

**The Harman Kardon
Model hk 670**

**AM/FM/Stereo FM
Solid State Receiver**

Technical Manual

harman/kardon

PRECAUTIONS

1. Always disconnect the chassis from power line when soldering. Turning the power switch OFF is not enough. Power line leakage passing through the heating element may destroy the transistors.
2. Never attempt to do any work on the transistor amplifiers without first disconnecting the AC line cord and waiting until the power supply filter capacitors have discharged.
3. Replacement for output and driver transistors, if necessary, must be made from the same beta group as the original type.
4. If one output transistor burns out (open or short) always remove all the output transistors in that channel and check the bias adjustment, the control and other parts in the network with an ohmmeter before inserting a new transistor. All transistors in one channel will be destroyed if the base biasing circuit is open on the emitter end.
5. When mounting a replacement power transistor, be sure that the bottom of the flange, the mica insulators and the surface of the heat sink are free of foreign matter, for they may cause transistor failure.
6. Silicon grease must be applied between the transistor and the mica insulator, and between the mica insulator and the heat sink for better heat conduction.
7. Fuses must be replaced with size and type indicated. Use of other types can expose components to destructive current levels.

ALIGNMENT PROCEDURES

POWER AMPLIFIER IDLING ADJUSTMENT

INSTRUMENTS 1. D. C. V. T. V. M.

NOTE

1. Set function selector switch to AUX position.
2. Set volume control to minimum position.
3. Connect 8 ohm (50W) resistors to left and ground, right and ground speaker terminals.

| STEP | CONNECT OUTPUT METER TO | ADJUST | ADJUST FOR |
|------|--|--------|----------------|
| 1 | D. C. V. T. V. M. to TP6 (+) and TP7 (-) | VR403 | 33mV \pm 4mV |
| 2 | D. C. V. T. V. M. to TP8 (+) and TP9 (-) | VR404 | Same as above |

OUTPUT DC VOLTAGE ZERO ADJUSTMENT

INSTRUMENTS 1. D. C. V. T. V. M.

NOTE

1. Set function selector switch to AUX position.
2. Set volume control to minimum position.
3. Press in speaker 1 push button to ON (button in) position.

| STEP | CONNECT OUTPUT METER TO | ADJUST | ADJUST FOR |
|------|--|--------|---------------|
| 1 | D. C. V. T. V. M. to R CH terminal of speaker system 1 | VR401 | 0V \pm 20mV |
| 2 | D. C. V. T. V. M. to L CH terminal of speaker system 1 | VR402 | Same as above |
| 3 | Confirm the value of idling current once again. | | |

ALIGNMENT PROCEDURES

IN-TUNE INDICATOR LAMP AND MUTING SENSITIVITY BAND WIDTH ADJUSTMENT

- INSTRUMENTS**
1. FM Signal Generator modulated with 1000Hz at 100% (75kHz).
 2. Oscilloscope.
 3. V. T. V. M.

- NOTE**
1. Set function selector switch to FM position.
 2. Set FM muting switch to ON position.
 3. Connect signal source to FM antenna terminals.
 4. Turn VR5 (at cabinet back) to full clockwise position.

| STEP | SIGNAL SOURCE | CONNECT OUTPUT METER TO | DIAL SETTING | ADJUST | ADJUST FOR |
|------|--|------------------------------|-----------------|---------------------|---|
| 1 | 98mHz 47dBf \pm 3dB (125 μ V) of FM signal generator | V. T. V. M. to tape out jack | Tune for signal | VR353 | Slowly counter clockwise from its extreme clockwise position until signal appears in full |
| 2 | 65dBf (1.95 mV) of FM signal generator | In-Tune indicator | Tune for signal | FM Signal generator | Turn frequency dial to clockwise till in-tune indicator lamp goes out and note the frequency of FM signal generator reading |
| 3 | Same as above | Same as above | Same as above | Same as above | Turn frequency dial to counter clockwise till in-tune indicator lamp goes out and note the frequency of FM signal generator reading |
| 4 | | | | VR202 | Repeat steps 2 and 3 and adjust until the difference of frequency from step 2 and 3 becomes 125kHz \pm 20kHz |

FM STEREO INDICATOR LAMP ADJUSTMENT

- INSTRUMENTS**
1. FM Stereo Signal Generator modulated with 1000Hz at 100% (75kHz).

- NOTE**
1. Set function selector switch to FM STEREO position.
 2. Connect signal source to FM antenna terminals.
 3. Set main signal ON and Pilot signal (10%) ON of FM Stereo signal generator.

| SIGNAL SOURCE | CONNECT OUTPUT METER TO | DIAL SETTING | ADJUST | ADJUST FOR |
|--|--------------------------|-----------------|--------|------------|
| 98mHz 31dBf (20 μ V) of FM stereo signal generator | FM stereo indicator lamp | Tune for signal | VR352 | Light ON |

ALIGNMENT PROCEDURES

AM ALIGNMENT PROCEDURES

- INSTRUMENTS**
1. AM Signal Generator modulated with 400 Hz at 30%.
 2. AM IF Generator.
 3. Oscilloscope.
 4. V. T. V. M.

- NOTE**
1. Set function selector switch to AM position.
 2. Connect signal source to a loop placed to radiate signals into AM antenna loop stick (L251).

| STEP | SIGNAL SOURCE | CONNECT OUTPUT METER TO | DIAL SETTING | ADJUST | ADJUST FOR |
|------|--|---|---------------------|--------|--|
| 1 | 455kHz of AM IF generator | V. T. V. M. and oscilloscope to TP1 (+) and TP2 (-) | Quiet point on band | T251 | Maximum and undistorted pattern on oscilloscope. |
| 2 | 1400kHz of AM signal generator | V. T. V. M. to tape out jack | 1400kHz | TC104 | Maximum Output |
| 3 | 600kHz of AM signal generator | Same as above | 600kHz | L252 | Same as above |
| 4 | Repeat steps 2 and 3 for best dial accuracy. | | | | |
| 5 | 1400kHz of AM signal generator | V. T. V. M. to tape out jack | Tune for signal | TC105 | Maximum Output |
| 6 | 600kHz of AM signal generator | Same as above | Same as above | L251 | Same as above |
| 7 | Repeat steps 5 and 6 for best sensitivity. | | | | |

MPX ADJUSTMENT

- INSTRUMENTS**
1. Frequency Counter.
 2. FM Signal Generator.

- NOTE**
1. Set function selector switch to FM STEREO position.
 2. Connect signal source to FM antenna terminals.
 3. Use coaxial cable to connect frequency counter to test points.

| SIGNAL SOURCE | CONNECT OUTPUT METER TO | DIAL SETTING | ADJUST | ADJUST FOR |
|---|----------------------------------|-----------------|--------|---------------------|
| 98mHz 65dBf (970 μ V) of FM signal generator (unmodulation) | Frequency Counter to TP5 and TP2 | Tune for signal | VR301 | 75.9kHz \pm 100Hz |

ALIGNMENT PROCEDURES

FM ALIGNMENT PROCEDURES

- INSTRUMENTS**
1. FM Signal Generator modulated with 1000Hz at 100% (75kHz).
 2. Center Zero Meter.
 3. Distortion Meter.
 4. V. T. V. M.

- NOTE**
1. Set function selector switch to FM position.
 2. Set FM muting switch to OFF position.
 3. Connect signal source to FM antenna terminals.
 4. Set signal weak to obtain an exact tuning point when turning.

| STEP | SIGNAL SOURCE | CONNECT OUTPUT METER TO | DIAL SETTING | ADJUST | ADJUST FOR |
|------|--|-----------------------------------|---|-----------------|--------------------------------------|
| 1 | | V. T. V. M. to tape out jack | Quiet point on band | T101 | Maximum noise |
| 2 | | Center zero meter to TP3 and TP4 | Same as above | T201 | Indicating zero on center zero meter |
| 3 | | V. T. V. M. to tape out jack | Same as above | T202 | Minimum noise |
| 4 | 106mHz 6 dBf (1 μ V) | Same as above | 106mHz | TC101 | Maximum Output |
| 5 | 90mHz 6 dBf (1 μ V) | Same as above | 90mHz | L104 | Same as above |
| 6 | Repeat steps 4 and 5 until no further improvement is noticed. | | | | |
| 7 | 106mHz 6 dBf (1 μ V) | Same as above | Tune for signal | TC102, 103, 104 | Same as above |
| 8 | 90mHz 6 dBf (1 μ V) | Same as above | Same as above | L101, 102, 103 | Same as above |
| 9 | Repeat steps 7 and 8 until no further improvement is noticed. | | | | |
| 10 | 98mHz 65 dBf (970 μ V) | Distortion meter to tape out jack | Tune for zero indication on center zero meter | T202 | Minimum reading on distortion meter |
| 11 | Repeat steps 2 and 10 until no further improvement is noticed. | | | | |

ALIGNMENT PROCEDURES

SEPARATION ADJUSTMENT

- INSTRUMENTS**
1. FM Stereo Signal Generator modulated with 1000kHz at 100% (75kHz).
 2. (L + R = 45% L - R = 45% 19kHz = 9%.)
 3. V. T. V. M.

- NOTE**
1. Set function selector switch to FM STEREO position.
 2. Connect signal source to FM antenna terminals.
 3. Set signal weak to obtain an exact tuning point when tuning.

| STEP | SIGNAL SOURCE | CONNECT OUTPUT METER TO | DIAL SETTING | ADJUST | ADJUST FOR |
|------|--|-----------------------------------|-----------------|------------|----------------|
| 1 | Set L CH signal ON at FM stereo signal generator | | | | |
| 2 | 98mHz 65 dBf (970μV) of FM stereo signal generator | V. T. V. M. to R CH tape out jack | Tune for signal | VR302, 303 | Minimum Output |
| 3 | Set R CH signal ON at FM stereo signal generator. | | | | |
| 4 | 98mHz 65 dBf (970μV) of FM stereo signal generator | V. T. V. M. to L CH tape out jack | Tune for signal | VR302, 303 | Minimum Output |

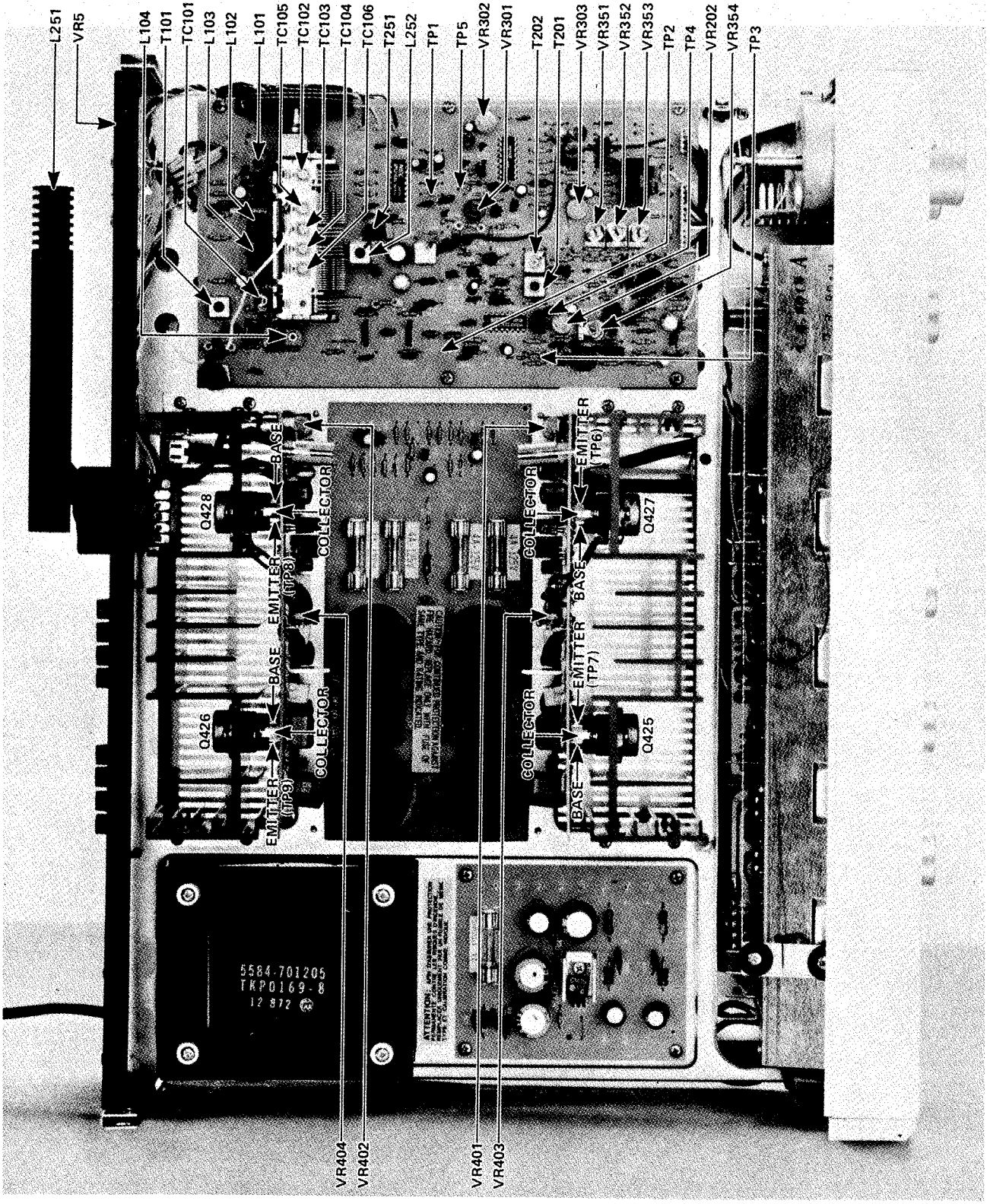
QUIETING METER ADJUSTMENT

- INSTRUMENT**
1. FM Signal Generator modulated with 1000Hz at 100% (75kHz).

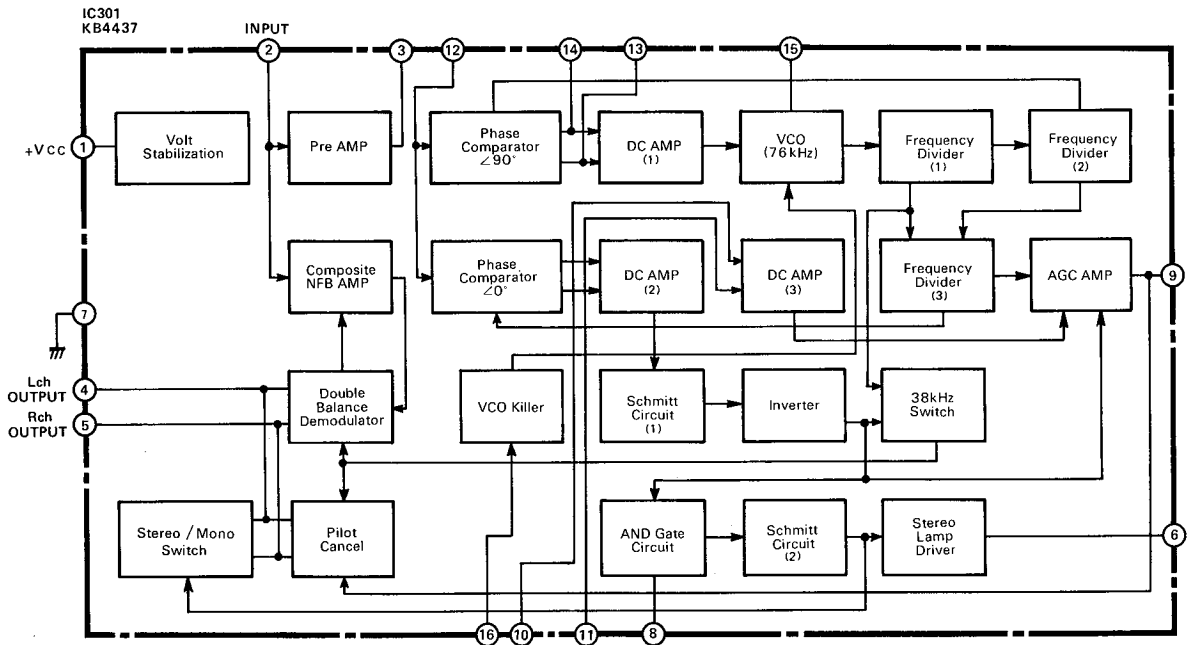
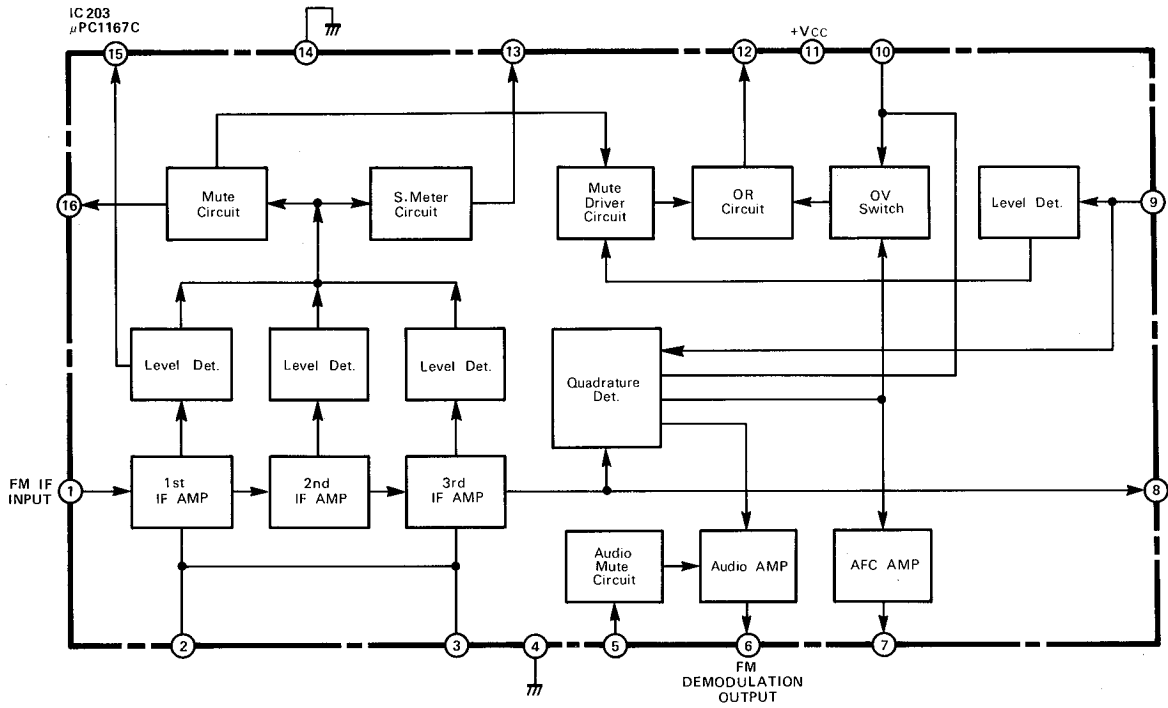
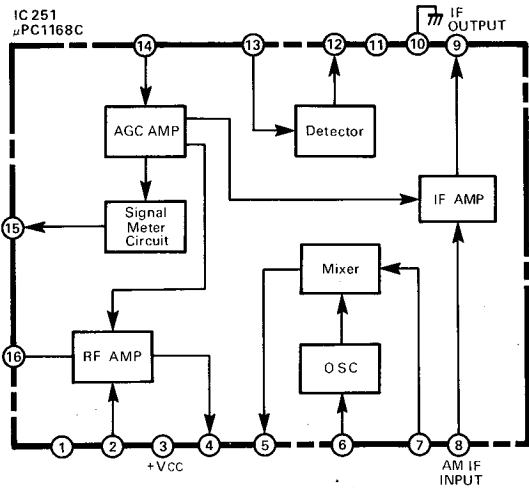
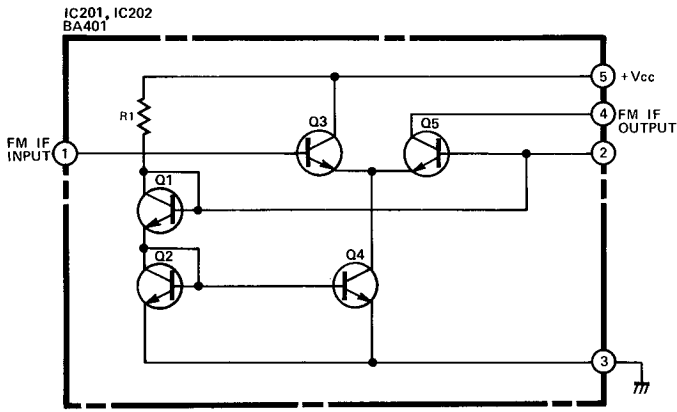
- NOTE**
1. Set function selector switch to FM position.
 2. Connect signal source to FM antenna terminals.
 3. Set signal weak to obtain an exact tuning point when tuning.

| STEP | SIGNAL SOURCE | DIAL SETTING | ADJUST | ADJUST FOR |
|------|---|-----------------|--------|---|
| 1 | 98mHz 51dBf (200μV) of FM signal generator | Tune for signal | VR351 | Indicating 9.0 on signal strength meter |
| 2 | 98mHz 33dBf (25μV) | Same as above | VR354 | Indicating 5 on signal strength meter |
| 3 | Repeat steps 1 and 2 until above 2 steps are satisfied. | | | |

ALIGNMENT POINTS



IC BLOCK DIAGRAM



SCHEMATIC NOTES AND DIAGRAMS

1. All resistors are 1/4 watt, $\pm 5\%$, unless noted otherwise. Values are in ohms.
K = 1000 M = 1000K.
2. All capacitance values are in MF unless noted otherwise. RF = MMF.
3. Function selector switch (SW2) is in PHONO position.

VOLTAGE CHART

AC120V
No Signal
Chassis Ground

Volume Control at Minimum
Tone Controls at Mechanical Center

| | | |
|------------------|------------------|------------------|
| +B1 +43V | +B4 +14.2V | -B2 -43V |
| +B2 +43V | B5 +13V | -B3 -26.4V |
| +B3 +26.4V | -B1 -43V | -B4 -14.2V |

FM POSITION

| | BASE | EMITTER | COLLECTOR |
|-----------|---------|---------|-----------------------|
| Q1 | +13.6V | +13.0V | +19.4V |
| Q2 | +27.0V | +26.4V | +33.5V |
| Q3 | -27.0V | -26.4V | -32.4V |
| Q31 | - 0.7V | - 0.1V | - 0.2V |
| Q32 | - 0.6V | 0.0V | - 0.1V |
| Q33 | - 0.6V | 0.0V | - 4.3V |
| Q34 | - 0.6V | 0.0V | - 0.1V |
| Q103 | + 3.5V | + 4.9V | + 9.5V |
| Q201 | + 3.6V | + 3.3V | +12.4V |
| Q202 | +12.4V | +13.0V | + 4.2V |
| Q203 | 0.0V | 0.0V | + 0.03V |
| Q204 | + 0.03V | 0.0V | +10.6V |
| Q301, 302 | + 8.4V | + 9.0V | -24.0V |
| Q303, 304 | -24.0V | -24.7V | + 4.7V |
| Q305, 306 | - 2.4V | 0.0V | 0.0V |
| Q351 | + 0.6V | 0.0V | + 1.0V |
| Q352 | + 1.0V | + 0.6V | + 7.3V |
| Q353 | + 0.6V | 0.0V | + 1.5V |
| Q354 | + 1.5V | + 0.9V | +13.0V |
| Q355 | + 4.7V | + 4.7V | +13.0V |
| Q356 | + 1.2V | + 0.6V | +12.3V |
| Q357 | +11.8V | +12.3V | + 0.1V |
| Q358 | + 0.7V | + 0.03V | + 0.05V |
| Q359 | 0.0V | + 0.1V | + 0.03V |
| | + 0.6V | 0.0V | + 0.8V (FM Muting ON) |
| Q360 | + 0.03V | + 0.1V | + 0.2V |
| | + 0.8V | 0.0V | +10.6V (FM Muting ON) |
| Q361 | + 0.14V | - 0.45V | +13.0V |
| | +10.6V | + 9.9V | +13.0V (FM Muting ON) |
| Q362 | + 0.7V | 0.0V | 0.0V |
| Q363 | + 0.05V | + 0.04V | +10.5V |
| Q401, 402 | -12.1V | -12.7V | - 0.7V |
| Q403, 404 | - 0.02V | - 0.6V | +40.8V |
| Q405, 406 | - 0.02V | - 0.6V | +40.8V |
| Q407, 408 | -40.7V | -41.4V | -40.7V |
| Q409, 410 | +40.8V | +41.4V | - 4.2V |
| Q411, 412 | -40.7V | -41.4V | - 1.2V |

SCHEMATIC NOTES AND DIAGRAMS

| | BASE | EMITTER | COLLECTOR |
|-----------|---------|---------|-----------|
| Q413, 414 | +40.8V | +41.5V | + 1.2V |
| Q415, 416 | + 1.3V | - 1.2V | + 1.2V |
| Q417, 418 | - 1.3V | - 0.7V | -42.0V |
| Q419, 420 | - 0.01V | + 0.8V | +42.2V |
| Q421, 422 | -42.0V | -42.6V | - 0.6V |
| Q423, 424 | +42.2V | +42.6V | + 0.7V |
| Q425, 426 | - 0.6V | + 0.03V | -43.0V |
| Q427, 428 | + 0.7V | + 0.09V | +43.0V |
| Q429, 430 | + 0.03V | + 0.08V | -42.2V |
| Q431, 432 | -42.2V | -42.8V | - 0.07V |
| Q501, 502 | - 0.05V | - 0.6V | +10.7V |
| Q503, 504 | - 0.05V | - 0.6V | +10.8V |
| Q505, 506 | -12.7V | -13.4V | - 0.03V |
| Q507, 508 | +10.7V | +11.4V | - 0.03V |
| Q509, 510 | - 0.2V | - 0.8V | +13.8V |
| Q511, 512 | - 0.6V | - 1.2V | +13.8V |
| Q701, 702 | - 0.06V | - 0.6V | +25.2V |
| Q703, 704 | +25.2V | +25.7V | + 3.3V |
| Q705, 706 | + 3.3V | + 2.7V | +25.7V |
| Q707, 708 | -25.2V | -25.8V | + 2.7V |

| | DRAIN | SOURCE | GATE 1 | GATE 2 |
|------|--------|--------|--------|--------|
| Q4 | +33.5V | +27.0V | +27.0V | |
| Q5 | -27.0V | -32.4V | -32.4V | |
| Q6 | +19.4V | +13.7V | +13.7V | |
| Q101 | + 8.0V | + 1.5V | + 1.0V | +3.6V |
| Q102 | +10.2V | + 0.4V | 0.0V | 0.0V |

IC201

1. + 1.4V
2. + 1.4V
3. 0.0V
4. +10.5V
5. +11.4V

IC202

1. + 1.4V
2. + 1.4V
3. 0.0V
4. +11.1V
5. +12.2V

IC203

1. + 2.2V
2. + 2.2V
3. + 2.2V
4. 0.0V
5. + 0.1V
6. + 5.3V
7. + 5.3V
8. + 5.1V
9. + 5.1V
10. + 5.1V
11. +13.0V
12. + 1.1V
13. + 0.7V
14. 0.0V
15. + 5.2V
16. + 6.0V

IC301

- | | |
|-----------|-------------|
| 1. +13.0V | 9. + 0.8V |
| 2. + 3.2V | 10. + 2.5V |
| 3. + 5.7V | 11. + 2.5V |
| 4. + 8.4V | 12. + 2.6V |
| 5. + 8.4V | 13. + 2.6V |
| 6. + 9.4V | 14. + 2.6V |
| 7. 0.0V | 15. + 3.6V |
| 8. + 9.9V | 16. + 0.05V |

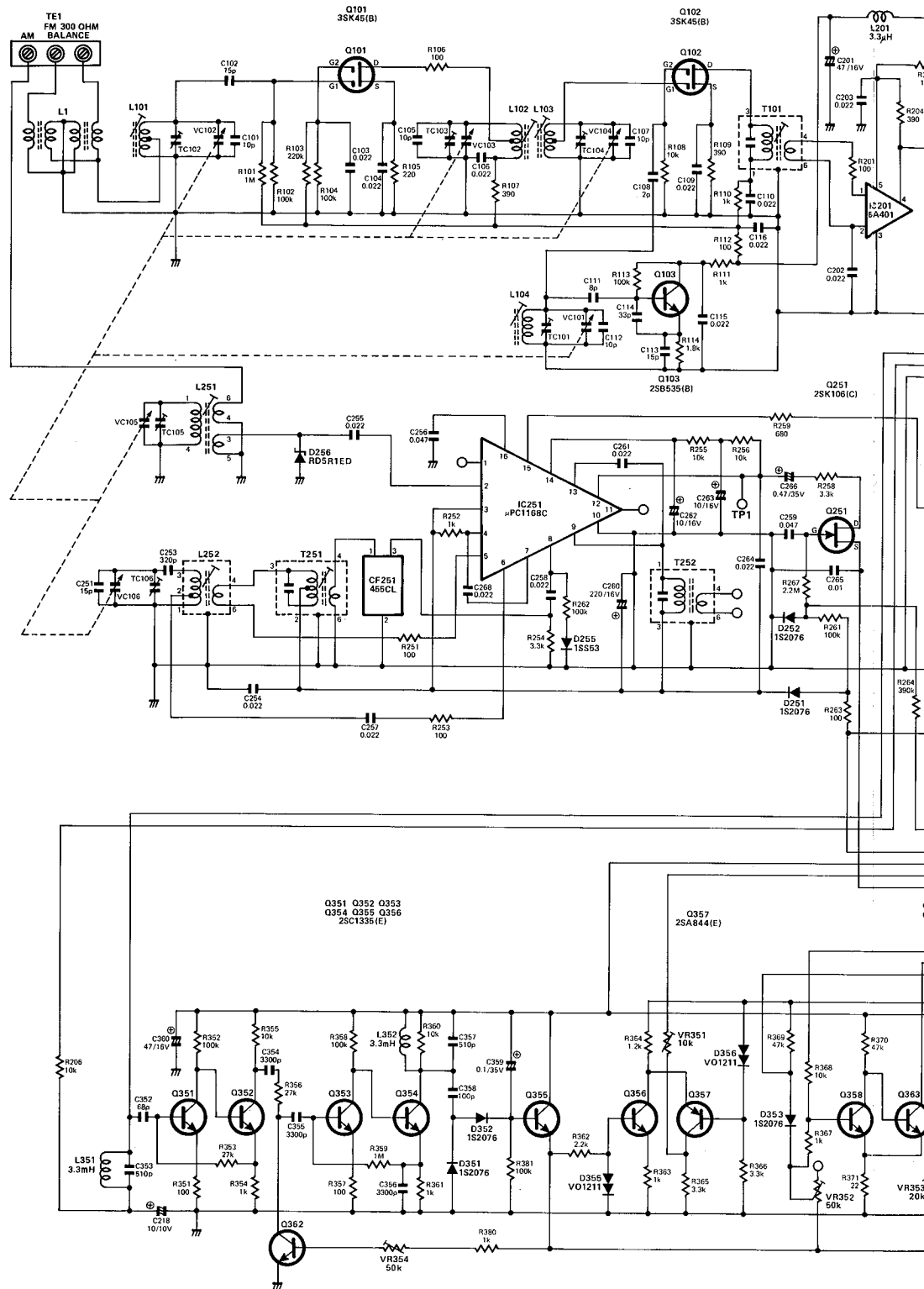
AM POSITION

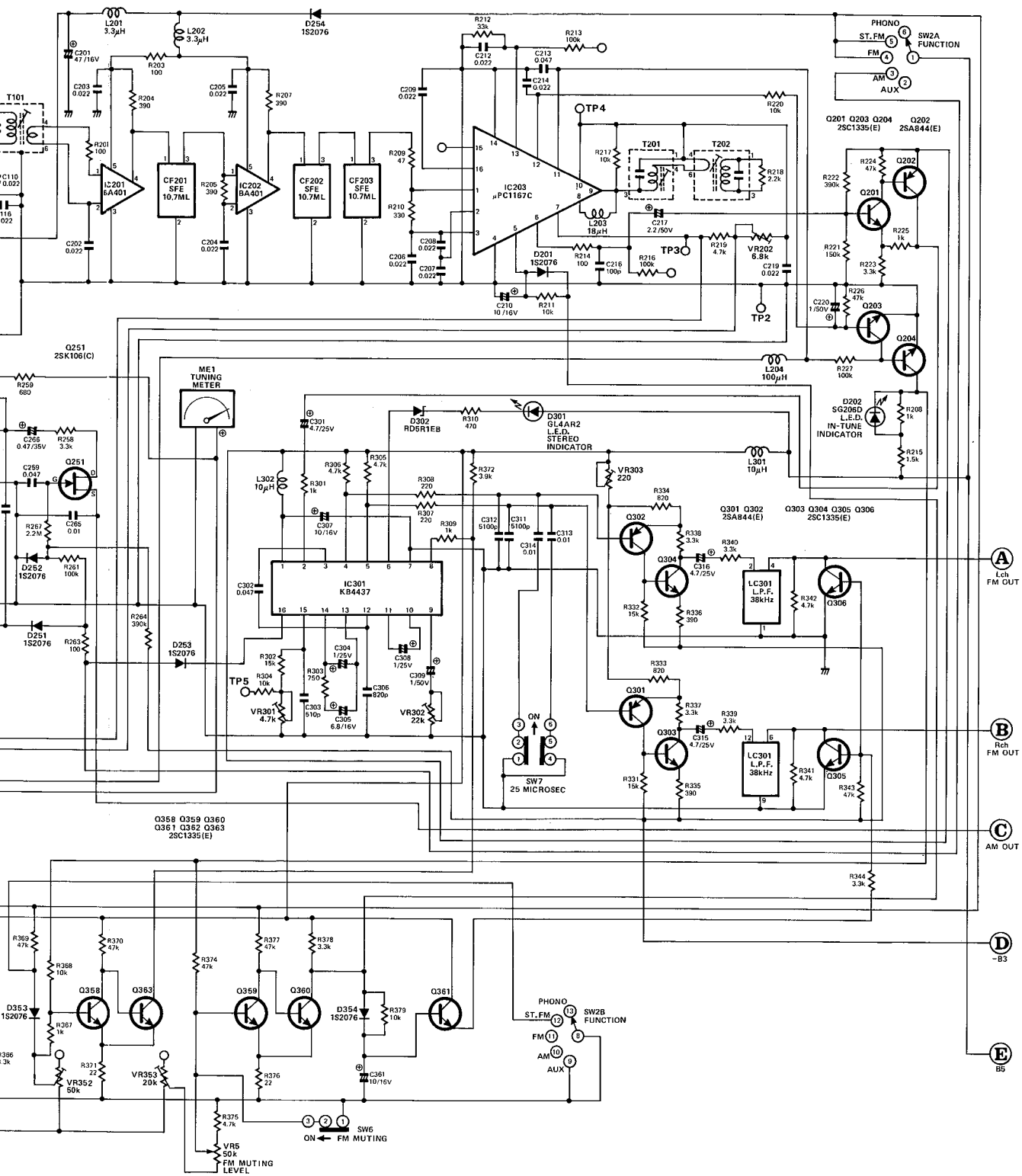
| | DRAIN | SOURCE | GATE |
|------|-------|--------|-------|
| Q251 | 0V | 0V | +0.3V |

IC251

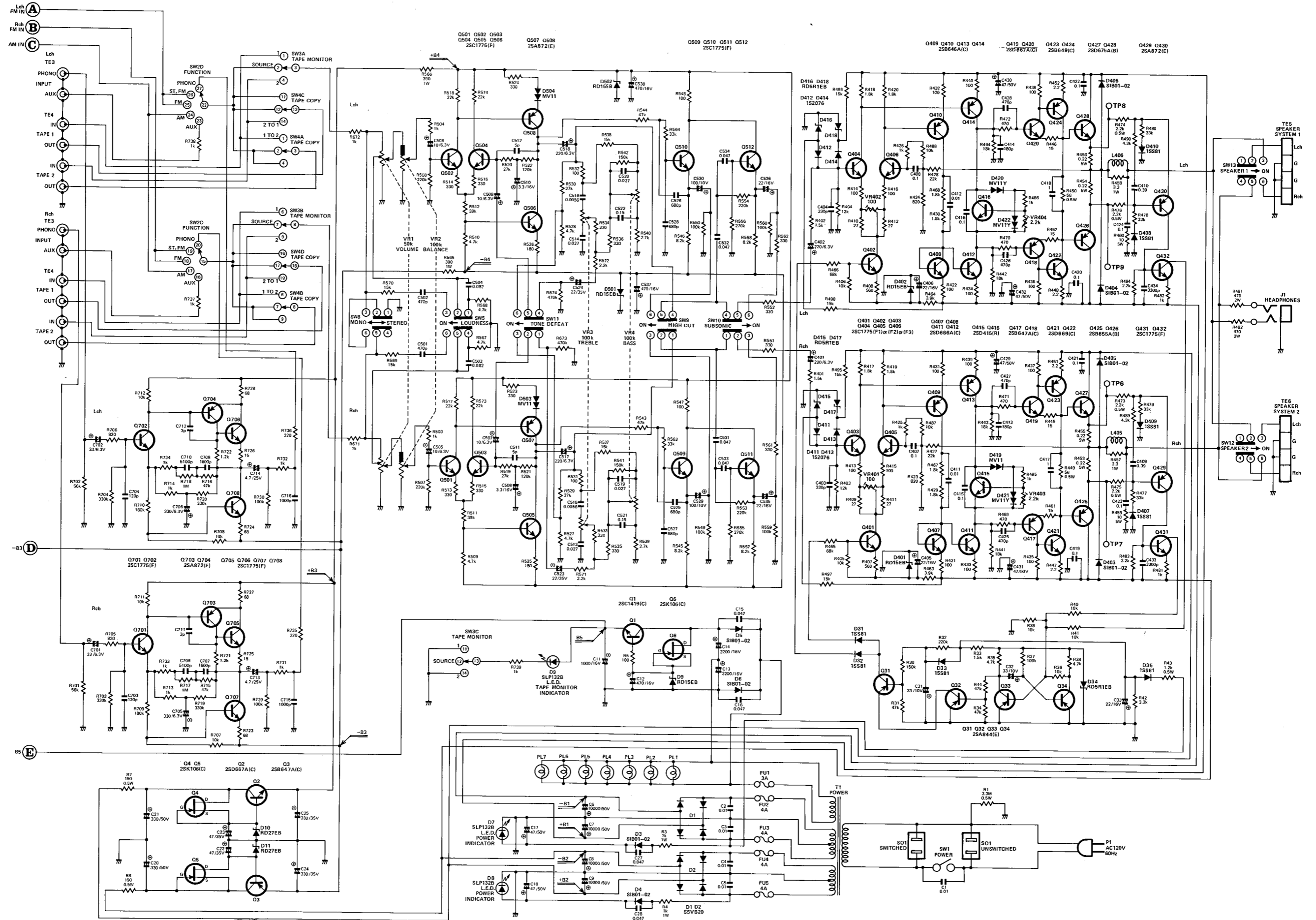
- | | | | |
|-----------|-----------|------------|------------|
| 1. 0.0V | 5. +10.8V | 9. +10.9V | 13. + 2.7V |
| 2. + 2.7V | 6. + 2.8V | 10. 0.0V | 14. + 2.0V |
| 3. +10.9V | 7. + 1.3V | 11. 0.0V | 15. 0.0V |
| 4. + 8.7V | 8. + 0.7V | 12. + 2.1V | 16. + 1.3V |

SCHEMATIC DIAGRAM

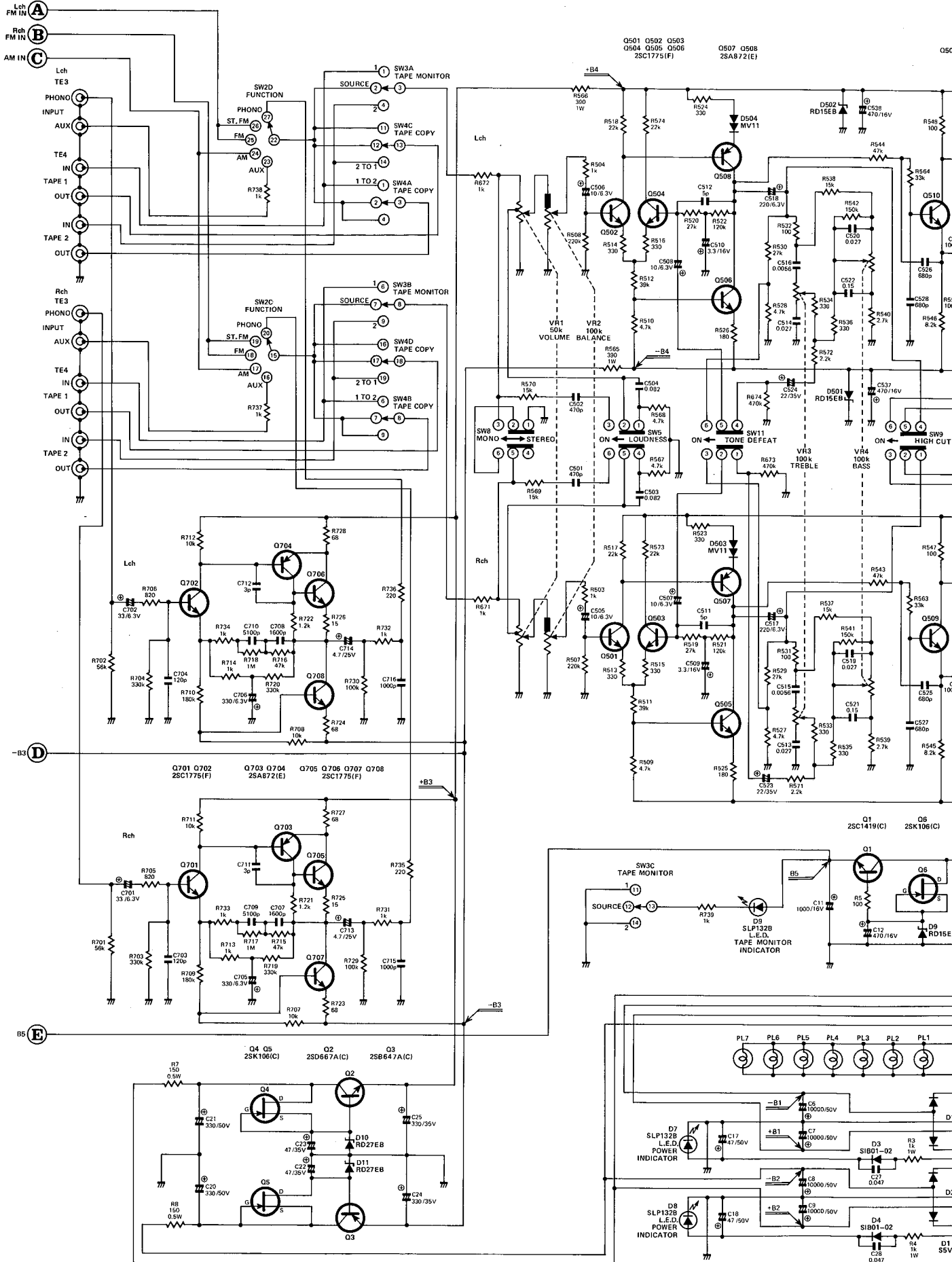




SCHEMATIC DIAGRAM

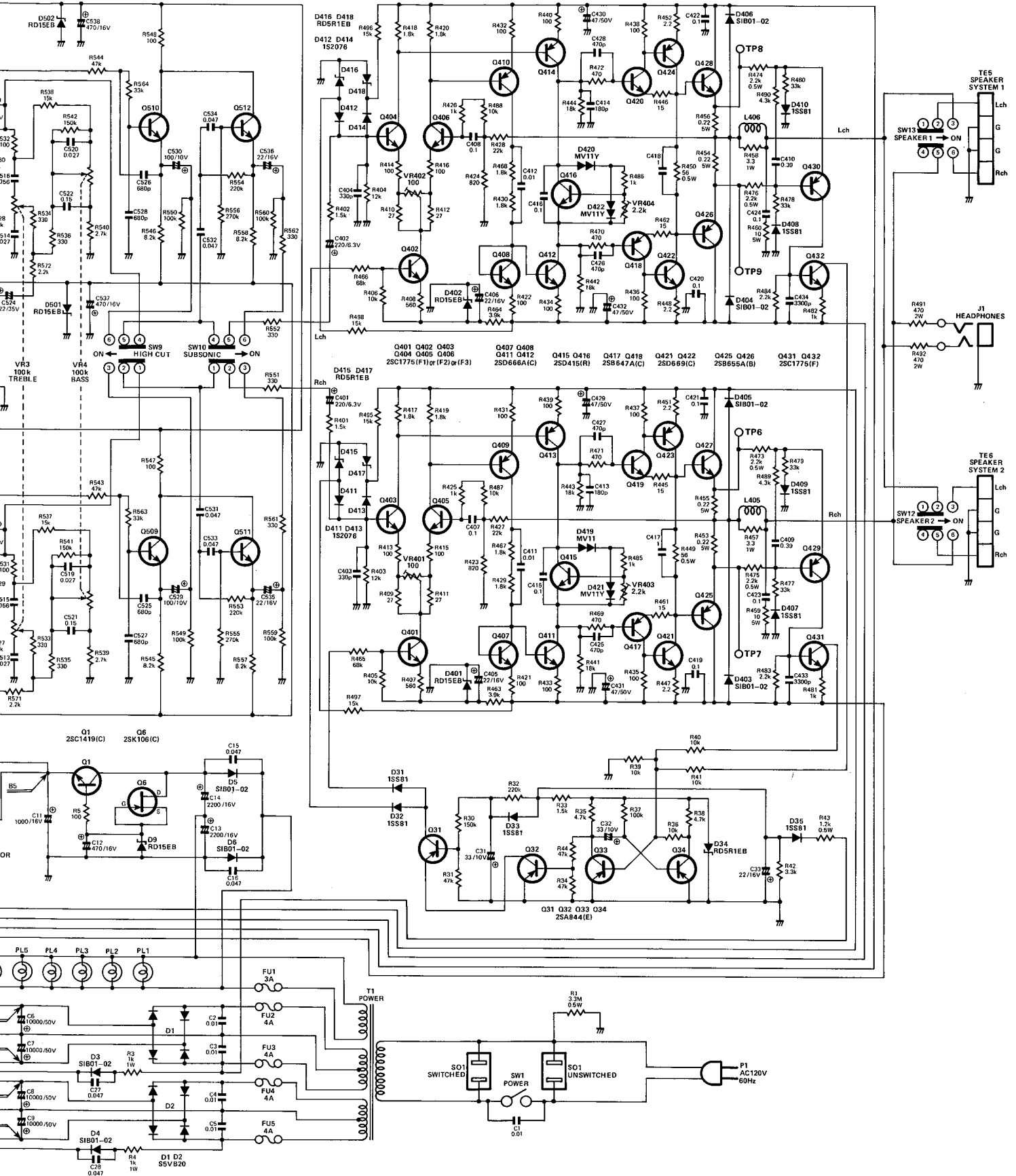


SCHEMATIC DIAGRAM

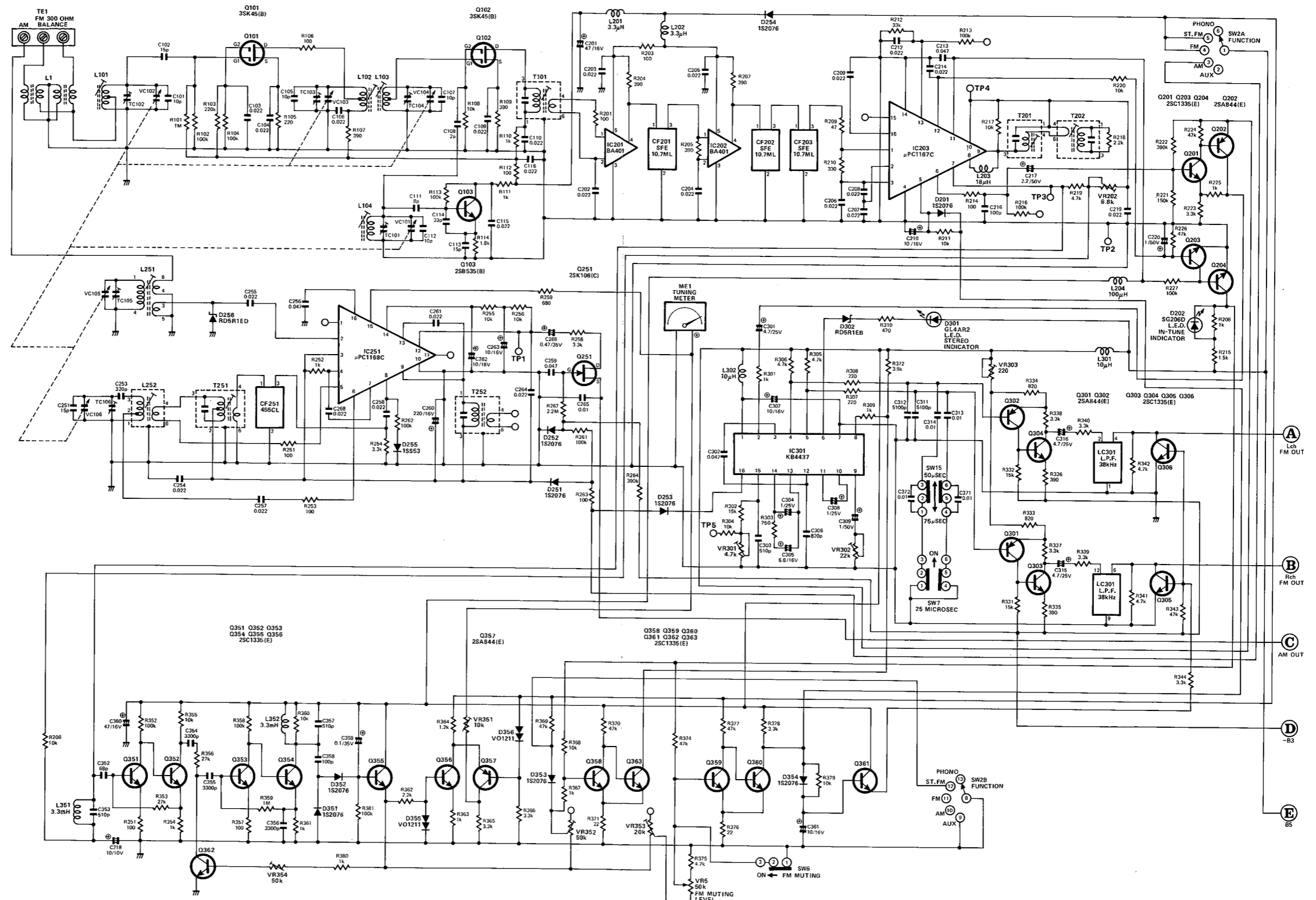


Q509 Q510 Q511 Q512
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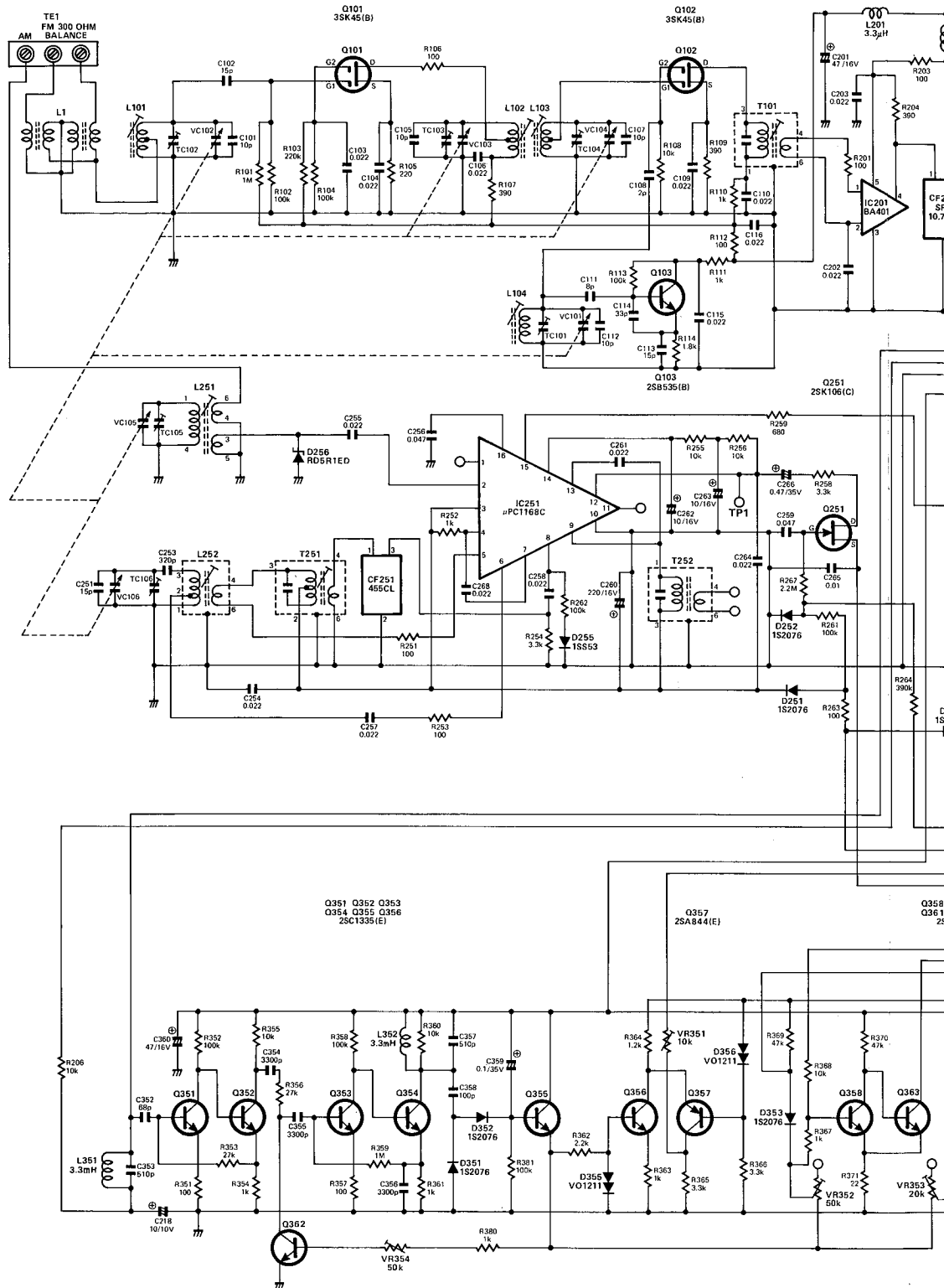
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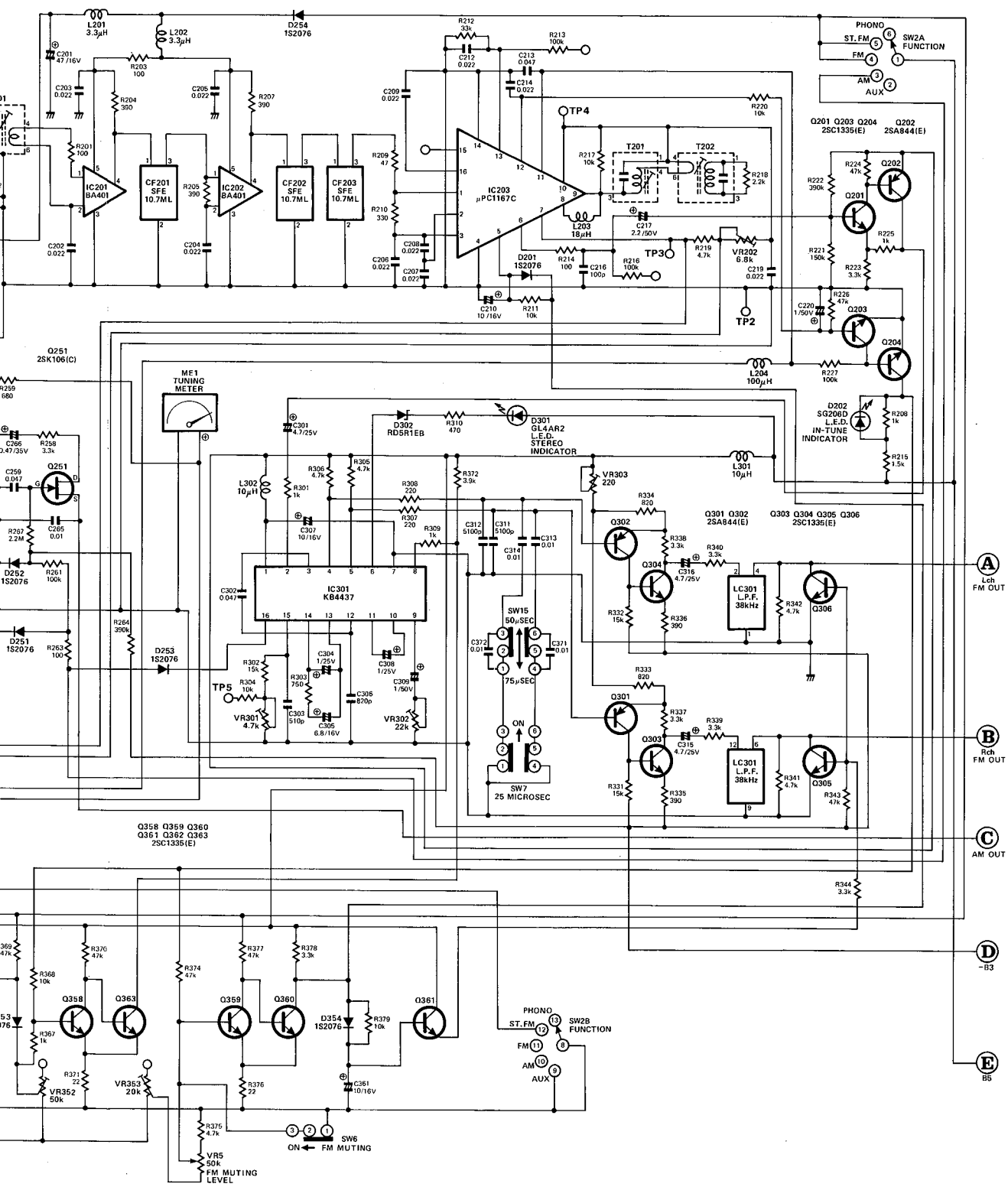


SCHEMATIC DIAGRAM – MULTI VOLTAGE

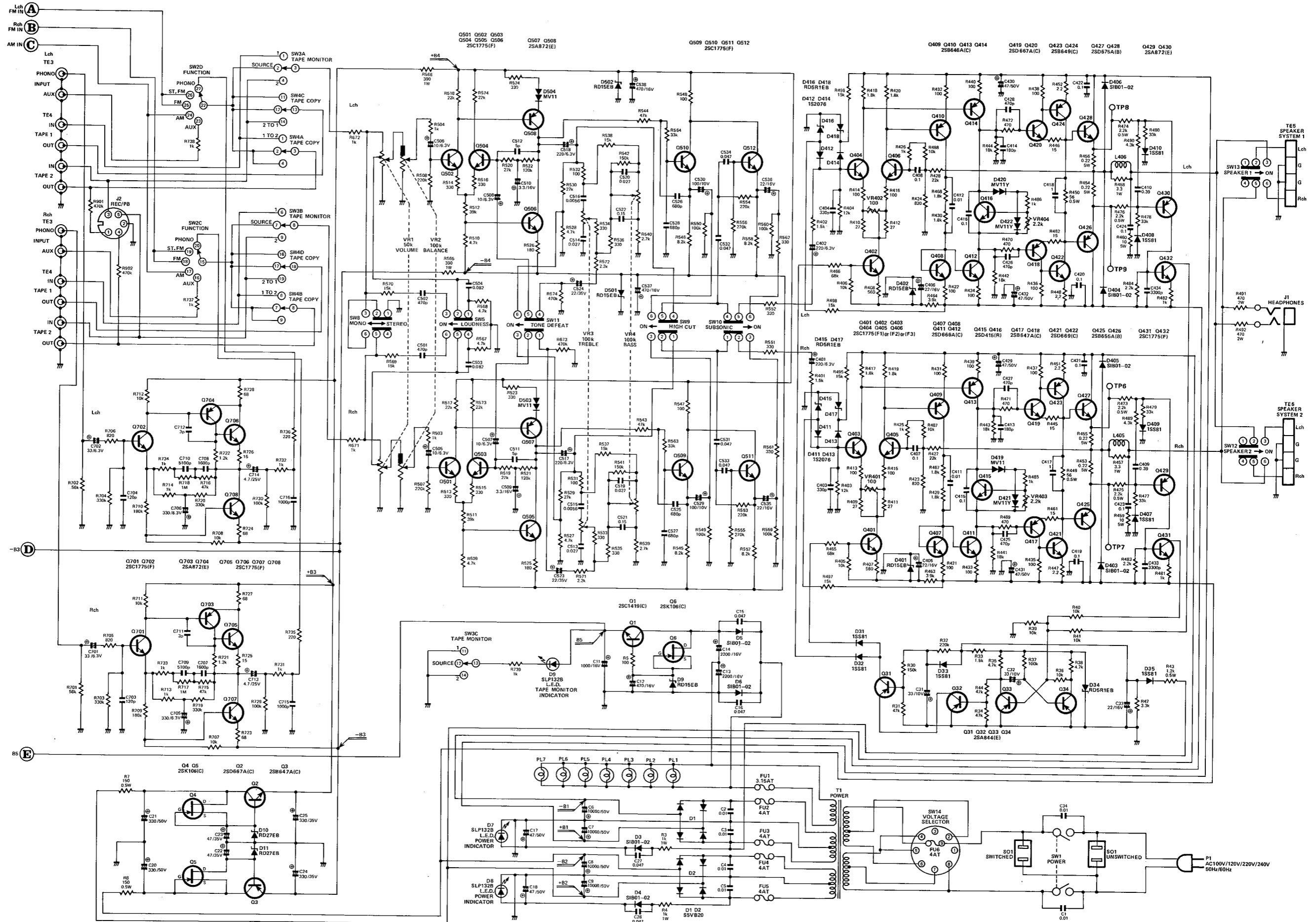


SCHEMATIC DIAGRAM – MULTI VOLTAGE

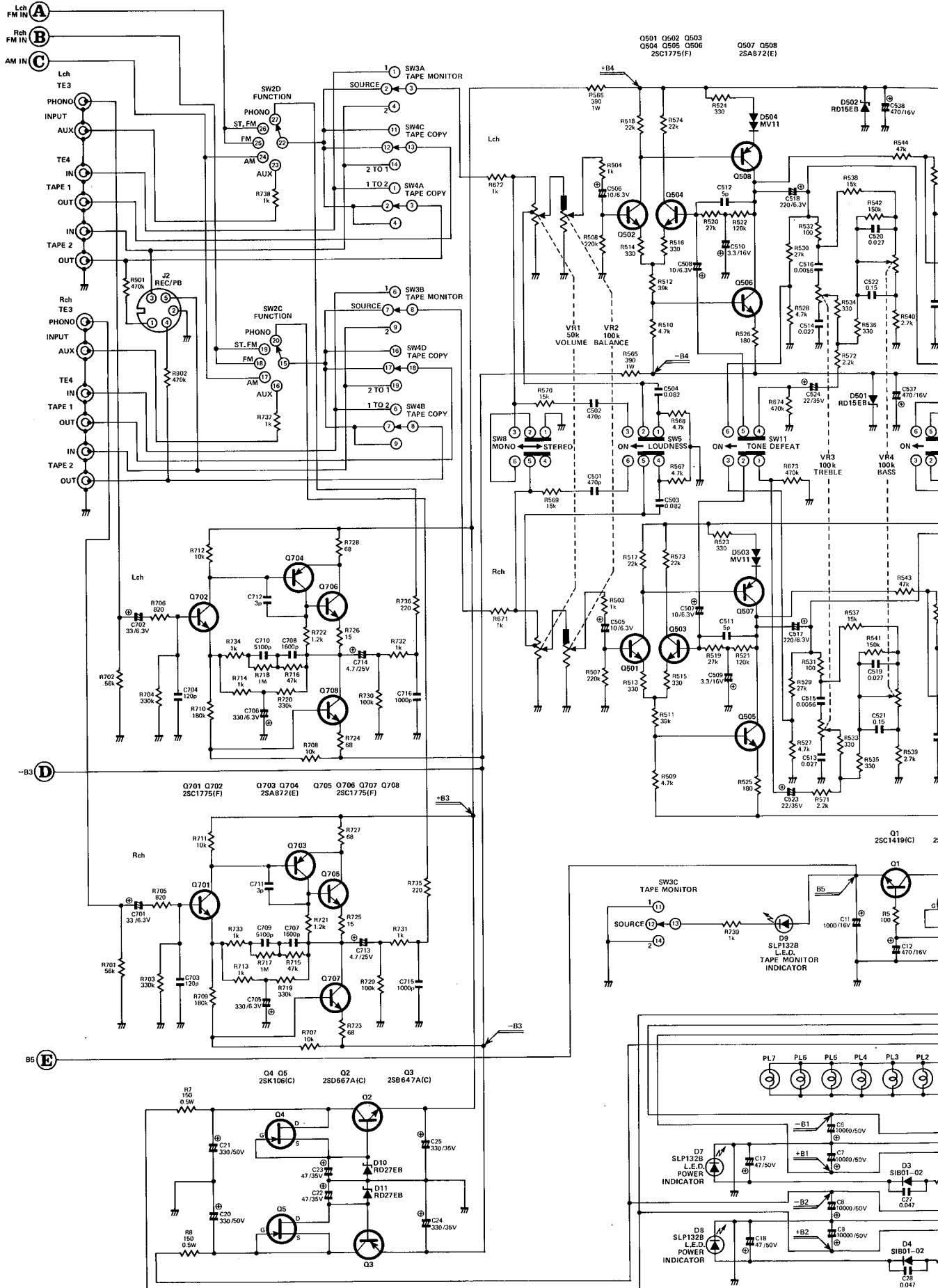




SCHEMATIC DIAGRAM – MULTI VOLTAGE



SCHEMATIC DIAGRAM – MULTI VOLTAGE



Q509 Q510 Q511 Q512
2SC1775(F)

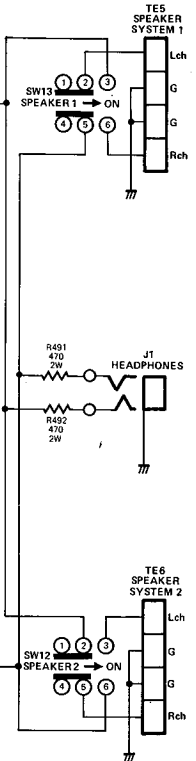
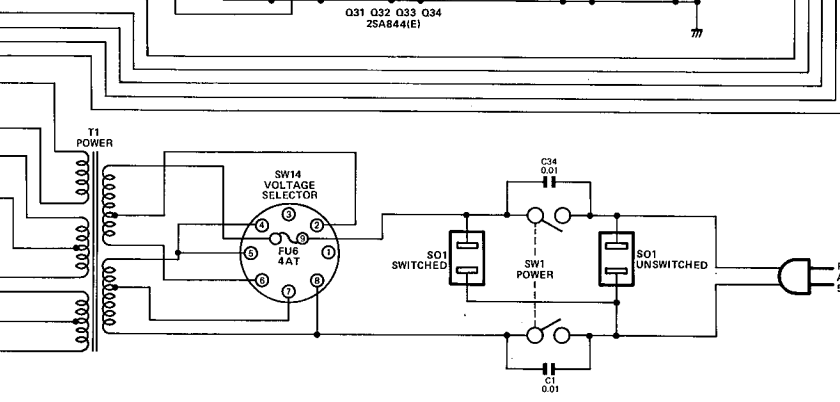
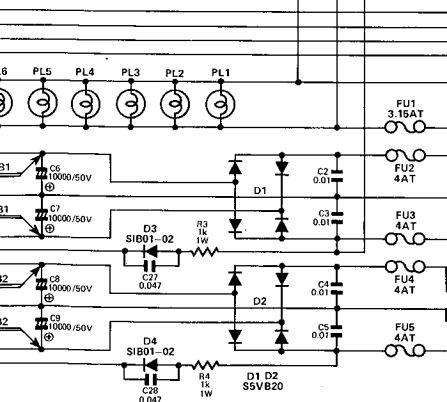
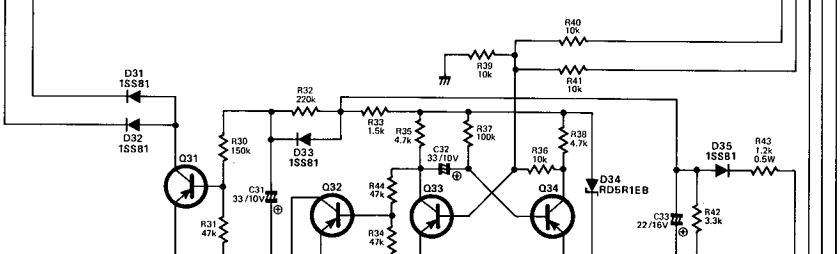
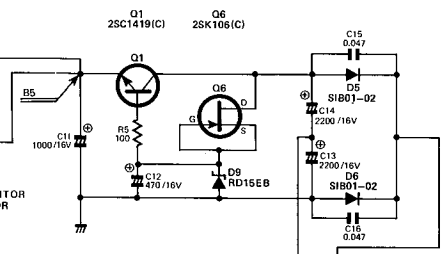
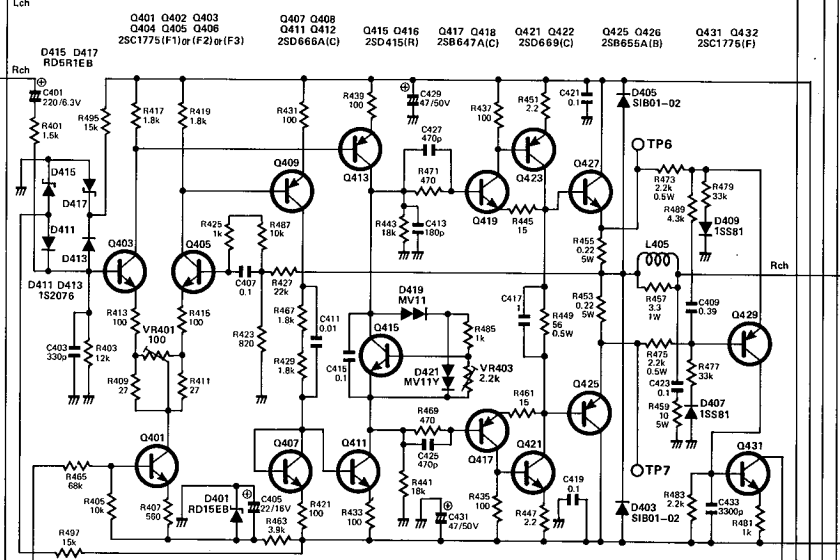
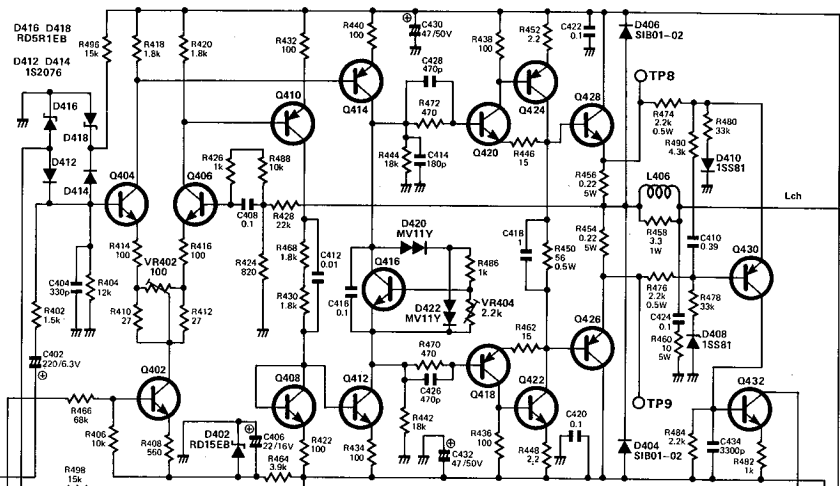
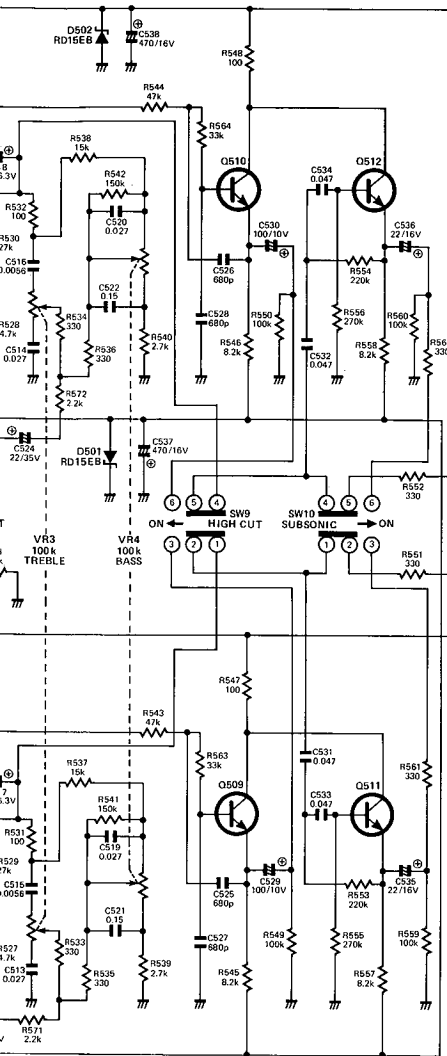
Q409 Q410 Q413 Q414
2SB646(A)(C)

Q419 Q420
2SD667A(C)

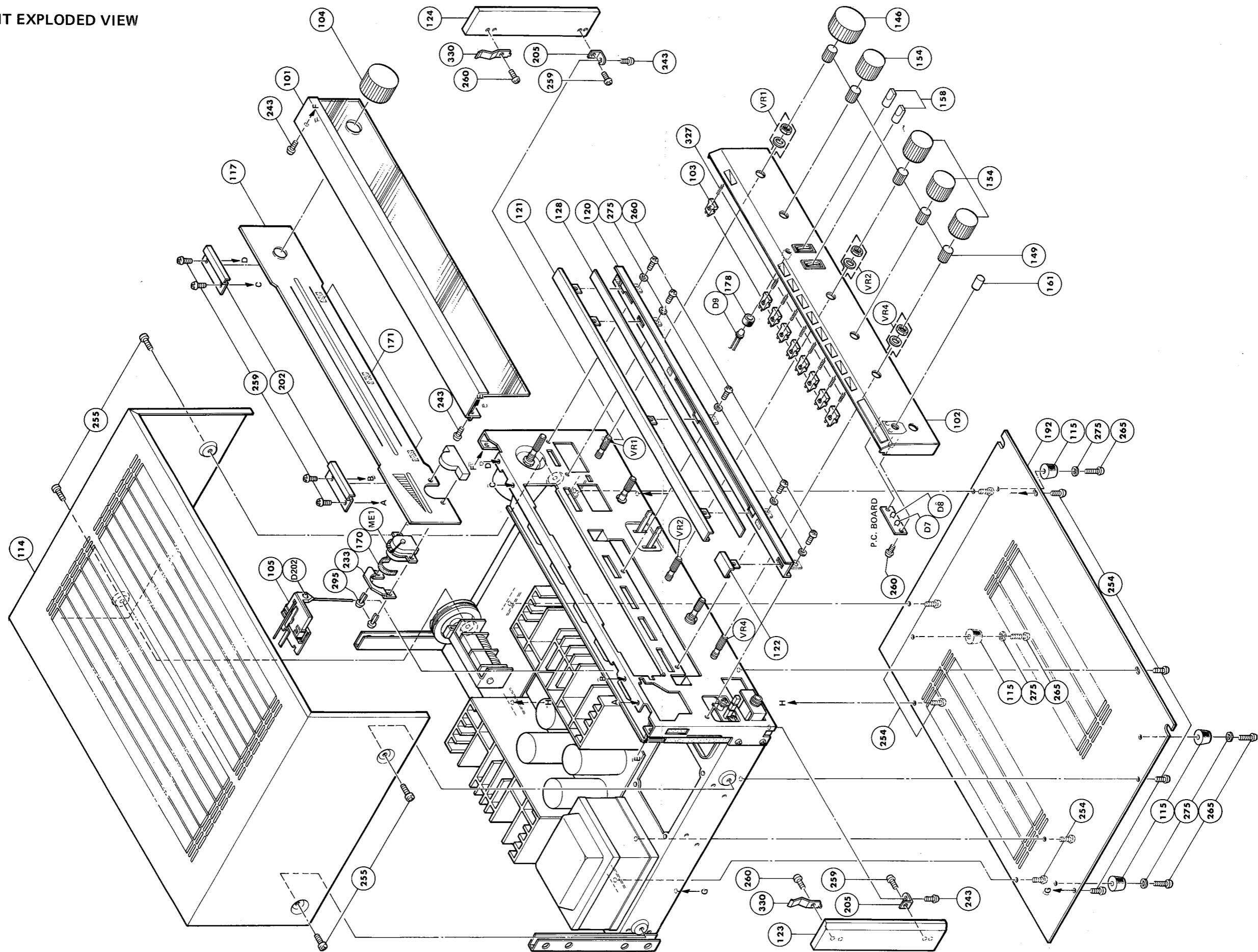
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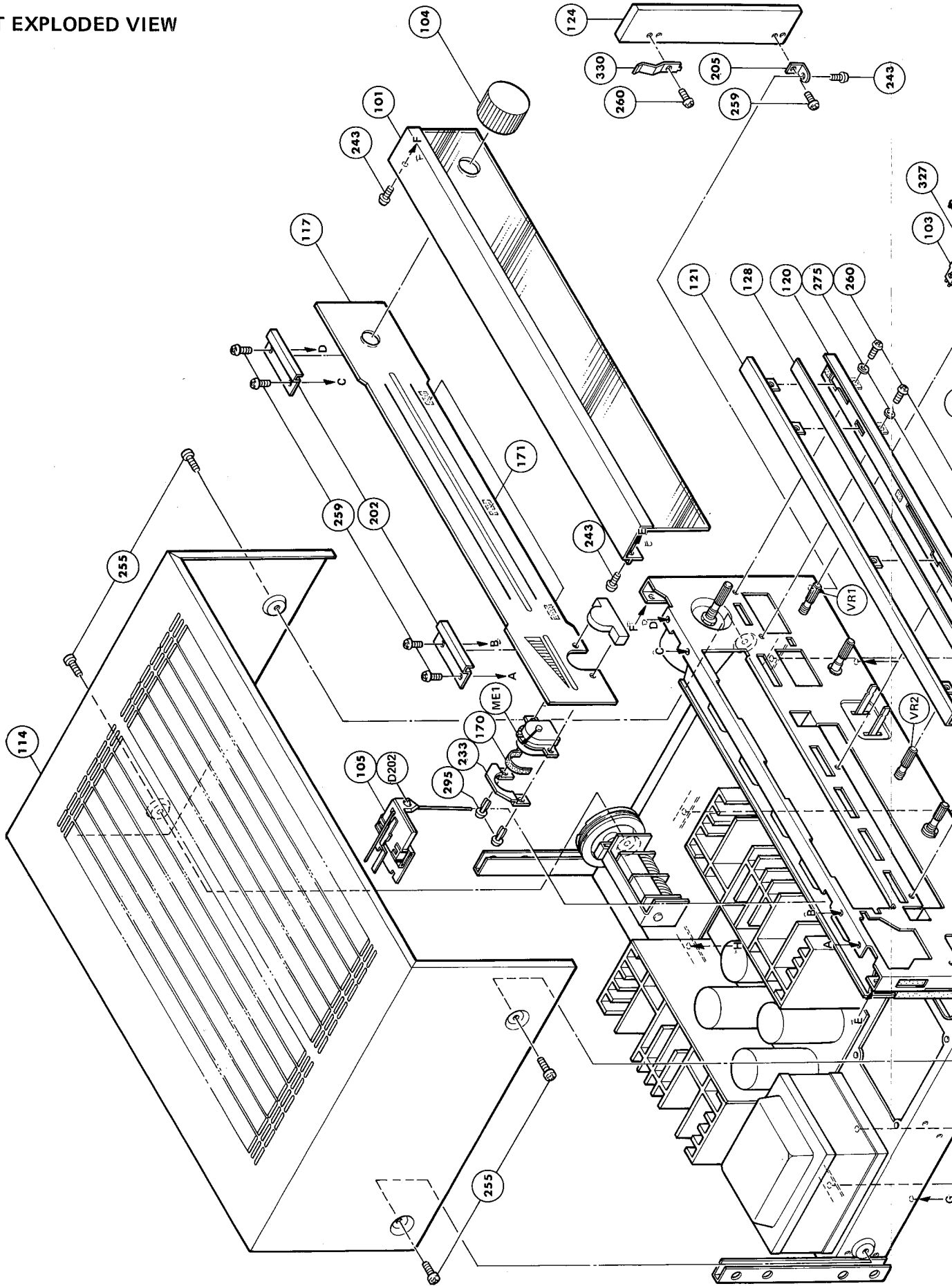
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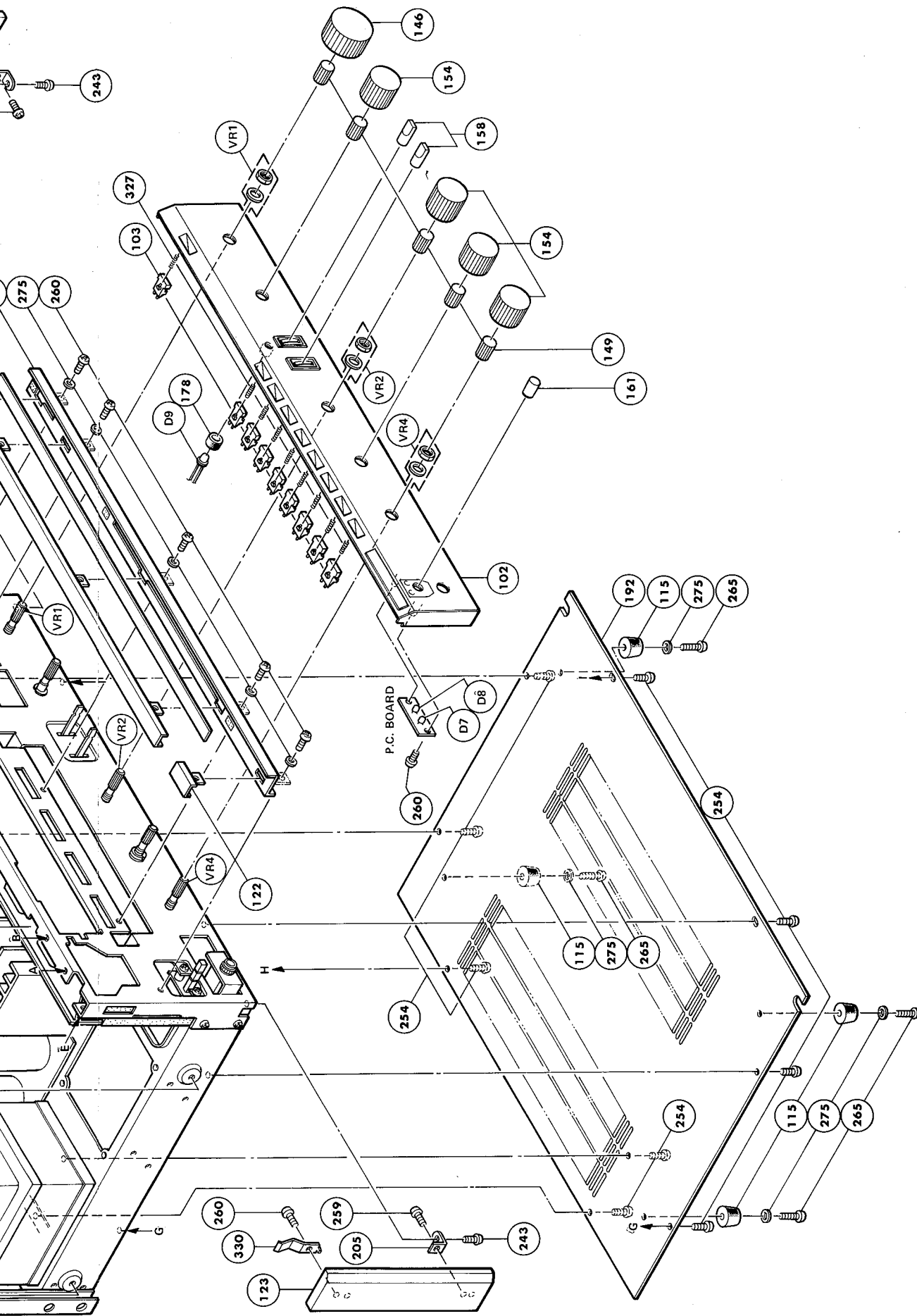


GENERAL UNIT EXPLODED VIEW

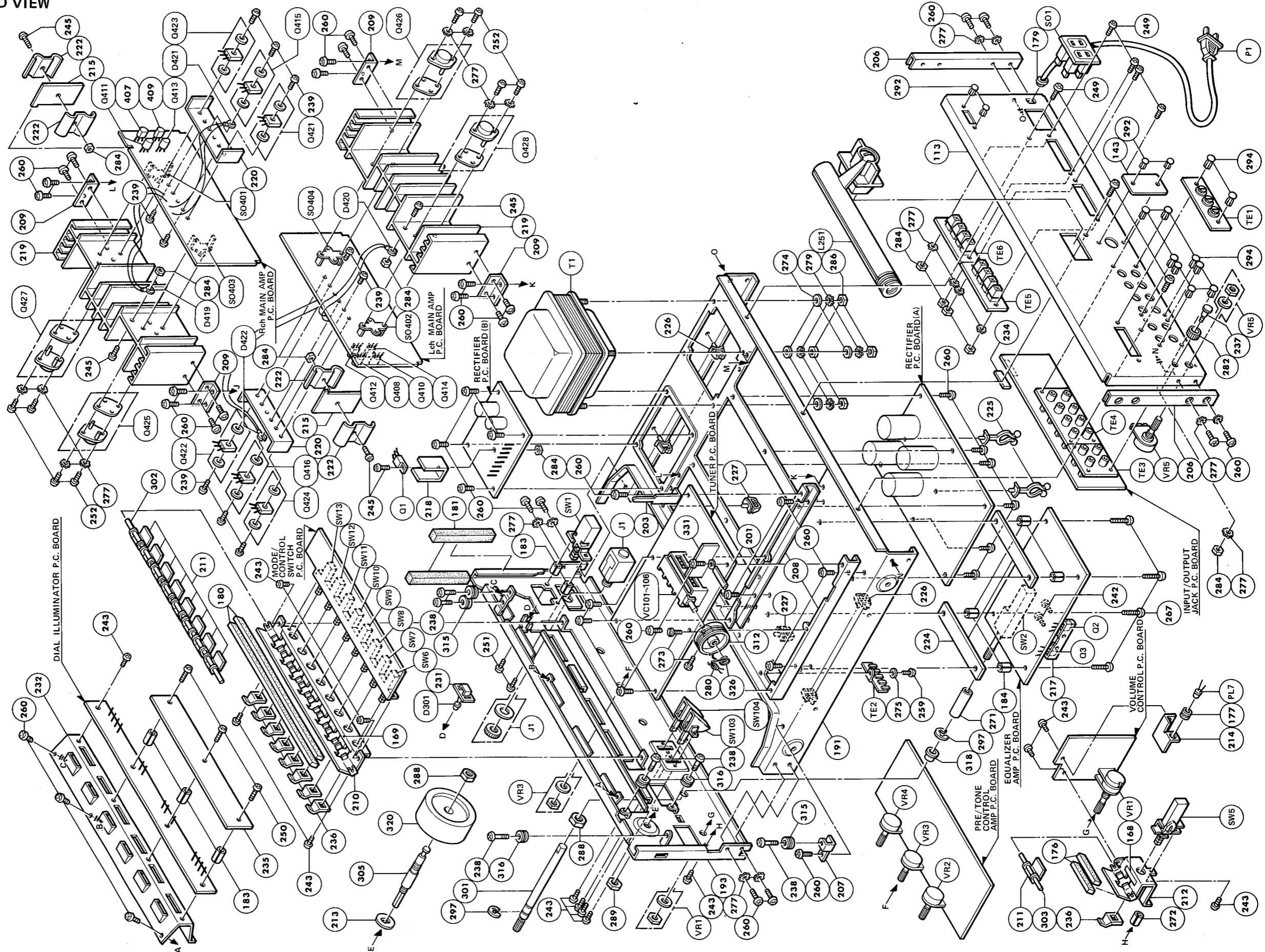


GENERAL UNIT EXPLODED VIEW

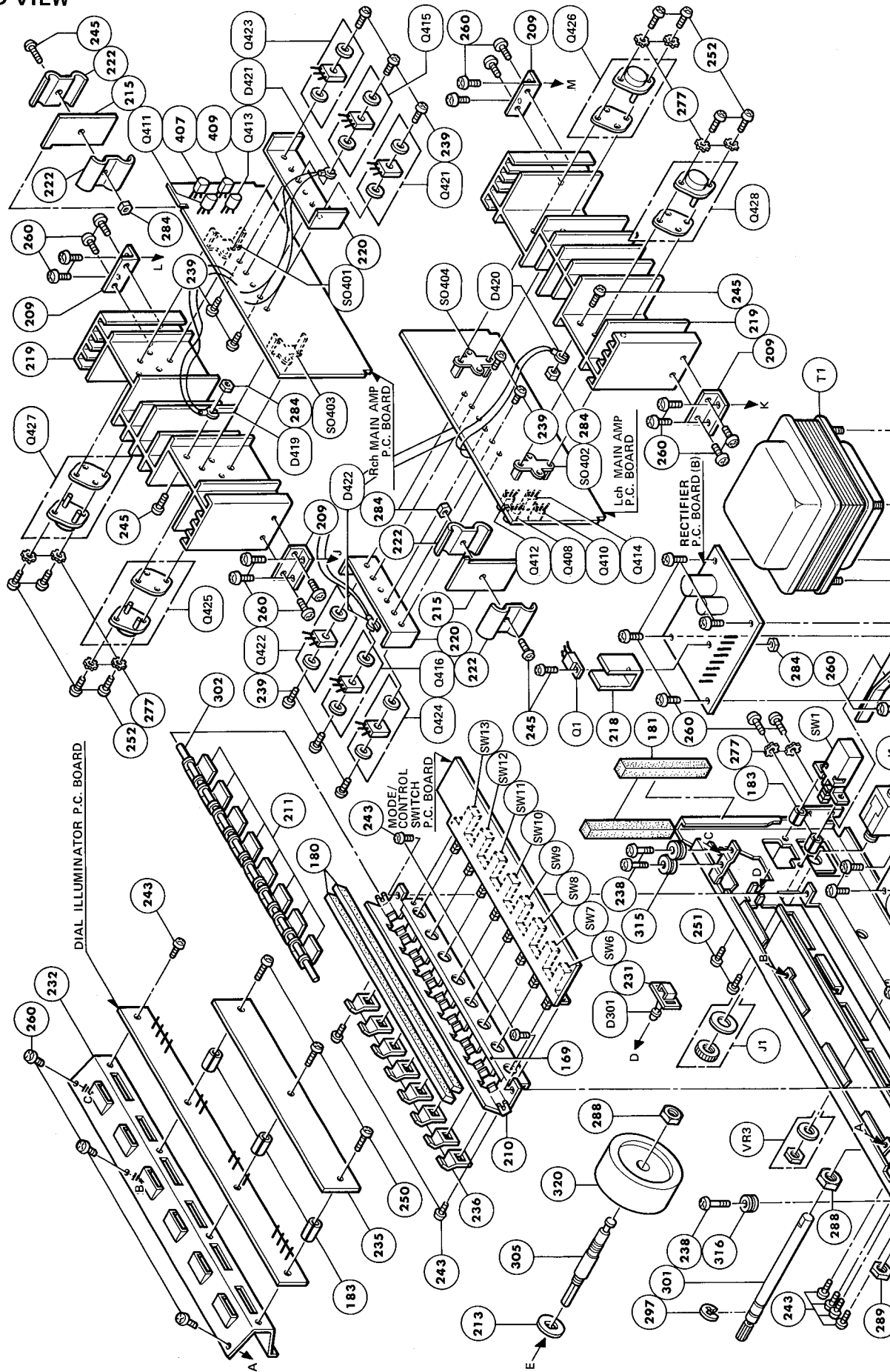


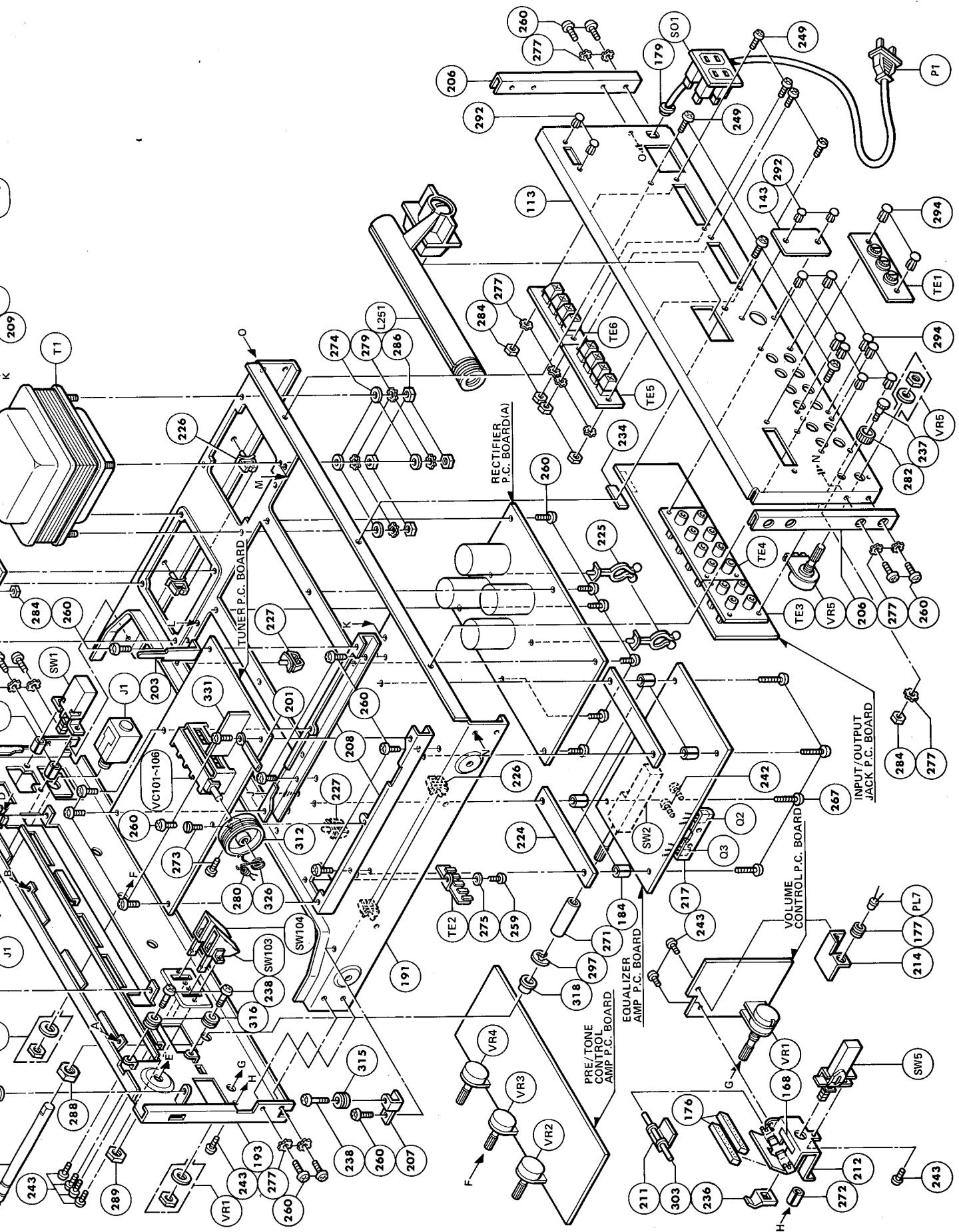


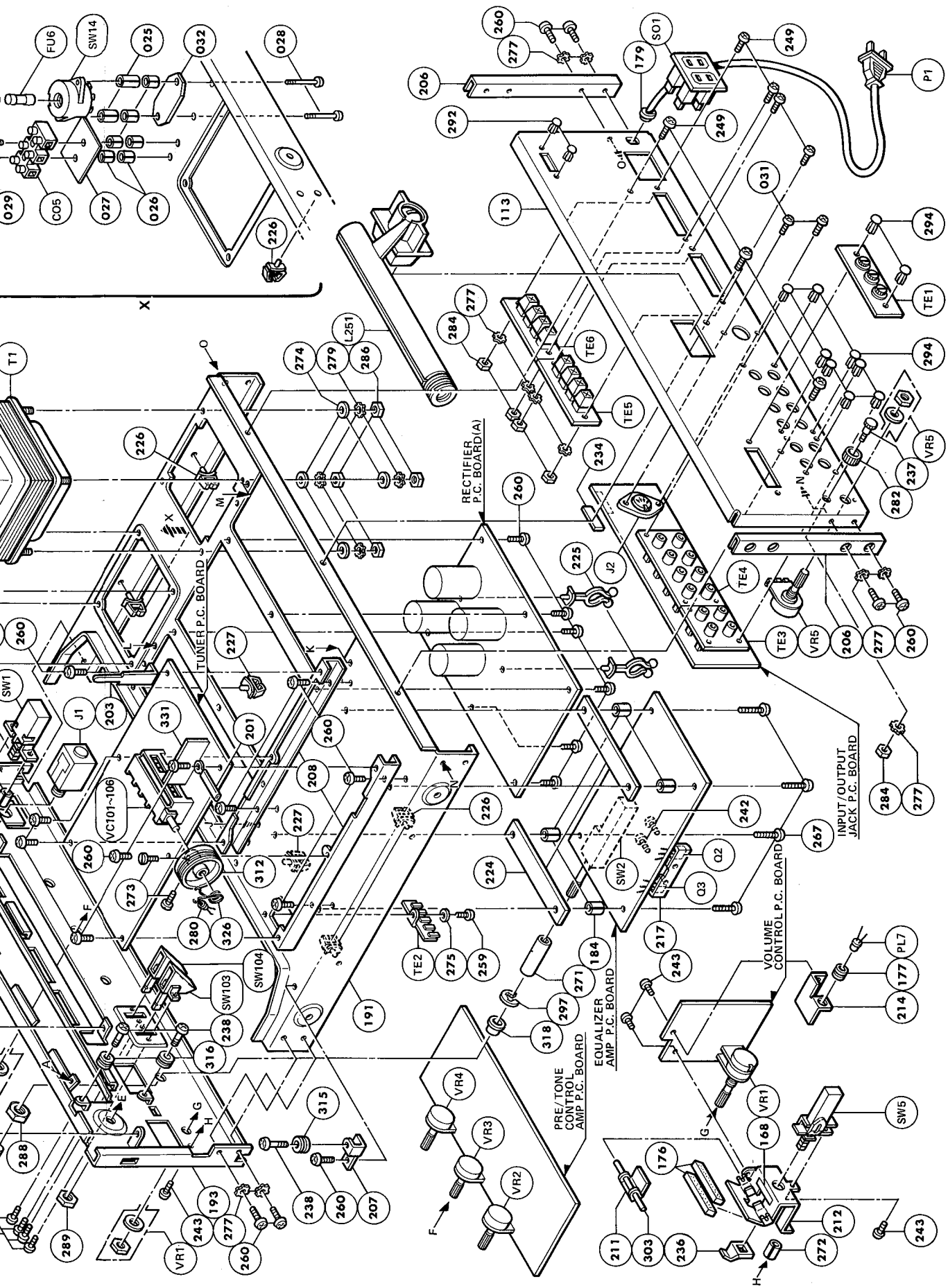
GENERAL UNIT EXPLODED VIEW



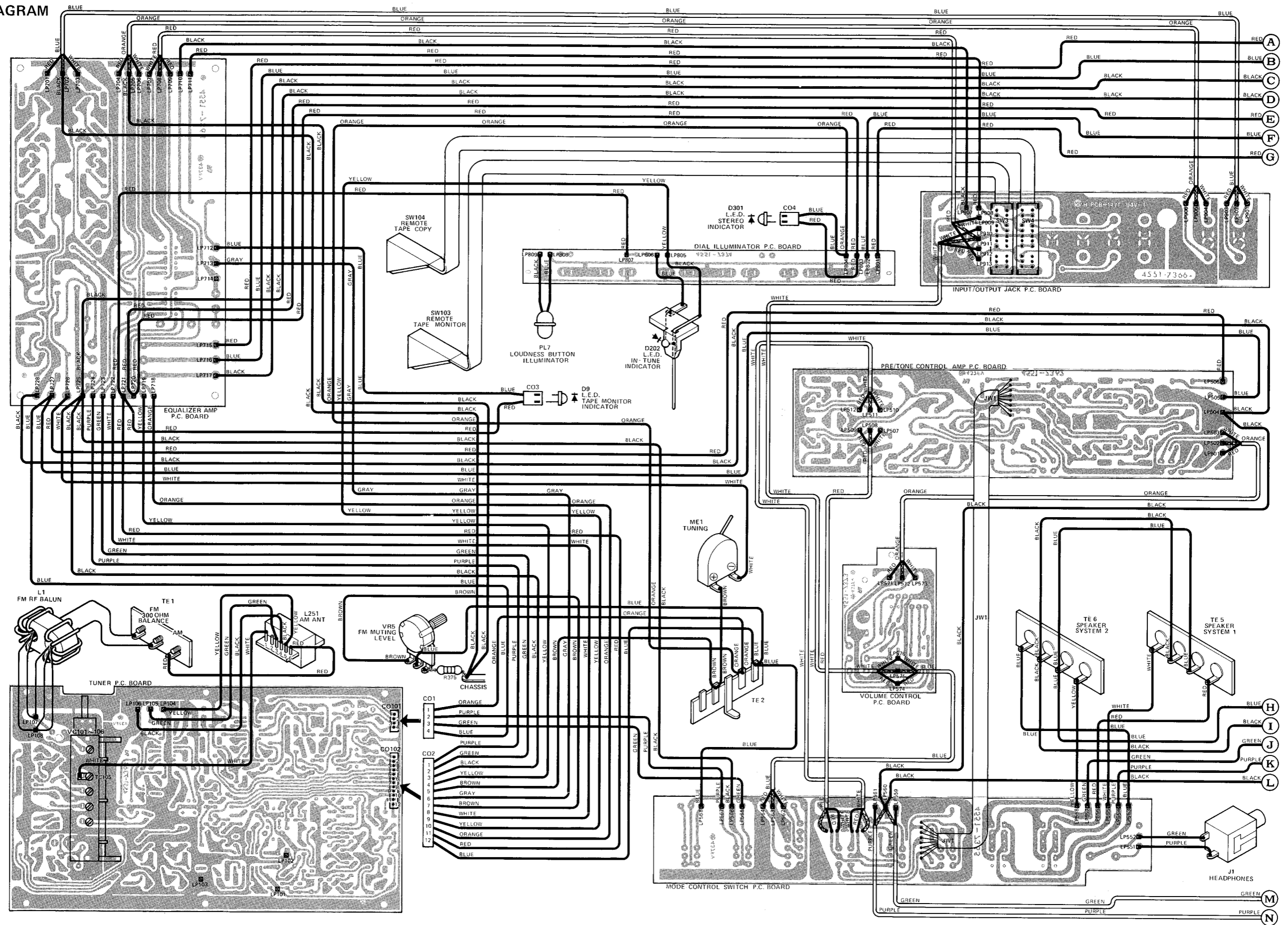
GENERAL UNIT EXPLODED VIEW



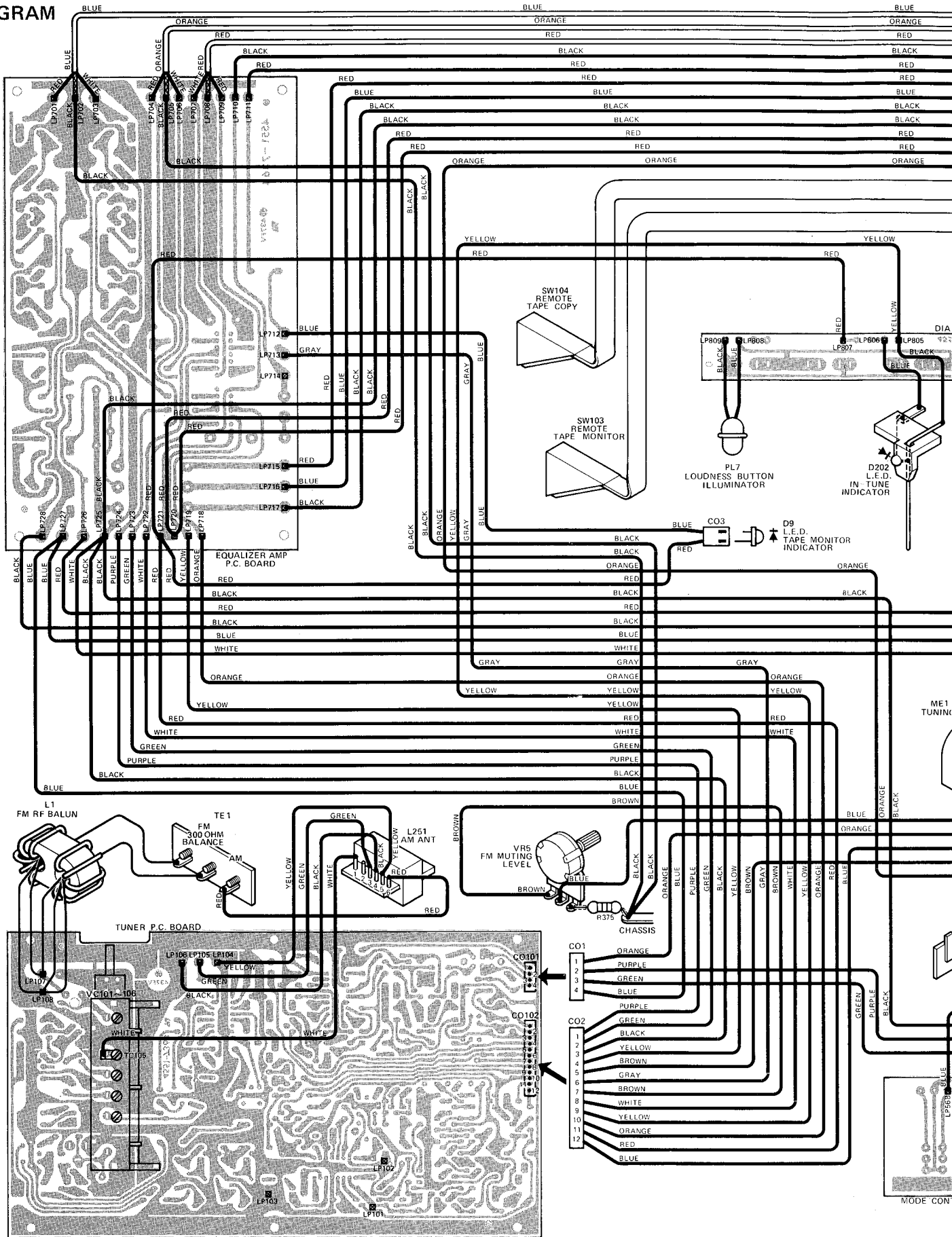


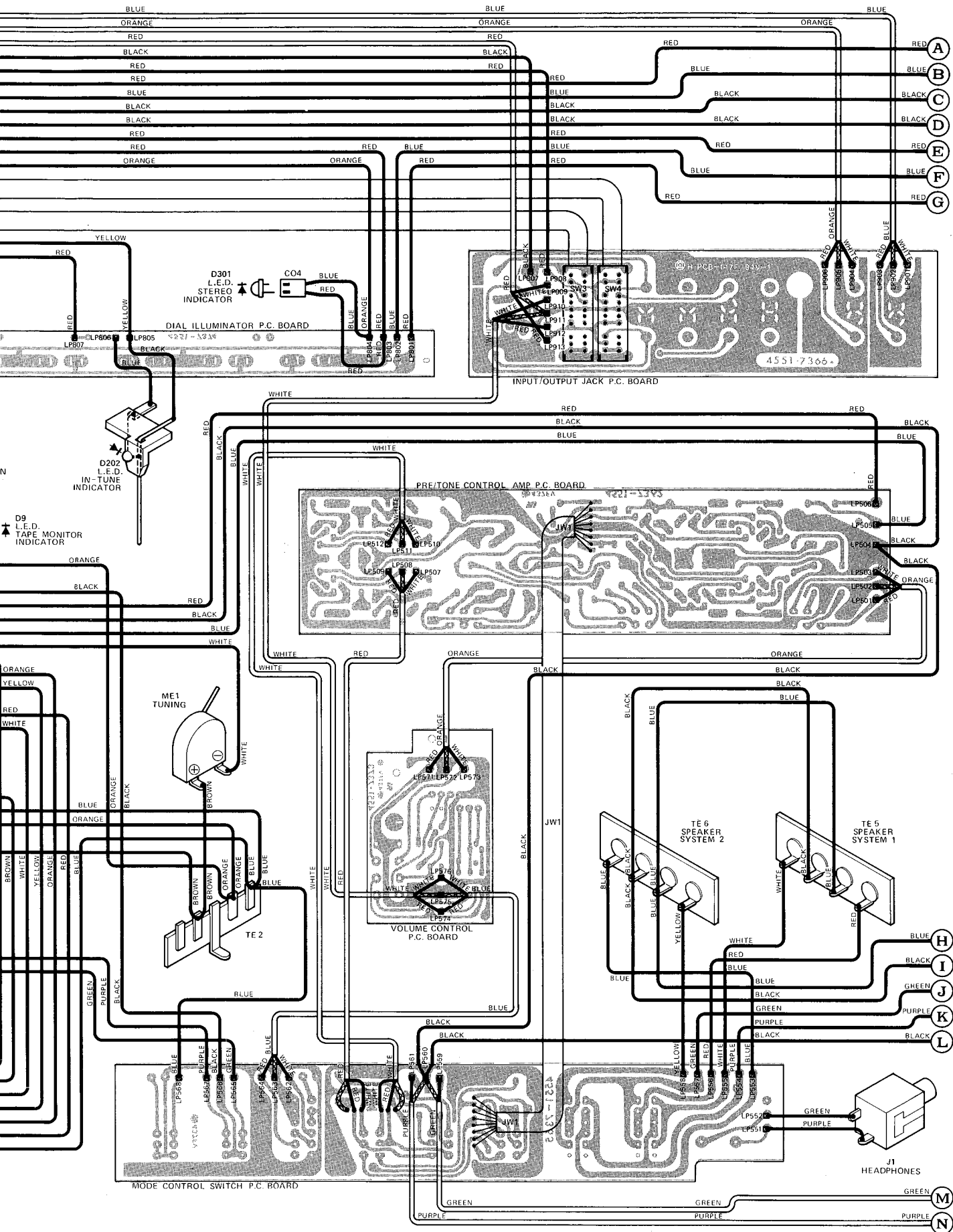


WIRING DIAGRAM

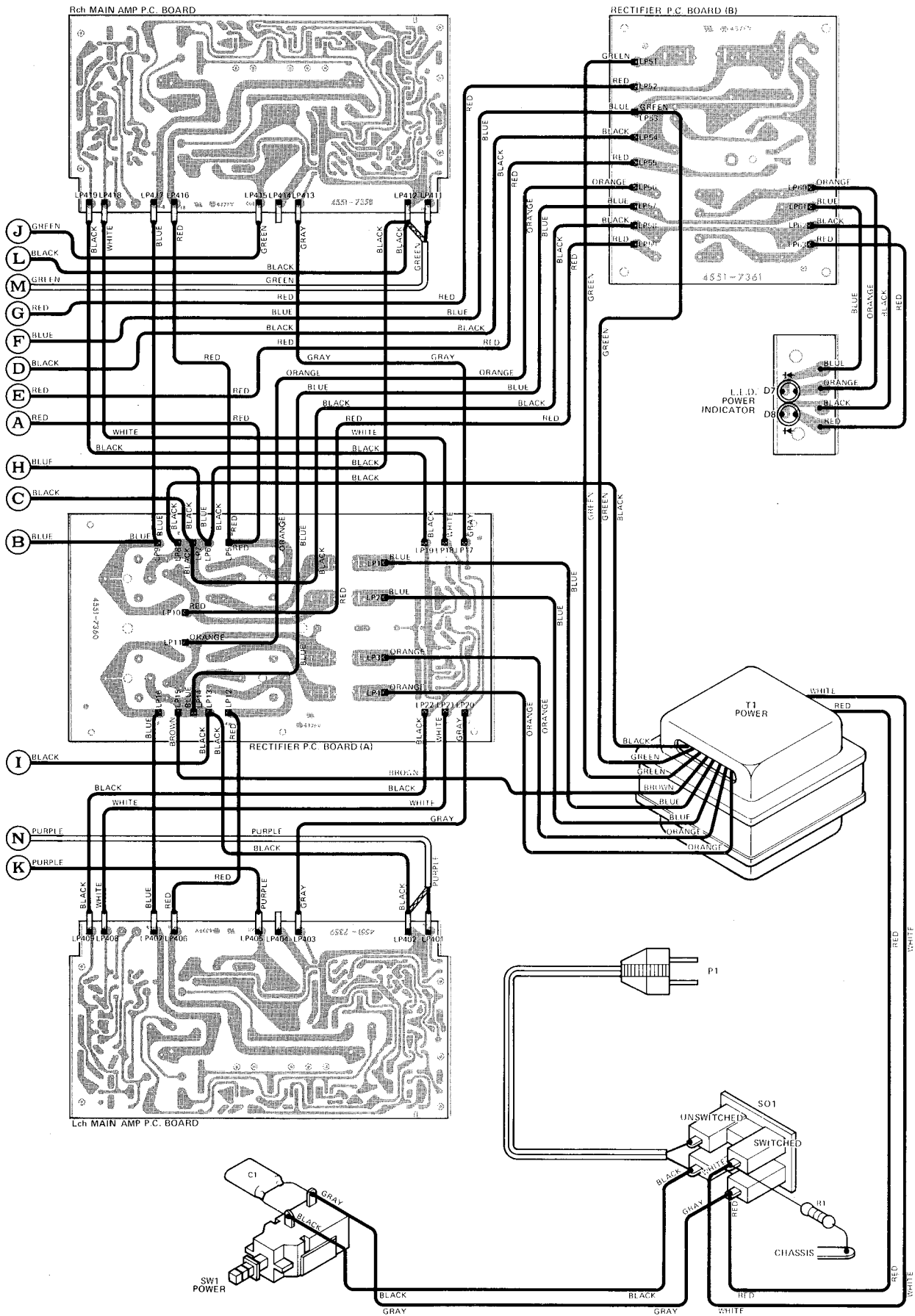


WIRING DIAGRAM

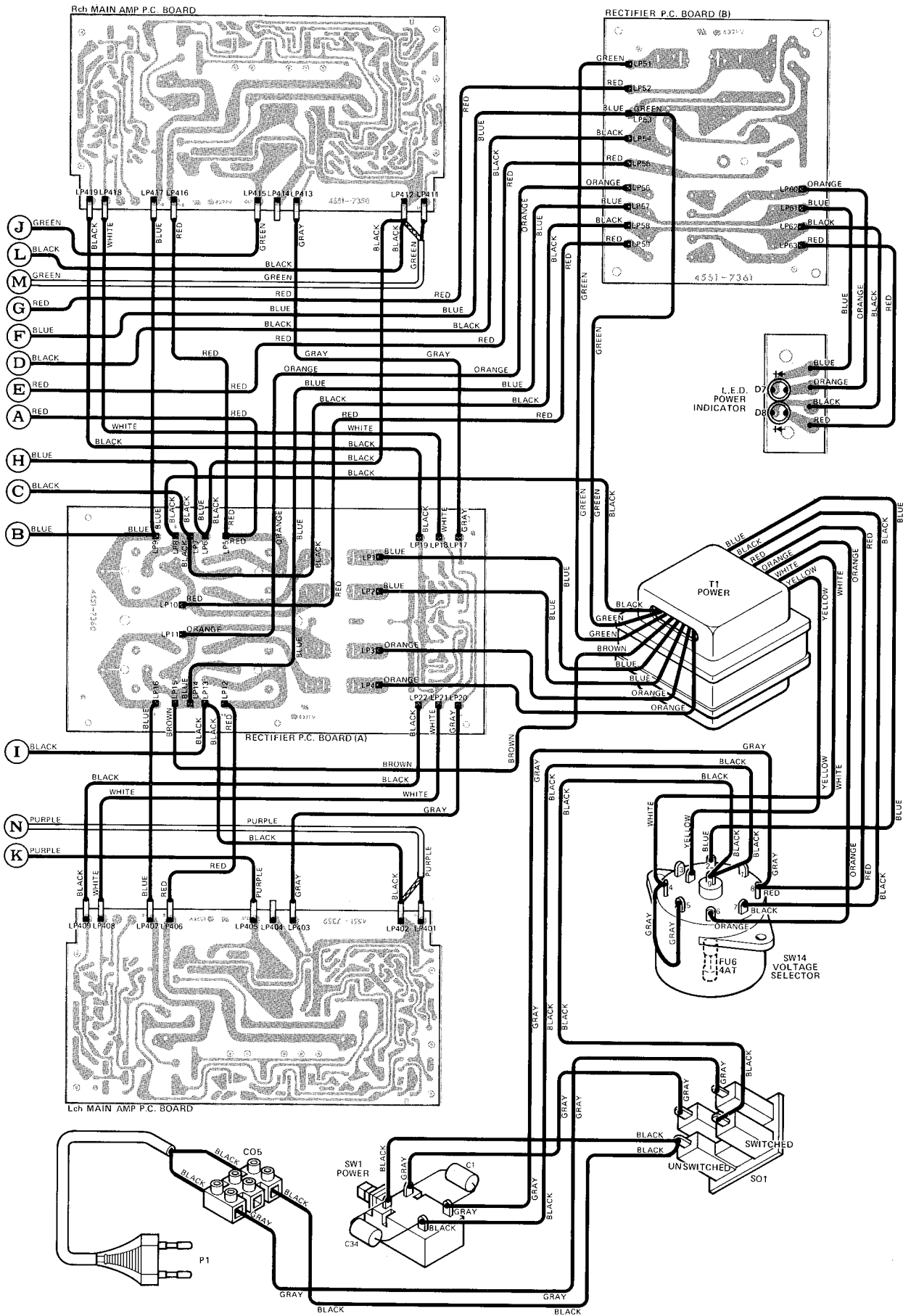




WIRING DIAGRAM



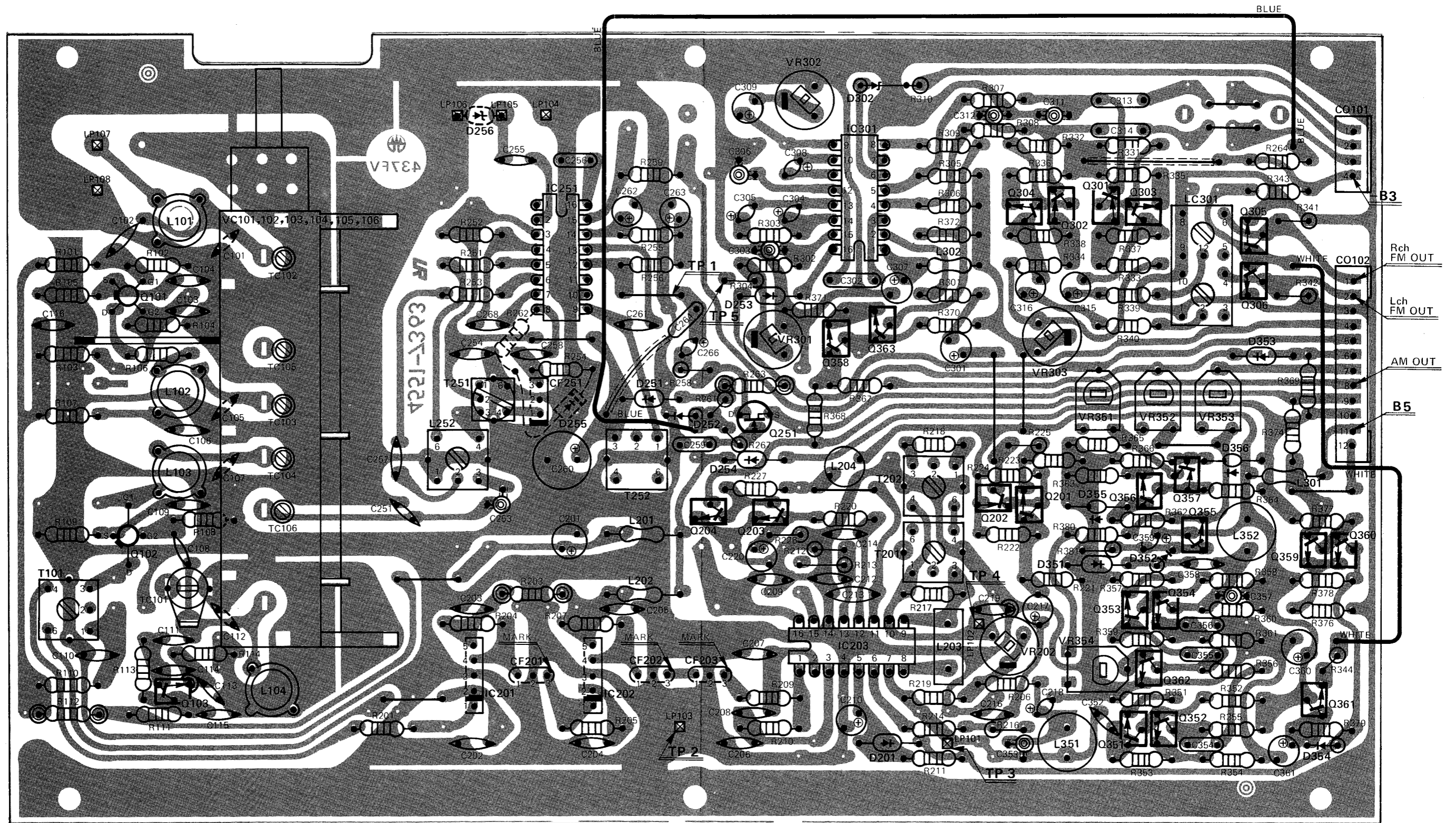
WIRING DIAGRAM – MULTI VOLTAGE



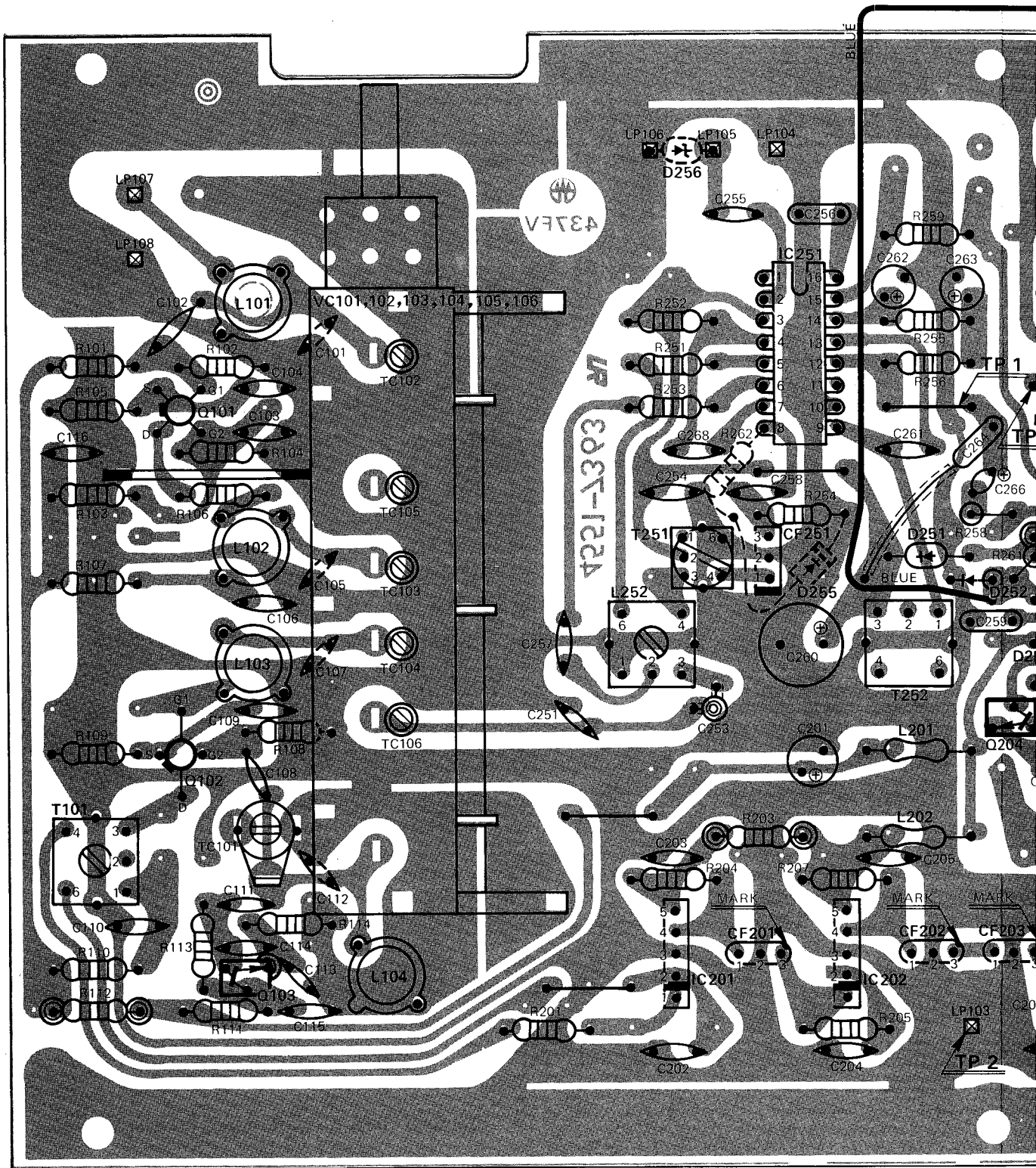
TUNER PC BOARD

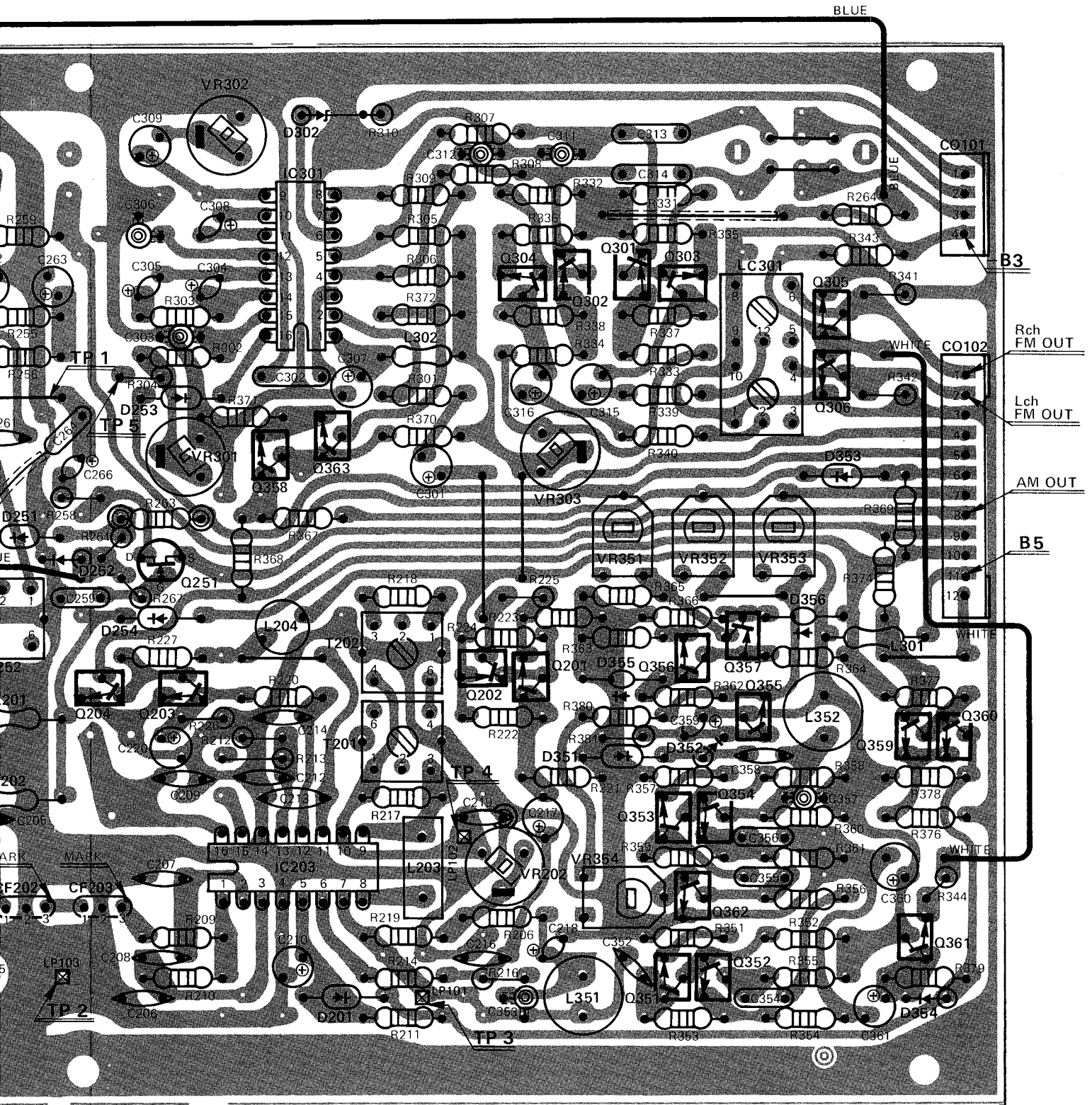
| REF. NO. | H/K PART NO. | DESCRIPTION |
|----------------------------------|--------------|--|
| RESISTORS | | |
| VR202 | 23536016 | Variable Resistor, 6.8 k ohm |
| VR301 | 23530554 | Variable Resistor, 4.7 k ohm |
| VR302 | 23531305 | Variable Resistor, 22 k ohm |
| VR303 | 23532130 | Variable Resistor, 220 ohm |
| VR351 | 23536017 | Variable Resistor, 10 k ohm |
| VR352, 354 | 23536018 | Variable Resistor, 50 k ohm |
| VR353 | 23536019 | Variable Resistor, 20 k ohm |
| CAPACITORS, ELECTROLYTIC | | |
| C201 | 31835582 | 47MF +50% -10% 16V |
| C210 | 31835573 | 10MF +50% -10% 16V |
| C217 | 31835657 | 2.2MF ± 20% 50V |
| C218 | 30736020 | 10MF ± 20% 10V Tantalum |
| C220 | 31835574 | 1MF +75% -10% 50V |
| C260 | 31835577 | 220MF +50% -10% 16V |
| C262, 263 | 31835573 | 10MF +50% -10% 16V |
| C266 | 30731309 | 0.47MF ± 20% 35V Tantalum |
| C301, 315, 316 | 31835588 | 47MF ± 20% 25V |
| C304, 308 | 30736021 | 1MF ± 20% 25V Tantalum |
| C305 | 30736022 | 6.8MF ± 20% 16V Tantalum |
| C306 | 31836023 | 820PF ± 5% 50V |
| C307 | 31835573 | 10MF +50% -10% 16V |
| C309 | 31832149 | 1MF ± 20% 50V |
| C359 | 30731310 | 0.1MF ± 20% 35V |
| C360 | 31835582 | 47MF +50% -10% 16V |
| C361 | 31835573 | 10MF +50% -10% 16V |
| VC101, 102, 103 104, 105, 106 | 30336024 | Variable Capacitor (w/Trimmers TC102, 103, 104, 105, 106) |
| TRANSISTORS | | |
| Q101, 102 | 43035590 | F. E. T., 3SK45(B) FM RF Amp., FM Mixer |
| Q103 | 43034834A | 2SC535(B) FM Osc. |
| Q201 | 43028536 | 2SC1335(E) FM Demodulation Signal Amp. |
| Q202 | 43031312 | 2SA844(E) FM Demodulation Signal Amp. |
| Q203, 204 | 43028536 | 2SC1335(E) In-Tune Indicator Drive |
| Q251 | 43035874 | F. E. T., 2SK106(C) Delay Switch |
| Q301, 302 | 43031312 | 2SA844(E) MPX Output Amp. |
| Q303, 304, 305, 306 | 43028536 | 2SC1335(E) MPX Output Amp., FM Muting Switching |
| Q351, 352, 353, 354 | 43028536 | 2SC1335(E) 100 kHz Amp. |
| Q355 | 43028536 | 2SC1335(E) Buffer Amp. |
| Q356 | 43028536 | 2SC1335(E) Meter Driver |
| Q357 | 43031312 | 2SA844(E) Meter Driver |
| Q358, 363 | 43028536 | 2SC1335(E) Schmitt Circuit (Stereo Muting) |
| Q359, 360 | 43028536 | 2SC1335(E) Schmitt Circuit (FM Muting) |
| Q361 | 43028536 | 2SC1335(E) FM Muting Switching Driver |
| Q362 | 43028536 | 2SC1335(E) AGC |
| IC201, 202 | 43131313 | Integrated Circuit, BA401 FM IF Amp. |
| IC203 | 43136025 | Integrated Circuit, UPC1167C FM IF Amp./ FM Det. |
| IC251 | 43136026 | Integrated Circuit, UPC1168C AM IF Amp./ AM Det. |
| IC301 | 43135778 | Integrated Circuit, KB4437 FM Multiplex |

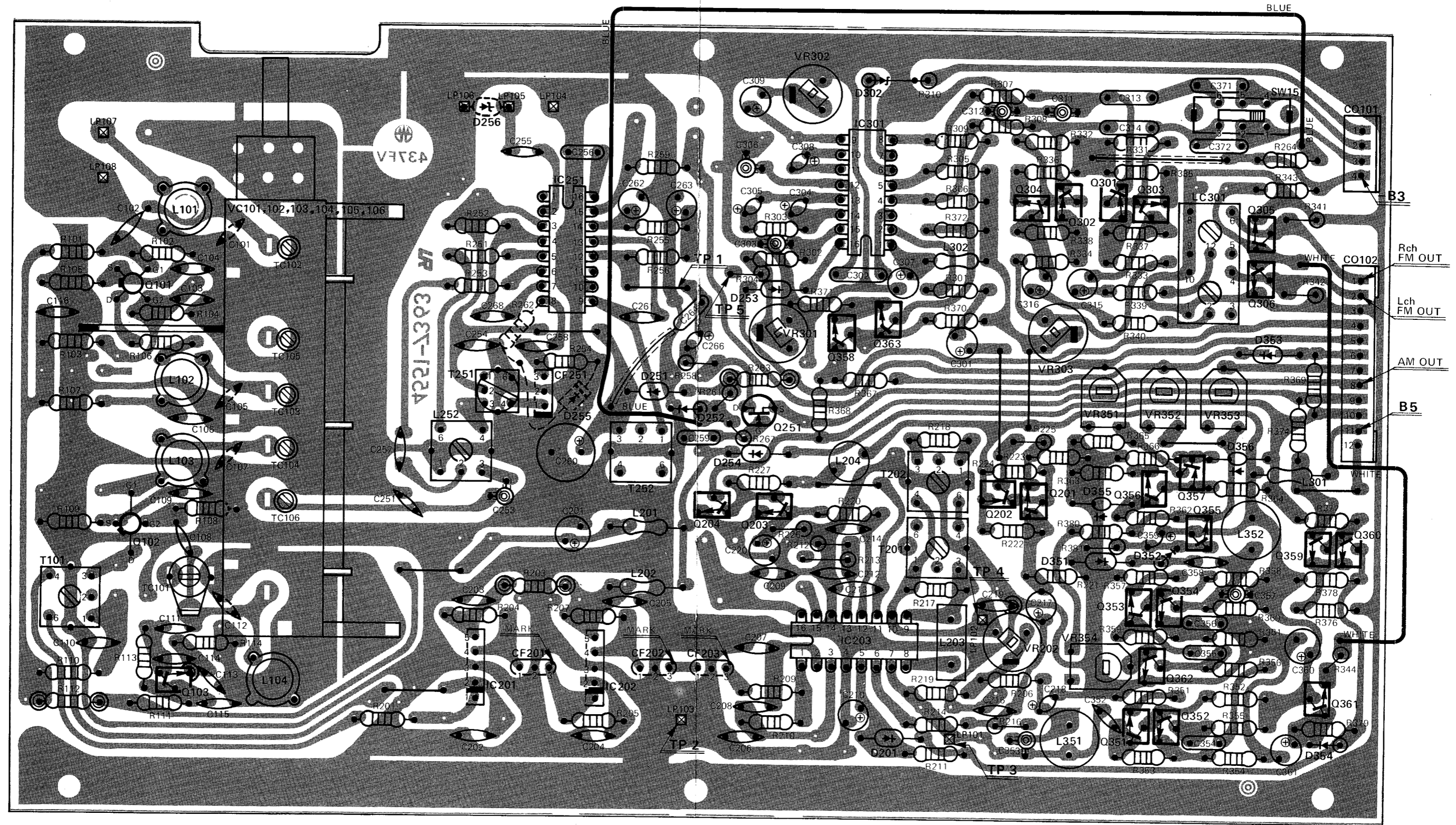
| REF. NO. | H/K PART NO. | DESCRIPTION |
|-------------------------------|--------------|----------------------------------|
| TRANSISTOR (Continued) | | |
| D201, 254 | 41028593 | Diode, 1S2076 |
| D251, 252 | 41028593 | Diode, 1S2076 |
| D253 | 41028593 | Diode, 1S2076 |
| D255 | 41036027 | Diode, 1SS53 |
| D256 | 42035972 | Zener Diode, 5.1V \pm 0.3V |
| D302 | 42035972 | Zener Diode, 5.1V \pm 0.3V |
| D351, 352, 353 354 | 41028593 | Diode, 1S2076 |
| COILS | | |
| L101 | 12035597 | FM RF |
| L102, 103 | 12036029 | FM RF |
| L104 | 12036030 | FM Osc. |
| L201, 202 | 12036031 | RF Choke |
| L203 | 12036032 | Phase Sifter |
| L204 | 12032108 | RF Choke |
| L252 | 12036033 | AM Osc. |
| L301, 302 | 12035603 | RF Choke |
| L351, 352 | 12032144 | 100 kHz Band Pass Filter |
| TRANSFORMERS | | |
| T101 | 11035604 | FM IF |
| T201 | 11035605 | Quadrature Det. |
| T202 | 11035606 | Quadrature Det. |
| T251 | 11035607 | AM IF |
| T252 | 11034843A | AM IF |
| MISCELLANEOUS | | |
| CF201, 202, 203 | 12036034 | Ceramic Filter, FM IF |
| CF251 | 12035610 | Ceramic Filter, AM IF |
| LC301 | 12035611 | L. C. Component, Low Pass Filter |



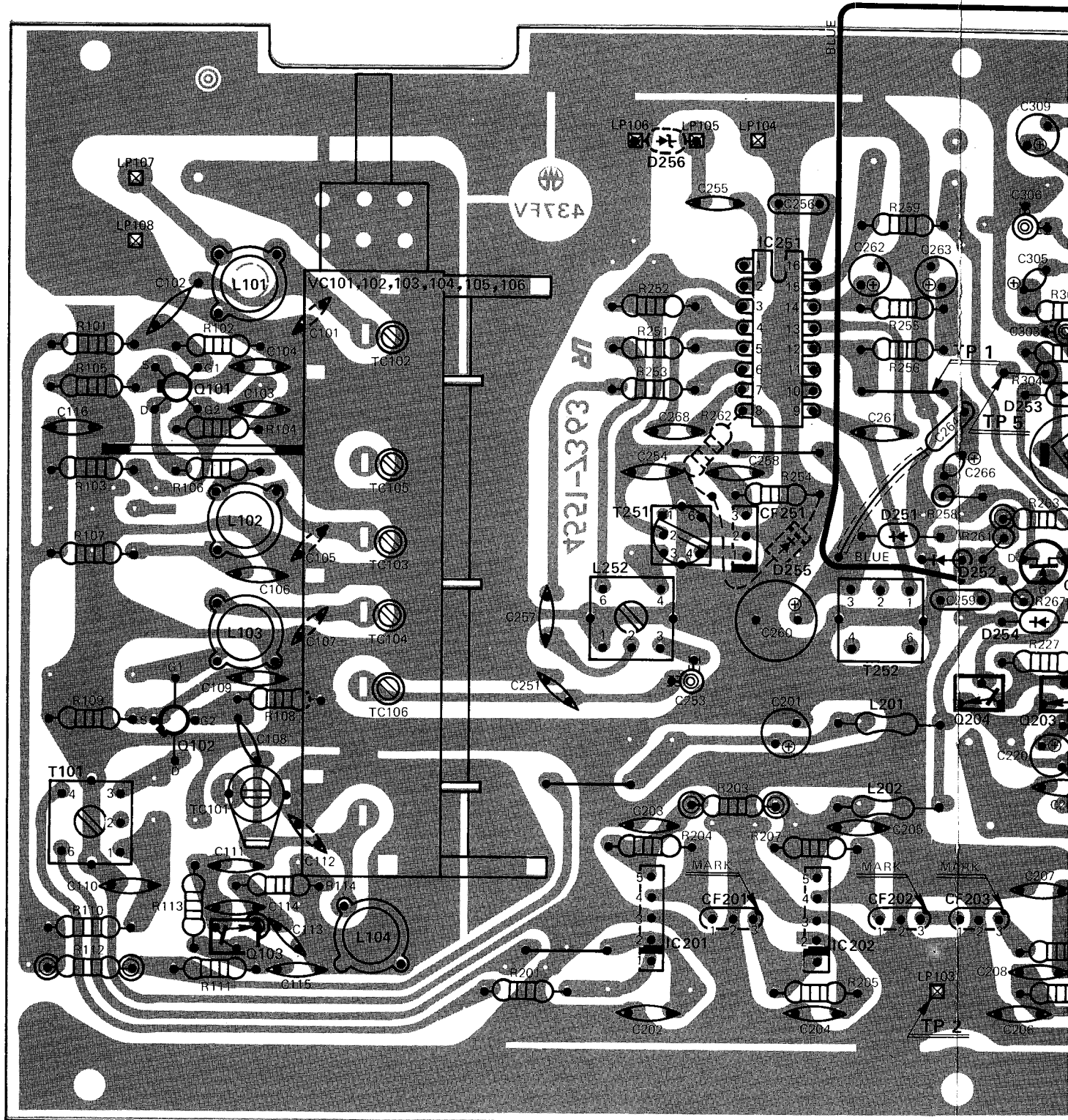
TUNER PC BOARD



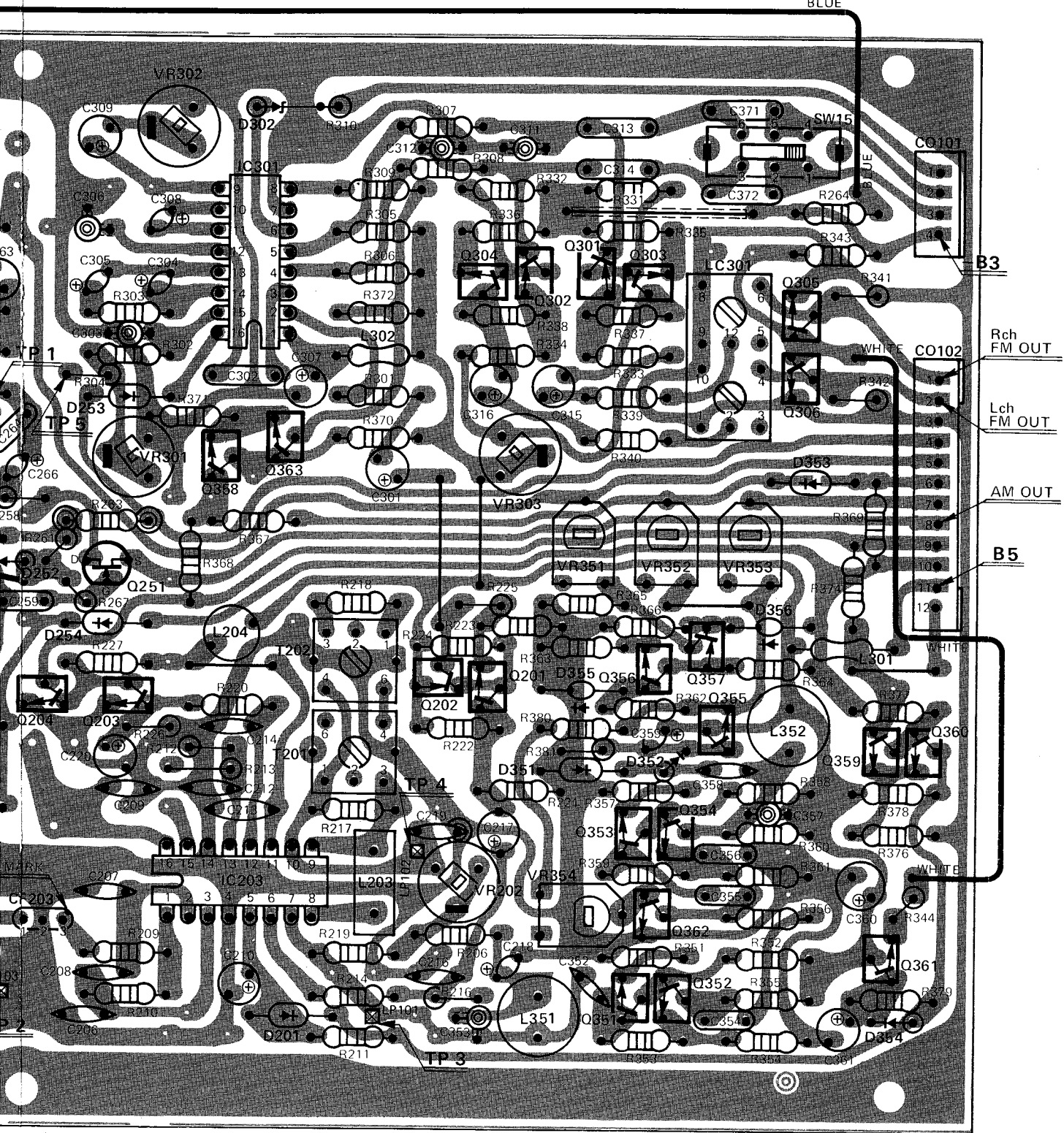




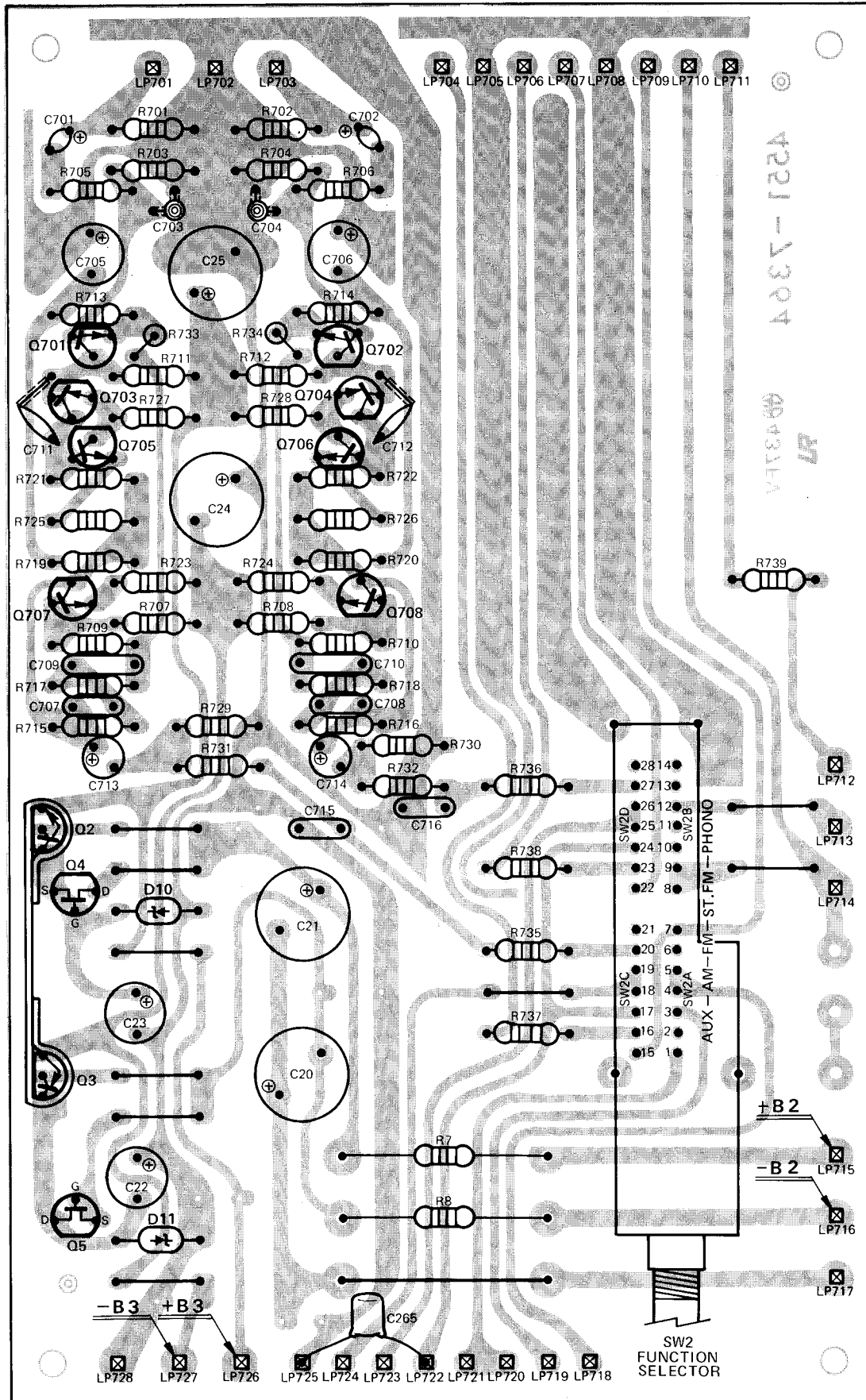
TUNER PC BOARD – MULTI VOLTAGE



BLUE



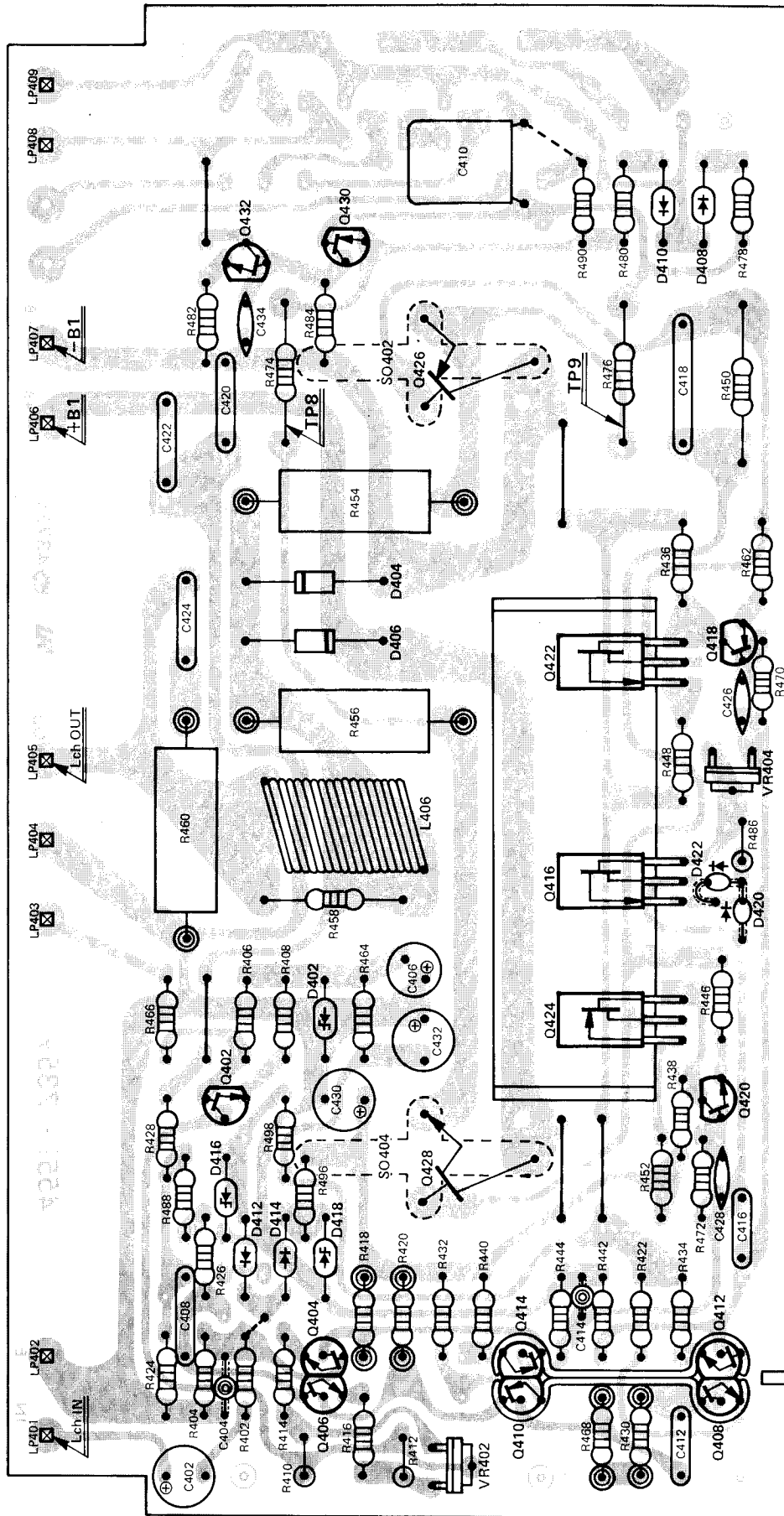
EQUALIZER AMP PC BOARD



EQUALIZER AMP PC BOARD

| REF. NO. | H/K PART NO. | DESCRIPTION |
|---------------------------------|--------------|--|
| CAPACITORS, ELECTROLYTIC | | |
| C20, 21 | 31835888 | 330MF +50% -10% 50V |
| C22, 23 | 31835973 | 47MF +50% -10% 35V |
| C24, 25 | 31835974 | 330MF +50% -10% 35V |
| C701, 702 | 31835586 | 33MF \pm 20% 6.3V Tantalum |
| C705, 706 | 31835587 | 330MF +50% -10% 6.3V |
| C713, 714 | 31835588 | 1000PF \pm 5% 50V Mylar |
| TRANSISTORS | | |
| Q2 | 43035624 | 2SD667A(C) Voltage Regulator |
| Q3 | 43035625 | 2SB647A(C) Voltage Regulator |
| Q4, 5 | 43035874 | F. E. T., 2SK106(C) Current Regulator |
| Q701, 702, 705 706, 707, 708 | 43035592 | 2SC1775(F) Equalizer Amp. |
| Q703, 704 | 43032151 | 2SA872(E) Equalizer Amp |
| D10, 11 | 42035977 | Zener Diode, RD27EB 27V \pm 1.9V |
| MISCELLANEOUS | | |
| SW2 | 24036035 | Rotary Slide Switch, Function Selector |

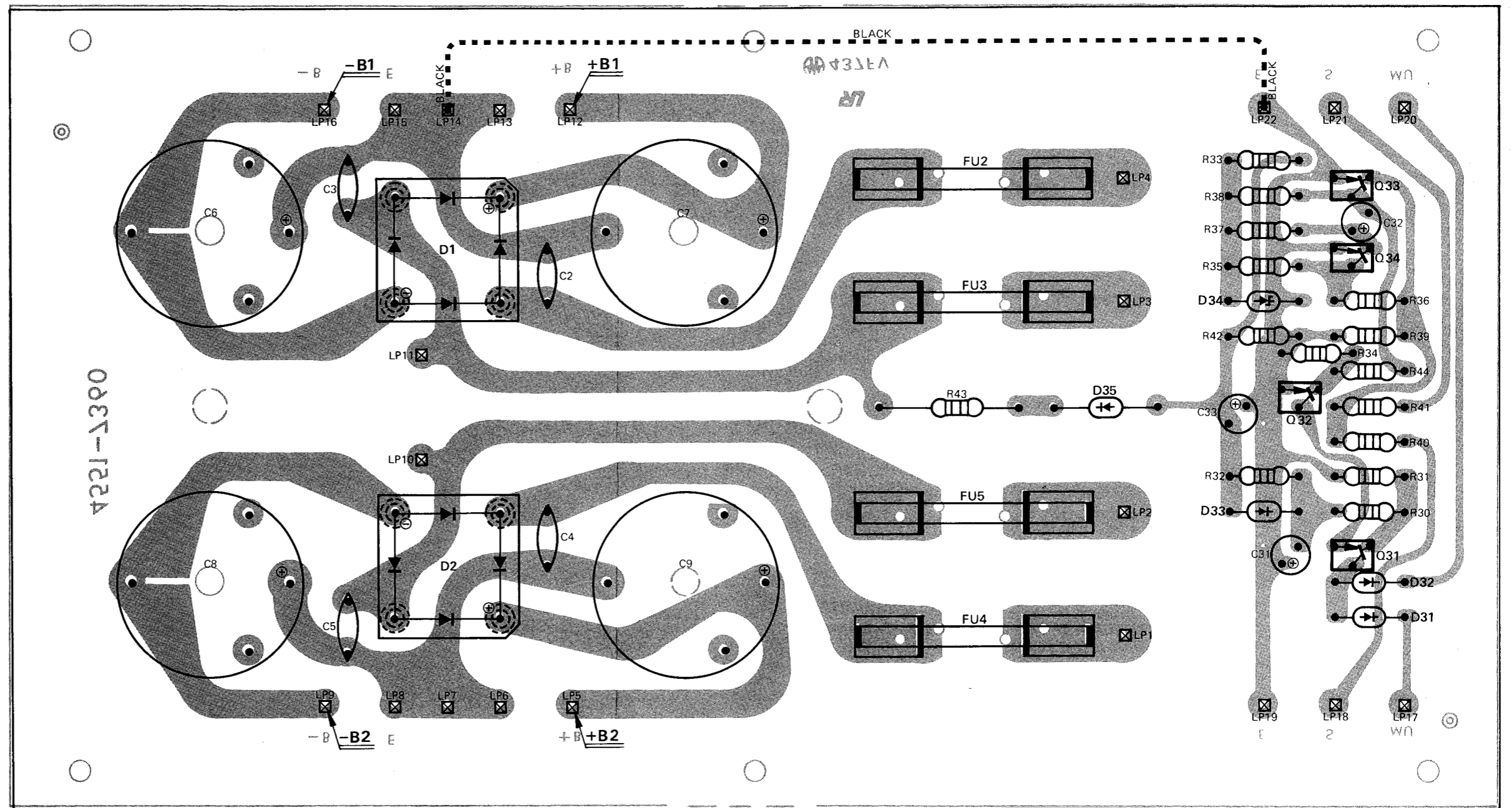
L CH MAIN AMP PC BOARD



L CH MAIN AMP PC BOARD

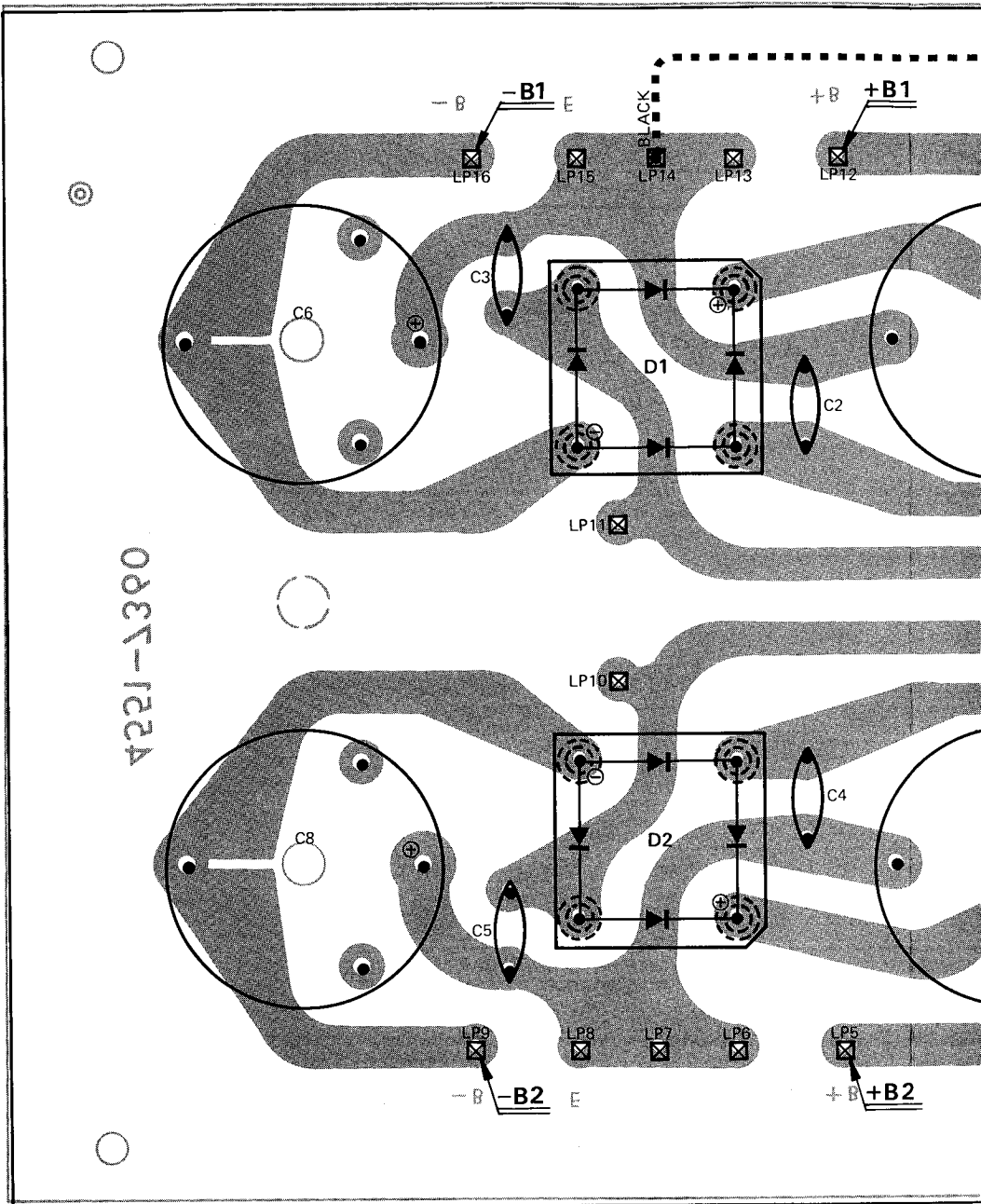
| REF. NO. | H/K PART NO. | DESCRIPTION |
|---------------------------------|--------------|--|
| RESISTORS | | |
| VR402 | 23535987 | Variable Resistor, 100 ohm |
| VR404 | 23535988 | Variable Resistor, 2.2 k ohm |
| CAPACITORS, ELECTROLYTIC | | |
| C402 | 31835982 | 220MF +50% -10% 6.3V |
| C406 | 31835572 | 22MF +50% -10% 16V |
| C430, 432 | 31835985 | 47MF +50% -10% 50V |
| TRANSISTORS | | |
| Q402, 404, 406 | 43035592 | 2SC1775(F) Current Regulator, Differential Amp. |
| Q408, 412 | 43035989 | 2SD666A(C) } Pre-Driver |
| Q410, 414 | 43035990 | |
| Q416 | 43035991 | 2SD415(Q) Bias Stabilization |
| Q418 | 43035625 | 2SB647A(C) } Driver |
| Q422 | 43035992 | |
| Q420 | 43035624 | 2SD667A(C) } Driver |
| Q424 | 43035993 | |
| Q426 | 43035994 | 2SB655A(B) Power Output |
| Q428 | 43035995 | 2SD675A(B) Power Output |
| Q430 | 43032151 | 2SA872(E) Overload Protection Circuit |
| Q432 | 43035592 | 2SC1775(F) Overload Protection Circuit |
| D402 | 42032757 | Zener Diode, RD15EB 14.7 ± 0.9V |
| D404, 406 | 41631295 | Diode, SIB01-02 |
| D408, 410 | 41035628 | Diode, 1SS81 |
| D412, 414 | 41028593 | Diode, 1S2076 |
| D416, 418 | 42035972 | Zener Diode, RD5R1EB 5.1V ± 0.3V |
| D420, 422 | 41631466 | Variable, MV11Y |
| COIL | | |
| L406 | 12035996 | RF Choke |

RECTIFIER PC BOARD (A)



| REF. NO. | H/K PART NO. | DESCRIPTION |
|---------------------------------|--------------|---------------------------------------|
| CAPACITORS, ELECTROLYTIC | | |
| C6, 7, 8, 9 | 31835970 | 10000MF ± 20% 50V |
| C31, 32 | 31835941 | 33MF +50% -10% 10V |
| C33 | 31835572 | 22MF +50% -10% 16V |
| TRANSISTORS | | |
| Q31 | 43031312 | 2SA844(E) Audio Muting |
| Q32, 33, 34 | 43031312 | 2SA844(E) Overload Protection Circuit |
| D1, 2 | 41035971 | Bridge Silicon Diode, S5VB20 |
| D31, 32, 33, 35 | 41035628 | Diode, 1SS81 |
| D34 | 42035972 | Zener Diode, RD5R1EB 5.1V ± 0.3V |
| FUSE | | |
| FU2, 3, 4, 5 | 45035559 | 4A 125V |

RECTIFIER PC BOARD (A)



REF. NO. H/K PART NO.

CAPACITORS, ELECTROLYTIC

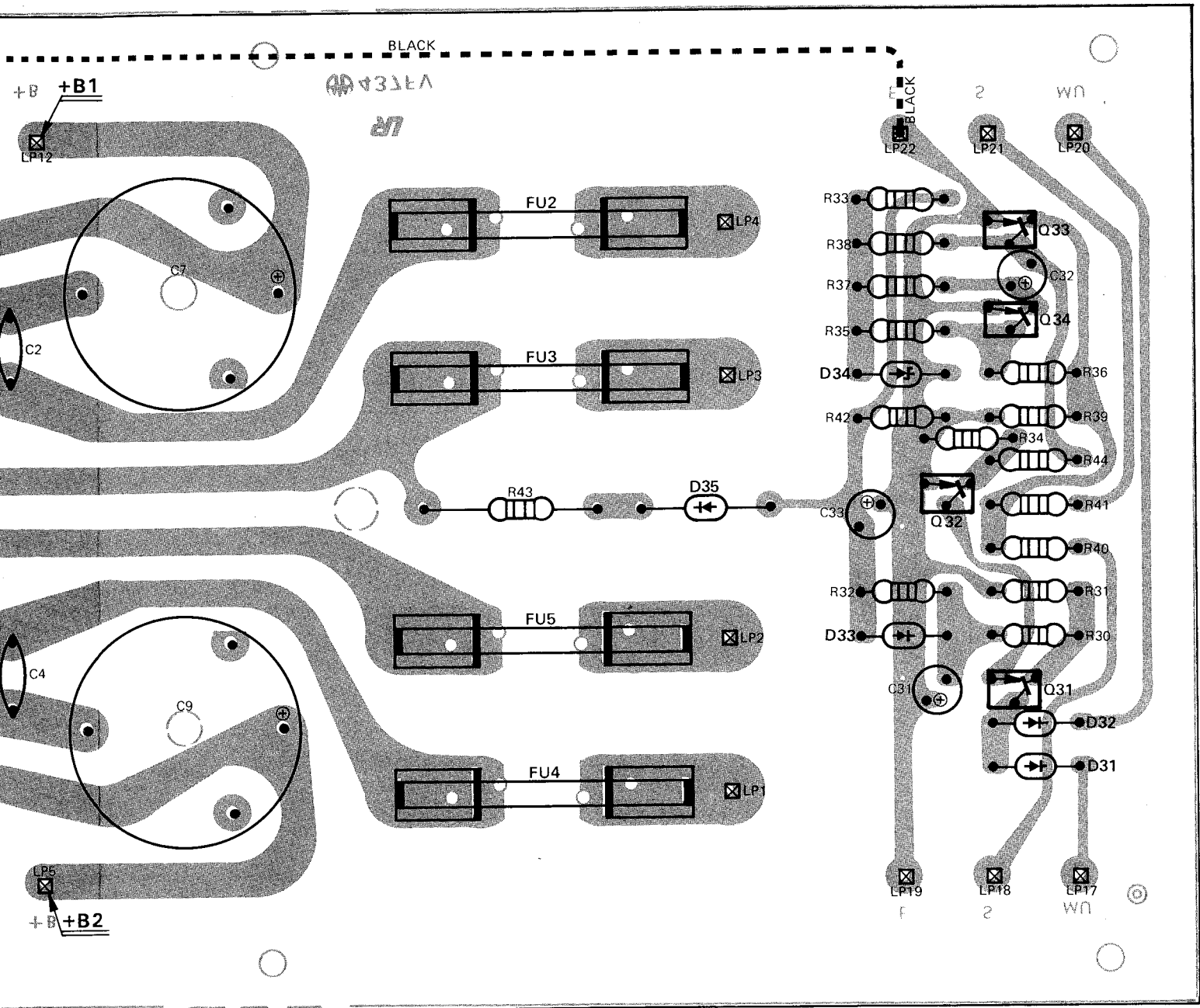
C6, 7, 8, 9 31835970
 C31, 32 31835941
 C33 31835572

TRANSISTORS

Q31 43031312
 Q32, 33, 34 43031312
 D1, 2 41035971
 D31, 32, 33, 35 41035628
 D34 42035972

FUSE

FU2, 3, 4, 5 45035559



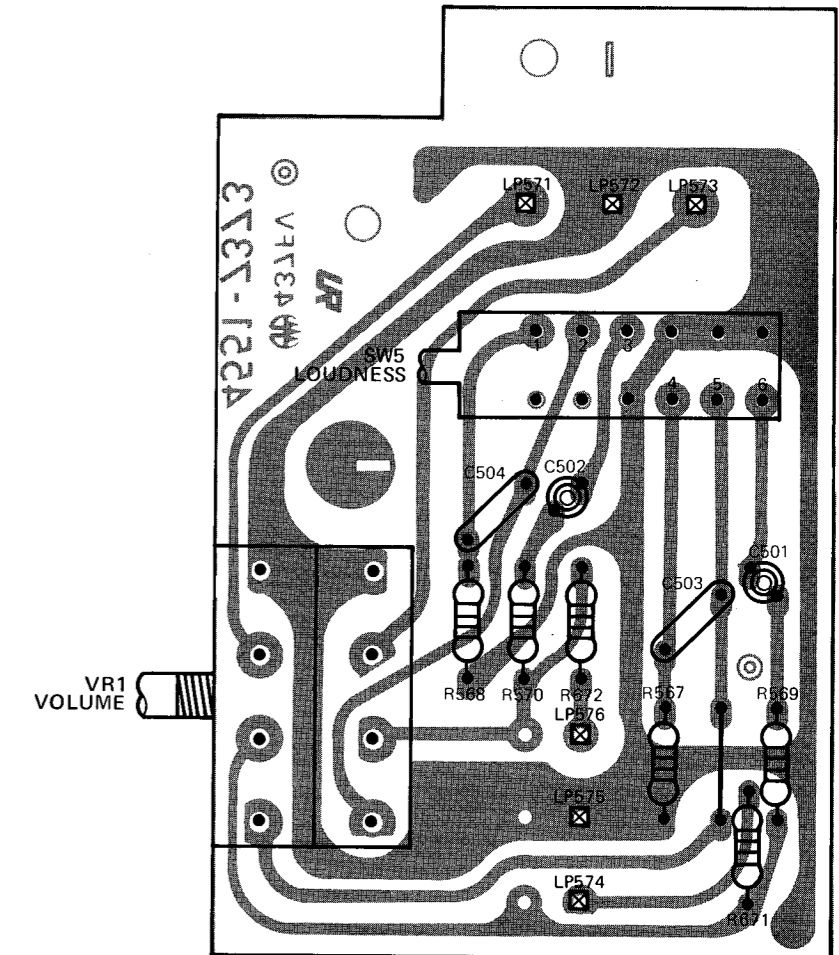
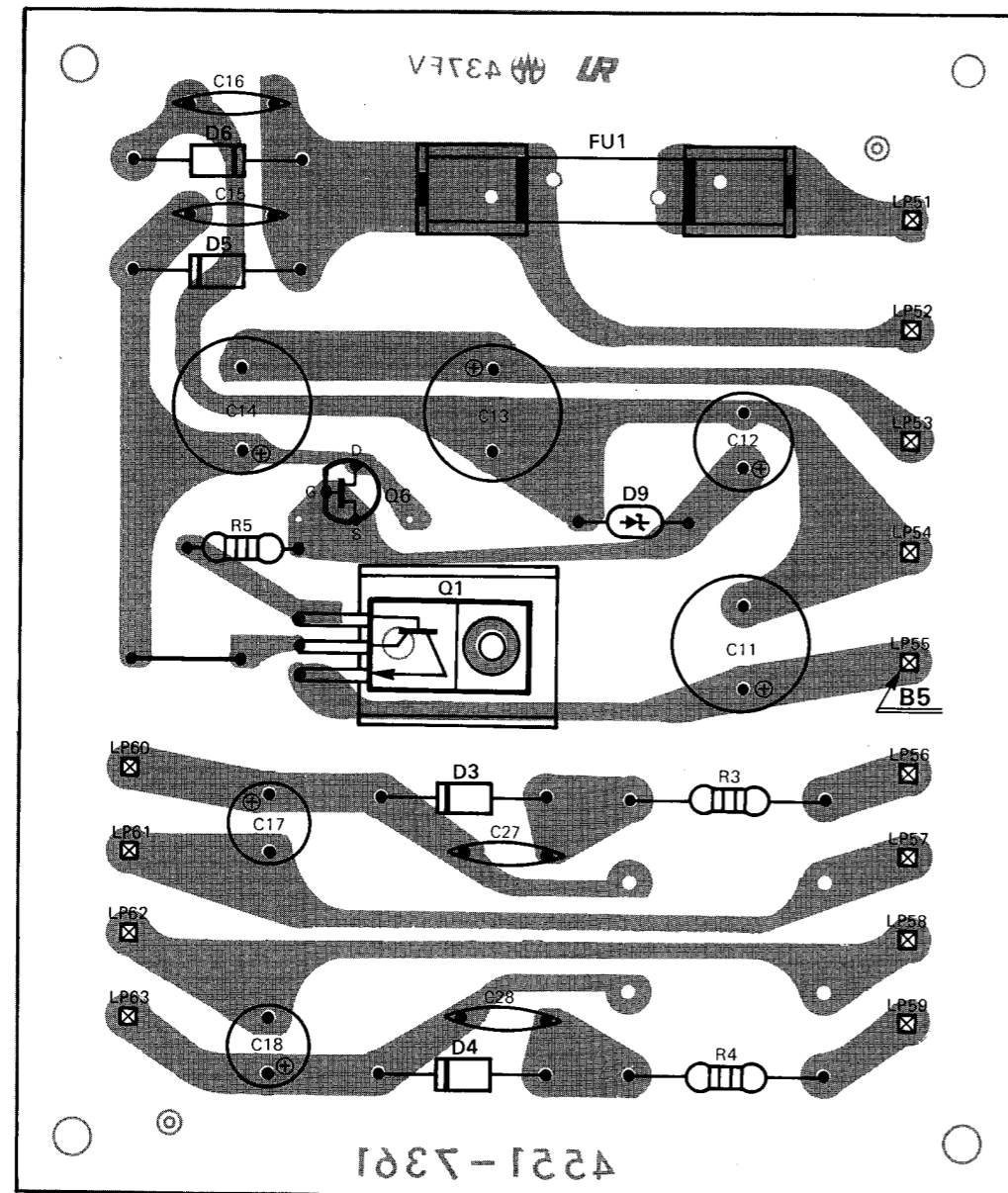
| K PART NO. | DESCRIPTION |
|------------|---------------------------------------|
| 835970 | 10000MF ± 20% 50V |
| 835941 | 33MF +50% -10% 10V |
| 835572 | 22MF +50% -10% 16V |
| 031312 | 2SA844(E) Audio Muting |
| 031312 | 2SA844(E) Overload Protection Circuit |
| 035971 | Bridge Silicon Diode, S5VB20 |
| 035628 | Diode, 1SS81 |
| 035972 | Zener Diode, RD5R1EB 5.1V ± 0.3V |
| 035559 | 4A 125V |

DIAL ILLUMINATOR PC BOARD



| REF. NO. | H/K PART NO. | DESCRIPTION |
|----------------------|--------------|---------------------------------|
| PL1, 2, 3, 4 5, 6 | 46529502 | Dial Illuminator Lamp, 8V 300mA |

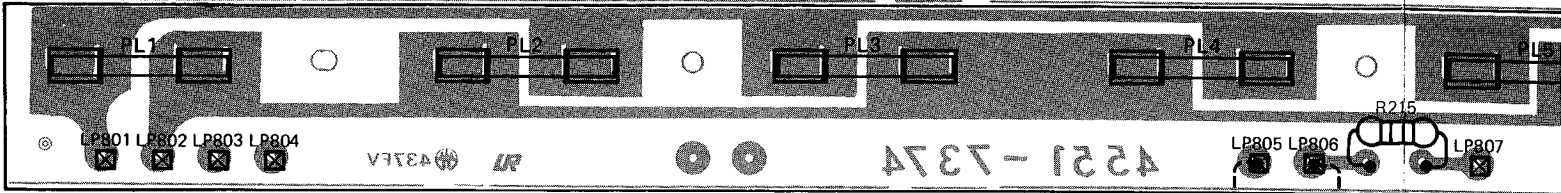
RECTIFIER PC BOARD (B)



| REF. NO. | H/K PART NO. | DESCRIPTION |
|-----------------------------|--------------|---|
| RESISTORS VR1 | 23536036 | Variable Resistor, 50 k ohm, Volume Control |
| MISCELLANEOUS SW5 | 25036037 | Push Switch, Loudness |

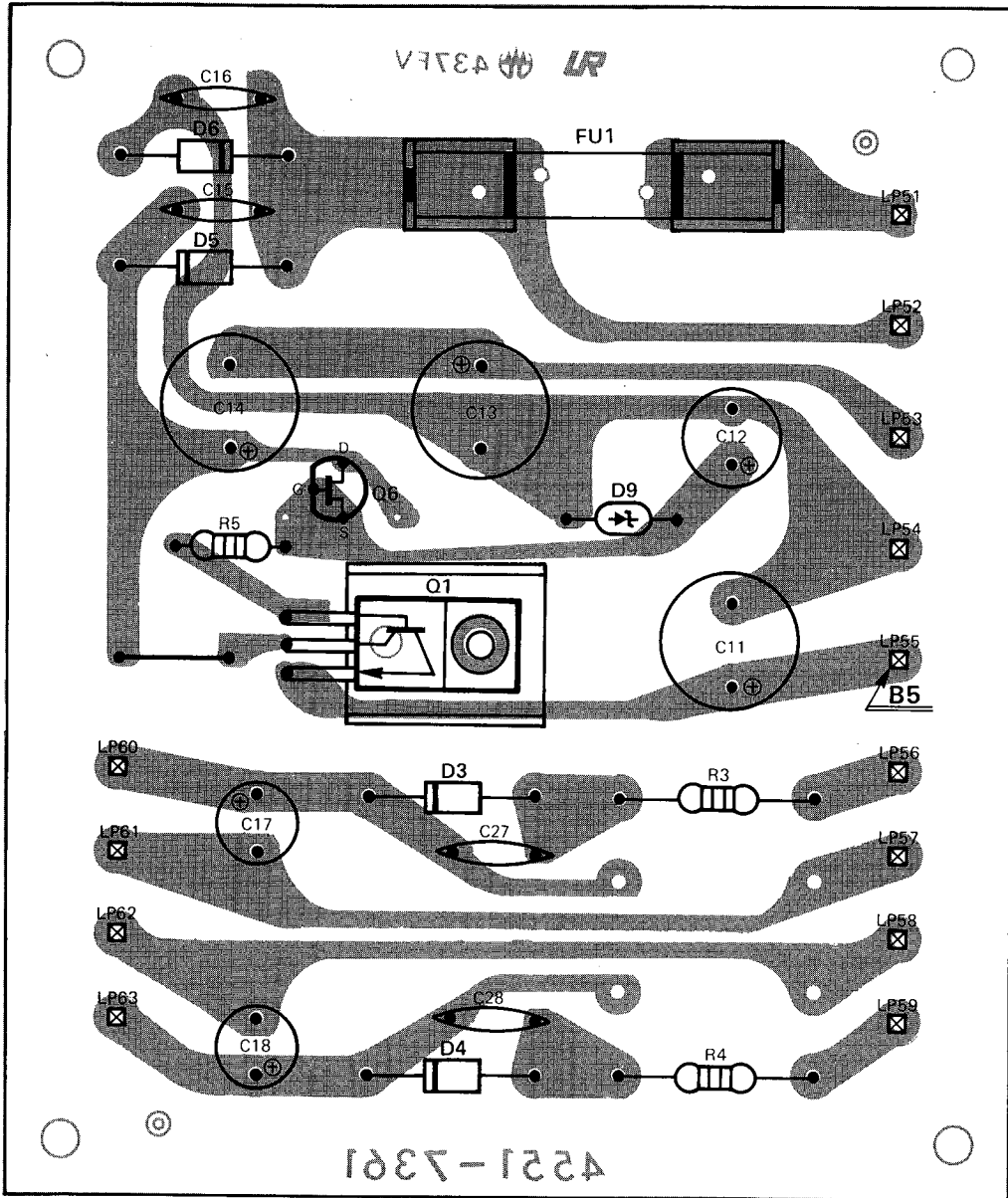
| REF. NO. | H/K PART NO. | DESCRIPTION |
|---------------------------------|--------------|---------------------------------------|
| CAPACITORS, ELECTROLYTIC | | |
| C11 | 31835618 | 1000MF +50% -10% 16V |
| C12 | 31835720 | 470MF +50% -10% 16V |
| C13, 14 | 31836015 | 2200MF +50% -10% 16V |
| C17, 18 | 31835985 | 47MF +50% -10% 50V |
| TRANSISTOR | | |
| Q1 | 43035961 | 2SC1419(C) Voltage Regulator |
| Q6 | 43035874 | F. E. T., 2SK106(C) Current Regulator |
| D3, 4, 5, 6 | 41631295 | Diode, SIB01-02 |
| D9 | 42032757 | Zener Diode, RD15EB 14.7V ± 0.9V |
| FUSE | | |
| FU1 | 45035558 | 3A 125V |

DIAL ILLUMINATOR PC BOARD

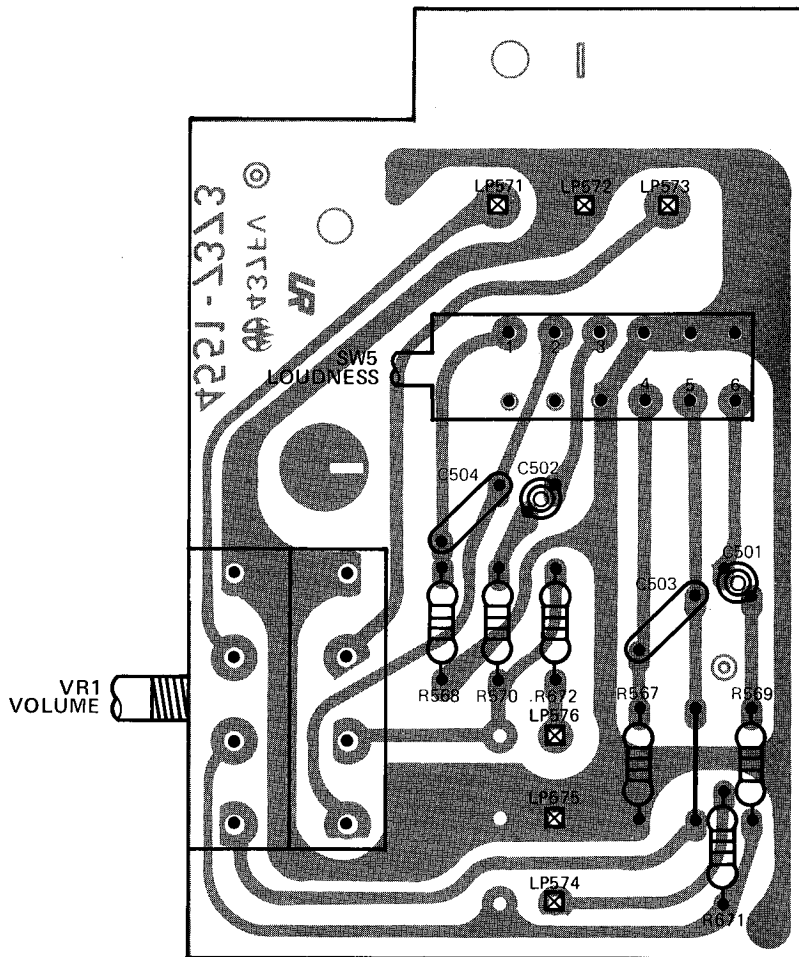
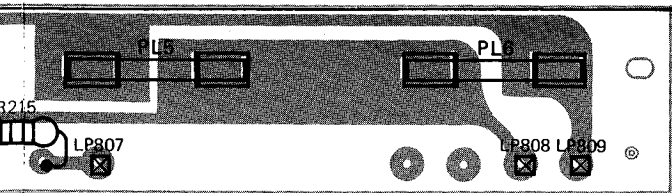


| REF. NO. | H/K PART NO. | DESCRIPTION |
|----------------------|--------------|---------------------------------|
| PL1, 2, 3, 4 5, 6 | 46529502 | Dial Illuminator Lamp, 8V 300mA |

RECTIFIER PC BOARD (B)



- REF.
- CAPA
- C11
- C12
- C13, 1
- C17, 1
- TRAN
- Q1
- Q6
- D3, 4,
- D9
- FUSE
- FU1



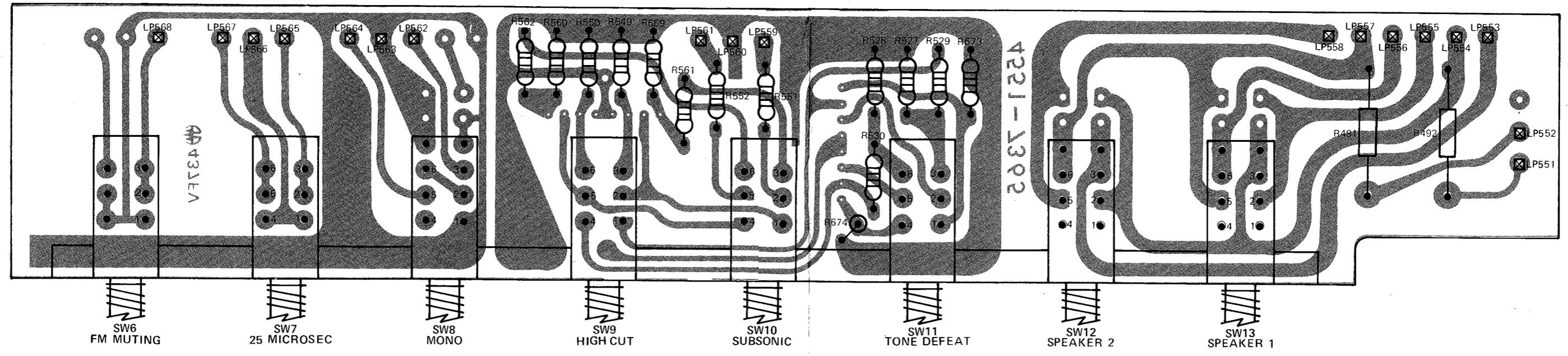
| REF. NO. | H/K PART NO. | DESCRIPTION |
|----------------------|--------------|---|
| RESISTORS | | |
| VR1 | 23536036 | Variable Resistor, 50 k ohm, Volume Control |
| MISCELLANEOUS | | |
| SW5 | 25036037 | Push Switch, Loudness |

| REF. NO. | H/K PART NO. | DESCRIPTION |
|---------------------------------|--------------|---------------------------------------|
| CAPACITORS, ELECTROLYTIC | | |
| C11 | 31835618 | 1000MF +50% -10% 16V |
| C12 | 31835720 | 470MF +50% -10% 16V |
| C13, 14 | 31836015 | 2200MF +50% -10% 16V |
| C17, 18 | 31835985 | 47MF +50% -10% 50V |
| TRANSISTOR | | |
| Q1 | 43035961 | 2SC1419(C) Voltage Regulator |
| Q6 | 43035874 | F. E. T., 2SK106(C) Current Regulator |
| D3, 4, 5, 6 | 41631295 | Diode, SIB01-02 |
| D9 | 42032757 | Zener Diode, RD15EB 14.7V ± 0.9V |
| FUSE | | |
| FU1 | 45035558 | 3A 125V |

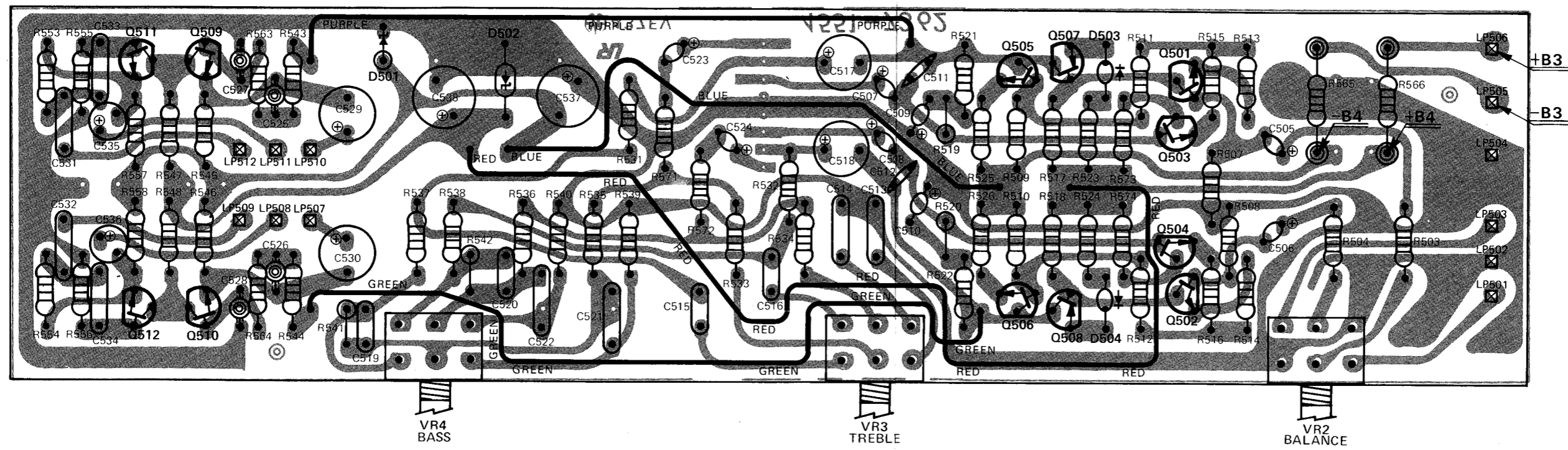
R CH MAIN AMP PC BOARD

| REF. NO. | H/K PART NO. | DESCRIPTION |
|---------------------------------|--------------|--|
| RESISTORS | | |
| VR401 | 23535987 | Variable Resistor, 100 ohm |
| VR403 | 23535988 | Variable Resistor, 2.2 k ohm |
| CAPACITORS, ELECTROLYTIC | | |
| C401 | 31835982 | 220MF +50% -10% 6.3V |
| C405 | 31835572 | 22MF +50% -10% 16V |
| C429, 431 | 31835985 | 47MF +50% -10% 50V |
| TRANSISTOR | | |
| Q401, 403, 405 | 43035592 | 2SC1775(F) Current Regulator, Differential Amp. |
| Q407, 411 | 43035989 | 2SD666A(C) |
| Q409, 413 | 43035990 | 2SB646A(C) |
| Q415 | 43035991 | 2SD415(O) Bias Stabilization |
| Q417 | 43035625 | 2SB647A(C) |
| Q421 | 43035992 | 2SD669(C) |
| Q419 | 43035624 | 2SD667A(C) |
| Q423 | 43035993 | 2SB649(C) |
| Q425 | 43035994 | 2SB655A(B) Power Output |
| Q427 | 43035995 | 2SD675A(B) Power Output |
| Q429 | 43032151 | 2SA872(E) Overload Protection Circuit |
| Q431 | 43035592 | 2SC1775(F) Overload Protection Circuit |
| D401 | 42032757 | Zener Diode, RD15EB 14.7V \pm 0.9V |
| D403, 405 | 41631295 | Diode, SIB01-02 |
| D407, 409 | 41035628 | Diode, 1SS81 |
| D411, 413 | 41028593 | Diode, 1S2076 |
| D415, 417 | 42035972 | Zener Diode, RD5R1EB 5.1V \pm 0.3V |
| D419, 421 | 41631466 | Variable MV11Y |
| COIL | | |
| L405 | 12035996 | RF Choke |

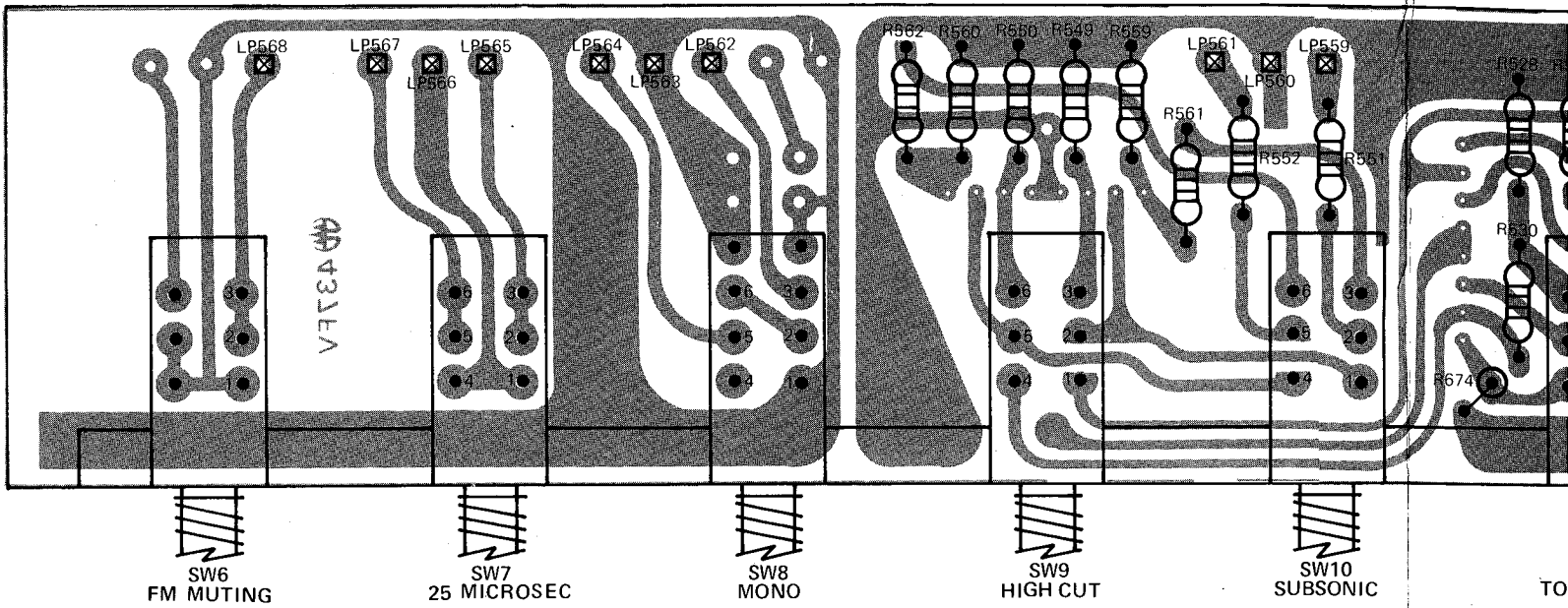
MODE/CONTROL SWITCH PC BOARD



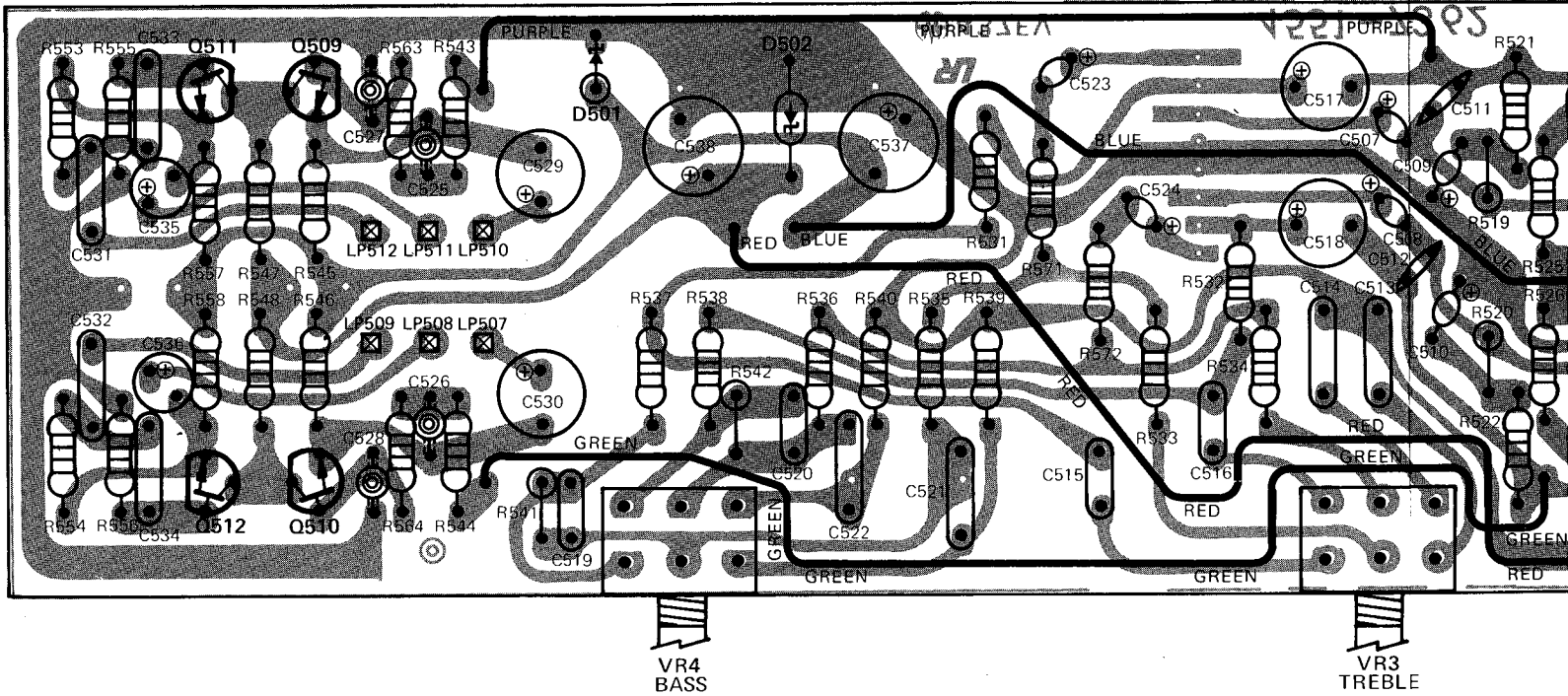
PRE/TONE CONTROL AMP PC BOARD

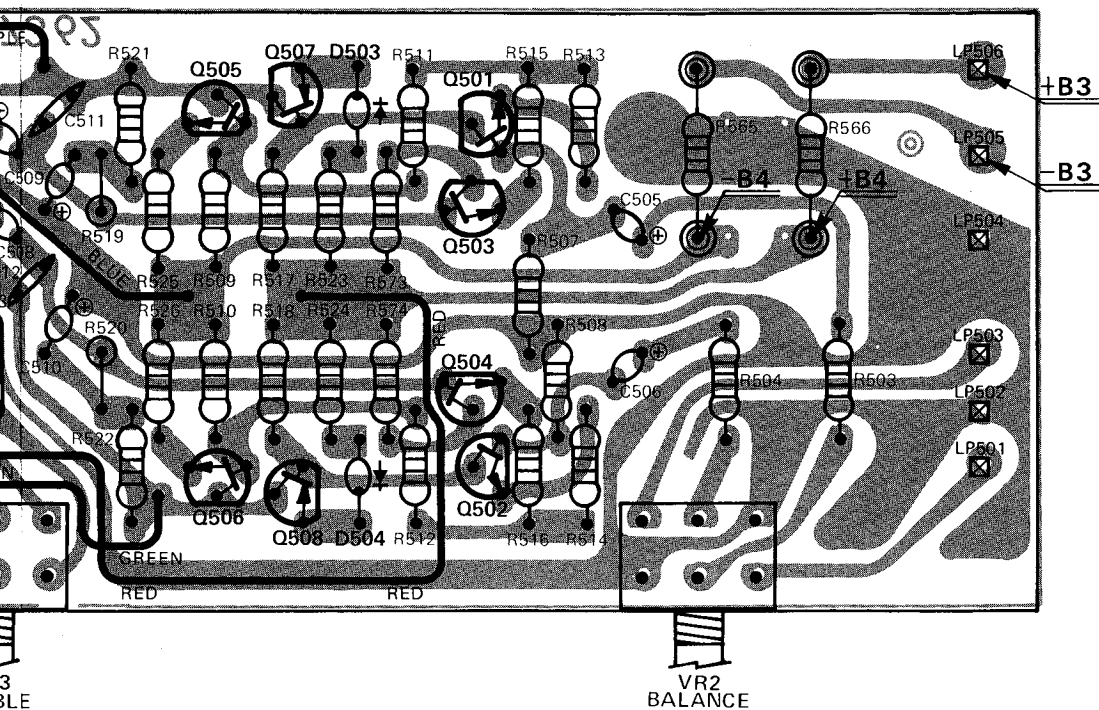
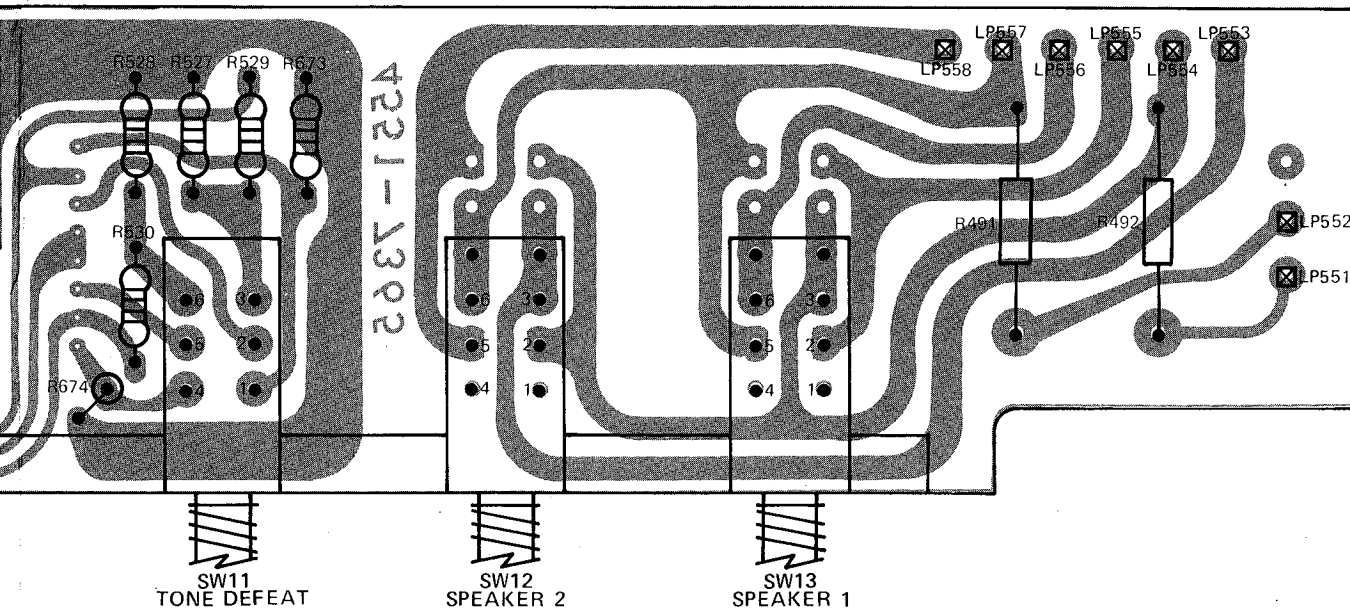


MODE/CONTROL SWITCH PC BOARD



PRE/TONE CONTROL AMP PC BOARD





MODE/CONTROL SWITCH PC BOARD

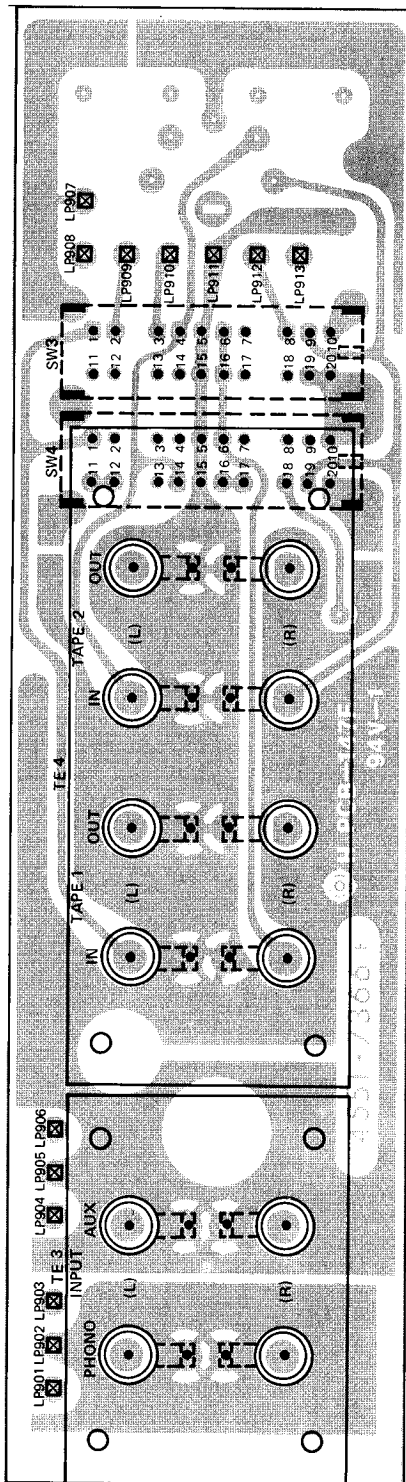
| REF. NO. | H/K PART NO. | DESCRIPTION |
|--|--------------|--|
| MISCELLANEOUS SW6, 7, 8, 9, 10 11, 12, 13 | 25036038 | Push Switch, FM Muting/25 Microsec/ Mono-Stereo/High Cut/Subsonic/Tone Defeat/ Speaker 2/Speaker 1 |

PRE/TONE CONTROL AMP PC BOARD

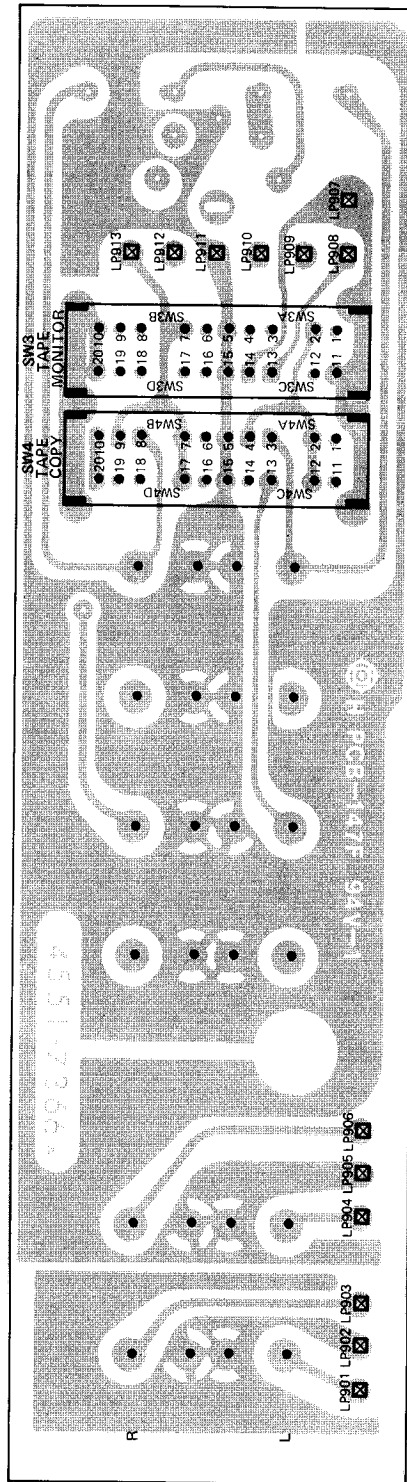
| REF. NO. | H/K PART NO. | DESCRIPTION |
|---------------------------------|--------------|--|
| RESISTORS | | |
| VR2 | 23535979 | Variable Resistor, 100 k ohm, Balance Control |
| VR3, 4 | 22035653 | Variable Resistor, 100 k ohm, Treble and Bass Control |
| CAPACITORS, ELECTROLYTIC | | |
| C505, 506, 507 508 | 31835583 | 10MF \pm 20% 6.3V Tantalum |
| C509, 510 | 30736039 | 3.3MF \pm 20% 16V Tantalum |
| C517, 518 | 31835982 | 220MF +50% -10% 6.3V |
| C523, 524 | 31835667 | 2.2MF \pm 20% 16V Tantalum |
| C529, 530 | 31835619 | 100MF +50% -10% 10V |
| C535, 536 | 31835572 | 22MF +50% -10% 16V |
| C537, 538 | 31835720 | 470MF +50% -10% 16V |
| TRANSISTORS | | |
| Q501, 503, 505 | 43035592 | 2SC1775(F) } Pre/Tone Control Amp. 2SA872(E) } |
| Q507 | 43032151 | |
| Q502, 504, 506 | 43035592 | 2SC1775(F) } Pre/Tone Control Amp. 2SA872(E) } |
| Q508 | 43032151 | |
| Q509, 510, 511 512 | 43035592 | 2SC1775(F) High-Cut Filter, Subsonic Filter |
| D501, 502 | 43032757 | Zener Diode, RD15EB 14.7V \pm 0.9V |
| D503, 504 | 38128541 | Varistor, MV11 |

INPUT/OUTPUT JACK PC BOARD

SIDE B



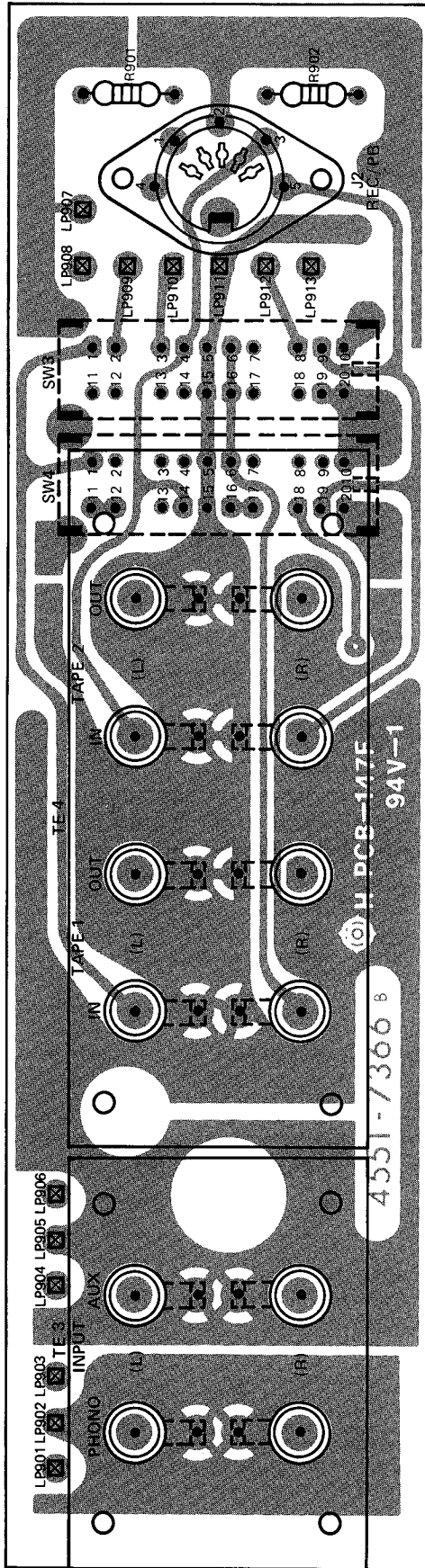
SIDE A



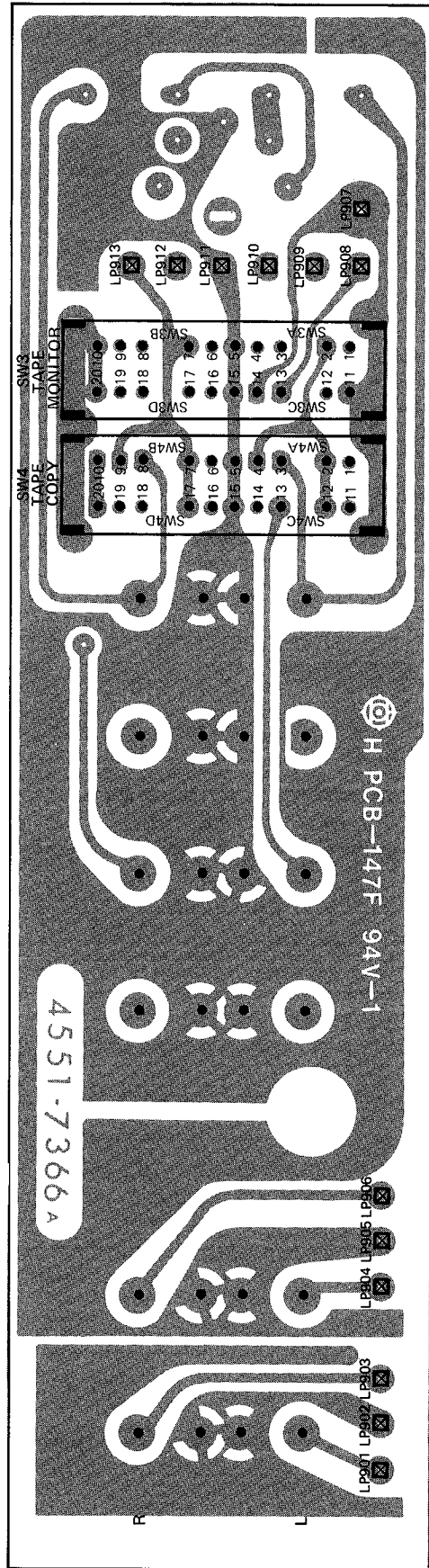
| REF. NO. | H/K PART NO. | DESCRIPTION |
|----------|--------------|---|
| TE3 | 65435670 | 4-Pin Jack, Phono./Aux. Input |
| TE4 | 65433652 | 8-Pin Jack, Tape 1 and Tape 2 Input/Output |
| SW3, 4 | 26536040 | Remote Slide Switch, Tape Monitor/Tape Copy |

INPUT/OUTPUT JACK PC BOARD – MULTI VOLTAGE

SIDE B



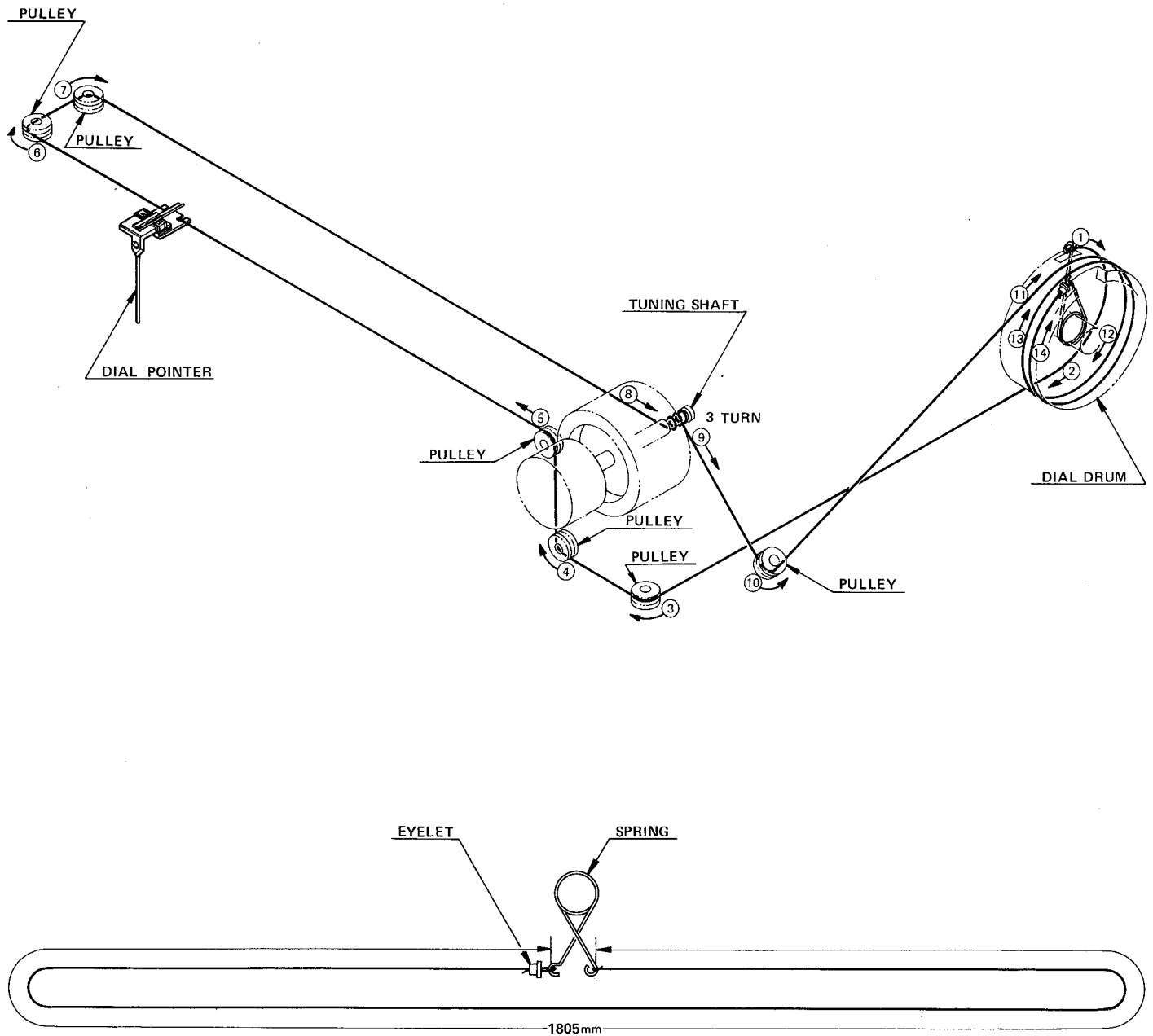
SIDE A



CHASSIS PARTS LIST

| REF. NO. | H/K PART NO. | DESCRIPTION |
|-------------------------------|--------------|--|
| GENERAL UNIT | | |
| 101 | 00235998 | Clear Panel Assembly |
| 102 | 00235999 | Front Panel Assembly |
| 104 | 00236000 | Knob Assembly, Tuning |
| 105 | 00236001 | Dial Pointer Assembly (includes: In-Tune Indicator (D202)) |
| 113 | 60136002 | Cabinet Back |
| 114 | 60136003 | Cabinet Top |
| 115 | 62035544 | Feet, Cabinet Bottom (X4) |
| 117 | 61036004 | Dial Panel |
| 120 | 64236005 | Bracket, Front Center Rail |
| 121 | 64336006 | Bracket, Slit Cover for Center Rail |
| 122 | 64336007 | Bracket, Slit Cover for Center Rail |
| 123 | 64336008 | Bracket, Front Left Side |
| 124 | 64336009 | Bracket, Front Right Side |
| 146 | 63235758 | Knob, Volume |
| 154 | 63235760 | Knob, Balance/Treble/Bass/Function (X4) |
| 158 | 63235552 | Knob, Tape Monitor/Tape Copy (X2) |
| 161 | 63233663 | Push Button, Power |
| 305 | 60435762 | Tuning Shaft |
| 312 | 60936010 | Dial Drum |
| ELECTRICAL | | |
| T1 | 10136011 | Power Transformer |
| SW1 | 25035554 | Push Switch, Power |
| SW103, 104 | 26536012 | Remote Switch, Tape Monitor/Tape Copy |
| J1 | 65432119 | Headphones Jack |
| ME1 | 12535555 | Tuning Meter |
| SO1 | 65436013 | External AC Socket, Unswitched/Switched |
| TE1 | 65129518 | FM/AM External Antenna Terminal |
| TE2 | 65436014 | Lug Terminal |
| TE5, 6 | 65434823A | Speaker Output Terminal |
| PL7 | 46532121 | Lamp, Loudness Button Illuminator 8V 60mA |
| VR5 | 21531367 | Variable Resistor, 50 k ohm, FM Muting Level Control |
| D7, 8 | 46735560 | Light Emitting Diode, SLP132B Power Indicator |
| D9 | 46735560 | Light Emitting Diode, SLP132B Tape Monitor Indicator |
| D202 | 46735650 | Light Emitting Diode, SG206D In-Tune Indicator |
| D301 | 46735561 | Light Emitting Diode, GL4AR2 Stereo Indicator |
| L1 | 12032107 | Coil, FM RF Balun |
| L251 | 20535562 | AM Ferrite Bar Antenna |
| MULTI VOLTAGE RECEIVER | | |
| T1 | 10136041 | Power Transformer |
| SW1 | 25035635 | Push Switch, Power |
| FU1 | 45036042 | Fuse, 3.15AT 250V |
| FU2, 3, 4, 5 | 45036043 | Fuse, 4AT 250V |
| SW14 | 24035639 | Power Source Voltage Selector |
| SW15 | 24531335 | Slide Switch, Emphasis |
| FU6 | 45036043 | Fuse, 4AT 250V |
| J2 | 65432127 | 5-Pin DIN Jack, REC/PB |

DIAL CORD STRINGING



START STRINGING WITH VARIABLE CAPACITOR IN CLOSED POSITION.

NOTE: To speed handling of your order be sure to include both the model and serial numbers, in addition to the quantity, part number and part description of the items ordered. Orders from independent dealers, independent servicemen, and retail customers will be shipped on a cash in advance basis. Harman/Kardon reserves the right to substitute equivalent parts for those originally installed in this chassis. All parts should be ordered from Harman/Kardon, 55 Ames Court, Plainview, L.I., N.Y. 11803, Att: Parts Department.