



**LG**

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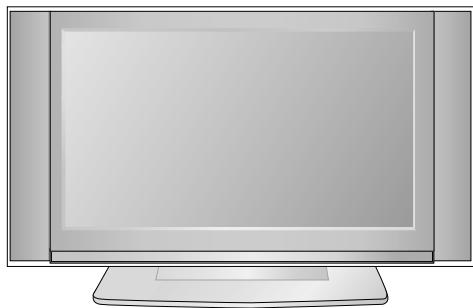
# LCD TV **SERVICE MANUAL**

CHASSIS : ML-041A

**MODEL : RZ-23LZ50**

## **CAUTION**

BEFORE SERVICING THE CHASSIS,  
READ THE SAFETY PRECAUTIONS IN THIS MANUAL.



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# SAFETY PRECAUTIONS

## IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by **⚠** in the Schematic Diagram and Replacement Parts List.

It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent X-RADIATION, Shock, Fire, or other Hazards.

Do not modify the original design without permission of manufacturer.

### General Guidance

An **isolation Transformer** should always be used during the servicing of a receiver whose chassis is not isolated from the AC power line. Use a transformer of adequate power rating as this protects the technician from accidents resulting in personal injury from electrical shocks.

It will also protect the receiver and its components from being damaged by accidental shorts of the circuitry that may be inadvertently introduced during the service operation.

If any fuse (or Fusible Resistor) in this TV receiver is blown, replace it with the specified.

When replacing a high wattage resistor (Oxide Metal Film Resistor, over 1W), keep the resistor 10mm away from PCB.

Keep wires away from high voltage or high temperature parts.

### X-RAY Radiation

#### Warning:

The source of X-RAY RADIATION in this TV receiver is the High Voltage Section and the LCD PANEL.

For continued X-RAY RADIATION protection, the replacement panel must be the same type panel as specified in the Replacement Parts List.

To determine the presence of high voltage, use an accurate high impedance HV meter.

Adjust brightness, color, contrast controls to minimum.

Measure the high voltage.

The meter reading should indicate

$23.5 \pm 1.5\text{KV}$ : 14-19 inch,  $26 \pm 1.5\text{KV}$ : 19-21 inch,

$29.0 \pm 1.5\text{KV}$ : 25-29 inch,  $30.0 \pm 1.5\text{KV}$ : 32 inch

If the meter indication is out of tolerance, immediate service and correction is required to prevent the possibility of premature component failure.

### Before returning the receiver to the customer,

always perform an **AC leakage current check** on the exposed metallic parts of the cabinet, such as antennas, terminals, etc., to be sure the set is safe to operate without damage of electrical shock.

### Leakage Current Cold Check(Antenna Cold Check)

With the instrument AC plug removed from AC source, connect an electrical jumper across the two AC plug prongs. Place the AC switch in the on position, connect one lead of ohm-meter to the AC plug prongs tied together and touch other ohm-meter lead in turn to each exposed metallic parts such as antenna terminals, phone jacks, etc.

If the exposed metallic part has a return path to the chassis, the measured resistance should be between  $1\text{M}\Omega$  and  $5.2\text{M}\Omega$ .

When the exposed metal has no return path to the chassis the reading must be infinite.

An other abnormality exists that must be corrected before the receiver is returned to the customer.

### Leakage Current Hot Check (See below Figure)

Plug the AC cord directly into the AC outlet.

#### Do not use a line Isolation Transformer during this check.

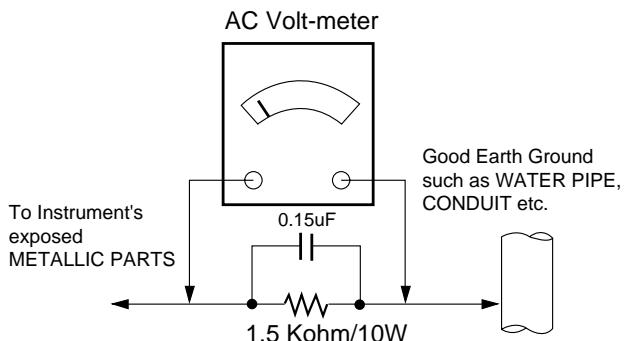
Connect 1.5K/10watt resistor in parallel with a 0.15uF capacitor between a known good earth ground (Water Pipe, Conduit, etc.) and the exposed metallic parts.

Measure the AC voltage across the resistor using AC voltmeter with 1000 ohms/volt or more sensitivity.

Reverse plug the AC cord into the AC outlet and repeat AC voltage measurements for each exposed metallic part. Any voltage measured must not exceed 0.75 volt RMS which corresponds to 0.5mA.

In case any measurement is out of the limits specified, there is possibility of shock hazard and the set must be checked and repaired before it is returned to the customer.

### Leakage Current Hot Check circuit



# SERVICING PRECAUTIONS

**CAUTION:** Before servicing receivers covered by this service manual and its supplements and addenda, read and follow the **SAFETY PRECAUTIONS** on page 3 of this publication.

**NOTE:** If unforeseen circumstances create conflict between the following servicing precautions and any of the safety precautions on page 3 of this publication, always follow the safety precautions.

Remember: Safety First.

## General Servicing Precautions

1. Always unplug the receiver AC power cord from the AC power source before:
  - a. Removing or reinstalling any component, circuit board module or any other receiver assembly.
  - b. Disconnecting or reconnecting any receiver electrical plug or other electrical connection.
  - c. Connecting a test substitute in parallel with an electrolytic capacitor in the receiver.
- CAUTION:** A wrong part substitution or incorrect polarity installation of electrolytic capacitors may result in an explosion hazard.
2. Test high voltage only by measuring it with an appropriate high voltage meter or other voltage measuring device (DVM, FETVOM, etc) equipped with a suitable high voltage probe.  
Do not test high voltage by "drawing an arc".
3. Do not spray chemicals on or near this receiver or any of its assemblies.
4. Unless specified otherwise in this service manual, clean electrical contacts only by applying the following mixture to the contacts with a pipe cleaner, cotton-tipped stick or comparable non-abrasive applicator; 10% (by volume) Acetone and 90% (by volume) isopropyl alcohol (90%-99% strength)  
**CAUTION:** This is a flammable mixture.  
Unless specified otherwise in this service manual, lubrication of contacts is not required.
5. Do not defeat any plug/socket B+ voltage interlocks with which receivers covered by this service manual might be equipped.
6. Do not apply AC power to this instrument and/or any of its electrical assemblies unless all solid-state device heat sinks are correctly installed.
7. Always connect the test receiver ground lead to the receiver chassis ground before connecting the test receiver positive lead.  
Always remove the test receiver ground lead last.
8. *Use with this receiver only the test fixtures specified in this service manual.*
- CAUTION:** Do not connect the test fixture ground strap to any heat sink in this receiver.

## Electrostatically Sensitive (ES) Devices

Some semiconductor (solid-state) devices can be damaged easily by static electricity. Such components commonly are called **Electrostatically Sensitive (ES) Devices**. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor "chip" components. The following techniques should be used to help reduce the incidence of component damage caused by static by static electricity.

1. Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed to prevent potential shock reasons prior to applying power to the unit under test.

2. After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
3. Use only a grounded-tip soldering iron to solder or unsolder ES devices.
4. Use only an anti-static type solder removal device. Some solder removal devices not classified as "anti-static" can generate electrical charges sufficient to damage ES devices.
5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil or comparable conductive material).
7. Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.  
**CAUTION:** Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.
8. Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ES device.)

## General Soldering Guidelines

1. Use a grounded-tip, low-wattage soldering iron and appropriate tip size and shape that will maintain tip temperature within the range of 500° F to 600° F.
2. Use an appropriate gauge of RMA resin-core solder composed of 60 parts tin/40 parts lead.
3. Keep the soldering iron tip clean and well tinned.
4. Thoroughly clean the surfaces to be soldered. Use a small wire-bristle (0.5 inch, or 1.25cm) brush with a metal handle.  
Do not use freon-propelled spray-on cleaners.
5. Use the following unsoldering technique
  - a. Allow the soldering iron tip to reach normal temperature. (500° F to 600° F)
  - b. Heat the component lead until the solder melts.
  - c. Quickly draw the melted solder with an anti-static, suction-type solder removal device or with solder braid.  
**CAUTION:** Work quickly to avoid overheating the circuitboard printed foil.
6. Use the following soldering technique.
  - a. Allow the soldering iron tip to reach a normal temperature (500° F to 600° F)
  - b. First, hold the soldering iron tip and solder the strand against the component lead until the solder melts.
  - c. Quickly move the soldering iron tip to the junction of the component lead and the printed circuit foil, and hold it there only until the solder flows onto and around both the component lead and the foil.  
**CAUTION:** Work quickly to avoid overheating the circuit board printed foil.
  - d. Closely inspect the solder area and remove any excess or splashed solder with a small wire-bristle brush.

## **IC Remove/Replacement**

Some chassis circuit boards have slotted holes (oblong) through which the IC leads are inserted and then bent flat against the circuit foil. When holes are the slotted type, the following technique should be used to remove and replace the IC. When working with boards using the familiar round hole, use the standard technique as outlined in paragraphs 5 and 6 above.

### **Removal**

1. Desolder and straighten each IC lead in one operation by gently prying up on the lead with the soldering iron tip as the solder melts.
2. Draw away the melted solder with an anti-static suction-type solder removal device (or with solder braid) before removing the IC.

### **Replacement**

1. Carefully insert the replacement IC in the circuit board.
2. Carefully bend each IC lead against the circuit foil pad and solder it.
3. Clean the soldered areas with a small wire-bristle brush. (It is not necessary to reapply acrylic coating to the areas).

## **"Small-Signal" Discrete Transistor**

### **Removal/Replacement**

1. Remove the defective transistor by clipping its leads as close as possible to the component body.
2. Bend into a "U" shape the end of each of three leads remaining on the circuit board.
3. Bend into a "U" shape the replacement transistor leads.
4. Connect the replacement transistor leads to the corresponding leads extending from the circuit board and crimp the "U" with long nose pliers to insure metal to metal contact then solder each connection.

## **Power Output, Transistor Device**

### **Removal/Replacement**

1. Heat and remove all solder from around the transistor leads.
2. Remove the heat sink mounting screw (if so equipped).
3. Carefully remove the transistor from the heat sink of the circuit board.
4. Insert new transistor in the circuit board.
5. Solder each transistor lead, and clip off excess lead.
6. Replace heat sink.

### **Diode Removal/Replacement**

1. Remove defective diode by clipping its leads as close as possible to diode body.
2. Bend the two remaining leads perpendicular y to the circuit board.
3. Observing diode polarity, wrap each lead of the new diode around the corresponding lead on the circuit board.
4. Securely crimp each connection and solder it.
5. Inspect (on the circuit board copper side) the solder joints of the two "original" leads. If they are not shiny, reheat them and if necessary, apply additional solder.

## **Fuse and Conventional Resistor**

### **Removal/Replacement**

1. Clip each fuse or resistor lead at top of the circuit board hollow stake.
2. Securely crimp the leads of replacement component around notch at stake top.
3. Solder the connections.

**CAUTION:** Maintain original spacing between the replaced component and adjacent components and the circuit board to prevent excessive component temperatures.

## **Circuit Board Foil Repair**

Excessive heat applied to the copper foil of any printed circuit board will weaken the adhesive that bonds the foil to the circuit board causing the foil to separate from or "lift-off" the board. The following guidelines and procedures should be followed whenever this condition is encountered.

### **At IC Connections**

To repair a defective copper pattern at IC connections use the following procedure to install a jumper wire on the copper pattern side of the circuit board. (Use this technique only on IC connections).

1. Carefully remove the damaged copper pattern with a sharp knife. (Remove only as much copper as absolutely necessary).
2. carefully scratch away the solder resist and acrylic coating (if used) from the end of the remaining copper pattern.
3. Bend a small "U" in one end of a small gauge jumper wire and carefully crimp it around the IC pin. Solder the IC connection.
4. Route the jumper wire along the path of the out-away copper pattern and let it overlap the previously scraped end of the good copper pattern. Solder the overlapped area and clip off any excess jumper wire.

### **At Other Connections**

Use the following technique to repair the defective copper pattern at connections other than IC Pins. This technique involves the installation of a jumper wire on the component side of the circuit board.

1. Remove the defective copper pattern with a sharp knife. Remove at least 1/4 inch of copper, to ensure that a hazardous condition will not exist if the jumper wire opens.
  2. Trace along the copper pattern from both sides of the pattern break and locate the nearest component that is directly connected to the affected copper pattern.
  3. Connect insulated 20-gauge jumper wire from the lead of the nearest component on one side of the pattern break to the lead of the nearest component on the other side. Carefully crimp and solder the connections.
- CAUTION:** Be sure the insulated jumper wire is dressed so the it does not touch components or sharp edges.

# SPECIFICATION

NOTE : Specifications and others are subject to change without notice for improvement.

## 1. Application range

This specification is applied to ML-041A chassis.

## 2. Requirement for Test

Testing for standard of each part must be followed in below condition.

- (1) Temperature:  $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$
- (2) Humidity:  $65\% \pm 10\%$
- (3) Power: Standard input voltage (AC 100-240V, 50/60Hz)
- (4) Measurement must be performed after heat-run more than 30min.
- (5) Adjusting standard for this chassis is followed a special standard.

## 3.General Specification(TV)

No.	Item	Specification	Remark
1	Video input applicable system	1)PAL-D/K,B/G,I 2)NTSC-M 3)SECAM NTSC 4.43'	
2	Receivable broadcasting system	1)PAL/SECAM BG 2)PAL/SECAM DK 3)PAL I/I 4)SECAM L/L' 5)NTSC M 6)PAL-N/M 7)NTSC M	EU/Non-EU(RZ/RT) (PAL Market)
3	RF input channel	VHF : E2 ~ E12 UHF : E21 ~ E69 CATV : S1 ~ S20 HYPER : S21 ~ S41 L/L' : B,C,D VHF : 2 ~ 13 UHF : 14 ~ 69 CATV : 1 ~ 125 VHF Low : 1~M10 VHF High : 4~S22 UHF : S23~62	PAL FRANCE NTSC JAPAN
4	Input voltage	AC 100 - 240V/ 50Hz,60HZ	
5	Picture size	584.4mm	23"
6	Tuning system	FVS 100 program FS	PAL, 200PR.(Option) NTSC
7	Oper ting environment	1)Temp : 0 ~ 40 deg 2)Humidity : 85%	
8	Storage environment	3)Temp : -20 ~ 60 deg 4)Humidity : 85%	
9	Display	LCD Module	LPL

## 5.General Specification(Monitor)

No.	Item	Specification			Unit	Remark
1	Panel	23" TFT WXGA LCD				
2	Frequency range	H:31 ~ 61KHz, V: 56 ~ 75Hz				DVI-I input
3	Control function	1) Contrast/ Brightness 2) H- Position/ V-Position 3) Tracking : Clock/Phase 4) Auto Configure 5) Reset				
4	Component Jack	1: Y 3: Pb 5: Pr 7: Line1 Ready 9: LINE2 11: LINE3 13: Line3 Ready				Middle east /NTSC Only
	D4 Jack (525i,525p,750p,1125i)	2: Y GND 4: Pb GND 6: Pr GND 8: LINE1 10: Line2 Ready 12: SWITCH GND 14: SWITCH				Japan only
5		H/V-Sync	Video	Power consumption		LED
	Power ON	ON/ON	Active	≤ Max 170	W	Red dimmed
	Stand by	OFF/ON	OFF	≤ 3.0	W	Red
	DPMS Mode	ON/OFF	OFF	≤ typ.30	W	Red dimmed
	Power off	-	-	-	W	*.
6	LCD Module	Type Size	LPL 0.1305 x 0.3915 x RGB	528 x 332.6 x34.5   	mm	(H) x (V) x (D)
	Pixel Pitch				mm	
	Pixel Format			1280 horiz. By 768 vert. pixels RGB strip arrangement		
	Coating			Hard coating(3H), Anti-glare treatment of the front polarizer		
	Back Light	LPL	EEFL			

## 6.Optical Feature(LCD Module)

No.	Item	Specification					Remark
					LPL		
1	Viewing Angle <CR≥10>	R/L, U/D			176,176		
2	Luminance	Luminance(cd/m <sup>2</sup> )			450		Typical
		Variation			1.3		MAX/MIN
3	Contrast Ratio				400		ALL white/All back
4	CIE Color Coordinates	WHITE	W <sub>X</sub>	Typ.	0.284	0.285	0.289
			W <sub>Y</sub>	Typ.	0.295	0.293	0.303
		RED	W <sub>r</sub>	Typ.			
			Y <sub>r</sub>	Typ.			
		Green	X <sub>g</sub>	Typ.			
			Y <sub>g</sub>	Typ.			
		Blue	X <sub>b</sub>	Typ.			
			Y <sub>b</sub>	Typ.			

## 7.Feature and Function

No.	Item	Specification	Remark
1	Teletext	TOP, FLOF, LIST 10 page	Top(option)
2	REMOCON	NEC code	PAL/NTSC
3	AV input	1	Rear(RT/RM)
4	S-AV input	1	Side
5	Component input	2	Side, Rear(RT/RM)
6	PERI TV connector	Half SCART: 1	Rear(RZ)
7	PERI TV connector	Full SCART: 1	Rear(RZ)
8	RGB input	1	DVI
9	RS-232	1	D-Sub 9 pin(RM)
10	Discrete IR	1	(RM)
11	D-sub audio input	1	Stereo
12	2 Carrier stereo	BG,DK	
13	NICAM stereo	BG,I,LL'	
14	2 Carrier dual	BG,DK	
15	NICAM dual	BG,I,LL'	
16	DW(Double Window) mode	X	
17	MW(Multi Window) mode	X	
18	Film mode	O	
19	Noise reduction	X	
20	Progressive scan	O	
21	Motion detection	O	
22	SRS WOW	X	
23	Swivel Speaker	X	
24	EZ-pip	X	
25	Local Key	Pr+/-, vol+/-, ok, menu, tv/av, power	

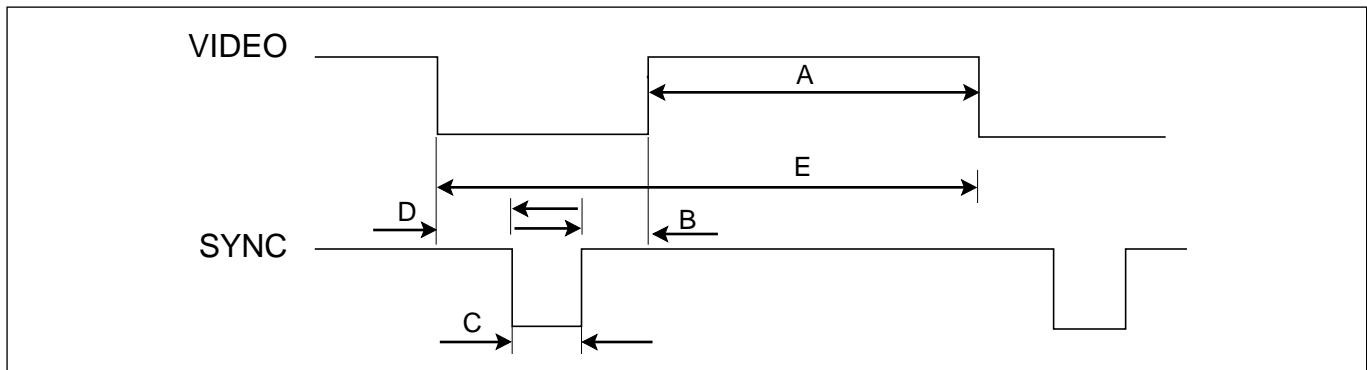
## **8.Component Video Input(Y, Pb, Pr)**

<b>NO</b>	<b>Resoluton</b>	<b>H-freq(kHz)</b>	<b>V-freq(Hz)</b>	<b>Pixel clock</b>	<b>Proposed</b>
1	640 x 480	15.73	60.00	SDTV. DVD 480i	RZ, RT, RM
2	640 x 480	15.63	59.94	SDTV. DVD 480i	RZ, RT, RM
3	704 x 480	31.47	59.94	EDTV 480p	RT, RM
4	720 x 576	15.625	50.00	SDTV. DVD 625 Line	RZ, RT, RM
5	720 x 576	31.25	50.00	HDTV 576p	RT, RM
6	1280 x 720	45.00	60.00	HDTV 720p	RT, RM
7	1280 x 720	44.96	59.94	HDTV 720p	RT, RM
8	1920 x 1080	31.25	50.00	HDTV 1080i 50Hz(For Australia)	RT, RM
9	1920 x 1080	33.75	60.00	HDTV 1080i 60Hz(ATSC)	RT, RM
10	1920 x 1080	33.72	59.94	HDTV 1080i 59.94Hz	RT, RM

## **9.PC Input Mode**

<b>NO</b>	<b>Resoluton</b>	<b>H-freq(kHz)</b>	<b>V-freq(Hz)</b>	<b>Pixel clock(MHz)</b>	<b>Proposed</b>
DVI-PC, Analog RGB, Digital RGB					
1	640 x 480	31.469	59.94	25.17	VESA(VGA)
2	640 x 480	35	67	30.24	VESA(VGA)
3	640 x 480	37.500	75.00	31.50	VESA(VGA)
4	800 x 600	35.156	56.25	36.00	VESA(SVGA)
5	800 x 600	37.879	60.31	40.00	VESA(SVGA)
6	800 x 600	48.077	72.18	50.00	VESA(SVGA)
7	800 x 600	46.875	75.00	49.50	VESA(SVGA)
8	1024 x 768	48.363	60.00	65.00	VESA(XGA)
9	1024 x 768	56.476	70.06	75.00	VESA(XGA)
10	1024 x 768	60.023	75.02	78.75	VESA(XGA)
11	1280 x 768	47.693	60.00	80.125	VESA(WXGA)
12	1280 x 720	45.00	60.00	74.375	HDCP DVI Digital 720p
13	1920 x 1080	33.75	60.00	86.375	HDCP DVI Digital 1080i

# TIMING CHART



<< Dot Clock (MHz), Horizontal Frequency (kHz), Vertical Frequency (Hz), Horizontal etc... (μs), Vertical etc... (ms) >>

Mode	H/V Sort	Sync Polarity	Dot Clock	Frequency	Total Period (E)	Video Active Time (A)	Front Porch (B)	Sync Duration (D)	Back Porch (F)	Resolution
<b>1</b>	H	+	25.175	31.469	800	640	16	96	48	<b>640x480</b>
	V	-		59.94	525	480	10	2	33	
<b>2</b>	H	-	30.240	35	864	640	64	64	96	<b>640x480</b>
	V	+		66.667	525	480	3	3	39	
<b>3</b>	H	-	31.5	37.5	840	640	16	64	120	<b>640x480</b>
	V	-		75	500	480	1	3	16	
<b>4</b>	H	-	36	35.156	1024	800	24	72	128	<b>800x600</b>
	V	-		56.25	625	600	1	2	22	
<b>5</b>	H	+	40.0	37.879	1056	800	40	128	88	<b>800x600</b>
	V	+		60.317	628	600	1	4	23	
<b>6</b>	H	+	50.0	48.077	1040	800	56	120	64	<b>800x600</b>
	V	+		72.188	666	600	37	6	23	
<b>7</b>	H	+/-	49.5	46.875	1056	800	16	80	160	<b>800x600</b>
	V	+/-		75.0	625	600	1	3	21	
<b>8</b>	H	-	65.0	48.363	1344	1024	24	136	160	<b>1024x768</b>
	V	-		60.004	806	768	3	6	29	
<b>9</b>	H	+	75	56.476	1328	1024	24	136	144	<b>1024x768</b>
	V	+		70.069	806	768	3	6	29	
<b>10</b>	H	+	78.75	60.023	1312	1024	16	96	176	<b>1024x768</b>
	V	-		75.029	800	768	1	3	28	
<b>11</b>	H	+	79.50	47.776	1664	1280	64	128	192	<b>1280x768</b>
	V	-		59.870	798	768	3	7	20	

# ADJUSTMENT INSTRUCTION

## 1. Application Object

This instruction is for the application to the LCD TV.

## 2. Adjustment

### 2.1 Auto Gain/Offset adjustment

#### 2.1.1 Adjustment preparation

- 1) Conduct Heat Run with the White Pattern for more than 30 minutes.
- 2) Connect the signals of Pattern Generator to DVI-I Jack of LCD TV.

#### 2.1.2 Auto Gain/Offset adjustment

- 1) Use the Pattern Generator (801GF, VG819) to authorize XGA (1024 X 768) for resolution and 16 gray scale signals for patterns. Or authorize 16 gray scale (11 gray scale) signals in accordance with VG819.
- 2) Press the IN-START Key to convert to the adjustment mode using the adjustment (SVC) remote controller, and press VOL+ Key at the AutoGain menu.
- 3) Once the adjustment is completed, press the Enter Key to save and finish the adjustment

### 2.2 EDID (The Extended Display Identification Data) setting

- 1) Connect D-Sub to DVI-I Cable with DVI-I Jack.
- 2) Select TV as an input source and press the [Instart] key on the remote control.
- 3) Select Analog for analog data, and Digital for digital data.
- 4) Connect the DDC automation equipment and write the DDC data.

#### 2.2.1 EDID DATA

[DDC DATA Analog]

	00	01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0E	0F
00	00	FF	FF	FF	FF	FF	FF	00	1E	6D	05	56	01	01	01	01
10	0C	0E	01	03	18	46	2B	78	EE	E8	AA	A1	57	49	9C	25
20	10	48	4B	AB	8C	00	45	4F	61	4F	81	CF	01	01	01	01
30	01	01	01	01	01	40	1F	00	90	51	00	1B	30	40	88	
40	37	00	BC	AE	21	00	00	1C	00	00	00	FD	00	38	4B	1F
50	3D	0A	00	0A	20	20	20	20	20	00	00	00	FC	00	52	
60	5A	32	37	4C	5A	35	30	0A	20	20	20	20	00	00	00	FC
70	00	0A	20	20	20	20	20	20	20	20	20	20	20	20	00	FA

[DDC DATA Digital]

	00	01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0E	0F
00	00	FF	FF	FF	FF	FF	FF	00	1E	6D	06	56	01	01	01	01
10	0C	0E	01	03	98	46	2B	96	EE	E8	AA	A1	57	49	9C	25
20	10	48	4B	BF	EE	00	31	40	3B	CA	45	40	61	40	81	C0
30	81	CF	01	01	01	40	1F	00	90	51	00	1B	30	40	88	
40	37	00	BC	AE	21	00	00	1C	00	00	00	FD	00	38	4B	1F
50	3D	0A	00	0A	20	20	20	20	20	20	00	00	00	FC	00	52
60	5A	32	33	4C	5A	35	30	0A	20	20	20	20	00	00	00	FC
70	00	0A	20	20	20	20	20	20	20	20	20	20	20	20	00	52

### 3. Shipping Conditions

NO	ITEM		CONDITION	REMARK	
1	Power		Off		
2	Volume Level		30		
3	Main Picture Input		TV		
5	Main Last Channel		Pr 01		
8	Mute		Off		
9	ARC		16:9		
10	Station	Auto Program			
		Manual Program			
		Program Edit			
		Favorite Program		None	
11	Picture	PSM		Dynamic	
		Dynamic	Contrast	80	
			Brightness	40	
			Colour	70	
			Sharpness	70	
			Tint	0	
				NTSC OPTION	
14	Sound	SSM		Flat	
		AVL		Off	
		Balance		0	
15	Special	Input		TV	
		Child Lock		Off	
		Auto sleep		Off	
		Language		English(Area Management)	
16	PC	H-Position		Variable by each mode	
		V-Position			
		Clock			
		Phase			
		Auto Configure			

## \*Option(PAL)

NO	ITEM	CONDITION	REMARK
Option 1			
1	Side AV	1	0: Side AV Off 1: Side AV On
2	SCART	1	0: SCART Off 1: SCART On
3	PC	1	0: PC Off 1: PC On
4	SideComp	1	0: SideComp Off 1: SideComp On
5	16:9	1	0: Wide Off 1: Wide On
6	200PR	0	0: 100 Program 1: 200 Program
7	Text	1	0: Text Off 1: Text On
8	ACMS	1	0: ACMS On 1: ACMS Off
Option 2			
1	HiDev	0	0: HiDev Off 1: HiDev On
2	Hotel	0	0: Hotel Off 1: Hotel On
3	Top	1	0: Top Off 1: Top On
4	I II SAVE	1	0: Ch. Sound Non Memory 1: Ch. Sound Memory
5	Turbo Vol	0	0: except below area(Off) 1: Middle-east Area Vol On
6	Ch/Aus	0	0: except below area(Off) 1: China, Australia On

NO	ITEM	CONDITION	REMARK
Option 3			
1	Language	1	0: Eng Only 1: EU5 2: 12 nations(Europe) 3: Eng + Chines 4: Eng + Arab + Urdu 5: Eng + FARSI
2	Txt Lang	0	0: WEST EU 1: EAST EU 1 2: TURKY EU 3: EAST EU 2 4: CYRILLIC 1 5: CYRILLIC 2 6: CYRILLIC 3 7: TURKY GRE 1 8: TURKY GRE 2 9: TURKY GRE 3 10: ARAB FRAN 11: ARAB ENG 12: ARAB HEB 1 13: ARAB HEB 2 14: FARSI ENG 15: FARSI FRA 16: FARI ALL
3	Inch opt	0	reserved
4	DDCi	Analog	Analog: Analog Digital: Digital

# EDID ADJUSTMENT

Windows EDID V1.0 User Manual

Operating System: MS Windows 98, 2000, XP

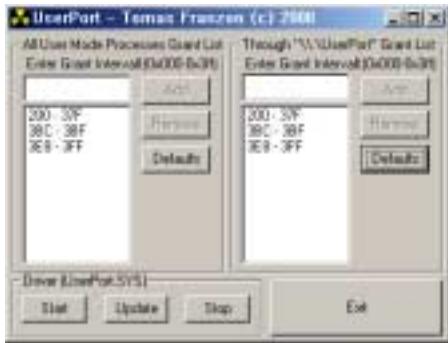
Port Setup: Windows 98 => Don't need setup

Windows 2000, XP => Need to Port Setup.

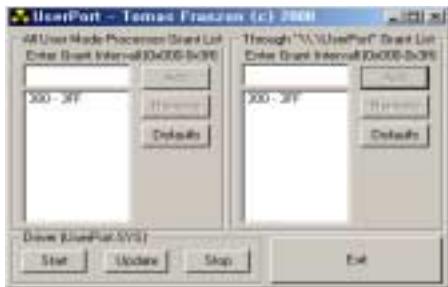
This program is available to LCD Monitor only.

## 1. Port Setup

- Copy "UserPort.sys" file to "c:\WINNT\system32\drivers" folder
- Run Userport.exe



- Remove all default number
- Add 300-3FF



- Click Start button.
- Click Exit button.

## 2. EDID Read & Write

### 1) Run WinEDID.exe



### 2) Edit Week of Manufacture, Year of Manufacture, Serial Number

- Input User Info Data
- Click "Update" button
- Click "Write" button

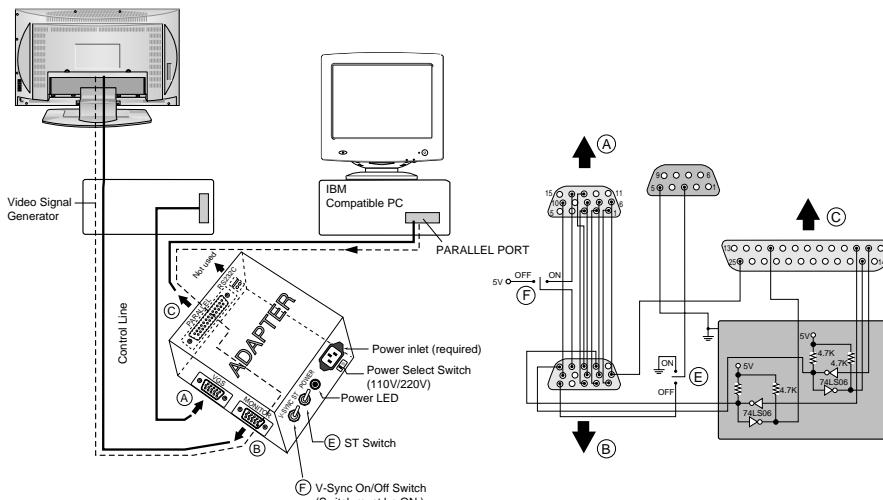
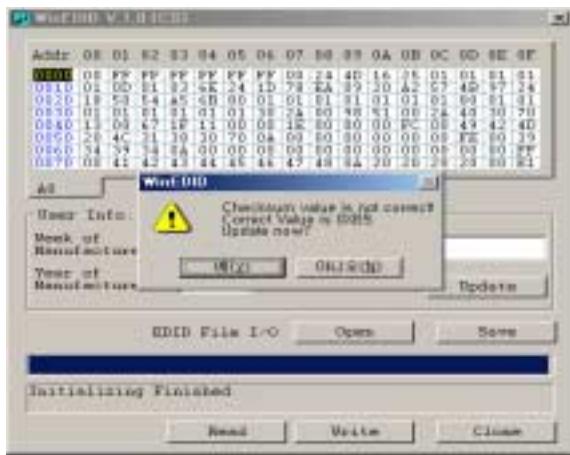
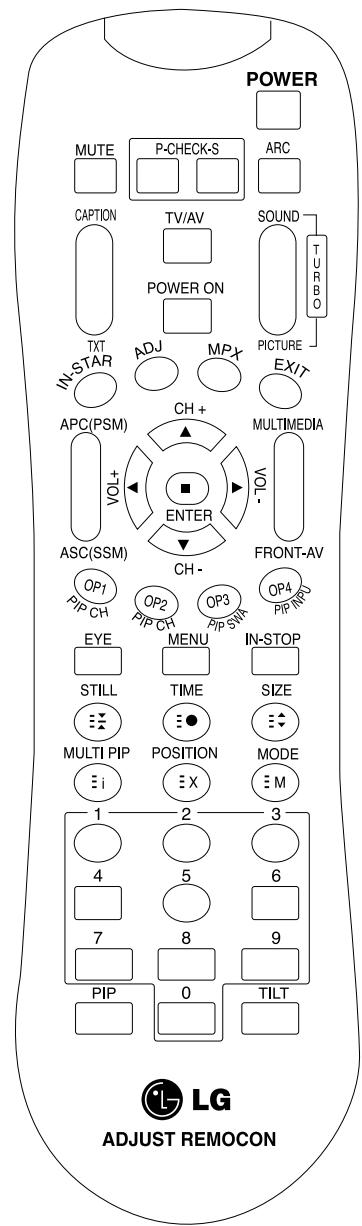


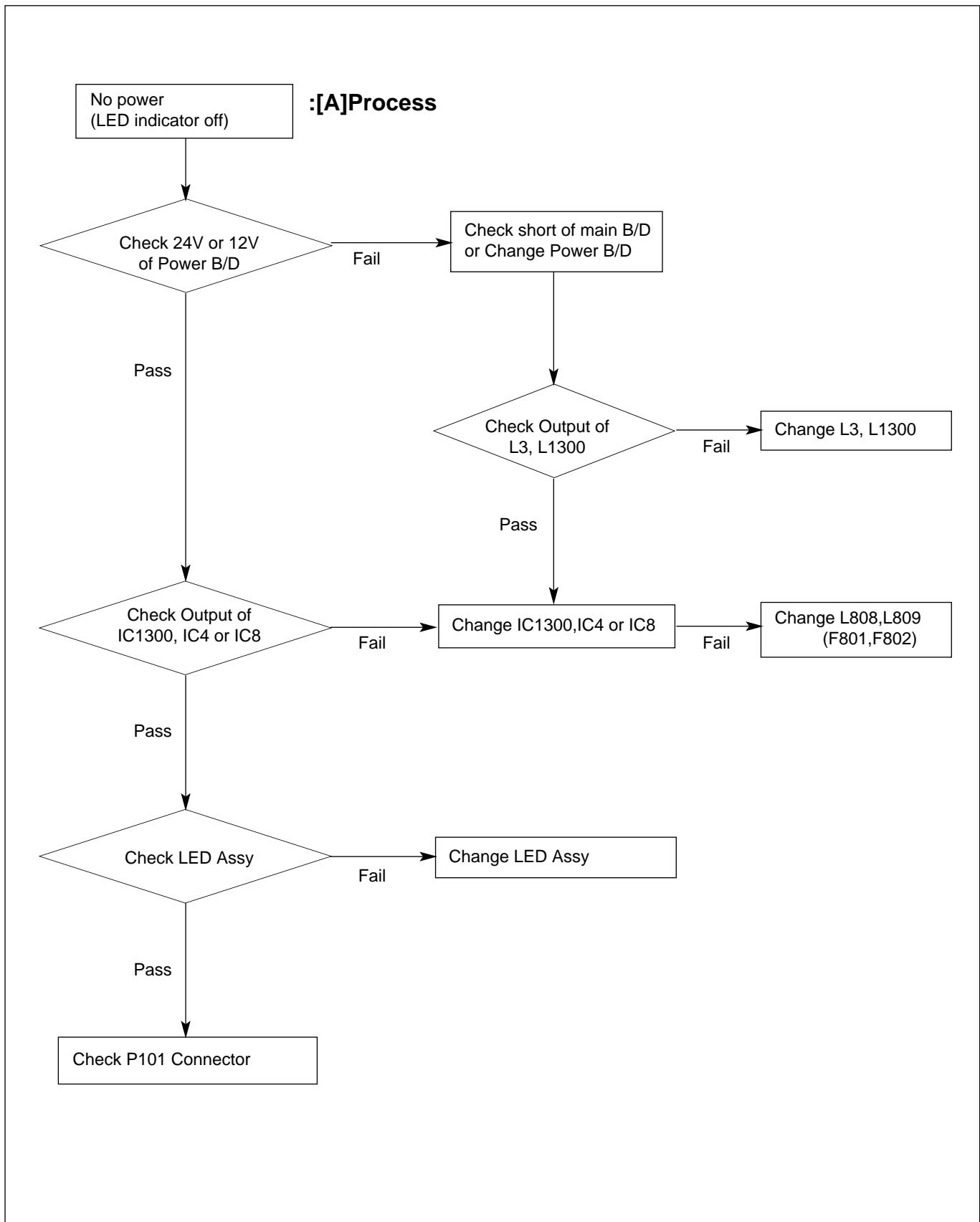
Figure 1. Cable Connection

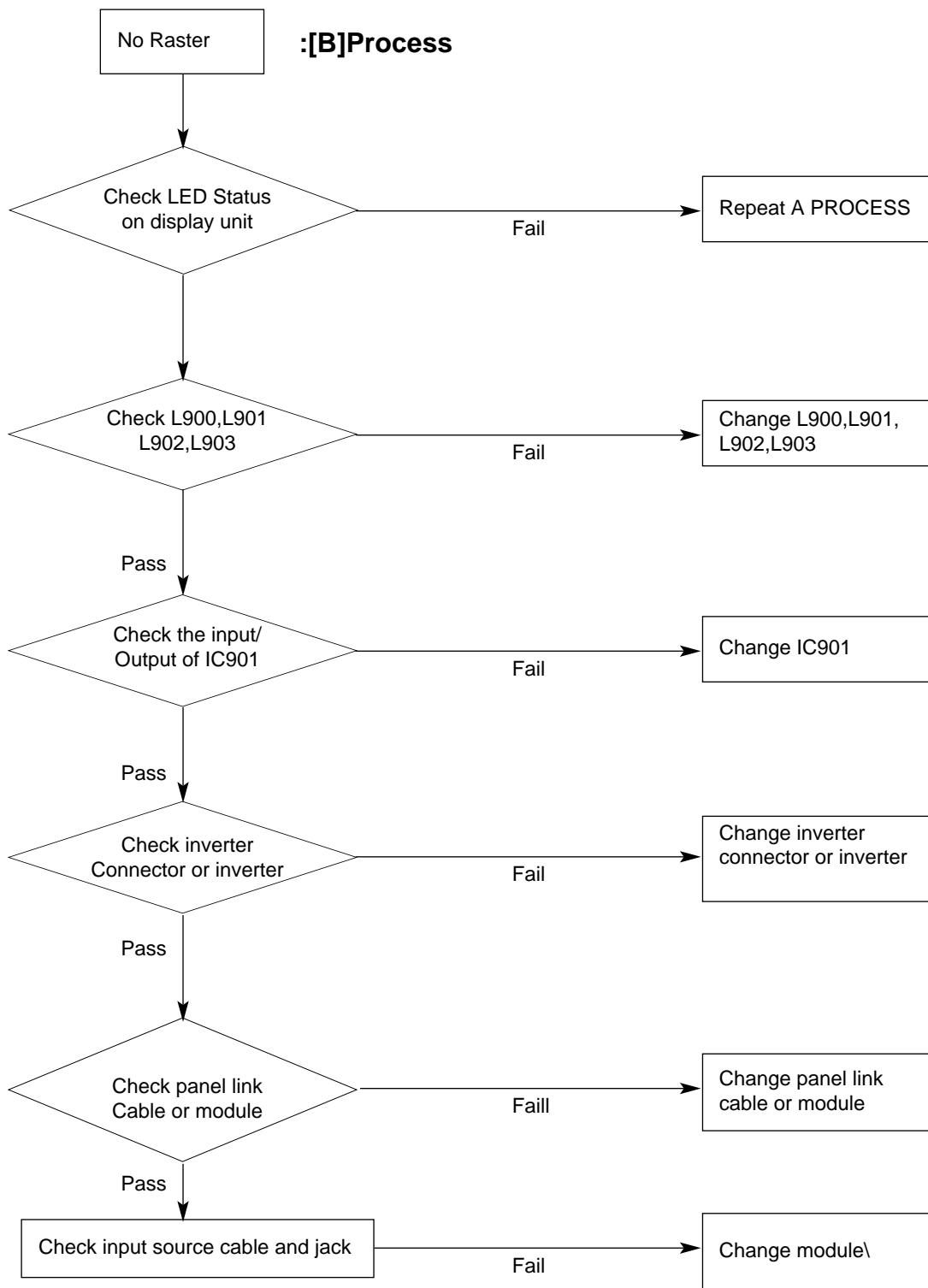
# SVC REMOCON

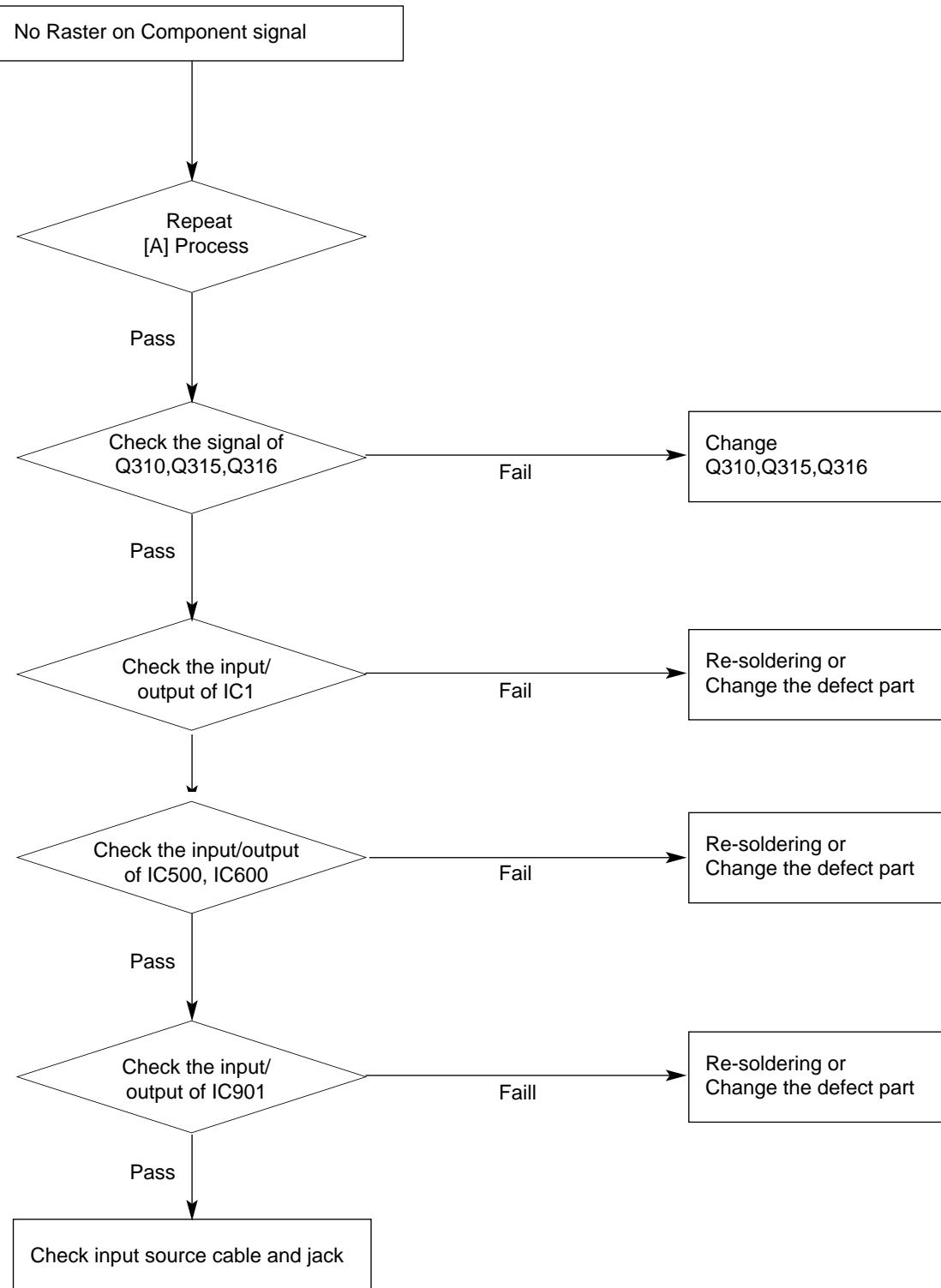
NO	KEY	FUNTION	REMARK
1	POWER	To turn the TV on or off	
2	POWER ON	To turn the TV on automatically if the power is supplied to the TV. (Use the POWER key to deactivate): It should be deactivated when delivered.	
3	MUTE	To activate the mute function.	
4	P-CHECK	To check TV screen image easily.	Shortcut keys
5	S-CHECK	To check TV screen sound easily	Shortcut keys
6	ARC	To select size of the main screen (Normal, Spectacle, Wide or Zoom)	Shortcut keys
7	CAPTION	Switch to closed caption broadcasting	
8	TXT	To toggle on/off the teletext mode	
9	TV/AV	To select an external input for the TV screen	
10	TURBO SOUND	To start turbo sound	
11	TURBO PICTURE	To start turbo picture	
12	IN-START	To enter adjustment mode when manufacturing the TV sets.	Use the AV key to enter the screen W/B adjustment mode.
		To adjust the screen voltage (automatic): In-start → mute → Adjust → AV(Enter into W/B adjustment mode)	
		W/B adjustment (automatic): After adjusting the screen → W/B adjustment → Exit two times (Adjustment completed)	
		To enter into the adjustment mode. To adjust horizontal line and sub-brightness.	
13	ADJ		
14	MPX	To select the multiple sound mode (Mono, Stereo or Foreign language)	
15	EXIT	To release the adjustment mode	
16	APC(PSM)	To easily adjust the screen according to surrounding brightness	
17	ASC(SSM)	To easily adjust sound according to the program type	
18	MULTIMIDIA	To check component input	Shortcut keys
19	FRONT-AV	To check the front AV	Shortcut keys
20	CH±	To move channel up/down or to select a function displayed on the screen.	
21	VOL±	To adjust the volume or accurately control a specific function.	
22	ENTER	To set a specific function or complete setting.	
23	EYE	To set a function that will automatically adjust screen status to match the surrounding brightness so natural color can be displayed.	
24	MENU	To select the functions such as video, voice, function or channel.	
25	IN-STOP	To set the delivery condition status after manufacturing the TV set.	
26	TIME	Displays the teletext time in the normal mode. Enables to select the sub code in the teletext mode	
27	MODE	Used as Mode in the teletext mode	
28	0~9	To manually select the channel.	

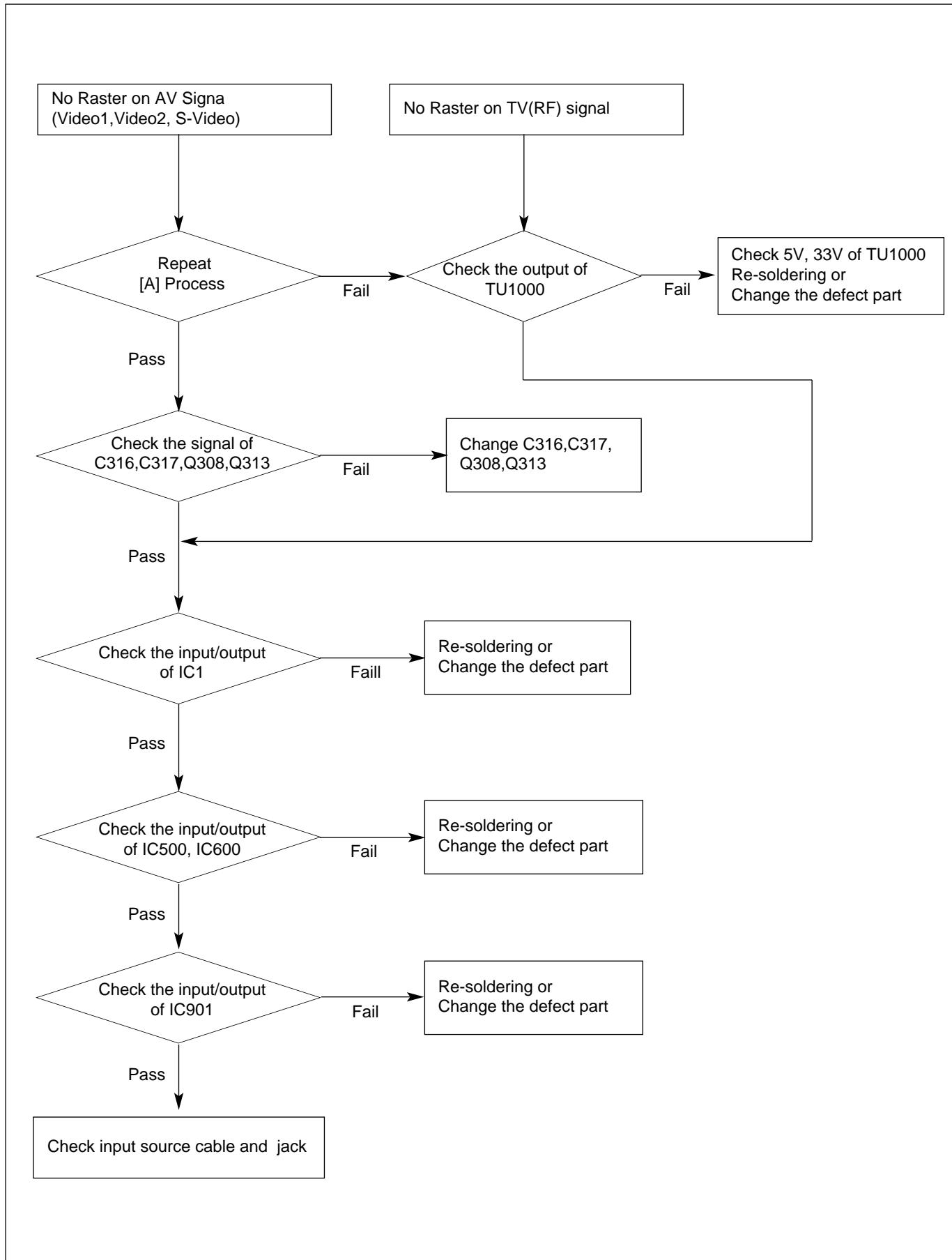


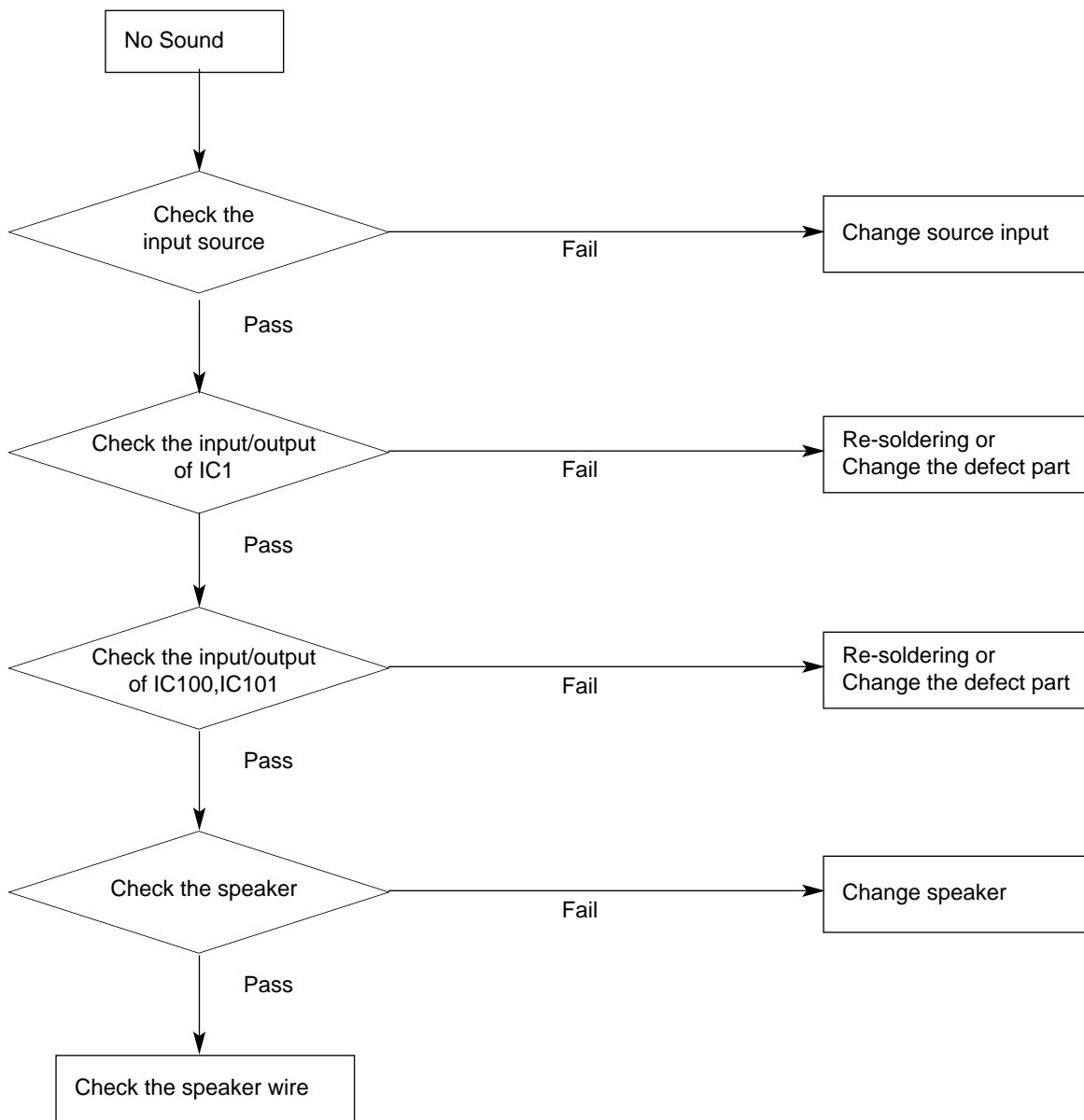
# TROUBLESHOOTING



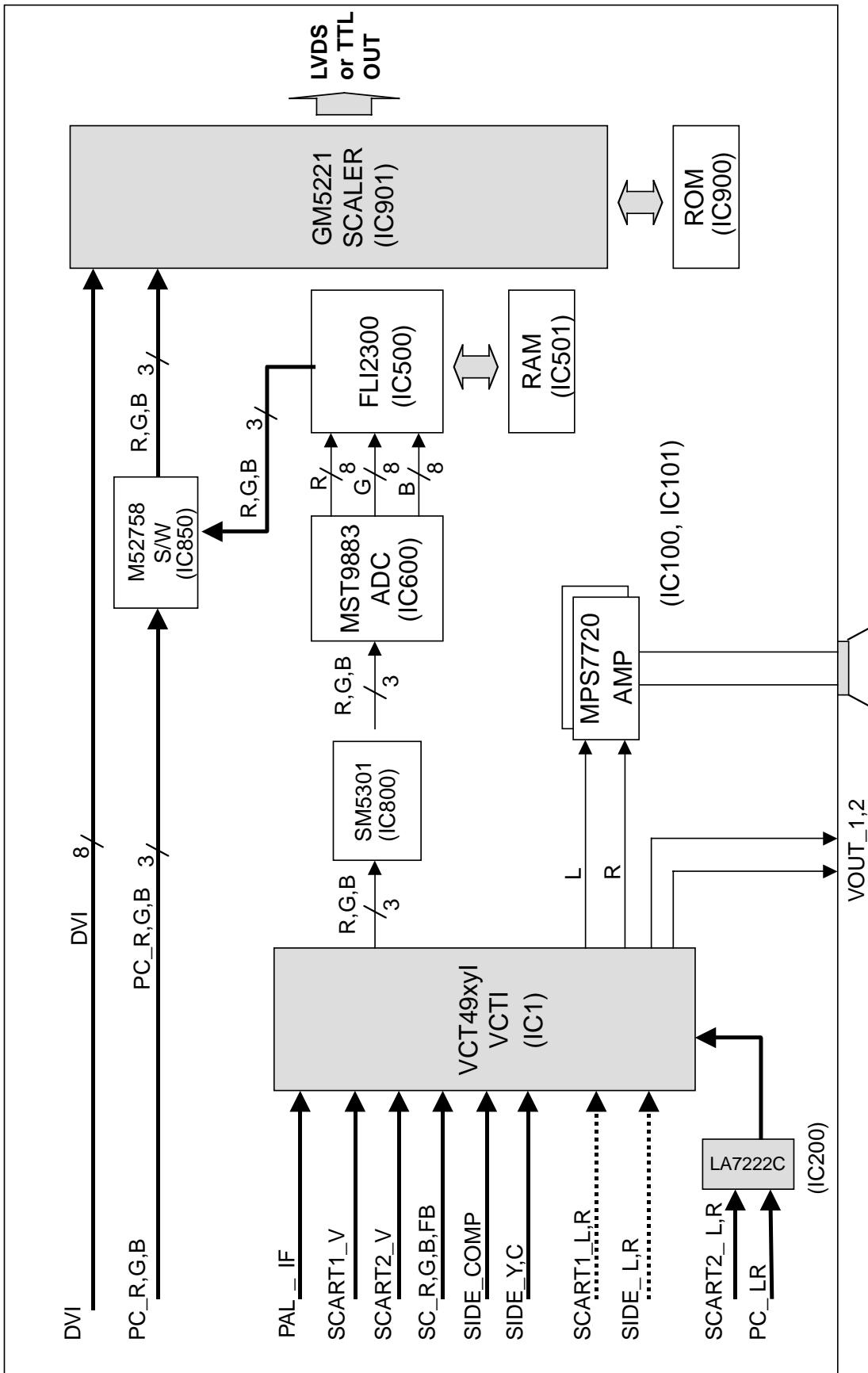








# BLOCK DIAGRAM



# BLOCK DIAGRAM DESCRIPTION

## 1. Video controller unit and display data conversion unit

The video controller unit receives the video signal inputted to the tuner, AV port (AV1, AV2, S-Video and component) and converts it to the analog RGB signal through the microcomputer (VCTI) combined with the video decoder that integrates various functions in one chip.

Then, it is inputted to the AD converter (AD9883) and generates the 4:4:4 format digital signal. This digital signal is inputted to the picture enhancer (FLI2300), which processes the video signal and converts the image quality enhanced data to an analog RGB signal again before displaying it.

The image quality enhanced de-interlace signal is inputted to the scaler (GM5221) and converted to the LVDS signal by the integrated LVDS IC before being sent to the LCD module.

VCTI is the main microcomputer that processes both video signals and sound signals. It also processes the RF signal received from the tuner.

The scaler enables to adjust timing on the LCD panel, as well as an adjustment of the size and position of the input signal.

The graphic controller unit receives the PC (analog RGB) input and the DVI-D (digital signal), and sends the PC input to the scaler analog port and DVI-D input to the digital port.

The scaler receives two inputs and converts them to the LVDS signal before sending to the module.

## 2. Power unit

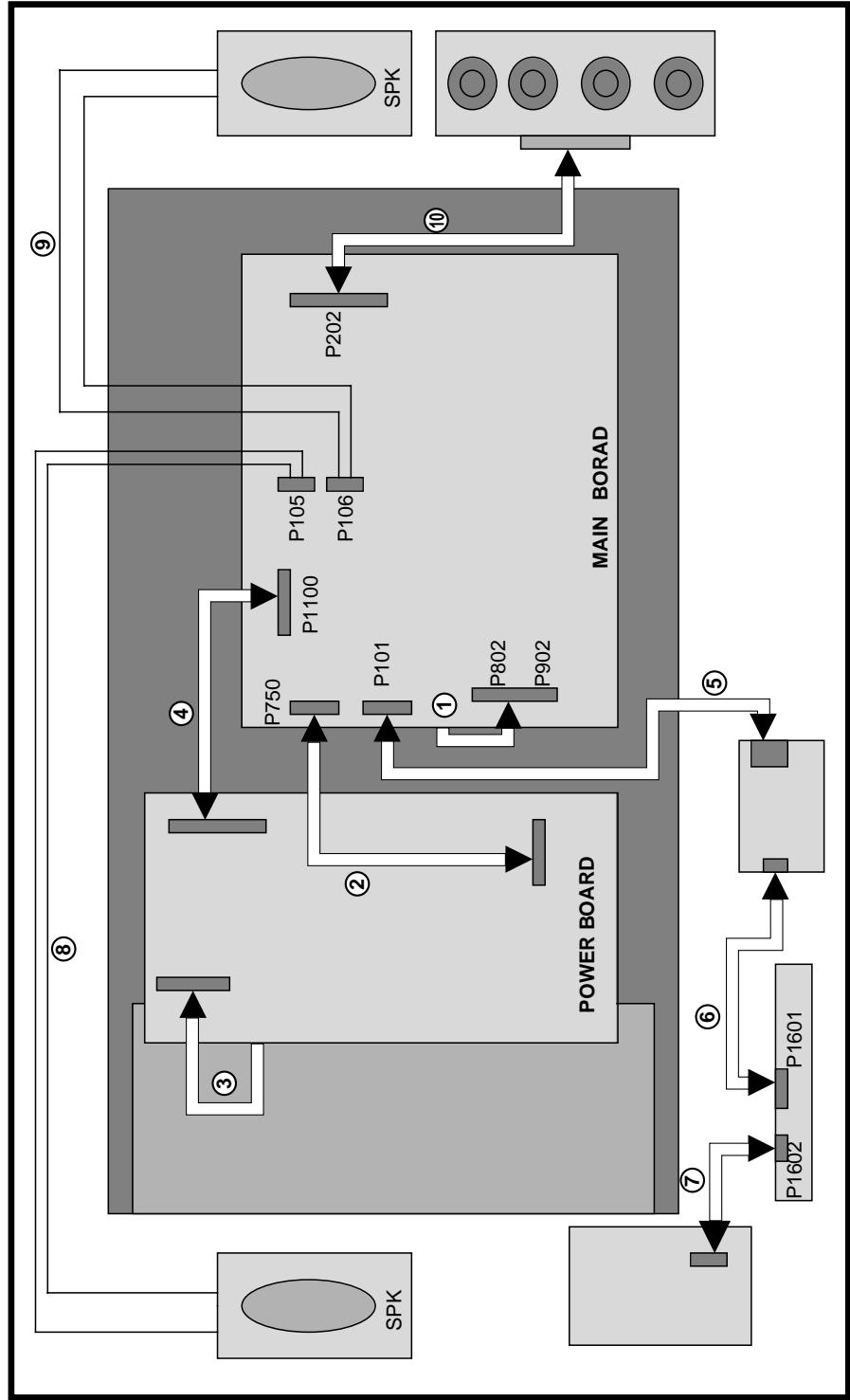
The power unit supplies 33V, 24V and 12V DC power to the main board. 33V DC power is used for the tuner, whereas 24V DC power is directly used by the inverter and the sound amplifier IC. 24V DC power is also used to generate 5V through the regulator. 12V DC power is used for the LCD panel.

5V DC is converted to 3.3V and 1.8V through the regulator, which supplies the necessary power to various ICs, such as VCTI, scaler, FLI2300 and AD9883.

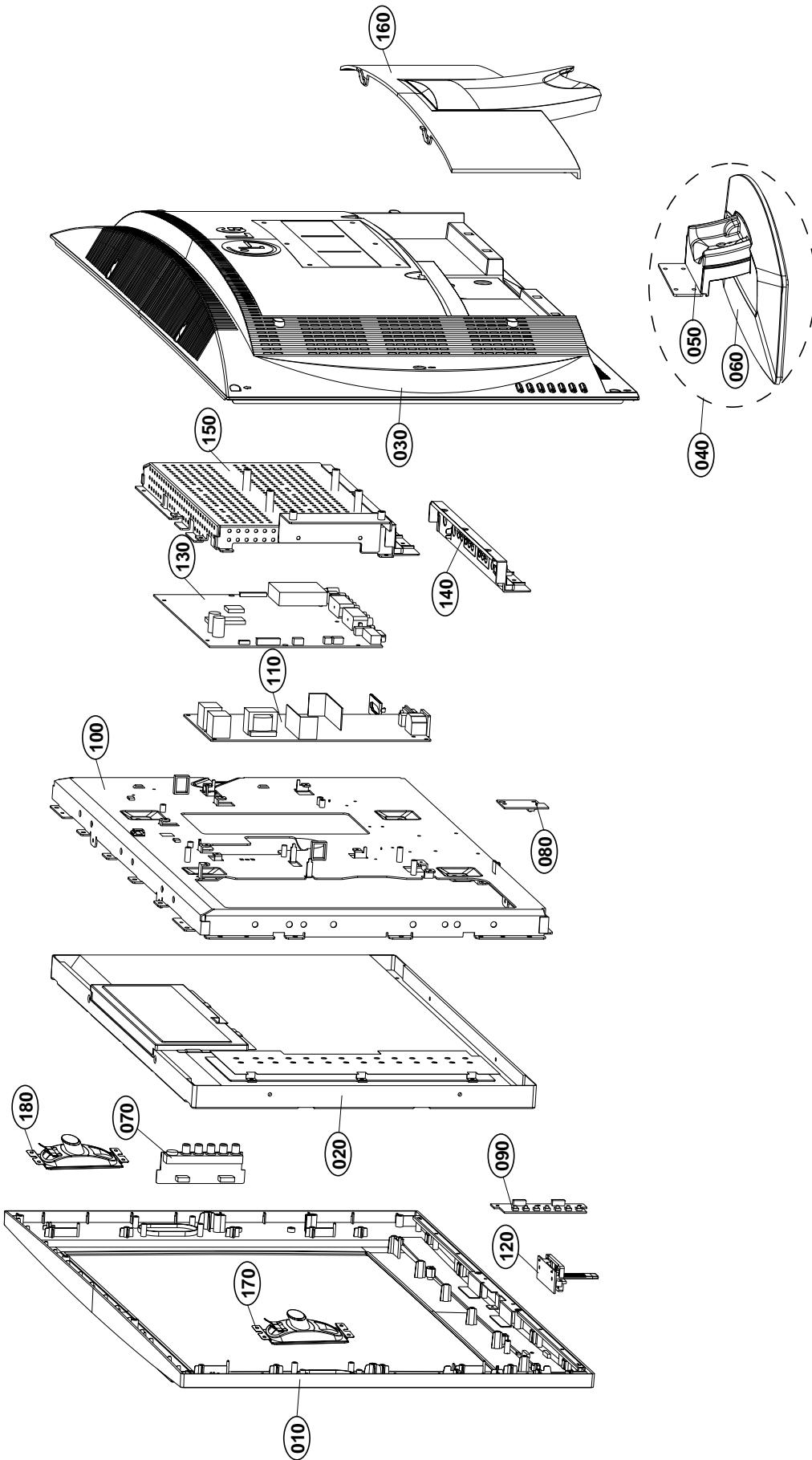
# WIRING DIAGRAM

Wiring Part List

No.	Part No.
1	6631T11020G
2	6631T20033F
3	6631T20032J
4	6631T25019K
5	6631T20023A
6	6631T20033T
7	6631T20033V
8	6631T20029Z
9	6631T20029Y
10	6631T20033E



## EXPLODED VIEW



## EXPLODED VIEW PARTS LIST

No.	PART NO.	DESCRIPTION
010	3091TKE017A	CABINET ASSEMBLY, RZ-23LZ50 BRAND 3090TKE010 LCD TV
	3091TKE017E	CABINET ASSEMBLY, RT/RZ-23LZ50 BRAND..(C/SKD)
020	6304FLP131A	LCD(LIQUID CRYSTAL DISPLAY), LC230W01-B2 LG PHILPS TFT COLOR WXGA,500NITS,EGI, LVDS
030	3809TKE017E	BACK COVER ASSEMBLY, RZ-23LZ50 ALPLKRA NON
	3809TKE017A	BACK COVER ASSEMBLY, RZ-23LZ50 3808TKE010 LCD TV
	3809TKE017G	BACK COVER ASSEMBLY, RZ-23LZ50 EU (C/SKD)
040	3043TKK180A	TILT SWIVEL ASSEMBLY, RZ-23LZ50 NON LCD TV
050	4951TKK177A	HINGE 23LZ50, METAL ASSEMBLY
	3043TKK221A	23LZ50 TILT HINGE ASSY SKD
060	4950TKK836A	BASE STAND, METAL
	3043TKK220A	23LZ50 BASE ASSY SKD
070	6871TVT370A	PWB(PCB) ASSEMBLY, VIDEO, RZ-30LZ50 SIDE A/V SUB TOTAL BRAND .
080	6871TST763A	PWB(PCB) ASSEMBLY, SUB, RZ/RT/RM-23LZ50 LED & P/SW TOTAL BRAND .
090	6871TST630A	PWB(PCB) ASSEMBLY, SUB, RZ-23LZ50 KEY CONTROL TOTAL BRAND .
100	4951TKS155A	METAL ASSEMBLY, FRAME MAIN RZ-23LZ50
	4951TKS155B	METAL ASSEMBLY, FRAME C/SKD LPL
110	6871TPT287A	PWB(PCB) ASSEMBLY, POWER, RZ-23LZ50 POWER TOTAL BRAND AUTOBAHN 23"
120	6871TST632A	PWB(PCB) ASSEMBLY, SUB, RZ-23LZ50 IR SUB TOTAL BRAND .
130	3313TP2023A	MAIN TOTAL ASSEMBLY, RZ-23LZ50 LPL BRAND ML-041A
140	3551TKK530A	COVER ASSEMBLY, RZ-23LZ50 REAR 4810TKK548 A/V ML-041A
150	4951TKK174A	METAL ASSEMBLY, REAR SHIELD ML-041A RZ-23LZ50
	4951TKK174B	METAL ASSEMBLY, REAR C/SKD ML-041A RZ-23LZ50
160	3550TKK544A	COVER, 23LZ50 REAR REAL AV
170	6401TZZ052A	SPEAKER ASSEMBLY, RZ-23/26/27LZ50 R 4P
180	6401TZZ052B	SPEAKER ASSEMBLY, RZ-23/26/27LZ50 L 5P

# REPLACEMENT PARTS LIST

DATE: 2004. 06.18.				
<b>*S</b>	<b>*AL</b>	<b>LOC. NO.</b>	<b>PART NO.</b>	
DESCRIPTION / SPECIFICATION				
<b>MAIN BOARD</b>				
<b>CAPACITOR</b>				
		C108	OCE476EK638	47UF KMG 50V M FM5 TP 5
		C1100	OCE106BF618	10UF KME 16V M FL TP5
		C1102	OCE107CK638	"100UF SHL,SD 50V M FM5 TP 5"
		C1112	OCE108EF618	1000UF KMG 16V M FL TP 5
		C1113	OCE108EF618	1000UF KMG 16V M FL TP 5
		C1114	OCE108EF618	1000UF KMG 16V M FL TP 5
		C1115	OCE108EF618	1000UF KMG 16V M FL TP 5
		C119	OCE106BF618	10UF KME 16V M FL TP5
		C120	OCE106BF618	10UF KME 16V M FL TP5
		C404	OCE227EJ638	220UF KMG 35V M FM5 TP 5
		C1015	OCH6680K416	68PF 50V J NP0 2012 R/TP
		C1016	OCH6680K416	68PF 50V J NP0 2012 R/TP
		C13	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C1303	OCH6101K416	100PF 50V J NP0 2012 R/TP
		C1308	OCH6101K416	100PF 50V J NP0 2012 R/TP
		C14	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C2	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C20	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C200	OCH6221K416	220PF 50V J NP0 2012 R/TP
		C237	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C238	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C319	OCH6120K416	12PF 50V J NP0 2012 R/TP
		C321	OCH6120K416	12PF 50V J NP0 2012 R/TP
		C324	OCH6120K416	12PF 50V J NP0 2012 R/TP
		C326	OCH6120K416	12PF 50V J NP0 2012 R/TP
		C327	OCH6120K416	12PF 50V J NP0 2012 R/TP
		C328	OCH6120K416	12PF 50V J NP0 2012 R/TP
		C329	OCH6120K416	12PF 50V J NP0 2012 R/TP
		C331	OCH6150K416	15PF 50V J NP0 2012 R/TP
		C333	OCH6150K416	15PF 50V J NP0 2012 R/TP
		C336	OCH6150K416	15PF 50V J NP0 2012 R/TP
		C338	OCH6150K416	15PF 50V J NP0 2012 R/TP
		C339	OCH6150K416	15PF 50V J NP0 2012 R/TP
		C340	OCH6150K416	15PF 50V J NP0 2012 R/TP
		C341	OCH6150K416	15PF 50V J NP0 2012 R/TP
		C43	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C46	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C50	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C515	OCH6330K416	33PF 50V J NP0 2012 R/TP
		C516	OCH6330K416	33PF 50V J NP0 2012 R/TP
		C53	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C59	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C701	OCH6120K416	12PF 50V J NP0 2012 R/TP
		C702	OCH6120K416	12PF 50V J NP0 2012 R/TP
		C74	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C755	OCH6471K416	470F 50V J NP0 2012 R/TP
		C756	OCH6471K416	470F 50V J NP0 2012 R/TP
		C757	OCH6471K416	470F 50V J NP0 2012 R/TP
		C758	OCH6101K416	100PF 50V J NP0 2012 R/TP
		C83	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C86	OCH6102K406	1000PF 50V J SL 2012 R/TP
		C924	OCH6050K116	5PF 50V D NP0 2012 R/TP
		C925	OCH6050K116	5PF 50V D NP0 2012 R/TP
		C129	181-007F	"MPE ECQ-V1H224JL3(TR), 50V 0."

DATE: 2004. 06.18.				
*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION
		C528	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C529	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C530	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C531	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C532	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C533	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C534	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C535	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C536	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C537	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C538	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C539	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C540	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C541	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C542	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C544	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C545	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C546	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C547	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C549	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C550	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C551	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C552	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C553	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
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		C556	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C557	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C558	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
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		C567	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C6	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C60	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C606	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C608	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C609	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C61	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C614	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C615	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C616	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C618	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C619	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C620	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C621	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C622	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C623	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C624	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C625	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C627	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C628	0CH3822K516	8200PF 2012 50V 10% B(Y5P) R/
		C629	0CH3823K516	82000PF 2012 50V 10% B(Y5P) R
		C632	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C633	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C634	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C635	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C636	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C637	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C638	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C639	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C64	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C640	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C65	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
			C66	0CK106EF56A
			C67	0CH3104K566
			C700	0CH3104K566
			C704	0CH3104K566
			C705	0CH3104K566
			C75	0CH3104K566
			C751	0CH3104K566
			C76	0CK106EF56A
			C760	0CH3104K566
			C761	0CH3104K566
			C77	0CK106EF56A
			C79	0CK106EF56A
			C80	0CK106EF56A
			C804	0CH3104K566
			C808	0CK105DK94A
			C809	0CK105DK94A
			C81	0CK106EF56A
			C810	0CH3104K566
			C811	0CH3104K566
			C812	0CH3104K566
			C813	0CH3104K566
			C82	0CH3104K566
			C84	0CK106EF56A
			C850	0CH3104K566
			C851	0CH3104K566
			C852	0CH3104K566
			C853	0CH3104K566
			C854	0CH3104K566
			C855	0CH3104K566
			C856	0CH3104K566
			C864	0CH3104K566
			C865	0CH3104K566
			C866	0CH3104K566
			C867	0CH3104K566
			C868	0CH3104K566
			C869	0CH3104K566
			C870	0CH3104K566
			C908	0CH3104K566
			C909	0CH3104K566
			C910	0CH3104K566
			C911	0CH3104K566
			C912	0CH3104K566
			C913	0CH3104K566
			C914	0CH3104K566
			C915	0CH3104K566
			C916	0CH3104K566
			C917	0CH3104K566
			C918	0CH3104K566
			C919	0CH3104K566
			C920	0CH3104K566
			C921	0CH3104K566
			C922	0CH3104K566
			C923	0CH3104K566
			C926	0CH3104K566
			C927	0CH3104K566
			C928	0CH3104K566
			C929	0CH3104K566
			C930	0CH3104K566
			C931	0CH3104K566
			C935	0CH3104K566
			C936	0CH3104K566
			C938	0CH3104K566





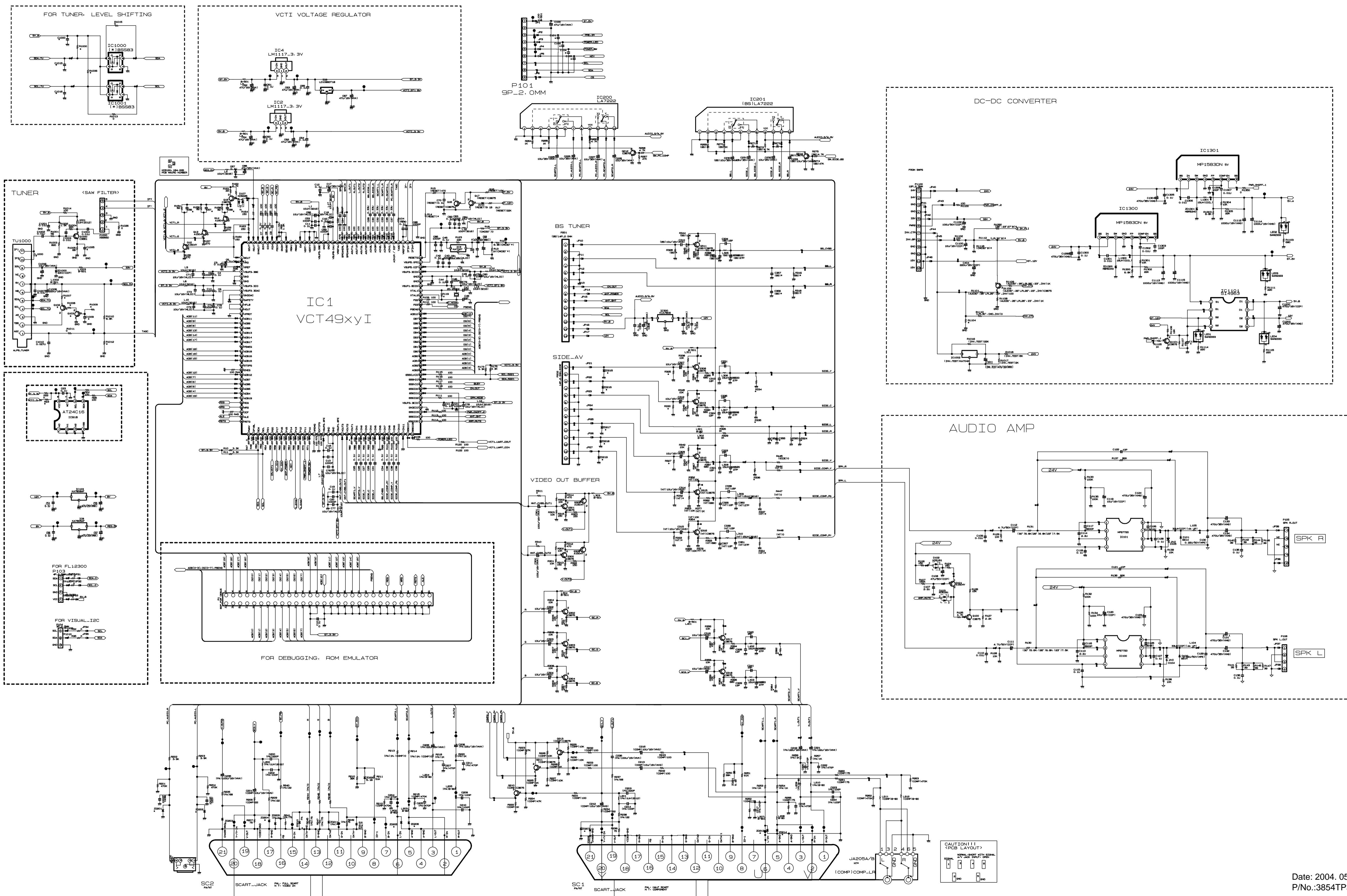
DATE: 2004. 06.18.				
*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION
		IC1300	0IMCRMZ001A	MP1583DN MONOLITHIC POWER SYS
		IC1301	0IMCRMZ001A	MP1583DN MONOLITHIC POWER SYS
		IC500	0IMCRGN002C	FLI2300BD GENESIS 208P PQFP T
		IC750	0IMCRSG010A	ST3232CDR SGS-THOMSON SOP16 R
		IC850	0IMCRMI006A	"M52758FP MITSUBISHI 36PIN, R/"
		IC702	0IMO140662A	"MC14066BDR2 14P,SOIC TP BILAT"
		IC1	0IPRPMN003C	VCT49XYF C7(NTSC+PAL) MICRONA
		IC600	0IPRPM3002B	"MST9883C-110 MSTAR 80P,LQFP T"
		IC800	0IPRPNP001A	"SM5301BS(ATSC DTV) NPC 28P,HS"
		IC901	0IPRPNG014A	GM5221H(HDCP) GENESIS 208P QF
		IC2	0IPMGK2001B	AIC1117A-33CYTR(BS33) AIC SOT
		IC300	0IPMGKE039A	"KIA78D09F KEC 3P,DPAK R/TP 9V"
		IC4	0IPMGK2001B	AIC1117A-33CYTR(BS33) AIC SOT
		IC505	0IPMGSG018D	"LD1086DT18TR SGS-THOMSON 3P,D"
		IC6	0IPMGSG018D	"LD1086DT18TR SGS-THOMSON 3P,D"
		IC601	0IPMGK2001B	AIC1117A-33CYTR(BS33) AIC SOT
		IC604	0IPMGFA061A	"FAN1587AD33X FAIRCHILD 3P,DPA"
		IC8	0IMCRFA015A	KA7805R FAIRCHILD 2P D-PAK R/
		IC905	0IPMGFA061A	"FAN1587AD33X FAIRCHILD 3P,DPA"
		IC906	0IPMGSG018D	"LD1086DT18TR SGS-THOMSON 3P,D"
		IC103	0ISS780800J	"KA78M08R 3P,D-PAK TP VOL. REG"
		IC752	0IMCRTI001A	SN74HCT157D TEXAS INSTRUMENT
<b>COIL &amp; CORE &amp; INDUCTOR</b>				
		L104	6140TBZ045A	"38.5UH(DIP), 6A, P7.5, DR8.3X"
		L105	6140TBZ045A	"38.5UH(DIP), 6A, P7.5, DR8.3X"
		L1300	6140VR0008B	SLF12575T-150M3R2 15UH SMD C
		L1301	6140VR0008B	SLF12575T-150M3R2 15UH SMD C
		L100	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L1002	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L3	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L301	6210TCE001A	HB-1S2012-080JT CERATEC 2012M
		L302	6210TCE001A	HB-1S2012-080JT CERATEC 2012M
		L304	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L311	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L4	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L401	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L500	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L501	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L502	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L503	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L504	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L505	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L600	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L601	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L602	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L701	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L800	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L850	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L900	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L901	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L902	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L903	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L907	6210TCE001G	HH-1M3216-501 CERATEC 3216MM
		L202	6210TCE001A	HB-1S2012-080JT CERATEC 2012M
		L203	6210TCE001A	HB-1S2012-080JT CERATEC 2012M
		L204	6210TCE001A	HB-1S2012-080JT CERATEC 2012M
		L205	6210TCE001A	HB-1S2012-080JT CERATEC 2012M
		L207	6210TCE001A	HB-1S2012-080JT CERATEC 2012M
		L208	6210TCE001A	HB-1S2012-080JT CERATEC 2012M
		L209	6210TCE001A	HB-1S2012-080JT CERATEC 2012M
DATE: 2004. 06.18.				
*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION

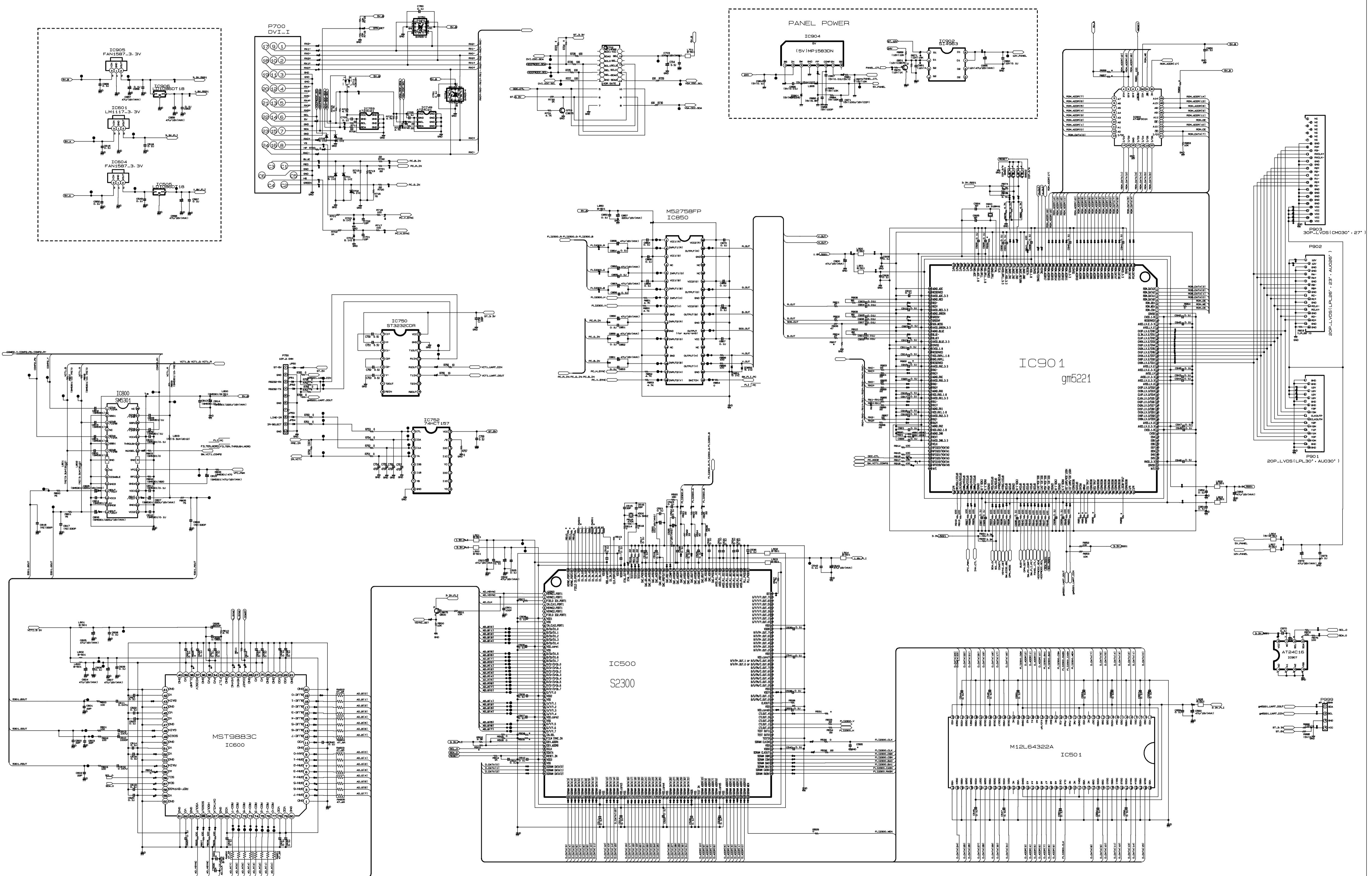
DATE: 2004. 06.18.				
*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION
<b>RESISTORs</b>				
		R10	ORH3301D622	3.3K 1/10W 5 D.R/TP
		R1001	ORH0562D622	56 1/10W 5 D.R/TP
		R1003	ORH8200D622	820 1/10W 5 D.R/TP
		R1004	ORH3000D622	300 1/10W 5 D.R/TP
		R1005	ORH0682D622	68 1/10W 5 D.R/TP
		R1010	ORH7501D622	7.5K 1/10W 5 D.R/TP
		R1012	ORH7502D622	75K 1/10W 5 D.R/TP
		R1014	ORH1000D622	100 1/10W 5 D.R/TP
		R104	ORH1000D622	100 1/10W 5 D.R/TP
		R106	ORH1500D622	150 1/10W 5 D.R/TP
		R107	ORH1503D622	150K 1/10W 5 D.R/TP
		R11	ORH3301D622	3.3K 1/10W 5 D.R/TP
		R1100	ORH1000D622	100 1/10W 5 D.R/TP
		R1101	ORH1000D622	100 1/10W 5 D.R/TP
		R1102	ORH1000D622	100 1/10W 5 D.R/TP
		R1106	ORH1202D622	12K 1/10W 5 D.R/TP
		R1107	ORH1502D622	15K 1/10W 5 D.R/TP
		R118	ORH1000D622	100 1/10W 5 D.R/TP
		R126	ORH1502D622	15K 1/10W 5 D.R/TP
		R132	ORH1003D622	100K 1/10W 5 D.R/TP
		R133	ORH1003D622	100K 1/10W 5 D.R/TP
		R134	ORH1003D622	100K 1/10W 5 D.R/TP
		R135	ORH1003D622	100K 1/10W 5 D.R/TP
		R140	ORH0392D622	39 1/10W 5 D.R/TP
		R141	ORH0392D622	39 1/10W 5 D.R/TP
		R142	ORH0392D622	39 1/10W 5 D.R/TP
		R143	ORH0392D622	39 1/10W 5 D.R/TP
		R144	ORH0392D622	39 1/10W 5 D.R/TP
		R145	ORH0392D622	39 1/10W 5 D.R/TP
		R146	ORH0392D622	39 1/10W 5 D.R/TP
		R147	ORH0392D622	39 1/10W 5 D.R/TP
		R154	ORH0822D622	82 1/10W 5 D.R/TP
		R156	ORH0822D622	82 1/10W 5 D.R/TP
		R158	ORH0822D622	82 1/10W 5 D.R/TP
		R162	ORH2701D622	2.7K 1/10W 5 D.R/TP
		R201	ORH4703D622	470K 1/10W 5 D.R/TP
		R202	ORH3901D622	3.9K 1/10W 5 D.R/TP
		R203	ORH3901D622	3.9K 1/10W 5 D.R/TP
		R204	ORH4703D622	470K 1/10W 5 D.R/TP
		R24	ORH1000D622	100 1/10W 5 D.R/TP
		R25	ORH1000D622	100 1/10W 5 D.R/TP
		R266	ORH4701D622	4.7K 1/10W 5 D.R/TP
		R267	ORH4702D622	47K 1/10W 5 D.R/TP
		R268	ORH4701D622	4.7K 1/10W 5 D.R/TP
		R312	ORH4700D622	470 1/10W 5 D.R/TP
		R313	ORH1500D622	150 1/10W 5 D.R/TP
		R314	ORH4700D622	470 1/10W 5 D.R/TP
		R315	ORH1500D622	150 1/10W 5 D.R/TP
		R322	ORH1500D622	150 1/10W 5 D.R/TP
		R394	ORH6800D622	680 OHM 1 / 10 W 5% D R/TP
		R395	ORH6800D622	680 OHM 1 / 10 W 5% D R/TP
		R44	ORH1000D622	100 1/10W 5 D.R/TP
		R45	ORH1000D622	100 1/10W 5 D.R/TP
		R502	ORH3301D622	3.3K 1/10W 5 D.R/TP
		R520	ORH1800D622	180 1/10W 5 D.R/TP
		R527	ORH4701D622	4.7K 1/10W 5 D.R/TP
		R607	ORH1000D622	100 1/10W 5 D.R/TP
		R610	ORH2701D622	2.7K 1/10W 5 D.R/TP
		R703	ORH4701D622	4.7K 1/10W 5 D.R/TP
		R705	ORH4701D622	4.7K 1/10W 5 D.R/TP
		R712	ORH0752D622	75 1/10W 5 D.R/TP
		R713	ORH0752D622	75 1/10W 5 D.R/TP
		R715	ORH1202D622	12K 1/10W 5 D.R/TP
		R716	ORH0752D622	75 1/10W 5 D.R/TP
		R719	ORH1502D622	15K 1/10W 5 D.R/TP
		R725	ORH1000D622	100 1/10W 5 D.R/TP
		R729	ORH1000D622	100 1/10W 5 D.R/TP
		R730	ORH1000D622	100 1/10W 5 D.R/TP
		R737	ORH4701D622	4.7K 1/10W 5 D.R/TP
		R738	ORH4701D622	4.7K 1/10W 5 D.R/TP
		R755	ORH102D622	10 1/10W 5 D.R/TP
		R756	ORH102D622	10 1/10W 5 D.R/TP
		R802	ORH8200D622	820 1/10W 5 D.R/TP
		R805	ORH0752D622	75 1/10W 5 D.R/TP
		R806	ORH4700D622	470 1/10W 5 D.R/TP
		R809	ORH102D622	10 1/10W 5 D.R/TP
		R83	ORH1000D622	100 1/10W 5 D.R/TP
		R85	ORH1000D622	100 1/10W 5 D.R/TP
		R850	ORH4701D622	4.7K 1/10W 5 D.R/TP
		R851	ORH4701D622	4.7K 1/10W 5 D.R/TP
		R87	ORH1000D622	100 1/10W 5 D.R/TP
		R89	ORH1000D622	100 1/10W 5 D.R/TP
		R930	ORH3301D622	3.3K 1/10W 5 D.R/TP
		R931	ORH3301D622	3.3K 1/10W 5 D.R/TP
		R941	ORH1000D622	100 1/10W 5 D.R/TP
		R960	ORH1000D622	100 1/10W 5 D.R/TP
		R969	ORH1202D622	12K 1/10W 5 D.R/TP
		R971	ORH1502D622	15K 1/10W 5 D.R/TP
		R974	ORH4701D622	4.7K 1/10W 5 D.R/TP
		R976	ORH4701D622	4.7K 1/10W 5 D.R/TP
		L1003	ORH2200D622	220 1/10W 5 D.R/TP
		RA600	ORRZVTA001A	MNR-14-E0A-J-101 R OHM 100 O
		RA601	ORRZVTA001A	MNR-14-E0A-J-101 R OHM 100 O
		RA602	ORRZVTA001A	MNR-14-E0A-J-101 R OHM 100 O
		RA603	ORRZVTA001A	MNR-14-E0A-J-101 R OHM 100 O
		RA604	ORRZVTA001A	MNR-14-E0A-J-101 R OHM 100 O
		RA605	ORRZVTA001A	MNR-14-E0A-J-101 R OHM 100 O
		L303	ORH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		R1002	ORH1501D622	1.5K OHM 1 / 10 W 2012 5.00%
		R1011	ORH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		R1013	ORH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		R1015	ORH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		R1026	ORH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		R1105	ORH1001D622	1K OHM 1 / 10 W 2012 5.00% D
		R1108	ORH1001D622	1K OHM 1 / 10 W 2012 5.00% D
		R128	ORH1002D622	10K OHM 1 / 10 W 2012 5.00% D
		R129	ORH1002D622	10K OHM 1 / 10 W 2012 5.00% D
		R1290	ORH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		R1301	ORH1002D622	10K OHM 1 / 10 W 2012 5.00% D
		R1304	ORH1002D622	10K OHM 1 / 10 W 2012 5.00% D
		R1350	ORH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		R22	ORH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		R264	ORH1001D622	1K OHM 1 / 10 W 2012 5.00% D
		R265	ORH1001D622	1K OHM 1 / 10 W 2012 5.00% D
		R271	ORH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		R273	ORH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		R300	ORH1002D622	10K OHM 1 / 10 W 2012 5.00% D
		R301	ORH1002D622	10K OHM 1 / 10 W 2012 5.00% D
		R302	ORH1002D622	10K OHM 1 / 10 W 2012 5.00% D
		R304	ORH1002D622	10K OHM 1 / 10 W 2012 5.00% D
		R305	ORH1002D622	10K OHM 1 / 10 W 2012 5.00% D
		R306	ORH1002D622	10K OHM 1 / 10 W 2012 5.00% D
		R307	ORH1002D622	10K OHM 1 / 10 W 2012 5.00% D





DATE: 2004. 06.18.				
*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION
		R943	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
		R944	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
		R945	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
		R946	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
		R947	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
		R948	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
		R949	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
		R95	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
		R950	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
		R952	0RJ1002D677	10K OHM 1/10 W 5% 1608 R/TP
		R953	0RJ1002D677	10K OHM 1/10 W 5% 1608 R/TP
		R96	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
		R965	0RJ0222D677	22 OHM 1/10 W 5% 1608 R/TP
		R966	0RJ0222D677	22 OHM 1/10 W 5% 1608 R/TP
		R967	0RJ0222D677	22 OHM 1/10 W 5% 1608 R/TP
		R968	0RJ0222D677	22 OHM 1/10 W 5% 1608 R/TP
		R970	0RJ1001D677	1K OHM 1/10 W 5% 1608 R/TP
		R972	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
		R975	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
		R98	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
		R99	0RJ1000D677	100 OHM 1/10 W 5% 1608 R/TP
<b>OTHERs</b>				
		Z1000	6200QL3002F	"X6966M EPCOS ST SIP5K, 6200QL"
		P700	6612BBBHN6A	440062-1 AMP DVI INTERACED RI
		JA100	6612F00059C	KJA-SHS360LB KSD SHIELD 3.6PH
		SC1	381-091C	UPJ-R1-019 UGCOM 21PIN W/SHIE
		SC2	381-091C	UPJ-R1-019 UGCOM 21PIN W/SHIE
		X11	6202VDT002E	SX-1SMD SUNNY RADIAL 20250000
		X500	6202VDT002J	SX-1 SUNNY 13.500000MHZ +/- 5
		X900	6202VDT002B	SX-1 SUNNY SC14.3MHZ +/- 30 P
		IC900	6620F00017A	CCSD-32T-SM WOONYOUNG 32P PLCC
		TU1000	6700VS0003A	TAEW-G051D LG INOTEK MULTI VS
<b>KEY BOARD</b>				
		L1700	0LA0102K119	10UH K 2.3*3.4 TP
		R1700	0RN8200F409	820 1/6W 1% TA52
		R1701	0RN6200F409	620 1/6W 1% TA52
		R1702	0RN5100F409	510 1/6W 1 TA52
		R1703	0RN4300F409	430 OHM 1/6 W 1.00% TA52
		R1704	0RN3300F409	330 1/6W 1% TA52
		R1705	0RN2700F409	270 1/6W 1% TA52
		R1706	0RN2701F409	2.7K OHM 1/6 W 1.00% TA52
		SW1700	140-313A	TACT 2LEAD 100G(TA) LG C&D NO
		SW1701	140-313A	TACT 2LEAD 100G(TA) LG C&D NO
		SW1702	140-313A	TACT 2LEAD 100G(TA) LG C&D NO
		SW1703	140-313A	TACT 2LEAD 100G(TA) LG C&D NO
		SW1704	140-313A	TACT 2LEAD 100G(TA) LG C&D NO
		SW1705	140-313A	TACT 2LEAD 100G(TA) LG C&D NO
		SW1706	140-313A	TACT 2LEAD 100G(TA) LG C&D NO
<b>LED &amp; IR BOARD</b>				
		C1600	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		L1600	0LC1032101A	10UH 10% 3216 R/TC FI-C3216-1
		R1600	0RH3301D622	3.3K 1/10W 5 D.R/TP
		R1601	0RH2701D622	2.7K 1/10W 5 D.R/TP
		R1602	0RH2700D622	270 1/10W 5 D.R/TP
		R1603	0RH1001D622	1K OHM 1/10W 2012 5.00
DATE: 2004. 06.18.				
*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION
		R1604	0RH1001D622	1K OHM 1/10W 2012 5.00
		R1605	0RH1001D622	1K OHM 1/10W 2012 5.00
		Q1601	0TR387500AA	CHIP 2SC3875S(ALY)BK KEC
		Q1602	0TR387500AA	CHIP 2SC3875S(ALY)BK KEC
		Q1603	0TR387500AA	CHIP 2SC3875S(ALY)BK KEC
		TR1600	0TR150400BA	CHIP 2SA1504S(ASY) BK KEC --
		LED1600	0DLBE0138AA	BRIGHT LED ELECTRONICS BL-BUB
		SW1600	140-313A	TACT 2LEAD 100G(TA) LG C&D NO
		C1500	0CN1040K949	0.1M 50V Z F TA52
		L1500	0LA0102K119	10UH K 2.3*3.4 TP
		IR1500	6726TV0001A	TSOP4838SO1 VISHAY 38.0KHZ HO
<b>VIDEO BOARD</b>				
		C2006	0CN4710K519	470P 50V K B TA52
		C2007	0CN4710K519	470P 50V K B TA52
		R2001	0RD0752Q609	75 1/4W(3 5% TA52
		R2002	0RD0752Q609	75 1/4W(3 5% TA52
		R2003	0RD0752Q609	75 1/4W(3 5% TA52
		R2004	0RD0752Q609	75 1/4W(3 5% TA52
		R2005	0RD0752Q609	75 1/4W(3 5% TA52
		R2006	0RD4703Q609	470K 1/4W(3 5% TA52
		R2007	0RD4703Q609	470K 1/4W(3 5% TA52
		JA2000	6612J00060A	"PMJ016-07 PARK ELEC. RCA/DIN,"
		JA2001	380-336E	WA6013E PARKELEC RCA 1P WH GO
		JA2002	380-336F	WA6013E PARKELEC RCA RED 1P G







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