

HEWLETT-PACKARD COMPANY / OPERATING AND SERVICE MANUAL

101A 1 MC OSCILLATOR

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OPERATING AND SERVICE MANUAL

MODEL 101A

SERIALS PREFIXED: 220 -

1-MC OSCILLATOR

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Figure 1-1. Model 101A 1-MC Oscillator





SECTION I GENERAL INFORMATION

1-1. GENERAL.

1-2. The Hewlett-Packard Model 101A 1 MC Oscillator (figure 1-1) is a high-stability, crystal-controlled oscillator providing low-distortion 1-mc and 100-kc outputs. Long-term stability of 5 parts in 10⁸ per week is attained by careful oscillator design and by housing a high-quality crystal in a constant-temperature oven. A front panel adjustment allows oscillator adjustments of approximately 1 part in 10⁶. Internal adjustment allows approximately 6 parts in 10⁶ total range.

1-3. USES.

1-4. The Model 101A supplies at least 1 volt rms into a 50-ohm load. As many as 20 Hewlett-Packard Model 5275A Time Interval Counters can be supplied time base signals by the Model 101A(assuming counters are at oscillator location). It can be used as a

high-performance secondary frequency standard or as an external time base for many types of electronic counters. The low output impedance of the Model 101A makes it compatible with 50-ohm distribution systems, allowing one precision oscillator to supply signals to several systems. This eliminates errors caused by using timing signals from different oscillators.

1-5. SERIAL PREFIX.

1-6. The Model 101A carries a five-digit serial number with a three-digit prefix (000-00000). If the prefix number on the instrument agrees with the prefix number noted on the title page, this manual applies to that instrument directly. Manual changes may be included with the manual to describe changes which are necessary so that it can be used with instruments having other serial prefixes.

Table 1-1. Specifications

STABILITY:

Short term, 3 parts in 10⁸ Long term, 5 parts in 10⁸ per week

OUTPUT FREQUENCY:

1 mc, 100 kc (sinusoidal), rear BNC connectors

OUTPUT VOLTAGES:

1-volt rms minimum into 50-ohm load

SOURCE IMPEDANCE:

Approximately 21 ohms; value depends on load; shunt capacity of 3000 pf will not appreciably load output

DISTORTION:

Less than 4% into rated load

OVEN TEMPERATURE INDICATOR:

Front panel dial thermometer

FREQUENCY ADJUSTMENT:

Front panel: screwdriver adjustment with range of approximately 1 part in 10^6 for calibration from primary standard

INTERNAL

Coarse adjustment inside oven sets range of front panel adjustment; total range approximately 6 parts in 10⁶

POWER:

115 or 230 volts $\pm 10\%,~50$ to 1000 cps, 2 to 15 watts depending on oven cycle

ACCESSORIES FURNISHED:

Power cable, 7-1/2 feet long: three-conductor cable equipped with molded NEMA grounding-type plug and three-pin polarized connector

Signal cable, RG-58C/U, 51-1/2 inches long overall; each end equipped with UG-88/U connectors

Plug-in etched board extender, type M65A (for easy maintenance)

Set of rack-mounting hardware

Operating and Service Manual

DIMENSIONS:

3-15/32 in. (8.81 cm) high, 16-3/4 in. (42.55 cm) wide, 11-1/2 in. (29.24 cm) deep behind panel

WEIGHT:

Net 12.5 lb (5.675 kg) Shipping 19 lb (8.64 kg)





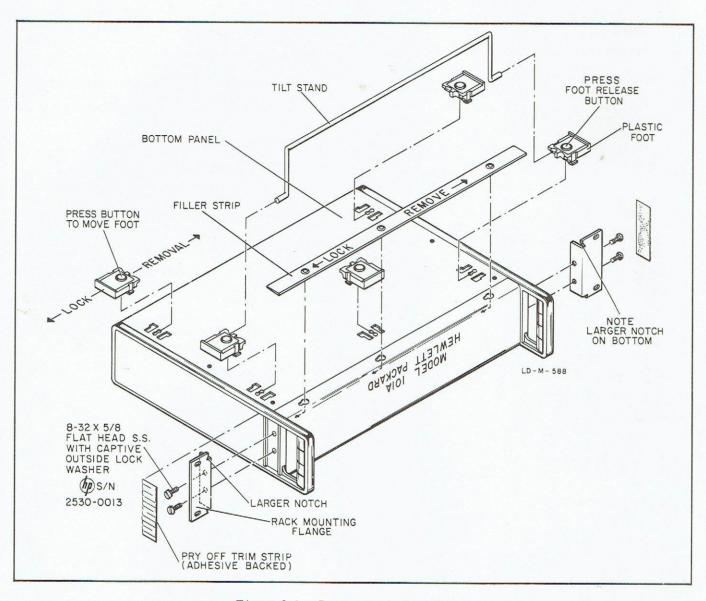


Figure 2-1. Conversion to Rack Mount





SECTION II

2-1. INTRODUCTION.

2-2. This section contains information on unpacking, inspection, repacking, storage, installation, and operation.

2-3. UNPACKING AND INSPECTION.

2-4. Inspect instrument for shipping damage as soon as it is unpacked. If reshipment is expected, save all packing materials to simplify repackaging. Check for broken connectors; inspect cabinet and panel surfaces for dents, scratches, and abraided areas. An electrical check of specifications is given in paragraph 5-55. If instrument is damaged in any way or fails to operate properly, notify carrier immediately to report damage (see warranty sheet or rear of manual). Carrier will arrange for repair or replacement, as necessary. Remember that your local Hewlett-Packard sales representative is ready to give assistance with any problem.

2-5. STORAGE AND RESHIPMENT.

2-6. PACKAGING.

- 2-7. To protect valuable electronic equipment during storage or shipment, always use the best packaging methods available. Your Hewlett-Packard sales representative can provide packing material such as that used in factory packaging. Contract packaging companies in many cities can provide dependable custom packaging on short notice. Here are a few recommended packaging methods:
- a. ORIGINAL. Place instrument in original container. Replace fillers in the exact position which they originally occupied.
- b. RUBBERIZED HAIR. Cover painted surfaces of instrument with protective wrapping paper. Pack instrument securely in strong corrugated container (350 lb/sq in. bursting test) with 2-inch rubberized hair pads placed along all surfaces of instrument. Insert fillers between pads and container to insure a snug fit.
- c. EXCELSIOR. Cover painted surfaces of instrument with protective wrapping paper. Pack instrumen in strong corrugated container (350 lb/sq in. bursting test) with a layer of excelsior about six inches thick packed firmly against all surfaces of the instrument.

2-8. ENVIRONMENT LIMITS.

- 2-9. Conditions during storage and shipment should normally be limited as follows:
 - a. Maximum altitude 25,000 feet (7,620 meters).
 - b. Minimum temperature -40°F (-40°C).
 - c. Maximum temperature 167°F (75°C).

2-10. INITIAL INSTALLATION.

2-11. BENCH OPERATION.

2-12. The Model 101A is ready for bench operation as shipped from the factory. The instrument should be left connected to a source of power to obtain best crystal stability.

Note

The oscillator may not operate until the oven approaches normal operating temperature. This is normal.

2-13. RACK INSTALLATION.

- 2-14. Additional parts necessary for rack mounting are packaged with the instrument. To convert for rack installation, refer to figure 2-1 and proceed as follows:
 - a. Remove tilt stand.
- b. Remove feet (press the foot-release button and slide foot off).
- c. Remove adhesive-backed trim strips at front end of sides.
- d. Attach flanges to front end of sides (larger corner-notch down).
- e. Attach filler strip along bottom edge of front panel. Instrument is now ready to mount in standard 19-inch rack.

CAUTION

Ambient temperature in rack during operation should not be less than $32^{\circ}F(0^{\circ}C)$ or a maximum of $131^{\circ}F$ ($55^{\circ}C$).

2-15. OPERATION FROM 115 OR 230 VOLTS.

CAUTION

Do not connect oscillator to a 230-volt supply without first selecting 230-volt operation on rear slide switch (see below).

2-16. The Model 101A may be operated from either 115- or 230-volt ($\pm 10\%$) power supply. A slide switch on the rear panel permits quick conversion for operation from either voltage. Insert a narrow-blade screwdriver in the switch slot and slide switch to left for 230-volt operation (''230'' marking exposed) or to the right for 115-volt operation (''115'' marking



exposed). The Model 101A is supplied with 115-volt fuse; be sure to replace this fuse for 230-volt operation; see table 2-1.

Table 2-1. 115/230 Volt Conversion

Conversion	115 volts	230 volts	
Slide switch (S7)	Right ("115")	Left (''230'')	
AC LINE fuse (F1)	1/4-ampere slow-blow (@ 2110-0018)	1/8-ampere slow-blow (@ 2110-0027)	

2-17. ELECTRICAL CONNECTIONS.

2-18. POWER CABLE, Model 101A is equipped with a detachable three-wire power cable. Proceed as follows for installation:

a. Connect flat plug (3-contact connector) to AC LINE jack at rear of instrument.

b. Connect plug (two-blade with round grounding pin) to three-wire (grounded) power outlet. Exposed portions of instrument are grounded through the round pin on the plug for personnel safety, when a two-blade outlet is available, use connector adapter (Stock No. 1251-0048), and connect short green wire from side of adapter to ground.

Note

Power is supplied continuously to oven heater circuits while cable is connected to power outlet. 2-19. OUTPUT CABLE. A 51.5-inch long, 50-ohm coaxial cable equipped with BNC male fittings is furnished which can be used to connect the oscillator output to a load.

D

2-20. OUTPUT LOADING CONSIDERATIONS.

2-21. GENERAL. The output circuits are designed for low impedance operation with a 50-ohm load. The actual value of source impedance depends somewhat on the connected load. When terminated in a 50-ohm resistive load, the 1-mc output source impedance, for example, will be 6 or 7 ohms. In the region of 50- to 25-ohm output load, the source impedance is approximately 30 ohms. A 25-ohm resistive load will reduce the output voltage to about 0.75 volt. Thus operation over the region of open circuit to 25 ohms resistive load should be satisfactory.

2-22. MAXIMUM CABLE LENGTH. The use of long unterminated lengths of cable should be limited to approximately 100 feet. Shunt capacity of 3000 pf will not appreciably affect output voltage. Longer lengths may result in inadequate voltage levels at load.

2-23. SUPPLYING MULTIPLE ELECTRONIC COUNTERS. Remember that the velocity of propagation of coaxial cable is approximately 66% of free space. The cable lengths feeding more than one counter should be as short as possible and approximately the same length. This is important when you want to avoid phase differences between time-base signals such as in multiple installation of Model 5275 100 MC Time Interval Counters. For example, 6 feet of cable represents approximately 10 nanoseconds of time delay.





SECTION III OPERATION

3-1. OPERATING CONTROLS.

3-2. Figure 3-1 shows the operating controls and connectors and lists the function of each.

3-3. FREQUENCY CORRECTION TECHNIQUES.

- 3-4. To maintain the Model 101A as an accurate frequency standard, a methodical system for frequency checks and adjustment must be established. Some of the problems of frequency correction and suggested methods for precise adjustment are discussed below.
- 3-5. Most oscillators will slowly drift higher in frequency. For the Model 101A the maximum long-term drift is specified 5 parts in 10^8 per week. Superimposed on this slow drift is a random, short-time frequency fluctuation. For the Model 101A the maximum short-term fluctuation is specified as ± 3 parts in 10^8 .
- 3-6. To determine the long-term drift for a given oscillator, make daily frequency checks for perhaps a week, plot the results on a time-frequency graph, and visually average the plots. Frequency correction for the oscillator can then be made. To allow for long-term drift, reset oscillator frequency somewhat below its nominal value; see figure 3-2.
- 3-7. Frequency checks can be made by comparing oscillator frequency with radio station WWV or other standard-frequency broadcasting stations. The received frequency at locations within ground-wave range of the transmitter is essentially the transmitted frequency. Stations receiving a sky-wave (i.e., more than about 50 miles) may find that the received frequency differs from the transmitted frequency because of Doppler-effect frequency shift caused by both random and diurnal movement of the ionospheric reflection layers.

Note

The short time error in the received signal frequency may be as much as several parts in 10⁷ over long paths.

Since the stability of this oscillator is approximately 10 times this value, you may reduce the oscillator accuracy by indiscriminate recalibration by simple zero-beating techniques with WWV or other hf standards.

3-8. Diurnal Doppler effects may be minimized by making frequency comparisons at a time of day when the sun is about halfway between the transmitter and the receiver. For example, comparisons with WWV transmissions are usually made in California between 10:00 and 11:00 (either A.M. or P.M.). The effect of random fluctuation in received frequency can be

minimized by graphic averaging of observations for perhaps a week. Omit exceptionally erratic results when averaging the plots. Refer to figure 3-2.

3-9. For additional information on frequency and time comparison systems and methods, refer to Hewlett-Packard Company Application Note 52, "Frequency and Time Standards".

3-10. METHODS OF CHECKING FREQUENCY.

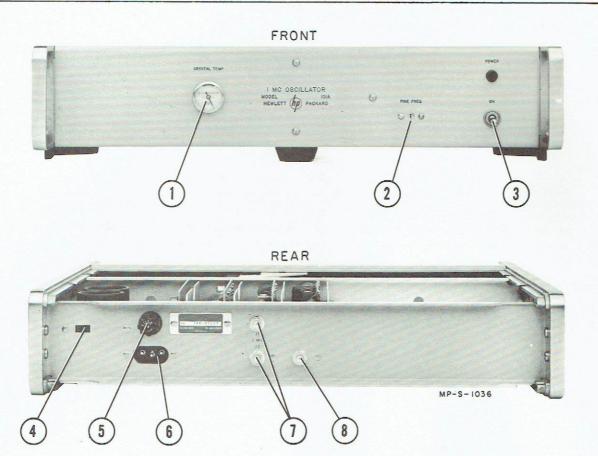
3-11. HETERODYNE (WWV) FREQUENCY CHECK.

- 3-12. The following method is simple and may be used with confidence within ground-wave range of WWV (or other 20-mc standard). Using this technique at 10 or 15 mc is doubtful as excessive amounts of time are required to resolve an error of 1 part in 10 (see figure 3-3).
- a. Couple the Model 101A output to the input of the WWV receiver by twisting the Model 101A output lead around the receiver antenna lead. A small crystal diode connected between the Model 101A output and ground will generate harmonics to allow frequency comparison at 20 mc. The coupled signal from the diode should be approximately the same strength as the incoming signal to obtain most pronounced "beat" effect.
- b. Choose a time when the audio tone is off to avoid false zero beat with modulation sidebands. Estimate the beat-note frequency. The beat note will be of rather low frequency and can be sensed by watching the rise and fall of the receiver "S" meter or by listening to the rise and fall of receiver background noise.
- c. Determine oscillator error. Beat frequency at 20 mc may be interpreted in terms of fractional error with the help of table 3-1.

Table 3-1. Relation of Difference Frequency at 20 mc to Standard Frequency

Difference Frequency at 20 mc/s	Difference Ratio
20 cycles per sec	1/10 ⁶
10 cycles per sec	5/107
2 cycles per sec	1/107
1 cycle per sec	5/10 ⁸
1 cycle per 5 sec	1/108
1 cycle per 10 sec	5/10 ⁹
1 cycle per 50 sec	1/109





Front Panel

- CRYSTAL TEMP. Indicates crystal oven temperature. Pointer should indicate at mark in green portion of scale.
- FINE FREQ. Adjusts oscillator frequency. <u>Caution</u>: Read paragraph 2-16 before disturbing this control.
- POWER ON. Applies power to oscillator (power is supplied to oven whenever oscillator is connected to ac power even with power switch in OFF position).

Rear Panel

4. 115-230 Volt Switch. Selects operation from either 115- or 230-volt ac power.

- 5. FUSE. 1/4-ampere slow-blow for 115-volt operation; 1/8-ampere for 230-volt operation.
- AC POWER CONNECTOR. AC power cable connector.
- 7. J1, J2. 1-mc outputs.
- 8. J3. 100-kc output.

Note

Oscillator may not start when first turned on until oven approaches normal operating temperature. This is normal.

CAUTION

The high stability of this instrument requires that special calibration techniques be used to adjust oscillator frequency. Study paragraphs 3-3 through 3-27 before adjusting the FINE FREQ control.



Figure 3-1. Controls and Terminals



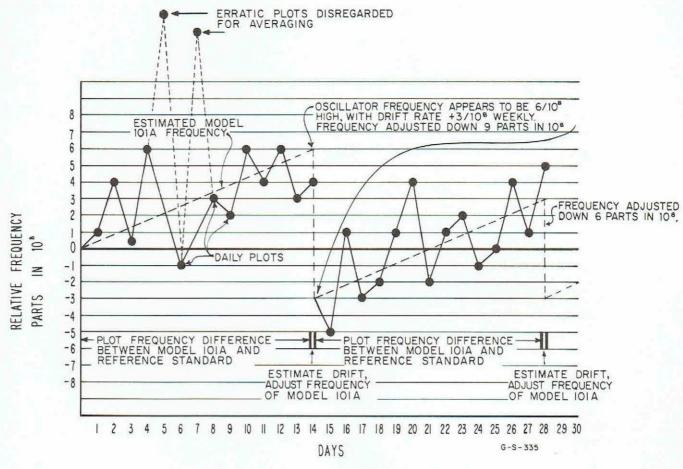


Figure 3-2. Sample Plot of Measured Frequency vs Time

d. Plot the frequency difference as shown in figure 3-2. After keeping records for perhaps a week, determine frequency correction. Adjust FINE FREQ control (screwdriver) for desired frequency. Frequency output may be determined during adjustment by measuring difference in frequency between Model 101A and WWV or by comparing Model 101A output with another more stable oscillator (see paragraph 3-17 or 3-23).

3-13. CARRIER SUBSTITUTION (WWV OR LOL) FREQUENCY CHECK.

3-14. Tone modulation on WWV alternates every five minutes between 440 cps and 600 cps. The carrier and upper sideband only are transmitted. The carrier substitution method involves mixing the 20-mc harmonic from Model 101A with the WWV sideband at 20 mc. By measuring the apparent shift in frequency of the transmitted 440-cps or 600-cps signal, the difference between the receiver WWV signal and the Model 101A can be determined.

3-15. This procedure offers a rather precise method for oscillator correction. It allows short-time shifts in received frequency to be averaged out at the time of measurement (the effect of longer-term frequency shift can be reduced by correction based on graphic averaging). This method is recommended for locations where there is a problem due to Doppler effect frequency shift in the received WWV signal.

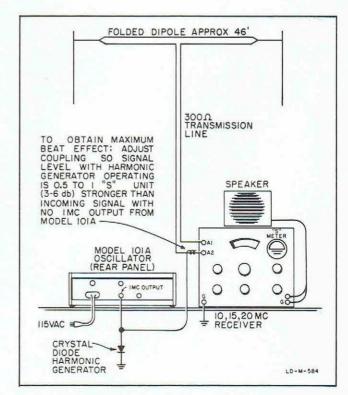


Figure 3-3. Setup for Checking Frequency within Ground-Wave Range (50 mi) of a HF Standard



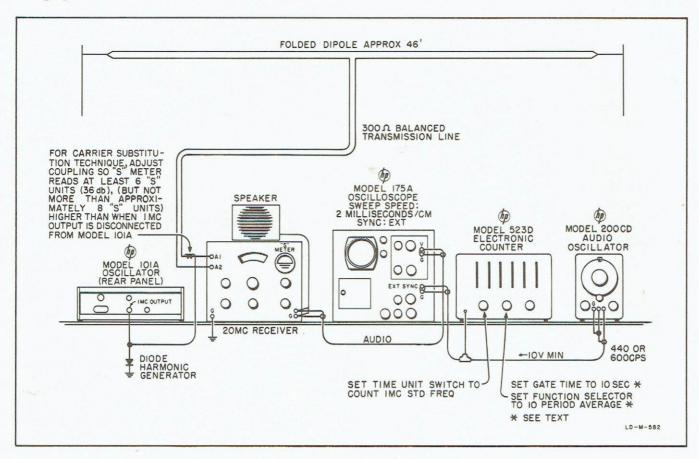


Figure 3-4. Setup for Checking Oscillator Frequency with Sky-Wave Signals from a HF Broadcast Standard (use where distance exceeds 50 miles)

- 3-16. Figure 3-4 is a block diagram of a typical setup. Proceed as follows:
- a. Couple the 1-mc output from Model 101A to the antenna of the WWV receiver. A small crystal diode connected between Model 101A output and ground will generate harmonics to allow frequency comparison at 20 mc. Adjust coupling so that Model 101A harmonic is much stronger than the WWV carrier but not strong enough to block the receiver. The local signal should be 30 to 40 db (5 to 7 "S" units) stronger than the received signal, otherwise false measurements may result.
- b. Connect receiver audio output to vertical input of an oscilloscope with a stable sweep triggering circuit. Any *\ointilde{\phi}\$ oscilloscope may be used.
- c. Connect output from a stable audio oscillator to external sync input of oscilloscope. Any peries 200 oscillator may be used. Allow 30 minutes warmup.

Note

The power line voltage supplying the audio oscillator must be as constant and free of transients as possible to prevent oscillator frequency changes.

d. Connect output from audio oscillator to an electronic counter. Any \$\ointilear\$ (1 or 10 mc) counter which is capable of period measurement may be used.

- e. Adjust oscilloscope controls for a clear presentation of the 440-cps or 600-cps WWV tone. (Vertical sensitivity: 1 volt/cm; sweep speed: 2 ms/cm.)
- f. Adjust audio oscillator to 440 cps (or 600 cps) to stop pattern on oscilloscope. Short-term frequency shift of received signal may cause pattern to drift alternately to the right and left. Carefully set the audio oscillator so that the net drift of oscilloscope pattern is zero.
- g. Note audio frequency indicated on electronic counter. Use 10-second gate to make measurements to minimize error due to ± 1 count ambiguity in counter.
- h. Repeat steps f and g every two minutes over a 20-minute period.
- i. Subtract the counted frequency from WWV modulation frequency for each measurement. The average of the results is the difference frequency between average received WWV frequency and the 20-mc harmonic of Model 101A output. This may be converted to difference ratio; refer to table 3-1.
- j. Plot frequency difference. After a sufficient number of daily frequency checks and plots, average the results graphically and determine oscillator correction.







3-17. CORRECTING OSCILLATOR FREQUENCY.

3-18. CARRIER SUBSTITUTION METHOD.

3-19. The Model 101A Oscillator may be adjusted using the test setup described in paragraph 3-16. Be sure that the day selected for oscillator adjustment permits a stable oscilloscope presentation. Postpone the adjustment if radio reception is not good.

3-20. If the measured frequency difference falls very close to the curve plotted from previous measurements, you can assume that the received frequency is nearly equal to the actual WWV frequency. Under this condition, monitor the audio oscillator output period on the counter and proceed as follows:

a. Adjust the audio oscillator for an output period of 1666.67 microseconds if WWV is modulating at 600 cps, or 2227.73 microseconds with 440 cps modulation. (Use 10 PERIOD AVERAGE on counter.) Counter controls should be set to: 1 MC STD. FREQ. COUNTED; 10 PERIOD AVERAGE. Output from audio oscillator should be at least 1 volt rms to obtain high signal-to-noise ratio for stable period measurements.

3-21. If accuracy within 1 part in 10^7 is acceptable, the frequency may be set 1 part in 10^7 low. The actual frequency will drift higher with time. At the end of four weeks the frequency will be less than 1 part in 10^7 high. Recalibration at the end of one month can be made to reset the oscillator to 1 part in 10^7 low. This is done as follows:

3-22. The Model 101A frequency is to be set one part in $10^7 \, \underline{\text{low}}$. This is equivalent to 2 cps at 20 mc (table 3-1). The desired audio frequency from mixing the 20-mc harmonic of Model 101A and the 440- or 600-cps WWV modulation is therefore 442 or 602 cps respectively. (WWV transmits upper side band only.) The equivalent period is 1/442 cps = 1661.12 microseconds and 1/602 cps = 2262.44 microseconds. Set

audio oscillator frequency for appropriate period indication on counter. Adjust FINE FREQ of the Model 101A control to stop oscilloscope pattern.

3-23. FREQUENCY ADJUSTMENT WITH LISSAJOUS.

3-24. Model 101A can be set to the frequency of a local primary standard with a simple Lissajous-figure frequency comparison. The check requires 17 minutes to resolve 1 part in 10⁹ error. Proceed as follows:

- a. Connect the 1-mc output to one oscilloscope axis.
- b. Connect the 1-mc from the primary standard to the other oscilloscope input.
- c. Adjust FINE FREQ control of Model 101A to stop oscilloscope pattern. Extremely small frequency differences can be determined if you adjust Model 101A so that oscilloscope pattern is a very narrow ellipse. Increase both horizontal and vertical gain. Watch diagonal lines carefully and adjust FINE FREQ control to keep lines stationary (see figure 3-5). One cycle of drift in 17 minutes represents 1 part in 109 error.

3-25. FREQUENCY ADJUSTMENT WITH TRIG-GERED OSCILLOSCOPE.

3-26. This is a variation of the Lissajous-figure comparison method. This method provides rather accurate determination of frequency, and it allows accurate adjustment to a frequency slightly different from that of the local primary standard to allow for anticipated drift. This method can be used with any oscilloscope having a stable triggering circuit and 1-mc or higher frequency response.

a. Connect Model 101A and primary standard to oscilloscope as shown in figure 3-6.

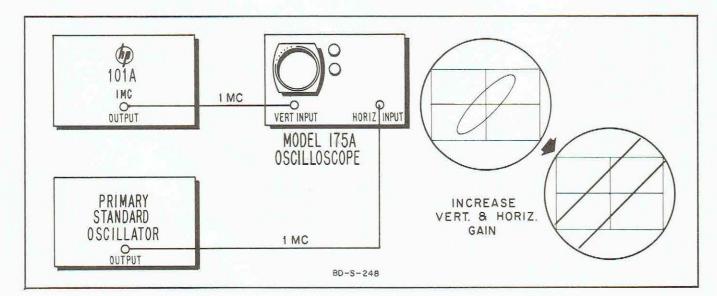




Figure 3-5. Setup for Checking Oscillator Frequency with a Local Standard using Lissajous Pattern

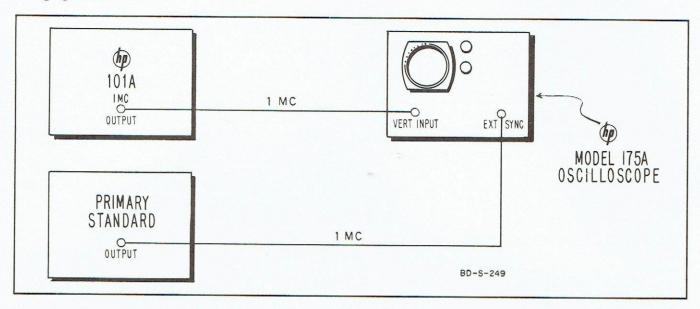


Figure 3-6. Setup for Checking Oscillator Frequency with a Local Standard using Oscilloscope Triggered Sweep Technique

b. Adjust oscilloscope to show five complete cycles (sweep speed = $2 \mu s/cm$).

c. Oscillator error may be determined by observing the rate of drift of oscilloscope pattern. If pattern moves to the right, Model 101A frequency is low compared to the primary standard. If pattern moves to the left, Model 101A frequency is high compared to the primary standard. Movement of pattern may be accurately checked using an oscilloscope with calibrated sweeps. You can increase the resolution on oscilloscope by using an expanded display. Expand horizontal sweep; increase vertical gain; time the movement of point at which the oscilloscope trace crosses base line.

3-27. MEASURING DIFFERENCE FREQUENCY. The reciprocal of time in seconds for oscilloscope pattern to move the apparent width of one cycle equals frequency difference in parts in 10^6 with 1-mc inputs. For example, if oscilloscope pattern drifts to the left at a rate of one cycle's width every 10 seconds $\overline{(1/10\ "cycle" every second)}$ with 1-mc inputs, Model 101A oscillator frequency is 1/10 part in 10^6 or 1 part in 10^7 high.

3-28. MEASUREMENT TIME FOR SPECIFIED ACCURACY. One cycle of drift in 100 seconds equals 1 part in 10^8 error. One cycle of drift in 1000 seconds or approximately 16.7 minutes, equals 1 part in 10^9 error.





SECTION IV CIRCUIT DESCRIPTION

4-1. GENERAL DESCRIPTION.

- 4-2. Refer to the overall block diagram in figure 4-1. The Model 101A consists of four basic sections. They are:
 - a. 1-mc crystal oscillator and amplifier;
 - b. 1-mc output amplifier;
- c. frequency-divider chain and 100-kc output amplifier; and
 - d. -20 volt output regulated power supply.

4-3. CRYSTAL OSCILLATOR.

- 4-4. The crystal oscillator used a quartz crystal in a modified Pierce circuit which operates at 1 mc.
- 4-5. CRYSTAL OSCILLATOR OVEN. The crystal oven contains two bifilar-wound 500-ohm resistors which operate from a nominal 115 volts ac whenever the instrument is connected to a 115/230-volt source of power. The 115-volt input is supplied from a 2:1 step-down autotransformer (T1) when instrument is supplied from a 230-volt source. The bifilar winding cancels out the inductance in the winding which would otherwise introduce transients into the oscillator circuit whenever the thermostat opens.
- 4-6. OVEN THERMOSTAT. The oven contains a bimetallic thermostat which holds the temperature constant within $\pm 0.5^{\circ}$ C. The actual temperature is between 62° and 75°C. The exact temperature is set at the factory to match the particular temperature at which the crystal temperature coefficient is zero.
- 4-7. Each crystal has its frequency vs temperature curve measured and the exact temperature at which the coefficient goes from negative to positive is recorded. The thermostat operating temperature is then set to maintain that temperature.
- 4-8. THERMOSTAT CONSTRUCTION. The thermostat is enclosed in a glass capsule to prevent contamination. The temperature is factory-set by using a small powerful permanent magnet to rotate a teeshaped adjusting screw inside the glass tube. The special equipment needed to measure crystal frequency vs temperature precludes doing this in the field. Factory matched crystals and ovens are available if replacement ever becomes necessary.

4-9. 1-MC CRYSTAL OSCILLATOR CIRCUITS.

- 4-10. OSCILLATOR EQUIVALENT CIRCUIT.
- 4-11. The oscillator circuit consists of A2Q1, C2, C10, and Y1. Operation can be easily understood

by referring to the basic circuit shown in figure 4-4. Capacitors C2, C6, and C10 constitute a capacitive voltage divider which feeds back part of the signal to the emitter. The base is effectively grounded to ac through C5. Crystal Y1 electrically behaves as an inductance in series with a few ohms resistance. Y1, together with C2 and C10, forms a circuit resonant at 1 mc.

4-12. Capacitors A3C3 and A3C5 (refer to figure 5-11), together with their respective shunt trimmers A3C4 and C11, bring the whole circuit into exact resonance at 1 mc. Inductor A2L1 shunts A3C2 to prevent oscillation on a spurious mode at 173 kc. At 1 mc the reactance of A2L1 is high and does not affect the circuit.

4-13. OSCILLATOR AMPLIFIER.

- 4-14. The crystal oscillator is followed by an isolation amplifier, A2Q2 and A2Q3, and an output amplifier and emitter follower A2Q4. The two-stage amplifier is stabilized by negative feedback from the junction of A2R16 and A2R17 through A2C9 to the emitter of A2Q2. The negative feedback stabilizes amplifier gain and raises its input impedance to minimize loading the crystal oscillator A2Q1.
- 4-15. The last stage, A2Q4, is both an amplifier and an emitter follower. An output is taken from the collector load A2L2 which is fed back to supply the automatic gain control circuit (described below). In addition, the emitter supplies the output signal from the oscillator circuit board, A2, to pin 14 of the circuit board connector.

4-16. AUTOMATIC GAIN CONTROL CIRCUIT.

- 4-17. GENERAL DESCRIPTION. In order to obtain a highly stable output frequency, it is necessary to operate the crystal at a very low and constant oscillation level. This is accomplished with a high gain amplifier following the oscillator together with a sensitive oscillator gain control system.
- 4-18. Capacitor A2C16, together with diodes A2CR1, A2CR2, and capacitors A2C1 and A2C2 constitute a voltage doubler circuit. A negative output voltage is developed across A2C2 which is proportional to the 1-mc output level at A2Q4. A2R2 and A2R3 provide fixed bias current to the base of A2Q1.
- 4-19. Resistor A2R7 (a fairly high value) is a constant current source for the emitter of A2Q1. The current flow out of A2R7 divides between the emitter of A2Q1 and the agc supply at A2C2.
- 4-20. At this point it is well to remember that the gain (beta) of a transistor is a function of the emitter current.



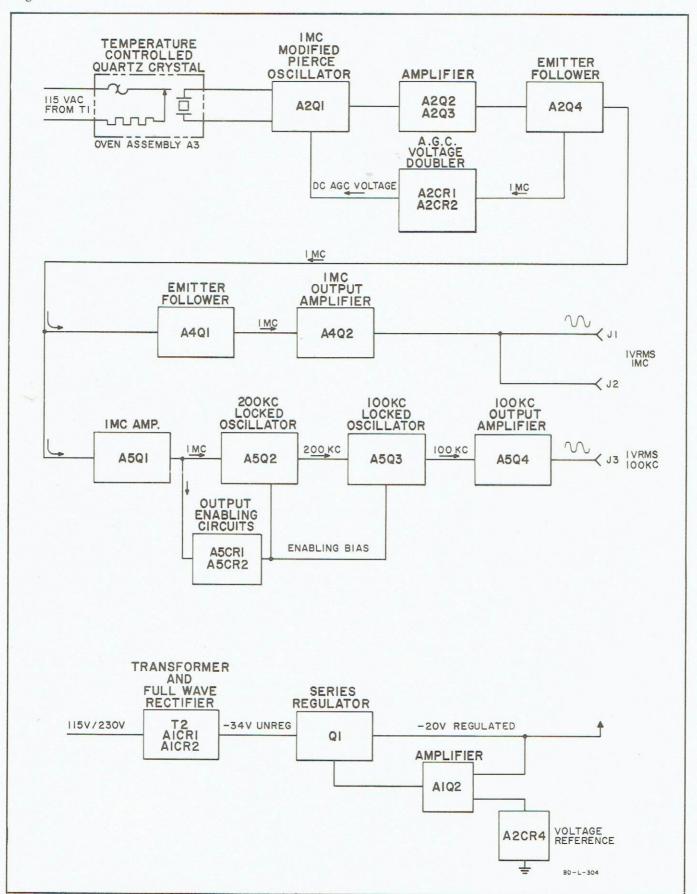


Figure 4-1. Overall Block Diagram

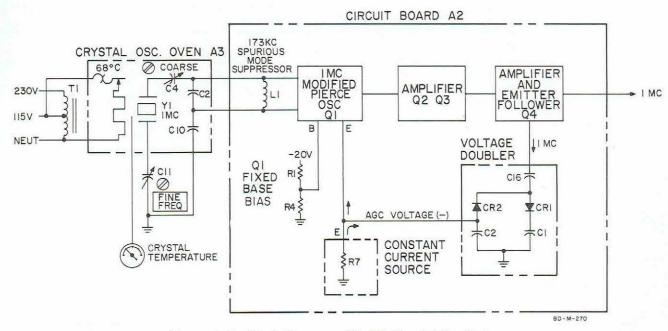


Figure 4-2. Block Diagram of 1-MC Crystal Oscillator

4-21. HOW THE AGC CIRCUIT OPERATES. Suppose that the 1-mc output level increases. The dc voltage at the junction of A2CR2 and A2C2 also increases - - in a negative direction.

4-22. Since the current out of A2R7 is constant, more of it flows toward A2C2 through A2R1 and A2R5, and less into the emitter of A2Q1. With a decrease in emitter current, the gain of A2Q1 decreases which in turn tends to return the oscillator level to the previous value. A similar action but in the reverse direction is true if oscillator level tends to decrease.

4-23. 1-MC OUTPUT AMPLIFIER.

4-24. The 1-mc output amplifier consists of transistors A4Q1 and A4Q2. Transistor A4Q1 is an emitter follower which minimizes loading effects on the crystal oscillator amplifier (A2Q4) and provides a

low impedance driving source for output amplifier A4Q2. The collector load for A4Q2 consists of A4C4, A2L1, and A4C5. These components constitute a pinetwork which lowers the transistor impedance down to approximately 17 ohms output source impedance.

4-25. 100-KC LOCKED OSCILLATOR/DIVIDER.

4-26. 100-KC LOCKED OSCILLATOR.

4-27. The 100-kc output is obtained by synchronizing two free-running oscillators from the 1-mc signal output from the crystal oscillator board assembly A2. The 1-mc signal is first amplified by A5Q1 and then applied to the base of A5Q2 which is a free-running 200-kc Colpitts oscillator. The 1-mc signal pulses lock the 200-kc oscillator frequency to the crystal oscillator derived 1 mc. In turn, the 200-kc signal at the junction of A5R13 and A5R14 is coupled to the base of A5Q3 through A5C14. A5Q3 is a free-running

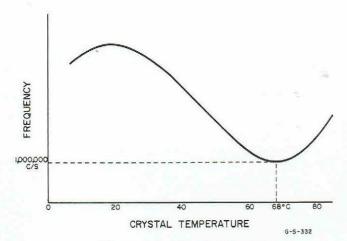


Figure 4-3. Quartz Crystal

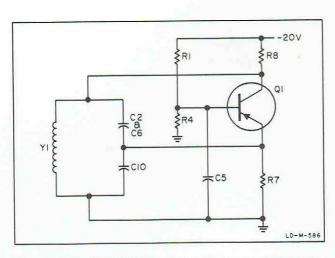


Figure 4-4. Crystal Oscillator Equivalent Circuit

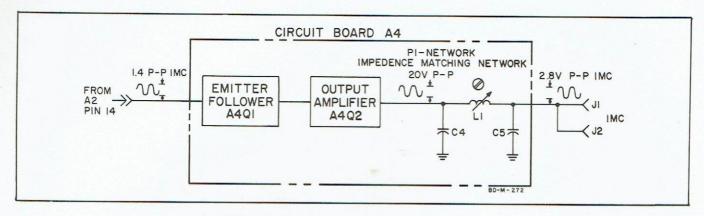


Figure 4-5. Block Diagram of 1-MC Output Amplifier

100-kc Colpitts oscillator. The 200-kc signal from A5Q2 synchronizes this oscillator so that its output is also synchronized with the 1-mc signal.

4-28. The 100-kc output at the junction of A5R22 and A5R23 is coupled to a 100-kc tuned amplifier A5Q4. The collector load is a pi-network which matches the collector load impedance to the low output impedance of 17 ohms. The pi-network also reduces any harmonic energy which might be present.

4-29. FAIL-SAFE OUTPUT CUT-OFF CIRCUIT.

4-30. The 100-kc output signal is supplied by a freerunning oscillator which is synchronized from a precision 1-mc source. If the 1-mc source should fail, an erroneous output signal of approximately 100 kc would result. To prevent this, protective circuits cut off the 100-kc putput if the 1-mc drive fails or falls below a satisfactory level.

4-31. Capacitor A5C3 and diodes A5CR2 and A5CR3 constitute a voltage doubler. With 1-mc drive present at the collector of A5Q1, a negative forward bias is developed across capacitor A5C10. This negative

forward bias is applied to A5Q2 and A5Q3 through resistors A5R12 and A5R20 respectively. This negative bias turns on transistors A5Q2 and A5Q3 so the circuits oscillate. Since the junction of A5R12 and A5R20 is returned to ground through A5R11 and A5R10, failure of the bias voltage due to loss of 1-mc drive will turn off both A5Q2 and A5Q3, preventing an erroneous 100-kc output frequency.

4-32. REGULATED POWER SUPPLY.

4-33. The regulated power supply is fairly conventional in operation. A fraction of the output voltage is sampled at A1R5. A1CR4 is a breakdown diode which maintains a constant voltage drop across itself. A1R1 is a constant current source for the base of driver transistor A1Q1. The current divides between the collector of amplifier A2Q2 and the base of A1Q2.

4-34. Driver transistor A1Q1 controls the base current in series regulator transistor Q1 which is a power transistor. If the output voltage tends to become more negative, amplifier transistor A1Q2 is turned on harder which increases its collector

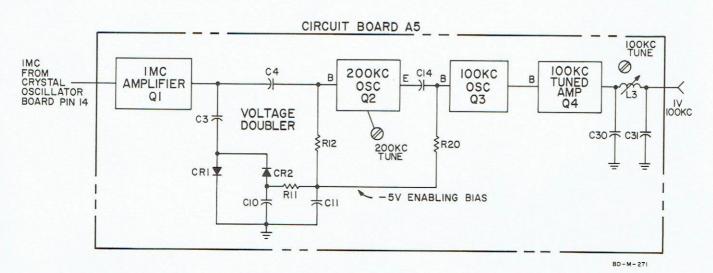


Figure 4-6. Block Diagram of 100-KC Locked Oscillator/Divider and Output

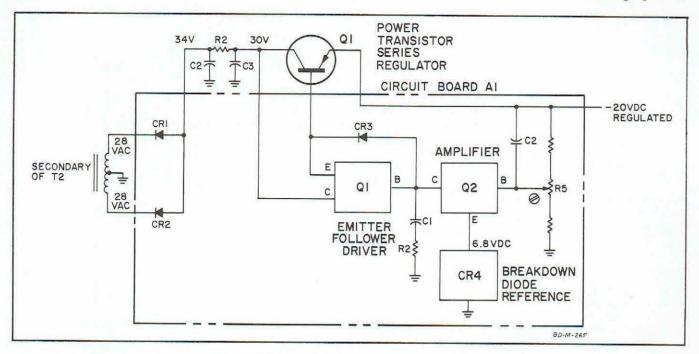


Figure 4-7. Block Diagram of Power Supply

current. Since A1R1 is a constant current source, less base current can flow in A1Q1, reducing its conduction which in turn does the same thing to Q1. The reduction in the conduction of Q1 returns the regulated output to its correct value.

4-35. Capacitor A1C2 couples ac signals directly to the base of the amplifier to lower dynamic impedance and reduce ripple. Capacitor A1C1 and A1R2 comprise a high-frequency roll off network to prevent power supply oscillation at some high frequency where the electrolytic capacitors become inductive. Diode A1CR3 is a silicon diode. Silicon diodes have

a work function of 0.6 volt which means there will be no conduction until the forward bias is 0.6 volt. Regulator transistor Q1 is a germanium type. The normal base current is approximately 1 ma. Under extremely high temperature conditions, the ICBO leakage current of Q1 can be as high as 2 ma. Since leakage current is in the opposite direction of normal base current, driver transistor A1Q1 would be reverse-biased and cut off. Under this condition, there would be no regulation. Diode A1CR3, under these conditions, becomes conducting and connects the base of Q1 effectively to collector of A1Q2 which maintains regulation even though A1Q1 is effectively out of the circuit.

Table 5-1. Recommended Test Equipment

Instrument Type	Required Characteristics	Recommended Instrument
DC Electronic Multimeter	Range: 0.1 volt to 100 volts full scale Accuracy: ±1%	® Model 412A
AC Electronic Voltmeter	Range: 0.001 volt to 300 volts full scale Accuracy: $\pm 1\%$	₩ Model 400H
Dual Trace Oscilloscope	Frequency Response: dc to 10 mc or more Sensitivity: 50 mv/cm maximum	® Models 175A/1750A
Divider Probe	10-megohm, 10:1 division ratio	₱ Model AC-21A
Autotransformer	Continuously adjustable; equipped with monitor voltmeter accurate within 1 volt over range 100 to 130 volts	General Radio Type W10MT3A
Frequency Comparator	100-kc and 1-mc inputs; capable of resolving 1 part in 10 ¹¹ . Chart Recorder to record difference frequency	Montronics Model 100 Comparator and Model 100A Discriminator and Chart Recorder
Reference Frequency Standard	Output: 1 mc Short Time Stability: 1 part in 10 ¹⁰	⊕ Model 104A Quartz Oscillator
Electronic Counter	Frequency and Period Measurements: up to 1 mc	⊕ Model 523D
Audio Oscillator	Stable output frequency over range of 390 to 610 cps	₱ Model 200CD
Communications Receiver	Tunable to 10, 15, and 20 mc; equipped with signal strength meter	Specific Products Model SR-7

SPECIAL TOOLS

Oscillator Frequency Adjusting Tool. Polystyrene shaft 1/4-inch diameter.

Overall length 5 inches. Equipped with 1/8-inch wide exposed metal blade. General Cement #5003 (cut handle to make overall length 5 inches).

(Stock Number 8730-0013)

Ferrite Core Adjusting Tool. Non-metallic.
.075-inch hexagon tip (#8 allen size) Walsco #2547

3/8-inch x 5/16-inch Open-End Wrench. 3 x 3/4 inch long

SECTION V MAINTENANCE

5-1. GENERAL INFORMATION.

5-2. This section contains instructions for trouble localization, repair, calibration and final testing. The test instruments listed in table 5-1, or their equivalent, are recommended for troubleshooting and adjustment. Calibration is also considered a part of Section II, Operation, because of the nature of the instrument. Figure 3-4 shows equipment and setup required. Paragraphs 3-11 through 3-17 describe the technique most generally useful. This procedure will not prove the stability of the instrument, however.

5-3. GENERAL MAINTENANCE PRECAUTIONS.

5-4. ACCIDENTAL SHORT CIRCUITS. The Model 101A has fairly high density construction. You can easily cause instantaneous failure of several tran-

sistors if adjacent leads or terminals are momentarily short-circuited. BE CAREFUL. A good way to minimize this possibility is to make a tiny sharp-pointed prod out of 20-gage solid insulated wire and attach it to a standard voltmeter or oscilloscope probe. Experience has shown that failure to do this is very likely to result in an accidental momentary short circuit with disasterous results.

5-5. REMOVING INDIVIDUAL CIRCUIT BOARDS. Always turn off power for at least 30 seconds before disturbing etched circuit boards. This gives the power supply time to discharge.

5-6. PLUG-IN EXTENDER. Never attempt to work on etched circuit boards when they are in place. You can easily cause a short circuit. Always use the plug-

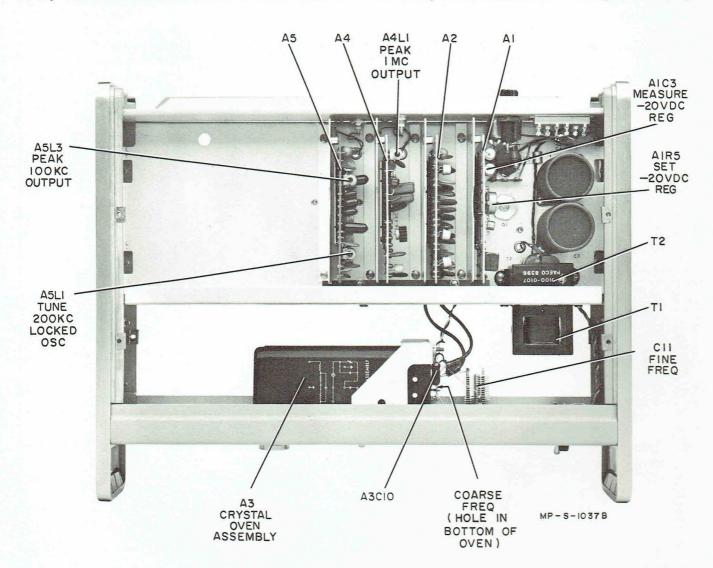


Figure 5-1. Top Internal View Showing Adjustments and Major Components Locations

in extender furnished with the instrument. The extender can short out on the metal shield if horizontal pressure is applied. To prevent this, a strip of plastic electrical tape should be wrapped around the extender. The position should be located so that when the extender is installed in one of the connectors, the tape will prevent a short circuit if the extender is pressed against the adajcent metal shield.

5-7. ACCESS TO CIRCUITRY

5-8. Access to the circuitry is obtained by removing four phillips flat-head screws from the top and bottom plates. Slide top and bottom plates toward the rear and lift off.

5-9. TEST EQUIPMENT.

5-10. Table 5-1 lists the test equipment needed to troubleshoot and repair this instrument. Required equipment for calibration with a broadcast frequency standard such as WWV is also listed in section III, figure 3-4.

5-11. TROUBLE LOCALIZATION.

5-12. IDENTIFICATION OF GENERAL CIRCUIT AREA. Trouble in the instrument can be quickly sectionalized by simple signal tracing techniques. This can best be done by using a 10-mc oscilloscope

equipped with a 10:1 high impedance divider probe. The presence or absence of signals of the proper amplitude on the mounting connector terminal strip will quickly localize the trouble. (See figures 5-1 and 5-2.)

5-13. PROCEDURE. Check for 1 volt, 1 mc at rear output jack J1. If present, oscillator and 1-mc amplifier sections are normal. If not, check for 1 volt, 1 mc at pin 14 of A2. If present, trouble is in 1-mc output amplifier. If not, trouble is in crystal oscillator section. If 1-mc output is normal but 100-kc output at rear panel connector J3 is low or missing, trouble is in the locked oscillator-divider section.

5-14. CHECKING THE -20 VOLT REGULATED POWER SUPPLY.

5-15. DC REGULATION. The power supply can be quickly checked for correct operation by determining dc regulation versus line voltage change and measuring the ac ripple voltage present on the output bus. Connect instrument to a variable transformer and measure output voltage at top end of capacitor C3 on power supply board A1. Use an accurate meter such as an model 412A. The voltage should be -20 volts with respect to the chassis. Changing input voltage over the range of 103 to 127 volts should produce less than approximately 0.25-volt change.

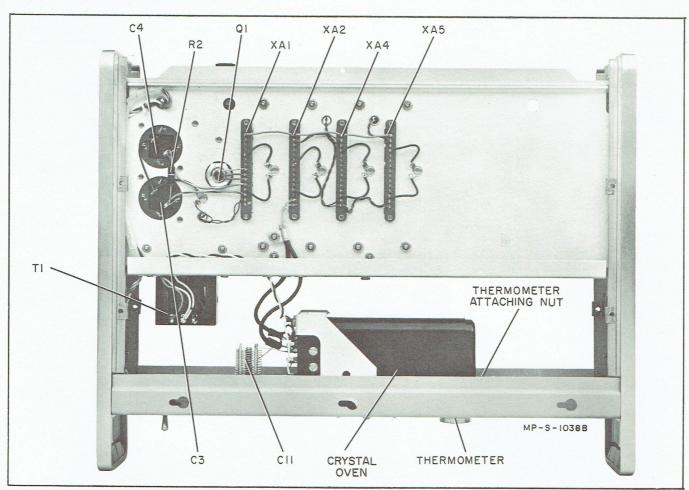


Figure 5-2. Bottom Internal View Showing Component Locations

5-16. AC RIPPLE. Connect an ac electronic voltmeter to top of C3. Use a twisted pair or a shielded input lead. The ripple voltage should be less than 0.5 millivolt for any supply voltage over the range of 103 to 127 volts.

5-17. POSSIBLE POWER SUPPLY TROUBLES.

5-18. Table 5-2 lists some troubles in the power supply and their possible causes.

5-19. POSSIBLE CRYSTAL OSCILLATOR TROUBLES.

5-20. Table 5-3 lists some troubles in the oscillator circuitry and their possible causes.

5-21. POSSIBLE LOCKED OSCILLATOR/DIVIDER TROUBLES.

5-22. Table 5-4 lists some troubles in the 100-kc divider circuitry and their possible causes.

Table 5-2. Power Supply Troubleshooting Chart

Symptom	Possible Cause	Remedy
Output approxi- imately 6 volts	One or more transistors defective in power supply (typically caused by accidental short circuit between adjacent terminals on output terminals)	Check transistors on a Tektronix curve tracer or other good transis- tor checker.
Loss of regula- tion under high ambient temper- ature conditions	Power transistor Q1 too hot caused by poor thermal conductivity to chassis	Use silicon grease on both sides of mica insulating washer and tighten mounting nut securely.
	Diode CR3 defective	Replace with correct silicon unit. Note: this component is only effective under extreme heat environments. It may be defective and operation will be normal at normal room temperatures

Table 5-3. Crystal Oscillator-Amplifier Troubleshooting Chart

Symptom	Possible Cause	Remedy
No output, low output, distorted output	Defective transistor	Check for proper signal levels at collector of each transistor on etched board A2. Loss of signal identifies defective stage. DC voltages should be checked against typical values shown on schematic diagrams.
Output frequency not stable. High short time drift.	Oven thermostat defective	Replace oven, crystal, and thermometer assembly

Table 5-4. Locked Oscillator Troubleshooting Chart

Symptom	Possible Cause	Remedy
No 100-ke output	Defective A5Q3 or A5Q4 Insufficient 1-mc drive to A5Q1	Check dc voltages Check waveshape and amplitude
	Failure of enabling bias	Check for -5 volts at A5C10
Output frequency unstable. Lissajous pattern between 1-mc and 100-kc outputs not normal	L1 misadjusted	Check for stable locked oscillator operation by feeding 1 mc from J1 to horizontal input of an oscilloscope and observe Lissajous pattern with signal at collector of A5Q2 (5:1) and A5Q3 (10:1) Adjust L1
Low output with J3 termi- nated by 50-ohm load	A5L3 mistuned A5Q4 defective	Check for correct dc voltages Adjust L3 Replace A5Q4

5-23. REPAIR TECHNIQUES.

5-24. REPAIRING ETCHED CIRCUIT BOARDS.

5-25. The etched circuit boards in this instrument are of the "plated through hole" variety. (Some instruments have eyelet type boards). The correct procedures must be used to replace parts or the boards will be damaged. This will result in poor reliability.

5-26. Use a small soldering iron. Excessive heat will lift the foil off the board. Always use a miniature iron (under 50 watts) equipped with a small, freshly tinned tip.

5-27. Clean hole with a soft wood object. After removing a component, clean hole with wood object such as a toothpick or a sharpened wood match.

CAUTION

DO NOT USE AN AWL OR METAL PICK. To do so will damage plating in the hole and will result in an intermittent or no connection joint. Careful workmanship will result in a reliable repair.

5-28. <u>Use a good solder</u>. When installing a new part always use best quality solder and a clean soldering iron tip. The optimum alloy is 63/37. The solder must not have an excessive amount of flux. The factory uses ALPHA 0.050" diameter 63/37 alloy, type CG wire solder which contains energized rosin flux. ERSIN 5-core 364 flux 60/40 solder is also satisfactory.

5-29. REPLACING POWER TRANSISTOR Q1.

5-30. Power transistor Q1 (in the regulated power supply section) is furnished mounted in a stud bolt assembly. The assembly is operated at about -34 volts with respect to the chassis and therefore most be carefully insulated electrically, but not thermally, from the chassis. A mica washer is used on top side of chassis to insulate stud mounting assembly and a fiber bushing is used on bottom side to center assembly

in mounting hole and insulate attaching nut. When replacing power transistor, it is desirable to coat both sides of mica washer and fiber bushing washer with Dow-Corning No.5 compound silicone grease. This grease can reduce thermal resistance by a factor of 4 or 5. This can materially increase transistor life -- especially where high ambient temperature exist. Always tighten nut securely to insure best possible heat transfer. (See figure 5-3.)

5-31. REMOVING CRYSTAL OVEN ASSEMBLY.

5-32. To remove crystal oven assembly, proceed as follows:

a. Make a detailed sketch of terminals and attaching wires. Note that the three in-line lug terminals associated with the heater circuit are located at the bottom. Be sure to identify wire colors and address of each wire. Bare ground jumpers and bare wires to trimmer must be connected a certain way to avoid ground loop problems.

b. Remove three #6 x 3/8 in, SS round head screws with 7/32 in, flat washers in center area of front panel. Note: The screw on the right side nearest the FINE FREQ trimmer capacitor is attached with a #6 nut with captive lockwasher.

c. Carefully slide oven assembly toward rear on the thermometer stem to gain access to thermometer attaching nut.

d. Using a small 3/8 in. open end wrench, remove 3/8 in. nut and flat washer attaching thermometer to panel.

e. Carefully unsolder all wires from oven terminals and remove oven.

f. Remove four $\#6 \times 1/2$ in. SS binding head screws from oven base.

g. Remove two #8 nuts with captive lockwashers. Note that ground lug next to the panel also has an outside lockwasher under it.

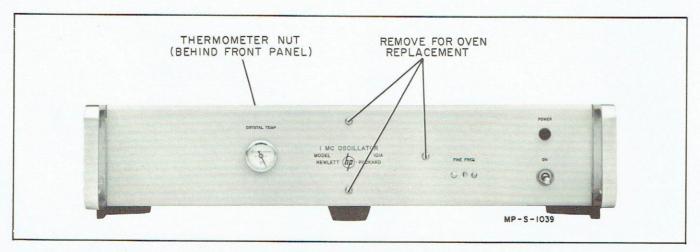


Figure 5-3. Front View Showing Oven Attaching Screws

- h. Remove oven mounting bracket. Save bracket and all attaching parts except four $\#6 \times 1/2$ in, binding head screws which should be reinstalled in oven base to hold it together for reshipment.
- i. Carefully pack oven assembly and thermometer in a strong box which is at least $12 \overline{\text{in. on a side.}}$ Be certain to use sufficient packing material. Return to the Hewlett-Packard Company for credit.

5-33. INSTALLING A NEW CRYSTAL OVEN ASSEMBLY.

- 5-34. To install a new crystal oven assembly, proceed as follows:
- a. Remove four #6 base attaching screws and install oven assembly in mounting bracket with the three lug terminal for the 115-volt supply on the bottom.
- b. Reinstall four #6 x 1/2 in, long SS binding head screws with captive lockwashers in oven base.
- c. Install a #8 nut with captive lockwasher on rear #8 stud screw.
- d. Install: (1) outside lockwasher, (2) soldering lug, and (3) #8 nut with captive lockwasher, in that order, on the oven #8 stud screw next to front panel.
- e. Attach all bare jumper wires, insulated wires, and cables according to the sketch previously made. If a question arises, the power supply schematic diagram (figure 5-10) includes a pictorial insert which shows the connections in a semi-schematic form.
- f. Install new crystal oven thermometer furnished with replacement oven. The center mark should be on top. The thermometer stem should be threaded through the large (15/16 in.) flat washer, 1/4 in. attaching nut and into oven hole. Start thermometer nut on the threads but do not tighten yet.
- g. Start the #6 x 3/8 in. SS round head screws with 7/32 in. flat washers in oven mounting bracket holes at center of panel. Do not fully install yet.
- h. With oven assembly still loose but attached, line up thermometer in its mounting hole and tighten its attaching nut. Use a short 3/8 in. open end wrench. Hold outside case of the thermometer to maintain correct position (center mark in green zone on top).
- i. Install third #6 round head screw and flat washer through front panel. Use a #6 nut with a captive lockwasher on back side. The nut can be held in place with long-noise pliers while threads are starred.
 - j. Tighten all three screws on front panel.
- k. Connect instrument to a source of 115 to 230 volts and turn on.
- m. Check that 1-mc voltage at board connector A2 pin 1 is 32 to 36 mv rms. Use twisted pair test leads and @ Model 400H AC VTVM. If too high or too low, change value of pad resistor A2-R2A (across A2-R2).

Caution: Excessive crystal drive level can damage crystal if allowed to continue.

n. Allow instrument to warm up for two hours. The thermometer should be very close to mark at center of green zone. Follow procedure for crystal oscillator calibration (paragraph 5-50).

5-35. ADJUSTMENT AND CALIBRATION.

5-36. MAINTENANCE SCHEDULE.

5-37. The adjustments other than frequency calibration in this instrument should not need attention unless parts are changed. Frequency recalibration is necessary at periodic intervals if a specified level of performance is to be obtained. Since maximum drift rate is specified, it is possible to determine a recalibration schedule which will maintain the degree of accuracy desired. The actual drift rate is better than specified and generally improves with age, so any schedule based on published specifications will be conservative.

5-38. SUGGESTED CALIBRATION INTERVAL.

5-39. Since the specified drift rate is 5 parts in 10⁸ per week, in two weeks the drift will be 1 part in 10⁷. If this level of accuracy is acceptable, a good schedule would be to check and reset frequency every 30 days. When resetting, the frequency should be adjusted 1 part in 10⁷ low. In four weeks it will have drifted up 2 parts in 10⁷ and thus will be 1 part in 10⁷ high. By keeping accurate records as to the actual performance of the oscillator over a period of months, you can modify this suggested program to obtain higher overall accuracy. REMEMBER - THIS OSCILLATOR IS A PRECISION DEVICE. THE ACCURACY OF THE OUTPUT WILL BE NO BETTER THAN THE PRECISION WITH WHICH IT IS CALIBRATED AND MAINTAINED.

5-40. COMPLETE ADJUSTMENT PROCEDURE.

5-41. This procedure should be used only after complete overhaul. Performing the following adjustments is not normally necessary and will destroy oscillator calibration. If this is done, previous records lose significance since the measured frequency will be due to adjustment changes and not crystal aging alone.

5-42. ADJUSTING THE REGULATED POWER SUPPLY.

- 5-43. To set output voltage of the regulated power supply, proceed as follows:
- a. Connect the Model 101A to an adjustable transformer. Set output to 115 volts ac.
- b. Connect a high accuracy dc voltmeter such as \$\phi\$ Model 412A between chassis and top of capacitor A1C3 on regulator etched board.
- c. Set output voltage to exactly -20 volts using potentiometer A1R5.

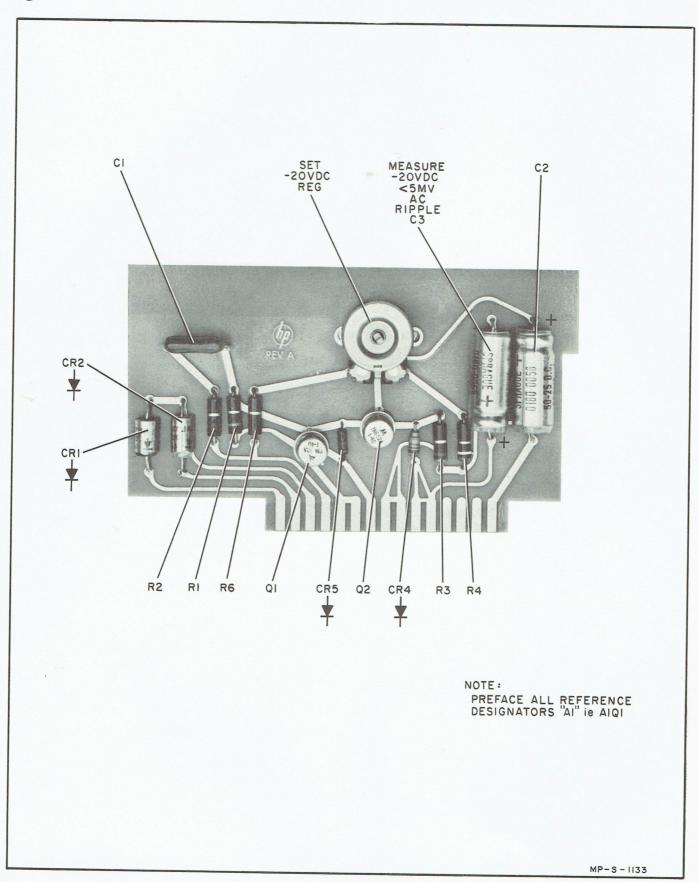


Figure 5-4. Power Supply Circuit Board Al Parts Locations

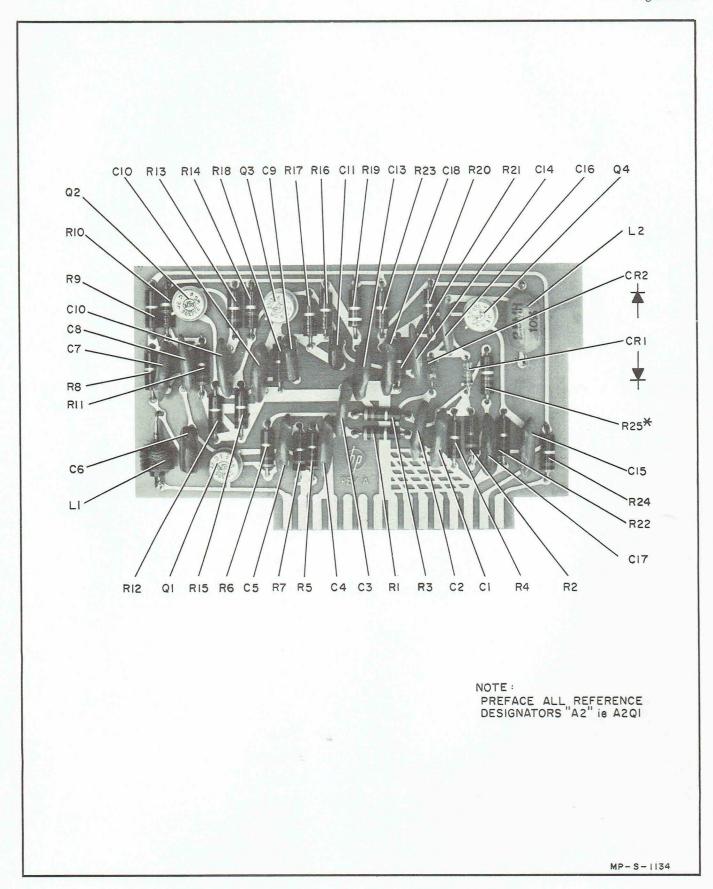


Figure 5-5. Crystal Oscillator Circuit Board A2 Parts Locations

01373-1

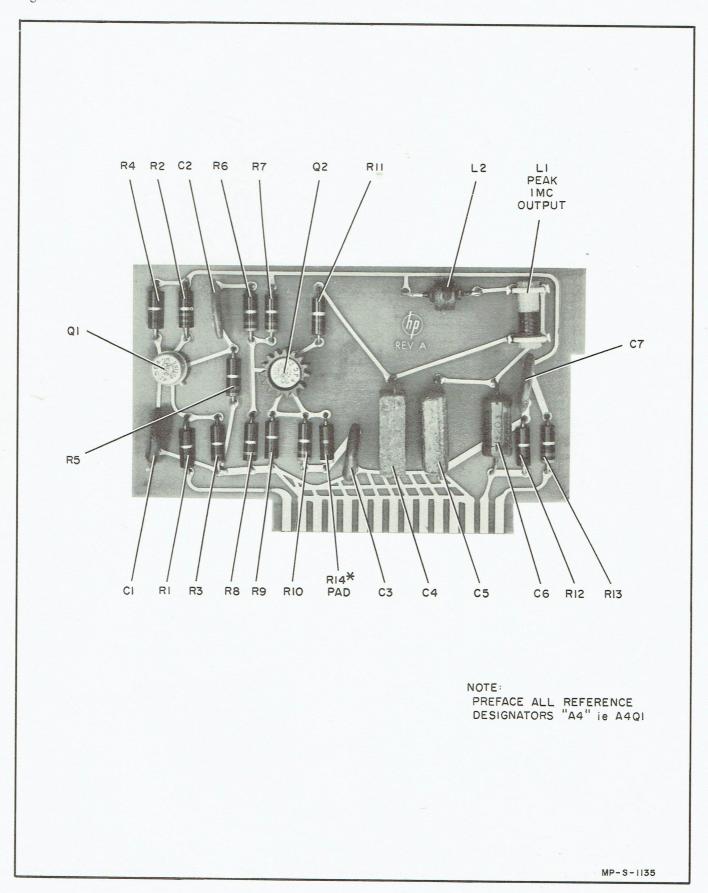


Figure 5-6. 1-MC Output Amplifier Circuit Board A4 Parts Locations

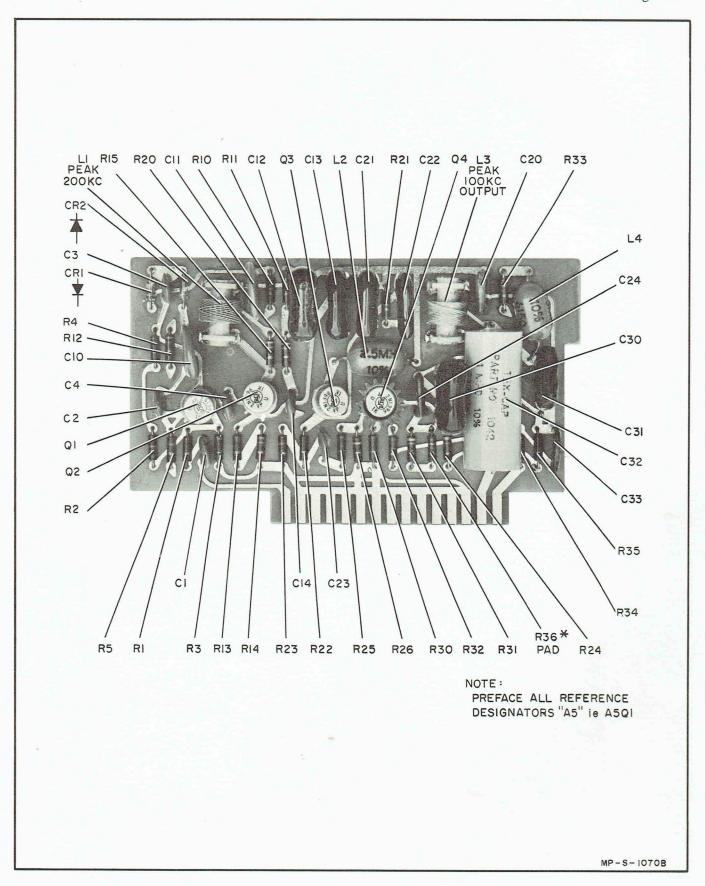


Figure 5-7. 100-KC Locked Oscillator/Divider Circuit Board A5 Parts Locations

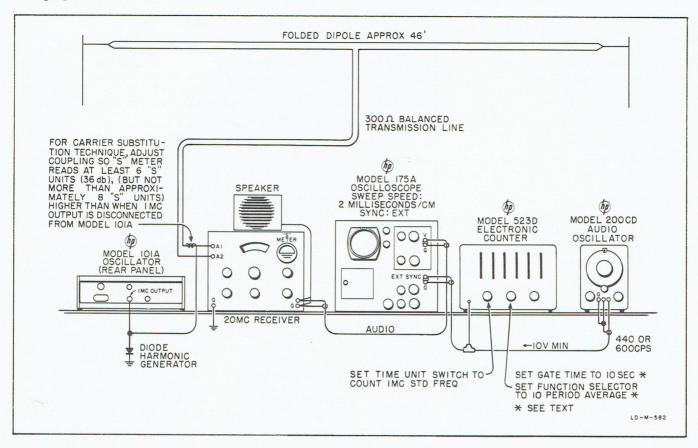


Figure 5-8. Carrier Substitution Frequency Check Test Equipment Setup

- 5-44. DC REGULATION CHECK. Check power supply regulation by varying the supply voltage over the range of 103 to 127 volts ac. The regulated dc output voltage should not change more than approximately 0.25 volt.
- 5-45. AC RIPPLE CHECK. Measure ac ripple voltage from A1C3 to ground using a \$\overline{\pi}\$ Model 400H AC VTVM. The ripple voltage should be less than 0.5 millivolt for any line voltage between 103 and 127 volts. Note: The ripple voltage will be higher if the board is mounted on an extender. The above values apply when the board is installed in the instrument in the normal way.

5-46. ADJUSTING THE 1-MC OUTPUT TUNING.

- 5-47. To properly adjust the 1-mc output amplifier, proceed as follows:
- a. Terminate 1-mc OUTPUT jack J1 with a 50-ohm resistive load.
- b. Connect p Model 400H AC VTVM or an AC-21A Divider Probe and 10-mc oscilloscope across output (use J2).
- c. Adjust A4L1 for maximum output. Maximum output should exceed 1 volt rms. Note: Be sure to use a non-metallic tool to avoid false adjustment of A4L1.

5-48. ADJUSTING THE 100-KC LOCKED OSCILLA-TOR/DIVIDER AND OUTPUT CIRCUITS.

- 5-49. To adjust locked oscillator/divider circuits, proceed as follows:
- a. Connect 1-mc OUTPUT jack J2 to the vertical input of an oscilloscope.
- b. Connect 100-kc OUTPUT jack J3 to the horizontal input of oscilloscope.
 - c. Terminate J3 with a 50-ohm resistive load.
 - d. Adjust A5L1 to obtain a 10:1 Lissajous pattern.
- e. Rotate L1 tuning slug clockwise until pattern becomes unstable and note aligning tool position.
- f. Rotate tuning slug counterclockwise until pattern becomes unstable and note aligning tool position.
- g. Rotate tuning slug to mid-position of the range. This setting gives maximum range of stability of 200-kc locked oscillator/divider stage.
- h. Adjust inductor A5L3 for maximum width of oscilloscope pattern (maximum 100-kc output). Maximum output should be at least 2.8 volts peak-to-peak into 50-ohm load.

5-50. ADJUSTING CRYSTAL OSCILLATOR FREQUENCY.

5-51. GENERAL. Proper setting of oscillator frequency requires a reference frequency which is known to be accurate within 1 part in 10⁹ or better. The short time stability of the reference should also be approximately 1 part in 10⁹. Otherwise, no faith can be assumed in the accuracy of the calibration process. While a local standard with known performance is preferred, probably the arrangement shown in figure 5-8 is more readily available.

Note

The simple process of zero-beating a harmonic of the Model 101A with a standard frequency broadcast station such as WWV will not guarantee rated accuracy. The error in the signal received from WWV (or other high frequency standard) under poor conditions may be as much as 1 part in 10^7 on a short time basis. Fortunately, it is possible to eliminate this error by more sophisticated techniques and recover the original transmitted accuracy.

5-52. Initial Adjustment. The front panel trimmer capacitor should first be adjusted for half capacity and all calibration adjustments made with a non-metallic tool (see table 5-1) inserted into the oven Coarse Frequency trimmer access hole. This step will allow maximum operator range of adjustment after initial shop calibration.

5-53. <u>Initial Warmup.</u> The instrument should be operated continuously for at least two hours before attempting a precise calibration. The associated test equipment should also be operated during this time to insure best stability.

5-54. The detailed procedures for calibration are covered under instrument operation in paragraphs 3-9 through 3-25. For this reason, they are not repeated here.

5-55. FINAL TEST PROCEDURE.

5-56. The final test procedure is designed to verify the proper operation of the instrument by checking the most vital specifications. The procedure involves checking the output voltage level, distortion, and short and long-term frequency stability. All tests are performed with the instrument in its case. Allow two hours warmup before commencing tests.

5-57. PROCEDURE.

a. OVEN TEMPERATURE. Verify that OVEN TEMP indicator is at mark in green zone.

b. OUTPUT VOLTAGE AND DISTORTION. Terminate 1-mc OUTPUT jack on the instrument with a 50-ohm non-inductive load resistor and observe the amplitude and purity of the signal on a laboratory type oscilloscope with at least 10-mc bandwidth. Specifications: Amplitude at least 2.8 volts peak-topeak (1-volt rms); Distortion: none observable on oscilloscope.

c. Terminate 100-kc OUTPUT jack on instrument with a 50-ohm non-inductive resistor and repeat a and b. Note: Tests have been made that indicate a trained observer will begin to notice distortion in a sine wave which has 4% distortion.

5-58. SHORT-TERM FREQUENCY STABILITY.

5-59. This test verifies that the short time variation in output frequency is less than 3 parts in 108. The short-term stability of the oscillator is mainly affected by variations in crystal temperature caused by the cycling of the oven thermostat. Short-term variations can be excessive if the thermostat is sticky and results in greater than normal temperature variation. The variations are small enough that the only easy way to measure them is with a frequency multiplier system which multiplies the 1 MC OUTPUT frequency by 1000 times so that variations are easily measured. A simple frequency multiplier system could be used except that the final frequency would be too high. A more sophisticated multiplying and heterodyning/dividing system will magnify the instability yet will maintain the operating frequencies at a maximum of 1 mc. The Montronics Model 100 Frequency Comparator operates in this way and is recommended for this test. Figure 5-9 shows a suggested test setup. By proper range selection on the frequency comparator, the frequency variation from the reference standard can be directly read on the chart recorder. The test should be run with input voltage adjusted at 102, 115 and 127 volts ac. Allow 10 minutes of operation at each voltage. The overall change in frequency must be less than 3 parts in 108.

5-60. LONG-TERM FREQUENCY STABILITY.

5-61. Long-term stability can only be determined by keeping a permanent record of observed frequency which extends for a month or more. The equipment used to check short-term stability also will display long term variation with respect to the reference standard. Since this is not too practical, a more desirable method is to accurately measure oscillator frequency at convenient intervals and plot the results. Careful measurements and record keeping will enable you to determine a precise value for the drift rate of the oscillator. The technique is discussed in paragraph 3-15 (see figure 3-2).

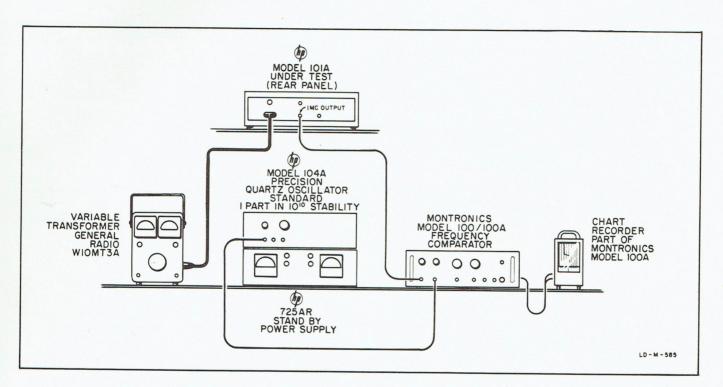


Figure 5-9. Short Term Stability Check Test Equipment Setup

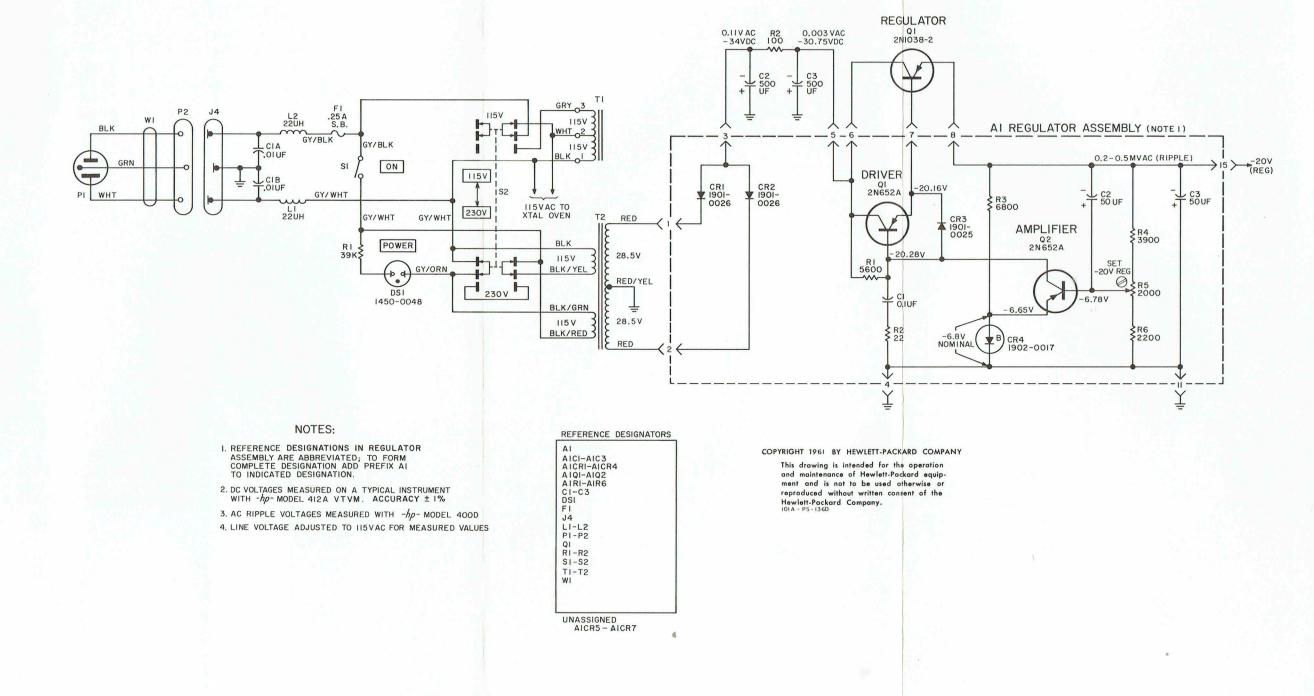


Figure 5-10. Regulated Power Supply

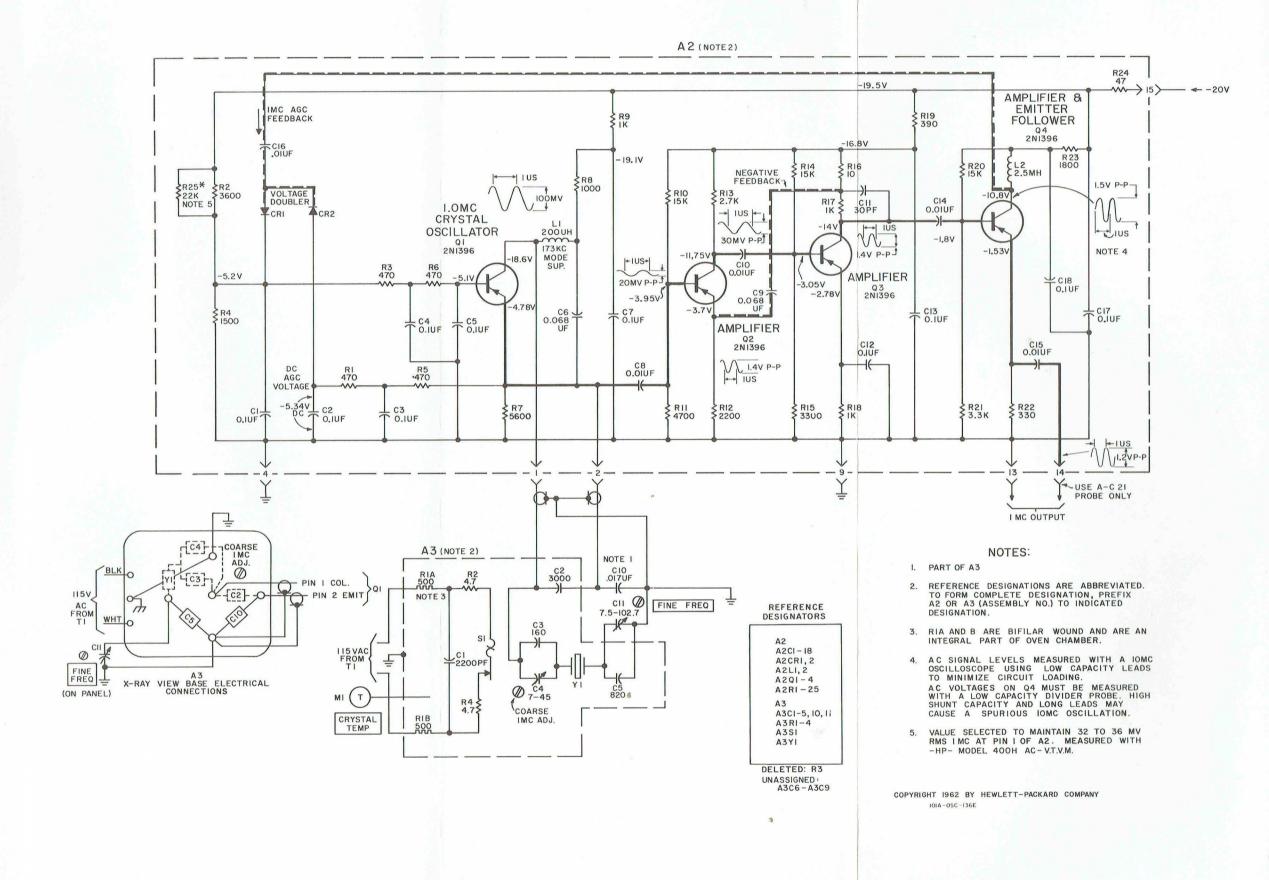


Figure 5-11. 1-MC Crystal Oscillator

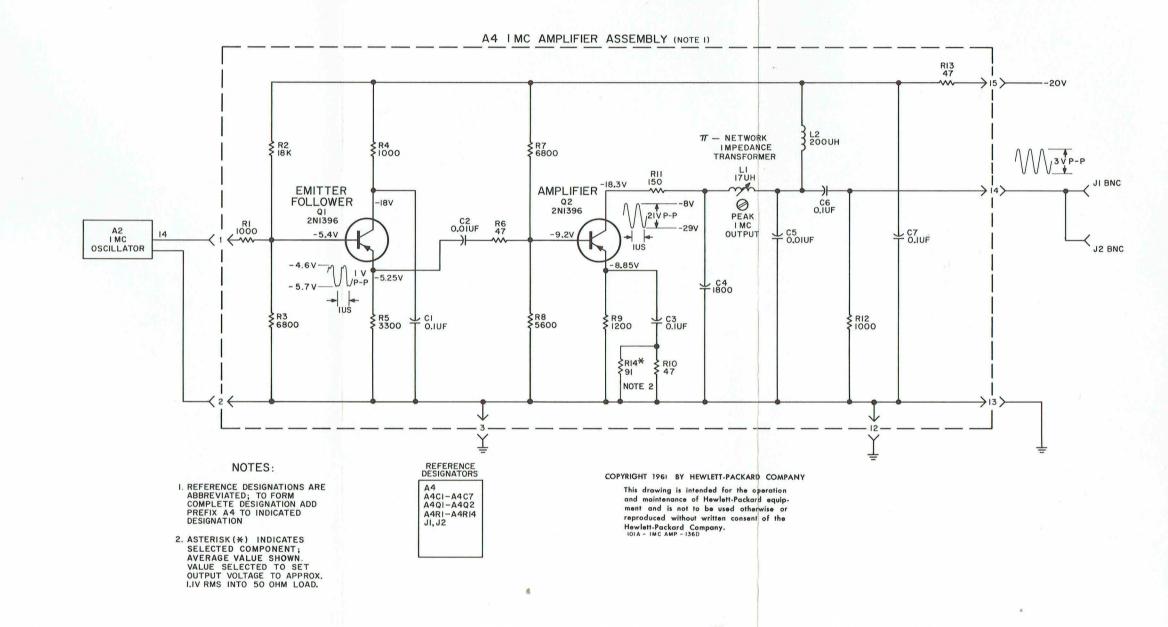


Figure 5-12. 1-MC Output Amplifier

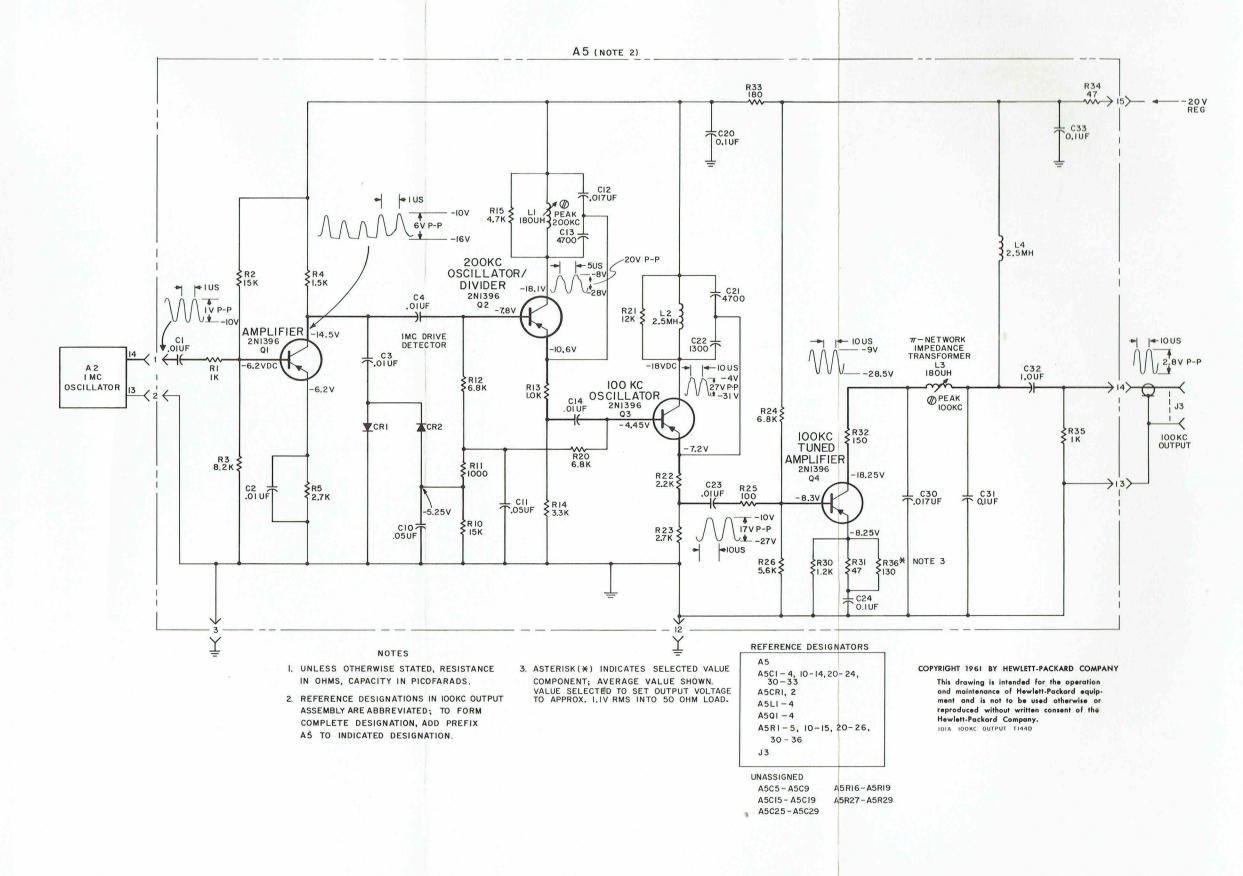


Figure 5-13. 100-KC Locked Oscillator/Divider and Output

SECTION VI REPLACEABLE PARTS

6-1. INTRODUCTION.

- 6-2. This section contains information for ordering replacement parts. Table 6-1 lists parts in alphanumerical order of their reference designators and indicates the description and \$\overline{\phi}\$ stock number of each part, together with any applicable notes. Table 6-2 lists parts in alphanumerical order of their \$\overline{\phi}\$ stock numbers and provides the following information on each part:
- a. Description of the part (see list of abbreviations below).
- b. Typical manufacturer of the part in a five-digit code; see list of manufacturers in appendix.
 - c. Manufacturer's stock number.
 - d. Total quantity used in the instrument (TQ column).
- e. Recommended spare part quantity for complete maintenance during one year of isolated service (RS column).
- 6-3. Miscellaneous parts not indexed in table 6-1 are listed at the end of table 6-2.

6-4. ORDERING INFORMATION.

6-5. To order a replacement part, address order or inquiry either to your authorized Hewlett-Packard sales representative or to

CUSTOMERS SERVICE Hewlett-Packard Company 395 Page Mill Road Palo Alto, California

or, in Western Europe, to

Hewlett-Packard S.A. 54-54bis Route des Acacias Geneva, Switzerland

- 6-6. Specify the following information for each part:
 - a. Model and complete serial number of instrument.
 - b. Hewlett-Packard stock number.
 - c. Circuit reference designator.
 - d. Description.
- 6-7. To order a part not listed in tables 6-1 and 6-2, give a complete description of the part and include its function and location.

REFERENCE DESIGNATORS

		ILEI LILLINGE	DESIGNATION	
A B C CR DL DS E	= assembly = motor = capacitor = diode = delay line = device signaling (lamp) = misc electronic part	F = fuse FL = filter J = jack K = relay L = inductor M = meter MP = mechanical part	<pre>P</pre>	V = vacuum tube, neon bulb, photocell, etc. W = cable X = socket XF = fuseholder XDS = lampholder Z = network
		ABBREY	VIATIONS	
a bp	= amperes = bandpass = backward wave	elect = electrolytic encap= encapsulated	mtg = mounting my = mylar	rot = rotary rms = root-mean-square rmo = rack mount only
DWC	oscillator	f = farads fxd = fixed	NC = normally closed Ne = neon	s-b = slow-blow Se = selenium
c cer cm coe	= carbon = ceramic = cabinet mount only f = coefficient	Ge = germanium grd = ground (ed)	NO = normally open NPO = negative positive zero (zero temperature coefficient)	<pre>sect = section(s) Si = silicon sil = silver sl = slide</pre>
con	n = common np = composition n = connection	h = henries Hg = mercury	nsr = not separately replaceable	td = time delay TiO ₂ = titanium dioxide
crt	= cathode-ray tube	impg = impregnated incd = incandescent	obd = order by de- scription	tog = toggle tol = tolerance
dep	= deposited	ins = insulation (ed)	p = peak	trim = trimmer
EL	meeting Electronic	K = kilo = 1000	pc = printed circuit board	twt = traveling wave tube var = variable
	Industries' Associa- tion standards will	lin = linear taper log = logarithmic taper	pf = picofarads = 10-12 farads	w/ = with W = watts
	normally result in instrument operating within specifications;	m = milli = 10 ⁻³ M = megohms	pp = peak-to-peak piv = peak inverse voltage	ww = wirewound w/o = without
01194-4	tubes and transistors selected for best performance will be supplied if ordered	ma = milliamperes μ = micro = 10 ⁻⁶ minat = miniature mfgl = metal film on glass	<pre>pos = position(s) poly = polystyrene pot = potentiometer</pre>	* = optimum value selected at factory, average value shown (part may
10	by 🖗 stock numbers.	mfr = manufacturer	rect = rectifier	be omitted)

Table 6-1. Reference Designation Index

Circuit Reference	® Stock No.	Description #	Note
A1	101A-65A	Assy, power supply board:	
111	20211 0011	(includes all components listed under A1 prefix)	
		(merades arr components fisted under Ar prefix)	
A1C1	0170-0085	C: fxd, my, 0.1 μ f ±20%, 50 vdew	
A1C2, A1C3	0180-0058	C: fxd, elect, 50 \(\mu f \) -10\% +100\%, 25 vdcw	
A1CR1, A1CR2	1901-0026	Diode, Si: 0.75A, PIV	
A1CR3	1901-0025	Diode, Si: 50 ma @ +1V, 100 PIV	
A1CR4	1902-0017	Diode, Si: breakdown, 6.8 V, ±10%	
A1Q1, A1Q2	1850-0054	Transistor: 2N652A	
A1R1	0687-5621	R: fxd, comp, 5.6K ohms ±10%, 1/2 W	
A1R2	0687-2201	R: fxd, comp, 22 ohms ±10%, 1/2 W	
A1R3	0687-6821	R: fxd, comp, 6.8K ohms ±10%, 1/2 W	
A1R4	0687-3921	R: fxd, comp, 3.9K ohms ±10%, 1/2 W	
A1R5	2100-0090	R: var, comp, lin, 2K ohms $\pm 30\%$, $1/2$ W	
		7, 2, 2, 2, 2, 2, 2, 2, 2, 2, 2, 2, 2, 2,	
A1R6	0687-2221	R: fxd, comp, 2.2K ohms $\pm 10\%$, $1/2$ W	
A2	1 0 1A-65B	Assy, AGC Osc. board:	
		(includes all components listed under A2 prefix)	
A2C1 - A2C5	0150-0084	C: fxd, cer, 0.1 μ f +80% -20%, 50 vdcw	
A2C6	0170-0084	C: fxd, my, $0.068 \mu f \pm 20\%$, 50 vdcw	
A2C7	0150-0084	C: fxd, cer, $0.1 \mu f + 80\% - 20\%$, 50 vdcw	
A2C8	0150-0098	C: fxd, cer, 0.01 μ f ±20%, 100 vdcw	
A2C9	0170-0084	C: fxd, my, 0.068 μ f ±20%, 50 vdcw	
A2C10	0150-0098	C: fxd, cer, 0.01 μ f ±20%, 100 vdcw	
A2C11	0140-0203	C: fxd, mica, 30 pf ±5%, 500 vdew	
A2C12, A2C13	0150-0084	C: fxd, cer, $0.1 \mu f + 80\% - 20\%$, 50 vdcw	
A2C14 - A2C16	0150-0098	C: fxd, cer, 0.01 μ f ±20%, 100 vdcw	
A2C17, A2C18	0150-0084	C: fxd, cer, 0.01 μ f +80% -20%, 50 vdcw	
A2CR1, A2CR2	1910-0011	Diode, Ge: 5 ma @ +1V, 60 PIV	
A2L1	9140-0019	Inductor: fxd, 200 μh	
A2L2	9140-0041	Inductor: 2.5 mh	
A2Q1 - A2Q4	1850-0074	Transistor: 2N1396	

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Table 6-1. Reference Designation Index (Cont'd)

		Description#	Note
A2R1	0687-4711	R: fxd, comp, 470 ohms ±10%, 1/2 W	
A2R2	0686-3625	R: fxd, comp, 3.6K ohms $\pm 5\%$, $1/2$ W	
A2R3	0687-4711	R: fxd, comp, 470 ohms $\pm 10\%$, $1/2$ W	
A2R4	0687-1521	R: fxd, comp, 1.5K ohms ±10%, 1/2 W	
A2R5, A2R6	0687-4711	R: fxd, comp, 470 ohms ±10%, 1/2 W	
A2R7	0687-5621	R: fxd, comp, 5.6K ohms ±10%, 1/2 W	
A2R8, A2R9	0687-1021	R: fxd, comp, 1K ohms $\pm 10\%$, $1/2$ W	
A2R10	0687-1531	R: fxd, comp, 15K ohms $\pm 10\%$, $1/2$ W	
A2R11	0687-4721	R: fxd, comp, 4.7K ohms $\pm 10\%$, $1/2$ W	
A2R12	0687-2221	R: fxd, comp, 2.2K ohms $\pm 10\%$, $1/2$ W	
A2R13	0687-2721	R: fxd, comp, 2.7K ohms ±10%, 1/2 W	
A2R14	0687-1531	R: fxd, comp, 15K ohms $\pm 10\%$, $1/2$ W	
A2R15	0687-3321	R: fxd, comp, 3.3K ohms $\pm 10\%$, $1/2$ W	
A2R16	0687-1001	R: fxd, comp, 10 ohms $\pm 10\%$, $1/2$ W	
A2R17, A2R18	0687-1021	R: fxd, comp, 1K ohms $\pm 10\%$, $1/2$ W	
A2R19	0687-3911	R: fxd, comp, 390 ohms ±10%, 1/2 W	
A2R20	0687-1531	R: fxd, comp, 15K ohms ±10%, 1/2 W	
A2R21	0687-3321	R: fxd, comp, 3.3K ohms $\pm 10\%$, $1/2$ W	1
A2R22	0687-3311	R: fxd, comp, 330 ohms ±10%, 1/2 W	
A2R23	0687-1821	R: fxd, comp, 1.8K ohms ±10%, 1/2 W	
A2R24	0687-4701	R: fxd, comp, 47 ohms ±10%, 1/2 W	
A2R25	0687-2231	R: fxd, comp, 22* ohms ±10%, 1/2W	
A3	101A-95A	Assy, crystal oven:	
		(includes all components listed under A3 prefix)	
A3A1	G-69H	Assy, oven: includes oven, A3C1 thru A3C5, A3M1, A3S1, A3Y1	
A3C1 - A3C5		plus A3C10	
A3C6 - A3C9	400	Nsr; part of A3 Not assigned	
A3C10	0140-0166	C: fxd, mica, 0.017 \(\mu \)f \(\pm 2\)%, 300 vdcw	
A3C11	0121-0008	C: var, air, 7.5 - 102.7 pf	
A3M1	0440-0005	Thermometer: nsr; part of A3A1 (scale factory matched to crystal and oven-operating temp.)	



Table 6-1. Reference Designation Index (Cont'd)

Circuit Reference	⊕ Stock No.	Description #	Note
A3R1 - A3R4		Nsr; part of A3	
A3S1		Nsr; part of A3	
A3 Y1		Nsr; part of A3	
A4	101A-65C	Assy, 1 mc amplifier board:	
		(includes all components listed under A4 prefix)	
A4C1	0150-0084	C: fxd, cer, 0.1 μ f +80% -20%, 50 vdcw	
A4C2	0150-0098	C: fxd, cer, 0.01 μ f ±20%, 100 vdcw	
A4C3	0150-0084	C: fxd, cer, 0.1 μ f +80% -20%, 50 vdcw	
A4C4	0140-0020	C: fxd, mica, 1800 pf ±10%, 500 vdcw	
A4C5	0140-0008	C: fxd, mica, 0.01 μ f ±10%, 300 vdcw	
A4C6	0170-0055	C: fxd, my, 0.1 \(\mu \)f \(\pm 20\%, \) 100 vdcw	
A4C6 A4C7	0170-0033	C: fxd, fify, 0.1 μ f ±20%, 100 vdcw C: fxd, cer, 0.1 μ f +80% -20%, 50 vdcw	
A4C7	0150-0064	C: Ixu, cer, υ. 1 μ1 +ου / 0 -20 / 0, συ νας ν	
A4L1	5243A-60A	Inductor: 8.3 – 18.7 μh	
A4L2	9140-0019	Inductor: fxd, 200 µh	
A4Q1, A4Q2	1850-0074	Transistor: 2N1396	
A4R1	0687-1021	R: fxd, comp, 1K ohms ±10%, 1/2W	
A4R2	0687-1831	R: fxd, comp, 18K ohms ±10%, 1/2W	
A4R3	0687-6821	R: fxd, comp, 6.8K ohms $\pm 10\%$, $1/2W$	
A4R4	0687-1021	R: fxd, comp, 1K ohms ±10%, 1/2W	
A4R5	0687-3321	R: fxd, comp, 3.3K ohms $\pm 10\%$, $1/2W$	
A4R6	0687-4701	R: fxd, comp, 47 ohms ±10%, 1/2W	
A4R7	0687-6821	R: fxd, comp, 6.8K ohms ±10%, 1/2W	
A4R8	0687-5621	R: fxd, comp, 5.6K ohms $\pm 10\%$, $1/2W$	
A4R9	0687-1221	R: fxd, comp, 1.2K ohms ±10%, 1/2W	
A4R10	0687-4701	R: fxd, comp, 47 ohms ±10%, 1/2W	
7141610	0001 1101	16. Ind, comp, 11 cmis =1070, 17 211	
A4R11	0687-1511	R: fxd, comp, 150 ohms ±10%, 1/2W	
A4R12	0687-1021	R: fxd, comp, 1K ohms ±10%, 1/2W	
A4R13	0687-4701	R: fxd, comp, 47 ohms ±10%, 1/2W	
A4R14	0687-9101	R: fxd, comp, 91* ohms ±10%, 1/2W	
A5	101A-65D	Assy, 100 kc circuitry board:	
AU	101V-00D	(includes all components listed under A5 prefix)	
		(minuted and components from and 110 profile)	*
A5C1 - A5C4	0150-0093	C: fxd, cer, 0.01 μ f +80% -20%, 100 vdcw	







Table 6-1. Reference Designation Index (Cont'd)

Circuit Reference	® Stock No.	Description	Note
A5C5-A5C9		Not assigned	
A5C10, A5C11	0150-0096	C: fxd, cer, 0.05 \(\mu \text{f} + 80\% - 20\%, \) 100 vdcw	
A5C12	0140-0166	C: fxd, mica, 0.017 \(\mu \)f \(\pm \)2%, 300 vdew	
A5C13	0140-0162	C: fxd, mica, 4700 pf ±10%, 300 vdew	
A5C14	0150-0093	C: fxd, cer, 0.01 \(\mu \text{f} + 80\% - 20\%, \) 100 vdcw	
A5C15 - A5C19	0100 0000	Not assigned	
A5C20	0150-0121	C: fxd, cer, 0.1 \(\mu \)f +80\% -20\%, 50 vdcw	
A5C21	0140-0162	C: fxd, mica, 4700 pf ±10%, 300 vdcw	
A5C22	0140-0154	C: fxd, mica, 1300 pf ±5%, 500 vdcw	
A5C23	0150-0093	C: fxd, cer, 0.01 μ f +80% -20%, 100 vdcw	
A5C24	0150-0121	C: fxd, cer, $0.1 \mu f + 80\% - 20\%$, 50 vdcw	
A5C25-A5C29		Not assigned	
A5C30	0140-0166	C: fxd, mica, 0.017 μ f ±2%, 300 vdcw	
A5C31	0170-0085	C: fxd, my, 0.1 μ f ±20%, 50 vdcw	
A5C32	0170-0072	C: fxd, my, 1 μ f ±10%, 200 vdcw	
A5C33	0150-0121	C: fxd, cer, 0.1 μ f +80% -20%, 50 vdcw	
A5CR1, A5CR2	1910-0011	Diode, Ge	
A5L1	101A-60A	Inductor: 180 µh	
A5L2	9140-0041	Inductor: 2.5 mh	
A5L3	101A-60A	Inductor: 180 µh	
A5L4	9140-0041	Inductor: 2.5 mh	
A5Q1 - A5Q4	1850-0074	Transistor: 2N1396	
A5R1	0683-1025	R: fxd, comp, 1K ohms ±5%, 1/4 W	
A5R2	0683-1535	R: fxd, comp, 15K ohms $\pm 5\%$, $1/4$ W	
A5R3	0683-8225	R: fxd, comp, 8.2K ohms $\pm 5\%$, $1/4$ W	
A5R4	0683-1525	R: fxd, comp, 1.5K ohms $\pm 5\%$, $1/4$ W	
A5R5	0683-2725	R: fxd, comp, 2.7K chms $\pm 5\%$, $1/4$ W	
A5R6 - A5R9		Not assigned	
A5R10	0683-1535	R: fxd, comp, 15K ohms $\pm 5\%$, 1/4 W	
A5R11	0683-1025	R: fxd, comp, 1K ohms $\pm 5\%$, $1/4$ W	
A5R12	0683-6825	R: fxd, comp, 6.8K ohms $\pm 5\%$, $1/4$ W	
A5R13	0683-1025	R: fxd, comp, 1K ohms $\pm 5\%$, $1/4$ W	
A5R14	0683-3325	R: fxd, comp, 3.3K ohms $\pm 5\%$, $1/4$ W	

Table 6-1. Reference Designation Index (Cont'd)

Reference	\$\overline{P}\$ Stock No.	Description	Note
A5R15	0683-4725	R: fxd, comp, 4.7K ohms ±5%, 1/4 W	
A5R16-A5R19		Not assigned	
A5R20	0683-6825	R: fxd, comp, 6.8K ohms ±5%, 1/4 W	
A5R21	0683-1235	R: fxd, comp, 12K ohms ±5%, 1/4 W	
A5R22	0683-2225	R: fxd, comp, 2.2K ohms ±5%, 1/4 W	
A5R23	0683-2725	R: fxd, comp, 2.7K ohms ±5%, 1/4 W	
A5R24	0683-6825	R: fxd, comp, 6.8K ohms ±5%, 1/4W	
A5R25	0683-1015	R: fxd, comp, 100 ohms ±5%, 1/4 W	
A5R26	0683-5625	R: fxd, comp, 5.6K ohms $\pm 5\%$, $1/4$ W	
A5R27-A5R29		Not assigned	
A5R30	0683-1225	R: fxd, comp, 1.2K ohms ±5%, 1/4 W	
A5R31	0683-4705	R: fxd, comp, 47 ohms $\pm 5\%$, $1/4$ W	
A5R32	0683-1515	R: fxd, comp, 150 ohms $\pm 5\%$, $1/4$ W	
A5R33	0683-1815	R: fxd, comp, 180 ohms ±5%, 1/4 W	
A5R34	0683-4705	R: fxd, comp, 47 ohms $\pm 5\%$, $1/4$ W	
A5R35	0683-1025	R: fxd, comp, 1K ohms ±5%, 1/4 W	
A5R36	0683-1315	R: fxd, comp, 130* ohms ±5%, 1/4 W	
C1	0150-0119	C: fxd, cer, 2sect, 0.01\(mu f/\) sect \(\pm 20\)%, 250 vacw	
C2, C3	0180-0047	C: fxd, elect, 500 μ f, 75 vdcw	
DS1	1450-0048	Lamp, neon: NE2H in transparent red plastic body	
F1	2110-0018 2110-0027	Fuse, cartridge: 0.25 amp, s-b (for 115V operation) Fuse, cartridge: 1/8 amp, s-b (for 230V operation)	
J1, J2, J3 J4	1250-0083 1251-0148	Connector, BNC: female, type UG-1094/U Connector, power: male, 3 pin	
L1, L2	9140-0115	Inductor: fxd, 22 µh	
P1		Connector: 3 pin male, NEMA	
		Nsr; part of W1	
P2	1251-0094	European 3-wire type, 2 round pins, 2 earthing straps. Mfr: Siemens & Schucker & Werke AC c/o Siemens New York Inc.	



Table 6-1. Reference Designation Index (Cont'd)

Circuit Reference	⊕ Stock No.	Description	Note
ର 1	1850-0076	Transistor: 2N1038-2	
R1	0687-3931	R: fxd, comp, 39K ohms ±10%, 1/2 W	
R2	0690-1011	R: fxd, comp, 100 ohms ±10%, 1W	1
S1	3101-0036	Switch, tog: SPST	
S2	3101-0034	Switch, sl: 4PDT	
Г1	9100-0155	Autotransformer	
Γ2	9100-0107	Transformer, power	
W1	8120-0078	Assy, power cable: includes, P1, P2	
XA1, XA2	1251-0135	Connector: 15 pin, pc	
XA3		Not assigned	
XA4, XA5	1251-0135	Connector: 15 pin, pc	



Table 6-2. Replaceable Parts

\$\overline{P}\ Stock No.	Description #	Mfr.	Mfr. Part No.	TQ	RS	
G69H	Assy oven includes: oven A3C1 thru A3C5, A3M1, A3S1, A3Y1 Plus A3C10	28480	G69H	1	1	
101A-60A	Inductor: 180 μh	28480	101A-60A	2	1	
101A-65A	Assy, power supply board: includes, A1C1 - A1C3	28480	101A-65A	1	0	
101A-65B	Assy, AGC Osc. board includes: A2C1 - A2C18	28480	101A-65B	1	0	
101A-65C	Assy, 1 mc amplifier board: includes, A4C1 - A4C7 A4Q1, A4Q2 A4L1, A4L2 A4R1 - A4R13	28480	101A-65C	1	0	
101A-65D	Assy, 100 kc circuitry board: includes: A5C1 - A5C4	28480	101A-65D	1	0	
101A-95A	Assy, crystal oven: includes, A3A1 A3M1 A3C1 thru A3C5 A3R1 thru A3C4 A3C10 A3S1 A3C11 A3Y1	28480	101A-95A	1	1	
5243A-60A	Inductor: 8.3 -18.7 μ h	28480	5243A-60A	1	1	
0121-0008	C: var, air, 7.5 -102.7 pf	84970	No.2 term position A-103L	1	1	
0140-0008 0140-0020 0140-0154 0140-0162	C: fxd, mica, 1800 pf ±10%, 500 vdew C: fxd, mica, 1300 pf ±5%, 500 vdew	76433 00853 72136 72136	RCM35B103K C1218B10 DM20F132J DM20F472K	1 1 1 2	1 1 1 1	
0140-0166 0140-0203 0150-0084	C: fxd, mica, 0.017 μ f ±2%, 300 vdcw C: fxd, mica, 30 pf ±5%, 500 vdcw C: fxd, cer, 0.1 μ f +80% -20%, 50 vdcw	72136 72136 56289	DM30F173G DM15E300J 33C41	3 1 13	1 1 3	





Table 6-2. Replaceable Parts (Cont'd)

1	-	-		
			3	

Stock No.	Description #	Mfr.	Mfr. Part No.	TQ	RS
0150-0093	C: fxd, cer, 0.01 \(\mu f + 80\% - 20\% \), 100 vdcw	91418	TA obd#	6	2
0150-0096	C: fxd, cer, 0.05 \(\mu f + 80\% - 20\%, 100 \) vdcw	91418	TA obd#	2	1
0150-0098	C: fxd, cer, 0.01 \(\mu f \pm 20\%, 100 \) vdcw	91418	B obd#	6	2
0150-0119	C: fxd, cer, 2 sect, 0.01 \(\mu f/\) sect, \(\pm 20\)%, 250 vacw	56289	41C159A	1	1
0150-0121	C: fxd, cer, 0.1 μ f +80%-20%, 50 vdcw	56289	5C50A	3	1
0170-0055	C: fxd, my, 0.1 uf ±20%, 100 vdcw	56289	148P10491	1	1
0170-0072	C: fxd, my, 1 \(\mu f \pm 10\%, 200 \) vdcw	09134	obd#	1	1
0170-0084	C: fxd, my, 0.068 μ f ±20%, 50 vdew	84411	601PE, style 3, obd#	2	1
0170-0085	C: fxd, my, 0.1 \(\mu \)f \(\pm 20\%, \) 50 vdcw	84411	601PE, style 3 obd#	2	1
0180-0047	C: fxd, elect, 500 \(\mu f \), 75 vdcw	56289	D32443	2	1
0180-0058	C: fxd, elect, 50 \(\mu f \) -10\% +100\%, 25 vdcw	56289	30D186A1	2	1
0440-0005	Thermometer (scale factory matched to crystal and oven operated temp.)	65092	Model 2291	1	0
0683-1015	R: fxd, comp, 100 ohms ±5%, 1/4 W	01121	CB1015	1	1
0683-1025	R: fxd, comp, 1K ohms $\pm 5\%$, $1/4$ W	01121	CB1025	4	1
0683-1225	R: fxd, comp, 1.2K ohms ±5%, 1/4 W	01121	CB1225	1	1
0683-1235	R: fxd, comp, 12K ohms ±5%, 1/4 W	01121	CB1235	1	1
0683-1315	R: fxd, comp,130*K ohms ±5%, 1/4 W	01121	CB1315	1	1
0683-1515	R: fxd, comp, 150 ohms ±5%, 1/4 W	01121	CB1515	1	1
0683-1525	R: fxd, comp, 1.5K ohms ±5%, 1/4 W	01121	CB1525	1	1
0683-1535	R: fxd, comp, 15K ohms ±5%, 1/4 W	01121	CB1535	2	1
0683-1815	R: fxd, comp, 180 ohms ±5%, 1/4 W	01121	CB1815	1	1
0683-2225	R: fxd, comp, 2.2K ohms ±5%, 1/4 W	01121	CB2225	1	1
0683-2725	R: fxd, comp, 2.7K ohms ±5%, 1/4 W	01121	CB2725	2	1
0683-3325	R: fxd, comp, 3.3K ohms ±5%, 1/4 W	01121	CB3325	1	1
0683-4705	R: fxd, comp, 47 ohms ±5%, 1/4 W	01121	CB4705	2	1
0683-4725	R: fxd, comp, 4.7K ohms $\pm 5\%$, $1/4$ W	01121	CB4725	1	1
0683-5625	R: fxd, comp, 5.6K ohms $\pm 5\%$, $1/4W$	01121	CB5625	1	1
0683-6825	R: fxd, comp, 6.8K ohms ±5%, 1/4 W	01121	CB6825	3	1
0683-8225	R: fxd, comp, 8.2K ohms $\pm 5\%$, $1/4$ W	01121	CB8225	1	1
0686-3625	R: fxd, comp, 3.6K ohms ±5%, 1/2 W	01121	EB3625	1	1
0687-1001	R: fxd, comp, 10 ohms±10%, 1/2 W	01121	EB1001	1	1
0687-1021	R: fxd, comp, 1K ohms ±10%, 1/2 W	01121	EB1021	7	2
0687-1221	R: fxd, comp, 1.2K ohms ±10%, 1/2 W	01121	EB1221	1	1
0687-1511	R: fxd, comp, 150 ohms ±10%, 1/2 W	01121	EB1511	1	1
0687-1521	R: fxd, comp, 1.5K ohms ±10%, 1/2 W	01121	EB1521	1	1



Table 6-2. Replaceable Parts (Cont'd)

⊕ Stock No.	Description #	Mfr.	Mfr. Part No.	TQ	RS
0687-1531	R: fxd, comp, 15K ohms ±10%, 1/2 W	01121	EB1531	3	1
0687-1821	R: fxd, comp, 1.8K ohms $\pm 10\%$, $1/2$ W	01121	EB1821	1	1
0687-1831	R: fxd, comp, 18K ohms ±10%, 1/2 W	01121	EB1831	1	1
0687-2201	R: fxd, comp, 22 ohms ±10%, 1/2 W	01121	EB2201	1	1
687-2221	R: fxd, comp, 2.2K ohms ±10%, 1/2 W	01121	EB2221	2	1
0687-2231	R: fxd, comp.22K ohms ±10%, 1/2 W	01121	EB2231	1	1
0687-2721	R: fxd, comp, 2.7K ohms $\pm 10\%$, $1/2$ W	01121	EB2721	1	1
0687-3311	R: fxd, comp, 330 ohms ±10%, 1/2 W	01121	EB3311	1	1
0687-3321	R: fxd, comp, 3.3K ohms $\pm 10\%$, $1/2$ W	01121	EB3321	3	1
0687-3911	R: fxd, comp, 390 ohms ±10%, 1/2 W	01121	EB3911	1	1
0687-3921	R: fxd, comp, 3.9K ohms $\pm 10\%$, $1/2$ W	01121	EB3921	1	1
0687-3931	R: fxd, comp, 39K ohms ±10%, 1/2 W	01121	EB3931	1	1
687-4701	R: fxd, comp, 47 ohms $\pm 10\%$, $1/2$ W	01121	EB4701	4	1
687-4711	R: fxd, comp, 470 ohms $\pm 10\%$, $1/2$ W	01121	EB4711	4	1
0687-4721	R: fxd, comp, 4.7K ohms $\pm 10\%$, $1/2$ W	01121	EB4721	1	1
0687-5621	R: fxd, comp, 5.6K ohms $\pm 10\%$, $1/2$ W	01121	EB5621	3	1
687-6821	R: fxd, comp, 6.8K ohms $\pm 10\%$, $1/2$ W	01121	EB6821	3	1
687-9101	R: fxd, comp, 91 ohms ±10%, 1/2 W	01121	EB9101	1	1
0690-1011	R: fxd, comp, 100 ohms ±10%, 1 W	01121	GB1011	1	1
250-0083	Connector: BNC, female, type UG-1094/U	91737	UG-1094/U	3	1
L251-0135	Connector: 15 pin, pc	95354	SD-615UR, special	4	1
L251-0148	Connector, power: male, 3 pin	0000U	H-1061G-3L	1	1
L450-0048	Lamp, neon: NE-2H in transparent red plastic body	08717	858-R	1	1
L850-0054	Transistor: 2N652A	04713	2N652A	2	2
850-0074	Transistor: 2N1396	02735	2N1396	10	
850-0076	Transistor: 2N1038-2	01295	2N1038-2	1	
901-0025	Diode, Si: 50 ma @ +1V, 100 PIV	07933	RD1521	1	1
901-0026	Diode, Si: 0.75A, 200 PIV	02735	obd#	2	2
902-0017	Diode, Si: breakdown, 6.8V, ±10%	01281	PS8135	1	1
910-0011	Diode, Ge: 5 ma @ +1V, 60 PIV	73293	HD-2135A-5	4	4
2100-0090	R: var, comp, lin, 2K ohms ±30%, 1/3 W	11237	UPE-70 special, obd#	1	1
	1/3 W		obd#		





Table 6-2. Replaceable Parts (Cont'd)



⊕ Stock No.	Description #	Mfr.	Mfr. Part No.	TQ	RS
2110-0018	Fuse, cartridge: 0.25 amp, s-b (for 115 V operation)	75915	313.250	1	10
2110-0027	Fuse, cartridge: 1/8 amp, s-b (for 230 V operation)	75915	obd#	0	0
3101-0034 3101-0036 8120-0078	Switch, sl: 4.PDT Switch, tog: SPST Assy, power cable: includes, P1, P2	42190 88140 70903	6633 8280K16 KH-4147	1 1 1 1	1 1 1
9100-0107 9100-0155	Transformer, power Autotransformer	98734 98734	8396 6-1497	1 1	1
9140-0019 9140-0041 9140-0115	Inductor: fxd, 200 μ h Inductor: 2.5 mh Inductor: fxd, 22 μ h	99848 95265 99800	1200-15-201 SA-2500-I 2150-32	2 3 2	1
	MISCELLANEOUS	1			
101A-16A	Cable, osc: coax	28480	101A-16A	2	1
1250-0002	Heat, sink: for A4Q2, A5Q4	пооо	3AL635-2R	2	2

APPENDIX CODE LIST OF MANUFACTURERS (Sheet 1 of 2)

The following code numbers are from the Federal Supply Code for Manufacturers Cataloging Handbooks H4-1 (Name to Code) and H4-2 (Code to Name) and their latest supplements. The date of revision and the date of the supplements used appear at the bottom of each page. Alphabetical codes have been arbitrarily assigned to suppliers not appearing in the H4 handbooks.

CODE			CODE			CODE		
NO.	MANUFACTURER	ADDRESS	NO.	MANUFACTURER	ADDRESS	NO.	MANUFACTURER	ADDRESS
	Humidial Co.	Colton, Calif.	07137	Transistor Electronics Con	rp.	47904	Polaroid Corp.	Cambridge, Mass.
	Westrex Corp.	New York, N.Y.			Minneapolis, Minn.		Precision Thermometer	and
00373	Garlock Packing Co., Electronic Products Div.	Camden, N.J.	07130	Westinghouse Electric Co Electronic Tube Div.	Elmira, N.Y.		Inst. Co.	Philadelphia, Pa.
00656		w Bedford, Mass.		Avnet Corp.	Los Angeles, Calif.	54294	Raytheon Company Shallcross Mfg. Co.	Lexington, Mass.
	Amp, Inc.	Harrisburg, Pa.	07263	Fairchild Semiconductor	Corp.		Simpson Electric Co.	Selma, N.C. Chicago, III.
	Aircraft Radio Corp.	Boonton, N.J.	07910	Continental Device Corp	Mountain View, Calif.		Sonotone Corp.	Elmsford, N.Y.
	Sangamo Electric Company,	200111011, 11.0.	07933	Rheem Semiconductor Co	orn		Sorenson & Co., Inc.	So. Norwalk, Conn.
	Ordill Division (Capacitor	s) Marion, III.		N.	dountain View, Calif.	5 6 1 3 7	Spaulding Fibre Co., In	c. Tonawanda, N.Y.
		Angeles, Calif.		Boonton Radio Corp.	Boonton, N.J.		Sprague Electric Co.	North Adams, Mass.
	Carl E. Holmes Corp. Los Allen Bradley Co.	Angeles, Calif.		U.S. Engineering Co.	Los Angeles, Calif.		Telex, Inc.	St. Paul, Minn.
		Milwaukee, Wis. erly Hills, Calif.	08358	Burgess Battery Co. Niagara Fa	Ils, Ontario, Canada	61//5	Union Switch and Signal Westinghouse Air Brak	, Div. of
	Pacific Semiconductors, Inc.	erry Hills, Calif.	08717	Sloan Company	Burbank, Calif.	62119	Universal Electric Co.	Owosso, Mich.
	Cı	ulver City, Calif.	08718	Cannon Electric Co.			Western Electric Co., Inc	. New York, N.Y.
01295	Texas Instruments, Inc. Transistor Products Div.	Dallas T	00702	Phoenix Div.	Phoenix, Ariz.	65092	Weston Inst. Div. of Days	
01349	The Alliance Mfg. Co.	Dallas, Texas Alliance, Ohio	00112	Operations, Div. of C.E	B.S. Inc.	66346	Wollensak Optical Co.	Newark, N.J. Rochester, N.Y.
01561		dianapolis, Ind.			Lowell, Mass.		Allen Mfg. Co.	Hartford, Conn.
01589	Pacific Relays, Inc.	Van Nuys, Calif.		Babcock Relays, Inc.	Costa Mesa, Calif.		Allied Control Co., Inc.	New York, N.Y.
	Amerock Corp.	Rockford, III.		Texas Capacitor Co. Electro Assemblies, Inc.	Houston, Texas	70485	Atlantic India Rubber W	orks, Inc.
	Pulse Engineering Co. Sa	nta Clara, Calif.		Mallory Battery Co. of	Chicago, III.	70563	Amperite Co., Inc.	Chicago, III. New York, N.Y.
02114	Ferroxcube Corp. of America	Saugerties, N.Y.		Canada, Ltd. Toront			Belden Mfg. Co.	Chicago, III.
02286			10214	General Transistor Wester			Bird Electronic Corp.	Cleveland, Ohio
02660	Amphenol-Borg Electronics C	Corp.	10411	Ti-Tal, Inc.	Los Angeles, Calif.		Birnbach Radio Co.	New York, N.Y.
		Chicago, III.			Berkeley, Calif. Niagara Falls, N.Y.	71041	Boston Gear Works Div.	
02/35	Radio Corp. of America Semiconductor and Materia			CTS of Berne, Inc.	Berne, Ind.	71218	Murray Co. of Texas Bud Radio Inc.	Quincy, Mass. Cleveland, Ohio
		Somerville, N.J.	11237	Chicago Telephone of Ca	lifornia, Inc.		Camloc Fastener Corp.	Paramus, N.J.
02771	Vocaline Co. of America, Inc.		11312	Microwave Electronics Co	So. Pasadena, Calif.		Allen D. Cardwell Electri	onic
02777	Hopkins Engineering Co.	Saybrook, Conn.	11312	MICIOWAYE EleCTRONICS CO	Palo Alto, Calif.	71400	Prod. Corp. Bussmann Fuse Div. of Mo	Plainville, Conn.
	San I	Fernando, Calif.	11711	General Instrument Corpo	oration		Edison Co.	St. Louis, Mo.
03508	G.E. Semiconductor Products		11717	Semiconductor Division			CTS Corp.	Elkhart, Ind.
03705	Apex Machine & Tool Co.	Syracuse, N.Y.		Imperial Electronics, Inc. Melabs, Inc.	Buena Park, Calif.		Cannon Electric Co.	Los Angeles, Calif.
		Dayton, Ohio I Monte, Calif.		Clarostat Mfg. Co.	Palo Alto, Calif. Dover, N.H.		Cinema Engineering Co. C. P. Clare & Co.	Burbank, Calif.
	Transitron Electronic Corp. W	akefield, Mass.		Cornell Dubilier Elec. Cor	р.		Standard-Thomson Corp.,	Chicago, III.
03888	Pyrofilm Resistor Co. M	lorristown, N.J.			So. Plainfield, N.J.		Clifford Mfg. Co. Div.	. Waltham, Mass.
03954	Air Marine Motors, Inc. Los	Angeles, Calif.		The Daven Co. De Jur-Amsco Corporation	Livingston, N.J.	71590	Centralab Div. of Globe	
04009	Arrow, Hart and Hegeman Ele	ect. Co. Hartford, Conn.			n I Island City 1, N.Y.	71700	The Cornish Wire Co.	Milwaukee, Wis. New York, N.Y.
04062	Elmenco Products Co.	New York, N.Y.	16758	Delco Radio Div. of G.	M. Corp.	71744	Chicago Miniature Lamp	Works
04222	Hi-Q Division of Aerovox Myr	tle Beach, S.C.	18873	E I DuPont and Co in-	Kokomo, Ind.			Chicago, III.
0 4 2 9 8	Elgin National Watch Co.,		19315	E. I. DuPont and Co., inc Eclipse Pioneer, Div. of	. Wilmington, Del.		A. O. Smith Corp., Crow	West Orange, N.J.
04404	Electronics Division Dymec Division of	Burbank, Calif.		Bendix Aviation Corp.	Teterboro, N.J.		Cinch Mfg. Corp.	Chicago, III.
	Hewlett-Packard Co. P.	alo Alto, Calif.	19500	Thomas A. Edison Industrie	es,		Dow Corning Corp.	Midland, Mich.
04651	Sylvania Electric Prods., Inc.			Div. of McGraw-Edison	West Orange, N.J.	72136	Electro Motive Mfg. Co.,	Willimantic, Conn.
04713	Electronic Tube Div. Mount Motorola, Inc., Semiconductor	ain View, Calif.	19701	Electra Manufacturing Co.	. Kansas City, Mo.		John E. Fast & Co.	Chicago, III.
	Prod. Div. P	hoenix, Arizona	20183	Electronic Tube Corp.	Philadelphia, Pa.		Dialight Corp.	Brooklyn, N.Y.
04732	Filtron Co., Inc.		21520	Fansteel Metallurgical Co	No Chiasaa III		General Ceramics Corp.	Keasbey, N.J.
04773	Western Division Culv Automatic Electric Co.	er City, Calif.	21335	The Fafnir Bearing Co.	No. Chicago, III. New Britain, Conn.		Girard-Hopkins Drake Mfg. Co.	Oakland, Calif.
	P M Motor Co.	Northlake, III. Chicago, III.	21964	Fed. Telephone and Radio	Corp.		Hugh H. Eby Inc.	Chicago, III. Philadelphia, Pa.
05006	Twentieth Century Plastics, Inc.			General Electric Co.	Clifton, N.J.		Gudeman Co.	Chicago, III.
	Los	Angeles, Calif.		G.E., Lamp Division	Schenectady, N.Y.	72982	Erie Resistor Corp.	Erie, Pa.
052//	Westinghouse Electric Corp., Semi-Conductor Dept. Y	oungwood Ps		Nela Par	k, Cleveland, Ohio		Hansen Mfg. Co., Inc.	Princeton, Ind.
05347	Ultronix, Inc. San	Mateo, Calif.	24655	General Radio Co. Wi	est Concord Mass	7 3 1 3 8	Helipot Div. of Beckman	Eullastes Calls
	Illumitronic Engineering Co.		26462	Grobet File Co. of Americ	a, Inc.	73293	Instruments, Inc. Hughes Products Division	Fullerton, Calif.
	Barber Colman Co.	innyvale, Calif.	26992	Hamilton Watch Co.	Carlstadt, N.J. Lancaster, Pa.		Hughes Aircraft Co. No	ewport Beach, Calif.
05729	Metropolitan Telecommunication	Rockford, III.		Hewlett-Packard Co.	Palo Alto, Calif.	13445	Amperex Electronic Co., D North American Phillips	Oiv. of Co. Inc
	Metro Cap. Div.	Brooklyn, N.Y.		G.E. Receiving Tube Dept.	Owensboro, Ky.	-	North American Phillips	Hicksville, N.Y.
05783	Stewart Engineering Co. San	nta Cruz, Calif.		Lectrohm Inc.	Chicago, III.		Bradley Semiconductor Co.	rp. Hamden, Conn.
	The Bassick Co. Brid	dgeport, Conn.		P. R. Mallory & Co., Inc.	Indianapolis, Ind.	73559	Carling Electric, Inc.	Hartford, Conn.
06555	Beede Electrical Instrument Co	. Inc.	3 9 5 4 3	Mechanical Industries Pro	d. Co.	, 3007	George K. Garrett Co., In	c. Philadelphia, Pa.
06812	Torrington Mfg. Co., West Div.	'enacook, N.H.			Akron, Ohio		Federal Screw Products C	
	Y	an Nuys, Calif.	40720	Miniature Precision Bearing	rs, Inc. Keene, N.H.		Fischer Special Mfg. Co.	Cincinnati, Ohio
0/115	Corning Glass Works Electronic Components Dept.		42190	Muter Co.	Chicago, III.		The General Industries Co.	Elyria, Ohio
		Bradford, Pa.		C. A. Norgren Co.	Englewood, Colo.		Jennings Radio Mfg. Co. J. H. Winns, and Sons	San Jose, Calif.
07126 1	Digitran Co. Pa	sadena, Calif.	44655	Ohmite Mfg. Co.	Skokie, III.		Industrial Condenser Corp	Winchester, Mass. Chicago, III.
						N. C.		



00015-21 Revised: 7 February 1962 From: F.S.C. Handbook Supplements H4-1 Dated December 1961 H4-2 Dated December 1961



APPENDIX CODE LIST OF MANUFACTURERS (Sheet 2 of 2)

CODE		CODE		CODE
NO.	MANUFACTURER ADDRESS	NO.	MANUFACTURER ADDRESS	NO. MANUFACTURER ADDRESS
74868	R.F. Products Division of Amphenol- Borg Electronics Corp. Danbury, Conn.		Vector Electronic Co. Glendale, Calif.	95354 Methode Mfg. Co. Chicago, III.
74070	Borg Electronics Corp. Danbury, Conn. E. F. Johnson Co. Waseca, Minn.		Western Washer Mfr. Co. Los Angeles, Calif.	95987 Weckesser Co. Chicago, III.
	International Resistance Co. Philadelphia, Pa.		Carr Fastener Co. Cambridge, Mass.	9 6 0 6 7 Huggins Laboratories Sunnyvale, Calif.
	Jones, Howard B., Division	03000	New Hampshire Ball Bearing, Inc. Peterborough, N.H.	9 6 0 9 5 Hi-Q Division of Aerovox Olean, N.Y.
, , , , , ,	of Cinch Mfg. Corp. Chicago, III.	83125	Pyramid Electric Co. Darlington, S.C.	9 6 2 5 6 Thordarson-Meissner Div. of Maguire Industries, Inc. Mt. Carmel, III.
	James Knights Co. Sandwich, III.		Electro Cords Co. Los Angeles, Calif.	96296 Solar Manufacturing Co. Los Angeles, Calif.
	Kulka Electric Corporation Mt. Vernon, N.Y.	83186	Victory Engineering Corp. Union, N.J.	96330 Carlton Screw Co. Chicago, III.
	Lenz Electric Mfg. Co. Chicago, III.	83298	Bendix Corp., Red Bank Div. Red Bank, N.J.	96341 Microwave Associates, Inc. Burlington, Mass.
	Littelfuse Inc. Des Plaines, III.	83330	Smith, Herman H., Inc. Brooklyn, N.Y.	9 6 5 0 1 Excel Transformer Co. Oakland, Calif.
	Lord Mfg. Co. Erie, Pa. C. W. Marwedel San Francisco, Calif.	8 3 5 0 1	Gavitt Wire and Cable Co., Div. of Amerace Corp. Brookfield, Mass.	97464 Industrial Retaining Ring Co. Irvington, N.J.
	Micamold Electronic Mfg. Corp. Brooklyn, N.Y.	8 3 5 9 4	Div. of Amerace Corp. Burroughs Corp., Electronic Tube Div. Brookfield, Mass. Plainfield, N.J.	97539 Automatic and Precision Mfg. Co. Yonkers, N.Y.
76487	James Millen Mfg. Co., Inc. Malden, Mass.	83777	Model Eng. and Mfg., Inc.	97966 CBS Electronics, Div. of C.B.S., Inc. Danvers, Mass.
76493	J. W. Miller Co. Los Angeles, Calif.	100000	Huntington, Ind.	98141 Axel Brothers Inc. Jamaica, N.Y.
76530	Monadnock Mills San Leandro, Calif.		Loyd Scruggs Co. Festus, Mo.	98220 Francis L. Mosley Pasadena, Calif.
76545	Mueller Electric Co. Cleveland, Ohio		Arco Electronics, Inc. New York, N.Y.	98278 Microdot, Inc. So. Pasadena, Calif.
	Oak Manufacturing Co. Chicago, III.	84396	A. J. Glesener Co., Inc. San Francisco, Calif.	98291 Sealectro Corp. Mamaroneck, N.Y.
77068	Bendix Pacific Division of	84411	Good All Electric Mfg. Co. Ogallala, Neb.	98405 Carad Corp. Redwood City, Calif.
77221	Bendix Corp. No. Hollywood, Calif.		Sarkes Tarzian, Inc. Bloomington, Ind.	98734 Palo Alto Engineering
11221	Phaostron Instrument and Electronic Co. South Pasadena, Calif.		Boonton Molding Company Boonton, N.J.	Co., Inc. Palo Alto, Calif.
77342	Potter and Brumfield, Div. of American	85474	R. M. Bracamonte & Co.	98821 North Hills Electric Co. Mineola, N.Y.
	Machine and Foundry Princeton, Ind.	0.5	San Francisco, Calif.	9 8 9 2 5 Clevite Transistor Prod. Div. of Clevite Corp. Waltham, Mass.
	Radio Condenser Co. Camden, N.J.		Koiled Kords, Inc. New Haven, Conn.	9 8 9 7 8 International Electronic
	Radio Receptor Co., Inc. Brooklyn, N.Y.		Seamless Rubber Co. Chicago, III.	Research Corp. Burbank, Calif.
	Resistance Products Co. Harrisburg, Pa.	80177	Clifton Precision Products Clifton Heights, Pa.	99109 Columbia Technical Corp. New York, N.Y.
78189	Shakeproof Division of Illinois Tool Works Elgin, III.	86684	Radio Corp. of America, RCA	99313 Varian Associates Palo Alto, Calif.
78283	Signal Indicator Corp. New York, N.Y.		Electron Tube Div. Harrison, N.J.	99515 Marshall Industries, Electron
	Tilley Mfg. Co. San Francisco, Calif.	87216	Philco Corp. (Lansdale Division)	Products Division Pasadena, Calif.
78488	Stackpole Carbon Co. St. Marys, Pa.	07470	Lansdale, Pa.	9 9 7 0 7 Control Switch Division, Controls Co. of America El Segundo, Calif.
78553	Tinnerman Products, Inc. Cleveland, Ohio	8/4/3	Western Fibrous Glass Products Co. San Francisco, Calif.	99800 Delevan Electronics Corp. East Aurora, N.Y.
78790	Transformer Engineers Pasadena, Calif.	88140	Cutler-Hammer, Inc. Lincoln, III.	99848 Wilco Corporation Indianapolis, Ind.
78947	Ucinite Co. Newtonville, Mass.		Gould-National Batteries, Inc. St. Paul, Minn.	99934 Renbrandt, Inc. Boston, Mass.
79142	Veeder Root, Inc. Hartford, Conn.		General Electric Distributing Corp.	99942 Hoffman Semiconductor Div. of
79251	Wenco Mfg. Co. Chicago, III.		Schenectady, N.Y.	Hoffman Electronics Corp. Evanston, III.
79727		89636	Carter Parts Div. of Economy Baler Co.	99957 Technology Instrument Corp.
and the same of the	Philadelphia, Pa.	89445	Chicago, III. United Transformer Co. Chicago, III.	of Calif. Newbury Park, Calif.
	Zierick Mfg. Corp. New Rochelle, N.Y.	90179		
80031	Mepco Division of Sessions Clock Co. Morristown, N.J.		Goods Div. Passaic, N.J.	
80120	Schnitzer Alloy Products Elizabeth, N.J.		Bearing Engineering Co. San Francisco, Calif.	
	Times Facsimile Corp. New York, N.Y.		Connor Spring Mfg. Co. San Francisco, Calif.	
	Electronic Industries Association	91418	(BED) 10 (1946) 10 (BED) 10 (
	Any brand tube meeting EIA	91506		THE TOURS HE WELDONG HAVE HE WINE
	standards Washington, D.C.		Dale Electronics, Inc. Columbus, Nebr.	THE FOLLOWING H-P VENDORS HAVE NO NUM- BER ASSIGNED IN THE LATEST SUPPLEMENT TO
80207	Unimax Switch, Div. of W. L. Maxson Corp. Wallingford, Conn.		Elco Corp. Philadelphia, Pa.	THE FEDERAL SUPPLY CODE FOR MANUFACTURERS
80248	Oxford Electric Corp. Chicago, III.	91827	Gremar Mfg. Co., Inc. Wakefield, Mass.	HANDBOOK.
	Bourns Laboratories, Inc. Riverside, Calif.			0 0 0 0 F Malco Tool and Die Los Angeles, Calif.
	Acro Div. of Robertshaw		Minneapolis-Honeywell Regulator Co., Micro-Switch Division Freeport, III.	00001 Telefunken (c/o American
	Fulton Controls Co. Columbus 16, Ohio	92196	Universal Metal Products, Inc.	Elite) New York, N.Y.
	All Star Products Inc. Defiance, Ohio		Bassett Puente, Calif.	0 0 0 0 L Winchester Electronics, Inc. Santa Monica, Calif.
	Hammerlund Co., Inc. New York, N.Y.	93332	Sylvania Electric Prod. Inc., Semiconductor Div. Woburn, Mass.	0 0 0 0 M Western Coil Div. of Automatic
	Stevens, Arnold, Co., Inc. Boston, Mass.	93370	Robbins and Myers, Inc. New York, N.Y.	Ind., Inc. Redwood City, Calif.
81030	International Instruments, Inc. New Haven, Conn.		Stevens Mfg. Co., Inc. Mansfield, Ohio	0 0 0 0 N Nahm-Bros. Spring Co. San Leandro, Calif.
81415	Wilkor Products, Inc. Cleveland, Ohio		Insuline-Van Norman Ind., Inc.	0 0 0 0 P Ty-Car Mfg. Co., Inc. Holliston, Mass.
	Raytheon Mfg. Co., Industrial		Electronic Division Manchester, N.H.	0 0 0 0 T Texas Instruments, Inc. Metals and Controls Div. Versailles, Ky.
1000000	Components Div., Industr.	94144	Raytheon Mfg. Co., Industrial Components	Metals and Controls Div. Versailles, Ky. 0000 U Tower Mfg. Corp. Providence, R.I.
	Tube Operations Newton, Mass.		Div., Receiving Tube Operation Quincy, Mass.	0 0 0 0 W Webster Electronics Co. Inc.
81483	International Rectifier Corp. El Segundo, Calif.	94145	Raytheon Mfg. Co., Semiconductor Div.,	New York, N.Y.
81860	Barry Controls, Inc. Watertown, Mass.		California Street Plant Newton, Mass.	0 0 0 0 X Spruce Pine Mica Co. Spruce Pine, N.C.
	Carter Parts Co. Skokie, III.	94148	Scientific Radio Products, Inc.	0 0 0 0 Y Midland Mfg. Co. Inc. Kansas City, Kans.
82142	Jeffers Electronics Division of	04.5.	Loveland, Colo.	0 0 0 0 Z Willow Leather Products Corp. Newark, N.J.
green table on	Speer Carbon Co. Du Bois, Pa.		Tung-Sol Electric, Inc. Newark, N.J.	0 0 0 A A British Radio Electronics Ltd.
	Allen B. DuMont Labs., Inc. Clifton, N.J.	74177	Curtiss-Wright Corp., Electronics Div. East Paterson, N.J.	Washington, D.C. 0 0 0 B B Precision Instrument Components Co.
	Maguire Industries, Inc. Greenwich, Conn.	94310	Tru Ohm Prod. Div. of Model	Van Nuys, Calif.
8 2 2 1 9	Sylvania Electric Prod. Inc., Electronic Tube Div. Emporium, Pa.		Engineering and Mfg. Co. Chicago, III.	0 0 0 C C Computer Diode Corp. Lodi, N.J.
82374	Astron Co. East Newark, N.J.	94682	Worcester Pressed Aluminum Corp.	000EE A. Williams Manufacturing Co.
	Switchcraft, Inc. Chicago, III.	95221	Worcester, Mass. Allies Products Corp. Miami, Fla.	San Jose, Calif.
	Metals and Controls, Inc., Div. of		Continental Connector Corp. Woodside, N.Y.	000 FF Carmichael Corrugated Specialties
	Texas Instruments, Inc.,		Leecraft Mfg, Co., Inc. New York, N.Y.	Richmond, Calif.
	Spencer Prods. Attleboro, Mass.		Lerco Electronics, Inc. Burbank, Calif.	0.0.0 G Goshen Die Cutting Service Goshen, Ind.
8 2 8 6 6	Research Products Corp. Madison, Wis.		National Coil Co. Sheridan, Wyo.	0.00 H H Rubbercraft Corp. Torrance, Calif. 0.00 I I Birtcher Corporation, Industrial
	Rotron Manufacturing Co., Inc. Woodstock, N.Y.		Vitramon, Inc. Bridgeport, Conn.	Division Monterey Park, Calif.



From: F.S.C. Handbook Supplements
H4-1 Dated December 1961
H4-2 Dated December 1961

MODEL 101A

1-MC OSCILLATOR

Manual Serial Prefixed: 220-Manual Printed: SEPT 1962

MAKE ALL CORRECTIONS IN THIS MANUAL ACCORDING TO ERRATA BELOW, THEN CHECK THE FOLLOWING TABLE FOR YOUR INSTRUMENT SERIAL PREFIX (3 DIGITS) OR SERIAL NUMBER (8 DIGITS) AND MAKE ANY LISTED CHANGE(S) IN THE MANUAL.

NEW ITEM.

SERIAL PREFIX OR NUMBER	MAKE MANUAL CHANGES	SERIAL PREFIX OR NUMBER	MAKE MANUAL CHANGES
404-	1		
ERRATA: Page	2-2, Table 2-1, Change as follows:		

AC Line Fuse, 230 volt operation: 150 ma slow-blow, @ S/N 2110-0017.

Page 4-1, Paragraph 4-4,

Fourth word should be: uses

Page 5-4, Paragraph 5-30,

Fourth line, last word should be: must

Page 5-7, Figure 5-5,

Capacitor C10, next to R13, should be C12.

Page 6-2,

Change value of A2C17, A2C18 to 0.1 μf; Φ Stock No. 0150-0084.

Page 6-4,

A4L1 @ S/N is 9140-0127

Page 6-6, Table 6-1,

F1 second entry should read:

2110-0017 Fuse, cartridge: 150 ma s-b (for 230 volt operation)

Circuit Reference column: Change P2 to P1 Description column: Delete Nsr; part of W1

Page 6-8,

Delete 5243A-60A line entry

Page 6-9,

Add: 9140-0127 Inductor: 8.3-18.7 μ h, Mfr. 28480, Mfr. Part No. 9140-0127; TQ 1; RS 1.

Page 6-11, Table 6-2,

Second entry 2110-0027 should be changed to:

2110-0017 Fuse, cartridge: 150 ma, s-b (for 230 volt operation); Mfr. 75915, Mfr. Part No. 313.150; RS 10.

CHANGE 1

Page 5-19, Figure 5-13,

Change C31 to .068 µf

R26 to 6.2K ohms

Page 6-5, Table 6-1,

Change A5C31 entry to read:

A5C31 0170-0084 C: fxd, my, $.068 \mu f \pm 20\%$, 50V

Change A5R26 entry to read:

A5R26 0683-6225 R: fxd, comp, 6.2K ohms $\pm 5\%$, 1/4W

Page 6-9, Table 6-2,

Change total quantity (TQ) for 0170-0084 to 3.

Add 0683-6225 R: fxd, comp, 6.2K ohms ±5%, 1/4W





WARRANTY

All our products are warranted against defects in materials and workmanship for one year from the date of shipment. Our obligation is limited to repairing or replacing products (except tubes) which prove to be defective during the warranty period. We are not liable for consequential damages.

For assistance of any kind, including help with instruments under warranty, contact your authorized & Sales Representative for instructions. Give full details of the difficulty and include the instrument model and serial numbers. Service data or shipping instructions will be promptly sent to you. There will be no charge for repair of instruments under warranty, except transportation charges. Estimates of charges for non-warranty or other service work will always be supplied, if requested, before work begins.

CLAIM FOR DAMAGE IN SHIPMENT

Your instrument should be inspected and tested as soon as it is received. The instrument is insured for safe delivery. If the instrument is damaged in any way or fails to operate properly, file a claim with the carrier or, if insured separately, with the insurance company.

SHIPPING

On receipt of shipping instructions, forward the instrument prepaid to the destination indicated. You may use the original shipping carton or any strong container. Wrap the instrument in heavy paper or a plastic bag and surround it with three or four inches of shock-absorbing material to cushion it firmly and prevent movement inside the container.

GENERAL

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