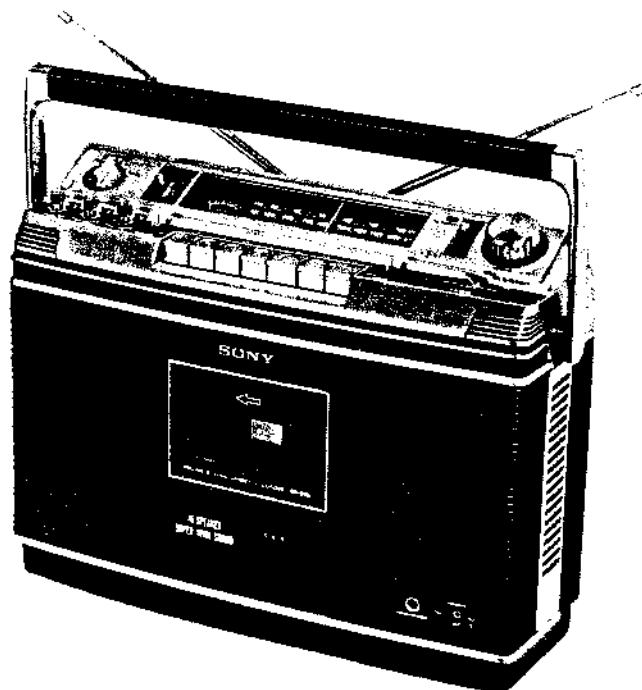


# CF-580



*E Model  
UK Model  
AEP Model  
US Model  
Canadian Model*

## FM/AM STEREO CASSETTE-CORDER

### SPECIFICATIONS

#### GENERAL

<b>Power Requirements:</b>	100–110, 115–127, 200–220 or 230–250 V ac, 50/60 Hz (E model) 110, 127, 220 or 240 V ac, 50/60 Hz (AEP model) 240 V ac, 50 Hz (UK model) 120 V ac, 60 Hz (US, Canadian model) 12 V dc, eight batteries size "D" (IEC Designation R20), or 12 V car battery with Sony Car Battery Cord DCC-9
<b>Power Consumption:</b>	11W ac (E, UK model) 12W ac (US, Canadian model) 13W ac (AEP model)
<b>Power Output:</b>	6.8W (2.9W x 2) max. (E, AEP, Canadian model) 4.6W (2.3W x 2) max. (UK model) 2W (1W x 2) max. (US model)
<b>Speakers:</b>	two 8 x 12 cm (3 x 5 inches) two 10 x 15 cm (4 x 6 inches)
<b>Battery Life:</b>	Approx. 10 hours (E, UK, AEP model) Approx. 14 hours (US, Canadian model) continuous recording from the Built-in Microphones with Sony Long-life Batteries size "D"
<b>Dimensions:</b>	Approx. 390 (w) x 303 (h) x 143 (d) mm 15 <sup>3</sup> / <sub>8</sub> (w) x 12 (h) x 5 <sup>5</sup> / <sub>8</sub> (d) inches including projecting parts and controls not including handle
<b>Weight:</b>	Approx. 7.9 kg, 17 lb 7 oz including batteries

#### RADIO SECTION

<b>Frequency Range:</b>	FM 87.5–108 MHz AM 530–1,605 kHz
<b>Antennas:</b>	FM: Two telescopic antennas AM: Built-in ferrite-rod antenna

#### TAPE RECORDER SECTION

<b>Recording System:</b>	4-track 2-channel stereo or monaural
<b>Fast Winding Time:</b>	Approx. 90 sec. with Sony Cassette C-60
<b>Frequency Response:</b>	40–10,000 Hz (E, AEP, US, Canadian model) 50–10,000 Hz (UK model) (with standard cassette, with the TAPE SELECT switch set to NORMAL) 40–13,000 Hz (E, AEP, US, Canadian model) 50–12,000 Hz (UK model) (with chromium dioxide cassette with the TAPE SELECT switch set to CrO <sub>2</sub> , or with Sony Ferri-Chrome cassette with the TAPE SELECT switch set to Fe-Cr)
<b>S/N Ratio:</b>	45 dB
<b>Total Harmonic Distortion:</b>	2.5%
<b>Wow and Flutter:</b>	0.19% (WRMS) (E, AEP, US, Canadian model) 0.25% (WRMS) (UK model)

— Continued on page 2 —

#### SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

# SONY®

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# SERVICE MANUAL

6/8

# CF-580

- Inputs:** MIC ..... 2 (minijack)  
 sensitivity 0.2 mV (-72 dB)  
 for low impedance microphone  
 LINE IN ..... 2 (phono jack)  
 sensitivity 0.14V (-15 dB)  
 input impedance 100 kilohms  
 PHONO ..... 2 (phono jack)  
 sensitivity 1.5 mV (-54 dB)  
 input impedance 47 kilohms
- Outputs:** LINE OUT ..... 2 (phono jack)  
 rated output 0.44V (-5 dB) at load  
 impedance 100 kilohms, load  
 impedance 10 kilohms or higher  
 EXT SP ..... 2 (minijack)  
 for 4-ohm or 8-ohm impedance speakers  
 HEADPHONES ..... 1 (stereo binaural jack)  
 for 8-ohm impedance headphones
- Other Jacks:** Remote control jack ..... 1  
 Record/Playback connector ..... 1 (E, UK, AEP model)

## IDENTIFICATION OF SET

### E model

**SONY**  
 CASSETTE-CORDER 2BANDS CF-580

FREQUENCY RANGE:  
 FM 87.5-108MHz  
 AM 530-1605kHz

AC: 100-110, 115-127, 200-220  
 230-250V 50/60Hz 11W

DC: 12V FLASHLIGHT BATT  
 SIZE D X 8 OR EQUIV

MADE IN JAPAN

### UK model

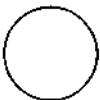
**SONY**  
 CASSETTE-CORDER 2BANDS CF-580

FREQUENCY RANGE:  
 FM 87.5-108MHz  
 AM 530-1605kHz

AC: 240V ~ 50Hz 11 W

DC: 12V == FLASHLIGHT BATT  
 SIZE D X 8 OR EQUIV

MADE IN JAPAN



### AEP model

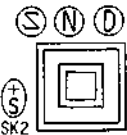
**SONY**  
 CASSETTE-CORDER 2BANDS CF-580

FREQUENCY RANGE:  
 FM 87.5-108MHz  
 AM 530-1605kHz

AC: 110, 127, 220, 240V ~  
 50/60Hz 13W

DC: 12V == FLASHLIGHT BATT  
 SIZE D X 8 OR EQUIV

MADE IN JAPAN



### US model

**SONY** 4 SPEAKER MATRIX STEREO SYSTEM  
 MODEL NO.  
 CASSETTE-CORDER 2BANDS CF-580

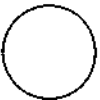
FREQUENCY RANGE:  
 FM 87.5-108MHz  
 AM 530-1605kHz

AC: 120V 60Hz 12 W

DC: 12 V FLASHLIGHT BATT  
 SIZE D X 8 OR EQUIV

MADE IN JAPAN

DESIGN CERTIFIED AS COMPLYING WITH F.C.C. RULES  
 PART 15, IN EFFECT AS OF DATE OF MANUFACTURE



### Canadian model

**SONY**  
 CASSETTE-CORDER 2BANDS CF-580

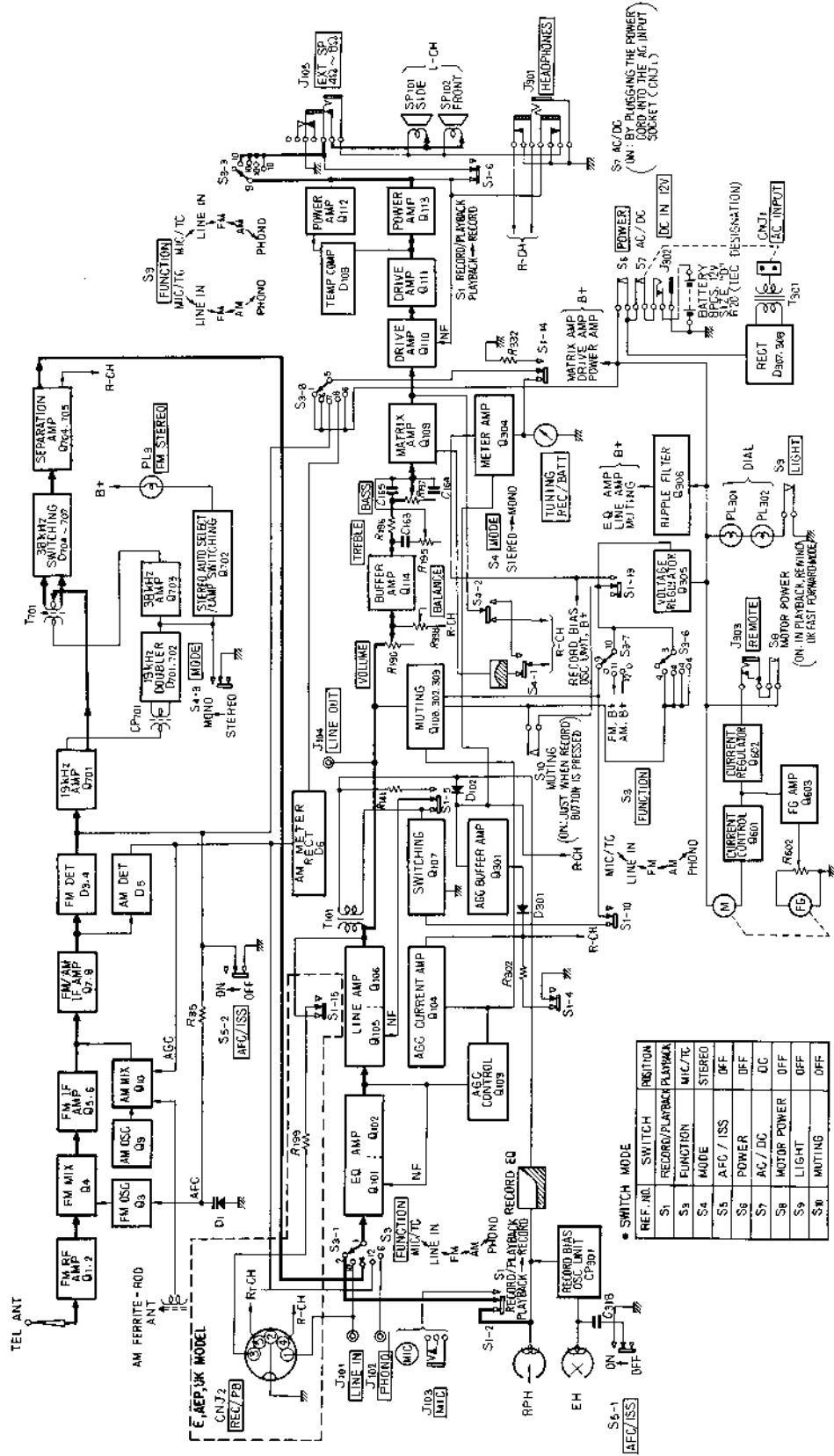
FREQUENCY RANGE:  
 FM 87.5-108MHz  
 AM 530-1605kHz

AC: 120V 60Hz 12 W

DC: 12V FLASHLIGHT BATT  
 SIZE D X 8 OR EQUIV

MADE IN JAPAN

SECTION 1  
BLOCK DIAGRAM

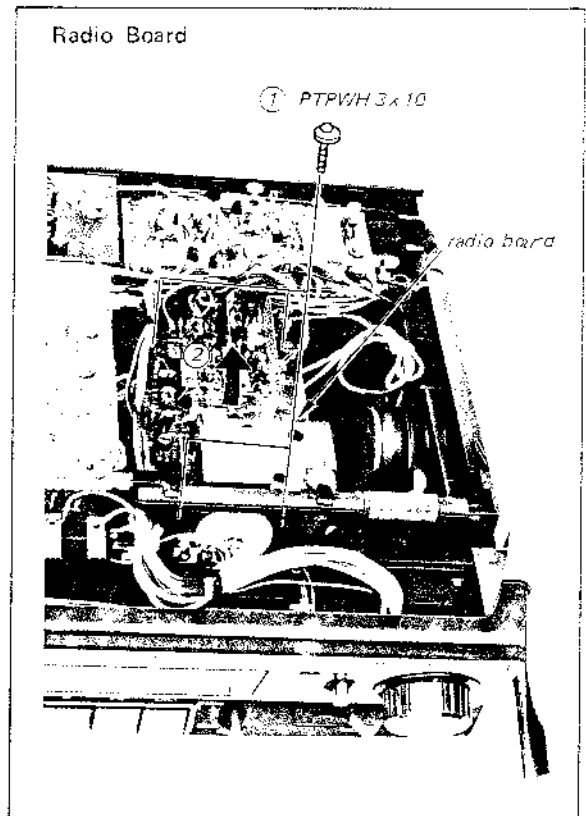
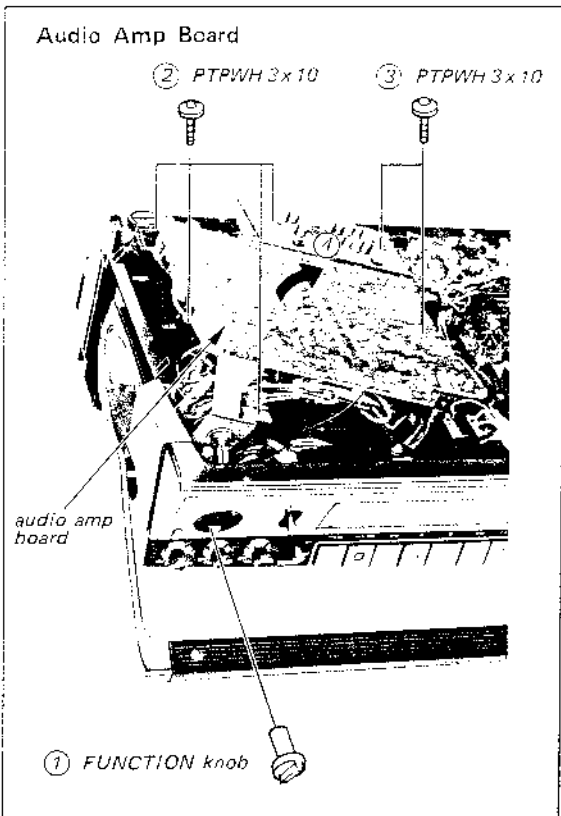
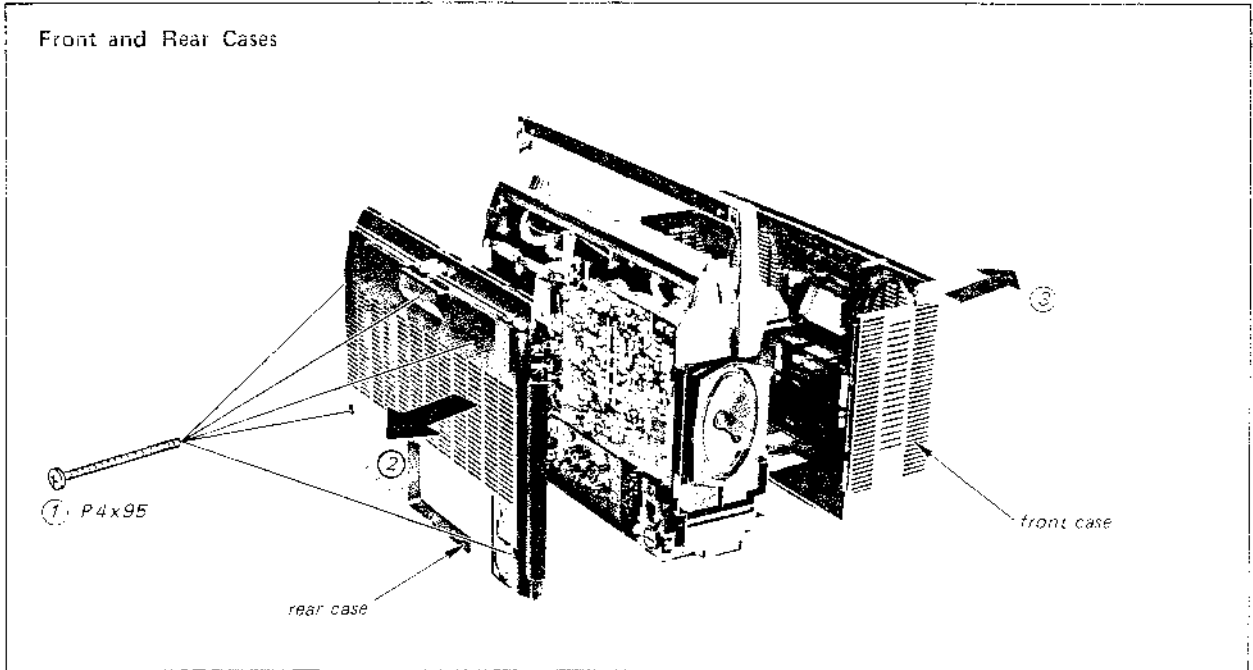


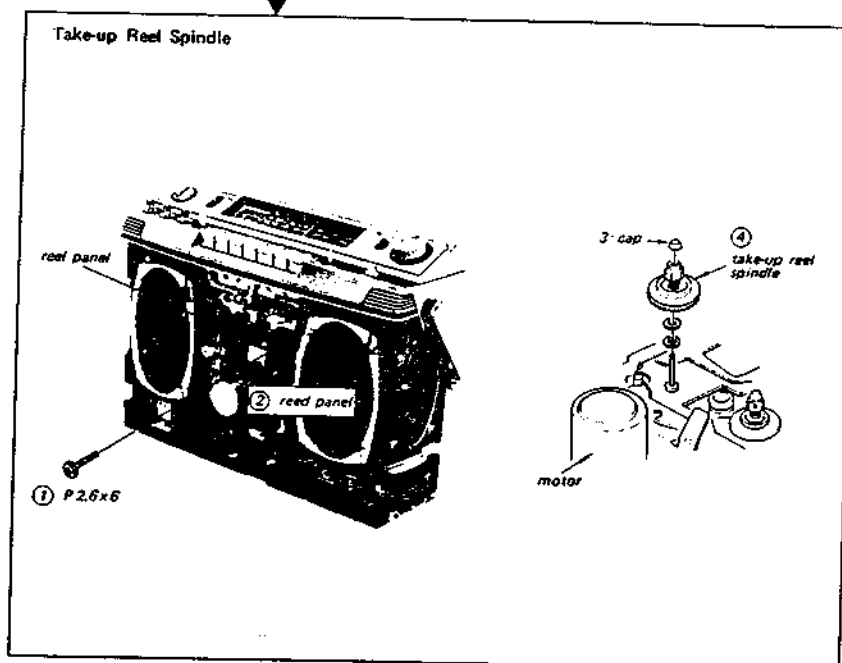
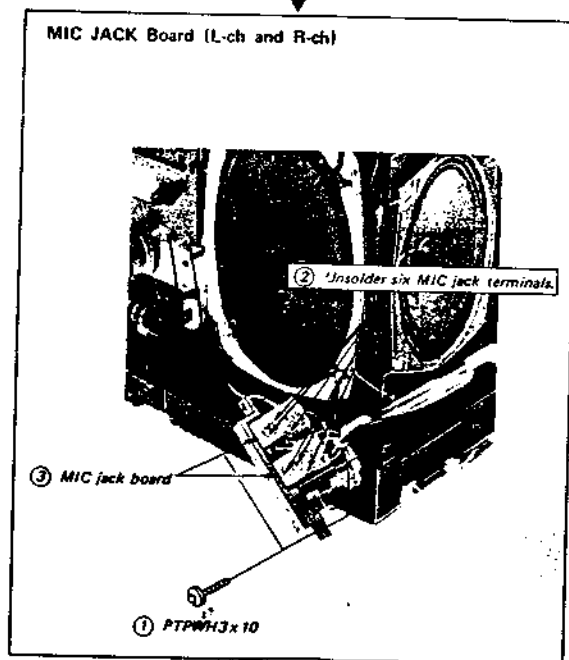
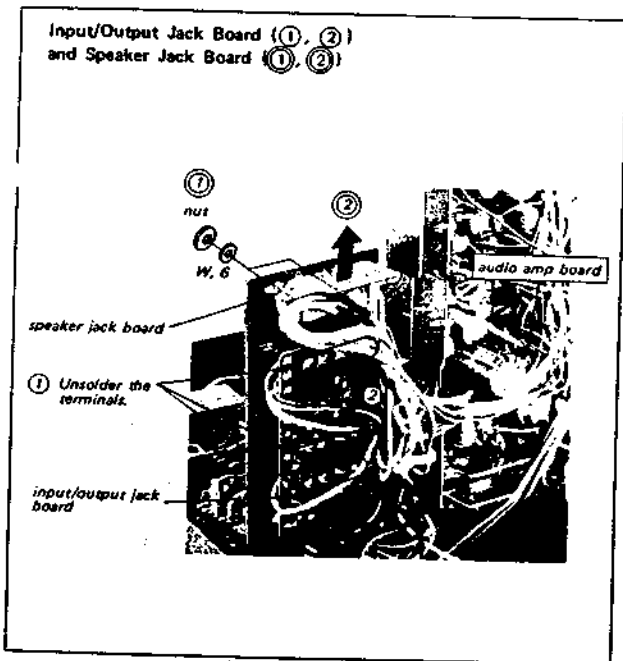
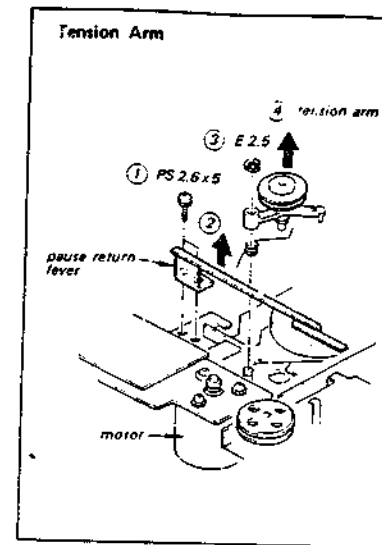
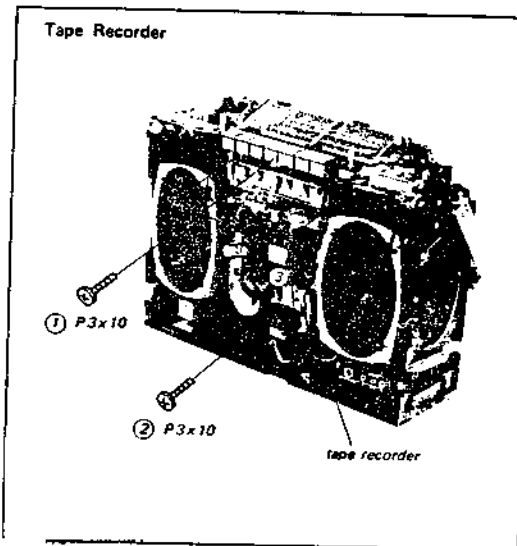
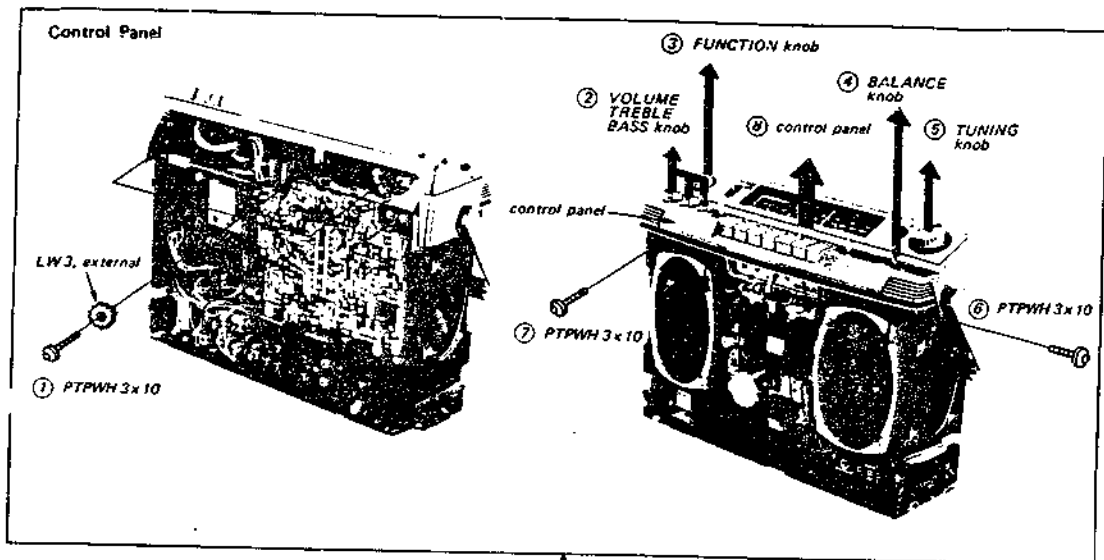
• SWITCH MODE

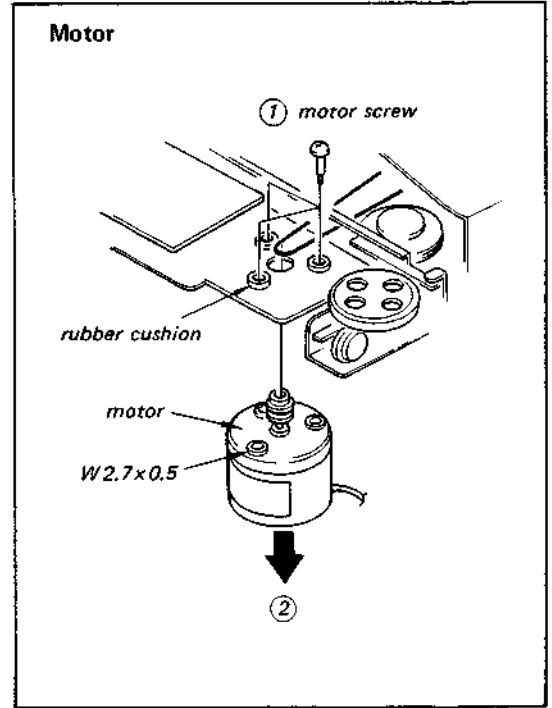
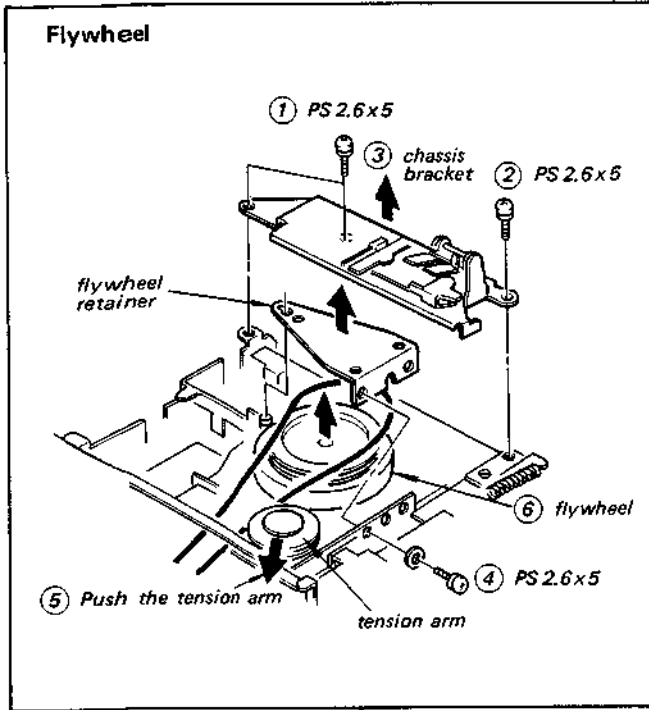
REF. NO.	SWITCH	POSITION
S1	RECORD/PLAYBACK	PLAYBACK
S3	FUNCTION	MIC/TC
S4	MODE	STEREO
S5	AFC / ISS	OFF
S6	POWER	OFF
S7	AC / DC	DC
S8	MOTOR POWER	OFF
S9	LIGHT	OFF
S10	MUTING	OFF

## SECTION 2 DISASSEMBLY

### 2-1. REMOVALS

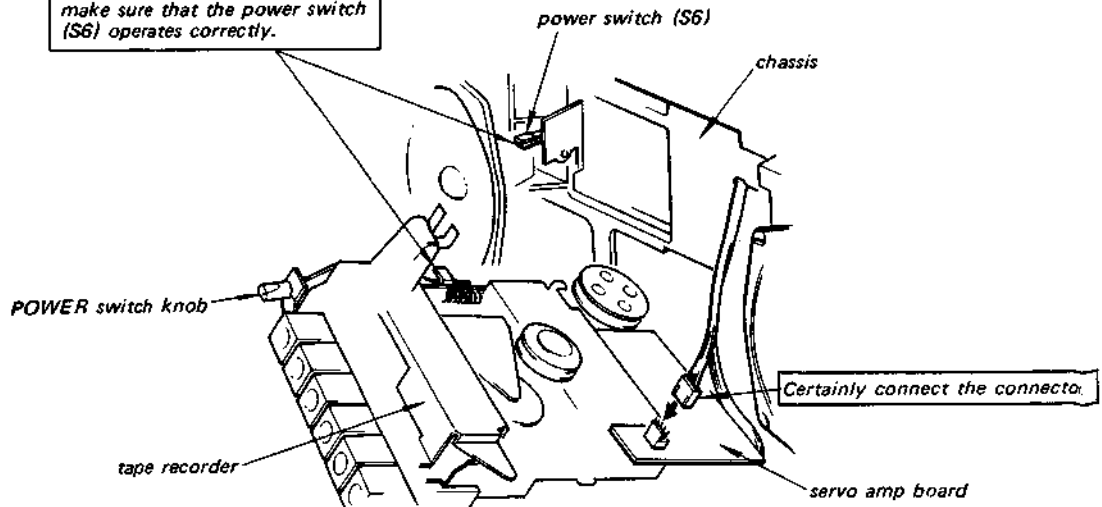






### Notice of Tape Recorder Installation

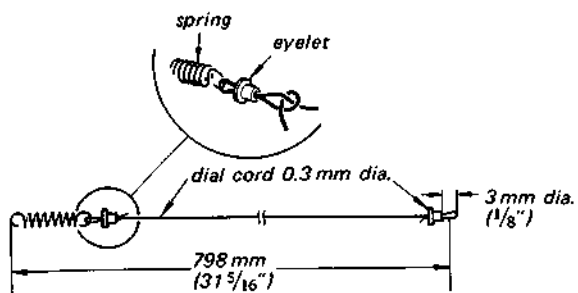
When installing the tape recorder on the chassis, place the POWER switch knob to OFF position. After installing the tape recorder, make sure that the power switch (S6) operates correctly.



**2.2. DIAL CORD STRINGING**

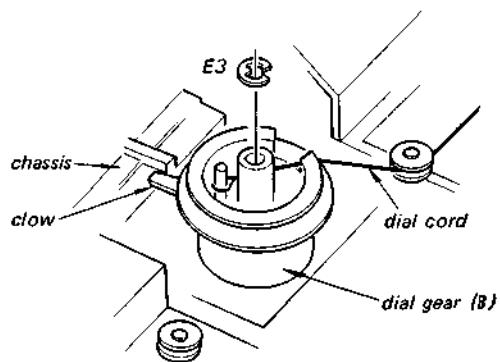
**1. Preparation (1)**

- Climp two eyelets.

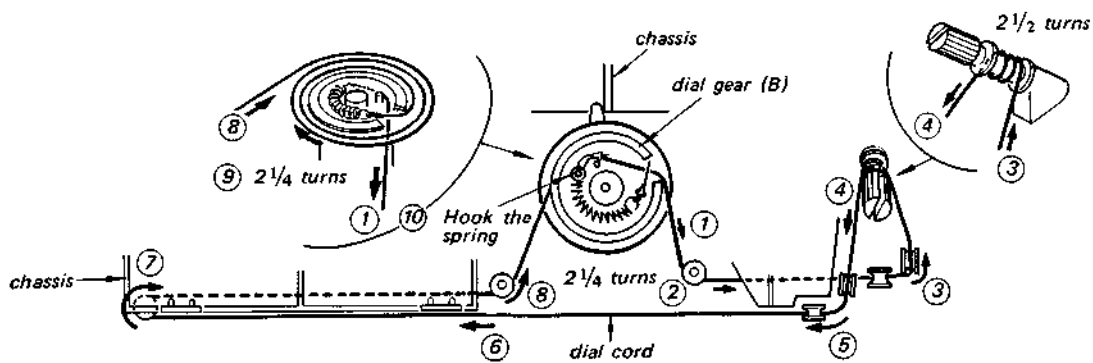


**2. Preparation (2)**

- ① Pull the dial gear (B) up and place it as shown below.
- ② Hook the loop of dial cord on the projection of dial gear (B).



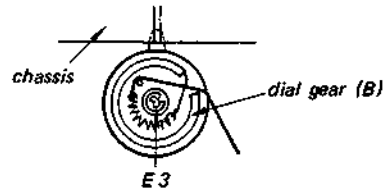
**3. Stringing**



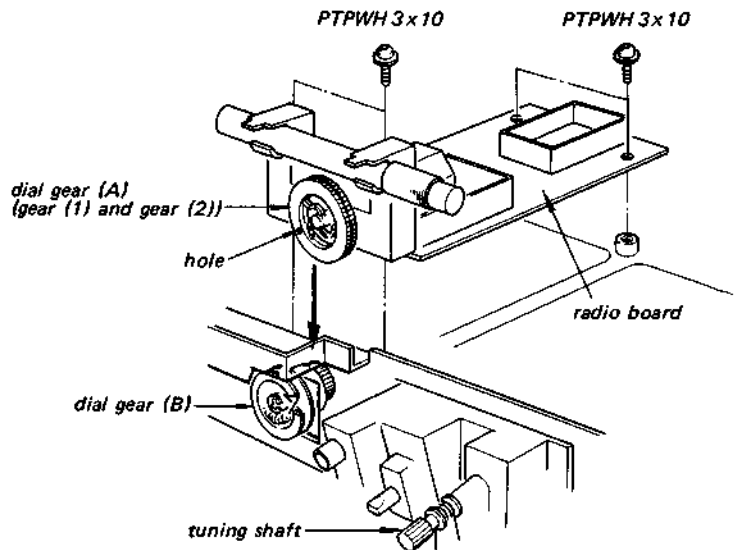
- ⑪ Secure the ties and the spring hooking positions with a suitable locking compound.

**4. Dial Gear (A) and (B) Installation**

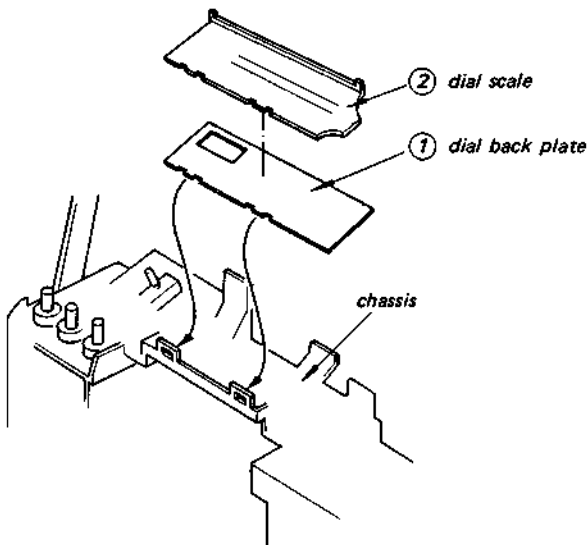
- ① Install the dial gear (B) in the hollow on the chassis.
- ② Position the dial gear (B) as shown right.
- ③ Install the retaining ring (E3) on the shaft of the dial gear (B).
- ④ Turn the dial gear (B) twice counterclockwise by turning the tuning shaft clockwise, and position the dial gear (B) as shown right.



- ⑤ Turn the dial gear (A) fully clockwise.
- ⑥ Fit the hole of the gear (1) to the hole of gear (2) by turning the both gears in the counter direction each other.
- ⑦ Install the radio board by engaging the dial gear (A) to the dial gear (B). (After installing the dial gear (A), one of the holes may be shifted from the other hole.)

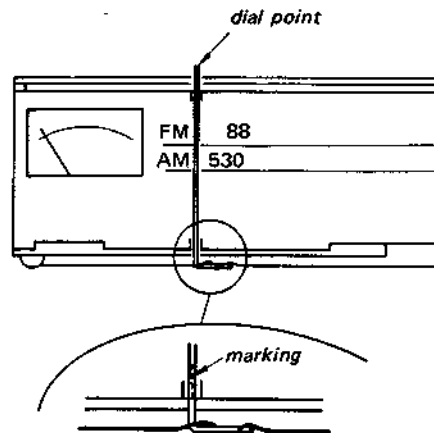


**5. Dial Scale Installation**



**6. Dial Pointer Installation**

- ① Turn the tuning shaft fully counterclockwise.
- ② Place the dial pointer on the marking as shown below.
- ③ Secure the dial pointer to the dial cord with a suitable locking compound.





## SECTION 3 ADJUSTMENTS

### 3-1. TAPE RECORDER SECTION

#### MECHANICAL ADJUSTMENTS AND MEASUREMENTS

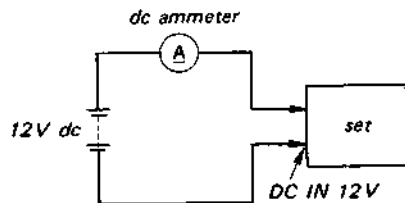
**PRECAUTION**

1. Clean the following parts with a denatured-alcohol-moistened swab:
 

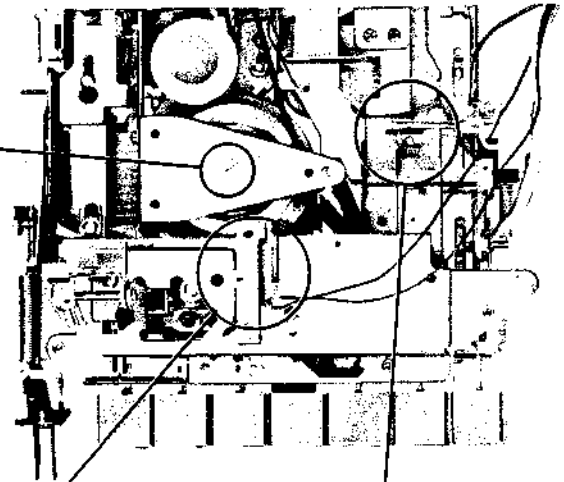
record/playback head	pinch roller
erase head	rubber belts
capstan	idlers
2. Demagnetize the record/playback head with a head demagnetizer.
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply a suitable locking compound to the parts adjusted.
5. The adjustments should be performed with the rated power supply voltage unless otherwise noted.

**Flywheel Thrust Play Adjustment**

**Procedure:**

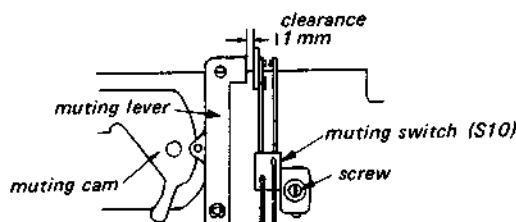


1. Place the set horizontally and reel-spindle-side-down.
2. Loosen the screw by turning it counterclockwise.
3. Carefully tighten the screw until current suddenly increases. Then, loosen the screw  $\frac{1}{4}$  turn.



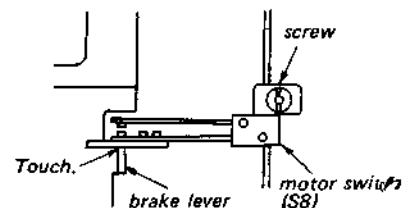
**Muting Switch (S10) Adjustment**

1. Press the record button.
2. Loosen the screw and change the muting switch position for specified clearance.
3. When pressing or releasing the record button, make sure that the muting switch turns on and returns off soon.



**Motor Switch (S8) Adjustment**

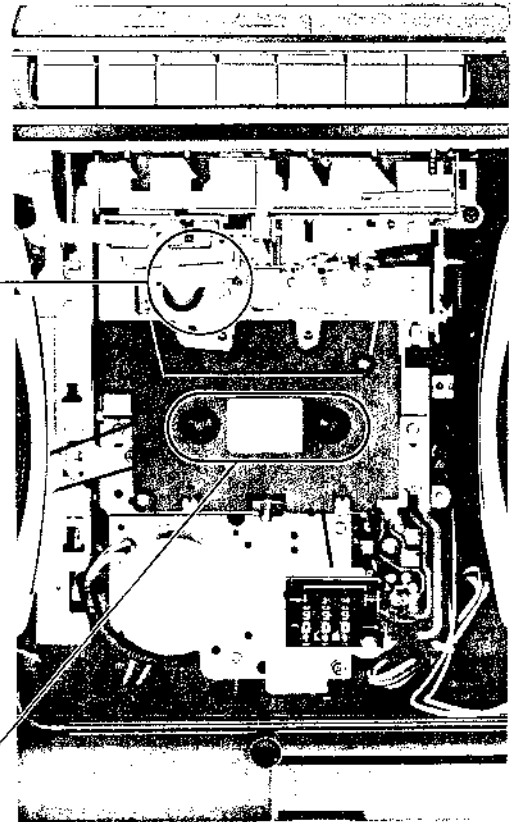
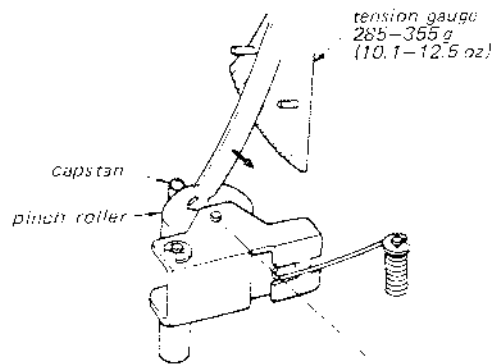
1. Loosen the screw and change the motor switch position to touch the brake lever.
2. When pressing the forward, fast forward or rewind button, make sure that the motor switch turns on.



**Pinch Roller Pressure Measurement**

— Playback mode —

1. Push the tension gauge.
2. Slowly return the pinch roller and read the tension gauge just when the pinch roller starts to rotate.



**Torque Measurement**

Forward:

Torque meter	Meter reading
CQ-101A	20-65 g.cm (0.28-0.91 oz.inch)
CQ-102A	
CQ-103A	

Fast Forward, Rewind:

Torque meter	Meter reading
CQ-201A	more than 50 g.cm (more than 0.7 oz.inch)

CUE, REVIEW:

Torque meter	Meter reading
CQ-201A	more than 50 g.cm (more than 0.7 oz.inch)

**Wow and Flutter Measurement**

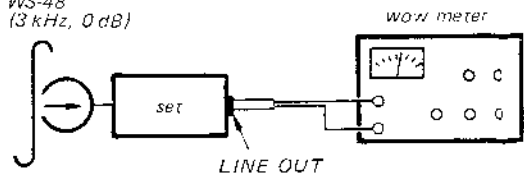
Setting:

FUNCTION switch: MIC/TC  
Power source: 12V dc

Procedure:

1. Mode: playback

WS-48  
(3 kHz, 0 dB)



Specification:

less than 0.32% (RMS)

**Note:** Measure wow and flutter for beginning and end portion of the test tape (WS-48).

**ELECTRICAL ADJUSTMENTS**

**Note:** The adjustments should be performed in the order given in this service manual. The adjustments should be performed for both L-CH and R-CH.

**B+ Voltage Adjustment**

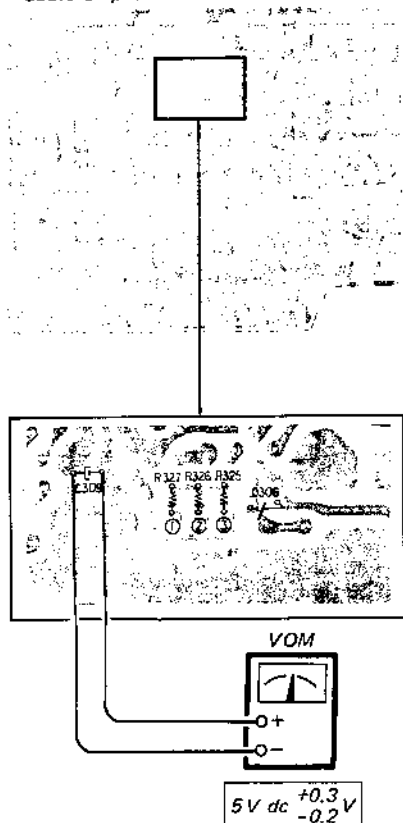
**Setting:**

Power supply voltage: 12V dc  
 FUNCTION switch: MIC/TC  
 VOLUME control: minimum  
 Mode: playback with no cassette loaded

**Adjustment Location and Specification:**

Pattern connection	B+ Voltage
①	low ↑↓ high
②	
③	

audio amp board



**Tape Speed Adjustment**

**Setting:**

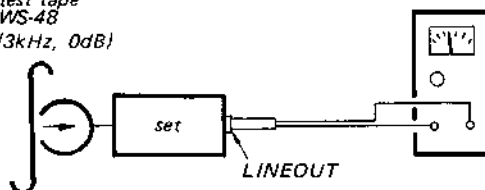
FUNCTION switch: MIC/TC

**Procedure:**

Mode: playback

speed checker  
 LFM-30  
 or  
 digital frequency  
 counter

test tape  
 WS-48  
 (3kHz, 0dB)



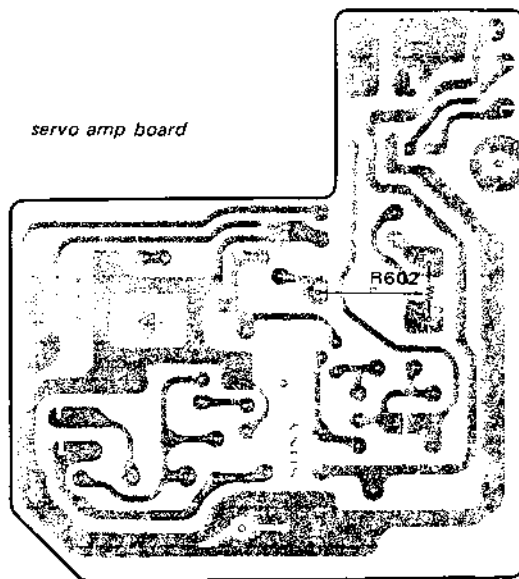
**Specification:**

Speed checker	Digital frequency counter
-2.5-+3%	2,925-3,090 Hz

Frequency difference between beginning and end of tape should be within 1% (30 Hz).

**Adjustment Location:**

servo amp board



**ELECTRICAL ADJUSTMENTS**

**Note:** The adjustments should be performed in the order given in this service manual. The adjustments should be performed for both L-CH and R-CH.

**B+ Voltage Adjustment**

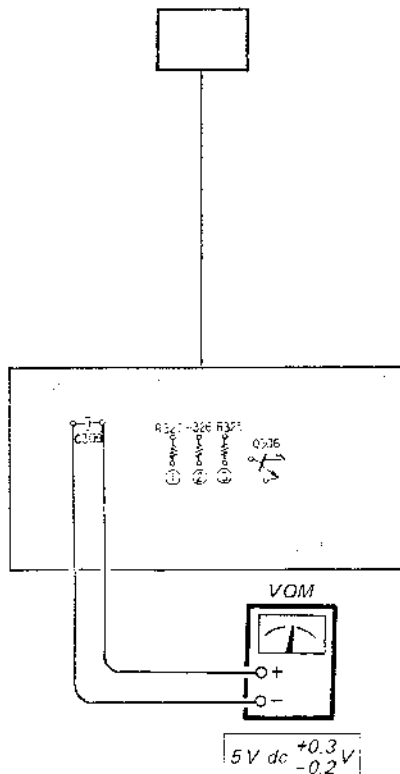
**Setting:**

Power supply voltage: 12V dc  
 FUNCTION switch: MIC/TC  
 VOLUME control: minimum  
 Mode: playback with no cassette loaded

**Adjustment Location and Specification:**

Pattern connection	B+ Voltage
①	low
②	↕
③	high

audio amp board



**Tape Speed Adjustment**

**Setting:**

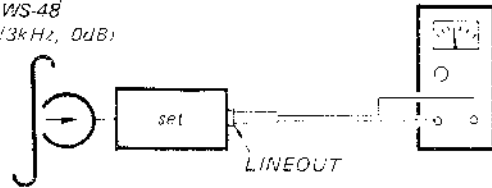
FUNCTION switch: MIC/TC

**Procedure:**

Mode: playback

speed checker  
 LFM-30  
 or  
 digital frequency  
 counter

test tape  
 WS-48  
 (3kHz, 0dB)



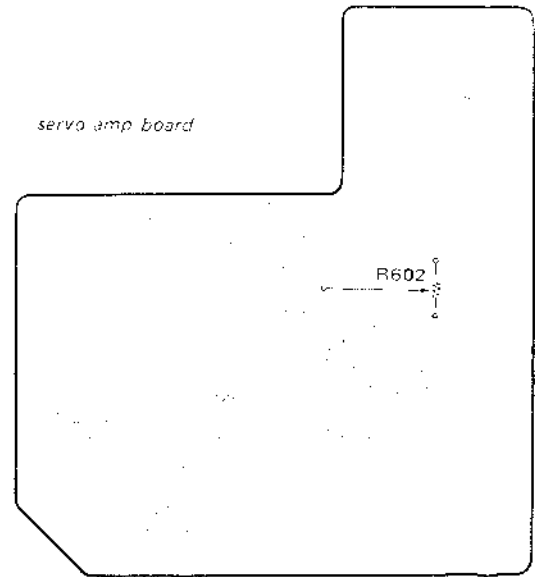
**Specification:**

Speed checker	Digital frequency counter
-2.5 +3%	2,925 -3,090 Hz

Frequency difference between beginning and end of tape should be within 1% (30 Hz).

**Adjustment Location:**

servo amp board



**Record/playback Head Azimuth Adjustment**

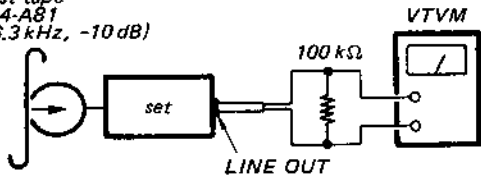
**Setting:**

FUNCTION switch: MIC/TC  
 MODE switch: STEREO

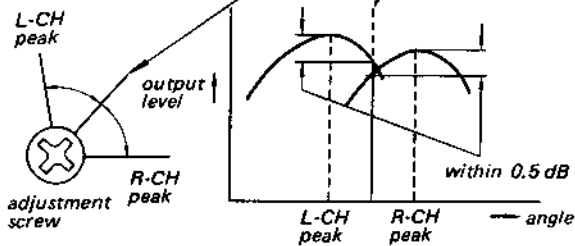
**Procedure:**

1. Mode: playback

test tape  
 P-4-A81  
 (6.3 kHz, -10 dB)

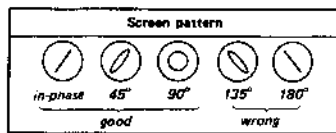
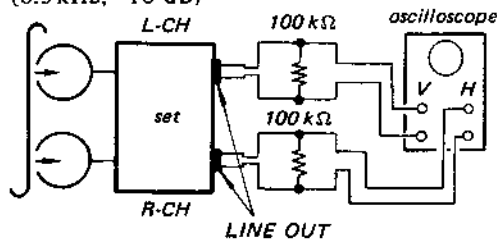


2. Turn the adjustment screw for the maximum level and set it the mechanical mid position of L-CH and R-CH peak position.

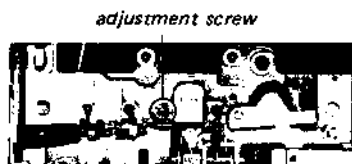


3. Mode: playback

P-4-A81  
 (6.3 kHz, -10 dB)



**Adjustment Location:**



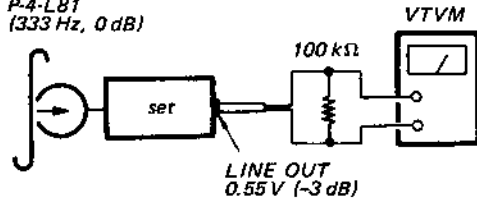
**Playback Level Adjustment**

**Setting:**

FUNCTION switch: MIC/TC  
 TAPE SELECT switch: NORMAL  
 MODE switch: STEREO

**Procedure:**

test tape  
 P-4-L81  
 (333 Hz, 0 dB)



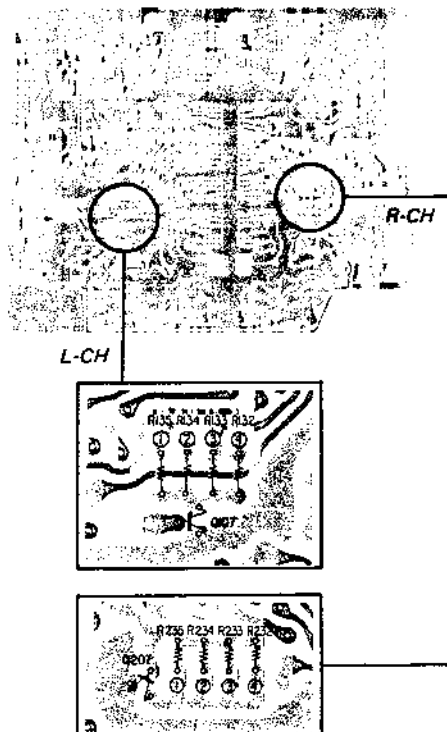
**Specification:**

LINE OUT Level: 0.55 V (-3 dB)

**Adjustment Location:**

Pattern connection	LINE OUT Level
①	low ↑ ↓ high
②	
③	
④	

**audio amp board**




**Battery Meter Calibration**

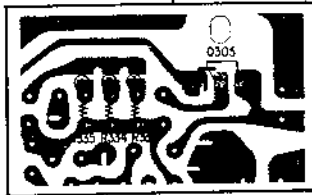
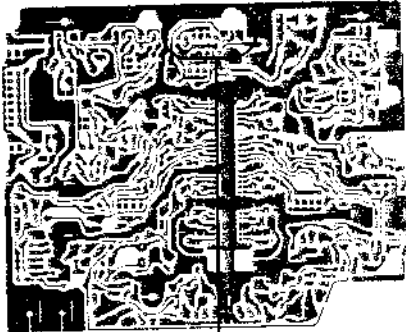
**Setting:**

Power Supply Voltage: 8.8 V dc  
 VOLUME control: minimum  
 FUNCTION switch: MIC/TC  
 Mode: playback with no cassette loaded

**Adjustment Location and Specification:**

Pattern connection	Pointer deflection	Meter indication
①	decrease	
②	↑ ↓	
③	increase	

audio amp board



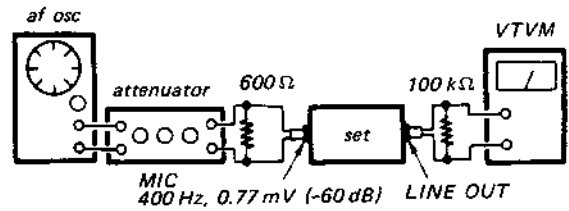
**AGC Balance Adjustment**

**Setting:**

FUNCTION switch: MIC/TC  
 MODE switch: STEREO

**Procedure:**

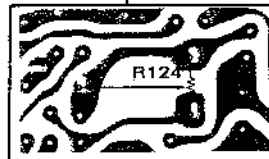
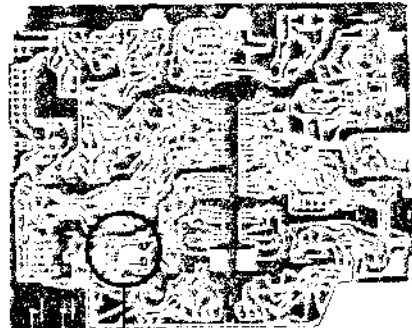
1. Mode: record



2. Adjust R124 so that LINE OUT of L-CH becomes the same as R-CH.

**Adjustment Location:**

audio amp board



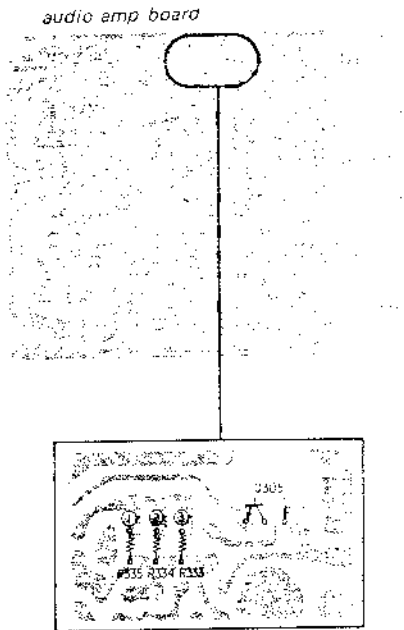
**Battery Meter Calibration**

**Setting:**

Power Supply Voltage: 8.8 V dc  
 VOLUME control: minimum  
 FUNCTION switch: MIC/TC  
 Mode: playback with no cassette loaded

**Adjustment Location and Specification:**

Pattern connection	Pointer deflection	Meter indication
①	decrease	
②	↑	
③	increase	



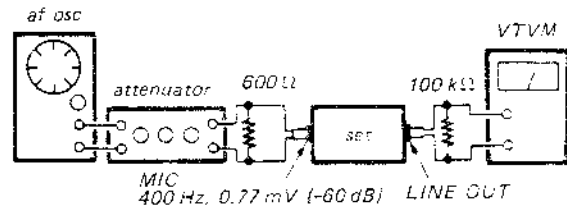
**AGC Balance Adjustment**

**Setting:**

FUNCTION switch: MIC/TC  
 MODE switch: STEREO

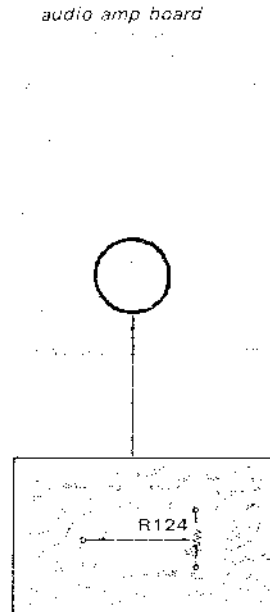
**Procedure:**

1. Mode: record



2. Adjust R124 so that LINE OUT of L-CH becomes the same as R-CH.

**Adjustment Location:**



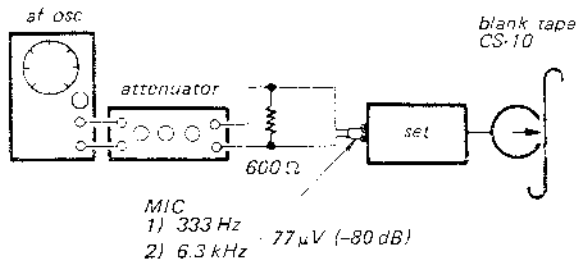
**Record Bias Adjustment**

**Setting:**

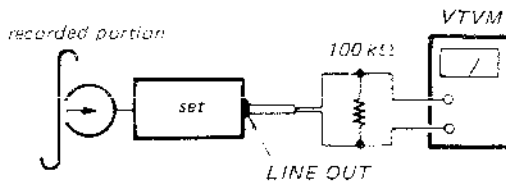
FUNCTION switch: MIC/TC  
 TAPE SELECT switch: NORMAL

**Procedure:**

1. Mode: record



2. Mode: playback

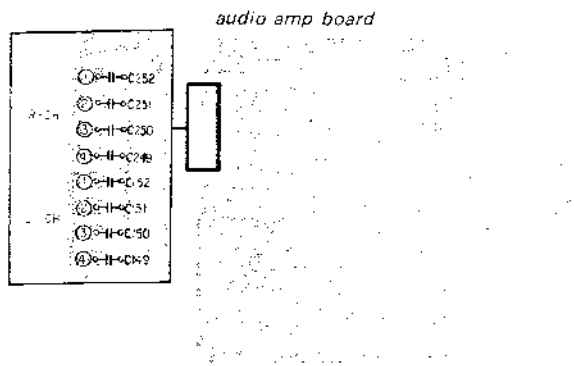


**Specification:**

6.3 kHz level: difference from 333 Hz:  
 0 dB ± 1.5 dB

**Adjustment Location:**

Pattern connection	6.3 Hz VTVM reading
①	down ↑ up
②	
③	
④	



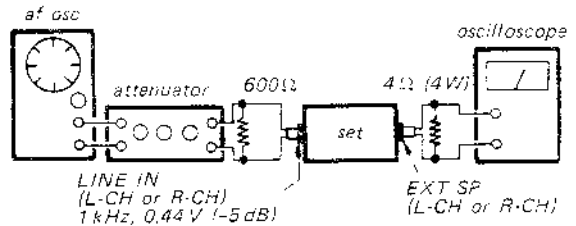
**Note:** If necessary, repeat above steps.

**AC Bias Adjustment**

**Setting:**

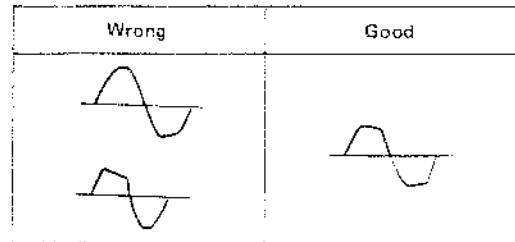
FUNCTION switch: LINE IN  
 Power supply voltage: 12V dc

**Procedure:**

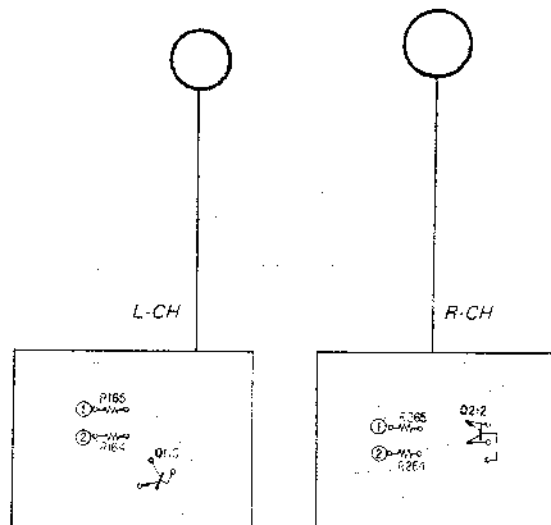


1. Turn the VOLUME control to MIN position.
2. Slowly turn the VOLUME control clockwise and adjust the pattern connection to obtain the oscilloscope pattern as shown below.

**Oscilloscope pattern:**



**audio amp board**





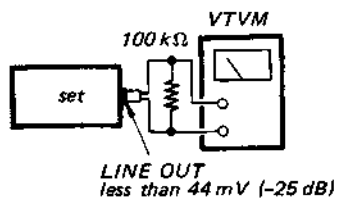
**Bias Leakage Adjustment**

**Setting:**

FUNCTION switch: LINE IN  
 AFC/ISS switch: ON or OFF

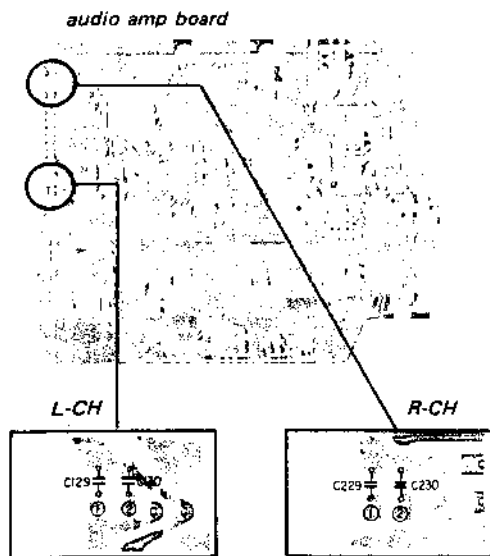
**Procedure:**

Mode: record (no signal input)



Adjust pattern connection for the specified reading on VTVM.

**Adjustment Location:**



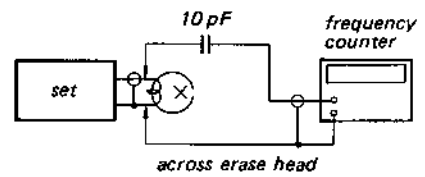
**Bias Osc Frequency Adjustment**

**Setting:**

FUNCTION switch: LINE IN

**Procedure:**

Mode: record (no signal input)

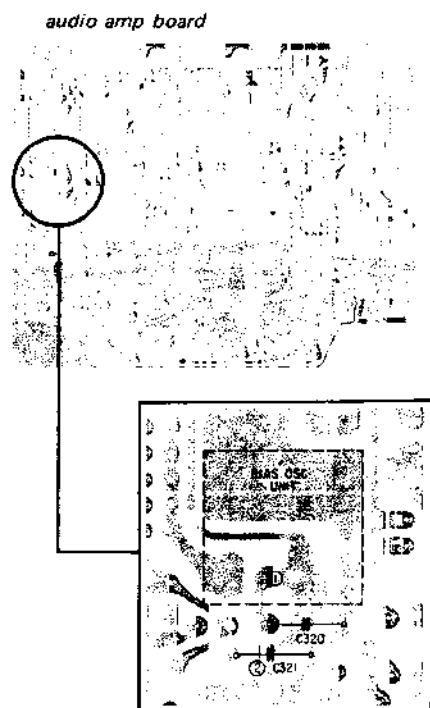


**Specification:**

AFC/ISS switch: ON  
 78.2 kHz--83.8 kHz  
 AFC/ISS switch: OFF  
 82 kHz--87 kHz

**Adjustment Location:**

Pattern connection	Bias Osc frequency
Open	high
①	↑ ↓
②	
① and ②	

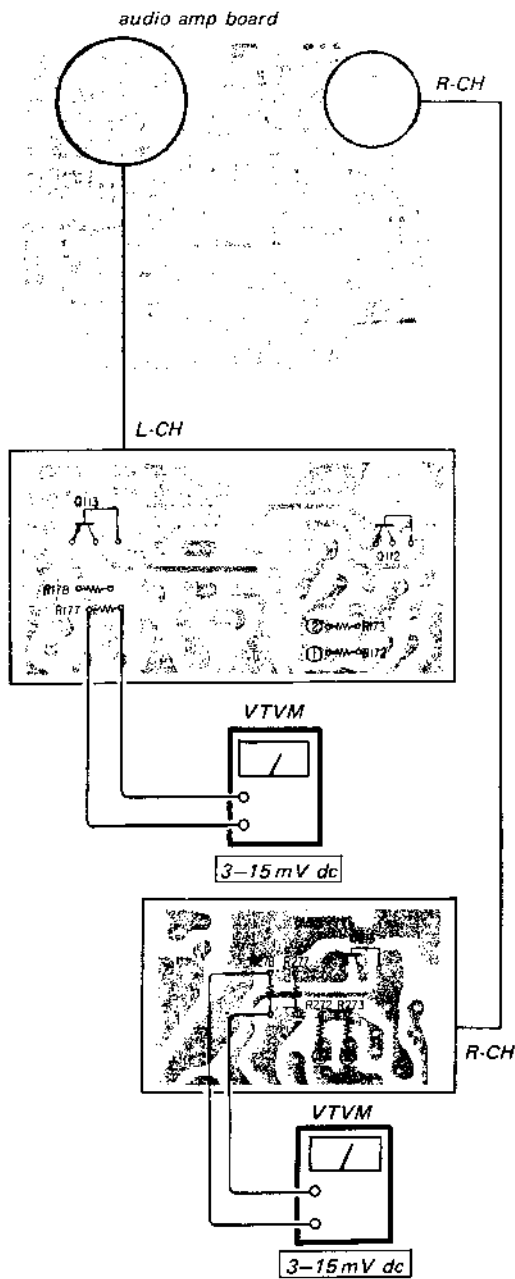


**DC Bias Adjustment**

Setting:

FUNCTION switch: MIC/TC

Adjustment Location and Specification:



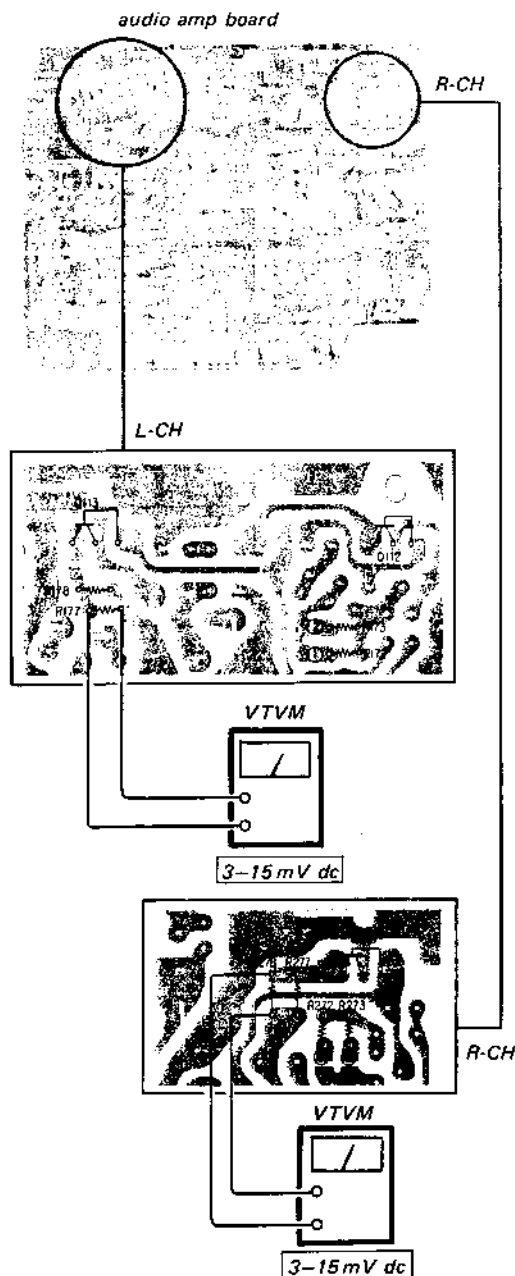
Pattern connection	VTVM Reading
Open	up
①	↓ ↓ ↓
②	
① and ②	
	down

**DC Bias Adjustment**

Setting:

FUNCTION switch: MIC/TC

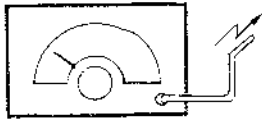
Adjustment Location and Specification:



Pattern connection	VTVM Reading
Open	up
①	↓ down
②	
① and ②	

## 3-2. RADIO SECTION

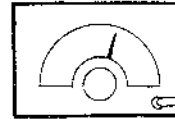
AM rf signal generator



30% amplitude modulation by 400 Hz signal

Put the lead-wire antenna close to the set.

FM rf signal generator

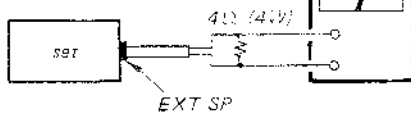


±22.5 kHz frequency deviation by 400 Hz signal (modulation turned off for IF Alignment 2)

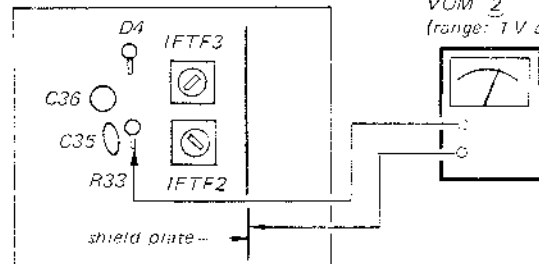
FM ANT



VOM 1 (range: 0.5-5V ac)



VOM 2 (range: 1V dc)

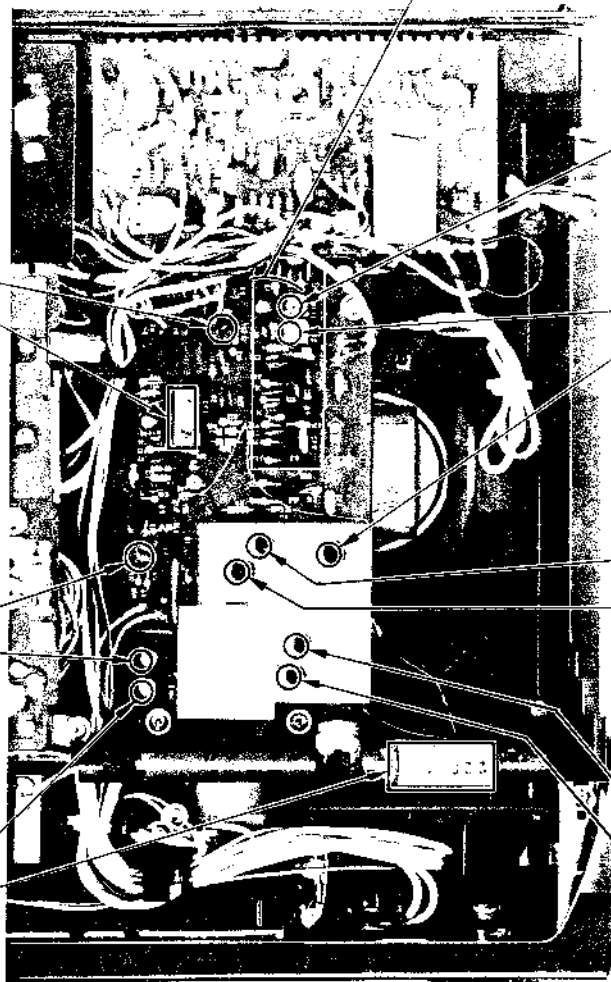


AM IF ALIGNMENT	
Adjust for a maximum reading on VOM 1	
455 kHz (463 kHz)	IFTA1 CF3

( ) : UK model

AM FREQUENCY COVERAGE ADJUSTMENT	
Adjust for a maximum reading on VOM 1	
520 kHz	L4
1,880 kHz	CT4

AM TRACKING ADJUSTMENT	
Adjust for a maximum reading on VOM 1	
1,400 kHz	CT3
620 kHz	ANT3



FM IF ALIGNMENT 2 (10.7 MHz with no modulation)	
Adjust for 0V dc reading on VOM 2	
IFTF3	

FM IF ALIGNMENT 1 (10.7 MHz with modulation)	
Adjust for a maximum reading on VOM 1	
IFTF2 IFTF1	

FM FREQUENCY COVERAGE ADJUSTMENT	
Adjust for a maximum reading on VOM 1	
CT1	109.5 MHz (108 MHz)
L1	86 MHz (87.5 MHz)

( ) : in West Germany

FM TRACKING ADJUSTMENT	
Adjust for a maximum reading on VOM 1	
L2	86 MHz (87.5 MHz)
CT2	109.5 MHz (108 MHz)

( ) : in West Germany

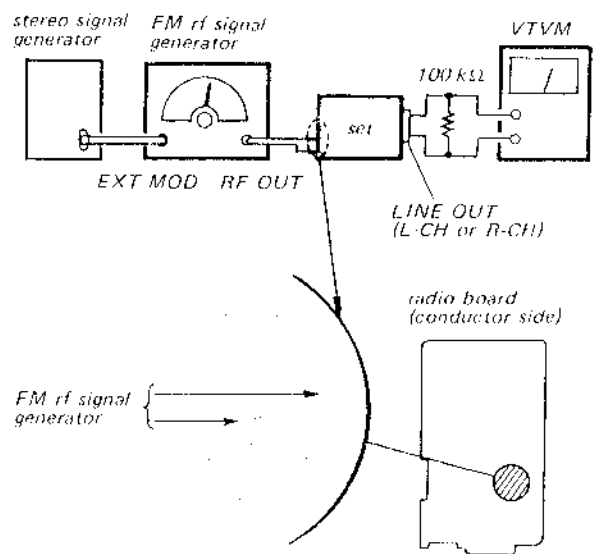
**085-JD    085-JD**  
**CF-580    CF-580**

**FM Stereo Separation Adjustment**

**Setting:**

FUNCTION switch: FM  
 MODE switch: STEREO

**Procedure:**



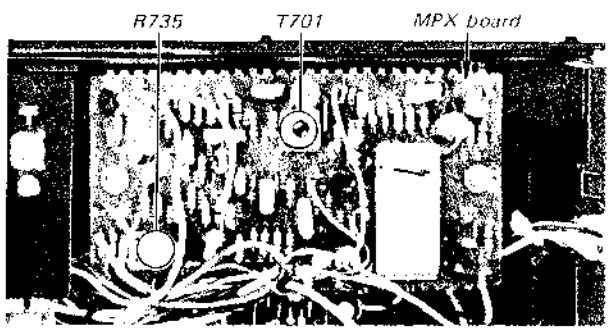
Carrier frequency: 98 MHz

	Main channel	Sub channel	Pilot signal
Frequency	10.125 kHz	10.125 kHz	7.5 kHz
deviation	(13.5%)	(13.5%)	(10%)
Modulation frequency	1 kHz	1 kHz	19 kHz

1. Adjust T701 for a maximum reading on VTVM at both channels.
2. Modulate L-ch (R-ch) only and adjust R735 for a minimum reading on VTVM at R-ch (L-ch).

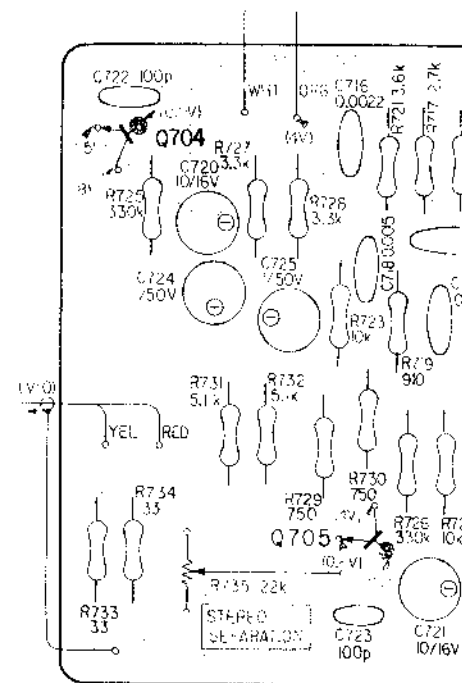
**Specification:**

**Adjustment Location:**



4-1. MOUNTING DIAGRAM -- M  
 Component Side --

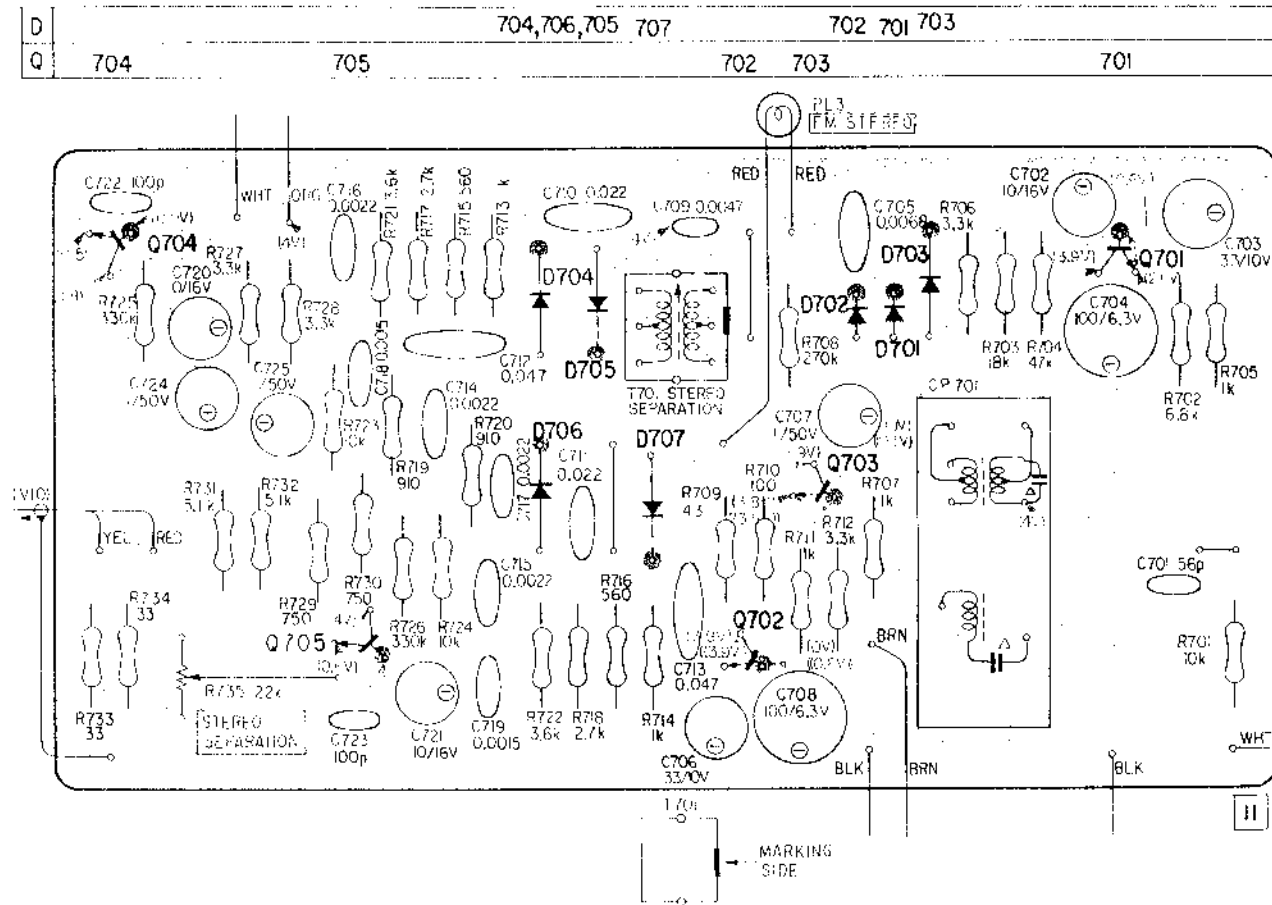
D		
Q	704	705



085-JD	085-JD
CF-580	CF-580

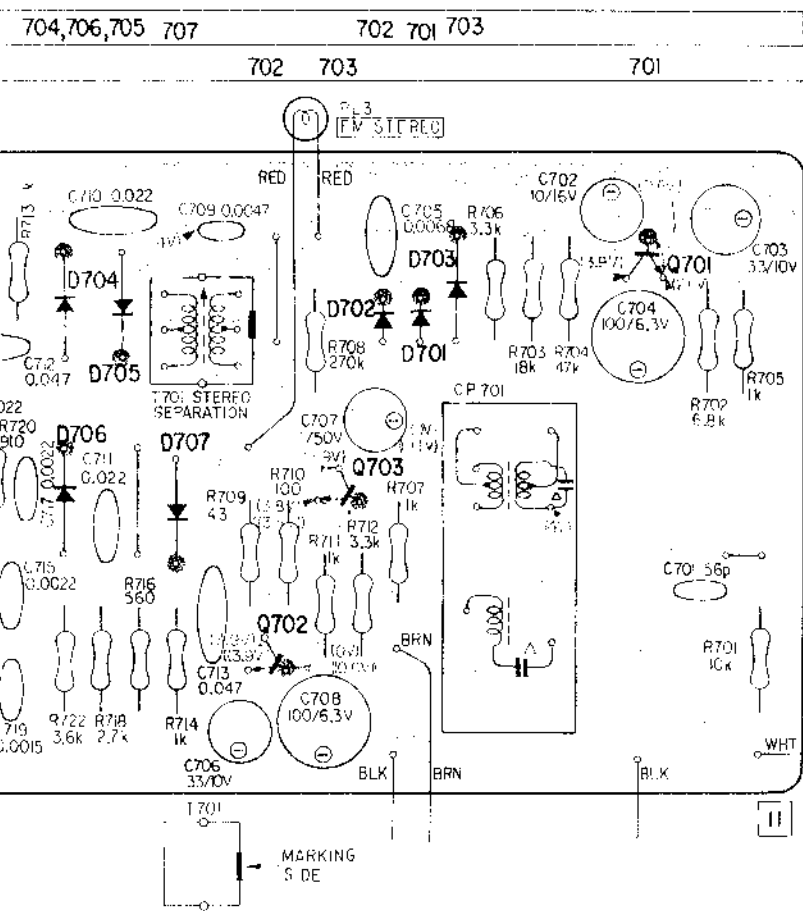
SECTION 4  
DIAGRAMS

4-1. MOUNTING DIAGRAM - MPX Board -  
Component Side

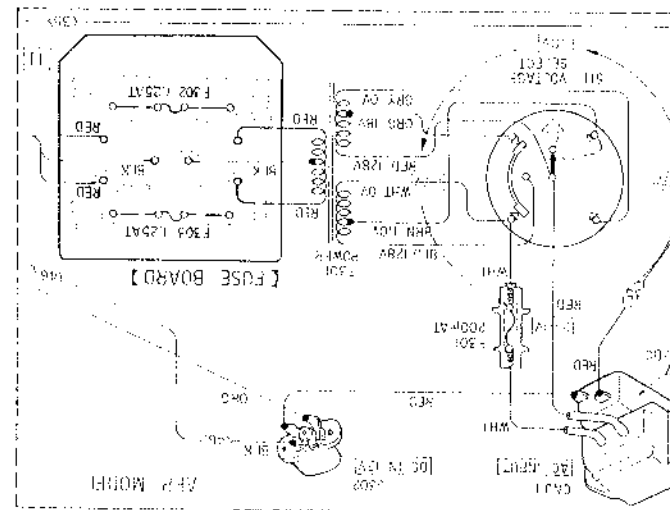
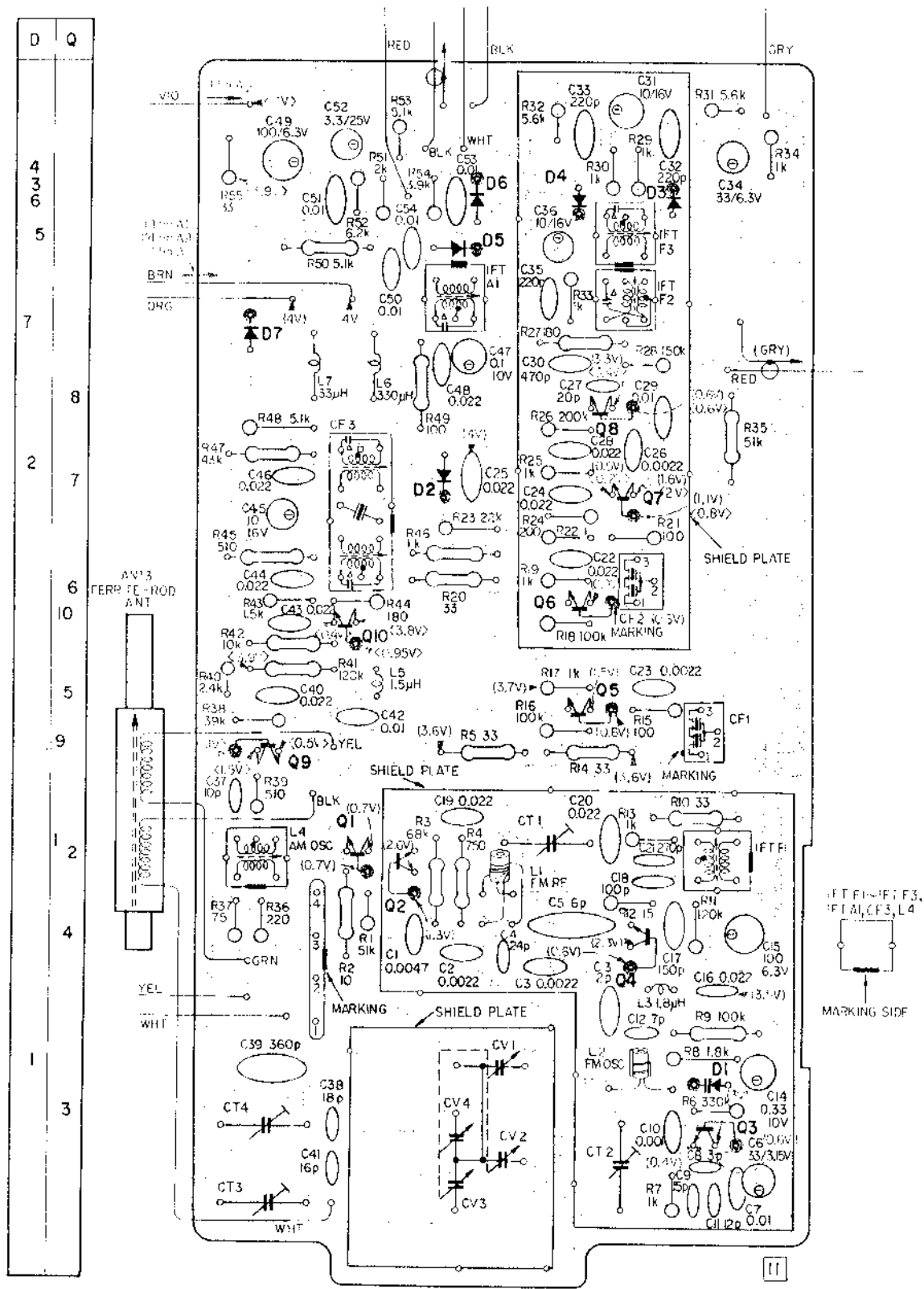


SECTION 4  
DIAGRAMS

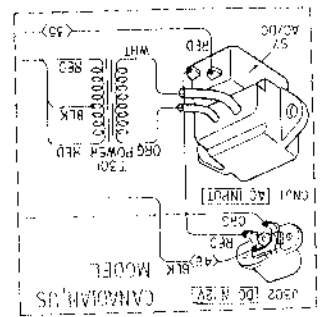
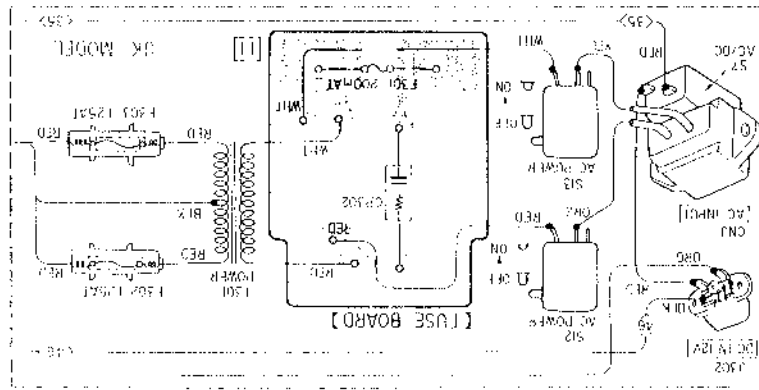
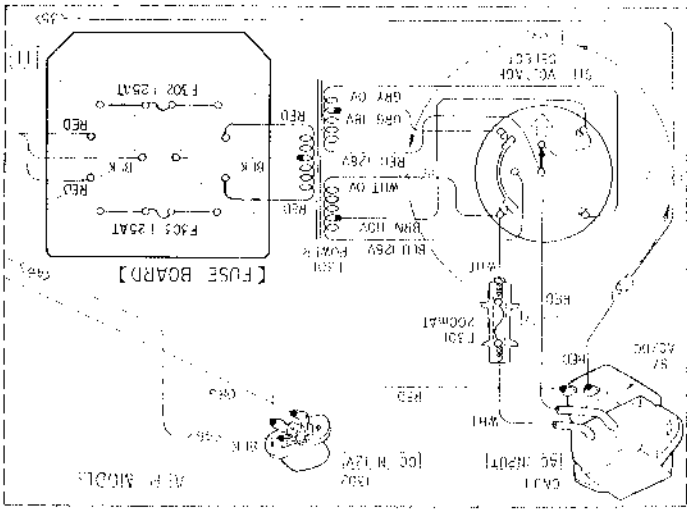
K Board -



4.2. MOUNTING DIAGRAM - Radio Board -  
Component Side

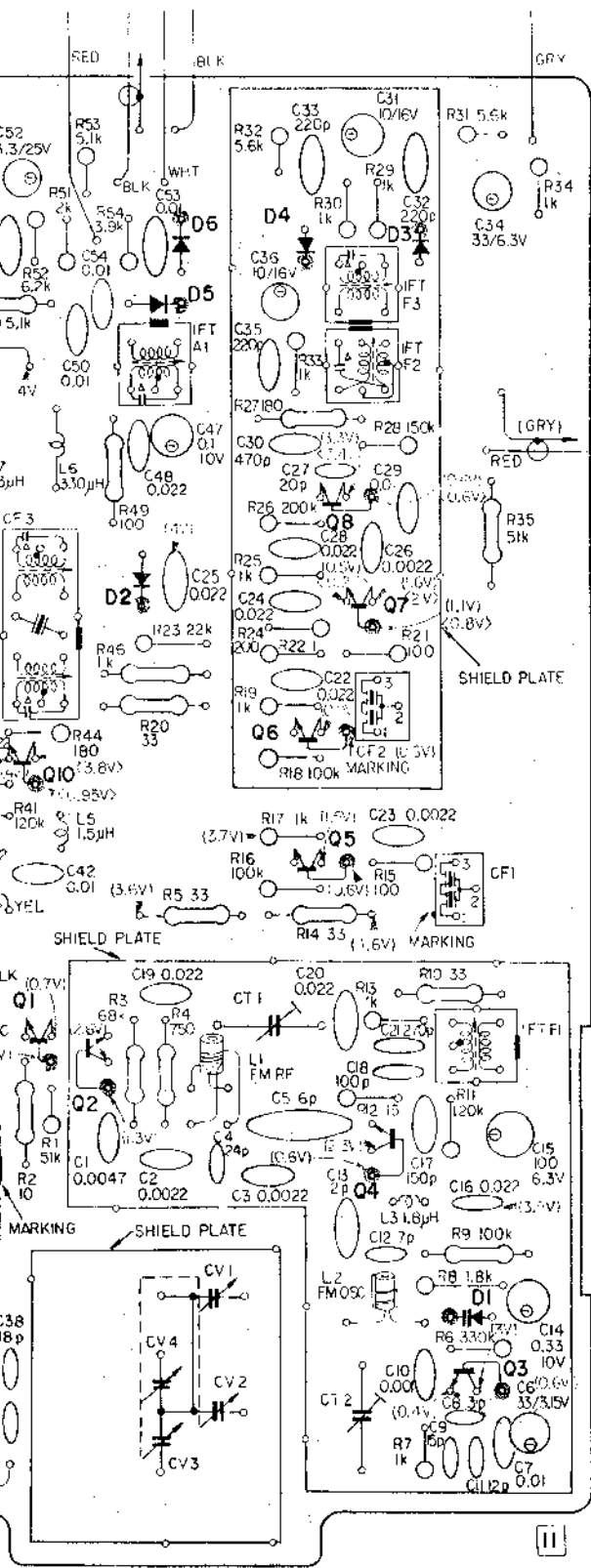


O8  
CF-



**CF-580**  
**CF-580**

Radio Board -



Q1,2,5-10: 2SC710



Q305,601: 2SC1429



Q3,4: 2SC930



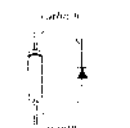
Q602: 2SB475



Q101,102 : 2SC633A  
Q201,202 : 2SC633A  
Q103-111,114 : 2SC633A  
Q203-211,214 : 2SC633A  
Q301-304,306 : 2SC633A  
Q701-705 : 2SC633  
D103,203 : 2SC633  
Q603: 2SC633



D1: 1S2687S  
D2,7: 1S1555  
D3,4,6: 1T261  
D5: 1T23  
D101,201,302,305,602,703 : 1T22  
D303,304,701,702 : 1T22  
D702 : RD6A (N)  
D306: RD4A (N)  
D309: RD4A (N)  
D704 707: 1T22A



Q112,212: 2SC1173



D307,308, : 10D2  
D601



Q113,213: 2SA473

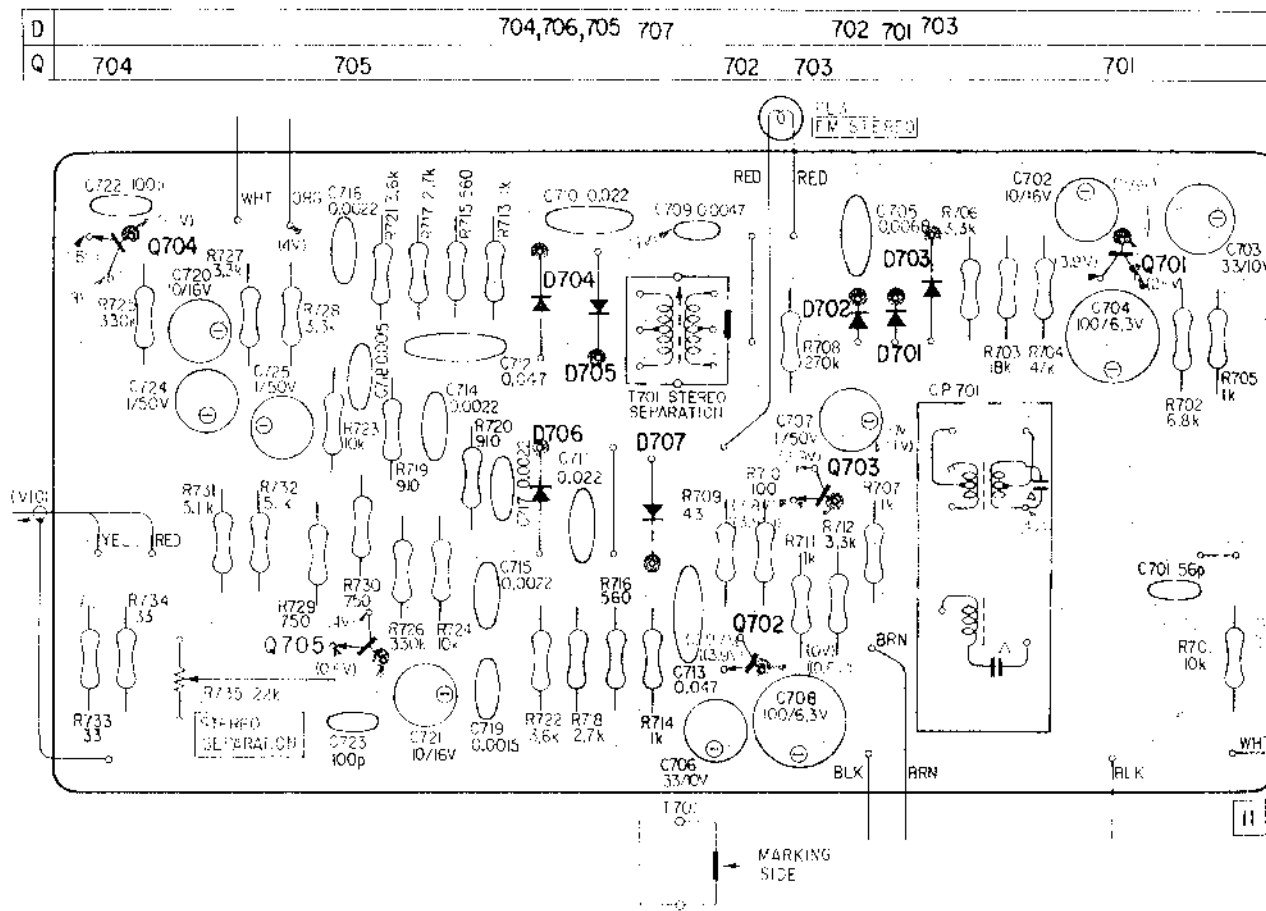




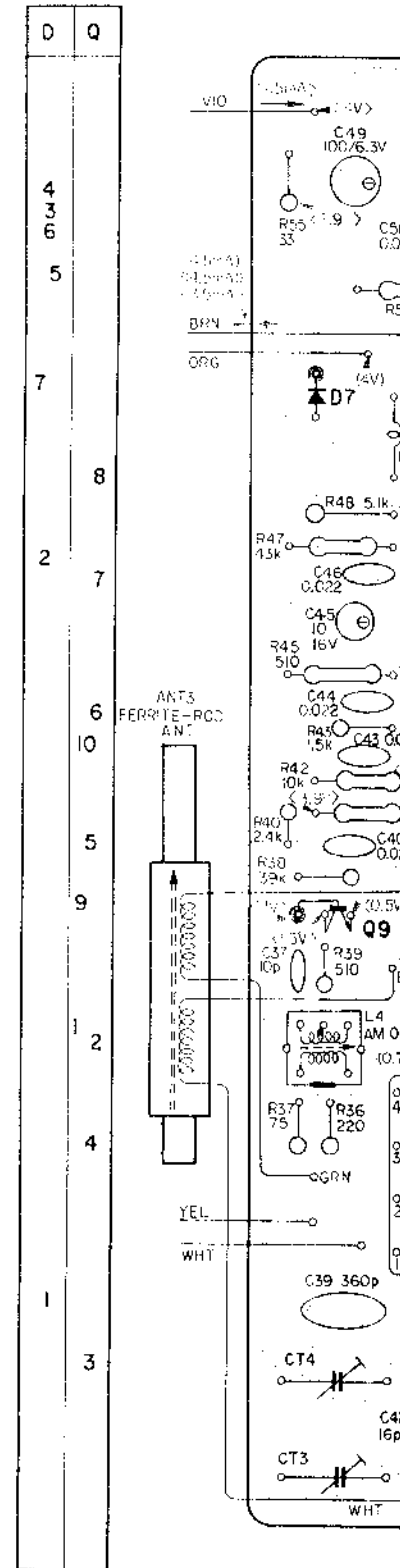
**CF-580**  
**CF-580**

**SECTION 4**  
**DIAGRAMS**

4-1. MOUNTING DIAGRAM - MPX Board -  
Component Side -

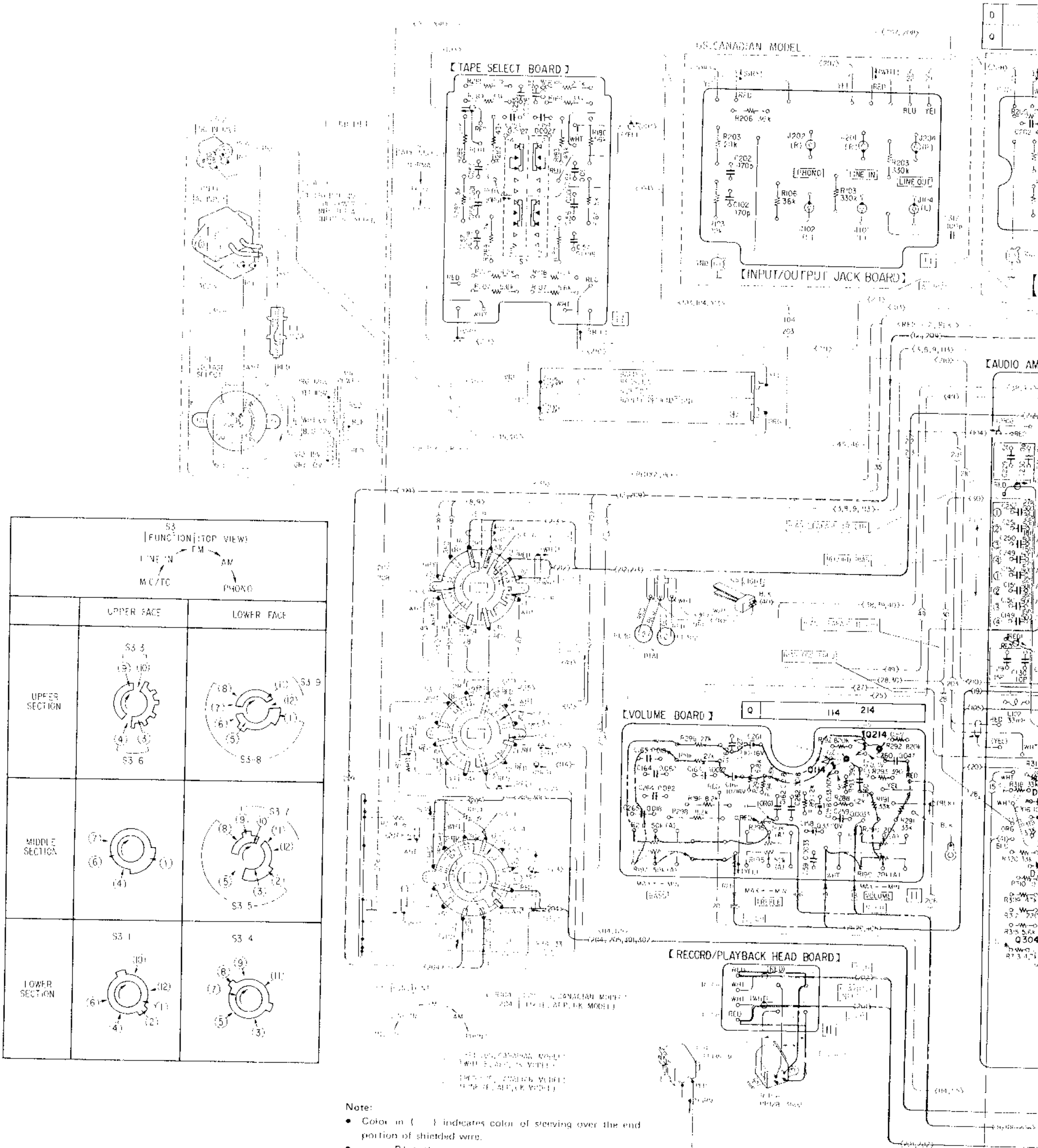


4-2. MOUNTING DIAGRAM - RA  
Component Side -



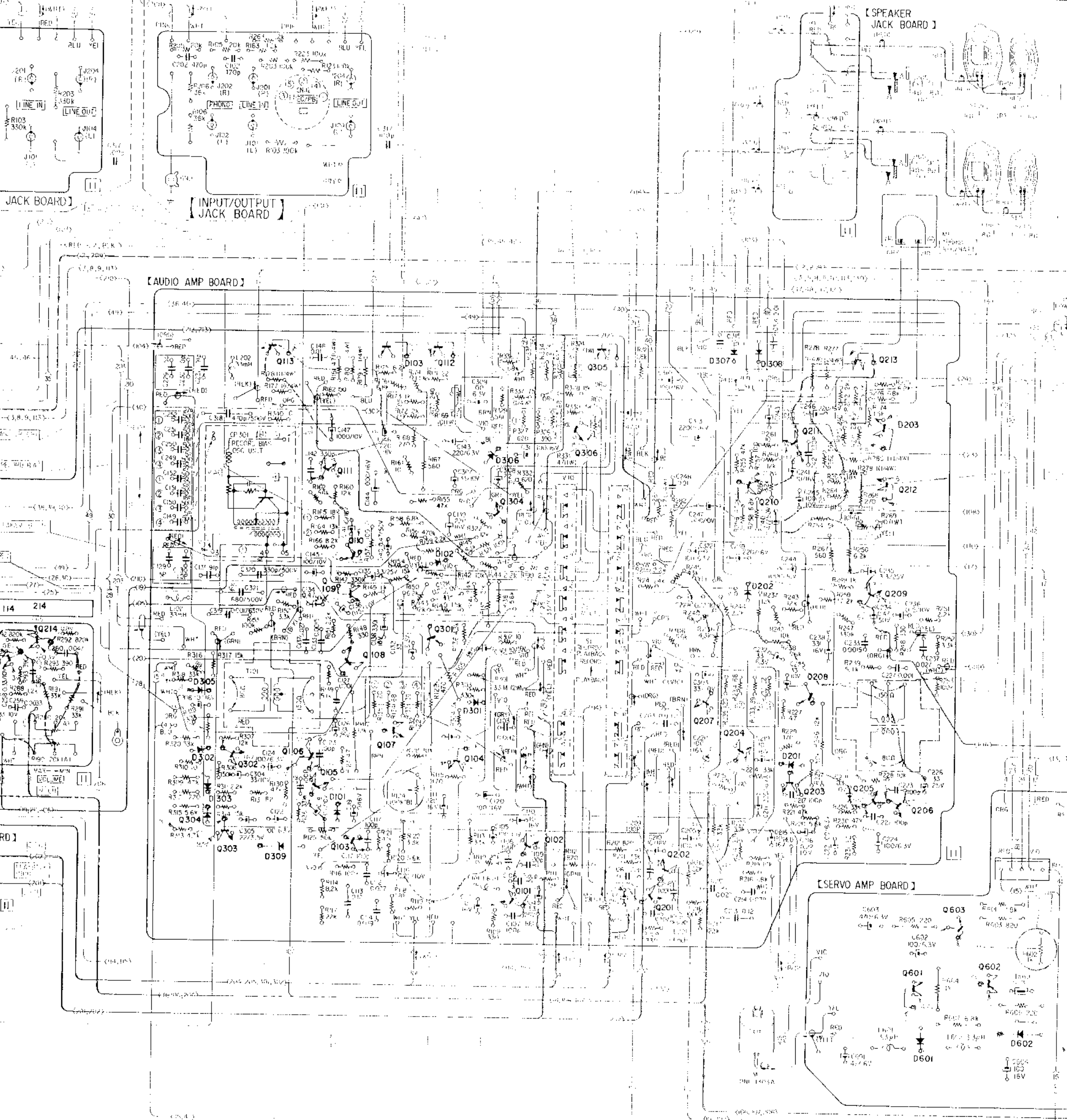
4.3. MOUNTING DIAGRAM

- Conductor Side -



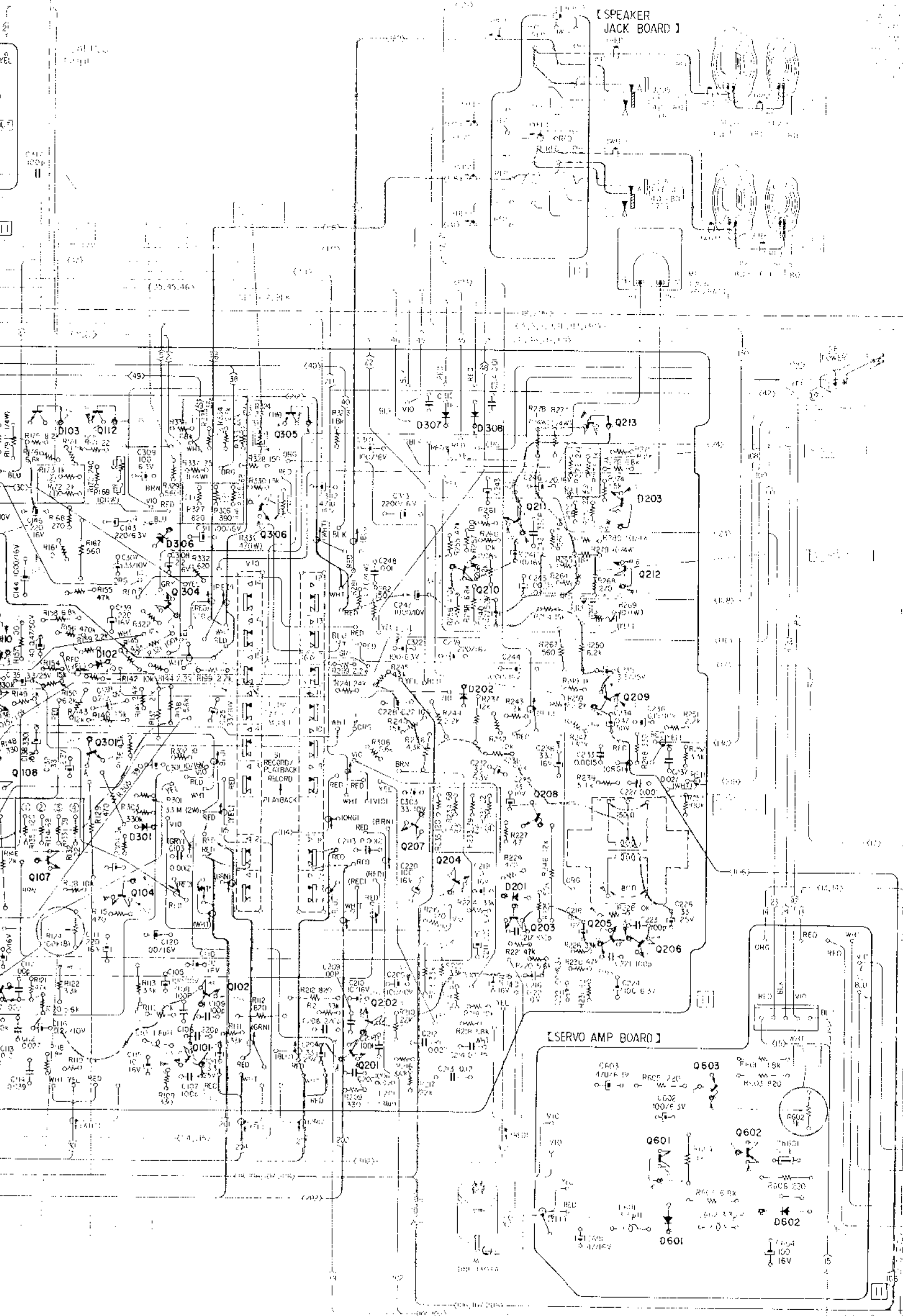
- Note:
- Color in ( ) indicates color of stripping over the end portion of shielded wire.
  - BI pattern.
  - --- signal pass.
  - --- L-CH signal pass.
  - --- R-CH signal pass.

D	305	303	309	101	103	102	306	307	308	201	601	602													
Q	302	113	106	111	109	112	301	304	102	306	305	201	202	207	210	211	208	213	209	203	212	206	601	603	602



103	102	301	306	307	308	201	601	602
108, 103	107	301	304	102	306	305	202	207
		104	101	201	202	210	211	213
				204	207	203	208	209
						205	212	206
							601	603
							602	

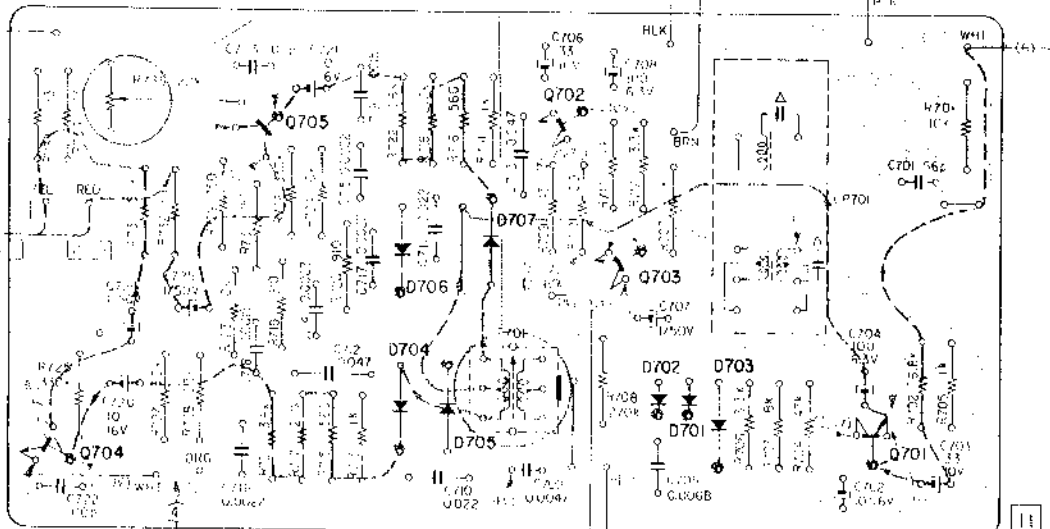
D	
Q	704



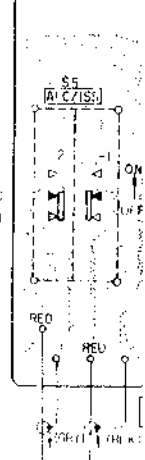
602

D		706	707	702	701	703
Q	704	705		702	703	701

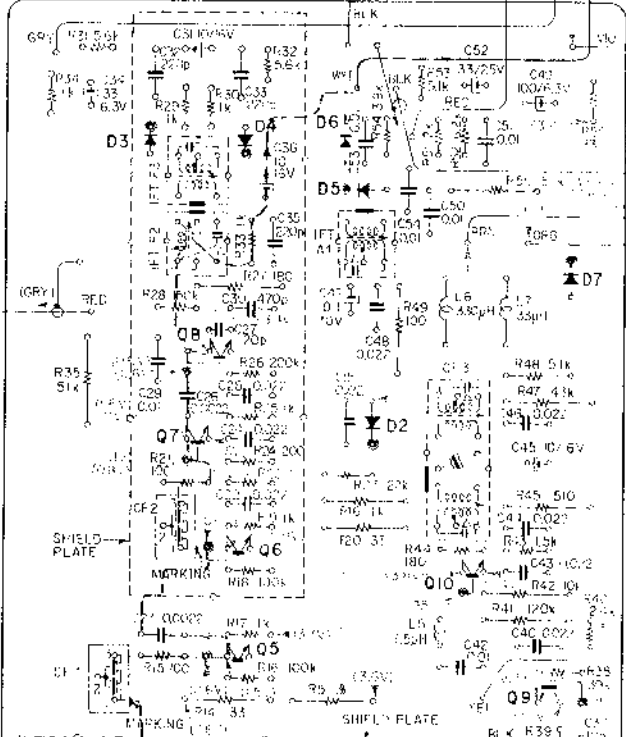
[MPX BOARD]



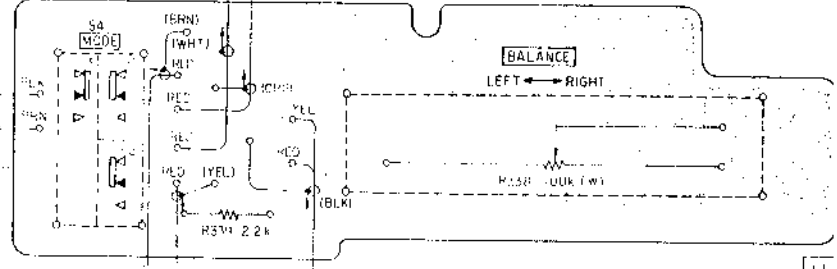
[AFC/ISS SWITCH BOARD]



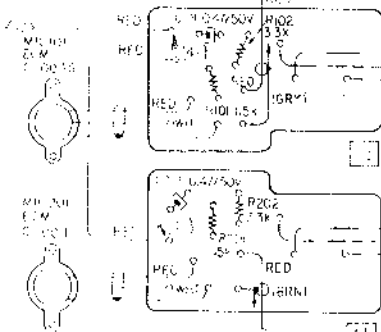
[RADIO BOARD]



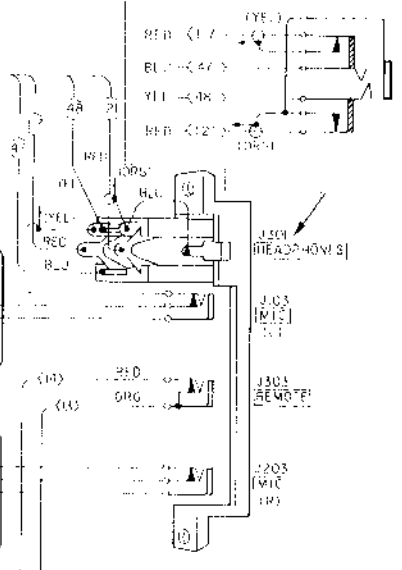
[BALANCE BOARD]



[MIC JACK (L) BOARD]



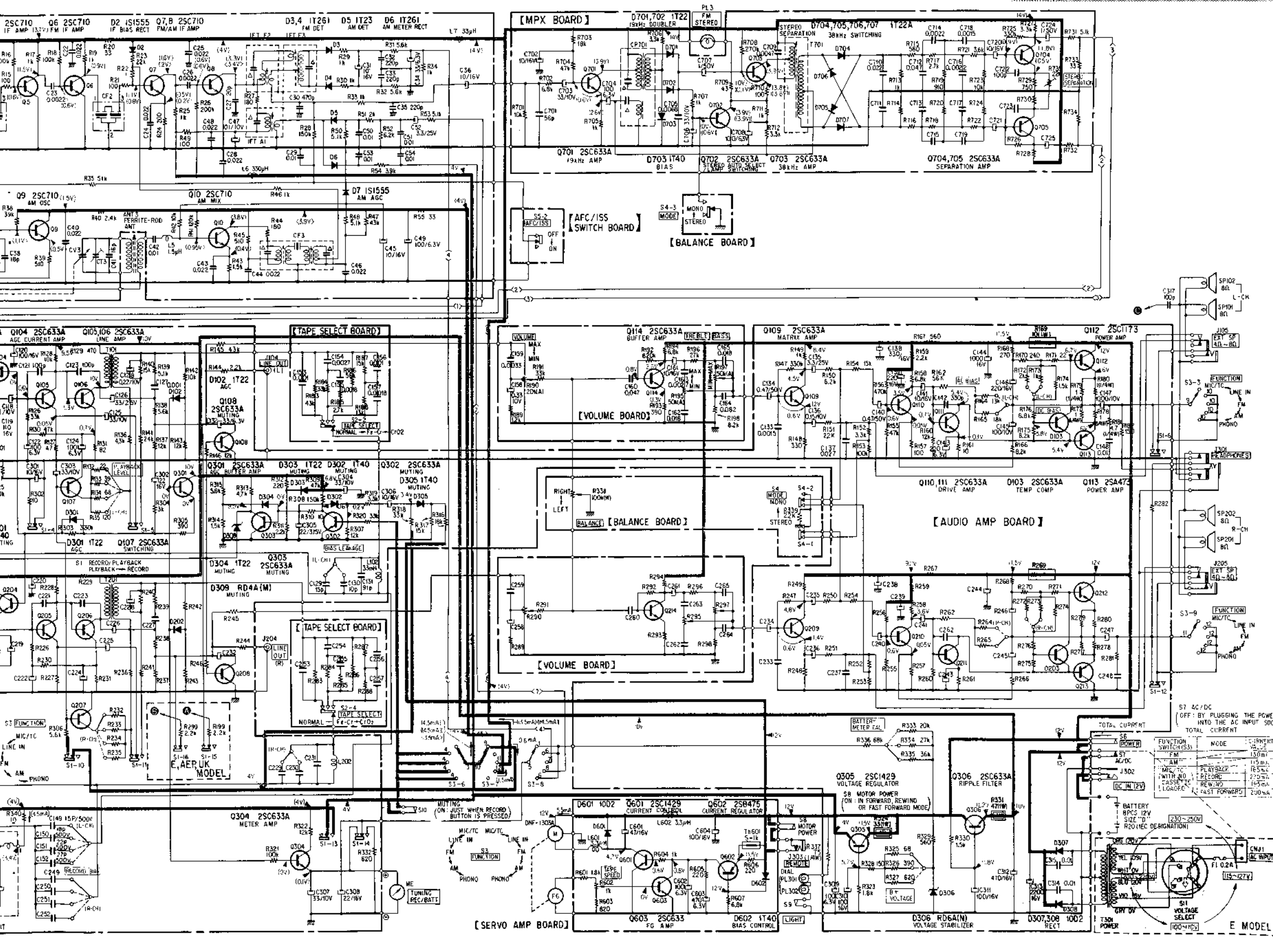
[MIC JACK (R) BOARD]





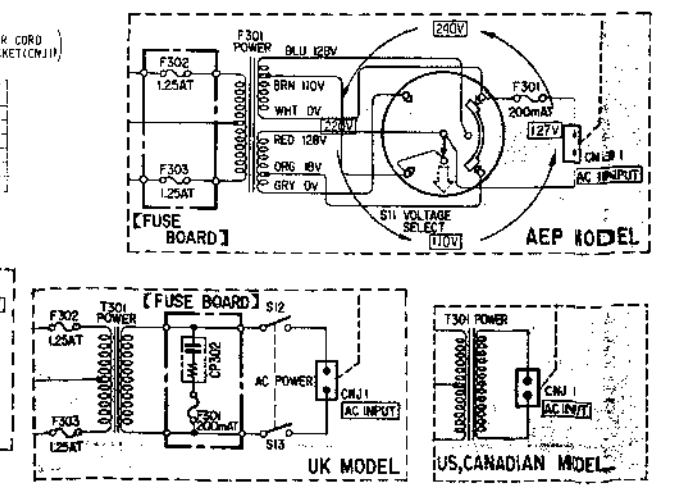


Note: The components identified by shading are critical for safety. Replace only with part number specified.

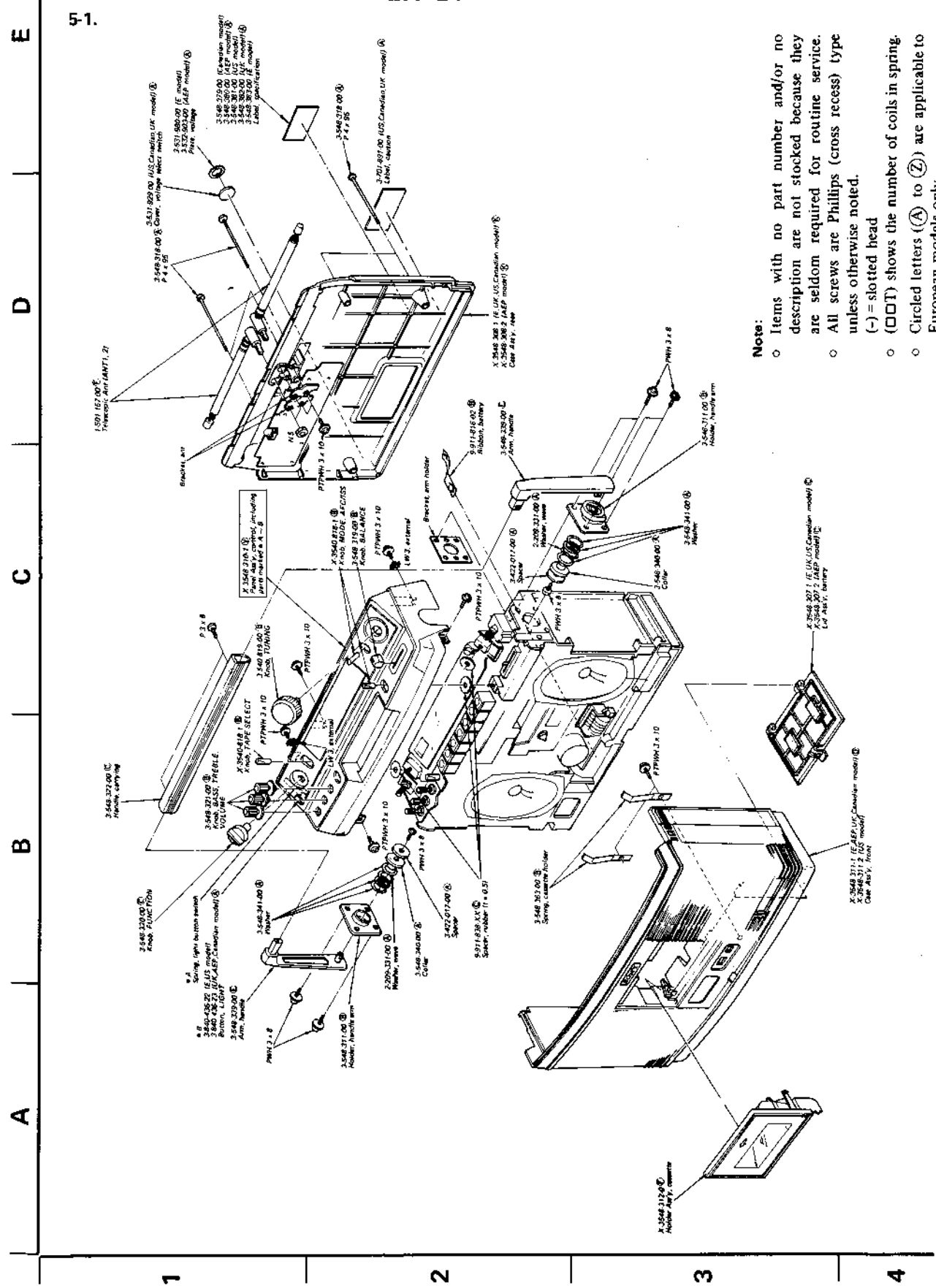


- Note:**
- All capacitors are in  $\mu\text{F}$  unless otherwise noted. 50 or less working voltages are not indicated except for electrolytic type.  $p = \mu\text{F}$
  - All resistors are in  $\Omega$ ,  $\frac{1}{8}W$ , unless otherwise noted.  $k = 1,000$   $M = 1,000k$
  - $\Delta$  indicates internal components.
  - $\text{---}$  indicates chassis ground.
  - $\oplus$  indicates the connection point marked with  $\oplus$  on the chassis.
  - $\text{---}$  indicates B+ circuit.
  - Voltages are DC with respect to ground unless otherwise noted. Readings are taken under no-signal conditions with a VOM (20k $\Omega/V$ ). Readings in [ ] are in record mode.
  - ( ) : FM
  - ( ) : AM
  - ( ) : FM STEREO
  - ( ) : common
  - Voltage variations may be noted due to normal production tolerances.
  - AC voltage readings on bias oscillator circuit are taken with a VTVM.
  - Voltage between base and emitter are measured with 2.5V range.
  - : fusible resistor.
  - : non-flammable resistor
  - indicates designation on the panel.
  - indicates the adjustment for repair.
  - Switch Mode:

Ref. No.	Switch	Position
S1	RECORD/PLAYBACK	PLAYBACK
S2	TAPE SELECT	NORMAL
S3	FUNCTION	MIC/TC
S4	MODE	STEREO
S5	AFC/ISS	OFF
S6	POWER	OFF
S7	AC/DC	DC
S8	MOTOR POWER	OFF
S9	LIGHT	OFF
S10	MUTING	OFF
S11	VOLTAGE SELECT	100~110V (E model) 110V (AEP model)
S12, 13 (UK model)	AC POWER	OFF



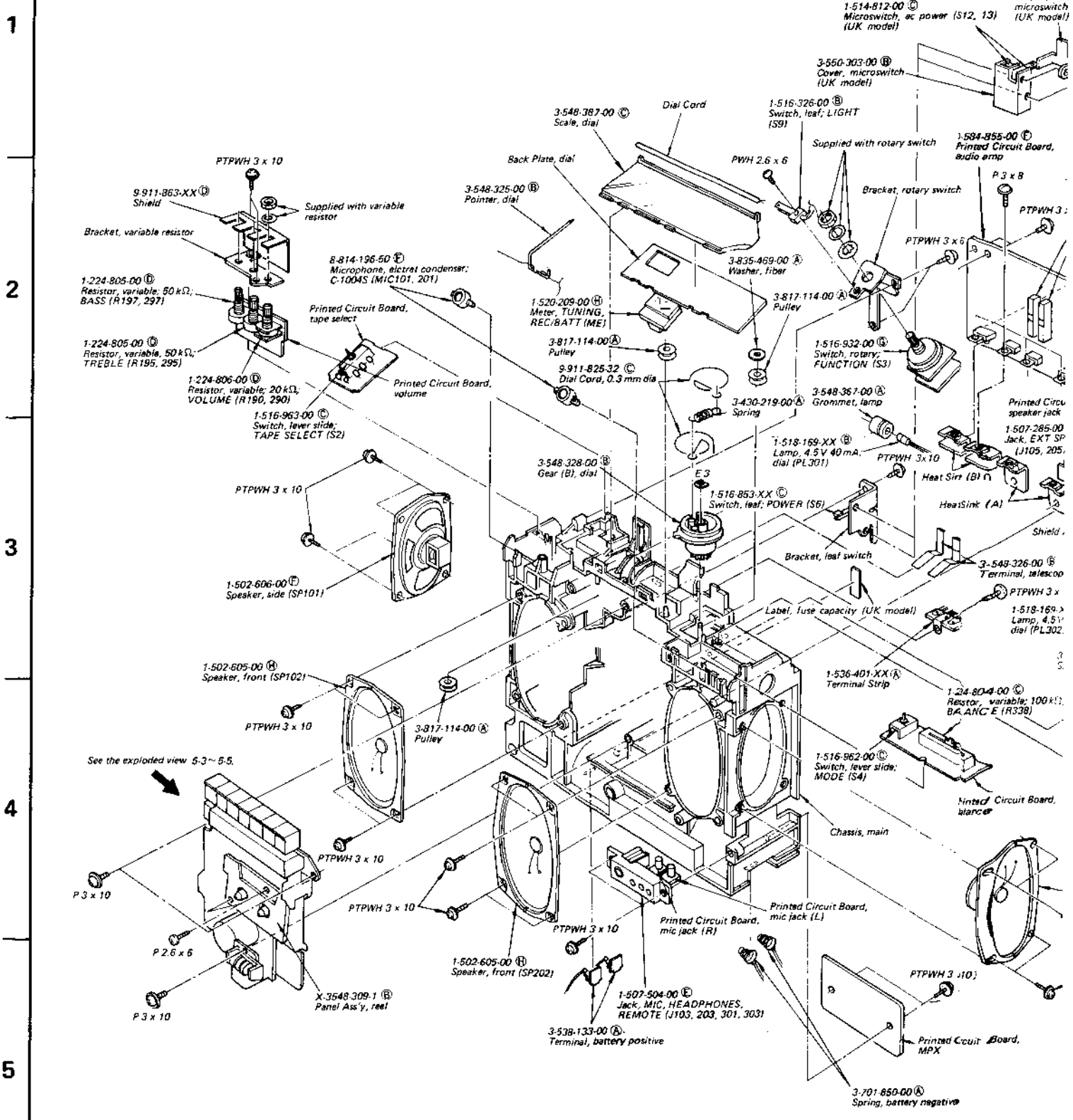
SECTION 5  
EXPLODED VIEW



**Note:**

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.
- (-) = slotted head
- (□□□) shows the number of coils in spring.
- Circled letters (A) to (Z) are applicable to European models only.

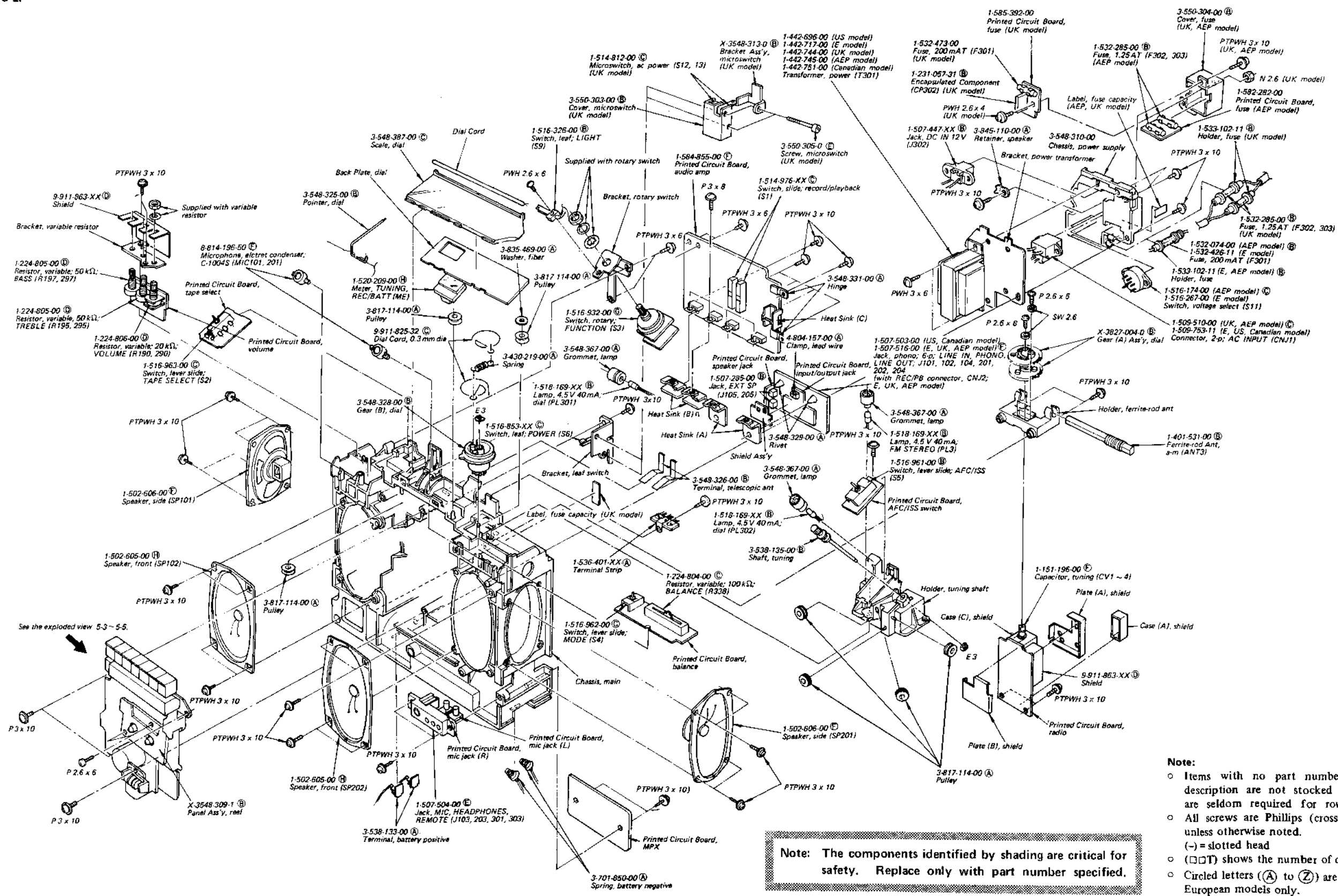
5-2.





5-2.

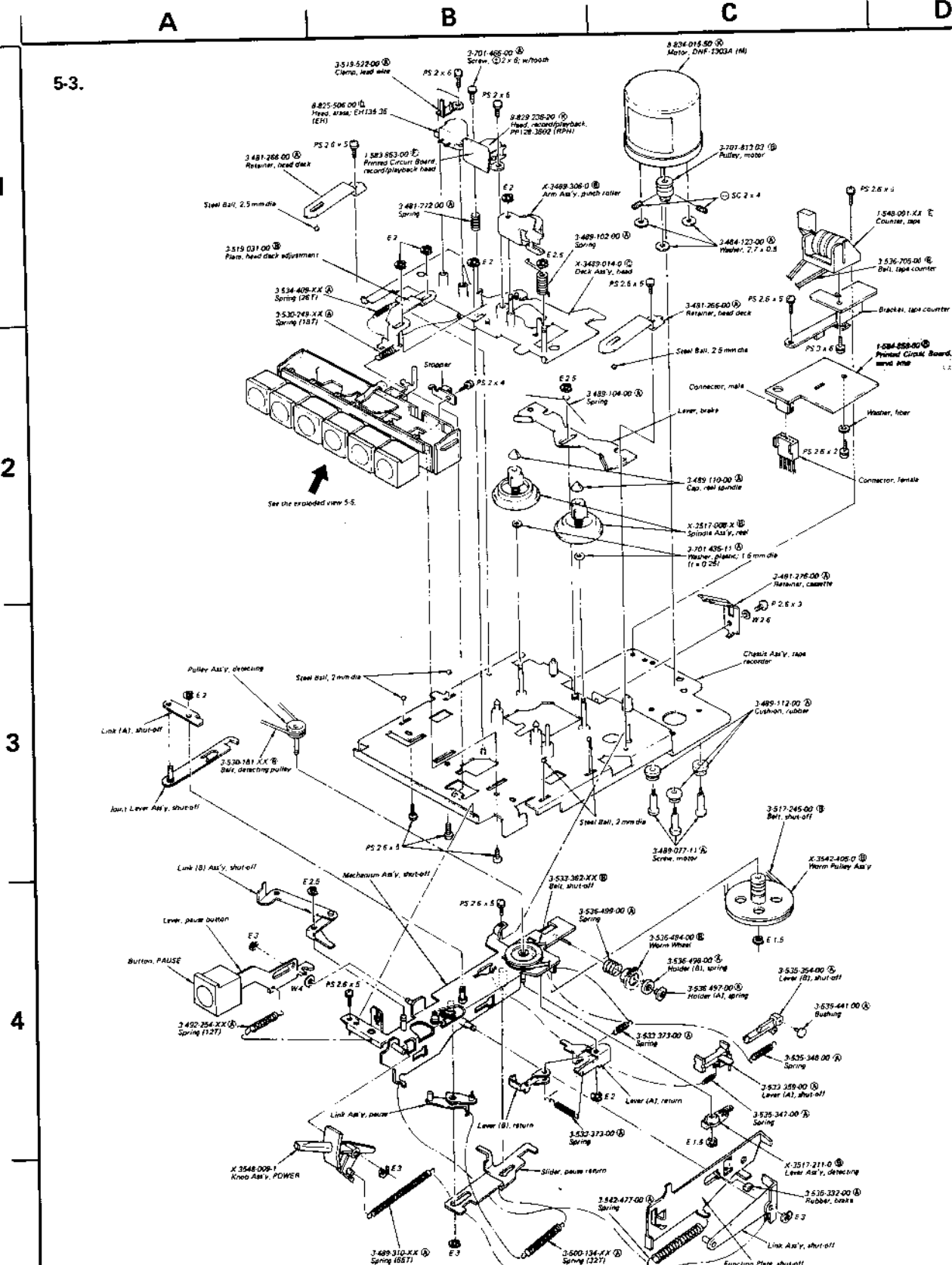
1  
2  
3  
4  
5



Note: The components identified by shading are critical for safety. Replace only with part number specified.

Note:  
 ○ Items with no part number and/or no description are not stocked because they are seldom required for routine service.  
 ○ All screws are Phillips (cross recess) type unless otherwise noted.  
 (-) = slotted head  
 ○ (□□T) shows the number of coils in spring.  
 ○ Circled letters (A) to (Z) are applicable to European models only.

5-3.



1

2

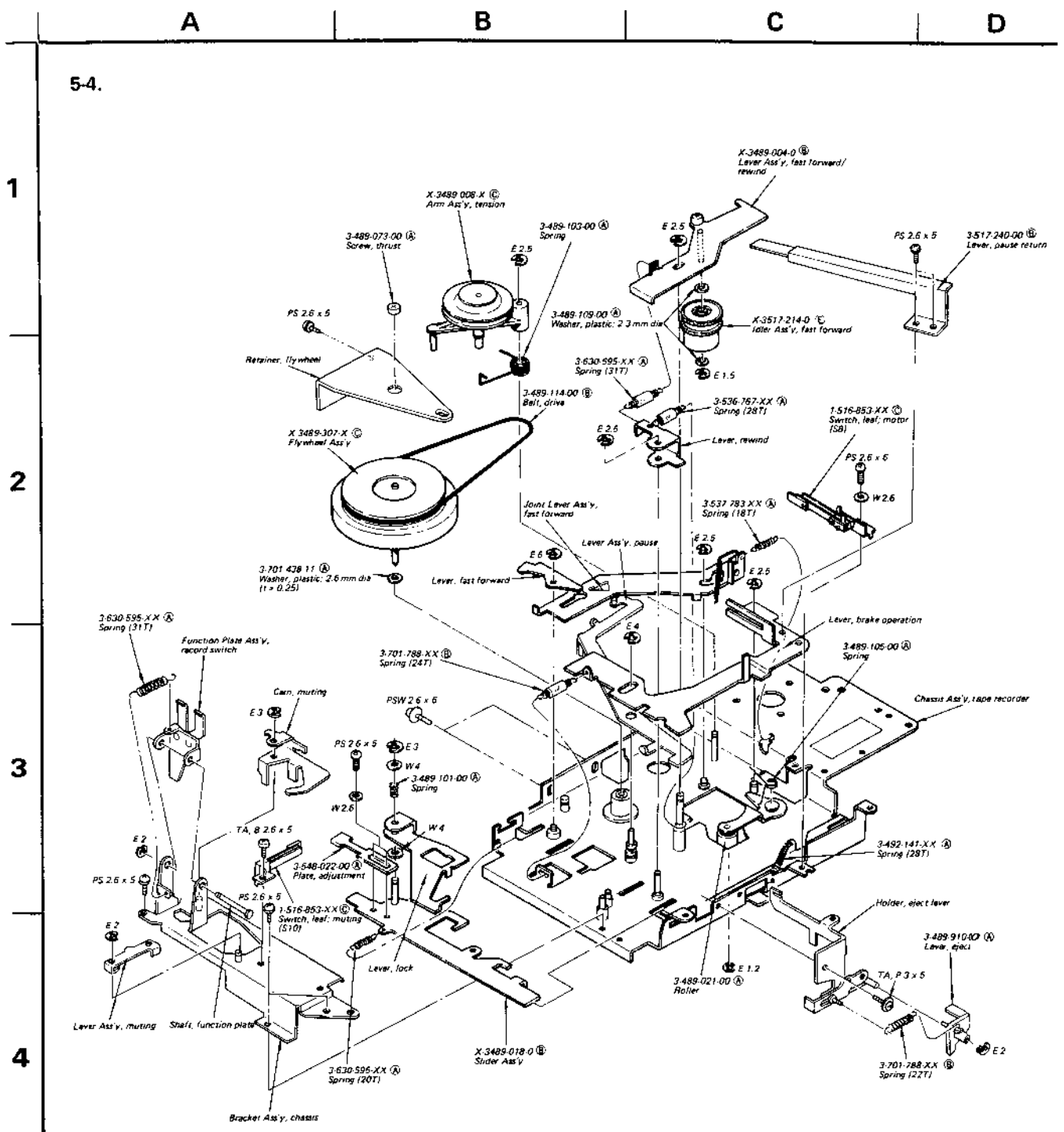
3

4

5

Note: The components identified by shading are critical for safety. Replace only with part number specified.

Note:  
 ○ Items with no part number and/or no description are not stocked because they are seldom required for routine service.  
 ○ All screws are Phillips (cross recess) type unless otherwise noted. (-) = slotted head  
 ○ Circled letters (A) to (Z) are applicable to European models only.



**Note:**

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.  
(-) = slotted head
- Circled letters (A to Z) are applicable to European models only.

A

B

C

D

5-5.

1

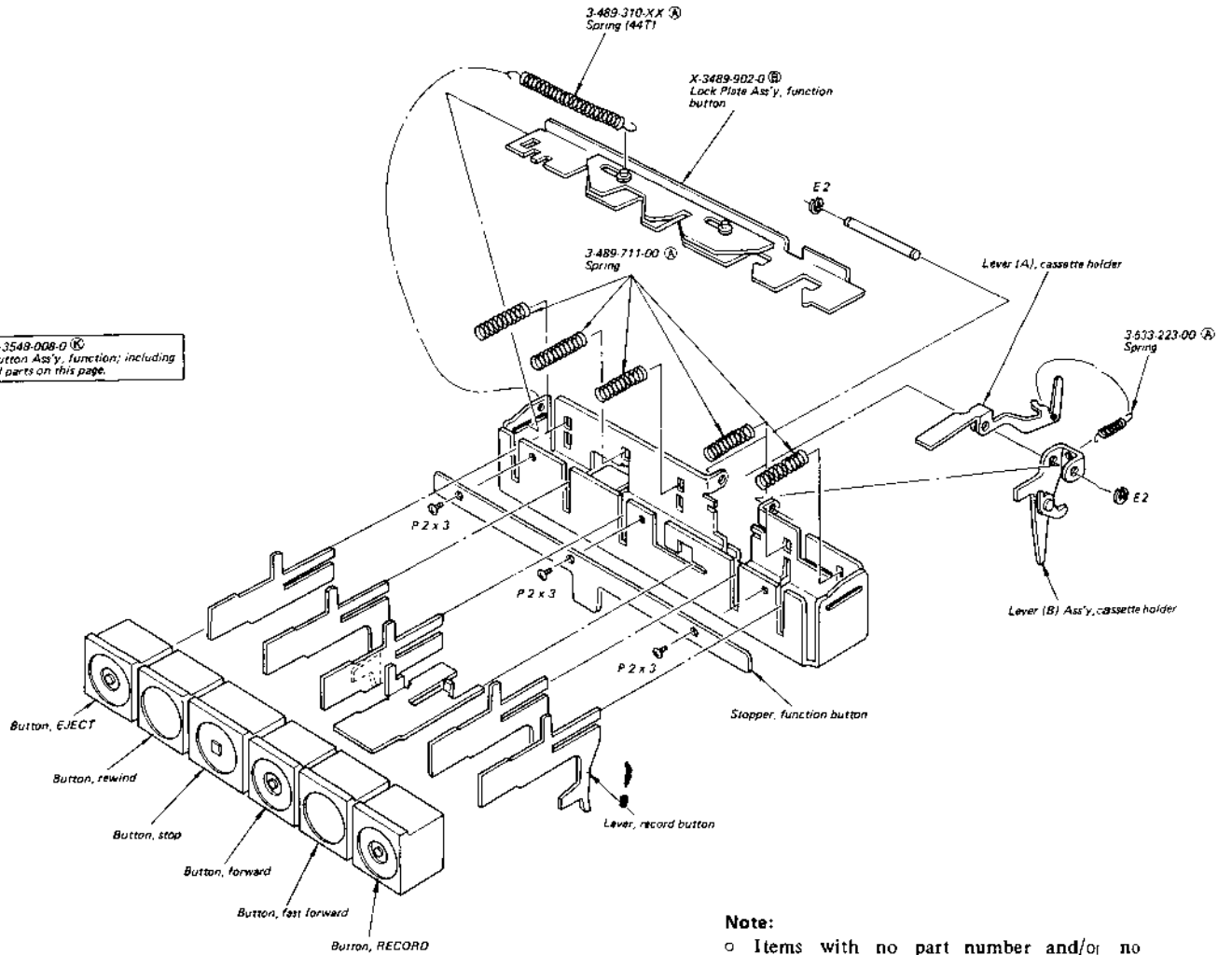
2

3

4

5

X-3549-008-0  
Button Assy, function; including  
all parts on this page.



**Note:**

- Items with no part number and/or no description are not stocked because they are seldom required for routine service.
- All screws are Phillips (cross recess) type unless otherwise noted.  
(-) = slotted head
- Circled letters (A to Z) are applicable to European models only.

**SECTION 6  
ELECTRICAL PARTS LIST**

Note: Circled letters (A) to (Z) are applicable to European models only.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
<b>PRINTED CIRCUIT BOARD</b>					
	1-583-863-00	(F) Record/Playback Head	⇒ D101,201	(B) 1S1555	
	1-584-855-00	(F) Audio Amp	⇒ D102,202	(A) 1T22A	
	1-584-858-00	(B) Servo Amp	⇒ D103,203	(B) 2SC634A	
	1-585-282-00	Fuse (AEP model)	⇒ D301	(A) 1T22A	
	1-585-329-00	Fuse (UK model)	⇒ D302	(B) 1S1555	
<b>SEMICONDUCTORS</b>					
<b>Transistors</b>					
Q1,2	(B) 2SC710		⇒ D303,304	(A) 1T22A	
⇒ Q3,4	(B) 2SC930D		⇒ D305	(B) 1S1555	
Q5~10	(B) 2SC710		D306	(B) RD6A	
⇒ Q101,201			D307,308	(B) 10D2	
⇒ Q102,202	(B) 2SC632A		D309	(B) RD4A	
⇒ Q103,203			D601	(B) 10D2	
⇒ Q104~107	(B) 2SC634A		⇒ D602	(B) 1S1555	
⇒ Q204~207			⇒ D701,702	(B) 1T22A	
⇒ Q108,208			⇒ D703	(B) 1S1555	
⇒ Q109~111	(B) 2SC634A		D704~707	(B) 1T22A	
⇒ Q209~211			<b>Thermistor</b>		
Q112,212	(C) 2SC1173		Th601	1-800-198-XX	(A) S-1K
Q113,213	(E) 2SA473		<b>COILS</b>		
⇒ Q114,214	(B) 2SC634A		L1	1-425-632-00	(B) FM/RF
⇒ Q301~304	(B) 2SC634A		L2	1-405-705-00	(B) FM Osc (UK, AEP model)
⇒ Q305	(C) 2SC1173			1-459-157-00	FM Osc (E, US, Canadian model)
⇒ Q306	(B) 2SC634A		L3	1-407-670-00	(B) Microinductor, 1.8μH
⇒ Q601	(C) 2SC1760		L4	1-405-520-00	(B) AM Osc
Q602	(B) 2SB475		L5	1-407-180-XX	(A) Microinductor, 1.5μH
⇒ Q603	(B) 2SC634A		L6	1-407-175-XX	(A) Microinductor, 330μH
⇒ Q701~705	(B) 2SC634A		L7	1-407-163-XX	(A) Microinductor, 33μH
<b>Diodes</b>					
⇒ D1	(B) 1S2687		L101,201	1-407-670-00	(B) Microinductor, 1.8μH
D2	(B) 1S1555		L102,202	1-407-212-XX	(B) Microinductor, 33mH
D3,4	(A) 1T261		L601,602	1-407-487-00	(B) Microinductor, 3.3μH
⇒ D5	(A) 1T22A		<b>TRANSFORMERS</b>		
D6	(A) 1T261		IFTA1	1-404-041-00	(B) AM IFT
D7	(B) 1S1555		IFTF1	1-404-049-00	(B) FM IFT
			IFTF2	1-403-952-00	(B) FM Discriminator
			IFTF3	1-403-953-00	(B) FM Discriminator

⇒: Due to replacement parts, the description are different on the schematic diagram.

**Note: The components identified by shading are critical for safety. Replace only with part number specified.**

# CF-580 CF-580

Note: Circled letters (A to Z) are applicable to European models only.

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Ref. No.	Part No.	Description
T101,201	1-423-209-00 (C)	Input
T301	1-442-696-00	Power (US model)
	1-442-717-00	Power (E model)
	1-442-744-00	Power (UK model)
	1-442-745-00	Power (AEP model)
	1-442-751-00	Power (Canadian model)
T701	1-425-260-00 (C)	MPX
<b>FILTERS</b>		
CF1,2	1-527-184-XX (B)	Ceramic, 10.7 MHz
CF3	1-403-144-00 (B)	AM IFT
CPI	1-231-313-00 (B)	Band-pass
<b>CAPACITORS</b>		
All capacitors are in $\mu$ F and of ceramic unless otherwise noted. 50 and/or less working voltages are not indicated except for electrolytic type. (p = $\mu$ F, elect = electrolytic)		
C1	1-102-922-11 (A)	0.0047
C2,3	1-101-919-11 (A)	0.0022
C4	1-102-960-11 (A)	24p
C5	1-102-943-11 (A)	6p
C6	1-131-184-11 (A)	33 3.15V tantalum
C7	1-101-923-11 (A)	0.01
C8	1-102-936-11 (A)	3p
C9	1-102-951-11 (A)	15p
C10	1-101-918-11 (A)	0.001
C11	1-102-949-11 (A)	12p
C12	1-102-944-11 (A)	7p
C13	1-102-935-11 (A)	2p
C14	1-127-047-11 (B)	0.33 10V solid aluminum
C15	1-121-413-11 (A)	100 6.3V elect
C16	1-101-924-11 (A)	0.022
C17	1-102-108-11 (A)	150p
C18	1-102-106-11 (A)	100p
C19,20	1-101-924-11 (A)	0.022
C21	1-102-111-11 (A)	270p
C22	1-101-924-11 (A)	0.022
C23	1-101-919-11 (A)	0.0022
C24,25	1-101-924-11 (A)	0.022
C26	1-101-919-11 (A)	0.0022
C27	1-102-958-11 (A)	20p

Ref. No.	Part No.	Description
C28	1-101-924-11 (A)	0.022
C29	1-101-923-11 (A)	0.01
C30	1-102-114-11 (A)	470p
C31	1-121-651-11 (A)	10 16V elect
C32,33	1-107-139-11 (A)	220p silvered mica
C34	1-121-402-11 (A)	33 10V elect
C35	1-102-110-11 (A)	220p
C36	1-121-651-11 (A)	10 16V elect
C37	1-102-947-11 (A)	10p
C38	1-102-953-11 (A)	18p
C39	1-107-241-11 (A)	360p silvered mica
C40	1-101-924-11 (A)	0.022
C41	1-102-952-11 (A)	16p
C42	1-101-923-11 (A)	0.01
C43,44	1-101-924-11 (A)	0.022
C45	1-121-651-11 (A)	10 16V elect
C46	1-101-924-11 (A)	0.022
C47	1-127-045-11 (A)	0.1 10V solid aluminum
C48	1-101-924-11 (A)	0.022
C49	1-121-413-11 (A)	100 6.3V elect
C50,51	1-101-923-11 (A)	0.01
C52	1-121-392-11 (A)	3.3 25V elect
C53,54	1-101-923-11 (A)	0.01
C101,201	1-121-726-11 (A)	0.47 50V elect
C102,202	1-102-114-11 (A)	470p
C103,203	1-161-002-11 (A)	0.0012
C104,204	1-121-392-11 (A)	3.3 25V elect
C105,205	1-121-414-11 (A)	100 10V elect
C106,206	1-102-983-11 (A)	220p
C107~109, 207~209)	1-102-975-11 (A)	100p
C110,210	1-121-651-11 (A)	10 16V elect
C111,211	1-121-421-11 (B)	220 16V elect
C112,212	1-161-018-11 (A)	0.027
C113,213	1-108-363-12 (B)	0.12 mylar
C114,214	1-161-020-11 (A)	0.039
C115,215	1-121-651-11 (A)	10 16V elect
C116,216	1-127-046-11 (A)	0.22 10V solid aluminum
C117,217	1-102-975-11 (A)	100p
C118,218	1-127-045-11 (A)	0.1 10V solid aluminum

Note: The components identified by shading are critical for safety. Replace only with part number specified.

Ref. No.	Part No.	Description
C119,219	1-121-651-11 (A)	10 16V elect
C120,220	1-121-415-11 (A)	100 16V elect
C121,221	1-102-975-11 (A)	100p
C122,222	1-121-413-11 (A)	100 6.3V elect
C123,223	1-102-975-11 (A)	100p
C124,224	1-121-413-11 (A)	100 6.3V elect
C125,225	1-121-402-11 (A)	33 10V elect
C126,226	1-121-404-11 (A)	33 25V elect
C127,227	1-161-001-11 (A)	0.001
C128,228	1-127-046-11 (A)	0.22 10V solid aluminum
C129,229	1-107-111-11 (A)	15p silvered mica
C130,230	1-107-107-11 (A)	10p silvered mica
C131,231	1-107-130-11 (A)	91p silvered mica
C132,232	1-131-229-11 (B)	33 6.3V tantalum
C133,233	1-161-003-11 (A)	0.0015
C134,234	1-121-726-11 (A)	0.47 50V elect
C135,235	1-121-392-11 (A)	3.3 25V elect
C136,236	1-127-386-11 (B)	0.15 10V solid aluminum
C137,237	1-161-018-11 (A)	0.027
C138,238	1-121-521-11 (A)	330 16V elect
C139,239	1-121-421-11 (B)	220 16V elect
C140,240	1-121-726-11 (A)	0.47 50V elect
C141,241	1-121-651-11 (A)	10 16V elect
C142,242	1-102-832-11 (A)	330p
C143,243	1-121-419-11 (A)	220 6.3V elect
C144,244	1-121-245-11 (B)	1000 16V elect
C145,245	1-121-414-11 (A)	100 10V elect
C146,246	1-121-421-11 (B)	220 16V elect
C147,247	1-121-736-11 (B)	1000 10V elect
C148,248	1-161-013-11 (A)	0.01
C149,249	1-107-051-11 (A)	15p 500V silvered mica
C150,250	1-107-001-11 (A)	18p 500V silvered mica
C151,251	1-107-052-11 (A)	22p 500V silvered mica
C152,252	1-107-053-11 (A)	27p 500V silvered mica
C153,253	1-161-001-11 (A)	0.001
C154,254	1-161-006-11 (A)	0.0027
C155,255	1-161-004-11 (A)	0.0018
C156,256	1-161-001-11 (A)	0.001
C157,257	1-161-004-11 (A)	0.0018
C158,258	1-127-047-11 (B)	0.33 10V solid aluminum
C159,259	1-161-007-11 (A)	0.0033

Note: The components identified by shading are critical for safety. Replace only with part number specified.

Ref. No.	Part No.	Description
C160,260	1-161-021-11 (A)	0.047
C161,261	1-121-651-11 (A)	10 16V elect
C162,262	1-161-016-11 (A)	0.018
C163,263	1-161-006-11 (A)	0.0027
C164,264	1-161-024-11 (A)	0.082
C165,265	1-161-016-11 (A)	0.018
C301	1-121-651-11 (A)	10 16V elect
C302	1-121-479-11 (A)	22 16V elect
C303	1-121-402-11 (A)	33 10V elect
C304	1-131-195-11 (B)	33 10V tantalum
C305	1-131-183-11 (B)	22 3.15V tantalum
C306	1-121-651-11 (A)	10 16V elect
C307	1-121-402-11 (A)	33 10V elect
C308	1-121-479-11 (A)	22 16V elect
C309	1-121-413-11 (A)	100 6.3V elect
C310,311	1-121-415-11 (A)	100 16V elect
C312	1-121-426-11 (B)	470 16V elect
C313	1-121-660-11 (B)	2200 16V elect
C314,315	1-101-004-11 (A)	0.01
C317	1-102-106-11 (A)	100p
C318	1-107-016-11 (A)	470p 500V silvered mica
C319	1-129-702-11 (A)	0.001 630V plastic
C320	1-107-006-11 (A)	330p 500V silvered mica
C321	1-107-213-11 (B)	680p 500V silvered mica
C322	1-121-413-11 (A)	100 6.3V elect
C601	1-121-409-11 (A)	47 16V elect
C602	1-121-413-11 (A)	100 6.3V elect
C603	1-121-424-11 (B)	470 6.3V elect
C604	1-121-415-11 (A)	100 16V elect
C701	1-107-125-11 (A)	56p silvered mica
C702	1-121-651-11 (A)	10 16V elect
C703	1-121-402-11 (A)	33 10V elect
C704	1-121-413-11 (A)	100 6.3V elect
C705	1-108-835-12 (A)	0.0068 mylar
C706	1-121-402-11 (A)	33 10V elect
C707	1-121-391-11 (A)	1 50V elect
C708	1-121-413-11 (A)	100 6.3V elect
C709	1-103-575-11 (B)	0.0047 polystyrol
C710,711	1-108-841-12 (A)	0.022 mylar
C712,713	1-108-845-12 (A)	0.047 mylar
C714~717	1-108-829-12 (A)	0.0022 mylar

Note: Circled letters (A) to (Z) are applicable to European models only.

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Ref. No.	Part No.	Description
C718,719	1-108-827-12 (A)	0.0015 mylar
C720,721	1-121-651-11 (A)	10 16V elect
C722,723	1-102-106-11 (A)	100p
C724,725	1-121-391-11 (A)	1 50V elect
CT1~4	1-141-138-XX (B)	Trimmer
CV1~4	1-151-196-00 (F)	Tuning

**RESISTORS**

All resistors are in ohms. Regular-type 1/4W carbon resistors are omitted. Check the schematic diagram for the resistance values. (k = 1000)

R124	1-224-648-XX (B)	100 k, adjustable
R169,269	1-213-060-11 (A)	10 1W fusible (nonflammable)
R190,290	1-224-806-00 (D)	20 k, variable; VOLUME
R195,295	1-224-805-00 (D)	50 k, variable; TREBLE
R197,297	1-224-805-00 (D)	50 k, variable; BASS

R324	1-213-125-11 (A)	33 1W metal-oxide (nonflammable)
R331	1-213-127-11 (A)	47 1W metal-oxide (nonflammable)
R338	1-224-804-00 (C)	100 k, variable; BALANCE
R339	1-246-431-35 (A)	2.2 k 1/4W carbon (nonflammable)

R602	1-224-642-XX (B)	1 k, adjustable
R735	1-224-646-XX (B)	22 k, adjustable

**SWITCHES**

S1	1-514-976-XX (C)	Slide, record/playback
S2	1-516-963-00 (C)	Lever Slide, TAPE SELECT
S3	1-516-932-00 (G)	Rotary, FUNCTION
S4	1-516-962-00 (C)	Lever Slide, MODE
S5	1-516-961-00 (B)	Lever Slide, AFC/ISS
S6,8	1-516-853-XX (C)	Leaf, POWER, motor Included in CNJ2
S7		
S9	1-516-326-00 (B)	Leaf, LIGHT
S10	1-516-853-XX (C)	Leaf, muting
S11	1-516-174-00 (C)	Voltage Select (AEP model)
S11	1-516-267-00 (C)	Voltage Select (E model)
S12,13	1-514-812-00 (C)	Micro, ac power (UK model)

Ref. No.	Part No.	Description
<b>JACKS</b>		
J101,102, J104,201, J202,204	1-507-503-00	Phono, 6-p; LINE IN, PHONO, LINE OUT (US, Canadian model)
J101,102, J104,201, J202,204	1-507-516-00 (F)	Phono, 6-p; LINE IN, PHONO, LINE OUT (with REC/PB connector, CNJ2) (E, UK, AEP model)
J105,205	1-507-285-00 (B)	EXT SP
J103,203, J301,303	1-507-504-00 (E)	MIC, HEADPHONES, REMOTE
J302	1-507-447-XX (B)	DC IN 12V

**MISCELLANEOUS**

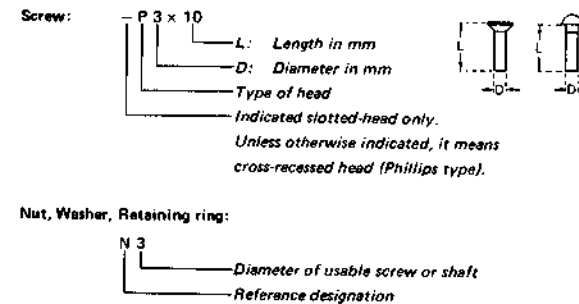
ANT1,2	1-501-167-00 (F)	Antenna, telescopic
ANT3	1-401-531-00 (B)	Antenna, a-m ferrite-rod
CNJ1	1-509-510-00 (C)	Connector, 2-p; AC INPUT (UK, AEP model)
	1-509-753-11	Connector, 2-p; AC INPUT (E, US, Canadian model)
CNJ2		Connector, REC/PB; included in 6-p phono jack (E, UK, AEP model)
CP301	1-464-025-00 (G)	Unit, bias osc
CP302	1-231-057-31 (B)	Encapsulated Component (UK model)
CP701	1-425-548-00 (E)	Unit, MPX
EH	8-825-506-00 (C)	Head, erase; EH135-36
F301	1-532-074-00 (B)	Fuse, 200 mA (AEP, model)
F301	1-532-426-11 (B)	Fuse, 200 mA (E model)
F301	1-532-473-00 (B)	Fuse, 200 mA (UK model)
F302,303	1-532-285-00 (B)	Fuse, 1.25A (UK, AEP model)
M	8-834-015-50 (K)	Motor, DNF-1303A
ME	1-520-209-00 (H)	Meter, TUNING, REC/BATT
MIC101,201	8-814-196-50 (F)	Microphone, electret condenser; C-1004S
PL3	1-518-169-XX (B)	Lamp, 4.5V 40 mA; FM STEREO
PL301,302	1-518-109-XX (B)	Lamp, 4.5V 40 mA; dial
RPH	8-829-236-20 (K)	Head, record/playback; PP128-3602
SP101,201	1-502-606-00 (F)	Speaker, side
SP102,202	1-502-605-00 (H)	Spea Ker, front
	1-533-102-11 (B)	Holder, fuse (E, AEP, UK model)
	1-535-050-21 (A)	pin Cover, AC INPUT (AEP, UK model)
	1-536-401-XX (A)	Terminal Strip

Note: The components identified by shading are critical for safety. Replace only with part number specified.

ACCESSORIES AND PACKING MATERIALS			
Part No.	Description	Part No.	Description
X-3701-018-2	(A) Tips Ass'y, cleaning	3-548-395-00	Bag, plastic; set (Canadian model)
1-516-565-00	Adaptor, ac plug (E model)	3-548-398-00 (E)	Carton
1-534-830-12	Cord, power; DK-33 (E model)	3-770-018-11 (E)	Manual, instruction (AEP model)
1-534-840-XX (E)	Cord, power (AEP model)	3-770-018-21	Manual, instruction (US model)
1-534-867-00	Cord, power; DK-35 (US model)	3-770-018-31	Manual, instruction (Canadian model)
1-551-002-XX	Cord, power (Canadian model)	3-770-018-41 (C)	Manual, instruction (UK model)
1-551-218-00	Cord, power (UK model)	3-770-018-51 (E)	Manual, instruction
3-548-371-00 (A)	Spacer	3-793-455-00 (A)	Tag, caution
3-548-372-00 (C)	Bag, plastic; set (E, UK, AEP, US model)	3-793-828-00 (A)	Card, caution; cassette
3-548-375-00 (C)	Cushion, right	8-893-506-00 (F)	Tape, demonstration; CD-803
3-548-376-00 (C)	Cushion, left		

Note: The components identified by shading are critical for safety. Replace only with part number specified.

**HARDWARE NOMENCLATURE**



Reference Designation	Shape	Description	Remarks
<b>SCREWS</b>			
P		pan-head screw	binding-head (B) screw for replacement
PWH		pan-head screw with washer face	binding-head (B) screw and flat washer for replacement
PS PSP		pan-head screw with spring washer	binding-head (B) screw and spring washer for replacement
PSW PSPW		pan-head screw with spring and flat washers	binding-head (B) screw and spring and flat washers for replacement
R		round-head screw	binding-head (B) screw for replacement
K		flat-countersunk-head screw	
RK		oval-countersunk-head screw	
B		binding-head screw	
T		truss-head screw	binding-head (B) screw for replacement
F		flat-fillister-head screw	
RF		fillister-head screw	
BV		braizer-head screw	

Reference Designation	Shape	Description	Remarks
<b>SELF-TAPPING SCREWS</b>			
TA		self-tapping screw	ex: TA, P 3 x 10
PTP		pan-head self-tapping screw	binding-head self-tapping (TA, B) screw for replacement
PTPWH		pan-head self-tapping screw with washer face	binding-head self-tapping (TA, B) screw and flat washer for replacement
PTTWH		pan-head thread-rolling screw with washer face	binding-head (B) screw and flat washer for replacement
<b>SET SCREWS</b>			
SC		set screw	
SC		hexagon-socket set screw	ex: SC 2.6 x 4, hexagon socket
<b>NUT</b>			
N		nut	
<b>WASHERS</b>			
W		flat washer	
SW		spring washer	
LW		internal-tooth lock washer	ex: LW3, internal
LW		external-tooth lock washer	ex: LW3, external
<b>RETAINING RINGS</b>			
E		retaining ring	
G		grip-type retaining ring	

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