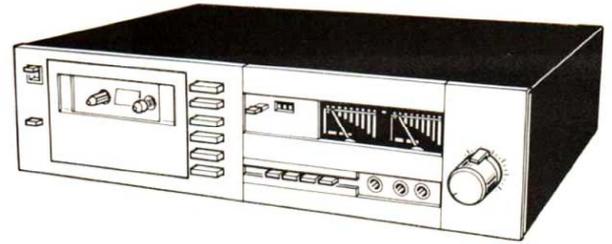


Service
Service
Service



For repair information of the cassette mechanism see Service Manual of "Recorders tape deck MSM".

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Service Manual

SPECIFICATION	Min. value	Typical value	
Mains voltage	: 220 V (110-127-240 V by changing the transformer connections)	220 V (110-127-240 V by changing the transformer connections)	
Mains frequency	: 50 - 60 Hz	50 - 60 Hz	
Power consumption	: 13 W	13 W	
Tape system	: compact cassette	compact cassette	
Number of tracks	: 2 x 2 (stereo)	2 x 2 (stereo)	
Tape speed	: 4.76 cm/s	4.76 cm/s	
Speed deviation	: ± 1.5%	± 1.5%	
Wow and flutter weighted	: ≤ 0.25% (DIN)	0.2% (DIN)	≤ 0.07% (WRMS)
Fast wind time C60 cassette	: ≤ 95 sec	≤ 95 sec	
Input sensitivity:			
- microphone	: 0.4 mV/2 kΩ	0.4 mV/2 kΩ	
- line in	: 30 mV/150 kΩ	30 mV/150 kΩ	
Output level			
- line out	: ≥ 0.5 V/< 5 kΩ	≥ 0.5 V/< 5 kΩ	
- headphones	: 340 mV/8 - 600 Ω	340 mV/8 - 600 Ω	
Distorsion K3	: ≤ 3%	≤ 2.5%	
Frequency range	: acc DIN 45500:	acc IEC:	acc NAB:
- Metal tape	: 30-14.000 Hz	30-15.000 Hz	30-16.000 Hz
- Cr tape	: 30-14.000 Hz	30-15.000 Hz	30-16.000 Hz
- Normal tape	: 30-13.000 Hz	30-14.000 Hz	30-15.000 Hz
Signal-to-noise without Dolby NR	acc DIN 45500:	acc IEC:	acc NAB:
- Metal tape	: ≥ 56 dB	58 dB	60 dB
- Cr tape	: ≥ 56 dB	57 dB	59 dB
- Normal tape	: ≥ 54 dB	56 dB	58 dB
Improvement with Dolby NR	: ≥ 8.5 dB (CCIR)	10 dB (at > 5 kHz)	
Bias and Erase frequency	: 85 kHz ± 10%	85 kHz ± 5%	
Dimensions	: 420 x 114 x 234 mm	420 x 114 x 234 mm	
Weight	: 3.9 kg approx.	3.9 kg approx.	



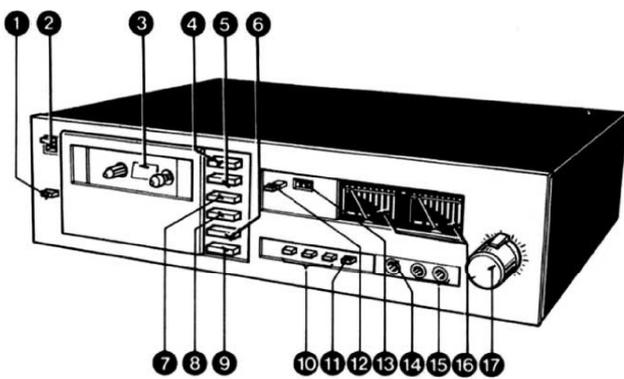
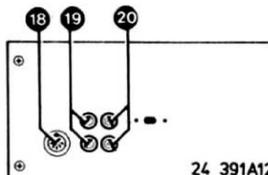


Fig. 1 29 006A12



24 391A12 Fig. 2

Control and sockets

Fig. 1 and 2

1 SK0	12 Reset counter
2 eject	13 Counter
3 cassette holder	14 Headphone, BU8
4 REC, SK1	15 Mic L, R, BU2, 3
5 Pause	16 ME403a, b
6 Play, SK62	17 R469a, b
7 Rewind, SK61	18 BU1
8 Wind	19 IN L,R, BU4, 5
9 Stop, SK63	20 OUT L,R, BU,6, 7
10 Tape select, SK4, 5, 6	
11 Dolby/MPX, SK3	

GB SERVICING HINTS

Dismantling of tape transport mechanism (Fig. 3)

1. Remove ornamental plate 411 of cassette compartment lid.
2. Remove belt 423 from counter pulley.
3. Disconnect coupling rod 563 and coupling piece 438 of switch SK1. See to it that adjustable coupling piece does not change position on the rod, otherwise SK1 requires re-adjustment. (Refer to: Adjustment of REC switch SK1).
4. Lift fixing rod 554 out of locking device at lower side of apparatus.
5. Take out fixing rod 554.
6. Remove fixing screw of tape transport mechanism.
7. The tape transport mechanism may now be swung out of its position. After unplugging of various connectors the tape transport mechanism may be lifted out of the casing.

Adjustment of REC switch SK1 (Fig. 4)

Select REC mode of tape transport mechanism. Lever 306 moves to the right and displaces rod 563. Place coupling piece 438 such that the switching part of SK1 is in rightmost position. Check whether SK1 also functions properly in the PLAY mode.

Tape speed

When servicing the tape transport, it is recommendable to check the tape speed. After replacement of component parts susceptible to wearing-in, like belts and motor, it is advisable to adjust the motor speed to a -1% deviation after servicing. After a very short period the recorder will meet the desired 0% tape speed deviation. When servicing electronic components, like ICs, resistors and capacitors, the tape speed should preferably be set to 0%.

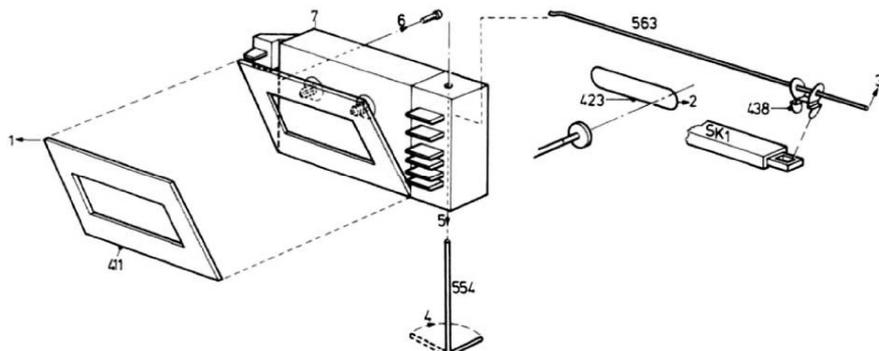


Fig. 3

NL REPARATIEWENKEN

Uitkasten van het loopwerk (Fig. 3)

1. Sierplaat 411 van kassetklep verwijderen.
2. Snaar 423 afnemen van tellerpoelie.
3. Koppelstang 563 met koppelstuk 438 losnemen van SK1. Let op dat instelbaar koppelstuk niet over de stang verschoven wordt, anders SK1 opnieuw instellen. (Zie instellen van REC schakelaar SK1).
4. Bevestigingsstang 554 uit blokkering aan de onderzijde van het apparaat tillen.
5. Bevestigingsstang 554 uitnemen.
6. Bevestigingsschroef van het loopwerk verwijderen.
7. Loopwerk kan nu uit zijn positie gedraaid worden. Na het losnemen van diverse stekerverbindingen kan het loopwerk uit de kast worden genomen.

Instellen van REC schakelaar SK1 (Fig. 4)

Zet het loopwerk in de stand REC. Hefboom 306 beweegt naar rechts en verschuift stang 563. Koppelstuk 438 zodanig plaatsen dat het schakeldeel van SK1 in de meest rechtse stand staat. Controleer daarna of ook in de stand Play SK1 goed funktioneert.

Bandsnelheid

Bij reparaties aan het loopwerk verdient het aanbeveling de bandsnelheid te controleren. Na het vervangen van inloopgevoelige onderdelen, zoals snaren en motor, verdient het aanbeveling de motorsnelheid na deze reparatie op -1% afwijking in te stellen. In zeer korte tijd zal het apparaat daarna de gewenste 0% bandsnelheidsafwijking hebben bereikt. Bij reparaties aan elektrische componenten, zoals IC-weerstanden en condensatoren wordt de bandsnelheid bij voorkeur op 0% ingesteld.

F CONSEILS REPARATION

Démontage de la mécanique (Fig. 3)

1. Enlever la plaquette décorative 411 du couvercle de cassette.
2. Oter la courroie 423 de la poulie du compte-tours.
3. Détacher la tige d'accouplement 563 avec pièce 438 de SK1. Faire attention de ne pas faire glisser la pièce d'accouplement sur la tige car sinon il faudra à nouveau régler SK1 (voir au paragraphe du Réglage du commutateur REC -SK1).
4. Soulever la tige de fixation 554 à la partie inférieure de l'appareil.
5. Extraire la tige de fixation 554.
6. Enlever la vis de fixation de la mécanique.
7. La mécanique pourra ainsi être extraite de sa position. Il faudra cependant encore détacher quelques connexions afin de pouvoir enlever la mécanique complète du boîtier.

Réglage du commutateur REC SK1 (Fig. 4)

Positionner la mécanique sur "REC".
Le levier 306 se meut sur la droite et pousse la tige 563. Placer la pièce d'accouplement de façon que la section commutation de SK1 se trouve à l'extrême droite. Vérifier ensuite si SK1 fonctionne aussi bien en position "Play".

Vitesse de défilement

Lors de réparations à la mécanique il est conseillé de vérifier la vitesse de défilement.
Après que des pièces comme les courroies ou le moteur ont fait l'objet de remplacement il est conseillé de régler la vitesse du moteur avec une marge de -1%. En très peu de temps l'appareil présentera l'écart de vitesse souhaité de 0%.
En cas de réparations à des composants électriques tels les IC, les résistances et les condensateurs, la vitesse de défilement est de préférence réglée à 0%.

I CONSIGLI PER LA RIPARAZIONE

Smontaggio del meccanismo (Fig. 3)

1. Togliere la piastrina decorativa 411 dal coperchio del vano cassetta.
2. Togliere la cinghia 423 dalla puleggia del contagiri.
3. Staccare l'astina di accoppiamento 563 con il pezzo 438 di SK1.
Stare attento di non fare scivolare il pezzo di accoppiamento sull'astina perchè occorrerà regolare di nuovo SK1 (vedi paragrafo "Regolazione del commutatore REC-SK1").
4. Sollevare l'astina di fissaggio 554 della parte inferiore dell'apparecchio.
5. Estrarre l'astina di fissaggio 554.
6. Levare la vite di fissaggio del meccanismo.
7. Il meccanismo potrà quindi essere spostato dalla sua posizione ma bisognerà ancora staccare alcuni collegamenti prima di poter togliere il meccanismo dal mobile.

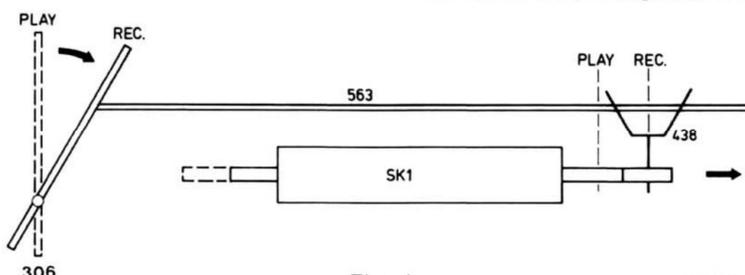


Fig. 4

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D REPARTURHINWEISE

Ausbau des Laufwerks (Bild 3)

1. Zierplatte 411 der Cassettenfachklappe abnehmen.
2. Seil 423 von Zählwerk-Seilrolle abnehmen.
3. Kupplungsstange 563 mit Kupplungsstück 438 von SK1 lösen.
Beachten, dass einstellbares Kupplungsstück nicht auf der Stange verschoben wird, sonst ist SK1 erneut einzustellen (siehe "Einstellen von "REC"-Schalter SK1").
4. Befestigungsstange 554 aus Blockierung auf der Unterseite des Gerätes heben.
5. Befestigungsstange 554 herausnehmen.
6. Befestigungsschraube des Laufwerks herausdrehen.
7. Laufwerk lässt sich nun aus seiner Position drehen.
Nach Lösen mehrerer Steckerverbindungen lässt sich das Laufwerk ausbauen.

Einstellen von "REC"-Schalter SK1 (Bild 4)

Laufwerk in "REC"-Stellung schalten.
Hebel 306 geht nach rechts und verschiebt Stange 563. Kupplungsstück 438 dahin stellen, dass der Schaltteil von SK1 in die äusserst rechte Stellung gelangt. Anschliessend prüfen, ob auch in "PLAY"-Stellung SK1 einwandfrei arbeitet.

Bandgeschwindigkeit

Bei Reparaturen am Laufwerk empfiehlt sich, die Bandgeschwindigkeit zu prüfen.
Nach Auswechseln einlaufempfindlicher Teile wie Seile und Motor empfiehlt sich, die Motorgeschwindigkeit nach dieser Reparatur auf eine Abweichung von -1% einzustellen.
In kürzester Zeit wird das Gerät dann die verlangte Bandgeschwindigkeitsabweichung von 0% erreicht haben.
Bei Reparaturen an elektrischen Teilen wie integrierte Schaltungen, Widerstände und Kondensatoren wird die Bandgeschwindigkeit vorzugsweise auf 0% eingestellt.

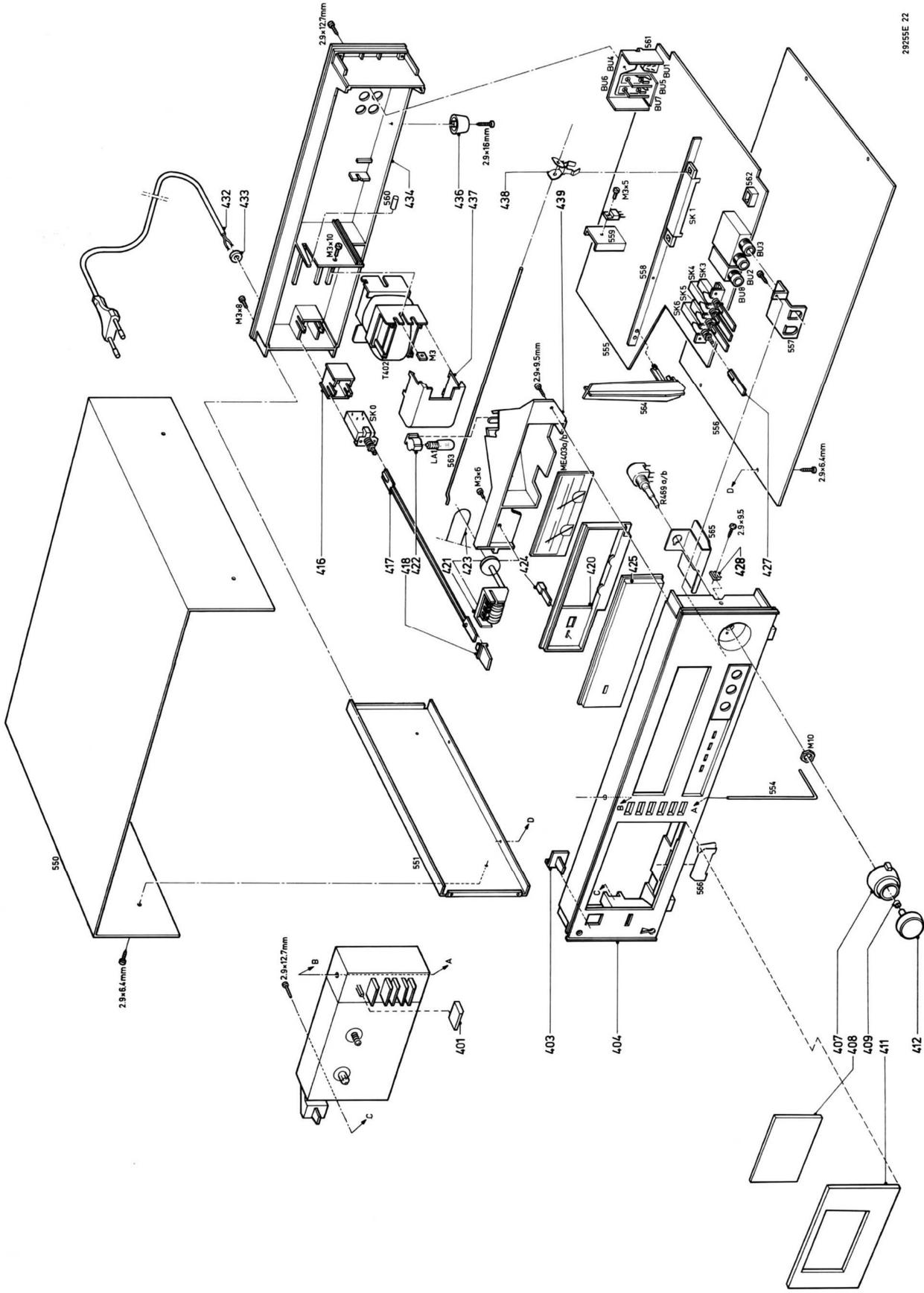
Regolazione del commutatore SK1 (Fig. 4)

Posizionare il meccanismo su di "REC".
La leva 306 si sposta sulla destra e preme l'astina 563. Porre il pezzo di accoppiamento in modo che la sezione commutazione di SK1 si trovi all'estrema destra. Quindi controllare se SK1 funziona anchè bene in posizione "Play".

Velocità del nastro

Quando si ripara la parte trasporto nastro, si raccomanda di controllare la velocità.
Dopo la sostituzione di componenti suscettibili a logorio come cinghie e motore, si raccomanda di regolare la velocità del motore per una deviazione pari a -1%.
Dopo un periodo molto breve il registratore avrà una variazione di velocità pari a 0%.
Quando si interviene su componenti elettronici, come IC, resistenze e condensatori, la velocità del nastro dovrebbe essere regolata a 0%.

- 401
- 4822 410 40345
- 403
- 4822 413 70159
- 404
- 4822 443 50356
- 406
- 4822 460 20374
- 407
- 4822 413 41057
- 408
- 4822 450 60226
- 409
- 4822 532 10284
- 411
- 4822 443 60914
- 412
- 4822 413 41071
- 416
- 4822 444 60377
- 417
- 4822 535 91314
- 418
- 4822 410 22753
- 420
- 4822 443 60938
- 421
- 4822 349 50137
- 422
- 4822 255 10151
- 423
- 4822 358 30305
- 424
- 4822 410 22751
- 425
- 4822 450 60229
- 426
- 4822 443 60939
- 427
- 4822 410 22752
- 428
- 4822 492 62575
- 432
- 4822 321 10084
- 433
- 4822 401 10652
- 434
- 4822 460 20301
- 436
- 4822 462 71121
- 437
- 4822 443 60809
- 438
- 4822 403 51686
- 439
- 4822 443 60811



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ELECTRICAL MEASUREMENTS AND ADJUSTMENTS

General conditions

The following general conditions apply to the electrical measurements and adjustments, unless explicitly stated otherwise.

- Mains voltage 220 V \pm 5%, 50 Hz
- Ambient temperature 20 to 25° C
- Dolby switch SK3 off
- Tape selector: Cr SK5
- Volume control recording level R469: max.
- The voltages have been measured relative to earth.

- The measurements and adjustments are related to the left-hand channel.
- The corresponding test points and adjusting elements for the right-hand channel are given in brackets.

Required test equipment and test cassettes

- LF generator
- AC millivoltmeter (mV-meter)
- Wow-and-flutter-meter
- Universal test cassette SBC126Cr - 4822 397 30038
- Multimeter
- Frequency counter

Adjustment	Cassette	Recorder in position	Apply signal to	Measure on	Read on	Adjust with	Adjust to	
Playback speed	SBC126Cr 3150 Hz	PLAY	—	BU6 (BU7)	Wow-and-flutter meter (Filter on)	R478	*b	
Azimuth R/P head K1-K101	SBC126Cr 10 kHz	PLAY	—	BU6 (BU7)	mV-meter	*c Left hand screw of K1-K101	Max. output	
Playback sensitivity + Indicators	SBC126Cr 315 Hz-0 dB	PLAY	—	BU6 (BU7)	mV-meter	R470 (R471)	650 mV	
				—	ME403a (ME403b)	R472 (R473)	+ 1 dB	
Playback frequency response	SBC126Cr 40Hz ;250Hz; 6.3 kHz; 12.5 kHz	PLAY	—	BU6 (BU7)	mV-meter	—	See graph Fig. 6 frequency response	
Target value BIAS	Arbitrary cassette	REC	—	MP1 (MP101)	mV-meter	R476 (R477)	11 mV	
Recording sensitivity	SBC126Cr side 2 *d	REC + PLAY	315 Hz, to BU4 (BU5)	BU6 (BU7)	mV-meter	LF-Generator	290 mV	
				Disable the bias by removing R610				
				MP1 (MP101)	mV-meter	R474 (R475)	0.9 mV	
				Connect R610 make a recording and play it back				
		PLAY	—	BU6 (BU7)	mV-meter	—	290 mV *e	
BIAS	SBC126Cr side 2 *d	REC + PLAY	—	MP1 (MP101)	mV-meter	R476 (R477)	11 mV (target value)	
				315 Hz, to BU4 (BU5)	BU6 (BU7)	mV-meter	LF-generator	29 mV
				40 Hz-6.3 kHz 10 kHz-12 kHz 13 kHz-14 kHz 15 kHz, to BU4 (BU5)	Record a number of frequencies with the (same input voltage) and play them back			
				PLAY	—	BU6 (BU7)	mV-meter	—
f-osc.	Arbitrary cassette	REC	—	MP2	Frequency counter	L468	85 kHz	
19/85 kHz suppression	Arbitrary cassette	REC DOLBY	315 Hz, to BU4 (BU5)	BU6 (BU7)	mV-meter	LF generator	775 mV	
			19 kHz, to BU4 (BU5) (same input voltage)	BU6 (BU7)	mV-meter	L462 (L463) 19 kHz part	\leq 25 mV	
			f-osc. to BU4 (BU5) (same input voltage)	BU6 (BU7)	mV-meter	L462 (L463) 85 kHz part	Min output \leq 4.35 mV	

GB Notes:

- *a. Prior to any measurement or adjustment with the tape running, heads and tape guides should be degaussed and cleaned.
- *b. The max. permissible speed deviation is $\pm 1.5\%$. See also Service Hints: Tape speed. Moreover, the wow-and-flutter can be read. This value should not exceed 0.13%.
- *c. See also Service Manual: Recorders tape deck MSM; Head adjustments.
- *d. If the accuracy requirements are less stringent a high quality chromium cassette may be used as an alternative.
- *e. The output voltage on BU6 (BU7) should read $290\text{ mV} \pm 0.25\text{ dB}$. If this is not the case reduce the LF-signal (bias disabled) by as many dB's as the reading was too low or too high by means of R474 (R475).
- *f. When one channel is adjusted this may slightly affect the adjustment of the other channel. If the adjustment is correct the frequency response curve will be similar to curve b in Fig. 8, distortion $\leq 3\%$.

F Remarques:

- *a. Le chaque mesure ou réglage à la chaîne, les têtes et guide-bande doivent être démagnétisées et nettoyées.
- *b. Ecart maximum admissible $\pm 1,5\%$. Voir aussi conseils réparation: Vitesse de défilement. On pourra aussi lire le niveau de pleurage que ne doit pas dépasser 0,13%.
- *c. Voir aussi Service Manual: Recorders tape deck MSM: Réglages des têtes.
- *d. Si les exigences point de vue précision ne soit pas tellement élevées, une cassette au chrome de bonne qualité pourra aussi convenir.
- *e. La tension de sortie doivent afficher $290\text{ mV} \pm 0,25\text{ dB}$. Si ce n'était pas le cas, régler avec R474 (R475) le signal AF (prémagnétisation exclue) d'autant de dB en-dessous ou au-dessus du résultat de l'affichage qui serait trop haut ou trop bas.
- *f. Lors du réglage d'un des canaux on pourrait constater qu'il y a incidence sur l'autre. Si le réglage est comme il faut, la courbe de fréquence aura la forme de celle de la Fig. 8 courbe b, distortion $\leq 3\%$.

I Note:

- *a. Prima di effettuare della misure o regolazioni con la cassetta inserita, le testine e le guide nastro devono essere smagnetizzate e pulite.
- *b. Massima deviazione tollerata $\pm 1,5\%$. Vedere istruzioni per la riparazione: Velocità del nastro. Può essere letto anche il wow. Questo può essere come massimo 0,13%.
- *c. Vedere istruzioni per la Documentazione Servizio „Recorder tape deck MSM: Regolazioni testina”.
- *d. Si il controllo non deve essere molto accurato, si può utilizzare una cassetta al cromo di alta qualità.

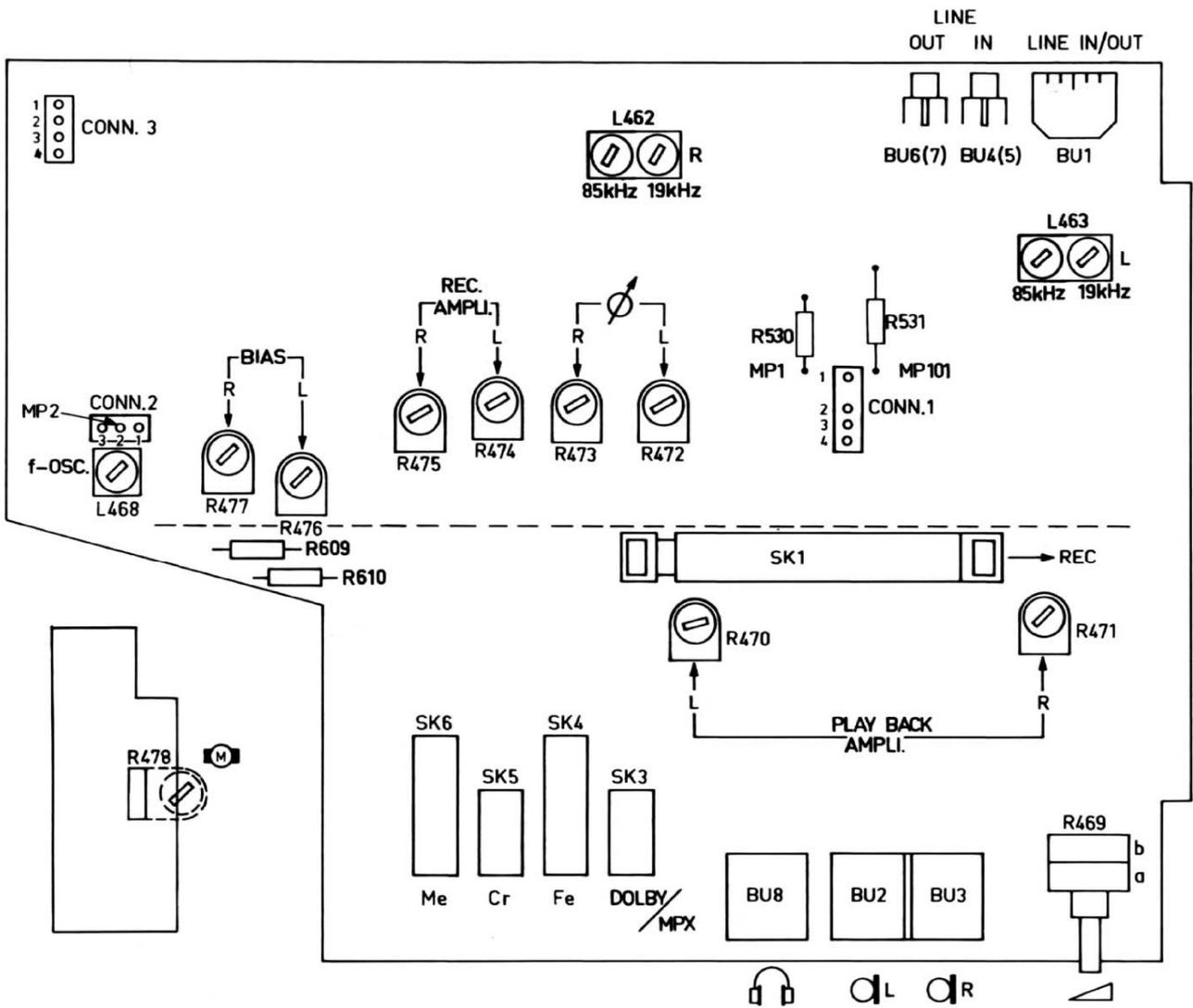
NL Opmerkingen:

- *a. Voor alle meting of instelling met lopende band dienen de koppen en bandgeleiders gedemagnetiseerd en gereinigd te worden.
- *b. Max. toelaatbare snelheidsafwijking $\pm 1,5\%$. Zie ook Servicewenken: Bandsnelheid. Tevens kan bij deze meting de jengelwaarde worden afgelezen. Deze mag max. 0,13% bedragen.
- *c. Zie ook Service Manual: Recorders tape deck MSM: Instellingen van de koppen.
- *d. Bij minder hoge nauwkeurigheid kan ook een chromiumcassette van goede kwaliteit worden gebruikt.
- *e. Indien de uitgangsspanning op BU6 (BU7) geen $290\text{ mV} \pm 0,25\text{ dB}$ is, regel dan met R474 (R475) het LF signaal (voormagnetisatie uitgeschakeld) zoveel dB lager of hoger als de meteruitslag te hoog of te laag is.
- *f. Bij het instellen van het ene kanaal kan het andere iets worden beïnvloed. Bij een goede instelling zal de frequentie karakteristiek als in Fig. 8 curve b verlopen, vervorming $\leq 3\%$.

D Anmerkungen:

- *a. Vor jeder Messung oder Einstellung mit laufendem Band empfiehlt es sich, die Köpfe und Bandführungen zu entmagnetisieren und zu reinigen.
- *b. Maximal zulässige Geschwindigkeitsabweichung $\pm 1,5\%$. Siehe auch Reparaturhinweise: Bandgeschwindigkeit. Auch kann der Jaulwert abgelesen werden, der höchstens 0,13% betragen darf.
- *c. Siehe auch Service Manual: Recorders tape deck MSM: Einstellungen der Köpfe.
- *d. Bei weniger höher Genauigkeit lässt sich auch eine Chromium-Cassette guter Qualität verwenden.
- *e. Die Ausgangsspannung an BU6 (BU7) muss $290\text{ mV} \pm 0,25\text{ dB}$ anzeigen. Ist dass nicht der Fall, dann mit R474(R475) das NF-Signal (Vormagnetisierung ausgeschlossen) um soviel dB niedriger oder höher einstellen als die Messanzeige zu hoch oder zu niedrig war.
- *f. Beim Einstellen des einen Kanals kann der andere etwas beeinflusst werden. Bei einer entsprechenden Einstellung verläuft der Frequenzgang wie in Abb. 8, Kurve b, Verzerrung $\leq 3\%$.

- *e. Gli la tensione d'uscita devono essere su $290\text{ mV} \pm 0,25\text{ dB}$. Se ciò non è aumentare o ridurre il segnale AF (bias disinserito), in funzione della indicazione, in dB, troppo bassa o troppo alta, per mezzo di R474 (R475).
- *f. Quando viene regolato un canale, questo può influire sulla regolazione dell'altro. Se la regolazione è corretta la curva della risposta in frequenza sarà simile alla curva b della Fig. 8. Distorsione aumenterà $\leq 3\%$.



29 473 D12

Fig. 5

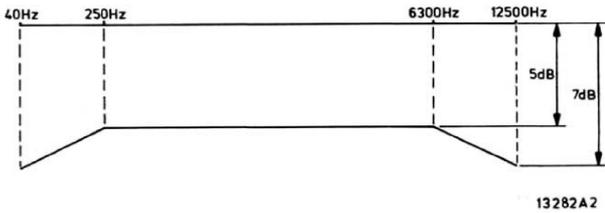


Fig. 6

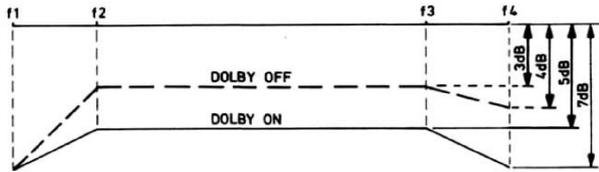


Fig. 7

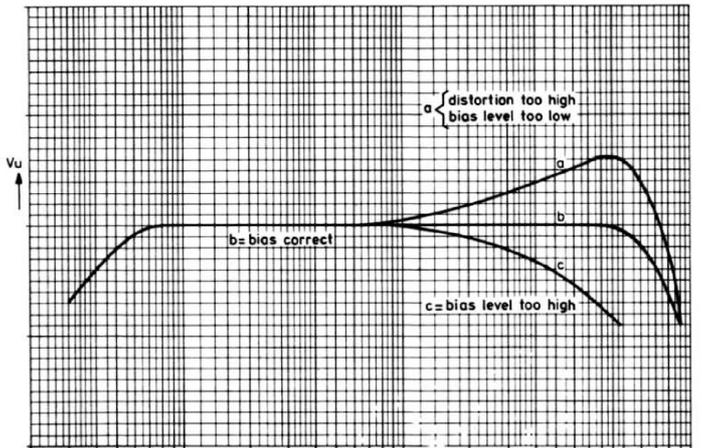
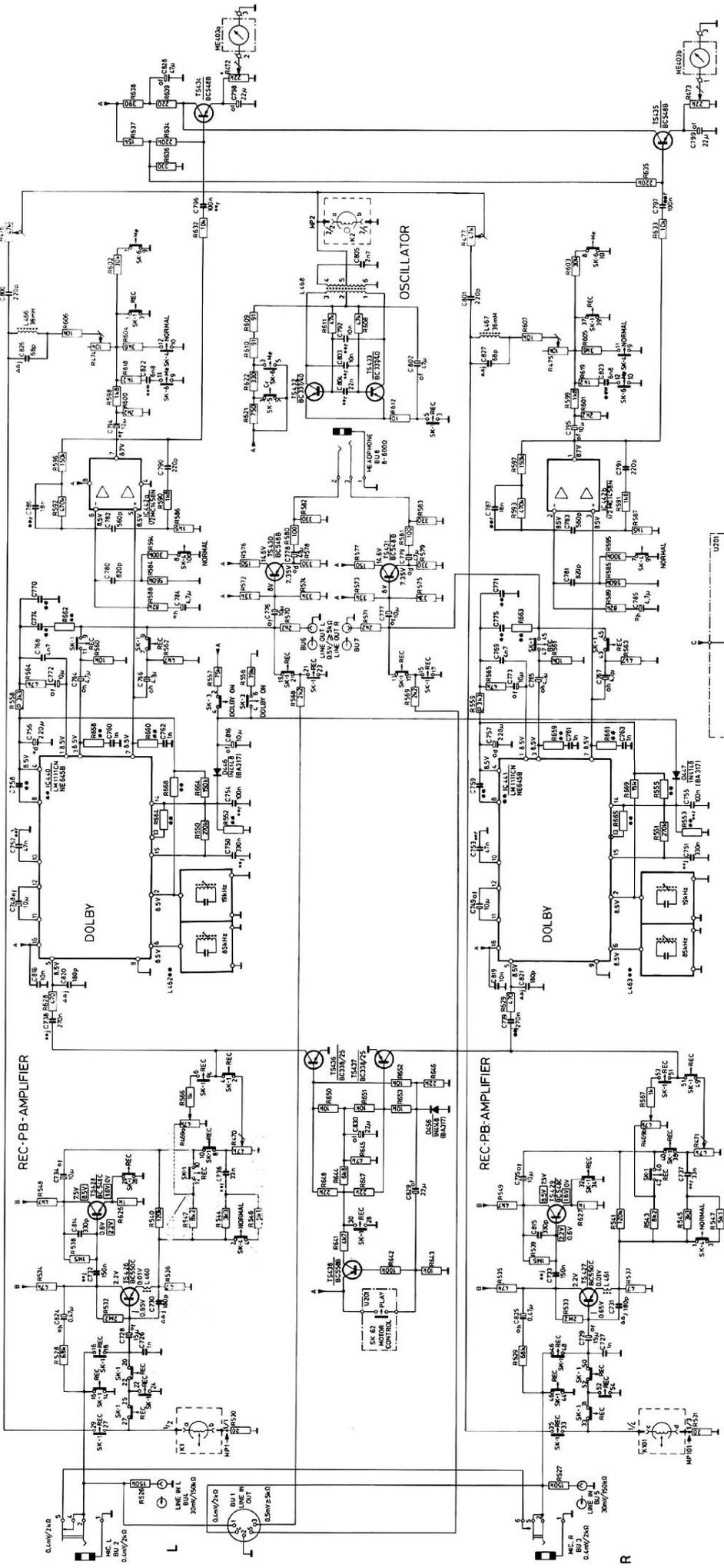


Fig. 8

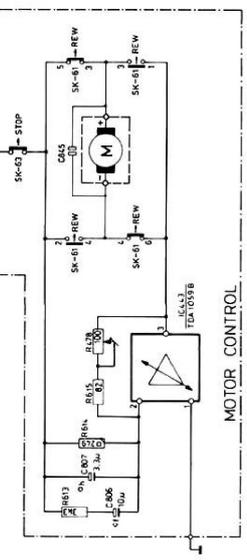
	f1	f2	f3	f4
Metal	30 Hz	125 Hz	8 kHz	14 kHz
Cr	30 Hz	125 Hz	8 kHz	14 kHz
Normal	30 Hz	125 Hz	8 kHz	13 kHz

R	618	576	530	512	472	432	392	352	312	272	232	192	152	112	72	32	1
C	608	609	610	611	612	613	614	615	616	617	618	619	620	621	622	623	624
MISC	BU2	BU1	BU3	BU4	BU5	BU6	BU7	BU8	BU9	BU10	BU11	BU12	BU13	BU14	BU15	BU16	BU17

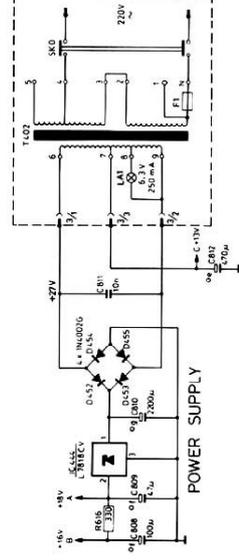


- 0.33W-5%SR25
- 0.1W-1%WR25
- CERAMIC PLATE CAP
- POLYESTER FILM CAP
- MIMANURE ELECTROLYTIC CAP
- LM1133CN HE458B
- R523 50K
- R524 50K
- R525 50K
- R526 50K
- R527 50K
- R528 50K
- R529 50K
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- R531 50K
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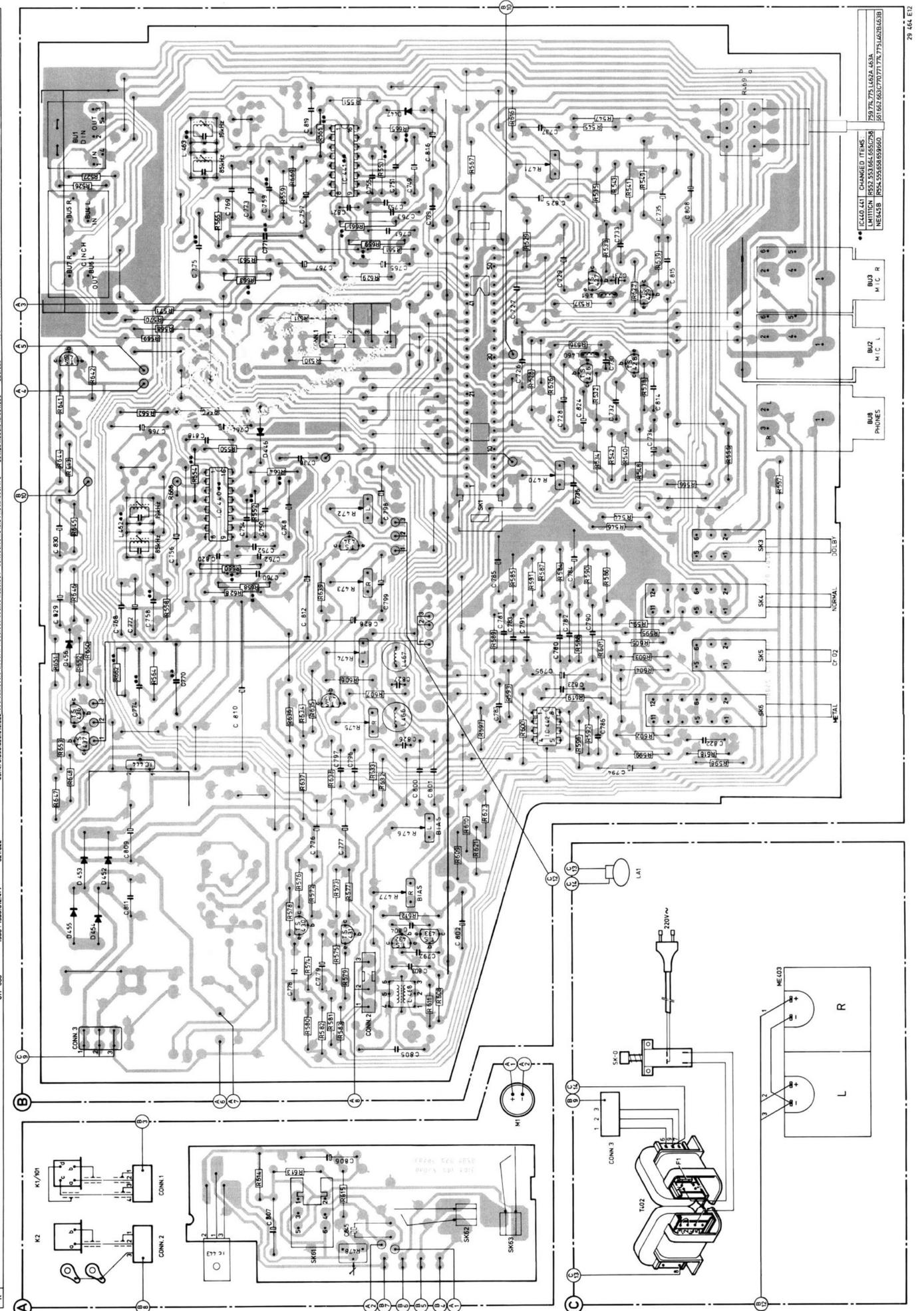
- ELECTRONIC VOLTMETER
- V PLAYBACK
- ONLY RECORDING
- CONNECTOR-PLUG / POINT
- SOLDERING POINT-ON PANEL
- MEASURING POINT
- UNIT CONNECTION POINT



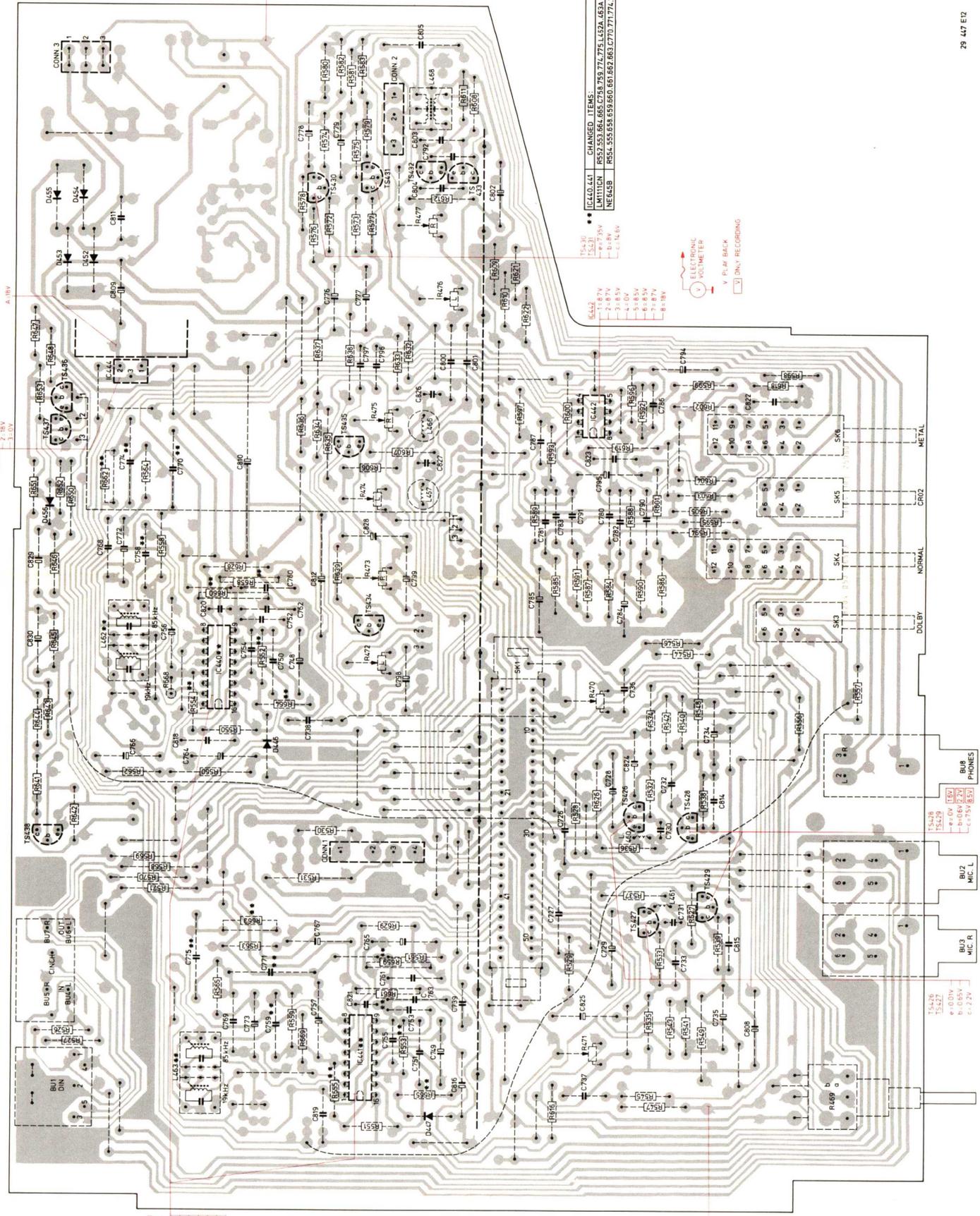
POINTS TO CONNECT TO INTERCONNECT			
1-2V	N-2	1-1	2-4
15V	N-1	1-2	4-4
230V	N-4	2-3	2-3
240V	N-5	2-3	2-3



MISC	SK81-83.1A02	CONN.2	TS430-433	TS428.D42-445E	LAI	IC440.442	SK154.54.5K3	SK4	TS434.5K3	IC440	SK1	D44E	BUB	TS428.D42-428	CONN.1	BUI.3	TS427.D42-428	BUL	BUS	IC441	BUI	D447
L	488	805	797.756	794.822	804.767	827	80.774	808.829	780.788	784.812	786.837	794.794	790.794	784.784	784.784	790.794	784.784	790.794	784.784	790.794	784.784	790.794
C	845.807	805	797.756	794.822	804.767	827	80.774	808.829	780.788	784.812	786.837	794.794	790.794	784.784	784.784	790.794	784.784	790.794	784.784	790.794	784.784	790.794
R	478	813-815	597.574	475.576	576.577	605.610	475	632.633	637.638	647.648	653.654	659.660	665.666	671.672	677.678	683.684	689.690	695.696	701.702	707.708	713.714	719.720
R	591	816-818	597.574	475.576	576.577	605.610	475	632.633	637.638	647.648	653.654	659.660	665.666	671.672	677.678	683.684	689.690	695.696	701.702	707.708	713.714	719.720
R	591	819-821	597.574	475.576	576.577	605.610	475	632.633	637.638	647.648	653.654	659.660	665.666	671.672	677.678	683.684	689.690	695.696	701.702	707.708	713.714	719.720
R	591	822-824	597.574	475.576	576.577	605.610	475	632.633	637.638	647.648	653.654	659.660	665.666	671.672	677.678	683.684	689.690	695.696	701.702	707.708	713.714	719.720
R	591	825-827	597.574	475.576	576.577	605.610	475	632.633	637.638	647.648	653.654	659.660	665.666	671.672	677.678	683.684	689.690	695.696	701.702	707.708	713.714	719.720



MISC	D447	BU1	IC441	BU4.5	BU3.67TS427.429	BU2.CONN.1.TS438.428.426	BU8.D446	SK4	SK3.TS434	SK4	D456	SK5	SK6.TS436.437.C422.C442.TS436	D452.453	D454.455.TS430+433	D451.CONN.2.3	468
C	819	846.251.740.745	773.750.760.767	781.770.785.792	790.780.795.802	799.790.805.812	808.798.813.820	817.806.821.828	826.815.830.837	835.824.839.846	844.833.838.845	853.842.847.854	862.851.856.863	871.860.865.872	880.869.874.881	889.878.883.890	898.887.892.900
R	551	665.555	553.669.572.576	559.665.669	563.670.674	567.671.675	571.675.679	575.679.683	579.683.687	583.687.691	587.691.695	591.695.699	595.699.703	600.704.708	604.708.712	608.712.616	612.616.624
R	616.547.669.645	471.549.541.543	535.539.543.545	593.533.539	627	537	536	528.626.538.532	534.540.542.546	548.552.544.546	594.598.602.606	610.614.618	622.626.630.634	638.642.646.650	654.658.662.666	668.672.676.680	682.686.690.694



- IC440.444 CHANGED ITEMS:
- LM111CN R552.553.664.665.C758.759.774.775.L452A.463A
- NE643B R554.555.658.659.660.661.662.663.C770.771.774.775.L462B.463B

- TS430 1.8V
- TS427 2.8V
- TS429 2.8V
- B-8V
- C-1.6V

- IC442 1.8V
- 2.8V
- 3.0V
- 6.8V
- 7.8V

- TS438 1.8V
- TS427 2.8V
- B-0.6V 2.2V
- C-0.75V 8.5V

- TS438 1.8V
- TS427 2.8V
- B-0.0V
- B-0.85V
- C-2.2V

- TS438 1.8V
- TS429 2.8V
- B-0.6V 2.2V
- C-0.75V 8.5V

- TS438 1.8V
- TS427 2.8V
- B-0.0V
- B-0.85V
- C-2.2V

- TS438 1.8V
- TS429 2.8V
- B-0.6V 2.2V
- C-0.75V 8.5V

-IC-				-C-	-II-	
IC440,441**	LM1111CN	4822 209 80886		C726,727	1 nF/250 V	4822 121 50566
IC440,441**	NE645B	4822 209 80454		C758,759**	1 nF/ 50 V	4822 122 10158
IC442	MC1458N	5322 209 85512		C760,761	1 nF/ 50 V	4822 122 10158
IC443	TDA1059B	4822 209 80361		C762,763	1 nF/ 50 V	4822 122 10158
IC444	L7818CV	4822 209 80885		C768,769	4n7/ 63 V	4822 121 50539
-TS-				C770,771**	27 nF/ 63 V	4822 121 50607
BC337/40		4822 130 41344		C774,775**	33 nF/ 63 V	5322 121 54111
BC338/25		4822 130 40958		C774,775**	5n6	4822 121 50543
BC548B		4822 130 40937		C780,781	820 pF/ 50 V	4822 122 10173
BC548C		4822 130 44196		C782,783	560 pF/ 50 V	4822 122 31693
BC550C		4822 130 41096		C790,791, } C800,801 }	220 pF/ 50 V	4822 122 10172
BC558B		4822 130 44197		C805	2n7/630 V	5322 121 54093
-D-				C811	10 nF	4822 121 41482
BA317	(1N4148)	4822 130 30847		C814,815	330 pF/ 50 V	4822 122 31466
1N4002G	(DS130TD)	5322 130 30684		C818,819	10 nF	4822 122 10177
-L-				C845	15 µF/ 16 V	4822 124 21087
L460,461		4822 156 20993		-BU-		
L462A,463A**		4822 158 60484		BU1		4822 267 40325
L462B,463B**		4822 158 60485		BU2,3		4822 267 30291
L466,467		4822 156 21061		BU4-7		4822 267 40341
L468		4822 146 20565		BU8		4822 267 30324
-R-				-SK-		
R469a,b	2x 47k log	4822 102 40056		SK0		4822 276 10807
R470, 471, } R476,477 }	47k	4822 100 10079		SK1		4822 277 20684
R472,473	22k	4822 100 10051		SK3-6		4822 276 40295
R474,475	10k	4822 100 10035		SK61		4822 277 20778
R478	100 Ω	4822 100 10073		SK62,63		4822 278 30117
R558,559	3k3 1%	4822 116 51247		-Miscellaneous-		
R614	249 Ω 1%	5322 116 54499		K1,K101		4822 249 10148
				K2		4822 249 40117
				M1		4822 361 20232
				LA1	6.3 V/250 mA	4822 134 40476
				T402		4822 146 20697
				F1		4822 252 20007
				ME403a,b		4822 347 10285

GB

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified, be used.

NL

Veiligheidsbepalingen vereisen, dat het apparaat bij reparatie in zijn oorspronkelijke toestand wordt teruggebracht en dat onderdelen, identiek aan de gespecificeerde, worden toegepast.

F

Les normes de sécurité exigent que l'appareil soit remis à l'état d'origine et que soient utilisées les pièces de rechange identiques à celles spécifiées.

D

Bei jeder Reparatur sind die geltenden Sicherheitsvorschriften zu beachten. Der Originalzustand des Geräts darf nicht verändert werden; für Reparaturen sind Original-Ersatzteile zu verwenden.

I

Le norme di sicurezza esigono che l'apparecchio venga rimesso nelle condizioni originali e che siano utilizzati i pezzi di ricambio identici a quelli specificati.