### 1459

## 'ERT' SERVICE CHART

## PHILIPS EL3300

COMPACT, portable, twin-track batteryoperated tape recorder using permanently threaded tape housed in cartridge.

Batteries. Five Ever Ready U11, or equivalent.

Battery life. 20 hours approximately.

Tape speed. 17 ips.

Frequency response. 120-6000c/s.  $\pm 3$ dB. Output. 250mW.

Tape cassette. Cartridge with special in. tape, part number EL1903.

Inputs. Five-pole DIN sockets. Microphone 0.3mV across 2K. Radio/gram 225mV across 1M5

Outlet. Six-pole DIN socket. Personal phone 200mV across 1K5.

Transistors. TR1 AC126 or AC125, TR2 AC126 or AC125, TR3 AC126 or AC125, TR4 AC126, TR5 AC128, TR6 AC128, TR7 AC126 or AC125.

Playing time (each track). 30 minutes. Rewind time. Forward or back approximately 70 seconds.

Tape deck. Philips.

Heads. K1 record/playback, K2 erase. Twin track across \( \frac{1}{2} \) in. tape.

Oscillator frequency. 33kc/s approximately. Microphone. Philips EL3797/00, with remote control facility.

Dimensions.  $7\frac{3}{4} \times 4\frac{1}{2} \times 2\frac{1}{4}$  in.

Weight, 4lb.

Manufacturer. Philips Electrical Ltd. Service department. Amalgamated Electrical Services Ltd., Waddon Factory Estate, Croydon, Surrey. Tel.: Croydon 7722.

#### DISMANTLING

Cabinet removal. Remove cartridge, battery cover, batteries, lower part of case (two captive screws) and pull off tape transport knob. Withdraw the screw located between

the turntables and the four screws securing the chassis to the upper part of the case. The cabinet can now be removed. Re-assemble in the reverse order.

Printed panel removal. Uncase the machine as described. Remove the three screws securing the printed panel. Free the leads tied down to chassis then gently raise and turn the panel through about 90 degrees. If the main belt is removed, the chassis replaced in its case, the batteries refitted and the printed panel insulated from the chassis the recorder can be operated electrically to enable repairs to be carried out.

The printed panel can be removed completely by disconnecting various leads from solder posts and the switch. When refitting ensure that the end of the switch lever engages with the slider.

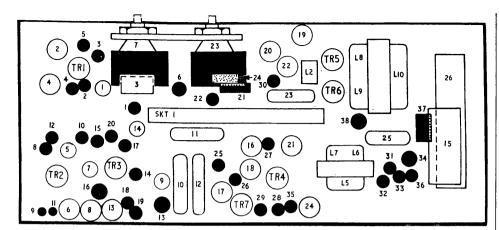
Continued overleaf

Cabinet is two-tone grey polystyrene with real leather carry case. Operation is by single push-button on recorder or from remote control switch on microphone. Mains supply unit optional extra



Switches (below). SW1 record/playback. SW2 auxiliary battery on/ off, SW3 battery on/

33K TR5 ACI28 R-3·3 P-3·4 115K 3K9 ≨33K **-2·5** SW2 ACI26 TR2 TR3 ACI26 ACI26 m 23 CONT 2K2 SW2 21 SWI 8K2 28 12K2 IK5 100KP 12 5K6 17 22 26 5K 6 330 36 3K9 21K AC126 BATTERY & MOD LEVEL IND REMOTE STOP/ START CONT MIC IN/P, RADIO & GRAM IN/P & EXT MAINS SUPPLY UNIT INP H'PHONE O/P (VIA CONN LEAD), LINE O P SW2 7.5V



#### SERVICE NOTES

Replacing main drive belt. Remove flywheel lower bearing (three screws) and the motor bottom plate (one screw). The drive belt can now be removed. Replace in the reverse order. When refitting the flywheel lower bearing ensure that the groove in the flywheel is in line with that in the motor pulley so that the belt runs parallel with the chassis.

Cleaning heads. Magnetic heads and capstan should be cleaned at regular intervals. Heads can be cleaned with a soft cloth wrapped around a wood stick and moistened with methylated spirits or industrial alcohol. Metal objects should not be allowed to come into contact with them.

General cleaning. After about six months' use, it is advisable to clean the following parts with methylated spirits or industrial alcohol. Tape guides, record and erase heads, capstan, drive belts, all friction driven surfaces, brake shoes and braking surfaces of turntables.

Lubrication. All machines are fully lubricated during manufacture and further attention should normally be required only after a long period of service. If this is the case, or upon replacement of any mechanical components, lubricant may be applied *sparingly* to the following positions. Light graphite oil to turntable spindles, guide roller, flywheel spindle, clutch pulley bearing, drive pulley spindle, guide pin at rear of tape transport arm and brake bracket stop pins.

Light grease, preferably containing graphite, may be applied to the sliding surfaces and grooves of the carriage plate assembly and the ball bearings under the assembly. Great care should be taken to avoid lubricant getting onto any driving surface.

The motor must not be lubricated as the penetration of oil between commutator and

brushes will considerably reduce its life.

Circuit variations. In some sets R33 is 470hms, C15 200mF and C26 400mF. Replacements should be made with types and values as fitted.

#### ELECTRICAL ADJUSTMENTS

Azimuth adjustment. Uncase the machine as described then replace lower part of case and battery cover to retain the batteries. Connect valve voltmeter to pins 2 and 3 of input socket. Fit pre-recorded 5kc/s test tape to machine and switch to playback. Adjust spring-loaded screw securing head for maximum output, then seal with locking paint.

Bias adjustment. Switch to record and turn modulation level control to minimum. There should be an AC voltage of 20mV between pins 2 and 6 of outlet socket BU2. Adjustment is effected by altering the core of S2, access to which is obtained by removing printed panel.

Sensitivity (Playback). Replace speaker with 30hms resistor. Apply 1kc/s signal between pins 2 and 6 of BU2 via 22K resistor. Turn volume to maximum, switch to playback and adjust input signal to give an output of 390mV measured across the 30hms resistor. Generator output voltage should be 55mV  $\pm 2\text{dB}$ . Line output voltage between pins 2 and 3 of BU1 should be 40mV  $\pm 2\text{dB}$  with the same input voltage.

Sensitivity (Record). Connect 470ohms resistor to pins 1 and 2 of BU1 and apply a 1kc/s signal via a 470K resistor to these pins. Turn modulation level control to maximum and connect an AC millivoltmeter between pins 2 and 6 of BU2. Stop the bias oscillator by connecting unearthed end of S10 to chassis. Switch to Record and adjust input signal to give reading of 4mV on the meter. Generator output voltage should be 200mV + 2dB.

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