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SERVICE NOTES

for the radiogram

FX727A



ate C entral.X

1953

For A.C. mains supply

CENERAL

WAVERANGES

14.1 m (26.55 - 21.3 Mc/s) S.W.2a: 11.3 -18.75 -15 Mc/s) 16 20 m. S.W.2b: 11.5 Mc/s) 9.3 Mc/s) S.W.2c: 20.9 -26.2 m 14.39 -11.72 -S.W.2d: 25.6 - 32.1 m 3.28 Mc/s) 91.5 m 10 S.W.3: 30 -- 517 M.W. : 185 - 580 m (1622 kc/s

CONTROL KNOBS

From left to right:

1. Mains switch + volume control + radio-gram.

switch (push-pull) 2a Bass switch (3 positions)

2b Tone control + bandwidth switch

3. Waverangeswitch

4. Tuning

VALVES

B1 : EF 41 B6 : EL41 B2 : ECH42 B7 : EL41 B3 : EBF80 B8 : AZ41 B4 : EBC41 B9 : AZ41 B5 : ECC40 B10: EM34

DIAL LAMPS

L2: 8045D-00 L3: 8091D-00 L4: 8073D-00

L1: 8045D-00

WEIGHT

approx: 60 kg.

UITLEENBIBLIOTHEEK PHILIPS NEDERLAND N.V.

I.F. : 452 kc/s

Technische Dienst

MAINS VOLTAGES

90-110-125-145-200-220 V

CONSUMPTION

Approx. 70 W (220 V-50c/s)

LOUDSPEAKER

Type $9758-05 (Z=7\Omega)$

93 978 06.1.05

DIMENSIONS

Length: 96 om. Width: 42,5 cm. Height: 82 cm.

BANDWIDTH

In the "narrow" position of the bandwidth switch the I.F. bandwidth (1:10) measured from g1 of B1 is about 11 kc/s, and in the "wide" position 17 kc/s.

The overall bandwidth (1:10) measured with a signal of 1000 kc/s from the aerial socket is about 9 kc/s in the "narrow" position of the bandwidth switch and 15 kc/s in the "wide" position.

BRIEF DESCRIPTION OF THE CIRCUIT

A. R.F. PART (Details fig.1)

The R.F. part consists of the pre-selecting and mixing stages. The incoming signal is inductively coupled to the control grid of B1 and after amplification, is passed to the control grid of B2. Bandspread is obtained by connecting capacitors in series with and parallel to each section of the variable capacitor (e.g. C8 in series with C10 and C3 and C4 parallel to C10).

Mixing takes place electronically in B2. For the S.W. ranges a Colpitts oscillator is applied (fig.2), since this gives high stability. For the waveranges S.W. 3 and M.W. and inductively-coupled oscillator is used.

B. I.F.PART

The valve B3 performs three functions:

- 1. Amplification of the I.F. signal
- 2. Detection of the I.F. signal
- 3. Providing for the A.V.C.

Function 1.

The I.F. signal entering via the band-pass filter (S23-S25) is amplified by B3 and after that applied to the second I.F. band-passfilter (S27-S29).

Functions 2 and 3 are carried out in the 3-diode circuit. The third diode is formed by the suppressor grid and cathode of B3. The I.F. signal to be detected is taken from the secondary circuit of the second I.F. band-passfilter and detected by the right-hand diode of B3. The A.F. signal appears across the detection capacitor C41

Fig. 3 represents the principle of the A.V.C. circuit. Point A has a fixed positive voltage V3, which means that the anode of the left-hand

FX 727 A -3-

diode is positive and draws current. The result is that the anode potential of the left-hand diode is practically zero (in Fig. 3 the left-hand diode anode in the circuit-diagram is the suppressor grid of B3). The I.F. carrier-wave is detected by the right-hand diode of fig. 3 with the result that the anode of this diode receives a negative potential.

The control voltage so obtained is applied directly to the control grid of B3 and the A.V.C. of this valve is not delayed. If the potential V2 is negative enough, this voltage will affect the positive bias of the left-hand diode. The result is that the left-hand diode will no longer draw current and the A.V.C. comes into action. The moment at which this happens is therefore dependent on the size of R61 and R62 and the magnitude of V3 and V2.

The advantage of the above circuit is that distorsion, due to the changing depth of modulation, is considerably limited.

The A.F.PART

The A.F. amplifier comprises 3 stages:

- 1. The pre-amplifier , B4, with tone control circuit.
- 2. The phase invertor valve, B5.
- 3. The push-pull output stage.

The A.F. signal obtained after detection is applied via R18-R19, C38, R15 and C36 to gB4. The volume controls R18-R19 and R27-R28 are mounted on one spindle in connection with the physiological tone correction.

1. TONE CONTROL

a. Bass-switch (SK9, fig.4)

Connected between the anode and the grid of B4 is an inverse feedback circuit some elements of which can be switched in and out of circuit. The working is as follows:

The impedance of the parallel connection R35-C64 is greater for low frequencies than for high ones, as a result of which the inverse feed-back for the bass notes is reduced. The resistor R22 which can be connected in parallel to R35 reduces the influence of the filter R35-C64.

In the grid circuit of B4 there is also C36, a small capacitor which attenuates the bass notes reaching gB4. This capacitor can be short circuited with the bass-switch.

Summary of the 3 positions of SK9:

1. Minimum bass notes: C36 in series with C38-R15

R22 parallel to R35-C64

2. Normal : C36 shortcircuited

R22 parallel to R35-C64

3. Maximum bass notes: C36 shortcircuited

R22 switched out of circuit

b. Whistle filter (9000 c/s) (fig.4)

The 9000 c/s whistle filter consists of the series circuit: C49-S30. Moreover a signal coming from S35 is applied to C49. At the resonance frequency a maximum voltage is produced across \$30 which is applied to gB5 via R24 as inverse feedback voltage. The purpose of C51 is to

prevent another rise of the frequency characteristic above 9000 c/s. The whistle filter is only switched on in the "radio"position of SK7-SK8.

c. Treble control (fig.4)

The treble response is adjusted with R49-R50. In the position "maximum treble" (slider of R49-R50 at the top of R49) the treble response is boosted because of the fact that C42 is connected in parallel to R44-R47. In the position "minimum treble"(slider of R49-R50 to the earth side of R50) R44-R49-C39-R51 and R47-C42 form two low-pass filters as a result of which the treble response is attenuated.

d. Pick-up correction

In the position "gramophone" of SK7-SK8, R20 in the inverse feedback circuit of B4 is replaced by the network R54-R46-C46. The impedance of this network is lower for the treble notes than for the bass so that the inverse feedback for the treble notes is reduced.

2. PHASE INVERTOR CIRCUIT (fig.5)

The R.F. signal which appears across R27-R28 is fed via R30 to gB5. B5 operates as normal A.F. amplifier. B'5, which receives part of this amplified signal, is fed back via R67 in such a way that the signal voltage across R42 is equal but opposite in phase to the signal voltage across R40.

1

3. PUSH PULL OUTPUT STAGE

B6 derives its excitation voltage from B5, and B7 from B'5. These voltages are opposite in phase (see C2).

The capacitors C60 and C62 are applied in order to further improve the symmetry of the output stage.

TRIMMING THE RECEIVER

A. THE I.F. CIRCUITS

After removing the back panel and bottom plate, all trimmers and coil cores can easily be reached. It is therefore not necessary to remove the chassis for trimming.

The compound with which the cores of the I.F. coils have been sealed can easily be removed in the cold state with a screwdriver.

The trimming has to be done as follows:

- Tuning capacitor to minimum capacity; waverange switch to M.W.; volume control to maximum; tone control to position "sharp"; narrow bandwidth; bass switch to maximum.
- 2. Unscrew the cores of the I.F. coils almost full out.
- Connect a voltmeter via a trimming transformer to the extension loudspeaker connections.
- Apply a modulated signal of 452 kc/s via a capacitor of 33000 pF to g1 of B2.
- Trim in succession the 4th, 3rd, 1st and 2nd I.F. circuit to maximum output voltage.

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4th I.F. circuit S29 - S29a- C30; coilL(above)
3rd I.F. circuit S27 - S28 - C29; coil L (under)
1st I.F. circuit S23 - S24 - C31; coil K (under)
2nd I.F. circuit S25 - C32 - C56; coil K (above)
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6. Seal the cores of the coils.

REMARK

The sealing compound mentioned in the "List of Spare Parts and Tools" should be used for sealing the cores.

B. TRIMMING THE R.F. CIRCUITS

The trimming of the R.F. circuits has to be done in accordance with the trimming points on the dial.

For all waveranges, except S.W.2a, the oscillator frequency is higher than the signal frequency.

Trimming has to be done as indicated in the following table.

- Volume control to maximum; low tone switch to maximum, tone control to "dull", bandwidth switch to "narrow".
- Connect a voltmeter via a trimming transformer to the extension loudspeaker connections.
- 3. Apply a modulated R.F. signal, obtained from the service oscillator, via a dummy aerial to the aerial socket.

1	Waverange switch in position	S.W.2b	S.W.2a	S.W.2c	S.W.2d	s.W.3	M.W.
2	Turn pointer to the trimming point for	15.25 Mc/s	21.6 Mc/s	11.7 Mc/s	9•55 Mc/s	10.1 Mc/s	1630 kc/s
3	Apply a modulated signal of via a dummy aerial to the aerial socket	15.25 Mc/s	21.6 Mc/s	11.7 Mc/s	9•55 Mc/s	10.1 Mc/s	1630 kc/s
4	Trim to maximum output voltage.	31415 18 38	543,517 56	385, 319 310	\$46,520 \$12	075,020 05	C74
5	Turn pointer to the trimming point for	17.75 Mc/s	_	_	- -	_	555 kc/s
6	Apply a modulated signal of via a dummy aerial to the aerial socket	17.75 Mc/s	_		-	-	555 kc/s
7	Trim to maximum output voltage	030,01 8	-	-	-		C73
8	Repeat the points	-		-	-	-	2-8
9	Seal the trimmers	\$44 \$18 \$ 8 018 0,3	\$43 \$17 \$ 6	545 S19 S10	\$46 \$20 \$12	C 75 C20 C 5	

TRIMMING THE M.W. (continued)

9. Turn the pointer to the trimming point for : 1630 kc/s

10. Apply a modulated signal of : 1630 kc/s

via a dummy aerial to the aerial socket.

11. Trim to maximum output voltage : C21-C6

REPAIRS AND REPLACEMENT OF PARTS

A. REMOVING THE CHASSIS FROM THE CABINET

1. Remove back panel of the radio part.

- 2. Remove the two screws at both sides of the chassis.
- 3. Push the chassis so far backwards that the terminal boards under the chassis are accessible from the front. Disengage the connections between the chassis and the terminal boards.
- 4. Chassis + front panel can now be taken out of the cabinet.

B. REMOVING THE FRONT PANEL

- 1. Remove the knobs.
- Disengage the wave range indicator (1 milled screw) and push it onto the chassis.
- Unscrew the lampholder and the cord bracket at the lower part of the front panel
- 4. Unscrew the 4 fixing screws of the front panel (2 wood screws and 2 screws underneath the chassis plate). The front panel can now be removed.

C. REPLACING THE DIAL

- 1. Remove the chassis.
- 2. Remove the front panel.
- 3. Disengage the 4 dial fixing brackets.
- 4. The dial can now be pushed from the dial box.

D. RENEWING THE DRIVING CABLES

- 1. Remove the chassis
- 2. Take off the front panel
- 3. Remove dial + fixing bracket
- 4. Remove dial box (4 screws)
- 5. Fit new cable according to fig.6 with the variable capacitor in the maximum capacity position.

E. REMOVING RECORD CHANGER

- 1. Remove back panel of radio part
- Remove the 2 screws at both sides of the chassis and push the chassis backwards
- Disengage the connections for the record changer from the terminal boards underneath the chassis.
- 4. Disengage the 4 cable brackets.
- 5. The record changer can now be taken out of the cabinet after having removed the screws at the 4 corners of the mounting plate.

VOLTAGES AND CURRENTS

	Valves		٧a	Vg2	Vk	Ia	Ig2
В1	EF 41	Pentode	175	80	. 2	4,8	1,4
·B2	ECH42	Hexode	230	75	- 2,	2,3	3,1
22	101142	Triode	120	-	-	4,4	
В3	EBF80	Pentode	230	70	-	4,5	1,7:
В4	EBC41	Triode '	95	-	1,1	0,45	-
.B5	ECC40	Triode (B5)	80	-	1,8	1	-
, , ,	20040	Triode (B5')	80	-	1,8	1	-
В6	EL 41	Pentode	260	230	6	27	3,7
В7	EL 41	Pentode	260	230	6	27	3,7
B10	EM 34	EM 34 Magic eye 230	220	d1=37		0.05	d1=0,18
2.0				d2=27		0,95	d2=0,22
			Volts	Volts	Volts	mA	mA.

Vc1 : 270 Volts Vc2 : 230 Volts I tot. : 300 mA (220V-50c/s).

LIST OF SPARE PARTS AND TOOLS

When ordering always quote:

- 1. Code number and colour
- 2. Description
- 3. Type number of the set

1. GENERAL

Description	Code number
Pointer Dial (Oversea) Dial (Mediterranean) Rear panel	A3 692 61.0
Emblem Lid support Grommet (2x) Rubber ring around dial	23 654 14.0 A3 403 08.0 A3 642 18.0 A1 755 85.0
Tension spring for record changer Compression spring assembly under record changer	89 312 44.3 49 924 95.0

2. KNOBS

Description	Code number	
Bass switch (041) Tone control + Waverange switch Volume control + tuning Ring behind waverange switch (041)	23 952 37.0 A3 366 33.0 A3 365 65.0 23 735 17.0	

3. VOLTAGE ADAPTOR

	Description	 Code number	
Knob Plate		A3 228 03.0 A3 228 33.0	

4. CHASSIS

Description	Code number
Socket plate (aerial earth) Screw for 9 kc/s filter Pulley (111) for saverange switch Bush (Radio-Pickup switch) Spring for I.Fcoils Spring for pointer drive Valveholder (EBF 80) Valveholder (EM 34)	A1 340 92.0 07 703 45.0 23 644 48.2 A3 305 03.0 A3 652 58.3 A3 646 14.0 R1 662 11.0

5. WAVERANGE INDICATOR ASSEMBLY

Description	Code number
Ornamental ring	A3 395 81.0
Torsion spring	A3 651 00.3
Spindle	A3 600 13.0
Waverange indicator	A3 396 01.0

6. VARIABLE CAPACITOR ASSEMBLY

Description	Code number	
Variable capacitor with drum	see condensers	
Spring in drum Drum (large, Philite 111)	23 644 41.2	
Small drum Friction discs	A3 324 94.0 A3 574 20.4	
Triangular plate in small drum Spindle for tuning	A3 320 80.0 A3 333 53.0	

7. TOOLS

Service oscillator	GM 2832 or GM 2883 or GM 2384
Universal test instrument	GM 4256 or GM 4257
Vaseline compound	X 009 47.0

FX 727 A

COILS - CAPACITORS - RESISTORS

BOBINAS - CONDENSADORES - RESISTENCIAS

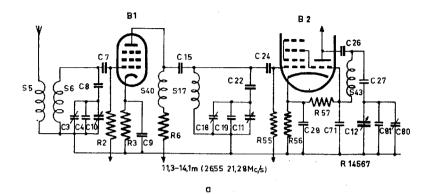
		r-1,		
S1 S2 S3 S4 S4a	14 \(\Omega \) 100 \(\Omega \) 1	A3 141 85.0	\$27 \$28 \$29 \$29a \$29a \$29	3 \(\Omega\) 4,8 \(\Omega\) 3 \(\Omega\) 4,8 \(\Omega\) 4,8 \(\Omega\) 115 \(\Omega\) 115 \(\Omega\) P
\$5 \$6 \$9 \$10	1 Ω } 1 Ω } 1,8 Ω }	A3 124 01.0	\$30 \$31	100 Ω A1 000 68.2 260 Ω)
S7 S8 S11	1,2 \Q \) 1 \Q \) 2,4 \Q \)	A3 124 02.1	\$32 \$33 \$34	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
S12	1 Ω)		S51	1 a) A3 166 19.3
\$13 \$14 \$15 \$16	6,7 \(\Omega\) 1,5 \(\Omega\) 100 \(\Omega\) 5 \(\Omega\)	A3 124 30.0	01 02 03 04	50 μF) 48 317 59/50+50 3-30 pF 28 212 36.4 56 pF 48 203 05/56E
S17 S1 9	1 Ω }	A3 124 03.1	05 06 07	3-30 pF 28 212 36.4 3-30 pF 28 212 36.4 150 pF 48 203 20/150E
\$18 \$20	1 Ω) 1 Ω)	A3 124 04.1	08 09 010	100 pF 48 203 01/100E 15000 pF 48 750 10/15K
\$21 \$22 \$41 \$42	1 Ω) 1,4 Ω) 100 Ω) 5,2 Ω)	A3 124 31.0	011 012 013 014 015	49 001 66.1 22000 pF
S43 S45	1 Ω) 1 Ω)	A3 124 05.1	C16 C17 C18	82000 pF 48 751 10/82K 150 pF 48 203 20/150E 3-30 pF 28 212 36.4
544 546	1 Ω }	A3 124 06.1	019 020 021	39 pF 48 203 05/39E 3-30 pF 28 212 36.4 3-30 pF 28 212 36.4
\$47 \$48 \$49 \$50	1	A3 124 32.0	022 023 024 025 026	100 pF 48 203 01/100E 0,22µF 48 751 10/220K 150 pF 48 203 20/150E 100 pF 48 203 20/100E 220 pF 48 203 20/220E
S40	37 Ω	A3 110 66.0	C27	200 pF 48 336 01/200E
\$23 \$24 \$25 031 032 056	8 Q) 1 Q) 5 Q) 115 pF) 115 pF) 115 pF)	A3 122 38.2	028 029 030 031 032 033 034 035	15000 pF
	·			

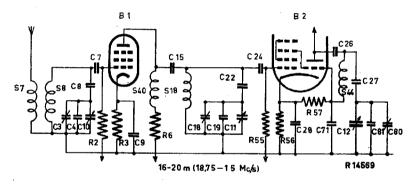
] [<u> </u>	<u> </u>
036	470 pF 50 μF	48 203 20/470E 48 313 22/50	R7	28000 Ω 1 MΩ	A9 999 00/56K 1 /1M
C37 C38	50 μF 3900 pF	48 751 10/3kg	R9	1 MΩ	/1M
039	680 pF	48 203 20/68UB	R10	47000 Ω	/47K
*37	000 p.	140 200 20,000	R11	2,2 MΩ	/2M2
C41	47 pF	48 203 10/47E	R12	0,68 Ma	/680K
C42	680 pF	48 203 20/680E	H		/
C43	150 p F	48 203 20/150E	R14	0,18 MΩ	/180K
C44	1500 pF	49 059 87.0 48 313 22/50	R15	1 MΩ 1 MΩ	/1M /1M
C45 C46	50 μ F 680 pF	48 203 10/680E	R17	1 MΩ	/1M
C47	10000 pF	48 751 20/10K	R18	0,65 MΩ)	1 '
٠'	70000 p2	15 15 257 152	R19	0,2 MΩ)	49 501 11.0
C49	20000 pF	48 750 10/10Kpa		0,47 MΩ	A9 999 00/470K
050	22 pF	48 201 20/22E	R21	1 MΩ	/1M
051	5,6 pF	48 201 20/5E6	R22	0,56 ΜΩ	/560 K
052	33000 pF	48 751 10/33K	II .		/men
	(000 m	10 754 40 //70	R24	2,2 MΩ	/2M2 /1K8
054	6800 pF	48 751 10/6K8 48 751 10/2K2	R25 R26	1800 Ω 0,22 MΩ	/220K
055	2200 pF	coils-bobinas	R27	0,65 MΩ)	
7,01		COTTS-DOSTINGS	R28	0,2 MΩ)	49 500 64.0
060	1000 pF	48 758 20/1K	R29	27000 8	A9 999 00/27K
C61	33000 pF	48 751 10/33K	R30	0,1 ΜΩ	/100K
C62	1000 pF	48 758 20/1K	R31	10000 Ω	/10K
063	4q 86	48 203 20/68E	R32	2200 Ω	/2K2 /1M
C64	270 pF	48 203 10/270E	R33	1 MΩ 390 Ω	/390E
C71	150 pF	48 336 01/150E	R35	6,8 MΩ	/6M8
C72	2500 pF	48 429 02/2K5	R36	1 MΩ	/1M
c73	50 pF	49 005 50.2	R37	0,15 ΜΩ	/150X
C74	3-30 p F	28 212 36.4	R38	0,15 ΜΩ	/,150K
C75	3-30 pF	28 212 36.4	R39	1000 Ω	/1K
C76	47000 pF	48 750 10/47K	R40	0,68 MΩ	/680K /100E
C77	82000 pF	48 751 10/82K	R41 R42	100 Ω -0,68 MΩ	/680K
C80	3-30 pF	28 212 36.4	R43	1000 Ω	/1K
C81	3-30 pF 56 pF	48 336 05/56E	R44	0,22 MΩ	/220K
)0 pr	40 550 05,500	R45	56 7	/56⊾
c83	1500 pF	49 059 87.0	R46	0,68 MΩ	/680 X
C84	450 pF	48 429 02/450E		0,22 MΩ	/220K
		.0 00/00**	R48	3900 \\ \(\Omega\)	/3K9
090	22 000 pF	48 757 20/22K	R49	0,65 MΩ) 2 MΩ)	49 501 23.0
C95	1500 pF	49 059 87.0	R50 R51	0,15 MΩ	A9 999 00/150K
31	1200 Ω	49 379 79.0	R52	0,56 MΩ	/560 K
ã2	1 MΩ	A9 999 00/1M	R53	68000 Q	/68K
33	330 🙃	/330F	R54	82000 🚨	/82K
34	О,1МΩ	/100Ki	R55	1 MΩ	/1M
35	1000 ລ	/1K	R56	180 Ω	/180E , /47K
R6	10000 Ω	/10K	R57	47000 Ω 27000 Ω	₹ /27K
			"50	21000 34	"/-!"
		1			} ·
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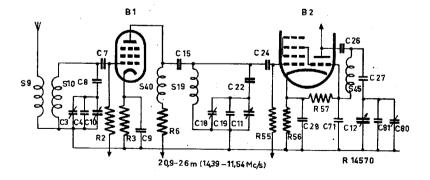
	0.47	310	10 000 00 /470V
R59	0,47	MΩ	A9 999 00/470K
R60	0,1	$\mathbf{M}\Omega$	A9 999 00/100K
R61	10	MΩ	A9 999 00/10M
R62	1	MΩ	A9 999 00/1M
R63	0,1	MΩ	A9 999 00/100K
R64	100	Ω	48 516 10/100E
R65	1000	Ω	A9 999 00/1K
R66	1	MΩ	/1M
R67	1	MΩ	/1M
R68	2200	Ω	→ /2K2

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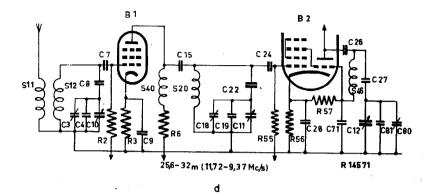


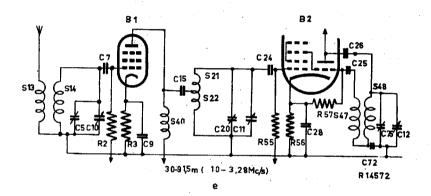


b



c Fig.1





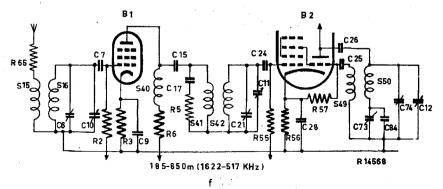
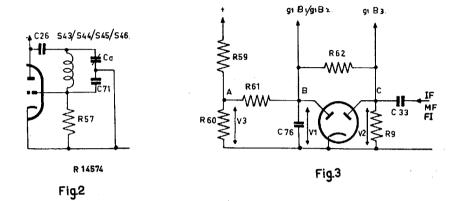
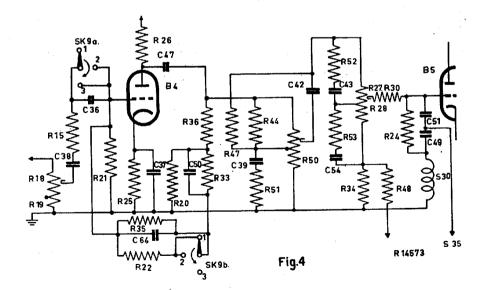


Fig.1

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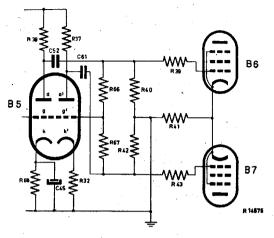


Fig.5

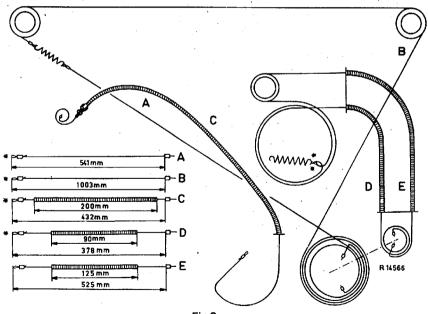


Fig.6

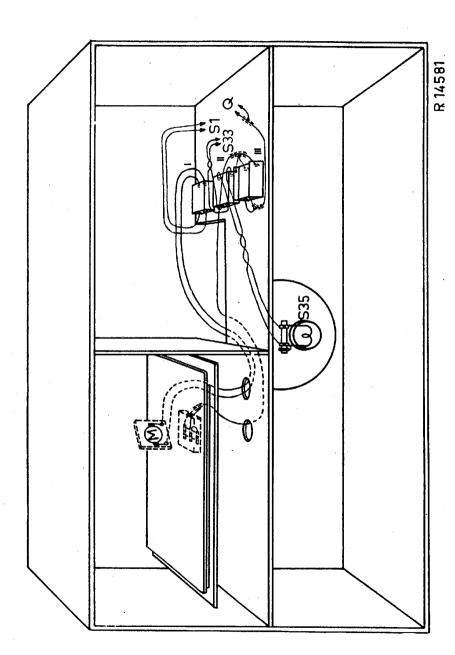
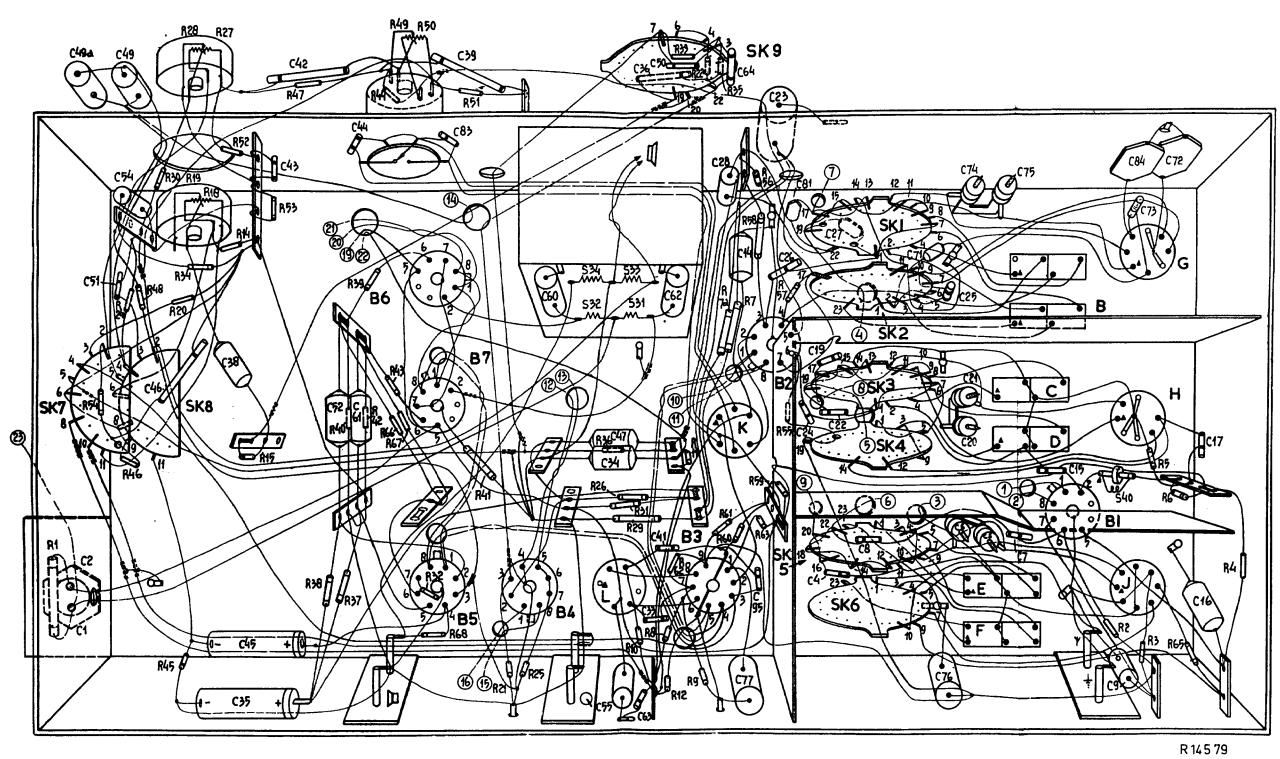


Fig.7

			7
[S]	4 32 33 34 1 K	E.F. C.D. A.B. 40, G.H.J.	_
C 2444 51540 44 30453543 42 524444 3093 60	47.4564334136.6250. 6428.1477.9523.2681.24.19.22.4. 278	71.25 76.74.2120.65.75 7. 15. 9.84.73. 72. 17.16.	
16 6 490 7 74 45 38 47 77 46 76 76 76 76 76		0 3 5 6 45 4	7
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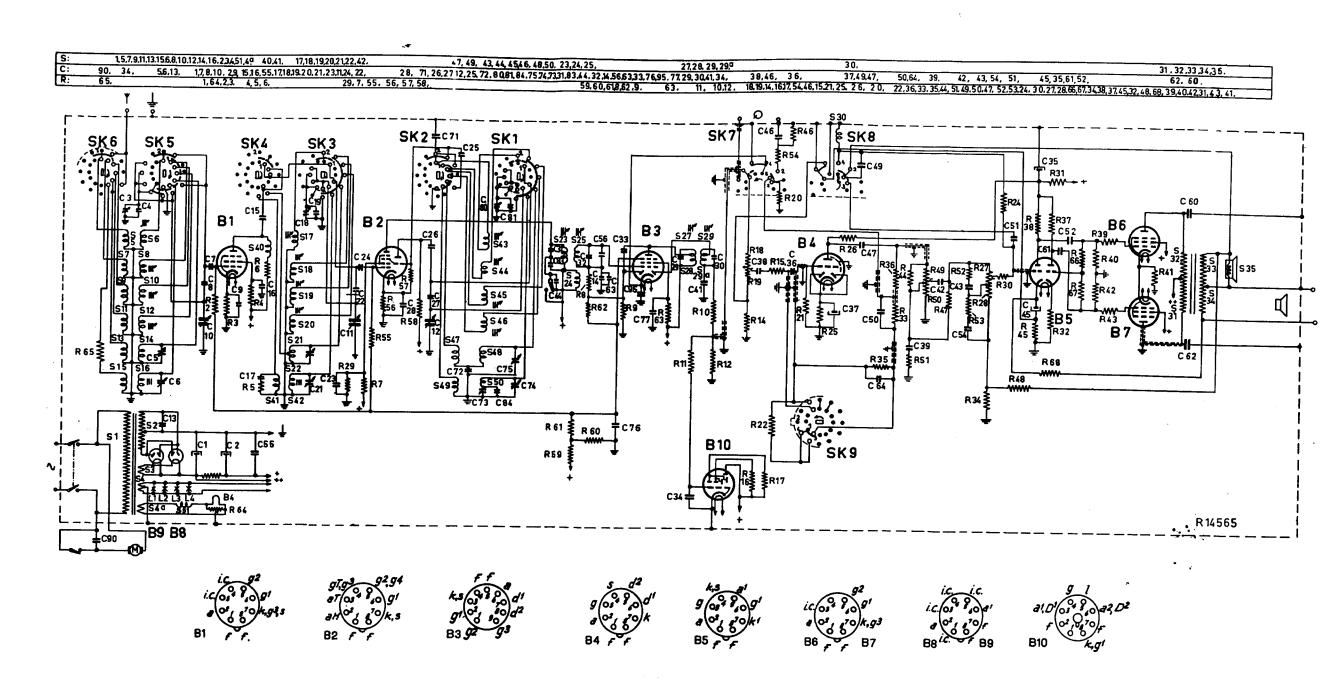


Fig.8