

# **SERVICE MANUAL**

***PARTS LIST  
EXPLODED VIEW  
DIAGRAMS***

——MODEL——  
**ST215**

**C.E.C.**  
Chuo Denki

# PARTS LIST

# ST215

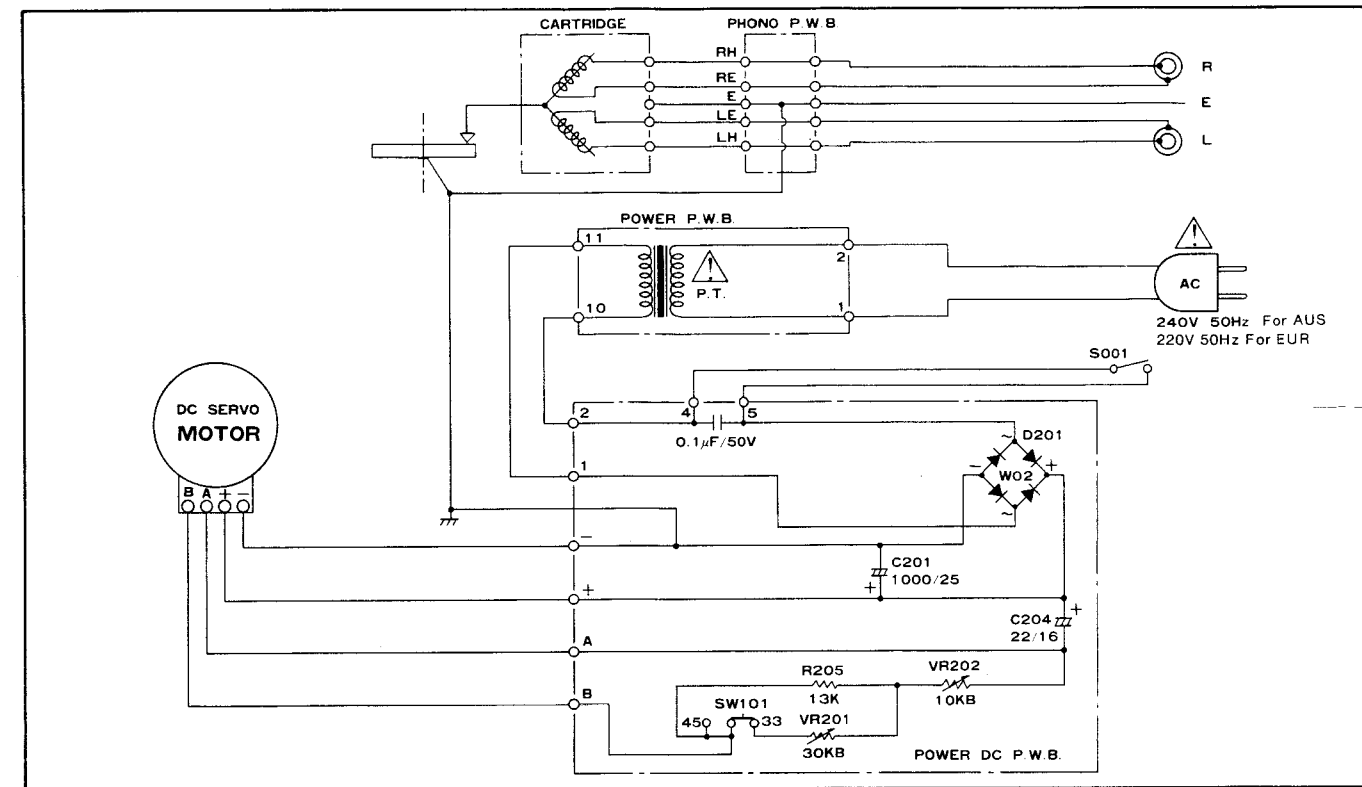
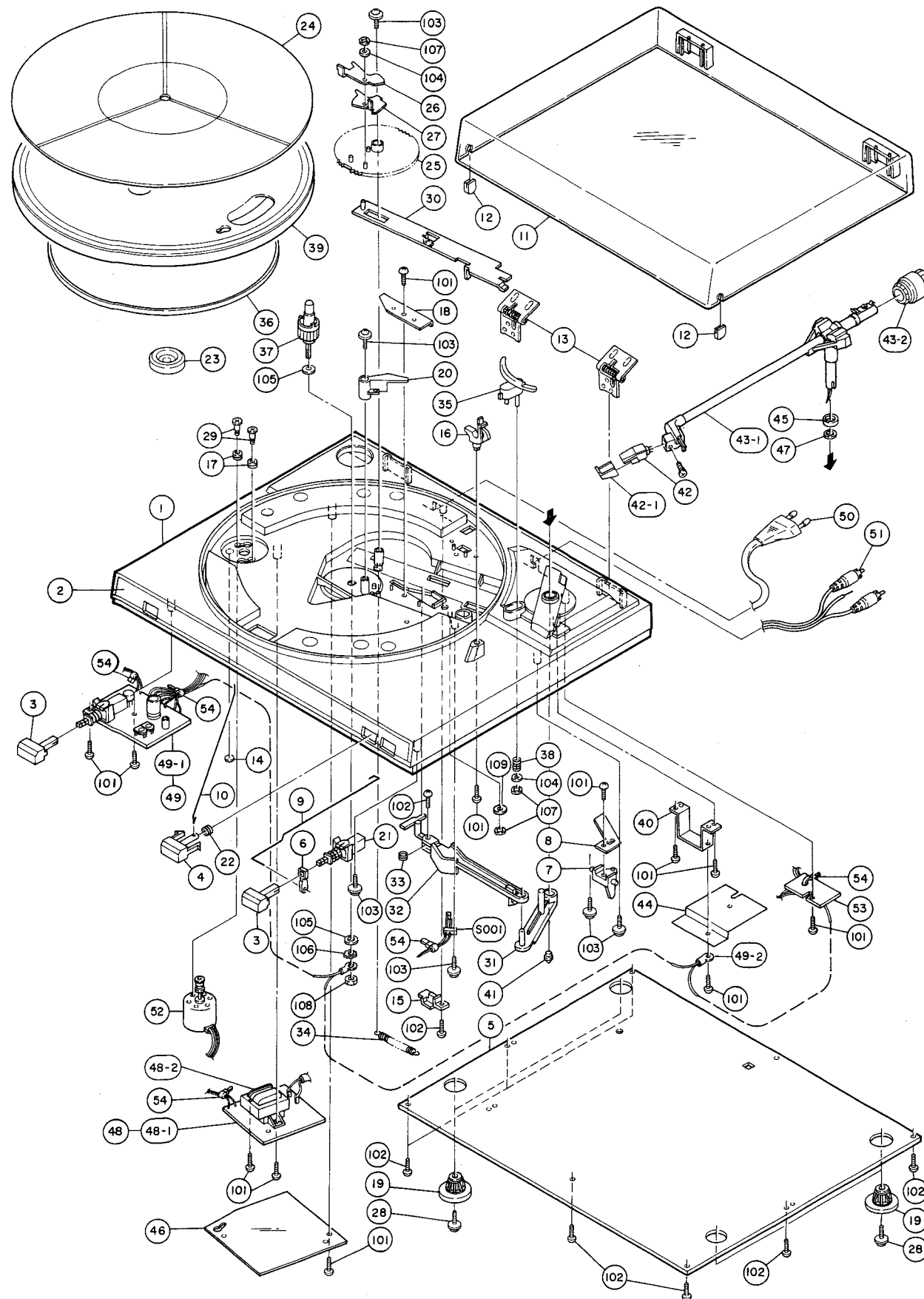
| Ref. No. | Parts No.       | Description                     | Q'ty  | Ref. No.        | Parts No.                          | Description        | Q'ty  |
|----------|-----------------|---------------------------------|-------|-----------------|------------------------------------|--------------------|-------|
| 1        | D 10072000      | Cabinet                         | EUR 1 | 44              | H 49274000                         | Cover shield       | 1     |
| 1        | D 10072010      | Cabinet                         | AUS 1 | 45              | B 49278000                         | Spacer             | 1     |
| 2        | K 32145000      | Panel control                   | EUR 1 | 46              | H 49273000                         | Cover              | 1     |
| 2        | K 32145010      | Panel control                   | AUS 1 | 47              | 141 24539413000                    | Washer             | 1     |
| 3        | D 48867000      | Knob, cue/speed                 | 2     | 48              | C 32149210                         | PWB assy, power    | EUR 1 |
| 4        | D 48868000      | Knob, reject                    | 1     | 48              | C 32149220                         | PWB assy, power    | AUS 1 |
| 5        | H 32144000      | Plate, bottom                   | 1     | 48-1            | 4226225990                         | PW board           | 1     |
| 6        | D 48866000      | Spacer                          | 1     | △ 48-2          | 42512051240                        | Power transformer  | EUR 1 |
| 7        | D 48855000      | Arm                             | 1     | △ 48-2          | F 49262600                         | Power transformer  | AUS 1 |
| 8        | A 48856000      | Plate                           | 1     | 49              | C 32149110                         | PWB assy, DC power | 1     |
| 9        | E 49275000      | Rod, cue                        | 1     | 49-1            | 4226226000                         | PW board           | 1     |
| 10       | E 49276000      | Rod, reject                     | 1     | 49-2            | 42359790360                        | Connector 1P assy  | 1     |
| 11       | D 21039000      | Dust cover                      | 1     | C201            | CD 1082500006V0                    | CD 6V, 1000MF 25V  | 1     |
| 12       | D 48739000      | Pad, dust cover                 | 2     | C204            | CD 2261600001V0                    | CD V, 22MF 16V     | 1     |
| 13       | K 47869020      | Hinge                           | 2     | D201            | DGG W02                            | Diode W02          | 1     |
| 14       | D 49289000      | Cushion                         | 1     | R205            | RD 133251JM0000                    | RD M 1/4W 13K J    | 1     |
| 15       | 131 23608168000 | Cramp wire                      | 1     | SW101           | 42319770500                        | Push SW 1 Key      | 1     |
| 16       | 134 06031123000 | Arm rest assy                   | 1     | VR201           | 42222021200                        | Semi fixed VR 30KB | 1     |
| 17       | 134 25202118000 | Rubber cushion                  | 2     | VR202           | 42222014000                        | Semi fixed VR 10KB | 1     |
| 18       | 141 23519778000 | Plate                           | 1     | C210            | CM 104500K00BV0                    | CM 0.1MF 50V       | 1     |
| 19       | 141 24459376020 | Cushion, leg                    | 4     | △ 50            | 42432000710                        | Power cord         | EUR 1 |
| 20       | 141 27439502000 | Arm, reject                     | 1     | △ 50            | F 47710010                         | Power cord         | AUS 1 |
| 21       | 42319762000     | SW, push 0                      | 1     | 51              | F 31324030                         | Wire shield assy   | 1     |
| 22       | 141 28559061000 | Spring, reject                  | 1     | 52              | 134 05011041000                    | Motor assy         | 1     |
| 23       | D 43100000      | 45 Adapter                      | 1     | 53              | 42269392600                        | PWB, phono         | 1     |
| 24       | D 32141000      | Turntable sheet                 | 1     | 54              | 131 23608141000                    | Cramp wire         | 5     |
| 25       | 134 24110124000 | Gear cycling                    | 1     | S001            | 42319787400                        | Switch, leaf       | 1     |
| 26       | 134 24122125000 | Trip                            | 1     | H 32147000      | Carton box                         | EUR 1              |       |
| 27       | 134 24122126000 | Trip                            | 1     | H 32147010      | Carton box                         | AUS 1              |       |
| 28       | 134 24201134010 | Screw                           | 4     | D 21090000      | Pad, front                         | 1                  |       |
| 29       | 134 24201136000 | Screw                           | 2     | D 21091000      | Pad, rear                          | 1                  |       |
| 30       | 141 03519250000 | Plate, return assy              | 1     | H 49285000      | Pad, TT platter                    | 1                  |       |
| 31       | 141 27439503000 | Plate, PU fix                   | 1     | 141 62519163900 | Polyethy bag, dust cover           | 1                  |       |
| 32       | 141 27439504000 | Arm                             | 1     | 141 62519164900 | Polyethy bag, unit                 | 1                  |       |
| 33       | 141 28559150000 | Spring                          | 1     | 141 62519165900 | Polyethy bag, weight/hinge/adapter | 4                  |       |
| 34       | 141 28549347010 | Spring                          | 1     | 141 62519220900 | Polyethy bag, TT sheet             | 1                  |       |
| 35       | 134 23310126000 | Support arm                     | 1     | 141 62519229900 | Polyethy bag, TT platter           | 1                  |       |
| 36       | 134 26302116010 | Belt                            | 1     | 141 63219001000 | Patching sheet                     | 1                  |       |
| 37       | 141 07519049010 | Shaft TT complete               | 1     | K 49286000      | Name plate                         | EUR 1              |       |
| 37       | 141 07519049000 | Shaft TT complete (alternative) | 1     | K 49286010      | Name plate                         | AUS 1              |       |
| 38       | E 49277000      | Spring                          | 1     | H 31766840      | Owner's manual                     | EUR 1              |       |
| 39       | 141 25229010010 | Turntable platter               | 1     | H 31766850      | Owner's manual                     | AUS 1              |       |
| 40       | 141 23519796010 | Angle mount                     | 1     | 101             | 131 24201195020                    | Screw, Ø3×10       | 12    |
| 41       | 134 24117116000 | Support shaft                   | 1     | 102             | 131 24201195030                    | Screw, Ø3×12       | 9     |
| 42       | F 32159000      | Cartridge                       | EUR 1 | 103             | 131 24201283000                    | Screw, Ø3×10       | 6     |
| 42       | F 32162000      | Cartridge                       | AUS 1 | 104             | 131 24203832000                    | Plain washer, Ø3.2 | 2     |
| 42-1     | F 49314000      | Stylus                          | EUR 1 | 105             | 141 24569099000                    | Plain washer, Ø4.2 | 2     |
| 42-1     | F 49322000      | Stylus                          | AUS 1 | 106             | 131 24203197030                    | Toothed washer, Ø4 | 1     |
| 43       | C 31912200      | Tonearm assy                    | 1     | 107             | 131 24220105020                    | Ring snap, Ø3      | 3     |
| 43-1     | C 31912000      | Arm assy                        | 1     | 108             | 106 31304000110                    | Hexagon nut, M4    | 1     |
| 43-2     | C 49287000      | Weight assy                     | 1     | 109             | 131 24203832010                    | Plain washer, Ø3.2 | 1     |

## EXPLODED VIEW

ST215

## CONTROLLER CIRCUIT DIAGRAMS

ST215



To service personnel  
Make sure that only replacement parts recommended by the manufacturer should be used when the parts marked "⚠" in schematic diagram are exchanged.  
Never fail to make leakage-current or resistance measurements before returning the appliance to the customer so as to make sure that exposed parts are acceptably insulated from the supply circuit.

