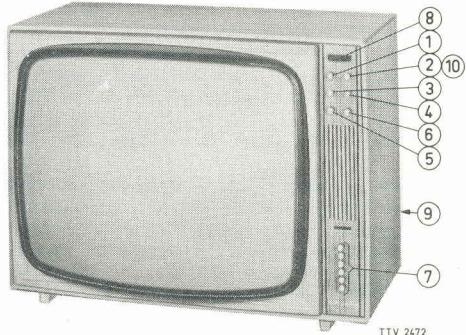


Service manual

PHILIPS



TTV 2472

(1)	Volume control	R1381	(5)	Saturation control	R1382	(8)	Mains switch	SK1
(2)	Tone control	R976	(6)	Hue control	R1043	(9)	Black-white/colour switch	SK-3
(3)	Brightness control	R1380	(7)	VHF + UHF tuning	U14	(10)	Speech/music switch	SK2
(4)	Contrast control	R929						

Suited for reception of black-white and colour transmitters operating according to CCIR-PAL standard.

Aerial matching	75 Ω	F. M sound	6,0 MHz
Convergence	magnetic	I. F. chrominance	34,47 MHz
Focussing	electro-static	Subcarrier	4,43 MHz
I. F. luminance	38,9 MHz	Mains voltage	220 - 240 V
I. F. sound	32,9 MHz	Power consumption	280 W

Band I (VHF) - 47 - 68 MHz
Band III (VHF) - 174 - 230 MHz
Band IV + V (UHF) - 470 - 890 MHz

ces

COMBINED ELECTRONIC SERVICES LIMITED

604 PURLEY WAY · WADDON · CROYDON · CR9 4DR

TELEPHONE: 01-686 0505

(Recorded messages after business hours)

TELEX: 262308

Index: CS27062-CS27074, CS26984, CS26985, CS27075



CS27062

Subject to modification

4822 727 10525

Printed in the Netherlands

WARNINGS

- As the chassis is live independent of the position of the mains plug the set should be connected to the mains via an isolating transformer (approx. 500 VA) when the rear panel is removed.
- Due to the high tension (ca. 25 kV) the valves in the HT cage produce a certain amount of X-radiation. However, when the cage is closed the screening is so effective that the X-rays cannot leave the cage.
- To prevent that the set can operate with opened HT cage a safety switch has been provided which interrupts the g2 voltage for the line output valves. This switch should never be closed or shunted when the cage is open.
- After repair ensure that all screws in the lid are properly tightened.
- Never replace valves or components while the set is switched on.
- Use safety goggles when replacing the picture tube.
- When replacing valves or other components in the HT cage, removing the chassis and replacing the picture tube, first short-circuit the residual charge on the picture tube. For this connect a properly insulated wire to the chassis and hold the other end against the H.T. connection for a few seconds.
- Be careful when measuring the voltages on the tube socket. The focussing voltage (on point 9) is approx. 4.5 kV.

REMARKS

1. The oscilloscopes have been measured under the following conditions.
 - a. For the black and white section a cross hatch pattern has been used as input signal and for the chrominance section a colour bar pattern.
 - b. The brightness control, knob 3, at normal brightness.
 - c. The contrast control, knob 4, set to 4 Vp-p on the control grid of the video output valve.
 - d. Saturation control knob 5, set to 40 mV p-p on the base of TS439.
 - e. The hue control, knob 6 in the mechanical mid-position
2. The direct voltages have been measured as follows:
No aerial signal, minimum brightness, maximum contrast and saturation.
The voltages in the chrominance section marked with an **x** have been measured with the colour/black-white switch in position "colour" and the collector and emitter of TS443 interconnected.
3. If a blank pattern is required when the PM 5507 is used, this pattern can be obtained by means of the rainbow signal, the video knob turned fully clockwise and the black/white-switch of the set turned to position black/white.
4. Integrated circuit TAA550 (U414) mounted on p.c. board 8, is available in various versions under one code number. These versions are marked as follows:
 - a. Red or yellow paint dot.
The Zener voltage is between 30 and 33 V.
This I.C. may be marked as follows:
No code number or code number 30 on the housing of the I.C.
In this case the bridge wire should be fitted in parallel with R1513.
 - b. Green paint dot :
The Zener voltage is between 33 and 36 V.
This I.C. may be marked as follows:
Code-number 33 on the housing of the I.C.
In this case no bridge wire should be fitted in parallel with R1513.

MECHANICAL INSTRUCTIONS

1. Removing the cover of the convergence panel

- Remove the screw from the upper side of the cover to the left of the rear panel, and remove this cover.

Note: The convergence panel is provided with explaining signs to facilitate converging. The numbers indicate the sequence of converging.

2. Hinging out the chassis

- Remove the rear panel and, subsequently, the nylon locking pin from the right-hand upper side of the chassis
- Push the plastic locking plate on the right-hand underside of the chassis to the right.

3. Removing the chassis.

- Hinge out the chassis.
- Remove the plugs A, B, C, E, F, H, L, M - T-Z.
- Remove the print of the picture tube.
- Unsolder the two earth leads.
- Detach the suspension cord from the chassis.
- Detach the H.T.-cable from the picture tube.
- Lift the chassis out of the two hinge points and remove it from the chassis.

4. Removing the control panel

- Remove the cover from the convergence panel.
- Remove the convergence panel from the set.
- Remove with a long screwdriver the two screws from the under- and the upper-side of the control panel.
- Remove the six knobs (volume, tone, etc.) from the front of the set and remove the control panel backwards.

5. Removing the push-button unit

- Remove the plugs X and Y.
- Remove the three fixing screws.
- Remove the push-button unit.

6. Replacing the tuning potentiometers

- Remove the push-button unit.
- Remove the cap from the push-button unit.
- Unsolder the leads from the defective potentiometer strip.
- Bend the tag with which the strip is fixed, upwards.
- Replace the strip with the potentiometer.

7. Replacing the p.c. board of the band switch of U14

- Remove the tuning unit from the set.
- Remove the screening cap and the pointer.
- Loosen the fixing screw from the p.c. board of the band switch and pull the p.c. board outwards. (Attention! Do not damage the contact springs.)
- Write down the colours of the connecting wires and unsolder them.
- Connect the new p.c. board and place it in position, carefully lifting up the contact springs.
- Refit the pointer and adjust the height of the p.c. board so that the pointer can move unhampered.

8. Replacing valves in the high-voltage cage.

- First read the warnings.
- Remove the cover from the H.T. cage.
- Loosen the screws fixing the top plate, a few turns; push this plate upwards. Consequently, the PD500 is also moving upwards so that it can be easily removed.
- Push the valve of valve holder GY 501 slightly upwards so that the top connection of this valve can be removed.
- Now the valve can remove from the holder.

9. Removing the convergence coils

- Remove the multipole plugs N, O, and P.
- Insert a thin screwdriver into the middle opening (Fig. 2) and carefully press the screwdriver downwards to disengage the locking pin.
- Now the convergence coil can be withdrawn.

Note: When the coil is inserted again into the holder, one should hear the holder clicking in the opening of the coil.

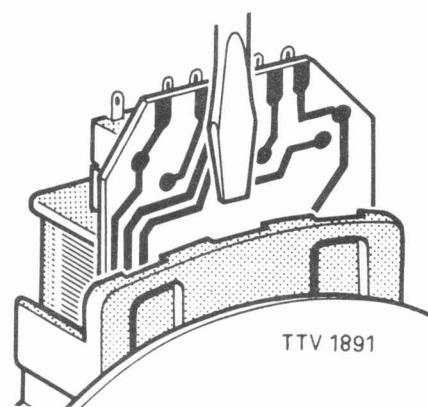
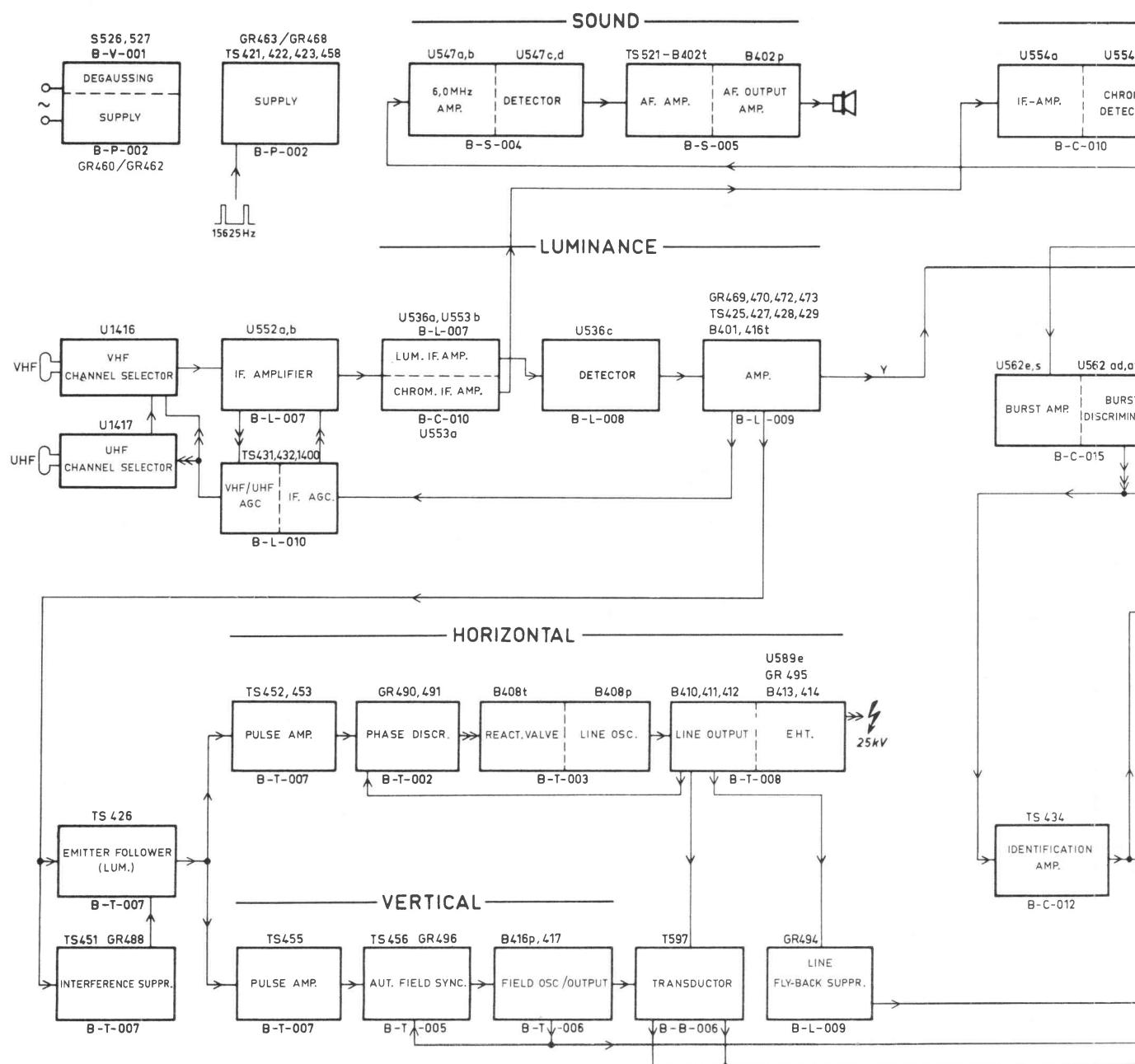


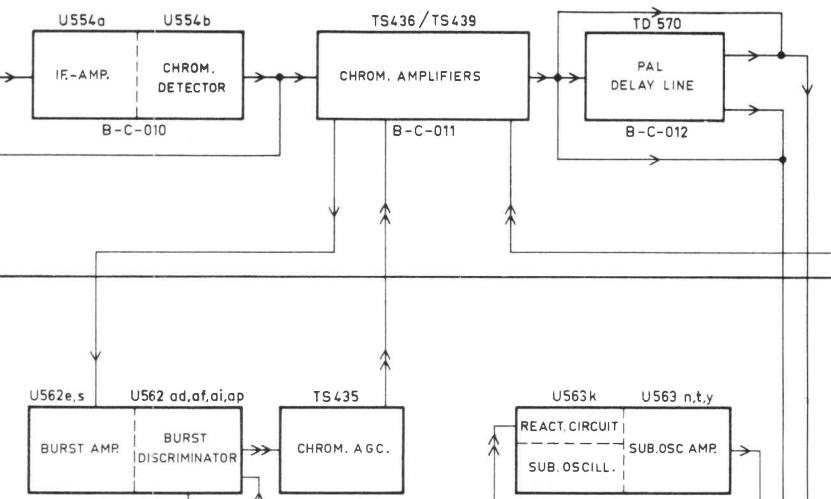
Fig. 2

BLOCK DIAGRAM



BLOCK DIAGRAM

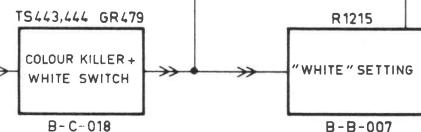
CHROMINANCE



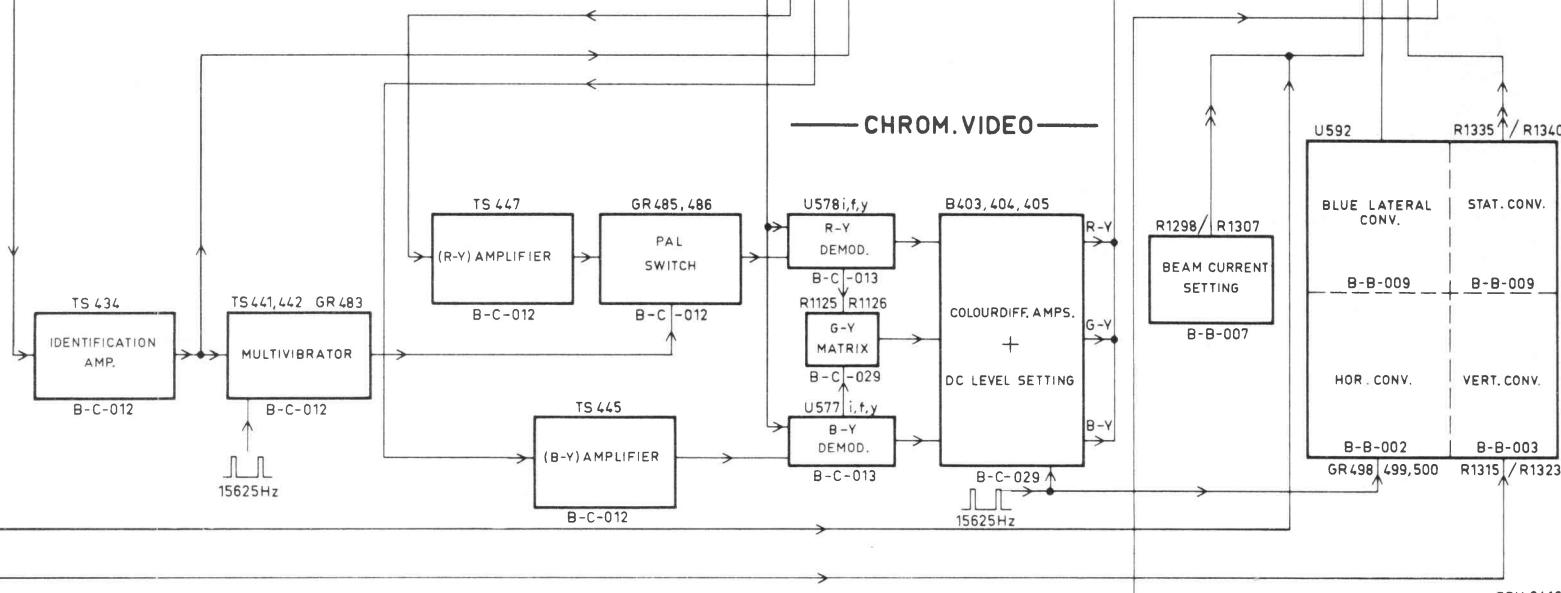
The lay-out of this block diagram follows the lay-out of the circuit diagram as closely as possible.
With the aid of the numbers of the valves, units, etc. stated above the blocks, the relevant section of the circuit diagram can be located easily. The numbers below the blocks indicate the chapter of the SERV-O-MECUM in which the working of these circuits is described.

TS443,444 GR479

B-C-018



CHROM. VIDEO



TTV 2416

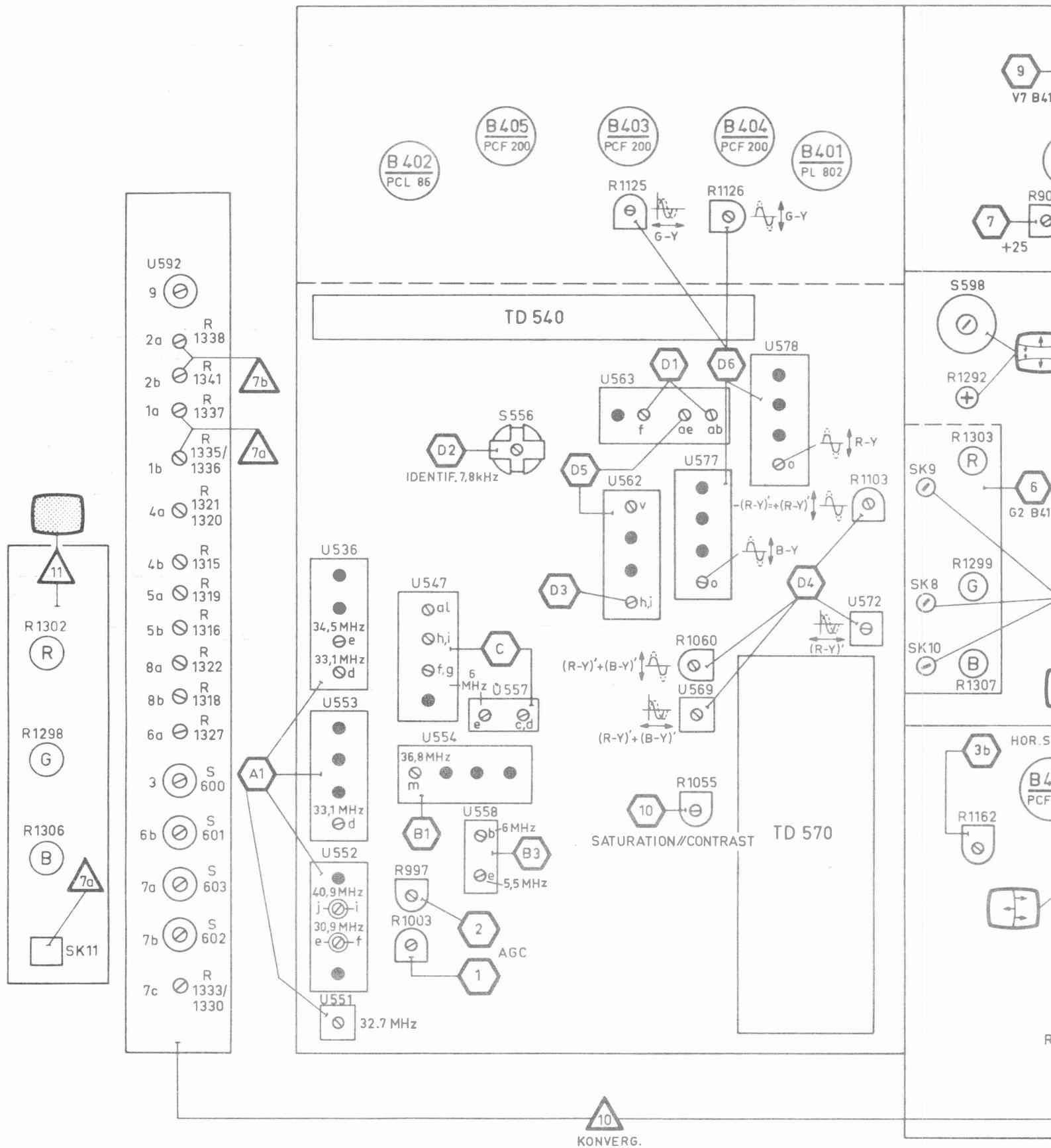


Fig. 3

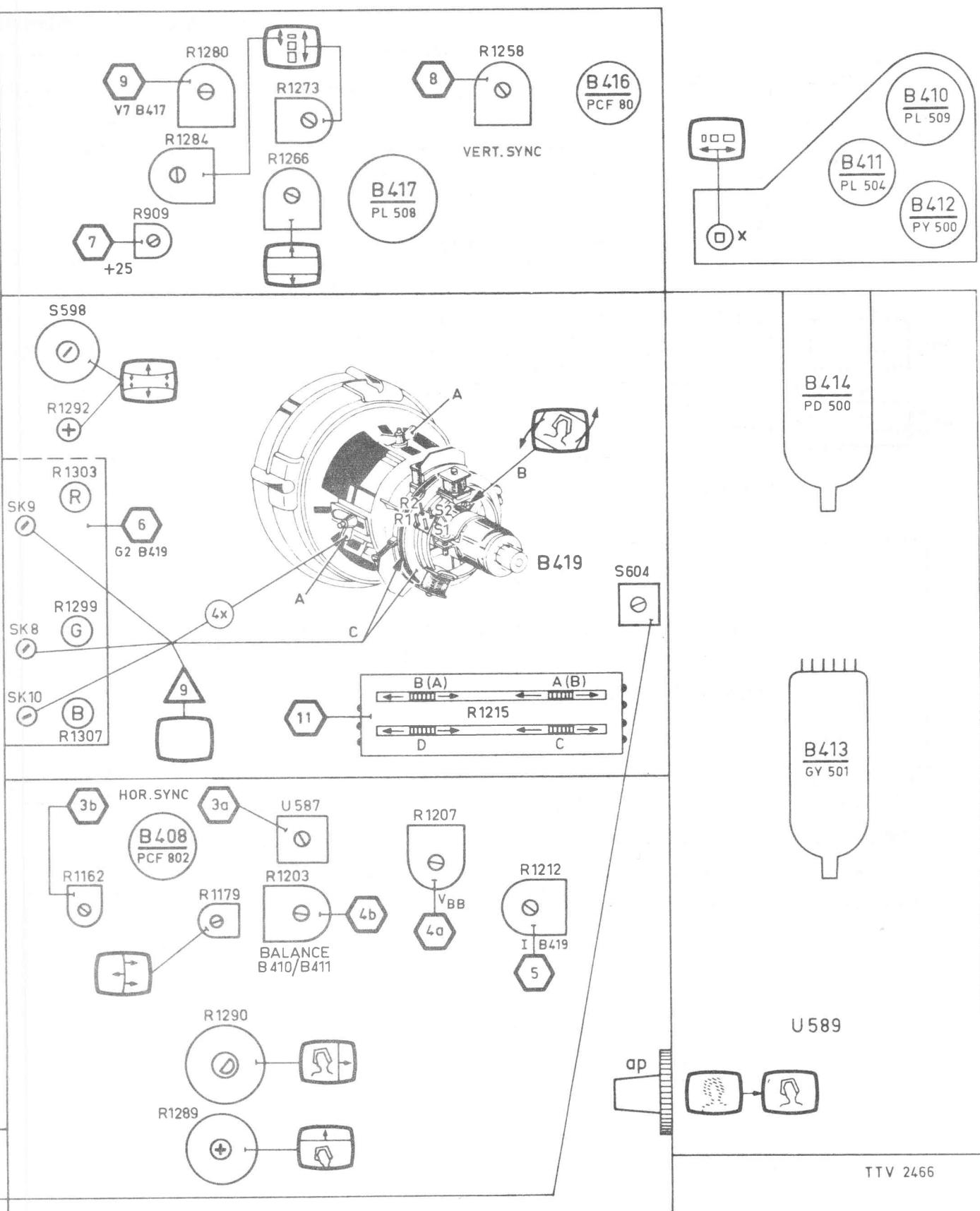


Fig. 3

△ ADJUSTMENTS

1 Adjusting for a straight picture (see Fig. 3)

Slightly loosen screw B. Turn the complete deflection unit slightly to the left or to the right until the picture is straight.
Tighten screw B again.

2 Focusing (see Fig. 3)

Set potentiometer ap of U589 so that the entire picture is as sharp as possible at high brightness.

3 Pin-cushion correction (see Fig. 3)

- a. With the aid of S598 and R1292 make the horizontal lines at the top and bottom of the picture as straight as possible.
- b. With the aid of R1179 make the vertical lines in the middle of the picture as straight as possible.

4 Horizontal linearity (see Fig. 3)

This is adjusted with the core in coil x of U589.

5 Vertical linearity (see Fig. 3)

- a. Deviations over the full picture height are corrected with the aid of R1273.
- b. Deviations in the top of the picture are corrected with the aid of R1284.

6 Picture height (see Fig. 3)

This is adjusted with R1266.

7. Static convergence (see Fig. 3)

Use a dot or cross-hatch pattern.

- a. Switch off the blue gun with SK11, see Fig. 3.
Make the red and green patterns coincide in the centre of the picture by means of knob 1a and knob 1b. Thus a yellow pattern is obtained.
Switch on the blue gun again.
 - b. Adjust knob 2a and 2b so that the blue pattern and the yellow pattern coincide in the centre of the screen. As a result a white pattern is obtained.
- Note: If no satisfactory result is obtained, it is possible to interchange the terminals S1-S2 of the blue lateral unit, see Fig. 3.

8 Centring (see Fig. 3)

- a. With R1290 the picture can be shifted in the horizontal direction.
- b. With R1289 the picture can be shifted in the vertical direction.

9 Colour purity (see Fig. 3)

Allow the set to warm up for approx. 20 minutes. Apply a blank pattern signal. The room should be as dark as possible, brightness and contrast should be set to normal light intensity. Switch off the green and blue guns by means of SK8 and SK10 respectively.

Loosen the four wing nuts A a few turns and slide the deflection coil as far as possible forwards or backwards until the red blur on the screen is as small as possible. After this the red spot is centred as well as possible by means of colour purity rings C.

After this the deflection coil is slid back until the entire screen is uniformly red. Subsequently, check the blue and green colour purity by first switching on only SK8 and then only SK10. When after this SK8, SK9 and SK10 are switched on simultaneously, a uniformly white picture should be obtained. This picture should contain no blurs. If it contains blurs, correction to some extent is possible by slightly turning the colour purity rings and/or slightly moving the deflection coil. After this the three colours should be rechecked individually. Tighten the wing nuts again.

If no proper result is obtained the complete procedure should be repeated.

For checking the landing of the electron beams on the phosphor dots, use can be made of microscope type 800/MLS, ordering number 4822 395 90041.

10 Dynamic convergence (see Fig. 4)

Remove the cover in front of the convergence panel.

Start by checking and, if necessary, readjusting the static convergence (see point 7a and 7b). Use a cross-hatch pattern, switch off the blue gun with SK11. If the centre horizontal green and red lines intersect, turn the core of S604 (see Fig. 3) until the lines are parallel as far as possible or until they coincide. Switch on SK11.

- With knobs 7a, 7b and 7c (only if the convergence strongly deviates): start with the knobs in the mid-position. Make the central horizontal blue lines as straight as possible.
- Switch off the blue gun (SK11).
- With knob 3:
Adjust so that the horizontal red and green lines are parallel over the entire picture width.
- With knobs 4a and 4b:
Adjust so that the central vertical red and green lines are parallel over the entire picture height.
- With knobs 5a and 5b:
Adjust so that the distance between the horizontal line pairs (red + green) is equal over the entire picture height in the middle of the screen.
- With knobs 6a and 6b:
Adjust so that the distance between the vertical line pairs (red + green) is equal over the entire picture width in the middle of the screen.
- Carry out red and green static convergence (see point 7a).
- With knobs 7a, 7b and 7c:
Adjust so that the central horizontal blue line and the corresponding horizontal yellow line are parallel over the entire picture width.
- With knobs 8a and 8b:
Adjust so that the distance between the horizontal line pairs (blue and yellow) is equal over the entire picture height in the middle of the screen.
- Static convergence (see 7a and 7b).
- With knob 9:
Adjust so that the distance between the vertical line pairs (blue and yellow) is equal over the entire picture width in the middle of the screen.

Note: If no satisfactory result is obtained it is possible to interchange the terminals R1-R2 of the blue lateral unit, see Fig. 3.

- Static convergence (see point 7a and 7b).

11 At the back of the set above the additional loudspeaker socket there are the knobs R, G and B (R1302-R1298 and R1306 respectively) behind the cap on the rear panel. With these knobs the background colour can be adjusted according to the wishes of the customer.



ADJUSTMENTS AFTER REPAIRS

1. IF-AGC

Adjust R1003 for maximum noise in the picture (no signal).

2. HF-AGC

This circuit is only operative at very strong input signals. If the picture of a local transmitter is distorted, adjust R997 so that the picture is undistorted.

3. Horizontal time base (use a cross-hatch pattern)

a. Connect junction C785/R1170 (M7) to chassis.

Adjust U587 so that the picture is straight.

Remove the connection between junction C785/R1170 and chassis.

b. Connect bTS453 to chassis.

Adjust R1162 so that the picture is straight.

Remove the connection between bTS453 and chassis.

4. Booster voltage (a) and booster diode current (b) (use a cross-hatch pattern)

a. Connect a valve voltmeter (range 1000 V d.c.) between junction C860/S590 ('-'') and point 10 of U589 (M10). Adjust R1207 to 550 V meter deflection.

b. Connect a valve voltmeter between 9B410 (M8) and 3B411 (M9).

Adjust R1203 to 0 V meter deflection.

Check the voltage under a again and, if necessary, correct it.

Note: The booster voltage should be accurately adjusted to the value specified and should never exceed this value.

Also take into account the tolerances of the measuring instrument used and ensure that the mains voltage does not deviate.

5. Beam current limitation (use a plain white and synchronized raster)

Brightness and contrast to maximum.

Remove jumper across R1213 (wire support on high-voltage cage).

Connect voltmeter across R1213 and adjust for 0.1 V with R1212.

Subsequently, brightness and contrast to minimum. The meter reading should now be 1.3 V (± 0.1 V)

Refit jumper across R1213.

Check the booster voltage. For any corrections see point 4a.

6. Cut-off point of picture tube (use no aerial signal)

Remove single plug from p.c. board 4. (CRT-base panel) R1298, R1302 and R1306 (g2-fine adjustment) to mid-position.

Make the room as dark as possible.

The potentiometers mentioned below should be adjusted so that the screen just remains dark.

R1299 for the green gun (switch on SK8 and switch off SK9+SK10).

R1303 for the red gun (switch on SK9 and switch off SK8+SK10).

R1307 for the blue gun (switch on SK10 and switch off SK8+SK9).

Switch on SK8 and SK9 and refit the single plug.

Apply a black/white test pattern from a transmitter or a generator, and vary the brightness from high to low with the brightness control.

In so doing, the grey hue should not change. Correct any deviations at a low level of brightness by means of knobs G, R, and B.

(R1298, R1302 and R1306).

7. +25 Supply Voltage

Connect a voltmeter between the collector of TS421 and chassis.

Adjust R909 so that the meter reading is 24.6 V.

8. Vertical time base (use a cross-hatch pattern)

Short-circuit R1246.

Connect an 8.2 M Ω resistor between the cursor of R1258 and 2B416.

Adjust R1258 until the picture is stationary;

Remove the short-circuit and the 8.2 M Ω resistor.

9. Vertical output stage

Connect a voltmeter between 7B417 and chassis.

Adjust R1280 to the voltage value indicated on the chassis.

10. Tracking of saturation and contrast (apply a colour signal)

Contrast and saturation controls to maximum.

Connect an oscilloscope to 7B405; measure and note down the peak-to-peak value of the colour signal.

Connect the oscilloscope to 7B401; measure and note down the difference in voltage between the black and the white level.

Reduce this voltage with the aid of the contrast control to 2/3 of the value measured.

Connect the oscilloscope again to 7B405 and adjust R1055 to 2/3 of the voltage measured at this point.

11. White adjustment (e.g. after replacement of picture tube; use a blank pattern)

Set the colour switch SK3 to position black and white.

Use another set of the same type as a reference; this set should be connected and adjusted in the same way.

Allow both sets to warm up for approx. 10 minutes.

Adjust the cut-off point of the new picture tube (see point 6). If required, correct the g2 fine adjustments (R1298, R1302 and R1306) until the light intensity of both tubes is the same (at low brightness).

Next, set both tubes to a high brightness. If the white colour of the new tube deviates, the cursors A, B and C of slide potentiometer R1215 (see Fig. 3) should be adjusted until the white tones of both tubes are approximately the same.

If the sliders A and B of slide potentiometer R1215 have to cross each other, the jumpers V2 and V3 on the picture tube printed panel can be soldered in the other position.

In both sets remove SV3 and connect the pin of SV3 on the p.c. board to the +25 V (junction R914/R905 on print 5).

Now equalise the white colours with cursor D.

Remove the interconnection and refit terminal SV3.

TRIMMING INSTRUCTIONS

Notes:

1. During trimming the T.V. set should be connected to the mains via an isolating transformer (500 VA). The measuring equipment should be properly earthed.
2. Applying the IF-signal
Apply the IF-signal via 1000 pF capacitor to point G of the VHF channel selector (point 8).

A. LUMINANCE CIRCUIT

1. The IF stages + luminance detector (see Fig. 3)

Set the band switch to position UHF and apply unmodulated IF signals of approx. 10 mV to the IF injection point on the VHF channel selector (see point 2 under "Notes"). Turn the contrast control to max. Apply a direct voltage of 5.5 V between junction R1003/C681 (measuring point "M2") and chassis ("-" to chassis). Connect a valve voltmeter (position 10 V d.c., negative) to junction S451/C654 (test point "M3"), and adjust the cores mentioned below for minimum meter deflection.

"f" of U552 at 30.9 MHz *
 "e" of U552 at 30.9 MHz *
 "i" of U552 at 40.9 MHz *
 "j" of U552 at 40.9 MHz *
 "d" of U553 at 33.1 MHz
 "d" of U536 at 33.1 MHz
 "e" of U536 at 34.5 MHz **
 U551 at 32.7 MHz

* Cores "e" and "j" of U552 are hollow and are located at the top of the coil can.
 Coil "f" and "i" are accessible by means of a trimming key through the hollow cores "e" and "j".

** For adjusting this core first interconnect the collector and emitter of TS443.

2. Checking the IF bandpass curve

Set the band switch to position UHF and apply a wobbulator signal of 36 MHz (sweep 10 MHz) to the IF injection point of the VHF channel selector. Apply a direct voltage of 5.5 V between junction R1003/C681 (test point "M2") and chassis ("-" to chassis).

Connect an oscilloscope to point 1 of U536. The curve should be as shown in Fig. 7. When the collector and the emitter of TS443 are interconnected, the dotted curve of Fig. 7, should be obtained.

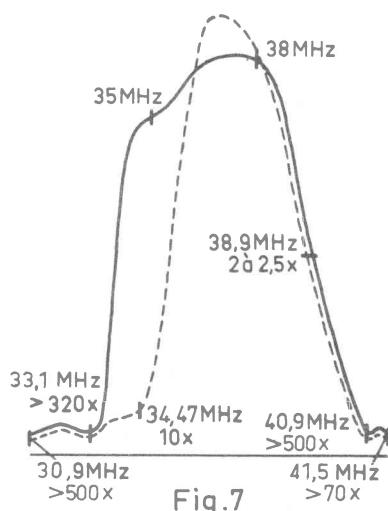


Fig. 7

B. THE CHROMINANCE CIRCUIT

1. The IF chrominance detector (see Fig. 3)

Set the band switch to position UHF and apply an unmodulated 36.8 MHz signal of approx. 10 mV to the IF injection point on the channel selector (see point 2 under "Notes").

Apply a direct voltage of 5.5 V between junction R1003/C681 (test point "M2") and chassis ("-" to chassis). Connect a valve voltmeter (position 10 V d.c., negative) to point 1 of U554 (test point "M29") and adjust core "m" of U554 for minimum deflection.

2. Checking the IF bandpass curve

Set the band switch to position UHF and apply a wobbulator signal of 36 MHz (sweep 10 MHz) to the IF injection point on the VHF channel selector. Apply a voltage of 5.5 V between junction R1003/C681 (test point "M2") and chassis ("-" to chassis). Connect an oscilloscope to point 1 of U554 (test point "M29").

The curve should be as shown in Fig. 8.

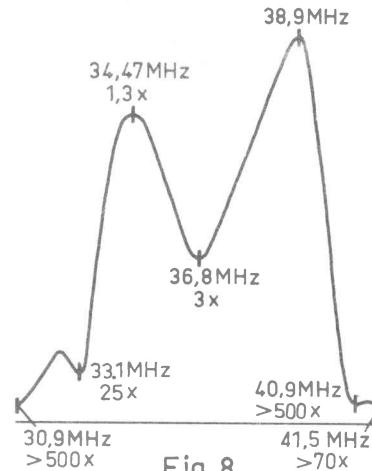


Fig. 8

3. The 4.43 MHz chrominance-amplifier, see Fig. 3

Pull out the IF cable at the bottom-left on the chassis. Turn the saturation control to max. and set black-white/colour switch (SK3) to position "colours".

Interconnect the collector and emitter of TS443. Connect an oscilloscope (position AC) or valve voltmeter with frequency range up to 6 MHz to the collector of TS443. Apply an unmodulated 6 MHz signal (approx. 10 mV) to point 1 of U554 (test point "M29") via a capacitor of 2200 pF and adjust core "b" of U558 for minimum amplitude. Now apply a 5.5 MHz signal and adjust core "e" of U558 for minimum amplitude.

C.: SOUND SECTION

The 6 MHz sound section (see Fig. 3)

Pull out the IF cable at the bottom-left on the chassis. Apply an unmodulated 6 MHz signal (approx. 10 mV) to point 1 of U554 (test point "M29") via a 2200 pF capacitor.

Connect a valve voltmeter (position 3 V d.c. positive) to junction R975/C665 (test point "M5"). Turn core "h, i" of U547 a quarter turn anti-clockwise (the meter gives a reading of approx. 1 V) and adjust "f, g" of U547 for max. meter deflection. Subsequently, connect an 820 Ω resistor between point 3 of U557 and chassis and adjust "e" of U557 for max. deflection.

Remove the resistor from point 3 and connect it between point 9 of U557 and chassis and adjust "c, d" of U557 for max. deflection.

Remove the resistor and adjust "h, i" of U547 to a deflection of 0 V.

Subsequently, apply a 30 % modulated AM signal and adjust "a1" of U547 for minimum output voltage on test point "M5", to be measured by means of an oscilloscope or millivoltmeter.

D. SPECIFIC CHROMINANCE ADJUSTMENTS (see Fig. 3)

1. The sub-oscillator

Apply a colour signal and adjust the receiver to normal setting. Connect an oscilloscope to point 9 of U563 via an attenuator probe (10:1). Connect junction S561/C688 to chassis and interconnect the collector and emitter of TS443. Adjust "ab" of U563 for minimum amplitude on the oscilloscope. Remove the oscilloscope and adjust "f" of U563 so that the colour pattern is practically stationary.

2. The identification circuit

Apply a colour signal and set all controls of the receiver to their normal positions.

a. By means of a single-beam oscilloscope:

Connect an oscilloscope to the collector of TS434 (measuring point M23) and adjust S556 for maximum amplitude (about 20 V p-p). Remove the oscilloscope

b. By means of a double-beam oscilloscope:

Connect the "beam A" input to the collector of TS434 (measuring point M23) and the "beam B" input to junction C732/C733. Adjust S556 so that the line pulse coincides with the maximum and the minimum value of the identification signal (see Fig. 9). Remove the oscilloscope.

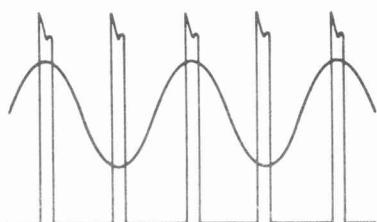


Fig. 9

3. The colour AGC

- Apply a colour signal and set all controls of the receiver to their normal positions.
- Connect a valve voltmeter (in position 10 V..) to junction R1029/R1031 (measuring point M'25') and adjust "h,i" of U562 for minimum meter reading (about 5 V).
- Remove the voltmeter.

4a. The delay line TD570 (with PM 5507)

Apply the rainbow signal from the PM5507 and adjust the receiver to normal setting. Connect the "beam B" input of a double beam oscilloscope to junction R1104/U575 (test point "M19") and adjust the horizontal time base so that three periods are displayed (see Figs. 10a and 10b).



Fig. 10a

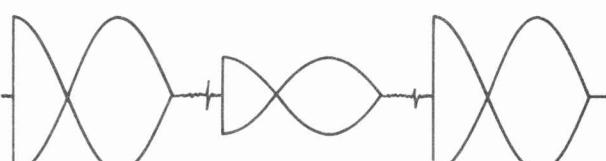


Fig. 10b

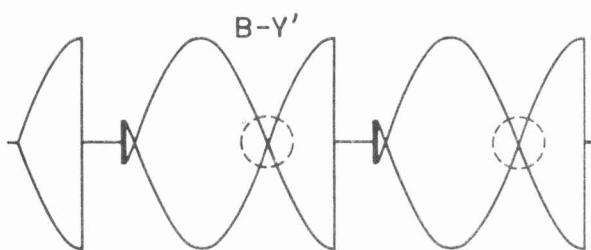


Fig. 11

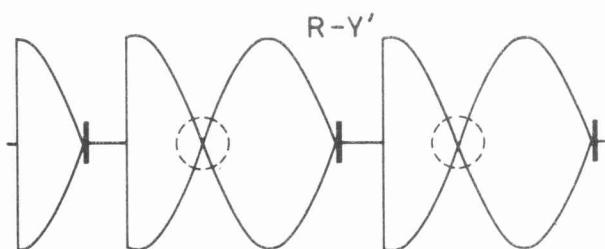


Fig. 12

When Fig. 10b is obtained, adjust R1103 so that Fig. 10a arises. Subsequently, connect the "beam A" input to the collector of TS445 (test point "M18") and adjust the horizontal time base so that $2\frac{1}{4}$ periods arise (see Figs. 11 and 12). In these figures the sections indicated by means of the circle are essential. Display one of these sections on the oscilloscope by setting the horizontal amplitude to x5 (if necessary, use Xshift). The oscilloscope may now show one of Figs. 13.



Fig. 13a

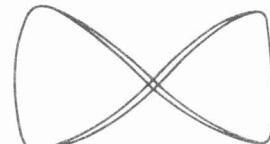


Fig. 13b



Fig. 13c



Fig. 13d

- If Fig. 13a is displayed both for the B-Y' (Fig. 11) and for the R-Y' signal (Fig. 12), the amplitude and phase of the delay line are correct and no further adjustment is necessary.
- If Fig. 13b is only obtained for the B-Y' signal, then adjust U572 so that Fig. 13a is obtained.
- If Fig. 13b is obtained both for the B-Y' and for the R-Y' signal, then first adjust the core (crosshead) of U569 so that Fig. 13a is obtained for the R-Y' signal and adjust U572 so that this is also obtained for the B-Y' signal.
- If Fig. 13d is obtained, first adjust R1060 so that Fig. 13b is displayed. Further proceed as described in the preceding section.
- If Fig. 13c is obtained, adjust R1060 so that Fig. 13a is displayed.

4b. The PAL delay line TD570 (with PM5506 or PM5508)

Set the generator to position "Delay". Set the contrast and the brightness to their normal positions, and set the saturation control to 3/4 of its range.

- If the third bar shows the "Venetian blinds" effect, eliminate this with R1060.
- If the first and second bars show the "Venetian blind" effect, eliminate this with U569.
- Set the generator to position "Colour Bar".

If the third or the fifth bar from the left (cyan and magenta respectively) shows the "Venetian blinds" effect, eliminate this with U572.

- Set the generator to position "Matrix".
- If the red bar shows the "Venetian blinds" effect, eliminate this with R1103.

Note: For photographs of the "Venetian blinds" effect reference is made to the Directions for Use of the colour pattern generator (PM 5506 - PM 5508).

5a. The sub-oscillator phase and phase discriminator (with PM 5507)

Check adjustments 1, 2 and 3.

Apply the rainbow signal from the PM 5507 and turn contrast and saturation to maximum.

Connect a valve voltmeter (position 30 V d.c., positive) to point 3 of U562.

Apply a direct voltage of 5 V between junction R1029/R1031 (test point "M25") and chassis ("-" to chassis). Adjust "h, i" and "v" of U562 accurately to maximum meter deflection.

Remove the direct voltage and the valve voltmeter.

Interconnect points 4 and 5 (test points "M16" and "M17" respectively) of delay line TD570.

Connect the Y input of an oscilloscope to point 3 of B405 and the X input to point 3 of B403.

The oscilloscope now shows ellipses according to one of Figs. 14.

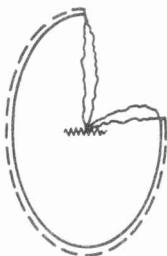


Fig. 14a

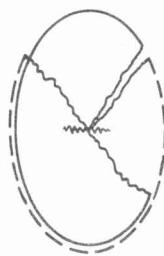


Fig. 14b

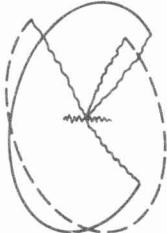


Fig. 14c

In these Figs. one ellipse is indicated with an interrupted line and one with an uninterrupted line.

Adjust the video amplitude of the PM 5507 so that approx. 2.5 V is obtained in the Y direction.

- If Fig. 14b is obtained, adjust "v" of U562 so that the two ellipses precisely cover each other as shown in Fig. 14a.
- If Fig. 14c is obtained, first adjust "ae" of U563 until the two ellipses coincide (see Fig. 14b) and then adjust "v" of U562 until Fig. 14a is obtained.

5b. The sub-oscillator and the burst-phase discriminator (with PM 5506 or PM 5508)

Set the generator to position "Phase" and set all controls of the receiver to their normal positions.

- a. Adjust "ae" of U563 until the lower part of bars 1 and 2 is practically equal to the upper part of these bars.
- b. Adjust "v" of U562 until the lower and the upper part of the third bar are equal.
- c. Repeat the adjustments mentioned sub a) and b) until the lower and the upper part of the first, the second and the third bar are equal.

6a. The R-Y/B-Y demodulator and G-Y matrix (with PM 5507)

Check successively the above adjustments 1, 2, 4a and 5a then adjustments 5-6 and 11 under the heading "Adjustments after repairs".

Apply the colour bar pattern from the PM 5507 and tune the receiver carefully to the higher sideband.

Turn contrast and saturation to maximum and brightness to minimum. Set the hue control to its mid-position and the black-white/colour switch to "colour". Turn the video control of the PM 5507 to maximum. Connect an oscilloscope to point 12 of B419 (B-Y signal) and adjust "o" of U577 to 150 V, (peak-to-peak value). By means of the saturation control decrease this value to half (75 V), then by adjusting "o" of U577 increase it again to 150 V.

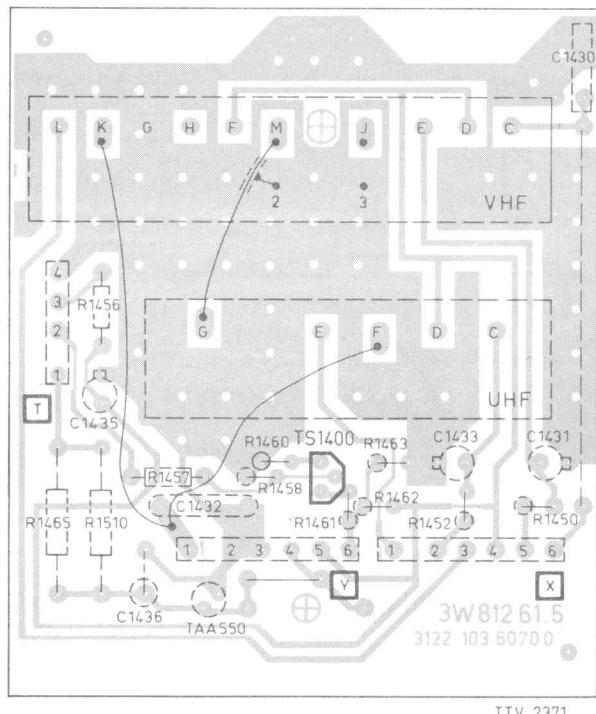
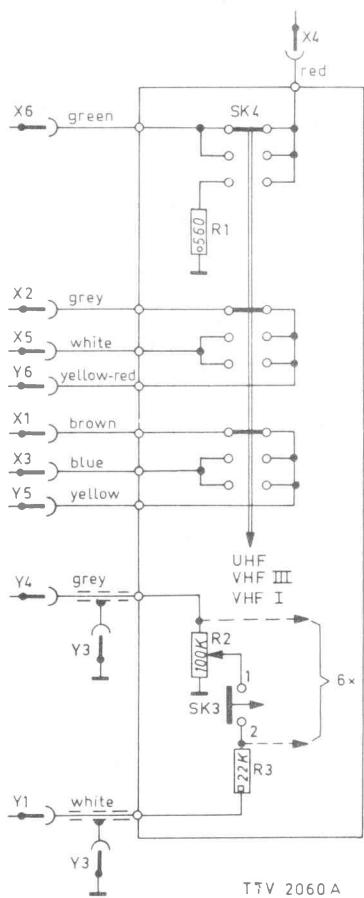
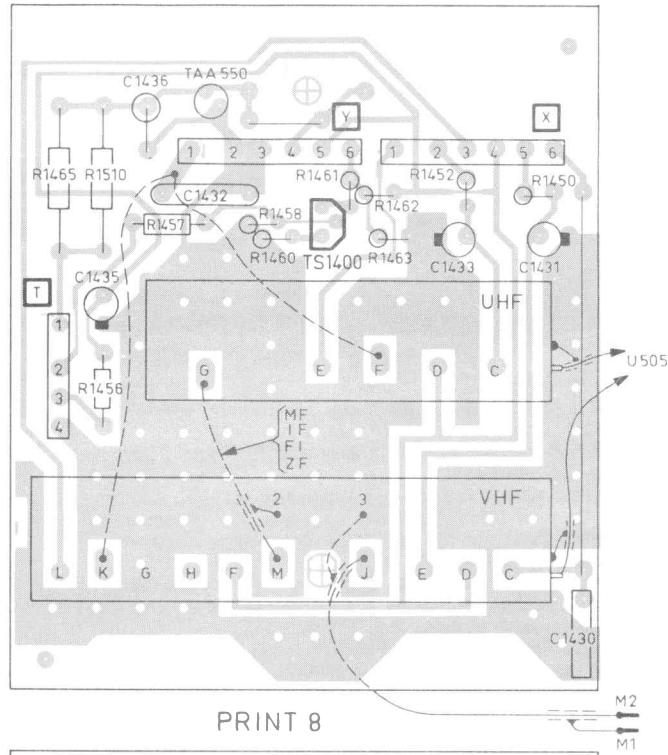
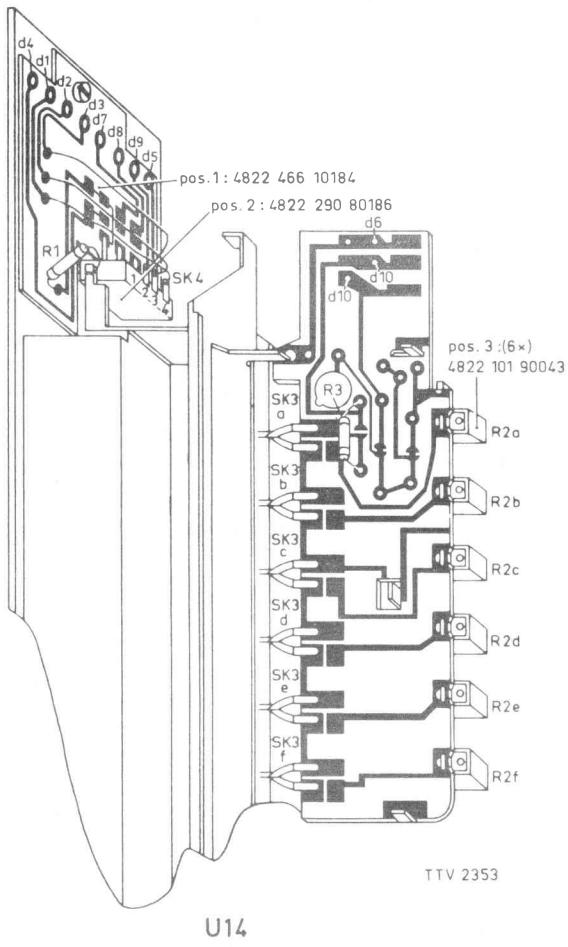
Next adjust, in turn, the contrast, brightness and saturation controls for a normal picture. With the vertical amplitude control of the oscilloscope adjust the peak-to-peak value of the signal to 4 blocks. Measure the peak-to-peak value of the voltage at point 11 of B419 on the oscilloscope and note it. Next adjust the amplitude control of the oscilloscope so that the peak-to-peak value of the voltage at point 2 of B419 corresponds to the value noted. Connect the oscilloscope to point 3 of B419 (R-Y signal) and adjust "o" of U578 to 2½ blocks. Then connect the oscilloscope to point 6 of B419 and set the amplitude control of the oscilloscope so that the peak-to-peak value is the same as that previously noted.

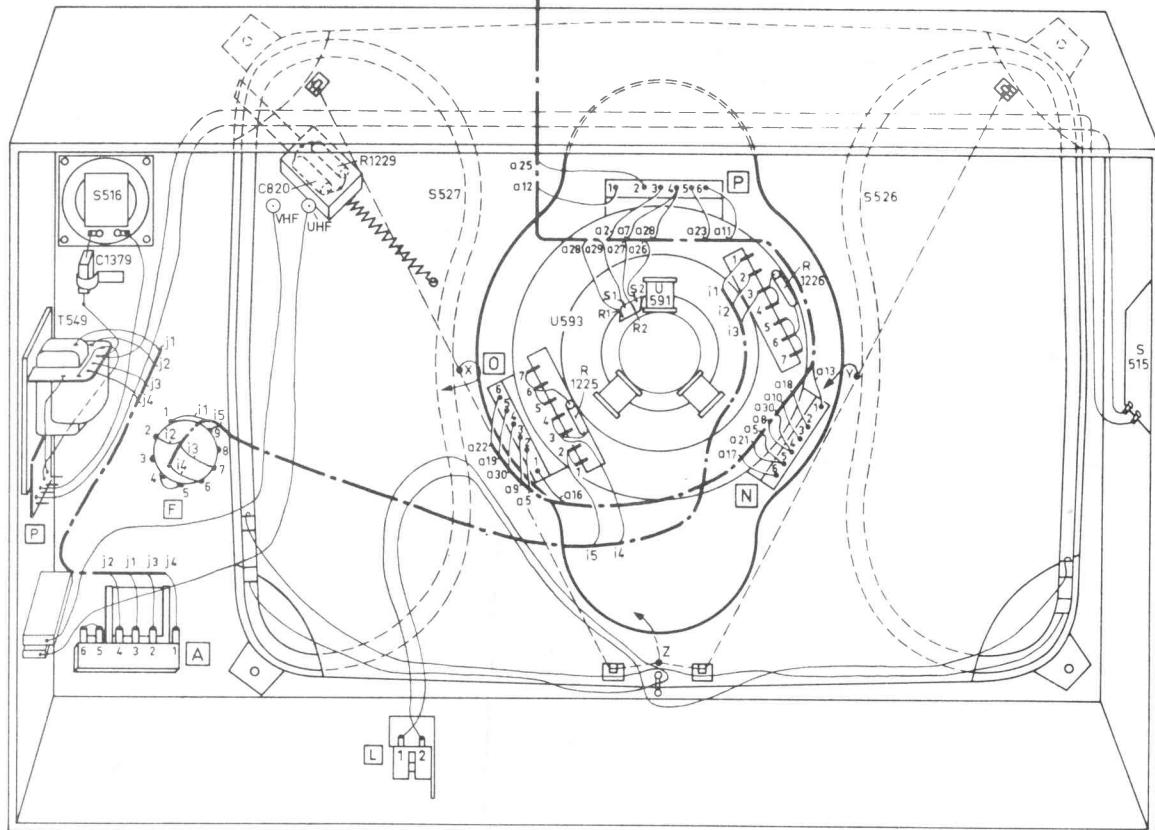
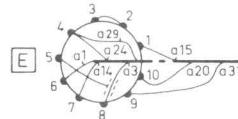
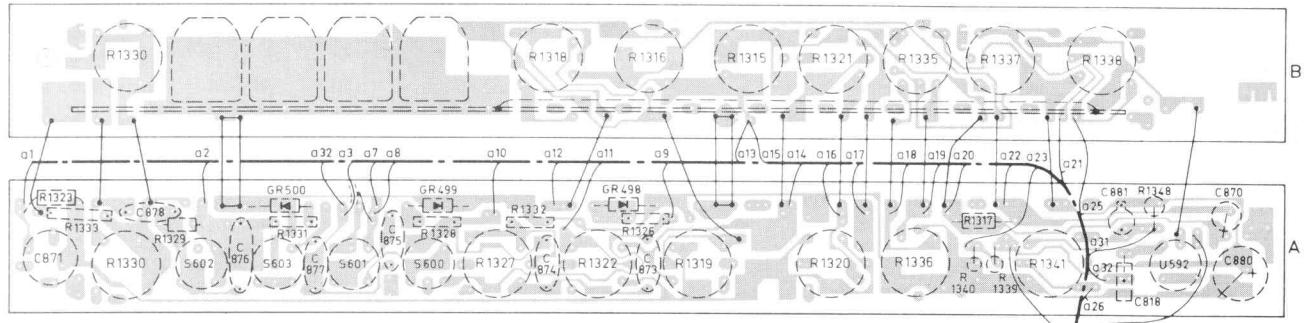
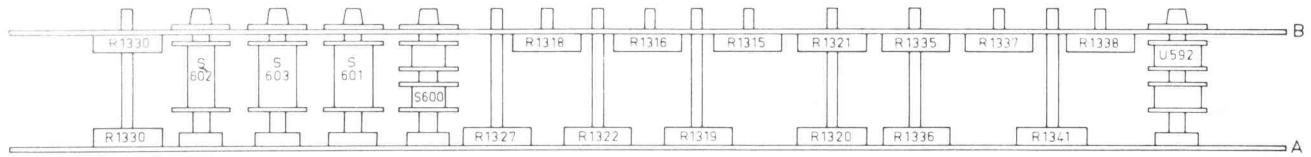
Switch off the red and the blue gun (with SK9 and SK10 respectively) and set the black-white/colour switch to "black-white". Adjust the brightness control until the green bars are just visible, then set the black-white/colour switch to "colour". Adjust R1125 so that on the screen the 6th green bar from the right (there are 10 in total) just loses its brightness. Connect the oscilloscope to point 7 of B419 (G-Y signal) and adjust R1126 so that the peak-to-peak value is 1.4 blocks.

6b. The R-Y/B-Y demodulator and the G-Y matrix (with PM 5506 or PM 5508)

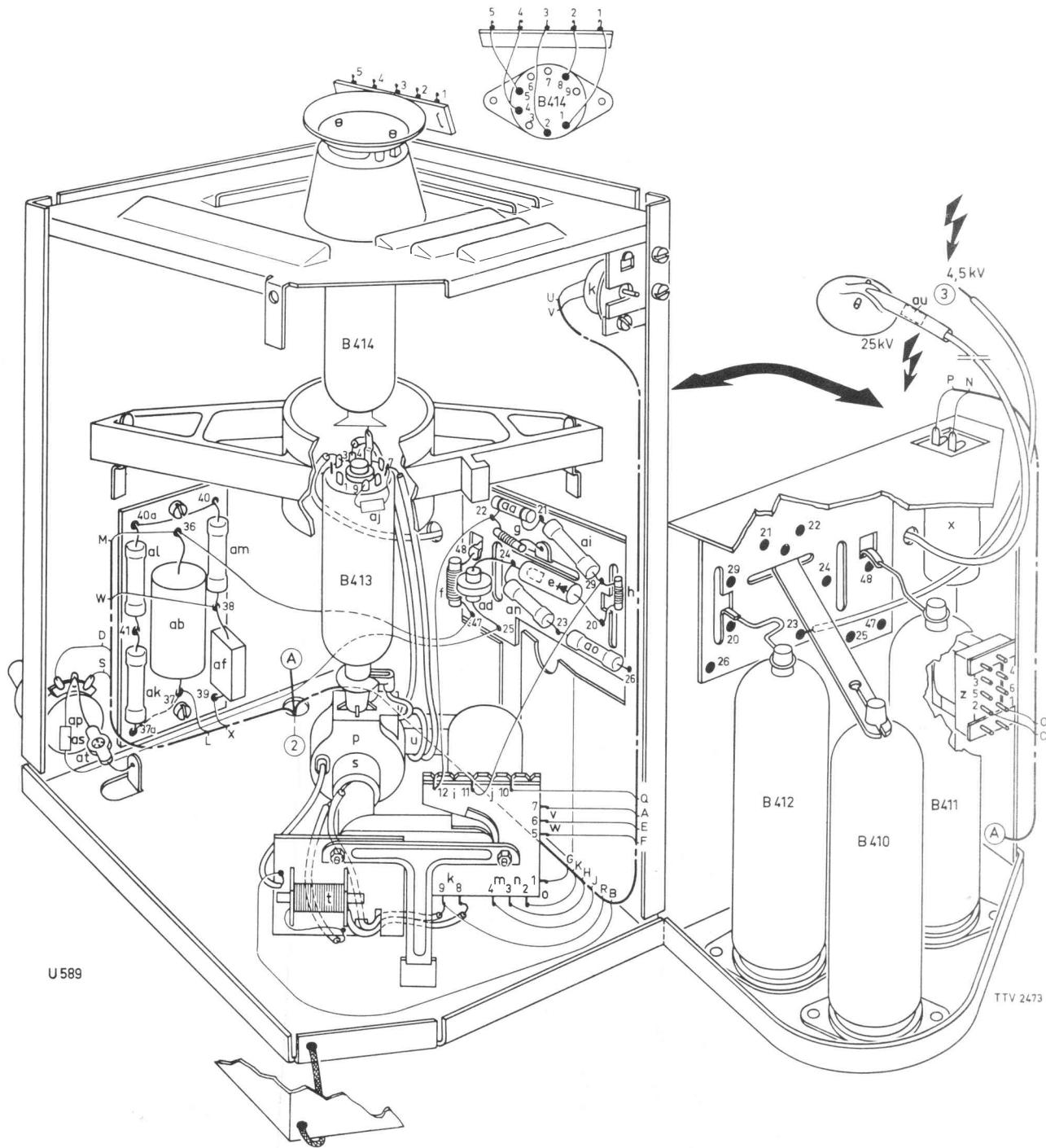
This adjustment can only be realised with the aid of the modified "Colour Bar" test pattern; in this case the upper part of the pattern is made up of colour bars and the lower part of a white area. If this should not be the case, first refer to the conversion instructions Cd 583 for generators PM 5506 and PM 5508.

- Check successively the above adjustments 1, 2, 4b and 5b, then adjustments 5-6 and 11 under the heading "Adjustments after repairs".
- Set the generator to position "Colour Bar".
- Adjust the contrast and the saturation to maximum and the brightness to minimum.
- Set the hue control to mid-position.
- Connect an oscilloscope to point 12 of the picture tube (B-Y signal) and adjust for 150 Vp-p with preset "o" of U577.
- Adjust the saturation control until the voltage is reduced to 100 Vp-p.
- Adjust "preset" "o" of U577 again to 150 Vp-p remove the oscilloscope.
- Switch off the red and green guns with SK9 and SK8 respectively. Adjust the brightness, the contrast and the saturation so that there is no difference in brightness between the four blue bars, and the blue lower part of the screen.
- Switch on the red gun and switch off the blue gun. If required, adjust preset "o" of U578 so that there is no difference in brightness between the four red bars and the red lower part of the screen.
- Switch on the green gun and switch off the red gun. If necessary, adjust R1125 and R1126 so that there is no difference in brightness between the four green bars and the lower green part of the screen.
- Switch on the red and the green gun again.
- Check adjustment 5b.

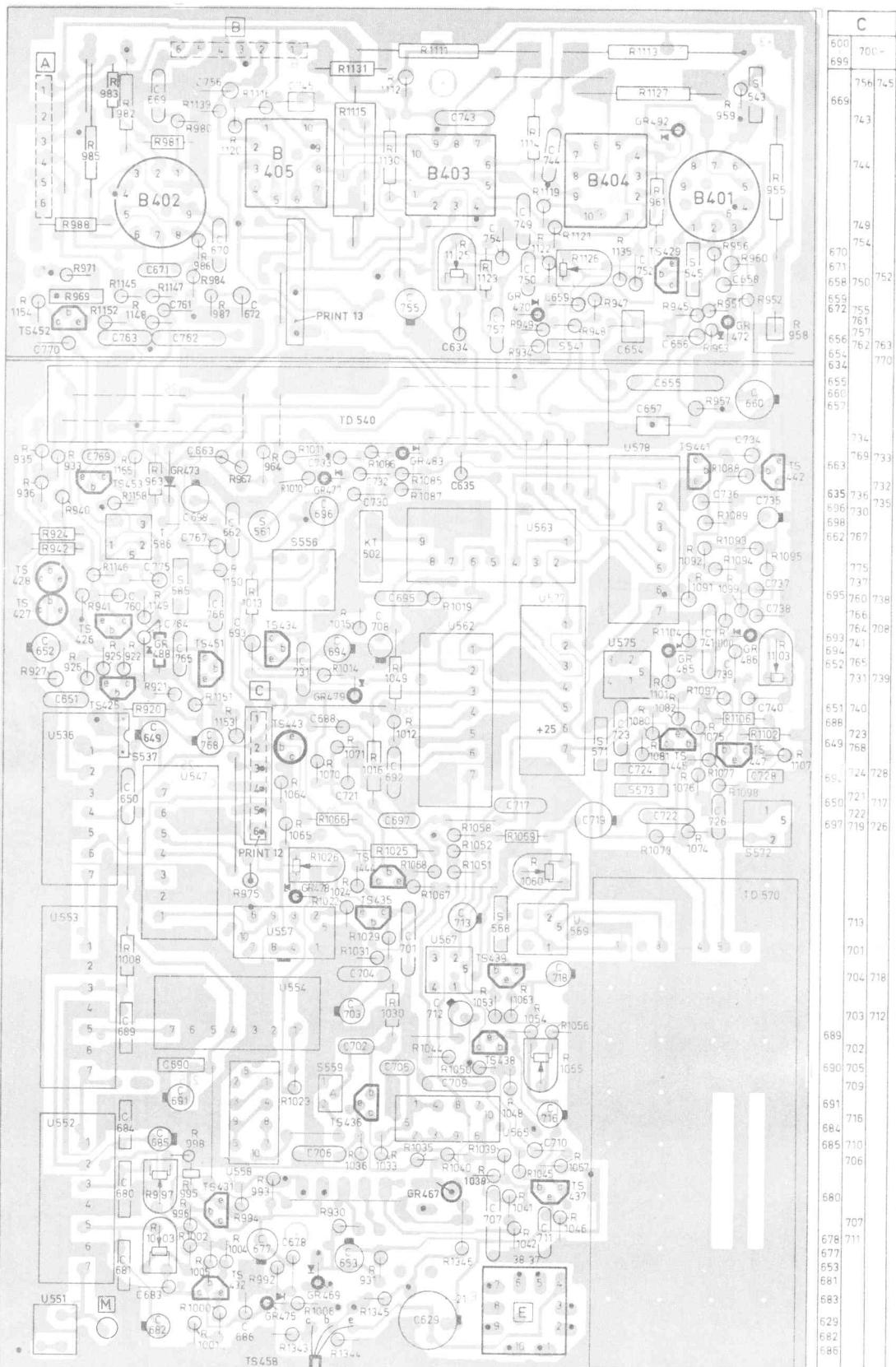




PIV 2468

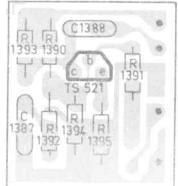
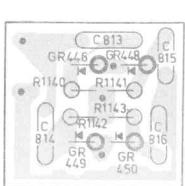


B,TS,GR	S,T,U	R
		900 - 999 1000 -
		1111 1113 1131 1112 1127 1116 1115 1139
GR 492	S 543	983 949 1115 1139 982 949 1115 1139 980 1114 1120 981 1114 1120 985 1130 B403 B404 B401 B402 955 1119 961 1119 988 956 1121 1122 TS 429
	S 545	986 971 1125 1135 984 969 1126 1123 951 952 1145 947 945 1147 949 948 1154 1152 TS 452
GR 470	S 541	958 987 1148 934 953 957
TS 441	TD 540	U578 935 933 1011 1088 GR 483 936 964 1086 TS 453 963 967 1155 1085 GR 477 936 1010 1158 GR 473 940 1089 U563 951 1093 S 561 924 1093 S 556 1586 942 1095 KT502 1092 1094 TS 428 1146 1150 U577 1091 1099 TS 427 S 585 941 1013 1149 TS 434 U562 1019 1049 TS 426 U575 1015 1104 TS 451 1100 GR 488 925 922 1103 GR 486 927 926 1014 1049 GR 485 921 1097 1101 GR 479 1151 1082 TS 425 920 1080 1106 TS 443 1153 1102 U536 1012 1075 TS 445 S 571 1071 1081 TS 447 S 537 1016 1107 U547 1070 1077 S 573 1098 1076 1064 1066 1058 1065 1059 S 572 1052 1074 TS 444 1025 1073 1026 1068 1051 1060 GR 478 TD 570 975 1024 1067 TS 435 S 568 1022 U553 1029 1031 TS 439 U553 1008 U554 1053 1063 1030 1054 1056 TS 438 S 559 1044 1050 1055 1023 1048 TS 436 U552 998 1035 1039 U565 1036 1033 1040 1057 U558 1038 1045 TS 431 995 993 1041 TS 437 971 1041 GR 467 996 994 1046 TS 432 992 931 1005 GR 469 1000 1006 1346 GR 475 U551 1001 1343 1344 TS 458



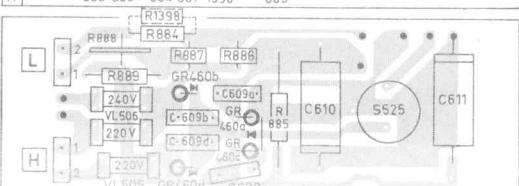
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TS,GR GR44,449,448,450			TS 521							
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R	1140	1142	1141	1143	1393	1390	1392	1394	1395	1391

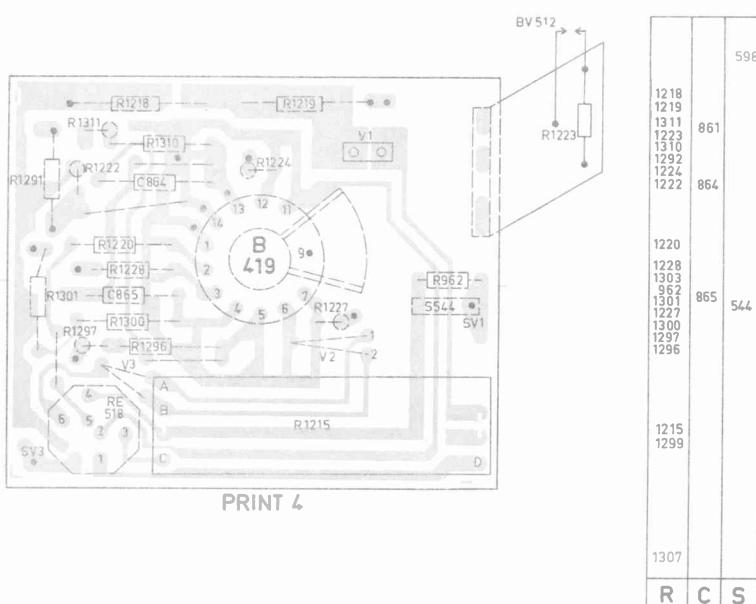
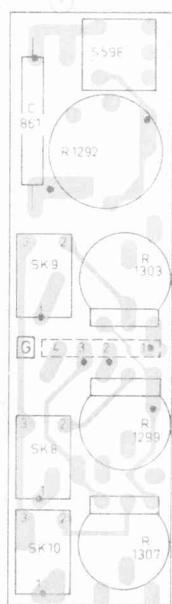
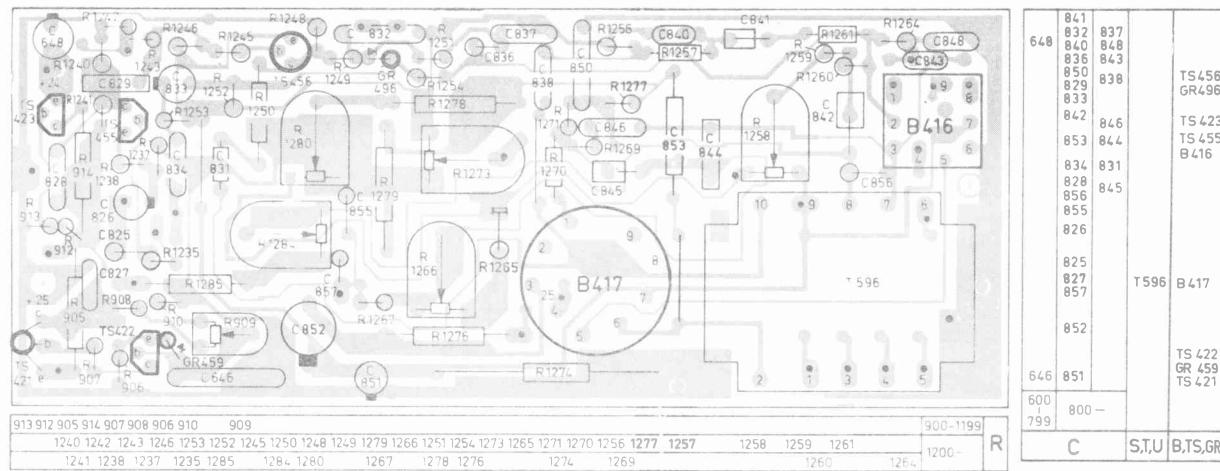


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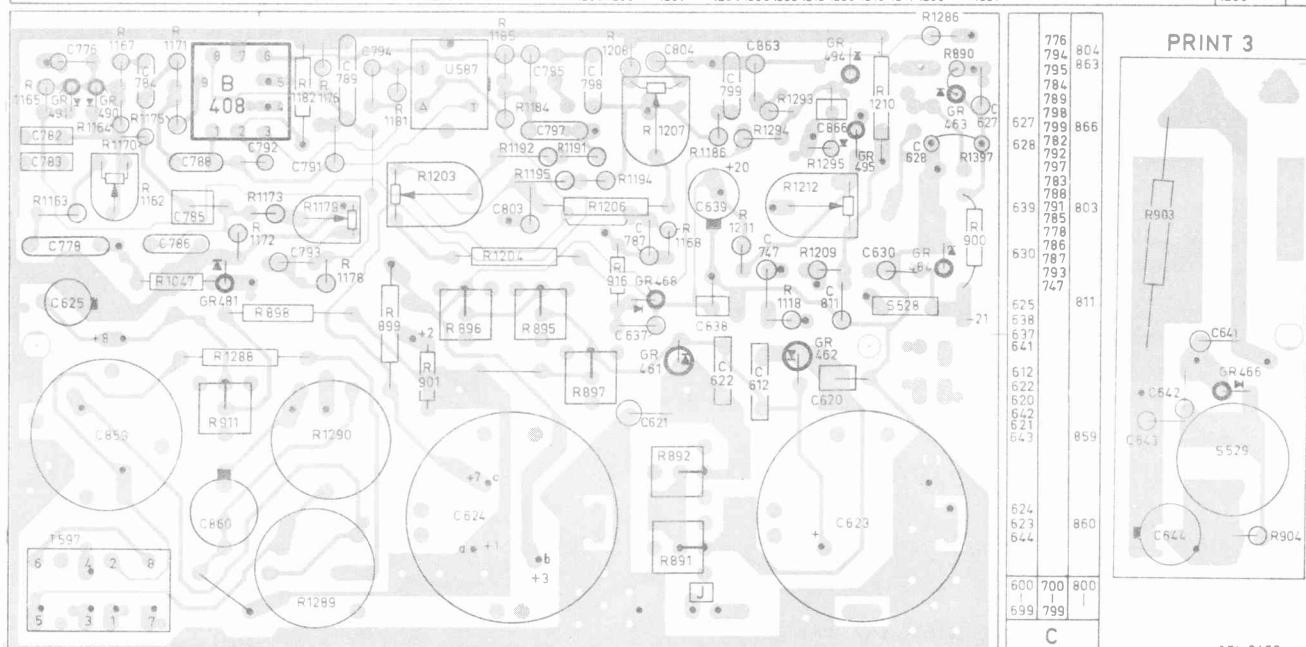
GR	460d, b,c,o	525
S	609b,d,c,a	610
R	888 889 884 887 1398 885	611



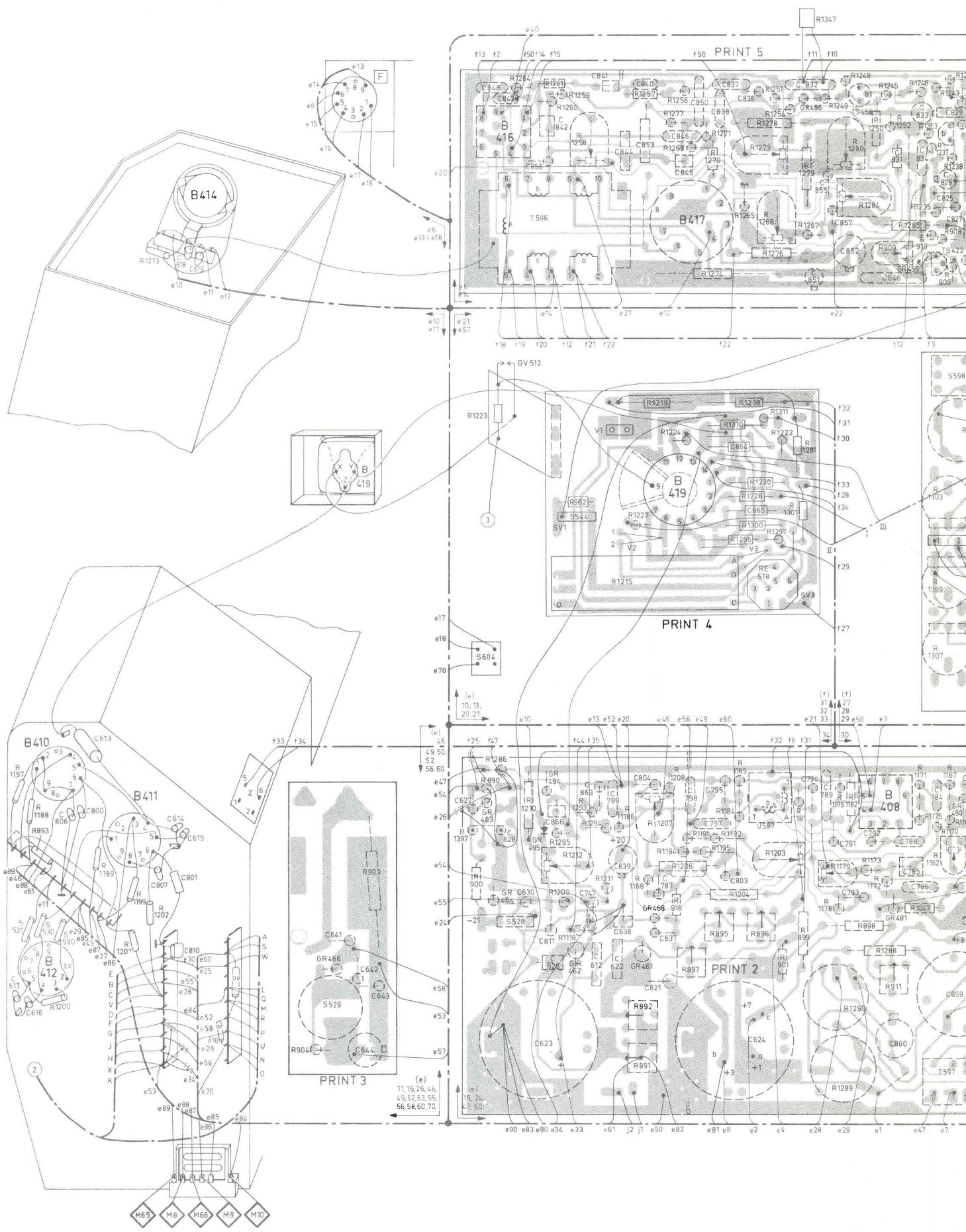
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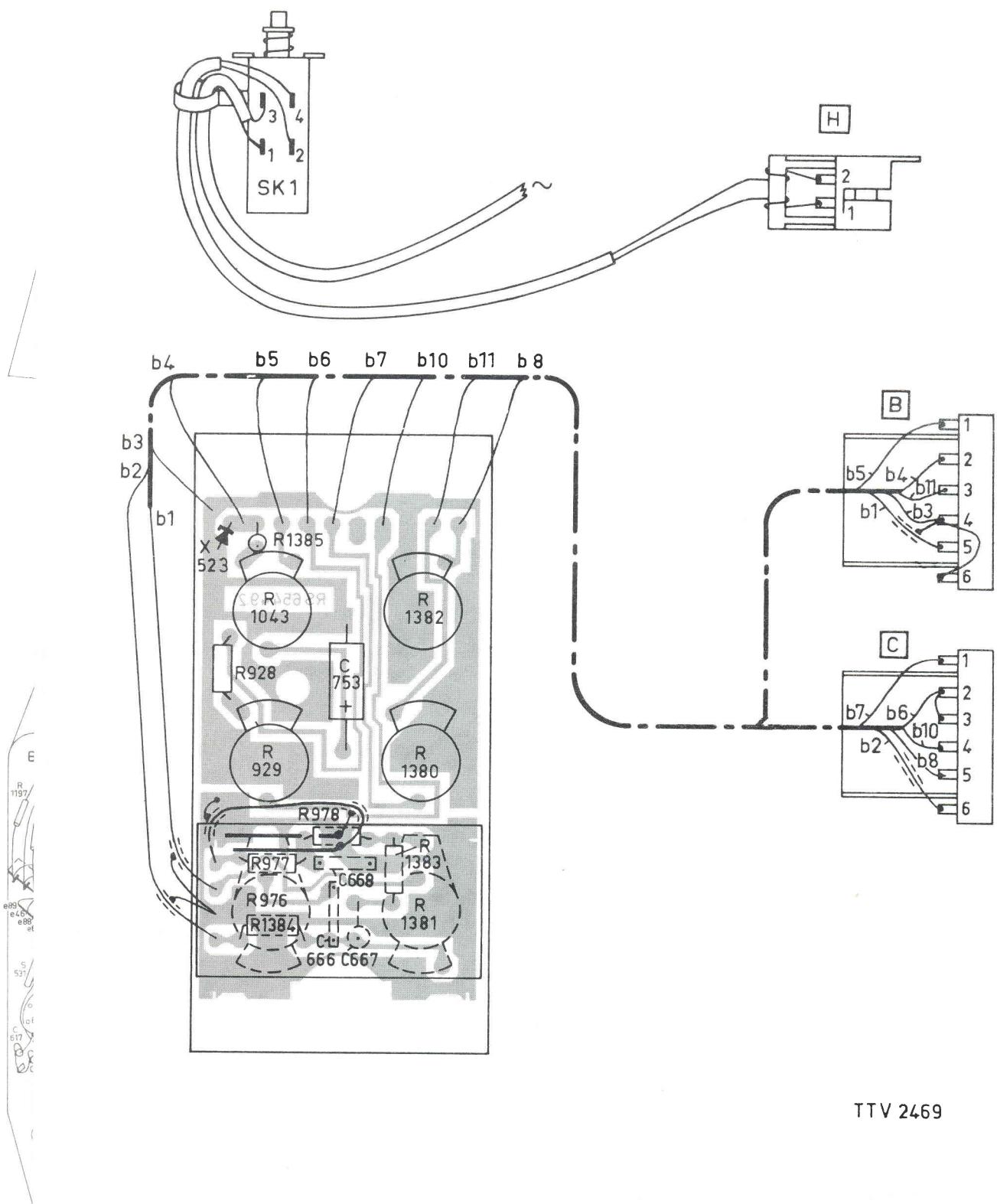


GR491 GR490	B408 GR481	U587	GR461 GR468	GR462 GR494 GR495	GR464 GR463	GR466 B, TS, GR
T597				S528 S604		S529 S, T, U
1047 911 898 899 901 896 895			897 916 892 891		890 900	903 904 800-1099
1165 1163 1164 1166 1167 1170 1175 1162 1171 1172 1173 1182 1179 1176 1178 1181 1192 1185 1195 1184 1191 1194 1168 1186 1121 1118						1100-1199 R
1288 1290 1289	1203	1204	1206 1208	1207 1294 1293 1209 1212 1295 1210 1211 1286	1397	1200-



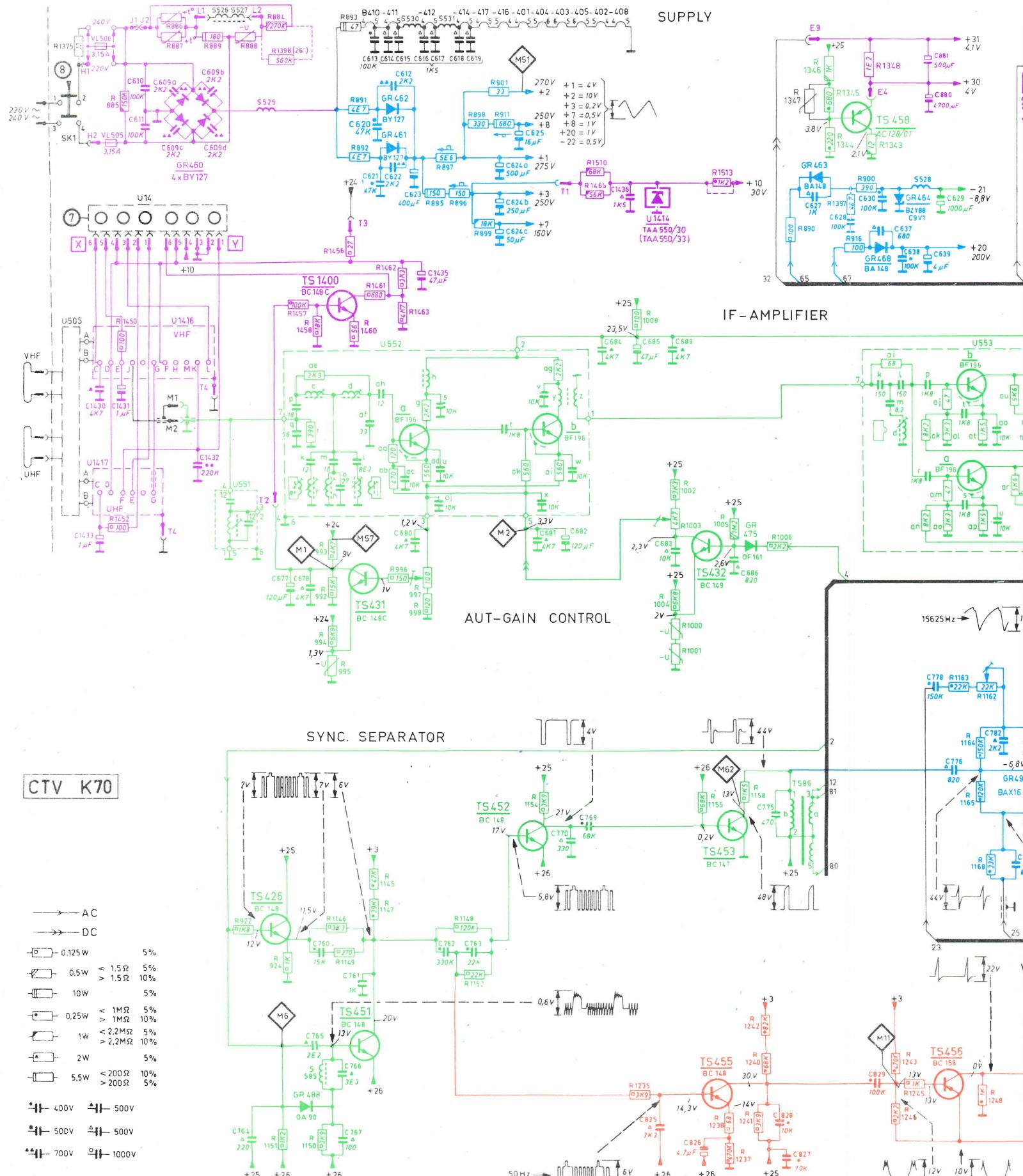
1TV 2465

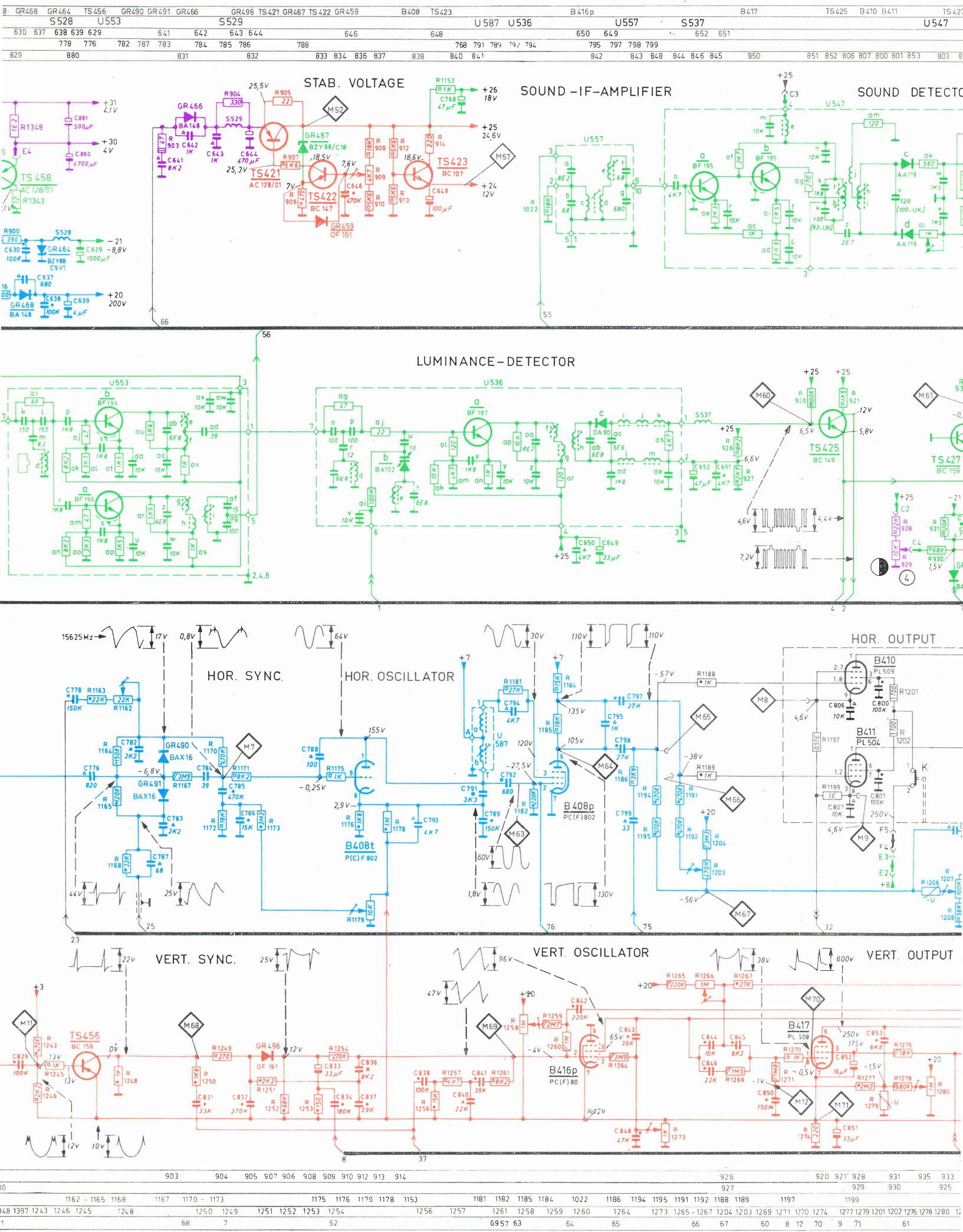


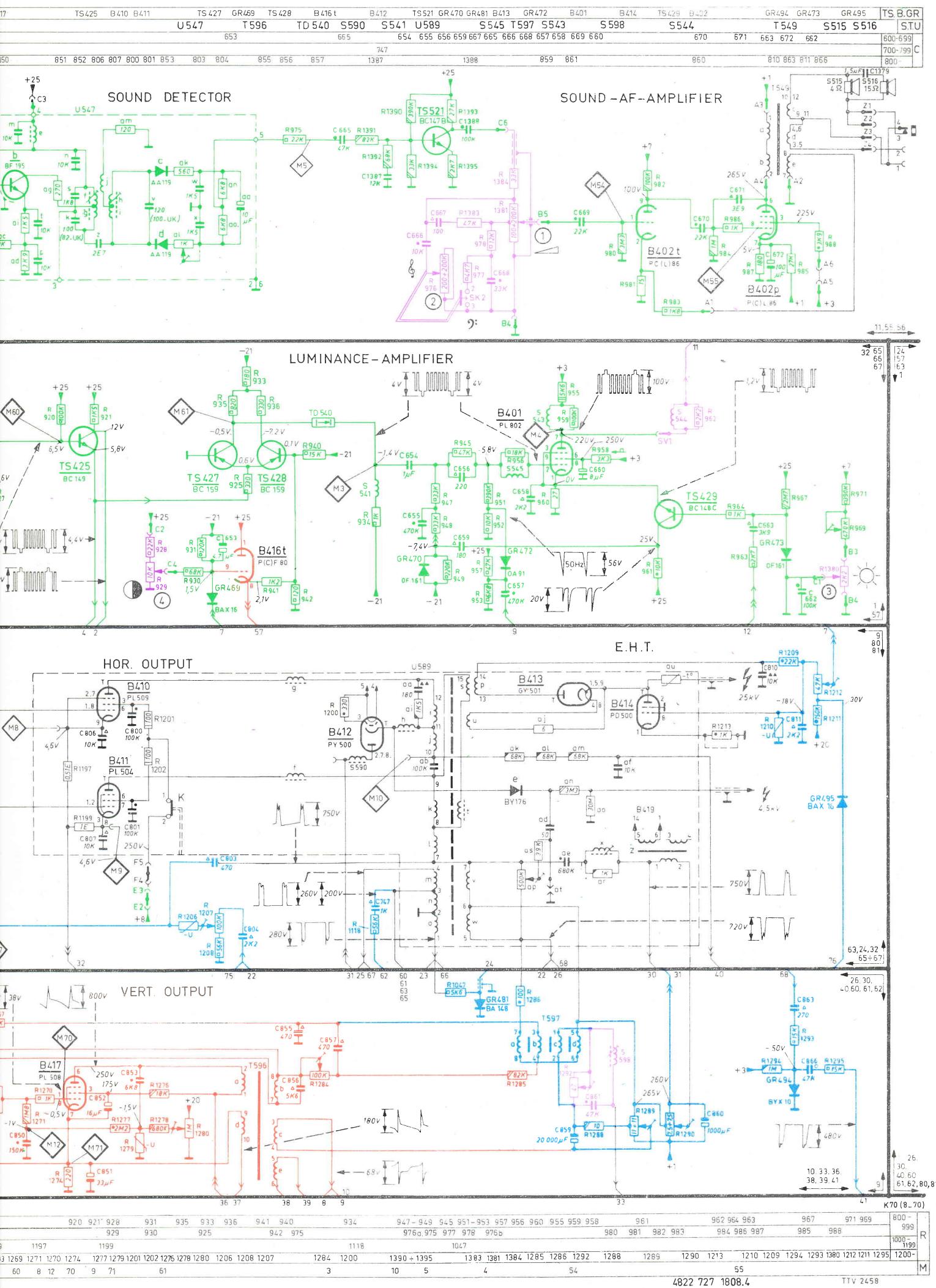


TTV 2469

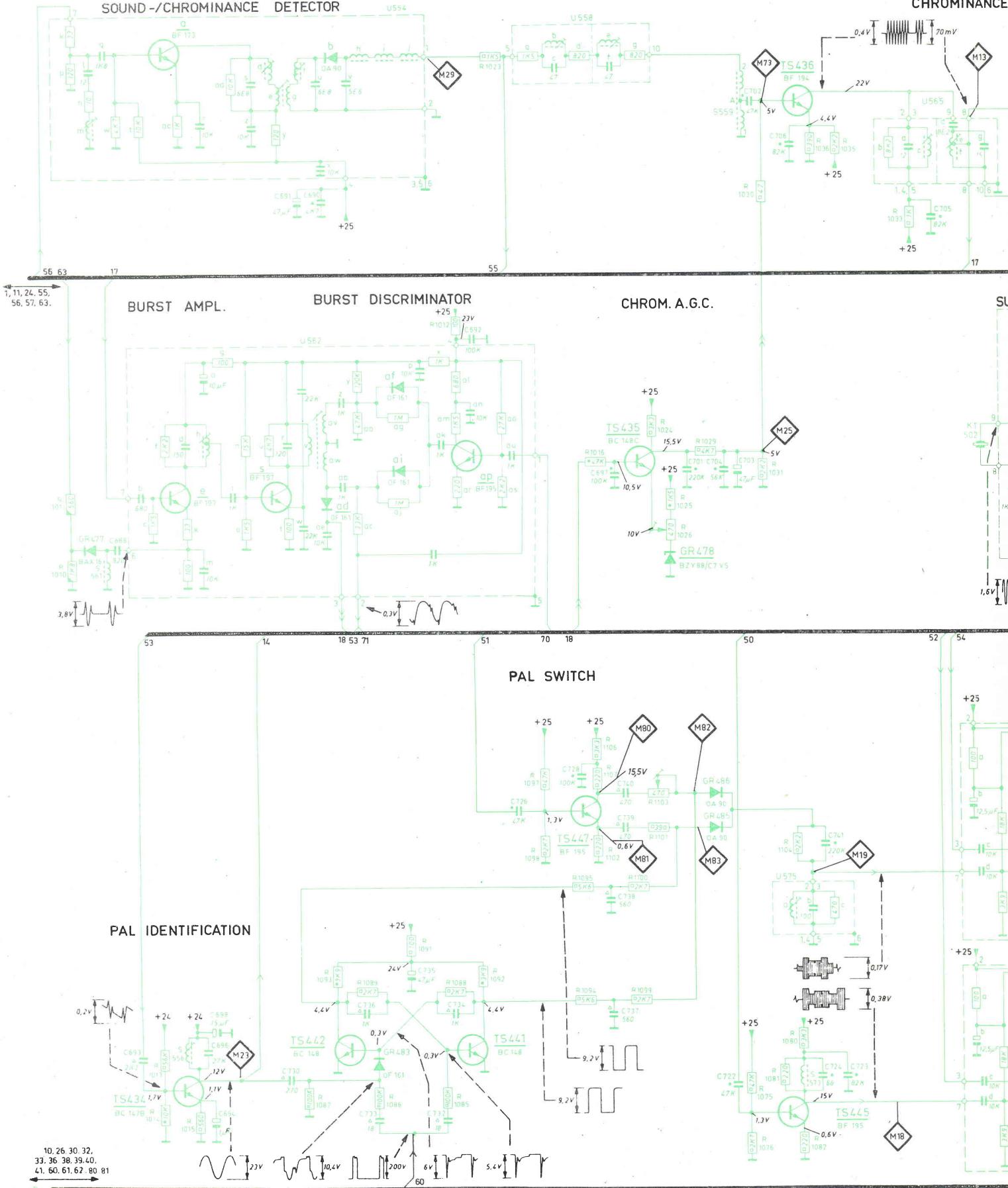
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STU	U 505 U 1417	U 1416	S 526	S 527	S 525	U 551	S 585	U 552	S 530	S 531	U 552	U 620	U 622	U 612	U 623	U 680	U 613	U 619	U 624	U 625	U 681	U 682
C	600-699	610 611	609a b c d		677	678	621 620	622 612	623	680	613-619	624a b c	625	681	682	684	685	689	683	686	627 628	630 637
C	700-799				764	765	760	766	767	761	762	763	770	769			775		778 776	782 787		
C	800-	1433	1430	1431		1432					1435					1436	825	826	828	827	829	880





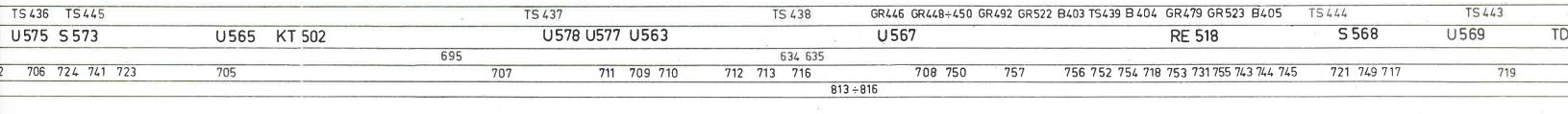


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STU	S 561	S 556	U 562	U 554	U 558				S 559	U 575	S 573	
C	600 699	688 693	698 696 694	691 690	692				701 722 704	703	702	
	700 799		730	736 733 735	732 734	726	728	737 + 740	701 722 704	703	706 724 741 723	705
	800-											

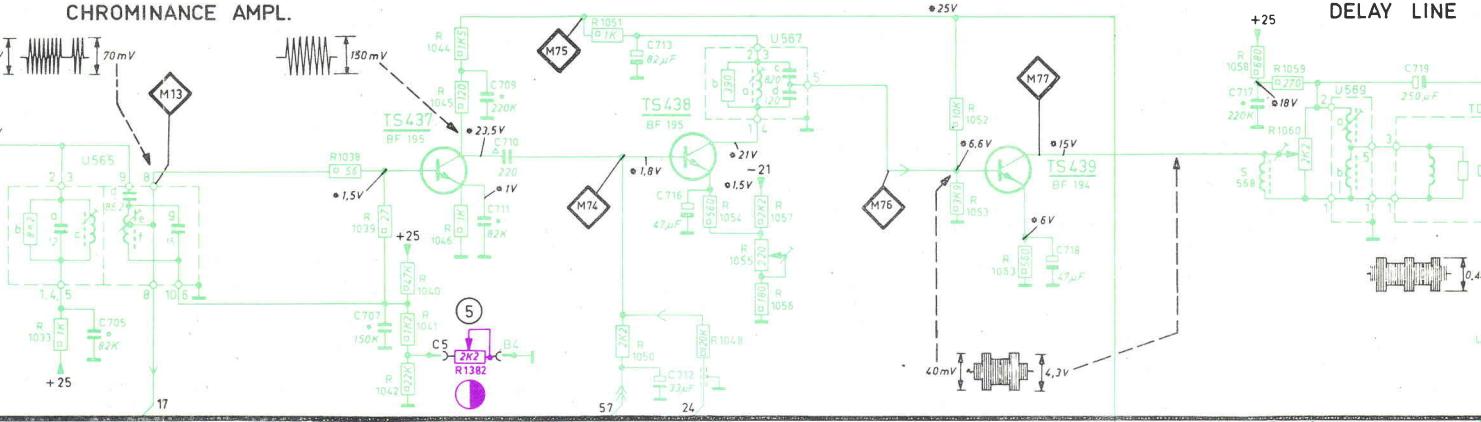


SUBJECT TO MODIFICATIONS.

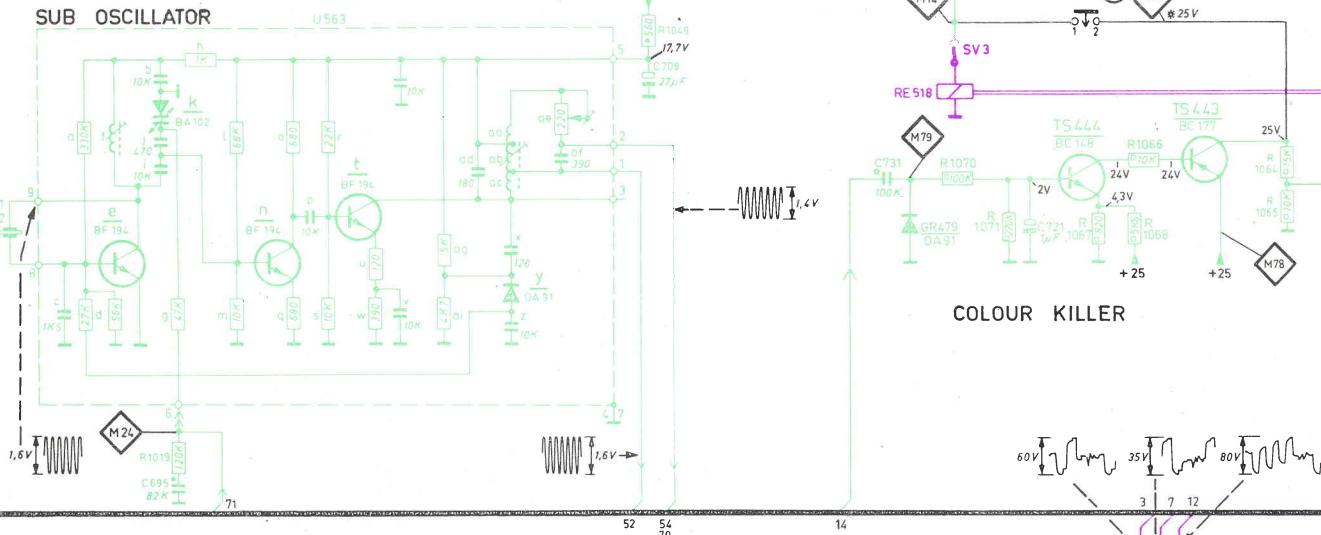
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M	1300-																									



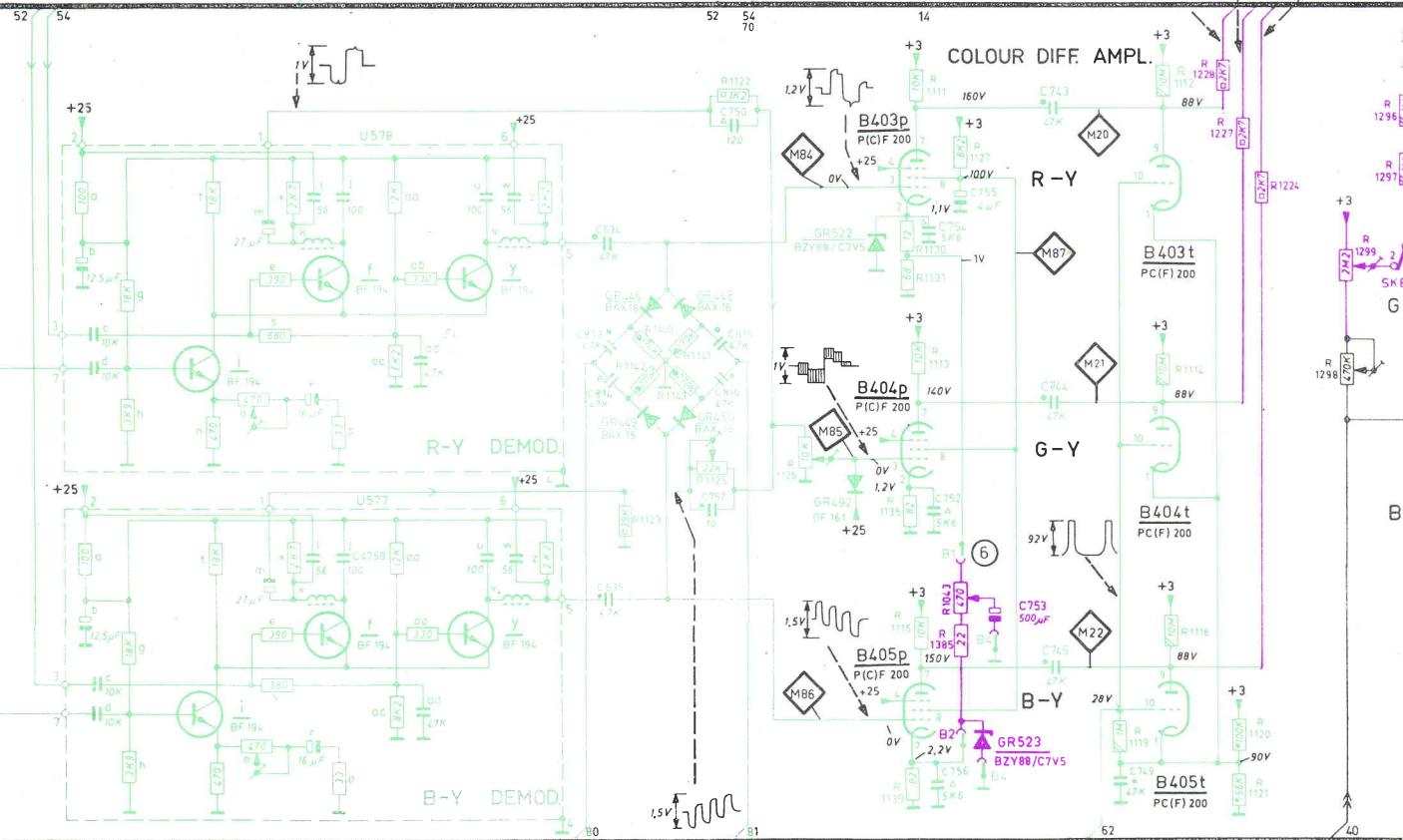
CHROMINANCE AMPL.



SUB OSCILLATOR



COLOUR KILLER



1076 1081 1080 1082 1033
1104 1036 1035 1019 1038 1039 1040 - 1046
1051 1050 1048 1054 - 1057 1123 1122
1140 + 1143 1049 1125 1130 1131
1126 1135 1139 1111 1043b 1063 1112 1116
1119 1114 1058 - 1060 1120 1121 1064 - 1068

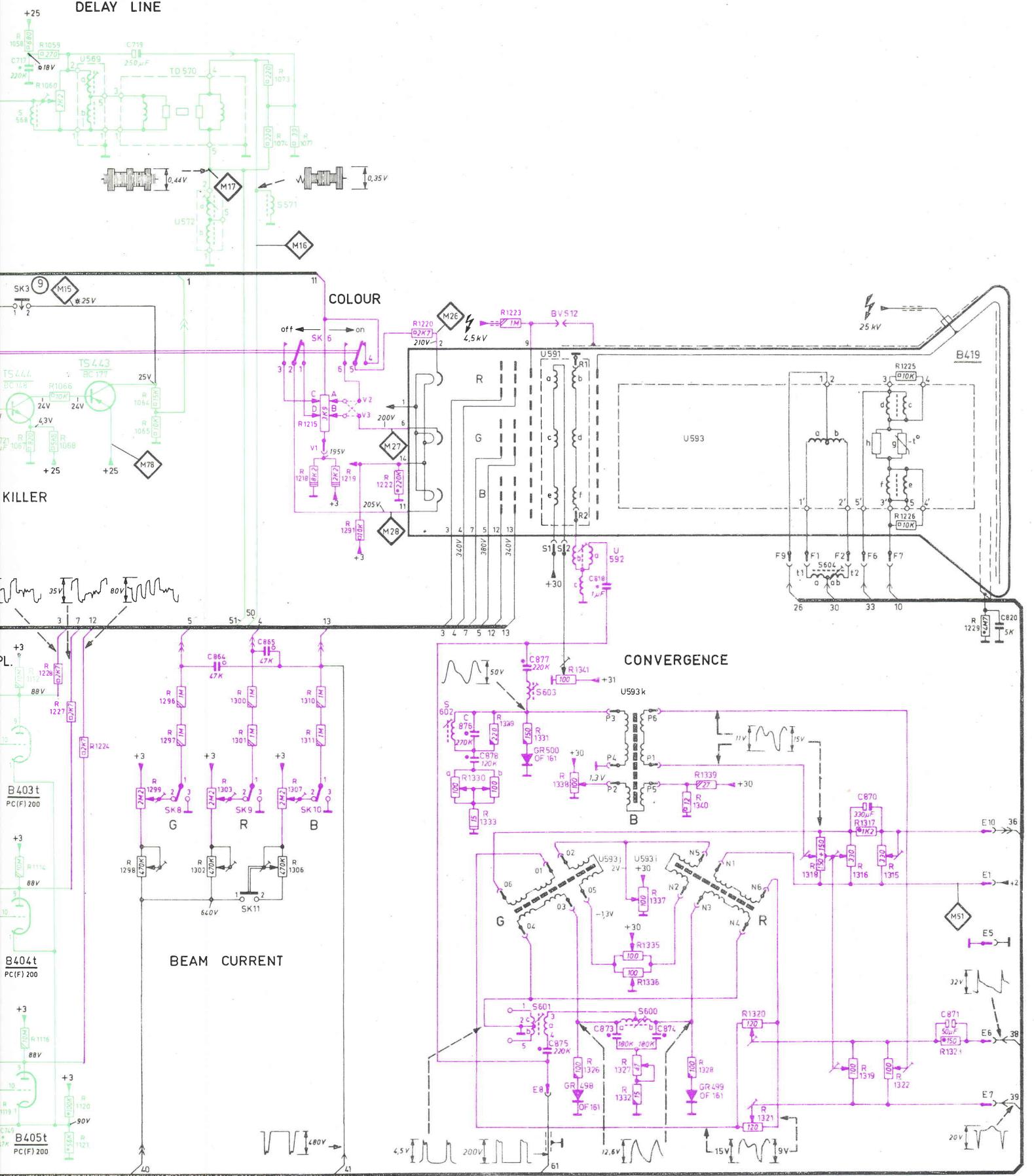
1296 - 1299

1382

1385

19 18 13 24 75 74 76 84 85 86 77 79 14 87 20 21 22 15 78

TS 444	TS 443			GR 500	GR 498	GR 499		B 419	TS. B. GR
S 568	U569	TD 570	U572	S 571	S 602	S 603	S 601	BV 512	U591 U592 S 600 U593
721 749 717	719	864	865		876	878	877	875	818 873 874
									870 871 820 800-



1112	1116	1064 - 1068	1073	1074	1077				1000 -
119	1114	1058 - 1060	1120	1121					1199
1296 - 1299		1215 1218 1219 1291	1222	1220	1223				1200 - 1299
1300 - 1303	1307 1306 1310 1311	1330 1333 1329 1331	1338 1341 1326 1327	1332 1335 - 1337	1328 1340 1339 1320	1321	1315 - 1319	1322 1323	1300 -
15	78	17	16	27 28	26				51

 B401 PL802 B402 PCL86 B403 PCF200 B404 PCF200 B405 PCF200 B408 PCF802 B410 PL509 B411 PL504 B412 PY500 B413 GY501 B414 PD500 B416 PCF80 B417 PL508 B419 A66 - 120 X	GR495 BAX16 GR496 OF161 GR498 OF161 GR499 OF161 GR500 OF161 GR522 BZY88/C7V5	T597 4822 152 30075 S598 4822 156 20484 S600 4822 156 40495 S601 4822 156 40496 S602 4822 156 20546 S603 4822 157 50585 S604 4822 157 50239 U1414 - TAA550 4822 130 40463		
				
		R886 100 Ω 4822 116 40006 R887 100 Ω 4822 116 40006 R888 V.D.R. 4822 116 20081 R891 4,7 Ω 4822 113 80121 R892 4,7 Ω 4822 113 80121		
		R895 150 Ω 4822 115 10031 R896 150 Ω 4822 113 90044 R897 5,6 Ω 4822 113 90045 R900 390 Ω 4822 111 50166 R901 33 Ω - 1/8 W 4822 111 30004		
		R904 330 Ω 4822 111 30011 R905 22 Ω - 1 W 4822 111 50346 R909 4K7 Ω 4822 100 10036 R911 680 Ω 4822 113 90043 R914 220 Ω - 1/2 W 4822 111 50193		
		R916 100 Ω - 1/8 W 4822 111 30343 R929 10 k Ω 4822 101 10118 R941 1K2 Ω - 1/4 W 4822 111 30316 R958 3K3 Ω - 3 W 4822 115 90077 R960 27 Ω - 1/4 W 4822 111 30003		
		R969 470 Ω 4822 101 10069 R976 200 k Ω + 200 k Ω 4822 101 10116 R981 15 Ω - 1/8 W 4822 111 30027 R985 27 k Ω - 10 W 4822 112 30145 R987 180 Ω - 1/2 W 4822 111 50204		
		R988 3K9 Ω - 1/4 W 4822 111 30018 R995 V.D.R. 4822 116 20063 R997 220 Ω 4822 100 10075 R1000 V.D.R. 4822 116 20083 R1001 V.D.R. 4822 116 20083		
		R1003 4K7 Ω 4822 100 10036 R1019 120 k Ω - 1/8 W 4822 110 60163 R1026 470 Ω 4822 100 10038 R1043 470 Ω 4822 101 10115 R1050 2K2 Ω - 1/4 W 4822 111 30015		
		R1055 220 Ω 4822 100 10019 R1060 2k2 Ω 4822 100 10029 R1103 470 Ω 4822 100 10038 R1111 10 k Ω - 10 W 4822 112 30134 R1113 10 k Ω - 10 W 4822 112 30134		
 GR446 BAX16 GR448 BAX16 GR449 BAX16 GR450 BAX16 GR459 OF161 GR460 BY127 GR461 BY127 GR462 BY127 GR463 BA148 GR464 BZY88/C9V1 GR466 BA148 GR467 BZY88/C18 GR468 BA148 GR469 BAX16 GR470 OF161 GR472 OA91 GR473 OF161 GR475 OF161 GR477 BAX16 GR478 BZY88/C7V5 GR479 OA91 GR481 BA148 GR483 OF161 GR485 OA90 GR486 OA90 GR488 OA90 GR490 BAX16 GR491 BAX16 GR492 OF161 GR494 BYX10	U575 U577 U578 S585 T586 U587 U589 i-w ab 100 kpF ad 50 pF af 10 kpF aj 6 Ω ao 30 M Ω ap 500 k Ω as 39 k Ω at au N. T. C. e BY176 f g h t x z S590 U591 U592 U593 a-h T596	R1115 10 k Ω - 10 W 4822 112 30134 R1125 22 k Ω 4822 100 10051 R1126 10 k Ω 4822 100 10035 R1127 8K2 Ω - 10 W 4822 112 30132 R1130 12 Ω - 1/4 W 4822 111 30255 R1131 68 Ω - 1/8 W 4822 111 30007 R1135 82 Ω - 1/4 W 4822 111 30299 R1139 82 Ω - 1/4 W 4822 111 30299 R1162 22 k Ω 4822 100 10051 R1179 10 k Ω 4822 100 10035 R1197 0,51 Ω - 1 W 4822 113 60088 R1199 1 Ω - 1 W 4822 113 60084 R1203 470 k Ω 4822 101 10068 R1206 V.D.R. 4822 116 20038 R1207 100 k Ω 4822 101 10022 R1210 V.D.R. 4822 116 20003 R1212 47 k Ω 4822 101 10027 R1215 3k9 Ω 4822 105 20013 R1258 1 M Ω 4822 101 10019 R1266 1 M Ω 4822 101 10019 R1273 1 k Ω 4822 100 10102 R1274 220 Ω - 2 W 4822 111 70006 R1279 V.D.R. 4822 116 20084 R1280 1 M Ω 4822 101 10019 R1284 100 k Ω 4822 101 10022 R1289 11 Ω + 11 Ω 4822 103 10087 R1290 7,5 Ω + 7,5 Ω 4822 103 20213 R1292 47 Ω - 2 W 4822 103 10076 R1298 470 k Ω 4822 101 20262 R1299 2M2 Ω 4822 101 20265		

R1302	470 kΩ	4822 101 20263
R1303	2M2 Ω	4822 101 20265
R1306	470 kΩ	4822 101 20263
R1307	2M2Ω	4822 101 20265
R1315	330 Ω - 2 W	4822 103 10079
R1316	330 Ω - 2 W	4822 103 10079
R1318	150 Ω + 150 Ω - 2 W	4822 103 10081
R1319	100 Ω - 2 W	4822 103 10078
R1320	120 Ω - 2 W	4822 103 10082
R1321	120 Ω - 2 W	4822 103 10082
R1322	100 Ω - 2 W	4822 103 10078
R1327	47 Ω - 2 W	4822 103 10076
R1330	100 Ω - 2 W	4822 103 10078
R1335	100 Ω - 2 W	4822 103 10078
R1336	100 Ω - 2 W	4822 103 10078
R1337	100 Ω - 2 W	4822 103 10078
R1338	100 Ω - 2 W	4822 103 10078
R1341	100 Ω - 2 W	4822 103 10078
R1347	1K5Ω	4822 116 30087
R1375	12 Ω - 35 W	4822 115 50129
R1383	47 kΩ - 1/8 W	4822 110 60152
R1384	33 kΩ - 1/8 W	4822 110 60147
R1385	22 Ω - 1/4 W	4822 110 50063
R1398	560 kΩ - 1/4 W	4822 110 30181

+

C610	100 kpF - 250 V	4822 121 20068
C611	100 kpF - 250 V	4822 121 20068
C623	400 μF	4822 124 40087
C624	500 + 250 + 50 μF	4822 124 40088
C625	16 μF - 300 V	4822 124 20433
C629	1000 μF - 16 V	4822 124 20417
C639	4 μF - 400 V	4822 124 20035
C644	470 μF - 40 V	4822 124 20407
C648	100 μF - 40 V	4822 124 20384
C649	33 μF - 40 V	4822 124 20366
C652	47 μF - 25 V	4822 124 20371
C653	4,7 μF - 63 V	4822 124 20347
C660	8 μF - 350 V	4822 124 20066
C672	100 μF - 16 V	4822 124 20385
C677	120 μF - 16 V	4822 124 20385
C682	120 μF - 16 V	4822 124 20385
C685	47 μF - 25 V	4822 124 20371
C691	47 μF - 25 V	4822 124 20371
C694	1 μF - 63 V	4822 124 20341
C698	15 μF - 63 V	4822 124 20357
C703	47 μF - 25 V	4822 124 20371
C708	27 μF - 25 V	4822 124 20362
C712	33 μF - 40 V	4822 124 20366
C713	82 μF - 25 V	4822 124 20379
C716	47 μF - 25 V	4822 124 20371
C718	47 μF - 25 V	4822 124 20371
C719	250 μF - 25 V	4822 124 20399
C721	1 μF - 63 V	4822 124 20341
C735	47 μF - 25 V	4822 124 20371
C753	500 μF - 2,5 V	4822 124 20024
C755	4 μF - 400 V	4822 124 20035
C768	47 μF - 25 V	4822 124 20371
C820	5 kpF - 5000 V	4822 124 20067
C826	4,7 μF - 63 V	4822 124 20347
C833	33 μF - 40 V	4822 124 20366
C851	33 μF - 40 V	4822 124 20366
C852	16 μF - 300 V	4822 124 20433
C859	20.000 μF - 2,5 V	4822 124 40097
C860	1000 μF - 16 V	4822 124 20417
C870	330 μF - 16 V	4822 124 20403
C871	50 μF - 30 V	4822 124 40091
C880	4700 μF - 4 V	4822 124 20428
C881	500 μF - 2,5 V	4822 124 20408
C1431	1 μF - 63 V	4822 124 20341
C1433	1 μF - 63 V	4822 124 20341
C1435	47 μF - 25 V	4822 124 20371

Table protector	4822 462 70698
Cam securing the chassis	4822 404 30051
Hinge of chassis	4822 404 30052
Cam securing the rear panel	4822 404 30053
Push-button of mains switch	4822 410 21068
Dial window of push-button unit	4822 459 20128
Clamping spring of p.c. board of channel selector	4822 492 61398
Mounting plate of control panel	4822 459 60211
Spindle of potentiometers (volume, etc.)	4822 535 70345
Mains switch SK1	4822 276 10372
Knob, volume, tone, etc.	4822 413 30446
Push-button unit U14	4822 210 40111
P.C. board of band switch U14	4822 466 10184
Potentiometer strip U14	4822 101 90043
Contact holder of band-switch U14	4822 290 80186
Rear panel	4822 432 10081
Long spindle of convergence knobs	4822 535 90678
Short spindle of convergence knobs	4822 535 90667
Convergence knob, small diameter	4822 413 30448
Convergence box	4822 691 10113
Switch SK8-9-10	4822 273 30179
Knob g2 (fine-tuning)	4822 413 30447
Switch SK3-SK11	4822 276 10383
Knob of SK3-SK11	4822 410 21003
Casing of deflection coil	4822 691 10068
Buffer ring of deflection coil	4822 532 60438
Purity rings	4822 532 50712
Spring securing the purity rings	4822 492 61342
Red plug on convergence unit	4822 266 40029
Green plug on convergence unit	4822 266 40031
Blue plug on convergence unit	4822 266 40032
Coaxial plug M	4822 264 10036
Coaxial coupling socket M	4822 267 10036
Plugs A-B-C-D-X-Y	4822 266 30055
Plugs H-L	4822 266 20045
Plugs Z-T	4822 266 30054
Plugs E-F	4822 264 50051
Holder of safety fuse	4822 492 60063
Knob, focusing	4822 413 40396
Plug holder F	4822 255 70147
Valve holder, 10 pins, pertinax	4822 255 70071
Valve holder, 9 pins, ceramic	4822 255 70139
Valve holder, 9 pins, pertinax	4822 255 70101
Valve holder, PL 508	4822 255 70097
Valve holder of picture tube	4822 255 70142
Valve holder PL504 - PL509 - PY500-PD500	4822 255 70044
Valve holder GY501	4822 255 70141
Filament winding GY 501	4822 320 20043
Focus cable	4822 320 20045
HT-cable with cap	4822 320 20035
Ring round HT-cable	4822 532 60307
Top connection PD 500	4822 256 90066
Safety switch of HT-cage	4822 276 10302
Channel selector VHF - U1416	4822 210 40104
Channel selector UHF - U1417	4822 210 50064
Aerial casing, complete	4822 691 10143

SERVICE INFORMATION

15-4-1971

K70 CTV sets

Bk 41

a. S22K492/15/55 - S26K497/15/55.

Modified: Channel selector U1417 - UHF - 4822 210 50064.
New version with built-in n+4 - filter 4822 218 20057.

b. General.

Modified line output stage, see Fig. 1.
B411 (PL 504) has been replaced by PL 509.
R1181 ($27\text{ k}\Omega$) has been replaced by a resistor of $47\text{ k}\Omega$.
Added: R1180 ($220\text{ k}\Omega$ - $1/8\text{ W}$) between 3B408 and 8B408.
No longer used: R893.
R899 ($18\text{ k}\Omega$) has been replaced by a resistor of $1.8\text{ k}\Omega$.
In the filament circuit, B410 has been fitted in the place of B411, and vice versa.
R1199 ($1\text{ }\Omega$) has been replaced by a resistor of $0.51\text{ }\Omega$ - 4822 113 60088.
Added: D503 - D 504, BY 127, between 9B410 and 1B410, and between 9B411 and 1B411.
Reason: Reduction of dissipation of B410 and protection of PL 509.

c. General.

Modified: Controls on g2 panel.
Control g2 fine tuning was 4822 413 30447; has become 4822 413 30437.

d. General.

Modified: Blue and Green Adjustment.
Added : R1312 - $8.2\text{ k}\Omega$ - $1/4\text{ W}$ between point 2 of the picture tube and junction
R1215 - V1.

e. General.

Modified: R1209 has been replaced by safety resistor - $22\text{ k}\Omega$ - 4822 111
Reason : Protection against picture tube flashover.

f. General.

Modified: R906 ($470\text{ }\Omega$) has been replaced by a resistor of $680\text{ }\Omega$.
Reason : Improvement of stabilisation.

g. General.

Modification brightness control, see Fig. 2.
Modified : OF 161 (GR 473) has been replaced, by AAZ 17.
R971 ($390\text{ k}\Omega$) has been replaced by a resistor of $470\text{ k}\Omega$.
The supply voltage on R971 was $+7$, and has become $+3$.
Added: R1108 - $1\text{ k}\Omega$, R1109 - $68\text{ }\Omega$ and R1110 - $2.2\text{ k}\Omega$.
R900 ($390\text{ }\Omega$) has been replaced by a resistor of $330\text{ }\Omega$.
Reason: Decrease in brightness fluctuations owing to mains voltage fluctuations.

Bk 41

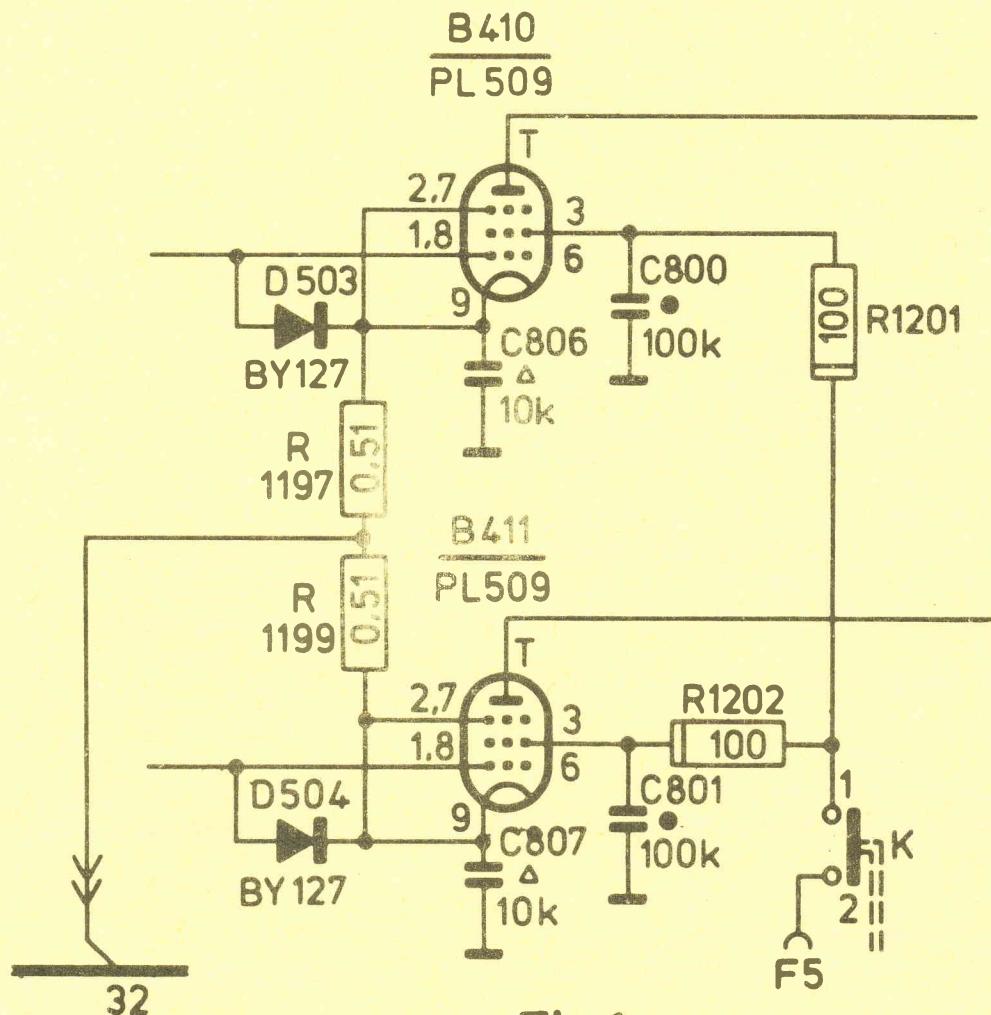


Fig.1

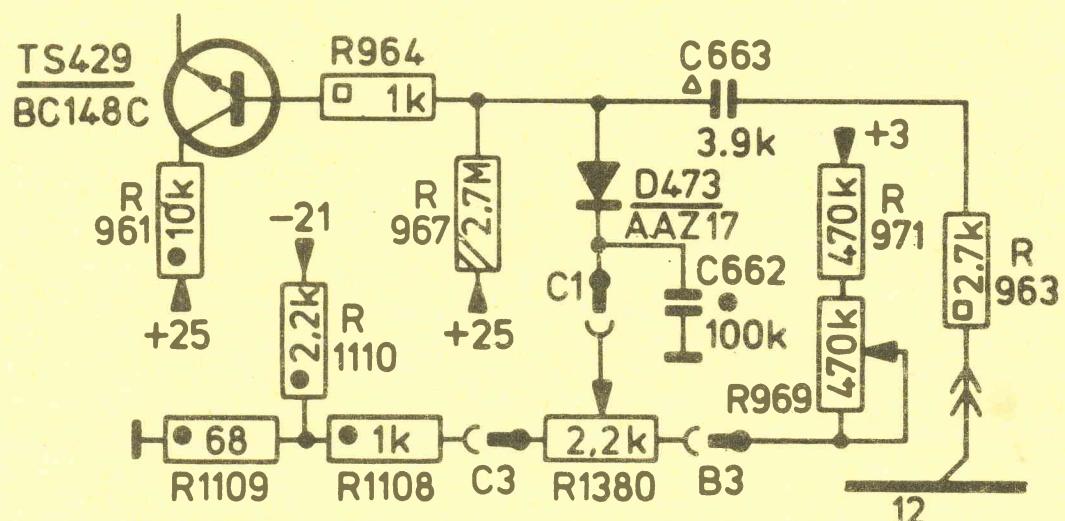


Fig.2

13A