pages 9-11).
- Observe the oscilloscope waveform and confirm if offset voltage is off on the + or - side relative to 0 V. (Refer to triangular wave reference waveform).
- Depending on the offset voltage, adjust RV503 so that the tips of triangular wave are 0 V as fig. A and B below. When R548 is mounted, adjust pattern connection of R548 and RV503 together.

● Waveform for adjustment

A When offset voltage is off in - direction.  
(Adjust that the upper tips of waveform are 0 V.)

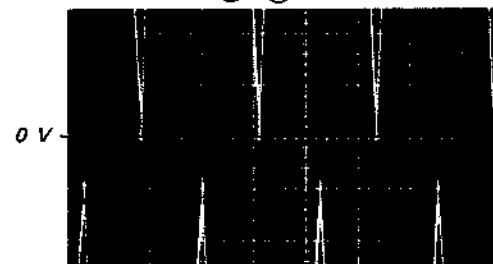


B When offset voltage is off in + direction.  
(Adjust that the lower tips of waveform are 0 V.)

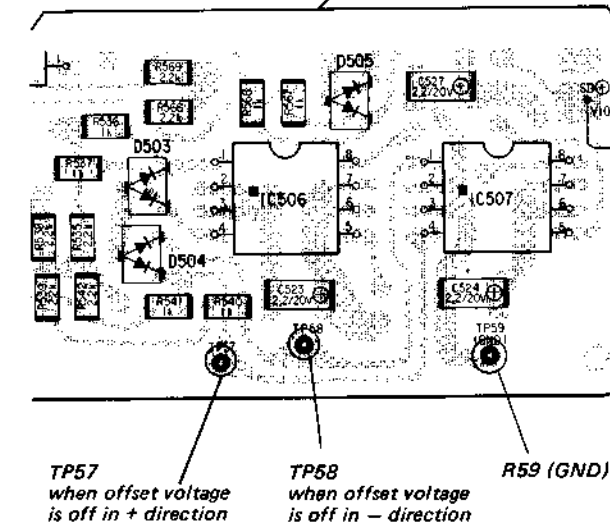
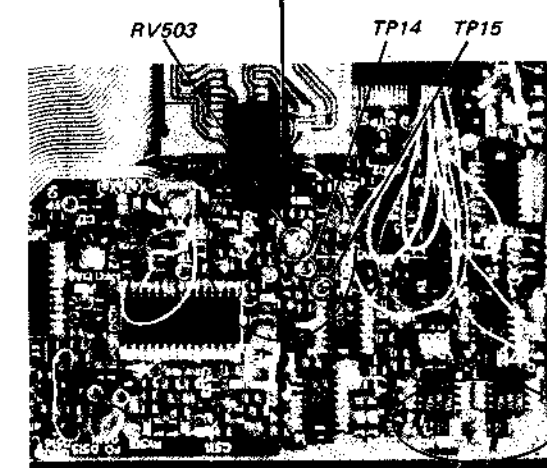
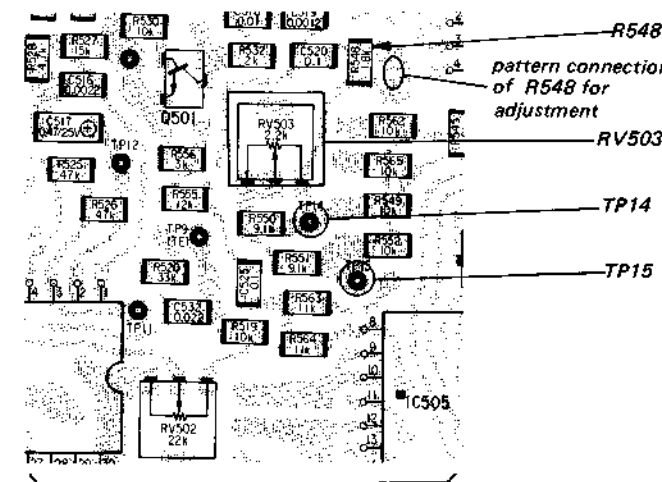


- After adjustment, release service mode (See page 9-11.)

● Waveform for reference  
(Offset voltage is off in - direction)  
upper: TP14 (IC504 ⑤, ⑪) VOLT/DIV: 100 mV  
lower: TP15 (IC504 ⑥, ⑧) TIME/DIV: 10 μS



Check/Adjustment Location: Main board



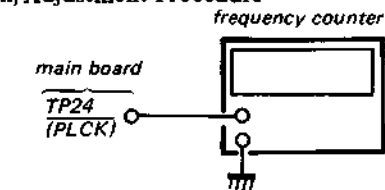
TP57 when offset voltage is off in + direction

TP58 when offset voltage is off in - direction

R59 (GND)

PLL FREE RUN FREQUENCY CHECK AND ADJUSTMENT

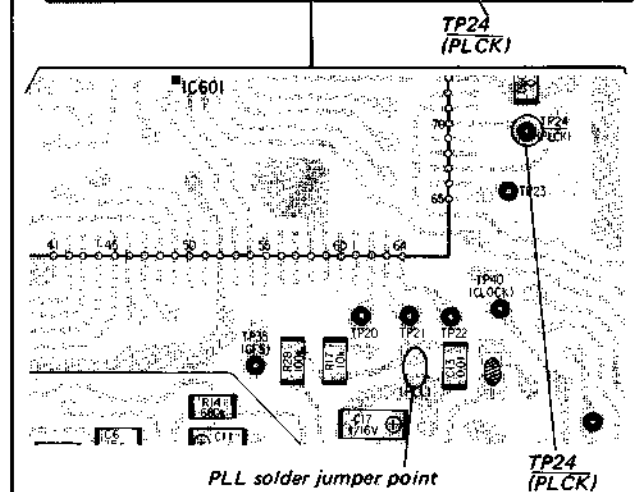
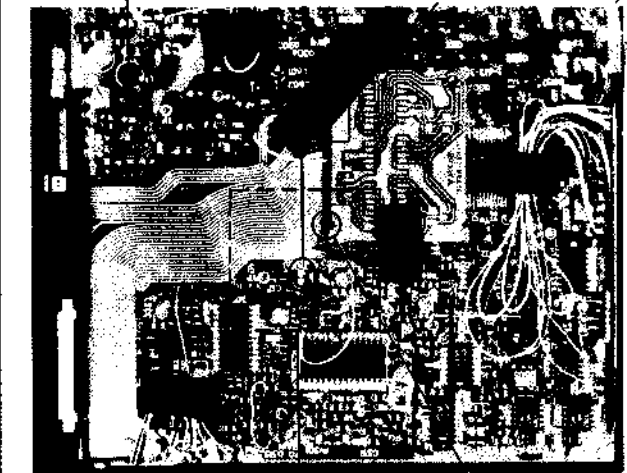
Check/Adjustment Procedure



- Short the jumper point (A) (PLL) in the diagram below.
- Connect a frequency counter to main board test point TP24 (PLCK).
- Put the set into service mode (see page 9-11).
- Check that the frequency counter reading is  $4.3218 \pm 0.04$  MHz. If not, adjust L603 so that it is  $4.3218 \pm 0.01$  MHz.
- After adjustment, release service mode (see page 9-11).
- Disconnect the jumper point shorted in step 1.

Check/Adjustment Location: Main board

L603 (on DC-DC converter) PLL solder jumper point (Short for checking and adjustment. Disconnect after checking and adjustment.)

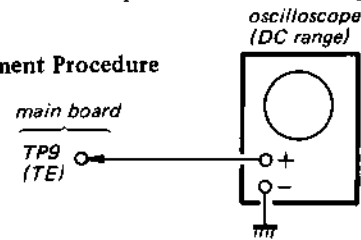


**TRACKING BALANCE ADJUSTMENT**

**Conditions**

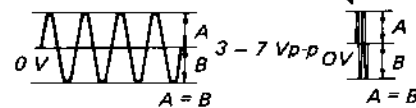
The set should be placed either vertically or horizontally.

**Adjustment Procedure**



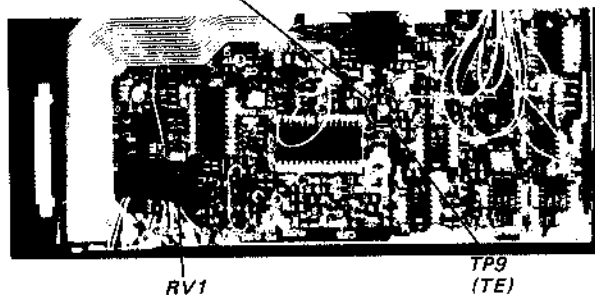
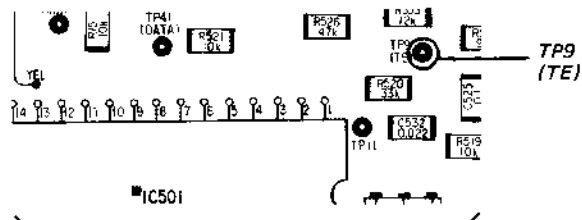
1. Connect the oscilloscope to main board TP9 (TE).
2. Put the set into service mode (see page 9-11).
3. Press the ►► and ◄◄ keys to move the FOP to the center.
4. Insert the disc (YEDS-1) and close the top panel.
5. Press the ►■ key.  
(It will go from focus search to focus ON, and CLV pull-in mode state. Tracking and sled are OFF.)
6. Adjust RV1 so that the oscilloscope waveform is symmetrical on the top and bottom in relation to 0 V.

**Note:** Take sweep time as long as possible to obtain best waveform.



7. Press the ■ key. Confirm that disc rotation stops. If it does not, press the ■ key again, longer.
8. After adjustment, release service mode (see page 9-11).

**Adjustment Location: main board**



**SLED MOTOR OFFSET CHECK AND ADJUSTMENT**

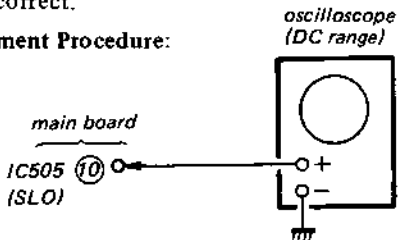
**Conditions**

Tracking balance adjustment should have been finished.

Close the top panel.

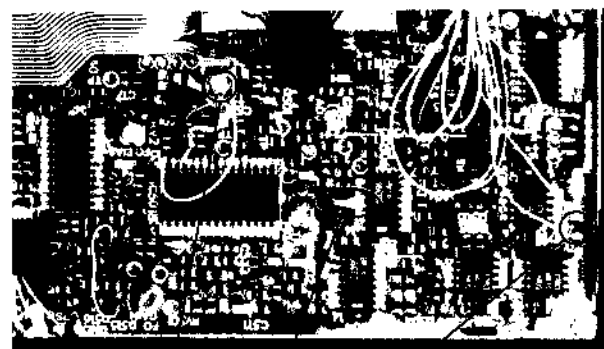
(If the top panel is left open, natural light will enter through the FOP objective lens, and adjustment will not be correct.)

**Adjustment Procedure:**



1. Remove the sled motor +SD lead. (In this adjustment, DC voltage is applied to the tracking amp inside IC501, so this prevents the sled motor from running at abnormal-high speed if RV504 is adjusted too far to the + or - side.)
2. Connect the oscilloscope to main board IC505 pin ⑩ (SLO).
3. Put the set into service mode (see page 9-11).
4. Press the MODE button (tracking and sled go ON).
5. Press the ►■ key. (focus goes on).  
(This should be made after step 4.)
6. Adjust RV504 so that the oscilloscope reading is  $0 \pm 0.05$  V.
7. Press the ■ key.  
Confirm that focus search operation stops. If not, press the ■ key again, longer.
8. After adjustment, release service mode (see page 9-11).
9. Reconnect the sled motor lead removed in step 1.

**Adjustment Location: main board, VR board**



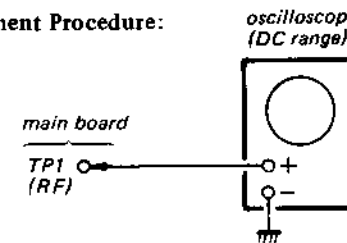
RV504 (VR board) IC505 (SLO) +SD (V10) Remove lead for adjustment; reconnect afterward.

**FOCUS BIAS ADJUSTMENT**

**Conditions**

The set should be placed either vertically or horizontally.

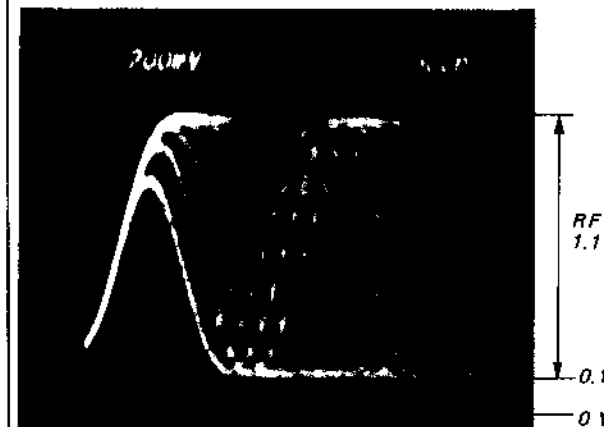
**Adjustment Procedure:**



1. Put the set into service mode (see page 9-11).
2. Connect the oscilloscope to main board test point TP1 (RF).
3. Press the ►► and ◄◄ keys to move the FOP to the center. (Move the FOP to the music area on the disc to enable easy visibility of the eye pattern).
4. Insert the disc (YEDS-1) and close the top panel.
5. Press the ►■ key.  
(It will go from focus search to focus ON, and CLV pull-in mode state. Tracking and sled are OFF.)
6. Press the MODE button. (Tracking and sled go ON).
7. Adjust RV2 so that the oscilloscope waveform eye pattern is good. A good eye pattern means that the diamond shape (◊) in the center of the waveform can be clearly distinguished.

**RF Signal Reference Waveform (eye pattern)**

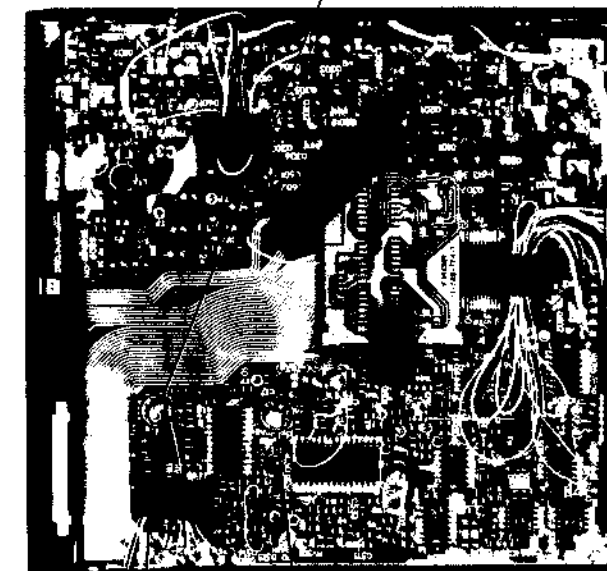
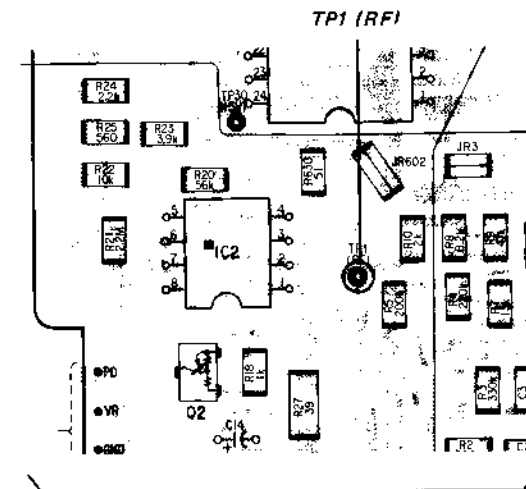
VOLT/DIV: 200 mV  
TIME/DIV: 500 nS



When observing the eye pattern, set the oscilloscope for AC range and raise vertical sensitivity.

8. Press the ■ key. Confirm that disc rotation stops. If not, press the ■ key again, longer.
9. After adjustment, release service mode (see page 9-11).

**Adjustment Location: main board**



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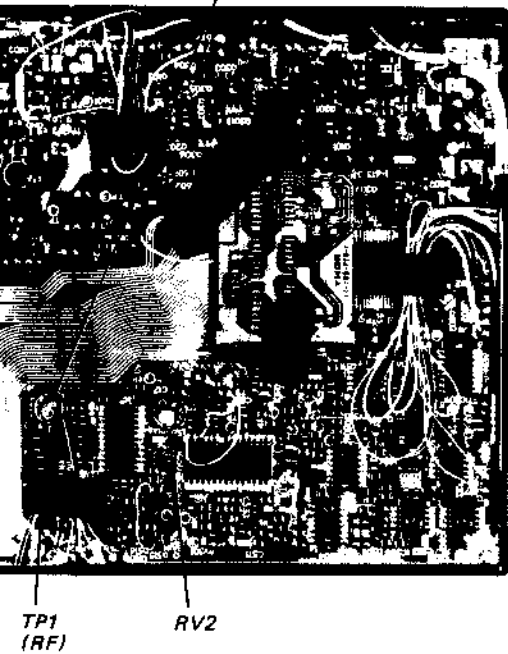
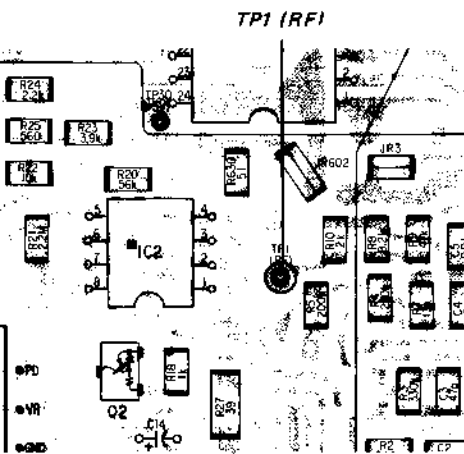
1. Pla  
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press the **■** key. Confirm that disc rotation stops. If not, press the **■** key again, longer. After adjustment, release service mode (see page 9-11).

Adjustment Location: main board



**FOCUS/TRACKING GAIN ADJUSTMENT**

Focus/tracking gain determines the pick-up follow-up (vertical and horizontal) relative to mechanical noise and mechanical shock when the 2-axis device operates.

However, as these reciprocate, the adjustment is at the point where both are satisfied.

- When gain is high, the noise when the 2-axis device operates increases.
- When gain is low, it is more susceptible to mechanical shock and skipping occurs more easily.

This adjustment is to be performed when replacing the following parts:

FOP, RV501 (focus gain VR), RV502 (tracking gain VR)

**Adjustment Method:**

– Focus Gain Adjustment –

This adjustment is not performed.

If the focus gain VR RV501 is turned, set to mechanical center (see Fig. 6).

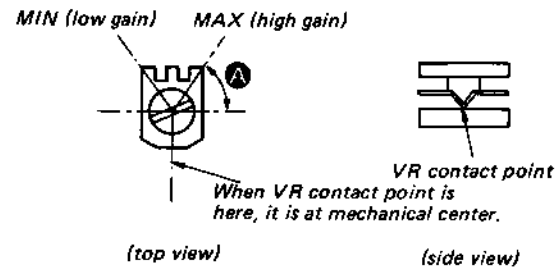
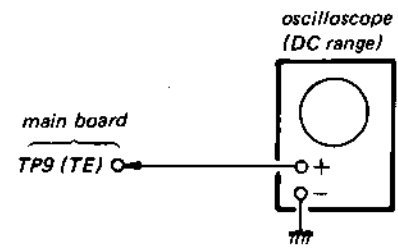


Fig. 6 Mechanical Center (seen from chip mounted side)

– Tracking Gain Adjustment –  
(perform at normal operation)



1. Place the set level, horizontally (upper panel can be facing down). (If the set is not level, the 2-axis device will be weighted and adjustment cannot be done.)
2. Connect the oscilloscope to main board test point TP9 (TE).

3. Turn the power switch on, insert the disc (YEDS-1) and press the **▶▶▶** key.
4. Turn RV502 slightly clockwise (tracking gain drops) and obtain a waveform with a fundamental wave (waveform has large waves) as in Figure 7.
5. Turn RV502 slowly counterclockwise (tracking gain rises) until the fundamental wave disappears (no large waves) as in Figure 8.
6. Set RV502 to the position about 30° counterclockwise from the position obtained in step 5. If RV502 contact point location is within the range shown in Figure 6 **A**, tracking gain is too high. In this case, readjust from step 4.
7. Select AMS mode with the MODE button, continuously press **▶▶** or **◀◀** key and observe the 100 track jump waveform. Check that no traverse waveform appears for both **▶▶** and **◀◀** directions. (See Figures 9 and 10.) It is acceptable if the traverse waveform appears only now and then, but if it appears constantly, raise tracking gain slightly and check step 7 again.
8. Check that there is not an abnormal amount of operation noise (white noise) from the 2-axis device. If there is, tracking gain is too high, so readjust starting with step 4.

The waveforms are those measured with the oscilloscope set as shown below.

VOLT/DIV: 1 V  
TIME/DIV: 5 mV

- Waveform when tracking gain is lowered. Fundamental wave appears (large waves).

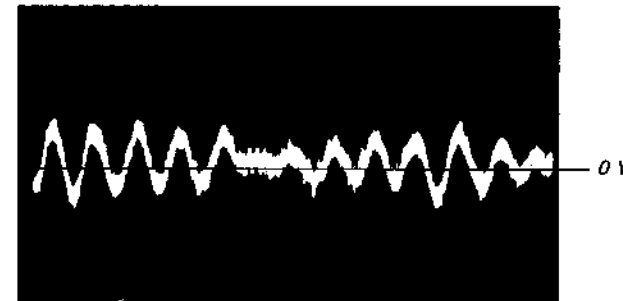


Fig. 7

- Waveform when fundamental wave disappears (no large waves).

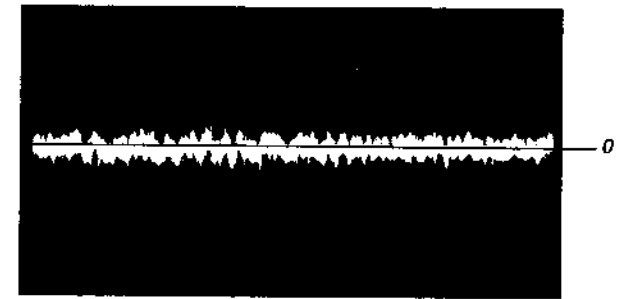


Fig. 8

- Waveform with no traverse waveform during 100 track jump. (Brake application is smooth because of adjustment).

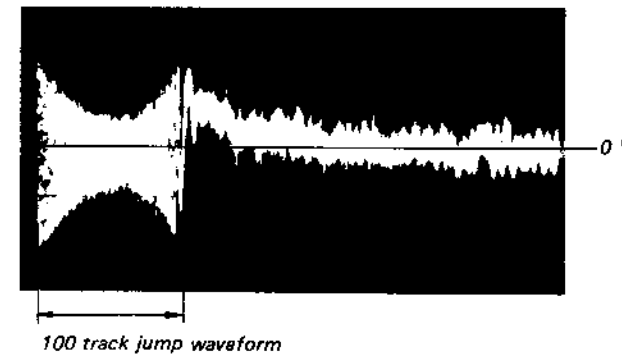


Fig. 9

- Waveform with traverse waveform during 100 track jump. (Brake application is poor because of low tracking gain.)

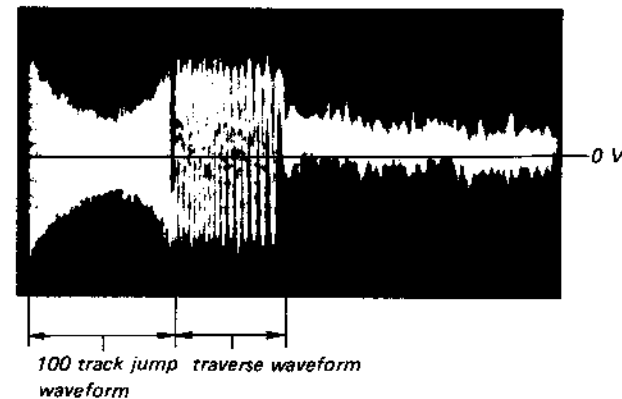
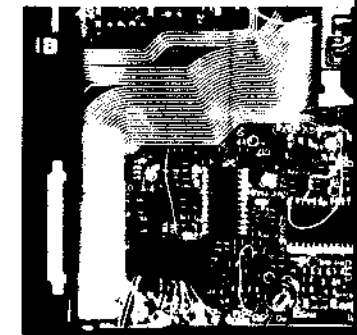
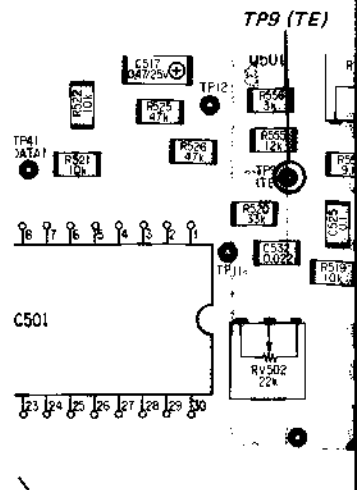


Fig. 10

Adjustment Location: ma



RV501 (focus gain)

**TRACKING GAIN ADJUSTMENT**

Tracking gain determines the pick-up follow-  
and horizontal) relative to mechanical  
mechanical shock when the 2-axis device

When these reciprocate, the adjustment is at  
where both are satisfied.

When noise is high, the noise when the 2-axis device  
increases.

When noise is low, it is more susceptible to mecha-  
nical shock and skipping occurs more easily.

Adjustment is to be performed when replacing  
mechanical parts:

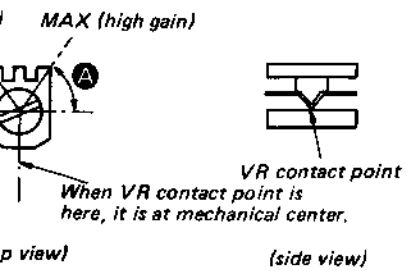
Focus gain VR, RV501 (tracking gain

**Method:**

1. Adjustment -

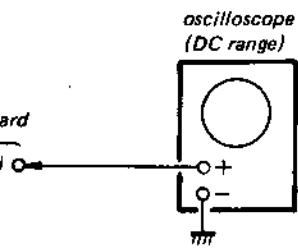
Adjustment is not performed.

When focus gain VR RV501 is turned, set to me-  
ter (see Fig. 6).



Mechanical Center (seen from chip mounted side)

Main Adjustment -  
at normal operation)



When the set level, horizontally (upper panel  
facing down). (If the set is not level, the  
device will be weighted and adjustment  
will be done.)

Connect the oscilloscope to main board test  
point TP9 (TE).

3. Turn the power switch on, insert the disc (YEDS-1) and press the ▶▶ key.
4. Turn RV502 slightly clockwise (tracking gain drops) and obtain a waveform with a fundamental wave (waveform has large waves) as in Figure 7.
5. Turn RV502 slowly counterclockwise (tracking gain rises) until the fundamental wave disappears (no large waves) as in Figure 8.
6. Set RV502 to the position about 30° counterclockwise from the position obtained in step 5. If RV502 contact point location is within the range shown in Figure 6 A, tracking gain is too high. In this case, readjust from step 4.
7. Select AMS mode with the MODE button, continuously press ▶▶ or ◀◀ key and observe the 100 track jump waveform. Check that no traverse waveform appears for both ▶▶ and ◀◀ directions. (See Figures 9 and 10.) It is acceptable if the traverse waveform appears only now and then, but if it appears constantly, raise tracking gain slightly and check step 7 again.
8. Check that there is not an abnormal amount of operation noise (white noise) from the 2-axis device. If there is, tracking gain is too high, so readjust starting with step 4.

The waveforms are those measured with the oscil-  
loscope set as shown below.

VOLT/DIV: 1 V  
TIME/DIV: 5 mV

- Waveform when tracking gain is lowered.  
Fundamental wave appears (large waves).

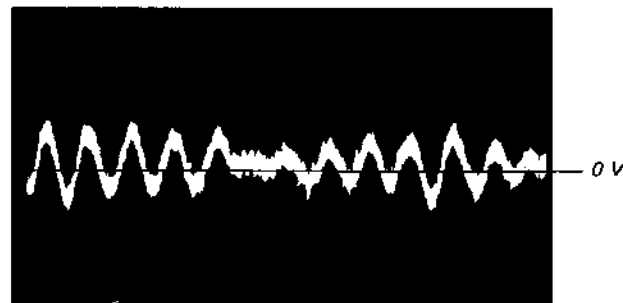


Fig. 7

- Waveform when fundamental wave disappears (no large waves).

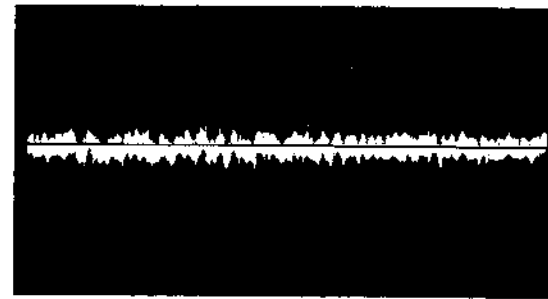


Fig. 8

- Waveform with no traverse waveform during 100 track jump. (Brake application is smooth because of adjustment).

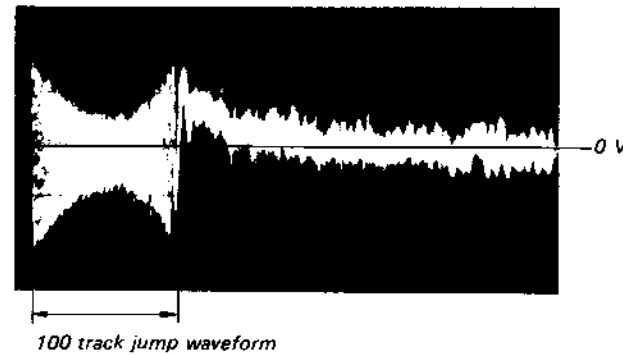


Fig. 9

- Waveform with traverse waveform during 100 track jump. (Brake application is poor because of low tracking gain.)

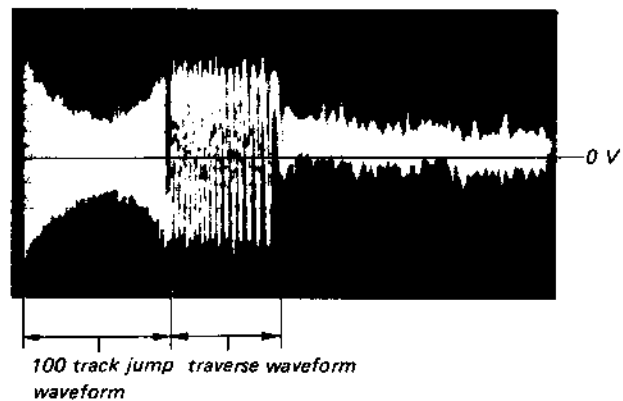
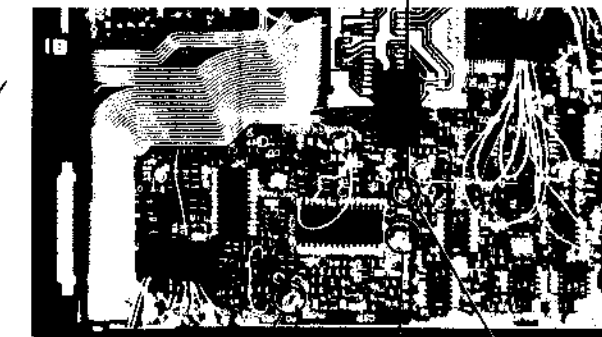
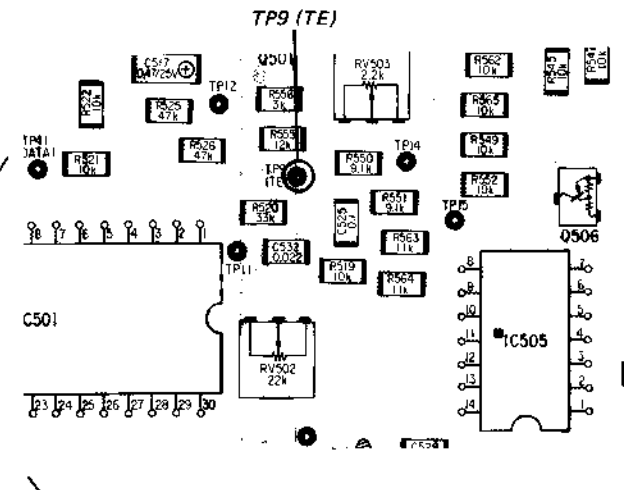


Fig. 10

Adjustment Location: main board



RV501 (focus gain) RV502 (tracking gain) TP9 (TE)



## SECTION 4 DIAGRAMS

### Note:

A part of the circuit in this model differs depending on the microcomputer (Old: MB88541-120M, New: MB88541-124M) being used for IC801. These differences are indicated by "Old" and "New" in schematic and mounting diagrams.

**Old** . . . . . shows the circuit or value of the set using type "MB88541-120M" for IC801 (D-5: up to serial No. 104,000).

**New** . . . . . shows the wiring or value of the set using type "MB88541-124M" for IC801 (D-5: serial No. 104,001 and later, D-50).

### Note:

- All capacitors are in  $\mu\text{F}$  unless otherwise noted. pF:  $\mu\mu\text{F}$  50V or less are not indicated except for electrolytics
- All resistors are in ohms,  $\frac{1}{4}\text{W}$  or less unless otherwise specified.
- : signal path.
- Components for right channel have same values as for left channel. Reference numbers are coded from 200.
- $\Delta$  : internal component.
- 1% shows tolerance.
- : B+ bus.
- : B- bus.
- : adjustment for repair.
- Voltages, waveform and total current are measured with top panel closed.
- Power voltage is DC 9 V and fed with regulated dc power supply from DC in 9 V (external power voltage) jack. Voltages are DC with respect to ground in service mode. Voltage variations may be noted due to normal production tolerances.
- no mark: stop mode
- ( ) : play mode
- Waveforms are taken to ground in service mode by using oscilloscope. Voltage variations may be noted due to normal production tolerances.
- Total current is measured in service mode.

### Switch

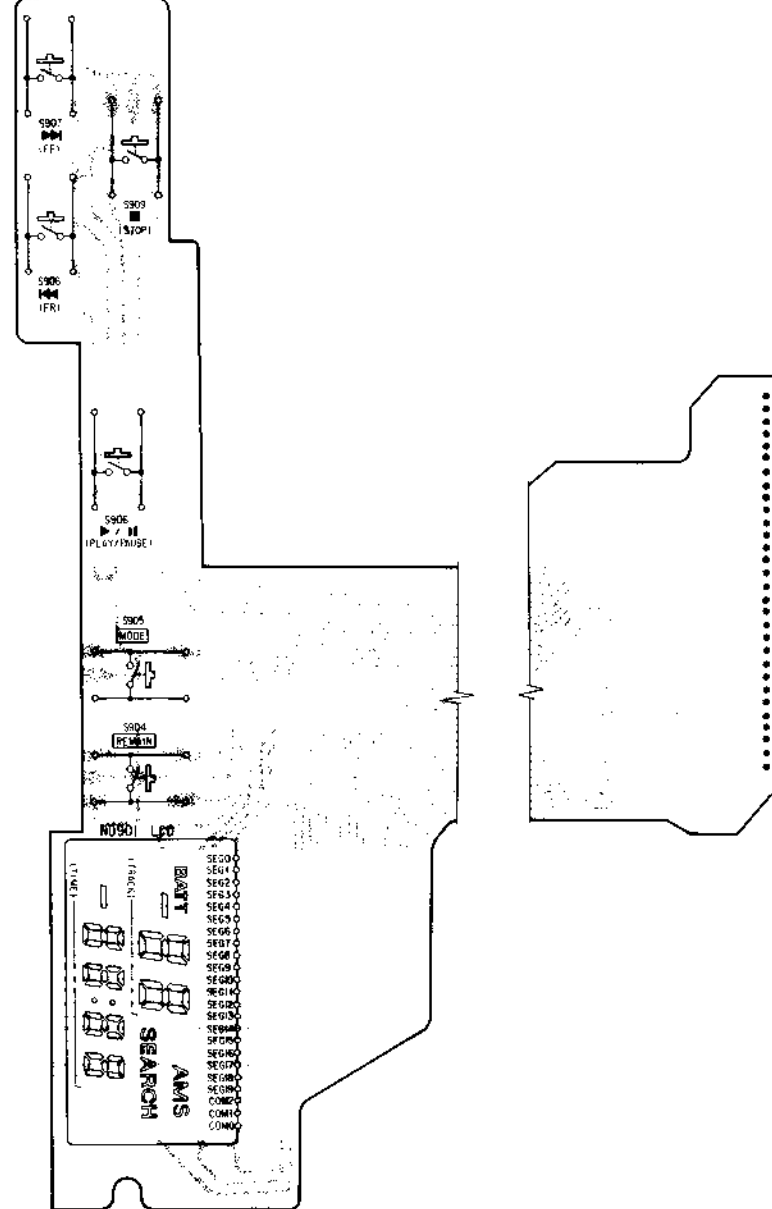
Ref. No.	Switch	Position
S801	POWER	OFF
S901	LASER ON	ON
S902	OPEN/CLOSE	ON
S903	LIMIT	OFF
S904	REMAIN	OFF
S905	MODE	OFF
S906	(PLAY/PAUSE)	OFF
S907	(FF)	OFF
S908	(FR)	OFF
S909	(STOP)	OFF

See page 9 - 12 for setup of service mode.

**Note:** The components identified by shading and mark are critical for safety. Replace only with part number specified.

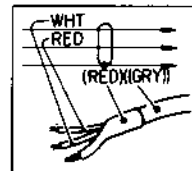
A  
B  
C  
D  
E  
F  
G  
H  
I  
J

[LIQUID CRYSTAL MODULE]



### Note:

- Color code of sleeving over the end of the jacket.

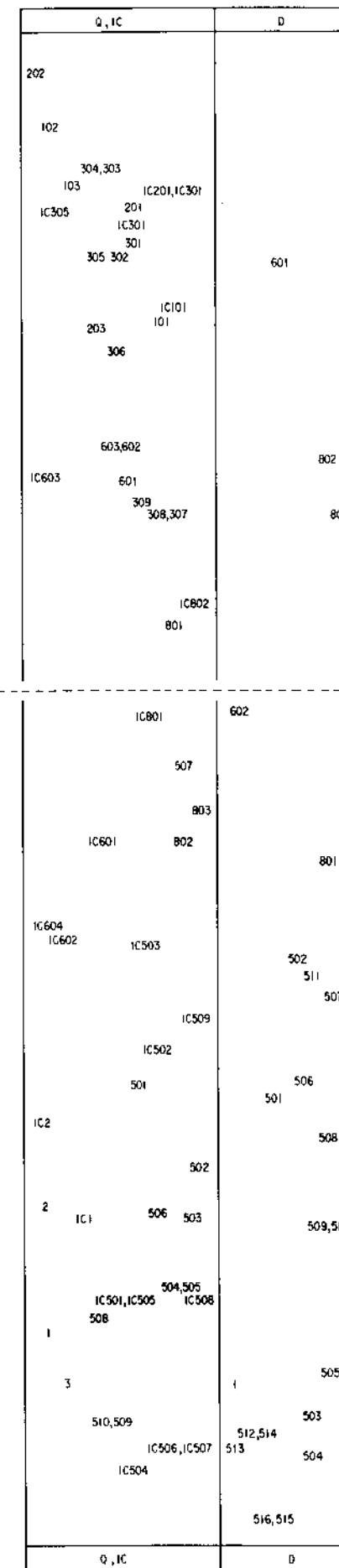


- : parts extracted from the side where DC-DC converter unit is mounted.
- : parts extracted from chip component side.

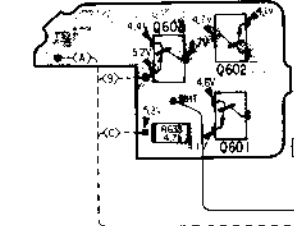
### Through hole

- : conductor pattern where DC-DC converter unit is mounted.

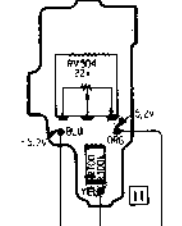
- : signal path
- : L-CH signal path
- : R-CH signal path
- : B+ pattern



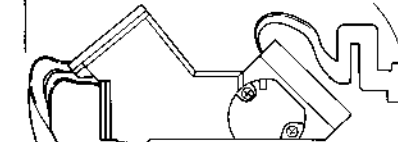
[RIPPLE FILTER BOARD]



[VR BOARD]



KSS-110A OPTICAL PICK-UP BLOCK



FLEXIBLE BOARD HOLDER



S902 OPEN/CLOSE (ON THE DISC HOLDER) IS SHUT.

S901 LASER ON (ON THE DISC HOLDER) IS SHUT.

SIGNAL INPUT

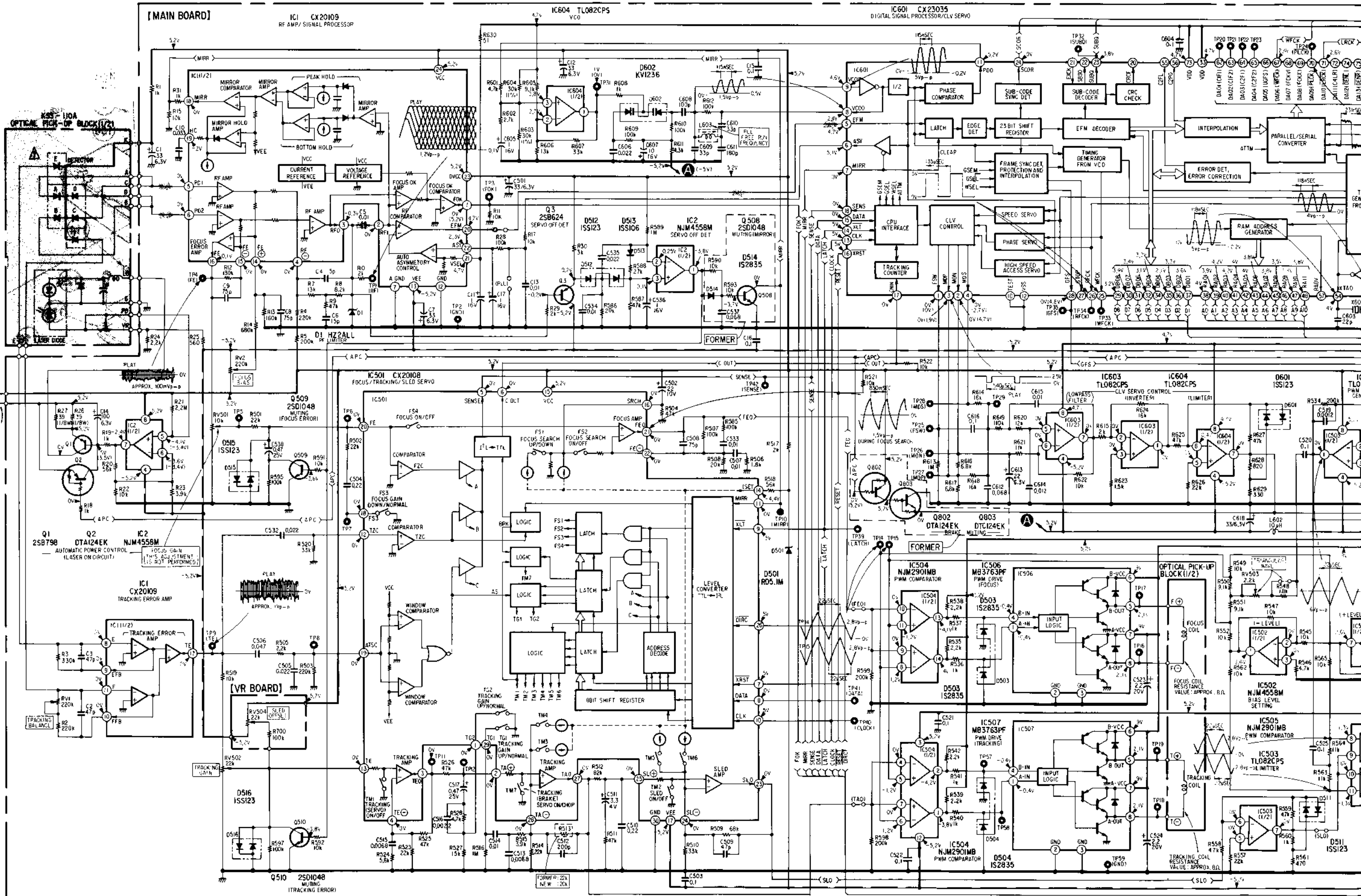




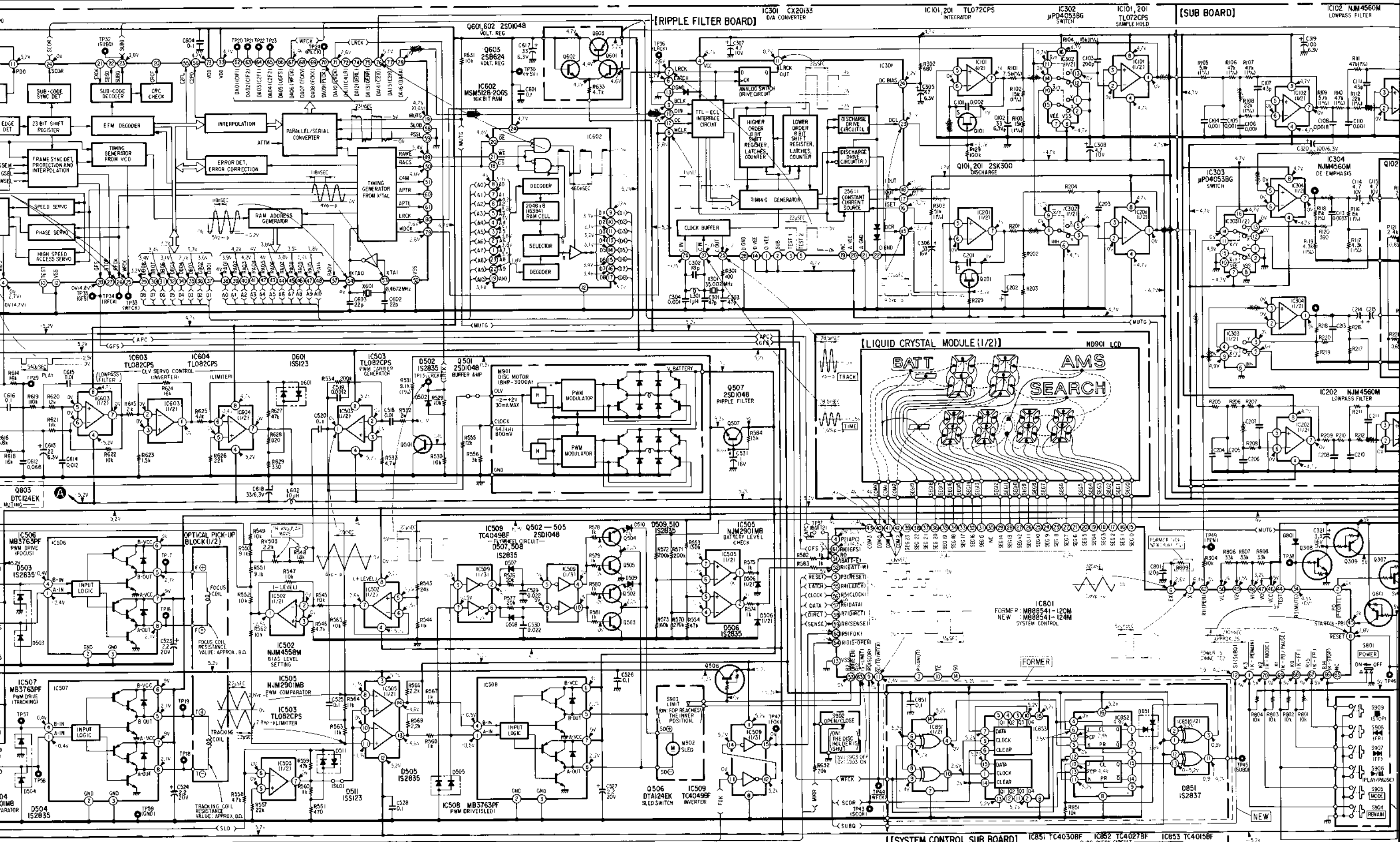


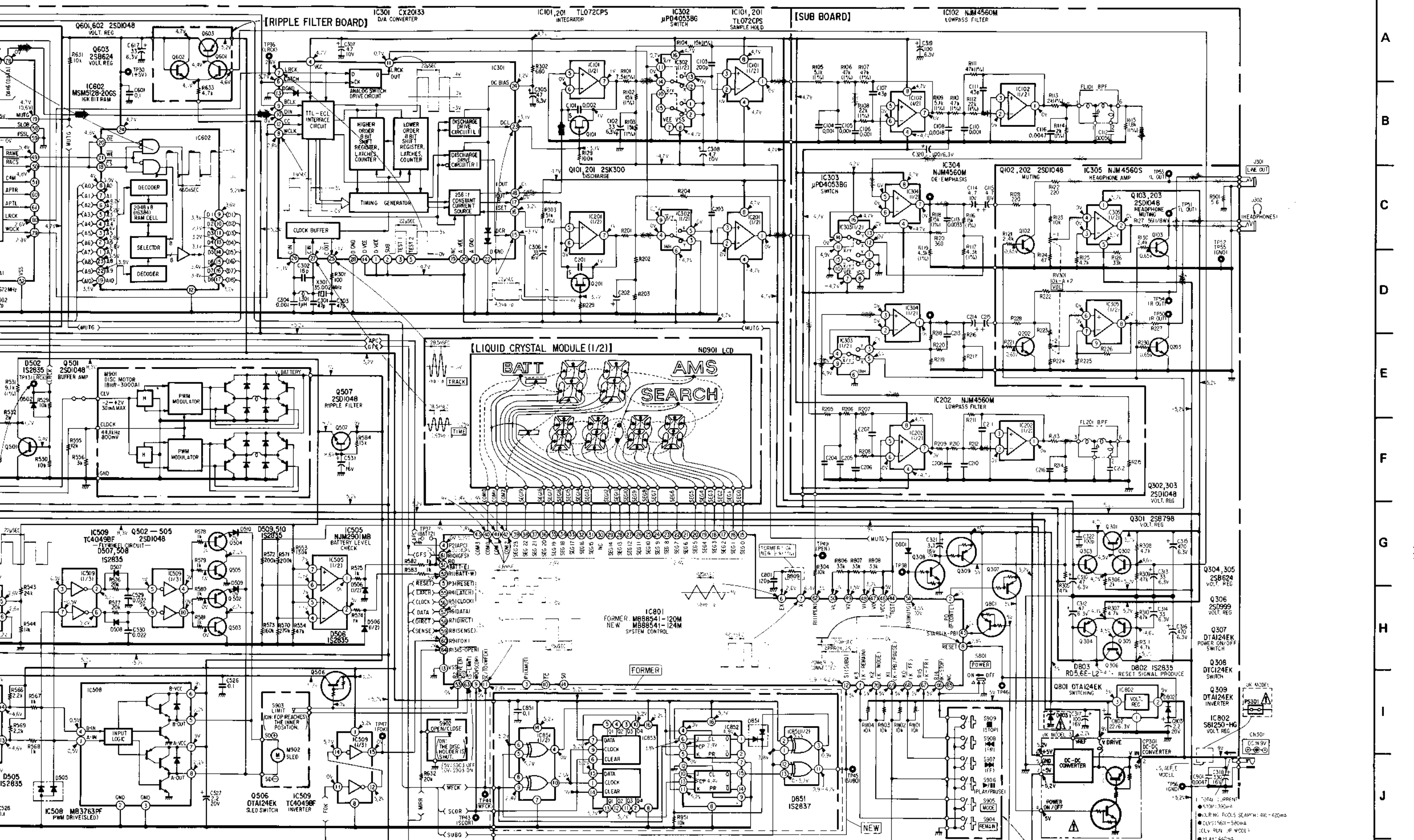


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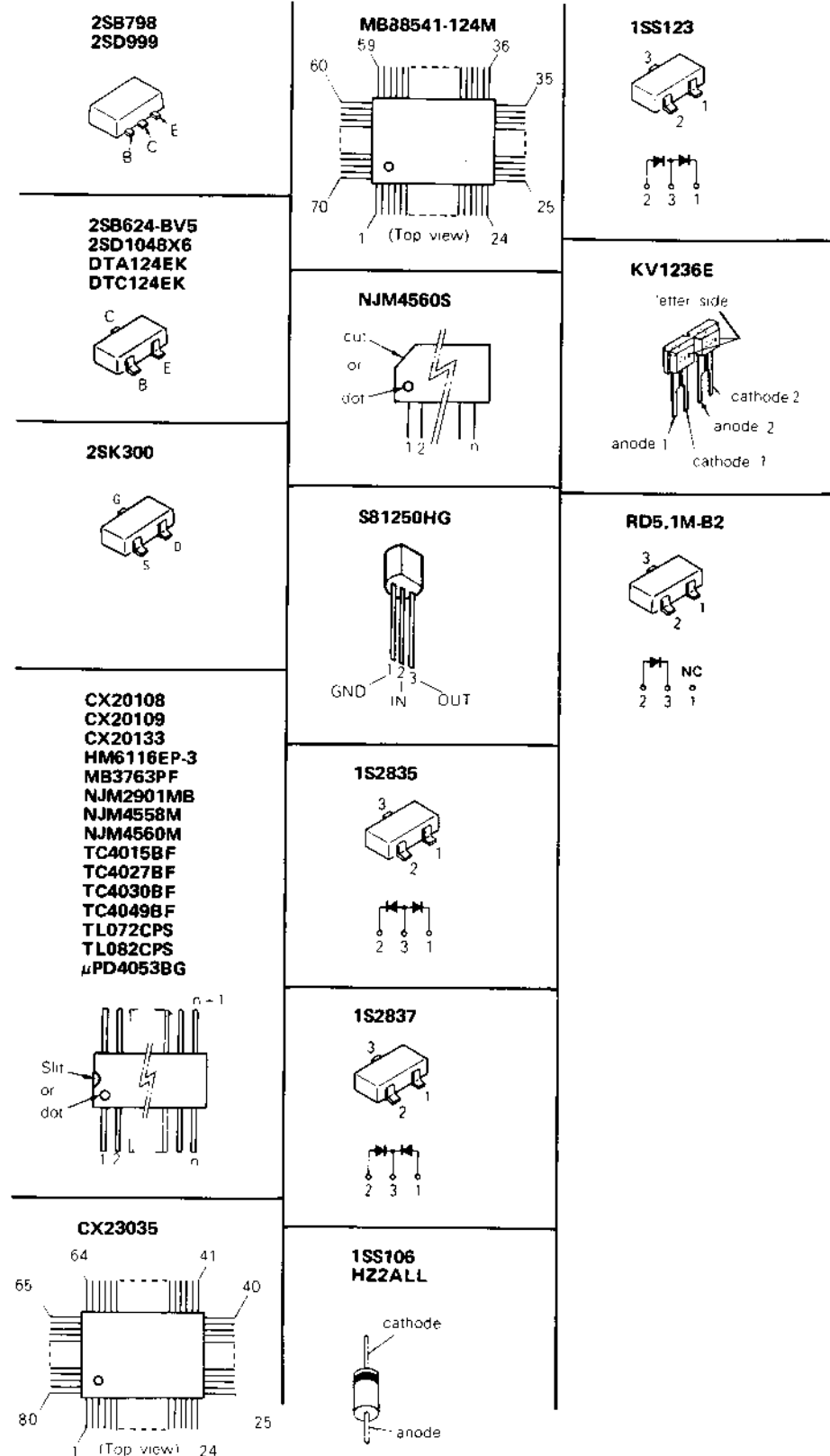




A  
B  
C  
D  
E  
F  
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H  
I  
J

SECTION 5  
EXPLODED VIEWS AND PARTS LIST

• Semiconductor Lead Layouts



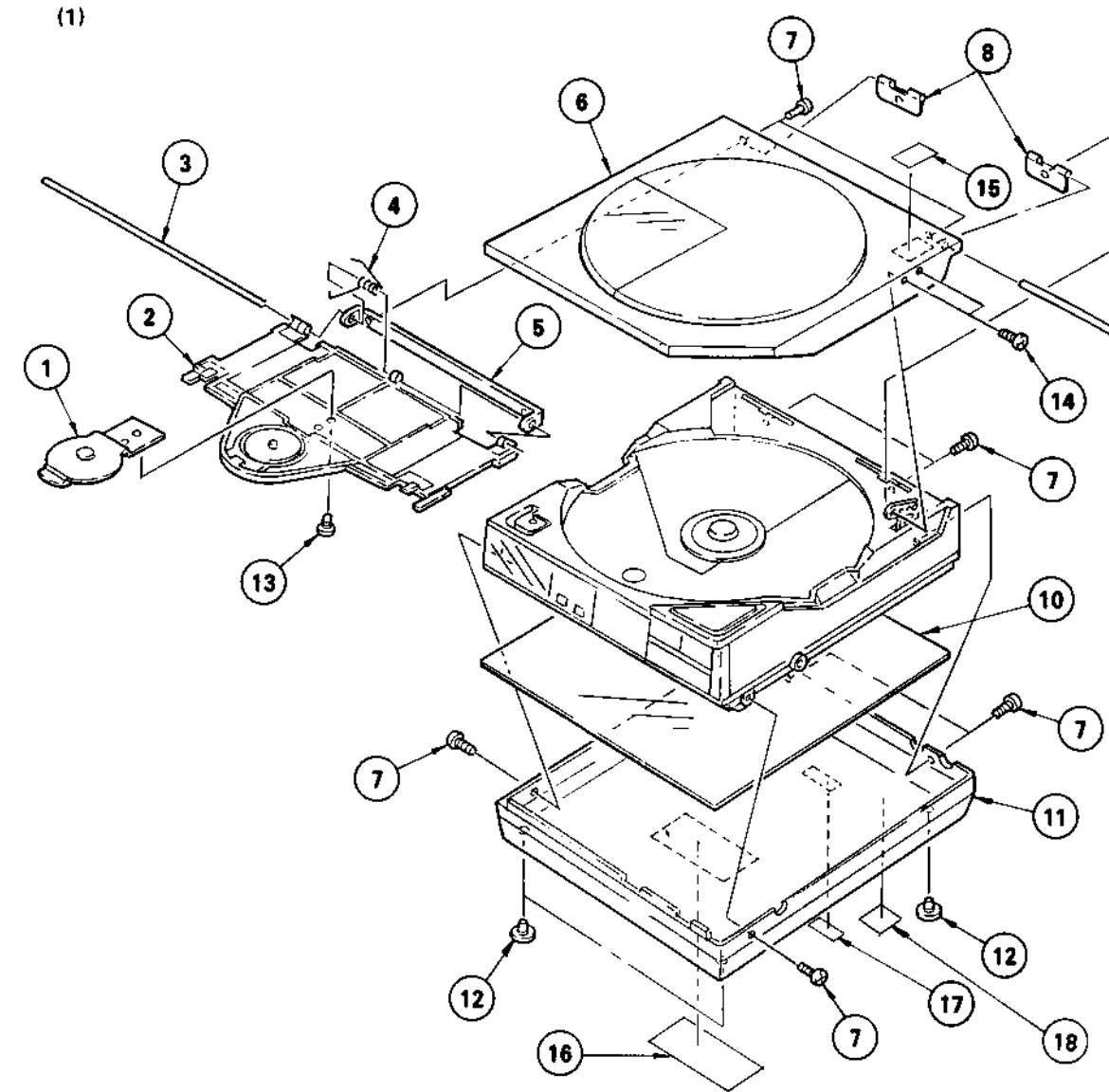
NOTE:

The mechanical parts with no reference number in the exploded views are not supplied.

Items marked " \* " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

The construction parts of an assembled part are indicated with a collation number in the remark column.

The components by shading and critical for s. Replace only w number specifi



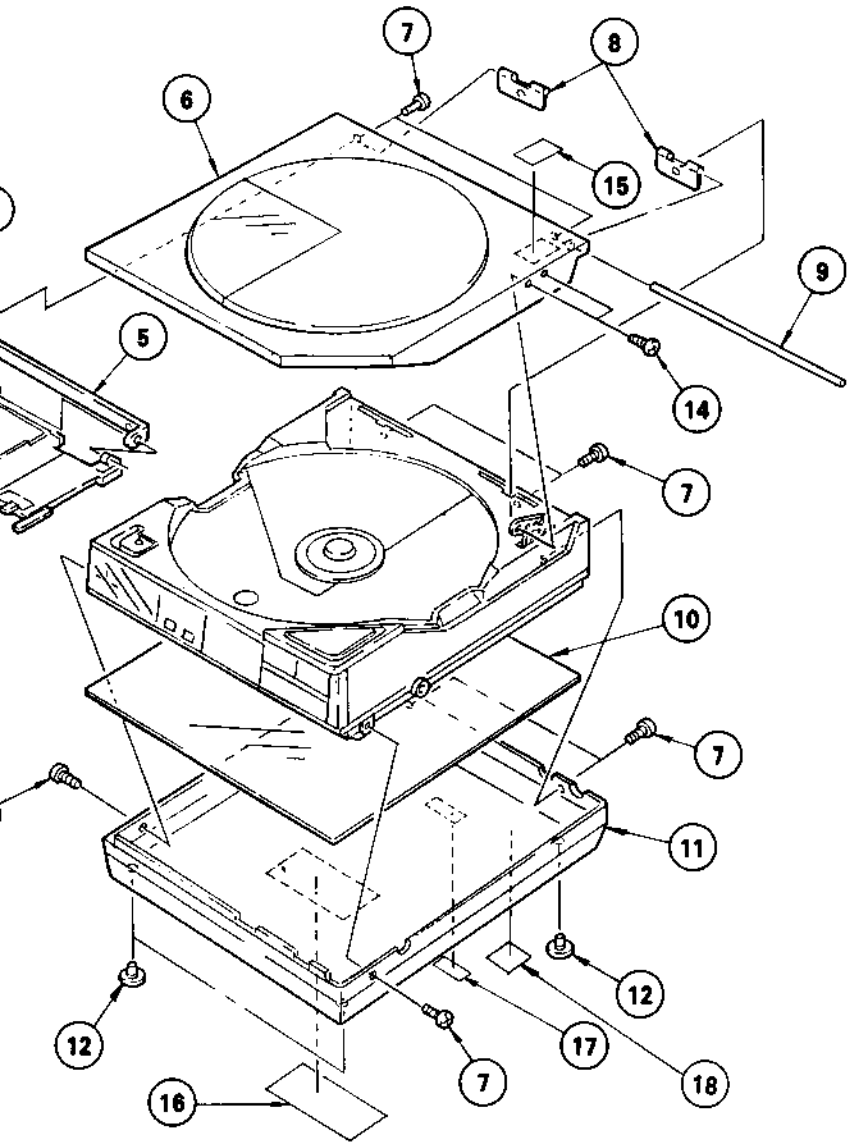
No.	Part No.	Description	REMARKS	No.	Part No.	Description
1	X-4907-008-1	PLATE ASSY, THRUST RETAINER		11	X-4907-002-2	PANEL ASSY, BOTTOM
2	X-4907-007-1	CHUCK ARM ASSY		12	4-907-091-01	FOOT, RUBBER
3	4-907-016-01	SHAFT, CHUCK ARM		13	7-627-850-08	SCREW, PRECISION +P 1.4X
4	4-907-029-01	SPRING		14	7-627-551-38	SCREW, PRECISION +P 1.4X
5	4-907-015-01	BRACKET, CHUCK ARM		15	3-703-709-00	STICKER, SONY SYMBOL
6	X-4907-009-2	PANEL ASSY, UPPER		16	4-885-838-00	{AEP,UK}...LABEL, CLASS
7	3-703-816-02	SCREW (M1.4X2)		17	3-527-213-00	(D-50)...LABEL, SERIAL N
8	4-907-030-11	PLATE, FULCRUM		18	3-701-999-00	(D-5)...LABEL, SERIAL N
9	4-907-031-01	BAR, FULCRUM			4-908-735-01	{AEP}...LABEL, SP
10	4-907-071-01	SHEET, INSULATING				

SECTION 5

EXPLODED VIEWS AND PARTS LIST

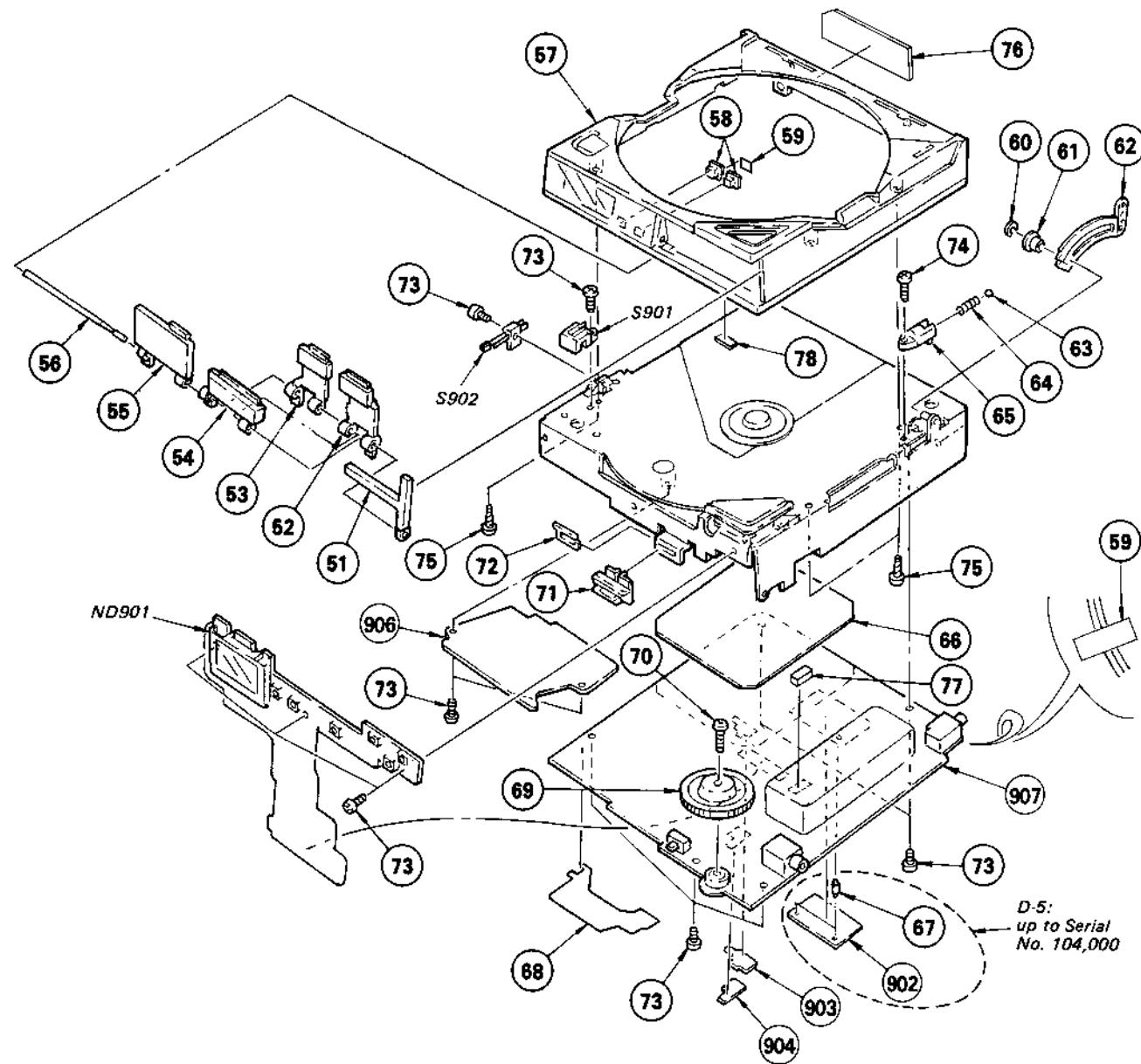
The construction parts of an assembled part are indicated with a collation number in the remark column.

The components identified by shading and mark **A** are critical for safety. Replace only with part number specified.



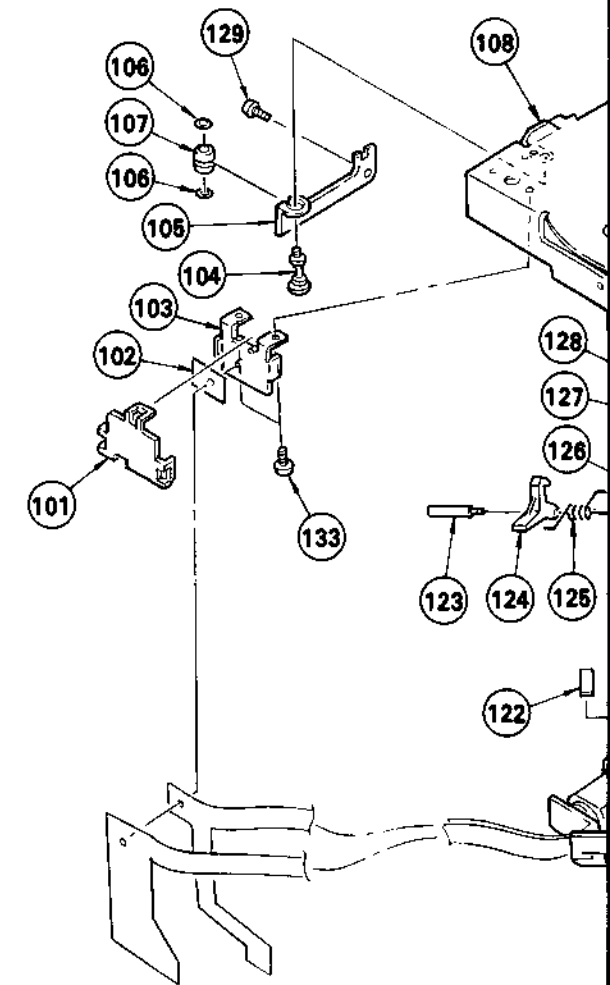
REMARKS	No.	Part No.	Description
	11	X-4907-002-2	PANEL ASSY, BOTTOM
	12	4-907-091-01	FOOT, RUBBER
	13	7-627-850-08	SCREW, PRECISION +P 1.4X2
	14	7-627-551-38	SCREW, PRECISION +P 1.4X5
	15	3-703-709-00	STICKER, SONY SYMBOL
	16	4-885-838-00	(AEP,UK)...LABEL, CLASS 1
	17	3-527-213-00	(D-5)...LABEL, SERIAL NUMBER
	18	3-701-999-00	(D-5)...LABEL, SERIAL NUMBER
		4-908-735-01	(AEP)...LABEL, SP

(2)



No.	Part No.	Description	REMARKS
51	4-907-062-01	ORNAMENT, BUTTON	
52	4-907-058-01	BUTTON, FF	
53	4-907-059-01	BUTTON, FR	
54	4-907-060-01	BUTTON, STOP	
55	4-907-057-01	BUTTON, PLAY PAUSE	
56	4-907-034-01	SHAFT, BUTTON	
57	X-4907-001-2	CABINET ASSY	
58	4-907-033-01	BUTTON, REMAIN MODE	
59	3-831-441-XX	CUSHION	
60	3-318-236-01	WASHER, POLY, SLIT	
61	4-907-047-01	COLLAR, SWITCHING ARM	
62	4-907-073-01	ARM (OUTSERT), SWITCHING	
63	7-671-112-11	BALL, STEEL	
64	4-907-024-01	SPRING, COMPRESSION	
65	4-907-018-01	HOLDER, SPRING	
66	4-907-049-01	SHEET, BLIND	
67	4-907-082-01	(D-5:UP TO SERIAL No.104000)... SPACER, PC BOARD	

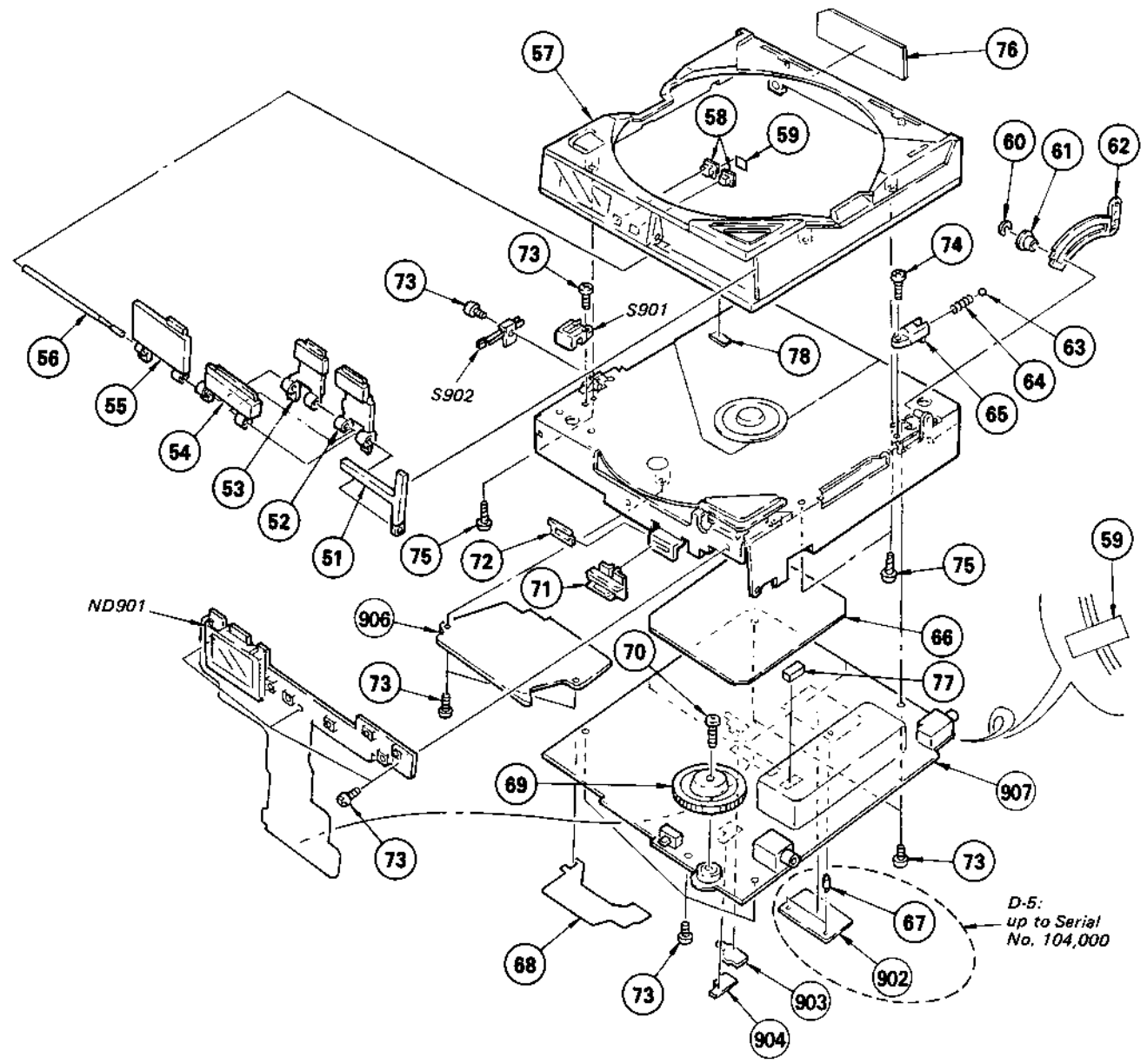
(3)



No.	Part No.	Description	REMARKS
101	4-907-036-01	RETAINER, FLEXIBLE	
102	7-632-205-00	SHEET, ADHESIVE, FLEXIBLE	
103	*4-907-035-01	HOLDER, FLEXIBLE	
104	4-907-041-01	SCREW, INSULATOR	
105	4-907-039-01	HOLDER (A), INSULATOR	
106	4-907-053-01	RING, O	
107	4-907-054-01	INSULATOR	
108	X-4907-003-2	CHASSIS ASSY, MAIN	
109	3-701-439-21	WASHER	
110	4-907-080-01	SPRING	
111	4-907-055-11	BUTTON, OPEN	
112	4-907-020-01	SPRING, COMPRESSION	
113	4-907-023-11	GUIDE, OPEN BUTTON	
114	3-318-236-01	WASHER, PLASTIC	
115	4-907-064-01	COVER (A), MD	
116	4-907-084-01	REINFORCEMENT, FLEXIBLE	
117	3-831-441-XX	CUSHION	

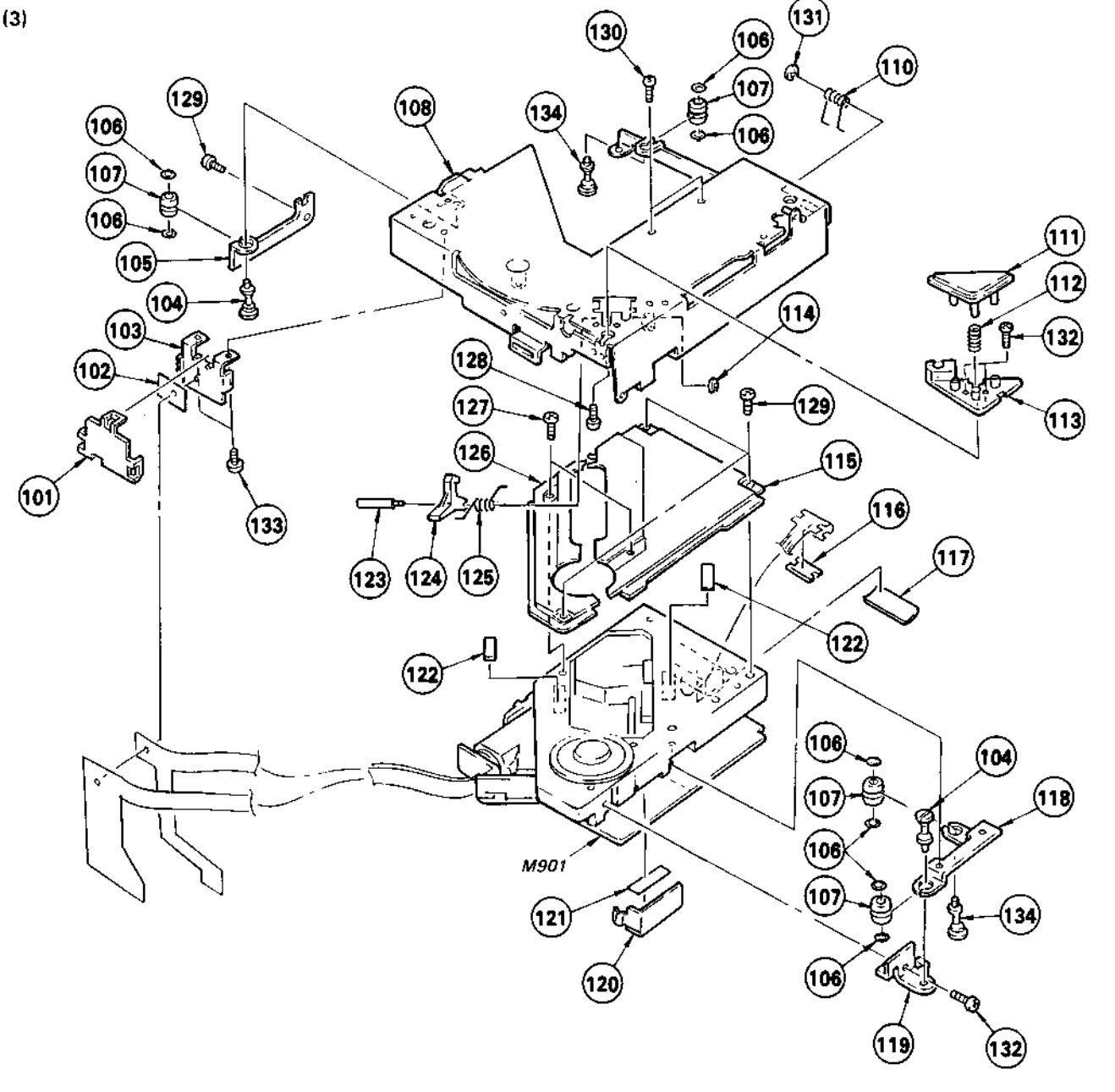
No.	Part No.	Description	REMARKS
68	4-907-077-01	HOIL, SHEILD	
69	4-907-056-11	KNOB, CONTROL	
70	3-888-156-00	SCREW (1.7X4)	
71	4-907-032-11	KNOB, SAFETY	
72	4-907-048-01	RETAINER, SAFETY KNOB	
73	7-627-850-27	SCREW, PRECISION +P 1.4X3	
74	7-627-850-68	SCREW, PRECISION +P 1.4X4	
75	7-685-103-14	SCREW +P 2X5 TYPEZ NON-SLIT	
76	4-907-092-02	(D-5)...LABEL, MODEL NUMBER	
77	4-907-093-02	(D-5)...LABEL, MODEL NUMBER	
78	3-831-441-11	SPACER	
902	*1-613-861-11	(D-5:UP TO SERIAL No.104000)... PC BOARD, SYSCON SUB	
903	*1-613-862-11	PC BOARD, VR	
904	*1-614-214-11	PC BOARD, RIPPLE FILTER	
906	*A-3015-294-A	PC BOARD ASSY, SUB	
907	*A-3070-134-A	MOUNTED PCB, MAIN	

(2)



No.	Part No.	Description	REMARKS	No.	Part No.	Description	REMARKS
51	4-907-062-01	ORNAMENT, BUTTON		68	4-907-077-01	HOIL, SHEILD	
52	4-907-058-01	BUTTON, FF		69	4-907-056-11	KNOB, CONTROL	
53	4-907-059-01	BUTTON, FR		70	3-888-156-00	SCREW (1.7X4)	
54	4-907-060-01	BUTTON, STOP		71	4-907-032-11	KNOB, SAFETY	
55	4-907-057-01	BUTTON, PLAY PAUSE		72	4-907-048-01	RETAINER, SAFETY KNOB	
56	4-907-034-01	SHAFT, BUTTON		73	7-627-850-27	SCREW, PRECISION +P 1.4X3	
57	X-4907-001-2	CABINET ASSY		74	7-627-850-68	SCREW, PRECISION +P 1.4X4	
58	4-907-033-01	BUTTON, REMAIN MODE		75	7-685-103-14	SCREW +P 2X5 TYPE2 NON-SLIT	
59	3-831-441-XX	CUSHION		76	4-907-092-02	(D-5)...LABEL, MODEL NUMBER	
60	3-318-236-01	WASHER, POLY, SLIT			4-907-093-02	(D-50)...LABEL, MODEL NUMBER	
61	4-907-047-01	COLLAR, SWITCHING ARM		77	9-911-840-XX	CUSHION	
62	4-907-073-01	ARM (OUTSERT), SWITCHING		78	3-831-441-11	SPACER	
63	7-671-112-11	BALL, STEEL		902	*1-613-861-11	(D-5:UP TO SERIAL No.104000)... PC BOARD, SYSCON SUB	
64	4-907-024-01	SPRING, COMPRESSION		903	*1-613-862-11	PC BOARD, VR	
65	4-907-018-01	HOLDER, SPRING		904	*1-614-214-11	PC BOARD, RIPPLE FILTER	
66	4-907-049-01	SHEET, BLIND		906	*A-3015-294-A	PC BOARD ASSY, SUB	
67	4-907-082-01	(D-5:UP TO SERIAL No.104000)... SPACER, PC BOARD		907	*A-3070-134-A	MOUNTED PCB, MAIN	

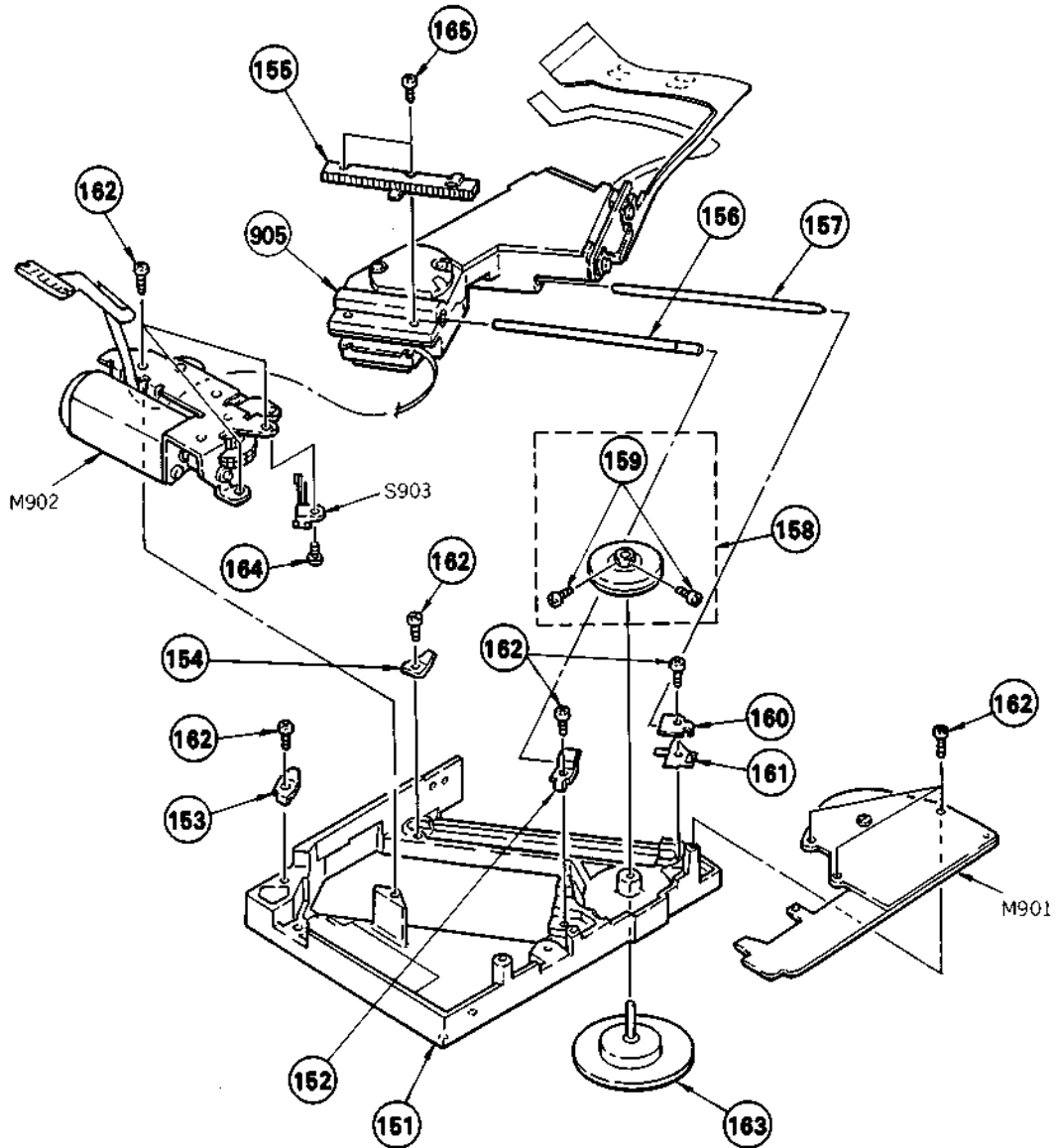
(3)



No.	Part No.	Description	REMARKS	No.	Part No.	Description	REMARKS
101	4-907-036-01	RETAINER, FLEXIBLE		118	4-907-040-01	HOLDER (B), INSULATOR	
102	7-632-205-00	SHEET, ADHESIVE, FLEXIBLE		119	4-907-050-01	HOLDER (C), INSULATOR	
103	*4-907-035-01	HOLDER, FLEXIBLE		120	4-907-076-01	PLATE, SHIELD, CLV	
104	4-907-041-01	SCREW, INSULATOR		121	3-563-105-00	SHEET, INSULATING, MOTOR PCB	
105	4-907-039-01	HOLDER (A), INSULATOR		122	9-911-837-XX	SPACER	
106	4-907-053-01	RING, O		123	4-907-027-01	SHAFT, LOCK CLAW	
107	4-907-054-01	INSULATOR		124	4-907-025-11	CLAW, LOCK	
108	X-4907-003-2	CHASSIS ASSY, MAIN		125	4-907-026-01	SPRING	
109	3-701-439-21	WASHER		126	4-907-065-01	COVER (B), MD	
110	4-907-080-01	SPRING		127	3-703-816-01	SCREW (M1.4)	
111	4-907-055-11	BUTTON, OPEN		128	3-318-203-61	SCREW (81.7X4), TAPPING	
112	4-907-020-01	SPRING, COMPRESSION		129	7-627-553-38	SCREW, PRECISION +P 2X3	
113	4-907-023-11	GUIDE, OPEN BUTTON		130	7-627-551-58	SCREW, PRECISION +P 1.4X3	
114	3-318-236-01	WASHER, PLASTIC		131	7-624-105-04	STOP RING 2.3, TYPE -E	
115	4-907-064-01	COVER (A), MD		132	7-627-850-68	SCREW, PRECISION +P 1.4X4	
116	4-907-084-01	REINFORCEMENT, FLEXIBLE		133	7-627-850-27	SCREW, PRECISION +P 1.4X3	
117	3-831-441-XX	CUSHION		134	4-908-710-01	SCREW (B), INSULATOR	



(4)



No.	Part No.	Description
151	*X-3320-103-1	CHASSIS ASSY
152	3-320-102-01	RETAINER (A)
153	3-320-103-01	RETAINER (B)
154	3-320-104-01	RETAINER (C)
155	3-320-121-01	RACK
156	3-320-106-01	SHAFT (A)
157	3-320-107-01	SHAFT (B)
158	X-2622-803-1	ROTOR ASSY

No.	Part No.	Description	REMARKS
159	2-622-805-01	SCREW	
160	3-320-105-01	RETAINER (D)	
161	3-320-131-01	SPRING (B), LEAF	
162	3-703-816-11	SCREW (M1.4X4)	
163	X-3320-101-1	TURNTABLE ASSY	
164	7-627-553-37	SCREW, PRECISION +P 2X3	
165	7-627-552-77	SCREW, PRECISION +P 1.7X6.0	

The components identified by shading and mark **▲** are critical for safety. Replace only with part number specified.

**NOTE:**

- Items marked " \* " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- If there are two or more same circuits in a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

**CAPACITORS:**

MF:μF, PF:μμF.

**RESISTORS**

- All resistors are in ohms.
- F : nonflammable


**COILS**

MMH : mH, UH : μH

**SEMICONDUCTORS**

In each case, U : μ, for example:

UA...: μA..., UPA...: μPA..., UPC...: μPC, UPD...: μPD...

The components identified by shading and mark  are critical for safety. Replace only with part number specified.

**ELECTRICAL PARTS**

Ref.No.	Part No.	Description			
901	*1-535-511-11	FRAME, LEAD (F TYPE)			
902	*1-613-861-11	(D-5:UP TO SERIAL No.104000)..... PC BOARD, SYSCON SUB			
903	*1-613-862-11	PC BOARD, VR			
904	*1-614-214-11	PC BOARD, RIPPLE FILTER			
906	*A-3015-294-A	PC BOARD ASSY, SUB			
907	*A-3070-134-A	MOUNTED PCB, MAIN			
C1	1-123-646-00	ELECT 33MF	20%	6.3V	
C2	1-163-109-00	CERAMIC CHIP 47PF	5%	50V	
C3	1-163-109-00	CERAMIC CHIP 47PF	5%	50V	
C4	1-163-088-00	CERAMIC CHIP 5PF	0.25PF	50V	
C5	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	
C6	1-163-097-00	CERAMIC CHIP 15PF	5%	50V	
C7	1-123-646-00	ELECT 33MF	20%	6.3V	
C8	1-163-114-00	CERAMIC CHIP 75PF	5%	50V	
C9	1-163-114-00	CERAMIC CHIP 75PF	5%	50V	
C10	1-163-074-00	CERAMIC CHIP 0.033MF	10%	25V	
C11	1-135-091-00	CERAMIC CHIP 1MF	10%	16V	
C12	1-123-646-00	ELECT 33MF	20%	6.3V	
C13	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	
C14	1-123-661-00	ELECT 100MF	20%	6.3V	
C15	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C16	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C17	1-135-091-00	TANTAL. CHIP 1MF	10%	16V	
C101	1-163-212-00	CERAMIC CHIP 0.002MF	5%	50V	
C102	1-123-646-00	ELECT 33MF	20%	6.3V	
C103	1-163-188-00	CERAMIC CHIP 200PF	5%	50V	
C104	1-163-335-11	CERAMIC CHIP 0.001MF	5%	50V	
C105	1-163-335-11	CERAMIC CHIP 0.001MF	5%	50V	
C106	1-163-335-11	CERAMIC CHIP 0.001MF	5%	50V	
C107	1-163-108-00	CERAMIC CHIP 43PF	5%	50V	
C108	1-163-211-00	CERAMIC CHIP 0.0018MF	5%	50V	
C110	1-163-335-11	CERAMIC CHIP 0.001MF	5%	50V	
C111	1-163-108-00	CERAMIC CHIP 43PF	5%	50V	
C112	1-163-056-00	CERAMIC CHIP 0.0056MF	10%	50V	
C113	1-130-477-00	MYLAR 0.0033MF	5%	50V	
C114	1-131-375-00	TANTALUM 4.7MF	20%	10V	
C115	1-131-375-00	TANTALUM 4.7MF	20%	10V	
C116	1-163-055-00	CERAMIC CHIP 0.0047MF	10%	50V	
C201	1-163-212-00	CERAMIC CHIP 0.002MF	5%	50V	
C202	1-123-646-00	ELECT 33MF	20%	6.3V	
C203	1-163-188-00	CERAMIC CHIP 200PF	5%	50V	
C204	1-163-335-11	CERAMIC CHIP 0.001MF	5%	50V	
C205	1-163-335-11	CERAMIC CHIP 0.001MF	5%	50V	
C206	1-163-335-11	CERAMIC CHIP 0.001MF	5%	50V	
C207	1-163-108-00	CERAMIC CHIP 43PF	5%	50V	

**ELECTRICAL PARTS**

Ref.No.	Part No.	Description			
C208	1-163-211-00	CERAMIC CHIP 0.0018MF	5%	50V	
C210	1-163-335-11	CERAMIC CHIP 0.001MF	5%	50V	
C211	1-163-108-00	CERAMIC CHIP 43PF	5%	50V	
C212	1-163-056-00	CERAMIC CHIP 0.0056MF	10%	50V	
C213	1-130-477-00	MYLAR 0.0033MF	5%	50V	
C214	1-131-375-00	TANTALUM 4.7MF	20%	10V	
C215	1-131-375-00	TANTALUM 4.7MF	20%	10V	
C216	1-163-055-00	CERAMIC CHIP 0.0047MF	10%	50V	
C301	1-163-109-00	CERAMIC CHIP 47PF	5%	50V	
C302	1-163-099-00	CERAMIC CHIP 18PF	5%	50V	
C303	1-163-109-00	CERAMIC CHIP 47PF	5%	50V	
C304	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C305	1-123-647-00	ELECT 47MF	20%	6.3V	
C306	1-123-820-00	ELECT 33MF	20%	16V	
C307	1-135-096-21	TANTAL. CHIP 4.7MF	20%	10V	
C308	1-135-096-21	TANTAL. CHIP 4.7MF	20%	10V	
C310	1-123-647-00	ELECT 47MF	20%	6.3V	
C312	1-123-647-00	ELECT 47MF	20%	6.3V	
C313	1-123-646-00	ELECT 33MF	20%	6.3V	
C314	1-123-646-00	ELECT 33MF	20%	6.3V	
C315	1-123-298-00	ELECT 470MF	20%	6.3V	
C316	1-123-298-00	ELECT 470MF	20%	6.3V	
C317	1-123-333-00	ELECT 100MF	20%	16V	
C318	1-123-322-00	ELECT 330MF	20%	16V	
C319	1-123-661-00	ELECT 100MF	20%	6.3V	
C320	1-123-661-00	ELECT 100MF	20%	6.3V	
C321	1-135-092-21	TANTAL. CHIP 3.3MF	20%	16V	
C322	1-102-973-00	CERAMIC 100PF	5%	50V	
C501	1-123-646-00	ELECT 33MF	20%	6.3V	
C502	1-131-379-00	TANTALUM 22MF	20%	10V	
C503	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C504	1-163-081-00	CERAMIC CHIP 0.22MF		25V	
C505	1-163-033-00	CERAMIC CHIP 0.022MF	10%	25V	
C506	1-163-035-00	CERAMIC CHIP 0.047MF	10%	25V	
C507	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	
C508	1-163-114-00	CERAMIC CHIP 75PF	5%	50V	
C509	1-163-109-00	CERAMIC CHIP 47PF	5%	50V	
C510	1-163-081-00	CERAMIC CHIP 0.22MF		25V	
C511	1-135-103-00	TANTAL. CHIP 3.3MF	10%	4V	
C512	1-163-124-00	CERAMIC CHIP 200PF	5%	50V	
C513	1-163-019-00	CERAMIC CHIP 0.0068MF	10%	50V	
C514	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	
C515	1-163-019-00	CERAMIC CHIP 0.0068MF	10%	50V	
C516	1-163-013-00	CERAMIC CHIP 0.0022MF	10%	50V	
C517	1-135-083-00	TANTAL. CHIP 0.47MF	10%	25V	
C518	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	

ELECTRICAL PARTS					
Ref.No.	Part No.	Description			
C519	1-163-143-00	CERAMIC CHIP 0.0012MF	10%	50V	
C520	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C521	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C522	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C523	1-135-088-21	TANTAL. CHIP 2.2MF	20%	20V	
C524	1-135-088-21	TANTAL. CHIP 2.2MF	20%	20V	
C525	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C526	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C527	1-135-088-21	TANTAL. CHIP 2.2MF	20%	20V	
C528	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C529	1-163-033-00	CERAMIC CHIP 0.022MF	10%	25V	
C530	1-163-033-00	CERAMIC CHIP 0.022MF	10%	25V	
C531	1-135-091-00	TANTAL. CHIP 1MF	10%	16V	
C532	1-163-033-00	CERAMIC CHIP 0.022MF	10%	25V	
C533	1-163-059-00	CERAMIC CHIP 0.01MF	10%	50V	
C534	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	
C535	1-163-033-00	CERAMIC CHIP 0.022MF	10%	50V	
C536	1-135-091-00	TANTAL. CHIP 1MF	10%	16V	
C537	1-163-036-00	(D-5:UP TO SERIAL No.104000).... CERAMIC CHIP 0.068MF		50V	
C538	1-135-083-00	TANTAL. CHIP 0.47MF	10%	25V	
C601	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C602	1-163-101-00	CERAMIC CHIP 22PF	5%	50V	
C603	1-163-101-00	CERAMIC CHIP 22PF	5%	50V	
C604	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C605	1-135-091-00	TANTAL. CHIP 1MF	10%	16V	
C606	1-163-033-00	CERAMIC CHIP 0.022MF	10%	25V	
C607	1-123-617-00	ELECT 10MF	20%	16V	
C608	1-163-117-00	CERAMIC CHIP 100PF	5%	50V	
C609	1-163-594-00	CERAMIC CHIP 33PF	5%	50V	
C610	1-163-105-00	CERAMIC CHIP 33PF	5%	50V	
C611	1-163-123-00	CERAMIC CHIP 180PF	5%	50V	
C612	1-163-833-00	CERAMIC CHIP 0.068MF		25V	
C613	1-123-618-00	ELECT 22MF	20%	6.3V	
C614	1-163-022-00	CERAMIC CHIP 0.012MF	10%	50V	
C615	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	
C616	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C617	1-123-646-00	ELECT 33MF	20%	6.3V	
C618	1-123-646-00	ELECT 33MF	20%	6.3V	
C801	1-163-119-00	CERAMIC CHIP 120PF	5%	50V	
C802	1-135-101-21	TANTAL. CHIP 22MF	20%	6.3V	
C803	1-135-088-21	TANTAL. CHIP 2.2MF	20%	20V	
C851	1-163-038-00	(D-5:UP TO SERIAL No.104000).... CERAMIC CHIP 0.1MF		25V	
C901	1-163-055-00	(D-5:UP TO SERIAL No.104000).... CERAMIC CHIP 0.0047MF	10%	50V	
C901	1-163-017-00	(D-5:SERIAL No.104001 AND LATER,D-50) ...CERAMIC CHIP 0.0047MF	10%	50V	

ELECTRICAL PARTS					
Ref.No.	Part No.	Description			
CS301A	1-507-749-00	JACK, EXTENSION POWER			
CP301A	1-464-379-11	CONVERTER UNIT, DC-DC			
D1	8-719-921-11	DIODE HZ2ALL			
D501	8-719-105-82	DIODE RD5.1M-B2			
D502	8-719-100-03	DIODE 1S2835			
D503	8-719-100-03	DIODE 1S2835			
D504	8-719-100-03	DIODE 1S2835			
D505	8-719-100-03	DIODE 1S2835			
D506	8-719-100-03	DIODE 1S2835			
D507	8-719-100-03	DIODE 1S2835			
D508	8-719-100-03	DIODE 1S2835			
D509	8-719-100-03	DIODE 1S2835			
D510	8-719-100-03	DIODE 1S2835			
D511	8-719-101-23	DIODE 1S5123			
D512	8-719-101-23	DIODE 1S5123			
D513	8-719-911-06	DIODE 1S5106			
D514	8-719-100-03	(D-5:UP TO SERIAL No.104000).... .....DIODE 1S2835			
D515	8-719-101-23	DIODE 1S5123			
D516	8-719-101-23	DIODE 1S5123			
D601	8-719-101-23	DIODE 1S5123			
D602	8-719-923-65	DIODE KV1236-E			
D801	8-719-100-03	DIODE 1S2835			
D802	8-719-100-03	DIODE 1S2835			
D803A	8-719-101-58	(UK)....DIODE RD5.6E-L2			
D851	8-719-100-05	(D-5:UP TO SERIAL No.104000).... .....DIODE 1S2837			
FL101	1-235-403-11	FILTER, LOW PASS			
FL201	1-235-403-11	FILTER, LOW PASS			
IC1	8-752-010-90	IC CX20109			
IC2	8-759-700-43	IC NJM4558M			
IC101	8-759-908-16	IC TL072CPS			
IC102	8-759-745-64	IC NJM4560M			
IC201	8-759-908-16	IC TL072CPS			
IC202	8-759-745-64	IC NJM4560M			
IC301	8-752-013-30	IC CX20133			
IC302	8-759-103-25	IC UPD40538G			
IC303	8-759-103-25	IC UPD40538G			
IC304	8-759-745-64	IC NJM4560M			
IC305	8-759-700-40	IC NJM4560S			
IC501	8-752-010-80	IC CX20108			
IC502	8-759-700-43	IC NJM4558M			
IC503	8-759-908-17	IC TL082CPS			
IC504	8-759-700-75	IC NJM2901MB			
IC505	8-759-700-75	IC NJM2901MB			
IC506	8-759-908-81	IC MB3763PF			

ELECTRICAL PARTS					
Ref.No.	Part No.	Description			
IC507	8-759-908-81	IC MB3763PF			
IC508	8-759-908-81	IC MB3763PF			
IC509	8-759-200-79	IC TC40498F			
IC601	8-759-912-52	IC CX23035			
IC602	8-759-302-69	IC HM6116FP-3			
IC603	8-759-908-17	IC TL082CPS			
IC604	8-759-908-17	IC TL082CPS			
IC801	8-759-914-62	IC MB88541-124M			
IC802	8-759-912-55	IC S-81250HG			
IC851	8-759-200-78	(D-5:UP TO SERIAL No.104000) ...IC TC40308F			
IC852	8-759-200-76	(D-5:UP TO SERIAL No.104000) ...IC TC40278F			
IC853	8-759-200-70	(D-5:UP TO SERIAL No.104000) ...IC TC40158F			
J301	1-507-787-21	JACK, LINE ORT			
J302	1-507-787-11	JACK, HEADPHONES			
JR1	1-216-296-00	(D-5:UP TO SERIAL No.104000).... METAL CHIP 0 5% 1/8W			
JR2	1-216-296-00	(D-5:UP TO SERIAL No.104000).... METAL CHIP 0 5% 1/8W			
JR3	1-216-295-00	(D-5:UP TO SERIAL No.104000).... METAL CHIP 0 5% 1/10W			
JR301	1-216-295-00	METAL CHIP 0 5% 1/10W			
JR302	1-216-295-00	METAL CHIP 0 5% 1/10W			
JR303	1-216-296-00	(D-5:SERIAL No.104001 AND LATER,D-50).... METAL CHIP 0 5% 1/8W			
JR304	1-216-296-00	(D-5:SERIAL No.104001 AND LATER,D-50).... METAL CHIP 0 5% 1/8W			
JR502	1-216-295-00	METAL CHIP 0 5% 1/10W			
JR601	1-216-296-00	(D-5:UP TO SERIAL No.104000).... METAL CHIP 0 5% 1/8W			
JR602	1-216-295-00	(D-5:UP TO SERIAL No.104000).... METAL CHIP 0 5% 1/10W			
JR851	1-216-296-00	(D-5:UP TO SERIAL No.104000).... METAL CHIP 0 5% 1/8W			
JR852	1-216-296-00	(D-5:UP TO SERIAL No.104000).... METAL CHIP 0 5% 1/8W			
JR853	1-216-296-00	(D-5:UP TO SERIAL No.104000).... METAL CHIP 0 5% 1/8W			
JR854	1-216-296-00	(D-5:UP TO SERIAL No.104000).... METAL CHIP 0 5% 1/8W			
JR855	1-216-295-00	(D-5:UP TO SERIAL No.104000).... METAL CHIP 0 5% 1/10W			
JR856	1-216-295-00	(D-5:UP TO SERIAL No.104000).... METAL CHIP 0 5% 1/10W			
JR857	1-216-295-00	(D-5:UP TO SERIAL No.104000).... METAL CHIP 0 5% 1/10W			
JR858	1-216-295-00	(D-5:UP TO SERIAL No.104000).... METAL CHIP 0 5% 1/10W			

ELECTRICAL PARTS					
Ref.No.	Part No.	Description			
L301	1-408-728-21	INDUCTOR CHIP 1UH			R1 1-216-0
L602	1-408-740-00	INDUCTOR CHIP 10UH			R2 1-216-1
L603	1-405-982-00	COIL, OSC (SW1)			R3 1-216-1
M901	X-2622-801-1	PC BOARD ASSY, STATOR			R4 1-216-1
M902	X-3320-102-1	MOTOR ASSY, SLED			R5 1-216-1
ND901	1-806-915-11	LIQUID CRYSTAL MODULE			R7 1-216-0
PS301A	1-532-685-00	(UK)....LINK IC			R8 1-216-0
Q1	8-729-101-07	TRANSISTOR 2S8798			R9 1-216-0
Q2	8-729-901-05	TRANSISTOR DTA124EK			R10 1-216-0
Q3	8-729-162-45	TRANSISTOR 2S8624-BV5			R11 1-216-0
Q101	8-729-130-03	TRANSISTOR 2SK300			R12 1-216-1
Q102	8-729-800-36	TRANSISTOR 2SD1048X6			R13 1-216-1
Q103	8-729-800-36	TRANSISTOR 2SD1048X6			R14 1-216-1
Q201	8-729-130-03	TRANSISTOR 2SK300			R15 1-216-0
Q202	8-729-800-36	TRANSISTOR 2SD1048X6			R16 1-216-0
Q203	8-729-800-36	TRANSISTOR 2SD1048X6			R17 1-216-0
Q301	8-729-101-07	TRANSISTOR 2S8798			R18 1-216-0
Q302	8-729-800-36	TRANSISTOR 2SD1048X6			R19 1-216-0
Q303	8-729-800-36	TRANSISTOR 2SD1048X6			R20 1-216-0
Q304	8-729-162-45	TRANSISTOR 2S8624-BV5			R21 1-216-1
Q305	8-729-162-45	TRANSISTOR 2S8624-BV5			R22 1-216-0
Q306	8-729-199-92	TRANSISTOR 2SD999			R23 1-216-0
Q307	8-729-901-05	TRANSISTOR DTA124EK			R24 1-216-0
Q308	8-729-901-00	TRANSISTOR DTA124EK			R25 1-216-0
Q309	8-729-901-05	TRANSISTOR DTA124EK			R26 1-216-1
Q501	8-729-800-36	TRANSISTOR 2SD1048X6			R27 1-216-1
Q502	8-729-800-36	TRANSISTOR 2SD1048X6			R28 1-216-0
Q503	8-729-800-36	TRANSISTOR 2SD1048X6			R29 1-216-0
Q504	8-729-800-36	TRANSISTOR 2SD1048X6			R30 1-216-0
Q505	8-729-800-36	TRANSISTOR 2SD1048X6			R31 1-216-0
Q506	8-729-901-05	TRANSISTOR DTA124EK			R101 1-216-3
Q507	8-729-800-36	TRANSISTOR 2SD1048X6			R102 1-216-3
Q508	8-729-800-36	(D-5:UP TO SERIAL No.104000).... TRANSISTOR 2SD1048X6			R103 1-216-3
Q509	8-729-800-36	TRANSISTOR 2SD1048X6			R104 1-216-3
Q510	8-729-800-36	TRANSISTOR 2SD1048X6			R105 1-216-3
Q601	8-729-800-36	TRANSISTOR 2SD1048X6			R106 1-216-3
Q602	8-729-800-36	TRANSISTOR 2SD1048X6			R107 1-216-3
Q603	8-729-162-45	TRANSISTOR 2S8624-BV5			R108 1-216-3
Q801	8-729-901-05	TRANSISTOR DTA124EK			R109 1-216-3
Q802	8-729-901-05	(D-5:UP TO SERIAL No.104000).... TRANSISTOR DTA124EK			R110 1-216-3
Q803	8-729-901-00	(D-5:UP TO SERIAL No.104000).... TRANSISTOR DTC124EK			R111 1-216-3
					R112 1-216-3
					R113 1-216-3

ELECTRICAL PARTS

Ref.No.	Part No.	Description
IC507	8-759-908-81	IC M83763PF
IC508	8-759-908-81	IC M83763PF
IC509	8-759-200-79	IC TC40498F
IC601	8-759-912-52	IC CX23035
IC602	8-759-302-69	IC HM6116FP-3
IC603	8-759-908-17	IC TL082CPS
IC604	8-759-908-17	IC TL082CPS
IC801	8-759-914-62	IC M888541-124M
IC802	8-759-912-55	IC S-81250HG
IC851	8-759-200-78	(D-5:UP TO SERIAL No.104000) ...IC TC4030BF
IC852	8-759-200-76	(D-5:UP TO SERIAL No.104000) ...IC TC4027BF
IC853	8-759-200-70	(D-5:UP TO SERIAL No.104000) ...IC TC4015BF
J301	1-507-787-21	JACK, LINE ORT
J302	1-507-787-11	JACK, HEADPHONES
JR1	1-216-296-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP 0 5% 1/8W
JR2	1-216-296-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP 0 5% 1/8W
JR3	1-216-295-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP 0 5% 1/10W
JR301	1-216-295-00	METAL CHIP 0 5% 1/10W
JR302	1-216-295-00	METAL CHIP 0 5% 1/10W
JR303	1-216-296-00	(D-5:SERIAL No.104001 AND LATER,D-50)... METAL CHIP 0 5% 1/8W
JR304	1-216-296-00	(D-5:SERIAL No.104001 AND LATER,D-50)... METAL CHIP 0 5% 1/8W
JR502	1-216-295-00	METAL CHIP 0 5% 1/10W
JR601	1-216-296-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP 0 5% 1/8W
JR602	1-216-295-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP 0 5% 1/10W
JR851	1-216-296-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP 0 5% 1/8W
JR852	1-216-296-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP 0 5% 1/8W
JR853	1-216-296-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP 0 5% 1/8W
JR854	1-216-296-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP 0 5% 1/8W
JR855	1-216-295-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP 0 5% 1/10W
JR856	1-216-295-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP 0 5% 1/10W
JR857	1-216-295-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP 0 5% 1/10W
JR858	1-216-295-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP 0 5% 1/10W

ELECTRICAL PARTS

Ref.No.	Part No.	Description
L301	1-408-728-21	INDUCTOR CHIP 1UH
L602	1-408-740-00	INDUCTOR CHIP 10UH
L603	1-405-982-00	COIL, OSC (SW1)
M901	X-2622-801-1	PC BOARD ASSY, STATOR
M902	X-3320-102-1	MOTOR ASSY, SLED
ND901	1-806-915-11	LIQUID CRYSTAL MODULE
PS301A	1-532-685-00	(UK)...LINK, IC
Q1	8-729-101-07	TRANSISTOR 2SB798
Q2	8-729-901-05	TRANSISTOR DTA124EK
Q3	8-729-162-45	TRANSISTOR 2SB624-8V5
Q101	8-729-130-03	TRANSISTOR 2SK300
Q102	8-729-800-36	TRANSISTOR 2SD1048X6
Q103	8-729-800-36	TRANSISTOR 2SD1048X6
Q201	8-729-130-03	TRANSISTOR 2SK300
Q202	8-729-800-36	TRANSISTOR 2SD1048X6
Q203	8-729-800-36	TRANSISTOR 2SD1048X6
Q301	8-729-101-07	TRANSISTOR 2SB798
Q302	8-729-800-36	TRANSISTOR 2SD1048X6
Q303	8-729-800-36	TRANSISTOR 2SD1048X6
Q304	8-729-162-45	TRANSISTOR 2SB624-8V5
Q305	8-729-162-45	TRANSISTOR 2SB624-8V5
Q306	8-729-199-92	TRANSISTOR 2SD999
Q307	8-729-901-05	TRANSISTOR DTA124EK
Q308	8-729-901-00	TRANSISTOR DTC124EK
Q309	8-729-901-05	TRANSISTOR DTA124EK
Q501	8-729-800-36	TRANSISTOR 2SD1048X6
Q502	8-729-800-36	TRANSISTOR 2SD1048X6
Q503	8-729-800-36	TRANSISTOR 2SD1048X6
Q504	8-729-800-36	TRANSISTOR 2SD1048X6
Q505	8-729-800-36	TRANSISTOR 2SD1048X6
Q506	8-729-901-05	TRANSISTOR DTA124EK
Q507	8-729-800-36	TRANSISTOR 2SD1048X6
Q508	8-729-800-36	(D-5:UP TO SERIAL No.104000)... TRANSISTOR 2SD1048X6
Q509	8-729-800-36	TRANSISTOR 2SD1048X6
Q510	8-729-800-36	TRANSISTOR 2SD1048X6
Q601	8-729-800-36	TRANSISTOR 2SD1048X6
Q602	8-729-800-36	TRANSISTOR 2SD1048X6
Q603	8-729-162-45	TRANSISTOR 2SB624-8V5
Q801	8-729-901-05	TRANSISTOR DTA124EK
Q802	8-729-901-05	(D-5:UP TO SERIAL No.104000)... TRANSISTOR DTA124EK
Q803	8-729-901-00	(D-5:UP TO SERIAL No.104000)... TRANSISTOR DTC124EK

ELECTRICAL PARTS

Ref.No.	Part No.	Description
R1	1-216-049-00	METAL CHIP 1K 5% 1/10W
R2	1-216-105-00	METAL CHIP 220K 5% 1/10W
R3	1-216-109-00	METAL CHIP 330K 5% 1/10W
R4	1-216-105-00	METAL CHIP 220K 5% 1/10W
R5	1-216-104-00	METAL CHIP 200K 5% 1/10W
R7	1-216-076-00	METAL CHIP 13K 5% 1/10W
R8	1-216-071-00	METAL CHIP 8.2K 5% 1/10W
R9	1-216-089-00	METAL CHIP 47K 5% 1/10W
R10	1-216-056-00	METAL CHIP 2K 5% 1/10W
R11	1-216-073-00	METAL CHIP 10K 5% 1/10W
R12	1-216-100-00	METAL CHIP 130K 5% 1/10W
R13	1-216-102-00	METAL CHIP 160K 5% 1/10W
R14	1-216-117-00	METAL CHIP 680K 5% 1/10W
R15	1-216-073-00	METAL CHIP 10K 5% 1/10W
R17	1-216-073-00	METAL CHIP 10K 5% 1/10W
R18	1-216-049-00	METAL CHIP 1K 5% 1/10W
R19	1-216-100-00	METAL CHIP 1K 5% 1/10W
R20	1-216-091-00	METAL CHIP 56K 5% 1/10W
R21	1-216-129-00	METAL CHIP 2.2M 5% 1/10W
R22	1-216-073-00	METAL CHIP 10K 5% 1/10W
R23	1-216-063-00	METAL CHIP 3.9K 5% 1/10W
R24	1-216-057-00	METAL CHIP 2.2K 5% 1/10W
R25	1-216-043-00	METAL CHIP 560 5% 1/10W
R26	1-216-164-00	METAL CHIP 39 5% 1/8W
R27	1-216-164-00	METAL CHIP 39 5% 1/8W
R28	1-216-097-00	METAL CHIP 100K 5% 1/10W
R29	1-216-056-00	METAL CHIP 2K 5% 1/10W
R30	1-216-060-00	METAL CHIP 3K 5% 1/10W
R31	1-216-049-00	METAL CHIP 1K 5% 1/10W
R101	1-216-330-11	METAL CHIP 7.5K 1% 1/10W
R102	1-216-333-11	METAL CHIP 15K 1% 1/10W
R103	1-216-333-11	METAL CHIP 15K 1% 1/10W
R104	1-216-333-11	METAL CHIP 15K 1% 1/10W
R105	1-216-329-11	METAL CHIP 5.1K 1% 1/10W
R106	1-216-336-11	METAL CHIP 47K 1% 1/10W
R107	1-216-336-11	METAL CHIP 47K 1% 1/10W
R108	1-216-334-11	METAL CHIP 22K 1% 1/10W
R109	1-216-329-11	METAL CHIP 5.1K 1% 1/10W
R110	1-216-336-11	METAL CHIP 47K 1% 1/10W
R111	1-216-336-11	METAL CHIP 47K 1% 1/10W
R112	1-216-334-11	METAL CHIP 22K 1% 1/10W
R113	1-216-327-11	METAL CHIP 2K 1% 1/10W
R114	1-216-327-11	METAL CHIP 2K 1% 1/10W
R115	1-216-326-11	METAL CHIP 1.8K 1% 1/10W
R116	1-216-333-11	METAL CHIP 15K 1% 1/10W

ELECTRICAL PARTS

Ref.No.	Part No.	Description
R117	1-216-328-11	METAL CHIP 4.3K 1% 1/10W
R118	1-216-333-11	METAL CHIP 15K 1% 1/10W
R119	1-216-328-11	METAL CHIP 4.3K 1% 1/10W
R120	1-216-038-00	METAL CHIP 360 5% 1/10W
R121	1-216-058-00	METAL CHIP 2.4K 5% 1/10W
R122	1-216-033-00	METAL CHIP 220 5% 1/10W
R123	1-216-073-00	METAL CHIP 10K 5% 1/10W
R124	1-216-017-00	METAL CHIP 47 5% 1/10W
R125	1-216-065-00	METAL CHIP 4.7K 5% 1/10W
R126	1-216-085-00	METAL CHIP 33K 5% 1/10W
R127	1-216-168-00	METAL CHIP 56 5% 1/8W
R128	1-216-033-00	METAL CHIP 220 5% 1/10W
R129	1-216-097-00	METAL CHIP 100K 5% 1/10W
R130	1-216-058-00	METAL CHIP 2.4K 5% 1/10W
R201	1-216-330-11	METAL CHIP 7.5K 1% 1/10W
R202	1-216-333-11	METAL CHIP 15K 1% 1/10W
R203	1-216-333-11	METAL CHIP 15K 1% 1/10W
R204	1-216-333-11	METAL CHIP 15K 1% 1/10W
R205	1-216-329-11	METAL CHIP 5.1K 1% 1/10W
R206	1-216-336-11	METAL CHIP 47K 1% 1/10W
R207	1-216-336-11	METAL CHIP 47K 1% 1/10W
R208	1-216-334-11	METAL CHIP 22K 1% 1/10W
R209	1-216-329-11	METAL CHIP 5.1K 1% 1/10W
R210	1-216-336-11	METAL CHIP 47K 1% 1/10W
R211	1-216-336-11	METAL CHIP 47K 1% 1/10W
R212	1-216-334-11	METAL CHIP 22K 1% 1/10W
R213	1-216-327-11	METAL CHIP 2K 1% 1/10W
R214	1-216-327-11	METAL CHIP 2K 1% 1/10W
R215	1-216-326-11	METAL CHIP 1.8K 1% 1/10W
R216	1-216-333-11	METAL CHIP 15K 1% 1/10W
R217	1-216-328-11	METAL CHIP 4.3K 1% 1/10W
R218	1-216-333-11	METAL CHIP 15K 1% 1/10W
R219	1-216-328-11	METAL CHIP 4.3K 1% 1/10W
R220	1-216-038-00	METAL CHIP 360 5% 1/10W
R221	1-216-058-00	METAL CHIP 2.4K 5% 1/10W
R222	1-216-033-00	METAL CHIP 220 5% 1/10W
R223	1-216-073-00	METAL CHIP 10K 5% 1/10W
R224	1-216-017-00	METAL CHIP 47 5% 1/10W
R225	1-216-065-00	METAL CHIP 4.7K 5% 1/10W
R226	1-216-085-00	METAL CHIP 33K 5% 1/10W
R227	1-216-168-00	METAL CHIP 56 5% 1/8W
R228	1-216-033-00	METAL CHIP 220 5% 1/10W
R229	1-216-097-00	METAL CHIP 100K 5% 1/10W
R230	1-216-058-00	METAL CHIP 2.4K 5% 1/10W
R301	1-216-025-00	METAL CHIP 100 5% 1/10W
R302	1-216-045-00	METAL CHIP 680 5% 1/10W

The components identified by shading and mark  $\Delta$  are critical for safety. Replace only with part number specified.

ELECTRICAL PARTS

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Ref.No.	Part No.	Description			
R303	1-216-337-11	METAL CHIP	51K	1%	1/10W
R304	1-216-073-00	METAL CHIP	10K	5%	1/10W
R305	1-216-089-00	METAL CHIP	47K	5%	1/10W
R306	1-216-056-00	METAL CHIP	2K	5%	1/10W
R307	1-216-065-00	METAL CHIP	4.7K	5%	1/10W
R308	1-216-065-00	METAL CHIP	4.7K	5%	1/10W
R309	1-216-089-00	METAL CHIP	47K	5%	1/10W
R310	1-216-089-00	METAL CHIP	47K	5%	1/10W
R311	1-216-065-00	METAL CHIP	4.7K	5%	1/10W
R501	1-216-081-00	METAL CHIP	22K	5%	1/10W
R502	1-216-081-00	METAL CHIP	22K	5%	1/10W
R503	1-216-105-00	METAL CHIP	220K	5%	1/10W
R504	1-216-089-00	METAL CHIP	47K	5%	1/10W
R505	1-216-057-00	METAL CHIP	2.2K	5%	1/10W
R506	1-216-055-00	METAL CHIP	1.8K	5%	1/10W
R507	1-216-097-00	METAL CHIP	100K	5%	1/10W
R508	1-216-080-00	METAL CHIP	20K	5%	1/10W
R509	1-216-093-00	METAL CHIP	68K	5%	1/10W
R510	1-216-085-00	METAL CHIP	33K	5%	1/10W
R511	1-216-089-00	METAL CHIP	47K	5%	1/10W
R512	1-216-095-00	METAL CHIP	82K	5%	1/10W
R513	1-216-081-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP	22K	5%	1/10W
R513	1-216-080-00	(D-5:SERIAL No.104001 AND LATER,D-50) ...METAL CHIP	20K	5%	1/10W
R514	1-216-081-00	METAL CHIP	22K	5%	1/10W
R515	1-216-063-00	METAL CHIP	3.9K	5%	1/10W
R516	1-216-121-00	METAL CHIP	1M	5%	1/10W
R517	1-216-056-00	METAL CHIP	2K	5%	1/10W
R518	1-216-091-00	METAL CHIP	56K	5%	1/10W
R519	1-216-073-00	METAL CHIP	10K	5%	1/10W
R520	1-216-085-00	METAL CHIP	33K	5%	1/10W
R521	1-216-073-00	METAL CHIP	10K	5%	1/10W
R522	1-216-073-00	METAL CHIP	10K	5%	1/10W
R523	1-216-081-00	METAL CHIP	22K	5%	1/10W
R524	1-216-067-00	METAL CHIP	5.6K	5%	1/10W
R525	1-216-089-00	METAL CHIP	47K	5%	1/10W
R526	1-216-089-00	METAL CHIP	47K	5%	1/10W
R527	1-216-077-00	METAL CHIP	15K	5%	1/10W
R528	1-216-065-00	METAL CHIP	4.7K	5%	1/10W
R529	1-216-073-00	METAL CHIP	10K	5%	1/10W
R530	1-216-073-00	METAL CHIP	10K	5%	1/10W
R531	1-216-331-00	METAL CHIP	9.1K	1%	1/10W
R532	1-216-056-00	METAL CHIP	2K	5%	1/10W
R533	1-216-065-00	METAL CHIP	4.7K	5%	1/10W
R534	1-216-104-00	METAL CHIP	200K	5%	1/10W

Ref.No.	Part No.	Description			
R535	1-216-057-00	METAL CHIP	2.2K	5%	1/10W
R536	1-216-049-00	METAL CHIP	1K	5%	1/10W
R537	1-216-049-00	METAL CHIP	1K	5%	1/10W
R538	1-216-057-00	METAL CHIP	2.2K	5%	1/10W
R539	1-216-057-00	METAL CHIP	2.2K	5%	1/10W
R540	1-216-049-00	METAL CHIP	1K	5%	1/10W
R541	1-216-049-00	METAL CHIP	1K	5%	1/10W
R542	1-216-057-00	METAL CHIP	2.2K	5%	1/10W
R543	1-216-335-11	METAL CHIP	24K	1%	1/10W
R544	1-216-332-11	METAL CHIP	11K	1%	1/10W
R545	1-216-324-11	METAL CHIP	10K	1%	1/10W
R546	1-216-065-00	METAL CHIP	4.7K	5%	1/10W
R547	1-216-324-11	METAL CHIP	10K	1%	1/10W
R548	1-216-055-00	METAL CHIP	1.8K	5%	1/10W
R549	1-216-324-11	METAL CHIP	10K	1%	1/10W
R550	1-216-331-11	METAL CHIP	9.1K	1%	1/10W
R551	1-216-331-11	METAL CHIP	9.1K	1%	1/10W
R552	1-216-324-11	METAL CHIP	10K	1%	1/10W
R553	1-216-100-00	METAL CHIP	130K	5%	1/10W
R554	1-216-089-00	METAL CHIP	47K	5%	1/10W
R555	1-216-075-00	METAL CHIP	12K	5%	1/10W
R556	1-216-060-00	METAL CHIP	3K	5%	1/10W
R557	1-216-081-00	METAL CHIP	22K	5%	1/10W
R558	1-216-089-00	METAL CHIP	47K	5%	1/10W
R559	1-216-089-00	METAL CHIP	47K	5%	1/10W
R560	1-216-049-00	METAL CHIP	1K	5%	1/10W
R561	1-216-041-00	METAL CHIP	470	5%	1/10W
R562	1-216-324-11	METAL CHIP	10K	1%	1/10W
R563	1-216-332-11	METAL CHIP	11K	1%	1/10W
R564	1-216-332-11	METAL CHIP	11K	1%	1/10W
R565	1-216-324-11	METAL CHIP	10K	1%	1/10W
R566	1-216-057-00	METAL CHIP	2.2K	5%	1/10W
R567	1-216-049-00	METAL CHIP	1K	5%	1/10W
R568	1-216-049-00	METAL CHIP	1K	5%	1/10W
R569	1-216-057-00	METAL CHIP	2.2K	5%	1/10W
R570	1-216-107-00	METAL CHIP	270K	5%	1/10W
R571	1-216-104-00	METAL CHIP	200K	5%	1/10W
R572	1-216-104-00	METAL CHIP	200K	5%	1/10W
R573	1-216-102-00	METAL CHIP	160K	5%	1/10W
R574	1-216-049-00	METAL CHIP	1K	5%	1/10W
R575	1-216-049-00	METAL CHIP	1K	5%	1/10W
R576	1-216-080-00	METAL CHIP	20K	5%	1/10W
R577	1-216-080-00	METAL CHIP	20K	5%	1/10W
R578	1-216-049-00	METAL CHIP	1K	5%	1/10W
R579	1-216-049-00	METAL CHIP	1K	5%	1/10W
R580	1-216-049-00	METAL CHIP	1K	5%	1/10W

Ref.No.	Part No.	Description			
R581	1-216-049-00	METAL CHIP	1K	5%	1/10W
R582	1-216-049-00	METAL CHIP	1K	5%	1/10W
R583	1-216-049-00	METAL CHIP	1K	5%	1/10W
R584	1-216-077-00	METAL CHIP	15K	5%	1/10W
R585	1-216-097-00	METAL CHIP	100K	5%	1/10W
R586	1-216-080-00	METAL CHIP	20K	5%	1/10W
R587	1-216-089-00	METAL CHIP	47K	5%	1/10W
R588	1-216-083-00	METAL CHIP	27K	5%	1/10W
R589	1-216-121-00	METAL CHIP	1M	5%	1/10W
R590	1-216-073-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP	10K	5%	1/10W
R591	1-216-073-00	METAL CHIP	10K	5%	1/10W
R592	1-216-073-00	METAL CHIP	10K	5%	1/10W
R593	1-216-073-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP	10K	5%	1/10W
R595	1-216-097-00	METAL CHIP	100K	5%	1/10W
R597	1-216-097-00	METAL CHIP	100K	5%	1/10W
R598	1-216-104-00	METAL CHIP	200K	5%	1/10W
R599	1-216-104-00	METAL CHIP	200K	5%	1/10W
R601	1-216-065-00	METAL CHIP	4.7K	5%	1/10W
R602	1-216-059-00	METAL CHIP	2.7K	5%	1/10W
R603	1-216-338-00	METAL CHIP	30K	1%	1/10W
R604	1-216-338-00	METAL CHIP	30K	1%	1/10W
R605	1-216-072-00	METAL CHIP	9.1K	5%	1/10W
R606	1-216-076-00	METAL CHIP	13K	5%	1/10W
R607	1-216-085-00	METAL CHIP	33K	5%	1/10W
R608	1-216-049-00	METAL CHIP	1K	5%	1/10W
R609	1-216-097-00	METAL CHIP	100K	5%	1/10W
R610	1-216-097-00	METAL CHIP	100K	5%	1/10W
R611	1-216-064-00	METAL CHIP	4.3K	5%	1/10W
R612	1-216-097-00	METAL CHIP	100K	5%	1/10W
R613	1-216-121-00	METAL CHIP	1M	5%	1/10W
R614	1-216-078-00	METAL CHIP	16K	5%	1/10W
R615	1-216-056-00	METAL CHIP	2K	5%	1/10W
R616	1-216-069-00	METAL CHIP	6.8K	5%	1/10W
R617	1-216-069-00	METAL CHIP	6.8K	5%	1/10W
R618	1-216-078-00	METAL CHIP	16K	5%	1/10W
R619	1-216-098-00	METAL CHIP	110K	5%	1/10W
R620	1-216-075-00	METAL CHIP	12K	5%	1/10W
R621	1-216-074-00	METAL CHIP	11K	5%	1/10W
R622	1-216-073-00	METAL CHIP	10K	5%	1/10W
R623	1-216-053-00	METAL CHIP	1.5K	5%	1/10W
R624	1-216-078-00	METAL CHIP	16K	5%	1/10W
R625	1-216-089-00	METAL CHIP	47K	5%	1/10W
R626	1-216-081-00	METAL CHIP	22K	5%	1/10W
R627	1-216-089-00	METAL CHIP	47K	5%	1/10W

Ref.No.	Part No.	Description				Part No.
R628	1-216-047-00	METAL CHIP	820	5%	1/10W	1-463
R629	1-216-037-00	METAL CHIP	330	5%	1/10W	1-463
R630	1-216-018-00	METAL CHIP	51	5%	1/10W	1-463
R631	1-216-073-00	METAL CHIP	10K	5%	1/10W	1-463
R632	1-216-080-00	METAL CHIP	20K	5%	1/10W	1-555
R633	1-216-065-00	METAL CHIP	4.7K	5%	1/10W	3-701
R700	1-216-097-00	METAL CHIP	100K	5%	1/10W	3-701
R801	1-216-073-00	METAL CHIP	10K	5%	1/10W	3-760
R802	1-216-073-00	METAL CHIP	10K	5%	1/10W	3-760
R803	1-216-073-00	METAL CHIP	10K	5%	1/10W	3-760
R804	1-216-073-00	METAL CHIP	10K	5%	1/10W	*3-795
R806	1-216-085-00	METAL CHIP	33K	5%	1/10W	3-795
R807	1-216-085-00	METAL CHIP	33K	5%	1/10W	4-907
R808	1-216-085-00	METAL CHIP	33K	5%	1/10W	4-907
R809	1-216-073-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP	10K	5%	1/10W	4-907
R809	1-216-331-00	(D-5:SERIAL No.104001 AND LATER,D-50) ...METAL CHIP	9.1K	1%	1/10W	4-907
R851	1-216-073-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP	10K	5%	1/10W	4-907
R901	1-247-777-00	CARBON	5.6	5%	1/6W	4-908
RV1	1-230-518-11	RES, ADJ, METAL GLAZE	220K			4-908
RV2	1-230-518-11	RES, ADJ, METAL GLAZE	220K			4-908
RV301	1-230-260-00	RES, VAR, CARBON	10K/10K		(VOLUME)	4-908
RV501	1-230-516-11	RES, ADJ, METAL GLAZE	10K			
RV502	1-230-517-11	RES, ADJ, METAL GLAZE	22K			
RV503	1-230-515-11	RES, ADJ, METAL GLAZE	2.2K			
RV504	1-230-517-11	RES, ADJ, METAL GLAZE	22K			
S801	1-553-510-00	SWITCH, SLIDE (POWER)				
S901	1-507-956-11	JACK (LASER ON)				
S902	1-553-682-21	SWITCH, LEAF (OPEN/CLOSE)				
S903	1-553-198-00	SWITCH, LEAF (LIMIT)				
S904	1-554-371-00	SWITCH, TACT (REMAIN)				
S905	1-554-371-00	SWITCH, TACT (MODE)				
S906	1-554-371-00	SWITCH, TACT (PLAY/PAUSE)				
S907	1-554-371-00	SWITCH, TACT (FF)				
S908	1-554-371-00	SWITCH, TACT (FR)				
S909	1-554-371-00	SWITCH, TACT (STOP)				
X301	1-527-948-00	VIBRATOR, CRYSTAL, 35.003MHz				
X601	1-567-301-11	OSCILLATOR, CRYSTAL, 8.4672MHz				

The components identified by shading and mark **A** are critical for safety. Replace only with part number specified.

ELECTRICAL PARTS


Ref.No.	Part No.	Description	Quantity	Material	Unit	Notes
1/10W	R581	1-216-049-00 METAL CHIP	1K	5%	1/10W	
1/10W	R582	1-216-049-00 METAL CHIP	1K	5%	1/10W	
1/10W	R583	1-216-049-00 METAL CHIP	1K	5%	1/10W	
1/10W	R584	1-216-077-00 METAL CHIP	15K	5%	1/10W	
1/10W	R585	1-216-097-00 METAL CHIP	100K	5%	1/10W	
1/10W	R586	1-216-080-00 METAL CHIP	20K	5%	1/10W	
1/10W	R587	1-216-089-00 METAL CHIP	47K	5%	1/10W	
1/10W	R588	1-216-083-00 METAL CHIP	27K	5%	1/10W	
1/10W	R589	1-216-121-00 METAL CHIP	1M	5%	1/10W	
1/10W	R590	1-216-073-00 (D-5:UP TO SERIAL No.104000)... METAL CHIP	10K	5%	1/10W	
1/10W	R591	1-216-073-00 METAL CHIP	10K	5%	1/10W	
1/10W	R592	1-216-073-00 METAL CHIP	10K	5%	1/10W	
1/10W	R593	1-216-073-00 (D-5:UP TO SERIAL No.104000)... METAL CHIP	10K	5%	1/10W	
1/10W	R595	1-216-097-00 METAL CHIP	100K	5%	1/10W	
1/10W	R597	1-216-097-00 METAL CHIP	100K	5%	1/10W	
1/10W	R598	1-216-104-00 METAL CHIP	200K	5%	1/10W	
1/10W	R599	1-216-104-00 METAL CHIP	200K	5%	1/10W	
1/10W	R601	1-216-065-00 METAL CHIP	4.7K	5%	1/10W	
1/10W	R602	1-216-059-00 METAL CHIP	2.7K	5%	1/10W	
1/10W	R603	1-216-338-00 METAL CHIP	30K	1%	1/10W	
1/10W	R604	1-216-338-00 METAL CHIP	30K	1%	1/10W	
1/10W	R605	1-216-072-00 METAL CHIP	9.1K	5%	1/10W	
1/10W	R606	1-216-076-00 METAL CHIP	13K	5%	1/10W	
1/10W	R607	1-216-085-00 METAL CHIP	33K	5%	1/10W	
1/10W	R608	1-216-049-00 METAL CHIP	1K	5%	1/10W	
1/10W	R609	1-216-097-00 METAL CHIP	100K	5%	1/10W	
1/10W	R610	1-216-097-00 METAL CHIP	100K	5%	1/10W	
1/10W	R611	1-216-064-00 METAL CHIP	4.3K	5%	1/10W	
1/10W	R612	1-216-097-00 METAL CHIP	100K	5%	1/10W	
1/10W	R613	1-216-121-00 METAL CHIP	1M	5%	1/10W	
1/10W	R614	1-216-078-00 METAL CHIP	16K	5%	1/10W	
1/10W	R615	1-216-056-00 METAL CHIP	2K	5%	1/10W	
1/10W	R616	1-216-069-00 METAL CHIP	6.8K	5%	1/10W	
1/10W	R617	1-216-069-00 METAL CHIP	6.8K	5%	1/10W	
1/10W	R618	1-216-078-00 METAL CHIP	16K	5%	1/10W	
1/10W	R619	1-216-098-00 METAL CHIP	110K	5%	1/10W	
1/10W	R620	1-216-075-00 METAL CHIP	12K	5%	1/10W	
1/10W	R621	1-216-074-00 METAL CHIP	11K	5%	1/10W	
1/10W	R622	1-216-073-00 METAL CHIP	10K	5%	1/10W	
1/10W	R623	1-216-053-00 METAL CHIP	1.5K	5%	1/10W	
1/10W	R624	1-216-078-00 METAL CHIP	16K	5%	1/10W	
1/10W	R625	1-216-089-00 METAL CHIP	47K	5%	1/10W	
1/10W	R626	1-216-081-00 METAL CHIP	22K	5%	1/10W	
1/10W	R627	1-216-089-00 METAL CHIP	47K	5%	1/10W	

ELECTRICAL PARTS

Ref.No.	Part No.	Description	Quantity	Material	Unit	Notes
R628	1-216-047-00	METAL CHIP	820	5%	1/10W	
R629	1-216-037-00	METAL CHIP	330	5%	1/10W	
R630	1-216-018-00	METAL CHIP	51	5%	1/10W	
R631	1-216-073-00	METAL CHIP	10K	5%	1/10W	
R632	1-216-080-00	METAL CHIP	20K	5%	1/10W	
R633	1-216-065-00	METAL CHIP	4.7K	5%	1/10W	
R700	1-216-097-00	METAL CHIP	100K	5%	1/10W	
R801	1-216-073-00	METAL CHIP	10K	5%	1/10W	
R802	1-216-073-00	METAL CHIP	10K	5%	1/10W	
R803	1-216-073-00	METAL CHIP	10K	5%	1/10W	
R804	1-216-073-00	METAL CHIP	10K	5%	1/10W	
R806	1-216-085-00	METAL CHIP	33K	5%	1/10W	
R807	1-216-085-00	METAL CHIP	33K	5%	1/10W	
R808	1-216-085-00	METAL CHIP	33K	5%	1/10W	
R809	1-216-073-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP	10K	5%	1/10W	
R809	1-216-331-00	(D-5:SERIAL No.104001 AND LATER,D-50) ...METAL CHIP	9.1K	1%	1/10W	
R851	1-216-073-00	(D-5:UP TO SERIAL No.104000)... METAL CHIP	10K	5%	1/10W	
R901	1-247-777-00	CARBON	5.6	5%	1/6W	
RV1	1-230-518-11	RES, ADJ, METAL GLAZE 220K				
RV2	1-230-518-11	RES, ADJ, METAL GLAZE 220K				
RV301	1-230-260-00	RES, VAR, CARBON 10K/10K (VOLUME)				
RV501	1-230-516-11	RES, ADJ, METAL GLAZE 10K				
RV502	1-230-517-11	RES, ADJ, METAL GLAZE 22K				
RV503	1-230-515-11	RES, ADJ, METAL GLAZE 2.2K				
RV504	1-230-517-11	RES, ADJ, METAL GLAZE 22K				
S801	1-553-510-00	SWITCH, SLIDE (POWER)				
S901	1-507-956-11	JACK (LASER ON)				
S902	1-553-682-21	SWITCH, LEAF (OPEN/CLOSE)				
S903	1-553-198-00	SWITCH, LEAF (LIMIT)				
S904	1-554-371-00	SWITCH, TACT (REMAIN)				
S905	1-554-371-00	SWITCH, TACT (MODE)				
S906	1-554-371-00	SWITCH, TACT (PLAY/PAUSE)				
S907	1-554-371-00	SWITCH, TACT (FF)				
S908	1-554-371-00	SWITCH, TACT (FR)				
S909	1-554-371-00	SWITCH, TACT (STOP)				
X301	1-527-948-00	VIBRATOR, CRYSTAL, 35.003MHZ				
X601	1-567-301-11	OSCILLATOR, CRYSTAL, 8.4672MHZ				

ACCESSORY & PACKING MATERIAL

Part No.	Description
1-463-364-00	(E)...ADAPTOR, AC
1-463-431-00	(UK)...ADAPTOR, AC (AC-230A)
1-463-432-00	(AEP)...ADAPTOR, AC (AC-230A)
1-463-487-00	(D-5)...ADAPTOR, AC (AC-190(W)USA)
1-555-658-21	CORD, CONNECTION (RK-G129)
3-701-618-00	BAG, POLYETHYLENE
3-701-624-00	(US,UK,AEP)...BAG, POLYETHYLENE
3-760-008-11	(D-5)...MANUAL, INSTRUCTION
3-760-008-22	(D-5)...MANUAL, INSTRUCTION
3-760-008-41	(AEP)...MANUAL, INSTRUCTION
*3-795-629-11	(AEP)...INSTRUCTION
3-795-748-21	(D-5)...SAFETY INSTRUCTIONS, HEADPHONE
4-907-094-02	HANDLE
4-907-095-01	SHEET, PROTECTION
4-907-096-01	CASE, ADAPTOR
4-907-097-01	(UK,E)...SUPPORT (A)
4-907-098-01	(D-5)...SUPPORT (B)
4-907-099-01	(AEP)...SUPPORT (C)
4-907-705-01	CUSHION (R)
4-907-706-01	CUSHION (L)
4-908-701-01	(US,UK,E)...HOLDER
4-908-703-02	(D-5)...INDIVIDUAL CARTON
4-908-708-01	(D-5)...INDIVIDUAL CARTON

The components identified by shading and mark  are critical for safety. Replace only with part number specified.