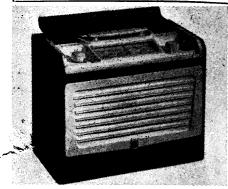
# "TRADER" SERVICE SHEET



NCORPORATING a battery "revitalising" circuit, which enables the life of the H.T. battery to be increased, the Philips 523UB is a 5-valve (plus metal rectifier) 2-band portable superhet, designed to operate from self-contained batteries or from A.C. or D.C. mains of 200-250V. A set of safety contacts isolates the chassis when the back is opened.

Release date and original price: June. 1953, £17 9s. 9d. Purchase tax and batteries extra.

#### CIRCUIT DESCRIPTION

Tuned frame aerial input by L1, loading coil L3 and C33 (M.W.) or L1, L2, loading coils L3, L4 and C33 (M.W.). Provision is made for the connection of an external aerial and earth, aerial coupling on L.W. being via C1 and S2, and on M.W. via C1, S3, and the capacitance of a metal foil strip on frame aerial L1.

First valve (V1, Mullard DK91) is a variable-mu R.F. pentode operating as R.F. amplifier. I.F. filtering by L5, C3. Aperiodic resistance-capacitance coupling by R4, C9, R6 to second valve (V2, Mullard DK92), a heptode operating as frequency changer with electron coupling. Third valve (V3, Mullard DF91) is a variable-mu R.F. pentode, operating as intermediate frequency amplifier with tuned transformer couplings C10, L10, L11, C11 and C21, L12, L13, C22.

Intermediate frequency 470 kc/s.

Diode signal detector is part of diode pentode 4.2 (V4, Mullard DAF91).

# PHILIPS 523UB

Resistance-capacitance coupling by R18, C26 and R21 between V4 pentode anode and output pentode (V5, Mullard DL94). Tone correction in anode circuit by C28. Extra bias is obtained for V5 on mains by the insertion of R12 in the filament circuit.

For battery operation power supplies are carried by switches S13(B), S15(B) and S17(B), which close in that position, as indicated by the suffix (B). For mains operation S14(M), S16(M) and S18(M) close.

S19, S20 are the battery charge switches. When the receiver is operating from mains, with

the battery charge switch control in the mains position, \$19 is closed and \$20 open, and H.T. and filament current is supplied in the normal way through R27. When the control is switched to battery charge however, \$19 opens and \$20 closes to trickle-charge the H.T. battery through R33.

tery through R33.

H.T. current is supplied by half-wave metal rectifier (MR1, SenTerCei RM2) consisting of two units joined in series for 250V mains coverage. Smoothing by R27, voltage adjustment resistors R28, R29, R30, R21, R32 and electrolytic capacitors C29, C30. Filament is taken from the H.T. circuit, the filaments being connected in series and fed via R25, R26. The latter is pre-set in the factory to give a filament current of 46.4 mA when the receiver is operated from 241 V A.C. mains, the voltage adjustment being set to 245 V.

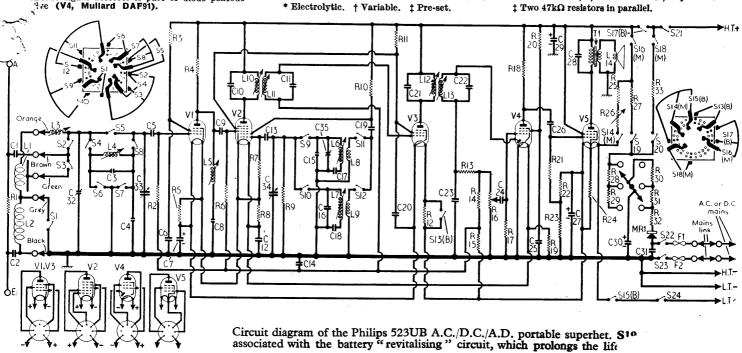
The filaments remain series-connected for battery operation. Bias is obtained from the filament voltage drop. R5, R8, R22, R23 and R24 are filament shunts to by-pass H.T. current.

# **COMPONENTS & VALUES**

	CAPACITORS	alues	Loca- tions
C1	Aerial and earth s	150pF	_
C2	$\int$ isolators $\{0.00$	$047\mu F$	_
C3	L.W. aerial trim {	10pF	GS
C4	) (	97pF	G3
C5	V1 C.G	100pF	G4
C6		$047\mu F$	G4
C7*	Filament by-pass	$100 \mu F$	E3
C8	I.F. filter tune	18pF	G4
C9	R.F. coupling	100pF	G4
C10		110pF	<b>A2</b>
C11		110pF	A2
C12	Filament by-pass	$0.1\mu F$	E4
C13		100pF	G4
C14	A.G.C. decoupling 0.0	$047\mu F$	F3
C15	M.W. osc. trim	12pF	F3
C16	L.W. osc, trim,	148pF	<b>F</b> 3
C17	M.W. osc. tracker	530pF	F3
C18		195pF	G3
C19		470pF	G4
C20	V3 S.G. decoupling 0.0	$047 \mu F$	F4
C21	)	115pF	B2
C22	J Zhu I.F. Gans. tun }	115pF	B2
C23	I.F. by-pass	100pF	E4
C24	A.F. coupling 0.00	$022\mu F$	<b>D4</b>
C25		)47pF	E3
C26		$022\mu F$	E4
C27*		$250 \mu F$	C1
C28		$022 \mu F$	B1
C29*		100μF	Cī
C30*	H.T. smoothing {	$50\mu F$	Bi
C31	Mains R.F. by-pass 0	$01\mu F$	$\overline{\mathbf{D3}}$
C32‡	M.W. aerial trim	30pF	G3
C33†		500pF	Ãĺ
C34†		500pF	ĀĪ
C351	M.W. osc. trim	30pF	G3

	RESISTORS	Values	Loca- tions
R1	Anti static shunt	1ΜΩ	
$\mathbf{R2}$	V1 C.G	820kΩ	G4
$\mathbf{R3}$	V1 S.G. feed	68kΩ	G4
$\mathbf{R4}$	V1 anode load	18kΩ	G4
R5	Fil. H.T. by-pass	$560\Omega$	G4
$\mathbf{R6}$	V2 C.G	$820$ k $\Omega$	G4
R7	V2 osc. C.G	$27k\Omega$	G4
$\mathbf{R8}$	Fil. H.T. by-pass	330Ω	G4
$\mathbf{R9}$	Oscillator shunt	$33k\Omega$	G4
$\mathbf{R}10$	Osc. anode feed	$33k\Omega$	G4
R11	S.G. H.T. feed	$39$ k $\Omega$	F4
R12	V5 G.B	$18\Omega$	C2
$\mathbf{R}13$	I.F. stopper	$47k\Omega$	E4
R14	A.G.C. decoupling	$5.6M\Omega$	E4
R15	G.B. feed	$8.2M\Omega$	F4
R16	Volume control	$1M\Omega$	D4
R17	V4 C.G	$10 M\Omega$	E4
R18	V4 anode load	$1M\Omega$	E3
R19	Fil. H.T. by-pass	$220\Omega$	E4
R20	V4 S.G. feed	$4.7M\Omega$	E3
R21	V5 C.G	$1M\Omega$	D4
R22	Filament H.T. by-	$620\Omega$	D4
R23	pass	$250\Omega$	D4
R24	) pass (	$380\Omega$	E4
R25	Filament ballast {	1.5kΩ	B2
R26	)	$550\Omega$	B2
R27	H.T. smoothing	*1,432 $\Omega$	<b>B2</b>
R28		$263\Omega$	C2
R29		$160\Omega$	C2
R30	≻ Voltage adjustment≺	$68\Omega$	C1
R31		33Ω	C1
R32	V	$175\Omega$	C2
R33	Battery recharge	†23·5kΩ	$\mathbf{D3}$

\* Two resistors,  $1,645\Omega$  and  $10k\Omega$ , in parallel.



OT	HER COMPONENTS	Approx. Values (ohms)	Loca- tions
L1 L2 L3 L4 L5 L6 L7 L8 L9 L10 L11 L12 L13 L14 T1 S1-S12 S13(B) to S19, S21-4	M.W. frame aerial L.W. frame aerial L.W. frame aerial M.W. loading coil L.W. loading coil L.F. filter  Oscillator tun. coils  Oscillator reaction coils  Ist I.F. trans. {Pri. Sec. 2nd I.F. trans. {Pri. Sec. Speech coil O.P. trans. {Pri. Sec. Waveband switches  Mains/battery switches  Batt. recharge sw. On/off switch	1-0 1-0 3-0 34-0 28-0 10-0 20-0 9-0 15-0 7-5 7-5 12-0 3-0 580-0 —	A1 A1 A2 A1 A1 A1 A1 A2 B2
F1, F2	160mA fuses	_	C1

### **VALVE ANALYSIS**

Valve voltages and currents given in the table below are derived from the manufacturers' information and are the average of readings taken on a number of receivers, which were operated from 241 V A.C. mains, the voltage adjustments being set to the 245 V tappings.

Voltages were measured with a valve voltmeter, and as this type of instrument has a high internal resistance, allowance should be made for the current drawn by other types of meter. Chassis was the negative connection in each case. Total input current on mains was 135 mA.

			Anode		Screen	
Valve		v	mA	v	mA	
V1 I	)F91		61	1.5	43	0.7
V2 I	<b>)K</b> 92		Oscil		56	1.65
V3 1	)F91		88	1.5	56 18	0.6
V4 1	DAF91		20	0.07	18	0.2
V5 1	DL94		82	5.9	88	1.5

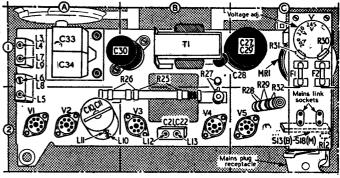
\*No reading quoted.

## **GENERAL NOTES**

Switches.—\$1.\$12 are the waveband switches, ganged in a single unit beneath the chassis. Its position is indicated in our under-chassis illustration, and a detailed drawing of the unit is inset in the top left-hand corner of the circuit diagram overleaf. The associated switch table in column 2 gives the switch positions for the two control settings, starting from the fully anti-clockwise position of the control lever. A dash indicates open, and C closed. \$13(M)—\$17(B), \$13(M) are the mains/battery change-over switches, ganged in a second lever-operated unit, mounted on a bracket at

Switches		M.W.	L.W.
\$1 \$2 \$3 \$4 \$5 \$6 \$7 \$8 \$9 \$10 \$11 \$12		0 0 000 0 0	10 0 1 10 0 0

Waveband switch table. The diagram is overleaf.

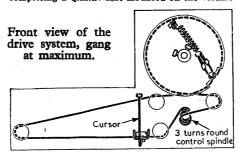


Plan view of the chassis.

the rear of the chassis. This is indicated in our plan view of the chassis, and shown in detail at the right of the circuit diagram. The unit is spring-loaded and in its normal position (lever fully anti-clockwise when viewed from rear) the receiver is switched to mains operation, and all the switches with the suffix (M) close. When the lever is turned fully clockwise, the (B) switches close for battery operation.

To hold the unit in this position, the mains plug is inserted in the "Mains Plug Receptacle" which we indicate in the plan view of the chassis, when the pins lock the switch in position. By this device the mains cannot be connected to the receiver while it is switched for battery operation. The receptacle will accept a standard 5A 2-pin plug.

S19, S20 are the battery charge switches comprising a Q.M.B. unit mounted on the volume



control spindle, and operated by a control lever concentric with the volume control knob. In order to prolong the life of the H.T. battery the charge circuit is brought into operation by switching the receiver to mains operation and turning the charge control lever to "Batt. Charge" (fully clockwise). The receiver can then be switched on, and the H.T. battery trickle-charged.

In order to operate the receiver normally from

trickle-charged.

In order to operate the receiver normally from mains, the recharge switch should be set to "Mains." When the receiver is operated from batteries, it does not matter in which position the control is set.

S21-S24 are the Q.M.B. "on/off" switches, ganged with the volume control R16.

Frame Aerials.—The M.W. (outer) frame winding L1 and the L.W. (inner) winding L2 are mounted on the back cover of the carrying case, together with C1, C2 and the A and E sockets. A piece of copper foil secured beneath the lower

half of **L1** provides a small coupling capacitance by which to inject a signal from an external aerial for M.W. operation. On L.W. the ex-ternal aerial socket is coupled to the junction of

aerial for M.W. Operation. On L.W. the external aerial socket is coupled to the junction of L3 and L4.

Connections from the chassis to the back cover are made by five coloured leads to sockets bearing similarly coloured paint spots. Readingfrom top to bottom, the frame sockets are: 1, orange; 2, grey; 3, black; 4, green; 5, brown.

Batteries.—The L.T. batteries recommended are two Ever Ready All Dry 28's rated at 4.5 V each, or the equivalents in other makes, making 9 V. The H.T. batteries recommended are two Ever Ready Blo4's rated at 45 V each, or the equivalents in other makes, making 90 V. G.B. is automatic. All the batteries fit into the base of the carrying case, H.T. batteries at the bottom, and L.T. batteries on top, where they are secured by the metal battery clip and thumbscrew.

Voltage Adjustment.—Three positions of voltage adjustment are provided on a special rotary

age adjustment are provided on a special rotary plug, the voltage setting being that adjacent to the "V" embossed in the top of the mount-

to the "V" empossed in the top of the managering panel.

Drive Cord Replacement.—About 3 feet of cord is required, and it should be made up with a loop at each end to measure 32in overall, using special metal collars to clamp the ends. Run on as shown in the sketch (col. 2), starting anti-clockwise round the drum.

#### CIRCUIT ALIGNMENT

1.F. Stages.—Remove chassis from cabinet and stand it on its metal rectifier end. Switch receiver to M.W. and turn gang to minimum capacitance. Connect signal generator output, via an 0.047 μF capacitor in the "live" lead, to control grid (pin 6) of V2 and chassis. Feed in a 470 kc/s (638.3 m) signal and adjust the cores of L13, L12 (location reference B2) and L11, L10 (A2) for maximum output. Repeat these adjust ments.

(A2) for maximum output. Repeat these adjust ments.

1.F. Filter.—Transfer "live" signal generator lead, and 0.047 pF capacitor, to control grid (pin 6) of V1. Feeding in a 470 kc/s signal, adjust the core of L5 (A2) for minimum out-

(pin 6) of V1. Feeding in a 470 kC/s signal, adjust the core of L5 (A2) for minimum output.

Oscillator Stage.—Check that with the gang at maximum capacitance the cursor coincides with the "m" at the high wavelength end of the L.W. tuning scale. With the signal generator "live" lead connected to V1 control grid, carry out the following adjustments.

M.W.—Switch receiver to M.W. and turn gang to maximum capacitance. Feed in a 540 kc/s (555.5 m) signal and adjust the core of L6 (A1) for maximum output. Turn gang to minimum capacitance, feed in a 1,585 kc/s (189.3 m) signal and adjust C35 (G3) for maximum output. Repeat these adjustments.

L.W.—Switch receiver to L.W. and turn gang to maximum capacitance. Feed in a 140 kc/s (2,143 m) signal and adjust the core of L7 (A1) for maximum output.

R.F. Stage.—Connect the frame aerials and place the back cover 3½in from the rear of the chassis, with the batteries arranged in their normal positions relative to the frame aerials. Transfer signal generator leads to a loop of wire taped in position on the back cover (a fairly large generator output will be needed).

M.W.—Switch receiver to M.W., feed in a 600 kc/s (500 m) signal, tune in receiver and adjust the core of L3 (G3) for maximum output. Feed in a 1,500 kc/s (200 m) signal, tune in receiver and adjust the ceiver to L.W., feed in a 150 kc/s (2,000 m) signal and adjust the core of L4 (A1) for maximum output.

+	520 D Sig	
<b>M</b> -		CIS C35 TI CIB
3	S22 \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	RB R20 C17
W	521 324	CCSD LG
- T-	RI6	8 C20 R9 C3 11 L5 11 C8
	RE	RO C9 NO C9 NO R2
(4) c2	\\\	VS NVS PIJ VS PI
W	R22V (	R24 HI/ C23 HI R4 C5 R8 R5
	** * * * 1	Callandaria D14 is hidden in a plastic sleeve

"inderside view of the chassis. R14 is hidden in a plastic sleeve.