"TRADER" SERVICE SHEET

HE Cossor "Melody Maker" of 1949, model 494, is a 4-valve (plus ₹HE Cossor rectifier) 3-band superhet designed to operate from A.C. mains of 200-250 V, 40-100 c/s. The waveband ranges are 15.8-51.3 m, 187-575 m and 940-2,050 m.

Provision is made for the connection of a gramophone pick-up and an external speaker, and although an external aerial should be used for permanent installations, a frame winding is mounted on the back cover for temporary locations.

Release date and original price: July 1949; £12 19s. 6d. plus purchase tax.

CIRCUIT DESCRIPTION

Input from external aerial, or internal rame aerial L1, is inductively coupled on S.W. by L2, and capacitatively "bottom" coupled on M.W. and L.W. by C1, to single-tuned circuits L3, C26 (S.W.), L4, C26 (M.W.) or L5, C26 (L.W.) which precede a triode-heptode valve (V1, C0ssor 787) operating as frequency changer with internal coupling.

Triode oscillator grid coils L6 (S.W.), L7 (M.W.), L7, L8 (L.W.) are tuned by C27, with parallel trimming by C28 (S.W.), C29 (M.W.), C8 (L.W.) and series tracking by C7 (M.W.), C7, C9, C30 (L.W.). Inductive reaction coupling from

COSSOR 494

``Melody Maker"

anode by L9 (S.W.), L10 (M.W. and L.W.).

Second valve (V2, Cossor 7B7) is a variable-mu R.F. pentode operating as

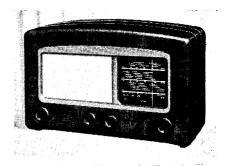
variable-mu R.F. pentode operating as intermediate frequency amplifier with tuned transformer couplings C4, L11, L12, C5 and C12, L13, L14, C13.

Intermediate frequency 465 kc/s.

Diode second detector is part of double diode triode valve (V3, Cossor 7C6), in which the diode sections are wired in parallel. Audio frequency component in rectified output, is developed across the rectified output is developed across the manual volume control R8, which is the load resistor, and passed via C16 and R9 (Continued col. 1 overleaf)

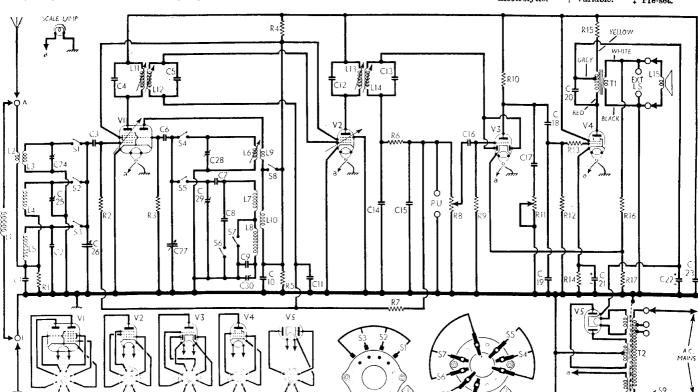
COMPONENTS AND VALUES

	RESISTORS	Values (ohms)	Loca- tions
R1	Aerial coupling	1,000	A2
R2	V1 hept. C.G	330,000	J4
R3	V1 osc. C.G	47,000	J4
R4	H.T. feed potential	12,000	H4
R5	divider resistors	33,000	K4
R6	I.F. stopper	47,000	G4
R7	A.G.C. decoupling	2,200,000	$\tilde{D3}$
R8	Volume control	500,000	D3
R9	V3 C.G. resistor	4,700,000	E4
R10	V3 triode load	680,000	G4
R11	Tone control	500,000	F3
R12	V4 C.G. resistor	470,000	E4
R13	V4 C.G. stopper	47,000	F4
R14	V4 G.B. resistor	270	F5
R15	H.T. smoothing	2,700	F3
R16	Feed-back potential	470	G5
R17	divider	100	Ğ5
	,	100	



CAPACITORS	Values (μF)	Loca
C1 Aerial coupling C2 Aerial L.W. trim C3 V1 hept, C.G	0.005 t 0.000075 0.0005	A2 G3 J3
$\begin{bmatrix} C4 \\ C5 \end{bmatrix}$ 1st I.F. transformer $\{$	0.0001 0.0001	A2 A2
C6 V1 osc. C.G C7 Osc. M.W. tracker C8 Osc. L.W. trim	0.0001 0.00044 0.000133	H3 H3 G3
C9 Osc. L.W. track C10 H.T. feed decoup	0·0005 0·1	H3 H4
C12 3 2nd I.F. transformer tuning	0·1 0·0001 0·0001	E3 A2 A2
$\left\{ egin{array}{c} \mathrm{C14} \\ \mathrm{C15} \\ \mathrm{C16} \end{array} \right\}$ I.F. by-passes $\left\{ egin{array}{c} \mathrm{A.F.\ coupling} \end{array} \right.$	0.0001 0.0001 0.005	G5 F4 E3
C17 Part tone control C18 A.F. coupling	0·02 0·1	F3 F4
C20 Tone corrector C21* V4 cath, by-pass	0.0001 0.005 25.0	E4 C3 F5
$\begin{pmatrix} \text{C22*} \\ \text{C23*} \end{pmatrix}$ H.T. smoothing $\left\{ \begin{pmatrix} \text{C24*} \\ \text{C24*} \end{pmatrix} \right\}$	16·0 32·0	A2 A2
C25: Aerial M.W. trim C26 Aerial tuning	0·00006 0·00006	K3 J3 A1
C27† Oscillator tuning C28‡ Osc. S.W. trim C29‡ Osc. M.W. trim	0.00006 0.00006	A2 J3 J3
C30‡ Osc. L.W. tracker	0.00006	H3

* Electrolytic. † Variable. ‡ Pre-set.



Circuit Diagram of the Cossor 494 A.C. "Melody Maker." Inset below it are diagrams of the waveband switch units, as seen from the rear.

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отн	ER COMPONENTS	Approx. Values (ohms)	Loca- tions
1.1 1.2 1.3 1.4 1.5	Frame aerial Aerial S.W. coup Aerial tuning coils	0.5 0.3 Very low 3.2 13.0	A1 A1 A1 A1 J3
$egin{array}{c} 1.6 \\ 1.7 \\ 1.8 \\ 1.9 \\ \end{array} \Big\}$	Oscillator tuning coils Oscillator reaction {	Very low 5.0 7.0 25.0	H3 H3 J3
L10 } L11 } L12 } L13 }	$\begin{array}{ccc} \text{coils} & \dots & \dots \\ \text{1st I.F. trans.} & \left\{ \begin{array}{l} \text{Pri.} \\ \text{Sec.} \end{array} \right. \\ \text{2nd I.F. trans.} & \left\{ \begin{array}{l} \text{Pri.} \\ \text{Sec.} \end{array} \right. \end{array}$	2·2 8·5 8·5 8·5	H3 A2 A2 A2
L14 5	Speech coil Pri., yel- grey	8.5 2.25 12.0	A2
T1	Output trans. Pri., grey-red Sec (Pri., total	265·0 0·5 44·0	В1
T2	Mains Rect Rect. heat. sec	Very low	B2
\$1-\$8 \$9	H.T. sec., total W/band switches Mains sw., g d R8	515·0 —	G3 C3

Circuit Description—continued

to grid of triode section, which operates as A.F. amplifier.

The D.C. potential developed across R8 is tapped off and fed back, through a decoupling circuit R7, C11, as G.B. to F.C. and I.F. valves.

Resistance-capacitance coupling by R10, C18, R12, via C.G. stopper R13, between V3 triode and beam tetrode output valve (V4, Cossor 7C5).

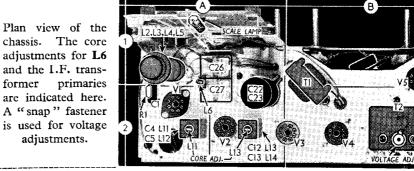
A.F. voltages developed across secondary winding are applied to a potential divider network R16, R17, from which they are tapped off and fed back to V3 grid circuit in negative phase.

H.T. current is supplied by I.H.C. fullwave rectifying valve (V5, Cossor 7Y4).

Smoothing by resistor R15 and electrolytic capacitors C22, C23, residual hum being neutralized by passing the receiver H.T. current through a portion of T1 primary winding.

DISMANTLING THE SET

Removing Chassis.—Withdraw frame aerial and speaker connecting plugs, and remove the combined back and bottom cover (four cheesehead screws, with washers); remove the four control knobs (recessed grub

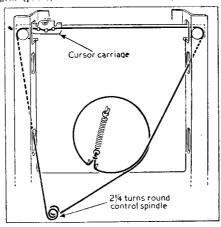


screws) and the scale lamp bracket, which

screws) and the scale lamp bracket, which is secured by a single cheese-head screw to a moulded projection inside the cabinet; remove the two cheese-head chassis retaining screws (with washers) at opposite ends of the rear chassis members, and slide out the chassis.

CIRCUIT ALIGNMENT

I.F. Stages.—Switch set to M.W., turn gang to minimum capacitance and volume control to maximum, connect signal generator (via an $0.1\mu F$ capacitor in the "live" lead) to control grid (pin 6) of V1 and the E socket, feed in a



Sketch of the tuning drive system, viewed from the rear.

465 kc/s (645.16m) signal, and adjust the cores of L14, L13, L12, L11 (location references H5, A2, J5, A2) for maximum output. Repeat these operations until no improvement results.

R.F. and Oscillator Stages.—With the gang at minimum capacitance the cursor should coincide with the low wavelength ends of the three scales. Transfer "live" signal generator lead to A socket, via a suitable dummy aerial.

M.W.—With set still switched to M.W., tune to the vertical line (M) at the top of the

scale, feed in a 193.6 m (1,550 kc/s signal, and adjust C29 (J3) and C25 (J3) for maximum output. Check calibration at 360 m (833.2 kc/s) and 520 m, (576.9 kc/s).

L.W..—Switch set to L.W., tune to vertical line (L) at top of scale, feed in a 1,875 m (160 kc/s) signal, and adjust C30 (H3) for maximum output. Check calibration at 1,200 m (250 kc/s) and 1,600 m (187.5 kc/s).

S.W.—Switch set to S.W., tune to left-hand vertical line (S) at top of scale, feed in a 16.67 m (18 Mc/s) signal, and adjust C28 (J3) and C24 (K3) for maximum output, choosing the peak of C28 involving the lesser capacitance. Tune to right-hand vertical line (S) at top of scale, feed in a 50 m (6 Mc/s) signal, and adjust the core of L6 (A1) for maximum output. Repeat these operations until no improvement results. results.

GENERAL NOTES

Switches.—S1-S8 are the waveband switches ganged in two rotary units beneath the chassis. The units are indicated in our under-chassis view, and shown in detail in the diagrams inset beneath the circuit diagram overleaf. The table below gives the switch positions for the three control settings, starting from the fully anticlockwise position of the control knob. A dash indicates open, and C, closed.

Switch	s.w.	M.W.	L.W.
S1	С		
S2		С	
83	_	-	C
84	С	_	
S5		С	С
86	_		С
Š7	_	C	-
88	C		

Scale Lamp.—This is an Osram lamp rated at 6.5 V, 0.3 A. It has an M.E.S. base and a small clear spherical bulb.

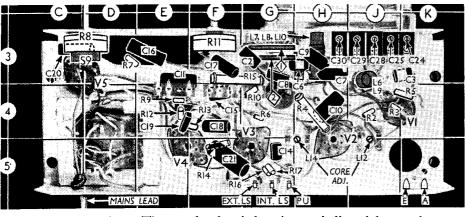
External Speaker.—Two sockets are provided at the rear of the chassis for the connection of a low impedance (about 3\Omega) external speaker.

Drive Cord Replacement.—Forty inches of high grade flax fishing line is required for a new drive cord. It should be run as shown in the sketch (col. 2), where the drive system is drawn as seen from the rear of the chassis when the gang is at maximum.

VALVE ANALYSIS

Valve voltages and currents given in the table below are those quoted by the manufacturers, whose receiver was tuned to 500m and was operating under "no signal" conditions from mains of 200 V, using the 200-215 V tapping on the mains transformer. Voltages were measured with a 1,000 ohms-per-volt meter, sured with a 1,000 ohms-per-vol chassis being the negative connection.

Valve	And	ođe	Sc	reen	Cath.
	v	mA	v	mA	v
V1 787	208 Oscil 80	$\left\{\begin{array}{c} 3.0 \\ ator \\ 2.3 \end{array}\right\}$	80	3.4	
V2 7B7	208	10.0	80	2.3	-
V3 7C6 V4 7C5	46 ¥ 268	2· 32·0	208	2.5	9
V5▼7Y4	250†	-0	_		280



The waveband switch units are indicated by numbers Under-chassis view. I and 2 in diamonds.