

# Zenith Radio Corp.

Model: H723Z1	Chassis:	Year: Pre 1955
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Power:	Circuit:	IF:
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Tubes:

Bands:

## Resources

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The 7H04Z1 chassis incorporates a superheterodyne circuit with two stages of IF, on the FM Band, and two stages on the AM Band. There is one stage of RF amplification on the FM Band.

When adjustments are made on the 7H04Z1 or any AC-DC chassis, a line isolation transformer (110-V input to 110-V output) is recommended in order to avoid a "hot" chassis. If an isolation transformer is not available, check the AC voltage between chassis and bench ground, and if there is any indication of voltage, reverse the plug before handling the set.

The IF transformers and the discriminator transformer are the new permeability tuned type. The advantage of an IF transformer of this type is its extreme stability under various humidity and temperature conditions. The upper coil is the secondary and the lower the primary. When adjusting these IF and discriminator transformers, tuning wrench .68-19 can be inserted into the top slug, rotated until maximum output is obtained and then dropped down to the lower slug and the same operation repeated. The tuning wrench is so designed that turning one slug does not affect the adjustment of the others.

**FM IF Alignment:** Reasonably accurate alignment can be made by following the procedure outlined in this service note.

**FM Discriminator Alignment:** When the secondary of the discriminator is aligned (operation 5) use sufficient signal input to get a good positive and negative indication before setting the slug for zero reading. A center zero indicating meter is recommended for this adjustment, but is not absolutely necessary. Reversing the leads of a non-zero center meter, or observing closely when the meter starts to go to the left (negative) of zero will give the same results.

Alignment of this chassis will, in most cases, be unnecessary unless an IF or RF transformer is replaced or the adjustments have been tampered with.

Correct alignment can only be made if the following procedure is followed:

A vacuum tube voltmeter with isolation resistor of 2,000,000 ohms in series with the hot lead will serve for FM adjustments. This lead should be shielded.

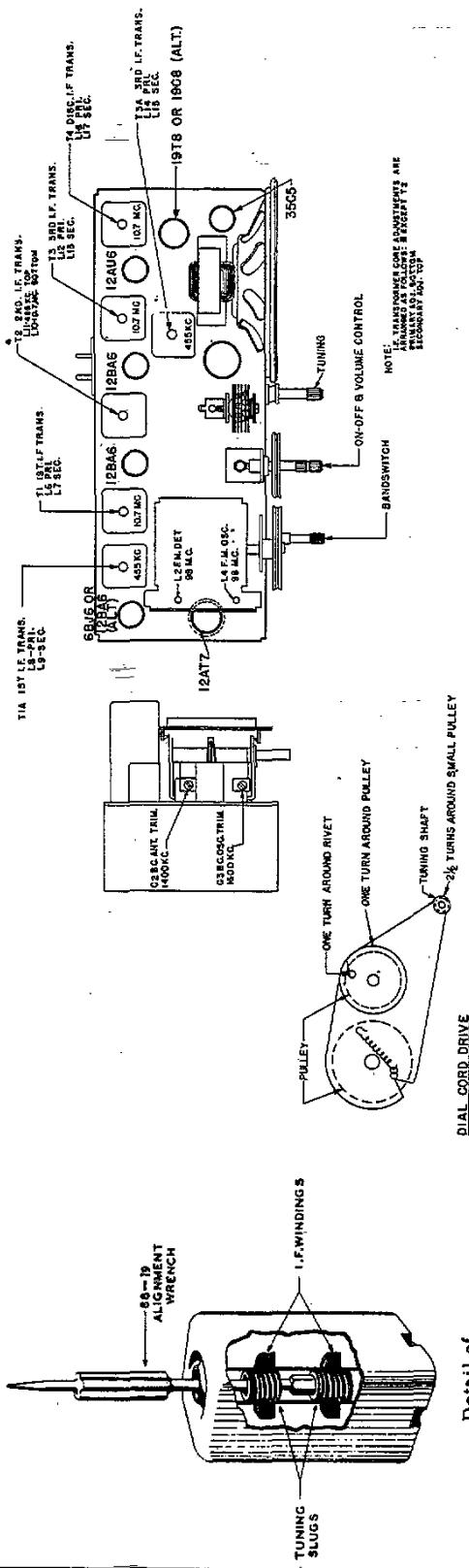
An AC output meter connected across the primary or secondary of the output transformer will be satisfactory for all AM adjustments.

The signal generator output should be kept just high enough to get an indication on the meter.

- (a) Vacuum Tube Voltmeter Lug 7 on discriminator transformer to chassis (half discriminator load).
- (b) Vacuum Tube Voltmeter Lug 5 on discriminator transformer to chassis (full discriminator load).
- (c) Vacuum Tube Voltmeter from Limiter Grid to Chassis.
- (d) Loosen Slugs by applying a hot iron to the cement.

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TUBE AND TRIMMER LOCATION

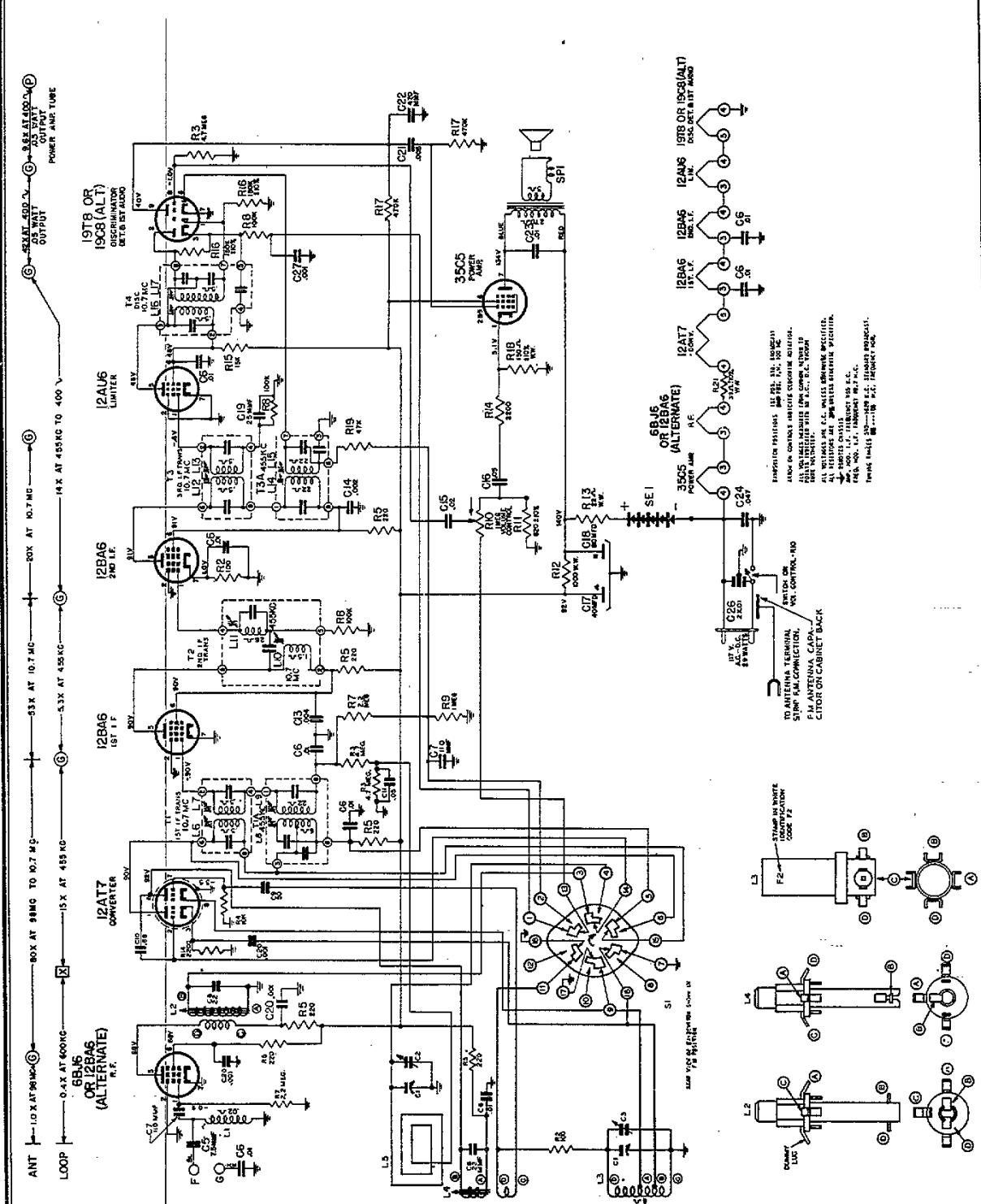


#### **Detail of IF Transformer**

## ALIGNMENT PROCEDURE

Operation	Connect Oscillator to	Dummy Antenna	Input Signal Frequency	Band	Set Dial To	Adj. Trimmers	Purpose
1	Pin 2-12AT7 Converter	.05 Mfd.	455 KC. Modulated	BC 1600 Kc. Modulated	L8, 9, 11, 14, 15	Align I. F. channel for maximum output.	
2	2 turns loosely cpld. to wavemagnet	1600 Kc. Modulated	BC 1600 Kc. Modulated	C3		Set oscillator to dial scale.	
3	2 turns loosely cpld. to wavemagnet	1400 Kc. Modulated	BC 1400 Kc. Modulated	C2		Align antenna stage.	
4 (a)	Pin 1 (grid) on 12AU6 Limiter.	.05 Mfd.	10.7 Mc. Unmodulated	FM 100	L16 coil slug Primary discr.	Align primary of discriminator for maximum reading.	
5 (b)	Pin 1 (grid) on 12AU6 Limiter.	.05 Mfd.	10.7 Mc. Unmodulated	FM 100	L17 coil slug sec. of discr.	Adjust secondary of discriminator or for zero reading.	
6 (c)	Pin 1 (grid) on 12BA6 2nd IF.	.05 Mfd.	10.7 Mc. Unmodulated	FM 100	L12 and L13 Prim. Sec. of 3rd IF trans.	Align 3rd IF transformer for maximum reading.	
7 (c)	Pin 1 (grid) on 12BA6 1st IF.	.05 Mfd.	10.7 Mc. Unmodulated	FM 100	L10 Prim. of 2nd IF transformer.	Align 2nd IF transformer for maximum reading.	
8 (c)	Pin 2 (grid) on 12AT7 converter tube socket	.05 Mfd.	10.7 Mc. Unmodulated	FM 100	L6 and L7 Prim. and Sec. of 1st IF transformer.	Align 1st IF transformer for maximum reading.	
9 (c)	Antenna Post FM (Rewire line ant.)	270 ohms	98 Mc. Unmodulated	FM 100	L4 Osc. Coll.	Set Oscillator to dial scale.	
10 (c) (d)		270 ohms	98 Mc. Unmodulated	FM 100	L2 Det. Coll.	Align det. stage to maximum reading.	

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NO.	DIAG. NO.	DESCRIPTION	PRICE	PART NO.	DIAG. NO.	DESCRIPTION	PRICE
46-859		Dial Assembly	.15	63-1828	R4	10K ohm	.21
46-860		Band Switch Knob	.15	63-1835	R15	15K ohm	.21
46-900		Volume Control Knob	.10	63-1856	R19	47K ohm	.21
59-251		Dial Pointer	.70	63-1870	R8	100K ohm	.21
80-69	L1	Dial Cord Tension Spring	.05	63-1876	R16	1/2W 20% Ins. Res.	.21
80-444	T3A	Tuner Arm Tension Spring	.05	63-1898	R17	1/2W 20% Ins. Res.	.21
80-580	T3	Tuner Arm Stop Spring	.06	63-1912	R9	1/2W 20% Ins. Res.	.21
188-180		Retaining Ring (1 used on S-17334 & S-17467)	.06	63-1926	R7	2.2 Megohm	.21
S-14524		Capacitor Pulley & Cam Assembly	.55	63-1940	R3	4.7 Megohm	.21
S-14525		Tuner Arm Assembly	.75	63-2143	R21	Volume Control & Switch	.21
S-17334	T2	Tuning Shaft Bush & Pulley Assembly	.45	63-2244	R10	39 ohm W.W. 1W 10% Ins. Res.	.81
S-17336	L2	Tuning Shaft Bush & Ins. Strip Assembly	.15	63-3137	R12	1000 ohm W.W. 5W 20% Ins. Res.	.30
S-17467		Brkt. & Pulley Assembly	.60				
S-18442		Dial Cord & Eyelet Assembly					
20-355	L1	Couils & Chokes		11-85		Miscellaneous	
95-1102	T3A	F.M. Antenna Coil		12-85		Line Cord & Plug (6 ft.)	.65
95-1150	T1,T3	3rd. I.F. Trans. - 455 Kc.	1.60	12-1070		Wavemagnet Mtg. Brkt.	.25
95-1153	T4	1st. & 3rd. I.F. Trans. - 10.7 Mc (2 used)	2.25	14-1350		Plastic Cabinet for H723Z1	
95-1250	T1A	Disc. Trans. - 10.7 Mc	2.25	16-656		Packing Cartron	
95-1251	T2	1st. I.F. Trans. - 455 Kc	1.60	49-7077	SP1	5 1/4" FM Speaker	6.00
S-13871	L2	Znd. I.F. Trans. - 10.7 Mc & 455 Kc	1.65			Cone & Voice Coil	
S-15694	L3	F.M. Detector Coil Assembly	.65			Output Trans.	
S-15733	L4	Broadcast Osc. Coil Assembly	.55			Speed Nut (9 used on Baffle & Grille Cloth)	.01
		F.M. Osc. Coil Assembly				Chassis Bottom Plate	
		Condensers				Emblem Plate	
22-3	C6	.01 Mfd. Ceramic (3 used)	.26			Two Prong Plug	
22-5	C7	110 Mfd. Ceramic (Disc.)	.26			Miniature Tube Socket	
22-6	C32	470 Mfd. Ceramic	.26			Miniature Tube Socket (3 used)	
22-229	C21	.005 Mfd.	.20			Miniature Tube Socket	
22-448	C13	.004 Mfd.	.20			Ground Spring	
22-829	C11	.05 Mfd.	.20			Wavemagnet Mtg. Strip	
22-830	C15	.02 Mfd.	.20			Insulator Strip	
22-1126	C23	.01 Mfd.	.20			Band Switch	
22-158	C16	.05 Mfd.	.20			Insulating Shoulder Washer	
22-1220	C14	.002 Mfd.	.20			Insulating Washer	
22-1367	C9	.50 Mfd. Ceramic	.33			Insulating Bushing	
22-1506	C8	22 Mfd. Ceramic	.33			Chassis Mtg. Stud	
22-1676	C20	.001 Mfd. Ceramic (3 used)	.40			Grill Cloth	
22-1742	C17	Two Section Gang Cond.	3.00			#10 x 3/4" Truss Hd. ST St. Br. (2 used)	
22-1757	C18	Elect. Cond. 20 Mid. -130V x 80 Mid. 150V	2.50			Chassis Mtg.	.02
22-1766	C10	6.8 Mfd. Ceramic	.20	114-297		#6 x 1 1/4" Hex Hd. ST (1 used on S-17467 & 6 used 57-717)	
22-1775	C24	.047 Mfd.	.26			#6 x 1 1/4" Hex Hd. ST ( used on 212-7)	
22-1852	C5	7.5 Mfd. Ceramic	.35			Tube Shield	.02
22-1887	G19	25 Mfd. Ceramic	.33			Speaker Baffle	
22-2112	G27	.001 Mfd. Ceramic .01 Mid. 500V	.30			Iron Core & Spring (2 used)	.40
22-2276	C26	Dual Ceramic .01 Mid. 500V	.50			Plug Button (4 used on S-17366)	.01
						F.M. Instruction Book	.40
		Resistors				Instruction Book	.10
63-686	R18	150 ohm W.W.	.21			Selenium Rectifier	1.80
63-1450	R13	22 ohm W.W.	.24			Wavemagnet Assembly	1.25
63-1744	R2	100 ohm	.21			Cabinet Back Assembly (complete)	1.50
63-1756	R5	220 ohm	.21			Band Switch Ext. Shaft Assembly	
63-1782	R11	820 ohm	.21				
63-1800	R14	2200 ohm	.21				

Prices shown are suggested list prices and are subject to change.