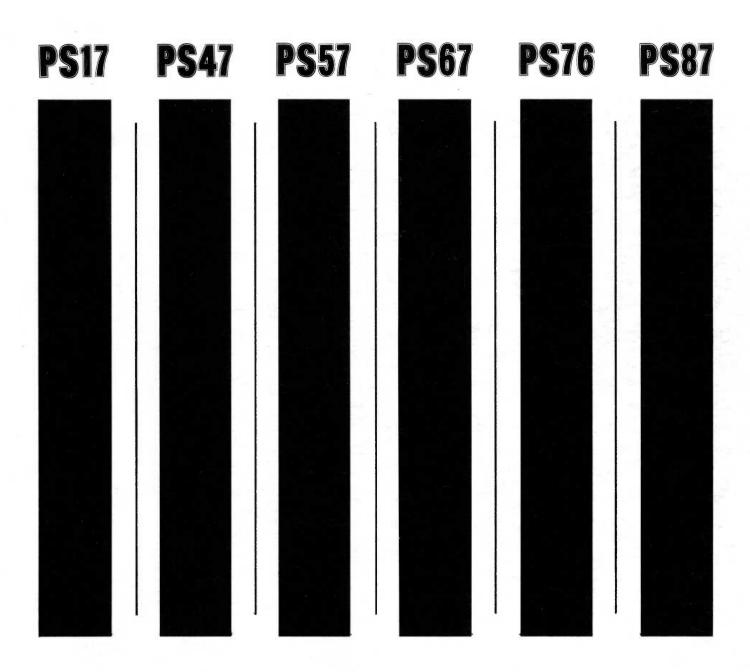
## SERVICE MANUAL stereo turntables





### 1. Notice:

The following safety precautions must be followed to assure continued reliability and safety against fire and shock hazard:

- 1) Replacement parts used during servicing of this appliance must have identical characteristics as those offered and recommended by H. H. Scott, Inc.
- 2) Satisfactory and approved service procedures dictate that ALL PARTS, no matter how apparently unimportant, be replaced exactly as in the original design.

### **EXAMPLES:**

- a) Braided glass tubing over resistors.
- b) Heatsinks on transistors.
- c) Ceramic tube spacers.
- d) All mechanical parts, i.e. covers, brackets, etc.
- 3) A dielectric test is to be performed on each appliance following the re-assembly and before returning the unit to the customer.
- 4) The dielectric test, to be performed on H. H. Scott, Inc. electronic components serviced in the U. S. and Canada for use in these countries, shall consist of not less than the following:\*
  - 1) A dielectric tester designed to supply not less than 1100 volts at 60 Hz and employing leakage current indicator/s is to be used.
  - 2) The tester is to be connected per the instructions enclosed with the instrument, or as follows:
    - a) The tester is connected to the power line receptacle, and the power switch is turned on.
    - b) Sufficient time is allowed for the tester supply to stabilize and then the output voltage is adjusted for 1080 volts.
    - c) Leads of the tester, usually marked GND and HV, are connected between chassis ground and both blades of the male plug of the power cord.
    - d) Switch tester to "test" and observe leakage indicator.

LEAKAGE CURRENT MUST NOT EXCEED 0.5 mA.

\* Dielectric tests made by service personnel in countries other than United States and Canada must use test equipment and procedures specified by the safety agency serving that country.

CAUTION: Remove head shell from tone arm before applying dielectric test.

### 2. Specifications:

|                       | PS-17       | PS-47      | PS-57      | PS-67/87   | PS-76      |
|-----------------------|-------------|------------|------------|------------|------------|
| Speed control %       | None        | <u>+</u> 3 | <u>+</u> 3 | <u>+</u> 3 | <u>+</u> 3 |
| Wow/flutter (WRMS)    | 0.07%       | 0.05%      | 0.05%      | 0.03%      | 0.04%      |
| S/N ratio             | 52 dB       | 55 dB      | 55 dB      | 60 dB      | 60 dB      |
| Tone arm length       | 213mm       | 210mm      | 210mm      | 210mm      | 220mm      |
| Stylus pressure range | 1.5-4 grams | 1-4 grams  | 1-3 grams  | 1-3 grams  | 1-3 grams  |
| Anti skating range    | 0-4 grams   | 0-4 grams  | 0-4 grams  | 0-4 grams  | 0-3 grams  |
| Power consumption     | 10 Watts    | 2 Watts    | 2 Watts    | 11 Watts   | 4.5 Watts  |
| Drive system          | Be1t        | Belt       | Be1t       | Direct     | Direct     |

### Recommended Equipment:

- 1. AC Vacuum tube voltmeter.
- 2. DC Millivolt meter or DMM.
- 3. Oscilloscope.
- 4. Volt-Ohm meter.
- 5. Wow/flutter meter.
- 6. Broadcast test record. (CBS labs STR 151 or equivalent).
- 7. Supply of light machine oil. (not motor oil).
- 8. Tube of grease. (LUBRIPLATE or equivalent).
- 9. Suitable hand tools, cables, variable power line transformer.
- 10. Suitable line voltage and current monitoring meters.

### ----- NOTICE -----

Scott Electronic Components are manufactured with a serial number code to identify the manufacturing plant and the year of manufacture. The following information will explain the code.

- 1) The first six digits are the unit serial number.
- 2) The first of the two letter suffix is the manufacturing plant code.
- 3) The second letter identifies the year of manufacture.

A-1975 B-1976 C-1977 D-1978 etc.

H. H. Scott, Inc. reserves the right to make changes in model design and technology without giving prior notice.

### 3. General Information

This manual has been prepared to cover the various aspects of servicing six different H. H. Scott, Inc. turntables. Since the cartridge installation and tone arm balance procedures are included in the operator's manual supplied with each appliance purchased, only a general procedure has been included here. Cartridges are not normally supplied by H. H. Scott, Inc.

All models, except the Model No. PS-17, use a form of electronically controlled DC or AC motor, that provides accurate speed and pitch control, as well as simple electronic switching between the two speeds,  $33\ 1/3$  and  $45\ rpm$ .

The model Nos. PS-17, PS-47 and PS-57 are belt driven models, all others are direct drive.

All models are designed for playing a single 12 inch (30.48cm) diameter record, and may also be used to play records of smaller diameter. The tone arm will return to rest at the end of each play.

### 4. Maintenance

CAUTION: Before proceeding with any maintenance or service, disconnect power supply cord and provide stylus protection.

The tone arm assemblies, used in all models, are essentially maintenance free and require no routine service. The lateral bearing consists of a double race, precision ball assembly, adjusted at the factory for zero end play. The vertical bearings are precision ball and cone, also pre-adjusted. Adjustment or lubrication is not recommended.

Maintenance is not normally required on the models PS-67, PS-76 and PS-87 direct drive models, except for routine pickup stylus inspection and possible replacement.

Routine maintenance of the models PS-17, PS-47 and PS-57 is usually limited to drive belt and stylus inspection and possible replacement.

### 4.1 Lubrication:

Friction points in these turntables are lubricated with high quality, extended life lubricants, which will rarely need replacement. When the need is apparent, it will be necessary to remove the bottom cover, as well as the turntable and turntable mat.

Motors are to be re-lubricated with a suitable light machine oil. Other friction points, such as turntable spindle bearings, pivot points and cams, are to be re-lubricated with high quality white colored grease. A suitable type is sold in North America under the brand name LUBRIPLATE.

NOTE: It is highly advisable to remove all old lubricant before adding the new. If this is not done, it is possible that the old lubricant will contaminate and cause premature failure of the new lubricant.

### 5. Service Adjustments (see also troubleshooting guide)

### 5.1 Turntable Speed:

Electronic control models may require service of the control circuits. These can be treated in much the same way as a solid state audio amplifier.

### 5.2 Pickup Tracking:

Should there be a complaint regarding pickup tracking problems, check to determine that the cartridge is correctly mounted and that the stylus is clean and free of any accumulation of dust.

Also check for proper ANTI SKATING adjustment. (refer to cartridge manufacturer's specification or as noted in 5.10 of this manual).

### 5.3 Pickup Height:

All models, except the PS-76, include the AUTOMATIC RETURN at end of play feature, actuated by levers and cams.

The distance between pickup stylus and top surface of a single record in the arm return mode is typically 5/16 inch (8 mm). Adjustment of this elevation is accomplished by means of cam screws, screw adjustment, or in some models, only by bending a metal tab on the lift arm.

CAUTION: Before attempting any adjustment that requires bending of components, study the exploded view for the particular model, to determine that no parts are missing or damaged.

### 5.4 Pickup Lowering Position:

The models PS-57 and PS-87 are fully automatic types with mechanism to start and lower the pickup stylus onto the lead-in groove of any standard record. These models are set at the factory for proper pickup lowering, automatic return and shut-off.

Should improper operation develop, it will be an indication that the tone arm has been forced during a cycle, or that the tone arm lever "set screws" have been loosened. Usually, proper adjustment can be made quite simply by loosening the two set screws, (identified as "73-4" in exploded view) re-adjusting the tone arm lowering position on a record, and then tightening the two screws.

Fine adjustment is done with adjusting screw "73-3". Minor adjustment can be made with this screw only.

### 5.5 Tone Arm Return, Cut/Reject Control:

All models, except PS-76, are equipped with an automatic arm return mechanism, ganged with a control button marked "CUT" or "REJECT". These features allow minimum operator attention and permit record interruption and motor shut-off at any time. The power is shut off when the tone arm is returned to the REST position.

As in item 5.4, proper adjustment of these controls has been set at the factory. Re-adjustment procedures will follow as in item 5.4.

### 5.6 Single/Repeat:

The Model Nos. PS-57 and PS-87 include a feature, which permits the operator to select whether to play the record through once and have the player shut down, or to continue with repeat playing of the record until intentionally interrupted.

Since operation of this control moves only levers of fixed size and shape, failure will usually be caused by binding or damaged parts. To correct, clean and re-lubricate or replace parts.

### 5.7 Record Size Selector:

The fully automatic models include a lever marked SIZE SELECTOR with three positions, 17, 25 and 30. These are the approximate cm equivalent to 7, 10 and 12 inch records.

This simple system of levers and cams will require minimum maintenance and little, if any, adjustment.

### 5.8 Anti Skating:

An anti skating mechanism is included as an integral part of the tone arm base in all models. This device works on the principal of spring loading the tone arm to compensate for forces applied to the stylus by the rotating disc.

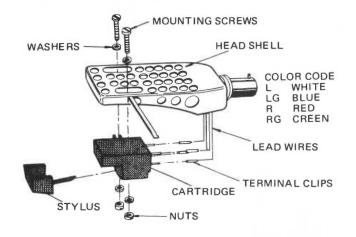
Service of this mechanism is limited to replacement of parts only with factory supplied original equipment types, or to replacement of the complete tone arm assembly. Lubricant is not used in servicing the anti skating mechanism.

FOR PROPER SETTING OF THE ANTI SKATING CONTROL, REFER TO THE CARTRIDGE MANUFACTURER'S SPECIFICATIONS.

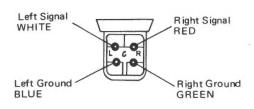
These specifications supersede the anti skating adjustment outlined in the operator's manual, or in item 5.10, No. 6 of this manual.

### 5.9 Cartridge Installation:

- 1. A cartridge is not generally supplied as part of these turntables, so that the customer has complete choice of cartridge brand and type.
- 2. Suitable cartridges are any standard 12.7mm/1/2" type (ceramic or preferably magnetic) with a Tracking Force of 1.5 to 3.0 grams.
- 3. Read instructions supplied with cartridge thoroughly before proceeding.
- 4. Refer to Fig. 1 (please note that mounting screws, washers and nuts are supplied with head shell for mounting the cartridge).
- 5. Unpack the cartridge and carefully remove stylus guard (if so equipped) and stylus. Carefully place stylus and guard in a safe location.
- 6. Using tweezers or long nose pliers, carefully connect wires following the color code as shown in figure 1.
- 7. Using screws, washers and nuts (supplied), loosely install cartridge to the head shell as shown in Fig. 1. (a small flat screwdriver is required). Do not fully tighten screws. Replace stylus in cartridge.
- 8. Install the head shell onto the tone arm upside down (with stylus tip upward) and rotate lock nut clockwise until head shell is tightly installed.



Typical pin connections on the rear of a stereo cartridge



Note: Use your terminal clips in connecting lead wires to cartridge pins. Do Not use solder on cartridge pins.

Fig. 1.

- 9. Adjust cartridge in head shell by sliding cartridge back and forth until the stylus tip is positioned 52mm (2 1/16 inches)  $\pm$  1.6mm (1/16 inch) from the small rubber ring at the connecting point of head shell and tone arm. Make certain that cartridge is square in the head shell.
- 10. Carefully remove head shell without changing cartridge position and tighten the mounting screws.
- 11. Re-install the head shell on the tone arm in its normal position.

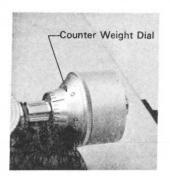
### 5.10 Stylus Pressure Adjustment:

For proper performance of your phono cartridge, the stylus pressure must be adjusted to the tracking force recommended by the cartridge manufacturer. Proceed as follows:

- 1. Unlock tone arm hook, also remove cartridge stylus cover.
- 2. Start motor. Ensure that the cue lever is in down position so that the arm can move freely. Set anti-skate control to "O".

NOTE: If the arm lifter is sticky in operation at the beginning, lightly push down on the arm lifter with your fingers.

- 3. Zero balance the arm by rotating the counter weight until the arm is laterally balanced.
- 4. Now adjust only the counter weight dial ring so that the dial position "O" lines up with the RED line marked on the tone arm, being careful not to rotate the counter weight.
- 5. Finally, rotate the counter weight until the dial indicates the manufacturer's specified stylus pressure.
- 6. Normally, the anti-skate adjustment is set to the same number as the stylus tracking force. The anti-skate setting for elliptical or Shibata styli should be set to the cartridge manufacturer's specification.



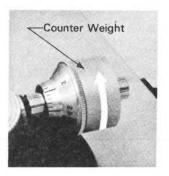


Fig. 2

The electronic motor control circuit, of the Model Nos. PS-47, PS-57, PS-67 and PS-87, consists of the three basic components described below.

### 1. Power Supply:

The power supply, with isolation transformer, fuses, neon strobe lamp and power switch, provides a rectified and filtered DC supply for motor operation and electronic control in the models PS-47, PS-57 and PS-76.

The DC supply components, for models PS-67 and PS-87, are mounted on the ELECTRONIC CONTROL printed circuit board.

- 2. The motor, in addition to providing power to drive the turntable, has a small alternator built in to create a sine wave used with the electronic circuit for speed control. (except PS-76)
- 3. Electronic Control: (PS-47 PS-57)

The electronic control circuit, through the use of X1 and X2 as a DC regulator, provides 7.25V DC.

Transistors, X3 and X4, connected to the AC output of the motor, form a square wave generator. The square wave is coupled to the base of X5, and applied to the base of X6 as a saw tooth wave form. The differential pair, formed by X6 and X7, are the heart of the control circuit, where a DC reference voltage, selected by the speed control switch and controlled by fixed divider resistors (R16 & R15) and variable resistors (VR1 & VR3), apply an adjustable voltage to the base of X7. X7 is used to control the current through the differential pair, thereby setting the operating bias of X8, and in turn, through collector divider R20 and R22, the operating current of X9.

Electronic motor speed adjustment is made using speed control potentiometers, VR3 or VR4, to set the DC operating point of X7 and X6. A saw tooth wave form, of suitable shape and amplitude, is developed by components C1, C2, R9, R10, R11 and transistor X5. The positive peak of the saw tooth causes X6 to conduct, forming a pulse on the base of X8 and X9 at the rate of approx. 300 P/S (45 rpm). The duration of this pulse, momentarily and repeatedly, increases current in the motor to maintain motor speed. If motor speed is reduced by external load, pulse duration (formed by R11 and C2) will increase to draw more current through X6, and thus through X8, X9 and the motor winding, to compensate for the increased external load.

### 4. Electronic Control: (PS-67 - PS-87)

Speed control of AC motors, used in the PS-67 and PS-87, uses a somewhat more complex pulse forming circuit. Differential amplifier transistors, X7 and X8, act to control the pulse duration, and to change the direct current through X9, X10, X11 and X1. X1, in turn, varies the current through bridge rectifier, SIRBA 40, to control the AC through the drive motor in much the same way the DC motors are controlled.

### 5. Electronic Control: (PS-76)

Motor drive circuitry in the PS-76 uses TR1 as a 50 kHz oscillator, with output connected to coils, L1, L2 and L3, in the motor. Pickup coils, L4, L5 and L6, connected to rectifiers, D8, D9 and D10, and capacitors, C8, C9 and C10, apply a pulsating DC voltage to transistors, TR6, TR7 and TR8. Pulsations are caused by the rotating iron poles attached to the rotor shaft. These poles are accurately aligned to the poles in the ferrite ring magnet to provide the necessary pulse at the proper time.

When pulsations are applied to the motor windings, the coils, connected to D11, D12 and D13, provide a voltage across C7. Proportional to the motor R.P.M., this voltage is filtered and applied to the base of TR3. If the voltage applied from this source, exceeds the voltage pre-set by the motor speed control potentiometers, current in the MOTOR DRIVE BLOCK will be reduced, thus slowing the motor.

As in other models described in this manual, the motor speed is manually controlled by a referenced voltage. In the PS-76, TR2 serves as the regulator transistor, referenced by zener diode, ZD1, and diodes D3, D4, D5 and D6. This voltage, applied through the speed control potentiometers and their associated trim pots, establishes a fixed bias on TR3 and the remainder of the MOTOR DRIVE BLOCK.

It should be noted that the turntable discasting is an integral part of the motor system, acting as a flywheel to "smooth out" the effect of electrical pulses applied to the motor.

# TROUBLESHOOTING GUIDE

| CORRECTION | turntable Check power supply outlet. Check power cord and power fuse in electronic controlled models. | Check assembly for mechanical damage. Repair, lubricate or replace as indicated. | electronic models. Replace fuse, repair electronics as required. | ective or missing. Determine cause of defect and correct. Replace belt. | Determine cause of oil, correct and replace belt. | Winding resistance of DC motors, approx. 15 ohms with rotor stalled. AC motors measure 400 ohms between black and white leads; 640 ohms between black and red leads. Replace motor as required. | Winding resistance of DC motor frequency generator winding is 80 ohms (PS 47 & PS 57).  Winding resistance of AC motor frequency generator winding is 400 ohms (PS 67 & PS 87).  Since the control circuitry is an integral part of the PS 76 motor, it is replaced as a complete module. | in electronic Troubleshoot and repair. Refer to circuit description. | ch. Replace switch.  | Check input supply rating on turntable. Correct supply voltage condition. | "trim pots" Adjust trim pots VR1 (33 1/3) and VR2 (45) so that proper marks on turntable appear to stand. Switch 33/45 lever to the appropriate position. | scords on Remove warped record.             |  |
|------------|---|--|--|---|---|---|---|--|----------------------|---|---|---|--|
| CAUSE      | 1) No voltage to turn   | 2) Motor bearings bin  | 3) Fuse open in elect  | 4) Drive belt defective   | 5) Oil on belt.                                   | 6) Motor winding open   | 7) Motor frequency generation   |  | 9) Defective switch. | 10) Wrong supply voltage.   | 11) Speed control "trim improperly adjusted   | 12) Two or more records turntable, one reco |  |
| FAULT      | Turntable Speed   | start: Nos. 1, 2, 3,   | 7  | F / 7   | Nos. 2, 4, 5,                                     | c) Turns fast: Nos. 8, 11 and 13.   | d) Speed changes without apparent cause: Nos. 2, 4, 5, 8, 12 and 13.  | 1  | ı                    |   |   |   |  |

# TROUBLESHOOTING GUIDE

| CORRECTION | Refer to cartridge mounting section in OPERATORS manual. | Clean dirt from stylus, inspect stylus with microscope to determine if suitable for continued service. | Replace stylus.   | Correct the anti-skating adjustment to cartridge manufacturer's specifications. | Turntable must be installed on level surface for proper operation. | Inspect arm mechanism, repair or replace as required | Determine reason, make necessary adjustments or lubricate as required. | Clean and adjust mechanism as required. | Set stylus pressure per cartridge manufacturer's specification. | Discard record.       | Turntable is designed to play one record. |  |  |
|------------|--|--|-------------------|---|--|--|--|---|---|-----------------------|---|--|--|
| CAUSE      | 1) Cartridge improperly mounted.                         | 2) Stylus dirty.   | 3) Stylus damaged | 4) Anti-skating improperly adjusted.  | 5) Turntable not on level surface.                                 | 6) Tone arm binding.                                 | 7) Cueing control or lift arm not fully released.                      | 8) Arm return mechanism binding.        | 9) Improper stylus pressure.                                    | 10) Defective record. | 11) Too many records on turntable.        |  |  |
| FAULT      | king rd rd 11. 11. 11. 11. 11. 11. 11.                   |  |                   |   |  |  |  |   |   |                       |   |  |  |

# TROUBLESHOOTING GUIDE

| FAULT   | CAUSE   | CORRECTION  |
|---|---|---|
| Pickup Height a) Arm does not lift off record         | 1) Worn or damaged cams or levers.            | Inspect for worn or damaged parts. Replace and lubricate as required.               |
| on return cycle:<br>Nos. 1, 2 and 3.                  | 2) Bent or damaged components.                | Repair or replace.  |
| b) Arm lifter<br>(cueing control)                     | 3) Improper lift adjustment.                  | Inspect for damaged or missing parts. Repair, replace and relubricate as necessary. |
| does not lift arm<br>Nos. 1, 2 and 3.                 | ••  |   |
| c) Insufficient or excessive lift; Nos. 1, 2 and 3.   | ••  |   |
| Pickup Lowering<br>Position<br>Arm does not           | 1) Arm lowering mechanism damaged or binding. | Inspect to determine cause of damage, replace parts as required. Relubricate.       |
| lower stylus on<br>lead-in groove:<br>(PS 57 & PS 87  | 2) Arm lowering mechanism adjust-ments moved. | Re-adjust as outlined in 5.4.   |
| only)   | 3) Arm movement mechanism damaged or binding. | Inspect to determine cause. Replace parts as required. Relubricate.                 |
| Tone Arm Return                                       |   |   |
| Cut/Reject<br>Control<br>(all models<br>except PS 76) |   |   |
| a) Arm will not<br>return to REST<br>position at end  |   |   |
| of record.  | CAUSE AND CORRECTION OF FA                    | AND CORRECTION OF FAILURE OF THIS MODE ARE IDENTICAL TO                             |
| b) Arm returns<br>to REST before<br>end of record.    | THOSE FOR PICKUP LOWERING POSITION            | POSITION.   |

| DRAWING<br>NO. | DESCRIPTION                     | PART NO.   | REMARKS          |
|----------------|---------------------------------|------------|------------------|
| 1              | Hinge Plate                     | 895231     | A11              |
| 2              | Screw, $FM + 4 \times 8$        |            | A11              |
| 3              | Dust cover                      | 851097-4   | A11              |
| 4              | Rubber mat                      | 871222     | A11              |
| 5              | Turntable platter               | 620011     | PS-17            |
| 5              | Turntable platter               | 620021-1   | PS-47/PS-57      |
| 5              | Turntable platter               | 620021     | PS-67/PS-87      |
| 6              | 45 rpm adaptor                  | 890876     | A11              |
| 7              |                                 | 090070     |                  |
|                | Screw, BT + 3 x 16              |            | A11              |
| 8              | Spring washer, SW-3             |            | A11              |
| 9              | Flat washer, FW 3.2 x 13 x 0.8t |            | PS-17/PS-47      |
| 9              | Flat washer, FW 3.2 x 13 x 1t   |            | PS-57            |
| 9              | Flat washer, FW 3.2 x 10 x 1t   |            | PS-67/PS-87      |
| 10             | 45 rpm adaptor spindle          | 890097     | A11              |
| 11             | Drive belt                      | 700515     | PS-17/PS-47/PS-5 |
| 12             | Speed change push button        | 893476     | PS-17            |
| 12             | Pitch control knob              | 895730     | PS-47/PS-57      |
| 12             | Pitch control knob              | 895738     | PS-67/PS-87      |
| 13             | Click spring                    | 893180     | PS-17            |
| 13             | Button collar                   | 895728     | PS-47/57/67/87   |
| 14             | Speed change cam                | 893477     | PS-17            |
| 14             | Speed change lever              | 895727     | PS-47/57/67/87   |
| 15             | Speed change cover              | 895772     | PS-17            |
| 15             | Neon lamp housing               | 895725     | PS-47/57/67/87   |
| 16             | CS stopper                      | 075725     | PS-17            |
| 16             | Potentiometer base              | 895726     | PS-47/57/67/87   |
|                |                                 | 093720     | PS-17            |
| 17             | Flat washer, FW 3.2 x 8 x 0.5t  | 703062     | PS-47/57/67/87   |
| 17             | Potentiometer                   |            |                  |
| 18             | Wooden base                     | 846422     | PS-17            |
| 18             | Wooden base                     | 846423     | PS-47            |
| 18             | Wooden base                     | 846552     | PS-57            |
| 18             | Wooden base                     | 846421     | PS-67/PS-87      |
| 19             | Screw, FM $+$ 3 x 8             |            | PS-17/67/87      |
| 19             | Screw, FM $+$ 2.6 x 12          |            | PS-47/PS-57      |
| 20             | Eccentric pin                   | 893040     | PS-17            |
| 20             | Spring washer, SW 2.6           |            | PS-47/PS-57      |
| 20             | Spacer                          | E-832380-2 | PS-67/PS-87      |
| 21             | Screw, BT $+ 3 \times 8$        |            | A11              |
| 22             | Speed change base assy          | 893046     | PS-17            |
| 22             | Pipe                            | E-234791   | PS-47/PS-57      |
| 22             | Screw, BT + 3 x 20              |            | PS-67/PS-87      |
| 23             | Speed changer arm               | 870402     | PS-17            |
| 23             | Rotary switch                   | 871224     | PS-47/57/67/87   |
| 24             | E-washer, E-3                   |            | A11              |
| 25             | Fibre washer, 3.2 x 10 x 0.8t   |            | PS-17            |
| 25             | Fibre washer, 3 x 10 x 0.00     |            | PS-47/PS-57      |
| 25             | Connector                       | 895382     | PS-67/PS-87      |
|                |                                 | 099302     | A11              |
| 26             | Lock nut, FLN -3                | 0.05000    |                  |
| 27             | Badge, Scott logo               | 895820     | A11              |
| 28             | E-washer, E-3.2                 |            | PS-17/PS-47      |
| 28             | Mini-connector assy             | 895384     | PS-67/PS-87      |
| 29             | Kick lever                      | 890218     | PS-17/PS-47      |
| 29             | Connector housing               |            | PS-67/PS-87      |
| 30             | Return spring                   | 890259     | PS-17/PS-47      |
| 30             | Wire fastener                   |            | PS-57/67/87      |

| ORAWING<br>NO. | DESCRIPTION                     | PART NO.  | REMARKS                 |
|----------------|---------------------------------|-----------|-------------------------|
| 31             | Turntable platter spindle       | 70125     | PS-17                   |
| 31             | Turntable platter spindle       | 895047    | PS-47                   |
| 31             | Turntable platter spindle       | 891003    | PS-57                   |
| 31             | Terminal plate                  | 895521    | PS-67/PS-87             |
| 32             | Turntable bearing assy          | 700514-1  | PS-17                   |
| 32             | Turntable bearing assy          | 895092    | PS -47                  |
| 32             | Turntable bearing assy          | 896181    | PS -57                  |
| 32             | Screw, FM + 3 x 6               |           | PS-67/PS-87             |
| 33             | Stopper                         | E-271110  | PS-17                   |
| 33             | Stopper                         | 894271    | PS -47                  |
| 33             | Stopper                         | 891480    | PS-57                   |
| 33             | Colored terminal                | 0,2,00    | PS-67/PS-87             |
| 34             | Mounting board                  | 850848    | PS-17                   |
| 34             | Mounting board                  | 850902-1  | PS -47                  |
| 34             | Mounting board                  | 851077-1  | PS-57/67/87             |
| 35             | Screw, FMW + 3.1 x 8            | 031077 1  | PS-17                   |
| 35             | PC support                      | 894023    | PS-47/PS-57             |
| 35             | Circuit board assy              | 631399    | PS-67/PS-87             |
| 36             |                                 | 031399    | PS-17                   |
|                | Screw, FM + 4 x 12              |           | PS-47/57/67/87          |
| 36             | Screw, FMT + 3 x 6              | 894173    | PS-47/37/67/67          |
| 37             | Motor mounting board            |           |                         |
| 37             | Motor mounting board            | 893931    | PS-47/PS-57             |
| 37             | Heat sink                       | 704136    | PS-67/PS-87             |
| 38             | Motor pulley                    | 703740-2  | PS-17                   |
| 38             | Grounding wire assy             | 894509-1  | PS -47                  |
| 38             | Motor pulley                    | 894021    | PS-57                   |
| 38             | Heat sink angle                 | 895376    | PS-67/PS-87             |
| 39             | Tapping screw, T 2.6 x 2        |           | PS-17                   |
| 39             | Nylon washer, 4.1 x 8 x 1t      |           | PS-47                   |
| 39             | Tapping screw, T 2 x 3          |           | PS-57                   |
| 39             | Screw, $FM + 3 \times 5$        |           | PS-67/PS-87             |
| 40             | Motor, 1M-S270-15B2             | 631107    | PS-17                   |
| 40             | Motor, DMS-148-61-S-1           | 631024    | PS-47/PS-57             |
| 40             | Motor                           | 631263    | PS-67/PS-87             |
| 41             | Rubber cushion                  | 702230    | PS-17                   |
| 41             | Rubber cushion                  | E-242020  | PS-47/PS-57             |
| 41             | Grounding wire assy             | 896059    | PS-67/PS-87             |
| 42             | Washer, FW 4.6 x 13 x 1t        |           | PS-17                   |
| 42             | Washer, FW 4.5 x 13 x 1t        |           | PS-47                   |
| 42             | Grounding wire assy             | 891965    | PS-57/67/87             |
| 43             | Connector assy                  | 894607-1  | PS-17                   |
| 43             | Power source PC board assy      | 871243    | PS-47                   |
| 43             | Fibre washer, FW 3.2 x 7 x 0.5t | 0,1213    | PS-67/PS-87             |
| 44             | Power cord assy                 | 829435-1  | A11                     |
| 45             | UL tube                         | 02,7433 1 | A11                     |
| 46             | Lug                             | 890755    | A11                     |
|                |                                 | 891849-1  | PS-17                   |
| 47             | 6 Pin terminal strip            | 894001-1  | PS-47/57/67/87          |
| 47             | Strobo lamp                     |           | PS-47/57/67/67<br>PS-17 |
| 48             | Capacitor                       | 893370    |                         |
| 48             | Power transformer               | 870645-1  | PS -47/PS -57           |
| 48             | Power transformer               | 871076    | PS-67/PS-87             |
| 49             | Fibre washer, 5 x 10 x 0.2t     |           | PS-17                   |
| 49             | Fibre washer, 5 x 10 x 0.3t     | 2000      | PS-47                   |
| 49             | Clutch lever                    | 891432    | PS-57/67/87             |

| DRAWING<br>NO. | DESCRIPTION                 | PART NO.   | REMARKS                    |
|----------------|-----------------------------|------------|----------------------------|
| 50             | Fibre washer, 5 x 10 x 1t   |            | PS-17/PS-47                |
| 50             | Clutch lever spring         | 891474     | PS-57/67/87                |
| 51             | E-washer, E-4               | 0,2,7,7    | PS-17/PS-47                |
| 51             | Fibre washer, 6 x 13 x 0.5t |            | PS-57/67/87                |
| 52             | Switch lever                | 890621     | PS-17/PS-47                |
| 52             | Switch lever assy           | 891016     | PS-57/67/87                |
| 53             | Nut, M-3                    | 0,1010     | PS-17/PS-47                |
| 53             | Clutch lever coil spring    | 891947     | PS-57/67/87                |
| 54             | Screw, FM + 3 x 8           | 091947     | PS-17/47/67/8              |
| 55             | Motor cover                 | 892943     |                            |
| 55             | Capacitor                   | 892428     | PS-17/47/57<br>PS-67/PS-87 |
| 56             | Screw, FM 4 x 10            | 092420     | 1                          |
| 57             |                             | 070015 1   | A11                        |
|                | Bottom cover                | 870915-1   | PS-17/PS-47                |
| 57             | Bottom cover                | 871348     | PS-57                      |
| 57             | Bottom cover                | 87102801   | PS-67/PS-87                |
| 58             | Rubber foot                 | 895773     | PS-17/47/57                |
| 58A            | Rubbef foot                 | 895939     | PS-67/PS-87                |
| 58B            | Rubber foot                 | 895838-1   | PS-67/PS-87                |
| 59             | Screw, WM + 3.1 x 13        |            | A11                        |
| 60             | Hinge                       | 895215     | PS-17/47/68/8              |
| 60             | Hinge                       | 895231     | PS-57                      |
| 61             | Cueing rod                  | 892399     | PS-17/PS-47                |
| 61             | Cueing rod                  | 891680     | PS-57/67/87                |
| 62             | Function cover              | 871211     | PS-17                      |
| 62             | Cueing cover                | 895724     | PS-47/57/67/8              |
| 63             | Reject button assy          | 893195-1   | PS-17/PS-47                |
| 63             | Reject button assy          | 896033     | PS-57/67/87                |
| 64             | Button spring               | 892084     | PS-17/PS-47                |
| 64             | Button spring               | 892084 - 1 | PS-57/67/87                |
| 65             | Reject lever                | 892085     | PS-17/PS-47                |
| 65             | Reject lever                | 895183     | PS-57/PS-87                |
| 66             | Cueing cam                  | 895190     | A11                        |
| 67             | Cueing cam shaft            | 894774-1   | A11                        |
| 68             | Reject spring               | 895822     | PS-17/PS-47                |
| 68             | Reject cam                  | 895178     | PS-57/67/87                |
| 69             | Tonearm rest                | 890632-4   | PS-17/PS-47                |
| 69             | Tonearm rest assy           | 895322     | PS-57/67/87                |
| 69-1           | Lock lever                  | 890429-1   | PS-57/67/87                |
| 69-2           | Lock screw, FMT + 2.6 x 6   |            | PS-57/67/87                |
| 70             | Screw, FMT - 2.6 x 4        |            | A11                        |
| 71             | Elevation plate             | 892805     | A11                        |
| 72             | Tonearm assy                | 851233-1   | PS-17                      |
| 72             | Tonearm assy                | 851233     | PS-47                      |
| 72             | Tonearm assy                | 851313     | PS-57                      |
| 72             | Tonearm assy                | 851247     | PS-67/PS-87                |
| 73             | Feed arm assy               | 890990-1   | PS-17/PS-47                |
| 73             | Feed base assy              | 891458-2   | PS-57/67/87                |
| 73-1           | Feed base                   | 891482     | PS-57/67/87                |
| 73-1           | Feed arm spring             | 801553     |                            |
| 73-2           |                             | 001333     | PS-57/67/87                |
| 73-3           | Screw, M3 x 20              |            | PS-57/67/87                |
|                | Screw, M3 x 6               | 001/50 5   | PS-57/67/87                |
| 73-5           | Friction rubber             | 891452-1   | PS-57/67/87                |

| DRAWING<br>NO. | DESCRIPTION                      | PART NO.   | REMARKS     |
|----------------|----------------------------------|------------|-------------|
| 74             | Elevation spindle                | 892326     | PS-17/PS-47 |
| 74             | Elevation spindle                | 892326-8   | PS-57/67/87 |
| 75             | Elevation spring                 | E-832780-1 | A11         |
| 76             | Fibre washer, FW 3.2 x 10 x 0.5t | E-032/00-1 | PS-17       |
| 76             | Fibre washer, FW 3.2 x 10 x 1t   |            | PS-47       |
| 76             | Tonearm washer, 12 x 26 x 1.6t   |            | PS-57/PS-87 |
| 77             | Screw, FM + 3 x 14               |            |             |
| 78             |                                  | 895259     | A11         |
| 79             | Lock plate                       |            | A11         |
|                | Rating label                     | 895826     | PS-17       |
| 79             | Rating label                     | 895897     | PS -47      |
| 79             | Rating label                     | 896155     | PS-57       |
| 79             | Rating label                     | 896029     | PS-67       |
| 79             | Rating label                     | 896028     | PS-87       |
| 80             | Serial No. plate                 | 895827     | A11         |
| 81             | Plate fixing screw, 3 x 8        |            | A11         |
| 82             | Fibre washer, 3.2 x 8 x 0.5t     |            | A11         |
| 83             | Screw, FM + 3 x 14               |            | A11         |
| 84             | Power cord plate                 | 892624     | PS-17/PS-47 |
| 84             | Power cord plate                 | 893037     | PS-57/67/87 |
| 85             | SR bushing                       | 891568-0   | A11         |
| 86             | Clutch plate                     | 894738     | PS-17/PS-47 |
| 86             | Clutch plate                     | 891850     | PS-57/67/87 |
| 87             | Clutch guide                     | 894736     | PS-17/PS-47 |
| 87             | Clutch guide                     | 891005     | PS-57/67/87 |
| 88             | Spring washer                    | E-813152   | PS-17/PS-47 |
| 88             | Anti-skating spring              | 892000-1   | PS-57/67/87 |
| 89             | Gear assy                        | 891210     | PS-17/PS-47 |
| 89             |                                  | 892675     | PS-57/67/87 |
|                | Gear assy                        | 092073     |             |
| 90             | Fibre washer, 5 x 10 x 0.5t      | 001/05     | PS-17/PS-47 |
| 90             | Change spring                    | 891485     | PS-57/67/87 |
| 91             | Eccentric pin                    | 817790     | PS-17/PS-47 |
| 91             | Change lever assy                | 891007     | PS-57/67/87 |
| 92             | GS stud                          | 890620     | PS-17/PS-47 |
| 92             | E-washer, E-2                    |            | PS-57/67/87 |
| 93             | GS eccentric pin                 | 890619     | PS-17/PS-47 |
| 93             | Eccentric pin                    | 891428     | PS-57/67/87 |
| 94             | GS arm                           | 890618     | PS-17/PS-47 |
| 94             | Size select arm assy             | 891435     | PS-57/PS-87 |
| 95             | GS spring                        | 890628     | PS-17/PS-47 |
| 95             | Size select arm spring           | 891438     | PS-57/PS-87 |
| 96             | Spring washer                    | E-813153   | PS-17/PS-47 |
| 96             | Fibre washer, 4.5 x 12 x 0.5t    |            | PS-57/67/87 |
| 97             | Cueing see-saw                   | 870252     | PS-17/PS-47 |
| 97             | Cueing see-saw                   | 891784     | PS-57/67/87 |
| 98             | See-saw spring                   | 894184     | PS-17/PS-47 |
| 98             | Eccentric pin                    | 891066     | PS-57/67/87 |
| 99             | See-saw angle assy               | 895824     | PS-17/PS-47 |
| 99             | See-saw holding plate            | 895242     | PS-57/67/87 |
| 100            | Screw, FMT + 3 x 5               | 093242     | PS-17/PS-47 |
|                |                                  |            |             |
| 100            | Screw, FM + 3 x 10               | D 010001   | PS-57/67/87 |
| 101            | Lock spring                      | E-813681   | A11         |
| 102            | Screw, FMT $+ 3 \times 8$        | 0.000      | A11         |
| 103            | Phono output cable               | 895018     | PS-17/PS-47 |
| 103            | Phono output cable               | 895016     | PS-57/67/87 |
| 104            | Varnished tube                   |            | PS-17/PS-47 |
| 104            | Bushing                          | 891455     | PS-57/67/87 |

| DRAWING<br>NO. | DESCRIPTION                               | PART NO. | REMARKS              |
|----------------|---|----------|----------------------|
| 105            | 5 Pin terminal strip                      | 892752   | A11                  |
| 106            | Screen plate                              | 821280   | A11                  |
| 107            | CS stopper                                | 022200   | PS-17/47/57/87       |
| 108            | Actuating washer                          | 890765   | PS-17/PS-47          |
| 108            | Washer, CSTW-2                            | 0,0,0,0  | PS-57/PS-87          |
| 109            | Actuating arm assy                        | 890709-3 | PS-17/PS-47          |
| 109            | Actuating arm                             | 870066   | PS-57/67/87          |
| 110            | Actuating base                            | 870038   | PS-17/PS-47          |
| 110            | Revolving base                            | 892475   | PS-57/67/87          |
| 111            | See-saw base assy                         | 890767   | PS-17/PS-47          |
| 111            | Revolving plate assy                      | 891021-1 | PS-57/67/87          |
| 112            | See-saw arm assy                          | E-830151 | PS-17/PS-47          |
| 112            | Revolving plate                           | 891022-1 | PS-57/67/87          |
| 113            | Eccentric pin                             | 890995   | PS-17/PS-47          |
| 113            | Revolving plate spring                    | 891064   | PS-57/67/87          |
| 114            | Arm spring                                | 892331   | PS-17/PS-47          |
| 114            | Revolving plate spring                    | 891949   | PS-57/67/87          |
| 115            | Screw, FM + 3 x 18                        | 031343   | PS-17                |
| 115            | Reject base assy                          | 895860   | PS-47                |
| 115            | Safety spring                             | 891475   | PS-57/PS-87          |
| 116            | Screw, FM + 3 x 16                        | 0914/3   | A11                  |
| 117            | Switch cover                              | 890335   | PS-17/67/87          |
| 117            |   | 895943   | PS-47                |
|                | Reject button collar Micro switch         |          | PS-47<br>PS-17/PS-47 |
| 118            |   | 890886   |                      |
| 118            | Micro switch                              | 870270   | PS-57/67/87          |
| 119            | Switch arm assy                           | 890994   | PS-17/PS-47          |
| 119            | Size select guide assy                    | 891437   | PS-57/67/87          |
| 120            | UL tube                                   | 070157   | PS-17/PS-47          |
| 120            | Start lever assy                          | 870157   | PS-57/67/87          |
| 121            | Lug                                       | E-888750 | PS-17/PS-47          |
| 121            | Repeat lever                              | 891444   | PS-57/67/87          |
| 122            | Caution label                             | 893389   | PS-17/PS-47          |
| 122            | Cam spring                                | 893566   | PS-57/67/87          |
| 123            | Warning label                             | 893536   | PS-17/PS-47          |
| 123            | Start lever spring                        | 891443   | PS-57/67/87          |
| 124            | Labe1                                     | 894238   | PS-17/PS-47          |
| 124            | Fibre washer, $3.2 \times 10 \times 0.5t$ |          | PS-67/PS-87          |
| 125            | Labe1                                     |          | PS-17/PS-47          |
| 125            | Screw, FM + 4 x 12                        |          | PS-67/PS-87          |
| 126            | UL tube                                   |          | PS-47/57/67/87       |
| 127            | E-washer, E-6                             | 22.552   | PS-57/67/87          |
| 128            | Cut lever spring                          | 890095   | PS-57/67/87          |
| 129            | Collar                                    | 896016   | PS-57/67/87          |
| 130            | Steel ball #4                             |          | PS-67/PS-87          |
| 131            | Fibre washer, 3.1 x 6 x 0.5t              |          | PS-57/67/87          |
| 132            | Start cam-1                               | 895179   | PS-57/PS-87          |
| 133            | Start cam-2                               | 895181   | PS-67/PS-87          |
| 134            | Collar                                    | 895169   | PS-57/67/87          |
| 135            | Repeat cam                                | 895174   | PS-57/PS-87          |
| 136            | Size select rod                           | 895184   | PS-57/PS-87          |
| 137            | Rod slide base                            | 895185   | PS-57/PS-87          |
| 138            | Size select spring                        | 893537   | PS-57/PS-87          |
| 139            | Repeat cancellor                          | 893557   | PS-57/PS-87          |
| 140            | E-washer, E-6                             |          | PS-57/PS-87          |

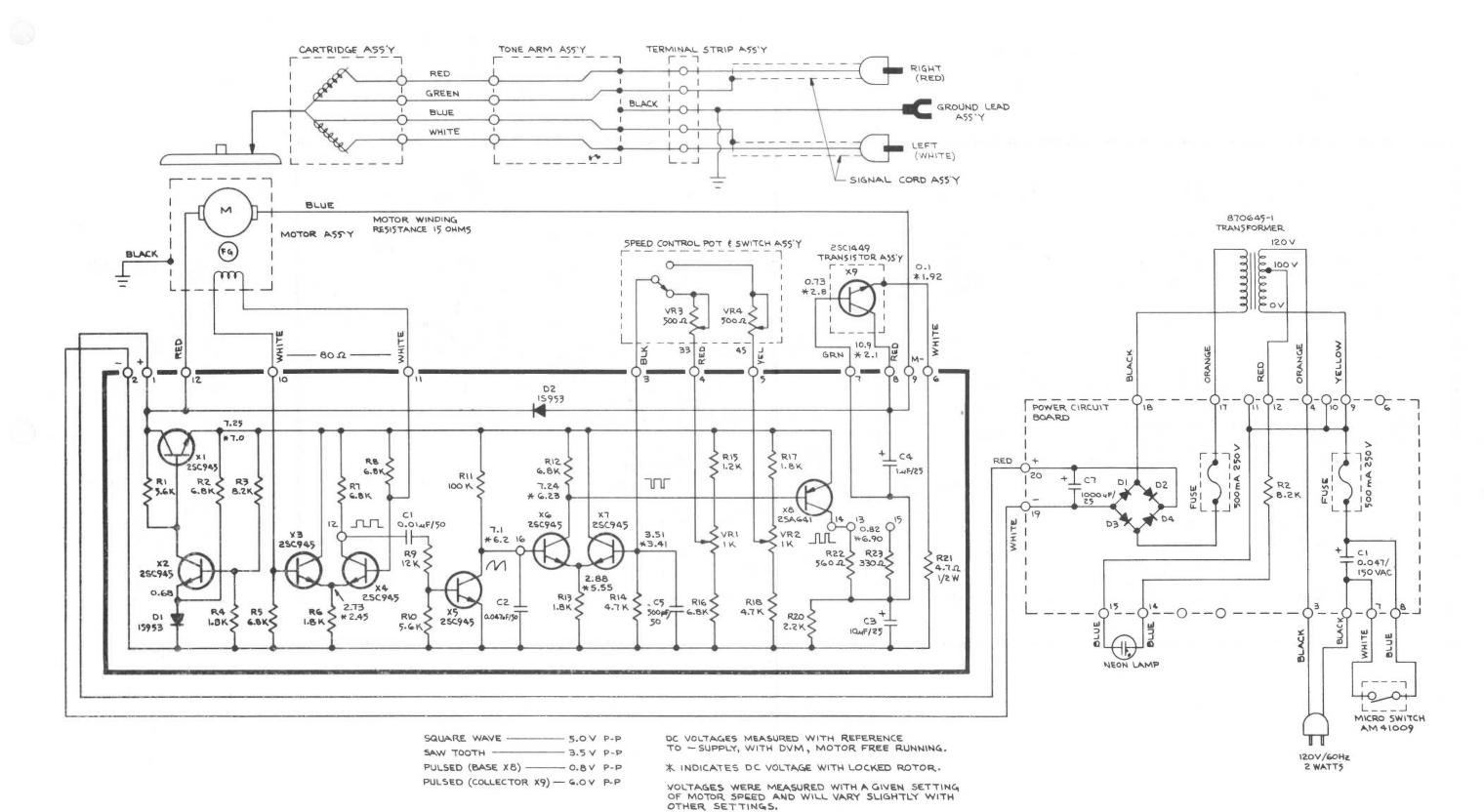
| DRAWING<br>NO. | DESCRIPTION                   | PART NO. | REMARKS     |
|----------------|-------------------------------|----------|-------------|
| 141            | Switch lever assy             | 891431   | PS-57/PS-87 |
| 142            | Fibre washer, 4.5 x 12 x 0.8t |          | PS-57/PS-87 |
| 143            | Rubber washer                 | 895195   | PS-57/PS-87 |
| 144            | Record size selector          | 870152   | PS-57/PS-87 |
| 145            | Size select rod               | 896006   | PS-57/PS-87 |
| 146            | Size select cover             | 895729   | PS-57/PS-87 |
| 147            | Rubber cap                    | 896015   | PS-57/PS-87 |
| 148            | Head shell stand              | 892373   | PS-67/PS-87 |
| 149            | Repeat lever assy             | 896032   | PS-57/PS-87 |
| 150            | E-washer, E-5                 |          | PS-57/PS-87 |
| 151            | Cord clamp                    | 890593   | PS-67/PS-87 |
| 152            | Screw, $FM + 3 \times 12$     |          | PS-57/67/87 |

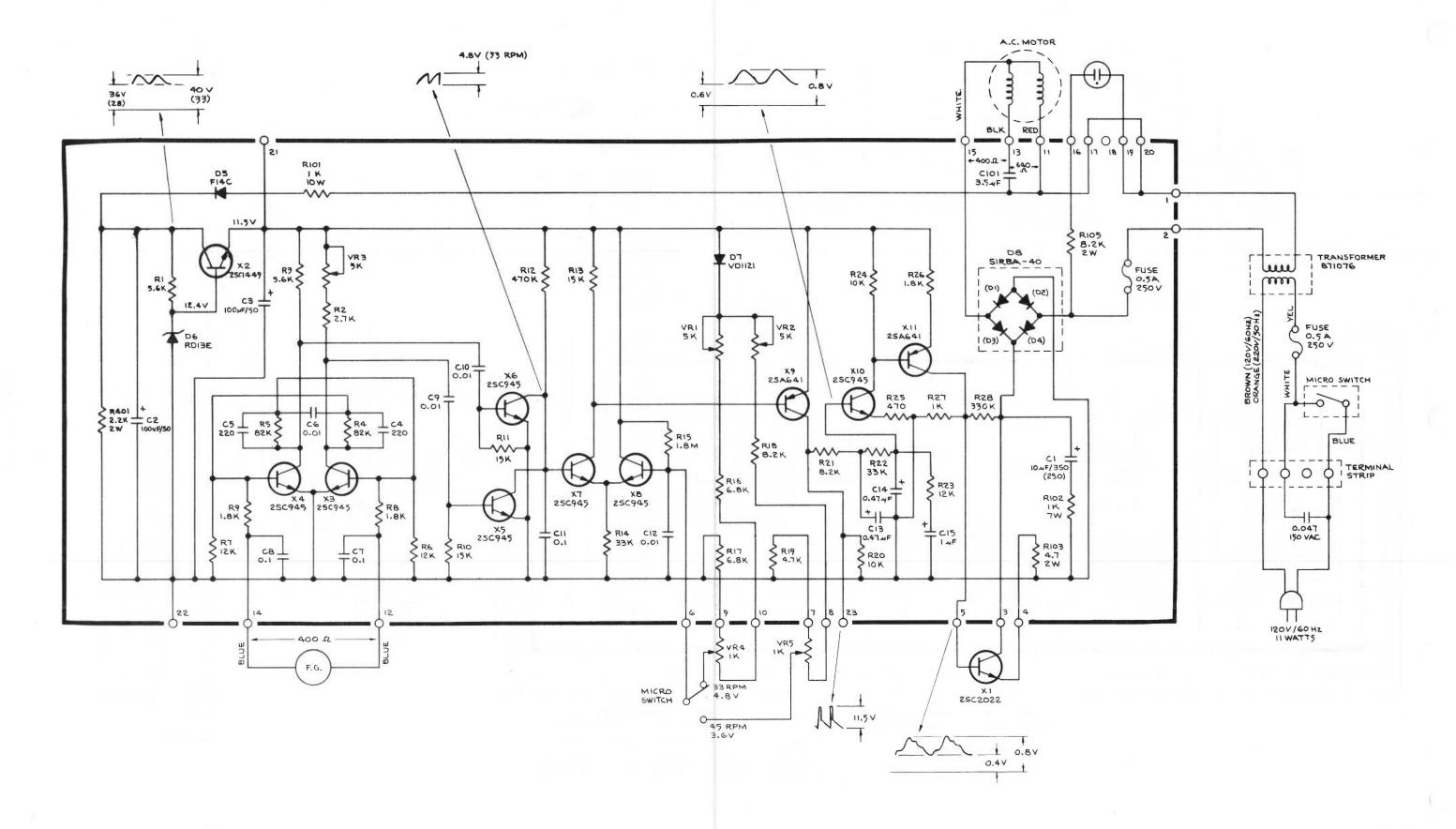
### NOTES:

- The drawing No. listed corresponds with Nos. on exploded views. The same view is used for both Model Nos. PS-87 and PS-67. The following parts are not used in the PS-67: Pts. 65, 76, 94, 95, 107, 108, 115, 127, 132, 135, 136, 137, 138, 139, 140, 143, 144, 145, 146, 147 and 149.
- 2) An exploded view is not included in this manual for the model PS-57. Parts identification for the PS-57 can be made by referring to the drawing nos. and remarks column for usage. Parts used and listed with the PS-47 will be identical to PS-47 parts. Parts used and listed with the PS-67/87 will be identical to parts used in these two models. Refer to both PS-47 and PS-87 exploded views for PS-57 part identification.
- 3) Due to the simplicity in design and construction of the PS-76, an exploded view is not necessary.

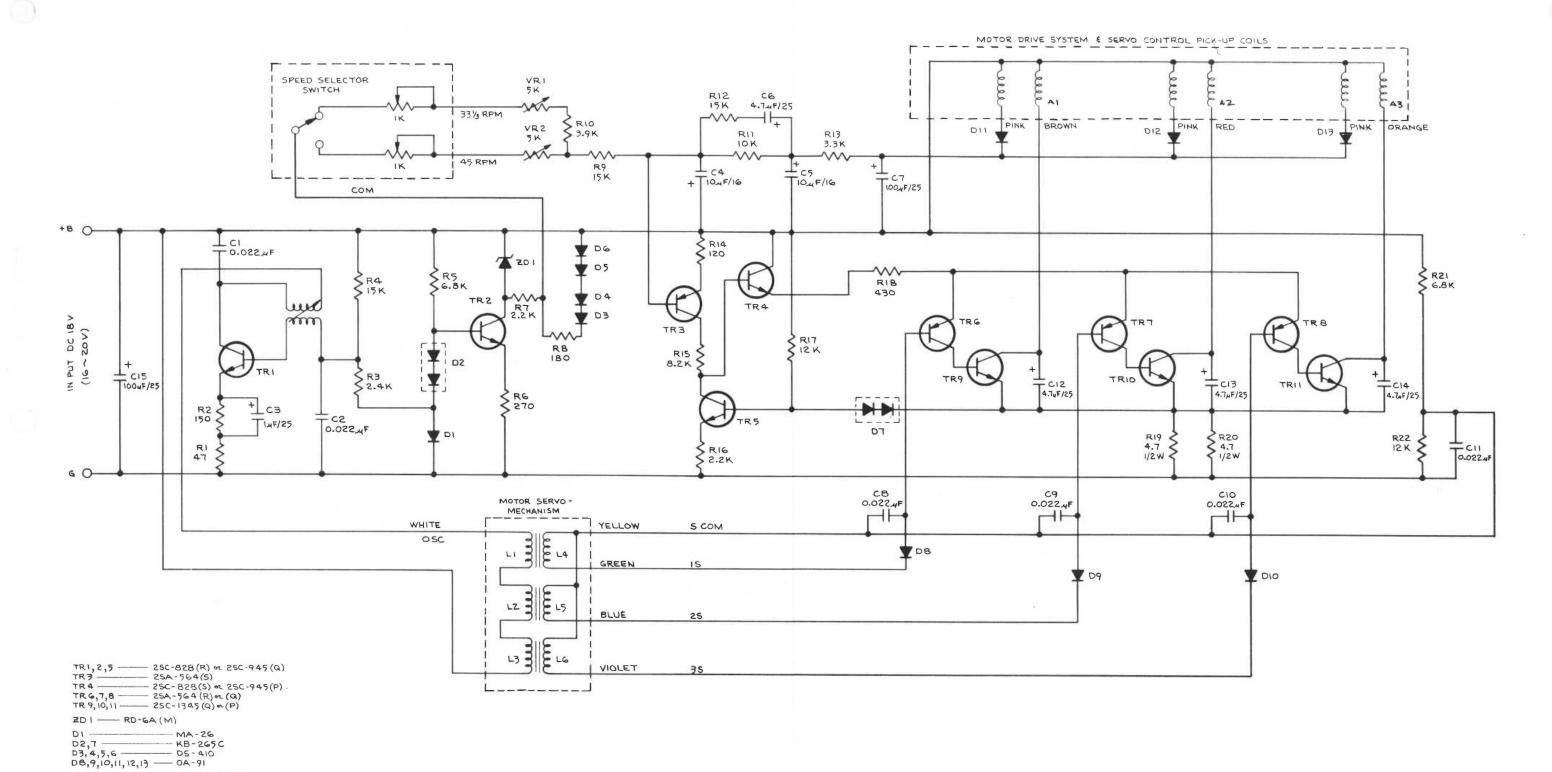
### PS-76 PARTS LIST

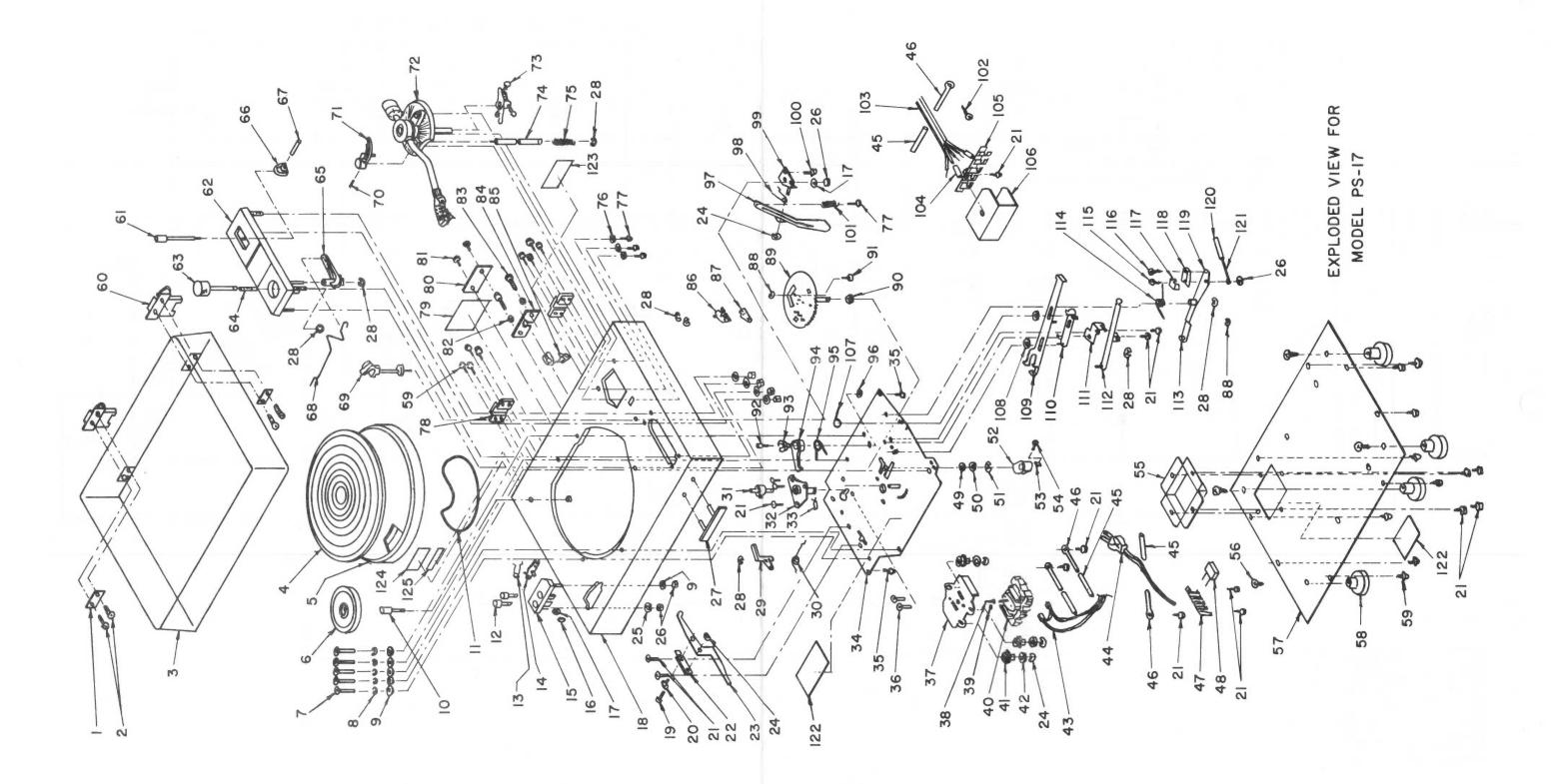
| 0044065 | 45 rpm adaptor            |
|---------|---------------------------|
| 0151841 | Potentiometer, 1K         |
| 2217941 | Power transformer         |
| 2505175 | Power source PC assy      |
| 2522311 | Motor                     |
| 2543229 | Head shell                |
| 2543511 | Tone arm                  |
| 2670061 | 2 pin phono jack          |
| 2727015 | Fuse, 0.5A, 250V          |
| 2747902 | Ground wire               |
| 2748022 | Phono cord (attached)     |
| 2748441 | Power cord                |
| 2767312 | Neon lamp                 |
| 2787431 | Micro switch (SW002)      |
| 2787433 | Micro switch (SW001)      |
| 3910541 | Adaptor supporter         |
| 3917468 | Dust cover                |
| 3920212 | Control cam               |
| 3921152 | Arm rest holder           |
| 3921211 | Arm base                  |
| 3921221 | Lamp case                 |
| 3921232 | Arm rest base             |
| 3921346 | Tone arm base bracket     |
| 3922921 | Pitch control knob        |
| 3923241 | Lever switch knob         |
| 3923651 | Hinge cover               |
| 4386261 | Lock plate                |
| 4389251 | Operation plate           |
| 4389423 | Spacer                    |
| 4391217 | E-Ring, #4                |
| 4394281 | Hinge                     |
| 4513311 | Ground screw              |
| 4567411 | Screw, 3 x 6              |
| 4567418 | Screw, 3 x 25             |
| 4567454 | Screw, 3 x 12             |
| 4569972 | Arm lifter                |
| 4683202 | Transformer bushing       |
| 4682621 | Dust cover bushing        |
| 4683493 | Feet                      |
| 4683512 | Rubber cushion for pickup |
| 4683671 | Rubber bushing            |
| 4684171 | Turntable mat             |
| 4770254 | Nut, #3 w/washer          |
| 4784823 | Turntable                 |
| 4795201 | Bottom cover              |
| 9303058 | Cabinet assy              |
| ,505050 | oustille aboy             |

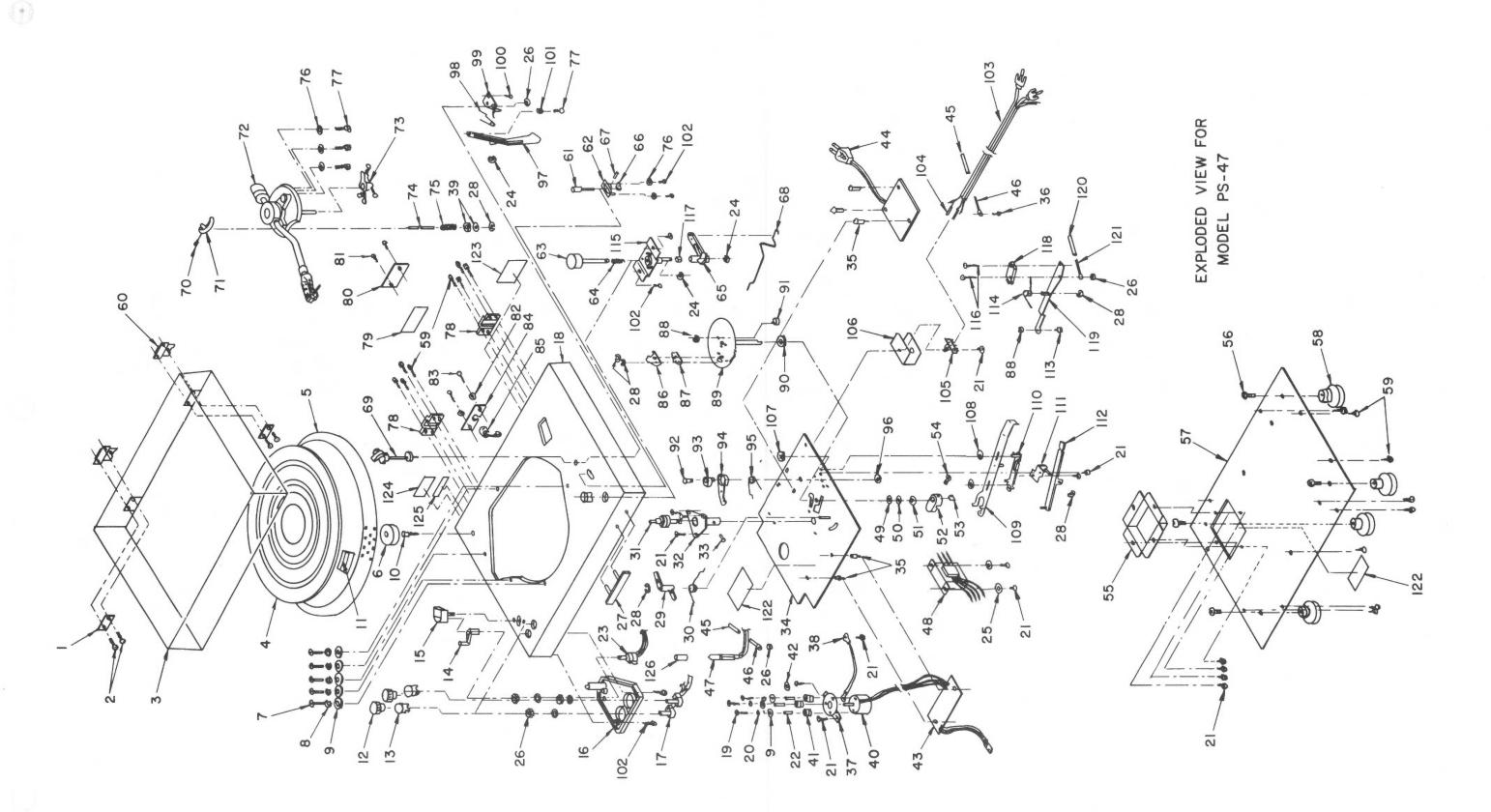


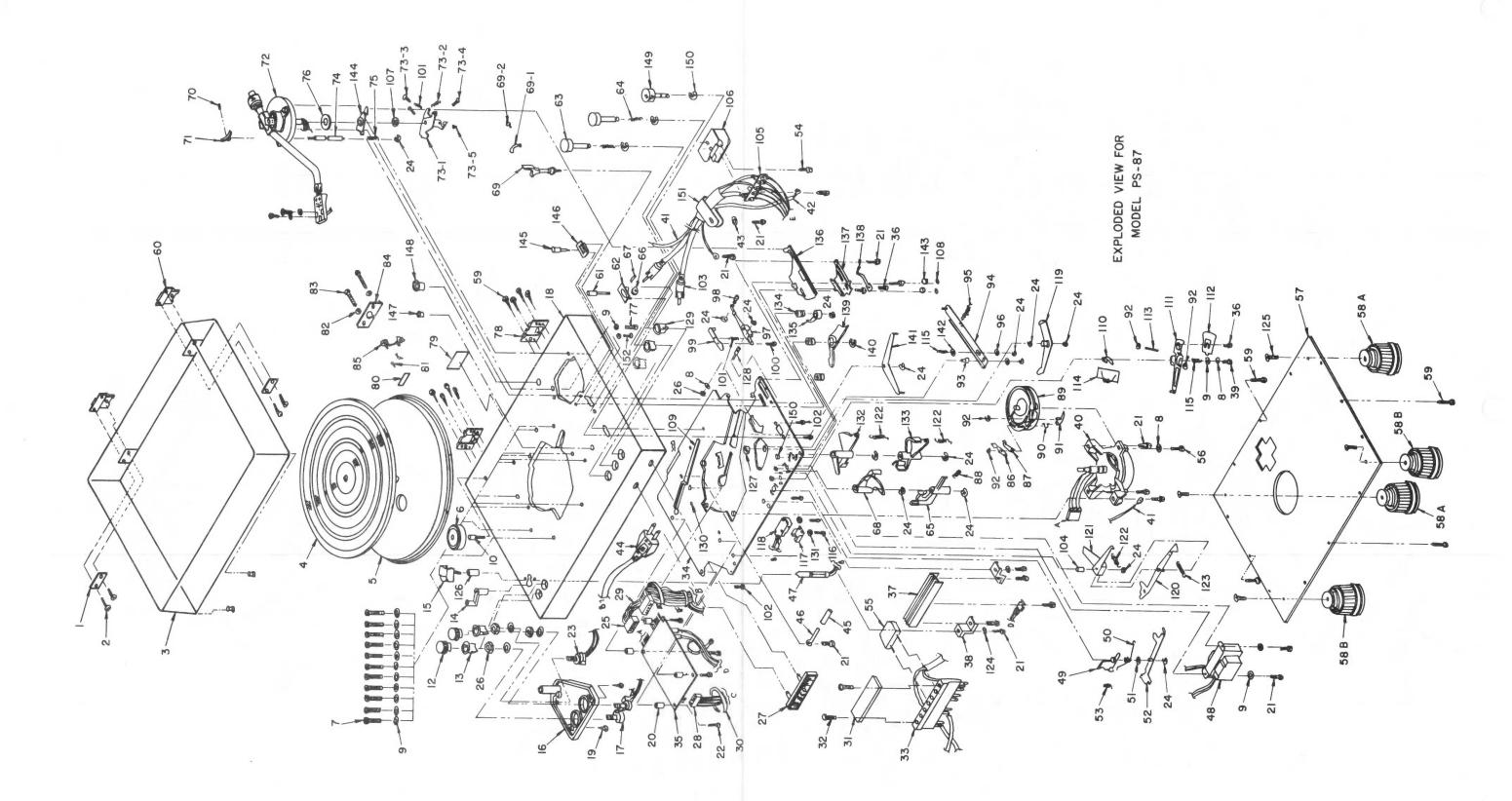


RI9, R20 - VZW ALL OTHERS 1/4W

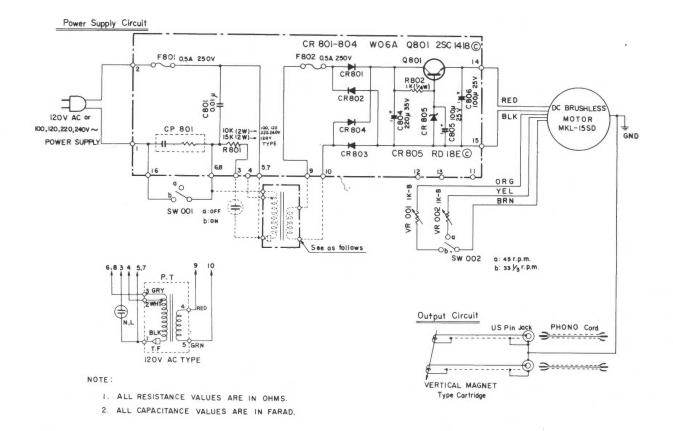


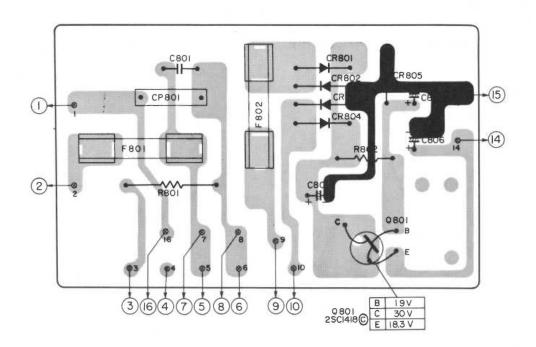






## SCHEMATIC DIAGRAM & POWER SUPPLY PCB 76





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