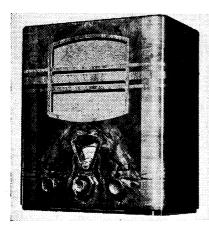
"TRADER" SERVICE SHEET

REVISED ISSUE OF SERVICE SHEETS Nos. 26 & 36



The appearance of the Philips 588A superhet.

PHILIPS 588A

538A and 580A

HE Philips 588A receiver is a 5valve (plus rectifier) 2-band superhet, designed to operate from AC mains of 100-250 V, 40-100 C/S.

The mains transformer primary is made up in three sections, and is described under "General Notes." The valve under sequence includes a separate diode valve, which is followed by an RF pentode AF amplifier and a directly heated pentode output valve.

The model 538A radiogramophone version of the 588A employs practically the same chassis as that in the 588A. The same chassis as that in the 588A. differences are described under "Radiogram Modifications."

The 580A is basically similar in design, but is somewhat simplified and employs resistance smoothing. The differences are resistance smoothing. The differences are described under "Model 580A Modifica-

Release dates: 538A, 588A, 1934; 580A, 1935.

CIRCUIT DESCRIPTION

Aerial input via IF rejector circuit L1, C22 and series condenser C1 to capacity coupled band-pass filter. Primary coils

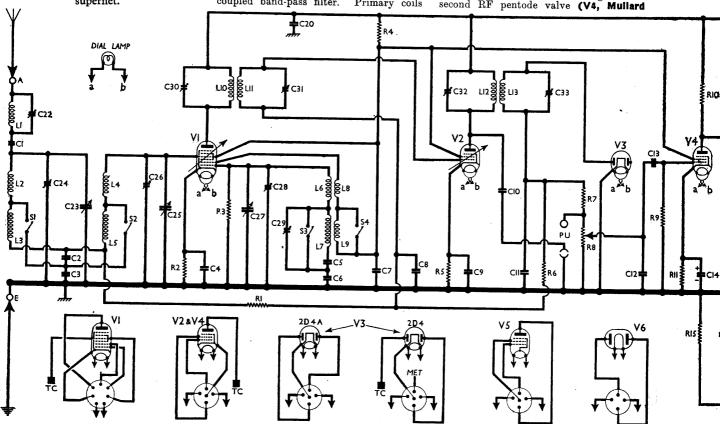
L2 (MW) and L3 (LW) are tuned by C23; secondary coils L4 (MW) and L5 (LW) are tuned by C25; coupling by common impedance of C3 (MW), with C2 in series (LW), in primary and secondary circuits. First valve (V1, Mullard metallised FC4) is a heptode operating as frequency changer with electron coupling. Oscillator grid coils L6 (MW) and L7 (LW) are tuned by C27. Parallel trimming by C28 (MW) and C29 (LW); series tracking by C6 (MW) and C5 (LW). Reaction from anode via coils L8 (MW) and L9 (LW). Second valve (V2, Mullard metallised VP4A) is a variable-mu RF pentode

VP4A) is a variable-mu RF pentode operating as intermediate frequency amplifier with tuned-primary, tuned-secondary transformer couplings C30, L10, L11, C31 and C32, L12, L13, C33.

Intermediate frequency 115 KC/S.

Diode second detector is part of double diode. Valve C42.

diode valve (V3, Mullard metallised 2D4), only one diode of which is used. Audio frequency component in rectified output is developed across the manual volume control R8, which also operates as load resistance, and passed via AF coupling condenser C13 to control grid of a second RF pentode valve (V4, Mullard



Circuit diagram of the Philips 588A superhet. L1, C22 form the IF rejector circuit. One diode only is used of the separate diode second as AF amplifier, which is followed by a step-down coupling to V5. R15 is the GB resistance for V5. C10 is the radio muting dev pick-up plug enters the split socket. The differences in the 538A radiogram are described in col. 4 overleaf. The differences in the 580A table 1

metallised SP4) which operates as AF amplifier. IF filtering by C11, R7 and C12.

Provision for connection of a gramophone pick-up by sockets across R8. One of the sockets is split, and one side of it is connected to chassis; the other side, which is insulated from the first, is connected via the HT blocking condenser C10 to V2 anode, so that when the pick-up plug is inserted, the two halves of the split socket are connected together and C10 is thus connected to chassis, short-circuiting the output from V2 anode and muting radio.

DC potential developed across R7, R8

DC potential developed across R7, R8 is tapped off and fed back through decoupling circuits as GB to FC and IF valves, giving automatic values, control

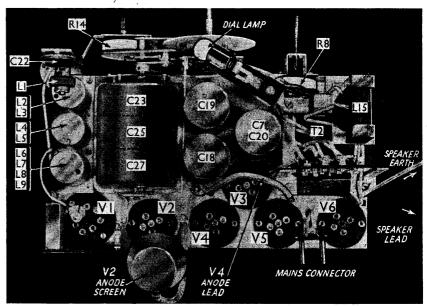
valves, giving automatic volume control.

Resistance-capacity coupling by R10,
C15 and potential divider R12, R13 between V4 and directly-heated filament pentode output valve (V5, Mullard PM24M).

Fixed tone correction by C17 in anode circuit. Variable tone control by R14, C16,
also in anode circuit. Provision for connection of high impedance external
speaker in anode circuit. GB for V5 is
obtained automatically from drop resulting from its cathode current flowing
through R15, which is connected between
T2 heater secondary centre-tap and
chassis, and is by-passed by C21.

HT current is supplied by full-wave rectifying valve (V6, Philips 1821). Smoothing by iron-cored choke L15 and electrolytic condensers C18, C19. HT circuit RF filtering by C20.

second detector valve V3. V4 is a pentode operating ting device, which operates automatically when the A table model are described in cols. 5 and 6 overleaf.



Plan view of the chassis. The IF rejector L1, C22 is mounted on bracket above the chassis deck. All the RF and oscillator coil units are indicated here, but the trimmers are shown in the under-chassis view overleaf.

COMPONENTS AND VALUES

RESISTANCES		Values (ohms)	
R1 R2 R3 R4 R5 R6 R7 R8 R10 R11 R12 R13 R14 R15	AVC line decoupling V1 fixed GB resistance V1 osc. CG resistance SG's and V1 osc. HT feed V2 fixed GB resistance AVC line decoupling IF stopper Manual volume control V4 CG resistance V4 anode load V4 GB resistance V5 feed potential divider { Variable tone control V5 GP resistance	10,000 200 50,000 32,000 640 1,000,000 500,000 1,000,000 6,400 640,000 500,000 50,000	

	CONDENSERS	Values (µF)
C1	Aerial series condenser	0.000025
C2	Band-pass coupling con-	0.025
C3	densers	0.025
C4	V1 cathode by-pass	0.05
C5	Osc. circ. LW tracker	0.00093
C6	Osc. circ. MW tracker	0.00181
C7	SG's and V1 osc. anode	
	decoupling	1.0
C8	V2 CG decoupling	0.1
C9	V2 cathode by-pass	0.1
C10	Radio muting condenser	0.01
C11	IF by-pass condensers {	0.0001
C12)	0.0002
C13	AF coupling to V4	0.01
C14*	V4 cathode by-pass	25.0
C15	V4 to V5 AF coupling	0.01
C16	Part variable tone control	0.032
C17	Fixed tone corrector	0.002
C18*	HT smoothing condensers {	32.0
C19*	1/	32.0
C20	HT circuit RF by-pass	0.5
C21*	V5 cathode by-pass	25.0
C22‡	IF rejector tuning	0.000145
C23†	Band-pass pri. tuning	0.00043
C24‡	B-P pri MW trimmer	0.000055
C25†	Band-pass sec. tuning	0.00043
C26‡	B-P sec. MW trimmer	0.000055
C27†	Oscillator circuit tuning	0.00043
C28‡	Osc. circ. MW trimmer	0.000055
C29‡	Osc. circ. LW trimmer	0.000055
C30‡	1st IF trans. pri. tuning	0.000145
C31‡	1st IF trans. sec. tuning	0.000145
C32‡	2nd IF trans. pri. tuning	0.000145
C33‡	2nd IF trans. sec.tuning	0.000145
		<u> </u>

* Electrolytic. † Variable. ‡ Pre-set.

	OTHER COMPONENTS	Approx. Values (ohms)
L1	Aerial IF rejector coil	127.0
L2	1)	3.9
L3	Band-pass primary coils	36.8
L4	() Bandana ()	3.9
L5	Band-pass secondary coils {	36.8
L6	Osc. circ. MW tuning coil	9.75
L7	Osc. circ. LW tuning coil	27.4
L8	Osc. MW reaction coil	4.1
L9	Osc. LW reaction coil	10.7
L10	$\left.\right\}$ 1st IF trans. $\left\{ egin{matrix} \mathbf{Pri.} & \dots \\ \mathbf{Sec.} & \dots \end{array} \right.$	135.0
L11		135.0
L12	2nd IF trans. {Pri Sec	135.0
L13		135.0
L14	Speaker speech coil	4.5
L15	HT smoothing choke	450.0
T1	Speaker input (Pri	550.0
	trans (Sec	0.7
T2	Pri., total	73.0
12	Mains Heater sec	0·1 0·2
ł	trans. Rect. heat. sec HT sec., total	500.0
S1-S4	Waveband switches	500.0
S5, S6	Maina amitahan	· =
55, 50	mains switches	
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VALVE ANALYSIS

Valve voltages and currents given in the table below are average values computed from information given by the makers.

from information given by the makers. Voltages should be measured with a high resistance voltmeter whose negative lead is connected to chassis. There should be no signal input and, unless the meter is connected at points of low potential, it may be necessary in some cases to connect a 0.1 μ F condenser between the grid of valve under test and chassis.

Valve	Anode	Anode	Screen	Screen
	Voltage	Current	Voltage	Current
	(V)	(mA)	(V)	(mA)
V1 FC4 V2 VP4A V3 2D4 V4 SP4 V5 PM24M V6 1821	$\begin{cases} 245 & \text{Oscil} \\ 70 & \text{245} \\ \hline 160 & \text{210} \\ 225 \dagger \end{cases}$	0·9 lator 1·5 1·5 0·35 24·0	70 70 70 70 245	3·0 0·5 0·14 4·5

† Each anode, AC.

DISMANTLING THE SET

Removing Chassis.—Remove the control knobs (recessed grub screws) from the front of the cabinet;

unsolder the earthing lead from the tag on the speaker, and free the speaker leads from the cleats inside the cabinet; remove the four screws holding the chassis to the bottom of the cabinet.

Chassis may now be withdrawn to the extent of the speaker leads, which is sufficient for most purposes.

sufficient for most purposes.

To free chassis entirely, unsolder from the speaker transformer the leads connecting it to chassis.

When replacing, see that the rubber bushes, steel washers and brass distance pieces are in position before inserting the chassis, and do not omit to replace the spring contact strip on one of the screws to make contact between the chassis and the metallised screening foil which lines part of the cabinet.

Removing Speaker.—Unsolder the connecting leads, and remove the three clamps held in position by nuts and bolts

When replacing, the transformer should be on the right.

GENERAL NOTES

switches.—S1-S4 are the waveband switches, in a single rotary unit mounted horizontally beneath the chassis. its position is indicated in our under-chassis view, and the unit is shown in detail in the sketch in column 2, where it is drawn as seen when viewed from beneath the chassis. These switches are all closed on MW, and open on LW.

\$5, \$6 are the mains circuit switches, in a separate rotary unit, also mounted horizontally beneath the chassis. The two switch units are linked together and operated via a lever by a single control.

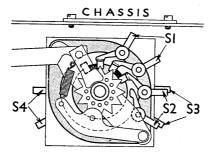


Diagram of the waveband switch unit, as seen in the under-chassis view below.

Coils.—The RF and oscillator coils L2-L9 are in three screened units on the chassis deck. If one of the units is found to be faulty, it should be replaced by a new unit, since these cannot be dismantled without damaging the container. All three units can be freed if the metal clamping plate holding them to the chassis is removed, and the faulty unit can be removed after unsoldering its connections. The clamping plate is held in position by four screws, one of which has a nut and an earthing tag on it.

L1 is the aerial IF rejector coil,

L1 is the aerial IF rejector coil, mounted unscreened with its tuning condenser G22 on a bracket at the front of the chassis deck.

The IF transformers L10, L11 and L12, L13 are in two screened units, like the L2-L9 units, mounted by metal bands beneath the chassis deck. The HT smoothing choke L15 is mounted at one of the front corners of the chassis deck.

Dial Lamp.—This is 6 V, 3 W car-type bulb, with a centre-contact SBC base.

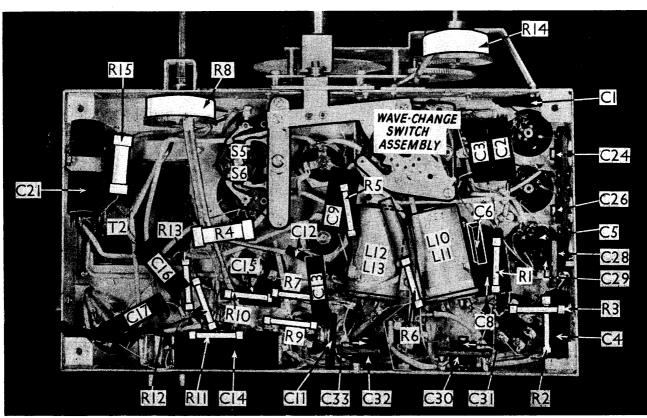
Gramophone Pick-up.—Two sockets

Gramophone Pick-up.—Two sockets are provided at the rear of the chassis for connection of a gramophone pick-up, and radio is automatically muted when the pick-up plug is inserted in the sockets. The muting condenser C10 associated with these sockets is indicated in our circuit diagram, but it is not shown in the chassis illustrations because the muting circuit was not fitted in our chassis; it was, however, included in later chassis.

External Speaker.—Two sockets are provided at the rear of the chassis for a high-impedance (7,000-10,000 O) external speaker.

Transformer T2.—The mains transformer T2 has a special primary winding, wound in three sections as shown in the circuit diagram. The two lower sections in the diagram are each wound for approximately 100 V, and the top section for about 50 V. Roughly speaking, the two untapped sections are connected in series for mains of, say, 200 V, and in parallel for mains of, say, 100 V. The tapped winding is added to them in various ways to suit odd voltages about the approximate voltages quoted.

The adjustment of the winding to suit the mains voltage is carried out according to the code diagram supplied with the re-



Under-chassis view. The waveband switch unit is indicated here, and shown in detail in the diagram above.

ceiver. The voltage settings available are: 103, 111, 118, 127, 135, 143, 155, 196, 210, 225, 240 and 250.

The code diagram is a pink circular disk which can be swivelled round on its central fixing rivet, which holds it to the back cover of the receiver. On the face of the disk are twelve not tone showing of the disk are twelve patterns showing the link positions between the eleven fixed terminals on the adjustment panel, with the corresponding mean voltage rating marked beside each.

The disk is reproduced in actual size in the diagram in column 6. Each pattern is coded with a black dot, which should be on the left when setting the

adjustment, as it is on the actual panel.
On the reverse of the disk, the voltage range of each setting is printed so that it is seen through a hole in the back cover, and after readjustment of the setting, the disk should be rotated until the appropriate range registers with the aperture.

Chassis Divergencies.—Apart from the omission of C10 in some chassis, other divergencies may be found. R4 may be made up of two 64,000 ohm 1 watt resistances connected in parallel, instead of a single 32,000 ohm 2 watt resistance, as in our chassis. Also, the value of the tone control R14 may be 64,000 ohms, or 80,000 ohms in some chassis.

RADIOGRAM MODIFICATIONS

Model 538A is the radiogramophone version of the Philips 588A table receiver. It employs the same chassis, with modifications incorporated to permit the pickup to be switched in and out of circuit.

This is done by adding a fourth position to the waveband control, so that no additional control is required. Three additional switch contacts are involved: a common contact, and two outer contacts.

Electrically, the connection between R7 and R6 is broken, and the common contact is joined to the top of R7. One of the outer contacts goes to the top of R6. and the other to one end of the pick-up output circuit, the other end of which goes to chassis.

When the control is in one of the radio positions, R6 and R7 are joined together as before; when the control is turned to "gram," the other contact connects one end of the pick-up to the top of R7, while the first contact becomes open-circuited, so that radio is muted and the pick-up output is connected across R7 and R8.

C10 is, of course, omitted as it is no longer necessary. R7 becomes 320,000 O, but the values of R6 and R8 remain unaltered. Another addition is the gramophone motor whose leads, in series with a single-pole motor switch, are connected across one of the untapped sections of the primary of the mains transformer T2.

CIRCUIT ALIGNMENT

IF Stages.—Switch set to LW, turn gang to minimum and volume control to maximum. Connect an earth lead to the receiver, and short-circuit R3 to put the oscillator out of action. Damping shunts consisting of 10,000 O resistances must be connected across the primaries while the secondaries are trimmed, and vice versa. The shunts could, if more convenient, be

connected between the high potential end of each coil and chassis, via a 0.1 μ F

Connect signal generator via a 0.0002 µF condenser to control grid (top cap) of V1 and chassis. Feed in a 115 KC/S and chassis. Feed in a 110 120/12 (2608.7 m) signal, connect shunts across L10 and L13, and adjust C31 (with a screwdriver) and C32 (with a spanner) for maximum output. Transfer shunts to maximum output. Transfer shunts to L11 and L12, and adjust C30 (with a spanner) and C33 (with a screwdriver) for maximum output. Remove shunts and the short-circuit across R3.

MW.—Switch set to MW, leaving signal generator connected as before, and connect a 10,000 O shunt across L10. Adjust C28 until its vanes are 1 mm apart, feed in a 225 m (1,395 KC/S) signal, tune it is in, and adjust C28 for maximum output.

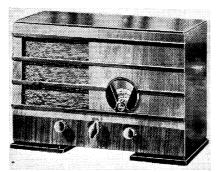
Without disturbing gang setting, transfer signal generator leads to A and E sockets, feed in a 225 m signal, and adjust

C24 and C26 for maximum output reading.

LW.—Switch set to LW, short-circuit R3, and feed in a 900 m (333.3 KC/S) signal. As the IF stages will not respond to this frequency, a separate receiver must be employed at this stage; its aerial socket must be connected via a condenser of about 0.000025 μF to the pentode anode of V1, and the output meter must be transferred to its output. Tune the separate receiver accurately to 900 m, then tune in the 900 m signal on the receiver under test. Transfer output meter short-circuit from R3, disconnect separate receiver, and adjust C29 for maximum output. Feed in a strong 115 KC/S output. Feed in a strong 110 RO/S (2608.7 m) signal, and adjust C22 for

Switch set to MW, feed in a 350 m (857 KC/S) signal, tune it in, and if necessary adjust the scale in its holder to the correct indication.

580A MODIFICATIONS



The Philips 580A receiver.

THE Philips 580A is 6-valve 2-band AC A superhet employing a design basically similar to that of the 588A. The main differences are that the HT smoothing choke L15 is replaced by a resistance, that the split gramophone pick-up socket and radio muting condenser C10 are omitted, as they were in the early issues of the 588A, that **V3** is a Mullard 2D4A instead of a 2D4, and that the variable tone control is omitted.

The difference between the 2D4 and 2D4A valves is shown in the valve base diagrams beneath the circuit diagram, where two diagrams are given for V3. It will be seen that, whereas the 2D4A has a normal arrangement, the 2D4, although it is similar in every other respect, has a top-cap connector for the signal diode, and uses the discarded base pin as the metallising connection. In the 580A, the second diode, instead of being left unconnected, is strapped to the

The HT smoothing resistance value is 2,500 O, and it is connected in place of the smoothing choke L15. Since the DC resistance of L15 is only about one-fifth of the value of the resistor, the HT voltage readings in the 580A will be a little lower than those given for the 588A. The resistor itself is placed beneath the chassis, between the two switch units.

The tone control is omitted altogether in the 580A, and the fixed tone corrector C17 is connected in its place across the primary winding of the speaker input transformer T1. The value remains unchanged.

In our 580A chassis, a 1,000,000 O fixed resistance was connected across R8. Some of the resistances in the 580A have values different from those in the 588A.

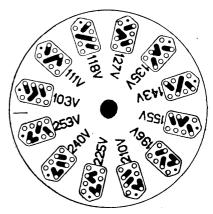
R5 may be 2,000 O instead of 640 O;

R7 is 250,000 O instead of 50,000 O;

and R15 is 640 O instead of 800 O.

Of the condensers in the 580A, C7 is $0.5~\mu F$ instead of $1.0~\mu F$, and C20 is $1.0~\mu F$ instead of $0.5~\mu F$; but they are still in the same container, so that their connections are transposed.

The appearance of the two receivers is very different: the 580A is housed in a horizontal cabinet, which is small compared with the 588A. An illustration showing the appearance of the 580A is given in the preceding column, while another, at the head of col. 1 overleaf, shows the appearance of the 588A.



Actual size reproduction of the voltage adjustment indicator disk. On the reverse is printed the range of each setting.