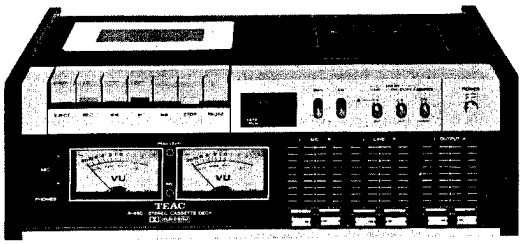
TEAC

12

SERVICE MANUAL

A-450

Stereo Cassette Deck with Dolby* System



GENERAL INTRODUCTON

This Service Manual is provided to assist service technicians throughout the world to properly adjust, repair and maintain the TEAC A-450 Stereo Cassette Deck. The A-450 is designed to be used with a high quality stereo amplifier system. It contains many of the standard TEAC features such as selectable BIAS and EQ, DIN, MIC, LINE Inputs, PAUSE Control, Auto-End-Stop, PEAK LEVEL Indicator, Large VU Meters, TAPE RUN Indicator, etc. In addition it has Dolby NR Circuitry, DOLBY FM/COPY Facility, FM MPX Filter, MIC/LINE Mixing, Outer-rotor Motor and unexcelled Wow and Flutter Specs.

If adjustments or repairs are too complicated and are difficult for you to accomplish, or if you have any technical questions, please contact the nearest TEAC Factory Service Department or write directly to a TEAC office, the addresses of which are written on the back cover.

This manual is written specifically for the A-450 Model distributed in the U.S.A. and Canada. However, the differences in models distributed elsewhere is very small. See the chart on page 30 for a comparison of the various models.

NOTE

When ordering replacement parts, please refer to the PARTS LIST which is printed separately from this manual.

* Noise reduction circuit made under license from Dolby Laboratories Inc. The word "Dolby" and the Double-D symbol are trademarks of Dolby Laboratories Inc.

CONTENTS

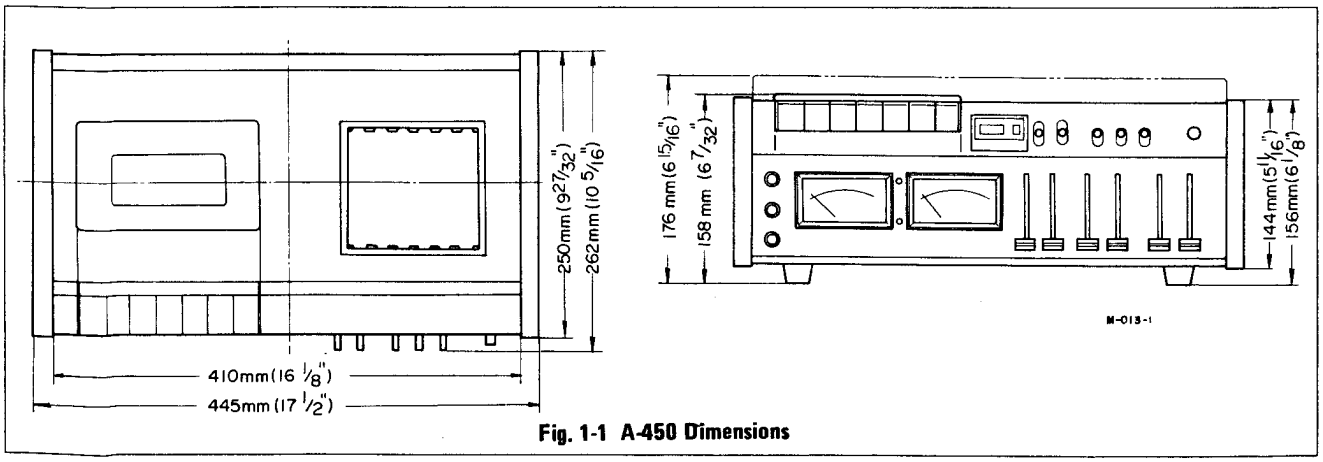


Fig. 1-1 A-450 Dimensions

1. SPECIFICATIONS & SERVICE DATA

SPECIFICATIONS

Track System	4-track, 2-channel stereo
Heads	Two: Erase and Record/Playback
Type of Tape	Cassette tape, C-60 and C-90 (Philips type)
Tape Speed	4.8 cm/s (1-7/8 ips)
Inputs	Microphones: Min. input level: –67 dB ±2 dB (10 Kohms or more)
(level and impedance)	Line: Specified input level: –5 dB (50 Kohms)
	Min. input level: –15 dB ±2 dB
	DIN*: Min. input level: –35 dB ±2 dB
	DOLBY FM/COPY: –15 dB ±2 dB
Outputs	Line out: Max. output level: –3.5 dB ±1 dB (50 Kohms)
(level and impedance)	Specified output level: –5 dB
	Headphones: Specified output level: –21 dB ±2 dB (8 ohms)
Equalization	EQ 1: 3180 μs + 70 μs (for CrO_2 tape)
	EQ 2: 3180 μs + 70 μs (for FeCr tape)
	EQ 3: 3180 μs + 120 μs (for regular Hi-Fi tape)
Head Configuration	1/2-track, 1-channel Erase Head
	1/4-track, 2-channel Record/Playback Head
Motor	Hysteresis synchronous outer-rotor motor
Bias Frequency	100 kHz
Operating Position	Horizontal
Power Requirements	117V AC, 60 Hz (U.S.A./Canada Models)
	100/117/220/240V AC, 50/60 Hz (General Export Models)
	220V AC, 50 Hz (Europe Models)
Power Consumption	18 W
Weight	9.5 kg (21 lbs) net

* Pursuant to DIN Standards

SERVICE DATA

Mechanical

Tape Speed Deviation	3,000 Hz ±30 Hz
Wow and Flutter	Playback: 0.07% (WRMS)
	Record/Playback: 0.10% (WRMS)
Pinch Roller Pressure	400 g±20 g (13.5 ~ 15.0 oz)
Reel Torque	Take Up: 40 ~ 70 g•cm (0.6 ~ 1.0 oz•inch)
	Fast Forward: 100 g•cm (1.4 oz•inch) or more
	Rewind: 100 g•cm (1.4 oz•inch) or more
Fast Winding Time	100 seconds for C-60
End-stop Activate Time	4 seconds±2 sec.

Electrical

Frequency Response	Refer to frequency response limits charts on page 18 and 24.
Signal to Noise Ratio	Playback method: 47 dB minimum
	Record/Playback method: BIAS/EQ 1: 47 dB minimum
	BIAS/EQ 2, 3: 45 dB minimum
	With Dolby Noise Reduction used for recording and playback, S/N ratio is improved by 5 dB at 1 kHz and 10 dB at frequencies over 5 kHz.
Erase Efficiency	65 dB minimum
Channel Separation	30 dB minimum (at 1 kHz)
Crosstalk between Adjacent Tracks	40 dB minimum (at 125 Hz)
Total Harmonic Distortion	BIAS/EQ 1: 2.5% (maximum)
	BIAS/EQ 2: 2.5% (maximum)
	BIAS/EQ 3: 2.5% (maximum)

NOTE:
- Improvements may result in Specifications and Service Data changes.
- Value of "dB" in the Data refer to 0 dB = 0.775V, except where specified. If a Test Set or VTVM calibrated to 0 dB = 1V is to be used, appropriate comprensation should be made.

2. TEST EQUIPMENT REQUIRED

1.	**Spring scale:**	For take-up torque check:	0 – 70 g (0 – 2.5 oz.)
		For fast forward & rewind torque checks:	0 – 200 g (0 – 7.0 oz.)
2.	**String:**	Length: about 50 cm (20")	
3.	**Cassette Reel Adapter:**	Diameter: 22 mm	

* The tools above (1 – 3) are constructed as shown in Fig. 2-2.

4.	**Cassette Torque Meter:**	For take-up torque check:	0 – 100 g•cm (0 – 1.4 oz. inch)
		For fast forward & rewind torque checks:	0 – 160 g•cm (0 – 2.2 oz. inch)

* Use of the Cassette Torque Meter instead of the spring scale, if you have one, is recommended for easier measuring. (See Fig. 4-6 on page 13)

* When ordering Cassette Torque Meter, allow for longer delivery time that is required for it.

5.	**Spring scale:**	For Pinch Roller pressure check: 0 – 1 kg (2.2 lbs)
6.	**Wow/flutter meter:**	MEGURO DENPA SOKKI K.K., Model MK-668A
7.	**Frequency counter:**	Digital type, capable of 10 Hz to 100 kHz indication.
8.	**AF oscillator:**	10 Hz – 100 kHz
9.	**AC VTVM:**	0.1 mV – 300 V
10.	**Attenuator:**	General Purpose
11.	**Distortion analyzer;**	Basic frequency 400 Hz/1 kHz
12.	**Oscilloscope:**	General Purpose
13.	**Band-pass filter:**	1 kHz narrow band-pass type
14.	**Test load resistor:**	Non inductive type 8 ohm/1 W
15.	**Plastic alignment tool:**	
16.	**Head demagnetizer;**	TEAC E-1 or equivalent
17.	**Cleaner:**	TEAC TZ-261 Tape Recorder Cleaner kit or pure alcohol
18.	**Oil:**	TEAC TZ-255 Oil kit or equivalent

TEAC TEST TAPE

For tape speed & wow/flutter test

MTT-111: • For Playback method
• 3,000 Hz/–10 dB

MTT-502: • For Record/playback method (blank tape)

For playback performance alignment

MTT-150: • For Dolby level Calibration
• Dolby B-type tone (modulated 400 Hz tone), 200 nWb/m

MTT-116K: • For frequency response test for EQ 1 & 2(CrO_2 & Fe-Cr)
• 3180 μs + 70μs
• 315 Hz/–4 dB, 31.5 Hz – 14 kHz/–24 dB

MTT116U: • For frequency response test for EQ 3 (Hi-Fi tape)
• 3180 μs + 120 μs
• 315 Hz/–4 dB, 31.5 Hz – 14 kHz/–24 dB

REMARKS: 0 dB = DIN Reference Level (333 Hz)

For record performance alignment (blank tape)

MTT-505TB: For BIAS 1/EQ 1 (CrO_2)
MTT-504T: For BIAS 2/EQ 2 (Fe-Cr)
MTT-501: For BIAS 3/EQ 3 (Hi-Fi tape)

NOTE: The TEAC test tapes require longer delivery time.

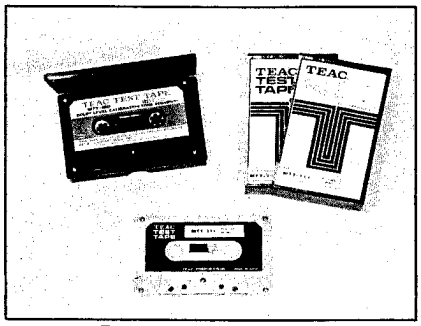


Fig. 2-1 TEAC Test Tape

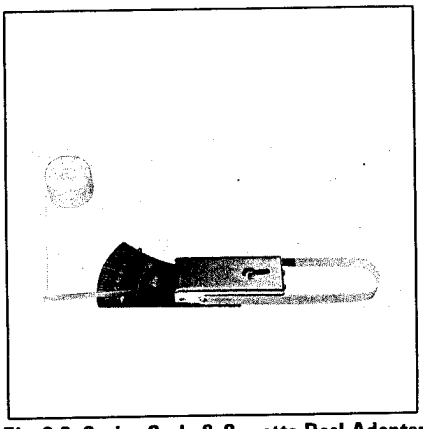


Fig. 2-2 Spring Scale & Cassette Reel Adapter

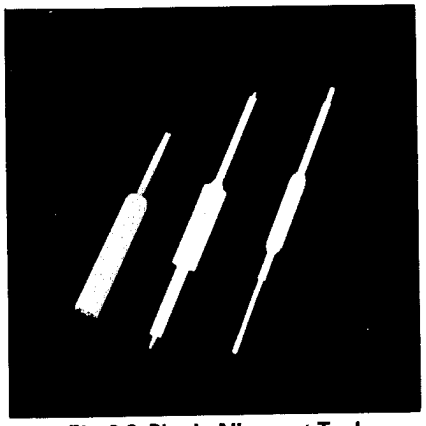


Fig. 2-3 Plastic Alignment Tool

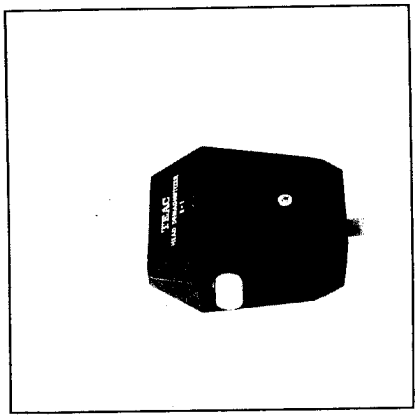


Fig. 2-4 E-1 Head Demagnetizer

Fig. 2-5 TZ-261 Tape Recorder Cleaner Kit

Fig. 2-6 TZ-255 Oil Kit

3. PARTIAL DIS-ASSEMBLY OF MAIN PARTS

NOTE

1. Use the proper tools. Demagnetize the tools before use.
2. When mounting or removing a spring, pay heed to the position (direction) of the anchor or hook. The wrong position may result in a change in the tension.
3. When reassembling, don't forget to reinstall all hardware such as springs and washers, etc.
4. For assembling hardware shape identification, see ASSEMBLING HARDWARE CODING LIST on the Parts List.

3-1. CASE/FRONT PANEL

Remove the parts in the following sequence.

1. Left and right Sideboards (C and E)
2. Head Cover (B)
3. Cassette Storage Tray (A)
4. Trim Case Cover (D)
5. Bottom Cover (H)
6. Six Knobs (G)
7. Front Panel (F)

When removing or installing the Front Panel, set the BIAS/EQ Switches to the 2 position and other switches to the upper position to make work easier.

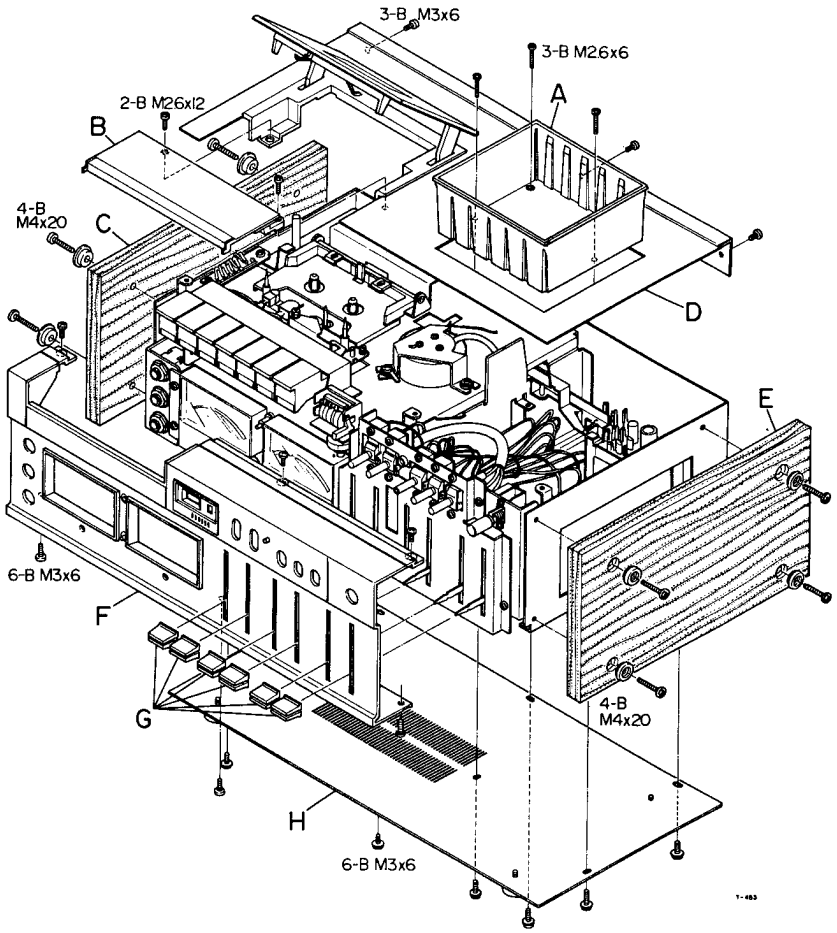


Fig. 3-1 Case/Front Panel Removal

3-2. MOTOR

1. Remove the Trim Case Cover. See the above section.
2. Release the Drive Belt from the Motor Pulley.
3. Unsolder the 3 wires of the Motor Ass'y from the 2L-5P terminal strip located inside of the main chassis. Note the color code and the position of each wire prior to unsoldering the Motor leads.
4. Lift the Motor Ass'y out of the chassis.

NOTE

1. When re-assembling, clean the pulley and the Belt with TEAC TZ-261 Cleaner kit ("A" for the Pulley, "B" for the Belt) or with pure alcohol.
2. Take off or remount the Motor Ass'y taking care not to scratch or otherwise damage the Motor Pulley.
3. When re-attaching the Drive Belt to the Pulley do not twist or stretch the belt.

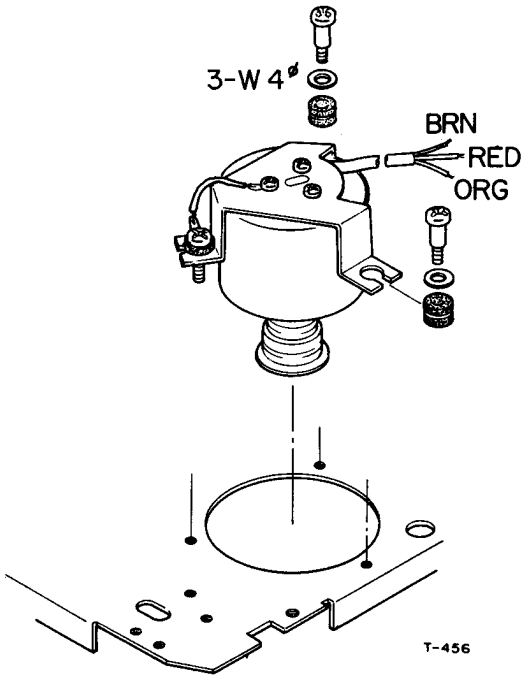


Fig. 3-2 Motor Replacement

3-3. CASSETTE HOLDER

1. Remove the Trim Case Cover. See 3-1 Section on page 6.
2. Loosen the screw (G) and then partially turn the Stopper Bracket (H) in the direction of the arrow to enable the Cassette Holder (D) to be readily removed.
3. Remove the Spring (E) from the hook (C) of the Cassette Holder.
4. Remove the other end of the Spring (E) from the Lever (F) to retain it.
5. Remove the Cassette Holder Shaft (A) by taking off the 2 E-rings to separate the Cassette Holder from the Cassette Holder Retainer (B).
6. Remove the Cassette Holder from the Retainer.
7. If necessary, remove the Retainer from the chassis by taking off the 2 screws.

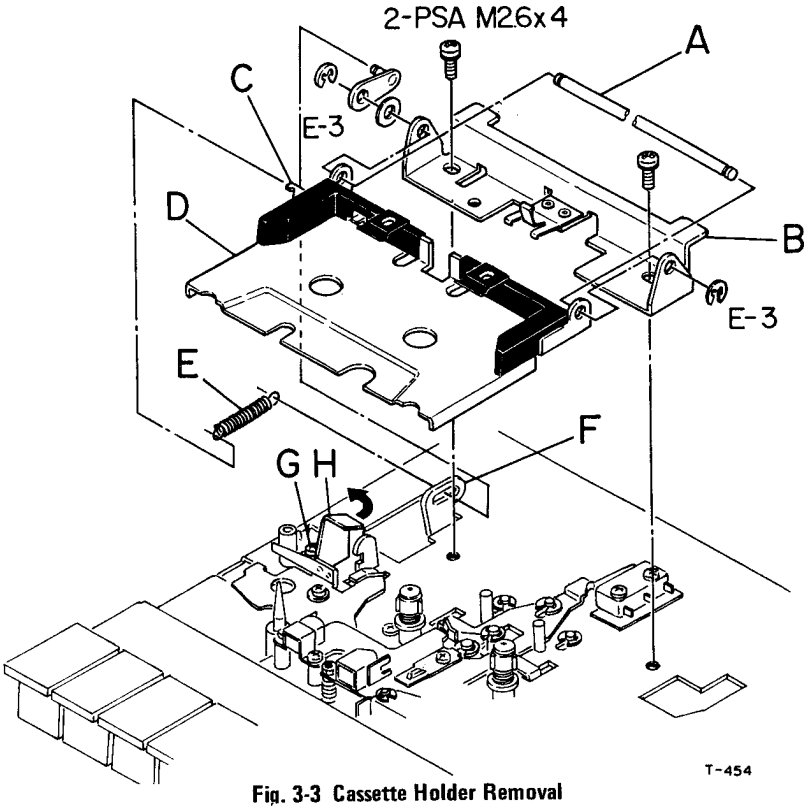


Fig. 3-3 Cassette Holder Removal

3-4. HEAD/PINCH ROLLER

3-4A. HEAD

1. Remove the E-ring (A) and remove the Spring (C) from the hook (D) of the Head Base Plate and the tab of the Pinch Roller Ass'y (B).
2. Remove the Pinch Roller Ass'y from the pivot stud pin (E).

3-4B. PINCH ROLLER

After removing the Trim Case Cover (see 3-1), do the following procedure.

1. Unsolder each lead wire from the terminal pin of the heads to facilitate replacement. To re-solder each head wire to the newly replaced head, refer to Fig. 3-5.
2. Lift up the heads after taking off the hardware mounting them. When removing the nut, do not loose Washer (F) and Spring (G).

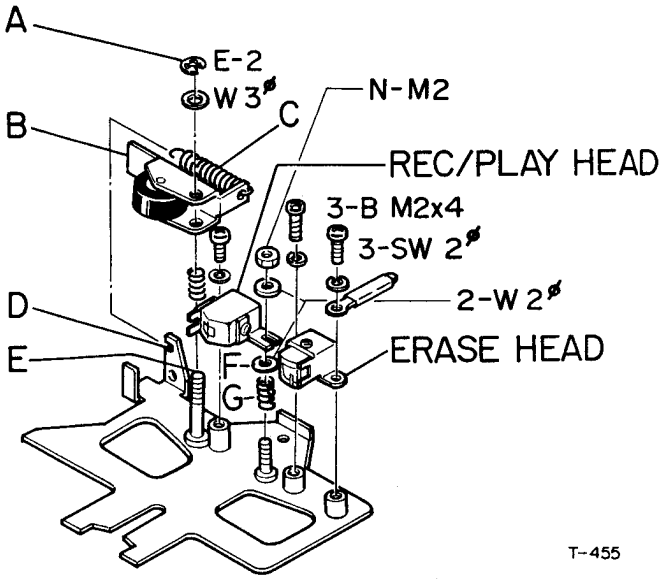


Fig. 3-4 Head/Pinch Roller Replacement

NOTE

1. After replacing the head, always adjust the head alignment especially the Record/Playback Head's azimuth (see 7-1-1), and then secure the screws and/or the nut with a drop of locking paint.

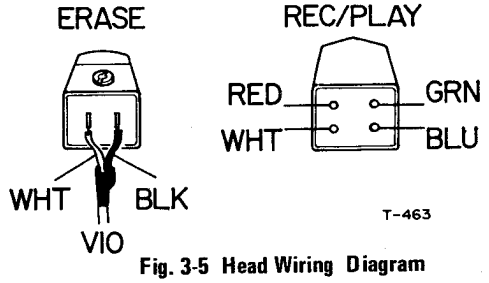


Fig. 3-5 Head Wiring Diagram

2. Connect the wires to the head terminal pins quickly to prevent breaking of internal wires of the head due to overheating.
3. After replacement, always clean the driving surfaces of the Pinch Roller with the TEAC TZ-261B Rubber Cleaner or with pure alcohol, then proceed directly to the PINCH ROLLER PRESSURE adjustment section. See page 11.

3-5. BRAKE BRACKET

1. Remove the Trim Case Cover. See 3-1 section.
2. Remove the Cassette Holder. See 3-3 section.
3. Detach the 2 E-rings (A) and then take off the Spring (B) and the Brake Bracket (C) from the chassis.
4. Remove each Brake Shoe (D) from the Brake Bracket.

3-6. CAPSTAN DRIVE ASS'Y/DRIVE BELT

1. Remove the Bottom Cover. See 3-1 section.
2. Detach the Flywheel Bearing Plate (A) from the mounting studs (D and F) by taking off the 2 screws.
3. Take out the Drive Belt (C) from the Flywheel (B) and the Motor Pulley (G).
4. Carefully lift out the Flywheel from the Capstan Housing Ass'y (E).
5. Remove the Capstan Housing Ass'y from the chassis by unscrewing the 3 screws.

NOTE

1. Since the Capstan Drive Ass'y is a precision part, TEAC specially distributes the Flywheel and the Capstan Housing Ass'y as a whole assembly. Hence, always replace the Flywheel together with the Capstan Housing Ass'y.
2. Clean all driving surfaces of the Flywheel and the Drive Belt with TEAC TZ-261 Cleaner kit ("A" for Flywheel. "B" for Belt) or with pure alcohol.
3. Do not bend the Capstan Shaft as this will increase wow/flutter or speed deviation.
4. During re-assembly re-attach the Drive Belt without twisting or stretching it.
5. The Belt should always be attached right and in the predetermined place.

Lubrication:

For lubrication of the newly replaced Capstan Drive Ass'y, the following should be observed.

1. Apply a drop of a light machine oil of good quality (e.g.: TEAC TZ-255) with an oil applicator to the shaft of the Flywheel and spread oil evenly over the shaft with a flannel cloth. After installing the Flywheel, be sure to clean the tape moving portion of shaft with TEAC TZ-261A Head Cleaner or with pure alcohol.

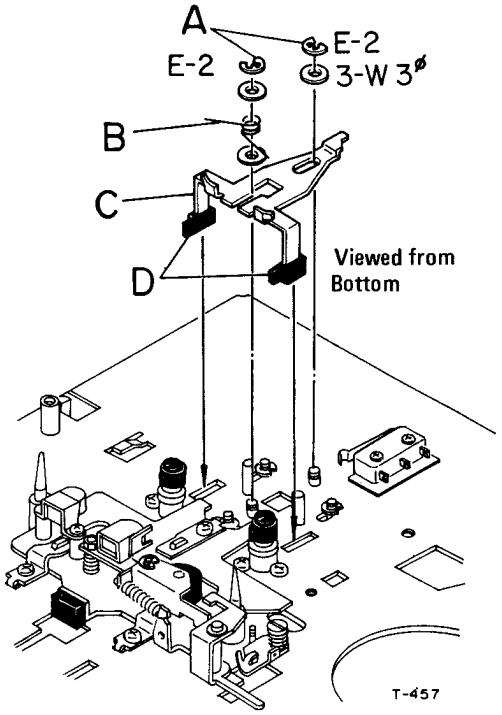


Fig. 3-6 Brake Bracket Removal

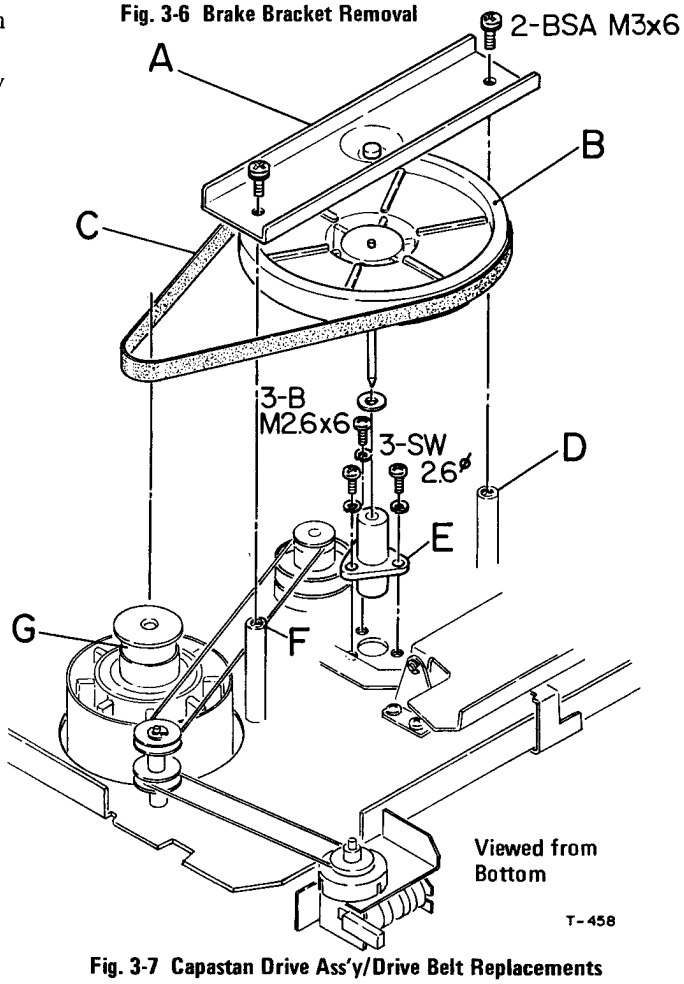


Fig. 3-7 Capastan Drive Ass'y/Drive Belt Replacements

2. Apply a drop of the proper oil in the same way as above to the innermost area of capstan shaft (next to the Flywheel).
3. Apply a film of light grease to the well of the Flywheel Bearing Plate.

3-7. REEL TABLE

1. Remove the Trim Case Cover. See 3-1 section.
2. See Fig. 3-8 for step 2 to 4. Remove the Spring (A) from the hook (B) of the Cassette Holder (D).
3. Loosen the screw on the Stopper Bracket (C) and then partially turn the Bracket in the direction indicated by the arrow.
4. Rotate the Cassette Holder away from the Reel Tables (E and F).
5. Remove the Bottom Cover. See 3-1 section.
6. Remove the Drive Belt and the Flywheel. See 3-6.
7. See Fig. 3-9 for step 7 to 9. When only the Supply Reel Table (J) is to be removed, first take out the Back Tension Bracket (H) riding in the Wheel by taking off the Screw (G). At this time, note the predetermined position (direction) of the Spring (I) for reinstalling.
8. For Detaching the Take-up Reel Table (K), first take out the Large Counter Belt (L).
9. Take off the screws mounting the Reel Table which requires replacement; next, with the PLAY key depressed to release the Brake Shoes (M) from the Reel Tables, pull out the table.

NOTE

Always replace the complete Reel Table Ass'y as an entire assembly, "Take-up" or "Supply".

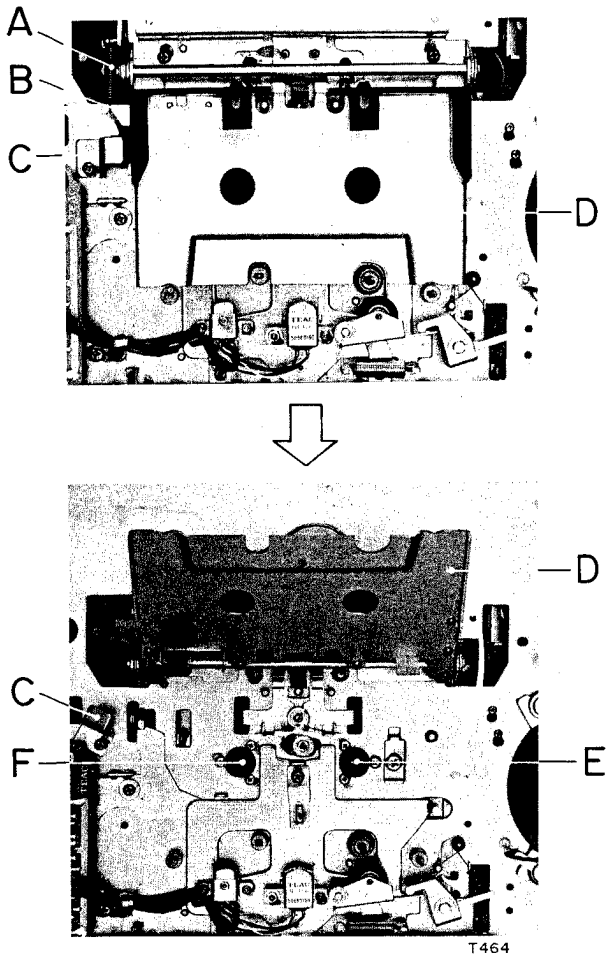


Fig. 3-8 Rotation of Cassette Holder

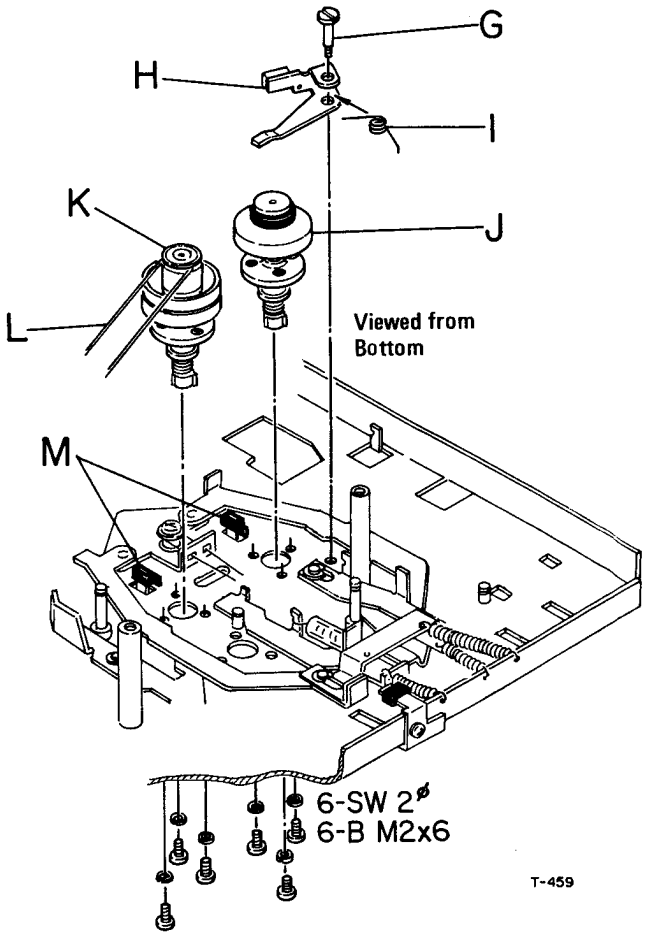


Fig. 3-9 Reel Tables Replacement

3-8. FAST WIND ROLLER ASS'Y

1. Remove the Trim Case Cover. See 3-1 section.
2. Rotate the Cassette Holder away from the Reel Tables. See 3-7 section on page 9.
3. Remove the Bottom Cover. See 3-1 section.
4. Remove the Drive Belt and the Flywheel. See 3-6.
5. Remove the Spring (C) from the hook (G) of the F.F. Lever.
6. Gently take off the 2 E-rings (B and H) and lift out the Fast Wind Roller Ass'y (A) from the stud (F). In doing this do not tilt the assembly at any angle as this may damage the Roller Pin (D) and the Spring (E) or cause them to be bent or broken.
7. If it is necessary to further disassemble the Fast Wind Roller Ass'y, refer to the DETAIL OF "A" figure.

NOTE

During remounting of the removed Fast Wind Roller Ass'y, do the following:

1. Lubricate the entire shaft with a thin application of light machine oil. (e.g.: TEAC TZ-255)
2. Clean the Fast Wind Belt and all friction surfaces of the Rollers with TEAC TZ-261B Rubber Cleaner or with pure alcohol before re-installing the Belt.

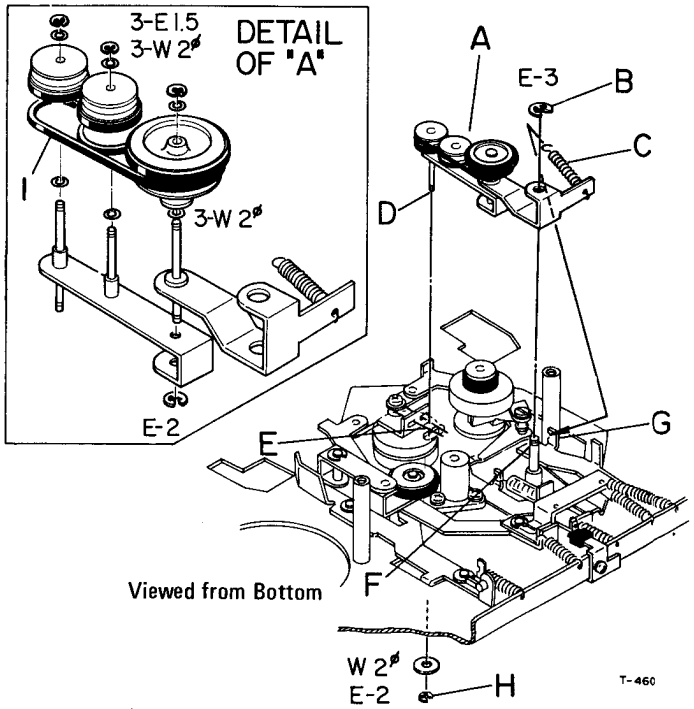


Fig. 3-10 Fast Wind Roller Ass'y Replacement

3-9. POWER TRANSFORMER

1. Remove the Trim Case Cover and the Bottom Cover. See 3-1 section on page 6.
2. Unsolder each wire of the Power Transformer (B). Note the color code and position of each wire prior to unsoldering the Transformer leads.
3. Take off the 4 screws (G) and remove the complete Transformer Ass'y (A) from the main chassis..
4. Separate the Transformer body and the Mounting Plates (D, E, F) by taking off the 2 screws (C).

NOTE

When reinstalling the new Transformer, loosely tighten the 2 screws (C) to attach the Transformer body and the mounting plate (E). Then after attaching the complete Transformer Ass'y (A) to the main chassis, position the transformer body by sliding it in either direction as shown by the arrows to find the position that produces the lowest hum. After this, firmly tighten the 2 screws (C).

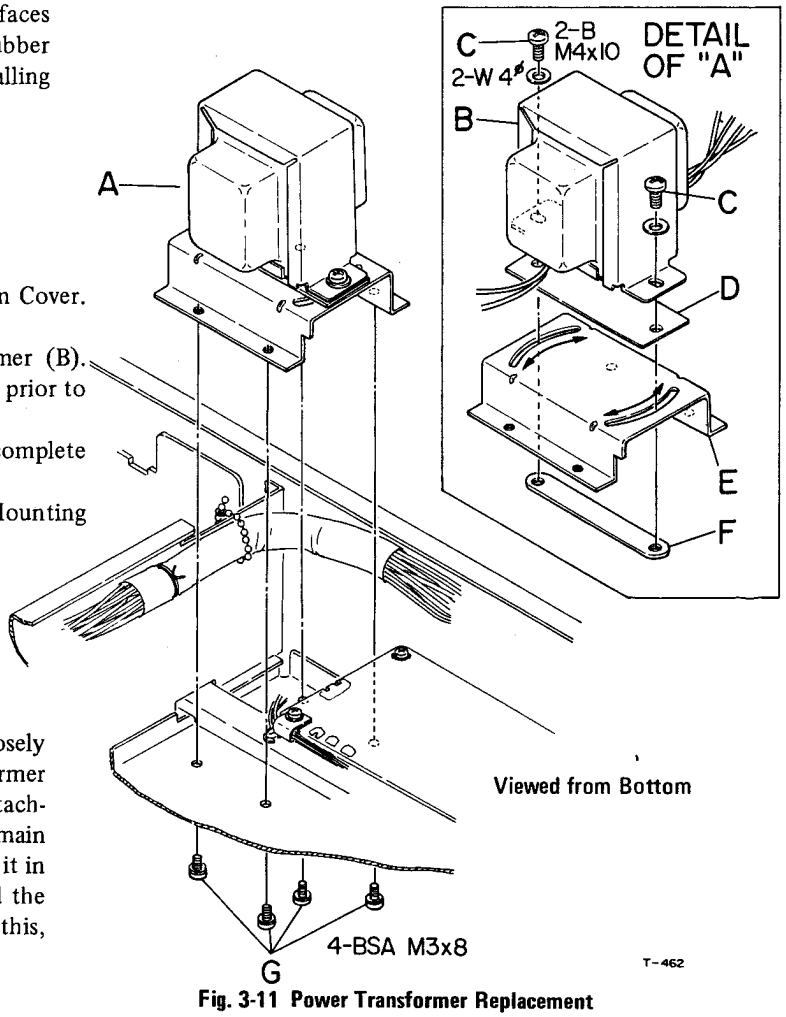


Fig. 3-11 Power Transformer Replacement

3-10. PLAY IDLER ASS'Y

1. Remove the Bottom Cover. See 3-1 section.
2. Take out the Drive Belt and the Flywheel. See 3-6.
3. Lift off the Play Idler Ass'y (B) with the Spring (C) removed from the mounting pin (E) and the E-ring (A) taken off from the pivot stud pin (D).
4. For further disassembly of the Play Idler Ass'y, refer to the DETAIL "B". When remounting, clean the driving surface of the Idler with the TEAC TZ-261B Rubber Cleaner or with pure alcohol.

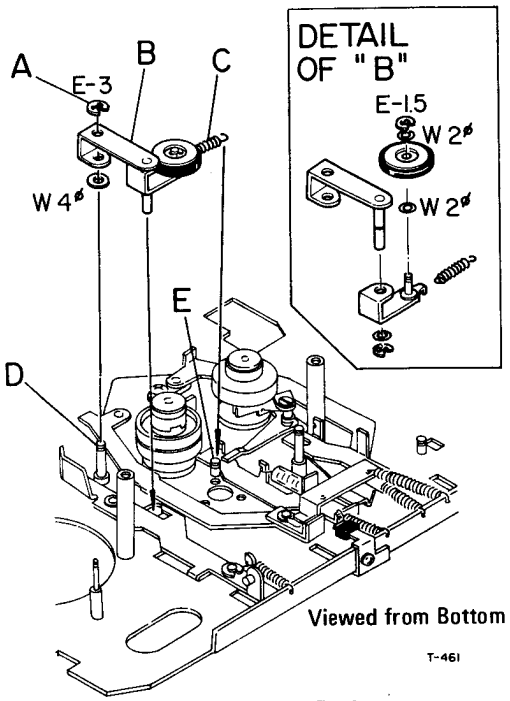


Fig. 3-12 Play Idler Ass'y Replacement

4. MECHANICAL CHECKS AND ADJUSTMENTS

NOTE

All the mechanical checks and adjustments should be done with the Trim Case Cover removed. (See Section 3-1)

4-1. PINCH ROLLER PRESSURE

Specification: 400 g ± 20 g (13.5 ~ 15.0 oz.)

1. Switch on POWER.
2. Place the deck in the PLAY mode with no tape loaded.
3. Attach the spring scale to the Pinch Roller shaft as shown in Fig. 4-1.
4. Gently pull the scale away (in the direction of the arrow) until the Capstan shaft and the Pinch Roller are completely separated.
5. Gradually release the tension on the scale until the Pinch Roller just begins to rotate. The scale should then be reading approximately 400 g ± 20 g (13.5 ~ 15.0 oz.).
6. If the reading is out of specified range, adjust the tension of the Pressure Spring by bending the tab of the Pinch Roller Ass'y slightly.

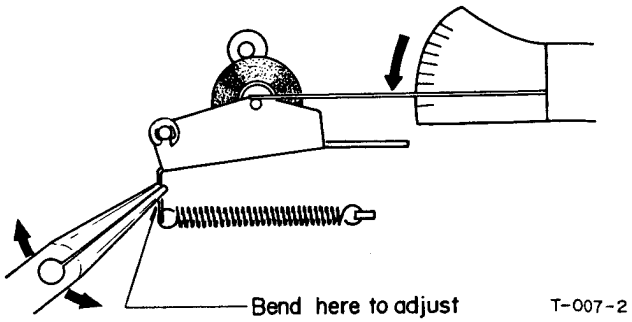


Fig. 4-1 Pinch Roller Pressure Measurement

4-2. TAKE-UP TORQUE

Specification: 40 ~ 70 g·cm (0.6 ~ 1.0 oz·inch)

1. Rotate the cassette holder away from the reel tables. See 3-7 section.
2. Switch on POWER.
3. Set the Cassette Reel Adapter (22 mm Dia.), connected to the spring scale (0 ~ 70 g, or 0 ~ 2.5 oz.) by the string as shown in Fig. 4-2 on the Take-up Reel Table.
4. Place the deck in the PLAY mode.
5. Allow the rotation of the Reel Table to pull the scale pointer toward the Adapter with the spring scale moving in the same direction at nearly the same speed as the tape would be moved, and obtain the scale reading. Make reading only when the pointer becomes stable.
6. The scale should indicate Force of 36 ~ 64 g (1.3 ~ 2.2 oz.).
   This corresponds to a torque of 40 ~ 70 g·cm (0.6 ~ 1.0 oz·inch). For the torque calculation, refer to Fig. 4-3.
7. If the reading is out of specified range, clean the driving surfaces of the Reel Table Ass'y, and all other driving parts relative to the take up torque function with the TEAC TZ-261B Rubber Cleaner or with pure alcohol
8. If the above cleaning is ineffective for torque correction, replace the Reel Table Ass'y. (See Section 3-7)

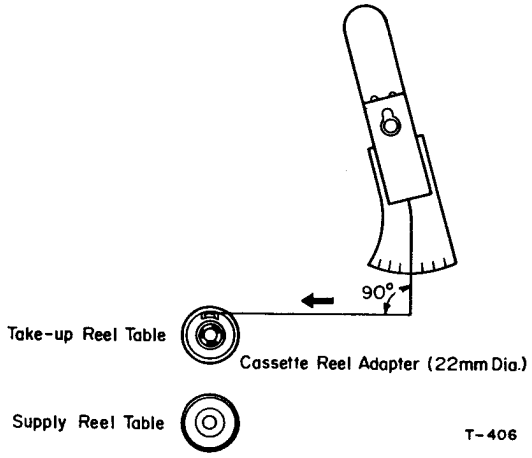
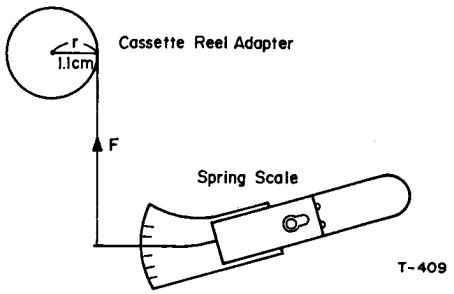


Fig. 4-2 Take-up/Fast Forward Torque Measurement

4-3. FAST FORWARD TORQUE

Specification: 100 g·cm (1.4 oz·inch) or more

1. Repeat step 1 and 2 in 4-2 above.
2. Set the Cassette Reel Adapter (22 mm Dia.), connected to the spring scale (0 ~ 200 g, or 0 ~ 7.0 oz.) by the string as shown in Fig. 4-2, on the Take-up Reel Table.
3. Place the deck in the Fast Forward mode.
4. Allow the rotation of the Reel Table to pull the scale pointer toward the Adapter, and obtain the scale reading. Do not read until the pointer becomes stable.
5. The scale should indicate 91 g (3.2 oz.) or more.
   This corresponds to a torque of 100 g·cm (1.4 oz·inch) or more.
6. If the indication is out of specified range, clean the driving surfaces of the Reel Table Ass'y and all other driving parts relative to the fast forward torque function with the TEAC TZ-261 B Rubber Cleaner or with pure alcohol.
7. If the above cleaning is ineffective for the torque correction, bend the spring (see Fig. 4-5) to get the specified torque value.



T = F x r
T: torque (g·cm)
F: force (g)
r: radius (cm)

For example:
If F = 41 g

T = F x r
= 41 x 1.1
≒ 45 (g·cm)

Consequently the torque is 45 g·cm.

Fig. 4-3 Torque Calculation Method

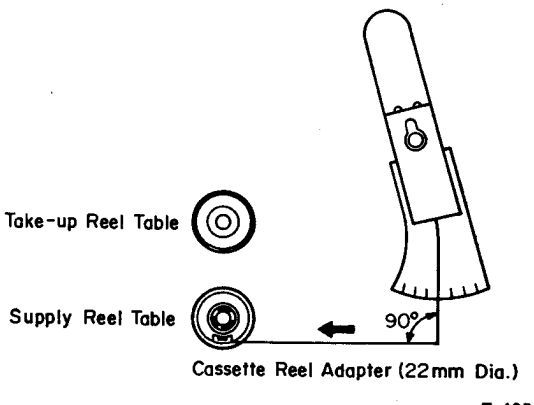


Fig. 4-4 Rewind Torque Measurement

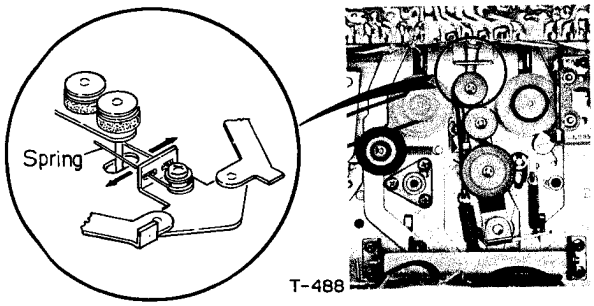


Fig. 4-5 F. FWD & Rewind Torque Measurement

4-4. REWIND TORQUE

Specification: 100 g cm (1.4 oz·inch) or more

1. Repeat the 4-3 procedure, but use the Supply Reel Table and Rewind mode for measuring the rewind torque. (See Fig. 4-4)
2. The specified value is the same as that of the fast forward torque. See step 5 in 4-3.

TORQUE MEASUREMENT USING THE CASSETTE TORQUE METER

The torque measurements can be easily done with the Cassette Torque Meter indicated below.

For take-up torque measurement: 0 ~ 100 g·cm
For fast forward and rewind torque measurements: 0 ~ 160 g·cm

By use of this, it is possible to directly obtain the torque value without calculation, and to do the measurement simply with no removal of any parts. If repairs are necessary, the Trim Case Cover and the Bottom Cover must be removed.

Load the Meter on the deck and read the pointer indication on the dial scale for each tape movement operation.

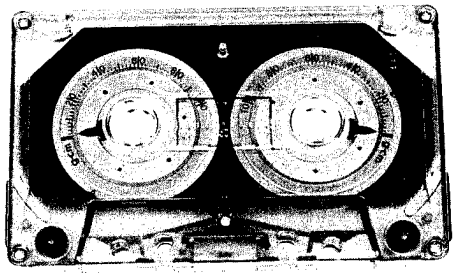


Fig. 4-6 Cassette Torque Meter

4-5. BRAKE TENSION

1. Switch on POWER.
2. Load a TEAC MTT-501 test tape.
3. Check for excess slack or tightness of the tape when operation is changed from play, fast forward and rewind mode to stop mode, respectively.
4. If brake action is too "tight" or "loose", adjust by bending the arms of the Brake Bracket in or out as shown by the arrows in Fig. 4-7.

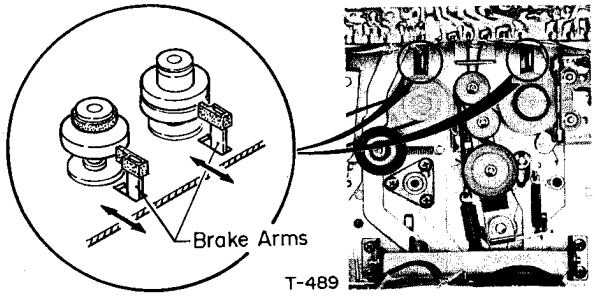


Fig. 4-7 Brake Tension Adjustment

4-6. TAPE SPEED/WOW AND FLUTTER

Specification:

Tape Speed Deviation: 3,000 Hz ± 30 Hz
Wow and Flutter: Playback: 0.07% (WRMS)
Record/Playback: 0.10% (WRMS)

NOTE

1. Before performing this adjustment, clean all parts in the tape path, particularly the Capstan, the Pinch Roller and the Heads with the appropriate liquid from the TEAC TZ-261 Cleaner Kit or with pure alcohol.
2. Wow and flutter should be checked in two ways; Playback only and Record/Playback methods. First check, and correct if necessary, tape speed and wow and flutter using the playback only method. Then measure wow and flutter using record and playback method.
3. As the measured results may vary with respect to location on tape at which it was taken, three points – at beginning, middle and near the end of the tape – should be measured.

4-6-1. TAPE SPEED

1. Connect test equipment to the deck, except the AF oscillator, as shown in Fig. 4-8.
2. Set the OUTPUT control on the deck to proper setting.
3. Set the EQ switch to the "3" position, and then load and play a TEAC MTT-111 test tape (3,000 Hz signal is recorded).
4. Verify the reading on the frequency counter is within the specified range of 3,000 Hz ± 30 Hz.
5. If the tape speed is extremely out of the specification, check the Pinch Roller pressure and the tape driving function for correction, and make sure the tape path is clean.

4-6-2. WOW AND FLUTTER

After making the tape speed measurement, perform the wow and flutter test using the Playback Method and the Record/Playback Method successively.

PLAYBACK METHOD

1. Repeat steps 1 – 3 in 4-6-1.
2. Read the indication on the wow and flutter meter.
3. The wow and flutter value should be 0.07% WRMS, max.
4. If the wow and flutter is out of the specification, check the Pinch Roller pressure and the take-up torque, and see that the tape path is clean, and that the Capstan Belt is not stretched or oily.
5. If the above checks are ineffective for excessive wow and flutter correction, repair or replace the Pinch Roller, the Capstan Belt and/or any other detective parts.

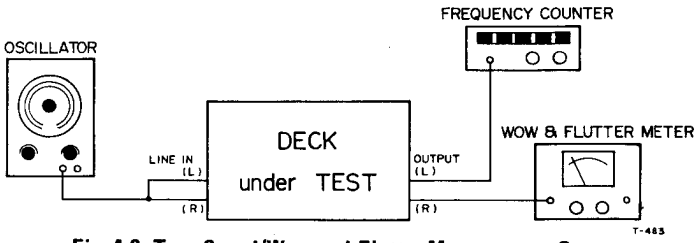


Fig. 4-8 Tape Speed/Wow and Flutter Measurement Setup

RECORD/PLAYBACK METHOD

NOTE

When using this method, adopt the maximum wow and flutter value obtained by repeated play and stop modes of operation. This operation is necessary to make sure wow and flutter content between record and playback will not be in phase to create a false reading.

1. Connect test equipment to the deck as shown in Fig. 4-8.
2. Set both LINE and OUTPUT controls on the deck to proper setting.
3. Load a TEAC MTT-502 test tape (blank) and set the BIAS/EQ switches in the "3" positions.
4. Apply and record a 3,000 Hz signal.
5. Rewind and play this recorded portion.
6. Read the indication on the wow and flutter meter.
7. The wow and flutter value should be 0.10% WRMS, max.
8. If the measured value is out of the specification, repair using the same methods as stated in steps 4 – 5 in the Playback Method procedure.

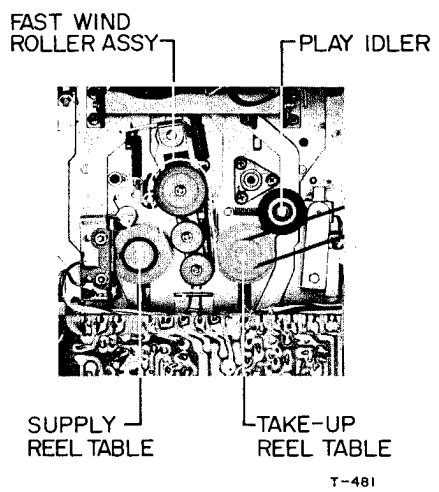


Fig. 5-1 Bottom View w/Flywheel Removed

5. PARTS LOCATION

TOP VIEW

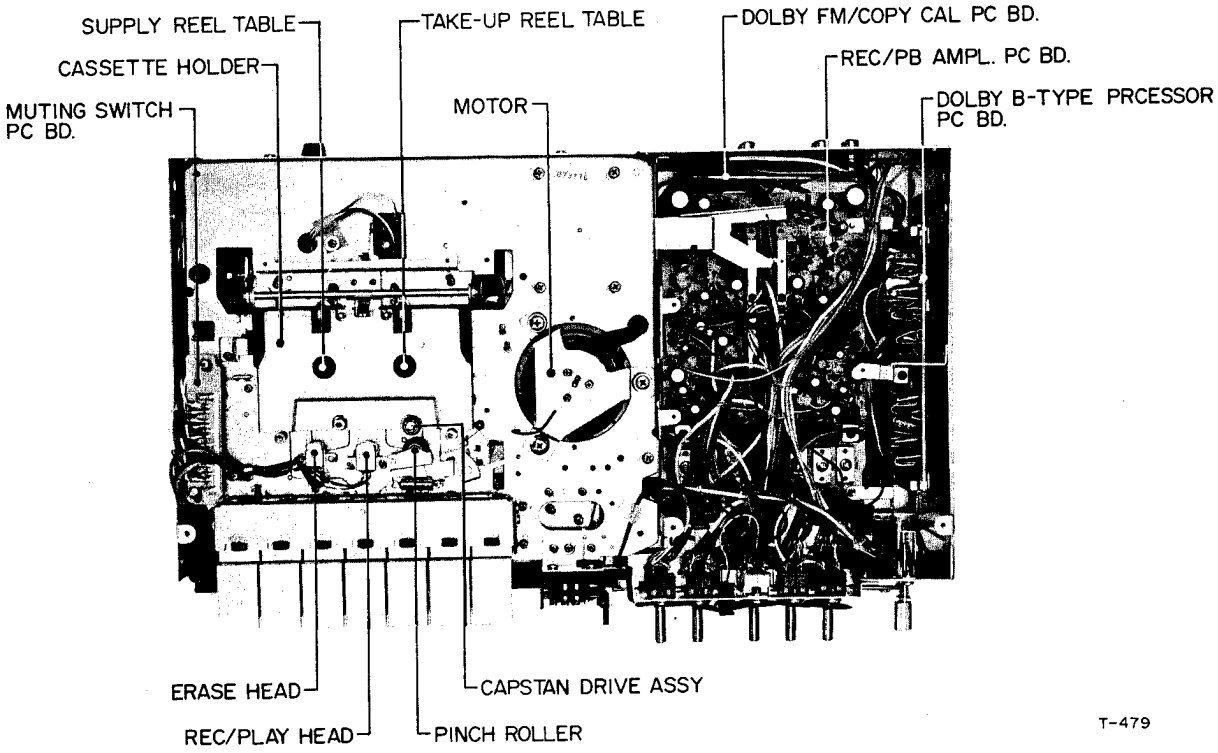


Fig. 5-2 Top View

BOTTOM VIEW

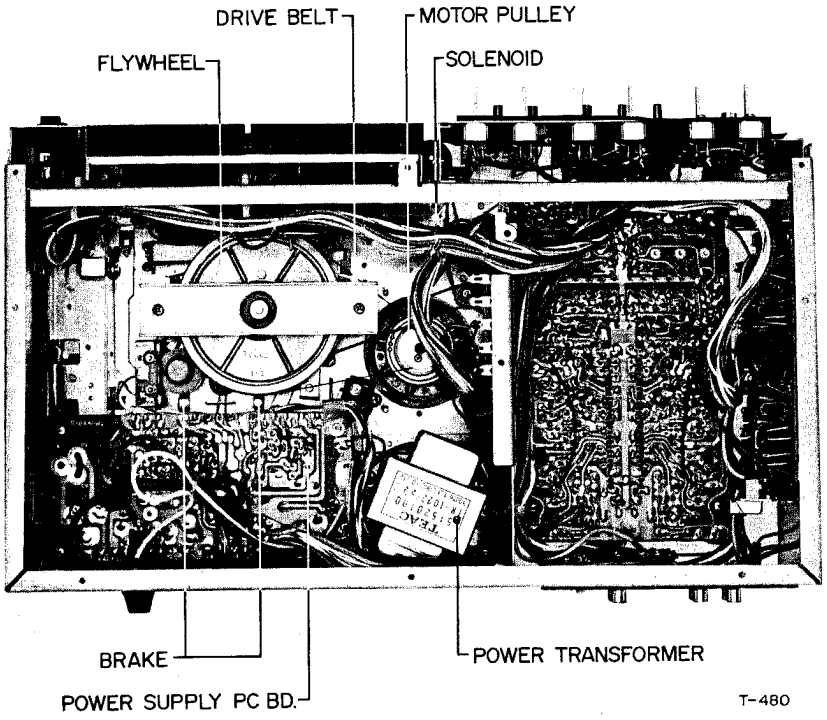


Fig. 5-3 Bottom View

6. LUBRICATION

NOTE

1. Lubrication should be generally done at about every 1,000 hours of operating time of the tape deck. Use high quality oil for this purpose.
2. For efficient oiling, it is recommended that lubrication be done after nearly 1 hour of idling of the deck.
3. No other lubrication is normally necessary with the following exceptions.

6-1. MOTOR

Apply 1 or 2 drops (approx. 0.2 cc) of a light machine oil with an oil applicator to the oiling hole of the Motor.

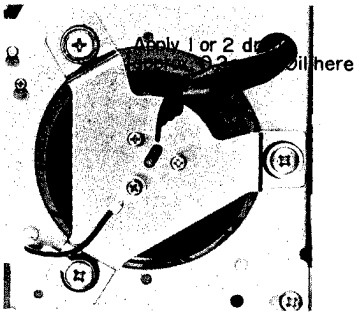


Fig. 6-1 Lubrication of Motor

6-2. CAPSTAN ASS'Y

Apply 1 or 2 drops (approx. 0.2 cc) of a light machine oil with an oil applicator to the shaft bearing portion of the Capstan Assy.

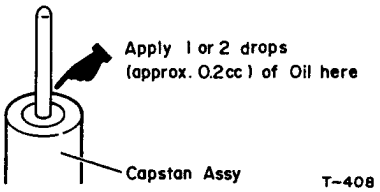


Fig. 6-2 Lubrication of Capstan Ass'y

6-3. FLYWHEEL ASS'Y

See Section 3-6 for lubrication of the newly replaced Flywheel Assy.

7. ELECTRICAL CHECKS AND ADJUSTMENTS

GENERAL NOTICE

1. Before performing adjustments on the amplifier section of this deck, thoroughly clean and demagnetize the entire tape path, particularly erase head, record/playback head, capstan shaft and pinch roller.
2. Make sure the deck is set for the proper voltage and frequency for your locality.
3. In general, checks and adjustments for other than specified items, are done in the sequence of left channel then right channel. Double designated REF. NO. indicates left channel/ right channel (example: VR101/201).
4. Value of "dB" in the text refers to 0 dB = 0.775 V, except where specified. If a VTVM calibrated to 0 dB = 1 V is to be used, appropriate compensation should be made.
5. The VTVM used in the procedures, including the measurement at CAL test points, must have load impedance of 1 MΩ or more.
6. To correctly complete these performance checks, keep the order as explained in this chapter.
7. All checks and adjustments should be made with all Cabinet parts, except for the Front Panel, removed. (See Section 3-1)

* For each procedure, make the initial equipment test set up, connections and switch/control settings as shown in the associated illustrations.

** Each of the switches shown in the boxed-in area of the photograph have effect on the procedures.

7-1. PLAYBACK PERFORMANCE

NOTE

Except for the Playback Frequency Response checks, all alignments in the PLAYBACK PERFORMANCE only have to be done with the EQ switch set to position 3 unless there is a special reason which requires that other positions also be checked.

7-1-1. RECORD/PLAYBACK HEAD AZIMUTH ADJUSTMENTS

1. Load and play a TEAC MTT-150 test tape.
2. Make sure the phase relationship between the 2 signals (left channel and right channel) is within 45° on the oscilloscope.
3. Load a TEAC MTT-116U test tape.
4. Play the 10 kHz signal section of the tape.
5. Slowly adjust the azimuth adjusting nut for the maximum indication on the VTVM.
6. Secure the nut with a drop of locking paint.

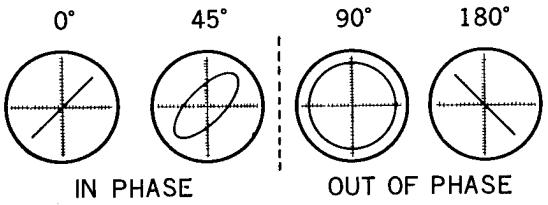


Fig. 7-1 Confirming Phase Relationship

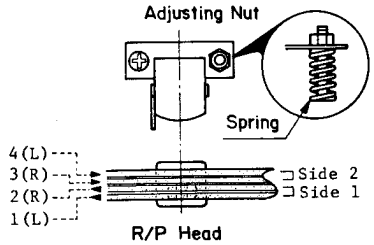


Fig. 7-2 Head Azimuth Adjustments Location

7-1-2. SPECIFIED OUTPUT LEVEL SETTING

1. Load and play a TEAC MTT-150 test tape.
2. Adjust VR102/202 for 100 mV (−18 dB) on VTVM connected to the CAL test points.
3. Change the VTVM connection to the OUTPUT jacks.
4. Set the OUTPUT controls fully clockwise.
5. Confirm that the output level is −3.5 dB ± 1 dB (461 mV ~ 580 mV).
6. Set the OUTPUT controls for a reading of −5 dB (435 mV). This is the specified output level. At this time, the physical position of the OUTPUT controls indicates the Specified Control Settings referred to in subsequent procedures.

IMPORTANT

After this setting is done, do not disturb the Specified Control Setting of the OUTPUT controls until the remaining checks and adjustments are completed.

CONNECTION

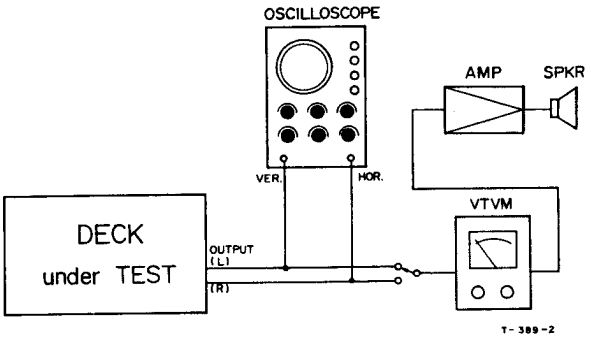
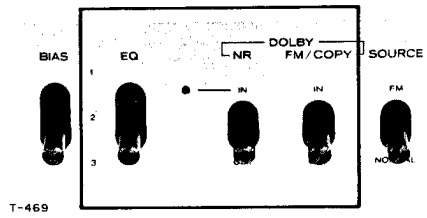


Fig. 7-3 Connection

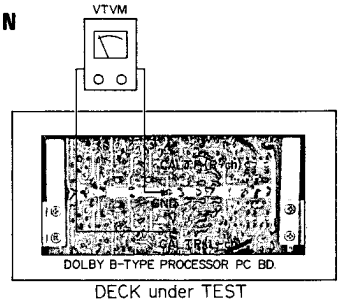
SWITCH & CONTROL SETTING:



OUTPUT Control: Proper setting

CONNECTION

(A)



DECK under TEST

(B)

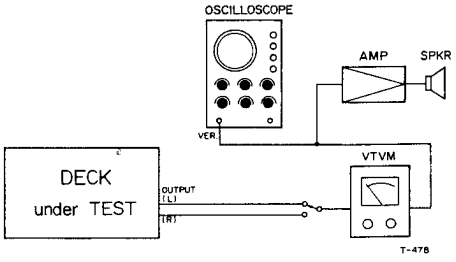


Fig. 7-4 Connections

SWITCH & CONTROL SETTING: Same as 7-1-1.

7-1-3. VU METER CALIBRATION –PLAYBACK–

7. Adjust VR107/207 for +3 VU (□□) on the VU meter.
8. Set the DOLBY NR switch to the IN position and make sure the VU meter indication is the same, also.

7-1-4. FREQUENCY RESPONSE –PLAYBACK–

NOTE

In the following procedure, adjust VR101/201 so that the measured values on all setting of the EQ switch are within the specified response limits.

Hi-Fi TAPE

9. Load a TEAC MTT-116U test tape and play its test signals from 40 Hz up to 14 kHz.
10. Adjust VR101/201 so that the readings of the higher frequency signals on the VTVM are within the response limits.

CrO_2 & Fe-Cr TAPES

11. Repeat the above procedure, with the following exceptions.
    Test tape: MTT-116K
    EQ switch: Both "1 & 2" positions

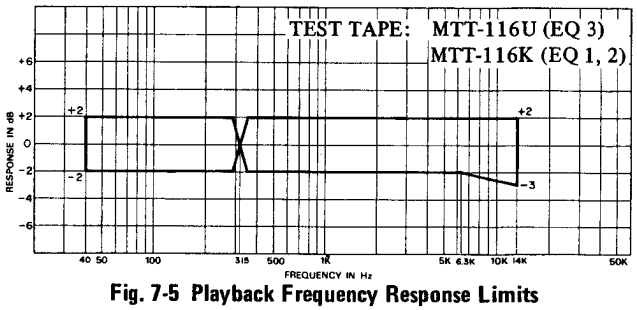


Fig. 7-5 Playback Frequency Response Limits

NOTE

If the response does not meet the specified response limits, the head should be checked for accumulated oxide or dirt. Then, if no dirt is found, the head azimuth should be readjusted.

7-1-5. SIGNAL TO NOISE RATIO –PLAYBACK–

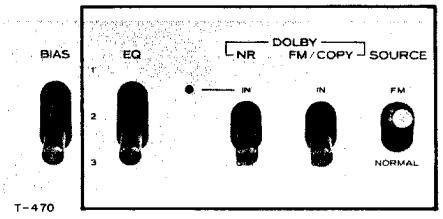
1. Place the deck in the PLAY-PAUSE mode.
2. Read the indication on the VTVM.
3. The VTVM should indicate –52 dB minimum (1.94 mV maximum).
4. This corresponds to a signal-to-noise ratio of 47 dB (minimum): difference between residual noise –52 dB and the specified output level –5 dB (435 mV).

NOTE

Since the polarity of the AC plug has some effect on the signal-to noise ratio, the plug can be reversed in the wall socket when checking the signal-to-noise ratio. The worse case value should be within the indicated value above.

Specification: 47 dB (minimum)

CONNECTION: See Fig. 7-4 (B)
SWITCH & CONTROL SETTING:



OUTPUT Control:
Specified Control Setting (See 7-1-2)

7-1-6. HEADPHONE OUTPUT LEVEL CHECKS

NOTE

An 8 ohm non-inductive resistor should be used as the test load resistor.

1. Load and play a TEAC MTT-150 test tape.
2. Measure the level across the test load resistor.

Specification: –21 dB ±2 dB (54.8 mV – 86 mV)

CONNECTION

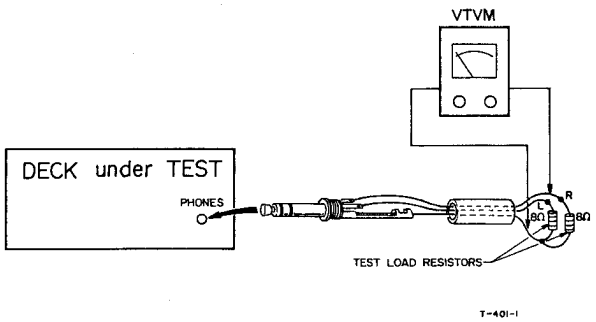
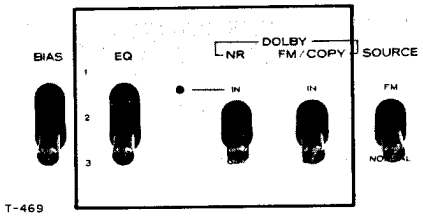


Fig. 7-6 Connection

SWITCH & CONTROL SETTING:



OUTPUT Control: Specified Control Setting (See 7-1-2)

7-2. MONITOR PERFORMANCE

7-2-1. MINIMUM INPUT LEVEL CHECKS

NOTE

To prevent mis-measurements for the following procedures, any connection cords other than these for the respective input check must be removed.
For example: Do not connect the Microphone and the DIN cords to respective input jacks when checking for the LINE inputs.

1. Load any recordable tape.
2. Place the deck in the RECORD-PAUSE mode.
3. Set the MIC controls to maximum.
4. Apply a 400 Hz signal at –67 dB ± 2 dB (274 μV ~ 435 μV) to the MIC jacks and check for 100 mV (–18 dB) on the VTVM connected to the Dolby test points. (Minimum Input Level checks for the MIC jack)
5. Apply a 400 Hz signal at –35 dB ± 2 dB (10.9 mV ~ 17.3 mV) to the input terminals of the DIN connector and check for 100 mV. (Minimum Input Level checks for the DIN inputs)
6. After checking, reduce the MIC controls to minimum to prevent noise insertion during subsequent procedures.
7. Set the LINE controls to maximum.
8. Apply a 400 Hz signal at –15 dB±2 dB (109 mV ~ 173 mV) to the LINE IN jacks and check for 100 mV. (Minimum Input Level checks for the LINE inputs)

CONNECTION

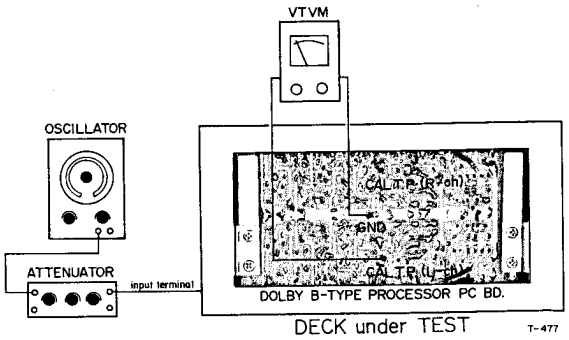
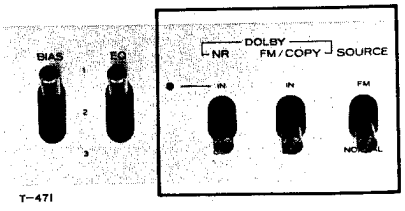


Fig. 7-7 Connection

SWITCH & CONTROL SETTING:



OUTPUT Control: Specified Control Setting (See 7-1-2)
LINE Control: Minimum Setting
MIC Control: Minimum Setting

7-2-2. SPECIFIED LINE CONTROL SETTING

9. Apply a 400 Hz signal at −5 dB (435 mV) to the LINE IN jacks. See Fig. 7-8.
10. Set the LINE controls to obtain the reading of 100 mV (−18 dB) on the VTVM. At this time, the physical position of the LINE controls indicates the Specified LINE Control Setting referred to in subsequent procedures.

IMPORTANT

After this setting is done, do not disturb the Specified Control Setting of the LINE controls until the remaining checks and adjustments are completed.

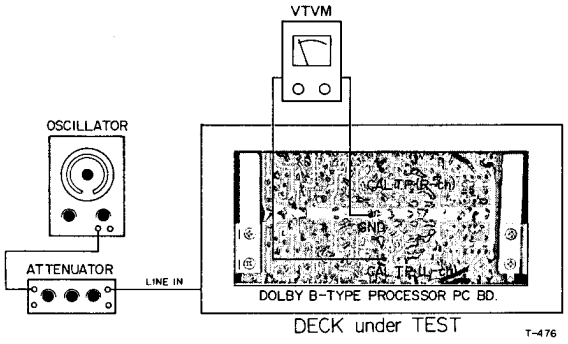


Fig. 7-8 Connection

7-2-3. DOLBY FM/COPY CAL CONTROL SETTING

11. Set the DOLBY FM/COPY switch to IN and apply a 400 Hz signal at −14 dB (154 mV) to the LINE IN jacks.
12. Set the DOLBY FM/COPY-CAL controls on the A-450 rear panel to obtain the reading of 100 mV (−18 dB) on the VTVM.

NOTE

When the DOLBY FM/COPY switch is IN, the LINE and MIC controls have no control over the input signal and only the DOLBY FM/COPY CAL controls (on the back panel) can adjust the input level. However, for the convenience of the following procedure, do not disturb the LINE and MIC control settings.

7-2-4. VUMETER CALIBRATION –RECORD–

13. Set the DOLBY FM/COPY switch to OUT and apply a 400 Hz signal at −5 dB (435 mV)
14. Adjust VR106/206 for +3 VU (□□) on the VU meter.

7-2-5. LED PEAK LEVEL INDICATOR CALIBRATION

15. Adjust VR108 so that the PEAK LEVEL indicator lights as shown in Fig. 7-9, when a 400 Hz signal is applied at required level to the left channel LINE IN jack. Keep the right channel LINE IN jack disconnected from an AF oscillator.
16. For the right channel, repeat the above procedure except adjust VR208. Keep the left channel LINE IN jack disconnected from the AF oscillator.
17. After setting both channels, make sure when required signal is simultaneously applied to both channels, the indicator reacts the same as above.

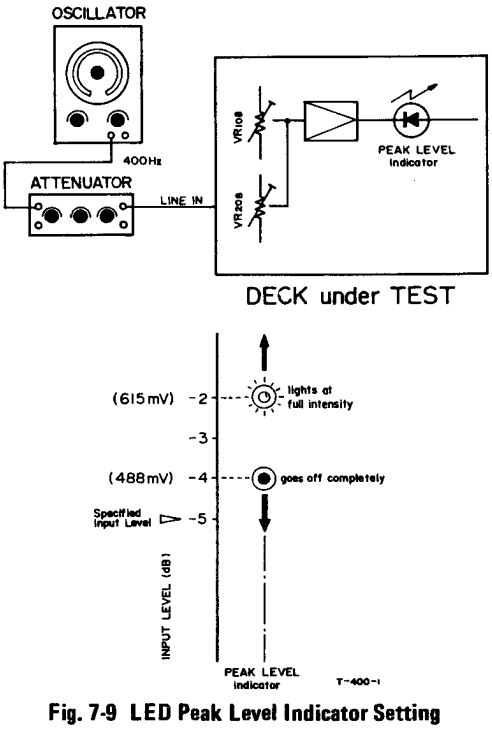


Fig. 7-9 LED Peak Level Indicator Setting

7-2-6. DOLBY NR EFFECT MEASUREMENT

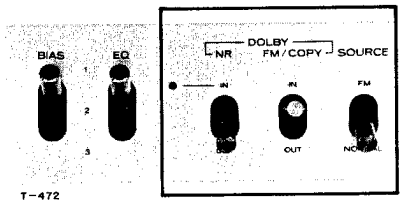
1. Load any recordable tape.
2. Place the deck in the RECORD-PAUSE mode.
3. Apply a 1 kHz signal at proper level.
4. Adjust the Attenuator for 10 mV (−38 dB) on the VTVM. Note this reading for temporary reference level for the following measurements.
5. Set the DOLBY NR switch to IN.
6. Make sure the reading reduces 5 dB ± 1 dB from the reference level.
7. Reset the DOLBY NR switch to OUT.
8. Repeat the above procedures (steps 3 – 6), with the following exceptions.

Applied test signal:	10 kHz
Reading on VTVM:	3.2 mV (−48 dB) (Reference level)
Variation from reference:	10 dB ± 1 dB

Specification:
Variation from reference at 1 KHz: 5 dB ± 1 dB
Variation from reference at 10 KHz: 10 dB ± 1 dB

CONNECTION: See Fig. 7-8

SWITCH & CONTROL SETTING:



OUTPUT Control: Specified Control Setting (See 7-1-2)
LINE Control: Specified Control Setting (See 7-2-2)
MIC Control: Minimum Setting

NOTE

Do not move any control setting above, though these control settings are ineffective in these checks. See 7-2-3 NOTE for details.

7-2-7. DOLBY FM COMPENSATOR EFFICIENCY CHECKS

1. Load any recordable tape.
2. Place the deck in the RECORD-PAUSE mode.
3. Apply a 400 Hz signal at −14 dB (154 mV).
4. Read the VTVM indication.
   Note this reading for temporary reference level for the following measurements.
5. Apply a 10 kHz signal at −14 dB.
6. Make sure the reading raises 8 dB ± 1 dB from the reference level.
7. Set the SOURCE switch to NORMAL.
8. Repeat the above procedures (steps 3 – 5).
9. Make sure the reading of the 10 kHz signal is within ± 1 dB from temporary reference level of 400 Hz signal.

Specifications:
Variation from reference at FM (SOURCE switch) :
8 dB ± 1 dB
Variation from reference at NORMAL (SOURCE switch):
0 dB ± 1 dB

CONNECTION

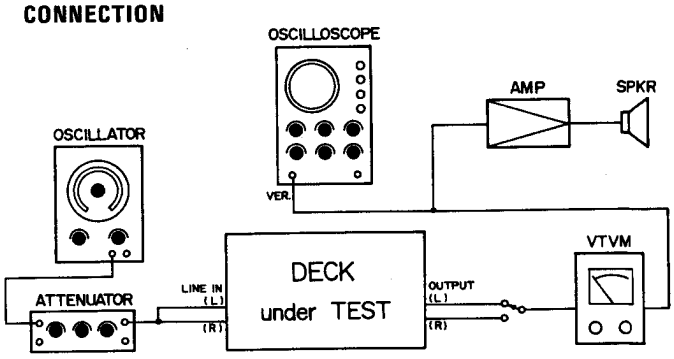
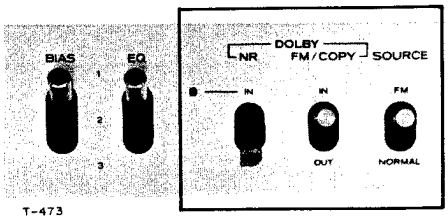


Fig. 7-10 Connection

SWITCH & CONTROL SETTING:



OUTPUT Control: Specified Control Setting (See 7-1-2)
LINE Control: Specified Control Setting (See 7-2-2)
MIC Control: Minimum Setting

NOTE

Do not move any control setting above, though these controls settings are ineffective in these checks. See 7-2-3 NOTE for details.

7-3. RECORDING PERFORMANCE

IMPORTANT

Before making any adjustments of the amplifier, be sure that all tests in the playback performance section have been accomplished and that all adjustments are correct. The playback performance should be properly adjusted.

7-3-1. BIAS TRAP ADJUSTMENTS

NOTE

The VTVM used in this procedure must have load impedance of 1 MΩ or more.

1. Load any recordable tape.
2. Place the deck in the RECORD-PAUSE mode with no signal applied.
3. Adjust L102/202 for a minimum reading.

7-3-2. RECORD BIAS SETTING

CrO_2 TAPE

1. Load a TEAC MTT-505TB test tape.
2. Adjust VC-101/201 to minimum (counter clockwise) position.
3. Apply and record a 1 kHz signal at −15 dB (137 mV).
4. Rewind and play this recorded section and note the VTVM indication.
5. Turn VC101/201 clockwise slightly and record another section of tape.
6. Rewind over this section and play the tape again and note the VTVM indication.
7. Repeat this operation of recording, rewinding, playing, and adjusting until the peak value on the VTVM is obtained.
8. Then, adjust VC101/201 slightly further clockwise until the level decreases by 0.5 dB from the peak level.
9. After the above adjustment is done, apply and record two tone signals in turn; a 1 kHz signal and a 10 kHz signal, both at −38 dB (9.75 mV).
10. Adjust VC101/201 slightly until identical values at both frequencies are found using the same process as explained above.

NOTE

After adjusting the bias setting, the output level of the 1 kHz signal must stay finally within the limits (1.5 dB over-bias from the peak) as indicated in the Fig. 7-12.

Fe-Cr TAPE

11. This adjustment is the same as using the method described in the "CrO_2 Tape" with the exceptions of following items.

BIAS/EQ switches:	"2" position
Test tape:	MTT-504T
Adjustments:	VC102/202

CONNECTION

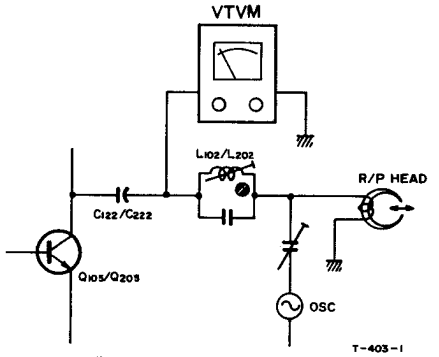
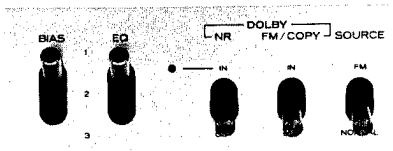


Fig. 7-11 Connection

SWITCH & CONTROL SETTING:



OUTPUT Control: Specified Control Setting (See 7-1-2)
LINE Control: Specified Control Setting (See 7-2-2)
MIC Control: Minimum Setting

CONNECTION: See Fig. 7-10
SWITCH & CONTROL SETTING:
all the same as above section.

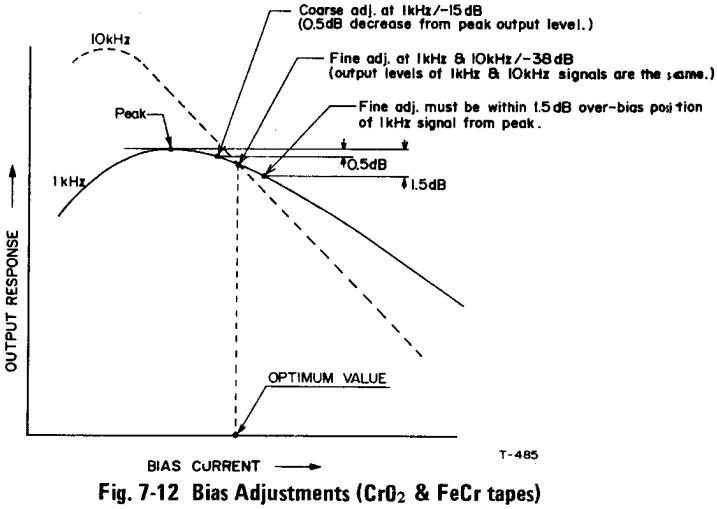


Fig. 7-12 Bias Adjustments (CrO_2 & FeCr tapes)

Hi-Fi TAPE

12. Load a TEAC MTT-501 test tape with the BIAS/EQ switches set to the "3" position and with the DOLBY NR switch set to IN.
13. Apply and record 2 tone signals, in turn; a 400 Hz tone at −38 dB (9.75 mV) and a 10 kHz tone at −38 dB.
14. Rewind and play this recorded section.
15. Compare the differences between the output level of the 400 Hz signal and that of the 10 kHz signal.
16. The output level of the 10 kHz signal must be 4 dB above the 400 Hz signal level.
17. Adjust VC103/203 to achieve this, continuing the process of the recording-rewinding-playing-adjusting.

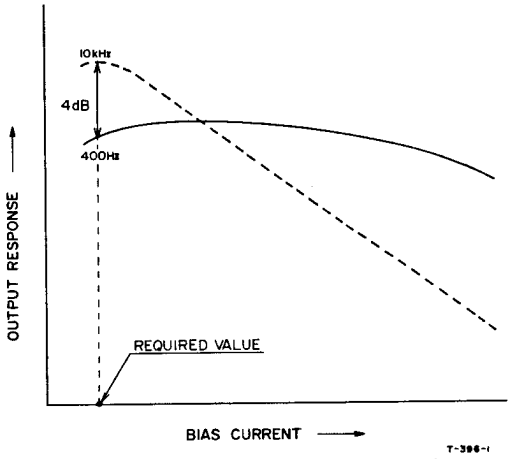


Fig. 7-13 Bias Adjustments (Hi-Fi tape)

7-3-3. RECORD LEVEL SETTING

CrO_2 TAPE

18. Load a TEAC MTT-505TB test tape and set the BIAS/EQ switches to the "1" position.
19. Apply and record a 400 Hz test signal at −5 dB (435 mV).
20. Rewind and play this recorded section.
21. Adjust VR103/203 to obtain −5 dB.
22. Continue the process of the recording-rewinding-playing-adjusting until this −5 dB is obtained.

Fe-Cr TAPE

23. Repeat the above procedure, with the following exceptions.

BIAS/EQ switches:	"2" position
Test tape:	MTT-504T
Adjustments:	VR104/204

Hi-Fi TAPE

24. Repeat the above "CrO_2 Tape" procedure, with the following exceptions.

BIAS/EQ switches:	"3" position
Test tape:	MTT-501
Adjustments:	VR105/205

7-3-4. DISTORTION CHECKS

CrO_2 TAPE

1. Load a TEAC MTT-505TB test tape.
2. Apply and record a 400 Hz test tone at −8 dB (308 mV).
3. Rewind and play this recorded section.
4. Read the indicated value on the distortion analyzer.

Fe-Cr TAPE

5. Repeat the above procedure, with the following exceptions.

BIAS/EQ switches:	"2" position
Test tape:	MTT-504T

Hi-Fi TAPE

6. Repeat the above "CrO_2 Tape" procedure, with the following exceptions.

BIAS/EQ switches:	"3" position
Test tape:	MTT-501

CONNECTION

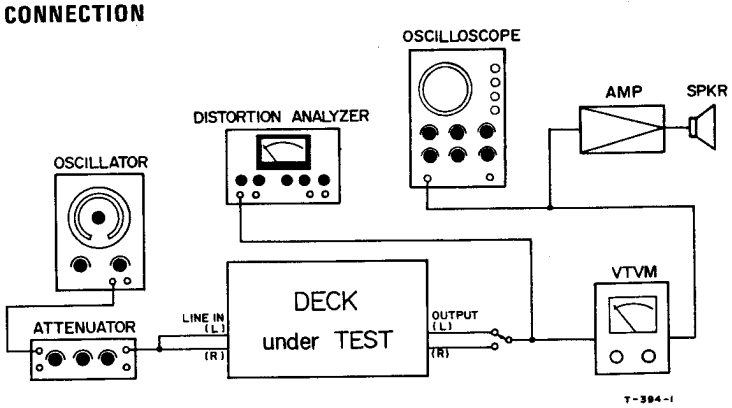
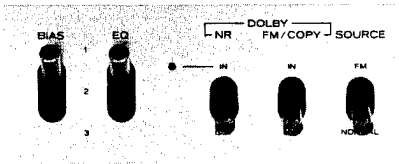


Fig. 7-14 Connection

SWITCH & CONTROL SETTING:



Controls are same as preceding section.

Specification: 2.5% or less (w/ 3 types of tape)

7-3-5. FREQUNCY RESPONSE –OVERALL–

CrO_2 TAPE

1. Load a TEAC MTT-505TB test tape.
2. Apply and record a test signal from 31.5 Hz to 14 kHz at –38 dB (9.75 mV).
3. Rewind and play this recorded section.
4. Make sure the readings on the VTVM are within the response limits.
5. In case of any deviation in the High frequency range of the response limits, clean the heads and if this cleaning is ineffective adjust L103/203.

Fe-Cr TAPE

6. Repeat the above procedure, with the following exceptions.

   BIAS/EQ switches: "2" position
   Test tape: MTT-504T
   Adjustments: L105/205

Hi-Fi TAPE

7. Repeat the above "CrO_2 Tape" procedure, with the following exceptions.

   BIAS/EQ switches: "3" position
   DOLBY NR switch: IN
   Test tape: MTT-501
   Applied frequencies: 40 Hz ~ 12.5 kHz
   Adjustments: L104/204

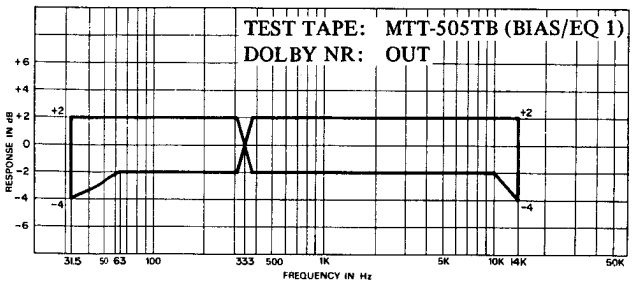
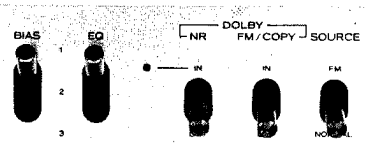


Fig. 7-15 Overall Frequency Response Limits (for BIAS/EQ 1)

CONNECTION: See Fig. 7-10

SWITCH & CONTROL SETTING:



OUTPUT Control: Specified Setting (See 7-1-2)
LINE Control: Specified Setting (See 7-2-2)
MIC Control: Minimum Setting

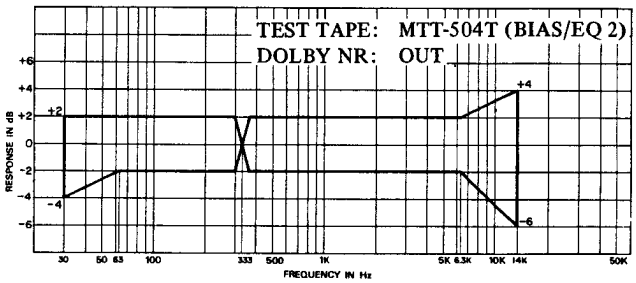


Fig. 7-16 Overall Frequency Response Limits (for BIAS/EQ 2)

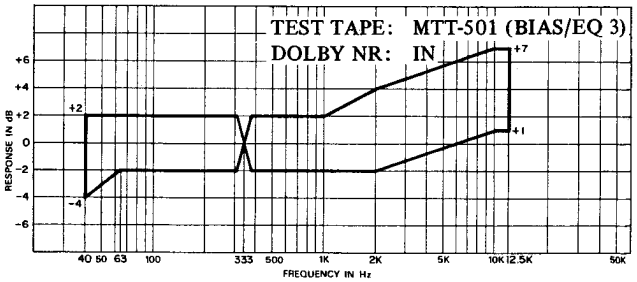


Fig. 7-17 Overall Frequency Response Limits (for BIAS/EQ 3)

7-3-6. SIGNAL TO NOISE RATIO–OVERALL–

Specification:

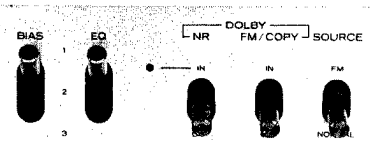
CrO_2 tape: 47 dB (minimum)
FeCr tape: 45 dB (minimum)
Hi-Fi tape: 45 dB (minimum)

CrO_2 TAPE

1. Load a TEAC MTT-505TB test tape.
2. Place the deck in the record mode for a few seconds with no signal applied.
3. Rewind and play this recorded section.
4. Read the indication on the VTVM.
5. The VTVM should indicate –52 dB minimum (1.94 mV maximum).
6. This –52 dB corresponds to the specified signal-to-noise ratio of 47 dB (minimum): the difference between the residual noise of –52 dB and the specified output level –5 dB (435 mV).

CONNECTION: See Fig. 7-4 (B)

SWITCH & CONTROL SETTING:



OUTPUT Control: Specified Control Setting (See 7-1-2)
LINE Control: Specified Control Setting (See 7-2-2)
MIC Control: Minimum Setting

Fe-Cr TAPE

7. Repeat the above procedure, except use the TEAC. MTT-504T test tape and set BIAS/EQ switches to "2" position.
8. The VTVM should indicate −50 dB minimum (2.44 mV maximum).
9. This −50 dB corresponds to the specified signal-to-noise ratio of 45 dB (minimum): the difference between the residual noise of −50 dB and the specified output level −5 dB.

Hi-Fi TAPE

10. Repeat the above "CrO_2 Tape" procedure, except use the TEAC MTT-501 test tape and set BIAS/EQ switches to "3" position.
11. The VTVM should indicate −50 dB minimum.
12. This −50 dB corresponds to the specified signal-to-noise ratio of 45 dB (minimum): the difference between the residual noise of −50 dB and the specified output level −5 dB.

7-3-7. ERASE EFFICIENCY

NOTE

To measure erase efficiency, a 1 kHz narrow bandpass filter should be used. The test signal delivered from the AF oscillator should be tuned to the filter used.

CrO_2 TAPE

1. Load a TEAC MTT-505TB test tape.
2. Apply and record a 1 kHz signal at +5 dB (1.37 V) for several seconds. . . . . (1)
3. Rewind the tape to the mid-point of the recording and remove the signal from the LINE IN jacks. . . . . (2)
4. Place the deck in the record mode and record through this previously recorded portion with no input signal applied. . . . . (3)
5. Rewind the tape to the starting point of the 1 kHz signal recorded portion. . . . . (4)
6. Play the tape and read the indication on the VTVM to obtain the output level of both the unerased portion and the erased portion of the recorded section. . . . . (5)
7. Measure the output level differences between the 2 portions.

Specification: 65 dB (minimum)

Fe-Cr & Hi-Fi TAPES

The erase efficiency checks for these tapes usually may be omitted unless the technician wants to confirm they also are within specifications.

CONNECTION

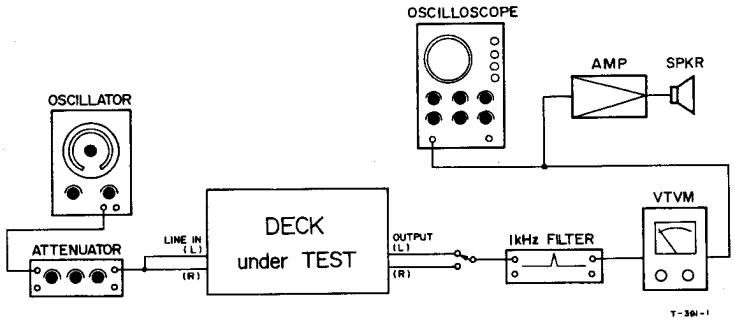
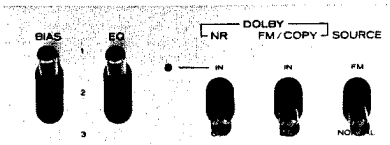


Fig. 7-18 Connection

SWITCH & CONTROL SETTING:



Controls are same as preceding section.

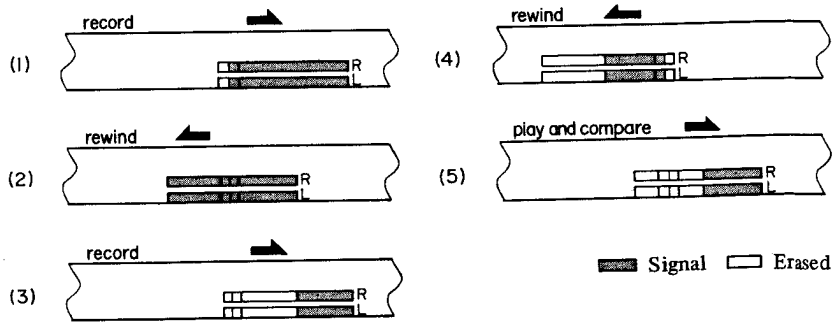


Fig. 7-19 Erase Efficiency Check Procedure

7-3-8. CHANNEL SEPARATION

CrO_2 TAPE

NOTE

To check channel separation (cross talk between channels), a 1 kHz narrow bandpass filter should be used. The test signal delivered from an AF oscillator should be tuned to the filter used.

1. Load a TEAC MTT-505TB test tape.
2. Apply a 1 kHz test tone at −5 dB (435 mV) into the left channel.
3. Place the deck in the record mode for about 30 seconds. . . . . (1)
4. Rewind the tape to the starting point of recording. . . . . (2)
5. Play the tape and measure the output level differences between the left and right channels. . . . (3)

Fe-Cr & Hi-Fi TAPES

The channel separation checks for these tapes usually may be omitted unless the technician wishes to confirm that they also are within specifications.

Specification: 30 dB (minimum)

CONNECTION

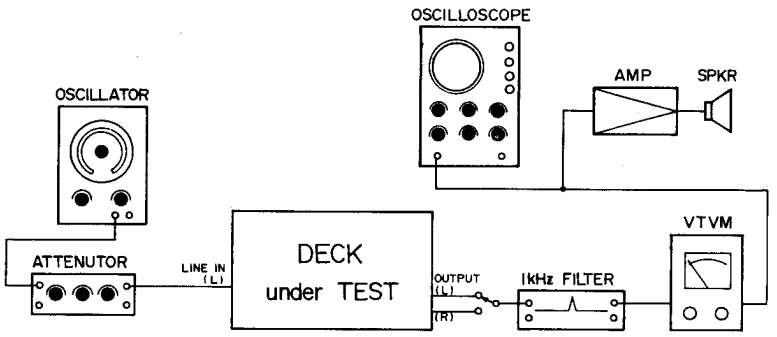
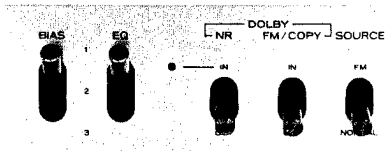


Fig. 7-20 Connection

SWITCH & CONTROL SETTING:



Controls are same as preceding section.

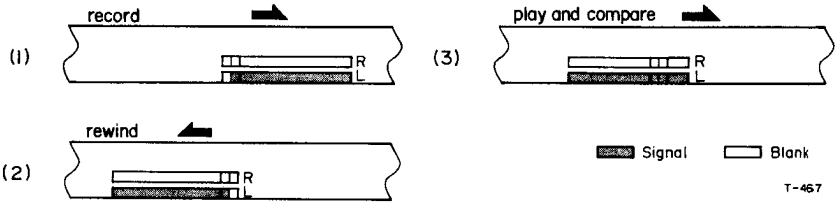


Fig. 7-21 Channel Separation Check Procedure

7-3-9. ADJACENT TRACK CROSSTALK MEASUREMENT

CrO_2 TAPE

NOTE

The tape must be completely erased or demagnetized prior to this procedure.

1. Load a TEAC MTT-505TB test tape.
2. Apply a 125 Hz test signal at −5 dB (435 mV).
3. Place the deck in the record mode for about 30 seconds. . . . . (1)
4. Rewind the tape to the starting point of recording. . . . . (2)
5. Play the tape and measure the output level of the recorded portion. Note this reading for temporary reference level for the following measurements. . . . (3)
6. Remove the test tape, turn it over and replace it in the deck. . . . . (4)
7. Play the tape back and read the output level. . . . . (5)
8. Get the differences between this reading and the reading previously measured of the 125 Hz signal.

Specification: 40 dB (minimum)

CONNECTION

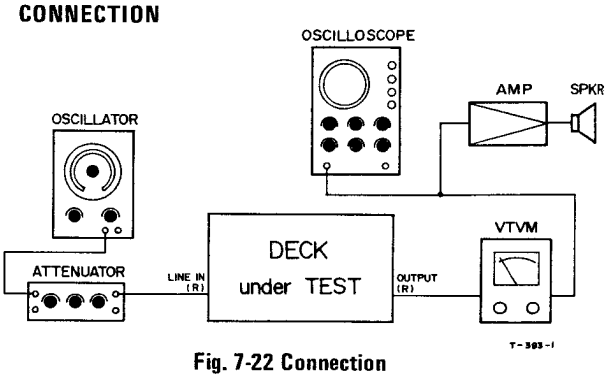
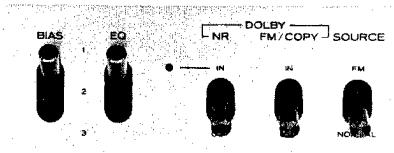


Fig. 7-22 Connection

SWITCH & CONTROL SETTING:



OUTPUT Control: Specified Control Setting (See 7-1-2)
LINE Control: Specified Control Setting (See 7-2-2)
MIC Control: Minimum Setting

Fe-Cr & Hi-Fi TAPE

9. The crosstalk between adjacent tracks checks for these tapes usually may be omitted unless the technician wishes to confirm that they also are within specifications.

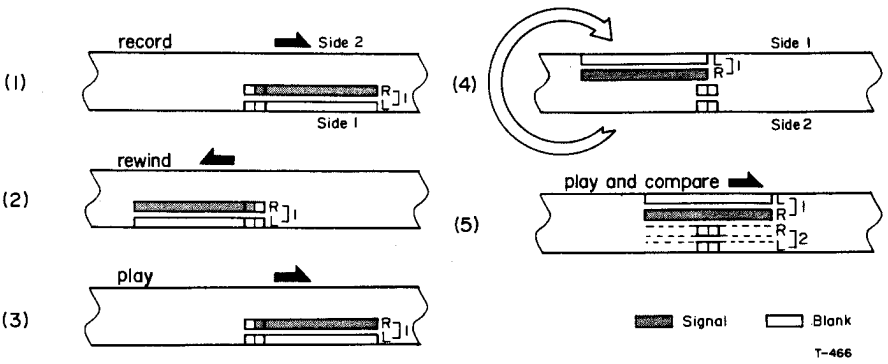


Fig. 7-23 Adjacent Track Crosstalk Measurement Procedure

7-4. ADJUSTMENT LOCATION

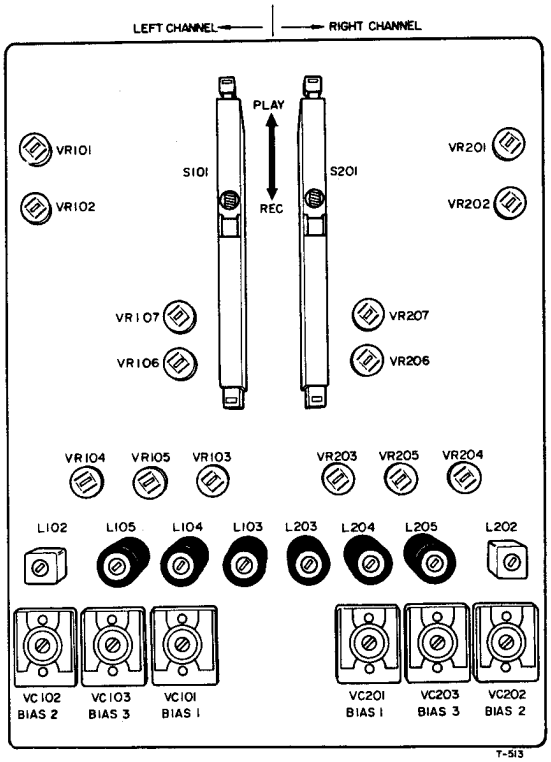


Fig. 7-24 Adjustment Location (on RECORD/PLAYBACK AMPL. PC BD.)

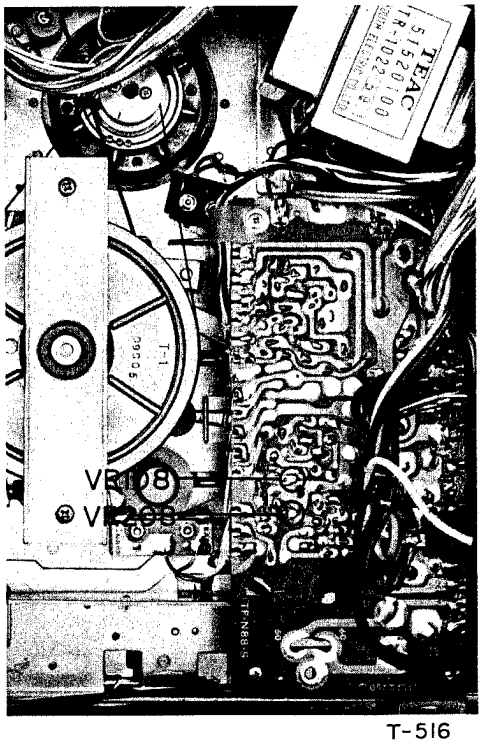
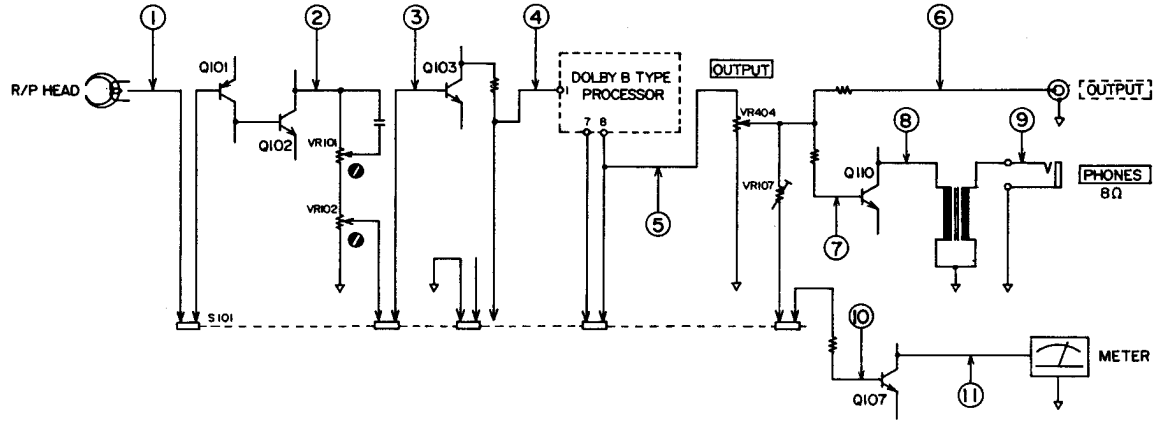


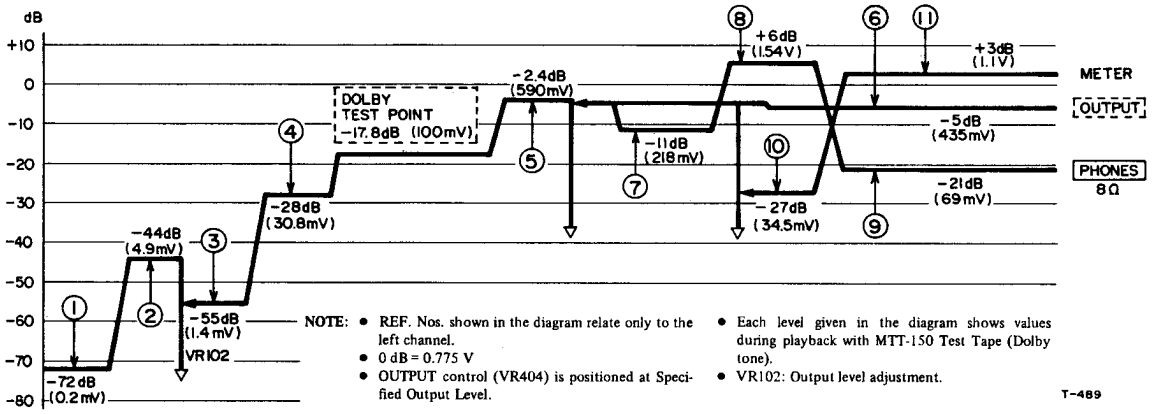
Fig. 7-25 Adjustment Location (on POWER SUPPLY PC BD.)

VR101/201	Playback EQ	VC101/201	Record bias (1)
VR102/202	Playback level	VC102/202	Record bias (2)
VR103/203	Record level (1)	VC103/203	Record bias (3)
VR104/204	Record level (2)	L102/202	Bias trap
VR105/205	Record level (3)	L103/203	Record EQ (1)
VR106/206	VU meter calibration (Record)	L104/204	Record EQ (3)
VR107/207	VU meter calibration (Playback)	L105/205	Record EQ (2)
VR108/208	Peak level indicator adj.		

8. LEVEL DIAGRAM

PLAYBACK SECTION

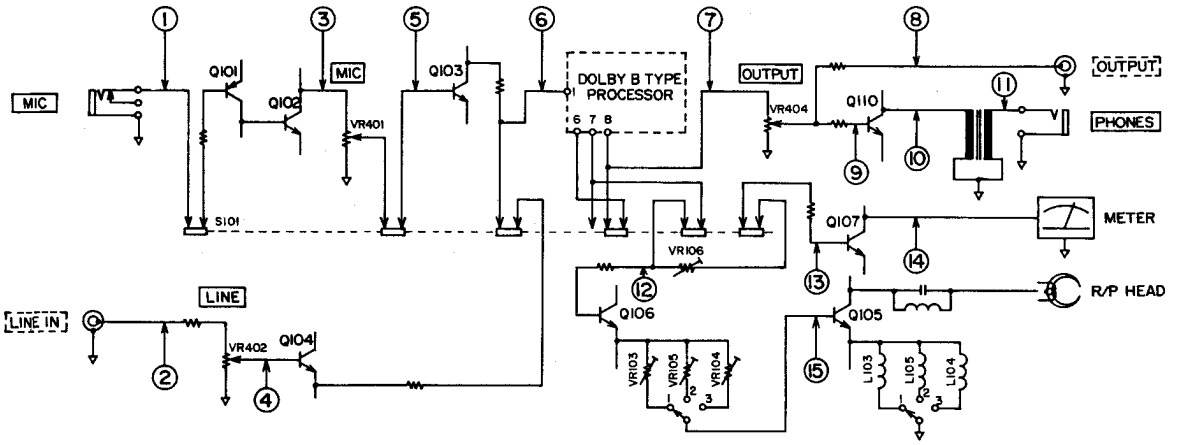


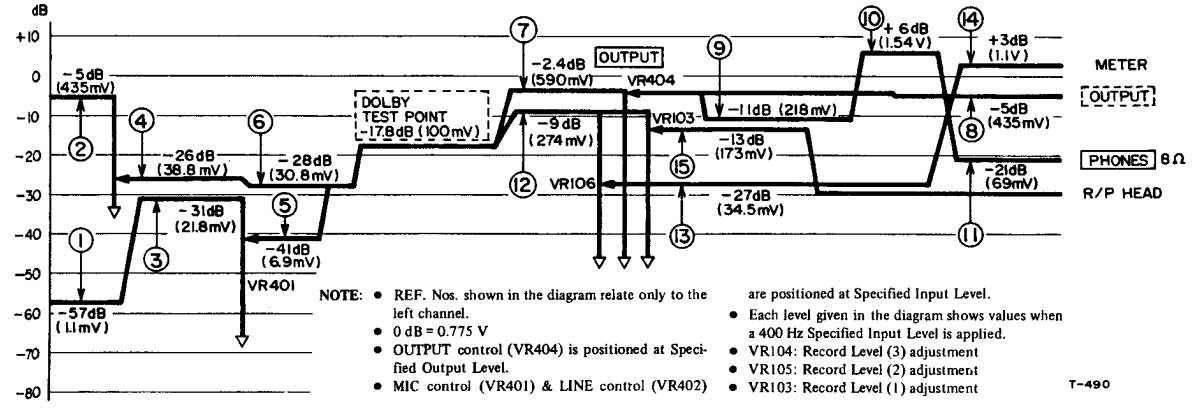


NOTE:
- REF. Nos. shown in the diagram relate only to the left channel.
- 0 dB = 0.775 V
- OUTPUT control (VR404) is positioned at Specified Output Level.
- Each level given in the diagram shows values during playback with MTT-150 Test Tape (Dolby tone).
- VR102: Output level adjustment.

T-489

RECORDING SECTION





NOTE:
- REF. Nos. shown in the diagram relate only to the left channel.
- 0 dB = 0.775 V
- OUTPUT control (VR404) is positioned at Specified Output Level.
- MIC control (VR401) & LINE control (VR402) are positioned at Specified Input Level.
- Each level given in the diagram shows values when a 400 Hz Specified Input Level is applied.
- VR104: Record Level (3) adjustment
- VR105: Record Level (2) adjustment
- VR103: Record Level (1) adjustment

T-490

9. TROUBLE-SHOOTING

NOTE

REF. No's indicated in the following table refer to the left channel, for the right channel REF. No. identification, see schematic diagram.

TAPE TRANSPORT SECTION

1. Fuse blows when POWER is switched ON
   - Defective Power Transformer

2. Auto End-stop will not work in Play and/or Fast Wind.
   +B voltage not present between terminal A of SCR and GND.
   - Defective Resistor R307
   - Defective Diode D302

   Solenoid will not energize when SCR terminals A and K are switched ON.
   - Defective Switch S109
   - Defective Solenoid

   Solenoid will not work when SCR terminals A and G are shorted together.
   - Defective SCR

3. Tape winds onto Capstan Shaft.
   - Defective Pinch Roller
   - Defective Take-up Reel Table Ass'y
   - Idler slipping
   - Tape path wrong (improper Tape Guide position bad Head mounting)

4. Excessive Wow and Flutter
   - Defective Pinch Roller, Pinch Roller pressure incorrect
   - Capstan Belt stretched or oily

5. Capstan does not rotate
   - Capstan Belt off
   - Defective Motor

6. Index Counter will not count
   - Counter reset button not fully depressed.
   - Counter Belt off

AMPLIFIER SECTION

1. No sound in playback mode
   Noise (hum or clicking noise) appear when touching head wires.
   - Poor soldering of head terminations
   - Defective Head

   Sound can be heard during recording
   - Defective Switch S101
   - Defective Transistor Q101, Q102
   - Defective Parts associated with parts indicated above

   Sound cannot be heard during recording.
   - Defective Transistor Q101, Q102, Q103
   - Defective Dolby NR Circuit
   - Defective Parts associated with parts indicated above

2. Level Meter will not indicate in playback mode.
   - Defective Level Meter
   - Defective Transistor Q107
   - Defective Semi-fixed Resistor VR107
   - Defective Parts associated with parts indicated above

3. Loss of high frequencies in playback mode
   High frequencies too low
   - Defective Transistor Q102
   - Playback equalizer circuit wrong

   High frequencies are several dB below specified response limits
   - Head dirty or defective

   Loss of high frequencies including level variation
   - Improper head-to-tape contact
   - Unstable functioning of tape transport mechanism

4. Poor playback signal-to-noise ratio
   Excessive hum – reduced when changing Power Transformer.
   - Defective Power Transformer

   Excessive white noise (hiss and circuit noise)
   - Defective Head
   - Defective Transistor Q101, Q102
   - Associated circuitry of Transistor Q101, Q102

   Wave form varies continuously
   - Defective Transistor Q101, Q102
   - Defective Capacitor C 102, C108
   - Defective Parts associated with parts indicated above

5. Does not record
   Can record when changing Bias Switch setting
   - Defective Bias Switch
   - Defective Trimmer Capacitors VC101, VC102, VC103
   - Defective Parts associated with parts indicated above

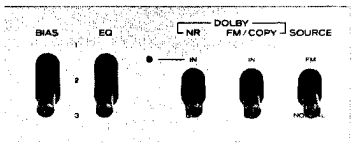
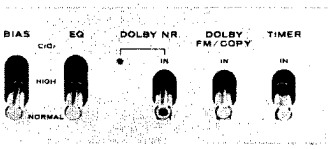
   Cannot erase, also
   - Bias Oscillator Ass'y faulty

   Can erase – sound from record monitor mode is normal
   - Head dirty
   - Defective Transistor Q105, Q106
   - Defective Switch S101
   - Defective Circuitry of Q105, Q106

10. MODEL DIFFERENCES COMPARISON CHART
—BETWEEN U.S.A./CANADA MODELS & OTHER AREA MODELS—

There are several differences between U.S.A./CANADA models and models distributed in other areas. They are indicated in the following table.

10-1. FUNCTIONAL DIFFERENCE TABLE

Item \ Models	U.S.A./CANADA	All except U.S.A./CANADA	Remarks
1. Switch Construction	 (See the Remarks.)		Meaning of BIAS/EQ switch nos on U.S.A./CANADA models: 1: For CrO_2 tape 2: For FeCr tape 3: For Regular Hi-Fi tape
2. AC Outlet Socket	Not provided	Provided	Installed on Back Panel
3. Fuse for AC Outlet	Not provided	Provided	
4. Dolby FM Compensator Circuit	Provided	Not provided	
5. A 19 kHz Filter Switch	Provided (See the Remarks.)	Not provided	This Switch functions together with SOURCE Switch. When SOURCE Switch is at FM position, the Filter circuit is also activated.

10-2. ELECTRICAL ALIGNMENT SECTION (FOR ALL EXCEPT U.S.A./CANADA MODELS)

There are BIAS and EQ Switch differences between U.S.A./CANADA models and those distributed in other areas as shown in the table on the right.

Electrical alignments on U.S.A./CANADA models, however, are nearly all applicable to models distributed in other areas with the following exception:

BIAS and EQ Switch Comparison Chart

Switch Setting Position	Indication	
	U.S.A./CANADA	All ex. U.S.A./CANADA
Upper	1 (CrO_2)	CrO_2
Medium	2 (FeCr)	* HIGH
Lower	3 (*HIGH)	* NORMAL

* HIGH refers to Low noise, high output tape; NORMAL, regular tape

a. ADJUSTMENT LOCATION

For U.S.A./CANADA models, refer to Fig. 7-24 on page 27.

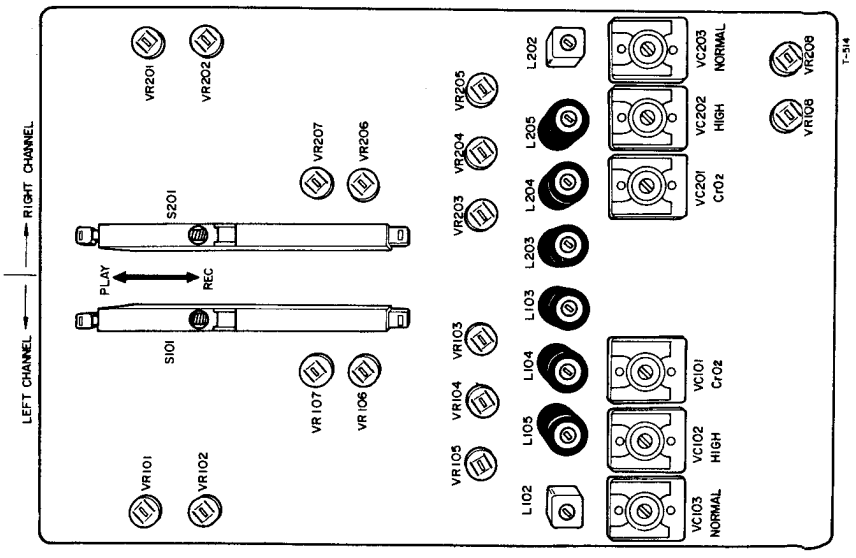
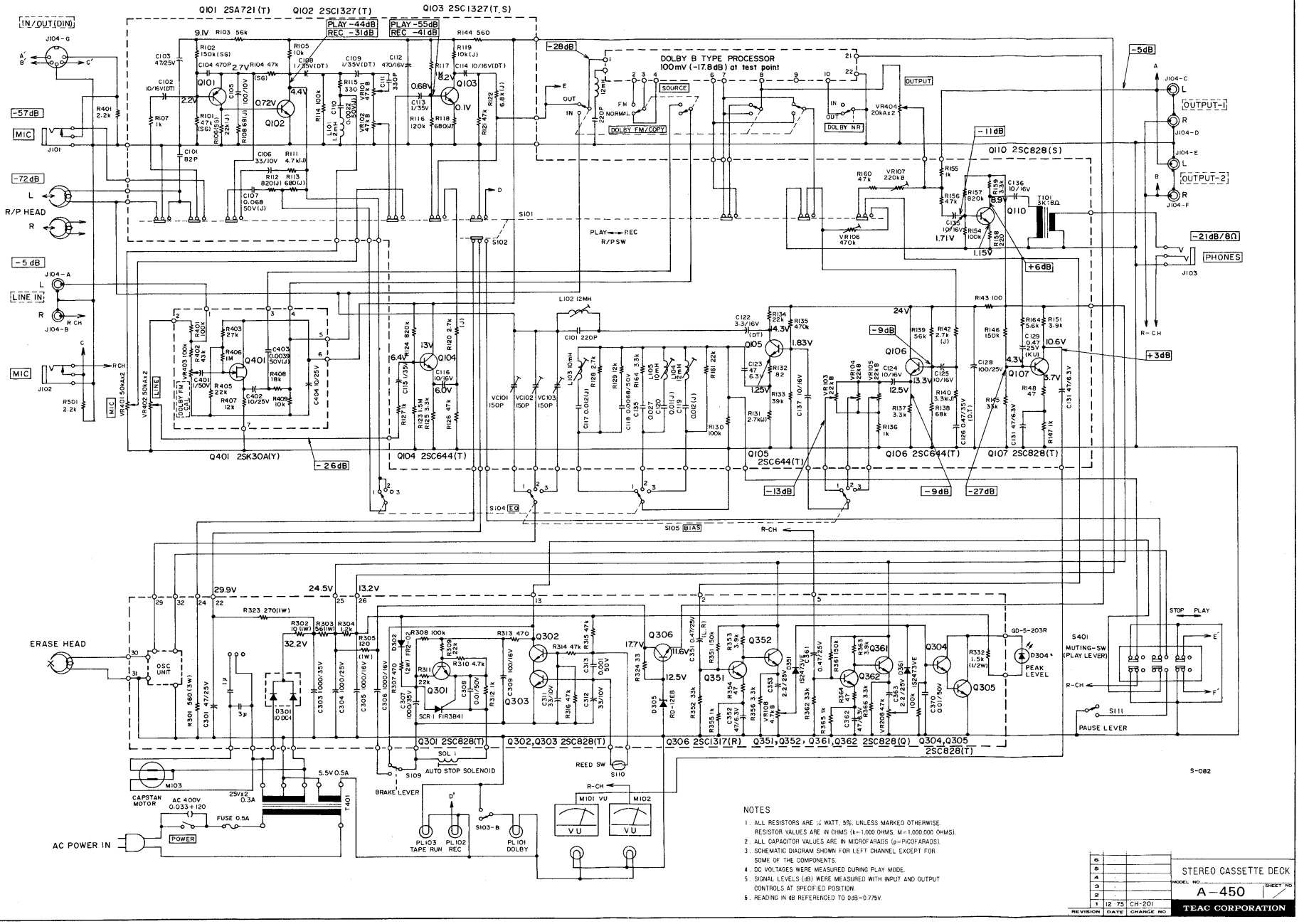


Fig. 10-1 Adjustment Location (on REC/PLAY AMPL. PC BD.)



NOTES

1. ALL RESISTORS ARE ¼ WATT, 5%, UNLESS MARKED OTHERWISE. RESISTOR VALUES ARE IN OHMS (k=1,000 OHMS, M=1,000,000 OHMS).
2. ALL CAPACITOR VALUES ARE IN MICROFARADS (p=PICOFARADS).
3. SCHEMATIC DIAGRAM SHOWN FOR LEFT CHANNEL EXCEPT FOR SOME OF THE COMPONENTS.
4. DC VOLTAGES WERE MEASURED DURING PLAY MODE.
5. SIGNAL LEVELS (dB) WERE MEASURED WITH INPUT AND OUTPUT CONTROLS AT SPECIFIED POSITION.
6. READING IN dB REFERENCED TO 0dB=0.775V.

REVISION	DATE	CHANGE NO
6		
5		
4		
3		
2		
1	12-75	CH-201

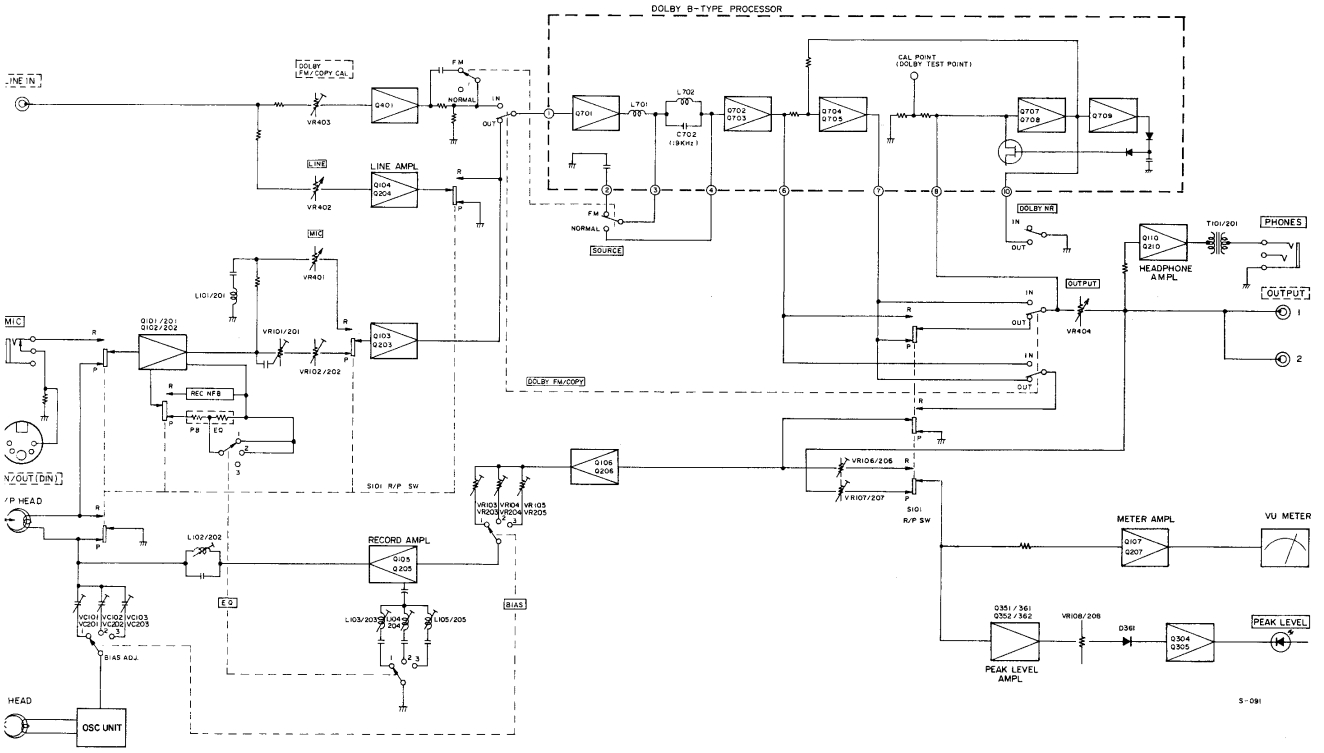
STEREO CASSETTE DECK

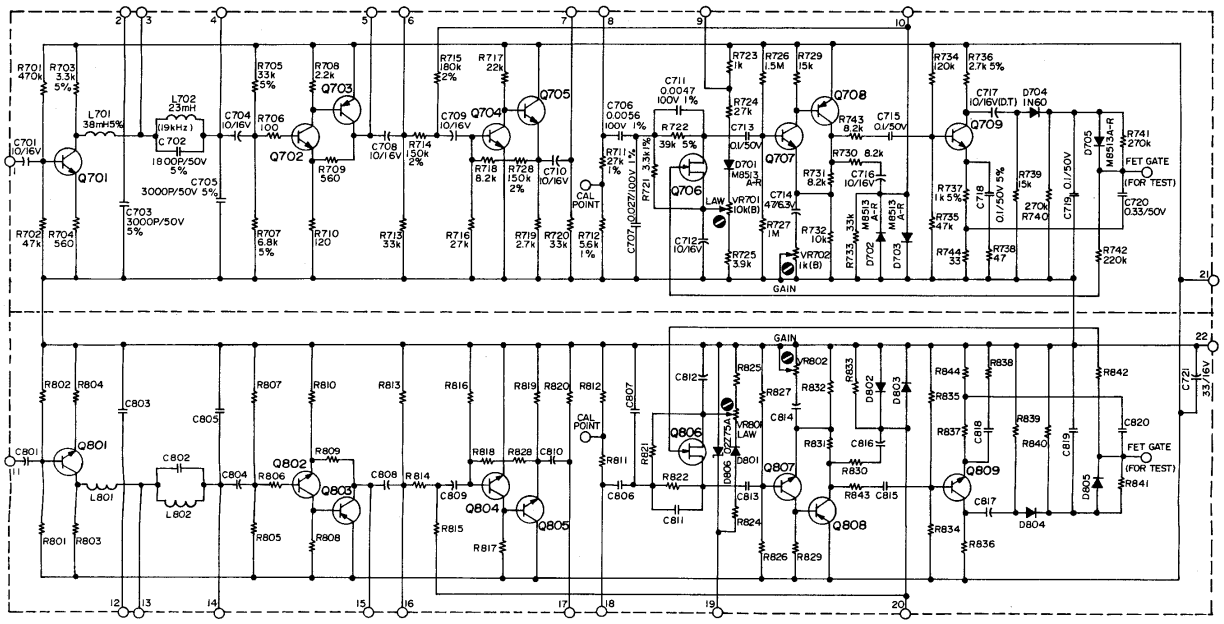
MODEL NO. A-450

SHEET NO

TEAC CORPORATION

SIMPLIFIED CIRCUIT DIAGRAM





CIRCUIT REF. NO.	DESCRIPTION	CIRCUIT REF.NO.	DESCRIPTION
Q701 / Q801	2SC1327(T)	Q706 / Q806	2SK30(DA) or
Q702 / Q802	2SC644(S)		2SK30(DB)
Q703 / Q803	2SA666(IS)	Q707 / Q807	2SC1327(T)
Q704 / Q804	2SC644(T)	Q708 / Q808	2SA666(IS)
Q705 / Q805	2SC644(S)	Q709 / Q809	2SC644(T)

NOTE

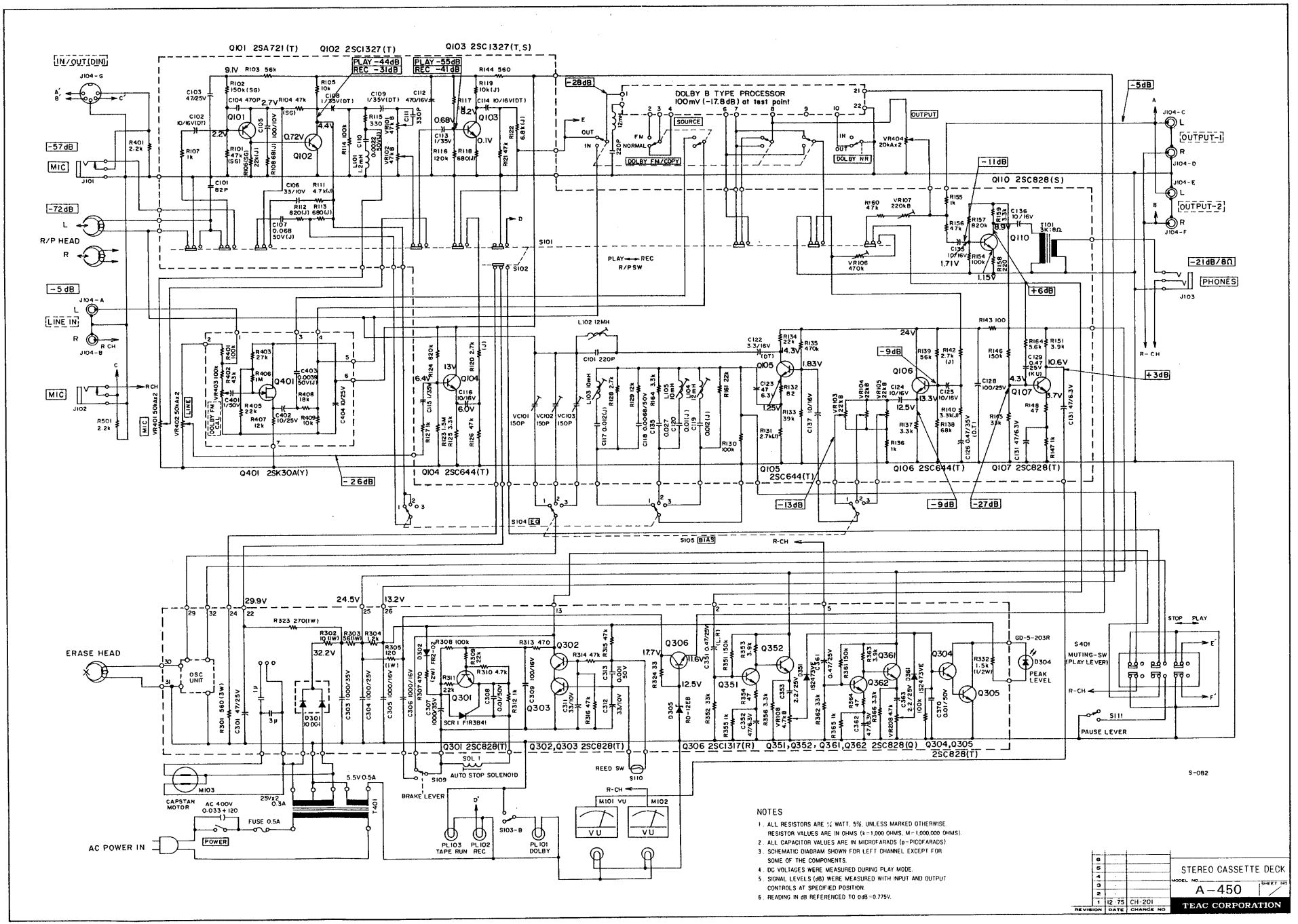
1. ALL RESISTORS ARE 1/4 WATT, 5%, UNLESS MARKED OTHERWISE. RESISTOR VALUES ARE IN OHMS (k=1000, M=1,000,000).
2. ALL CAPACITOR VALUES ARE IN MICROFARADS (p=PICO-FARADS).

REVISION	DATE	CHANGE NO.
6	-	
5	-	
4	-	
3	-	
2	03-76	
1	12-75	

DOLBY NR

MODEL NO. A-450 SHEET NO.

TEAC CORPORATION



NOTES

1. ALL RESISTORS ARE ¼ WATT, 5%, UNLESS MARKED OTHERWISE. RESISTOR VALUES ARE IN OHMS (k=1,000 OHMS, M=1,000,000 OHMS).
2. ALL CAPACITOR VALUES ARE IN MICROFARADS (μ=PICOFARADS).
3. SCHEMATIC DIAGRAM SHOWN FOR LEFT CHANNEL EXCEPT FOR SOME OF THE COMPONENTS.
4. DC VOLTAGES WERE MEASURED DURING PLAY MODE.
5. SIGNAL LEVELS (dB) WERE MEASURED WITH INPUT AND OUTPUT CONTROLS AT SPECIFIED POSITION.
6. READING IN dB REFERENCED TO 0dB=0.775V.

REVISION	DATE	CHANGE NO
6		
5		
4		
3		
2		
1	12.75	CH-201

STEREO CASSETTE DECK

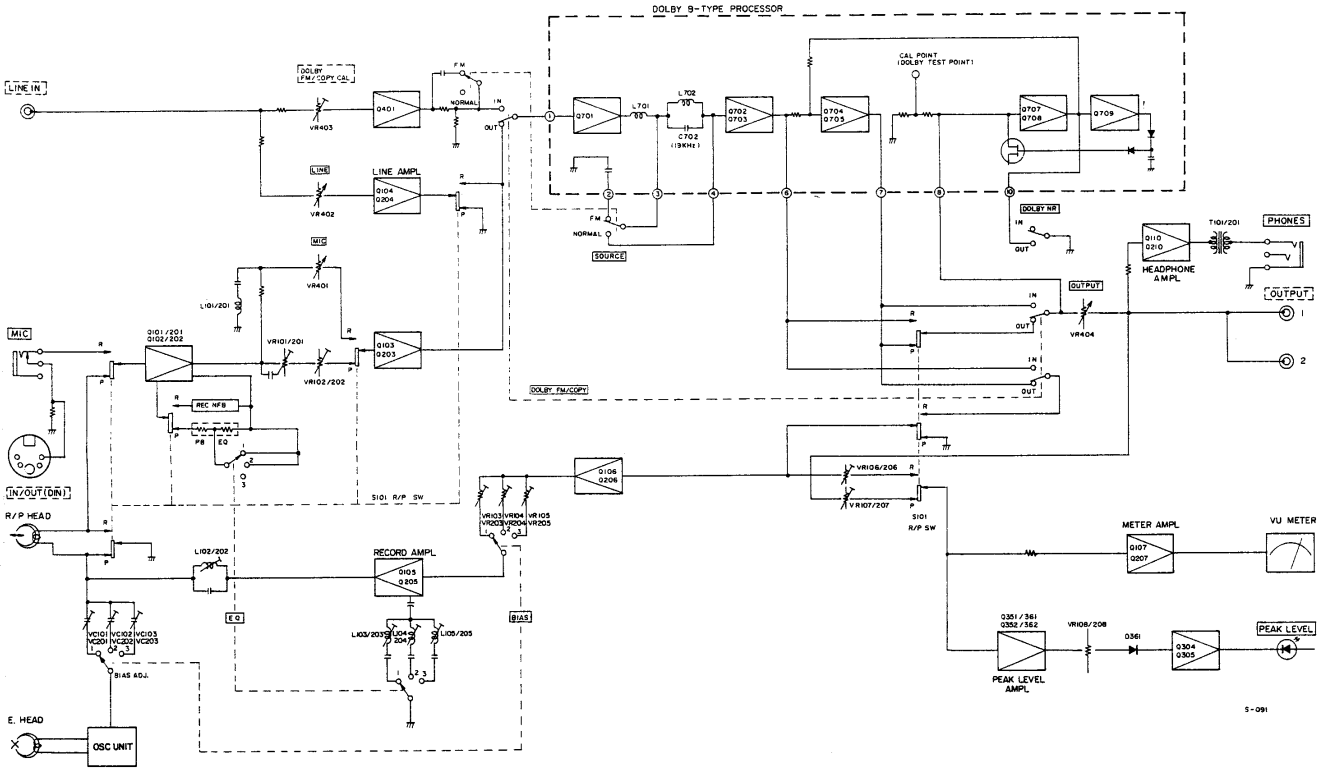
MODEL NO. A-450

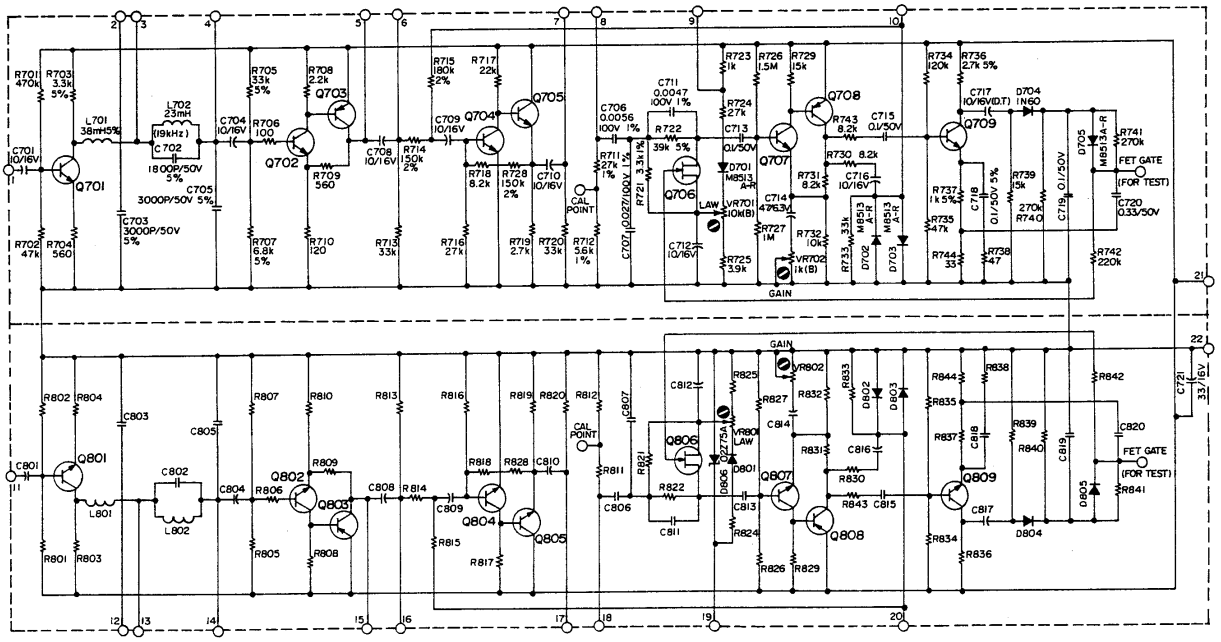
SHEET NO. 1/

TEAC CORPORATION

S-082

SIMPLIFIED CIRCUIT DIAGRAM





CIRCUIT REF. NO.	DESCRIPTION	CIRCUIT REF. NO.	DESCRIPTION
Q701 / Q801	2SC1327(T)	Q706 / Q806	2SK30(DA) or 2SK30(DB)
Q702 / Q802	2SC644(S)		
Q703 / Q803	2SA666(IS)	Q707 / Q807	2SC1327(T)
Q704 / Q804	2SC644(T)	Q708 / Q808	2SA666(IS)
Q705 / Q805	2SC644(S)	Q709 / Q809	2SC644(T)

NOTE

1. ALL RESISTORS ARE 1/4 WATT, 5%, UNLESS MARKED OTHERWISE. RESISTOR VALUES ARE IN OHMS (k=1000, M=1,000,000).
2. ALL CAPACITOR VALUES ARE IN MICROFARADS (p=PICOFARADS).

REVISION	DATE	CHANGE NO.
6		
5		
4		
3		
2	03-76	
1	12-75	

DOLBY NR

MODEL NO. A-450 SHEET NO.

TEAC CORPORATION

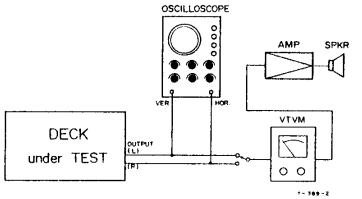
A-450 ELECTRICAL CHECKS AND ADJUSTMENTS

0 dB = 0.775 V

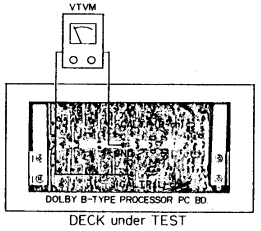
STEP NO.	ITEM	SWITCH/CONTROL SETTING: CONN. DIAG. / BIAS / EQ / DOLBY NR / DOLBY FM/COPY / SOURCE / CONTROLS	INPUT SOURCE SIGNAL	OTHER CONDITIONS OR OPERATION	ADJUSTMENT ON DECK	SPECIFICATION	REMARKS
	I. PLAYBACK PERFORMANCE	Test tape: MTT-150: For Dolby Level Calibration MTT-116K: For Frequency response test for EQ 1 & 2 MTT-116U: For Frequency response test for EQ 3					
1-1	R/P Head Azimuth Adjustments	1 A – 3 OUT OUT –	OUTPUT: Set as necessary for usable output level.	MTT-150 Ensure phase relationship between L-ch & R-ch.	Azimuth adj. nut of head	Phase 45° on oscilloscope	Phase relationship check
		2		MTT-116U, 10 kHz section		Maximum	
1-2	Specified Output Level Setting	1 B	OUTPUT: Maximum	MTT-150	VR102/202	100 mV (–18 dB) at Dolby T.P.	
		2 – ↓ ↓ ↓ –		–	–	–3.5 dB±1 dB (461 mV ~ 580 mV)	Maximum output Level
		3 C	OUTPUT: Set to get specified OUTPUT indicated in specification column.		–	–5 dB (435 mV)	Specified Output Level
1-3	VU Meter Calibration – Playback –	↓ – ↓ ↓ ↓ –	OUTPUT: Specified setting	MTT-150 –	VR107/207	+3 VU (□□) on VU meter	After calibrating, ensure VU meter indication is same, when DOLBY NR switch is set to IN.
1-4	Frequency Response – Playback –	1 ↓ – ↓ ↓ ↓ NORMAL	↓	MTT-116U, 40 Hz ~ 14 kHz section –	VR101/201	See Frequency Response Limits on page 18 in the manual.	VR101/201 are only for high frequency spectrum adjustment. For Hi-Fi tape.
		2 1 & 2		MTT-116K, 40 Hz ~ 14 kHz section			For CrO_2 & Fe-Cr tapes.
1-5	Signal to Noise Ratio Checks – Playback –	↓ – 3 ↓ ↓ FM	↓	MTT-150 PLAY-PAUSE mode	–	–52 dB min., or 1.94 mV max. (Corresponds to S/N ratio of 47 dB min.)	Measure OUTPUT level of noise signal and compare this to standard OUTPUT level of –5 dB.
1-6	Headphone Output Level Checks	D – ↓ ↓ ↓ –	↓	MTT-150 –	–	–21 dB±2 dB (54.8 mV ~ 86 mV)	Load imp.: 8 ohm
	II. MONITOR PERFORMANCE	Test tape: Any recordable tape RECORD-PAUSE mode		NOTE: * means see REMARKS column.			
2-1	Minimum Input Level Checks	1 E – – OUT OUT NORMAL	OUTPUT: Specified Setting LINE: Minimum MIC: Maximum	400 Hz/–67 dB±2 dB (274 μV ~ 435 μV) – Check by applying test signal to MIC jacks.	–	100 mV (–18 dB) at Dolby T.P.	For MIC jacks
		2		400 Hz/–35 dB±2 dB (10.9 mV ~ 17.3 mV) – Check by applying test signal to input terminals of DIN Connector.			For DIN connector
		3	OUTPUT: Specified Setting LINE: Maximum MIC: Minimum	400 Hz/–15 dB±2 dB (109 mV ~ 173 mV) – Check by applying test signal to LINE IN jacks.			For LINE IN jacks
2-2	Specified LINE Control Setting	E* – – ↓ ↓ ↓	OUTPUT: Specified Setting LINE: Set controls to get specified OUTPUT MIC: Minimum	400 Hz/–5 dB (435 mV) – Set LINE controls for specification.	–	100 mV (–18 dB) at Dolby T.P.	* Use LINE IN jack • Input level of –5 dB: Specified Input Level for LINE
2-3	DOLBY FM/COPY CAL Control Setting	E – – ↓ IN ↓	OUTPUT: Specified Setting LINE: Specified Setting MIC: Minimum	400 Hz/–14 dB (154 mV) –	DOLBY FM COPY-CAL controls	100 mV (–18 dB) at Dolby T.P.	• LINE & MIC control setting do not affect level. • Input level of –14 dB: Specified Input level for DOLBY FM/COPY
2-4	VU Meter Calibration –Record –	F – – ↓ OUT ↓	↓	400 Hz/–5 dB (435 mV) –	VR106/206	+3VU (□□) on VU meter	
2-5	LED Peak Level Indicator Calibration	F – – ↓ ↓ ↓	↓	400 Hz/–2 dB (615 mV) & 400 Hz/–4 dB (488 mV) –	VR108/208	PEAK Indicator Lights at full intensity when input is –2 dB and goes off completely when input is –4 dB	
2-6	Dolby NR Effect Measurement	1 – – ↓ IN ↓	↓	1 kHz Set as necessary for specified output level – Adjust Attenuator for specification.	–	10 mV (–38 dB) at Dolby T.P.	* Use LINE IN jack • LINE & MIC control setting is ineffective. • 10 mV of specification is reference level for next step.
		2 E* – – IN ↓ ↓		Ensure VTVM reading reduces to specification from reference level when Dolby NR switch is switched from OUT to IN.		(Variation at 1 kHz) 5 dB±1 dB	
		3 – – OUT ↓ ↓		10 kHz Set as necessary for specified output level – Adjust Attenuator for specification.		3.2 mV (–48 dB) at Dolby T.P.	• 3.2 mV of specification is reference level for next test.
		4		Ensure VTVM reading increases to specification from reference level when Dolby NR switch is switched from OUT to IN.		(Variation at 10 kHz) 5 dB±1 dB	

CONNECTIONS

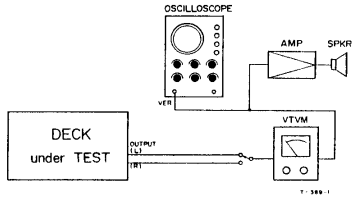
A



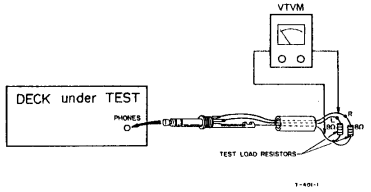
B



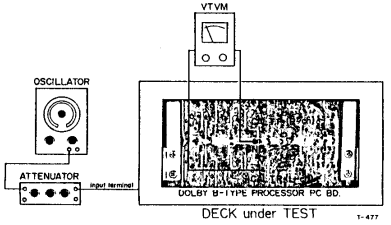
C



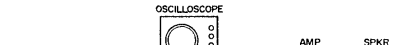
D



E



F



2-6	Dolby NR Effect Measurement	2	E*	–	–	IN	↓	↓	↓		Ensure VTVM reading reduces to specification from reference level when Dolby NR switch is switched from OUT to IN.	–	(Variation at 1 kHz) 5 dB±1 dB	
		3		–	–	OUT	↓	↓		10 kHz Set as necessary for specified output level	Adjust Attenuator for specification.		3.2 mV (–48 dB) at Dolby T.P.	• 3.2 mV of specification is reference level for next test.
		4		–	–	IN	↓	↓			Ensure VTVM reading reduces to specification from reference level.		Variation at 10 kHz: 10 dB±1 dB	
2-7	Dolby FM Compensator Efficiency Checks	1	F	–	–	OUT	↓	FM	↓	400 Hz/–14 dB (154 mV)	Note VTVM reading for reference level for next test.	–	–	LINE & MIC control setting is ineffective.
		2		–	–	↓	↓	↓		10 kHz/–14 dB	Ensure VTVM reading raises to specification from reference level when input signal frequency is changed.		Variation with SOURCE at FM position: 8 dB±1 dB	
		3		–	–	↓	↓	NOR.		400 Hz/–14 dB	Note VTVM reading for reference level for next test.		–	
		4		–	–	↓	↓	↓		10 kHz/–14 dB	Ensure VTVM reading differs within specification from reference level.		Variation with SOURCE switch set to NORMAL: (0 dB±1 dB)	

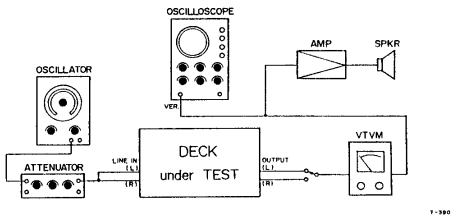
III. RECORDING PERFORMANCE

Test tape: MTT-505TB: For BIAS 1/EQ 1 (CrO_2)
MTT-504T: For BIAS 2/EQ 2 (Fe-Cr)
MTT-501: For BIAS 3/EQ 3 (Hi-Fi)

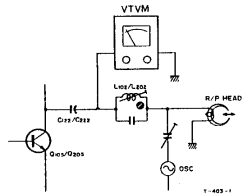
NOTE: * means see REMARKS column.

3-1	Bias Trap Adjustments		G	–	–	OUT	OUT	NORMAL	OUTPUT: Specified setting LINE: Specified setting MIC: Minimum	No signal applied	Adjust with REC-PAUSE mode using any recordable tape.	L102/202	Minimum output	
3-2	Record Bias Setting	1	F	1	1	↓	↓	↓	↓	1 kHz/–15 dB (137 mV)	Coarse adjustment	VC101/201	0.5 dB over bias	Approach final adjustment by turning VR clockwise. Finally 1 kHz output must be between peak & 1.5 dB over bias.
		2								Alternately 1 kHz/–38 dB (9.75 mV) & 10 kHz/–38 dB	Fine adjustment		Equal value at both frequencies	
		3		2	2					1 kHz/–15 dB (137 mV)	Coarse adjustment	VC102/202	0.5 dB over bias	
		4								Alternately 1 kHz/–38 dB (9.75 mV) & 10 kHz/–38 dB	Fine adjustment		Equal value at both frequencies	
		5		3	3	IN				Alternately 400 Hz/–38 dB (9.75 mV) & 10 kHz/–38 dB	–	VC103/203	10 kHz output should be 4 dB above 400 Hz.	Approach final adjustment by turning VR clockwise.
3-3	Record Level Setting	1	F	1	1	OUT	↓	↓	↓	400 Hz/–5 dB (435 mV)	–	VR103/203	–5 dB (435 mV)	
		2		2	2							VR104/204		
		3		3	3							VR105/205		
3-4	Distortion Checks	1	H	1	1	↓	↓	↓	↓	400 Hz/–8 dB (308 mV)	–	–	2.5% or less on Distortion Analyzer	
		2		2	2									
		3		3	3									
3-5	Frequency Response – Overall –	1	F	1	1	↓	↓	↓	↓	30 Hz ~ 14 kHz/–38 dB (9.75 mV)	–	L103/203	See Frequency Response Limits on page 24 in the manual.	L103 ~ 205 are only for high frequency spectrum adjustment.
		2		2	2							L105/205		
		3		3	3	IN				30 Hz ~ 12 kHz/–38 dB		L104/204		
3-6	Signal to Noise Ratio – Overall –	1	C	1	1	OUT	↓	↓	↓	No signal applied	–	–	–52 dB min. (1.94 mV) (Corresponds to S/N ratio of 47 dB min.)	Compare VTVM reading to standard –5 dB OUTPUT level for S/N ratio.
		2		2	2								–50 dB min. (2.44 mV) (45 dB min.)	
		3		3	3									
3-7	Erase Efficiency		I	1	1	↓	↓	↓	↓	1 kHz/+5 dB (1.37 V)	Get difference between signal recorded portion and its erased portion.	–	65 dB min.	Ordinarily measurements for BIAS/EQ "2 & 3" are not necessary.
3-8	Channel Separation		I*	↓	↓	↓	↓	↓	↓	1 kHz/–5 dB (435 mV)	Record only L-ch and find differences between its recorded portion (L-ch) and no signal recorded portion (R-ch).	–	30 dB min.	* Do not connect LINE IN – (R).
3-9	Adjacent Track Crosstalk Measurement		J	↓	↓	↓	↓	↓	↓	125 Hz/–5 dB (435 mV)	Record signal on only R-ch and note output level of its recorded portion. Next invert tape, then play it and measure output level. Obtain output level differences between both sides.	–	40 dB min.	Tape must be completely erased or demagnetized prior to this procedure.

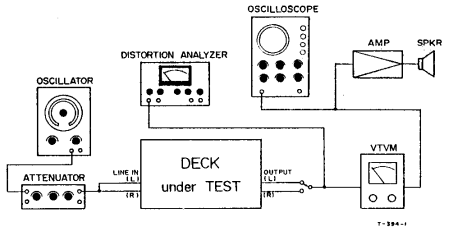
F



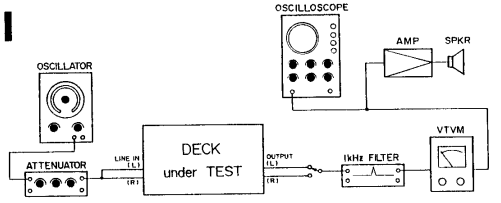
G



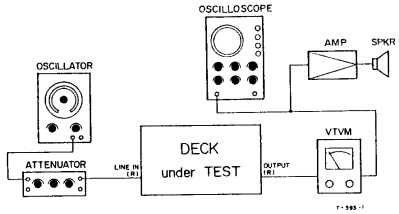
H



I



J



b. BIAS ADJUSTMENTS

All deck can be tested using the procedures stated on page 22, "CrO_2 TAPE" in 7-3-2 using the following additional information as applicable.

BIAS/EQ Switch Setting	TEAC Test Tape	Adjustments
CrO_2	MTT-505TB	VC101/201
HIGH	MTT-501	VC102/202
NORMAL	MTT-502R	VC103/203

c. FREQUENCY SPECTRUM DIAGRAMS

Frequency Response limits other than the subsequent 2 graphs are the same as ones for U.S.A./CANADA decks.

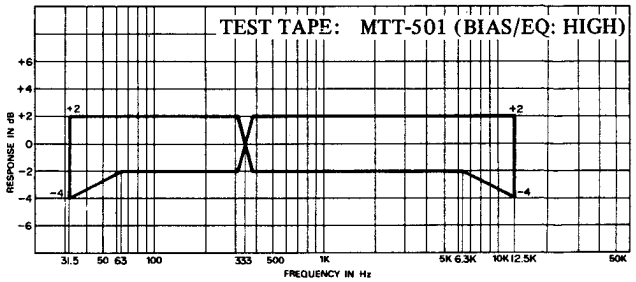


Fig. 10-2 Overall Frequency Response Limits (for BIAS/EQ: HIGH)

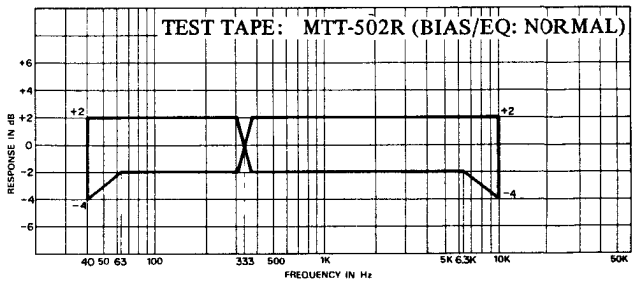


Fig. 10-3 Overall Frequency Response Limits (for BIAS/EQ: NORMAL)

10-3. FREQUENCY & VOLTAGE CONVERSION

a. FREQUENCY CONVERSION PROCEDURE (FOR ALL EXCEPT U.S.A./CANADA MODELS)

1. Disconnect the AC Power Cord and remove all audio cables.
2. Remove the Bottom Cover, release the Drive Belt.
3. Take off the 2 screws from the Motor Pulley and invert the Motor Pulley. (Small diameter on top for 60 Hz, large for 50 Hz.)
4. Re-install the Belt on the pulley (top section) and verify that the Belt is not riding on the lips of the pulleys.
5. Reinstall the screws.
6. Rotate the Flywheel several turns to check for proper seating.
7. The Frequency Selector Bar on the Power Supply PC Board must be re-set to the correct frequency as indicated in the illustration.
8. Replace the Bottom Cover.

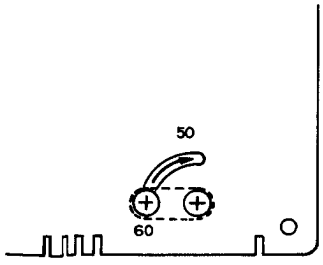


Fig. 10-4 Power Supply PC BD.

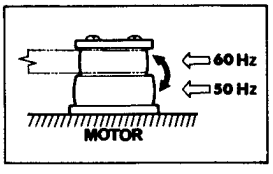


Fig. 10-5 Motor Pulley

b. VOLTAGE SELECTOR SETTING PROCEDURE (FOR GENERAL EXPORT MODELS)

1. Remove the AC Power Cord from the deck.
2. Take off the 2 screws holding the protective Guard over the Voltage Selector Plug, and remove the Guard.
3. Pull out the Plug and re-insert it so the desired voltage appears in the cut-out window.
4. Re-install the protective Guard.

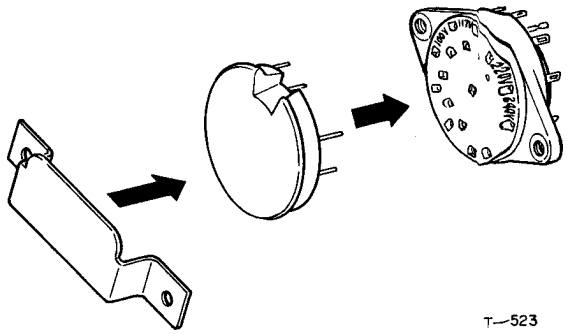


Fig. 10-6 Voltage Conversion

A-450

Stereo Cassette Deck with Dolby System

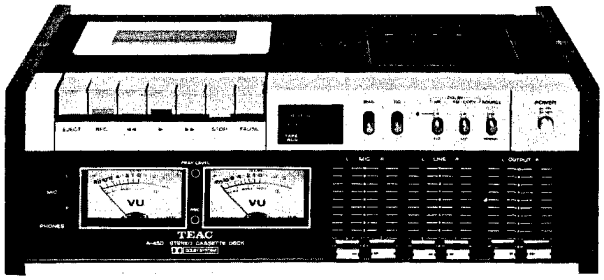
TEAC

TEAC CORPORATION	3-7-3 NAKA-CHO MUSASHINO TOKYO PHONE (0422) 53-1111
TEAC CORPORATION OF AMERICA	7733 TELEGRAPH ROAD MONTEBELLO CALIFORNIA 90640 PHONE (213) 726-0303
TEAC AUSTRALIA PTY., LTD.	165-167 GLADSTONE STREET SOUTH MELBOURNE VICTORIA 3205 PHONE 699-6000

PRINTED IN JAPAN 0481 SYU 0,12 D-2396C

TEAC®

A-450



Stereo Cassette Deck with Dolby System

PARTS LIST

CONTENTS

PARTS ORDERING INFORMATION

Spare parts are available through your nearest TEAC Authorized Service Center or directly from the TEAC office, the address of which is written on the back cover. When ordering parts, always include the following information:

1. MODEL
2. REF. NO.
3. PARTS NO.
4. DESCRIPTION
5. UNIT SERIAL NO.
6. MANUAL CODE NO.

NOTICE REGARDING PARTS ORDERS

1. Do not order by only REF. NO.
2. In some instances, individual minor parts are not available. In such a case, the entire assembly including the part requested will be sent to you.

PARTS IDENTIFICATION CODING

Parts are identical between the different models with the exceptions as coded by the designations explained below.

JAPAN	Domestic (Japan) market decks only.
U.S.A.	TEAC Corporation of America, U.S.A. version only.
CANADA	Canada version only.
EUROPE	European market decks (except United Kingdom).
EXPORT	All decks not specified above (incl. U.K.)

Parts marked with * require longer delivery time than regular parts.

U.S.A. (later models) as noted in REMARKS column refers to units with BIAS/EQ switch position inscribed 1, 2, 3. Earlier U.S.A. models have BIAS/EQ switch position inscribed CrO_2, HIGH, NORMAL. This note applies to CANADA models also.

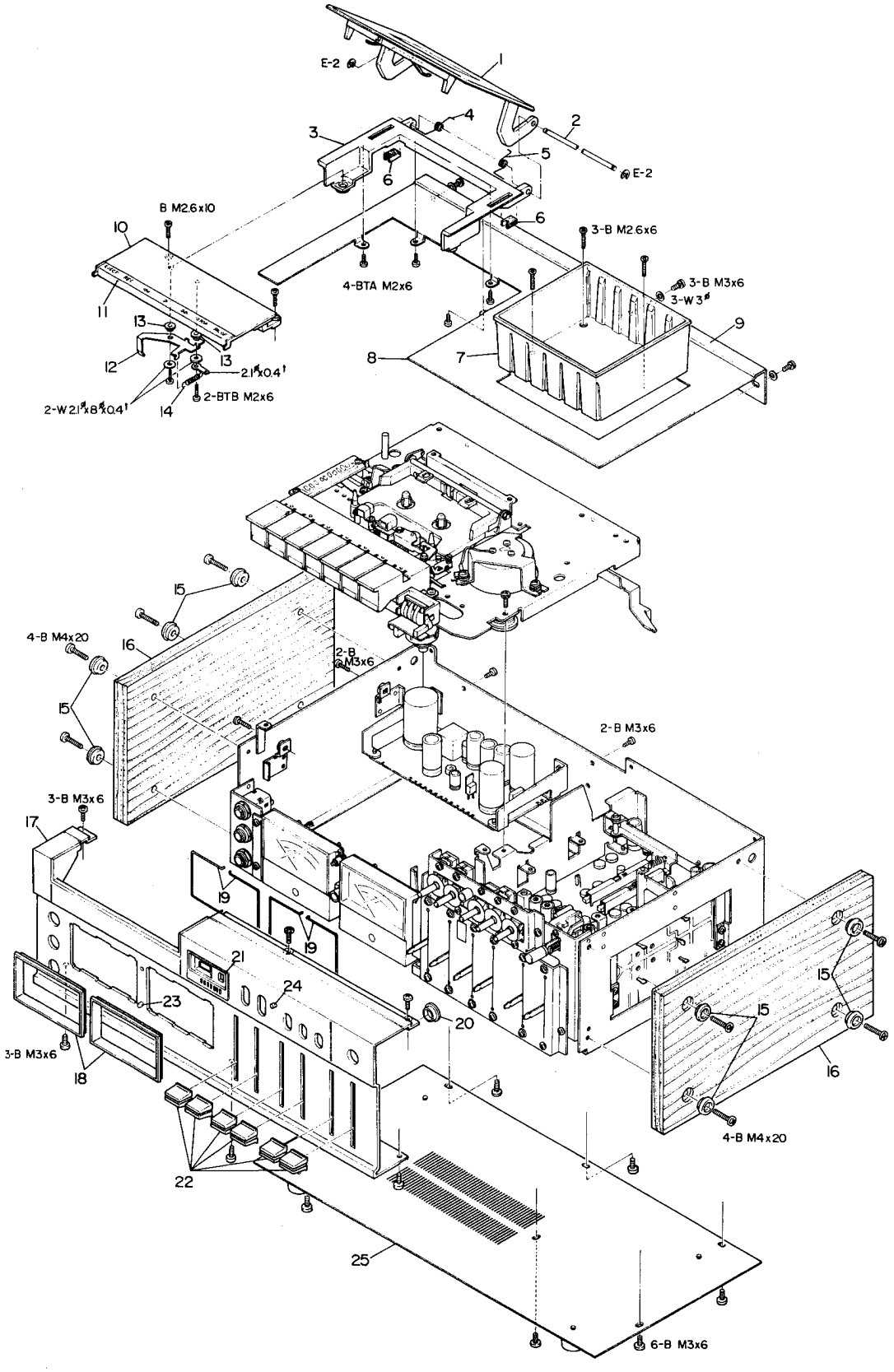
Effective: MARCH 1976
CH - 201

TEAC CORPORATION

5103G82

EXPLODED VIEWS AND PARTS LIST SECTION

EXPLODED VIEWS –1–



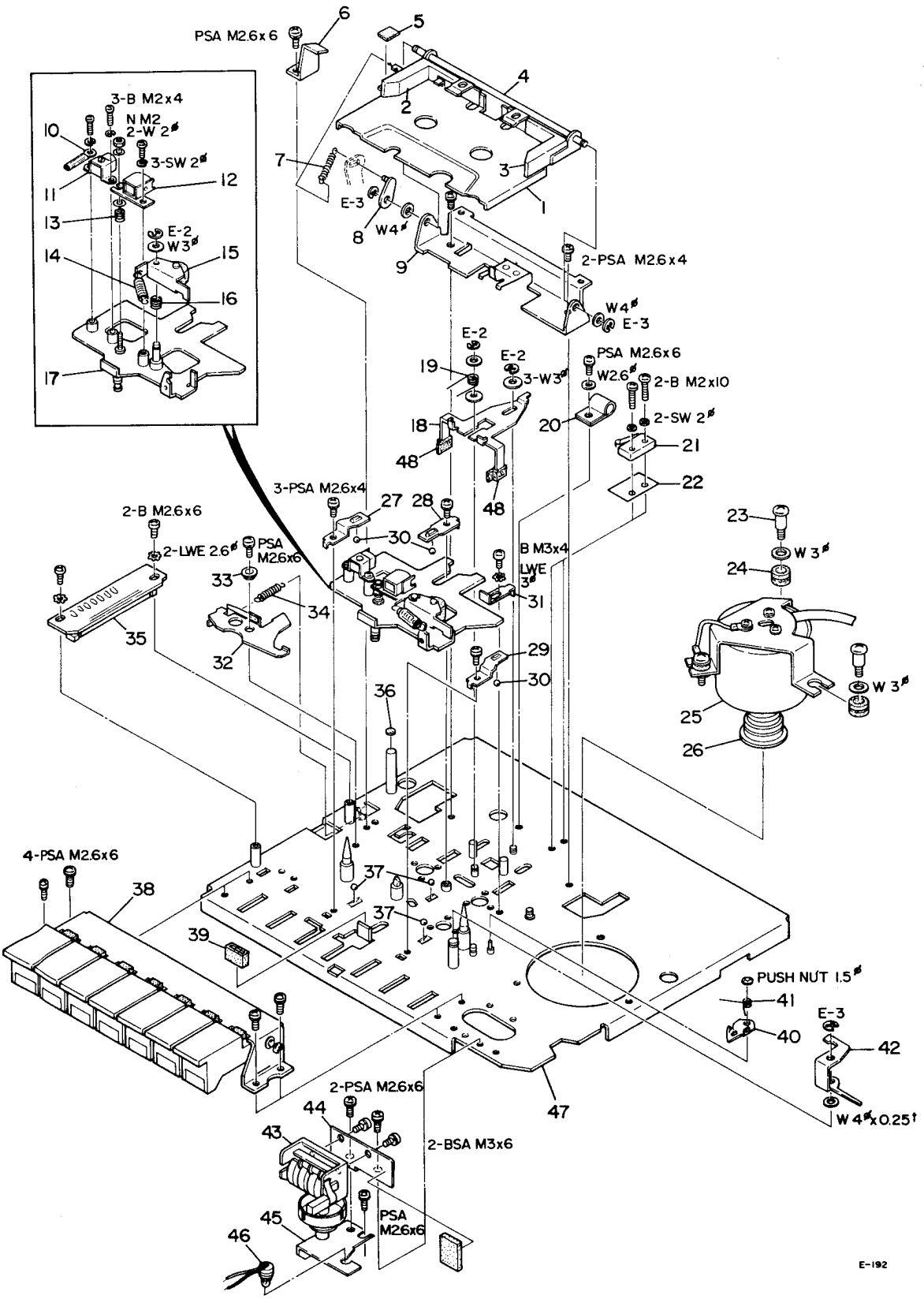
PARTS LIST –1–

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
1- 1	55020240	Lid Assy, Cassette	U.S.A.
	55000402	Lid Assy, Cassette	JAPAN, EXPORT, EUROPE
1- 2	*55000520	Shaft, Cassette Lid	
1- 3	*55300422	Sideboard, Compartment	
1- 4	55200322	Spring, Cassette Lid; Left	
1- 5	55200331	Spring, Cassette Lid; Right	
1- 6	*55500990	Cushion, Cassette Lid	
1- 7	*55300461	Tray, Cassette Storage	
1- 8	*55500951	Cover, Trim Case	
1- 9	*55500961	Sash, Trim	
1-10	55300413	Cover, Head	
1-11	55500842	Panel, Control	
1-12	*55500850	Lever, Hook	
1-13	*55400511	Washer, Shoulder; Hook Lever	
1-14	*55200310	Spring, Hook Lever	
1-15	50276931	Washer, Trim	
1-16	55400530	Sideboard (or 55430010)	
1-17	*55520620	Panel, Front	U.S.A. (later models)
	*55500861	Panel, Front	All except U.S.A. (later models)
1-18	*55300380	Escutcheon, VU Meter	
1-19	*55200300	Clamp, Meter Escutcheon	
1-20	*50928730	Guide, Power Switch	
1-21	*55000370	Cover Assy, Counter	
1-22	55300441	Knob, Linear Pot.	
1-23	*57243190	Light Cover, REC (Red)	
1-24	*50937960	Light Cover, DOLBY NR (Orange)	
1-25	*55000411	Cover Assy, Bottom	

INCLUDED ACCESSORIES

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
	51280010	Cords, Input-output Connection, 2 used	
	57100300	Cleaning Stick (TZ-275)	
	*50291350	Silicone Cloth	
	50411440	Fuse, 250V 2A	U.S.A.
	50411140	Fuse, 2A	EXPORT–100V/117V area
	50411010	Fuse, 1A	EXPORT–220V/240V area
	*51013450	Cassette Supplement	U.S.A. (later models)
	*51013670	A-450 Owner's Manual	U.S.A. (later models)
	*51013250	A-450 Owner's Manual	U.S.A. (earlier models)
	51011630	A-450 Owner's Manual	JAPAN
	51011640	A-450 Owner's Manual	EXPORT
	51012680	A-450 Owner's Manual	EUROPE

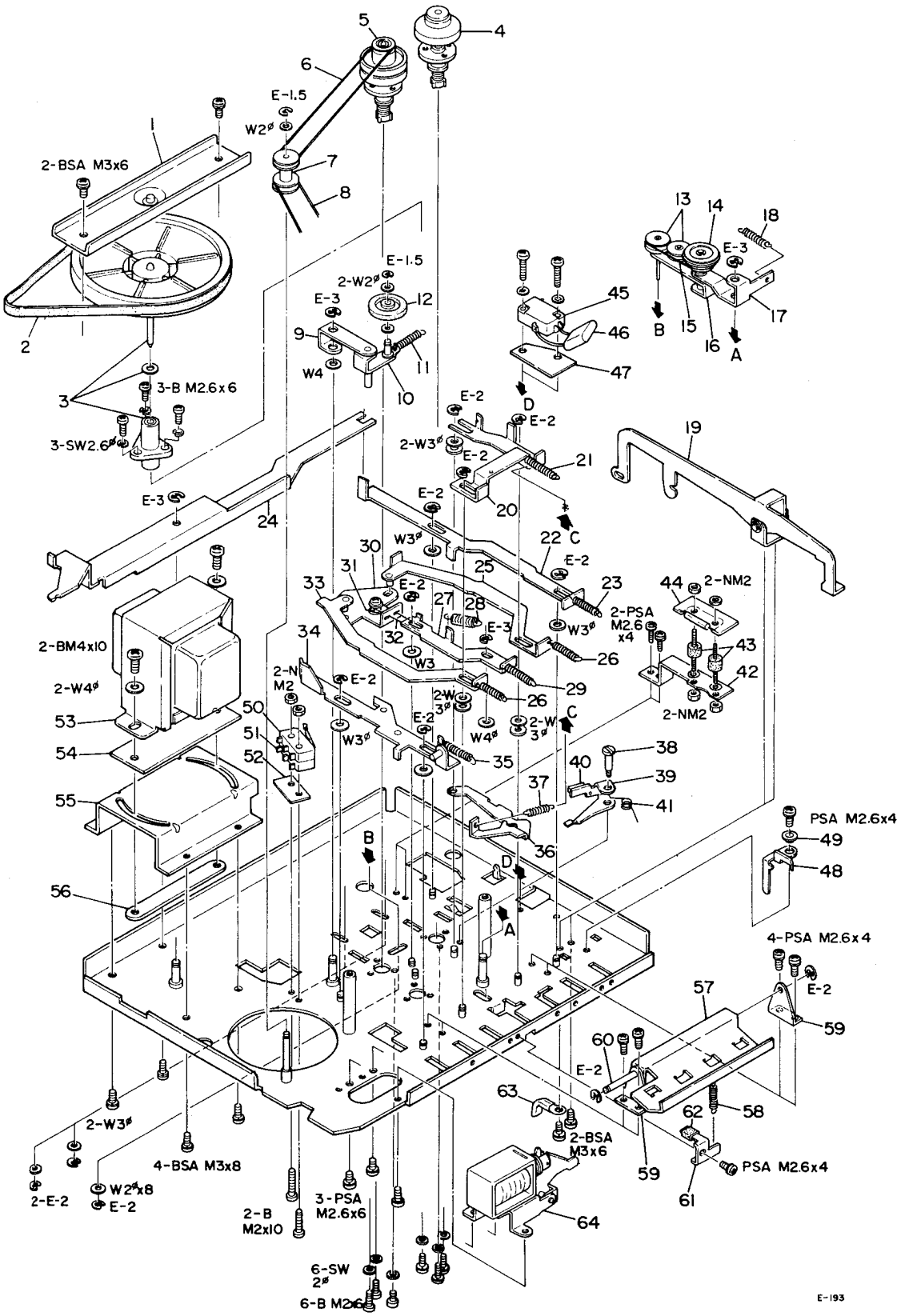
EXPLODED VIEWS –2–



PARTS LIST –2–

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
2- 1	*55500491	Cassette Holder	
2- 2	55300331	Cassette Guide, Left	
2- 3	55341710	Cassette Guide, Right	
2- 4	*55400471	Shaft, Cassette Holder	
2- 5	*55500520	Cushion, Cassette Holder Up	
2- 6	*55500540	Bracket, Stopper; Cassette Up	
2- 7	*55200240	Spring, Rocker Arm	
2- 8	*55000280	Arm Assy, Rocker; Cassette Up	
2- 9	*55042590	Holder Assy, Cassette Holder; A	
2-10	*50831921	Retainer, Head leads	
2-11	50663070	Head, Erase	
2-12	50660190	Head, Record/Playback	
2-13	55200021	Spring, Head Adjusting	
2-14	55200031	Spring, Pinch Roller	
2-15	55000032	Pinch Roller Assy	
2-16	55200010	Spring, Guide	
2-17	55000022	Plate Assy, Head Base	
2-18	*55500236	Bracket, Brake	
2-19	*55200142	Spring, Brake Bracket	
2-20	*50276290	Clamp, Wire; B	
2-21	50446540	Switch, Micro	
2-22	*55500251	Spacer, Insul. Paper	
2-23	*50210100	Screw, Motor Mounting	
2-24	*50274650	Cushion, Rubber	
2-25	71015013	Motor Assy	
2-26	55400413	Pulley, Motor	
2-27	*55500040	Plate Spring, Left	
2-28	*55500060	Plate Spring, Center	
2-29	*55500050	Plate Spring, Right	
2-30	55400550	Steel Ball, 2Ø	
2-31	*55500550	Bracket, Stopper; Head Base Plate	
2-32	*55500070	Lever Assy, Muting Switch	
2-33	*55001151	Washer, Shoulder; Hook Lever Arm	
2-34	*55200950	Spring, Muting Switch Lever	
2-35	*51680061	PC Board Assy, Muting Switch	
	50444630	Switch, Slide	
2-36	*55500580	Cushion, Panel	
2-37	55400560	Steel Ball, 3Ø	
2-38	55000266	Pushbutton Assy	
2-39	*55300350	Cushion, Head Base Plate	
2-40	*55500270	Plate, Pause Lock	
2-41	*55200161	Spring, Pause Lock Plate	
2-42	*55500260	Lever, Pause; B	
2-43	55000250	Counter Assy, Index	
2-44	*55500340	Plate, Counter; A	
2-45	*55500351	Plate, Counter; B	
2-46	50414660	Lamp, TAPE RUN Indicator	
2-47	*55000016	Chassis Assy, Tape Transport	All except EUROPE
	*55001261	Chassis Assy, Tape Transport	EUROPE
2-48	55300112	Brake Shoe	

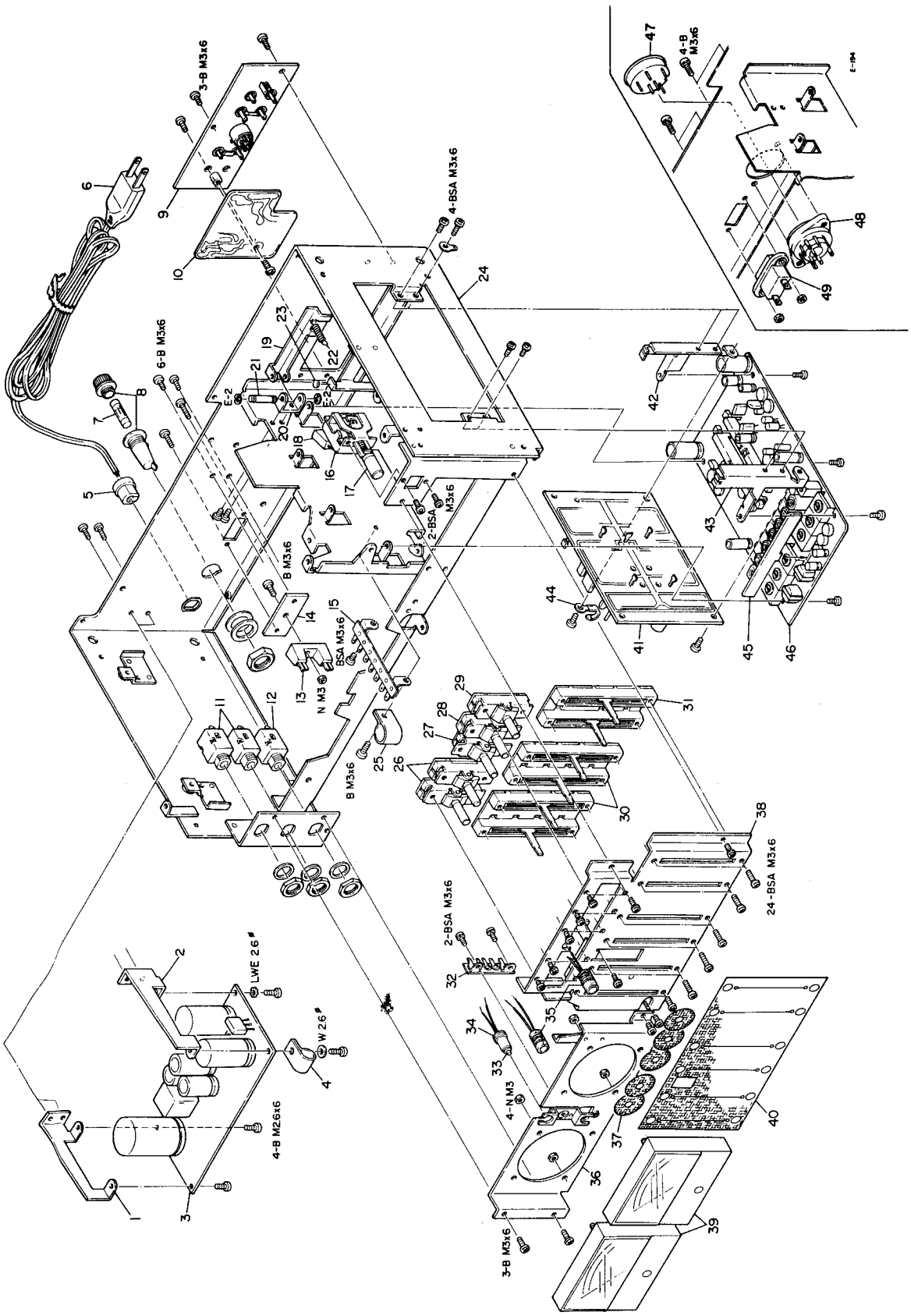
EXPLODED VIEWS –3–



PARTS LIST –3–

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
3- 1	*55000200	Plate Assy, Flywheel Bearing	
3- 2	55300150	Belt, Drive	
3- 3	55000482	Capstan Drive Assy	
3- 4	55000243	Reel Table Assy, Left	
3- 5	55000212	Reel Table Assy, Right	
3- 6	55300291	Belt, Counter; Small	
3- 7	55300270	Pulley, Twin Idler	
3- 8	55300281	Belt, Counter; Large	
3- 9	*55000080	Lever Assy, Idler; A	
3-10	*55000090	Lever Assy, Idler; B	
3-11	*55000101	Spring, Idler Lever B	
3-12	55001040	Idler Assy, Play	
3-13	55000120	Roller Assy, Fast Wind; C	
3-14	55000101	Roller Assy, Fast Wind	
3-15	55300100	Belt, Fast Wind	
3-16	*55000071	Lever Assy, Fast Wind; B	
3-17	*55000060	Lever Assy, Fast Wind; A	
3-18	*55200080	Spring, Fast Wind Lever; A	
3-19	*55000272	Lever Assy, Cassette Up Rocker	
3-20	*55500111	Lever, F.F.	
3-21	*55200061	Spring, F.F. Lever	
3-22	*55500152	Lever, Record	
3-23	*55200100	Spring, Record Lever	
3-24	*55500162	Arm, Record/Playback Selector	
3-25	*55000051	Lever Assy, Fast; Left	
3-26	*55200071	Spring, Fast Lever	
3-27	*55500080	Lever, Play	
3-28	*55200041	Spring, Play	
3-29	*55200050	Spring, Play Lever	
3-30	*55500141	Plate, Pressure; Fast Winding	
3-31	*55400290	Washer, Shoulder; Pressure Plate	
3-32	*55200090	Spring, Pressure Plate	
3-33	*55000041	Lever Assy, Fast; Right	
3-34	*55000152	Lever Assy, Pause; A	
3-35	*55200151	Spring, Pause Lever A	
3-36	*55501031	Lever, Play Mode Lock Out	
3-37	*55200271	Spring, Lever	
3-38	*55400491	Screw-Shaft, Back Tension	
3-39	*55500590	Bracket, Back Tension	
3-40	*55500600	Felt, Back Tension	
3-41	*55200282	Spring, Back Tension	
3-42	*55500220	Plate, Reed Switch	
3-43	*71111900	Cushion, Rubber	
3-44	*50490441	PC Board Assy, Reed Switch	
	50447350	Switch, Reed	
3-45	50446290	Switch, Micro	All except U.S.A. (later models)
3-46	50529050	Spark Killer 0.1 mfd + 120 ohm 400VAC	All except U.S.A. (later models)
3-47	*55502482	Insulator Plate	All except U.S.A. (later models)
3-48	*55500571	Arm, Hook Lever	
3-49	*55400480	Washer, Shoulder; Hook Lever Arm	
3-50	50446540	Switch, Micro	
3-51	50446540	Switch, Micro	All except U.S.A. (later models)
3-52	*55500251	Spacer, Insul. Paper	♦
3-53	51520100	Transformer, Power	U.S.A.
	50562580	Transformer, Power	CANADA
	51520082	Transformer, Power	JAPAN
	50562590	Transformer, Power	EXPORT
	50520170	Transformer, Power	EUROPE
3-54	*55502620	Plate, Power Transformer; C	U.S.A., JAPAN, EUROPE
3-55	*55502600	Plate, Power Transformer; A	U.S.A., JAPAN, EUROPE
3-56	*55502610	Plate, Power Transformer; B	U.S.A., JAPAN, EUROPE
3-57	*55500431	Plate, Pushbutton Holding	
3-58	*55200230	Spring, Holding Plate	
3-59	*55500440	Bracket, Holding Plate	
3-60	*55400430	Shaft, Holding Plate	
3-61	*55500452	Bracket, Holding Plate Limit	
3-62	*55300320	Cushion, Holding Plate	
3-63	*50279870	Retainer, Leads; D	
3-64	55000130	Solenoide Assy, Auto-Stop	

EXPLODED VIEWS –4–



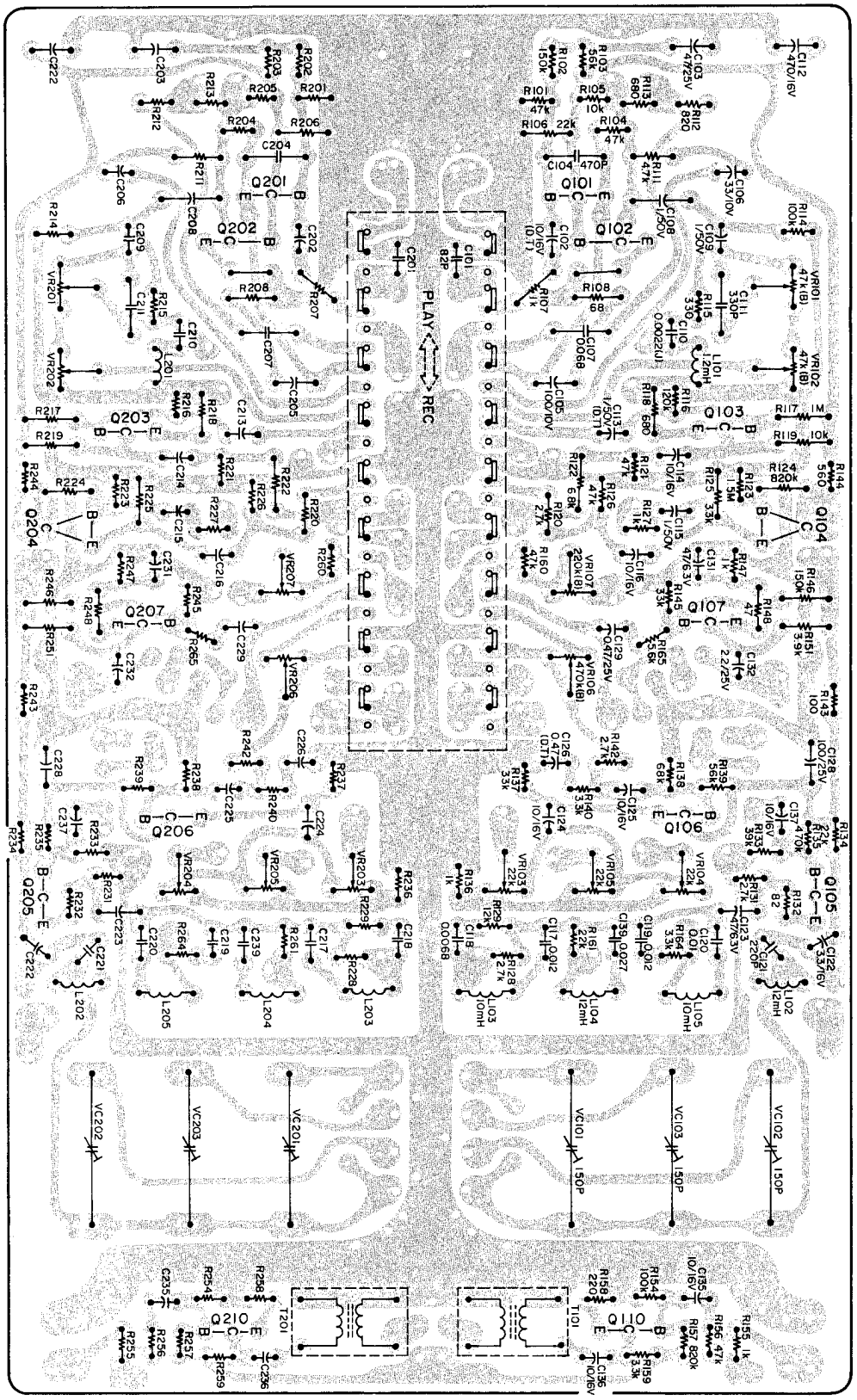
PARTS LIST –4–

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
4 - 1	* 55501020	Angle, PC Board; Left	
4 - 2	* 55500940	Angle, PC Board; Right	
4 - 3	50491228	PC Board Assy, Power Supply	
4 - 4	* 50276290	Clamp, Wire; B	
4 - 5	55300470	Strain Relief, AC Power Coard	
4 - 6	50471661	Cord, AC Power	U.S.A.
		Cord, AC Power	JAPAN, EXPORT
		Cord, AC Power	EUROPE
4 - 7	50411440	Fuse, 2A; UL	U.S.A.
	50411140	Fuse, 2A	JAPAN, EXPORT–100V/117V area
	50411010	Fuse, 1A	EXPORT–220V/240V area
4 - 8	* 50412880	Holder, Fuse	U.S.A.
	* 50924500	Holder, Fuse	JAPAN, EXPORT
4 - 9	* 50260180	Terminal Assy	
4 - 10	* 51682290	PC Board Assy, Trimmer Resistors	U.S.A. (later models)
	* 50491211	PC Board Assy, Trimmer Resistors	All except U.S.A. (later models)
4 - 11	50432970	Jack, Phone; Single	
4 - 12	50432980	Jack, Phone; 3 cond.	
4 - 13	* 50438350	Terminal Strip, 2P	
4 - 14	* 55540850	Mask, Outlet	
4 - 15	* 51260051	Terminal Strip, 2L-5P	
4 - 16	50444500	Switch, Push; Power	U.S.A.
	50443870	Switch, Push; Power	JAPAN, EXPORT
	50444710	Switch, Push; Power	EUROPE
4 - 17	55400540	Pushbutton, Power Switch	All except EUROPE
	55440430	Pushbutton, Power Switch	EUROPE
4 - 18	50529060	Spark Killer, 0.033 mfd + 120 ohm	U.S.A. (later models)
	50529060	Spark Killer, 0.1 mfd + 120 ohm	U.S.A. (earlier models)
	50529050	Spark Killer, 0.1 mfd + 120 ohm	JAPAN, EXPORT
	50529080	Spark Killer, 4700 pfd + 120 ohm	EUROPE
4 - 19	* 55500740	Arm, Mode Select Switch	
4 - 20	* 55500730	Bracket, Mode Select Switch Arm	
4 - 21	* 55400500	Shaft, Mode Select Switch Arm	
4 - 22	* 55200291	Spring, Mode Select Switch Arm	
4 - 23	* 55500580	Cushion, Panel	
4 - 24	* 55000314	Chassis Assy, Ampl.	U.S.A., JAPAN
	* 55000324	Chassis Assy, Ampl.	EXPORT
	* 55001281	Chassis Assy, Ampl.	EUROPE
4 - 25	* 50276280	Clamp, Wire; A	
4 - 26	50447310	Switch, Lever; F	
4 - 27	50447231	Switch, Lever; C	
4 - 28	50447340	Switch, Lever; I	
4 - 29	50447330	Switch, Lever; H	U.S.A.
	50447320	Switch, Lever; G	JAPAN, EXPORT, EUROPE
4 - 30	51500510	Linear Pot., 50k ohm A x 2	
4 - 31	51500520	Linear Pot., 20k ohm A x 2	
4 - 32	* 50452531	Terminal Strip, 2L-3P	
4 - 33	50422890	Diode, Light Emitting	
4 - 34	* 55300360	Cushion, LED	
4 - 35	50414650	Lamp	
4 - 36	* 55000340	Plate Assy, VU Meter	
4 - 37	55500790	Boot, Control Switch	
4 - 38	* 55500770	Plate, Linear Pot.	
4 - 39	50581421	VU Meter	
4 - 40	* 55500780	Mask, Linear Pot.	
4 - 41	50491201	PC Board Assy, Dolby B-Type Processer	
4 - 42	* 55500750	Bracket, Dolby PC Board; Left	
4 - 43	* 55500760	Bracket, Dolby PC Board; Right	
4 - 44	* 50279870	Clamp, Wire; D	
4 - 45	* 51672440	PC Board, Shield	
4 - 46	51682713	PC Board Assy, Record/Playback Ampl.	U.S.A., CANADA
	* 50491234	PC Board Assy, Record/Playback Ampl.	JAPAN, EXPORT, EUROPE
4 - 47	50434711	Plug, Voltage Selector	EXPORT
4 - 48	* 50435020	Socket, Voltage Selector	EXPORT
4 - 49	* 50431170	Outlet, AC	JAPAN, EXPORT

PC BOARD SECTION (Diagram)

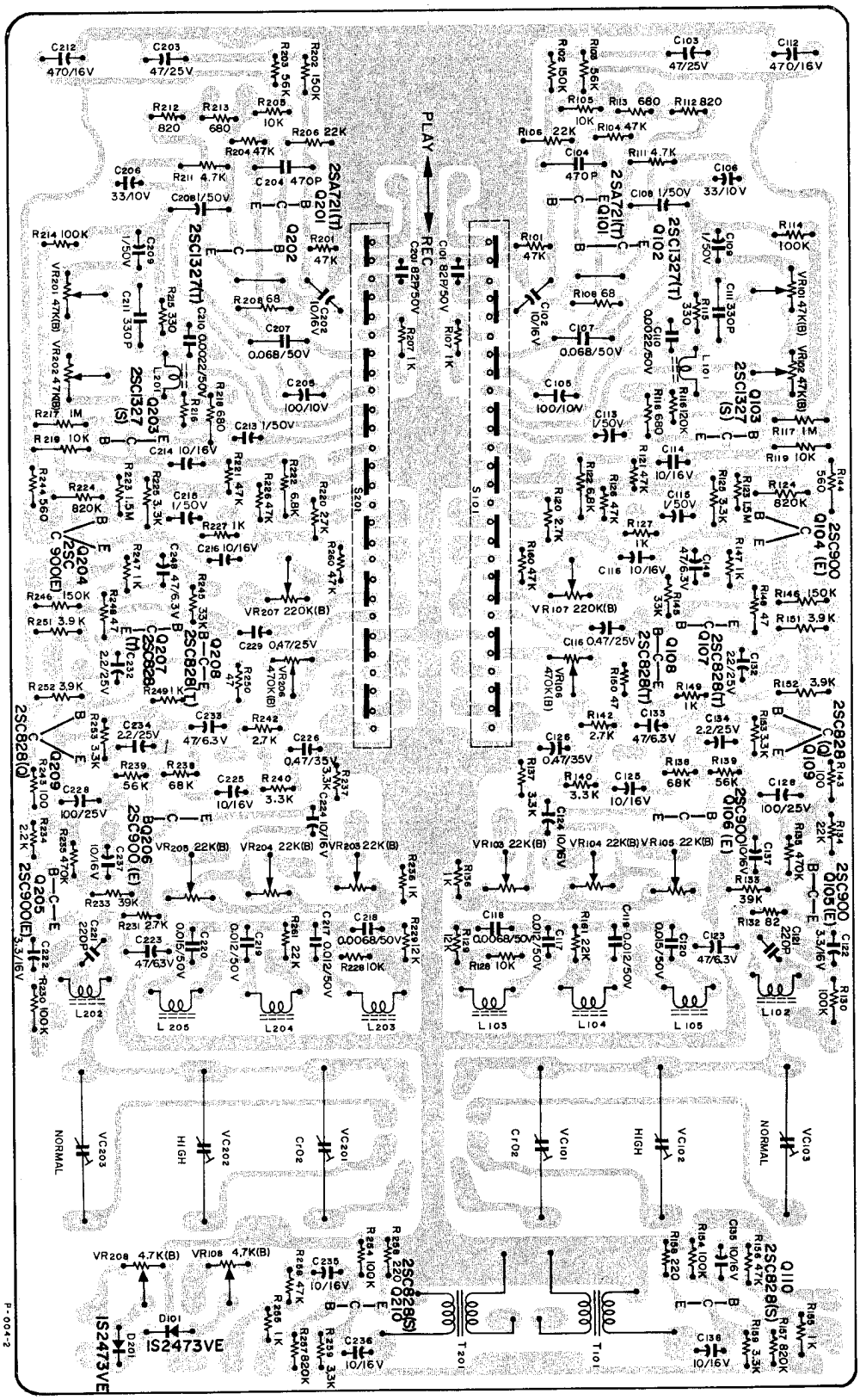
1. RECORD/PLAYBACK AMPLIFIER

–U.S.A. (later models)–



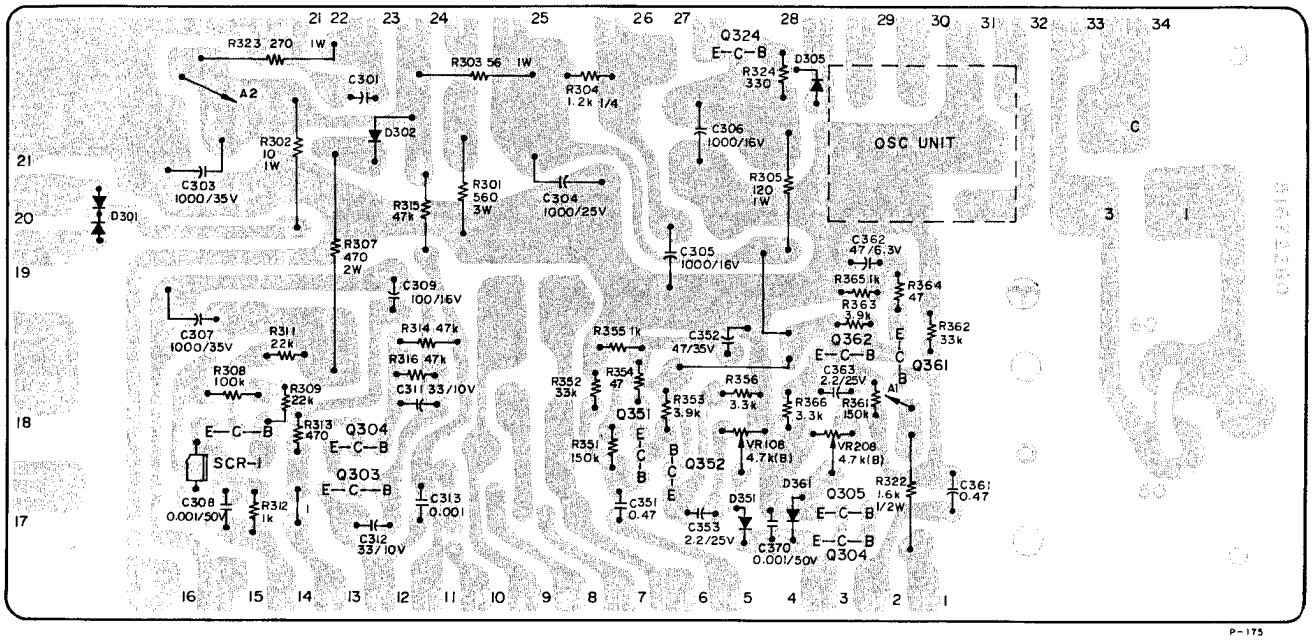
2. RECORD/PLAYBACK AMPLIFIER

–All except U.S.A. (later models)–



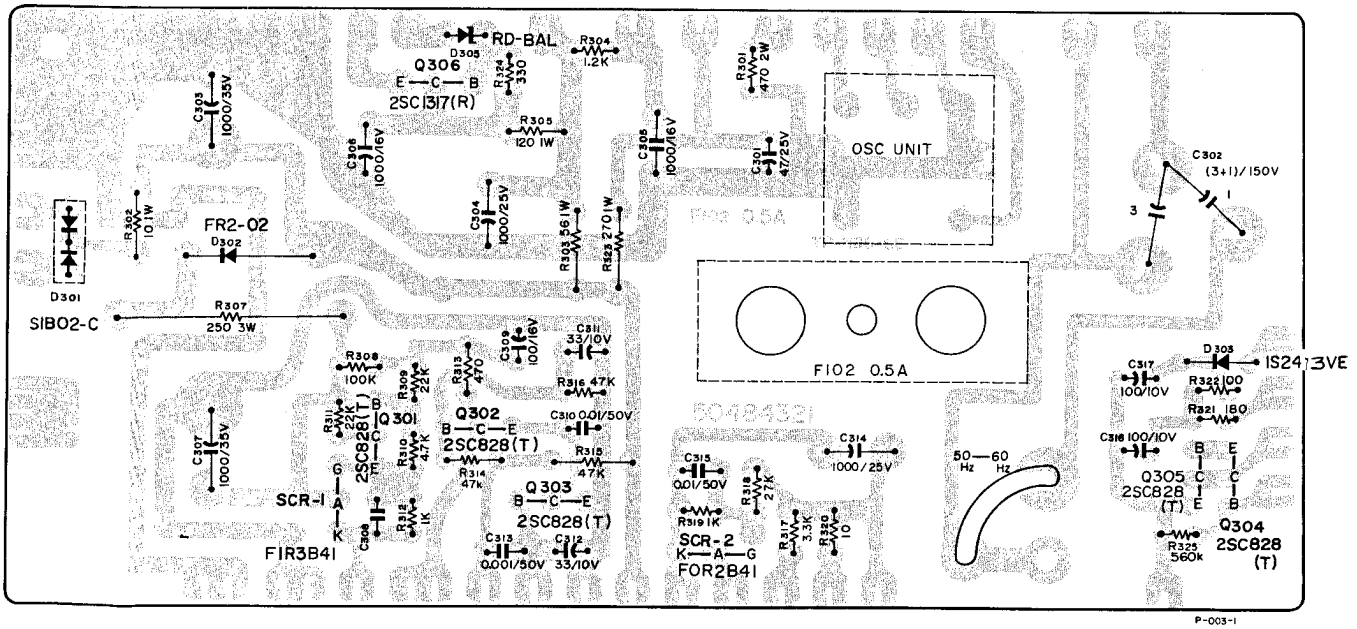
3. POWER SUPPLY

–U.S.A. (later models)–

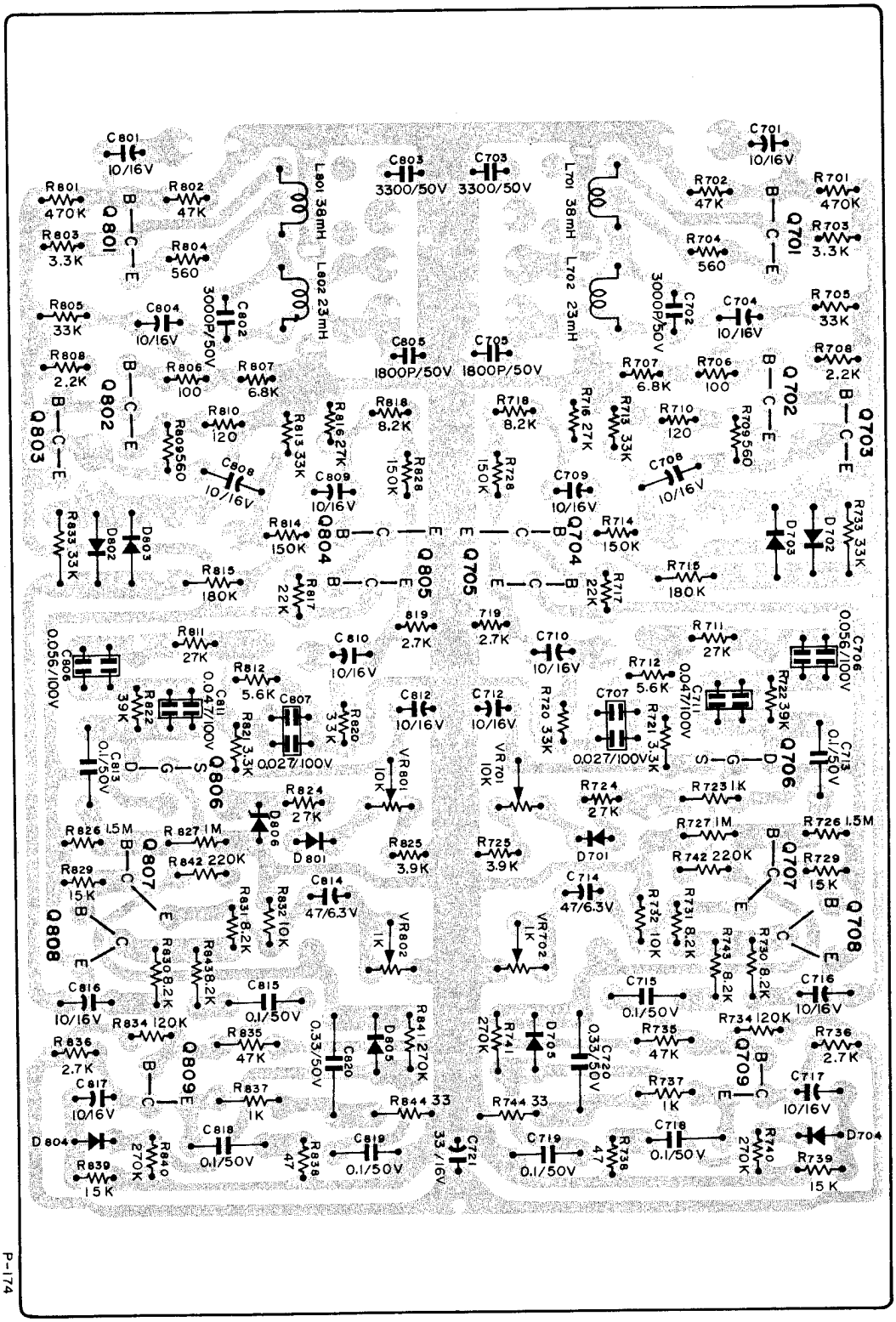


4. POWER SUPPLY

–All except U.S.A. (later models)–

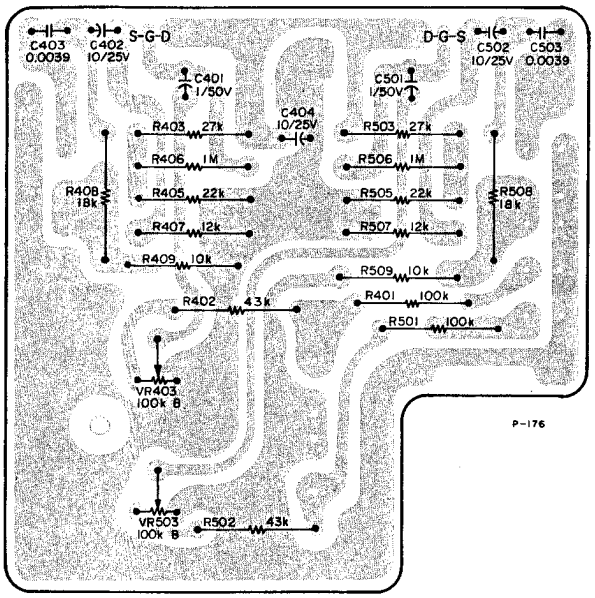


5. DOLBY B TYPE PROCESSOR

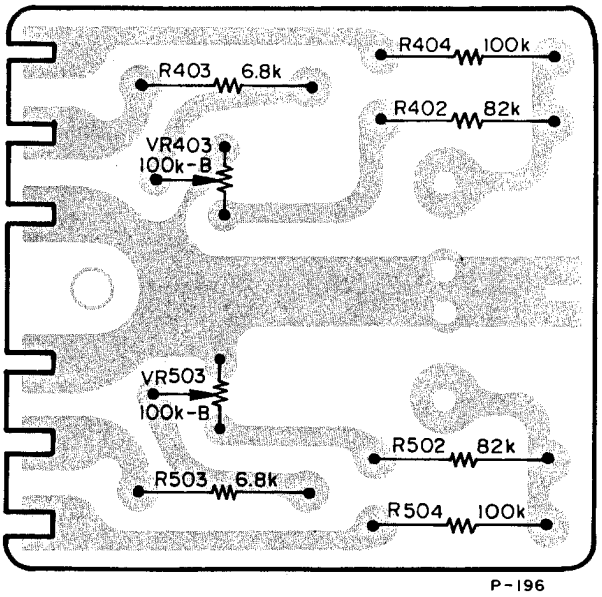


P-174

6. TRIMMER RESISTORS
–U.S.A. (later models)–



7. TRIMMER RESISTORS
–All except U.S.A. (later models)–



PC BOARD SECTION (Parts List)

1. RECORD/PLAYBACK AMPLIFIER

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
	51682711	PC Bd. Assy	U.S.A. (later models)
	50491235	PC Bd. Assy	All except U.S.A. (later models)
	51672300	PC Board	U.S.A. (later models)
	50484331	PC Board	All except U.S.A. (later models)
	TRANSISTORS		
Q101/Q201	50424650	2SA721 (T)	
Q102/Q202	50424610	2SC1327 (T)	
Q103/Q203	50424610	2SC1327 (T) or (S)	
Q104/Q204	50424940	2SC900 (E)	
Q105/Q205	50424940	2SC900 (E)	
Q106/Q206	50424940	2SC900 (E)	
Q107/Q207	50424230	2SC828 (T)	
Q108/Q208	50424230	2SC828 (T)	All except U.S.A. (later models)
Q109/Q209	50423600	2SC828 (Q)	All except (later models)
Q110/Q210	50424600	2SC828 (S)	
	DIODES		
D101/D201	50425170	1S2473VE	All except (later models)

REF. NO.	PARTS NO.	DESCRIPTION			REMARKS
		CARBON RESISTORS			
		All resistors are rated ±5% tolerance and 1/4 watt.			
R101/R201	50571221	47k ohm (SG)			
R102/R202	50571341	150k ohm (SG)			
R103/R203	50571240	56k ohm			
R104/R204	50571221	47k ohm (SG)			
R105/R205	50571060	10k ohm			
R106/R206	50571141	22k ohm (SG)			
R107/R207	50570820	1k ohm			
R108/R208	50570540	68 ohm			
R111/R211	50570980	4.7k ohm			
R112/R212	50570800	820 ohm			
R113/R213	50570780	680 ohm			
R114/R214	50571300	100k ohm			
R115/R215	50570700	330 ohm			
R116/R216	50571320	120k ohm			
R117/R217	50571540	1M ohm			
R118/R218	50570780	680 ohm			
R119/R219	50571060	10k ohm			
R120/R220	50570920	2.7k ohm			
R121/R221	50571220	47k ohm			
R122/R222	50571020	6.8k ohm			
R123/R223	50571580	1.5M ohm			
R124/R224	50571520	820k ohm			
R125/R225	50570940	3.3k ohm			
R126/R226	50571220	47k ohm			
R127/R227	50570820	1k ohm			
R128/R228	50571060	10k ohm			
R129/R229	50571080	12k ohm			
R130/R230	50571300	100k ohm			
R131/R231	50570920	2.7k ohm			
R132/R232	50570560	82 ohm			
R133/R233	50571200	39k ohm			
R134/R234	50571140	22k ohm			
R135/R235	50571460	470k ohm			
R136/R236	50570820	1k ohm			
R137/R237	50570940	3.3k ohm			
R138/R238	50571260	68k ohm			
R139/R239	50571240	56k ohm			
R140/R240	50570940	3.3k ohm			
R142/R242	50570920	2.7k ohm			
R143/R243	50570580	100 ohm			
R144/R244	50570760	560 ohm			
R145/R245	50570940	33k ohm			
R146/R246	50571340	150k ohm			
R147/R247	50570820	1k ohm			
R148/R248	50570500	47 ohm			
R149/R249	50570820	1k ohm			All except U.S.A. (later models)
R150/R250	50570500	47 ohm			All except U.S.A. (later models)
R151/R251	50570960	3.9k ohm			
R152/R252	50570960	3.9k ohm			All except U.S.A. (later modele)
R153/R253	50570940	3.3k ohm			All except U.S.A. (later models)
R154/R254	50571300	100k ohm			
R155/R255	50570820	1k ohm			
R156/R256	50571220	47k ohm			
R157/R257	50571520	820k ohm			
R158/R258	50570660	220 ohm			
R159/R259	50570940	3.3k ohm			
R160/R260	50571220	47k ohm			
R161/R261	50571140	22k ohm			
R164/R264	50570940	3.3k ohm			U.S.A. (later models)
R165/R265	50571000	5.6k ohm			U.S.A. (later models)
		CAPACITORS			
C101/C201	50547580	Dip. Mica	82 pfd	50V	
C102/C202	50546561	Dip. Tant.	10 mfd	16V	
C103/C203	50554490	Elec.	47 mfd	25V	

REF. NO.	PARTS NO.	DESCRIPTION			REMARKS
C104/C204	50547560	Dip. Mica	470 pfd	50V	
C105/C205	50554570	Elec.	100 mfd	10V	
C106/C206	50554240	Elec.	33 mfd	10V	
C107/C207	50549260	Mylar	0.068 mfd	50V 5%	
C108/C208	51700860	Elec.	1 mfd	50V (LR)	
C109/C209	51700860	Elec.	1 mfd	50V (LR)	
C110/C210	50548760	Mylar			
C111/C211	50547460	Dip. Mica	330 pfd	50V	
C112/C212	50554400	Elec.	470 mfd	16V	
C113/C213	51700860	Elec.	1 mfd	50V (LR)	
C114/C214	51700770	Elec.	10 mfd	16V (LR)	
C115/C215	51700860	Elec.	1 mfd	50V (LR)	
C116/C216	51700770	Elec.	10 mfd	16V (LR)	
C117/C217	50548950	Mylar	0.012 mfd	50V 5%	
C118/C218	50548930	Mylar	0.0068 mfd	50V 5%	
C119/C219	50548950	Mylar	0.012 mfd	50V 5%	
C120/C220	50548770	Mylar	0.01 mfd	50V 5%	U.S.A. (later models)
	50548960	Mylar	0.015 mfd	50V 5%	All except U.S.A. (later models)
C121/C221	50543420	Polyst.	220 pfd	50V	
C122/C222	50546531	Dip. Tant.	3.3 mfd	16V	
C123/C223	50554030	Elec.	47 mfd	6.3V	
C124/C224	50554050	Elec.	10 mfd	16V	
C125/C225	51700700	Elec.	10 mfd	16V (LR)	
C126/C226	50549650	Elec.	0.47 mfd	25V (KU)	
C128/C228	50554170	Elec.	100 mfd	25V	
C129/C229	50549650	Elec.	0.47 mfd	25V (KU)	
C130/C230	50548320	Mylar	0.001 mfd	50V	
C131/C231	50554030	Elec.	47 mfd	6.3V	
C132/C232	50554930	Elec.	2.2 mfd	25V	
C133/C233	50554030	Elec.	47 mfd	6.3V	
C134/C234	50554930	Elec.	2.2 mfd	25V	
C135/C235	50554050	Elec.	10 mfd	16V	
C136C236	50554050	Elec.	10 mfd	16V	
C137/C237	50554050	Elec.	10 mfd	16V	
C139/C239	50548990	Mylar	0.027 mfd	50V 5%	U.S.A. (later models)
	VARIABLE RESISTORS				
VR101/VR201	50533520	Semi-fixed, 47k ohm - B			
VR102/VR202	50533520	Semi-fixed, 47k ohm - B			
VR103/VR203	50533560	Semi-fixed, 22k ohm - B			
VR104/VR204	50533560	Semi-fixed, 22k ohm - B			
VR105/VR205	50533560	Semi-fixed, 22k ohm - B			
VR106/VR206	50534050	Semi-fixed, 470k ohm - B			
VR107/VR207	50533570	Semi-fixed, 220k ohm - B			
VR108/VR208	50533460	Semi-fixed, 4.7k ohm - B			All except U.S.A. (later models)
	TRIMMER CAPACITORS				
VC101/VC201	51700170	150 pfd Max.			U.S.A. (later models)
	50547020	210 pfd Max.			All except U.S.A. (later models)
VC102/VC202	51700170	150 pfd Max.			U.S.A. (later models)
	50547020	210 pfd Max.			All except U.S.A. (later models)
VC103/VC203	51700170	150 pfd Max.			U.S.A. (later models)
	50547020	210 pfd Max			All except U.S.A. (later models)
	COILS/TRANSFORMERS				
L101/L201	50566611	Coil, Choke; 1.2mH			
L102/L202	50566550	Coil, Trap; 12mH			
L103/L203	50562630	Coil, Record EQ; 10mH			
L104/L204	50562640	Coil, Record EQ; 12mH			
L105/L205	50562630	Coil, Record EQ; 10mH			U.S.A. (later models)
	50562650	Coil, Record EQ; 15mH			All except U.S.A. (later models)
T101/T201	50562260	Transformer, Output; 3k ohm:8 ohm or			
	51520740	Transformer, Output; 3k ohm:8 ohm			
	MISCELLANEOUS				
S101/S201	50444620	Switch, Slide; 9PDT			

2. POWER SUPPLY

REF. NO.	PARTS NO.	DESCRIPTION			REMARKS
	51682740	PC Bd. Assy			U.S.A. (later models)
	50491228	PC Bd. Assy			All except U.S.A. (later models)
	51672280	PC Board			U.S.A. (later models)
	50484323	PC Board			All except U.S.A. (later models)
	TRANSISTORS				
Q301~Q305	50424230	2SC828 (T)			
Q306	50424670	2SC1317 (R)			
Q351, Q352	50423600	2SC828 (Q)			U.S.A. (later models)
Q361, Q362	50423600	2SC828 (Q)			U.S.A. (later models)
	SEMICONDUCTORS				
D301	50425250	Silicon Stack	SIB02-C		
D302	50422340	Diode, Silicon	FR2-02		
D303	50425170	Diode, Silicon	1S2473VE		All except U.S.A. (later models)
D305	50425090	Diode, Zener	RD-12EB		
D351, D361	50425170	Diode, Silicon	1S2473VE		U.S.A. (later models)
SCR-1	50428030	Thyristor	FIR3B41		
SCR-2	50428040	Thyristor	FOR2B41		All except U.S.A. (later models)
	RESISTORS				
R301	50527760	Wire Wound	560 ohm 3W		U.S.A. (later models)
	51807080	Metal Oxide Film	470 ohm 2W		All except U.S.A. (later models)
R302	50525460	Metal Oxide Film	10 ohm 1W		
R303	50527200	Metal Oxide Film	56 ohm 1W		
R304	50570840	Carbon	1.2k ohm 1/4W 5%		
R305	50527230	Metal Oxide Film	120 ohm 1W		
R307	50527050	Metal Oxide Film	470 ohm 2W		U.S.A. (later models)
	50527120	Metal Oxide Film	250 ohm 3W		All except U.S.A. (later models)
R308	50571300	Carbon	100k ohm 1/4W 5%		
R309	50571140	Carbon	22k ohm 1/4W 5%		
R310	50570980	Carbon	4.7k ohm 1/4W 5%		
R311	50571140	Carbon	22k ohm 1/4W 5%		
R312	50570820	Carbon	1k ohm 1/4W 5%		
R313	50570740	Carbon	470 ohm 1/4W 5%		
R314	50571220	Carbon	47k ohm 1/4W 5%		
R315	50571220	Carbon	47k ohm 1/4W 5%		
R316	50571220	Carbon	47k ohm 1/4W 5%		
R317	50570940	Carbon	3.3k ohm 1/4W 5%		All except U.S.A. (later models)
R318	50571160	Carbon	27k ohm 1/4W 5%		All except U.S.A. (later models)
R319	50570820	Carbon	1k ohm 1/4W 5%		All except U.S.A. (later models)
R320	50570340	Carbon	10 ohm 1/4W 5%		All except U.S.A. (later models)
R321	50570640	Carbon	180 ohm 1/4W 5%		All except U.S.A. (later models)
R322	50574870	Carbon	1.6k ohm 1/2W		U.S.A. (later models)
	50570580	Carbon	100 ohm 1/4W 5%		All except U.S.A. (later models)
R323	50527330	Metal Oxide Film	270 ohm 1W		All except U.S.A. (later models)
R324	50570700	Carbon	330 ohm 1/4W 5%		
R325	50571480	Carbon	560k ohm 1/4W 5%		All except U.S.A. (later models)
R351, R361	50571341	Carbon	150k ohm 1/4W 5%		U.S.A. (later models)
R352, R362	50571181	Carbon	33k ohm 1/4W 5%		U.S.A. (later models)
R353, R363	50570960	Carbon	3.9k ohm 1/4W 5%		U.S.A. (later models)
R354, R364	50570500	Carbon	47 ohm 1/4W 5%		U.S.A. (later models)
R355, R365	50570820	Carbon	1k ohm 1/4W 5%		U.S.A. (later models)
R356, R366	50570940	Carbon	3.3k ohm 1/4W 5%		U.S.A. (later models)
	CAPACITORS				
C301	50554490	Elec.	47 mfd	25V	
C302	50545930	MP	(3 + 1) mfd	150 VAC	
C303	51700110	Elec.	1000 mfd	35V	U.S.A. (later models)
	50551380	Elec.	1000 mfd	35V	All except U.S.A. (later models)
C304	50555580	Elec.	1000 mfd	25V	
C305, C306	50554890	Elec.	1000 mfd	16V	
C307	51700110	Elec.	1000 mfd	35V	U.S.A. (later models)
	50551380	Elec.	1000 mfd	35V	All except U.S.A. (later models)

REF. NO.	PARTS NO.	DESCRIPTION			REMARKS
C308	50548020	Mylar	0.01 mfd	50V	
C309	50554200	Elec.	100 mfd	16V	
C310	50548020	Mylar	0.01 mfd	50V	
C311, C312	50554240	Elec.	33 mfd	10V	
C313	50548320	Mylar	0.001 mfd	50V	
C314	50555580	Elec.	1000 mfd	25V	All except U.S.A. (later models)
C315	50548320	Mylar	0.01 mfd	50V	All except U.S.A. (later models)
C316, C317	50554570	Elec.	100 mfd	10V (SL)	All except U.S.A. (later models)
C351, C361	51700850	Elec.	0.47 mfd	50V (LR)	U.S.A. (later models)
C352, C362	50554030	Elec.	47 mfd	6.3V	U.S.A. (later models)
C353, C363	50554940	Elec.	2.2 mfd	25V	U.S.A. (later models)
C370	50548020	Mylar	0.01 mfd	50V	U.S.A. (later models)
	VIRIABLE RESISTORS				
VR108, VR208	50533460	Semi-fixed, 4.7k ohm-B			U.S.A. (later models)
	MISCELLANEOUS				
S301	50332370	Plate			JAPAN, EXPORT, EUROPE
	50400820	Oscillator Unit, 100k Hz			

3. TRIMMER RESISTORS

–U.S.A. (later models)–

REF. NO.	PARTS NO.	DESCRIPTION			REMARKS
	51682290	PC Bd. Assy			
	51672290	PC Board			
Q401/Q501	50423840	FET 2SK 30A (Y)			
R401/R501	50573300	Resistor, Carbon	100k ohm	1/4W 5%	
R402/R502	50573210	Resistor, Carbon	43k ohm	1/4W 5%	
R403/R503	50573160	Resistor, Carbon	27k ohm	1/4W 5%	
R405/R505	50573140	Resistor, Carbon	22k ohm	1/4W 5%	
R406/R506	50573540	Resistor, Carbon	1M ohm	1/4W 5%	
R407/R507	50573080	Resistor, Carbon	12k ohm	1/4W 5%	
R408/R508	50573120	Resistor, Carbon	18k ohm	1/4W 5%	
R409/R509	50573060	Resistor, Carbon	10k ohm	1/4W 5%	
C401/C501	50554540	Capacitor, Elec.	1 mfd	50V	
C402/C502	50554040	Capacitor, Elec.	10 mfd	25V	
C403/C503	50548900	Capacitor, Mylar	0.0039 mfd	50V 5%	
C404	50554040	Capacitor, Elec.	10 mfd	25V	
VR403/VR503	50534060	Trimmer Resistor	100k ohm - B		

4. TRIMMER RESISTORS

–All except U.S.A. (later models)–

REF. NO.	PARTS NO.	DESCRIPTION			REMARKS
	50491211	PC Bd. Assy			
	50484311	PC Board			
R402/R502	50573280	Resistor, Carbon	82k ohm	1/4W 5%	
R403/R503	50573020	Resistor, Carbon	6.8k ohm	1/4W 5%	
R404/R504	50573300	Resistor, Carbon	100k ohm	1/4W 5%	
VR403/VR503	50534060	Trimmer Resistor	100k ohm - B		

5. DOLBY B TYPE PROCESSOR

REF. NO.	PARTS NO.	DESCRIPTION
	50491201	PC Bd. Assy
	50484301	PC Board
	TRANSISTORS	
Q701/Q801	50424610	2SC1327 (T) or
	50424340	2SC1000 (BL)
Q702/Q802	50423590	2SC644 (S) or
	50424100	2SC1000 (GR)
Q703/Q803	50424210	2SA666 I S or
	50424321	2SA493 (GR)
Q704/Q804	50424940	2SC900 E
Q705/Q805	50423590	2SC644 (S) or
	50424100	2SC1000 (GR)
Q706/Q806	57240981	FET 2SK30 (DA) or
	57240991	FET 2SK30 (DB)
Q707/Q807	50424610	2SC1327 (T) or
	50424100	2SC1000 (GR)
Q708/Q808	50424210	2SA666 I S or
	50424320	2SA493 (GR)
Q709/Q809	50424940	2SC900 E
	DIODES	
D701/D801	50422180	Silicon M8513A-R
D702/D802	50422180	Silicon M8513A-R
D703/D803	50422180	Silicon M8513A-R
D704/D804	50422170	Germanium 1N60
D705/D805	50422180	Silicon M8513A-R
D806	50425190	Zener WZ075 or
	50422640	Zener O2Z-7.5A
	CARBON RESISTORS	
	All resistors are rated ±5% tolerance and 1/4 watt and of carbon type unless otherwise noted.	
R701/R801	50571460	470k ohm
R702/R802	50571220	47k ohm
R703/R803	50570940	3.3k ohm
R704/R804	50570760	560 ohm
R705/R805	50571180	33k ohm
R706/R806	50570580	100 ohm
R707/R807	50571020	6.8k ohm
R708/R808	50570900	2.2k ohm
R709/R809	50570760	560 ohm
R710/R810	50570600	120 ohm
R711/R811	51813930	Metal Film 27k ohm 1/2W 1%
R712/R812	51813920	Metal Film 5.6k ohm 1/2W 1%
R713/R813	50571180	33k ohm
R714/R814	51813850	Metal Film 150k ohm 1/4W 2%
R715/R815	51813860	Metal Film 180k ohm 1/4W 2%
R716/R816	50571160	27k ohm
R717/R817	50571140	22k ohm
R718/R818	50571040	8.2k ohm
R719/R819	50570920	2.7k ohm
R720/R820	50571182	33k ohm
R721/R821	51813910	Metal Film 3.3k ohm 1/2W 1%
R722/R822	50571200	39k ohm
R723	50570820	1k ohm
R724/R824	50571160	27k ohm
R725/R825	50570960	3.9k ohm
R726/R826	50571580	1.5k ohm
R727/R827	50571540	1M ohm
R728/R828	51813850	Metal Film 150k ohm 1/4W 2%
R729/R829	50571100	15k ohm
R730/R830	50571040	8.2k ohm
R731/R831	50571040	8.2k ohm
R732/R832	50571060	10k ohm
R733/R833	50571180	33k ohm
R734/R834	50571320	120k ohm
R735/R835	50571220	47k ohm
R736/R836	50570920	2.7k ohm
R737/R837	50570820	1k ohm
R738/R838	50570500	47k ohm
R739/R839	50571100	15k ohm
R740/R840	50571400	270k ohm
R741/R841	50571400	270k ohm
R742/R842	50571380	220k ohm
R743/R843	50571040	8.2k ohm
R744/R844	50571040	33 ohm
	CAPACITORS	
C701/C801	50554050	Elec. 10 mfd 16V
C702/C802	50596810	Polyst. 3000 pfd 50V 5%
C703/C803	50596800	Polyst. 3300 pfd 50V 5%
C704/C804	50554050	Elec. 10 mfd 16V
C705/C805	50543990	Polyst. 1800 pfd 50V 5%
C706/C806	51700130	Mylar 0.0056 mfd 100V 1%
C707/C807	51700140	Mylar 0.027 mfd 100V 1%
C708/C808	50554050	Elec. 10 mfd 16V
C709/C809	50554050	Elec. 10 mfd 16V
C710/C810	50554050	Elec. 10 mfd. 16V
C711/C811	51700120	Mylar 0.0047 mfd 100V 1%
C712/C812	50554050	Elec. 10 mfd 16V
C713/C813	50548040	Mylar 0.1 mfd 50V 5%
C714/C814	50554030	Elec. 47 mfd 6.3V
C715/C815	50548040	Mylar 0.1 mfd 50V
C716/C816	50554050	Elec. 10 mfd 16V
C717/C817	50546561	Dip. Tant. 10 mfd 10V 5%
C718/C818	50548040	Mylar 0.1 mfd 50V 5%
C719/C819	50548040	Mylar 0.1 mfd 50V 5%
C720/C820	50548830	Metalized Mylar 0.33 mfd 50V
C721	50554260	Elec. 33 mfd 16V
	VARIABLE RESISTORS	
VR701/VR801	50533480	10k ohm B
VR702/VR802	50533500	1k ohm B
	COILS	
L701/L801	50566660	Choke 38mH 5% Fixed
L702/L802	50566650	Choke 23mH Adjustable

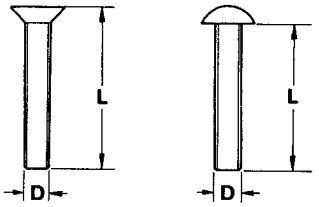
ASSEMBLING HARDWARE CODING LIST

All screws conform to ISO standards, and have crossrecessed heads, unless otherwise noted.
ISO screws have the head inscribed with a point as in the figure to the right.

FOR EXAMPLE:

B M 3 x 6

- Length in mm (L)
- Diameter in mm (D) *
- Metric System
- Nomenclature



* Inner dia. for washers and nuts

	Code	Name	Type
MACHINE SCREW	R	Round Head Screw	
	P	Pan Head Screw	
	T	Stove Head Screw (Truss)	
	B	Binding Head Screw	
	F	Flat Countersunk Head Screw	
	O	Oval Countersunk Head Screw	
WOOD SCREW	RW	Round Head Wood Screw	
	FW	Flat Countersunk Wood Screw	
	OW	Oval Countersunk Wood Screw	
SEMS SCREW	BSA	Binding Head SEMS Screw(A Type)	
	BSB	Binding Head SEMS Screw(B Type)	
	BSF	Binding Head SEMS Screw(F Type)	
	PSA	Pan Head SEMS Screw(A Type)	
	PSB	Pan Head SEMS Screw(B Type)	

	Code	Name	Type
TAPPING SCREW	BTA	Binding Head Tapping Screw(A Type)	
	BTB	Binding Head Tapping Screw(B Type)	
	RTA	Round Head Tapping Screw(A Type)	
	RTB	Round Head Tapping Screw(B Type)	
SETSCREW	SF	Hex Socket Setscrew(Flat Point)	
	SC	Hex Socket Setscrew(Cup Point)	
	SS	Slotted Socket Setscrew(Flat Point)	
WASHER	E	E-Ring (Retaining Washer)	
	W	Flat Washer (Plain)	
	SW	Lock Washer (Spring)	
	LWI	Lock Washer (Internal Teeth)	
	LWE	Lock Washer (External Teeth)	
	TW	Trim Washer (Countersunk)	
NUT	N	Hex Nut	

TEAC CORPORATION 3-7-3 NAKA-CHO MUSASHINO TOKYO PHONE (0422) 53-1111

TEAC CORPORATION OF AMERICA 7733 TELEGRAPH ROAD MONTEBELLO CALIFORNIA 90640 PHONE (213) 726-303

TEAC AUSTRALIA PTY., LTD. 165-167 GLADSTONE STREET SOUTH MELBOURNE VICTORIA 3205 PHONE 69-6000

PRINTED IN JAPAN 0481 SYU 02 D-2 396C