



# *Service Manual*

CASSETTE TAPE DECK

# **CT-F700**

 **PIONEER**

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**MODEL CT-F700 COMES IN FIVE VERSIONS DISTINGUISHED AS FOLLOWS:**

Type	Voltage	Remarks
KU	120V only	U.S.A. model
KC	120V only	Canada model
HG	220V and 240V (Switchable)	Europe or Oceania model
D	120V, 220V and 240V (Switchable)	General export model
D/G	120V, 220V and 240V (Switchable)	U.S. Military model

- This service manual is applicable to the CT-F700/D, D/G.
- The CT-F700/KU, KC service manual is issued as appendix. For further details about the CT-F700/KU and KC, refer to the supplementary material on page 61. During repairs, and ordering of spare parts, take special note of the type (i.e. CT-F700/D, D/G, KC, KU).

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# 1. SPECIFICATIONS

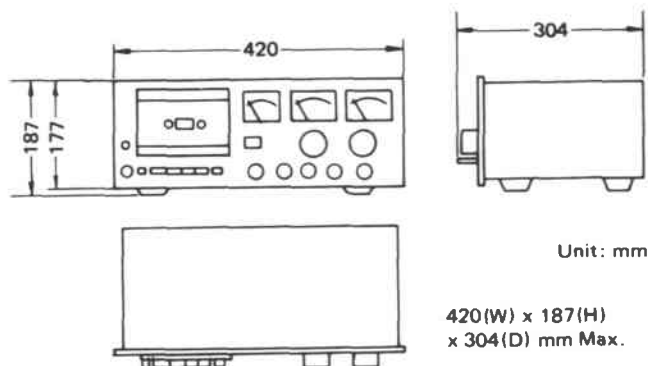
Systems . . . . . Compact cassette, 2-channel stereo  
 Motor . . . . . Electronically-controlled DC motor  
 (built-in generator) x 1  
 Heads . . . . . "Ferrite Solid" recording/playback  
 head x 1  
 Ferrite erasing head x 1  
 Fast Winding Time . . . . . Approximately 85 seconds (C-60  
 tape)  
 Wow and Flutter . . . . . No more than 0.05% (WRMS)  
 No more than ±0.17% (DIN)  
 Frequency Response . . . . . Standard, LH tapes: 25 to 15,000Hz  
 (30 to 14,000Hz ±3dB), (40 to  
 13,000Hz DIN)  
 Ferrichrome tape: 25 to 17,000Hz  
 (30 to 16,000Hz ±3dB)  
 Chromium dioxide tape: 25 to  
 17,000Hz (30 to 16,000Hz ±3dB),  
 (40 to 14,000Hz DIN)  
 Signal-to-Noise Ratio . . . . . Dolby NR OFF: More than 54dB  
 Dolby NR ON: More than 64dB (over  
 5kHz, standard, LH tapes)  
 (When chromium dioxide tape is  
 used, signal-to-noise ratio is further  
 improved by 4.5dB over 5kHz)  
 More than 58dB (DIN)  
 Harmonic Distortion . . . . . No more than 1.5% (0dB)  
 Inputs (Sensitivity/Maximum allowable input/Impedance)  
 MIC (L, R); 0.3mV/100mV/10 kilohms, 6mm diam.  
 jacks (Reference MIC impedance; 250 ohms to 10 kilohms)  
 LINE (2-channel stereo); 64mV/25V/100 kilohms  
 REC/PLAY x 1; Input & output, 14mV/4.5V/1.8 kilohms  
 Sp jack (DIN standard)  
 Outputs (Reference level/Maximum level/Load impedance)  
 LINE (2-channel stereo); 450mV/710mV/50 kilohms  
 REC/PLAY x 1; 450mV/710mV/50 kilohms Sp jack  
 (DIN standard)  
 Headphones x 1; 60mV/100mV/8 ohms, 6mm diam. jack  
 Semiconductors  
 Amplifier Section . . . . . Transistors x 35 ICs x 4  
 Diodes x 51  
 Motor control section . . . . . Transistors x 3, Diodes x 1  
 Subfunctions  
 • Meter  
 { Dynamic level meter: for recording  
 Bias meter: for recording  
 Peak meter: for playback }  
 • Bias adjustment system  
 • Input selector (LINE/MIC-DIN)  
 • Memory stop (ON/OFF)  
 • Dolby system (ON-OFF) with indicator lamp  
 • Tape Selector (STD/FeCr/CrO<sub>2</sub>)  
 Automatic tape selector for CrO<sub>2</sub> tape, and Manual tape  
 selector of independently BIAS/EQ  
 • Cassette compartment illumination  
 Power Requirements . . . . . AC 120V, 220V, 240V (switchable)  
 50/60Hz  
 Power Consumption . . . . . 21 watts  
 Dimensions . . . . . 420(W) x 187(H) x 304(D) mm Max.  
 16-9/16 x 7-3/8 x 12 in  
 Weight . . . . . 8.5kg (18 lb 12 oz)  
 10.2kg (22 lb 8 oz)

Furnished parts . . . . . Stereo connecting cord with pin  
 plugs x 2  
 Head cleaning kit x 1  
 Fuse  
 (120V; 1A or 220, 240V 500mA)  
 Operating instruction x 1

**NOTE:**  
 Specifications and the design subject to possible modification  
 without notice due to improvements.

**NOTES:**

- Reference Tapes: Standard & LH: DIN 45513/BLATT6 or  
 equiv.  
 : CrO<sub>2</sub>: DIN 45513/BLATT7 (CrO<sub>2</sub>) or equiv.
- Reference Recording Level: Meter 0dB indicating level (160  
 nwb/m magnetic level = Philips cassette reference level)
- Reference Signal: 333Hz
- Wow & Flutter: • JIS [3kHz, with acoustic compensation  
 (weighted), rms value] • DIN [3150Hz, with acoustic com-  
 pensation (weighted) PEAK value]; DIN 45507
- Frequency Response: • Measured at -20dB level, DOLBY  
 NR OFF, level deviation is ±6dB without indication • DIN is  
 DIN 45500
- Signal-to-Noise Ratio: • Measured at +4dB level (250nwb/m  
 magnetic level = DIN 45513 specified reference level), IEC A  
 curve with acoustic compensation (weighted) • DIN is DIN  
 45500
- Sensitivity: Input level (mV) required for reference recording  
 level with input (REC) controls set to maximum.
- Maximum Allowable Input: While decreasing settings of input  
 (REC) level controls and increasing level at input jacks, this is  
 the maximum input level (mV) at the point where recording  
 amplifier output waveform becomes clipped.
- Reference Output Level: Playback output level when meter  
 indicates 0dB.
- Maximum Output Level: Playback output level with respect to  
 reference recording level when output (PLAY) level controls  
 are set to maximum.



### 3. DISASSEMBLY

#### Exterior Parts

1. Remove screws ① thru ⑥, and remove the bonnet.
2. Remove knobs A and B, remove screws ⑦ thru ⑪ fastening the front panel to the chassis, and remove the front panel. Be sure to unhook the door spring from the adjusting hole; otherwise, the front panel cannot be separated from the chassis.
3. Remove screws ⑫ thru ⑭, and remove the bottom plate.

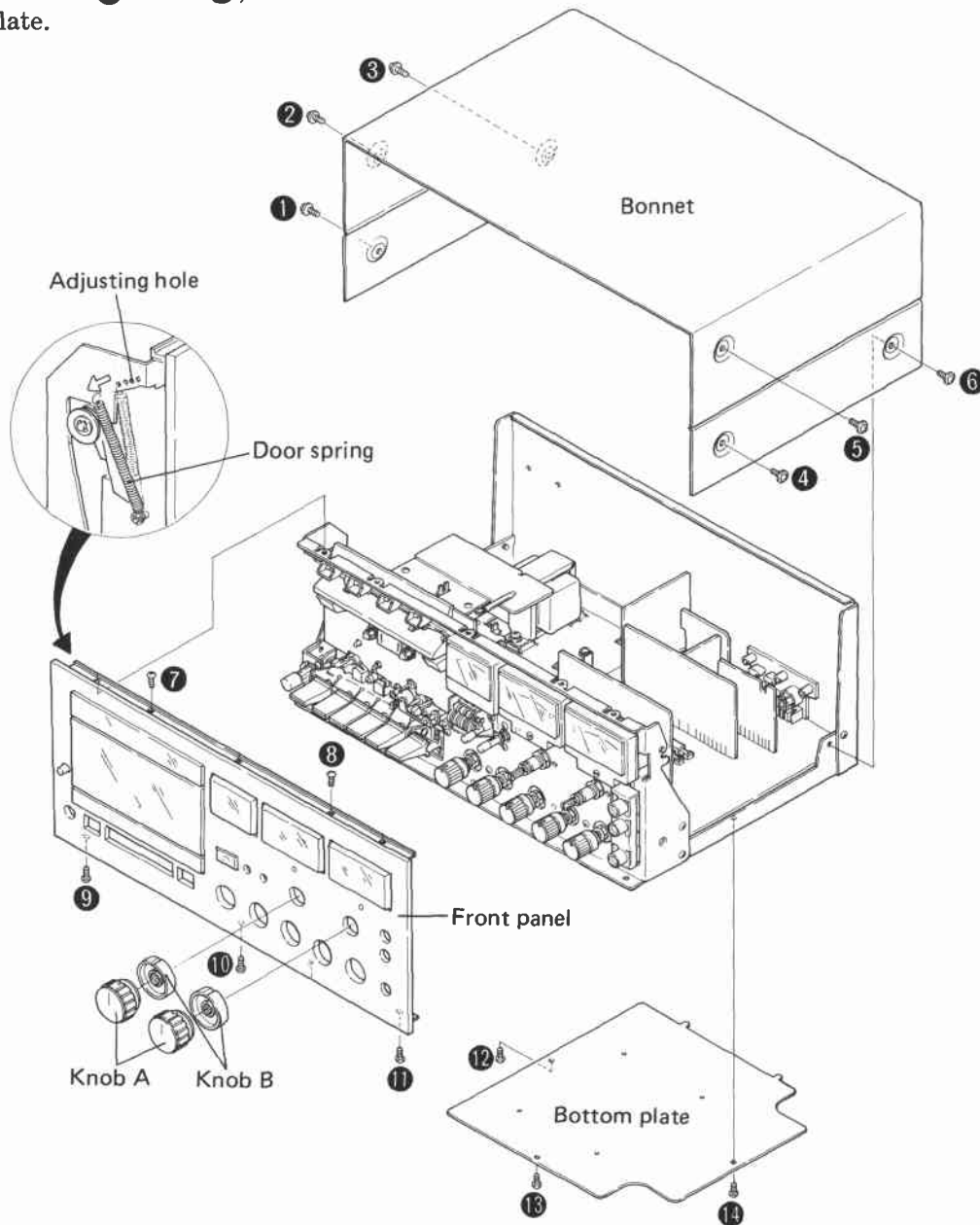


Fig. 1 Disassembly of exterior parts

## 2. FRONT PANEL FACILITIES

### POWER SWITCH

The power comes on when the POWER switch is depressed. The level meters and the remaining tape display light will then light up. To turn off the power, release the switch by depressing it again.

### CASSETTE DOOR OPEN BUTTON

Depress this button to open the cassette door. To close the door, press it lightly and close.

### CASSETTE DOOR

Always keep this door closed to prevent dirt and dust from adhering to the head section and rotating parts.

### DYNAMIC LEVEL/BIAS METER

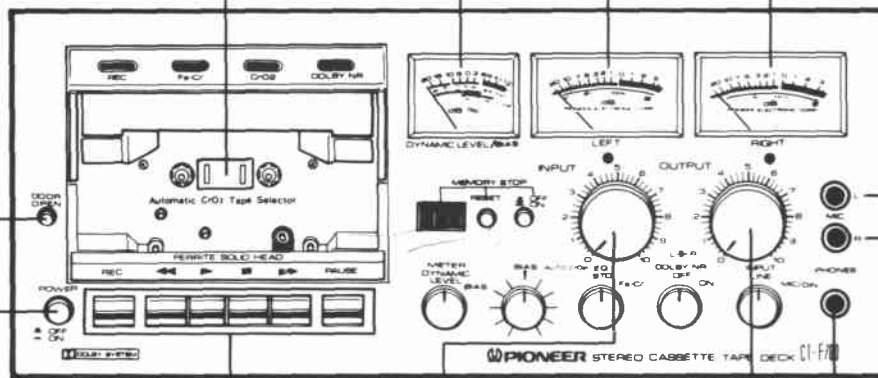
**Dynamic level meter:** When setting the recording level, you will be able to record any program source at the correct recording level if you adjust this meter so that the pointer does not deflect more than +6dB with respect to a peak signal of the program source even if the level meter pointer deflects up to +3dB.

This meter serves as a peak meter during playback.

**Bias meter:** Use this meter to adjust the bias in accordance with the characteristics of the tape being used. Meter indication is in percent.

### LEVEL METERS

These indicate the input level during recording and the output level during playback.



### OPERATING LEVERS

**REC lever:** To record, depress this lever and the play lever together.

This lever will not work when a cassette is not loaded or when the erasure prevention tabs of a loaded cassette have been broken off.

**Rewind lever (◀):** Depress this lever to rewind the tape (the tape will travel from right to left at high speed).

**Play lever (▶):** Depress this lever when playing back a tape. Depress it together with the REC lever for recording (the tape will travel from left to right).

**Stop lever (■):** When this lever is depressed during tape play, the operating levers in use will be released and the tape will stop.

**Fast forward lever (▶▶):** Depress this lever to send the tape forward at top speed (the tape will travel from left to right).

**PAUSE lever:** Depress this lever to stop the tape temporarily during recording or playback. When it is released, the tape will continue to travel as before. This lever is also depressed for unattended recording when the cassette deck is being used together with a timer.

#### NOTES:

1. Apart from the play and REC levers. Do not depress any of the levers simultaneously.
2. The operating levers will not return to their original positions even when the power is switched OFF.

### PHONES JACK

This is the output jack for stereo headphones. Use it when you want to monitor the quality of a recording or if you want to listen to a tape privately.

#### NOTES:

- Use low-impedance headphones. If you use a high-impedance model, you will not be able to obtain sufficient volume.
- You can damage the microphone if you plug it into the PHONES jack mistakenly.

### MIC JACKS

These are the input jacks for microphone recording. Plug the left channel microphone into L and the right channel microphone into R.

### OUTPUT LEVEL CONTROLS

Use them to adjust the output signal level during playback. Turning the control to the right increases the level. The controls are coupled when turned but it is also possible to adjust the right channel (rear) and left channel (front) independently.

### INPUT LEVEL CONTROLS

Use them to adjust the input signal from the MIC jacks and the rear panel INPUT jacks, and DIN connector.

Turning the control to the right increases the level. The controls are coupled to the left and right channels although you can also use them to adjust the right channel (rear) and the left channel (front) independently.

**REC INDICATOR**

This light comes on when the play and REC levers are depressed together to indicate that the cassette deck is now set to the recording mode.

**DOLBY NR INDICATOR**

This light comes on when the DOLBY NR switch is set to ON to indicate that the cassette deck is now set up for Dolby recording or Dolby playback.

**CrO<sub>2</sub> INDICATOR**

This light comes on when a chrome tape is being used. It will come on when a cassette is not loaded but this does not indicate a failure.

**Fe-Cr INDICATOR**

This light comes on when the EQ switch is set to Fe-Cr.

**TAPE COUNTER**

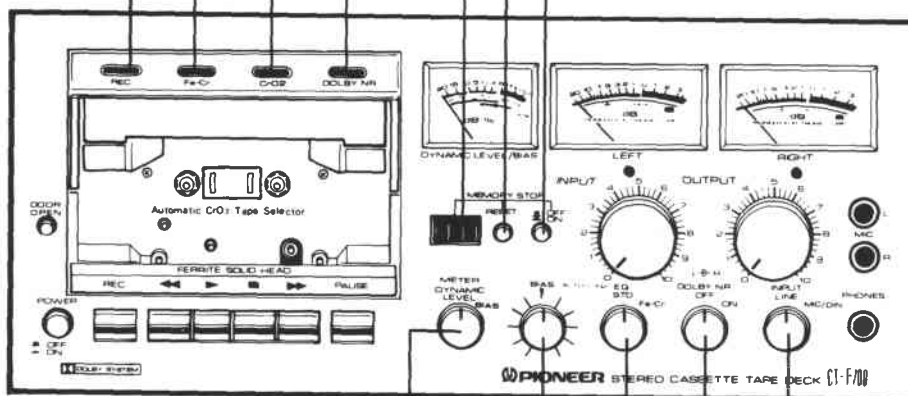
This indicates the position of the tape run.

**COUNTER RESET BUTTON**

Depress this button to reset the tape counter display to '000'.

**MEMORY STOP SWITCH**

When this switch is depressed to the ON position, the position the tape counter is set to '000' is memorized during recording and playback, and the tape can be stopped with this memory.

**METER SELECTOR SWITCH**

Set this switch to DYNAMIC LEVEL when you want to make use of the dynamic level meter, and to BIAS when you want to use the bias meter.

**BIAS CONTROL**

Use this control to adjust the bias in accordance with the characteristics of the tape being used. It is set so that the center position (center click) corresponds to the standard bias.

**EQ SWITCH**

Use this switch to select the recording and playback equalization characteristics in accordance with the type of tape being used.

**STD:** For ordinary tapes and low-noise/high-output tapes.

**Fe-Cr:** For ferrichrome tapes.

**NOTE:**

*There is no need to operate this switch if you are using a chrome tape since the bias and equalizer are selected automatically by the built-in mechanisms. Make sure that your chrome tape has detection holes. The chrome tape detector will not work with chrome tapes which are not equipped with these detection holes, and so this type of tape cannot be used.*

**DOLBY NR SWITCH**

Set this switch to ON for recording with the built-in Dolby noise reduction system and for the playback of tapes which have been Dolby-recorded.

**INPUT SELECTOR SWITCH**

Use this switch to select the program source which you intend to record.

**LINE:** Set to this position for recording a program source which is connected to the rear panel INPUT jacks.

**MIC/DIN:** Set to this position for recording signals from a microphone which is connected to the MIC jack or rear panel DIN connector.

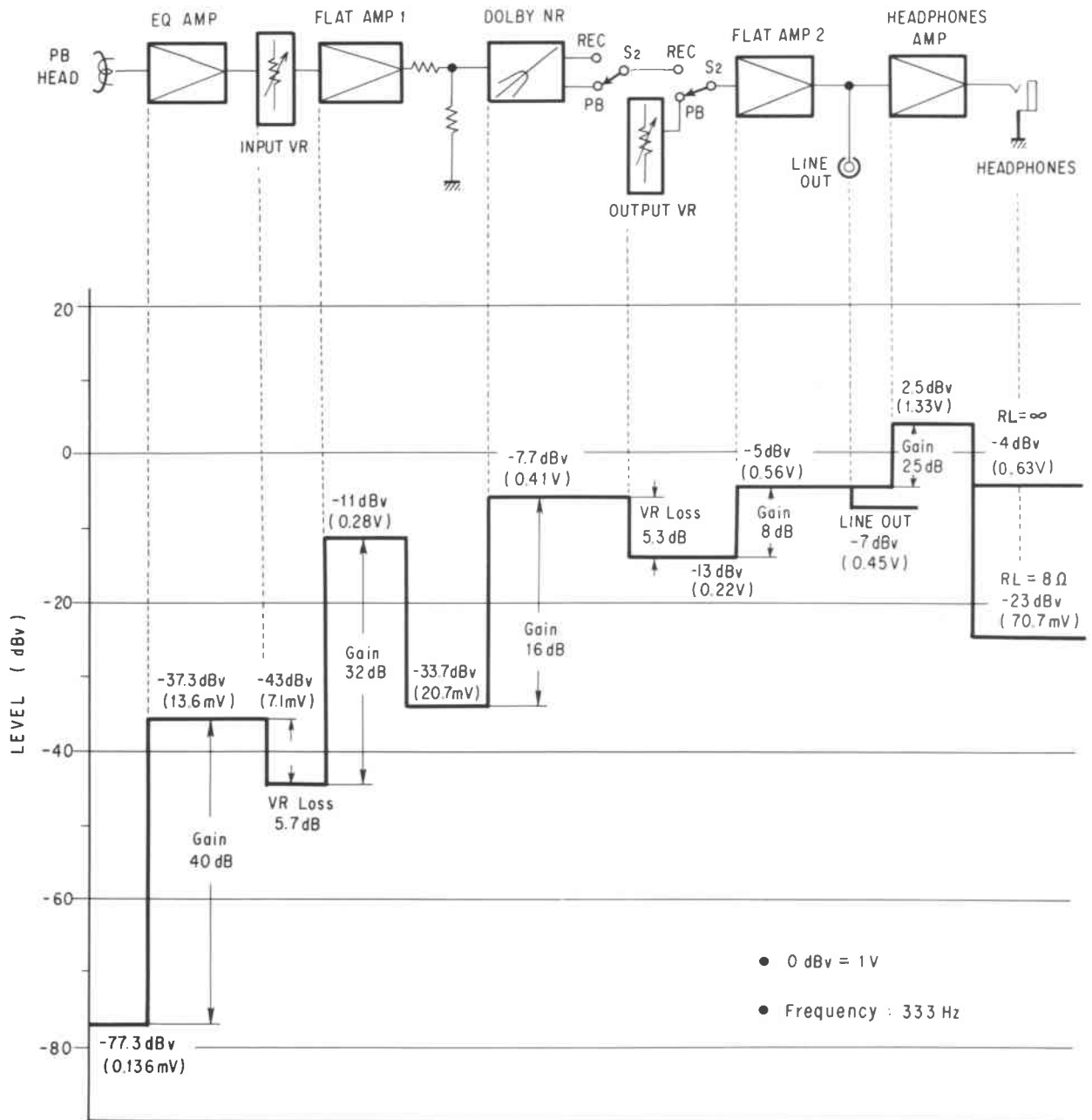
**NOTE:**

*If microphones are connected to front panel MIC jacks, a source connected to DIN connector cannot be recorded.*

\* Dolby and  are trademarks of Dolby Laboratories.

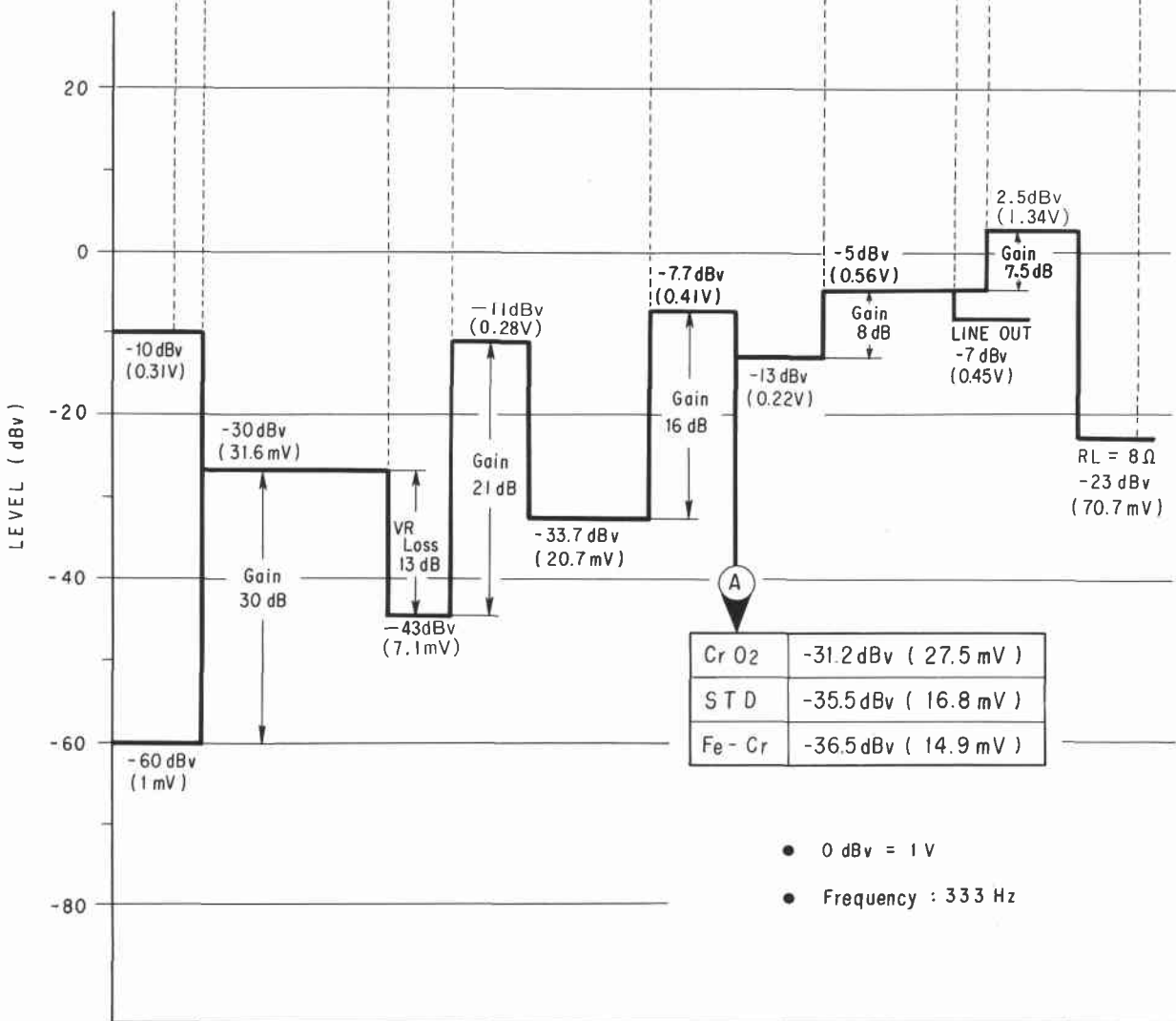
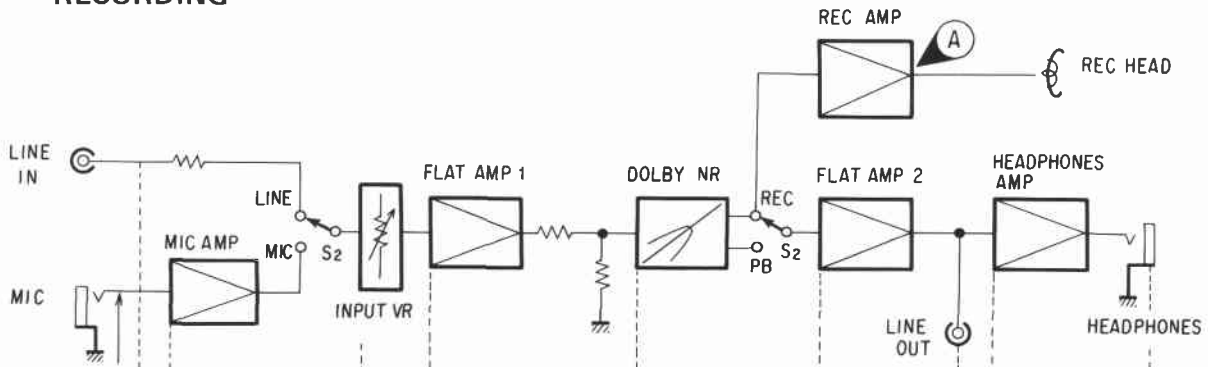
# 5. LEVEL DIAGRAM

## PLAYBACK



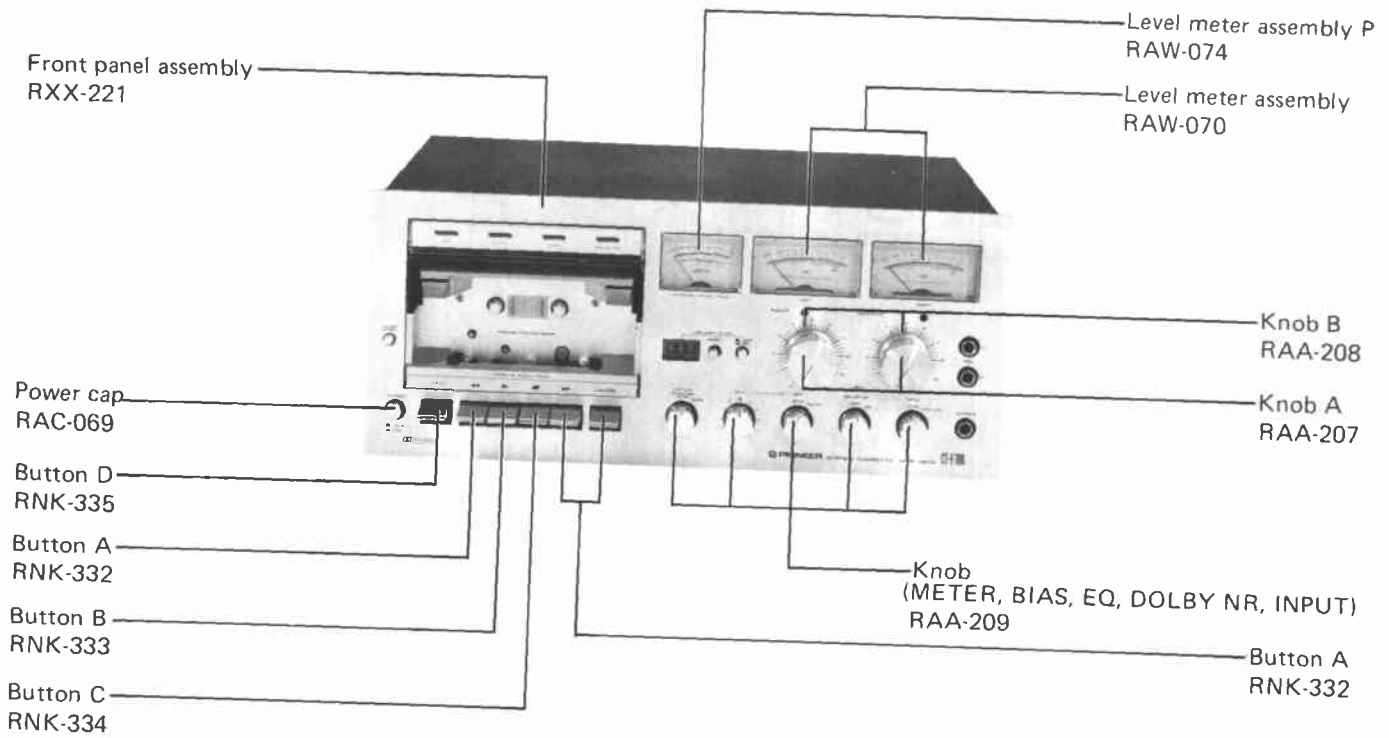


# RECORDING

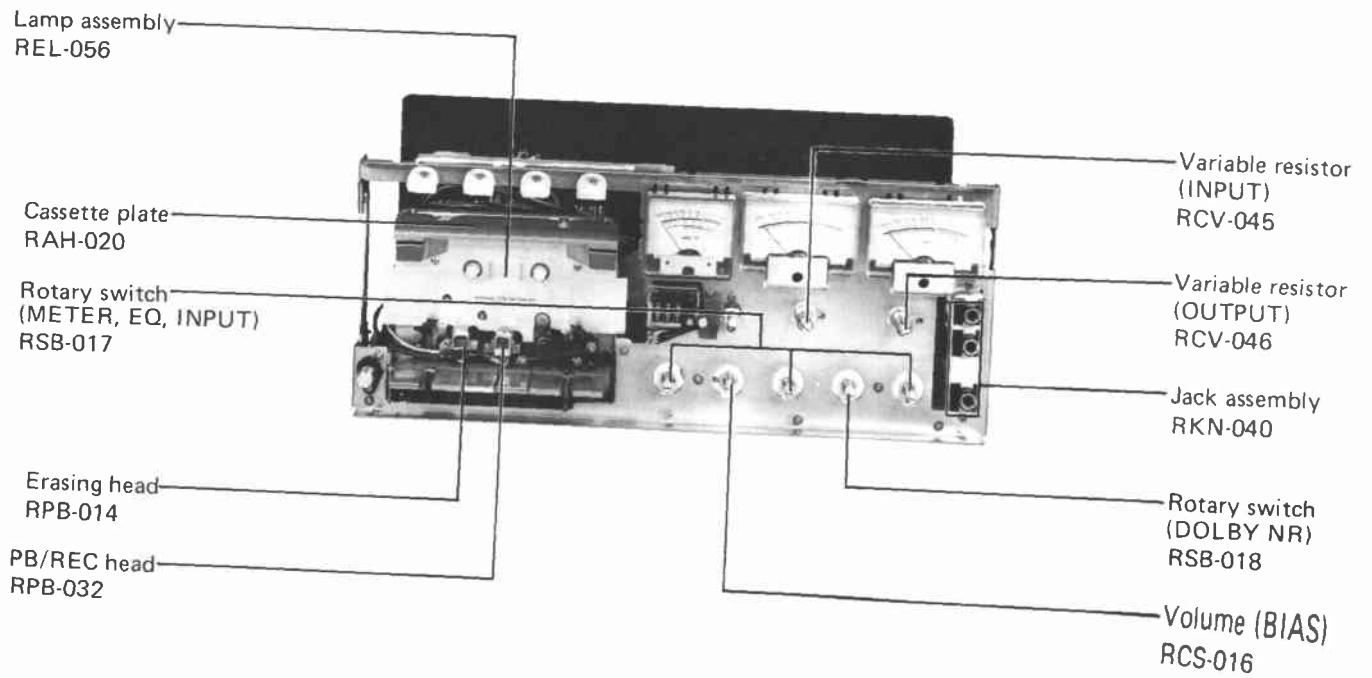


# 4. PARTS LOCATIONS

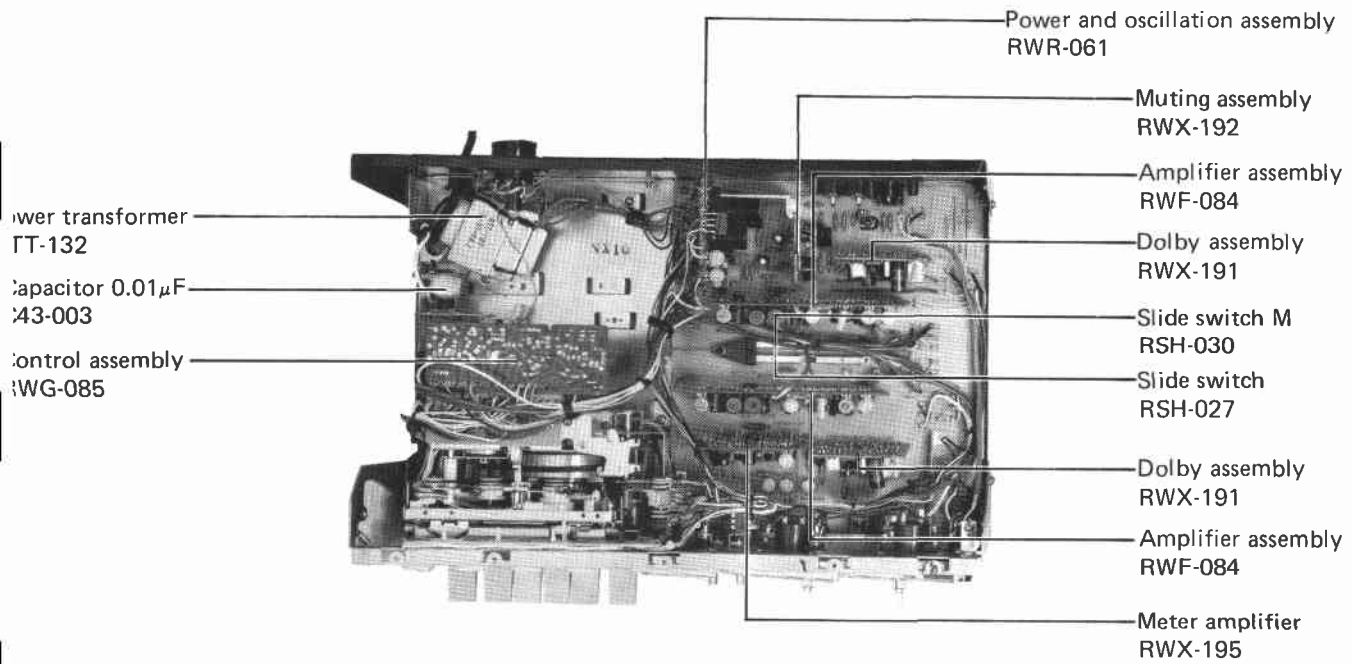
## Front Panel View



## Front View with Front Panel Removed



**Top View with Bonnet Removed**



**Rear Panel View**



**Button Replacement**

The buttons are bonded to the switches. To remove the buttons, heat the lever of the button to be removed, with a hair dryer or other similar device, and then pull the button off.

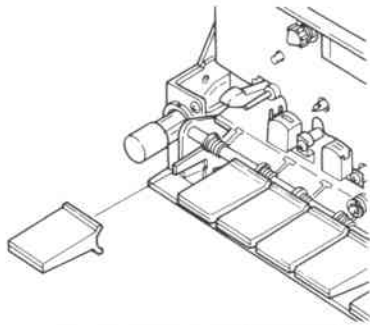


Fig. 2 Button replacement

**Tape-Indicator Lamp, Reel Turntable and Belt Replacement**

1. To replace the tape indicator lamp, first loosen screws ① and ②, and remove the cassette plate.
2. Then unsolder the lamp leads with a soldering iron, and replace the lamp.
3. Remove screws ③ thru ⑤, and remove the supply reel turntable full ass'y. Then, remove screws ⑥ thru ⑧, and remove the take-up reel turntable full ass'y. Both the supply and take-up reel turntables are supplied as assembly.
4. Remove the flywheel ass'y to remove the capstan belt, being careful not to lose the oil washer. Never get any oil on the capstan. Both sides of the belt are polished, and either side can be the front or back.

**Mechanism Ass'y**

After removing the front panel, remove screws ① thru ③ at the front and screws ④ and ⑤ at the top, and remove the mechanism ass'y.

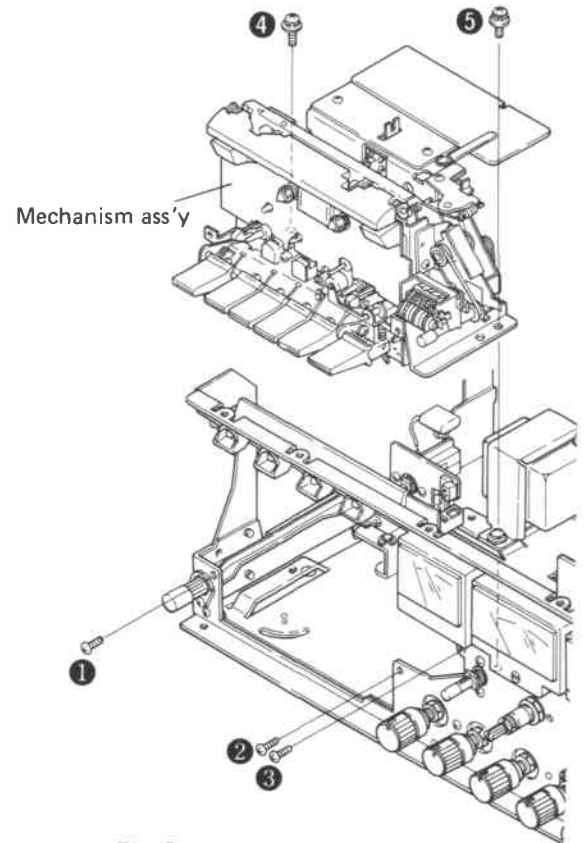


Fig. 3 Remove mechanism ass'y

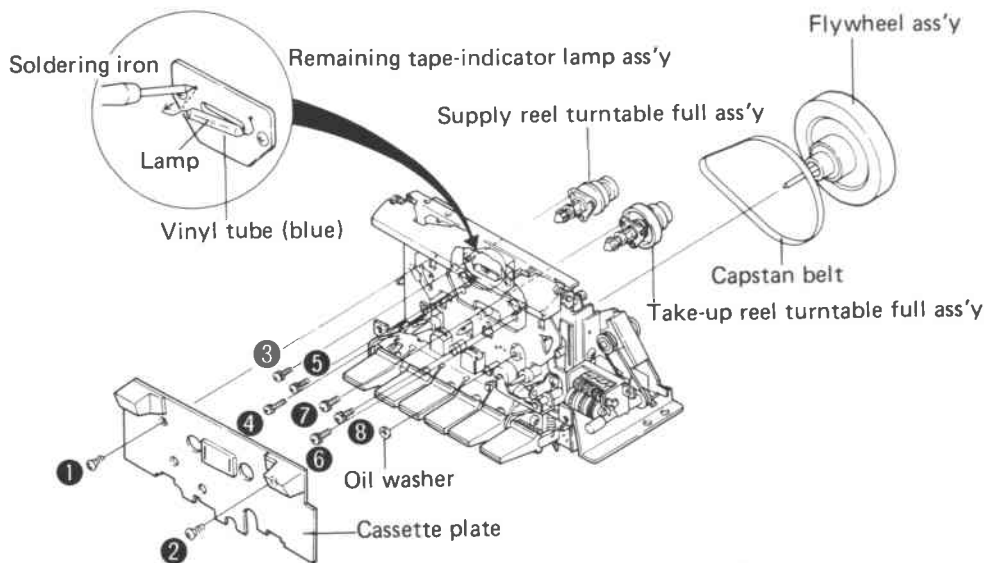


Fig. 4 Tape indicator lamp, reel turntable and belt replacement

### Equalizer/microphone amp. (Fig. 11)

The microphone amp section of the PA4001 is used. Its input is a differential amplifier, and its output is an emitter follower type. When recording, this circuit is used as a flat frequency response microphone amp by switching the NFB circuit. At playback, it is used as a playback equalizer amp by making the NFB circuit a time constant circuit. The playback equalizer amp is switched between CrO<sub>2</sub>, Fe-Cr and STD. At CrO<sub>2</sub>, Fe-Cr, a CR series circuit is inserted at the output side of the equalizer amp by a transistor switch.

When a cassette half having a chrome tape detector hole is loaded (CrO<sub>2</sub> tape detector switch S<sub>5</sub> at the HOLE position), or the EQ switch S<sub>4</sub> is set to the Fe-Cr, CrO<sub>2</sub> position, +B is supplied through the route D<sub>206</sub> or D<sub>208</sub> → R<sub>221</sub> → R<sub>313</sub> → Q<sub>301</sub>. Since Q<sub>301</sub> is turned ON by cancelling of -B, the amp is made a CrO<sub>2</sub> (Fe-Cr) equalizer amp (time constant 70μsec at the high range) by C<sub>308</sub> and R<sub>311</sub>.

When a cassette half not having a chrome tape detector hole (S<sub>5</sub> at the NO HOLE position) and S<sub>4</sub> is set to the STD position, +B is not supplied to Q<sub>301</sub> and Q<sub>301</sub> is turned OFF by -B (time constant 120μsec at the high range).

### Recording bias switching circuit (Fig. 12)

The recording bias is switched between CrO<sub>2</sub> and Fe-Cr, and STD. The bias current is switched by changing the oscillation width by changing the bias oscillator supply voltage. The bias current can be varied from -15% to +10% for CrO<sub>2</sub> and from -20% to +15% for Fe-Cr and STD, by adjusting the bias fine-adjustment semifixed resistor VR<sub>202</sub>. At the center click position, the reference

bias 0% of the set is indicated at the THIRD METER (BIAS meter).

When a cassette half without chrome tape detector hole is loaded (CrO<sub>2</sub> detector switch S<sub>5</sub> at the NO HOLE position), at recording power is supplied to the oscillator circuit through the route R<sub>223</sub> and S<sub>5</sub> → D<sub>205</sub> → R<sub>218</sub> → VR<sub>202</sub>. Since the series with R<sub>223</sub> when a cassette half with detector hole is loaded (S<sub>5</sub> at the HOLE position), the voltage supplied to the oscillator circuit becomes high.

When VR<sub>202</sub> is at the center click position, the CrO<sub>2</sub> recording bias becomes approximately 20% to 30% deeper than for STD/Fe-Cr.

The recording bias is indicated on the bias meter by setting the THIRD METER switch S<sub>10</sub> to the BIAS position. VR<sub>203</sub> is for "0" adjustment of the STD/Fe-Cr bias indication, and VR<sub>204</sub> is for "0" adjustment of the CrO<sub>2</sub> bias indication. Q<sub>201</sub> acts as a switching transistor which mutes the THIRD METER when the REC/PB switch S<sub>2</sub> is set to the PB position and the MUTING switch S<sub>7</sub> is set to the ON position.

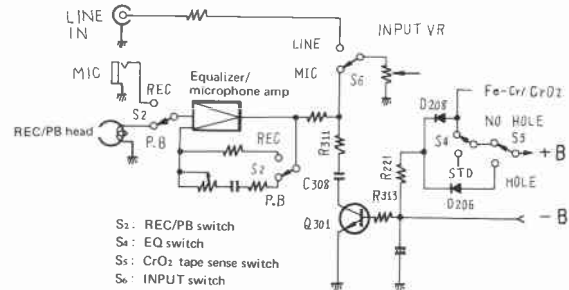


Fig. 11 Equalizer/microphone amp circuit

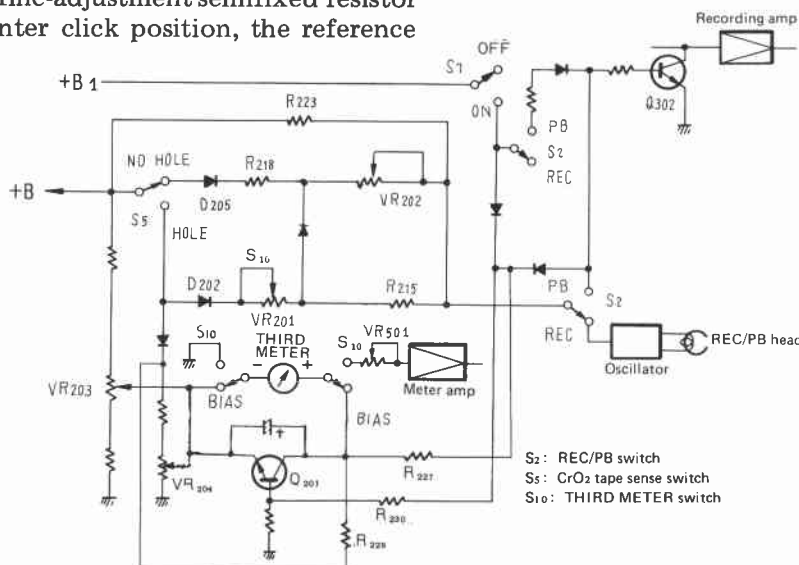


Fig. 12 Recording bias switching circuit

## Head Replacement

### PB/REC head

Remove screws ① and ②, and disconnect the PB/REC head wiring, being careful not to lose the head adjusting spring. Be sure to adjust the head azimuth after replacing the PB/REC head. Refer to the electrical adjustment item on page 24 for details.

### Erasing head

Remove screws ③ and ④, remove the lead clamp, and disconnect the erasing head wiring.

### Pinch arm

Remove the E-washer and nylon washer, and remove the pinch arm, while pushing the pinch pressure spring downward.

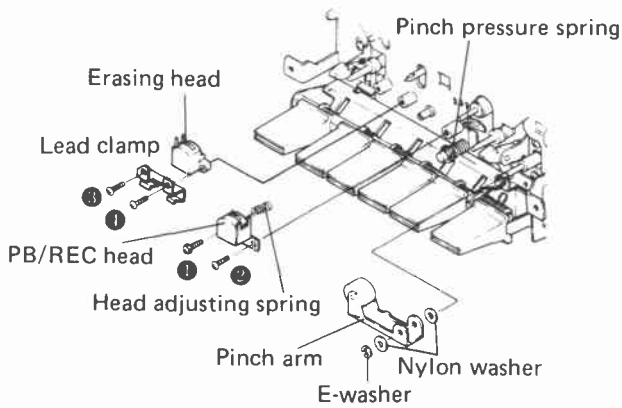


Fig. 5 Head replacement

## Meter Lamp Replacement

1. Remove the tape and meter cover sealing tape.
2. Replace the meter lamp, using a soldering iron. Be careful not to touch the scale plate and pointer with the soldering iron when replacing the meter lamp.

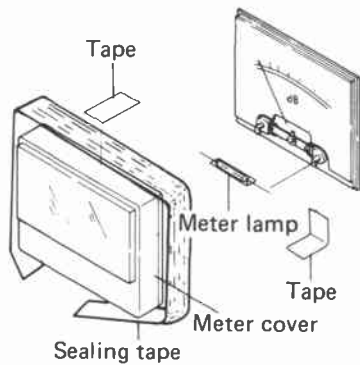


Fig. 6 Meter lamp replacement

## Subchassis and Motor Bracket

When replacing the capstan motor, first remove the subchassis.

1. Remove screws ① thru ③, and remove the subchassis.
2. Remove screw ④, and remove the motor bracket.
3. Remove screws ⑤ thru ⑦, and remove the capstan motor.

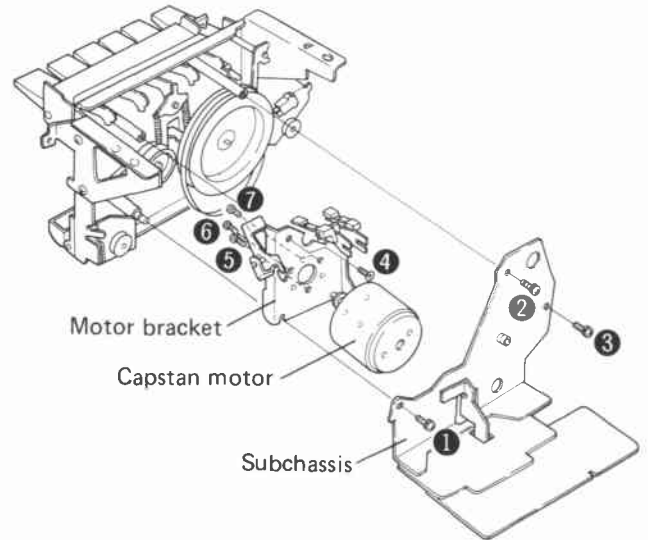


Fig. 7 Remove subchassis and motor bracket

## Door

Remove the two door-shaft stoppers, and remove the door from the escutcheon. The front panel is attached to the escutcheon with double-sided adhesive tape.

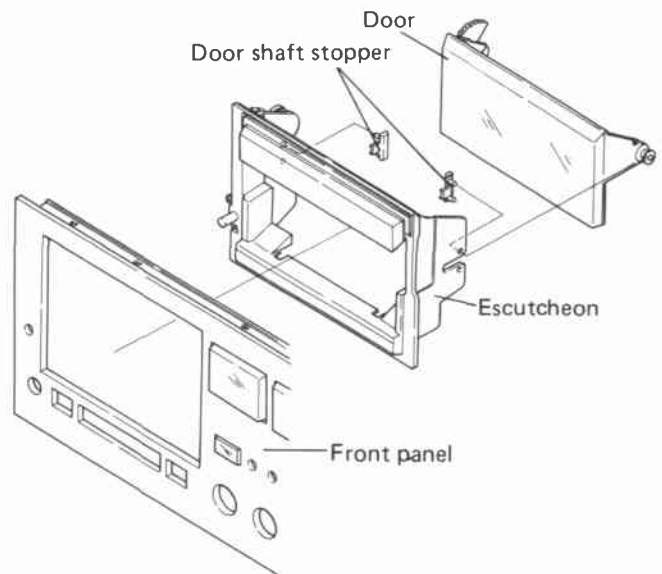


Fig. 8 Door replacement

## 6. CIRCUIT DESCRIPTIONS

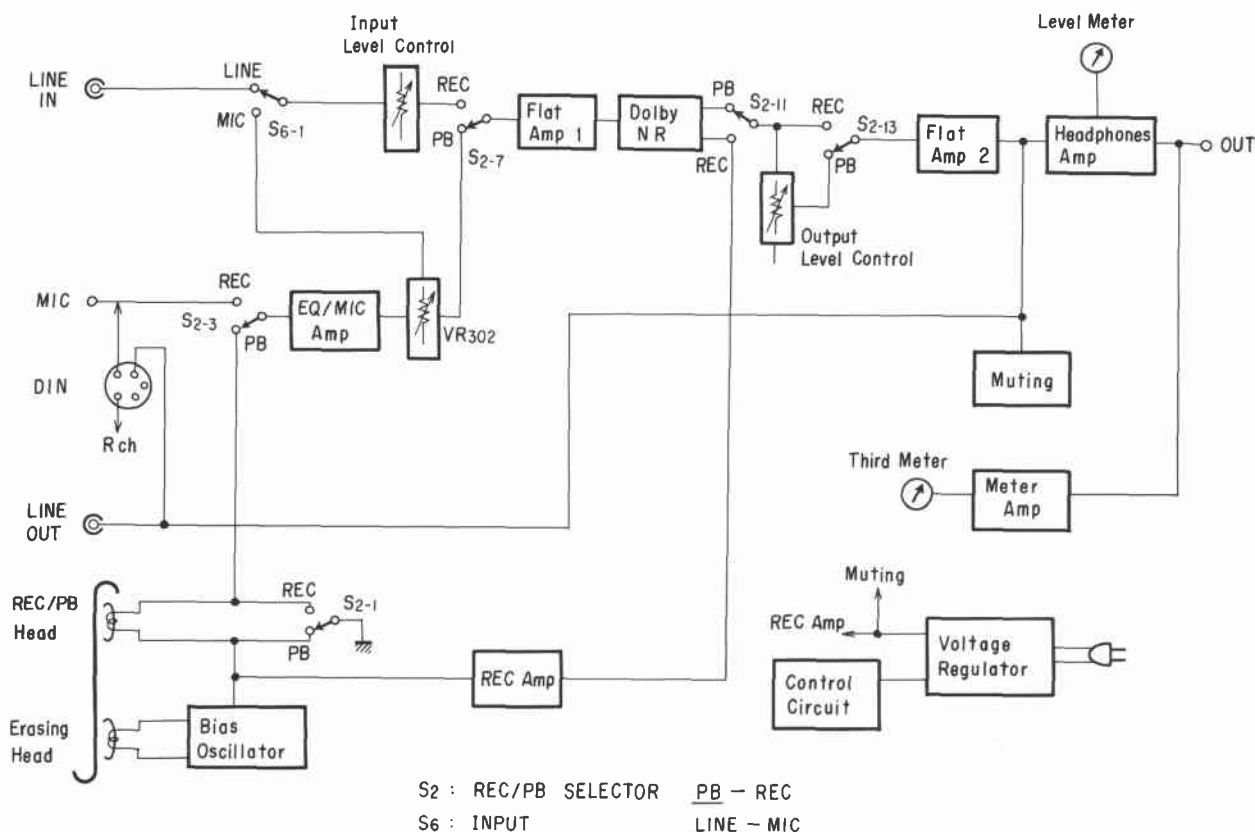


Fig. 9 Block diagram

The circuit construction of the set is shown in the block diagram, and the circuit schematic is shown on page 41.

### 6.1 RECORDING AND PLAYBACK CIRCUITS

The special tape deck system IC (PA4001) developed by Pioneer is used in the recording and playback circuits. The PA4001 is a 16-pin dual-in-line IC containing a microphone amp, recording amp, and headphone amp. Its block diagram is shown in Fig. 10.

#### Flat amp 1

The flat amp section of PA4001 is used. This amp has a flat frequency response, and boosts the equalizer amp output at playback and the microphone output or LINE input signal at record.

#### Flat amp 2 (Q401)

This amp has a flat frequency response, and amplifies the output of the Dolby processor.

#### Headphone amp

The headphone amp section of the PA4001 is used. This amp is a headphone and level meter drive complementary amp, and has a gain of approximately 7.5dB. The headphone output is divided by resistors.

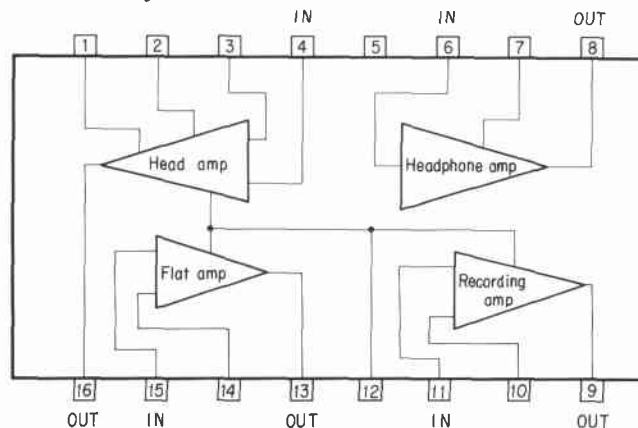


Fig. 10 Block diagram of PA4001

### AUTO STOP operation (Fig. 17)

1. When the tape stops running, the base voltage of Q701 remains constant and the its collector voltage also remains constant, as shown in Fig. 17 (B).
2. Since the change in the collector voltage of Q701 is taken from C704 and rectified by D704 and D704, no output voltage will appear when the collector voltage is constant.
3. Therefore, bias to Q703 is removed, and Q703 is turned OFF.
4. When Q703 is turned OFF, C706 proceeds to charge and the anode voltage of D708 rises as shown in Fig. 17 (D).
5. +B2 is divided by R721 and R720 and applied to the anode of D708, and since this anode voltage rises further, D708 conducts.
6. Therefore, bias is applied to Q704, Q704 is turned ON, a voltage drop is generated across R719, and Q705 is also turned ON.
7. Consequently, bias is applied to Q707, Q707 is turned ON, current flows through the route +B2 → S7 → D714 → solenoid → Q707 → ground, and the mechanism is released (placed into the STOP state) by the solenoid.
8. When the tape is stopped in the REW (FF) state, current flows through the route +B2 →

S7 → D715 → solenoid → Q707 → ground, because S7 is at the ON side, and the mechanism is released by the solenoid.

Since this route does not pass through the PAUSE switch S9, auto stop is performed even if the PAUSE button is pushed.

9. Since S8 is switched to the OFF side when the mechanism is in the STOP state, Q703 is biased through the route +B3 → S8 → R729 → Q703, and Q703 is turned ON.
10. Therefore, the anode voltage of D708 drops, Q704, Q705 and Q707 are turned OFF, and the current flowing through the solenoid is interrupted.
11. When the PAUSE button has been pushed in the PLAY (REC) state, S9 is switched to the ON side, and Q703 is biased through the route +B2 → S7 → R726 → D716 → S9 → D712 → R710 → D705 → R712 → Q703 and Q703 is turned ON.
12. Consequently, Q704, Q705, and Q707 remain in the OFF state, even if the tape is stopped.
13. When the PAUSE button has been pushed in the FF (REW) state, the route of item 11 above is not established, Q703 is turned OFF and OFF in accordance with running of the tape, and the auto stop circuit operates normally.

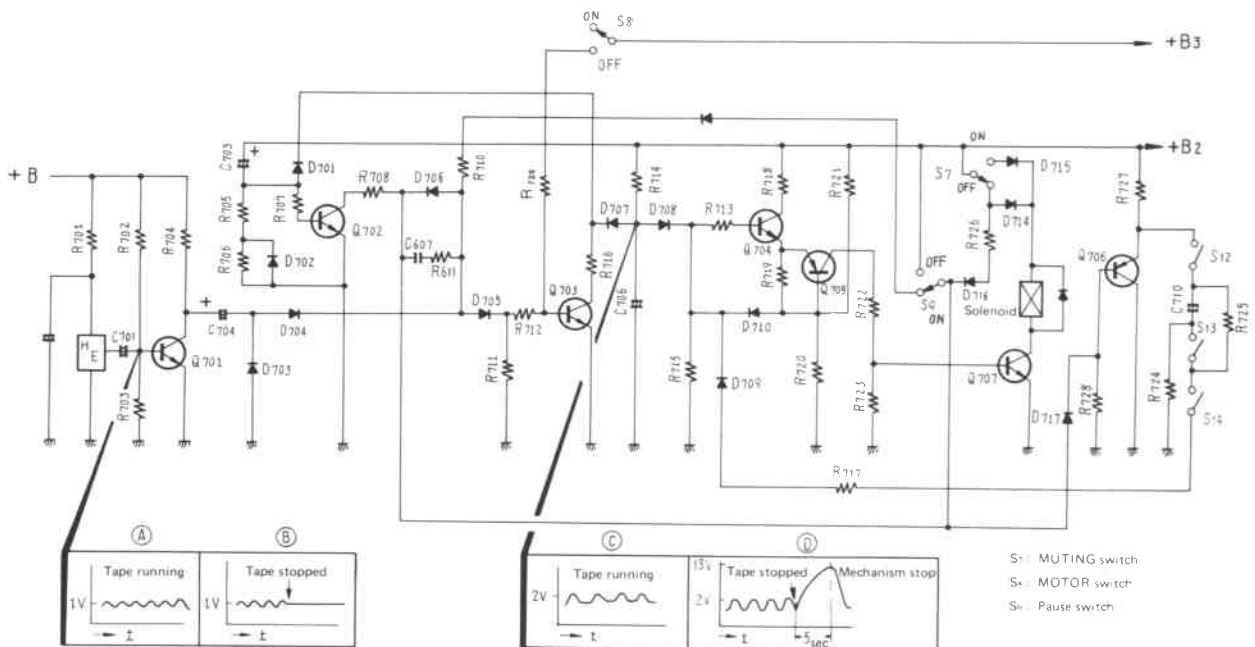


Fig. 17 Control circuit

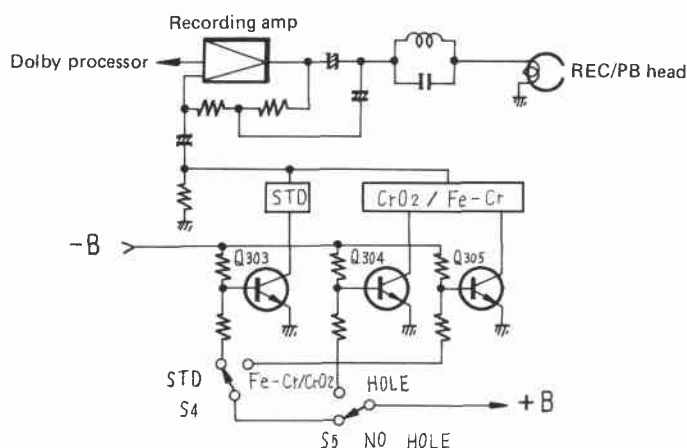


**Recording amp (Fig. 13)**

The recording amp section of the PA4001 is used. Its input is a differential amp, and its output is a complementary circuit. A low-range compensation circuit is provided in the NFB loop, and a recording bias trap is provided in the output circuit.

The high range peaking characteristic can be switched between CrO<sub>2</sub>, Fe-Cr, and STD by three NPN transistor switches.

+B is supplied to the base of Q<sub>303</sub>, Q<sub>304</sub>, or Q<sub>305</sub> by the tape position determined by the CrO<sub>2</sub> tape detector switch S<sub>5</sub> and EQ switch S<sub>4</sub>, -B is cancelled, and the appropriate peaking circuit is operated. The peaking frequency is approximately 14kHz for STD, and approximately 15kHz for CrO<sub>2</sub> and Fe-Cr.



S<sub>4</sub>: EQ switch  
S<sub>5</sub>: CrO<sub>2</sub> tape sense switch

Fig. 13 Recording amp circuit

**6.2 DOLBY PROCESSOR**

This set uses a Dolby B type noise reduction circuit. A Dolby B type circuit boosts the recording level when the input signal drops below a pre-

scribed level (Dolby level) at the mid-range, the range at which the ear is most sensitive, and automatically returns it to its original level at playback. This reduces tape hiss by the amount of drop in the playback level, and improves the S/N ratio at the high range (above 5kHz) by 10dB. A monolithic IC (CR860) is used as the Dolby processor. Dolby processor circuit is shown in Fig. 14.

At record, the compressor input is taken from the input side of the summing amplifier C and the prescribed characteristic is obtained by adding the output of the compressor to the main signal at the summing amplifier C.

At playback, the compressor input is taken from the output side of the summing amplifier C. When the input taken from the output side has been added to the summing amplifier C as the output of the compressor, it is added in the opposite phase of the main signal and is, in effect, subtracted.

**Compressor**

The input signal is sent to amplifier D thru attenuator H via high-pass filter G. The output of amplifier D is sent to clipper J and then to summing amplifier C as compressor output. On the other hand, it is also sent to amplifier E. The output of amplifier E is sent to rectifier I and fed back to attenuator H as a control signal.

When the signal passing thru high-pass filter G is low level, the rectifier I voltage becomes almost "0", the attenuation of attenuator H becomes minimum and the output of the compressor increases.

When the signal passing thru high-pass filter G is high level, the rectifier I voltage becomes high, the attenuation of attenuator H becomes maximum and the output of the compressor decreases.

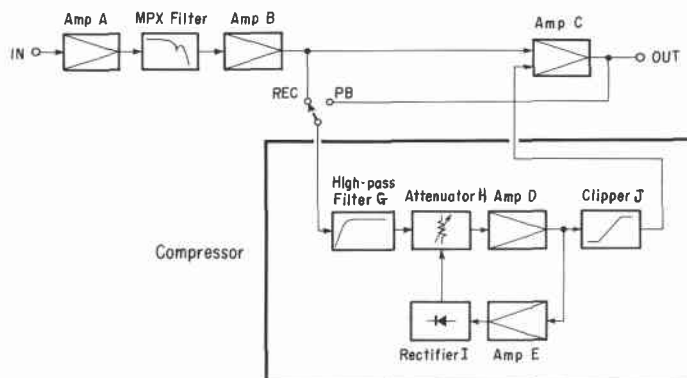


Fig. 14 Dolby processor circuit

### 6.3 OSCILLATOR CIRCUIT

The oscillator circuit is shown on Fig. 15. This circuit is a push-pull circuit (Q<sub>803</sub>, Q<sub>804</sub>), and supplies recording bias current to the recording head and erasing current to the erasing head (frequency is approximately 85kHz).

Since a push-pull oscillator produces few even harmonics, there is no DC magnetization of the tape (even harmonics produce a plus and minus asymmetrical waveform) and little noise.

1. When the REC button is pushed, the REC/PB switch S<sub>2</sub> is switched to the REC side, and +B is supplied to the oscillator. But since the MUTING switch S<sub>7</sub> is at the ON side, Q<sub>805</sub> is turned OFF by -B, and the circuit does not oscillate (only the amp section is used).
2. When the REC and PLAY buttons are pushed simultaneously, S<sub>7</sub> is switched to the OFF side, Q<sub>805</sub> is turned ON, and the circuit begins to oscillate.

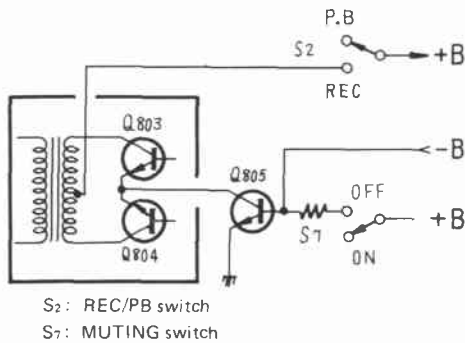


Fig. 15 Oscillator circuit

### 6.4 MUTING CIRCUIT

Muting when the power switch is turned ON and OFF in the PLAY state (Fig. 16)

This circuit suppresses the click noise produced when the power switch is switched.

**Power switch ON**

1. Since +B<sub>2</sub> flows through the route C<sub>601</sub> - R<sub>603</sub> - Q<sub>601</sub> only while C<sub>601</sub> is charging, Q<sub>601</sub> is turned ON.
2. Consequently, Q<sub>602</sub> is turned ON, Q<sub>603</sub> (Q<sub>604</sub>) is turned ON, and muting is actuated. The muting time is determined by the time constant of C<sub>601</sub> and R<sub>603</sub>, and is set at approximately 4.5 seconds.

**Power switch OFF**

1. Since +B is supplied to the base of Q<sub>602</sub> when the power switch is set to the ON position, Q<sub>602</sub> is turned OFF.
2. On the other hand, C<sub>602</sub> is charged by +B<sub>2</sub> through the route D<sub>606</sub> - R<sub>615</sub> - R<sub>602</sub>.
3. When the power switch is set to the OFF position, +B<sub>2</sub> is no longer applied to the base of Q<sub>602</sub>.
4. Furthermore, the base voltage of Q<sub>602</sub> is quickly raised to zero potential through the route D<sub>604</sub> - R<sub>610</sub> - R<sub>605</sub> - S<sub>2</sub> - ground. (This route is D<sub>605</sub> - R<sub>611</sub> - R<sub>606</sub> - S<sub>2</sub> ground at recording.)
5. At this time, the emitter potential of Q<sub>602</sub> is maintained by the charge across C<sub>602</sub>, and Q<sub>602</sub> is turned ON.
6. When Q<sub>602</sub> is turned ON, Q<sub>603</sub> (Q<sub>604</sub>) is turned ON, muting is actuated, and the click noise when the power switch is turned off is prevented.

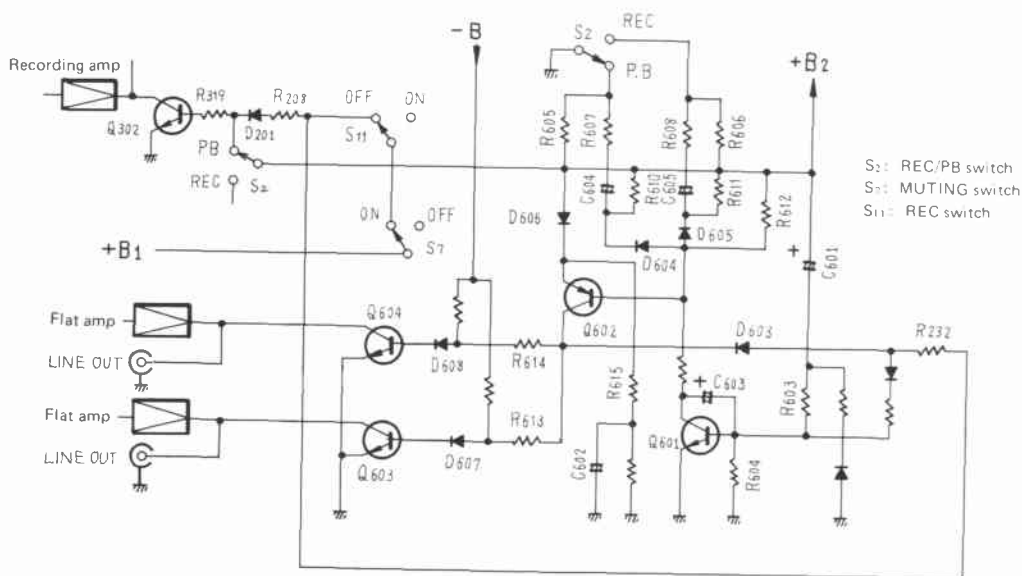


Fig. 16 Muting circuit

**Muting at FF, REW, and STOP (Fig. 16)**

This circuit prevents unwanted noise (for instance, motor noise) at FF, REW and STOP.

1. When the set is in the STOP state, or the FF or REW button is pushed, MUTING switch S<sub>7</sub> is set to the ON side.
2. +B<sub>1</sub> is supplied to Q<sub>604</sub> (Q<sub>603</sub>) through the route S<sub>7</sub> → REC switch S<sub>11</sub> → R<sub>232</sub> → D<sub>603</sub> → R<sub>614</sub> (R<sub>613</sub>) → D<sub>608</sub> (D<sub>607</sub>) → Q<sub>604</sub> (Q<sub>603</sub>), and Q<sub>604</sub> (Q<sub>603</sub>) is turned ON.
3. When Q<sub>604</sub> (Q<sub>603</sub>) is turned ON, the signal current of both the L and R channels flows to ground and is muted.

**Recording muting (Fig. 16)**

REC switch S<sub>11</sub> is ganged with the REC button. Mechanical muting is provided so that S<sub>11</sub> is opened after the REC/PB switch S<sub>2</sub> has been switched when the REC button is pushed, and S<sub>2</sub> is switched to the PB side after S<sub>11</sub> has been closed when returning to the STOP state after the REC button is pushed. Noise produced when the REC button has been pushed, and noise produced at REC → STOP and REC/PLAY → STOP are muted by the timing of these actions and the muting circuit consisting of Q<sub>601</sub> to Q<sub>604</sub> and Q<sub>302</sub>.

In the STOP state, the MUTING switch S<sub>7</sub> is at the ON side, and since +B<sub>1</sub> is applied through the route S<sub>7</sub> → S<sub>11</sub> → R<sub>208</sub> → D<sub>201</sub> → R<sub>319</sub> → Q<sub>302</sub>, the recording amp signal is muted.

When the PLAY button is pushed, +B<sub>2</sub> is supplied through the route S<sub>2</sub> → R<sub>319</sub> → Q<sub>302</sub>, Q<sub>302</sub> is turned ON, and the muting amp signal is muted, the same as at the STOP state. When the REC button is pushed, S<sub>2</sub> is switched to the REC side, Q<sub>302</sub> is turned OFF, and the signal enters the recording amp. Noise produced by switching is prevented by turning Q<sub>302</sub> ON and OFF in this manner.

**Muting at follow-on recording (Fig. 16)**

This is the muting circuit when follow-on recording by pushing the REC button from PLAY operation.

1. When the REC/PB switch S<sub>2</sub> is switched from the playback side to the recording side, +B<sub>2</sub> is supplied through the route R<sub>612</sub> → D<sub>605</sub> → C<sub>605</sub> → R<sub>608</sub> → S<sub>2</sub> → ground.
2. The base potential of Q<sub>602</sub> is dropped and Q<sub>602</sub> is turned ON during the charging time of C<sub>605</sub>.
3. When Q<sub>602</sub> is turned ON, Q<sub>603</sub> and Q<sub>604</sub> are also turned ON, and muting is actuated. The muting time is determined by the time constant of C<sub>605</sub> and R<sub>608</sub>, and is set at approximately 0.5 second.

4. When S<sub>2</sub> has been switched from the playback side to the recording side, +B<sub>2</sub> is supplied through the route R<sub>612</sub> → D<sub>604</sub> → C<sub>604</sub> → R<sub>607</sub> → S<sub>2</sub> → ground.
5. Q<sub>602</sub> is turned ON during the charging time of C<sub>604</sub>.
6. When Q<sub>602</sub> is turned ON, muting is actuated as described in item 3 above. However, the muting time is determined by the time constant of C<sub>604</sub> and R<sub>607</sub>.

**6.5 CONTROL CIRCUITS****AUTO STOP circuit (Fig. 17)**

This circuit automatically releases the mechanism by means of a solenoid when running of the tape is detected and the tape has been stopped with the mechanism in the FF, REW or PLAY (REC) state.

Running of the tape is detected by coupling a Hall element detector switch to the take-up reel turntable with a belt. Since C<sub>703</sub> is charging during normal operation, Q<sub>702</sub> is turned OFF, and is unrelated to the AUTO STOP operation.

**When tape is running**

When the PLAY (FF, REW) button is pushed, the MOTOR switch S<sub>8</sub> is switched to the ON side, and the MUTING switch S<sub>7</sub> is set to the OFF side (to the ON side at FF and REW). Moreover, since the PAUSE button S<sub>9</sub> is not pushed, it is at the OFF side.

1. While the tape is running the base potential of Q<sub>701</sub> is changed as illustrated in Fig. 17 (A), by switching of the Hall element.
2. This change is taken from C<sub>704</sub>, rectified by D<sub>703</sub> and is used to turn Q<sub>703</sub> ON and OFF.
3. C<sub>706</sub> is charged through the route +B<sub>2</sub> → R<sub>714</sub> → C<sub>706</sub> → ground, but since Q<sub>703</sub> is turned ON and OFF, the anode voltage of D<sub>708</sub> is varied as illustrated in Fig. 17 (C).
4. +B<sub>2</sub> is divided by R<sub>721</sub> and R<sub>720</sub> and applied to the base of Q<sub>704</sub> through D<sub>710</sub> → R<sub>713</sub>. It is also applied to the emitter of Q<sub>704</sub> through R<sub>719</sub>. Therefore, D<sub>708</sub> is reverse biased and turned off, and Q<sub>704</sub> is turned OFF.
5. When Q<sub>704</sub> is turned OFF, there is no voltage drop across R<sub>719</sub>, and Q<sub>705</sub> is zero biased and turned OFF.
6. Consequently, since Q<sub>707</sub> is zero biased, it is turned OFF and current does not flow to the solenoid.

**AUTO START circuit (Fig. 17)**

This circuit inhibits the start of the PLAY and REC operations until the power supply voltage rises to a stable value after the power switch has been set to the ON position

1. When the power switch is set to the ON position, the charging current of  $C_{703}$  flows through the route  $+B_2 \rightarrow C_{703} \rightarrow R_{707} \rightarrow Q_{702} \rightarrow$  ground, and  $Q_{702}$  is turned ON.
2.  $+B_2$  is applied to the anode of  $D_{706}$  through  $R_{710}$ , but since  $Q_{702}$  is ON, its rise is very small and  $D_{706}$  is turned OFF.
3. Therefore,  $C_{706}$  is charged through the route  $+B_2 \rightarrow R_{714} \rightarrow C_{706} \rightarrow$  ground, and the anode voltage of  $D_{708}$  rises.
4. When the anode voltage of  $D_{708}$  rises,  $Q_{704}$ ,  $Q_{705}$  and  $Q_{707}$  are turned ON through the same process as at AUTO STOP.
5. When  $Q_{707}$  is turned ON, current flows through the route  $+B_2 \rightarrow S_7 \rightarrow D_{714} \rightarrow Q_{707}$ , the solenoid is operated, and the tape is started. At the same time,  $S_9$  is switched to the OFF side.

**MEMORY REWIND operation (Fig. 17)**

This circuit automatically stops the REW operation when the counter reaches "999" after the REW button  $S_{13}$  has been pushed while the MEMORY switch  $S_{14}$  is set to the ON position. When the counter reaches "999",  $S_{12}$  is turned ON.

1. When the REW operation is performed by setting  $S_{14}$  to the ON position, the charging current of  $C_{710}$  begins to flow through the route  $+B_2 \rightarrow R_{727} \rightarrow S_{12} \rightarrow C_{710} \rightarrow S_{13} \rightarrow S_{14} \rightarrow R_{717} \rightarrow D_{709} \rightarrow R_{715}$  the instant the counter reaches "999".

2. This causes the voltage drop across  $R_{715}$  to be applied to the base of  $Q_{704}$  through  $R_{713}$ , and  $Q_{704}$  to be turned ON.
3. Therefore,  $Q_{705}$  and  $Q_{707}$  are also turned ON, current flows through the route  $+B_2 \rightarrow$  MUTING switch  $S_7 \rightarrow D_{714} \rightarrow$  solenoid, and the mechanism is released (placed into the STOP state) by the solenoid.

**6.6 METER CIRCUIT**

The meter circuit is shown in Fig. 18. The meter is operated as a peak meter with a flat frequency response at playback, and as a peak meter having a frequency response which increases at the low and high ranges at recording.

$Q_{501}$ ,  $Q_{502}$  and  $Q_{503}$  comprise a 3-stage direct-coupled amp. Logarithmic compression amplification is performed by inserting  $D_{503}$  and  $D_{504}$  into the feedback loop from the emitter of  $Q_{503}$ .

When recording, the low-range frequencies are boosted by  $R_{504}$  and  $C_{502}$ , and the high-range frequencies are boosted by the LRC series circuit inserted at the emitter of  $Q_{501}$ .

The logarithmic compression amplified signal is rectified by  $C_{510}$ , and DC amplified by  $Q_{505}$  and  $Q_{506}$ . The THIRD METER (dynamic level meter) is operated by setting the METER switch  $S_{10}$  to the DYNAMIC LEVEL position.  $Q_{504}$  is a muting transistor that prevents the meter pointer from deflecting when the power switch is set to the ON position.

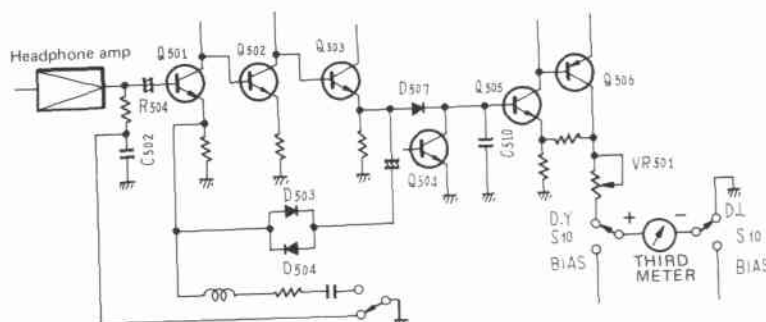


Fig. 18 Meter circuit

1. Insert a screwdriver into the groove in the switch bracket shown in Fig. 23, and adjust the bracket (by moving it back and forth) so that the motor switch is turned ON (reel turntable rotates) the instant the pinch roller is pressed against the capstan.
2. Confirm that the distance between the capstan and pinch roller is within 0 — 0.2mm when the reel turntable begins to rotate.
3. When the distance between the capstan and pinch roller is within 0 — 0.2mm and the adjustment standard cannot be satisfied by the adjustment of item 1 above, roughly adjust by moving the switch bracket back and forth so that the motor switch is turned on when the distance between the capstan and pinch roller is within 0 — 0.5mm.
4. After the adjustment of item 3 is completed, insert a screwdriver at the point where the capstan and pinch roller make contact, and adjust so that the distance between the capstan and pinch roller is within 0 — 0.2mm, being careful not to damage the pinch roller with the screwdriver.

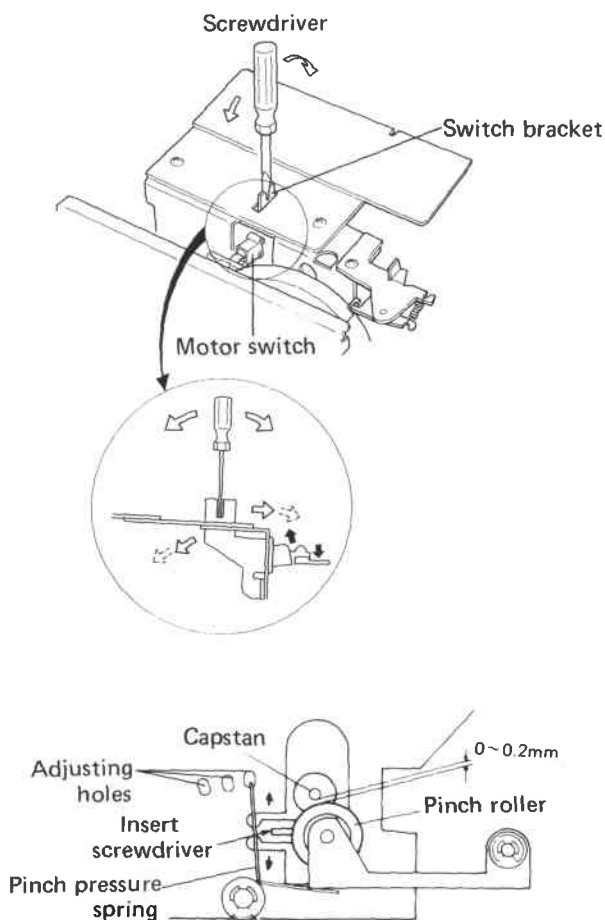


Fig. 23 Motor switch and play timing adjustment

#### Confirmation after adjustment

##### 1. Motor switch operation

There must be a back and forth stroke that switches the motor switch when the PLAY, FF1 and REW button is slowly pushed.

##### 2. After motor switch operation

The tape must not fly out or be quickly wound when a tape is inserted and the PLAY button is pushed (not especially slow, but normal PLAY operation).

## 7.6 MUTING SWITCH OPERATION

#### Adjustment standard

Contact B must be moved  $1\text{mm} \pm 0.5\text{mm}$  further after contact A of the switch separator contacts contact B of the fixed piece by switching of the MUTING switch in the PLAY state. However, this does not include the movement caused by the overstroke of the operating button.

The muting switch switching timing must be slow at STOP → PLAY and fast at PLAY → STOP. The switch must be perfectly switched.

#### Adjustment procedure

1. Apply 8V DC to the relay ass'y [(-) at terminal No. 44, (+) at terminal No. 47, and terminals No. 45 and No. 46 shorted].
2. Load a cassette tape, and slowly push the PLAY button. Insert a screwdriver into the groove shown in Fig. 24, and adjust so that the cassette lamp is illuminated simultaneously with stopping of the head base operation.
3. After adjustment, place the set into the PLAY state, and confirm that the cassette lamp is not extinguished even when the PLAY button is pushed up.

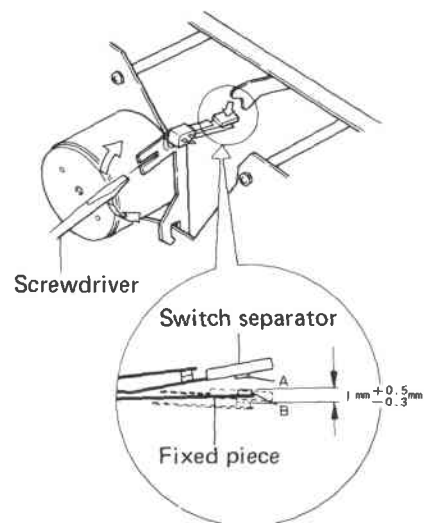


Fig. 24 Muting switch operation adjustment

## 7. MECHANICAL ADJUSTMENTS

- Adjustment is usually performed with the mechanism section removed from the chassis. However, the wiring must not be disconnected. (Refer to page 6 for the method of removing each part).
- When pushing the PLAY lever with a cassette half not mounted, press the lever while pushing the cassette detector pin.
- The mechanism section adjustment points are shown in Fig. 19.

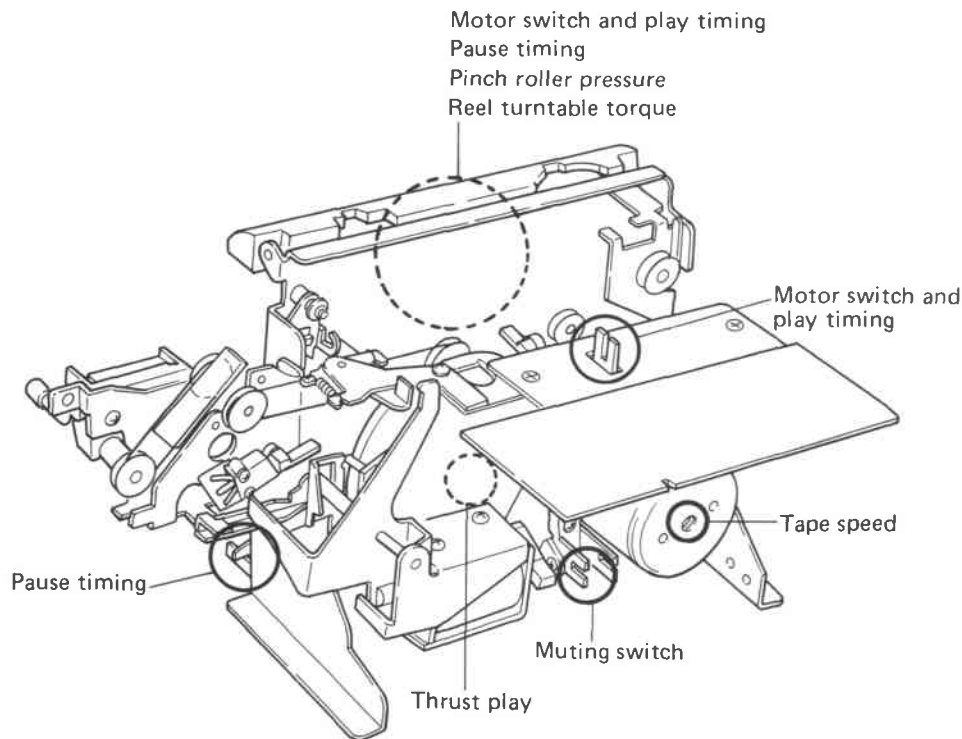


Fig. 19 Adjustment points

### 7.1 PINCH ROLLER PRESSURE

1. Place the set into the PLAY state, push a tension gauge (rod balance: 500g/full scale) against the part indicated by the ↓ in Fig. 20 until the pinch roller is separated from the capstan (approximately 0.5mm).
2. Slowly push the pinch roller against the capstan, and read the value indicated at the gauge the instant the pinch roller begins to rotate.
3. If the tension gauge indication is not within the 280g to 360g range, adjust the pinching position by changing the hooking position in the pinch pressure spring.
4. If the tension gauge indication is still not within the 280g to 360g range after the adjustment in step 3 above, replace the pinch pressure spring (RBH-304).

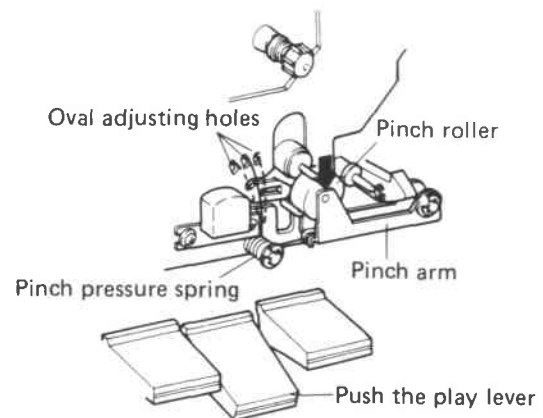


Fig. 20 Pinch roller pressure adjustment

## 7.2 REEL TURNTABLE TORQUE

Measure the reel turntable torque with a torque meter at the PLAY, FF, and REW operations. The reel turntable torque is normal if it is within the allowable value given in the below table. When the torque is outside this value, clean the reel turntable idler, and other roller contact parts, and remeasure the torque. If it is still outside the allowable value, replace the take-up reel full assembly (RXA-786) or supply reel full assembly (RXA-787).

Table

	Take-up reel turntable	Supply reel turntable
PLAY operation	35 ~ 50g·cm	*6g·cm or less
FF operation	70 ~ 100g·cm	*6g·cm or less
REW operation	*7g·cm or less	70 ~ 100g·cm

\*Back tension torque

## 7.3 TAPE SPEED

1. Connect a frequency counter to the LINE OUTPUT terminal.
2. Play the 3kHz signal of the STD-301 tape speed, wow & flutter test tape.
3. Insert a screwdriver through the hole at the rear of the motor, and adjust the variable resistor for a reading of 2995Hz to 3010Hz at the frequency counter when winding of the tape begins.
4. When the semifixed resistor is turned clockwise, the tape speed increases, and when it is turned counter-clockwise, the tape speed decreases.

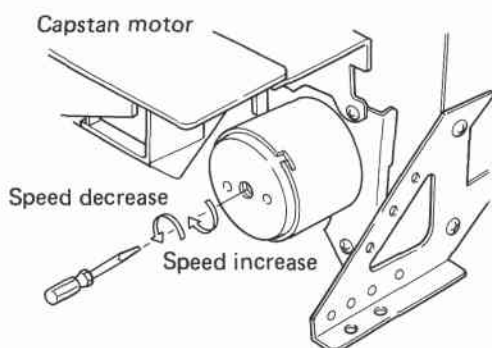


Fig. 21 Tape speed adjustment

## 7.4 PAUSE TIMING

### Adjustment standard

The pinch roller is separated from the capstan by about 1 to 2mm by slowly pushing the PAUSE button in the PLAY state.

The pause timing is then adjusted so that the take-up reel shaft and pinch roller begin to rotate simultaneously when the PAUSE button is slowly released. However, the take-up reel shaft must begin to rotate while the pinch roller and capstan are still 0.1mm apart.

### Adjustment procedure

Adjust the pause timing by bending the part indicated by A in Fig. 22 in the pause operating plate movement direction.

The pinch arm and pause arm must be separated in the PLAY state (PAUSE OFF) after adjustment. Moreover, load a tape and place the set into the PLAY state, and confirm that the tape does not fly out or is not wound quickly when the PAUSE button is pushed.

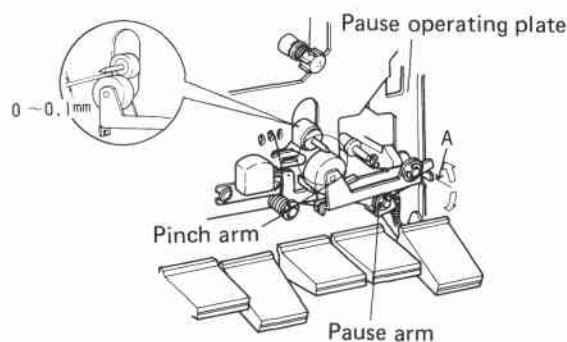


Fig. 22 Pause timing adjustment

## 7.5 MOTOR SWITCH AND PLAY TIMING

### Adjustment Standard

The motor switch and play timing are adjusted so that the reel turntable and pinch roller (capstan) begin to rotate simultaneously, or the reel turntable begins to rotate somewhat before the pinch roller when the PLAY button is slowly pushed. When the reel turntable begins to rotate before the pinch roller, the distance between the capstan and pinch roller the instant the reel turntable begins to rotate must be within 0 - 0.2mm. Adjustment procedure

#### 8.4 LEVEL METER AND D.L. METER

1. Set the INPUT switch to the LINE position.
2. Connect an mV meter to the TP terminal of the Dolby ass'y.
3. Place the set into the recording state, and apply a 333Hz, -10dBv (316mV) signal to the LINE terminal.
4. Adjust the INPUT control for an mV meter indication of -7.7dBv (410mV).
5. Then adjust VR<sub>301</sub> to obtain a reading of "0dB" at the level meter.
6. Set the METER switch to the DYNAMIC LEVEL position.
7. Adjust VR<sub>501</sub> to obtain a reading of "0dB" at the DYNAMIC LEVEL meter.

#### 8.5 RECORDING CURRENT (ROUGH ADJUSTMENT)

The recording current is fine adjusted by the adjustment of item "8.8 Recording Level".

The input signal and position of the INPUT control conform with the adjustment of item "8.4 Level Meter and D.L. Meter".

1. Set the EQ switch to the STD position.
2. Connect an mV meter between mother ass'y terminals No. 46 (Lch) and No. 47 (ground), and terminals No. 43 (Rch) and No. 42 (ground).
3. Adjust VR<sub>303</sub> to obtain a reading of 0.46mV (46 $\mu$ A) at the mV meter.  
Since the level is extremely low, be careful of extraneous noise when adjusting.

#### 8.6 RECORDING BIAS (ROUGH ADJUSTMENT)

The recording bias is fine adjusted by the adjustment of item "8.7 Recording/Playback Frequency Response".

1. Connect an mV meter between mother ass'y terminals No. 46 (Lch) and No. 47 (ground), and terminals No. 43 (Rch) and No. 44 (ground).
2. Set the EQ switch to the STD position, and load a STD cassette half.
3. Place the set into the recording state, and set the INPUT control to minimum.
4. Adjust VR<sub>801</sub> and VR<sub>802</sub> to obtain a reading of 1.5mV (150 $\mu$ A) at the mV meter.

#### 8.7 RECORDING/PLAYBACK FREQUENCY RESPONSE

1. Set the EQ switch to the STD position, the DOLBY NR switch to the OFF position, and the METER switch to the BIAS position.
2. Center bias fine adjustment variable resistor VR<sub>202</sub>.

3. Apply a 333Hz, -30dBv (31.6mV) signal to the INPUT signal, and record this signal on test tape STD-601.

4. Then record a 6.3kHz signal on the same tape (STD-601), and adjust VR<sub>801</sub> and VR<sub>802</sub> for a playback level deviation of +0.5dB, relative to 333Hz of item 3 above.
5. Record and playback up to 12kHz and confirm that they are within the rating (Fig. 29).  
When not within the ratings, adjust to 0dB  $\pm 0.5$  dB by readjusting VR<sub>801</sub> and VR<sub>802</sub>.
6. Adjust VR<sub>203</sub> so that the pointer deflects to "0" on the D.L. meter STD/Fe-Cr scale.
7. Record 333Hz and 6.3kHz signals, using test tape STD-602 (for CrO<sub>2</sub>), and adjust VR<sub>201</sub> for a 6.3kHz playback output deviation of +0.5dB  $\pm 1$ dB referred to 333Hz.
8. Adjust VR<sub>204</sub> so that the pointer deflects to "0" on the D.L. meter CrO<sub>2</sub> scale.
9. VR<sub>203</sub> (STD/Fe-Cr side) must not be turned after the adjustment of step 8.
10. Set the EQ switch to the Fe-Cr position, record and playback STD-601, and confirm that it is within the rating.
11. Then set the DOLBY NR switch to the ON position, record and playback over the frequency range stipulated by the ratings, and verify that they are within the ranges shown in Fig. 29.
12. Vary VR<sub>202</sub> and confirm that the bias meter indication is between -20% and +15% at STD, Fe-Cr, and between -15% and +10% at CrO<sub>2</sub>.
13. Connect an mV meter between mother ass'y terminals No. 37 (Lch) and No. 36 (ground), and terminals No. 40 (Rch) and No. 41 (ground).
14. Place the set into the recording state, and confirm that the bias leakage voltage is less than 1V.

#### 8.8 RECORDING LEVEL

1. Set the EQ switch to the STD position, and the DOLBY NR switch to the ON position.
2. Apply a 333Hz, -10dBv (316mV) signal to the INPUT terminal, and connect an mV meter to the DOLBY ass'y TP terminal.
3. Adjust the INPUT control to obtain a reading of -7.7dBv (410mV) at the mV meter.
4. Then record and playback 333Hz with test tape STD-601, and adjust VR<sub>303</sub> to obtain a reading of -7.7dBv at the mV meter.
5. Record and playback a 333Hz, -10dBv (316mV) signal with test tape STD-602, and confirm that the mV meter reads -7.7dBv  $\pm 1.5$ dB.



### 7.7 WOW AND FLUTTER

Wow & flutter is noticeable, check for the following items, and clean, adjust or replace the faulty parts, as required:

1. Capstan bent, rattling, dirty.
2. Pinch roller dirty, or pressure is unsuitable.
3. Capstan belt dirty or deteriorated.
4. Take-up ideler dirty, eccentric, or pressure is unsuitable.
5. Take-up reel turntable variation.
6. Back tension unsuitable or irregular.
7. Detector switch rotation not smooth.
8. Tape counter operation not smooth.
9. Cassette tape faulty.
10. Flywheel thrust play.

### SIMPLE THRUST PLAY ADJUSTMENT METHOD

Slowly turn the thrust adjusting screw until there is no flywheel play, being careful not to turn it more than necessary, and then back-off the screw 90°. Next, confirm that the flywheel rotates smoothly and then lock the screw.

### 8.1 HEAD AZIMUTH

1. Connect an mV meter to the LINE OUTPUT terminal.
2. Set the EQ switch to the STD position.
3. Play 10kHz, -20dB of test tape STD-341A, and adjust the head azimuth adjusting screw shown in Fig. 27 to obtain maximum output at both the L and R channels.
4. Be sure to lock the adjusting screw with screw lock after adjustment.

### 8.2 PLAYBACK EQUALIZER

1. Connect an mV meter to the LINE OUTPUT terminal.
2. Set the EQ switch to the STD position.
3. Play 333Hz, -20dB of test tape STD-341A, and read the mV meter indication.
4. Play 6.3kHz, -20dB of test tape STD-341A, and adjust VR<sub>301</sub> to obtain an mV meter indication of 0.5dB higher than that for 333Hz.
5. Under this state, set the tape selector switch to the CrO<sub>2</sub> and Fe-Cr position, and verify that the frequency response referred to 333Hz is within the -5.3dB ~ -3.3dB range at 6.3kHz.

### 8.3 PLAYBACK LEVEL

1. Connect an mV meter to the TP terminal of the Dolby ass'y.
2. Set the DOLBY NR switch to the ON position, and the EQ switch to the STD position.
3. Play 333Hz, 0dB of test tape STD-341A, and adjust VR<sub>302</sub> for an mV meter indication of -3.7dBv (650mV).

Since this adjustment determine the Dolby level, it must be performed precisely.

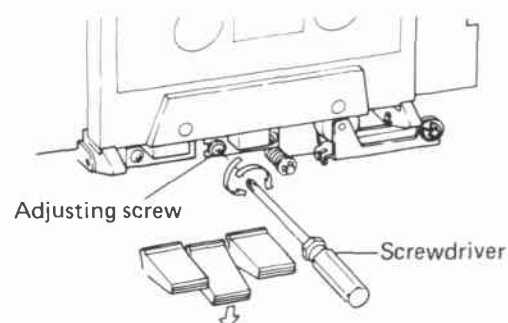


Fig. 27 Head azimuth adjustment

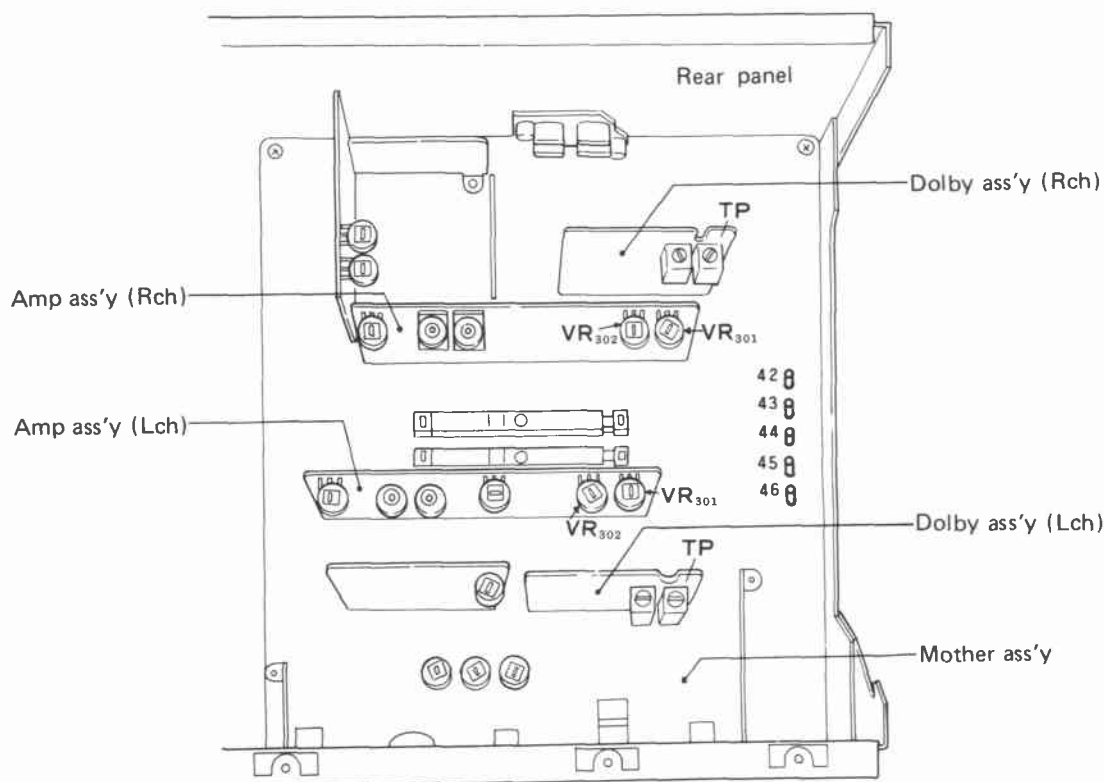


Fig. 28 Adjustment points

## 8. ELECTRICAL ADJUSTMENTS

Proceed as follows before beginning adjustment of the electrical system:

1. Confirm that the mechanism section has been properly adjusted.
2. Clean the heads.
3. Procure the specified test tapes.  
 STD-331A... Playback system overall use  
 STD-341A... Playback system adjustment use (see Fig. 25)  
 STD-601.... STD blank tape  
 STD-602.... CrO<sub>2</sub> blank tape
4. When making measurements, make the level 0dBv = 1V, and connect a 50kΩ (47 – 52kΩ) dummy load to the OUTPUT terminal.
5. Unless otherwise specified, "recording state" in this manual indicates the state under which a cassette half without chrome detector hole is loaded and the REC and PLAY levers are pushed (PAUSE lever may also be pushed).

### Adjustment Items

Always perform adjustment in the following sequence. If this sequence is not followed, complete adjustment will be impossible, and the set will not display its full performance. The adjustment points are shown in Fig. 26.

### Playback System

1. Head azimuth adjustment
2. Playback equalizer adjustment
3. Playback level adjustment

### Recording System

4. Level meter adjustment
5. Recording current rough adjustment
6. Recording bias rough adjustment
7. Recording frequency response adjustment
8. Recording level adjustment

*Note: The recording trap is not adjusted.*

### Function of Semifixed Variable Resistors

**VR<sub>301</sub> (playback equalizer adjustment):** This VR is located at the equalizer amp NFB circuit, and makes the playback frequency response flat by changing the time constant of the circuit.

**VR<sub>302</sub> (playback level adjustment):** This VR is inserted at the output of the equalizer amp at playback, and adjusts the gain of the playback circuit and the channel balance.

**VR<sub>303</sub> (recording level adjustment):** This VR is located at the input of the recording amp, and sets the standard recording level by adjusting the gain of the recording circuit.

**VR<sub>304</sub> (level meter adjustment):** This VR sets the meter indication to the standard value by changing the input level of the level meter.

**VR<sub>201</sub>:** This VR fine adjusts the CrO<sub>2</sub> bias.

**VR<sub>202</sub>:** This VR fine adjusts the STD/Fe-Cr bias.

**VR<sub>203</sub>:** This VR "0" adjusts the THIRD METER (bias meter) STD/Fe-Cr bias indication.

**VR<sub>204</sub>:** This VR "0" adjusts the THIRD METER (bias) CrO<sub>2</sub> bias indication.

**VR<sub>501</sub>:** This VR "0" adjusts the THIRD METER (dynamic level meter).

**VR<sub>801</sub> (VR<sub>802</sub>):** This VR is inserted between the oscillator circuit and recording head, and adjusts the recording head bias current.

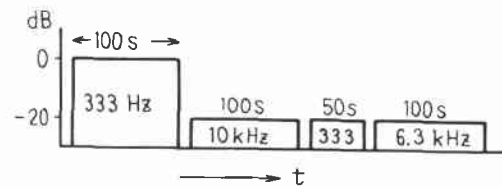


Fig. 25 Recorded contents of test tape STD-341

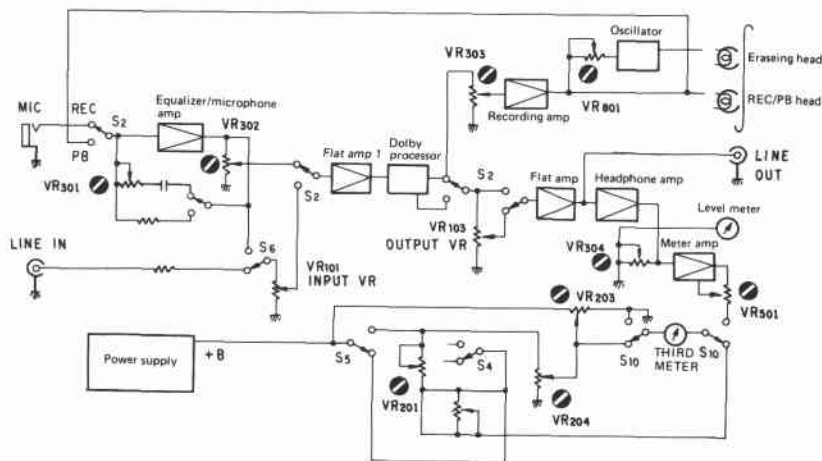
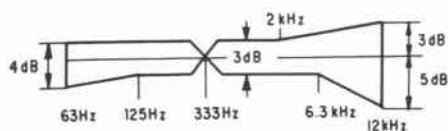
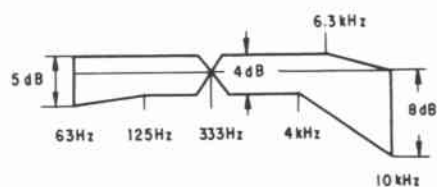


Fig. 26 Adjustment points

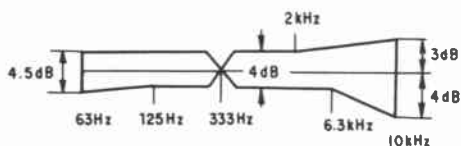
Using STD-601 and the STD position, with DOLBY NR OFF.



Using STD-601 and the Fe-Cr position, with DOLBY NR OFF.



Using STD-601 and the STD position, with DOLBY NR ON.



Using STD-601 and the Fe-Cr position, with DOLBY NR ON.

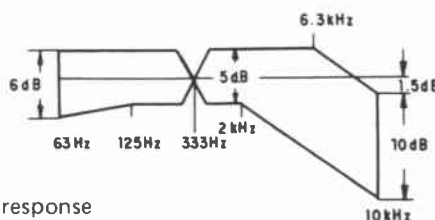


Fig. 29 Frequency response

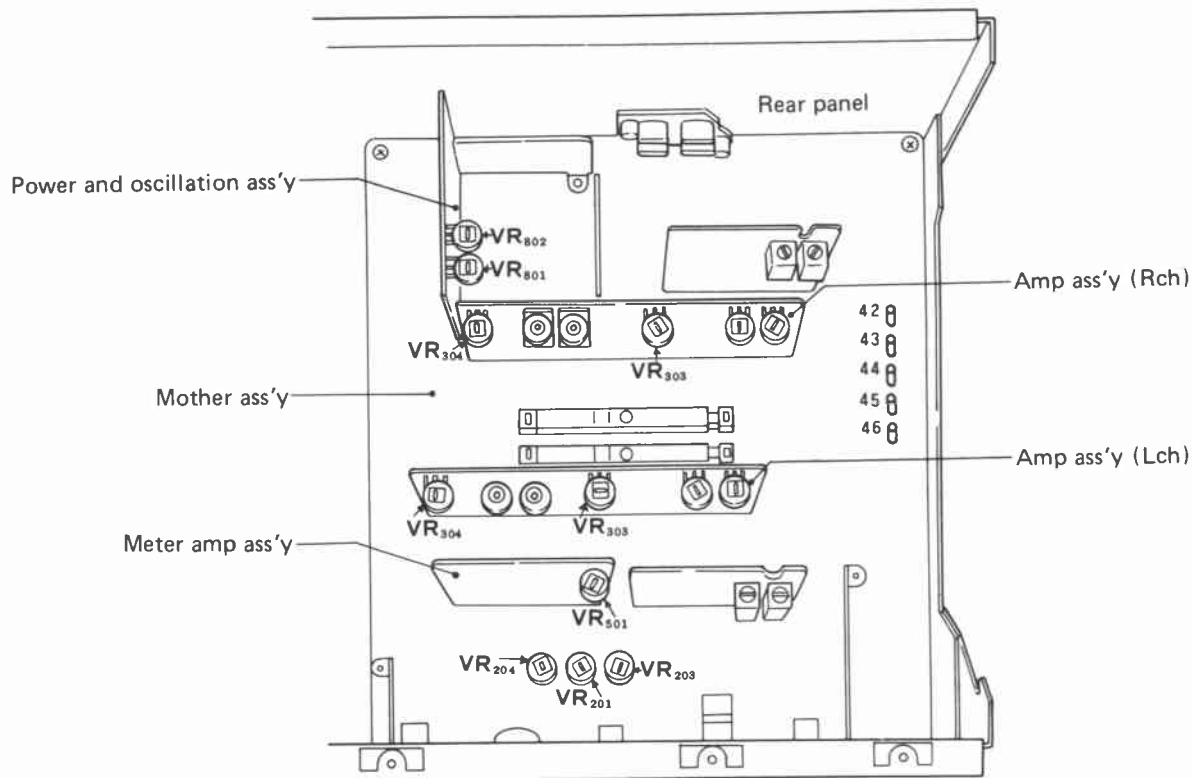
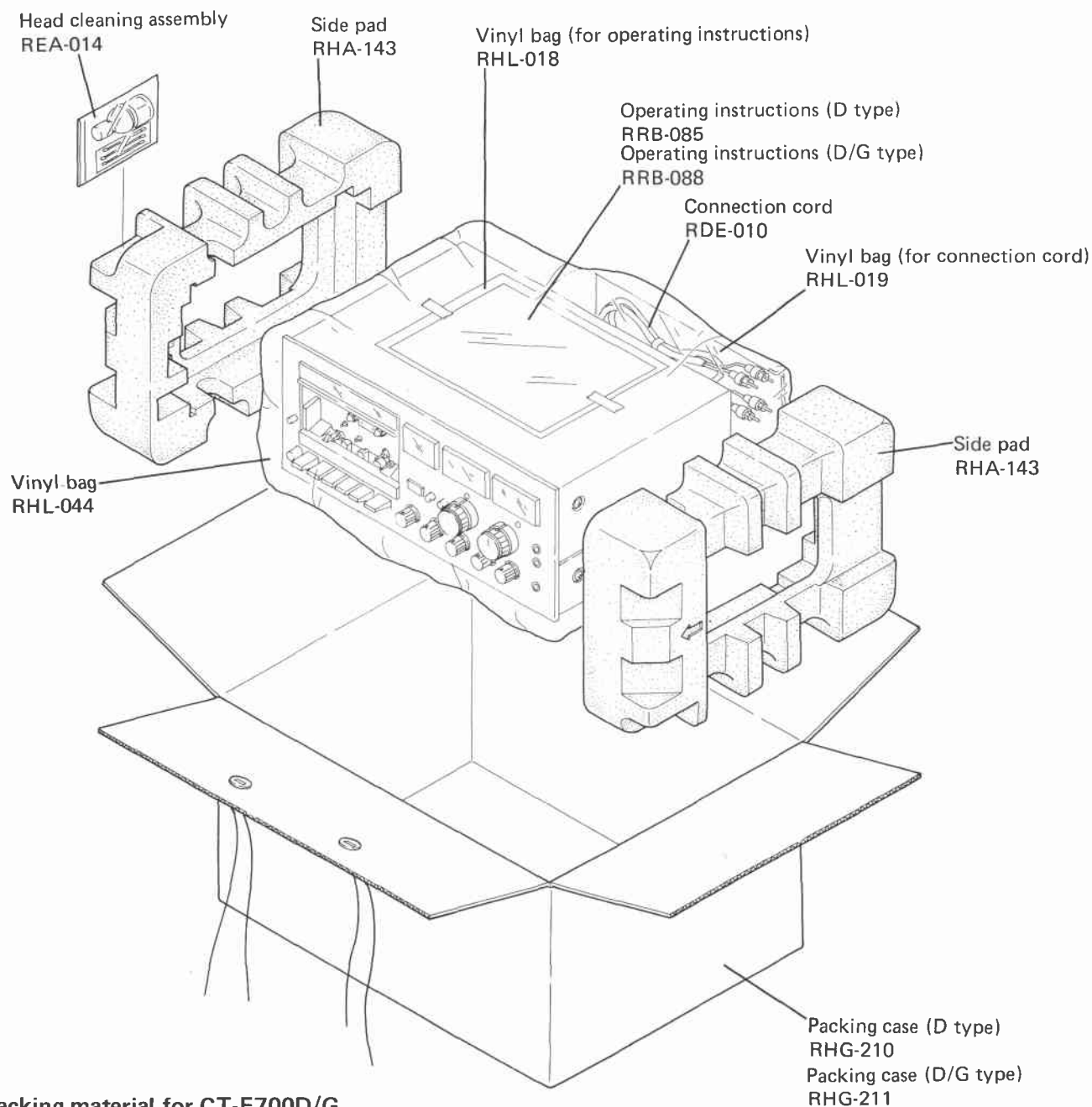


Fig. 30 Adjustment points

## 9. PACKING

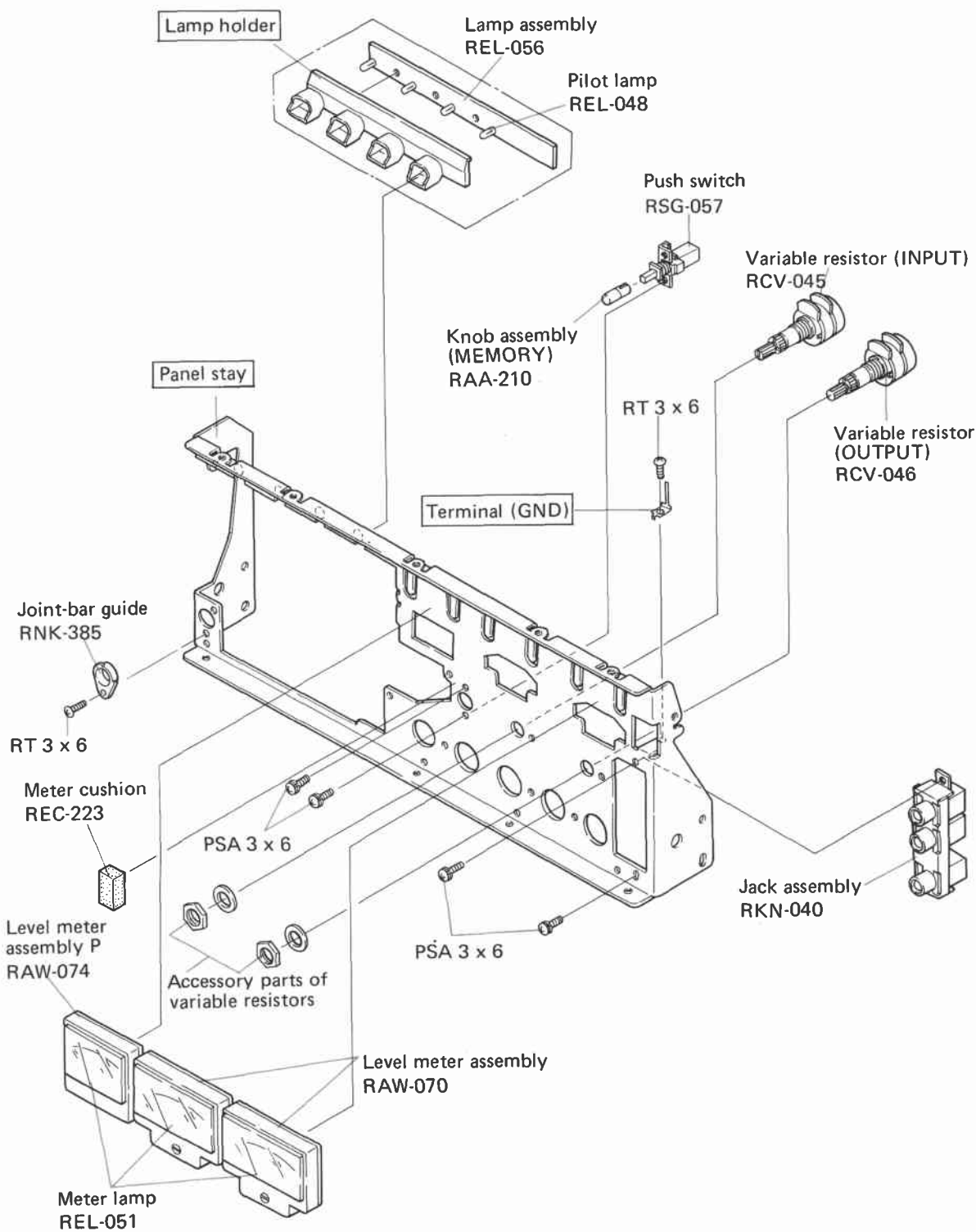


### Packing material for CT-F700D/G

Description	Parts No.
Spacer	RHC-077
Spacer A	RHC-071
Spacer B	RHC-072

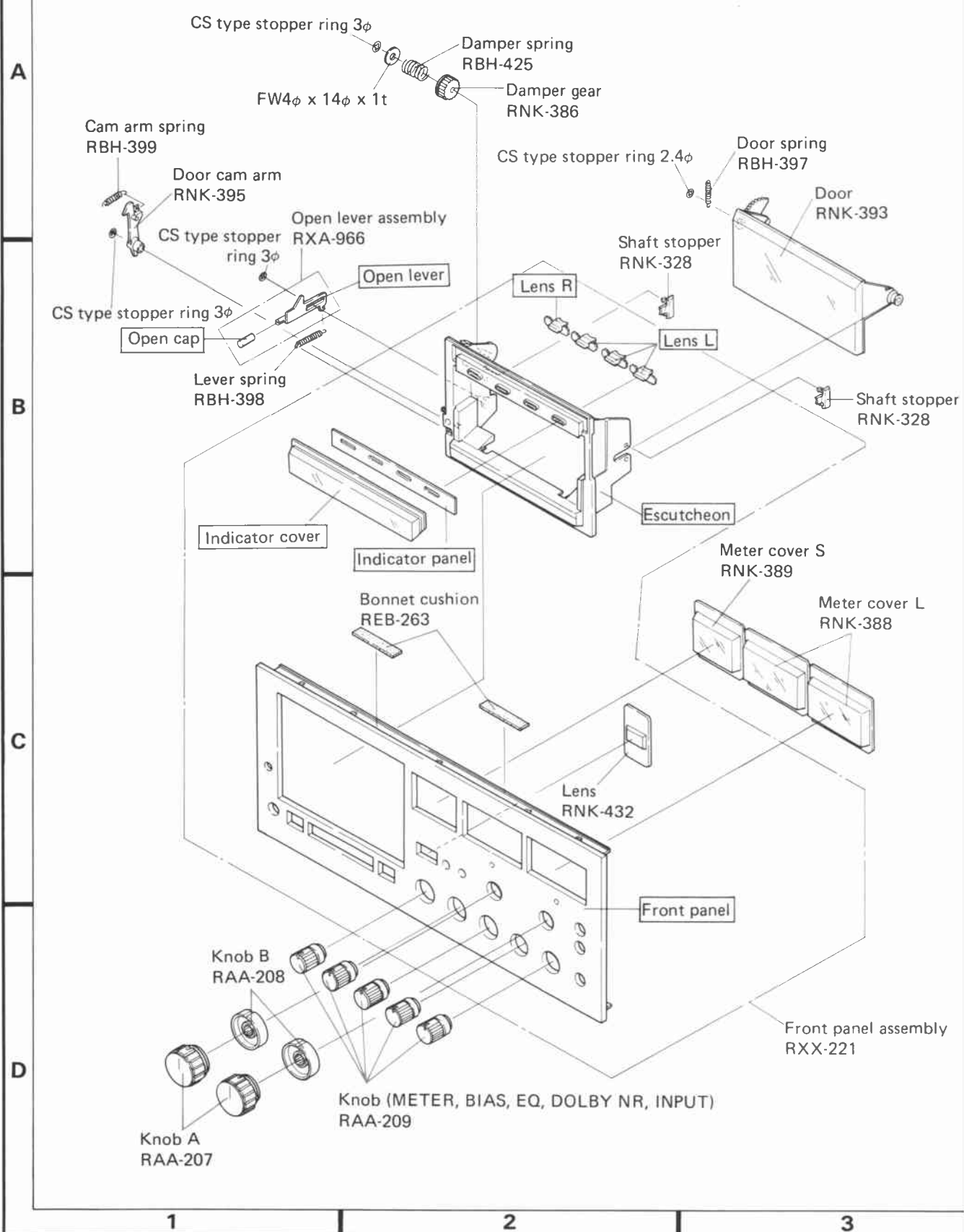
# 10.5 PANEL STAY

**NOTE:**  
Parts indicated in  type cannot be supplied.



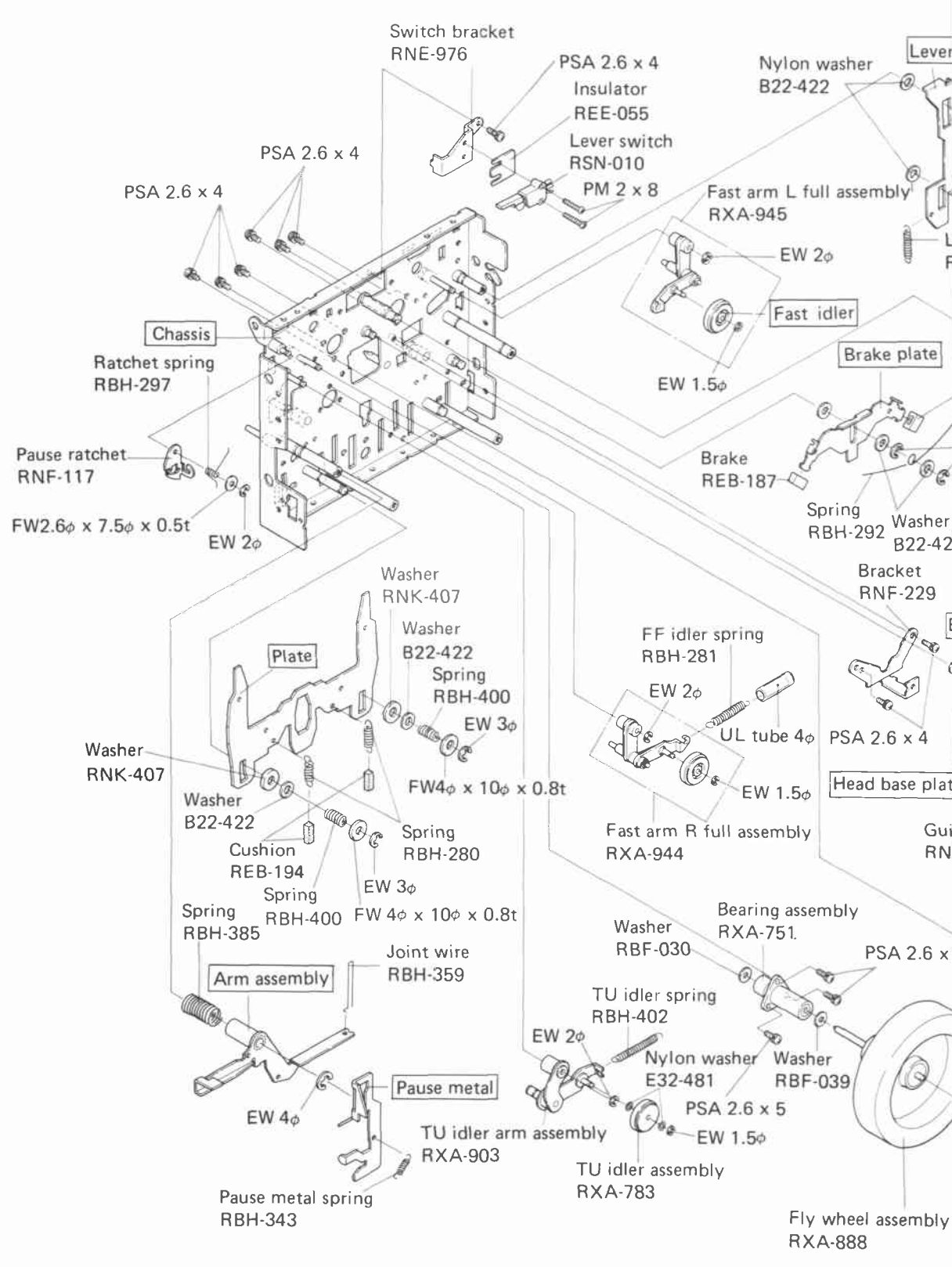
# 10.4 FRONT PANEL

**NOTE:**  
Parts indicated in   type cannot be supplied



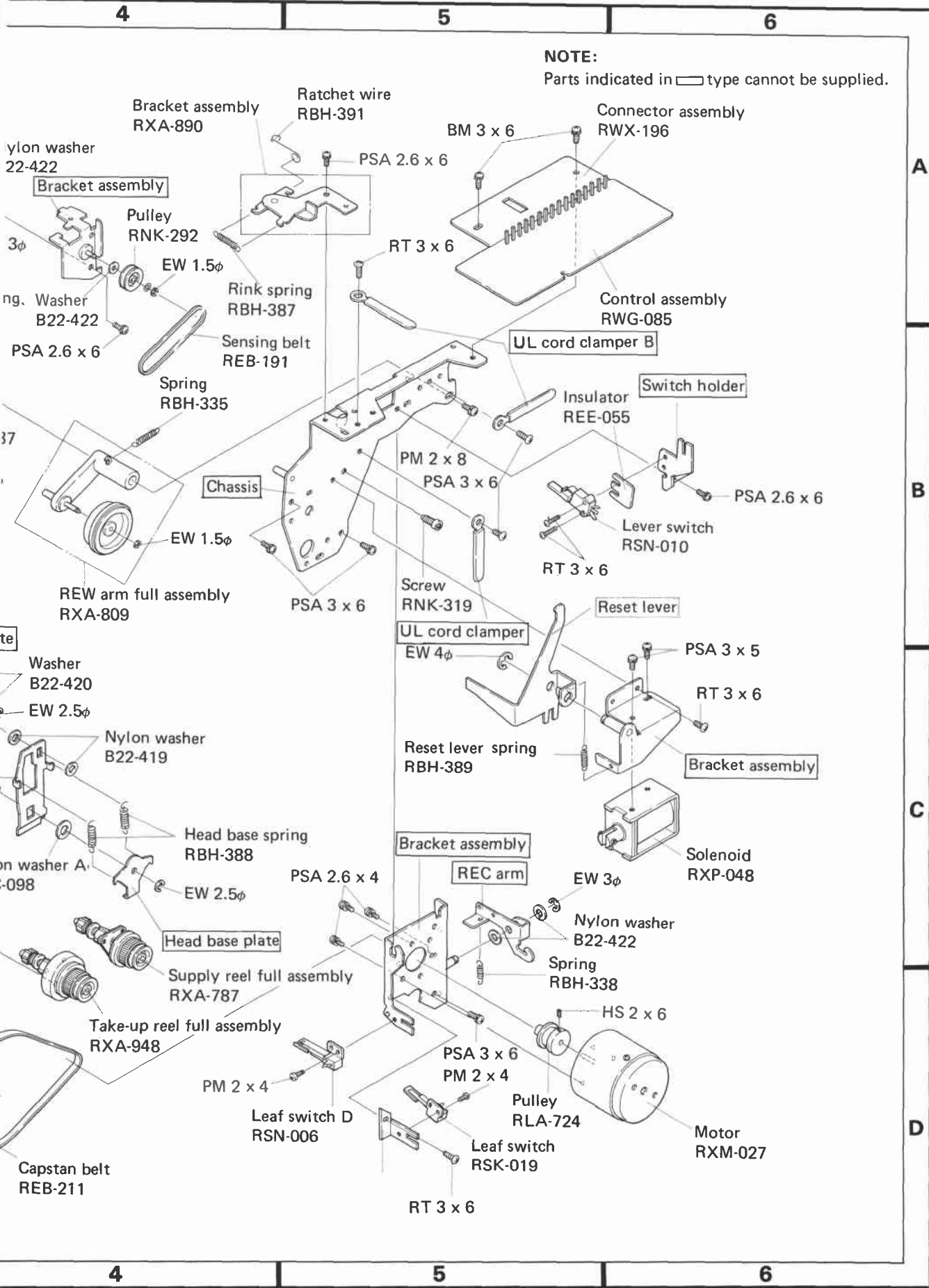
10.3 MECHANISM ASSEMBLY (REAR SIDE)

A  
B  
C  
D

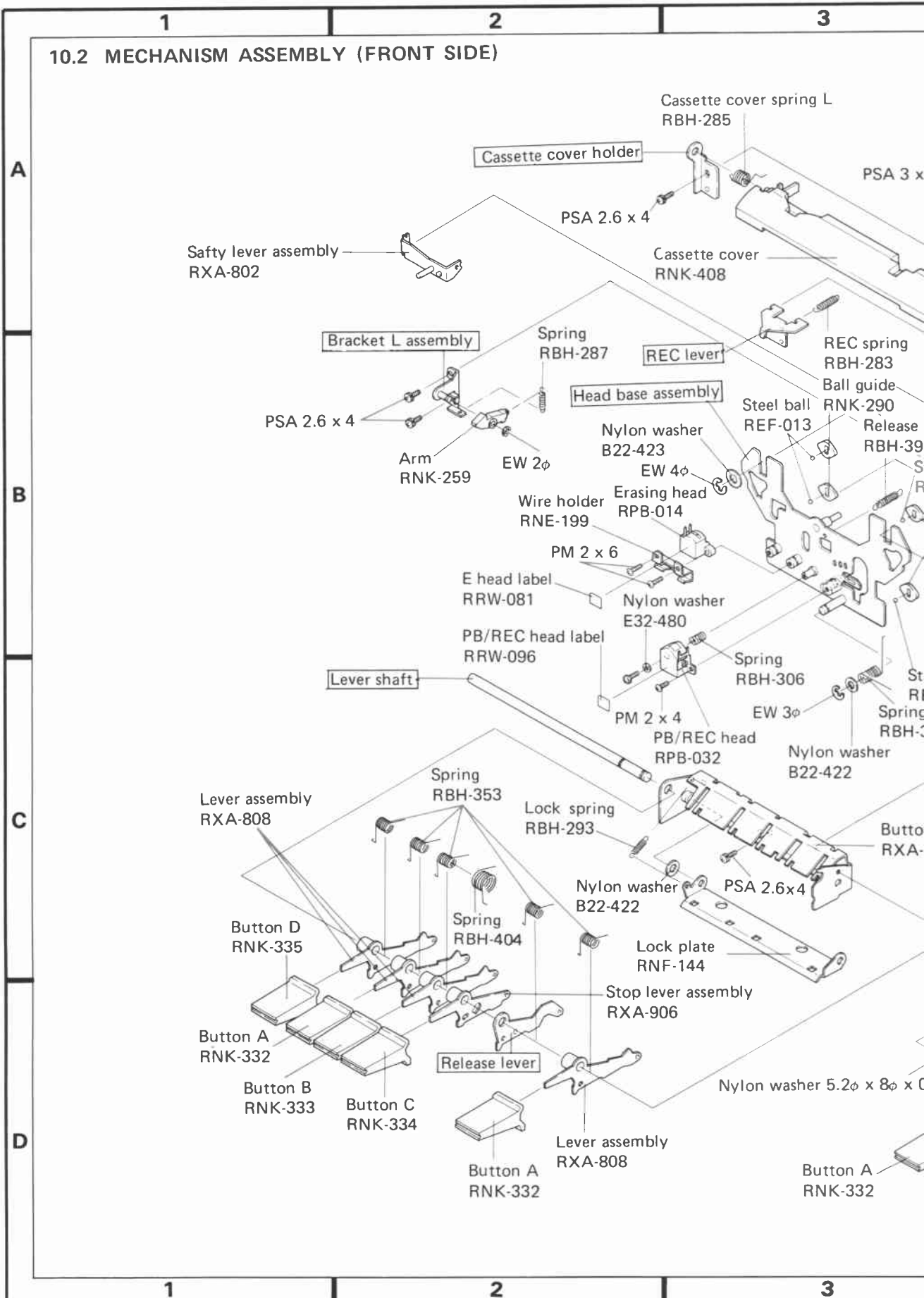


1 2 3





10.2 MECHANISM ASSEMBLY (FRONT SIDE)



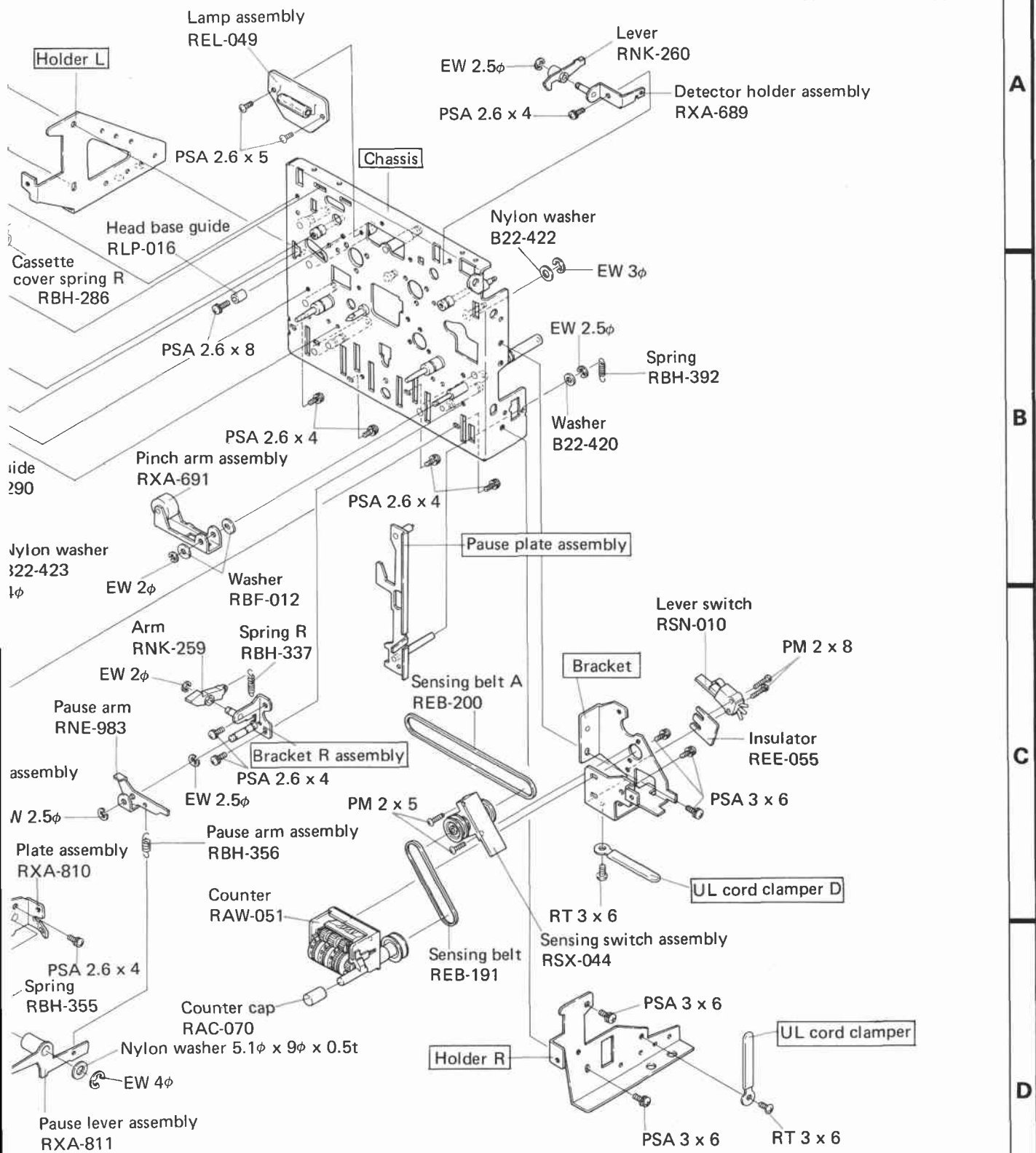
4

5

6

**NOTE:**

Parts indicated in   type cannot be supplied.



A

B

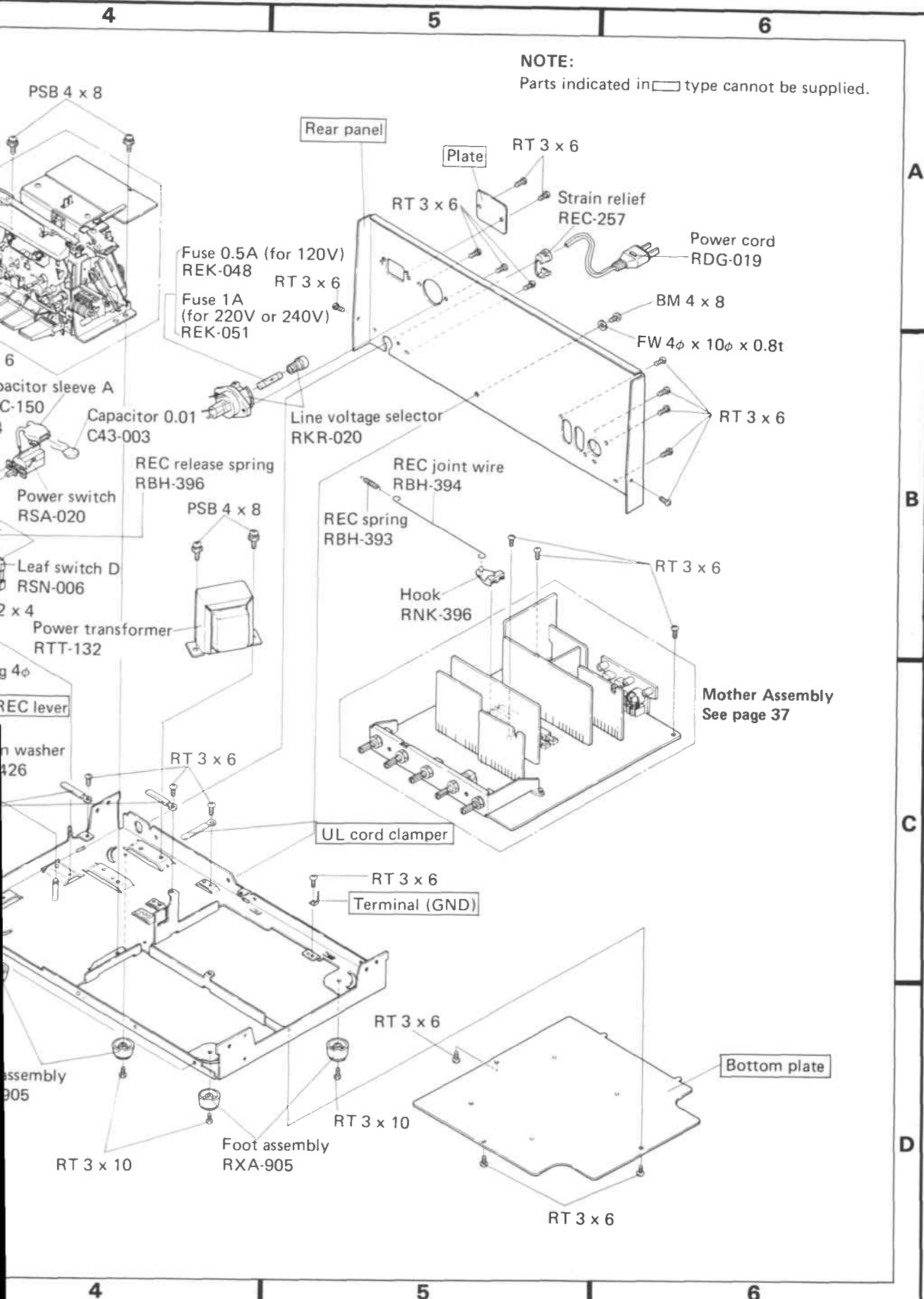
C

D

4

5

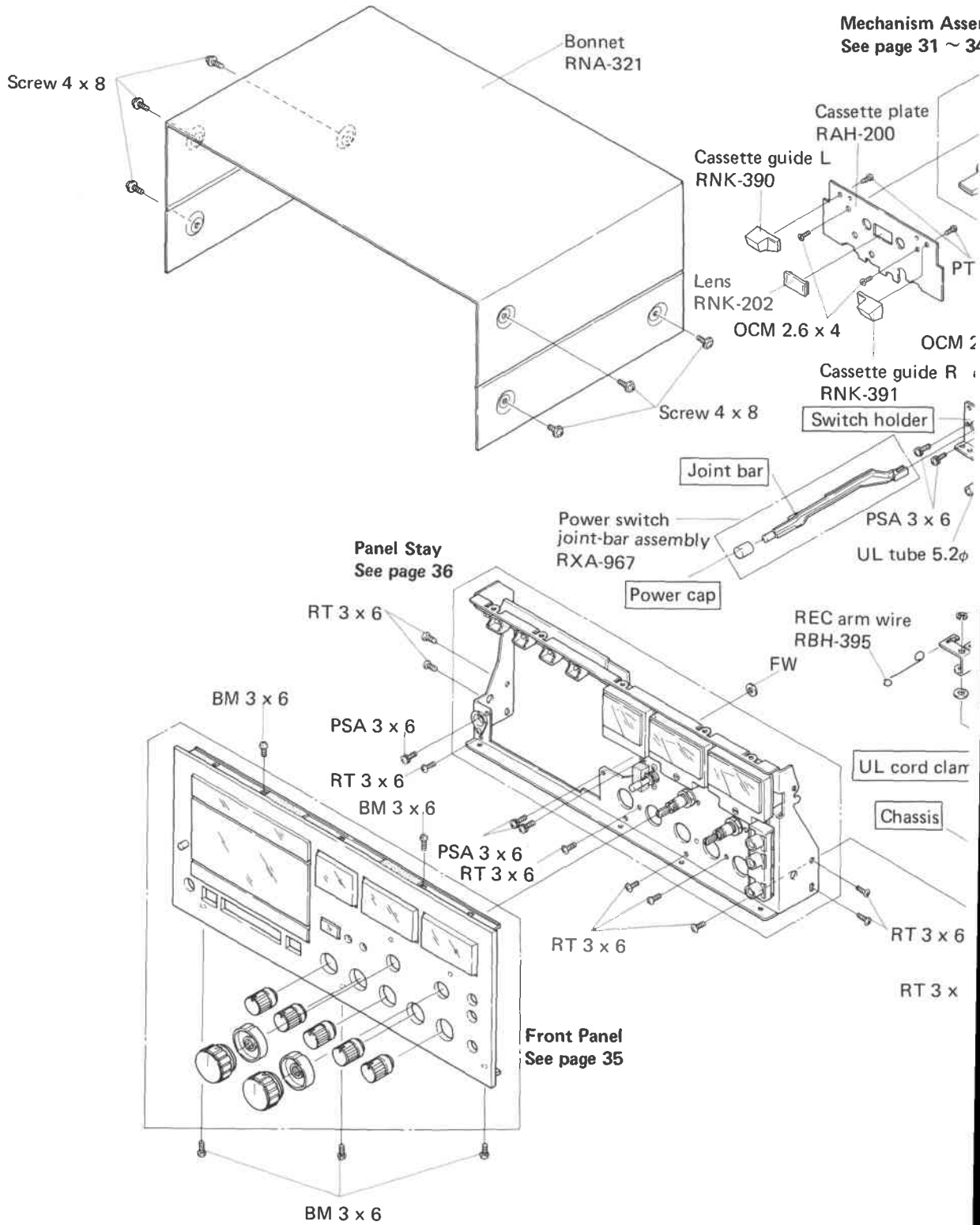
6



# 10. EXPLODED VIEWS

## 10.1 EXTERIOR

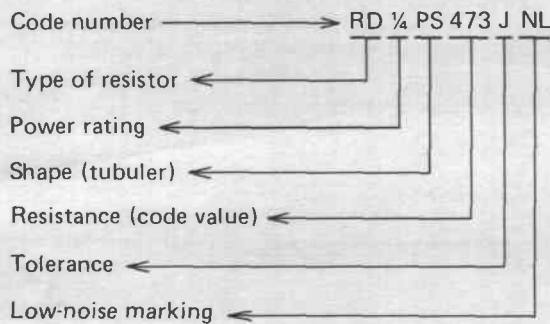
A  
B  
C  
D



1 2 3

# RESISTANCE VALUE CODES

Code numbers of resistors used in Pioneer equipment are expressed in the following way:—



Furthermore, in the list of parts found in the Service Manual, the resistance (code value) part of the above code number is expressed as □□□ or □□□□.

Resistors included in the Service Manual list of parts

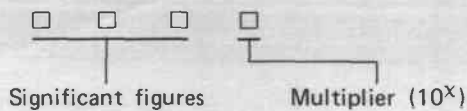
Ex. RD 1/4 PS □□□ JNL

When ordering resistor components, first ascertain the actual resistance value from the circuit diagram, and then convert it into code no. form as shown in the following examples.

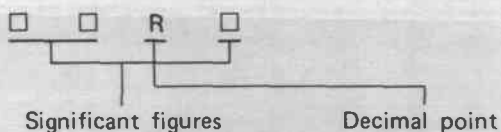
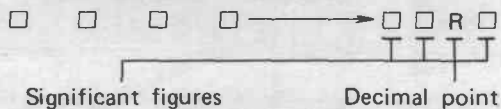
For further details on code numbers, refer to "Tuning Fork" VOL. 1.

## Ex. 1 For □□□□ Codes

### \* General resistors



### \* Resistors with fractional values

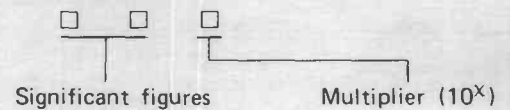


## Ex. 1

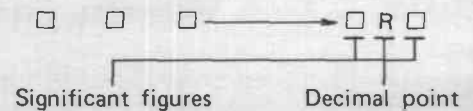
Nominal resistance (Ω)	Significant figure (two figures)	Multiplier (10 <sup>X</sup> )	Resistance value code
5.1	510	.....	5R10
5.62	562	.....	5R62
10	100	.....	10R0
22.5	225	.....	22R5
110	110	x10 <sup>0</sup>	1100
1k (1000)	100	x10 <sup>1</sup>	1001
1.56k (1560)	156	x10 <sup>1</sup>	1561
10k (10000)	100	x10 <sup>2</sup>	1002
33.6k (33600)	336	x10 <sup>2</sup>	3362
112k (112000)	112	x10 <sup>3</sup>	1123
1M (1000000)	100	x10 <sup>4</sup>	1004
1.56M (1560000)	156	x10 <sup>4</sup>	1564

## Ex. 2 For □□□ Codes

### \* General resistors



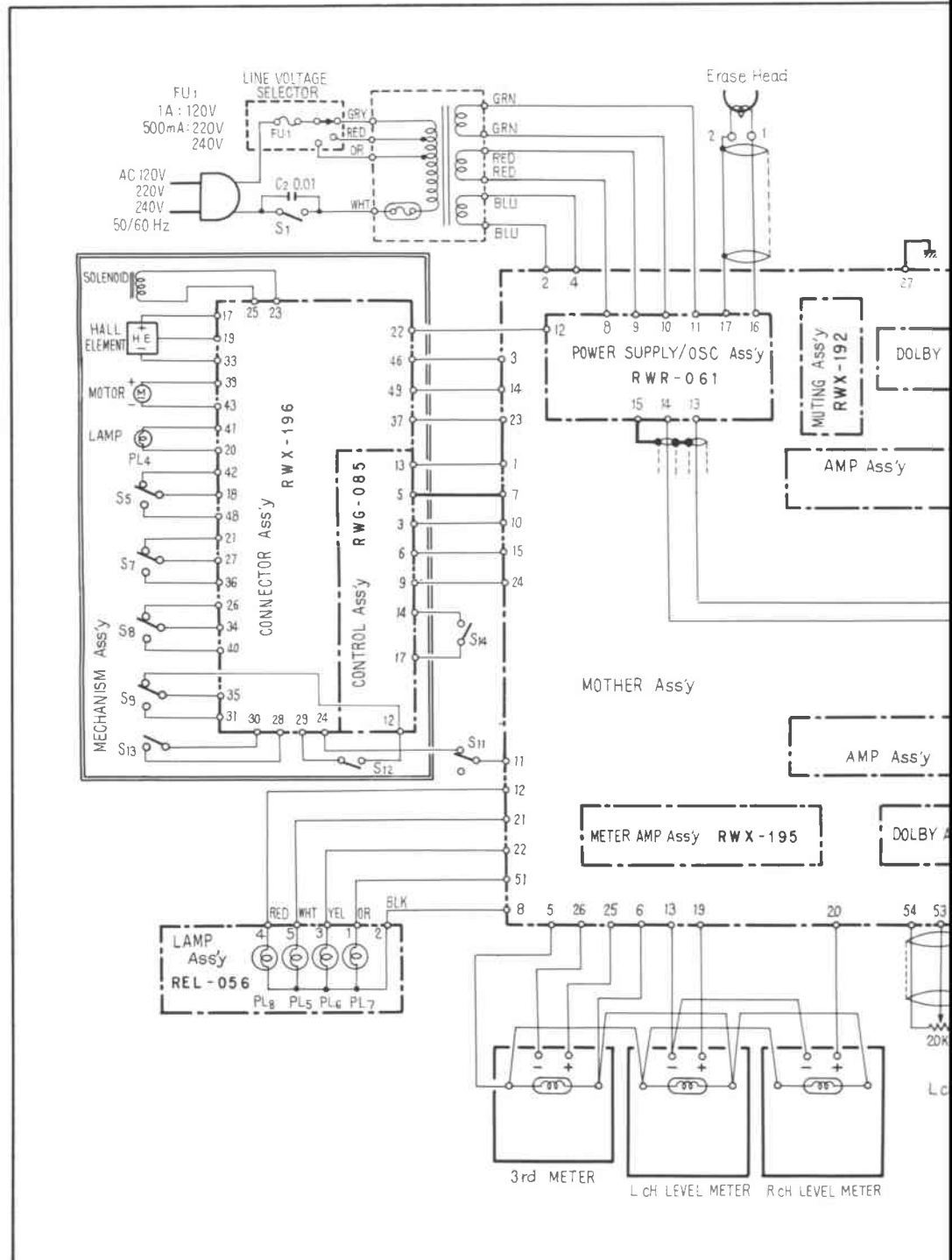
### \* Resistors with fractional values



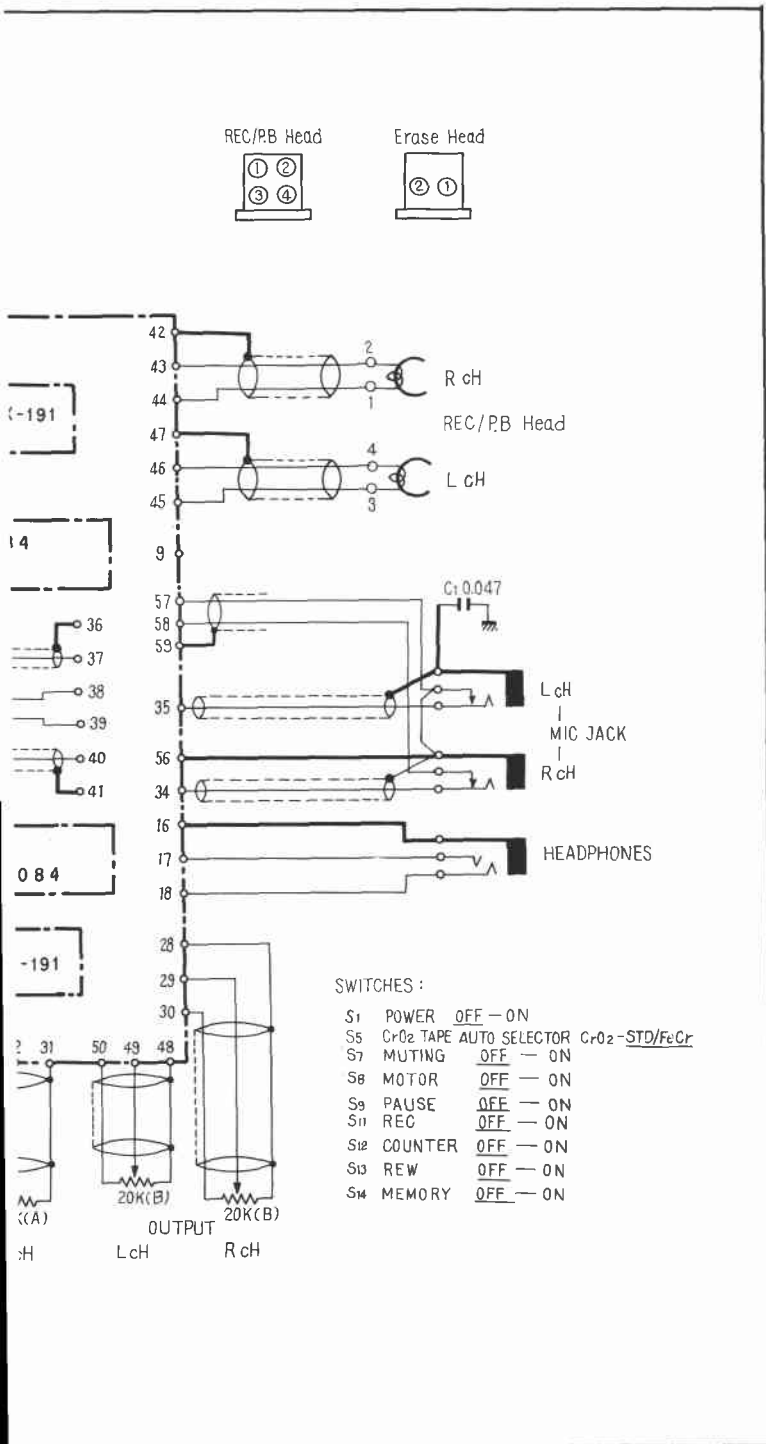
## Ex. 2

Nominal resistance (Ω)	Significant figure (two figures)	Multiplier (10 <sup>X</sup> )	Resistance value code
0.5	01	.....	0R5
1.5	15	.....	1R5
1	01	x10 <sup>0</sup>	010
22	22	x10 <sup>0</sup>	220
330	33	x10 <sup>1</sup>	331
1k (1000)	10	x10 <sup>2</sup>	102
5.6k (5600)	56	x10 <sup>3</sup>	562
68k (68000)	68	x10 <sup>3</sup>	683
820k (820000)	82	x10 <sup>4</sup>	824
1M (1000000)	10	x10 <sup>5</sup>	105
2.2M (2200000)	22	x10 <sup>5</sup>	225

## 11.2 CONNECTION DIAGRAM



## Appearance of Transistors and ICs



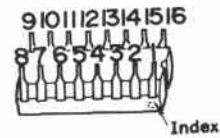
2SA564  
2SA564A  
2SC828  
2SC828A  
2SC1684  
2SA825  
2SC1740LN



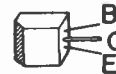
2SC372  
2SC373



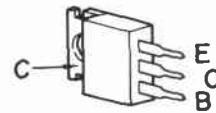
CR860



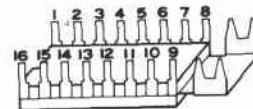
2SC1166



2SC790  
2SC1419  
2SD234



PA4001





10.6 MOTHER ASSEMBLY

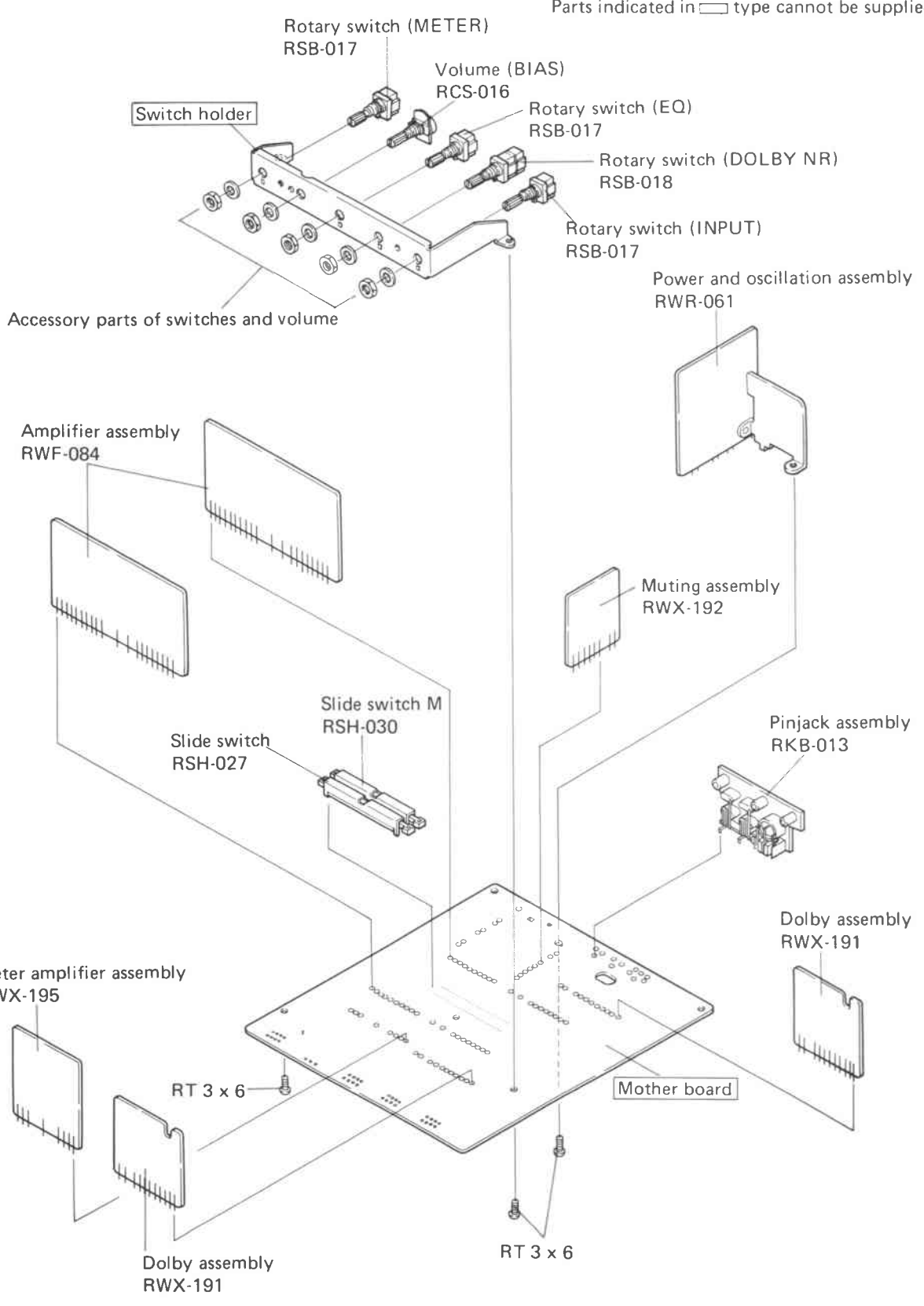
NOTE:  
Parts indicated in □ type cannot be supplied.

A

B

C

D



1

2

3

# 11. SCHEMATIC DIAGRAMS, P. C. BOARD PATTERNS AND PARTS LIST

## 11.1 MISCELLANEOUS PARTS LIST

**NOTE:**

- When ordering resistors, first covert resistance values into code form as shown in the following examples.

Ex. 1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J = 5%, and K = 10%).

560Ω	— 56 × 10 <sup>1</sup> —	561	.....	RD¼PS	561 J
47kΩ	— 47 × 10 <sup>3</sup> —	473	.....	RD¼PS	473 J
0.5Ω	— 0R5		.....	RN2H	0R5 K
1Ω	— 010		.....	RS1P	010 K

Ex. 2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62kΩ	562 × 10 <sup>1</sup>	5621	.....	RN¼SR	5621 F
--------	-----------------------	------	-------	-------	--------

### ASSEMBLIES

Part No.	Description
3WF-084	Amplifier assembly
3WX-191	Dolby assembly
3WR-061	Power and oscillation assembly
3WX-192	Muting assembly
3WX-195	Meter amplifier assembly
3WG-085	Control assembly

### OTHERS

Part No.	Symbol & Description
RDG-019	Power cord
RKR-020	Line voltage selector (switchable 3 positions)
RKN-040	Jack assembly
RAW-074	Level meter assembly P
RAW-070	Level meter assembly
REL-056	Lamp assembly
RXX-218	Front panel assembly
RNA-321	Bonnet
RAA-207	Knob A
RAA-208	Knob B
RAA-209	Rotary knob

### TRANSFORMER

Part No.	Symbol & Description
3TT-132	T1 Power transformer

### SWITCHES

Part No.	Symbol & Description
3SA-020	S1 Power switch
3SN-016	S11 Leaf switch (REC)
3SG-057	S14 Push switch (MEMORY)

### CAPACITORS

Part No.	Symbol & Description
3KDYF 473Z 50	C1 Ceramic 0.047 50
343-003	Ceramic 0.01

### RESISTORS

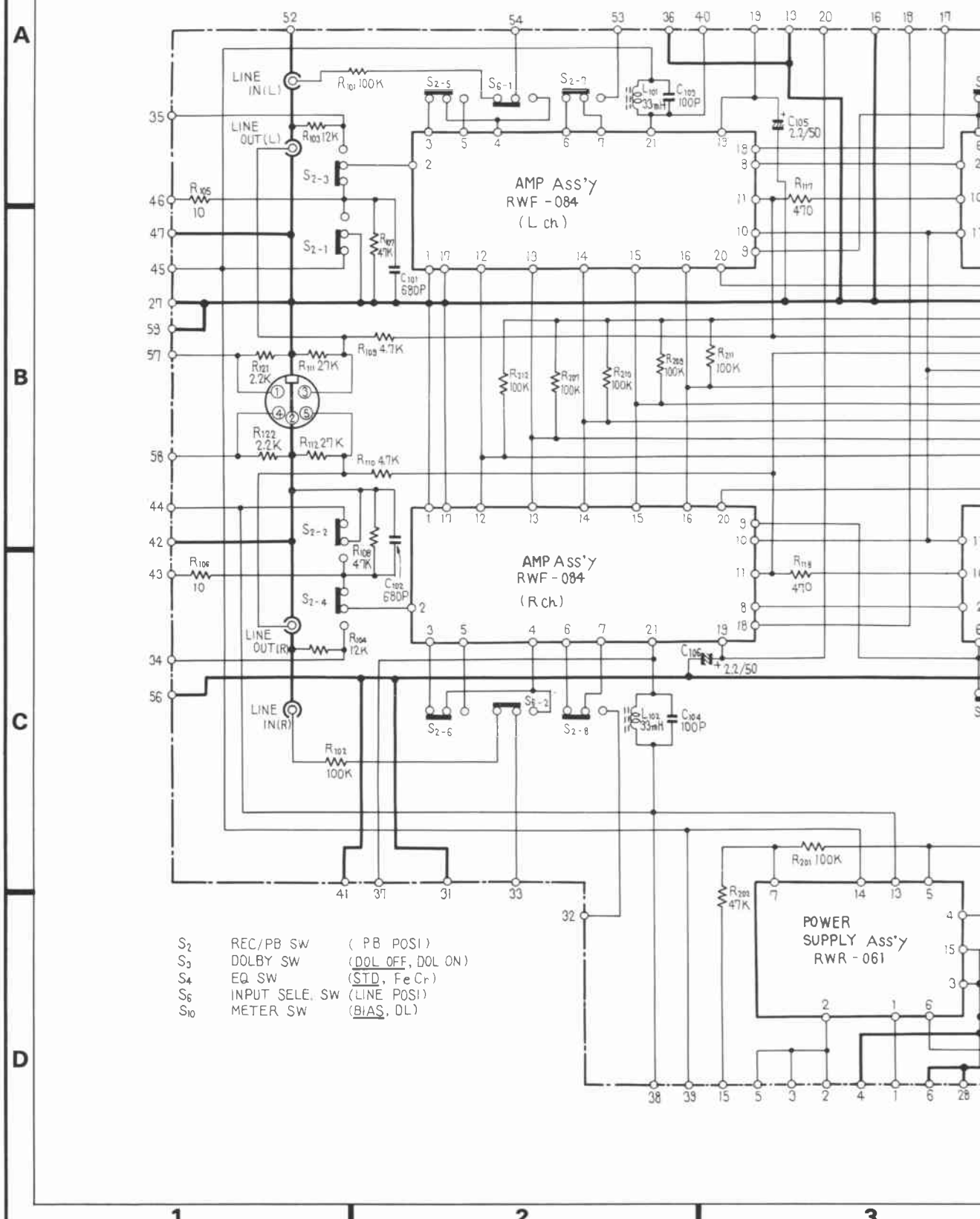
Part No.	Symbol & Description
3CV-045	VR101 Variable resistor (INPUT) 20k-A
3CV-046	VR102 Variable resistor (OUTPUT) 20k-B

### List of Changed Parts for Factory Modification

List of changed parts information will be furnished whenever necessary and you are requested to amend parts number in this parts list.

Symbol	Part No.	Description

# 11.4 MOTHER ASSEMBLY



- S<sub>2</sub> REC/PB SW (PB POSI)
- S<sub>3</sub> DOLBY SW (DOL OFF, DOL ON)
- S<sub>4</sub> EQ SW (STD, Fe Cr)
- S<sub>6</sub> INPUT SELE. SW (LINE POSI)
- S<sub>10</sub> METER SW (BIAS, DL)

4

5

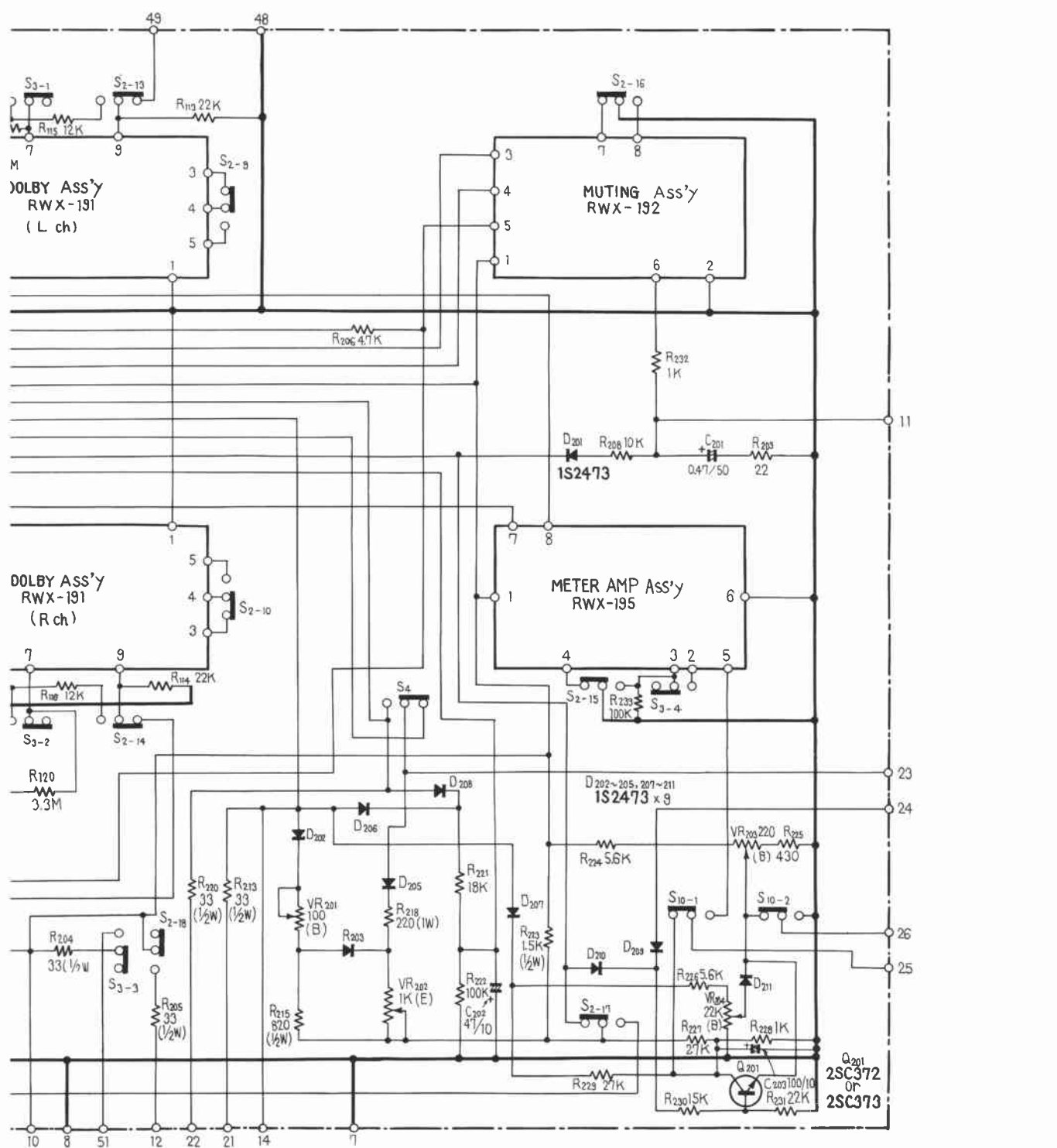
6

A

B

C

D



4

5

6

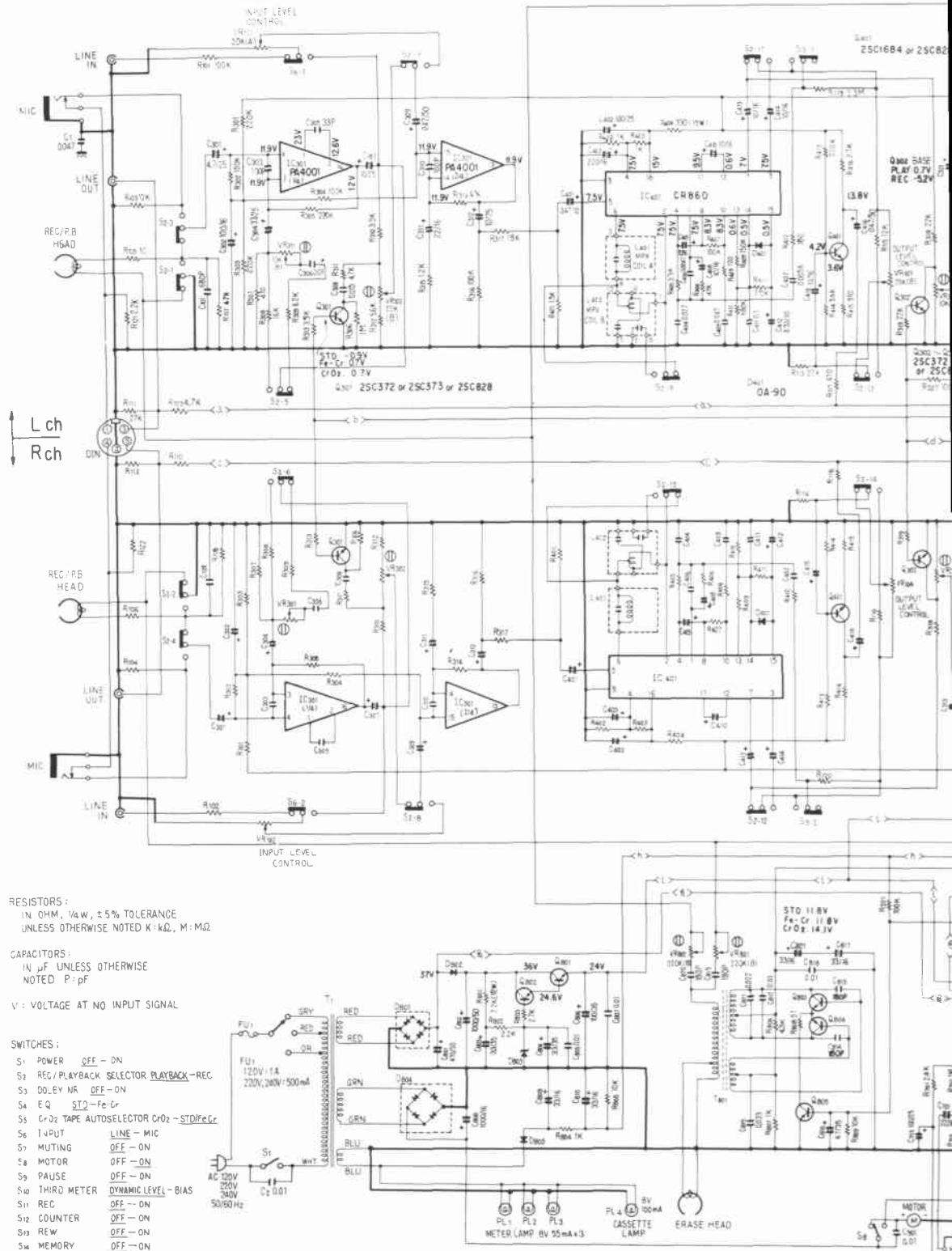
# 11.3 SCHEMATIC DIAGRAM

A

B

C

D



RESISTORS :  
IN OHM, 1/4W, ±5% TOLERANCE  
UNLESS OTHERWISE NOTED K-kΩ, M-MΩ

CAPACITORS :  
IN μF UNLESS OTHERWISE  
NOTED P-pF

V : VOLTAGE AT NO INPUT SIGNAL

- SWITCHES :
- S1 POWER OFF - ON
  - S2 REC/PLAYBACK SELECTOR PLAYBACK-REC
  - S3 DOLBY NR OFF - ON
  - S4 EQ STD - Fe-Cr
  - S5 Cr-02 TAPE AUTOSELECTOR Cr02 - STD/Fe-Cr
  - S6 INPUT LINE - MIC
  - S7 MUTING OFF - ON
  - S8 MOTOR OFF - ON
  - S9 PAUSE OFF - ON
  - S10 THIRD METER DYNAMIC LEVEL - BIAS
  - S11 REC OFF - ON
  - S12 COUNTER OFF - ON
  - S13 REW OFF - ON
  - S14 MEMORY OFF - ON

⊕ : ADJUSTING MARK

This is the basic schematic diagram, but the actual circuit may vary due to improvements in design.

- Q801 2SD234
- Q802 2SC372 or 2SC373
- Q803, Q804 2SC1166 or 2SC1214 × 2
- Q805 2SC372 or 2SC373
- D805 1S2473
- D806 W038 or W03C or S1B01-02
- D807 WZ-250
- D801, D804 STQB10 × 2

1

2

3

4

5

6

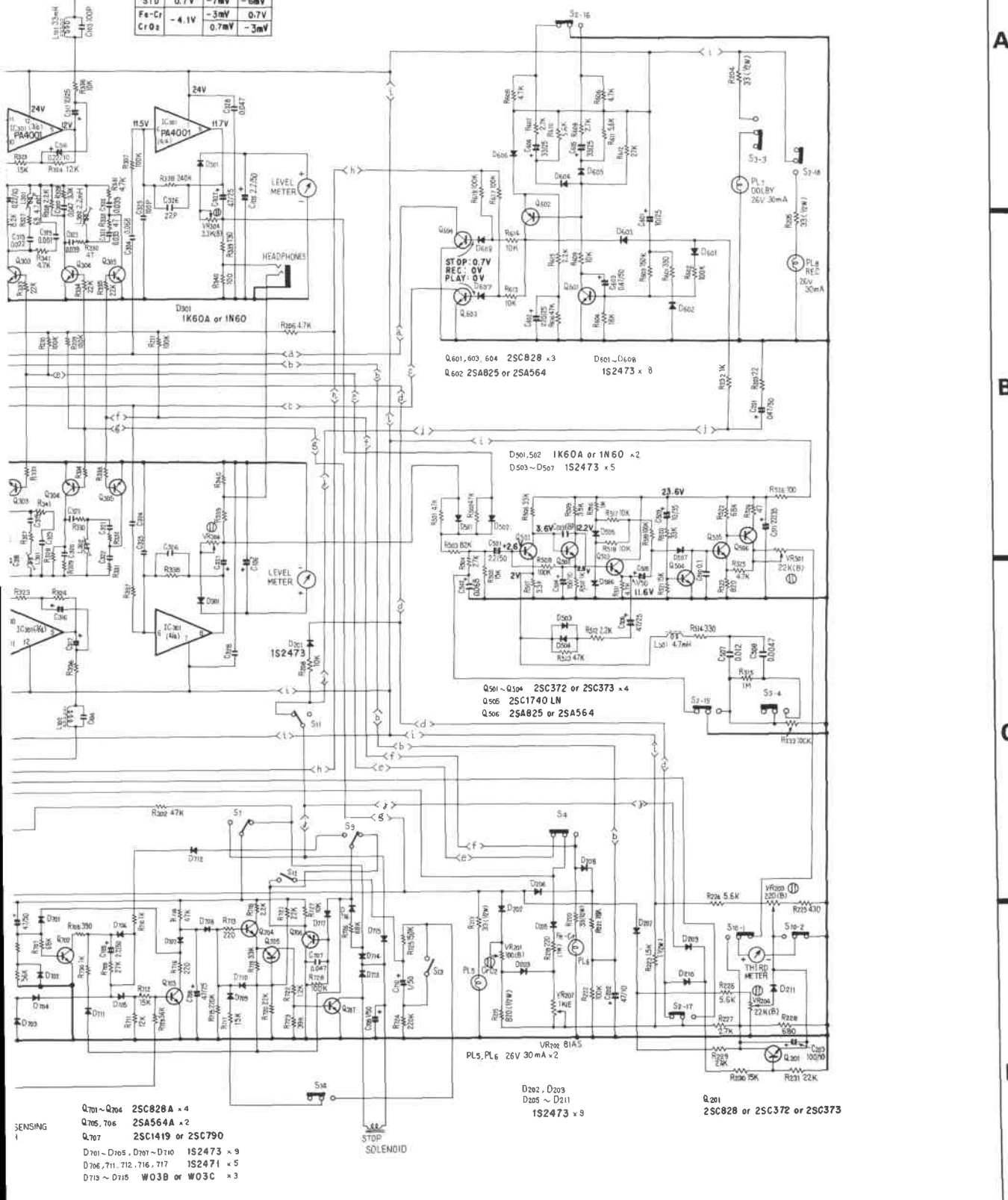
A

B

C

D

	Q303	Q304	Q305
BASE	0.7V	-7mV	-6mV
Fe-Cr	-4.1V	-3mV	0.7V
Cr-O2		0.7mV	-3mV



- Q701 ~ Q704 2SC828A x 4
- Q705, 706 2SA564A x 2
- Q707 2SC1419 or 2SC790
- D701 ~ D705, D707 ~ D710 1S2473 x 5
- D706, 711, 712, 716, 717 1S2471 x 5
- D718 ~ D718 W03B or W03C x 3

- D202, D203 D205 ~ D211 1S2473 x 9

- Q201 2SC828 or 2SC372 or 2SC373

4

5

6

## Parts List of Mother Assembly

*Note: When ordering resistors, convert resistance value into code form, then rewrite the part no. as before.*

### ASSEMBLIES

Part No.	Description
RWF-084	Amplifier assembly
RWX-191	Dolby assembly
RWR-061	Power and oscillation assembly
RWX-192	Muting assembly
RWX-195	Meter amplifier assembly

### SWITCHES AND COILS

Part No.	Symbol & Description
RTF-033	L101, L102 Trap coil
RSB-017	S4, S6, S10 Rotary switch
RSB-018	S3 Rotary switch
RSH-027	S2 Slide switch
RSH-030	Slide switch M

### CAPACITORS

Part No.	Symbol & Description
RCE-021	C101, C102 680p/50V
RCE-003	C103, C104 100p/50V
CEA 2R2P 50	C105, C106
CEA 0R47P 50	C201
CEA 470P 10	C202
CEA 101P 10	C203

### RESISTORS

Part No.	Symbol & Description
RCP-041	VR201 Semi fixed 100-B
RCS-016	VR202 Variable resistor
RCP-042	VR203 Semi fixed 220-B
C92-857	VR204 Semi fixed 22k-B
RD¼PS □□□ J	R101-122, R201-R203, R206-R212, R221, R222, R224-R231
RD½PSF □□□ J	R204, R205, R213, R215, R220, R223
RS1PSF □□□ J	R218

### SEMICONDUCTORS

Part No.	Symbol & Description
2SC372-Y (2SC373) (2SC828-R, S or Q) 1S2473	Q201 D201-D203, D205-D211

### OTHERS

Part No.	Symbol & Description
RKB-013	Pin-jack assembly
RNK-396	Joint hook

## 11.5 MUTING ASSEMBLY (RWX-192)

### Parts List

#### CAPACITORS

Part No.	Symbol & Description
CEA 100P 25	C601
CEA 221P 25	C602
CEA 0R47P 50	C603
CEA 330P 25	C604, C605

*Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.*

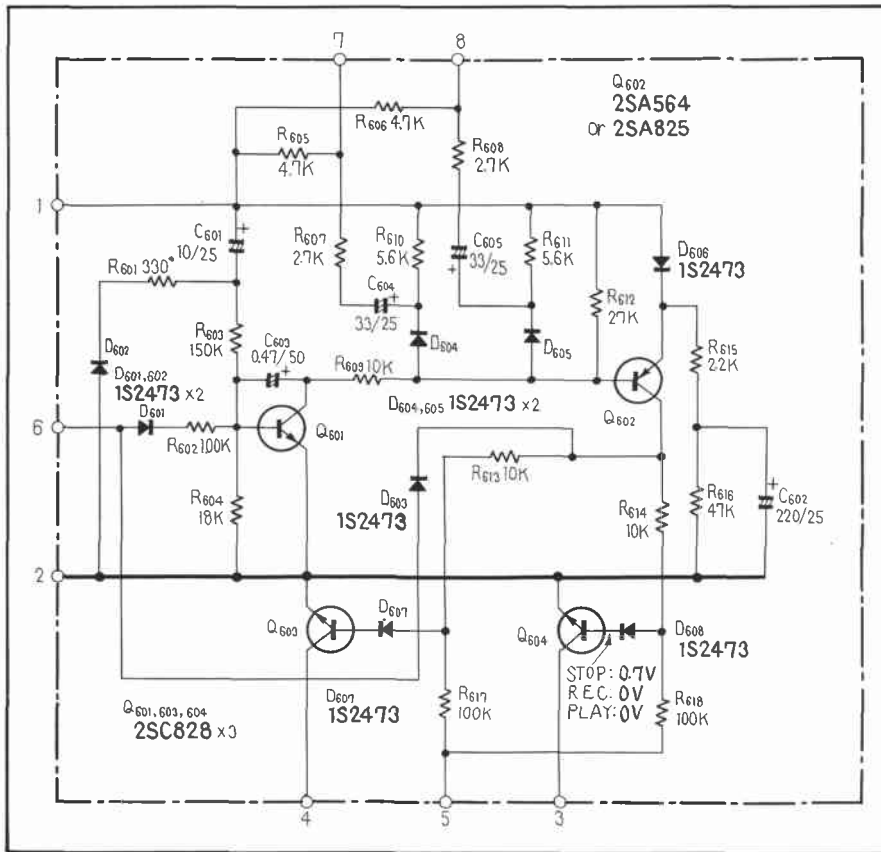
#### RESISTORS

Part No.	Symbol & Description
RD¼PS □□□ J	R601-R618

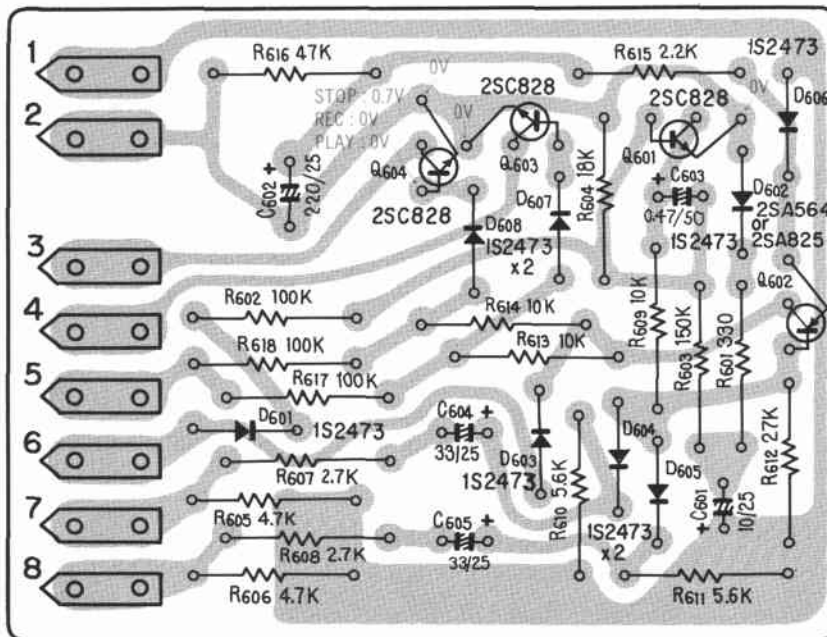
#### SEMICONDUCTORS

Part No.	Symbol & Description
2SC828-R, S or Q 2SA825-P or Q (2SA564-R, S or Q) 1S2473	Q601, Q603, Q604 Q602 D601-D608

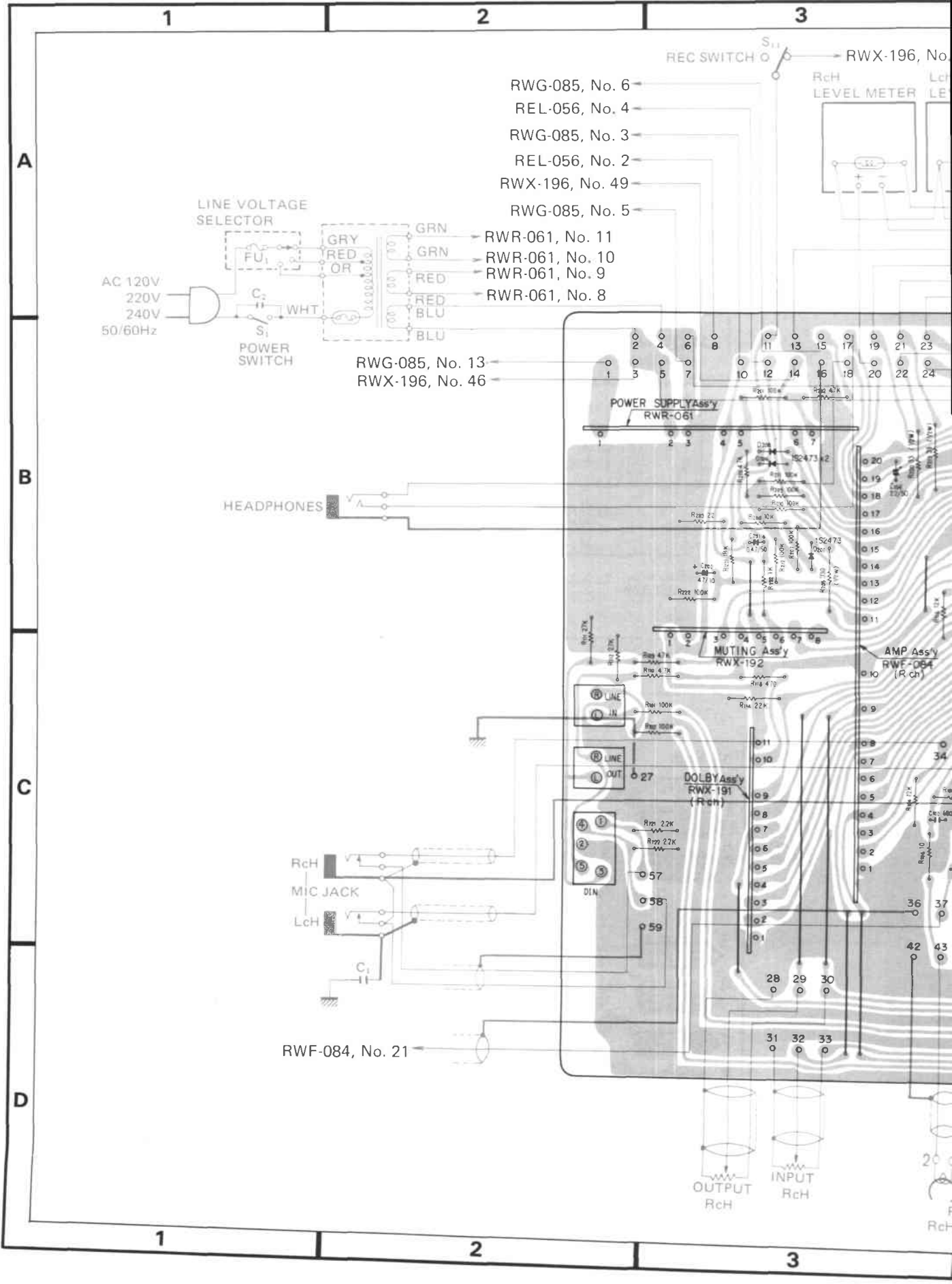
Muting assembly (RWX-192)



Foil Side







AC 120V  
220V  
240V  
50/60Hz

LINE VOLTAGE  
SELECTOR

POWER  
SWITCH

RWG-085, No. 13  
RWX-196, No. 46

HEADPHONES

RcH  
MIC JACK  
LcH

RWF-084, No. 21

REC SWITCH  $S_{11}$

RWG-085, No. 6  
REL-056, No. 4  
RWG-085, No. 3  
REL-056, No. 2  
RWX-196, No. 49  
RWG-085, No. 5  
RWR-061, No. 11  
RWR-061, No. 10  
RWR-061, No. 9  
RWR-061, No. 8

RcH LEVEL METER  
LcH LEVEL METER

POWER SUPPLY Ass'y  
RWR-061

MUTING Ass'y  
RWX-192

DOLBY Ass'y  
RWX-191  
(RcH)

AMP Ass'y  
RWF-084  
(RcH)

OUTPUT  
RcH

INPUT  
RcH

4

5

6

ER  
3rd METER

- REL-056, No. 5
- RWX-196, No. 37
- REL-056, No. 3
- RWG-085, No. 9

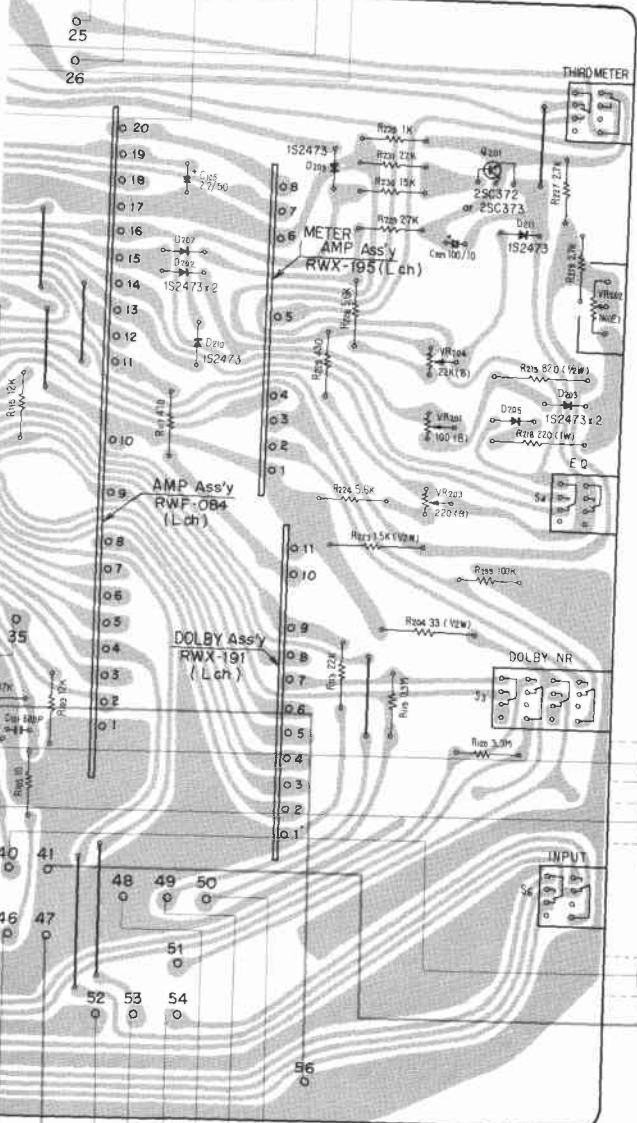
A

Foil Side

REC/PB HEAD ERASE HEAD



B



C

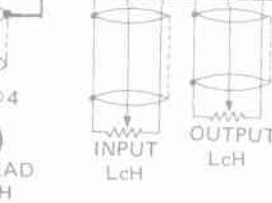
→ RWR-061, No. 13

→ RWR-061, No. 14

→ RWR-061, No. 15

→ RWF-084, No. 21

D

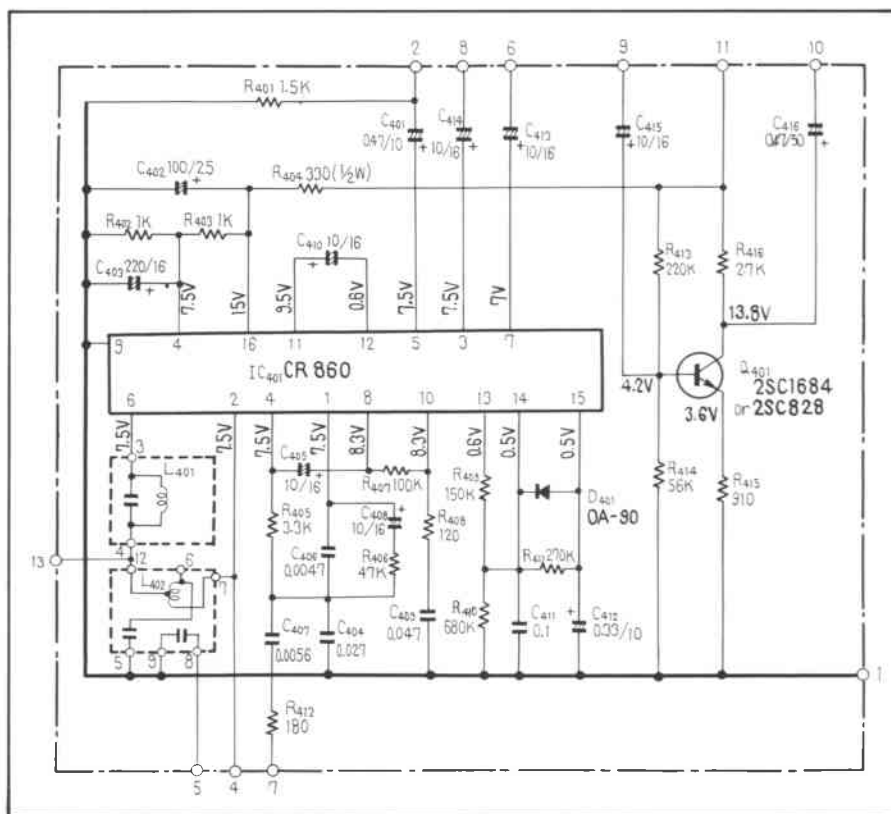


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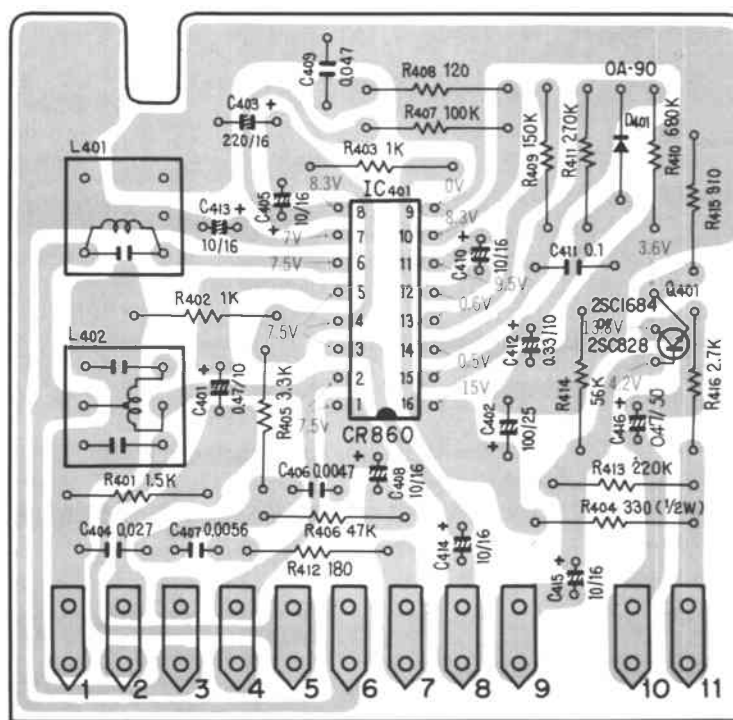
5

6

11.6 DOLBY ASSEMBLY (RWX-191)



Foil Side



## Parts List of Dolby Assembly (RWX-191)

### COILS

Part No.	Symbol & Description	
RTF-029	L401	MPX coil A
RTF-030	L402	MPX coil B

### CAPACITORS

Part No.	Symbol & Description	
CSSA 0R47M 10	C401	
CEA 101P 25	C402	
CEA 221P 16	C403	
CQMA 273K 50	C404	
CEA 100P 16	C405, C408, C410, C413—C415	
CQMA 472K 50	C406	
CQMA 562K 50	C407	
CQMA 473K 50	C409	
CQMA 104K 50	C411	
CSSA 0R33M 10	C412	

Part No.	Symbol & Description	
CEA 0R47P 25	C416	

*Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.*

### RESISTORS

Part No.	Symbol & Description	
RD $\frac{1}{2}$ PS □□□ J	R401—R403, R405—R416	
RD $\frac{1}{2}$ PSF □□□ J	R404	

### SEMICONDUCTORS

Part No.	Symbol & Description	
CR860	IC401	
2SC1684-R or S (2SC828H-R or S)	Q401	
OA90	D401	

## 11.7 AMPLIFIER ASSEMBLY (RWF-084)

### Parts List

#### COILS

Part No.	Symbol & Description	
RTF-031	L301	Peaking coil
RTF-037	L302	Peaking coil

#### CAPACITORS

Part No.	Symbol & Description	
RCH-017	C301	4.7/25V
CEA 101P 16	C302	
CCDSL 101K 50	C303, C310, C325	
RCH-036	C304	33/16V
CCDSL 330K 50	C305	
CQMA 103K 50	C306	
CEA 100P 25	C307, C317	
CQMA 153K 50	C308	
CEA R47P 50	C309	
CEA 220P 16	C311	
CEA 010P 50	C313	
CEA 330P 16	C314	
CEA 100P 16	C315	
CSSA 0R22M 10	C316, C318	
CQMA 223J 50	C319	
CQMA 473K 50	C320	
CQMA 333K 50	C321	
CQMA 393K 50	C322, C323	

Part No.	Symbol & Description	
CQMA 683K 50	C324	
CCDSL 220K 50	C326	
CEA 470P 25	C327	
CKDYF 473Z 50	C328	
CQMA 102K 50	C329	

*Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.*

#### RESISTORS

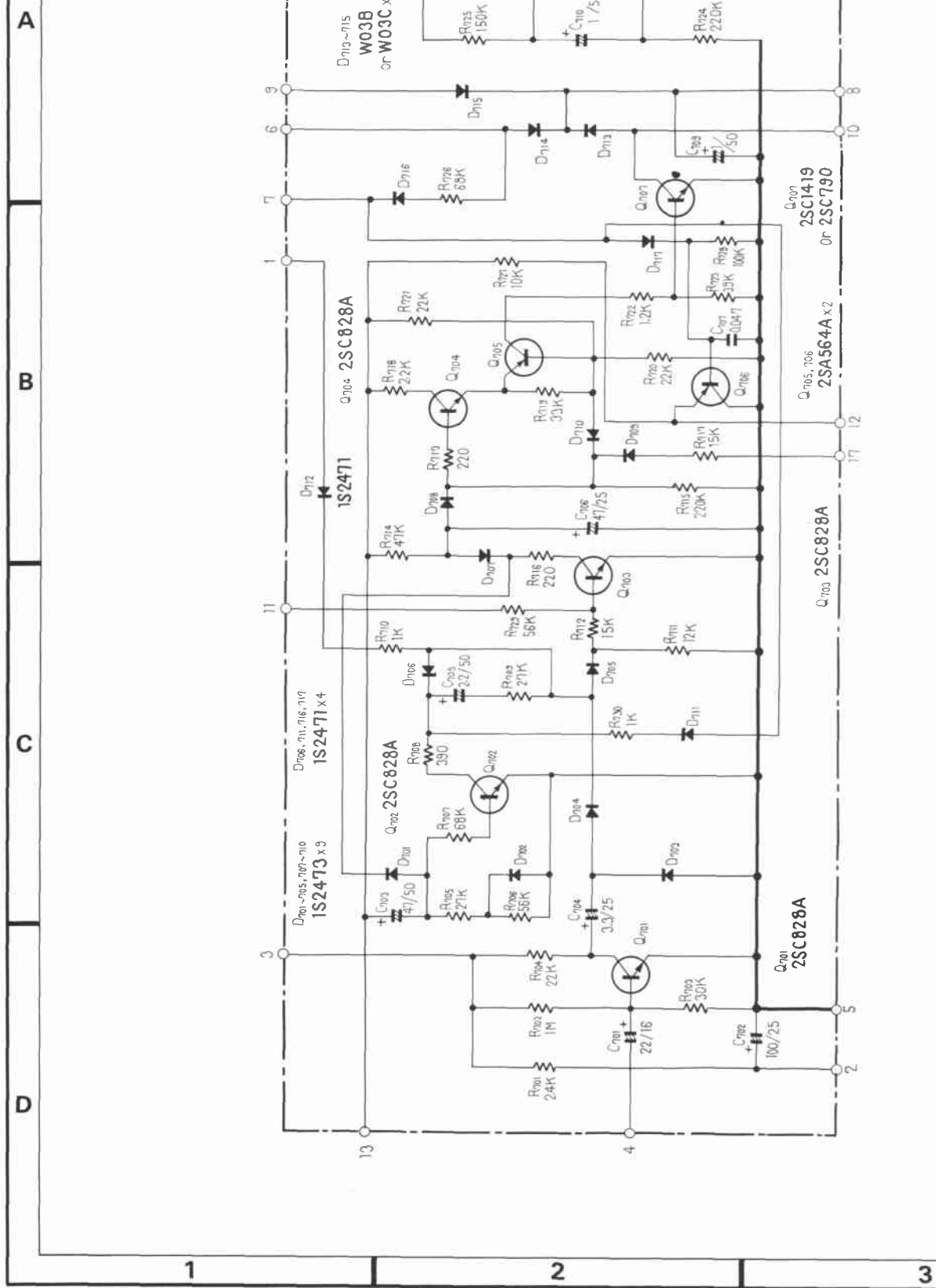
Part No.	Symbol & Description	
RCP-032	VR301, VR303	Semi fixed 10k-B
RCP-009	VR302	Semi fixed 22k-B
RCP-039	VR304	Semi fixed 3.3k-B

RD $\frac{1}{2}$ PS □□□ J	R301—R305, R307—R341	
RD $\frac{1}{2}$ VS □□□ J	R306	

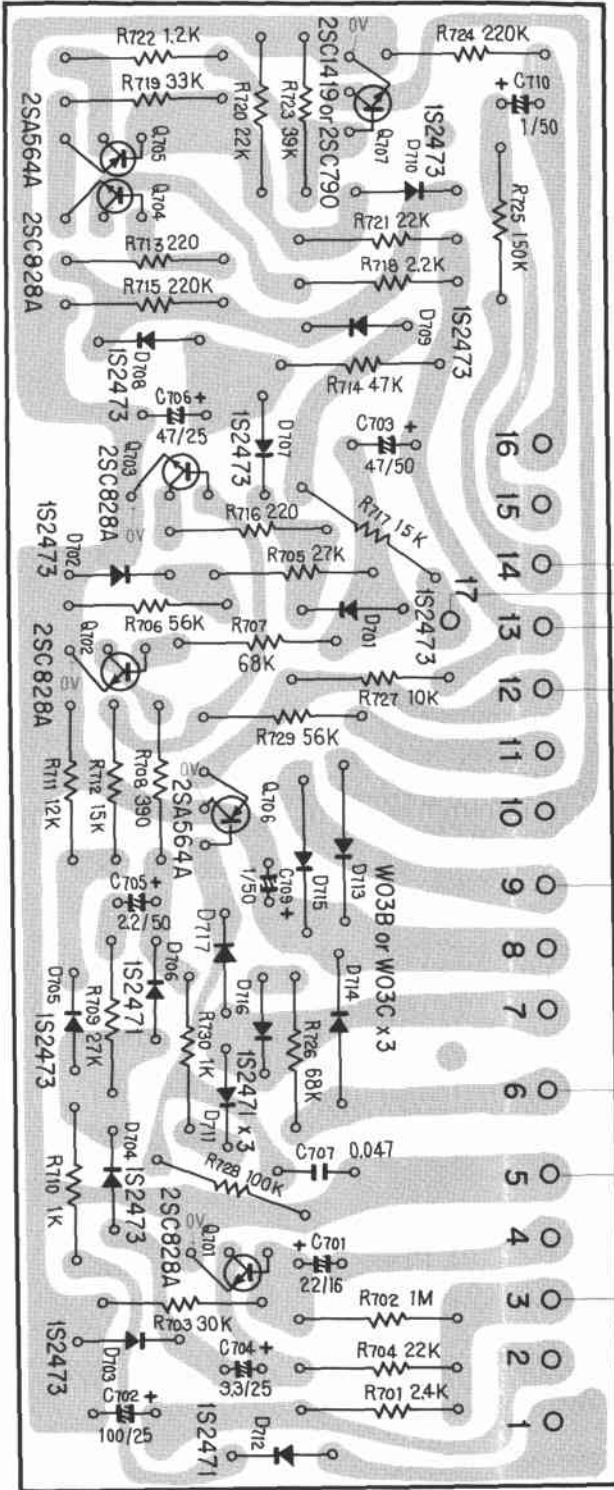
#### SEMICONDUCTORS

Part No.	Symbol & Description	
PA 4001	IC301	
2SC372-Y (2SC373) (2SC828-R, S or Q)	Q301—Q305	
1K60A or 1N60	D301	

# 11.8 CONTROL ASSEMBLY (RWG-085)



Foil Side



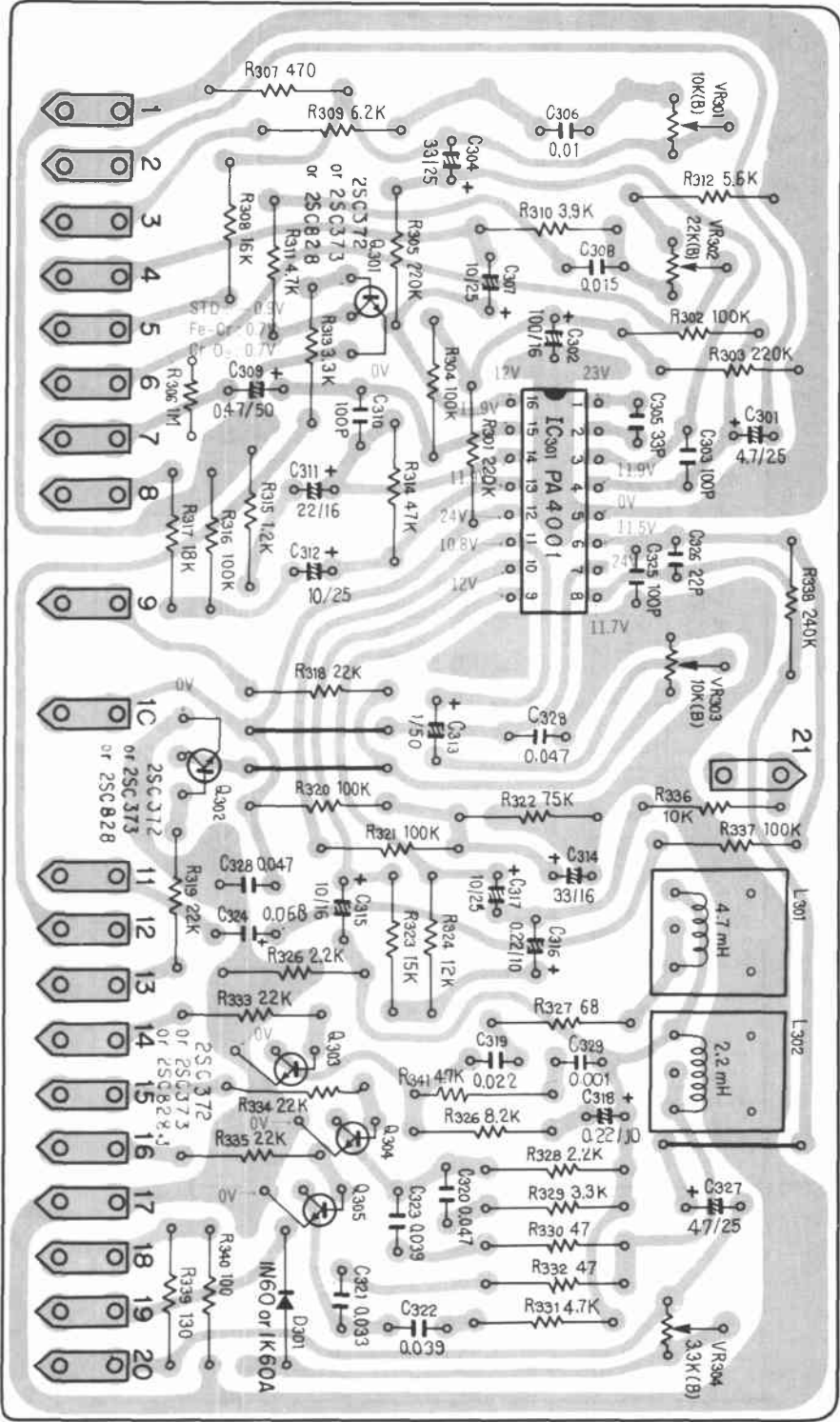
MEMORY SWITCH

S<sub>12</sub> COUNTER

PAUSE SWITCH

- RWX-201, No. 1
- RWX-196, No. 29
- RWX-196, No. 31
- RWX-196, No. 35
- RWX-201, No. 24
- RWX-201, No. 15
- RWX-201, No. 7
- RWX-201, No. 10

Foil Side



A  
B  
C  
D

1

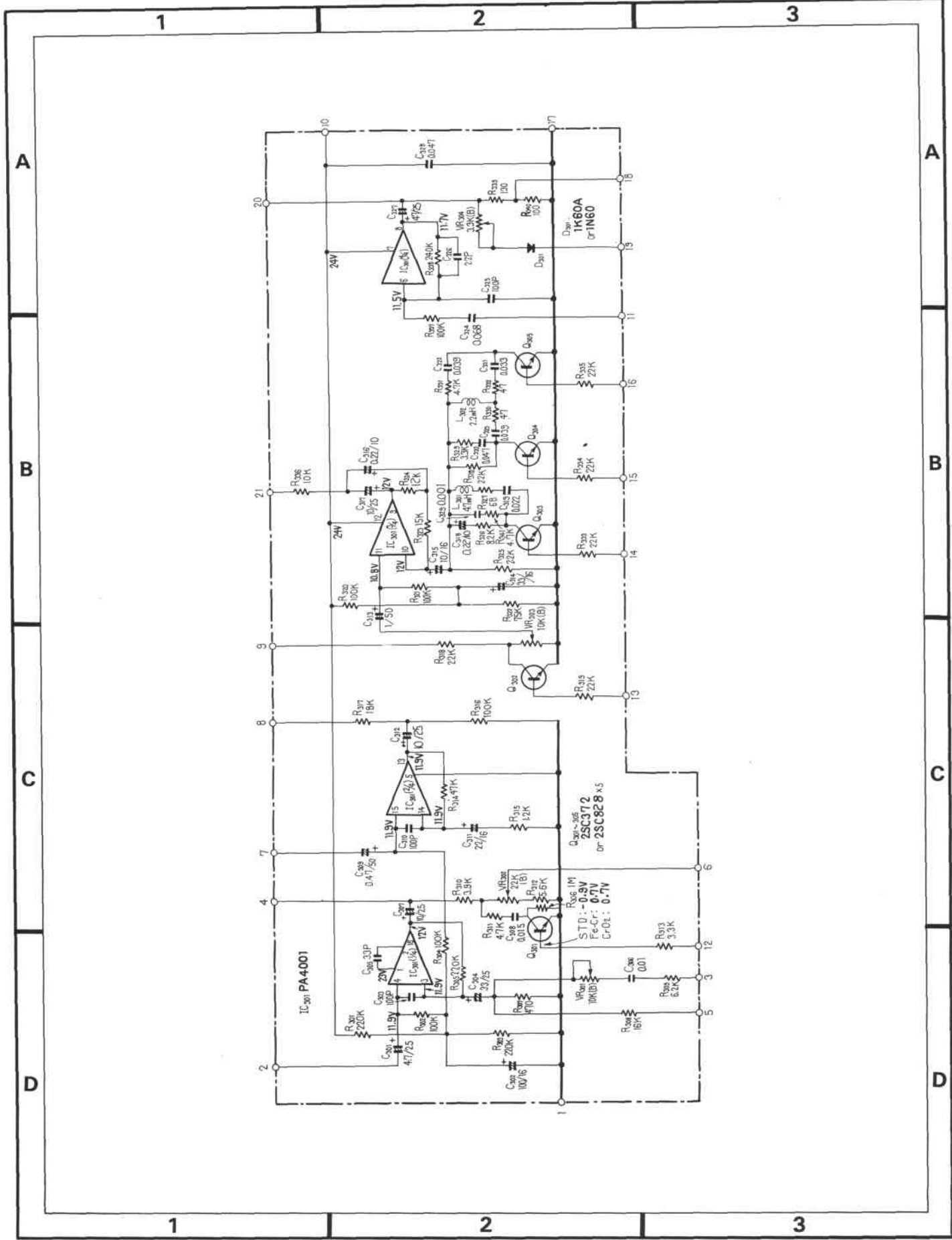
2

3

1

2

3





**Parts List**

**CAPACITORS**

<u>Part No.</u>	<u>Symbol &amp; Description</u>
CEA 220P 16	C701
CEA 101P 25	C702
CEA 470P 50	C703
CEA 3R3P 25	C704
CEA 2R2P 50	C705
CEA 470P 25	C706
QOMA 473K 50	C707
CEA 010P 50	C709, C710

*Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.*

**RESISTORS**

<u>Part No.</u>	<u>Symbol &amp; Description</u>
RD $\frac{1}{2}$ PS □□□ J	R701-R730

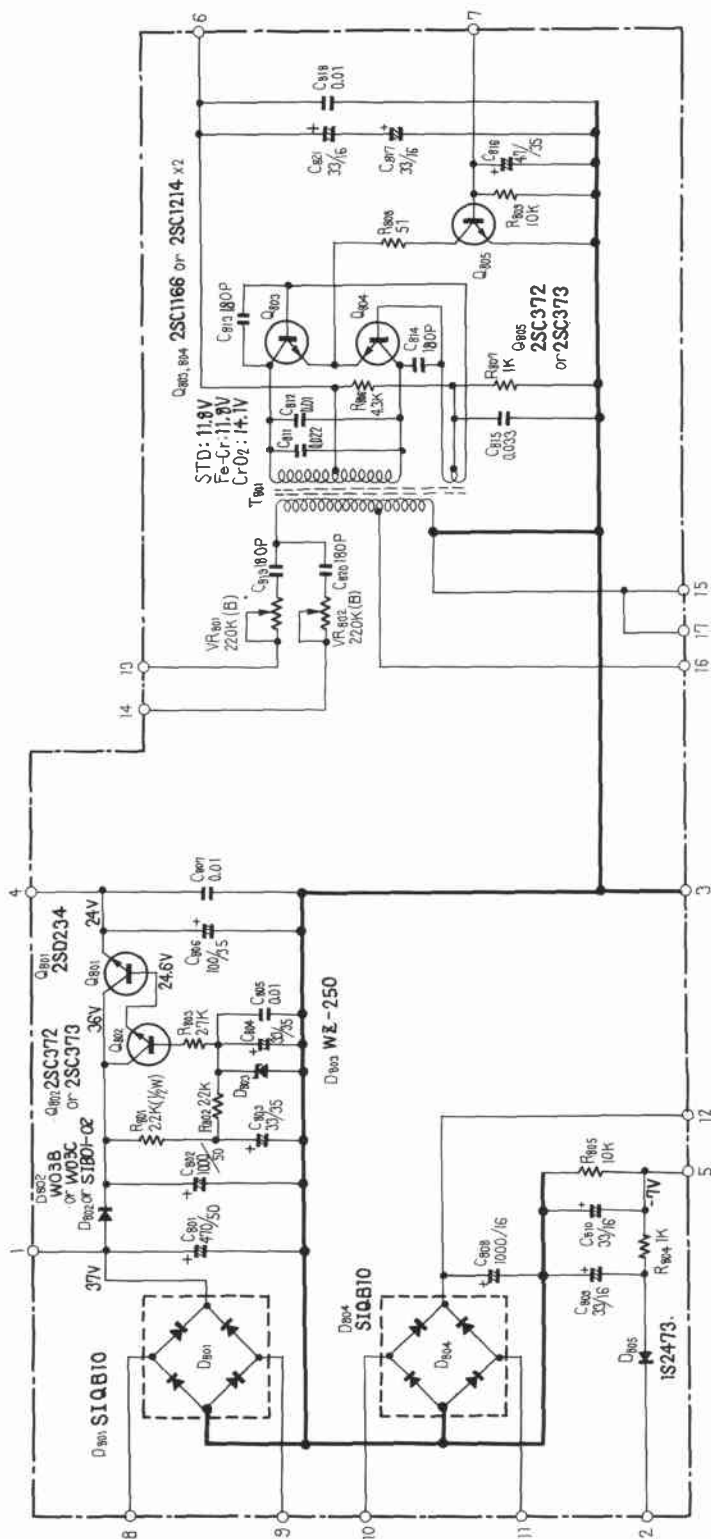
**SEMICONDUCTORS**

<u>Part No.</u>	<u>Symbol &amp; Description</u>
2SC828A-R or S	Q701-Q704
2SA564A-R or S	Q705, Q706
2SC1419-C T (2SC790-Y)	Q707
1S2473	D701-D705, D707-D710
1S2471	D706, D711, D712, D716, D717
W03B or W03C	D713-D715

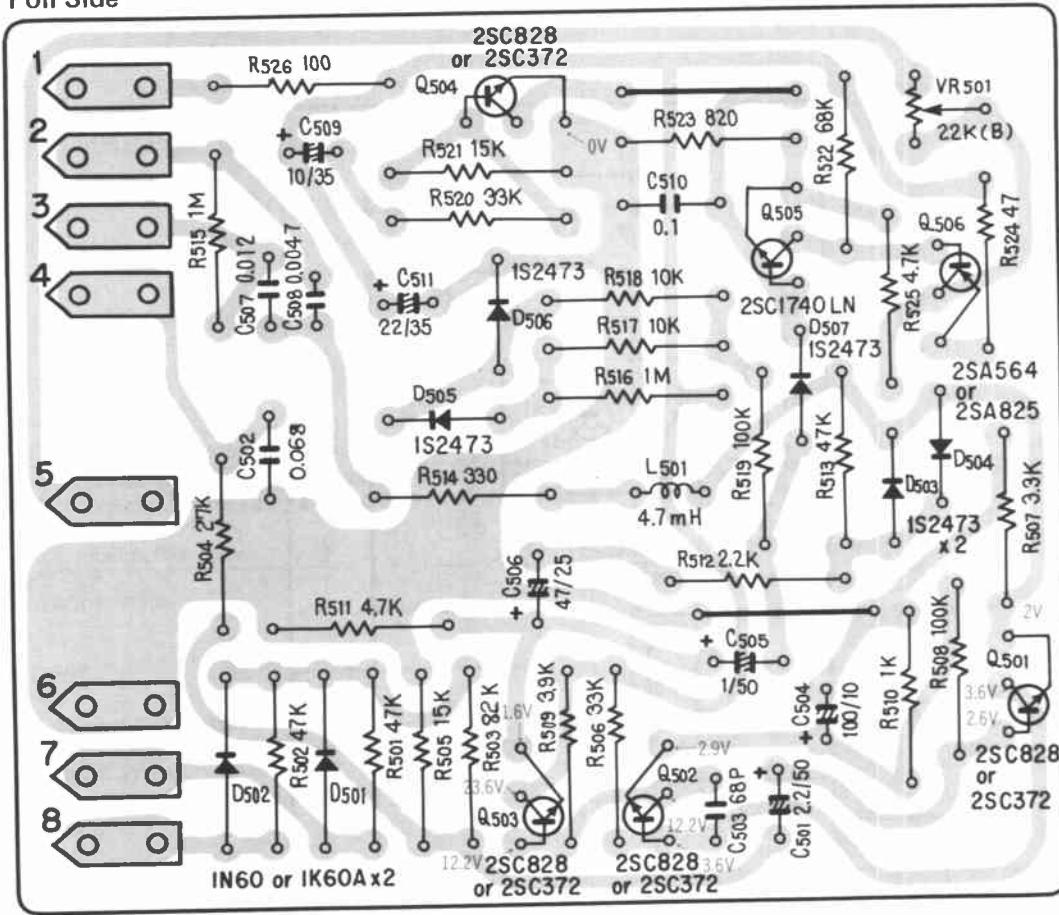
**List of Changed Parts for Factory Modification**

Symbol	Part No.	Description

# 11.10 POWER AND OSCILLATION ASSEMBLY (RWR-061)



Foil Side



Parts List

COIL

Part No.	Symbol & Description
RTF-039	L501 Peaking coil

CAPACITORS

Part No.	Symbol & Description
CEA 2R2P 50	C501
CQMA 683K 50	C502
CCDSL 680K 50	C503
CEA 101P 10	C504
CEA 010P 50	C505
CEA 470P 25	C506
CQMA 123K 50	C507
CQMA 472K 50	C508
CEA 100P 35	C509
CQMA 104K 50	C510
CEA 220P 35	C511

RESISTORS

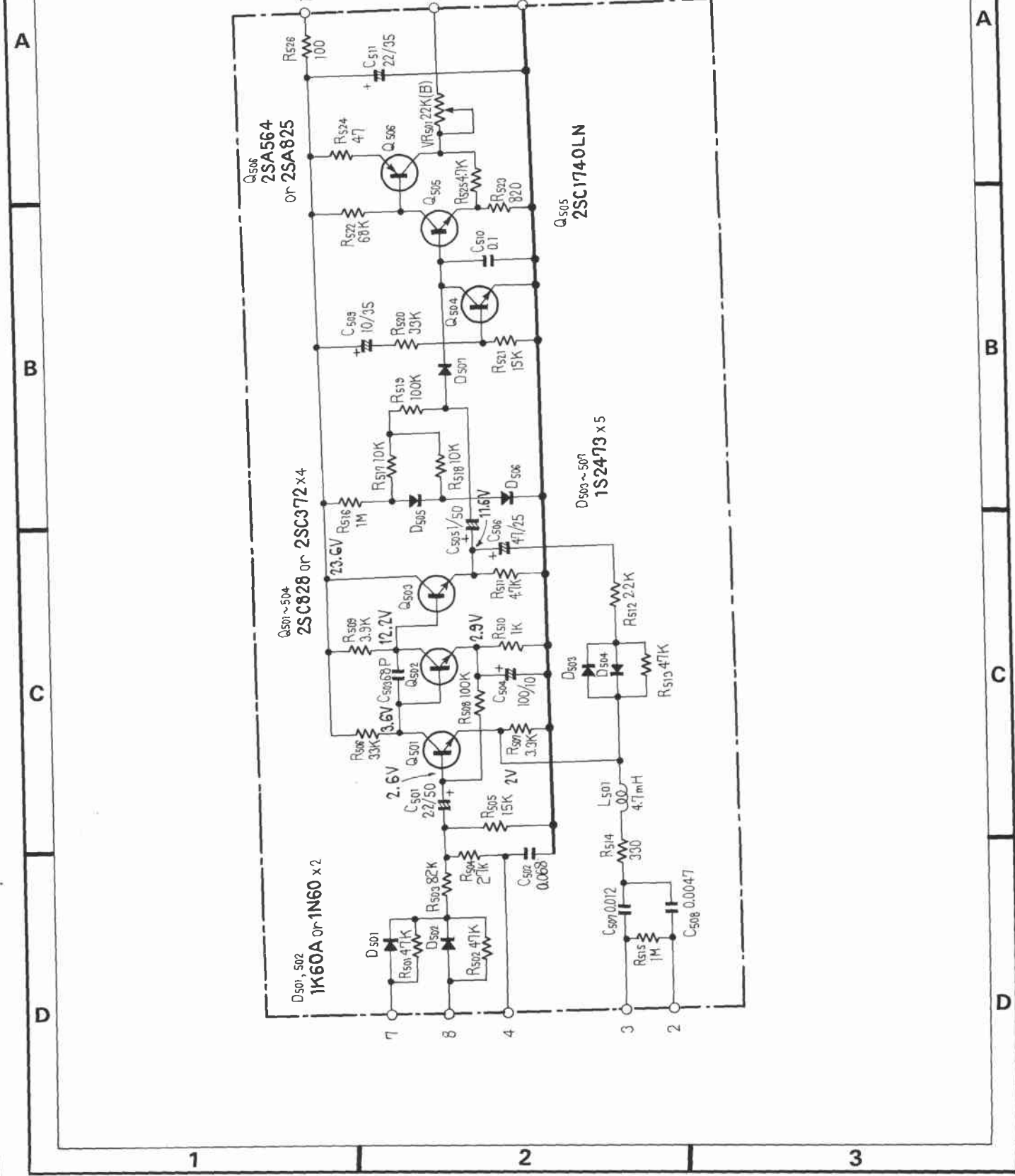
Part No.	Symbol & Description
RCP-009	VR501 Semi fixed
RD¼PS □□□ J	R501-R526

SEMICONDUCTORS

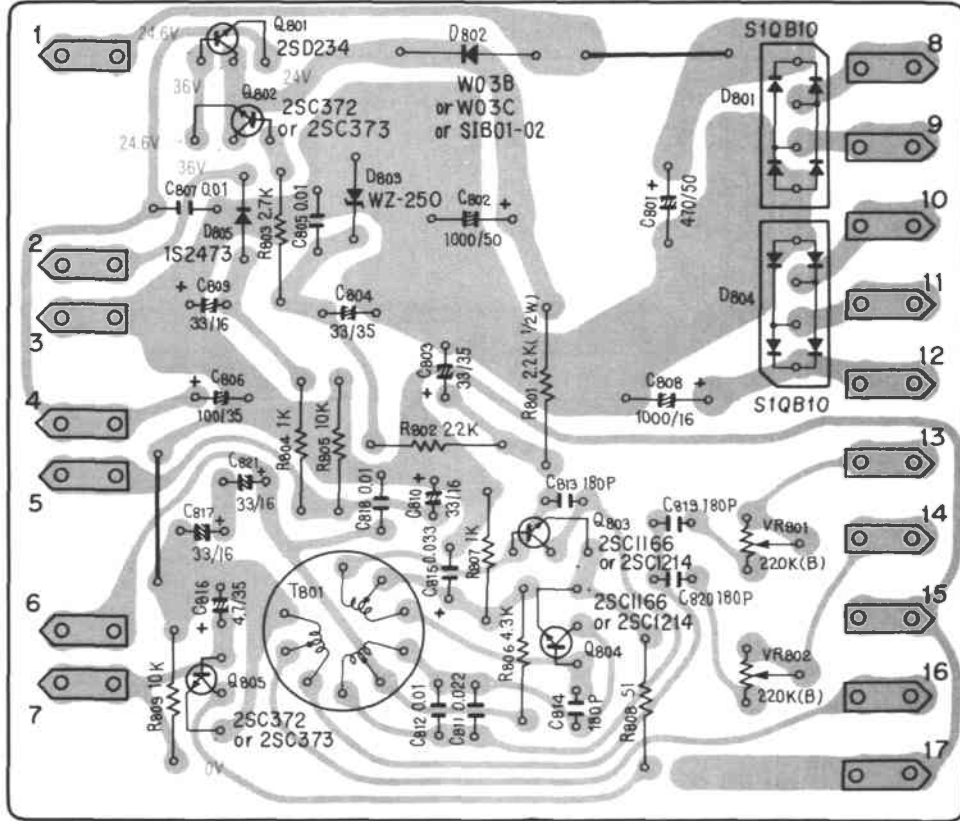
Part No.	Symbol & Description
2SC372-Y (2SC373) (2SC828-R, S or Q)	Q501-Q504
2SC1740LN-S	Q505
2SA825-P or Q (2SA564-R, S or Q)	Q506
1K60A or 1N60	D501, D502
1S2473	D503-D507

Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.

# 11.9 METER AMPLIFIER ASSEMBLY (RWX-195)



Foil Side



Parts List

COIL

Part No.	Symbol & Description
T64-001	T801 Oscillation coil

CAPACITORS

Part No.	Symbol & Description
CEA 471P 50	C801
CEA 102P 50	C802
CEA 330P 35	C803, C804
CKDYF 103Z 50	C805, C807, C818
CEA 101P 35	C806
CEA 102P 16	C808
CEA 330P 16	C809, C810, C817, C821
CQPA 223K 50	C811
CQMA 103K 50	C812
CCDSL 181K 50	C813, C814
CQMA 333K 50	C815
CEA 4R7P 35	C816
RCE-025	C819, C820 Polystyren 180p/50V

Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.

RESISTORS

Part No.	Symbol & Description
RCP-040	VR801, VR802 Semi fixed 220k-B
RD½PSF □□□ J	R801
RD¼PS □□□ J	R802-R809

SEMICONDUCTORS

Part No.	Symbol & Description
2SD234-O or R	Q801
2SC372-Y (2SC373)	Q802, Q805
2SC1166-O or Y (2SC1214-B or C)	Q803, Q804
S1QB10	D801, D804
W03B or W03C (SIB 01-02)	D802
WZ-250	D803
1S2473	D805

# 1. CONTRAST OF MISCELLANEOUS PARTS LIST

**NOTE:**

Capacitors: in  $\mu F$  unless otherwise noted p:pF

Resistors: in  $\Omega$ ,  $\frac{1}{4}W$  unless otherwise noted k:k $\Omega$ , M:M $\Omega$

**ASSEMBLIES**

Symbol	Description	Part No.				
		D type	D/G type	KU type	KC type	HG type
	Fuse assembly	.....	.....	.....	.....	RWX-202
	Amplifier assembly	RWF-084	RWF-084	RWF-085	RWF-085	RWF-082
	Dolby assembly	RWX-191	RWF-191	RWX-200	RWX-200	RWX-200
	Power and oscillation assembly	RWR-061	RWR-061	RWR-063	RWR-066	RWR-066
	Muting assembly	RWX-192	RWX-192	RWX-192	RWX-192	RWX-192
	Meter amplifier assembly	RWX-195	RWX-195	RWX-195	RWX-195	RWX-195

**TRANSFORMER**

Symbol	Description	Part No.				
		D type	D/G type	KU type	KC type	HG type
T <sub>1</sub>	Power transformer	RTT-132	RTT-132	RTT-131	RTT-138	RTT-133

**SWITCHES**

Symbol	Description	Part No.				
		D type	D/G type	KU type	KC type	HG type
S <sub>1</sub>	Power switch	RSA-020	RSA-020	RSA-021	RSA-021	RSA-022

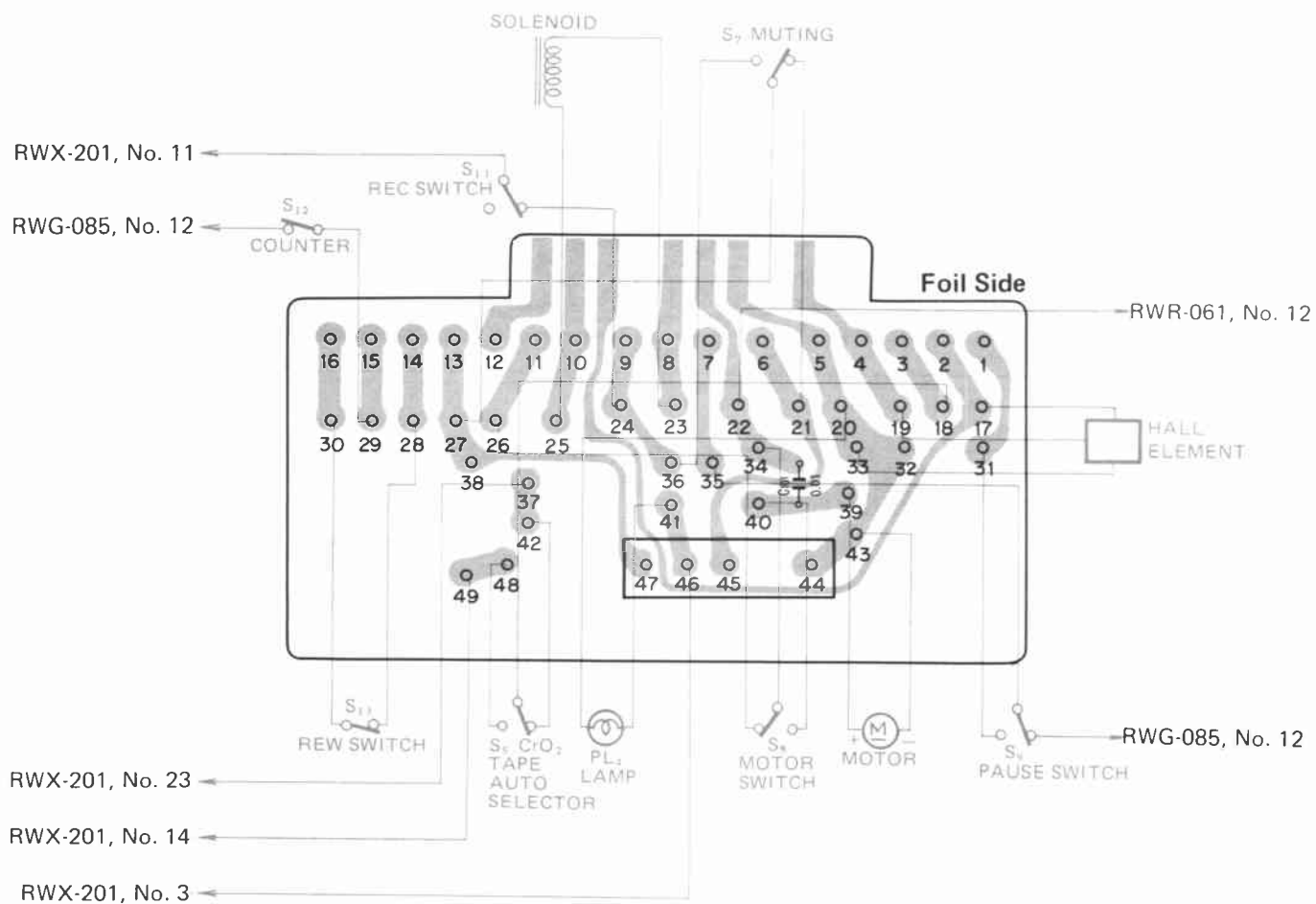
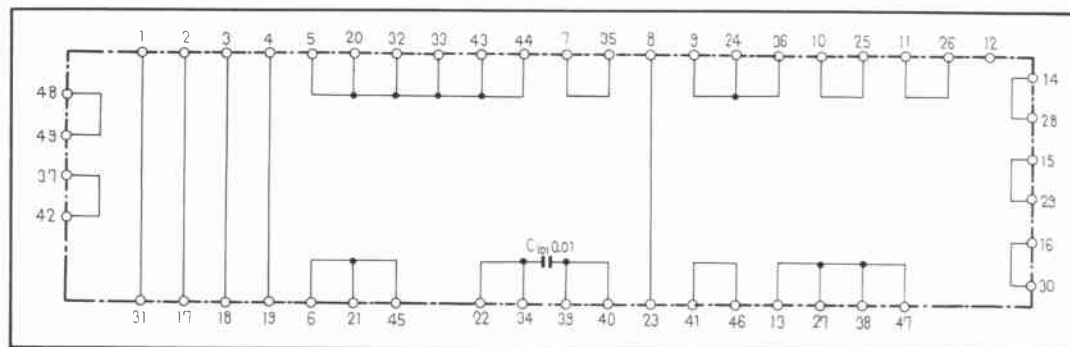
**CAPACITOR**

Symbol	Description	Part No.				
		D type	D/G type	KU type	KC type	HG type
	Capacitor 0.01	C43-003	C43-003	.....	.....	.....

**FUSES**

Symbol	Description	Part No.				
		D type	D/G type	KU type	KC type	HG type
	0.5A	REK-048	REK-048	.....	.....	.....
	1A	REK-051	REK-051	.....	.....	.....
	T500mA	.....	.....	.....	.....	REK-049

## 11.11 CONNECTION ASSEMBLY (RWX-196)



### Parts List

#### CAPACITOR

Part No.	Symbol & Description
CQMA 103K 50	C101

ADDITIONAL

 PIONEER®

# Service Manual

CASSETTE TAPE DECK

# CT-F700 KC, KU, HG

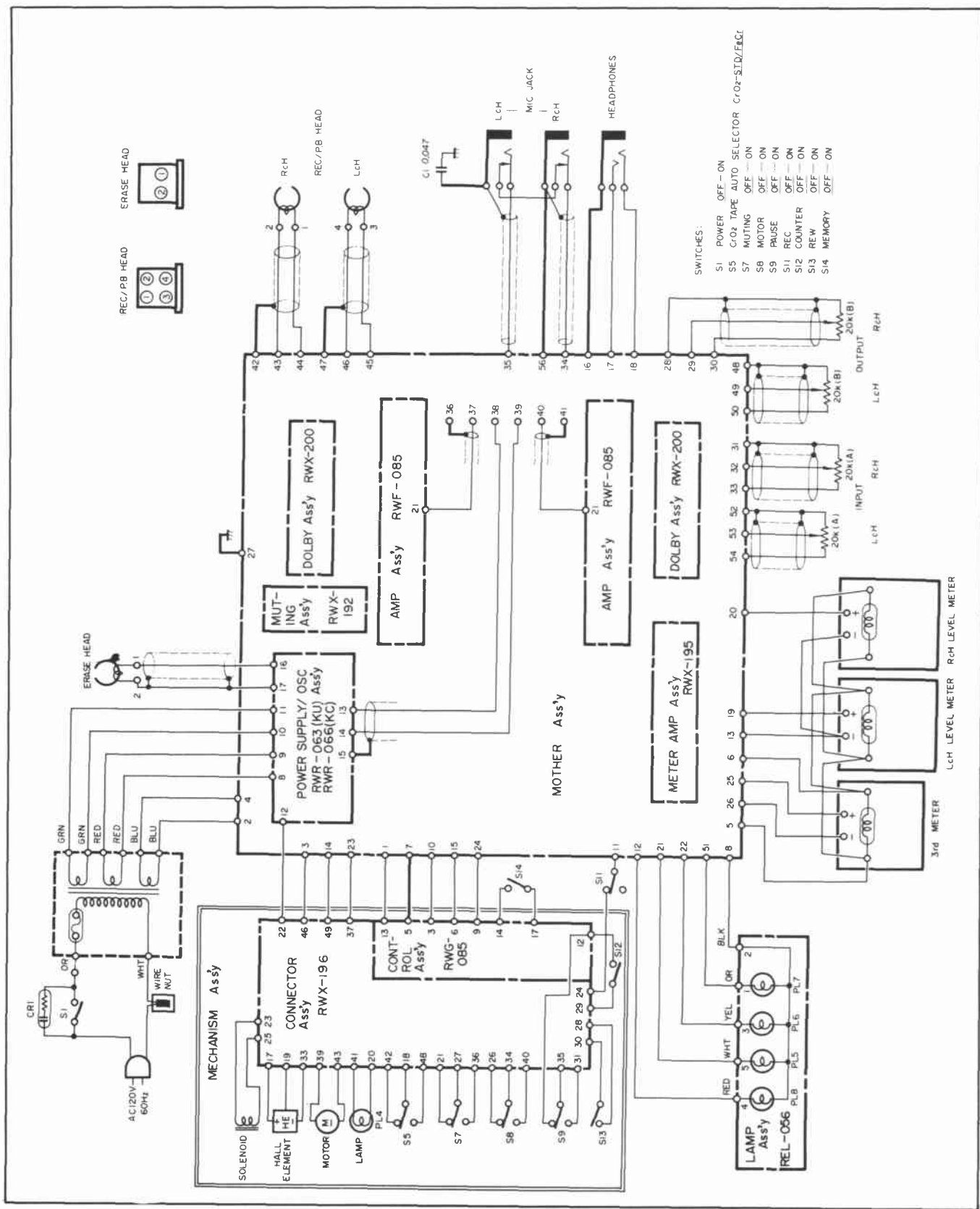
- This additional service manual is applicable to the CT-F700/KU, KC and HG. Connections, operating, and adjustments are basically the same as CT-F700/D, D/G.
- The parts which are different from the CT-F700/D, D/G are covered in this additional service manual. Please use this manual together with the CT-F700/D, D/G service manual when ordering parts and repair.

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2. CT-F700/KU		3.1 Miscellaneous Parts List	80
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2.2 Miscellaneous Parts List	65	3.3 Mother Assembly	80
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## 2.3 CONNECTION DIAGRAM



## OTHERS

Symbol	Description	Part No.				
		D type	D/G type	KU type	KC type	HG type
	Power cord	RDG-019	RDG-019	RDG-013	RDG-021	.....
	Spark killer	.....	.....	RWX-109	RWX-150	.....
	Capacitor sleeve A	REC-150	REC-150	.....	.....	.....
	Capacitor sleeve D	.....	.....	REC-250	REC-250	.....
	Line voltage selector (Switchable 3 positions)	RKR-020	RKR-020	.....	.....	.....
	Line voltage selector (Switchable 2 position)	.....	.....	.....	.....	RKR-019
	Front panel assembly	RXX-221	RXX-221	RXX-223	RXX-223	RXX-221
	AC socket (INLET)	.....	.....	.....	.....	RKP-014
	Wire nut	.....	.....	RBM-004	RBM-004	.....

## PACKING MATERIALS AND FURNISHED PARTS

Symbol	Description	Part No.				
		D type	D/G type	KU type	KC type	HG type
	Packing case	RHG-210	RHG-211	RHG-216	RHG-215	RHG-218
	Spacer	.....	RHC-077	.....	.....	.....
	Spacer A	.....	RHC-071	.....	.....	.....
	Spacer B	.....	RHC-072	.....	.....	.....
	0.5A Fuse	REK-048	REK-048	.....	.....	.....
	1A Fuse	REK-051	REK-051	.....	.....	.....
	Vinyl bag (for fuse)	H46-854	H46-854	.....	.....	.....
	Operating instructions (English)	RRB-085	RRB-088	RRB-087	RRB-087	RRB-088
	Operating instructions (German/French)	.....	.....	.....	.....	RRD-027

## 2. CT-F700/KU

### 2.1 CIRCUIT DESCRIPTION

Although the CT-F700/KU and KC, and the CT-F700/D and D/G employ the same basic circuitry, there are differences in the power supply circuit (power supply and oscillation assembly) and Dolby assembly. The Dolby Processor is described here in detail, while all other circuits are discussed under Circuit Descriptions starting on page 13.

#### Dolby Processor

Both the CT-F700/KU and CT-F700/KC are equipped with a Dolby Processor IC (PA4002) recently developed by Pioneer. Unlike earlier ICs (such as the CR860 employed in the CT-F700/D and D/G), the PA4002 makes use of a voltage-controlled amplifier instead of variable resistance elements. As can be seen from the block diagram, the same Dolby Processor circuit is used during recording and playback modes.

#### Recording Mode Operation

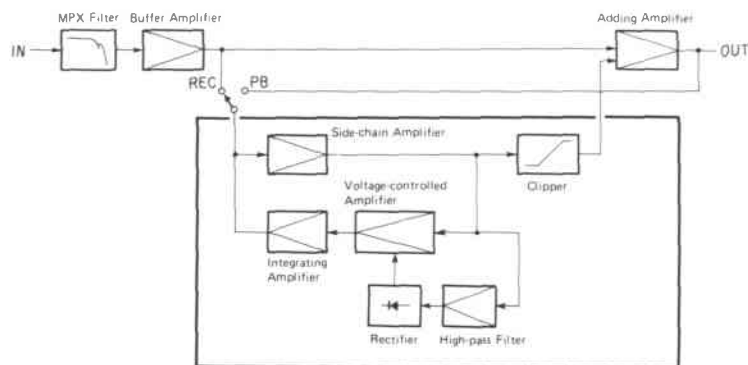
1. Input signals are first applied to the MPX filter where the FM broadcasting station's pilot signal is removed, and where an 85kHz bias trap is employed to prevent mis-operation of the Dolby noise reduction system.
2. From the MPX filter, the signals are passed on to the buffer amplifier whose output is divided into 2 routes. The main signal is passed directly to the adding amplifier, while the sub-signal is passed via the side chain amplifier and clipper before being recombined with the main signal in the adding amplifier.
3. Besides being applied to the clipper, the side chain amplifier output is also passed via the voltage controlled amplifier and integrating amplifier back to the side chain amplifier input, forming a variable filter circuit.

4. In addition to the above, the side chain amplifier output is further applied to a high-pass filter and rectifier where it is converted into a DC voltage for control of the voltage controlled amplifier.
5. When the level of the signal passed through the high-pass filter is low, the rectifier output DC voltage will be almost "0", resulting in a minimum turnover frequency for the variable filter. The level of the adding amplifier output will thus be 10dB (above 5kHz) higher than the level of the main signal, thereby contracting the dynamic range.
6. The clipper produces a time lag in the signal applied to the voltage-controlled amplifier, and since it is not capable of responding to sudden level changes, no uncontrolled signals will be applied to the adding amplifier.
7. When the level of the signal passed through the high-pass filter is high, the rectifier output DC voltage will also be high, and the variable filter turnover frequency will be increased. The sub-signal level will therefore become almost "0", so there will be no contraction of the dynamic range.

#### Playback Mode Operation

Although each section of the Dolby Processor operates in the same way as during recording mode, the sub-signal is derived from the output of the adding amplifier. And since the adding amplifier is an inversion amplifier (where output phase is opposite to input phase), the sub-signal will be of opposite phase, thereby forming an NFB loop.

In Dolby B noise reduction systems, contraction and expansion occur within a fixed frequency range determined by the variable filter circuit. And, in order to achieve perfectly symmetrical operation, it is necessary to fix a reference level for the operational point. This is the so-called "Dolby level", below which no contraction and expansion is performed



2.2 MISCELLANEOUS PARTS LIST

NOTE:

- When ordering resistors, first covert resistance values into code form as shown in the following examples.

Ex. 1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J = 5%, and K = 10%).

560Ω — 56 × 10<sup>1</sup> — 561 ..... RD¼PS 561 J  
 47kΩ — 47 × 10<sup>3</sup> — 473 ..... RD¼PS 473 J  
 0.5Ω — 0R5 ..... RN2H 0R5 K  
 1Ω — 010 ..... RS1P 010 K

Ex. 2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62kΩ 562 × 10<sup>1</sup> 5621 ..... RN¼SR 5621 F

ASSEMBLIES

Part No.	Description
RWF-085	Amplifier assembly
RWX-200	Dolby assembly
RWR-063	Power and oscillation assembly
RWX-192	Muting assembly
RWX-195	Meter amplifier assembly
RWG-085	Control assembly

Part No.	Symbol & Description
RXX-223	Front panel assembly
RNA-321	Bonnet
RAA-207	Knob A
RAA-208	Knob B
RAA-209	Rotary knob
RWX-109	Spark killer
REC-250	Capacitor sleeve D

TRANSFORMER

Part No.	Symbol & Description
RTT-131	T1 Power transformer

SWITCHES

Part No.	Symbol & Description
RSA-021	S1 Power switch
RSN-016	S11 Leaf switch (REC)
RSG-057	S14 Push switch (MEMORY)

RESISTORS

Part No.	Symbol & Description
RCV-045	VR101 Variable resistor (INPUT) 20k-A
RCV-046	VR102 Variable resistor(OUTPUT)20k-B

OTHERS

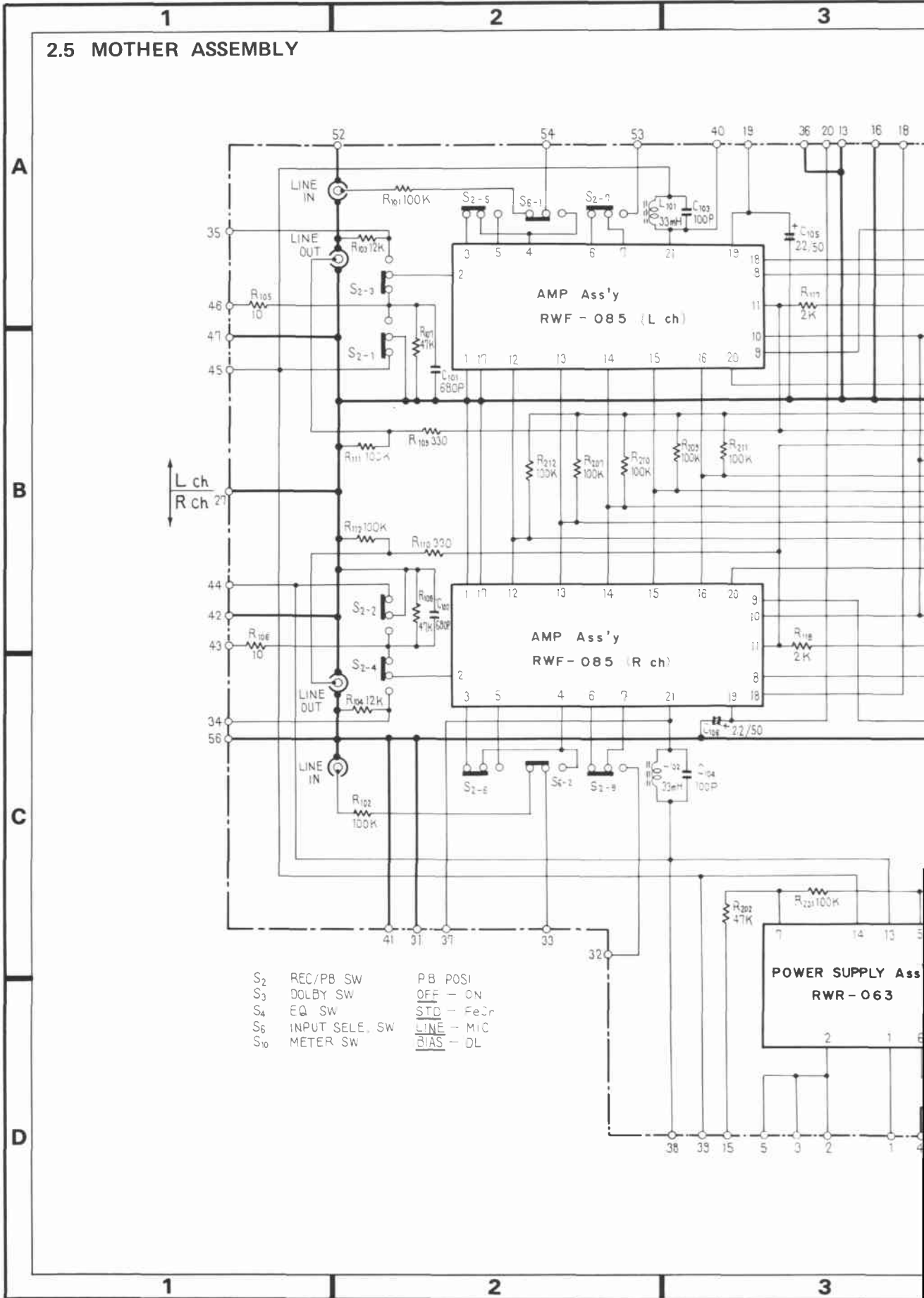
Part No.	Symbol & Description
RDG-013	Power cord
RKN-040	Jack assembly
RAW-074	Level meter assembly P
RAW-070	Level meter assembly
REL-047	Lamp assembly

List of Changed Parts for Factory Modification

List of changed parts information will be furnished whenever necessary and you are requested to amend parts number in this parts list.

Symbol	Part No.	Description

2.5 MOTHER ASSEMBLY



- |                 |                |            |
|-----------------|----------------|------------|
| S <sub>2</sub>  | REC/PB SW      | PB POSI    |
| S <sub>3</sub>  | DOLBY SW       | OFF - ON   |
| S <sub>4</sub>  | EQ SW          | STD - FeCr |
| S <sub>6</sub>  | INPUT SELE. SW | LINE - MIC |
| S <sub>10</sub> | METER SW       | BIAS - DL  |

4

5

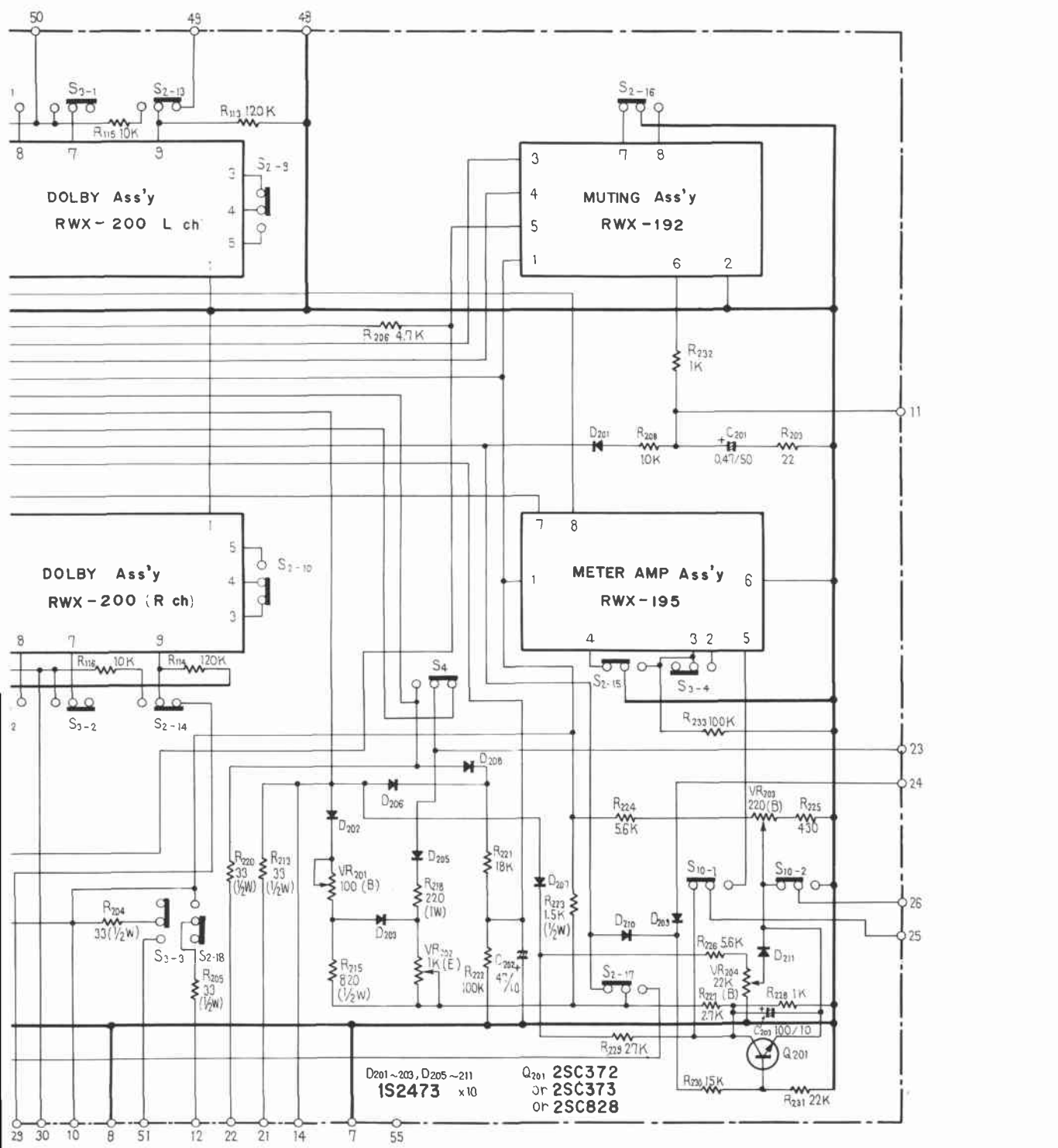
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A

B

C

D



D201 ~ 203, D205 ~ 211  
 1S2473 x 10

Q201 2SC372  
 or 2SC373  
 or 2SC828

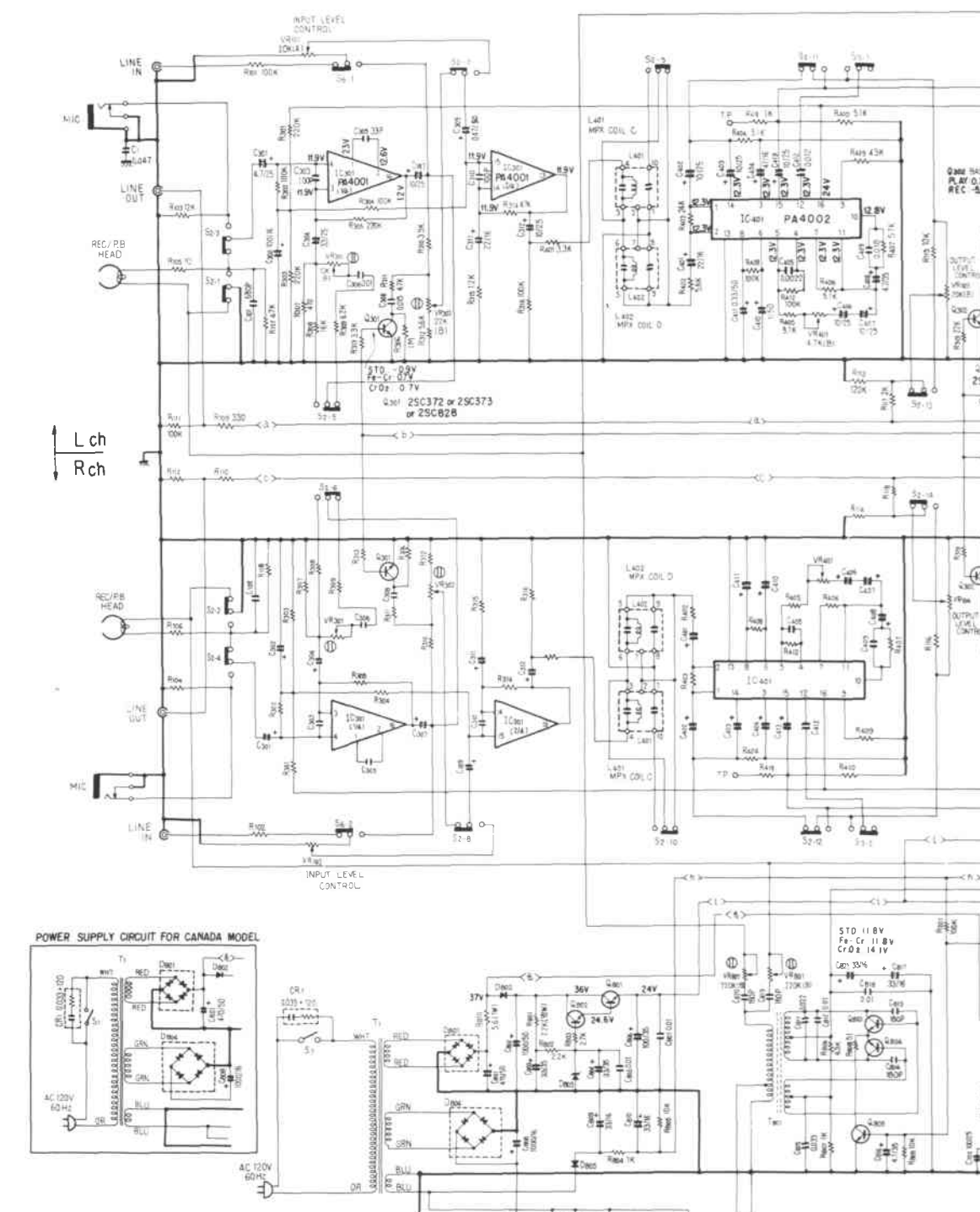
4

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6

# 2.4 SCHEMATIC DIAGRAM

A  
B  
C  
D



RESISTORS:  
IN OHM  $\frac{1}{4}$ W  $\pm 5\%$  TOLERANCE UNLESS OTHERWISE NOTED K: k $\Omega$ , M: M $\Omega$   
CAPACITORS:  
IN  $\mu$ F UNLESS OTHERWISE NOTED P: pF  
V: DC VOLTAGE AT NO INPUT SIGNAL

- SWITCHES:
- S1 POWER OFF - ON
  - S2 REC/PLAYBACK SELECTOR PLAYBACK - REC
  - S3 DOLBY NR OFF - ON
  - S4 EQ STD - FeCr
  - S5 CrO2 TAPE AUTO SELECTOR CrO2 - STD/FeCr
  - S6 INPUT LINE - MIC
  - S7 MUTING OFF - ON
  - S8 MOTOR OFF - ON
  - S9 PAUSE OFF - ON
  - S10 THIRD METER DYNAMIC LEVEL - BIAS
  - S11 REC SEE - ON
  - S12 COUNTER SEE - ON
  - S13 REW SEE - ON
  - S14 MEMORY OFF - ON

- Q401 2SD234
- Q402, Q403 2SC372 or 2SC373  $\times 2$
- Q403, Q404 2SC1166 or 2SC1214
- Q405 152473
- D402 W03B or W03C or S1B01-02
- D403 WZ-250
- D404 004 SIQB10  $\times 2$

⊙ : Adjusting point

This is the basic schematic diagram

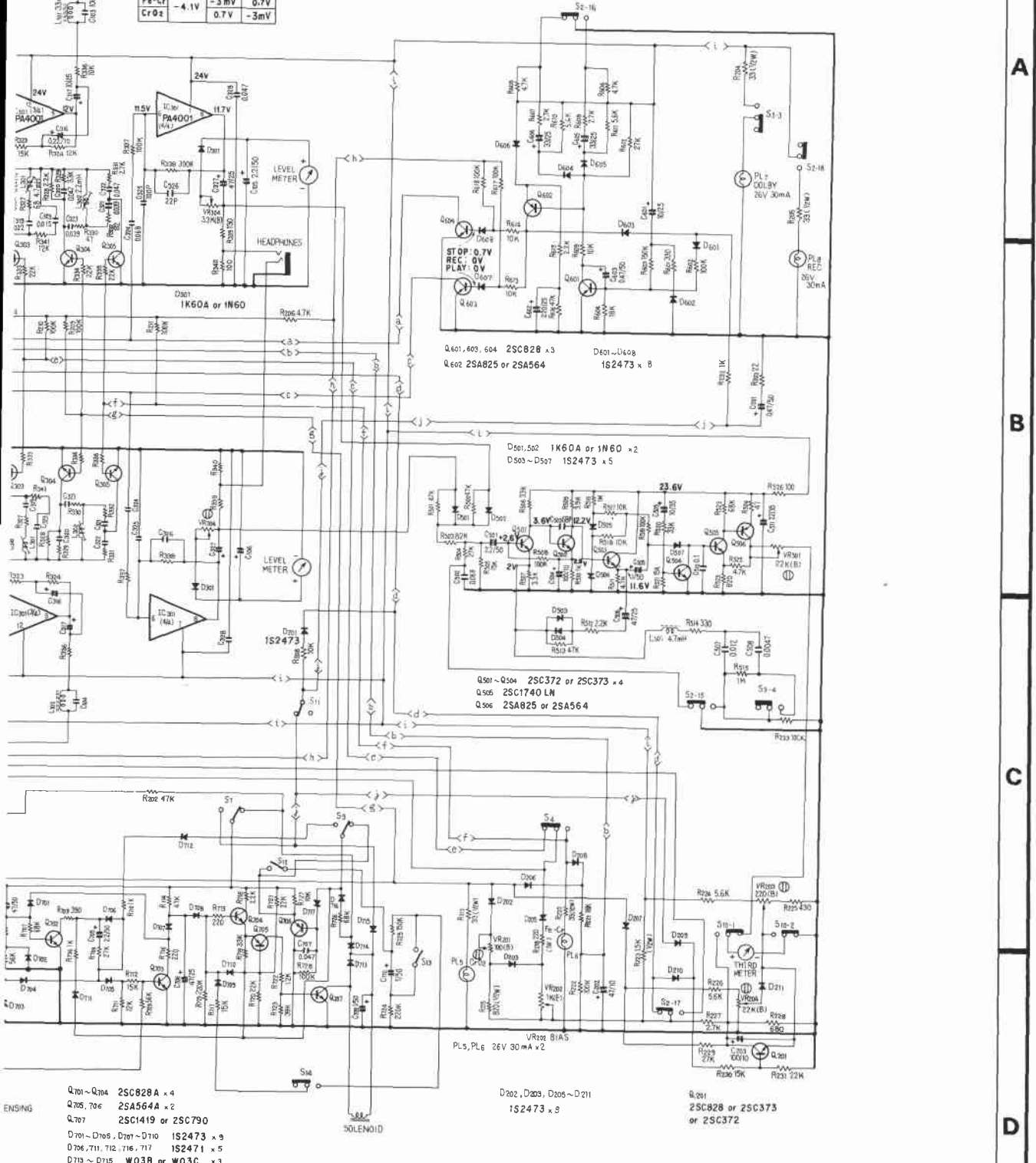
1 2 3

4

5

6

	Q303 BASE	Q304 BASE	Q305 BASE
STD	0.7V	-7 mV	-6mV
Fe-Cr	-4.1V	-3 mV	0.7V
CrO <sub>2</sub>		0.7V	-3mV



A

B

C

D

ENDING

- Q701~Q704 2SC828A x 4
- Q705, 706 2SA564A x 2
- Q707 2SC1419 or 2SC790
- D701~D705, D707~D710 1S2473 x 3
- D706, 711, 712, 716, 717 1S2471 x 5
- D713 ~ D715 W03B or W03C x 3

4

5

6



## Parts List of Mother Assembly

## ASSEMBLIES

Part No.	Description
RWF-085	Amplifier assembly
RWX-200	Dolby assembly
RWR-063	Power and oscillation assembly
RWX-192	Muting assembly
RWX-195	Meter amplifier assembly

## SWITCHES AND COILS

Part No.	Symbol & Description
RTF-003	L101, L102 Trap coil
RSB-017	S4, S6, S10 Rotary switch
RSB-018	S3 Rotary switch
RSH-027	S2 Slide switch
RSH-030	Slide switch M

## CAPACITORS

Part No.	Symbol & Description
RCE-021	C101, C102 680p/50V
RCE-003	C103, C104 100p/50V
CEA 2R2P 50	C105, C106
CEA 0R47P 50	C201
CEA 470P 10	C202
CEA 101P 10	C203

## 2.6 DOLBY ASSEMBLY (RWX-200)

## Parts List

## COILS

Part No.	Symbol & Description
RTF-034	L401 MPX coil C
RTF-035	L402 MPX coil D

## CAPACITORS

Part No.	Symbol & Description
CEA 220P 16	C401
CEA 100P 25	C402, C403, C406, C407, C413
CEA 470P 16	C404
CQMA 222K 50	C405
CEA 4R7P 35	C408
CQMA 183K 50	C409
CSSA 010M 50	C410
CEA R33M 50	C411
CQMA 123K 50	C412

Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.

## RESISTORS

Part No.	Symbol & Description
RCP-041	VR201 Semi fixed 100-B
RCS-016	VR202 Variable resistor
RCP-042	VR203 Semi fixed 220-B
C92-857	VR204 Semi fixed 22k-B
RD½PS □□□ J	R101-188, R201-R203, R206-R212, R221, R222, R224-R231
RD½PSF □□□ J	R204, R205, R213, R215, R220, R223
RS1PSF □□□ J	R218

## SEMICONDUCTORS

Part No.	Symbol & Description
2SC372-Y (2SC373) (2SC828-R, S or Q)	Q201
1S2473	D201-D203, D205-D211

## OTHERS

Part No.	Symbol & Description
RKB-014	4P mount pin-jack
RNK-396	Joint hook

Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.

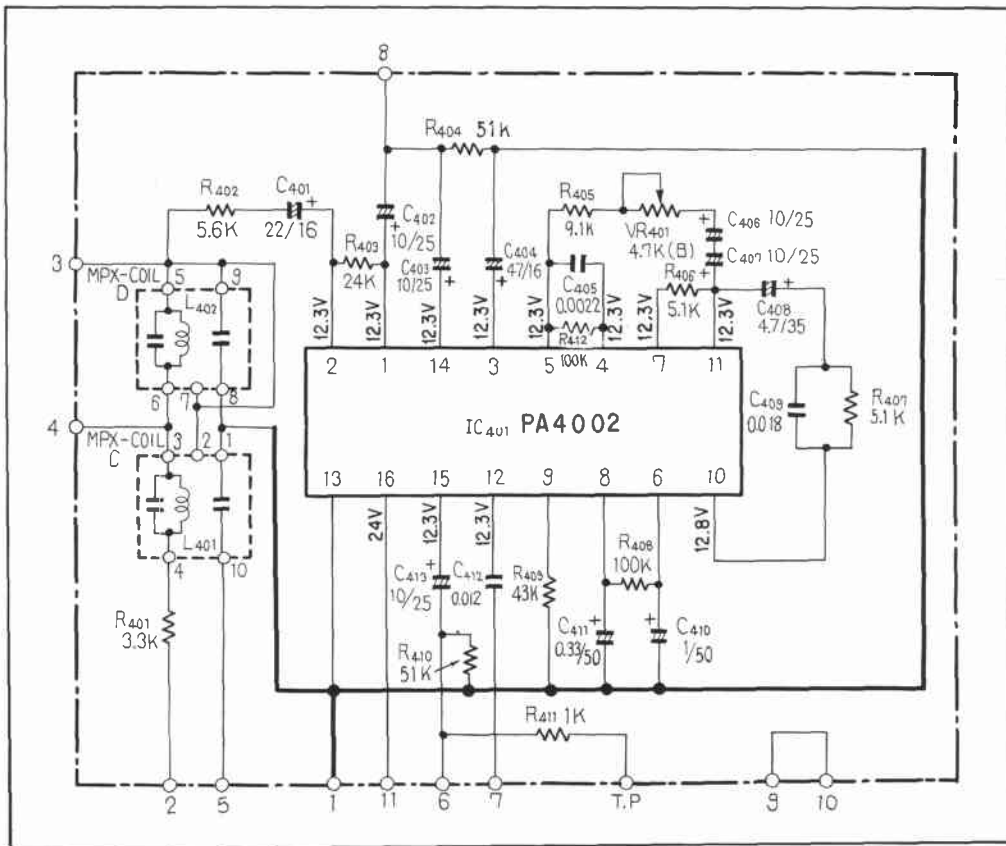
## RESISTORS

Part No.	Symbol & Description
RCP-038	VR401 Semi fixed 4.7k-B
RD½PS □□□ J	R401-R411
RD½VS □□□ J	R412

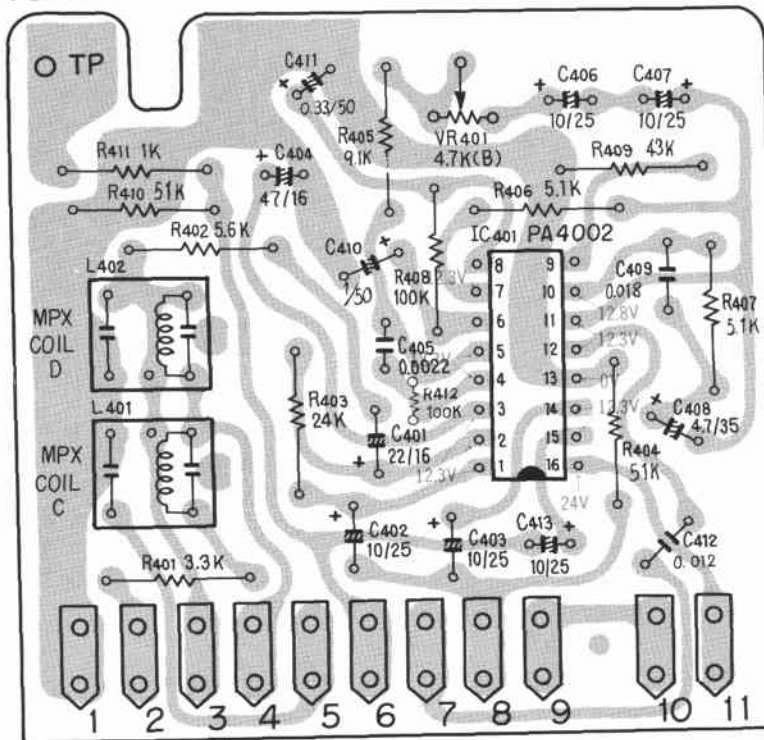
## SEMICONDUCTOR

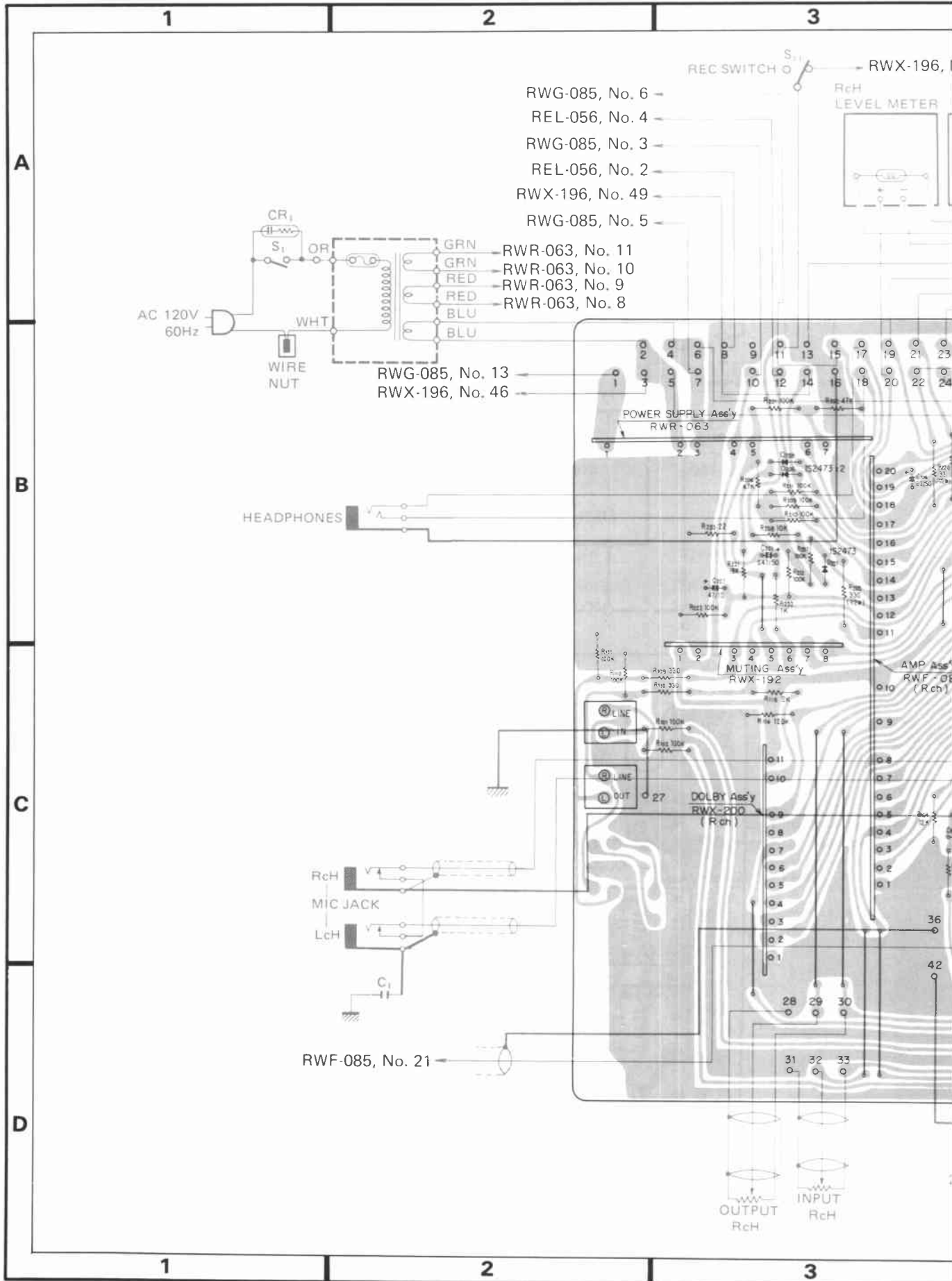
Part No.	Symbol & Description
PA4002	IC401

# Dolby Assembly (RWX-200)



## Foil side





1

2

3

A

B

C

D

- RWG-085, No. 6
- REL-056, No. 4
- RWG-085, No. 3
- REL-056, No. 2
- RWX-196, No. 49
- RWG-085, No. 5

- RWR-063, No. 11
- RWR-063, No. 10
- RWR-063, No. 9
- RWR-063, No. 8

- RWG-085, No. 13
- RWX-196, No. 46

RWF-085, No. 21

AC 120V  
60Hz

WIRE  
NUT

HEADPHONES

Rch  
MIC JACK  
Lch

REC SWITCH  $S_{11}$  → RWX-196,

Rch  
LEVEL METER

POWER SUPPLY Ass'y  
RWR-063

MUTING Ass'y  
RWX-192

DOLBY Ass'y  
RWX-200  
(Rch)

AMP Ass'y  
RWF-085  
(Rch)

OUTPUT  
Rch

INPUT  
Rch

4

5

6

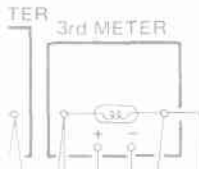
A

B

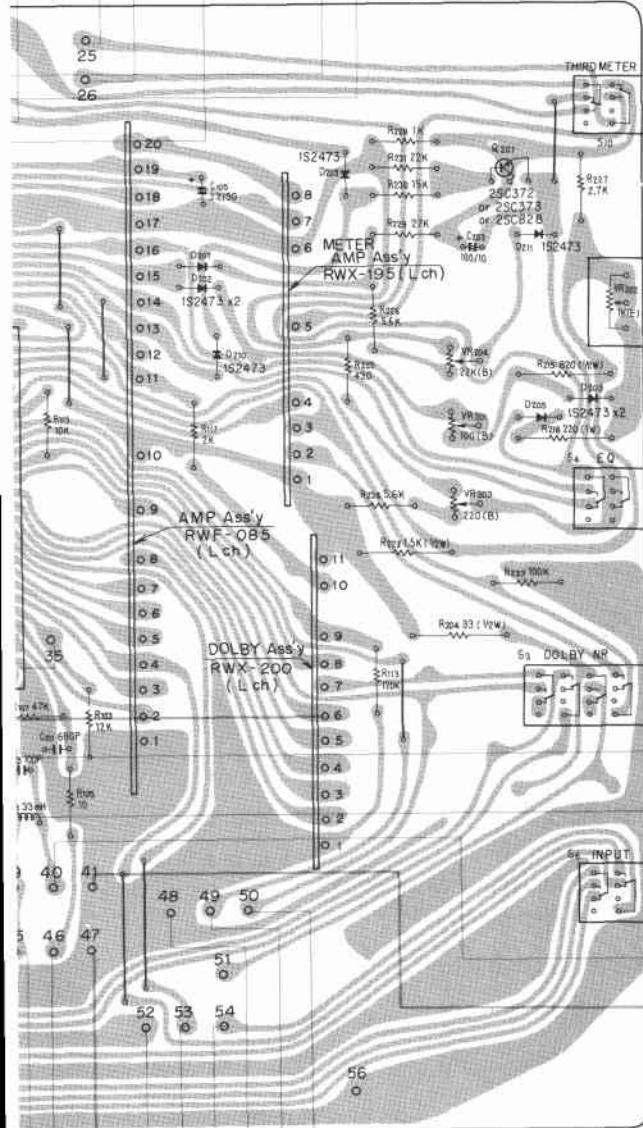
C

D

- REL-056, No. 5
- RWX-196, No. 37
- RWG-085, No. 9
- REL-056, No. 3



Foil Side

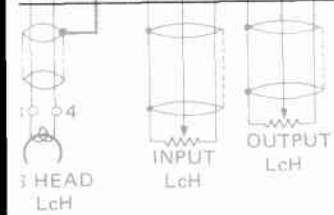


RWR-063, No. 13

RWR-063, No. 14

RWR-063, No. 15

RWF-085, No. 21



4

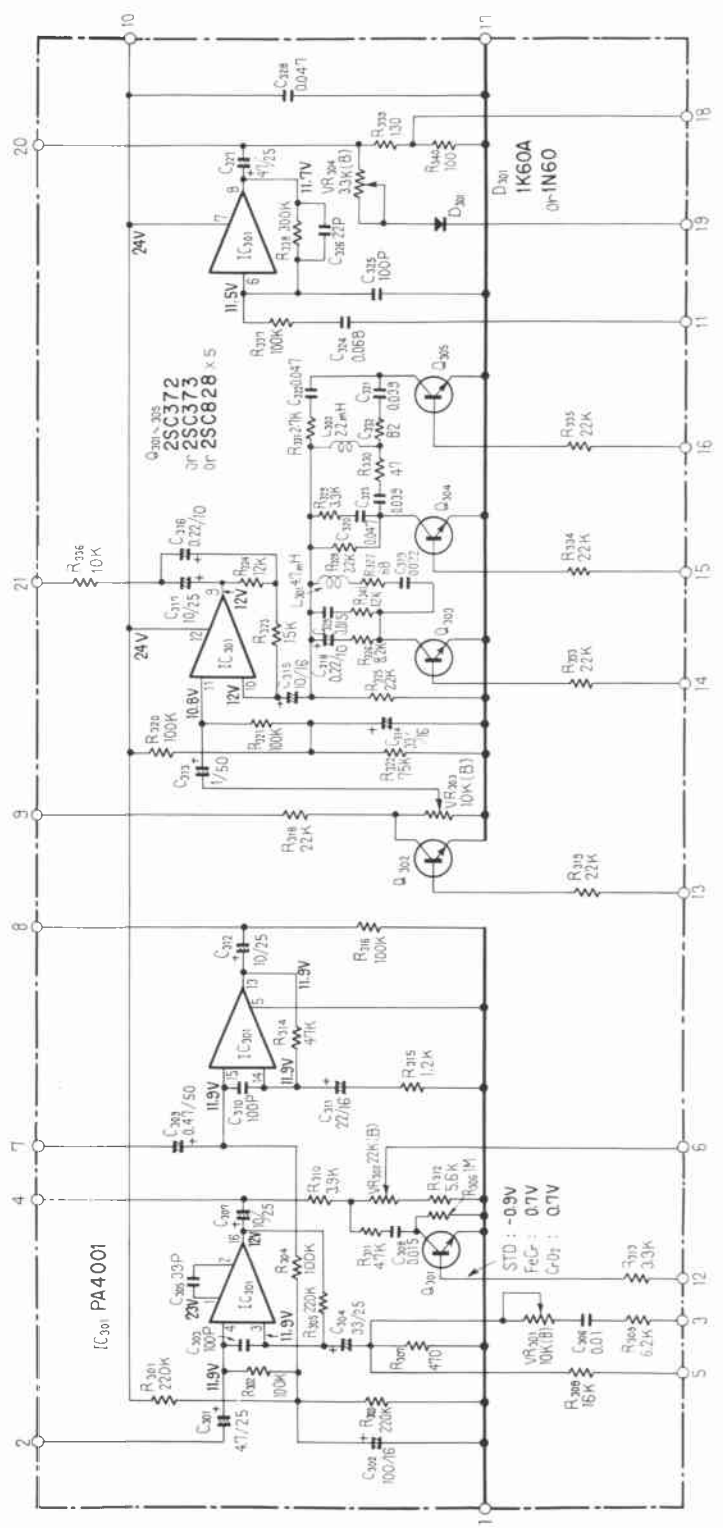
5

6

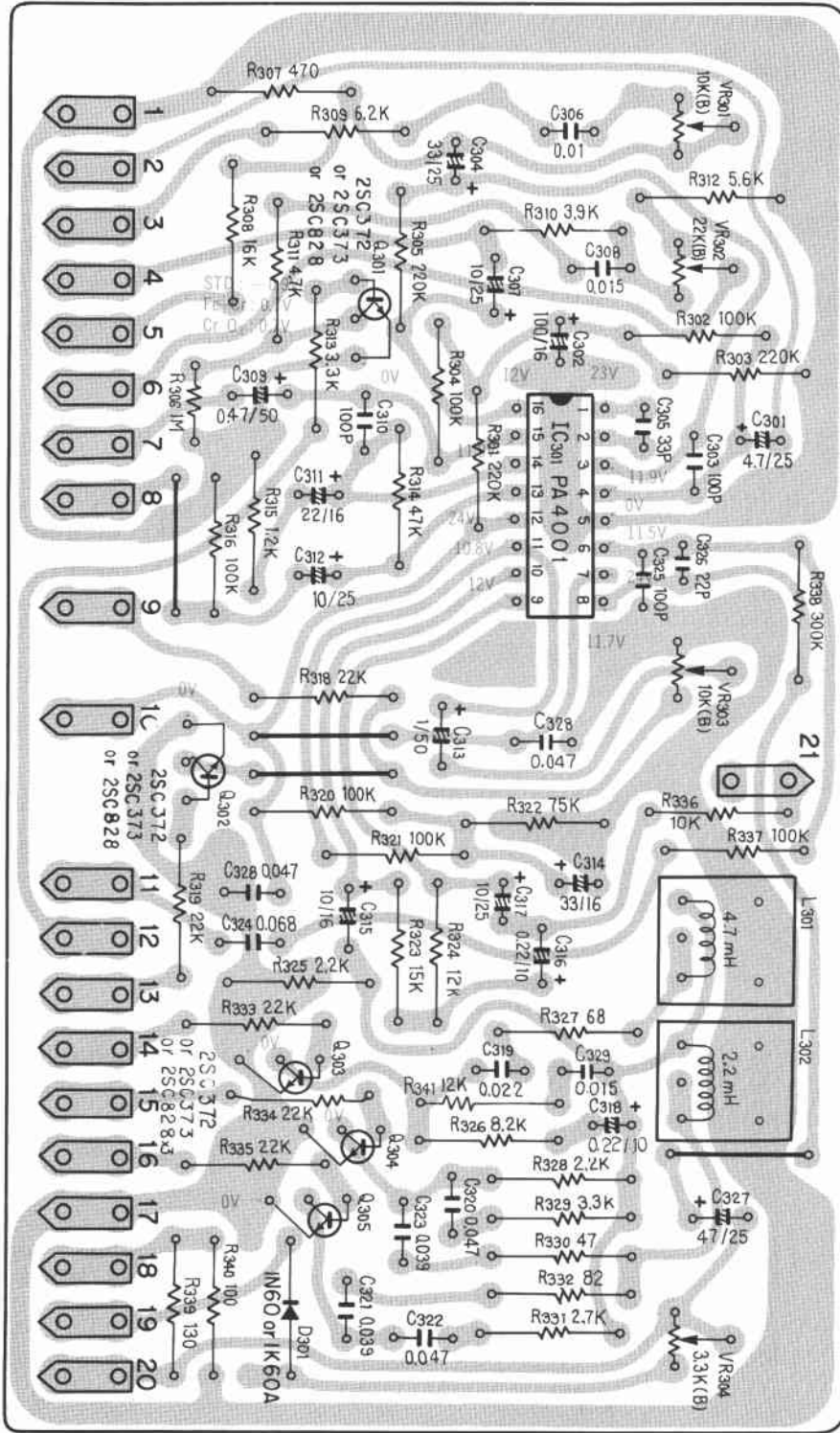
2.8 AMPLIFIER ASSEMBLY (RWF-085)

A  
B  
C  
D

1 2 3



Foil side



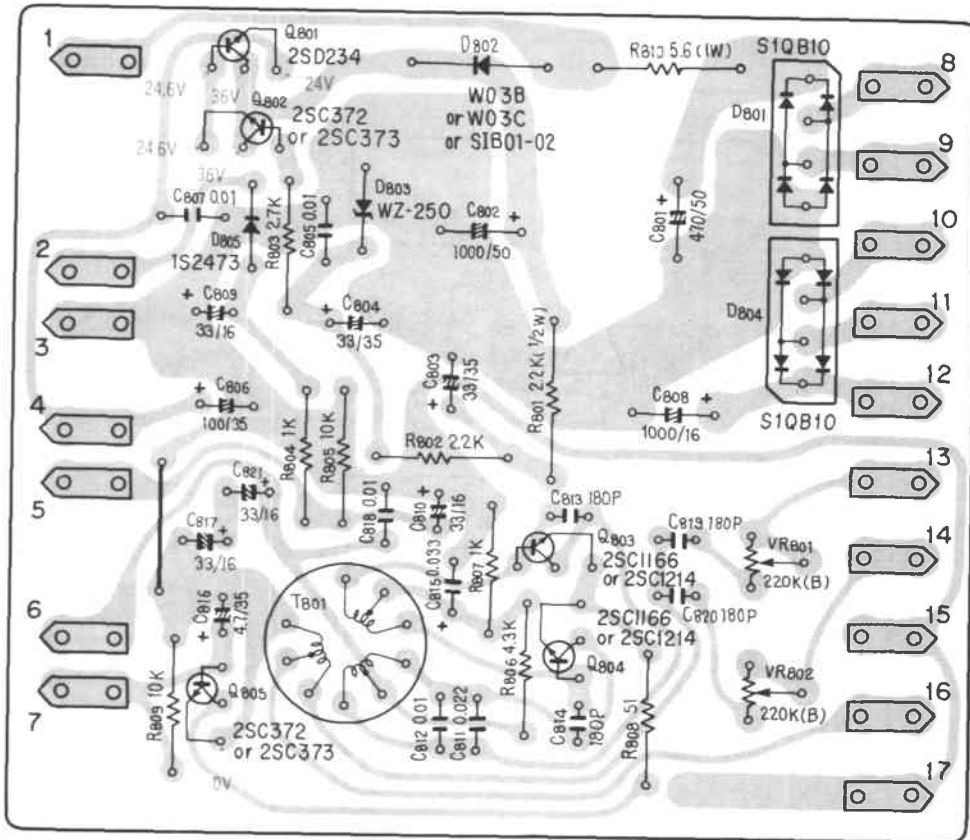
1

2

3

B

Foil side



Parts List

DIL

Part No.	Symbol & Description
4-001	T801 Oscillation coil

CAPACITORS

Part No.	Symbol & Description
A 471P 50	C801
A 102P 50	C802
A 330P 35	C803, C804
DYF 103Z 50	C805, C807, C818
A 101P 35	C806
A 102P 16	C808
A 330P 16	C809, C810, C817, C821
PA 223K 50	C811
MA 103K 50	C812
DSL 101K 50	C813, C814
MA 333K 50	C815
A 4R7P 35	C816
E-025	C819, C820 Polystyrene 180P/50V

Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.

RESISTORS

Part No.	Symbol & Description
RCP-040	VR801, VR802 Semi fixed 220k-B
RD½PSF □□□J	R801
RD¼PS □□□J	R802-R809
RS1PF □□□J	R810

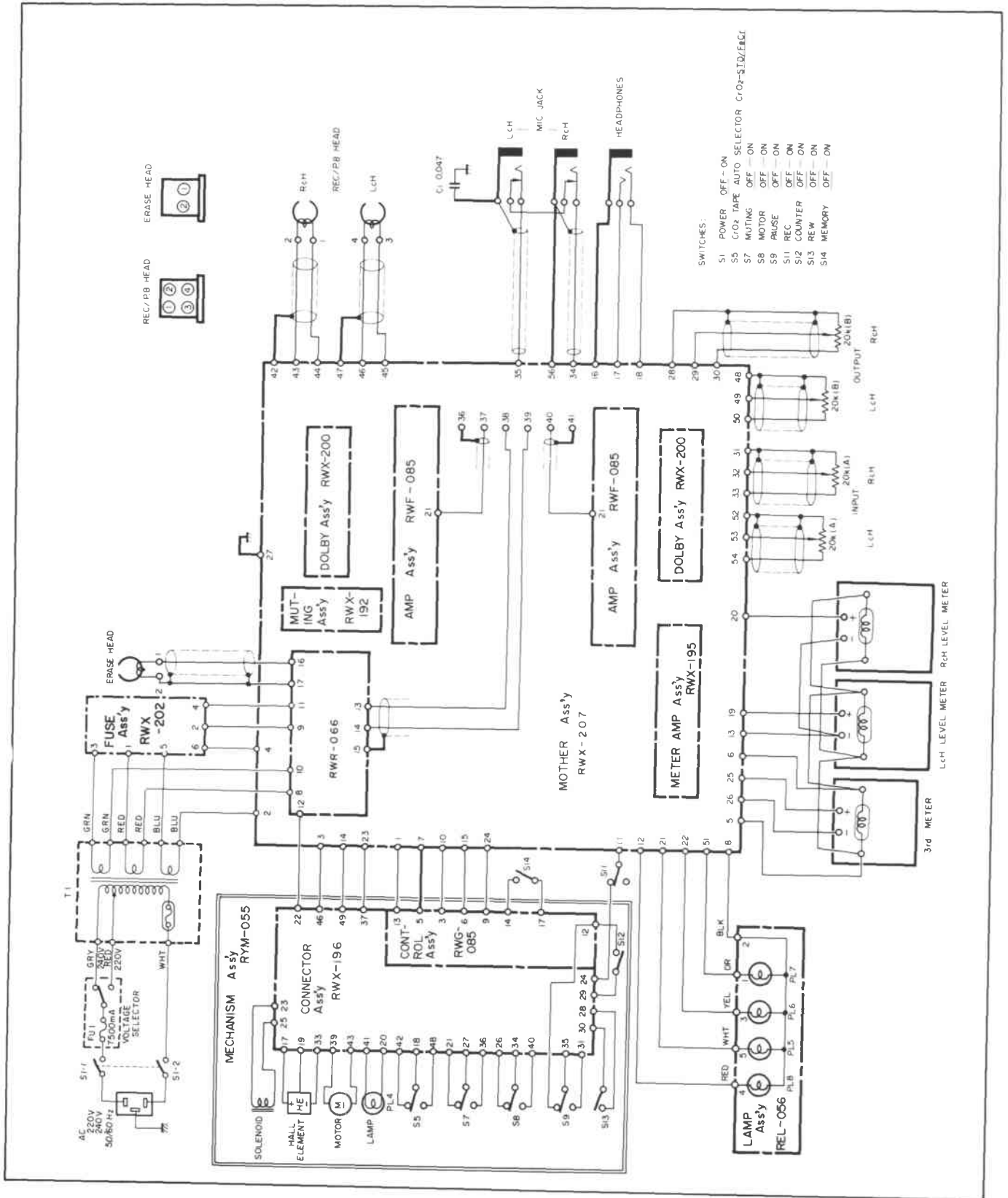
SEMICONDUCTORS

Part No.	Symbol & Description
2SD234-O or R	Q801
2SC372-Y (2SC373)	Q802, Q805
2SC1166-O or Y (2SC1214-B or C)	Q803, Q804
SIQB10	D801, D804
W03B or W03C (S1B 01-02)	D802
WZ-250	D803
1S2473	D805





# 4.2 CONNECTION DIAGRAM



## Parts List

## COILS

Part No.	Symbol & Description
RTF-031	L301 Peaking coil
RTF-037	L302 Peaking coil

## CAPACITORS

Part No.	Symbol & Description
RCH-017	C301 4.7/25V
CEA 101P 16	C302
CCDSL 101K 50	C303, C310, C325
RCH-036	C304
CCDSL 330K 50	C305
CQMA 103K 50	C306
CEA 100P 25	C307, C312, C317
CQMA 153K 50	C308, C329
CEA R47P 50	C309
CEA 220P 16	C311
CEA 330P 16	C314
CEA 100P 16	C315
CSSA 0R22M 10	C316, C318
CEA 2R2P 50	C318
CQMA 223J 50	C319
CQMA 473K 50	C320, C322
CQMA 393K 50	C321, C322
CQMA 683K 50	C324
CCDSL 220K 50	C326
CEA 470P 25	C327
CKDYF 473Z 50	C328

*Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.*

## RESISTORS

Part No.	Symbol & Description
RCP-032	VR301, VR303 Semi fixed 10k-B
RCP-009	VR302 Semi fixed 22k-B
RCP-039	VR304 Semi fixed 3.3k-B
RD½PS □□□ J	R301-R305, R307-R316, R318-R337, R339-R341
RD½VS □□□ J	R306

## SEMICONDUCTORS

Part No.	Symbol & Description
PA4001	IC301
2SC372-Y (2SC373) (2SC828-R, S or Q)	Q301-Q305
1K60A or 1N60	D301

## List of Changed Parts for Factory Modification

Symbol	Part No.	Description

### 3. CT-F700/KC

#### 3.1 MISCELLANEOUS PARTS LIST

**NOTE:**

- Capacitors: in  $\mu F$  unless otherwise noted p:pF
- Resistors: in  $\Omega$ ,  $\frac{1}{4}W$  unless otherwise noted k:k $\Omega$ , M:M $\Omega$

#### ASSEMBLIES

Part No.	Description
RWF-085	Amplifier assembly
RWX-200	Dolby assembly
RWR-066	Power and oscillation assembly
RWX-192	Muting assembly
RWX-195	Meter amplifier assembly
RWG-085	Control assembly

#### TRANSFORMER

Part No.	Symbol & Description
RTT-131	T1 Power transformer

#### SWITCHES

Part No.	Symbol & Description
RSA-021	S1 Power switch
RSN-016	S11 Leaf switch (REC)
RSG-057	S14 Push switch (MEMORY)

#### RESISTORS

Part No.	Symbol & Description
RCV-045	VR101 Variable resistor (INPUT) 20k-A
RCV-046	VR102 Variable resistor(OUTPUT)20k-B

#### OTHERS

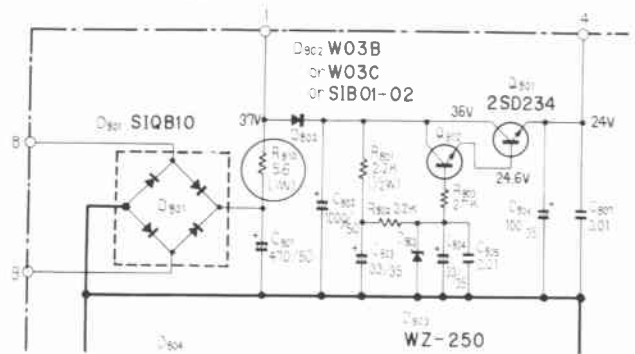
Part No.	Symbol & Description
RDG-013	Power cord
RKN-040	Jack assembly
RAW-074	Level meter assembly P
RAW-070	Level meter assembly
REL-056	Lamp assembly
RXX-218	Front panel assembly
RNA-321	Bonnet
RAA-207	Knob A
RAA-208	Knob B
RAA-209	Rotary knob
RWX-150	Spark killer
REC-250	Capacitor sleeve D

The CT-F700/KU and CT-F700/KC differ in the following respects;

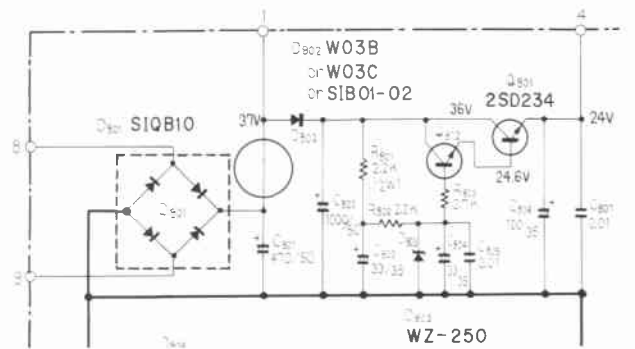
#### 3.2 POWER AND OSCILLATION ASSEMBLY (RWR-066)

The CT-F700/KU power supply and oscillation assembly (RWR-063) and the CT-F700/KC power supply and oscillation assembly (RWR-066) are almost exactly the same in composition and time constants, the only difference being that the RWR-066 has had the R810 resistor (5.6 $\Omega$  1W) replaced by a jumper wire. Refer to page 75 for further details.

#### Power and oscillation assembly (RWR-063) for CT-F700/KU type



#### Power and oscillation assembly (RWR-066) for CT-F700/KC type



#### 3.3 MOTHER ASSEMBLY

The power supply and oscillation assembly is one of the component assemblies mounted on the mother assembly board. Since the component part no. for this component assembly has been changed, the mother assembly component part no. has also been changed. See page 69 for further details on the mother assembly, page 73 for the Dolby assembly, page 77 for the amplifier assembly, and page 47 for the same muting assembly used in the CT-F700/D and D/G.

# 4. CT-F700/HG

## 4.1 MISCELLANEOUS PARTS LIST

**NOTE:**

- Capacitors: in  $\mu F$  unless otherwise noted p:pF
- Resistors: in  $\Omega$ ,  $\frac{1}{4}W$  unless otherwise noted k:k $\Omega$ , M:M $\Omega$

### ASSEMBLIES

Part No.	Description
RWF-082	Amplifier assembly
RWX-191	Dolby assembly
RWR-066	Power and oscillation assembly
RWX-192	Muting assembly
RWX-195	Meter amplifier assembly
RWG-085	Control assembly
RWX-202	Fuse assembly

### TRANSFORMER

Part No.	Symbol & Description
RTT-133	T1 Power transformer

### SWITCHES

Part No.	Symbol & Description
RSA-022	S1 Power switch
RSN-016	S11 Leaf switch (REC)
RSG-057	S14 Push switch (MEMORY)

### RESISTORS

Part No.	Symbol & Description
RCV-045	VR101 Variable resistor (INPUT) 20k-A
RCV-046	VR102 Variable resistor (OUTPUT) 20k-B

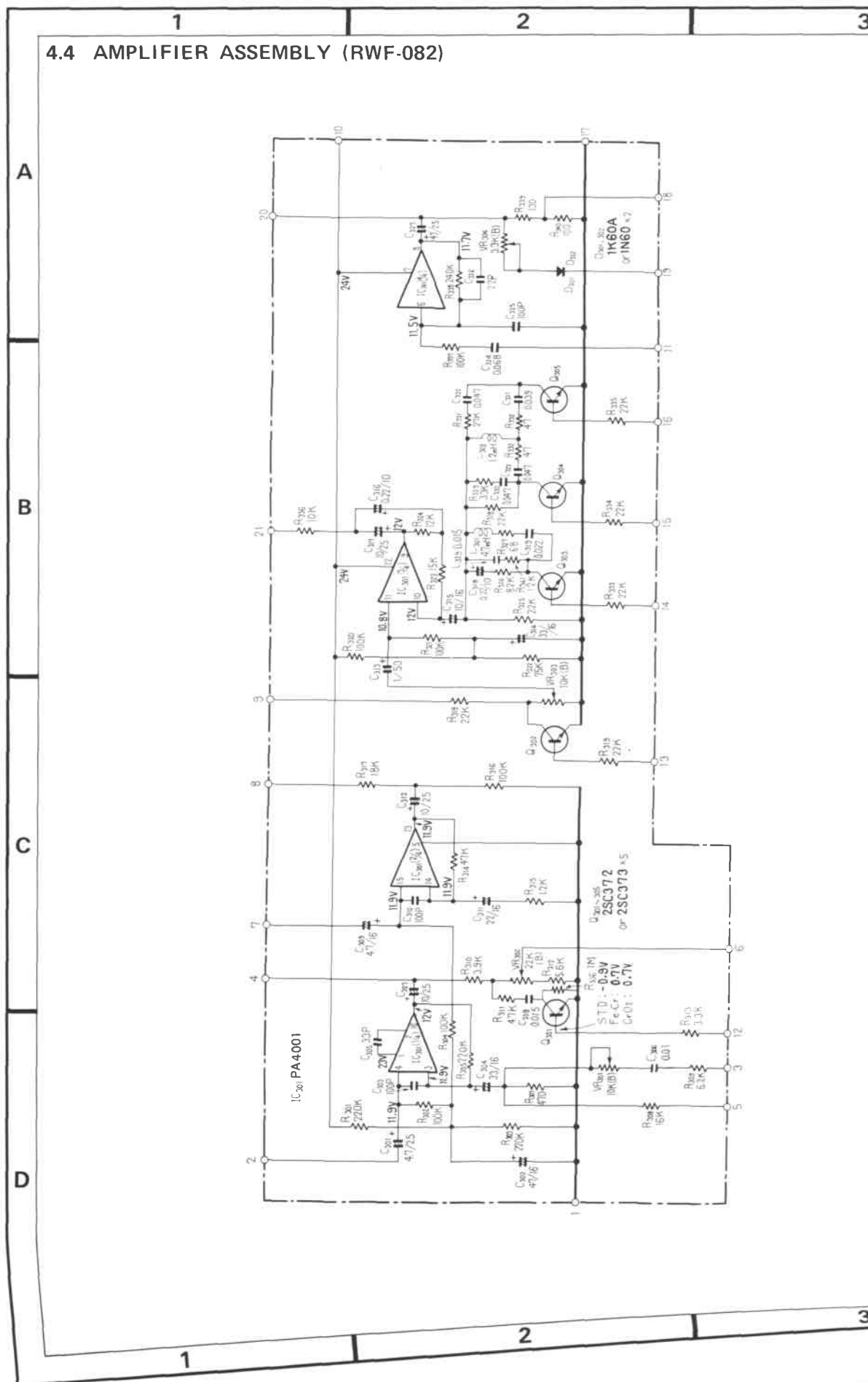
### OTHERS

Part No.	Symbol & Description
RKN-040	Jack assembly
RAW-074	Level meter assembly P
RAW-070	Level meter assembly
REL-056	Lamp assembly
RXX-221	Front panel assembly
RNA-321	Bonnet
RAA-207	Knob A
RAA-208	Knob B
RAA-209	Rotary knob
REK-049	Fuse T500mA
RKR-019	Line voltage selector (switchable 2 positions)

## List of Changed Parts for Factory Modification

Symbol	Part No.	Description

### 4.4 AMPLIFIER ASSEMBLY (RWF-082)



1

2

3

A

A

B

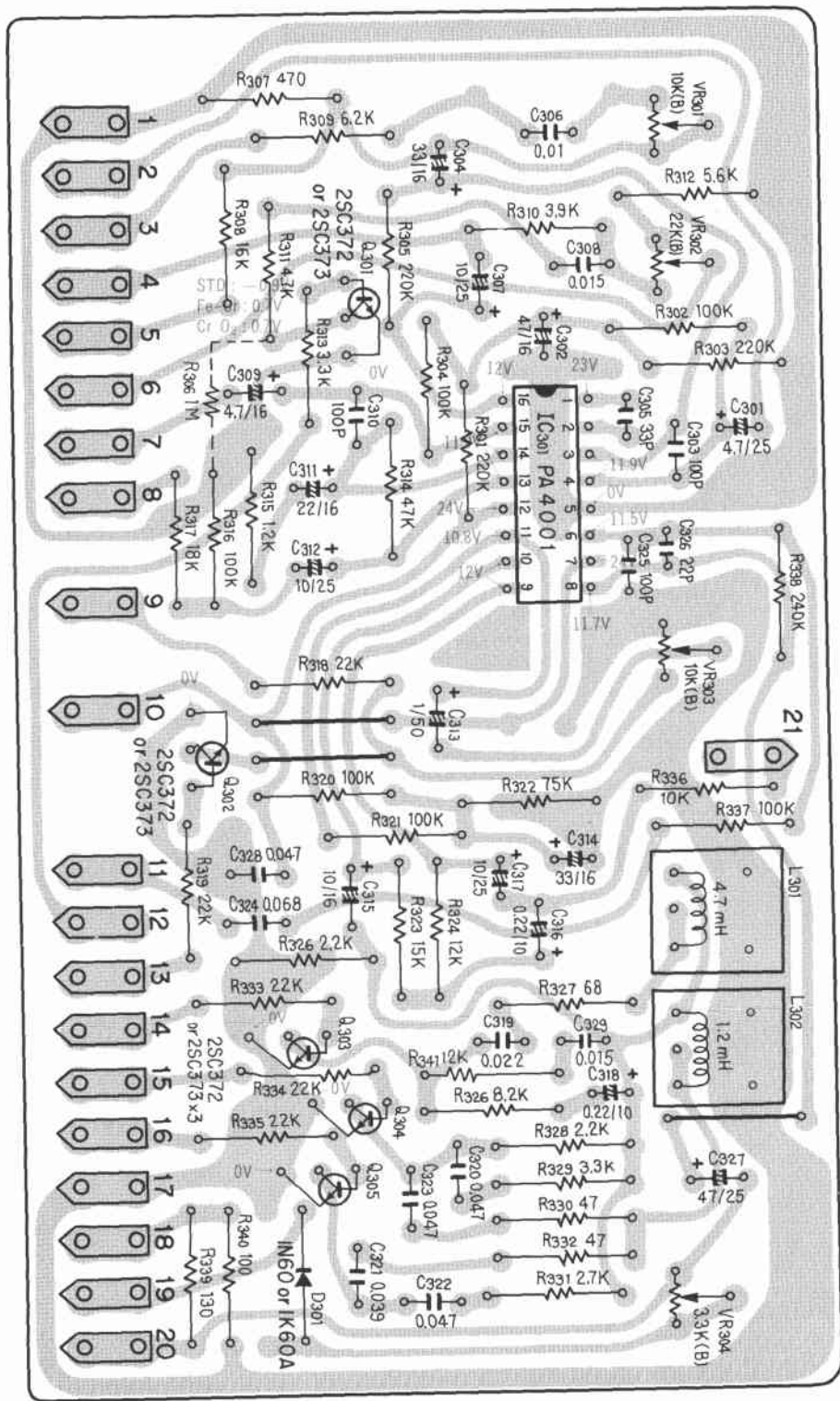
B

C

C

D

D



1

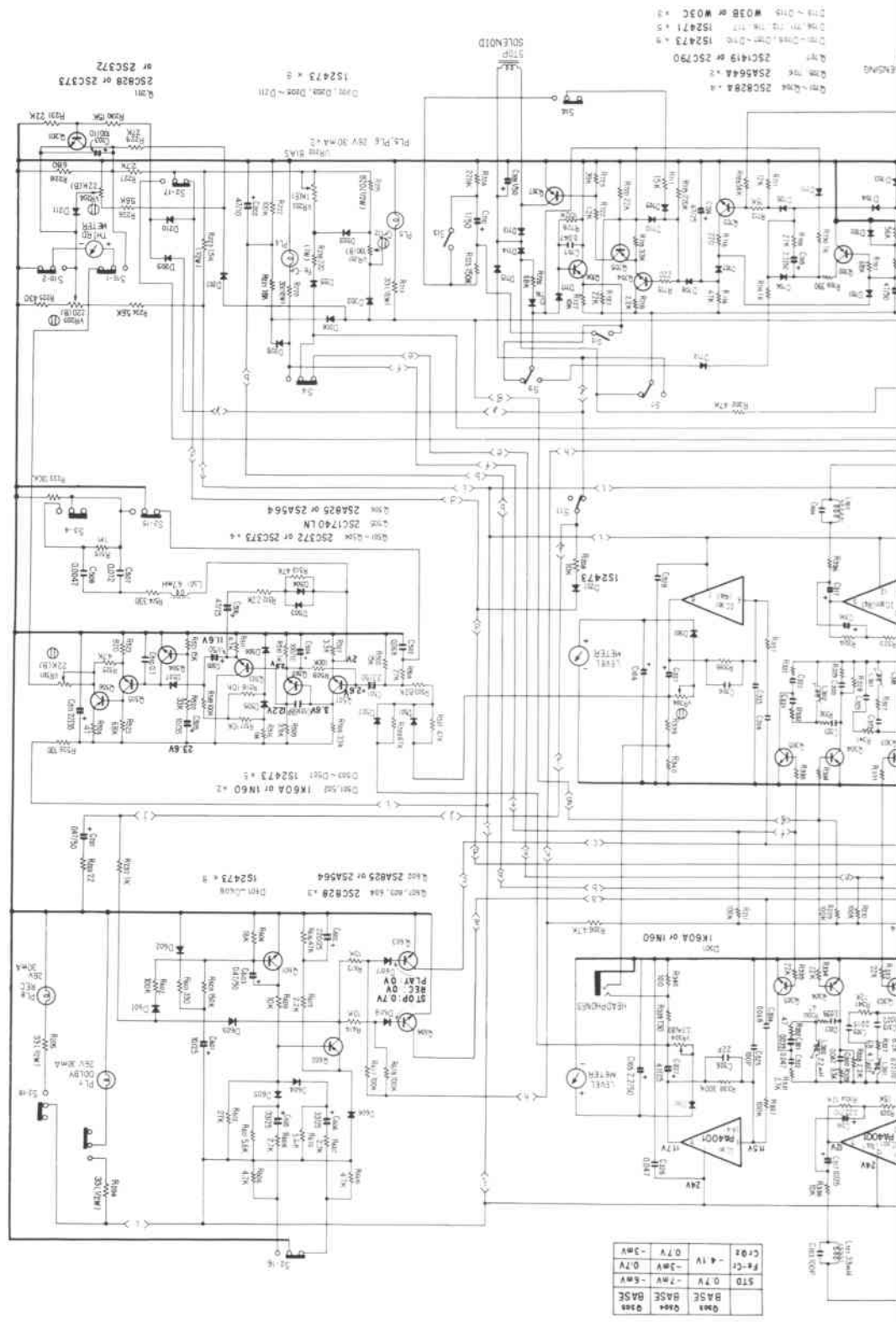
2

3

# CT-F700/HG

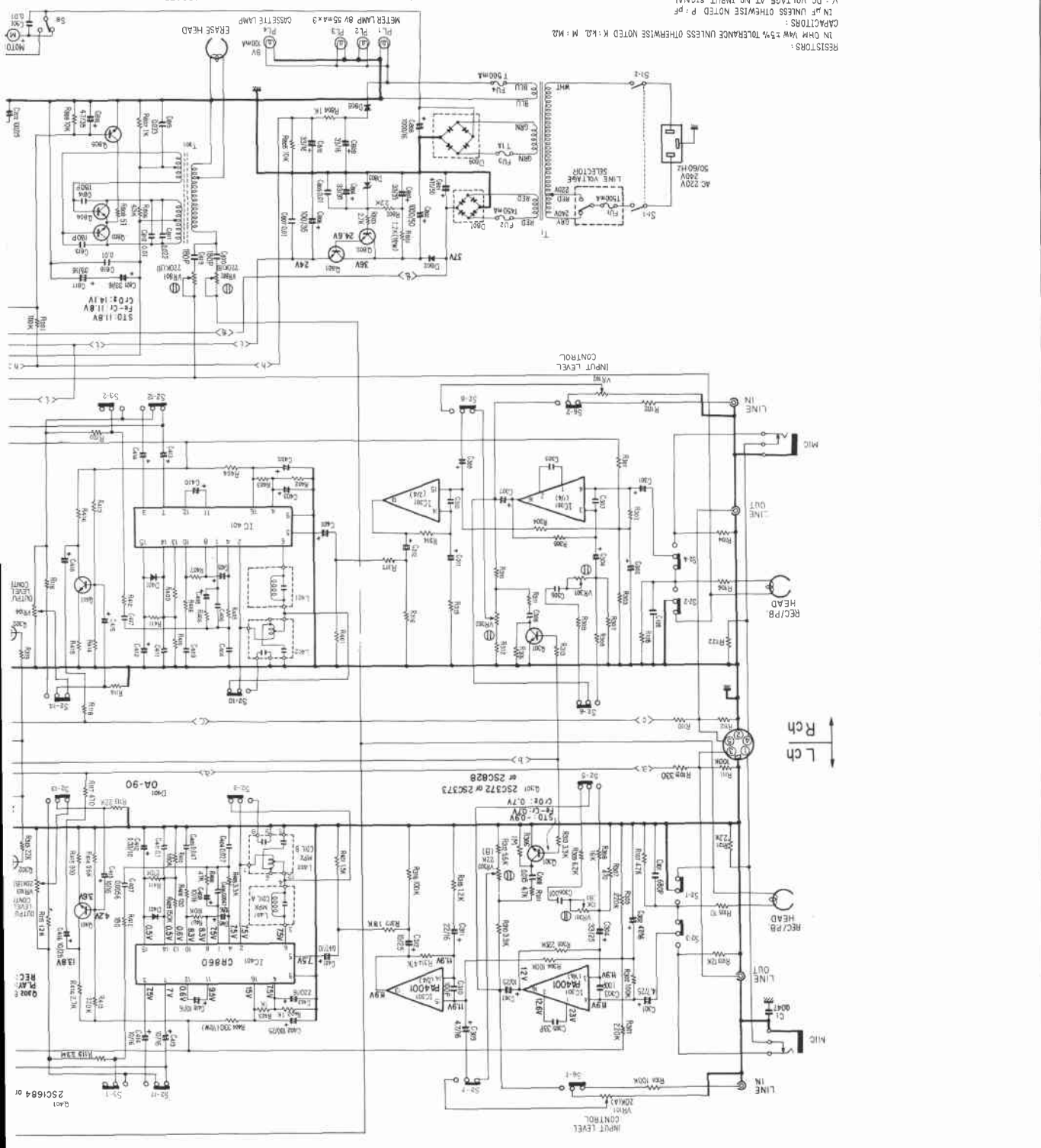
A B C D

6 5 4



This is the basic schematic diagram, but the actual circuit may vary due to improvements in design.

# 4.3 SCHEMATIC DIAGRAM

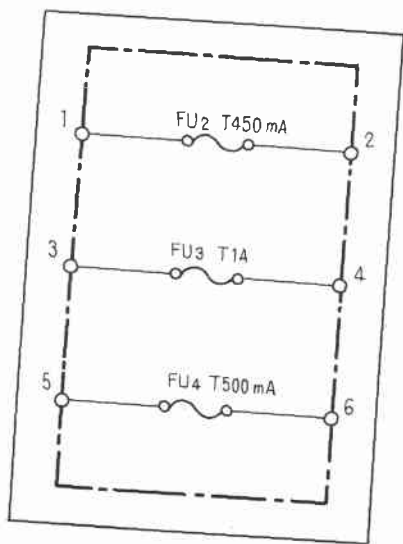


- RESISTORS:  
 IN OHM  $\pm 5\%$  TOLERANCE UNLESS OTHERWISE NOTED K: K $\Omega$ , M: M $\Omega$ , P: pF  
 CAPACITORS:  
 IN pF UNLESS OTHERWISE NOTED P: pF  
 V: DC VOLTAGE AT NO INPUT SIGNAL  
 SWITCHES:  
 S1 POWER ON  
 S2 REC/PLAYBACK SELECTOR  
 S3 DOLBY NR OFF ON  
 S4 EQ STD - FC  
 S5 C/TAPE AUTO SELECTOR C/T-2 - SIDE-F-C  
 S6 INPUT LINE - MIC  
 S7 MUTING OFF - ON
- OFF - ON  
 S8 MOTOR  
 S9 PAUSE OFF - ON  
 S10 THIRD METER DYNAMIC LEVEL - BIAS  
 S11 REC OFF - ON  
 S12 COUNTER OFF - ON  
 S13 REW OFF - ON  
 S14 MEMORY OFF - ON
- ⊕: Adjusting point
- 0065 1S2473  
 0062 W03B or S1B01-02  
 0063 WZ-250  
 0061 Deak S1B10x2

A B C D



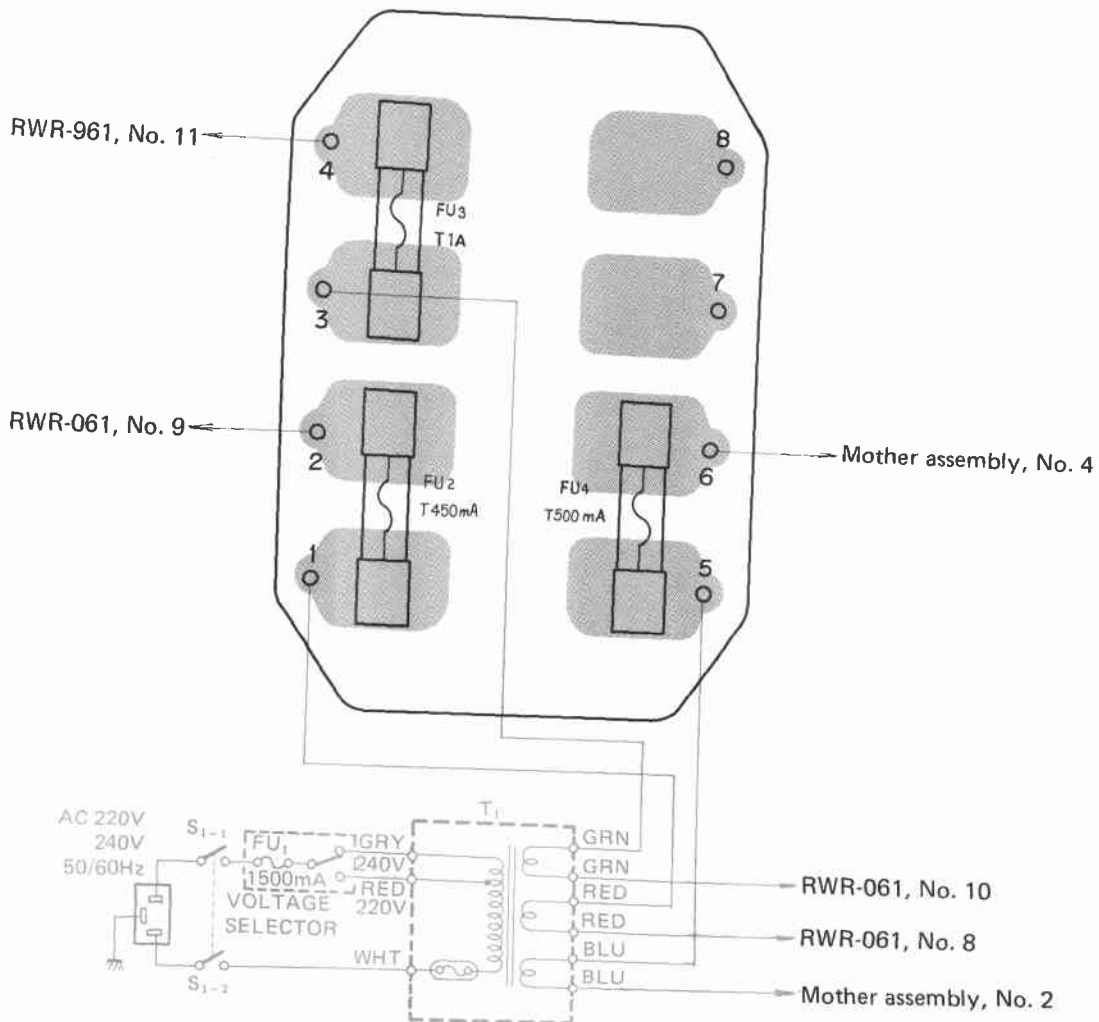
### 4.5 FUSE ASSEMBLY (RWX-202)



### Parts List

Part No.	Symbol & Description
RKR-013	Fuse holder B
REK-056-A	Fuse 1A
REK-049-B	Fuse 500mA
REK-060-Q	Fuse 450mA

### Foil Side



**Parts List**

**COILS**

<u>Part No.</u>	<u>Symbol &amp; Description</u>
RTF-031	L301 Peaking coil
RTF-038	L302 Peaking coil

**CAPACITORS**

<u>Part No.</u>	<u>Symbol &amp; Description</u>
RCH-017	C301
CEA 470P 16	C302
CCDSL 101K 50	C303, C310, C325
CEA 330P 16	C304, C314
CCDSL 330K 50	C305
CQMA 103K 50	C306
CEA 100P 25	C307, C312, C317
CQMA 153K 50	C308, C329
CEA 4R7P 16	C309
CEA 220P 16	C311
CEA 010P 50	C313
CEA 100P 16	C315
CSSA 0R22M 10	C316, C318
CQMA 223J 50	C319
CQMA 473K 50	C320, C322, C323
CQMA 393K 50	C321
CQMA 683K 50	C324
CCDSL 220K 50	C326
CEA 470P 25	C327
CKDYF 473Z 50	C328

*Note: When ordering resistors, convert the resistance value into code form, and then rewrite the part no. as before.*

**RESISTORS**

<u>Part No.</u>	<u>Symbol &amp; Description</u>
RCP-032	VR301, VR303 Semi fixed 10k-B
RCP-009	VR302 Semi fixed 22k-B
RCP-039	VR304 Semi fixed 3.3k-B
RD½PS □□□J	R301-R305, R307-R341
RD½VS □□□J	R306

**SEMICONDUCTORS**

<u>Parts No.</u>	<u>Symbol &amp; Description</u>
PA4001	IC301
2SC372-Y (2SC373) (2SC828-R, S or Q)	Q301-Q305

**List of Changed Parts for Factory Modification**

Symbol	Part No.	Description