

CRF-330K



US Model
Canadian Model
E Model
AEP Model

FM/SW/MW/LW 33-BAND RADIO RECEIVER

SPECIFICATIONS

GENERAL

Power Requirements:
Radio, Recorder: 120 V ac (adjustable to 100, 220, or 240 V)
12 V dc, eight size-D (IEC designation R20)
batteries
12 V car battery with Sony Car Battery Cord
DCC-9 (optional)

Clock: 1.5 V dc, one size-D battery

Power Consumption: SW: 10W ac, FM/MW/LW: 6.5W ac,
in radio operation
SW: 12.5W ac, FM/MW/LW: 9W ac,
in radio and recorder operation

Speaker: 12 cm (4³/₄ inches)

Clock: QUARTZ clock

Input: AUX IN (mini jack) 1
Maximum sensitivity 4.4mV (-45 dB)
at 50mW output
input impedance 5 k Ω

Outputs: Earphone (mini jack) 1
For 8 Ω earphone
HEADPHONES (phone jack) 1
For 8 Ω headphones
Recording (mini jack) 1
Output level 0.8 mV (-60 dB)
Output impedance 1 k Ω

Control Jack: TIMER OUT (mini jack) 1

Dimensions: Approx. 451 (w) x 349 (h) x 207 (d) mm
17³/₄ (w) x 13³/₄ (h) x 8¹/₈ (d) inches
(including projecting parts and controls with
the recorder retracted to the set)

Weight: Approx. 15.4 kg, 33lb 15 oz
(including batteries)

RADIO SECTION

Frequency Range: FM₂: 87.5 - 108 MHz (3.43 - 2.78 m)
FM₁: 76 - 90 MHz (3.95 - 3.33 m)
SW: 1.6 - 30 MHz (187 - 10 m)
MW: 530 - 1,605 kHz (566 - 187 m)
LW: 150 - 400 kHz (2,000 - 750 m)

Intermediate Frequency: FM: 10.7 MHz
SW-1st: 45.145 MHz
SW-2nd: 455 kHz
MW/LW: 455 kHz

Sensitivity: FM: 1.8 μ V (5 dB), S/N = 30 dB
SW: 0.7 μ V (-3 dB), S/N = 6 dB, at 10 MHz
MW: 32 μ V/m (30 dB/m), S/N = 6 dB,
built-in ferrite-rod antenna
LW: 57 μ V/m (35 dB/m), S/N = 6 dB,
built-in ferrite-rod antenna

- continued on next page -

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

SONY®

SERVICE MANUAL

Image Rejection: FM₂: 65 dB, at 108 MHz
FM₁: 65 dB, at 90 MHz
SW-1st: 90 dB
SW-2nd: 65 dB, at 10 MHz
MW: 55 dB, at 1,605 kHz
LW: 80 dB, at 360 kHz

Selectivity: FM: Better than 70 dB
(± 400 kHz off resonance)
SW/MW/LW:
-60 dB at NORMAL
(± 8 kHz off resonance)
-60 dB at NARROW
(± 6 kHz off resonance)

Antennas: FM: Telescopic antenna, external antenna
terminals (75 ohms)
SW: Telescopic antenna, external antenna
terminals (50 - 75 ohms)
MW/LW: Built-in ferrite-rod antenna, external
antenna terminals (high impedance)

TAPE RECORDER SECTION

Recording System: 2-track 1-channel monaural

Fast Winding Time: Approx. 1 min. 50 sec. with Sony Cassette
C-60

Frequency Response: 90 - 10,000 Hz

**SECTION 1
OUTLINE**

1-1. TAPE RECORDER TIMER STAND BY MECHANISM

This set is equipped with a **TIMER STAND BY** mechanism in the tape recorder section for an automatic recording during absence of the operator. This mechanism is intended to prevent the pinch roller and recording tape from deforming when the pinch roller is left pressed against the capstan and does not rotate for a long time in the stand-by mode.

Fig. 1 shows the mechanism condition when **TIMER STAND BY** is set up. In this condition and when the power supply is applied by **TIMER**, the motor starts to rotate and the shut-off lever moves in the direction **(A)**. Accordingly, the lever moves in the direction **(B)** and it pushes the trigger plate in the

direction **(C)**. The trigger plate's protrusion now pushes the lock plate in the direction **(D)** and the lock plate releases the actuator which is locked at position*. Now the actuator moves in the direction **(E)** and the reset arm positions as shown in Fig. 2. In this condition, the lever moves in the direction **(B')**, but it does not affect to the actuator.

If **TIMER STAND BY** is set up when the lever positioned as shown in Fig. 3, the lever once moves in the direction **(B'')** after the time set by **TIMER SET**, and the lever locks the reset arm and releases the **STAND BY** condition.

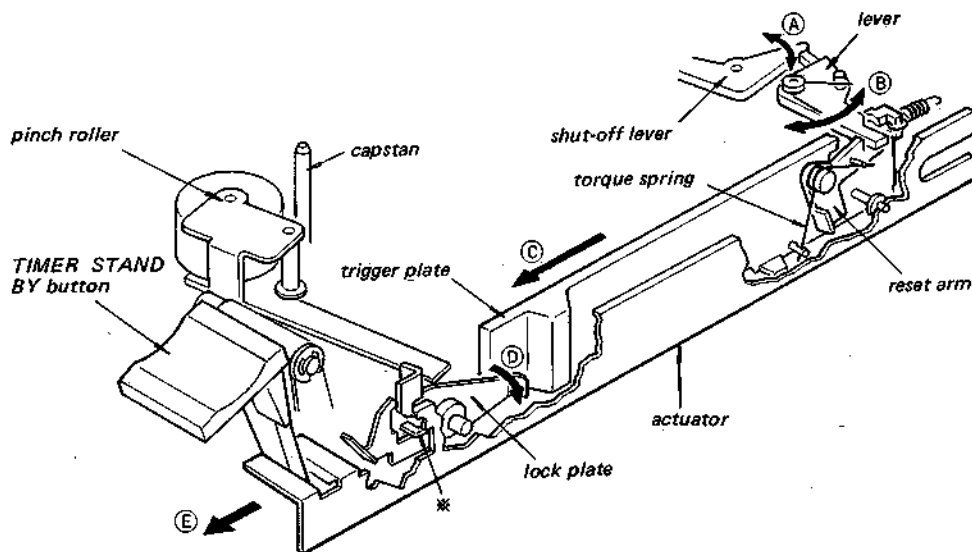


Fig. 1.

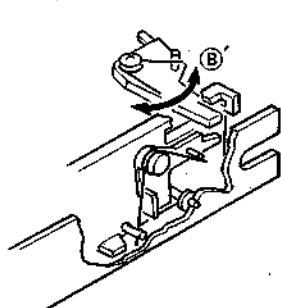


Fig. 2.

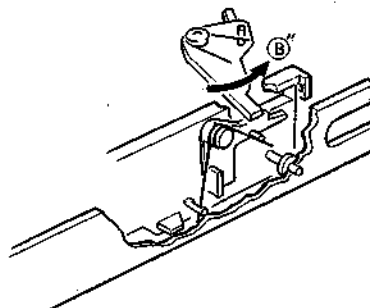


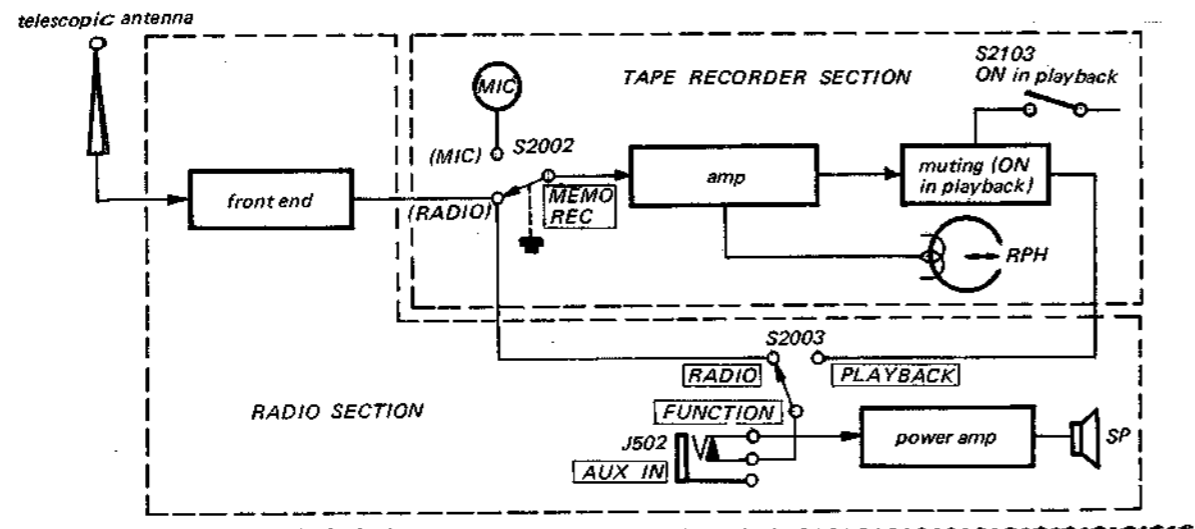
Fig. 3.

1-2. CIRCUIT DESCRIPTION

1) CONNECTION OF TAPE RECORDER AND RADIO

This set is a combination of CRF-320 radio receiver and a cassette tape recorder. With the tape recorder provision, receiving signals can easily be recorded. This set also provides a STAND BY facility combined with a timer clock, and recordings during absence of the operator can be made with ease.

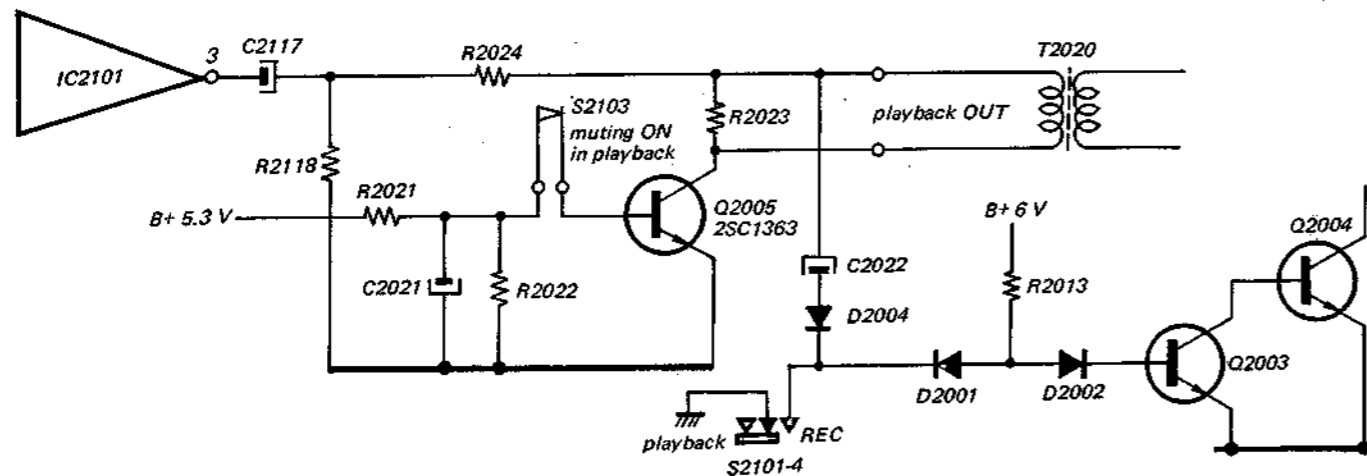
The following diagram shows a simplified signal flow. The recording from the built-in microphone can only be made when MEMO REC switch button is pressed in MIC position. And recording from AUX IN jack J502 cannot be made.



2) RECORD MUTING CIRCUIT

A muting circuit is provided in the output circuit of the tape recorder in the record mode to prevent a hawling from occurring during a record with microphone. The following diagram is the muting circuit of the tape recorder. Except in the playback mode, the muting switch S2103 is in the off position and Q2005 is also in the off state. Accordingly, no signal flows in the transformer T2020 and the output circuit is muted.

When the muting switch S2103 turns on in the playback mode, the output signal from IC2101 flows in the transformer T2020 and the signal passes to the power amplifier of the radio section. To ensure the muting operation in the record mode, the signal line is grounded through C222, D2004 and S2101-4.

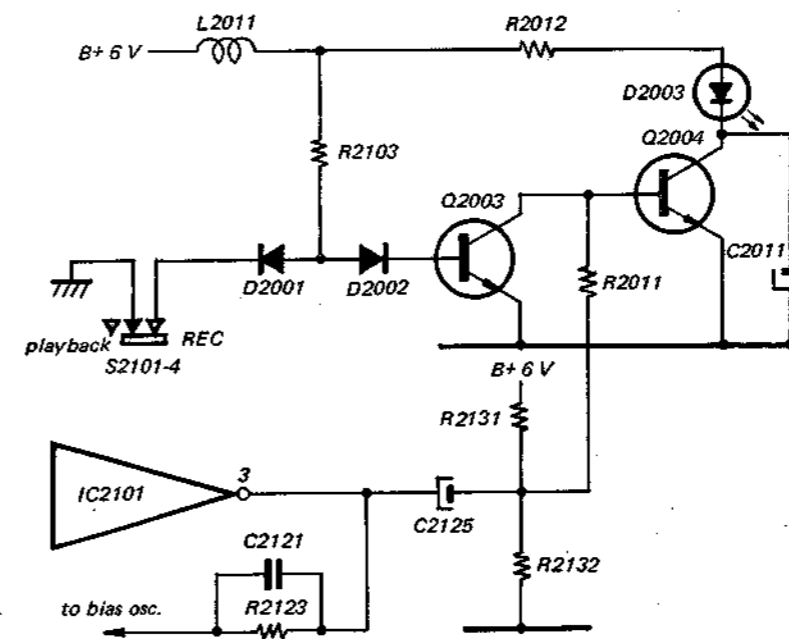


3) LED AMPLIFIER CIRCUIT

In the record mode, a part of the output signal from IC2101 goes through C2125 and R2011 to Q2004. Q2004 amplifies the signal, and the collector current of Q2004 turns D2003 (REC INDICATOR) on and the record mode is visually identified.

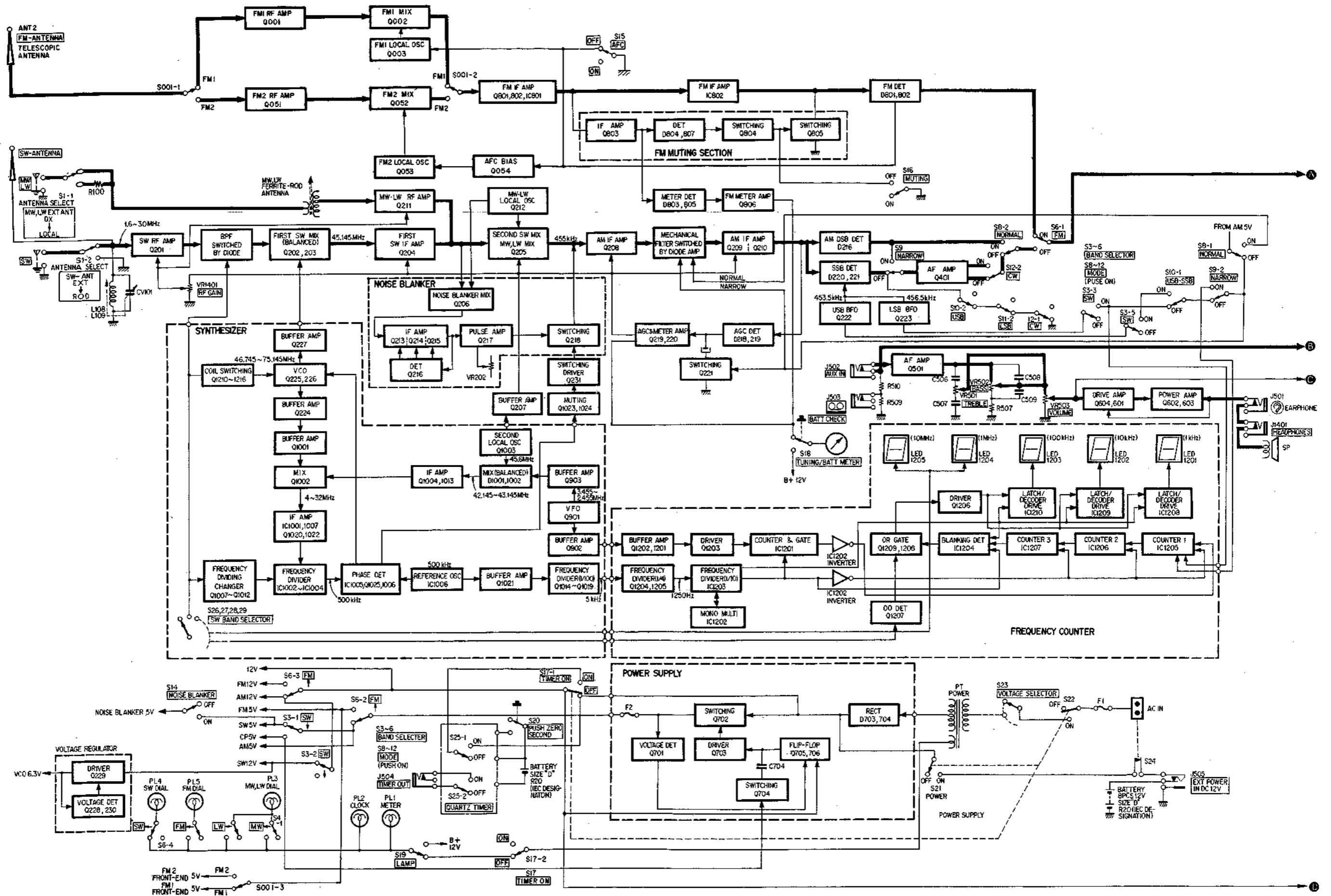
In the playback mode, this LED amplifier is muted because of unnecessary of the LED indication. In the playback mode, the bias is applied to Q2003 through R2103 and D2002 to turn on Q2003. Accordingly, the base of Q2004 is grounded and D2003 turns off.

In the record mode, the bias circuit of Q2003 is routed to the ground through D2001 and S2101-4, and Q2003 turns off. Consequently, Q2004 turns on. Q2004 is operating in class B, and D2003 lights up only when audio signals are applied to the base of Q2004 to indicate the record mode.



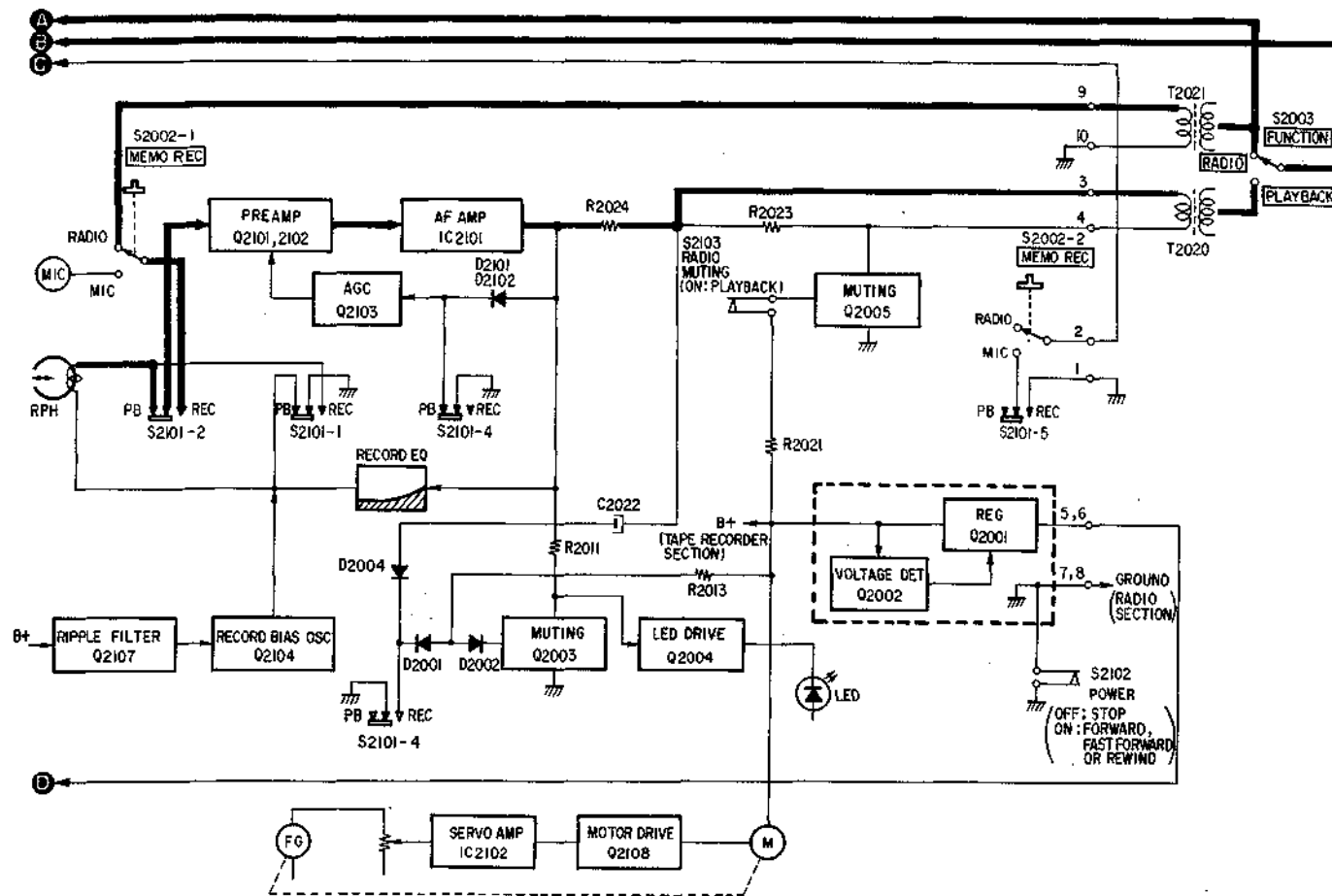
CRF-330K CRF-330K

1-2. BLOCK DIAGRAM
1) Radio Section



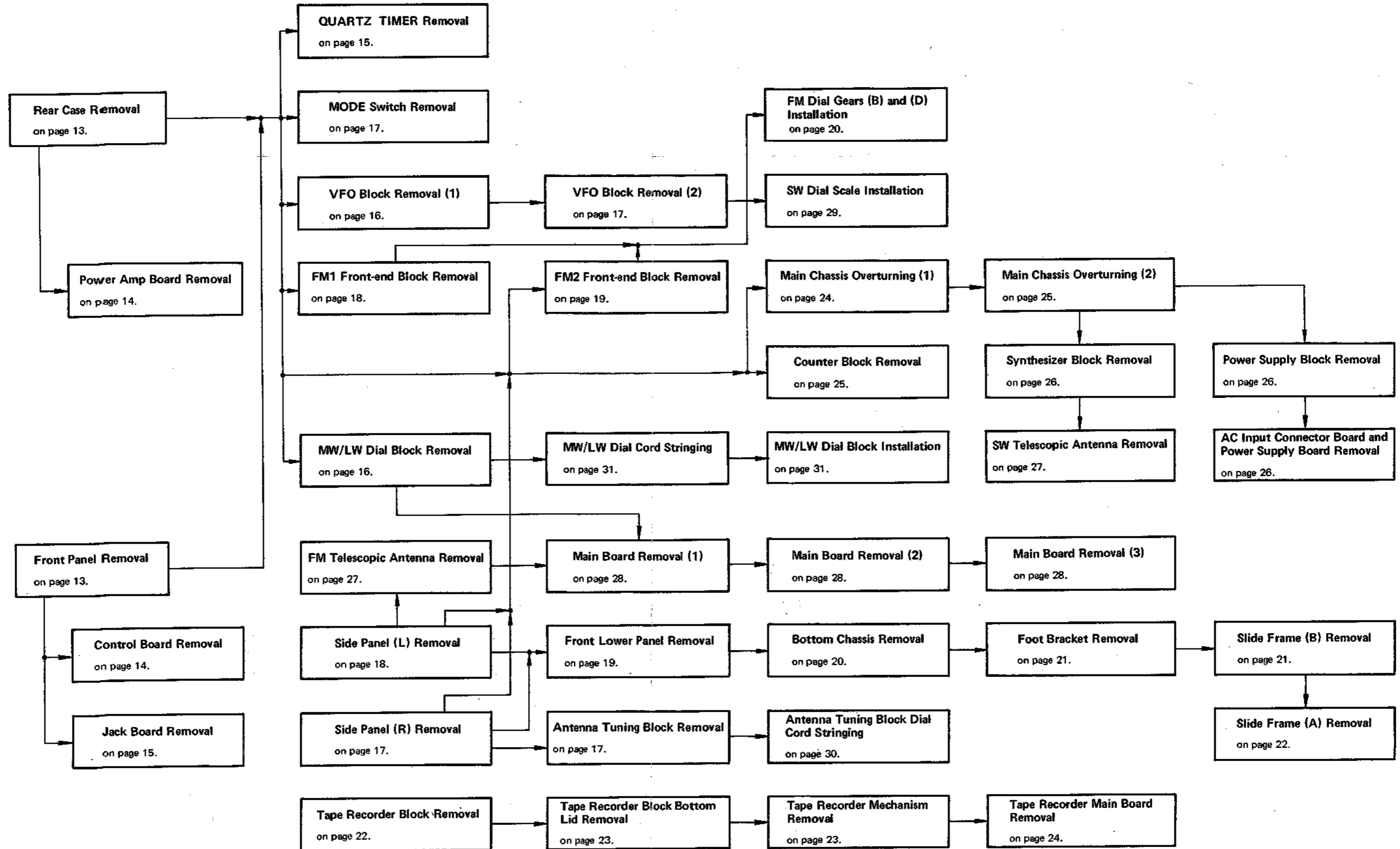
CRF-330K CRF-330K

2) Tape Recorder Section

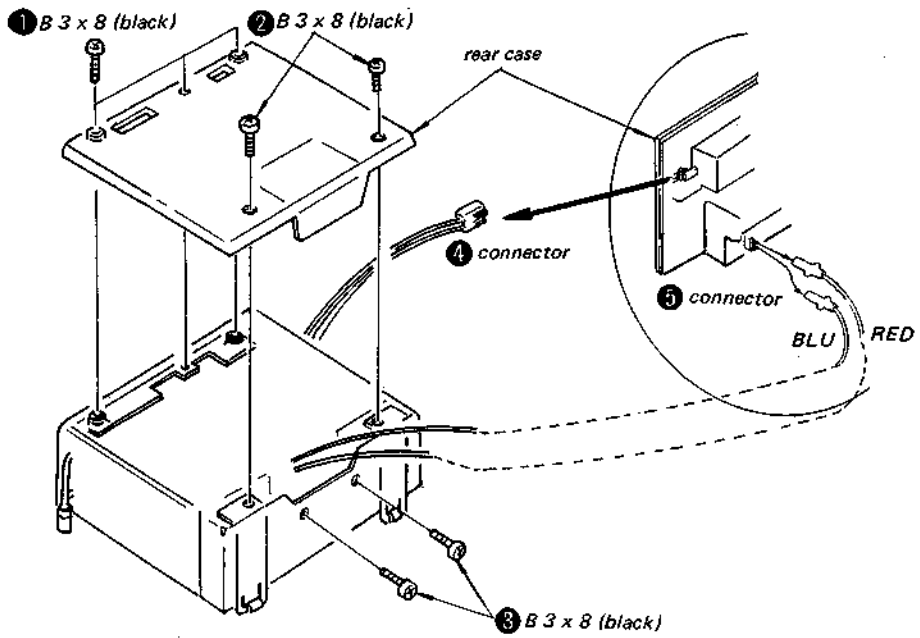


SECTION 2
DISASSEMBLY

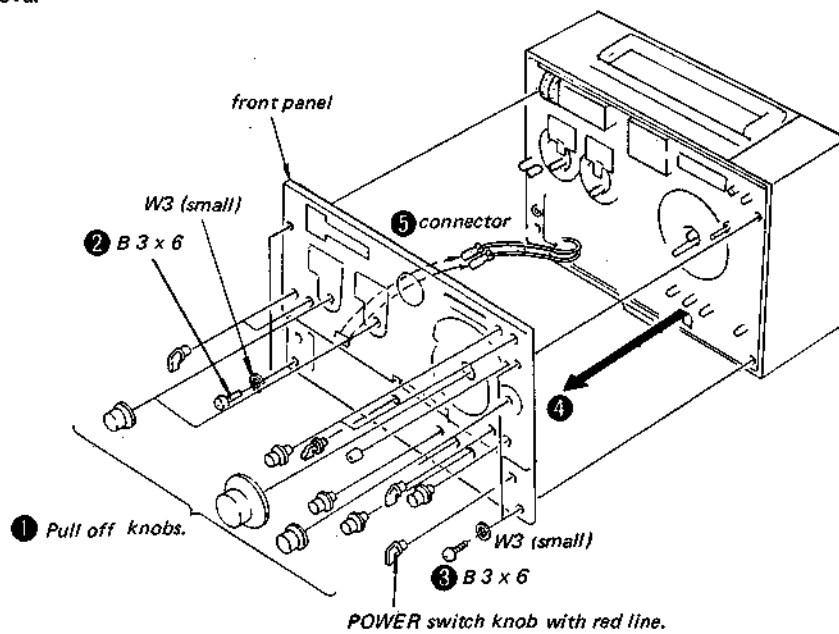
2-1. DISASSEMBLY FLOW CHART



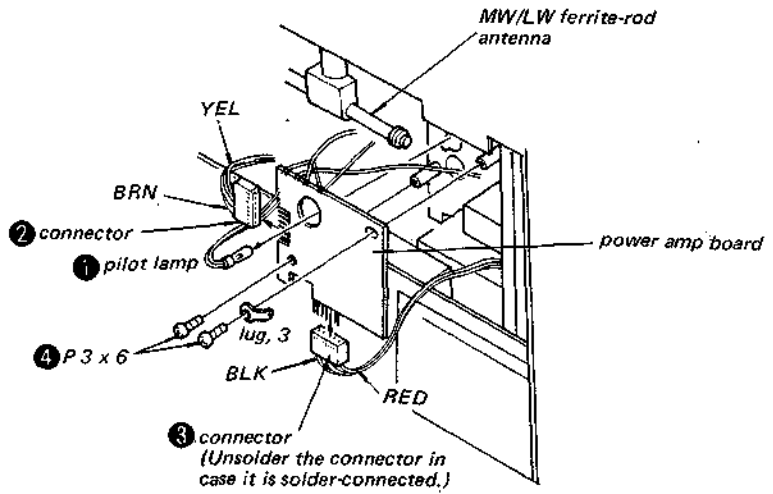
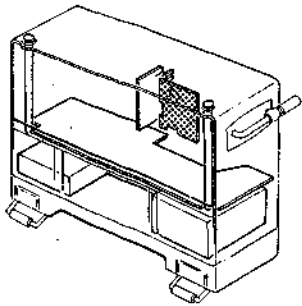
Rear Case Removal



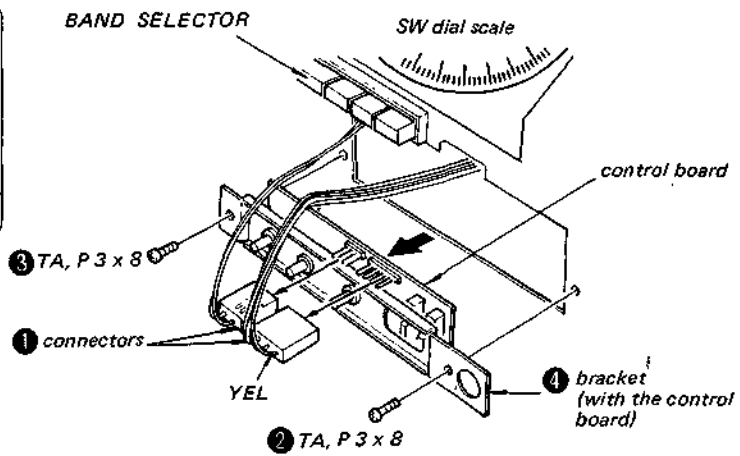
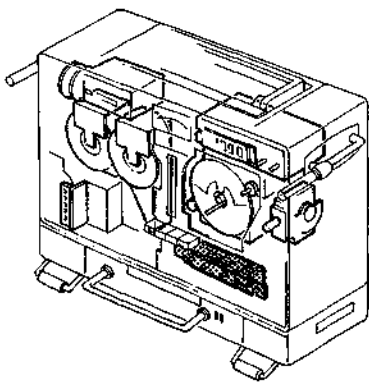
Front Panel Removal



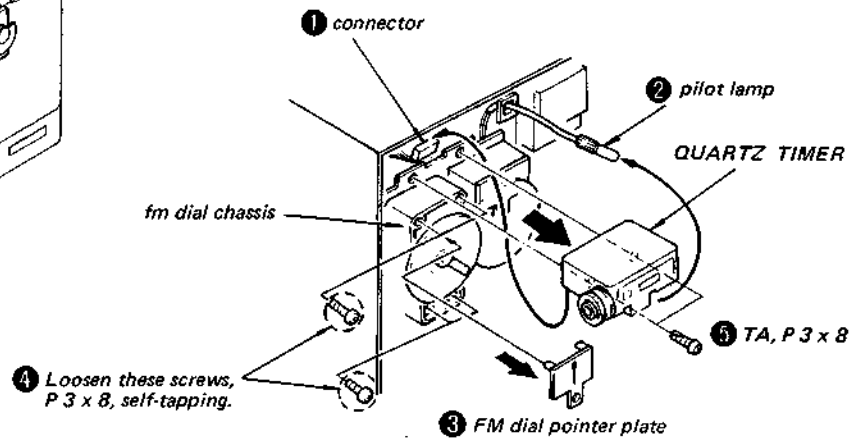
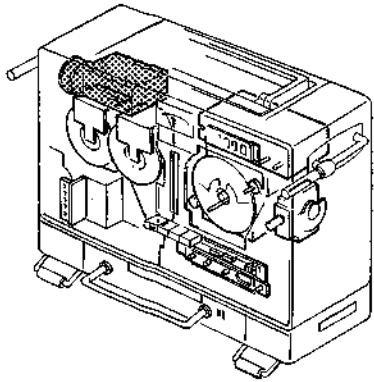
Power Amp Board Removal



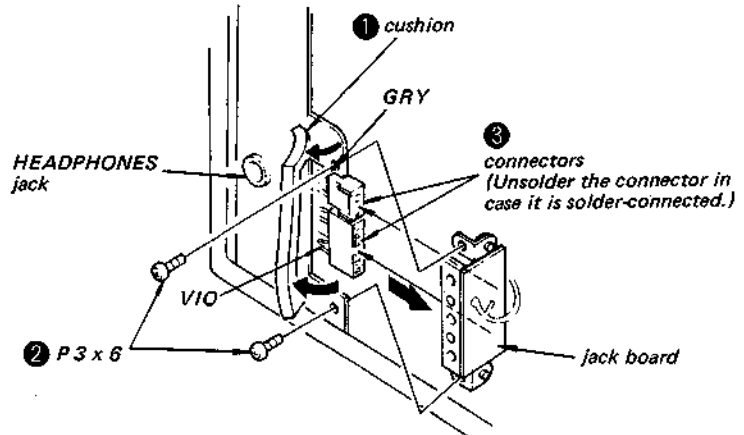
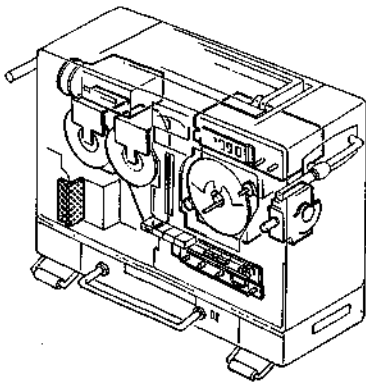
Control Board Removal



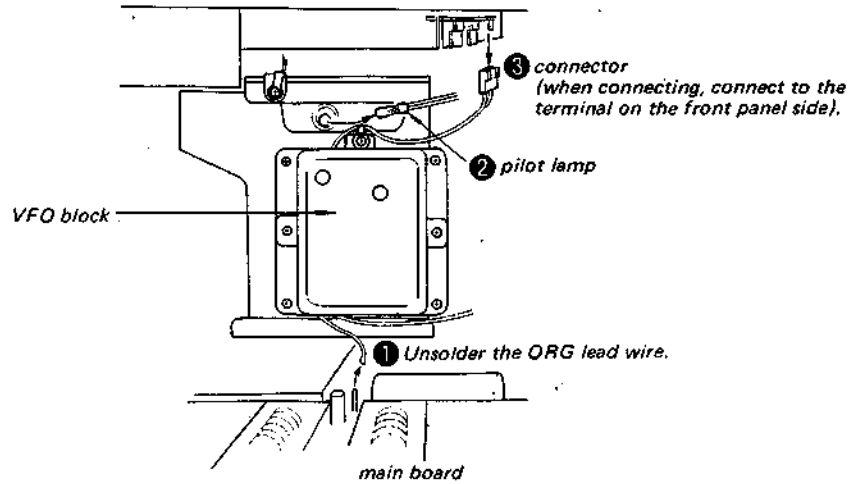
QUARTZ TIMER Removal



Jack Board Removal

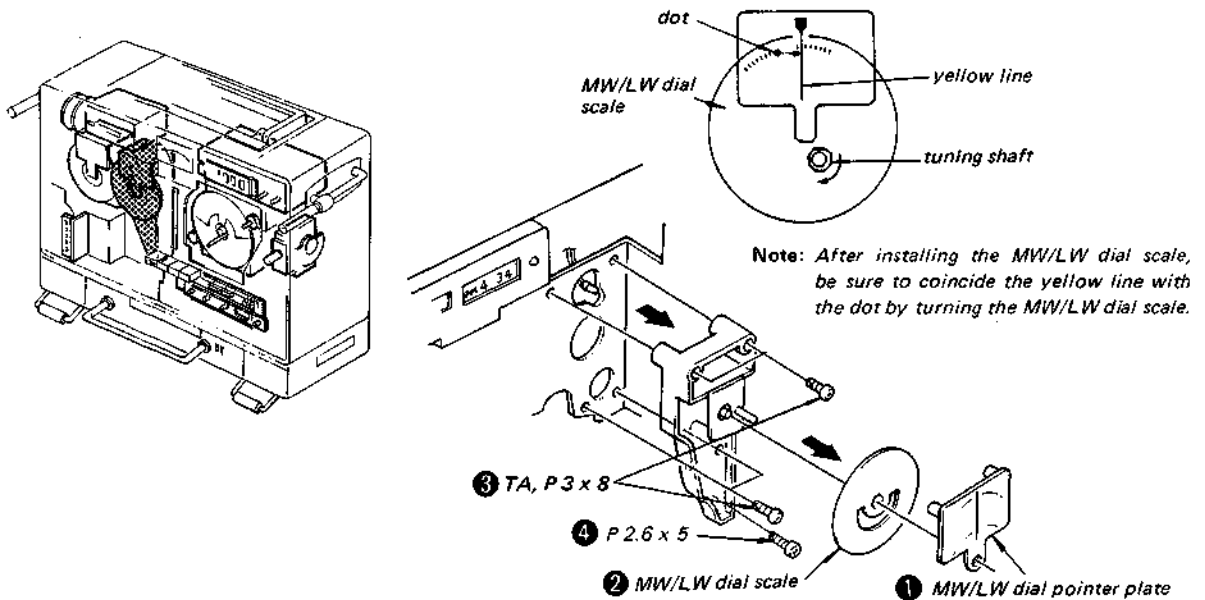


VFO Block Removal (1)

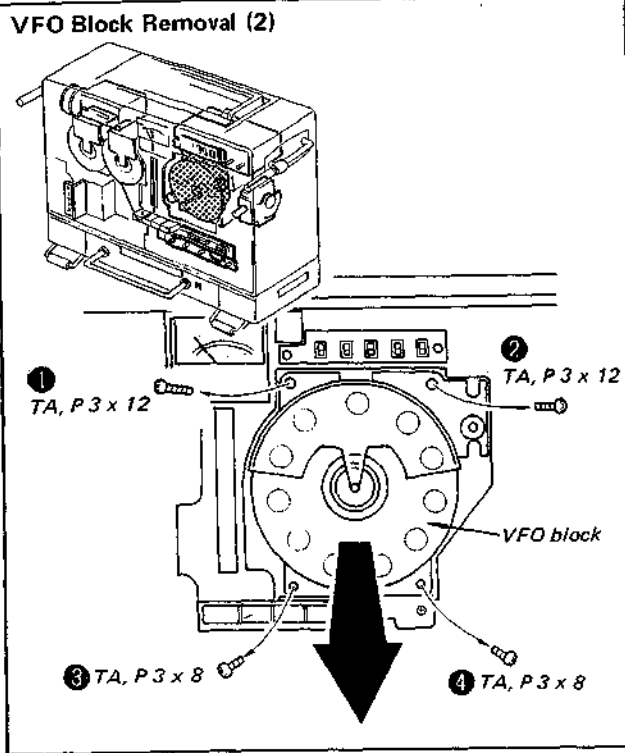


Main Board Removal
on page 28.

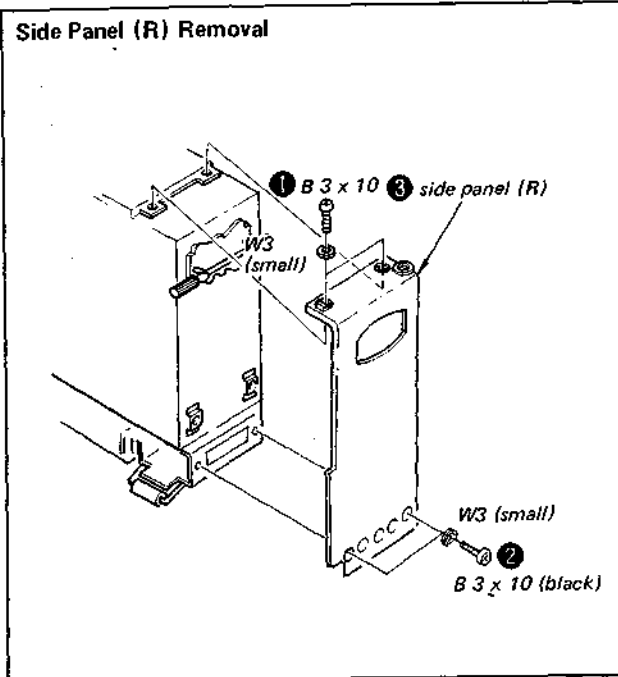
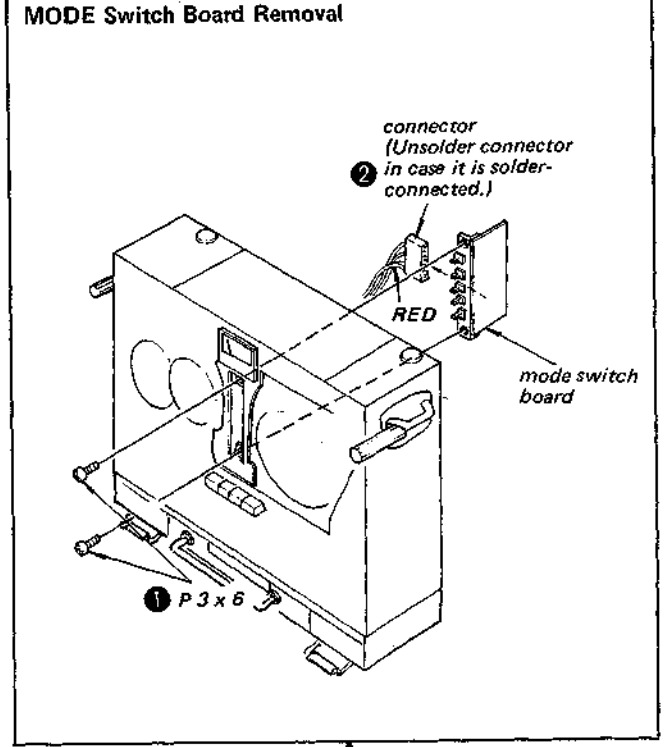
MW/LW Dial Block Removal



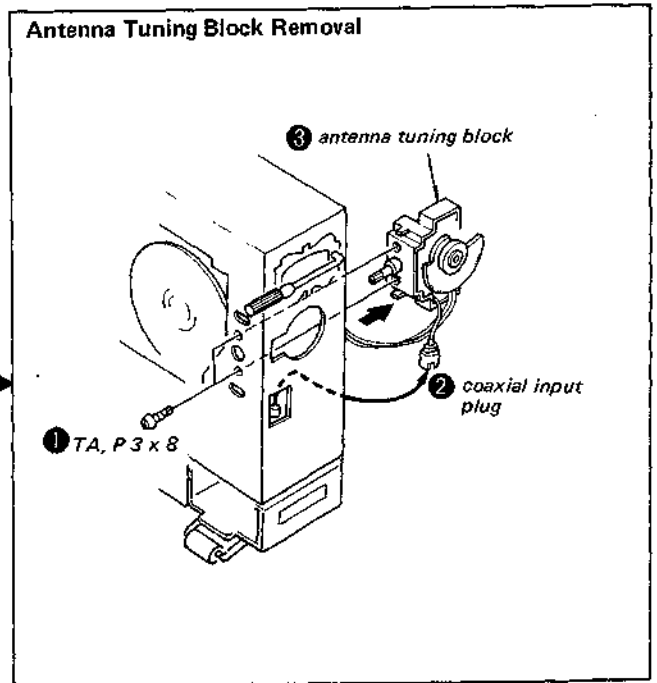
MW/LW Dial Cord Stringing
on page 31.



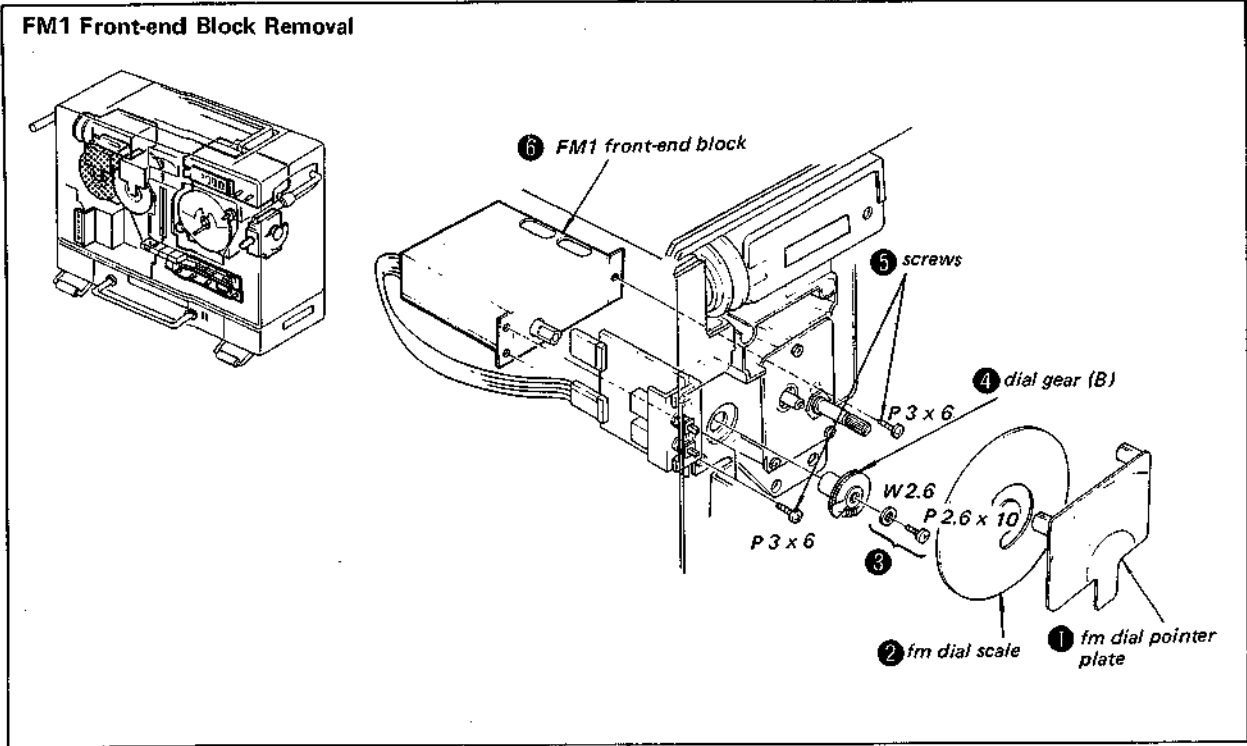
SW Dial Scale Installation
on page 29.



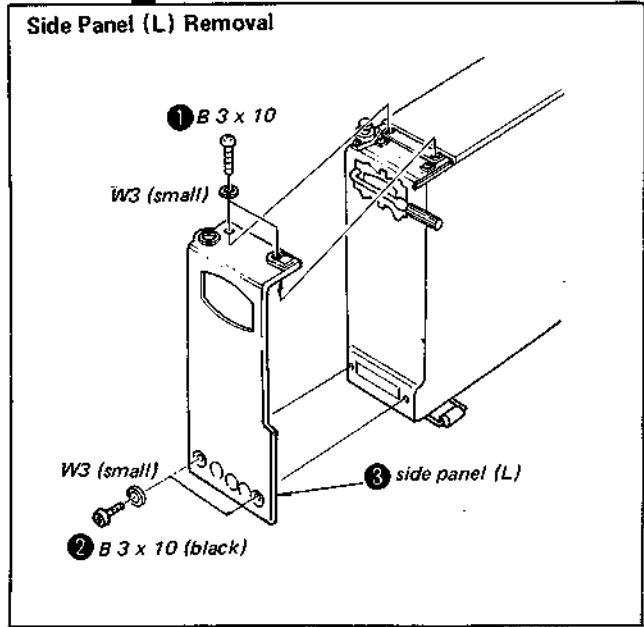
Main Chassis Overturning (1)
on page 24.



Antenna Tuning Block Dial Cord Stringing
on page 30.

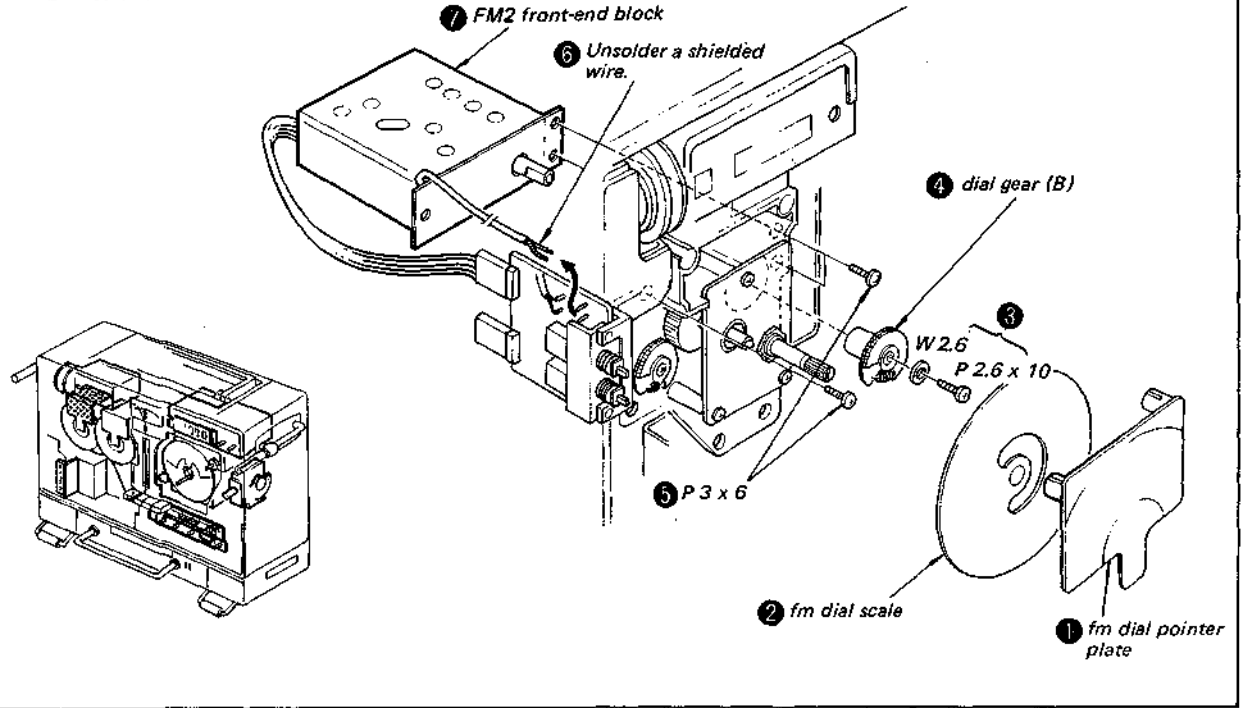


FM Telescopic Antenna Removal
on page 27.

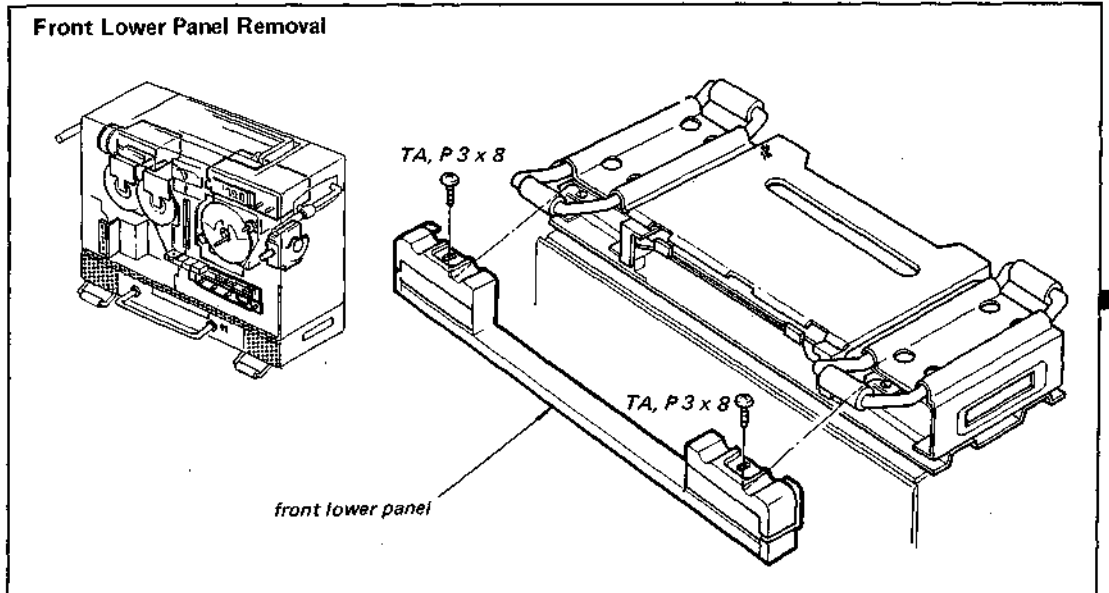


Side Panel (R) Removal
on page 17.

FM2 Front-end Block Removal

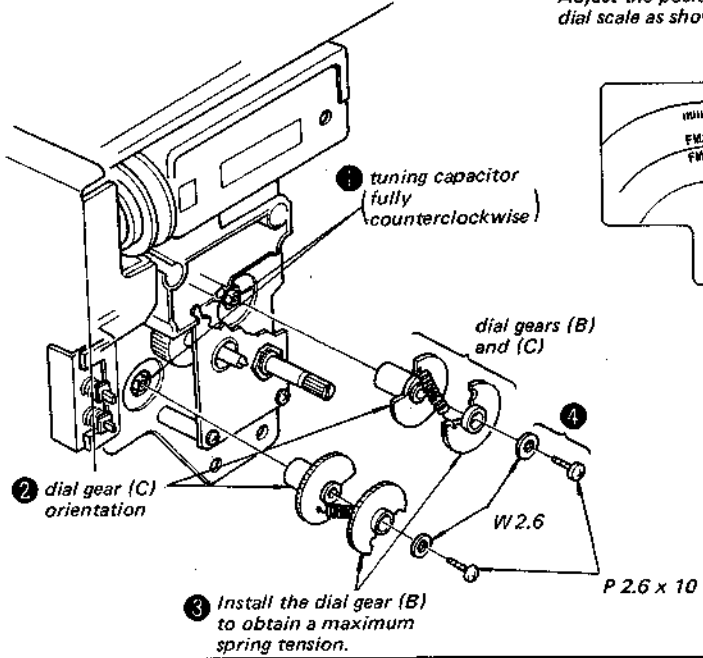
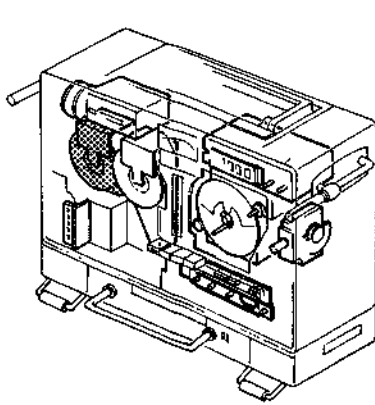


Front Lower Panel Removal

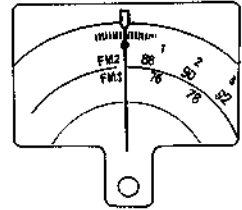


Main Chassis Overturning (1)
on page 24.
Counter Block Removal
on page 25.

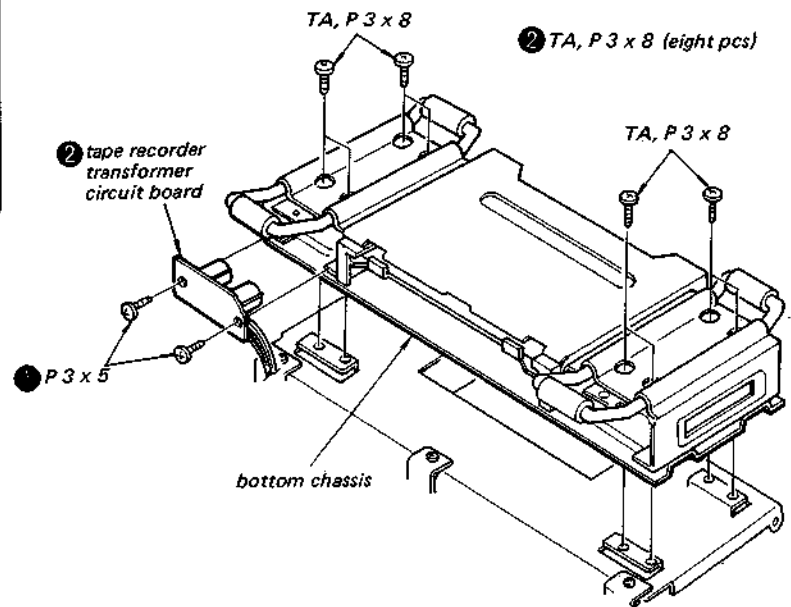
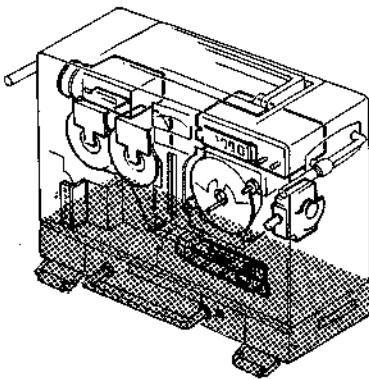
FM Dial Gears (B) and (D) Installation

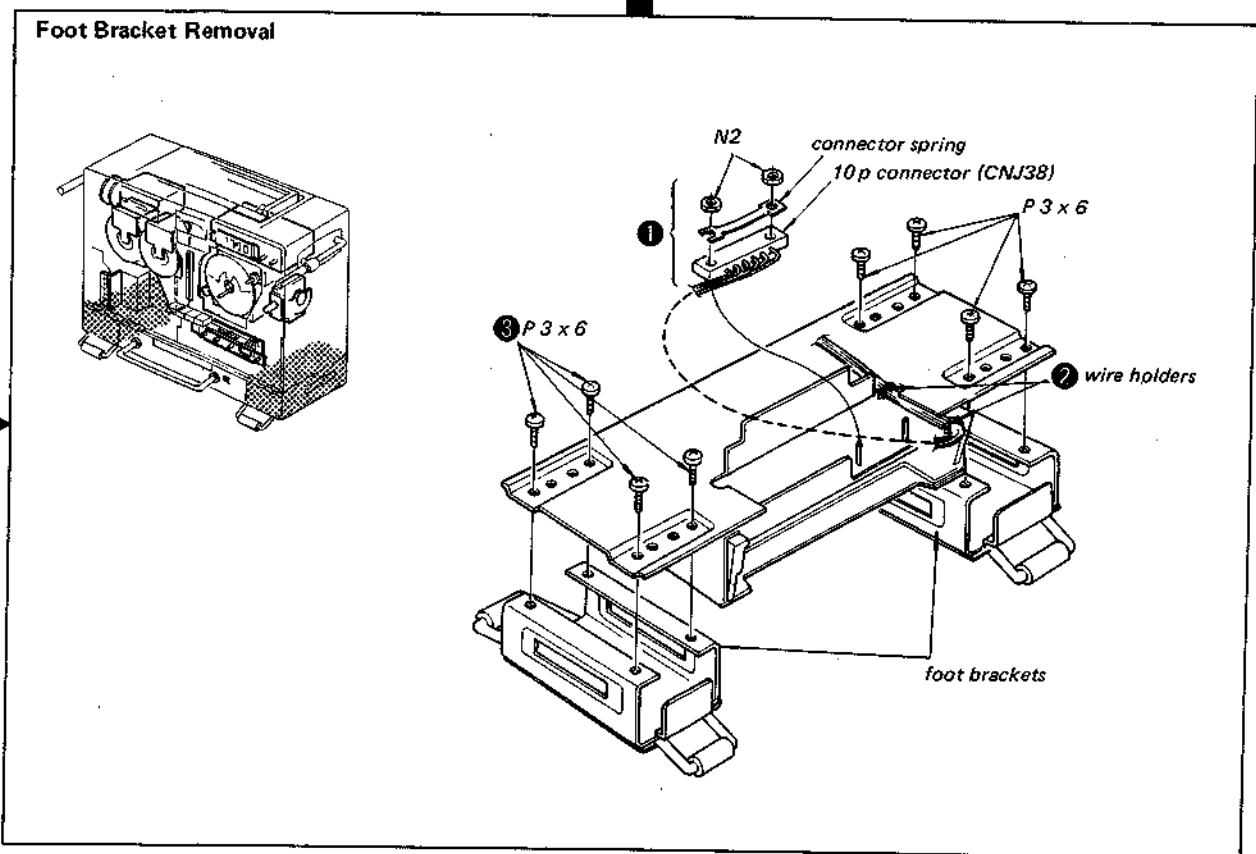
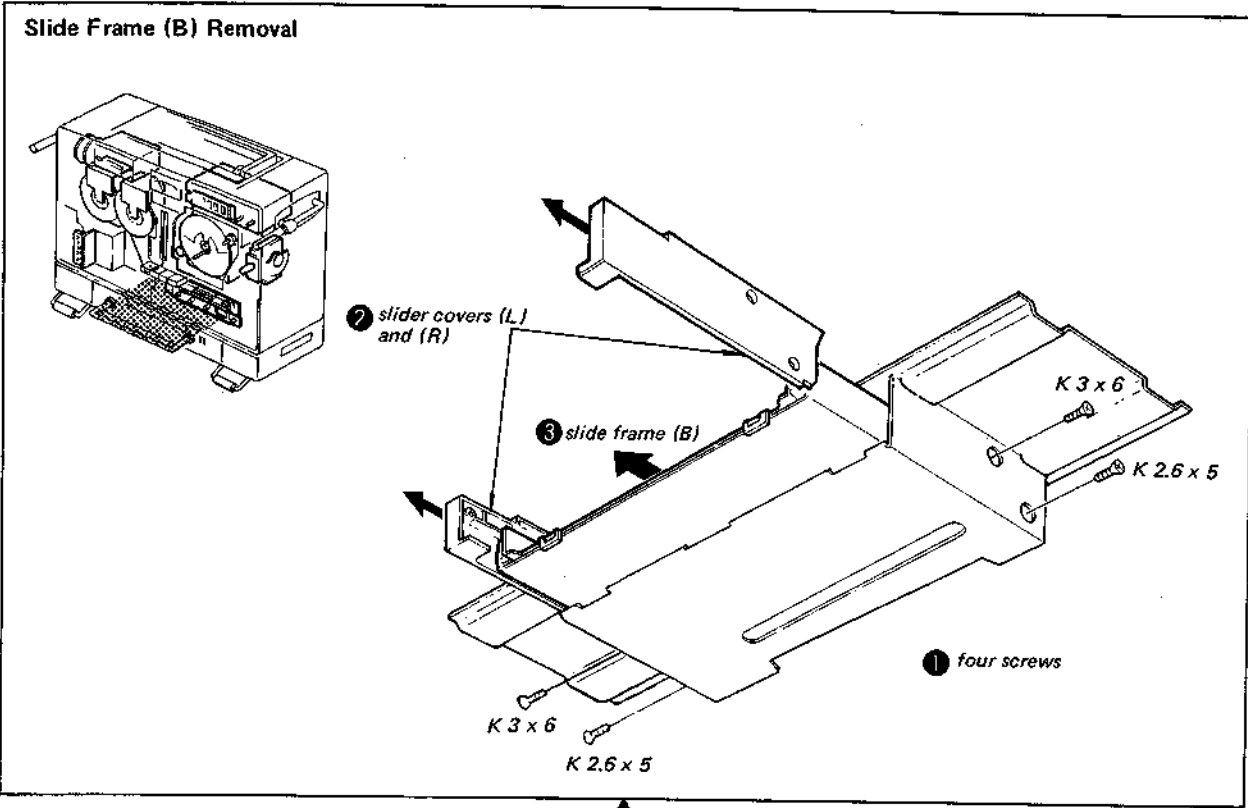


5 Install the dial scale and dial pointer plate. Set the tuning shafts of the tuning capacitors to full counterclockwise position. Adjust the position of the dial scale as shown.

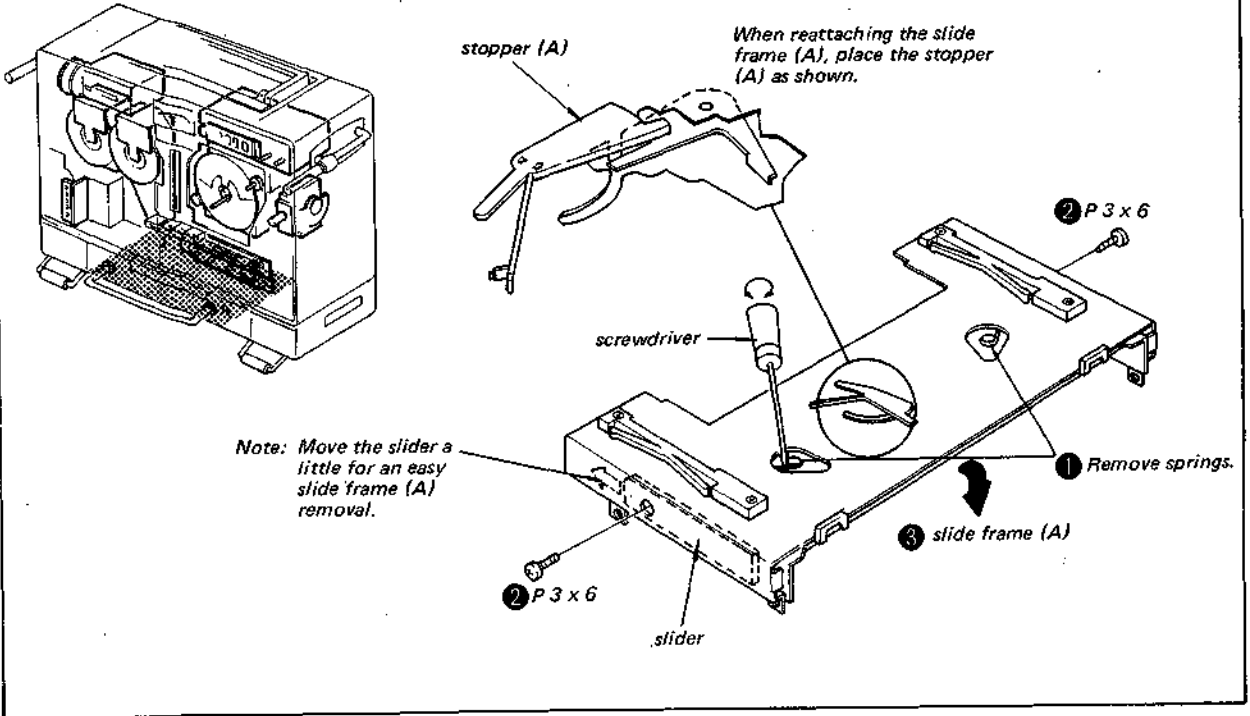


Bottom Chassis Removal

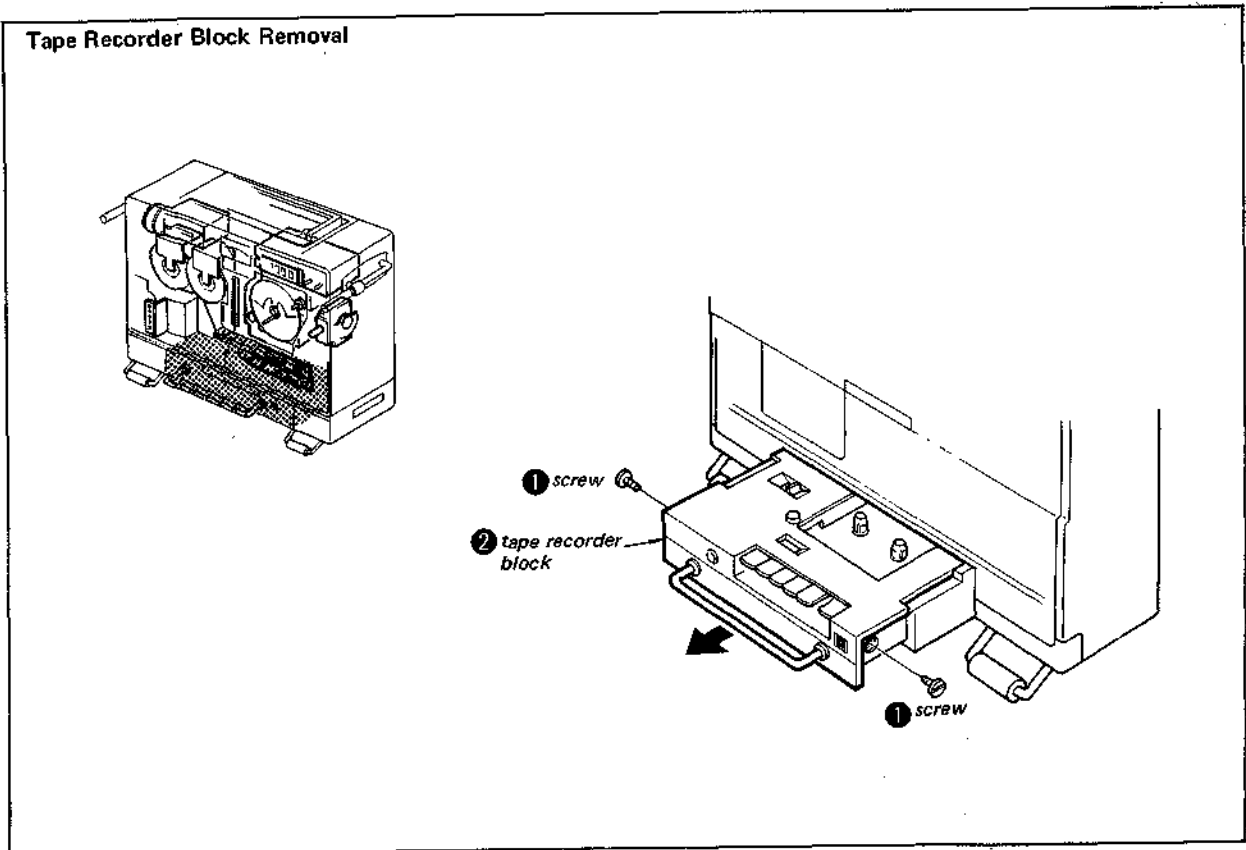




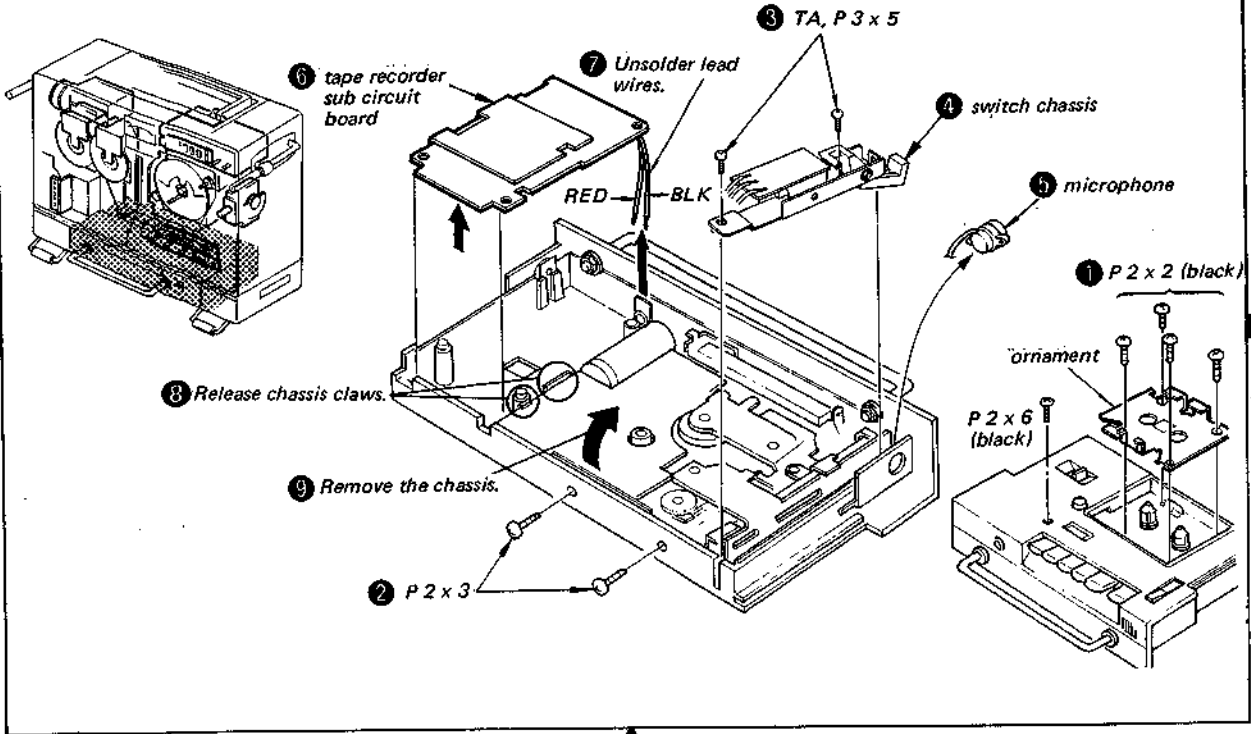
Slide Frame (A) Removal



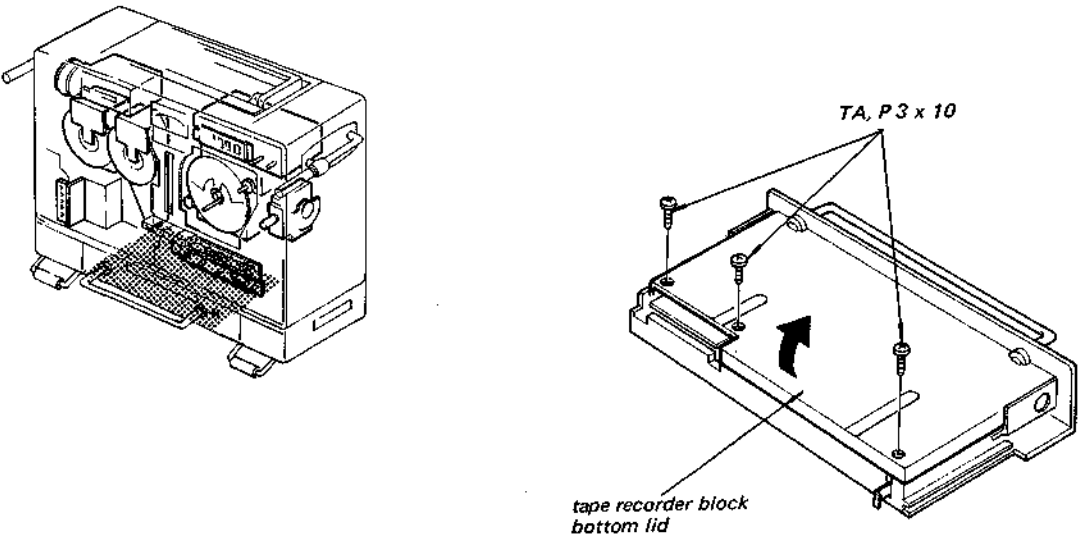
Tape Recorder Block Removal



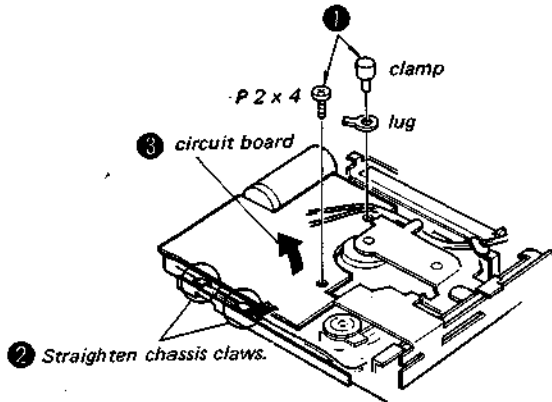
Tape Recorder Mechanism Removal



Tape Recorder Block Bottom Lid Removal

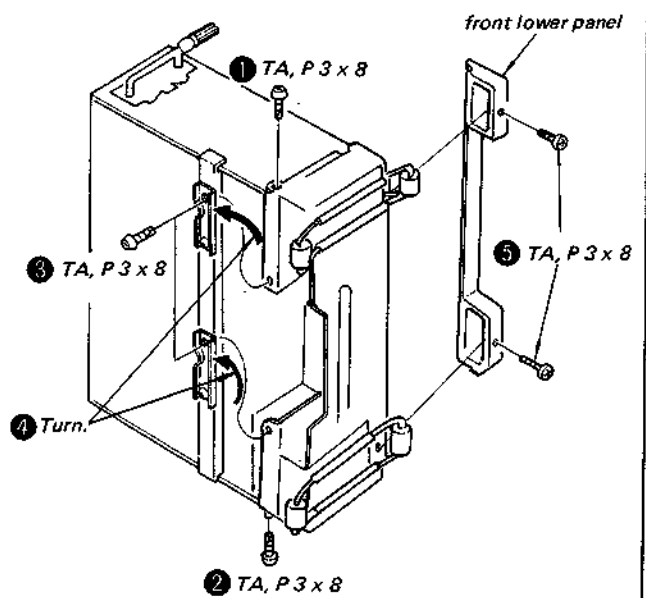


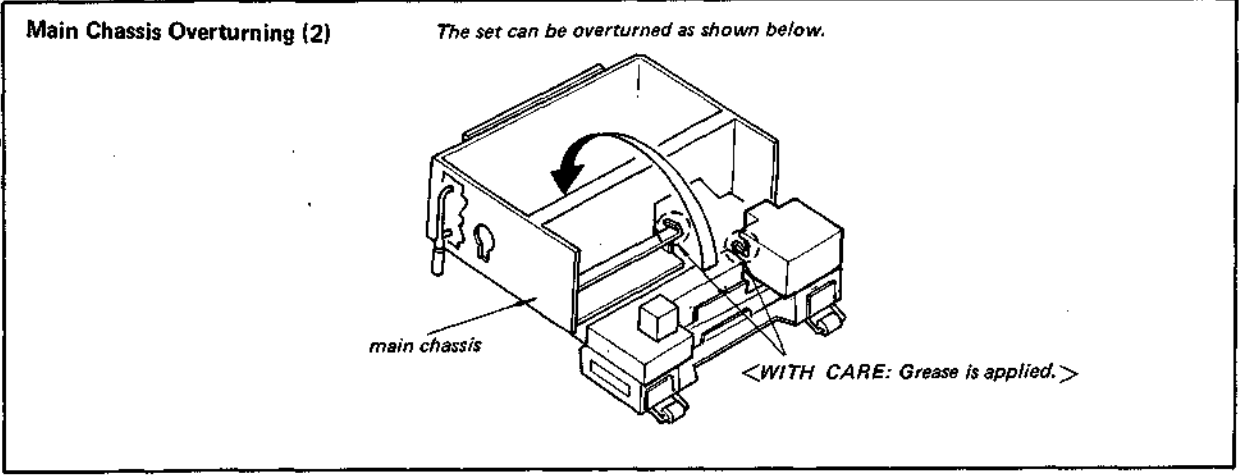
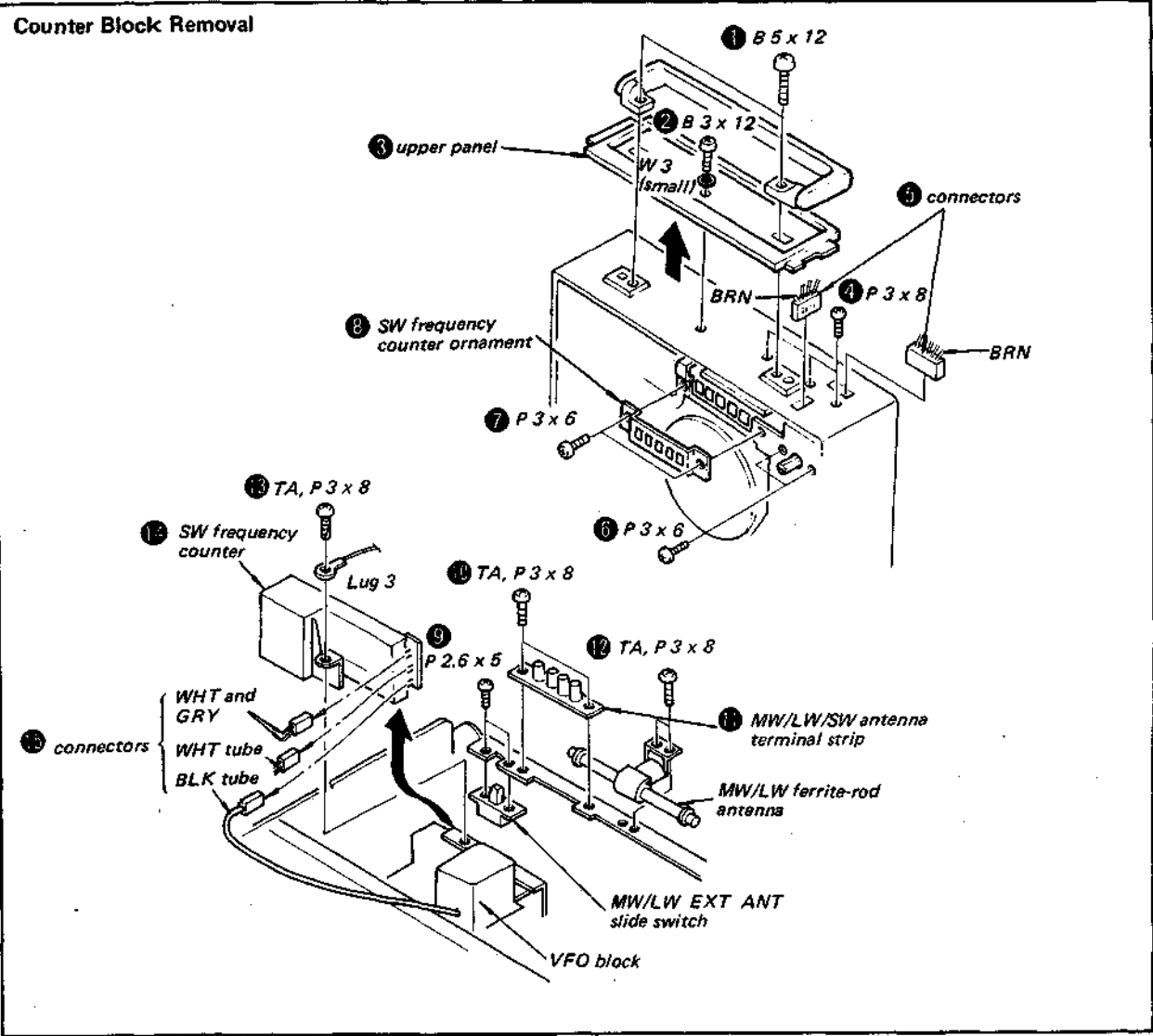
Tape Recorder Main Board Removal



- Rear Case Removal on page 13.
- Front Panel Removal on page 13.
- Side Panel (R) Removal on page 17.
- Side Panel (L) Removal on page 18.

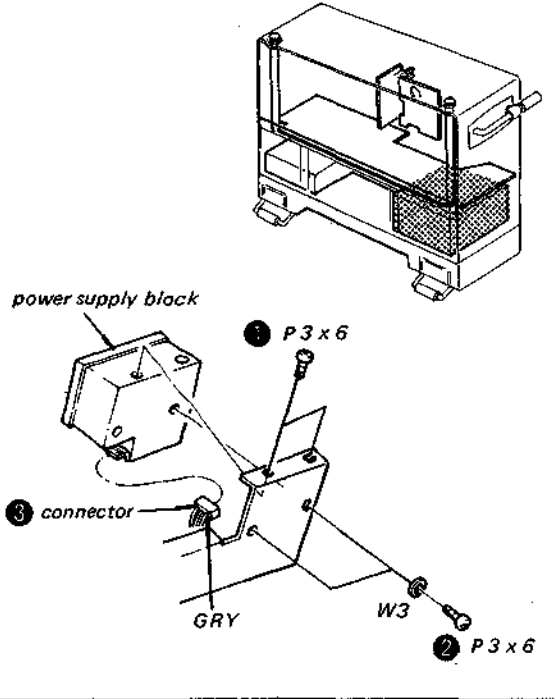
Main Chassis Overturning (1)



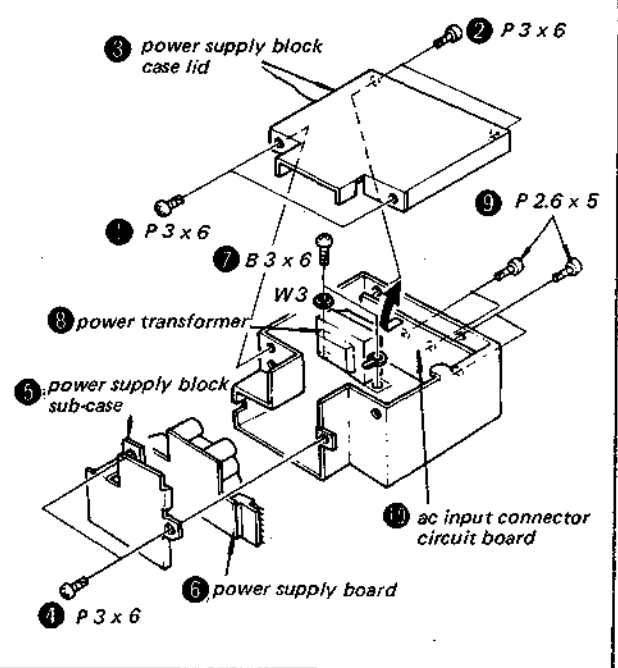


CRF-330K

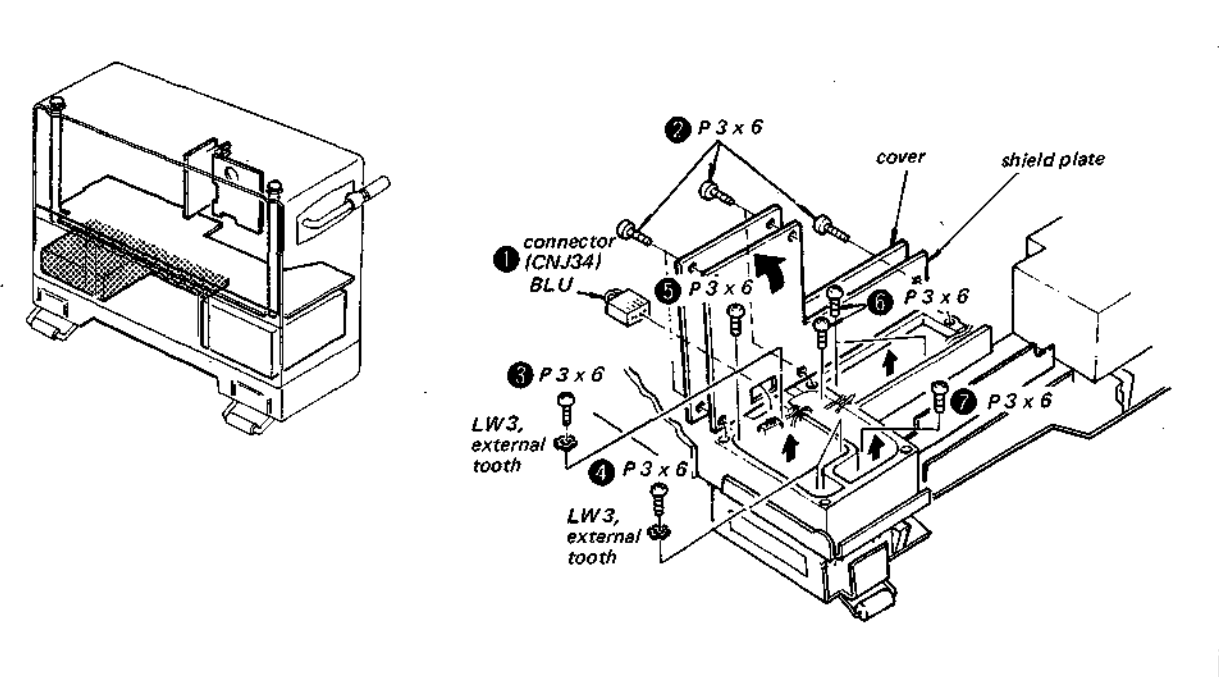
Power Supply Block Removal



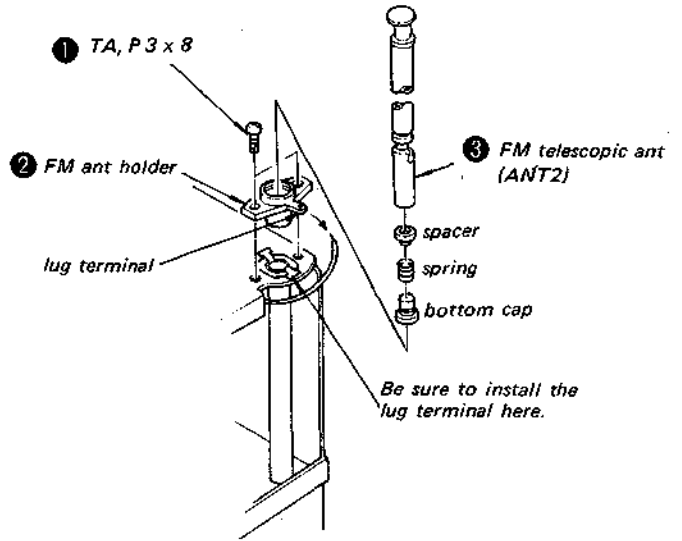
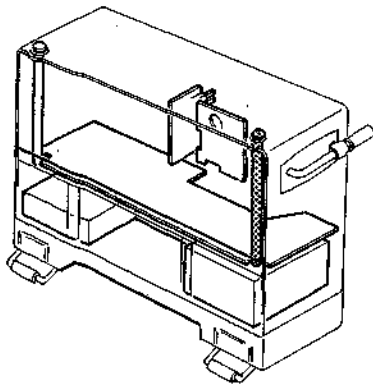
AC Input Connector Board and Power Supply Board Removal



Synthesizer Block Removal

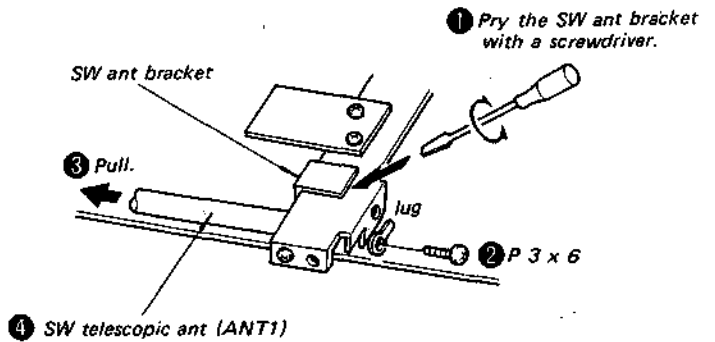
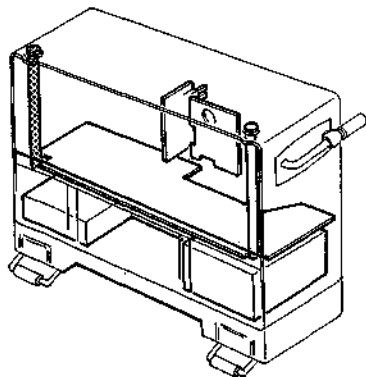


FM Telescopic Antenna Removal

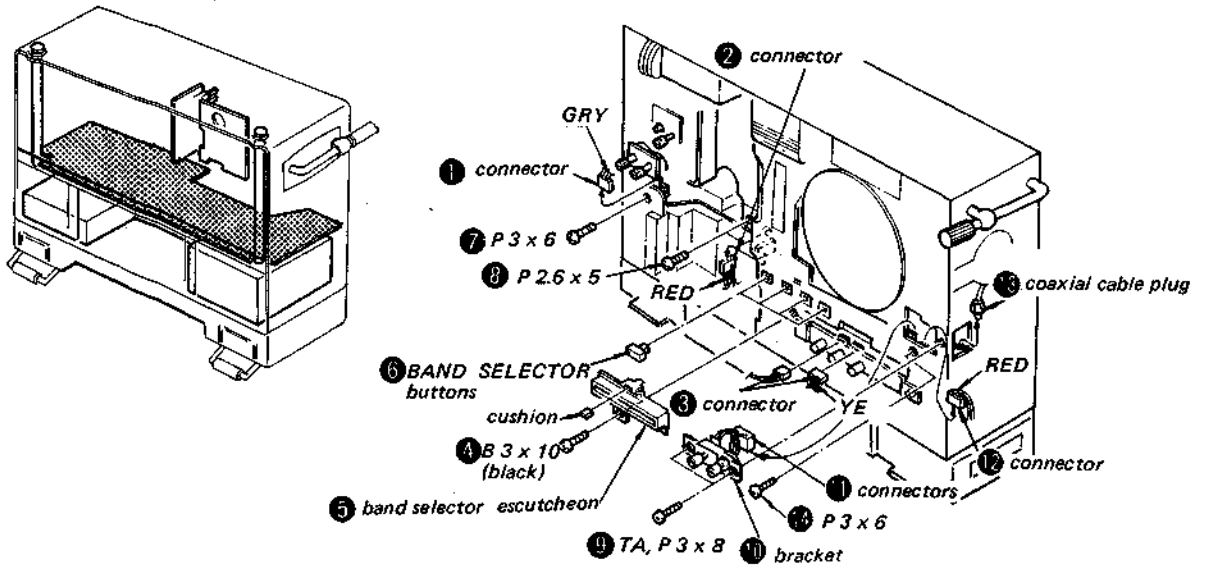


Side Panel (L) Removal
on page 18.

SW Telescopic Antenna Removal

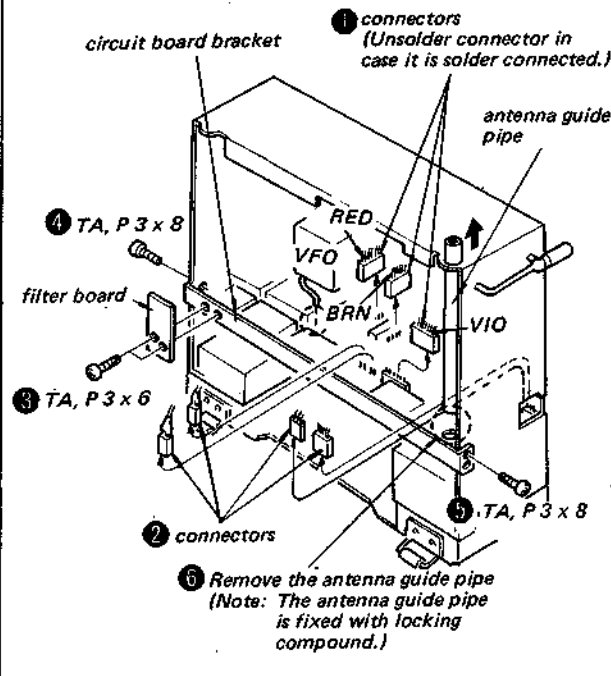


Main Board Removal (1)

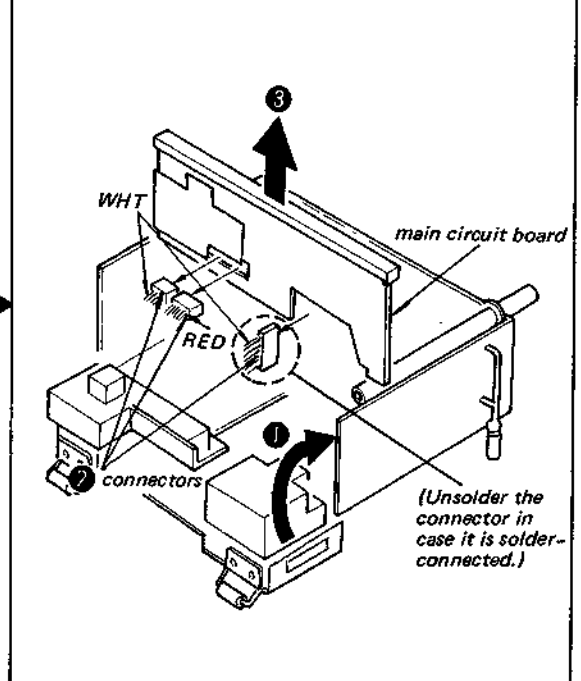


MW/LW Dial Block Removal
on page 16.

Main Board Removal (2)



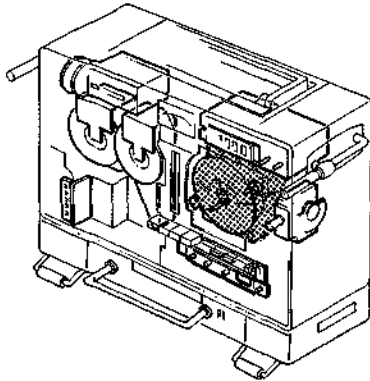
Main Board Removal (3)



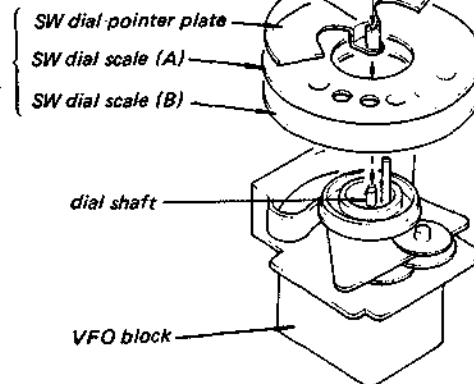
VFO Block Removal (2)

on page 17.

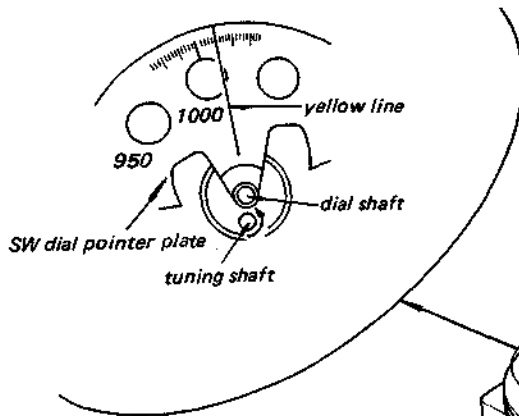
SW Dial Scale Installation



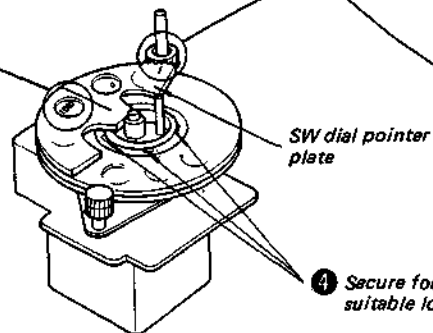
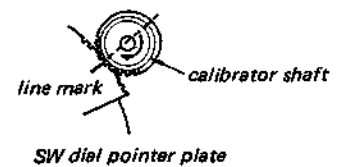
1 Install them slightly to the dial shaft.



3 Turn the tuning shaft fully counterclockwise. Install the two kinds of dial scale and dial pointer plate so that the yellow line on the dial pointer plate points to "1010".



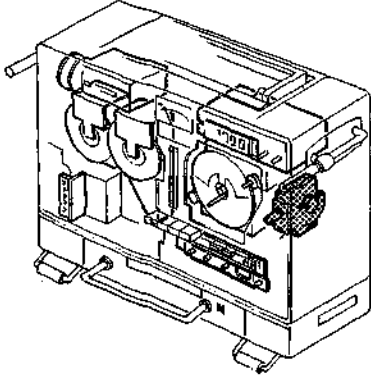
2 After turning the calibrator shaft fully clockwise, gear the SW dial pointer plate into the calibrator shaft on line mark.



4 Secure four grooves with a suitable locking compound.

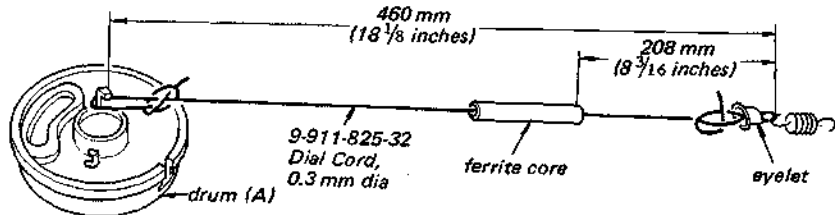
Antenna Tuning Block Removal
on page 17.

Antenna Tuning Block Dial Cord Stringing

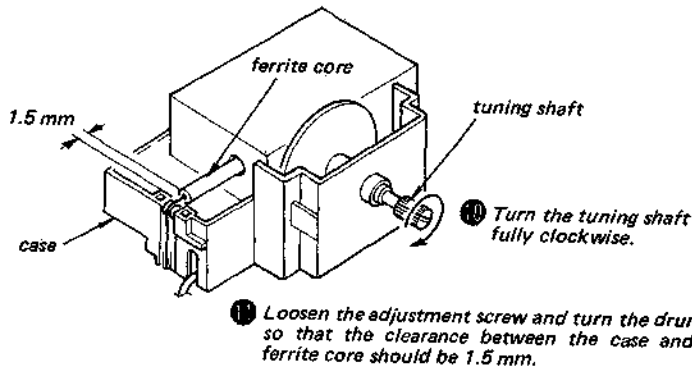
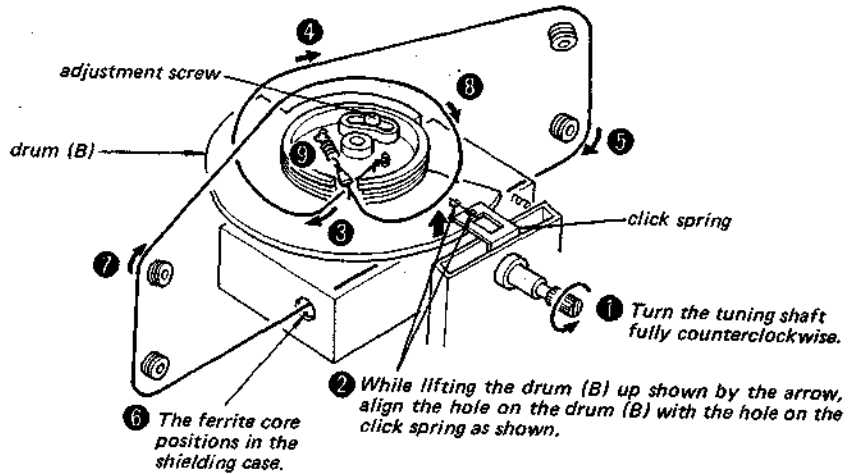


1. Dial Cord Preparation

- Crimp the eyelet.
- Secure the ties, eyelet and ferrite core with a suitable locking compound.



2. Dial Cord Stringing



MW/LW Dial Block Removal
on page 16.

MW/LW Dial Cord Stringing

1. Dial Cord Preparation

- Crimp the eyelets.
- Secure the dial cord and eyelets with a suitable locking compound.

9-911-825-42
Dial Cord, 0.5 mm dia

eyelet
51.3 cm
(20 7/16 inches)

2. Dial Cord Stringing

1 Turn this dial drum fully counterclockwise.

1 Apply a suitable locking compound here.

MW/LW Dial Block Installation

1 pilot lamp

2 MW/LW dial scale

3 MW/LW dial pointer plate

tuning shaft

4 Turn the tuning shaft fully clockwise and then coincide the yellow line with the dot by turning the MW/LW dial scale.

dot

yellow line

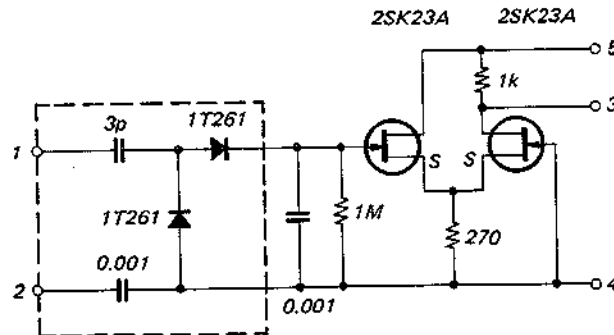
MW 59
LW 0

**SECTION 3
ADJUSTMENTS**

3-1. RADIO SECTION

Test Equipment Required:

- FM rf signal generator
- AM rf signal generator
- FM sweep generator
- AM sweep generator
- marker generator
- frequency counter
(100 MHz, resolution ± 1 Hz)
- ac/dc VTVM
- rf VTVM
- oscilloscope
- detector (shown below)



Wire this section shortest possible and connect capacitor leads directly to the test points shown in setup diagrams.

- **Note:** 1. Adjustments to the VFO can not be made by using generally available test equipment. When trouble is encountered to the VFO, replace the VFO Block.
Part No.: A-3624-020-B
- 2. Overturn the main chassis before the adjustments. Refer to pages 24 and 25.

3-1. +5 V VOLTAGE ADJUSTMENT

Setting:

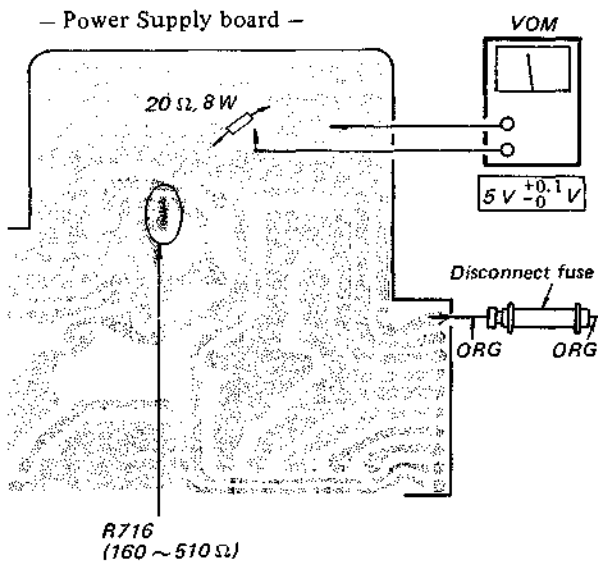
BAND SELECTOR switch: SW

Procedure:

1. Disconnect the fuse F2.
2. Install a $20\ \Omega$, 8 W resistor on the conductor side as shown.
3. Adjust the value of R716 to obtain the specified voltage. Perform this adjustment on the conductor side.

Note: When the patterns are heated by a soldering iron, thermistor warms up. Cool off the components and circuit board at a time in selecting resistor.

4. Install the selected resistor on the component side.
5. Remove $20\ \Omega$, 8 W resistor and reconnect the fuse.



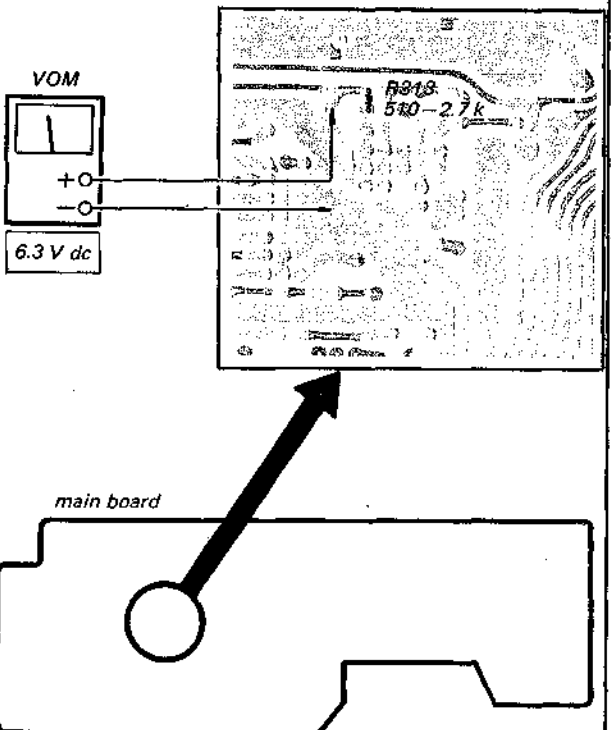
3-2. VCO POWER SUPPLY VOLTAGE ADJUSTMENT

Setting:

BAND SELECTOR switch: SW

Procedure:

Adjust the value of R313 ($510\ \Omega - 2.7\ k\Omega$) for the indicated VOM reading.

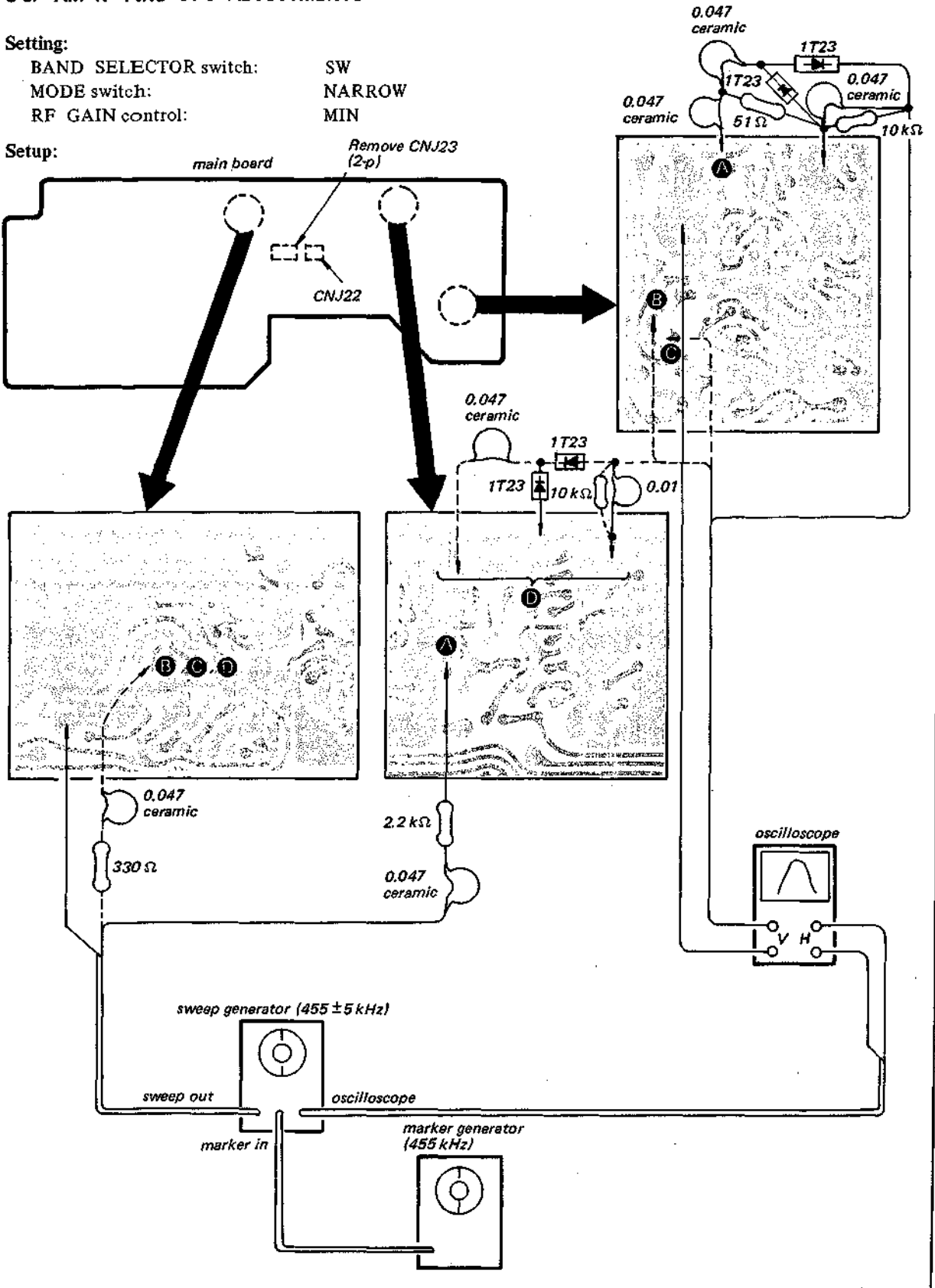


3-3. AM IF AND BFO ADJUSTMENTS

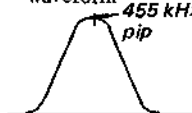

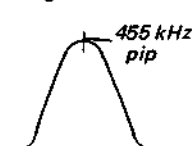
Setting:

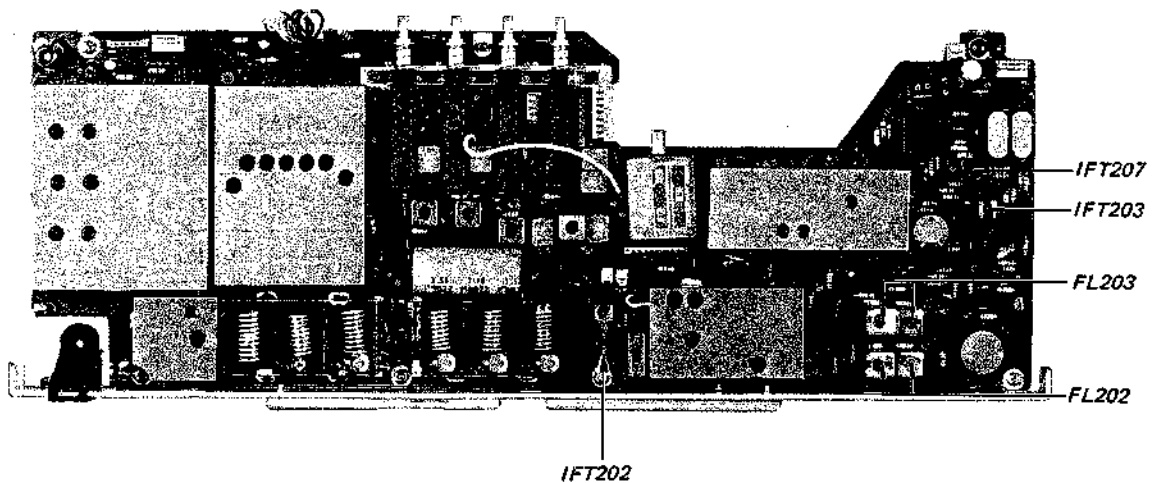
BAND SELECTOR switch: SW
 MODE switch: NARROW
 RF GAIN control: MIN

Setup:



Procedure:

Adjust	Obtain
FL203 (Connect oscilloscope and sweep out to A .) (MODE switch: NORMAL) FL202 (MODE switch: NARROW)	Highest and widest waveform 
IFT202, IFT203 (Connect oscilloscope and sweep out to B .) (MODE switch: NORMAL)	Highest waveform 
IFT207 (MODE switch: LSB Connect oscilloscope to C .) Check: MODE switch: USB	A beat spike on the above waveform. Set the core at the center of rotation in which a spike appears on the waveform. Beat spike should move to the opposite slope and stays stably.
IFT202 (Connect oscilloscope and sweep out to D .) (MODE switch: NARROW)	Highest waveform 



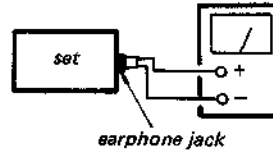
3-4. LW/MW FREQUENCY COVERAGE AND TRACKING ADJUSTMENTS

Setup:

AM rf signal generator
(400 Hz, 30 % modulation)



VOM range:
0.5 ~ 1.5 V ac

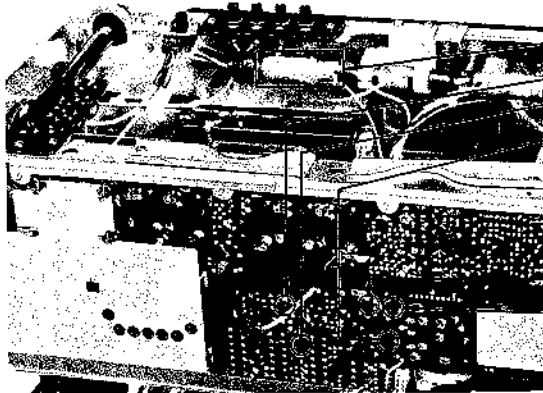


Adjust for maximum VOM reading.

A) LW

Setting:

BAND SELECTOR switch: LW
MODE switch: NORMAL
VOLUME control: MAX
TONE controls: MAX
RF GAIN control: MAX/NORMAL



LW TRACKING	
L261-1	200 kHz
L263	
CT203	380 kHz
CT202	

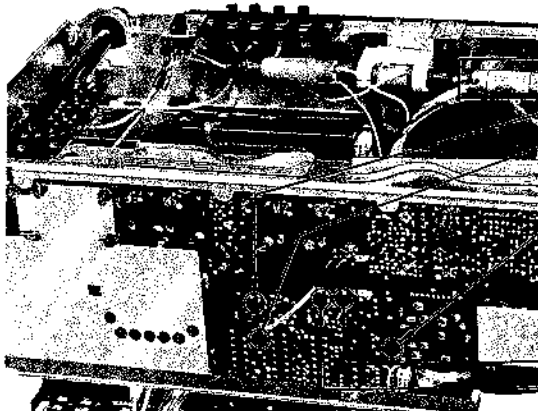
Fix L261-1 with wax after the adjustment.

LW FREQUENCY COVERAGE	
L265	(146 kHz)
CT205	(407 kHz)

B) MW

Setting:

BAND SELECT switch: MW
MODE switch: NORMAL
VOLUME control: MAX
TONE controls: MAX
RF GAIN control: MAX/NORMAL



MW TRACKING	
L261-2	620 kHz
L262	
CT204	1,400 kHz
CT201	

Fix L261-2 with wax after the adjustment.

MW FREQUENCY COVERAGE	
L264	(520 kHz)
CT206	(1,680 kHz)

3-5. FM IF ALIGNMENT

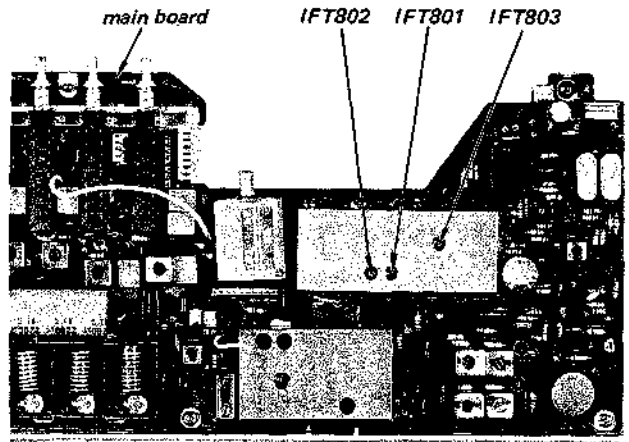
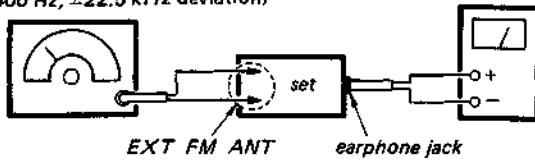
Setting:

BAND SELECTOR switch: FM
 VOLUME control: MAX
 TONE controls: MAX
 MUTING switch: OFF
 AFC switch: OFF

Setup:

FM rf signal generator
 (400 Hz, ± 22.5 kHz deviation)

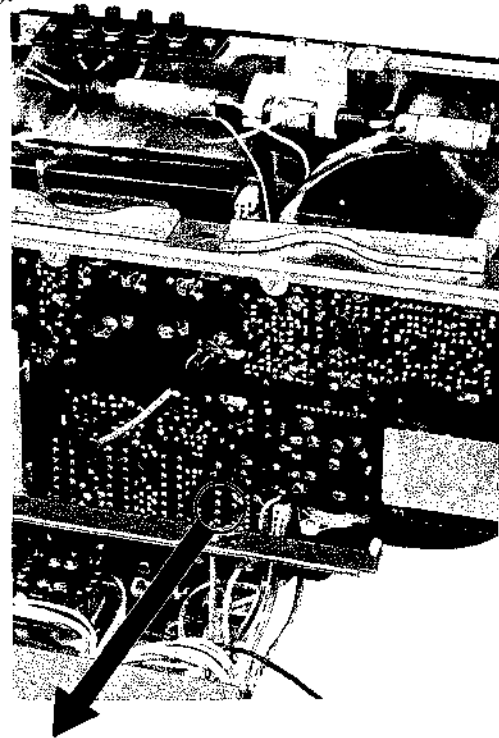
VOM ①
 range: 0.5–1.5 V ac



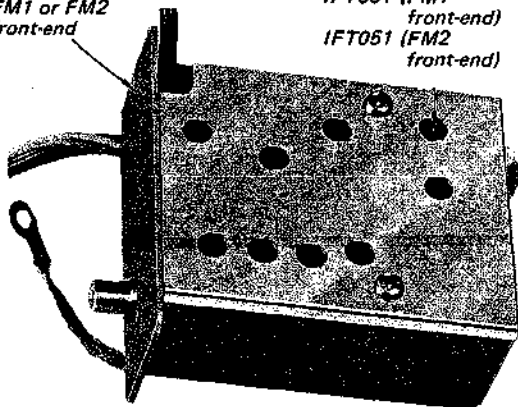
Procedure:

Remove the FM front-ends (Refer to pages 18 and 19.).

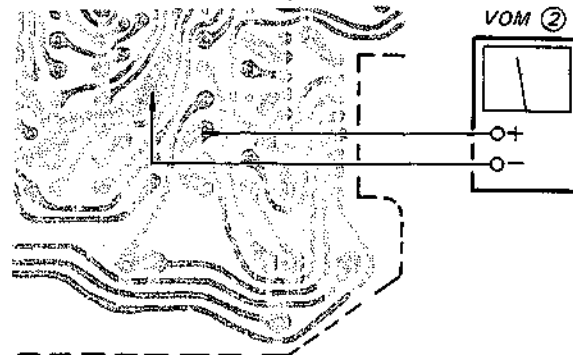
Signal Generator Frequency	Adjust	Obtain
10.7 MHz	IFT001 IFT051 IFT801 IFT802	Maximum VOM ① reading.
10.7 MHz	IFT802	0 V VOM ② reading.
FM1: 75.0–91.5 MHz FM2: 86.5–109.5 MHz (Tune the receiver in.)	IFT803	Maximum TUNING meter reading.



FM1 or FM2 front-end



IFT001 (FM1 front-end)
 IFT051 (FM2 front-end)



3-6. FM1 FREQUENCY COVERAGE AND TRACKING ADJUSTMENTS

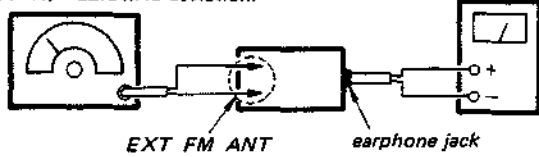
Setting:

BAND SELECTOR switch: FM1
 VOLUME control: MAX
 TONE controls: MAX
 MUTING switch: OFF
 AFC switch: OFF

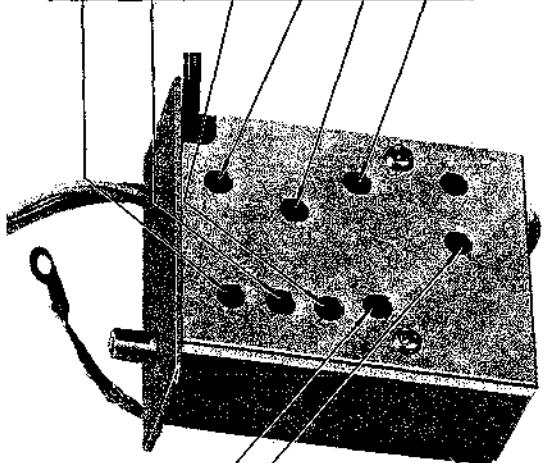
Setup:

FM rf signal generator
 (400 Hz, ± 22.5 kHz deviation)

VOM range:
 0.5~1.5 V ac



FM1 TRACKING					
75 MHz			91.5 MHz		
CT001	CT002	CT003	L001	L002	L003



FM1 front-end

FM1 FREQUENCY COVERAGE	
L004	(75 MHz)
CT004	(91.5 MHz)

3-7. FM2 FREQUENCY COVERAGE AND TRACKING ADJUSTMENTS

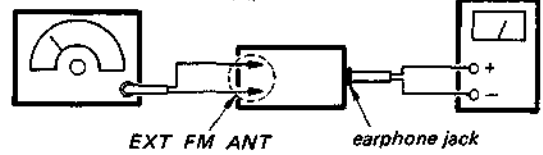
Setting:

BAND SELECTOR switch: FM2
 VOLUME control: MAX
 TONE controls: MAX
 MUTING switch: OFF
 AFC switch: OFF

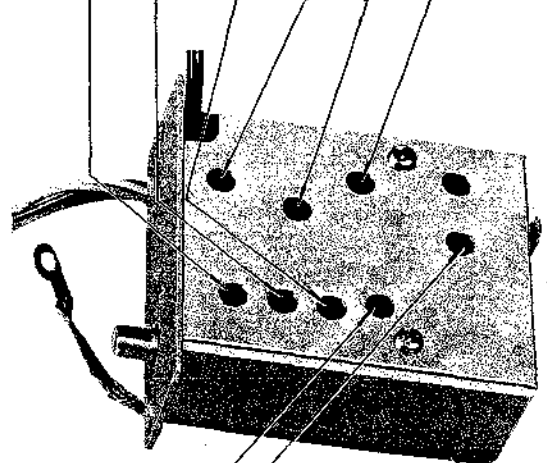
Setup:

FM rf signal generator
 (400 Hz, ± 22.5 kHz deviation)

VOM range:
 0.5~1.5 V ac



FM2 TRACKING					
109.5 MHz			86.5 MHz		
CT051	CT052	CT053	L051	L052	L053



FM2 front-end

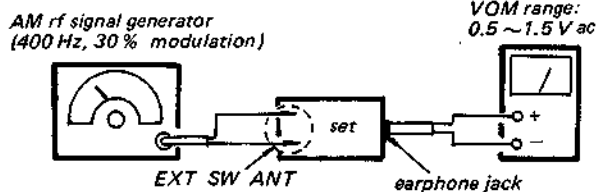
FM2 FREQUENCY COVERAGE	
L054	(86.5 MHz)
CT054	(109.5 MHz)

3-8. SW 1st IF ADJUSTMENT

Setting:

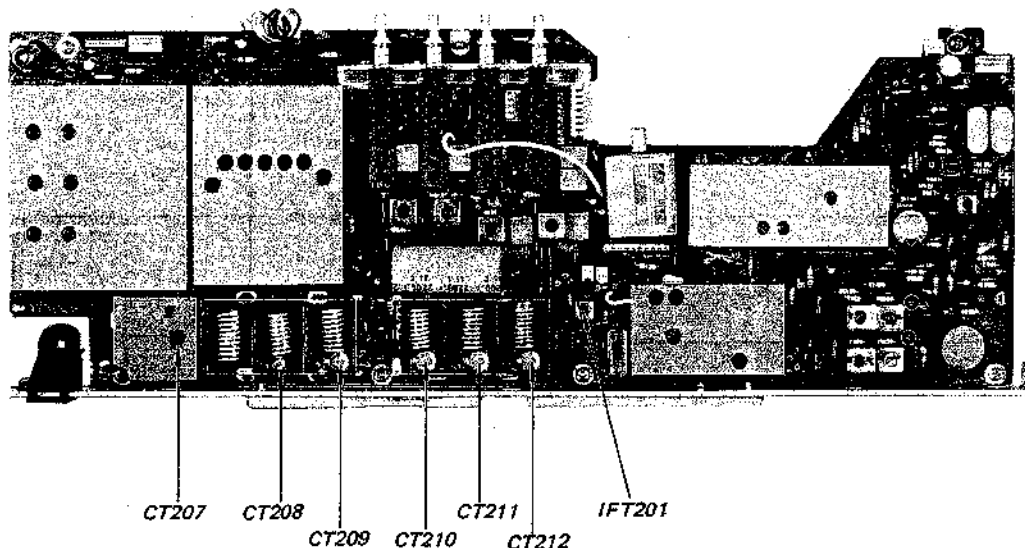
BAND SELECTOR switch: SW
 MODE switch: NORMAL
 VOLUME control: center of rotation
 TONE control: center of rotation
 NOISE BLANKER switch: OFF

Setup:



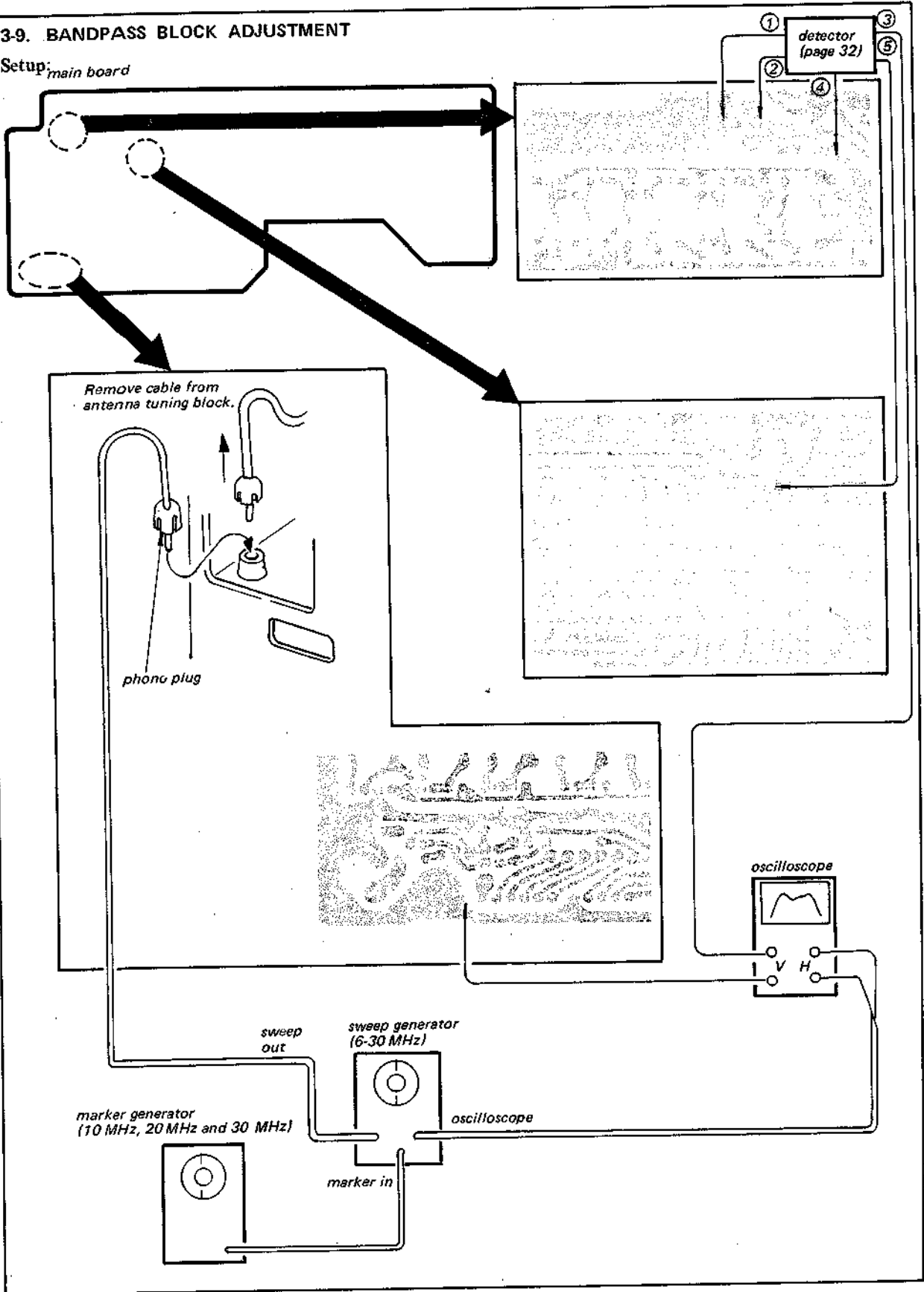
Procedure:

1. Set the AM rf signal generator to an appropriate frequency between 1.6 MHz and 30 MHz.
2. Tune the set in to the frequency set in step 1.
3. Adjust CTs 207, 208, 209, 210, 211 and 212, and IFT201 for maximum VOM reading.



3-9. BANDPASS BLOCK ADJUSTMENT

Setup: *main board*

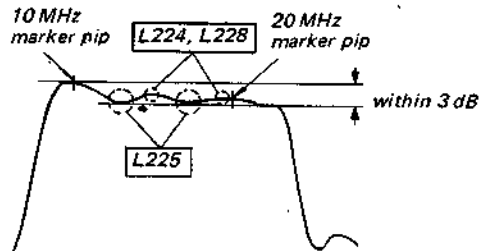


Setting:

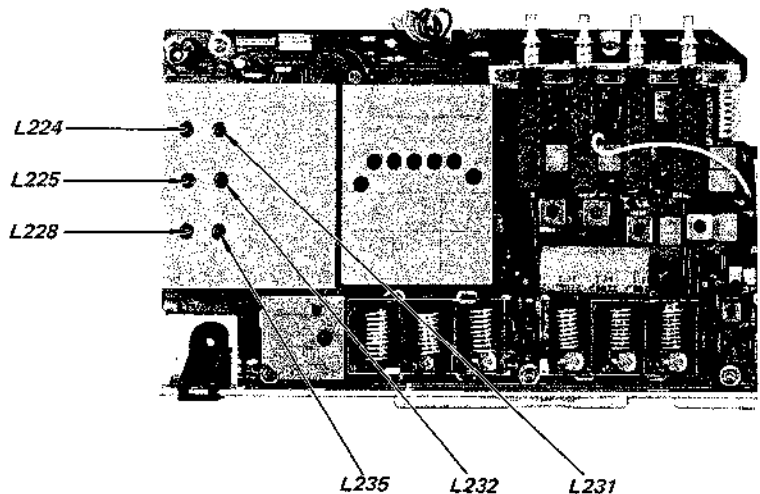
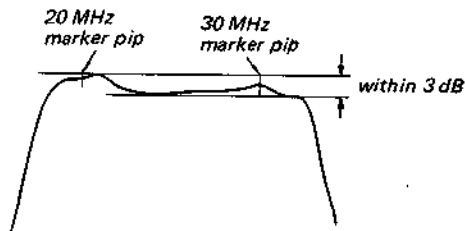
BAND SELECTOR switch: SW
 VOLUME control: center of rotation
 TONE controls: center of rotation
 Marker Generator Frequencies: 10, 20 and 30 MHz

Procedure:

1. SW BAND SELECTOR switch: 10 MHz
 Sweep Generator Frequency: 6-30 MHz
2. Adjust L224, 225 and 228 to obtain a wave-
 form shown below.



3. SW BAND SELECTOR switch: 20 MHz
 Sweep Generator Frequency: 15-35 MHz
4. Adjust L231, 232 and 235 to obtain a wave-
 form shown below.



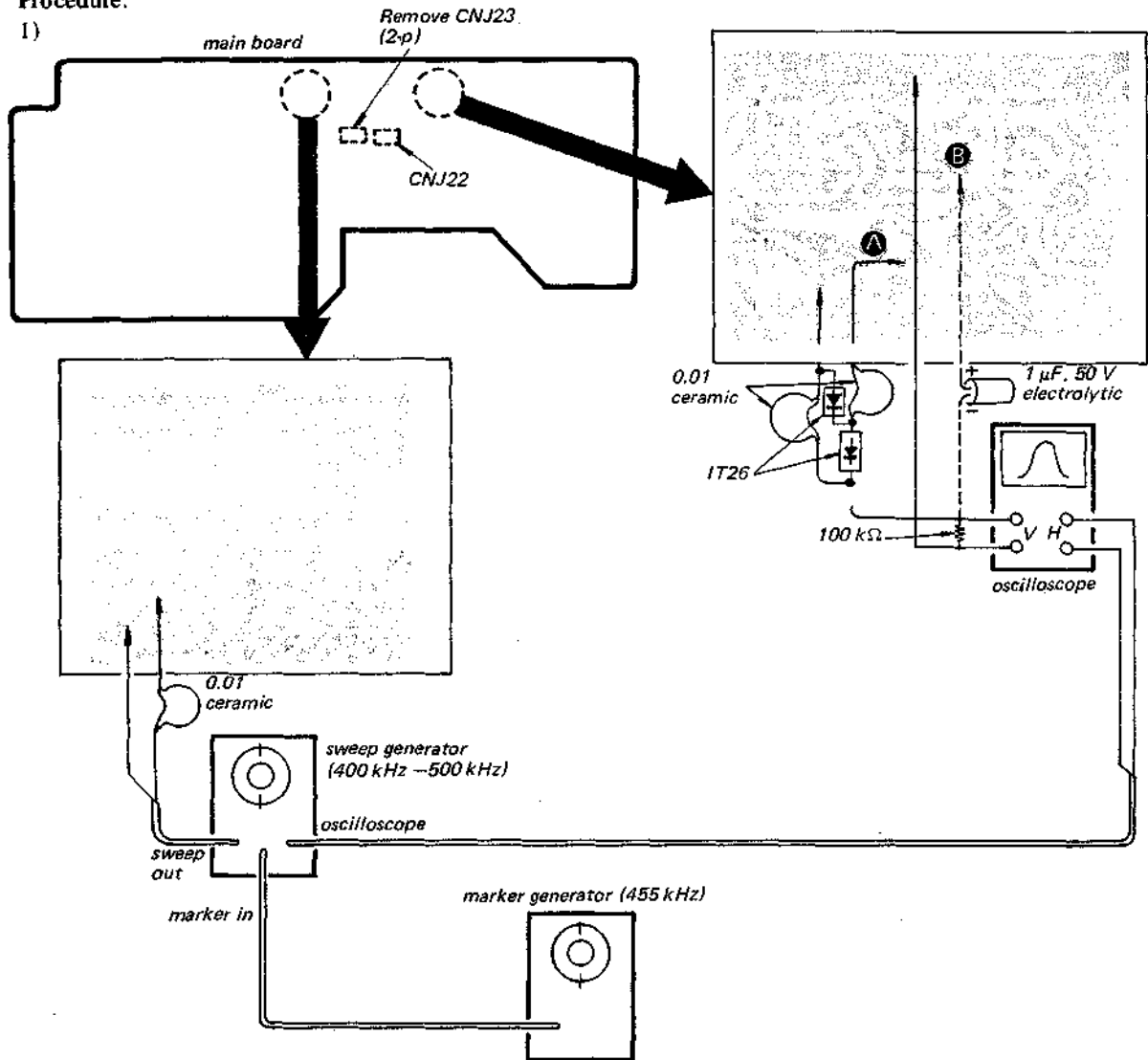
3-10. NOISE BLANKER ADJUSTMENT

Setting:

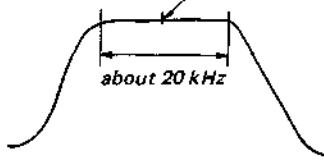
BAND SELECTOR switch: SW
 NOISE BLANKER switch: ON

Procedure:

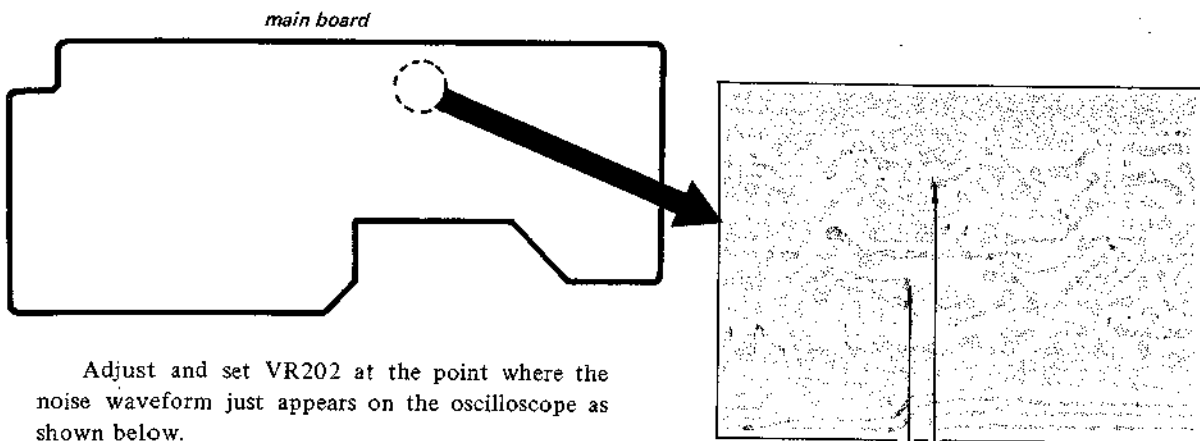
1)



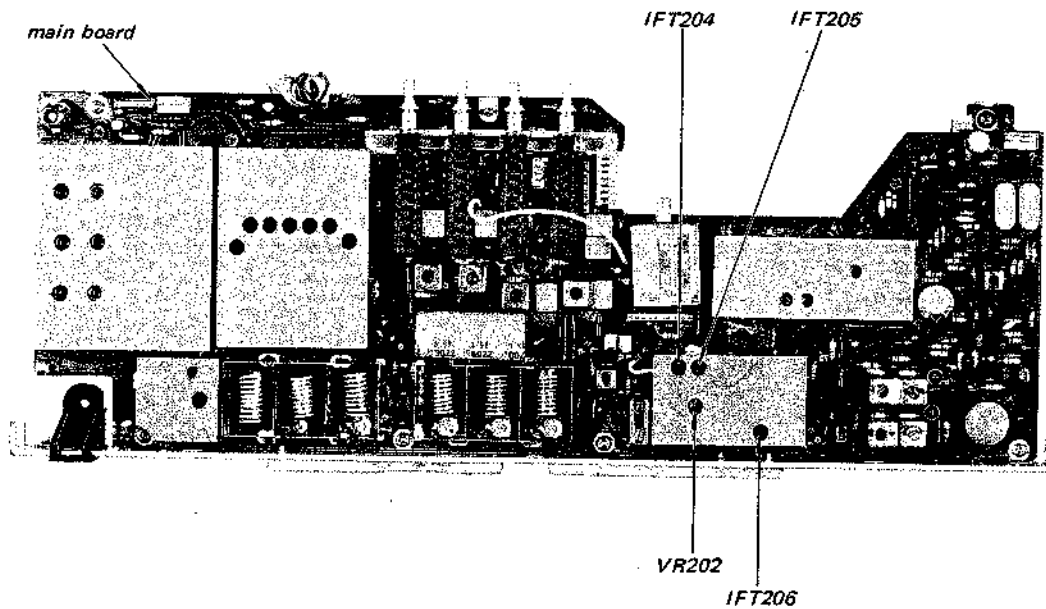
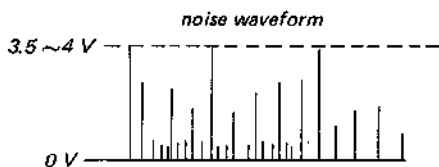
RF GAIN control: MIN

Adjust	Obtain
IFT204 IFT205 (Connect oscilloscope to A.)	Highest waveform 455 kHz marker pip 
IFT206 (Connect oscilloscope to B.)	

2) RF GAIN control: MAX/NORMAL



Adjust and set VR202 at the point where the noise waveform just appears on the oscilloscope as shown below.



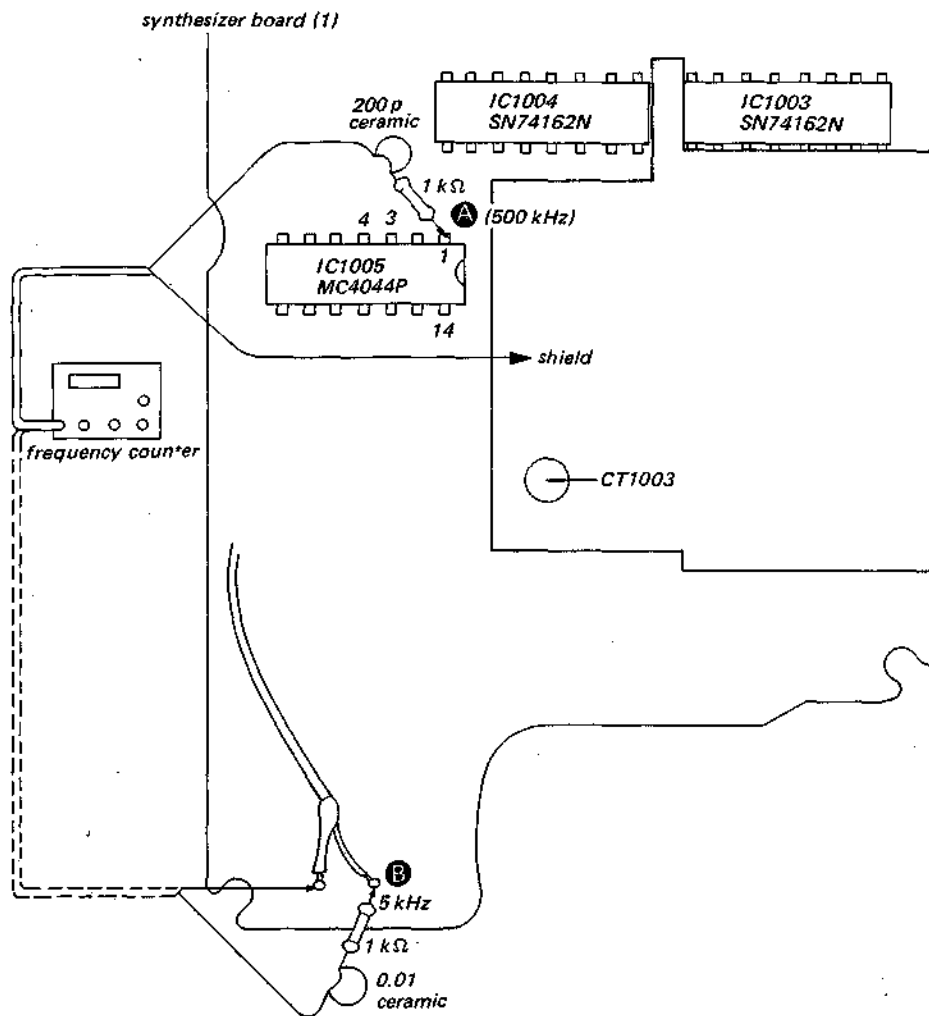
3-11. 500 kHz REFERENCE OSCILLATOR ADJUSTMENT

Setting:

BAND SELECTOR switch: SW

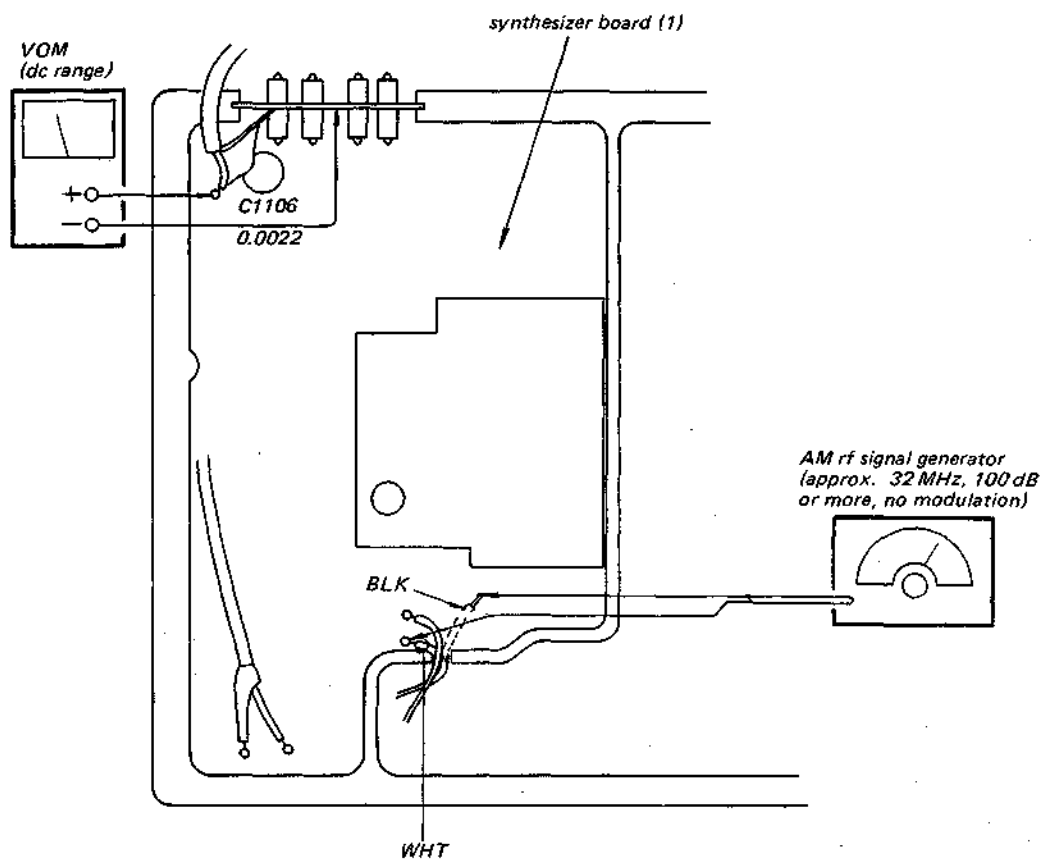
Procedure:

1)



Adjust	Connect Frequency Counter to	Frequency Counter Reading
CT1003	A	500,000 Hz \pm 1 Hz
(Check)	B	5,000 Hz

- 2) SW BAND SELECTOR switch: 29 MHz
 Unsolder a white wire.



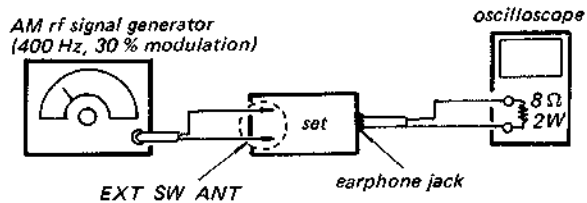
Adjust AM Rf Signal Generator Frequency	VOM Reading
around 32 MHz	0.7 V
below the frequency obtained above	6.3 V

3-12. SW 1st MIXER BALANCE ADJUSTMENT

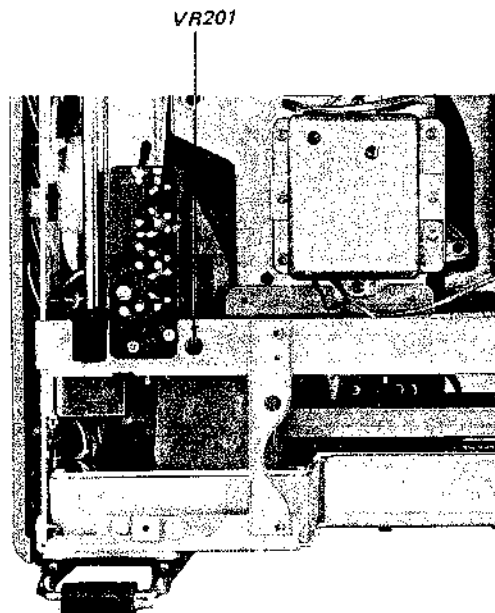
Setting:

BAND SELECTOR switch: SW
 SW BAND SELECTOR switch: 22 MHz
 VOLUME control: center of rotation
 TONE controls: center of rotation
 MODE switch: AM NORMAL

Setup:



AM Rf Signal Generator Frequency	Tune the Set to	Adjust
22.57 MHz 70dB	around 22.8 MHz to obtain a maximum waveform	VR201 to obtain a minimum waveform

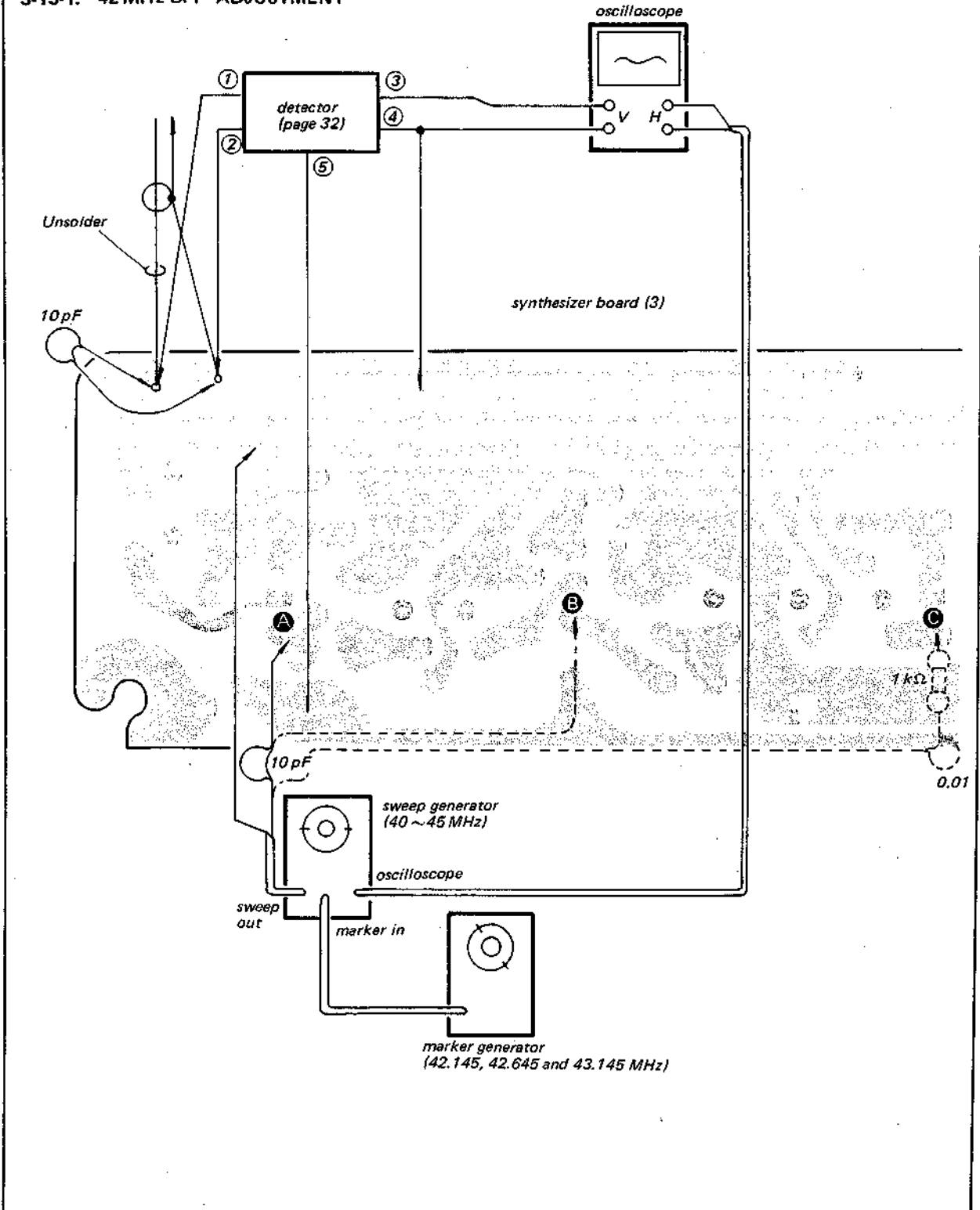


3-13. SYNTHESIZER SECTION ADJUSTMENTS

Setting:

BAND SELECTOR switch: SW

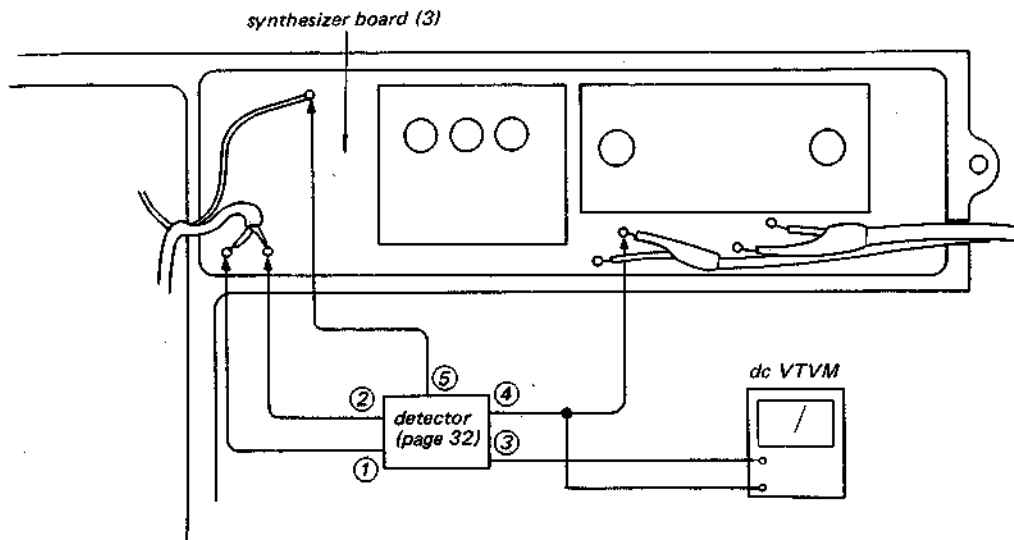
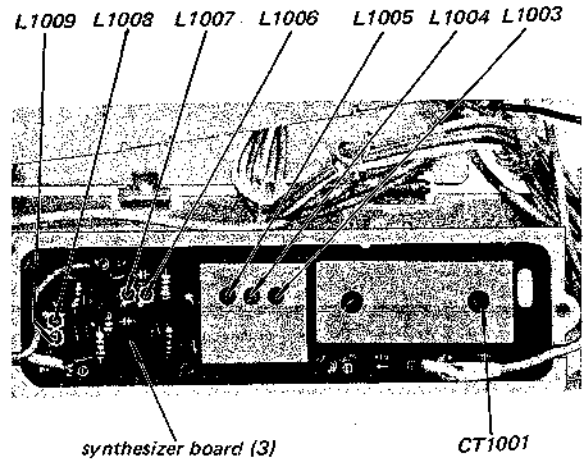
3-13-1. 42 MHz BPF ADJUSTMENT



Procedure:

1. Turn CT1001 and stop the oscillation of 45.6 MHz. The 45.6 MHz pip disappears from the waveform on the oscilloscope.
2. Turn the cores, of L1003 through L1006 counterclockwise until they place on top of the coils.

3. Connect Sweep Out to	Adjust	Obtain
A	L1008 L1009	Maximum double-humped waveform. 42.645 MHz marker pip
B	L1006 L1007	
C	L1003 L1004 L1005	
C (Reduce sweep out level)	L1003 through L1009 (fine adjust)	



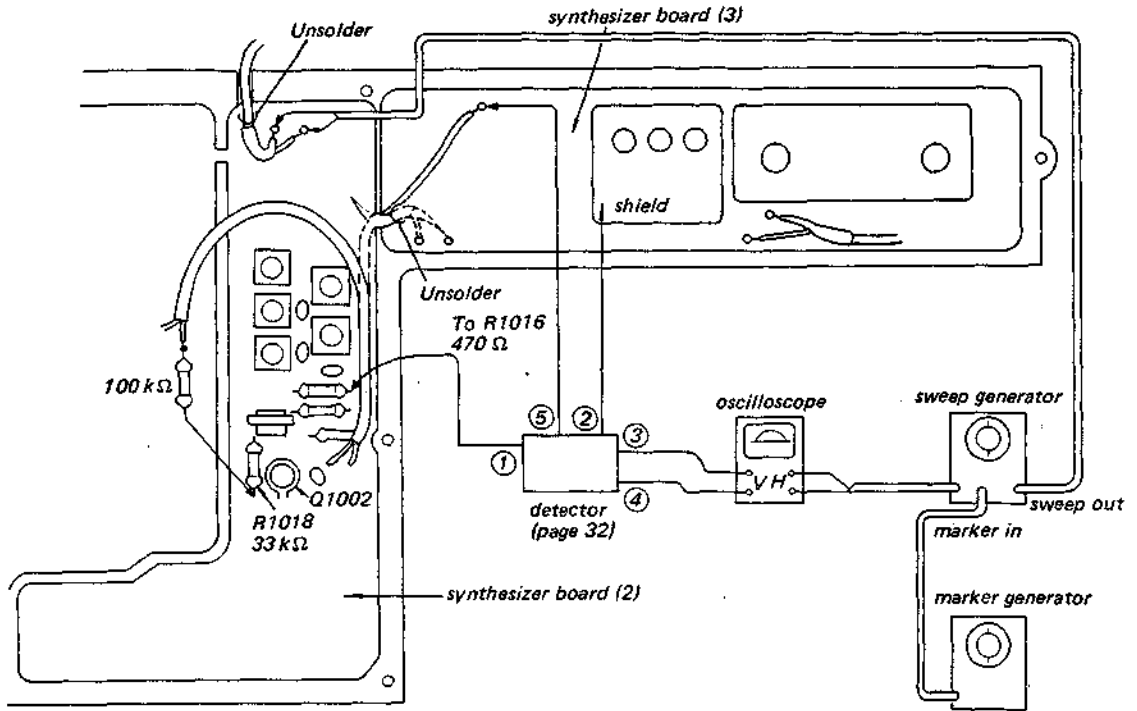
4. Turn the tuning dial throughout the range and confirm that the VTVM reading variation is within 3 dB. If not, perform steps 1 through 3.
5. Turn CT1001 and oscillate 45.6 MHz. 45.6 MHz pip appears on the waveform again.

3-13-2. 46-76 MHz BPF ADJUSTMENT

Setting:

BAND SELECTOR switch: SW

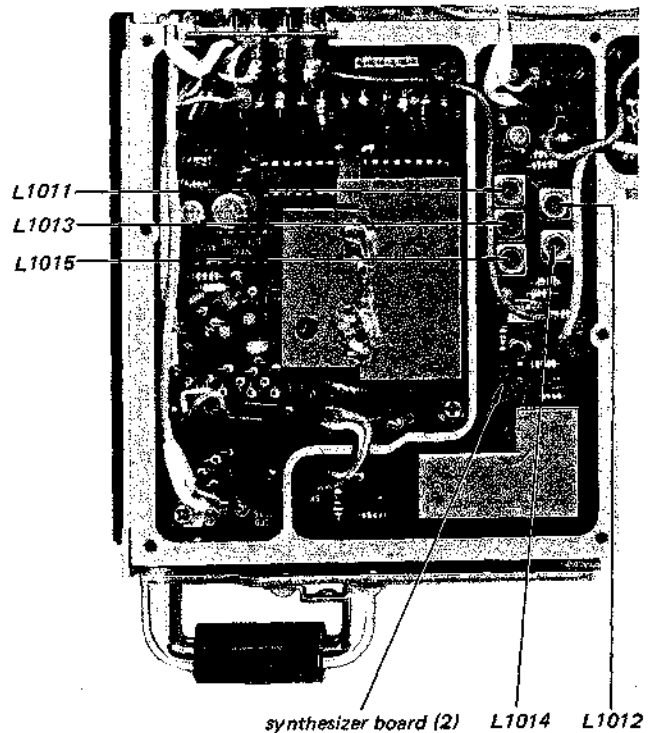
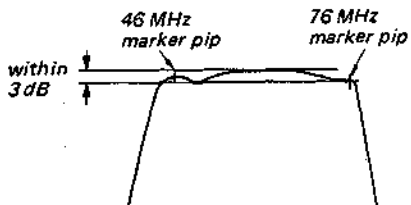
Setup:



Procedure:

Adjust	Obtain
L1012 L1014 (ORG)	Maximum amplitude at 76 MHz.
L1013 (RED)	Maximum amplitude at 46 MHz.
L1011 L1015 (BLU)	Same amplitude at 46 MHz and 76 MHz.

Repeat all the above adjustment.

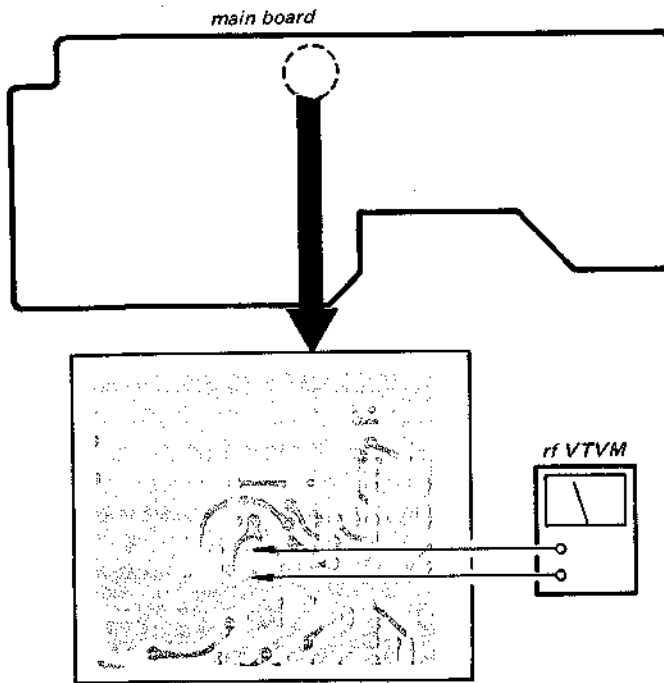


**3-13-3. SW 2nd LOCAL OSCILLATOR
ADJUSTMENT**

Setting:

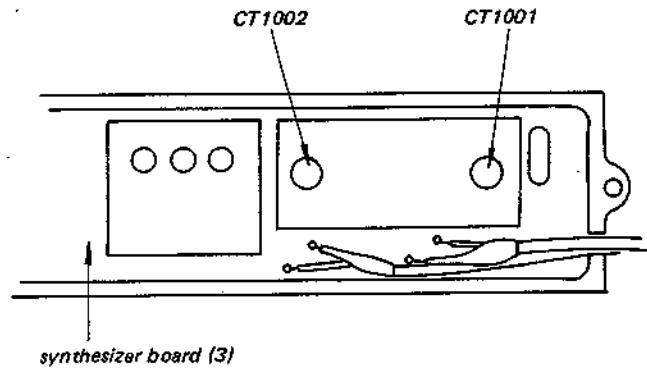
BAND SELECTOR switch: SW

Setup:



Procedure:

Adjust	Obtain
CT1001	Setting position.
CT1002	Minimum VTCM reading.

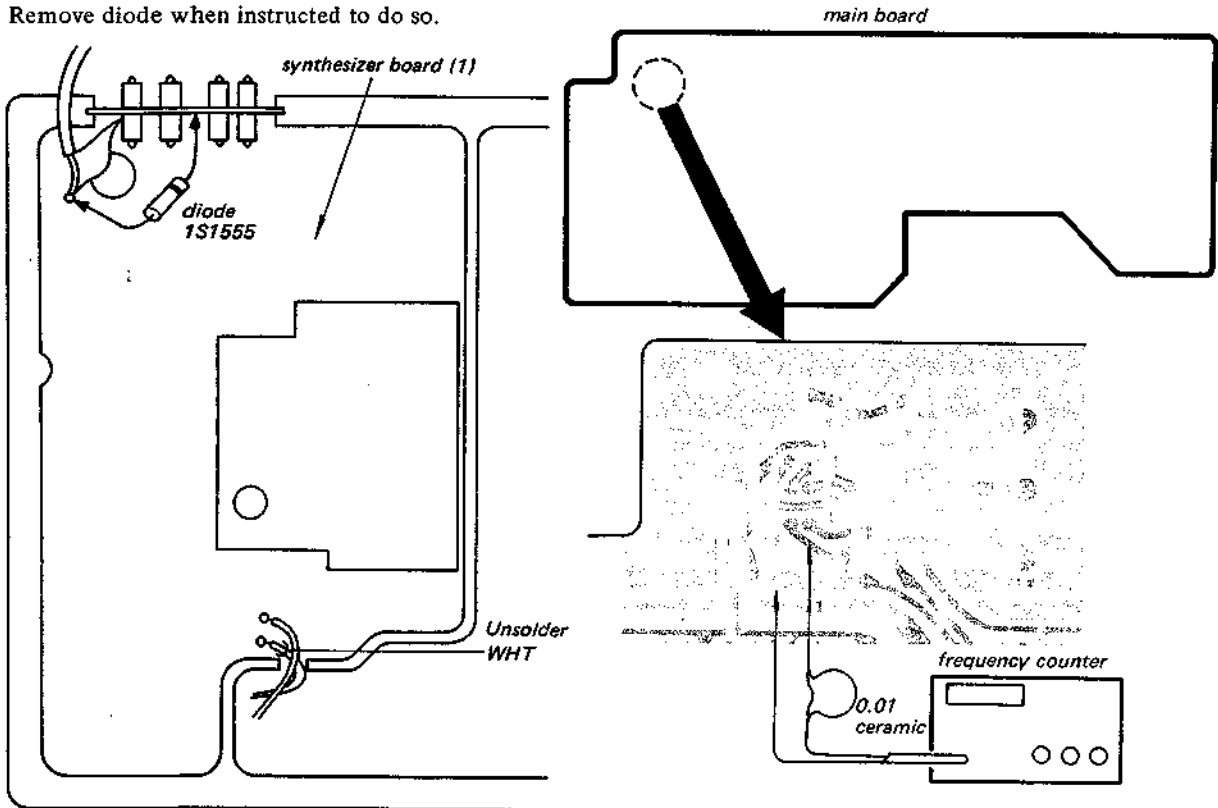


3-13-4. VCO ADJUSTMENT

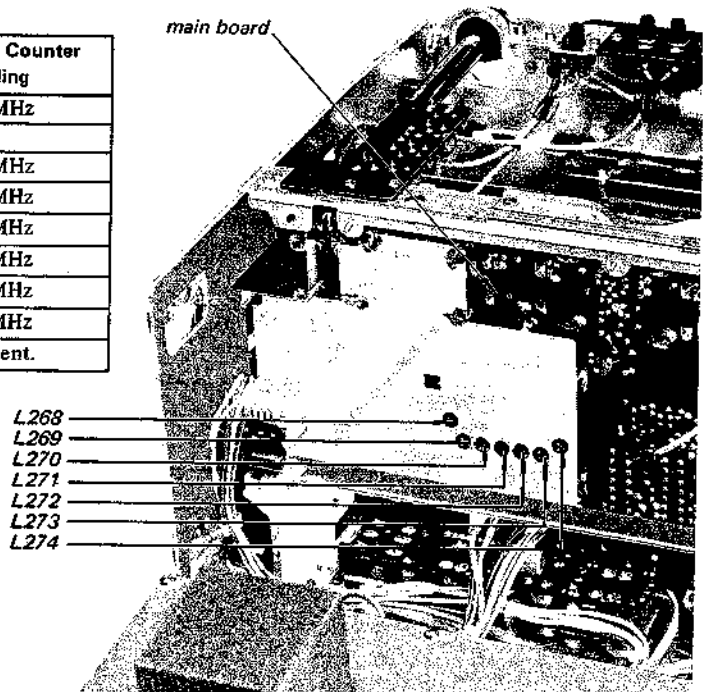
Setting:

BAND SELECTOR switch: SW

Unsolder white wire and install a diode as shown.
Remove diode when instructed to do so.



Step	SW BAND SELECTOR	Adjust	Frequency Counter Reading
1	2 MHz	L268	44.0 MHz
2	Remove diode 1S1555.		
3	3 MHz	L274	52.3 MHz
4	6 MHz	L269	56.1 MHz
5	10 MHz	L270	61.6 MHz
6	15 MHz	L273	66.4 MHz
7	20 MHz	L271	71.7 MHz
8	25 MHz	L272	76.8 MHz
9	Fix all coils with wax after the adjustment.		



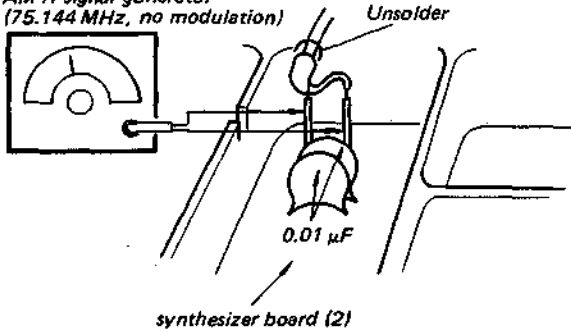
3-13-5. SYNTHESIZER SECTION CHECKOUT

Setting:

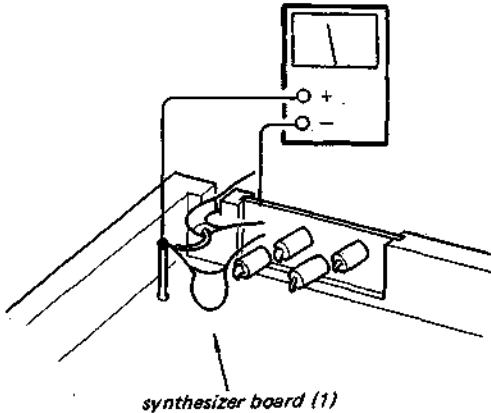
BAND SELECTOR switch: SW
 SW BAND SELECTOR switch: 29 MHz

Setup:

AM rf signal generator
 (75.144 MHz, no modulation)



VOM (dc range)



Procedure:

1. Turn the SW tuning knob and obtain a 29 MHz 999 kHz indication on the digital frequency indicator on the front panel.
2. Fine adjust the frequency of AM rf signal generator around 75.14 MHz.

AM Rf Signal Generator Frequency	VOM Indication
above 75.144 MHz	0.7 V
below 75.144 MHz	6.3 V

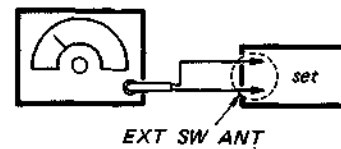
3-13-6. SW SPURIOUS BEAT ADJUSTMENT

Setting:

BAND SELECTOR switch: SW
 SW BAND SELECTOR switch: 29 MHz
 VOLUME control: MAX
 TONE controls: MAX
 RF GAIN control: MAX/NORMAL

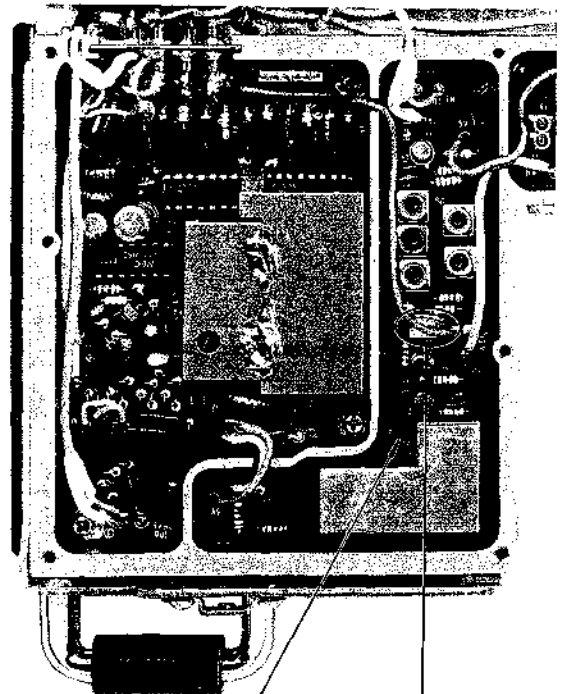
Setup:

AM rf signal generator
 (no modulation)



Procedure:

AM Rf Signal Generator Frequency	Adjust
approximately 29.352 MHz or 29.852 MHz	VR1001 for a minimum beat note



synthesizer board (2) VR1001

3.2. TAPE RECORDER SECTION

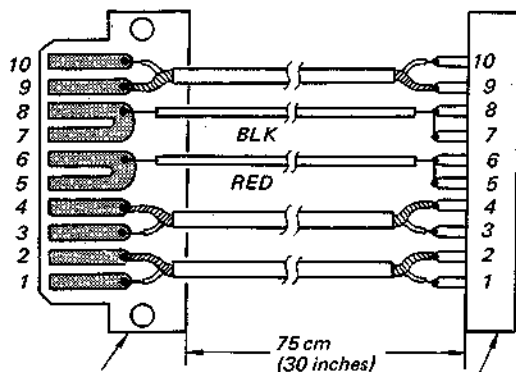
PRECAUTION

1. Clean the following parts with a denatured-alcohol-moistened swab:

record/playback head	pinch roller
erase head	rubber belts
capstan	idlers
2. Demagnetize the record/playback head with a head demagnetizer. (Do not bring the head demagnetizer close to the erase head.)
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply a suitable locking compound to the parts adjusted.
5. The adjustments should be performed with the rated power supply voltage unless otherwise noted.

Preparation of Extension Cable

Make an extension cable as shown below and connect it between the radio and tape recorder sections.



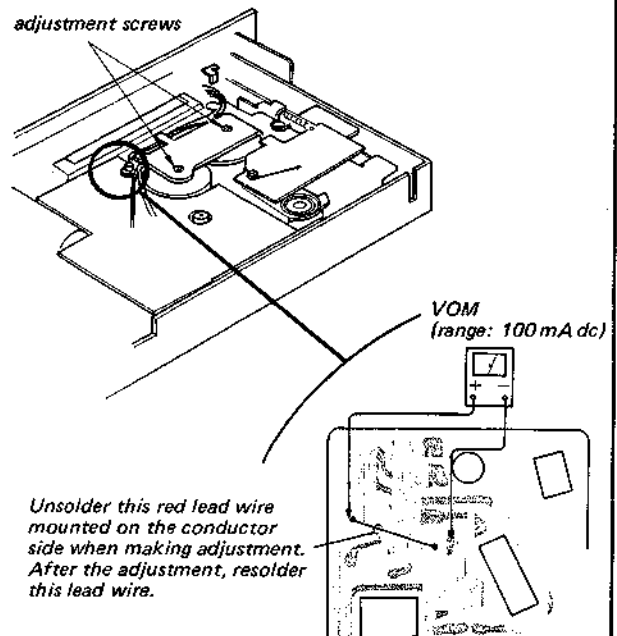
1-584-567-00
Form a connector like this using the tape record sub circuit board.

1-507-302-00
printed circuit board edge connector

Flywheel Thrust Play Adjustment

Procedure:

1. Mode: playback



2. Turn the adjustment screws counterclockwise until the screw tip is detached from the flywheel shafts.
3. Gradually turn either of the adjustment screws clockwise to the position where the motor current suddenly increases.
4. Then, turn the screw counterclockwise about 1/4 turn from the position obtained in step 3.
5. Perform steps 3 and 4 for the another adjustment screw.
6. After the adjustment, apply a suitable locking compound to the screws.

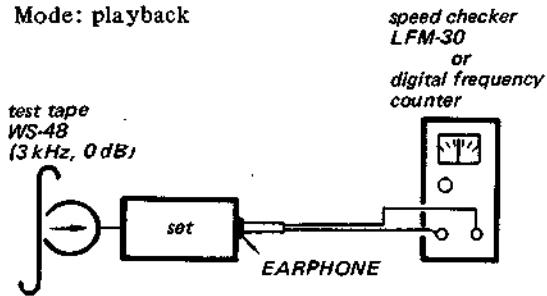
Tape Speed Adjustment

Setting:

VOLUME control: mechanical mid

Procedure:

Mode: playback

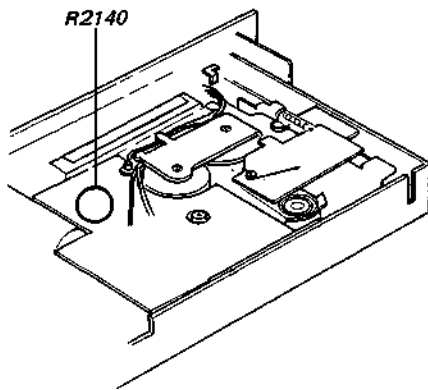


Specification:

Speed Checker	Digital Frequency Counter
-0.5 — -1.5 %	2985 — 2955 Hz

Adjustment Location:

— record/playback board —



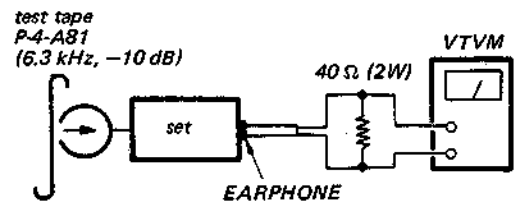
Record/playback Head Azimuth Adjustment

Setting:

VOLUME control: mechanical mid

Procedure:

1. Mode: playback

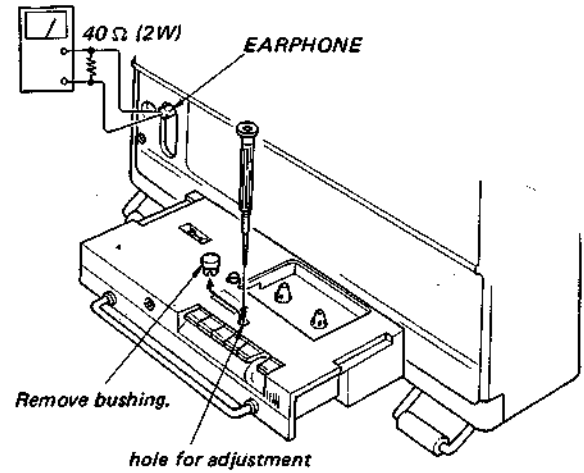


2. Turn the adjustment screw for the highest VTVM reading.

Note: Several peaks may appear, take the highest.

Adjustment Location:

VOM
(range: 0.25 — 5 V ac)



Record Bias Adjustment

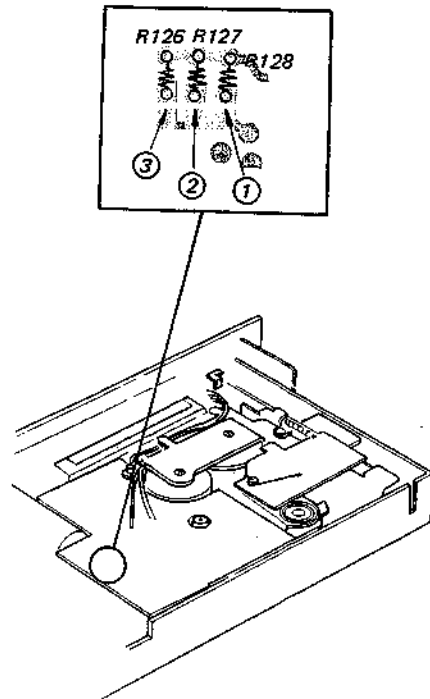
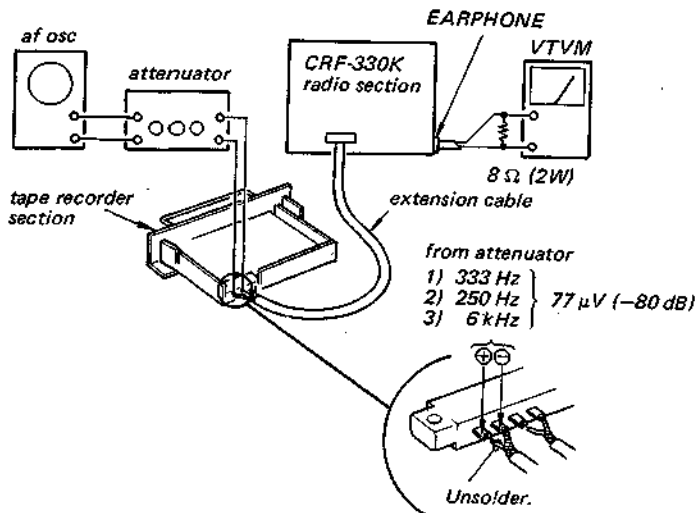
Adjustment Location:

— record/playback board —

Setting:

TONE controls: mechanical mid

Procedure:



1. FUNCTION: RADIO

Mode: record

2. Mode: playback

Playback 333 Hz. Adjust VOLUME control for 0.25 V (-10 dB) VTVM reading.

3. Repeating the above steps, adjust as follows:

Playback	Adjust pattern connection	Level difference
250 Hz 6 kHz	①, ②, ③	within 18 dB

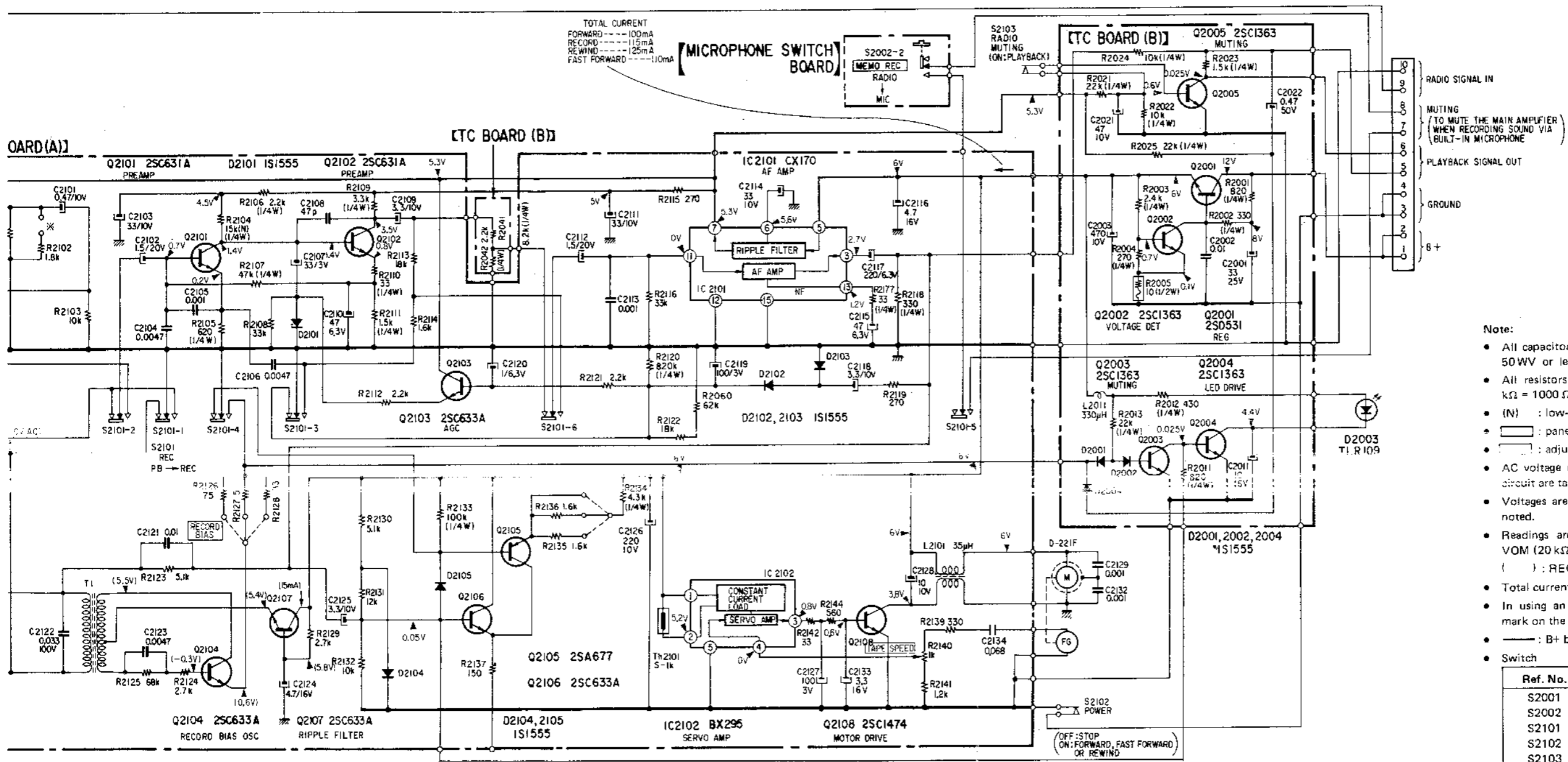
Pattern connection	6 kHz VTVM reading
①	down ↑ up
②	
③	

4. If necessary, repeat above steps.

MEMO

[Dotted lines for writing]

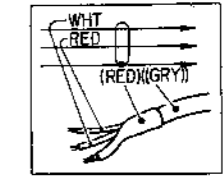
DIAGRAM — Tape Recorder Section —



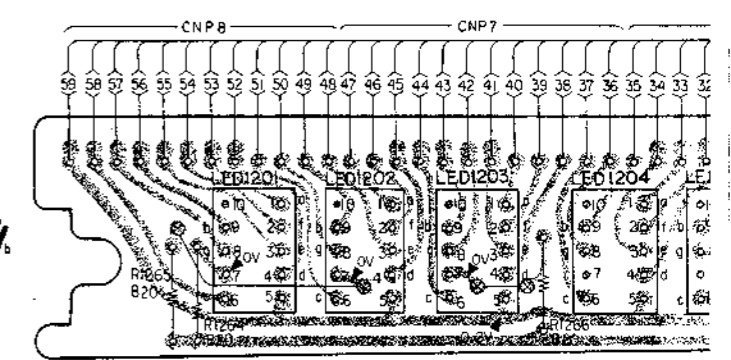
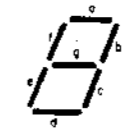
- Note:**
- All capacitors are in μF unless otherwise noted. $\mu\text{F} = \mu\mu\text{F}$
 - 50 WV or less are not indicated except for electrolytics.
 - All resistors are in ohms, $\frac{1}{4}\text{W}$ unless otherwise noted. $\text{k}\Omega = 1000\Omega$, $\text{M}\Omega = 1000\text{k}\Omega$
 - (N) : low-noise resistor.
 - : panel designation.
 - : adjustment for repair.
 - AC voltage readings indicated by + in the bias oscillator circuit are taken with a VTVM.
 - Voltages are dc with respect to ground unless otherwise noted.
 - Readings are taken under no signal conditions with a VOM (20 $\text{k}\Omega/\text{V}$).
 - () : RECORD < > : PLAYBACK
 - Total current is measured with no cassette installed.
 - In using an electret condenser microphone with a red mark on the side of the case, connect R2102 shown by *.
 - : B+ bus.
 - Switch

Ref. No.	Switch	Position
S2001	ISS	3
S2101	MEMO REC	RADIO
S2101	REC/PB	PB
S2102	POWER	OFF
S2103	RADIO MUTING	ON

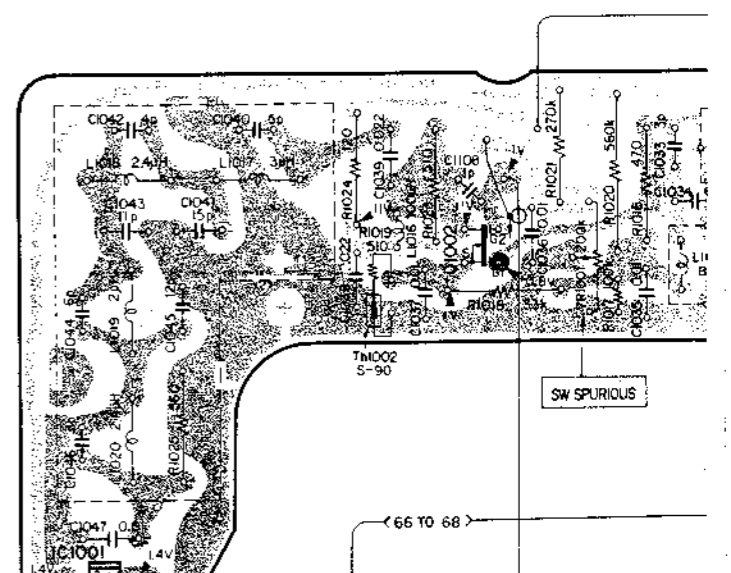
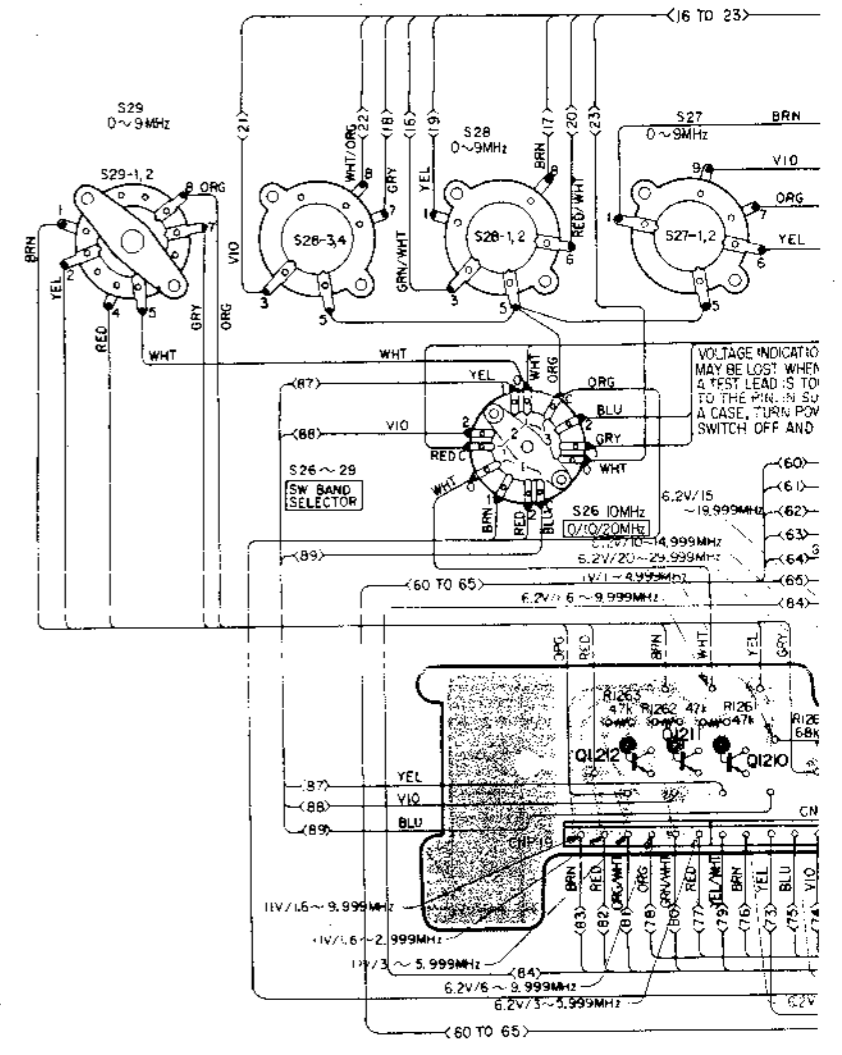
- Note:**
- Color code of sleeving over the end of the jacket.

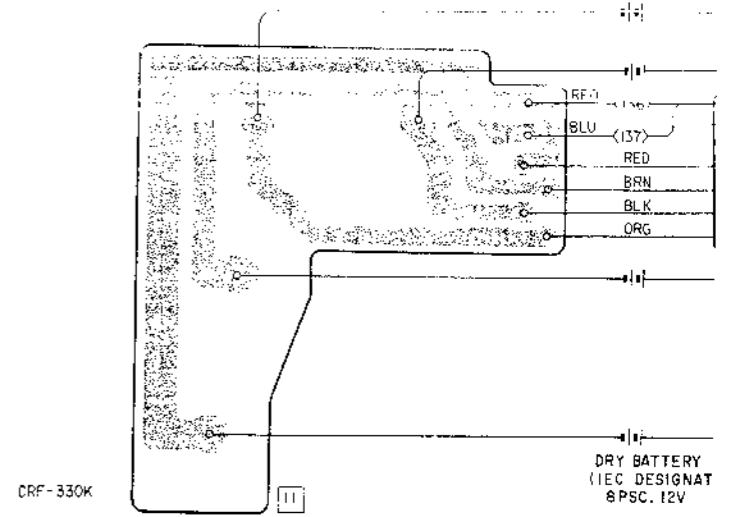
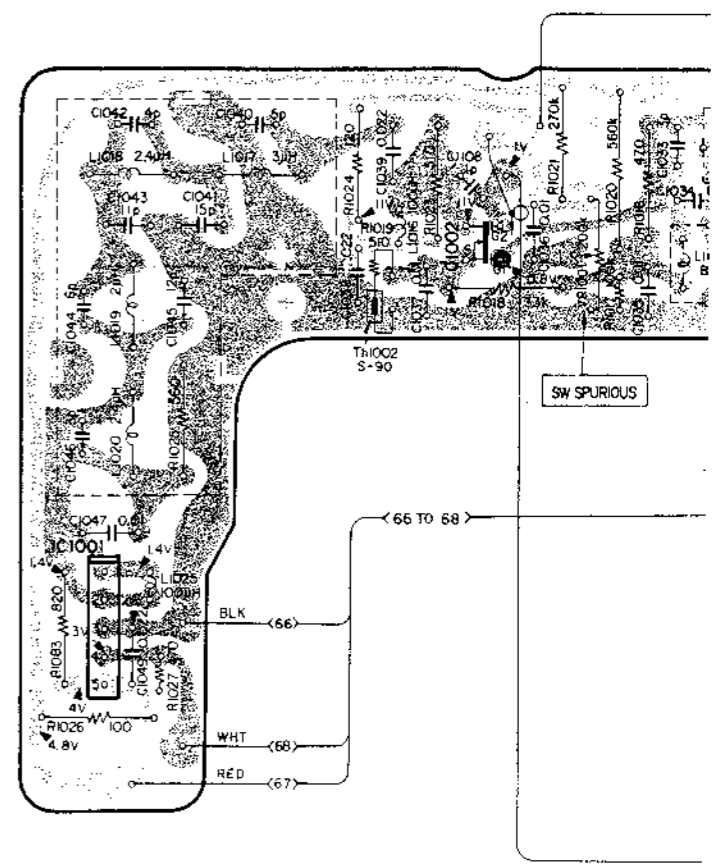
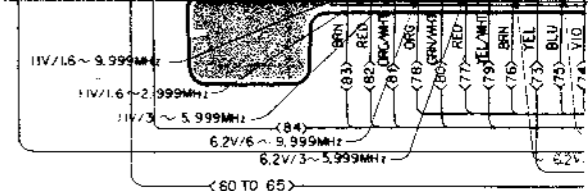


- : B+ pattern
- - - : signal path

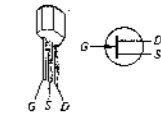


[COUNTER BOARD (B)]

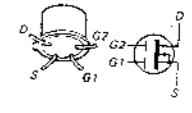




Q001, 051 } 2SK42
Q224, 901 }

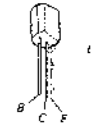


Q201, 204, 227 } 3SK37
Q1001, 1002 }

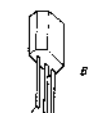


Q202, 203

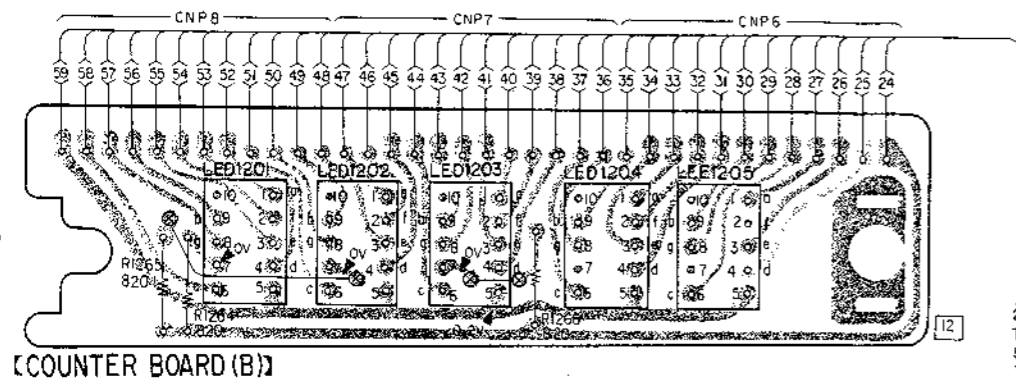
Q212: 2SC
Q003, 053
Q213, 214
Q1013-14
Q1022, 12
Q210, 211
Q801-80



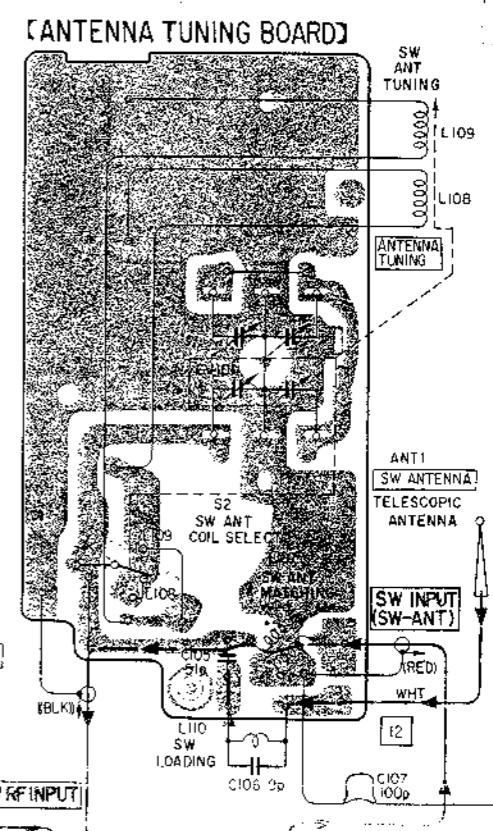
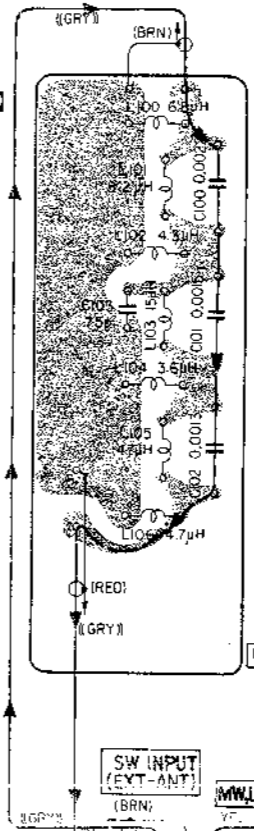
Q1023, 10



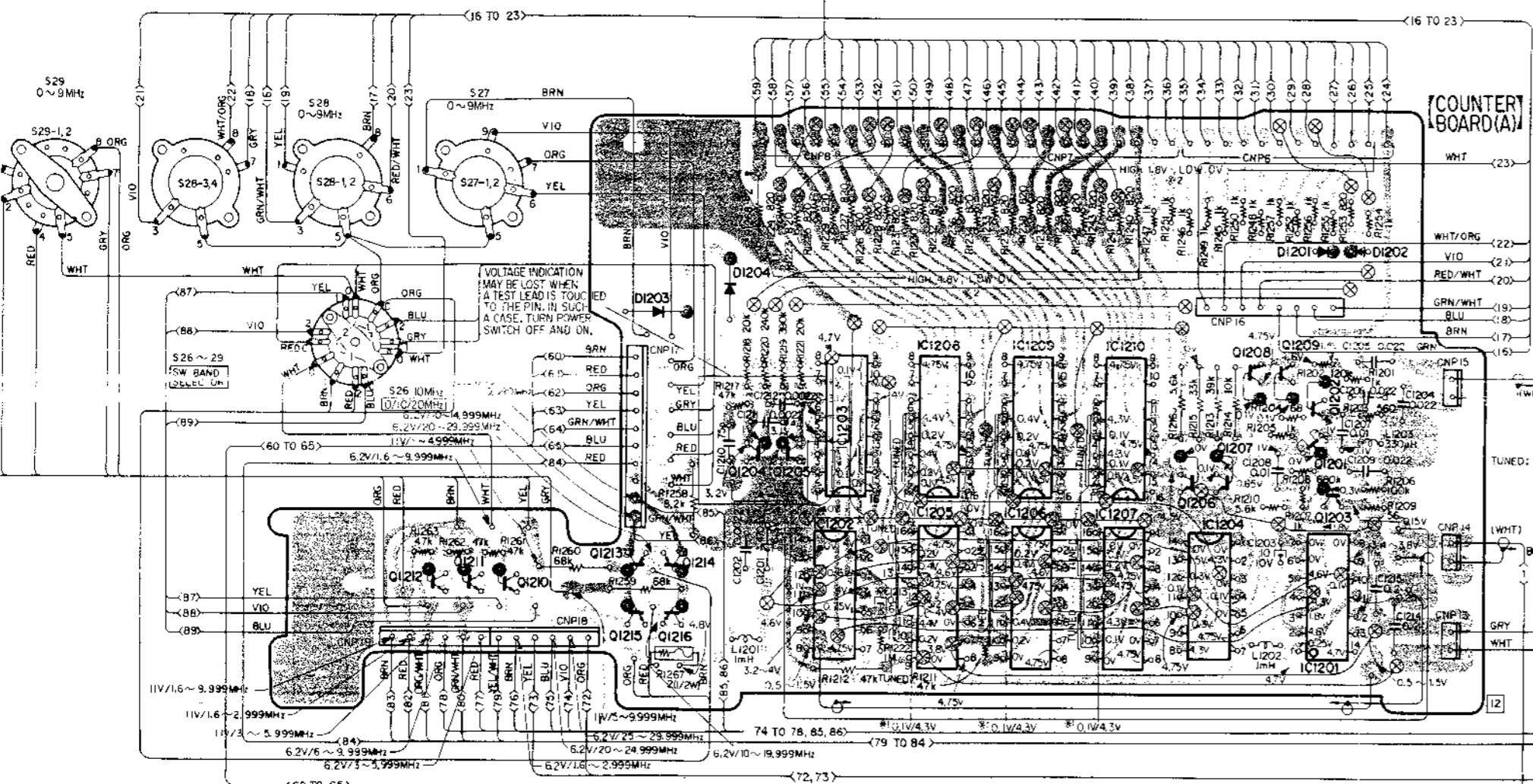
IC101	1212 1211 1210	IC1203 IC1202	IC1208 IC1205	IC1209 IC1206	IC1210 IC1207	1021,1206,1207,1208 1022	1202 1020	IC1002 IC1006	IC003 IC004	1007 1008 1009 1010 1011,1012	Q IC D
	1002	1213 1214 1215 1216	1001			1014,1016 1015,1017	1023 1201 1024 1205	1004 IC1005			
		1203 1204					1201 1202	1003	1002 1001		



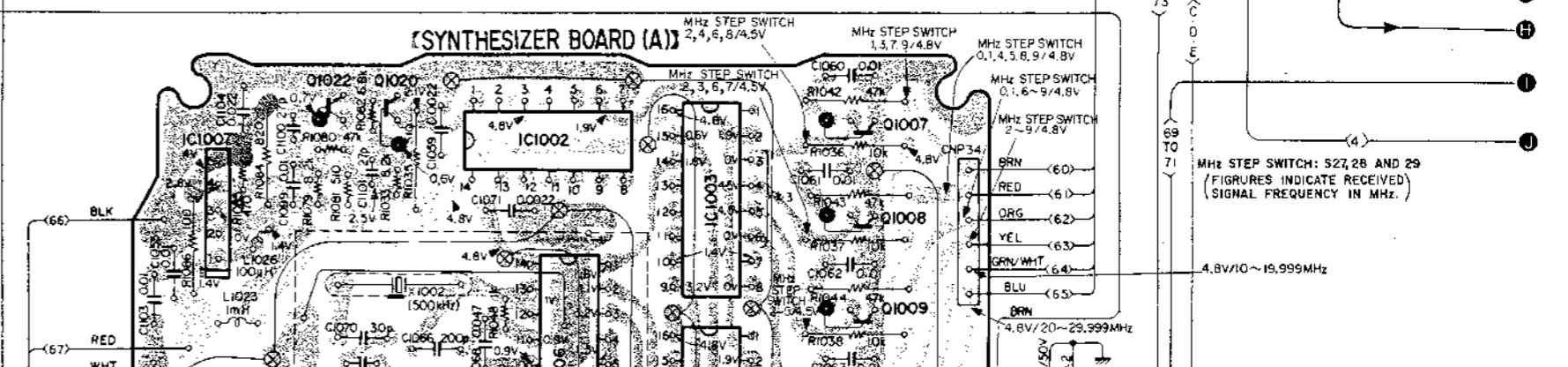
[FILER BOARD]



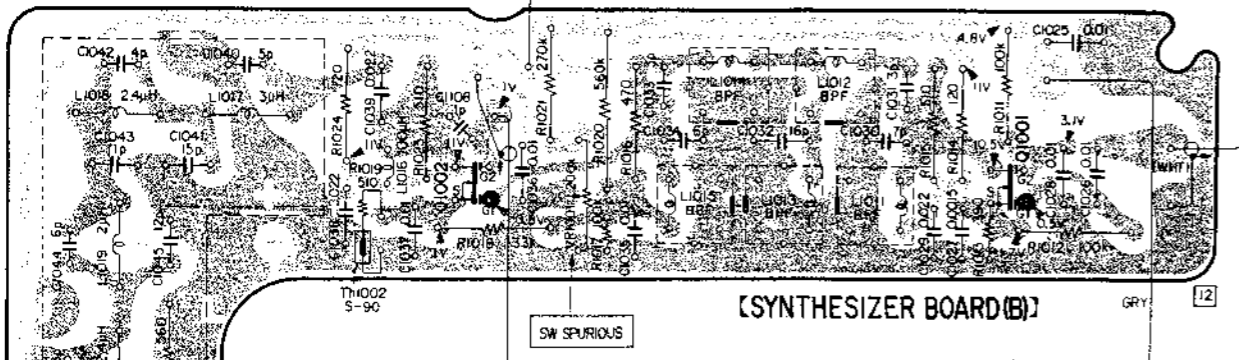
[COUNTER BOARD (A)]



[SYNTHESIZER BOARD (A)]

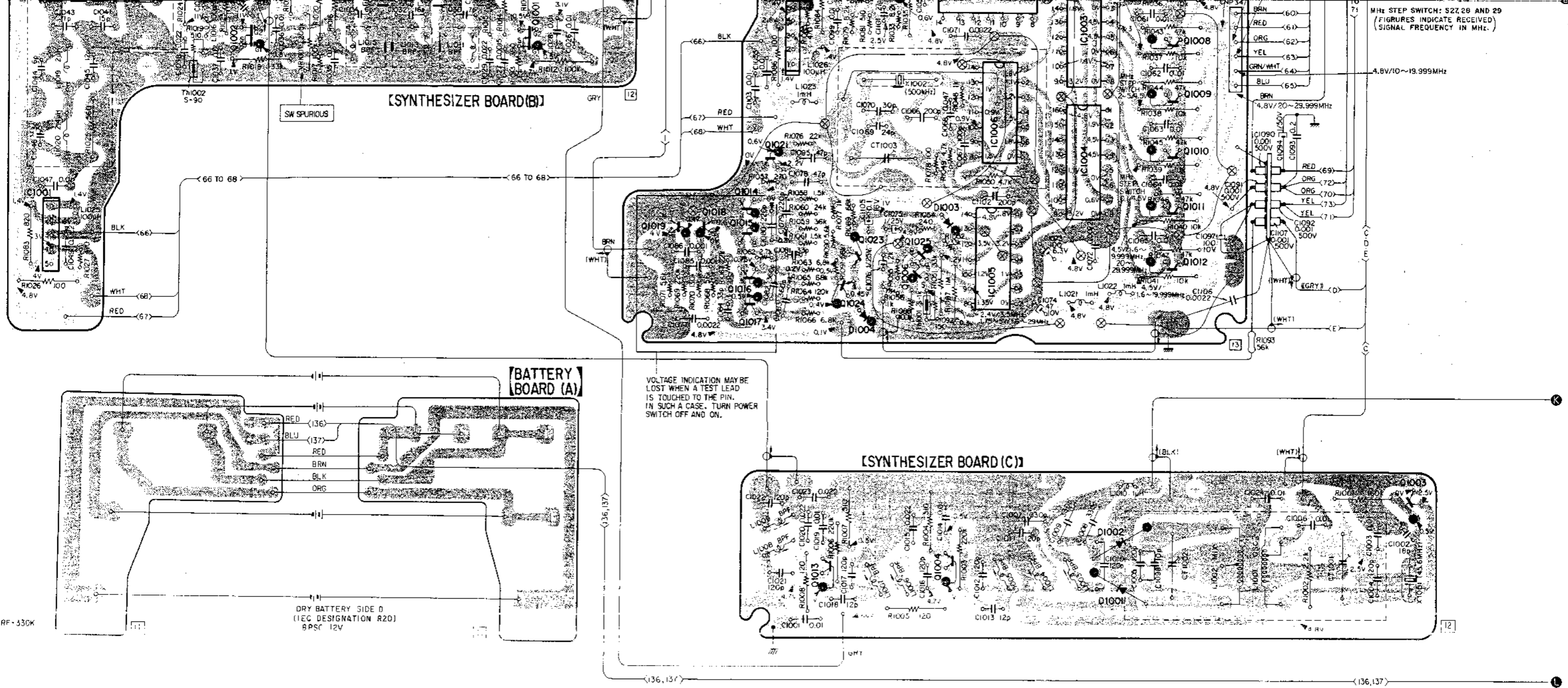


[SYNTHESIZER BOARD (B)]



MHz STEP SWITCH: S27, 28 AND 29 (FIGURES INDICATE RECEIVED SIGNAL FREQUENCY IN MHz.)

4.8V/10 ~ 19.999MHz



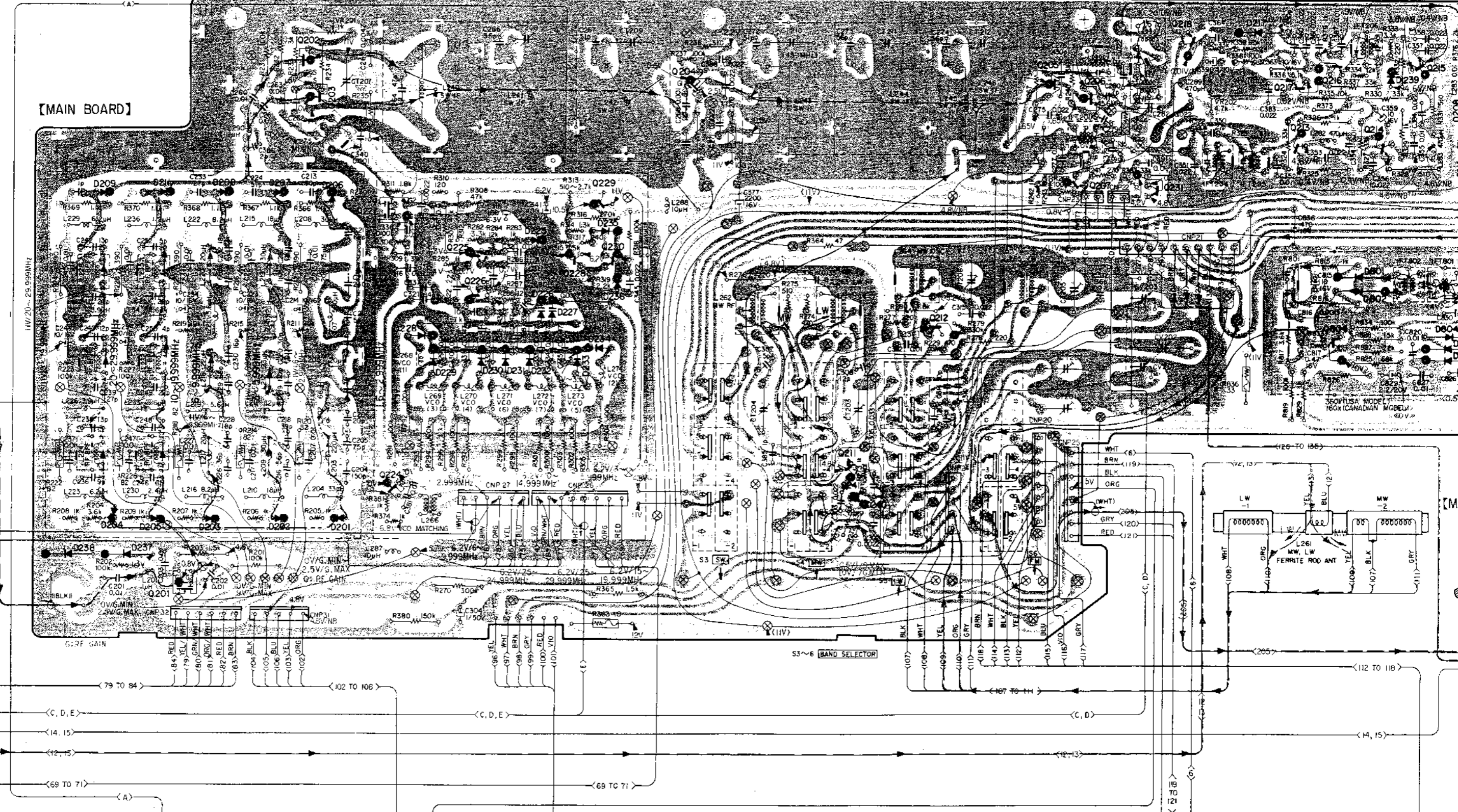
CRF-330K

- | | | | | | | | |
|---|--|---|---|--|-----------------------------|---|--------------------------|
| <p>Q001, 051 } : 2SK42
Q224, 901 }</p> | <p>Q212: 2SC710-15
Q003, 053, 207-209
Q213, 214, 1003, 1004
Q1013-1018, 1021
Q1022, 1202, 1203
Q210, 211, 222 } : 2SC710-14
Q801-803 }</p> | <p>Q217, 231, 701 } : 2SA678
Q1213-1216 }</p> | <p>Q401: 2SC632A
Q1023, 1024: 2SC634A</p> | <p>IC1001, 1007: TA7060P</p> | <p>IC801, 802: CX075B</p> | <p>D001, 051: 1S2687S-2
D002, 003, 201-209
D211-215, 217-219
D223, 225, 237-241
D401, 803-807, 1003
D1004, 1201-1204
D216, 220, 221: 1T23S
D235, 801, 802 } : 1T261
D1001, 1002
D236: RD6A
D702: RD5A
D703, 704: 10E2</p> | <p>D228, 234: 1S2222</p> |
| <p>Q201, 204, 227 } : 3SK37
Q1001, 1002 }</p> | <p>Q1023, 1024: 2SC634A</p> | <p>Q225, 226: 2SC1129</p> | <p>Q602, 603: 2SC1429-□5</p> | <p>IC1002: SN74S113DC
IC1005: μPC1008C
IC1006: HD74LS00P
IC1202: MSM505
IC1204: MSM530</p> | <p>IC1201: 34013PC</p> | <p>D601, 602: VD1120</p> | |
| <p>Q202, 203 } : 2SK23A-840
Q052, 002
Q205, 206
Q054: 2SK23A-860
Q902, 903 } : 2SK23A-824
Q1025, 1201
Q1006: 2SK23A-825</p> | <p>Q216, 218-221, 228, 230
Q501, 601, 604, 703-706 } : 2SC634A
(2SC1363)
Q1007-1012
Q804, 806, 1204-1212: 2SC1364</p> | <p>Q229, 702: 2SA684</p> | <p>Q1019, 1020: 2SC641K</p> | <p>IC1003, 1004: SN74162N
IC1203: MSM551H
IC1205-1207: MSM503
IC1208-1210: MSM561</p> | <p>LED1201-1205: SL1122</p> | <p>D226, 227: 1T18-0</p> | <p>D701: 2SB324</p> |

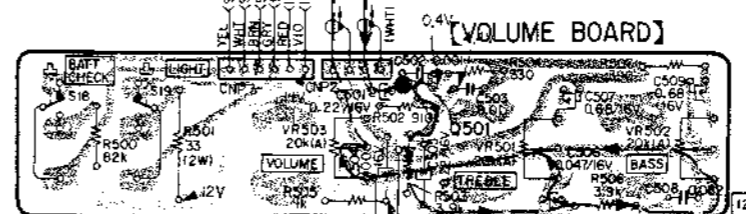
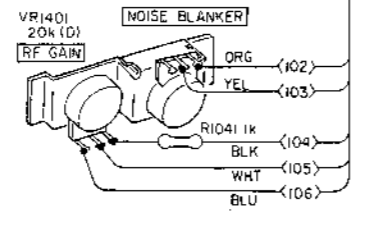
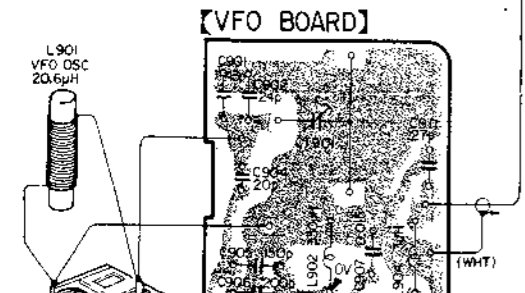
Q	901	902	201	202	227	225	229	204		211	212	205	206	218	217	216	214	215
IC	903	703	705	701	203	224	226	228	230		501		207	231	213	804		
D	701	209	211	208	207	206	228	225	235						217	801	239	804
	238	204	205	203	202	201	229	230	227	232	234	241				802		807
		237		702				231	236		703	240						806

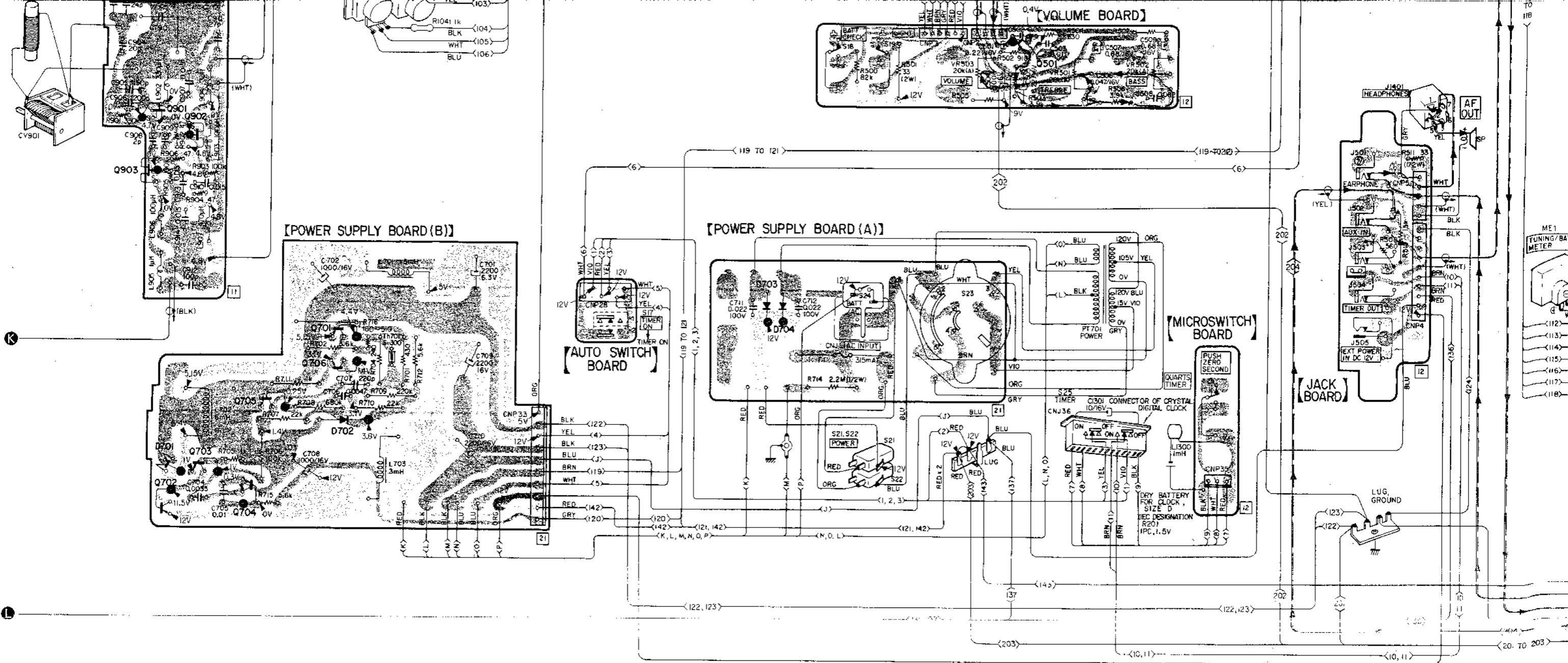
NB: S14 (NOISE BLANKER) IS ON 0.16V/NB

[MAIN BOARD]



- A
- B
- C
- D
- E
- F
- G
- H
- I

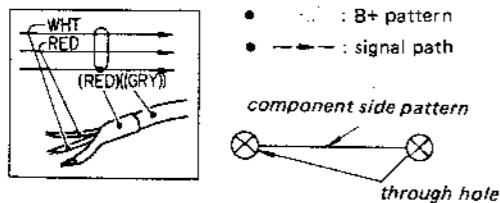




Note:

- All capacitors are in μF unless otherwise noted. $\text{pF} = \mu\mu\text{F}$. 50WV or less are not indicated except for electrolytics.
- All resistors are in ohms, $\frac{1}{4}\text{W}$ unless otherwise noted. $\text{k}\Omega = 1000\Omega$, $\text{M}\Omega = 1000\text{k}\Omega$.
- : fusible resistor.
- : internal component.
- : panel designation.
- : adjustment for repair.
- Transistor base-emitter voltages are measured on the 2.5 V range.
- Transistor is used for D701.

- Color code of sleeving over the end of the jacket.



- : B+ bus.
- : B+ bus when S3 (BAND SELECTOR, SW) is on.
- : B+ bus at 3.501 MHz.

- Voltages are DC with respect to ground unless otherwise noted.
- Readings are taken under SW detuned conditions with a VOM (20 $\text{k}\Omega/\text{V}$), setting VR501 (TREBLE) to minimum position, VR502 (BASS) to minimum position and VR503 (VOLUME) to mechanical mid position.

- < > : FM1 ... S15 (AFC): ON, S16 (MUTING): OFF, tuning dial: minimum frequency
- (()) : FM2 ... S15 (AFC): ON, S16 (MUTING): OFF, tuning dial: minimum frequency
- ≪ ≫ : FM ... S15 (AFC): OFF, S16 (MUTING): ON, tuning dial: minimum frequency
- [] : LW ... VR1401 (RF GAIN): MAX/NORMAL, MODE: NORMAL, tuning dial: minimum frequency
- () : MW ... VR1401 (RF GAIN): MAX/NORMAL, MODE: NORMAL, tuning dial: minimum frequency

- /G MAX: ... VR1401 (RF GAIN): MAX/NORMAL
- /G MIN: ... VR1401 (RF GAIN): MIN
- /USB: ... S10 (MODE, USB-SSB): ON
- /LSB: ... S11 (MODE, LSB-SSB): ON
- /SSB: ... S10 (MODE, USB-SSB) or S11 (MODE, LSB-SSB): ON
- /CW: ... S12 (CW): ON
- /NB: ... S14 (NOISE BLANKER): ON
- /MHz: ... When MHz signal is received.

• *1 Relations of the LED indication (decimal value) and BCD (binary-coded decimal) value are as follows:

LED Indication	BCD code			
	A	B	C	D
0	0	0	0	0
1	1	0	0	0
2	0	1	0	0
3	1	1	0	0
4	0	0	1	0
5	1	0	1	0
6	0	1	1	0
7	1	1	1	0
8	0	0	0	1
9	1	0	0	1

0 : low level
1 : high level

• *2 Relation of the LED indication (decimal value) and inputs to the LED are as follows:

LED Indication	LED Input Terminal						
	a	b	c	d	e	f	g
0	1	1	1	1	1	1	0
1	0	1	1	0	0	0	0
2	1	1	0	1	1	0	1
3	1	1	1	1	0	0	1
4	0	1	1	0	0	1	1
5	1	0	1	1	0	1	1
6	0	0	1	1	1	1	1
7	1	1	1	0	0	0	0
8	1	1	1	1	1	1	1
9	1	1	1	1	0	1	1

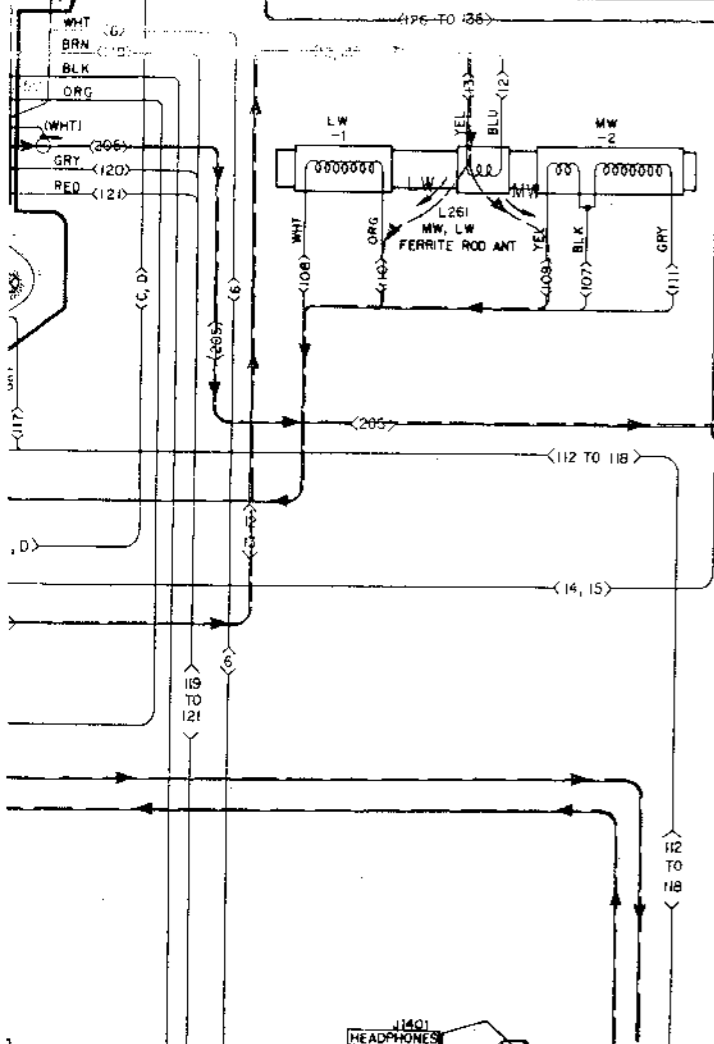
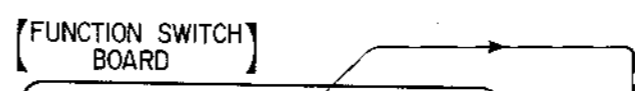
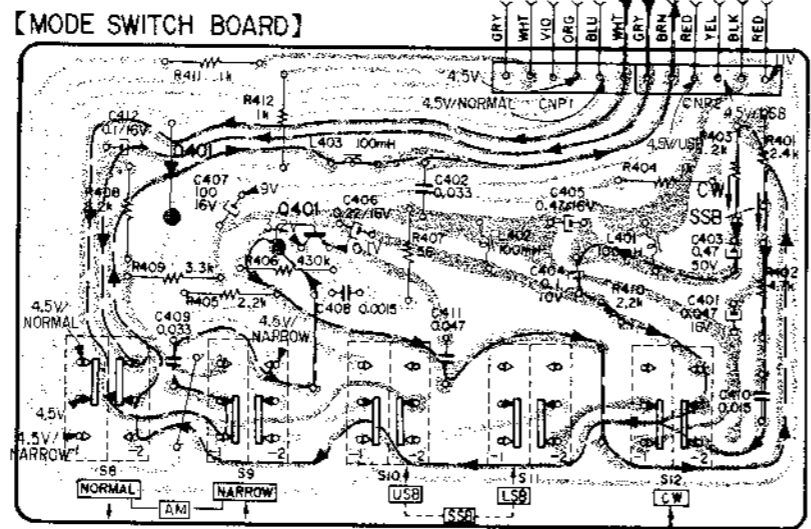
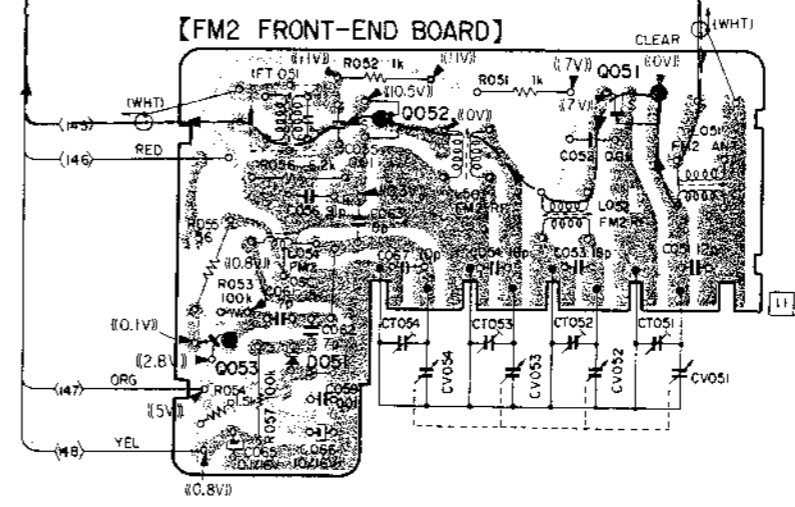
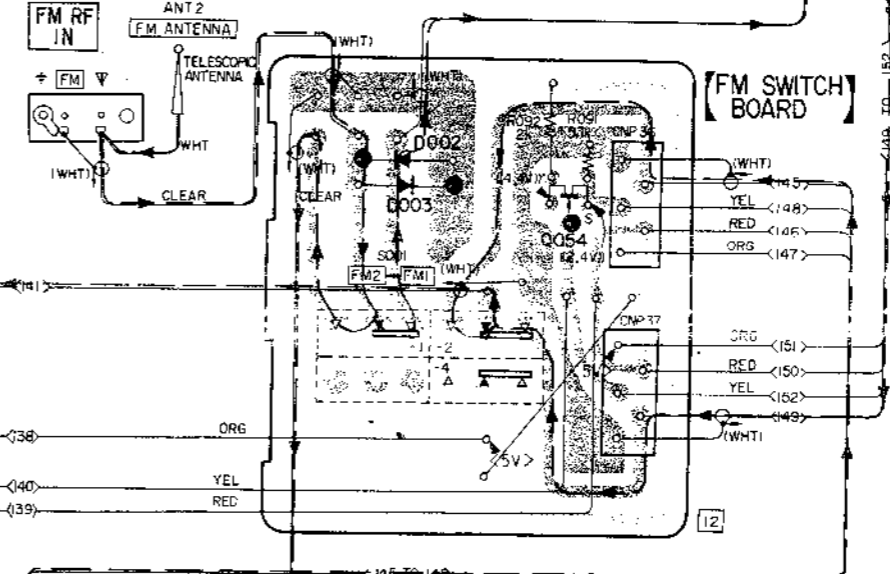
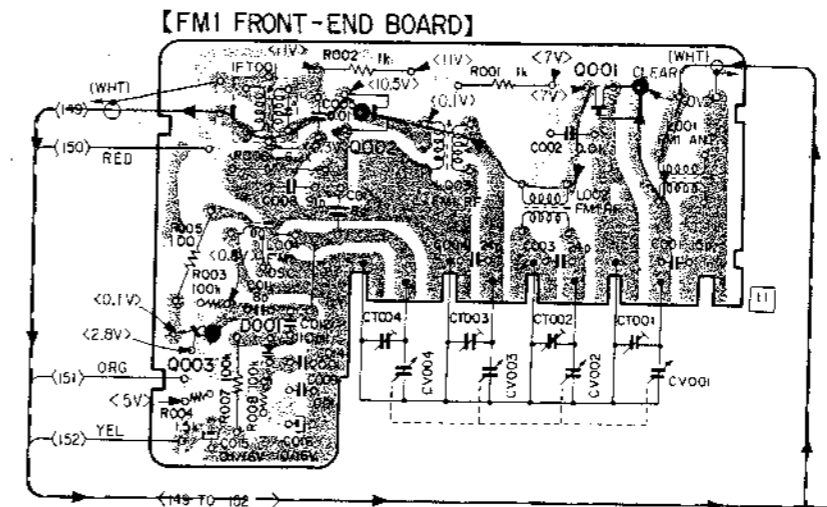
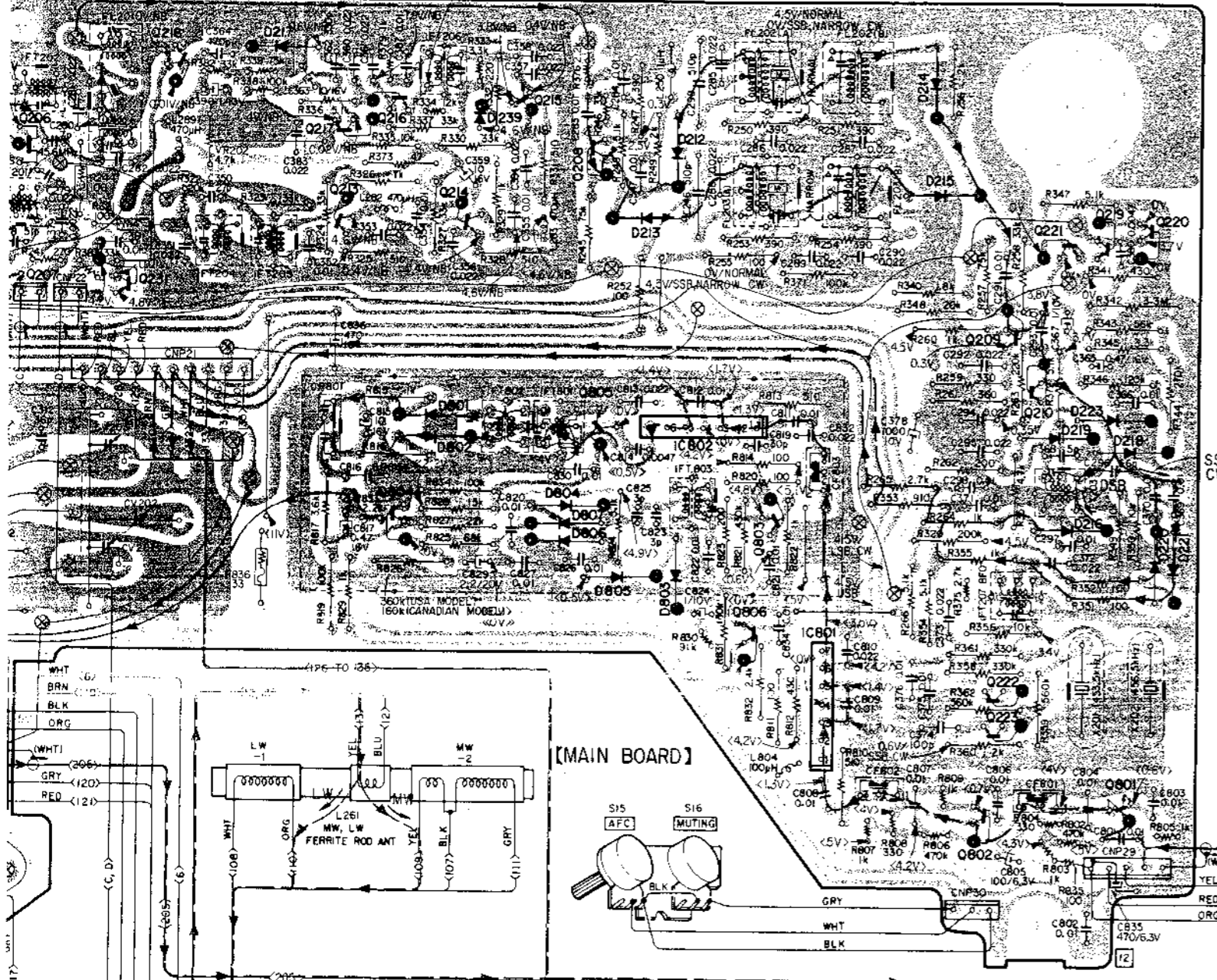
0 : low level
1 : high level

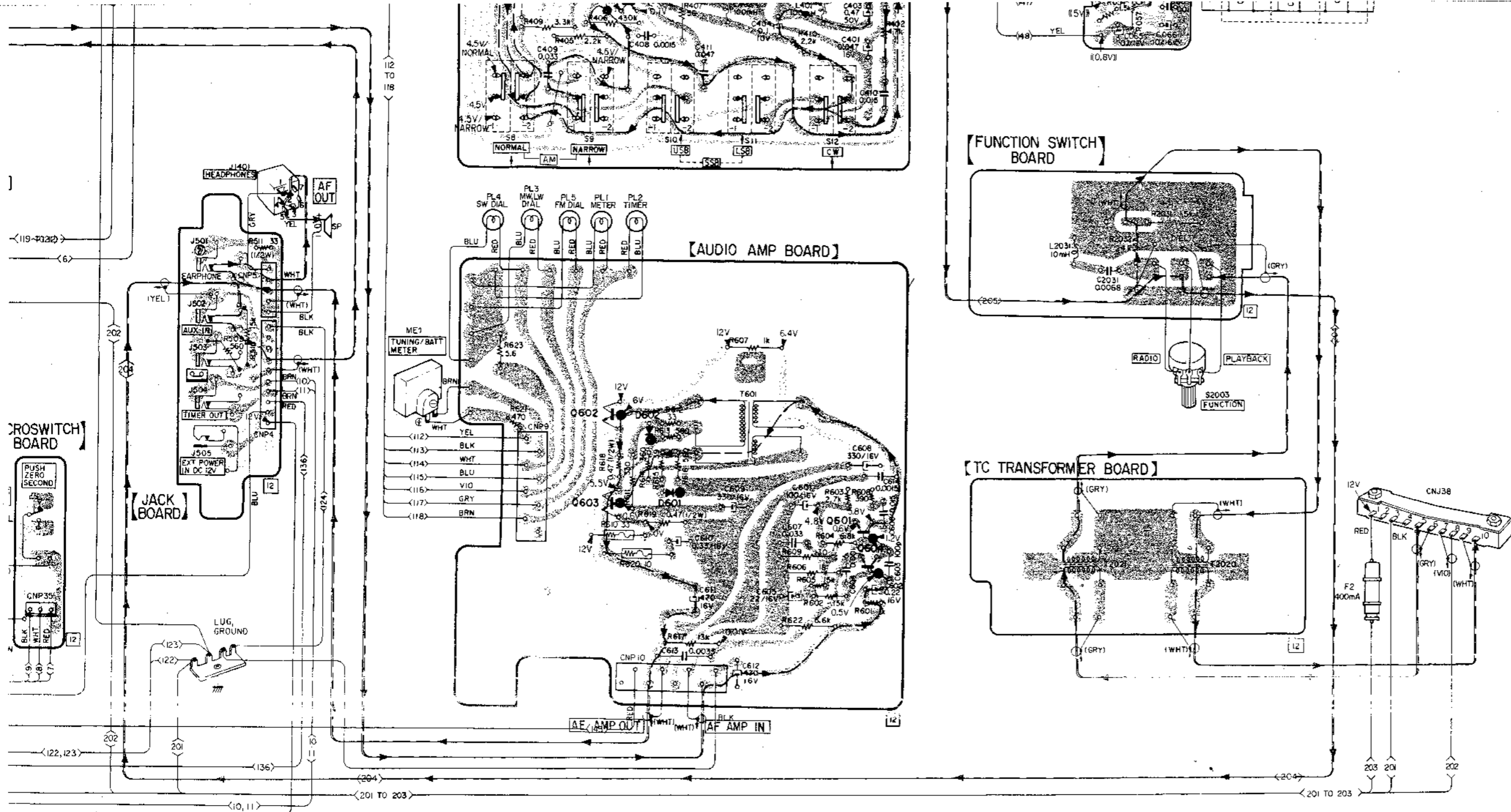
• *3 0 : 0 V
1 : 4.5 V

SW BAND	IC1	
	(3)	(4)
1 MHz BAND	1	1
2	0	1
3	1	0
4	0	0
5	1	1
6	0	1
7	1	0
8	1	0
9	1	0
10	0	0
11	1	1
12	0	1
13	1	0
14	0	0
15	1	1
16	0	1
17	1	0

206	231	218	217	216	214	215	208	IC802	803	IC801	209	221	219	220	003	002	001	Q	
97			213	804			805		806	401	222	210	801	601	053	052	054	051	IC
											802			604					
			217	801	239	804	212				214	219	223	218	001	002	003		D
				802		807	803			401	602	215	216	220	051	003			

NB: S14 (NOISE BLANKER) IS ON
0.15W/NB





Indication (decimal value) and inputs • * 3 0 : 0-V
 follows: 1 : 4.5 V

LED Input Terminal				
c	d	e	f	g
1	1	1	1	0
1	0	0	0	0
0	1	1	0	1
1	1	0	0	1
1	0	0	1	1
1	1	0	1	1
1	1	1	1	1
1	0	0	0	0
1	1	1	1	1
1	1	0	1	1
0 : low level 1 : high level				







SW BAND	IC TERMINAL					
	IC1003			IC1004		
	③	④	⑤	⑥	③	④
1 MHz BAND	1	1	1	0	1	1
2	0	1	1	0	1	1
3	1	0	1	0	1	1
4	0	0	1	0	1	1
5	1	1	0	0	1	1
6	0	1	0	0	1	1
7	1	0	0	0	1	1
8	0	0	0	0	1	1
9	1	0	0	1	0	1
10	0	0	0	1	0	1
11	1	1	1	0	0	1
12	0	1	1	0	0	1
13	1	0	1	0	0	1
14	0	0	1	0	0	1
15	1	1	0	0	0	1
16	0	1	0	0	0	1
17	1	0	0	0	0	1

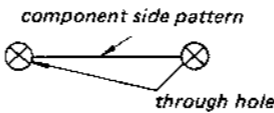
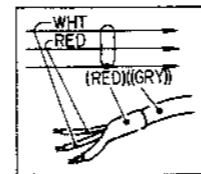
SW BAND	IC TERMINAL					
	IC1003			IC1004		
	③	④	⑤	⑥	③	④
18 MHz BAND	0	0	0	0	0	1
19	1	0	0	1	1	0
20	0	0	0	1	1	0
21	1	1	1	0	1	0
22	0	1	1	0	1	0
23	1	0	1	0	1	0
24	0	0	1	0	1	0
25	1	1	0	0	1	0
26	0	1	0	0	1	0
27	1	0	0	0	1	0
28	0	0	0	0	1	0
29	1	0	0	1	0	0




Ref. No.	Switch	Position
S001	FM FM1 - FM2	FM1
S1-1	ANT SELECT	LOCAL
S23	MW, LW-EXT ANT	
S1-2	ANT SELECT	ROD
S2	SW ANT COIL SELECT	L108
S3-1 - 3-6	BAND SELECTOR, SW	ON
S4-1 - 4-6	BAND SELECTOR, MW	OFF
S5-1 - 5-6	BAND SELECTOR, LW	OFF
S6-1 - 6-4	BAND SELECTOR, FM	OFF
S8	MODE, NORMAL	ON
S9	MODE, NARROW	OFF
S10	MODE, USB-SSB	OFF
S11	MODE, LSB-SSB	OFF
S12	MODE, CW	OFF
S14	NOISE BLANKER	OFF
S15	AFC	OFF
S16	MUTING	OFF
S17	TIMER ON	OFF
S18	BATT CHECK	OFF
S19	LIGHT	OFF
S20	ZERO SECOND	OFF

Ref. No.	Switch	Position
S21	POWER	OFF
S22	OFF-ON-TIMER ON	OFF
S23	VOLTAGE SELECT	100V
S24	BATT/AC	BATT
S25	QUARTZ TIMER	OFF
S26	SW BAND SELECTOR	0
S27 to 29	SW BAND SELECTOR	9
S2003	FUNCTION	RADIO
	RADIO-PLAYBACK	

Note:

- All capacitors are in μF unless otherwise noted. $\text{pF} = \mu\mu\text{F}$ 50WV or less are not indicated except for electrolytics.
- All resistors are in ohms, $\frac{1}{4}\text{W}$ unless otherwise noted. $\text{k}\Omega = 1000\Omega$, $\text{M}\Omega = 1000\text{k}\Omega$
-  : fusible resistor.
-  : internal component.
-  : panel designation.
-  : adjustment for repair.
- Transistor base-emitter voltages are measured on the 2.5 V range.
- Transistor is used for D701.
- Color code of sleeving over the end of the jacket.
 -  : B+ pattern
 -  : signal path



-  : B+ bus.
-  : B+ bus when S3 (BAND SELECTOR, SW) is on.
-  : B+ bus at 3.501 MHz.
- Voltages are DC with respect to ground unless otherwise noted.
- Readings are taken under SW detuned conditions with a VOM (20 k Ω /V), setting VR501 (TREBLE) to minimum position, VR502 (BASS) to minimum position and VR503 (VOLUME) to mechanical mid position.
- < > : FM1 ... S15 (AFC): ON, S16 (MUTING): OFF, tuning dial: minimum frequency
- (()) : FM2 ... S15 (AFC): ON, S16 (MUTING): OFF, tuning dial: minimum frequency
- ◀ ▶ : FM ... S15 (AFC): OFF, S16 (MUTING): ON, tuning dial: minimum frequency
- [] : LW ... VR1401 (RF GAIN): MAX/NORMAL, MODE: NORMAL, tuning dial: minimum frequency
- () : MW ... VR1401 (RF GAIN): MAX/NORMAL, MODE: NORMAL, tuning dial: minimum frequency

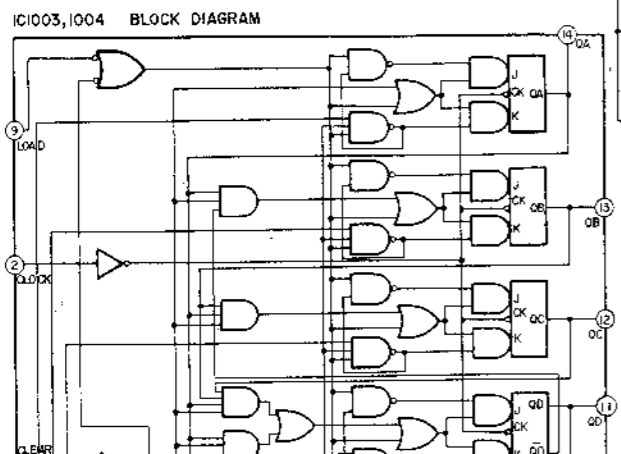
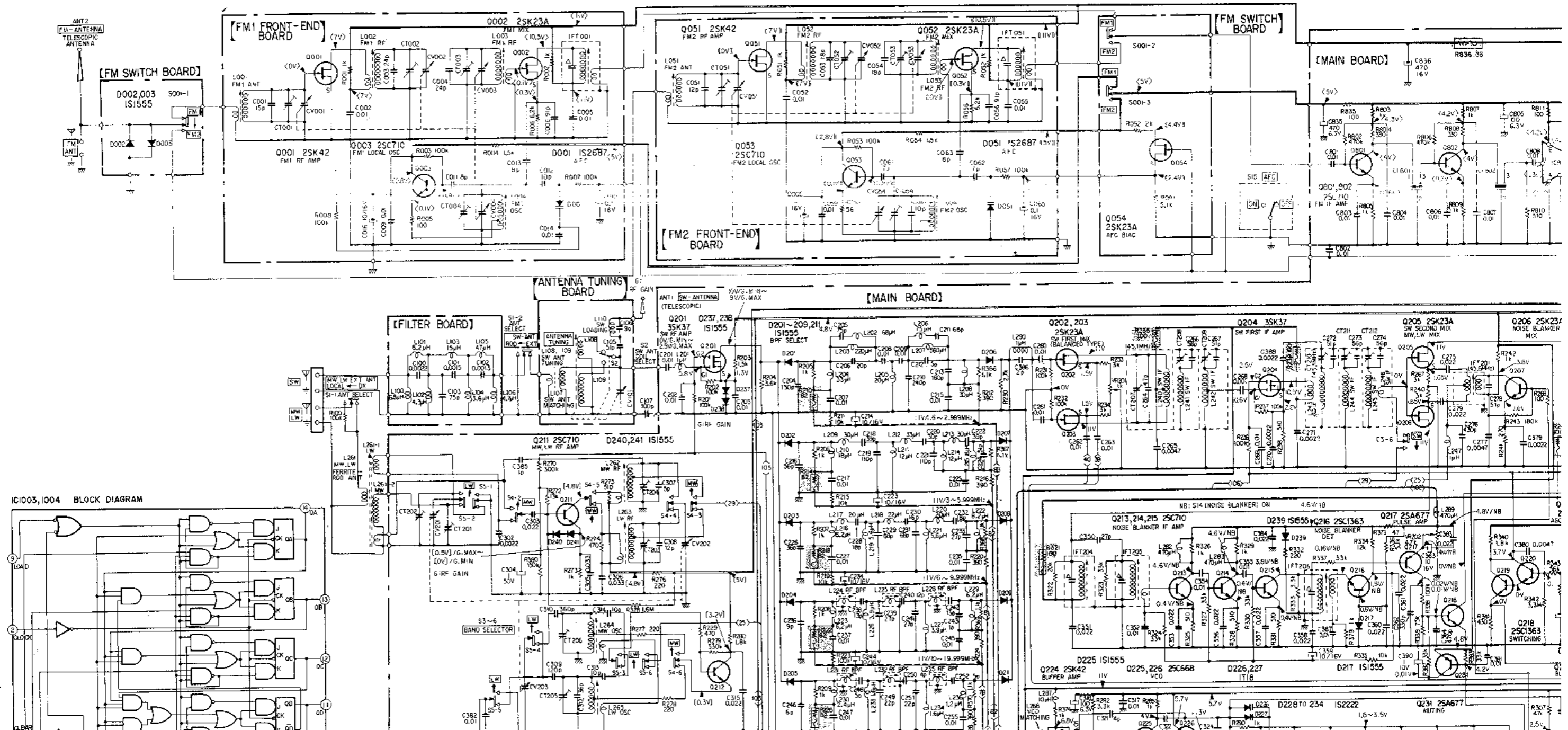
- /G MAX: ... VR1401 (RF GAIN): MAX/NORMA
- /G MIN: ... VR1401 (RF GAIN): MIN
- /USB: ... S10 (MODE, USB-SSB): ON
- /LSB: ... S11 (MODE, LSB-SSB): ON
- /SSB: ... S10 (MODE, USB-SSB) or S11 (MODE, LSB-SSB): ON
- /CW: ... S12 (CW): ON
- /NB: ... S14 (NOISE BLANKER): ON
- /QMHz: ... When \square MHz signal is received.

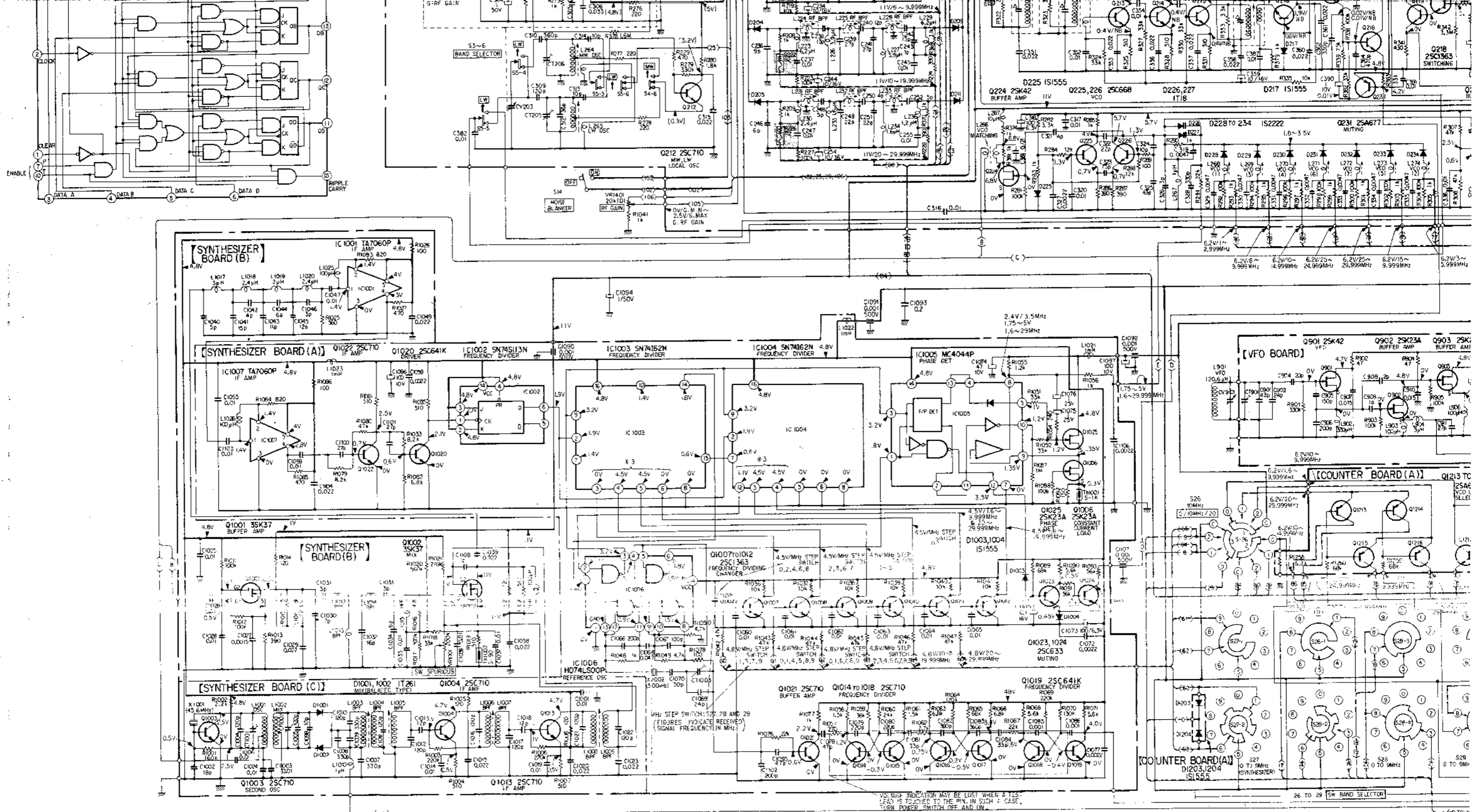
• * 1 Relations of the LED indication (decimal value) and (binary-coded decimal) value are as follows:

LED Indication	BCD code			
	A	B	C	D
0	0	0	0	0
1	1	0	0	0
2	0	1	0	0
3	1	1	0	0
4	0	0	1	0
5	1	0	1	0
6	0	1	1	0
7	1	1	1	0
8	0	0	0	1
9	1	0	0	1

0 : low level
1 : high level

4-2. SCHEMATIC DIAGRAM - Radio Section -





are in μF unless otherwise noted. $\text{pF} = \mu\text{F} \times 10^{-6}$
 are not indicated except for electrolytics.
 re in ohms, $\frac{1}{2}W$ unless otherwise noted.
 $M\Omega = 1000k\Omega$
 resistor.
 al component.
 designation.
 ment for repair.
 -emitter voltages are measured on the 2.5 V

- : B+ bus.
- - - : B+ bus when S3 (BAND SELECTOR, SW) is on.
- - - : B+ bus at 3.501 MHz.
- Voltages are DC with respect to ground unless otherwise noted.
- Readings are taken under SW detuned conditions with a VOM (20 $k\Omega/V$), setting VR501 (TREBLE) to minimum position, VR502 (BASS) to minimum position and VR503 (VOLUME) to mechanical mid position.

- < > : FM1 ... S15 (AFC): ON, S16 (MUTING): OFF, tuning dial: minimum frequency
- (()) : FM2 ... S15 (AFC): ON, S16 (MUTING): OFF, tuning dial: minimum frequency
- ◀ ▶ : FM ... S15 (AFC): OFF, S16 (MUTING): ON, tuning dial: minimum frequency
- [] : LW ... VR1401 (RF GAIN): MAX/NORMAL, MODE: NORMAL, tuning dial: minimum frequency
- () : MW ... VR1401 (RF GAIN): MAX/NORMAL, MODE: NORMAL, tuning dial: minimum frequency

- /G MAX: ... VR1401 (RF GAIN): MAX/NORMAL
- /G MIN: ... VR1401 (RF GAIN): MIN
- /USB: ... S10 (MODE, USB-SSB): ON
- /LSB: ... S11 (MODE, LSB-SSB): ON
- /SSB: ... S10 (MODE, USB-SSB) or S11 (MODE, LSB-SSB): ON
- /CW: ... S12 (CW): ON
- /NB: ... S14 (NOISE BLANKER): ON
- /MHz: ... When MHz signal is received.

※1 Relation of the LED indication (decimal value) and BCD (binary-coded decimal) value are as follows:

LED Indication	BCD code			
	A	B	C	D
0	0	0	0	0
1	1	0	0	0
2	0	1	0	0
3	1	1	0	0
4	0	0	1	0
5	1	0	1	0
6	0	1	1	0
7	1	1	1	0
8	0	0	0	1
9	1	0	0	1

0 : low level
1 : high level

※2 Relation of the LED indication (decimal value) and inputs to the LED are as follows:

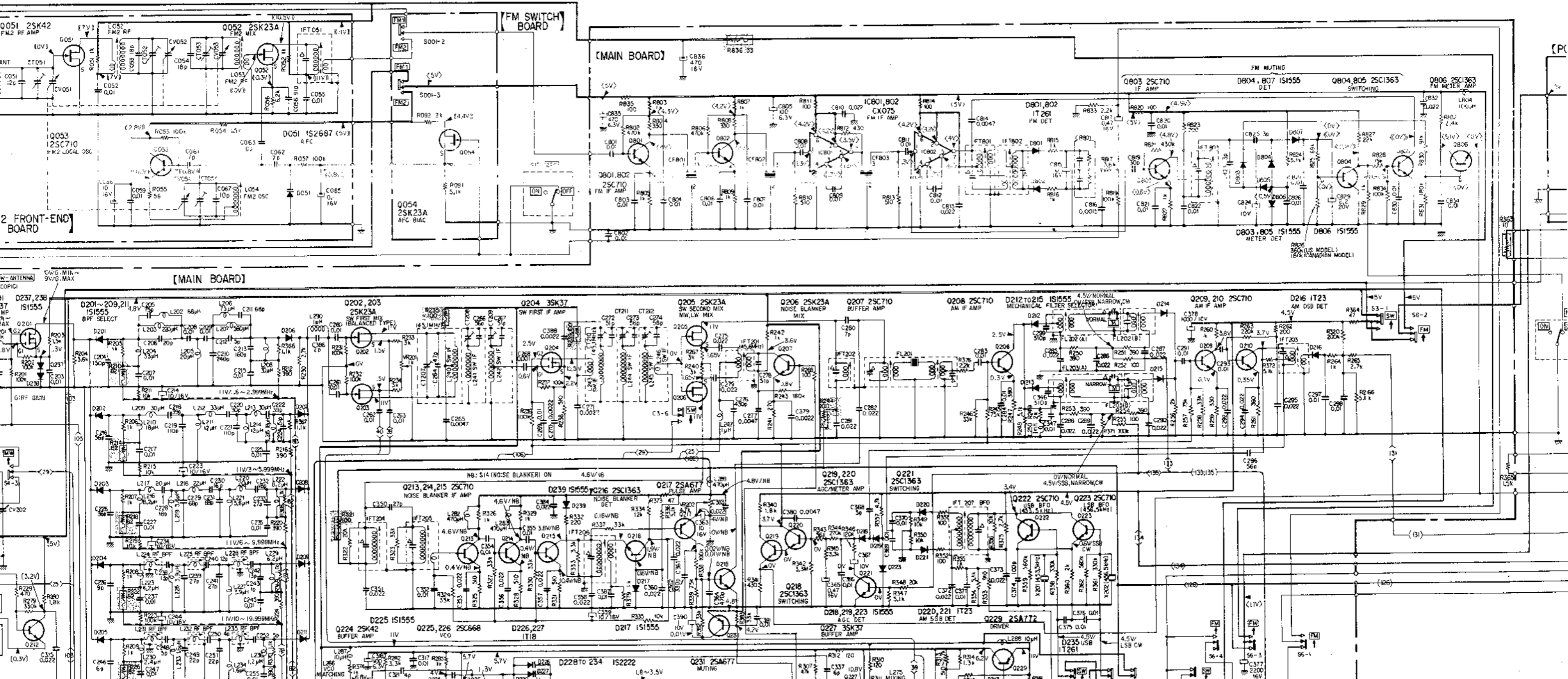
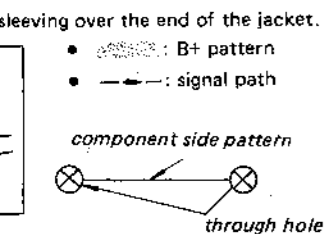
LED Indication	LED Input Terminal						
	a	b	c	d	e	f	g
0	1	1	1	1	1	1	0
1	0	1	1	0	0	0	0
2	1	1	0	1	1	0	1
3	1	1	1	1	0	0	1
4	0	1	1	0	0	1	1
5	1	0	1	1	0	1	1
6	0	0	1	1	1	1	1
7	1	1	1	0	0	0	0
8	1	1	1	1	1	1	1
9	1	1	1	1	0	1	1

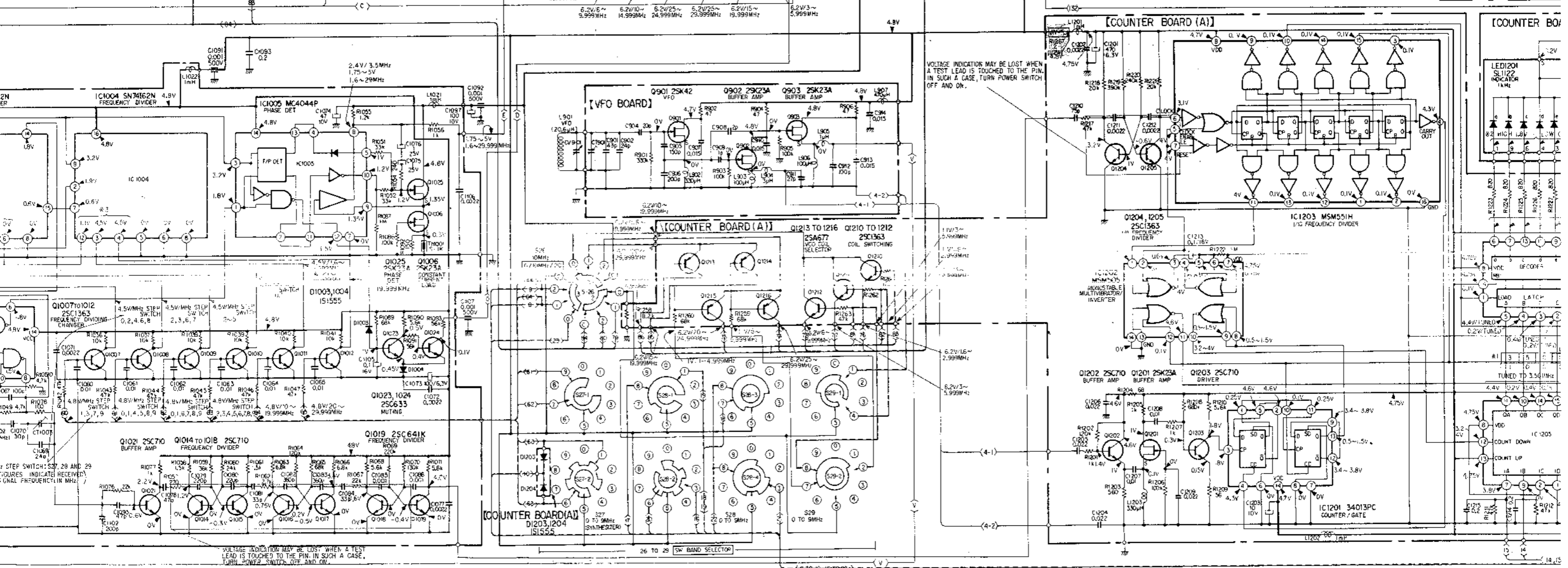
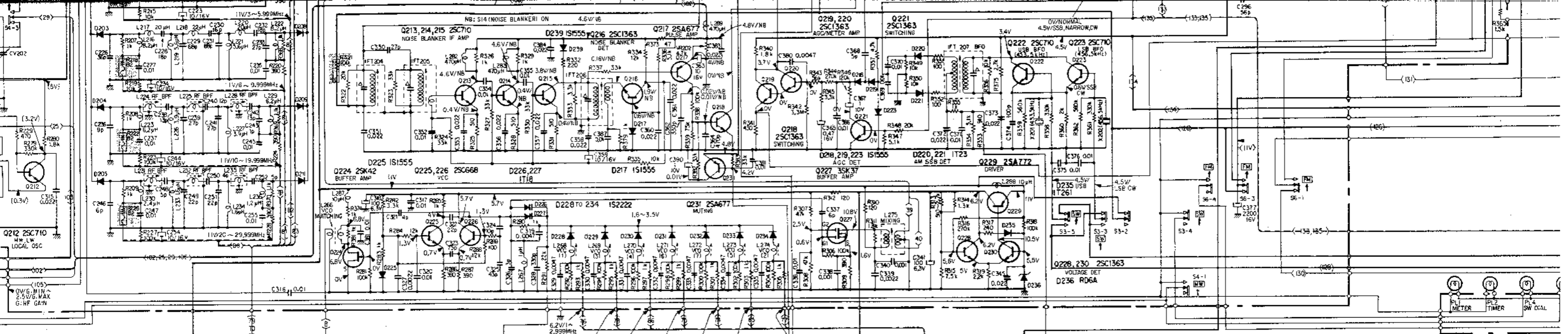
0 : low level
1 : high level

※3 0 : 0V
1 : 4.5V

SW BAND	IC TERMINAL					
	IC1003			IC1004		
	③	④	⑤	⑥	③	④
1 MHz BAND	1	1	1	0	1	1
2	0	1	1	0	1	1
3	1	0	1	0	1	1
4	0	0	1	0	1	1
5	1	1	0	0	1	1
6	0	1	0	0	1	1
7	1	0	0	0	1	1
8	0	0	0	0	1	1
9	1	0	0	1	0	1
10	0	0	0	1	0	1
11	1	1	1	0	0	1
12	0	1	1	0	0	1
13	1	0	1	0	0	1
14	0	0	1	0	0	1
15	1	1	0	0	0	1
16	0	1	0	0	0	1
17	1	0	0	0	0	1

SW BAND
18 MHz BAND
19
20
21
22
23
24
25
26
27
28
29





MAL • *2 Relation of the LED indication (decimal value) and inputs to the LED are as follows: • *3 0 : 0V 1 : 4.5V

LED Indication	LED Input Terminal						
	a	b	c	d	e	f	g
0	1	1	1	1	1	1	0
1	0	1	1	0	0	0	0
2	1	1	0	1	1	0	1
3	1	1	1	1	0	0	1
4	0	1	1	0	0	1	1
5	1	0	1	1	0	1	1
6	0	0	1	1	1	1	1
7	1	1	1	0	0	0	0
8	1	1	1	1	1	1	1
9	1	1	1	1	0	1	1

0 : low level
1 : high level

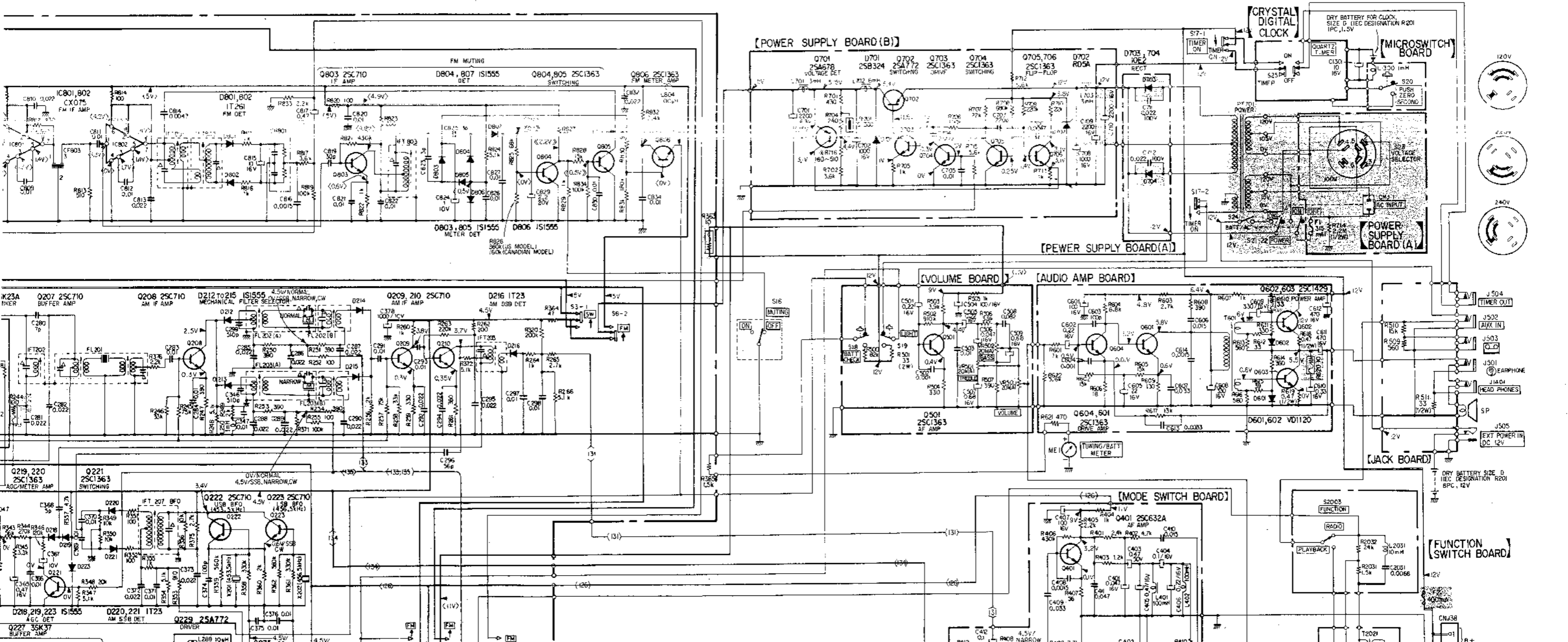
SW BAND	IC TERMINAL					
	IC1003			IC1004		
	③	④	⑤	⑥	③	④
1 MHz BAND	1	1	1	0	1	1
2	0	1	1	0	1	1
3	1	0	1	0	1	1
4	0	0	1	0	1	1
5	1	1	0	0	1	1
6	0	1	0	0	1	1
7	1	0	0	0	1	1
8	0	0	0	0	1	1
9	1	0	0	1	0	1
10	0	0	0	1	0	1
11	1	1	1	0	0	1
12	0	1	1	0	0	1
13	1	0	1	0	0	1
14	0	0	1	0	0	1
15	1	1	0	0	0	1
16	0	1	0	0	0	1
17	1	0	0	0	0	1

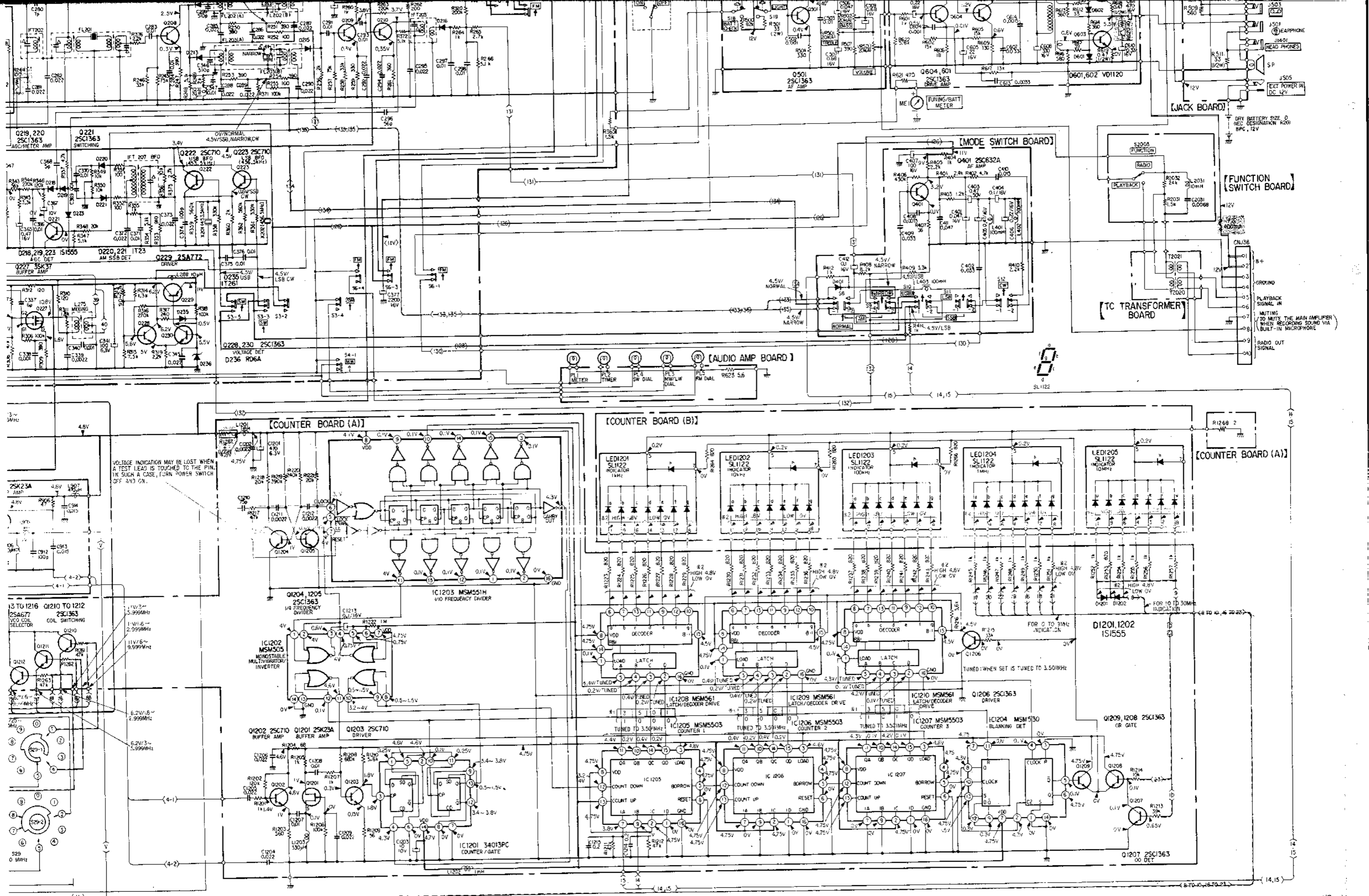
SW BAND	IC TERMINAL					
	IC1003			IC1004		
	③	④	⑤	⑥	③	④
18 MHz BAND	0	0	0	0	0	1
19	1	0	0	1	1	0
20	0	0	0	1	1	0
21	1	1	1	0	1	0
22	0	1	1	0	1	0
23	1	0	1	0	1	0
24	0	0	1	0	1	0
25	1	1	0	0	1	0
26	0	1	0	0	1	0
27	1	0	0	0	1	0
28	0	0	0	0	1	0
29	1	0	0	1	0	0

• Switch

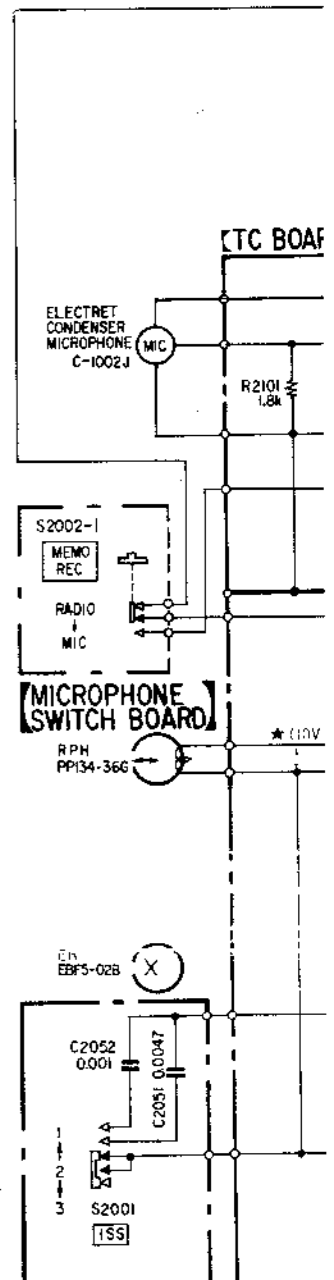
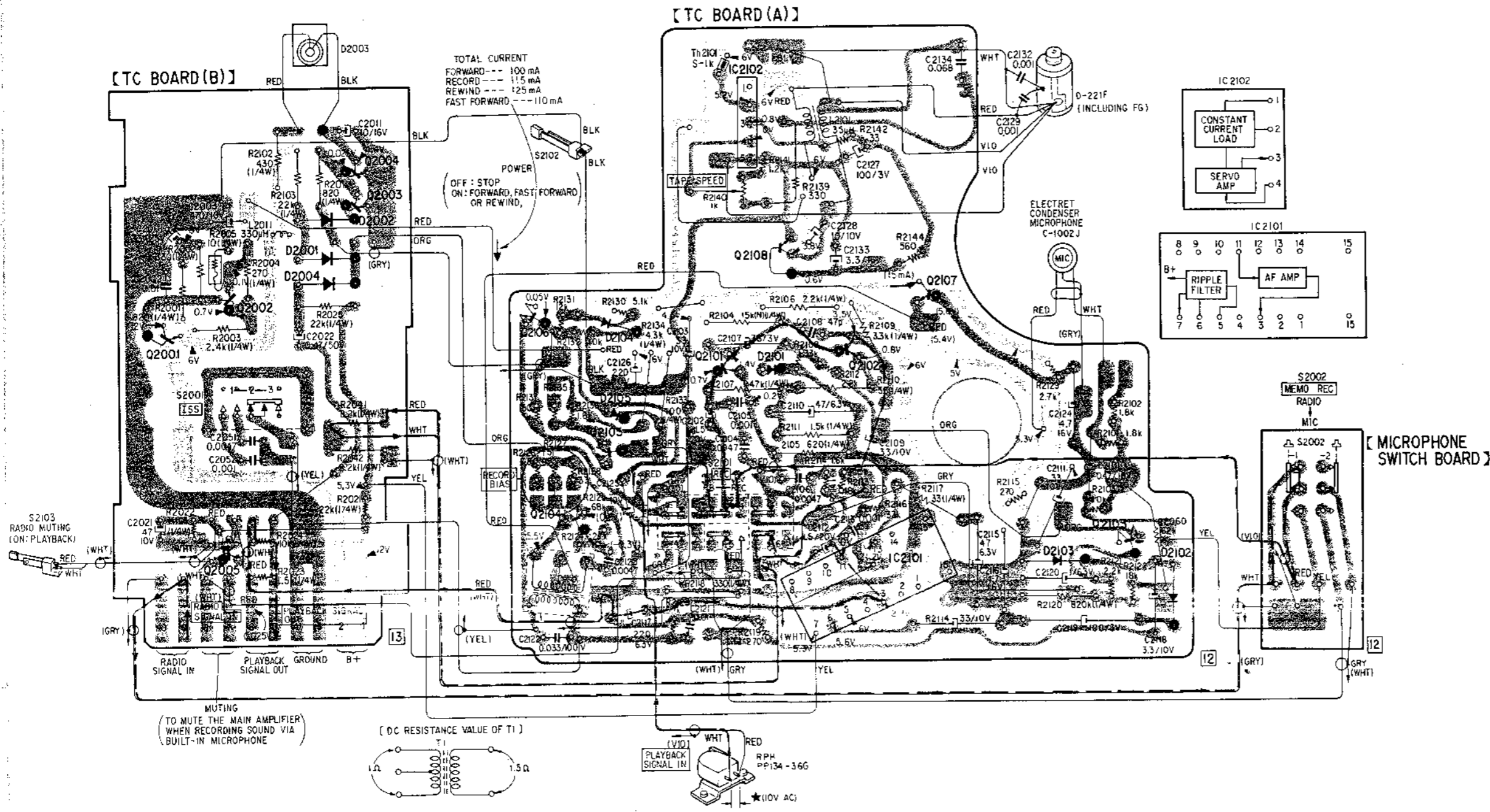
Ref. No.	Switch	Position
S001	FM FM1 - FM2	FM1
S1-1	ANT SELECT	LOCAL
S23	MW, LW-EXT ANT	
S1-2	ANT SELECT	ROD
S25	SW-ANT	
S26	ROD-EXT	
S2	SW ANT COIL SELECT	L108
S3-1 - 3-6	L108-L109	
S4-1 - 4-6	BAND SELECTOR, SW	ON
S5-1 - 5-6	BAND SELECTOR, MW	OFF
S6-1 - 6-4	BAND SELECTOR, LW	OFF
S8	BAND SELECTOR, FM	OFF
S9	MODE, NORMAL	ON
S10	MODE, NARROW	OFF
S11	MODE, USB-SSB	OFF
S12	MODE, LSB-SSB	OFF
S14	MODE, CW	OFF
S15	NOISE BLANKER	OFF
S16	AFC	OFF
S17	MUTING	OFF
S18	TIMER ON	OFF
S19	BATT CHECK	OFF
S20	LIGHT	OFF
S20	ZERO SECOND	OFF

Ref. No.	Switch	Position
S21	POWER	OFF
S22	OFF-ON-TIMER ON	OFF
S23	VOLTAGE SELECT	100V
S24	BATT/AC	BATT
S25	QUARTZ TIMER	OFF
S26	SW BAND SELECTOR	0
S27 to 29	0 - 10MHz - 20	
S27 to 29	SW BAND SELECTOR	9
S27 to 29	1 MHz STEP	
S27 to 29	0 - 1MHz - 2 - 3 - 4 - 5	
S27 to 29	- 6 - 7 - 8 - 9	
S2003	FUNCTION	RADIO
S2003	RADIO-PLAYBACK	



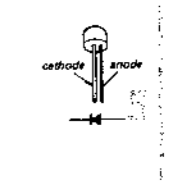
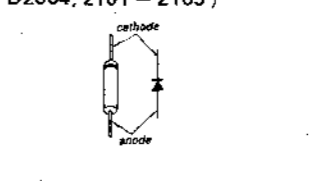
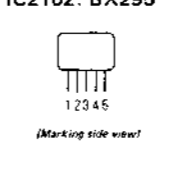
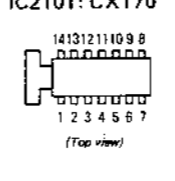
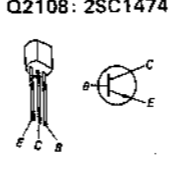
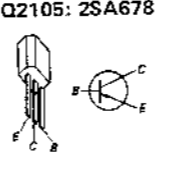
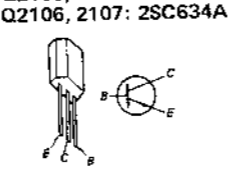
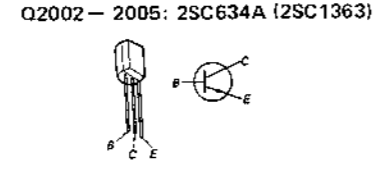
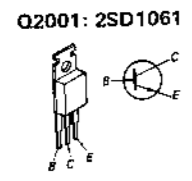


4-3. MOUNTING DIAGRAM - Tape Recorder Section -
- Conductor Side -



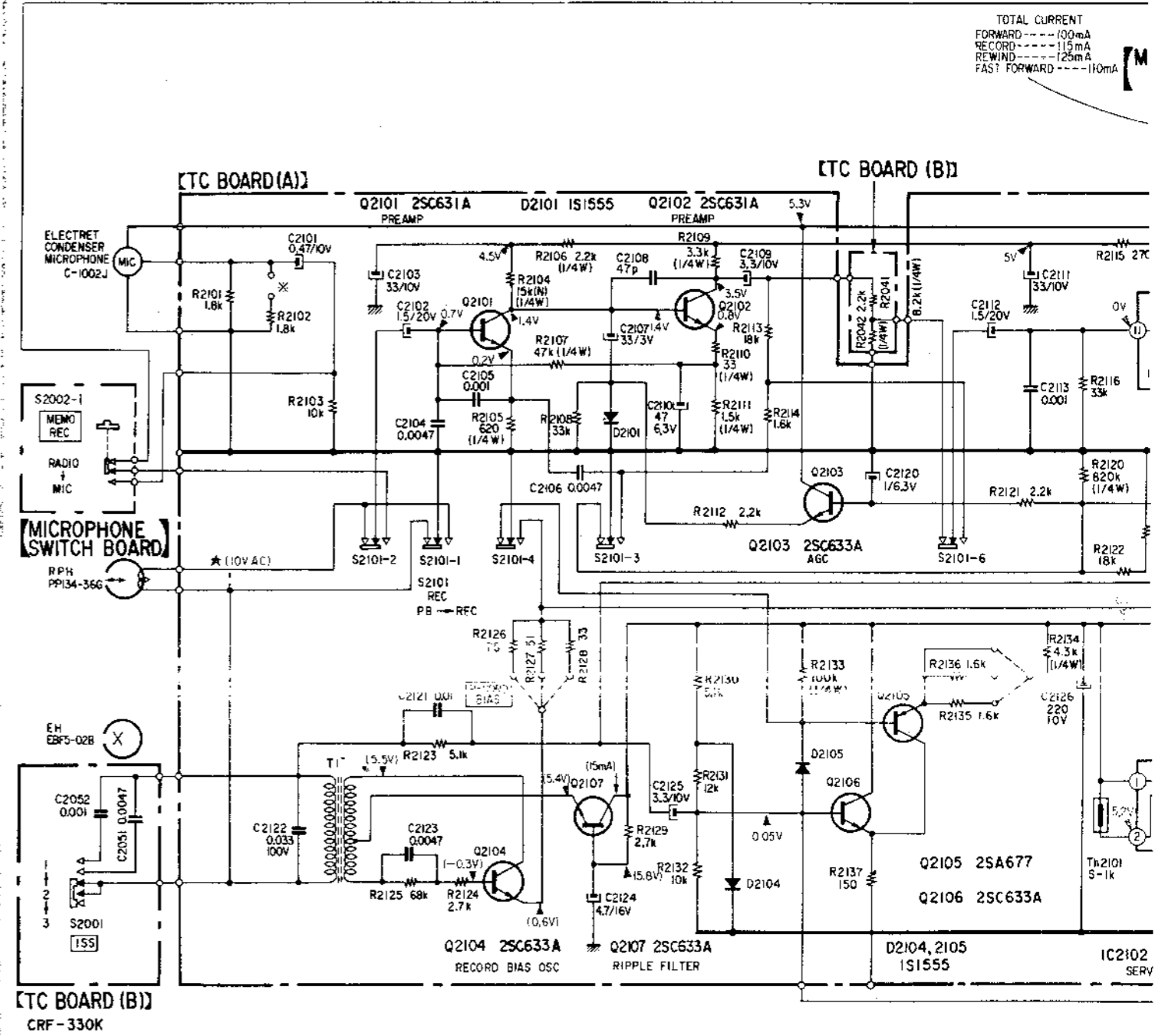
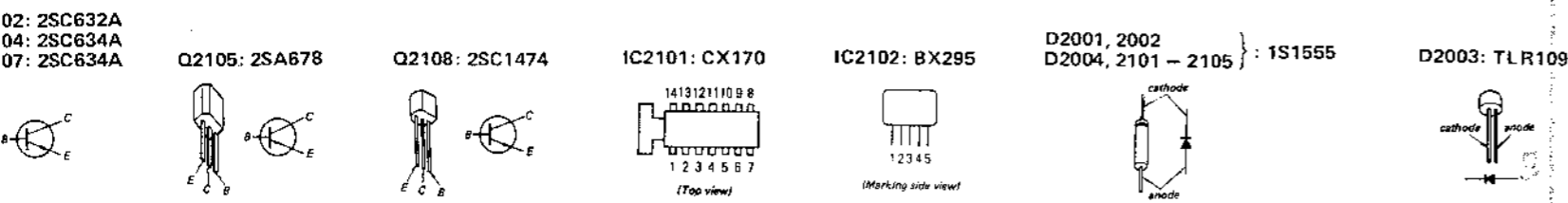
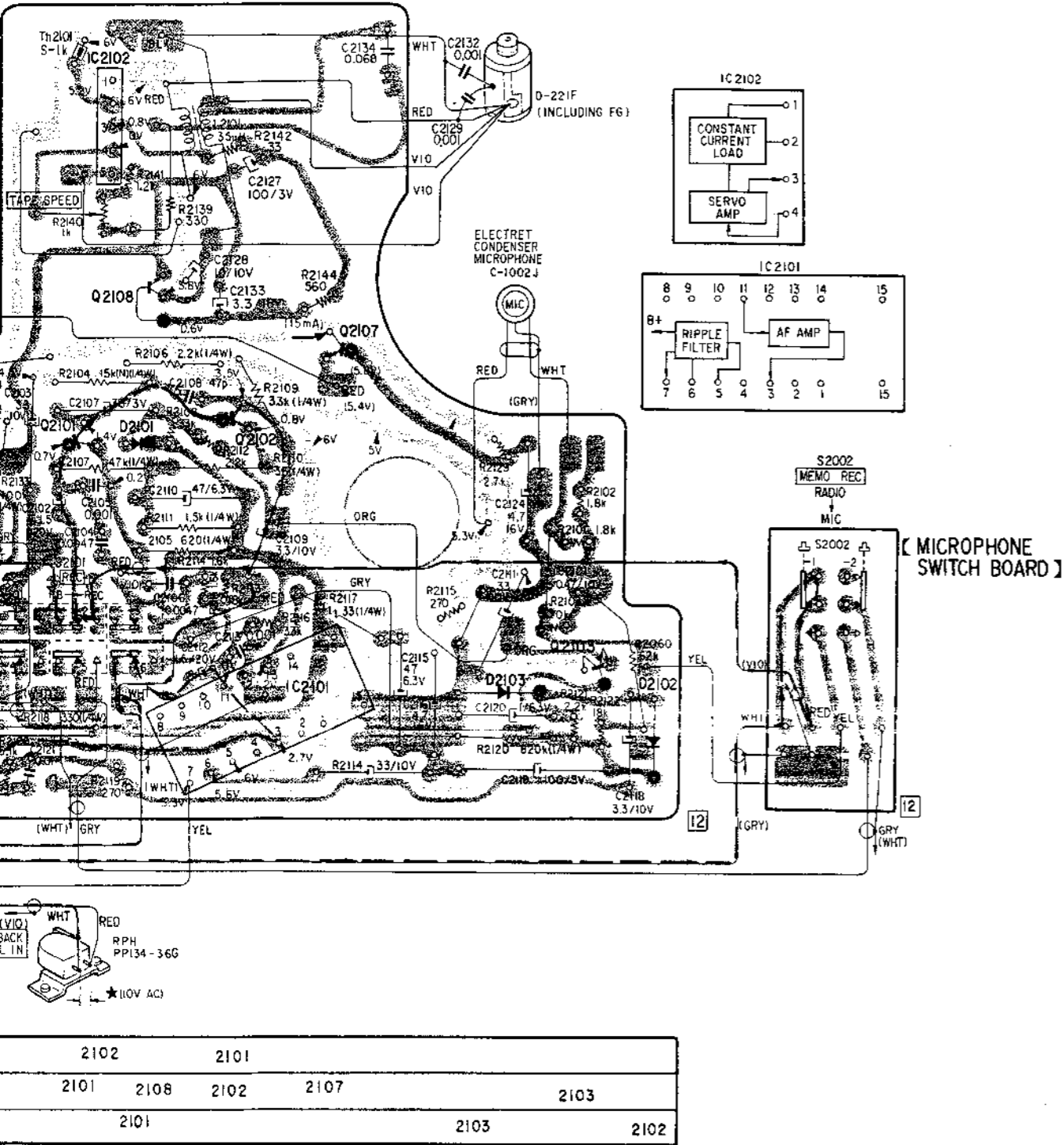
Q	2001	2002 2005	2004 2003
D		2002 2001 2004	

IC	2102		2101						
Q	2106	2104	2105	2101	2108	2102	2107	2103	
D		2104	2105		2101			2103	2102

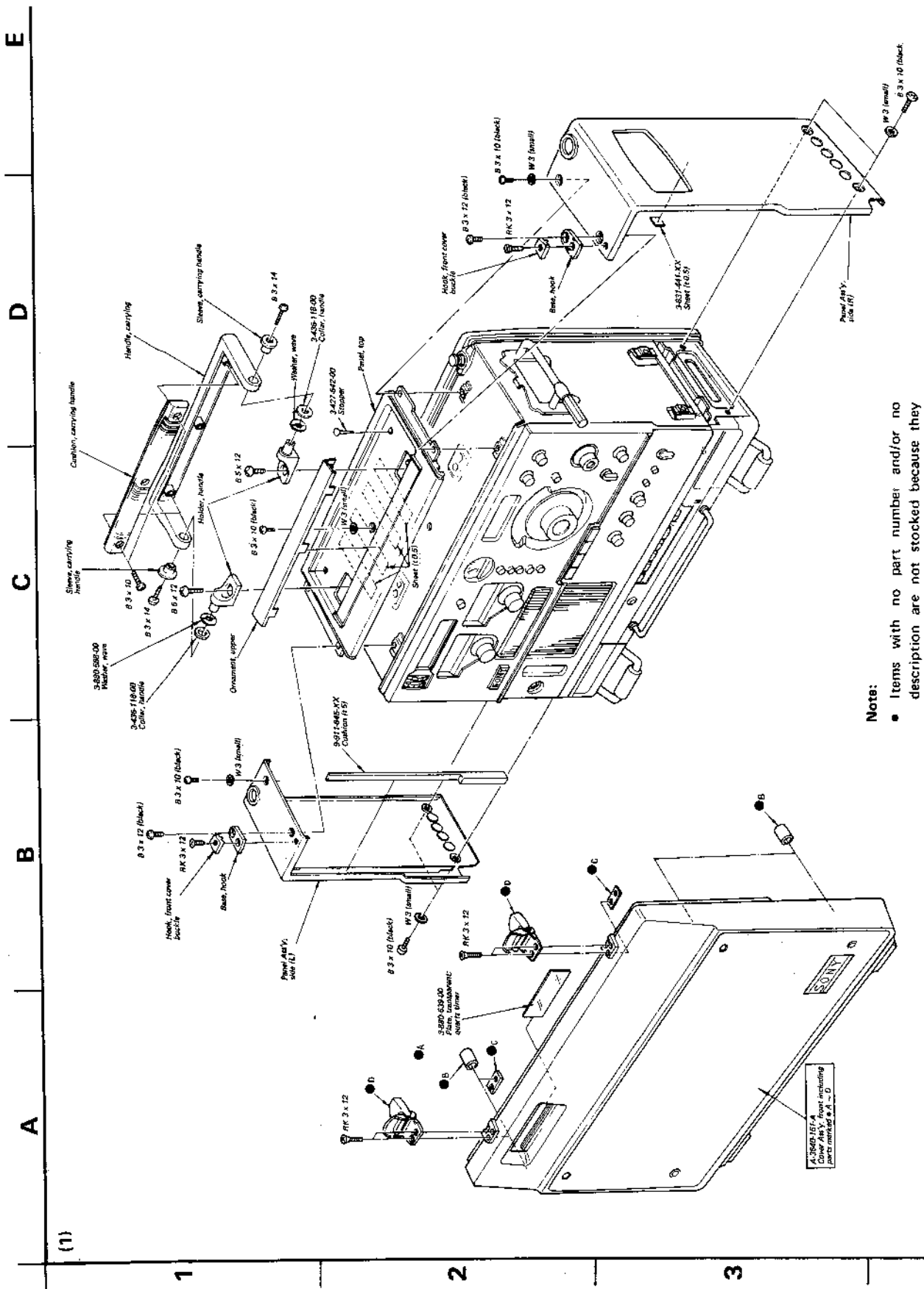


4-4. SCHEMATIC DIAGRAM - Tape Recorder Section -

[TC BOARD (A)]



**SECTION 5
EXPLODED VIEWS**



Note:

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (—) = slotted head
- (□□) shows the number of coils in spring.

A - Screws 361-A
Cover Assy, front including
parts marked A - D

(1)

1

2

3

E

D

C

B

A

(2) Note:

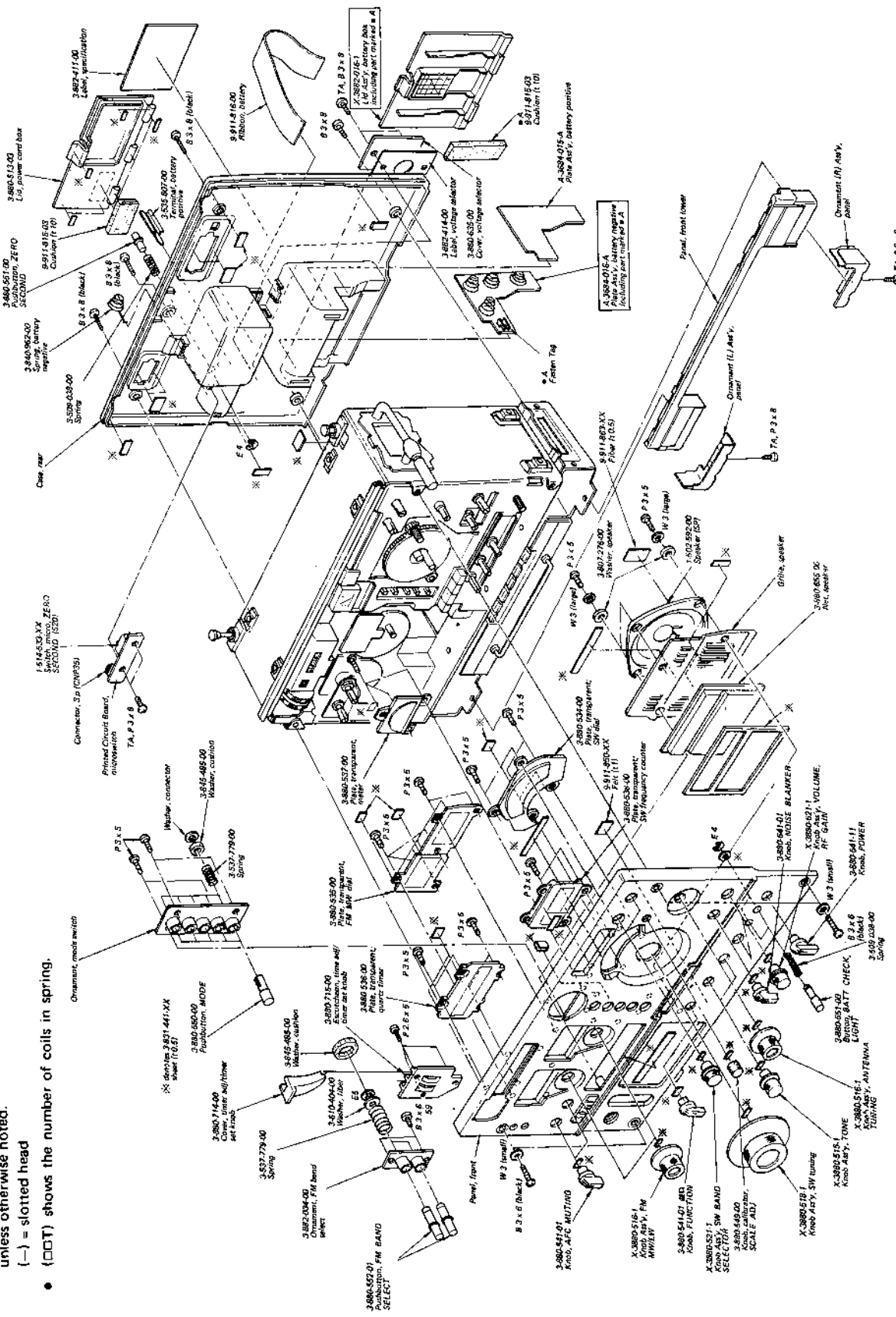
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (-) = slotted head
- (COT) shows the number of coils in spring.

1

2

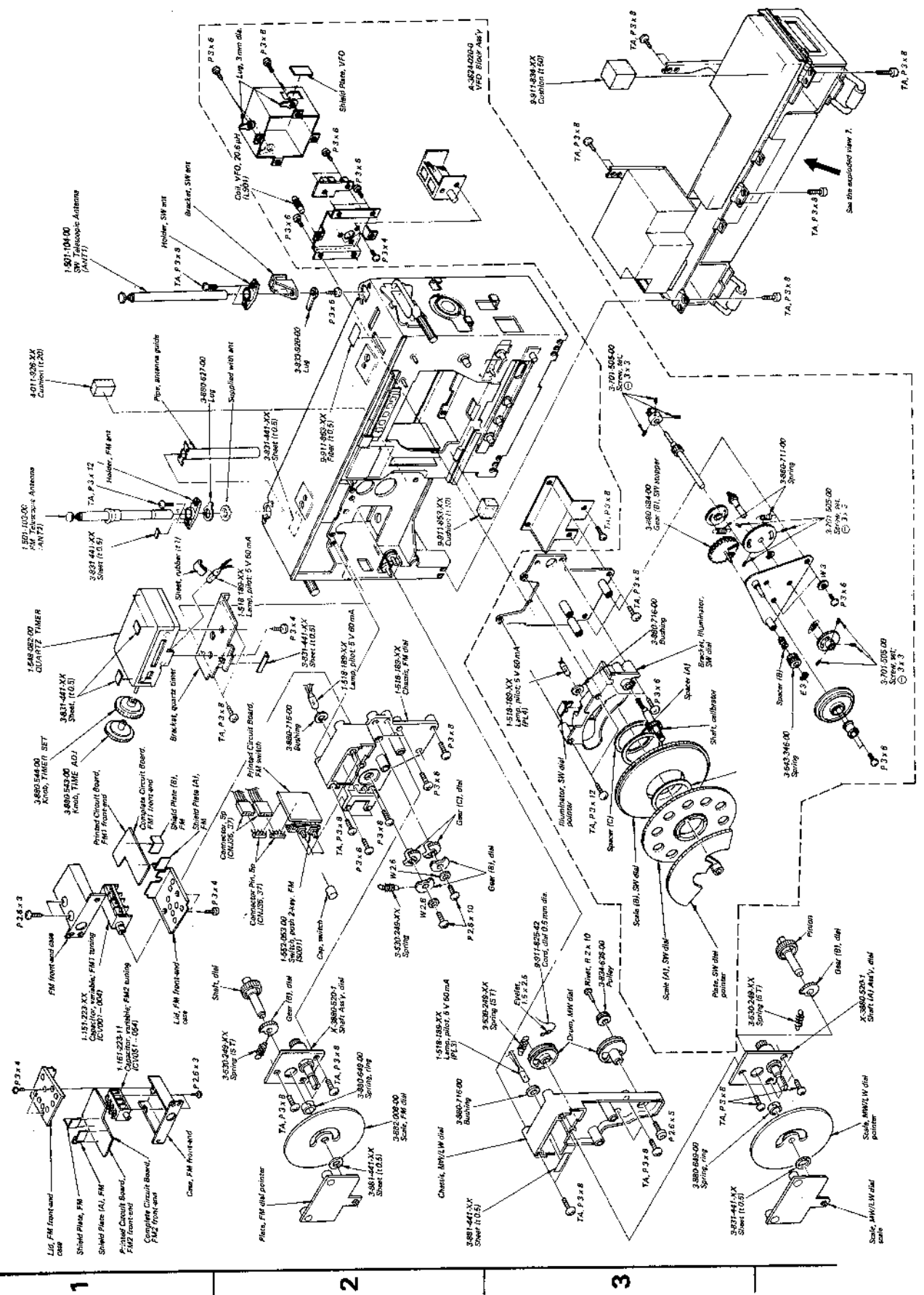
3

4



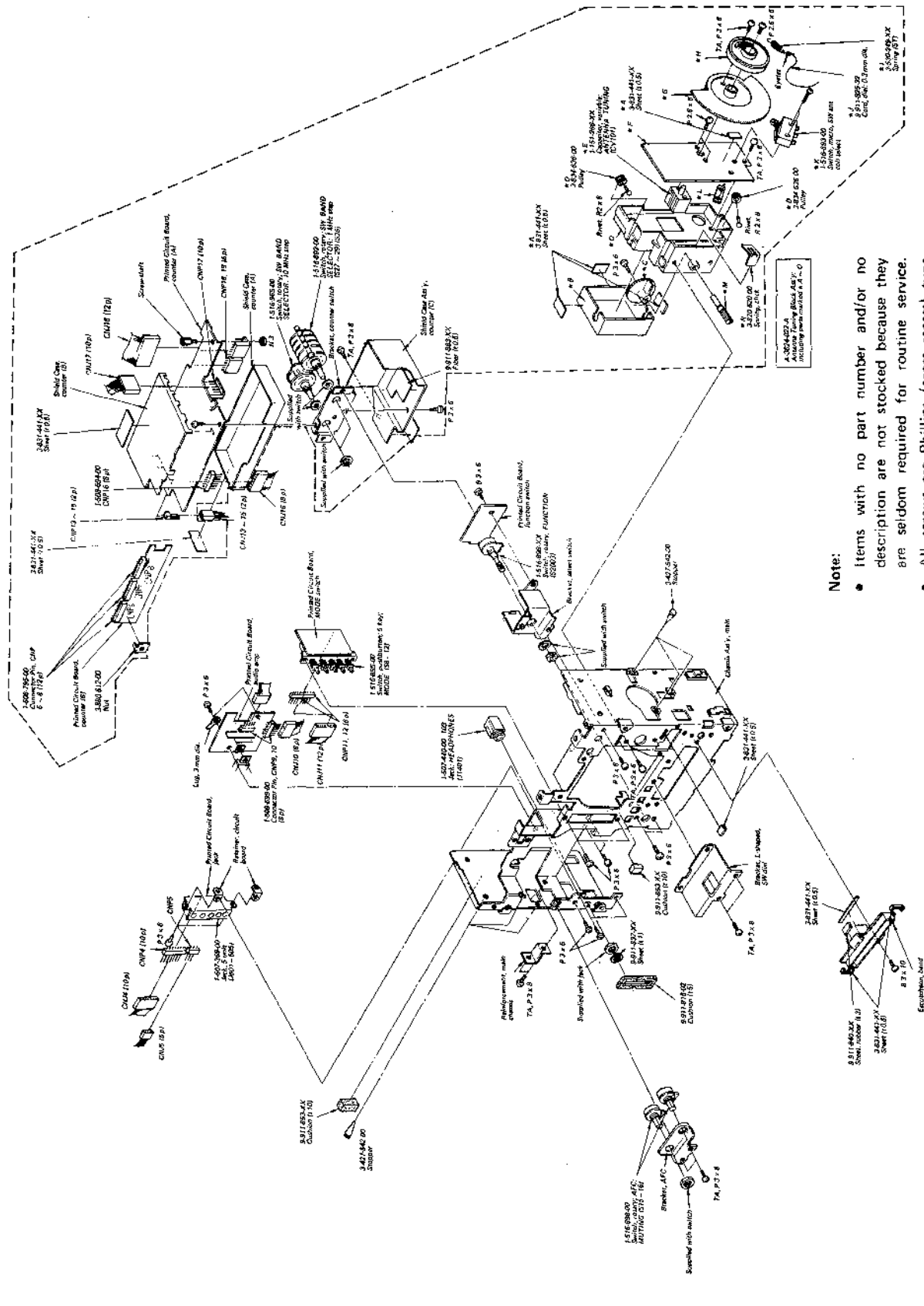
A B C D E

(3)

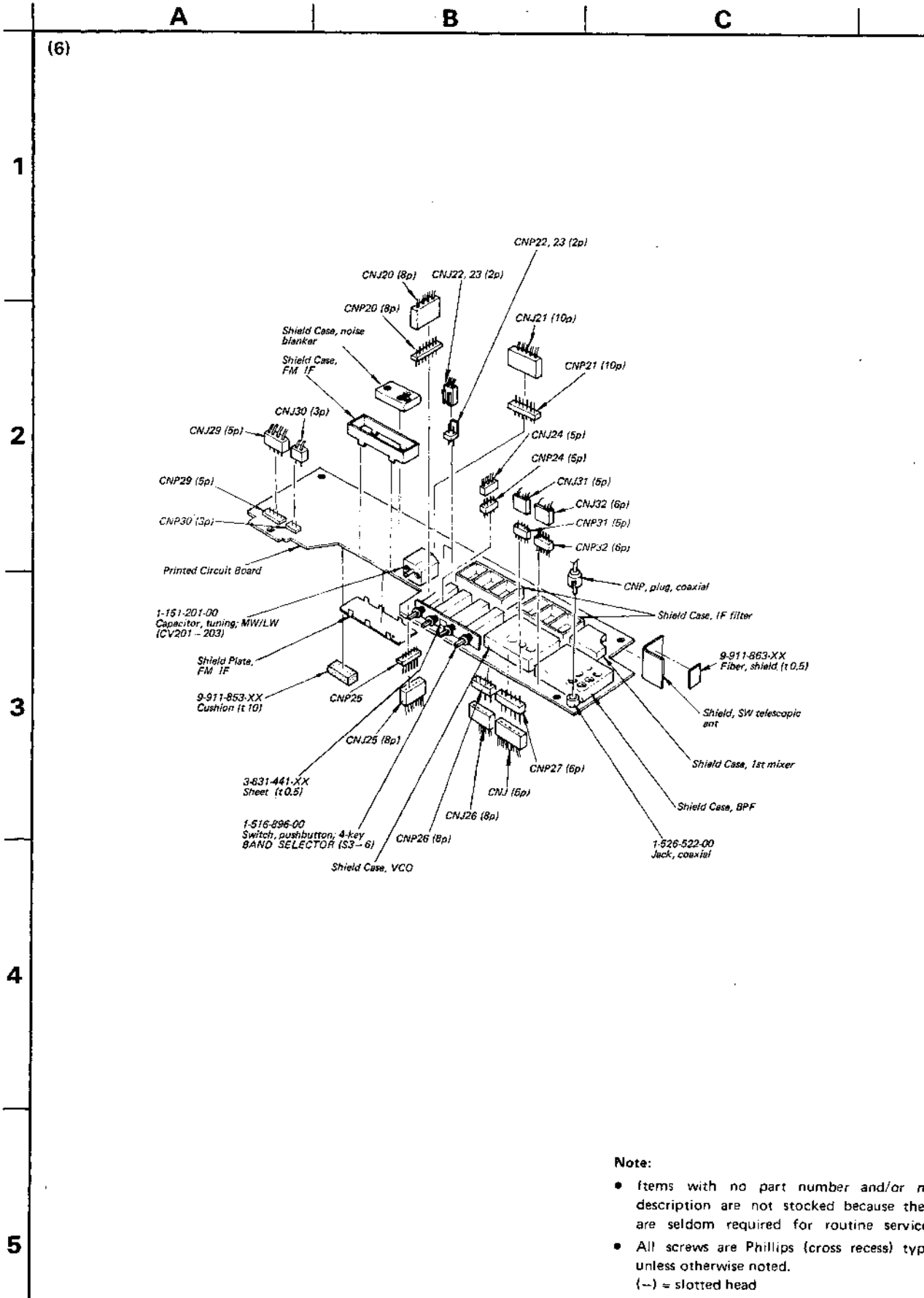


A B C D E

(5)

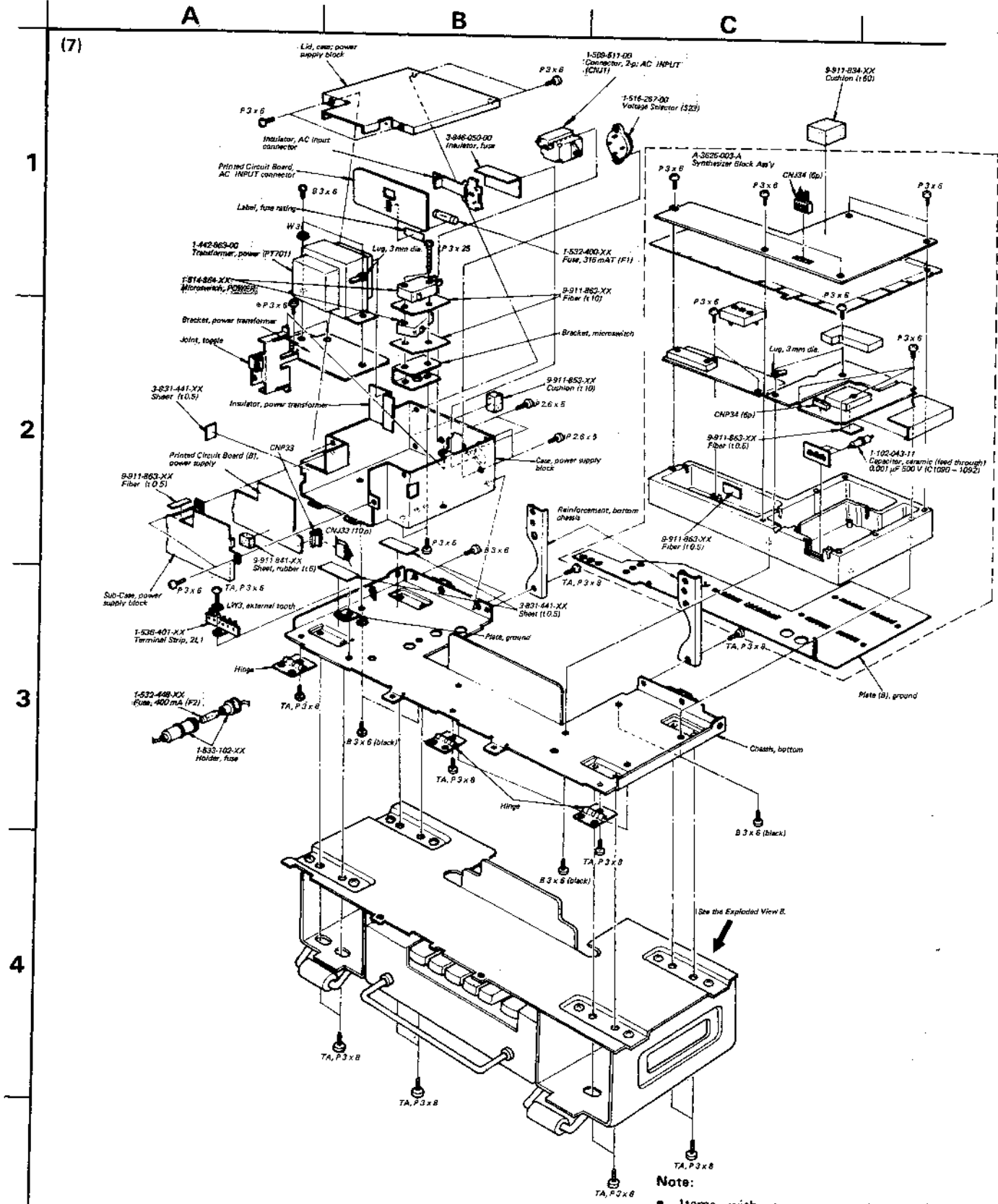


- Note:**
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
 - All screws are Phillips (cross recess) type unless otherwise noted.
 - (-) = slotted head
 - (COT) shows the number of coils in spring.

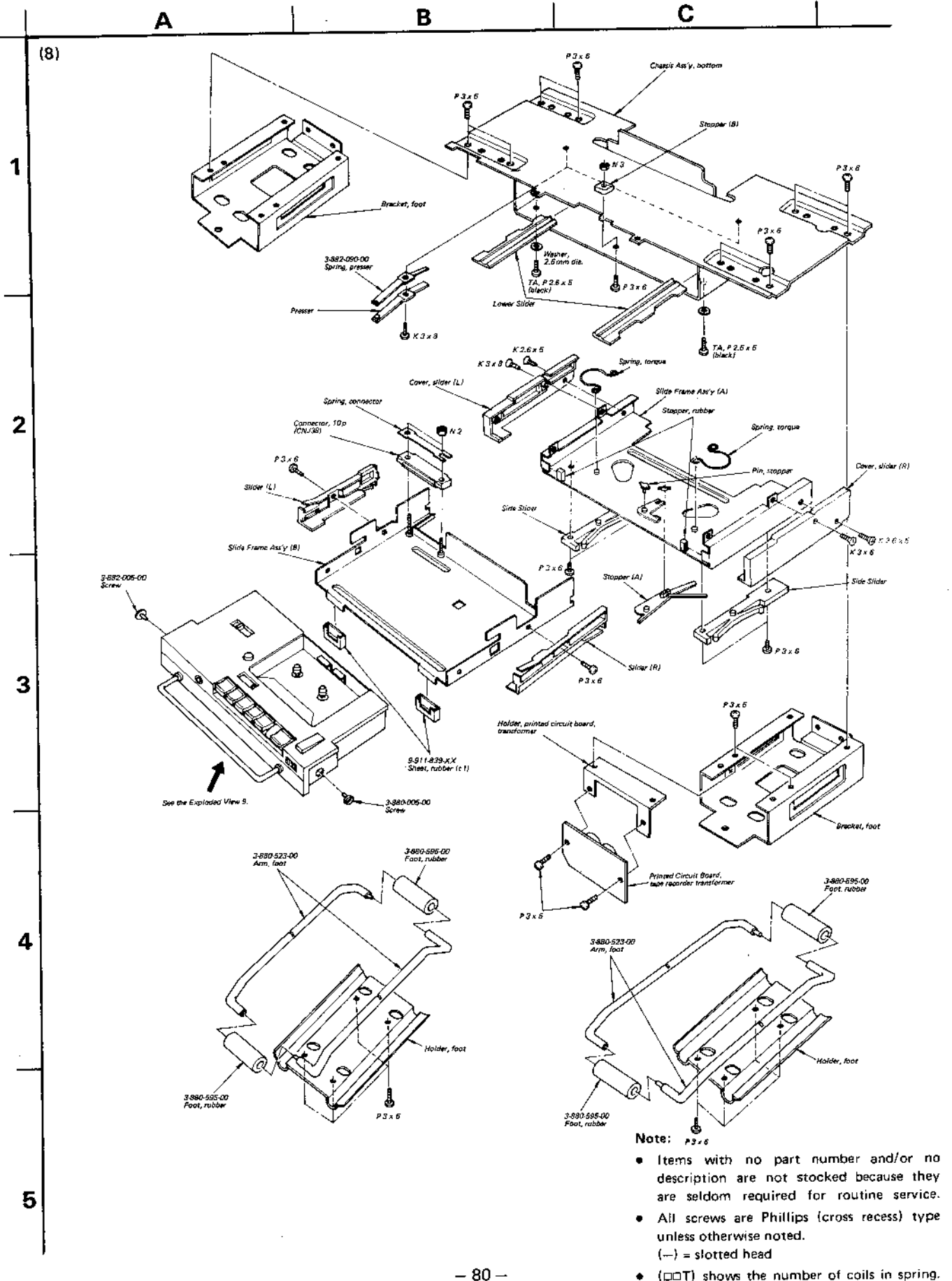


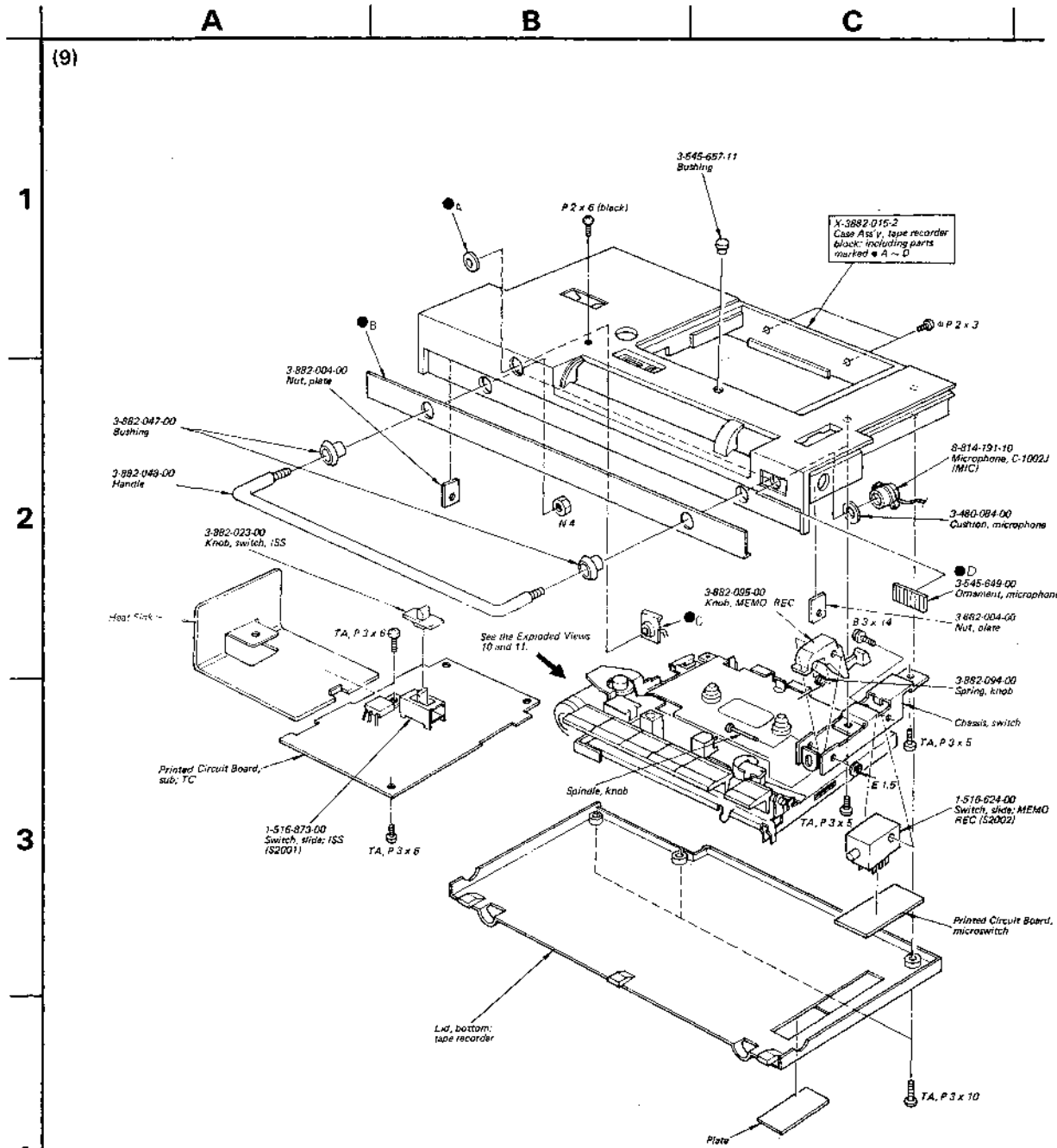
Note:

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
(-) = slotted head
- (00T) shows the number of coils in spring.



CRF-330K

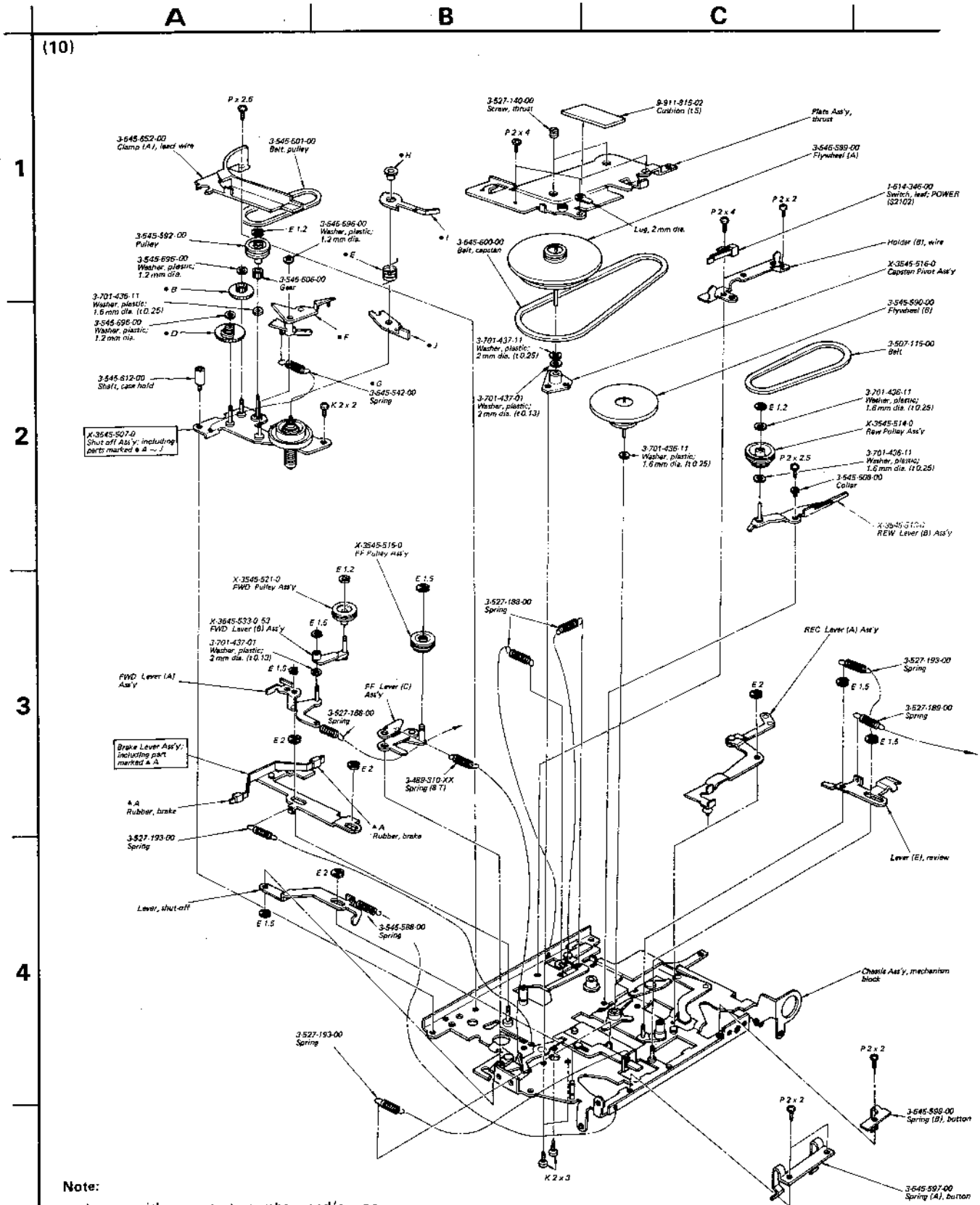




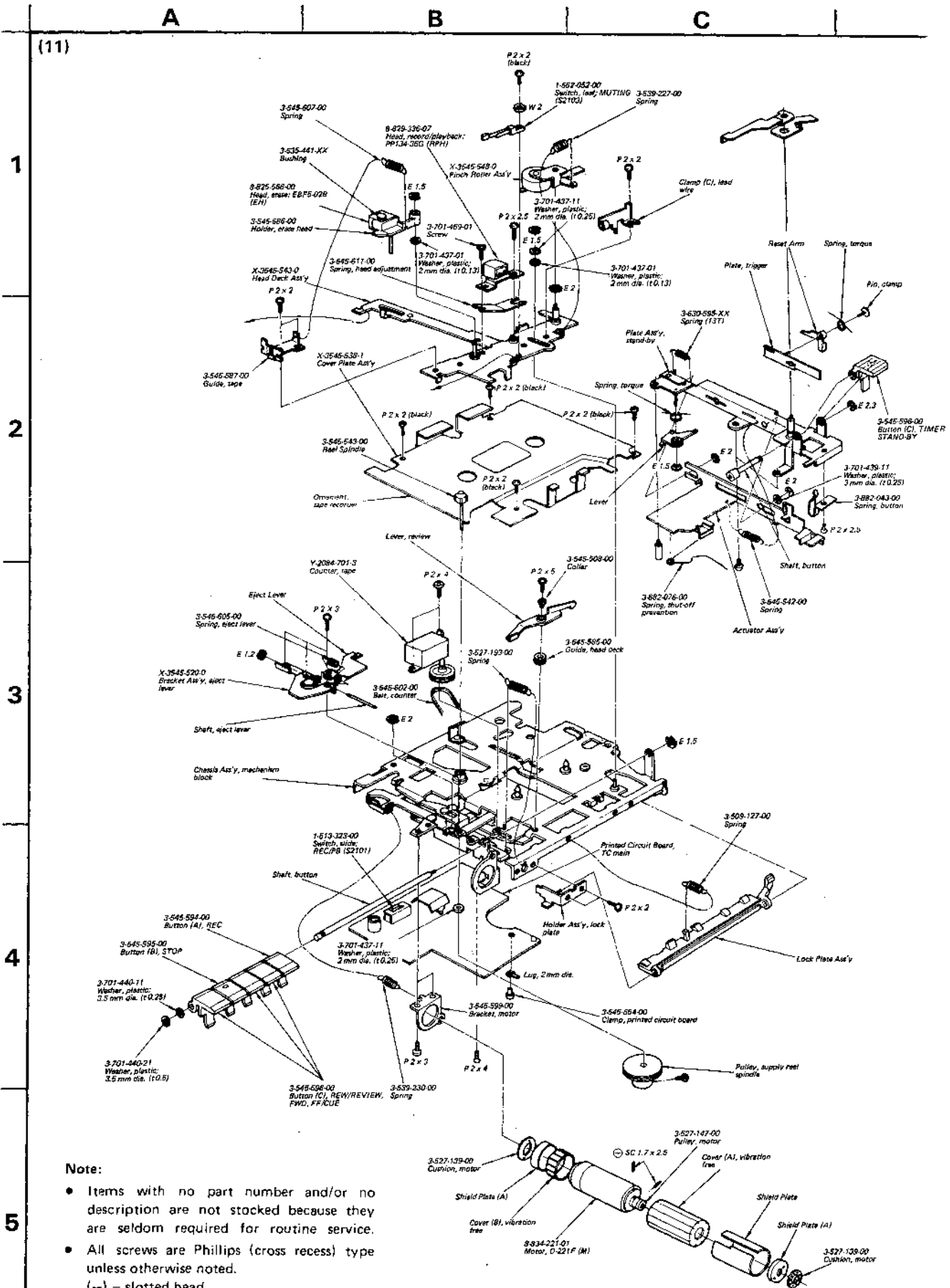
Note:

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
(-) = slotted head
- (□T) shows the number of coils in spring.

CRF-330K



- Note:**
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
 - All screws are Phillips (cross recess) type unless otherwise noted.
 - (-) = slotted head
 - (□T) shows the number of coils in spring.



(11)

1
2
3
4
5

- Note:**
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
 - All screws are Phillips (cross recess) type unless otherwise noted.
 - (-) = slotted head
 - (□□□) shows the number of coils in spring

**SECTION 6
ELECTRICAL PARTS LIST**

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
SEMICONDUCTORS					
Transistors					
Q001		2SK42-1	Q805, 806		2SC1364
Q002		2SK23A-840	Q901,		2SK42-1
Q003		2SC710	Q902, 903		2SK23A-824
Q051		2SK42-1	Q1001, 1002		3SK37
Q052		2SK23A-840	Q1003, 1004		2SC710
Q053		2SC710	Q1006		2SK23A-825
Q054		2SK23A-860	Q1007 - 1012		2SC634A
Q201		3SK37	Q1013 - 1018		2SC710
Q202, 203		2SK23A-840	Q1019, 1020		2SC641K
Q204		3SK37	Q1021, 1022		2SC710
Q205, 206		2SK23A-840	Q1023, 1024		2SC634A
Q207 - 209		2SC710	Q1025, 1201		2SK23A-824
Q210, 211		2SC710-14	Q1202, 1203		2SC710
Q212		2SC710-15	Q1204 - 1212		2SC1364
Q213, 214		2SC710	Q1213 - 1216		2SA678
Q216		2SC634A	Q2001		2SD1061
Q217		2SA678	Q2002 - 2005		2SC634A
Q218 - 221		2SC634A	Q2101, 2102		2SC632A
Q222		2SC710-14	Q2103, 2104		2SC634A
Q223		2SC710	Q2105		2SA678
Q224		2SK42-1	Q2106, 2107		2SC634A
Q225, 226		2SC1129	Q2108		2SC1474
Q227		3SK37			ICs
Q228		2SA634A	IC801, 802		CX075B
Q229		2SA684	IC1001		TA7060P
Q230		2SC634A	IC1002		SN74S113DC
Q231		2SA678	IC1003, 1004		SN74162N
Q401		2SC632A	IC1005		μPC1008C
Q501		2SC634A	IC1006		HD74LS00P
Q601		2SC634A	IC1007		TA7060P
Q602, 603		2SC1429-□S	IC1201		34013PC
Q604		2SC634A	IC1202		MSM505
Q701		2SA678	IC1203		MSM551H
Q702		2SA684	IC1204		MSM530
Q703 - 706		2SC634A	IC1205 - 1207		MSM5503
Q801 - 803		2SC710-14	IC1208 - 1210		MSM561
Q804		2SC634A	IC2101		CX170
			IC2102		BX295A

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
Diodes		
D001, 051		1S2687S-2
D201 - 209 D211 - 215		1S1555
D216		1T23S
D217 - 219		1S1555
D220, 221		1T23S
D223, 225		1S1555
D226, 227		1T18-0
D228 - 234		1S2222
D235		1T261
D236		RD6A
D237 - 241 D401		1S1555
D601, 602		VD1120
D701		2SB324
D702		RD5A
D703, 704		10E2
D801, 802		1T261
D803 - 807		1S1555
D1001, 1002		1T261
D1003, 1004 D1201 - 1204		1S1555
D2001, 2002		1S1555
D2003		TLR109 (LED)
D2004 D2101 - 2105		1S1555
Thermistor		
Th701	1-800-071-XX	S-300
Th1001	1-800-198-XX	S-1K
Th1002	1-800-194-00	S-90
Th2101	1-800-198-00	S-1K
COILS		
L001	1-425-909-00	FM Antenna
L002	1-425-910-00	FM RF
L003	1-425-909-00	FM Antenna
L004	1-405-750-00	FM Osc

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
L051	1-425-929-00	Coil
L052	1-425-930-00	Coil
L053	1-425-929-00	Coil
L054	1-405-527-21	FM Osc
L201	1-407-178-XX	Microinductor, 1 μ H
L210, 215	1-407-741-00	Microinductor, 18 μ H
L224	1-407-864-00	RF BPF
L225	1-407-865-00	RF BPF
L228	1-407-864-00	RF BPF
L231	1-407-862-00	RF BPF
L232	1-407-863-00	RF BPF
L235	1-407-862-00	RF BPF
L261	1-401-665-00	MW/LW Ferrite-rod Antenna
L262	1-425-911-00	MW RF
L263	1-425-444-00	LW RF
L264	1-405-717-00	MW Osc
L265	1-405-716-00	LW Osc
L266	1-417-053-00	VCO Matching Transformer
L267	1-407-178-XX	Microinductor, 1 μ H
L268	1-433-184-00	VCO (1)
L269	1-433-185-00	VCO (3)
L270	1-433-188-00	VCO (4)
L271	1-433-189-00	VCO (6)
L272	1-433-190-00	VCO (7)
L273	1-433-186-00	VCO (5)
L274	1-433-187-00	VCO (2)
L275	1-425-912-00	Mixing
L282, 283	1-407-661-XX	Microinductor, 470 μ H
L287, 288	1-407-157-XX	Microinductor, 10 μ H
L289	1-407-661-XX	Microinductor, 470 μ H
L290	1-407-178-XX	Microinductor, 1 μ H
L401 - 403	1-407-883-00	Microinductor, 100 mH
L701	1-407-857-00	Choke, 3 mH
L702	1-407-884-00	Choke, 6 mH
L703	1-407-857-00	Choke, 3 mH
L804	1-407-169-XX	Microinductor, 100 μ H
L1010	1-407-178-XX	Microinductor, 1 μ H
L1016	1-407-169-XX	Microinductor, 100 μ H

Note: The components identified by shading are critical for safety. Replace only with part number specified.

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<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
L1021 - 1023)	1-407-856-00	Choke, 1 mH
L1025, 1026	1-407-169-XX	Microinductor, 100 μ H
L1201, 1202	1-407-856-00	Choke, 1 mH
L1203	1-407-175-XX	Microinductor, 330 μ H
L2011	1-407-175-XX	Microinductor, 330 μ H
L2031	1-407-206-XX	Microinductor, 10 mH

TRANSFORMERS

T1	1-433-105-00	Osc
T601	1-423-140-11	Input
FL201	1-403-165-00	Ceramic Filter
FL202A	1-403-888-11	Mechanical Filter
FL202B	1-403-888-21	
FL203A	1-404-024-11	Mechanical Filter
FL203B	1-404-024-21	
IFT001, 051	1-404-031-00	FM IFT
IFT202	1-404-023-00	AM IFT
IFT203	1-403-152-00	AM IFT
IFT204 - 206)	1-404-023-00	AM IFT
IFT207	1-459-153-00	BFO
IFT801	1-403-959-00	FM Discriminator
IFT802	1-403-953-00	FM Discriminator
IFT803	1-403-243-00	FM IFT

CAPACITORS

All capacitors are in μ F and ceramic unless otherwise noted.
50WV or less are not indicated except for electrolytics.
pF = μ μ F, elect = electrolytic

C001	1-102-956-11	15 p	
C002	1-161-013-11	0.01	(boundary layer)
C003, 004	1-102-960-11	24 p	
C005	1-161-013-11	0.01	(boundary layer)
C006	1-102-972-11	91 p	
C009	1-161-013-11	0.01	(boundary layer)
C011	1-102-870-11	8 p	
C012	1-102-947-11	10 p	

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		
C013	1-102-870-11	8 p		
C014	1-161-013-11	0.01		(boundary layer)
C015	1-127-019-11	0.1	16 V	solid aluminum
C016	1-121-651-11	10	16 V	elect
C051	1-102-949-11	12 p		
C052	1-161-013-11	0.01		(boundary layer)
C053, 054	1-102-953-11	18 p		
C055	1-161-013-11	0.01		(boundary layer)
C056	1-102-972-11	91 p		
C059	1-161-013-11	0.01		(boundary layer)
C061	1-102-858-11	10 p		
C062	1-102-944-11	7 p		
C063	1-102-663-11	8 p		
C065	1-127-019-11	0.1	16 V	solid aluminum
C066	1-121-651-11	10	16 V	elect
C067	1-101-978-11	10 p		
C100	1-103-733-11	0.0022	50 V	polystyroi
C101	1-103-729-11	0.0015	50 V	polystyrol
C102	1-103-728-11	0.0013	50 V	polystyrol
C103	1-107-082-11	75 p		silvered mica
C105	1-101-882-11	51 p		
C106	1-102-946-11	9 p		
C107	1-102-975-11	100 p		
C201 - 203	1-101-118-11	0.01		
C204	1-101-361-11	150 p		
C205	1-107-082-11	75 p		silvered mica
				silvered mica
C206	1-107-068-11	20 p		silvered mica
C207 - 209	1-161-013-11	0.01		(boundary layer)
C210	1-102-979-11	240 p		
C211	1-107-081-11	68 p		silvered mica
C212	1-107-102-11	5 p		silvered mica
C213	1-101-367-11	160 p		silvered mica
C214	1-121-651-11	10	16 V	elect
C215	1-161-013-11	0.01		(boundary layer)
C216	1-107-079-11	56 p		silvered mica
C217	1-161-013-11	0.01		(boundary layer)
C218	1-107-075-11	39 p		silvered mica

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	
C219	1-107-086-11	110 p	silvered mica	C267	1-107-078-11	51 p	silvered mica
C220	1-107-072-11	30 p	silvered mica	C268	1-102-074-11	0.001	
C221	1-107-086-11	110 p	silvered mica	C272	1-107-078-11	51 p	silvered mica
C222	1-107-075-11	39 p	silvered mica	C273, 274	1-107-079-11	56 p	silvered mica
C223	1-121-651-11	10	16 V elect	C276	1-107-233-11	430 p	silvered mica
C224	1-107-078-11	51 p	silvered mica	C277	1-102-125-11	0.0047	
C225	1-161-013-11	0.01	(boundary layer)	C278	1-107-078-11	51 p	silvered mica
C226	1-107-074-11	36 p	silvered mica	C280	1-102-944-11	7 p	
C227	1-161-013-11	0.01	(boundary layer)	C281 - 290	1-101-924-11	0.022	
C228	1-107-067-11	18 p	silvered mica	C284	1-108-239-12	0.01	mylar
C229	1-107-081-11	68 p	silvered mica	C294	1-108-242-12	0.022	mylar
C230	1-107-066-11	16 p	silvered mica	C295	1-101-924-11	0.022	
C231	1-107-081-11	68 p	silvered mica	C296	1-107-079-11	56 p	silvered mica
C232	1-107-067-11	18 p	silvered mica	C297, 298	1-108-239-12	0.01	mylar
C233	1-107-071-11	27 p	silvered mica	C299	1-107-235-11	510 p	silvered mica
C234	1-121-651-11	10	16 V elect	C302	1-108-563-12	0.0022	mylar
C235	1-161-013-11	0.01	(boundary layer)	C303	1-101-924-11	0.022	
C236	1-102-507-11	9 p		C304	1-121-391-11	1	50 V elect
C237	1-161-013-11	0.01	(boundary layer)	C305, 306	1-108-244-12	0.033	mylar
C238	1-102-511-11	13 p		C307	1-102-942-11	5 p	
C239	1-102-516-11	27 p		C308	1-102-949-11	12 p	
C240	1-102-510-11	12 p		C309	1-102-679-11	120 p	
C241	1-102-516-11	27 p		C310	1-103-714-11	360 p	50 V polystyrol
C242	1-102-511-11	13 p		C312	1-102-964-11	36 p	
C243	1-102-501-11	1 p		C313, 314	1-102-947-11	10 p	
C244	1-121-651-11	10	16 V elect	C315	1-108-242-12	0.022	mylar
C245	1-161-013-11	0.01	(boundary layer)	C318	1-121-414-11	100	6.3 V elect
C246	1-102-505-11	6 p		C319	1-102-125-11	0.0047	
C247	1-161-013-11	0.01	(boundary layer)	C321	1-102-504-11	4 p	
C248	1-102-864-11	5 p		C322	1-102-751-11	22 p	
C249	1-102-514-11	22 p		C323	1-102-526-11	75 p	
C250	1-102-504-11	4 p		C324	1-101-999-11	10 p	
C251	1-102-514-11	22 p		C325	1-102-755-11	43 p	
C252	1-102-864-11	5 p		C326	1-102-743-11	3 p	
C254	1-121-651-11	10	16 V elect	C328	1-102-112-11	330 p	
C255	1-161-013-11	0.01	(boundary layer)	C329 - 335	1-102-125-11	0.0047	
C264	1-107-077-11	47 p	silvered mica	C337	1-102-505-11	6 p	
C265	1-102-125-11	0.0047		C338	1-102-074-11	0.001	
C266	1-107-079-11	56 p	silvered mica	C340	1-102-074-11	0.001	

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<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>			<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		
C341	1-121-413-11	100	6.3 V	elect	C411	1-161-021-11	0.47		(boundary layer)
C345	1-101-924-11	0.022			C412	1-127-019-11	0.1	10 V	solid aluminum
C346	1-107-235-11	510p		silvered mica	C501	1-127-377-11	0.22	16 V	solid aluminum
C350	1-107-071-11	27 p		silvered mica	C502	1-101-918-11	0.001		
C351	1-101-924-11	0.022			C504	1-121-415-11	100	16 V	elect
C353	1-108-242-12	0.022		mylar	C505	1-127-377-11	0.22	16 V	solid aluminum
C356, 357	1-108-242-12	0.022		mylar	C506	1-127-018-11	0.0047	10 V	solid aluminum
C358	1-101-924-11	0.022			C507	1-127-378-11	0.68	10 V	solid aluminum
C359	1-121-651-11	10	16 V	elect	C509	1-127-378-11	0.68	10 V	solid aluminum
C360, 361	1-101-924-11	0.022			C601	1-121-415-11	100	16 V	elect
C362	1-102-832-11	330p			C602	1-127-377-11	0.22	16 V	solid aluminum
C363	1-121-651-11	10	16 V	elect	C603	1-102-975-11	100 p		
C364	1-102-114-11	470p			C604	1-102-074-11	0.001		
C365	1-127-022-11	0.47	16 V	solid aluminum	C605	1-121-479-11	22	16 V	elect
C367	1-127-023-11	1	10 V	solid aluminum	C606	1-161-015-11	0.015		(boundary layer)
C368	1-107-102-11	5 p		silvered mica	C607	1-161-019-11	0.033		(boundary layer)
C371	1-108-239-12	0.01		mylar	C608, 609	1-121-521-11	330	16 V	elect
C372	1-108-242-12	0.022		mylar	C610	1-127-203-11	0.33	16 V	solid aluminum
C373	1-101-924-11	0.022			C611, 612	1-121-939-11	470	16 V	elect
C374	1-107-085-11	100p		silvered mica	C613	1-102-123-11	0.0033		
C377	1-123-070-11	2200	16 V	elect	C614	1-102-119-11	0.0015		
C378	1-121-943-11	1000	10 V	elect	C701	1-123-078-11	2200	6.3 V	elect
C380	1-108-234-12	0.0047		mylar	C702	1-121-944-11	1000	16 V	elect
C383, 384	1-101-924-11	0.022			C704	1-108-232-12	0.0033		mylar
C385	1-102-934-11	1 p			C705	1-101-923-11	0.01		
C386	1-102-935-11	2 p			C706	1-108-234-12	0.0047		mylar
C387	1-161-013-11	0.01		(boundary layer)	C707	1-107-093-11	220 p		silvered mica
C390	1-127-023-11	1	10 V	solid aluminum	C708	1-121-944-11	1000	16 V	elect
C401	1-127-018-11	0.047	10 V	solid aluminum	C709, 710	1-121-660-11	2200	16 V	elect
C402	1-108-244-12	0.033		mylar	C711, 712	1-108-381-12	0.022	100 V	mylar
C403	1-121-951-11	0.47	50 V	elect	C805	1-121-413-11	100	6.3 V	elect
C404	1-127-019-11	0.1	10 V	solid aluminum	C810	1-101-924-11	0.022		
C405	1-127-022-11	0.47	10 V	solid aluminum	C812	1-102-964-11	36 p		
C406	1-127-020-11	0.22	10 V	solid aluminum	C813	1-101-924-11	0.022		
C407	1-121-415-11	100	16 V	elect	C814	1-108-234-12	0.0047		mylar
C408	1-102-099-11	0.0015			C815	1-121-651-11	10	16 V	elect
C409	1-108-244-12	0.033		mylar	C816	1-108-228-12	0.0015		
C410	1-161-015-11	0.015		(boundary layer)					

Note: The components identified by shading are critical for safety. Replace only with part number specified.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		
C817	1-127-022-11	0.47	16 V	solid aluminum
C819	1-102-962-11	30 p		
C823	1-102-940-11	3 p		
C824	1-131-196-11	2.2	20 V	tantalum
C825	1-102-940-11	3 p		
C829	1-127-019-11	0.1	16 V	solid aluminum
C832	1-101-924-11	0.022		
C835	1-121-982-11	470	6.3 V	elect
C836	1-121-426-11	470	16 V	elect
C901	1-102-648-11	43 p		
C902	1-102-672-11	24 p		
C904	1-107-068-11	20 p		silvered mica
C905	1-107-089-11	150 p		silvered mica
C906	1-107-092-11	200 p		silvered mica
C907	1-108-279-12	0.015		mylar
C908	1-107-099-11	2 p		silvered mica
C909	1-107-098-11	1 p		silvered mica
C910	1-108-279-12	0.015		mylar
C911	1-107-071-11	27 p		silvered mica
C912	1-107-085-11	100 p		silvered mica
C913, 914	1-108-279-12	0.015		mylar
C1002	1-102-953-11	18 p		
C1004, 1005	1-107-087-11	120 p		silvered mica
C1007- 1009	1-107-097-11	330 p		silvered mica
C1010- 1012	1-107-087-11	120 p		silvered mica
C1013	1-102-949-11	12 p		
C1016, 1017	1-107-087-11	120 p		silvered mica
C1018	1-102-949-11	12 p		
C1021, 1022	1-107-087-11	120 p		silvered mica
C1024	1-161-013-XX	0.01		(boundary layer)
C1025, 1026	1-101-923-11	0.01		
C1028	1-101-923-11	0.01		
C1029	1-101-924-11	0.022		
C1030	1-102-506-11	7 p		
C1031	1-102-503-11	3 p		
C1032	1-102-512-11	16 p		

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		
C1033	1-102-503-11	3 p		
C1034	1-102-505-11	6 p		
C1035- 1037	1-101-923-11	0.01		
C1038, 1039	1-101-924-11	0.022		
C1040	1-102-864-11	5 p		
C1041	1-102-951-11	15 p		
C1042	1-102-504-11	4 p		
C1043	1-102-948-11	11 p		
C1044	1-102-943-11	6 p		
C1045	1-102-949-11	12 p		
C1046	1-102-503-11	3 p		
C1047	1-161-013-11	0.01		(boundary layer)
C1049	1-101-924-11	0.022		
C1055	1-101-923-11	0.01		
C1059	1-102-121-11	0.0022		
C1060- 1065	1-101-923-11	0.01		
C1066	1-102-977-11	200 p		
C1067	1-102-973-11	100 p		
C1068	1-161-021-11	0.0047		(boundary layer)
C1069	1-107-070-11	24 p		silvered mica
C1070	1-102-409-11	30 p		
C1071, 1072	1-102-121-11	0.0022		
C1073	1-121-413-11	100	6.3 V	elect
C1074	1-121-352-11	47	10 V	elect
C1075, 1076	1-131-236-11	1	25 V	tantalum
C1077	1-102-121-11	0.0022		
C1078	1-101-880-11	47 p		
C1079, 1080	1-107-093-11	220 p		silvered mica
C1081	1-102-963-11	33 p		
C1082, 1083	1-103-714-11	360 p		polystyrol
C1084	1-102-963-11	33 p		
C1085, 1086	1-108-555-12	0.001		mylar
C1090- 1092	1-102-043-11	0.001	500 V	feed-through
C1094	1-121-391-11	1	50 V	elect
C1095	1-101-880-11	47 p		

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<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		
C1096, 1097	1-121-414-11	100	10 V	elect
C1098	1-107-061-11	10 p		silvered mica
C1099	1-16 1-013-11	0.01		(boundary layer)
C1100, 1101	1-102-961-11	27 p		
C1102	1-102-977-11	200 p		
C1103	1-101-923-11	0.01		
C1104	1-101-924-11	0.022		
C1105	1-127-019-11	0.1	10 V	solid aluminum
C1106	1-101-919-11	0.0022		
C1107	1-102-043-11	0.001	500 V	feed-through
C1108	1-102-934-11	1 p		
C1201	1-121-424-11	470	6.3 V	elect
C1203	1-131-193-11	10	10 V	tantalum
C1207	1-131-392-11	33	3.15 V	tantalum
C1210	1-101-890-11	75 p		
C1211, 1212	1-108-563-12	0.0022		mylar
C1213	1-127-019-11	0.1	10 V	solid aluminum
C1301	1-121-651-11	10	16 V	elect
C2001	1-121-963-11	33	25 V	elect
C2021	1-121-352-11	47	10 V	elect
C2022	1-121-726-11	0.47	50 V	elect
C2031	1-108-575-12	0.0068		mylar
C2051	1-108-234-12	0.0047		mylar
C2052	1-108-227-12	0.001		mylar
C2110	1-131-387-11	47	6.3 V	tantalum
C2101	1-131-169-11	0.47	10 V	tantalum
C2102	1-131-202-11	1.5	20 V	tantalum
C2103	1-131-380-11	33	10 V	tantalum
C2104	1-105-669-12	0.0047		mylar
C2105	1-161-190-11	0.001		(boundary layer)
C2106	1-105-669-12	0.0047		mylar
C2108	1-107-123-11	47 p		silvered mica
C2109	1-131-170-11	3.3	10 V	tantalum
C2111	1-131-173-11	33	10 V	tantalum
C2112	1-131-202-11	1.5	20 V	tantalum
C2113	1-161-190-11	0.001		(boundary layer)
C2114	1-131-380-11	33	10 V	tantalum
C2115	1-131-387-11	47	6.3 V	tantalum

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>		
C2116	1-131-375-11	4.7	10 V	tantalum
C2117	1-121-419-11	220	6.3 V	elect
C2118	1-131-368-11	3.3	16 V	tantalum
C2119	1-131-177-11	100	3 V	tantalum
C2120	1-131-244-11	1	6.3 V	tantalum
C2121	1-105-673-12	0.01		mylar
C2122	1-105-719-12	0.033		mylar
C2123	1-105-669-12	0.0047		mylar
C2124	1-131-375-11	4.7	10 V	tantalum
C2125	1-131-170-11	3.3	10 V	tantalum
C2126	1-121-420-11	220	10 V	elect
C2127	1-131-395-11	100	3 V	tantalum
C2128	1-131-377-11	33	10 V	tantalum
C2129	1-161-190-11	0.001		(boundary layer)
C2132	1-161-190-11	0.001		(boundary layer)
C2133	1-131-368-11	3.3	16 V	tantalum
C2134	1-108-249-12	0.068		mylar
	1-161-001-11	0.001		(boundary layer)
CT1001 - 1003	1-141-171-11			Trimmer
CT201 - 206	1-141-171-XX			Trimmer
CT207	1-141-138-XX			Trimmer
CT208	1-141-174-00			Trimmer
CT209 - 212	1-141-138-XX			Trimmer
CT901	1-141-175-00			Trimmer
CV001 - 004	1-151-223-XX			Tuning
CV051 - 054	1-151-223-11			Tuning
CV101	1-151-266-XX			Tuning
CV201 - 203	1-151-201-00			Tuning

RESISTORS

All resistors are in ohms. Common 1/4 W carbon resistors are omitted. Check schematic diagram for values.

R210, 214	1-212-879-11	82	fusible
R218, 222			
R226			
R235, 239	1-212-881-11	100	fusible
R244, 321			

Note: The components identified by shading are critical for safety. Replace only with part number specified.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	
R363	1-212-857-11	10	fusible
R501	1-206-475-11	33 2 W	metal-oxide
R511	1-244-837-11	33 1/2 W	carbon
R610	1-212-869-11	33 1/2 W	fusible
R618, 619	1-207-459-11	0.47 1/2 W	wirewound
R620	1-212-857-11	10	fusible
R714	1-202-723-11	2.2 M 1/2 W	composition
R836	1-212-869-11	33	fusible
R1267	1-212-941-11	2 1/2 W	fusible
R2005	1-212-857-11	10	fusible
R2101, 2102	1-209-878-11	1.8 k 1/16 W	carbon
R2103	1-209-781-11	10 1/16 W	carbon
R2108	1-210-381-11	33 1/16 W	carbon
R2112	1-209-768-11	2.2 k 1/16 W	carbon
R2113	1-210-113-11	18 k 1/16 W	carbon
R2114	1-210-371-11	1.6 k 1/16 W	carbon
R2115	1-210-363-11	270 1/16 W	carbon
R2116	1-210-381-11	33 k 1/16 W	carbon
R2119	1-210-363-11	270 1/16 W	carbon
R2121	1-209-768-11	2.2 k 1/16 W	carbon
R2122	1-209-113-11	18 k 1/16 W	carbon
R2123	1-209-774-11	5.1 k 1/16 W	carbon
R2124	1-209-770-11	2.7 k 1/16 W	carbon
R2125	1-210-388-11	68 k 1/16 W	carbon
R2126	1-210-392-11	75 1/16 W	carbon
R2127	1-210-101-11	51 1/16 W	carbon
R2128	1-210-846-11	33 1/16 W	carbon
R2129	1-209-770-11	2.7 k 1/16 W	carbon
R2130	1-209-774-11	5.1 k 1/16 W	carbon
R2131	1-210-111-11	12 k 1/16 W	carbon
R2132	1-209-781-11	10 k 1/16 W	carbon
R2135, 2136	1-210-371-11	1.6 k 1/16 W	carbon
R2137	1-210-102-11	150 1/16 W	carbon
R2142		1.2 k 1/16 W	carbon
R2144	1-210-105-11	560 1/16 W	carbon
VR201	1-224-642-XX	1 k, adjustable; first mixer balance	
VR202	1-224-644-XX	4.7 k, adjustable; blank level	
VR501 503	1-224-207-00	20 k, variable; TREBLE, BASS, VOLUME	

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
VR1001	1-224-649-XX	200 k, adjustable; SW spurious beat
VR1401	1-224-820-00	20 k, variable; RF GAIN

SWITCHES

S1	1-514-304-00	Slide, antenna selector
S2	1-516-893-00	Micro, SW antenna coil select
S3-6	1-516-896-00	Pushbutton, 4-key; BAND SELECTOR
S8-12	1-516-895-00	Pushbutton, 5-key; MODE
S14-16	1-516-898-00	Rotary, NOISE BLANKER, AFC, MUTING
S17	1-516-624-00	Slide, TIMER ON
S18-20	1-514-533-XX	Micro, BATT CHECK, LIGHT, ZERO SECOND
S21, 22	1-514-864-XX	Micro, POWER
S23	1-516-267-00	Voltage Select
S26	1-516-965-00	Rotary, SW BAND SELECTOR
S27-29	1-516-892-00	Rotary, SW BAND SELECTOR
S001	1-552-053-00	Pushbutton, 2-key, FM
S2001	1-516-873-00	Slide, ISS
S2002	1-516-624-00	Slide, MEMO REC
S2003	1-516-898-XX	Rotary, FUNCTION
S2101	1-513-323-00	Slide, REC/PB
S2102	1-514-346-00	Leaf, POWER
S2103	1-552-052-00	Leaf, MUTING

JACKS

J501-505	1-507-369-00	Jack, 5-unit; earphone, AUX IN
J1401	1-507-440-00	Jack, HEADPHONES

FUSES

F1	1-532-400-XX	315 mA
F2	1-532-448-XX	400 mA

MISCELLANEOUS

ANT1	1-501-104-00	SW Telescopic Antenna
ANT2	1-501-103-00	FM Telescopic Antenna

Note: The components identified by shading are critical for safety. Replace only with part number specified.

CRF-330K

9-950-367-21

Sony Corporation
© 1977

77K0545-2
Printed in Japan

**FM/SW/MW/LW
33-BAND RADIO
RECEIVER**

CRF-330K

*US Model
Serial No. 10201 and later*

Canadian Model

E Model

AEP Model

SUPPLEMENT

This supplement updates the service manual to include the production changes in US model and to cover information for Canadian, E and AEP models.

File this supplement with the service manual.

No. 1
October, 1977

SONY[®]
SERVICE MANUAL

CRF-330K

1. MODEL IDENTIFICATION

— Specification Label —

USA, Canadian model

SONY® WORLD ZONE MODEL NO. CRF-330K
FM/SW/MW/LW 33 BAND RADIO RECEIVER

FREQ RANGE:
FM1 76—90MHz FM2 87.5—108MHz LW 150—400kHz
MW 530—1605kHz SW 1.6—30.0MHz (29 BANDS)
IF: FM 10.7MHz SW 1st 45.145MHz 2nd 455kHz MW, LW 455kHz

BATTERY SUPPLY:
1.5V x 8 USE SIZE "D" STANDARD FLASHLIGHT
BATT OR EQUIVALENT

EXT DC POWER SUPPLY: 12V 900mA
AC POWER SUPPLY: 120V 12.5W 60Hz

CLOCK: QUARTZ CLOCK CRYSTAL FREQ
32.768kHz BATT SUPPLY
1.5V x 1 USE SIZE "D" STANDARD FLASH-
LIGHT BATT OR EQUIVALENT

SERIAL NO.

CERTIFICATION: DESIGN CERTIFIED
AS COMPLYING WITH F.C.C. RULES
PART 15, IN EFFECT AS OF DATE
OF MANUFACTURE.


<p>CAUTION TO PREVENT ELECTRIC SHOCK, DO NOT REMOVE COVER. NO USER-SERV- ICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED SERVICE PER- SONEL.</p>	<p>ATTENTION AFIN DE PREVENIR UN CHOC ELECTRIQUE NE PAS ENLEVER LE COUVERCLE. IL NE SE TROUVE A L'INTERIEUR AUCUNE PIECE POUVANT ETRE REPARÉE PAR L'USAGER S'ADRESSER A UN REPARATEUR COM- PETENT</p>
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
MADE IN JAPAN


AEP model

SONY® WORLD ZONE MODEL NO. CRF-330K
FM/SW/MW/LW 33 BAND RADIO RECEIVER

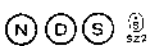

FREQ RANGE: FM1 76—90MHz FM2 87.5—108MHz
LW 150—400kHz MW 530—1605kHz
SW 1.6—30.0MHz (29 BANDS)
IF: FM 10.7MHz SW 1st 45.145MHz 2nd 455kHz
MW, LW 455kHz

BATTERY SUPPLY (1.5V ) x 8 USE SIZE "D" STANDARD
FLASHLIGHT BATT OR EQUIVALENT

EXT DC POWER SUPPLY: 12V  900mA
AC POWER SUPPLY: 110, 120, 220, 240V ~12.5W 50/60Hz

CLOCK: QUARTZ CLOCK CRYSTAL FREQ
32.768kHz BATT SUPPLY
(1.5V ) x 1 USE SIZE "D" STANDARD
FLASHLIGHT BATT OR EQUIVALENT

SERIAL NO.

CAUTION: TO PREVENT ELECTRIC SHOCK, DO NOT
REMOVE COVER. NO USER-SERVICEABLE PARTS INSIDE.
REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.

MADE IN JAPAN

E model

SONY® WORLD ZONE MODEL NO. CRF-330K
FM/SW/MW/LW 33 BAND RADIO RECEIVER

FREQ RANGE: FM1 76—90MHz FM2 87.5—108MHz
LW 150—400kHz MW 530—1605kHz
SW 1.6—30.0MHz (29 BANDS)
IF: FM 10.7MHz SW 1st 45.145MHz 2nd 455kHz
MW, LW 455kHz


BATT SUPPLY: 1.5V x 8 USE SIZE "D" STANDARD FLASH-
LIGHT BATT OR EQUIV

EXT DC POWER SUPPLY: 12V 900mA
AC POWER SUPPLY: 110, 120, 220, 240V
12.5W 50/60Hz

CLOCK: QUARTZ CLOCK CRYSTAL FREQ:
32.768kHz


BATT SUPPLY: 1.5V x 1 USE SIZE "D" STANDARD FLASH-
LIGHT BATT OR EQUIV

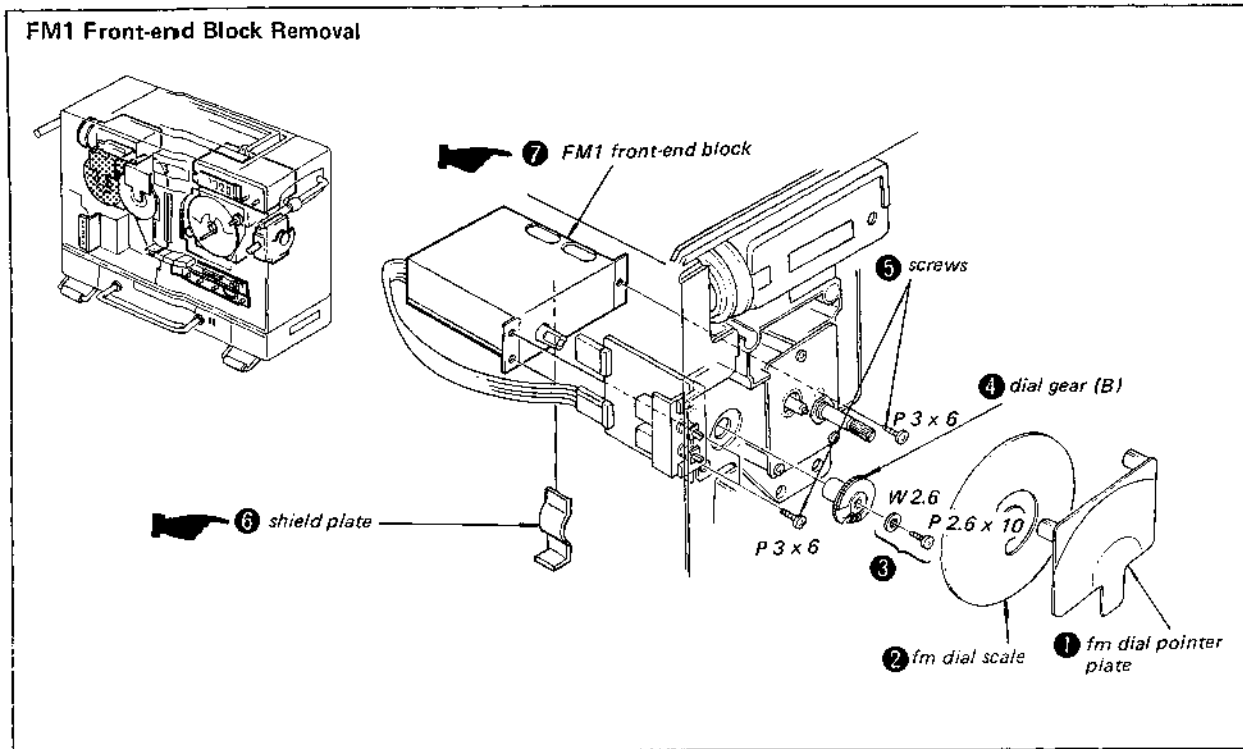
SERIAL NO.


MADE IN JAPAN

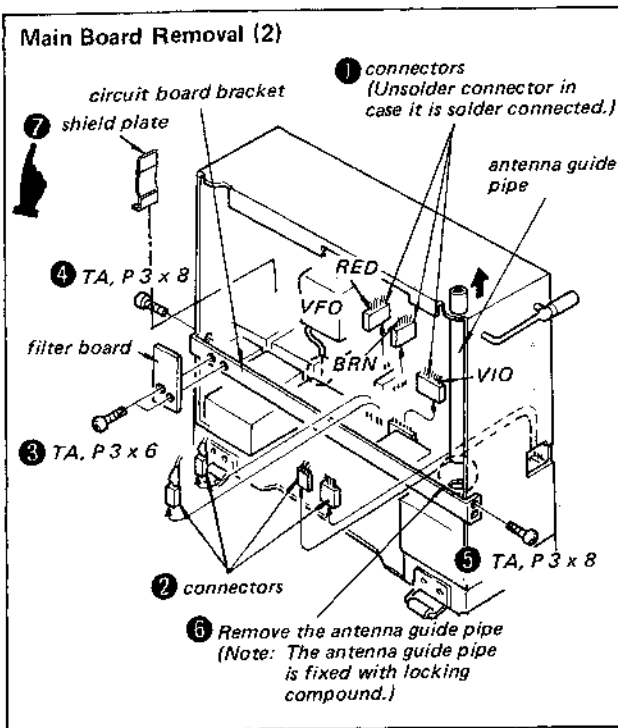
2. DISASSEMBLY

Page 18:

 : changed portions




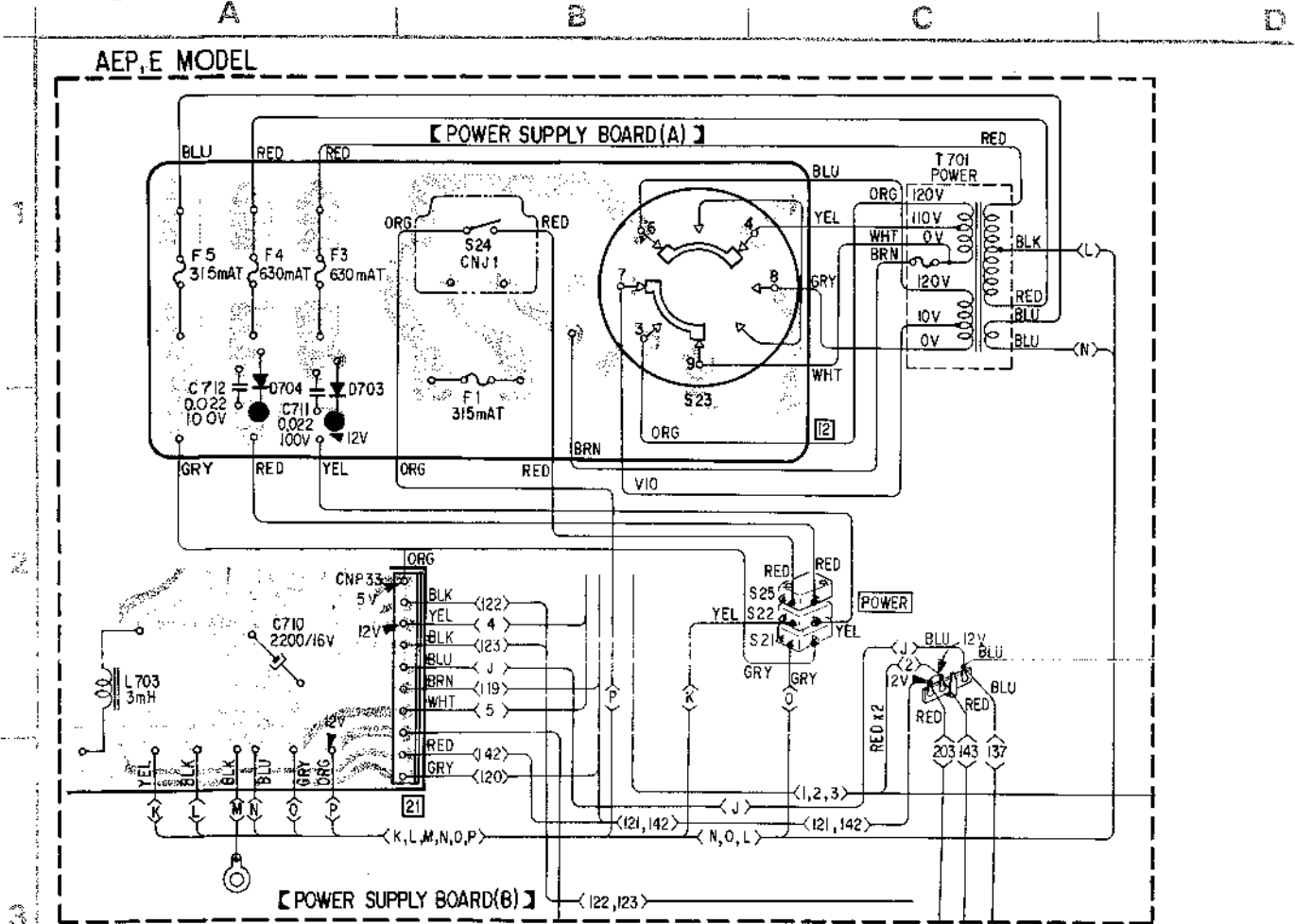
Page 28:



CRF-330K

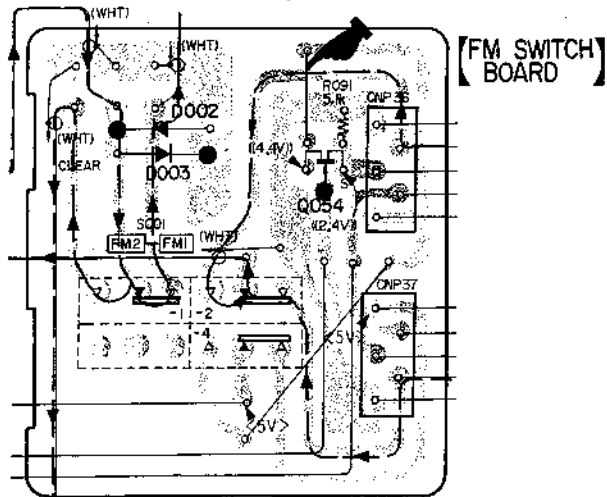
3. MOUNTING DIAGRAM

 : changed portion



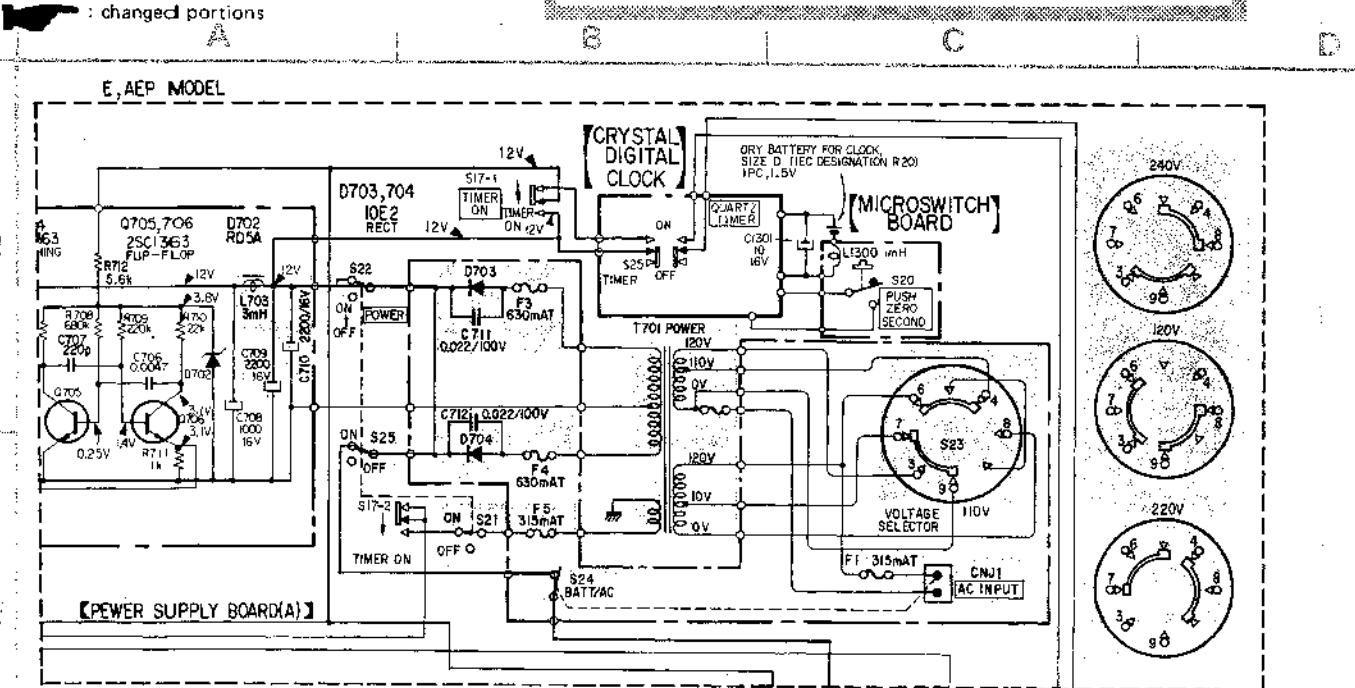
Note:

When replacing Q054 2SK23A with 2SK19, short-circuit R092 2 k Ω .

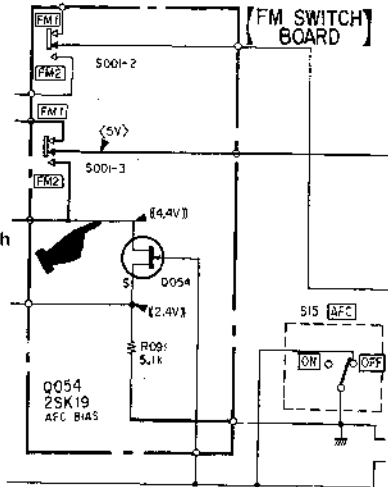


4. SCHEMATIC DIAGRAM

Note: The components identified by shading are critical for safety. Replace only with part number specified.



Note:
When replacing Q054 2SK23A with 2SK19, short-circuit R092 2 kΩ.

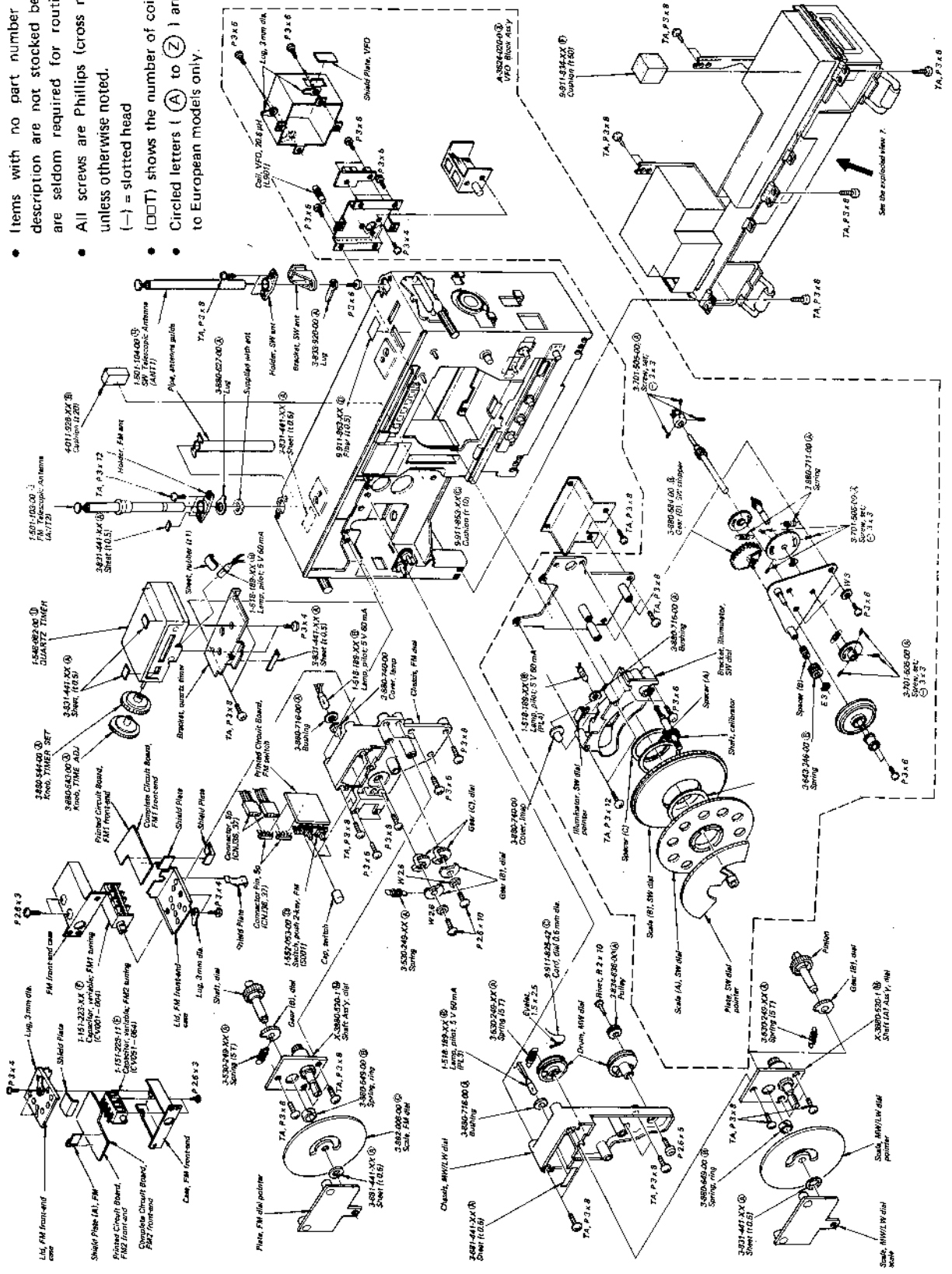


— : B+ pattern

A B C D E

(3)

- Note:**
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
 - All screws are Phillips (cross recess) type unless otherwise noted.
 - (→) = slotted head
 - (DOT) shows the number of coils in spring.
 - Circled letters (A) to (Z) are applicable to European models only.



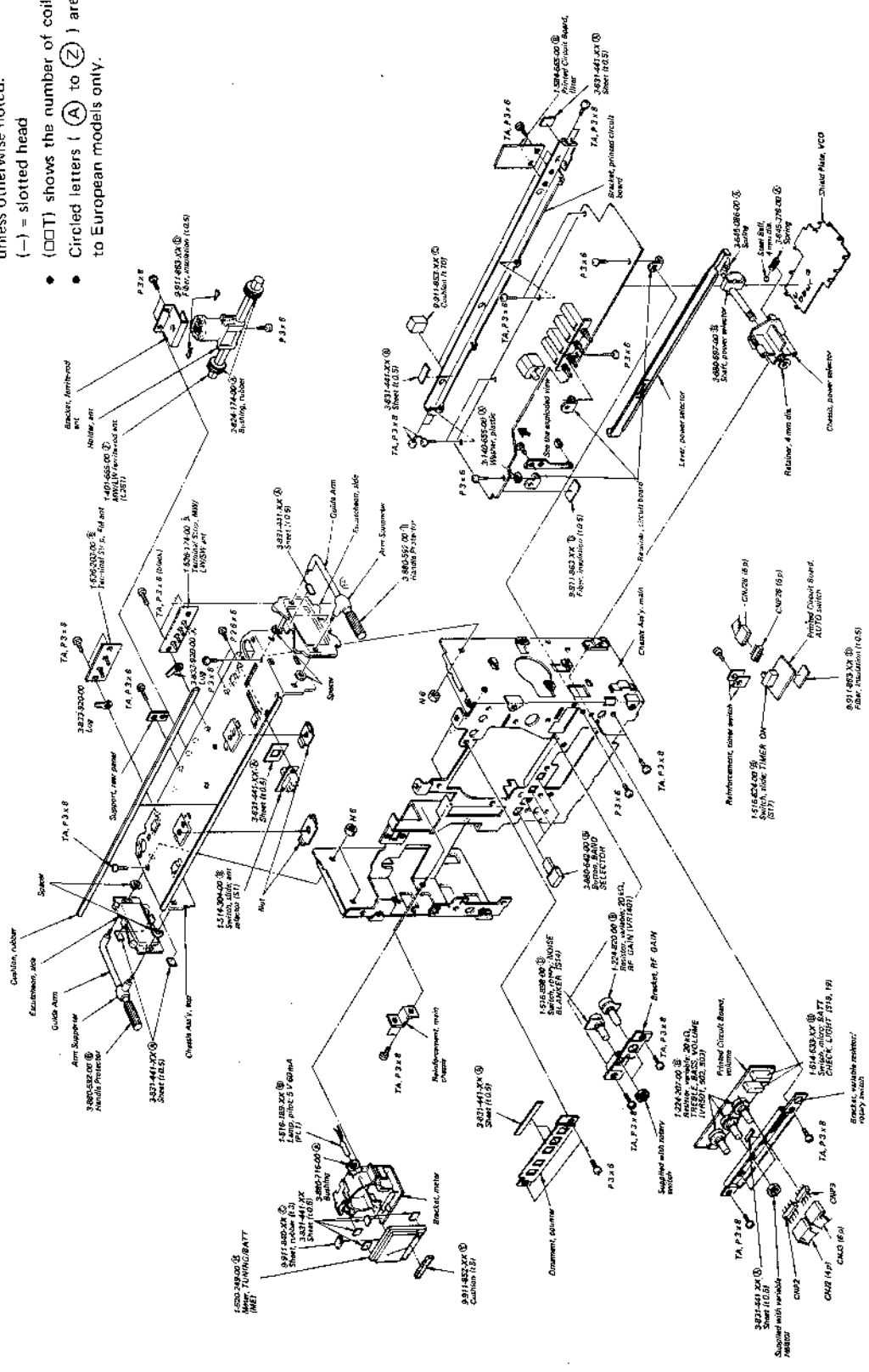
1

2

3

- Note:**
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
 - All screws are Phillips (cross recess) type unless otherwise noted.
 - (—) = slotted head
 - (□□□) shows the number of coils in spring.
 - Circled letters (A) to (Z) are applicable to European models only.

(4)

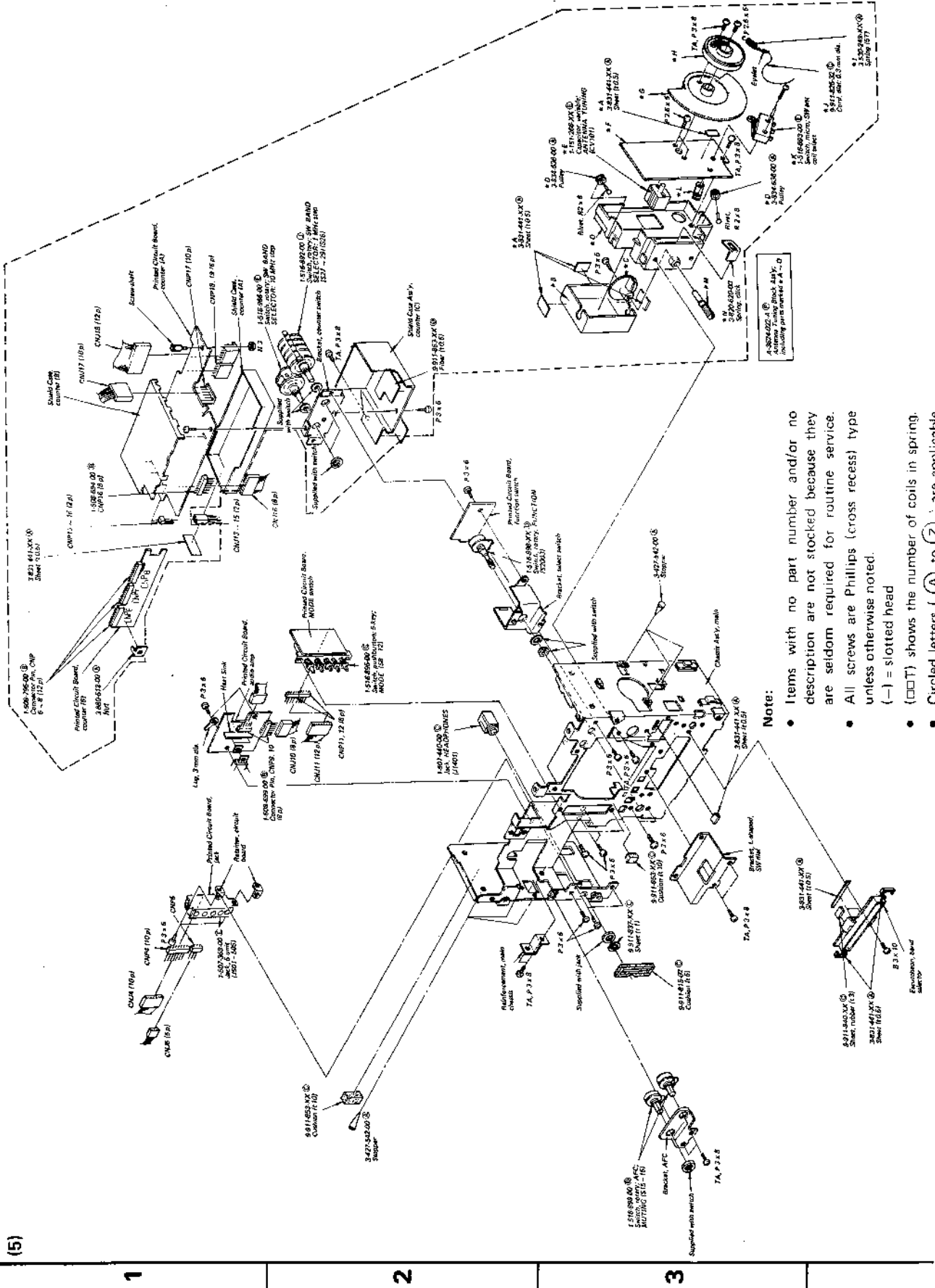


1

2

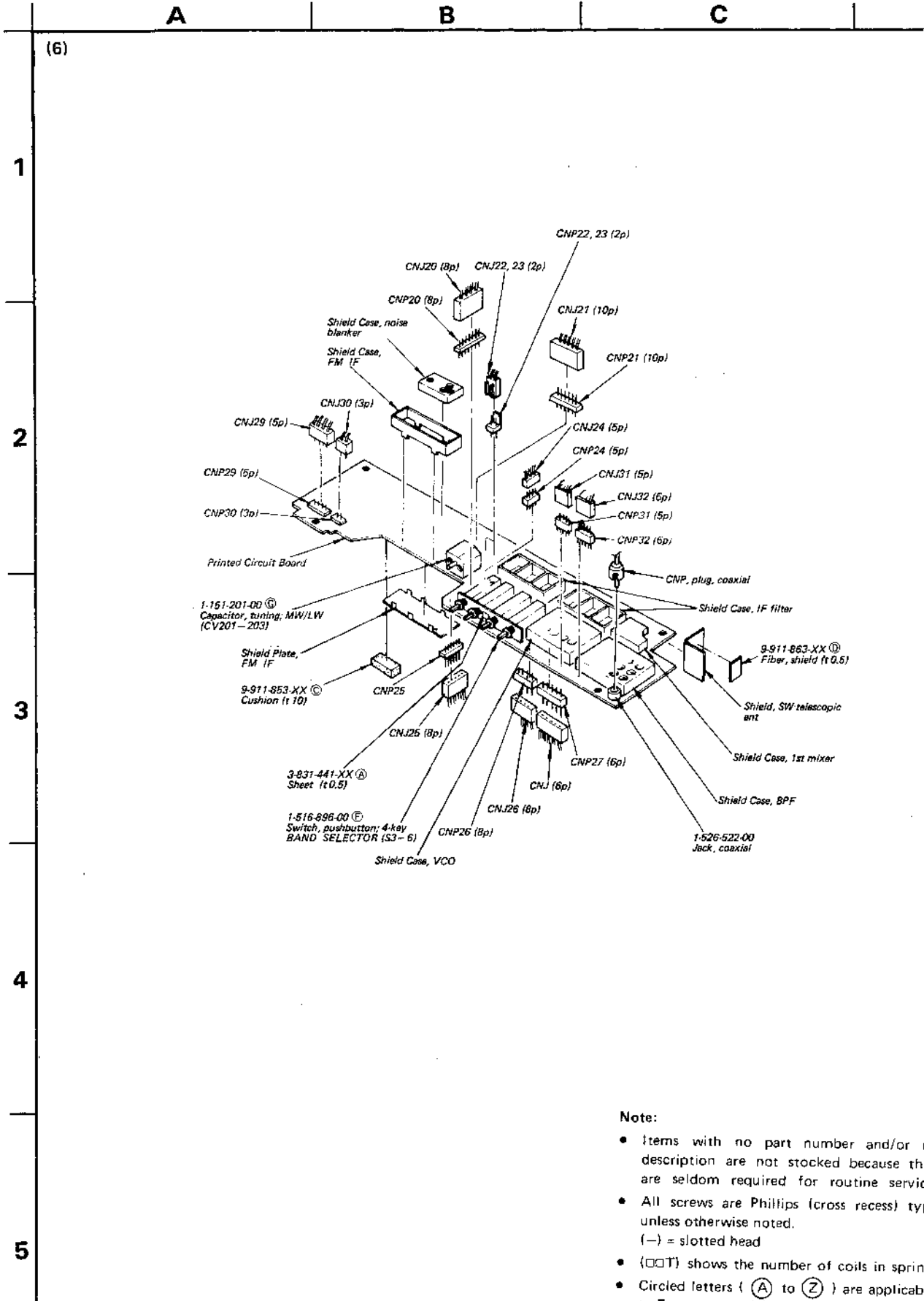
3

A B C D E



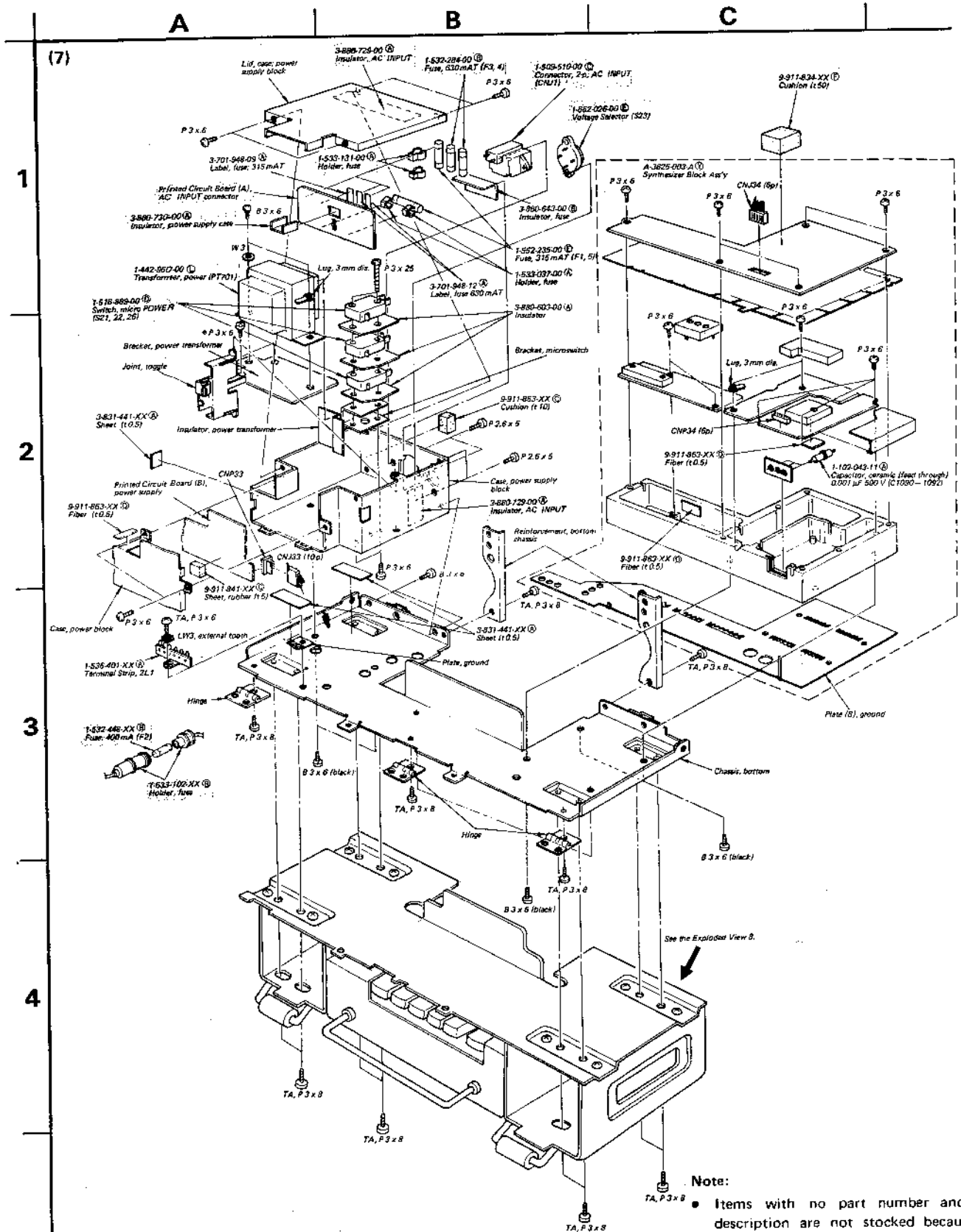
- Note:**
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
 - All screws are Phillips (cross recess) type unless otherwise noted.
 - (—) = slotted head
 - (□□T) shows the number of coils in spring.
 - Circled letters (A) to (Z) are applicable to European models only.

(5)



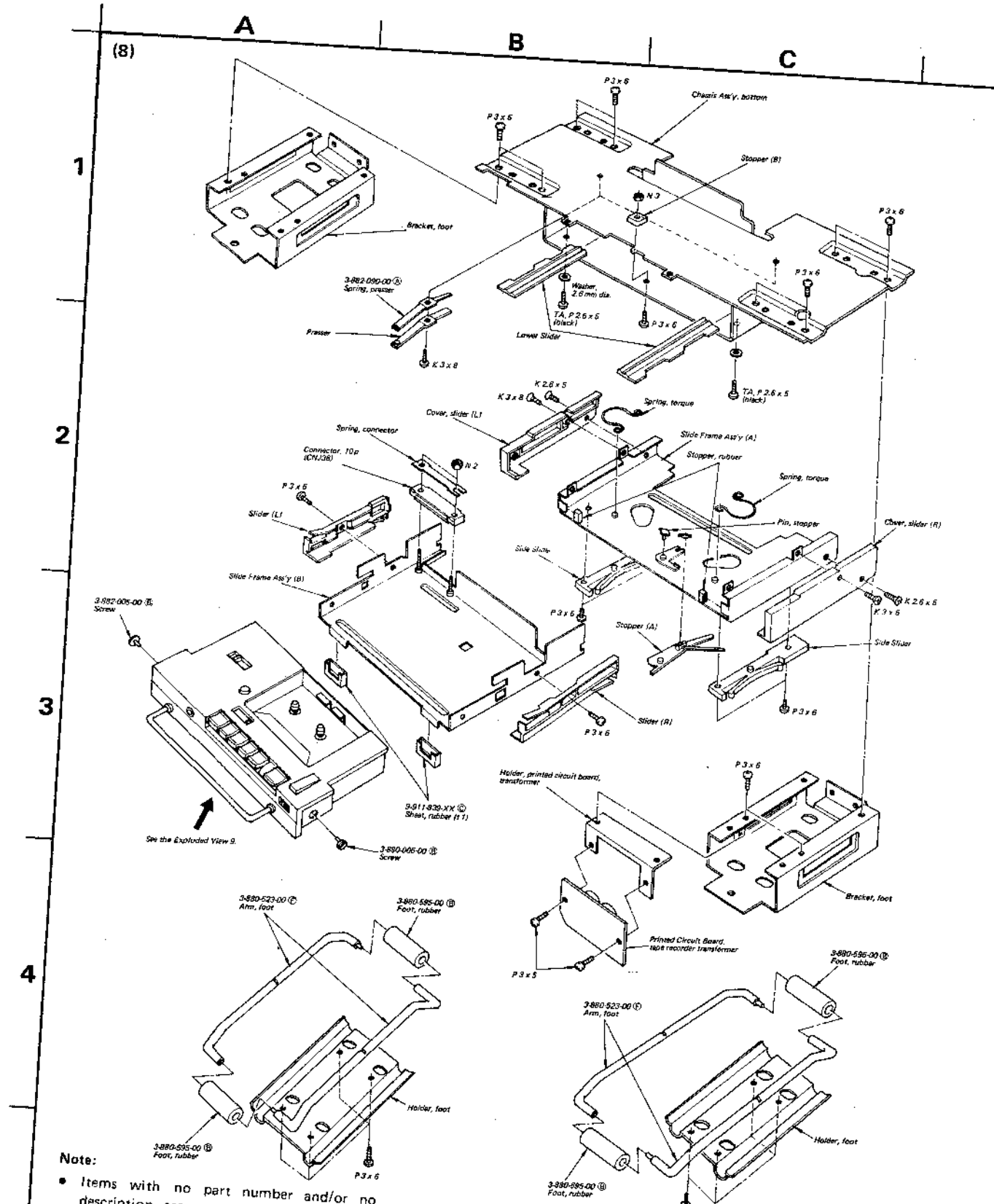
- Note:**
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
 - All screws are Phillips (cross recess) type unless otherwise noted.
(-) = slotted head
 - {□□T} shows the number of coils in spring.
 - Circled letters (A to Z) are applicable to European models only.

CRF-330K



5

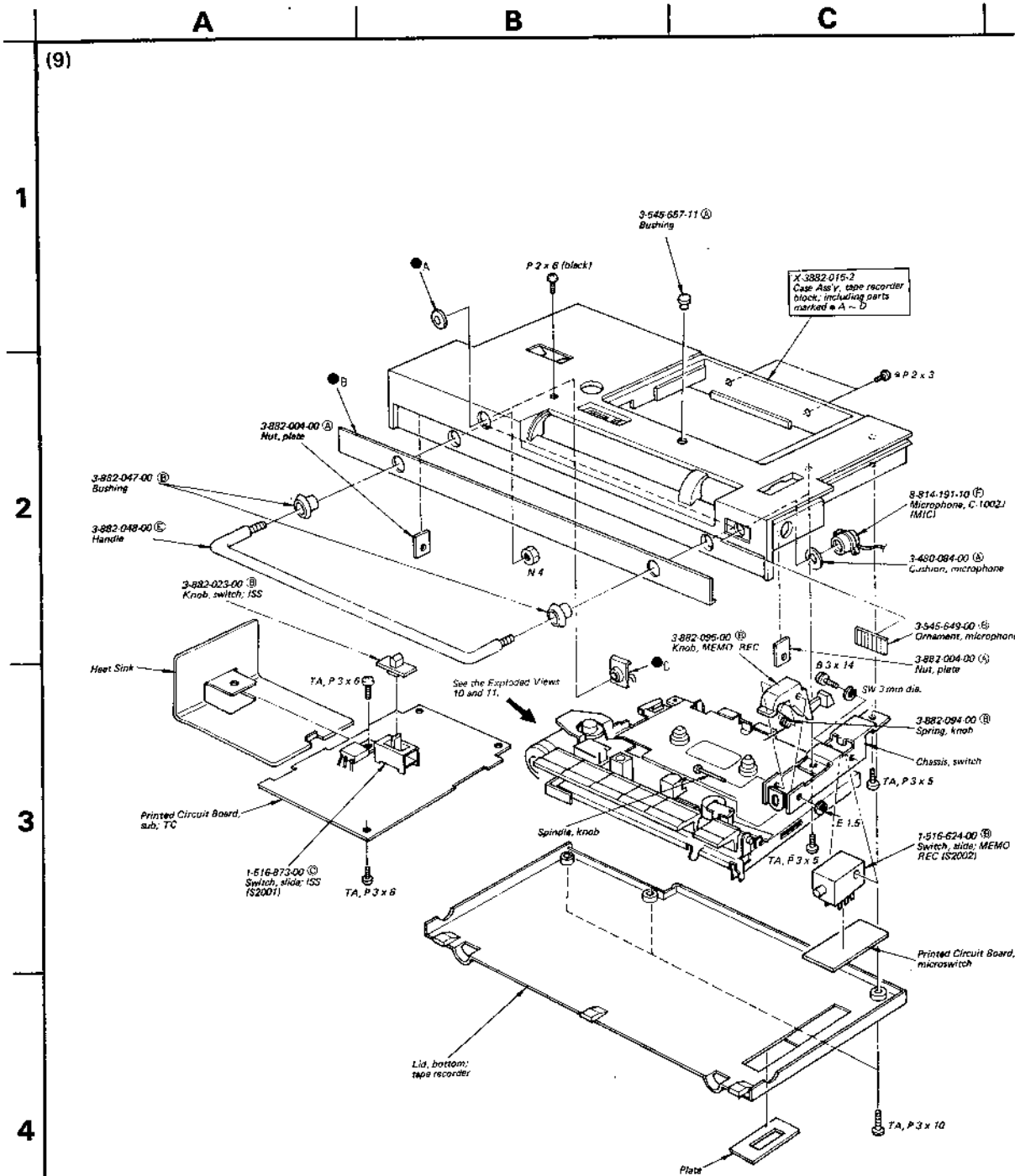
Note: The components identified by shading are critical for safety. Replace only with part number specified.



Note:

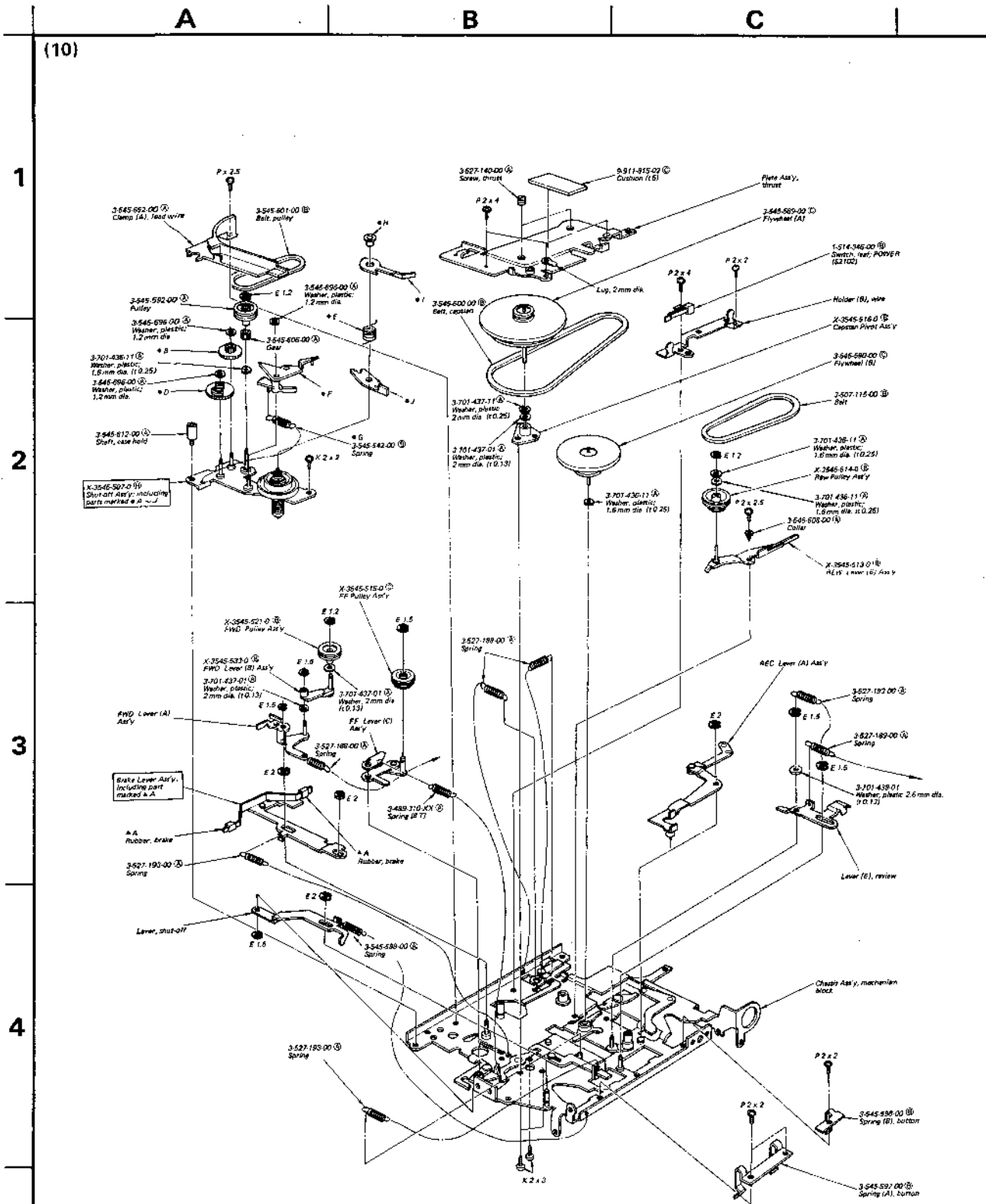
- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
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(—) = slotted head
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CRF-330K



Note:

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
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- (□) shows the number of coils in spring.
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Note:

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
(-) = slotted head
- (□□T) shows the number of coils in spring.
- Circled letters (A) to (Z) are applicable to European models only.

CRF-330K

Note: Circled letters (A to Z) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
Diodes		
D001, 051	(B) 1S2687S-2	
D201-209, D211-215	(B) 1S1555	
D216	(B) 1T23S	
D217-219	(B) 1S1555	
D220, 221	(B) 1T23S	
D223, 225	(B) 1S1555	
D226, 227	(C) 1T18-0	
D228-234	(B) 1S2222	
D235	(B) 1T261	
D236	(B) RD6A	
D237-241, D401	(B) 1S1555	
D601, 602	(B) VD1120	
D701	(B) 2SB324	
D702	(B) RD5A	
D703, 704	(B) 10E2	
D801, 802	(B) 1T261	
D803-807	(B) 1S1555	
D1001, 1002	(B) 1T261	
D1003, 1004, D1201-1204	(B) 1S1555	
D2001, 2002	(B) 1S1555	
D2003	(C) TLR109 (LED)	
D2004 D2101-2105	(B) 1S1555	
Thermistors		
Th701	1-800-071-XX (A) S-300	
Th1001	1-800-198-XX (A) S-1K	
Th1002	1-800-194-00 (A) S-90	
Th2101	1-800-198-00 (A) S-1K	
COILS		
L001	1-425-909-00 (B) FM Antenna	
L002	1-425-910-00 (B) FM RF	
L003	1-425-909-00 (B) FM Antenna	
L004	1-405-750-00 (B) FM Osc	

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
L051	1-425-929-00 (B) Coil	
L052	1-425-930-00 (B) Coil	
L053	1-425-929-00 (B) Coil	
L054	1-405-527-21 (B) FM Osc	
L201	1-407-178-XX (A) Microinductor, 1 μ H	
L210, 215	1-407-741-00 (B) Microinductor, 18 μ H	
L224	1-407-864-00 (B) RF BPF	
L225	1-407-865-00 (B) RF BPF	
L228	1-407-864-00 (B) RF BPF	
L231	1-407-862-00 (B) RF BPF	
L232	1-407-863-00 (B) RF BPF	
L235	1-407-862-00 (B) RF BPF	
L261	1-401-665-00 (F) MW/LW Ferrite-rod Antenna	
L262	1-425-911-00 (B) MW RF	
L263	1-425-444-00 (B) LW RF	
L264	1-405-717-00 (B) MW Osc	
L265	1-405-716-00 (B) LW Osc	
L266	1-417-053-00 (D) VCO Matching Transformer	
L267	1-407-178-XX (A) Microinductor, 1 μ H	
L268	1-433-184-00 (B) VCO (1)	
L269	1-433-185-00 (B) VCO (3)	
L270	1-433-188-00 (B) VCO (4)	
L271	1-433-189-00 (B) VCO (6)	
L272	1-433-190-00 (B) VCO (7)	
L273	1-433-186-00 (B) VCO (5)	
L274	1-433-187-00 (B) VCO (2)	
L275	1-425-912-00 (B) Mixing	
L282, 283	1-407-661-XX (A) Microinductor, 470 μ H	
L287, 288	1-407-157-XX (A) Microinductor, 10 μ H	
L289	1-407-661-XX (A) Microinductor, 470 μ H	
L290	1-407-178-XX (A) Microinductor, 1 μ H	
L401-403	1-407-883-00 (C) Microinductor, 100 mH	
L701	1-407-857-00 (D) Choke, 3 mH	
L702	1-407-884-00 (H) Choke, 6 mH	
L703	1-407-857-00 (D) Choke, 3 mH	
L804	1-407-169-XX (A) Microinductor, 100 μ H	
L1010	1-407-178-XX (A) Microinductor, 1 μ H	
L1016	1-407-169-XX (A) Microinductor, 100 μ H	

Note: The components identified by shading are critical for safety. Replace only with part number specified.

Note: Circled letters (A) to (Z) are applicable to European models only.

Ref. No.	Part No.	Description
L1021 - 1023	1-407-856-00	(C) Choke, 1 mH
L1025, 1026	1-407-169-XX	(A) Microinductor, 100 μ H
L1201, 1202	1-407-856-00	(C) Choke, 1 mH
L1203	1-407-175-XX	(A) Microinductor, 330 μ H
L2011	1-407-175-XX	(A) Microinductor, 330 μ H
L2031	1-407-206-XX	(B) Microinductor, 10 mH

TRANSFORMERS

T1	1-433-105-00	(B) Osc
T601	1-423-140-11	(C) Input
FL201	1-403-165-00	(C) Ceramic Filter
FL202A	1-403-888-11	(E) Mechanical Filter
FL202B	1-403-888-21	(E) Mechanical Filter
FL203A	1-404-024-11	(F) Mechanical Filter
FL203B	1-404-024-21	(B) Mechanical Filter
IFT001, 051	1-404-031-00	(B) FM IFT
IFT202	1-404-023-00	(B) AM IFT
IFT203	1-403-152-00	(B) AM IFT
IFT204 - 206	1-404-023-00	(B) AM IFT
IFT207	1-459-153-00	(B) BFO
IFT801	1-403-959-00	(B) FM Discriminator
IFT802	1-403-953-00	(B) FM Discriminator
IFT803	1-403-243-00	(B) FM IFT

CAPACITORS

All capacitors are in μ F and ceramic unless otherwise noted.
50WV or less are not indicated except for electrolytics.
pF = μ μ F, elect = electrolytic

C001	1-102-956-11	(A) 15 p	
C002	1-161-013-11	(A) 0.01	(boundary layer)
C003, 004	1-102-960-11	(A) 24 p	
C005	1-161-013-11	(A) 0.01	(boundary layer)
C006	1-102-972-11	(A) 91 p	
C009	1-161-013-11	(A) 0.01	(boundary layer)
C011	1-102-870-11	(A) 8 p	
C012	1-102-947-11	(A) 10 p	

Ref. No.	Part No.	Description
C013	1-102-870-11	(A) 8 p
C014	1-161-013-11	(A) 0.01 (boundary layer)
C015	1-127-019-11	(B) 0.1 16 V solid aluminum elect
C016	1-121-651-11	(A) 10 16 V elect
C051	1-102-949-11	(A) 12 p
C052	1-161-013-11	(A) 0.01 (boundary layer)
C053, 054	1-102-953-11	(A) 18 p
C055	1-161-013-11	(A) 0.01 (boundary layer)
C056	1-102-972-11	(A) 91 p
C059	1-161-013-11	(A) 0.01 (boundary layer)
C061	1-102-858-11	(A) 10 p
C062	1-102-944-11	(A) 7 p
C063	1-102-663-11	(A) 8 p
C065	1-127-019-11	(B) 0.1 16 V solid aluminum elect
C066	1-121-651-11	(A) 10 16 V elect
C067	1-101-978-11	(A) 10 p
C100	1-103-733-11	(A) 0.0022 50 V polystyrol
C101	1-103-729-11	(A) 0.0015 50 V polystyrol
C102	1-103-728-11	(A) 0.0013 50 V polystyrol
C103	1-107-082-11	(A) 75 p silvered mica
C105	1-101-882-11	(A) 51 p
C106	1-102-946-11	(A) 9 p
C107	1-102-975-11	(A) 100 p
C201 - 203	1-101-118-11	(A) 0.01
C204	1-101-361-11	(A) 150 p
C205	1-107-082-11	(A) 75 p silvered mica
C206	1-107-068-11	(A) 20 p silvered mica
C207 - 209	1-161-013-11	(A) 0.01 (boundary layer)
C210	1-102-979-11	(A) 240 p
C211	1-107-081-11	(A) 68 p silvered mica
C212	1-107-102-11	(A) 5 p silvered mica
C213	1-101-367-11	(A) 160 p silvered mica
C214	1-121-651-11	(A) 10 16 V elect
C215	1-161-013-11	(A) 0.01 (boundary layer)
C216	1-107-079-11	(A) 56 p silvered mica
C217	1-161-013-11	(A) 0.01 (boundary layer)
C218	1-107-075-11	(A) 39 p silvered mica

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Note: Circled letters (A to Z) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>			
C219	1-107-086-11 (A)	110 p	silvered mica		
C220	1-107-072-11 (A)	30 p	silvered mica		
C221	1-107-086-11 (A)	110 p	silvered mica		
C222	1-107-075-11 (A)	39 p	silvered mica		
C223	1-121-651-11 (A)	10	16 V elect		
C224	1-107-078-11 (A)	51 p	silvered mica		
C225	1-161-013-11 (A)	0.01	(boundary layer)		
C226	1-107-074-11 (A)	36 p	silvered mica		
C227	1-161-013-11 (A)	0.01	(boundary layer)		
C228	1-107-067-11 (A)	18 p	silvered mica		
C229	1-107-081-11 (A)	68 p	silvered mica		
C230	1-107-066-11 (A)	16 p	silvered mica		
C231	1-107-081-11 (A)	68 p	silvered mica		
C232	1-107-067-11 (A)	18 p	silvered mica		
C233	1-107-071-11 (A)	27 p	silvered mica		
C234	1-121-651-11 (A)	10	16 V elect		
C235	1-161-013-11 (A)	0.01	(boundary layer)		
C236	1-102-507-11 (A)	9 p			
C237	1-161-013-11 (A)	0.01	(boundary layer)		
C238	1-102-511-11 (A)	13 p			
C239	1-102-516-11 (A)	27 p			
C240	1-102-510-11 (A)	12 p			
C241	1-102-516-11 (A)	27 p			
C242	1-102-511-11 (A)	13 p			
C243	1-102-501-11 (A)	1 p			
C244	1-121-651-11 (A)	10	16 V elect		
C245	1-161-013-11 (A)	0.01	(boundary layer)		
C246	1-102-505-11 (A)	6 p			
C247	1-161-013-11 (A)	0.01	(boundary layer)		
C248	1-102-864-11 (A)	5 p			
C249	1-102-514-11 (A)	22 p			
C250	1-102-504-11 (A)	4 p			
C251	1-102-514-11 (A)	22 p			
C252	1-102-864-11 (A)	5 p			
C254	1-121-651-11 (A)	10	16 V elect		
C255	1-161-013-11 (A)	0.01	(boundary layer)		
C264	1-107-077-11 (A)	47 p	silvered mica		
C265	1-102-125-11 (A)	0.0047			
C266	1-107-079-11 (A)	56 p	silvered mica		
C267	1-107-078-11 (A)	51 p	silvered mica		
C268	1-102-074-11 (A)	0.001			
C272	1-107-078-11 (A)	51 p	silvered mica		
C273, 274	1-107-079-11 (A)	56 p	silvered mica		
C276	1-107-233-11 (A)	430 p	silvered mica		
C277	1-102-125-11 (A)	0.0047			
C278	1-107-078-11 (A)	51 p	silvered mica		
C280	1-102-944-11 (A)	7 p			
C281-290	1-101-924-11 (A)	0.022			
C284	1-108-239-12 (A)	0.01	mylar		
C294	1-108-242-12 (A)	0.022	mylar		
C295	1-101-924-11 (A)	0.022			
C296	1-107-079-11 (A)	56 p	silvered mica		
C297, 298	1-108-239-12 (A)	0.01	mylar		
C299	1-107-235-11 (A)	510 p	silvered mica		
C302	1-108-563-12 (B)	0.0022	mylar		
C303	1-101-924-11 (A)	0.022			
C304	1-121-391-11 (A)	1	50 V elect		
C305, 306	1-108-244-12 (A)	0.033	mylar		
C307	1-102-942-11 (A)	5 p			
C308	1-102-949-11 (A)	12 p			
C309	1-102-679-11 (A)	120 p			
C310	1-103-714-11 (A)	360 p	50 V polystyrol		
C312	1-102-964-11 (A)	36 p			
C313, 314	1-102-947-11 (A)	10 p			
C315	1-108-242-12 (A)	0.022	mylar		
C318	1-121-414-11 (A)	100	6.3 V elect		
C319	1-102-125-11 (A)	0.0047			
C321	1-102-504-11 (A)	4 p			
C322	1-102-751-11 (A)	22 p			
C323	1-102-526-11 (A)	75 p			
C324	1-101-999-11 (A)	10 p			
C325	1-102-755-11 (A)	43 p			
C326	1-102-743-11 (A)	3 p			
C328	1-102-112-11 (A)	330 p			
C329-335	1-102-125-11 (A)	0.0047			
C337	1-102-505-11 (A)	6 p			
C338	1-102-074-11 (A)	0.001			
C340	1-102-074-11 (A)	0.001			

Note: Circled letters (A to Z) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>							
C341	1-121-413-11	(A) 100	6.3 V	elect					
C345	1-101-924-11	(A) 0.022							
C346	1-107-235-11	(A) 510 p		silvered mica					
C350	1-107-071-11	(A) 27 p		silvered mica					
C351	1-101-924-11	(A) 0.022							
C353	1-108-242-12	(A) 0.022		mylar					
C356, 357	1-108-242-12	(A) 0.022		mylar					
C358	1-101-924-11	(A) 0.022							
C359	1-121-651-11	(A) 10	16 V	elect					
C360, 361	1-101-924-11	(A) 0.022							
C362	1-102-832-11	(A) 330 p							
C363	1-121-651-11	(A) 10	16 V	elect					
C364	1-102-114-11	(A) 470 p							
C365	1-127-022-11	(A) 0.47	16 V	solid aluminum					
C367	1-127-023-11	(B) 1	10 V	solid aluminum					
C368	1-107-102-11	(B) 5 p		silvered mica					
C371	1-108-239-12	(A) 0.01		mylar					
C372	1-108-242-12	(A) 0.022		mylar					
C373	1-101-924-11	(A) 0.022							
C374	1-107-085-11	(A) 100 p		silvered mica					
C377	1-123-070-11	(C) 2200	16 V	elect					
C378	1-121-943-11	(B) 1000	10 V	elect					
C380	1-108-234-12	(A) 0.0047		mylar					
C383, 384	1-101-924-11	(A) 0.022							
C385	1-102-934-11	(A) 1 p							
C386	1-102-935-11	(A) 2 p							
C387	1-161-013-11	(A) 0.01		(boundary layer)					
C390	1-127-023-11	(B) 1	10 V	solid aluminum					
C401	1-127-018-11	(B) 0.047	10 V	solid aluminum					
C402	1-108-244-12	(A) 0.033		mylar					
C403	1-121-951-11	(A) 0.47	50 V	elect					
C404	1-127-019-11	(B) 0.1	10 V	solid aluminum					
C405	1-127-022-11	(B) 0.47	10 V	solid aluminum					
C406	1-127-020-11	(B) 0.22	10 V	solid aluminum					
C407	1-121-415-11	(B) 100	16 V	elect					
C408	1-102-099-11	(A) 0.0015							
C409	1-108-244-12	(A) 0.033		mylar					
C410	1-161-015-11	(A) 0.015		(boundary layer)					
C411	1-161-021-11	(A) 0.47		(boundary layer)					
C412	1-127-019-11	(B) 0.1	10 V	solid aluminum					
C501	1-127-377-11	(B) 0.22	16 V	solid aluminum					
C502	1-101-918-11	(A) 0.001							
C504	1-121-415-11	(B) 100	16 V	elect					
C505	1-127-377-11	(B) 0.22	16 V	solid aluminum					
C506	1-127-018-11	(B) 0.0047	10 V	solid aluminum					
C507	1-127-378-11	(B) 0.68	10 V	solid aluminum					
C509	1-127-378-11	(B) 0.68	10 V	solid aluminum					
C601	1-121-415-11	(B) 100	16 V	elect					
C602	1-127-377-11	(B) 0.22	16 V	solid aluminum					
C603	1-102-975-11	(A) 100 p							
C604	1-102-074-11	(A) 0.001							
C605	1-121-479-11	(A) 22	16 V	elect					
C606	1-161-015-11	(A) 0.015		(boundary layer)					
C607	1-161-019-11	(A) 0.033		(boundary layer)					
C608, 609	1-121-521-11	(B) 330	16 V	elect					
C610	1-127-203-11	(B) 0.33	16 V	solid aluminum					
C611, 612	1-121-939-11	(B) 470	16 V	elect					
C613	1-102-123-11	(A) 0.0033							
C614	1-102-119-11	(A) 0.0015							
C701	1-123-078-11	(B) 2200	6.3 V	elect					
C702	1-121-944-11	(E) 1000	16 V	elect					
C704	1-108-232-12	(A) 0.0033		mylar					
C705	1-101-923-11	(A) 0.01							
C706	1-108-234-12	(A) 0.0047		mylar					
C707	1-107-093-11	(A) 220 p		silvered mica					
C708	1-121-944-11	(E) 1000	16 V	elect					
C709, 710	1-121-660-11	(B) 2200	16 V	elect					
C711, 712	1-108-381-12	(A) 0.022	100 V	mylar					
C805	1-121-413-11	(A) 100	6.3 V	elect					
C810	1-101-924-11	(A) 0.022							
C812	1-102-964-11	(A) 36 p							
C813	1-101-924-11	(A) 0.022							
C814	1-108-234-12	(A) 0.0047		mylar					
C815	1-121-651-11	(A) 10	16 V	elect					
C816	1-108-228-12	(A) 0.0015							

Note: The components identified by shading are critical for safety. Replace only with part number specified.

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Note: Circled letters (A) to (Z) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>							
C817	1-127-022-11	(B) 0.47	16 V	solid aluminum					
C819	1-102-962-11	(A) 30 p							
C823	1-102-940-11	(A) 3 p							
C824	1-131-196-11	(B) 2.2	20 V	tantalum					
C825	1-102-940-11	(A) 3 p							
C829	1-127-019-11	(A) 0.1	16 V	solid aluminum					
C832	1-101-924-11	(A) 0.022							
C835	1-121-982-11	(A) 470	6.3 V	elect					
C836	1-121-426-11	(B) 470	16 V	elect					
C901	1-102-648-11	(A) 43 p							
C902	1-102-672-11	(A) 24 p							
C904	1-107-068-11	(A) 20 p		silvered mica					
C905	1-107-089-11	(A) 150 p		silvered mica					
C906	1-107-092-11	(A) 200 p		silvered mica					
C907	1-108-279-12	(A) 0.015		mylar					
C908	1-107-099-11	(A) 2 p		silvered mica					
C909	1-107-098-11	(A) 1 p		silvered mica					
C910	1-108-279-12	(A) 0.015		mylar					
C911	1-107-071-11	(A) 27 p		silvered mica					
C912	1-107-085-11	(A) 100 p		silvered mica					
C913, 914	1-108-279-12	(A) 0.015		mylar					
C1002	1-102-953-11	(A) 18 p							
C1004, 1005	1-107-087-11	(A) 120 p		silvered mica					
C1007-1009	1-107-097-11	(A) 330 p		silvered mica					
C1010-1012	1-107-087-11	(A) 120 p		silvered mica					
C1013	1-102-949-11	(A) 12 p							
C1016, 1017	1-107-087-11	(A) 120 p		silvered mica					
C1018	1-102-949-11	(A) 12 p							
C1021, 1022	1-107-087-11	(A) 120 p		silvered mica					
C1024	1-161-013-XX	(A) 0.01		(boundary layer)					
C1025, 1026	1-101-923-11	(A) 0.01							
C1028	1-101-923-11	(A) 0.01							
C1029	1-101-924-11	(A) 0.022							
C1030	1-102-506-11	(A) 7 p							
C1031	1-102-503-11	(A) 3 p							
C1032	1-102-512-11	(A) 16 p							
C1033	1-102-503-11	(A) 3 p							
C1034	1-102-505-11	(A) 6 p							
C1035-1037	1-101-923-11	(A) 0.01							
C1038, 1039	1-101-924-11	(A) 0.022							
C1040	1-102-864-11	(A) 5 p							
C1041	1-102-951-11	(A) 15 p							
C1042	1-102-504-11	(A) 4 p							
C1043	1-102-948-11	(A) 11 p							
C1044	1-102-943-11	(A) 6 p							
C1045	1-102-949-11	(A) 12 p							
C1046	1-102-503-11	(A) 3 p							
C1047	1-161-013-11	(A) 0.01		(boundary layer)					
C1049	1-101-924-11	(A) 0.022							
C1055	1-101-923-11	(A) 0.01							
C1059	1-102-121-11	(A) 0.0022							
C1060-1065	1-101-923-11	(A) 0.01							
C1066	1-102-977-11	(A) 200 p							
C1067	1-102-973-11	(A) 100 p							
C1068	1-161-021-11	(A) 0.0047		(boundary layer)					
C1069	1-107-070-11	(A) 24 p		silvered mica					
C1070	1-102-409-11	(C) 30 p							
C1071, 1072	1-102-121-11	(A) 0.0022							
C1073	1-121-413-11	(A) 100	6.3 V	elect					
C1074	1-121-352-11	(A) 47	10 V	elect					
C1075, 1076	1-131-236-11	(B) 1	25 V	tantalum					
C1077	1-102-121-11	(A) 0.0022							
C1078	1-101-880-11	(A) 47 p							
C1079, 1080	1-107-093-11	(A) 220 p		silvered mica					
C1081	1-102-963-11	(A) 33 p							
C1082, 1083	1-103-714-11	(A) 360 p		polystyrol					
C1084	1-102-963-11	(A) 33 p							
C1085, 1086	1-108-555-12	(B) 0.001		mylar					
C1090-1092	1-102-043-11	(A) 0.001	500 V	feed-through					
C1094	1-121-391-11	(A) 1	50 V	elect					
C1095	1-101-880-11	(A) 47 p							

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Note: Circled letters (A to Z) are applicable to European models only.

Ref. No.	Part No.	Description
C1096, 1097	1-121-414-11 (A) 100	10 V elect
C1098	1-107-061-11 (A) 10 p	silvered mica
C1099	1-161-013-11 (A) 0.01	(boundary layer)
C1100, 1101	1-102-961-11 (A) 27 p	
C1102	1-102-977-11 (A) 200 p	
C1103	1-101-923-11 (A) 0.01	
C1104	1-101-924-11 (A) 0.022	
C1105	1-127-019-11 (B) 0.1	10 V solid aluminum
C1106	1-101-919-11 (A) 0.0022	
C1107	1-102-043-11 (A) 0.001	500 V feed-through
C1108	1-102-934-11 (A) 1 p	
C1201	1-121-424-11 (B) 470	6.3 V elect
C1203	1-131-193-11 (B) 10	10 V tantalum
C1207	1-131-392-11 (B) 33	3.15 V tantalum
C1210	1-101-890-11 (A) 75 p	
C1211, 1212	1-108-563-12 (B) 0.0022	mylar
C1213	1-127-019-11 (B) 0.1	10 V solid aluminum
C1301	1-121-651-11 (A) 10	16 V elect
C2001	1-121-963-11 (B) 33	25 V elect
C2021	1-121-352-11 (A) 47	10 V elect
C2022	1-121-726-11 (A) 0.47	50 V elect
C2031	1-108-575-12 (B) 0.0068	mylar
C2051	1-108-234-12 (A) 0.0047	mylar
C2052	1-108-227-12 (A) 0.001	mylar
C2110	1-131-387-11 (B) 47	6.3 V tantalum
C2101	1-131-169-11 (B) 0.47	10 V tantalum
C2102	1-131-202-11 (B) 1.5	20 V tantalum
C2103	1-131-380-11 (B) 33	10 V tantalum
C2104	1-105-669-12 (A) 0.0047	mylar
C2105	1-161-190-11 (A) 0.001	(boundary layer)
C2106	1-105-669-12 (A) 0.0047	mylar
C2108	1-107-123-11 (A) 47 p	silvered mica
C2109	1-131-170-11 (B) 3.3	10 V tantalum
C2111	1-131-173-11 (C) 33	10 V tantalum
C2112	1-131-202-11 (B) 1.5	20 V tantalum
C2113	1-161-190-11 (A) 0.001	(boundary layer)
C2114	1-131-380-11 (B) 33	10 V tantalum
C2115	1-131-387-11 (B) 47	6.3 V tantalum

Ref. No.	Part No.	Description
C2116	1-131-375-11 (B) 4.7	10 V tantalum
C2117	1-121-419-11 (B) 220	6.3 V elect
C2118	1-131-368-11 (B) 3.3	16 V tantalum
C2119	1-131-177-11 (C) 100	3 V tantalum
C2120	1-131-244-11 (B) 1	6.3 V tantalum
C2121	1-105-673-12 (A) 0.01	mylar
C2122	1-105-719-12 (B) 0.033	mylar
C2123	1-105-669-12 (A) 0.0047	mylar
C2124	1-131-375-11 (B) 4.7	10 V tantalum
C2125	1-131-170-11 (B) 3.3	10 V tantalum
C2126	1-121-420-11 (B) 220	10 V elect
C2127	1-131-395-11 (B) 100	3 V tantalum
C2128	1-131-377-11 (B) 33	10 V tantalum
C2129	1-161-190-11 (A) 0.001	(boundary layer)
C2132	1-161-190-11 (A) 0.001	(boundary layer)
C2133	1-131-368-11 (B) 3.3	16 V tantalum
C2134	1-108-249-12 (A) 0.068	mylar
	1-161-001-11 (A) 0.001	(boundary layer)
CT1001 - 1003	1-141-171-11 (B) Trimmer	
CT201 - 206	1-141-171-XX (B) Trimmer	
CT207	1-141-138-XX (B) Trimmer	
CT208	1-141-174-00 (B) Trimmer	
CT209 - 212	1-141-138-XX (B) Trimmer	
CT901	1-141-175-00 (D) Trimmer	
CV001 - 004	1-151-223-XX (F) Tuning	
CV051 - 054	1-151-223-11 (F) Tuning	
CV101	1-151-266-XX (E) Tuning	
CV201 - 203	1-151-201-00 (G) Tuning	

RESISTORS

All resistors are in ohms. Common 1/4 W carbon resistors are omitted. Check schematic diagram for values.

R210, 214		
R218, 222	1-212-879-11 (A) 82	fusible
R226		
R235, 239		
R244, 321	1-212-881-11 (A) 100	fusible

Ref. No.	Part No.	Description
R363	1-212-857-11 (A) 10	fusible
R501	1-206-475-11 (A) 33	2 W metal-oxide
R511	1-244-837-11 (A) 33	1/2 W carbon
R610	1-212-869-11 (A) 33	1/2 W fusible
R618, 619	1-207-459-11 (A) 0.47	1/2 W wirewound
R620	1-212-857-11 (A) 10	fusible
R836	1-212-869-11 (A) 33	fusible
R1267	1-212-941-11 (A) 2	1/2 W fusible
R2005	1-212-857-11 (A) 10	fusible
R2101, 2102	1-209-878-11 (A) 1.8 k	1/16 W carbon
R2103	1-209-781-11 (A) 10	1/16 W carbon
R2108	1-210-381-11 (A) 33	1/16 W carbon
R2112	1-209-768-11 (A) 2.2 k	1/16 W carbon
R2113	1-210-113-11 (A) 18 k	1/16 W carbon
R2114	1-210-371-11 (A) 1.6 k	1/16 W carbon
R2115	1-210-363-11 (A) 270	1/16 W carbon
R2116	1-210-381-11 (A) 33 k	1/16 W carbon
R2119	1-210-363-11 (A) 270	1/16 W carbon
R2121	1-209-768-11 (A) 2.2 k	1/16 W carbon
R2122	1-209-113-11 (A) 18 k	1/16 W carbon
R2123	1-209-774-11 (A) 5.1 k	1/16 W carbon
R2124	1-209-770-11 (A) 2.7 k	1/16 W carbon
R2125	1-210-388-11 (A) 68 k	1/16 W carbon
R2126	1-210-392-11 (A) 75	1/16 W carbon
R2127	1-210-101-11 (A) 51	1/16 W carbon
R2128	1-210-846-11 (A) 33	1/16 W carbon
R2129	1-209-770-11 (A) 2.7 k	1/16 W carbon
R2130	1-209-774-11 (A) 5.1 k	1/16 W carbon
R2131	1-210-111-11 (A) 12 k	1/16 W carbon
R2132	1-209-781-11 (A) 10 k	1/16 W carbon
R2135, 2136	1-210-371-11 (A) 1.6 k	1/16 W carbon
R2137	1-210-102-11 (A) 150	1/16 W carbon
R2142		1.2 k 1/16 W carbon
R2144	1-210-105-11 (A) 560	1/16 W carbon
VR201	1-224-642-XX (B) 1 k, adjustable; first mixer balance	
VR202	1-224-644-XX (B) 4.7 k, adjustable; blank level	
VR501 - 503	1-224-207-00 (B) 20 k, variable; TREBLE, BASS, VOLUME	

Note: Circled letters (A to Z) are applicable to European models only.

Ref. No.	Part No.	Description
VR1001	1-224-649-XX (B) 200 k, adjustable; SW spurious beat	
VR1401	1-224-820-00 (B) 20 k, variable; RF GAIN	
SWITCHES		
S1	1-514-304-00 (B) Slide, antenna selector	
S2	1-516-893-00 (E) Micro, SW antenna coil select	
S3 - 6	1-516-896-00 (F) Pushbutton, 4-key; BAND SELECTOR	
S8 - 12	1-516-895-00 (G) Pushbutton, 5-key; MODE	
S14 - 16	1-516-898-00 (D) Rotary, NOISE BLANKER, AFC, MUTING	
S17	1-516-624-00 (B) Slide, TIMER ON	
S18 - 20	1-514-533-XX (B) Micro, BATT CHECK, LIGHT, ZERO SECOND	
S21, 22	1-516-889-00 (D) Micro, POWER	
S23	1-552-026-00 (E) Voltage Selector	
S25	1-516-889-00 (E) Micro, POWER	
S26	1-516-965-00 (F) Rotary, SW BAND SELECTOR	
S27 - 29	1-516-892-00 (J) Rotary, SW BAND SELECTOR	
S001	1-552-053-00 (D) Pushbutton, 2-key, FM	
S2001	1-516-873-00 (C) Slide, ISS	
S2002	1-516-624-00 (B) Slide, MEMO REC	
S2003	1-516-898-XX (D) Rotary, FUNCTION	
S2101	1-513-323-00 (C) Slide, REC/PB	
S2102	1-514-346-00 (B) Leaf, POWER	
S2103	1-552-052-00 (B) Leaf, MUTING	
JACKS		
J501 - 505	1-507-369-00 (E) Jack, 5-unit; earphone, AUX IN	
J1401	1-507-440-00 (C) Jack, HEADPHONES	
FUSES		
F1	1-552-235-00 (E) 315 mA	
F2	1-532-448-XX (B) 400 mA	
F3, 4	1-532-284-00 (B) 630 mA	
F5	1-552-235-00 (E) 315 mA	
MISCELLANEOUS		
ANTI	1-501-104-00 (H) SW Telescopic Antenna	
ANT2	1-501-103-00 (I) FM Telescopic Antenna	

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CRF-330K CRF-330K

Note: Circled letters (A to Z) are applicable to European models only.

Ref. No.	Part No.	Description
CF801 - 803	1-527-184-XX	(B) Filter, ceramic (10.7 MHz)
CNJ1	1-509-510-00	(C) Connector, 2-p; AC IN, including S24
CNJ38	1-507-302-00	(C) Connector, 10 p
CNP5	1-508-743-00	(B) Connector Pin
CNP6 - 8	1-508-795-00	(B) Connector Pin, 12 p
CNP9, 10	1-508-699-00	(B) Connector Pin, 8 p
CNP16	1-508-694-00	(B) Connector Pin, 8 p
CNP28	1-508-698-00	(B) Connector, 6 p
CR801	1-23 1-202-00	(B) Encapsulated Component
EH	8-825-566-00	(B) Head, erase; EBF5-02B
M	8-834-221-00	(L) Motor, D-221F
ME	1-520-249-00	(H) Meter, TUNING/BATT
MIC	8-814-191-10	(F) Microphone, C-1002J
PL1	1-518-138-XX	(B) Lamp, pilot; 5 V 60 mA; meter, timer
PL2, 3	1-518-189-XX	(B) Lamp, pilot; 5 V 60 mA; meter, timer
PL4 - 5	1-518-138-XX	(B) Lamp, pilot; 5 V 60 mA; meter, timer
PT701	1-442-950-00	(L) Transformer, power
RPH	8-829-336-07	(F) Head, record/playback; PP134-36G
SP	1-502-592-00	(H) Speaker
X201	1-527-270-00	(I) Crystal
X202	1-527-271-00	(I) Crystal
X1002	1-527-269-00	(K) Crystal

Ref. No.	Part No.	Description
	1-407-856-00	(C) Choke Coil, power
	1-423-230-00	(H) Transformer, output
	1-526-522-00	(B) Jack, coaxial connector
	1-533-037-00	(A) Holder, fuse
	1-533-102-00	(B) Holder, fuse
	1-533-131-00	(A) Holder, fuse
	1-536-174-00	(B) Terminal Strip, MW/LW/SW antenna
	1-536-203-00	(B) Terminal Strip, FM antenna
	1-536-401-XX	(A) Terminal Strip, 2L1
	1-548-082-00	(U) QUARTZ TIMER

ACCESSORIES & PACKING MATERIALS	
Part No.	Description
1-504-059-00	(C) Earphone, EM-20H
1-534-840-00	(E) Cord, power; DK-38 (AEP model)
1-551-235-00	(E) Cord, power; DK-51 (E model)
3-701-632-00	(A) Bag, plastic
3-880-697-00	(A) Bag, plastic
3-882-401-00	(C) Cushion, protection
3-882-410-00	(H) Carton
3-993-063-14	(B) Book, SHORT WAVE GUIDE
3-995-763-11	(I) Manual, instruction

1/4 WATT CARBON RESISTORS

Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.
1.0	1-244-601-11	10	1-244-625-11	100	1-244-649-11	1.0k	1-244-673-11	10k	1-244-697-11	100k	1-244-721-11	1.0M	1-244-745-11
1.1	1-244-602-11	11	1-244-626-11	110	1-244-650-11	1.1k	1-244-674-11	11k	1-244-698-11	110k	1-244-722-11	1.1M	1-244-746-11
1.2	1-244-603-11	12	1-244-627-11	120	1-244-651-11	1.2k	1-244-675-11	12k	1-244-699-11	120k	1-244-723-11	1.2M	1-244-747-11
1.3	1-244-604-11	13	1-244-628-11	130	1-244-652-11	1.3k	1-244-676-11	13k	1-244-700-11	130k	1-244-724-11	1.3M	1-244-748-11
1.5	1-244-605-11	15	1-244-629-11	150	1-244-653-11	1.5k	1-244-677-11	15k	1-244-701-11	150k	1-244-725-11	1.5M	1-244-749-11
1.6	1-244-606-11	16	1-244-630-11	160	1-244-654-11	1.6k	1-244-678-11	16k	1-244-702-11	160k	1-244-726-11	1.6M	1-244-750-11
1.8	1-244-607-11	18	1-244-631-11	180	1-244-655-11	1.8k	1-244-679-11	18k	1-244-703-11	180k	1-244-727-11	1.8M	1-244-751-11
2.0	1-244-608-11	20	1-244-632-11	200	1-244-656-11	2.0k	1-244-680-11	20k	1-244-704-11	200k	1-244-728-11	2.0M	1-244-752-11
2.2	1-244-609-11	22	1-244-633-11	220	1-244-657-11	2.2k	1-244-681-11	22k	1-244-705-11	220k	1-244-729-11	2.2M	1-244-753-11
2.4	1-244-610-11	24	1-244-634-11	240	1-244-658-11	2.4k	1-244-682-11	24k	1-244-706-11	240k	1-244-730-11	2.4M	1-244-754-11
2.7	1-244-611-11	27	1-244-635-11	270	1-244-659-11	2.7k	1-244-683-11	27k	1-244-707-11	270k	1-244-731-11	2.7M	1-244-755-11
3.0	1-244-612-11	30	1-244-636-11	300	1-244-660-11	3.0k	1-244-684-11	30k	1-244-708-11	300k	1-244-732-11	3.0M	1-244-756-11
3.3	1-244-613-11	33	1-244-637-11	330	1-244-661-11	3.3k	1-244-685-11	33k	1-244-709-11	330k	1-244-733-11	3.3M	1-244-757-11
3.6	1-244-614-11	36	1-244-638-11	360	1-244-662-11	3.6k	1-244-686-11	36k	1-244-710-11	360k	1-244-734-11	3.6M	1-244-758-11
3.9	1-244-615-11	39	1-244-639-11	390	1-244-663-11	3.9k	1-244-687-11	39k	1-244-711-11	390k	1-244-735-11	3.9M	1-244-759-11
4.3	1-244-616-11	43	1-244-640-11	430	1-244-664-11	4.3k	1-244-688-11	43k	1-244-712-11	430k	1-244-736-11	4.3M	1-244-760-11
4.7	1-244-617-11	47	1-244-641-11	470	1-244-665-11	4.7k	1-244-689-11	47k	1-244-713-11	470k	1-244-737-11	4.7M	1-244-761-11
5.1	1-244-618-11	51	1-244-642-11	510	1-244-666-11	5.1k	1-244-690-11	51k	1-244-714-11	510k	1-244-738-11	5.1M	1-244-762-11
5.6	1-244-619-11	56	1-244-643-11	560	1-244-667-11	5.6k	1-244-691-11	56k	1-244-715-11	560k	1-244-739-11		
6.2	1-244-620-11	62	1-244-644-11	620	1-244-668-11	6.2k	1-244-692-11	62k	1-244-716-11	620k	1-244-740-11		
6.8	1-244-621-11	68	1-244-645-11	680	1-244-669-11	6.8k	1-244-693-11	68k	1-244-717-11	680k	1-244-741-11		
7.5	1-244-622-11	75	1-244-646-11	750	1-244-670-11	7.5k	1-244-694-11	75k	1-244-718-11	750k	1-244-742-11		
8.2	1-244-623-11	82	1-244-647-11	820	1-244-671-11	8.2k	1-244-695-11	82k	1-244-719-11	820k	1-244-743-11		
9.1	1-244-624-11	91	1-244-648-11	910	1-244-672-11	9.1k	1-244-696-11	91k	1-244-720-11	910k	1-244-744-11		

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