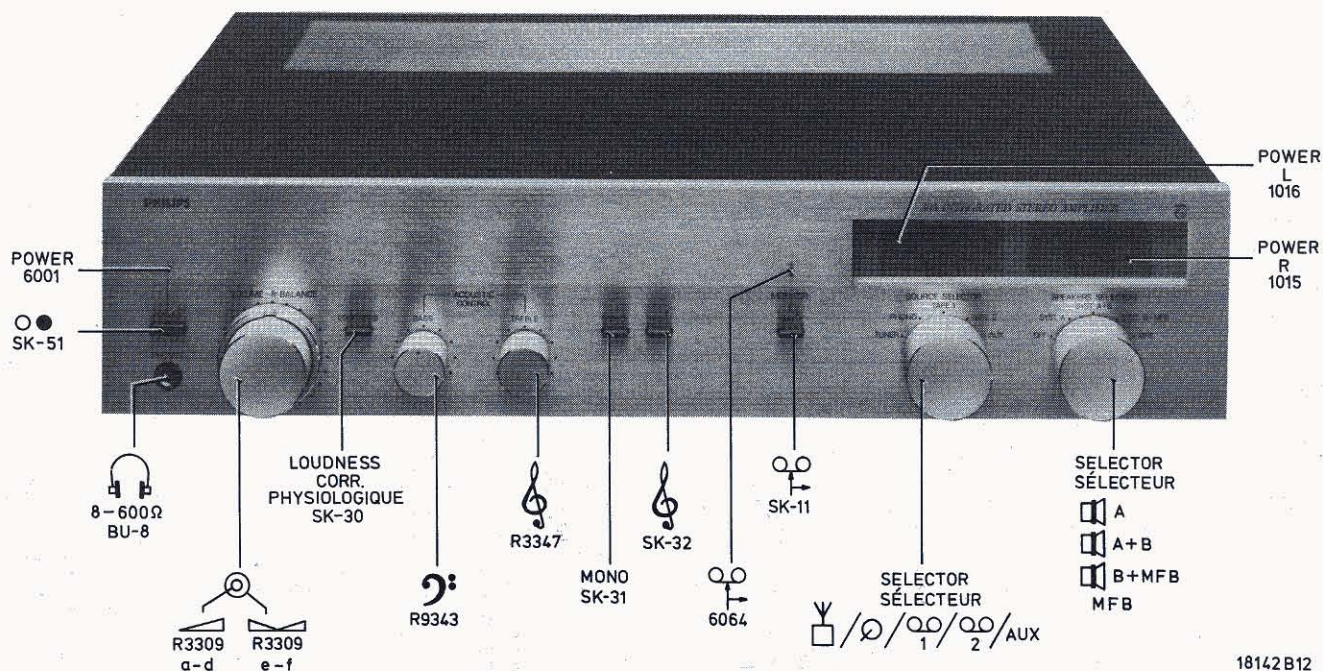
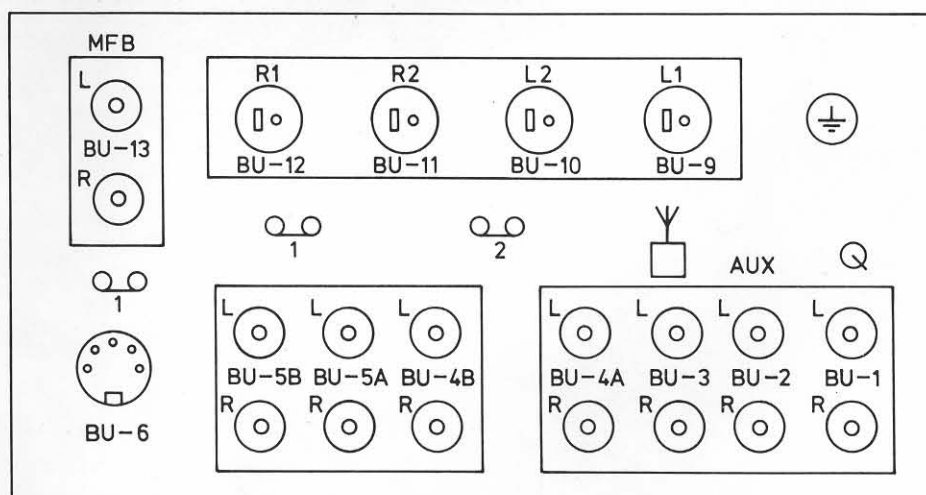


Service  
Service  
Service

# Service Manual





17976A12

|       |     |                    |       |                               |
|-------|-----|--------------------|-------|-------------------------------|
| BU-1  | Q   | ⊕ 2,5 mV ( 47 kΩ)  | BU-6  | ○ ○ 1,4 ⊕ 0,25 mV/kΩ (220 kΩ) |
| BU-2  | AUX | ⊕ 150 mV (500 kΩ)  |       | 3,5 ⊕ 150 mV (100 kΩ)         |
| BU-3  | Y   | ⊕ 150 mV (500 kΩ)  | BU-8  | ⊕ 350 mV ( 8 Ω)               |
| BU-4A | ○ ○ | ⊕ 150 mV (100 kΩ)  |       | 2,5 V (1 kΩ)                  |
| BU-4B | ○ ○ | ⊕ 150 mV ( 2,5 kΩ) | BU-9  | ⊕ L1 ⊕ 45 W (8 Ω)             |
| BU-5A | ○ ○ | ⊕ 150 mV ( 2,5 kΩ) | BU-10 | ⊕ L2 ⊕                        |
| BU-5B | ○ ○ | ⊕ 150 mV (100 kΩ)  | BU-11 | ⊕ R2 ⊕                        |
|       |     |                    | BU-12 | ⊕ R1 ⊕ 45 W (8 Ω)             |
|       |     |                    | BU-13 | ⊕ 2,5 V (1 kΩ)                |

(GB)

For more detailed technical specifications please consult commercial documentation.

(F)

Pour l'obtention de données techniques plus détaillées veuillez consulter la documentation commerciale.

(I)

In modo da ottenere dati tecnici piu particolareggiati, vi preghiamo di riferirvi alla documentazione commerciale.

(NL)

Voor meer uitgebreide technische specificaties gelieve de commerciële dokumentatie te raadplegen.

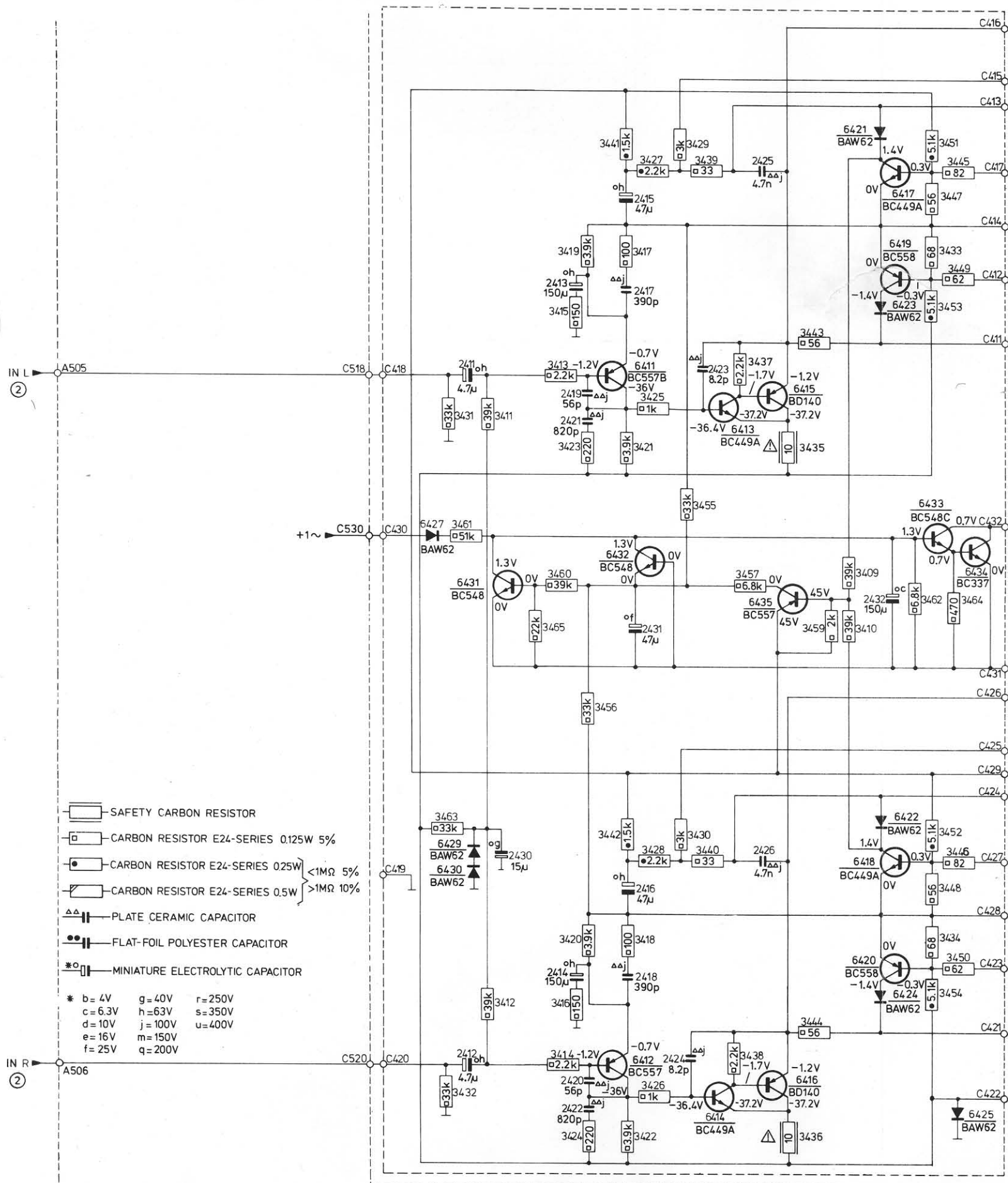
(D)

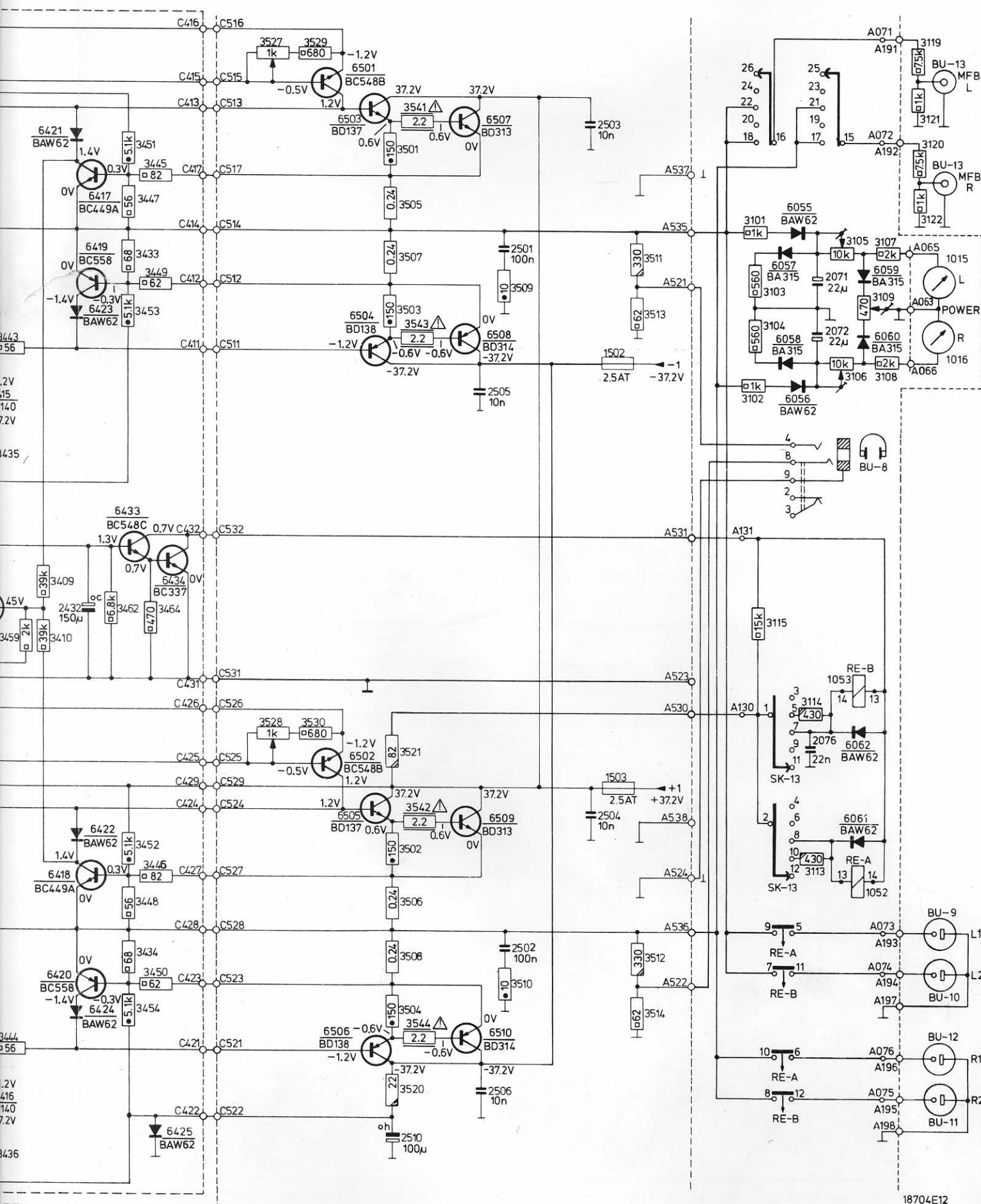
Für eine mehr detaillierte technische Spezifikation verweisen wir auf die kommerzielle Dokumentation.

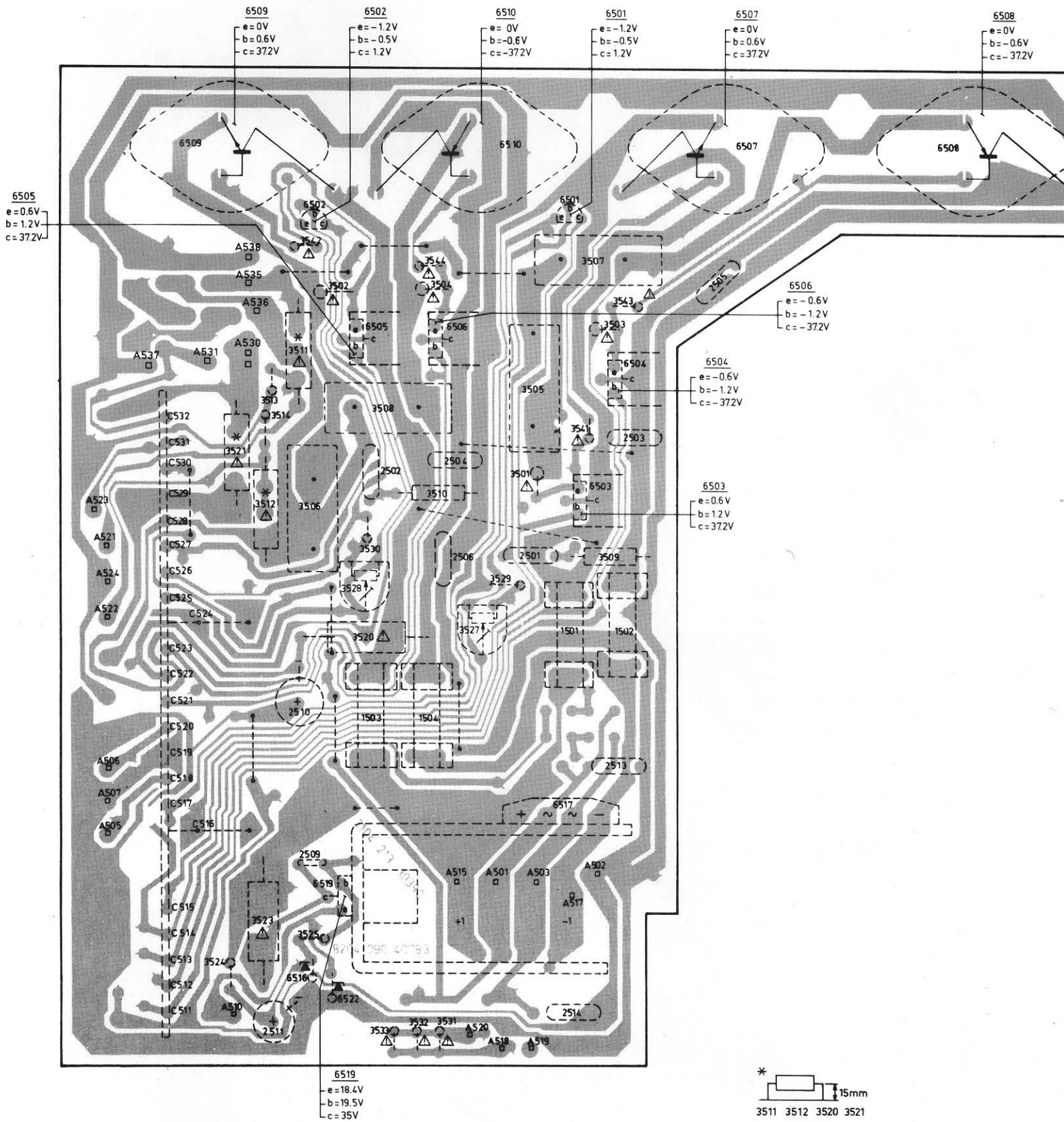
(S)

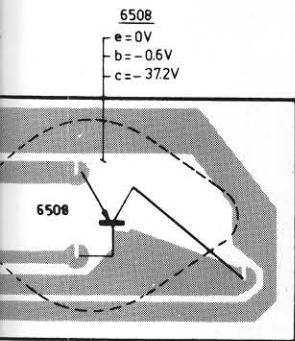
För mera detaljerade tekniska data se kommersiell dokumentation.

|   |                                              |                                                   |                        |           |      |                          |      |
|---|----------------------------------------------|---------------------------------------------------|------------------------|-----------|------|--------------------------|------|
| M | 6427.6429.6430                               | 6431                                              | 6411.6412.6432         | 6413÷6416 | 6435 | 6421-6425.6417-6420.6433 | 6434 |
| C | 2411.2412                                    | 2430                                              | 2413÷2422.2431         | 2423÷2426 | 2432 |                          |      |
| R | 3463.3432.3431.3461.3465.3411÷3424.3460.3456 | 3455.3425÷3430.3436÷3444.3457.3459.3410.3409.3462 | 3445÷3454.3433.3434.34 |           |      |                          |      |



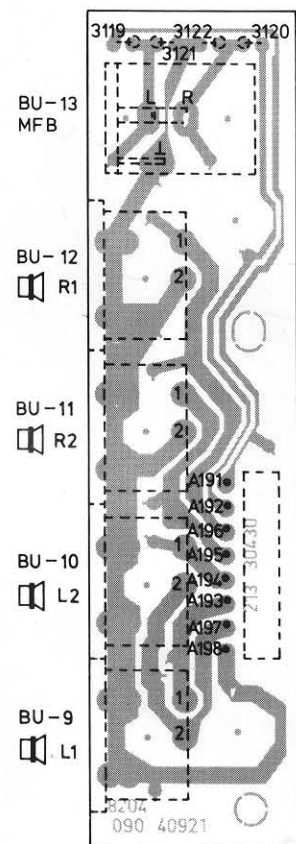
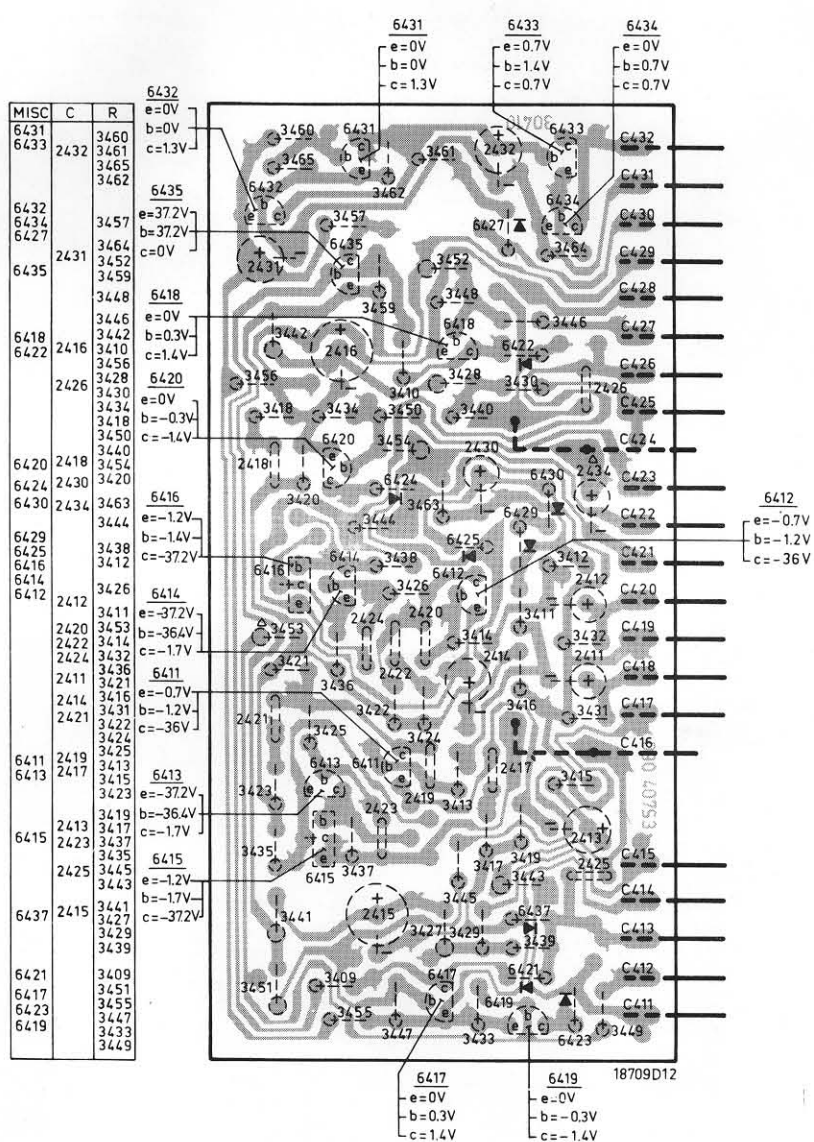






|    |    |    |
|----|----|----|
| 25 | 35 | 65 |
|    |    | 09 |
|    |    | 10 |
|    |    | 07 |
|    |    | 08 |
|    |    | 02 |
|    |    | 01 |
|    |    |    |
|    |    | 42 |
|    |    | 07 |
|    |    | 44 |
| 05 |    | 04 |
|    |    | 02 |
|    |    | 43 |
|    |    |    |
|    |    | 03 |
|    |    | 05 |
|    |    | 06 |
|    |    |    |
|    |    | 11 |
|    |    |    |
|    |    | 05 |
|    |    | 04 |
|    |    | 13 |
|    |    | 15 |
|    |    |    |
|    |    | 08 |
|    |    | 14 |
|    |    |    |
|    |    | 41 |
| 03 |    | 21 |
|    |    | 01 |
| 04 |    |    |
| 02 |    |    |
|    |    | 10 |
|    |    | 03 |
|    |    | 06 |
|    |    | 12 |
|    |    |    |
|    |    | 30 |
| 06 |    | 09 |
| 01 |    |    |
|    |    | 29 |
|    |    | 28 |
|    |    |    |
|    |    | 27 |
|    |    | 20 |
|    |    |    |
|    |    | 10 |
|    |    |    |
|    |    | 35 |
|    |    | 38 |
|    |    |    |
|    |    | 36 |
|    |    | 37 |
|    |    | 17 |
|    |    |    |
|    |    | 09 |
|    |    |    |
|    |    | 23 |
|    |    | 19 |
|    |    |    |
|    |    | 25 |
|    |    | 18 |
|    |    |    |
|    |    | 24 |
|    |    | 16 |
|    |    | 22 |
|    |    |    |
| 14 |    | 31 |
| 11 |    | 32 |
|    |    | 33 |
| 25 | 35 | 65 |

18708D12



17558A12

|                        |      |                                   |                    |
|------------------------|------|-----------------------------------|--------------------|
|                        |      |                                   |                    |
| 1 kHz<br>( $< 250$ mV) | BU-3 | BU-9 (L)<br>(BU-12) (R)<br>2,31 V | 3105<br>(3106)<br> |
| 1 kHz<br>( $< 250$ mV) | BU-3 | BU-9 (L)<br>BU-12 (R)<br>22 V     | 3109<br>           |

GB

#### Adjustment output amplifier

Direct current adjustment — Left (Right).  
With the aid of R3527 (3523) adjust the quiescent current through the output transistors to  $50 \text{ mA} \pm 5 \%$ .  
To be measured with a non-earthed mV-meter connected across the resistors 3505, 3507 (3506, 3508).  
The deflection shall then be  $24 \text{ mV} \pm 5 \%$ .

#### Inspection DC protection

- Connect a resistor of  $220 \text{ k}\Omega$  between the negative pole of C2411 and point +1 of the power supply.  
The relay shall then be released.
- Connect a resistor of  $180 \text{ k}\Omega$  between the negative pole of C2414 and point -1 of the power supply.  
The relay shall then be released.

F

#### Réglage de l'amplificateur de sortie

Ajustage courant continu — gauche (droit).  
Par action sur R3527 (3523) régler le courant de repos à travers les transistors de sortie pour avoir  $50 \text{ mA} \pm 5 \%$ .  
A mesurer à l'aide d'un mV-mètre isolé de la terre, connecté aux bornes des résistances 3505, 3507 (3506, 3508).  
La déviation doit être alors de  $24 \text{ mV} \pm 5 \%$ .

#### Contrôle de la protection contre le courant continu

- Connecter une résistance de  $220 \text{ k}\Omega$  entre le pôle négatif de C2411 et le point +1 de l'alimentation.  
Ceci fait, le relais doit se décoller.
- Connecter une résistance de  $180 \text{ k}\Omega$  entre le pôle négatif de C2412 et le point -1 de l'alimentation.  
Ceci fait, le relais doit se décoller.

I

#### Regolazione dell'amplificatore d'uscita

Regolazione della corrente di riposo canali sinistro (destro).  
Per mezzo di R3527 (3523) regolare la corrente di riposo attraverso i transistor d'uscita a  $50 \text{ mA} \pm 5 \%$ .  
Questa misura deve essere fatta con il mVoltmetro, senza il collegamento alla presa di terra, ai capi delle resistenze 3505, 3507 (3507, 3508).  
La variazione può quindi essere di  $24 \text{ mV} \pm 5 \%$ .

#### Controllo del circuito di protezione in DC

- Collegare una resistenza di  $220 \text{ k}\Omega$  tra il polo negativo di C2411 e il punto +1 dell'alimentazione.  
il relè sarà quindi sganciato.
- Collegare una resistenza di  $180 \text{ k}\Omega$  tra il polo negativo di C2412 e il punto -1 dell'alimentazione.  
Il relè sarà quindi sganciato.

NL

#### Afregelen eindversterker

Gelijkstroominstelling — L(R).  
De ruststroom door de eindtransistoren moet ingesteld worden met R3527 (3523) op  $50 \text{ mA} \pm 5 \%$  te meten met een niet geaarde mV-meter aangesloten over de weerstanden 3505, 3507 (3506, 3508).  
De uitslag moet dan  $24 \text{ mV} \pm 5 \%$  zijn.

#### Controle DC beveiliging

- Sluit een weerstand van  $220 \text{ k}\Omega$  aan tussen de — (min pool) van C2411 en de +1 voeding.  
Het relais moet dan afvallen.
- Sluit een weerstand van  $180 \text{ k}\Omega$  aan tussen de — van C2412 en de -1 voeding.  
Het relais moet dan afvallen.

D

#### Abgleich des Endverstärkers

Gleichstromeinstellung — L(R).  
Der Ruhestrom durch die Endtransistoren soll mit R3527 (3523) auf  $50 \text{ mA} \pm 5 \%$  eingestellt werden; zu messen mit einem nicht-geerdeten mV-Meter, über die Widerstände 3505 und 3507 (3506 und 3508) angeschlossen.  
Der Ausschlag soll dann  $24 \text{ mV} \pm 5 \%$  sein.

#### Kontrolle der Gleichspannungssicherung

- Einen Widerstand von  $220 \text{ k}\Omega$  zwischen Minusleiter von C2411 und +1-Stromversorgung anschliessen.  
Das Relais soll dann abfallen.
- Einen Widerstand von  $180 \text{ k}\Omega$  zwischen Minusleiter von C2412 und -1 Stromversorgung anschliessen.  
Das Relais soll dann abfallen.

S

#### Inställning av slutsteg

Ställ in vilostömmen för vänster (höger) kanal med hjälp av R3527 (3523) så att den blir  $50 \text{ mA} \pm 5 \%$  genom sluttransistorerna. Mät med en ickejordad mV-meter över resistorerna 3505, 3507 (3506, 3508). Spänningen skall vara  $24 \text{ mV} \pm 5 \%$ .

#### Kontroll av DC-skydd

- Anslut en resistor på  $220 \text{ k}\Omega$  mellan den negativa polen på C2411 och +1 på nätspänningsaggregatet.  
Härvid skall reläet lösa ut.
- Anslut en resistor på  $180 \text{ k}\Omega$  mellan den negativa polen på C2412 och -1 på nätspänningsaggregatet.  
Härvid skall reläet lösa ut.

| -TS-          |                     |                |             |                       |                |
|------------------------------------------------------------------------------------------------|---------------------|----------------|-----------------------------------------------------------------------------------------------|-----------------------|----------------|
| 6051-6054                                                                                      | BC559B              | 4822 130 44358 | 3009                                                                                          | 2x100+22K             | 4822 102 10145 |
| 6301,6302                                                                                      | BC559               | 4822 130 40963 | 3337,3338                                                                                     | Metal res. 330K-2%    | 4822 116 51207 |
| 6303,6304                                                                                      | BC548B              | 4822 130 40937 | 3339,3340                                                                                     | Metal res. 47K-2%     | 5322 116 54671 |
| 6305,6306                                                                                      | BC548               | 4822 130 40938 | 3343,3347                                                                                     | 2x47K                 | 4822 102 30313 |
| 6307,6308                                                                                      | BC558               | 4822 130 40941 | 3435,3436                                                                                     | Safety 10 $\Omega$    | 4822 111 30405 |
| 6411,6412                                                                                      | BC557B              | 4822 130 44568 | 3443,3444                                                                                     | Safety 56 $\Omega$    | 4822 111 30029 |
| 6413,14,17,18                                                                                  | BC546B              | 4822 130 41067 | 3501-3504                                                                                     | Safety 150 $\Omega$   | 4822 111 30156 |
| 6415,6416                                                                                      | BD138               | 4822 130 40665 | 3505-3508                                                                                     | W.W.-3W-0.24 $\Omega$ | 4822 115 40216 |
| 6419,6420                                                                                      | BC558               | 4822 130 40941 | 3511-3512                                                                                     | W.W.-4W-330 $\Omega$  | 4822 110 43098 |
| 6431,6432                                                                                      | BC548               | 4822 130 40938 | 3521                                                                                          | Safety 130 $\Omega$   | 4822 111 50405 |
| 6433                                                                                           | BC548C              | 4822 130 44196 | 3523                                                                                          | Safety 22E            | 4822 111 50346 |
| 6434                                                                                           | BC337               | 4822 130 40855 | 3527-3528                                                                                     | 1K                    | 4822 100 10037 |
| 6435                                                                                           | BC557               | 4822 130 44256 | 3532-3533                                                                                     | Safety 1 $\Omega$     | 4822 111 30215 |
| 6501-6402                                                                                      | BC548B              | 4822 130 40937 | 3541-3544                                                                                     | Safety 5.6 $\Omega$   | 4822 111 30435 |
| 6403-6506                                                                                      | BD137/138           | 4822 130 40704 |                                                                                               |                       |                |
| 6507,6509                                                                                      | BD313               | 4822 130 41154 | <b>-C- </b> |                       |                |
| 6508,6510                                                                                      | BD314               | 4822 130 41155 | 2001-2002                                                                                     | 6800 $\mu$ F - 40 V   | 4822 124 70315 |
| 6519                                                                                           | BD677               | 5322 209 85451 | 2071,2072                                                                                     | 22 $\mu$ F - 40 V     | 4822 124 40223 |
|                                                                                                |                     |                | 2076                                                                                          | 22 nF                 | 4822 122 30103 |
| <b>-D- </b>   |                     |                | 2321,2311                                                                                     | 82 nF                 | 4822 121 41158 |
| 6001                                                                                           |                     | 4822 130 31137 | 2335,2323                                                                                     | 10 nF                 | 4822 121 41134 |
| 6055,6056                                                                                      |                     |                | 2419-2420                                                                                     | 56 pF - 2%            | 4822 122 31074 |
| 6061,6062                                                                                      | BAW62               | 4822 130 30613 | 2423-2424                                                                                     | 8.2 pF - 2%           | 4822 122 31052 |
| 6057-6060                                                                                      | BA315               | 4822 130 30843 | 2501-2502                                                                                     | 100 n - 100 V         | 4822 121 40334 |
| 6063-6068                                                                                      | GL-2AR-1            | 4822 130 31137 | 2503-2506                                                                                     | 250 V - 47 n          | 4822 121 40239 |
| 6421-6430                                                                                      | BAW62               | 4822 130 30613 | 2512                                                                                          | 100 n - 250 V         | 4822 121 40518 |
| 6515                                                                                           | BAW62               | 4822 130 30613 | 2513-2514                                                                                     | 470 n - 100 V         | 4822 121 40438 |
| 6516                                                                                           | BZX79/C20           | 5322 130 34499 |                                                                                               |                       |                |
| 6517,6518                                                                                      | BY225/100           | 4822 130 30917 | <b>-Miscellaneous-</b>                                                                        |                       |                |
| 6522                                                                                           | BZX79/C22           | 4822 130 34441 | 1010-1011                                                                                     | 6,3 V - 250 mA        | 4822 134 40007 |
|                                                                                                |                     |                | 1015                                                                                          |                       | 4822 347 10244 |
|             |                     |                | 1016                                                                                          |                       | 4822 347 10245 |
| 5001                                                                                           |                     | 4822 146 80086 | 1051                                                                                          |                       | 4822 218 10124 |
| <b>-R- </b> |                     |                | 1054,1055                                                                                     | 6,3 AT                | 4822 253 30031 |
| 3105,3106                                                                                      | 10K                 | 4822 100 10035 | 1501-1504                                                                                     | 2 AT                  | 4822 253 30025 |
| 3109                                                                                           | 470 $\Omega$        | 4822 100 10038 | 1052-1053                                                                                     | Relay                 | 4822 280 70166 |
| 3110                                                                                           | Safety 56 $\Omega$  | 4822 111 30412 |                                                                                               |                       |                |
| 3116,3117                                                                                      | Safety 1,6 $\Omega$ | 4822 111 30471 |                                                                                               |                       |                |
| 3301                                                                                           | Safety 56 $\Omega$  | 4822 111 30412 |                                                                                               |                       |                |

(GB)

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified, be used.

(NL)

Veiligheidsbepalingen vereisen, dat het apparaat bij reparatie in zijn oorspronkelijke toestand wordt teruggebracht en dat onderdelen, identiek aan de gespecificeerde, worden toegepast.

(F)

Les normes de sécurité exigent que l'appareil soit remis à l'état d'origine et que soient utilisées les pièces de rechange identiques à celles spécifiées.

(D)

Bei jeder Reparatur sind die geltenden Sicherheitsvorschriften zu beachten. Der Originalzustand des Geräts darf nicht verändert werden; für Reparaturen sind Original-Ersatzteile zu verwenden.

(I)

Le norme di sicurezza esigono che l'apparecchio venga rimesso nelle condizioni originali e che siano utilizzati i pezzi di ricambio identici a quelli specificati.

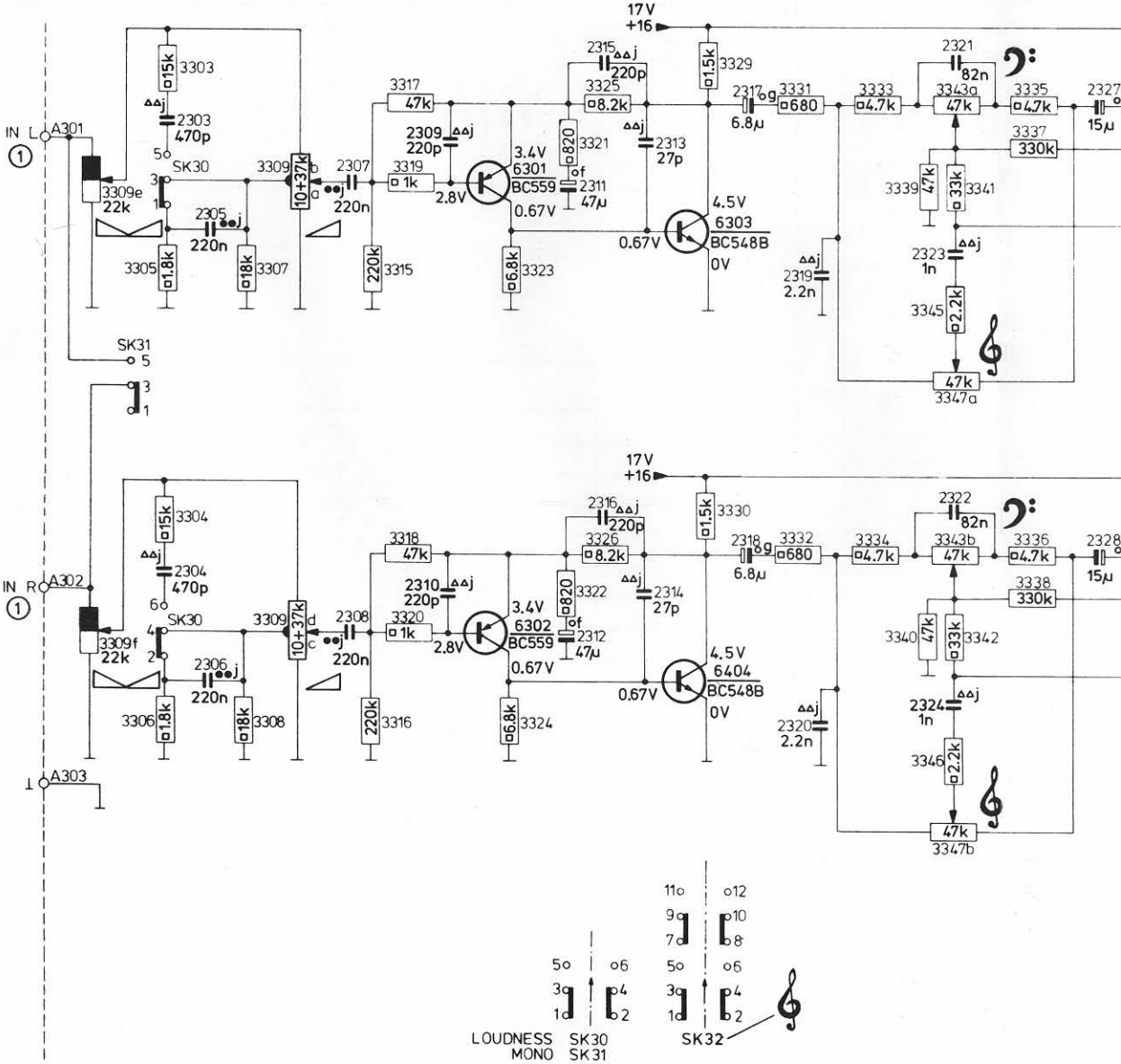
(S)

Säkerhetsbestämmelserna kräver att varje reparation skall utföras korrekt med hänsyn till ursprunglig placering av komponenter, ledningar etc. och med användning av föreskrivna reservdelar.

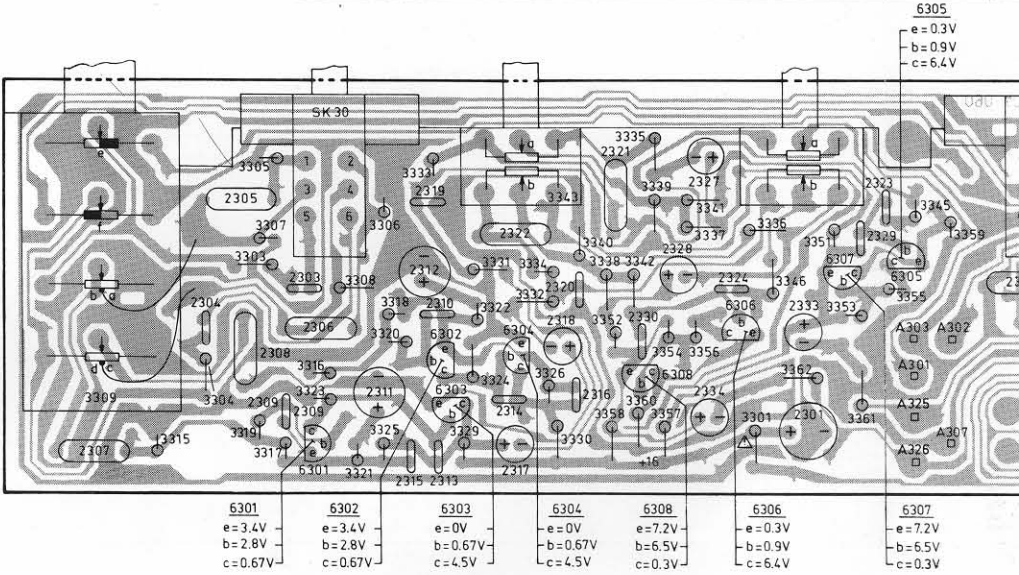




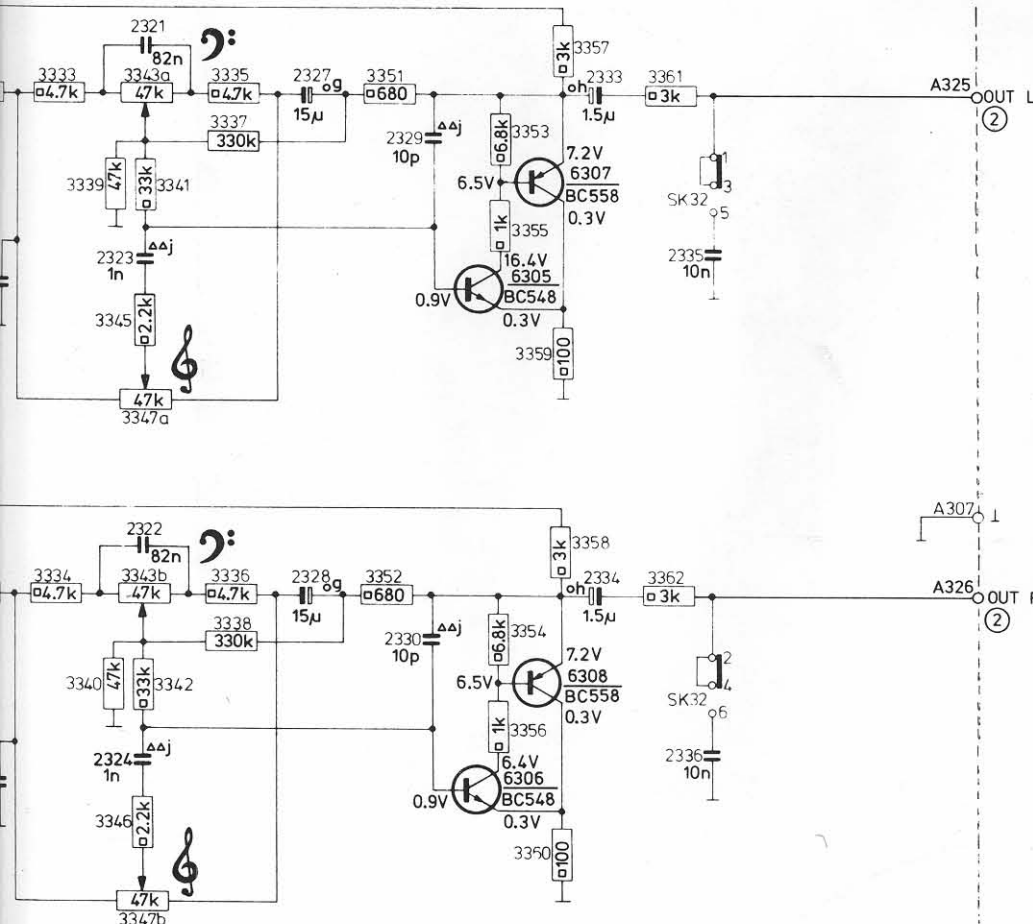
| 6301.6302 |           | 6305.6304 |                               |
|-----------|-----------|-----------|-------------------------------|
| 2303÷2306 | 2307÷2310 | 2311÷2316 | 2317÷2320                     |
| 3303÷3309 | 3315÷2320 | 3321÷3326 | 3329÷3332                     |
|           |           |           | 3345÷3347.3333÷3340.3341÷3345 |



| MISC | 6301 | SK 30 | 6302 | 6303 | 6304 | 6308 | 6306 | 6307 | 6305 | 9    |
|------|------|-------|------|------|------|------|------|------|------|------|
| C    | 2305 | 2303  | 2312 | 2319 | 2310 | 2322 | 2320 | 2321 | 2328 | 2327 |
| C    | 2307 | 2304  | 2308 | 2309 | 2306 | 2311 | 2315 | 2313 | 2314 | 2316 |
| R    | 3309 | 3303  | 3307 | 3305 | 3308 | 3306 | 3331 | 3334 | 3343 | 3335 |
| R    | 3315 | 3304  | 3323 | 3316 | 3321 | 3325 | 3329 | 3324 | 3322 | 3326 |

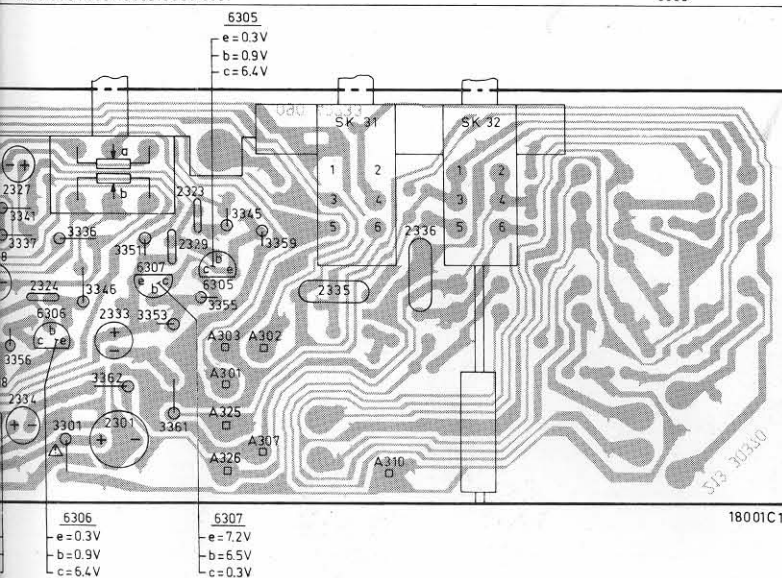


|                               |           |           |           |
|-------------------------------|-----------|-----------|-----------|
| 6305÷6308                     |           |           |           |
| 2321÷2424                     | 2327÷2330 | 2333.2334 | 2335.2336 |
| 3345÷3347.3333÷3340.3341÷3345 | 3351÷3356 | 3357÷3362 |           |



17454.D12

|                                    |           |      |       |       |       |       |
|------------------------------------|-----------|------|-------|-------|-------|-------|
| 6306                               | 6307      | 6305 | SK 31 | SK 32 | SK 33 | SK 34 |
| 2327.2324                          | 2329.2323 | 2335 | 2336  | 2337  | 2338  |       |
| 2334                               | 2301.2333 |      |       |       |       |       |
| 2336.3346.3347.3351.3355.3345.3359 |           | 3363 | 3364  | 3366  |       |       |
| 3358.3354.3301.3362.3353.3361      |           |      |       | 3365  |       |       |

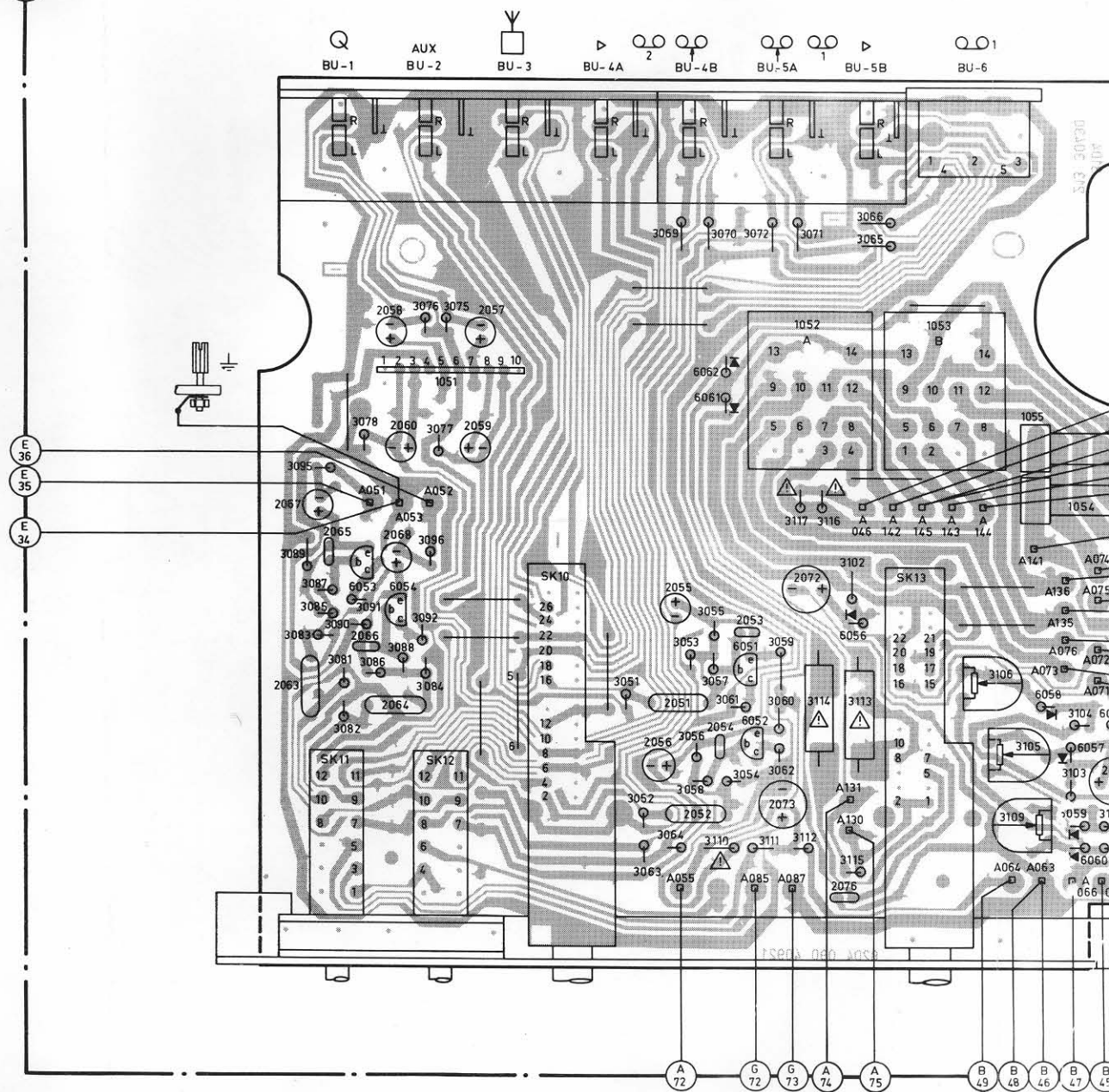


18001C12

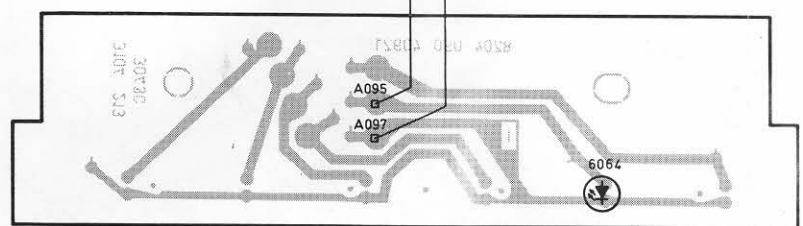


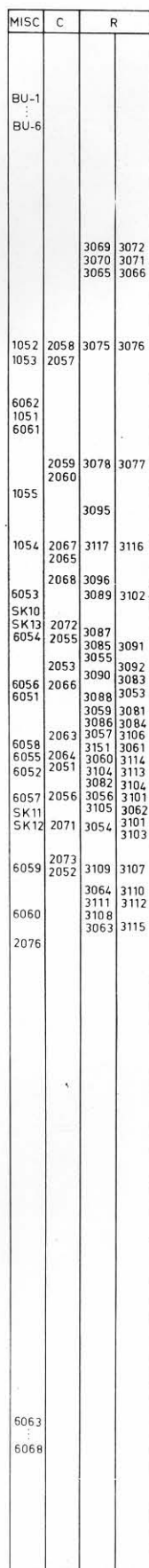


F



G





|        |                |
|--------|----------------|
| 401    | 4822 256 90294 |
| 402    | 4822 466 70371 |
| 403    | 4822 255 10151 |
| 406    | 4822 466 70374 |
| 407    | 4822 426 50371 |
| 407/28 | 4822 426 50382 |
| 408    | 4822 413 51047 |
| 409    | 4822 413 51046 |
| 411    | 4822 413 40857 |
| 412    | 4822 413 40857 |
| 413    | 4822 413 51045 |
| 414    | 4822 413 51045 |
| 416    | 4822 276 10579 |
| 417    | 4822 267 30319 |
| 419    | 4822 410 22231 |
| 421    | 4822 505 10571 |
| 423    | 4822 492 40658 |
| 424    | 4822 276 10692 |
| 425    | 4822 410 22232 |
| 434    | 4822 276 10734 |
| 436    | 4822 273 80231 |
| 437    | 4822 277 30386 |
| 438    | 4822 410 22232 |
| 442    | 4822 410 30203 |
| 445    | 4822 492 61976 |
| 446    | 4822 426 40162 |
| 447    | 4822 492 62176 |
| 448    | 4822 492 60063 |
| 452    | 4822 532 60653 |
| 453    | 5322 466 90433 |
| 454    | 4822 267 30318 |
| 456    | 4822 267 30264 |
| 457    | 4822 267 30264 |
| 458    | 4822 267 30264 |
| 459    | 4822 267 30264 |
| 461    | 4822 462 71121 |
| 462    | 4822 267 30327 |
| 463    | 4822 267 40325 |
| 464    | 4822 267 50277 |
| 465    | 4822 492 60063 |

