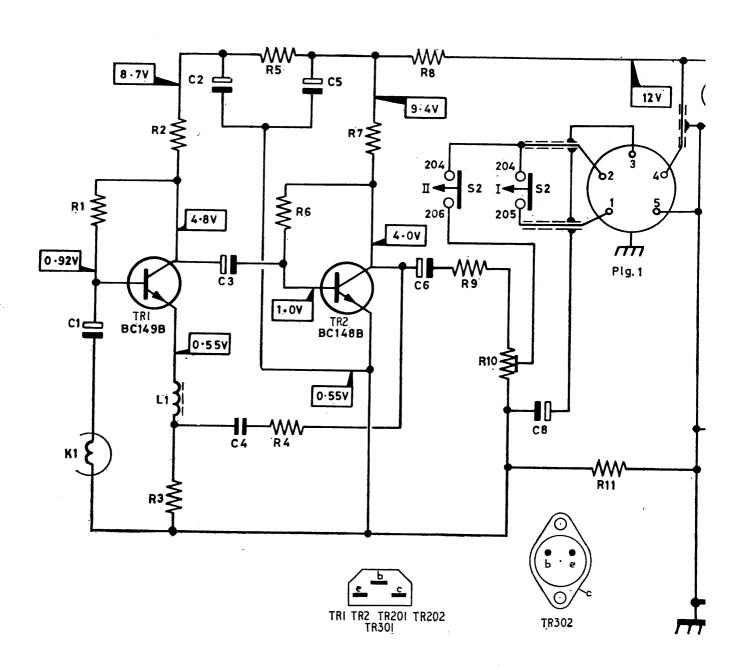
Philips N2600

1948

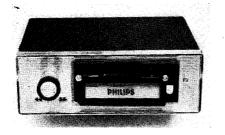
Car cassette tape player

| С | 1 | 2 3 | 5 | | 6 | wiener | 0 | |
|---|---|-----|-----|---|---|--------|---|---|
| R | 1 | 2 | 5 6 | 7 | 8 | 9 | 8 | |
| | | 3 | 4 | | | 10 | ı | 1 |



Vintage Service Data CD-Rom

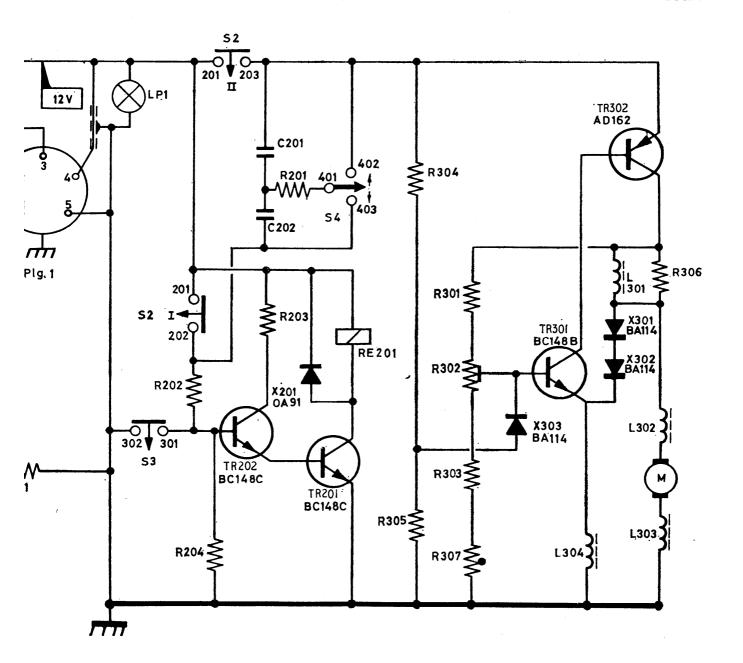
Electrical and Electronic Trader 21 August, 1970



| Appearance of the Philips N2600. |
|----------------------------------|
|----------------------------------|

| Resist | ors | | R301 | 3kΩ | В | C201 | 0·22µF | В | TR202 | BC148C | В |
|--------|--------------|---|--------|---------|---|--------|-----------|---|--------|---------|---|
| | | | R302 | 1kΩ | В | C202 | 0.22 µF | В | TR301 | BC148C | В |
| · R1 | 2·2MΩ | Α | R303 | 16kΩ | В | | | | TR302 | AD162 | c |
| R2 | 7·5kΩ | Α | R304 | 4·7kΩ | В | Induct | ors | | X201 | OA91 | B |
| R3 | 15Ω | Α | R305 | 2kΩ | В | | | | X301 | BA114 | B |
| R4 | 24kΩ | Α | R306 | 9⋅1Ω | В | L1 | | Α | X302 | BA114 | В |
| R5 | 1·2kΩ | Α | R307 | _ | В | L301 | 4.6Ω | В | X303 | BA114 | В |
| R6 | 1·2MΩ | Α | | | | L302 | | В | | | _ |
| R7 | 10kΩ | Α | Capaci | tors | | L303 | | В | | | |
| R8 | 2·2kΩ | Α | | | | L304 | 82Ω | В | Miscel | laneous | |
| R9 | 18kΩ | Α | C1 | 2·5µF | Α | K1 | 33Ω | С | | | |
| R10 | 100kΩ | Α | C2 | 12·5μF | Α | | | | RE201 | 190Ω | С |
| R11 | 470Ω | Α | C3 | 2·5μF | Α | Semic | onductors | | S2 | | C |
| R201 | 2kΩ | В | C4 | 4,700pF | Α | | | | S3 | | Ċ |
| R202 | 2·2MΩ | В | C5 | 125µF | Α | TR1 | BC149B | Α | S4 | | Ċ |
| R203 | 4·7kΩ | В | C6 | 2·5µF | Α | TR2 | BC148B | Α | Plg1 | _ | Ċ |
| R204 | $4.7M\Omega$ | В | C8 | 80μF | Α | TR201 | BC148C | В | | 9V 50mA | č |
| | | | | | | | | | | | |

| | 20 | 1 202 | | | С |
|-----|-----|-------|-----------------|-----|-------------|
| | | 201 | 304 301 | 306 | Ь |
| 202 | 204 | 203 | 305 302 303 307 | 1 | \prod_{u} |



Electrical and Electronic Trader 21 August, 1970

1948 Philips N2600

Introduction

Philips N2600 is a twin track tape cassette player for use in a car, incorporating six transistors and four diodes. The unit is designed to be used in combination with a car radio, audio amplification of the tape recording being carried out by the a.f. stages of the radio, for reproduction by the radio loudspeaker. Automatic switching from cassette reproduction to normal radio output is featured, operated by the cassette position. A notable feature is the circuit incorporated for regulating the motor speed against changes in supply voltage. Tape speed is 4.75cm/sec (13in/sec). Supply voltage is 11-16V with negative earth, maximum current consumption is 140mA.

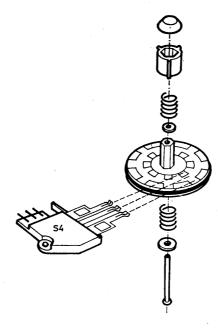
Output voltage is 500mV into $20\text{k}\Omega$ and frequency range is 60Hz to 10kHz $\pm 3\text{dB}$. An automatic stop mechanism is fitted which has been re-designed since the model was released, to prevent tape spillage. The circuit and description are for the modified model which is factory coded WRO2. This Service Sheet should be used in conjunction with Service Sheet 1952.

Circuit operation with tape cassette down

When the cassette is placed into position contacts 201 and 203 of \$2 are closed and a 12V supply is fed to both pre-amplifiers TR1 and TR2, and also to the motor and associated speed regulator circuit.

Signals induced into the play-back head K1 are fed via capacitor C1 $(2.5\mu F)$ to the base of the first pre-amplifier transistor TR1.

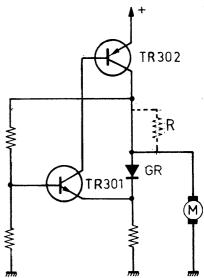
Audio voltages developed across R2 are coupled by C3 $(2\cdot 5\mu F)$ to the base of the second pre-amplifier transistor TR2. Signals across collector load resistor R7 are fed via C6, R9 and pre-set sensitivity control R10 to C8 which



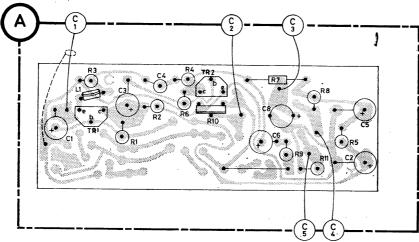
connects to the bottom end of the radio volume control via Pin 3 of the five pin DIN plug 1. Frequency compensation is effected by selective feedback loop R4, C4 and L1. The wiper of R10 is connected via contacts 204 and 206 of S2 to the top of the volume control via Pin 2 of Plug 1. The signal is then amplified by the a.f. circuits of the radio and fed to the loudspeaker in the normal way.

Automatic stop circuit. - A printed track is fitted to the right-hand turntable. S4 is mounted so that its three contact blades press on this track and contact 401 is connected to contacts 402 and 403 alternately as the turntable rotates. With the unit connected to a supply and the cassette carrier up, contacts 201, 202 of \$2 are closed. The base of transistor TR202 receives a positive potential causing TR202 and TR201 to conduct, and relay RE201 is energized. If now the cassette carrier is depressed the motor supply is completed via contacts 201, 203 of S2 and contacts 201, 202 are

opened. The revolving turntable switches contact 401 of \$4 between contacts 402 and 403. When 401, 402 are made, C202 is charged via R201 and R202, keeping the base of TR202 sufficiently positive to maintain RE201 in its closed position. At the same time C201 will discharge via R201. Next, contacts 401, 403 are connected. C201 is charged via R201 and R202, C202 is discharged via R201, again maintaining RE201 in its closed state. Since \$4 operates quickly, the base of TR202 remains virtually at a constant positive potential while the tape is revolving, and RE201 remains energized, latching the cassette carrier down in the playing position. Should the turntable (67) stop revolving, because of jamming due to tape spillage, or because the end of the tape is reached, \$4 will remain in one of two positions. Depending on the position the charge on C201 or C202 will leak away in approximately one second and the potential at the base of TR202 fall proportionally so that relay RE201 becomes de-energized and the cassette carrier is released. As a result contacts 201 and 202 (S2) are closed so that relay RE201 is again energized and another cassette can be played immediately.



The cassette carrier can be released at any time by pressing the lever situated beneath the carrier holder, thus actuating switch \$3. Contacts 301/301 of S3 are closed thereby earthing the base of transistor TR202. This discharges the base potential on TR201 sufficiently for relay RE201 to become de-energized, releasing the cassette holder. When the motor load increases, the motor current also increases, thus causing a larger voltage drop across the motor. If the voltage across the motor does not increase, the counter-e.m.f. will decrease, resulting in a lower speed. To counteract this, the voltage across the motor will have to increase, depending on the motor load. This is effected by adding a resistor R, as shown in the illustration, and removing the link.



Pre-amplifier panel viewed from component side.

Circuit Adjustments

Equipment required. – An electronic voltmeter to read up to 1000mV at 10kHz and 25V dc. An audio signal generator covering the frequency range 0-10kHz at 500mV. Two 100k Ω and one 100 Ω resistors.

Playback sensitivity – to check proceed as follows:

- 1. Turn R10 to maximum.
- 2.- Unsolder the sheath of the screened lead to the playback head.
- 3.- Connect a 100Ω resistor in series with the sheath and the playback head.
- 4.- Connect a $100k\Omega$ resistor across pins 2 and 3 of the DIN output plug.
- 5. Couple an electronic voltmeter set to read 1000mV across pins 2 and 3 of the DIN plug.
- 6.- Feed in a 250Hz signal at 180mV via a 100K Ω to the junction of the 100 Ω resistor and the playback head.

7. – The output on the electronic meter should be not less than 650mV.

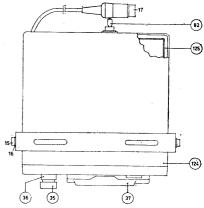
Frequency response check – proceed as in 1 to 5 above. Apply a 1kHz signal of $50\text{mV}\pm1\text{dB}$ via a $100\text{k}\Omega$ resistor to the junction of the 100Ω resistor and the playback head. The output should be 85mV. Outputs at other frequencies should be as tabled:

| Frequency Setting | Output voltage |
|-------------------|---------------------------------|
| 62·5Hz | $320 \text{mV} \pm 2 \text{dB}$ |
| 125Hz | 285mV±1·5dB |
| 250Hz | $215 \text{mV} \pm 1 \text{dB}$ |
| 4kHz | 55mV \pm 1dB |
| 10kHz | 45mV \pm 1dB |

Note: – all voltages were measured with respect to battery negative and an input voltage of 12V.

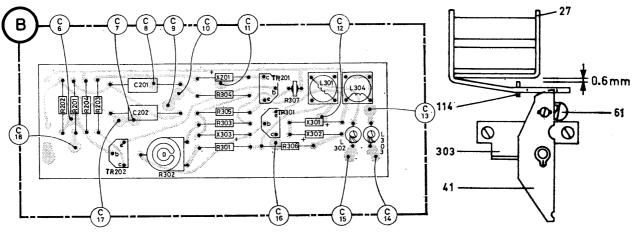
Transistor analysis

Voltages shown on the circuit diagram were obtained from information supplied by the manufacturers. They were measured with a $100k\Omega/V$ sensitivity meter and are positive with respect to chassis.



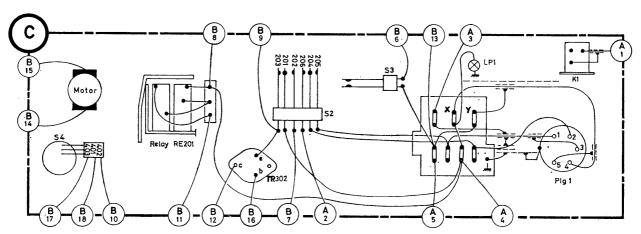
Dismantling procedure

Disconnect the main lead and remove the mounting bracket by loosening the 4 screws (Item 15). Pull off control knobs (items 35, 36). Loosen the two screws (item 38) and remove cover (item 37). Loosen screw (item 120) and nut (item 34) so that front plate (item 122) can be removed. Loosen the three clamping rings (item 121) holding cabinet halves together, then separate halves.



Motor control and automatic stop panel viewed from component side.

Relay adjustment.



Note: for positive chassis operation connections X and Y should be transposed.

Philips N2600

1952

Car cassette tape player

Introduction

Mechanical details and adjustments applicable to the Philips N2600 are given in this *Service Sheet*, which is a continuation of, and should be used in conjunction with, *Service Sheet* 1948.

Replacement of cord 31. — Remove cover plate 322 from the motor housing by loosening the two screws 33. Remove ower-bearing bracket 314 by loosening he two screws 33 (watch thrust bearing 73). The cord can then be replaced. When refitting the cord, make sure that it does not become greasy.

Replacement of cord 104. – Remove the lower-bearing bracket 314 by loosening screw 33 (watch thrust bearing 73), remove tension spring 49 and disconnect cord 31 from the flywheel. The cord 31 can now be pulled out from underneath bracket 101.

Replacement of flywheel 72 – Remove lower-bearing bracket 314 by loosening the screw 33 (watch thrust bearing 73) then disconnect both cords from the flywheel. The flywheel can then simply be replaced.

Checking the height adjustment of the flywheel. — When mounting lower-bearing bracket 314, make sure that the cord grooves of the flywheel are level ith those of the motor pulley and drive ller 93. The height of the flywheel can be adjusted with the aid of screw 75.

Replacement of drive roller 93. — Remove ring 48 for fixing bracket 101, disconnect tension spring 49 then remove ring 68 for fixing drive roller 93. Bracket 101 can now be removed. Disconnect cord 104 from the drive roller and remove drive roller (take out via opening between brackets 312 and 319).

Replacement of idler wheel 96. — Remove ring 48 for fixing bracket 101, rings 68 for fixing 93 and 96. Disconnect tension spring 49 then remove bracket 101 and bracket 97. Idler wheel 96 can then be replaced.

Replacement of rubber idler 108.
Remove the flywheel, unhook tension spring 91 and loosen clamping ring 3 for fixing lever 111. Lever 111, bracket 110 and idler 108 can all be removed

together. Remove ring 109, idler 108 can now be replaced.

Replacement of control bracket 88. – Remove cover plates 57 and 58 from the cassette compartment, and metal strip 320. Disconnect clamping spring 8, remove spring 87 and guide 60. The complete bracket with pressure roller, playback head and brake spring can now be taken out of the recorder.

Replacement of brake spring 81 (Fig. 2) – Remove the complete control bracket 88 from the recorder, then cut off the old and the new brake spring as shown in Fig. 2. The brake spring is provided with two holes. Place the new spring on the old one so that the holes coincide exactly. The old and the new spring can now be soldered together.

Replacement of slide 42, spring 43 and disc 44. – Remove tension spring 40, clamping ring 3 and tension spring 62. Lever 41 can now be removed. Loosen screws 33 so that bracket 303 can be removed. After this, 42, 43 and 44 can be replaced.

Replacement of the turntables 64 and 67.

- Remove cover plates 57 and 58 from the cassette compartment and the covers 66. The turntables can now be replaced.

Replacement of the flywheel bearing 90.

Remove the flywheel, then loosen screws 89 and 7 then remove rings 18 and neoprene ring 84. The flywheel bearing can now be removed. After refitting the bearing readjust it so that the shaft of the flywheel is perpendicular to the direction of tape transport. The front of the bearing bushing is ground off slightly at the bottom so that the bushing will be slanted slightly when screw 7 is tightened.

With the aid of screw 89, the bushing can be positioned straight again because the neoprene ring 84 can be pushed in.

For further adjustment of the flywheel, see Mechanical adjustments.

Mechanical checks and adjustments

Pressure roller lever (Fig. 4). – The force required for pulling pressure roller 83 just clear of the capstan in position

playback should be between 150 and 190gm.

This force can be adjusted by hooking the end of torsion spring 86 into a different hole.

In position playback, the clearance between pressure-roller lever 85 and tag A should be approximately 0.3mm. This can be adjusted by bending the bracket 312. The pressure roller should come 1 to 2mm clear of the capstan in case of fast winding.

This clearance can be adjusted with the aid of bracket 312.

Rubber idler 108 (Fig. 5). - Before carrying out this check, check the previous adjustment. In position playback, the clearance between lever 111 of the rubber idler and the tag 88 should be 1 to 2mm. This can be adjusted by bending the tag. In case of fast winding, lever 111 of the rubber idler should turn more than 1mm in the direction of the arrow. Brake bracket 81 (Fig. 6). - In position playback, the felt on the brake bracket should press against the front turntable with a force of approximately 30gm This can be adjusted by bending the brake bracket.

Friction clutch. - It may occur that the tape is wound irregularly or not wound at all in the cassette. The tape coming from the capstan may then be damaged. This fault may be due to one, or both, of the following two causes: a. Insufficient winding friction, or b. excessive friction in the cassette. To establish the cause of the fault, first measure the torque of the winding friction. Insert a test cassette into the recorder. Switch on the recorder and check that the torque of the friction clutch is between 30 and 50gm/cm. If the torque of the friction clutch is too low, first measure the force of pulley 108 against turntable 67. This force, measured at the spindle of the pulley, should be between 90 and 110gm. If this force is correct, while the torque

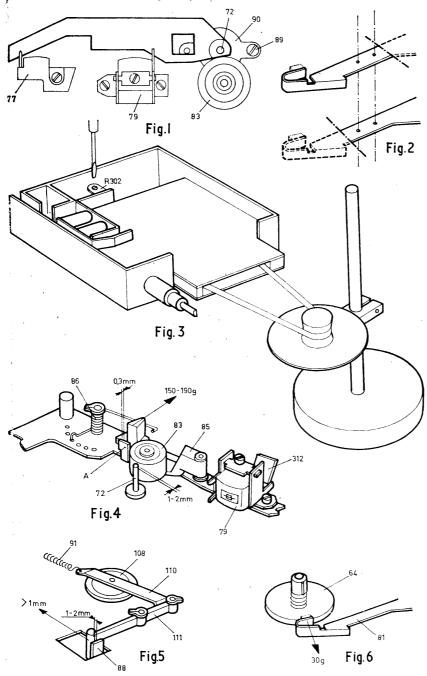
Flywheel adjustment. – Because the tape guide, the playback head and the pressure roller of the N2600 are always

of the friction clutch still is too low,

After replacement, check the friction

replace the friction clutch.

clutch again.



aligned, the capstan is the only component for adjusting tape transport. This capstan should be perpendicular to the direction of tape transport. This is effected by means of an adjusting jig available from Philips, part No. 4822 402 60245.

Adjustment. — Remove the cover 57 from the cassette compartment and set the recorder to position playback. While pulling back the pressure roller, slide the jig over the capstan. The jig should then slide into the tape guides without any friction (see Fig. 1). If this is not so, the position of the capstan can be readjusted with the aid of screw 89.

Tape-speed check 1

The tape-speed should be checked with the aid of a test tape on which a

400Hz signal is modulated at intervals of 4.75 meters.

Insert the cassette with test tape. Set the recorder to position playback. The time lapsing between two 400Hz signals should be between 98 and 102 secs. If this time is less than 98sec, the speed is too high, while it is too low if this time exceeds 102secs.

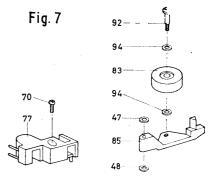
In the latter case, the friction of one or more of the recorder parts probably is too high, i.e. the pressure roller, winding friction, flywheel or turntable. These parts should then be cleaned and lubricated again.

If the speed is still too high or too low after that, adjust with **R302.**

This method of checking is rather timeconsuming, so the following method is recommended. Tape-speed check 2 (Fig. 3)
Open a cassette at one side, pull out
the tape via this opening. Take the
recorder out of the cabinet and insert
the cassette. Position a stroboscopic
disc (code number 4822 395 90001 for
50Hz and 4822 395 90002 for 60Hz)
next to the recorder and feed the tape
alongside the disc.

If the recorder is switched on, it can be read direct from the disc whether the speed is too high or too low.

If the speed is too low, it may be due to excess friction of the pressure roller, winding friction, flywheel or turntables. Clean and lubricate these parts again. If the speed is still not correct, it can be adjusted with **R302**. The time required for fast rewinding of a full cassette should be less than 60secs.



Production changes

1. – Neoprene ring 84, which serves for the adjustment of the flywheel, has been replaced by a pressure spring. Fixing screw 7 for bearing 90 is changed to 2 x 8mm.

2. – Slide 76 was secured with stud 71. 3. – Turntables 64 and 67 will be supplied without pressure spring 63 and

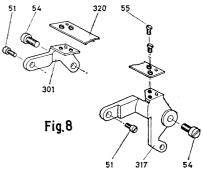
locating spigot 59. These parts are

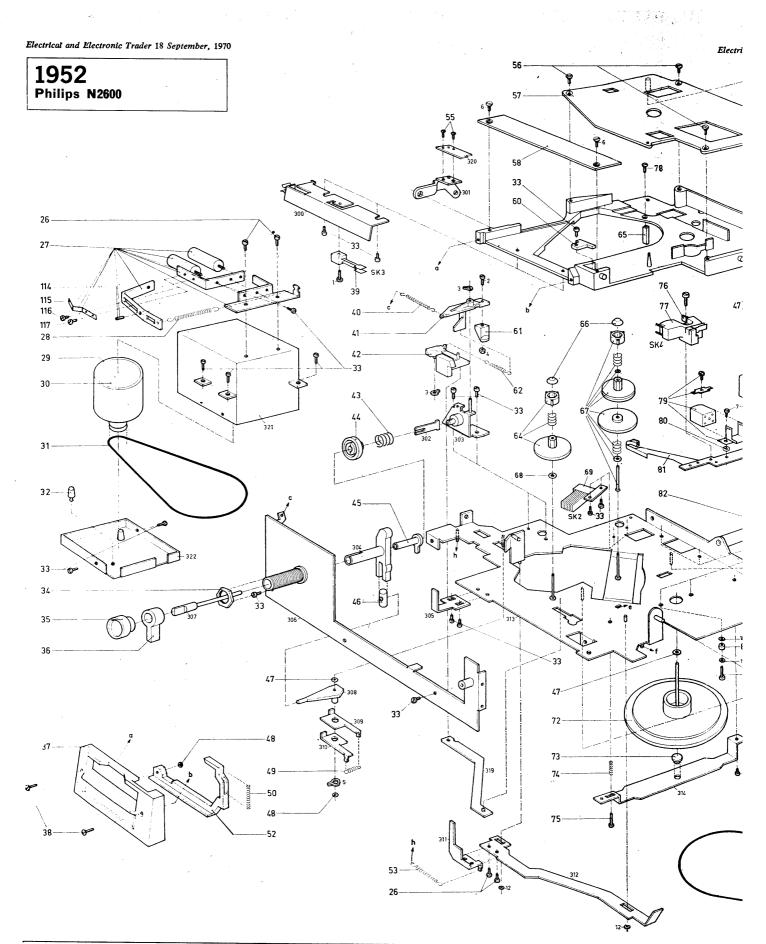
available separately.

4. – The pressure roller 83 and pressure roller lever 85 have been modified to enable the roller to be secured with a special screw 92 and washer 94, see Fig. 7. The original type rollers and levers are no longer available; consequently, if an old type roller or lever is required, both items must be replaced.

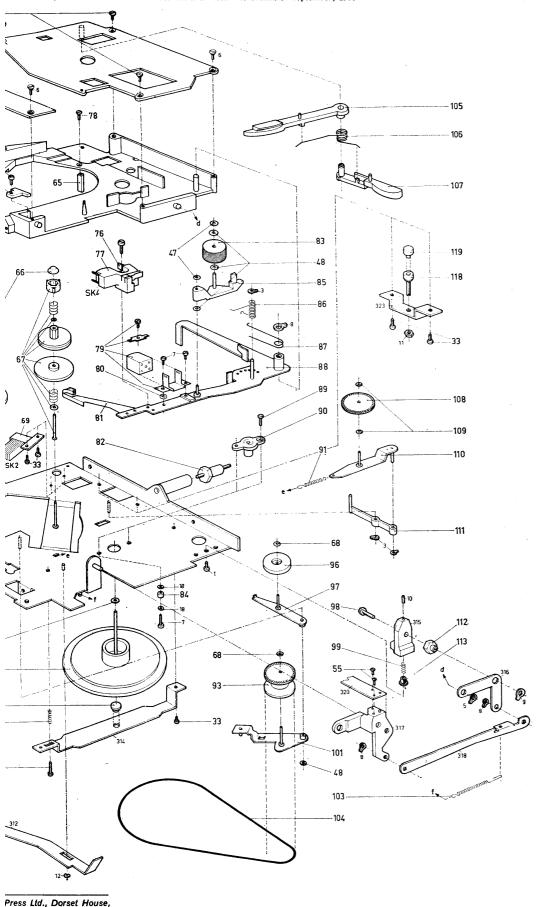
5. – The hinge brackets for the cassette compartment, 301 and 317 will be secured with special screws 51 and 54, see Fig. 8.

On models with factory coding 'WR02': **SK4** is a different type and is not supplied with or fitted to tape guide 77. The fixing screw for **SK4** is 2.5 x 4mm.





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1tem Description
1 screw (3 x 10mm)
2 screw (2 x 8 mm)
3 clamping ring (3mm)
4 nut (M2)
5 clamping ring (5mm)
6 counter-sunk screw (2 x 6mm)
7 screw (2 x 6mm)
8 clamping ring (4mm)
9 clamping ring (6mm)
10 screw (3 x 10mm)
11 nut (M3)
12 clamping ring 10 11 12 nut (M3) clamping ring screw (5 x 8mm) circlip (5mm) plug (6-pole) ring (2mm) screw (2.5 x 6mm) direct current relay tension spring 15 16 17 18 26 27 28 29 30 31 32 33 34 35 36 37 38 tension spring rubber grommet motor drive cord spacer for lid screw (2.5 x 4mm) nut (M10) knob knob cover ornamental screw 39 40 41 42 43 44 45 46 47 48 49 50 55 55 56 switch (SK3) tension spring lever slide pressure spring disc pipe guide pin ring ring tension spring pressure spring ejector button tension spring
counter-sunk screw (2·5 x 4mm)
counter-sunk screw (2·5 x 6 mm)
lid for cassette compartment 57 58 60 61 62 64 65 66 67 68 lid lid guide cam tension spring turntable cam for switch cap for turntable turntable ring switch (SK2) flywheel 69 72 73 74 75 76 77 78 79 80 flywheel
thrust bearing
pressure spring
screw (2·5 x 10mm)
slide in tape guide
tape guide with switch (SK4)
self-tapping screw (2 x §in)
playback head ring brake spring with felt 81 82 83 84 spacing bolt pressure roller ring pressure-roller lever torsion spring pressure-roller lever 85 86 87 88 89 torsion spring lever set-screw for flywheel (2.5 x 4mm) 90 91 93 96 97 98 99 101 103 104 105 106 107 flywheel bearing tension spring drive roller idler wheel bracket screw pressure spring bracket tension spring cord lever torsion spring lever idler wheel ring bracket lever 108 109 110 111 112 nut 113 114 115 116 117 nut screw (2.5 x 10mm) bracket screw (1.6 x 3mm) screw (1.6 x 3mm) set-screw buffer 120 screw