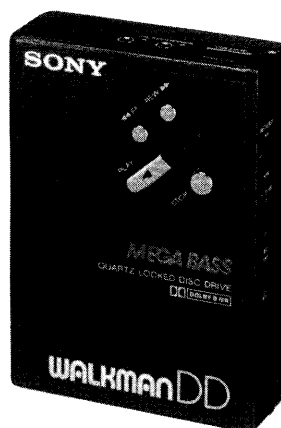



WM-DD30

SERVICE MANUAL

*AEP Model
UK Model*



Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.

"DOLBY" and the double-D symbol  are trademarks of Dolby Laboratories Licensing Corporation.

Model Name	Using Similar Mechanism	WM-DD
Tape Transport Mechanism Type		MT-WMDD30-24

SPECIFICATIONS

Frequency response
40 – 15,000 Hz

Wow and flutter
± 0.13% (DIN)
0.08% WRMS (NAB)

Power output
Headphones:
10 mW + 10 mW (at 10% harmonic distortion)
load impedance 32 ohms
at DC operation

Outputs
Two HEADPHONES jacks (stereo minijacks)
load impedance 8 – 300 ohms

Power requirements
3 V DC, two R6 (size AA) batteries
DC IN 3 V jack accepts:
EBP-500B battery case (optional) for use on
two R20 (size D) batteries
AC-D2M AC power adaptor (optional) for use
on 220 V AC, 50 Hz
DCC-70 car battery cord (optional) for use with 12 V car battery

Battery life

Batteries	Continuous playback hours
Sony batteries SUM-3 (NS)	Approx. 4
Sony alkaline batteries AM3 (N)	Approx. 9

For maximum performance we recommend the use of alkaline batteries.

Dimensions

Approx. 79.7 × 110 × 32.8 mm (w/h/d)
(3¹/₄ × 4³/₈ × 1⁵/₁₆ inches)
incl. projecting parts and controls

Weight

Approx. 290 g (10.3 oz) incl. batteries,
not incl. other accessories

Accessories supplied

Stereo headphones (1)
Carrying case (1)
Battery tube (1)

Design and specifications subject to change without notice.

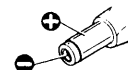
Note

This appliance conforms with EEC Directives 76/889 and 82/499 regarding interference suppression.

Optional Accessories

AC power adaptor AC-D2M
Battery case EBP-500B
Car battery cord DCC-70

Note: If a car battery cord or an AC power adaptor not manufactured by Sony is used, a fuse must be installed in the battery cord or the AC power adaptor and the polarity of the plug must be as illustrated.



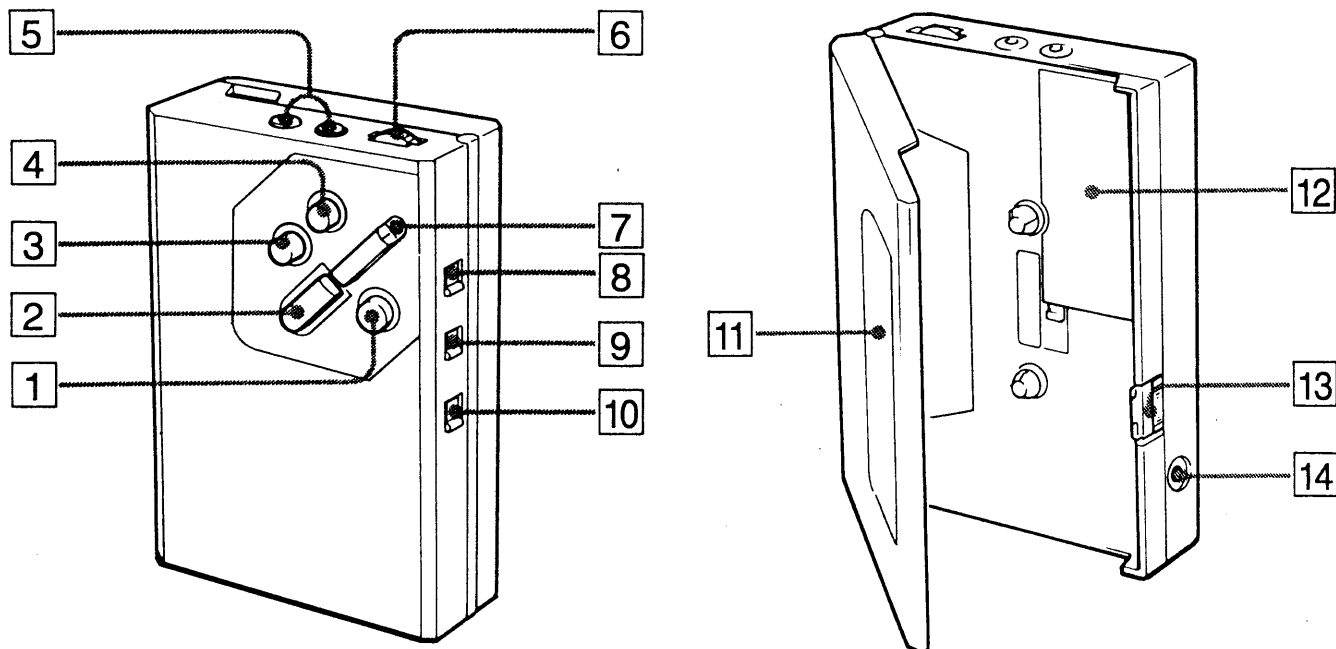
FEATURES

- **Disc Drive system** assures accurate and stable tape transport, greatly reducing wow and flutter.
- **Dolby NR* system** reduces tape hiss noise.
- **Two HEADPHONES jacks** allow two persons to listen to tape playback together.
- **The MEGA BASS selector** for heavy and powerful Mega bass sound

STEREO CASSETTE PLAYER
SONY®

SECTION 1 GENERAL

Parts Identification



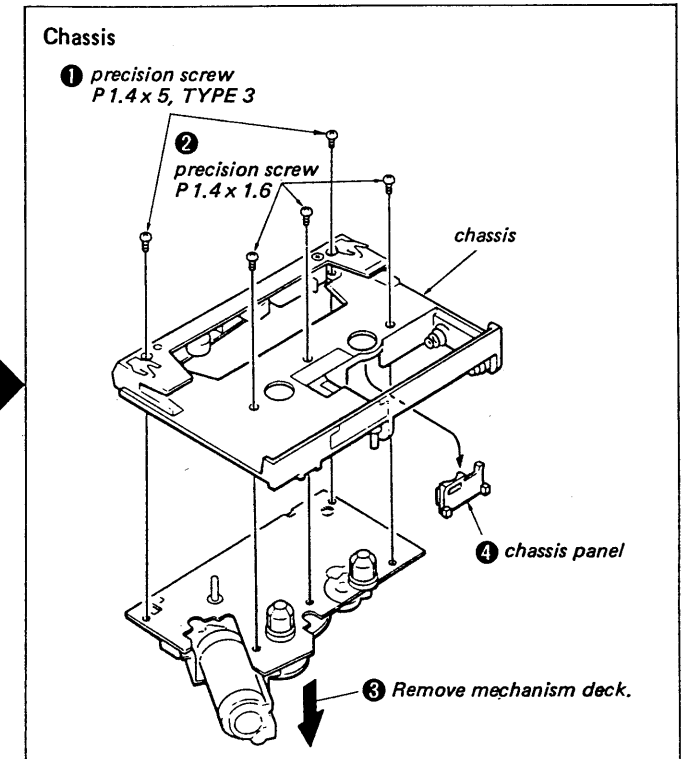
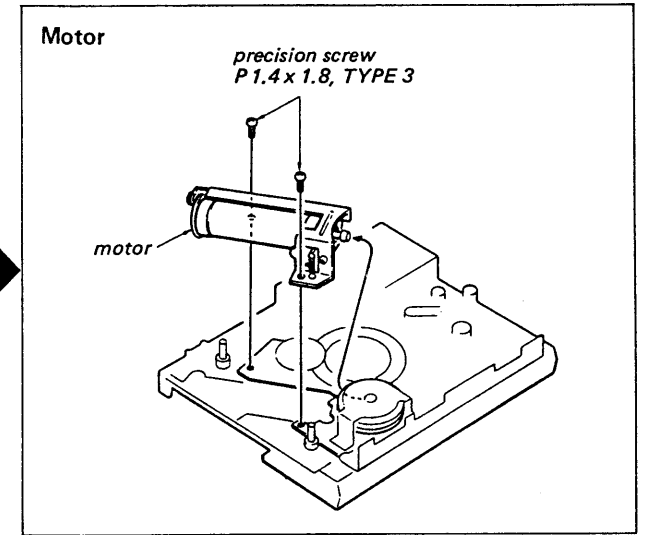
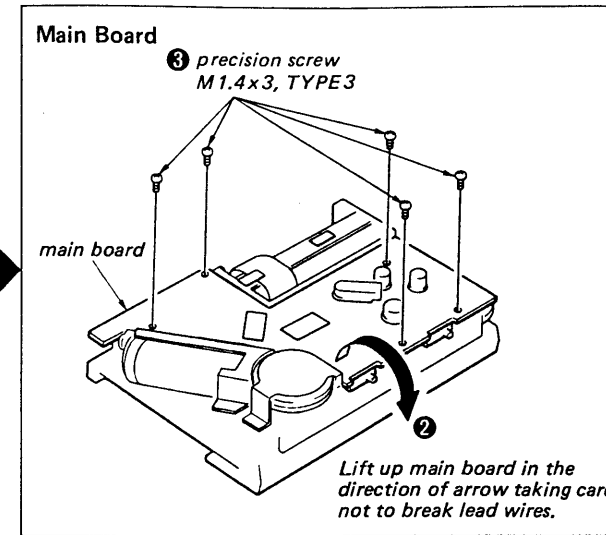
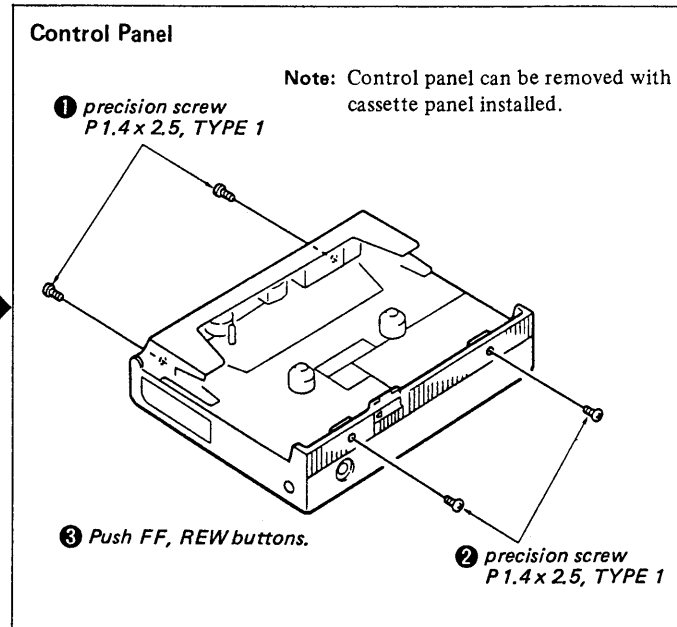
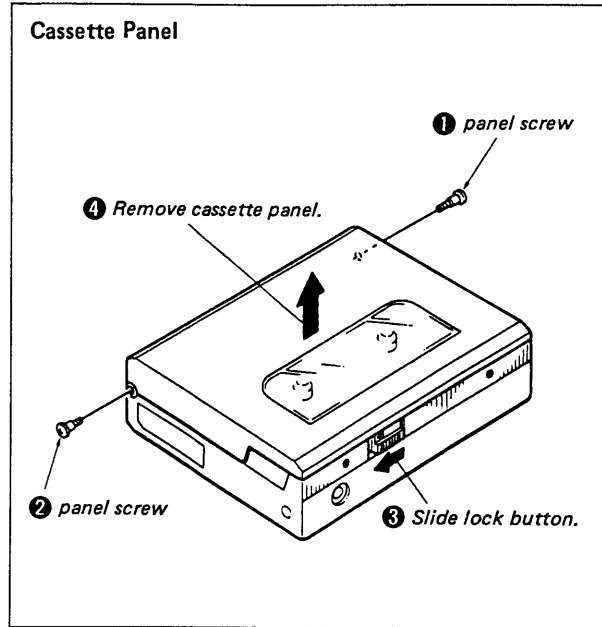
- 1 ■ STOP button
- 2 ◀ PLAY button
- 3 ◀◀ FF (fast forward) button
- 4 REW ▶▶ (rewind) button
- 5 HEADPHONES jacks (stereo minijacks)
- 6 VOLUME control
- 7 BATTERY indicator
- 8 MEGA BASS selector
- 9 DOLBY NR switch
- 10 TAPE selector
- 11 Cassette holder
- 12 Battery compartment lid
- 13 OPEN button
- 14 DC IN 3 V (external power input) jack

Note:

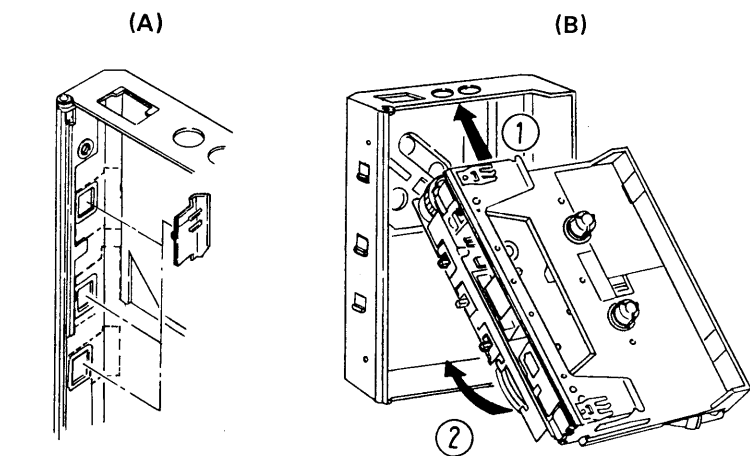
MECHANICAL OPERATION in this set is the same as that of model WM-DD, so refer to WM-DD service manual previously issued for MECHANICAL OPERATION.

SECTION 2 DISASSEMBLY

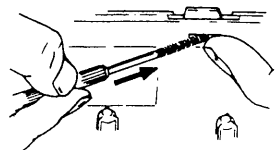
Note: Follow the disassembly procedure in the numerical order given.



Note for reassembling:



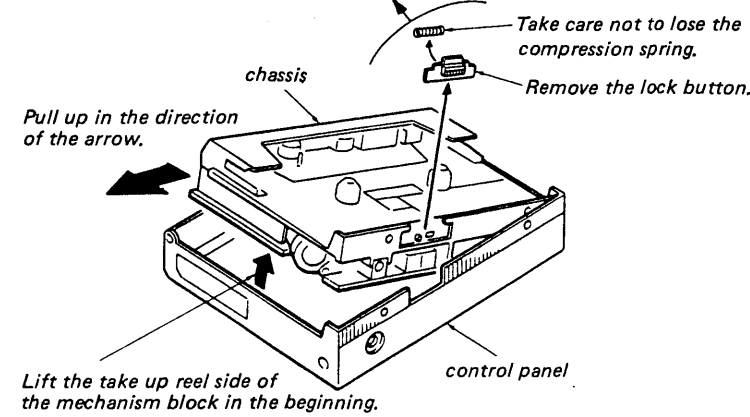
(Installing the compression spring)



- A) Insert the portion (A) of DOLBY BUTTON and TAPE BUTTON into the slit as shown.
B) Set the control panel up. Set DOLBY SWITCH and TAPE SWITCH on the main board at OFF position and METAL. Then put the mechanical unit into the control panel following the numbers ① and ②.

Chassis

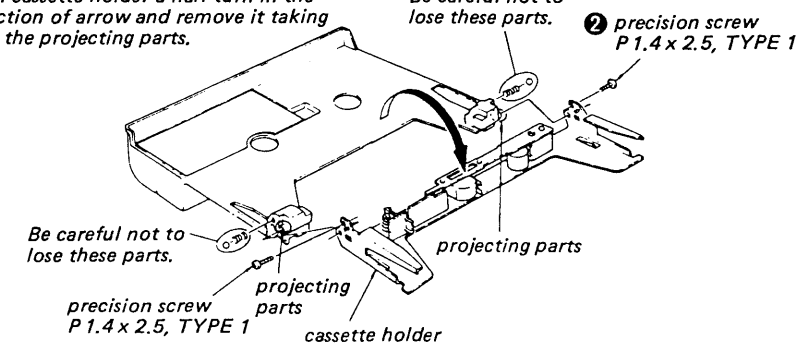
Note for reassembling:



Cassette holder

Turn cassette holder a half turn in the direction of arrow and remove it taking care the projecting parts.

Be careful not to lose these parts.



Pinch roller and head can be replaced.

SECTION 3 ADJUSTMENTS

PRECAUTION

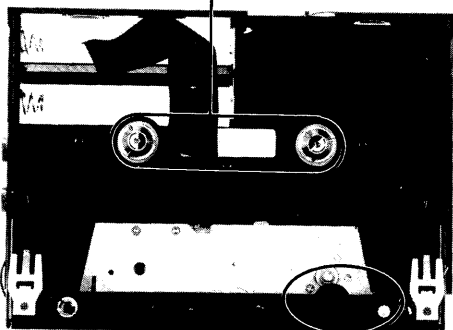
1. Clean the following parts with a denatured-alcohol-moistened swab:
 - playback head
 - capstan
 - pinch roller
2. Demagnetize the playback head with a head demagnetizer.
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply suitable locking compound to the parts adjusted.
5. The adjustments should be performed with the rated power supply voltage unless otherwise noted.

3-1. MECHANICAL ADJUSTMENT

Torque Measurement

Perform with 2.5 V DC power.

	Torque meter	Meter reading
FWD	CQ-102C	22 – 46 g·cm (0.3 – 0.63 oz·inch)
FF, REW	CQ-201B	More than 65 g·cm (More than 9.04 oz·inch)
Back Tension	CQ-102C	1 – 3.5 g·cm (0.01 – 0.05 oz·inch)
Tape Pulling Force	CQ-403	More than 80 g·cm (More than 11.12 oz·inch)



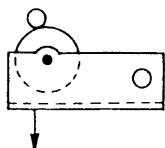
Pinch Roller Pressure Adjustment

— Playback Mode —

1. Pull the spring scale in the direction shown by the arrow.
2. Slowly return the pinch roller and read the spring scale just when the pinch roller starts rotating.

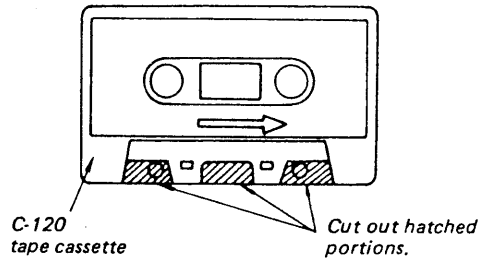
Specification:

$170 \pm 20 \text{ g}$ (5.3 ~ 6.7 oz)

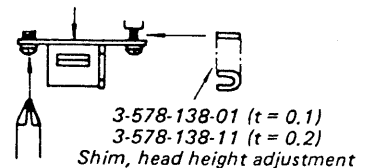
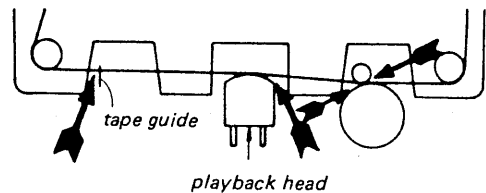


Head Height Adjustment

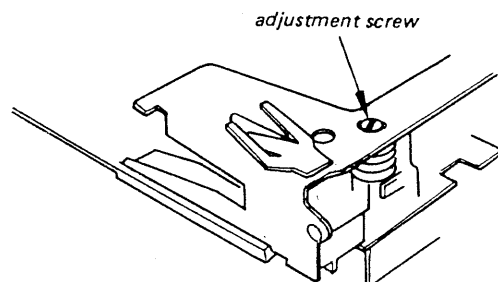
1. Prepare an adjustment cassette as shown below.



2. In playback mode and viewing from the front, adjust the head heights to eliminate tape curl and tape twist at portions shown by the arrow.

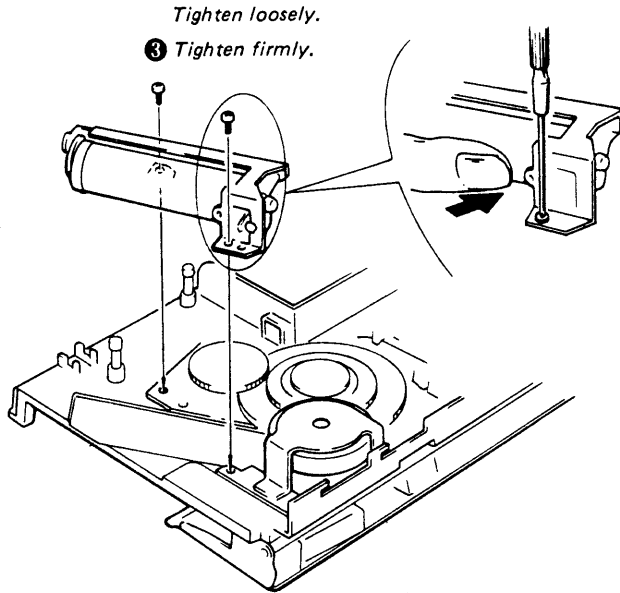


3. If necessary, adjust the height of the tape-guide by turning the adjustment screw.



4. Apply locking compound on adjustment screw.

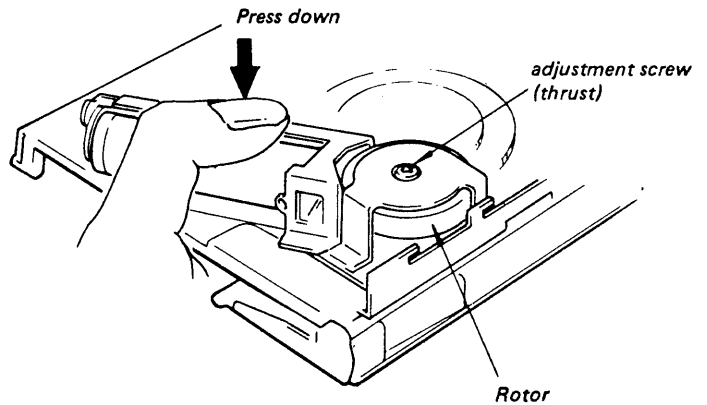
3-1-1. Motor section installation



- ① Tighten screw loosely.
- ② Tighten screw while pressing the motor section lightly in the direction of the arrow.
- ③ Tighten the screw.

3-1-2. Wow & flutter and motor position

1. Adjust with the adjustment screw so that rotor thrust play is within 0.1mm. (When confirming play, press motor down so that the motor pulley and rotor rubber section do not touch.)
2. Wow & flutter adjustment

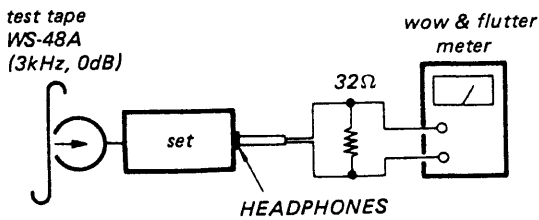


Setting:

- Power supply voltage: 2.5V
- Tape: Adjust by using end portion of tape.
- VOLUME control: mechanical mid
- TAPE SELECT switch: NORM
- DOLBY NR switch : OFF
- MEGABASS switch : NORM

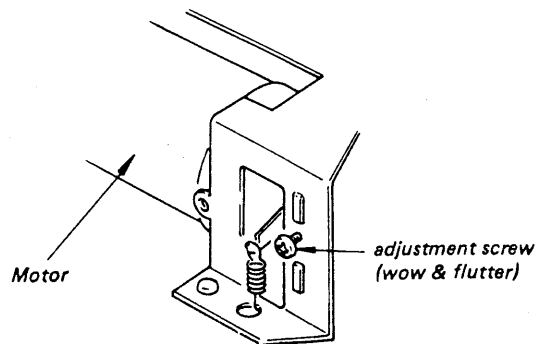
Procedure:

- ① Mode: playback



Turn the adjustment screw so that the wow and flutter meter reads minimum (less than 0.13% W-RMS).

- ② At 3.6V power supply voltage, confirm normal FWD operation.
- ③ When ① and ② are not satisfied, repeat adjustment again starting with "Motor Section Installation".



3-2. ELECTRICAL ADJUSTMENTS

Tape Speed Adjustment

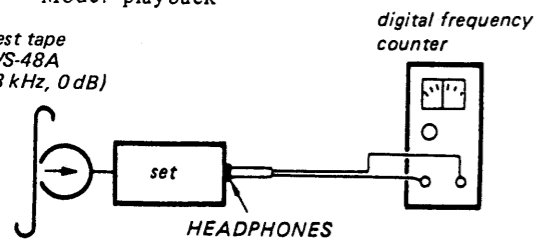
Setting:

VOLUME control: mechanical mid
 TAPE SELECT switch: NORM
 DOLBY NR switch: OFF
 MEGABASS switch: NORM

Procedure:

Mode: playback

test tape
 WS-48A
 (3 kHz, 0 dB)



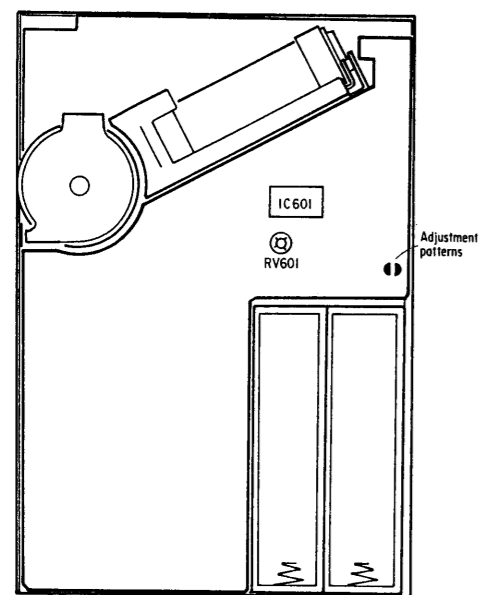
1. Open the solder bridge shown below.
2. Turn RV601 so that frequency reading becomes in 3090 Hz \pm 10 Hz. (at the ending part of the test tape)
3. Resolder the adjustment patterns opened in step 2 above. Now frequency reading should become in 3000 Hz \pm 9 Hz.

Specification:

Digital frequency counter
3000 Hz \pm 9 Hz

Adjustment Location:

— main board —



Playback Head Azimuth Adjustment

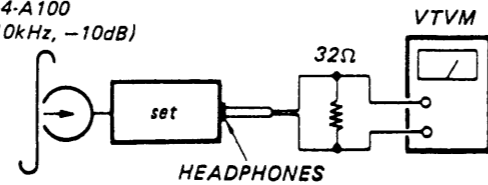
Setting:

VOLUME control: mechanical mid
 TAPE SELECT switch: NORM
 DOLBY NR switch: OFF
 MEGABASS switch: NORM

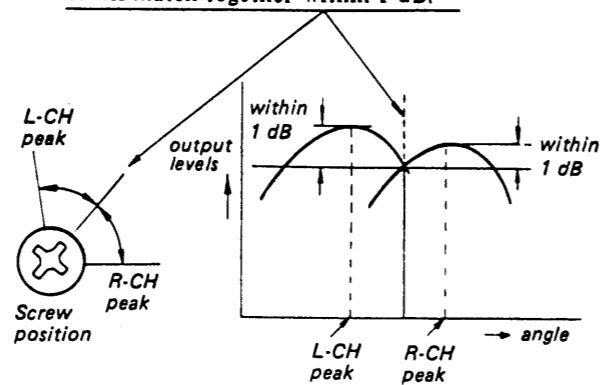
Procedure:

1. Mode: playback

test tape
 P-4-A100
 (10 kHz, -10 dB)

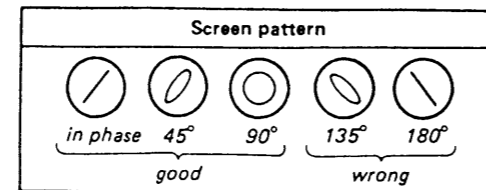
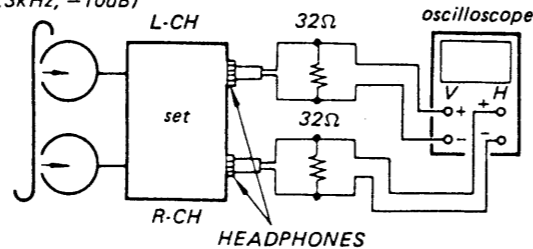


2. Turn the adjustment screw for the maximum output levels. If these levels do not match, turn the adjustment screw until both of output levels match together within 1 dB.

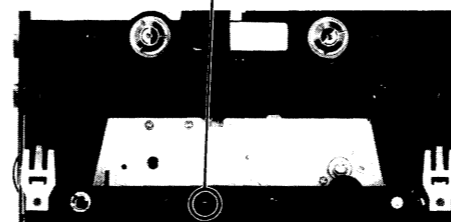


3. Phase Check
 Mode: playback

test tape
 P-4-A063
 (6.3 kHz, -10 dB)

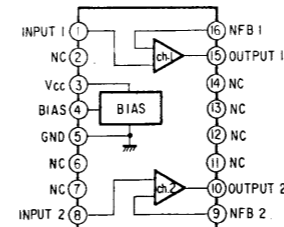


Adjustment Location: adjustment screw

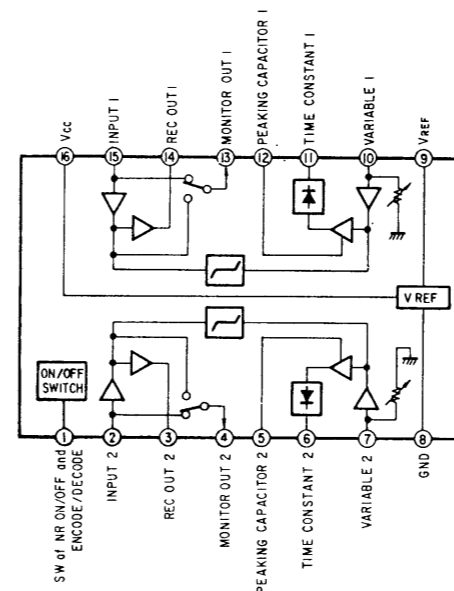


IC BLOCK DIAGRAMS

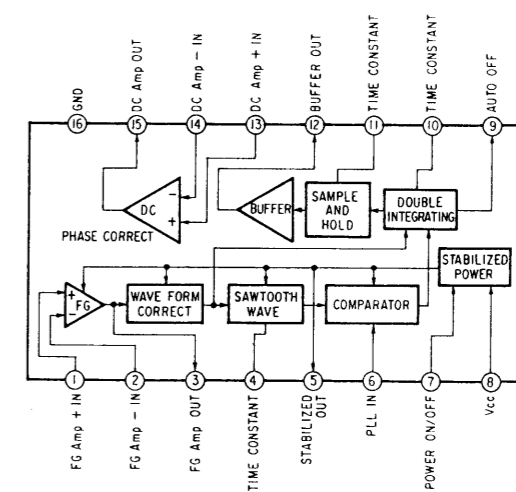
IC301 BA3304F



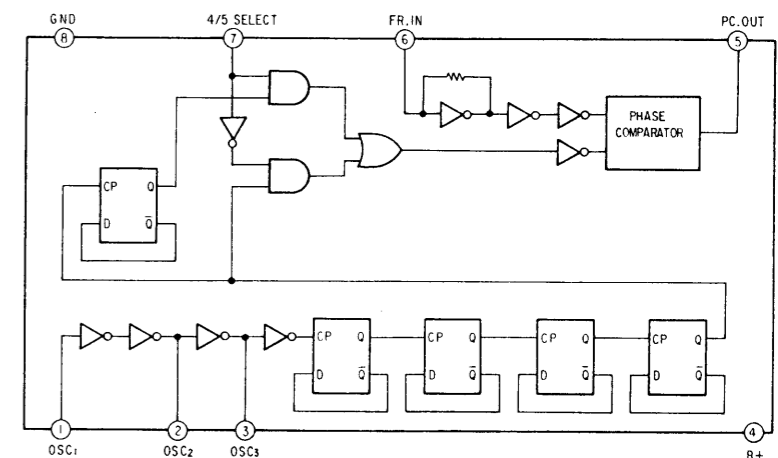
• IC302 NJM2063AM



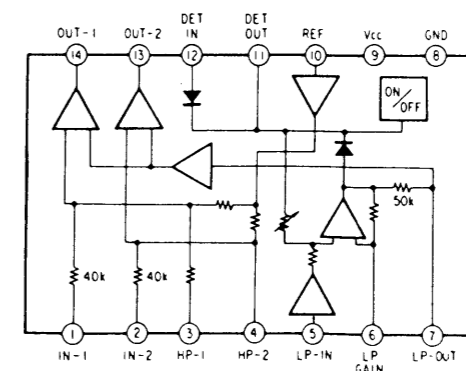
IC601 CX20084



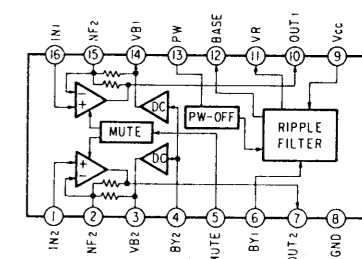
• IC602 MSM58141RS



• IC303 CXA1249M



• IC304 TA7688F

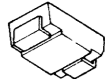


SECTION 4 DIAGRAMS

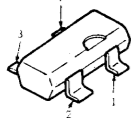
4-1. PRINTED WIRING BOARDS

• Semiconductor Lead Layouts

LN1251CA



MA724

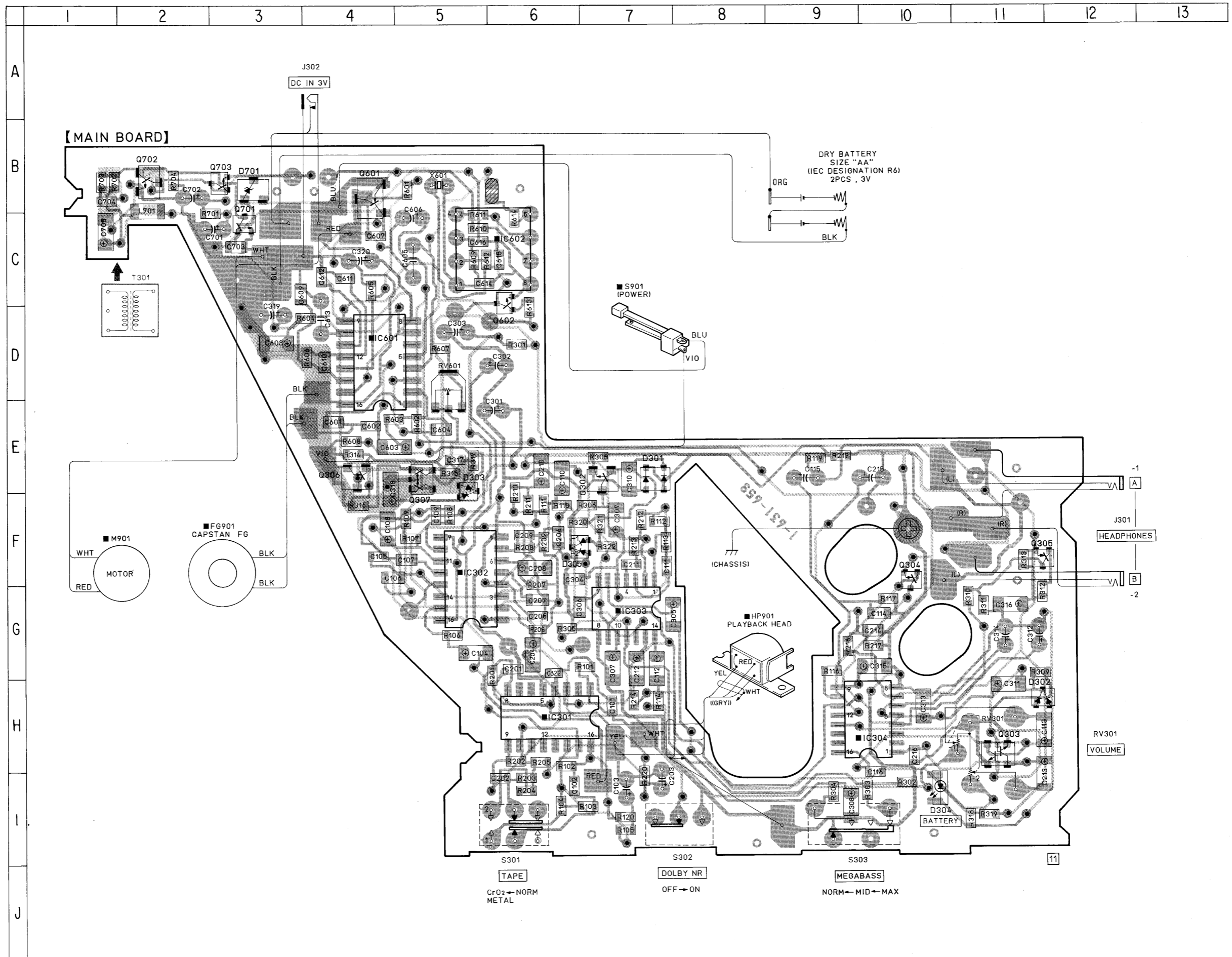


• Semiconductor Location

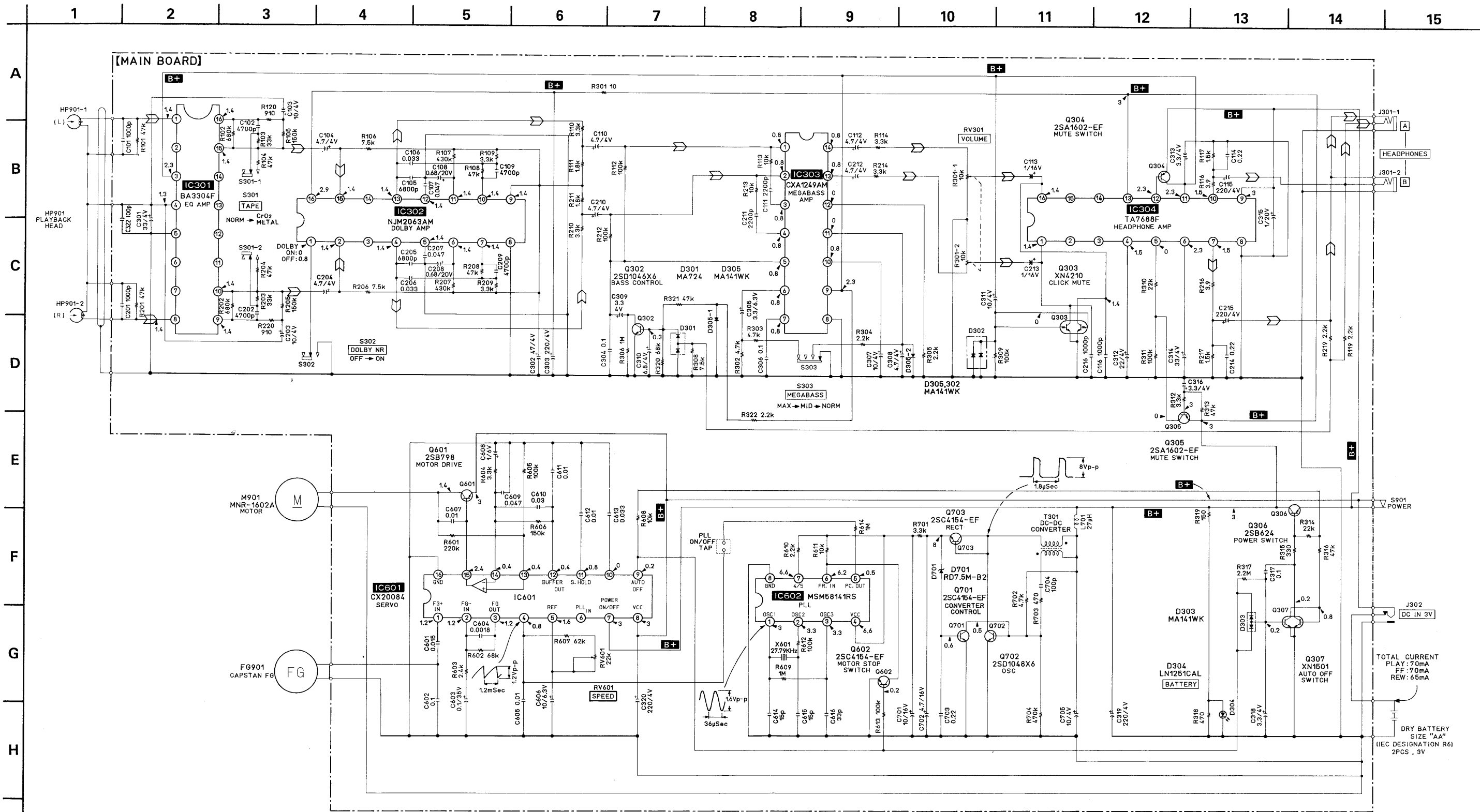
Ref. No.	Location
D301	E-7
D302	H-11
D303	E-5
D304	I-10
D305	F-6
D701	B-3
IC301	H-6
IC302	F-5
IC303	G-7
IC304	H-10
IC601	D-4
IC602	C-6
Q302	E-7
Q303	H-11
Q304	F-10
Q305	F-11
Q306	E-4
Q307	E-5
Q601	B-4
Q602	C-6
Q701	C-3
Q702	B-2
Q703	B-3

Note on Mounting Diagram:

- : parts extracted from the component side.
- : parts mounted on the conductor side.
- (with dot) : Through hole.
- (with dot) : Pattern on the side which is seen.
- (with cross-hatch) : Pattern of the rear side.



4-2. SCHEMATIC DIAGRAM • See pag 8 for IC block diagrams.



Note on Schematic Diagram:

- All capacitors are in μF unless otherwise noted. pF : μF 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $\frac{1}{4}\text{W}$ or less unless otherwise specified.

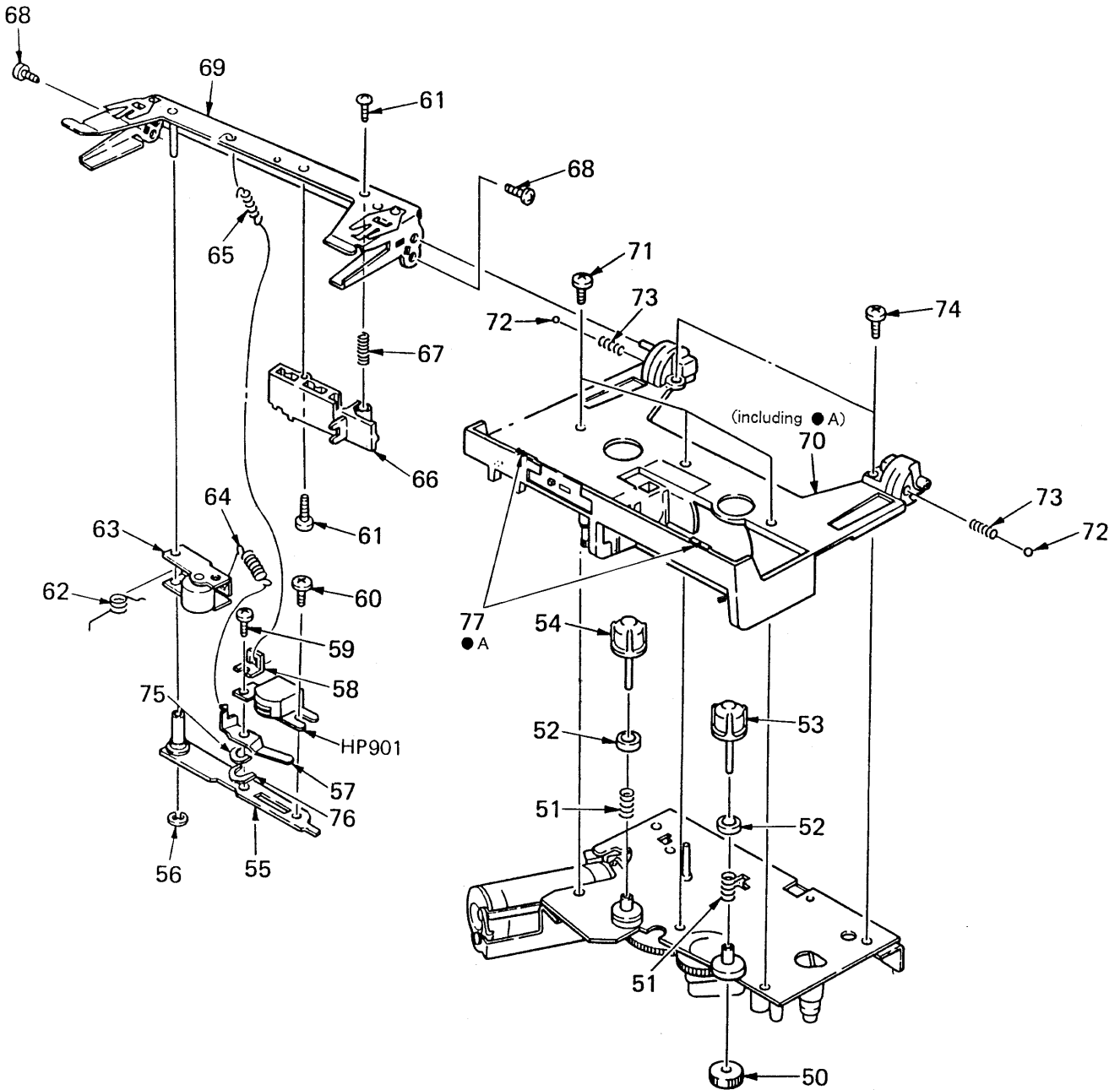
• Switch

Ref. N .	Switch	Position
S301	TAPE	NORM
S302	DOLBY NR	OFF
S303	MEGABASS	MAX
S901	POWER	ON

- **B+** : B+ Line
- : adjustment for repair.
- Power voltage is dc 3 V and fed with regulated dc power supply from external power voltage jack. Voltages are taken with a VOM (Input impedance 10M Ω). Voltage variations may be noted due to normal production tolerances.

Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances. Signal path. : L-CH signal path

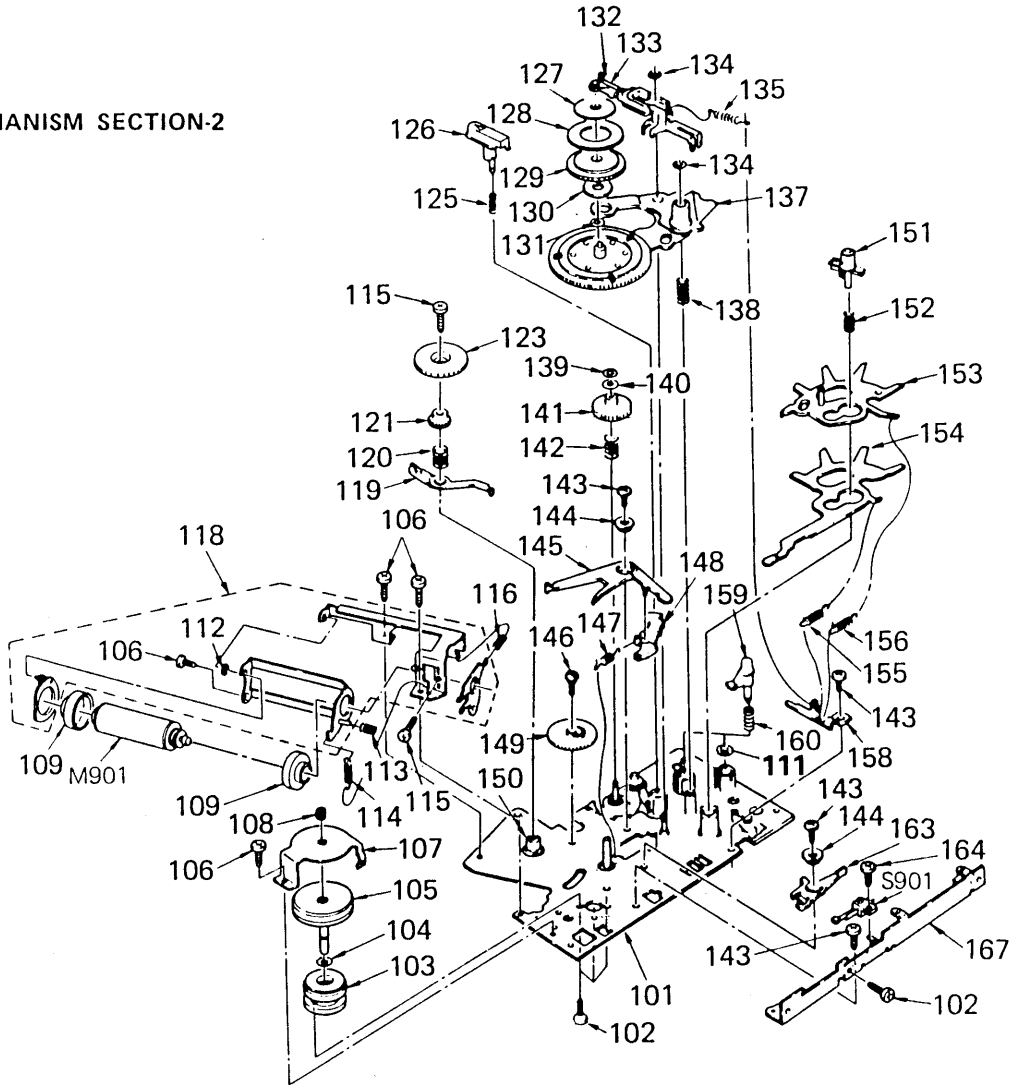
5-2. MECHANISM SECTION-1



No.	Part No.	Description	Remarks
50	3-578-158-00	GEAR, S	
51	3-578-123-00	SPRING, COMPRESSION	
52	3-310-958-00	WASHER	
53	X-3578-126-0	CLAW ASSY, REEL	
54	X-3578-115-0	CLAW ASSY, REEL	
55	*X-3578-105-0	CHASSIS ASSY, HEAD	
56	3-327-710-01	RING, RETAINING	
57	3-578-181-00	SPRING	
58	3-310-971-01	HOOK, SPRING	
59	7-627-553-37	SCREW, PRECISION +P 2X3	
60	7-627-554-17	SCREW, PRECISION +P 2X3.5 TYPE1	
61	7-627-553-98	SCREW, PRECISION +P 2X8	
62	3-578-146-00	SPRING	
63	X-3578-137-0	PINCH ROLLER ASSY	

No.	Part No.	Description	Remarks
64	3-578-220-00	SPRING, TENSION	
65	3-343-568-01	SPRING, TENSION	
66	X-3310-935-1	COVER ASSY, ERASE HEAD	
67	3-578-128-00	SPRING, COMPRESSION	
68	7-627-551-28	SCREW, PRECISION +P 1.4X2.5	
69	X-3310-908-0	HOLDER ASSY	
70	X-3310-910-0	CHASSIS ASSY	
71	7-627-850-48	+P 1.4X1.6	
72	7-671-154-01	STEEL, BALL	
73	3-578-127-00	SPRING, COMPRESSION	
74	7-627-851-27	SCREW, PRECISION +P 1.4X5	
75	3-578-138-01	SHIM	
76	3-578-138-11	SHIM	
77	3-578-141-00	SPRING	
HP901	1-543-423-21	HEAD, MAGNETIC (PLAYBACK)	

5-3. MECHANISM SECTION-2



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
101	*X-3310-909-0	CHASSIS ASSY, SUB		134	3-578-224-11	WASHER	
102	7-627-451-87	SCREW, PRECISION +K 1.4X2.2		135	3-310-959-00	SPRING, TENSION	
103	X-3310-907-0	STATOR ASSY		137	X-3578-142-0	LEVER (A) ASSY, DRIVING	
104	3-357-259-01	WASHER		138	3-578-199-00	SPRING, COMPRESSION	
105	X-3310-931-1	ROTOR ASSY		139	3-578-265-00	WASHER	
106	7-627-850-79	SCREW, PRECISION +P1.4X1.8TYPE3		140	3-701-436-01	WASHER	
107	3-310-930-00	PLATE, THRUST		141	3-578-162-00	GEAR, REW	
108	3-547-625-00	SCREW, THRUST ADJUST		142	3-578-221-00	SPRING, COMPRESSION	
109	3-310-939-00	RUBBER, VIBRATION PROOF		143	7-627-850-47	SCREW (+P1.4X1.6), PRECISION	
111	3-305-530-00	WASHER		144	*3-578-149-00	SHAFT, LEVER (A), SHUT-OFF	
112	7-624-102-04	STOP RING 1.5, TYPE -E		145	3-578-157-00	LEVER (B), SHUT-OFF	
113	3-310-993-01	SPRING, COMPRESSION		146	3-578-214-00	SHAFT, GEAR, SHUT-OFF	
114	3-310-948-00	SPRING, TENSION		147	3-578-126-00	SPRING, TENSION	
115	7-627-851-17	SCREW, PRECISION +P 1.4X4.5		148	3-305-509-00	LEVER (A), SHUTT-OFF	
116	3-310-921-00	SPRING, COMPRESSION		149	3-578-178-00	GEAR, SHUT-OFF	
118	X-3310-932-1	MOTOR BRACKET		150	3-578-151-00	SHAFT, GEAR, FWD	
119	3-578-154-00	LEVER, DETECTION		151	X-3310-948-1	BUTTON ASSY, STOP	
120	3-578-124-00	SPRING, COMPRESSION		152	3-578-121-00	SPRING, COMPRESSION	
121	3-578-244-01	GEAR, FF		153	X-3578-114-0	PLATE ASSY, LOCK	
123	3-310-914-00	GEAR, FWD		154	3-310-935-00	LEVER, SWITCH	
125	3-578-249-00	SPRING, COMPRESSION (FWD BUTTON)		155	3-561-627-00	SPRING, TENSION	
126	X-3310-949-1	BUTTON ASSY, PLAY		156	3-578-277-00	SPRING, TENSION	
127	3-310-916-00	PLATE (B), HYSTERESIS		158	*3-578-196-00	HOOK, SPRING	
128	3-310-920-00	PLATE (C), HYSTERESIS		159	X-3310-947-1	BUTTON ASSY, F.R	
129	3-310-915-11	GEAR (B), DRIVING		160	3-578-278-00	SPRING, COMPRESSION	
130	3-701-444-11	WASHER		163	3-578-183-00	LEVER, RETURN, S	
131	3-578-224-00	WASHER		164	7-627-850-18	SCREW, PRECISION +P 1.4X2.5	
132	3-578-130-00	SPRING		167	*X-3310-979-1	BRACKET ASSY, PANEL	
133	X-3578-121-0	LEVER ASSY, FWD		M901	X-3310-986-1	MOTOR ASSY	
				S901	1-553-226-00	SWITCH, LEAF (POWER)	

SECTION 6

ELECTRICAL PARTS LIST

NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- Items marked "★" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- If there are two or more same circuits in a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS:

MF: μ F, PF: μ MF.

RESISTORS

- All resistors are in ohms.
- F: nonflammable

COILS

- MMH: mH, UH: μ H

SEMICONDUCTORS

In each case, U: μ , for example:

UA....: μ A..., UPA....: μ PA...,

UPC....: μ PC, UPD....: μ PD...

Ref.No.	Part No.	Description			
901	A-3216-971-A	PC BOARD ASSY, MAIN			
C101	1-162-964-11	CERAMIC CHIP 0.001MF	10%	50V	
C102	1-162-968-11	CERAMIC CHIP 0.0047MF	10%	50V	
C103	1-126-157-11	ELECT 10MF	20%	6.3V	
C104	1-135-151-21	TANTAL. CHIP 4.7MF	20%	4V	
C105	1-162-969-11	CERAMIC CHIP 0.0068MF	10%	25V	
C106	1-163-989-11	CERAMIC CHIP 0.033MF	5%	25V	
C107	1-163-809-11	CERAMIC CHIP 0.047MF	10%	25V	
C108	1-135-087-21	TANTAL. CHIP 0.68MF	10%	20V	
C109	1-162-968-11	CERAMIC CHIP 0.0047MF	10%	50V	
C110	1-135-151-21	TANTAL. CHIP 4.7MF	20%	4V	
C111	1-162-966-11	CERAMIC CHIP 0.0022MF	10%	50V	
C112	1-135-151-21	TANTAL. CHIP 4.7MF	20%	4V	
C113	1-135-091-00	TANTAL. CHIP 1MF	10%	16V	
C114	1-164-222-11	CERAMIC CHIP 0.22MF		25V	
C115	1-124-434-00	ELECT 220MF	20%	4V	
C116	1-162-964-11	CERAMIC CHIP 0.001MF	10%	50V	
C201	1-162-964-11	CERAMIC CHIP 0.001MF	10%	50V	
C202	1-162-968-11	CERAMIC CHIP 0.0047MF	10%	50V	
C203	1-126-157-11	ELECT 10MF	20%	6.3V	
C204	1-135-151-21	TANTAL. CHIP 4.7MF	20%	4V	
C205	1-162-969-11	CERAMIC CHIP 0.0068MF	10%	25V	
C206	1-163-989-11	CERAMIC CHIP 0.033MF	5%	25V	
C207	1-163-809-11	CERAMIC CHIP 0.047MF	10%	25V	
C208	1-135-087-21	TANTAL. CHIP 0.68MF	10%	20V	
C209	1-162-968-11	CERAMIC CHIP 0.0047MF	10%	50V	
C210	1-135-151-21	TANTAL. CHIP 4.7MF	20%	4V	
C211	1-162-966-11	CERAMIC CHIP 0.0022MF	10%	50V	
C212	1-135-151-21	TANTAL. CHIP 4.7MF	20%	4V	
C213	1-135-091-00	TANTAL. CHIP 1MF	10%	16V	
C214	1-164-222-11	CERAMIC CHIP 0.22MF		25V	
C215	1-124-434-00	ELECT 220MF	20%	4V	
C216	1-162-964-11	CERAMIC CHIP 0.001MF	10%	50V	
C301	1-124-431-00	ELECT 33MF	20%	4V	
C302	1-124-432-00	ELECT 47MF	20%	4V	
C303	1-124-434-00	ELECT 220MF	20%	4V	
C304	1-164-004-11	CERAMIC CHIP 0.1MF	10%	25V	
C305	1-135-180-21	TANTAL. CHIP 3.3MF	20%	6.3V	
C306	1-164-004-11	CERAMIC CHIP 0.1MF	10%	25V	
C307	1-135-201-11	TANTAL. CHIP 10MF	20%	4V	
C308	1-135-151-21	TANTAL. CHIP 4.7MF	20%	4V	
C309	1-135-180-21	TANTAL. CHIP 3.3MF	20%	6.3V	
C310	1-135-170-21	TANTAL. CHIP 6.8MF	20%	4V	

Ref.No.	Part No.	Description			
C311	1-135-201-11	TANTAL. CHIP 10MF	20%	4V	
C312	1-124-430-00	ELECT 22MF	20%	4V	
C313	1-135-180-21	TANTAL. CHIP 3.3MF	20%	6.3V	
C314	1-124-431-00	ELECT 33MF	20%	4V	
C315	1-135-091-00	TANTAL. CHIP 1MF	10%	16V	
C316	1-135-180-21	TANTAL. CHIP 3.3MF	20%	6.3V	
C317	1-164-156-11	CERAMIC CHIP 0.1MF		25V	
C318	1-135-180-21	TANTAL. CHIP 3.3MF	20%	6.3V	
C319	1-124-434-00	ELECT 220MF	20%	4V	
C320	1-124-434-00	ELECT 220MF	20%	4V	
C322	1-162-953-11	CERAMIC CHIP 100P	5%	50V	
C601	1-163-023-00	CERAMIC CHIP 0.015MF	10%	50V	
C602	1-164-156-11	CERAMIC CHIP 0.1MF		25V	
C603	1-135-070-00	TANTAL. CHIP 0.1MF	20%	35V	
C604	1-163-012-00	CERAMIC CHIP 0.0018MF	10%	50V	
C605	1-130-483-00	MYLAR 0.01MF	5%	50V	
C606	1-126-157-11	ELECT 10MF	20%	6.3V	
C607	1-162-970-11	CERAMIC CHIP 0.01MF	5%	25V	
C608	1-135-091-00	TANTAL. CHIP 1MF	10%	16V	
C609	1-163-809-11	CERAMIC CHIP 0.047MF	10%	25V	
C610	1-163-810-00	CERAMIC CHIP 0.03MF	10%	25V	
C611	1-162-970-11	CERAMIC CHIP 0.01MF	5%	25V	
C612	1-162-970-11	CERAMIC CHIP 0.01MF	5%	25V	
C613	1-130-489-00	MYLAR 0.033MF	5%	50V	
C614	1-162-943-11	CERAMIC CHIP 15PF	5%	50V	
C615	1-162-943-11	CERAMIC CHIP 15PF	5%	50V	
C616	1-162-947-11	CERAMIC CHIP 33PF	5%	50V	
C701	1-126-157-11	ELECT 10MF	20%	16V	
C702	1-126-156-11	ELECT 4.7MF	20%	16V	
C703	1-164-222-11	CERAMIC CHIP 0.22MF		25V	
C704	1-162-953-11	CERAMIC CHIP 100PF	5%	50V	
C705	1-135-201-11	TANTAL. CHIP 10MF	20%	4V	
D301	8-719-420-77	DIODE MA724			
D302	8-719-404-35	DIODE MA141WK			
D303	8-719-404-35	DIODE MA141WK			
D304	8-719-420-74	DIODE LN1251CA			
D305	8-719-404-35	DIODE MA141WK			
D701	8-719-106-23	DIODE RD7.5M-B2			
HP901	1-543-423-21	HEAD, MAGNETIC (PLAYBACK)			
IC301	8-759-910-18	IC BA3304F			
IC302	8-759-701-07	IC NJM2063AM			
IC303	8-759-805-09	IC CXA1249M			
IC304	8-759-205-43	IC TA7688F-S0			
IC601	8-759-909-45	IC CX20084			
IC602	8-759-958-14	IC MSM58141RS			

