

## Picture Tube

BI-PANEL RECTANGULAR GLASS TYPE  
LOW-VOLTAGE ELECTROSTATIC FOCUS

ALUMINIZED SCREEN  
MAGNETIC DEFLECTION

With Heater Having Controlled Warm-Up Time

## DATA

## General:

Heater, for Unipotential Cathode:

|                                 |           |       |
|---------------------------------|-----------|-------|
| Voltage (AC or DC) . . . . .    | 6.3 ± 10% | volts |
| Current at 6.3 volts. . . . .   | 0.6 ± 5%  | amp   |
| Warm-up time (Average). . . . . | 11        | sec   |

Direct Interelectrode Capacitances:

|                                         |                         |                                |
|-----------------------------------------|-------------------------|--------------------------------|
| Grid No.1 to all other electrodes . . . | 6                       | $\mu\text{f}$                  |
| Cathode to all other electrodes . . .   | 5                       | $\mu\text{f}$                  |
| External conductive coating to ultor. . | {2500 max.<br>2000 min. | $\mu\text{f}$<br>$\mu\text{f}$ |

Faceplate and Protective Panel. . . . . Filterglass

Total light transmission (Approx.). . . . . 40%

Phosphor (For curves, see front of this section). . . P4-Sulfide Type  
Aluminized

Fluorescence. . . . . White

Phosphorescence . . . . . White

Persistence . . . . . Medium Short

Focusing Method . . . . . Electrostatic

Deflection Method . . . . . Magnetic

Deflection Angles (Approx.):

Diagonal. . . . . 110°

Horizontal. . . . . 99°

Vertical. . . . . 82°

Electron Gun. . . . . Type Requiring No Ion-Trap Magnet

Tube Dimensions:

Overall length. . . . . 15-3/16" ± 3/8"

Greatest width. . . . . 21-5/16" + 1/8" - 1/16"

Greatest height . . . . . 17-5/16" + 1/8" - 1/16"

Diagonal. . . . . 24-45/64" + 3/32" - 1/16"

Neck length . . . . . 5-1/8" ± 1/8"

Radius of curvature of protective panel (External surface):

Radius at center      Radius at edge

|                                          |         |                         |
|------------------------------------------|---------|-------------------------|
| In plane of diagonal deflection. . . . . | 50-1/4" | See Dimensional Outline |
|------------------------------------------|---------|-------------------------|

|                                             |         |         |
|---------------------------------------------|---------|---------|
| In plane of horizontal deflection . . . . . | 50-1/4" | 35-1/4" |
|---------------------------------------------|---------|---------|

|                                          |         |     |
|------------------------------------------|---------|-----|
| In plane of vertical deflection. . . . . | 45-1/2" | 35" |
|------------------------------------------|---------|-----|

Radius of curvature of faceplate (Internal surface):

Radius at center      Radius at edge

|                                          |         |         |
|------------------------------------------|---------|---------|
| In plane of diagonal deflection. . . . . | 39-1/2" | 31-1/2" |
|------------------------------------------|---------|---------|

|                                             |         |         |
|---------------------------------------------|---------|---------|
| In plane of horizontal deflection . . . . . | 39-3/4" | 26-1/2" |
|---------------------------------------------|---------|---------|



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Radius at center      Radius at edge

In plane of vertical deflection. . . . . 36-3/4"      18-1/2"

Screen Dimensions (Minimum):

Greatest width. . . . . 19-5/16"

Greatest height. . . . . 15-1/4"

Diagonal. . . . . 22-5/16"

Projected area. . . . . 282 sq. in.

Weight (Approx.). . . . . 33 lbs

Operating Position. . . . . Any

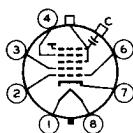
Cap. . . . . Recessed Small Cavity (JEDEC No. J1-21)

Bulb. . . . . J187 Fitted with Protective Panel FP198

Base. . . . . Small-Button Neoeightar 7-Pin, Arrangement 1, (JEDEC No. B7-208)

Basing Designation for BOTTOM VIEW. . . . . 8HR

Pin 1-Heater  
Pin 2-Grid No.1  
Pin 3-Grid No.2  
Pin 4-Grid No.4  
Pin 6-Grid No.1  
Pin 7-Cathode  
Pin 8-Heater



Cap-Ultor  
(Grid No.3,  
Grid No.5,  
Collector)  
C-External  
Conductive  
Coating

## GRID-DRIVE<sup>▲</sup> SERVICE

*Unless otherwise specified, voltage values are positive with respect to cathode*

### Maximum and Minimum Ratings, Design-Center Values:

|                                                                   |                                                     |
|-------------------------------------------------------------------|-----------------------------------------------------|
| ULTOR VOLTAGE . . . . .                                           | { 20000 max. volts<br>12000 <sup>●</sup> min. volts |
| GRID-No.4 (FOCUSING) VOLTAGE:                                     |                                                     |
| Positive value. . . . .                                           | 1000 max. volts                                     |
| Negative value. . . . .                                           | 500 max. volts                                      |
| GRID-No.2 VOLTAGE . . . . .                                       | 500 max. volts                                      |
| GRID-No.1 VOLTAGE:                                                |                                                     |
| Negative-peak value . . . . .                                     | 200 max. volts                                      |
| Negative-bias value . . . . .                                     | 140 max. volts                                      |
| Positive-bias value . . . . .                                     | 0 max. volts                                        |
| Positive-peak value . . . . .                                     | 2 max. volts                                        |
| PEAK HEATER-CATHODE VOLTAGE:                                      |                                                     |
| Heater negative with respect to cathode:                          |                                                     |
| During equipment warm-up period not exceeding 15 seconds. . . . . | 410 max. volts                                      |
| After equipment warm-up period. . . . .                           | 180 max. volts                                      |
| Heater positive with respect to cathode . . . . .                 | 180 max. volts                                      |

### Equipment Design Ranges:

*With any ultor voltage ( $E_{c_5k}$ ) between 12000<sup>●</sup> and 20000 volts and grid-No.2 voltage ( $E_{c_2k}$ ) between 200 and 500 volts*

Grid-No.4 Voltage for focus<sup>★</sup>. . . . . 0 to 400 volts

Grid-No.1 Voltage ( $E_{c1k}$ )  
for visual extinction of  
focused raster . . . . . See *Raster-Cutoff-Range Chart*  
for *Grid-Drive Service*

Grid-No.1 Video Drive  
from Raster Cutoff  
(Black level):  
White-level value  
(Peak positive). . . . . Same value as determined for  
 $E_{c1k}$  except video drive is a  
positive voltage

Grid-No.4 Current. . . . . -25 to +25  $\mu$ a

Grid-No.2 Current. . . . . -15 to +15  $\mu$ a

Field Strength of Adjust-  
able Centering Magnet♦ . . . . . 0 to 8 gauss

#### Examples of Use of Design Ranges:

With ultor voltage of . . . . . 18000 volts  
and grid-No.2 voltage of . . . . . 400 volts

Grid-No.4 Voltage for  
focus\* . . . . . 0 to 400 volts

Grid-No.1 Voltage for  
visual extinction of  
focused raster . . . . . -44 to -94 volts

Grid-No.1 Video Drive  
from Raster Cutoff  
(Black level):  
White-level value. . . . . 44 to 94 volts

#### Maximum Circuit Values:

Grid-No.1-Circuit Resistance . . . . . 1.5 max. megohms

### CATHODE-DRIVE<sup>1</sup> SERVICE

*Unless otherwise specified, voltage values  
are positive with respect to grid No.1*

#### Maximum and Minimum Ratings, Design-Center Values:

ULTOR-TO-GRID-No.1 VOLTAGE . . . . . { 20000 max. volts  
12000 min. volts

GRID-No.4-TO-GRID-No.1 (FOCUSING)  
VOLTAGE:

Positive value . . . . . 1000 max. volts

Negative value . . . . . 500 max. volts

GRID-No.2-TO-GRID-No.1 VOLTAGE . . . . . 640 max. volts

GRID-No.2-TO-CATHODE VOLTAGE . . . . . 500 max. volts

CATHODE-TO-GRID-No.1 VOLTAGE:

Positive-peak value. . . . . 200 max. volts

Positive-bias value. . . . . 140 max. volts

Negative-bias value. . . . . 0 max. volts

Negative-peak value. . . . . 2 max. volts

PEAK HEATER-CATHODE VOLTAGE:

Heater negative with respect to cathode:

During equipment warm-up period not  
exceeding 15 seconds . . . . . 410 max. volts



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After equipment warm-up period. . . . . 180 max. volts  
 Heater positive with respect to cathode. . 180 max. volts

## Equipment Design Ranges:

*With any ultor-to-grid-No.1 voltage ( $E_{c5g1}$ ) between 12000<sup>•</sup>  
 and 20000 volts and grid-No.2-to-grid-No.1 voltage ( $E_{c2g1}$ )  
 between 225 and 640 volts*

|                                          |                                                                                       |         |
|------------------------------------------|---------------------------------------------------------------------------------------|---------|
| Grid-No.4-to-Grid-No.1                   |                                                                                       |         |
| Voltage for focus <sup>*</sup> . . . . . | 0 to 400                                                                              | volts   |
| Cathode-to-Grid-No.1 Voltage             |                                                                                       |         |
| age ( $E_{kg1}$ ) for visual ex-         |                                                                                       |         |
| tingtion of focused                      |                                                                                       |         |
| raster. . . . .                          | See Raster-Cutoff-Range Chart<br>for Cathode-Drive Service                            |         |
| Cathode-to-Grid-No.1 Video               |                                                                                       |         |
| Drive from Raster Cutoff                 |                                                                                       |         |
| (Black level):                           |                                                                                       |         |
| White-level value                        |                                                                                       |         |
| (Peak negative) . . . . .                | Same value as determined for<br>$E_{kg1}$ except video drive is a<br>negative voltage |         |
| Grid-No.4 Current . . . . .              | -25 to +25                                                                            | $\mu$ a |
| Grid-No.2 Current . . . . .              | -15 to +15                                                                            | $\mu$ a |
| Field Strength of Adjustable             |                                                                                       |         |
| Centering Magnet <sup>†</sup> . . . . .  | 0 to 8                                                                                | gausses |

## Examples of Use of Design Ranges:

|                                  |            |       |
|----------------------------------|------------|-------|
| <i>With ultor-to-grid-</i>       |            |       |
| <i>No.1 voltage of</i>           | 18000      | volts |
| <i>and grid-No.2-to-grid-</i>    |            |       |
| <i>No.1 voltage of</i>           | 400        | volts |
| Grid-No.4-to-Grid-No.1 Voltage   |            |       |
| for focus <sup>*</sup> . . . . . | 0 to 400   | volts |
| Cathode-to-Grid-No.1 Voltage     |            |       |
| for visual extinction of         |            |       |
| focused raster. . . . .          | 42 to 78   | volts |
| Cathode-to-Grid-No.1 Video       |            |       |
| Drive from Raster Cutoff         |            |       |
| (Black level):                   |            |       |
| White-level value . . . . .      | -42 to -78 | volts |

## Maximum Circuit Values:

Grid-No.1-Circuit Resistance. . . . . 1.5 max. megohms

<sup>•</sup> Grid drive is the operating condition in which the video signal varies the grid-No.1 potential with respect to cathode.

<sup>•</sup> This value is a working design-center minimum. The equivalent absolute minimum ultor (or ultor-to-grid-No.1) voltage is 11,000 volts below which the serviceability of the 23CP4 will be impaired. The equipment designer has the responsibility of determining a minimum design value such that under the worst probable operating conditions involving supply-voltage variation and equipment variation the absolute minimum ultor (or ultor-to-grid-No.1) voltage is never less than 11,000 volts.

<sup>\*</sup> The grid-No.4 (or grid-No.4-to-grid-No.1) voltage required for optimum focus of any individual tube may have a value anywhere between 0 and 400 volts; is independent of ultor current; and will remain essentially constant for values of ultor (or ultor-to-grid-No.1) voltage, or grid-No.2 (or grid-No.2-to-grid-No.1) voltage, within design ranges shown for these items.

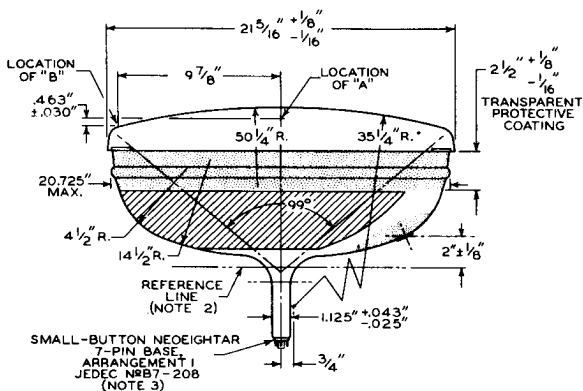
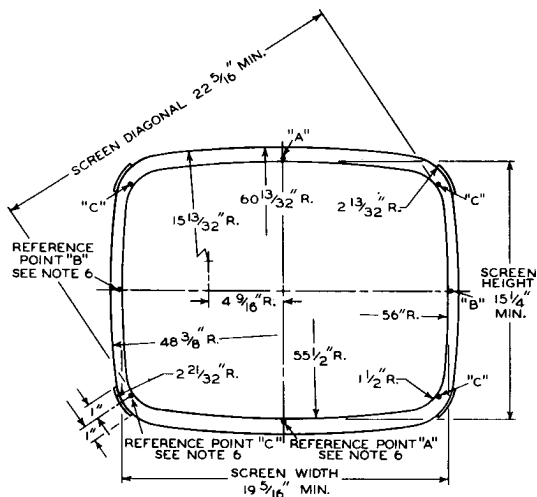


- ◆ Distance from *Reference Line* for suitable PM centering magnet should not exceed  $2\frac{1}{4}$ ". Excluding extraneous fields, the center of the undeflected focused spot will fall within a circle having a  $\frac{3}{8}$ -inch radius concentric with the center of the tube face. It is to be noted that the earth's magnetic field can cause as much as  $\frac{1}{2}$ -inch deflection of the spot from the center of the tube face.
- ◆ Cathode drive is the operating condition in which the video signal varies the cathode potential with respect to grid No.1 and the other electrodes.

*For X-ray shielding considerations, see sheet  
X-RAY PRECAUTIONS FOR CATHODE-RAY TUBES  
at front of this Section*

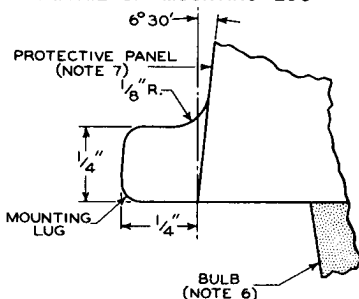


# 23CP4





## DETAIL OF MOUNTING LUG



**NOTE 1:** THE PLANE THROUGH THE TUBE AXIS AND PIN 4 MAY VARY FROM THE PLANE THROUGH THE TUBE AXIS AND ULTOR TERMINAL BY ANGULAR TOLERANCE (MEASURED ABOUT THE TUBE AXIS) OF  $\pm 30^\circ$ . ULTOR TERMINAL IS ON SAME SIDE AS PIN 4.

**NOTE 2:** WITH TUBE NECK INSERTED THROUGH FLARED END OF REFERENCE-LINE GAUGE JEDEC No. G-126 (SHOWN AT FRONT OF THIS SECTION) AND WITH TUBE SEATED IN GAUGE, THE REFERENCE LINE IS DETERMINED BY THE INTERSECTION OF THE PLANE CC' OF THE GAUGE WITH THE GLASS FUNNEL.

**NOTE 3:** SOCKET FOR THIS BASE SHOULD NOT BE RIGIDLY MOUNTED; IT SHOULD HAVE FLEXIBLE LEADS AND BE ALLOWED TO MOVE FREELY. THE DESIGN OF THE SOCKET SHOULD BE SUCH THAT THE CIRCUIT WIRING CANNOT IMPRESS LATERAL STRAINS THROUGH THE SOCKET CONTACTS OF THE BASE PINS. BOTTOM CIRCUMFERENCE OF BASE WAFER WILL FALL WITHIN A CIRCLE CONCENTRIC WITH BULB AXIS AND HAVING A DIAMETER OF 1-3/4".

**NOTE 4:** EXTERNAL CONDUCTIVE COATING MUST BE GROUNDING.

**NOTE 5:** TO CLEAN THIS AREA, WIPE ONLY WITH SOFT DRY LINT-LESS CLOTH.

**NOTE 6:** REFERENCE POINTS A, B, AND C ARE PROVIDED FOR USE IN DESIGN OF A MASK CONTOURED FOR CLOSE FIT TO THE PROTECTIVE PANEL.

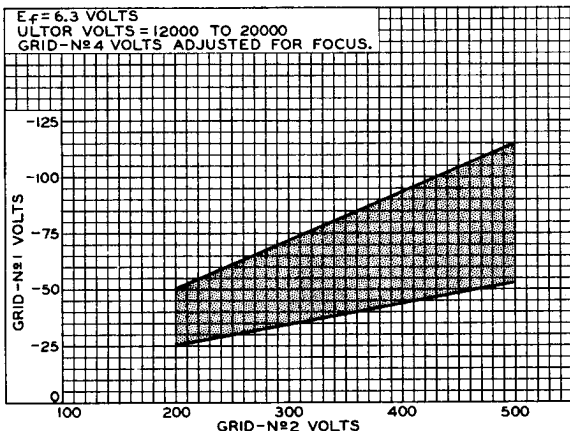
**NOTE 7:** THE CENTER OF THE PROTECTIVE PANEL MAY BE ECCENTRIC WITH RESPECT TO THE AXIS OF THE TUBE ENVELOPE. ASSOCIATED SHIFT OF THE PROTECTIVE PANEL ALONG ITS MINOR AND/OR MAJOR AXIS WILL NOT EXCEED 1/16".

**NOTE 8:** KEEP THIS CIRCUMFERENTIAL AREA FREE OF MOUNTING HARDWARE.

**NOTE 9:** ADEQUATE TUBE SUPPORT IS OBTAINED BY CLAMPING TO THE MOUNTING LUGS PROVIDED AT EACH CORNER OF THE PROTECTIVE PANEL. TUBE MOUNTING AND YOKE SUPPORT CLAMPS MUST BE SPACED FROM THE TUBE BY USE OF CUSHIONING PADS MADE OF MATERIAL SUCH AS ASPHALT-IMPREGNATED FELT, OR EQUIVALENT.

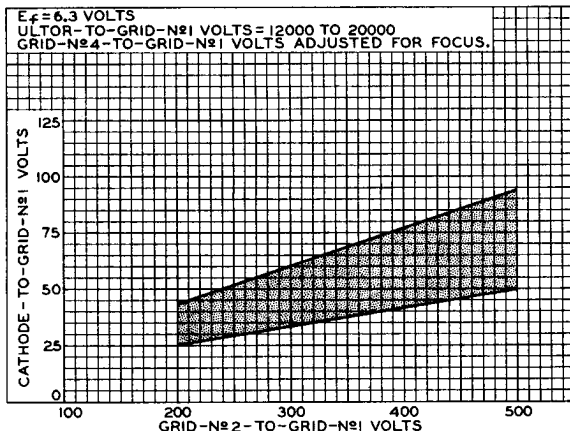
## RASTER-CUTOFF-RANGE CHARTS

### Grid-Drive Service



92CS-10312

### Cathode-Drive Service



92CS-10313



## AVERAGE DRIVE CHARACTERISTICS

### CATHODE-DRIVE SERVICE

$E_f = 6.3$  VOLTS

ULTOR-TO-GRID-N<sub>2</sub> VOLTS = 16000

CATHODE BIASED POSITIVE WITH  
RESPECT TO GRID N<sub>2</sub> TO GIVE  
FOCUSED RASTER CUTOFF.

RASTER FOCUSED  
AT AVERAGE BRIGHTNESS.

RASTER SIZE = 18" x 13 1/2"

### GRID-DRIVE SERVICE

$E_f = 6.3$  VOLTS

ULTOR VOLTS = 16000

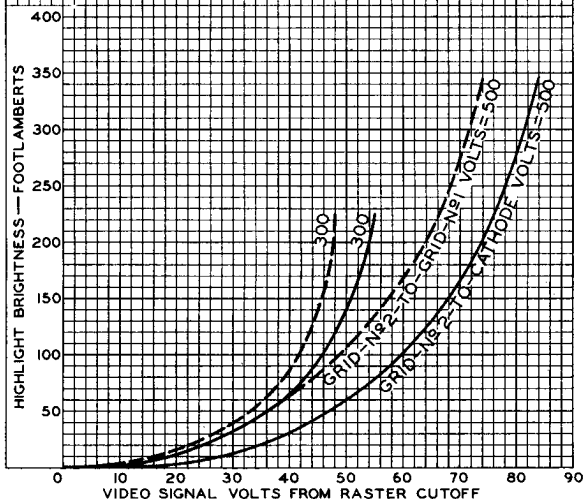
GRID N<sub>2</sub> BIASED NEGATIVE WITH  
RESPECT TO CATHODE TO GIVE  
FOCUSED RASTER CUTOFF.

RASTER FOCUSED  
AT AVERAGE BRIGHTNESS.

RASTER SIZE = 18" x 13 1/2"

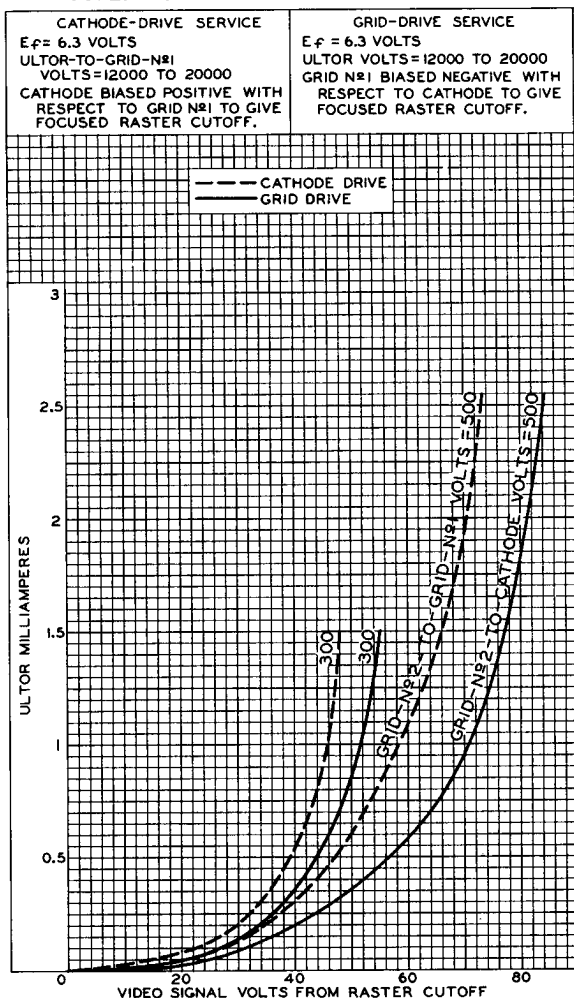
I.C.I. COORDINATES OF SCREEN: X=0.287, Y=0.315

— CATHODE DRIVE  
— GRID DRIVE



92CM-10318

## AVERAGE DRIVE CHARACTERISTICS



92CM-10317

