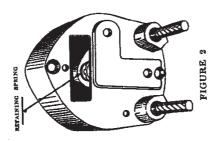


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MODEL AC-206 Studebaker

PHILCO RADIO & TELEV. CORP.MODEL AC-236 Studebaker



Receiver Location and Installation

Installation Data
4. Insert the car key in the lock cylinder and crush in the same manner that you crush the standard lock, with pliers or vise.

5. Assemble the dial and spring on the cylinder. Push down the retaining spring and replace the lock in the same relative position that it had when removed. With the key in the lock push the lock back, working the lock pin in place in the slot in the lock bar in back of the lock. Push the lock in until the retaining spring snaps in place.

6. Ressemble the control on the panel.

Steering Column Control Unit

For installation in Studebaker cars prior to the 1984 models a special steering column control kit is available,

Refer to Fig. 1 showing the location of the holes in the dash. Locate one of the holes and mark with a sharp punch; then use the template furnished with the Receiver to locate the remaining two holes. These holes should be drilled with a 7/16" drill.

Install the Receiver with the control connections to the left side of the car with the speaker facing down. (see Fig. 3)

Control Unit

The control unit is mounted on a panel which replaces the dummy door on the left side of the instrument board. These panels are held in place by means of four small metal tabs which pass through corresponding slots in the instrument board

proper and are bent to one side. Care should be taken to fasten this panel securely so it does not rattle or mar the finish.

The control is furnished with a blank lock cylinder which must be crushed to match the car keys. This operation must be completed before the control is installed on the instrument board.

Instructions for Fitting Car Key to Control Lock

- 1. Remove the knobs and take off the control unit from the door.
- 2. Remove the hex-head screw in the rear and take out the pilot lamp bracket.

3. Reach in through the oblong opening in the back of the control unit with a medium size screw driver and press down on the brass retaining lock spring, at the same time working the lock cylinder forward.

[See Fig. 2]

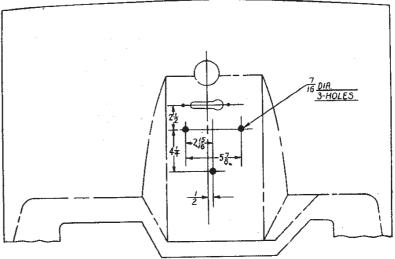


FIGURE 1

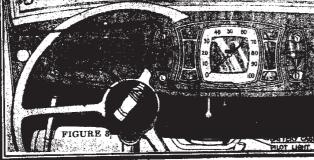
Studebaker Stock No. AC-207. This kit includes a steering column control unit with the proper length flexible shafts and all the necessary hardware for installation on the steering column.

Control Shaft Installation

Turn the volume control (lower knob in panel mounting, left hand knob in steering column mounting) to a position where the key will lock it. Loosen the set screws in both shaft couplings and connect the volume control shaft to the rear coupling (nearest the dash). Then connect the tuning control shaft in the front coupling (nearest the front seat) and tighten all the set screws. Battery Cable Connection (See Fig. 3)

Connect the battery cable to the Receiver by means of the fuse housing connector which fastens by inserting and making a slight turn clockwise, the other end must be connected to the right side of the ammeter and the cable dressed up behind the Receiver. Be sure the fuse and fuse insulator are placed in the fuse housing before the battery cable is connected to the Receiver.

The antenna cable must be plugged into the receptacle on the left side of the Receiver near the top and run along the instrument board to the left hand windshield post where it must be connected to the car antenna lead and the shielding grounded. Connect the black wire from the dial light on the control unit under the screw on the lower left side of the speaker face.



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