BUSHA

Service Instructions

MODEL SUG. 26. for A.C. Mains.



FRONT VIEW OF SUG.26

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SPECIFICATION

BASIC DESIGN

A seven valve (including rectifier), three waverange, superheterodyne receiver, employing Mullard Rimlock Valves in the following sequence:—Frequency Changer ECH.42, I.F. Amplifier EF.41; Signal Det' and A.V.C. Rectifier with 1st audio EBC.41, this valve in conjunction with a second EBC.41, operated as a phase inverter, is used to feed a pair of EL.41 valves in push-pull driving a 10 inch P.M. speaker. Negative voltage feedback is used between the secondary of the output transformer and the cathode of 1st EBC.41. A double wound power transformer is used to supply the valve heaters and scale lamps. H.T. supply is from a double path rectifier EZ.40. Adjustable iron dust cored coils are used in the aerial, oscillator, R.F. and I.F. circuits.

VALVES

MULLARD	ECH.42	Heater	Volt	s 6·3,	Amps.	0.225
	EF.41	,,	,,	6.3,	,,	0.2
	EBC.41(2)	,,	,,	6.3,	,,	0.225
	EL.41 (2)	,,	,,	6.3,	,,	0.7
	EZ.40		••	6.3,	,,	0.6

VOLTAGE RANGE

100-127, 200-250 Volts. 40-100 cycles. A.C. Supplies.

MAINS CONSUMPTION

60 Watts.

AUDIO OUTPUT

8 Watts.

WAVEBANDS

L.W. 830–2,068 metres (360 –145 Kc/s.) M.W. 182–560 metres (1,650–535 Kc/s.) S.W. 16–50 metres (18·75–6 Mc/s.)

CONTROLS (from left to right)

Tone

On/Off Switch and Volume.

Tuning.

Waveband and Gramophone Switch.

GRAMOPHONE PICK-UP

Pick-up sockets are fitted on the rear of the chassis and are suitable for connecting a high impedance pick-up.

AERIAL AND EARTH

Sockets for aerial and earth connection are provided on the rear of the chassis and when viewed from the rear of the

chassis their positions are as follows :— SENSITIVE POSITION SELECTIVE POSITION EARTH POSITION

SCALE LAMP

6.5 Volt, 0.3 Amp.

EXTERNAL SPEAKER

Two sockets to which an extension speaker may be connected are situated on a separate panel on the rear of the cabinet. The extension speaker must be a P.M. type and have a speech coil impedance of approximately 2.5 Ohms, the extension speaker leads must not be earthed.

CABINET DIMENSIONS

Height 33½ inches. Depth 11½ inches. Width 20 inches.

WEIGHT

40-lb.

CAPACITORS

	Value			D.C.			
Ref.	mmfd.	mfd.	Туре	Working Voltage	Tolerance	Part No	Description
Cl	47	_	Silvered Ceramic	750	20	AP17338	Series aerial capacitor.
C2	800		Moulded Mica	350	20	P3776	L.W. Aerial Coupling fixed tuning.
C3	20		Silvered Mica	350	10 {	AP16002 AP17054	S.W. Acrial fixed tuning.
C4	60		Silvered Mica	350	2	AP16188 AP17057	L.W. Aerial fixed tuning.
C5 C6	50		Moulded Mica Paper Tubular	350 350	20	P3774 P8936	VI, A.V.C. Grid Isolator. A.V.C. Line Decoupling.
C 7	110		Silvered Mica	350	2	P3771 AP16304	\[\] \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
C8	_	.05	Paper Tubular	350	20 }	AP17058 P3770	\{\text{V1, Cathode Bypass.}}
C9		.05	Paper Tubular	350	20 }	P12775 P3770	V1, Screen Decoupling.
C10	110	-	Silvered Mica	350	2	P12775 AP16304	Ist I.F. Sec. Tuning fixed.
C11	45		Silvered Mica	350	10 }	AP17058 AP18617 AP18618	Oscillator Grid Capacitor.
C12	180		Silvered Mica	350	2	AP16451 AP17059	L.W. Oscillator fixed tuning.
C13	390		Silvered Mica	350	1 }	AP15735 AP17060	L.W. Oscillator Padding.
C14	556		Silvered Mica	350	1 }	AP15731 AP17061	M.W. Oscillator Padding.
C15		∙05	Paper Tubular	350	20 }	P3770 P12775	V2, Screen Decoupling.
C16		.05	Paper Tubular	350	20 }	P3770 P12775	2nd I.F. Sec. & A.V.C. Line Bypass.
C17		∙05	Paper Tubular	350	20 {	P3770 P12775	V2, Anode Decoupling.
C18	_	∙05	Paper Tubular	350	20 {	P3770 P12775	V2, Cathode Bypass.
C19	110	_	Silvered Mica	350	2 {	AP16304 AP17058	2nd I.F. Primary Tuning fixed.
C20		·01	Paper Tubular	1000/350	25 {	P3769 P12773	Audio Grid Coupling to V3.
C21 C22	500 110		Moulded Mica Silvered Mica	350 350	10 2	P12361 AP16304	Part of Tone Control Circuit.
C23	47		Silvered Ceramic	750	20	AP17058 AP17338	\(\) 2nd I.F. Secondary Tuning fixed. A.V.C. feed to diode.
C24	100		Silvered Ceramic	750	20	AP17336	R.F. return Signal diode.
C25	300		Moulded Mica	350	10	P12374	Part of Tone Control circuit.
C26 C27	33 500		Silvered Ceramic Moulded Mica	750 350	20	AP18221 P12361	Part of Tone Control (top boost.) R.F. Bypass.
C27	300	50	Electrolytic	12	10	AP18622	V3, Cathode Bypass.
C29		8	Electrolytic	350	_	AP18620	Low H.T. Line Smoothing.
C30		.01	Paper Tubular	1000/350	25 {	P3769 P12773	Coupling to Grid V5.
C31	Wester	·01	Paper Tubular	1000/350	25 {	P3769 P12773	Coupling to GridV6.
C32 C33		50 ·001	Electrolytic Paper Tubular	12 1000	25 {	AP18622 P8930 AP18629	V5, V6, Cathode Bypass. Fixed Tone Control.
C34		50	Electrolytic	350	_ }	AP18629 AP17168	∫ H.T. Line Smoothing.
C35		50	Electrolytic	350			\(\) H.T. Line Reservoir.
TC1	3-50		Trimmer		•• [D20274	S.W. Oscillator Trimmer.
TC2 TC3	3–50 3–50		Trimmer Trimmer		{	P2937A	M.W. Oscillator Trimmer. L.W. Oscillator Trimmer.
VC1	528		Tuning		- }	AP16346	Aerial Tuning.
VC2	528	W = V ===	Tuning		- {	100.0	Oscillator Tuning.
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COILS, CHOKES AND TRANSFORMERS

Reference	Approximate D.C. Resistance in Ohms	Part No.	Description
L1 L2	Less than ·5	S12733	S.W. Aerial Coupling. S.W. Aerial Tuning.
L3 L4	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	S12737	M.W. Aerial Coupling. M.W. Aerial Tuning.
L5 L6	32·0	S12739	L.W. Aerial Coupling. L.W. Acrial Tuning.
L7 L8	Less than ·5 Less than ·5	S12733	S.W. Oscillator Coupling. S.W. Oscillator Tuning.
L9 L10	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	S12738	M.W. Oscillator Coupling. M.W. Oscillator Tuning.
L11 L12	1·5 4·0	S12740	L.W. Oscillator Coupling. L.W. Oscillator Tuning.
	12.5	ES16447	St I.F.T. Primary. 1st I.F.T. Secondary.
	12.5	ES16448	2nd I.F.T. Primary. 2nd I.F.T. Secondary.
T2	280	DS18641	H.T. Secondary total L.T. Secondary total Transformer
TI	Less than '5	CS18639	Primary total Secondary total Output Primary total Transformer Transformer Transformer

ALIGNMENT PROCEDURE

TEST EQUIPMENT REQUIRED

Signal Generator (for R.F. and I.F. Alignment)
Frequency range 150 Kc/s. to 20 Mc/s., Calibration accuracy

1 %, Modulation 400 cycles modulated at 30 %.

Output Wattmeter 50 to 1,000 milliwatts.

Standard Dummy Aerial 200 mmfd. capacitor for L.W.

and M.W. bands and a 400 Ohms non-inductive resistor for the S.W. band.

PRELIMINARY

The receiver and signal generator should be switched on 15 minutes before commencing alignment, use the lowest input from the signal generator consistent with a reasonable output and with the volume control at maximum. Check the position of the pointer in relation to the tuning condenser, with the plates fully meshed the centre of the pointer should coincide with datum line printed on the main and auxiliary calibration scale.

I.F. ALIGNMENT (465 Kc/s.)
Set the tuning condenser to maximum capacity. Connect the Signal Generator to V2 pin 6. Switch receiver to medium waverange and tune the Secondary and Primary 2nd I.F.T. in that order for maximum output.

Transfer the Signal Generator to V1 pin 6 and tune the Secondary and Primary 1st I.F.T. in that order for maximum output, decrease signal generator output as circuits approach resonance. Peak each circuit once only.

R.F. ALIGNMENT

Operation	Waverange	Signal Generator Frequency	Receiver set to Frequency	Adjust
1 2 3	L.W. L.W. Repeat operation (1)	150 Kc/s. 300 Kc/s.	150 Kc/s. 300 Kc/s.	Cores of L11/12 Osc. and L5/6 Aer. for maximum output. Trimmer TC3 Osc. for maximum output. Check calibration.
4 5 6	M.W. M.W. Repeat operation (4)	600 Kc/s. 1,500 Kc/s.	600 Kc/s. 1,500 Kc/s.	Cores of L9/10 Osc. and L3/4 Aer. for maximum output. Trimmer TC2 Osc. for maximum output. Check calibration.
7 8 9	S.W. S.W. Repeat operations (8)	6 Mc/s. 12 Mc/s. and (9)	6 Mc/s. 12 Mc/s.	

VALVE DATA

Input 230 Volts A.C., 50 cycles. Receiver set to medium waverange with no signal input. All measurements taken on an Avometer, Model 7, with chassis negative; 1,000 Volt range for H.T. and 10 Volt (or appropriate) range for Cathode measurements.

Valve Type		E	lectrode	2			Pin No.	Voltage	Current mA.
V1 ECH.42	Hexode anode Oscillator anode Screens Cathode					 	2 3 5 7	120 } 55 1·5	6.3
V2 EF.41	Anode					 	2 5 3, 4, 7	80 60 1·3	5.7
V3 EBC.41	Anode Cathode					 	2 7	90 1·0	·3
V4 EBC.41	Anode Cathode					 	2 7	80	1.0
V5 and V6 EL.41	Anode Screen Cathode				 	 	2 5 3, 7	230 220 6·5	61.0
V7 EZ.40	Anodes Cathode				••	 •••	2 and 6	242 A.C. 253	75.0

The Total Current Consumption is 220 mA. A.C.

RESISTORS

Reference	Value in Ohms	Rating Watts	Part No.	Description
R1 R2 R3 R4 R5 R6 R7 R8 R9 R10 R11 R12 R13 R14 R15 R16 R17 R18 R20 R21 R22 R23 R24 R25 R24 R25 R27 R27 R28 R29 R30 R31 VR1	12 15,000 470,000 220 47,000 47,000 17 560,000 1 megohm 220 47,000 1.5 megohms 10,000 330 100,000 1 megohm 330,000 68,000 3,300 22 2,200 68,000 1 megohm 10,000 470,000 470,000 470,000 470,000 470,000 47,000 120 220 1,500 2.2 megohms	Watts 1/4 1/2 1/4 1/	P13477 P6652 P7031 P6191 P6779 P6023 P14317 P7115 P6191 P6779 P7157 P6611 P6233 P6863 P7115 P6989 P6833 P6485 P5945 P6455 P6833 P7115 P6608 P7037 P6779 P6779 P6779 P6135 P6197 P6405 CP16385	Part of Feedback on Gram. V1, Screen and Oscillator Feed. V1, Grid A.V.C. Decoupling. V1, Cathode Bias. V1, Oscillator Grid/Cathode Return. S.W. Oscillator Stabiliser. P.U. Isolating Resistance. A.V.C. Decoupling. V2, Grid Stabilising. V2, Screen Feed. A.V.C. Decoupling. V2, Anode Decoupling. V2, Cathode Bias. Signal Filter. Part of Tone Control Circuit. Signal Diode Load. V3, Anode Load. V3, Cathode Bias. Part of Feedback Circuit to V3 Cathode. V4, Cathode Bias. V4, Anode Load. V4, Cathode Bias. V4, Anode Load. V1, 2, 3 and 4, H.T. Feed Resistor. V5, Grid/Cathode Return. Resistor Developing Drive for V4. V6, Grid/Cathode Return. V5, Grid Stabilising. V6, Grid Stabilising. V6, Grid Stabilising. V6, Cathode Bias. Part of Feedback Circuit. H.T. Smoothing. Volume Control with S4 Ganged.
VR1 VR2	2·2 megohms 2·2 megohms		CP16385 CP18616	Volume Control with S4 Ganged. Tone Control.

A tolerance of $\pm 20\%$ is permissible on all resistors with the exception of R17, R20, R21 and R29 $\pm 5\%$, and R19, R24, R25, R26, R30, and R31 $\pm 10\%$.

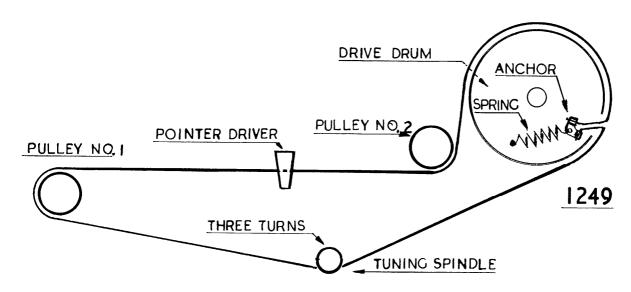
FITTING CORD DRIVE

Part Numbers

Cord and Anchor for To	uning D	Drive	 AS16416
Drive Pressure Spring			 P1941
Pointer and Carriage			 BS16426
Pointer Driver			 AP16296

With the plates of the tuning condenser fully meshed the drive drum should be set so that the auxiliary pointer coincides with the datum lines on the auxiliary scale attached to the back of the drive drum, the opening on the edge of the drive drum should be in alignment with the figure 25 printed on the auxiliary scale.

The length of the drive cord after clenching in the anchor is 32½ inches. Hook the cord and anchor to the drive pressure spring and attach the opposite end of the spring to the drive drum. Pass the cord through the opening on the edge of the drive drum and take three complete turns round the tuning spindle in a clockwise direction. Pass the cord over pulley No. 1 and under pulley No. 2 and continue for half a turn round the drive drum back to the drive pressure spring. Clip the pointer driver to the cord but do not clench. Replace the chassis in the cabinet, set the pointer to the datum line to be found on the right edge of the L.W. and S.W. scales, drop the pointer driver into the pointer carriage and clench clip tightly on pointer driver.



Underchassis View of SUG.26

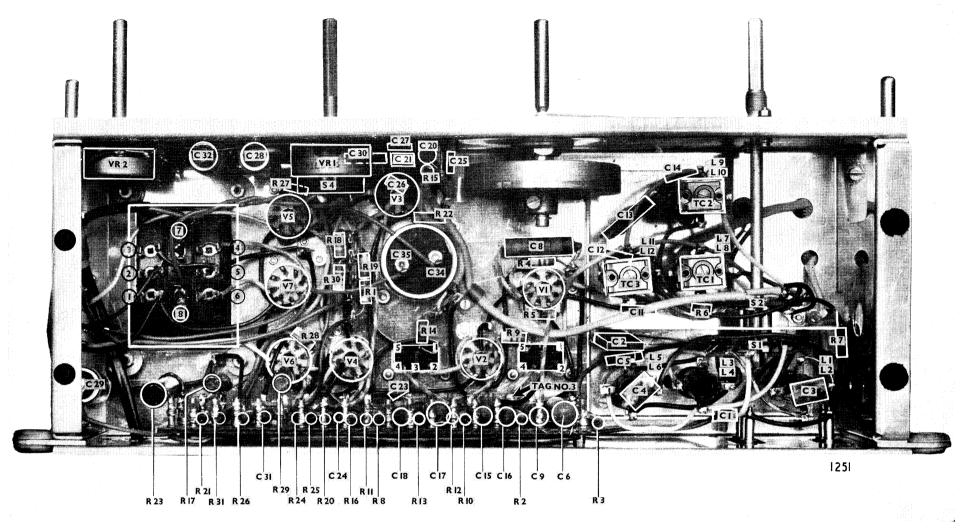


Plate 1



Plate 2

COIL DECK CONNECTIONS

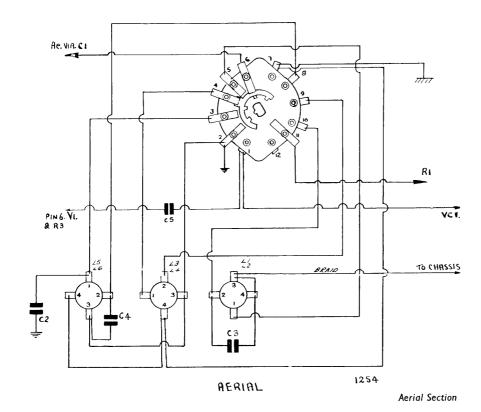
To remove the coil deck from the chassis unscrew the four screws securing the coil deck to the chassis and remove the switch operating bar, the complete assembly may then be removed by unsoldering the following wires:—

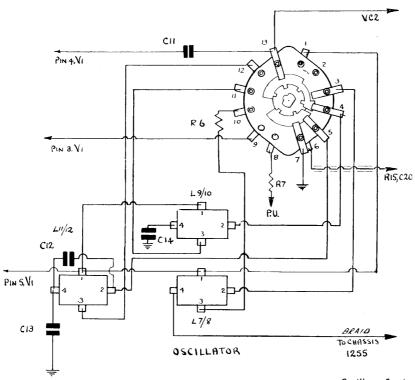
Aerial Section

- (1) Switch S1. Tag No. 1 to VC1 stator and via C5 to R3 (main R/C panel).
- (2) Switch S1. Tag No. 6 to 'sensitive' aerial socket.
- (3) Switch S1. Tag No. 7 to chassis.
- (4) Switch S1. Tag No. 11 to R1, on fourway chassis tag strip.
- (5) Coil L1/2. Tag No. 3/4 L1/2 earthing braid to VC1 rotor and common chassis earth point.

Oscillator Section

- (6) Switch S2. Tag. No. 6 at rear to P.U. socket via R7. Tag No. 8 to junction of R15 and C20 (remove at R/C end). (7) Switch S2.
- Tag No. 9 to pin 3, V1. (8) Switch S2. Tag No. 13 to VC2 stator and via C11 (9) Switch S2. to pin 4, V1.
- (10) Coil L7/8. Tag No. 4 L7/8 to chassis, earth tag.
- (11) Coil L11/12. Tag No. 1 L11/12 to pin 5, V1.





Oscillator Section

DISMANTLING

Set the tuning control such that the pointer is approximately in the mid-position on the tuning scale and lift the pointer driver off the carriage. Disconnect the output transformer and pilot light connecting plug PS1 from the chassis and remove the four control knobs from the front of the receiver. Remove the two chassis securing screws and withdraw the chassis. When replacing the chassis ensure that the locating pins projecting from the front of the chassis are correctly positioned in the cabinet and that each bracket is fitted with its rubber grommet.

SPEAKER

Part Number				CP.17087
Type	Pe	ermanent	Magnet	10 inches
Impedance at 400 cycle	es			2·3 ohms

CONNECTIONS TO I.F. TRANSFORMERS

	Tag No. 1 to C16 and R11 (main R/C panel). Tag No. 2 to pin 2, V1.
I.F.T. 1	Tag No. 2 to pin 2, V1.
Part No. ≺	Tag No. 4 to H.T. + Ve. Tag No. 4 (main R/C
CS 16447	nanel)
	Tag No. 5 to pin 6, V2 via R9. Tag No. 1 to R14 and junction of R16, C24 (main
	Tag No. 1 to R14 and junction of R16, C24 (main
I.F.T. 2	R/C panel).
Part No. ≺	Tag No. 2 to pin 2, V2.
CS.16448	Tag No. 3 to C23.
	Tag No. 4 to R12 and C17 (main R/C panel).
	Tag No. 5 to pin 5, V3.

CONNECTIONS TO OUTPUT TRANSFORMER T1

Reading from top to bottom the tags are numbered 1 to 6 (receiver viewed from rear).

```
Tag No. 1 to L.H. Ext. Spk. socket and pin 6 PS1.
                Tag No. 2 to R.H. Ext. Spk. socket and pin 6 PS1.
Tag No. 3 Not used.
Tag No. 4 to one side of C33 and pin 2 PS1.
Tag No. 5 to pin 1 PS1.
CS.18639
                 Tag No. 6 to one side of C33 and pin 8 PS1.
```

NOTE:-Eight pin plug and socket PS1 viewed from

CONNECTIONS TO MAINS TRANSFORMER T2

The external connections to the mains transformer are made to tags situated on the base of the transformer. These tag numbers are shown on Plate 1, the connections are as follows:—

Tag No. 1 to pin 1 V7 (and all other heaters) and pin 3 of PS1.
Tag No. 2 to *chassis* and pin 4 PS1.

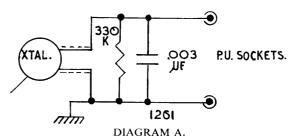
Tag No. 3 to chassis.
Tag No. 4 to pin 6, V6.
Tag No. 5 to chassis.
Tag No. 6 to pin 2, V7.

Tag No. 7 to mains supply plug. Tag No. 8 to mains supply plug via switch S4.

GRAMOPHONE PICK-UP

The waverange switch should be set to the GRAM. The waverange switch should be set to the GRAM. position when the receiver is being used for record reproduction. A good quality high impedance pick-up either magnetic or crystal, preferable the latter, may be connected direct to the P.U. Sockets. The pick-up must be terminated as recommended by the pick-up manufacturers. It is advisable to use a screened single core cable, of which the screening itself is completely covered with insulating material, for the pick-up connections. The inner conductor of the cable is connected to the upper P.U. socket of the receiver, whilst the screening forming the other conductor is connected to the lower P.U. socket. An input of approximately 0.5 to 1.0 volt R.M.S. is required to fully load the amplifier. A pick-up input circuit suitable for connecting the Cosmocord pick-up input circuit suitable for connecting the Cosmocord G.P.19 Std. and G.P.19 L.P. to this receiver is illustrated in diagram A.

COSMOCORD CP19, STD. & L.P.



PART NUMBERS

The following part numbers are not shown elsewhere in	Knob, Tone		. CP16422
these Service Instructions. When ordering replacements or	Knob, Waveband	,	. CP16421
spare parts please quote :—	Knob, Tune		. CP16420
(a) Type and serial number of receiver.	Knob, Clip (one each)		. AP16423
(b) Part number and description of item.	Knob, Skirt (one each)		. BP16418
(c) Quantity required.	Scale, Tuning		. DP18834
Cabinet FP18816	Speaker, 10-inch P.M		. CP17087
Cabinet Back (Top) EP18830	Switch, Location Plate		. AP16446
Cabinet Back (Bottom) EP18831	Switch, Wafer (Aerial Section)		. AP16290
Coil Deck ES16459	Switch, Wafer (Oscillator Section)		. AP16291
Iron Core, Adjustable (L1 to L12 inclusive) AP15378	Transformer, Mains		. DS18641
Knob, Volume, On/Off CP16419	Transformer, Output		. CS18639

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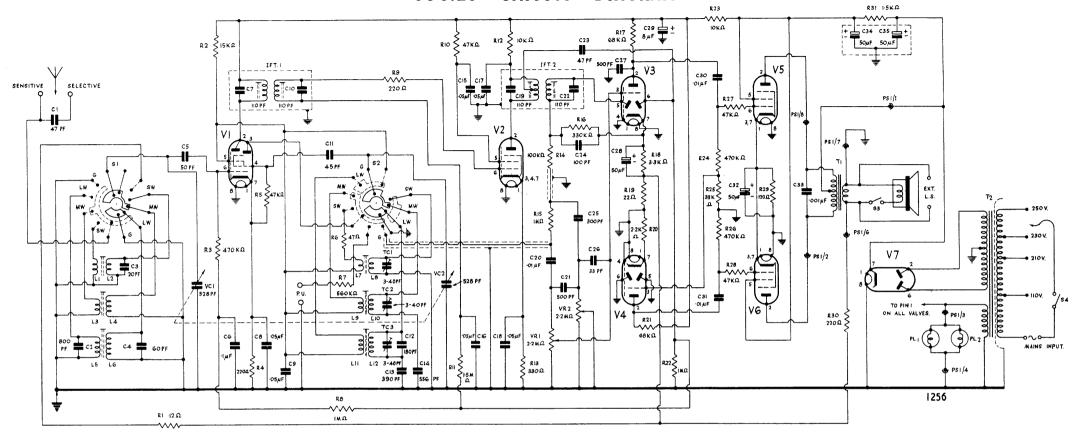
BUSH RADIO LIMITED

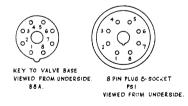
POWER ROAD, LONDON, W.4

Cables: Supasetz, London Telegrams: Supasetz, Chisk. London

Telephone: Chiswick 6491/9

SUG.26 CIRCUIT DIAGRAM





NOTES.

I. P.T. PAPER TUBULAR.
M.M. MOULDED MICA.
S.M., SILVER MICA.
S.C. SILVER CERAMIC.
ELECT. ELECTROLYTIC.
C. CARBON.

BUSH RADIO LTD., POWER ROAD, LONDON, W.4

June, 1951