"TRADER" SERVICE SHEET 1649



Appearance of the Philips B4G17U

OVERING reception on m.w., l.w. and Band II (v.h.f.), Philips B4G17U and Stella ST154U are mains operated a.m./f.m. receivers which employ the same chassis. The chassis is designed for operation from mains supplies of 200-250V and is fitted with five valves plus rectifier.

Waveband ranges are 188-569m (m.w.), 1,090-2,000m (l.w.) and 87.5-100Mc/s

(f.m.).

A length of lead on the back cover is provided as an f.m. aerial for reception in

PHILIPS B4G17U: STELL

Mains Operated A.M./F.M. Table Radio Receiv

high signal strength areas, and an internal loop forms an aerial for a.m. reception. Sockets are provided for the connection of external a.m. and f.m. aerials and an external loudspeaker.

Release date (both models): August, 1963. Original prices: Philips B4G17U £25 6s 8d, Stella ST154U £24 8s 7d. Purchase tax extra.

Valve Table

V1a UCC85
V2a UCH81
V2a UCH81
V2b UCH81
V3 UF89
175 66 -
T 000
V5 UL84 † 220 205 16-5 * 210
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$

^{*}Receiver switched to a.m. †Receiver switched to f.m. §A.C. reading.

Resisto	ors			R17 R18	4·7kΩ 1·2MΩ	
R4	180Ω	H4		R19	4.7kΩ	
R5	100kΩ	H4		R20	$47k\Omega$	
R6	2·2kΩ	H4	il	R21	$27k\Omega$	
R7	10k€2	H4		R22	$2M\Omega$	
R8	2·2k()	H4		R23	$10M\Omega$	
R9	$1M\Omega$	G5	1	R24	220kΩ	
R10	39kΩ	G5	il	R25	470 k Ω	
R11	$47k\Omega$	G5		R26	1 k Ω	
R12	33kΩ	H5		R27	560Ω	
R13	33kΩ	G5		R27A	560Ω	
R14	2·2kΩ	G5	il	R28	68Ω	
R15	$1M\Omega$	G4		R29	$68k\Omega$	
R16	33kΩ	G5		R30	470Ω	

VALVE ANALYSIS

Valve voltages given in the table in col. 2 were derived from information from the manufacturers. They were measured on a valve voltmeter of approximately $10 M\Omega$ impedance with the receiver connected to 250V a.c. and the mains adjustment set at 226-250V.

CIRCUIT DESCRIPTION

Operation on A.M.—Loop aerial L11 is coupled to the permeability-tuned aerial coil L13 on both m.w. and l.w. and for m.w. reception the l.w. loading coil L30 is short-circuited. An additional capacitor C65 is shunted across the aerial tuning coils on l.w.

U R L	4,5 44,45	9 19 4 2,3,4,4A	10 11 8 8	12,13,16,55,17,14	6 5	15 7 8, 9	20 7 34 68 35 12 11 12,13,30	33 32 65	21, 22	59 27, 23, 24, 66, 67, 26 13 11
>	Internal F.M. aeria	Ŋ	1a	C C C C C C C C C C C C C C C C C C C	C18 V1b	R7	L11 Internal A.M. aerial L2 L13 L13	\$55m \$55m \$53 \$53 \$53 \$53 \$53 \$53 \$53 \$53 \$55 \$55	C22	V2 a C26 R11

Circuit diagram of the chassis incorporated in Philips B4G17U and Stella ST154U radio receivers. Permeability tuning is used on both a.m. and f.m. wavebands, the second arrows through L10 and L13 represent separate pre-set tracking adjustment screws. The internal a.m. aerial takes the form of a single rigid pick-up loop which encompasses the chassis, and the internal f.m. aerial comprises a length of lead wound on the back cover

LLA ST154U

Receivers

4-7kΩ -2MΩ 4-7kΩ 47kΩ 27kΩ 20MΩ 10MΩ 220kΩ 470kΩ 1kΩ 560Ω	G5 F5 F4 F5 F4 F5 F5 F4 E5	R31 R35 R36 R37 R38 R39 R40 R42 R44 R45 R45	2MΩ 4·7MΩ 120Ω 220kΩ 2·7kΩ 100kΩ 27kΩ 47kΩ 10kΩ 10kΩ 4.7MΩ Varite	D1 H5 F5 F4 F4 F5 C1 F5 H5 H5	
		R46	Varite	Di	
560Ω 68kΩ	F4 F4	R47 R50	Varite 1kΩ	D1 C2	
470Ω	F4 F4	R51 R52	140Ω 235 Ω	C2 D2	
		i I			



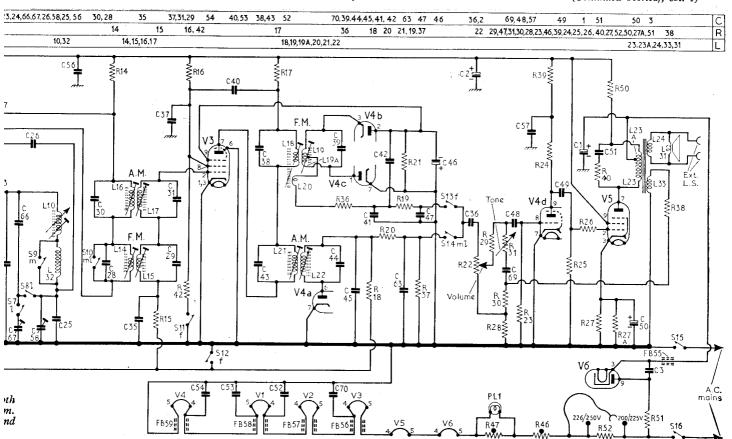
Appearance of the Stella ST154U

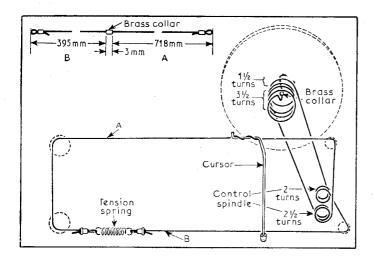
Capac C1 C2 C3 C4 C5 C7 C8 C9 C10 C11 C12 C13 C14 C15 C16 C17 C18 C19 C20 C22 C22 C22 C24 C25 C29	50µF 100µF 470pF 470pF 470pF 1,800pF 6.8pF 1,000pF 1,000pF 8.2pF 10pF 10pF 10pF 15pF 15pF 15pF 120pF 290pF 120pF 4,700pF 4,700pF 15pF	A2 A2 E45 H55 H44 H42 H44 H42 B55 B14 H44 H42 G55 G44 G55 B2	C37 4,700pF C38 22pF C39 47pF C40 4,700pF C41 330pF C42 330pF C43 195pF C44 195pF C45 100pF C46 2µF C47 330pF C48 0-01µF C49 0-01µF C50 25µF C51 1,000pF C53 1,000pF C53 1,000pF C53 1,000pF C53 1,000pF C54 1,000pF C55 5-6pF C56 1,000pF C57 0-22µF C58 18pF C59 0-22µF C58 18pF C66 15pF C66 15pF C66 15pF C66 15pF C66 15pF C66 15pF C68 56pF C69 390pF	G4 C2 C5 F5 F6 C1 F6 F7 F4 F6 F1 F1 F1 F1 F1 F1 F1 F1 F1 F1 F1 F1 F1	L7 — A1 L8 1.8 A2 L9 1.9 B2 L10 23.0 B1 L11 — G4 L12 — B1 L13 7.0 B1 L14 — B2 L15 1.7 B2 L16 7.5 B2 L16 7.5 B2 L17 4-5 B2 L18 1.4 C2 L19 — C2 L20 — C2 L21 4-5 C2 L22 — C2 L23 350.0 C2 L23 A12.0 C2 L24 1.0 B1 L30 — B2 L31 3.5 — L32 — G4 L33 10.0 C1 Miscelianeous FB55 — E5 FB57 — G5 FB57 — G5 FB57 — G5
C29 C30	15pF 110pF	B2 B2	C70 1,000pF	F5	FB58 — H5 FB59 — F5
C31 C32	195pF 18pF	B2 B2	Coils and		PL1 19V 0-1A B1
C33	33pF	G4	Transformers*		S1-S4 — G4 S15, S16 — E4
C34	3,000pF	G5	L2-L4A —	A2	110, 310 E4
C35	100pF	G4	L5	Αĩ	*Approximate d.c. resistance
C36	4,700pF	F4	L6 —	Ai	in ohms.
			}		

The external aerial socket is bottom-coupled via R12 and C34 to the aerial tuned circuit.

V2 operates as a triode-heptode frequency changer with the triode oscillator section tuned by a parallel-fed oscillator circuit comprising L10 and l.w. loading coil L32 wired in series. On m.w. L32 is short-circuited and on l.w. trimming and tracking is adjusted by the additional circuit C66 and

C67. The heterodyne signal is injected in the mixer section V2b via grid 3, and the resultant i.f. component in V2b anode is coupled via the tuned transformer L16, C30, L17, C31 to the grid of the i.f. amplifier V3. A.M. Intermediate Frequency 470 kc/s. Output from V3 is applied via the coupling transformer L21, C43, L22, C44 to the a.m. (Continued overleaf, col. 1)





Tuning drive system drawn as seen from the front of the chassis. The length of cord required is indicated at the top of the diagram but in some cases length B may require to be slightly longer than the 395mm quoted

Circuit Description-continued.

detector diode V4a and after filtering by R20 and C63 the rectified audio signal is developed across the load resistor R37. The negative d.c. potential present across R20 and R37 due to diode current is fed via R18 to the control grids of V2 mixer and V3 as a.g.c.

Variable audio signals from the volume control R22 slider, are fed via R29 and C48 to the grid of the pre-amplifier V4d and amplified audio signals in its anode are r/c coupled via R24 and C49 to the output stage V5. A hum-bucking arrangement is provided in the output stage by feeding receiver ht. in the output stage by feeding receiver h.t. current through a section of the output transformer primary winding. A negative feedback loop covering the audio amplifier is fed from tertiary winding L33 via R38 to the grid of V4d, and selective variation of feedback received with the selection of the section of the sectio back magnitude by R31 provides variable tone control.

Operation on F.M.—Signal input via the aerial isolating network R44, R45, C4 and C5 is coupled by the wideband transformer L2-L4A to the cathode of VIa which operates as an earthed-grid r.f. amplifier. R.f. signals developed across its tuned anode impedance developed across its tuned anode impedance L5 are coupled via a bridge network, which reduces oscillator back coupling, to the grid of the self-oscillating mixer V1b. The circuit associated with L6 is tuned at oscillator frequency and regenerative feedback is provided via coupling winding L7. L5 and L6 are ganged, and are permeability-tuned. F.M. Intermediate Frequency 10.7 Mc/s.

I.f. signals in V2b anode are coupled by the tuned i.f. transformer L8, L9 to the grid of V2b which operates on f.m. as the first i.f. amplifier. S6 is open removing h.t. supply from the anode of the a.m. oscillator V2a and the short-circuit across L14 in the form of

the short-circuit across L14 in the form of S10 is removed, allowing coupling of the i.f. signal via L14 and L15 to the grid of the second f.m. i.f. amplifier V3.

V2b grid resistor R9 is taken to chassis by S12, and V2b is self-biased by the potential resulting from grid current. Due to the action of S11, V3 screen grid potential is reduced and the valve operates with a short grid base providing a.m. limiting action. V3 suppressor grid is fed from the negative potential which appears across the ratio detector stabilizing capacitor C46.

The f.m. detector circuit comprises the discriminator transformer L18-L20 and the two diodes V4b and c. Audio output from the detector is given suitable de-emphasis by the network R19, C47 and applied via S13 and C36 to the volume control R22. Operation of the audio amplifier is the same as for a.m.

CIRCUIT ALIGNMENT A.M. Circuits

Equipment Required.—An a.m.

generator; an audio output meter; a $0.05\mu F$ capacitor and a 5 Ω resistor. 1.—Connect the signal generator via the $0.05\mu F$ capacitor to **V2** pin 2. Shunt the audio output meter terminals with the 5Ω

resistor and connect the meter in place of the loudspeaker.

-Switch receiver to m.w. and turn the tuning control to minimum inductance (h.f. end of scale). Turn the volume control to maximum and the tone control to maxi-

mum top response.

—Feed in a 470kc/s 30 per cent modulated signal and adjust L22 (location reference C2), L21 (C2), L17 (B2) and L16 (B2) in that order for maximum output.

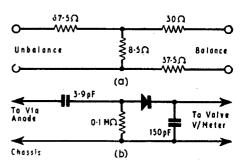
-Connect the signal generator via a dummy aerial to the a.m. aerial socket. Set cursor to the 185m calibration mark on scale. Feed in a 1,620kc/s signal and adjust C58
(B2) and C32 (B2) for maximum output.

Switch receiver to l.w. and set cursor to

the 1,580m calibration mark on scale. Feed in a 190kc/s signal and adjust C67 (B2) and L30 (B2) for maximum output.

F.M. Circuits

Equipment Required.—An f.m. signal generator; an a.m. signal generator to provide marker pips; a valve-voltmeter; an oscilloscope if the f.m. signal generator does not incorporate a display device; a 100kΩ resistor and a 4,700pF capacitor. Also required, a diode detector circuit and an unbalance-to-



Input matching network (a) and detector circuit (b) referred to in the alignment instructions

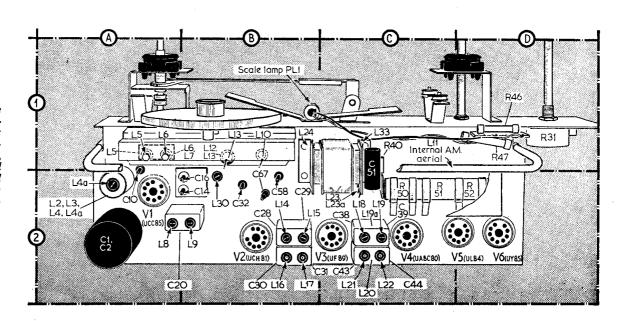
balance matching pad, both made up as shown above.

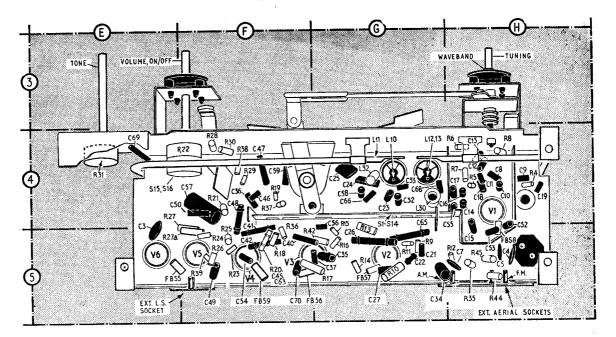
—Switch receiver to f.m. and disconnect one end of **C46** (F4). Connect the oscilloscope via the 100kΩ resistor across **R21**. Connect the f.m. signal generator to V3

pin 2.

—Feed in a 10.7Mc/s f.m. signal with a deviation of 500kc/s at 50c/s, and adjust L18 (C2) for best response with a 10.7Mc/s marker at the centre of the curve. Adjust

Plan view of the chassis showing alignment adjustment positions. The ballast resistor R50, R51, R52 would normally be obscured from this angle by by the heat deflecting screen





Underside view of the chassis. screws associated with coils L10 and L13 shown in location reference G4, are the pre-set adjustments mounted alongside the coils themselves

> L19/L19A for maximum curve width and symmetry.

3.-Re-connect C46 and connect the oscilloscope across C41. Check that the response is straight over approximately 200kc/s. Switch to a.m. (30 per cent at 400c/s) when the straight portion of the curve about a remain unchanged.

when the straight portion of the curve should remain unchanged.

—Disconnect C46 and connect the oscilloscope across R21. Connect the f.m. signal generator to V2 pin 2. Feed in a 10.7Mc/s f.m. signal with a deviation of 500kc/s at 50c/s and adjust L14 (B2) for maximum response with a 10.7Mc/s marker at the centre of the curve. Adjust L15 (B2) for maximum response and symmetry consistmaximum response and symmetry consistent with marker position.

ent with marker position.

—Connect the f.m. signal generator via the 4,700pF capacitor to V1a pin 1. Adjust L8 (A2) for maximum response with a 10.7Mc/s marker at the centre of the curve, then adjust L9 (B2) for maximum response and symmetry consistent with marker position. I 14 may require slight reading the second symmetry consistent with marker position.

tion. L14 may require slight readjustment.

—Re-connect C46 and feed in an unmodulated 10.7Mc/s signal at V1a pin 1. Adjust lated 10./Mc/s signal at Via pin 1. Addustine input signal level to give a reading of 8V across C46. Swing the signal generator frequency either side of 10.7Mc/s until the output drops to 5V and note that the total frequency change should be greater than 200kc/s.

-Turn the tuning control to maximum inductance position (maximum clockwise) and check that the cursor coincides with the right-hand end of the scale windows. Set C10 (A2), C14 (B2) and C16 (B2) to their mid-positions. Connect the valve voltmeter via the 100k^{Ω} resistor across C46.

—During this operation the output voltage across C46 should not exceed 8V. Adjust the tuning knob so that the cursor lines up with the first "E" of R. Eireann. Feed in an 87.5Mc/s unmodulated signal at the in an 87.5Mc/s unmodulated signal at the f.m. aerial sockets. This is a balanced input and if the signal generator output is unbalanced, a matching pad should be used made up as shown in col. 3. Adjust L6 and L5 (A1) for maximum output.

Adjust the tuning control so that the cursor lines up with the 100Mc/s mark. Feed in a 100Mc/s signal and adjust C16 (B2) and C10 (A2) for maximum output. Disconnect the signal generator.

connect the signal generator.

—Adjust the tuning control so that the cursor lines up with 94Mc/s mark. Con-

nect the detector circuit shown in col. 3 between V1a pin I and the earth connection of V1 valve holder. Connect the valve voltmeter to the detector output. Adjust C14 (B2) for minimum oscillator voltage. Disconnect the detector and repeat operation 8 as necessary.

0.—Connect the valve voltmeter via the $100 k\Omega$ resistor across **C46.** Feed in a 94 Mc/s unmodulated signal at the f.m. aerial sockets and adjust **L4/L4A** (A2) for maximum output.

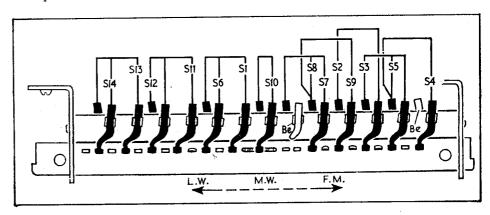
GENERAL NOTES

Dismantling.—To remove the chassis from the cabinet, remove the five chassis fixing screws from the base of the cabinet and withdraw the chassis complete with station scale and control knobs. To detach the chassis completely from the cabinet, unsolder the speaker leads.

Drive Cord Replacement.-Make up the cord to the dimensions shown in the diagram opposite. Turn the tuner drum to its maximum clockwise position and insert the knot on the cord into the slot on the tuner drum, the shorter end towards the back. Pass the short end of the cord one turn clockwise around the drum, winding from back to front, and down to the rear pulley on the drive spindle. Wind two turns from back to front in a clockwise direction, and then pass the cord around the bottom right-hand pul-Fit the tension spring to the cord and or it to a convenient point. Take the anchor it to a convenient point. Take the longer end of the cord and wind $3\frac{1}{2}$ turns anti-clockwise around the drum, winding from front to back. Pass the cord around the front pulley on the drive spindle and wind on 2½ turns in an anti-clockwise direction winding from back to front. Lead the cord over the top right-hand pulley, around the tension spring. Finally stretch the cord over the bottom left-hand pulley.

Tuner Unit Coil Replacement.-The tuner Tuner Unit Coil Replacement.—The tuner unit, tuning drum and a.m. coils (L10, L12/L13) are pre-trimmed as a complete item. If either of the a.m. coils are defective, it is necessary to replace the complete unit. To remove the unit, disconnect the pointer cord, unsolder the coil wiring connections, and remove the three unit fixing screws. When wiring the replacement unit, care must be taken to replace the components in their original positions. original positions.

NOTE.—The tie wires attached to the cores in the a.m. coils must not be unsoldered from their anchoring points, and the position of the sealed ferrox-cube rods must not be altered. When the replacement unit has been fitted, it will be necessary to re-trim both a.m. and f.m./r.f. circuits.



The waveband switch assembly drawn as seen from the front of an inverted chassis