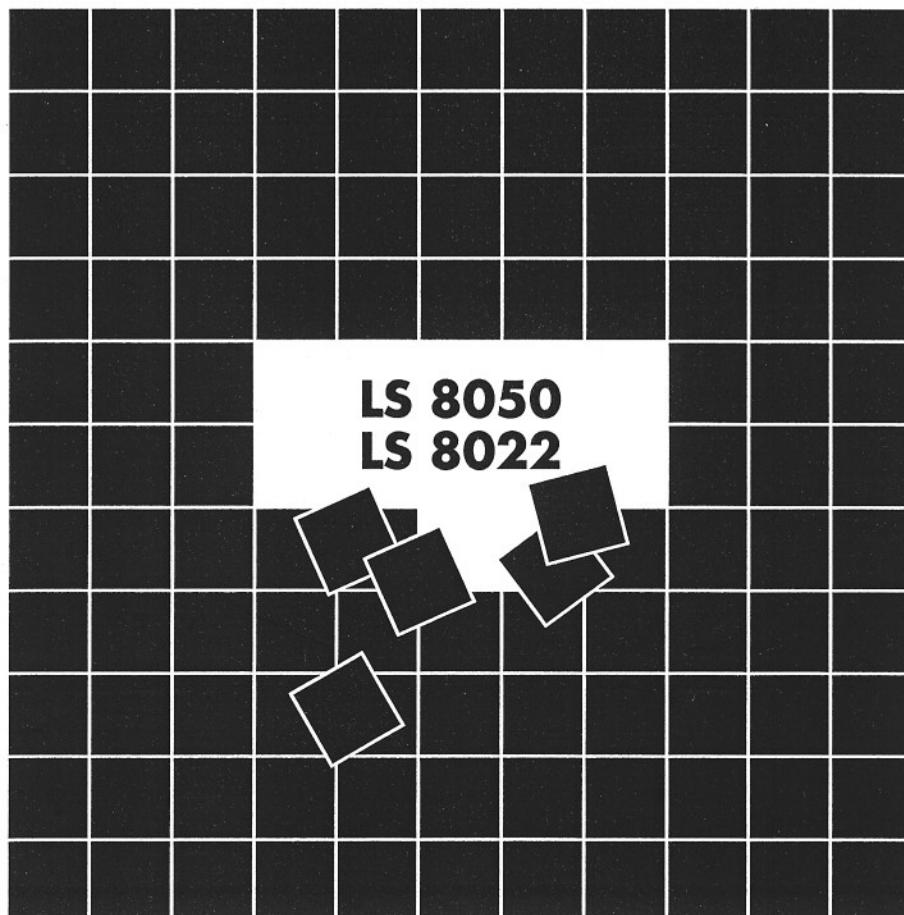


**LEADER**

**50MHz OSCILLOSCOPES  
20MHz OSCILLOSCOPES**

**SERVICE MANUAL**



**LEADER ELECTRONICS CORP.**

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## **1. GENERAL**

### **1.1 Description**

The LS 8050 and LS 8022 oscilloscopes are dual-channel oscilloscopes with maximum sensitivity of 1 mV/DIV, and maximum sweep time of 10 nSec/DIV. Each of these oscilloscopes employs a 6-inch rectangular type cathode-ray tube with red internal graticule. LS 8050 has a sweep magnification feature with B sweep.

These oscilloscopes are sturdy, easy to operate and exhibits high operational reliability.

### **1.2 Features**

#### **1) High intensity CRT with high acceleration voltage:**

The CRT is a high beam transmission, high intensity type with a high acceleration voltage of 2kV for model LS 8022 ,and 12KV for model LS 8050. It displays clear readable traces even at high sweep speeds.

#### **2) High stability with less drift:**

The oscilloscope employs a temperature compensation circuit which is newly developed to reduce the drift of base lines and DC balance disturbance caused by temperature change.

#### **3) A trigger level lock function which makes the triggering adjustment unnecessary:**

A new trigger level lock circuit is incorporated. This circuit eliminates the procedures of the troublesome triggering adjustment not only for displaying signals but also for that of video signals and large duty-cycle signals.

#### **4) TV sync triggering:**

The oscilloscope has a sync separator circuit incorporated within the TIME/DIV switch for of automatic triggering TV-V and TV-H signals.

#### **5) Linear focus:**

Once the beam focus is adjusted to the optimum position, it is automatically maintained regardless to the intensity change.

## 2. TECHNICAL SPECIFICATIONS

Specifications	Model	20MHz OSCILLOSCOPE		50MHz OSCILLOSCOPE	
		LS 8022		LS 8050	
VERTICAL AXIS	Sensitivity	1mV to 5V/DIV, 12 steps in 1-2-5 sequence			
	Sensitivity accuracy	5mV to 5V/DIV: $\leq$ 3%, 1mV to 2mV/DIV: $\leq$ 5% ( 10 °C to 35 °C ) << 5 DIV at the center of display>>			
	Vernier vertical sensitivity	To 1/2.5 or less of panel-indicated value.			
	Frequency bandwidth (-3dB)	5mV to 5V/DIV:DC to 20MHz, 1mV to 2mV/DIV:DC to 10MHz		5mV to 5V/DIV : DC to 50MHz, 1mV to 2mV/DIV:DC to 15MHz	
		AC coupling: Low limit frequency 10Hz. ( with reference to 100kHz,8DIV. Frequency response with -3dB.)			
	Rise time	5mV to 5V/DIV: $\approx$ 17.5ns 1mV to 2mV/DIV: $\approx$ 35ns		5mV to 5V/DIV: $\approx$ 7ns, 1mV to 2mV/DIV: $\approx$ 23ns	
	Input impedance	1M ohm $\pm$ 2% // Approx. 25pF			
	Square wave characteristics	Overshoot : $\leq$ 5% ( At 10mV/DIV range ) << 5 DIV at the center of display>> Other distortions and other ranges: 5% added to the above value. ( 10 °C to 35 °C )			
	DC balance shift	5mV to 5V/DIV: $\pm$ 0.5DIV, 1mV to 2mV/DIV: $\pm$ 2.0DIV			
	Linearity	< $\pm$ 0.1 DIV of amplitude change when waveform of 2 DIV at graticule center is moved vertically.			
	Vertical modes	CH1 : CH1 single channel. CH2 : CH2 single channel. DUAL : CHOP/ALT are auto-set by TIME/DIV switch.(CHOP:0.5s to 5ms/DIV, ALT:2ms to 0.1 $\mu$ s/DIV) When CHOP switch is pushed in, the two traces are displayed in the CHOP mode at all range. ADD : CH1 + CH2 algebraic addition.			
	Chopping repetition frequency	Approx. 250kHz			
	Input coupling	AC, DC, GND			
	Maximum input voltage	400V ( DC+AC peak ), AC: frequency 1kHz or lower. When set probe switch at 1:1, the maximum effective readout is 40Vpp (14Vrms at sine wave), or set probe switch at 1:10, the maximum effective readout is 400Vpp (140Vrms at sine wave).			
	Common mode rejection ratio	50:1 or better at 50kHz sinusoidal wave. (When sensitivities of CH1 and CH2 are set equally)			
	Isolation between channels	> 1000:1 at 50kHz , >30:1 at 20MHz (At 5mV/DIV range)		> 1000:1 at 50kHz > 30:1 at 50MHz (At 5mV/DIV range)	
	CH1 signal output	Approx. 100mV/DIV without termination, 50mV/DIV with 50 ohm termination. Bandwidth(-3dB) : LS 8022 : 20MHz LS 8050 : 40MHz			
	CH2 INV BAL.	Balanced point variation : $\leq$ 1 DIV ( Reference at center graticule.)			
	Dynamic range	>8DIV at 20MHz		>8DIV at 50MHz	

Specifications	Model	20MHz OSCILLOSCOPE	50MHz OSCILLOSCOPE
		LS 8022	LS 8050
TRIGGER-ING	Triggering source	CH1, CH2, LINE, EXT ( CH1 and CH2 can be selected only when the vertical mode is DUAL or ADD. In ALT mode, if the TRIG. ALT switch is pushed in, it can be used for alternate triggering of two different source. )	
	Coupling	AC, HF-REJ, TV, DC ( TV-V/TV-H can be auto-set by TIME/DIV range. TV-V: 0.5s-0.1ms/DIV; TV-H: 50μs-0.1μs/DIV)	
	Polarity	+ / -	
	Sensitivity	DC to 5MHz : 0.5 DIV ( EXT: 0.1V ) 5 to 20MHz : 1.5 DIV ( EXT: 0.2V )	DC to 10MHz : 0.5 DIV ( EXT: 0.1V ) 10 to 50MHz : 1.5 DIV ( EXT: 0.2V )
		TV(video signal): 2.0 DIV ( EXT: 0.2V ) AC coupling : Attenuate signal components of lower than 10Hz. HF-REJ: Attenuate signal components of higher than 50kHz.	
	Triggering modes	AUTO : Sweeps run in the free mode when no triggering input signal is applied. ( Applicable for repetitive signals of frequency 50Hz or over. ) NORM : When no triggering signal is applied, the trace is in the READY state and not displayed.	
		SINGLE : One-shot sweep with triggering signal. Can be reset to the READY state by means of the RESET switch. The READY lamp(LED) turns on when in the READY state or in the sweep operation. ( LS 8050 only )	
	LEVEL LOCK and ALT triggering	Satisfies the value of the above trigger sensitivity plus 0.5 DIV ( EXT: 0.05V ) for signal of duty cycle 20 : 80.	
		Repetition frequency : 50Hz to 20MHz	Repetition frequency : 50Hz to 40MHz
HORIZONTAL AXIS	EXT triggering signal input	EXT HOR input terminal is used in common.	
	Input impedance	1M ohm ± 2% // approx. 35p	
	Max. input voltage	100V ( DC+AC peak ), AC: Frequency not higher than 1kHz	
	B triggering signal.	—	The A triggering signal of main sweep is used as the B triggering signal.
	Horizontal axis display	A	A, A INT, B, B TRIG'D
	A sweep(main sweep) time	0.1μs to 0.5s/DIV, 21 steps in 1-2-5 sequence	
	Sweep time accuracy	±3%, (10 °C to 35 °C )	
	Vernier sweep time control	≤ 1/2.5 of panel-indicated value	
	Hold off time	Continuous variable >= twice sweep length (time) at 0.1μSec~1mSec/DIV ranges.	
	B sweep delay system	—	Continuous delay and triggered
	B sweep(delay sweep) time	—	Delay 0.1μs to 0.5ms/DIV, 12 steps
	Sweep time accuracy	—	±3%, (10 °C to 35 °C )
	Delay time	—	1μs to 5mSec

Model		20MHz OSCILLOSCOPE	50MHz OSCILLOSCOPE
Specifications		LS 8022	LS 8050
<b>HORIZONTAL AXIS</b>	Sweep magnification	10 times ( maximum sweep time 10ns/DIV )	
	×10MAG sweep time accuracy	0.1μs to 50ms/DIV ±5%, 10ns to 50ns/DIV ±8% (10 °C to 35 °C)	
	Linearity	NORM:±3%, ×10MAG:±5% (±8% for 10ns to 50ns/DIV)	
	Position shift caused by ×10MAG	Within 2 div. at CRT screen center	
<b>X-Y MODE</b>	Sensitivity	Same as vertical axis.(X-axis:CH1 input signal; Y-axis:CH2 input signal.)	
	Sensitivity accuracy	NORM:±4%, ×10MAG:±6% (10 °C to 35 °C)	
	Frequency bandwidth	DC to 1MHz (-3dB)	DC to 2MHz (-3dB)
	X-Y phase difference	≤3° at DC to 50kHz	≤3° at DC to 100kHz
<b>EXT HOR MODE</b>	Sensitivity	Approx. 0.1V/DIV (Trace swept by an external horizontal signal applied to the EXT TRIG IN terminal. Vertical axis modes are CH1, CH2, DUAL and ADD modes in the CHOP mode.)	
	Frequency bandwidth	DC to 1MHz (-3dB)	DC to 2MHz (-3dB)
	Phase difference between vertical axis	≤ 3° at DC to 50kHz	≤ 3° at DC to 100kHz
<b>Z AXIS</b>	Sensitivity	3 Vp-p ( Trace becomes brighter with negative input.)	
	Frequency bandwidth	DC to 5MHz	
	Input resistance	Approx. 5k ohm	
	Maximum input voltage	50 V ( DC+AC peak, AC frequency≤ 1kHz )	
<b>CALIBRATION VOLTAGE</b>	Waveform	Positive-going square wave	
	Frequency	1 kHz ±5%	
	Duty ratio	Within 48:52	
	Output voltage	2 Vp-p ±2%	
	Output impedance	Approx. 2 k ohm.	
<b>CRT</b>	Type	6-inch rectangular type, internal graticule.	
	Phosphor	P 31	
	Acceleration voltage	Approx. 2 kV	Approx. 12 kV
	Effective screen size	8 × 10 DIV ( 1 DIV = 10mm(0.39in) )	
	Graticule	Internal; continuous adjustable illumination (LS 8050 only)	

### **Line Power Requirements**

Voltage: AC 100V, 120V, 220V, 230V  $\pm 10\%$  selectable

Frequency: 50Hz or 60Hz

Power consumption: Approx. 70VA, 60W(max.)

### **Operating Environment**

Ambient temperature :

To satisfy specifications : 5° to 35 °C

Maximum operating ranges: 0° to 40 °C

Relative humidity: 85% RH(max.) non condensing

Indoor use

Altitude up to 2000 m

Installation Category II

Pollution degree 2

### **Accessories**

Power cord × 1; Instruction manual. × 1; Probes LP-051C × 2; FUSE × 1

### **Mechanical Specifications**

Dimensions: 310 W x 150 H x 455 D (mm)

Weight: Approx. 8.2Kg

### **Storage Temperature & Humidity**

-10° to 70 °C, 70%RH (maximum)

### 3. PRECAUTIONS BEFORE OPERATING THE OSCILLOSCOPE

#### 3.1 Unpacking the Oscilloscope

The oscilloscope is shipped from the factory after being fully inspected and tested. Upon receiving the instrument, immediately unpack and inspect it for any damages that might have been sustained during transportation. If any sign of damage is found, immediately notify the bearer and/or the dealer.

#### 3.2 Checking the Line Voltage

These oscilloscopes will operate on any one of the line voltage shown in the table below, by inserting the line voltage selector plug in the corresponding position on the rear panel. Before connecting the power plug to an AC line outlet, make sure the voltage selector is set to the correct position corresponding to the line voltage. Note the oscilloscope may be damaged if it is connected to the wrong AC line voltage.



**WARNING.** To avoid electrical shock the power cord protective grounding conductor must be connected to ground.

When line voltages are changed, replace the required fuses shown below.

Line voltage	Range	Fuse	Line voltage	Range	Fuse
100V	90-110V	T 0.63A 250V	220V	198-242V	T 0.315A 250V
120V	108-132V		230V	207-250V	



**WARNING.** To avoid personal injury, disconnect the power cord before removing the fuse holder.

#### 3.3 Environment

The normal ambient temperature range of this instrument is 0° to 40°C (32° to 104°F). Operation of the instrument above this temperature range may cause damage to the circuits.

Do not use the instrument in a place where strong magnetic or electric field exists. Such fields may disturb the measurement.

### 3.4 Equipment Installation, and Operation

Ensure there is proper ventilation for the hole vents in the oscilloscope case.

If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

### 3.5 CRT Intensity

To prevent permanent damage to the CRT phosphor, do not make the CRT trace excessively bright or leave the spot stationary for an unreasonably long time.

### 3.6 Withstanding Voltages of Input Terminals

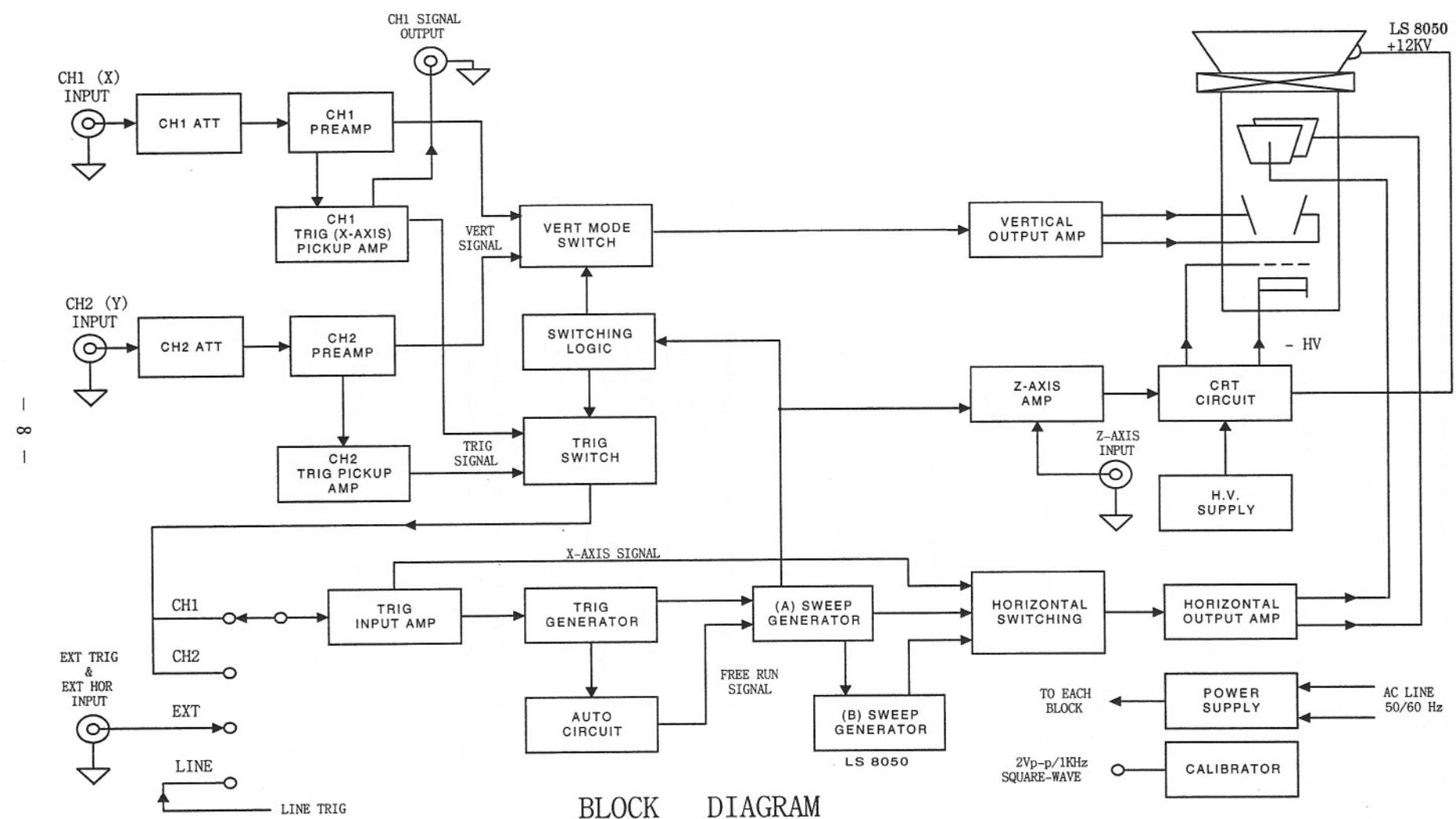
The withstanding voltages of the instrument input terminals and probe Input terminals are as shown in the following table. Do not apply voltages higher than these limits.

Input terminal	Maximum input voltage
CH1, CH2, inputs	400V (DC + AC peak)
EXT TRIG input	100V (DC + AC peak)
Probe inputs	600V (DC + AC peak)
Z AXIS input	50V (DC + AC peak)



**CAUTION.** To avoid instrument damage, do not exceed maximum input voltages. Maximum input voltages must have frequencies less than 1 kHz.

If an AC voltage which is superimposed on a DC voltage is applied, the maximum peak of CH1 and CH2 input voltage must exceed + or - 400V. So for voltages with a mean value of zero volt the maximum peak to peak value is 800Vpp.



## LS 8022 ADJUSTMENT PROCEDURES

### **WARNING**

The following instructions are for qualified service personnel only. To avoid electrical shock, do not perform servicing unless you are qualified to do so.

High voltage appears when covers are removed and the unit is in operation. Remember that high voltage may be retained indefinitely on high voltage capacitors. In addition, the AC line voltage is present on line voltage input circuit (including the fuse holder, line cord receptacle, and POWER switch) whenever the instrument is plugged into an AC outlet, even when it is turned off.

Unplug the oscilloscope and discharge high voltage capacitors before performing service procedures unless it is necessary to have its power turned on.

### **GENERAL**

This unit was carefully checked and calibrated at the factory before shipment. After the oscilloscope has been used for a period of time, it should be calibrated to maintain instrument accuracy. Calibration is also required if repairs have been made in a circuit which may affect the former calibration. Keep in mind that some calibration adjustments require high precision test instruments. Those adjustments should be attempted only if the proper test equipment is available and you are experienced in using it. The unit should be calibrated at an ambient temperature of 23 degrees C ( $\pm$  5 degrees C). Connect the unit to AC line voltage, 50/60 Hz line source and allow it to warm up for at least 30 minutes before any adjustment. The following test equipment required complete calibration::

LEADER 856 Multi-meter or equivalent.

TEKTRONIX CG-5001 & SG-503 Oscilloscope Calibrator or equivalent.

FLUKE High Voltage Probe or equivalent with capability of measuring at least 12kV.

### **NOTE**

*All voltage measurements are to be taken with respect to earth (chassis) ground unless otherwise noted. The adjusting procedures MUST be done in sequence. Unit Under Test position must direct to South-North direction.*

**LS 8022 ADJUSTMENT PROCEDURES**

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**1    SUPPLY VOLTAGE ADJUSTMENT & CHECK****USE 856 DIGITAL MULTIMETER & 149-10A H.V.DIGITAL  
METER INSTRUMENT**

- a). Connect the METER between test point on 03 PCB and chassis. Check the voltage accordingly as shown in the following table.

Test Point	Voltage	Adjust & Check	Tolerance
Pin 1 of J603	+ 12 V	VR601	+11.95V ~ +12.05V
Pin 2 of J603	- 12 V	CHECK	-11.80V ~ -12.20V
Pin 3 of J603	+ 5 V	CHECK	+4.75V ~ +5.25V
Pin 5 of J603	+ 185 V	CHECK	+180V ~ +190V

- b). Connect the DC HIGH VOLTAGE METER to -H.V point.

Spec : - 1950V ~ - 2150V



**WARNING ! Extreme caution must be taken while working in the high voltage section so as to prevent personal injury.**

**2    INTENSITY ADIUSTMENT**

- a). Set TIME/DIV to 1ms/Div, rotate HOLD OFF VR fully anti clockwise, rotate INTENSITY VR until write indicator drop at center of "L", AC-GND-DC switch to GND.
- b). Adjust VR603 (SUB INTEN) until a dim trace appears on CRT display.
- c). Check INTEN VR when rotate clockwise sweep will become brighten & rotate anti clockwise sweep will disappear.

**3    FOCUS ADJUSTMENT**

- a). Rotate FOCUS VR to center position, set X-Y, rotate HOR POS VR until a spot at center.
- b). Adjust VR602 (SUB FOCUS) until optimum spot is obtained.

**4    ASTIG ADIUSTMENT**

- a). Adjust VR604 (ASTIG) until when rotating FOCUS VR the best round spot obtained.

**5    ILLUM CHECK(EXCEPT LS 8022)**

- a). Rotate ILLUM VR clockwise will illuminate on CRT screen, when rotate anti clock light will disappear.

**6    TRACE ROTATION CHECK.**

- a). Set TIME/DIV to 1ms/Div, AC-GND-DC to GND, rotate HOR POS VR to left until sweep start from first graticule & rotate VERT POS VR until sweep at center.
- b). When rotate TRACE ROTATION VR fully clockwise & anti clockwise, sweep will move UP & DOWN.

Spec : +/- 0.2 Div above.

**7    STEP DC BALADJUSTMENT**

- a). Set AC-GND-DC (both) to GND, VOLTS/DIV VAR. (both) to CAL.VERT MODE select CH1 (CH2), rotate VOLT/DIV switch to 10mv. (both)
- b). Let's sweep at center of graticule line, rotate VOLT/DIV to 5mV & adjust CH1: VR101 (CH2: VR201) until the sweep at center. Repeat above step until in spec.  
Spec : +/- 0.05 Div
- c). Check VOLT/DIV from 5mV~5V range.  
Spec : +/- 0.05 Div

**8    MAG DC BALADJUSTMENT**

- a). Rotate VOLT/DIV switch to 5mV(both). VERT MODE select CH1 (CH2).
- b). Let's sweep at center of graticule line. Rotate VOLT/DIV switch to 2mV & adjust CH1: VR104 (CH2: VR220) until the sweep at center. Repeat above step until in spec.  
Spec : +/- 0.2 Div
- c). Check VOLT/DIV from 2mV~1mV range.

**9    VAR DC BALADJUSTMENT**

- a). Rotate VOLT/DIV switch to 10mV (both). VERT MODE select CH1 (CH2).

- b). Rotate the VAR VR fully anti clockwise, rotate VERT POS VR until the sweep at center graticule line & rotate VAR VR fully clockwise, then adjust CH1: VR106 (CH2: VR206) until the sweep at center. Repeat above step until in spec.

Spec : +/- 0.1 Div

- c). Rotate VOLT/DIV switch to 2mV & check when rotate CH1: VAR VR(CH2) fully anti clockwise, the deflection must be in spec.

Spec : +/- 0.2 Div

#### **10 CH1 & CH2 VERT POS CENTRE & CH2 INV ADJUSTMENT**

**\*(UUT must put horizontally)**

- a). Set AC-GND-DC to GND. VOLT/ DIV (both) switch to 10mV & VERTPOS knob (both) to mid position. Set VERT MODE to CH2.  
b). Press INV switch & adjust VR213 until the trace stays stationary irrespective to pressing or releasing.

Spec : +/- 0.2 Div

- c). Adjust VR303 until CH2 sweep at center of graticule line, check again INV.

- d). VERT MODE selects to CH1 & adjusts VR113 until sweep at center.

Spec : +/- 0.2 Div

#### **11 ADD BAL ADJUSTMENT**

**\*(UUT must put horizontally)**

- a). Set AC-GND-DC to GND (BOTH), VOLT/DIV to 10mV (both), VERT MODE to CH1 (CH2).  
b). Rotate VERT POS VR until sweep at center of graticule line (both)  
c). VERT MODE select to ADD.  
d). Adjust VR301 until sweep at center of graticule line.  
e). Check VERT MODE CH1, CH2.DUAL, ADD. Sweep must at center of graticule line.

Spec : +/- 0.1 Div

**12    X10 MAG CENTRE ADJUSTMENT**

**\*(UUT must put horizontally)**

- a). Set T/D to 1ms/Div, press X10 MAG sw. & rotate HOR POS VR until sweep start point at left 0.6 Div.
- b). Release X10MAG sw. & adjust VR502 until sweep start point at center.  
Spec : +/- 0.3 Div

**13    A-START ADJUSTMENT**

**\*(UUT must put horizontally)**

- a). Set T/D to 1ms/Div, rotate HOR POS VR knob point to center.
- b). Adjust VR408 to obtain a start sweep at first vertical graticule line.  
Spec : +/- 0.3 Div

**14    X-Y POSITION ADJUSTMENT**

**\*(UUT must put horizontally)**

- a). Set T/D to 1ms/Div & rotate HOR POS VR until sweep start from first vertical graticule line.
- b). Press X-Y sw. & adjust VR401 until the spot at center on graticule line.  
Spec : +/- 0.2 Div

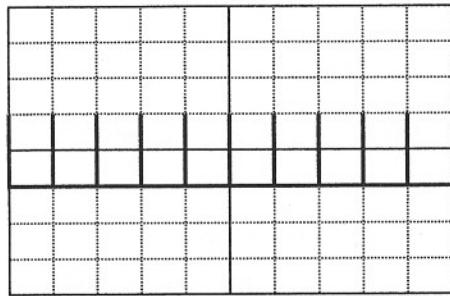
**15    TIME/DIV ACCURACY ADJUSTMENT**

**USE SC-340 SCOPE CALIBRATION INSTRUMENT**

- a). Set VERT MODE to CH1, Release SWP UNCAL & TIME/DIV to 1ms/Div.
- b). Input Time Marker with TIME/DIV according to scope setting below.
- c). Use 2<sup>nd</sup> marker & 9<sup>th</sup> marker for reference.

Spec : +/- 0.2 Div

SC-340 SETTING	T/D SETTING	ADJUST VR
1ms/Div	1ms/Div	VR405
1us/Div	1us/Div	VR404
.1us/Div	.1us/Div	VR802

**16 SENSITIVITY ADJUSTMENT****USE SC-340 SCOPE CALIBRATION INSTRUMENT**

- a). Set VOLT/DIV (both) to 10mv, VOLT/DIV (both) to CAL, AC-GND-DC to DC, TIME/DIV to 0.2ms/Div, VERT MODE to CH1.
- b). Input 1KHz, 60m V<sub>p-p</sub> square wave to CH1 & CH2 terminal.
- c). Adjust VR108 until amplitude at 6. Div. (see fig 1)
- d). Set VERT MODE to DUAL, AC-GND-DC to GND (both), rotate CH1 & CH2 VERTICAL POSITION VR until two sweep at vertical center graticule line.
- e). Set VERT MODE to ADD, AC-GND-DC to DC (both), Push in CH2 INV switch.
- f). Adjust VR208 until get one sweep. (See fig 2)

Spec : +/- 0.05Div

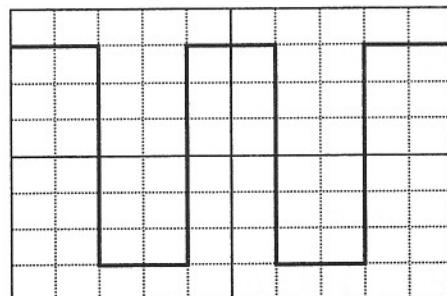


Figure 1

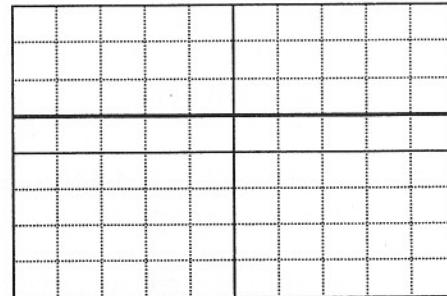


Figure 2

**17 MAG SENSITIVITY ADJUSTMENT****USE SC-340 SCOPE CALIBRATION INSTRUMENT**

- a). Set VOLT/DIV (both) at 2mV, VOLT/DIV VAR at CAL, AC-GND-DC at DC & VERT MODE set CH1 (CH2).
- b). Input square wave 1KHz, 12mV<sub>p-p</sub> to CH1 (CH2) input terminal.
- c). Adjust VR102 (VR202) until 6 Div

Spec : +/- 0.1 Div

**18    PHASE COMPENSATION ADJUSTMENT**  
**USE SC-340 SCOPE CALIBRATION INSTRUMENT**

- a). Set VOLT/DIV (both) set at 0.1V, VOLT/DIV at CAL, AC-GND-DC to DC & VERT MODE CH1 (CH2).
- b). Input square wave 1KHz, 0.6V<sub>p-p</sub> to CH1 (CH2) input terminal.
- c). Adjust CH1, 1/10 VC102 (CH2, 1/10 VC202) until obtain an ideal waveform.
- d). VOLT/DIV (both) set at 1V. Input 6V<sub>p-p</sub> to CH1 (CH2) input terminal.
- e). Adjust CH1, 1/100 VC104 (CH2, 1/100 VC204) until obtain an ideal waveform.

Spec : +/- 0.1 Div

**19    X-GAIN ADJUSTMENT**  
**USE SC-340 SCOPE CALIBRATION INSTRUMENT**

- a). Set VOLT/DIV (both) to 10mV, set X-Y mode, TRIG-COUPLING to AC, AC-GND-DC to AC, TRIG-SOURCE to CH1, VERT MODE to CH2, VOLT/DIV VAR (both) to CAL
- b). Input 1KHz, 60mV<sub>p-p</sub> square wave to CH1.
- c). Adjust VR109 until 6 Div.
- d). Input 1KHz 12mV<sub>p-p</sub> square wave
- e). VOLT/DIV set to 2mV & check sweep length becomes 6 Div.

Spec : +/- 0.18 Div

**20    CAPACITANCE ADJUSTMENT**  
**USE CAPACITANCE METER INSTRUMENT**

- a). Set V/D (both) to 10mv, VERT MODE to CH1 (CH2)
- b). Input CAPACITANCE METER BNC to CH1 (CH2) & read capacitance value for reference.
- c). Set V/D to 0.1V (both), adjust CH1=VC101 (CH2=VC201) until get same reading with reference value.

Spec : 25pf +/- 3pf

- d). Set V/D to 1V (both), adjust CH1=VC103 (CH2=VC203) until get same reading with reference value.

Spec : 25pf +/- 3pf

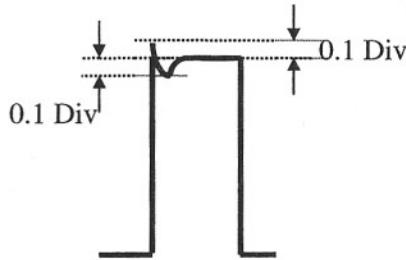
**21 1MHz OVERSHOOT ADJUSTMENT(USE 50Ω LOAD)**

**USE PG506 CALIBRATION GENERATOR INSTRUMENT**

- a). Set VOLT/DIV to 10mV(both), TIME/DIV 0.2  $\mu$ s/Div, AC-GND-DC to DC (both), VERT MODE to CH1 (CH2), TRIG-SOUR to CH1 (CH2).
- b). Input 1MHz square wave to CH1 (CH2) input terminal. Set the frequency amplitude until 5 div on screen.
- c). Adjust 1ST COMP.VC105 (CH2=VC205) & 2ND COMP. VC106 (CH2=VC206) to maximum overshoot.
- d). Adjust 1ST COMP.VR103 (CH2=VC203) to specification.
  - ~ Adjust 3RD COMP.VR302 & VC301 for a flat-off & roll-off on the leading edge.
  - ~ Adjust 2ND COMP.SVR for a flat-top & roll-off on the leading edge.
  - ~ Adjust 2ND COMP.SVC for flat-top & roll-off.

Spec : +0.1 ~ -0.1 Div (+/-2.0% for 10mv),

other range: +6.7% / -6.7% (+/-0.33 div) .



**22 FREQUENCY RESPONSE CHECK (USE 50Ω LOAD)**

**USE SG-503 LEVELED SINEWAVE GENERATOR INSTRUMENT**

- a). Common mode rejection ration checks (at 10Mhz):
- b). Connect the sine wave generator to CH1& CH2 input terminal, set the frequency 10MHz & the output for display of 8 Div. Press in CH2 INV, VERT MODE= ADD. Check AC  $V_{p-p}$ . If out of spec, repeat step 21.

Spec : 0.4Div

- c). Set freq 50khz, o/p amplitude 5 div, connect to CH1 (CH2) input terminal. Increase the frequency to 23MHz.

Spec : 3.6~5Div

- d). Repeat frequency response check for 0.1V/Div & 1V/Div range. (Repeat step 21 if necessary)
- e). Set VOLT/DIV to 2mV (both), set frequency to 50KHz & the output amplitude for display of 5 Div, check frequency between 5MHz~10MHz.
- f). Set input frequency to 15MHz.

**23    TRIG DC OFFSET ADJUSTMENT**

**USE 33120A 15MHZ FUNCTION GENERATOR INSTRUMENT**

**\*(UUT must put horizontally)**

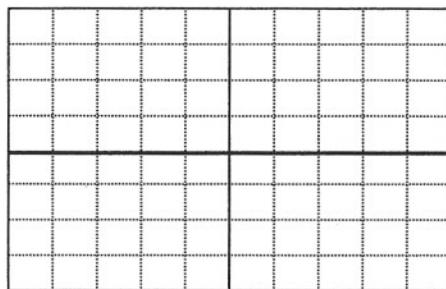
- a). Set VOLT/DIV to 10mV(both), AC-GND-DC to DC (both), VERT MODE set CH1 (CH2), TRIG SOURE CH1 (CH2), TRIG COUPLING to AC.
- b). Move sweep to center of vertical graticule line & input 1KHz sine wave to CH1 (CH2) and amplitude show 8 Div on screen.
- c). Rotate TRIG-LEVEL until trigger point start at the center.
- d). TRIG-COUPLING from AC to DC position & Adjust VR110 (CH2=VR210) until trigger point start from same position.
- e). Check TRIG-COUPLING from AC to DC the start point must be center.

Spec : +/- 0.1 Div

**24    CH1 OUTPUT DC OFFSET ADJUSTMENT**

- a). Set CH1 & CH2 VOLT/DIV to 10mV, AC-GND-DC to GND, VERT MODE to BOTH, TRIG-SOURCE to CH1.
- b). Rotate CH1 & CH2 VERT POSITION to center of CRT & connect CH1 OUTPUT to CH2 input by a cable "BNC TO BNC".
- c). Release CH2 GND switch & adjust VR112 until sweep at center of graticule line.  
(see fig below)

Spec : +/- 0.22 Div



**25 TRIG-SLOPE BAL ADJUSTMENT**

**USE 33120A 15MHZ FUNCTION GENERATOR INSTRUMENT**

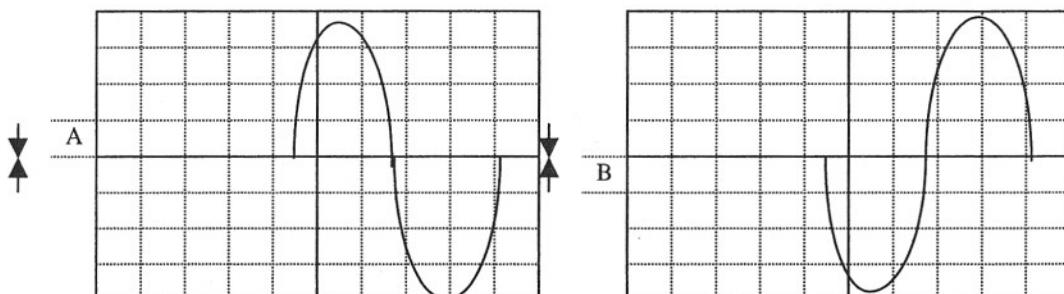
- a). Set TIME/DIV to 1ms/Div, VERT MODE to CH1, Press-in LOCK switch, Press-in SLOPE switch & AC-GND-DC to GND.
- b). Adjust VR403 Use 856 DIGITAL MULTIMETER to measure voltage at Q414(C)  
Spec :  $1.40 \pm 0.02V$   
(Release GND sw, input 1KHz 0.4 Div sinewave, check +/- slope both can sync.)

**26 TRIGGERING CENTRE ADJUSTMENT**

**USE 3310A 15MHZ FUNCTION GENERATOR INSTRUMENT**

- a). Set TIME/DIV to 1ms/Div, TRIG-LEVEL unlock, AC-GND-DC to AC, input 1KHz 8 Div sinewave to CH1 input terminal. (make sure AC-GND-DC at GND, sweep at center of graticule line.)
- b) Set LEVEL VR knob at center & adjust VR407 until when slope +/- trigger point deviation must be same. (see fig below)

Spec: LOCK: A,  $B \leq 1.5$ Div from origin, UNLOCK: A,  $B \leq 0.2$ Div &  $A-B \leq 0.2$ Div



**27 CAL. FREQUENCY ADJUSTMENT**

**USE 826 INTELLIGENT COUNTER**

a). Measure the CAL. FREQUENCY by the counter.

b). Adjust VR701 until frequency 1KHz.

Spec : 0.980KHz~1020KHz.

## LS 8022 PRE-ADJUST CHECKING PROCEDURES

### 1 HIGH-POT TEST

- a). At 120V : AC 1.2KV,<3.5mV.Time 1minute.
- b). At 220V : AC 2KV,<3.5mV.Time 1minute.

### 2 INTENSITY CHECK

- a). Rotate Intensity clockwise & anti clockwise, sweep will become brightness & disappear.

### 3 FOCUS CHECK

- a). Press X-Y Mode, Rotate FOCUS VR until optimum spot is obtained.

### 4 TRACE ROTATION CHECK

- a). When rotate TRACE ROTATION VR clockwise & anti clockwise, the START point & END point of sweep will move UP & DOWN.

### 5 CH1 & CH2 POSITION CHECK

- a). Rotate CH1 & CH2 POSITION VR clockwise & anti clockwise, sweep will move up & down.

### 6 HORIZONTAL POSITION CHECK

- a). Rotate HORIZONTAL POSITION VR clockwise & anti clockwise, sweep will move left & right.

### 7 HOLD OFF CHECK

- a). Rotate HOLD OFF VR clockwise, sweep intensity will change.

### 8 CH1 & CH2 VOLT/DIV CHECK

- a). Input CAL frequency to CH1 & CH2 input terminal.
- b). Rotate CH1 & CH2 VOLT/DIV switch, amplitude will change.

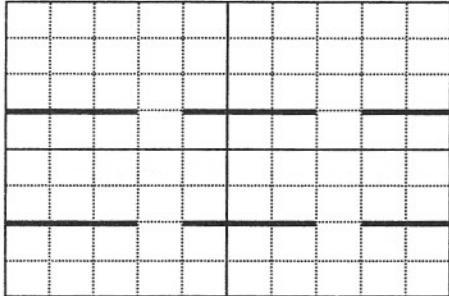
**9    TIME/DIV CHECK**

- a). Rotate TIME/DIV switch from 0.5s/Div to 0.1us/Div, sweep start from slow to fast.

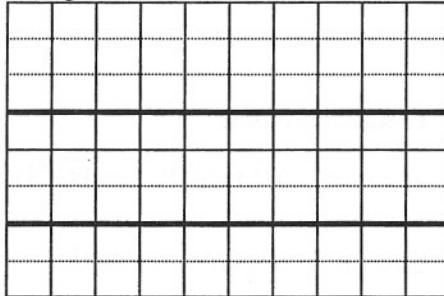
**10    CHOP & ALT CHECK**

- a). VERT MODE set DUAL, T/D=0.5s/Div~5ms/Div will appear CHOP sweep (see figure 1), T/D=2ms/Div~0.1us/Div will appear ALT sweep (see figure 2) & Press-in CHOP sw. ALT will change to CHOP sweep.

(Figure 1)



(Figure 2)



**11    ADD CHECK**

- a). When select from DUAL to ADD mode, CH1 & CH2 sweep will ADD to become one sweep. VERTICA POS VR of CH1 & CH2 can control the sweep.

**12    CH2 INVERT CHECK**

- a). Input CAL. frequency to CH1 input terminal.  
b). When press-in INVERT sw. phase will invert 180 degree.

**13    X10 MAG CHECK**

- a). When press-in X10MAG sw. sweep will become longer.

**14    X-Y MODE CHECK**

- a). Press-in X-Y sw. & the spot will appear.

**15 AUTO/NORM/SGL. MODE CHECK**

- a). Press-in AUTO sw. sweep will appear.
- b). Set to NORM mode, sweep will disappear but when rotate LEVEL VR sweep will appear.

**16 CH1/CH2 VAR.& SWP UNCAL CHECK**

- a). Input CAL frequency to CH1 & CH2 input terminal.
- b). Rotate CH1 & CH2 VAR VR will reduce the amplitude of waveform.
- c). Press-in SWP UNCA sw. & rotate the VAR VR will change the waveform length.

**17 LINE TRIGGERING CHECK**

- a). Set VERT MODE to CH1, V/D set 1mV, TRIG-SOURCE set LINE.
- b). Place the screwdriver to CH 1 INPUT BNC (make sure the screwdriver does not touch the outer most shell [GND] of the BNC) and make sure the signals are synchronized.

## LS 8050 ADJUSTMENT PROCEDURES

### **WARNING**

The following instructions are for qualified service personnel only. To avoid electrical shock, do not perform servicing unless you are qualified to do so.

High voltage appears when covers are removed and the unit is in operation. Remember that high voltage may be retained indefinitely on high voltage capacitors. In addition, the AC line voltage is present on line voltage input circuit (including the fuse holder, line cord receptacle, and POWER switch) whenever the instrument is plugged into an AC outlet, even when it is turned off.

Unplug the oscilloscope and discharge high voltage capacitors before performing service procedures unless it is necessary to have its power turned on.

### **GENERAL**

This unit was carefully checked and calibrated at the factory before shipment. After the oscilloscope has been used for a period of time, it should be calibrated to maintain instrument accuracy. Calibration is also required if repairs have been made in a circuit which may affect the former calibration. Keep in mind that some calibration adjustments require high precision test instruments. Those adjustments should be attempted only if the proper test equipment is available and you are experienced in using it. The unit should be calibrated at an ambient temperature of 23 degrees C ( $\pm$  5 degrees C). Connect the unit to AC line voltage, 50/60 Hz line source and allow it to warm up for at least 30 minutes before any adjustment.

The following test equipment required complete calibration:

LEADER 856 Multi-meter or equivalent.

TEKTRONIX CG-5001 & SG-503 Oscilloscope Calibrator or equivalent.

FLUKE High Voltage Probe or equivalent with capability of measuring at least 12kV.

### **NOTE**

*All voltage measurements are to be taken with respect to earth (chassis) ground unless otherwise noted. The adjusting procedures MUST be done in sequence. Unit Under Test position must direct to South-North direction.*

**LS 8050 ADJUSTMENT PROCEDURES**

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**1    SUPPLY VOLTAGE ADJUSTMENT & CHECK****USE 856 DIGITAL MULTIMETER & 149-10A H.V.DIGITAL  
METER INSTRUMENT**

- a). Connect the METER between test point on 03 PCB and chassis. Check the voltage accordingly as shown in the following table.

Test Point	Voltage	Adjust & Check	Tolerance
Pin 1 of J603	+ 12 V	VR601	+11.95V ~ +12.05V
Pin 2 of J603	- 12 V	CHECK	-11.80V ~ -12.20V
Pin 3 of J603	+ 5 V	CHECK	+4.75V ~ +5.25V
Pin 5 of J603	+ 145 V	CHECK	+140V ~ +150V

- b). Connect the DC HIGH VOLTAGE METER to -H.V point.

Spec : - 1725V ~ - 1875V



***WARNING ! Extreme caution must be taken while working in the high voltage section so as to prevent personal injury.***

**2    INTENSITY ADJUSTMENT**

- a). Set HORIZ DISPLAY MODE to A, A TIME/DIV to 1ms/Div, Rotate HOLD OFF VR fully anti clockwise, rotate A INTENSITY VR until write indicator drop at center of "L", AC-GND-DC switch to GND. (B INTEN VR fully anti clockwise.)
- b). Adjust VR603 (SUB INTEN) until a dim trace appears on CRT display.
- c). Check INTEN VR when rotate clockwise sweep will become brighten & rotate anti clockwise sweep will disappear.

**3    B INTEN CHECK**

- a). Set: A TIME/DIV to 1ms/Div, HORIZ DISPLAY MODE to A INT, B TIME/DI to 0.5ms/DIV & DELAY TIME POSITION VR rotate fully anti clockwise.
- b). Check when B INTEN VR rotate clockwise, sweep INTEN A will become dim but sweep B INTEN look like no change. (B sweep length is half of A sweep).

**4      FOCUS ADJUSTMENT**

- a). Rotate FOCUS VR to center position, set X-Y, rotate HOR POS VR until a spot at center.
- b). Adjust VR602 (SUB FOCUS) until optimum spot is obtained.

**5      ASTIG ADJUSTMENT**

- a). Adjust VR604 (ASTIG) until when rotating FOCUS VR the best round spot obtained.

**6      ILLUM CHECK**

- a). Rotate ILLUM VR clockwise will illuminate on CRT screen, when rotate anti clock light will disappear.

**7      TRACE ROTATION CHECK.**

- a). Set TIME/DIV to 1ms/Div, AC-GND-DC to GND, rotate HOR POS VR to left until sweep start from first graticule & rotate VERT POS VR until sweep at center.
- b). When rotate TRACE ROTATION VR fully clockwise & anti clockwise, sweep will move UP & DOWN.

Spec : +/- 0.2 Div above.

**8      STEP DC BAL ADJUSTMENT**

- a). Set AC-GND-DC (both) to GND, VOLTS/DIV VAR. (both) to CAL.VERT MODE select CH1 (CH2), rotate VOLT/DIV switch to 10mv. (both)
- b). Let's sweep at center of graticule line, rotate VOLT/DIV to 5mV & adjust CH1: VR101 (CH2: VR201) until the sweep at center. Repeat above step until in spec.

Spec : +/- 0.05 Div

- c). Check VOLT/DIV from 5mV~5V range.

Spec : +/- 0.05 Div

**12 ADD BAL ADJUSTMENT**

**\*(UUT must put horizontally)**

- a). Set AC-GND-DC to GND (BOTH), VOLT/DIV to 10mV (both), VERT MODE to CH1 (CH2).
- b). Rotate VERT POS VR until sweep at center of graticule line (both)
- c). VERT MODE select to ADD.
- d). Adjust VR301 until sweep at center of graticule line.
- e). Check VERT MODE CH1, CH2.DUAL, ADD. Sweep must at center of graticule line.

Spec : +/- 0.1 Div

**13 X10 MAG CENTRE ADJUSTMENT**

**\*(UUT must put horizontally)**

- a). Set T/D to 1ms/Div, press X10 MAG sw. & rotate HOR POS VR until sweep start point at center.
- b). Release X10MAG sw. & adjust VR502 until sweep start point at center.

Spec : +/- 0.3 Div

**14 A-START ADJUSTMENT**

**\*(UUT must put horizontally)**

- a). Set A TIME/DIV to 1ms/Div, rotate HOR POS VR knob point to center.
- b). Adjust VR408 to obtain a start sweep at first vertical graticule line.

Spec : +/- 0.3 Div

**15 B-START SWEEP ADJUSTMENT**

**\*(UUT must put horizontally)**

- a). Set HOR POS to A & A T/D to 0.5ms/div .
- b) Rotate HOR POS VR until a start sweep at first vertical graticule line.
- c). Set HOR DISPLAY to B (release B TRIG'D), B T/D to 0.2ms/div, DELAY TIME POSITION VR fully anti clockwise.
- d). Adjust VRC01 to obtain a start sweep at first vertical graticule line.

- e). HOR DISPLAY set to A INT, DELAY TIME VR fully clockwise.
- f). Adjust VRA06 until B SWEEP inten dim trace appear on CRT SCREEN.

**16 X-Y POSITION ADJUSTMENT**

**\*(UUT must put horizontally)**

- a). Set T/D to 1ms/Div & rotate HOR POS VR until sweep start from first vertical graticule line.
- b). Press X-Y sw. & adjust VR401 until the spot at center on graticule line.  
Spec : +/- 0.2 Div

**17 A TIME/DIV ACCURACY ADJUSTMENT**

**USE SC-340 SCOPE CALIBRATION INSTRUMENT**

- a). Set VERT MODE to CH1, Release SWP UNCAL & TIME/DIV to 1ms/Div.
- b). Input Time Marker with TIME/DIV according to scope setting below.
- c). Use 2<sup>nd</sup> marker & 9<sup>th</sup> marker for reference.

Spec : +/- 0.2 Div

SC-340 SETTING	T/D SETTING	ADJUST VR
1ms/Div	1ms/Div	VR405
1us/Div	1us/Div	VR404
.1us/Div	.1us/Div	VR802

**18 B TIME/DIV ACCURACY ADJUSTMENT**

**USE SC-340 SCOPE CALIBRATION INSTRUMENT**

- a). HOR DISPLAY A, A T/D 2us/Div & HOR DISPLAY set to B, T/D set 1us/div, DELAY TIME POS. fully anti clockwise, input 1us/div pulse train to CH1.
- b). Adjust VRC02 until pulse train align with CRT vertical line.
- c). Set HOR DISPLAY A, A T/D set 0.2us/div & HOR DISPLAY set to B.B T/D set 0.1us/div, input 0.1us/div pulse train.
- d). Adjust VRC03 until pulse train align with CRT vertical line.

Spec : +/- 0.2 Div

**19 SENSITIVITY ADJUSTMENT****USE SC-340 SCOPE CALIBRATION INSTRUMENT**

- a). Set VOLT/DIV (both) to 10mV, VOLT/DIV (both) to CAL, AC-GND-DC to DC, TIME/DIV to 0.2ms/Div, VERT MODE to CH1.
- b). Input 1KHz, 60mV<sub>p-p</sub> square wave to CH1 & CH2 terminal.
- c). Adjust VR108 until amplitude at 6.06 Div. (or adjust 6.00 div by setting calibrator 60mV±1%). (Adjust to exactly 6.00 div if adjust with cover) (See fig 1)
- d). Set VERT MODE to DUAL, AC-GND-DC to GND (both), rotate CH1 & CH2 VERTICAL POSITION VR until two sweep at vertical center graticule line.
- e). Set VERT MODE to ADD, AC-GND-DC to DC (both), Push in CH2 INV switch.
- f). Adjust VR208 until get one sweep. (See fig 2)

Spec : +/- 0.05Div

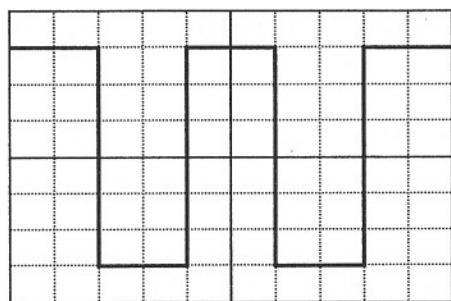


Figure 1

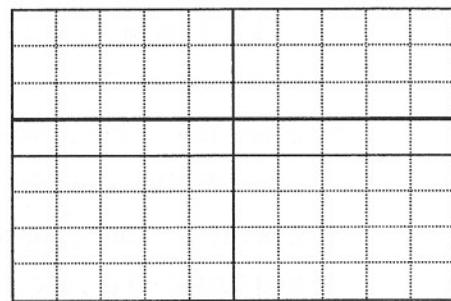


Figure 2

**20 MAG SENSITIVITY ADJUSTMENT****USE SC-340 SCOPE CALIBRATION INSTRUMENT**

- a). Set VOLT/DIV (both) at 2mV, VOLT/DIV VAR at CAL, AC-GND-DC at DC & VERT MODE set CH1 (CH2).
- b). Input square wave 1KHz, 12mV<sub>p-p</sub> to CH1 (CH2) input terminal.
- c). Adjust VR102 (VR202) until 6.06 Div (or adjust 6.00 div by setting calibrator 12mV±1%). (Adjust to exactly 6.00 div if adjust with cover)

Spec : +/- 0.1 Div

**21    PHASE COMPENSATION ADJUSTMENT**  
**USE SC-340 SCOPE CALIBRATION INSTRUMENT**

- a). Set VOLT/DIV (both) set at 0.1V,VOLT/DIV at CAL, AC-GND-DC to DC & VERT MODE CH1 (CH2).
- b). Input square wave 1KHz, 0.6V<sub>p-p</sub> to CH1 (CH2) input terminal.
- c). Adjust CH1, 1/10 VC102 (CH2, 1/10 VC202) until obtain an ideal waveform.
- d). VOLT/DIV (both) set at 1V. Input 6V<sub>p-p</sub> to CH1 (CH2) input terminal.
- e). Adjust CH1, 1/100 VC104 (CH2, 1/100 VC204) until obtain an ideal waveform.

Spec : +/- 0.1 Div

**22    X-GAIN ADJUSTMENT**  
**USE SC-340 SCOPE CALIBRATION INSTRUMENT**

- a). Set VOLT/DIV (both) to 10mV, set X-Y mode, TRIG-COUPLING to AC, AC-GND-DC to AC, TRIG-SOURCE to CH1, VERT MODE to CH2, VOLT/DIV VAR (both) to CAL
- b). Input 1KHz, 60mV<sub>p-p</sub> square wave to CH1.
- c). Adjust VR109 until 6 Div.
- d). Input 1KHz 12mV<sub>p-p</sub> square wave
- e). VOLT/DIV set to 2mV & check sweep length becomes 6 Div.

Spec : +/- 0.18 Div

**23    CAPACITANCE ADJUSTMENT**  
**USE CAPACITANCE METER INSTRUMENT**

- a). Set V/D (both) to 10mv, VERT MODE to CH1 (CH2)
- b). Input CAPACITANCE METER BNC to CH1 (CH2)& read capacitance value for reference.
- c). Set V/D to 0.1V (both), adjust CH1=VC101 (CH2=VC201) until get same reading with reference value.

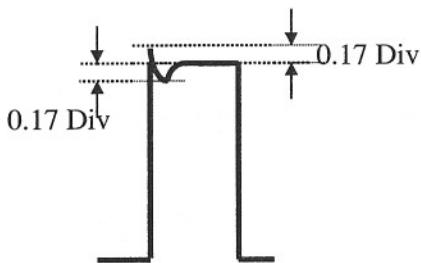
Spec : 25pf +/- 3pf

- d). Set V/D to 1V (both), adjust CH1=VC103 (CH2=VC203) until get same reading with reference value.

Spec : 25pf +/- 3pf

**24 1MHz OVERTSHOOT ADJUSTMENT(USE 50Ω LOAD)****USE PG506 CALIBRATION GENERATOR INSTRUMENT**

- a). Set VOLT/DIV to 10mV(both), TIME/DIV 0.2  $\mu$ s/Div, AC-GND-DC to DC (both), VERT MODE to CH1 (CH2), TRIG-SOUR to CH1(CH2).
- b). Input 1MHz square wave to CH1 (CH2) input terminal. Set the frequency amplitude until 5 div on screen.
- c). Adjust 1ST COMP.VC105 (CH2=VC205) & 2ND COMP. VC106 (CH2=VC206) to maximum overshoot.
- d). Adjust 1ST COMP.VR103 (CH2=VC203) to specification.  
 ~ Adjust 3RD COMP.VR302 & VC301 for a flat-off & roll-off on the leading edge.  
 ~ Adjust 2ND COMP.SVR for a flat-top & roll-off on the leading edge.  
 ~ Adjust 2ND COMP.SVC for flat-top & roll-off.  
 Spec : +0.17 ~ -0.17 div (+/-3.3% for 10mv),  
 other range: +6.7% / -6.7% (+/-0.3 div) .

**25 FREQUENCY RESPONSE CHECK (USE 50Ω LOAD)****USE SG-503 LEVELED SINEWAVE GENERATOR INSTRUMENT**

- a). Common mode rejection ration checks (at 10MHz):
- b). Connect the sine wave generator to CH1& CH2 input terminal, set the frequency 10MHz & the output for display of 8 Div. Press in CH2 INV, VERT MODE= ADD. Check AC V<sub>p-p</sub>. If out of spec, repeat step 24.  
 Spec : 0.4Div
- c). Set freq 50khz, o/p amplitude 5 div, connect to CH1 (CH2) input terminal. Increase the frequency to 53MHz. Check the amplitude  
 Spec : 3.6~5Div

- d). Repeat frequency response check for 0.1V/Div & 1V/Div range. (Repeat step 24 if necessary)
- e). Set VOLT/DIV to 2mV (both), set frequency to 50KHz & the output amplitude for display of 5 Div, check frequency between 5MHz~10MHz.  
Spec : 3.6~5.3 Div
- f). Set input frequency to 18MHz.  
Spec : 3.6~5.3 Div

**26    TRIG DC OFFSET ADJUSTMENT**

**USE 33120A 15MHZ FUNCTION GENERATOR INSTRUMENT**

**\*(UUT must put horizontally)**

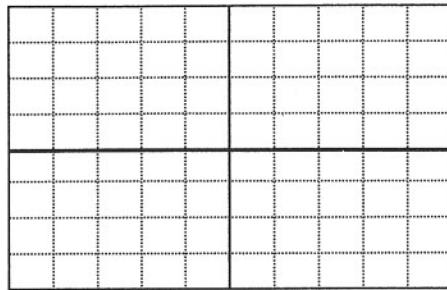
- a). Set VOLT/DIV to 10mV(both), AC-GND-DC to DC (both), VERT MODE set CH1 (CH2), TRIG SOURE CH1(CH2), TRIG COUPLING to AC.
- b). Move sweep to center of vertical graticule line & input 1KHz sine wave to CH1 (CH2) and amplitude show 8 Div on screen.
- c). Rotate TRIG-LEVEL until trigger point start at the center.
- d). TRIG-COUPLING from AC to DC position & Adjust VR110 (CH2=VR210) until trigger point start from same position.
- e). Check TRIG-COUPLING from AC to DC the start point must be center.

Spec : +/- 0.1 Div

**27    CH1 OUTPUT DC OFFSET ADJUSTMENT**

- a). Set CH1 & CH2 VOLT/DIV to 10mV, AC-GND-DC to GND, VERT MODE to BOTH, TRIG-SOURCE to CH1.
- b). Rotate CH1 & CH2 VERT POSITION to center of CRT & connect CH1 OUTPUT to CH2 input by a cable "BNC TO BNC".
- c). Release CH2 GND switch & adjust VR112 until sweep at center of graticule line.  
(see fig below)

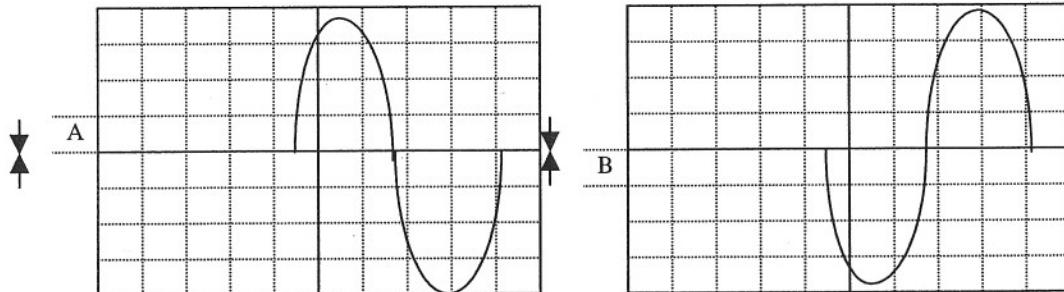
Spec : +/- 0.22 Div

28 **TRIG-SLOPE BAL ADJUSTMENT****USE 33120A 15MHZ FUNCTION GENERATOR INSTRUMENT**

- a). Set TIME/DIV to 1ms/Div, VERT MODE to CH1, Press-in LOCK switch, Press-in SLOPE switch & AC-GND-DC to GND.
- b). Adjust VR403 Use 856 DIGITAL MULTIMETER to measure voltage at Q414(C)  
Spec : 1.40+/- 0.02V  
(Release GND sw, input 1KHz 0.4 Div sinewave, check +/- slope both can sync.)

29 **TRIGGERING CENTRE ADJUSTMENT****USE 3310A 15MHZ FUNCTION GENERATOR INSTRUMENT**

- a). Set TIME/DIV to 1ms/Div, TRIG-LEVEL unlock, AC-GND-DC to AC, input 1KHz 8 Div sinewave to CH1 input terminal. (make sure AC-GND-DC at GND, sweep at center of graticule line.)
  - b) Set LEVEL VR knob at center & adjust VR407 until when slope +/- trigger point deviation must be same. (see fig below)
- Spec: LOCK: A, B≤1.5Div, UNLOCK: A, B≤0.2Div & A-B≤0.2Div



**30    CAL. FREQUENCY ADJUSTMENT**

**USE 826 INTELLIGENT COUNTER**

- a). Measure the CAL. FREQUENCY by the counter.
- b). Adjust VR701 until frequency 1KHz.

Spec : 0.980KHz~1020KHz.

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<b>Part 3 Circuit diagram</b>		
1.	The attenuant circuit of Channel 1.....	1
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Figure 1: The attenuant circuit of Channel 1

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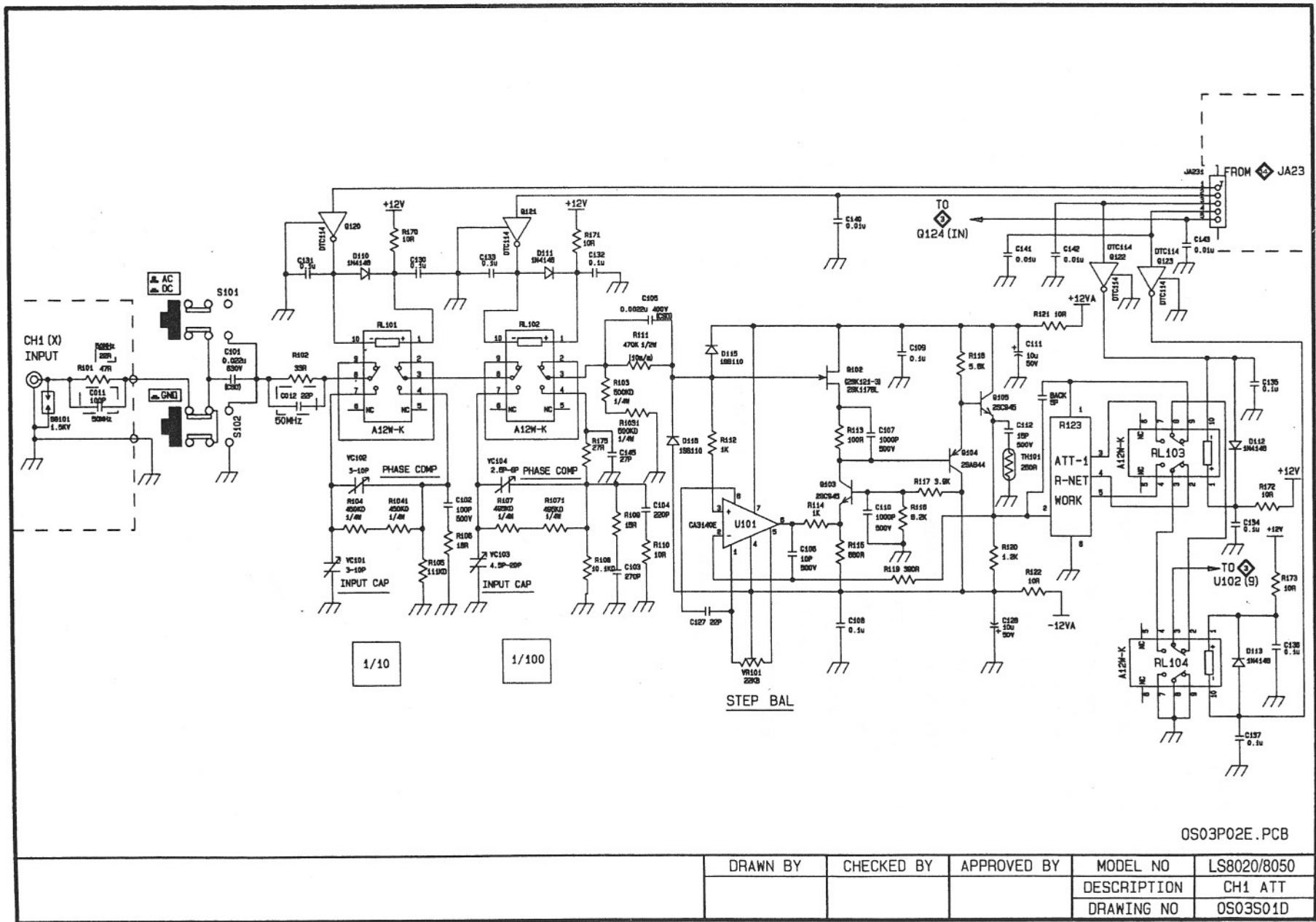


Figure 2: The attenuant circuit of Channel 2

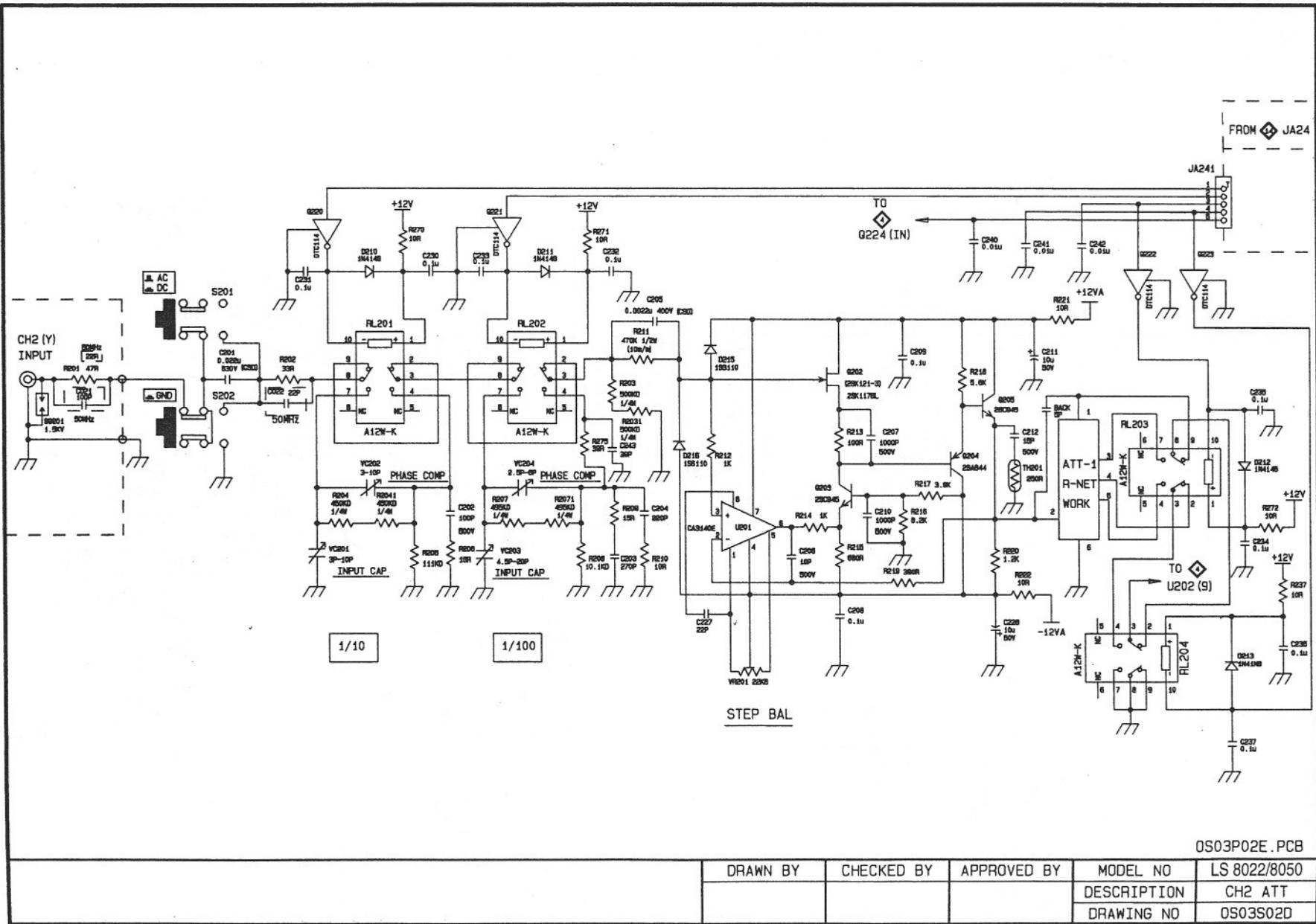
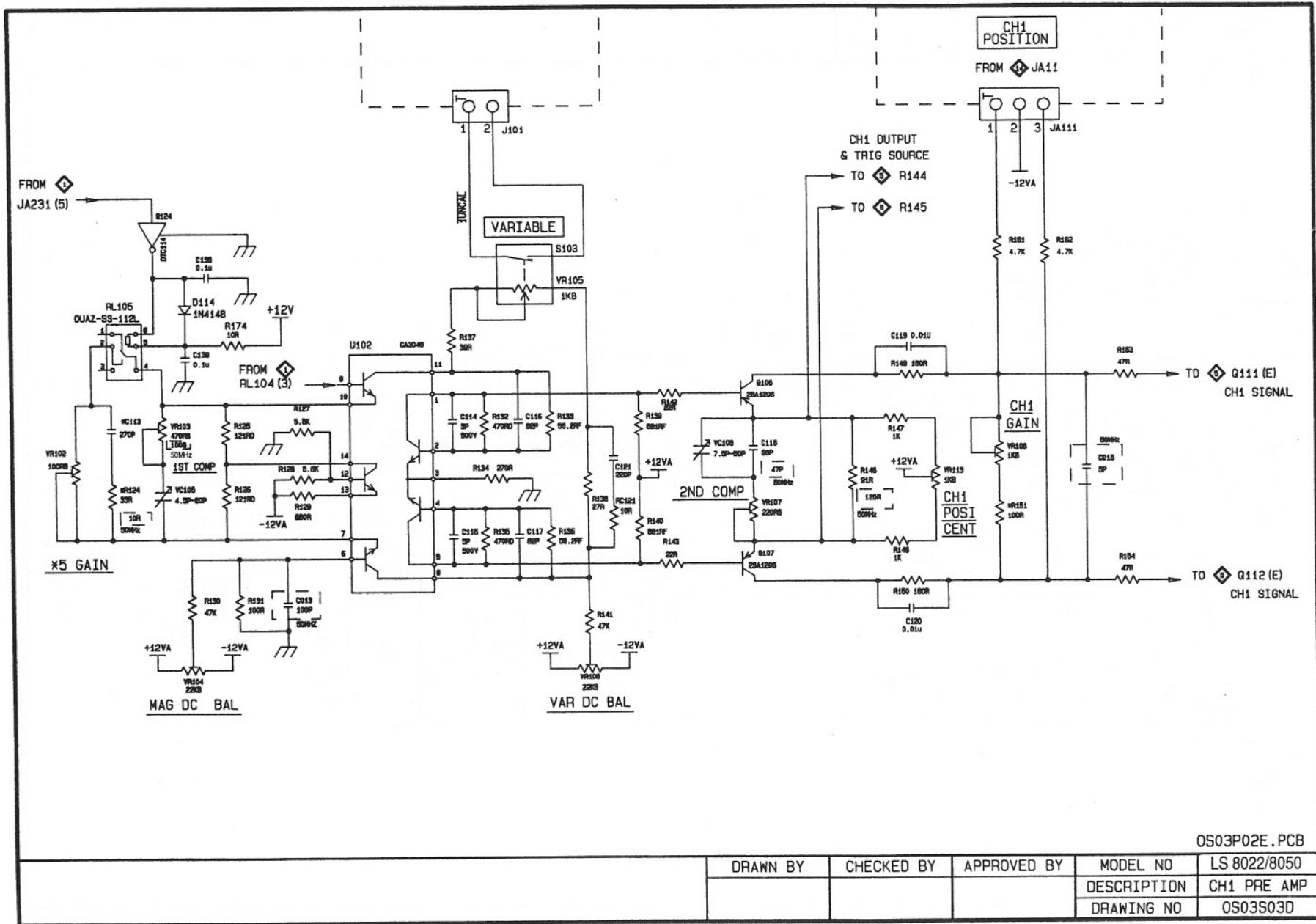


Figure 3: The pre-amp circuit of Channel 1



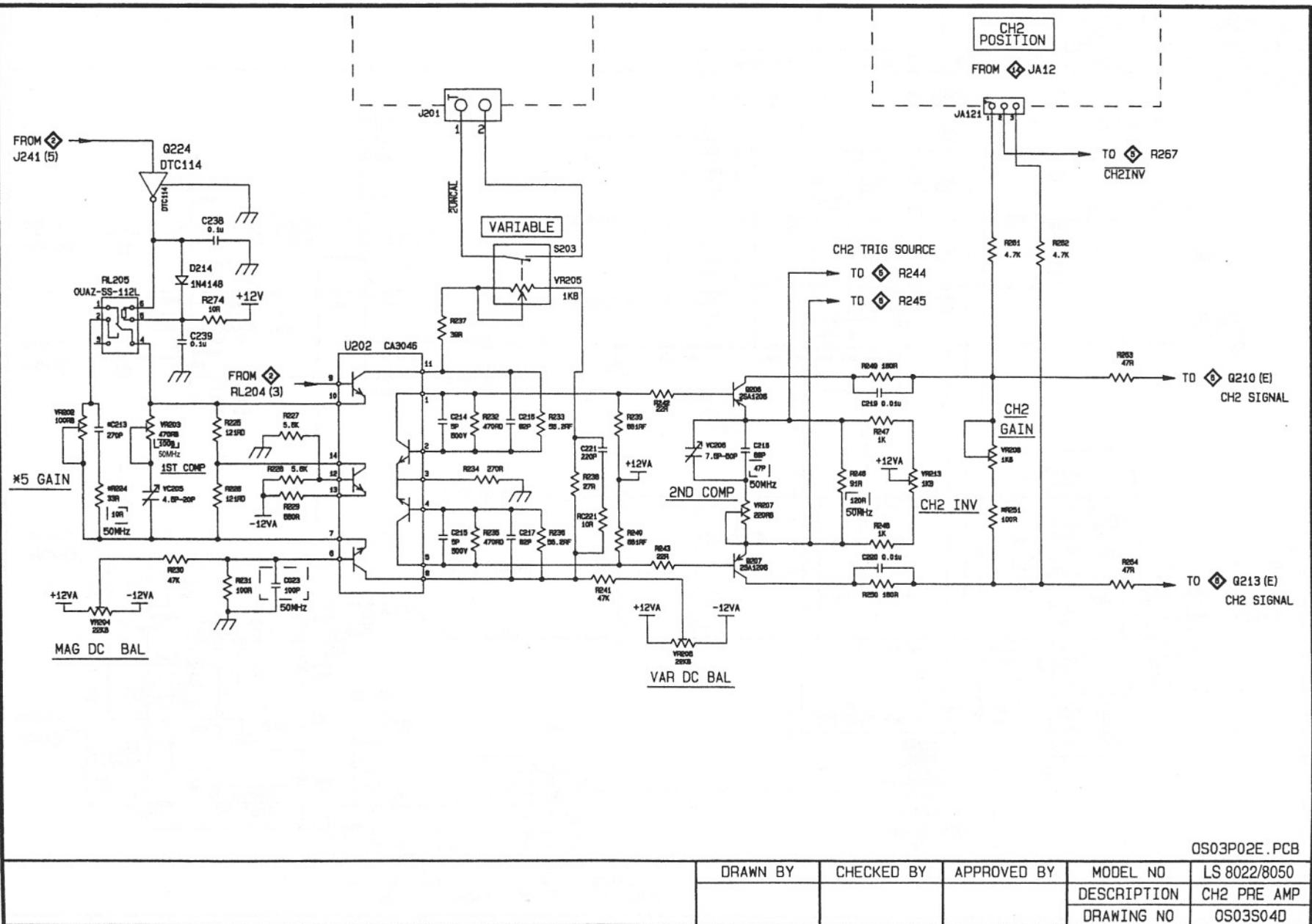


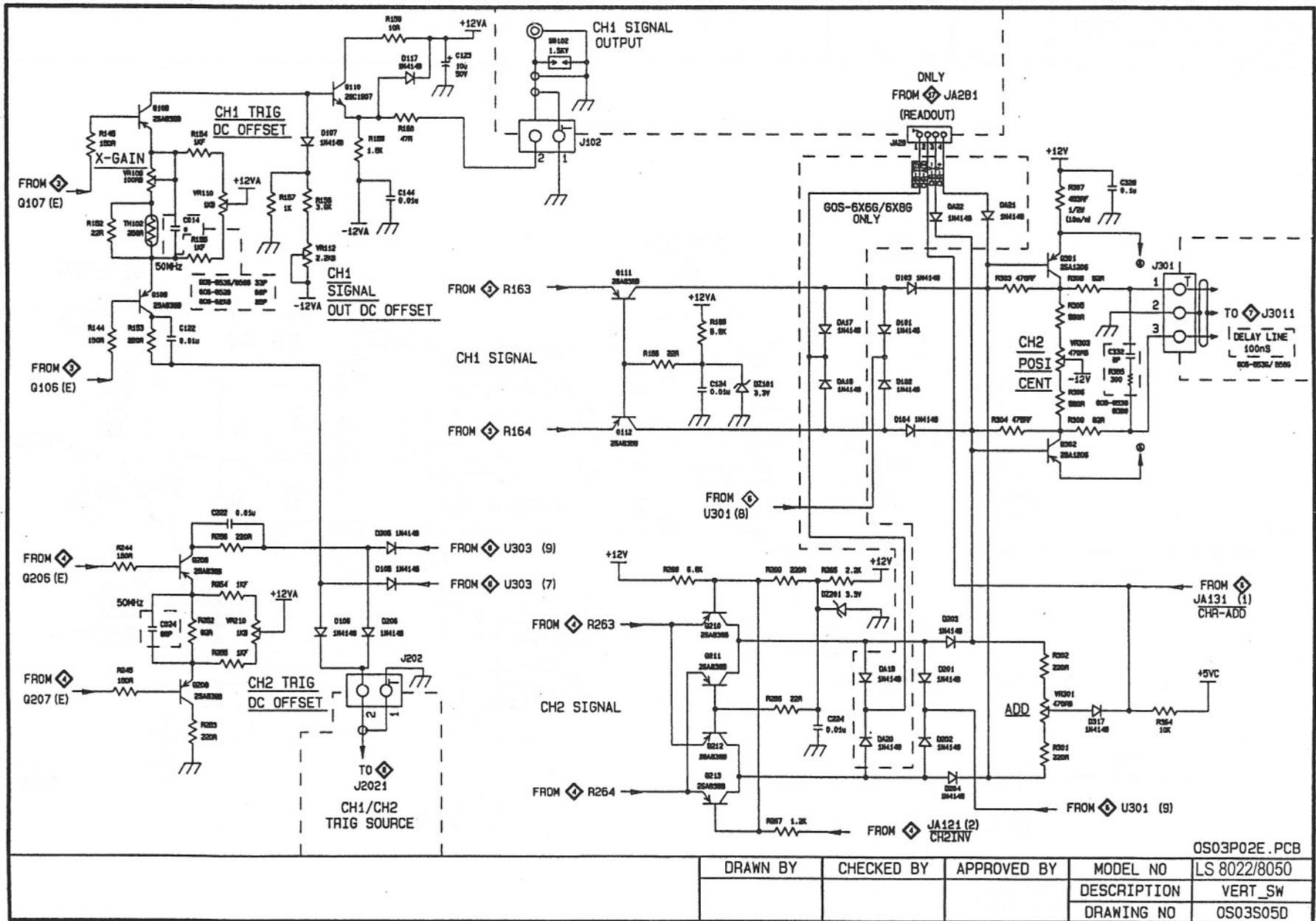
Figure 4: The pre-amp circuit of Channel 2

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OS03P02E.PCB

DRAWN BY	CHECKED BY	APPROVED BY	MODEL NO	LS 8022/8050
DESCRIPTION	CH2 PRE AMP			
DRAWING NO	OS03S04D			

Figure 5: The vertical switch circuit



DRAWN BY	CHECKED BY	APPROVED BY	MODEL NO	OS03S02E.PCB
			DESCRIPTION	VERT_SW
			DRAWING NO	OS03S05D

Figure 6: The switch logic circuit

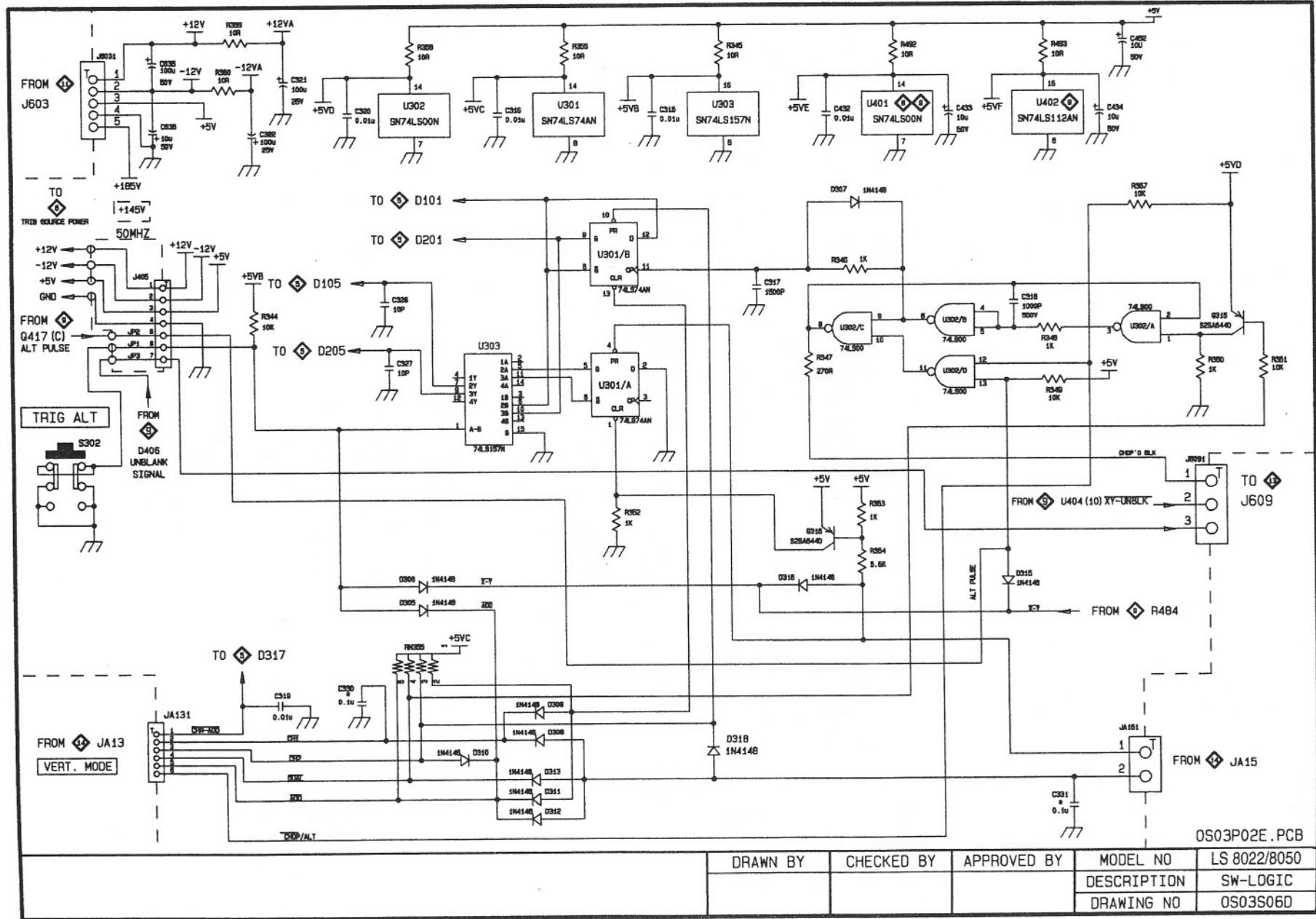


Figure 8: The trigger circuit

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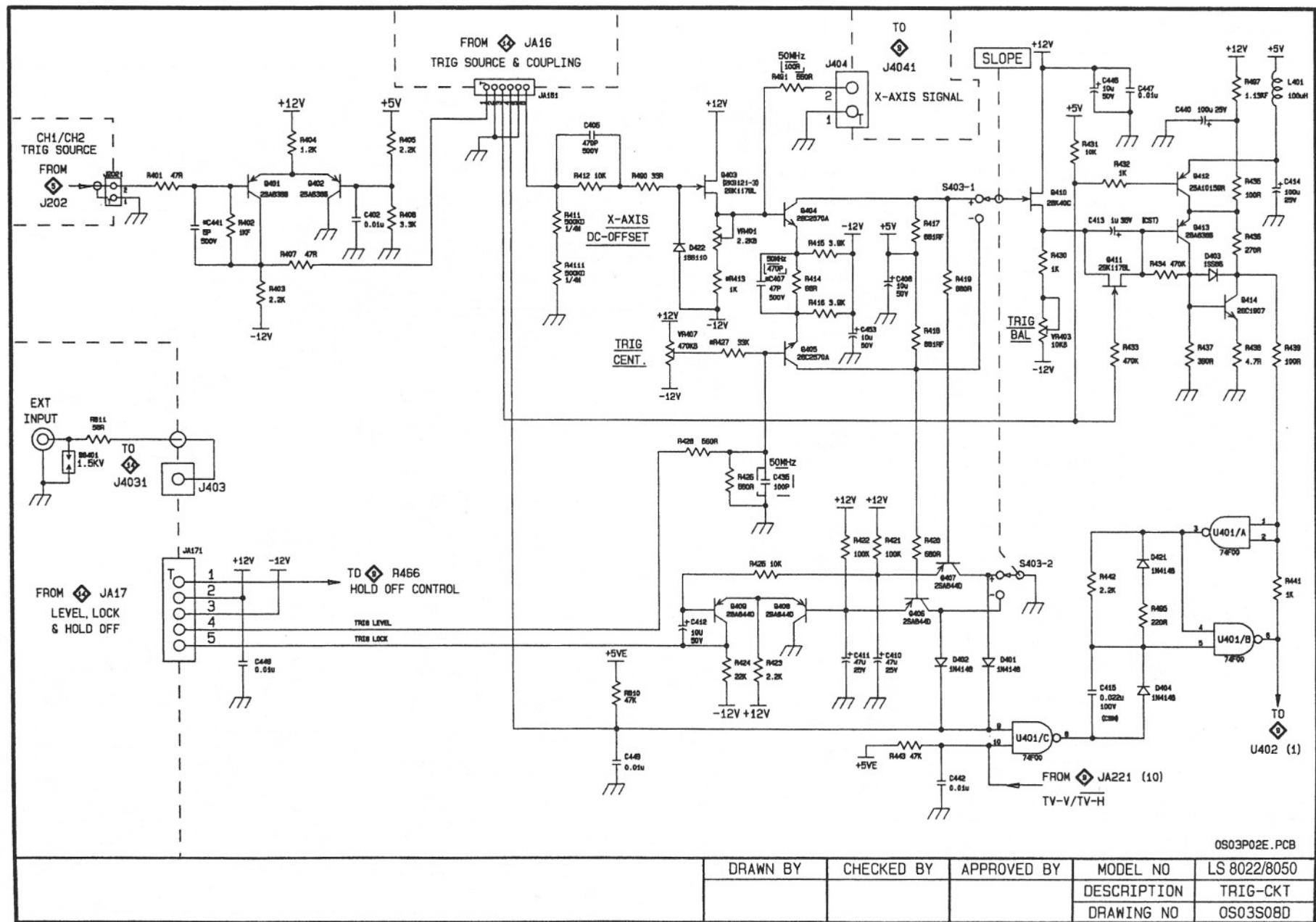
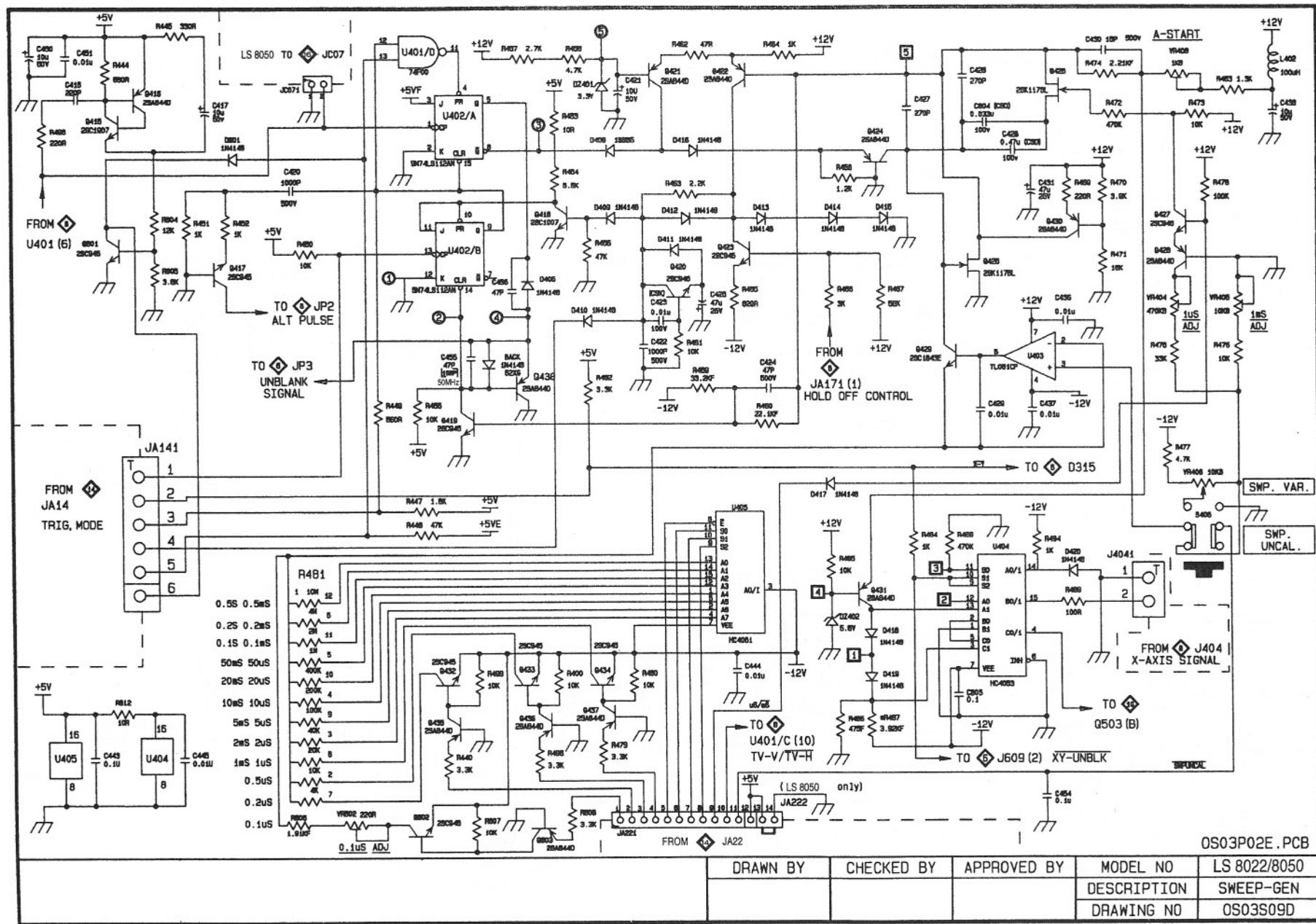
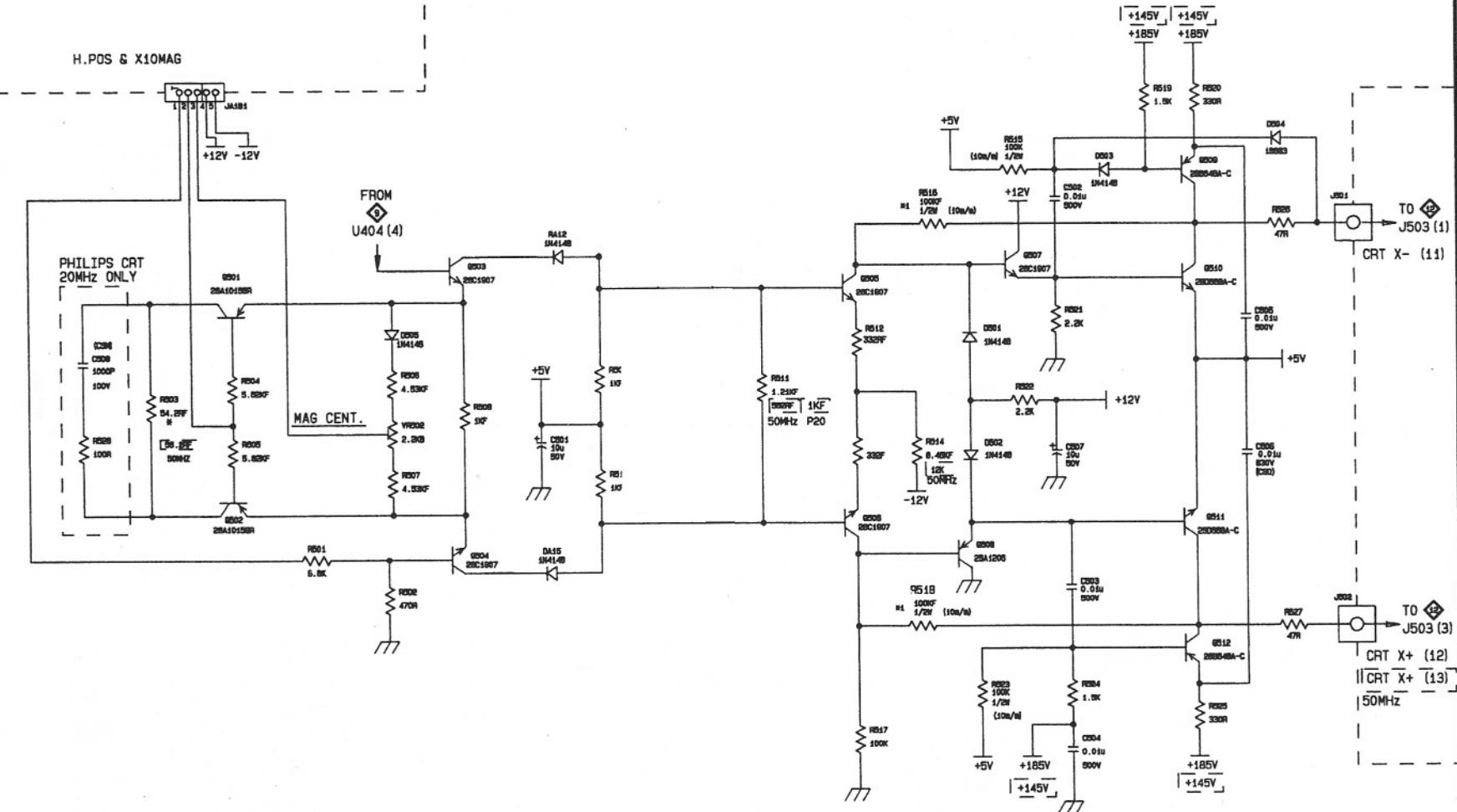


Figure 9: The sweep generator circuit



LS 8022: JA181 (1-3) FROM  JA18 (1-3)  
LS 8050: JA181 (1-5) FROM  JA182 (1-5)

H.POS & X10MAG



NOTE: \*1: R516, R518 1/2W 100KF = 1/2W 49.9KF+49.9KF

DRAWN BY	CHECKED BY	APPROVED BY	MODEL NO	LS 8022/8050
			DESCRIPTION	HOR-AMP
			DRAWING NO	0S03S10D

Figure 11: The analog power circuit

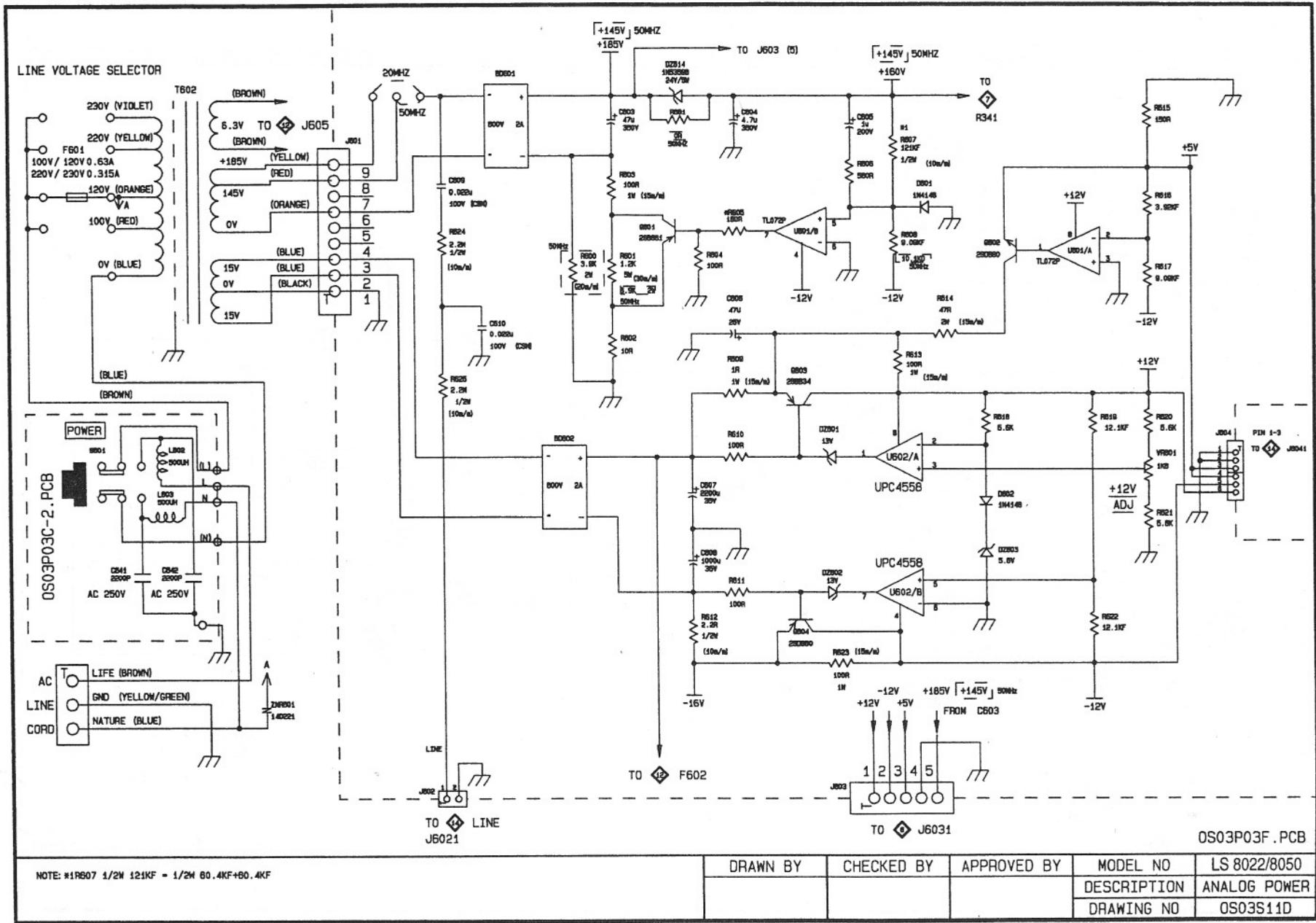


Figure 12: The high voltage and CRT circuit

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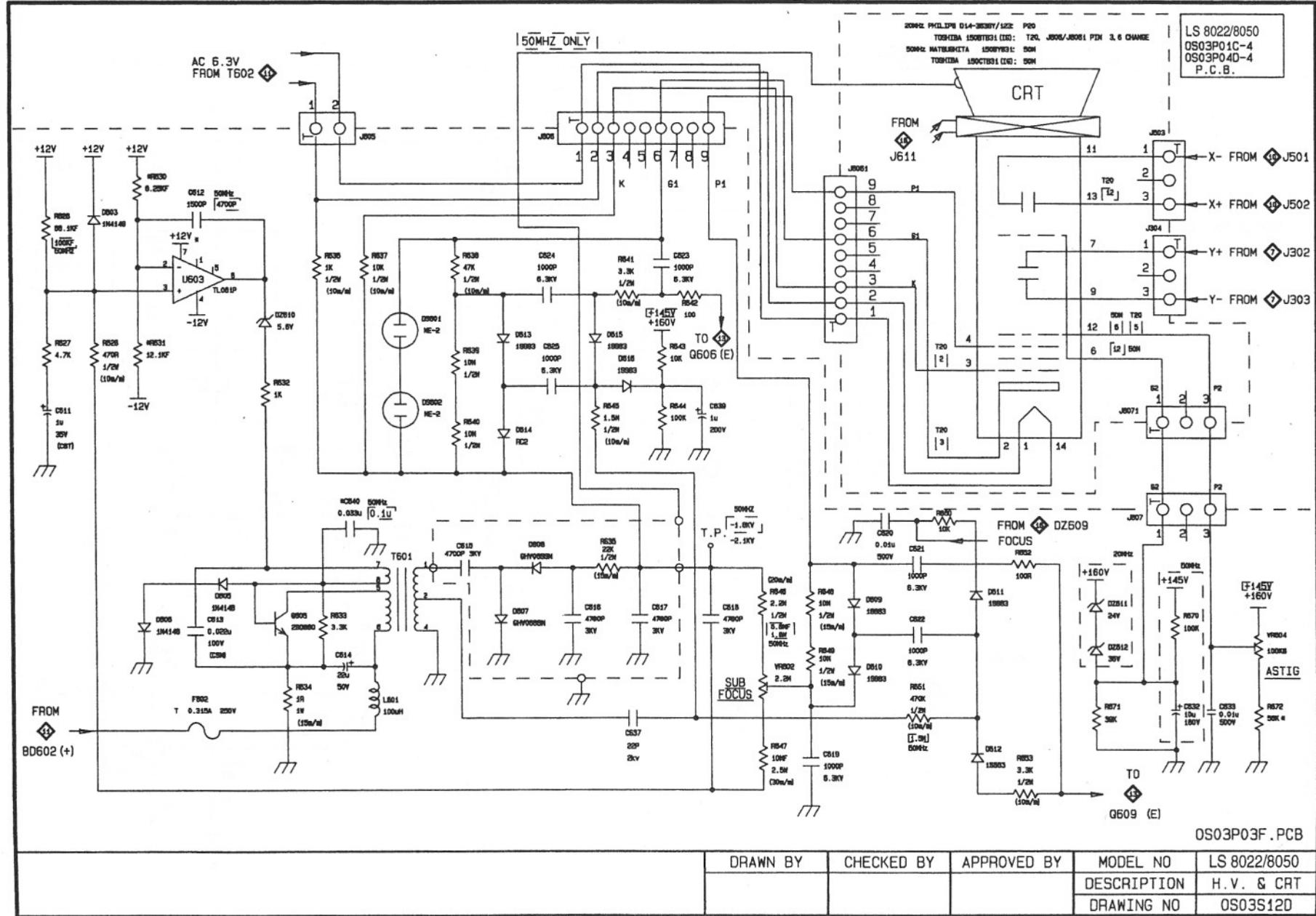


Figure 13: The Z-AXIS amplifier circuit

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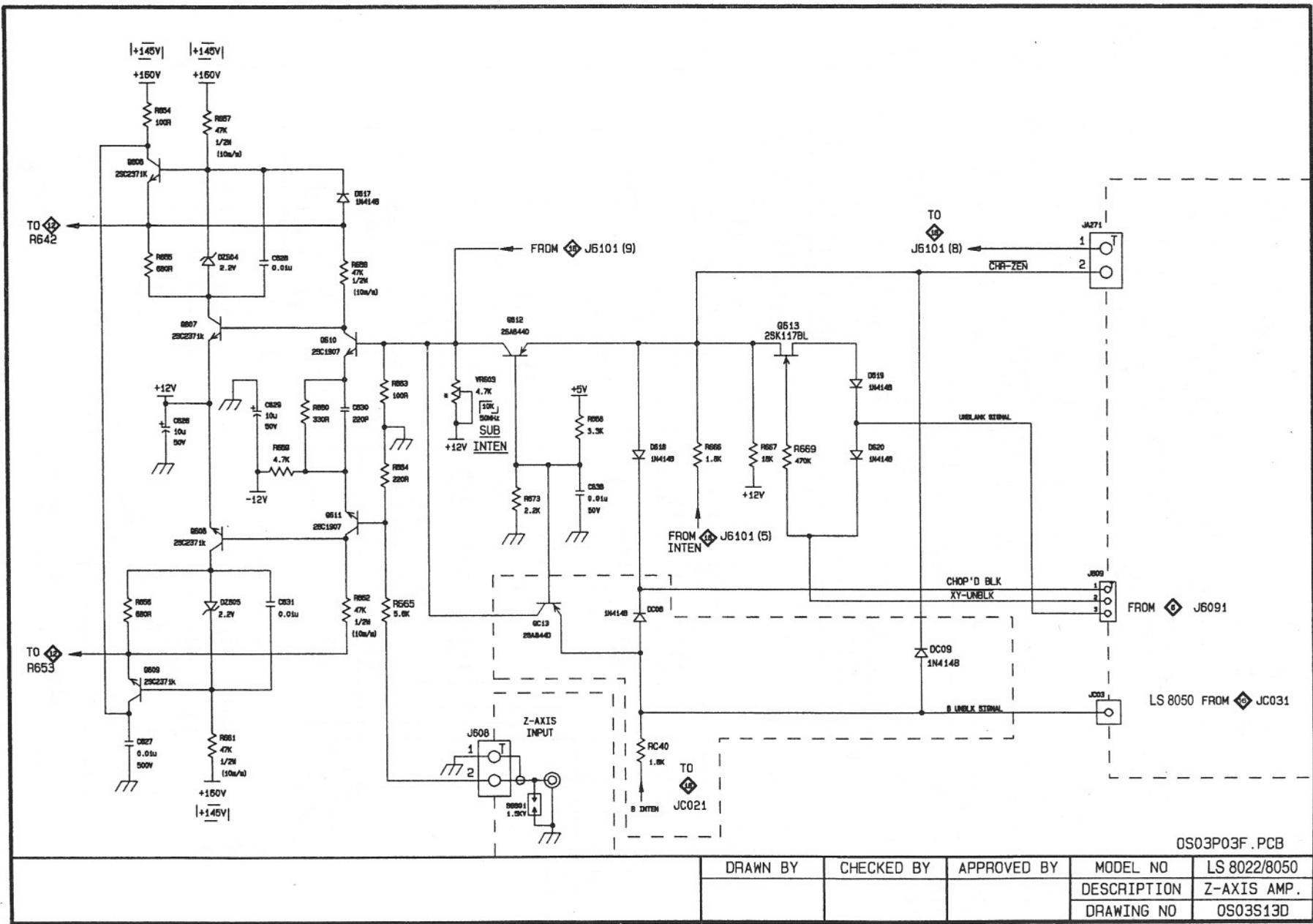


Figure 14: The panel circuit

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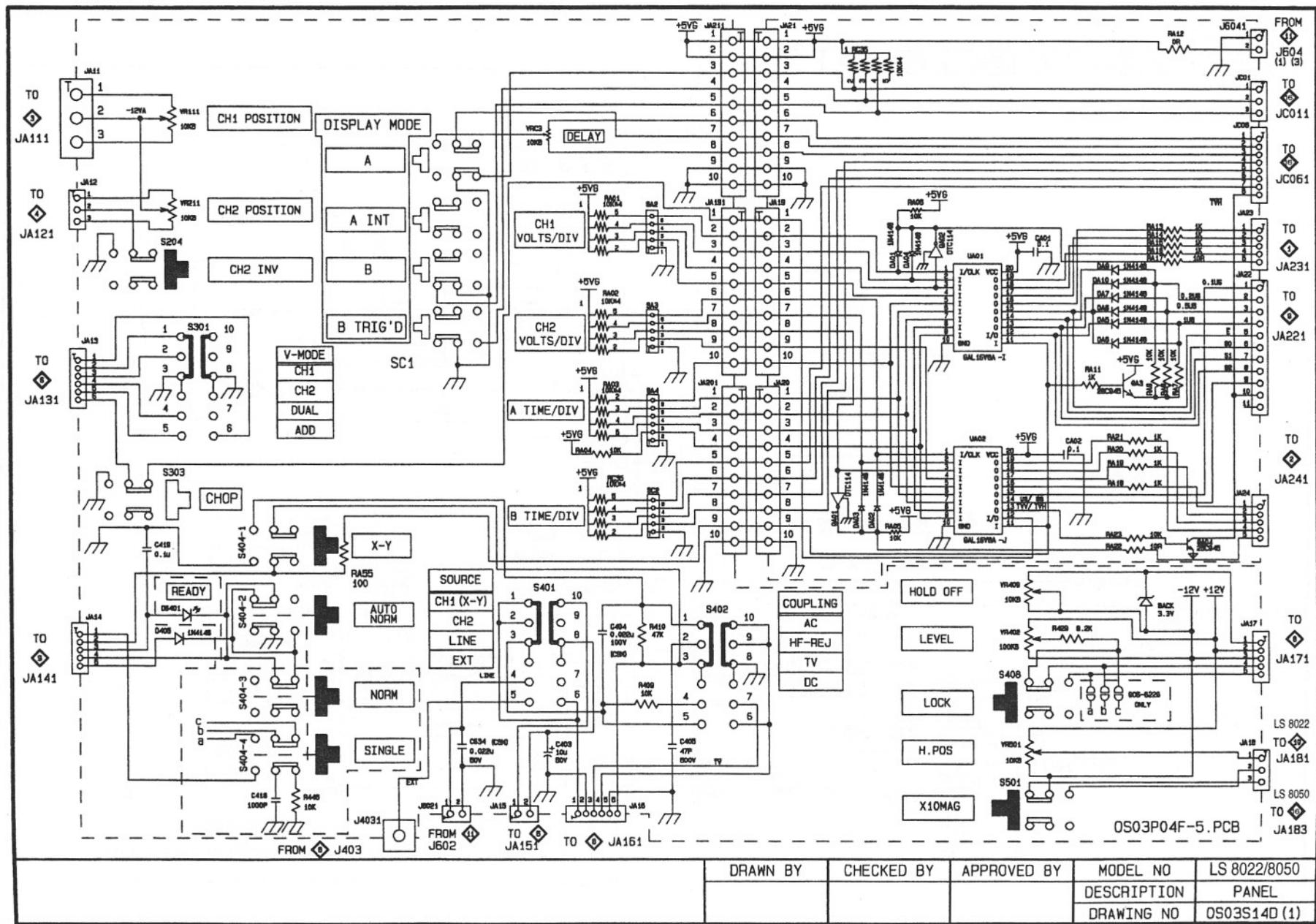


Figure 15: The CRT adjustment and calibration circuit

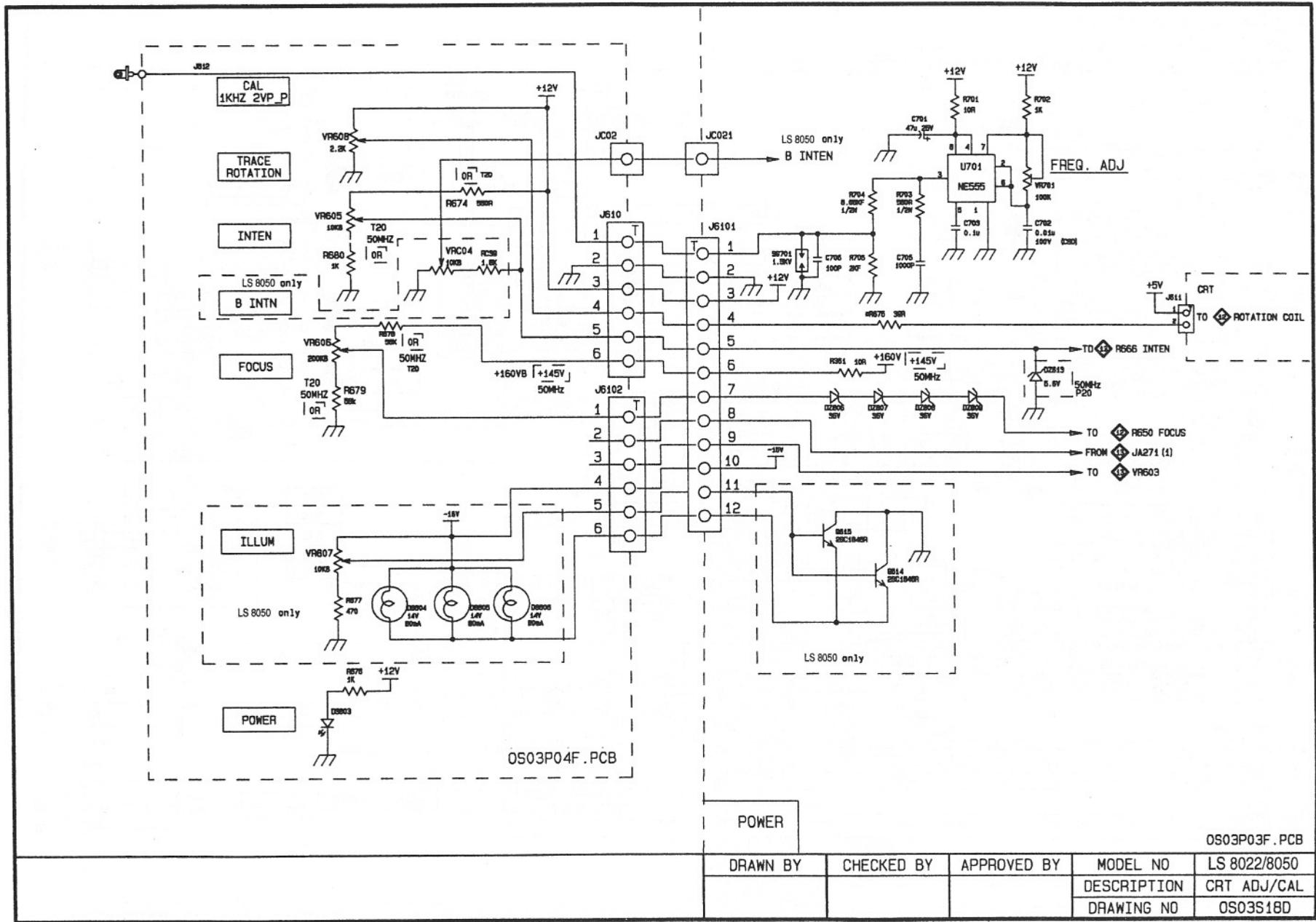
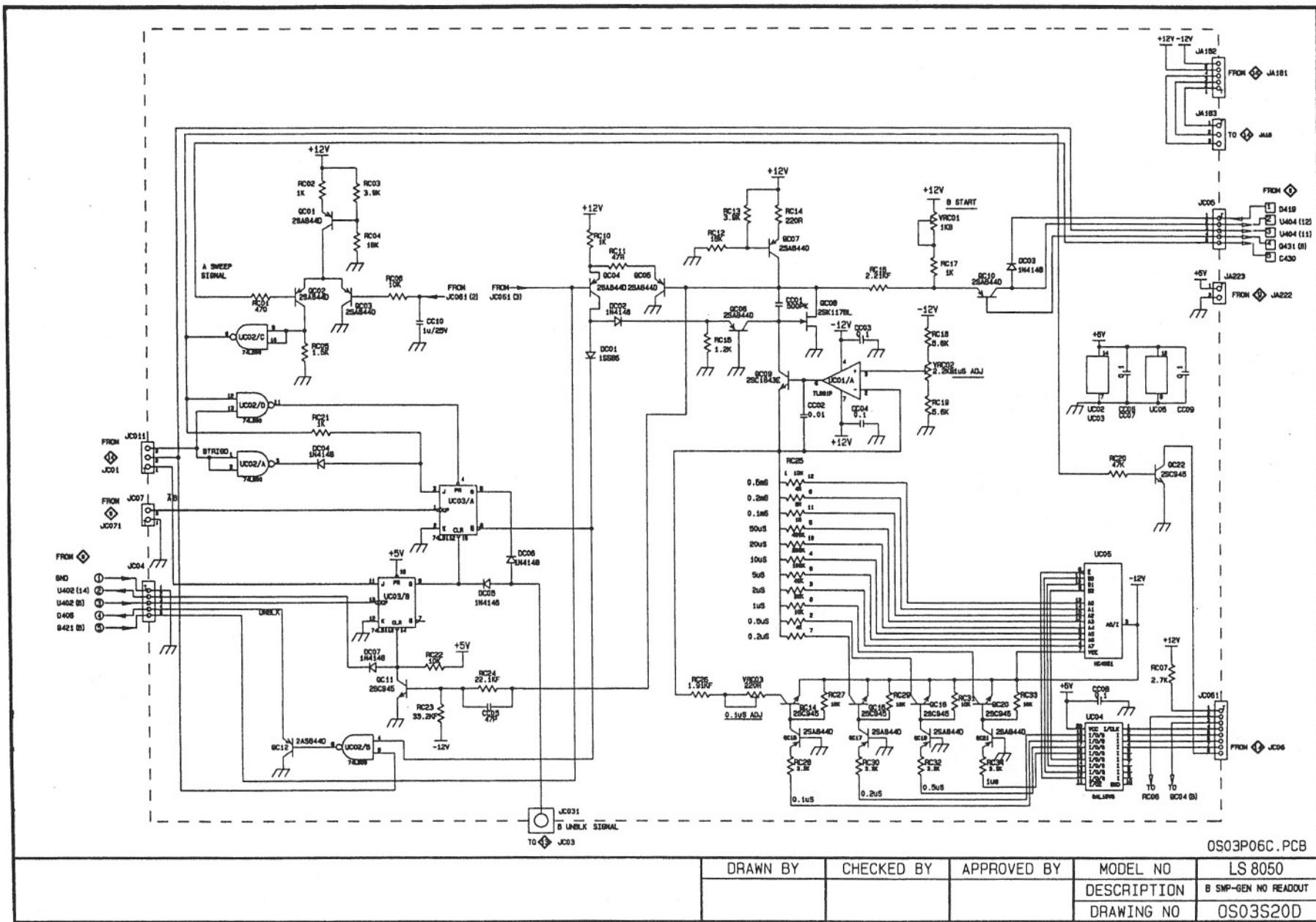
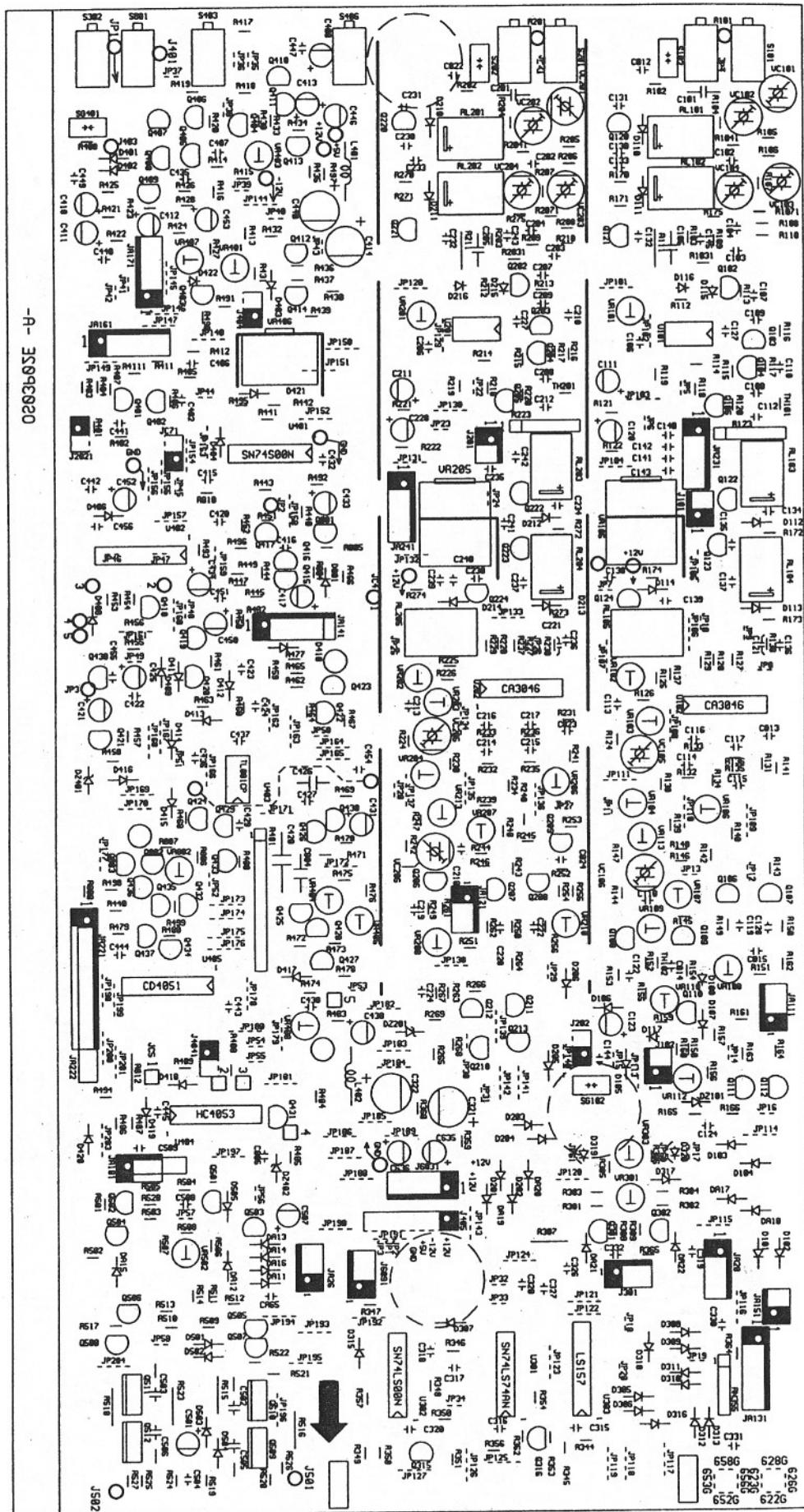


Figure 16: The B sweep generator without readout circuit

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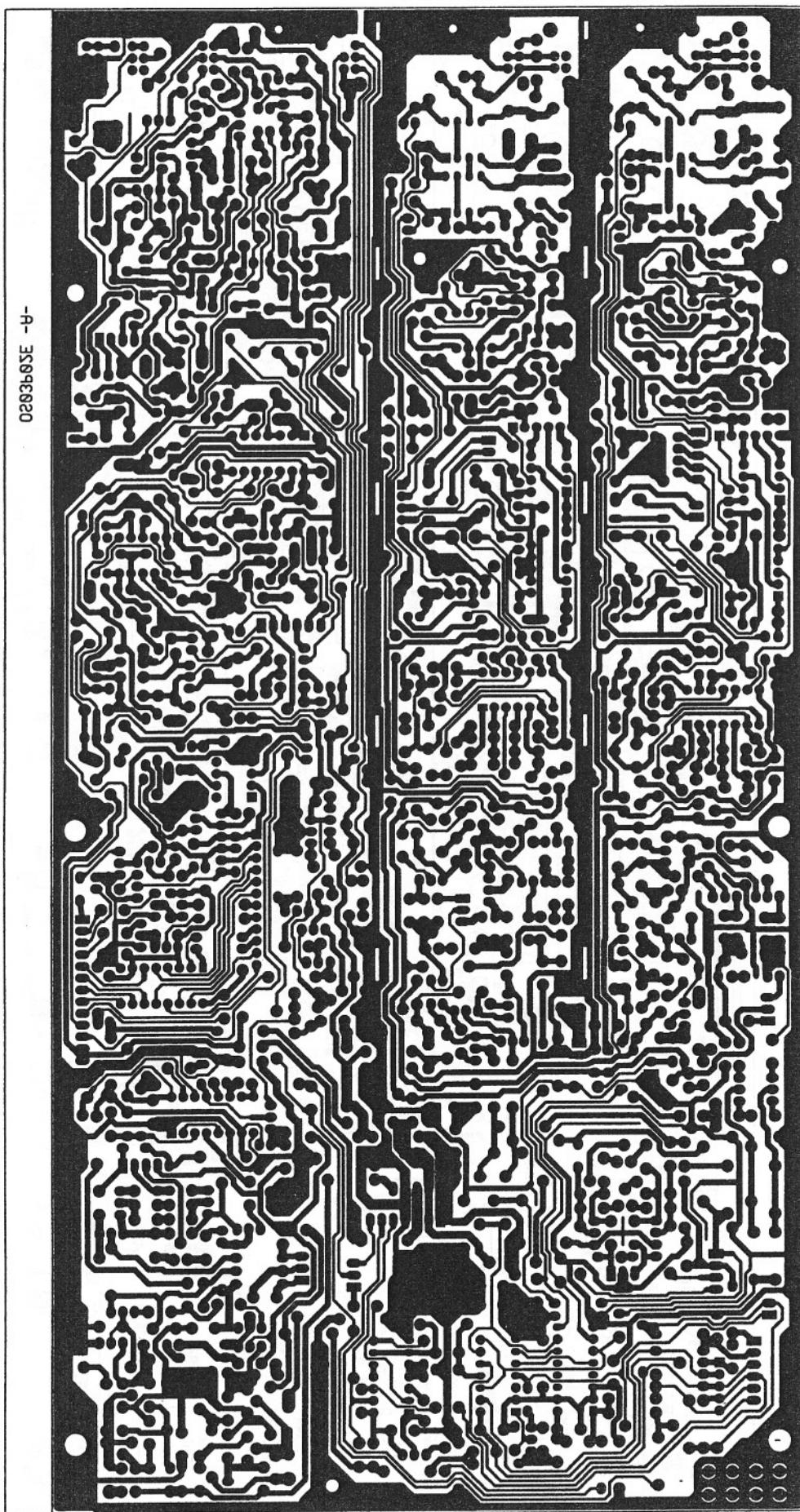


Figure 2: The solder side layer of the OS03P02E PCB

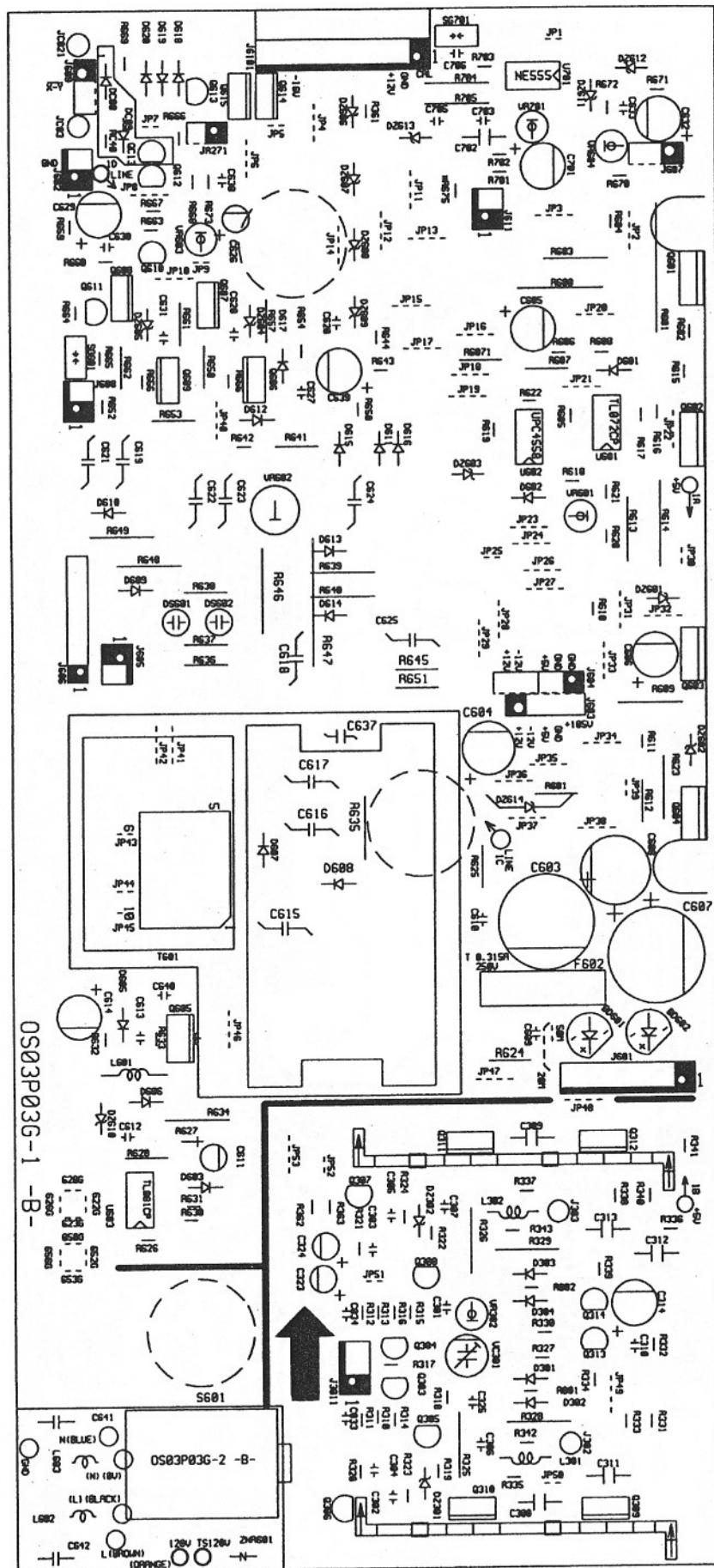


Figure 3: The silkscreen side layer of the OS03P03G-1 PCB

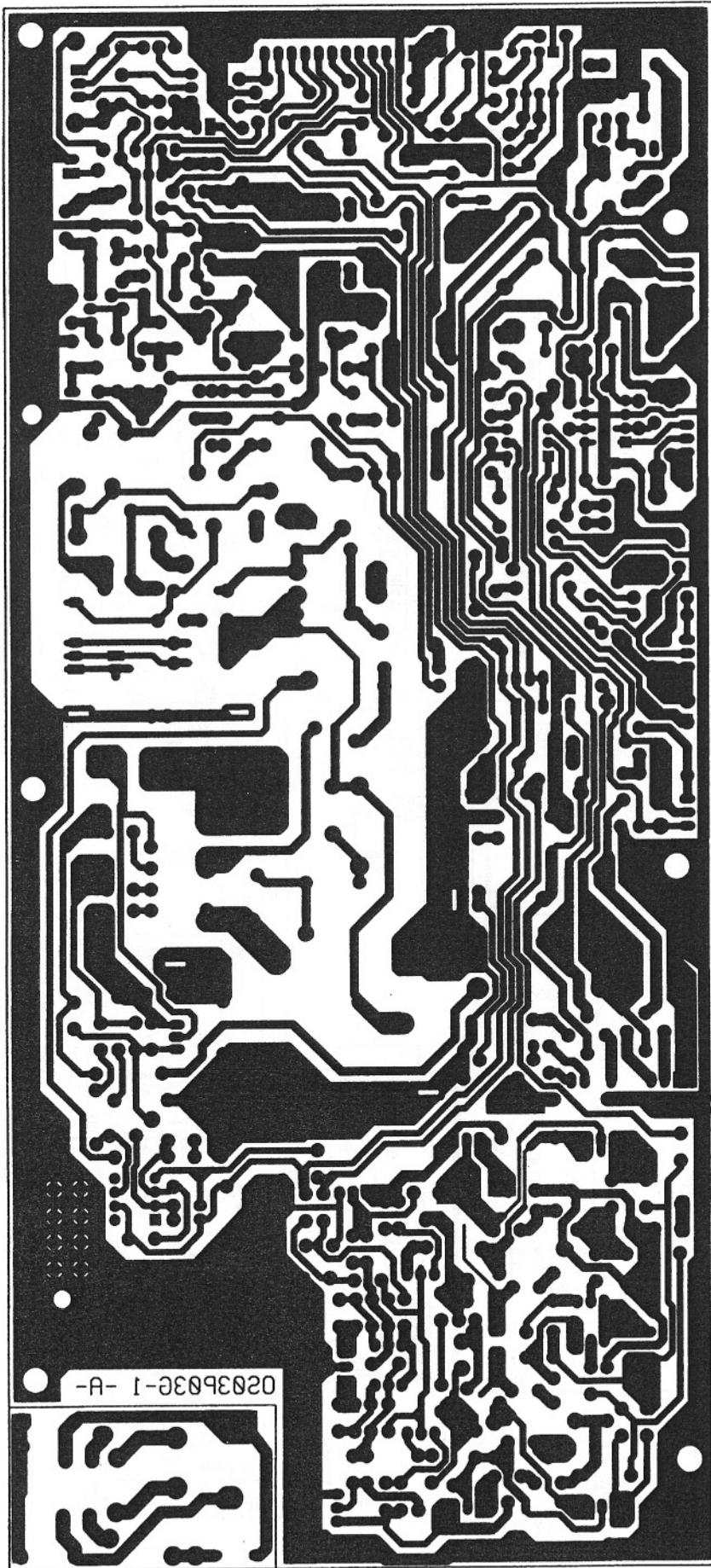


Figure 4: The solder side layer of the OS03P03G-1 PCB

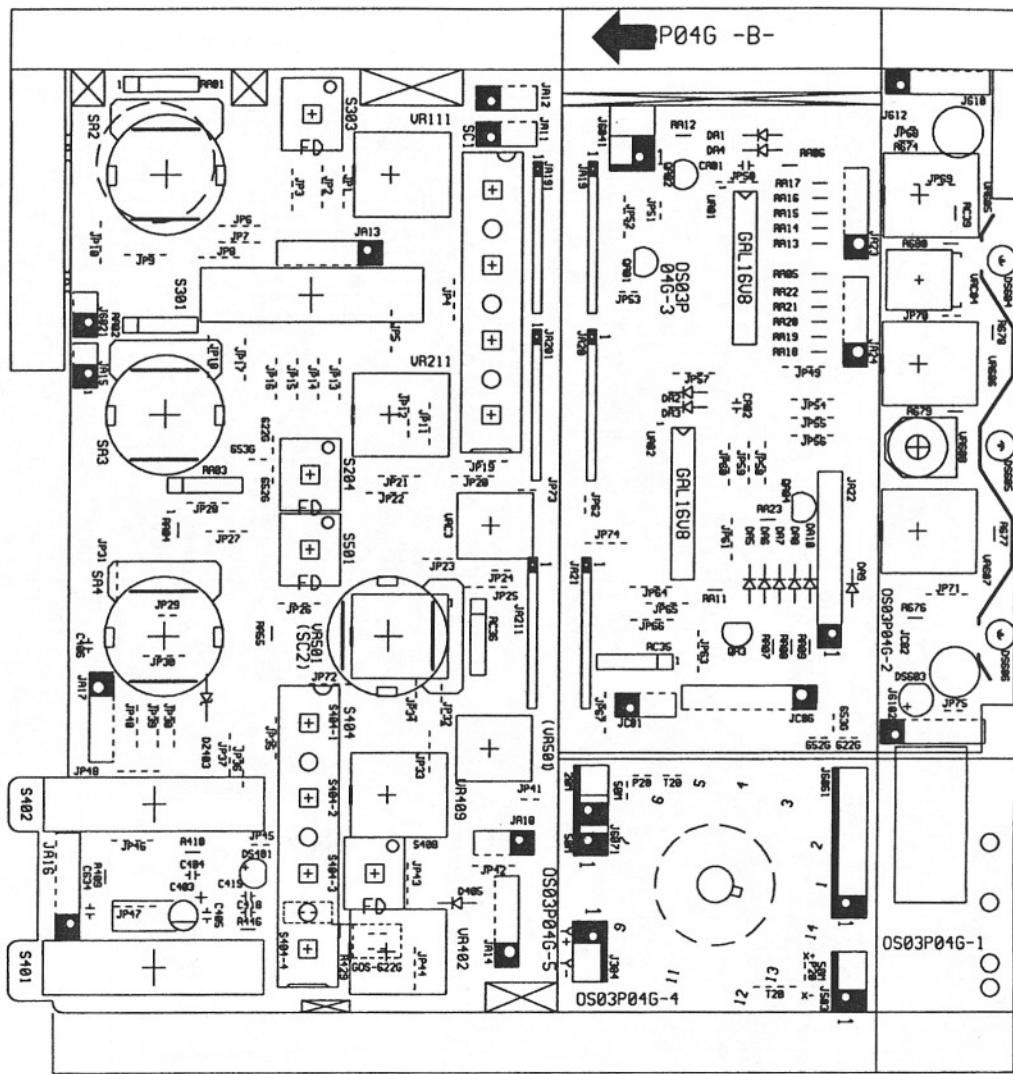


Figure 5: The silkscreen side layer of the OS03P04G-4 PCB

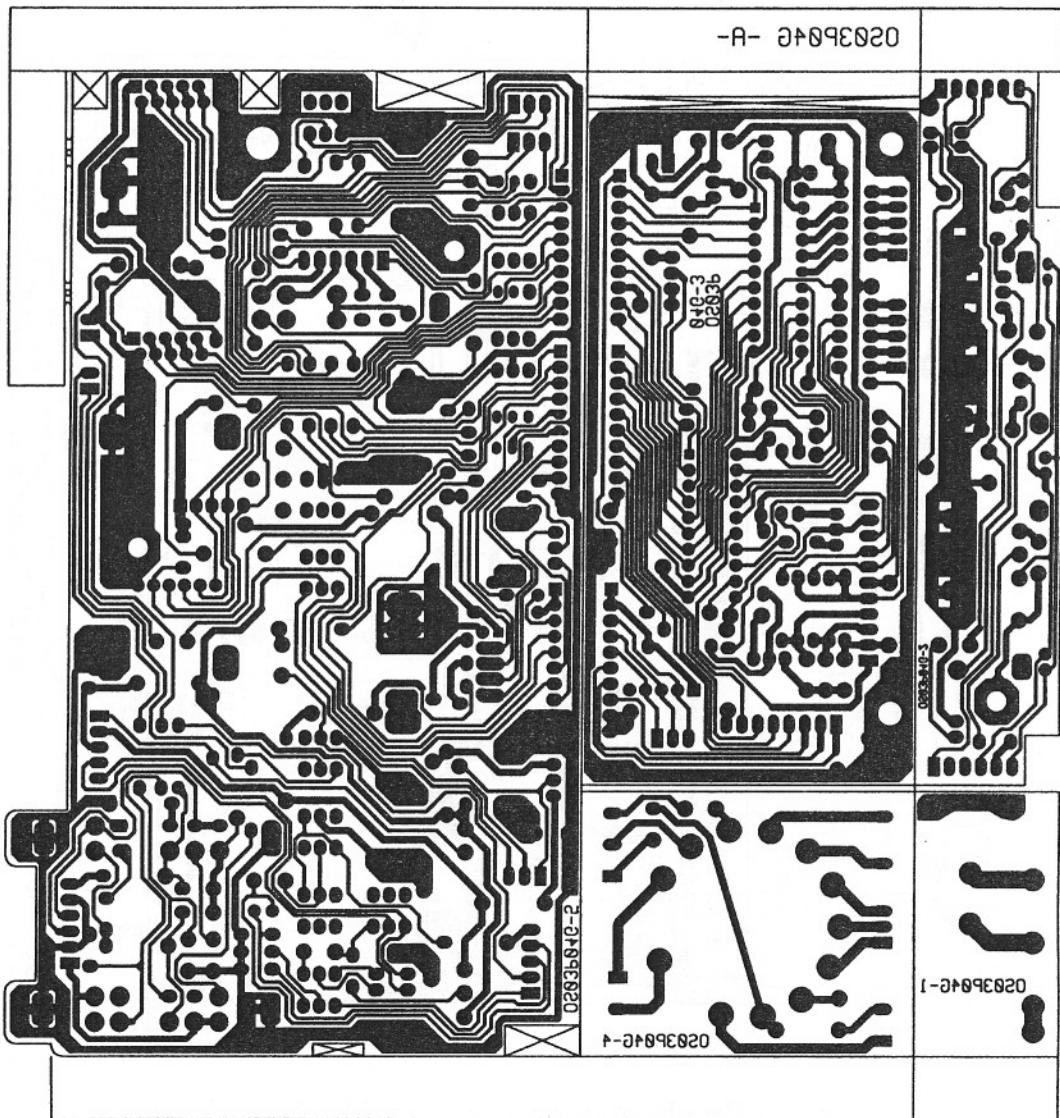


Figure 6: The solder side layer of the OS03P04G-4 PCB

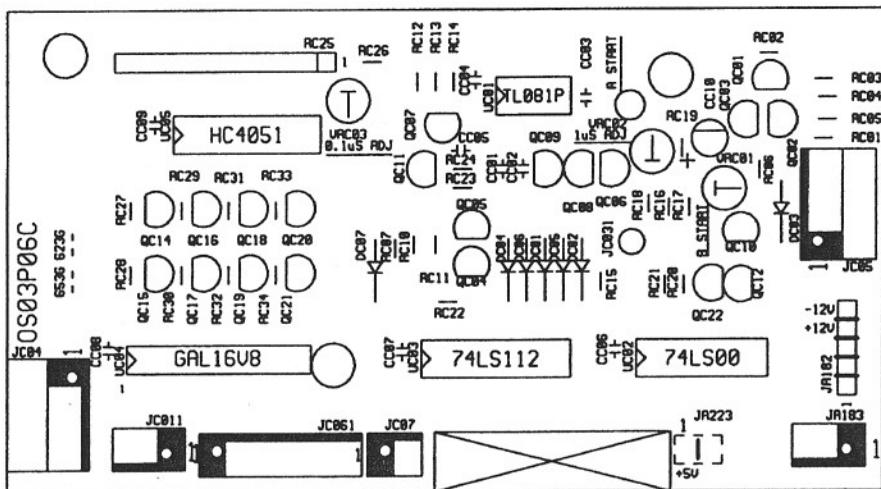
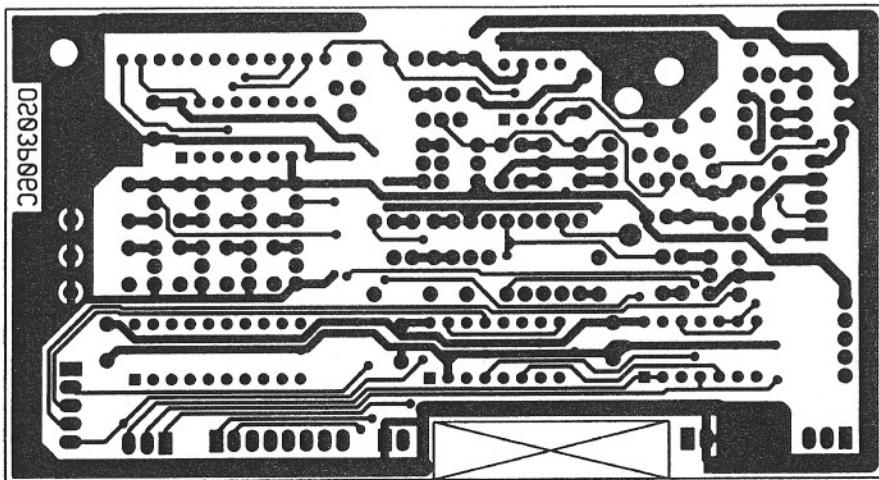
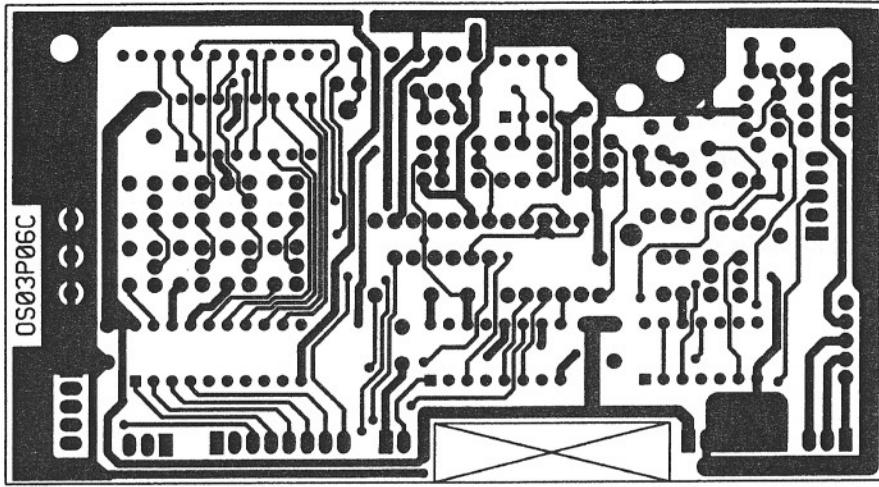


Figure 7: The silkscreen side layer, component side layer and solder side layer of the OS03P06C PCB

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1 LS 8022 BOM.....	1
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2002-56B0JT0	R811	1		57RB-30B0490	1
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2411-0602700		1		5806-0201010	1
2901-8030001		1		593B-03006N	17
3004-OS0210D	T602	1		594B-03006N	44
3610-0100051		1		594B-W4008NS	1
40WCJ0010002	CR	1		594B-W4016NS	4
40WCJ1010217		1		62AS-220PP10	10
40WCJ1025329	J102	1	TO CH1- OUTPUT	62OS-522SP20	1
40WCJ1025330	J608	1	TO Z-AXIS INP	62OS-600PP60	2
4215-2000303	BNC	3		62OS-658FP1C	1
44BB-9010030		5		62OS-658HP2E	1
44GT-K110010		1		62OS-658HP3D	1
5000-180G040		2		62OS-658HP4D	1
5005-110G010		7		62OS-658HP5A	1
5005-110G020		3		62OS-658HP6A	1
5005-240G020		1		62OS-658RP1B	1
5031-090G02A		3		62OS-658SP30	1
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*LS 8050/8022 Service Manual*

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2012-4503DT1	R204-2041	2		2100-223BM00	VR206	1	
2012-4531FT1	R506-507	2		2100-223BM00	VR106	1	
2012-4700DT1	R232	1		2100-223BM00	VR201	1	
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2012-4750FT1	R486	1		2100-471BM01	VR103	1	
2012-4750FT1	R303-304	2		2100-471BM01	VR203	1	
2012-4953DT1	R107-1071	2		2100-471BM01	VR303	1	
2012-4953DT1	R207-2071	2		2100-471BM01	VR301	1	
2012-5003DT1	R411-4111	2		2100-474BM00	VR404	1	
2012-5003DT1	R103-1031	2		2100-474BM00	VR407	1	
2012-5003DT1	R203-2031	2		2110-102AC00	VR205	1	
2012-542DDT3	R503	1		2110-102AC00	VR105	1	
2012-5621FT1	R504-505	2		2110-103BC04	VR406	1	
2012-562DFT1	R236	1		2204-50103Z0	C442	1	
2012-562DFT1	R233	1		2204-50103Z0	C509	1	
2012-562DFT1	R136	1		2204-50103Z0	C447-449	3	
2012-562DFT1	R133	1		2204-50103Z0	C444-445	2	
2012-6810FT1	R417-418	2		2204-50103Z0	C436-437	2	

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Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2204-50103Z0	C432	1		2214-50221J0	C204	1	
2204-50103Z0	C429	1		2214-50221J0	C221	1	
2204-50103Z0	C319-320	2		2214-50221J0	C121	1	
2204-50103Z0	C315-316	2		2214-50250J0	C14	1	
2204-50103Z0	C242	1		2214-50271J0	C103	1	
2204-50103Z0	C232	1		2214-50271J0	C203	1	
2204-50103Z0	C224	1		2214-50271J0	C426-427	2	
2204-50103Z0	C222	1		2214-50390J0	C243	1	
2204-50103Z0	C219-220	2		2214-50680J0	C218	1	
2204-50103Z0	C142-144	3		2214-50680J0	C118	1	
2204-50103Z0	C141	1		2214-50820J0	C216-217	2	
2204-50103Z0	C240	1		2214-50820J0	C116-117	2	
2204-50103Z0	C124	1		2214-5A050D0	C441	1	
2204-50103Z0	C122	1		2214-5A050D0	C214-215	2	
2204-50103Z0	C119-120	2		2214-5A050D0	C114-115	2	
2204-50103Z0	C402	1		2214-5A100J0	C106	1	
2204-50103Z0	C451	1		2214-5A100J0	C206	1	
2204-50104Z0	C443	1		2214-5A150J0	C212	1	
2204-50104Z0	C330-331	2		2214-5A150J0	C430	1	
2204-50104Z0	C328	1		2214-5A150J0	C112	1	
2204-50104Z0	C233-239	7		2214-5A270J0	C145	1	
2204-50104Z0	C230-231	2		2214-5A470J0	C407	1	
2204-50104Z0	C208-209	2		2214-5A470J0	C455	1	
2204-50104Z0	C130-139	10		2214-5A470J0	C456	1	
2204-50104Z0	C108-109	2		2214-5A470J0	C424	1	
2204-50104Z0	C805	1		2224-1A103J0	C423	1	
2204-50152K0	C317	1		2224-1A223J0	C415	1	
2204-50471J0	C406	1		2244-25107Z0	C414	1	
2204-5A102K0	C210	1		2244-25107Z0	C440	1	
2204-5A102K0	C207	1		2244-25107Z0	C321-322	2	
2204-5A102K0	C110	1		2244-25476Z0	C431	1	
2204-5A102K0	C107	1		2244-25476Z0	C425	1	
2204-5A102K0	C422	1		2244-50106Z0	C412	1	
2204-5A102K0	C318	1		2244-50106Z0	C408	1	
2204-5A102K0	C420	1		2244-50106Z0	C228	1	
2204-5A103Z0	C505	1		2244-50106Z0	C211	1	
2204-5A103Z0	C502-503	2		2244-50106Z0	C128	1	
2204-5A103Z0	C504	1		2244-50106Z0	C123	1	
2214-50100J0	C326-327	2		2244-50106Z0	C111	1	
2214-50101J0	C435	1		2244-50106Z0	C410	1	
2214-50101J0	C202	1		2244-50106Z0	C635	1	
2214-50101J0	C102	1		2244-50106Z0	C507	1	
2214-50101J0	C113	1		2244-50106Z0	C501	1	
2214-50101J0	C213	1		2244-50106Z0	C453	1	
2214-50220J0	C227	1		2244-50106Z0	C452	1	
2214-50220J0	C127	1		2244-50106Z0	C450	1	
2214-50221J0	C104	1		2244-50106Z0	C446	1	
2214-50221J0	C416	1		2244-50106Z0	C438	1	

Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2244-50106Z0	C433-434	2		2503T0320050	DZ401	1	
2244-50106Z0	C636	1		2503T0320050	DZ201	1	
2244-50106Z0	C421	1		2503T0320050	DZ101	1	
2244-50226Z0	C411	1		2503T0550050	DZ402	1	
2244C50106Z0	C417	1		2503T0750050	R497	1	
2261-35105M0	C413	1		2505T2251000	R246	1	
2271-1A333F0	C804	1		2505T2251000	R146	1	
2271-50474F0	C428	1		2505T2251000	TH201	1	
2271-6A103J0	C506	1		2505T2251000	TH101-102	2	
2271-6A223J0	C201	1		2600-1015GRV	Q501-502	2	
2271-6A223J0	C101	1		2600-1015GRV	Q412	1	
2291-4A222J0	C205	1		2600-1206K-V	Q508	1	
2291-4A222J0	C105	1		2600-1206K-V	Q301-302	2	
22G1-1M00100	SG401	1		2600-1206K-V	Q206-207	2	
22G1-1M00100	SG102	1		2600-1206K-V	Q106-107	2	
2311-0600020	VC204	1		2600-838B-0V	Q413	1	
2311-0600020	VC104	1		2600-838B-0V	Q401	1	
2311-1000020	VC202	1		2600-838B-0V	Q208-213	6	
2311-1000020	VC201	1		2600-838B-0V	Q111-112	2	
2311-1000020	VC102	1		2600-838B-0V	Q108-109	2	
2311-1000020	VC101	1		2600-838B-0V	Q402	1	
2311-2000020	VC205	1		2600-844D-0V	Q431	1	
2311-2000020	VC203	1		2600-844D-0V	Q428	1	
2311-2000020	VC105	1		2600-844D-0V	Q424	1	
2311-2000020	VC103	1		2600-844D-0V	Q421-422	2	
2311-5000020	VC206	1		2600-844D-0V	Q406-409	4	
2311-5000020	VC106	1		2600-844D-0V	Q315-316	2	
2502-1SS83H0	D504	1		2600-844D-0V	Q204	1	
2502-1SS86H0	D408	1		2600-844D-0V	Q104	1	
2502-1SS86H0	D403	1		2600-844D-0V	Q803	1	
2502-N4148H0	D318	1		2600-844D-0V	Q438	1	
2502-N4148H0	D315-317	3		2600-844D-0V	Q435-437	3	
2502-N4148H0	D305-313	9		2600-844D-0V	Q430	1	
2502-N4148H0	DA15	1		2600-844D-0V	Q416	1	
2502-N4148H0	DA12	1		2601-648AC-0	Q512	1	
2502-N4148H0	D210-214	5		2601-648AC-0	Q509	1	
2502-N4148H0	D801	1		2602-1843E-V	Q429	1	
2502-N4148H0	D505	1		2602-1907-0V	Q505-507	3	
2502-N4148H0	D201-206	6		2602-1907-0V	Q503-504	2	
2502-N4148H0	D502-503	2		2602-1907-0V	Q418	1	
2502-N4148H0	D501	1		2602-1907-0V	Q414	1	
2502-N4148H0	D110-114	5		2602-1907-0V	Q110	1	
2502-N4148H0	D409-421	13		2602-1907-0V	Q415	1	
2502-N4148H0	D406	1		2602-2570A-V	Q404-405	2	
2502-N4148H0	D107	1		2602-945Q-0V	Q801	1	
2502-N4148H0	D404	1		2602-945Q-0V	Q433	1	
2502-N4148H0	D101-106	6		2602-945Q-0V	Q432	1	
2502-N4148H0	D401-402	2		2602-945Q-0V	Q427	1	

Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2602-945Q-0V	Q423	1		40WA-B3BXHA0	J6091	1	
2602-945Q-0V	Q420	1		40WA-B3BXHA0	JA111	1	
2602-945Q-0V	Q205	1		40WA-B5BXHA0	JA171	1	
2602-945Q-0V	Q203	1		40WA-B5BXHA0	JA141	1	
2602-945Q-0V	Q105	1		40WA-B5BXHA0	J6031	1	
2602-945Q-0V	Q103	1		40WA-B5BXHA0	J241	1	
2602-945Q-0V	Q434	1		40WA-B5BXHA0	JA231	1	
2602-945Q-0V	Q419	1		40WA-B6BXHA0	JA161	1	
2602-945Q-0V	Q417	1		40WA-B6BXHA0	JA131	1	
2602-945Q-0V	Q802	1		40WCJ1010182	12V	2	
2603-668AC-0	Q510-511	2		40WCJ1010183	GND	1	
2615-114ES-V	Q220-224	5		40WCJ1020192	J202	1	TO J2021
2615-114ES-V	Q120-124	5		40WCJ1020193	J404	1	
2661-117BL-V	Q403	1		40WCJ1030207	J501-502	1	TO J503
2661-117BL-V	Q202	1		40WCJ1070048	J405	1	+/-12,+5,G,JP
2661-117BL-V	Q102	1		4214-1112003	GND	1	TO GND
2661-117BL-V	Q425-426	2		4270-06D0000	JP101-111	11	
2661-117BL-V	Q411	1		4270-06D0000		1	
2661-30Y0000	Q410	1		4270-06D0000	JP203-204	2	
2702-3046-00	U202	1		4270-06D0000	JP113-201	89	
2702-3046-00	U102	1		4270-06D0000	JP4-61	58	
2702-3140E-0	U201	1		4270-06D0000		1	
2702-3140E-0	U101	1		5209-AW0002A		2	
270314051BCP	U405	1		62AS-220SP3A		2	
270314053BCP	U404	1		62AS-220SP4A		2	
2711-081CP-0	U403	1		62AS-220SP9A		1	FOR VR406
2711-74LS00N	U302	1		62OS-658SP60		2	FOR VR105,VR2
2711-FFFF001	U402	1		HDS0437HB	C455	1	
271174LS157N	U303	1		HDS0437HB	D108	1	
271174LS74AN	U301	1		HDS0477HB	D422	1	
2755-74F00-0	U401	1		HDS0477HB	D215-216	2	
2900-10110CA	L401-402	2		HDS0477HB	D115-117	3	
3202-1110740	S406	1		03-PCB ASS'Y		1	
3202-1110740	S403	1		2002-10B0JT1	R361	1	
3202-1110740	S302	1		2002-10B0JT1	R602	1	
3202-1110740	S201-202	2		2002-10B0JT1	R336	1	
3202-1110740	S101-102	2		2002-10B0JT1	R341	1	
3311-1201370	RL205	1		2002-10B0JT1	R362-363	2	
3311-1201370	RL105	1		2002-10B0JT1	R701	1	
3322-1202380	RL201-204	4		2002-10B1JT1	R604	1	
3322-1202380	RL101-104	4		2002-10B1JT1	R652	1	
35OS-03P02E0		1		2002-10B1JT1	R654	1	
40WA-01T1R3B	J403	1	TO J4031 (EXT)	2002-10B1JT1	R610-611	2	
40WA-B11BXHA	JA221	1		2002-10B1JT1	R642	1	
40WA-B2BXHA0	JA151	1		2002-10B1JT1	R663	1	
40WA-B2BXHA0	J102	1		2002-10B2JT1	R632	1	
40WA-B3BXHA0	JA181	1		2002-10B2JT1	R340	1	
40WA-B3BXHA0	JA121	1		2002-10B2JT1	R331	1	

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Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2002-10B2JT1	R702	1		2003-33B2JT0	R641	1	
2002-10B3JT1	R650	1		2003-47B1JT0	R628	1	
2002-10B3JT1	R643	1		2003-47B3JT0	R661-662	2	
2002-10B4JT1	R644	1		2003-47B3JT0	R657-658	2	
2002-15B1JT1	R615	1		2003-47B3JT0	R638	1	
2002-15B3JT1	R318	1		2003-47B4JT0	R651	1	
2002-18B1JT1	R605	1		2004-10B1JH2	R613	1	
2002-18B2JT1	R666	1		2004-10B1JH2	R603	1	
2002-18B3JT1	R667	1		2004-10B1JH2	R623	1	
2002-22B0JT1	R801	1		2004-10BDJH2	R634	1	
2002-22B0JT1	R323-324	2		2004-10BDJH2	R609	1	
2002-22B0JT1	R802	1		2004-47B3JH2	R328-329	2	
2002-22B1JT1	R319	1		2005-33B3JH2	R325-326	2	
2002-22B1JT1	R322	1		2005-47B0JH2	R614	1	
2002-22B1JT1	R664	1		2007-12B2J05	R601	1	
2002-22B2JT1	R673	1		2012-1212FT1	R631	1	
2002-22B3JT1	R672	1		2012-1212FT1	R622	1	
2002-33B1JT1	R660	1		2012-3921FT1	R619	1	
2002-33B2JT1	R668	1		2012-4750FT1	R616	1	
2002-33B2JT1	R330	1		2012-4750FT1	R313	1	
2002-33B2JT1	R327	1		2012-4750FT1	R310	1	
2002-33B2JT1	R633	1		2012-6812FT1	R626	1	
2002-39B0JT1	R675	1		2012-8251FT1	R630	1	
2002-39B3JT1	R671	1		2012-9091FT1	R617	1	
2002-47B1JT1	R320-321	2		2012-9091FT1	R608	1	
2002-47B1JT1	R342-343	2		2012-909DFT1	R311-312	2	
2002-47B2JT1	R659	1		2013-2001FH2	R705	1	
2002-47B2JT1	R627	1		2013-6042FT0	R6071	1	
2002-47B4JT1	R669	1		2013-6042FT0	R607	1	
2002-47BDJT1	R337-339	3		2013-8661FH2	R704	1	
2002-47BDJT1	R333-335	3		2043-10B6JH2	R648-649	2	
2002-56B1JT1	R703	1		2043-10B6JH2	R639-640	2	
2002-56B1JT1	R606	1		2043-2204JH7	R646	1	
2002-56B2JT1	R665	1		2043-22B3K00	R635	1	
2002-56B2JT1	R620-621	2		204F-1005F00	R647	1	
2002-56B2JT1	R618	1		2100-102BM12	VR601	1	
2002-68B1JT1	R316	1		2100-104BM00	VR701	1	
2002-68B1JT1	R314	1		2100-104BM00	VR604	1	
2002-68B1JT1	R655-656	2		2100-225BM00	VR602	1	
2002-75B1JT1	R317	1		2100-471BM01	VR302	1	
2002-75B1JT1	R315	1		2100-472BM00	VR603	1	
2002-82B0JT1	R332	1		2201-3K472Z1	C615-617	3	
2003-10B2JT0	R636	1		2201-3K472Z1	C618	1	
2003-10B3JT0	R637	1		2201-6K102Z0	C619	1	
2003-15B5JT0	R645	1		2201-6K102Z0	C621-625	5	
2003-22B5JT0	R624-625	2		2204-50103Z0	C638	1	
2003-22BDJT0	R612	1		2204-50103Z0	C631	1	
2003-33B2JT0	R653	1		2204-50103Z0	C628	1	

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Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2204-50104Z0	C703	1		2502-N4148H0	D301-304	4	
2204-50104Z0	C310	1		2503H2400500	DZ614	1	
2204-50152K0	C612	1		2503T0210050	DZ604-605	2	
2204-50333Z0	C640	1		2503T0210050	DZ301-302	2	
2204-5A102K0	C705	1		2503T0550050	DZ610	1	
2204-5A103Z0	C633	1		2503T0550051	DZ603	1	
2204-5A103Z0	C627	1		2503T1300050	DZ601-602	2	
2204-5A103Z0	C620	1		2503T2300050	DZ611	1	
2211-3K220J7	C637	1		2503T3500050	DZ612	1	
2214-50101J0	C706	1		2503T3500050	DZ606-609	4	
2214-50101J0	C304-305	2		2504-2W06M00	BD601-602	2	
2214-50221J0	C630	1		2506-2211700	ZNR601	1	
2214-5A050D0	C301	1		2600-1206K-V	Q306-307	2	
2214-5A470J0	C302	1		2600-844D-0V	Q612	1	
2214-5A470J0	C303	1		2601-648AC-0	Q312	1	
2214-5A50CC0	C306-307	2		2601-648AC-0	Q309	1	
2224-1A223J0	C613	1		2601-834Y-00	Q603	1	
2224-1A223J0	C609-610	2		2601-861C-00	Q601	1	
2241-35108Z0	C608	1		2602-1907-0V	Q610-611	2	
2241-35228Z0	C607	1		2602-1907-0V	Q308	1	
2241-3B475Z0	C604	1		2602-1907-0V	Q303-305	3	
2241-3B476Z0	C603	1		2602-2371K-0	Q606-609	4	
2244-25476Z0	C701	1		2602-2570A-V	Q313-314	2	
2244-25476Z0	C606	1		2603-668AC-0	Q310-311	2	
2244-2A105Z0	C639	1		2603-880Y-00	Q605	1	
2244-2A105Z0	C605	1		2603-880Y-00	Q604	1	
2244-2A105Z0	C314	1		2603-880Y-00	Q602	1	
2244-50106Z0	C629	1		2661-117BL-V	Q613	1	
2244-50106Z0	C626	1		2708-4558C-0	U602	1	
2244-50106Z0	C323-324	2		2711-072CP-0	U601	1	
2254-50226Z0	C614	1		2711-081CP-0	U603	1	
2261-35105M0	C611	1		2711-555P-00	U701	1	
2271-1A103F0	C702	1		2900-10110CA	L601	1	
2271-2B223J0	C312	1		2900-22D90MQ	L301-302	2	
2271-2B473J0	C308-309	2		2900150110DA	L602-603	2	
2271-6A223J0	C311	1		3080-OS0010D	T601	1	
2271-6A223J0	C313	1		3153-0062000	DS601-602	2	
2291-2X222M1	C641-642	2		3202-1120010	S601	1	
22G1-1M00100	SG701	1		35OS-03P03G0		1	
22G1-1M00100	SG601	1		37FT-1124311	F602	1	
2311-5000020	VC301	1		37H4-5200010	F602	1	
2501-RC200T0	D614	1		40WA-B2BXHA0	J611	1	
2501-Y10GA00	D607-608	2		40WA-B2BXHA0	J608	1	
2502-1SS83H0	D615-616	2		40WA-B2BXHA0	J605	1	
2502-1SS83H0	D609-613	5		40WA-B2BXHA0	J602	1	
2502-N4148H0	D617-620	4		40WA-B9BXHA0	J601	1	
2502-N4148H0	D605-606	2		40WA-S12BXHA	J6101	1	
2502-N4148H0	D601-603	3		40WCJ0018427	GND	1	CASE TO P/S G

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40WCJ1010182	1A	1	TO 1B (+5V)	2204-50104Z0	CA1-2	2	
40WCJ1010227	S601	1	(L) TO SELECTOR N TO NATURE	2214-5A470J0	C405	1	
40WCJ1010228		1		2224-1A223J0	C404	1	
40WCJ1010245	120V	1		2224-50223J0	C634	1	
40WCJ1030201	J607	1	TO J6071	2244-50106Z0	C403	1	
40WCJ1030202	J302-303	1	TO J304	2502-N4148H0	D405	1	
40WCJ1030219	J609	1	TO 02PCB-J609	2502-N4148H0	DA1-10	10	
40WCJ1030220	J604	1	TO J6041	2503T0320050	DZ403	1	JA17 PIN1(-) PIN
40WCJ1050053	J603	1	TO 02PCB-J603	2602-945Q-0V	QA3-4	2	
40WCJ1090220	J606	1		2615-114ES-V	QA1-2	2	
40WCJ3010002	L	1	L TO LIFE	2743-16V8A0I	UA1	1	
4213-9881753	J301	1	TO J3011	2743-16V8A0J	UA2	1	
4214-1112003	1C	1	TO 1D(LIVE)	3111-05D0190	DS603	1	
4270-06D0000		1		3200-1410320	SA2-3	2	
4270-06D0000		1		3200-1510330	SA4	1	
5208-AP00000		2	Q309-310,311-	3202-1121270	S404-4	1	
5209-AW00030		1		3202-1121270	S404-2	1	
57IL-21G0040		5		3202-1121270	S404-1	1	
57IL-21W0010	Q601-604	4		3202-1121270	S501	1	
57IL-21W0070	Q605	1		3202-1121270	S303	1	
62OS-658SP1A		1		3202-1121270	S204	1	
62OS-658SP5B		1		3204-0420280	S401-402	2	
04-PCB ASS'Y		1		3204-0420280	S301	1	
2002-10B0JT1	RA17	1		35OS-03P04G0		1	
2002-10B0JT1	RA22	1		3612-20D000N	UA1-2	2	
2002-10B1JT1	RA55	1		3613-14D003N		1	CRT
2002-10B2JT1	RA18-21	4		40WA-B2BXHA0	J6041	1	
2002-10B2JT1	RA13-16	4		40WA-B3BXHA0	J6071	1	
2002-10B2JT1	R676	1		40WA-B3BXHA0	J503	1	
2002-10B2JT1	RA11	1		40WA-B3BXHA0	J304	1	
2002-10B3JT1	RA4-9	6		40WA-B9BXHA0	J6061	1	
2002-10B3JT1	R409	1		40WCJ1010165	J612	1	BACK TO CAL
2002-10B3JT1	RA23	1		40WCJ1010165	J4031	1	BACK TO J403
2002-47B3JT1	R410	1		40WCJ1010183	JA21	1	BACK
2002-56B1JT1	R674	1		40WCJ1020208	J6021	1	
2002-82B2JT1	R429	1		40WCJ1020209	JA15	1	
2061-10B3J50	R1-3	3		40WCJ1030218	JA12	1	
2100-202BM03	VR608	1		40WCJ1030219	JA18	1	
2110-103BC30	VR409	1		40WCJ1030221	JA11	1	
2110-103BC30	VR501	1		40WCJ1050051	JA17	1	TO JA171
2110-103BC30	VR111	1		40WCJ1050052	JA24	1	TO JA241
2110-103BC30	VR605	1		40WCJ1050053	JA14	1	
2110-103BC30	VR211	1		40WCJ1055335	JA23	1	TO JA231
2110-104BC09	VR402	1		40WCJ1060126	JA16	1	TO JA161
2110-204BC05	VR606	1		40WCJ1060128	JA13	1	
2204-50104Z0	C406	1		40WCJ1110007	JA22	1	TO 02PCB-JA22
2204-50104Z0	C419	1		40WCJ1120016	J610-6102	1	BACK TO J6101

Part Number	Location	Q'ty	Comment
4231-1015000	JA20	1	BACK
4231-1015000	JA19	1	BACK
4270-06D0000	JP63-67	5	
4270-06D0000	JP54-61	8	
4270-06D0000	JP52	1	
4270-06D0000	JP46-50	5	
4270-06D0000	R680	1	
4270-06D0000	R678-679	2	
4270-06D0000	RA12	1	
4270-06D0000	JP42-44	3	
4270-06D0000	JP73	1	
4270-06D0000	JP70	1	
4270-06D0000	JP68	1	
4270-06D0000	JP62	1	
4270-06D0000	JP30-40	1	
4270-06D0000	JP53	1	
4270-06D0000	JP51	1	
4270-06D0000	JP45	1	
4270-06D0000	JP41	1	
4270-06D0000	JP74-75	2	
4270-06D0000	JP25-28	4	
4270-06D0000	JP29	1	
4270-06D0000	JP24	1	
4270-06D0000	JP71-72	2	
4270-06D0000	GOS622G	3	
4270-06D0000		1	
4270-06D0000	JP69	1	
4270-06D0000	JP1-23	23	
63EF-ZF10090	DS603	1	

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Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
MECHANICAL	R101	1		5316-2101400		1	
2002-22B0JT0	R201	1		5317-2560340		4	
2002-22B0JT0				5320-0060350		2	
GOS-653G		1		5321-0101000		3	
MECHANICAL	R201	1		5322-0160400		4	
2002-22B0JT0	R101	1		57FC-10B0060		4	
2002-22B0JT0	R811	1		57FC-30B0080		1	
2002-56B0JT0	C21	1		57IL-28F001B		1	
2214-50101J0	C11	1		57IL-28F0120		1	
2214-50101J0	SG201	1		57RB-30B0390	1	1	
22G1-1M00100	SG101	1		57RB-30B0410		1	
22G1-1M00100		1		57RB-30B0460		1	
2411-0602600		1		57RB-30B0470		1	
2901-8030001	T602	1		57RB-30B0510		1	
3004-OS0210D		1		57RG-21B007B		1	
3610-0100051		1	GND TO CASE	5804-021454A		1	
40WCJ1010217	JC3	1	TO JC31	5806-0201010		17	
40WCJ1010220	J102	1	TO CH1- OUTPUT	593B-03006N		44	
40WCJ1025329	J608	1	TO Z-AXIS INPUT	594B-03006N		1	
40WCJ1025330	BNC	3		594B-W4008NS		4	
4215-2000303	J301	1		594B-W4016NS		14	
4281-2100040		5		62AS-220PP10		1	
44BB-9010030		1		62OS-600PP1A		1	
44GT-K110010		2		62OS-600PP60	CR	2	CRT-CASE
5000-180G040		9		62OS-642HP20		1	
5005-110G010		3		62OS-645SP10		1	
5005-110G020		1		62OS-658FP1C		1	
5005-110G030		1		62OS-658HP2E		1	
5005-240G020		3		62OS-658HP3D		1	
5031-090G02A		12		62OS-658HP4D		1	
5034-060G030		7		62OS-658HP5A		1	
5034-060G040		1		62OS-658HP7A		1	
5054-110G010		1		62OS-658RP1B		1	
51OS-653G01D		1		62OS-658SP30		1	
51OS-653G020		1		62OS-658SP40		1	
51OS-653G03B		1		62OS-658TS10		1	
51OS-658G04D		3		63CC-BE10030		1	
51OS-658G050		30		63FP-AG1037A		3	
5306-100000		1		63LK-AG1001A		2	
5306-2500500		1		63LK-AG1002B		1	
5307-1003150		2		63LK-OB10010		2	
5312-0110970		1		66AN-1050000		1	
5312-0120400		3	N TO NATURE	66FN-2200000		1	
5312-0291000		3		PACKING		1	
				1100-LF19000		1	
				37FT-1124311		1	
				4321-8068110		1	

Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
5801-0206970		2		2002-10B1JT1	R435	1	
593B-05014NP		1		2002-10B1JT1	R231	1	
62OS-658LO1A		1		2002-10B1JT1	R491	1	
62OS-658UP10		1		2002-10B1JT1	R112	1	
63HD-AG10070		1		2002-10B2JT1	R451-452	2	
800S-658CN1D		1		2002-10B2JT1	R494	1	
81OS-658PE10		1		2002-10B2JT1	R432	1	
81PF-658PF1A		1		2002-10B2JT1	R484	1	
81PF-658PF2A		1		2002-10B2JT1	R350	1	
82OS-658G0MC		1		2002-10B2JT1	R430	1	
8322-8570200		1		2002-10B2JT1	R352-353	2	
84EB-2501250		1		2002-10B2JT1	R441	1	
84PB-3001950		1		2002-10B2JT1	R247-248	2	
84PB-6604800		1		2002-10B2JT1	R214	1	
394A ASS'Y	R901	1		2002-10B2JT1	R348	1	
2043-22B3K00	R902	1	Y5U ,EPOXY CO	2002-10B2JT1	R346	1	
204G-1005F00	C907-909	6	Y5U ,EPOXY CO	2002-10B2JT1	R157	1	
2201-3K472Z1	C901-906	6		2002-10B2JT1	R212	1	
2201-6K102Z0	D901-907	7		2002-10B2JT1	R114	1	
2501-Y10GA00		1		2002-10B2JT1	R147-148	2	
350S-543094A		1		2002-10B2JT1	R464	1	
4215-7223006		1		2002-10B2JT1	R413	1	
63OU-AB1001A	J901-903	3		2002-10B2JT1	R400	1	
66SD-3400000		1		2002-10B3JT1	R364	1	
02-PCB ASS'Y	R812	1		2002-10B3JT1	R499	1	
2002-10B0JT0	R345	1		2002-10B3JT1	R351	1	
2002-10B0JT1	R221-222	2		2002-10B3JT1	R344	1	
2002-10B0JT1	R110	1		2002-10B3JT1	R349	1	
2002-10B0JT1	R492-493	2		2002-10B3JT1	R357	1	
2002-10B0JT1	R358-360	3		2002-10B3JT1	R485	1	
2002-10B0JT1	R159	1		2002-10B3JT1	R473	1	
2002-10B0JT1	R121-122	2		2002-10B3JT1	R807	1	
2002-10B0JT1	R172-174	3		2002-10B3JT1	R476	1	
2002-10B0JT1	R210	1		2002-10B3JT1	R431	1	
2002-10B0JT1	R453	1		2002-10B3JT1	R480	1	
2002-10B0JT1	R272-274	3		2002-10B3JT1	R412	1	
2002-10B0JT1	R356	1		2002-10B3JT1	R461	1	
2002-10B0JT1	R124	1		2002-10B3JT1	R450	1	
2002-10B0JT1	R224	1		2002-10B3JT1	R425	1	
2002-10B0JT1	RC221	1	SERIES C221	2002-10B3JT1	R455	1	
2002-10B0JT1	RC121	1	SERIES C121	2002-10B3JT1	R517	1	
2002-10B0JT1	R151	1		2002-10B4JT1	R478	1	
2002-10B1JT1	R439	1		2002-10B4JT1	R421-422	2	
2002-10B1JT1	R489	1		2002-10B4JT1	R146	1	
2002-10B1JT1	R213	1		2002-12B1JT1	R246	1	
2002-10B1JT1	R251	1		2002-12B1JT1	R468	1	
2002-10B1JT1	R113	1		2002-12B2JT1	R404	1	
2002-10B1JT1	R131	1		2002-12B2JT1	R267	1	

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Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2002-12B2JT1	R220	1		2002-27B2JT1	R156	1	
2002-12B2JT1	R120	1		2002-27B2JT1	R365	1	
2002-12B2JT1	R804	1		2002-30B1JT1	R466	1	
2002-12B3JT1	R514	1		2002-30B2JT1	R202	1	
2002-12B3JT1	R483	1		2002-33B0JT1	R102	1	
2002-13B2JT1	R209	1		2002-33B0JT1	R490	1	
2002-15B0JT1	R109	1		2002-33B0JT1	R525	1	
2002-15B0JT1	R244-245	2		2002-33B1JT1	R520	1	
2002-15B1JT1	R144-145	2		2002-33B1JT1	R445	1	
2002-15B1JT1	R524	1		2002-33B1JT1	R482	1	
2002-15B2JT1	R519	1		2002-33B2JT1	R808	1	
2002-15B2JT1	R158	1		2002-33B2JT1	R498	1	
2002-15B2JT1	R249-250	2		2002-33B2JT1	R479	1	
2002-18B1JT1	R149-150	2		2002-33B2JT1	R440	1	
2002-18B1JT1	R447	1		2002-33B2JT1	R406	1	
2002-18B2JT1	R471	1		2002-33B2JT1	R475	1	
2002-18B3JT1	R266	1		2002-33B3JT1	R427	1	
2002-22B0JT1	R242-243	2		2002-33B3JT1	R805	1	
2002-22B0JT1	R206	1		2002-36B2JT1	R137	1	
2002-22B0JT1	R166	1		2002-39B0JT1	R275	1	
2002-22B0JT1	R152	1		2002-39B0JT1	R237	1	
2002-22B0JT1	R142-143	2		2002-39B0JT1	R219	1	
2002-22B0JT1	R106	1		2002-39B1JT1	R119	1	
2002-22B0JT1	R495-496	2		2002-39B1JT1	R437	1	
2002-22B1JT1	R469	1		2002-39B1JT1	R470	1	
2002-22B1JT1	R301-302	2		2002-39B2JT1	R217	1	
2002-22B1JT1	R270-271	2		2002-39B2JT1	R415-416	2	
2002-22B1JT1	R269	1		2002-39B2JT1	R117	1	
2002-22B1JT1	R256	1		2002-39B2JT1	R407	1	
2002-22B1JT1	R253	1		2002-47B0JT1	R263-264	2	
2002-22B1JT1	R170-171	2		2002-47B0JT1	R462	1	
2002-22B1JT1	R153	1		2002-47B0JT1	R526-527	2	
2002-22B1JT1	R463	1		2002-47B0JT1	R401	1	
2002-22B2JT1	R521-522	2		2002-47B0JT1	R163-164	2	
2002-22B2JT1	R442	1		2002-47B0JT1	R160	1	
2002-22B2JT1	R423	1		2002-47B0JT1	R502	1	
2002-22B2JT1	R405	1		2002-47B1JT1	R458	1	
2002-22B2JT1	R403	1		2002-47B2JT1	R261-262	2	
2002-22B2JT1	R265	1		2002-47B2JT1	R477	1	
2002-22B2JT1	R424	1		2002-47B2JT1	R161-162	2	
2002-22B3JT1	R238	1		2002-47B2JT1	R456	1	
2002-27B0JT1	R175	1		2002-47B3JT1	R810	1	
2002-27B0JT1	R138	1		2002-47B3JT1	R448	1	
2002-27B0JT1	R436	1		2002-47B3JT1	R443	1	
2002-27B1JT1	R234	1		2002-47B3JT1	R141	1	
2002-27B1JT1	R134	1		2002-47B3JT1	R241	1	
2002-27B1JT1	R347	1		2002-47B3JT1	R230	1	
2002-27B1JT1	R457	1		2002-47B3JT1	R130	1	

Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2002-47B3JT1	R433-434	2		2012-3320FT1	R459	1	
2002-47B4JT1	R472	1		2012-3322FT1	R487	1	
2002-47B4JT1	R488	1		2012-3921FT1	R204-2041	2	
2002-47B4JT1	R438	1		2012-4503DT1	R104-1041	2	
2002-47BDJT1	R426	1		2012-4503DT1	R506-507	2	
2002-56B1JT1	R305-306	2		2012-4531FT1	R235	1	
2002-56B1JT1	R449	1		2012-4700DT1	R232	1	
2002-56B1JT1	R428	1		2012-4700DT1	R135	1	
2002-56B1JT1	R454	1		2012-4700DT1	R132	1	
2002-56B2JT1	R354	1		2012-4700DT1	R486	1	
2002-56B2JT1	R227-228	2		2012-4750FT1	R303-304	2	
2002-56B2JT1	R218	1		2012-4750FT1	R207-2071	2	
2002-56B2JT1	R165	1		2012-4953DT1	R107-1071	2	
2002-56B2JT1	R127-128	2		2012-4953DT1	R411-4111	2	
2002-56B2JT1	R118	1		2012-5003DT1	R203-2031	2	
2002-56B2JT1	R467	1		2012-5003DT1	R103-1031	2	
2002-56B3JT1	R414	1		2012-5003DT1	R503	1	
2002-68B0JT1	R444	1		2012-542DDT3	R511	1	
2002-68B1JT1	R419-420	2		2012-5620FT1	R504-505	2	
2002-68B1JT1	R229	1		2012-5621FT1	R236	1	
2002-68B1JT1	R215	1		2012-562DFT1	R233	1	
2002-68B1JT1	R129	1		2012-562DFT1	R136	1	
2002-68B1JT1	R115	1		2012-562DFT1	R133	1	
2002-68B1JT1	R501	1		2012-562DFT1	R417-418	2	
2002-68B2JT1	R268	1		2012-6810FT1	R239-240	2	
2002-68B2JT1	R308-309	2		2012-6810FT1	R139-140	2	
2002-82B0JT1	R252	1		2012-6810FT1	R307	1	
2002-82B0JT1	R465	1		2013-4530FT0	R518	2	
2002-82B1JT1	R216	1		2013-4992FT0	R516	2	
2002-82B2JT1	R116	1		2013-4992FT0	R123	1	
2002-82B2JT1	R515	1		2061-10B1F00	R223	1	
2003-10B4JT0	R523	1		2061-10B1F00	RN355	1	
2003-10B4JT0	R211	1		2061-10B3J50	R481	1	
2003-47B4JT0	R111	1		2061-10B6FC0	VR202	1	
2003-47B4JT0	R154-155	2		2100-101BM02	VR103	1	
2012-1001FT1	R402	1		2100-101BM02	VR203	1	
2012-1001FT1	R254-255	2		2100-101BM02	VR109	1	
2012-1001FT1	R508-510	3		2100-101BM08	VR102	1	
2012-1001FT1	R208	1		2100-101BM08	VR113	1	
2012-1012DT1	R108	1		2100-102BM12	VR108	1	
2012-1012DT1	R205	1		2100-102BM12	VR208	1	
2012-1113DT1	R105	1		2100-102BM12	VR110	1	
2012-1113DT1	R125-126	2		2100-102BM12	VR408	1	
2012-1210DT1	R225-226	2		2100-102BM12	VR210	1	
2012-1210DT1	R806	1		2100-102BM12	VR213	1	
2012-1911FT1	R474	1		2100-102BM12	VR403	1	
2012-2211FT1	R460	1		2100-103BM01	VR405	1	
2012-2212FT1	R512-513	2		2100-103BM07	VR107	1	

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Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2100-221BM00	VR207	1		2204-50104Z0	C328	1	
2100-221BM00	VR802	1		2204-50104Z0	C317	1	
2100-221BM00	VR502	1		2204-50152K0	C407	1	
2100-222BM00	VR401	1		2204-50471J0	C420	1	
2100-222BM00	VR112	1		2204-5A102K0	C110	1	
2100-222BM00	VR204	1		2204-5A102K0	C107	1	
2100-223BM00	VR106	1		2204-5A102K0	C422	1	
2100-223BM00	VR104	1		2204-5A102K0	C210	1	
2100-223BM00	VR206	1		2204-5A102K0	C207	1	
2100-223BM00	VR101	1		2204-5A102K0	C318	1	
2100-223BM00	VR201	1		2204-5A102K0	C502-503	2	
2100-223BM00	VR303	1		2204-5A103Z0	C505	1	
2100-471BM01	VR301	1		2204-5A103Z0	C504	1	
2100-471BM01	VR407	1		2204-5A103Z0	BACK	2	
2100-474BM00	VR404	1		2214-50050D0	C332	1	
2100-474BM00	VR205	1		2214-50080D0	C326-327	2	
2110-102AC00	VR105	1		2214-50100J0	C202	1	
2110-102AC00	VR406	1		2214-50101J0	C13	1	
2110-103BC04	C240	1		2214-50101J0	C23	1	
2204-50103Z0	C232	1		2214-50101J0	C435	1	
2204-50103Z0	C224	1		2214-50101J0	C102	1	
2204-50103Z0	C219-220	2		2214-50101J0	C113	1	
2204-50103Z0	C142-144	3		2214-50151J0	C213	1	
2204-50103Z0	C141	1		2214-50151J0	C455	1	
2204-50103Z0	C124	1		2214-50151J0	C12	1	
2204-50103Z0	C122	1		2214-50220J0	C227	1	
2204-50103Z0	C119-120	2		2214-50220J0	C127	1	
2204-50103Z0	C509	1		2214-50220J0	C22	1	
2204-50103Z0	C447-449	3		2214-50220J0	C416	1	
2204-50103Z0	C444-445	2		2214-50221J0	C204	1	
2204-50103Z0	C222	1		2214-50221J0	C104	1	
2204-50103Z0	C442	1		2214-50221J0	C221	1	
2204-50103Z0	C436-437	2		2214-50221J0	C121	1	
2204-50103Z0	C432	1		2214-50221J0	C426-427	2	
2204-50103Z0	C242	1		2214-50271J0	C203	1	
2204-50103Z0	C429	1		2214-50271J0	C103	1	
2204-50103Z0	C402	1		2214-50271J0	C14	1	
2204-50103Z0	C319-320	2		2214-50330J0	C243	1	
2204-50103Z0	C315-316	2		2214-50330J0	C24	1	
2204-50103Z0	C451	1		2214-50680J0	C216-217	2	
2204-50103Z0	C230-231	2		2214-50820J0	C116-117	2	
2204-50104Z0	C208-209	2		2214-50820J0	C214-215	2	
2204-50104Z0	C130-139	10		2214-5A050D0	C441	1	
2204-50104Z0	C108-109	2		2214-5A050D0	C15	1	
2204-50104Z0	C330-331	2		2214-5A050D0	C114-115	2	
2204-50104Z0	C805	1		2214-5A050D0	C145	1	
2204-50104Z0	C233-239	7		2214-5A100J0	C206	1	
2204-50104Z0	C443	1		2214-5A100J0	C106	1	

Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2214-5A100J0	C212	1		2311-0600020	VC202	1	
2214-5A150J0	C430	1		2311-1000020	VC201	1	
2214-5A150J0	C112	1		2311-1000020	VC102	1	
2214-5A150J0	C218	1		2311-1000020	VC101	1	
2214-5A470J0	C456	1		2311-1000020	VC203	1	
2214-5A470J0	C424	1		2311-2000020	VC103	1	
2214-5A470J0	C406	1		2311-2000020	VC105	1	
2214-5A470J0	C118	1		2311-2000020	VC205	1	
2214-5A470J0	C423	1		2311-2000020	VC206	1	
2224-1A103J0	C415	1		2311-5000020	VC106	1	
2224-1A223J0	C440	1		2311-5000020	D504	1	
2244-25107Z0	C414	1		2502-1SS83H0	D408	1	
2244-25107Z0	C321-322	2		2502-1SS86H0	D403	1	
2244-25107Z0	C431	1		2502-1SS86H0	D315-317	3	
2244-25476Z0	C425	1		2502-N4148H0	D305-313	9	
2244-25476Z0	C635	1		2502-N4148H0	D210-214	5	
2244-50106Z0	C507	1		2502-N4148H0	D201-206	6	
2244-50106Z0	C501	1		2502-N4148H0	D501	1	
2244-50106Z0	C453	1		2502-N4148H0	D110-114	5	
2244-50106Z0	C452	1		2502-N4148H0	D318	1	
2244-50106Z0	C450	1		2502-N4148H0	D406	1	
2244-50106Z0	C446	1		2502-N4148H0	D107	1	
2244-50106Z0	C438	1		2502-N4148H0	D404	1	
2244-50106Z0	C433-434	2		2502-N4148H0	D409-421	13	
2244-50106Z0	C412	1		2502-N4148H0	D401-402	2	
2244-50106Z0	C410	1		2502-N4148H0	D502-503	2	
2244-50106Z0	C408	1		2502-N4148H0	D505	1	
2244-50106Z0	C228	1		2502-N4148H0	D101-106	6	
2244-50106Z0	C211	1		2502-N4148H0	DA15	1	
2244-50106Z0	C128	1		2502-N4148H0	DA12	1	
2244-50106Z0	C123	1		2502-N4148H0	D801	1	
2244-50106Z0	C111	1		2502-N4148H0	DZ401	1	
2244-50106Z0	C636	1		2503T0320050	DZ201	1	
2244-50106Z0	C421	1		2503T0320050	DZ101	1	
2244-50106Z0	C411	1		2503T0320050	DZ402	1	
2244-50226Z0	C417	1		2503T0550050	R497	1	
2244C50106Z0	C413	1		2503T0750050	TH201	1	
2261-35105M0	C804	1		2505T2251000	TH101-102	2	
2271-1A333F0	C428	1		2505T2251000	Q501-502	2	
2271-50474F0	C506	1		2600-1015GRV	Q412	1	
2271-6A103J0	C201	1		2600-1015GRV	Q508	1	
2271-6A223J0	C101	1		2600-1206K-V	Q301-302	2	
2271-6A223J0	C205	1		2600-1206K-V	Q206-207	2	
2291-4A222J0	C105	1		2600-1206K-V	Q106-107	2	
2291-4A222J0	SG401	1		2600-1206K-V	Q413	1	
22G1-1M00100	SG102	1		2600-838B-0V	Q401	1	
22G1-1M00100	VC204	1		2600-838B-0V	Q208-213	6	
2311-0600020	VC104	1		2600-838B-0V	Q111-112	2	

Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2600-838B-0V	Q108-109	2		2661-30Y0000	U202	1	
2600-838B-0V	Q402	1		2702-3046-00	U102	1	
2600-838B-0V	Q803	1		2702-3046-00	U201	1	
2600-844D-0V	Q438	1		2702-3140E-0	U101	1	
2600-844D-0V	Q435-437	3		2702-3140E-0	U405	1	
2600-844D-0V	Q431	1		270314051BCP	U404	1	
2600-844D-0V	Q428	1		270314053BCP	U403	1	
2600-844D-0V	Q424	1		2711-081CP-0	U302	1	
2600-844D-0V	Q421-422	2		2711-74LS00N	U402	1	
2600-844D-0V	Q406-409	4		2711-FFFF001	U303	1	
2600-844D-0V	Q315-316	2		271174LS157N	U301	1	
2600-844D-0V	Q204	1		271174LS74AN	U401	1	
2600-844D-0V	Q104	1		2755-74F00-0	L401-402	2	
2600-844D-0V	Q430	1		2900-10110CA	S406	1	
2600-844D-0V	Q416	1		3202-1110740	S403	1	
2600-844D-0V	Q512	1		3202-1110740	S302	1	
2601-648AC-0	Q509	1		3202-1110740	S201-202	2	
2601-648AC-0	Q429	1		3202-1110740	S101-102	2	
2602-1843E-V	Q505-507	3		3202-1110740	RL205	1	
2602-1907-0V	Q503-504	2		3311-1201370	RL105	1	
2602-1907-0V	Q418	1		3311-1201370	RL201-204	4	
2602-1907-0V	Q414	1		3322-1202380	RL101-104	4	
2602-1907-0V	Q110	1		3322-1202380		1	
2602-1907-0V	Q415	1		35OS-03P02E0	JA222	1	
2602-1907-0V	Q404-405	2		40PC-002SH01	JA181	1	
2602-2570A-V	Q801	1		40PC-005SH01	J403	1	TO J4031 (EXT)
2602-945Q-0V	Q433	1		40WA-01T1R3B	JA221	1	
2602-945Q-0V	Q432	1		40WA-B11BXHA	JA151	1	
2602-945Q-0V	Q427	1		40WA-B2BXHA0	J102	1	
2602-945Q-0V	Q423	1		40WA-B2BXHA0	JA121	1	
2602-945Q-0V	Q420	1		40WA-B3BXHA0	J6091	1	
2602-945Q-0V	Q205	1		40WA-B3BXHA0	J301	1	
2602-945Q-0V	Q203	1		40WA-B3BXHA0	JA111	1	
2602-945Q-0V	Q105	1		40WA-B3BXHA0	JA171	1	
2602-945Q-0V	Q103	1		40WA-B5BXHA0	JA141	1	
2602-945Q-0V	Q802	1		40WA-B5BXHA0	J6031	1	
2602-945Q-0V	Q434	1		40WA-B5BXHA0	J241	1	
2602-945Q-0V	Q419	1		40WA-B5BXHA0	JA231	1	
2602-945Q-0V	Q417	1		40WA-B5BXHA0	JA161	1	
2602-945Q-0V	Q510-511	2		40WA-B6BXHA0	JA131	1	
2603-668AC-0	Q220-224	5		40WA-B6BXHA0	12V	2	
2615-114ES-V	Q120-124	5		40WCJ1010182	GND	1	
2615-114ES-V	Q425-426	2		40WCJ1010183	J202	1	TO J2021
2661-117BL-V	Q411	1		40WCJ1020192	J404	1	
2661-117BL-V	Q403	1		40WCJ1020193	JC71	1	
2661-117BL-V	Q202	1		40WCJ1025327	J501-502	1	TO J503
2661-117BL-V	Q102	1		40WCJ1030207	JC51	1	P1-5
2661-117BL-V	Q410	1		40WCJ1050054	JC41	1	P1-5

Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
40WCJ1050054	J405	1	+/-12,+5,G,JP	2002-22B0JT1	R319	1	
40WCJ1070048	GND	1	TO GND	2002-22B1JT1	R322	1	
4214-1112003	JP203-204	2		2002-22B1JT1	R664	1	
4270-06D0000	JP113-201	89		2002-22B1JT1	R673	1	
4270-06D0000	JP101-111	11		2002-22B2JT1	R672	1	
4270-06D0000		1		2002-22B3JT1	R660	1	
4270-06D0000	JP4-61	58		2002-33B1JT1	R633	1	
4270-06D0000		1		2002-33B2JT1	R668	1	
4270-06D0000		2		2002-33B2JT1	R330	1	
62AS-220SP3A		2		2002-33B2JT1	R327	1	
62AS-220SP4A		1	FOR VR406	2002-33B2JT1	R675	1	
62AS-220SP9A		2	FOR VR105,VR2	2002-39B0JT1	R671	1	
62OS-658SP60	D108	1		2002-39B3JT1	R342-343	2	
HDS0437HB	D422	1		2002-47B1JT1	R659	1	
HDS0477HB	D215-216	2		2002-47B2JT1	R627	1	
HDS0477HB	D115-117	3		2002-47B2JT1	R669	1	
HDS0477HB		1		2002-47B4JT1	R337-339	3	
03-PCB ASS'Y	R681	1		2002-47BDJT1	R333-335	3	
2002-0BB0JT0	R341	1		2002-47BDJT1	R316	1	
2002-10B0JT1	R602	1		2002-56B1JT1	R314	1	
2002-10B0JT1	R362-363	2		2002-56B1JT1	R703	1	
2002-10B0JT1	R336	1		2002-56B1JT1	R606	1	
2002-10B0JT1	R361	1		2002-56B1JT1	R665	1	
2002-10B0JT1	R701	1		2002-56B2JT1	R620-621	2	
2002-10B0JT1	R604	1		2002-56B2JT1	R618	1	
2002-10B1JT1	R652	1		2002-56B2JT1	R315	1	
2002-10B1JT1	R610-611	2		2002-62B1JT1	R655-656	2	
2002-10B1JT1	R663	1		2002-68B1JT1	R332	1	
2002-10B1JT1	R642	1		2002-82B0JT1	R636	1	
2002-10B1JT1	R654	1		2003-10B2JT0	R637	1	
2002-10B1JT1	R632	1		2003-10B3JT0	R645	1	
2002-10B2JT1	R702	1		2003-15B5JT0	R651	1	
2002-10B2JT1	R340	1		2003-15B5JT0	R624-625	2	
2002-10B2JT1	R331	1		2003-22B5JT0	R612	1	
2002-10B2JT1	R320-321	2		2003-22BDJT0	R641	1	
2002-10B2JT1	R643	1		2003-33B2JT0	R653	1	
2002-10B3JT1	R650	1		2003-33B2JT0	R628	1	
2002-10B3JT1	R644	1		2003-47B1JT0	R638	1	
2002-10B4JT1	R670	1		2003-47B3JT0	R661-662	2	
2002-10B4JT1	R615	1		2003-47B3JT0	R657-658	2	
2002-15B1JT1	R318	1		2003-47B3JT0	R613	1	
2002-15B3JT1	R605	1		2004-10B1JH2	R603	1	
2002-18B1JT1	R666	1		2004-10B1JH2	R623	1	
2002-18B2JT1	RC40	1		2004-10B1JH2	R609	1	
2002-18B2JT1	R667	1		2004-10BDJH2	R634	1	
2002-18B3JT1	R801	1		2004-10BDJH2	R328-329	2	
2002-22B0JT1	R323-324	2		2004-47B3JH2	R325-326	2	
2002-22B0JT1	R802	1		2005-33B3JH2	R600-601	2	

Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2005-39B2JH3	R614	1		2214-5A150J0	C306-307	2	
2005-47B0JH2	R626	1		2214-5A50CC0	C613	1	
2012-1003FT1	R608	1		2224-1A223J0	C609-610	2	
2012-1012DT1	R631	1		2224-1A223J0	C608	1	
2012-1212FT1	R622	1		2241-35108Z0	C607	1	
2012-1212FT1	R619	1		2241-35228Z0	C604	1	
2012-1212FT1	R616	1		2241-3B475Z0	C603	1	
2012-3921FT1	R313	1		2241-3B476Z0	C632	1	
2012-4750FT1	R310	1		2244-1B106Z0	C701	1	
2012-4750FT1	R630	1		2244-25476Z0	C606	1	
2012-8251FT1	R617	1		2244-25476Z0	C605	1	
2012-9091FT1	R311-312	2		2244-2A105Z0	C314	1	
2012-909DFT1	R705	1		2244-2A105Z0	C639	1	
2013-2001FH2	R6071	1		2244-2A105Z0	C629	1	
2013-6042FT0	R607	1		2244-50106Z0	C626	1	
2013-6042FT0	R704	1		2244-50106Z0	C323-324	2	
2013-8661FH2	R648-649	2		2244-50106Z0	C614	1	
2043-10B6JH2	R639-640	2		2254-50226Z0	C611	1	
2043-10B6JH2	R647	1		2261-35105M0	C702	1	
204F-1005F00	R646	1		2271-1A103F0	C312	1	
204G-6804F00	VR601	1		2271-2B223J0	C308-309	2	
2100-102BM12	VR603	1		2271-2B473J0	C313	1	
2100-103BM01	VR604	1		2271-6A223J0	C311	1	
2100-104BM00	VR701	1		2271-6A223J0	C641-642	2	
2100-104BM00	VR602	1		2291-2X222M1	SG601	1	
2100-225BM00	VR302	1		22G1-1M00100	SG701	1	
2100-471BM01	C618	1		22G1-1M00100	VC301	1	
2201-3K472Z1	C619	1		2311-5000020	D614	1	
2201-6K102Z0	C621-625	5		2501-RC200T0	D615-616	2	
2201-6K102Z0	C638	1		2502-1SS83H0	D609-613	5	
2204-50103Z0	C631	1		2502-1SS83H0	D617-620	4	
2204-50103Z0	C628	1		2502-N4148H0	DC8-9	2	
2204-50103Z0	C703	1		2502-N4148H0	D605-606	2	
2204-50104Z0	C310	1		2502-N4148H0	D601-603	3	
2204-50104Z0	C640	1		2502-N4148H0	D301-304	4	
2204-50104Z0	C612	1		2502-N4148H0	DZ604-605	2	
2204-50472K0	C705	1		2503T0210050	DZ301-302	2	
2204-5A102K0	C633	1		2503T0210050	DZ610	1	
2204-5A103Z0	C627	1		2503T0550050	DZ613	1	
2204-5A103Z0	C620	1		2503T0550051	DZ603	1	
2204-5A103Z0	C637	1		2503T0550051	DZ601-602	2	
2211-3K220J7	C706	1		2503T1300050	DZ606-609	4	
2214-50101J0	C304-305	2		2503T3500050	BD601-602	2	
2214-50101J0	C33-34	2		2504-2W06M00	ZNR601	1	
2214-50220J0	C630	1		2506-2211700	Q306-307	2	
2214-50221J0	C301	1		2600-1206K-V	Q312	1	
2214-5A050D0	C303	1		2600-1360O-0	Q309	1	
2214-5A150J0	C302	1		2600-1360O-0	Q612	1	

Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2600-844D-0V	QC13	1		40WCJ1090015	L	1	L TO LIFE
2600-844D-0V	Q603	1		40WCJ3010002	1C	1	TO 1D(LIVE)
2601-834Y-00	Q601	1		4214-1112003		1	
2601-861C-00	Q614-615	2		4270-06D0000		1	
2602-1846R-0	Q610-611	2		4270-06D0000		2	Q309-310,311-
2602-1907-0V	Q308	1		5208-AP00000		1	
2602-1907-0V	Q303-305	3		5209-AW00030		5	
2602-1907-0V	Q606-609	4		57IL-21G0040	Q601-604	4	
2602-2371K-0	Q313-314	2		57IL-21W0010	Q605	1	
2602-2570A-V	Q310-311	2		57IL-21W0070		1	
2602-3423O-0	Q605	1		57RB-20B0020		1	
2603-880Y-00	Q604	1		62OS-658SP1A		1	
2603-880Y-00	Q602	1		62OS-658SP5B		1	
2603-880Y-00	Q613	1		04-PCB ASS'Y	R678-680	3	
2661-117BL-V	U602	1		2002-0BB0JT1	RA17	1	
2708-4558C-0	U601	1		2002-10B0JT1	RA22	1	
2711-072CP-0	U603	1		2002-10B0JT1	RA55	1	
2711-081CP-0	U701	1		2002-10B1JT1	RA11	1	
2711-555P-00	L601	1		2002-10B2JT1	R676	1	
2900-10110CA	L301-302	2		2002-10B2JT1	RA18-21	4	
2900-14C350Q	L602-603	2		2002-10B2JT1	RA13-16	4	
2900150110DA	T601	1		2002-10B2JT1	RA4-9	6	
3080-OS0010D	DS601-602	2		2002-10B3JT1	R409	1	
3153-0062000	S601	1		2002-10B3JT1	RA23	1	
3202-1120010		1		2002-10B3JT1	R446	1	
350S-03P03G0	F602	1		2002-10B3JT1	RC39	1	
37FT-1124311	F602	1		2002-18B2JT1	R677	1	
37H4-5200010	JC21	1		2002-47B1JT1	R410	1	
40WA-01T1R3B	JC3	1		2002-47B3JT1	R674	1	
40WA-01T1R3B	J611	1		2002-56B1JT1	R429	1	
40WA-B2BXHA0	J608	1		2002-82B2JT1	R1-3	3	
40WA-B2BXHA0	J605	1		2061-10B3J50	RC35-36	2	
40WA-B2BXHA0	J602	1		2061-10B3J50	VR608	1	
40WA-B2BXHA0	J3011	1		2100-202BM03	VRC4	1	
40WA-B3BXHA0	J601	1		2110-103BC25	VR607	1	
40WA-B9BXHA0	J6101	1		2110-103BC30	VR409	1	
40WA-S12BXHA	GND	1	CASE TO P/S G	2110-103BC30	VR211	1	
40WCJ0018427	1A	1	TO 1B (+5V)	2110-103BC30	VR111	1	
40WCJ1010182	S601	1	(L) TO SELECTOR N TO NATURE	2110-103BC30	VR605	1	
40WCJ1010227		1	N TO NATURE	2110-103BC30	VR501	1	
40WCJ1010228	120V	1		2110-103BC31	VRC3	1	
40WCJ1010245	J607	1	TO J6071	2110-103BC31	VR402	1	
40WCJ1030201	J302-303	1	TO J304	2110-104BC09	VR606	1	
40WCJ1030202	J609	1	TO 02PCB-J609	2110-204BC05	C418	1	
40WCJ1030219	J604	1	TO J6041	2204-50102K0	C406	1	
40WCJ1030220	J603	1	TO 02PCB-J603	2204-50104Z0	CA1-2	2	
40WCJ1050053	J606	1		2204-50104Z0	C419	1	
				2204-50104Z0	C405	1	

Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2214-5A470J0	C404	1		40WCJ1060128	JC6	1	TO 06PCB-JC61
2224-1A223J0	C634	1		40WCJ1080043	JA22	1	TO 02PCB-JA22
2224-50223J0	C403	1		40WCJ1110007	J610-6102	1	BACK TO J6101
2244-50106Z0	DA1-10	10		40WCJ1120016	JA20	1	BACK
2502-N4148H0	D405	1		4231-1015000	JA19	1	BACK
2502-N4148H0	DZ403	1	JA17 PIN1(-) PIN	4231-1015000	JA21	1	BACK
2503T0320050	QA3-4	2		4231-1015000	JP24	1	
2602-945Q-0V	QA1-2	2		4270-06D0000	JP74-75	2	
2615-114ES-V	UA1	1		4270-06D0000	JP42-44	3	
2743-16V8A0I	UA2	1		4270-06D0000	JP71-72	2	
2743-16V8A0J	DS603	1		4270-06D0000	JP69	1	
3111-05D0190	DS401	1		4270-06D0000	JP30-40	11	
3111-05D0190	DS604-606	3		4270-06D0000	JP63-67	5	
3160-1400080	SC2	1		4270-06D0000	JP54-61	8	
3200-1410320	SA2-3	2		4270-06D0000	JP25-28	4	
3200-1410320	SA4	1		4270-06D0000	JP70	1	
3200-1510330	S501	1		4270-06D0000		1	
3202-1121270	S303	1		4270-06D0000	GOS622G	3	
3202-1121270	S408	1		4270-06D0000	JP62	1	
3202-1121270	S204	1		4270-06D0000	JP29	1	
3202-1121270	S404	1		4270-06D0000	JP52	1	
3202-3421340	SC1	1		4270-06D0000	JP53	1	
3202-3421390	S401-402	2		4270-06D0000	JP51	1	
3204-0420280	S301	1		4270-06D0000	JP45	1	
3204-0420280		1		4270-06D0000	JP41	1	
350S-03P04G0	UA1-2	2		4270-06D0000	JP68	1	
3612-20D000N	1	CRT		4270-06D0000	JP46-50	5	
3613-14D003N	J6041	1		4270-06D0000	JP73	1	
40WA-B2BXHA0	J6071	1		4270-06D0000	JP1-23	23	
40WA-B3BXHA0	J503	1		4270-06D0000	RA12	1	
40WA-B3BXHA0	J304	1		4270-06D0000		1	
40WA-B3BXHA0	J6061	1		62OS-658HP80	DS603	1	
40WA-B9BXHA0	JC2	1	BACK	63EF-ZF10090	DS401	1	
40WCJ1010164	J4031	1	BACK TO J403	63EF-ZF10090		1	
40WCJ1010165	J612	1	BACK TO CAL	06-PCB ASS'Y	RC2	1	
40WCJ1010165	J6021	1		2002-10B2JT1	RC21	1	
40WCJ1020208	JA15	1		2002-10B2JT1	RC17	1	
40WCJ1020209	JC1	1	TO 06PCB-JC11	2002-10B2JT1	RC10	1	
40WCJ1030216	JA12	1		2002-10B2JT1	RC29	1	
40WCJ1030218	JA18	1		2002-10B3JT1	RC27	1	
40WCJ1030219	JA11	1		2002-10B3JT1	RC33	1	
40WCJ1030221	JA17	1	TO JA171	2002-10B3JT1	RC22	1	
40WCJ1050051	JA24	1	TO JA241	2002-10B3JT1	RC31	1	
40WCJ1050052	JA14	1		2002-10B3JT1	RC6	1	
40WCJ1050053	JA23	1	TO JA231	2002-10B3JT1	RC15	1	
40WCJ1055335	JA16	1	TO JA161	2002-12B2JT1	RC5	1	
40WCJ1060126	JA13	1		2002-15B2JT1	RC4	1	
				2002-18B3JT1	RC12	1	

Part Number	Location	Q'ty	Comment	Part Number	Location	Q'ty	Comment
2002-18B3JT1	RC14	1		2743-16V8A0K		1	
2002-22B1JT1	RC7	1		35OS-03P06C0	UC4	1	FOR UC4
2002-27B2JT1	RC28	1		3612-20D000N	JA223	1	BACK TO JA222
2002-33B2JT1	RC34	1		40PC-002PH02	JA182	1	BACK TO JA181
2002-33B2JT1	RC32	1		40PC-005PH01	JC31	1	
2002-33B2JT1	RC30	1		40WA-01T1R3B	JC7	1	
2002-33B2JT1	RC13	1		40WA-B2BXHA0	JC11	1	
2002-39B2JT1	RC3	1		40WA-B3BXHA0	JA183	1	
2002-39B2JT1	RC11	1		40WA-B3BXHA0	JC61	1	
2002-47B0JT1	RC1	1		40WA-B8BXHA0	JC4-5	2	
2002-47B1JT1	RC20	1		40WA-S5BXHA0			
2002-47B3JT1	RC18-19	2					
2002-56B2JT1	RC26	1					
2012-1911FT1	RC16	1					
2012-2211FT1	RC24	1					
2012-2212FT1	RC23	1					
2012-3322FT1	RC25	1					
2061-10B6FC0	VRC1	1					
2100-102BM02	VRC3	1					
2100-221BM00	VRC2	1					
2100-222BM00	CC2	1					
2204-50103Z0	CC6-9	4					
2204-50104Z0	CC3-4	2					
2204-50104Z0	CC1	1					
2204-50501K0	CC5	1					
2214-5A470J0	CC10	1					
2244-50105Z0	DC1	1					
2502-1SS86H0	DC2-7	6					
2502-N4148H0	QC21	1					
2600-844D-0V	QC19	1					
2600-844D-0V	QC17	1					
2600-844D-0V	QC15	1					
2600-844D-0V	QC12	1					
2600-844D-0V	QC10	1					
2600-844D-0V	QC1-7	7					
2600-844D-0V	QC9	1					
2602-1843E-V	QC22	1					
2602-945Q-0V	QC20	1					
2602-945Q-0V	QC18	1					
2602-945Q-0V	QC16	1					
2602-945Q-0V	QC14	1					
2602-945Q-0V	QC11	1					
2602-945Q-0V	QC8	1					
2661-117BL-V	UC5	1					
270314051BCP	UC1	1					
2711-081CP-0	UC2	1					
2711-74LS00N	UC3	1					
2711-FFFF001	UC4	1					